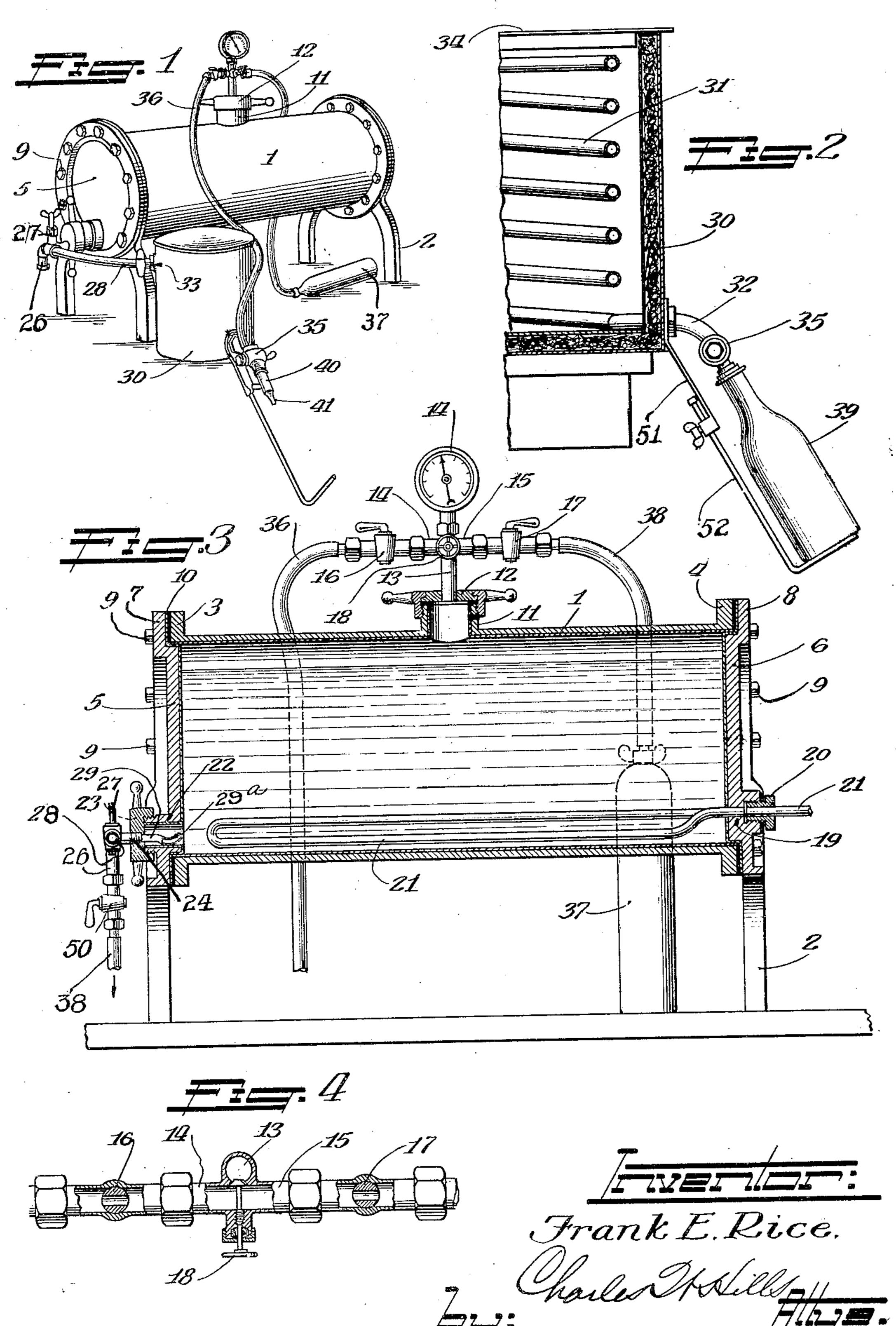
CLARIFYING AND CARBONATING APPARATUS

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## UNITED STATES PATENT OFFICE

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CLARIFYING AND CARBONATING APPARATUS

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This invention relates to a clarifying and carbonating apparatus in which clarification to produce a carbonating gas such as carbon and carbonating are carried out in the same dioxide. When sufficient beverage has been 6 erage may be drawn for bottling or cooled and supplied in small quantities for immediate consumption.

The apparatus is arranged to clarify the liquid introduced therein and after clari-10 fication gas may be introduced above the liquid so as to prevent roiling of the liquid by sediment which otherwise would be agitated by the bubbles created, were the gas introduced directly into the liquid.

An object of the invention is to provide a clarifying and carbonating apparatus in which clarification and carbonating may be carried out in one receptacle.

Another object of the invention is to pro-20 vide a clarifying and carbonating apparatus in which the carbonating gas may be introduced above the liquid to prevent agitation of sediment.

Another and further object of the inven-25 tion is to provide a clarifying and carbonating apparatus in which clarification and carbonating may be carried out in one receptacle and the resulting beverage dispensed for immediate use without further treat-30 ment.

A yet further object of the invention is to provide an apparatus wherein clarification, carbonation and cooling may be carried out in the same receptacle and the beverage with-35 drawn for immediate consumption or bottled for later use.

A still further object of the invention is to provide a clarifying and carbonating apparatus which is sanitary, economical to 40 manufacture and efficient in use.

The above, other and further objects of the invention will be apparent from the following description, accompanying drawings and appended claims.

According to the invention the apparatus includes a receptacle lined with such lining as to allow ready cleaning and sterilizing, and which will not contaminate the liquid introduced into the receptacle. Liquids for the manufacture of beverages are introduced

and clarified by settling; and sugar is added receptacle and from which the finished bev- withdrawn and consumed to decrease the original amount of carbonating gas so 55 formed, additional carbonating gas (such as carbon dioxide) is introduced into the receptacle above the beverage therein so as to prevent agitation of the sediment by the bubbles created by said gas. A cooling 60 agent may be applied for cooling the contents of the receptacle whereupon the contents may be withdrawn for immediate consumption or else bottled for future use.

One form of the invention is illustrated 65 in the accompanying drawings and the views thereof are as follows:

Figure 1 is a perspective view of an apparatus embodying the invention.

Figure 2 is an enlarged fragmentary sec- 70° tional view of a portion of a cooler with a bottle secured in position for filling.

Figure 3 is an enlarged longitudinal vertical section through the illustrated form of apparatus with parts in elevation.

Figure 4 is a top plan view partially in section of a valve arrangement.

The form of the invention illustrated to exemplify the invention comprises a horizontally disposed cylindrical receptacle 1 so having legs 2 for supporting said receptacle in any suitable manner. The ends of the receptacle 1 are flanged, as at 3 and 4, and heads 5 and 6 are provided for closing said ends. The heads 5 and 6 have flanges 7 and 85 8 for cooperating with the flanges 3 and 4 on the receptacle 1 and are secured by bolts 9 to said receptacle. Gaskets 10 are interposed between the flanges of the receptacle ends and heads so as to make an air and liq-90 uid tight joint.

A filling opening 11 is provided on the top side of the receptacle 1 of sufficient size to allow the introduction of any liquid for the manufacture of beverages together with 95 treating agents. The opening 11 is closed by a cap 12 having threaded engagement with the outer surface of the collar defining said opening 11.

The receptacle 1 as well as the opening 11 100

enamel, or other vitreous or suitable ma- of the coil 31 of the cooler and through its terial, which is acid proof and which may be easily washed and sterilized for maintain-5 ing the same in a sanitary condition.

The inner surfaces of the heads 5 and 6 are also lined with a similar material so that when the heads are in position the interior of the receptacle is completely lined 10 in order that no deleterious effect may be imparted to the beverage from the re-

ceptacle.

by the cap 12 of the opening 11 and communi- stop cock 50. 15 cates with the interior of said opening. A The operation of the apparatus is as fol- 80 pressure gauge 14 is arranged on the upper lows:

25 19 having a stuffing box 20 for cooperating ment, no matter how little, is detrimental 90 with the same. A pipe coil 21 passes through when taken internally. It is therefore highly the stuffing box 20 and the opening 19 into important that the charging gas in the conthe interior of the receptacle and extends tainer 37 be introduced into the receptacle substantially the length of the receptacle, 1 in such manner as not to agitate the sedi-30 with one or more bends in its length, for re-ment. The stop cock 17 is now opened and 95 ceiving a cooling fluid for controlling the gas from the receptacle 37 allowed to pass

1 if necessary.

The head 5 is provided with an opening 22 35 extending laterally through said head. Said opening 22 is of considerable size and is lined with the same material as the receptacle for the purpose of cleanliness. A cap 23 closes the outer end of said opening 22 having threaded engagement with the outer wall defining said opening. A pipe 24 is threaded into said cap and communicates with the interior of the opening 22. Said pipe 24 has two branches 26 and 28, the branch 28 being controlled by a stop cock 27 for connection to a cooler 30 and the branch 26 having a stop cock 50. A nozzle 29 is formed as an inner extension of the pipe 24 within the opening gas has been delivered into the receptacle 1. 22 with its inner end 29<sup>a</sup> deflected upwardly.

The cooler 30, which may be of any conceiving the pipe conduit 28 connected from cooled as before described.

the stop cock 27.

60 struction adapted for the introduction of ice to the faucet 35 and held thereagainst by a 125 or other cooling agents, in order that the beverage circulated through the coil 31 may be sufficiently cooled for discharge therefrom through the outlet 32.

A two-way faucet 35 is connected through

is lined with suitable material such as glass, one of its outlet openings to the outlet 32 other outlet opening by means of a conduit 36 to the stop cock 16 in the branch pipe 14.

The two-way nozzle or faucet 35 is similar 70 to that illustrated in my copending application Serial No. 110,433 filed May 20, 1926.

A gas container 37, in which is stored carbon dioxide gas or any other proper carbonating gas, is placed near the receptacle 75 1 for communication with the interior of the receptacle through the conduit 38 by con-An upwardly extending pipe 13 is carried nection either to the stop cock 17 or to the

end of the pipe 13 for indicating the amount. The cap 12 is removed from the opening of pressure within the receptacle 1. Extend- 11 and such liquids as are to be used in the ing horizontally from each side of pipe 13 manufacture of the beverage introduced into 20 are branch pipes 14 and 15 provided with the receptacle 1. Sugar may be added in 85 stop cocks 16 and 17, respectively. A valve proper proportion and the liquid allowed 18 controls the communication between the to settle until properly clarified. Any sedipipe 13 and the branch pipes 14 and 15. ment that forms will, of course, accumulate The head 6 is provided with an opening on the bottom of the receptacle 1. Such seditemperature of the contents of the receptacle into the receptacle 1 above the level of the liquid therein. A substantial amount of carbonating can thus be effected without in the slighest degree agitating any of the sedi- 100 ment which may have accumulated on the bottom of the receptacle.

The liquid is retained in the receptacle a sufficient length of time to be in proper con-

dition for consumption.

Should it be desired to utilize the apparatus for supplying beverages for consumption on the spot, then a cooling medium of any suitable sort is introduced through the pipe coil 21 to cool the liquid within the receptacle 1. The stop cock 17 is, of course, closed when a proper amount of carbonating

Liquid is withdrawn from the receptacle 1 by opening the stop cock 27 whereupon the 113 venient form of construction, is provided liquid flows through the conduit 28 through with a pipe coil 31, the lower end of which the coil 31 of the cooler 30 and thence through extends through the cooler, as at 32. The the nozzle 35 into the receptacle. A cup or other end of the coil 31 extends to the outer glass applied to the end of the faucet or nozzle 55 surface of the cooler 30 near the upper end 35 is filled with the carbonated beverage from 120 thereof and is provided with means for re- the receptacle 1 which has been suitably

Should, however, it be desirable to bottle The cooler 30 has a top 34 of usual con- the beverage, then a bottle may be applied bracket 51 attached to the cooler for convenience and having an extensible portion 52 to receive a bottle 39 of any desired size and shape. The member 52 is adjusted to secure the bottle 39 on the faucet 35 so that when 139 1,777,327

said faucet is open said bottle will be filled. The faucet 35 is provided with a resilient or compressible cushion sleeve 40 so as to make an air tight connection between the faucet and the bottle. Furthermore the faucet is provided with an opening between the beverage outlet 41 and the sleeve 40 so that any air in the bottle 39 may pass upwardly through the conduit 36 into the interior of the receptacle 1. This two-way connection to the receptacle 1 serves to equalize the pressure bebeverage to flow by gravity into the bottle upon opening the stop cock 27 without losing any carbon dioxide gas.

It will be observed that this apparatus lends itself readily to manufacture in small units or in large units. I have found that such apparatus is very useful in small units for man-20 ufacture in the home of carbonated beverages such as ginger ale, root beer and the like. Large units, of course, would be employed by

manufacturers of bottled beverages.

Should there be beverages which can be 25 made without much sediment then the cylinder 37 containing the carbonating gas may be connected to the branch pipe 26 and the carbonating gas introduced directly into the liquid or liquor within the receptacle 1. When so connected, of course, the conduit 38 would be disconnected from the stop cock 17 and attached to the stock cock 50.

The stop cocks communicating with the pipe 24 are, of course, closed at all times ex-35 cept when gas is being introduced through the branch pipe 26 or when the beverage is being withdrawn through the stop cock 27

and conduit 28.

While I have described more or less precisely the details of construction of my invention, yet I do not wish to be understood as limiting myself thereto, as I am aware that changes may be made in the arrangement and proportion of parts, and that equivalents may be substituted, all without departing from the spirit and scope of my invention.

I claim as my invention:

1. A carbonating and clarifying apparatus including a tank disposed to receive sediment in its bottom, a removable head for said tank, a combined inlet and outlet fixture carried by said head, said fixture including a pipe having an upturned end communicating with the interior of said tank above the bottom of the same, said fixture having a plurality of connections outwardly of said head with valves in said connections, and a gas inlet communicating with the interior of said tank above the level of the liquid in said tank, a faucet, and a conduit leading from said faucet to said gas inlet.

2. A clarifying and carbonating apparatus comprising a horizontally disposed cylindrical tank, removable heads for each end of said tank, one of said heads having a recessed

portion therein, a combined inlet and outlet fixture associated with said recess and having an open ended pipe within said recess, the end of said pipe communicating with the interior of said tank being above the bottom 70 of the tank, a liquid dispensing faucet, connections between said fixture and said faucet, connections between said faucet and said tank communicating with the tank above the liquid level thereof, and a connection communicat- 75 ing with the interior of said tank above the tween the bottle and receptacle to permit the liquid thereof for admission of carbonated gas.

scribed my name at Detroit, Wayne County, 80

Mich.

In testimony whereof I have hereunto sub-FRANK E. RICE. 100

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