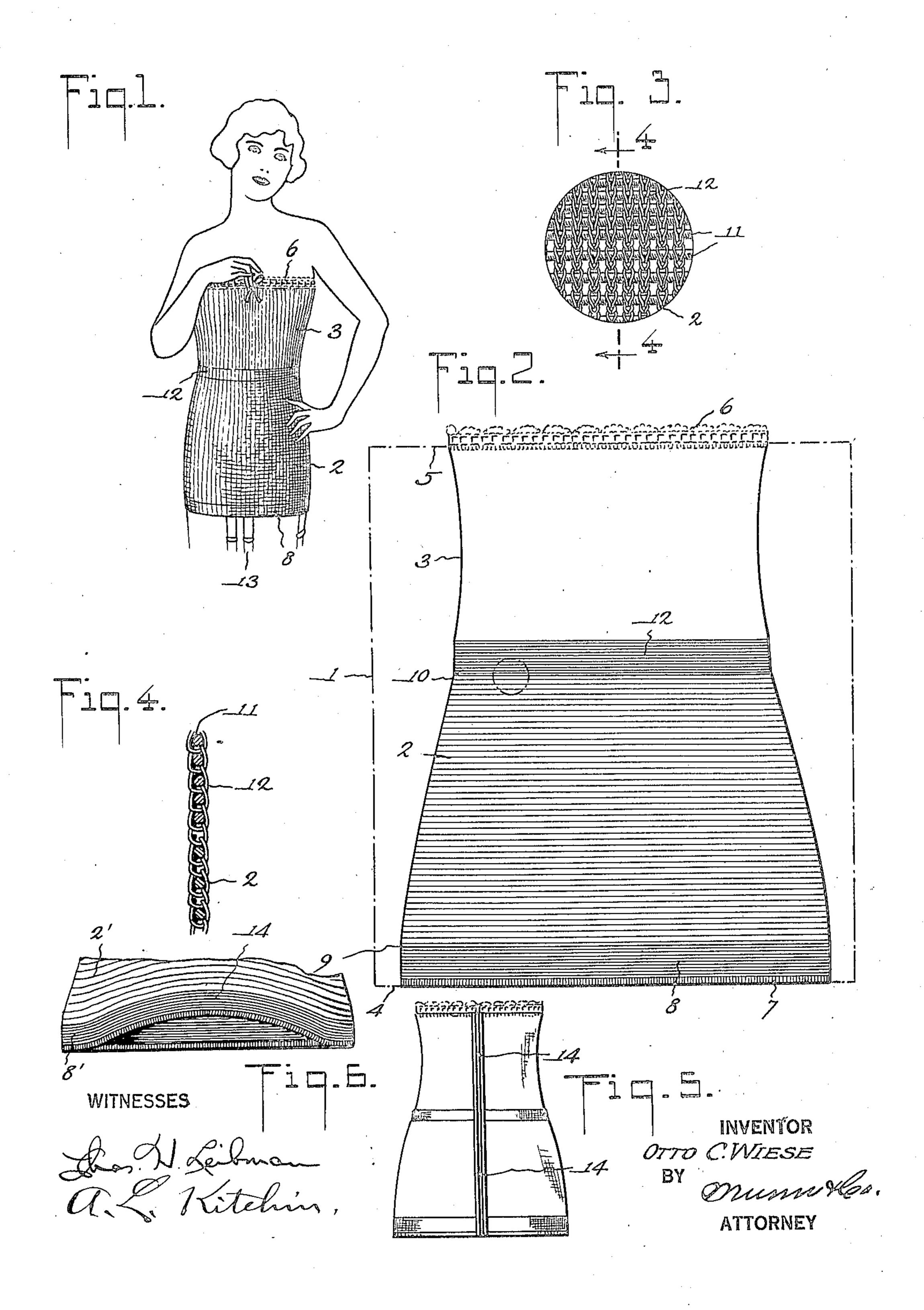
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5 ture.

Another object of the invention is to provide a corset that will act as a reducer and the body 2. corset combined.

A further object is to provide a one-piece 10 combined corset and brassière, with an upper curved portion at the front.

A still further object is to provide a onepiece knit seamless and shaped corset and brassière.

In the accompanying drawing—

Figure 1 is a perspective view of a corset, disclosing a preferred embodiment of the invention, the same being illustrated on a figure.

Figure 2 is a plan view of the corset when spread out flat.

Figure 3 is an enlarged fragmentary plan view of a small portion of the corset shown also the band 8, a rubber yarn is laid in each in the dotted circle in Figure 2.

Figure 4 is a sectional view through Figure 3 on line 4-4.

Figure 5 is a view similar to Figure 2 but showing a modified form of the structure on part 2. a reduced scale.

Figure 6 is a fragmentary elevation of a modified form of the invention to that illustrated in Figure 2.

Referring to the accompanying drawing by numerals, I indicates the corset before it 35 leaves the knitting machine, while 2 indicates elastic band at the top and bottom with an 90 the corset body and 3 the brassière. The brassière and body are a continuous knit seamless structure, knit preferably in an or-40 the corset 1, the yarn is under tension as usual, so that as the tubular article is knit, it is the size indicated by the numeral 1, but when the garment leaves the machine, it immediately 45 shape shown in Figure 2.

In knitting the corset, the action is a substantially continuous operation. The knit- To make the corset complete as a commerting starts, for instance, at line 4 and the body 2 is knit and then the brassière is knit up to line 5. When this has been done, the knitting operation is merely continued and a second garment to function as a corset or combined body 2 is knit followed by a second brassière corset and brassière. As the garment is a 3 and so on for as many garments as are de- seamless elastic shaped knit article of wear, sired. As the garments are knit and move it is preferable to use garments of substantial-

This invention relates to corsets and has 5 and then the edging 6 is put on by a suitfor an object to provide an improved con- able crochet machine. This edging is to stop struction wherein a pleasing effect is pro- the ravelling, present a finished pleasing edge duced, while presenting a simple strong struc- and accommodate a ribbon for contracting the top of the brassière as desired. A suit- 60 able edging 7 is placed on the bottom edge of

When knitting the body 2, a double supply of rubber yarn is used for the strip 8, while the usual number of textile yarns are used 65 at this place. While knitting the strip 8, a certain tension is maintained on the rubber yarn but from point 9 to point 10, the tension is increased regularly and at point 10 a double supply of rubber yarn 11 is again thrown in 70 but is maintained constantly under the same tension as the rubber at point 10, whereby strip 12 is identical with strip 8 except it is under greater tension when being knit.

The double supply of rubber yarn is indi- 75 cated particularly in Figures 3 and 4, from which it will be seen that in the band 12 and course, and between the bands 8 and 12 the rubber yarn is arranged in alternate courses. 80 In this way, the bands 8 and 12 are somewhat stiffer and stronger than the central body

When the garment leaves the knitting needles, it contracts according to the tension of 85 the rubber yarn in body 2 and contracts evenly in brassière 3. It will thus be seen that the body 2 is shaped during the knitting operation and presents a comparatively strong elastic center of less strength. Preferably, the strip or band 12 is at the waist line so that the abdomen, hips and lower parts of the body dinary round knitting machine. In knitting are somewhat constricted when the garment is in use. It will also be noted that the bras- 95 sière snugly fits the upper part of the body without undesirably constricting or holding constricted, the upper part of the body. In contracts until it assumes substantially the fact, the brassière consists of only knit goods and consequently, permits free movement of 100 the body as well as free and easy breathing.

cial article, usually hose supporters 13 are stitched or otherwise secured to the strip or band 8, though this is not necessary for the 105 55 out of the machine, they are cut off on line ly the correct size. The garment may be 110

placed in position in any desired way but is usually pulled over the feet and upwardly

into the correct position.

If desired, after the garment has been man-5 ufactured as described, it could be split or cut from top to bottom in front, as shown in of said body. Figure 5, and hooks and eyes 14 or other disengageable fastening means provided to hold the two edges together. When the gar-10 ment is finished in this manner, it is usually tend from the waistline to a point below the wrapped around the body, the fastening hip line, said structure being provided at means engaged and then pulled as desired the waistline and at the bottom with a series

for adjusting to the correct position.

In Figure 6, a further modified form of the 15 invention is shown, wherein the body 2' merges into the strip 8'. This strip is straight at the rear while at the front it is nate course. be present to form a bulge when the person which is the same structure in cross section as the remaining part of the band, but is merely curved upwardly.

What I claim is:

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1. A combined brassière and corset, com- between said bands. prising a seamless tubular knit garment with

a shaped corset body, and a substantially tubular brassière section, said body being formed partly of rubber yarns with bands 35 at the waistline and at the bottom, said bands being less yielding than the remaining part

2. A shaped one-piece tubular corset of knit material, comprising an elastic seamless 40 tubular knit fabric structure formed to exof laid in rubber yarns laid in each course for 45 forming a waist line band and a bottom band, said structure between said bands being provided with laid in rubber yarns in each alter-

curved upwardly at 14 whereby a notched 3. A shaped seamless one-piece tubular 50 effect will be produced at the front of the corset formed of elastic knit material, consist-20 garment so that no unnecessary material will ing of fabric yarn and laid in rubber yarn, said fabric yarn being adapted to extend wearing the device sits down. The curved from above the bust line to a position below portion 14 is knit in a continuous operation the hip line when the corset is in use and 55 with the remaining part of the garment and said rubber yarn extending from the waistline 25 the strip 8' is a knit band of the same charaction to the bottom of the corset, said rubber yarn ter throughout except for the curved front, being so positioned that there is a rubber yarn in each course at the waistline and at the bottom of the corset presenting tubular 60 bands at the waistline and at the bottom of the corset, and rubber yarns in spaced courses

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