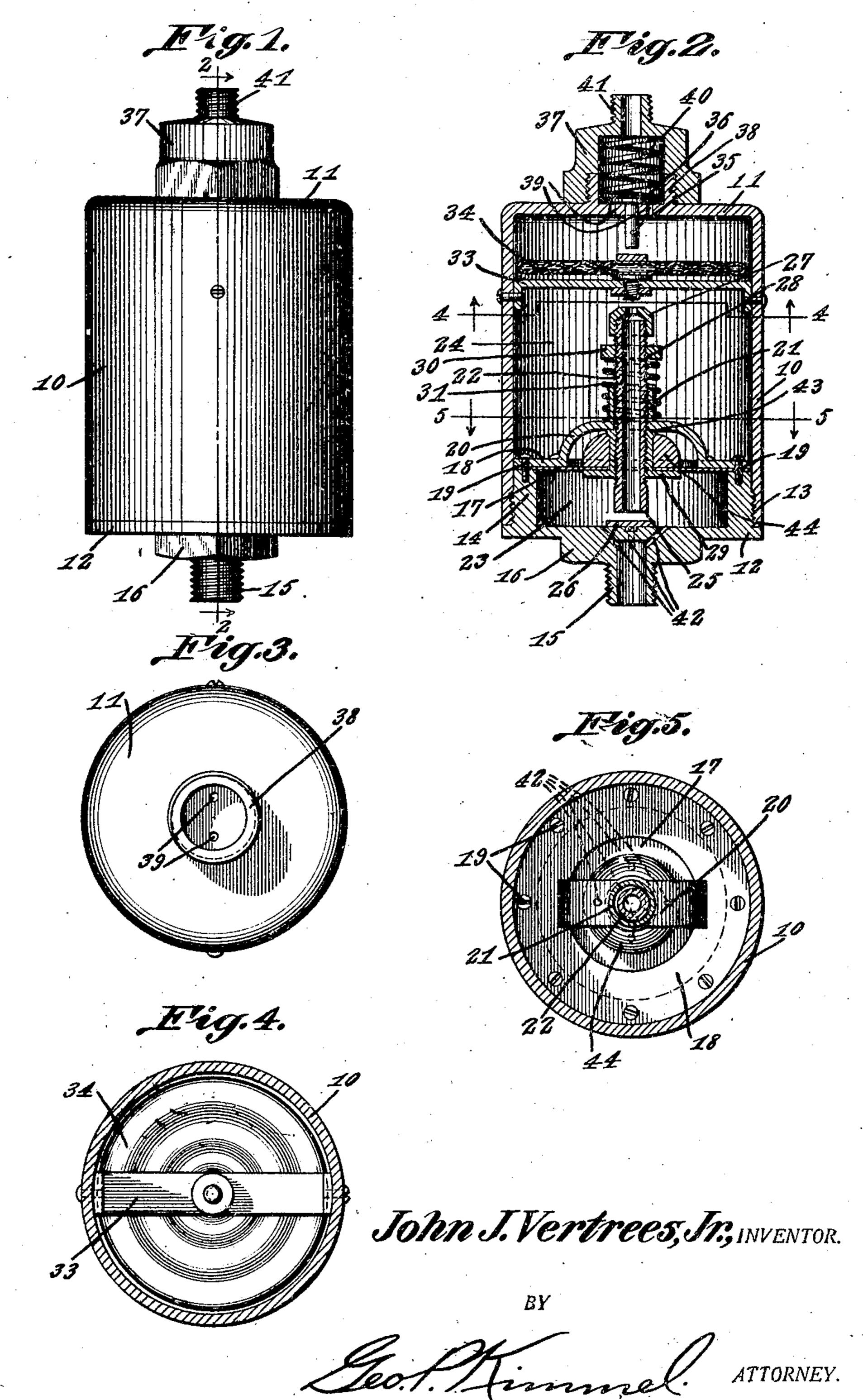
## J. J. VERTREES, JR

AIR VENT VALVE FOR COMBUSTION ENGINES

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## UNITED STATES PATENT OFFICE.

JOHN J. VERTREES, JR., OF NASHVILLE, TENNESSEE.

AIR-VENT VALVE FOR COMBUSTION ENGINES.

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internal combustion engines, and more particularly to the class of thermostatically controlled auxiliary air vent valves for internal 5 combustion engines, used in automobiles or other vehicles.

The primary object of the invention is the provision of a device of this character, wherein the operation is automatic, as the same is m thermostatically controlled to admit air to the manifold of internal combustion engines between the carbureter and the intake valves, the air being admitted to the manifold after the engine has become warmed by the explo-15 sions to the proper working degree and such valve is then controlled by the vacuum pull of the manifold, the valve structure being novel in form.

Another object of the invention is the pro-20 vision of a valve structure of this character wherein the same operates against vacuum 25 and will fully close when the engine is idling formed interiorly of the body or shell 10 and admitting the full amount of air to said as is apparent from Figure 2 of the drawing. fuel.

A further object of the invention is the pro-35 vision of a valve structure of this character, wherein the operation thereof will positively assure perfect combustion of the gases and 40 consumption of fuel.

construction, thoroughly reliable and efficient manifold.

invention consists in the features of construcunto appended.

The invention relates to a vent valve for ternal combustion engines, and more par
The invention relates to a vent valve for the accompanying drawing:

Figure 1 is a side elevation of a valve structure constructed in accordance with the invention.

> Figure 2 is a vertical longitudinal sectional view through the same.

> Figure 3 is a top plan view showing the head cap removed.

Figure 4 is a sectional view on the line 4-4 of Figure 2 looking in the direction of the arrows.

Figure 5 is a sectional view on the line 5—5 of Figure 2 looking in the direction of the arrows.

Similar reference characters indicate corresponding parts throughout the several 70 views in the drawing.

Referring to the drawing in detail, the valve structure comprises a cylindrical body or shell 10 having a closed top 11 and an opposite open bottom, into which latter is 75 and not with it and such valve is only operable adapted to be removably engaged a bottom when the engine has become warmed, as the section 12, preferably engaged therein valve proper is thermostatically controlled through the medium of screw threads 13 and such valve gradually opened as the vac- exteriorly of an annular rim 14 respectively, 80 num decreases below a given point and the the rim being formed on the bottom section full opening of the valve is effected when no 12 inset from the outer periphery thereof so vacuum is present in the manifold, thereby as to telescope within the body or shell 10 manifold to effect a perfect combustion of The bottom section 12 has formed centrally 85 the gases with a minimum consumption of thereof an externally threaded nipple 15, which is built up from a wrench engaging boss 16 externally of the shell or casing 10 and formed on said bottom section 12. This nipple 15 is tapped into the intake manifold of 90 an internal combustion engine, between the will minimize carbon formation in the inter- location of the carbureter and the intake nal combustion engine and with a minimum valves. It is of course to be understood that the said nipple can be piped to the intake A still further object of the invention is manifold of the internal combustion engine 95 the provision of a valve structure of this if desired or otherwise mounted for the comcharacter, which is comparatively simple in munication of the valve structure with said

in its purpose, strong, durable, and inexpen- Arranged interiorly of the body or shell sive to manufacture and install. 10 and superimposed upon the rim 14 of the 100 With these and other objects in view the bottom section 12 is a disc or diaphragm 17 upon which is superimposed a spider frame 18 tion, combination and arrangement of parts, the latter and the disc or diaphragm 17 being 30 as will be hereinafter more fully described, anchored or held fast to the rim 14 through illustrated in the accompanying drawing, dis-the medium of fasteners 19. The frame 18 105 closing the preferred embodiment of the in- is centrally formed to provide a crown 20 vention, and pointed out in the claims here-having a centrally located guide column 21 in which is slidably fitted an air tube 22 adapted

to establish communication between the low-stop flange 43 formed on the coupler 29 at its er chamber 23 and the upper chamber 24, upper end, which flange is adapted to contact respectively within the body or shell 10 at with the crown 20 of the spider frame 18 as opposite sides of the disc or diaphragm 17. will be clearly apparent in Figure 2 of the 5 The lower end 25 of the tube 22 constitutes a valve adapted to engage a seat 26 mounted locking nut 44 for the disc or diaphragm 17. centrally on the bottom section 12 at the inner face thereof and when this tube has its lower end seated communication is shut off 10 between the chambers 23 and 24. The upper for the adjustable mounting of the spring against the seat 26, which closes the air pas- so seating ring 30 against which plays one end sage through said tube 22. It is of course unsaid tube 22, the other end of this spring being seated upon the crown 10 of the spider frame 18. The ring 30 can be readily adjusted on the tube 22 to increase or decrease the tension of the spring 31 as will be obvious.

Suitably mounted within the body or shell 10 near the closed top 11 thereof is a cross support 33 having anchored centrally thereon a diaphragm type of thermostatic device 34 which is operable upon the stem 35 of a disc valve 36 confined within a removable cap 37 threaded upon a hollow boss 38 formed se centrally exteriorly upon the top 11 of the body or shell 10. This disc-valve 36 normalheld within the cap 37, which is provided the resistance of the spring 40 in the cap 37, with an air inlet nipple 41 formed centrally on the cap 37 as is clearly shown in Figures 1 and 2 of the drawing. This air inlet nipple 41 has communication with the atmosphere as will be apparent.

The nipple 15 on the bottom section 12 has inbefore described. communication with a plurality of air pas- What is claimed is: into the lower vacuum chamber 23 which has communication with the upper air chamscribed.

passage in the tube 22. Furthermore it is said manifold to arrest delivery of air to the 120 also necessary that the passages 42 be of a latter. combined area equal to the area of the passage in the nipple 15. The air intake passages or ports 39 must be in combined area larger than the area of the perforation in the cap 27 and also the passage in the nipple 41 must be in area as large as the combined area of the ports 39.

drawing. The coupler 29 is fitted with a 70

In the operation of the valve structure, it is assumed that the same has been tapped into the manifold of the internal combustion engine, the vacuum pull when the said engine 75 end of the tube 22 carries a perforated cap is operating acts against the disc or dia-27 and this tube is exteriorly threaded at 28 phragm 17 through the nipple 15 and pasto adjustably engage a coupler 29 carried by sages 42, thus causing the air tube 22 to bethe flexible diaphragm or disc 17 and also come lowered bringing its lower end 25 of a coiled expansion spring 31 encircling derstood that the tension of the spring 31 is regulated by the ring 30 to that degree which when the engine is idling allows the air tube 22 to seat firmly in closing position. As the 85 vacuum pull of the engine decreases, as when the carbureter valve is open, the tension of the spring 31 lifts the tube 22 from its seat which permits air to enter through the center of the said tube 22, passages 42 and nipple 90 15, thence to the manifold of the engine.

The amount of air entering the manifold of the engine is regulated as to maximum by the perforation in the cap 27, this being varied according to the size of the engine. It is 95 of course understood that before air can be ly closes air inlet ports 39 formed in the top admitted to the manifold the thermostatic 11 of the body or shell 10 and said disc-valve device 34 has been operated by the temperais normally held in closing position through ture of the engine so as to open the disc valve the medium of a coiled expansion spring 40 36 to lift the same from the ports 39 against 100 so that atmospheric air can enter the passage in the nipple 41, ports 39 thence into the chamber 24 in the body or shell 10, which admitted air is controlled and regulated by the 105 tube 22 which is operated in a manner as here-

sages 42 provided in the bottom section 12 1. A device of the character described, concentrically of the valve seat 26 and opens comprising a body, normally closed spring 110 controlled means carried by said body for admitting atmospheric air when open, a ber 24 to the air tube 22 hereinbefore de- thermostatically controlled device within said body and active upon said normally It is of course to be understood that the closed means to automatically open the same. 115 amount of air intake is varied by the size of and normally open means within the body the perforation in the cap 27 on the air tube for delivering air therefrom into an intake 22. It is necessary that the area of the pas- manifold of an internal combustion engine sage in the nipple 15 be twice the area of the and automatically closed by vacuum within

2. A device of the character described, comprising a body, normally closed spring controlled means carried by said body for admitting atmospheric air therein when 125 open, a thermostatically controlled device within the body and active upon the normally closed means to automatically open the same, The upward movement of the tube 22 with- normally open means within the body for dein the chamber 24 is limited by means of a livering air therefrom into an intake mani- 130

automatically closed by vacuum within said body and dividing it into independent chammanifold to arrest delivery of air to the lat- bers, an air tube carried by the diaphragm 60 ter, and means for regulating the air delivery and establishing communication between the means within the body.

prising a body, normally closed means for admitting atmospheric air to the body, a ther- chambers, means normally holding the air 65 mostatically controlled device within the tube in open position, means for regulating body and active upon the normally closed the last named means, and a thermostatic means to automatically open the same, means device within the body and active upon the intake manifold of an internal combustion engine and automatically controlled by vacuum within said manifold, means for regulating the air delivery means within the body, and means mounted within the body and supporting the air delivery means therein.

4. A device of the character described, comprising a body, normally closed means for admitting atmospheric air to the body, a thermostatically controlled device within the body and active upon the normally closed means to automatically open the same, means within the body for delivering air therefrom into an intake manifold of an internal combustion engine and automatically controlled by vacuum within said manifold, means for regulating the air delivery means within the 30 body, a flexible diaphragm mounted within the body and supporting the air delivery body to the manifold and forming an air opening to the atmosphere.

delivery passage.

5. A device of the character described, comprising a body, normally closed means for admitting atmospheric air to the body, a thermostatically controlled device within the body and active upon the normally closed means to automatically open the same, means within the body for delivering air therefrom into an intake manifold of an internal combustion engine and automatically controlled by vacuum within said manifold, means for 15 regulating the air delivery means within the body, a flexible diaphragm mounted within the body and supporting the air delivery means therein, means for attaching the body to the manifold and forming an air delivery passage, and means within the body for the mounting of the thermostatically controlled device.

body having a removable bottom and pro- the body and having a guide for said air tube. vided with passages through the top and bottom of said body, a valve normally clos- hereto. ing the passages in the top of said body, a

fold of an internal combustion engine and flexible diaphragm supported within the chambers, a valve seat formed on the bottom 3. A device of the character described, com- and adapted to be engaged by the air tube for shutting off communication between the for delivering air from the body into an valve controlling the passages in the top of said body to open said valve.

7. In a device of the character described, a body having a removable bottom and provided with passages through the top and bottom of said body, a valve normally closing the passages in the top of said body, a flexible 75 diaphragm supported within the body and dividing it into independent chambers, an air tube carried by the diaphragm and establishing communication between the chambers, a valve seat formed on the bottom and 80 adapted to be engaged by the air tube for shutting off communication between the chambers, means normally holding the air tube in open position, means for regulating the last named means, a thermostatic device 85 within the body and active upon the valve controlling the passages in the top of said body to open said valve, and a cap enclosing means therein, and means for attaching the the said valve and having an air passage

8. In a device of the character described, a body having a removable bottom and provided with passages through the top and bottom of said body, a valve normally closing the passages in the top of said body, a flexible 95 diaphragm supported within the body and dividing it into independent chambers, an air tube carried by the diaphragm and establishing communication between the chambers, a valve seat formed on the bottom and adapt- 100 ed to be engaged by the air tube for shutting off communication between the chambers, means normally holding the air tube in open position, means for regulating the last named means, a thermostatic device within the body 105 and active upon the valve controlling the passages in the top of said body to open said valve, a cap enclosing the said valve and having an air passage opening to the atmos-6. In a device of the character described, a phere, and a bridge member located within 110

In testimony whereof, I affix my signature

JOHN J. VERTREES, Jr.