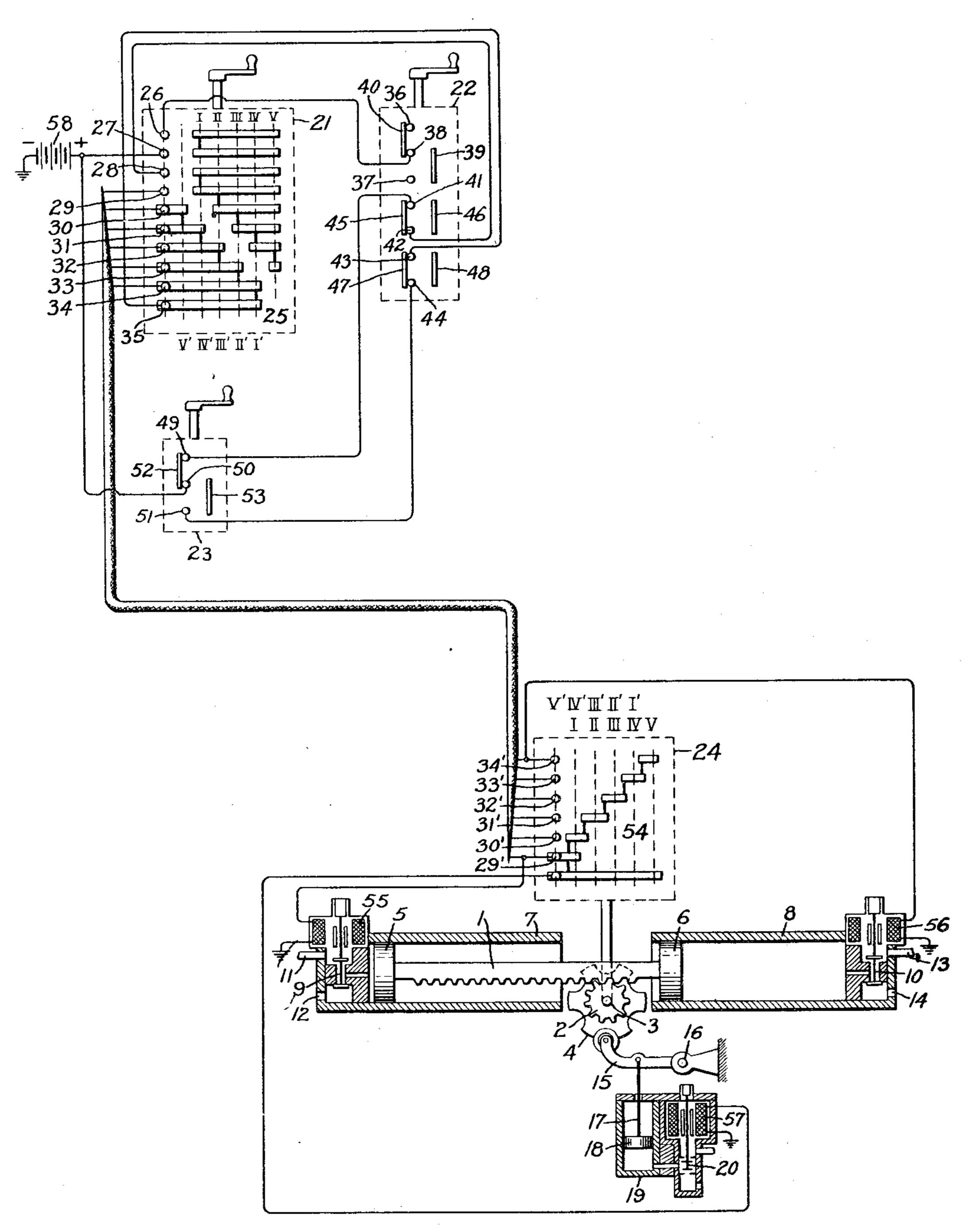
E. FALCKE ET AL

SYSTEM OF CONTROL

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Inventors:

Emil Falcke,

Kurt Lehmann,

Myssell Same.

Their Attorney.

UNITED STATES PATENT OFFICE.

EMIL FALCKE AND KURT LEHMANN, OF BERLIN, GERMANY, ASSIGNORS TO GENERAL ELECTRIC COMPANY, A CORPORATION OF NEW YORK.

SYSTEM OF CONTROL.

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tions in a system of control for electric position.

5 motors. ated controllers of the type in which a step- ating mechanism in any desired position. which results in trouble at the controller claims. contacts. In the usual type of pneumatic Referring now to the drawing, the single move only the predetermined distance since, certain predetermined switching operations. the trailing cylinder. While such means are

desirable that the switch contacts be sepa- tion, is arranged to admit operating fluid 90 45 matically operated means are utilized for positively stopping the cam shaft 3 in any 100 tion of the main controller.

speed.

an improved means by which electric motors attached to a piston 18 aranged to recipro- 105 manner.

A further object is to provide means by 20 constructed to admit operating fluid unwhich rapid movement of the switch con- der pressure to the cylinder 19 in its lower 110

Our invention relates to systems of con-tacts may be effected and by which the switch trol and especially to pneumatically operated operating mechanism may be positively and means for controlling the switching opera- definitely stopped in any predetermined

A further object is to provide pneumati- 60 In the operation of pneumatically oper- cally controlled means for stopping the oper-

by-step movement is utilized to control the Our invention will be better understood. motor connections, difficulty has been en- from the following description taken in concountered in securing a positive and definite nection with the accompanying drawing and 65 stop because of the tendency to over-travel its scope will be pointed out in the appended

engine, for example, a piston within a cyl-figure shows a switch operating engine in inder is moved forward an increment for which our invention has been embodied, to-70 each step or position of the controller, and gether with an electric system through which it is difficult to insure that the piston shall the engine may be controlled to perform

owing to the inertia of the moving parts, As illustrated in the drawing the switch there is a decided tendency to over-travel. operating engine has a piston rod 1 made in 75 In order to prevent over-travel various de- the form of a rack and arranged to cooperate vices have been utilized, among which may with a pinion 2 mounted upon the cam shaft be mentioned means for admitting operating 3 upon which is also mounted the starfluid under pressure to the trailing cylinder wheel 4. Mounted upon the cam shaft 3 near the end of each piston movement, and are the cams (not shown) which determine 80 means for controlling the rate at which the sequence in which the various switches operating fluid is permitted to escape from are closed and opened. Since switches of this type are well known to those skilled in effective in securing a positive and definite the art neither the switches nor the cams by 30 stopping of the switch controlling mecha- which they are operated have been shown. 85 nism, they are not entirely satisfactory be- Arranged to cooperate with the pistons 5 cause they tend to reduce the operating and 6 are the cylinders 7 and 8 provided with magnetically controlled valves 9 and 10 In order to prevent injurious arcing it is respectively. The valve 9, in its upper posirated at a comparatively high rate of speed under pressure to the cylinder 7 from a suitand it therefore becomes important to pro- able source of supply through the opening vide means arranged both to secure a posi- 11 and in its lower position is arranged to tive stop in any desired switching position permit the discharge of operating fluid and to permit rapid movement between the through the orifice 12. The valve 10 is like- 95 different positions. In accordance with our wise arranged to allow the supply of operatinvention the trailing piston is arranged to ing fluid to the cylinder 8 through the openmove freely thereby permitting rapid move- ing 13 and to permit its egress through the ment of the switching mechanism, and pneu-discharge orifice 14. For the purpose of operating a pawl by which the mechanism is predetermined position a pawl 15 pivoted locked in a position determined by the posi- at 16 and arranged to cooperate with the star-wheel 4 is provided. The pawl 15 is An object of our invention is to provide pneumatically controlled through a rod 17 may be started, stopped and generally con-cate in a cylinder 19. For the purpose of trolled in a simple, reliable and efficient controlling movement of the pawl 15 there is provided a magnetically controlled valve

position when its operating coil is deenergized and to permit the discharge of operating fluid from the cylinder 19 in its upper position when said coil is energized.

various switching movements are effected 22, a trailing controller 23 and a pawl con- 15 from the star-wheel and permit rotation 73 troller 24. The main controller 21 is procontact fingers 26 to 35 inclusive. The re-contact with the star-wheel to prevent fur- 8 reverser which may be utilized to control ing positions II to V is similar to that de- 8' to those skilled in the art. The reverser energizing circuit for the operating coil 55 operate with the segments 45 to 48 for the tacts 26 and 27 of the main controller 25. 90 ranged to cooperate with the segments 52 tacts 30-30', 31-31', 32-32', 33-33', re-95 pawl controller 24 is provided with a cyl-troller to position I. inder 54 arranged to cooperate with con- To operate the controller 24 in the re- 100 tact fingers 29' to 34', which are intercon-verse direction, trailing controller 23 is nected with the contacts 29 to 34, respec- operated to move the segment 52 so as to tively, through the agency of the control interrupt the circuit between the contacts cable illustrated as the cam shaft 3 is moved 50 and 49 and move the segment 53 so as 40 through its various positions. A battery to establish a circuit between the contacts 105 58 is provided for energizing the operating 50 and 51. Thereupon movement of the coils 55 and 56 of the valves 9 and 10 re- main controller 25 in the reverse direction spectively as may be desired and for supply-successively through the positions I' to V' ing current to the operating coil 57 of the results in energization of the operating valve 20 in accordance with the position of winding 56 of the valve 10. In this way 110 the main controller.

the positions indicated in the drawing, move- 1 in the reverse direction. In this case the ment of the main controller to the position pairs of contacts 33-33' to 29-29' are suc-I closes a circuit to the reverser, energizes the cessively utilized to control the energization 113 operating coil 55 of the valve 9 and energizes and deenergization of the operating windthe operating coil 57 of the valve 20. In ing 57 of the auxiliary pawl controlling this position of the main controller a cir- pneumatic engine in the reverse order but cuit is established from the plus side of the in the same manner as previously described. battery 58 to the reverser through contact. The reversing controller 22 is operated in 120 27, a segment of the main controller drum, the usual manner to control a reversing contacts 26 and 38 segment 40 of the re-switch not shown in the drawing and not esverser controller and contact 36. At the sential to the present invention. The cam same time a circuit is established from the shaft 3 may thus be moved to and positively plus side of the battery 58 to the operating stopped in any predetermined position 125 coil 55 of valve 9 through contact 50, seg- merely by movement of the main controller ment 52 of the trailing controller, contacts to a corresponding position. 49 and 41, segment 45 of the reverser con- What we claim as new and desire to setroller, contacts 42 and 28, a segment of the cure by Letters Patent of the United States 85 main controller drum, and contact 29. The is:—

coil 55 is thus energized to maintain the valve 9 in its upper position for positions 1 to V inclusive of the main controller. Upon connection of the contact 29 to the battery For the purpose of controlling the move- 58, a circuit is also established from the bat- 7 ment of the cam shaft 3 through which the tery to the operating coil 57 of the valve 20 through contact 29' and a segment of the by the cams mounted on it there is provided, pawl controller drum, and the valve 20 is a main controller 21, a reverser controller thereupon operated to disengage the pawl of the cam shaft 3 until the contact 29' has vided with a contact cylinder 25 the seg- moved off the corresponding segment of the ments of which in the various controller pawl controller drum when the coil 57 is positions are arranged to cooperate with the deenergized and the pawl is forced into verser controller 22 is provided with con-ther rotation of the cam shaft. Upon movetact fingers 36, 37 and 38 arranged to co-ment of the main controller successively to operate with the segments 39 and 40 for the the other positions II to V the sequence of purpose of changing the connection of a operation of controller 24 to its correspondthe motor fields in a manner well known scribed in connection with position I. The controller 22 is also provided with contact of the valve 9 of the pneumatic engine is fingers 41 to 44 inclusive arranged to co-maintained established through the conpurpose of opening the main controller con- The energizing circuit for the operating nections when the connections to the reverser coil 57 of the auxiliary pneumatic engine are altered. The trailing controller is pro- is successively established and interrupted vided with contact fingers 49, 50 and 51 ar- through the several pairs of cooperating conand 53 for the purpose of adapting the spectively, in substantially the same manner main controller for operation from either as through the contacts 29-29' described in end of the engine shown in Fig. 1. The connection with the operation of the con-

pressure is admitted to the cylinder 8 from Assuming the various controllers to be in the pressure line 13 to move the piston rod

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means for reciprocating the same between lectively operable controller. predetermined limits, and electrically con- 4. A control system for a switch mechatrolled means for stopping and locking said nism comprising a reciprocating member, a reciprocating member in any selected one fluid pressure engine having electrically con 65 of a plurality of definite intermediate po- trolled valves for reciprocating said member sitions comprising a position-selective con- each way between a plurality of positions, troller, a star-wheel operable in accordance an independent fluid pressure engine having with the movement of said member between an electrically controlled valve for stopping said positions, a member operable into and and locking said member in each of said 70 out of locking engagement with said star- positions, a switch member operable in acwheel, and fluid pressure means having elec- cordance with the movement of said recipigointly in accordance with the positions of a selective controller for controlling the enmovement of the reciprocating element to a of said independent pneumatic engine to re-

fluid pressure engine for reciprocating said positions selected by operation of said conmember each way between a plurality of po-troller. sitions, a fluid pressure operated means in- 5. A control system for a switch mechadependent of said engine for stopping and nism comprising a reciprocating member, a 85 locking the said reciprocating member in fluid pressure engine provided with a pair each of a plurality of said positions and of pistons each for reciprocating said memhaving electroresponsive valve mechanism ber in a different direction between prede-" for controlling the operation thereof, a con-termined limits under the control of an electroller, and circuit-controlling means de- troresponsive valve, a second fluid pressure pendent upon the position of said reciprocat-engine provided with a piston operable uning member and cooperating with said con- der the control of an electroresponsive valve troller for selectively controlling the ener- to stop and lock said reciprocating member gization of the valve mechanism of said in- in each of a plurality of intermediate posidependent pneumatic means to release said tions, a controller for selectively energizing 95 reciprocating member and automatically the electroresponsive valves of said first enstop and lock the same after operation there-gine to operate the reciprocating member in of between predetermined positions.

nism comprising an electrically controlled re- erative positions corresponding to the inter- 100 ciprocating member, a fluid pressure engine mediate positions of said reciprocating memprovided with a pair of pistons each for ber, and a circuit controlling device arreciprocating said member in a different di-ranged to be operated in accordance with the b rection between fixed limits, electrically position of said reciprocating member and controlled fluid pressure operated means in- connected to cooperate with said selective 108 dependent of said pistons for stopping and controller upon operation thereof from one locking said member in each of a plurality of its operative positions to another position of intermediate positions, a controller select to control the energization of the electroo tively operable to any one of a plurality of responsive valve of said second engine to positions corresponding to said intermedi- effect the release of said reciprocating mem- 110 ate positions, a cooperating controller con- ber and automatically stop and lock the nected to be operated in accordance with same upon operation thereof to the position the position of said reciprocating member, corresponding to the operative position to 5 and connections jointly controlled by said which said second controller is operated. controllers for selectively controlling said In witness whereof, we have hereunto set 116 independent pneumatic means to release said our hands this 4th day of May, 1923. reciprocating member and automatically stop and lock the same upon operation there-

1. A control system for a switch mecha- of to a selected one of said intermediate po- so nism comprising a reciprocating element, sitions determined by operation of said se-

troresponsive valve mechanism energized rocating member between said positions, and said selective controller and said reciprocat- ergization of the valves of said first engine 78 ing member for releasing and maintaining and for cooperating with said switch memsaid locking member released until after ber to control the energization of the valve v selected one of said intermediate positions. lease said reciprocating member and auto-2. A control system for a switch mecha- matically stop and lock the same upon oper- 80 nism comprising a reciprocating member, a ation thereof to any one of a plurality of

each direction, a second controller cooperat-3. A control system for a switch mecha-ing therewith and having a plurality of op-

EMIL FALCKE. KURT LEHMANN.