

UNITED STATES PATENT OFFICE.

LEMMA J. ROOT, OF SEATTLE, WASHINGTON.

HYDRAULIC OR VACUUM CLUTCH.

Application filed September 26, 1923. Serial No. 664,982.

The invention is a device for retarding or compression chambers through which the or for transmitting power from a driving lated. element to a driven element in which the Other features and advantages of the in- 60

regulated.

The invention is an improvement over my prior patents having the Serial Nos. 344,231 and 351,972, filed December 11, 1919 and Jan-10 uary 16, 1920, and allowed April 3, 1923 and August 29, 1921 respectively. The patent with the Serial No. 351,972 was abandoned and the patent with the Serial No. 344,231 was issued Oct. 23, 1923 with the No. 15 1,471,921.

The improvements are in the position of of compression and vacuum relief valves.

These improvements are necessary for the reason that the drawings in said patent fail to show the real and full intent of the in-

25 ventor.

holding power may be increased or decreased to retard or accelerate the rotation of a shaft imum full speed and the minimum or to effect a complete stop.

Another object of the invention is to provide a device to effect the transmission of have an eccentric 15 keyed to it by keys 16. 90 power between a drive and a driven shaft Sliding rings 17 may be placed around the and easily regulate their relative speed to one another to any desired point while in full

motion and under full load.

A further object of the invention is to pro-40 vide a device to effect a clutching action without coincident shock as in devices used at present.

And a further object of the invention is to provide a device in which frictional wear

45 has been reduced to a minimum.

invention embodies a casing having a pluralregulating valves between the supply and chamber to the cylinders.

checking the rotating movement of an object holding power of the device may be regu-

5 relative speed of the two elements can be vention will be seen from the following description taken in connection with the drawings, wherein:

Figure 1 is a sectional view through the

center of the device.

Figure 2 is a side view with parts omitted showing the method of connecting the compression chambers around the pistons.

Figure 3 is a longitudinal section.

Figure 4 is a view showing the spider for 70

holding the valves in the chambers.

In the drawings I have shown my device the supply and compression chambers, the as it could be constructed wherein numeral 1 arrangement of the valves, the general ar- indicates the pumps, numeral 2 the supply rangement which makes it possible to obtain chamber, and numeral 3 the compression 75 20 a perfectly balanced wheel, and the addition chamber which extends all the way around the clutch.

The pumps 1 are formed with cylinders 4 projecting from a drum shaped casing 5 which may have a hub 6 on one side that is 80 keyed to a drive shaft 7 by a key 8 as shown The object of the invention is to provide a in Figure 3. A plate 9 may be held to the mechanism wherein the clutching action or opposite side by screws 10 and this plate may be provided with a hub 11 in which a sleeve 12 may be screwed to form a stuffing 85 ³⁰ or other rotating elements between the max-box that may be held by a set screw. Another shaft 13 is rotatably mounted in an opening 14 in the end of the drive shaft 7 as shown in Figure 3, and this shaft may

> eccentric 15 and these rings may be provided with projections 18 which form piston rods and are pivotally attached to the pistons 19 by the pins 20. In operation it will be seen 95 that as the casing is rotated with the eccentric held, or the eccentric rotated with the casing held, the pistons 19 will move in and out of the cylinders 4 thus forming pumps.

The supply or circulating chamber 2 is 100 formed on the interior of the casing 5 and And a still further object of the inven- connected through passages 21 to the outer tion is to provide a device in which the ends of the cylinders 4. These passages are rotary motion causes the valves to have a provided with enlarged portions 22 in which tendency to seat without the use of springs. spiders 23 may be placed to hold valves 24 105 With these and other ends in view the which rest upon the seats 25 when in the closed position or when the pistons 19 are ity of pumps, an eccentric in the center for moving outward. It will be seen that as operating the pumps, supply and compres- soon as the pistons start inward the valves sion chambers with suitable valves connect- 24 will move away from their seats 25 so 110 ing them to the pump cylinders, and suitable that a substance may pass from the supply

passages 26 connecting the outer ends of the the shaft 7 were rotated with the valves 30 cylinders and having enlarged portions 27 open and the shaft 13 held stationary the with valves 28 in them similar to the valves oil that may be used in the clutch will be 5 hereinbefore described for the supply cham- free to pass from one chamber to another 70 ber. These valves operate in a similar man- and the casing may rotate freely. However, ner to those in the supply chamber and in if the valves 30 were partly closed by movthe same circumferential direction, but open ing the collar 31 the pistons will pump as the pistons move outward and close as the substance into the compression chamber 10 they move inward. It will be observed that faster than it can move back into the supply 75 the valves 24 and 28 rest freely in the chamber so that the motion will be retarded spiders 23 and are seated without springs to and therefore the shaft 13 will rotate slowly. hold them against the seats and as the cas- As the valves 30 are completely closed it ing rotates in one direction, they would be will be impossible to continue to pump the 15 thrown away from the seats and as it rotates in the opposite direction they would be forced against the seats. The compression chamber is connected by passages 29 to the supply chamber 2 and these passages ²⁰ are provided with sliding valves 30 which set to any desired size. The valves 30 are mum full speed or a complete stop. And 90 36 formed in the exterior of the casing 5. there are no linings or springs the wearing ³⁰ The interior of the valve is always open to parts are practically eliminated. As the de-⁹⁵ possible to move the valve at all times.

When air or any gaseous substance is used in the device, inlet and outlet valves as indicated by the numerals 37 and 38, may be placed in the casing 5, one of which will admit air to the chamber 2 when the vacuum in the chamber reaches a predetermined pressure and the other of which will permit air or gas to escape when the pressure of the air or gas in the chamber reaches a predetermined pressure. These valves are not utilized when a liquid medium is used as the clutch fluid.

A ring 39 may be placed around the outside and connected to the ends of the cylinders to form a cover and also so that the device may be used as a fly wheel. The outer ends of the cylinders 4 may be provided with plugs 40 so that the cylinders may readily be machined.

It will be understood that changes may be made in the construction without departing from the spirit of the invention.

The construction will be readily understood from the foregoing description. To use the device it may be installed as a clutch or shaft connection as shown in Figure 3, as a brake by attaching the casing to the car frame and the eccentric to the propeller shaft, or can also be used as a wheel brake, or it may be attached to any suitable device

The compression chamber 3 is formed by a revolving motion. It will be seen that if substance into the compression chamber, and 80 therefore, the pistons will be locked and the device will hold rigidly so that the shaft 13 will rotate with the shaft 7. It will be seen that any degree of holding power may be attained by regulating the valves 30. It 85 are connected to a sliding collar 31 so that will also be seen that a clutching action will as the collar is moved backward and forward be obtained which may be increased or deby any suitable means the valves may be creased to accelerate or retard the rotation opened or closed or the openings in them of the shaft or the like between the maxiformed by cylindrical shaped casings 32 hav-furthermore, it will be seen that this holding ing openings 33 in them which correspond power may be applied without any possibilwith openings 34 and 35 through a cylinder ity of jerky movements or shocks and as the compression chamber 3 so that the pres-vice is perfectly balanced by the centrifugal sure will be equalized which will make it motion throwing the substance against the outer wall of the compression chamber, it will also act as a fly wheel.

If the substance in the supply chamber 100 becomes exhausted a vacuum will exist in the supply chamber, the power of which may be regulated by the relief valve and the vacnum will hold on the under side of the pistons and cause a retarding or holding ac- 105 tion, which will have as great or even greater holding power than that developed when compressing a substance.

Having thus fully described the invention, what I claim as new and desire to secure by 110 Letters Patent, is:—

1. In a device of the class described, a circular casing, a drive shaft extending into the said casing, means for securing the said drive shaft to the said casing, a driven shaft 115 extending into the said casing from the opposite side and abutting the said drive shaft, radially extending cylinders in the said casing, pistons in the said cylnders, an eccentric for operating the said pistons keyed 120 to the said driven shaft, individual rings on the said eccentric for each of the said pistons, suitable connecting rods between the said rings and the said pistons, said eccentric operating in a circular opening in the 125 center of the said circular casing, tubes connecting the said circular opening with the outer ends of the said cylinders, said tubes being formed to permit portions thereof in which it is desired to retard or check to lie in an arc described from the center of 130

the said casing, valves in the latter portions means for connecting the outer ends of the 5 the said cylinders, valves in the said latter passage adjacent the said cylinders, other tubes connecting the said peripheral passage said casing between each of the said cylin- center of the said casing. 10 ders, valves in the said latter connecting 3. In a holding device, a plurality of radi- 40

casing, a driven shaft extending into the said in the said peripheral chamber also held said casing, valves in the said connecting the said latter connections. means, said valves being arranged to close 30 by the rotary motion of the said casing, other

of the said tubes, another passage extending said cylinders, valves also seated by the completely around the periphery of the said rotary motion in the said latter connecting casing and connected to the outer ends of means, other means connecting the said latter connecting means to the chamber at the 35 center of the casing, and suitable valves operatable from the exterior of the casing in to the circular opening in the center of the the said connections to the chamber at the

tubes operatable from the exterior of the ally disposed cylinders, a drum shaped cassaid casing, and suitable relief valves ex- ing for supporting the said cylinders, pistons tending into the said circular opening in in the said cylinders, an eccentric in the the center of the casing to be used when air said casing, means for individually operating the said pistons by the said eccentric, 45 2. In a holding device, a circular casing, means for connecting the outer ends of the cylinders radially disposed in the said cas- said cylinders to a chamber at the center ing, pistons in the said cylinders, an eccen- of the said casing, check valves in the said tric in the said casing, individual operating connecting means which are normally held 20 means on the said eccentric to operate the closed by the rotary motion of the said cas- 50 said pistons, a drive shaft extending into the ing, a peripheral chamber connecting the said casing and rigidly attached to the said outer ends of the said cylinders, check valves casing abutting the said drive shaft and upon closed by the rotary motion of the casing, 25 which the said eccentric is mounted, means suitable connections between the said periph- 55 for connecting the outer ends of the said eral chamber and the said central chamber, cylinders to a chamber in the center of the and valves operatable from a remote point in

.

.

LEMMA J. ROOT.