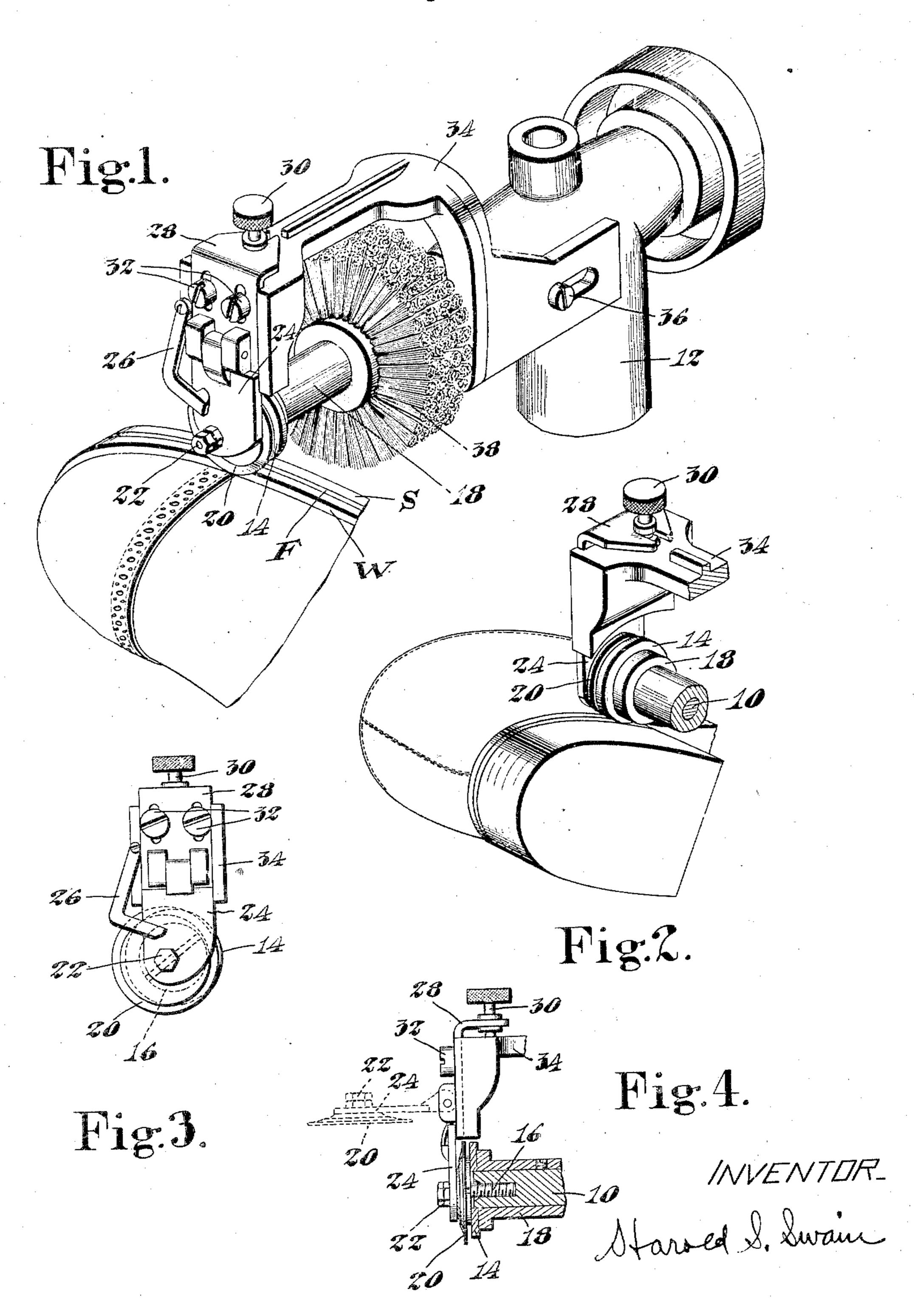
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MACHINE FOR OPERATING ON SHOES

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## UNITED STATES PATENT OFFICE.

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MACHINE FOR OPERATING ON SHOES.

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This invention relates to machines for op- the circular gage is mounted to turn freely 55 edge of the insert (which is not readily penetrated thereby) by means of a suitable clean-15 ing tool.

Heretofore this cleaning operation has always been performed by hand in a slow and welt crease. expensive manner, and an important object. Other features consist in various specific 20 chanically-operated cleaning means for the hand tools now in use.

one aspect consists in the provision, in a ings, in which: machine for cleaning an insert between the Fig. 1 is a perspective of the head of the 25 welt and the outsole of a shoe, of a rotary disk having a narrow periphery for cleaning the the material at either side of the insert, and tially at right angles to that of Fig. 1; a gage disk mounted eccentrically with respect to the axis of the cleaning disk to turn tool; and freely in a plane parallel to the plane of the Fig. 4 is a view partly in side elevation and 85 cleaning disk to ride along the welt crease to partly in section, showing the gage and tool. brush.

may be swung back readily to afford access 45 to the tool. Preferably the position of the gage is readily adjustable.

A further feature of the invention consists of the combination of a circular rotary tool A thin disk-like gage roll 20 is arranged with a circular gage mounted eccentrically with respect to said tool to provide portions

erating on shoes, and is illustrated as em- it will turn with the shoe as the shoe is tilted bodied in a machine for cleaning the edges into different positions around the axis of of fiber inserts such as are sometimes placed the tool, and thus the amount of projection between the outsoles and welts of shoes, part- of the gage beyond the tool at the point where ly for decorative purposes and partly to make the gage contacts with the work may be varied 60 the shoes more nearly waterproof. The con-merely by shifting the shoe around the tool trast between the white edge of such an insert, without removing the shoe from the gage and the black edges of the welt and the sole and without sliding the shoe over the edge 10 between which it appears, is usually much of the gage in such a manner as to injure the desired, and is obtained by blacking the entire finished surface of the shoe. By varying the 65 edge and then rubbing the blacking off the amount of projection of the gage at its point of engagement with the work in this manner, the edge of the insert may be maintained in effective engagement with the cleaning tool irrespective of changes in the depth of the 70

of the present invention is to substitute me- constructions and combinations of parts which will be apparent from the following description of the embodiment of my inven- 75 With this object in view the invention in tion illustrated in the accompanying draw-

machine;

Fig. 2 is a perspective of the co-operating 80 exposed edge of the insert without engaging gage and tool, from a view-point substan-

Fig. 3 is a front elevation of the gage and

position the shoe to limit the operation of As illustrated in Figs. 1 and 2, a rotary the tool to the material of the insert. The shaft 10 is mounted in bearings in a support invention further provides for mounting a 12, and arranged to be driven by any suitable rotary brush just behind the cleaning tool, so means. On the end of the shaft a circular 90 that an operator may readily move the work cleaning tool or disk 14, such as a rubber, is back and forth between said tool and the secured by a tap screw 16, the rubber being substantially equal in width to the thickness An important feature of the invention is of a fiber insert F between the sole S and the to be found in a novel mounting for the gage welt W of a shoe of the above-described type. 95 member, which is carried on an arm over- The cleaning tool or rubber 14 is clamped in hanging the tool, in such a manner that it place between the head of the screw 16 and a flange on a collar 18 secured to the shaft 10. The tool 14 rubs loose the blacking on the edge of the insert F, without acting on the 100 sole or the welt.

in close proximity to the face of the cleaning tool 14 so that it may readily enter the welt projecting different distances beyond the crease of a shoe to engage the top surface of 105 tool, to accommodate the varying depth of the welt to position the shoe relatively to the the welt crease in different shoes and in dif- tool 14. As shown, the gage roll is mounted ferent parts of the same shoe. Inasmuch as to rotate idly about a pin 22 which is eccen-

tric with respect to the shaft 10. By this arrangement, as clearly shown in Fig. 3, different parts of the periphery of the gage roll project different distances beyond the edge 5 of the cleaning tool 14, so that where the welt crease is comparatively deep one part may be used as shown in Fig. 1, and where it is shallow, as about the heel, a portion projecting a lesser distance can be used, as shown in Fig. 10 2, to insure effective engagement of the work with the periphery of the cleaning disk 14. To enable different parts of the periphery of the gage roll to be used as just described, the shoe is tipped relatively to the gage roll 15 in the plane of the welt or rand crease. The gage roll turns in a plane parallel to the plane of rotation of the cleaning tool. Accordingly it will be apparent that the transverse relation between the cleaning tool and the fiber 20 insert will not be changed by variations in the lengthwise angular relation of the edge of the shoe bottom to the gage caused by tipping of the shoe and consequently such tipping will not have any tendency to cause the clean-25 ing tool to run off from the insert. Furthermore, since the gage roll is free to turn, the work may be shifted from a position where the gage roll projects a relatively small distance beyond the edge of the cleaning tool to 30 a position where the gage roll projects a greater distance beyond the cleaning tool, or vice versa, without causing any relative or rubbing movement to occur between the gage roll and the work, thus insuring against any 35 damage to the finish of the portions of the shoe in the vicinity of the welt crease.

The gage is mounted on a plate 24, which can be swung upward (as shown in dotted lines in Fig. 4) to afford access to the tool 40 14 by turning a leaf spring 26 out of the way. The plate 24 is pivoted to a support 28, which may be adjusted vertically by an adjusting screw 30, and held by clamp screws 32. As insert. shown, the plate 24 is pivoted to the support the leaf spring 26.

by a screw-and-slot connection 36 for adjustment longitudinally of the shaft 10. mit the swinging back of the gage.

A brush 38, mounted on the shaft 10 cc blacking removed by the tool 14.

65 until the cleaning tool 14 has loosened and ford access to the tool.

largely removed the dried blacking from the edge of the fiber insert. The shoe is then presented to the brush 38 for removal of any small particles of dried blacking that may still be left more or less loosely on the fiber insert. 70

While an illustrative embodiment of my invention has been described in detail, it is not the intention to limit its scope thereby, or otherwise than by the terms of the appended claims.

Having described my invention, what I claim as new and desire to secure by Letters Patent of the United States is:

1. A machine for use in finishing welt shoes of the type having an insert between the welt 80 and the outsole comprising, in combination, a cleaning disk having a perphery of a width equal to the thickness of the insert for operating entirely around the edge of the shoe bottom after trimming to clean the edge of the 85 insert, and a gage disk arranged in a plane parallel to the plane of the cleaning disk and having its periphery projecting beyond the periphery of the cleaning disk for engagement within the welt crease of the shoe to 90 guide the shoe as it moved relatively to the cleaning disk, the gage disk being spaced laterally from the cleaning disk a distance substantially equal to the thickness of the welt to register the edge of the insert with the 95 periphery of the cleaning disk.

2. A cleaning machine comprising, in combination, a rotary disk having a narrow periphery for cleaning the exposed edge of an insert between the welt and outsole of a shoe 100 without engaging the material at either side of the insert, and a gage disk mounted eccentrically with respect to the axis of the cleaning disk to turn freely in a plane parallel to the plane of the cleaning disk to ride along the 105 welt crease to position the shoe to limit the operation of the tool to the material of the

3. A machine of the class described com-28 at a point somewhat above the lower end of prising, in combination, a rotary shaft, a tool 110 the support, the arrangement being such that mounted on the end of the shaft, an arm overthe portion of the support below the pivot hanging the shaft, a gage on the arm in imserves to locate the gage in operative position mediate proximity to the tool and constructed in predetermined spaced relation to the tool and arranged to be swung back to afford ready 50 14, in which position it is yieldingly held by access to the tool, and yielding means mov- 115 able bodily into holding engagement with the The support 28 in turn is carried by an gage to maintain the latter in predetermined overhanging arm 34 secured to the support 12 spaced relation to the tool and arranged to be retracted from operative position to per-

4. A machine comprising, in combination, axially with respect to the tool 14, is provided a rotary shaft, a tool on the end of the shaft, for brushing away the particles of dried an arm overhanging the tool adjustable longitudinally of the shaft, a rigid support on In operation, after the trimmed edge of a the arm adjustable transversely of the shaft, 125 shoe has been coated with blacking and dried, and a gage pivotally mounted on said rigid the shoe is presented to the above-described support and normally located in immediate machine, and moved around with the welt proximity to the face of the tool, said gage crease in engagement with the roller gage 20. being adapted to be swung back readily to af-

5. A machine for operating on shoes comprising, in combination, a rotary disk having a periphery to operate on a shoe, and a gage having portions disposed at varying distances 5 from the axis of the disk and mounted to turn freely about a fixed pivot to resist pressure of the work, the gage being constructed and arranged to permit portions of the gage which project a desired distance for use to be 10 selectively utilized without varying the relation of the tool transversely with respect to the edge of the sole.

shoes of the type having an insert between the 15 welt and the outsole comprising, in combinawidth equal to the thickness of the insert for relation to the tool. operating entirely around the edge of the shoe 8. A machine for use in finishing shoes 50 25 guide the shoe as it is moved relatively to the layers, and a rotatable gage member eccento register the edge of the insert with the pe- tool. 30 riphery of the cleaning disk, and the gage In testimony whereof I have signed my disk being mounted eccentrically with respect name to this specification. to the cleaning disk so that by tilting the shoe

about the periphery of the gage disk the amount of projection of the gage disk beyond the cleaning disk at the point of engagement 35 with the work may be varied in accordance with variations in the depth of the welt crease.

7. A machine for use in finishing shoes having fiber inserts between the welt and the sole comprising, in combination, a cleaning 40 tool of a width to clean the edge of an insert without marring the adjacent welt and sole, gaging means movable to and from operative position to locate the shoe to register the edge 6. A machine for use in finishing welt of the insert with the cleaning tool, and means 45 interposed between the tool and the gaging means to limit the movement of the gaging tion, a cleaning disk having a periphery of a means to locate it in predetermined spaced

bottom after trimming to clean the edge of the having shoe bottoms the marginal portions of 20 insert, and a gage disk arranged in a plane which are of laminated construction comprisparallel to the plane of the cleaning disk and ing, in combination, a rotary finishing tool having its periphery projecting beyond the of a width to finish the edge of one of the comperiphery of the cleaning disk for engage- ponent layers of the shoe bottom without dis- 55 ment within the welt crease of the shoe to turbing the adjacent edge of another of said cleaning disk, the gage disk being spaced lat- trically mounted with respect to the axis of erally from the cleaning disk a distance sub- the finishing tool and spaced from the edge stantially equal to the thickness of the welt to be finished to register said edge with said 60

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