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Feb. 7, 1928.

# W. J. WINNINGHOFF SHIPPING CASE Filed April 27, 1925 2 Shee

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INVENTOR 1 J. Winninghoff Okilford 00 lB)



UNITED STATES PATENT OFFICE.

1,658,622

Patented Feb. 7, 1928.

SHIPPING CASE.

Application filed April 27, 1925. Serial No. 26,046.

My present invention relates to boxes of ping member to the lamp in their relative card board, preferably corrugated board, or position when assembled for shipping. other suitable material, for use in the trans-5 mercury vapor lamps which comprise a long members 2, 2 and 3, 3 formed integral with at right angles at one end and having a bulb at its other end with electrode or electrodes 10 projecting therefrom at sharp angles and 1 and extending thereacross at one end containing a substantial quantity of mercury usually in the neighborhood of half a pound, the length of the tube ranging from forty to sixty inches.

15 It is therefore an object of my invention to provide a box of cardboard or other light material which will not add greatly to the cost of transportation of the lamp and which will thoroughly protect the lamp from 20 breakage due to jarring or excessive pressure from the outside and which will also hold

55 In the drawings the longitudinal box 1 portation of glass apparatus particularly carries at its upper edges suitable closure column of glass tubing having electrodes the side and end walls thereof. At one end and electrode chambers projecting therefrom is mounted a composite block 5 of super- 60 imposed layers of cardboard which is set on edge resting on the bottom of the box thereof, it being suitably fastened in such position by gluing or clipping. Said block 65 5 is of such height so as to provide a substantial space between its top edge and the upper limits of the box. A similar block 6 is mounted at the opposite end of its upper edge even with the top edge of the box and 70 providing a space between its lower edge and the bottom of the box.

Extending between the ends of the box 1 with one end positioned under the lower

the lamp in the most advantageous position to avoid excessive hammering of the mercury within the lamp.

It is also an object of my invention to provide such a box which will be cheap to manufacture and assemble as well as being of light and strong structure.

Other objects of my invention will appear from the specification and accompanying drawings.

In the drawings forming a part of this specification:

35 section of the box of my invention with of the box 1 to compactly fit therein whereby cover members open and showing therein lamp wrapping and supporting means and the lamp itself in the box in dotted lines and in part section,

partly cut away showing therein the lamp supporting and holding means and the lamp mounted therein, Fig. 3 is a longitudinal view in elevation 45 of a shortened section of means used in the box of my invention for wrapping and holding the lamp and protecting it against breakin dotted lines, and 50 means of Fig. 3, and

edge of block 6 and with its other end on 75 said block 5 is the lamp wrapping member 7 of strong card board which member 7 is of such thickness as to compactly extend from the block 6 to the bottom of the box 1 at its lower end and to compactly extend so from the top of block 5 to the top of the box 1 when it is closed, that is, when the flaps 3, 3 are bent inwardly and on to the box and the cover flaps 2, 2 folded in turn thereover and glued thereon in the manner 85 well known in the packing art. Said mem-Fig. 1 is an elevation view in shortened ber 7 also extends from one side to the other with said fittings at the ends of the lamp H is held by the wrapping member 7 and the 90 box 1 against any movement therein.

Said wrapping member 7 is formed of a 40 Fig. 2 is a plan view of the box of Fig. 1 blank comprising a longitudinal intermediate member 10 having formed therein an opening 11 for the protrusion of the termi- 95 nal 12 of the lamp, a longitudinal flap 14 co-extensive with said member 10 which is of a width substantially equal to that of the interior of the box 1 and has formed therein the opening 15 directly opposite said 100 age, the lamp being shown mounted therein opening 11 and an opening 16 at the end opposite said opening 11 and which provides Fig. 4 is an end view of lamp holding for the protrusion of the terminal 17, 17 of the lamp when wrapped in said member 7, Fig. 5 is a section view along line 5-5 and a flap 18 extending longitudinally of 105 of Fig. 3 showing the relation of the wrap- member 10 on the side opposite flap 14

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which is adapted for holding around the container, and means cooperating with the 45 edge of flap 14 when the lamp is wrapped cover for holding said wrapping member between that member and member 10 against movement in the container and for whereby the lamp can be securely held be- holding it wrapped about the contained ar-5 tween the members 10 and 14 by the fasten- ticle when the cover is secured in place. ing together of flaps 14 and 18 as by the use . 2. In a packing case for fragile articles, D a container, a stop member positioned on the of glue or stickers or the like. In the wrapping of the lamp in member 7 the flap 14 is interior of one of the sides of the container left flat for secure engagement with the and spaced away from the bottom thereof, 10 bottom of the box 1 at one end and with a stop member on the interior of one of the the top of block 5 at its other end, and the sides of the container and spaced away from 55 member 10 is bent or curved to tightly hold the top thereof, and a separable holding memthe bulb 19 of the lamp at one end through ber adapted to fit at one extremity between first said stop and the bottom and at another the nesting thereof on one side against the extremity between second said stop and the 15 sides of opening 11 and at the other side of container cover when closed and being of 60 the bulb against the edges of the opening 15 such dimensions at these extremities when in flap 14. The member 10 also wraps positioned in the container as to fit tightly around the tubular portion 8 of the lamp whereby it is protected by the stiff envelope between said bottom and top and said stops 20 in contact therewith and formed throughout respectively. its length by the cooperating members of 3. In a packing case for fragile articles, 65 said wrapping member 7 from lateral a container, a stop member positioned on strains from any direction and also longi- the interior of one of the sides of the contudinal strains, said opening 16 being formed tainer and spaced away from the bottom 25 of such a size and at such a distance from thereof, a stop member on the interior of openings 11 and 15 that the member 10 one of the sides of the container and spaced 70 touches said tube at a plurality of points away from the top thereof, and a separable holding member adapted to be held in an inaround the sides of the lamp. When the lamp is wrapped in member 7 clined position and to fit at one extremity 30 and secured therein by fastening flap 18 to between first said stop and the bottom and flap 14 the member 7 is positioned in the box at another extremity between second said 75 in an inclined position with one end posi- stop and the container cover when closed tioned under block 6 and the other end on and being of such dimensions at these exblock 6, the large bulb of the lamp being at tremities when positioned in the container the lower end. The flaps 2 and 3 of the box as to fit tightly between said bottom and top are then closed and fastened as by gluing and said stops respectively and being of such 80 length and breadth as to fit in its inclined or pasting with gummed strips, now the top flaps of the box hold the member 7 carrying position across substantially the entire cross the lamp 8 securely held against movement section of the container. Signed at Hoboken in the county of Hudin the box. son and State of New Jersey this 20 day 85 I claim: 1. In a packing case for fragile articles of April A. D. 1925.

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a container, a rigid separate wrapping member for holding the article, a cover for the

### WILFORD J. WINNINGHOFF.

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