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Inventors: Nathan M. Lower By Paul A Ketchhel Liter Man

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### N. M. LOWER ET AL

STOKER

Filed May 26, 1924

4 Sheets-Sheet 2





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### Patented Feb. 7, 1928.

# UNITED STATES PATENT OFFICE.

1,658,246

NATHAN M. LOWER AND PAUL ALLISON KETCHPEL, OF PITTSBURGH, PENNSYL-VANIA, ASSIGNORS TO LOCOMOTIVE STOKER COMPANY, A CORPORATION OF PENN-SYLVANIA.

STOKER.

Application filed May 26, 1924. Serial No. 715,811.

This invention relates to locomotive 10 designates the back head of a locomotive 55 stokers, and more particularly to that type firebox 11 of the usual or well known conwherein the fuel is introduced through an struction. The firebox 11 is provided with opening in the rear wall of the fire box. the customary grates 12, and has an open-The principal objects of the invention are ing 13 in the rear wall thereof which permits the provision of a new and improved stok- the introduction of fuel into said firebox. 60 ing mechanism that is cheap to manufacture, The opening 13 is closed by doors 14 proeasily assembled, simple in construction, vided with suitable operating mechanism efficient in operation, composed of few mov- 140, all of which are of the usual or well 10 ing parts and that is not likely to get out known construction. Suitable means are provided for auto- 65 of order. Other objects of the invention are the pro- matically supplying fuel to the firebox and vision of new and improved mechanism for distributing the same on the grates. whereby the exhaust from some or all of the In the device chosen to illustrate one em-<sup>15</sup> accessory motors may be utilized in heating bodiment of the invention the reference the water prior to its introduction into the character 15 designates a fuel conveyor 70 trough located beneath a slot 16 in the deck boiler of the locomotive. Other and further objects and advantages 17 of the tender, in the usual manner, as of the invention will appear from the fol- conventionally shown in Fig. 1. A conveyor  $^{20}$  lowing description taken in connection with tube 18 which may be arranged at an angle the accompanying drawings, in which to the trough has its rear end connected to 75 Fig. 1 is a diagrammatic view of a por- the trough 15 and its forward end flexibly tion of a locomotive showing the invention connected to the elevator casing 19 in alinein position thereon, with parts in vertical ment with an opening 20 in the side wall of <sup>25</sup> section and parts broken away; said casing in any suitable manner as by Fig. 2 is a plan view of a portion of the means of the sleeve 21 which may form a 80 structure shown in Fig. 1; socket to engage a corresponding spherical Fig. 3 is a section on line 3-3 of Fig. 1, projection 22 formed over the forward end and in addition, showing a vertical section of the tube 18 as is usual in such construc-30 of a back pressure valve arranged in a sys- tions. A screw conveyor which may be in tem for preheating water supplied to the two sections 23 and 24 connected together 85 boiler, the heater and connections being by a universal pivot (see Figs. 1 and 6) is shown diagrammatically; provided for transferring the fuel from the Fig. 4 is a detail plan view showing the locomotive tender to the elevator casing 19 35 valve operating mechanism, with parts in from which, or through which, it is elevated by means of the elevator or screw con- 90 section; Fig. 5 is a view similar to Fig. 1, but veyor 25 for supplying the same to a disshowing a modified form of the device; tributor plate 26 the rear portion of which Fig. 6 is a plan view of the forward por- may be, and preferably is, in the form of a 40 tion of the stoker, with parts broken away fuel receptacle 27. and parts in section; Since the invention relates to improve- 95 Fig. 7 is a vertical section showing a fur- ments of stokers of known construction, it ther modified form of the device; is not thought necessary to illustrate and Fig. 8 is a plan view thereof, with parts further describe the details of construction of this mechanism. The stoker mechanism Fig. 9 is a vertical section of a portion is suitably mounted upon and attached to 100 of a still further modified form of the the locomotive. device; The fuel receptacle is open at its forward Fig. 10 is a plan view thereof, with parts end and is provided with a circular openin section and parts broken away; and ing 28 in its bottom wall through which Fig. 11 is a diagrammatic view of a the fuel is supplied from the elevator 25. 105 slightly modified form of construction for A lid 29 hinged to the top wall of the repreheating the water supplied to the boiler. ceptacle 27 provides means of access to the On the drawing, the reference character interior of said receptacle.

45 in section and parts broken away;

A plate 30 which may be considered as the located in the reduced rear portion of the distributor plate proper, constituting the receptacle 27. The jets are independent and forward portion of the distributor plate each is adapted to be supplied with steam or 26 is detachably secured to the bottom wall other fluid under pressure by a separate 5 of the receptacle 27 and extends forwardly pipe 52 having an individual value 53 for 70 through the opening 13 for distributing the independent control. The pipes 52 are conlower stratum of fuel in the firebox. The nected to a header 54 which is adapted to plate 30 is provided with ribs 31 forming supply steam from the boiler or other fluid channels 32, those near the center of the plate under pressure to said pipes. The header 10 being straight and those at the sides being is provided with a value 55 for controlling 75 curved laterally, for directing the fuel to all the supply of steam to the pipes 52. portions of the firebox. Certain of the ribs The upper flight of the elevator screw 25 33 at each side of the plate are made higher may be arranged horizontally to form a than the others and are extended beyond the plate 56 on which the fuel may collect as 15 plate to form curved directing members for it is elevated by the spiral portion of the 80 supplying fuel to the rear portion of the screw. firebox. ated from the motor 34 (see Fig. 3) as by timed that there will be a blast across the 20 means of, or through, the intermeshing gears plate 56 only when the same is a ljacent to 36 and 37, the power shaft 38 and the bevel or directly opposite the block 51. Suitable gears 39 on said shaft and 40 on the lower mechanism is accordingly provided for inend of the shaft 41 of the elevator screw termittently directing the blast across the 25, as clearly shown in Figs. 1 and 3. The plate in timed relation to its rotation. It 25 conveyor screw 23, 24 is likewise operated is desirable that the plate 56 be adjacent to from the motor 34. This is accomplished the jets (Fig. 2) during the operation of the by driving the same from the gear 40 blast in order that the resistance to the inthrough the gear 42, shaft 43 and intermesh- itial movement of the fuel may be the more ing gears 44, 45 and 46 at the rear of the easily overcome. The mechanism for ac-<sup>30</sup> trough 15, in the usual manner. a fluid under pressure against the fuel sup- of the elevator screw 25, which is adapted plied to said receptacle for delivering the to open the value 58 in the pipe 59 that same to the firebox. A plurality of jets supplies steam from the boiler to the header

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The distribution of the fuel will obviously The elevator or screw conveyor 25 is oper- be more uniform if the mechanism is so complishing this purpose comprises a cam 95 Suitable means are provided for directing 57 (see Figs. 1 and 4) fixed to the shaft 41 35 47 located at the rear of the opening 28 54. The valve 58 is provided with an elontains the value in closed position. In the operation of the device the fuel is supplied from the tender to the receptacle 27 by the conveyors 23, 24 and 25. By means of the intermittent blast or blasts from the 110 nozzle 51 the fuel is forcibly ejected forwardly along the floor of the receptacle at each rotation of the elevator screw 25 and is distributed by the blast and the ribs of the plate over the grates to all parts of the 115 firebox. The intensity of the blasts are controlled by the value  $55^{a}$  in the steam supply pipe 59 operated in any suitable manner while the directional effect of the blasts may be 120 or entirely closing certain valves and leaving controlled by the valves 53. The blast may

and preferably arranged on a curve, are gated stem which is engaged by a tappet employed for this purpose. As shown, they  $\overline{60}$  in which is journaled an anti-friction are arranged substantially radially on the roller for engaging said cam for opening arc of a circle which is concentric with the the valve in timed relation with the rotation 40 circular opening 28, although it is under- of the plate 56. A spring 61 normally main- 105 stood that the arrangement may be otherwise, or on a different curve. By arranging the jets radially on a curve their combined action will result in a forwardly directed 45 blast and by closing the valves at one side the jets on the other side will direct a blast to move the fuel to the opposite side of the firebox. In other words, each jet is directing its blast substantially against the 50 center of the fuel mass and hence tends to move the fuel along the radial line on which the jet is located, thus making it possible to direct the fuel to either side of the firebox, or to vary the feed to different parts of the 55, same in any manner desired. By partially

others open or partially open an innumera- be made continuous by opening the valve ble number of different distributing effects 55. The form of the device shown in Figs. 5 may be produced. One or more of the jets and 6 differs from that shown in Figs. 1 to 125at each side of the fuel receptacle may be 4, inclusive, in that the upper flight of the directed forwardly as shown at 48 and 49, elevator screw 62 does not terminate in a thereby preventing accumulation of coal at horizontal plate and the means for providing each side of the fuel receptacle. The jets may be contained in a single intermittent blasts is omitted. As shown, block forming the nozzle 51 which may be the blast is continuous and thus forcibly 130

ejects the fuel into the firebox as fast as it axial alinement therewith. The nozzle block emerges from the casing 19. The fuel emerges or pipe 76 is provided with a plurality of from the casing 19 only in front of the upper forwardly directed openings 77 therein, for portion of the flight 63 as the same rotates, distributing the fuel in the fire-box. No the fuel to the fuel receptacle  $\overline{27}$ , which, be-specific form of construction disclosed in ing acted upon by the forwardly directed Figs. 9 and 10. jets 64 in the nozzle block 65, causes an oscil- The blast may be continuous or intermitlating distribution of the fuel from side to tent. If the elevator screw be provided with  $_{10}$  side of the firebox.

The intensity of each of the individual jets is controlled by its individual valve 53 or by the valve 55, both of which are arranged substantially the same as in the form shown and 8. 15 in Figs 1 to 4. The remaining structure is It is common practice to utilize a portion 80 substantially the same as that previously of the locomotive exhaust to preheat the described, and the parts are designated by water used in the boiler of the locomotive. the same reference characters.

5 thus resulting in an oscillating delivery of claim is made in this application for the 70

a plate 56 at its upper end, as in Figs. 1 to 4, 75 the blast is preferably intermittent, and is arranged to operate when the plate 56 is in front of the nozzle block 76, as in Figs. 7

movable in the correspondingly curved rear air pump, the electric light generator, the end of the receptacle 67. The block 66 is stoker, etc. In order to conserve the heat hollow and nozzle openings 68 are provided that would otherwise be lost in the exhaust in its front wall. While these openings are of these accessory motors suitable means are they may be convergently or otherwise ar- for assisting in preheating the water for the ranged.

block 66 through a pipe 69, which extends to assist in preheating the water supplied to 30 through a slot 70 in the rear wall of the cas- the boiler. ing 27, and is provided with a handle 71 As is usual in such constructions, a por-

Almost all locomotives as at present con-In the form of the device shown in Figs. 7 structed are equipped with one or more steam 20 and 8, the nozzle block 66 is curved and is operated accessory motors for operating the 85 25 shown as being parallel, it is understood that provided for utilizing the heat in the exhaust 90 locomotive boiler. As shown in Fig. 3, the Steam is delivered to the chamber of the exhaust from the stoker motor is employed 95

whereby the block may be shifted to direct tion of the exhaust from the locomotive enthe blasts to either side or to an intermediate gine is employed to heat the water in the prepoint in said firebox for trimming the fire heating tank 78. This exhaust is led from <sup>35</sup> therein. A spring 73, on the pipe 69, en- the main exhaust passages 99 through the 100 gages the rear wall of the fuel receptacle 67, branch exhaust passage formed by the pipes and resiliently holds the block 66 against 100, 101 and 102 into the preheating tank 78. the inner side of said wall. The pipe 69 is A check valve 103 in the passage 100 preconnected to the steam supply pipe 59 by a vents surging of the pressure back and forth 10 flexible hose 74. A value 75 in the supply through said passage. In other words, this 105 pipe 59 is adapted to regulate the supply of check valve prevents the pressure in the tank from forcing steam or water back along the The elevator screw 25 is substantially the passage 100. Water enters the tank 78 same as that shown in Figs. 1 to 4, and has through the pipe 83 and is pumped into the 45 its upper flight terminating in a horizontal locomotive boiler from said tank through 110 the pipe 84 in the usual manner. Means are provided whereby the blasts The exhaust from the stoker motor 34 is same. The means shown are substantially The back pressure at the exhaust nozzle 115 <sup>55</sup> said figures. The arrangement of the cam a pressure relief or check valve 80 is em- 120 may be the same as in Figs. 1 to 4, or it may ployed in the exhaust pipe 79 leading from be so arranged that the plate 56 will be oppo- the stoker motor or engine 34. This valve site the block 66 when the valve is opened, is so constructed that it will open at a predetermined pressure in the pipe 79. The value 80 is connected to the end of the ex- 125haust pipe 79 and is in communication with the preheating tank 78 through the pipe 81 and connecting pipe 102 as shown diagram-

steam to the block 66.

plate 56, as in said figures.

from the nozzle block will be intermittently led through the exhaust pipes 79, 81, into the directed against the fuel for distributing the pipe 102, and thence into the heater 78. គ() the same as that shown in Figs. 1 to 4, and 104 will vary considerably due to the differcomprise the cam member 57, mounted on the ent operating conditions of the engine. In elevator screw shaft 41, which engages the order therefore that this back pressure shall valve stem 60 for operating the valve, as in not affect the operation of the stoker engine

- as shown in Fig. 7.
- <sup>60</sup> The form of the device shown in Figs. 9 and 10 differs from that shown in Figs. 7 and 8 in that the movable nozzle block is replaced by a nozzle member or block 76 in the form of a pipe, having its lower end closed matically in Fig. 3 <sup>65</sup> and supported above the elevator screw in The valve 80 comprises a valve housing <sup>130</sup>

reach of the operator.

divided by the partition 86 into two cham- A portion of the exhaust from the locomotive bers 87 and 88 which are in communication engine is also employed to heat the water with the pipes 79 and 81, respectively. A in the heater tank. As shown, steam from sleeve 89 provided with apertures 91 in its the exhaust passages 99 is led through pipes 5 wall opening into the chamber 88 is secured 110 and 111 into the heater 107. The pipe 70 in the partition 86 with its lower end open- 111 is provided with a check valve 112 which ing into the chamber 87. A plunger 92 is in construction and function is similar to the slidably mounted in the sleeve and is held valve 103 in Fig. 3. The exhaust from the in position between the springs 93 and 94. stoker motor  $1\overline{1}4$  is led to the heater 107 10 The tension of the spring 94 is adjusted by through the pipe 115 which is connected to 75 means of the stud 95 threaded in the nut the pipe 111. The pipe 115 is provided with 96 and engaging the lower end of the spring a check valve 116 which is preferably of 94. The tension of the spring 93 is adjusted the same construction as the valve 80 shown by means of the plug 97 threaded in the in Fig. 3. The exhaust from the remaining 15 upper end of the valve housing. The plug motors, as the electric light generator, tur- 80 97 may be operated by means of a handle bine motor 117 and the air pump motor 118 98 which may extend within convenient is conducted into the pipe 111 as by being connected to the pipe 115. A by-pass 119 When the plunger 92 is forced upward by between the pipe 111 and the exhaust passage 20 the pressure of the exhaust in the pipe 79, 99 is provided with a pressure relief valve 85 the ports 91 are uncovered to permit the ex-similar to the value 80 whereby when the haust to enter the water in the tank 78 for pressure in the pipe 111 exceeds a predeterheating the same. The tension of the mined amount the valve will automatically springs 93 and 94 is so adjusted that the open and relieve the pressure. 25 ports 91 will not be uncovered until the It is thought from the foregoing, taken in 90 pressure on the plunger 92 reaches a pre- connection with the accompanying drawings, determined amount. By adjusting the that the construction and operation of our springs so that the ports 91 will not be device will be apparent to those skilled in opened until the pressure on the plunger the art, and that various changes in size, 30 92 is substantially that of the maximum shape, proportion and details of construct 95 back pressure developed, the pressure in the tion may be made without departing from pipe 79 will be maintained fairly constant, the spirit and scope of the appended claims. whereby the speed of the stoker motor 34 We claim as our invention: will remain substantially uniform. 1. In a locomotive stoker, a fire-box pro-Suitable means are provided for relieving vided with an opening in the rear wall there- 100 35 the back pressure when the same rises above of, a fuel receptacle having a floor extending a predetermined amount in the pipe 101. As into said opening, means including an upshown diagrammatically in Fig. 3, a by- standing rotary element for delivering fuel pass around the value 103 is provided for to said receptacle through the floor thereof, 40 this purpose. The by-pass, as illustrated, said floor extending on opposite sides and at 105 comprises a pipe 105 which connects the pipe the rear of said opening, and means for deliv-101 with the exhaust passage 99 and is pro- ering a blast of fluid under pressure along vided with a pressure relief valve 106. The the floor of said receptacle and across the disvalve 106 may be a relief pressure valve simi- charge end of the celivering means. <sup>45</sup> lar to the value 80 or it may be of any other 2. In a locomotive stoker, in combination, 110 approved type. a fire-box having an opening in the rear wall When the pressure within the pipe 101 thereof, a distributer plate associated with rises above a predetermined amount prefer- the opening in said firebox, rotary means for ably somewhat below that at which the delivering fuel through an opening in the 50 valve 80 in the pipe 79 is set, the valve bottom wall of said plate, said plate extend- 115 106 will open and relieve the pressure. By ing on opposite sides of said rotary means, this arrangement pressure in the pipe 81 will and means for directing a blast across the not interfere with the exhaust from the upper portion of said rotary means and along stoker past the valve 80, and consequently said plate. the operation of the stoker will remain fair-3. In a locomotive stoker, in combination, 120 ly constant. a fire-box having an opening therein, a fuel In Fig. 11 is shown diagrammatically a casing associated with said opening, said casmodified form of construction in which the ing having an opening in the bottom wall exhaust from all the accessory motors is em- thereof, a nozzle movable relatively to said ployed for assisting in heating the water casing, provided with a plurality of jet 125 supplied to the boiler of the locomotive. In openings arranged in an arc of a circle about this construction the heater 107 may be of said opening for directing an escaping fluid any approved construction. The water en- across the same and along the bottom wall of ters the heater at 108 and passes from the said casing, and means for supplying fuel to heater through the pipe 109 into the boiler. said casing through said opening. 130

4. In a locomotive stoker, a delivery casing provided with an opening in the rear wall adapted for the discharge of fuel into a fire- thereof, a fuel support adjacent to and exbox, a screw conveyor for supplying fuel to tending into said opening, means for supplybottom wall extending all around said open- a movable nozzle block having a plurality of ing, and a plurality of individually con- nozzle openings for directing a blast against trolled jets for directing a blast against the the fuel on said support, and means for fuel as it is delivered to said casing. changing the direction of said blast.

10 ceptacle associated therewith and provided having an opening in one wall thereof, a rewith an opening in its bottom wall at a point ceptacle opening into said fire-box, a screw spaced from the edges thereof, means for conveyor for delivering fuel to said recepsupplying fuel to said receptacle through tacle, a nozzle block provided with a plurality 15 across such opening, and means for varying ally moving said block on a curved line for the direction of said blast relative to said re- controlling the direction of the blast from • ceptacle. 20 an opening in its bottom wall spaced from tacle opening into said fire-box, a conveyor the edges of said wall, means for supplying for delivering fuel to said receptacle through fuel to said receptacle through said opening, the bottom thereof, a nozzle block movably means for directing a blast across such open-mounted in said receptacle and provided <sup>25</sup> said blast relative to said opening. 7. In a stoker for locomotives, an elevating block about said conveyor. screw, means for supplying fuel to said 12. In combination, a fire-box having an elevating screw, the upper portion of the opening in the end wall thereof, a fuel re-<sup>30</sup> flat portion extending at right angles to the veyor for delivering fuel to said receptacle, axis of said screw, and means for projecting and a nozzle block movably mounted in said the fuel from said flat portion into the fire- receptacle and provided with nozzles directed box of said locomotive. <sup>35</sup> elevating screw having a flight terminating tor plate, and means for projecting fuel supin a flat portion extending at right angles to plied to said plate into said fire-box, said the axis of said screw, means for supplying means comprising a laterally adjustable fuel to said elevating screw, and means for nozzle block having converging openings intermittently projecting the fuel from said therein. <sup>40</sup> flat portion into said fire-box.

said casing through its bottom wall, said ing fuel to said support, means including 45

5. In combination, a fire box, a fuel re- 10. In combination, a locomotive fire-box 50 said opening, means for directing a blast of converging nozzles, and means for manu- 55 said nozzles 6. In combination, a fire-box, a fuel reception 11. In combination, a fire-box having an tacle associated therewith and provided with opening in one wall thereof, a fuel recep- 60 ing, and means for varying the direction of with nozzles directed across the center of 65 said conveyor, and means for moving said flight of said screw being provided with a ceptacle opening into said fire-box, a con- 70 across the center of said conveyor. 8. In combination, a locomotive fire-box, an 13. In combination, a fire-box, a distribu- 75

9. In combination, a locomotive fire-box PAUL ALLISON KETCHPEL.

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