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Nov. 18, 1924.

C. N. WATSON

FASTENING DEVICE

Filed July 10. 1923

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Charles N. Watson. BY Mun Heo.

ATTORNEYS

## 1,516,363

Patented Nov. 18, 1924.

## UNITED STATES PATENT OFFICE.

CHARLES NEWTON WATSON, OF ST. JOSEPH, MISSOURI, ASSIGNOR OF ONE-FOURTH TO C. C. WRIGHT, OF ST. JOSEPH, MISSOURI.

FASTENING DEVICE.

Application filed July 10, 1923. Serial No. 650,697.

the numeral 10 designates a watch which is

To all whom it may concern:

a resident of St. Joseph, in the county of 5 Buchanan and State of Missouri, have infollowing is a specification.

This invention relates to an improvement 10 in fastening devices especially designed for securing a chain to an object or for securing the links of the chain to each other.

The object of the invention is to provide a device of this character which securely 15 fastens and holds the chain to the object to which it is attached or which in the same manner holds and secures the links of a chain to each other without danger of accidental displacement while permitting ready 20 and easy assembly and disassembly of the parts.

Be it known that I, CHARLES NEWTON provided with the usual stem 11 upon which WATSON, a citizen of the United States, and the ring 12 is mounted for swinging movement. A fragment of a watch chain is indicated at 13 and the fastening device which 60 vented certain new and useful Improve- constitutes the present invention and which ments in Fastening Devices, of which the serves to connect the watch chain to the ring 12 is designated generally at 14. The fastening device 14 is constructed of a single piece of metal and includes a body portion 65 15 having integrally formed with one end thereof an eye 16 which is interengaged with an end link of the chain 13. The metal of the body portion at the opposite end from the eye 16 is extended and shaped to form 70 a hook 17. The hook 17 is made up of substantially rigid bars including side bars 18 and 19 and a connecting end bar 20. The side bar 19 is provided with a transversely extending slot 21 which extends entirely 75 through the bar to provide an entering and Another object is to provide a fastening exit slot into the substantially enclosed opendevice of this character and having the fore- ing defined by the hook 17. On each side of going advantages and capacities and which the slot 21 a retaining finger, designated 25 is of simple and durable construction, reli- at 22, is formed and is arranged to extend 80 inwardly of the hook that is into the substantially enclosed space defined by the hook. Preferably the retaining fingers 22 extend at an angle to the transverse and longitudinal axes of the body portion and <sup>85</sup> terminate at a point which is disposed at substantially or approximately the center of the enclosed space defined by the hook 17. The retaining fingers are, as shown in Figure 2, formed integral with the sections of 90 the bar 19 of the hook and together with the slot 21 formed in this bar 19 define a constricted and narrow passage which alone affords entrance and exit to the enclosed space of the hook. Either of the narrow 95 portions 12<sup>a</sup> of the ring 12 are adapted to be passed through the constricted passage thus

able in operation and adapted to be manufactured at a comparatively slight cost from materials and by means of facilities ordinarily available.

Other objects and advantages of the inven-30tion reside in certain novel features of the construction, combination and arrangement of parts which will be hereinafter more fully described and particularly pointed out in 35 the appended claim, reference being had to the accompanying drawings forming part of this specification, and in which:

Figure 1 is a fragmentary perspective view, showing the invention embodied in a 40 fastening device designed for attaching the watch chain to the stem of a watch; Figure 2 is a view in side elevation of the defined although if desired the constricted embodiment illustrated in Figure 1; Figure 3 is a view in front elevation of the passage thus defined may be made small enough to preclude even passage of such por- 100 45 embodiment shown in Figures 1 and 2; Figure 4 is a fragmentary perspective tions 12<sup>a</sup> in which event it will be necessary to form on the ring 12 a flattened and narview, showing another embodiment of the row portion 12<sup>b</sup> which is adapted to pass invention; Figure 5 is a fragmentary perspective freely through the constricted passage. 50 view, showing still another form of the in- Preferably, however, the arrangement is 105 such that the small portions 12<sup>a</sup> may pass vention. Referring to the drawings wherein for the through the constricted passage defined by sake of illustration is shown the preferred the slot 21 and fingers 22. With this arembodiments of the invention, and more rangement the hook employed for connect-55 particularly to Figures 1 and 3, inclusive, ing the chain to the watch is constructed of 110

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a single piece of metal, there being no spring each opening 38. Inwardly extending re- 60 or springy parts liable to be injured by taining fingers 40 are provided on the oppowear or by strain and at the same time a site sides of each of the slots 38 and as in hook of attractive and ornamental appear- the other embodiments of the invention ex-5 ance is had and accidental displacement of tend into the substantially enclosed space watch is precluded. Secure and reliable fas- disposed at an angle to the transverse and tening action is had by virtue of the fact longitudinal axes of the body portion and that only certain portions of the ring 12 of the openings 38. These retaining fingers 10 may pass through the constricted passage 40 together with the slot 39 define a re-22 and by virtue of the arrangement where- only means by which the links of the tire by the inner end of the constricted passage chain may be assembled with the openings. which communicates with the interior of The fingers 40 are effective to prevent acci-15 the hook is located at approximately the dental displacement of the links of the also by virtue of the fact that the fingers 22 tion of the links for purposes of assembly extend angularly into the space enclosed by and disassembly by the operator. In both the hook. These features preclude the pos-20 sibility of the ring 12 accidentally passing into the constricted passage. In the embodiment of the invention shown in Figure 4 the invention is shown as of the passage of the ring 28 or the link adapted for securing the ends of a necklace of a tire chain as the case may be. Prefer-25 25 together. In such embodiment it in- ably, however, these restricted passages are cludes a body portion 26 taking the form of a ring-like structure and having an eye 27 integrally formed therewith or suitably to permit of assembly and disassembly the secured thereto, the eye 27 being interen- link 28 is provided with a flattened por-<sup>30</sup> gaged with one of the end elements of the tion 28<sup>a</sup> and the links of the tire chain are is provided with a ring 28 which is adapted portions alone being susceptible of being to be interengaged with the body portion passed through the constricted passages. 26. For this purpose the body portion 26 While I have herein shown and described 35 is provided at one point in its circumference the preferred embodiments of my invention, the slot 29 inwardly extending retaining myself to the precise construction hereinfingers 30 are formed and extend for the shown and described as various changes in desired distance into the substantially en- the form, proportion and the minor details closed space defined by the ring like body of construction may be resorted to without the fingers 22 in the embodiment shown in or the spirit and scope of the appended Figures 1 to 3, and like these fingers define claim. with the slot 29 a narrow and constricted 45 passage through which the ring 28 may A fastening device constructed of a necklace but which is effective to preclude leasably securing a watch chain to the ring accidental displacement. <sup>50</sup> in Figure 5, the fastening device is shown stantially rigid bars and having a slot in the sections 35 and 36 of an anti-skid tire disassembly of the hook with the ring, said

the hook from the ring on the stem of the 38 to the desired extent and are preferably 65 defined by the slot 21 and retaining fingers stricted and narrow passage affording the 70 center of the enclosed space of the hook and chain but do not interfere with manipula-75 of the embodiments shown in Figures 4 and 5 the constricted passage defined by the retaining fingers and the slot in the body 80 portion may be of such size as to just admit made somewhat smaller than the link 28 85 and the links of the tire chain, and in order necklace. The other end of the necklace provided with flat portions 36<sup>a</sup>, these flat 90 with a slot 29 and on the opposite sides of it is to be understood that I do not limit 95 portion 26. The fingers 30 correspond to departing from the spirit of the invention 100

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## I claim:

be readily passed by the wearer of the single piece of metal and designed for re- 105 on the stem of a watch, said fastening de-In the embodiment of the invention shown vice comprising a hook made up of subdesigned and adapted for use in securing one of said bars to admit of assembly and 110

chain. As in the other embodiments of the hook being provided with retaining fingers invention, the fastening device includes a arranged on the opposite sides of the slot <sup>55</sup> body portion 37 which preferably takes the and extending at an angle into the space form of a flat bar of metal. This body within the hook to a point at approximately 115 portion 37 is provided with one or more the center thereof. substantially enclosed openings 38 and is also formed with a slot 39 extending into

## CHARLES NEWTON WATSON.