Nov. 18, 1924. 1,516,336 J. B. CROFOOT . STAPLING MACHINE Filed May 18, 1923 2 Sheets-Sheet 1 15 10 0.7 3 Q nı



B

• •

.

 $\gamma_{\rm e}$ V

Attorney

Nov. 18, 1924.

J. B. CROFOOT STAPLING MACHINE

Filed May 18, 1923

1,516,336

2 Sheets-Sheet 2

1920,

23



.

٠

• . . .

•

mil Tory Attorney

Patented Nov. 18, 1924.

1,516,336

UNITED STATES PATENT OFFICE.

JOHN B. CROFOOT, OF CHICAGO, ILLINOIS.

STAPLING MACHINE.

Application filed May 18, 1923. Serial No. 639,939.

To all whom it may concern:

citizen of the United States, residing at Chicago, in the county of Cook and State of Illi-5 nois, have invented certain new and useful views. Improvements in Stapling Machines, of which the following is a specification, refer-drawings.

and has for an object to provide a mechanism carry out this purpose a frame 1 is provided for employing a plurality of stapling units, having a table 2 upon which the work being issued April 24, 1917, whereby the several self is indicated by the numeral 3. No at-15 units will synchronize to staple simultane- tempt has been made in the present drawings ously in a continuous strip.

vide an organization especially adapted and unit reference is had to the said patent. intended for stapling maps, shades, or the

Figure 5 is a view in side elevation of the Be it known that I, JOHN B. CROFOOT, a holding mechanism shown at Figure 4.

Like characters of reference indicate cor- 55 responding parts throughout the several

As disclosed in my Patent #1,224,075, a hand stapling organization is provided and ence being had therein to the accompanying it is the purpose of this invention to employ 60 a number of said units mounted in a battery 10 This invention relates to stapling machines which will be actuated simultaneously. To such as disclosed in my Patent #1,224,075, operated upon is positioned, and the unit it- 65 to illustrate the mechanism of the stapling A further object of the invention is to pro- unit and for the specific construction of such 70Extending longitudinally of the machine 20 like to rollers, sticks or strips, whereby the and secured in the frame 1 is a shaft 4. This as by the keepers 4' secured to the frame 1 provided with set screws 4'' for retaining the 75 Mounted upon this shaft 4 are a plurality means for adjusting the relative intervals be-figures of the drawings, but it is to be under-80 stood that a plurality of such sleeves is conpling varied as occasion may require. which are to be set. Each of the sleeves 5 is 85

- process of stapling the entire article at spaced shaft 4 is secured in any approved manner, points throughout the length, may be accomplished at a single operation.
- A further object of the invention is to pro- shaft in fixed relation. 25 vide a mechanism for employing a plurality of stapling units and for actuating the of sleeves 5. Only one of these sleeves 5 and several units simultaneously and including the associated parts is shown in any of the tween the several units whereby articles dif-30 fering in length may be simultaneously sta- templated, the number depending upon the pled at predetermined intervals throughout length of the machine and the work perits length or the intervals between such sta- formed which includes the number of staples

With these and other objects in view the provided with spaced arms 6 provided with 35 invention comprises certain novel elements, registering slots 7 between which the top rib units, parts, combinations, arrangements, in- 8 of the stapling unit 3 is positioned with a ter-actions and functions, as disclosed in the pin or laterally extending lugs, indicated at drawings, together with mechanical equiva- 9, positioned and slidable in the slot 7. The 90 lents thereof, as will be hereinafter more vertical position of the pin 9 and consequently the angle of adjustment or position of the fully described and claimed. unit 3 may be varied by rotating the sleeve In the drawings: Figure 1 is a vertical transverse sectional 5 upon the shaft 4, a set screw 10 being proview through the machine showing one of vided for securing the adjustment so attained. 95 the stapling units and actuating mechanism; Along the back of the frame upon a strip Figure 2 is a rear view of one end of the which has been designated 1^a, an angle iron 45 machine showing one of the stapling units in 11 is secured and a plurality of clips 11' are position and its actuating means; provided equal in number to the number of Figure 3 is a sectional view taken on line sleeves 5 and units 3. These clips 11' are 100 each provided with a slot 12 through which 3-3 of Figure 1; Figure $\overline{4}$ is a top plan view of a modified is inserted a screw 13 into any one of the 50 means for holding and pivoting one of the threaded perforations 14 in the angle iron 11. It will be obvious that by loosening the screw stapling units, and

1,516,336

13 the clip 11' may be adjusted within the limits of the length of the slot 12, or by removing the screw 13, the clip may be further adjusted and the screw inserted into some 5 one of the other perforations 14, and by being tightened, will hold such clip 11' in position.

Upon the clip 11' an arch 15 is erected, secured in any approved manner, as by turn-¹⁰ ing outwardly lateral branches 16 and employing rivets 17 for securing such lateral branches to the clip 11'.

42 which extends longitudinally the entire length of the machine and is attached to the several pedal levers 38. It is obvious that two of the pedal levers 38 will serve the purpose, as the strip 42 may extend between 70 such two levers, and the rail 37' also extend between the two levers, so that the plurality or organizations, one of which is shown at Figure 1, may be attached to this rail 37 for 75 actuation.

Instead of connecting the stapling unit 3 with the mechanism by means of the arm 6. as disclosed in Figures 1, 2 and 3, a different type of securing means is provided, comprising an arm 45 pivotally connected to an 80 arm 46, which in turn is preferably integral with the sleeve 47 which is mounted upon the shaft 4. A pintle 48 is inserted through ears and a spring 50 is mounted upon such pintle 85 tending to hold the arms 45 and 46 in close relation. The spring 50 may be attached manner, but preferably by means of a pin 51 which spans the interval between the 90 spaced arms 45, as indicated more particularly at Figure 4, upon which the spring 50 engages. The extremities of the arms 45 and 46 are provided with equivalent tapers 52, as shown 95 53, as also preferably shown at that Figure, and proportioned to receive the pin or lugs 9 of the element 3. This type is very con- 100 venient in that the element may simply be 28 is provided, a spring 29 being located forcibly moved in the direction of and against the tapers 52, thereby separating the arms 45 and 46 against the tension of the 4 by the manipulation of the set screw 10. 115 It is obvious that any one of the units 3 may

A lever 18 is fulcrumed upon an upstanding rib 18' and has its extremity extending 15 through the arch 15 so that the extremity may move upwardly and downwardly within the arch as the device is operated, but lateral movement prevented. At its forward end, the lever 18 is provided with a 49 of the arm 46 and through the arm 45, 20 head 19 which is secured to the lever 18 by means of a bolt 20 and nut 21. The under side of the head 19 is formed concave, as indicated more particularly at Figure 1 to fit and connected in any usual and ordinary over and conform to the upper convex sur-²⁵ face of the head 24 of the stapling unit which is carried upon the plunger 25.

To actuate the lever 18 spaced bars 26 are provided pivoted to the bar at 26', as indicated more particuarly at Figure 1 and ³⁰ rigidly and permanently secured to the tubular rod 27. The spaced bars 26 carry there- more particularly at Figure 5 with recesses between a stop 26" which engages the under combining and registering to form openings side of the unit 30, indicated at Figure 1 to maintain the relative positions of the ³⁵ unit and the lever. Below the tubular shaft 27 a turn-buckle within the tube surrounding the rod 30, which is provided with a head 31 bearing 40 against one end of the spring 29, the oppo-spring 50, whereupon such arms will yield 105 site end of said spring bearing against the to permit the passing of the pin or lugs 9 cap 32 of the end of the tube 27. Lock to engage within the opening 53 and retain nuts 33 are positioned upon the threaded the unit 3 in position. Whichever type of portion 33' of the rod 30, whereby the rela- positioning means is employed, it is obvious 45 tive tension acquired by operating the sev- that the shaft 4 may be rotated by manipu- 110 eral parts just described may be maintained lating the set screw 4", thereby simultato vary the tension of the spring 29. An neously adjusting all of the units 3, or either eye-bolt 34 provided with a screw-threaded of said units 3 may be separately adjusted portion engaging the turn-buckle 28 is also by adjusting the sleeve 5 upon the shaft 50 provided, pivoted upon the pin 35. pin 35 is carried by a clamping member 36 having bolts 36' by which the said clamping be very readily removed, especially when the member is clamped upon the head 37 of the type of holding means shown at Figures 4

and 5 is employed, so that at times some of rail 37'.

said units may be removed without disturb- 120 55 Mounted upon the frame are a plurality ing the adjustment of the other units and to of pedal levers 38, each provided with a thereby simply eliminate certain staples, sleeve 39 journaled upon the shaft 40, which which would otherwise be set by the manipuextends longitudinally of the machine and lation of the full battery of units. is secured thereto in any approved manner, In operation it will be understood that 125 ⁶⁰ as by the keeper 40' and set screw 40''. To each of the units 3 is provided with a strip raise the pedal levers 38 yieldingly to their of staples of substantially the usual and orupward or inoperative limit, one or more dinary type and in substantially the usual springs 41 are provided. A single one of and ordinary manner, no novelty being these springs may be made to serve the purclaimed in the present instance to the rela- 130 ⁶⁵ pose, as it is attached directly to the strip

1,516,336

With the parts assembled as shown at Fig- stapling units pivoted to the arms, a foot ure 1 the work is placed upon the table 2. pedal, bifurcated rods extending upwardly Assuming this to be a map which is to be from the pedal to and above the stapling 5 stapled to a roller, the roller is laid upon units and embracing the units in the bifur- 50 the table and the edge of the map positioned cations, abutments spanning the bifurcaupon the top of the roller, whereupon the tions of the rods and positioned to lift the depression of the foot strip 42 will depress units upon their pivots against gravity, and all of the several units 3 into engagement hammers carried by the rods adapted to ac-10 with the map and clamp the map in such tuate the units upon the depression of the 55 position upon the roller, whereupon the fur- pedal. ther depression of the parts will cut off and set the staples in the usual manner and si- frame, a work-table carried by the frame, a multaneously. The release of the foot strip shaft extending longitudinally of the frame, 15 42 will, by reason of the spring 41 and the a plurality of groups of spaced arms ex- 69 associated parts, return the organization to the position shown at Figure 1. What I claim is:

tion of the machine or the staple strip. extending from and fixed to said shaft, 4. A stapling organization comprising a tending radially from the shaft, stapling units inserted between and carried by the spaced arms, means to adjust the arms relative to the axis of the shaft to vary the position of the units, a foot pedal, and means 65 connecting the pedal to actuate the several stapling units in unison. 5. A stapling organization comprising a frame, a shaft extending longitudinally of the frame, a plurality of sleeves adjustably 70 positioned upon the shaft, spaced arms carried by the sleeves, stapling units introduced between and carried by the spaced arms, a foot pedal, a rail extending longitudinally of the machine and carried by the 75 foot pedal, a plurality of connecting mechanisms carried by the rail and adjustable longitudinally thereof and corresponding in number to the sleeves, a like number of levers carried by the frame and adjustable 80 longitudinally thereof, and levers extending from the means adjustable upon the rail to the levers providing organized units bodily adjustable longitudinally of the machine adapted to actuate the stapling units upon ⁸⁵ the depression of the foot pedal. In testimony whereof I hereunto affix my

3

- 1. A stapling organization comprising a 20 frame, a shaft extending longitudinally of the frame and fixed relative thereto, arms extending from and fixed to said shaft, a stapling unit pivoted to the arms, a foot pedal, a rod extending upwardly from the 25 foot pedal to and above the stapling unit, means carried by the rod to lift the unit upon its pivot against gravity, and means carried by the rod adapted to actuate the unit upon the depression of the pedal.
- 30 2. A stapling organization comprising a frame, a shaft extending longitudinally of the frame and fixed relative thereto, arms

extending from and fixed to said shaft, a stapling unit pivoted to the arms, a foot 35 pedal, a bifurcated rod extending upwardly from the pedal to and above the stapling unit and embracing the unit in the bifurcation, means carried by the rod to lift the unit upon its pivot against gravity, and a 40 hammer carried by the rod adapted to actuate the unit upon the depression of the pedal.

3. A stapling organization comprising a signature. frame, a shaft extending longitudinally of the frame and fixed relative thereto, arms 45

.

· .

JOHN B. CROFOOT.

. .

> . - ·

. . .

.

.

·

.

. .