## Nov. 18, 1924.

## D. W. HUDSON INTERFOLDING MACHINE

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Filed July 10, 1922

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ATTORNEYS.

INVENTOR.

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D. W. HUDSON INTERFOLDING MACHINE

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FIG. 2.





Nov. 18, 1924.

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David William Budson BY Envir Maler Ellowing

- ATTORNEYS.

INVENTOR.

# Patented Nov. 18, 1924.

UNITED STATES PATENT OFFICE.

DAVID WILLIAM HUDSON, OF GREEN BAY, WISCONSIN.

INTERFOLDING MACHINE.

Application filed July 10, 1922. Serial No. 573,802.

To all whom it may concern:

Be it known that I, DAVID WILLIAM HUDson, a citizen of the United States, residing at Green Bay, county of Brown, and State Like parts are identified by the same ref-5 of Wisconsin, have invented new and useful Improvements in Interfolding Machines, of which the following is a specification.

This invention relates to improvements in interfolding machines of the type disclosed 10 in my co-pending application, Number brought into contact with the die rolls 7 60 416,201, filed October 11, 1920.

As in the application above referred to, it is the broad object of this invention to provide effective means for handling duplex dinally disposed grooves 9. The rollers 10 15 series of overlapped sheets, whereby the and 11 are each provided with a cutting 65 ends of contiguous sheets of each series are alternately interfolded in a crease of an with respect to the rotation of the die rolls adjacent sheet in the other series.

20 to provide, in combination with means for 9 of the die rolls. As is clearly illustrated 70 supplying a duplex series of overlapped in the drawings, the die rolls 7 and 8 are sheets, opposed sets of creasing jaws, and means for guiding the duplex series alternately from side to side for the engage-<sup>25</sup> ment between said jaws of successive portions of said series of sheets. More specifically it is a particular object of this invention to provide improved guiding means adapted to cooperate to an extent hitherto impossible with the tucking blades to deliver overlapped sheets to the creasing jaws. The guiding mechanism heretofore used for this purpose has been unwieldy and otherwise unsatisfactory, due to its bulk and the excessive number of 35 parts required. In the present invention this mechanism has been greatly simplified and reduced in bulk, whereby it has been rendered possible to provide adequate guidance and support for the overlapped sheets It will be understood from the foregoing 90 in very close proximity to the creasing jaws

improved guiding mechanism which is shown for the first time in this application. Figure 4 is an end elevation of the same. erence characters throughout the several 55 views.

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The incoming strips of material are shown at A. They are passed, respectively, about the guide rollers 5 and 6, whereby they are and  $\overline{8}$ . It will be noted that each of the die rolls is provided at diametrically opposite points upon its periphery with the longitublade 12, and their motion is so synchronized 7 and 8 that the cutting blades 12 will reg-It is likewise an object of this invention ister successively with each of the grooves

> further synchronized with each other so that the strips of paper carried by them will be alternately acted upon by the blades 12 of rollers 10 and 11.

The rollers 13 and 14 are peripherally grooved to receive the tapes 15 and 16 which are passed, respectively, about the peripherally grooved rollers 17 and 17', disposed intermediate of the die rolls 7 and 8 80 upon a common axis shaft. The lower sides of tapes 15 and 16 contact with the upper surfaces of the die rolls and are adapted to maintain the material fed over such rolls in close contact therewith. The alternately 85 perforated or cut sheets are thereby directed inwardly and, by the continued rotation of the die rolls, are brought together at the center of the machine.

that the mechanism above described is without interfering in any degree with the adapted to cut sheets of paper alternately operation of the tucking blades. from each of the in-fed strips A. When from each of the in-fed strips A. When said sheets are brought together at the center of the machine they are symmetri- 95 cally overlapped, the abutting margins of any two contiguous sheets in either series being substantially centered intermediate of the ends of the adjacent sheet of the other series. 100

In the drawings:-

- Figure 1 is a side elevation in partial sec-45tion illustrating mechanism embodying this invention.
  - Figure 2 is a sectional view taken on line 2-2 of Fig. 1.
- Figure 3 is a detail view in plan of the 50

after be specified.

The sheets have a tendency to cling to the plication and found in such devices of this 65 nature as have previously been constructed, rollers over which they pass, and particularly to the die rolls 7 and 8. Accordingly I have succeeded in greatly reducing the thickness of the lower end of the swingsaid rolls are preferably grooved periphering guide, thereby making it possible for s ally and are provided with tapes 18 which the swinging guide to operate in much closer 70 run in the peripheral grooves and are proximity to the path of the tucking blades passed, respectively, about similarly grooved than has hitherto been practicable. In fact rolls 19 and 20. These last mentioned rolls the tucking blades may be so constructed are provided with grooves 21 in addition to that they will be shorter than the space 10 those grooves which accommodate the tapes between the arms 39 and 40 which project 75 18. The function of grooves 21 will hereininwardly from either side of the machine to support the guide plates 41 and 42. Thus At either side of the machine project the the width or thickness of the oscillatory pins 30 and 31 which are substantially 15 coaxial, and have their common axis sub- guiding device adjacent the path of the stantially midway between the axes of rolls tucking blades is no greater than the width 80 19 and 20. Upon pins 30 and 31 are pivot- of the guiding plates themselves, as shown ally mounted the link members 32 and 33, in the center of Fig. 3. The size of the oscilrespectively, each of which is preferably latory guiding device is so materialy reduced 20 constructed in the manner illustrated in that it is possible to support the duplex Fig. 4 with a sleeve portion 34 provided series of sheets fed therethrough at a point 85 with an opening 35 adapted to receive pins less than one-fourth of the length of a 30 and 31. At the lower extremity of each sheet from the creasing jaws. (See Fig. 1.) Opposed sets of clamping jaws are proof the link members there is a stud 36 or 25 other suitable means for pivotally secur- vided for the purpose of creasing each sheet ing the operating rods 37 and 38 thereto. of paper, the contiguous ends of two ad-90 Each of the link members 32 and 33 is jacent sheets being interfolded therewith. provided with a pair of spaced and par- One of the jaws of each sheet is preferably allel, inwardly extending arms 39 and 40. made relatively stationary. Accordingly 30 The guide plates 41 and 42 are secured to the jaws 50 and 51 are supported in a relathe arms 39 and 40 carried by each link tively fixed position from the ends of the 95 member and serve to connect together said machine. Each of said jaws is provided link members to form a rigid assembly with a clamping face 52 disposed obliquewhich is pivotally operable upon pins 30 ly to the perpendicular as shown. ss and 31. The fingers 43 which project up- Downwardly depending arms 53 carried wardly from guide plate 41 are received by each of the relatively fixed jaws 50 and 100 in the grooves 21 of roll 20. In like man- 51 are provided with trunnions or bearings ner the creasing fingers 43 of guide plate adapted to support the shafts 54 and 55 42 are received into the grooves of roll 19. upon which levers 56 and 57 are, respec-40 It will be obvious that when the sheets tively, mounted. The movable jaws 58 and are brought together in a mutually over- 59 are carried by levers 56 and 57, and are 105 lapped relation between tapes 17 and 18 at arranged for cooperation, respectively, with the center of the machine they are fed fixed jaws 50 and 51. downwardly and brought into close contact Any suitable members may be utilized to 45 betweeen rolls 19 and 20. Thereupon the actuate levers 56 and 57 to bring the movfingers 43 carried by guide plates 41 and 42 able jaw members 58 and 59 into operative 110 strip the material from rolls 19 and 20 and clamping relation to the fixed jaw faces 52 provide guidance and ample support for with which each movable jaw member is aseach sheet of material during the pendular sociated. As one means of operating these 50 oscillation of the guide by the rods 37 and 38 levers, I have illustrated cams 60 and 61 which are connected to the pivotally mount- which act upon 'rollers 62 carried at the 115 ed link members 32 and 33. Irrespective of end of each of the levers 56 and 57. The the position of said link members the free cam 60 is arranged for clock-wise rotation ends of fingers 43 will remain in the grooves and the cam 61 for counter-clockwise ro-55 21 of rolls 19 and 20, and will, thereby, be tation upon shaft 63 and 64, respectively. adapted to pluck from said rolls the sheets It will be noted that in each instance the 120 of material fed therethrough. The guide cam face is so constructed that the roller made up of plates 41 and 42 smoothly di- mounts upon the nose of the cam in two rects between said plates the downwardly successive steps, whereby each movable 60 fed and mutually overlapped dual series of clamping jaw will be caused to move initially only a portion of the total normal 125 sheets. distance between it and the fixed jaw. It is particularly to be noted that by The levers 67 and 68 which carry, redoing away with the set of oscillatory rollspectively, tucking blade 69 and tucking ers and tapes shown in my co-pending ap-

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blade 70 are keyed to shafts 71 and 72 grooves 92 in disks 93. Said disks may conupon the axes of which said levers are, veniently be mounted upon the shafts 63 respectively, fulcrumed. Adjacent the and 64. outer end of each of said shafts is keyed An eccentric or a crank pin 95 upon shaft 5 an arm 73. Outside of each of said arms 64 actuates link 96 which is connected to 70 is a similar arm 74 which, however, is not an arm 97 secured to the rock shaft 98. keyed to said shaft, but is secured thereon Arms 99 at the ends of said shaft communiby bolts 75 which are threaded into the cate the oscillation thereof through links levers 73. It will be noted that bolts 75 37 and 38 to the oscillatory guiding device 10 pass through slots in the superimposed or hitherto described which leads the duplex 75 outer levers 74, whereby the adjustment series of sheets alternately to the opposed of said outer levers relative to the levers clamping jaws to be creased therein. 73 is possible.

set screws 76 threaded through ears 77 are is likewise necessary that the die rolls 7 and the set screws 76 and tightening the other in the operation of this machine that the tuckan easily understood manner. A link 78 ing blades 69 and 70 which encounter the connects levers 74, whereby they are caused duplex series of overlapped sheets substanto move in unison. Obviously when said tially at the juncture of two contiguous 25 levers are moved the arms 73 secured to sheets of that series which is closest to the 90 shafts 71 and 72 will be moved therewith in contacting tucking blade. any desired position of adjustment and the The strips of paper are fed in as shown shafts 71 and 72 will be caused to oscillate at A about the idling rollers 5 and 6 which accordingly. 30 Motion may be transmitted to the levers rolls 7 and 8. The die rolls are so synchro-95 74 in any desired manner. For example, nized with respect to each other and with one of said levers may be projected up- respect to the cutting blades 12 carried by wardly beyond the adjusting bolt 75 as rollers 10 and 11 that said blades become shown in the left hand of Fig. 1, and may operative alternately to cut the paper upon ing pin or stud 79 to which the connecting the circumference of said rolls. Since the rod A may be secured. The connecting rod blades 12 upon rollers 10 and 11 operate in turn is oscillated from a crank pin 81 alternately and at equally spaced intervals which may be mounted upon shaft 64, as the material fed down between the die rolls transmit oscillatory movement through a duplex series of symmetrically overlapped levers 74 and arms 73 to shafts 71 and 72, sheets. The tapes 17 and 18 strip each sheet thereby effecting the oscillation of the arms from its respective die roll and bring the 67 and 68 which support the tucking blades opposing sheets together between rollers 19 45 69 and 70, respectively. The extent of the and 20. movement of either tucker blade in any The oscillatory guiding device disclosed given direction may be governed independ- herein is designed to operate in a minimum ently by adjusting the set screws 76 in the of space, thereby to enable its length to be manner aforesaid. 50 members, whereby the sheets are successively overlapped sheets down to a point very close creased, is a magazine 85 opened at its top to the jaws of the creasing devices. The and arranged to receive the interfolded fingers 43 integral with the guide plates 41 sheets. For the purpose of packing the and 42 are disposed in the peripheral zine I provide suitable packing members 86 thereby afforded the opportunity of strip-

It will be understood that the shafts 63 For the purpose of effecting the adjust- and 64 are the main power shafts of the ma-15 ment of levers 74 with respect to the arms chine and may be suitably driven in syn- 80 73 which are fixed to shafts 71 and 72, the chronization by any desired mechanism. It provided. The bolts 75 having first been 8, and the associated mechanism be synloosened, it is possible to adjust the levers chronized by suitable gearing with the main 20 74 relative to arms 73 by loosening one of drive shafts 63 and 64, since it is essential to 85 bring the material into contact with the die 35 be provided adjacent its end with a project- the die rolls into lengths equivalent to half 100 shaft 64 rotates the connecting rod A will 7 and 8 upon tapes 17 and 18 will comprise 105 110 increased to such an extent that adequate Beneath the opposed sets of clamping support will be given the duplex series of 115 55 sheets securely and positively in the maga- grooves 21 of rollers 19 and 20. They are 120

which are normally positioned immediately ping from said rollers and from the tapes above the opposed sets of clamping jaws. engaged about said rollers, the duplex series The packing members 86 are carried by of sheets which is downwardly fed therelevers 87 which may conveniently be ful- between. Regardless of the degree of oscil- 125 crumed upon shafts 54 and 55, respectively. lation of the guiding device (within the Said levers may be actuated through links limit of its movement) it is adapted to re-88 by levers 89 which are fulcrumed at 90 ceive the sheets and to guide them in the diand provided at their ends with rollers 91 rection of one or the other of the sets of arranged to travel in heart shaped cam clamping jaws. The sheets pass alternately 130

and easily down between the guide plates and consequently the mass of moving tapes and pulleys with their driving connections that have hitherto been used upon an 5 oscillatory frame for this purpose is unnecessary.

As the guiding device swings to the left (as viewed in Fig. 1) the rotating shaft 64 will bring the crank pin 81 towards the 10 position in which it appears in said figure, and thereby the lever 67 will be caused, through the medium of connections previously described, to move the tucking blade 69 to the left. The material encountered 15 by the blade is forced between the station- blades move in an arc to which the ultimate 80 ary jaw 52 and the movable jaw member 59, position of the duplex series of sheets is apand is there held pending the action of the jaw as will be noted from the drawing. The cam 60 is so disposed that the wheel  $\overline{62}$ 20 is about to mount the first step of the nose of the cam. As soon as the lever 57 receives its initial movement, due to the first shoulder of the cam striking the wheel 62, the movable jaw 59 will be actuated for a 25 distance sufficient to enable it to clamp the folded material upon either side of the tucking blade which still remains in the fold. At this point, however, the continued rotation of shaft 64 and the consequent movement of crank pin 81 effects the withdrawal 30 of tucking blade 69 from between jaws 52 and 59,—the latter of which is simultaneously actuated to its closed position by the second shoulder of the nose of cam 60 35 which has, in the meantime, reached the roller 62. The arrangement is such that as tractive movement. The oscillatory guidthe tucking blade is withdrawn, the movable jaw simultaneously snaps to its clamping position with respect to the fixed jaw face 52, and thereby engages and creases the paper folded between said jaws. The location of the clamping jaws upon the line of travel of the duplex series of sheets is such that each tucking blade will encounter 45 and fold between said jaws a single sheet of material, the severed and abutting ends of adjacent sheets being included in the fold. hand creasing jaws always comprises a sheet received from die roll 7 to be folded intermediate its ends, within the fold of

be interfolded lie beneath. As a consequence of this fact, the severed ends of the sheets to be interfolded tend to fall away from the line of travel of the sheets and would fall if it were not for the support 70 afforded by the upper surface of the tucking blades.

The levers carrying the tucking blades are pivoted upon axes well below the clamping jaws,---to the end that the arcs described 75 by the blades may be such that the blades can support the free ends of the sheets to be interfolded. It is obvious that in the mechanism illustrated herein the tucking proximately tangential. As the sheets are fed downwardly, the tucking blades are moving downwardly with them toward the position in which tucking blade 69 appears in 85 Fig. 1. If the pivots of levers 67 were disposed above the clamping jaws, it must be clear that the ultimate position of the tucking blades with respect to the line of travel of the duplex series of sheet would be such 90 that the sheets would lie upon a radius of the arc described by the blades instead of on the tangent thereof. With such a construction the tucking blades would necessarily have to move against the line of travel 95 of the paper rather than with it. It will be remembered that the duplex series of sheets is now grasped between stationary jaw 52 and movable jaw 59. Tucking blade 69 has already commenced its re- 100 ing device now begins to swing from its extreme left position actuated by the mechanism previously described. The sheets of material are fed from between the guide 105 plates 41 and 42 with sufficient rapidity so that the material which is clamped in the left hand clamping device will not be torn by the movement away therefrom of the guiding device. 110 As the guiding device commences its movement, the crank pin 81 actuates lever 68 to bring the tucking blade 70 into play. It is particularly to be noted that the ma- Just before the guiding device reaches its 50 terial which is clamped between the left ultimate position at the right of Fig. 1 the 115 tucking blade 70 will become effective to stretch taut the material which has been hanging between the left hand clamping which is embraced the severed ends of con- jaws and the guiding device. In so doing 55 tiguous sheets received from die roll 8. On the tucking blade moves upon a path which 120 the other hand, the clamping jaws at the closely parallels the ultimate line of travel

right invariably act upon and crease a sheet of the duplex series of sheets delivered from of paper received from die roll 8, interfold- the guiding device. In other words, at the ing therein the severed ends of contiguous moment of contact the tucking blade 70 is 60 sheets delivered from die roll 7. It will be moving downwardly along said sheets and 125 obvious, therefore, that as the material is is adapted to support the end of a sheet defed between the guide plates which are in- livered from die roll 7, which sheet might otherwise hang free and fail to be included clined sharply to one side or the other, the single sheet to be creased is always upper- in the fold.

The roller 62 at the end of lever 56 has 139 65 most, and the severed ends of the sheets to

meanwhile been traversing the low part of this free end is not so included in either @5 cam 61, thereby allowing spring 100 to main- clamping jaw, the next tucking blade to act tain the movable jaw 58 in its open posi- upon the material will, obviously, be unable tion. The right hand clamping device is, to stretch it taut inasmuch as its end will be 5 therefore, in readiness to receive the tucking free to move. blade 70, and the material which is folded I claim: about said blade.

spond to those previously described as hav- material to be creased therein, of an oscil-

1. The combination with sets of opposed The movements of clamping jaw 58 corre- clamping jaws and means for supplying 10 ing occurred in clamping jaw 59. The clamp- latory guiding device provided with opposed ing jaw 58 makes an initial movement to- confining surfaces restrained against uni- 75 its closed position, thus creasing the sheet of said device, whereby said material is fed 80 clamping jaws, and with means for supply-Substantially simultaneously with the ing sheets of material to be creased therein, 85 urged downwardly by mechanism previous- porting the guiding device upon an axis in 90 of said guiding device whereby material fed By the actuation of the mechanism above therethrough is directed alternately toward 95

wards its closed position, thereby grasping directional movement along the path of the paper upon each side of the tucking travel of said material, and arranged to reblade 70. Thereafter the tucking blade is ceive and guide the material between them, 15 withdrawn and clamping jaw 58 snaps to and means for oscillating the discharge end of paper delivered from die roll 8 and in- alternately in the direction of said clamping terfolding in the crease the two severed ends jaws. of two contiguous sheets received from die 2. The combination with sets of opposed 20 roll 7.

clamping of the duplex series of sheets in of an oscillatory guiding device provided the right hand creasing device, the clamping with opposed guiding surfaces, restrained action of the left hand creasing device has against movement along the path of travel been relieved and the packing blade 86, of said material, means for pivotally suply described, has swept the interfolded substantial alinement with the margins of sheets from their position within the clamp- said surfaces at the receiving end of the deing jaws and has packed them within the vice, and means for oscillating the free end <sup>30</sup> magazine.

described, therefore, strips of paper fed to- said clamping jaws. gether toward the center of the machine are 3. The combination with a set of periphcut into symmetrically overlapped sheets, erally grooved rollers, and means for feed-35 and in that condition are guided between the ing material therebetween, of an oscillatory from alternately between two opposed sets ing surfaces, fingers comprising extensions of clamping jaws. In each clamping jaw of said guiding surfaces projecting upwarda sheet of paper is creased approximately ly therefrom into registry with the grooves upon its median line, and the abutting ends of said rollers, means for pivotally support-40 of paper are interfolded within the crease. stantially the same plane as the axes of said Each clamping jaw retains its hold upon rollers, and means for oscillating the dethe creased sheet and the interfolded ends livery end of said guiding device.

oscillatory plates 41 and 42 and fed there- guiding device provided with opposed guid- 100 of two sheets cut from another separate strip ing the guiding device upon an axis in sub- 105

<sup>45</sup> of adjacent sheets for a length of time suffi- 4. In a paper interfolding machine the cient to permit the guide and the co-operat- combination with means for supplying a du- 110 ing tucking blade to bring the next whole plex series of symmetrically overlapped sheet of material to be fed from the guide sheets and opposed sets of clamping jaws arinto position within the opposing set of ranged to act upon said sheets, of an oscil-50 clamping jaws. Thereupon the first clamp- latory guiding device comprising a pair of ing jaws release their hold and allow the spaced plates supported for pivotal move- 115 creased paper to fall and to be packed into ment about an axis substantially alined with place within a suitable receiving magazine. the admission end of said plates and means It must be apparent that the particular for causing the free end of said plates to <sup>55</sup> construction of the tucking blades and their oscillate upon said axis. supporting levers is important for the rea- 5. The combination with means for sup- 120 sons specified in detail above. The arrange- plying a duplex series of symmetrically ment must be such that the tucking blade, overlapped sheets of material, of a set of pewhether by the curve of its operating edge, ripherally grooved rollers between which the <sup>60</sup> or by the position of the axis above which material is fed by said supplying means and it moves, is so arranged as to provide sup- a set of pivotally mounted and spaced plates, 125 port for the free end of one sheet of paper each of which is provided with fingers regwhich might otherwise fail to be included istering with the grooves of one of said in the embrace of the clamping jaws. If rollers.

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6. The combination with means for supplying a duplex series of symmetrically overlapped sheets, of a set of peripherally terial to be creased therein, of an oscillatory grooved rollers between which said supply-5 ing means is arranged to feed such sheets, a pair of spaced plates provided with fingers registering with the grooves of the rollers, arms and guide plates supported by said means for supporting said plates for oscillation about an axis disposed substantially 10 between the ends of said fingers, and means clamping jaws, and means for supplying mafor oscillating said plates.

11. The combination with sets of opposed 65 clamping jaws, and means for supplying maguiding device for said material comprising a pair of pivotally mounted link members provided with inwardly extending, spaced 70 arms.

12. The combination with sets of opposed terial to be creased therein, of an oscillatory 75 7. The combination with means for sup-guiding device comprising a pair of pivotplying a duplex series of symmetrically ally mounted supporting members, spaced ing means is arranged to feed such sheets, a minating substantially in a common plane 80 13. The combination with sets of opposed clamping jaws and means for supplying material to be creased therein, of an oscillatory 85 guiding device comprising spaced members provided with opposed confining surfaces, said members being pivotally mounted for oscillation upon an axis lying in substantially the same plane as the corresponding 90 and one of said feeding rolls, a pair of oscil- means for feeding material therethrough, 95 rolls, and means for oscillating said guide means and registering with the grooves of

overlapped sheets, of a set of peripherally guiding plates carried by said members, and 15 grooved rollers between which said supply- fingers projecting from said plate and terpair of spaced plates provided with fingers including the axis upon which said supportregistering with the grooves of the rollers, ing members are pivoted. means for supporting said plates for oscilla-20 tion about an axis disposed substantially between the ends of said fingers, means for oscillating said plates, and sets of clamping jaws operatively disposed adjacent the ultimate position assumed by said plates. 25 8. An interfolding machine including a pair of longitudinally grooved die rolls, cooperating rolls provided with cutting blades extremities of said surfaces and being sesynchronized for registry with the grooves cured against movement along the path of of the die rolls, peripherally grooved feed- travel of said material. 30 ing rolls, belts passing about each die roll 14. A set of pivotally grooved rollers, latory guide plates provided with fingers spaced guiding means supported for oscillaregistering with the grooves of the feeding tion, and fingers carried by said guiding

35 plates.

pair of longitudinally grooved die rolls, co- ing peripherally grooved rollers, and means operating rolls provided with cutting blades for feeding material therethrough, of a pair synchronized for registry with the grooves of spaced guiding plates supported for oscil-40 of the die rolls, peripherally grooved feed- lation upon a pivot lying approximately in and one of said feeding rolls, a pair of oscil- fingers projecting upwardly from said registering with the grooves of the feeding grooves of said rollers, whereby material fed 45 rolls, means for oscillating said guide plates, between said rollers may be received between opposed sets of clamping jaws adapted to said plates.

means for supplying a duplex series of over- for feeding said duplex series of sheets lapped sheets of material, a set of spaced therethrough, and tucking blades movable in guiding plates pivotally mounted and ar- paths convexly arcuate with respect to said <sup>55</sup> ranged to receive said material, and means guiding device and adapted to co-operate guiding plates substantially in line with the said clamping jaws. axis upon which said plates are pivotally 17. The combination with means for supplying a duplex series of overlapped sheets, movable, said plates being formed with suffiof a set of oscillatory guiding plates spaced cient rigidity at their marginal delivery portions to span longitudinally the space travposed sets of clamping jaws, tucking blades, ersed by said material, whereby the transand means for moving said tucking blades verse dimension of said set may be comparaalternately across the path of sheets distively small.

said rollers.

9. An interfolding machine including a 15. The combination with a pair of coact-100 ing rolls, belts passing about each die roll the plane of the axes of said roller, and 105 latory guide plates provided with fingers plates to a position of registry with the 110

crease material fed betweeen said guiding 16. The combination with sets of opposed blades, and tucking blades adapted to co- clamping jaws and means for supplying a operate with said guiding plates in deliver- duplex series of overlapped sheets to be 50 ing material to the clamping jaws. creased therein, of an oscillatory guiding de-10. An interfolding machine including vice including a pair of spaced plates, means 115 for delivering said material between the therewith in the delivery of said sheets to 120 apart and adapted to receive said sheets, op- 125

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plying a duplex series of overlapped sheets, of a feeding roller adapted to act upon said sheets, sheet creasing means disposed at either side of the path of sheet travel past said roller, and an oscillatory sheet delivery mechanism including an oscillatory support
port, said elements being arcuatery oscillatory of support, said elements being arcuatery oscillatory with said support to discharge sheets alternately to each of said means and being 20 fixed against translative movement with said sheets.
DAVID WILLIAM HUDSON.

charged from the guiding plates, said blades being thereby adapted to co-operate with said guiding plates in delivering material alternately to different sets of clamping ments adapted to receive said series of sheets between them and connected with said sup-18. The combination with means for sup- port, said elements being arcuately oscilla-