1,515,691 0 R F6966 THERE WE WE UNLIVIE WUTTER

CATION OF TEXTILES & FIBERS,

Patented Nov. 18, 1924.

1,515,691

DRAFTSMAN

UNITED STATES PATENT OFFICE.

JOHN MARSDEN, OF NORTH DIGHTON, MASSACHUSETTS, ASSIGNOR TO MOUNT HOPE FINISHING COMPANY, OF NORTH DIGHTON, MASSACHUSETTS, A CORPORATION OF MASSACHUSETTS.

PROCESS OF PURIFYING TEXTILE FABRICATIONS.

Application filed November 11, 1922. Serial No. 600,453. No Drawing.

subject of the King of Great Britain, re- well recognized however that the differences siding at North Dighton, in the county of between cellulose and its associated non-5 Bristol and State of Massachusetts, have cellulose bodies, as respects reactivity toments in Processes of Purifying Textile Fab- hypochlorites for example, are not very great; rications, of which the following is a speci- and accordingly it is a matter of extreme fication.

To all whom it may concern: ence of the cellulose, leaving the latter in 55 Be it known that I, JOHN MARSDEN, a a pure or comparatively pure state. It is invented certain new and useful Improve- ward such powerful oxidizing agents as the 60 practical difficulty to accomplish and in-10 This invention relates to the purification dustrially complete removal of the non-65 in the form of yarn or cloth, and comprises I have discovered that by a suitable prea process whereby this may be accomplished liminary or conditioning treatment carried required, and likewise with an improved peratures, which temperatures should in no 70 result as regards the texture and luster of event attain the boiling point of water at ity and permanence of the bleach, and avoid- crease very greatly the reactivity toward the known as "tendering" and due to the em- uents of the fiber, with the result that these 75

of textile fabrications, a term herein em- cellulose without injury to the cellulose. ployed to include fibers or fabrics whether As will more fully appear hereinafter, 15 in a much shorter time than that heretofore out at normal or only slightly higher temthe finished fibres, the effectiveness, uniform- atmospheric pressures, I am enabled to inance of that species of injury to the fibers hypochlorites of the non-cellulose constitployment of oxidizing conditions of undue non-cellulose constituents may in a subse-

severity. The process is chiefly applicable quent oxidizing operation be quickly and to cotton goods, including not only raw readily destroyed or removed, leaving the 25 cotton, but artificial silk and mixtures there- cellulose unimpaired. of with cotton, as well as mercerized cotton. In order that the principles involved in 80 It is well known to those skilled in this my novel process may be clearly underart that raw cotton, in common with all stood, I will explain that the process of fibers of vegetable origin, is a highly com-30 plex substance, having a basis of pure cel- practiced, involves the following steps: lulose but containing also a variety of com- (1) Singing to produce a clear face; plex organic bodies of undetermined con- (2) Boiling from 8 to 10 hours at 10-40stitution and imperfectly understood chemical relations, these bodies comprising waxes, purpose of dissolving and eliminating the 35 proteid bodies, pectic matters, coloring materials, and perhaps others, collectively well as the sizing materials used in the 90 known as the non-cellulose constituents. fabrication of the cloth, (the so-called kier-The essential problem involved in the puri- boiling); fying operation is the isolation of the cel- / (3) A repetition of the above pressure 40 lulose without injury to itself, and this boiling; problem has been approached in the past

KSC -

purifying cotton goods, as now commonly

85 Ibs. pressure, in an alkaline liquor, for the natural impurities of the raw cotton as

(4) Washing; 95 in a great variety of ways, all of which have (5) Bleaching with sodium hypochlorite necessarily been largely empirical in char-solution etc., (chemicking); acter, since many of the fundamental con- (6) Washing; stants of the chemical reactions involved (7) Souring; 100 (8) Washing; have been and still are unknown. (9) Drying, preparatory to the final dye-It is known, however, that the organic non-cellulose constituents of the fiber are, ing and finishing operations. as a whole, less resistive to, or more readily According to my improved process I omit attacked by oxidizing agents, than cellu- altogether the expensive kier-boiling or any lose; and the present methods of isolating high-temperature treatments, as well as the 105 cellulose are based on the fundamental idea usual chemicking or bleaching operations; that the non-cellulose constituents, or most and I subject the gray product direct from of them, can be selectively oxidized in pres- the singeing frames to a cold conditioning

1,515,691

operation, followed by a brief and carefully four hours standing in the cold the cloth controlled subjection to gaseous chlorin, act- is washed free of alkali and soluble impuriing in the presence of an alkaline solution. ties. It is then again wetted with a solution Thereby I am enabled to shorten the total of caustic soda of 3° Tw and is passed 5 process from several days to a few hours, through an atmosphere of gaseous chlorin at 70 and furthermore to secure in full the dyeing a speed of about 6000-8000 yards per hour, qualities, and in part the lustrous appear- the total time of exposure to the chlorin of ance, now obtained only by the expensive any given area of the cloth being approxstep of mercerizing. If desired I may, by a imately 15-30 seconds. The preferred di-10 slight modification of my process, attain the mensions of the chlorin chamber are such 75 full mercerizing effect. ganic non-cellulose components of the fiber chlorin is admitted to the chamber at a rate is a function of the surface exposed to the sufficient to maintain a constant concentra-15 oxidizing agent, which in the process about to be described is a hypochlorite at the instant of its formation. Accordingly I subject the raw fibers to a conditioning treatment having for its purpose the extending 20 to the maximum attainable degree of the exposed surfaces of the non-cellulose matters. This maximum extension of the exposed surfaces is preferably brought about by a treatment with cold dilute alkali or alkaline-25 reacting salt (carbonate, hydroxid, phosphate, etc.) which has two functions, to wit, (1) to remove by solution a certain portion of the non-cellulose, thereby permitting freer access of the solution to the remainder, 30 which is not capable of being dissolved under the operating conditions; and (2) swelling or distending the undissolved non-cellulose residue to increase its surface exposure and not involve at any point the kier-boiling or hence its reactivity. Following this condi- pressure digestion of the stock; and such ³⁵ tioning treatment the fabrication is caused to boiling or digestion would defeat the objects 100 take up a controlled proportion of alkali or which I seek to attain. By the omission alkaline-reacting salt and is at once sub- of this boiling I not only secure an imjected in swift movement to an atmosphere proved result as regards color and texture containing chlorin gas, either undiluted, or of the fabrication, but I save a considerable 40 in case it is difficult or impracticable suffi- element of cost in fuel, and a very large 105 ciently to limit the time of exposure to the element of cost in time. gas, diluted by air, carbon dioxid or other I am aware that it has been proposed to relatively inert gas. 45 embodiment of my process as applied to the alkali; but so far as I am aware such treat- 110 treatment of cotton cloth in open widths, it ment has not before my invention been apbeing understood that the invention is not plied to a fabrication which has been limited to woven fabrics, nor to the precise properly conditioned to increase the reactivconditions set forth by way of example, since ity of the non-cellulose constituents. In the 50 in this as in most similar cases time, tem- absence of such proper conditioning the 115 perature and concentration are co-related chlorin treatment will necessarily be ineffactors in the sense that any one may be fective, being either too mild to destroy or varied somewhat in conjunction with a cor- remove the non-cellulose bodies, or, if inresponding variation of the others; more-tense enough to accomplish this result it

2

that only about 40 yards of the cloth are I have found that the reactivity of the or- exposed to the gas at any given instant, and tion (pressure) therein. Immediately upon 80 leaving the chamber the cloth is passed through a solution of soda ash of 4° Tw, this concentration being sufficient to neutralize the residual chlorin in the cloth, with a decided excess of the alkali. The cloth is 85 then permitted to lie for a sufficient time, usually from 20 minutes to one hour, to accomplish a thorough by-bleach, after which it is washed out and finished in the usual way. 90 In case it is desired to mercerize the cloth, the mercerization is preferably carried out in known manner in connection with the first alkali treatment; or, alternatively, after the cloth has been subjected to our hypo- 95 chlorite treatment.

It will be observed that my process does subject cotton stock to the direct action of Following is an illustrative and preferred chlorin, either in presence or absence of 125 ticular type of apparatus, but it lends itself The cloth is thoroughly wetted out with well to a continuous operation and is carried 65 excess of solution squeezed out. After about apparatus comprises a gas-chamber pro- 130

55 over, the exact conditions to be used will will act injuriously upon the cellulose. It 120 depend somewhat upon the permeability of is only by establishing a new differential the material treated; for example in case of between the reactivities toward the hypotightly woven fabrics with tightly twisted chlorite of the cellulose and the non-cellulose yarns, the alkali solution should preferably respectively, that the desired isolation of 60 be of somewhat higher concentration, and the former can be accomplished. the exposure to chlorin gas should be some- My invention is not limited to any parwhat lengthened:

a caustic solution of about 3° Tw, and the out continuously in practice. The preferred

8. BLEACHING & UTEING; FLUIU TREATMENT & CHEMICAL MODIFI-CATION OF TEXTILES & FIBERS,

108

DRAFTSMAN

3

1,515,691

vided with means for effecting the traverse means of a hypochlorite formed in presence of the cloth or yarn at the necessary rate, as of the fiber. by means of driven and idle rolls, and means 2. In a fiber-purifying operation, the steps 20 for the controlled admission of the chlorin, comprising subjecting an unbleached fabri-5 in conjunction with deep seals at the inlet cation to the action of an alkali at a temand outlet respectively. These seals may advantageously contain the alkali solutions point, thereby increasing the reactivity of treatment and the after-treatment of the move dissolved matters and again moisten-10 cloth. I claim:

perature below the atmospheric boiling employed as described above for the pre- the non-cellulose components; washing to re- 25 ing with alkali; and then exposing the fabrication for a limited and controlled period to an atmosphere containing chlorin, whereby the non-cellulose components are 30 selectively oxidized by means of a hypochlorite formed in presence of the fiber. In testimony whereof I affix my signature. JOHN MARSDEN.

1. In a fiber-purifying operation, the steps comprising subjecting an unbleached fabrication to a cold conditioning operation serv-¹⁵ ing to increase the reactivity of the non-cellulose components, and thereafter selectively oxidizing said non-cellulose components by

•

-

-.

-

.

.

· · · .

· .

م . · ·