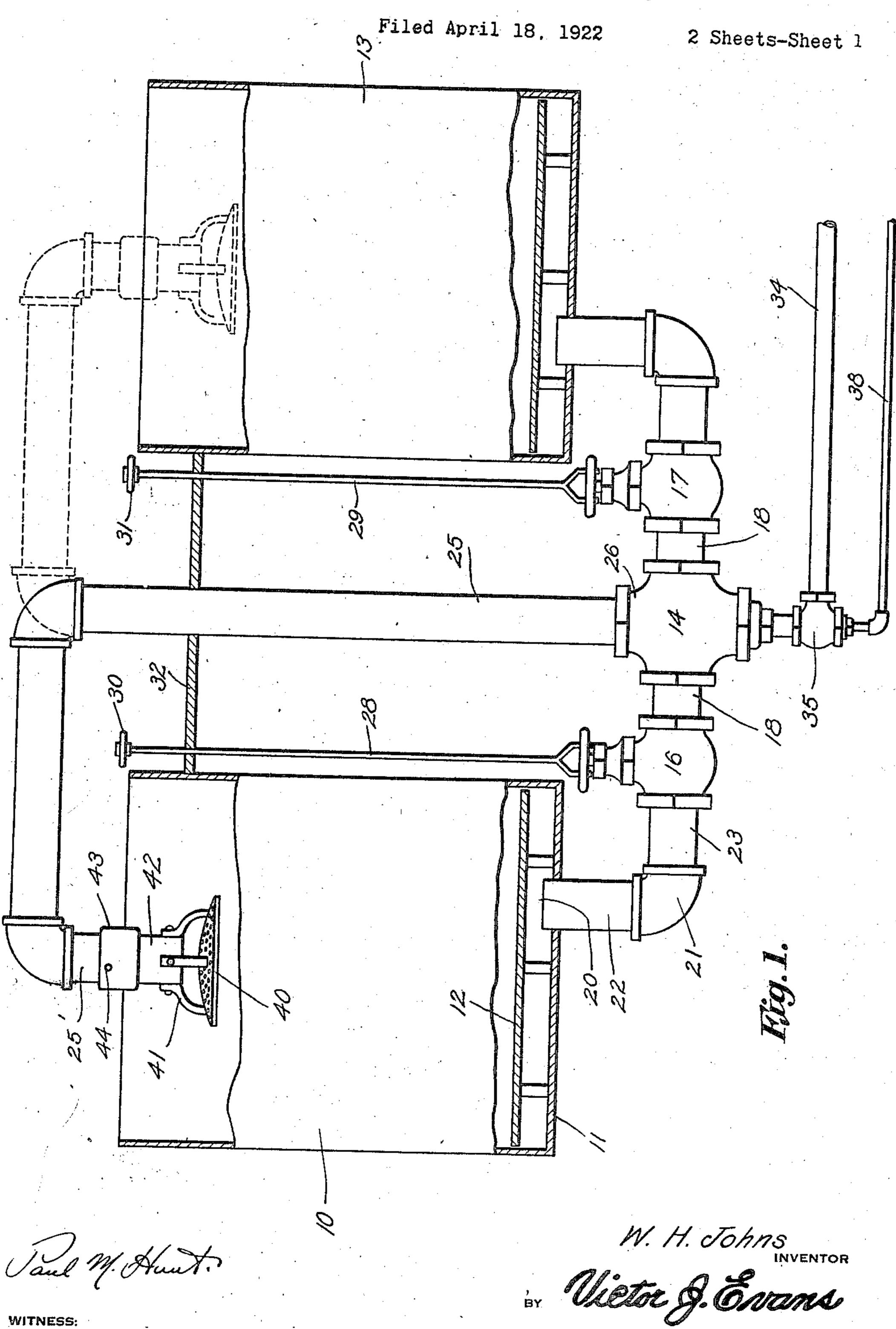
HEATING APPARATUS FOR LEACHES



**ATTORNEY** 

## W. H. JOHNS

Filed April 18, 1922

2 Sheets-Sheet 2

Fig. 3.

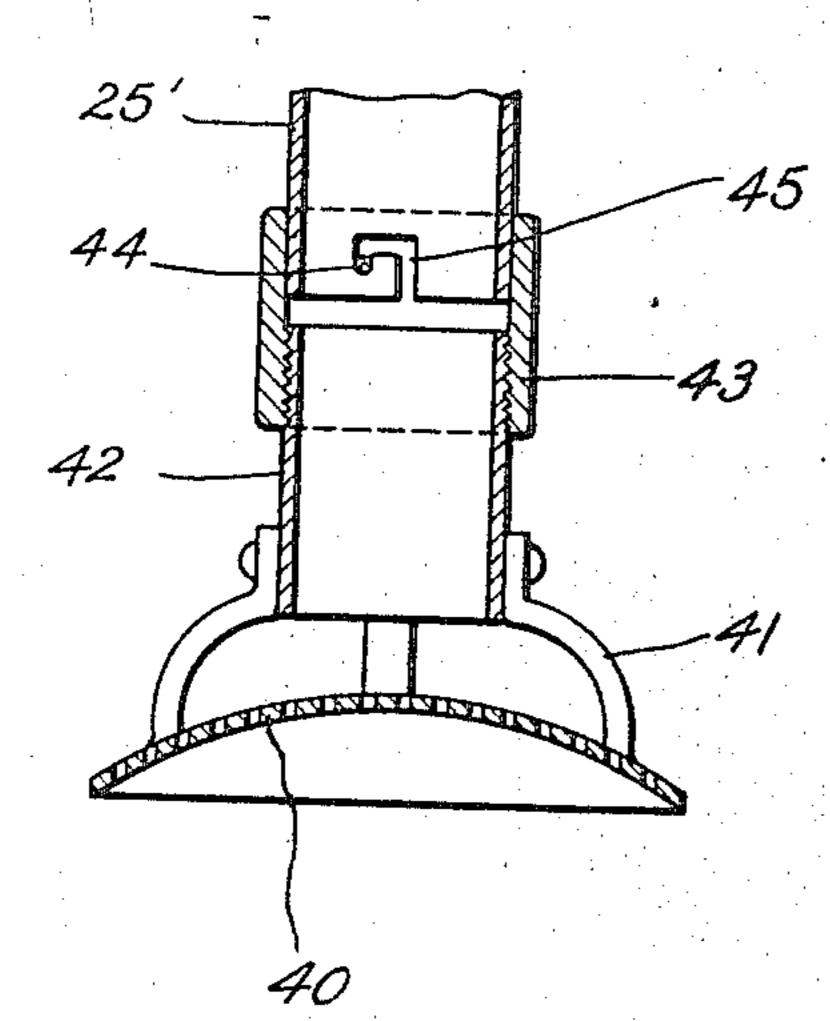
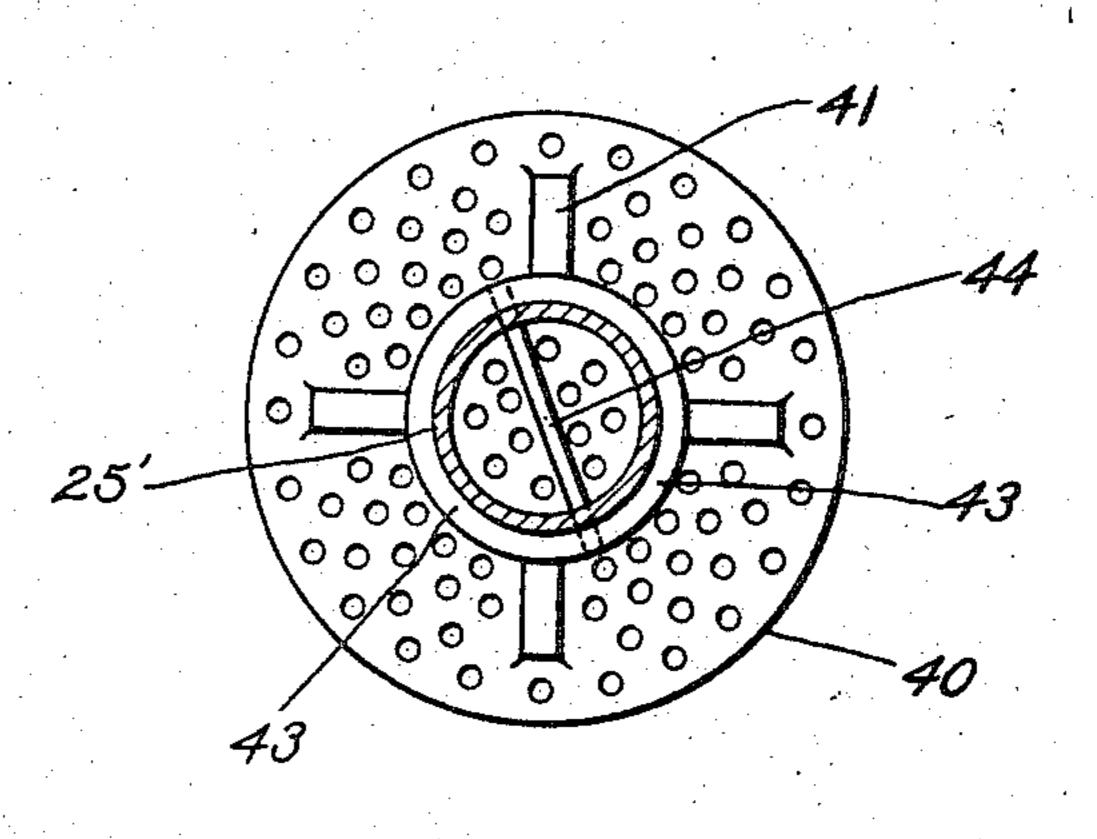
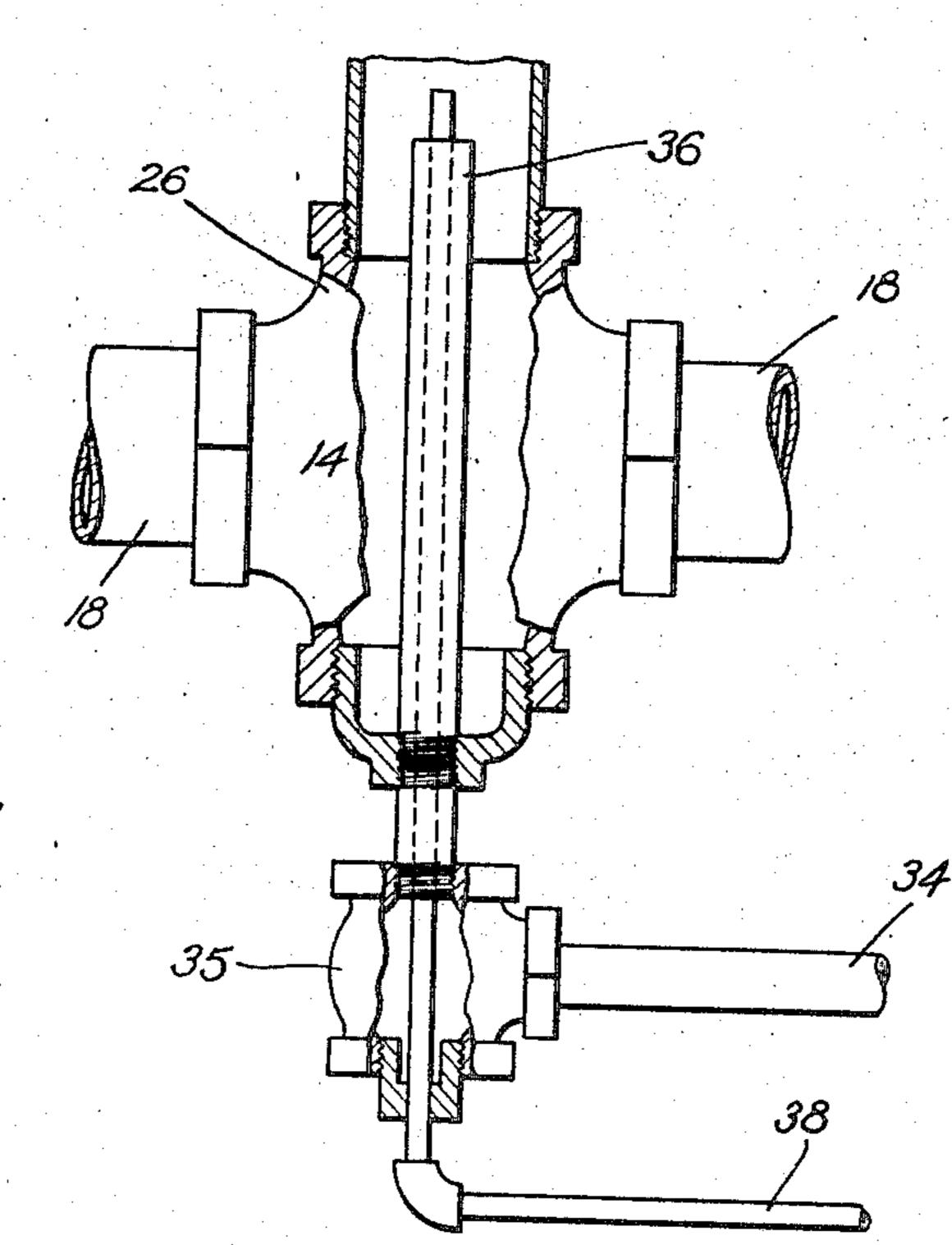


Fig. 4.





Paul M. Hunt

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WITNESS:

## UNITED STATES PATENT OFFICE.

WILLIAM HENRY JOHNS, OF KINGSPORT, TENNESSEE.

HEATING APPARATUS FOR LEACHES.

Application filed April 18, 1922. Serial No. 554,500.

To all whom it may concern:

Be it known that I, WILLIAM H. JOHNS, a citizen of the United States, residing at Kingsport, in the county of Sullivan and 5 State of Tennessee, have invented new and useful Improvements in Heating Apparatus for Leaches, of which the following is a specification.

This invention relates to a heating appa-10 ratus for use in leaching and especially in extracting liquor for tanning purposes.

One object is to provide a system of circulation which will eliminate all possibility of explosion, and which will produce a uni-15 form heat with a minimum quantity of steam.

A further object is to introduce live steam and air into the liquor as it passes from one tub to another, avoiding the necessity of ad-20 mitting the steam directly to the leach, which tends to cause the wood or bark around the live steam pipe to cook and form a non-soluble substance which will assume the form of sediment or mud in the tanning 25 liquor.

A further object is to introduce live steam and air at a particular point in the pipe conveying the liquor from one tub to another, the fluid being carried to the second tub un-30 der steam and air pressure, in a constant stream, and will at the same time be uni-

formly heated. A still further object is to provide for the extraction of tanning liquor from crushed wood or bark, the apparatus being equally of the next tub, so that it will spread over the surface of the material in the tub last named, and prevent the substance from rising to the top at the beginning of the operation and before it has become saturated.

With the foregoing and other objects in view, the invention consists in the novel ar- propelling fluid being effective at the point 100 rangement of elements described and where the best results are secured in the way claimed, it being understood that modifica- of providing for an even and constant flow. tions may be made within the scope of the claims, without departing from the spirit of invention.

In the drawings, Figure 1 is a view of the apparatus in vertical section and elevation; Figure 2 is a view, with parts broken away, showing the air and steam intake elements; Figure 3 is a vertical section of the sprin-

kling device; Figure 4 is a transverse section thereof.

The tub 10 is provided with a bottom 11 and with a false bottom 12 spaced above the bottom first named, a second leach tub 13 60 being similarly constructed, and connected with tub 10 in the manner described below.

A four-way connection 14, sometimes termed a cross is mounted below the bottoms of the tubs, and at a point intermedi- 65 ate thereof. The flow of liquor to and through this four-way connection is controlled by means of valves 16 and 17. The casing of each valve is in communication with element 14 through connection 18, and 70 is in communication with the outlet 20 of the corresponding tub through elbow 21 and connections 22 and 23.

A pipe 25 is connected with outlet member 26 of the element 14, this pipe passing 75 upwardly to a point above the tubs, thence horizontally, and then downwardly into tub 13. The valves 16 and 17 are controlled by rods 28 and 29, these rods carrying hand wheels 30 and 31 above the platform 32.

Steam is introduced into pipe 25 through the four-way connection 14, the intake pipe being designated 34. This pipe has connection with a T 35, and the steam passes thence through discharge nozzle 36 into pipe 85 25, and at the point shown.

Air is admitted through pipe 38 which enters the lower side of the T-connection, and passes thence upwardly through pipe 36 and to a point slightly above the upper end 90 adapted for other forms of leaching, render- of the pipe last named. The precise relaing possible the even transmission of the tion of the air and steam pipes with referliquor from the bottom of one tub to the top ence to each other and with reference to the volume of liquor flowing through pipe 26 is important, and it will be noted that the 95 liquor flows by gravity through the fourway connection 14 and to a point slightly above the latter, the gravity pressure being uniform and constant, and the heating and

Detachably connected with the discharge end 25' of pipe 25, is a distributing element including a perforated plate 40 secured by 105 brackets 41 with tubular element 42. The plate is convex, as shown, on the side to which the brackets are secured, this arrangement aiding in the distributing operation. Member 42 has threaded connection with a 110

sleeve 43, and the upper end of the bore of the valve casings and connected therewith, the latter is smooth, so that this element a liquor outlet pipe leading from the upper 5 through element 43 engages bayonet slot 45, formed as shown and retaining the distrib- discharging into the outlet pipe leading uting device in position, when it has been slightly rotated and allowed to drop by gravity so that the rod rests in the downwardly turned end of the slot. This distributing device serves to spray the material in the tub, at the beginning of the op- 2. In a device of the class described, a leach 15 be removed during the further operation of

the apparatus.

The tub 10 is first employed, the valve 16 20 13, and when the operation is completed so far as the first tub is concerned, valve 16 is closed and valve 17 is open, so that the circulation is through pipe 25 downwardly through tub 13, through the outlet in the 25 bottom of that tub, and thence through valve casing 17, four-way connection 14, returning through pipe 25, this circulation being maintained as long as required.

Having thus described my invention, I

30 claim:

1. In a device of the class described, a leach tub, having an outlet opening in the bottom thereof, a second tub having a simi- secured to the plate near its edges and on lar opening in the bottom, means connecting the convex side thereof. 35 the outlet openings and including a plurality of valves and their casings, a casing between

may telescope over the end portion 25' of portion of the casing and located between pipe 25. A transverse rod 44 passes the valve casings, a steam intake pipe enter- 40 ing the bottom of the casing so located and from that casing, at a point below the bottoms of the tubs, and an air intake pipe within the steam pipe and discharging at a 45 point slightly above the discharge point of

the steam.

eration, serving the purpose previously in- tub having an opening in the bottom theredicated. The distributing device may then of, a second tub having an opening in its 50 bottom connecting said opening and including a plurality of valves and their casings, an intermediate casing, an outlet pipe leadbeing open. The liquor flows from this tub ing from said intermediate casing to the through pipe 25 to the upper portion of tub top of the second named tub, a distributing 55 and spraying device connected with the pipe, for spreading liquor over the mass of material in the second named tub, and steam and air intake pipe leading through the intermediate casing and into the lower portion 60 of the pipe having communication therewith.

> 3. A distributing device for leaching apparatus, comprising a sleeve to be connected with a pipe, a tubular element connected 65 with the sleeve, brackets extending radially from the tubular element, and a perforated plate, convex on one side, the brackets being

In testimony whereof I affix my signature. WILLIAM HENRY JOHNS.