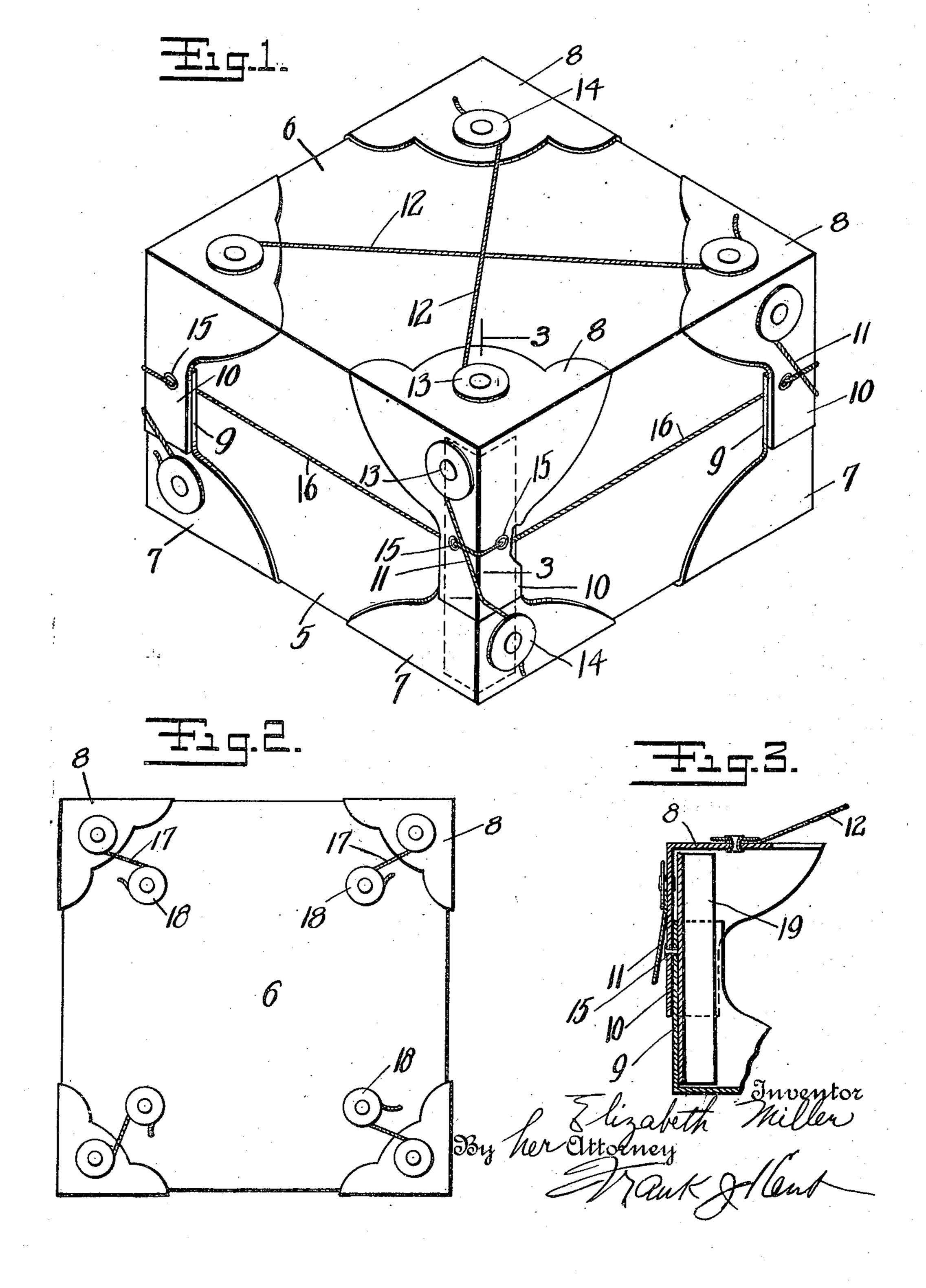
## E. MILLER

BOX REENFORCEMENT

Filed Feb. 5, 1921

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## E. MILLER

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## STATES PATENT OFFICE.

ELIZABETH MILLER, OF NEW YORK, N. Y.

BOX REENFORCEMENT.

Application filed February 5, 1921. Serial No. 442,615.

To all whom it may concern:

a citizen of the United States, residing at 5 and a telescopically fitting cover 6. New York, in the county of New York and Applied to the four corners of the body 60 5 State of New York, have invented certain portion are the corner braces 7, having the new and useful Improvements in Box Reen-three angularly related sides closely fitting forcements, of which the following is a over the sides of the box and applied to the specification.

This invention relates particularly to the 10 reenforcement of relatively large pasteboard boxes such as are used by milliners. These boxes, as well known, are necessarily, by reason of their size and the material of which they are made, rather flimsy and are 15 liable to be crushed under even a moderate pressure.

The objects of the invention are to provide a simple and practical form of reenforcement which may be readily applied to the 20 box and which will effectually brace the box against the crushing and breaking tendencies referred to.

The invention involves the employment of 25 adjacent corners of a box and having angular extensions projecting toward each other and preferably arranged in overlapping relation to thereby protect and reinforce both the corners and the corner edges joining the 30 same. Special means also are provided for holding these corner braces in position on the box.

Various other novel features of the invention will appear as the specification proceeds.

In the accompanying drawing I have illustrated different preferred embodiments of the invention, but wish it understood that the structure may be otherwise modified without departure from the true spirit and scope of the invention as herein defined and claimed.

In the drawings referred to, Figure 1 is a perspective view of a box as reinforced in 45 accordance with my invention; Figure 2 is a plan view thereof illustrating a slight modification in the manner of attaching the corner braces to the box body; Figure 3 is a vertical sectional view taken through one 50 of the corners shown in Figure 1; Figure in definite relation as by means of tubular sectional view taken on the line 6-6 of to the box. This method of securing the Figure 4.

The box illustrated is of ordinary com-Be it known that I, Elizabeth Miller, mercial form consisting of a body portion

> corners of the cover are the similarly constructed corner braces 8. These corner 65 braces 8 and 7 are provided with angular extensions 9 and 10 embracing the corner edges of the box and preferably arranged in overlapping relation, as shown in Figure 1.

> This construction provides an easily 70 attachable reenforcement for the upper and lower corners and also for the vertical corner edges connecting the same. The overlapping relation of the corner pieces permits of a certain adjustment to boxes of 75 different height.

The reenforcements are detachably secured to the box body, in the first form illustrated, by means of cords 11 securing the special corner pieces shaped to fit over the corner braces of each pair together and by 80 means of the diagonal cords 12 extending across the top and bottom of the box and securing together the corner braces at diagonally opposite corners.

A convenient method of adjustably and 85 detachably securing said cords is to anchor them each at one end as by means of a rivet washer 13 provided on one corner of the brace and to wrap the opposite or free end of the cord beneath a securing washer 90 14 provided on the companion corner brace. This method enables the corner braces being quickly secured without requiring the tying of any knots and also enables the reenforcements to be readily removed from the 95 box. The cords 11 may be twisted over the corner edge, from one side of the adjoining side of the box, as illustrated particularly at the center in Figure 1. This twist serves to secure the corner braces of each 100 pair somewhat more firmly together and causes the overlapping portions thereof to securely hug the corner edge of the box.

If desired, the overlapping edge bracing extensions 9 and 10 may be secured together 105 4 is a view similar to Figure 1 illustrating rivets 15 applied as by means of an ordithe application of another form of corner nary rivet punch after the proper spacing brace; Figure 5 is a perspective view of of the corner braces has been determined one of the corner braces; and Figure 6 is a as by first experimentally applying them 110 braces together fixes them in the necessary

spaced relation and causes them to oppose any crushing force. This is also of advantage in that it fixedly ties each pair of braces permanently together so that they may then be handled as a single unit.

The braces for the corner edges of the box may be caused to more firmly hug the box by extending a cord 16 through the openings provided by the tubular rivets and entirely about the box. This cord draws the intermediate portions of the corner braces inward against the sides of the box and box in the relation specified. causes them to resist the bulging out tendency which would result from the appli-16 cation of a crushing force to the corners of the box.

In Figure 2 I have shown how the corner braces may be secured in position by means of cords 17 fastened to the braces and twist-20 ed about washers 18 applied directly to the top or bottom of the box. With this con-

struction less cord is necessary.

As another means of overcoming the crushing force and of maintaining the cor-25 ner braces spaced apart in the desired spaced relation, I have shown in Figure 3 how an angle piece 19 may be entered in the trough provided by the angular overlapping extensions 9 and 10, said piece providing a more or less rigid strut embracing the corner edge of the box and effectually opposing crushing tendencies. This angle piece 19 ordinarily may be hidden from sight, as will be clear from the showing in

35 Figure 1. In Figures 4, 5 and 6 I have shown another form of the device, in which the corner braces are provided with means for interlocking them in adjusted relation against movement of approach when they are in position as shown in Figure 4. The corner braces are identical and interchangeable, and one of them is indicated in a general way 45 Here the side members are provided with sets of apertures 21, and the outer ends of the side pieces are formed into tongues 22, the tongues 22 of one angle piece adapted to engage in the apertures 21 of the complementary angle piece. It will evident that by this arrangement I secure an adjustable relation of opposite angle pieces in which relative movement of approach of the bottoms 8 towards each other is prevented.

What I claim is:

ures of the drawing.

ing angularly related sides to fit such corposed braces at the upper and lower corners 130

ners, said corner braces being arranged in pairs and having angular extensions to embrace the corner edges of the box and means for securing the braces over the box in such paired relation.

2. In a box reenforcement, corner braces shaped to fit over the corners of a box and provided with angular extensions embracing the corner edges of the box and overlapping to doubly reinforce such corner edges and 75 means for securing said corner braces to the

3. In a box reenforcement, corner braces shaped to fit over the corners of a box and provided with angular extensions embrac- 80 ing the corner edges of the box and overlapping to doubly reinforce such corner edges, means for securing said corner braces to the box in the relation specified and means for securing the corner braces spaced apart 85 in definite relation.

4. In a box reenforcement, corner braces shaped to fit over the corners of a box and provided with angular extensions embracing the corner edges of the box and overlapping 90 to doubly reinforce such corner edges, means for securing said corner braces to the box in the relation specified and means for securing the corner braces spaced apart in definite relation, including fastenings engaged with 95 the overlapping angular extensions of the braces.

5. In a box reenforcement, corner braces shaped to fit over the corners of a box and provided with angular extensions embracing 100 the corner edges of the box and overlapping to doubly reinforce such corner edges, means for securing said corner braces to the box in the relation specified and means for securing the corner braces spaced apart in definite 105 relation, including angular struts embracing the corner edges and extending between opposed corner braces.

by the reference character 20 in Figure 5. 6. Box reinforcing means comprising corner braces shaped to fit the corners of a box, 110 fastenings detachably securing together opposed braces at the upper and lower corners of the box and fastenings detachably securing together the braces at the diagonally op-

posite corners of the box.

7. Box reinforcing means comprising corner braces shaped to fit the corners of a box, fastenings detachably securing together opposed braces at the upper and lower corners Movement of separation may be prevented of the box, fastenings detachably securing 120 by any of the means already described, and together the braces at the diagonally oppoin fact I intend the arrangement shown in site corners of the box, said fastenings in-Figures 4,5 and 6 to be used not only by cluding cords each secured at one end to one itself, but in connection with any or all of the corner braces and other corner braces 60 of the arrangements shown in the other fig-having securing washers beneath which the 125 free ends of the cords may be wrapped.

8. Box reinforcing means comprising cor-1. In a box reenforcement, corner braces ner braces shaped to fit the corners of a box, applicable over the corners of a box and hav- fastenings detachably securing together op-

of the box and fastenings detachably securing the diagonally opposite corner braces on the box.

9. Box reinforcing means comprising corner braces shaped to fit the corners of a box, fastenings detachably securing together opposed braces at the upper and lower corners of the box, fastenings detachably securing the diagonally opposite corner braces on the box and including cords extending diagonally inward from the corners of the box.

10. In a device of the kind described, a corner brace having an aperture in each side piece of the brace and having the end of each side piece formed into a tongue

side piece formed into a tongue.

11. In a device of the kind described, a corner brace having in each side piece a series of spaced apertures, and having the outer end of each side piece formed into a tongue.

In testimony whereof I affix my signature. ELIZABETH MILLER.