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(12) United States Patent Jhin et al.

(54) PACKAGED, BUNDLED SYNTHETIC BRAIDING HAIR HAVING BUNDLES OF DIFFERING LENGTHS

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U.S.C. 154(b) by 610 days.

This patent is subject to a terminal dis-

claimer.

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- (51) Int. Cl.

 A61C 5/00 (2017.01)

 A41G 5/00 (2006.01)
- (52) **U.S. Cl.**CPC *A41G 5/006* (2013.01); *A41G 5/0046* (2013.01)

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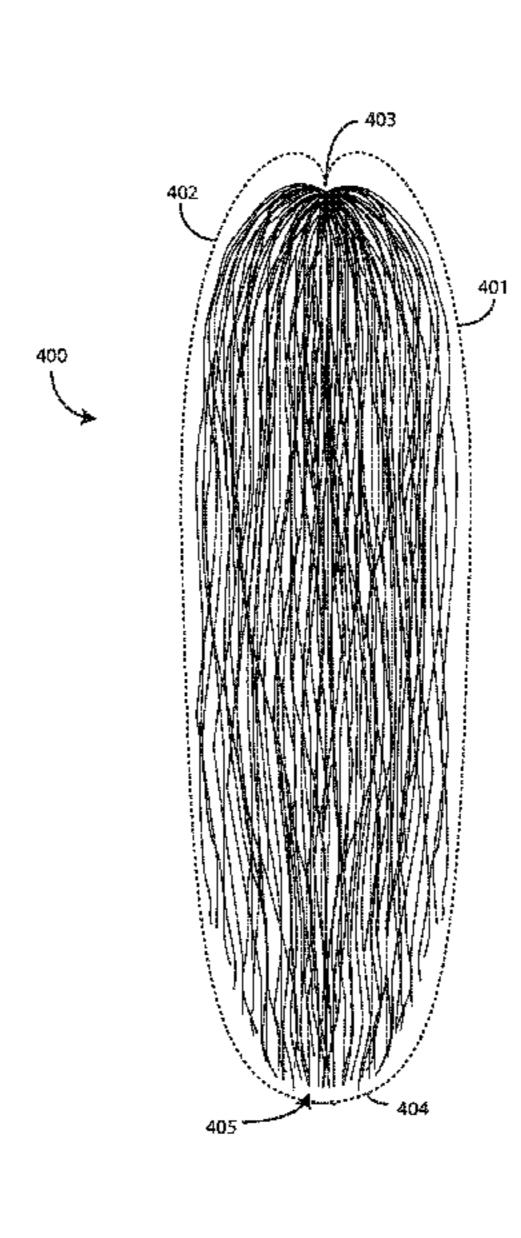
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(57) ABSTRACT

A hair accessory includes bundled synthetic braiding hair. The bundled synthetic braiding hair can include a first bundle of synthetic hair strands having a first length, a second bundle of synthetic hair strands having a second length that is shorter than the first length. Other bundles with different lengths can be included as well. A binder can be coupled about a waist of the bundled synthetic braiding hair. When the bundled synthetic braiding hair is folded about the binder, the different strand lengths work to define a substantially cardioid shaped perimeter of the bundled synthetic braiding hair.

20 Claims, 7 Drawing Sheets



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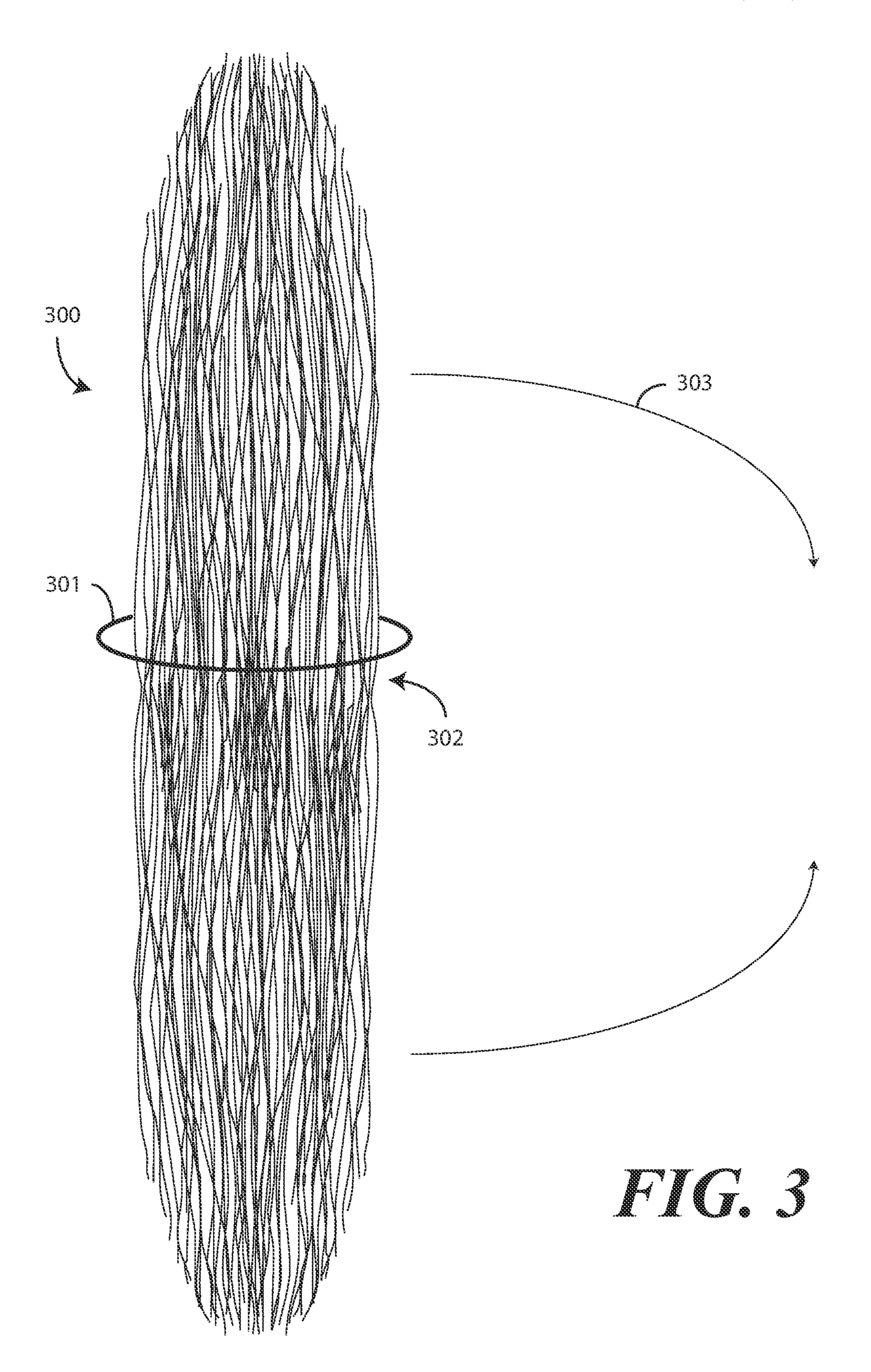
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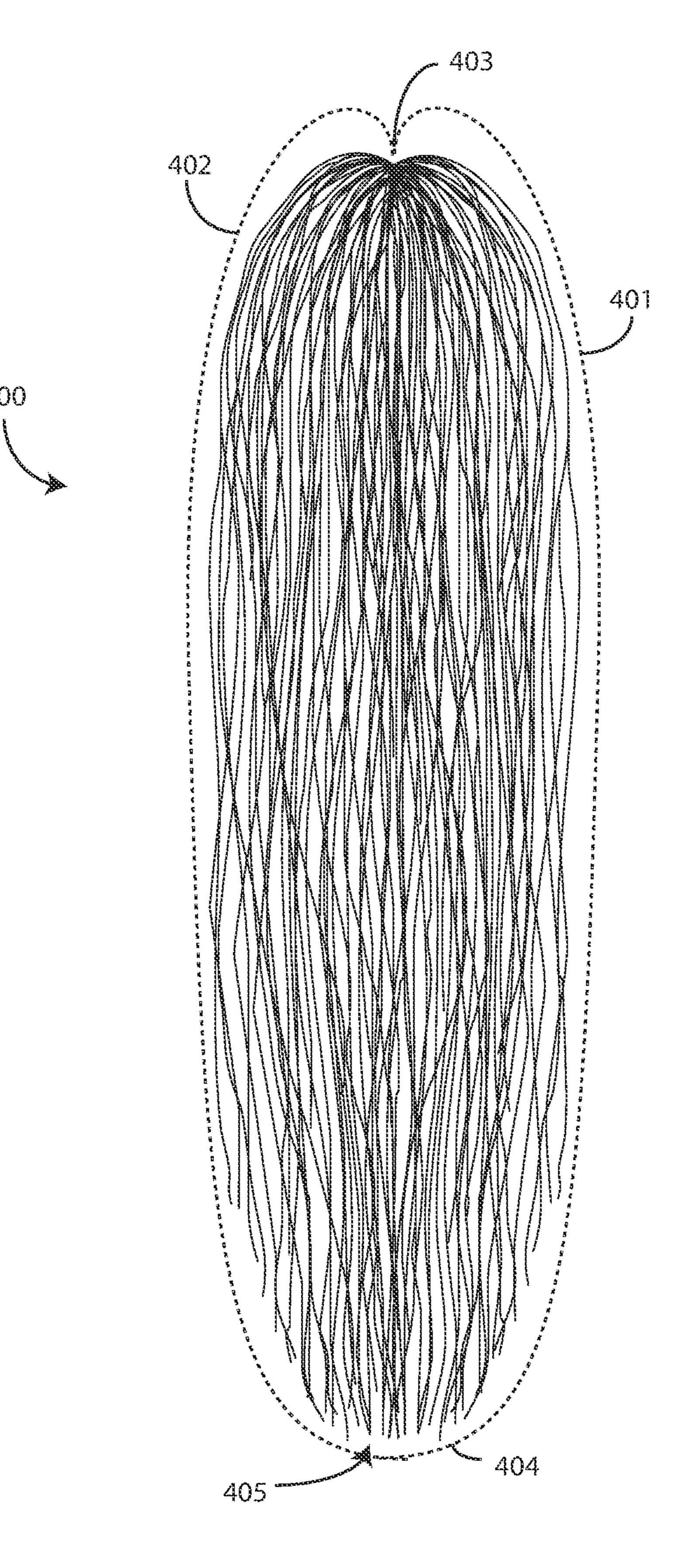
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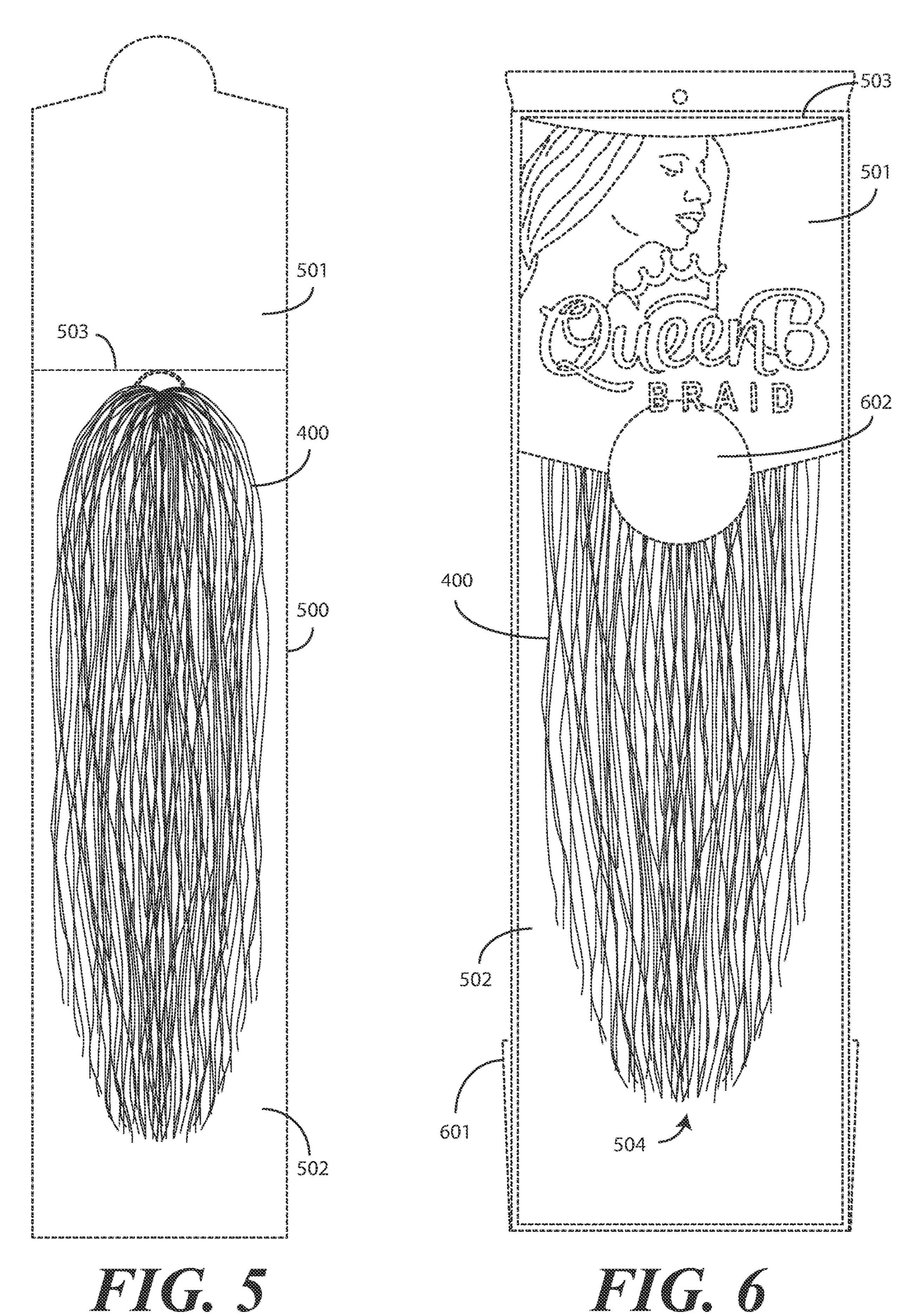
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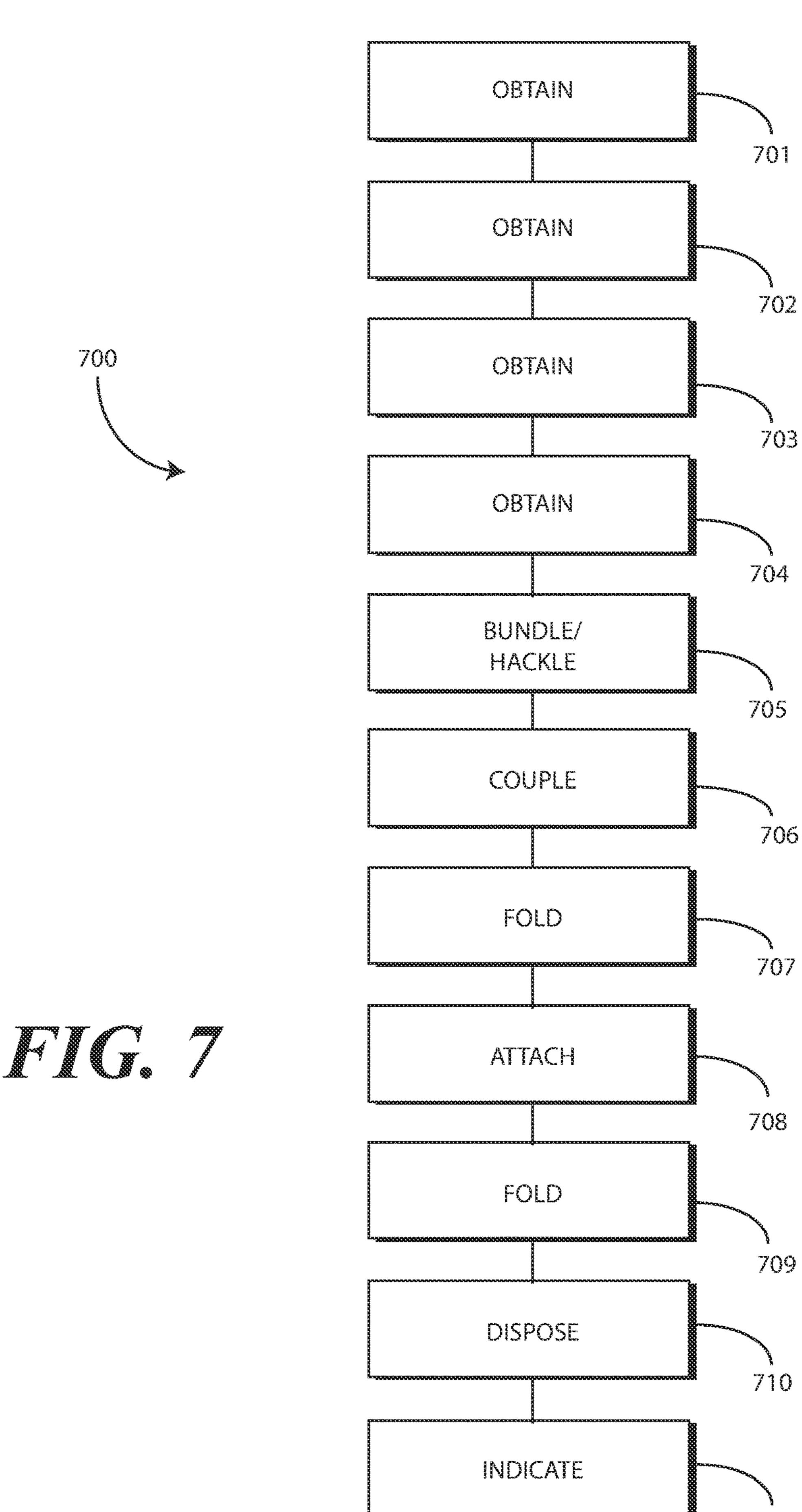
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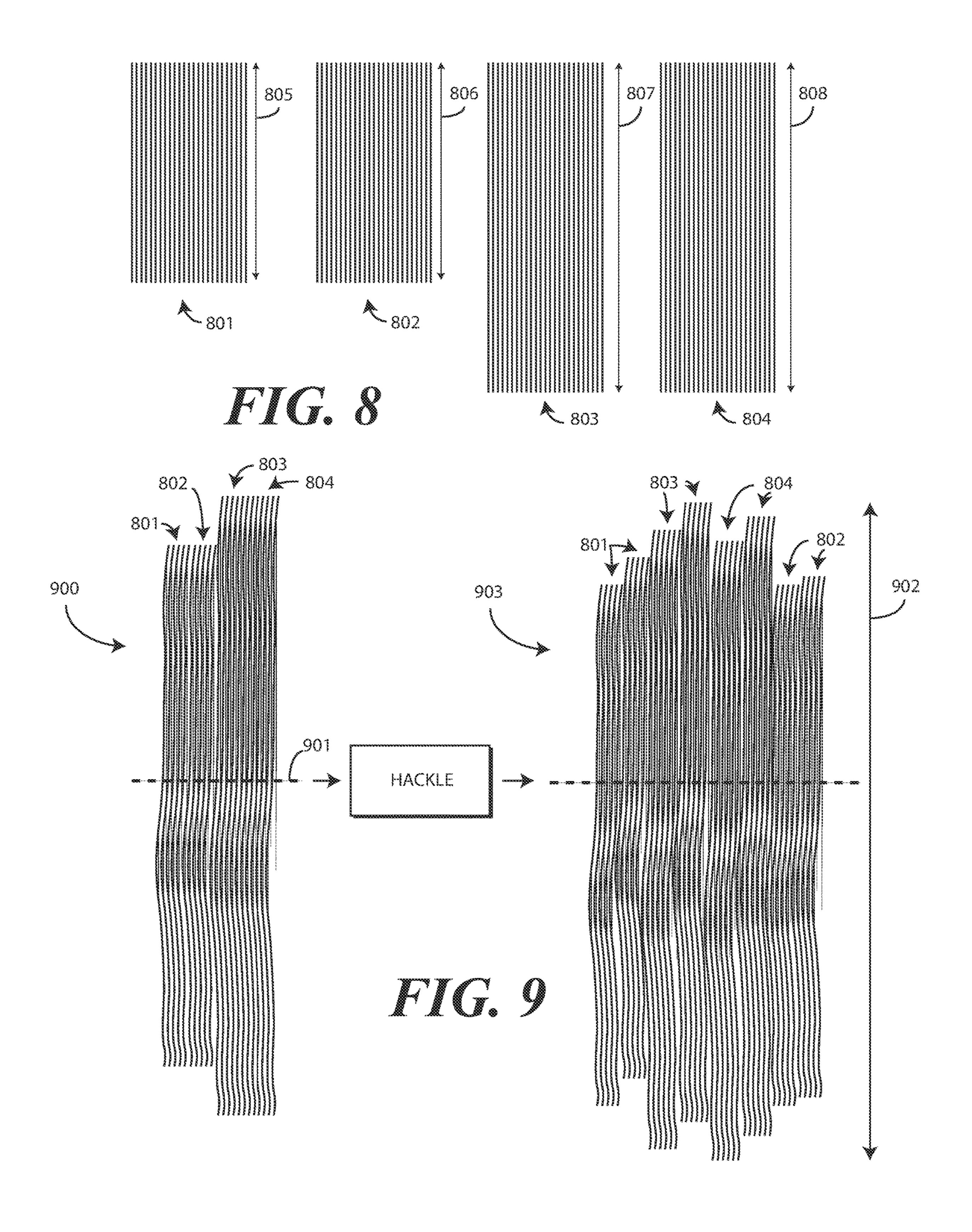
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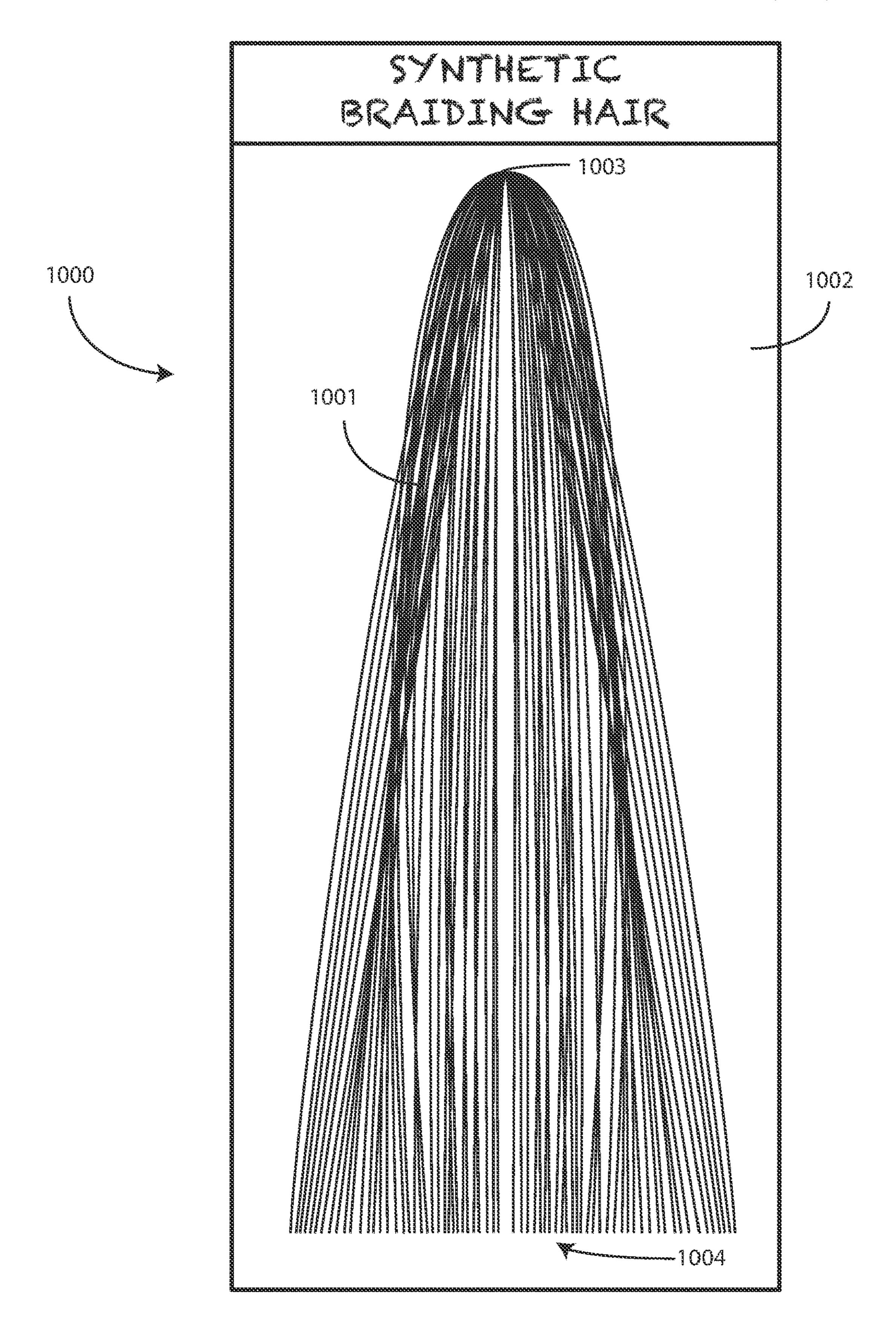












-- PRIOR ART --

PACKAGED, BUNDLED SYNTHETIC BRAIDING HAIR HAVING BUNDLES OF DIFFERING LENGTHS

CROSS REFERENCE TO PRIOR APPLICATIONS

This application is a continuation application claiming priority and benefit under 35 U.S.C. § 120 from U.S. application Ser. No. 16/992,941, filed Aug. 13, 2020, which is a continuation application claiming priority and benefit under 35 U.S.C. § 120 from U.S. application Ser. No. 15/380,324, filed Dec. 15, 2016, each of which is incorporated by reference for all purposes.

BACKGROUND

Technical Field

This disclosure relates generally to hair accessories, and more particularly to synthetic braiding hair.

Background Art

Hair accessories, including weaves and extensions, are becoming increasingly popular fashion accessories. Many people enjoy augmenting their natural hair with weaves, braids, or extensions.

Hair accessories generally come in two forms. In one ³⁰ form, human or synthetic hair is attached to a "weft." The weft is a natural or synthetic strip to which the hair is attached. The hair extends from a common side of the weft. When applying extensions using wefts of hair, the wefts are clipped, sewn, glued, or otherwise attached between rows of ³⁵ a person's natural hair to create stylistic effects, fashion effects, overall length, body, and so forth.

The second form is referred to as "braiding hair." Braiding hair is loose strands of synthetic hair that are bundled together and sold in a package. Rather than clipping, sewing, 40 or gluing a weft to the wearer's head, with braiding hair the loose strands are braided into strands of the wearer's own hair much in the same way fibers are braided together to form a rope. The addition of the loose strands creates a lengthening effect as well as adding body to the wearer's 45 own hair.

People using braiding hair are frequently discerning customers. They desire a natural look, and seldom wish to appear as if some mechanized process has been applied to their hair. It would be advantageous to have an improved braiding hair product and corresponding packaging to more readily meet these discerning customer needs.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying figures, where like reference numerals refer to identical or functionally similar elements throughout the separate views and which together with the detailed description below are incorporated in and form part of the specification, serve to further illustrate various embodiments 60 and to explain various principles and advantages all in accordance with the present disclosure.

FIG. 1 illustrates braiding hair having different lengths in accordance with one or more embodiments of the disclosure.

FIG. 2 illustrates braiding hair having different lengths 65 being bundled in accordance with one or more embodiments of the disclosure.

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- FIG. 3 illustrates bundled braiding hair being bound and folded in accordance with one or more embodiments of the disclosure.
- FIG. 4 illustrates bound, bundled, and folded braiding hair in accordance with one or more embodiments of the disclosure.
 - FIG. 5 illustrates bound, bundled, and folded braiding hair attached to a package in accordance with one or more embodiments of the disclosure.
 - FIG. 6 illustrates packaged braiding hair in accordance with one or more embodiments of the disclosure.
 - FIG. 7 illustrates one explanatory method in accordance with one or more embodiments of the disclosure.
 - FIG. 8 illustrates braiding hair having different lengths in accordance with one or more embodiments of the disclosure.
 - FIG. 9 illustrates braiding hair having different lengths being bundled in accordance with one or more embodiments of the disclosure.
 - FIG. 10 illustrates prior art braiding hair.

Skilled artisans will appreciate that elements in the figures are illustrated for simplicity and clarity and have not necessarily been drawn to scale. For example, the dimensions of some of the elements in the figures may be exaggerated relative to other elements to help to improve understanding of embodiments of the present disclosure.

DETAILED DESCRIPTION OF THE DRAWINGS

Embodiments of the disclosure are now described in detail. Referring to the drawings, like numbers indicate like parts throughout the views. As used in the description herein and throughout the claims, the following terms take the meanings explicitly associated herein, unless the context clearly dictates otherwise: the meaning of "a," "an," and "the" includes plural reference, the meaning of "in" includes "in" and "on." Relational terms such as first and second, top and bottom, and the like may be used solely to distinguish one entity or action from another entity or action without necessarily requiring or implying any actual such relationship or order between such entities or actions. The terms "substantially" and "about" are used to refer to dimensions, orientations, or alignments inclusive of manufacturing tolerances. Thus, a "substantially orthogonal" angle with a manufacturing tolerance of plus or minus two degrees would include all angles between 88 and 92, inclusive. Also, reference designators shown herein in parenthesis indicate components shown in a figure other than the one in discussion. For example, talking about a device (10) while discussing figure A would refer to an element, 10, shown in figure other than figure A.

Turning now to FIG. 10, illustrated therein is a prior art package 1000 of braiding hair 1001. A piece of cardboard 1002 supports the braiding hair 1001 with a twist tie 1003.

As shown in this figure, each strand of the braiding hair 1001 has exactly the same length. Accordingly, the base 1004 of the braiding hair 1001 is substantially flat. While slightly exaggerated in the drawing to clearly illustrate the substantially flat bottom with an image that will be reproducible in a published patent document, in practice the base 1004 of the braiding hair 1001, when bundled, appears substantially flat due to the fact that each strand of the braiding hair 1001 has exactly the same length.

The reason that the base 1004 of the braiding hair 1001 is substantially flat is due to the manufacturing process. When the strands of braiding hair 1001 are manufactured, such as by spinning, extrusion, or other techniques, the fibers are all

cut to a single length. This saves time and cost during manufacture and allows groups of strands to be cut simultaneously.

The problem with each strand of the braiding hair 1001 having the same length is that this constitutes an unnatural 5 look. Consequently, hair stylists must "tease" the strands of braiding hair 1001 in their hands to pull the ends of some strands back into their hand so that the ends of the braiding hair 1001, i.e., the base 1004, has a more natural look by being uneven. This is tedious and takes a tremendous 10 amount of time. This teasing process must occur before the strands of braiding hair 1001 can be used.

Embodiments of the disclosure provide a solution that eliminates the need to manually tease braiding hair prior to use. To wit, in one or more embodiments, a plurality of 15 bundles of braiding hair strands, each having a different length, are bundled together. For example, in one embodiment a first bundle of synthetic hair strands having a first length are bundled with a second bundle of synthetic hair strands having a second length that is shorter than the first 20 length. Additional bundles can be added as well. For instance, a third bundle of synthetic hair strands having a third length that is shorter than the second length can be included with the first bundle and the second bundle. Similarly, a fourth bundle of synthetic hair strands having a 25 fourth length that is shorter than the third length can be bundled with the first, second, and third bundles, and so forth.

Once the bundled synthetic braiding hair is created, in one embodiment a binder, such as an elastic band, is coupled 30 about a waist of the bundled synthetic braiding hair. The bundled synthetic braiding hair can then be folded about the binder. When this occurs, the outer perimeter of the folded bundled synthetic braiding hair defines, in one embodiment, a substantially cardioid shaped perimeter. More specifically, 35 the side of the substantially cardioid shaped perimeter opposite a cusp side of the substantially cardioid shaped perimeter is rounded due to the fact that each sub-bundle of the bundled synthetic braiding hair has different lengths. This serves as a mnemonic device to inform a user that no 40 teasing is necessary because the strands in the bundled synthetic braiding hair are all of different lengths, advantageously, providing for a more natural and beautiful appearance.

Turning to FIG. 1, illustrated therein are four bundles of 45 synthetic braiding hair. Each bundle comprises a plurality of synthetic hair strands. As shown, there is a first bundle 101 of synthetic braiding hair strands, a second bundle 102 of synthetic braiding hair strands, a third bundle 103 of synthetic braiding hair strands, and a fourth bundle 104 of 50 synthetic braiding hair strands. As will be described in more detail below, the four bundles of synthetic braiding hair can be bundled together to create bundled synthetic braiding hair. It should be noted that while four bundles of synthetic braiding hair are shown for ease of illustration in FIG. 1, 55 bundled synthetic braiding hair assemblies configured in accordance with embodiments of the disclosure can have fewer than four bundles or more than four bundles as well.

The synthetic strands in each bundle have a corresponding strands has a first length 105, while the second bundle 102 of synthetic hair strands has a second length 106. Similarly, the third bundle 103 of synthetic hair strands has a third length 107, while the fourth bundle 104 of synthetic hair strands has a fourth length 108. In one or more embodi- 65 ments, each synthetic strand in each bundle has a common length, but this common length is different from the lengths

of synthetic strands in other bundles. For instance, all the synthetic strands in the first bundle 101 can have substantially a common length, which is the first length 105. However, these synthetic strands will have different lengths when compared to synthetic strands in the second bundle 102, the third bundle 103, the fourth bundle 104, and so forth.

In one or more embodiments, the length of each bundle of synthetic strands is different from the others. In this illustrative embodiment, the first length 105 of the first bundle 101 of synthetic hair strands is longer than the second length 106 of the second bundle 102 of synthetic hair strands. Said differently, the second bundle 102 of synthetic hair synthetic hair strands has a second length 106 that is shorter than the first length 105. Similarly, the third bundle 103 of synthetic hair strands has a third length 107 that is shorter than the second length 106, while the fourth bundle 104 of synthetic hair strands has a fourth length 108 that is shorter than the third length 107.

The first length 105, the second length 106, the third length 107, and the fourth length 108 can be any of a number of lengths. In one embodiment, the first length 105 is one of sixty inches, fifty inches, forty inches, and thirty inches. Said differently, in one embodiment the first length 105 is selected from the group consisting of sixty inches, fifty inches, forty inches, and thirty inches.

In one or more embodiments, each subsequent length is then two inches shorter than the former. Thus, in one or more embodiments, the second length 106 is two inches shorter than the first length 105. Similarly, the third length 107 is two inches shorter than the second length 106, and the fourth length 108 is two inches shorter than the third length 107. This difference between the first length 105, the second length 106, the third length 107, and the fourth length 108 is illustrative only, as other differences that are greater than, or shorter than, two inches will be obvious to those of ordinary skill in the art having the benefit of this disclosure.

For example, in one embodiment where the first length 105 is sixty inches, the second length 106 is fifty-eight inches, the third length 107 is fifty-six inches, and the fourth length 108 is fifty-four inches. In another embodiment where the first length 105 is fifty inches, the second length 106 is forty-eight inches, the third length 107 is forty-six inches, and the fourth length 108 is forty-four inches. In another embodiment where the first length 105 is forty inches, the second length 106 is thirty-eight inches, the third length 107 is thirty-six inches, and the fourth length 108 is thirty-four inches. These dimensions are illustrative only, as others will be obvious to those of ordinary skill in the art having the benefit of this disclosure.

Turning now to FIG. 2, the first bundle 101 of synthetic hair strands, the second bundle 102 of synthetic hair strands, the third bundle 103 of synthetic hair strands, and the fourth bundle 104 of synthetic hair strands are assembled together to form a braiding hair assembly 200. In one or more embodiments, this braiding hair assembly 200 can be "hackled," which involves pulling the bundles of hair strands through a bed of metal or plastic spikes. The friction length. For example, the first bundle 101 of synthetic hair 60 between the strands of hair and the spikes functions as a comb, effectively evenly distributing the various hair strands throughout the braiding hair assembly 200. Once the braiding hair assembly 200 is bundled together, and optionally hackled, thereby distributing strands from the first bundle 101 of synthetic hair strands, the second bundle 102 of synthetic hair strands, the third bundle 103 of synthetic hair strands, and the fourth bundle 104 of synthetic hair strands

evenly across the braiding hair assembly 200, a bundled synthetic braiding hair accessory is formed, one example of which is shown in FIG. 3.

Turning now to FIG. 3, illustrated therein is bundled synthetic braiding hair 300 comprising at least the first bundle (101) of synthetic hair strands, the second bundle (102) of synthetic hair strands, the third bundle (103) of synthetic hair strands, and the fourth bundle (104) of synthetic hair strands. Once the bundled synthetic braiding hair 300 is formed a binder 301 can be coupled about a waist 302 of the bundled synthetic braiding hair 300. The binder 301 can be an elastic band, a rubber band, a zip-strip, a twist tie, or a plastic strip. Other examples of binders will be obvious to those of ordinary skill in the art having the benefit of this disclosure.

In one or more embodiments, the bundled synthetic braiding hair 300 is then folded 303 about the waist 302. In one embodiment, the bundled synthetic braiding hair 300 is folded 303 about the waist 302 after the binder 301 is 20 coupled about the waist 302. In other embodiments, the bundled synthetic braiding hair 300 is folded 303 about the waist 302 prior to coupling the binder 301 about the waist 302. The resulting folded bundled synthetic braiding hair is shown in FIG. 4.

As shown in FIG. 4, the folded bundled synthetic braiding hair 400 defines a substantially cardioid shaped perimeter 401. The term "substantially" is used because while the substantially cardioid shaped perimeter 401 is not a perfect cardioid as would be the case when a circle of fixed radius is rotated about another circle with a point at the intersection of the fixed radius drawing the cardioid, it has a cardioid appearance in that it includes a cusp 403 and two cardioidal lobes. The substantially cardioid shaped perimeter 401 also resembles an inverted teardrop with a rounded end instead of a pointed one.

In this illustrative embodiment, the substantially cardioid shaped perimeter 401 has a first side 402 with a cusp 403 and a second side 404, which is disposed opposite the first side 40 402 having the cusp 403. In one or more embodiments, the second side 404 is rounded due to the fact that the synthetic strands in each of the first bundle (101) of synthetic hair strands, the second bundle (102) of synthetic hair strands, the third bundle (103) of synthetic hair strands, and the 45 fourth bundle (104) of synthetic hair strands have different lengths. Thus, in contrast to the prior art package (1000) of braiding hair (1001), which had a base (1004) of the braiding hair (1001) that was substantially flat, in embodiments of the disclosure the base 405 of the folded bundled synthetic 50 braiding hair 400 is rounded. This serves as a mnemonic device to inform a user that no teasing before use is required because the strands in the bundled synthetic braiding hair are all of different lengths. This advantageously saves time and effort for the technician, while providing a more natural and 55 beautiful appearance for the end user.

Turning now to FIG. 5, illustrated therein is the folded bundled synthetic braiding hair 400 with a backer panel 500. The backer panel 500 can be manufactured from cardboard, plastic, paper, or other materials. The backer panel 500 can 60 be opaque, translucent, or transparent. In this illustrative embodiment, the binder 301 is coupled to the backer panel 500.

In this illustrative embodiment, the backer panel 500 and the fourth be includes a first portion 501 and a second portion 502. The 65 bundles as well. At step 706, to fold line 503 in one embodiment. The first portion 501 can

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fold relative to the second portion 502 about the fold line 503 so as to at least partially cover the folded bundled synthetic braiding hair 400.

Turning now to FIG. 6, in one embodiment the second portion 502 is longer than the folded bundled synthetic braiding hair 400, while the first portion 501 is shorter than the folded bundled synthetic braiding hair 400. Accordingly, when the first portion 501 is folded about the fold line 503 relative to the second portion, the second portion 502 10 completely spans a first side (oriented into the page) of the folded bundled synthetic braiding hair 400, while the first portion 501 only partially spans a second side (oriented out of the page) of the folded bundled synthetic braiding hair 400. When this occurs, a rounded side 504 of the substan-15 tially cardioid shaped perimeter (401) of the folded bundled synthetic braiding hair 400 is visible. Said differently, as shown in FIG. 6, a rounded side 504 of the substantially cardioid shaped perimeter (401) disposed opposite a cusp side, e.g. the first side of the of the substantially cardioid shaped perimeter 401, is exposed beneath the first portion 501 of the backer panel 500 partially spanning the second side of the folded bundled synthetic braiding hair 400.

A container 601 can then be disposed about the backer panel 500 and the folded bundled synthetic braiding hair 400. The completed assembly is now ready for sale to a consumer. Advantageously, the consumer can readily identify the fact that the folded bundled synthetic braiding hair 400 includes hair of different lengths, and thus requires no teasing prior to use, due to the exposure of the a rounded side 504 of the substantially cardioid shaped perimeter 401 of the folded bundled synthetic braiding hair 400 beneath the first portion 501 of the backer panel 500.

In one or more embodiments, a length of the longest strand is indicated on a length medallion **602**. Accordingly, the consumer can determine the length of the longest strand, e.g., **60**", by reading the length medallion **602** to make an informed and educated purchase.

Turning now to FIG. 7, illustrated therein is one method 700 in accordance with one or more embodiments of the disclosure. Beginning at step 701, the method 700 includes obtaining a first bundle of synthetic hair strands having a first length. At step 702, the method 700 includes obtaining a second bundle of synthetic hair strands having a second length that is shorter than the first length.

At optional step 703, the method 700 includes obtaining a third bundle of synthetic hair strands having a third length that is shorter than the second length. At optional step 704, the method 700 includes obtaining a fourth bundle of synthetic hair strands having a fourth length that is shorter than the third length. Additional bundles beyond the fourth bundle can optionally be obtained as well.

At step 705, the method 700 includes bundling the first bundle and the second bundle to form bundled synthetic braiding hair. In one or more embodiments, step 705 further comprises hackling the first bundle and the second bundle as noted above. Where step 703 is included, the bundling of step 705 comprises bundling the third bundle with the first bundle and the second bundle. Where step 704 is includes, the bundling of step 705 comprises bundling the fourth bundle with the first bundle and the second bundle and the third bundle. Where additional bundles are included, they can be bundled with the others at step 705 as well. Where step 703 includes bundling one or more of the third bundle and the fourth bundle, step 705 can include hackling these bundles as well.

At step 706, the method 700 optionally comprises coupling a binder about a waist of the bundled synthetic

braiding hair. At step 707, the method 700 includes folding the bundled synthetic braiding hair about the binder to define a substantially cardioid shaped perimeter.

At optional step **708**, the method **700** includes attaching the binder to a backer panel. At optional step **709**, the method **700** includes folding the backer panel about the binder so that a first portion of the backer panel completely spans a first side of the bundled synthetic braiding hair and a second portion of the backer panel partially spans a second side of the bundled synthetic braiding hair.

At optional step 710, the method 700 includes disposing the backer panel in a package. In one embodiment, this disposition is such that a rounded side of the substantially cardioid shaped perimeter disposed opposite a cusp side of the substantially cardioid shaped perimeter is exposed beneath the second portion of the backer panel. At optional step 711, the method 700 can include indicating the first length on the second portion of the backer panel.

Turning now to FIG. 8, illustrated therein are four bundles 20 of synthetic braiding hair. Each bundle comprises a plurality of synthetic hair strands. As shown, there is a first bundle **801** of synthetic braiding hair strands, a second bundle **802** of synthetic braiding hair strands, a third bundle 803 of synthetic braiding hair strands, and a fourth bundle **804** of 25 synthetic braiding hair strands. While four bundles of synthetic braiding hair are shown in this illustrative embodiment, bundled synthetic braiding hair assemblies configured in accordance with embodiments of the disclosure can have fewer than four bundles or more than four bundles as well. 30 For example, in one embodiment a bundled synthetic braiding hair assembly includes only the first bundle 801 and the third bundle 803. In another embodiment, two bundles of each of the first bundle 801, the second bundle 802, the third bundle 803, and the fourth bundle 904 can be used. Other 35 combinations will be obvious to those of ordinary skill in the art having the benefit if this disclosure.

In this illustrative embodiment, the synthetic strands in each bundle have a corresponding length. For example, the first bundle **801** of synthetic hair strands has a first length 40 805, while the second bundle 802 of synthetic hair strands has a second length 806. Similarly, the third bundle 803 of synthetic hair strands has a third length 807, while the fourth bundle 804 of synthetic hair strands has a fourth length 808. In one or more embodiments, each synthetic strand in each 45 bundle has a common length, but this common length is different from the lengths of synthetic strands in at least one other bundle. However, in this illustrative embodiment the first bundle **801** and the second bundle **802** have a common length, while the third bundle 803 and the fourth bundle 804 50 also have a common length that is different from the common length of the first bundle **801** and the second bundle **802**.

For instance, in this embodiment all the synthetic strands in the first bundle **801** can have substantially a common 55 length, which is the first length **805**. Similarly, all the strands in the second bundle **802** have substantially a common length, which is the second length **806**. In this embodiment, the first length **805** and the second length **806** are substantially the same.

Similarly, all the synthetic strands in the third bundle **803** can have substantially a common length, which is the third length **807**. All the strands in the fourth bundle **804** have substantially a common length, which is the fourth length **808**. In this embodiment, the third length **807** and the fourth length **808** are substantially the same. However, in this illustrative embodiment the first length **805** and the second

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length 806 is different when compared to synthetic strands in the third bundle 803 and the fourth bundle 804.

In one or more embodiments, the length of at least two bundles of synthetic strands is different from the length of at least two other bundles. In this illustrative embodiment, the first length 805 of the first bundle 801, and the second length 806 of the second bundle 802 of synthetic hair strands are shorter than the third length 807 of the third bundle 803 of synthetic hair strands and the fourth length 808 of the fourth bundle 804. Said differently, the common length defined by the first length 805 and the second length 806 is shorter than the common length defined by the third length 807 and the fourth length 808.

The first length **805**, the second length **806**, the third length **807**, and the fourth length **808** can be any of a number of lengths. In one embodiment, where the resulting braiding hair assembly formed by the bundles is desired to have a maximum length of thirty inches, the first length **805** and the second length **806** are seventeen inches. In one embodiment, where the resulting braiding hair assembly formed by the bundles is desired to have a maximum length of thirty inches, the third length **807** and the fourth length **808** are one of twenty-five inches or twenty-six inches.

In one embodiment, where the resulting braiding hair assembly formed by the bundles is desired to have a maximum length of forty inches, the first length 805 and the second length 806 are twenty-six inches. In one embodiment, where the resulting braiding hair assembly formed by the bundles is desired to have a maximum length of forty inches, the third length 807 and the fourth length 808 are thirty-five inches.

In one embodiment, where the resulting braiding hair assembly formed by the bundles is desired to have a maximum length of fifty inches, the first length 805 and the second length 806 are thirty-four inches. In one embodiment, where the resulting braiding hair assembly formed by the bundles is desired to have a maximum length of fifty inches, the third length 807 and the fourth length 808 are forty-three inches.

In one embodiment, where the resulting braiding hair assembly formed by the bundles is desired to have a maximum length of sixty inches, the first length 805 and the second length 806 are forty-three inches. In one embodiment, where the resulting braiding hair assembly formed by the bundles is desired to have a maximum length of forty inches, the third length 807 and the fourth length 808 are fifty-two inches.

In one or more embodiments, therefore, the common length defined by the first length 805 and the second length 806 is between eight inches and ten inches shorter than the common length defined by the third length 807 and the fourth length 808. For example, in one embodiment the common length defined by the first length 805 and the second length 806 is nine inches shorter than the common length defined by the third length 807 and the fourth length 808. This difference between the common length defined by the first length 805 and the second length 806 and the common length defined by the third length 807 and the fourth length 808 is illustrative only, as other differences that are greater than ten inches, or shorter than eight inches, inches will be obvious to those of ordinary skill in the art having the benefit of this disclosure.

Turning now to FIG. 9, the first bundle 801 of synthetic hair strands, the second bundle 802 of synthetic hair strands, the third bundle 803 of synthetic hair strands, and the fourth bundle 804 of synthetic hair strands are assembled together with a common central axis 901 to form a braiding hair

assembly 900. The braiding hair assembly 900 is then hackled, thereby distributing strands from the first bundle 801 of synthetic hair strands, the second bundle 802 of synthetic hair strands, the third bundle 803 of synthetic hair strands, and the fourth bundle 804 of synthetic hair strands 5 evenly, in two dimensions (length and width) across the braiding hair assembly 900. This results in a bundled synthetic braiding hair accessory 903 being formed.

In one or more embodiments, the length 902 of the bundled synthetic braiding accessory 903 is longer than any 10 of the first length (805), the second length (806), the third length (807), or the fourth length (808). For example, in one embodiment where the first length (805) and the second length (806) are seventeen inches, and the third length (807) and the fourth length (808) are twenty-six inches, the length 15 902 of the bundled synthetic braiding hair accessory 903 is thirty inches after hackling. In another embodiment where the first length (805) and the second length (806) are twenty-six inches, and the third length (807) and the fourth length (808) are thirty-five inches, the length 902 of the 20 bundled synthetic braiding hair accessory 903 is forty inches after hackling.

In another embodiment where the first length (805) and the second length (806) are thirty-four inches, and the third length (807) and the fourth length (808) are forty-three 25 inches, the length 902 of the bundled synthetic braiding hair accessory 903 is fifty inches after hackling. In another embodiment where the first length (805) and the second length (806) are forty-three inches, and the third length (807) and the fourth length (808) are fifty-two inches, the length 902 of the bundled synthetic braiding hair accessory 903 is sixty inches after hackling. As noted, other dimensions for the bundles and resulting lengths of the bundled synthetic braiding hair accessory 903 will be obvious to those of ordinary skill in the art having the benefit of this disclosure. 35 Additionally, the amount of hackling occurring can vary the length 902 of the bundled synthetic braiding hair accessory 903. Once the bundled synthetic braiding hair accessory 903 is formed, it can be folded and packaged as described above with reference to FIGS. 3-6.

In the foregoing specification, specific embodiments of the present disclosure have been described. However, one of ordinary skill in the art appreciates that various modifications and changes can be made without departing from the scope of the present disclosure as set forth in the claims 45 panel. below. Thus, while preferred embodiments of the disclosure have been illustrated and described, it is clear that the disclosure is not so limited. Numerous modifications, changes, variations, substitutions, and equivalents will occur to those skilled in the art without departing from the spirit 50 and scope of the present disclosure as defined by the following claims. Accordingly, the specification and figures are to be regarded in an illustrative rather than a restrictive sense, and all such modifications are intended to be included within the scope of present disclosure. The benefits, advan- 55 tages, solutions to problems, and any element(s) that may cause any benefit, advantage, or solution to occur or become more pronounced are not to be construed as a critical, required, or essential features or elements of any or all the claims.

What is claimed is:

1. A hair accessory, comprising:

bundled synthetic braiding hair, comprising:

- a first bundle of synthetic hair strands having a first length; and
- a second bundle of synthetic hair strands having a second length that is shorter than the first length;

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wherein:

- the bundled synthetic braiding hair is hackled and is arranged to define a perimeter having a first side and a second side that narrows as the second side of the bundled synthetic braiding hair extends distally from the first side;
- the bundled synthetic braiding hair is folded about a waist to define the perimeter; and
- the perimeter defines a substantially cardioid shaped perimeter.
- 2. The hair accessory of claim 1, wherein the bundled synthetic braiding hair is hackled to distribute strands from the first bundle of synthetic hair strands and other strands from the second bundle of synthetic hair strands across the bundled synthetic braiding hair.
- 3. The hair accessory of claim 2, wherein the strands from the first bundle of synthetic hair strands and the other strands from the second bundle of synthetic hair strands are distributed evenly across the bundled synthetic braiding hair.
- 4. The hair accessory of claim 1, the bundled synthetic braiding hair further comprising at least one additional bundle of synthetic hair strands having at least one additional length that is shorter than the second length.
- 5. The hair accessory of claim 1, the bundled synthetic braiding hair further comprising at least one other bundle of synthetic hair strands having one of the first length or the second length.
- 6. The hair accessory of claim 1, wherein the perimeter has a first end collocated with the waist on the first side and a second end located distally from the first end on the second side.
- 7. The hair accessory of claim 1, the substantially cardioid shaped perimeter comprising a cusp positioned between two cardioidal lobes.
- 8. The hair accessory of claim 1, further comprising a binder coupled about the waist of the bundled synthetic braiding hair.
- 9. The hair accessory of claim 8, further comprising a backer panel packaged with the bundled synthetic braiding hair.
 - 10. The hair accessory of claim 9, the backer panel folded about the bundled synthetic braiding hair with a rounded side of the perimeter exposed beneath a portion of the backer panel.
 - 11. A hair accessory, comprising:

bundled synthetic braiding hair, comprising:

- a first bundle of synthetic hair strands having a first length; and
- a second bundle of synthetic hair strands having a second length that is shorter than the first length;

wherein:

- the bundled synthetic braiding hair is hackled and is arranged to define a perimeter having a first side and a second side that narrows as the second side of the bundled synthetic braiding hair extends distally from the first side;
- the bundled synthetic braiding hair is folded about a waist to define the perimeter; and
- the perimeter has a first end collocated with the waist on the first side and a second end located distally from the first end on the second side.
- 12. The hair accessory of claim 11, wherein the bundled synthetic braiding hair is hackled to distribute strands of the bundled synthetic braiding hair.
 - 13. The hair accessory of claim 11, wherein strands from the first bundle of synthetic hair strands and other strands

from the second bundle of synthetic hair strands are distributed across the bundled synthetic braiding hair.

- 14. The hair accessory of claim 11, wherein the bundled synthetic braiding hair is hackled to vary a length of the bundled synthetic braiding hair.
- 15. The hair accessory of claim 11, the bundled synthetic braiding hair further comprising at least one additional bundle of synthetic hair strands.
 - 16. A hair accessory, comprising:

bundled synthetic braiding hair, comprising:

- a first bundle of synthetic hair strands having a first length; and
- a second bundle of synthetic hair strands having a second length that is shorter than the first length;

wherein:

the bundled synthetic braiding hair is hackled and is arranged to define a perimeter having a first side and

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a second side that narrows as the second side of the bundled synthetic braiding hair extends distally from the first side;

the bundled synthetic braiding hair is folded about a waist to define the perimeter; and

the perimeter defines a substantially cardioid shaped perimeter with a cusp between two cardioidal lobes.

- 17. The hair accessory of claim 16, further comprising at least one additional bundle of synthetic hair strands.
- 18. The hair accessory of claim 16, further comprising a binder retaining the first bundle of synthetic hair strands and the second bundle of synthetic hair strands together.
- 19. The hair accessory of claim 16, wherein the bundled synthetic braiding hair is hackled to distribute strands of the first bundle of synthetic hair strands and the second bundle of synthetic hair strands.
- 20. The hair accessory of claim 16, further comprising a container enclosing the bundled synthetic braiding hair.

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