



US011952218B2

(12) **United States Patent**
Walker et al.

(10) **Patent No.:** **US 11,952,218 B2**
(45) **Date of Patent:** **Apr. 9, 2024**

(54) **GRAIN BIN UNLOAD TROUGH CONVEYOR
AUGER HANGER ASSEMBLY AND METHOD**

(56) **References Cited**

(71) Applicant: **CTB, Inc.**, Milford, IN (US)
(72) Inventors: **Jeffrey E. Walker**, Fort Wayne, IN (US); **Adam K. Gutwein**, Goshen, IN (US); **Mark S. Dingeldein**, Milford, IN (US)

U.S. PATENT DOCUMENTS

3,215,257 A 11/1965 Teunis
4,077,508 A ‡ 3/1978 Pedersen B65G 33/32
198/666

(Continued)

FOREIGN PATENT DOCUMENTS

CN 201400460 Y 2/2010
GB 2510028 A ‡ 7/2014 B65G 33/14

(Continued)

OTHER PUBLICATIONS

BROCK®, U-Trough Bin Unload System, 24'-60' Models, Assembly & Operation Manual, Part No. 30553R6, Revised Jul. 29, 2015.

(Continued)

(73) Assignee: **CTB, Inc.**, Milford, IN (US)
(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 819 days.

(21) Appl. No.: **17/025,021**

(22) Filed: **Sep. 18, 2020**

(65) **Prior Publication Data**

US 2021/0101751 A1 Apr. 8, 2021

Primary Examiner — Douglas A Hess

(74) *Attorney, Agent, or Firm* — Harness, Dickey & Pierce, P.L.C.

Related U.S. Application Data

(60) Provisional application No. 62/912,341, filed on Oct. 8, 2019.

(51) **Int. Cl.**
B65G 33/32 (2006.01)
A01F 25/20 (2006.01)

(Continued)

(52) **U.S. Cl.**
CPC **B65G 33/14** (2013.01); **A01F 25/2018** (2013.01)

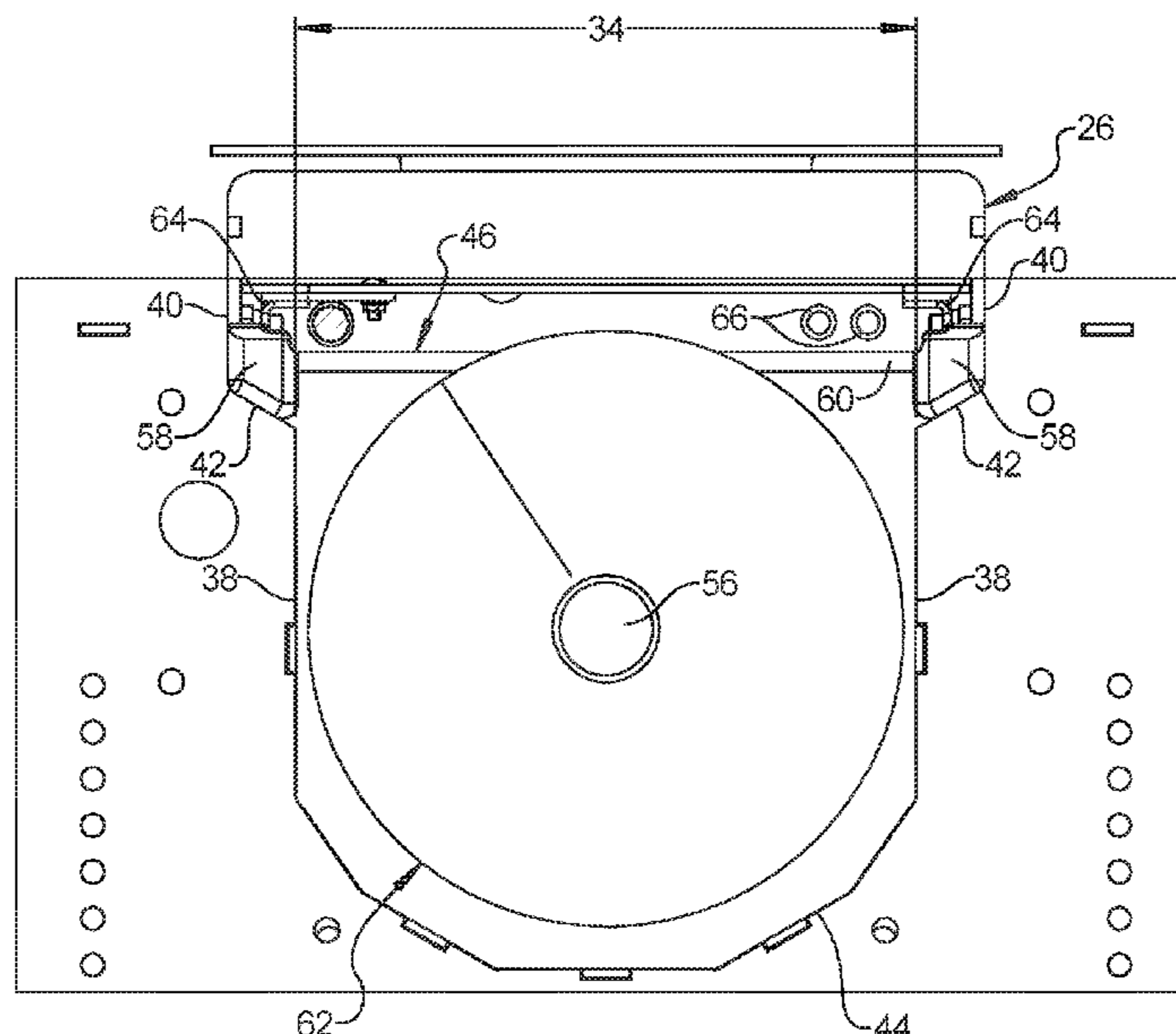
(58) **Field of Classification Search**
CPC B65G 33/14; B65G 33/32; A01F 25/2018; F16C 17/02; F16C 35/02

(Continued)

(57) **ABSTRACT**

A grain bin unload conveyor trough can have a wall profile including a lowermost curved wall portion. Lower portions of a pair of side walls can be spaced laterally from each other at a first interior lateral width, and upper portions of the side walls can be spaced laterally from each other at a second interior lateral width that is greater than the first interior lateral width. A shelf portion of each side wall can extend laterally outwardly from the lower to the upper portion of the side walls. An auger hanger can extend laterally across the conveyor trough and can be supported on the shelf portions of the side walls. The auger hanger can extend down to hold an auger shaft of a grain bin unload conveyor auger in the conveyor trough centrally within the first interior lateral width between the lower portions of the side walls.

11 Claims, 8 Drawing Sheets



- (51) **Int. Cl.**
B65G 33/14 (2006.01)
F16C 17/02 (2006.01)
F16C 35/02 (2006.01)
- 10,105,819 B2 ‡ 10/2018 Ray F16C 19/184
 10,160,605 B1 ‡ 12/2018 Foster B65G 33/10
 10,537,112 B2 ‡ 1/2020 Shell F25D 13/065
 11,661,559 B2 ‡ 5/2023 Kelfkens C10J 3/503
 422/139

- (58) **Field of Classification Search**
 USPC 198/860.3; 384/441
 See application file for complete search history.

2011/0114451 A1 5/2011 Moreland et al.

FOREIGN PATENT DOCUMENTS

- (56) **References Cited**

HU 161039 1/1974
 HU 177647 B 11/1981

U.S. PATENT DOCUMENTS

5,370,464 A ‡ 12/1994 Blaha F16C 23/02
 384/252
 7,461,902 B1 ‡ 12/2008 Darst F16C 35/02
 384/213
 8,136,654 B2 ‡ 3/2012 Moreland B65G 33/30
 384/258
 8,403,128 B2 ‡ 3/2013 Farrell B65G 33/14
 198/666
 9,108,804 B2 ‡ 8/2015 Marchesini B65G 33/32
 9,717,256 B2 ‡ 8/2017 Shell B65G 33/04
 9,752,621 B2 ‡ 9/2017 Olson F16C 17/02

OTHER PUBLICATIONS

International Search Report and Written Opinion in corresponding International Application No. PCT/US2020/053533, dated Jan. 18, 2021.

Examiner's Requisition dated May 5, 2022, in corresponding Canadian Application No. 3,094,443.

Hungarian Search Report regarding Application No. P2200163, dated Jun. 28, 2022.

‡ imported from a related application

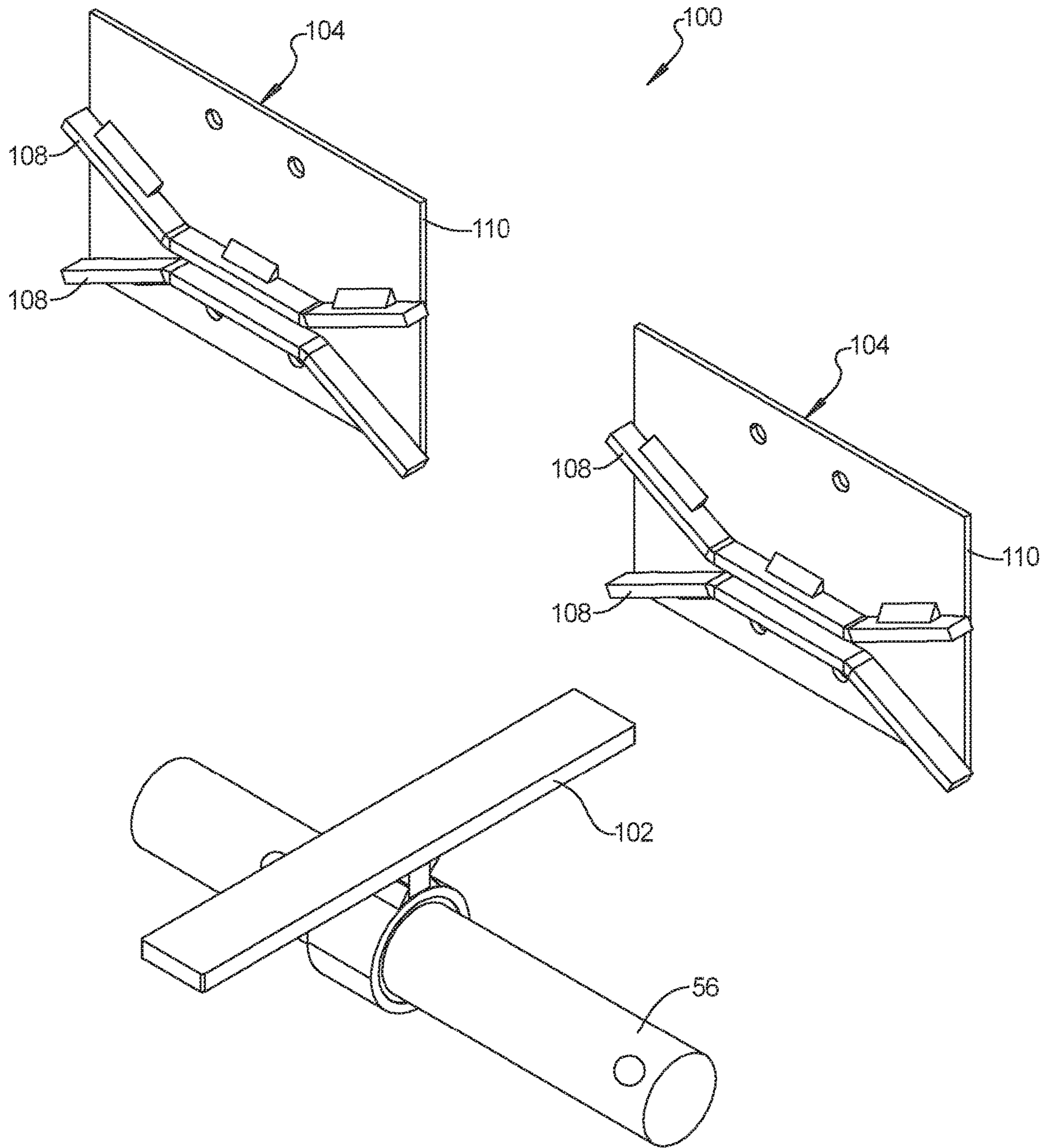


FIG. 1
PRIOR
ART

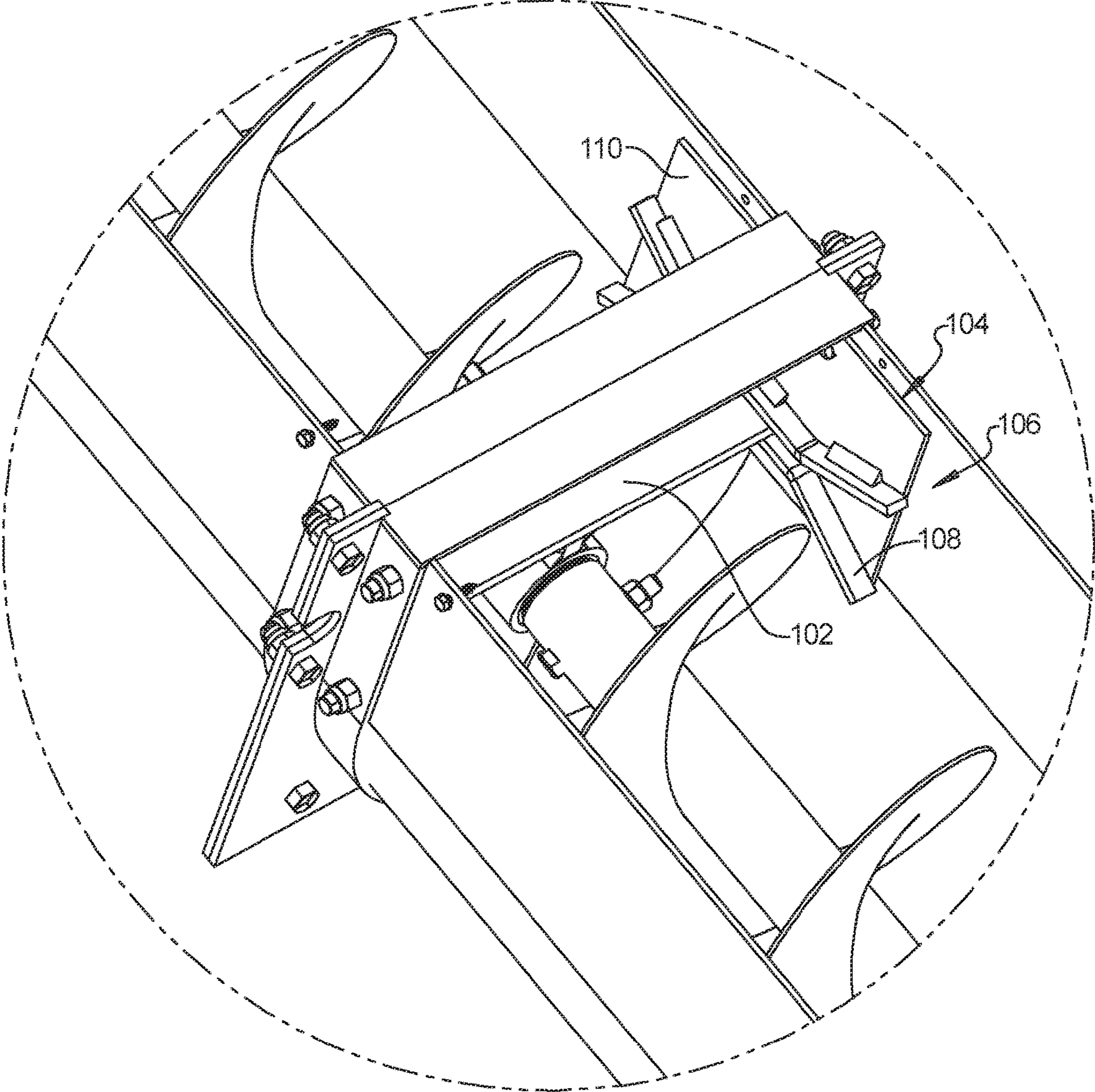


FIG. 2
PRIOR
ART

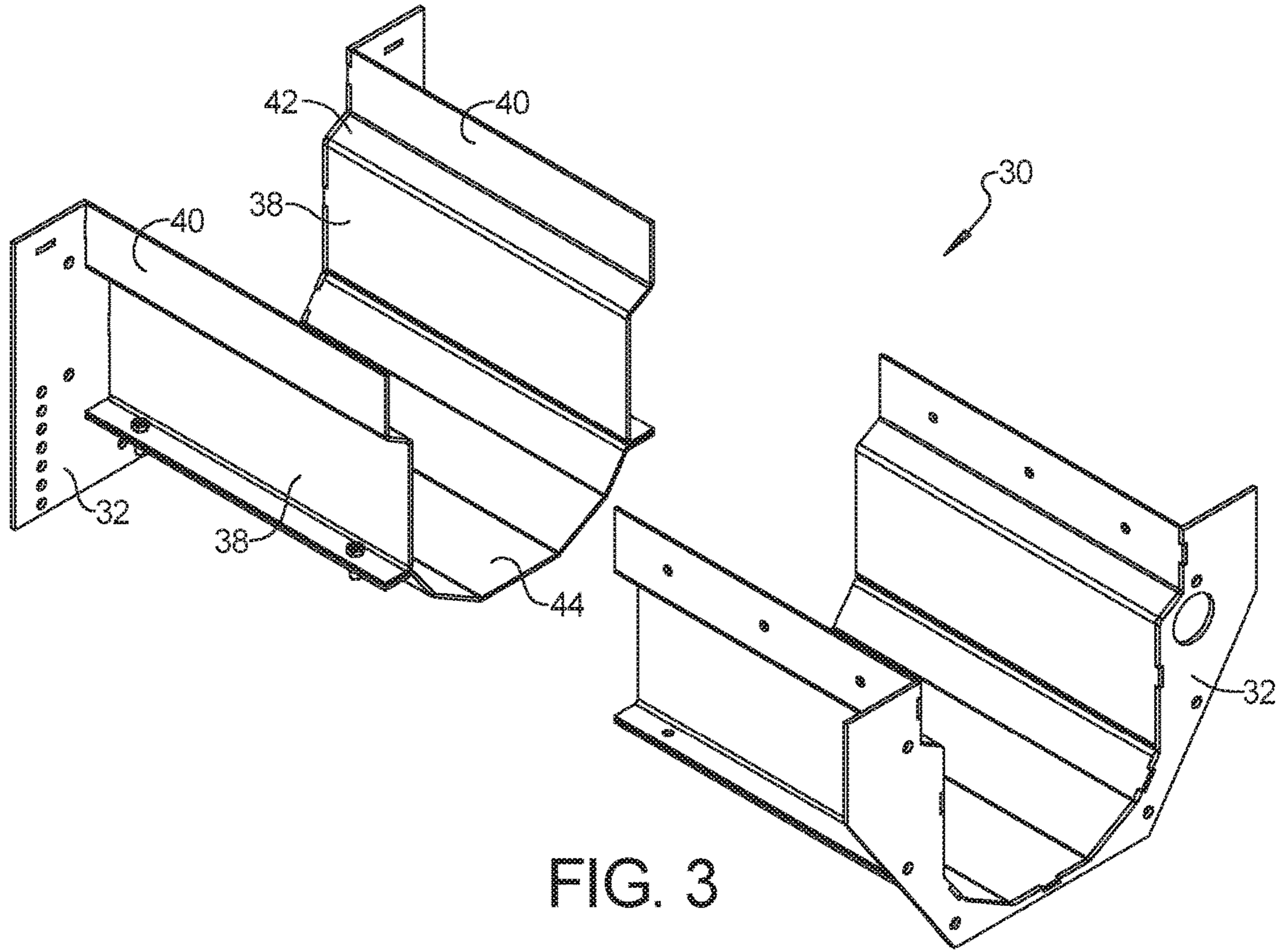


FIG. 3

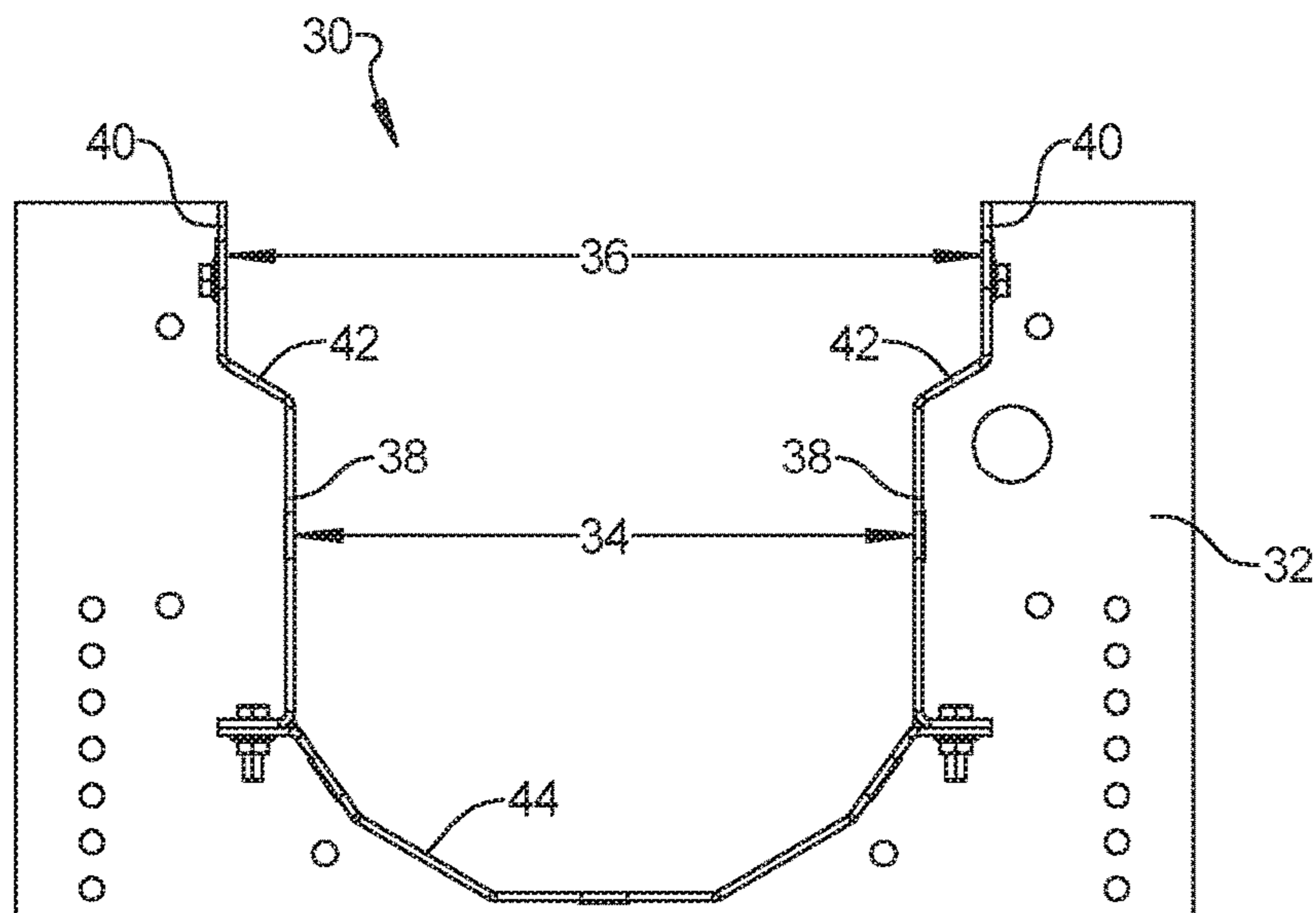


FIG. 4

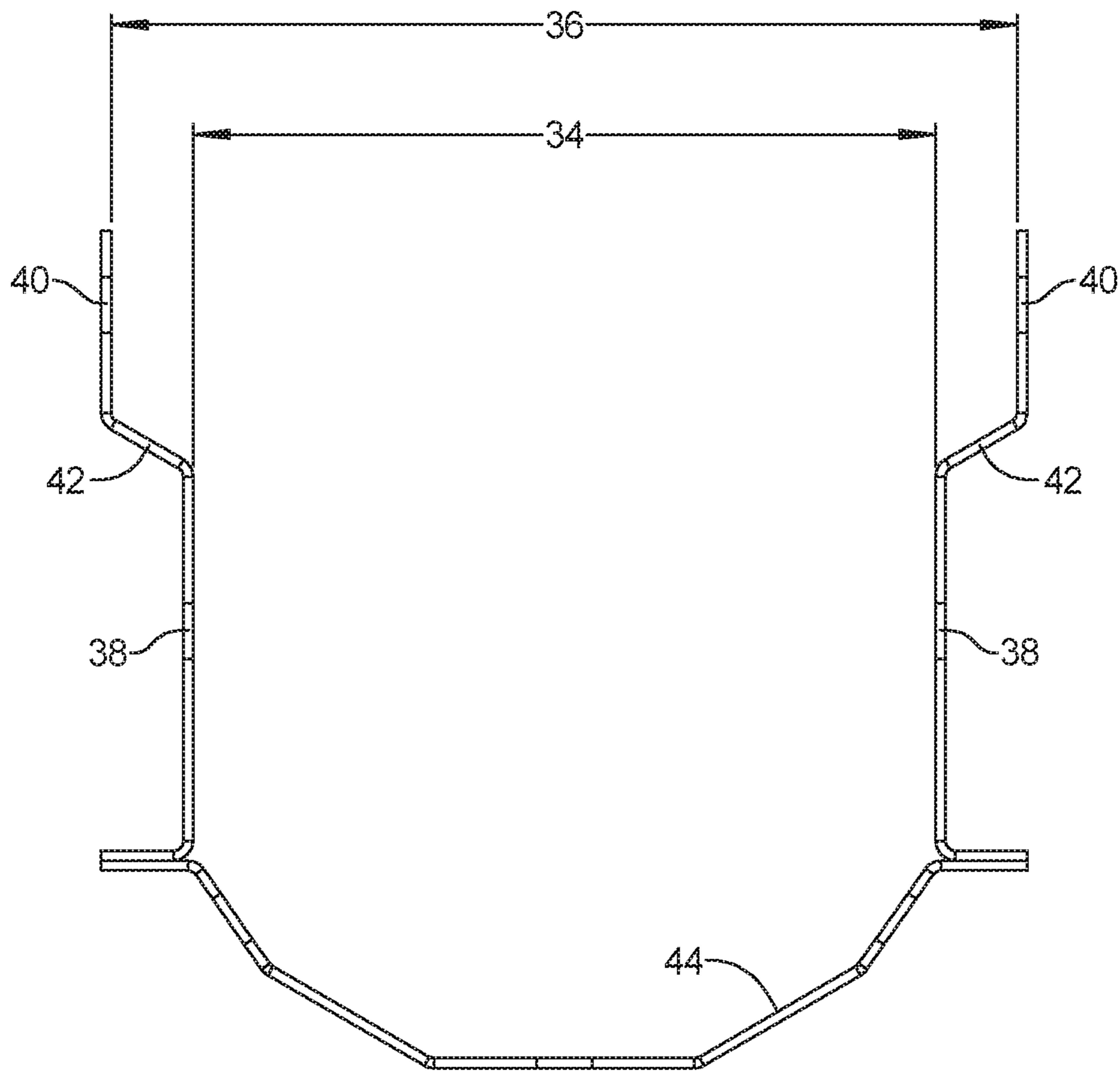


FIG. 5

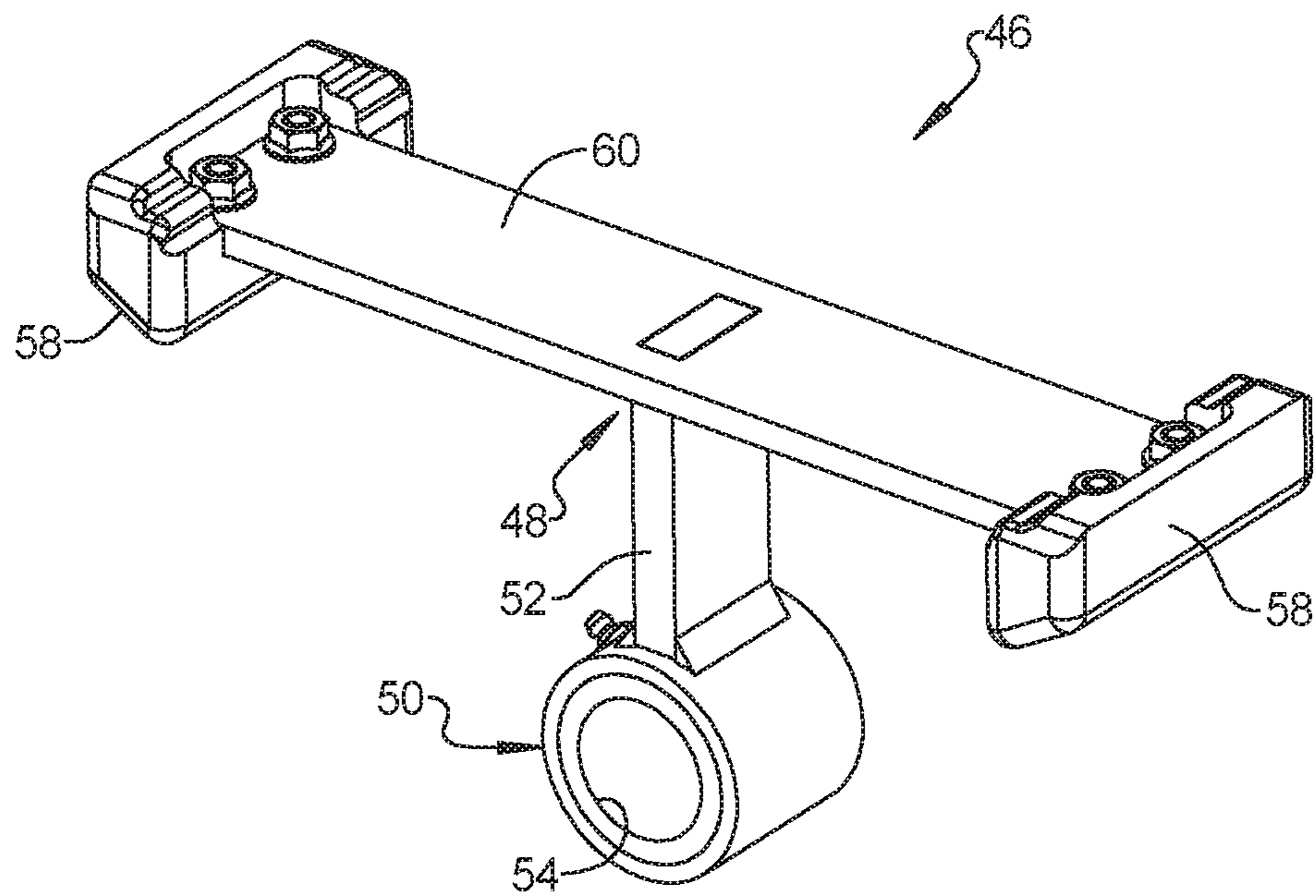


FIG. 6

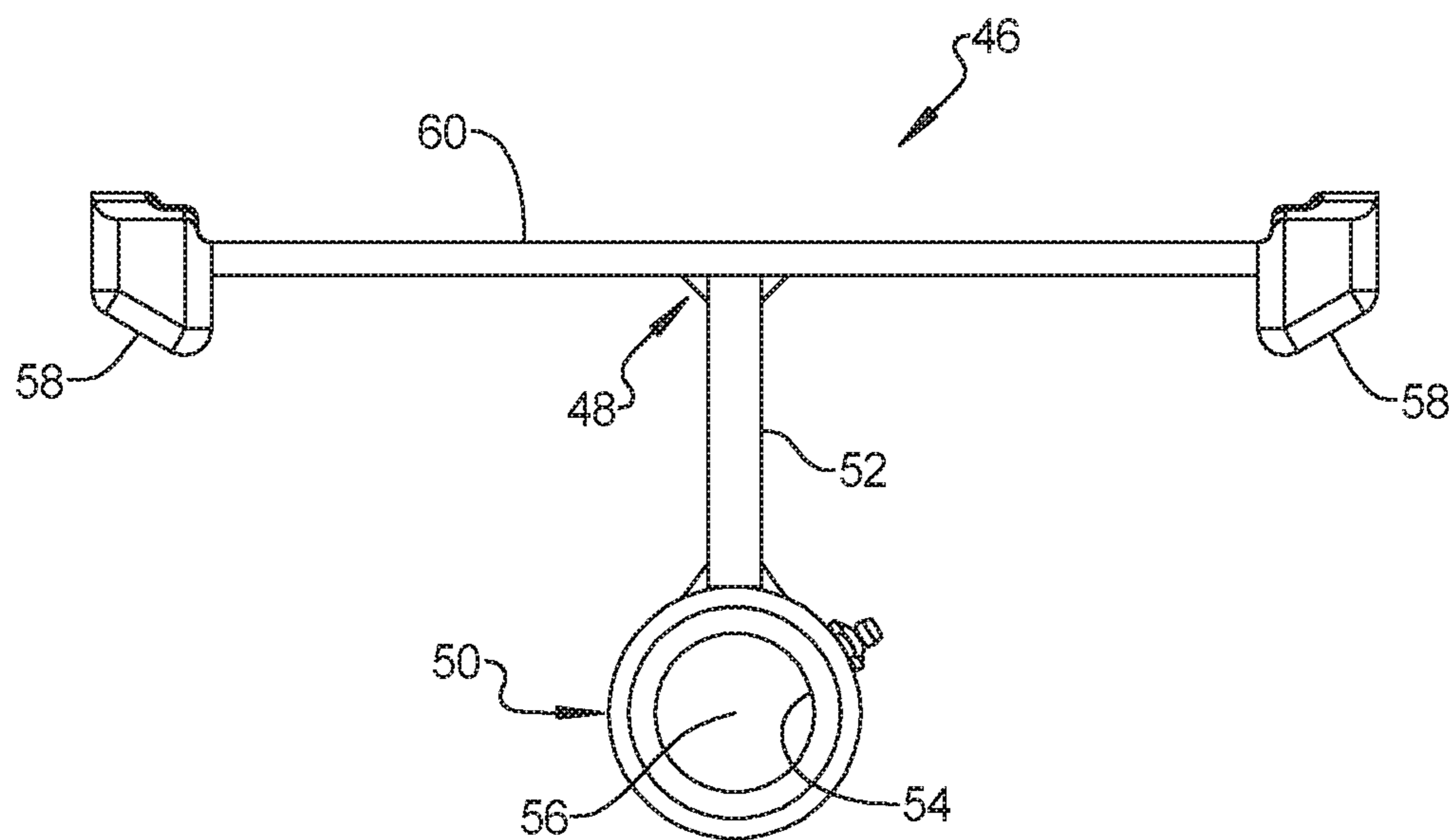


FIG. 7

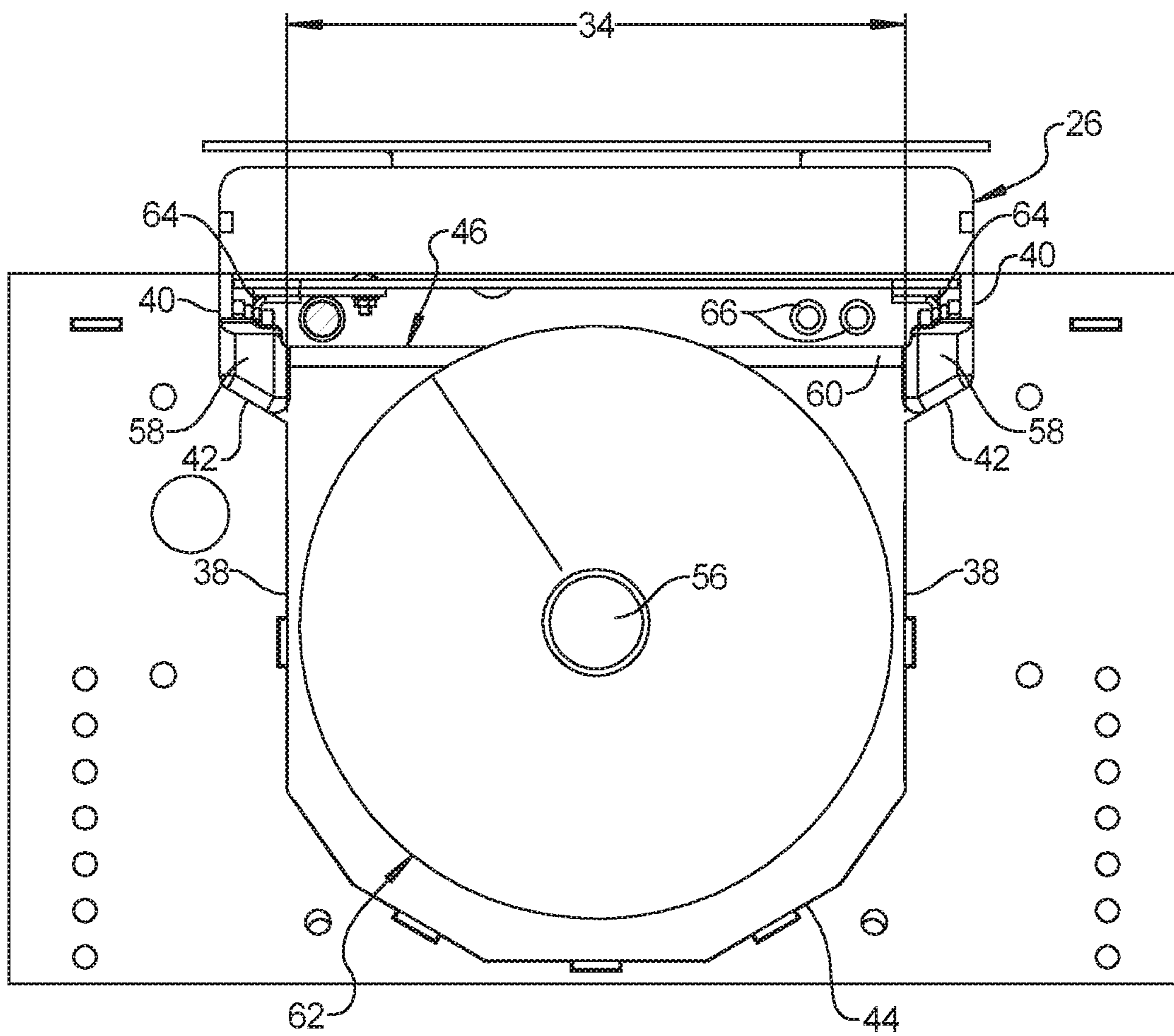


FIG. 8

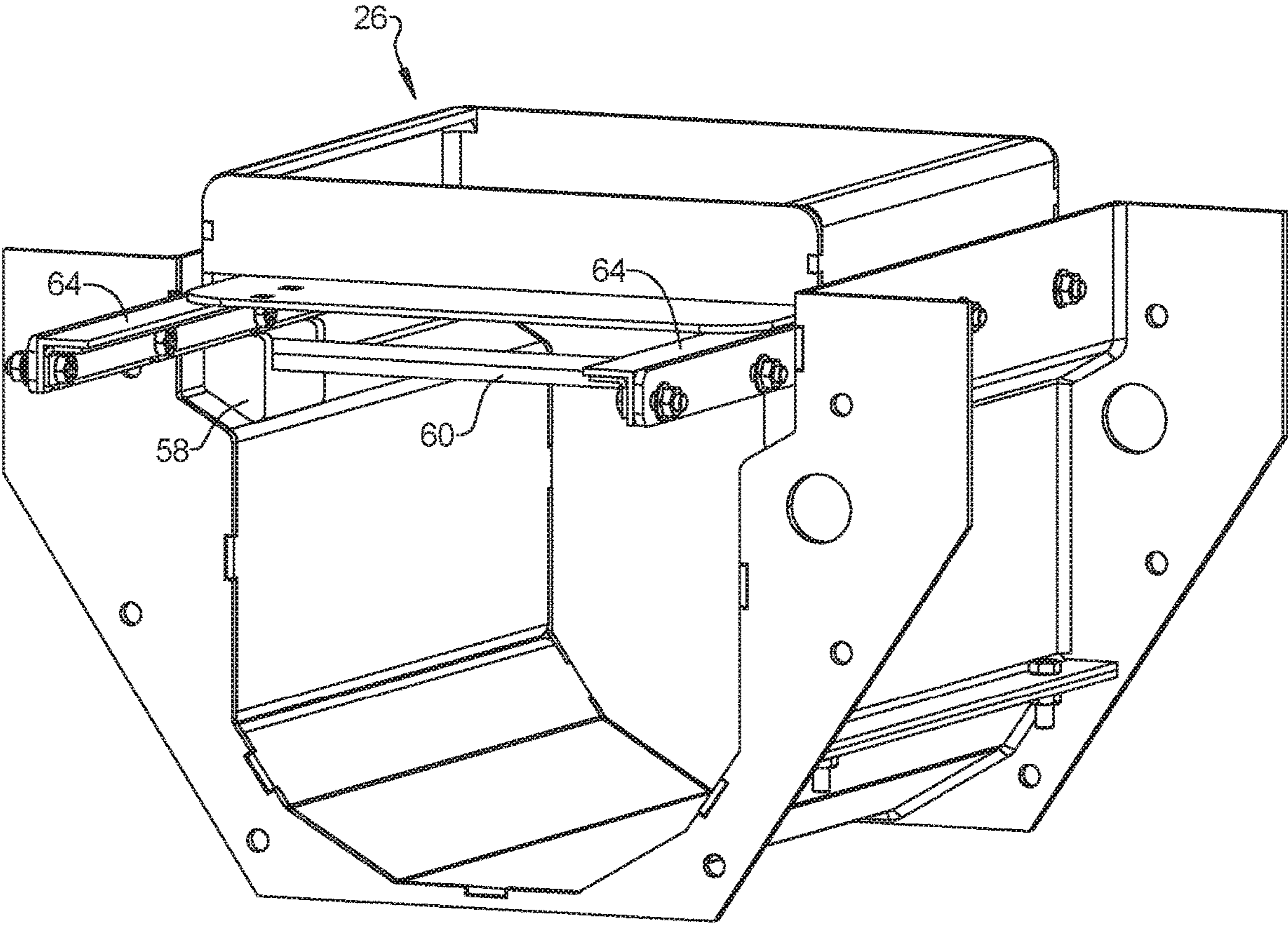


FIG. 9

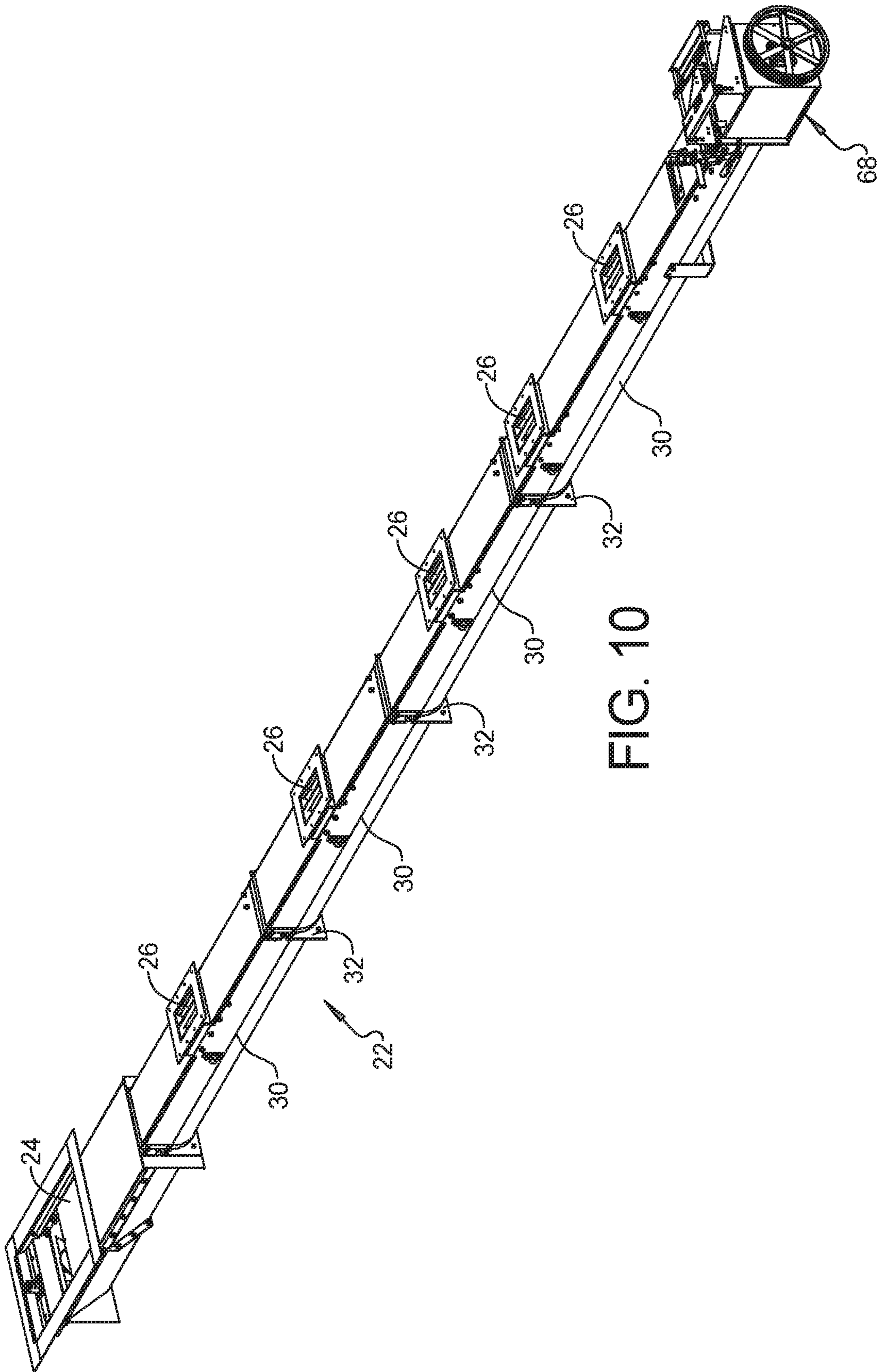


FIG. 10

GRAIN BIN UNLOAD TROUGH CONVEYOR AUGER HANGER ASSEMBLY AND METHOD

CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of U.S. Provisional Application No. 62/912,341, filed on Oct. 8, 2019. The entire disclosure of the above application is incorporated herein by reference.

FIELD

The present disclosure relates to grain bin unload trough conveyors and, in particular, to assemblies to properly position the auger within the trough thereof.

BACKGROUND

This section provides background information related to the present disclosure which is not necessarily prior art.

Grain storage bins often include a grain bin unload trough conveyor under the bin floor that conveys material from within the grain bin to the exterior of the bin through the use of a conveying auger enclosed within a formed metal trough. An internal bin sweep conveyor located above the bin floor can be paired with such an unload trough conveyor to help convey grain inside the bin into the unload trough conveyor through control gates.

The auger should be held in a centered position within the trough to maintain a proper gap between the rotating auger flight and the walls of the trough. For example, the auger shaft can bow or bend when the auger extends a long distance or in response to grain acting on the auger as it is being conveyed down the trough by the auger. As shown in FIGS. 1 and 2, one existing auger positioning assembly 100 uses a hanger 102 that mates with a pair of metal trough brackets 104 that are bolted on opposite sides of the interior of the trough 106. The trough brackets 104 include support ramps 108 that are welded to plate members 110. The auger hanger 102 engages and slides upon the support ramps 108 into the operating height.

The auger housed within the trough must be removable through an end of the trough for periodic maintenance or in case of clogging, jamming, or failures. Thus, it is sometimes necessary to remove and replace the auger while grain remains within the bin, or the trough, or both. Unfortunately, such replacement of the auger can be problematic. For example, the auger flight can slide along the bottom of the trough, generating friction and potential part damage during insertion, before moving upwards along the angled ramp supports, before resting at the proper operational height. As another example, the auger hanger 102 can rotate on the shaft 56 as the auger is pushed into the trough 106 from the end. As a result, the auger hanger 102 can rotate to a position where it is not properly aligned to slide into and on the support ramps 108 by the time it is pushed down the trough 106 to the brackets 104. Such misalignment concerns can also restrict the ability to rotate the auger to more easily pass through grain in the trough while pushing or sliding the auger down the trough 106.

SUMMARY

This section provides a general summary of the disclosure, and is not a comprehensive disclosure of its full scope or all of its features.

In accordance with one aspect of the present disclosure, a grain bin unload trough conveyor auger hanger assembly can include a grain bin unload conveyor trough that has a wall profile including a lowermost wall portion having a curved shape, and a pair of side walls extending upwardly from the lowermost wall portion. Lower portions of the side walls can be spaced laterally from each other at a first interior lateral width, and upper portions of the side walls can be spaced laterally from each other at a second interior lateral width that is greater than the first interior lateral width. A shelf portion of each of the side walls can extend laterally outwardly from the lower portion to the upper portion of each of the side walls. A grain bin unload conveyor auger can have an auger shaft. An auger hanger can extend laterally across the conveyor trough and can be supported on the shelf portions of the side walls. The auger hanger can extend down to hold the auger shaft in the conveyor trough centrally within the first interior lateral width between the lower portions of the side walls.

In other aspects, the lower portions of the side walls cannot include any auger support components extending inwardly toward the grain bin unload conveyor auger. Sheet metal can form the wall profile, including the lowermost portion, and the lower portions, the shelf portions, and the upper portions of the side walls. The lower portions of the side walls can extend parallel to each other and to the upper portions of the side walls. The shelf portions can each extend laterally outwardly at an upward angle between the lower portions and the upper portions of the side walls.

In other aspects, the auger hanger can include a T-shaped member including a laterally extending horizontal arm with opposite distal ends being supported by the shelf portions, and an annular auger shaft coupling at a lower end of a vertically extending arm of the T-shaped member. The auger hanger can include a friction reducing pad engaging against the shelf portions. The shelf portions can each extend laterally outwardly at an upward angle between the lower portions and the upper portions of the side walls, and each friction reducing pad can have a lower surface that extends laterally outwardly at an angle matching the upward angle of the shelf portions.

In other aspects, a vertical stop can be coupled to each upper portion of the side walls and can be spaced above the shelf portion to sandwich ends of the auger hanger between the shelf portion and the vertical stop when the grain bin unload conveyor auger is in a final operational position within the grain bin unload conveyor trough. The vertical stop can be a bracket for an intermediate gated hopper. Hopper control rods can be positioned within the grain bin unload conveyor trough vertically above the auger hanger and laterally inwardly adjacent to the vertical stops.

In accordance with another aspect of the present disclosure, a method of positioning a grain bin unload conveyor auger that has an auger shaft that has an auger hanger coupled thereto, within a grain bin unload conveyor trough that has a pair of hanger support shelves extending longitudinally along the grain bin unload conveyor trough between an open exterior end and an interior end thereof can be provided. The method can include positioning the auger hanger on the pair of hanger support shelves at the open exterior end of the grain bin unload conveyor trough to support the grain bin unload conveyor auger away from adjacent interior surfaces of the grain bin unload conveyor trough (i.e., away from interior surfaces of the trough that are adjacent the auger hanger). The grain bin unload conveyor auger can be pushed through the open exterior end of the grain bin unload conveyor trough to cause the auger

3

hanger to continuously support the grain bin unload conveyor auger away from the adjacent interior surfaces of the grain bin unload conveyor trough as the auger hanger moves longitudinally along the pair of hanger support shelves from the open exterior end to a final operational position of the auger hanger between the open exterior end and the interior end of the grain bin unload conveyor trough.

In other aspects, the pushing the grain bin unload conveyor auger can include sliding the auger hanger longitudinally along the pair of hanger support shelves. The auger hanger can include friction reducing pads, and the pushing the grain bin unload conveyor auger can include sliding the friction reducing pads of the auger hanger longitudinally along the pair of hanger support shelves. The pushing the grain bin unload conveyor auger can include the auger hanger moving to the final operational position in which the auger hanger can be sandwiched between the pair of hanger support shelves and a corresponding pair of vertical stops coupled to side walls of the grain bin unload conveyor trough.

In other aspects, the grain bin unload conveyor auger can have at least one additional auger hanger coupled to the auger shaft, and for each of the at least one additional auger hangers, the method can further include positioning the additional auger hanger on the pair of hanger support shelves at the open exterior end of the grain bin unload conveyor trough to support the grain bin unload conveyor auger away from adjacent interior surfaces of the grain bin unload conveyor trough. The grain bin unload conveyor auger can be pushed through the open exterior end of the grain bin unload conveyor trough to cause the additional auger hanger to continuously support the grain bin unload conveyor auger away from the adjacent interior surfaces of the grain bin unload conveyor trough as the additional auger hanger moves longitudinally along the pair of hanger support shelves from the open exterior end toward the interior end. The pushing the grain bin unload conveyor auger through the open exterior end of the grain bin unload conveyor trough to cause the auger hanger to continuously support the grain bin unload conveyor auger away from the adjacent interior surfaces of the grain bin unload conveyor trough as the auger hanger moves longitudinally along the pair of hanger support shelves from the open exterior end to the final operational position of the auger hanger between the open exterior end and the interior end of the grain bin unload conveyor trough can simultaneously move each additional auger hanger to a corresponding final operational position of each additional auger hanger between the open exterior end and the interior end of the grain bin unload conveyor trough.

In other aspects, the pushing the grain bin unload conveyor auger with each additional auger hanger can include sliding each additional auger hanger longitudinally along the pair of hanger support shelves. Each additional auger hanger can include friction reducing pads, and the pushing the grain bin unload conveyor auger with each additional auger hanger can include sliding the friction reducing pads of each additional auger hanger longitudinally along the pair of hanger support shelves. The pushing the grain bin unload conveyor auger with each additional auger hanger can include the auger hanger moving to the final operational position and each additional auger hanger moving to a corresponding final position in which the auger hanger and each additional auger hanger is sandwiched between the pair of hanger support shelves and a corresponding pair of vertical stops coupled to side walls of the grain bin unload conveyor trough. A first of the at least one additional auger

4

hanger can be coupled to an inner end of the auger shaft, and the method can further include uncoupling the first of the at least one additional auger hanger from the inner end of the auger shaft after the pushing the grain bin unload conveyor auger through the open exterior end of the grain bin unload conveyor trough moves the first of the at least one additional auger hanger to a corresponding final position of the first of the at least one additional auger hanger.

Further areas of applicability will become apparent from the description provided herein. The description and specific examples in this summary are intended for purposes of illustration only and are not intended to limit the scope of the present disclosure.

DRAWINGS

The drawings described herein are for illustrative purposes only of selected embodiments and not all possible implementations, and are not intended to limit the scope of the present disclosure.

FIG. 1 is an exploded view of a prior art grain bin unload trough conveyor auger hanger assembly, and a portion of an auger shaft.

FIG. 2 is a partial perspective view of the prior art grain bin unload trough conveyor auger hanger assembly of FIG. 1 mounted in a trough.

FIG. 3 is a perspective view of end portions of a segment of a trough of an exemplary grain bin unload trough conveyor auger hanger assembly in accordance with the present disclosure.

FIG. 4 is an end elevation view of the trough of FIG. 3.

FIG. 5 is a transverse cross-section view of the trough of FIG. 3.

FIG. 6 is a perspective view of an auger hanger for use with the trough of FIG. 3 in the exemplary grain bin unload trough conveyor auger hanger assembly in accordance with the present disclosure.

FIG. 7 is an end elevation view of the auger hanger of FIG. 6.

FIG. 8 is an end elevation view of the exemplary grain bin unload trough conveyor auger hanger assembly in accordance with the present disclosure, and incorporating the exemplary trough of FIGS. 3-5 and auger hanger of FIGS. 6-7.

FIG. 9 is a partial perspective view of the exemplary grain bin unload trough conveyor auger hanger assembly of FIG. 8.

FIG. 10 is a perspective view of an exemplary grain bin unload trough conveyor auger, in which the auger hanger assembly of FIGS. 3-9 can be employed in accordance with the present disclosure.

Corresponding reference numerals indicate corresponding parts throughout the several views of the drawings.

DETAILED DESCRIPTION

Example embodiments will now be described more fully with reference to the accompanying drawings.

With reference to FIGS. 3-11, one example of a grain bin unload trough conveyor auger hanger assembly 20 in accordance with the present disclosure is illustrated and described herein. Such grain bin unload trough conveyors 22 are positioned below the floor of the grain bin, and receive grain from inside the grain bin through the floor via gated hoppers 24, 26 that can be selectively opened during the grain bin unloading process. There is typically a central hopper 24 or sump and additional intermediate hoppers 26 or sumps can

also be provided. Such grain bin unload trough conveyors **22** can be paired with interior sweep conveyors (no shown) that are positioned above the floor of the grain bin to move grain toward the central hopper **24**.

The trough **30** of the grain bin unload trough conveyor **22** can be formed of a plurality of longitudinal trough segments that can be coupled together via coupling flanges **32**. The trough **30** can have a cross-sectional shape or wall profile with a first or lower interior width **34** or span at a lower end **38** or wall portion. The cross-sectional shape or wall profile of the trough **30** can have a second or upper interior width **36** or span at an upper end **40** or wall portion that is larger than the lower interior width **34**. The cross-sectional shape or wall profile of the trough **30** can include a shelf **42** or wall portion extending between the narrower lower end and the wider upper end. The side walls defining the upper and lower ends can be planar and parallel to each other. A lowermost end **44** or wall portion of the cross-sectional shape or wall profile of the trough **30** can have a generally arcuate or curved shape. The cross-sectional shape of the trough **30** can be uniform along its entire length.

An auger hanger **46** can include a metal T-shaped member **48** including an annular auger shaft coupling **50** at a lower or distal end of the vertical arm **52** of the T-shaped member **48**. The auger shaft coupling **50** can include an annular inner bronze insert **54** between the metal of the T-shaped member **48** and the rotating auger shaft **56**. Thus, the rotating auger shaft **56** contacts against the bronze insert **54**, which reduces friction, wear, noise, etc., between the rotating auger shaft **56** and the auger shaft coupling **50**. Alternatively, the bronze insert can be replaced by a bearing to further increase longevity, and reduce friction, wear, noise, etc.

Pads **58** can be provided on the opposite distal ends of the horizontal arm **60** of the T-shaped member **48**. The pads **58** can be designed to reduce the amount of friction, wear, noise, etc., between the metal of the T-shaped member **48** and the sheet metal shelf **42** as the auger **62** is slid relative to the trough **30** during insertion and removal of the auger **62** from the trough **30**. For example, the shelf **42** can extend at an upward angle from the smaller width lower end or wall **38** to the larger width upper end or wall **40** of the cross-section or side walls of the trough **30**. The pads **58** can have a lower surface that extends at an angle matching the upward angle of the shelf **42**. The contacting or engaging surfaces of the shelf **42** and the pads **58** can be planar and the planes thereof can be aligned parallel to each other.

Additionally or alternatively, the pads **58**, or at least the contacting surfaces thereof, can be made of a material that reduces the amount of friction, wear, noise, etc., between the metal of the T-shaped member **48** and the shelf **42** as the auger **62** is slid relative to the trough **30**. For example, the engaging surfaces or entirety of the pads **58** can be made of a plastic material, such as nylon, or a metal material, such as bronze.

In other options not illustrated herein, the metal T-shaped member **48**, itself, can provide the engagement or support surface that directly engages against the cooperating engagement or support surface of the shelf **42**. In one such example, the cooperating engagement surfaces of the metal T-shaped member **48** and the shelf **42** can all be planar surfaces that extend substantially horizontally and in alignment with each other.

A vertical stop **64** can be coupled to the upper end **40** of the wall of the trough **30** and spaced a distance above the shelf **42** so that the pads **58** are sandwiched between the shelf **42** and the vertical stop **64** when the auger is in its final or operating position within the trough **30**. Thus, the auger

hanger assembly **20** supports or holds the auger **62** at the proper height or vertical position and at the proper lateral or horizontal position within the trough **30**, against upward, downward, left, and right forces acting on the auger **62** by the grain or gravity. For example, the grain being conveyed by the auger **62** could become jammed or clogged within the trough **30** exerting such forces on the auger **62**.

The vertical stop **64** can be a support or coupling bracket **64** for an intermediate gated hopper **26**. The opening of the intermediate gated hopper **26** can have a width **34** that is equivalent to the lower interior width **34** of the trough **30**. The cooperating engaging or support surfaces of the shelf **42** and pads **58** are positioned laterally outwardly of the lower side walls **38** having this lower interior width **34** of the trough **30**. This is in contrast to the plate members **110** and support ramps **108** providing the engaging or supporting surfaces of FIGS. **1** and **2**, which both extend laterally inwardly from the lower side walls **38** and into the lower interior width **34**.

Thus, to the extent the cooperating engaging or support surfaces of the shelf **42** and pads **58** have any effect on the flow of grain being conveyed by the auger **62** through the trough **30** at all, such effect is much less than that of the plate members **110** and the support ramps **108** providing the engaging surfaces of FIGS. **1** and **2**. In addition, the lack of encroachment into the lower interior width **34** of the trough **30** means that the cooperating engaging or support surfaces of the shelf **42** and pads **58** does not need to be taken into account in sizing or positioning the auger **62** with respect to the trough **30**. For example, the lateral gap between the auger **62** and the lower side walls **38** can be less than with the plate members **110** and the support ramps **108** engaging or coupling surfaces of FIGS. **1** and **2**. This can increase the conveying efficiency of the grain bin unload trough conveyors **22**.

Control rods **66** or service lines, or both, can also be positioned vertically above the T-shaped member **48** of the auger hanger **46** and horizontally or laterally inwardly adjacent to the vertical stops **64**. For example, each control rod **66** can be coupled to one or more of the gated center hopper **24** and gated intermediate hoppers **26** to selectively open and close the gates thereof.

The auger hanger **46** is coupled to the auger shaft **56** of the auger **62**. For example, the auger shaft **56** can be mounted through the annular auger shaft coupling **50** at a joint between two auger segments. Thus, the auger hanger **46** can be longitudinally fixed, but rotationally movable relative to the longitudinally extending auger shaft **56**.

As noted above, the auger **62** housed within the trough **30** must be removable through an end of the trough **30** for periodic maintenance or in case of clogging, jamming, or failures. This typically involves removing the drive components **68** from the bin exterior end or drive end of the auger **62** and trough **30**. The auger **62** can then be inserted or removed through the open exterior end of the trough **30**. When inserting the auger **62**, the auger **62** is slid into the trough **30** until an auger hanger **46** is at the open end. The auger hanger can be aligned with and manually positioned on the shelf **42** by a worker while it is at the open end of the trough **30**. The auger hanger **46** then slides upon the shelf **42** during further sliding of the auger **62** into the trough **30**. In some cases, multiple auger hangers can be provided along the auger shaft **56**. For example, an auger hanger **46** can be permanently or temporarily (during insertion or removal) mounted on the inner end of the auger shaft **56**, and one or more additional auger hangers **46** can be mounted at intermediate positions along the shaft **56**.

As in this example, the shelf 42 can be formed as a part of the side walls of the trough 30, and can continuously longitudinally extend from one end of the trough 30 to the final position of the auger hanger 46. Once the pads 58 of the auger hanger 46 are oriented and placed on the shelves 42 at the open end of the trough 30, the auger hanger 46 remains properly positioned and oriented as a result of the engagement between the pads 58 and the shelves 42. When fully inserted into its final or operational position within the trough 30, the pads 58 of the auger hanger 46 come into position below corresponding vertical stops 64, sandwiching the auger hanger 46 between the shelves 42 and the corresponding vertical stops 64.

Because the auger hanger 46 remains properly positioned and oriented as a result of the engagement between the pads 58 and the shelves 42, the auger 62 can be rotated as it is being slid into or out of the trough without fear of misaligning the cooperating engagement surfaces of the pads 58 and the shelves 42. Such rotation of the auger 62 can be beneficial to sliding the auger 62 relative to the trough 30, for example, when grain remains in the trough 30.

As should be apparent, misalignment like that which can occur with the hanger assembly of FIGS. 1 and 2 cannot easily be corrected at or near the final position of the auger 62, when the only open access is 10 or more feet away at the bin exterior end or drive end of the auger 62 and trough 30. This is one reason why there are no fasteners that need to be tightened or loosened at or near the final position or operational position of the auger hanger 46. The auger hanger 46 simply needs to be slid into a sandwiched position between the shelf 42 and the vertical stop 64.

The foregoing description of the embodiments has been provided for purposes of illustration and description. It is not intended to be exhaustive or to limit the disclosure. Individual elements or features of a particular embodiment are generally not limited to that particular embodiment, but, where applicable, are interchangeable and can be used in a selected embodiment, even if not specifically shown or described. The same may also be varied in many ways. Such variations are not to be regarded as a departure from the disclosure, and all such modifications are intended to be included within the scope of the disclosure.

What is claimed is:

1. A grain bin unload trough conveyor auger hanger assembly comprising:

a grain bin unload conveyor trough having a wall profile including a lowermost wall portion having a curved shape, a pair of side walls extending upwardly from the lowermost wall portion with lower portions of the side walls spaced laterally from each other at a first interior lateral width, upper portions of the side walls spaced laterally from each other at a second interior lateral width that is greater than the first interior lateral width, and a shelf portion of each of the side walls that extends laterally outwardly from the lower portion to the upper portion of each of the side walls;

a grain bin unload conveyor auger having an auger shaft; and

an auger hanger extending laterally across the conveyor trough and supported on the shelf portions of the side walls and the auger hanger extending down to hold the auger shaft in the conveyor trough centrally within the first interior lateral width between the lower portions of the side walls.

2. The grain bin unload trough conveyor auger hanger assembly of claim 1, wherein the lower portions of the side walls do not include any auger support components extending inwardly toward the grain bin unload conveyor auger.

3. The grain bin unload trough conveyor auger hanger assembly of claim 1, wherein sheet metal forms the wall profile, including the lowermost wall portion, and the lower portions, the shelf portions, and the upper portions of the side walls.

4. The grain bin unload trough conveyor auger hanger assembly of claim 1, wherein the lower portions of the side walls extend parallel to each other and to the upper portions of the side walls.

5. The grain bin unload trough conveyor auger hanger assembly of claim 1, wherein the shelf portions each extend laterally outwardly at an upward angle between the lower portions and the upper portions of the side walls.

6. The grain bin unload trough conveyor auger hanger assembly of claim 1, wherein the auger hanger includes a T-shaped member including a laterally extending horizontal arm with opposite distal ends supported by the shelf portions, and an annular auger shaft coupling at a lower end of a vertically extending arm of the T-shaped member.

7. The grain bin unload trough conveyor auger hanger assembly of claim 1, wherein the auger hanger includes a friction reducing pad engaging against the shelf portions.

8. The grain bin unload trough conveyor auger hanger assembly of claim 7, wherein the shelf portions each extend laterally outwardly at an upward angle between the lower portions and the upper portions of the side walls, and each friction reducing pad has a lower surface that extends laterally outwardly at an angle matching the upward angle of the shelf portions.

9. The grain bin unload trough conveyor auger hanger assembly of claim 1, wherein a vertical stop is coupled to each upper portion of the side walls and spaced above the shelf portion to sandwich ends of the auger hanger between the shelf portion and the vertical stop when the grain bin unload conveyor auger is in a final operational position within the grain bin unload conveyor trough.

10. The grain bin unload trough conveyor auger hanger assembly of claim 9, wherein the vertical stop is a bracket for an intermediate gated hopper.

11. The grain bin unload trough conveyor auger hanger assembly of claim 9, wherein hopper control rods are positioned within the grain bin unload conveyor trough vertically above the auger hanger and laterally inwardly adjacent to the vertical stops.

* * * * *