

US011890389B2

(12) **United States Patent**  
**Snyder et al.**

(10) **Patent No.:** **US 11,890,389 B2**  
(45) **Date of Patent:** **Feb. 6, 2024**

(54) **MOBILE APPARATUS AND METHOD FOR STERILIZING ONE OR MORE SURGICAL TRAYS WITH INTEGRABLE TRANSFER AND STORAGE SYSTEM**

(58) **Field of Classification Search**  
CPC . A61L 2/20; A61L 2/07; A61L 2/0023; A61L 2202/122; A61L 2202/16; A61L 2202/24; A61B 50/13; A61B 2050/105  
See application file for complete search history.

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(\*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 429 days.

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(22) Filed: **Nov. 4, 2020**

(65) **Prior Publication Data**

US 2021/0046202 A1 Feb. 18, 2021

(Continued)

**Related U.S. Application Data**

(63) Continuation of application No. 16/212,579, filed on Dec. 6, 2018, now Pat. No. 10,828,383, which is a  
(Continued)

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(51) **Int. Cl.**  
**A61L 2/20** (2006.01)  
**A61L 2/07** (2006.01)

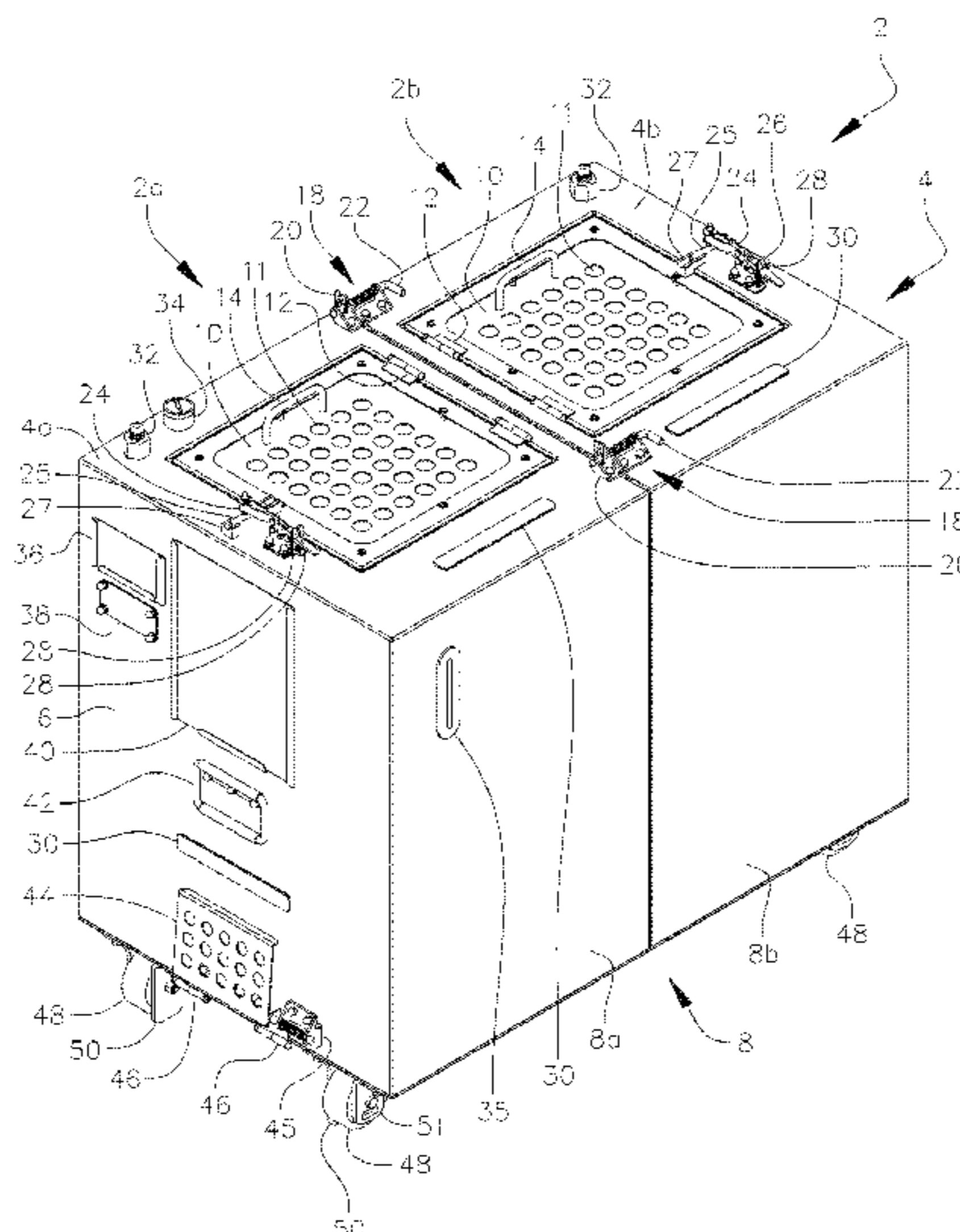
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(57) **ABSTRACT**

An improved mobile apparatus for sterilizing surgical trays serves as a self-contained autoclave, allowing sterilization of the interior of the apparatus and its contents. A method of sterilization using the apparatus is presented as well. By means of a dedicated transfer and storage system, the apparatus, integrable with respect to a transfer cart and a lift device, may be moved easily between a location of sterilization, a storage area, and an operating room, and more than one such apparatus may be stacked vertically for storage to enhance storage efficiency.

(52) **U.S. Cl.**  
CPC ..... **A61L 2/20** (2013.01); **A61B 50/13** (2016.02); **A61L 2/07** (2013.01);  
(Continued)

**18 Claims, 20 Drawing Sheets**



**Related U.S. Application Data**

continuation of application No. 15/608,739, filed on May 30, 2017, now Pat. No. 10,179,183, which is a continuation of application No. 15/411,361, filed on Jan. 20, 2017, now Pat. No. 9,694,093, which is a continuation of application No. 13/944,875, filed on Jul. 17, 2013, now Pat. No. 9,616,143.

(51) **Int. Cl.**

*A61B 50/13* (2016.01)  
*A61B 50/10* (2016.01)  
*A61L 2/00* (2006.01)

(52) **U.S. Cl.**

CPC ..... *A61B 2050/105* (2016.02); *A61L 2/0023* (2013.01); *A61L 2202/122* (2013.01); *A61L 2202/16* (2013.01); *A61L 2202/24* (2013.01)

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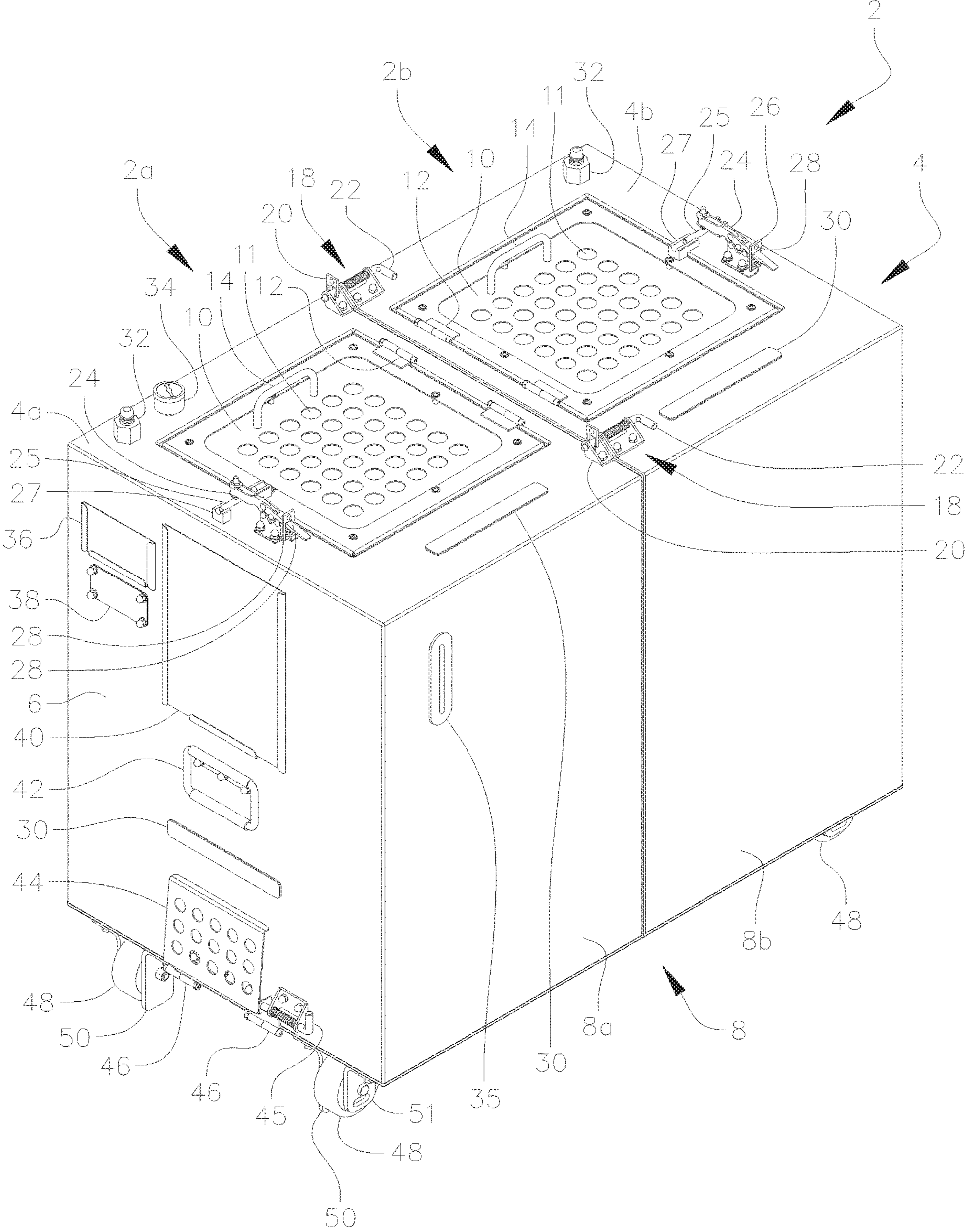


FIG. 1

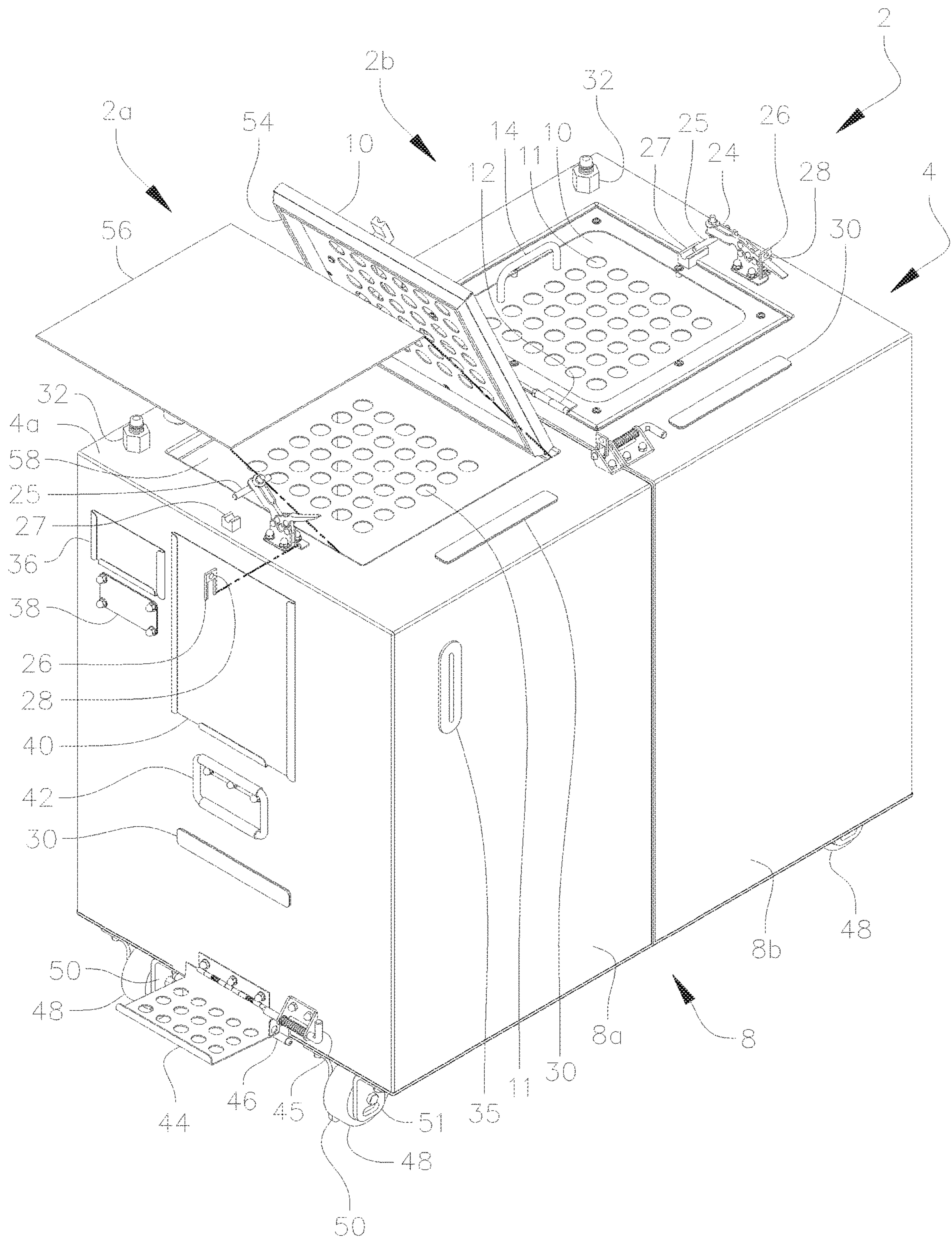


FIG. 2

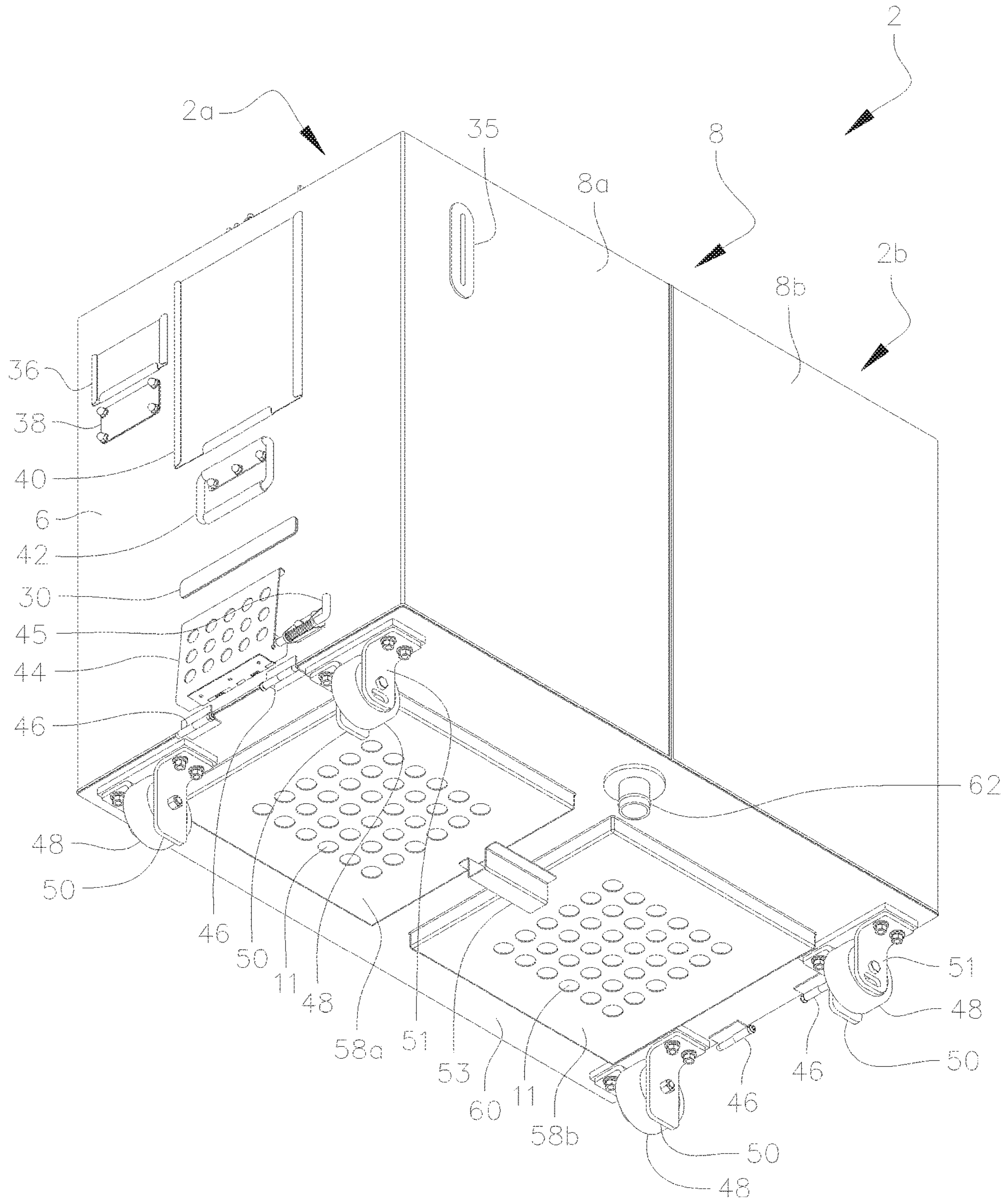


FIG. 3

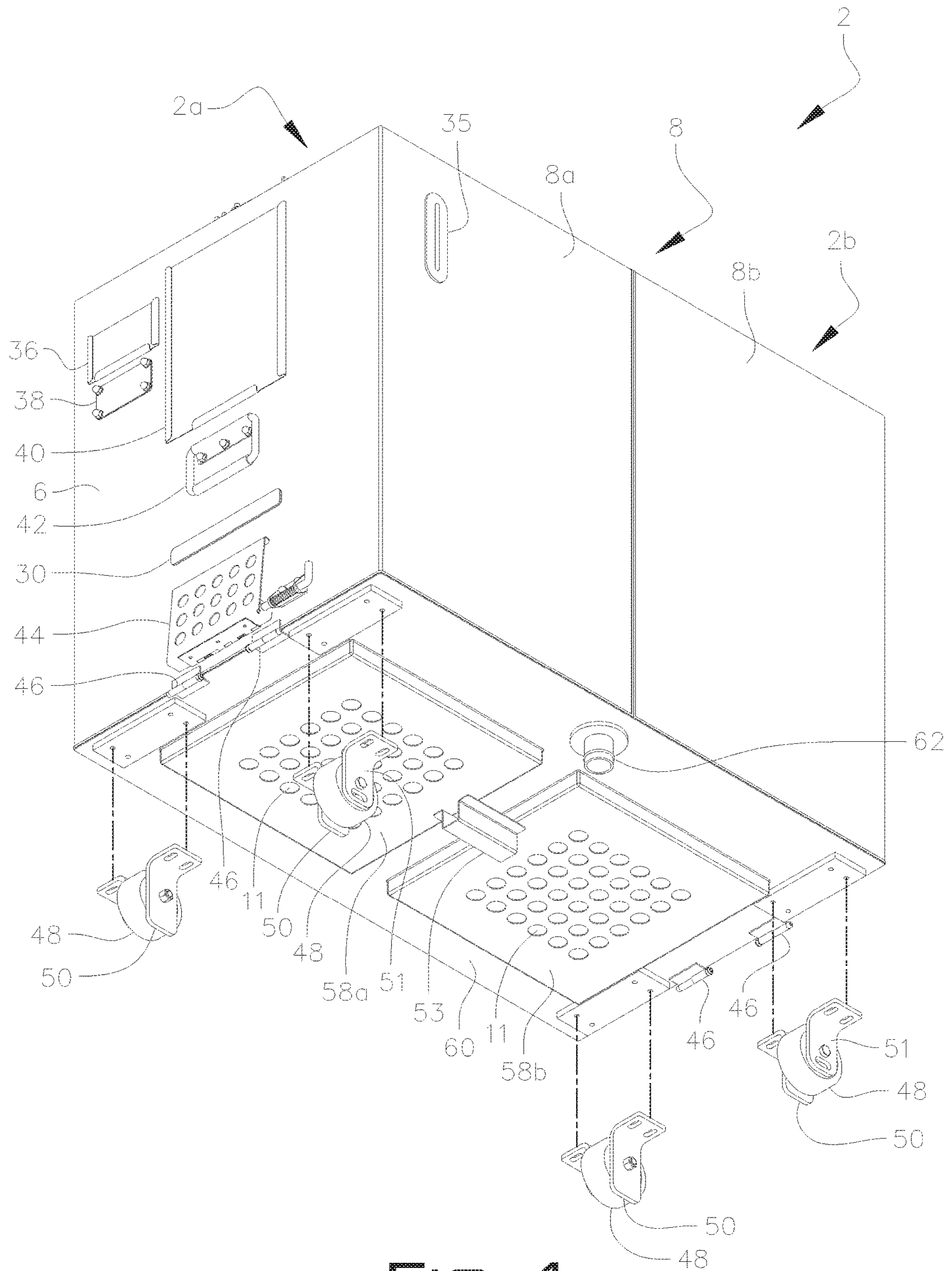


FIG. 4

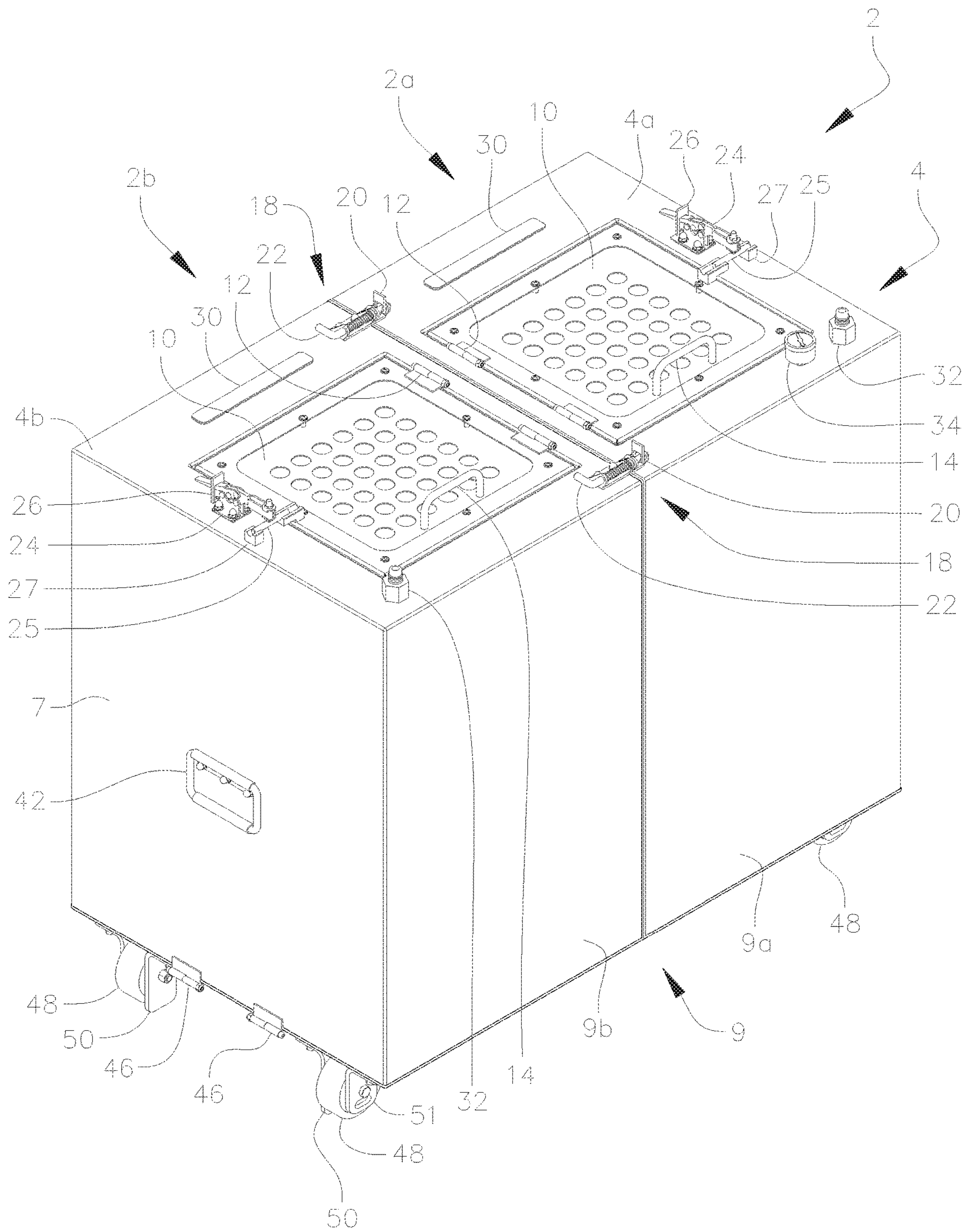


FIG. 5



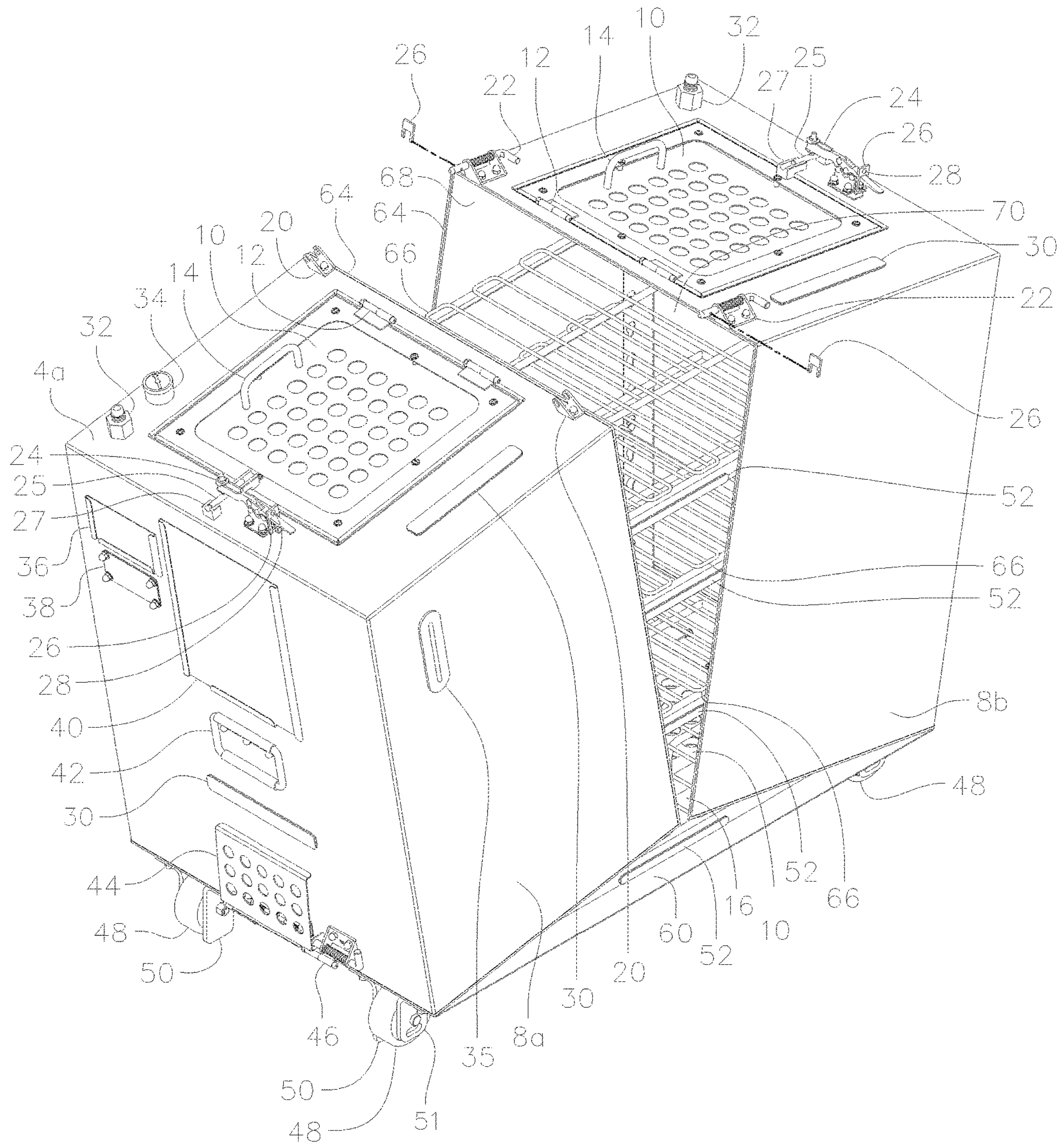


FIG. 6

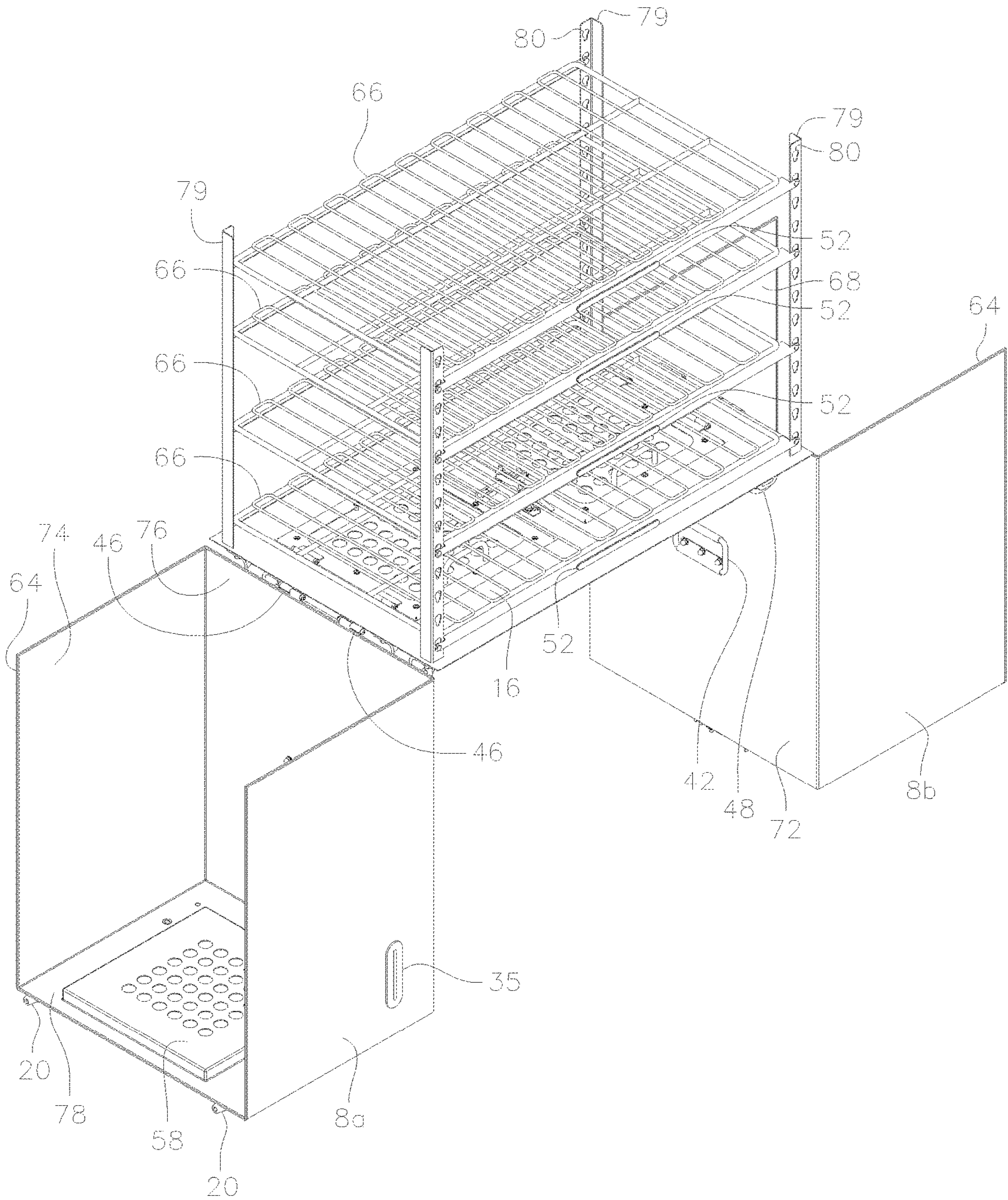


FIG. 7

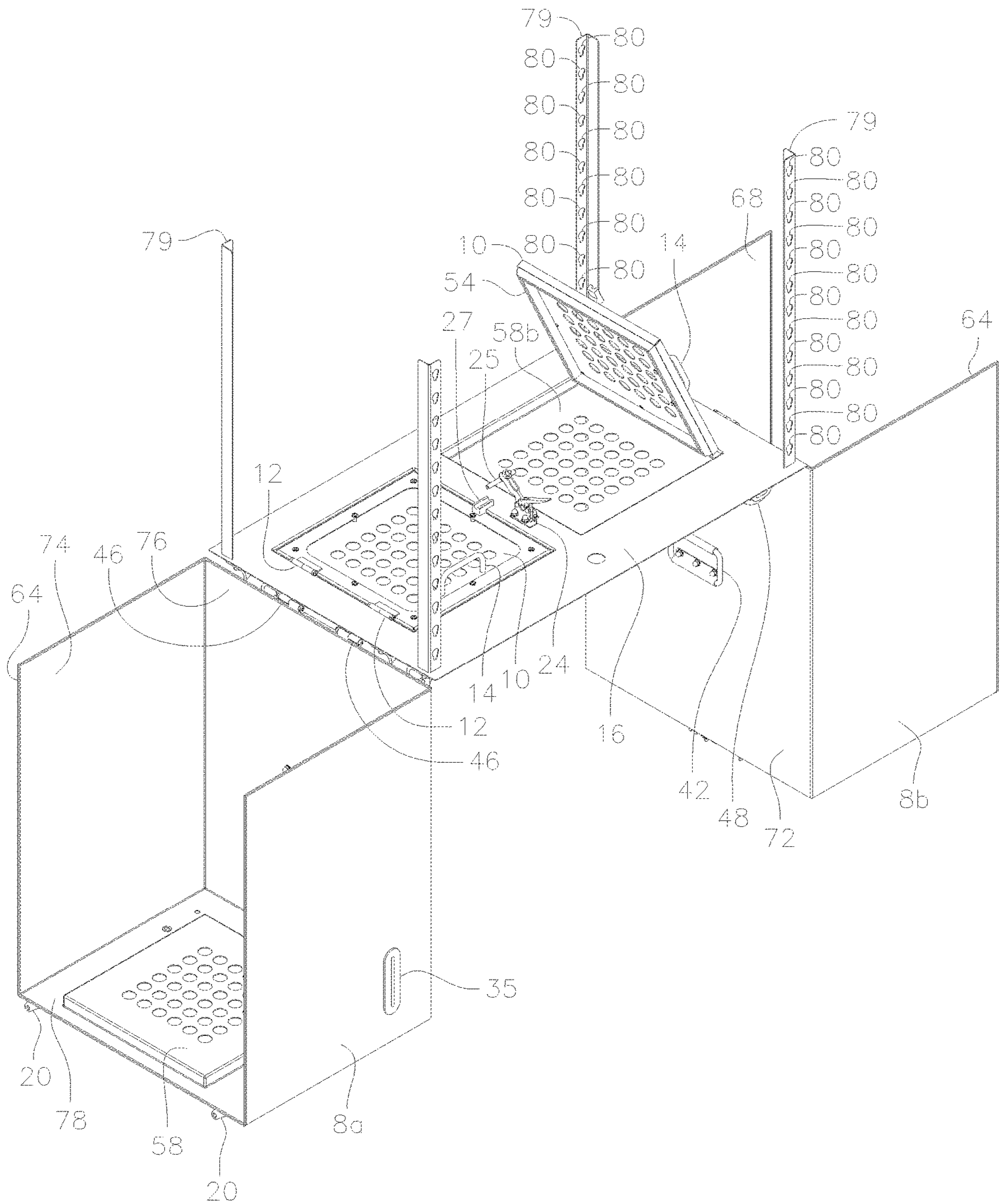


FIG. 8

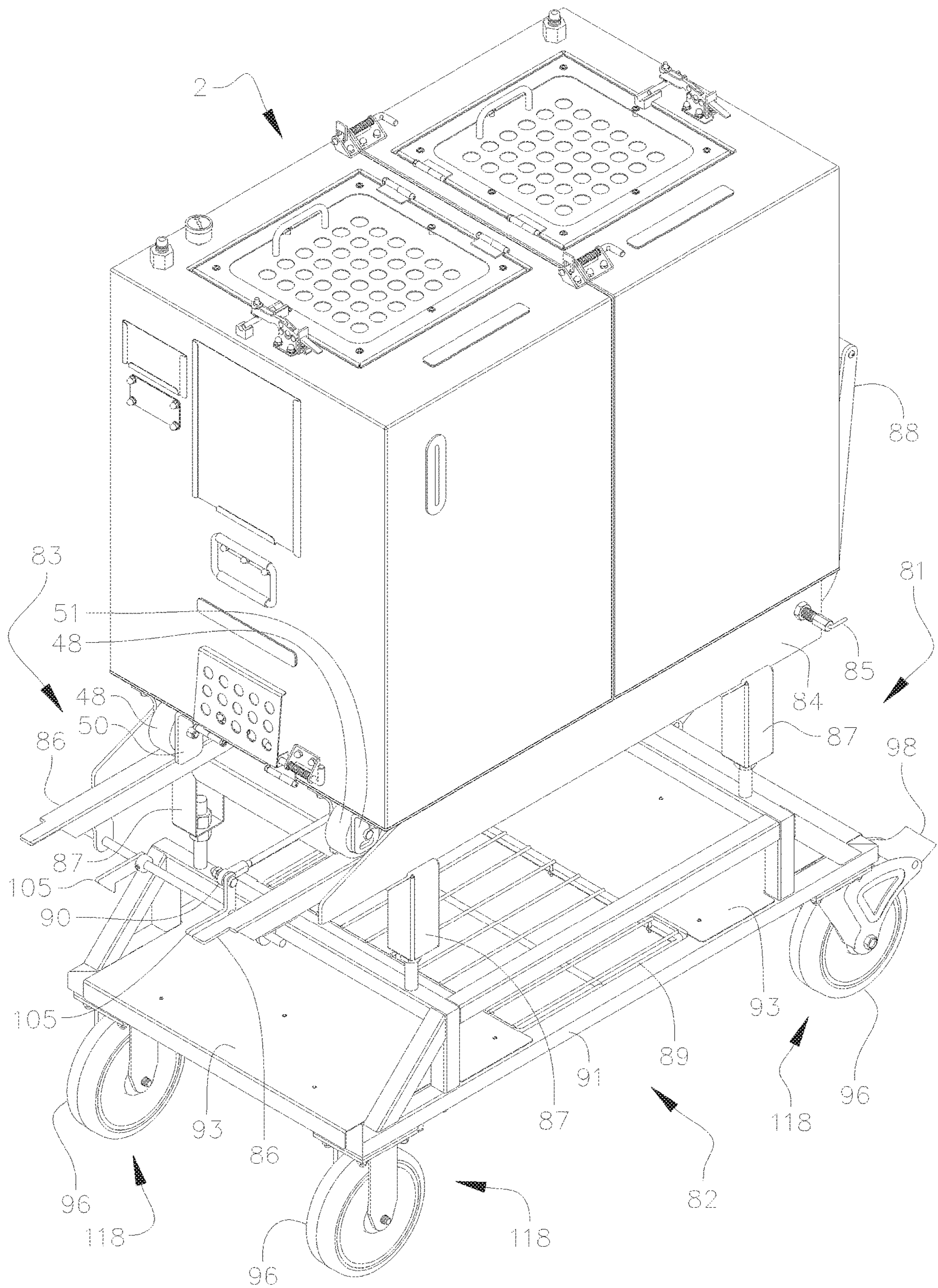


FIG. 9

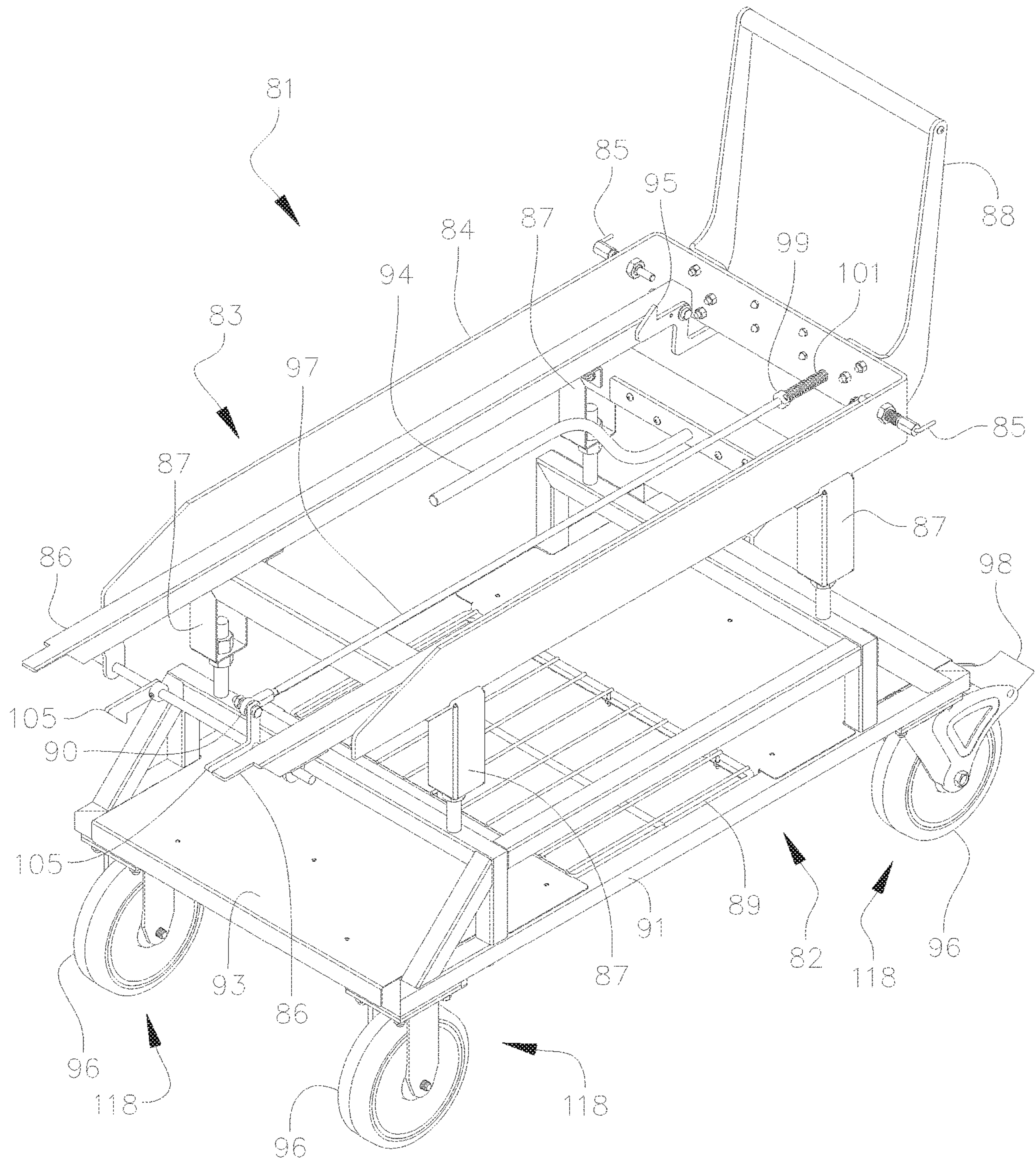


FIG. 10

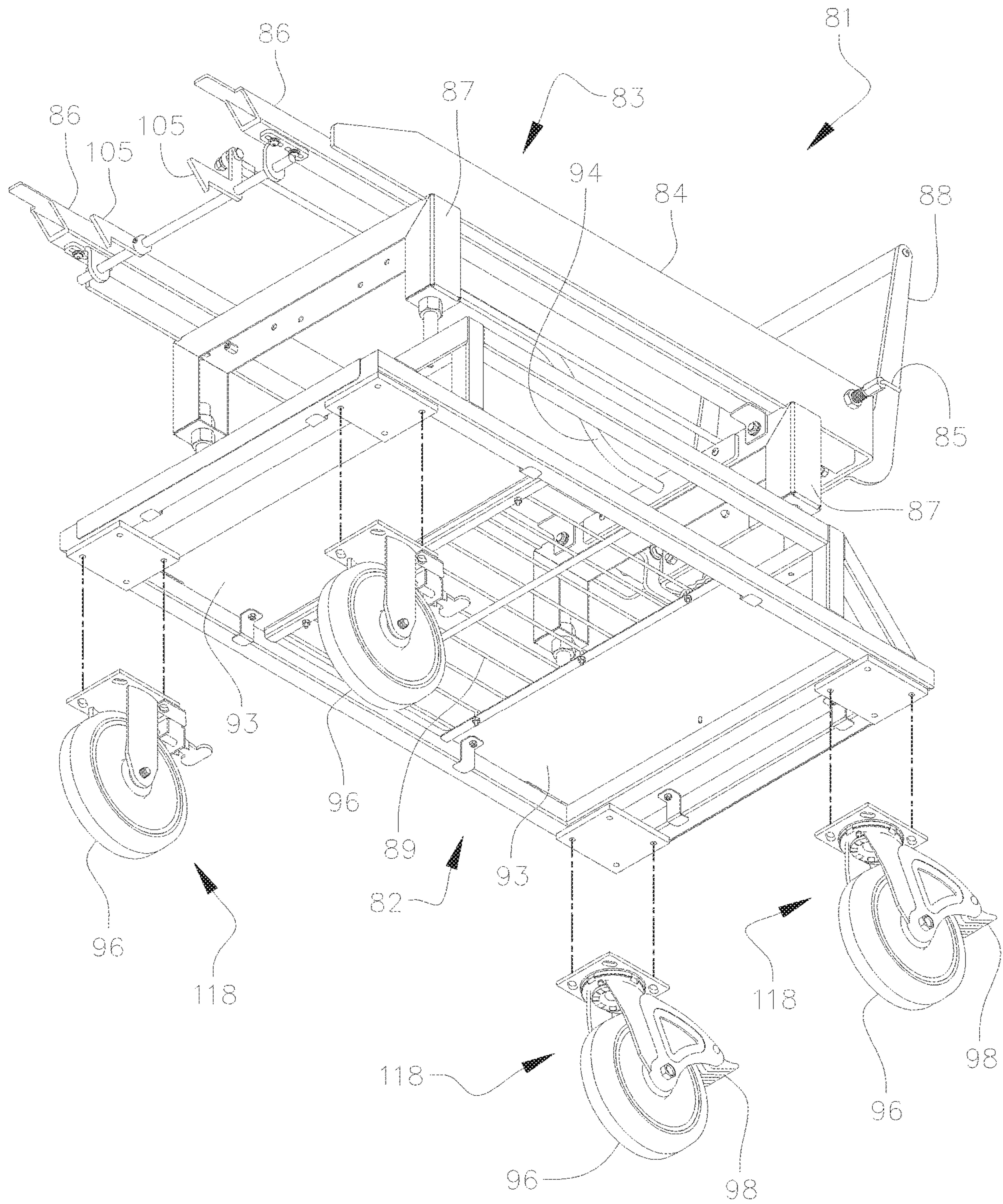


FIG. 11

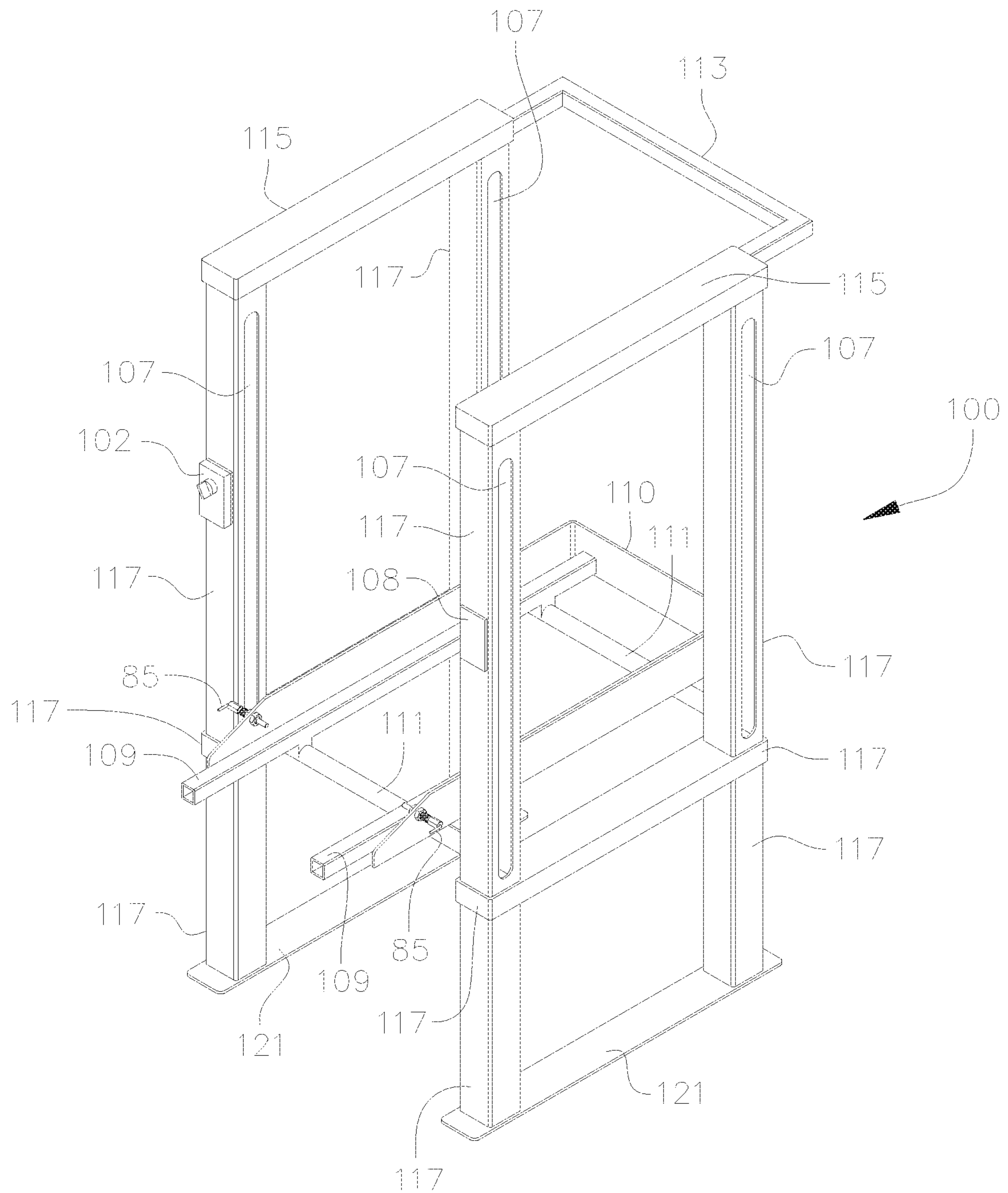


FIG. 12

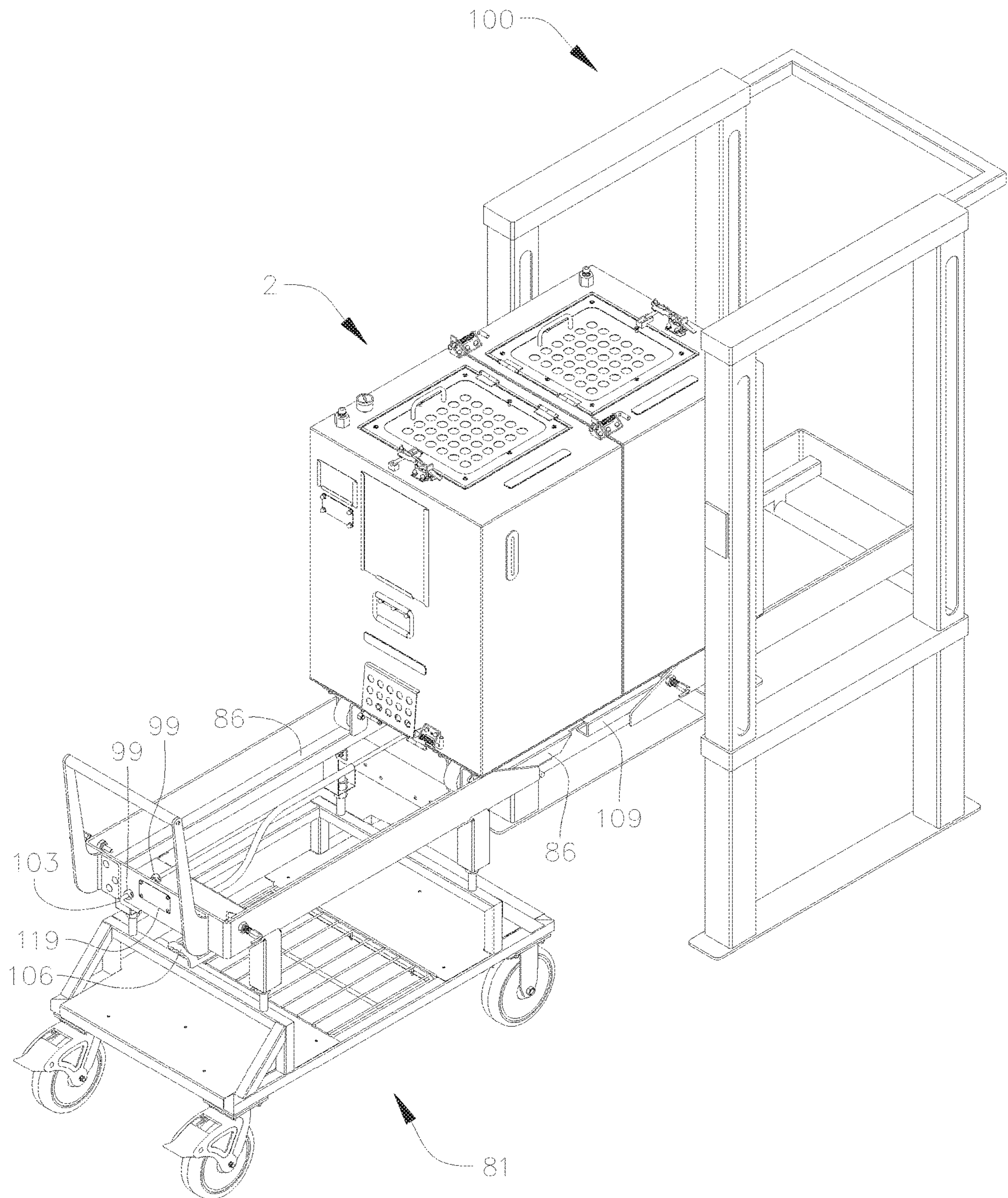


FIG. 13



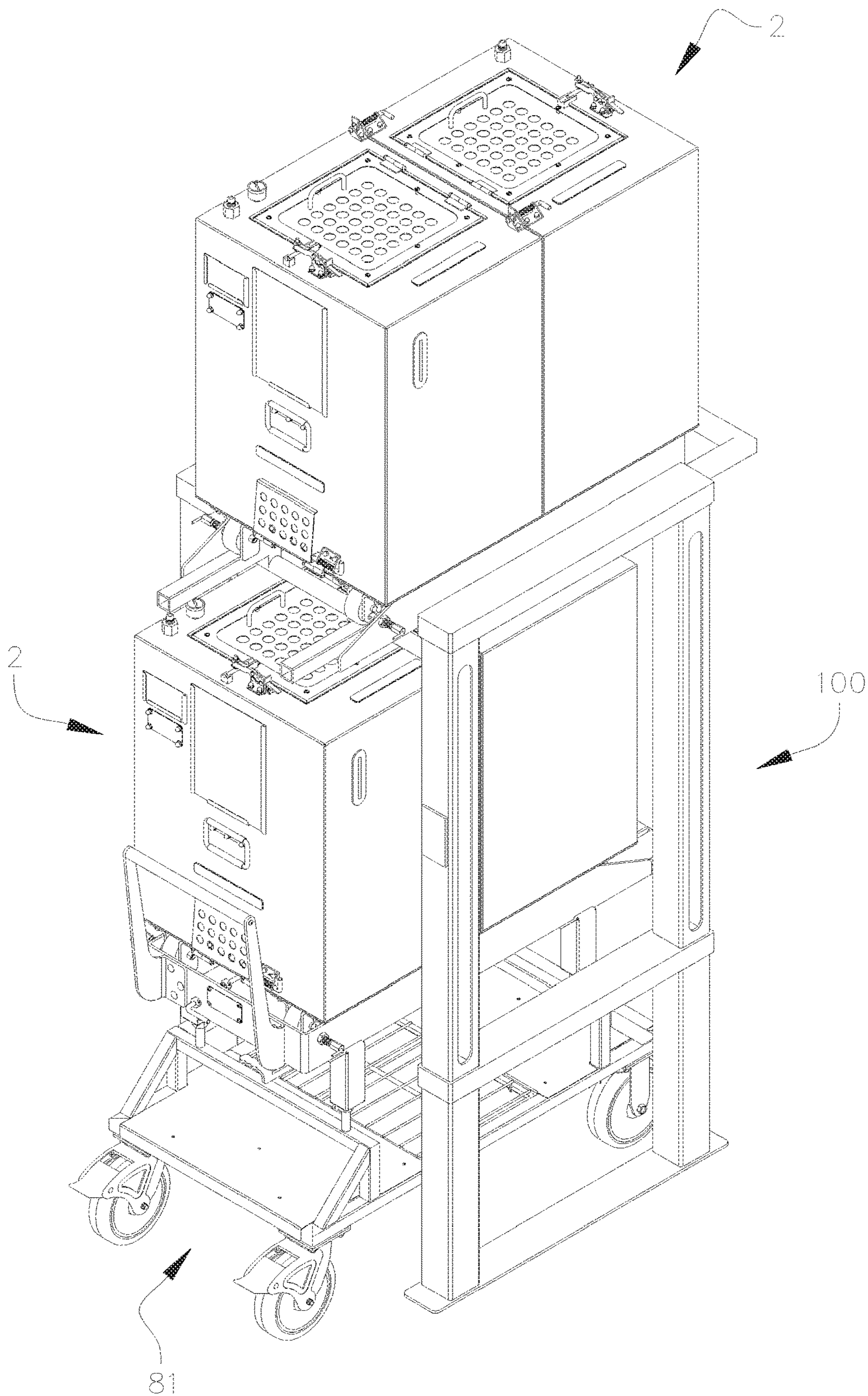


FIG. 14

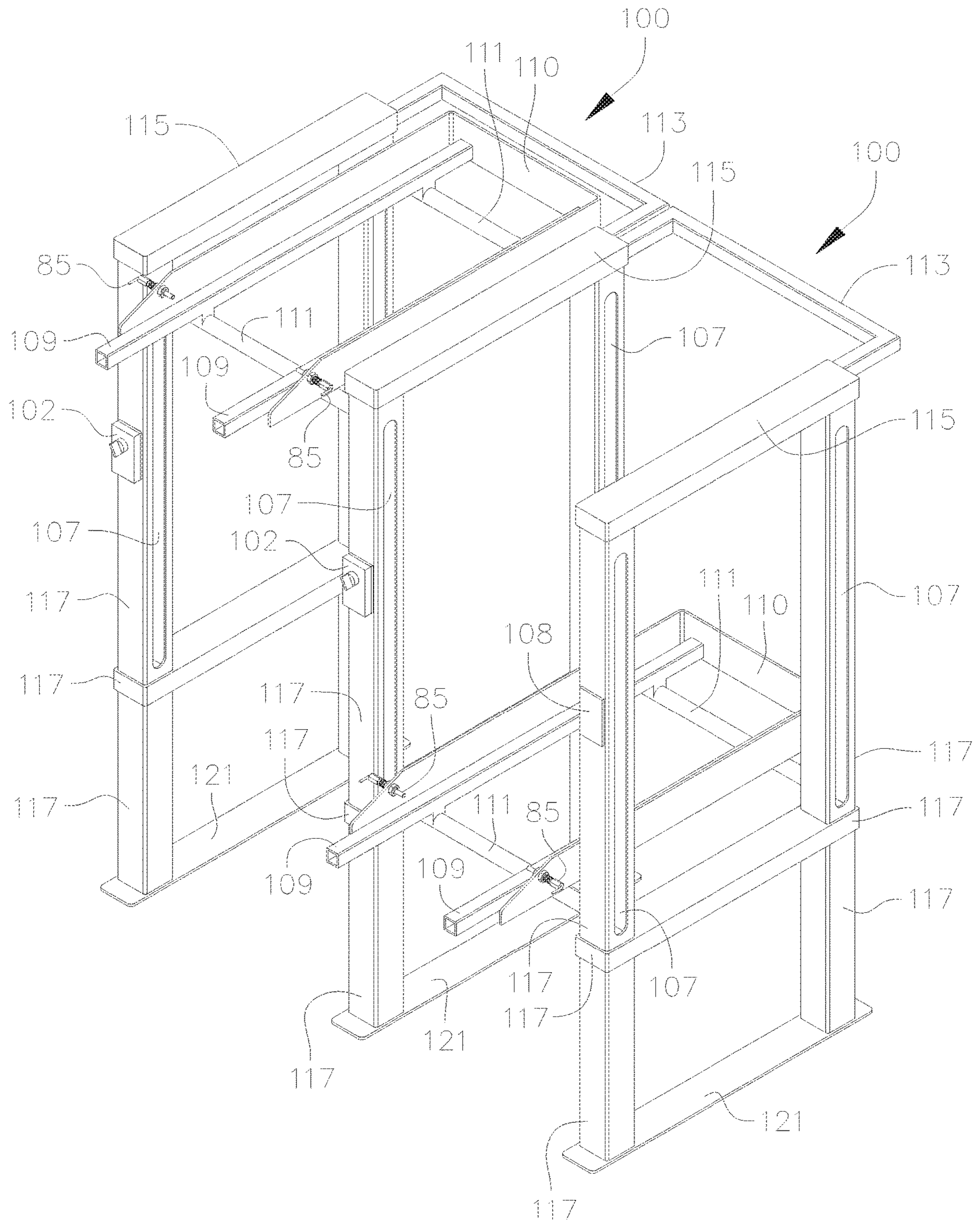


FIG. 15

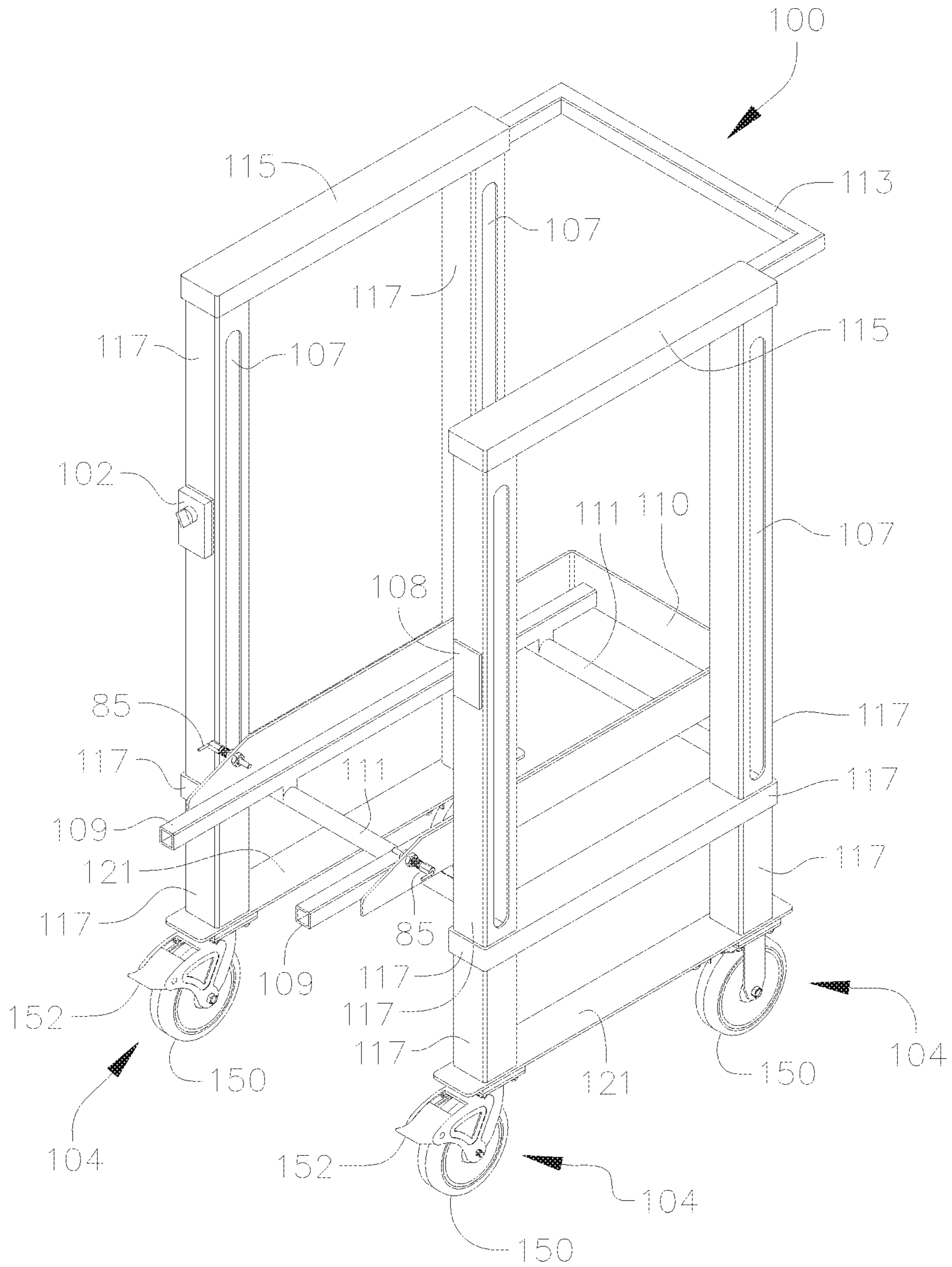


FIG. 16

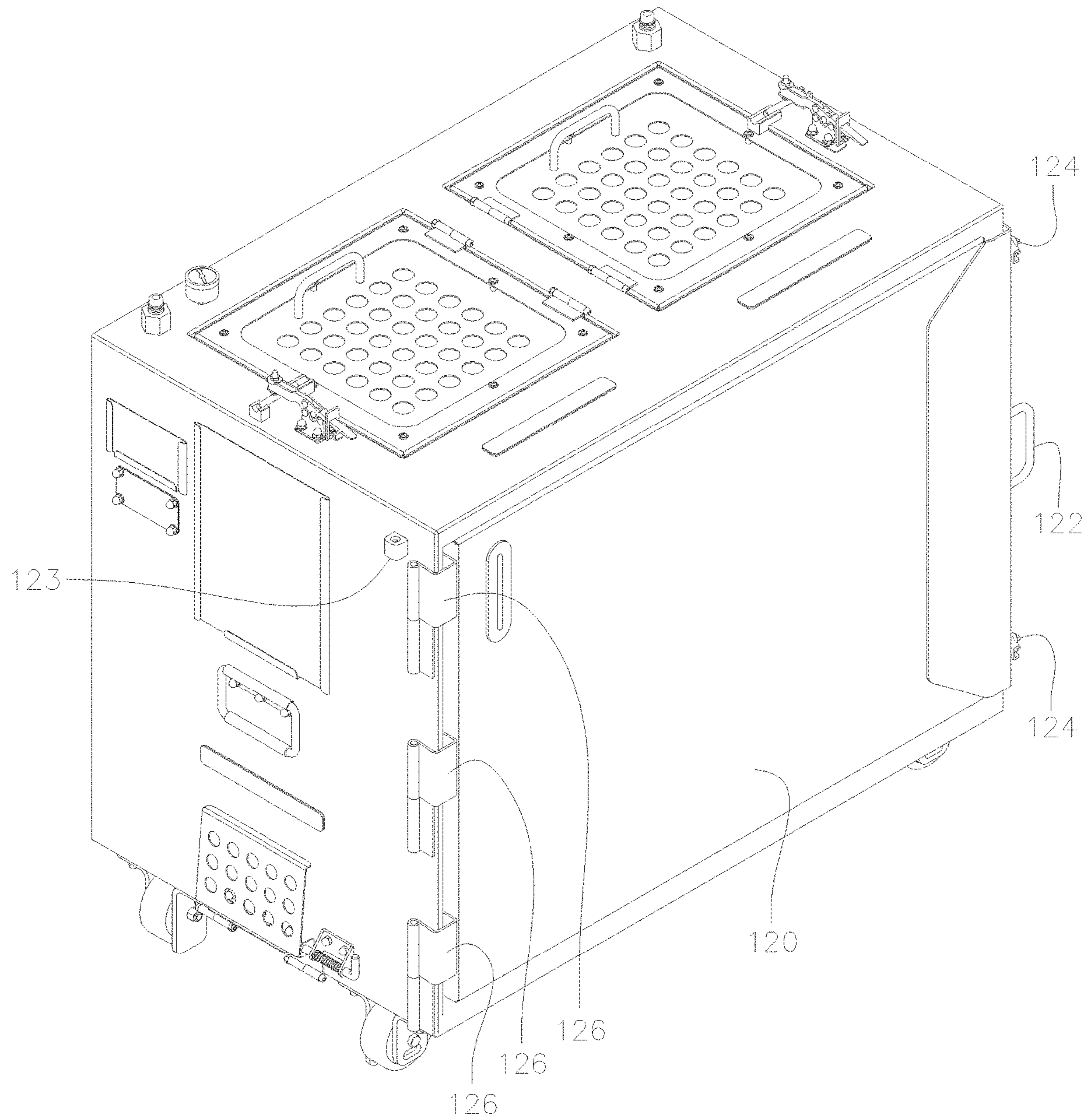


FIG. 17

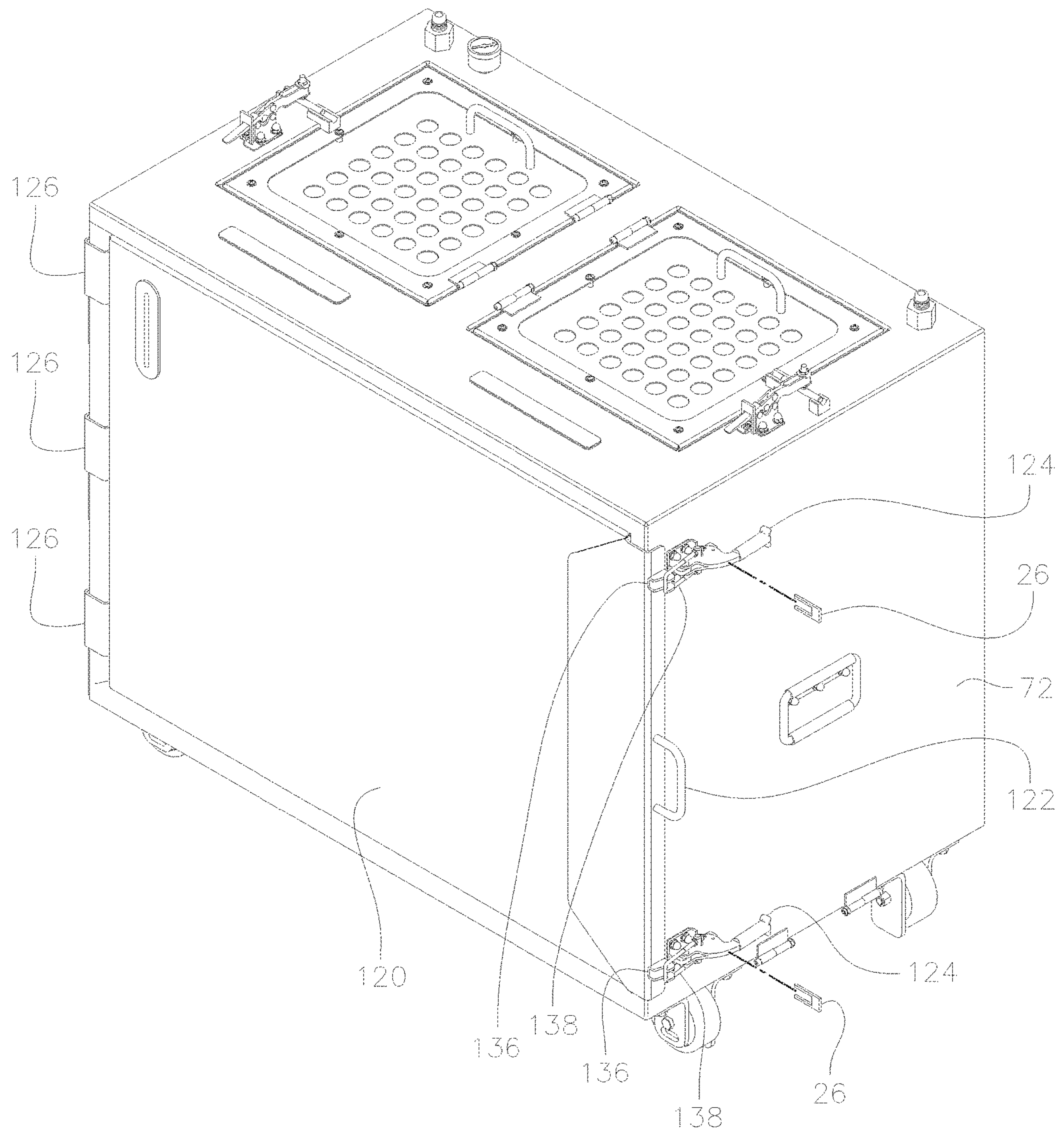


FIG. 18

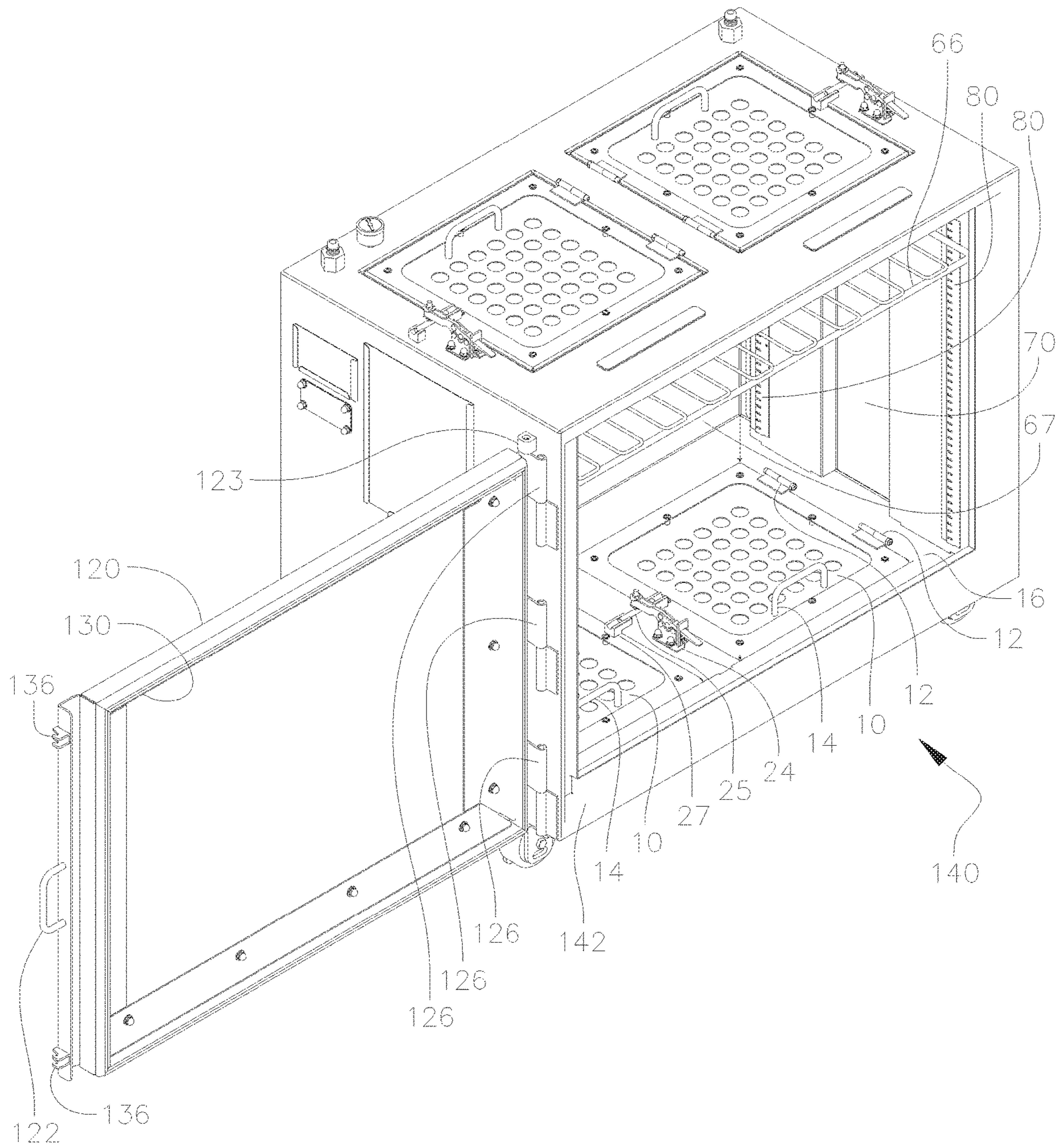


FIG. 19

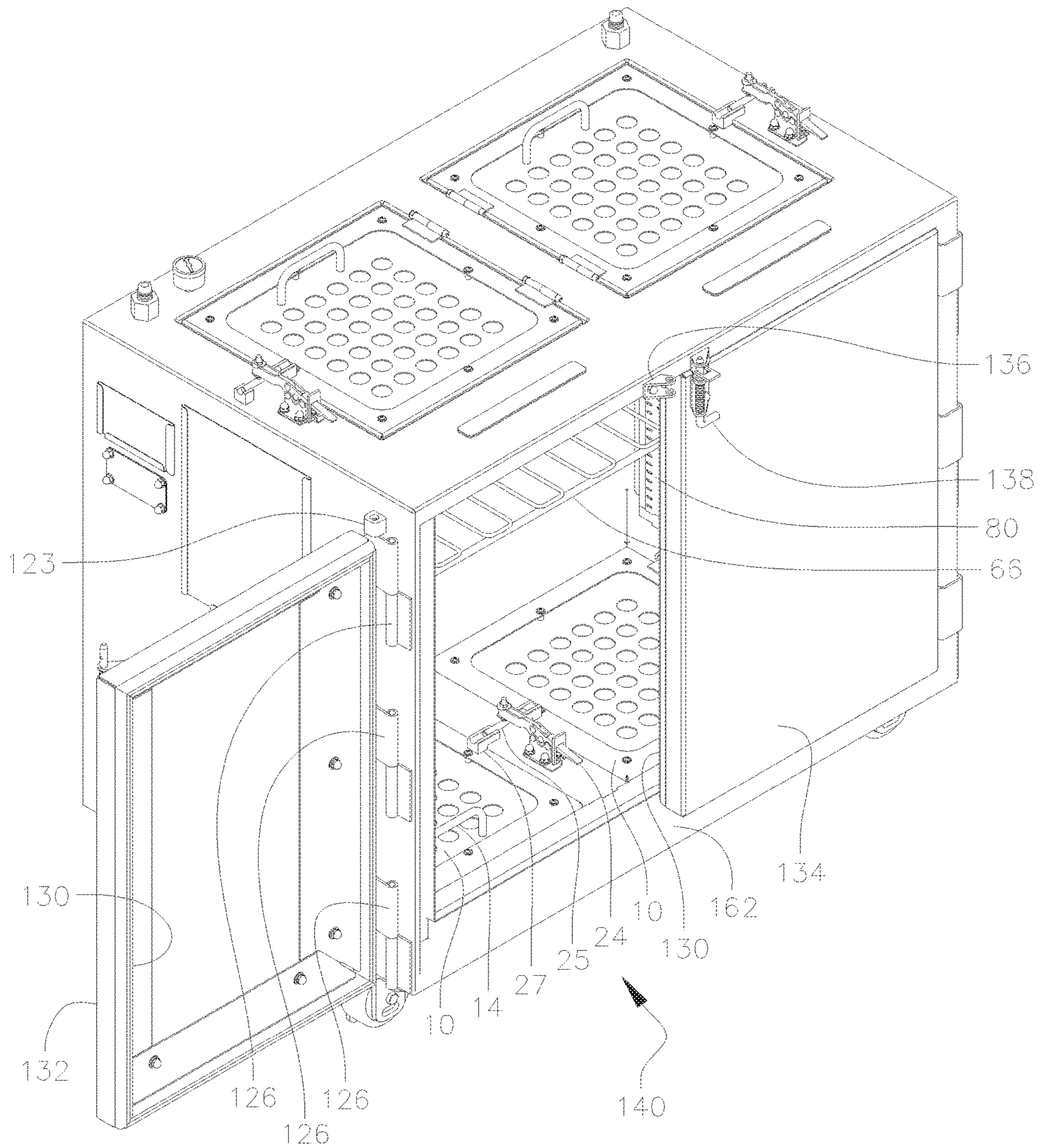


FIG. 20

**MOBILE APPARATUS AND METHOD FOR  
STERILIZING ONE OR MORE SURGICAL  
TRAYS WITH INTEGRABLE TRANSFER  
AND STORAGE SYSTEM**

CROSS-REFERENCE TO RELATED  
APPLICATIONS

This application is a continuation of U.S. patent application Ser. No. 16/212,579, filed on Dec. 6, 2018, which is a continuation of U.S. patent application Ser. No. 15/608,739, filed on May 30, 2017, now U.S. Pat. No. 10,179,183, which is a continuation of U.S. patent application Ser. No. 15/411,361, filed on Jan. 20, 2017, now U.S. Pat. No. 9,694,093, which is a continuation of U.S. patent application Ser. No. 13/944,875, filed on Jul. 17, 2013, now U.S. Pat. No. 9,616,143, the contents of each of which is incorporated herein by reference in its entirety.

BACKGROUND OF THE INVENTION

1. Field of the Invention

This invention relates to operating room sterilization equipment and methods, and in particular, to an improved mobile apparatus and method to sterilize one or more surgical trays, along with a dedicated integrable transfer and storage system.

2. Description of Related Art

A variety of instruments and supplies are required during modern operations. These are typically stored and sterilized in one or more wrapped trays. For example, an average knee replacement operation requires approximately twelve trays containing the instruments and supplies needed for this operation.

Traditionally, sterilization procedure has involved the steps of washing each tray, loading instruments and supplies into the tray, and then wrapping each tray individually within a protective wrap, frequently a 54-inch by 54-inch sterilizable linen or blue wrap. If a tray were to have sharp corners or protuberances, these would have to be padded with a towel or foam blocks to avoid tearing the protective wrap. The one or more loaded and wrapped trays would then be placed onto the shelves of a cart, and the cart inserted into an autoclave for sterilization.

Within the autoclave, the cart loaded with one or more trays generally would be sterilized at 270 degrees Fahrenheit for four to ten minutes, and then removed from the autoclave. The tray or trays are required to dry for up to 60 minutes before handling.

The tray or trays are put away into storage until needed. When required, each tray would be transported to the operating room, inspected and unwrapped as its contents were needed for the procedure being performed. Each tray would bear a chemical indicator that would read the sterilization status of a tray. Each chemical indicator would also then have to be inspected.

It would take in the vicinity of ten to fifteen minutes to inspect each tray and its chemical indicator and to unwrap the trays. Sterile 54-inch by 54-inch wraps cost approximately \$3.00 per tray, so that a cart bearing twelve trays would require about \$36.00 in sterile wraps. In addition, the cost of twelve chemical indicators and protective padding would have to be added to the sterilization costs for the cart.

If a wrap were found to have been torn or breached, the contents of the tray to which that wrap had been applied would have to be considered non-sterile. In this event, the autoclaving procedure would have to be repeated (which takes about one hour and 45 minutes), or in the alternative, an emergency “flash autoclave” would have to be performed. A flash autoclave involves sterilizing a tray in an autoclave for about ten minutes. A flash autoclave is not as thorough a sterilization as the full procedure, and carries greater risks. Therefore, when a sterile wrap was discovered to have been torn or breached in the operating room while a procedure was underway, the surgeon would be faced with the undesirable choice of having to wait one hour and 45 minutes for a full autoclave sterilization, or order a flash autoclave if such a delay were unacceptable. Any delay could be potentially damaging to the patient, because time spent under anesthesia is best minimized.

Mobile Apparatus and Method to Sterilize Surgical Trays, U.S. Pat. No. 8,454,901 (Snyder) teaches a mobile apparatus and method to sterilize surgical trays which does not require the use of protective wraps, which reduces the number of chemical indicators required, and which contemplates the capacity to transport the sterilization apparatus to and from an autoclave, a storage area, or an operating room. This apparatus and method, however, while clearly superior to more traditional sterilization processes, still requires the use of a large industrial autoclave, and provides adequate no means for readily moving the apparatus between a sterilization location, a storage area, and an operating room.

The large industrial autoclaves used in hospitals are very expensive pieces of equipment, costing between \$100,000.00 and \$250,000.00 each. A big hospital typically may have between four and six such autoclaves, which constitute a substantial capital investment. Moreover, there are other significant operational costs associated with these autoclaves, including labor and material costs associated with the preparation for each sterilization, as well as ongoing maintenance and repair. The failure of even a single autoclave can result in not only additional economic outlays, but in potentially adverse consequences for patient care.

By eliminating the need for separate industrial-sized autoclaves, a medical facility could enjoy substantial capital and operational savings, and patient care could be enhanced and rendered more reliable. Storage space could be better utilized and more sterilizations could be carried out in less time, particularly if a compact autoclave apparatus were to be integrated with a means of easily and securely transporting it from one location to another and with a means of maximizing the ease and efficiency with which such an apparatus were to be stored.

BRIEF SUMMARY OF THE INVENTION

The present invention, an improved mobile apparatus and method to sterilize surgical trays, comprises a cabinet, at least one shelf sized to support one or more surgical trays, and removable, autoclavable wheels. Surgical trays are placed within the cabinet, the cabinet doors are closed, and to sterilize the trays, an effective quantity of a sterilization agent is introduced into the cabinet via one or more input couplers attached to the cabinet for a time sufficient to carry out the sterilization of the interior of the cabinet and any contents thereof. The sterilization agent may then be removed from the cabinet via one or more vacuum outlet couplers. The cabinet doors are not unsealed until the cabinet is in the operating room, ready for use. At that point



the doors may be opened, any trays removed, and the sterilized contents of the trays used.

Chemical indicators and a locator card may be used to verify the sterilization status and autoclave history of the cabinet and its contents. Maintenance steps include periodically replacing the filters and door gasket. In at least one embodiment of the invention, the cabinet may be configured readily into a surgical back table. RF location software and hardware may be incorporated into the apparatus as well.

The invention further comprises and integrable transfer and storage system that includes a transfer cart to facilitate moving the cabinet between storage areas, operating rooms, and other locations within a medical facility, as well as a modular lift device allowing the cabinets to be stacked vertically for maximum storage efficiency. A transfer cart may also be stored within the lift device.

#### BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

FIG. 1 is a front left top isometric view of a clamshell-style embodiment of a Cabinet 2 with two closed Filter Well Vented Doors 10 on a Cabinet Roof 4 comprised of a Left Cabinet Roof 4a and a the Right Cabinet Roof 4b.

FIG. 2 is a front left top isometric view of a clamshell-style embodiment of a Cabinet 2 with two Filter Well Vented Doors 10 on the Cabinet Roof 4, the one on the Left Cabinet Roof 4a being open to reveal a Filter Well 58 underneath into which a Filter 56 may be inserted.

FIG. 3 is a front left bottom isometric view of a clamshell-style embodiment of a Cabinet 2 illustrating details of the Cabinet Bottom 60, including Left Bottom Filter Well 58a and Right Bottom Filter Well 58b.

FIG. 4 is a front left bottom isometric view of a clamshell-style embodiment of a Cabinet 2 reflecting the removable character of each Cabinet Wheel 48 and its associated Long Safety Retention Tab 50 and Short Safety Retention Tab with Slot 51.

FIG. 5 is a back left top isometric view of a clamshell-style embodiment of a Cabinet 2.

FIG. 6 is a front left top isometric view presenting a clamshell-style embodiment of a Cabinet 2 in a partially open state.

FIG. 7 is a front left top isometric view showing a clamshell-style embodiment of a Cabinet 2 in a fully open state for use as a surgical back table, with a plurality of Shelves 66 supported by a plurality of Shelf Supports 79.

FIG. 8 is a front left top isometric view presenting a clamshell-style embodiment of a Cabinet 2 in a fully open state revealing two Filter Well Vented Doors 10 on the Cabinet Floor 16, one in an open state, a single open Filter Well Vent Door Cam-Lock 24 used to secure them both, and a Filter Well 58b exposed by the open Filter Well Vented Door 10.

FIG. 9 is a front left top isometric view of a clamshell-style embodiment of a Cabinet 2 secured on one particular embodiment of a Transfer Cart 81.

FIG. 10 is a front left top isometric view illustrating a particular embodiment of a Transfer Cart 81.

FIG. 11 is a front left bottom isometric view of a particular embodiment of a Transfer Cart 81 reflecting the removable character of each Transfer Cart Wheel Assembly 118.

FIG. 12 is a front right top isometric view of a particular embodiment of a Lift Device 100.

FIG. 13 is a front right top isometric view of a particular embodiment of a Lift Device 100 illustrating how a Cabinet 2 may be transferred between a Transfer Cart 84 and the Lift Device 100.

FIG. 14 is a front right top isometric view of a particular embodiment of a Lift Device showing how Cabinets 2 may be stored vertically using the Lift Device 100.

FIG. 15 is a front right top isometric view of three Lift Device Frames 117 joined together to reflect the modular design and functionality of a Lift Device 100.

FIG. 16 is a front right top isometric view of a particular embodiment of a Lift Device 100 with Lift Device Wheel Assemblies 104 attached to the Lift Device Frame 117 via the Lift Frame Base Plate 121.

FIG. 17 is a front left top isometric view of a particular embodiment of a Cabinet 2 with a single Cabinet Door 120 in a closed position.

FIG. 18 is a front right top isometric view of a particular embodiment of a Cabinet 2 with a single Cabinet Door 120 in a closed position.

FIG. 19 is a front left top isometric view of a particular embodiment of a Cabinet 2 with a single Cabinet Door 120 in an open position.

FIG. 20 is a front left top isometric view of a particular embodiment of a Cabinet 2 with both a Left Cabinet Door 132 and a Right Cabinet Door 134.

#### REFERENCE NUMERALS IN THE DRAWINGS

- 2 Cabinet
- 2a Cabinet Left Portion
- 2b Cabinet Right Portion
- 4 Cabinet Roof
- 4a Cabinet Left Roof
- 4b Cabinet Right Roof
- 6 Cabinet Left Side
- 7 Cabinet Right Side
- 8 Cabinet Front
- 8a Cabinet Front Left Side
- 8b Cabinet Front Right Side
- 9 Cabinet Back
- 9a Cabinet Back Left Side
- 9b Cabinet Back Right Side
- 10 Filter Well Vented Door
- 11 Vent Hole
- 12 Filter Well Vented Door Hinge
- 14 Filter Well Vented Door Handle
- 16 Cabinet Floor
- 18 Clamshell Closure
- 20 Clamshell Closure—Female Member
- 22 Clamshell Closure—Male Member
- 24 Filter Well Vent Door Cam-Lock
- 25 Filter Well Vent Door Cam-Lock Male Element
- 26 Closure Integrity Lock
- 27 Filter Well Vent Door Cam-Lock Female Element
- 28 Chemical Indicator Sticker
- 30 FDA Certification Placard
- 32 Inlet Coupler
- 34 Pressure Gauge
- 35 Temperature Gauge
- 36 Chemical Indicator Card Holder
- 38 Serial/Lot Code Data Plate
- 40 Locator Card Holder
- 42 Cabinet Handle
- 44 External Cabinet Shelf
- 45 External Cabinet Shelf Lock
- 46 Clamshell Hinge

**48** Cabinet Wheel  
**50** Long Safety Retention Tab  
**51** Short Safety Retention Tab With Slot  
**52** Bar Code Indicator  
**53** Cabinet Stabilization Rod Bracket  
**54** Filter Well Vented Door Gasket  
**56** Filter  
**58** Filter Well  
**58a** Left Bottom Filter Well  
**58b** Right Bottom Filter Well  
**60** Cabinet Bottom  
**62** Outlet Coupler  
**64** Clamshell Gasket  
**66** Shelf  
**67** Cabinet Interior Back  
**68** Cabinet Back Right—Inside Wall  
**70** Cabinet Interior Right Side  
**72** Cabinet Side—Right  
**74** Cabinet Back Left—Inside Wall  
**76** Cabinet Side—Inside Left  
**78** Cabinet Ceiling  
**79** Shelf Support  
**80** Shelf Support Aperture  
**81** Transfer Cart  
**82** Transfer Cart Lower Assembly  
**83** Transfer Cart Upper Assembly  
**84** Transfer Cart Dock  
**85** Cabinet Safety Pin  
**86** Transfer Cart Connecting Rail  
**87** Transfer Cart Leveler  
**88** Transfer Cart Handle  
**89** Transfer Cart Shelf  
**90** Transfer Cart Integrated Autoclave Locking Mechanism  
**91** Transfer Cart Frame  
**92** Transfer Cart Integrated Cabinet Locking Mechanism  
**93** Transfer Cart Solid Shelf  
**94** Transfer Cart Stabilization Rod  
**95** Cabinet Safety Lock  
**96** Transfer Cart Wheel  
**97** Autoclave Disengaging Rod  
**98** Transfer Cart Wheel Lock  
**99** Autoclave Disengaging Rod Collar  
**100** Lift Device  
**101** Autoclave Disengaging Rod Spring  
**102** Lift Device Control Panel  
**103** Autoclave Disengaging Rod Handle  
**104** Lift Device Wheel Assembly  
**105** Autoclave Locking Hook  
**106** Cabinet Safety Lock Handle  
**107** Lift Channel  
**108** Plate  
**109** Lift Rail  
**110** Lift Dock  
**111** Lift Support Bar  
**113** Safety Retention Bar  
**115** Modular Connection Caps  
**117** Lift Device Frame  
**118** Transfer Cart Wheel Assembly  
**119** Transfer Cart Serial Number Plate  
**120** Cabinet Door  
**121** Lift Device Frame Base Plate  
**122** Cabinet Door Handle  
**123** Cabinet Door Catch  
**124** Cabinet Door Closure  
**126** Cabinet Door Hinge  
**130** Cabinet Door Gasket

**132** Left Cabinet Door  
**134** Right Cabinet Door  
**136** Cabinet Door Closure Female Element  
**138** Cabinet Door Closure Male Element  
**140** Cabinet Aperture  
**142** Interior Cabinet Face  
**150** Lift Wheel  
**152** Lift Wheel Lock  
**160** Cabinet Interior Face  
**162** Cabinet Exterior Face

#### DETAILED DESCRIPTION OF THE INVENTION

15 The present invention is an improvement over, and may incorporate all or any combination of features found in U.S. Pat. No. 8,454,901 B1 (Snyder). The invention that is the subject of the instant application comprises a Cabinet **2**, integrable with a Transfer Cart **81** and Lift Device **100**,  
 20 having cabinet access means for opening and closing the Cabinet **2**, cabinet securing means to maintain a Cabinet **2** in a closed state, as well as at least one Shelf **66** capable of admitting at least one surgical tray. The term ‘cabinet access means’ as utilized herein is intended to include any structure  
 25 that can be employed to carry out the function of opening and closing a Cabinet **2**, and the term ‘cabinet securing means’ is intended to include any structure that can be employed to carry out the function of fastening to ensure that a Cabinet **2** remains in a closed state, whether or not such a  
 30 structure is recited with particularity herein.

A Cabinet **2**, which may be made from stainless steel, other metal or synthetic materials, or indeed, any other suitable materials or combinations of any such suitable materials whatsoever, may have one or more filterable vents  
 35 allowing air to pass between the exterior to the interior of the Cabinet **2**, said vents typically located in the vicinity of a Cabinet Roof **4**, a Cabinet Bottom **60**, or both. After at least one standard surgical tray has been loaded into a Cabinet **2** and the Cabinet **2** has been closed and sealed, steam,  
 40 ethylene oxide gas (ETO) or any other appropriate sterilization agent is introduced into the Cabinet **2** through at least one Input Coupler **32** in an effective amount for a time sufficient to achieve sterilization of the interior of the Cabinet **2** and its contents.

45 A sterilization agent thereafter may be evacuated from a Cabinet **2** through at least one vacuum Outlet Coupler **62**, and the Cabinet **2** then may transferred a storage area until needed or otherwise be taken to an operating room where the Cabinet **2** may be reopened and unsealed, and any surgical  
 50 tray therein removed and used as required, obviating the necessity of protective wraps and redundant chemical indicators, as well as the necessity of an industrial autoclave into which the entire Cabinet **2** must be inserted in order to carry out sterilization of the interior of the Cabinet **2** and its  
 55 contents.

The Cabinet **2** has been designed to be integrated with a Transfer Cart **81** and transported via said Transfer Cart **81** between a given sterilization location, a storage location, and an operating room. A Transfer Cart **81** itself is designed  
 60 to be secured to an industrial autoclave for purposes of transferring a Cabinet **2** from the Transport Cart **81** into an industrial autoclave, if desired, for sterilization of an entire Cabinet **2** and its contents. The Cabinet **2** and the Transfer Cart **81** are meant to integrate with a dedicated modular,  
 65 expandable Lift Device **100** that allows vertical stacking of Cabinets **2** for efficient storage and provides a means of storage for at least one Transfer Cart **81** as well.

FIG. 1 is a front left top isometric view of a clamshell-style embodiment of a Cabinet 2 in a closed state. In this embodiment, the Cabinet 2 comprises a Left Cabinet Portion 2a and a Right Cabinet Portion 2b. Clamshell Hinges 46 allow the Cabinet 2 to be opened and reopened to access the interior of the Cabinet 2 by pivotally rotating the Left Cabinet Portion 2a and the Right Cabinet Portion 2b independently away from one another, and closed and reclosed by pivotally rotating said portions towards one another. The Left Cabinet Portion 2a and the Right Cabinet Portion 2b may be secured together in the closed state by any cabinet securing means, which will typically be mechanical in nature, such as the Clamshell Closures 18 illustrated in FIG. 1, each such Clamshell Closure 18 comprising a Clamshell Closure Female Member 20 and a Clamshell Closure Male Member 22.

In this particular clamshell-style embodiment, a Cabinet Roof 4 is formed by a Left Cabinet Roof 4a and a Right Cabinet Roof 4b adjacent to one another when the clamshell embodiment of the Cabinet 2 is in a closed state. One or more Filter Well Vented Doors 10, each of which may include a Filter Well Vented Door Handle 14, may be located on both the Left Cabinet Roof 4a and the Right Cabinet Roof 4b. Every Filter Well Vented Door 10 has a plurality of Vent Holes 11. Each Filter Well Vented Door 10 may be removably attached to the Cabinet Roof 4 or Cabinet Floor 16 (see FIG. 8) by means of a Filter Well Vented Door Hinge 12, and each Filter Well Vented Door 10 may employ a Filter Well Vented Door Handle 14 to facilitate the opening and closing of the Filter Well Vented Door 10.

A Filter Well Vented Door 10 may be secured in a closed position by locking means, such as the Filter Well Vent Door Cam-Lock 24 pictured in the embodiment in FIG. 1. A Filter Well Vent Door Cam-Lock 24 typically may be comprised of one or more Filter Well Vent Door Cam-Lock Female Elements 27 and one or more Filter Well Vent Door Cam-Lock Male Elements 25. Security integrity means, typically mechanical in nature, such as the Closure Integrity Lock 26 illustrated, may be used to ensure the integrity of any locking means, such as a Filter Well Vent Door Cam-Lock 24, so that said cabinet securing means do not become disengaged or otherwise fail during the course of sterilization. The term 'security integrity means' is intended to include any structure that can be employed to carry out the function of ensuring or enhancing the integrity of any other securing means or locking means, whether or not such a structure is recited with particularity herein. A Chemical Indicator Sticker 28 may be applied to any Closure Integrity Lock 26 to help to ascertain readily the sterilization status of the Cabinet 2.

As illustrated in the embodiment present in FIG. 1, a Pressure Gauge 34 and a Temperature Gauge 35 may be incorporated into the Cabinet 2 to allow monitoring of the temperature and pressure on the inside of the Cabinet 2 before, during, and after sterilization. A Chemical Indicator Card Holder 36 in which a chemical indicator card (not illustrated) may be inserted to further ascertain the sterilization status of the Cabinet 2 also may be positioned on the outside of the Cabinet 2. A Serial/Lot Code Data Plate 38 can be attached to the Cabinet 2 for identifying the Cabinet 2, and a Locator Card Holder 40 may be included on the Cabinet 2 to accept a locator card (not illustrated) for recording the history of the Cabinet 2, e.g., the date and time that the Cabinet 2 has undergone autoclave. FDA Certification Placards 30 may provide information required by federal law and regulations concerning requirements and recommendations respecting the Cabinet 2 and its operation.

Each Cabinet 2 may have a plurality of removable, autoclavable Cabinet Wheels 48 to facilitate its movement between a dedicated Transfer Cart 81 with one or more Transfer Cart Connecting Rails 86 and a designated Lift Device 100 with one or more Lift Rails 109. A Cabinet Wheel 48, together with a Long Safety Retention Tab 50 and a Short Safety Retention Tab with Slot 51, may be attached to a Cabinet 2 by screws or by any other suitable attachment means. The Long Safety Retention Tab 50 associated with a Cabinet Wheel 48 serves to keep the Cabinet Wheel 48 on and guided by a Transfer Cart Connecting Rail 86, a Lift Rail 109, or a rail used in an industrial autoclave, as well as to provide a structure with which a Cabinet Safety Lock 95 may engage to secure a Cabinet 2 to a Transfer Cart 81. The Short Safety Retention Tab with Slot 51 associated with a Cabinet Wheel 48 provides a structure with which a Cabinet Safety Pin 85 may engage to secure a Cabinet 2 to a Transfer Cart 81.

FIG. 1 further reflects a Cabinet Handle 42 on a Cabinet Right Side 6. A Cabinet Handle 42 may be positioned on either side of the Cabinet 2 to allow the Cabinet 2 to be pulled or otherwise manipulated into a desired position. The Cabinet may also have a hinged deployable External Cabinet Shelf 44 for the placement of a biological challenge pack for orthopedic prostheses and similar items, which may be sterilized within the Cabinet 2. The External Cabinet Shelf 44 may be locked into place and unlocked by means of an External Cabinet Shelf Lock 45.

FIG. 2 is another front left top isometric view of a clamshell-style embodiment of the Cabinet 2 in a closed state, but with a Filter Well Vented Door Cam-Lock 24 disengaged and Closure Integrity Lock 26 removed, and an associated Filter Well Vented Door 10 opened to reveal a Filter Well 58 in a Left Cabinet Roof 4a into which a Filter 56, typically made of paper, fabric, synthetic, or other appropriate material or combination of materials, may be inserted and subsequently held in place when the Filter Well Vented Door 10 is closed and secured with the Filter Well Vented Door Cam-Lock 24. Each Filter Well 58 has a plurality of Vent Holes 11. The Filter Well Vented Door 10 employs a Filter Well Vented Door Gasket 54 intended to create an airtight seal with the Filter Well 58. Thus, air may pass between the exterior and the interior of the Cabinet 2 through the Vent Holes 11 in the Filter Well 58, the Filter 56, and the Vent Holes 11 in the Filter Well Vented Door 10 when a Filter 56 is interposed between the Filter Well 58 and the Filter Well Vented Door 10, but may not circumvent the Filter 56. FIG. 2 additionally illustrates the External Cabinet Shelf 44 in a fully deployed position.

FIG. 3 is a front left bottom isometric view of the Cabinet 2 revealing several features in the area of a vented Cabinet Bottom 60. A Cabinet Bottom 60 may have at least one Filter Well 58. In the embodiment illustrated in FIG. 3, there is Left Bottom Filter Well 58a and a Right Bottom Filter Well 58b, each of which has Vent Holes 11. A Cabinet Stabilization Rod Bracket 53, which may be located on or about the Cabinet Bottom 60, is shown in FIG. 3 to be positioned longitudinally across a center portion of the Left Bottom Filter Well 58a and the Right Bottom Filter Well 58b. Any sterilization agent introduced into the Cabinet 2 may be extracted through an Outlet Coupler 62. FIG. 3 shows how the Long Safety Retention Tab 50 may extend below the Cabinet Wheel 48, and also illustrates in greater detail the Short Safety Retention Tab with Slot 51.

FIG. 4 presents another front left bottom isometric view of the Cabinet 2. Each removable Cabinet Wheel 48 may be attached to the Cabinet Bottom 60 by way of screws or other

suitable attachment means. The removable character of each Cabinet Wheel **48** in this particular embodiment is clearly illustrated.

A back right top view of a Cabinet **2** is presented in FIG. **5**.

In FIG. **6**, a clamshell-style embodiment of a Cabinet **2** is illustrated in a partially open state, in which a Left Cabinet Portion **2a** and a Right Cabinet Portion have been partially pivotally rotated away from one another. When the Cabinet **2** is in a closed state, each Clamshell Gasket **64**, which may be made of heat-resistant silicone or other suitable material, creates a seal between the Left Cabinet Portion **2a** and the Right Cabinet Portion **2b**, as well as between the Left Cabinet Portion **2a** and the Cabinet Floor **60** and between the Right Cabinet Portion **2b** and the Cabinet Floor **60**. The one or more Shelves **66** within the Cabinet **2** serve to accept and support one or more surgical trays inside the Cabinet **2**. Each Shelf **66** placed within the Cabinet **2** may have its own Bar Code Indicator **52** for identification purposes.

FIG. **7** illustrates the ability of the particular clamshell-style embodiment depicted to be configured as a surgical back table by pivotally rotating the Left Cabinet Portion **2a** and the Right Cabinet Portion **2b** into a fully open position allowing the Left Cabinet Roof **4a** and the Right Cabinet Roof **4b** to rest on the floor. FIG. **7** additionally reveals a plurality of vertically disposed Shelf Supports **79** within the Cabinet **2** when it is in a closed state that are together capable of supporting each Shelf **66** within the Cabinet **2**. Each Shelf **66** may be removably coupled or otherwise attached to each Shelf Support **79**. In the illustrated embodiment, this is accomplished by means of attaching a Shelf **66** to a Shelf Support **79** via a plurality of Shelf Support Apertures **80** associated with each Shelf Support **79**. The level of each Shelf **66** relative to the vertically disposed Shelf Supports **79** may be adjusted by attaching a Shelf **66** to different sets of Shelf Support Apertures **80** at the same level.

FIG. **8** illustrates the location of a Filter Well Vent Door **10** located on the Cabinet Floor **16**, including a Filter Well Vent Door **10** in an open position to reveal a Filter Well **58** below, said Filter Well **58** being the Right Bottom Filter Well **58b** of FIG. **3** and FIG. **4**.

FIG. **17** depicts an alternative embodiment of a Cabinet **2** with a single Cabinet Door **120**, hingeably connected to the Cabinet **2** via a plurality of Cabinet Door Hinges **126** on the Cabinet Left Side **6**. Alternatively, a single Cabinet Door Hinge **126** may be used to hingeably connect a Cabinet Door **120** to a Cabinet **2**. A Cabinet Door Handle **122** may be utilized to facilitate opening and closing a Cabinet Door **120**. A Cabinet Door Catch **123** proximate to a Cabinet Door Hinge **126** allows the Cabinet Door to be held in the open position when loading or unloading a Cabinet **2**. One or more cabinet securing means, such as the Cabinet Door Closures **124** illustrated, may be employed to fasten a Cabinet Door **120** to a Cabinet **2** to maintain a Cabinet **2** in a closed state.

In the particular embodiment of the Cabinet **2** that appears in FIG. **18**, each Cabinet Door Closure **124** comprises a Cabinet Door Closure Female Element **136** attached to a Cabinet Door **120** and a Cabinet Door Closure Male Element **138** attached to a Cabinet **2** on the Cabinet Right Side **7**. Security integrity means such as a Closure Integrity Lock **26** may be employed to ensure that a Cabinet Door Closure **124** remains engaged or otherwise does not fail throughout any sterilization process.

FIG. **19** illustrates an embodiment of a Cabinet **2** with a single Cabinet Door **120** in the fully open position with a

Cabinet Door Catch **123** engaged. The Cabinet Interior Right Side **70**, Cabinet Interior Back **67**, and Cabinet Floor **16** are revealed. In this particular embodiment of the Cabinet **2**, two Shelf Supports **79** are fixed to the Cabinet Interior Right Side **70** and to the opposite facing interior side (not visible in this view). The level of each Shelf **66** relative to the vertically disposed Shelf Supports **79** may be adjusted by attaching a Shelf **66** to different sets of Shelf Support Apertures **80** at the same level.

A Cabinet Door Gasket **130** made of heat-resistant silicone or other suitable material, located inside the Cabinet Door **120**, is intended to create an airtight seal between the Cabinet Door **120** and the Interior Cabinet Face **142** around the perimeter of a Cabinet Aperture **140** when the Cabinet Door **120** is closed to cover sealably said Cabinet Aperture **140** and a Cabinet Door Closure **124** or other cabinet securing means is engaged. Security integrity means, such as a Closure Integrity Lock **26** (not illustrated in FIG. **20**), additionally may be employed.

The embodiment in FIG. **20** utilizes a two-door design, with a Left Cabinet Door **132** and a Right Cabinet Door **134** meeting at the center of the Cabinet **2** over a Cabinet Aperture **140**, and one or more Cabinet Door Hinges **126** hingeably attaching each such door to the Cabinet **2**. Both the Left Cabinet Door **132** and the Right Cabinet Door **134** may have a cabinet securing means such as the illustrated Cabinet Door Closure **124**, comprised of a Cabinet Door Closure Female Element **136** and a Cabinet Door Closure Male Element **138**. A Cabinet Door Gasket **130** on the interior of both the Left Cabinet Door **132** and the Right Cabinet Door **134** may be employed to create an airtight seal between each of these doors **132**, **134** and the Cabinet **2**, as well as between the doors **132**, **134** themselves. Additionally, a gasket of suitable material such as heat-resistant silicone (not illustrated) may be interposed between the doors **132**, **134** to effectuate better sealing.

In FIG. **9**, one possible embodiment of a Transfer Cart **81** is depicted with a clamshell-style embodiment of a Cabinet **2** secured thereon. The Transfer Cart **81** shown comprises a Transfer Cart Frame **91**, consisting of a Transfer Cart Lower Assembly **82** and a Transfer Cart Upper Assembly **83**. A Transfer Cart Lower Assembly **82** may incorporate a wire-style Transfer Cart Shelf **89** in the center, on either end of which may be a Transfer Cart Solid Shelf **93**. Attached to the Transfer Cart Frame **91** is a plurality of removable Transfer Cart Wheel Assemblies **118**. Each Transfer Cart Wheel Assembly **118** may include a Transfer Cart Wheel Lock **98** to arrest temporarily the motion of a Transfer Cart Wheel **96**.

A Transfer Cart Upper Assembly **83** comprises a Transfer Cart Dock **84** into which a Cabinet **2** may be inserted. The Transfer Cart Dock **84** may be supported by a plurality of Transfer Cart Levelers **87**. Each such Transfer Cart Leveler **87** has adjustment means, which typically may comprise two or more nuts about a vertical threaded shaft, allowing the level of the Transfer Cart Dock **84** and any Cabinet **2** therein to be leveled. The term 'adjustment means' as utilized herein is intended to include any structure that can be employed to carry out the function of making a Cabinet **2** level within a Transfer Cart Dock **84** or a Lift Dock **110**, whether or not such a structure is recited with particularity herein.

A Cabinet **2** is situated in the Transfer Cart Dock **84** with its Cabinet Wheels **48** resting on Transfer Cart Connecting Rails **86** within the Transfer Cart Dock **84**, which Transfer Cart Connecting Rails **86** may be vertically and horizontally adjustable and at one end are tapered, allowing them to mate or pair with companion rails on a standard industrial autoclave and with Lift Rails **109** on a Lift Device **100**. The Long

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Safety Retention Tabs **50** are intended to ensure that the Cabinet Wheels **48** remain on and are guided by the Transfer Cart Connecting Rails **86**. A Transfer Cart Dock **84** typically will include one or more Cabinet Pins **85**, each of which may be inserted into a Short Safety Retention Tab with Slot **51** to secure a Cabinet **2** to and integrate a Cabinet **2** with the Transfer Cart **81**. A Transfer Cart Handle **88** serves to facilitate moving the Transfer Cart **81** and any Cabinet **2** therein through pushing and pulling, or a combination thereof. A Transfer Cart Integrated Autoclave Locking Mechanism **90** with one or more Autoclave Locking Hooks **105** allows the Transfer Cart **81** to be secured to and unsecured from an industrial autoclave.

In FIG. **10**, the Transfer Cart Integrated Autoclave Locking Mechanism is more fully revealed, showing an Autoclave Disengaging Rod **97** that, when pulled, causes each Autoclave Locking Hook **105** to disengage from a standard industrial autoclave by raising any said Autoclave Locking Hook **105** and thereby unsecure the Transfer Cart **81** for removal from the autoclave. An Autoclave Disengaging Rod Spring **101** is disposed about a portion of the Autoclave Disengaging Rod **97** between the inside of the Transfer Cart Dock **84** and an Autoclave Disengaging Rod Collar **99** affixed to the Autoclave Disengaging Rod **97**, causing the Autoclave Disengaging Rod **97** to remain in a fully forward position when not being pulled to raise each Autoclave Locking Hook **105**.

A Cabinet Safety Lock **95**, in combination with any Cabinet Safety Pin **85**, may provide a redundant means of integrating and securing the Cabinet **2** to the Transfer Cart **81** by engaging with a Long Safety Retention Tab **50**. A Transfer Cart Stabilization Rod **94**, inserted into a Cabinet Stabilization Rod Bracket **53**, may provide yet another means of ensuring that a Cabinet **2** is well secured to the Transfer Cart **81**.

FIG. **11** reflects the removable character of any Transfer Cart Wheel Assembly **118**. Each Transfer Cart Wheel Assembly **118**, including any Transfer Cart Wheel **96** and Transfer Cart Wheel Lock **98** of which it may be comprised, may be removed.

A Lift Device **100** is pictured in FIG. **12**, comprising at least two Lift Device Frames **117** as well as at least one Safety Retention Bar **113** joining Lift Device Frames **117** and at least two Modular Connection Caps **115** to secure the at least one Safety Retention Bar **113** to the Lift Device Frames **117**. A Modular Connection Cap **115** additionally can be used to extend the capacity of a Lift Device **100** by serving to secure two Safety Retention Bars **113** to a common Lift Device Frame **117**. One or more Lift Frame Base Plates **121** attached to the bottom of a Lift Device Frame provide stability to a Lift Device Frame **117** as well as to the overall Lift Device **100**. A Lift Device Frame, Safety Retention Bar, Modular Connection Cap, and Lift Frame Base Plate may be made from stainless steel, other metal or synthetic materials, or indeed, any other suitable materials or combinations of such materials whatsoever.

At least one Lift Dock **110** capable of accepting a Cabinet **2** (illustrated in subsequent figures) is supported by one or more Lift Support Bars **111**, the ends of which extend into Lift Channels **107** in the Lift Device Frame **117**, allowing the Lift Dock **110** and any Cabinet **2** therein to move vertically with respect to a Lift Device Frame **117**. The removable Cabinet Wheels **48** of any Cabinet **2** situated in the Lift Dock **110** rest on Lift Rails **109**. Each Lift Rail **109** may be adjustable both vertically and horizontally, and has an open end to accept the tapered end of a Transfer Cart

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Connecting Rail **86**. At least one Cabinet Safety Pin **85** may be employed to secure a Cabinet **2** to a Lift Dock **110**.

A Lift Device **100** is intended to accommodate lift control means, which may be mechanical or electronic in nature and operated from a Lift Control Panel **102** to control lift power means, such as an electric motor, hydraulic, or pneumatic system (not pictured) in combination with lift means, such as a screw mechanism, cable system or scissor jack mechanism (not pictured) to accomplish the raising or lowering of the one or more Lift Support Bars **111** supporting a Lift Dock **110**, and hence, the raising and lowering of the Lift Dock **110** and any Cabinet **2** therein. The term 'lift control means' as utilized herein is intended to include any structure that can be employed to carry out the function of controlling a lift power means, the term 'lift power means' as used herein means to include any structure that can be employed to power a lift means, and the term 'lift means' is intended to include any structure that can be employed to carry out the function of raising and lowering a Lift Dock **110** and any Cabinet **2** therein via one or more Lift Support Bars **111**, whether or not any such structure are recited with particularity herein.

The Lift Device Frame will typically have at least two locations for the placement and installation of a Lift Device Control Panel **102** in the Lift Device Frame **117**, one on either side of the Lift Dock **110**, to enhance the modular character of the Lift Frame Device **100**. A Plate **108** may be placed at any unused location for the placement and installation of a Lift Device Control Panel **102**.

FIG. **13** illustrates the manner in which a Cabinet **2** may be conveyed between a Transfer Cart **81** and a Lift Device **100**, reflecting how the tapered end of a Transfer Cart Connecting Rail **86** may be lined up for insertion into the hollow end of a Lift Rail **112** to allow a Cabinet **2** to roll between a Transfer Cart Dock **84** and a Lift Dock **110**. Further illustrated is an Autoclave Disengaging Rod Handle **103** that may be used to pull the Autoclave Disengaging Rod **97** to disengage any Autoclave Locking Hook **105** from an industrial autoclave and thus unsecure from the autoclave the Transfer Cart **81**, as well as a Cabinet Safety Lock Handle **106** to engage and disengage the Cabinet Safety Lock **95** to and from a Long Safety Retention Tab **50**. A Transfer Cart Serial Number Plate **119** may be affixed to a Transfer Cart Dock **84** or elsewhere on a Transfer Cart **81** for purposes of identification.

FIG. **14** demonstrates the manner in which Cabinets **2** may be stacked vertically and stored within the Lift Device **100**. In the embodiment illustrated a Transfer Cart **81** with a Cabinet **2** in its Transfer Cart Dock **84** is also stored within the Lift Device **100**, obviating the need for more than one Lift Dock **110**.

FIG. **15** shows the modular character of one embodiment of a Lift Device **100**. Three Lift Device Frames **117** are connected via two Safety Retention Bars **113** sharing a Modular Connection Cap **115**. Each Lift Dock **110** is raised and lowered using its own Lift Control Panel **102**. The illustrated configuration allows for storage of up to four Cabinets **2** and two Transport Carts **81**.

In FIG. **16**, removable Lift Device Wheel Assemblies **104** have been connected to the bottom of the Lift Device Frame Base Plate **121** to allow the Lift Device **100** to be easily moved. Alternatively, a Lift Device Wheel Assembly **104** may be connected to a Lift Frame **117** through a Lift Frame Base Plate **121**, or directly to a Lift Device Frame **117** by first removing any Lift Device Frame Baseplate **121** from the bottom of the Lift Device Frame **117**. A Lift Device Wheel Assembly **104** comprises a Lift Wheel **150**, and may

further comprise a Lift Wheel Lock **152** to arrest temporarily the motion of a Lift Wheel **150**.

The Cabinet **2** as described allows for an improved method of sterilization of surgical trays. First, gaskets may be examined and replaced as necessary or desired. In the case of a clamshell-style embodiment of a Cabinet **2**, any Clamshell Gaskets **64** may be inspected and replaced if necessary or desired. With respect to door-style embodiments of a Cabinet **2**, Cabinet Door Gaskets **130** may be replaced as necessary or desired, as well as any gasket between a Left Cabinet Door **132** and a Right Cabinet Door **134**. Filter Well Vented Door Gaskets may also be inspected and replaced as necessary or desired.

Next, a Cabinet **2** is prepared for sterilization by installing any necessary or desired Filters **56** (Filters **56** may, but need not, be used if sterilization is to be conducted with Ethylene Oxide (ETO) gas). The installation of Filters **56** is accomplished, with respect to each Filter Well Vent Door **10**, by disengaging each Filter Well Vent Door Cam-Lock **24** or other locking means so as to unlock the Filter Well Vent Door **10**, opening each Filter Well Vent Door **10**, inserting a Filter **56** within each Filter Well **58**, closing each Filter Well Vent Door **10**, engaging each locking means, such as a Filter Well Vent Door Cam-Lock **24**, and installing security integrity means, such as a Closure Integrity Lock **28**.

At this point, a Cabinet **2** may be closed and secured until it is time to proceed with sterilization. In the case of a clamshell version of a Cabinet **2**, this may be accomplished by pivoting a Left Cabinet Portion and a Right Cabinet Portion towards one another, then engaging the Clamshell Closure **18** or other cabinet securing means to hold fast the Cabinet **2**. In the case of a door embodiment, the Cabinet Door(s) **120** is/are closed and the Cabinet Door Closure **124** or other cabinet securing means engaged. When it is time for sterilization, the Cabinet **2** may again be opened as described above.

When it is time for sterilization, surgical trays and their respective contents are then inserted into the Cabinet **2** as prepared above and onto Shelves **66** that have already been installed within the Cabinet **2** at the desired level(s). Chemical Indicator Stickers **28** may at this point be inserted within the interior of the Cabinet **2**, which is then closed as described above, and the Clamshell Closure **18**, Cabinet Door Closure **124**, or other cabinet securing means engaged. At this point, Closure Integrity Locks **26** or other security integrity means may be engaged with respect to the Clamshell Closure **18**, Cabinet Door Closure **124**, or other cabinet securing means, as applicable.

One or more supply lines for a sterilization agent is/are then attached to one or more Inlet Couplers **34**, and one or more vacuum lines are attached to one or more Outlet Couplers **62**. The sterilization agent, which may be steam, ETO, or another appropriate substance, is then introduced into the Cabinet **2** through the one or more Inlet Coupler(s) **34** in an effective amount for a period of time sufficient to achieve sterilization of the interior of the Cabinet **2** and its contents, following which said sterilization agent may be extracted from the Cabinet **2** via one or more Outlet Couplers **62**. The supply and vacuum lines are then removed from the one or more Inlet Couplers **34** and the one or more Outlet Couplers **62**, respectively. The contents of the Cabinet **2** are now sterilized and ready for use. The Cabinet **2** may be taken to storage until it is time to use the sterilized surgical tray or trays and their contents.

We claim:

**1.** A method of sterilizing at least one surgical tray containing at least one surgical instrument using a cabinet, where the cabinet is sized to receive the at least one surgical tray within an interior sterilization chamber, where the cabinet can be opened for insertion and removal of at least one surgical tray into the interior sterilization chamber and the cabinet includes a sealed configuration with the at least one surgical tray located therein, the method comprising:

opening the cabinet;

loading the at least one surgical tray containing the at least one surgical instrument into the interior sterilization chamber;

securing the cabinet into the sealed configuration and engaging a security integrity mechanism when securing the cabinet into the sealed configuration wherein the security integrity mechanism includes an indicator to ascertain a sterilization status of the cabinet;

positioning of the cabinet at a sterilization location adjacent to an autoclave using a transfer cart;

securing the transfer cart to prevent movement of the transfer cart;

transferring the cabinet from the transfer cart into the autoclave using mechanical guides;

sterilizing the at least one surgical instrument within the interior sterilization chamber;

positioning the cabinet onto the transfer cart while the cabinet is in the sealed configuration; and

relocating the cabinet from the sterilization location using the transfer cart, while in the sealed configuration such that the at least one surgical instrument remains sterile.

**2.** The method of claim **1**, where loading the at least one surgical tray comprises loading the at least one surgical tray in an unwrapped condition.

**3.** The method of claim **1**, wherein the cabinet comprises a plurality of surgical instruments in a plurality of trays.

**4.** The method of claim **1**, further comprising locking the transfer cart relative to the autoclave from a side of the transfer cart that is opposite to the autoclave.

**5.** The method of claim **1**, further comprising locking the cabinet relative to the transfer cart.

**6.** The method of claim **1**, further comprising inspecting a gasket between a door of the cabinet and the cabinet.

**7.** The method of claim **6**, further comprising replacing the gasket.

**8.** The method of claim **1**, further comprising installing at least one filter onto the cabinet.

**9.** The method of claim **1**, wherein the transfer cart comprises:

one or more locking hooks to engage the autoclave; and one or more wheel locks.

**10.** The method of claim **1**, where the cabinet is constrained to move in alignment with the mechanical guides to guide the cabinet into the autoclave.

**11.** The method of claim **1** wherein securing the transfer cart to prevent movement of the transfer cart comprises positioning the cabinet adjacent to the autoclave such that one or more locking hooks engage the autoclave.

**12.** The method of claim **11** wherein the one or more locking hooks comprise two spaced-apart locking hooks.

**13.** The method of claim **5** wherein locking of the transfer cart to the cabinet comprises:

engaging a cabinet safety lock mechanism; and engaging a cabinet safety pin.

**14.** The method of claim **4** further comprising locking the cabinet relative to the transfer cart by engaging a cabinet safety lock mechanism.

**15.** The method of claim **14** further comprising:  
releasing the cabinet relative to the transfer cart prior to  
transferring the cabinet into the autoclave, by disen-  
gaging the cabinet safety lock mechanism.

**16.** The method of claim **15** further comprising releasing 5  
the transfer cart from the autoclave prior to relocating the  
cabinet from the sterilization location using the transfer cart.

**17.** The method of claim **16** wherein the transfer cart is  
released from the autoclave using an autoclave disengaging  
handle that is located on a side of the transfer cart opposite 10  
the autoclave.

**18.** The method of claim **17** wherein the cabinet is  
released relative to the transfer cart using a cabinet safety  
lock handle that is located on a side of the transfer cart  
opposite the autoclave. 15

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