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Deng et al.

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(54) **ACONITIC ACID EXPORTER (AEXA) INCREASES ORGANIC ACID PRODUCTION IN *ASPERGILLUS***

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C12N 1/14 (2006.01)
C12R 1/69 (2006.01)

(52) **U.S. Cl.**
CPC **C12P 7/46** (2013.01); **C12N 1/145** (2021.05); **C12R 2001/69** (2021.05)

(58) **Field of Classification Search**
CPC C12P 7/46; C12N 1/145; C12N 9/88; C12N 15/52; C12R 2001/69; C12R 2001/66; C12Y 401/01006; C07K 14/38
See application file for complete search history.

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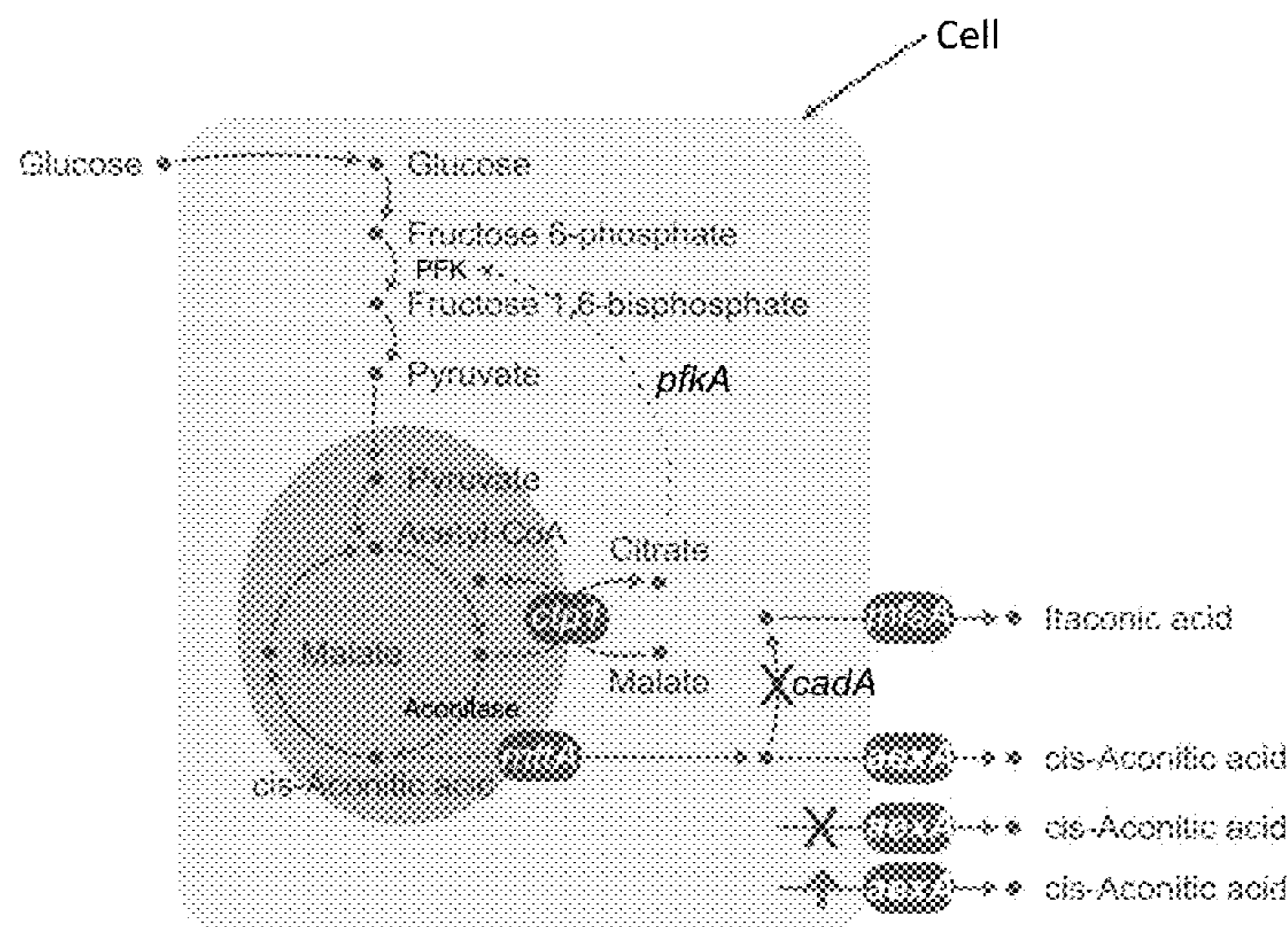
(57) **ABSTRACT**

Recombinant *Aspergillus* genetically modified to increase expression of g8846, renamed herein as aconitic acid exporter (aexA), are provided, which in some examples are also genetically inactivated for an endogenous cis-aconitic acid decarboxylase (cadA) gene. Such recombinant *Aspergillus* produce more aconitic acid as compared to native *Aspergillus*. Also provided are methods of using such recombinant *Aspergillus* to increase production of aconitic acid and other organic acids, such as citric acid, itaconic acid, and 3-hydroxypropionic acid (3-HP).

25 Claims, 6 Drawing Sheets

(3 of 6 Drawing Sheet(s) Filed in Color)

Specification includes a Sequence Listing.



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FIG. 1

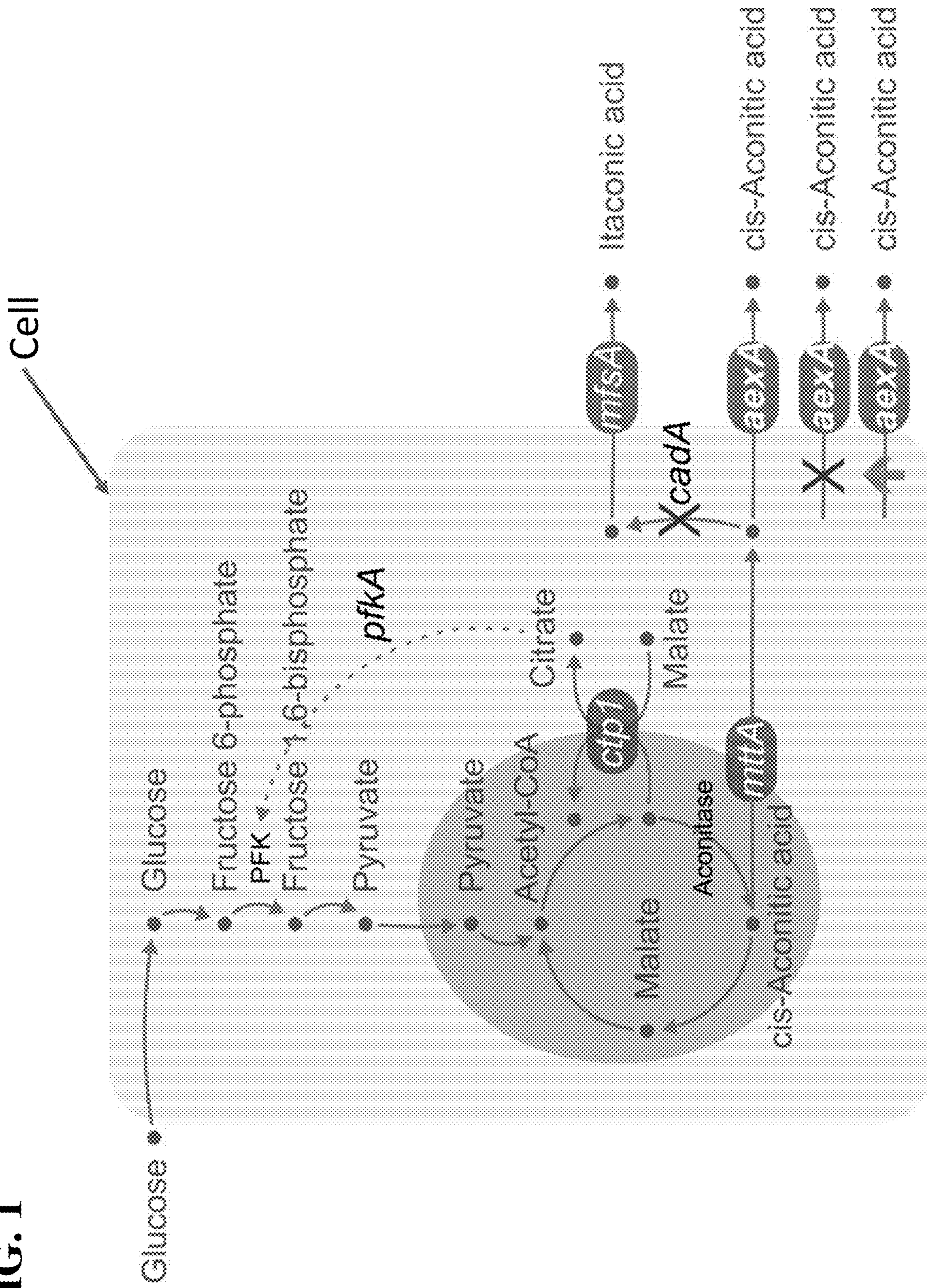


FIG. 2

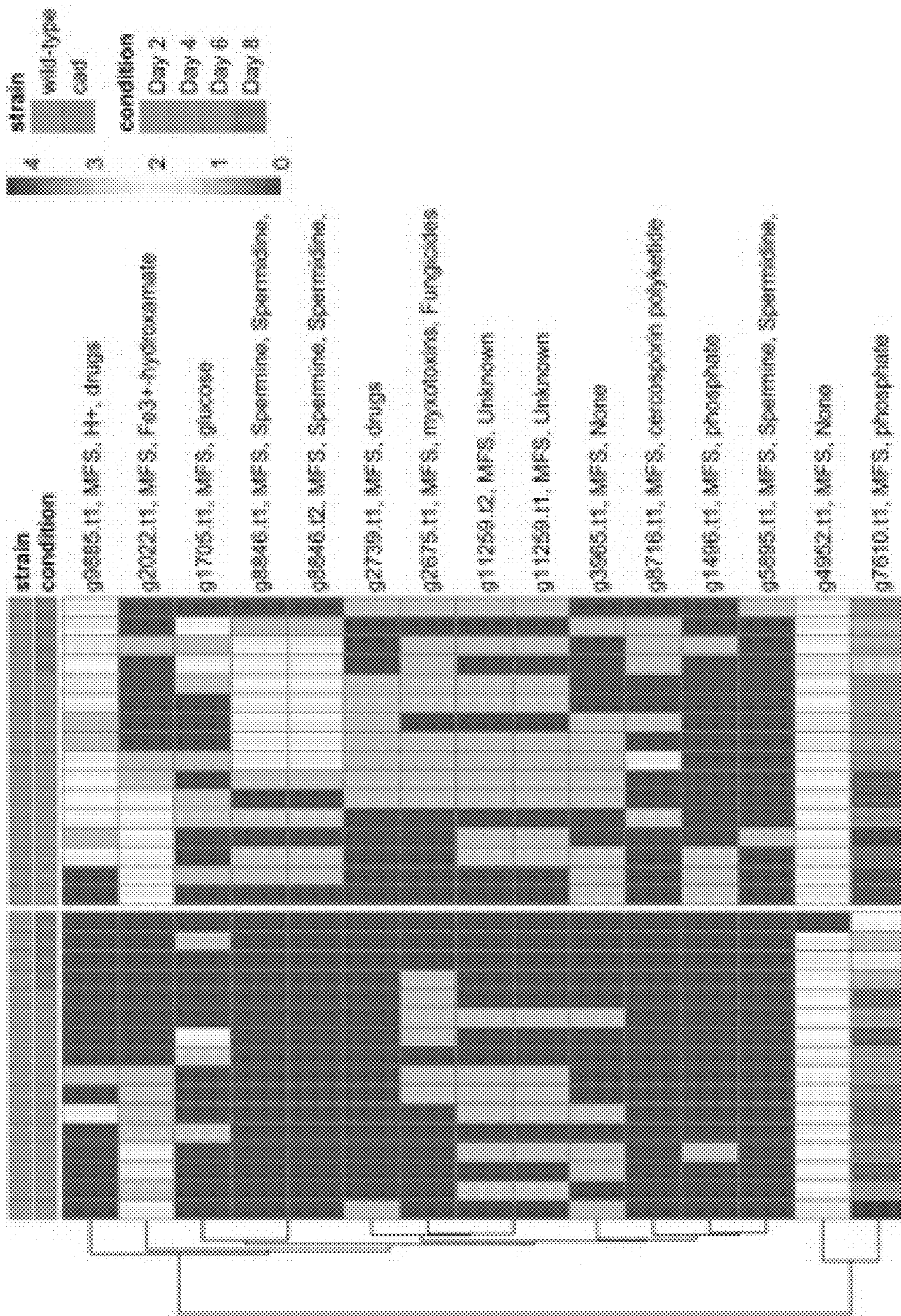


FIG. 3

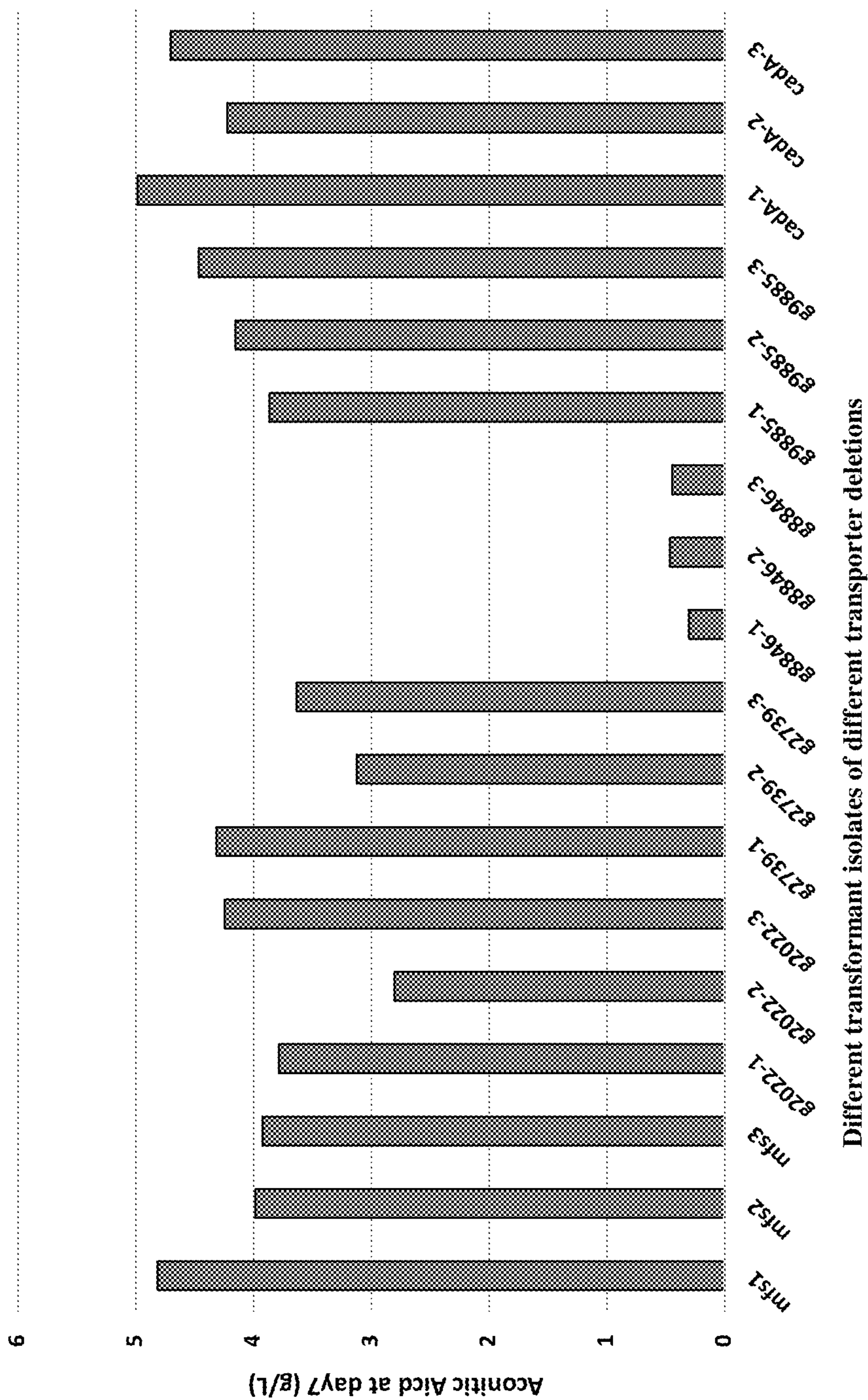


FIG. 4C

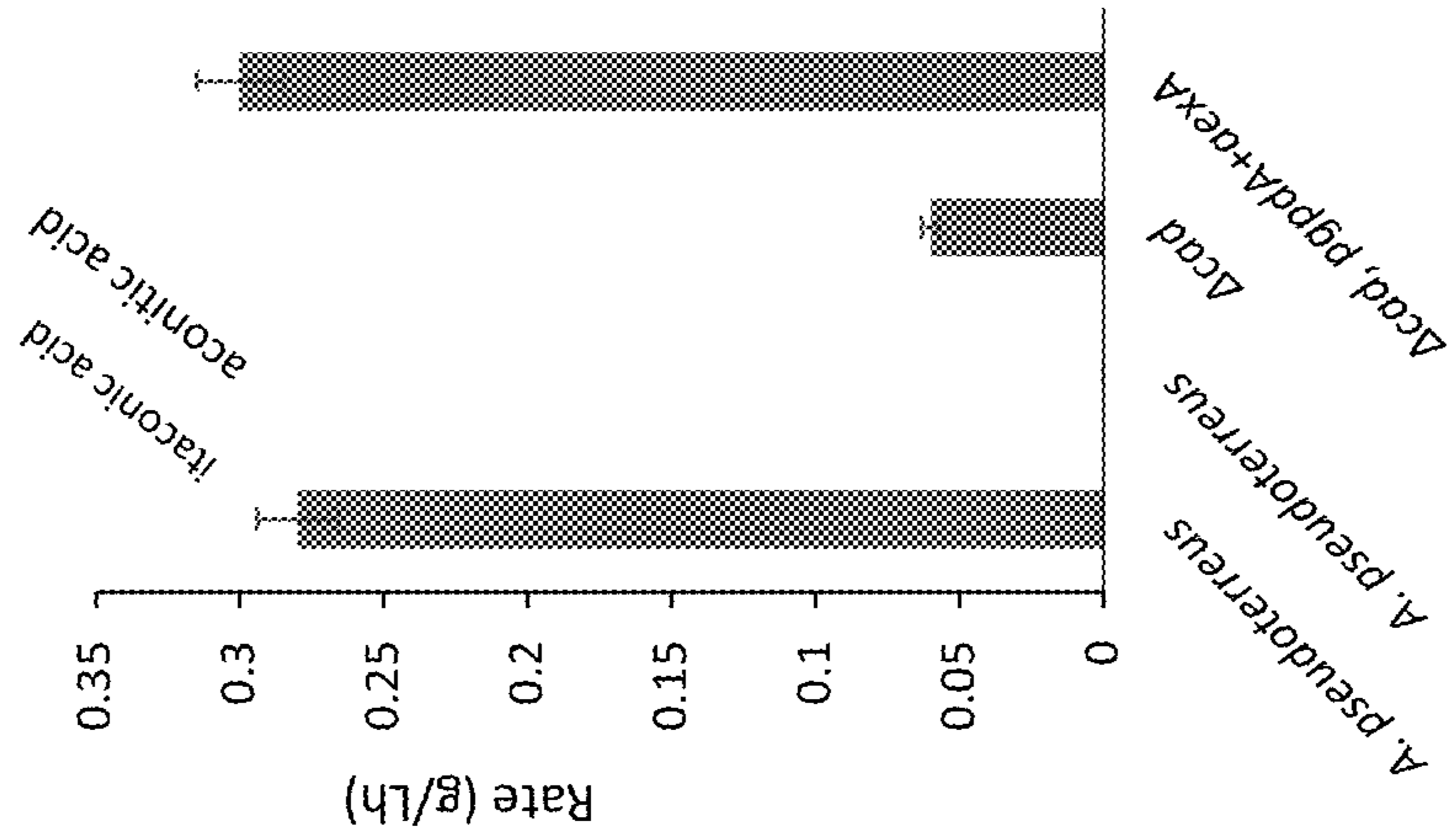


FIG. 4B

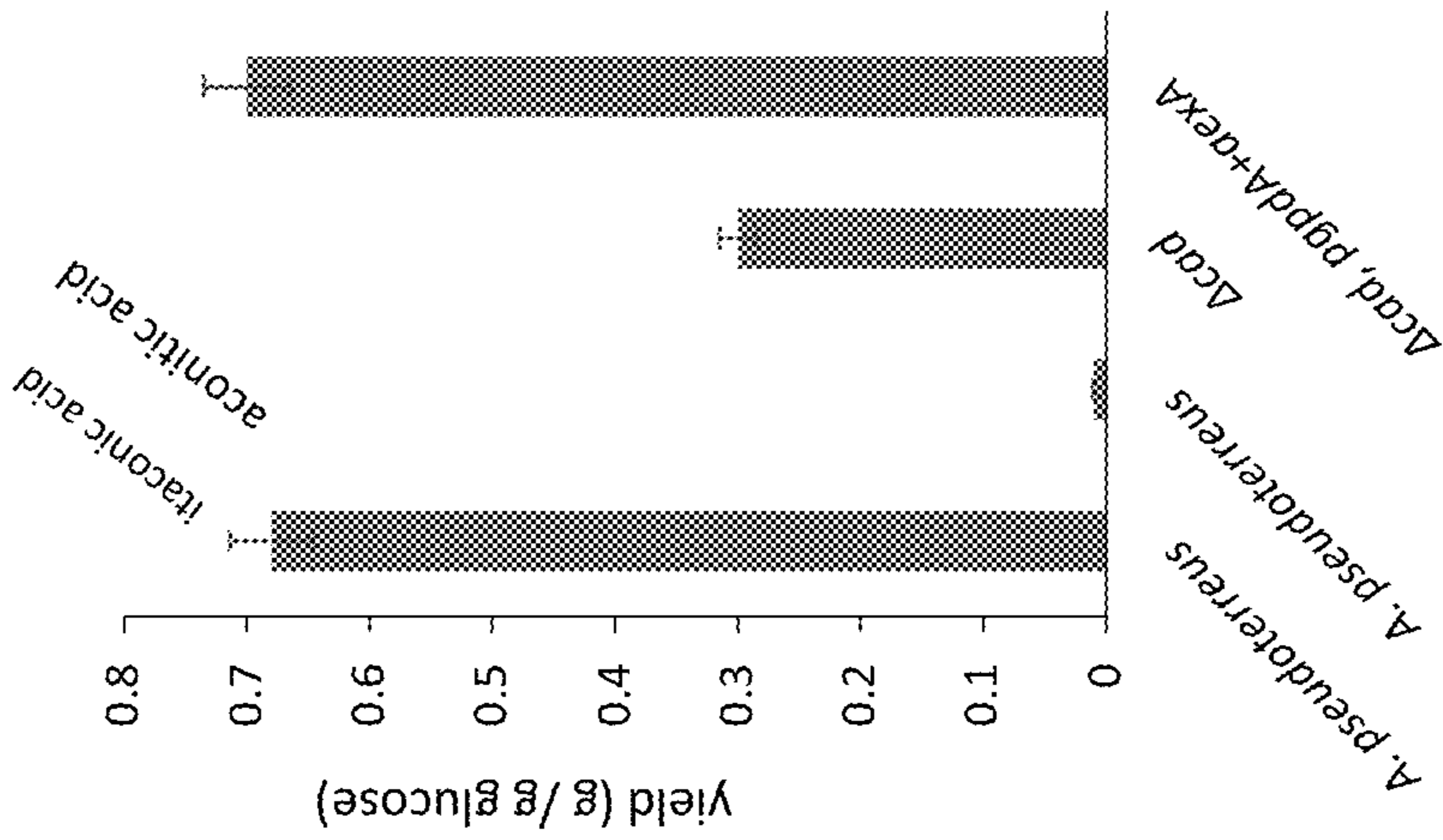


FIG. 4A

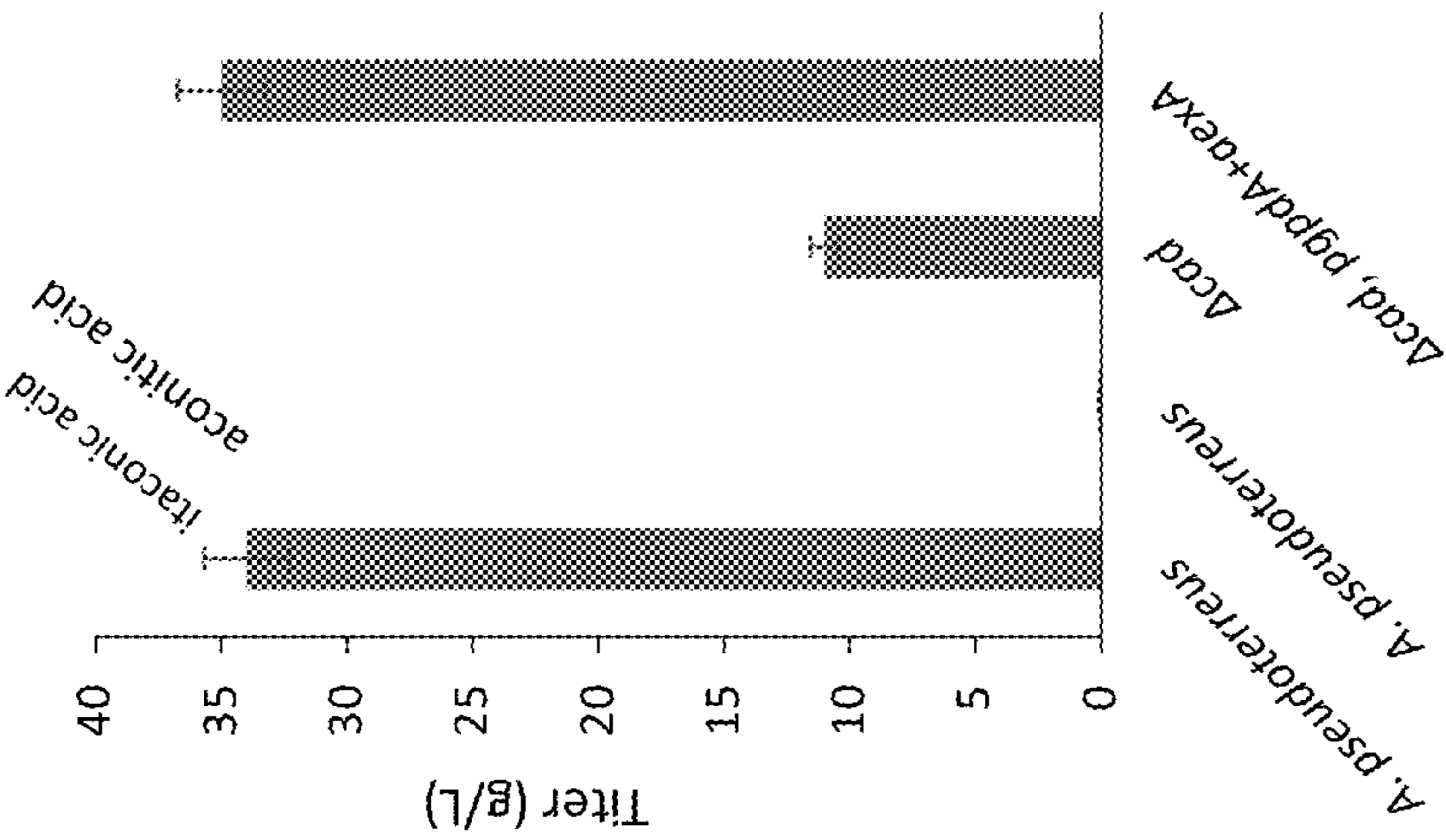


FIG. 5

Description	Max Score	Total Score	Query Cover	E value	Per Ident	Accession
<input checked="" type="checkbox"/> hypothetical protein AYLTH46A_0243210K03 (Aspergillus terreus)	903	903	100%	0.0	86.41%	GE553946.1
<input checked="" type="checkbox"/> outer membrane protein (M2) (Aspergillus arachidicola)	801	801	96%	0.0	77.54%	FN381338.1
<input checked="" type="checkbox"/> major facilitator superfamily domain-containing protein (Aspergillus)	782	782	100%	0.0	70.83%	KA658192815.1
<input checked="" type="checkbox"/> outer membrane protein (Aspergillus flavus AF73)	778	778	97%	0.0	70.74%	K2C16321.1
<input checked="" type="checkbox"/> putative MFS drug transporter (Aspergillus niger CBS 1313)	777	777	100%	0.0	70.26%	XP_015402848.1
<input checked="" type="checkbox"/> putative MFS drug transporter (Aspergillus steyni BB12X06)	773	773	100%	0.0	70.43%	XP_024892187.1
<input checked="" type="checkbox"/> putative MFS drug transporter (Aspergillus bombycis)	772	772	100%	0.0	70.26%	XP_022381312.1
<input checked="" type="checkbox"/> Outer membrane protein (Aspergillus oryzae)	771	771	100%	0.0	69.91%	Q0C69116.1
<input checked="" type="checkbox"/> synaptic vesicle transporter SYCP (Aspergillus oryzae J.342)	769	769	97%	0.0	70.74%	EH74683.1
<input checked="" type="checkbox"/> major facilitator superfamily domain-containing protein (Aspergillus)	768	768	100%	0.0	70.09%	XP_031943436.1
<input checked="" type="checkbox"/> hypothetical protein CDV56_103318 (Aspergillus thermomutatus)	767	767	100%	0.0	69.90%	XP_026815694.1
<input checked="" type="checkbox"/> unnamed protein product (Aspergillus oryzae K1640)	767	767	87%	0.0	70.57%	XP_043003121.1
<input checked="" type="checkbox"/> major facilitator superfamily domain-containing protein (Aspergillus)	764	764	100%	0.0	89.72%	XP_020831950.1
<input checked="" type="checkbox"/> hypothetical protein BDVJ4DF6AF1_123261 (Aspergillus arachidicola)	764	764	100%	0.0	89.86%	KA658194677.1
<input checked="" type="checkbox"/> MFS multidrug transporter (Aspergillus niger CBS 113.09)	764	764	100%	0.0	89.72%	XP_001382345.2
<input checked="" type="checkbox"/> hypothetical protein ASE680DAE1_173874 (Aspergillus brasiliensis)	764	764	100%	0.0	89.90%	Q1173823.1
<input checked="" type="checkbox"/> MFS drug transporter, putative (Aspergillus flavus NRRL 3357)	764	764	100%	0.0	70.26%	XP_003386483.1
<input checked="" type="checkbox"/> major facilitator superfamily domain-containing protein (Aspergillus)	763	763	100%	0.0	70.43%	KA658220362.1
<input checked="" type="checkbox"/> major facilitator superfamily domain-containing protein (Aspergillus)	763	763	100%	0.0	70.26%	KA658241336.1
<input checked="" type="checkbox"/> MFS drug transporter (Aspergillus flavus)	762	762	100%	0.0	70.26%	K4Q35538.1
<input checked="" type="checkbox"/> major facilitator superfamily domain-containing protein (Aspergillus)	762	762	94%	0.0	72.34%	KA658158982.1
<input checked="" type="checkbox"/> MFS drug transporter (Aspergillus niger)	762	762	100%	0.0	89.67%	Q6Q41542.1
<input checked="" type="checkbox"/> hypothetical protein ASPTUCP4F1_37489 (Aspergillus fumigatus)	762	762	100%	0.0	69.50%	Q1881730.1
<input checked="" type="checkbox"/> major facilitator superfamily domain-containing protein (Aspergillus)	761	761	96%	0.0	71.35%	KA65815487.1
<input checked="" type="checkbox"/> MFS multidrug transporter (Aspergillus succharifera CBS 1227)	761	761	100%	0.0	69.50%	XP_025385395.1
<input checked="" type="checkbox"/> major facilitator superfamily domain-containing protein (Aspergillus)	761	761	96%	0.0	71.35%	KA65819789.1
<input checked="" type="checkbox"/> major facilitator superfamily domain-containing protein (Aspergillus)	761	761	100%	0.0	68.99%	KA65817486.1
<input checked="" type="checkbox"/> MFS drug transporter (Aspergillus versatilis CBS 115524)	761	761	100%	0.0	69.50%	XP_025544318.1
<input checked="" type="checkbox"/> major facilitator superfamily domain-containing protein (Aspergillus)	761	761	100%	0.0	89.91%	KA65825134.1
<input checked="" type="checkbox"/> uncharacterized MFS-type transporter (D947_06) (Aspergillus niger)	760	760	100%	0.0	69.56%	Q0C822482.1
<input checked="" type="checkbox"/> MFS multidrug transporter (Aspergillus ochrosporeus)	760	760	99%	0.0	71.77%	K0K25308.1
<input checked="" type="checkbox"/> MFS drug transporter (Aspergillus niger CBS 115004)	759	759	100%	0.0	69.33%	XP_025185443.1
<input checked="" type="checkbox"/> major facilitator superfamily domain-containing protein (Aspergillus)	758	758	94%	0.0	71.61%	XP_031911483.1
<input checked="" type="checkbox"/> major facilitator superfamily domain-containing protein (Aspergillus)	757	757	94%	0.0	71.61%	XP_031922294.1
<input checked="" type="checkbox"/> MFS drug transporter (Aspergillus niger CBS 113911)	757	757	100%	0.0	69.26%	XP_025180962.1
<input checked="" type="checkbox"/> major facilitator superfamily domain-containing protein (Aspergillus)	757	757	94%	0.0	71.43%	KA65819114.1
<input checked="" type="checkbox"/> hypothetical protein CNKCA6036_01705 (Aspergillus terreus)	756	756	100%	0.0	69.84%	KA654196270.1
<input checked="" type="checkbox"/> uncharacterized MFS-type transporter (C917_06) (Aspergillus niger)	755	755	100%	0.0	69.84%	XP_033417901.1

FIG. 6C

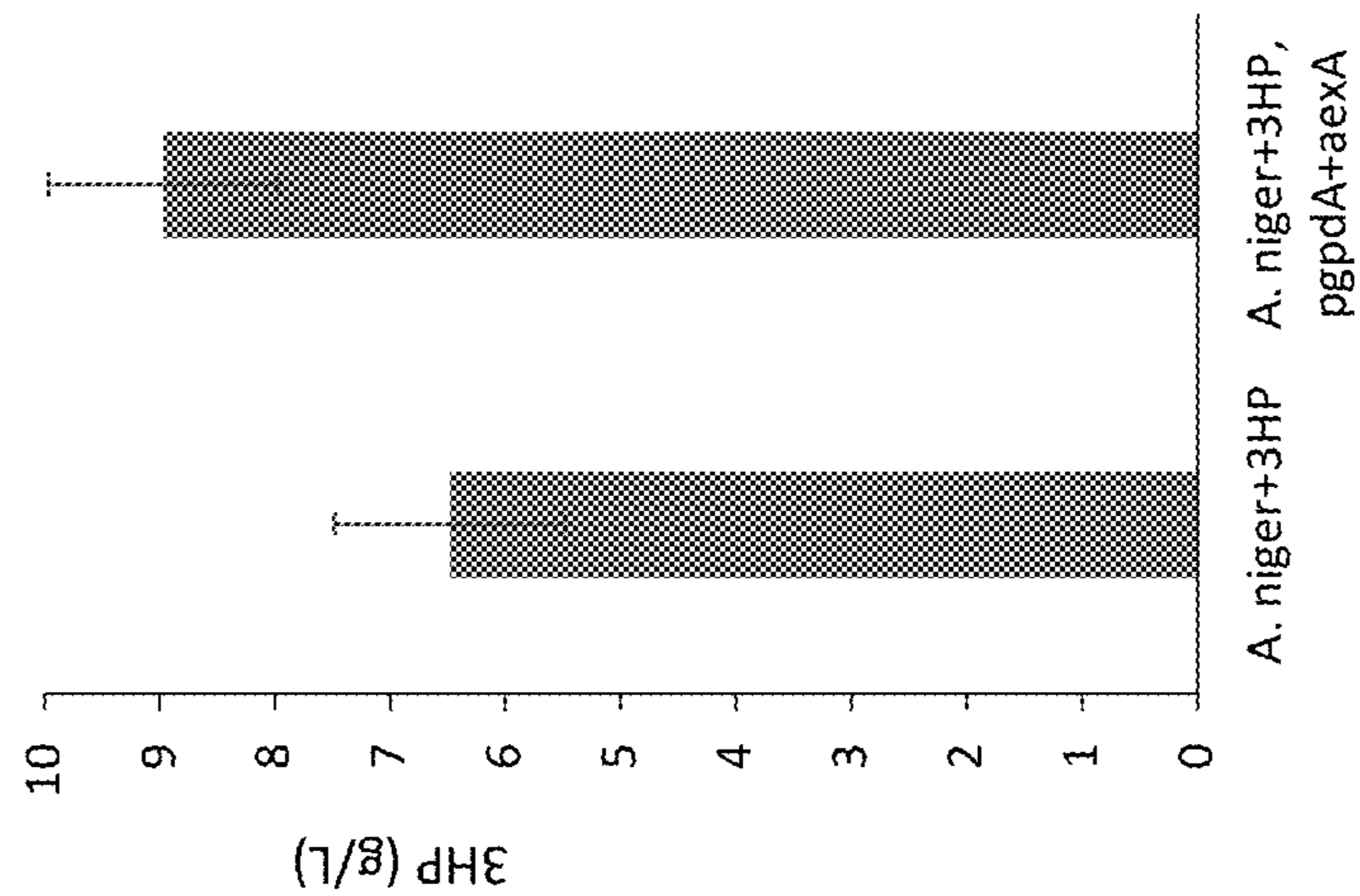


FIG. 6B

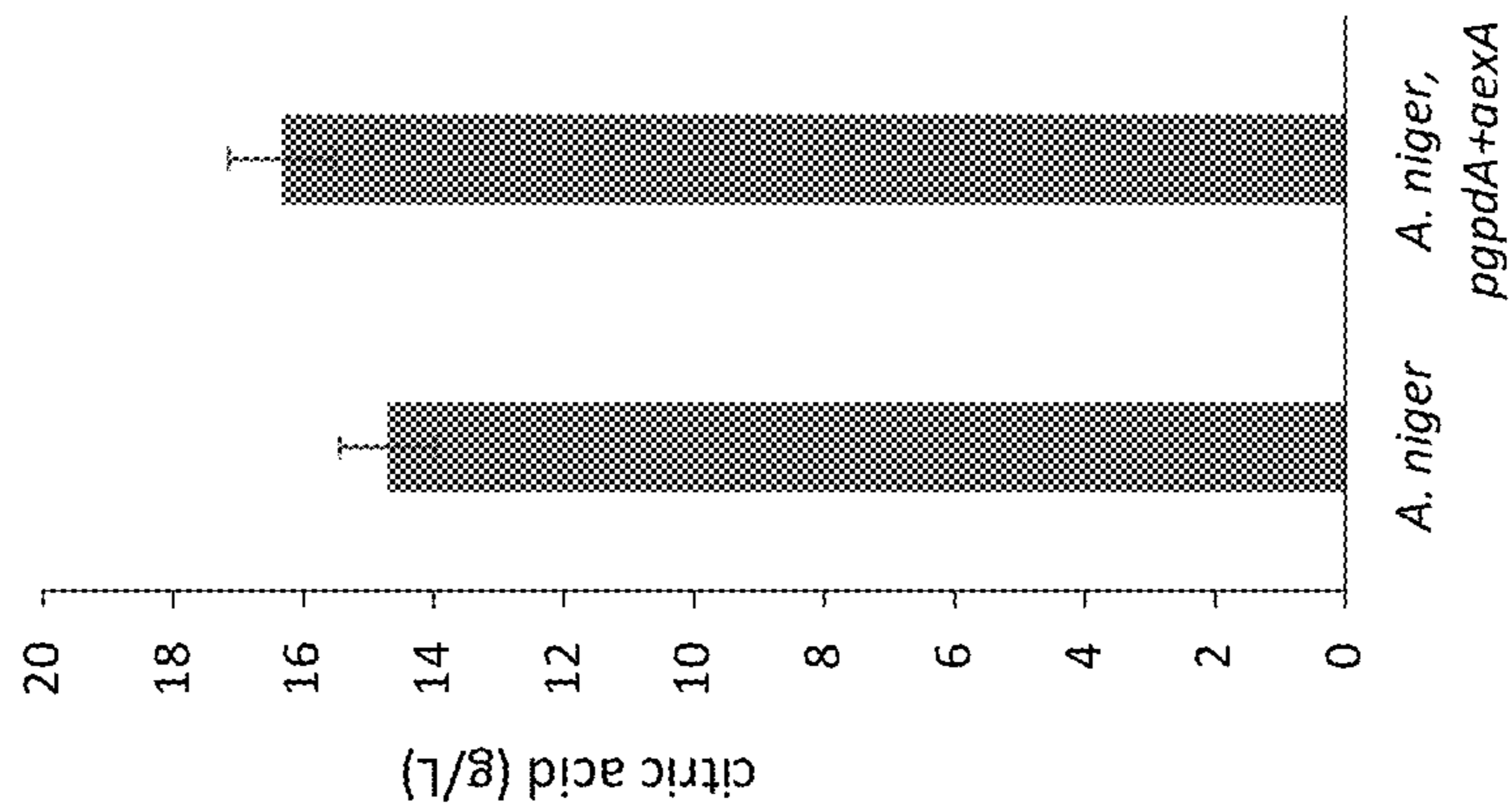
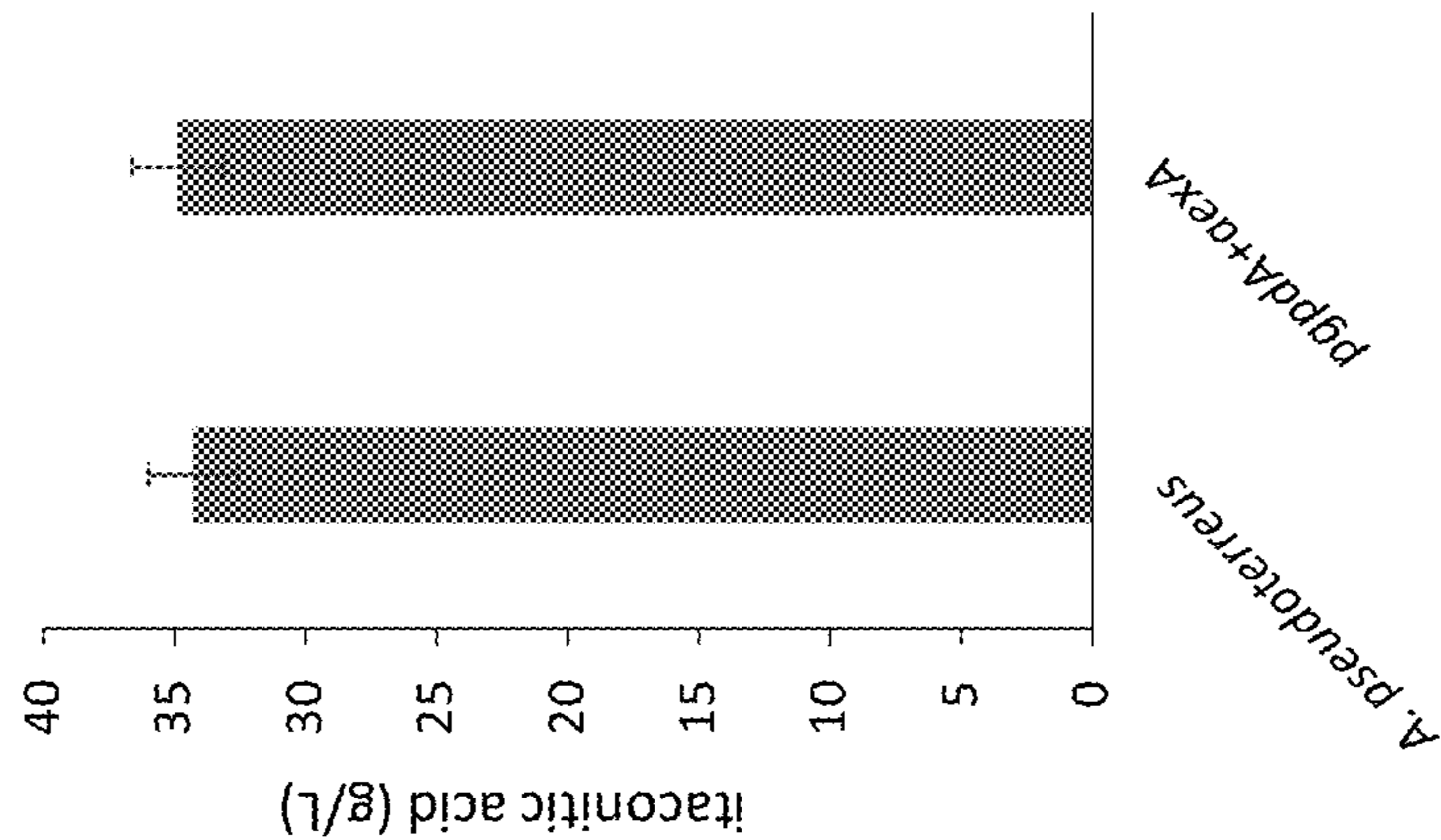


FIG. 6A



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**ACONITIC ACID EXPORTER (AEXA)
INCREASES ORGANIC ACID PRODUCTION
IN *ASPERGILLUS***

**CROSS REFERENCE TO RELATED
APPLICATION**

This application claims priority to U.S. Provisional Application No. 63/039,241 filed Jun. 15, 2020, herein incorporated by reference in its entirety.

**ACKNOWLEDGMENT OF GOVERNMENT
SUPPORT**

This disclosure was made with Government support under Contract DE-AC05-76RL0 1830 awarded by the U.S. Department of Energy. The Government has certain rights in the invention.

FIELD

Recombinant *Aspergillus* genetically modified to increase expression of aconitic acid exporter (aexA) are provided, which in some examples are also genetically inactivated for an endogenous cis-aconitic acid decarboxylase (cadA) gene. Also provided are methods of using such recombinant *Aspergillus* to increase production of aconitic acid and other organic acid products such as citric acid, itaconic acid, and 3-hydroxypropionic acid (3-HP).

BACKGROUND

Aconitic acid (AA) is one of the top 30 potential building block candidates (Werpy and Petersen 2004). It is a 6-carbon unsaturated tricarboxylic acid and there are two isomer, cis- and trans-. In nature, it can be extracted from plants such as sugar cane, beet root and sorghum. It is used as artificial flavor in the food industry. It can also be used as plasticizer to increase flexibility in making polymer. Trans-AA can be used to make polymers (Cao et al. 2011), especially the biomaterials in biomedical field (Kumar and Raveendiran 2018).

However, industrial processes proposed for aconitic acid synthesis give low yields, require energy intensive high temperatures, utilize harmful reagents and generate hazardous byproducts (Gutierrez; Eddie N. 1978), which is not a sustainable approach. Recently, the first bio-based trans-AA was produced by metabolic engineering aconitase isomerase from *Pseudomonas* sp. WU-0701 into *E. coli* (Kobayashi 2016). However, the substrate for the recombinant *E. coli* to produce trans-AA is citric acid, which has to be first generated from other fermentation processes.

Previously, a fungal platform was produced for the production of AA from lignocellulosic biomass by deleting cis-aconitate decarboxylase (cadA) gene in *Aspergillus pseudoterreus* (Deng et al. 2020). *Aspergillus pseudoterreus* naturally produces large amount of itaconic acid (see FIGS. 4A-4C). cis aconitic acid is converted to itaconic acid with the presence of cadA. By deleting the cadA gene, the new strain no longer produced itaconic acid, instead producing AA at about 10 g/L at day 7 (see FIG. 4A). However, compared with wild type, AA yield is only 1/5 of itaconic acid (see FIGS. 4A-4C).

SUMMARY

Using comparative proteomics analysis of an *Aspergillus pseudoterreus* cadA wild type strain vs an *Aspergillus*

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pseudoterreus cadA mutant strain, a specific aconitic acid exporter (aexA, g8846 gene in *Aspergillus pseudoterreus*) was identified. It is shown herein that overexpression of aexA in *Aspergillus* results in high production of aconitic acid.

Based on this discovery, provided herein are isolated recombinant *Aspergillus* fungi having at least one exogenous nucleic acid molecule that encodes aconitic acid exporter (aexA) operably linked to an exogenous promoter (such as a strong promoter), thereby overexpressing the aexA in the *Aspergillus*. The sequence encoding aexA (as well as the aexA protein produced) may be native to the particular strain or species of *Aspergillus*, but it is operably linked to a non-native promoter, making the resulting construct (which may be a vector) non-native to the recombinant *Aspergillus*. The recombinant *Aspergillus* can further include other genetic modifications, such as a genetically inactivated endogenous cis-aconitic acid decarboxylase (cadA) gene. In some examples, the recombinant *Aspergillus* further includes one or more additional exogenous nucleic acid molecules that encode proteins that allow the *Aspergillus* to produce other products. For example, the recombinant *Aspergillus* can include exogenous nucleic acid molecules encoding aspartate 1-decarboxylase (panD), a β -alanine-pyruvate aminotransferase (BAPAT), and 3-hydroxypropionate dehydrogenase (3-HPDH), thereby permitting the *Aspergillus* to produce 3-HP.

Also provided are isolated nucleic acid molecules encoding an aexA protein operably linked to a heterologous promoter. Such isolated nucleic acid molecules can be part of a vector, such as a plasmid.

Compositions that include one or more disclosed recombinant *Aspergillus* are provided, as are compositions that include one or more disclosed isolated nucleic acid molecules encoding an aexA protein operably linked to a heterologous promoter. In some examples the compositions include other materials, such as a growth media or a pharmaceutically acceptable carrier, such as water or saline.

Kits are also provided that include one or more disclosed recombinant *Aspergillus* and a growth media for culturing or growing the *Aspergillus*. In some examples the *Aspergillus* is in a container, such as a glass or plastic vial, which may also include growth media. Kits are also provided that include disclosed isolated nucleic acid molecules encoding an aexA protein operably linked to a heterologous promoter. In some examples, a kit also includes one or more reagents to allow transformation of *Aspergillus*, such as protoplast isolation buffer, osmotic wash buffer, polyethylene glycol, filtration material (such as miracloth), antibiotic (e.g., hygromycin), or combinations thereof.

Also provided are methods of making AA. Such methods can include culturing a recombinant *Aspergillus* fungus provided herein that overexpresses aexA (and in some examples also has a genetically inactivated endogenous cadA gene) under conditions that permit the fungus to make AA, thereby producing AA. Similar methods can be used to produce citric acid and itaconic acid. Also provided are methods of making 3-hydroxypropionic acid (3-HP). Such methods can include culturing a recombinant *Aspergillus* fungus provided herein that overexpresses aexA (and in some examples also has a genetically inactivated endogenous cadA gene), along with panD, BAPAT, and 3-HPDH, under conditions that permit the fungus to produce 3-HP, thereby making 3-HP.

The foregoing and other objects and features of the disclosure will become more apparent from the following detailed description, which proceeds with reference to the accompanying figures.

BRIEF DESCRIPTION OF THE DRAWINGS

The patent or application file contains at least one drawing executed in color. Copies of this patent or patent application publication with color drawing(s) will be provided by the Office upon request and payment of the necessary fee.

FIG. 1 is a schematic drawing of the aconitic acid biosynthetic and transport pathway. Aconitic acid and itaconic acid share the same biosynthesis pathway, but use different transporters to export outside the cell. Itaconic acid is secreted through *mfsA* transporter. Deletion of *cadA* results in accumulation of aconitic acid, which is secreted from the cell via a specific *aexA* transporter.

FIG. 2 is a digital heat map showing potential *cis*-aconitic acid transporters and their expression values from global proteomics of *A. pseudoterreus* wild-type and *cadA* deletion strains at 2, 4, 6, and 8 days of growth. Log₂ of normalized spectral counts are shown as a clustered heatmap (blue—low, yellow—medium, and red—high expression). Row names show protein id, TCDB classification, and predicted substrates.

FIG. 3 is a bar graph showing the production of AA from different transporter gene deletions (*g2022*, *g2739*, *g8846*, and *g9885*). *mfs* is an itaconic acid transporter. Results for *A. pseudoterreus* with a *cadA* deletion are also shown (*cadA-1*, *cadA-2* and *cadA-3*).

FIGS. 4A-4C are bar graphs showing the effect of *aexA* (*g8846*) overexpression using SEQ ID NO: 21 on titer, yield and rate of aconitic acid in *A. pseudoterreus*. The first bar shows itaconic acid production in wild type *A. pseudoterreus*. The three other bars show aconitic acid production in *A. pseudoterreus* with wild type *cadA* (*cadA+*), with endogenous *cadA* deleted (Δ *cadA*), and with endogenous *cadA* deleted and *aexA* overexpressed from a *gpdA* promoter (Δ *cadA*+*gpdA*+*aexA*).

FIG. 5 shows the results of the blastp program to identify homologs of SEQ ID NO: 2. Thus, the GenBank accession nos. provided disclosed *aexA* sequences that can be overexpressed in *Aspergillus*, for example in combination endogenous *cad* deleted (Δ *cad*).

FIGS. 6A-6C are bar graphs showing the effect of *aexA* (*g8846*) overexpression using SEQ ID NO: 21 for 7 days on production of (A) itaconic acid in *A. pseudoterreus*, (B) citric acid in *A. niger*, and (C) 3-HP in engineered *A. niger* strain with 3HP pathway.

SEQUENCE LISTING

The nucleic acid sequences listed in the accompanying sequence listing are shown using standard abbreviations for nucleotide bases and amino acids, as defined in 37 C.F.R. 1.822. Only one strand of each nucleic acid sequence is shown, but the complementary strand is understood as included by any reference to the displayed strand. The sequence listing submitted herewith, generated on Jul. 2, 2021, 52.4 kb, is herein incorporated by reference. In the accompanying sequence listing:

SEQ ID NOS: 1-2 are exemplary *aexA* coding and protein sequences, respectively, from *A. pseudoterreus*.

SEQ ID NO: 3 is an exemplary *aexA* protein sequence from *A. terreus* (GenBank® Accession No. GES58946.1).

Corresponding coding sequence GenBank Accession No. BKZM02000003.1:443944.445205

SEQ ID NO: 4 is an exemplary *aexA* protein sequence from *A. arachidicola* (GenBank Accession No. 5 PIG81326.1). Corresponding coding sequence GenBank Accession No. join (NEXV01000567.1:39009.39417, NEXV01000567.1:39519.39862, NEXV01000567.1:39922.40253, NEXV01000567.1:40314.40405, NEXV01000567.1:40461.40482, NEXV01000567.1:40546.40889, NEXV01000567.1:41917.42713, NEXV01000567.1:42769.43772, NEXV01000567.1:43830.43896, NEXV01000567.1:43997.44073, NEXV01000567.1:44145.44162, NEXV01000567.1:44241.44331)

SEQ ID NO: 5 is an exemplary *g8846* (*aexA*) protein sequence from *A. avenaceus* (GenBank Accession No. KAE8152815.1). Corresponding coding sequence GenBank Accession No. join (ML742047.1:79398.80261, ML742047.1:80313.80644, ML742047.1:80695.80786, 20 ML742047.1:80840.80861, ML742047.1:80918.81275

SEQ ID NOS: 6 and 7 are exemplary *cadA* nucleic acid and protein sequences, respectively, from *A. terreus* (GenBank Accession Nos. AB326105.1 and BAG49047.1).

SEQ ID NOS: 8 and 9 are exemplary *cadA* nucleic acid and protein sequences, respectively, from *A. vadensis* CBS 113365 (GenBank® Accession Nos. XM_025706777.1 and XP_025563141.1).

SEQ ID NO: 10 is an *A. pseudoterreus* 5'-*cadA* nucleic acid sequence.

SEQ ID NO: 11 is an *A. pseudoterreus* 3'-*cadA* gene.

SEQ ID NOS: 12 and 13 are exemplary aspartate 1-decarboxylase (*panD*) nucleic acid and protein sequences, respectively, from *Tribolium castaneum* (GenBank® Accession Nos. NM_001102585.1 and NP_001096055.1). Coding sequence nt 41-1663.

SEQ ID NO: 14 is *panD* cDNA of *Tribolium castaneum* with codon optimization for *A. pseudoterreus*.

SEQ ID NOS: 15 and 16 are exemplary β -alanine-pyruvate aminotransferase (*BAPAT*) nucleic acid and protein sequences, respectively, from *Bacillus cereus* AH1272 (GenBank® Accession Nos. ACMS01000158.1 (complement (10606.11961)) and EEL86940.1).

SEQ ID NO: 17 is *BAPAT* codon optimized synthetic cDNA for *A. pseudoterreus* from *Bacillus cereus*.

SEQ ID NOS: 18 and 19 are exemplary 3-hydroxypropionate dehydrogenase (3-HPDH) nucleic acid and protein sequences (GenBank® Accession No. WP_000636571), respectively.

SEQ ID NO: 20 is the 3-HPDH codon optimized synthetic cDNA for *A. pseudoterreus* from *E. coli*.

SEQ ID NO: 21 is a vector that can be used to overexpresses *aexA*. nt 1-2951 pBSK vector backbone; nt 2952-3932 *gpdA* promoter from *Aspergillus nidulans*; nt 3933-5678 aconitic acid exporter *aexA* coding sequence; nt 5679-6465 *TrpC* terminator from *A. nidulans*., and nt 6466-8478 pyrithiamine selection marker (*ptrA*) selection marker from *A. oryzae*.

SEQ ID NOS: 22-29 are primers that can be used to delete an endogenous *cadA* gene in *A. pseudoterreus*.

SEQ ID NO: 30 is an *A. niger* *gpdA* promoter nucleic acid sequence.

SEQ ID NO: 31 is a bidirectional terminator from *A. niger* *elf3*/multifunctional chaperone.

SEQ ID NO: 32 is an *A. niger* *enl* promoter.

SEQ ID NO: 33 is an *A. nidulans* *gpdA* promoter.

SEQ ID NOS: 34-39 are primers used to delete endogenous *mfsA* from *A. pseudoterreus*.

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SEQ ID NOS: 40-45 are primers used to delete endogenous g2022 from *A. pseudoterreus*.

SEQ ID NOS: 46-51 are primers used to delete endogenous g2739 from *A. pseudoterreus*.

SEQ ID NOS: 52-57 are primers used to delete endogenous g2945 from *A. pseudoterreus*.

SEQ ID NOS: 58-64 are primers used to delete endogenous g8846 (aexA) from *A. pseudoterreus*.

SEQ ID NOS: 65-69 are primers used to delete endogenous g9513 from *A. pseudoterreus*.

SEQ ID NOS: 70-75 are primers used to delete endogenous g9885 from *A. pseudoterreus*.

SEQ ID NOS: 76-81 are primers used to delete endogenous g9935 from *A. pseudoterreus*.

SEQ ID NOS: 82-89 are primers used to overexpress g8846 (aexA) from gpDA promoter in *A. pseudoterreus*.

DETAILED DESCRIPTION

Unless otherwise explained, all technical and scientific terms used herein have the same meaning as commonly understood by one of ordinary skill in the art to which this disclosure belongs. Definitions of common terms in molecular biology may be found in Benjamin Lewin, Genes V, published by Oxford University Press, 1994 (ISBN 0-19-854287-9); Kendrew et al. (eds.), *The Encyclopedia of Molecular Biology*, published by Blackwell Science Ltd., 1994 (ISBN 0-632-02182-9); and Robert A. Meyers (ed.), *Molecular Biology and Biotechnology: a Comprehensive Desk Reference*, published by VCH Publishers, Inc., 1995 (ISBN 1-56081-569-8).

The singular terms “a,” “an,” and “the” include plural referents unless context clearly indicates otherwise. Similarly, the word “or” is intended to include “and” unless the context clearly indicates otherwise. Hence “comprising A or B” means including A, or B, or A and B. It is further to be understood that all base sizes or amino acid sizes, and all molecular weight or molecular mass values, given for nucleic acids or polypeptides are approximate, and are provided for description. Although methods and materials similar or equivalent to those described herein can be used in the practice or testing of the present disclosure, suitable methods and materials are described below. All publications, references and Genbank® Accession numbers (the sequence available on Jun. 15, 2020) mentioned herein are incorporated by reference in their entireties. The materials, methods, and examples are illustrative only and not intended to be limiting.

In order to facilitate review of the various embodiments of the disclosure, the following explanations of specific terms are provided:

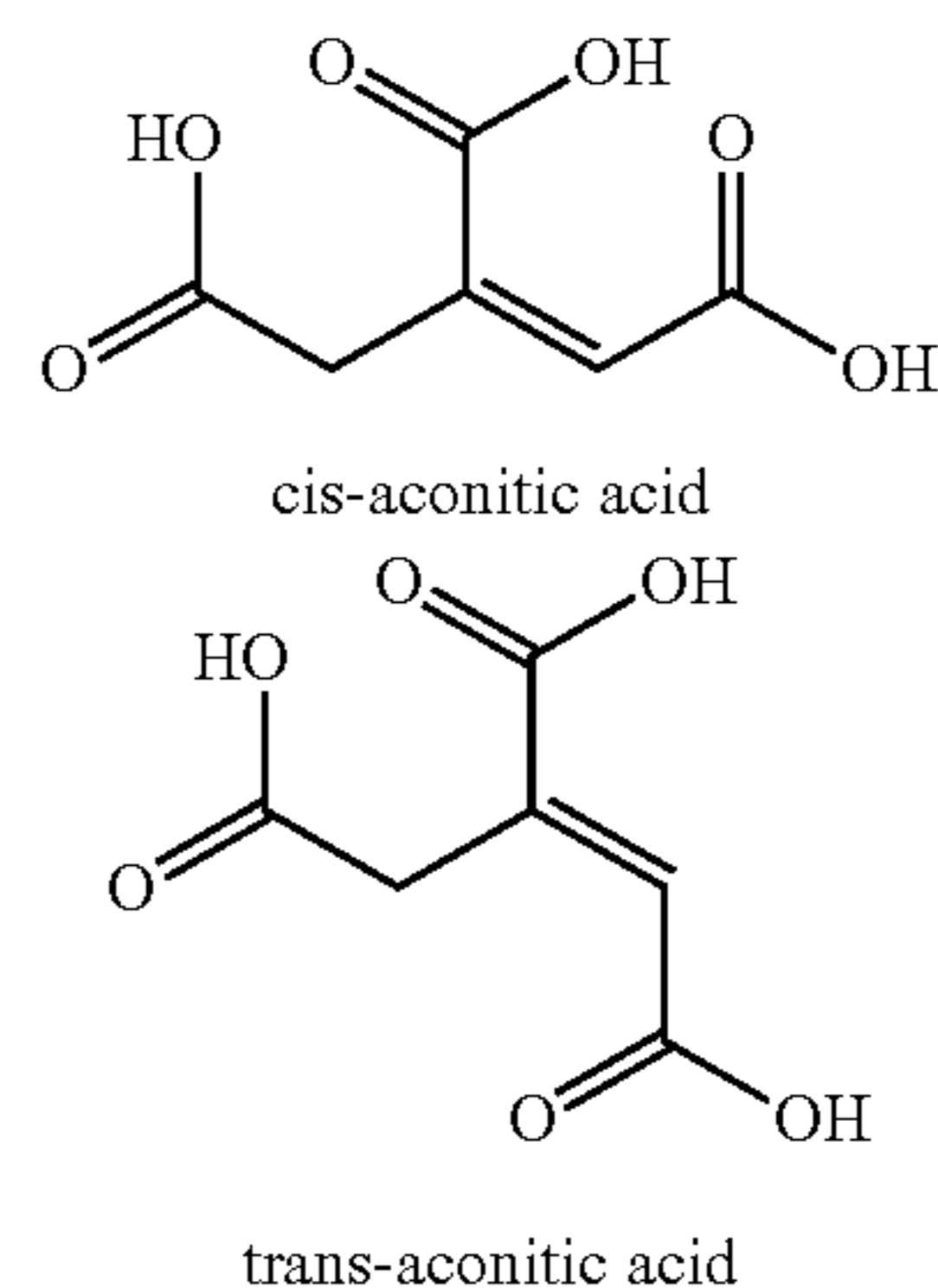
3-hydroxypropionate dehydrogenase (3-HPDH): EC 1.1.1.59 An enzyme that catalyzes the chemical reaction: 3-hydroxypropanoate+NAD±↔3-oxopropanoate+NADH+H⁺. The term 3-HPDH includes any 3-HPDH gene (such as a bacterial or fungal panD sequence), cDNA, mRNA, or protein, which is a 3-HPDH that can convert 3-hydroxypropanoate and NAD into 3-oxopropanoate, NADH, and H⁺ and vice versa. Expression or increased expression of 3-HPDH, for example in an *Aspergillus* also expressing BAPAT and panD and overexpressing aexA (e.g., from an exogenous nucleic acid molecule), and in some examples also having a genetically inactivated cadA gene (ΔcadA), results in a fungus that has an ability to produce more 3-HP than the parent strain (such as at least 20%, at least 30%, at least 40%, at least 50%, at least 60% at least 70%, at least 100%, at least 200%, at least 300%, or at least 400% more

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than a parent strain under the same growing conditions, such as about 20-50%, about 30-50%, or about 40-50% more).

3-HPDH sequences are publicly available. For example, SEQ ID NO: 18 discloses a 3-HPDH coding sequence and GenBank® Accession No: WP_000636571 discloses a 3-HPDH protein sequence (SEQ ID NO: 19); GenBank® Accession Nos. FR729477.2 (nt 1005136.1005885) and CBY27203.1 disclose exemplary *Yersinia enterocolitica* subsp. *paleoartica* Y11 3-HPDH nucleic acid and protein sequences, respectively; and GenBank® Accession Nos: CP004083.1 (complement(1399227.1399973) and AJQ99264.1 disclose exemplary *Enterobacteriaceae bacterium* bta3-1 3-HPDH nucleic acid and protein sequences, respectively. However, one skilled in the art will appreciate that in some examples, a 3-HPDH sequence can include variant sequences (such as allelic variants and homologs) that retain 3-HPDH activity and when expressed in an *Aspergillus* also expressing BAPAT and panD and overexpressing aexA (e.g., from an exogenous nucleic acid molecule), and in some examples also having a genetically inactivated cadA gene (ΔcadA), results in a fungus that has an ability to produce more 3-HP than the parent strain (such as at least 20%, at least 30%, at least 40%, at least 50%, at least 60% at least 70%, at least 100%, at least 200%, at least 300%, or at least 400% more than a parent strain under the same growing conditions, such as about 20-50%, about 30-50%, or about 40-50% more).

Aconitic acid (AA): An organic acid with two isomers, cis- and trans-acetic acid. The recombinant *Aspergillus* fungi provided herein that overexpress aexA (e.g., from an exogenous nucleic acid molecule), and in some examples also having a genetically inactivated cadA gene (ΔcadA), can be used to produce cis- and/or trans-acetic acid.



Aconitic acid exporter (aexA, g8846): The aexA gene encodes a cell membrane protein responsible for the transport of aconitic acid from a cell, such as from *Aspergillus*. The term aexA (or aexA or g8846) includes any aexA gene (such as an endogenous fungal aexA sequence), cDNA, mRNA, or protein, that is a aexA that can export AA from a cell, and when genetically overexpressed results in an *Aspergillus* that secretes more AA than a strain without a (1) genetically overexpressed aexA gene and (2) endogenous cadA expression (ΔcadA) (see FIGS. 4A-4C, such as at least 2-fold, at least 3-fold, at least 4-fold, or at least 5-fold more than a strain without (1) a genetically overexpressed aexA gene and (2) endogenous cadA expression (ΔcadA) under the same growing conditions, for example at day 7 of production).

aexA sequences are publicly available for many species of *Aspergillus*. For example, using the aexA sequences shown

in SEQ ID NOS: 1 and 2 for *A. pseudoterreus*, additional aexA sequences can be identified from publicly available databases (for example using blastp, see FIG. 5 for exemplary GenBank® Accession Nos: identified). GenBank® Accession Nos: GES58946.1 (SEQ ID NO: 3) and BKZM02000003.1:443944.445205 disclose *Aspergillus terreus* aexA protein and nucleic acid sequences, respectively; GenBank® Accession Nos: NEXV01000567.1 and PIG81326.1 (SEQ ID NO: 4) disclose *Aspergillus arachidicola* aexA nucleic acid and protein sequences, respectively; and GenBank® Accession Nos: KAE8152815.1 (SEQ ID NO: 5) and ML742047.1 disclose *Aspergillus avenaceus* aexA protein and nucleic acid sequences, respectively. However, one skilled in the art will appreciate that in some examples, an aexA sequence can include variant sequences (such as allelic variants and homologs) that retain aexA activity but when overexpressed in *Aspergillus* results in a fungus that produces more aconitic acid than an *Aspergillus* fungus (1) without genetically overexpressed aexA gene and (2) without endogenous cadA expression (Δ cadA) (see FIGS. 4A-4C, such as at least 2-fold, at least 3-fold, at least 4-fold, or at least 5-fold more than a strain (1) without a genetically overexpressed aexA gene and (2) without endogenous cadA expression (Δ cadA) under the same growing conditions, for example at day 7 of production.

Aspartate 1-decarboxylase (panD): EC 4.1.1.11. An enzyme that catalyzes the chemical reaction: L-aspartate \rightleftharpoons beta-alanine+CO₂. The term panD includes any panD gene (such as a bacterial or fungal panD sequence), cDNA, mRNA, or protein, that is a panD that can convert L-aspartate into beta-alanine+CO₂ and vice versa. Expression or increased expression of panD, for example in an *Aspergillus* also expressing BAPAT and 3-HPDH and overexpressing aexA (e.g., from an exogenous nucleic acid molecule), and in some examples also having a genetically inactivated cadA gene (Δ cadA), results in a fungus that has an ability to produce more 3-HP than the parent strain (such as at least 20%, at least 30%, at least 40%, at least 50%, at least 60% at least 70%, at least 100%, at least 200%, at least 300%, or at least 400% more than a parent strain under the same growing conditions, such as about 20-50%, about 30-50%, or about 40-50% more).

panD sequences are publicly available. For example, GenBank® Accession Nos: NM_001102585.1 and NP_001096055.1 disclose *Tribolium castaneum* panD nucleic acid and protein sequences, respectively (SEQ ID NOS: 12 and 13); GenBank® Accession Nos. CP002745.1 (complement(4249351.4249824)) and AEK63458.1 disclose exemplary *Collimonas fungivorans* Ter331 panD nucleic acid and protein sequences, respectively; and GenBank® Accession Nos: CP029034.1 (nt 1201611.1201994) and AWE15802.1 disclose exemplary *Bacillus velezensis* panD nucleic acid and protein sequences, respectively. However, one skilled in the art will appreciate that in some examples, a panD sequence can include variant sequences (such as allelic variants and homologs) that retain panD activity and when expressed in an *Aspergillus* also expressing BAPAT and 3-HPDH and overexpressing aexA (e.g., from an exogenous nucleic acid molecule), and in some examples also having a genetically inactivated cadA gene (Δ cadA), results in a fungus that has an ability to produce more 3-HP than the parent strain (such as at least 20%, at least 30%, at least 40%, at least 50%, at least 60% at least 70%, at least 100%, at least 200%, at least 300%, or at least 400% more than a parent strain under the same growing conditions, such as about 20-50%, about 30-50%, or about 40-50% more).

β -alanine-pyruvate aminotransferase (BAPAT): EC 2.6.1.18. An enzyme that can catalyze the reaction L-alanine+3-oxopropanoate \rightleftharpoons beta-alanine+pyruvate. The term BAPAT includes any BAPAT gene (such as a bacterial or fungal panD sequence), cDNA, mRNA, or protein, that is a BAPAT that can convert beta-alanine and pyruvate to L-alanine and 3-oxopropanoate [or malonic semialdehyde], and vice versa. Expression or increased expression of BAPAT, for example in an *Aspergillus* also expressing 3-HPDH and panD and overexpressing aexA (e.g., from an exogenous nucleic acid molecule), and in some examples also having a genetically inactivated cadA gene (Δ cadA), results in a fungus that has an ability to produce more 3-HP than the parent strain (such as at least 20%, at least 30%, at least 40%, at least 50%, at least 60% at least 70%, at least 100%, at least 200%, at least 300%, or at least 400% more than a parent strain under the same growing conditions, such as about 20-50%, about 30-50%, or about 40-50% more).

BAPAT sequences are publicly available. For example, GenBank® Accession Nos: ACMS01000158.1 (complement(10606.11961)) and EEL86940.1 disclose *Bacillus cereus* AH1272 BAPAT nucleic acid and protein sequences, respectively (SEQ ID NOS: 15 and 16); GenBank® Accession Nos. DF820429.1 (complement (241627.242967)) and GAK28710.1 disclose exemplary *Serratia liquefaciens* FK01 BAPAT nucleic acid and protein sequences, respectively; and GenBank Accession Nos: LGUJ01000001.1 complement (92812.94140) and KOY12524.1 disclose exemplary *Bradyrhizobium diazoefficiens* BAPAT nucleic acid and protein sequences, respectively. However, one skilled in the art will appreciate that in some examples, a BAPAT sequence can include variant sequences (such as allelic variants and homologs) that retain BAPAT activity and when expressed in an *Aspergillus* also expressing 3-HPDH and panD and overexpressing aexA (e.g., from an exogenous nucleic acid molecule), and in some examples also having a genetically inactivated cadA gene (Δ cadA), results in a fungus that has an ability to produce more 3-HP than the parent strain (such as at least 20%, at least 30%, at least 40%, at least 50%, at least 60% at least 70%, at least 100%, at least 200%, at least 300%, or at least 400% more than a parent strain under the same growing conditions, such as about 20-50%, about 30-50%, or about 40-50% more).

cadA (cis-aconitic acid decarboxylase): The cadA gene encodes an enzyme (EC 4.1.1.6) that catalyzes the chemical reaction cis-aconitate \rightleftharpoons itaconate+CO₂. The term cadA (or cadA) includes any cadA gene (such as an endogenous fungal cadA sequence), cDNA, mRNA, or protein, that is a cadA that can catalyze the decarboxylation of cis-aconitate to itaconate and CO₂ and vice versa, and when genetically inactivated results in a fungus that produces more aconitic acid than the parent strain without a genetically inactivated cadA gene (see FIGS. 4A-4C, such as at least 20%, at least 30%, at least 50%, at least 60%, at least 75%, at least 100%, at least 200%, at least 500%, or 1000% more than a parent strain under the same growing conditions, for example at day 5 of production). In some examples, a parental strain containing a functional native cadA sequence does not produce detectable aconitic acid (see FIGS. 4A-4C). In some examples, genetic inactivation of cadA results in an *Aspergillus* that produces more trans-aconitic acid than cis-aconitic acid at day 10 of production, (such as at least 2-fold, at least 3-fold, at least 4-fold, or at least 5-fold more at day 10 of production).

cadA sequences are publicly available for many species of *Aspergillus*. For example, GenBank® Accession Nos: AB326105.1 and BAG49047.1 disclose *Aspergillus terreus*

cadA nucleic acid and protein sequences, respectively (SEQ ID NOS: 6 and 7); GenBank® Accession Nos: XM_025706777.1 and XP_025563141.1 disclose *Aspergillus vadensis* CBS 113365 cadA nucleic acid and protein sequences, respectively (SEQ ID NOS: 8 and 9); and GenBank® Accession Nos: XM_025663103.1 and XP_025520527.1 disclose *Aspergillus piperis* CBS 112811 cadA nucleic acid and protein sequences, respectively. However, one skilled in the art will appreciate that in some examples, a cadA sequence can include variant sequences (such as allelic variants and homologs) that retain cadA activity but when genetically inactivated in *Aspergillus* results in a fungus that has an ability to produce more aconitic acid than the parent strain without a genetically inactivated cadA gene (such as at least 20%, at least 30%, at least 50%, at least 60%, at least 75%, at least 100%, at least 200%, at least 500%, or 1000% more than a parent strain under the same growing conditions, for example at day 5 of production).

Detectable: Capable of having an existence or presence ascertained. For example, production of aconitic acid, citric acid, or 3-HP is detectable if the signal generated is strong enough to be measurable.

Exogenous: The term “exogenous” as used herein with reference to nucleic acid and a particular cell refers to any nucleic acid that does not originate from that particular cell as found in nature. Thus, a non-naturally-occurring nucleic acid is considered to be exogenous to a cell once introduced into the cell. A nucleic acid that is naturally-occurring also can be exogenous to a particular cell. For example, an entire chromosome isolated from cell X is an exogenous nucleic acid with respect to cell Y once that chromosome is introduced into cell Y, even if X and Y are the same cell type.

In some examples, a nucleic acid molecule used to overexpress aexA is exogenous to the *Aspergillus* into which it is introduced, as even if the aexA sequence is endogenous, it is operably linked to a non-endogenous promoter, making the entire nucleic acid molecule exogenous as it does not naturally occur in the *Aspergillus* fungi.

In some examples, the panD, BAPAT, and 3-HPDH nucleic acid or protein expressed in *Aspergillus* does not naturally occur in that strain or species of *Aspergillus* and is therefore exogenous to that fungi. For example, panD, BAPAT, and 3-HPDH nucleic acid molecule introduced into an *Aspergillus terreus* or *Aspergillus pseudoterreus* fungi can be from another organism, such as a bacterial panD, BAPAT, and 3-HPDH sequence.

Genetic enhancement or up-regulation: When used in reference to the expression of a nucleic acid molecule, such as a gene, refers to any process which results in an increase in production of a gene product (such as an aexA protein). A gene product can be RNA (such as mRNA, rRNA, tRNA, and structural RNA) or protein. Examples of processes that increase transcription include those that facilitate formation of a transcription initiation complex, those that increase transcription initiation rate, those that increase transcription elongation rate, those that increase processivity of transcription and those that relieve transcriptional repression (for example by blocking the binding of a transcriptional repressor). Gene up-regulation can include inhibition of repression as well as expression above an existing level. Examples of processes that increase translation include those that increase translational initiation, those that increase translational elongation and those that increase mRNA stability. In one example, additional copies of genes are introduced into a cell in order to increase expression of that gene in the resulting transgenic cell.

Gene up-regulation includes any detectable increase in the production of a gene product. In certain examples, production of a gene product increases by at least 1.5-fold, at least 2-fold, at least 3-fold, at least 4-fold, or at least 5-fold), such as aexA, aspartate decarboxylase (panD), β -alanine-pyruvate aminotransferase (BAPAT), and/or 3-HPDH. In one example, expression of an aexA gene in *Aspergillus* (e.g., *A. terreus*) results in an *Aspergillus* strain having an increased amount of aexA protein, relative to the parent strain, which can permit the recombinant fungus to export greater amounts of AA. Genetic enhancement is also referred to herein as “enhancing or increasing expression.”

Genetic inactivation or down-regulation: When used in reference to the expression of a nucleic acid molecule, such as a gene, refers to any process which results in a decrease in production of a gene product. A gene product can be RNA (such as mRNA, rRNA, tRNA, and structural RNA) or protein. Therefore, gene down-regulation or deactivation includes processes that decrease transcription of a gene or translation of mRNA.

For example, a mutation, such as a substitution, partial or complete deletion, insertion, or other variation, can be made to a gene sequence that significantly reduces (and in some cases eliminates) production of the gene product or renders the gene product substantially or completely non-functional. For example, a genetic inactivation of an endogenous cadA gene in *Aspergillus* (e.g., *A. pseudoterreus*) results in the *Aspergillus* having a non-functional or non-detectable cadA protein, which results in the recombinant fungus producing more aconitic acid than the parent strain with a native/non-mutated/non-deleted cadA sequence (see FIGS. 4A-4C, Δ cad vs cad+). Genetic inactivation is also referred to herein as “functional deletion”.

Isolated: To be significantly separated from other agents. An “isolated” biological component (such as a nucleic acid molecule or protein) has been substantially separated, produced apart from, or purified away from other biological components in the cell of the organism in which the component occurs, for example, other chromosomal and extra-chromosomal DNA and RNA, and proteins. Nucleic acid molecules and proteins which have been “isolated” include nucleic acid molecules and proteins purified by standard purification methods. The term also embraces nucleic acid molecules and proteins prepared by recombinant expression in a host cell as well as chemically synthesized proteins and nucleic acids. Samples of isolated biological components include samples of the biological component wherein the biological component represents greater than 90% (for example, greater than 95%, such as greater than 98%) of the sample.

An “isolated” microorganism (such as a *Aspergillus* over-expressing aexA, and in some examples also Δ cadA) has been substantially separated or purified away from microorganisms of different types, strains, or species. Microorganisms can be isolated by a variety of techniques, including serial dilution and culturing and resistance to certain chemicals, such as antibiotics. In some examples, an isolated *Aspergillus* strain overexpressing aexA (and in some examples is also Δ cadA) is at least 90% (for example, at least 95%, as at least 98%, at least 99%, or at least 99.99%) pure.

Mutation: A change in a nucleic acid sequence (such as a gene sequence) or amino acid sequence, for example as compared to a nucleic acid or amino acid sequence present in a wild-type or native organism. In particular examples, a mutation is introduced into an endogenous cadA gene in *Aspergillus*, thereby rendering it non-functional. Mutations

can be introduced, for example using molecular biology methods (e.g., thereby generating a recombinant or transformed cell or microorganism). In particular examples, a mutation includes one or more nucleotide substitutions, deletions, insertions, or combinations thereof. In particular examples, the presence of one or more mutations in a gene can significantly inactivate and reduce expression of that gene (such as an endogenous *cadA* gene).

Promoter: An array of nucleic acid control sequences which direct transcription of a nucleic acid. A promoter includes necessary nucleic acid sequences near the start site of transcription, such as, in the case of a polymerase II type promoter, a TATA element. A promoter also optionally includes distal enhancer or repressor elements which can be located as much as several thousand base pairs from the start site of transcription. In some examples, a promoter is bi-directional. Native and non-native promoters (i.e., endogenous and exogenous) can be used to drive expression of a gene, such as *aexA*, *panD*, *BAPAT*, and *3-HPDH*. Exemplary promoters that can be used include but are not limited to: *enl* promoter from *A. niger*, and *dth1* from *A. nidulans* or *A. niger*.

Additional examples of promoters that can be used include, but are not limited to the SV40 promoter, the CMV enhancer-promoter, and the CMV enhancer/ β -actin promoter. Both constitutive and inducible promoters can be used in the fungi and methods provided herein (see e.g., Bitter et al., *Methods in Enzymology* 153:516-544, 1987). Also included are those promoter elements which are sufficient to render promoter-dependent gene expression controllable for cell-type specific, tissue-specific, or inducible by external signals or agents; such elements may be located in the 5' or 3' regions of the gene. Promoters produced by recombinant DNA or synthetic techniques can also be used to provide for transcription of the nucleic acid sequences.

Recombinant: A recombinant nucleic acid molecule or protein is one that has a sequence that is not naturally occurring (such as an exogenous promoter operably linked to a native *aexA* coding sequence) or has a sequence that is made by an artificial combination of two otherwise separated segments of sequence. In particular examples, this artificial combination is accomplished by chemical synthesis or by the artificial manipulation of isolated segments of nucleic acids, for example, by genetic engineering techniques such as those described in Sambrook et al. (ed.), *Molecular Cloning: A Laboratory Manual*, 3d ed., vol. 1-3, Cold Spring Harbor Laboratory Press, Cold Spring Harbor, NY, 2001. The term recombinant includes nucleic acid molecules that have been altered solely by addition, substitution, or deletion of a portion of the nucleic acid molecule. A recombinant or transformed organism or cell, such as a recombinant *Aspergillus*, is one that includes at least one exogenous nucleic acid molecule, such as one used to overexpress *aexA*, one used to genetically inactivate an endogenous *cadA* gene, or one used to express a non-native protein such as exogenous *panD*, *BAPAT*, and *3-HPDH* nucleic acid coding sequences.

Sequence identity/similarity: The identity/similarity between two or more nucleic acid sequences, or two or more amino acid sequences, is expressed in terms of the identity or similarity between the sequences. Sequence identity can be measured in terms of percentage identity; the higher the percentage, the more identical the sequences are. Sequence similarity can be measured in terms of percentage similarity (which takes into account conservative amino acid substitutions); the higher the percentage, the more similar the sequences are.

Methods of alignment of sequences for comparison are well known in the art. Various programs and alignment algorithms are described in: Smith & Waterman, *Adv. Appl. Math.* 2:482, 1981; Needleman & Wunsch, *J. Mol. Biol.* 48:443, 1970; Pearson & Lipman, *Proc. Natl. Acad. Sci. USA* 85:2444, 1988; Higgins & Sharp, *Gene*, 73:237-44, 1988; Higgins & Sharp, *CABIOS* 5:151-3, 1989; Corpet et al., *Nuc. Acids Res.* 16:10881-90, 1988; Huang et al. *Computer Appls. in the Biosciences* 8, 155-65, 1992; and Pearson et al., *Meth. Mol. Bio.* 24:307-31, 1994. Altschul et al., *J. Mol. Biol.* 215:403-10, 1990, presents a detailed consideration of sequence alignment methods and homology calculations.

The NCBI Basic Local Alignment Search Tool (BLAST) (Altschul et al., *J. Mol. Biol.* 215:403-10, 1990) is available from several sources, including the National Center for Biological Information (NCBI, National Library of Medicine, Building 38A, Room 8N805, Bethesda, MD 20894) and on the Internet, for use in connection with the sequence analysis programs *blastp*, *blastn*, *blastx*, *tblastn* and *tblastx*. Additional information can be found at the NCBI web site.

BLASTN is used to compare nucleic acid sequences, while BLASTP is used to compare amino acid sequences. To compare two nucleic acid sequences, the options can be set as follows: *-i* is set to a file containing the first nucleic acid sequence to be compared (e.g., *C:\seq1.txt*); *-j* is set to a file containing the second nucleic acid sequence to be compared (e.g., *C:\seq2.txt*); *-p* is set to *blastn*; *-o* is set to any desired file name (e.g., *C:\output.txt*); *-q* is set to *-1*; *-r* is set to *2*; and all other options are left at their default setting. For example, the following command can be used to generate an output file containing a comparison between two sequences: *C:\B12seq c:\seq1.txt -j c:\seq2.txt -p blastn -o c:\output.txt -q -1 -r 2*.

To compare two amino acid sequences, the options of *B12seq* can be set as follows: *-i* is set to a file containing the first amino acid sequence to be compared (e.g., *C:\seq1.txt*); *-j* is set to a file containing the second amino acid sequence to be compared (e.g., *C:\seq2.txt*); *-p* is set to *blastp*; *-o* is set to any desired file name (e.g., *C:\output.txt*); and all other options are left at their default setting. For example, the following command can be used to generate an output file containing a comparison between two amino acid sequences: *C:\B12seq c:\seq1.txt -j c:\seq2.txt -p blastp -o c:\output.txt*. If the two compared sequences share homology, then the designated output file will present those regions of homology as aligned sequences. If the two compared sequences do not share homology, then the designated output file will not present aligned sequences.

Once aligned, the number of matches is determined by counting the number of positions where an identical nucleotide or amino acid residue is presented in both sequences. The percent sequence identity is determined by dividing the number of matches either by the length of the sequence set forth in the identified sequence, or by an articulated length (e.g., 100 consecutive nucleotides or amino acid residues from a sequence set forth in an identified sequence), followed by multiplying the resulting value by 100. For example, a nucleic acid sequence that has 1166 matches when aligned with a test sequence having 1554 nucleotides is 75.0 percent identical to the test sequence (i.e., $1166 \div 1554 * 100 = 75.0$). The percent sequence identity value is rounded to the nearest tenth. For example, 75.11, 75.12, 75.13, and 75.14 are rounded down to 75.1, while 75.15, 75.16, 75.17, 75.18, and 75.19 are rounded up to 75.2. The length value will always be an integer. In another example, a target sequence containing a 20-nucleotide region that

aligns with 20 consecutive nucleotides from an identified sequence as follows contains a region that shares 75 percent sequence identity to that identified sequence (i.e., $15 \div 20 \times 100 = 75$).

For comparisons of amino acid sequences of greater than about 30 amino acids, the Blast 2 sequences function is employed using the default BLOSUM62 matrix set to default parameters, (gap existence cost of 11, and a per residue gap cost of 1). Homologs are typically characterized by possession of at least 70% sequence identity counted over the full-length alignment with an amino acid sequence using the NCBI Basic Blast 2.0, gapped blastp with databases such as the nr or swissprot database. Queries searched with the blastn program are filtered with DUST (Hancock and Armstrong, 1994, *Comput. Appl. Biosci.* 10:67-70). Other programs use SEG. In addition, a manual alignment can be performed. Proteins with even greater similarity will show increasing percentage identities when assessed by this method, such as at least 75%, 80%, 85%, 90%, 95%, or 99% sequence identity.

Nucleic acid sequences that do not show a high degree of identity may nevertheless encode identical or similar (conserved) amino acid sequences, due to the degeneracy of the genetic code. Changes in a nucleic acid sequence can be made using this degeneracy to produce multiple nucleic acid molecules that all encode substantially the same protein. Such homologous nucleic acid sequences can, for example, possess at least 60%, 70%, 80%, 90%, 95%, 98%, or 99% sequence identity determined by this method.

One of skill in the art will appreciate that these sequence identity ranges are provided for guidance only; it is possible that strongly significant homologs could be obtained that fall outside the ranges provided. Thus, a variant aexA, cadA, panD, BAPAT, or 3-HPDH protein or nucleic acid molecule that can be used with the organisms and methods of the present disclosure can have at least 80%, at least 85%, at least 90%, at least 91%, at least 92%, at least 93%, at least 94%, at least 95%, at least 96%, at least 97%, at least 98% or at least 99% sequence identity to the SEQ ID NOs: and GenBank® Accession Nos. provided herein.

Transformed: A cell, such as a fungal cell, into which a nucleic acid molecule has been introduced, for example by molecular biology methods. As used herein, the term transformation encompasses all techniques by which a nucleic acid molecule might be introduced into such a cell, including, but not limited to chemical methods (e.g., calcium-phosphate transfection), physical methods (e.g., electroporation, microinjection, particle bombardment), fusion (e.g., liposomes), receptor-mediated endocytosis (e.g., DNA-protein complexes, viral envelope/capsid-DNA complexes) and by biological infection by viruses such as recombinant viruses. In one example, a protoplast transformation method is used, such as the one described in Example 1.

Vector: A nucleic acid molecule as introduced into a host cell, thereby producing a transformed or recombinant host cell. A vector may include nucleic acid sequences that permit it to replicate in the host cell, such as an origin of replication. A vector may also include an aexA, panD, BAPAT, and/or 3-HPDH coding sequence, and/or a sequence used to genetically inactivate cadA, for example in combination with a promoter, and/or selectable marker genes, and other genetic elements. A vector can transduce, transform or infect a cell, thereby causing the cell to express nucleic acids and/or proteins. A vector optionally includes materials to aid in achieving entry of the nucleic acid into the cell, such as a viral particle, liposome, protein coating or the like. In one

example, a vector is a plasmid, such as a plasmid exogenous to the cell or organism into which it is introduced.

Overview

Currently, trans-aconitic acid is produced by chemical synthesis and requires high temperature and harmful solvents. Generation of trans-aconitic acid has been achieved by metabolic engineering aconitase isomerase from *Pseudomonas* sp. WU-0701 into *E. coli*. However, the substrate for the recombinant *E. coli* to produce trans-aconitic acid is citric acid, which is generated first from fermentation. In contrast, the disclosed recombinant fungi can produce trans-aconitic acid directly from renewable biomass substrates.

A. pseudoterreus naturally produces a large amount of itaconic acid (see FIGS. 4A-4C, cad+, Deng et al. 2020, Li et al. 2011). As shown in FIG. 1, glucose is utilized by *A. pseudoterreus* to form pyruvate and is subsequently converted to citric acid in the TCA cycle in the mitochondria. Citric acid is dehydrated to cis-AA, which then is transported from the mitochondria into the cytosol via transporter. In the cytosol, cis-AA is decarboxylated into itaconic acid and CO₂ by CAD. Genetic deletion of cadA results in cis-AA that cannot be converted into itaconic acid. As a result, AA accumulates in the cell, and then is exported outside the cell. However, AA production is much lower than itaconic acid in the parent strain (compare first and third bars in FIGS. 4A-4C).

It was investigated whether the specific AA exporter on the cell membrane was a limiting factor. The inventors performed comparative proteomics analysis on membrane proteins in both wild type *A. pseudoterreus* and cadA deletion (Δ cadA) strains to identify aconitic acid transporter candidates. Deletion assay results demonstrated that an aexA deletion dramatically decreased aconitic acid production (FIG. 3, g8846 clones). In contrast, overexpression of aexA resulted in a significant increase in secreted aconitic acid. The yield of AA is as high as itaconic acid in parent (native aexA, cad+) itaconic acid producing strain (FIGS. 4A-4C). The exporter aexA for aconitic acid was saturated at low level in a Δ cadA strain (10 g/L). However, when overexpressed, export of AA increased to 50 g/L. Thus, the recombinant *Aspergillus* and methods provided herein can be used for industry-scale production of AA since it shares same industry process and infrastructure as itaconic acid.

Provided herein are isolated recombinant *Aspergillus* fungi that include one or more exogenous nucleic acid molecules encoding aconitic acid exporter (aexA or g8846) operably linked to an exogenous promoter, thereby overexpressing the aexA in the fungus. Introduction of the one or more exogenous nucleic acid molecules encoding aexA operably linked to an exogenous promoter results in integration of at least the exogenous promoter and the operably linked aexA coding sequence into the genome of the recombinant *Aspergillus*. Such recombinant *Aspergillus* fungi are referred to herein as aexA+. The aexA exporter protein is expressed at the cell membrane. The coding sequence of aexA may be endogenous to the particular *Aspergillus*, but is operably linked to an exogenous/heterologous promoter, that is one in nature that does not drive expression of aexA in the particular strain or species of *Aspergillus*. Exemplary promoters include gpdA (for example from *A. niger*, see SEQ ID NO: 30 or *A. nidulans*, see SEQ ID NO: 33), and enol (for example from *A. niger*, see SEQ ID NO: 32). The one or more exogenous nucleic acid molecules can be part of a vector, such as a plasmid. In some examples, the nucleic

acid molecule encoding *aexA* overexpressed in *Aspergillus* has at least 60%, at least 65%, at least 70%, at least 75%, at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 1 (or any sequence referred to in FIG. 5). In some examples, the nucleic acid molecule encoding *aexA* overexpressed in *Aspergillus* encodes a protein having at least 60%, at least 65%, at least 70%, at least 75%, at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 2, 3, 4, or 5 (or any sequence referred to in FIG. 5). In some examples, the *Aspergillus* is *Aspergillus pseudoterreus*, *Aspergillus terreus*, *Aspergillus niger*, or *Aspergillus oryzae*. In some examples, overexpression of *aexA* is determined by measuring AA production by the recombinant *Aspergillus*.

In some examples, such a recombinant *Aspergillus* fungi includes other genetic alterations, such as a genetically inactivated endogenous cis-aconitic acid decarboxylase (*cadA*) gene. Such recombinant *Aspergillus* fungi are referred to herein as *aexA*+/ Δ *cadA*. In some examples, the endogenous *cadA* gene is genetically inactivated by mutation (such as a complete or partial deletion of the *cadA* gene) or by insertional mutation (such as by insertion of another nucleic acid molecule into the *cadA* gene, such as an antibiotic resistance marker). In one example, the endogenous *cadA* gene in the strain or species of *Aspergillus* is genetically inactivated by complete deletion. Exemplary *cadA* gene sequences that can be genetically inactivated are provided herein. In some examples, the *cadA* gene, prior to its genetic inactivation, encodes a protein having at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 7 or 9. In some examples, the *cadA* gene, prior to its genetic inactivation, has a coding sequence having at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 6, 8, 10 or 11. In one example, decreased or elimination of *cadA* activity by a particular recombinant *Aspergillus* strain is determined by measuring decarboxylation of cis-aconitic acid into itaconic acid and carbon dioxide (Bentley & Thiessen, 1955, Science, 122(3164), 330).

The disclosed recombinant *Aspergillus* fungi can express other genes/proteins (endogenous or exogenous) needed to permit the fungi to produce other organic acids. For example, the disclosed *aexA*+ and *aexA*+/ Δ *cadA* fungi can further include an endogenous or exogenous nucleic acid molecule encoding aspartate 1-decarboxylase (*panD*), an endogenous or exogenous nucleic acid molecule encoding β -alanine-pyruvate aminotransferase (BAPAT), and an endogenous or exogenous nucleic acid molecule encoding 3-hydroxypropionate dehydrogenase (3-HPDH). *panD*, BAPAT, and 3-HPDH coding sequences can be part of a one or more nucleic acid molecules, such as a vector. In addition, expression of the *panD*, BAPAT, and 3-HPDH coding sequences can be driven by one or more promoters, such as a bi-directional promoter. In some examples, the promoter is native to the gene it is expressing. In some examples, the promoter is from *A. niger*. In some examples, the *panD*, BAPAT, and/or 3-HPDH coding sequences are inserted into the *cadA* gene, genetically inactivating *cadA*. In some examples, the nucleic acid molecule encoding *panD* has at least 80%, at least 90%, at least 95%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 12 or 14, and/or encodes a *panD* protein comprising at least 80%, at least 90%, at least 95%, at least 98%, at least 99%, or 100%

sequence identity to SEQ ID NO: 13. In some examples, the nucleic acid molecule encoding BAPAT has at least 80%, at least 90%, at least 95%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 15 or 17, and/or encodes a BAPAT protein having at least 80%, at least 90%, at least 95%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 16. In some examples, the nucleic acid molecule encoding 3-HPDH has at least 80%, at least 90%, at least 95%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 18 or 20, and/or encodes a 3-HPDH protein having at least 80%, at least 90%, at least 95%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 19.

Also provided are isolated nucleic acid molecules that include a heterologous promoter operably linked to an *aexA* coding sequence, wherein the promoter is not endogenous to the *aexA* coding sequence. The one or more exogenous nucleic acid molecules can be part of a vector, such as a plasmid. In some examples, the *aexA* coding sequence has at least 60%, at least 65%, at least 70%, at least 75%, at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 1 (or any sequence referred to in FIG. 5). In some examples, the *aexA* coding sequence encodes a protein having at least 60%, at least 65%, at least 70%, at least 75%, at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 2, 3, 4, or 5 (or any sequence referred to in FIG. 5). Exemplary promoters include *gpdA* (for example from *A. niger*, see SEQ ID NO: 30 or *A. nidulans*, see SEQ ID NO: 33), and *enl* (for example from *A. niger*, see SEQ ID NO: 32). In some examples, the promoter has at least 80%, at least 90%, at least 95%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 30, 32, or 33, wherein the promoter does not have a native or endogenous sequence to the *aexA* coding sequence. In some examples, the nucleic acid molecule further includes a terminator sequence following the *aexA* coding sequence, such as *TrpC* (e.g., from *A. nidulans*, see nt 5679-6465 of SEQ ID NO: 21) or *elf3*/multifunctional chaperone (e.g., from *A. niger*, see SEQ ID NO: 31). In some examples, the terminal sequence has at least 80%, at least 90%, at least 95%, at least 98%, at least 99%, or 100% sequence identity to nt 5679-6465 of SEQ ID NO: 21 or to SEQ ID NO: 31. In some examples, the nucleic acid molecule has at least 80%, at least 90%, at least 95%, at least 98%, at least 99%, or 100% sequence identity to nt 2952-6678 or nt 2952-6465 of SEQ ID NO: 21. In some examples, such a nucleic acid molecule is part of a vector, such as a plasmid. In some examples, such a plasmid has at least 80%, at least 90%, at least 95%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 21. Also provided are compositions and kits that include such nucleic acid molecules and plasmids. Such a composition can include a pharmaceutically acceptable carrier, such as water or saline. Such a kit can further include reagents for transforming *Aspergillus*, such as protoplast isolation buffer, osmotic wash buffer, polyethylene glycol, filtration material (such as miracloth), antibiotic (e.g., hygromycin), or combinations thereof, growth media (such as complete media, minimal media, Riscaldati medium, modified Riscaldati medium with 20 \times trace elements), or combinations thereof. Such reagents can be in separate containers of the kit.

The disclosure also provides compositions that include the disclosed *aexA*+ and *aexA*+/ Δ *cadA* recombinant *Aspergillus* that express or overexpress other genes (such as *panD*, BAPAT, and 3-HPDH). Such a composition can include a

solid or liquid culture or growth media, such as complete media, minimal media, or Riscaldati medium (such as modified Riscaldati medium with 20× trace elements).

The disclosure also provides kits that include the disclosed aexA+ and aexA+/ΔcadA fungi, and such *Aspergillus* 5 that express or overexpress other genes (such as panD, BAPAT, and 3-HPDH). Such kits can include a solid or liquid culture or growth media, such as complete media, minimal media, or Riscaldati medium (such as modified Riscaldati medium with 20× trace elements). In some 10 examples, a kit also includes one or more reagents to allow transformation of *Aspergillus*, such as protoplast isolation buffer, osmotic wash buffer, polyethylene glycol, filtration material (such as miracloth), antibiotic (e.g., hygromycin), or combinations thereof.

Also provided are methods of using the disclosed aexA+ and aexA+/ΔcadA fungi to make aconitic acid. Such a method can include culturing the recombinant *Aspergillus* 15 fungi under conditions that permit the fungus to make aconitic acid, such as growth in Riscaldati medium, thereby making aconitic acid. In some examples, the aconitic acid generated is cis-acconitic acid, trans-acconitic acid, or both. In some examples, the disclosed aexA+ and aexA+/ΔcadA fungi produce at least 2-fold, at least 3-fold, at least 4-fold, 20 at least 5-fold, at least 10-fold, at least 20-fold, at least 30-fold, at least 40-fold, or at least 50-fold more AA than an amount of AA produced by an *Aspergillus* fungus of the same species and strain with native aexA expression (and in some examples also native cadA expression). In some 25 examples, the fungi are cultured at room temperature (e.g., 20-35° C., such as about 30° C.) at normal atmospheric pressure (e.g., 1 atm). In some examples, the method includes purifying or isolating the aconitic acid, for example from the culture media or from the cultured fungus. In some 30 examples, the aconitic acid is isolated at least 2 days, at least 3 days, at least 5 days, at least 7 days, at least 8 days or at least 10 days after the start of culturing, such as 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19 or 20 days 35 after the start of culturing. Thus, in some examples, the disclosed aexA+ and aexA+/ΔcadA fungi work as biocatalyst that converts biomass into aconitic acid through bio-production method at room temperature (such as about 20-35° C.) and ordinary pressure (such as about 1 atm). Current processes of aconitic acid production include chemical synthesis that require high temperatures and harmful 40 reagents.

Also provided are methods of using the disclosed aexA+ fungi to make citric acid. Such a method can include culturing a recombinant *Aspergillus niger* fungi that overexpresses aexA under conditions that permit the fungus to 45 make citric acid, such as growth in citric acid production medium, thereby making citric acid. In some examples, the disclosed recombinant *Aspergillus niger* that overexpress aexA produce at least 5%, at least 10%, at least 12%, or at least 14% more (such as 5-20%, 5-15%, or 5-14% more) 50 citric acid than an amount of citric acid produced by an *Aspergillus niger* of the same strain with native aexA expression. In some examples, the fungi are cultured at room temperature (e.g., 20-35° C., such as about 30° C.) at normal atmospheric pressure (e.g., 1 atm). In some examples, the 55 method includes purifying or isolating the citric acid, for example from the culture media or from the cultured fungus. In some examples, the citric acid is isolated at least 2 days, at least 3 days, at least 5 days, at least 7 days, at least 8 days or at least 10 days after the start of culturing, such as 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19 or 20 60 days after the start of culturing.

Also provided are methods of using the disclosed recombinant *Aspergillus* that overexpress aexA to make itaconic acid. Such a method can include culturing a recombinant *Aspergillus pseudoterrus* fungi that overexpresses aexA 5 under conditions that permit the fungus to make itaconic acid, such as growth in Riscaldati medium, thereby making itaconic acid. In some examples, the fungi are cultured at room temperature (e.g., 20-35° C., such as about 30° C.) at normal atmospheric pressure (e.g., 1 atm). In some 10 examples, the method includes purifying or isolating the itaconic acid, for example from the culture media or from the cultured fungus. In some examples, the itaconic acid is isolated at least 2 days, at least 3 days, at least 5 days, at least 7 days, at least 8 days or at least 10 days after the start of 15 culturing, such as 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19 or 20 days after the start of culturing.

Also provided are methods of using the disclosed aexA+ and aexA+/ΔcadA fungi, and which also express or overexpress panD, BAPAT, and 3-HPDH, to make 3-HP. Such a 20 method can include culturing the disclosed recombinant *Aspergillus* fungi expressing panD, BAPAT, and 3-HPDH under conditions that permit the fungus to make 3-HP, such as growth in Riscaldati medium (such as modified Riscaldati medium with 20× trace elements), thereby making 3-HP. In 25 some examples, the disclosed recombinant *Aspergillus* (such as *A. niger*) that overexpress aexA produce at least 10%, at least 20%, at least 30%, at least 40%, or at least 50% more (such as 10-75%, 10-60%, 10-50%, or 25-50% more, such as about 50% more) 3-HP than an amount of 3-HP produced 30 by an *Aspergillus* (such as *A. niger*) of the same strain with native aexA expression. In some examples, the fungi are cultured at room temperature (e.g., 20-35° C., such as about 30° C.) at normal atmospheric pressure (e.g., 1 atm). In some 35 examples, the method includes purifying or isolating the 3-HP, for example from the culture media or from the cultured fungus. In some examples, the 3-HP is isolated at least 2 days, at least 3 days, at least 5 days, at least 7 days, at least 8 days or at least 10 days after the start of culturing, 40 such as 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19 or 20 days after the start of culturing.

Recombinant Fungi

The present disclosure provides isolated recombinant 45 *Aspergillus* fungi expressing one or more exogenous nucleic acid molecules that overexpress aexA from a heterologous (i.e., non-native) promoter. Such recombinant *Aspergillus* fungi are referred to herein as aexA+fungi or aexA+*Aspergillus*. In some examples, the recombinant *Aspergillus* fungi 50 overexpressing aexA also have their cadA gene genetically inactivated (e.g., functionally deleted, ΔcadA). Such recombinant *Aspergillus* fungi are referred to herein as aexA+/ΔcadA fungi or aexA+/ΔcadA *Aspergillus*. It is shown herein that *Aspergillus* strains overexpressing aexA have increased 55 aconitic acid (AA) production as compared to *Aspergillus* having native levels of aexA expression.

Any variety or strain of *Aspergillus* can be used. In particular examples, the *Aspergillus* fungus is *A. terreus* or *A. pseudoterreus*, as well as particular strains thereof (for 60 example *A. terreus* NRRL 1960, *A. pseudoterreus* ATCC 32359). In some examples, the *Aspergillus* is *Aspergillus niger* or *Aspergillus oryzae*.

Any method for increasing expression of aexA can be used, as long as the expression of the aexA gene is significantly increased, or the function of the aexA protein is significantly increased. In particular examples, expression of 65 an aexA gene is genetically enhanced by introducing a

transgene that includes *aexA* coding or gene sequence operably linked to a heterologous promoter sequence. In some embodiments, increased expression refers to an increase of at least 20%, at least 30%, at least 40%, at least 50%, at least 60%, at least 70%, at least 80%, at least 90%, at least 100%, at least 200%, at least 300% at least 400%, or at least 500%. The term “increased” as used herein with respect to a cell and *aexA* gene or protein activity refers to a higher level of activity than that measured in a comparable cell of the same species without the transgene. For example, a particular *Aspergillus* expressing a recombinant *aexA* from a heterologous promoter sequence has increased *aexA* activity/expression if a comparable *Aspergillus* not having the transgene has lower *aexA* activity.

aexA sequences are disclosed herein and others are publicly available, for example from GenBank or EMBL. In some examples, the *aexA* gene overexpressed encodes a protein having at least 80%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 2, 3, 4 or 5. In some examples, the endogenous *aexA* gene overexpressed has at least 80%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99% or 100% sequence identity to SEQ ID NO: 1.

Similarly, any method of genetic inactivation of *cadA* can be used, as long as the expression of the endogenous *cadA* gene is significantly reduced or eliminated, or the function of the *cadA* protein is significantly reduced or eliminated. In particular examples, the *cadA* gene is genetically inactivated by complete or partial deletion mutation or by insertional mutation. In some examples genetic inactivation need not be 100%. In some embodiments, genetic inactivation refers to at least 50%, at least 60%, at least 70%, at least 80%, at least 90%, or at least 95% gene or protein inactivation. The term “reduced” or “decreased” as used herein with respect to a cell and a particular gene or protein activity refers to a lower level of activity than that measured in a comparable cell of the same species. For example, a particular *Aspergillus* lacking *cadA* activity has reduced *cadA* activity if a comparable *Aspergillus* not having a *cadA* genetic inactivation has detectable *cadA* activity.

cadA sequences are disclosed herein and others are publicly available, for example from GenBank or EMBL. In some examples, the *cadA* gene functionally deleted encoded a protein having at least 80%, at least 90%, at least 95%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 7 or 9 prior to its genetic inactivation. In some examples, the endogenous *cadA* gene functionally deleted has at least 80%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99% or 100% sequence identity to SEQ ID NO: 6, 8, 10, or 11 prior to its genetic inactivation.

Increased expression of *aexA* results in many phenotypes in a recombinant *Aspergillus*, such as *A. terreus* or *A. pseudoterreus*. For example, *aexA+* or *aexA+/ Δ cadA* mutants can produce at least 2-fold, at least 3-fold, at least 3.5 fold, at least 5-fold, at least 8-fold, at least 10-fold, at least 20-fold, at least 30-fold, at least 40-fold, or at least 50-fold more total aconitic acid than a wild-type *Aspergillus* (for example at day 3, 4, 5, 6, 7, 8, 9 or 10 of production). In some examples, such increases are relative to *Aspergillus terreus* strain ATCC 32359 grown under the same conditions as the *aexA+* or *aexA+/ Δ cadA* mutant. In some examples, an increased total aconitic acid production by *aexA+* or *aexA+/ Δ cadA* fungi occurs at least 3 days (such as at least 4, 5, 6, 7, 8, 9, or 10 days) after inoculation in Riscaldati medium (such as at least 0.5 g/L aconitic acid or at least 1 g/L aconitic

acid), as compared to no detectable aconitic acid produced by *Aspergillus terreus* strain ATCC 32359 at the same time point.

Additional genes can also be upregulated or inactivated in the disclosed *aexA+* and *aexA+/ Δ cadA* fungi, wherein the additional genes may or may not provide additional enhancement of aconitic acid production to the fungus.

In some examples, the disclosed *aexA+* and *aexA+/ Δ cadA* fungi include one or more additional exogenous nucleic acid molecules, for example to permit production of other organic acids by the recombinant fungi. In one example, the disclosed *aexA+* and *aexA+/ Δ cadA* fungi includes an endogenous or exogenous nucleic acid molecule encoding aspartate decarboxylase (*panD*), an endogenous or exogenous nucleic acid molecule encoding β -alanine-pyruvate aminotransferase (*BAPAT*), and an endogenous or exogenous nucleic acid molecule encoding 3-hydroxypropionate dehydrogenase (*3-HPDH*). Exogenous nucleic acid molecules can be part of one or more exogenous nucleic acid molecules (such as 1, 2 or 3 exogenous nucleic acid molecules). In some examples, exogenous nucleic acid molecules can be part of a vector, such as a plasmid or viral vector. In some examples, expression of the exogenous nucleic acid molecules is driven by one or more promoters, such as a constitutive or inducible promoter, or a bi-directional promoter. In some examples, the promoter used to drive expression of *panD*, *BAPAT*, and *3-HPDH* is a native promoter (e.g., native to the *panD*, *BAPAT*, and *3-HPDH* gene expressed). In other examples, the promoter used to drive expression of *panD*, *BAPAT*, and *3-HPDH* is a non-native promoter (e.g., exogenous to the *panD*, *BAPAT*, and *3-HPDH* gene expressed). In some examples, such a Δ *cadA* fungi expressing *panD*, *BAPAT*, and *3-HPDH* are used to produce 3-HP.

A. Methods of Increasing *aexA*, *panD*, *BAPAT*, and/or *3-HPDH* Expression

Methods of increasing native *aexA* expression in *Aspergillus* are provided. Similar methods can be used to increase expression of other genes, such as *panD*, *BAPAT*, and/or *3-HPDH* nucleic acid sequences in an *Aspergillus* that does not have such sequences, or where increased expression is desired. In some examples, expression of *aexA*, *panD*, *BAPAT*, and/or *3-HPDH* is increased by introducing *aexA*, *panD*, *BAPAT*, and/or *3-HPDH* nucleic acid coding sequences (such may be codon optimized) into *Aspergillus*, such as *A. pseudoterreus*, *A. terreus*, or *A. niger*.

In some examples, expression of these genes is upregulated by introducing additional copies of *aexA*, *panD*, *BAPAT*, and/or *3-HPDH* nucleic acid coding sequences (such may be codon optimized) into *Aspergillus* fungi. As used herein, “up-regulated” gene means that expression of the gene or gene product (e.g., protein) has been up-regulated, for example by introduction of additional copies of the appropriate gene or coding sequence into the fungus (or other molecular biology methods), such that the introduced nucleic acid sequence is expressed, resulting in increased expression or biological activity of the encoded gene product. In some embodiments, introduction of one or more transgenes including *aexA*, *panD*, *BAPAT*, and/or *3-HPDH* coding sequences into *Aspergillus* increases expression of *aexA*, *panD*, *BAPAT*, and/or *3-HPDH* by at least 20%, at least 40%, at least 50%, at least 100%, at least 150%, at least 200%, at least 300%, or at least 500%, for example relative to the parental *Aspergillus* strain without the introduced *aexA*, *panD*, *BAPAT*, and/or *3-HPDH* coding sequences. The term “increased” or “up-regulated” as used herein with respect to a cell and a particular gene or protein

activity refers to a higher level of activity than that measured in a comparable cell of the same species or strain. For example, a particular *Aspergillus* having increased or up-regulated aexA, panD, BAPAT, and/or 3-HPDH activity has increased panD, BAPAT, and/or 3-HPDH activity if a comparable *Aspergillus* having native aexA, panD, BAPAT, and/or 3-HPDH activity has less detectable aexA, panD, BAPAT, and/or 3-HPDH activity (for example as measured by gene or protein expression).

In one example, a strain of *Aspergillus* is transformed with a vector which has the effect of up-regulating a aexA, panD, BAPAT, and/or 3-HPDH gene (such as a native or non-native aexA, panD, BAPAT, and/or 3-HPDH gene). This can be done by introducing one or more aexA, panD, BAPAT, and/or 3-HPDH coding sequences (such as a gene sequence), whose expression is controlled by elements such as promoters and the like which control gene expression, by introducing a nucleic acid sequence which itself (or its encoded protein) can increase aexA, panD, BAPAT, and/or 3-HPDH protein activity in the fungus, or by introducing another molecule (such as a protein or antibody) increases aexA, panD, BAPAT, and/or 3-HPDH protein activity in the fungus. For example, a aexA, panD, BAPAT, and/or 3-HPDH gene can be up-regulated by introduction of a vector that includes one or more aexA, panD, BAPAT, and/or 3-HPDH coding sequences (such as 1, 2, 3, 4, 5, 6, 7, 8, 9 or 10 aexA, panD, BAPAT, and/or 3-HPDH sequences or copies of such sequences) into the desired fungus. In some examples, such aexA, panD, BAPAT, and/or 3-HPDH sequences are from different fungal species, can be multiple copies from a single species, or combinations thereof, such as aexA, panD, BAPAT, and/or 3-HPDH sequences from at least 2, 3, 4, 5, 6, 7, 8, 9, or 10 different fungal species. In some examples, the aexA, panD, BAPAT, and/or 3-HPDH sequence(s) introduced into the fungus is optimized for codon usage. Thus, the disclosure in some examples provides transformed fungi that include at least one exogenous nucleic acid molecule which includes a aexA, panD, BAPAT, and/or 3-HPDH gene or coding sequence (such as a nucleic acid sequence encoding SEQ ID NO: 2, 54, 56, or 58, respectively), for example in combination with Δ cadA. In one example, such transformed cells produce more AA, citric acid, or 3HP, for example relative to a comparable fungus with native aexA expression.

In one example, the cre-lox system is used for site specific recombination of DNA (for example see Steiger et al., *Appl. Environ. Microbiol.* 77(1):114, 2011). Using recombination techniques, a targeted gene of interest (e.g., cadA) can be deleted in the *Aspergillus* genome and replaced with one or more copies of an aexA, panD, BAPAT, and/or 3-HPDH sequence (for example in *A. terreus*, replacing one or both *A. terreus* cadA sequences with aexA, panD, BAPAT, and/or 3-HPDH sequences from *A. nidulans* or *A. flavus*) flanked by the lox sites. Transient expression (by electroporation of a suicide plasmid containing the cre gene under control of a promoter that functions in *Aspergillus*) of the cre recombinase should result in efficient elimination of the lox flanked marker. This process will produce a fungus containing the desired insertion mutation and one copy of the lox sequence.

In one example, a transgene is generated and expressed in the desired fungal cell, such as a native or Δ cadA fungal cell, to increase aexA, panD, BAPAT, and 3-HPDH expression. For example, one or more transgenes can include an aexA, panD, BAPAT, and 3-HPDH genomic or cDNA sequence (such as one having at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to any panD, BAPAT, and

3-HPDH sequence provided herein), for example operably linked to one or more promoters, such as gpdA and eno1. In one example, the promoter has at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 32 and/or 33. In some examples, the transgene further includes a trpC transcriptional terminator sequence of *A. nidulans*, for example downstream of the panD, BAPAT, and/or 3-HPDH sequence. As an alternative to trpC, other transcriptional terminators can be used, such as promoters which include a transcriptional terminators (e.g., ArsA7, Arsa-37, polyubiquitin (ubi4)). In one example, the trpC transcriptional terminator has at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to nt 5679-6465 of SEQ ID NO: 21. In one example, the trpC transcriptional terminator comprises or consists of nt 5679-6465 of SEQ ID NO: 21. In some examples, the transgene further includes a selection marker, such as a ptrA sequence, for example downstream of the trpC transcriptional terminator sequence. As an alternative to ptrA, the bleomycin gene or bar gene can be used. In one example, the ptrA sequence has at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, or at least 99% sequence identity to nt 6466-8478 of SEQ ID NO: 21. In one example, the ptrA sequence comprises or consists of nt 6466-8478 of SEQ ID NO: 21.

In one example, the transgene used to increase expression of aexA in *Aspergillus* includes a sequence having at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 1, SEQ ID NO: 21, nt 3933-5678 of SEQ ID NO: 21; nt 2952-5678 of SEQ ID NO: 21, nt 2952-6465 of SEQ ID NO: 21, nt 2952-8478 of SEQ ID NO: 21, nt 3933-6465 of SEQ ID NO: 21, or nt 3933-8478 of SEQ ID NO: 21. In one example, the transgene used to increase expression of aexA includes a sequence having at least 80%, at least 85%, at least 90%, at least 95%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 30, 31, 32, and/or 33.

In one example, the vector used to increase expression of aexA in *Aspergillus* includes a sequence having at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 1, SEQ ID NO: 21, nt 3933-5678 of SEQ ID NO: 21; nt 2952-5678 of SEQ ID NO: 21, nt 2952-6465 of SEQ ID NO: 21, nt 2952-8478 of SEQ ID NO: 21, nt 3933-6465 of SEQ ID NO: 21, or nt 3933-8478 of SEQ ID NO: 21. In one example, the vector used to increase expression of aexA includes a sequence having at least 80%, at least 85%, at least 90%, at least 95%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 30, 31, 32, and/or 33.

In one example, the transgene used to express panD includes a sequence having at least 80%, at least 85%, at least 90%, at least 95%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 12, 14, 30, 31, 32, and/or 33. In one example, the transgene comprises or consists of the sequence shown in SEQ ID NO: 12, 14, 30, 31, 32, and/or 33.

In one example, the transgene used to express BAPAT includes a sequence having at least 80%, at least 85%, at least 90%, at least 95%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 15, 17, 30, 31, 32, and/or 33. In one example, the transgene comprises or consists of the sequence shown in SEQ ID NO: 15, 17, 30, 31, 32, and/or 33.

In one example, the transgene used to express 3-HPDH includes a sequence having at least 80%, at least 85%, at least 90%, at least 95%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to SEQ ID NO: 18, 20, 30, 31, 32, and/or 33. In one example, the transgene comprises or consists of the sequence shown in SEQ ID NO: 18, 20, 30, 31, 32, and/or 33.

B. aexA Sequences

aexA protein and nucleic acid sequences are publicly available and specific examples are provided herein. In addition, aexA sequences can be identified using molecular biology methods and using publicly available databases.

An exemplary aexA nucleic acid sequence is shown in SEQ ID NO: 1. However, the disclosure also encompasses variants of SEQ ID NO: 1 which encode a functional aexA protein. One skilled in the art will understand variants of the aexA nucleic acid sequences provided herein can be over-expressed. Variant sequences may contain a single insertion, a single deletion, a single substitution, multiple insertions, multiple deletions, multiple substitutions, or any combination thereof (e.g., single deletion together with multiple insertions). In addition, the degeneracy of the code permits multiple nucleic acid sequences to encode the same protein. Such variant aexA nucleic acid molecules can share at least 60%, at least 70%, at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, or at least 99% sequence identity to any aexA nucleic acid sequence, such as SEQ ID NO: 1.

Examples of aexA protein sequences are shown in SEQ ID NOS: 2, 3, 4 and 5. However, the disclosure also encompasses variants SEQ ID NOS: 2, 3, 4 and 5 which retain aexA activity. One skilled in the art will understand that variants of these aexA sequences can be overexpressed. Variant sequences can be identified, for example by aligning known aexA sequences (e.g., see FIG. 5). Variant sequences may contain a single insertion, a single deletion, a single substitution, multiple insertions, multiple deletions, multiple substitutions, or any combination thereof (e.g., single deletion together with multiple insertions). Such aexA proteins share at least 60%, at least 65%, at least 69%, at least 70%, at least 71%, at least 75%, at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, or at least 99% sequence identity to a aexA protein sequence, such as SEQ ID NO: 2, 3, 4 and 5.

In some examples, an aexA sequence that is to be over-expressed encodes or includes one or more conservative amino acid substitutions. A conservative amino acid substitution is a substitution of one amino acid (such as one found in a native sequence) for another amino acid having similar biochemical properties. Typically, conservative substitutions have little to no impact on the activity of a resulting peptide. In one example, an aexA protein sequence (such as SEQ ID NO: 2, 3, 4, or 5) includes one or more amino acid substitutions, such as conservative substitutions (for example at 1, 2, 5 or 10 residues). Examples of amino acids which may be substituted for an original amino acid in a protein and which are regarded as conservative substitutions include: Ser for Ala; Lys for Arg; Gln or His for Asn; Glu for Asp; Ser for Cys; Asn for Gln; Asp for Glu; Pro for Gly; Asn or Gln for His; Leu or Val for Ile; Ile or Val for Leu; Arg or Gln for Lys; Leu or Ile for Met; Met, Leu or Tyr for Phe; Thr for Ser; Ser for Thr; Tyr for Trp; Trp or Phe for Tyr; and Ile or Leu for Val. Further information about conservative substitutions can be found in, among other locations in, Ben-Bassat et al., (*J. Bacteriol.* 169:751-7, 1987), O'Regan et al., (*Gene* 77:237-51, 1989), Sahin-Toth et al., (*Protein Sci.* 3:240-7, 1994), Hochuli et al., (*Bio/Technology* 6:1321-

5, 1988), WO 00/67796 (Curd et al.) and in standard textbooks of genetics and molecular biology.

The aexA gene overexpressed in a fungus, in particular examples, includes a sequence that encodes an aexA protein having at least 60%, at least 65%, at least 69%, at least 70%, at least 71%, at least 75%, at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to a aexA protein sequence, such as SEQ ID NO: 2, 3, 4 and 5, wherein the protein can export aconitic acid from a cell. In a specific example, the aexA gene inactivated in a fungus encodes an aexA protein shown in SEQ ID NO: 2, 3, 4 and 5.

The aexA gene that is to be overexpressed in a fungus, in particular examples, includes a sequence (such as a coding sequence) having at least 60%, at least 65%, at least 69%, at least 70%, at least 71%, at least 75%, at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to a aexA nucleic acid sequence, such as SEQ ID NO: 1, and encodes an aexA protein that can export aconitic acid from a cell. In a specific example, the aexA gene overexpressed in a fungus is the sequence of SEQ ID NO: 1.

One skilled in the art will appreciate that additional aexA sequences can be identified. For example, aexA nucleic acid molecules that encode an aexA protein can be identified and obtained using molecular cloning or chemical nucleic acid synthesis procedures and techniques, including PCR. In addition, nucleic acid sequencing techniques and software programs that translate nucleic acid sequences into amino acid sequences based on the genetic code can be used to determine whether or not a particular nucleic acid has any sequence homology with known aexA sequences. Sequence alignment software such as MEGALIGN (DNASTAR, Madison, WI, 1997) can be used to compare various sequences.

In addition, nucleic acid hybridization techniques can be used to identify and obtain a nucleic acid molecule that encodes an aexA protein. Briefly, any known aexA nucleic acid molecule (e.g., SEQ ID NO: 1), or fragment thereof, can be used as a probe to identify similar nucleic acid molecules by hybridization under conditions of moderate to high stringency. Such similar nucleic acid molecules then can be isolated, sequenced, and analyzed to determine whether the encoded protein is an aexA protein.

C. Methods of Functionally Deleting cadA

As used herein, an "inactivated" or "functionally deleted" cadA gene means that the cadA gene has been mutated, for example by insertion, deletion, or substitution (or combinations thereof) of one or more nucleotides such that the mutation substantially reduces (and in some cases abolishes) expression or biological activity of the encoded cadA gene product. The mutation can act through affecting transcription or translation of the cadA gene or its mRNA, or the mutation can affect the cadA polypeptide product itself in such a way as to render it substantially inactive.

In one example, a strain of *Aspergillus* (such as one that is aexA+) is transformed with a vector which has the effect of down-regulating or otherwise inactivating a cadA gene. This can be done by mutating control elements such as promoters and the like which control gene expression, by mutating the coding region of the gene so that any protein expressed is substantially inactive, or by deleting the cadA gene entirely. For example, a cadA gene can be functionally deleted by complete or partial deletion mutation (for example by deleting a portion of the coding region of the gene) or by insertional mutation (for example by inserting a sequence of nucleotides into the coding region of the gene,

such as a sequence of about 1-5000 nucleotides). In one example, the *cadA* gene is genetically inactivated by inserting coding sequences for *aexA*, *panD*, BAPAT, and/or 3-HPDH. Thus, the disclosure provides transformed fungi that include at least one exogenous nucleic acid molecule which genetically inactivates an endogenous *cadA* gene. In one example, *aexA*+/ Δ *cadA* cell produces more aconitic acid, for example relative to a comparable fungus with native or wild-type *aexA* expression.

In particular examples, an insertional mutation includes introduction of a sequence that is in multiples of three bases (e.g., a sequence of 3, 9, 12, or 15 nucleotides) to reduce the possibility that the insertion will be polar on downstream genes. For example, insertion or deletion of even a single nucleotide that causes a frame shift in the open reading frame, which in turn can cause premature termination of the encoded *cadA* polypeptide or expression of a substantially inactive polypeptide. Mutations can also be generated through insertion of foreign gene sequences, for example the insertion of a gene encoding antibiotic resistance (such as hygromycin or bleomycin), or *aexA*, *panD*, BAPAT, and/or 3-HPDH coding sequences.

In one example, genetic inactivation is achieved by deletion of a portion of the coding region of an endogenous *cadA* gene. For example, some, most (such as at least 50%) or virtually the entire endogenous coding region can be deleted. In particular examples, about 5% to about 100% of the endogenous gene is deleted, such as at least 20% of the gene, at least 40% of the gene, at least 75% of the gene, or at least 90% of the endogenous *cadA* gene.

Deletion mutants can be constructed using any of a number of techniques. In one example, homologous double crossover with fusion PCR products is employed to genetically inactivate *cadA* in *Aspergillus*.

In one example, counterselectable markers are employed to delete genes (see Reyrat et al., *Infect. Immun.* 66:4011-4017, 1998). In this technique, a double selection strategy is employed wherein a plasmid is constructed encoding both a selectable and counterselectable marker, with flanking DNA sequences derived from both sides of the desired deletion. The selectable marker is used to select for fungi in which the plasmid has integrated into the genome in the appropriate location and manner. The counterselectable marker is used to select for the very small percentage of fungi that have spontaneously eliminated the integrated plasmid. A fraction of these fungi will then contain only the desired deletion with no other foreign DNA present.

In another technique, the cre-lox system is used for site specific recombination of DNA (for example see Steiger et al., *Appl. Environ. Microbiol.* 77(1):114, 2011). The system includes 34 base pair lox sequences that are recognized by the bacterial cre recombinase gene. If the lox sites are present in the DNA in an appropriate orientation, DNA flanked by the lox sites will be excised by the cre recombinase, resulting in the deletion of all sequences except for one remaining copy of the lox sequence. Using standard recombination techniques, the targeted gene of interest (e.g., *cadA*) can be deleted in the *Aspergillus* genome and to replace it with a selectable marker (for example a gene coding for kanamycin resistance) that is flanked by the lox sites. Transient expression (by electroporation of a suicide plasmid containing the cre gene under control of a promoter that functions in *Aspergillus*) of the cre recombinase should result in efficient elimination of the lox flanked marker. This process will produce a mutant containing the desired deletion mutation and one copy of the lox sequence.

In another method, an endogenous *cadA* gene sequence in the *Aspergillus* genome is replaced with a marker gene, such as green fluorescent protein, (3-galactosidase, or luciferase). In this technique, DNA segments flanking a desired deletion are prepared by PCR and cloned into a suicide (non-replicating) vector for *Aspergillus*. An expression cassette, containing a promoter active in *Aspergillus* and the appropriate marker gene, is cloned between the flanking sequences. The plasmid is introduced into wild-type *Aspergillus*. Fungi that incorporate and express the marker gene are isolated and examined for the appropriate recombination event (replacement of the wild type *cadA* gene with the marker gene).

Thus, for example, a fungal cell can be engineered to have a disrupted *cadA* gene using mutagenesis or knock-out technology. (Methods in Yeast Genetics (1997 edition), Adams, Gottschling, Kaiser, and Sterns, Cold Spring Harbor Press, 1998; Datsenko and Wanner, *Proc. Natl. Acad. Sci. USA* 97: 6640-5, 2000; and Dai et al., *Appl. Environ. Microbiol.* 70(4):2474-85, 2004). Alternatively, antisense technology can be used to reduce or eliminate the activity of *cadA*. For example, a fungal cell can be engineered to contain a cDNA that encodes an antisense molecule that prevents *cadA* from being translated. The term "antisense molecule" encompasses any nucleic acid molecule or nucleic acid analog (e.g., peptide nucleic acids) that contains a sequence that corresponds to the coding strand of an endogenous *cadA* gene. An antisense molecule also can have flanking sequences (e.g., regulatory sequences). Thus, antisense molecules can be ribozymes or antisense oligonucleotides. A ribozyme can have any general structure including, without limitation, hairpin, hammerhead, or axehead structures, provided the molecule cleaves RNA. Further, gene silencing can be used to reduce the activity of *cadA*.

In one example, to genetically inactivate *cadA* in *A. pseudoterreus* or *A. terreus*, protoplast transformation is used, for example as described in Example 1. For example, conidia of *Aspergillus* are grown in liquid complete medium at room temperature (e.g., about 20-35° C., such as 30° C.) and grown for at least 12 hours (such as at least 16 hours, or at least 18 hours, such as 12-24 hours, or 16-18 hours), at least 100 rpm, such as at least 150 rpm, at least 200 rpm for example 100 to 200 rpm. The resulting mycelia are subsequently harvested, for example by filtration. Protoplasts are prepared, for example by treating the harvested mycelia with a lysing enzyme (for example in an osmotic wash buffer for at least 30 min, at least 60 min, at least 120 min, or at least 240 min, such as 2 h). The resulting protoplasts are collected (e.g., by filtering). Protoplasts can be washed, for example with a Washing Solution (0.6M KCl, 0.1M Tris/HCl, pH 7.0) and Conditioning Solution (0.6M KCl, 50 mM CaCl₂, 10 mM Tris/HCl, pH 7.5). The protoplasts are transformed, for example in the conditioning solution. In some examples, at least 0.5 ug, at least 1 ug, or at least 2 ug of DNA (such as 1-2 ug DNA) is added to at least 10⁶ protoplasts (such as at least 10⁷ or 2x10⁷ protoplasts). Polyethylene glycol (PEG), such as PEG8000 is added (such as 25% PEG8000, 0.6M KCl, 50 mM CaCl₂, 10 mM Tris/HCl, and pH 7.5) and the reaction incubated for at least 5 min (such as at least 10 min, at least 20 min, or at least 30 min, such as 10-30 min, 15-20 min, or 20 min) on ice. Additional PEG solution can be added and the reaction incubated for at least 1 min, at least 3 min, or at least 5 min, on ice. Conditioning Solution is added to the reaction, and the protoplast suspension mixed with warm selection agar (Minimal media+0.6M KCl+1.5% Agar+100 ug/ml hygromycin) (such as at 50° C.), and poured directly onto petri dish plates and allowed to solidify.

Solidified plates can be inverted and incubated overnight at room temperature (e.g., about 20-35° C., such as 30° C.). The following day, the plates can be overlaid with Minimal Medium containing a selection antibiotic, such as hygromycin. Colonies appear after 3-4 days. Transformants can be excised and transferred to MM plate containing the selection antibiotic.

D. Measuring cadA Gene Inactivation

A fungus having an inactivated endogenous cadA gene can be identified using known methods. For example, PCR and nucleic acid hybridization techniques, such as Northern and Southern analysis, can be used to confirm that a fungus has a genetically inactivated cadA gene. In one example, real-time reverse transcription PCR (qRT-PCR) is used for detection and quantification of targeted messenger RNA, such as mRNA of cadA gene in the parent and mutant strains as grown at the same culture conditions. Immunohistochemical and biochemical techniques can also be used to determine if a cell expresses cadA by detecting the expression of the cadA peptide encoded by cadA. For example, an antibody having specificity for cadA can be used to determine whether or not a particular fungus contains a functional nucleic acid encoding cadA protein. Further, biochemical techniques can be used to determine if a cell contains a cadA gene inactivation by detecting a product produced as a result of the lack of expression of the peptide. For example, production of aconitic acid by *A. terreus* or *A. pseudoterreus* can indicate that such a fungus contains an inactivated cadA gene.

E. Measuring Aconitic Acid Production

Methods of determining whether a overexpression of aexA and/or genetic inactivation of cadA in *Aspergillus*, such as *A. terreus* or *A. pseudoterreus*, increases aconitic acid production, for example relative to the same strain of *A. terreus* or *A. pseudoterreus* with native aexA expression and/or a native cadA sequence (such as a parental strain), are provided herein. Although particular examples are disclosed herein, the methods are not limiting.

For example, production of aconitic acid by *Aspergillus* (such as an aexA+ or aexA+/ Δ cadA strain) can be measured using a spectrophotometric assay, by liquid chromatography (LC), or high-pressure liquid chromatography (HPLC) methods. In some examples, the supernatant of the fungus is analyzed for the presence of aconitic acid. In some examples, the culture media containing the aexA+ or aexA+/ Δ cadA strain is filtered prior to measuring aconitic acid in the culture media (supernatant).

F. cadA Sequences

cadA protein and nucleic acid sequences are publicly available and specific examples are provided herein. In addition, cadA sequences can be identified using molecular biology methods.

Examples of cadA nucleic acid sequences are shown in SEQ ID NOS: 6, 8, 10 and 11. However, the disclosure also encompasses variants of SEQ ID NOS: 6, 8, 10 and 11 which encode a functional cadA protein. One skilled in the art will understand variants of the cadA nucleic acid sequences provided herein can be genetically inactivated. Variant sequences may contain a single insertion, a single deletion, a single substitution, multiple insertions, multiple deletions, multiple substitutions, or any combination thereof (e.g., single deletion together with multiple insertions). In addition, the degeneracy of the code permits multiple nucleic acid sequences to encode the same protein. Such variant cadA nucleic acid molecules can share at least 60%, at least 70%, at least 80%, at least 85%, at least 90%, at least 95%,

at least 96%, at least 97%, at least 98%, or at least 99% sequence identity to any cadA nucleic acid sequence, such as SEQ ID NO: 6, 8, 10 or 11.

Examples of cadA protein sequences are shown in SEQ ID NOS: 7 and 9. However, the disclosure also encompasses variants SEQ ID NOS: 7 and 9 which retain cadA activity. One skilled in the art will understand that variants of these cadA enzyme sequences can be inactivated. Variant sequences can be identified, for example by aligning known cadA sequences. Variant sequences may contain a single insertion, a single deletion, a single substitution, multiple insertions, multiple deletions, multiple substitutions, or any combination thereof (e.g., single deletion together with multiple insertions). Such cadA peptides share at least 80%, at least 85%, at least 90%, at least 95%, at least 97%, at least 98%, or at least 99% sequence identity to a cadA protein sequence, such as SEQ ID NO: 7 or 9.

In some examples, a cadA sequence that is to be genetically inactivated encodes or includes one or more conservative amino acid substitutions. In one example, a cadA protein sequence (such as SEQ ID NO: 7 or 9) includes one or more amino acid substitutions, such as conservative substitutions (for example at 1, 2, 5 or 10 residues). Examples of amino acids which may be substituted for an original amino acid in a protein and which are regarded as conservative substitutions are provided above.

The cadA gene inactivated in a fungus, in particular examples, includes a sequence that encodes a cadA protein having at least 60%, at least 70% at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to a cadA protein sequence, such as SEQ ID NO: 7 or 9, wherein the protein can catalyze the decarboxylation of cis-aconitate to itaconate and CO₂ and vice versa. In a specific example, the cadA gene prior to its inactivation encoded a cadA protein shown in SEQ ID NO: 7 or 9.

The cadA gene that is to be inactivated in a fungus, in particular examples, includes a sequence (such as a coding sequence) having at least 60%, at least 70%, at least 80%, at least 85%, at least 90%, at least 95%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to a cadA nucleic acid sequence, such as SEQ ID NO: 6, 8, 10, or 11, and encodes a cadA protein that can catalyze the decarboxylation of cis-aconitate to itaconate and CO₂ and vice versa. In a specific example, the cadA gene inactivated in a fungus is the sequence of SEQ ID NO: 6 or 8.

One skilled in the art will appreciate that additional cadA sequences can be identified. For example, cadA nucleic acid molecules that encode a cadA protein can be identified and obtained using molecular cloning or chemical nucleic acid synthesis procedures and techniques, including PCR. In addition, nucleic acid sequencing techniques and software programs that translate nucleic acid sequences into amino acid sequences based on the genetic code can be used to determine whether or not a particular nucleic acid has any sequence homology with known cadA sequences. Sequence alignment software such as MEGALIGN (DNASTAR, Madison, WI, 1997) can be used to compare various sequences.

In addition, nucleic acid hybridization techniques can be used to identify and obtain a nucleic acid molecule that encodes a cadA protein. Briefly, any known cadA nucleic acid molecule (such as SEQ ID NO: 6, 8, 10, or 11), or fragment thereof, can be used as a probe to identify similar nucleic acid molecules by hybridization under conditions of moderate to high stringency. Such similar nucleic acid

molecules then can be isolated, sequenced, and analyzed to determine whether the encoded protein is a *cadA* protein.

G. *panD*, BAPAT, and 3-HPDH Sequences

panD, BAPAT, and 3-HPDH protein and nucleic acid sequences are publicly available and specific examples are provided herein. In addition, *panD*, BAPAT, and 3-HPDH sequences can be identified using molecular biology methods.

Exemplary of *panD* coding sequences are shown in SEQ ID NO: 12 and 14. However, the disclosure also encompasses variants of SEQ ID NO: 12 and 14 which encode a functional *panD* protein. Exemplary of BAPAT coding sequences are shown in SEQ ID NO: 15 and 17. However, the disclosure also encompasses variants of SEQ ID NO: 15 and 17 which encode a functional BAPAT protein. Exemplary of 3-HPDH coding sequences are shown in SEQ ID NO: 18 and 20. However, the disclosure also encompasses variants of SEQ ID NO: 18 and 20 which encode a functional 3-HPDH protein.

One skilled in the art will understand variants of the *panD*, BAPAT, and 3-HPDH nucleic acid sequences provided herein can be introduced into (or be endogenous to) an *Aspergillus* fungus, such as a *aexA+* or *aexA+/ Δ cadA* *Aspergillus*, such as inserting *panD*, BAPAT, and 3-HPDH expression sequences into the native *cadA* gene to inactivate it. Variant *panD*, BAPAT, and 3-HPDH sequences may contain a single insertion, a single deletion, a single substitution, multiple insertions, multiple deletions, multiple substitutions, or any combination thereof (e.g., single deletion together with multiple insertions). In addition, the degeneracy of the code permits multiple nucleic acid sequences to encode the same protein. In some examples, a *panD*, BAPAT, and 3-HPDH sequence expressed in an *Aspergillus* fungus is codon optimized for expression in *Aspergillus*, such as *Aspergillus terreus* or *pseudoterreus*. Such variant *panD*, BAPAT, and 3-HPDH nucleic acid molecules in some examples share at least 60%, at least 70%, at least 75%, at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to any *panD*, BAPAT, and 3-HPDH nucleic acid sequence, such as SEQ ID NO: 12, 15, or 18, respectively, or SEQ ID NO: 14, 17, or 20, respectively.

Exemplary *panD*, BAPAT, and 3-HPDH protein sequences are shown in SEQ ID NOS: 13, 16, and 19, respectively. However, the disclosure also encompasses variants SEQ ID NOS: 13, 16, and 19 which retain *panD*, BAPAT, and 3-HPDH activity, respectively. One skilled in the art will understand that variants of these *panD*, BAPAT, and 3-HPDH sequences can be expressed in an *Aspergillus* fungus, such as *aexA+* or *aexA+/ Δ cadA* *Aspergillus*. Variant sequences can be identified, for example by aligning known *panD*, BAPAT, and 3-HPDH sequences. Variant sequences may contain a single insertion, a single deletion, a single substitution, multiple insertions, multiple deletions, multiple substitutions, or any combination thereof (e.g., single deletion together with multiple insertions). Such *panD*, BAPAT, and 3-HPDH peptides expressed in a *aexA+* or *aexA+/ Δ cadA* *Aspergillus* in some examples share at least 60%, at least 70%, at least 75%, at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to a *panD*, BAPAT, and 3-HPDH protein sequence, such as SEQ ID NO: 13, 16, or 19, respectively.

In some examples, a *panD*, BAPAT, and 3-HPDH sequence that is to be expressed in an *aexA+* or *aexA+/ Δ cadA* *Aspergillus* fungus encodes or includes one or more conservative amino acid substitutions. In one example, a

panD, BAPAT, or 3-HPDH sequence (such as SEQ ID NO: 13, 16, and 19, respectively) includes one or more amino acid substitutions, such as conservative substitutions (for example at 1, 2, 5, or 10 residues). Examples of conservative substitutions are provided above.

The *panD*, BAPAT, and 3-HPDH gene expressed in a *aexA+* or *aexA+/ Δ cadA* fungus, in particular examples, includes a sequence that encodes a *panD*, BAPAT, and 3-HPDH protein having at least 60%, at least 70%, at least 75%, at least 80%, at least 85%, at least 90%, at least 95%, at least 96%, at least 97%, at least 98%, at least 99%, or 100% sequence identity to a *panD*, BAPAT, and 3-HPDH protein sequence, such as SEQ ID NO: 13, 16, and 19, respectively, wherein the variant protein has the biological activity of *panD*, BAPAT, or 3-HPDH, respectively. In a specific example, the *panD*, BAPAT, and 3-HPDH gene expressed in an *aexA+* or *aexA+/ Δ cadA* fungus encodes the protein shown in SEQ ID NO: 13, 16, or 19, respectively.

One skilled in the art will appreciate that additional *panD*, BAPAT, and 3-HPDH sequences can be identified. For example, *panD*, BAPAT, and 3-HPDH nucleic acid molecules that encode a *panD*, BAPAT, and 3-HPDH protein, respectively can be identified and obtained using molecular cloning or chemical nucleic acid synthesis procedures and techniques, including PCR. In addition, nucleic acid sequencing techniques and software programs that translate nucleic acid sequences into amino acid sequences based on the genetic code can be used to determine whether or not a particular nucleic acid has any sequence homology with *panD*, BAPAT, or 3-HPDH sequences. Sequence alignment software such as MEGALIGN (DNASTAR, Madison, WI, 1997) can be used to compare various sequences.

In addition, nucleic acid hybridization techniques can be used to identify and obtain a nucleic acid molecule that encodes a *panD*, BAPAT, or 3-HPDH protein. Briefly, any known *panD*, BAPAT, or 3-HPDH nucleic acid molecule, or fragment thereof, can be used as a probe to identify similar nucleic acid molecules by hybridization under conditions of moderate to high stringency. Such similar nucleic acid molecules then can be isolated, sequenced, and analyzed to determine whether the encoded protein is a *panD*, BAPAT, or 3-HPDH protein.

In one example, exogenous *panD*, BAPAT, and/or 3-HPDH nucleic acid sequences are introduced into *Aspergillus* using protoplast transformation, for example as described in Example 1 (and described above).

H. Measuring Gene Expression

An *aexA+* or *aexA+/ Δ cadA* fungus expressing *aexA*, *panD*, BAPAT, and/or 3-HPDH can be identified using known methods. For example, PCR and nucleic acid hybridization techniques, such as Northern, RT-PCR, and Southern analysis, can be used to confirm that a fungus expresses (such as overexpresses) *aexA*, *panD*, BAPAT, and/or 3-HPDH such as an increase in the *aexA*, *panD*, BAPAT, and/or 3-HPDH copy number. Immunohisto-chemical and biochemical techniques can also be used to determine if a cell expresses or overexpresses *aexA*, *panD*, BAPAT, and/or 3-HPDH by detecting the expression of the *aexA*, *panD*, BAPAT, and/or 3-HPDH peptide encoded by *aexA*, *panD*, BAPAT, and/or 3-HPDH, respectively. For example, an antibody having specificity for *aexA*, *panD*, BAPAT, and/or 3-HPDH can be used to determine whether or not a particular fungus has increased *aexA*, *panD*, BAPAT, and/or 3-HPDH protein expression, respectively. Further, biochemical techniques can be used to determine if a cell has increased *aexA*, *panD*, BAPAT, and/or 3-HPDH expression by detecting a product produced as a result of the expression

of the peptide. For example, production of 3-HP by *aexA+* or *aexA+ΔcadA Aspergillus* can indicate that such a fungus expresses or overexpresses *aexA*, *panD*, *BAPAT*, and 3-HPDH.

I. Measuring 3-HP Production

Methods of determining whether an *aexA+* or *aexA+ΔcadA* fungus that also expresses *panD*, *BAPAT*, and 3-HPDH has increased 3-HP production, for example relative to the same strain with a native *aexA* sequence, (such as a parental strain) include HPLC.

Methods of Producing Aconitic Acid (AA)

The recombinant *Aspergillus* fungi provided herein (*aexA+* or *aexA+ΔcadA*), can be used to produce AA (for example for as a building block for other materials, such as polymers). Such fungi can be from any *Aspergillus* species, such as *Aspergillus terreus* or *pseudoterreus*. For example, the disclosure provides methods of making AA (such as *cis*-aconitic acid, *trans*-aconitic acid, or both), which can include culturing the disclosed fungi under conditions that permit the fungus to make AA, for example in Riscaldati medium.

In some examples, the *aexA+* or *aexA+ΔcadA* fungi are cultured at room temperature (e.g., 20-35° C., such as about 30° C.) at normal atmospheric pressure (e.g., 1 atm). In some examples, the method includes purifying or isolating the AA, for example from the culture media or from the cultured fungus. In some examples, the AA is isolated at least 2 days, at least 3 days, at least 5 days, at least 7 days, at least 8 days or at least 10 days after the start of culturing, such as 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19 or 20 days after the start of culturing.

Methods of making AA include culturing the *aexA+* or *aexA+ΔcadA Aspergillus* provided herein t, under conditions that permit the fungus to make AA. In general, the culture media and/or culture conditions can be such that the fungi grow to an adequate density and produce AA efficiently. In one example the *ΔcadA* fungi are cultured or grown in an acidic liquid medium, such as Riscaldati medium (100 g Glucose, 0.11 g KH_2PO_4 , 2.36 g $(\text{NH}_4)_2\text{SO}_4$, 2.08 g $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, 0.074 g NaCl, 0.13 g $\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$, 1 ml of 1000× trace elements in 1000 ml DI water, adjust pH to 3.4 with H_2SO_4 , 1000× trace elements contains 1.3 g/L $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$, 5.5 g/L $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$, 0.2 g/L $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$, 0.7 g/L $\text{MnCl}_2 \cdot 4\text{H}_2\text{O}$). In one example the *aexA+* or *aexA+ΔcadA Aspergillus* fungi provided herein are cultured or grown in a liquid medium having an initial pH of less than 4, such as less than 3.5, for example about pH 3 to 4, 3.5 to 4, 3.3 to 3.5, for example pH 2.8, 2.9, 3, 3.1, 3.2, 3.3, 3.4, 3.5, 3.6, 3.7, 3.8, 3.9 or 4. In some examples the *aexA+* or *aexA+ΔcadA Aspergillus* fungi are cultured or grown in a liquid Riscaldati medium at about 20 to 35° C. (such as 20° C. to 30° C., 25° C. to 30° C., 28 to 32° C., or 30° C.) with rotation (such as at least 100 rpm, at least 120 rpm, at least 150 rpm, at least 170 rpm, or at least 200 rpm, such as 200 rpm) at normal pressure.

In one example, the *aexA+* or *aexA+ΔcadA* fungi are grown in culture containers (such as baffled flasks, and in some examples are silanized (5% solution of dichlorodimethylsilane in heptane (Sigma, St. Louis, MO)). Each culture container is inoculated with spores (such as at least 2×10^6 spores/ml) and incubated for at least 3 days, at least 4 days, at least 5 days, at least 7 days, or at least 10 days at 30° C. and 100 to 250 rpm to obtain AA.

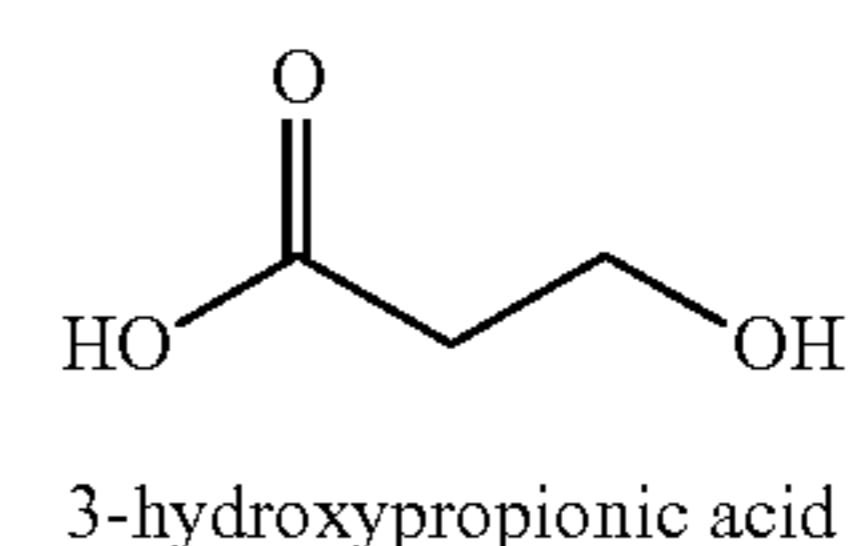
In one example, the *aexA+* or *aexA+ΔcadA Aspergillus*, produce more AA than a corresponding fungus with wild-

type or native levels of *aexA* (and in some examples also native levels of *cadA*). In specific examples, the disclosed fungi produce at least 20 g/l of total AA after 7 days, for example at least 25 g/l, at least 30 g/l, at least 40 g/l, at least 45 g/l, at least 46 g/l, at least 47 g/l, at least 48 g/l, at least 49 g/l or at least 50 g/l after at least 7 days, at least 8 days, or at least 10 days, such as after 5 to 8 days, 5 to 10 days, or 6 to 7 days) when grown in Riscaldati medium at 30° C. with 200 rpm shaking. In specific examples, the *aexA+* or *aexA+ΔcadA* fungi yield at least 0.5 g/g of total AA after 7 days, for example at least 0.6 g/g or at least 0.7 g/g after at least 7 days, at least 8 days, or at least 10 days, such as after 5 to 8 days, 5 to 10 days, or 6 to 7 days when grown in Riscaldati medium at 30° C. with 200 rpm shaking. In specific examples, the *aexA+* or *aexA+ΔcadA* fungi produce AA at a rate of at least 0.1 g/L/hr after at least 7 days, for example at least 0.2 g/L/hr, at least 0.25 g/L/hr, or at least 0.3 g/L/hr, after at least 7 days, at least 8 days, or at least 10 days, such as after 5 to 8 days, 5 to 10 days, or 6 to 7 days) when grown in Riscaldati medium at 30° C. with 200 rpm shaking.

In some examples, the method further includes isolating the AA made by the *aexA+* or *aexA+ΔcadA Aspergillus*. Once produced, any method can be used to isolate the AA. For example, separation techniques (such as filtration) can be used to remove the fungal biomass from the culture medium, and isolation procedures (e.g., filtration, distillation, precipitation, electrodialysis, and ion-exchange procedures) can be used to obtain the AA from the broth (such as a fungi-free broth). In addition, the AA can be isolated from the culture medium after the AA production phase has been terminated.

Methods of Producing 3-HP

The *aexA+* or *aexA+ΔcadA Aspergillus*, can further express endogenous or exogenous *panD*, *BAPAT*, and 3-HPDH, and thus be used to produce 3-HP



(for example for as a building block for other materials, such as acrylonitrile, acrylic acid by dehydration, malonic acid by oxidation, esters by esterification reactions with alcohols, and reduction to 1,3 propanediol). Such fungi can be from any *Aspergillus* species, such as *Aspergillus terreus*, *Aspergillus niger*, or *Aspergillus pseudoterreus*. For example, the disclosure provides methods of making 3-HP, which can include culturing the disclosed fungi that also express *panD*, *BAPAT*, and 3-HPDH under conditions that permit the fungus to make 3-HP, for example in Riscaldati medium (such as modified Riscaldati medium with 20× trace elements).

In some examples, the *aexA+* or *aexA+ΔcadA Aspergillus* provided herein, and further express endogenous or exogenous *panD*, *BAPAT*, and 3-HPDH, are cultured at room temperature (e.g., 20-35° C.) at normal atmospheric pressure (e.g., 1 atm). In some examples, the method includes purifying or isolating the 3-HP, for example from the culture media or from the cultured fungus. In some examples, the 3-HP is isolated at least 2 days, at least 3 days,

at least 5 days, at least 7 days, at least 8 days or at least 10 days after the start of culturing, such as 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19 or 20 days after the start of culturing.

Methods of making 3-HP include culturing *aexA+* or *aexA+/ Δ cadA* *Aspergillus* fungi provided herein, and further express endogenous or exogenous panD, BAPAT, and 3-HPDH, under conditions that permit the fungus to make 3-HP. In general, the culture media and/or culture conditions can be such that the fungi grow to an adequate density and produce 3-HP efficiently. In one example the *aexA+* or *aexA+/ Δ cadA* fungi that further express panD, BAPAT, and 3-HPDH are cultured or grown in an acidic liquid medium, such as Riscaldati medium (100 g Glucose, 0.11 g KH_2PO_4 , 2.36 g $(\text{NH}_4)_2\text{SO}_4$, 2.08 g $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, 0.074 g NaCl, 0.13 g $\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$, 1 ml of 1000 \times trace elements in 1000 ml DI water, adjust pH to 3.4 with H_2SO_4 , 1000 \times trace elements contains 1.3 g/L $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$, 5.5 g/L $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$, 0.2 g/L $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$, 0.7 g/L $\text{MnCl}_2 \cdot 4\text{H}_2\text{O}$, which may include 20 \times trace elements). In one example such fungi are cultured or grown in a liquid medium having an initial pH of less than 4, such as less than 3.5, for example about pH 3 to 4, 3.5 to 4, 3.3 to 3.5, for example pH 2.8, 2.9, 3, 3.1, 3.2, 3.3, 3.4, 3.5, 3.6, 3.7, 3.8, 3.9 or 4. In some examples the *aexA+* or *aexA+/ Δ cadA* fungi that also express panD, BAPAT, and 3-HPDH are cultured or grown in a liquid modified Riscaldati medium with 20 \times trace elements at about 20 to 35 $^\circ$ C. (such as 20 $^\circ$ C. to 30 $^\circ$ C., 25 $^\circ$ C. to 30 $^\circ$ C., 28 to 32 $^\circ$ C., or 30 $^\circ$ C.) with rotation (such as at least 100 rpm, at least 120 rpm, such as 150 or 200 rpm) at normal pressure.

In one example, the *aexA+* or *aexA+/ Δ cadA* fungi are grown in culture containers (such as baffled flasks, and in some examples are silanized (5% solution of dichlorodimethylsilane in heptane (Sigma, St. Louis, MO))). Each culture container is inoculated with spores (such as at least 10⁶ spores/ml) and incubated for at least 3 days, at least 4 days, at least 5 days, or at least 10 days at 30 $^\circ$ C. and 100 to 300 rpm (such as 150 or 200 rpm) to obtain 3-HP.

In one example, the *aexA+* or *aexA+/ Δ cadA* *Aspergillus* can further express endogenous or exogenous panD, BAPAT, and 3-HPDH produce more 3-HP than a corresponding fungus with wild-type levels of *axeA* (and in some examples wild-type levels of *cadA*), either with or without panD, BAPAT, and 3-HPDH expression. In specific examples, the *aexA+* or *aexA+/ Δ cadA* *Aspergillus* can further express endogenous or exogenous panD, BAPAT, and 3-HPDH produce at least 0.1 g/l of 3-HP after at least 4 days, for example at least 0.2 g/l, at least 0.25 g/l, at least 0.3 g/l, at least 0.4 g/l, at least 0.5 g/l, at least 0.6 g/l, at least 0.7 g/l, at least 0.8 g/l, at least 0.9 g/l, at least 1.1 g/l, at least 1.2 g/l, at least 1.5 g/l, 1.6 g/l, at least 2 g/l, at least 3 g/l, at least 4 g/l, at least 5 g/l, at least 6 g/l, at least 7 g/l, or at least 8 g/l, after at least 5 days, at least 6 days, at least 7 days, at least 8 days, or at least 10 days, such as after 4 to 6 days, 8 to 10 days, or 4 to 5 days (such as at least 6.5 g/l, at least 7 g/l, at least 7.5 g/l, at least 8 g/l, or at least 8.5 g/l after at least 7 days), when grown in Riscaldati medium (such as modified Riscaldati medium with 20 \times trace elements) at 30 $^\circ$ C. with 150 or 200 rpm shaking.

In some examples, the method further includes isolating the 3-HP made by the disclosed fungi. Once produced, any method can be used to isolate the 3-HP. For example, separation techniques (such as filtration) can be used to remove the fungal biomass from the culture medium, and isolation procedures (e.g., filtration, distillation, precipitation, electro dialysis, and ion-exchange procedures) can be

used to obtain the 3-HP from the broth (such as a fungi-free broth). In addition, the 3-HP can be isolated from the culture medium after the 3-HP production phase has been terminated.

Compositions and Kits

Also provided by the present disclosure are compositions that include isolated *aexA+* or *aexA+/ Δ cadA* fungi (which in some examples also express panD, BAPAT, and 3-HPDH, such as exogenous panD, BAPAT, and 3-HPDH proteins), such as a medium for culturing, storing, or growing the fungus. In some examples, the *Aspergillus* in the composition are freeze dried or lyophilized.

Also provided by the present disclosure are kits that include isolated *aexA+* or *aexA+/ Δ cadA* fungi (which in some examples also express panD, BAPAT, and 3-HPDH, such as exogenous panD, BAPAT, and 3-HPDH proteins), such as a kit that includes a medium for culturing, storing, or growing the fungus. In some examples, the fungi in the kit are freeze dried or lyophilized. In some examples, the kit further includes one or more reagents for transforming *Aspergillus*, such as protoplast isolation buffer, osmotic wash buffer, polyethylene glycol, filtration material (such as miracloth), antibiotic (e.g., hygromycin), or combinations thereof.

Exemplary mediums include that can be in the disclosed compositions and kits include solid medium (such as those containing agar, for example complete medium (CM) or minimal medium (MM)) and liquid media (such as a fermentation broth, such as CM, MM, or CAP medium). In one example, the kit or composition includes Riscaldati medium (100 g Glucose, 0.11 g KH_2PO_4 , 2.36 g $(\text{NH}_4)_2\text{SO}_4$, 2.08 g $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$, 0.074 g NaCl, 0.13 g $\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$, 1 ml of 1000 \times trace elements in 1000 ml DI water, adjust pH to 3.4 with H_2SO_4 , 1000 \times trace elements contains 1.3 g/L $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$, 5.5 g/L $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$, 0.2 g/L $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$, 0.7 g/L $\text{MnCl}_2 \cdot 4\text{H}_2\text{O}$), for example

	Conc. (g/L)	Amount	Notes
Glucose	100	100 g	
KH_2PO_4	0.11	0.11 g	
$(\text{NH}_4)_2\text{SO}_4$	2.36	2.36 g	
$\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$	2.08	2.08 g	
NaCl	0.074	0.074 g	
$\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$	0.13	0.13 g	
$\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$	0.0013	0.0013 g	Use 1000 X soln.
$\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$	0.0055	0.0055 g	Use 1000 X soln.
$\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$	0.0002	0.0002 g	Use 1000 X soln.
$\text{MnCl}_2 \cdot 4\text{H}_2\text{O}$	0.0007	0.0007 g	
DI Water (L)		1 L	
Autoclave Time		15 min for small flasks 30 min for large flasks 30-60 for fermenter	
Comments:		Adjust to pH = 3.4 with H_2SO_4	

In one example, the kit or composition includes a modified Riscaldati medium with 20 \times trace elements, for example 20 times of the following

$\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$	0.0013	0.0013 g	Use 1000 X soln.
$\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$	0.0055	0.0055 g	Use 1000 X soln.

-continued

CuSO ₄ * 5H ₂ O	0.0002	0.0002 g	Use 1000 X soln.
MnCl ₂ * 4H ₂ O	0.0007	0.0007 g	Use 1000 X soln.

Example 1

Materials and Methods

This example describes methods used in the experiments described in Examples 2-4 below.

Strains and Vectors

The parental *A. pseudoterreus* strain ATCC 32359 was obtained from American Type Culture Collection (ATCC). The hygromycin phosphotransferase (hph) marker cassette was amplified from vector pCB1003 (Carroll et al., 1994). The Pyrithiamine resistance (ptrA) marker cassette was amplified from vector pRTR1 (Kubodera et al. 2000).

Growth Conditions

All strains were maintained on complete medium agar. The complete medium contained 10 g glucose, 2 g triptase peptone, 1 g yeast extract, 1 g casamino acid, 50 mL 20× NO₃ salts, 1 mL of 1000× trace elements, and 1 mL of 1000× vitamin stock in 1 L deionized water with pH adjusted to 6.5 with 1M NaOH. One liter of the 20× NO₃ salts contained: 120 g Na₂NO₃, 10.4 g KCl, 10.4 g MgSO₄.7H₂O, and 30.4 g KH₂PO₄. The 1000× vitamin stock solution contained in per 100 ml H₂O: 0.01 g biotin, 0.01 g pyridoxine-HCl, 0.01 g thiamine-HCl, 0.01 g riboflavin, 0.01 g para-aminobenzoic acid, and 0.01 g nicotinic acid. The vitamin stock solution was filtered and stored at 4° C. The 1000× trace element contained in per 100 ml de-ionized H₂O: 2.2 g ZnSO₄.7H₂O, 1.1 g H₃BO₃, 0.5 g MnCl₂.4H₂O, 0.5 g FeSO₄.7H₂O, 0.17 g CoCl₂.6H₂O, 0.16 g CuSO₄.5H₂O, 0.15 g Na₂MoO₄.2H₂O, and 5 g Na₂EDTA. The trace element constituents were added in the listed order and mixed. Then

the pH was adjusted to 6.5 with KOH and the de-ionized H₂O was added to the final volume of 100 ml. The trace elements stock solution was filtered and stored at 4° C.

The transformants were selected for hygromycin resistance on the agar plates of minimum media (10 g glucose, 50 mL 20× NO₃ salts, 1 mL 1000× trace elements, and 1 mL 1000× vitamin stock in 1 L de-ionized H₂O with pH adjusted to 6.5 with 1M NaOH, 100 mg/L hygromycin B). The IA production medium is Riscaldati medium as described previously (Riscaldati et al., 2000), which contained 100 g glucose, 0.11 g KH₂PO₄, 2.36 g (NH₄)₂SO₄, 2.08 g MgSO₄.7H₂O, 0.074 g NaCl, 0.13 g CaCl₂.2H₂O, and 1 mL 1000× trace elements in 1 L de-ionized water with the pH adjusted to 3.4 with 1M H₂SO₄. One liter of the 1000× trace element solution contained 1.3 g ZnSO₄.7H₂O, 5.5 g FeSO₄.7H₂O, 0.2 g CuSO₄.5H₂O, and 0.7 g MnCl₂.4H₂O.

Conidia of spore were grown on the agar plate of complete medium for five days and then harvested by washing them with sterile 0.4% Tween 80 solution. Samples for EST analysis were collected from *A. pseudoterreus* ATCC32359 grown in a 20 L Riscaldati medium in a 30 L stirred tank bioreactor. Other experiments were performed in shake flasks. In shake flasks experiments, approximately 2×10⁶ conidia/mL were inoculated into 30 mL of Riscaldati medium in a 125 ml Erlenmeyer flask. Cultivation was performed at 30° C. on a rotary shaker at 200 rpm. At intervals during the incubation period, three single flasks were harvested for high-performance liquid chromatography (HPLC) analysis, biomass measurement, and RNA extraction. All experiments were carried out in triplicate, and the standard deviation of the IA concentration or dry weight was always less than 10% of the mean.

Construction of Deletion and Overexpression Mutants

The deletion and overexpression mutants were constructed by Gibson assembly (Gibson et al. 2010, Gibson et al. 2009) as described in the Gibson Assembly master mix protocol from NEB (Cat #E2611S). Synthetic oligos used for each construct are provided in Tables 1 and 2.

TABLE 1

Oligo sequences for making deletion constructs		
name	sequence	Seq id no
mfsA up_fwd	aggtcgacggtatcgatagtttaaacgtgaaagagattgaggatc	34
mfsA up_rev	gtctgtcagaccaatagataccaatgagg	35
mfsA ptrA_fwd	tatctattggtctgacagacgggcaattg	36
mfsA ptrA_rev	catcgcagaggagccgctcttgcacatcttg	37
mfsA down_fwd	agagcggctcctctgcaatggatggccttc	38
mfsA down_rev	gatccccgggctgcagtttaaacgtggcgaggatgaacatctc	39
2022 up_fwd	aggtcgacggtatcgatagtttaaacagttccaacagtggagtg	40
2022 up_rev	gtctgtcagaggatacccatcgtgggatg	41
2022 ptrA_fwd	atgggtatcctctgacagacgggcaattg	42
2022 ptrA_rev	catcccgcacgagccgctcttgcacatcttg	43
2022 down_fwd	agagcggctcgtgctgggatggggtgtga	44
2022 down_rev	ggatccccgggctgcagtttaaacactgtcccagaggtccgctc	45
2739 up_fwd	aggtcgacggtatcgatagtttaaacggtaactctcggaattcgc	46

TABLE 1-continued

Oligo sequences for making deletion constructs		
name	sequence	Seq id no
2739 up_rev	gtctgtcagaaggaggacattgtgagtag	47
2739 ptrA_fwd	atgtcctccttctgacagacgggcaattg	48
2739 ptrA_rev	tgaaccagacgagccgctcttgcacctttg	49
2739 down_fwd	agagcggctcgtctggttcaagtgaagcttg	50
2739 down_rev	ggatccccgggctgcagtttaaacctcctcgagagctggagaac	51
2945 up_fwd	aggtcgacggtatcgatagtttaaacgcacgacacaacacagtc	52
2945 up_rev	gtctgtcagatcgacggcatgttcaagttg	53
2945 ptrA_fwd	atgccgctcgatctgacagacgggcaattg	54
2945 ptrA_rev	aacgcaccaggagccgctcttgcacctttg	55
2945 down_fwd	agagcggctcctggtgcggttgatggagc	56
2945 down_rev	gatccccgggctgcagtttaaacctcttgactatcgcgatcac	57
8846t1 up_fwd	aggtcgacggtatcgatagtttaaacagacgcattgctgttctac	58
8846t1 up_rev	gtctgtcagatcgtgctcgtctctcgtc	59
8846t1 ptrA_fwd	acgagcacgatctgacagacgggcaattg	60
8846t1 ptrA_rev	caacatgctcgagccgctcttgcacctttg	61
8846t1 down_fwd	agagcggctcagacatggtgaatggtgc	62
8846t1 down_rev	ggatccccgggctgcagtttaacaagtctcgcacatggctctg	63
9513 up_fwd	ggtcgacggtatcgatagtttaaacctggtgatcttgtaagcag	64
9513 up_rev	gtctgtcagagggagatcatggtctggatg	65
9513 ptrA_fwd	atgatctccctctgacagacgggcaattg	66
9513 ptrA_rev	tccccgatgggagccgctcttgcacctttg	67
9513 down_fwd	agagcggctcccatcggggatggcctaag	68
9513 down_rev	ggatccccgggctgcagtttaaacctccacacgactgtcgaag	69
9885 up_fwd	aggtcgacggtatcgatagtttaaacgcgagagactagtcgttg	70
9885 up_rev	gtgatgccattacacggtag	71
9885 ptrA_fwd	ctaccgtgtaatggcatcactctgacagacgggcaattg	72
9885 ptrA_rev	cggcagtcctgagccgctcttgcacctttg	73
9885 down_fwd	agagcggctcaggactgccggagttggtg	74
9885 down_rev	ggatccccgggctgcagtttaaacctcatccaacgcaacggc	75
9935 up_fwd	aggtcgacggtatcgatagtttaaacccgggtattagatgtgcg	76
9935 up_rev	gtctgtcagactgtggacattgtgcggg	77
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9935 ptrA_rev	ggacatggaagagccgctcttgcacctttg	79
9935 down_fwd	agagcggctcttccatgtccatctatcatg	80
9935 down_rev	ggatccccgggctgcagtttaaacggttcatgacaatggatg	81

TABLE 2

Oligo sequences for g8846 overexpression under the <i>A. nidulus</i> gpdA promoter		
name	sequence	Seq id no
pBSK + pgpdA_fwd	cgaggtcgacggtatcgatagtttaaacgttgacctagctg	82
g8846 + pgpdA_rev	ctctcgtcatggatgtctgctcaagc	83
g8846_fwd	agacatcaccatgacgagagacgagcac	84
g8846_rev	ggcatctacttcagtagccgtaaacagaag	85
tTrpC_fwd	cggctactgaagtagatgccgaccgagg	86
tTrpC_rev	gtctgtcagatcgagtggagatgtggagtg	87
ptrA_fwd	ctccactcgatctgacagacgggcaattg	88
ptrA_rev + pBSK	agtggatccccgggctgcagtttaaacgagccgctcttgcac	89

Oligonucleotides were from IDT (Coraville, Iowa). ExTaq polymerase (TaKaRa Bio USA, Mountain View, California) was used to generate DNA constructs for making gene knockouts. The final PCR product contains a hygromycin or pyrithiamine marker cassette flanked by sequences homologous to the upstream and the downstream regions of the target gene. Approximately 1-2 μ g of the final product was used to transform the *A. pseudoterreus* strain.

Transformation of *A. pseudoterreus* Protoplasts

Approximately 2×10^8 conidia of *A. pseudoterreus* were added to 100 mL of complete medium in a 300 mL Erlenmeyer flask. The cultures were grown overnight (16 to 18 hours) at 30° C. on the rotary shaker at 200 rpm. The mycelia were harvested by filtering the culture through Miracloth and rinsed with 50 mL sterile water. Mycelia (mass of approximately 1 to 2 beans) were transferred into a 50 mL centrifuge tube containing 20 mL of protoplast isolation buffer (400 mg lysing enzyme (L1412, Sigma) dissolved in 20 mL of osmotic wash buffer (0.5 M KCl, and 10 mM sodium phosphate at pH 5.8) and incubated on the rotary shaker at 30° C. with gentle shaking at 70 rpm for 2 hours. Protoplasts were collected by filtering protoplasts through a sterile Miracloth into a 50 mL centrifuge tube and centrifuging at 1000 g for 10 minutes at 4° C. Protoplasts then were washed twice with 20 mL washing solution (0.6M KCl and 0.1M Tris/HCl at pH 7.0) and a third time in 10 mL conditioning solution (0.6M KCl, 50 mM CaCl₂, and 10 mM Tris/HCl and pH 7.5).

For transformation, 1 to 2 μ g DNA was added to 2×10^7 protoplasts in 0.1 mL conditioning solution. A control reaction with no DNA was performed at the same time. Approximately 25 μ L of polyethylene glycol (PEG) solution (25% PEG8000, 0.6 M KCl, 50 mM CaCl₂, and 10 mM Tris/HCl at pH 7.5) was added, and the protoplasts were incubated for 20 minutes on ice. An additional 500 μ L of the PEG solution was added using a wide bore pipette tip and carefully mixed with the protoplasts by gently pipetting up and down one to two times. The protoplast solution then was incubated for 5 minutes on ice. One milliliter of cold conditioning solution was added and mixed by gently inverting the tube several times. The protoplast suspension was mixed with 12 mL of 50° C. selection agar (minimum media+0.6M KCl+1.5% Agar+100 μ g/mL hygromycin B) in a 15 ml screwcap centrifuge tube. The mixtures were mixed by inverting the tubes three to four times and then poured directly onto the petri dish plates.

The control reaction was divided into a positive control plate (agar solution with no antibiotics) and a negative control (agar solution with 100 μ g/mL hygromycin B). The solidified plates were incubated overnight at 30° C. The next day, the plates were overlaid with 12 mL of minimum media containing 150 μ g/mL hygromycin B. Colonies started to appear after incubating for 3 to 4 days at 30° C. The transformants were excised and transferred onto minimum media slant containing 100 μ g/mL hygromycin B. Correct transformants were confirmed by PCR approaches and Southern blotting analysis. The southern blotting procedure was done according to the previous description (Dai et al. 2013).

Mycelial Dry Cell Weight (DCW) Measurement

Mycelia dry cell weight at each time point was determined by harvesting the mycelia from a 30 ml culture onto a pre-weighed filter by suction filtration and washed once with 50 mL distilled water. Subsequently, the dry weight was determined after freeze-drying in a lyophilizer overnight in pre-weighed tubes with filters.

High-Performance Liquid Chromatography Analysis

Supernatant samples were passed through 0.22 μ m filter and analyzed for IA, AA and glucose using high-performance liquid chromatography (HPLC) equipped with a Waters 2414 refractive index detector and a Waters 2489 UV/VIS detector. A Bio-Rad Aminex HPX-87H ion exclusion column (300 mm \times 7.8 mm) at 65° C. was used for analyte separation. Sulfuric acid (0.005 M) was used as eluent at a flow rate of 0.55 mL/min. IA was detected at 210 nm with a Waters 2414 refractive index detector (Waters, Milford, Massachusetts). Run time of each sample was 40 minutes.

Proteomics

Protein extractions were based on a previously established protocol (Kim and Heyman 2018, Nakayasu et al. 2016). Extracted proteins were dissolved in 100 mM NH₄HCO₃ containing 8 M urea and the protein concentration was measured by BCA assay. Disulfide bonds were reduced by adding dithiothreitol to a final concentration of 5 mM and incubating at 60° C. for 30 min. Samples were alkylated with a final concentration of 40 mM iodoacetamide for 1 h at 37° C. The reaction was then diluted 10-fold with 100 mM NH₄HCO₃ followed by the addition of CaCl₂ to 1 mM final concentration. Digestion was carried out for 3 h at 37° C. with 1:50 (wt:wt) trypsin-to-protein ratio. Salts and reagents were removed by solid-phase extraction using C18 car-

tridges according to the manufacturer instructions and the resulting peptides were dried in a vacuum centrifuge. The peptides were then resuspended in milliQ water and 500 ng of material was loaded onto in-house packed reversed-phase capillary columns (70-cm×75 μm i.d.) with 3-μm Jupiter C18.

The separation was carried out using a nanoAcquity HPLC system (Waters Corporation) at room temperature. The mobile phase A is 0.1% formic acid in water while mobile phase B is 0.1% formic acid in acetonitrile. The elution was carried out at 300 nL/min with the following gradient: 0-2 min 1% B; 2-20 min 8% B; 20-75 min 12% B; 75-97 min 30% B; 97-100 min 45%; 100-105 95%; 105-110 min 95%; 110-140 min 1%. MS analysis was carried out using a Q Exactive Plus (Thermo Fisher Scientific) in data dependent mode. Mass spectrometer settings were as following: full MS (AGC, 1×10⁶; resolution, 30000; m/z range, 350-2000; maximum ion time, 20 ms); MS/MS (AGC, 1×10⁵; resolution, 15000; m/z range, 200-2000; maximum ion time, 200 ms; minimum signal threshold, 2.5×10⁴; isolation width, 2 Da; dynamic exclusion time setting, 45 s; collision energy, nce 30).

All mass spectrometry data were searched using MS-GF+ (Kim Sangtae and Pevzner 2014) and MASIC (Monroe et al. 2008) software. MS-GF+ software was used to identify peptides by scoring MS/MS spectra against peptides derived from the whole protein sequence database. MASIC software was used to generate the selected ion chromatographs (SICs) of all the precursors in MSMS datasets and calculate their peak areas as abundance. MASICResultsMerger (omics.pnl.gov/software/masic-results-merger) was used to append the relevant MASIC stats for each peptide hit result in MS-GF+. The MS-GF+ data were then filtered based on 1% false discovery rate (FDR) and less than 5-ppm mass accuracy to generate a list of qualified peptide hit results. The abundance of peptides was determined as the highest peak area identified for the peptide within a sample. Normalization of the data was performed with median centering based on the rank invariant peptides (Callister et al. 2006). Protein quantification was performed with standard reference-based median averages (Matzke et al. 2013). Statistics were performed with established standard methods (Webb-Robertson et al. 2017). For this specific dataset a t-test was utilized to evaluate comparisons of interest as well as a G-test to evaluate significance of presence/absence. Since only a subset of all possible comparisons are being made the p-values are adjusted via a Bonferroni.

Example 2

Identification of Cis-Aconitic Acid Transporters Using Multi-Omics Analysis

AA and itaconic acid share the same biosynthesis pathway in the cell (FIG. 1). However, production level of AA is much lower than itaconic acid, which is 10 g/L versus 50 g/L. The only difference between AA and itaconic acid biosynthesis pathway is the transport across the plasma membrane. It was hypothesized AA uses a different transporter than itaconic acid, and that transport across the cell plasma membrane may be a limiting factor. The AA transporter was already saturated at 10 g/L.

Global proteomics of *A. pseudoterreus* wild-type and *cadA* deletion strains were performed to identify potential transporters. First, proteins whose expression levels were responsive to cis-AA production were identified. Proteomics samples were taken at 2, 4, 6, and 8 days of the growth in

four biological replicates. The potential transporters in *A. pseudoterreus* were annotated using the Transporter Classification Database (www.ncbi.nlm.nih.gov/pubmed/26546518). Global proteomics detected 7178 proteins out of 13430 annotated proteins, and 123 detected proteins were annotated as the Major Facilitator Superfamily (MFS) by TCDB. The MFS transporters were sorted by the difference of the log 2 normalized spectral counts between the wild-type and *cad* deletion strains, and the expression patterns of top 15 MFS transporters upregulated in the *cadA* deletion strain were visually inspected (FIG. 2). Four MFS transporters (g2022, g2739, g8846, and g9885) had higher expression in the *cadA* deletion strain versus the wild-type strain, and they were selected for further examination.

Example 3

Functional Deletion of Potential Transport Genes

The four potential transporters identified were g2022, g2739, g8846, and g9885. The deletion constructs were built using Gibson assembly (Table 1). *mfs* is the known itaconic acid transporter on the membrane. For every deletion three individual transformants was picked and single spore isolated. The gene deletions were confirmed by PCR analysis. Three transformants were cultured in Riscaldati medium for 7 days. The AA in the supernatant was measured.

As shown in FIG. 3, only deletion of g8864 had a dramatic effect on reducing AA production. g8846, referred to herein as aconitic acid exporter (*aexA*) is annotated as a transporter and belongs to MFS family.

Example 4

Overexpression of *aexA*

To confirm that the g8846 gene is the transporter for AA, it was overexpressed to determine if would increase AA production. An overexpression *aexA* construct driven by strong promoter *gpdA* was built (SEQ ID NO: 21) and transferred into *A. pseudoterreus cadA* minus background. A 7 day culture was grown for three strains, *A. pseudoterreus* with wild type *cadA*, *cadA* minus, and *cadA* minus with g8846/*aexA* overexpression from the *gpdA* promoter.

As shown in FIGS. 4A-C, the first column is itaconic acid production in wild type *A. pseudoterreus*, and remaining three columns are AA production in three different strains: *A. pseudoterreus* with wild type *cad*, *cad* minus or *cad* minus with g8846/*aexA* overexpression. *A. pseudoterreus* with wild type *cad* (*cad+*) produced about 35 g/L itaconic acid at day 7 (column 1), but no AA was detected (column 2). However, about 10 g/L AA was detected in *A. pseudoterreus* with a deleted endogenous *cadA* (Δ *cad*, column 3). Furthermore, the combination of deleting endogenous *cadA* and overexpressing g8846/*aexA* from the *gpdA* promoter, dramatically increased AA production to about 35 g/L (column 4). Its titer, yield and rate are at similarly high level as itaconic acid from wild type *A. pseudoterreus*. This observed overexpression further demonstrates that g8846 is the cell plasma exporter for AA, herein named as *aexA* (aconitic acid exporter).

Example 5

Production of Organic Acids

To demonstrate that overexpression of *aexA* can be used to increase production of organic acids in different fungi, the

following methods were used. An overexpression aexA construct driven by strong promoter pgpdA was built (SEQ ID NO: 21) and transferred into wild-type *A. pseudoterreus* background or *A. niger* background.

As shown in FIG. 6A, production of itaconitic acid in *A. pseudoterreus* overexpressing aexA (g8846) did not significantly increase as compared to native *A. pseudoterreus*.

As shown in FIG. 6B, production of citric acid in *A. niger* overexpressing aexA (g8846) was increased by about 14% as compared to native *A. niger*.

As shown in FIG. 6C, production of 3HP in *A. niger* overexpressing aexA (g8846) and further expressing a transgene expression cassette that allowed for expression of panD, BAPAT, and HPDH (e.g., see U.S. Pat. No. 10,947,548 and sequences provided herein), increased by about 50% as compared to native *A. niger*.

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In view of the many possible embodiments to which the principles of the disclosure may be applied, it should be recognized that illustrated embodiments are only examples of the disclosure and should not be considered a limitation on the scope of the invention. Rather, the scope of the invention is defined by the following claims. We therefore claim as our invention all that comes within the scope and spirit of these claims.

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Leu Ala Ala Phe Ala Ile Leu Gly Tyr Tyr Asn Gly Phe Val Arg Tyr
 305 310 315 320

Cys Asp Ile Met Pro Asp Pro Val Pro Gly Asp Gln Gly Asp Val Gln
 325 330 335

Gly Tyr Pro Gln Lys Arg Leu Glu Ala Leu Leu Ala Gln Met Arg Gln
 340 345 350

Arg Phe Pro Lys Ser Gln Leu Trp Leu Leu Glu Glu Ser Arg Met Glu
 355 360 365

Gly Ala Asn Lys Asn Leu Glu Arg Ser Leu Glu Leu Leu Cys Gly Glu
 370 375 380

Glu Arg Ser Pro Leu Lys Gln Val Glu Ala Leu Arg Val Phe Glu Arg
 385 390 395 400

Ser Leu Asn Ala Met Tyr Leu His Lys Tyr Glu Leu Cys Ala Glu Ala
 405 410 415

Phe Leu Glu Cys Val Glu Leu Asn Ser Trp Ser Arg Ser Leu Tyr Tyr
 420 425 430

Tyr Ile Ala Gly Ala Ser His Leu Ser Leu Tyr Arg Ser Thr Ile Val
 435 440 445

Thr Asp Pro Lys Lys Ala Glu Glu His Ala Glu Lys Ala Thr Glu Tyr
 450 455 460

Phe Arg Thr Ala Pro Thr Phe Ala Gly Lys Lys Arg Phe Met Ala Arg
 465 470 475 480

Gln Leu Pro Phe Asp Val Phe Val Ala Arg Lys Ile Ala Lys Trp Glu
 485 490 495

Ala Arg Ala Lys Glu Trp Gly Val Pro Leu Val Glu Ala Val Gly Val
 500 505 510

Asp Pro Ile Glu Glu Met Ile Phe Phe Trp Asn Gly His Ser Arg Met
 515 520 525

Thr Gln Ala Gln Leu Asp Glu Ser Met Gln Lys Leu Ala Trp Ser Glu
 530 535 540

Ser Asp Glu Asn Lys Lys Trp Ser Arg Glu Gly Pro Glu Glu Lys Ala
 545 550 555 560

Ile Leu Gln Leu Leu Arg Ala Ala Val Leu Arg Ala Met Arg Lys His
 565 570 575

Asp Glu Ala Arg Gln Leu Leu Lys Glu Ser Val Leu Asn His Asp Lys
 580 585 590

Ser Leu Phe Thr Gly His Leu Lys Asp Asn Trp Ile His Pro Val Ala
 595 600 605

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His Phe Glu Met Ala Ala Asn Leu Trp Met Glu Arg Pro Gly Tyr Ile
 610 615 620

Ala Val His Asp Ala Pro Ala Thr Glu Gly Lys Ile Ala Asn Gly Glu
 625 630 635 640

Glu Val Thr Gln Leu Glu Arg Gln Gln Val Arg Glu Cys Lys Glu Tyr
 645 650 655

Leu Glu Lys Ala Ala Arg Trp Glu Ser Tyr Glu Leu Asp Ala Arg Ile
 660 665 670

Gly Leu Lys Val Thr Ala Ala Met Glu Ala Val Arg Lys Asp Glu Glu
 675 680 685

Arg Ser Ser Ser His Ser Ser Leu Asp Asp Asp Gly Asn Ser Leu Glu
 690 695 700

Leu Arg His Thr Thr Tyr Asp Glu Arg Pro Asn Ala Thr Leu Glu Lys
 705 710 715 720

Gln Ser Thr Ala Ala Ser Ala Leu Ser Val Phe Glu Gln Arg Ala Gln
 725 730 735

Ser Val Val Ser Arg Ile Arg Ser Arg Glu Pro Gly Gln Thr Ala Arg
 740 745 750

Phe Thr His Pro Leu Thr His Thr Lys Thr Ser Thr Asp Val Ile Val
 755 760 765

Asp Phe Asp Gly Pro Asp Asp Pro Tyr Arg Pro Leu Asn Trp Ser Phe
 770 775 780

Arg Lys Lys Ala Ile Thr Thr Leu Leu Tyr Gly Leu Thr Thr Met Gly
 785 790 795 800

Ala Thr Trp Ala Ser Ser Ile Tyr Ser Thr Gly Thr Arg Gln Val Asp
 805 810 815

Ala Glu Phe Gly Val Gly Glu Glu Val Gly Thr Leu Gly Thr Ala Leu
 820 825 830

Leu Leu Phe Gly Phe Gly Leu Gly Pro Leu Val Trp Ala Pro Leu Ser
 835 840 845

Glu Val Tyr Gly Arg Lys Pro Ala Val Leu Ala Pro Tyr Phe Ile Ala
 850 855 860

Ala Ile Phe Ser Phe Gly Thr Ala Thr Ala Lys Asp Leu Gln Thr Val
 865 870 875 880

Met Ile Thr Arg Phe Phe Thr Gly Phe Phe Gly Ser Ala Pro Val Thr
 885 890 895

Asn Thr Gly Gly Val Leu Ser Asp Ile Trp Thr Ala Glu Gln Arg Gly
 900 905 910

Ala Ala Ile Val Gly Tyr Ala Met Ala Val Val Gly Gly Pro Val Leu
 915 920 925

Gly Pro Ile Val Gly Gly Ala Ile Val Gln Ser Tyr Leu Gly Trp Arg
 930 935 940

Trp Thr Glu Tyr Leu Thr Gly Ile Met Met Met Phe Phe Leu Ala Met
 945 950 955 960

Asp Val Leu Phe Leu Asp Glu Ser Tyr Pro Pro Val Leu Leu Val Tyr
 965 970 975

Lys Ala Gln Arg Leu Arg Phe Glu Ser Gly Asn Trp Ala Leu His Ala
 980 985 990

Arg His Glu Glu Trp Asp Val Thr Phe Lys Glu Leu Gly Asn Lys Tyr
 995 1000 1005

Leu Ile Arg Pro Phe Gln Leu Leu Thr Thr Pro Ile Cys Phe Leu
 1010 1015 1020

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Val Ala Leu Tyr Ala Ser Phe Val Tyr Gly Ile Ile Tyr Leu Ser
 1025 1030 1035
 Leu Ala Ala Phe Pro Val Glu Phe Gln Glu Val Arg Gly Trp Asn
 1040 1045 1050
 Gln Val Val Gly Ala Leu Pro Phe Leu Gly Pro Pro Ser Pro Met
 1055 1060 1065
 Met Leu Gly Ser Val Phe Phe Ala Ala Gly Met Phe Val Phe Gly
 1070 1075 1080
 Trp Thr Gly Gln Pro Asp Ile His Trp Ile Gly Pro Val Ile Gly
 1085 1090 1095
 Ala Val Met Met Gly Phe Gly Phe Phe Thr Ile Phe Gln Ala Ala
 1100 1105 1110
 Leu Asn Tyr Leu Ile Asp Thr Phe Gln Lys Val Ser Ala Ser Ala
 1115 1120 1125
 Val Ala Ala Asn Thr Phe Leu Arg Ser Val Phe Ala Gly Cys Phe
 1130 1135 1140
 Pro Leu Phe Ala Ser Ile Met Phe Arg Lys Leu Gly Val Pro Trp
 1145 1150 1155
 Ala Ser Ser Val Leu Gly Phe Val Ser Val Ala Leu Ile Pro Ile
 1160 1165 1170
 Pro Tyr Leu Phe Tyr Ile Phe Gly Lys Arg Ile Arg Ala Ala Gly
 1175 1180 1185
 Lys Trp Ser Arg Ala Ser Val Tyr Gly Asp
 1190 1195

<210> SEQ ID NO 5

<211> LENGTH: 555

<212> TYPE: PRT

<213> ORGANISM: Aspergillus avenaceus

<400> SEQUENCE: 5

Met Thr Arg Asp Asp Ala Asp Val His Ser Thr Ser Leu Ser Ser Phe
 1 5 10 15
 Asp Asp Asp Thr Asn Ser Leu Asp Glu Arg Pro Thr Gln His Glu Gly
 20 25 30
 Pro Gly Asn Gly Ala Leu Glu Lys Gln Ser Thr Ala Ala Ser Gly Leu
 35 40 45
 Ser Val Phe Glu Gln Arg Ala Gln Ser Val Val Ser Arg Ile Arg Ser
 50 55 60
 Arg Glu Pro Gly Gln Thr Ala Arg Phe Thr His Pro Leu Ser His Thr
 65 70 75 80
 Lys Thr Thr Glu Asp Ala Ile Val Asp Phe Asp Gly Pro Asp Asp Pro
 85 90 95
 Tyr Arg Pro Met Asn Trp Gly Phe Lys Lys Lys Ala Met Thr Thr Val
 100 105 110
 Leu Tyr Gly Leu Thr Thr Met Gly Ala Thr Trp Ser Ser Ser Ile Tyr
 115 120 125
 Ser Thr Gly Thr Lys Gln Ile Asp Ser Glu Phe Gly Val Gly Glu Glu
 130 135 140
 Val Gly Thr Leu Gly Thr Ala Leu Leu Leu Phe Gly Phe Gly Leu Gly
 145 150 155 160
 Pro Leu Ile Trp Ala Pro Leu Ser Glu Val Tyr Gly Arg Lys Pro Ala
 165 170 175

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Val Leu Ala Pro Tyr Phe Ile Ala Ala Ile Phe Ser Phe Gly Thr Ala
 180 185 190
 Thr Ala Lys Asp Leu Gln Thr Val Met Leu Thr Arg Phe Phe Thr Gly
 195 200 205
 Phe Phe Gly Ser Ala Pro Val Thr Asn Thr Gly Gly Val Leu Ser Asp
 210 215 220
 Ile Trp Thr Ala Glu Gln Arg Gly Ala Ala Ile Val Gly Tyr Ala Met
 225 230 235 240
 Ala Val Val Gly Gly Pro Val Leu Gly Pro Ile Val Gly Gly Ala Ile
 245 250 255
 Val Gln Ser Tyr Leu Arg Trp Arg Trp Thr Glu Tyr Ile Thr Gly Ile
 260 265 270
 Met Met Met Phe Phe Leu Thr Met Asp Leu Leu Phe Leu Asp Glu Ser
 275 280 285
 Tyr Pro Pro Val Leu Leu Val Tyr Lys Ala Arg Arg Leu Arg Phe Asn
 290 295 300
 Thr Gly Asn Trp Ala Leu His Ala Arg His Glu Glu Trp Asp Val Thr
 305 310 315 320
 Leu Lys Glu Leu Gly Asn Lys Tyr Leu Ile Arg Pro Phe Gln Leu Leu
 325 330 335
 Thr Thr Pro Ile Cys Phe Leu Val Ala Leu Tyr Ala Ser Phe Val Tyr
 340 345 350
 Gly Ile Leu Tyr Leu Ser Leu Ala Ala Phe Pro Val Glu Phe Gln Glu
 355 360 365
 Ile Arg Gly Trp Asn Pro Val Ile Gly Ala Leu Pro Phe Leu Ala Tyr
 370 375 380
 Leu Val Gly Ile Leu Phe Gly Ala Cys Ile Asn Leu Leu Asn Gln Lys
 385 390 395 400
 Phe Tyr Ile Lys Arg Phe Lys Ala Asn Asn Asn Phe Pro Val Pro Glu
 405 410 415
 Ala Arg Leu Pro Pro Met Met Leu Gly Ser Ile Leu Phe Ala Ala Gly
 420 425 430
 Leu Phe Val Phe Gly Trp Thr Gly Lys Pro Ser Ile His Trp Ile Gly
 435 440 445
 Pro Ile Ile Gly Ala Val Met Met Gly Phe Gly Phe Phe Thr Ile Phe
 450 455 460
 Gln Ala Ala Leu Asn Tyr Leu Ile Asp Thr Phe Gln Ser Val Ser Ala
 465 470 475 480
 Ser Ala Val Ala Ala Asn Thr Phe Leu Arg Ser Val Phe Ala Gly Thr
 485 490 495
 Phe Pro Leu Phe Ala Ser Ile Met Phe Arg Arg Leu Gly Val Asn Trp
 500 505 510
 Ala Ala Ser Ile Leu Gly Phe Val Ala Ile Ala Leu Ile Pro Ile Pro
 515 520 525
 Tyr Leu Phe Tyr Val Phe Gly Lys Arg Ile Arg Ala Arg Gly Lys Trp
 530 535 540
 Ser Arg Ala Ser Val Tyr Gly Asp Cys Gly Asn
 545 550 555

<210> SEQ ID NO 6

<211> LENGTH: 2206

<212> TYPE: DNA

<213> ORGANISM: Aspergillus terreus

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<400> SEQUENCE: 6

gtgggtcttg aaatcgtatg ccacacttgc tccggatgaa acacattccg gagcgcgcat	60
cgatattgct acacagtata gacccaatgg tctgcagatg ccctaaatgg tagttctcac	120
tggcctgcat taagttctgg ttgcagatca ttgtcggcct aacatcagtg taggttacgg	180
tgtgagattt acttgcatag aagattccag accacaaggt tctagatcct ttgacggcgg	240
actccccctg aggtgcccgg cgccgacgtg tgcgttgctc cgggatttgt aggacgcagc	300
tccgatacct agccgttatg ggaatcggag gttgtagcag cgtaaacaca tggatagtta	360
aataatcgga tgtacacca ctggtgaaa tgacgggggc ctacaacacg agattatctg	420
atccaatttc tgttcgttgg cattctatca ttcgcagcga aaattgtcct attaaattga	480
ccatgaccaa acaatctgcg gacagcaacg caaagtcagg agttacgtcc gaaatatgtc	540
attgggcata caacctggcc actgacgaca tcccttcgga cgtattagaa agagcaaaat	600
accttattct cgacggtatt gcatgtgcct gggttgggtc aagagtgcct tggtcagaga	660
agtatgttca ggcaacgatg agctttgagc cgccgggggc ctgcagggtg attggatatg	720
gacaggtaaa ttttattcac tctagacggg ccacaaagta tactgacgat ccttcgtata	780
gaaactgggg cctggtgcag cagccatgac caattccgct ttcatacagg ctacggagct	840
tgacgactac cacagcgaag cccccctaca ctctgcaagc attgtccttc ctgcggtcct	900
tgcagcaagt gaggtcttag ccgagcaggg caaaacaatt tccggtatag atgttattct	960
agccgccatt gtggggtttg aatctggccc acggatcggc aaagcaatct acggatcggc	1020
cctcttgaac aacggctggc attgtggagc tgtgtatggc gctccagccg gtgcgctggc	1080
cacaggaaag ctctcggtc taactccaga ctccatggaa gatgctctcg gaattgcgtg	1140
cacgcaagcc tgtggtttaa tgtcggcgca atacggaggc atggtaaagc gtgtgcaaca	1200
cggattcgca gcgcgtaatg gtcttcttgg gggactgttg gcccatggtg ggtacgaggc	1260
aatgaaaggt gtcttgaga gatcttacgg cggtttcttc aagatgttca ccaagggcaa	1320
cggcagagag cctccctaca aagaggagga agtgggtggt ggtctcgggt cattctggca	1380
tacctttact attcgcatac agctctatgc ctgctgcgga cttgtccatg gtccagtcga	1440
ggctatcgaa aaccttcagg ggagataccc cgagctcttg aatagagcca acctcagcaa	1500
cattcgccat gttcatgtac agctttcaac ggctcgaac agtcaactgtg gatggatacc	1560
agaggagaga cccatcagtt caatcgcagg gcagatgagt gtcgcataca ttctcgcctg	1620
ccagctggtc gaccagcaat gtcttttctc ccagttttct gagtttgatg acaacctgga	1680
gaggccagaa gtttgggatc tggccaggaa ggttacttca tctcaaagcg aagagtttga	1740
tcaagacggc aactgtctca gtgcgggtcg cgtgaggatt gagttcaacg atggttcttc	1800
tattacggaa agtgtcgaga agcctcttgg tgtcaaagag cccatgcaa acgaacggat	1860
tctccacaaa taccgaacc ttgctggtag cgtgacggac gaatcccggg tgaaagagat	1920
tgaggatctt gtctcggcc tggacaggct caccgacatt agccattgc tggagctgct	1980
gaattgcccc gtgaaatcgc cactggtata aatgggaagc gatatggaaa catttcatgt	2040
cacgggcaca aattctaggt catatcgtac ctggatggtg aaaccaccag cggtttagca	2100
gatagaagat agactccttc tgctctgctg tgcgtcttga atttagttcg ttcactggct	2160
taagaactta gaatgcaata cagtctctct tatttcttat taaaat	2206

<210> SEQ ID NO 7

<211> LENGTH: 490

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<212> TYPE: PRT
<213> ORGANISM: Aspergillus terreus

<400> SEQUENCE: 7

Met Thr Lys Gln Ser Ala Asp Ser Asn Ala Lys Ser Gly Val Thr Ser
1          5          10          15
Glu Ile Cys His Trp Ala Ser Asn Leu Ala Thr Asp Asp Ile Pro Ser
20          25          30
Asp Val Leu Glu Arg Ala Lys Tyr Leu Ile Leu Asp Gly Ile Ala Cys
35          40          45
Ala Trp Val Gly Ala Arg Val Pro Trp Ser Glu Lys Tyr Val Gln Ala
50          55          60
Thr Met Ser Phe Glu Pro Pro Gly Ala Cys Arg Val Ile Gly Tyr Gly
65          70          75          80
Gln Lys Leu Gly Pro Val Ala Ala Ala Met Thr Asn Ser Ala Phe Ile
85          90          95
Gln Ala Thr Glu Leu Asp Asp Tyr His Ser Glu Ala Pro Leu His Ser
100         105         110
Ala Ser Ile Val Leu Pro Ala Val Phe Ala Ala Ser Glu Val Leu Ala
115         120         125
Glu Gln Gly Lys Thr Ile Ser Gly Ile Asp Val Ile Leu Ala Ala Ile
130         135         140
Val Gly Phe Glu Ser Gly Pro Arg Ile Gly Lys Ala Ile Tyr Gly Ser
145         150         155         160
Asp Leu Leu Asn Asn Gly Trp His Cys Gly Ala Val Tyr Gly Ala Pro
165         170         175
Ala Gly Ala Leu Ala Thr Gly Lys Leu Leu Gly Leu Thr Pro Asp Ser
180         185         190
Met Glu Asp Ala Leu Gly Ile Ala Cys Thr Gln Ala Cys Gly Leu Met
195         200         205
Ser Ala Gln Tyr Gly Gly Met Val Lys Arg Val Gln His Gly Phe Ala
210         215         220
Ala Arg Asn Gly Leu Leu Gly Gly Leu Leu Ala His Gly Gly Tyr Glu
225         230         235         240
Ala Met Lys Gly Val Leu Glu Arg Ser Tyr Gly Gly Phe Leu Lys Met
245         250         255
Phe Thr Lys Gly Asn Gly Arg Glu Pro Pro Tyr Lys Glu Glu Glu Val
260         265         270
Val Ala Gly Leu Gly Ser Phe Trp His Thr Phe Thr Ile Arg Ile Lys
275         280         285
Leu Tyr Ala Cys Cys Gly Leu Val His Gly Pro Val Glu Ala Ile Glu
290         295         300
Asn Leu Gln Gly Arg Tyr Pro Glu Leu Leu Asn Arg Ala Asn Leu Ser
305         310         315         320
Asn Ile Arg His Val His Val Gln Leu Ser Thr Ala Ser Asn Ser His
325         330         335
Cys Gly Trp Ile Pro Glu Glu Arg Pro Ile Ser Ser Ile Ala Gly Gln
340         345         350
Met Ser Val Ala Tyr Ile Leu Ala Val Gln Leu Val Asp Gln Gln Cys
355         360         365
Leu Leu Ser Gln Phe Ser Glu Phe Asp Asp Asn Leu Glu Arg Pro Glu
370         375         380
Val Trp Asp Leu Ala Arg Lys Val Thr Ser Ser Gln Ser Glu Glu Phe
385         390         395         400

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tgttgaagcc gaagggggtg gatgaaccca tttcgaatga ggagatcttg gagaagtttc 1620
gtcggttgac gggcggttg attggggtgg agaggcagga gaagattgaa aaggccgtgc 1680
tggggatgga ggagttgcag gatgtggatg agttgattga gttgctgagt gtgaatgtgg 1740
tcaatccggt gcagtagtat actagtcatc tgttttgatg cttctggcgt tggctcgtgtt 1800
gggatagtat ctcataattt tgaattaata aatcattcaa catggtgaaa atcatatttg 1860
tg 1862

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<210> SEQ ID NO 9
<211> LENGTH: 544
<212> TYPE: PRT
<213> ORGANISM: Aspergillus vadensis

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<400> SEQUENCE: 9

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Met Val Ala Ile Thr Ala Lys Ser Glu Ala Ala Ser Ala Thr Ser Pro
1           5           10           15
Ile Pro Thr Asn Ser Asn Thr Thr Met Thr Thr Thr Leu Asn Gly Val
20           25           30
Asp Gly Ser Lys Glu Lys Glu Lys Asp Gln Ile Pro Pro Asn Lys Glu
35           40           45
Glu Gly Thr Lys Ala Glu Glu Lys Glu Thr Glu Ala Tyr Asn Ser Ser
50           55           60
Asn Gly Val Thr Ser Gln Leu Cys Asn Trp Ile Ala Ser Leu Gln Leu
65           70           75           80
Glu Asp Ile Pro Asp Ser Val Arg Thr Arg Ala Lys Tyr Leu Phe Leu
85           90           95
Asp Gly Ile Ala Cys Ala Leu Val Gly Ala Arg Val Pro Trp Ser Gln
100          105          110
Lys Ala Phe Asp Ala Met Ala Val Phe Glu Glu Lys Gly Lys His Val
115          120          125
Val Ile Gly Tyr Glu Glu Arg Leu Gly Ala Ile Ala Ala Ala Thr Leu
130          135          140
Asn Gly Ser Trp Ile Gln Ala Cys Glu Val Asp Asp Tyr His Ser Val
145          150          155          160
Ala Pro Leu His Ser Gln Ala Val Val Ile Pro Pro Leu Phe Ala Ala
165          170          175
Ala Val Ser Ala Arg Asn His Pro Thr Ala Pro Arg Ile Ile Asp Gly
180          185          190
Arg Thr Leu Leu Leu Ala Ser Val Val Gly Phe Glu Val Gly Pro Arg
195          200          205
Val Gly Met Ala Leu His Gly Thr Glu Met Leu Ala Lys Gly Trp His
210          215          220
Cys Gly Ser Val Phe Gly Gly Pro Ala Ala Ala Gly Ser Ser Ala Lys
225          230          235          240
Leu Leu Gly Leu Ser Ala Gly Gln Val Glu Asp Ala Ile Gly Val Ala
245          250          255
Ala Thr Gln Ala Cys Gly Leu Met Ala Ala Gln Tyr Asp Gly Met Val
260          265          270
Lys Arg Met His His Gly Phe Ala Ala Arg Asn Gly Leu Leu Gly Thr
275          280          285
Met Leu Ala Trp Gly Gly Tyr Glu Gly Ile Lys Lys Val Phe Glu Arg
290          295          300
Pro Tyr Gly Gly Phe Leu Ala Met Phe Gly Leu Gly Ser Lys His Thr
305          310          315          320

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Pro Ser Ser Lys Pro Glu Glu Val Ala Lys Asp Leu Gly Thr Phe Trp
 325 330 335
 His Thr Ala Glu Trp Ile Arg Leu Lys Leu His Ala Cys Cys Gly Gly
 340 345 350
 Ile His Gly Thr Ile Glu Cys Leu Ala Glu Met Gln Glu Met Tyr Pro
 355 360 365
 Glu Arg Phe Gly Arg Glu Lys Leu Gly Glu Ile Lys Glu Ile Arg Ile
 370 375 380
 Gln Leu Ser Asp Ala Val Phe His His Cys Gly Trp Ala Pro Glu Thr
 385 390 395 400
 Arg Pro Leu Thr Pro Thr Gly Ala Gln Met Asn Thr Ala Phe Val Ala
 405 410 415
 Ala Ser Gln Leu Val Asp Gly Gln Val Leu Leu Glu Gln Phe Ser Ser
 420 425 430
 Gly Lys Leu Asp Arg Asp Glu Val Trp Glu Leu Ile Gly Lys Thr Ser
 435 440 445
 Cys Ile His Thr Ala Glu Leu Asp Lys Pro Asn Ile Gly Cys Gly Ala
 450 455 460
 Leu Ile Ser Ile Thr Phe Ala Asp Gly Ser Gln Val Gln His Ser Leu
 465 470 475 480
 Leu Lys Pro Lys Gly Val Asp Glu Pro Ile Ser Asn Glu Glu Ile Leu
 485 490 495
 Glu Lys Phe Arg Arg Leu Thr Gly Gly Leu Ile Gly Val Glu Arg Gln
 500 505 510
 Glu Lys Ile Glu Lys Ala Val Leu Gly Met Glu Glu Leu Gln Asp Val
 515 520 525
 Asp Glu Leu Ile Glu Leu Leu Ser Val Asn Val Val Asn Pro Leu Gln
 530 535 540

<210> SEQ ID NO 10

<211> LENGTH: 987

<212> TYPE: DNA

<213> ORGANISM: Aspergillus pseudoterreus

<400> SEQUENCE: 10

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ggttgtagca gcgtaaacac atggatagtt aaataatcgg atgtacaccc actggttgaa      60
atgacggggg cctacaacac gagattatct gatccaattt ctgttcggtg gcattctatc     120
attcgcagcg aaaattgtcc tattaattg accatgacca aacaatctgc ggacagcaac     180
gcaaagtcag gagttacgtc cgaaatatgt cattgggcat ccaacctggc cactgacgac     240
atcccttcgg acgtattaga aagagcaaaa taccttattc tcgacggtat tgcattgtgcc     300
tgggttggtg caagagtgcc ttggtcagag aagtatgttc aggcaacgat gagctttgag     360
ccgccggggg cctgcagggt gattggatat ggacaggtaa attttattca ctctagacgg     420
tccacaaagt atactgacga tccttcgtat agaaactggg gcctgttgca gcagccatga     480
ccaattccgc tttcatacag gctacggagc ttgacgacta ccacagcgaa gccccctac     540
actctgcaag cattgtcctt cctgcggtct ttgcagcaag tgaggtctta gccgagcagg     600
gaaaacaat ttccgtata gatgttattc tagccgccat tgtggggttt gaatctggcc     660
cacggatcgg caagcaatc tacggatcgg acctcttgaa caacggctgg cattgtggag     720
ctgtgtatgg cgctccagcc ggtgcgctgg ccacaggaaa gctcctcggg ctaactccag     780
actccatgga agatgctctc ggaattgcgt gcacgcaagc ctgtggttta atgtcggcgc     840

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aatacggagg catggtaaag cgtgtgcaac acggattcgc agcgcgtaat ggtcttcttg 900
ggggactggt ggcccatggt gggtagcagg caatgaaagg tgtcctggag agatcttacg 960
gcggtttcct caagatgttc accaagg 987

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<210> SEQ ID NO 11
<211> LENGTH: 908
<212> TYPE: DNA
<213> ORGANISM: Aspergillus pseudoterreus

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<400> SEQUENCE: 11

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ctcagcaaca ttcgccatgt tcatgtacag ctttcaacgg cctcgaacag tcaactgtgga 60
tggataccag aggagagacc catcagttca atcgcagggc agatgagtgt cgcatacatt 120
ctcgccgtcc agctggtcga ccagcaatgt cttttgtccc agttttctga gtttgatgac 180
aacctggaga ggccagaagt ttgggatctg gccaggaagg ttacttcac tcaaagcgaa 240
gagtttgatc aagacggcaa ctgtctcagt gcgggtcgcg tgaggattga gttcaacgat 300
ggttcttcta ttacggaaag tgtcggagaag cctcttggtg tcaaagagcc catgccaaac 360
gaacggattc tccacaaata ccgaaccctt gctggtagcg tgacggacga atcccgggtg 420
aaagagattg aggatcttgt cctcggcctg gacaggtcca ccgacattag cccattgctg 480
gagctgctga attgccccgt gaaatcgcca ctggtataaa tgggaagcga tatggaaaca 540
tttcatgtca cgggcacaaa ttctaggtca tatcgtacct ggatggtgaa accaccagcg 600
gttttagcaga tagaagatag actccttctg ctctgcggtg cgtcttgaat ttagttcgtt 660
cactggctta agaacttaga atgcaataca gtctctctta tttcttatta aaatcacgta 720
ttcccacatt cggcgactgg aggatacgaag agcagtggtg gtggtgctcc ccgtaatgga 780
tatgattttg ctgactggac tattctatga ccattccctc caacggagat cctttctcga 840
cactttagat gttgacgctg tctggaggaa ctacttttgc gctgcaaaga ctatgagcag 900
tggagctg 908

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<210> SEQ ID NO 12
<211> LENGTH: 1797
<212> TYPE: DNA
<213> ORGANISM: Tribolium castaneum
<220> FEATURE:
<221> NAME/KEY: CDS
<222> LOCATION: (41)..(1663)

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<400> SEQUENCE: 12

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acttgtgaat cagtcgtgcc cccacgagga tccacacacg atg ccg gcc aca ggc 55
Met Pro Ala Thr Gly
1 5

gaa gac caa gac ctg gtg caa gac ctc atc gag gag ccc gcc acc ttc 103
Glu Asp Gln Asp Leu Val Gln Asp Leu Ile Glu Glu Pro Ala Thr Phe
10 15 20

agc gac gcc gtc ctc tcc tcc gac gag gaa ctc ttc cac cag aag tgc 151
Ser Asp Ala Val Leu Ser Ser Asp Glu Glu Leu Phe His Gln Lys Cys
25 30 35

ccc aaa ccc gcc ccc att tac tcc ccg gtc tcg aaa ccg gtc tcc ttc 199
Pro Lys Pro Ala Pro Ile Tyr Ser Pro Val Ser Lys Pro Val Ser Phe
40 45 50

gag agc ctc ccc aac agg cgc ctc cac gag gag ttc ctc cgc agc tcg 247
Glu Ser Leu Pro Asn Arg Arg Leu His Glu Glu Phe Leu Arg Ser Ser
55 60 65

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gtg gac gtc ctc ctc cag gag gcg gtg ttc gag gga acg aac cgc aag	295
Val Asp Val Leu Leu Gln Glu Ala Val Phe Glu Gly Thr Asn Arg Lys	
70 75 80 85	
aac cgg gtg ctg caa tgg cgg gag ccg gag gag ttg agg cgt ctg atg	343
Asn Arg Val Leu Gln Trp Arg Glu Pro Glu Glu Leu Arg Arg Leu Met	
90 95 100	
gac ttt ggg gtg cgg agt gcg ccc tcc acg cac gag gag ttg ttg gag	391
Asp Phe Gly Val Arg Ser Ala Pro Ser Thr His Glu Glu Leu Leu Glu	
105 110 115	
gtg ttg aag aag gtt gta act tat tcg gtt aaa acc gga cat ccg tac	439
Val Leu Lys Lys Val Val Thr Tyr Ser Val Lys Thr Gly His Pro Tyr	
120 125 130	
ttc gtg aac cag ttg ttc tcg gcg gtg gat ccg tac ggt ttg gtg gca	487
Phe Val Asn Gln Leu Phe Ser Ala Val Asp Pro Tyr Gly Leu Val Ala	
135 140 145	
caa tgg gcc acg gat gcg ctc aat ccg agt gtt tac acc tac gag gtt	535
Gln Trp Ala Thr Asp Ala Leu Asn Pro Ser Val Tyr Thr Tyr Glu Val	
150 155 160 165	
tcg ccg gtt ttt gtt ctg atg gag gaa gtg gtt ttg agg gag atg agg	583
Ser Pro Val Phe Val Leu Met Glu Glu Val Val Leu Arg Glu Met Arg	
170 175 180	
gcc att gtg ggg ttc gag ggg gga aag ggc gat ggg att ttt tgc cca	631
Ala Ile Val Gly Phe Glu Gly Gly Lys Gly Asp Gly Ile Phe Cys Pro	
185 190 195	
gga ggg tcc att gcc aat gga tat gcc atc agt tgt gcc aga tac agg	679
Gly Gly Ser Ile Ala Asn Gly Tyr Ala Ile Ser Cys Ala Arg Tyr Arg	
200 205 210	
ttt atg ccc gat att aag aaa aaa ggc ctc cac tct ctc ccc cgt ttg	727
Phe Met Pro Asp Ile Lys Lys Lys Gly Leu His Ser Leu Pro Arg Leu	
215 220 225	
gtc ctc ttc acc tct gaa gat gcc cac tat tcc atc aaa aaa ctc gcc	775
Val Leu Phe Thr Ser Glu Asp Ala His Tyr Ser Ile Lys Lys Leu Ala	
230 235 240 245	
tct ttc caa ggc atc ggc acc gac aac gtc tac ttg ata cga acg gac	823
Ser Phe Gln Gly Ile Gly Thr Asp Asn Val Tyr Leu Ile Arg Thr Asp	
250 255 260	
gcc cga ggt cgc atg gac gtc tcg cac ctg gtg gag gaa atc gag cgt	871
Ala Arg Gly Arg Met Asp Val Ser His Leu Val Glu Glu Ile Glu Arg	
265 270 275	
tcg ctc cgt gaa ggc gcc gct cct ttc atg gtc agt gcc acc gct gga	919
Ser Leu Arg Glu Gly Ala Ala Pro Phe Met Val Ser Ala Thr Ala Gly	
280 285 290	
acc aca gtg att ggt gcc ttt gac ccc atc gaa aaa atc gca gat gtg	967
Thr Thr Val Ile Gly Ala Phe Asp Pro Ile Glu Lys Ile Ala Asp Val	
295 300 305	
tgc caa aaa tac aaa ctg tgg ttg cac gtg gat gcc gcc tgg gga ggt	1015
Cys Gln Lys Tyr Lys Leu Trp Leu His Val Asp Ala Ala Trp Gly Gly	
310 315 320 325	
ggc gcg ctt gtc tct gcc aaa cac cgc cac ctc ctc aaa ggg att gag	1063
Gly Ala Leu Val Ser Ala Lys His Arg His Leu Leu Lys Gly Ile Glu	
330 335 340	
agg gcc gac tcg gtc acc tgg aac cct cac aaa ctc cta aca gcc ccc	1111
Arg Ala Asp Ser Val Thr Trp Asn Pro His Lys Leu Leu Thr Ala Pro	
345 350 355	
cag caa tgt tcc aca ctt tta ctg cga cat gag ggt gtc ctc gcc gag	1159
Gln Gln Cys Ser Thr Leu Leu Arg His Glu Gly Val Leu Ala Glu	
360 365 370	

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gcg cat tcc acg aac gcc gct tac ctc ttc caa aaa gac aaa ttc tac	1207
Ala His Ser Thr Asn Ala Ala Tyr Leu Phe Gln Lys Asp Lys Phe Tyr	
375 380 385	
gac acc aaa tac gac acg ggc gac aag cac atc cag tgc ggc cgc agg	1255
Asp Thr Lys Tyr Asp Thr Gly Asp Lys His Ile Gln Cys Gly Arg Arg	
390 395 400 405	
gcc gac gtc ctc aag ttc tgg ttc atg tgg aag gcg aag gga aca tca	1303
Ala Asp Val Leu Lys Phe Trp Phe Met Trp Lys Ala Lys Gly Thr Ser	
410 415 420	
ggg ttg gag aaa cac gtc gat aaa gtg ttc gaa aat gcg aga ttt ttc	1351
Gly Leu Glu Lys His Val Asp Lys Val Phe Glu Asn Ala Arg Phe Phe	
425 430 435	
acc gat tgt ata aaa aat cgg gaa ggg ttt gaa atg gtg ata gcg gag	1399
Thr Asp Cys Ile Lys Asn Arg Glu Gly Phe Glu Met Val Ile Ala Glu	
440 445 450	
ccc gaa tac aca aac atc tgc ttt tgg tac gtg ccg aag agt ctg agg	1447
Pro Glu Tyr Thr Asn Ile Cys Phe Trp Tyr Val Pro Lys Ser Leu Arg	
455 460 465	
ggg cgc aag gac gaa gcc gat tac aaa gac aag ctg cat aag gtg gcc	1495
Gly Arg Lys Asp Glu Ala Asp Tyr Lys Asp Lys Leu His Lys Val Ala	
470 475 480 485	
ccc agg att aag gag agg atg atg aag gag ggc tcc atg atg gtc acg	1543
Pro Arg Ile Lys Glu Arg Met Met Lys Glu Gly Ser Met Met Val Thr	
490 495 500	
tac cag gcg caa aag gga cac ccg aat ttt ttc agg att gtg ttc cag	1591
Tyr Gln Ala Gln Lys Gly His Pro Asn Phe Phe Arg Ile Val Phe Gln	
505 510 515	
aat tcg ggg ctt gac aag gct gat atg gtg cac ctt gtt gag gag att	1639
Asn Ser Gly Leu Asp Lys Ala Asp Met Val His Leu Val Glu Glu Ile	
520 525 530	
gag cgg ttg ggg agc gat ctt taa ggccttgaat ggtgctagtt gtagattgtg	1693
Glu Arg Leu Gly Ser Asp Leu	
535 540	
taattaatgt aaaaagtatt atttaaaaaa tgtaaatttt gatgtattta ttctcattag	1753
ttgtagtttta ttcaaataaaa agtttaaaaa aaaaaaaaaa aaaa	1797

<210> SEQ ID NO 13

<211> LENGTH: 540

<212> TYPE: PRT

<213> ORGANISM: Tribolium castaneum

<400> SEQUENCE: 13

Met Pro Ala Thr Gly Glu Asp Gln Asp Leu Val Gln Asp Leu Ile Glu	
1 5 10 15	
Glu Pro Ala Thr Phe Ser Asp Ala Val Leu Ser Ser Asp Glu Glu Leu	
20 25 30	
Phe His Gln Lys Cys Pro Lys Pro Ala Pro Ile Tyr Ser Pro Val Ser	
35 40 45	
Lys Pro Val Ser Phe Glu Ser Leu Pro Asn Arg Arg Leu His Glu Glu	
50 55 60	
Phe Leu Arg Ser Ser Val Asp Val Leu Leu Gln Glu Ala Val Phe Glu	
65 70 75 80	
Gly Thr Asn Arg Lys Asn Arg Val Leu Gln Trp Arg Glu Pro Glu Glu	
85 90 95	
Leu Arg Arg Leu Met Asp Phe Gly Val Arg Ser Ala Pro Ser Thr His	
100 105 110	

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Glu Glu Leu Leu Glu Val Leu Lys Lys Val Val Thr Tyr Ser Val Lys
 115 120 125
 Thr Gly His Pro Tyr Phe Val Asn Gln Leu Phe Ser Ala Val Asp Pro
 130 135 140
 Tyr Gly Leu Val Ala Gln Trp Ala Thr Asp Ala Leu Asn Pro Ser Val
 145 150 155 160
 Tyr Thr Tyr Glu Val Ser Pro Val Phe Val Leu Met Glu Glu Val Val
 165 170 175
 Leu Arg Glu Met Arg Ala Ile Val Gly Phe Glu Gly Gly Lys Gly Asp
 180 185 190
 Gly Ile Phe Cys Pro Gly Gly Ser Ile Ala Asn Gly Tyr Ala Ile Ser
 195 200 205
 Cys Ala Arg Tyr Arg Phe Met Pro Asp Ile Lys Lys Lys Gly Leu His
 210 215 220
 Ser Leu Pro Arg Leu Val Leu Phe Thr Ser Glu Asp Ala His Tyr Ser
 225 230 235 240
 Ile Lys Lys Leu Ala Ser Phe Gln Gly Ile Gly Thr Asp Asn Val Tyr
 245 250 255
 Leu Ile Arg Thr Asp Ala Arg Gly Arg Met Asp Val Ser His Leu Val
 260 265 270
 Glu Glu Ile Glu Arg Ser Leu Arg Glu Gly Ala Ala Pro Phe Met Val
 275 280 285
 Ser Ala Thr Ala Gly Thr Thr Val Ile Gly Ala Phe Asp Pro Ile Glu
 290 295 300
 Lys Ile Ala Asp Val Cys Gln Lys Tyr Lys Leu Trp Leu His Val Asp
 305 310 315 320
 Ala Ala Trp Gly Gly Gly Ala Leu Val Ser Ala Lys His Arg His Leu
 325 330 335
 Leu Lys Gly Ile Glu Arg Ala Asp Ser Val Thr Trp Asn Pro His Lys
 340 345 350
 Leu Leu Thr Ala Pro Gln Gln Cys Ser Thr Leu Leu Leu Arg His Glu
 355 360 365
 Gly Val Leu Ala Glu Ala His Ser Thr Asn Ala Ala Tyr Leu Phe Gln
 370 375 380
 Lys Asp Lys Phe Tyr Asp Thr Lys Tyr Asp Thr Gly Asp Lys His Ile
 385 390 395 400
 Gln Cys Gly Arg Arg Ala Asp Val Leu Lys Phe Trp Phe Met Trp Lys
 405 410 415
 Ala Lys Gly Thr Ser Gly Leu Glu Lys His Val Asp Lys Val Phe Glu
 420 425 430
 Asn Ala Arg Phe Phe Thr Asp Cys Ile Lys Asn Arg Glu Gly Phe Glu
 435 440 445
 Met Val Ile Ala Glu Pro Glu Tyr Thr Asn Ile Cys Phe Trp Tyr Val
 450 455 460
 Pro Lys Ser Leu Arg Gly Arg Lys Asp Glu Ala Asp Tyr Lys Asp Lys
 465 470 475 480
 Leu His Lys Val Ala Pro Arg Ile Lys Glu Arg Met Met Lys Glu Gly
 485 490 495
 Ser Met Met Val Thr Tyr Gln Ala Gln Lys Gly His Pro Asn Phe Phe
 500 505 510
 Arg Ile Val Phe Gln Asn Ser Gly Leu Asp Lys Ala Asp Met Val His
 515 520 525

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Leu Val Glu Glu Ile Glu Arg Leu Gly Ser Asp Leu
530 535 540

<210> SEQ ID NO 14
<211> LENGTH: 1617
<212> TYPE: DNA
<213> ORGANISM: Artificial Sequence
<220> FEATURE:
<223> OTHER INFORMATION: Synthetic nucleic acid

<400> SEQUENCE: 14

cccgccaccg gcgaggacca ggacctggtg caggacctga tcgaggaacc cgccaccttc 60
tccgacgccg tcctgtcctc cgacgaggaa ctgttccacc agaagtgcc caagccggct 120
ccgatctaca gccccgtcag caagccccgtc agcttcgagt ccctgccgaa ccgccgctg 180
cacgaagagt tcctccgctc ctccgtcgac gtctgctgc aagaggccgt gttcgagggc 240
accaaccgca agaaccgctg cctgcagtgg cgcgagcccg aagaactgcg ccgctgatg 300
gacttcggcg tccgcagcgc cccgtccacg catgaggaac tgctcgaggt cctgaagaag 360
gtcgtcacct actccgtcaa gaccggccat ccgtacttcg tcaaccagct gttctccgcc 420
gtcgatccct acggcctggt cgcccagtgg gccaccgacg cgctgaacct ctccgtctac 480
acctacgagg tcagccccgt gttcgtcctg atggaagagg tcgtcctgcg cgagatgcgc 540
gccatcgctg gcttcgaagg cggcaaaggc gacggcatct tctgccctgg cggctcgatc 600
gccaacggct acgccatcag ctgcgccccg taccgcttca tgccccgacat caagaagaag 660
ggcctgcaact ccctgccgcg cctggctctg ttcacctccg aggacgcca ctactcgatc 720
aagaagctgg cctcgttcca aggcacggc accgacaacg tctacctgat ccgcaccgac 780
gctcgcggtc gcatggacgt cagccacctg gtcgaagaga tcgagcgctc cctccgagag 840
ggcgtgccc cgttcatggt cagcggccacc gccggcacca ccgtcatcgg cgccttcgat 900
cccatcgaga agatcgccga cgtctgccag aagtacaagc tctggctgca cgtcgacgcc 960
gcctggggcg gaggcgctct ggtgtccgcc aagcaccgcc atctgctgaa gggcatcgag 1020
cgcgccgact ccgtcacctg gaatccccac aagctgctga ccgctccgca gcagtgcagc 1080
accctgctgc tgcgccacga gggcgtcctg gccgagggcg actccaccaa cgccgcctac 1140
ctgttccaga aggacaagtt ctacgacacc aagtacgaca ccggcgacaa gcacatccag 1200
tgcgccgctc gcgccgacgt gctgaagttc tggttcatgt ggaaggccaa gggcacctcc 1260
ggcctcgaga agcacgtgga caaggtgttc gagaacgccc gcttcttcac cgactgcatc 1320
aagaaccgtg agggcttcga gatgggtgat gccgagcctg agtacaccaa catctgtttc 1380
tggtacgtcc ccaagagcct gcgcccagcg aaggacgagg ccgactacaa ggacaagctg 1440
cacaaggtcg cccctcgcat caaagaacgc atgatgaagg aaggctccat gatggtcacc 1500
taccaggcgc agaagggcca tccgaatttc ttccgcatcg tctttcagaa ctccggcctg 1560
gacaaggccg acatggtcca tctggctgag gaaatcgaac gcctgggctc cgacctc 1617

<210> SEQ ID NO 15
<211> LENGTH: 1356
<212> TYPE: DNA
<213> ORGANISM: Bacillus cereus

<400> SEQUENCE: 15

ttaaagttga gctaaacatt ctttcattgt ttaaagata aaagtaaagt cttcctctgt 60
gatgcttaat ggaggtgcaa gctgcaaaat attattgtaa cctgcaacag tgtcaccatt 120

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tttaccaata attagacctt tttctttaca agcattgatg actttgttca tcttttcaat 180
ggaagccggg tcttttggtt gcttatcttc cactagttca atacctaaaa gaaggccttt 240
tccgcgaaca tctcctacgt ttggatgctc ttttacatct tctagttcat ataacagtcg 300
ttcacccaat tctttggaac gttcaatgag tttctcattc tccataattt ctaaattctt 360
caaagctaag gcgcaagcag caggatttcc tccaaaagta tttacatggc ggaagcgatc 420
ataatcatca ctgcctacga atgcctcata aacctctcgt ctaactgctg ttgctgacaa 480
aggaagatac gcacttgtaa taccttttgc cattgtaatg atatctgggt tgacgccata 540
atcataaat ccaaacggct tccctgttcg tccaaatcca catataactt catcacaat 600
gagcaacgca ccatgcttct cgcaaatttc ttttactttt tccatatatc catcaggagg 660
cattaaaatt ccgccccag taatgattgg ctccataatc acaccggcta ctgtttggt 720
taactcccat gtcctacac gatcgatttc ctacgactt gccagtgtat gaacatcctc 780
tggattgcga tacgtatcag gcggtgctac atgcaaaaaa ccttgctcta atggctcata 840
tttatacttt ctttggtgct gccctggtgc tgcaagagca cccattgagt taccgtgata 900
agcgcggtag cgggaaataa acttatagcg tccatgatca cctttttgct gatgatattg 960
acgagcaatt ttaaagtctg tttcatttgc ttctgatcca ctgtagaaa agaaaatgac 1020
gtattcatca tccagccatt cattcaattt ctctgctaat ttaatggcag gaacatgact 1080
ttgtgtcaga gggaaatatg gcatttcttc aagttgctca aatgccgctc ttgcaagctc 1140
ttttcgccg tatccaacat tcacacacca aagaccagac ataccgteta aataacggtt 1200
tccatcaata tccgtcacc atgcccttc tgcttttggt ataattaaat tcgttggact 1260
aggggcccgt cctctcatcg catgccaaag gtacttttca tctgtttttt tcaaactttg 1320
tgtttgcctc gtcacttgca caatcatcag ctccat 1356

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<210> SEQ ID NO 16

<211> LENGTH: 451

<212> TYPE: PRT

<213> ORGANISM: Bacillus cereus

<400> SEQUENCE: 16

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Met Glu Leu Met Ile Val Gln Val Thr Glu Gln Thr Gln Ser Leu Lys
1           5           10           15

Lys Thr Asp Glu Lys Tyr Leu Trp His Ala Met Arg Gly Ala Ala Pro
20           25           30

Ser Pro Thr Asn Leu Ile Ile Thr Lys Ala Glu Gly Ala Trp Val Thr
35           40           45

Asp Ile Asp Gly Asn Arg Tyr Leu Asp Gly Met Ser Gly Leu Trp Cys
50           55           60

Val Asn Val Gly Tyr Gly Arg Lys Glu Leu Ala Arg Ala Ala Phe Glu
65           70           75           80

Gln Leu Glu Glu Met Pro Tyr Phe Pro Leu Thr Gln Ser His Val Pro
85           90           95

Ala Ile Lys Leu Ala Glu Lys Leu Asn Glu Trp Leu Asp Asp Glu Tyr
100          105          110

Val Ile Phe Phe Ser Asn Ser Gly Ser Glu Ala Asn Glu Thr Ala Phe
115          120          125

Lys Ile Ala Arg Gln Tyr His Gln Gln Lys Gly Asp His Gly Arg Tyr
130          135          140

Lys Phe Ile Ser Arg Tyr Arg Ala Tyr His Gly Asn Ser Met Gly Ala
145          150          155          160

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Leu Ala Ala Thr Gly Gln Ala Gln Arg Lys Tyr Lys Tyr Glu Pro Leu
 165 170 175
 Gly Gln Gly Phe Leu His Val Ala Pro Pro Asp Thr Tyr Arg Asn Pro
 180 185 190
 Glu Asp Val His Thr Leu Ala Ser Ala Glu Glu Ile Asp Arg Val Met
 195 200 205
 Thr Trp Glu Leu Ser Gln Thr Val Ala Gly Val Ile Met Glu Pro Ile
 210 215 220
 Ile Thr Gly Gly Gly Ile Leu Met Pro Pro Asp Gly Tyr Met Glu Lys
 225 230 235 240
 Val Lys Glu Ile Cys Glu Lys His Gly Ala Leu Leu Ile Cys Asp Glu
 245 250 255
 Val Ile Cys Gly Phe Gly Arg Thr Gly Lys Pro Phe Gly Phe Met Asn
 260 265 270
 Tyr Gly Val Lys Pro Asp Ile Ile Thr Met Ala Lys Gly Ile Thr Ser
 275 280 285
 Ala Tyr Leu Pro Leu Ser Ala Thr Ala Val Arg Arg Glu Val Tyr Glu
 290 295 300
 Ala Phe Val Gly Ser Asp Asp Tyr Asp Arg Phe Arg His Val Asn Thr
 305 310 315 320
 Phe Gly Gly Asn Pro Ala Ala Cys Ala Leu Ala Leu Lys Asn Leu Glu
 325 330 335
 Ile Met Glu Asn Glu Lys Leu Ile Glu Arg Ser Lys Glu Leu Gly Glu
 340 345 350
 Arg Leu Leu Tyr Glu Leu Glu Asp Val Lys Glu His Pro Asn Val Gly
 355 360 365
 Asp Val Arg Gly Lys Gly Leu Leu Leu Gly Ile Glu Leu Val Glu Asp
 370 375 380
 Lys Gln Thr Lys Glu Pro Ala Ser Ile Glu Lys Met Asn Lys Val Ile
 385 390 395 400
 Asn Ala Cys Lys Glu Lys Gly Leu Ile Ile Gly Lys Asn Gly Asp Thr
 405 410 415
 Val Ala Gly Tyr Asn Asn Ile Leu Gln Leu Ala Pro Pro Leu Ser Ile
 420 425 430
 Thr Glu Glu Asp Phe Thr Phe Ile Val Lys Thr Met Lys Glu Cys Leu
 435 440 445
 Ala Gln Leu
 450

<210> SEQ ID NO 17
 <211> LENGTH: 1350
 <212> TYPE: DNA
 <213> ORGANISM: Artificial Sequence
 <220> FEATURE:
 <223> OTHER INFORMATION: Synthetic nucleic acid

<400> SEQUENCE: 17

gagctgggcc agacattcct tcatagtctt gacgatgaag gtgaagtcct cttcggtgat 60
 ggacagcgga gggcgagct gcaggatggt gttgtagccg gccacggtgt cgccggttctt 120
 gccgatgatc agacccttct ctttgcaggc gttgatgacc ttgttcattct tttcgatgga 180
 ggcgggctct ttggtctgct taccctcgac gaggtcgata cccagcagga ggcccttgcc 240
 gcggacgtcc ccgacgttgg ggtgctcttt gacgtcctcc aactcgtaca gcagggcgtc 300
 gccagttct ttggaccgct cgatgagctt ctcgttttcc atgatctcga ggttcttcag 360

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ggccagcgcg caggcggcag ggttgccgcc gaaggtggtg acatggcgga agcggtcgta 420
gtcgtcggag ccgacgaagg cctcgtagac ctccggcggg accgcggtgg cagacagcgg 480
caggtaggcc gaggtgatac ccttgcccat ggtgataatg tcgggcttga cgccgtagtt 540
catgaagccg aagggcttgc cggtgccgac gaagccgcag atgacctcgt cgcagatcag 600
cagggcgccg tgcttttcgc agatctcttt gaccttttcc atgtagccgt ccggcggcat 660
caggatgcca ccaccggtga tgatgggttc catgatgacg ccggcgacgg tctgggacag 720
ctcccaggtc atgacgcggt cgatttcttc ggccggaggcc aggggtgtgca cgtcctcggg 780
gttgcatag gtgtccggag gggccacgtg caggaagccc tgaccgaggg gctcgtactt 840
gtacttgcgc tgggcctgac cggtcgcggc cagggcacc c atggagttgc cgtggtaggc 900
gcggtagcga gagatgaact tgtagcggcc gtggtcacc ttctgctggt ggtactggcg 960
ggcgatcttg aagcggttt cgttggcctc cgagccggag ttggagaaga agatgacgta 1020
ctcgtcgtcc agccactcgt tcagcttctc ggccagcttg atggcgggga cgtgcgactg 1080
cgtcagcggg aagtacggca tctctccag ctgctcgaag gcagcgcgag ccagctcttt 1140
gcgccgtag ccgacgttga cgcaccacag gccggacatg ccgtccagggt agcggttgcc 1200
gtcgtatgct gtgaccacag cgccttcggc cttgggtgatg atcaggttgg tcggactcgg 1260
agcggcaccg cgcagggcgt gccacaggta cttctcgtcg gttttcttca ggctctgggt 1320
ctgctcggtg acctggacga tcatcagttc 1350

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<210> SEQ ID NO 18
<211> LENGTH: 747
<212> TYPE: DNA
<213> ORGANISM: Escherichia coli

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<400> SEQUENCE: 18

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atgatcgttt tagtaactgg agcaacggca ggttttggtg aatgcattac tcgtcgtttt 60
attcaacaag ggcataaagt tatcgccact ggccgtcgcc aggagcgggt gcaggagtta 120
aaagacgaac tgggagataa tctgtatata gcccaactgg acgttcgcaa ccgcgcccgt 180
attgaagaga tgctggcatc gcttctcgtc gagtggtgca atattgatat cctggtaaata 240
aatgccggct tggcgttggg catggagcct gcgcataaag ccagcgttga agactgggaa 300
acgatgattg ataccaaaa caaaggcctg gtatatatga cgcgcgccgt cttaccgggt 360
atggttgaac gtaatcatgg tcatattatt aacattggct caacggcagg tagctggccg 420
tatgccggtg gtaacgttta cggtgccgac aaagcgtttg ttcgtcagtt tagcctgaat 480
ctgcgtacgg atctgcatgg tacggcgggt cgcgtcaccg acatcgaacc gggctctggtg 540
ggtggcaccg agttttccaa tgtccgcttt aaaggcgatg acggtaaagc ggaaaaaacc 600
tatcaaaata ccggttcatt gacgccagaa gatgtcagcg aagccgtctg gtgggtgtca 660
acgctgcttg ctcacgtcaa tatcaatacc ctggaaatga tgccggttac ccaaagctat 720
gccggactga atgtccaccg tcagtaa 747

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<210> SEQ ID NO 19
<211> LENGTH: 248
<212> TYPE: PRT
<213> ORGANISM: Unknown
<220> FEATURE:
<223> OTHER INFORMATION: Enterobacteriaceae

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<400> SEQUENCE: 19

Met Ile Val Leu Val Thr Gly Ala Thr Ala Gly Phe Gly Glu Cys Ile
 1 5 10 15
 Thr Arg Arg Phe Ile Gln Gln Gly His Lys Val Ile Ala Thr Gly Arg
 20 25 30
 Arg Gln Glu Arg Leu Gln Glu Leu Lys Asp Glu Leu Gly Asp Asn Leu
 35 40 45
 Tyr Ile Ala Gln Leu Asp Val Arg Asn Arg Ala Ala Ile Glu Glu Met
 50 55 60
 Leu Ala Ser Leu Pro Ala Glu Trp Cys Asn Ile Asp Ile Leu Val Asn
 65 70 75 80
 Asn Ala Gly Leu Ala Leu Gly Met Glu Pro Ala His Lys Ala Ser Val
 85 90 95
 Glu Asp Trp Glu Thr Met Ile Asp Thr Asn Asn Lys Gly Leu Val Tyr
 100 105 110
 Met Thr Arg Ala Val Leu Pro Gly Met Val Glu Arg Asn His Gly His
 115 120 125
 Ile Ile Asn Ile Gly Ser Thr Ala Gly Ser Trp Pro Tyr Ala Gly Gly
 130 135 140
 Asn Val Tyr Gly Ala Thr Lys Ala Phe Val Arg Gln Phe Ser Leu Asn
 145 150 155 160
 Leu Arg Thr Asp Leu His Gly Thr Ala Val Arg Val Thr Asp Ile Glu
 165 170 175
 Pro Gly Leu Val Gly Gly Thr Glu Phe Ser Asn Val Arg Phe Lys Gly
 180 185 190
 Asp Asp Gly Lys Ala Glu Lys Thr Tyr Gln Asn Thr Val Ala Leu Thr
 195 200 205
 Pro Glu Asp Val Ser Glu Ala Val Trp Trp Val Ser Thr Leu Pro Ala
 210 215 220
 His Val Asn Ile Asn Thr Leu Glu Met Met Pro Val Thr Gln Ser Tyr
 225 230 235 240
 Ala Gly Leu Asn Val His Arg Gln
 245

<210> SEQ ID NO 20

<211> LENGTH: 741

<212> TYPE: DNA

<213> ORGANISM: Artificial Sequence

<220> FEATURE:

<223> OTHER INFORMATION: codon optimized synthetic cDNA of E. coli HPDH

<400> SEQUENCE: 20

atcgtgctgg tcacgggccc gaccgcccgt ttcggcgagt gcatcacccg ccgcttcac 60
 cagcagggcc acaagtgat cgctaccgga cgccccaag agcgcctcca agagctgaag 120
 gatgagctgg gcgacaacct gtacattgcc cagctggacg tgcgcaaccg ggctgccatc 180
 gaagaaatgc tcgcctcgt gcccgcgag tgggtgcaaca tcgacatcct ggtcaacaac 240
 gccggtctgg ccctcggcat ggaaccggcg cacaaggcca gcgctgagga ctgggaaacc 300
 atgatcgaca ccaacaacaa gggactcgtc tacatgacct gcgctgtgct gcccgcatg 360
 gtcgagcgca accacggcca catcatcaac atcggtcca ccgctggcag ctggccctac 420
 gctggcgcca acgtctatgg cgcgaccaag gcgttcgtcc gccagttctc cctgaacctg 480
 cgcaccgacc tgcacggcac cgccgtccgc gtgaccgaca ttgagcccgg tctggtcggc 540

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ggcaccgagt tcagcaacgt ccgcttcaag ggcgacgacg gcaaggccga gaaaacctac 600
cagaacaccg tcgctctgac ccctgaggat gtcagcgagg ccgtctggtg ggtcagcact 660
ctgcccgcgc acgtcaacat caacaccctc gagatgatgc ccgtcacgca gtectacgcc 720
ggcctgaacg tccaccgcca a 741

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<210> SEQ ID NO 21

<211> LENGTH: 8478

<212> TYPE: DNA

<213> ORGANISM: Artificial Sequence

<220> FEATURE:

<223> OTHER INFORMATION: Synthetic nucleic acid

<400> SEQUENCE: 21

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tgcagcccgg gggatccact agttctagag cggccgccac cgcggtggag ctccagcttt 60
tgttcccttt agtgagggtt aattgcgcgc ttggcgtaat catggtcata gctgtttcct 120
gtgtgaaatt gttatccgct cacaattcca cacaacatac gagccggaag cataaagtgt 180
aaagcctggg gtgcctaata agtgagctaa ctcacattaa ttgcggtgcg ctactgccc 240
gctttccagt cgggaaacct gtcgtgccag ctgcattaa gaatcggcca acgcgcgggg 300
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cgcccgggtg gtcggcgggg ttgacaaggt cgttgcgtea gtccaacatt tgttgccata	660
ttttcctgct ctecccacca gctgctcttt tcttttctct tcttttccc atcttcagta	720
tattcatctt cccatccaag aacctttatt tcccctaagt aagtactttg ctacatccat	780
actccatcct tccatccct tattcctttg aacctttcag ttcgagcttt cccacttcat	840
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 <400> SEQUENCE: 35

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 <400> SEQUENCE: 38

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 <220> FEATURE:
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 <400> SEQUENCE: 39

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<210> SEQ ID NO 40
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 <212> TYPE: DNA
 <213> ORGANISM: Artificial sequence
 <220> FEATURE:
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 <220> FEATURE:
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<400> SEQUENCE: 41
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<400> SEQUENCE: 42
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 <211> LENGTH: 28
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 <213> ORGANISM: Artificial sequence
 <220> FEATURE:
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<400> SEQUENCE: 44
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<210> SEQ ID NO 45
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 <212> TYPE: DNA
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<400> SEQUENCE: 45
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<210> SEQ ID NO 46
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<400> SEQUENCE: 46
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<210> SEQ ID NO 47

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<211> LENGTH: 29
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 <211> LENGTH: 29
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 <212> TYPE: DNA
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 <400> SEQUENCE: 51

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 <210> SEQ ID NO 52
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 <400> SEQUENCE: 52

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<400> SEQUENCE: 56
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<400> SEQUENCE: 57
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<210> SEQ ID NO 58
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<400> SEQUENCE: 58
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<210> SEQ ID NO 59
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<400> SEQUENCE: 59
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<210> SEQ ID NO 60

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<211> LENGTH: 29
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<400> SEQUENCE: 62

agagcggctc gagcatgttg aatgttgc 28

<210> SEQ ID NO 63
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<220> FEATURE:
<223> OTHER INFORMATION: Synthetic nucleic acid

<400> SEQUENCE: 63

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<400> SEQUENCE: 65

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<400> SEQUENCE: 69
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<210> SEQ ID NO 70
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<400> SEQUENCE: 70
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<400> SEQUENCE: 71
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<400> SEQUENCE: 72
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<210> SEQ ID NO 73

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<211> LENGTH: 30
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 <400> SEQUENCE: 74

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 <400> SEQUENCE: 75

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<210> SEQ ID NO 76
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 <212> TYPE: DNA
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 <400> SEQUENCE: 76

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<210> SEQ ID NO 77
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 <212> TYPE: DNA
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 <400> SEQUENCE: 77

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<210> SEQ ID NO 81
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<400> SEQUENCE: 81
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<210> SEQ ID NO 82
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<400> SEQUENCE: 82
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<210> SEQ ID NO 83
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<212> TYPE: DNA
<213> ORGANISM: Artificial sequence
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<400> SEQUENCE: 83
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<210> SEQ ID NO 84
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<400> SEQUENCE: 84
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<223> OTHER INFORMATION: Synthetic nucleic acid

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<211> LENGTH: 28
 <212> TYPE: DNA
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 <212> TYPE: DNA
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 <223> OTHER INFORMATION: Synthetic nucleic acid

<400> SEQUENCE: 87

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<210> SEQ ID NO 88
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 <212> TYPE: DNA
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 <220> FEATURE:
 <223> OTHER INFORMATION: Synthetic nucleic acid

<400> SEQUENCE: 88

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29

<210> SEQ ID NO 89
 <211> LENGTH: 44
 <212> TYPE: DNA
 <213> ORGANISM: Artificial sequence
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 <223> OTHER INFORMATION: Synthetic nucleic acid

<400> SEQUENCE: 89

agtggatccc ccgggctgca gtttaaacga gccgctcttg catc

44

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We claim:

1. An isolated recombinant *Aspergillus* fungus comprising an exogenous nucleic acid molecule encoding an aconitic acid exporter (aexA) protein comprising at least 60% sequence identity to SEQ ID NO: 2, 3, 4, or 5, operably linked to an exogenous promoter, thereby overexpressing the aexA in the fungus.

2. The isolated recombinant *Aspergillus* fungus of claim 1, further comprising a genetically inactivated endogenous cis-aconitic acid decarboxylase (cadA) gene.

3. The isolated recombinant *Aspergillus* fungus of claim 1, wherein the *Aspergillus* fungus is *Aspergillus pseudoterreus* or *Aspergillus oryzae*.

4. The isolated recombinant *Aspergillus* fungus of claim 1, wherein the *Aspergillus* fungus is *Aspergillus niger*.

5. The isolated recombinant *Aspergillus* fungus of claim 2, wherein the endogenous cadA gene is genetically inactivated by complete deletion of the cadA gene, partial deletion of the cadA gene, or by insertional mutation of the cadA gene.

6. The isolated recombinant *Aspergillus* fungus of claim 2, wherein the cadA gene prior to its genetic inactivation encodes a protein having at least 80% sequence identity to SEQ ID NO: 7 or 9.

7. The isolated recombinant *Aspergillus* fungus of claim 2, wherein the cadA gene prior to its genetic inactivation

comprises a coding sequence having at least 80% sequence identity to SEQ ID NO: 6, 8, 10 or 11.

8. The isolated recombinant *Aspergillus* fungus of claim 1, wherein the nucleic acid molecule encoding aexA comprises at least 60% sequence identity to SEQ ID NO: 1.

9. The isolated recombinant *Aspergillus* fungus of claim 1, wherein the nucleic acid molecule encoding aexA encodes a protein comprising at least 90% sequence identity to SEQ ID NO: 2, 3, 4, or 5.

10. The isolated recombinant *Aspergillus* of claim 1, wherein the exogenous nucleic acid molecule encoding aexA operably linked to an exogenous promoter is part of a vector.

11. The isolated recombinant *Aspergillus* of claim 10, wherein the vector is a plasmid.

12. The isolated recombinant *Aspergillus* fungus of any one of claim 1, further comprising an endogenous or exogenous nucleic acid molecule encoding aspartate 1-decarboxylase (panD), an endogenous or exogenous nucleic acid molecule encoding (3-alanine-pyruvate aminotransferase (BAPAT), and an endogenous or exogenous nucleic acid molecule encoding 3-hydroxypropionate dehydrogenase (3-HPDH).

13. The isolated recombinant *Aspergillus* fungus of claim 12, wherein the nucleic acid molecule encoding panD comprises:

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at least 80% sequence identity to SEQ ID NO: 12 or 14, and/or encodes a panD protein comprising at least 80% sequence identity to SEQ ID NO: 13.

14. The isolated recombinant *Aspergillus* fungus of claim **12**, wherein the nucleic acid molecule encoding BAPAT 5 comprises:

at least 80% sequence identity to SEQ ID NO: 15 or 17, and/or encodes a BAPAT protein comprising at least 80% sequence identity to SEQ ID NO: 16.

15. The isolated recombinant *Aspergillus* fungus of claim **12**, wherein the nucleic acid molecule encoding 3-HPDH 10 comprises at least 80% sequence identity to SEQ ID NO: 18 or 20, and/or encodes a 3-HPDH protein comprising at least 80% sequence identity to SEQ ID NO: 19.

16. The isolated recombinant *Aspergillus* fungus of claim **12**, wherein the exogenous nucleic acid molecule encoding panD, the exogenous nucleic acid molecule encoding BAPAT, and the exogenous nucleic acid molecule encoding 3-HPDH are part of a single exogenous nucleic acid molecule. 15

17. An isolated nucleic acid molecule encoding an aconitic acid exporter (aexA) operably linked to a heterologous promoter.

18. A vector comprising the isolated nucleic acid molecule of claim **17**.

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19. A composition comprising the isolated recombinant *Aspergillus* fungus of claim **1**.

20. A kit, comprising:

the isolated recombinant *Aspergillus* fungus of claim **1**, and a medium for culturing the fungus, protoplast isolation buffer, osmotic wash buffer, polyethylene glycol, filtration material, antibiotic, or combinations thereof.

21. A method of making aconitic acid (AA), comprising: culturing the isolated recombinant *Aspergillus* fungus of claim **1** under conditions that permit the fungus to make AA, thereby producing AA.

22. The method of claim **21**, wherein the fungus is cultured in Riscaldati medium.

23. The method of claim **21**, further comprising isolating the AA from culture media or from the fungus.

24. The method of claim **21**, wherein the AA is cis-aconitic acid.

25. The method of a claim **21**, wherein the amount of AA produced by the isolated recombinant *Aspergillus* fungus is at least 3.5-fold greater than the amount of AA produced by *Aspergillus* fungus without the overexpressed exporter protein. 20

* * * * *