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**Lin et al.**

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(54) **INTEGRATED CIRCUIT CHIP TESTING INTERFACE WITH REDUCED SIGNAL WIRES**

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**G01R 31/317** (2006.01)  
(52) **U.S. Cl.**  
CPC ..... **G01R 31/318555** (2013.01); **G01R 31/31727** (2013.01); **G01R 31/318572** (2013.01)

(58) **Field of Classification Search**  
CPC ..... G01R 31/318555; G01R 31/31727; G01R 31/318572  
See application file for complete search history.

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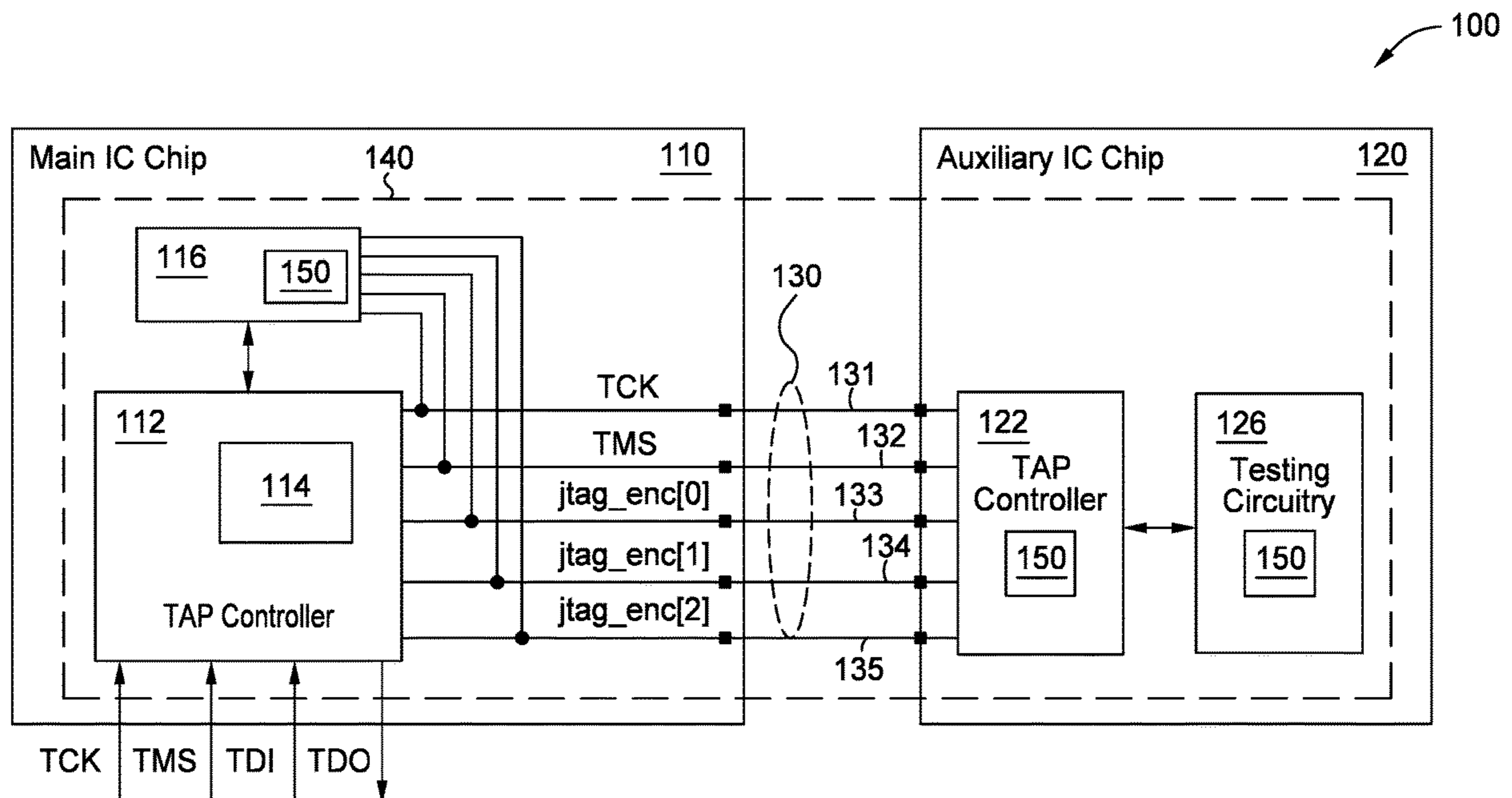
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(57) **ABSTRACT**

An integrated circuit (IC) chip device includes testing interface circuitry and testing circuitry to test the operation of the IC chips of the IC chip device. The IC chip device includes a first IC chip that comprises first testing circuitry. The first testing circuitry receives a mode select signal, a clock signal, and encoded signals, and comprises finite state machine (FSM) circuitry, decoder circuitry, and control circuitry. The FSM circuitry determines an instruction based on the mode select signal and the clock signal. The decoder circuitry decodes the encoded signals to generate a decoded signal. The control circuitry generates a control signal from the instruction and the decoded signal. The control signal indicates a test to be performed by the first testing circuitry.

**20 Claims, 11 Drawing Sheets**



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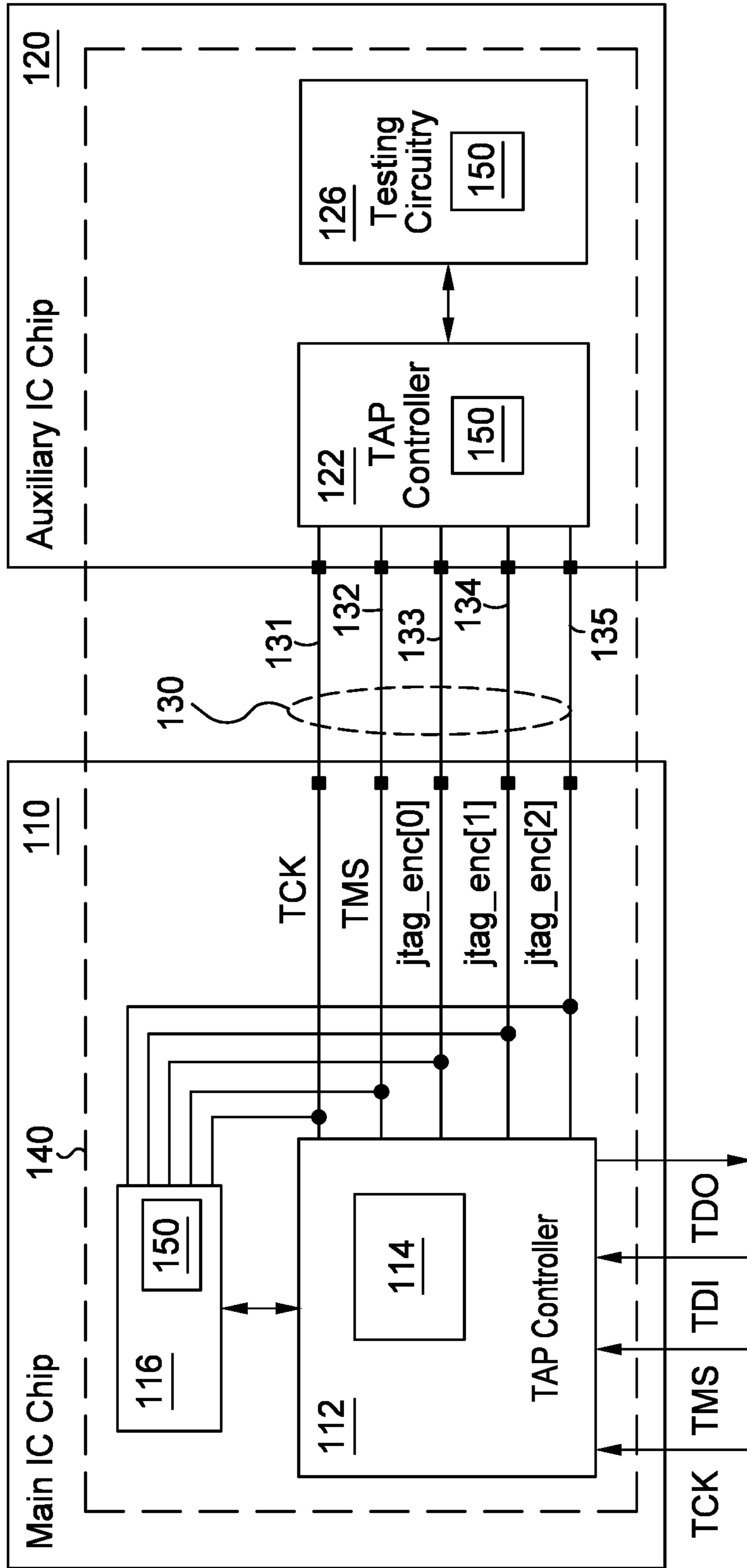


FIG. 1

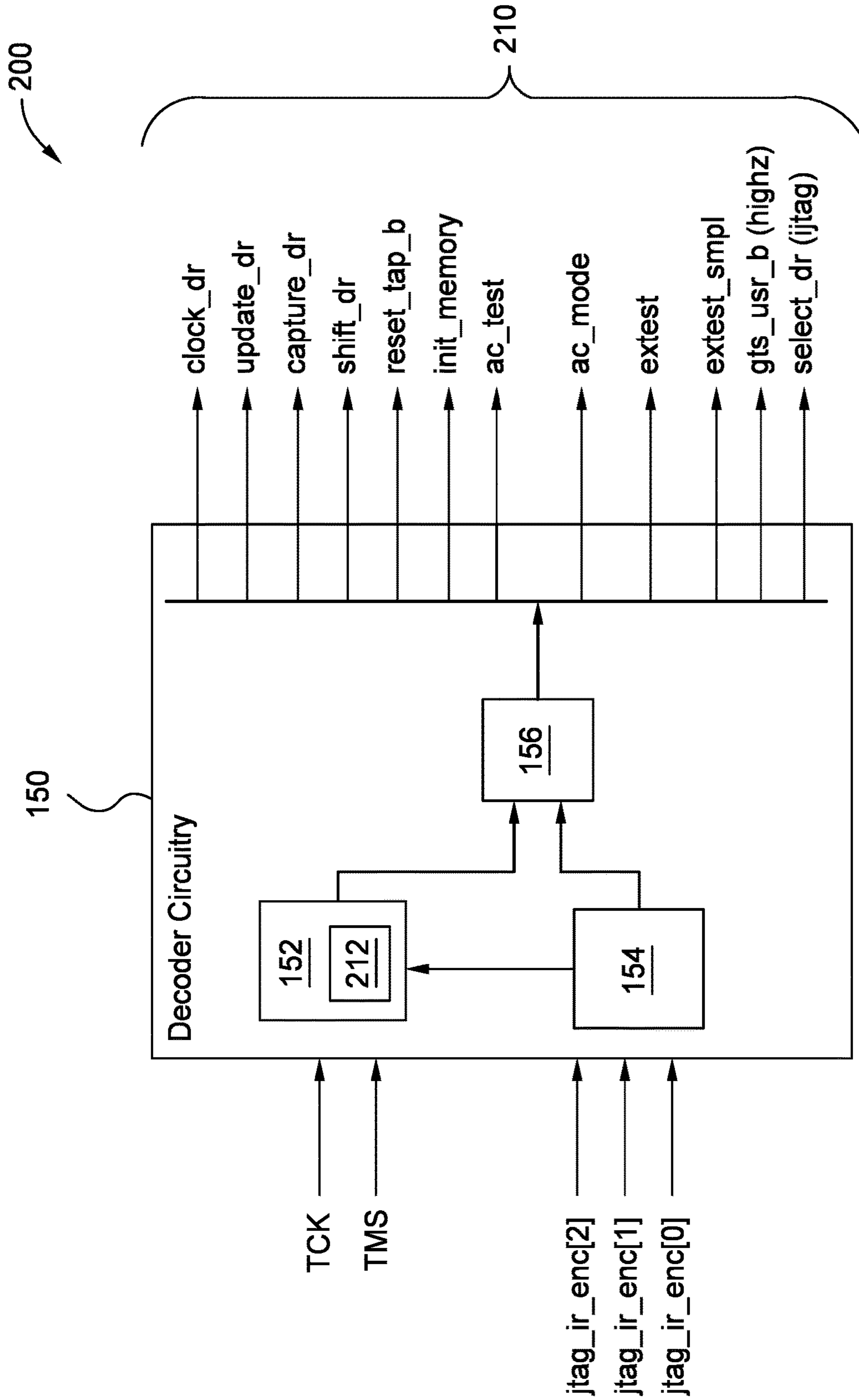


FIG. 2

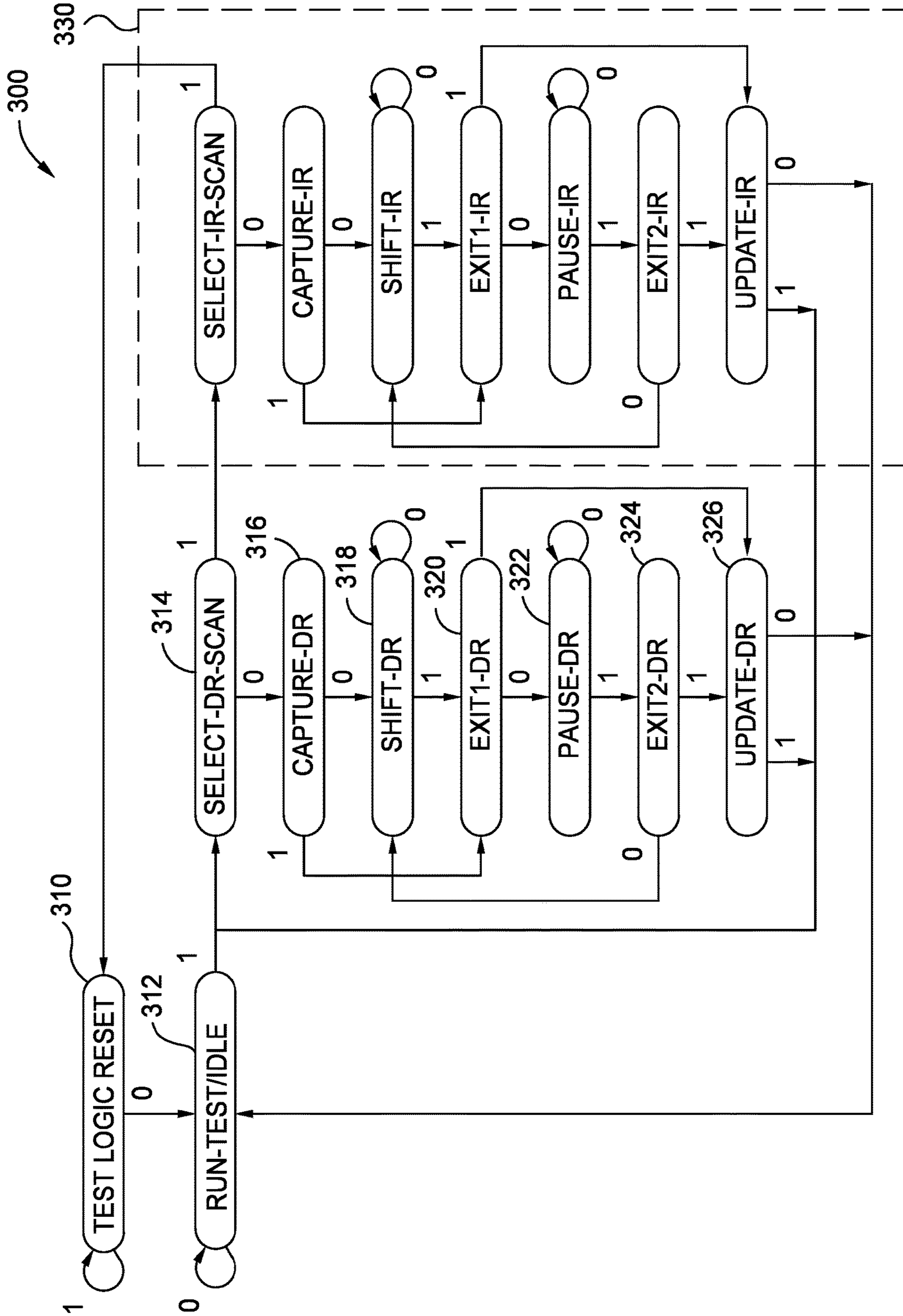


FIG. 3

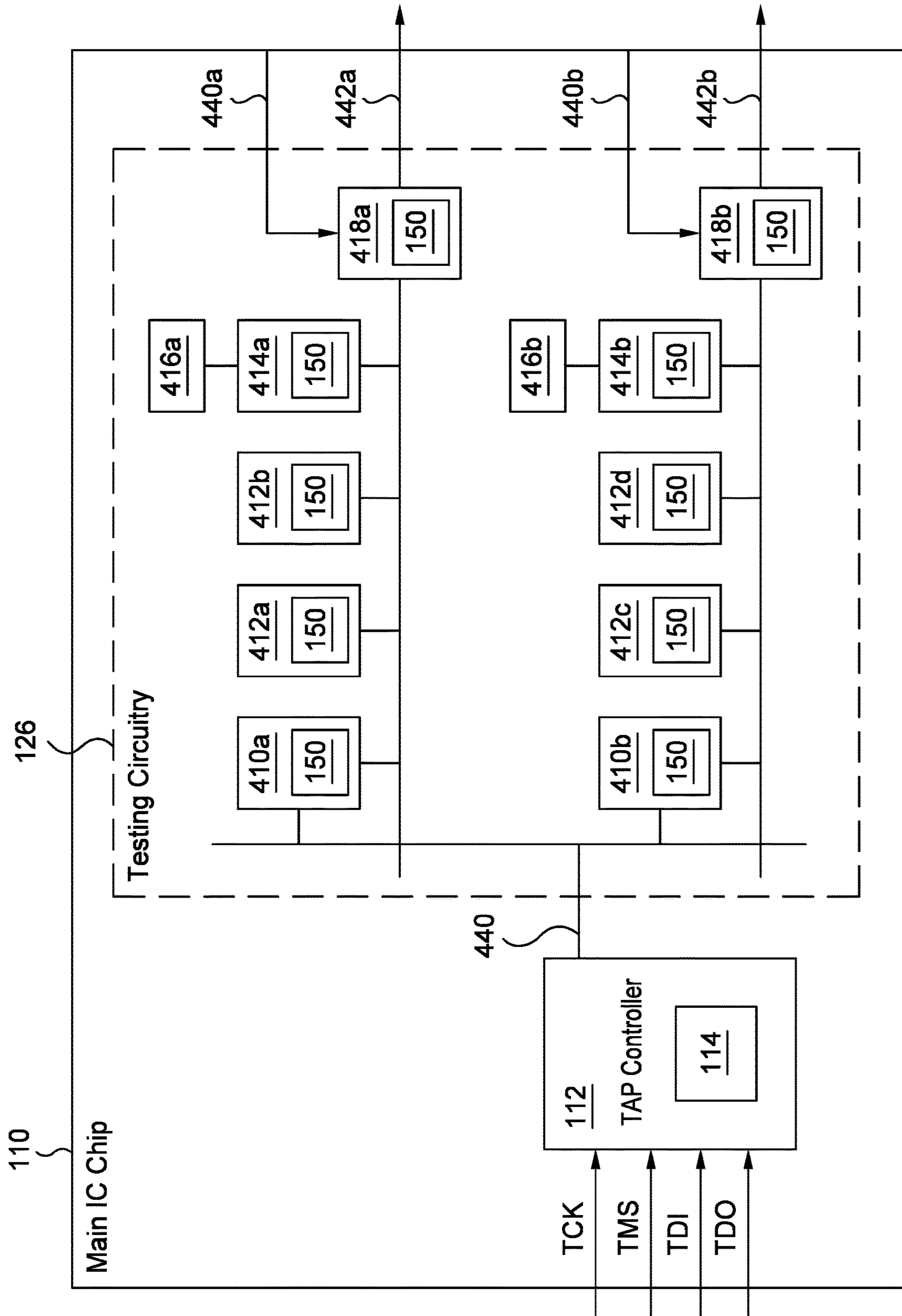


FIG. 4

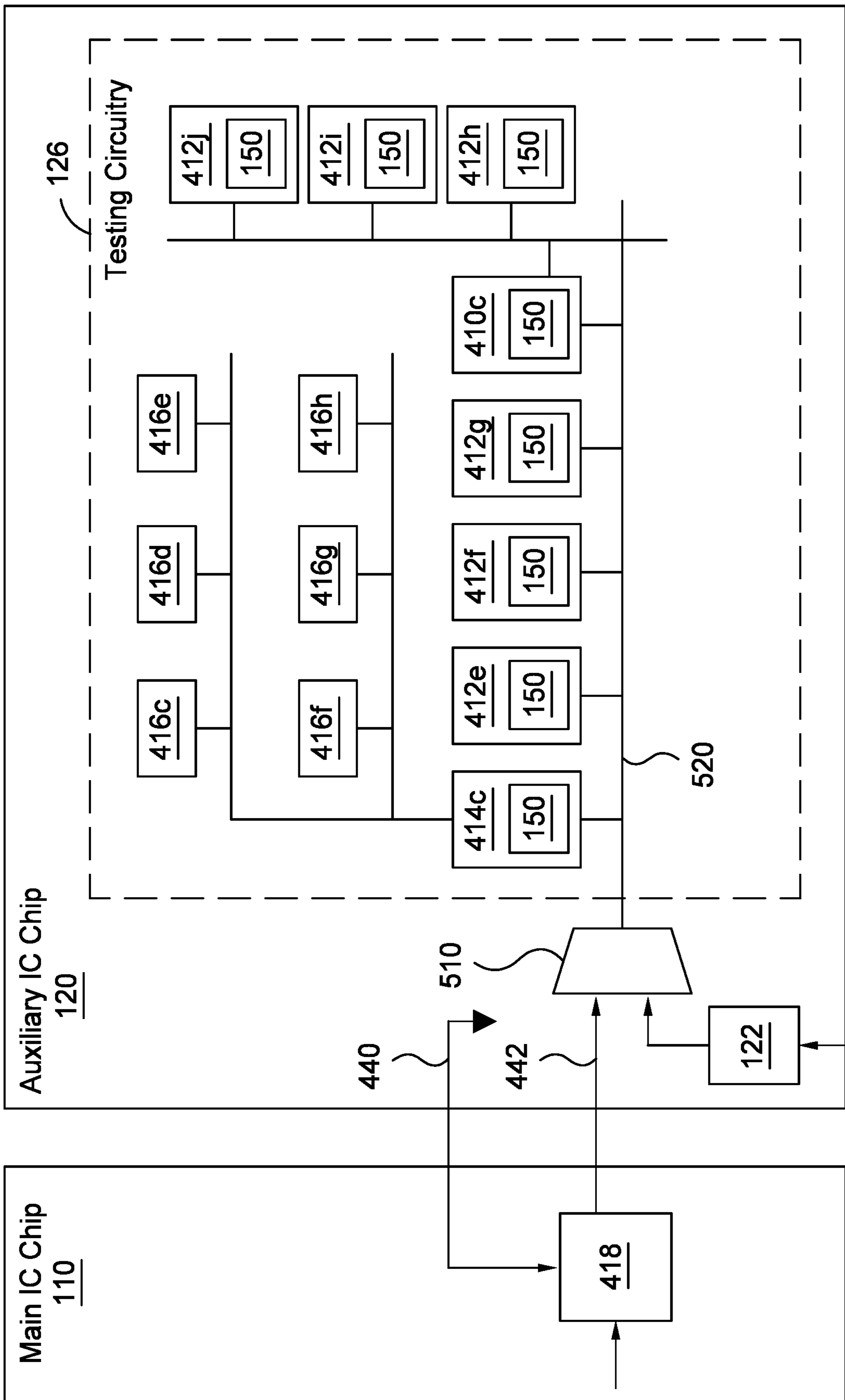


FIG. 5

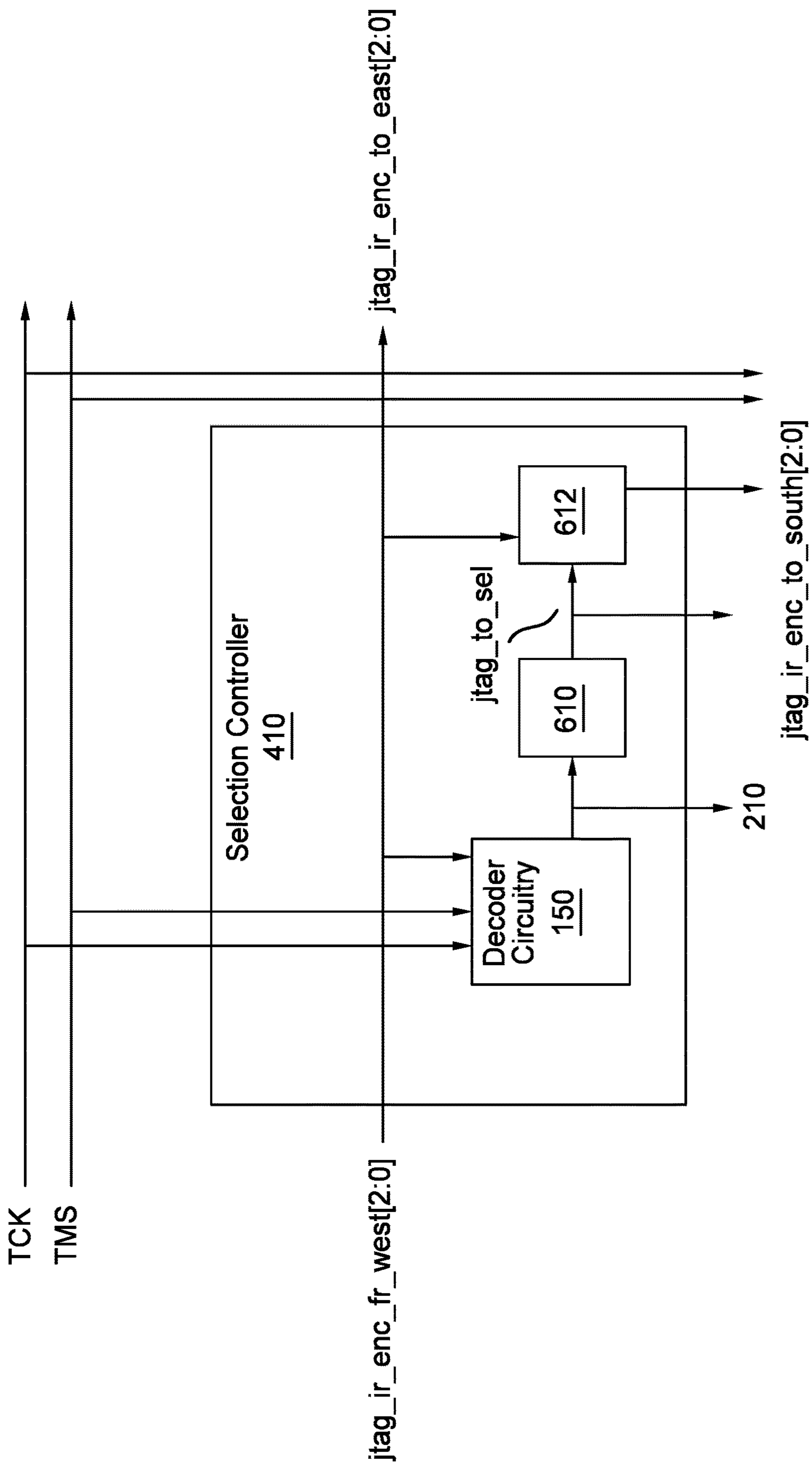


FIG. 6

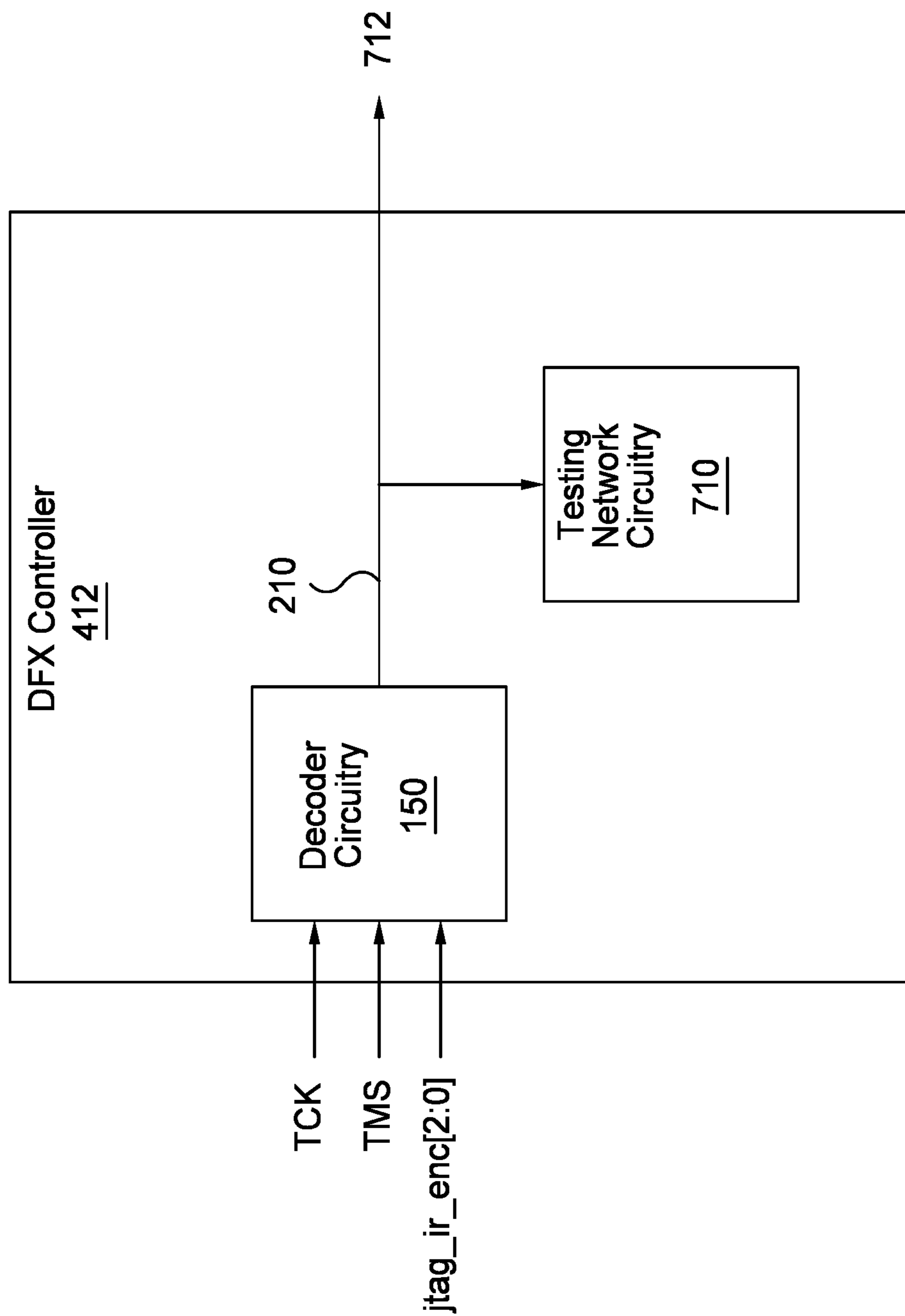


FIG. 7



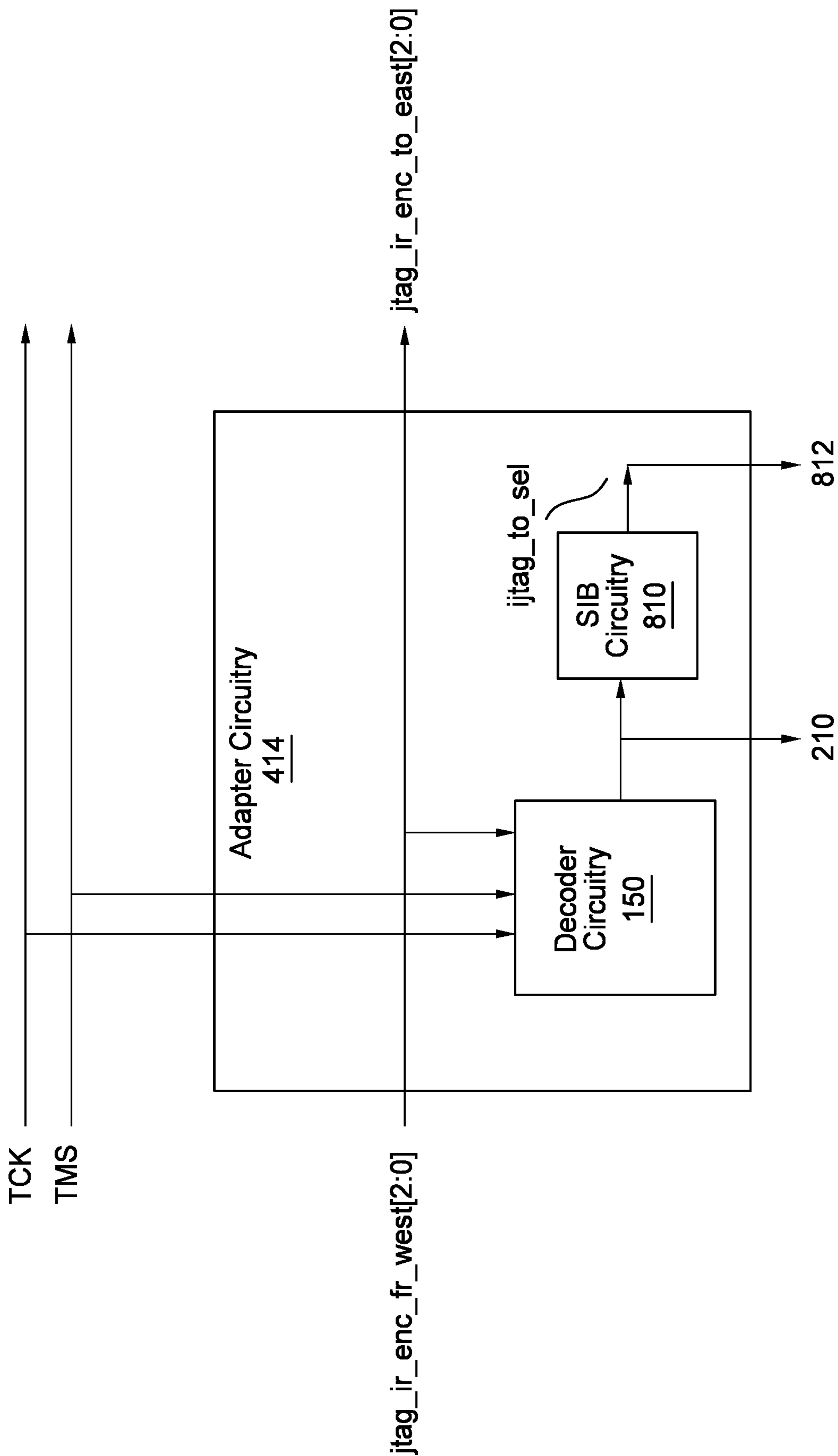


FIG. 8

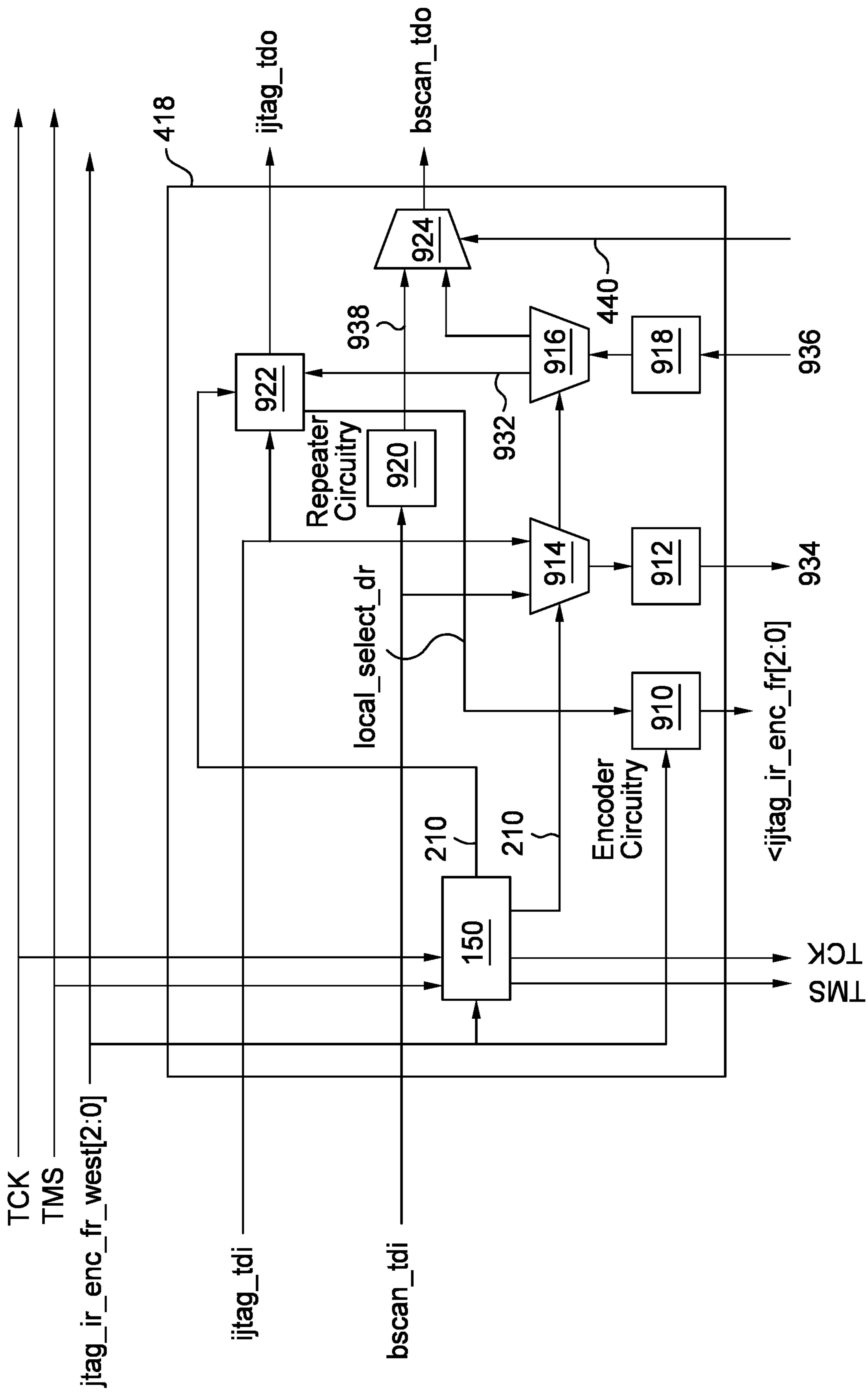


FIG. 9

1000

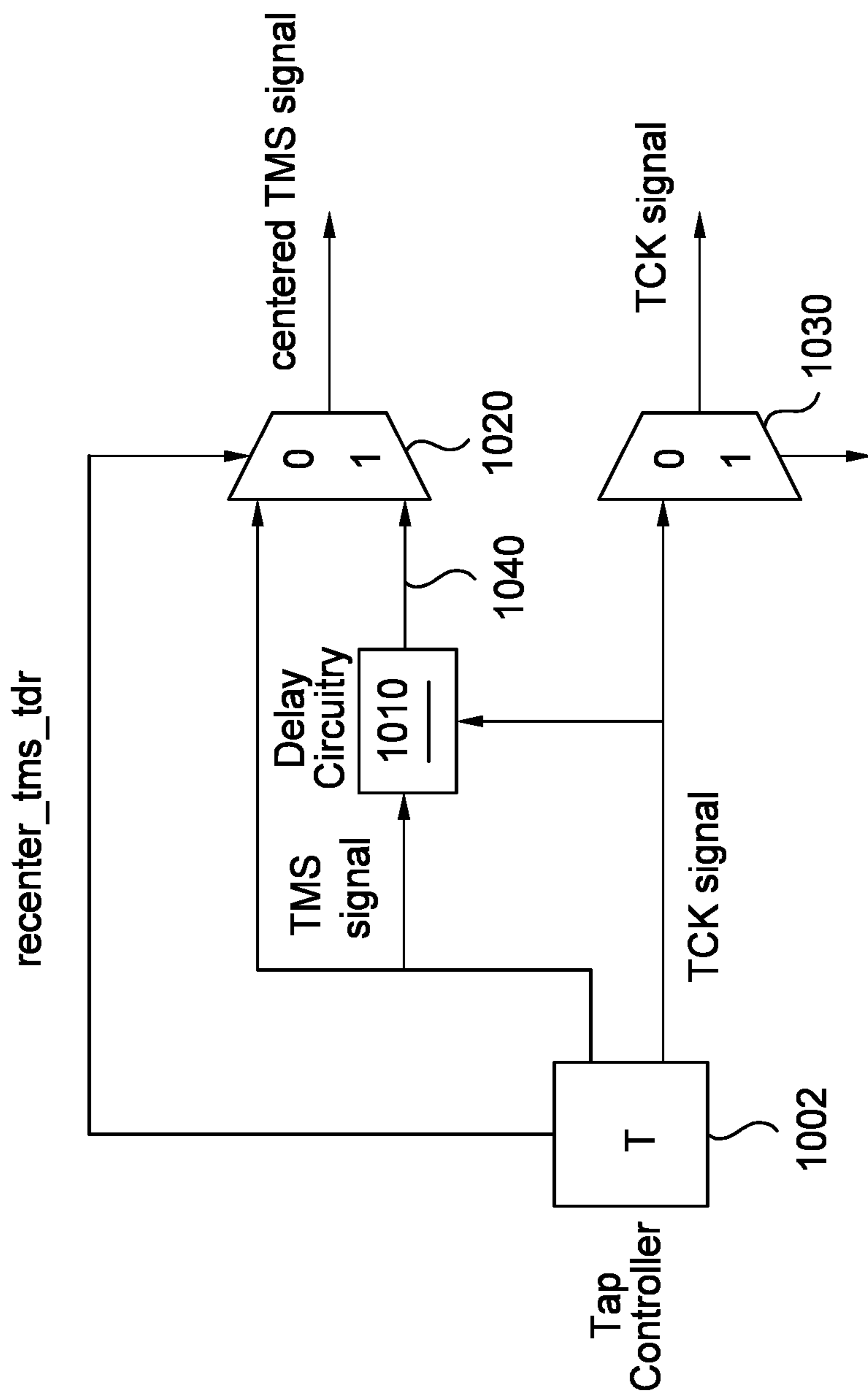


FIG. 10

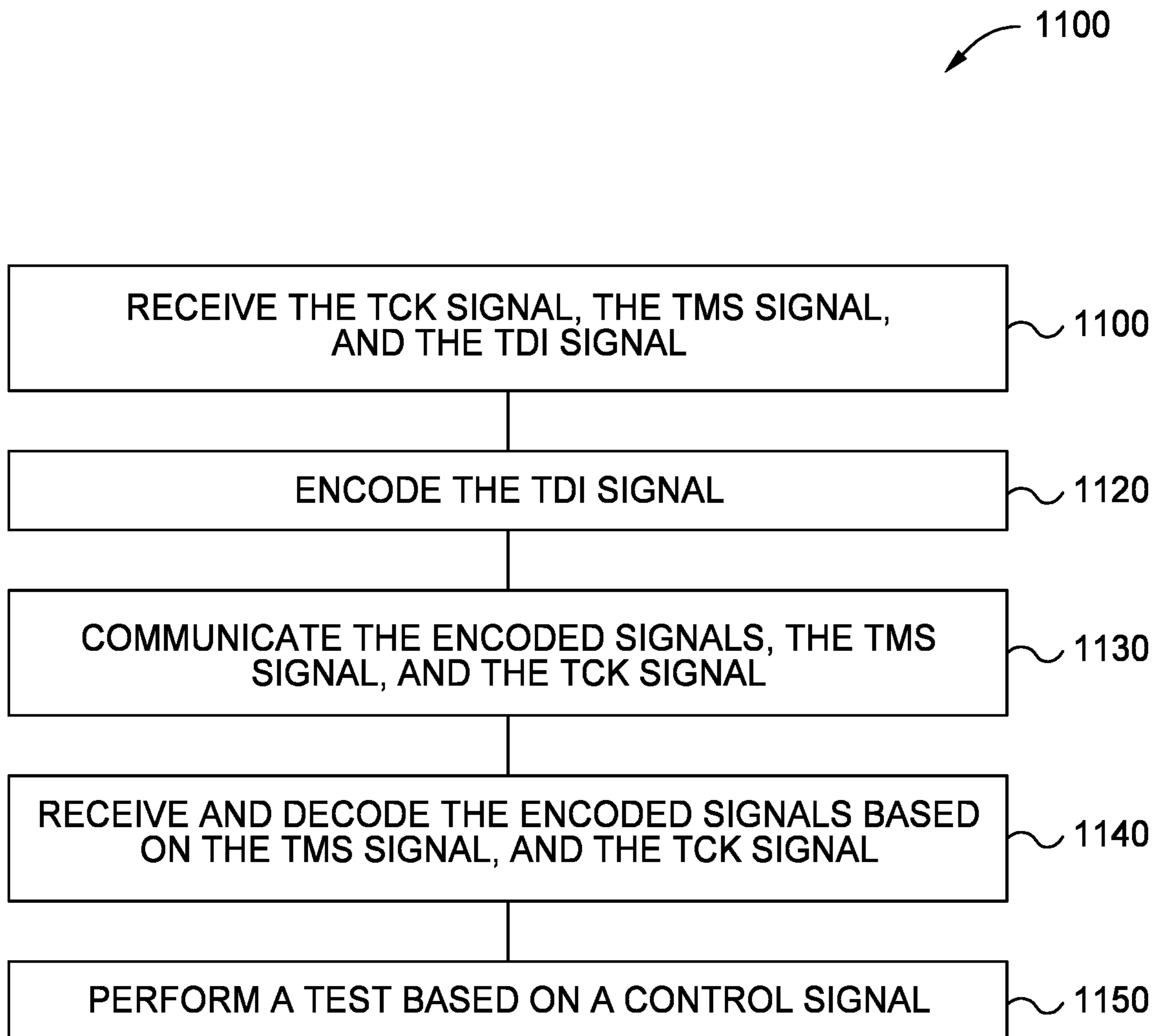


FIG. 11

**1****INTEGRATED CIRCUIT CHIP TESTING  
INTERFACE WITH REDUCED SIGNAL  
WIRES**

## TECHNICAL FIELD

Examples of the present disclosure generally relate to communicating signals for an integrated circuit (IC) chip testing interface, and, in more particular to, communicating signals of a testing interface between IC chips.

## BACKGROUND

In a multiple integrated circuit (IC) chip device, multiple IC chips are connected to each other. A main IC chip (e.g., an anchor chip) is connected to one or more auxiliary IC chips (e.g., chiplets). To test the main IC chip and the auxiliary chips, test data is communicated to the main IC chip, and from the main IC chip to each of the auxiliary IC chips. A testing interface is used to communicate test data between the main IC chip and the auxiliary IC chips. A testing interface may be a Joint Test Action Group (JTAG) interface or an internal JTAG (iJTAG) interface. The main IC chip is connected to the auxiliary IC chips via a plurality of wires (traces) to communicate testing data between the main IC chips and the auxiliary chips. The test data is communicated via a plurality of signals over corresponding wires. To reduce test associated costs, the test data is communicated at a frequency of 100 MHz, or greater. However, to communicate the test data at frequencies of at least 100 MHz, the wiring overhead between the main IC chip and each of the auxiliary IC chip is high (e.g., the number of wires is high) and/or the lengths of the instructions within the test data is long. A high wiring overhead increases the cost of the corresponding device due to the large number wires that are needed to interface between a main IC chip and an auxiliary chip. Further, long instruction lengths increase the testing time. Accordingly, the manufacturing costs of corresponding IC chip are increased.

## SUMMARY

In one example, an integrated circuit (IC) chip device includes a first IC chip. The first IC chip includes first testing circuitry that receives a mode select signal, a clock signal, and encoded signals. The first testing circuitry includes finite state machine (FSM) circuitry that determines an instruction based on the mode select signal and the clock signal. The first testing circuitry further includes decoder circuitry that decodes the encoded signals to generate a decoded signal. Further, the first testing circuitry includes control circuitry that generates a control signal from the instruction and the decoded signal. The control signal indicates a test to be performed by the first testing circuitry.

In one example, a multiple IC chip device comprises a first IC chip and a second IC chip. The first IC chip receives a mode select signal, a clock signal, and a test data signal, and comprises a first test access port (TAP) controller comprising encoder circuitry that generates encoded signals from the test data signal. The second IC chip comprises first testing circuitry that receives the mode select signal, the clock signal, and the encoded signals. The first testing circuitry further decodes the encoded signals to generate a decoded signal, and determines an instruction based on the mode select signal and the clock signal. Further, the first testing circuitry generates a control signal indicative of a test to be performed by the first testing circuitry.

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In one example, a method comprises receiving, at a first IC chip, a mode select signal, a clock signal, and encoded signals. Further, the method includes determining, via FSM circuitry of the first IC chip, an instruction based on the mode select signal and the clock signal. The method further includes decoding, via decoder circuitry of the first IC chip, the encoded signals to generate a decoded signal, and generating a control signal from the instruction and the decoded signal. Further, the method includes performing a test within the first IC chip based on the control signal.

These and other aspects may be understood with reference to the following detailed description.

## BRIEF DESCRIPTION OF THE DRAWINGS

So that the manner in which the above recited features can be understood in detail, a more particular description, briefly summarized above, may be had by reference to example implementations, some of which are illustrated in the appended drawings. It is to be noted, however, that the appended drawings illustrate only typical example implementations and are therefore not to be considered limiting of its scope.

FIG. 1 is a block diagram depicting an example integrated circuit (IC) chip device, according to some examples.

FIG. 2 illustrates a block diagram depicting an example test access port decoder circuitry, according to some examples.

FIG. 3 illustrates a diagram of a state machine, according to some examples.

FIG. 4 is a block diagram depicting an example main IC chip, according to some examples.

FIG. 5 is a block diagram depicting an auxiliary IC chip, according to some examples.

FIG. 6 is a block diagram depicting a controller, according to some examples.

FIG. 7 is a block diagram depicting a controller, according to some examples.

FIG. 8 is a block diagram depicting adapter circuitry, according to some examples.

FIG. 9 is a block diagram depicting auxiliary detect circuitry, according to some examples.

FIG. 10 is a block diagram depicting alignment circuitry, according to some examples.

FIG. 11 is a flowchart of a method for communicating test data, according to some examples.

To facilitate understanding, identical reference numerals have been used, where possible, to designate identical elements that are common to the figures. It is contemplated that elements of one example may be beneficially incorporated in other examples.

## DETAILED DESCRIPTION

In a system including multiple integrated circuit (IC) chips, testing data is communicated from a testing interface of a main IC chip to one or more auxiliary IC chips via multiple signal wires. The wires (traces) connect the main IC chip with each of the auxiliary IC chips. The testing interface is a Joint Test Action Group (JTAG) interface or an internal JTAG (iJTAG) interface. In one example, to reduce the number of wires that connect the main IC chip and each auxiliary IC chip, at least a portion of the test data is encoded by the main IC chip before being communicated to the auxiliary IC chips or within the main IC chip. Encoded test data uses allows for an increased amount of test data to be communicated over a smaller number of wires, as compared

to conventional methods. Accordingly, the number of wires within the test interface is reduced. Reducing the number of wires decreases the cost of the corresponding device and increases the amount of routing available for other signals within the multiple IC chip device. However, when the encoded test data is decoded, errors may be introduced.

In one example, the test data includes dynamic data and static data. Dynamic data is data that changes values over a period of time. Example dynamic data is clock data (e.g., clock signals), and program-counter data, among others. Static data is data that does not change values, or remains substantially constant, over the period of time during which the dynamic data changes values. Example static data includes finite state (FSM) indicator data, and instruction data, among others. In one examples, the static data is encoded and communicated within an IC chip and between IC chips, while the dynamic data is not encoded. Encoding the static data reduces the number of wires connecting the IC chips to each other, decreasing the manufacturing costs of the corresponding device. Further, communicating the dynamic data in a non-encoded state reduces errors as compared to systems that encode the dynamic data.

FIG. 1 illustrates an IC chip device 100, according to one or more examples. The IC chip device 100 includes a main IC chip (e.g., anchor IC chip) 110, and an auxiliary IC chip (e.g., chiplet). The IC chip device 100 is illustrated as having two IC chips (e.g., the main IC chip 110 and the auxiliary IC chip 120). However, in other examples, the IC chip device 100 includes more than two IC chips. For example, the main IC chip 110 may be connected to more than one auxiliary IC chip. In one example, the main IC chip 110 and the auxiliary IC chip 120 are disposed on a common substrate (e.g., an interposer or another substrate device). In another example, the auxiliary IC chip 120 is mounted to the main IC chip 110, forming a three-dimensional IC chip stack.

The main IC chip 110 includes circuit blocks, such as power supply controllers and memory controllers, among others. The main IC chip 110 is an application specific IC (ASIC) or a programmable IC (e.g., a field programmable gate array (FPGA)). The main IC chip 110 includes a test access port (TAP) controller 112. The TAP controller 112 includes encoder circuitry 114. The TAP controller 112 is connected to testing circuitry 116. The testing circuitry 116 includes one or more controllers, boundary-scan cells, and registers. Further, the testing circuitry 116 includes the decoder circuitry 150. The testing circuitry 116 is used to perform tests within the main IC chip 110. For example, the testing circuitry 116 is used to determine connectivity and data errors within the main IC chip 110. The main IC chip 110 may further include transmitter circuitry, receiver circuitry, and/or other devices.

The auxiliary IC chip 120 may be a hardware accelerator, artificial intelligence (AI) engine, and/or a transceiver engine, among others. The use of the auxiliary IC chip 120 with a main IC chip 110 de-couples the development cycle of the main IC chip 110 from auxiliary IC chips (e.g., the auxiliary IC chip 120). Further, the use of a main IC chip 110 with auxiliary chips 120 allows for different types auxiliary chips to be used with a main IC chip in different configurations. In an example including multiple auxiliary chips 120, multiple different types of IC chips are connected to the main IC chip.

The auxiliary IC chip 120 is an ASIC or a programmable IC. The auxiliary IC chip 120 includes a TAP controller 122. The TAP controller 122 includes decoder circuitry 150. The auxiliary IC chip 120 further includes testing circuitry 126. The testing circuitry 126 is used to perform tests within the

auxiliary IC chip 120. For example, the testing circuitry 126 is used to determine connectivity and data errors within the auxiliary IC chip 120. In one examples, the testing circuitry 126 includes decoder circuitry 150. Further, the testing circuitry 126 includes one or more controllers, boundary-scan cells, and registers. The testing circuitry 126 is used to perform tests within the main IC chip 110. The auxiliary IC chip 120 further includes transmitter circuitry, receiver circuitry, and/or other circuit devices. In one example, the TAP controller 122 omits the decoder circuitry 150.

The main IC chip 110 is connected to the auxiliary IC chip 120 via the wires 130. The wires 130 include wires 131-135. The wires 130 are routed within an interposer or another substrate. In one example, the wires 130 are routed in one or more layers of the same interposer or substrate on which the main IC chip 110 and the auxiliary IC chip 120 are mounted. In examples that include more than one auxiliary IC chip 120, the main IC chip 110 is connected to each of the auxiliary IC chips via wires configured similar to that of the wires 130.

In one example, the TAP controller 112, the testing circuitry 116, the TAP controller 122, the testing circuitry 126, and the wires 130 form a testing interface 140. In one example, the testing interface is a JTAG interface or an iJTAG interface.

As will be described in greater detail in the following, the testing circuitry 116 and the testing circuitry 126 tests interoperability among elements of the corresponding IC chip. For example, the testing circuitry 116 and 126 include boundary-scan cells that are used to test the input connections of the elements of the IC chips 110 and 120, the output connections of the elements of the IC chips 110 and 120, and bi-directional connections of the elements of the IC chips 110 and 120. In one or more examples, the boundary scan cells within each of the testing circuitries 116 and 126 are connected together to form a shift register in the respective IC chip. The boundary scan cells are accessed through a test data in (TDI) input and the TDI signal received by the corresponding TAP controller.

In one example, the TAP controller 112 receives test data including a test clock (TCK) signal, a test mode select (TMS) signal, and a TDI signal. The TCK signal is a clock control signal. The TMS signal controls the functionality of the testing interface 140. The TDI signal includes data corresponding to the type of test to be performed. The TAP controller 112 outputs the test data out (TDO) signal.

In one example, the TDI signal indicates a neither ijtag/bscan instruction, ijtag instruction, a EXTEST instruction, a SAMPLE instruction, a BYPASS instruction, EXTEST\_SMPL instruction, EXTEST\_PULSE instruction, EXTEST\_TRAIN instruction, a high-z instruction, and/or a block ijtag reset\_tap\_b instruction. In one or more examples, the TDI signal may be indicative of other instructions. The neither ijtag/bscan instruction corresponds to an instruction where neither an ijtag or a boundary scan test is performed. The EXTEST instruction corresponds to a test in which the boundary-scan cells are used to test the interconnect structure between devices of an IC chip. The SAMPLE instruction selects the boundary-scan register and sets up the boundary-scan cells to sample values within the IC chip. A SAMPLE instruction may also include a PRELOAD instruction that is used to preload known values into the output boundary-scan cells prior to a follow-on operation. The BYPASS instruction bypasses one or more elements of the IC chip to test other elements of the IC chip. The EXTEST\_SMPL instruction samples the data on the boundary-scan cells. The EXTEST\_PULSE instruction generates a

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single pulse to the boundary-scan cells. The EXTEST\_TRAIN generates a stream of pulses to the boundary-scan cells. A high-z instruction places the boundary-scan cells in a three state mode or an input receive mode. A block iJTAG reset\_tap\_b instruction resets the corresponding TAP controller.

In one or more examples, the instructions are loaded into an instruction register of the TAP controller (e.g., the TAP controller 112 or the TAP controller 122) before being loaded into the boundary scan cells based on the TMS signal and the TCK signal.

The encoder circuitry 114 receives the TDI signal and encodes the TDI signal into encoded instruction signals (jtag\_enc[0] signal, jtag\_enc[1] signal, and the jtag\_enc[2] signal). The encoded signals jtag\_enc[0] signal, jtag\_enc[1] signal, and the jtag\_enc[2] signal are communicated via wires 133, 134, and 135 respectively. The encoded signals jtag\_enc[0] signal, jtag\_enc[1] signal, and the jtag\_enc[2] signal are each two bit (binary) signals. Further, the TCK signal and the TMS signal are communicated from the TAP controller 112 to the TAP controller 122 via the wires 131 and 132, respectively.

The wires 131 and 132 are shielded, while the wires 133-135 are not shielded. For example, the wires 131 and 132 may be shielded on both sides. Further, the wires 131 and 132 may be disposed in a metal layer different from that of the metal layers 133-135. In one example, the wires 131 and 132 are formed in a metal layer above that of the metal layers 133-135. The TCK signal and the TMS signal are not encoded. The TAP controller 112 acts as a pass-through, passing the TCK signal and the TMS signal to the TAP controller 122 in a non-encoded state. In one example, the encoded signals jtag\_enc[0] signal, jtag\_enc[1] signal, and the jtag\_enc[2] are communicated at a lower speed than of the the TCK signal and the TMS signal. In a typical iJTAG implementation, the iJTAG control signals (e.g., TCK signal and TMS signal) have a half cycle setup time and half cycle hold time even though the iJTAG control signals travel across the entire corresponding IC chip. However, as the encoded signals transition less frequently than the iJTAG control signals TCK and TMS, the encoded signals can be transmitted at a lower frequency than the TCK and TMS signals without the use of very high metal layer resources within the corresponding IC chip device, and without be required to meet the half cycle timing constraint. Accordingly, an IC chip device that employs encoded signals as described herein has improved performance as compared to an IC chip device that does not employ encoded signals as described herein. Further, an IC chip device that employs encoded signals as described herein uses a reduced number of high cost wires and corresponding shielding as compared to an IC chip device that does not employ encoded signals as described herein.

In one or more examples, the encoded signals jtag\_enc[0], jtag\_enc[1], and jtag\_enc[2] are multi-bit signals. For example, the encoded signals jtag\_enc[0], jtag\_enc[1], and jtag\_enc[2] are binary, trinary, or multi-bit signals having greater than three bits. The encoded signals may be referred together as encoded signal jtag\_ir\_enc[2:0]. Each bit of the encoded signal jtag\_ir\_enc[2:0] corresponds to a respective one of the encoded signals jtag\_enc[0], jtag\_enc[1], and jtag\_enc[2].

In one example, the tap controller 112 determines the type of instruction from the TDI signal. The encoder circuitry 114 generates the encoded signals jtag\_enc[0], jtag\_enc[1], and jtag\_enc[2] based on the determined instruction type. For example, the TAP controller 112 determines that neither an

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iJTAG or a boundary scan test is to be performed from the TDI signal. Accordingly, the encoder circuitry 114 determines that the value of each bit of the encoded signal jtag\_ir\_enc[2:0] and each of the encoded signals jtag\_enc[0], jtag\_enc[1], and jtag\_enc[2] is 0.

FIG. 2 illustrates the decoder circuitry 150. The decoder circuitry 150 includes TAP FSM circuitry 152, decoder circuitry 154, and output circuitry 156. The decoder circuitry 150 receives the TCK signal, the TMS signal, and the encoded signals jtag\_enc[0] signal, jtag\_enc[1] signal, and the jtag\_enc[2]. The decoder circuitry 150 determines and outputs the control signals 210. The control signals 210 correspond to an instruction signal output to the testing circuitry. For example, the control signals 210 include a clock\_dr signal, update\_dr signal, capture\_dr signal, shift\_dr signal, reset\_tap\_b signal, an init\_memory signal, an ac\_test signal, an extest signal, an extest\_smpl signal, a highz signal, and a select\_dr signal.

In one example, the clock\_dr signal is a clock signal used for boundary scan (bscan) and iJTAG operation. The source of the clock\_dr signal is the signal TCK signal. The clock\_dr signal is transmitted based on the boundary or iJTAG instruction being entered. The update\_dr signal, when asserted, is used to indicate that the shift chain data is ready to be copied into the destination memory locations. The capture\_dr signal indicates the destination data to be copied into the shift chain, effectively performing a read operation. The shift\_dr signal indicates that a shift chain is to act as a shift register and pass information the TDI pin to the TDO pin. The reset\_tap\_b signal indicates destination memory elements (e.g., flipflops) to be set or rest to a default value. The reset\_tap\_b signal corresponds to an asynchronous reset and does not require clock\_dr pulse. The init\_memory, ac\_test, ac\_mode, extest, extest\_smpl, gts\_usr\_b signals are control signals used for a boundary scan operation. The select\_dr signal indicates that the receiving memory elements (e.g. flipflops) are as part of enabled iJTAG network and act according to the shift\_dr, capture\_dr, update\_dr signaling.

The decoder circuitry 154 determines an instruction based on the values of the encoded signals jtag\_enc[0], jtag\_enc[1], and jtag\_enc[2]. For example, the decoder circuitry 154 may include a look-up-table (LUT) or some other decoding element that is used to determine the instruction from the values of the encoded signals jtag\_enc[0], jtag\_enc[1], and jtag\_enc[2]. The encoded signals jtag\_enc[0], jtag\_enc[1], and jtag\_enc[2] may be represented as [N, M, 0], wherein N corresponds to the value of jtag\_enc[0], M corresponds to the value of jtag\_enc[1], and 0 corresponds to the value of jtag\_enc[2]. Accordingly, for [0, 0, 0] the decoder circuitry 154 determines that the instructions correspond to a neither iJTAG/bscan instruction, for [0, 0, 1] the decoder circuitry 154 determines that the instructions correspond to an iJTAG instruction, for [0, 1, 0] the decoder circuitry 154 determines that the instructions correspond to an EXTEST instruction, for [0, 1, 1] the decoder circuitry 154 determines that the instructions correspond to an EXTEST\_SMPL instruction, for [1, 0, 0] the decoder circuitry 154 determines that the instructions correspond to an EXTEST\_PULSE instruction, for [1, 0, 1] the decoder circuitry 154 determines that the instructions correspond to an EXTEST\_TRAIN instruction, for [1, 1, 0] the decoder circuitry 154 determines that the instructions correspond to a high-z instruction, and for [1, 1, 1] the decoder circuitry 154 determines that the instructions correspond to an block iJTAG reset\_tap\_b instruction. In other

examples, other values of the encoded signals `jtag_enc[0]`, `jtag_enc[1]`, and `jtag_enc[2]` may be used to determine other instructions.

The TAP FSM circuitry **152** includes a data register (DR) **212** and determines a corresponding instruction based on the values of the TMS signal and the TCK signal. For example, the TAP FSM circuitry **152** includes a plurality of states of a FSM **300** of FIG. 3. The states of the FMS **300** are traversed based on the values of the TMS signal and the TCK signal. In one example, the TAP FSM circuitry **152** starts at state **310**, test logic rest. At state **310**, the test circuitry **116** or **126** is reset. Based on the TMS signal having a value of 1 (e.g., a high voltage value), the state **310** is repeated. The value of the TMS signal is determined at each cycle of the TCK signal. Based on the TMS signal transitioning from a value of 1 to a value of 0 (e.g., a low voltage value), the TAP FSM circuitry **152** moves from state **310** to state **312**, run-test/idle. At the state **312**, the test circuitry is initialized and idle mode is set. Based on the TMS signal having a value of 0, the state of the TAP FSM circuitry **152** stays in state **312**. Based on the TSM signal transitioning to a value 1, the TAP FSM circuitry **152** moves to the state **314**. At state **314**, a data register scan (DR-Scan) is selected. Based on the TSM signal transitioning to a value of 0, the TAP FSM circuitry **152** moves to state **316**, capture-DR. At step **316**, a parallel-load procedure is used to load test data in to the current data register. At state **316**, based on the TSM signal maintaining a value of 0, the TAP FSM circuitry **152** moves to state **318**, shift-DR. At step **318**, data of the testing circuitry is shifted to a TDO output or other output. At state **318**, based on the TMS signal maintaining a value of 0, the state **318** is maintained.

At state **316**, based on the TMS signal transitioning to a value of 1, the TAP FSM circuitry **152** moves to state **320**, Exit1-DR. At state **320**, the selected DR is excited. Further, at state **318**, based on the TMS signal transitioning to a value of 1, the TAP FSM circuitry **152** moves to state **320**, Exit1-DR. At state **320**, based on the TMS signal transitioning to a value of 0, the TAP FSM circuitry **152** transitions to state **322**, Pause-DR. At state **322**, the shifting of test data within the test circuitry is paused. At state **322**, based on the determination that the TMS signal maintains a value of 0, the state **322** is maintained. At state **320**, based on the determination that the TMS signal transitions to a value of 1, the TAP FSM circuitry **152** proceeds to state **326**, update-DR. At state **326** data in the data register of the test circuitry is latched. At state **322**, based on the determination that the TMS signal transitions to a value of 1, the TAP FSM circuitry **152** proceeds to state **324**. At state **324**, based on the determination that the TMS signal maintains a value of 1, the TAP FSM circuitry **152** proceeds to state **326**. Further, at state **324**, based on the determination that the TMS signal transitions to value of 0, the TAP FSM circuitry **152** proceeds to state **318**. At state **326**, based on a determination that the TMS signal maintains a value of 1, the TAP FSM circuitry **152** proceeds to the state **314**. At state **326**, based on a determination that the TMS signal transitions to a value of 0, the TAP FSM circuitry **152** proceeds to the state **312**.

At state **314**, based on the TMS signal maintaining a value of 1, the TAP FSM circuitry **152** proceeds to state **330**. Further, based on the TMS signal maintaining a value of 1, the TAP FSM circuitry **152** proceeds to state **310**. However, as the TAP FSM circuitry **152** does not include an instruction register, the TAP FSM circuitry **152** is not updated as the TAP FSM circuitry **152** proceeds through the states **330**.

The state of the TAP FSM circuitry **152** is output to the output circuitry **156**. Further, the decoded instruction gen-

erated by the decoder circuitry **154** is output to the output circuitry **156**. The output circuitry **156** generates one or more of the control signals **210** based on the decoded instruction and the state of the TAP FSM circuitry **152**. The control signals **210** are output to the test circuitry. For example, the control signals are output to the boundary-scan cells and registers of the corresponding test circuitry.

In one or more examples, the decoder circuitry **154** outputs the decoded instruction as a single output signal. For example, the decoder circuitry **154** outputs the signal `jtag_ir_enc[2:0]` from an encoded signal value of 001. The output circuitry **156** identifies the active instruction and combines the active instruction with the state of the TAP FSM circuitry **152** to drive corresponding output signals **210** (e.g., output signals `select_dr`, `capture_dr`, `update_dr`, and/or `shift_dr`) at the appropriate times based on the state of the TAP FSM circuitry **152** (e.g., capture-dr, shift-dr and update-dr). In another example, for an encoded signal value of 010, the decoder circuitry outputs the bscan extest instruction. The output circuitry **156** determines that the extest instruction is active, and outputs the corresponding control signals **210** (e.g., control signals `extest`, `extest_smpl`, `init_memory`, `capture_dr`, `shift_dr` and `update_dr`) at the appropriate times depending on the state of the TAP FSM circuitry **152**.

FIG. 4 illustrates the main IC chip **110**. As illustrated in FIG. 2, the test circuitry **116** includes selection controllers **410a** and **410b**, dynamic function exchange controllers (DFX) controllers **412a**, **412b**, **412c**, **412d**, adapter circuitry **414a**, **414b**, DFX controllers **416a**, **416b**, and auxiliary detect circuitry **418a**, **418b**.

The selection controllers **410**, the DFX controllers **412**, the adapter circuitry **414**, and auxiliary detect circuitry **418** are connected to the communication bus **420**. In one example, the TAP controller **112** is connected to the communication bus **420**, and communicates the TMS signal, the TCK signal, the encoded signal `jtag_enc[0]`, the encoded signal `jtag_enc[1]`, and the encoded signal `jtag_enc[2]` via the communication bus **420**.

The selection controller **410a** couples or decouples the DFX controllers **412a** and **412b**, the adapter circuitry **414a**, and the auxiliary detect circuitry **418a** to and from the communication bus **420**. For example, the selection controller **410a** determines whether or not the DFX controllers **412a**, **412b**, the adapter circuitry **414a**, and the auxiliary detect circuitry **418a** receive the TMS signal, the TCK signal, the encoded signal `jtag_enc[0]`, the encoded signal `jtag_enc[1]`, and the encoded signal `jtag_enc[2]` from the TAP controller **112**.

The DFX controllers **412** control reconfigurable designs within the main IC chip **110** based on bistreams. In one or more examples, the adapter circuitries **414** provide the DFX controllers **416** with additional functionality not available within the DFX controllers **416**. In such examples, the DFX controllers **412** may have more functionality than that of the DFX controllers **416**.

The auxiliary detect circuitries **418** determine whether or not a corresponding auxiliary IC chip (e.g., the corresponding auxiliary IC chip **120**) is connected to the main IC chip **110**. In one example, the auxiliary detect circuitries **418** receive a control signal **440** and determines whether or not that an auxiliary IC chip is connected based on the control signal **440**. Based on a determination that an auxiliary IC chip is connected, the auxiliary detect circuitries output signal **442** that includes the TMS signal, the TCK signal, the encoded signal `jtag_enc[0]`, the encoded signal `jtag_enc[1]`, and the encoded signal `jtag_enc[2]` to the auxiliary IC chip. In one example, the auxiliary detect circuitry **418a** receives



the control signal **440a**. Based on the control signal **440a** having a zero voltage level (or another predefined voltage level), the auxiliary detect circuitry **418a** determines that an auxiliary IC chip is connected to the main IC chip **110** and outputs the signals **442a**. Further, the auxiliary detect circuitry **418b** receives the control signal **440b**. Based on the control signal **440a** having a zero voltage level (or another predefined voltage level), the auxiliary detect circuitry **418b** determines that an auxiliary IC chip is connected to the main IC chip **110** and outputs the signals **442a**.

The signals **442a** include the TMS signal, the TCK signals, the encoded signal `jtag_enc[0]`, the encoded signal `jtag_enc[1]`, and the encoded signal `jtag_enc[2]`. Each of the signals **442a** are each communicated over a respective wire (e.g., wires **131-135**).

The selection controllers **410**, the DFX controllers **412**, and the adapter circuitries **414** include decoder circuitry **150**. The decoder circuitry **150** receives the TMS signal, the TCK signal, the encoded signal `jtag_enc[0]`, the encoded signal `jtag_enc[1]`, and the encoded signal `jtag_enc[2]`, and determines the corresponding testing instructions as is described above with regard to FIGS. **2** and **3** and described in the following with regard to FIGS. **10** and **11**.

FIG. **5** illustrates a portion of the main IC chip **110** and the auxiliary IC chip **120**. As illustrated in FIG. **5**, the main IC chip **110** is connected to the auxiliary IC chip **120** via the auxiliary detect circuitry **418**. The auxiliary IC chip **120** includes a multiplexer **510** that receives the signals **442** from the auxiliary detect circuitry **418** of the main IC chip **110** via wires (e.g., the wires **131-135**). Further, the multiplexer **510** receives the output of the TAP controller **122**. The TAP controller **122** receives the TMS signal, TCK signal, TDI signals, and outputs a TDO signal. The multiplexer **510** selects one of the output of the TAP controller **122** and the signals **442**. In one example, the multiplexer **510** outputs the signals **442** or the output the TAP controller **122** to the testing circuitry **126** via a communication bus **520**. The testing circuitry **126** includes DFX controllers **412e-412i**, the adapter circuitry **414c**, DFX controllers **416c-416h**, and selection controller **410c**. As is described above, the DFX controllers **412e-412i**, the adapter circuitry **414c**, and the selection controller **410c** include decoder circuitry **150**.

In one or more examples, when the IC chip **120** is tested on a wafer independently, the IC chip **110** is not present to drive the IC chip **110**. In such an example, a TAP controller is used (e.g., TAP controller **122**) to communicate test data to the testing circuitry. When wafer level test of the IC chip **120** has been completed, the IC chip **120** is integrated in a package with the IC chip **110**. The integrated IC chip **120** is then tested again as part of the package. In such an implementation, the signal **442** is used to test the IC chip **120** within the package. The use of signal **442** allows for the use of minimal signal count while keeping the testing interface instructions length also at a minimum. Further, when using the signal **442**, the IC chips are not daisy chained together within the package with the iJTAG network of TAP controllers. When daisy chaining the IC chips together, each IC chip adds a corresponding instruction register to the chain. In such an example, as the number of auxiliary IC chips **120** (e.g., chiplets) increases, the shift time for instructions increases, negatively impacting test time and an IC chip debug process. Accordingly, using the signal **442** as part of the IC chip test process reduces the test time and improves the debug process.

The auxiliary IC chip **120** drives the chip detect signal **440** with a ground signal (e.g., a logic value of 0 or low voltage value). Accordingly, the auxiliary detect circuitry **418** deter-

mines that the IC chip **120** is present based on the chip detect signal **440** being driven with a ground signal. In one or more examples, the auxiliary IC chip **120** is not present (e.g., omitted). In such an example, the auxiliary detect circuitry **418** is driven by weak pullup circuitry within the IC chip **110** that drives the chip detect signal **440** with a logic value of 1 (e.g., or a high voltage value).

FIG. **6** illustrates the selection controller **410**. The selection controller **410** receives the encoded signal `jtag_ir_enc_fr_west[2:0]`. The encoded signal `jtag_ir_enc_fr_west[2:0]` includes the encoded signal `jtag_enc[0]`, the encoded signal `jtag_enc[1]`, and the encoded signal `jtag_enc[2]`. Further, the selection controllers **410** receives the TCK signal and TMS signal. The selection controller **410** outputs the encoded signal `jtag_ir_enc_fr_west[2:0]` as the encoded signal `jtag_ir_enc_to_east[2:0]`. The encoded signal `jtag_ir_enc_fr_west[2:0]` is the same signal as the encoded signal `jtag_ir_enc_to_east[2:0]`. The decoder circuitry **150** receives the encoded signal `jtag_ir_enc_fr_west[2:0]`, the TCK signal, and the TMS signal and generates the control signal **210**. The selection controller **410** further includes segment insertion bit (SIB) circuitry **610** and circuitry **612**. The SIB circuitry **610** and IR circuitry **612** receives the control signal **210** and the encoded signal `jtag_ir_enc_fr_west[2:0]` and outputs the control signal **210** and the encoded signal `jtag_ir_enc_to_south[2:0]`. In one example, the TAP decoder block **150** provides the signals that are expected by the SIB circuitry **610** for normal operation. The circuitry **612** receives the output of the SIB circuitry **610** and re-encodes the encoded signals (`jtag_ir_enc_to_south[2:0]`) which are sent to on to further SIB circuitries and the endpoints of the testing network.

FIG. **7** illustrates the DFX controller **412**. The DFX controller **412** includes decoder circuitry **150** and testing network circuitry **710**. The decoder circuitry **150** outputs the control signal to the testing network circuitry **710**, and testing elements **712**. The testing network circuitry **710** and the testing elements **712** perform tests based on the control signals **210**. In one example, FIG. **7** illustrates an endpoint of a testing network. The decoder circuitry **150** provides the full encoded signal expansion from the encoded signal `jtag_ir_enc[2:0]`. The testing network circuitry **710** receives the control signal **210**. The elements of the testing network circuitry **710** include SIBs, test data registers (TDRs), boundary scan test instruments, and/or iJTAG test instruments.

FIG. **8** illustrates the adapter circuitry **414**. The adapter circuitry **414** includes decoder circuitry **150** and SIB circuitry **810**. The adapter circuitry **414** receives the TCK signal, the TMS signal, the encoded signal `jtag_ir_enc_fr_west[2:0]`, and outputs the encoded signal `jtag_ir_enc_fr_east[2:0]`, the control signal **210**, and control signal **812**. The SIB circuitry **810** generates the control signal **812** based on the control signal **210**.

FIG. **9** illustrates the auxiliary detect circuitry **418**. The auxiliary detect circuitry **418** includes decoder circuitry **150**, encoder circuitry **910**, repeater circuitry **912**, multiplexer **914**, demultiplexer **916**, repeater circuitry **918**, repeater circuitry **920**, SIB circuitry **922**, and multiplexer **924**. The auxiliary detect circuitry **418** receives the TCK signal, the TMS signal, and the encoded signal `jtag_ir_enc_fr_west[2:0]`. Further, the auxiliary detect circuitry **418** receives the `jtag_tdi` signal and the `bscan_tdi` signal. The `jtag_tdi` signal and the `bscan_tdi` signal may be received from other elements within the IC chip **110**. For example, `jtag_tdi` signal and the `bscan_tdi` signal may be received from another one

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of the selection controllers **410**, DFX controllers **412**, adapter circuitry **414**, DFX controllers **416**, or auxiliary detect circuitries **418**.

The decoder circuitry **150** receives the TCK signal, the TMS signal, and the encoded signal `jtag_ir_enc_fr_west[2:0]`. The decoder circuitry **150** generates the control signal **210**. The SIB circuitry **922** receives the control signal **210**, the `ijtag` TDI signal, and the signal **932** from the demultiplexer, and generates the `jtag` TDO signal and the `local_select_dr` signal. The `jtag` TDO signal is output to an adjacent one of the selection controllers **410**, DFX controllers **412**, adapter circuitry **414**, DFX controllers **416**, or auxiliary detect circuitries **418** within the IC chip **110**. The encoder circuitry **910** receives the encoded signal `jtag_ir_enc_fr_west[2:0]` and the `local_select_dr` signal and generates the encoded signal `jtag_ir_enc_fr[2:0]`. The encoded signal `jtag_ir_enc_fr[2:0]` is output from the auxiliary detect circuitry **418** to the IC chip **120**. In one example, such a process uses a single TDI pin and a single TDO pin to communicate between IC chips. The multiplexer **914** receives the `bscan_tdi` signal and the `jtag_tdi` signal and selects one of the `bscan_tdi` signal and the `jtag_tdi` signal based on the control signal **210**. The repeater circuitry **912** receives the output of the multiplexer **914** and generates the TDO signal **934**.

In one example, the auxiliary detect circuitry **418** switches between two networks. For example, the auxiliary detect circuitry **418** switches between a boundary scan test network, which is a long un-segmented shift chain that connects all the input and output pin drivers of the IC chip **110**, and an `iJTAG` network that is a segmented (hierarchical) testing network. To reduce signal count within the testing interface, the auxiliary detect circuitry **418** uses multiplexer **914** to drive a single TDO pin to another IC chip (e.g., IC chip **120**) depending on the type of instruction decoded from `jtag_ir_enc[2:0]`. The multiplexer **914** drives the repeater circuitry that aids in timing by re-generating the signal to be valid close to the rising clock edge of the TCK signal.

The repeater circuitry **918** receives the TDI signal **936** from an auxiliary IC chip (e.g., the auxiliary IC chip **120**). In one example, the repeater circuitry **918** aligns the TDI signal **936** with a rising edge of the TCK signal. The output of the repeater circuitry **918** is input to the demultiplexer **916**. The demultiplexer **916** generates the signals **932** and **933** from the output of the repeater circuitry **918** based on the control signal **210**. The repeater circuitry **920** receives the `bscan_tdi` signal and outputs the signal **938**. The repeater circuitry **920** aligns the `bscan_tdi` signal with a rising edge of the TCK signal. The multiplexer **924** receives the signal **938** and the signal **933** and outputs the `bscan_tdo` signal. In one example, when an auxiliary IC chip is present, e.g., the IC chip **120**, the chip detect signal **440** is a value of logic 0. Accordingly, in such an example, the multiplexer **924** selects and outputs the signal **933** as the `bscan_tdo` signal.

FIG. **10** illustrates alignment circuitry **1000**, according to one or more examples. The alignment circuitry **1000** may be implemented with the TAP controller **112** and/or **122**. The alignment circuitry **1000** aligns the TMS signal with the TCK signal by centering the TMS signal with a falling edge of the TCK signal. The alignment circuitry **1000** includes delay circuitry **1010**, multiplexer **1020**, and multiplexer **1030**. The delay circuitry **1010** receives the TMS signal and the TCK signal from the TAP controller **1002**, and generates the signal **1040**. In one example, the delay circuitry **1010** is a lookup latch that opens when the TCK signal has a low value (e.g., a logic value of 0). In one example, when the TCK signal is low, the TMS signal propagates as signal

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**1040**. Accordingly, any change in the TMS signal is centered at the falling edge of the TCK signal, ensuring that timing of the TMS signal has a half-cycle of margin for setup time and a half-cycle margin for hold time. The TAP controller **1002** is configured similar to that of the TAP controller **112** or **122**. The multiplexer **1020** receives the TMS signal from the TAP controller **1002** and the signal **1040** and outputs a centered TMS signal based on the select signal `recenter_tms_tdr` received from the TAP controller **1002**. The multiplexer **1030** receives the TCK signal from the TAP controller and outputs the aligned TCK signal.

In one or more examples, the alignment circuitry **1000** maintains a maximum safe setup and hold margin for the TMS signal. To maintain these operating margins, the TCK signal and TMS signal are routed similarly. If the TCK signal and the TMS signal are not routed similarly, the TCK signal will propagate faster, reducing the setup margin of the TMS signal. The multiplexer **1030** matches the multiplexer **1020** to maintain the same propagation delay for the TCK signal and the TMS signal.

FIG. **11** illustrates a flowchart a method **1100** for communicating testing data, according to one or more examples. At **1110** of the method **1100**, the TAP controller **112** receives the TCK signal, the TMS signal, and the TDI signal. At **1120** of the method **1100**, the TDI signal is encoded by encoder circuitry **114**. The TDI signal is encoded into the encoded signal `jtag_enc[0]`, the encoded signal `jtag_enc[1]`, and the encoded signal `jtag_enc[2]`. At **1130** of the method **1100**, the encoded signals (e.g., the encoded signal `jtag_enc[0]`, the encoded signal `jtag_enc[1]`, and the encoded signal `jtag_enc[2]`), the TMS signal, and the TDI signal are communicated from the TAP controller **112** to the TAP controller **122**. The TAP controller **112** communicates the TMS signal via the wire **132**, the TCK signal via the wire **131**, and the encoded signals via wires **133-135**, respectively.

At **1140** of the method **1100**, the TAP controller **122** receives the encoded signals, the TMS signal, and the TCK signal and decodes the encoded signals. In one example, the decoder circuitry **154** decodes the encoded signals `jtag_enc[0]`, `jtag_enc[1]`, and `jtag_enc[2]` to determine an instruction based on the values of the encoded signals `jtag_enc[0]`, `jtag_enc[1]`, and `jtag_enc[2]`. Further, the TAP FSM circuitry **152** determines a corresponding instruction based on the values of the TMS signal and the TCK signal. The instruction and decoded signal are used to determine a control signal.

At **1150** of the method **1100**, the test circuitry **126** performs a test based on the control signal. The test circuitry **126** tests the interoperability among and/or functions of the elements of the auxiliary IC chip **120**. Test results are communicated from the auxiliary IC chip **120** to the main IC chip **110**.

As is described above, a multiple IC chip device communicates test data from a main IC chip to an auxiliary IC chip. A portion of the test data is encoded and a portion of the test data is not encoded before it is communicated from the main IC chip to the auxiliary IC chip. The encoded test data is communicated via multiple wires connecting the main IC chip with the auxiliary IC chip. Further, the non-encoded test data is communicated via respective wires connecting the main IC chip with the auxiliary IC chip. Communicating encoded data reduces the number of wires used to connect the main IC chip with the auxiliary IC chip, reducing the cost of the corresponding device.

While the foregoing is directed to specific examples, other and further examples may be devised without departing

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from the basic scope thereof, and the scope thereof is determined by the claims that follow.

What is claimed is:

1. An integrated circuit (IC) chip device comprising:
  - a first IC chip comprising:
    - first testing circuitry configured to receive a mode select signal, a clock signal, and encoded signals, the first testing circuitry comprising:
      - finite state machine (FSM) circuitry configured to determine an instruction based on the mode select signal and the clock signal;
      - decoder circuitry configured to decode the encoded signals to generate a decoded signal; and
      - control circuitry configured to generate a control signal from the instruction and the decoded signal, wherein the control signal indicates a test to be performed by the first testing circuitry.
  2. The IC chip device of claim 1, wherein the encoded signals include a first encoded instruction signal, a second encoded instruction signal, and a third encoded instruction signal.
  3. The IC chip device of claim 2, wherein the first encoded instruction signal, the second encoded instruction signal, and the third encoded instruction signal are binary signals.
  4. The IC chip device of claim 2, wherein the mode select signal is received via a first wire, the clock signal is received via a second wire, the first encoded instruction signal is received via a third wire, the second encoded instruction signal is received via a fourth wire, and the third encoded instruction signal is received via a fifth wire.
  5. The IC chip device of claim 1, further comprising a second IC chip configured to receive the mode select signal, the clock signal, and a test data signal, the second IC chip comprising:
    - a first test access port (TAP) controller comprising encoder circuitry, wherein the encoder circuitry is configured to generate the encoded signals from the test data signal, the second IC chip is further configured to communicate the mode select signal, the clock signal, and the encoded signals to the first IC chip.
  6. The IC chip device of claim 5, wherein the second IC chip further comprises second testing circuitry, the second testing circuitry configured to receive the mode select signal, the clock signal, and the encoded signals from the first TAP controller, and decode the encoded signals.
  7. The IC chip device of claim 5, wherein the first IC chip further comprises a second TAP controller configured to receive the mode select signal, the clock signal, and the encoded signals from the first TAP controller, and communicate the mode select signal, the clock signal, and the encoded signals to the first testing circuitry.
  8. The IC chip device of claim 5, wherein the second IC chip further comprises an auxiliary detect circuitry configured to:
    - receive a control signal;
    - determine that the first IC chip is connected to the second IC chip based on the control signal; and
    - output the mode select signal, the clock signal, and the encoded signals to the first IC chip based on the determination that the first IC chip is connected to the second IC chip.
  9. A multiple integrated circuit (IC) chip device comprising:
    - a first IC chip configured to receive a mode select signal, a clock signal, and a test data signal, and comprising:

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- a first test access port (TAP) controller comprising encoder circuitry configured to generate encoded signals from the test data signal; and
- a second IC chip comprising:
  - first testing circuitry configured to:
    - receive the mode select signal, the clock signal, and the encoded signals;
    - decode the encoded signals to generate a decoded signal;
    - determine an instruction based on the mode select signal and the clock signal; and
    - generate a control signal indicative of a test to be performed by the first testing circuitry.
  10. The multiple IC chip device of claim 9, wherein the first testing circuitry comprises:
    - finite state machine (FSM) circuitry configured to determine the instruction based on the mode select signal and the clock signal;
    - TAP decoder circuitry configured to decode the encoded signals to generate the decoded signal; and
    - control circuitry configured to generate the control signal from the instruction and the decoded signal.
  11. The multiple IC chip device of claim 9, wherein the encoded signals include a first encoded instruction signal, a second encoded instruction signal, and a third encoded instruction signal, and wherein the first encoded instruction signal, the second encoded instruction signal, and the third encoded instruction signal are binary signals.
  12. The multiple IC chip device of claim 11, wherein a first wire, a second wire, a third wire, a fourth wire, and a fifth wire connects the first IC chip with the second IC chip, and wherein the mode select signal is received via the first wire, the clock signal is received via the second wire, the first encoded instruction signal is received via the third wire, the second encoded instruction signal is received via the fourth wire, and the third encoded instruction signal is received via the fifth wire.
  13. The multiple IC chip device of claim 9, wherein the first IC chip further comprises second testing circuitry configured to receive the mode select signal, the clock signal, and the encoded signals from the first TAP controller, and decode the encoded signals, and wherein the second IC chip further comprises a second TAP controller configured to receive the mode select signal, the clock signal, and the encoded signals from the first TAP controller, and communicate the mode select signal, the clock signal, and the encoded signals to the first testing circuitry.
  14. The multiple IC chip device of claim 9, wherein the first IC chip further comprises an auxiliary detect circuitry configured to:
    - receive a control signal;
    - determine that the second IC chip is connected to the first IC chip based on the control signal; and
    - output the mode select signal, the clock signal, and the encoded signals to the second IC chip based on the determination that the second IC chip is connected to the first IC chip.
  15. A method comprising:
    - receiving, at a first integrated circuit (IC) chip, a mode select signal, a clock signal, and encoded signals;
    - determining, via finite state machine (FSM) circuitry of the first IC chip, an instruction based on the mode select signal and the clock signal;
    - decoding, via test access port (TAP) decoder circuitry, the encoded signals to generate a decoded signal;
    - generating a control signal from the instruction and the decoded signal; and

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performing a test within the first IC chip based on the control signal.

**16.** The method of claim **15**, wherein the encoded signals include a first encoded instruction signal, a second encoded instruction signal, and a third encoded instruction signal, and wherein the first encoded instruction signal, the second encoded instruction signal, and the third encoded instruction signal are binary signals.

**17.** The method of claim **16**, wherein the mode select signal is received via a first wire, the clock signal is received via a second wire, the first encoded instruction signal is received via a third wire, the second encoded instruction signal is received via a fourth wire, and the third encoded instruction signal is received via a fifth wire.

**18.** The method of claim **15** further comprising:  
receiving, at a second IC chip, the mode select signal, the clock signal, and a test data signal;  
encoding, via encoder circuitry of the second IC chip, the test data signal to generate the encoded signals; and

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communicating the mode select signal, the clock signal, and the encoded signals to the first IC chip from the second IC chip.

**19.** The method of claim **18**, further comprising receiving, via second testing circuitry of the second IC chip, the mode select signal, the clock signal, and the encoded signals, and decoding the encoded signals to generate a second decoded signal.

**20.** The method of claim **18** further comprising:

receiving, at auxiliary detect circuitry of the second IC chip, a control signal;

determining, by the auxiliary detect circuitry, that the first IC chip is connected to the second IC chip based on the control signal; and

outputting the mode select signal, the clock signal, and the encoded signals to the first IC chip based on the determination that the first IC chip is connected to the second IC chip.

\* \* \* \* \*