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(12) **United States Patent**  
**Schultz et al.**

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(54) **FLOW CONTROL IN SUBTERRANEAN WELLS**

(71) Applicant: **THRU TUBING SOLUTIONS, INC.**,  
Newcastle, OK (US)

(72) Inventors: **Roger L Schultz**, Newcastle, OK (US);  
**Brock W. Watson**, Sadler, TX (US);  
**Andrew M. Ferguson**, Moore, OK (US);  
**Gary P. Funkhouser**, Moore, OK (US)

(73) Assignee: **THRU TUBING SOLUTIONS, INC.**,  
Newcastle, OK (US)

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U.S.C. 154(b) by 0 days.

This patent is subject to a terminal dis-  
claimer.

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(Continued)

(51) **Int. Cl.**  
**E21B 33/13** (2006.01)  
**C09K 8/68** (2006.01)  
(Continued)

(52) **U.S. Cl.**  
CPC ..... **C09K 8/68** (2013.01); **C09K 8/62**  
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(58) **Field of Classification Search**  
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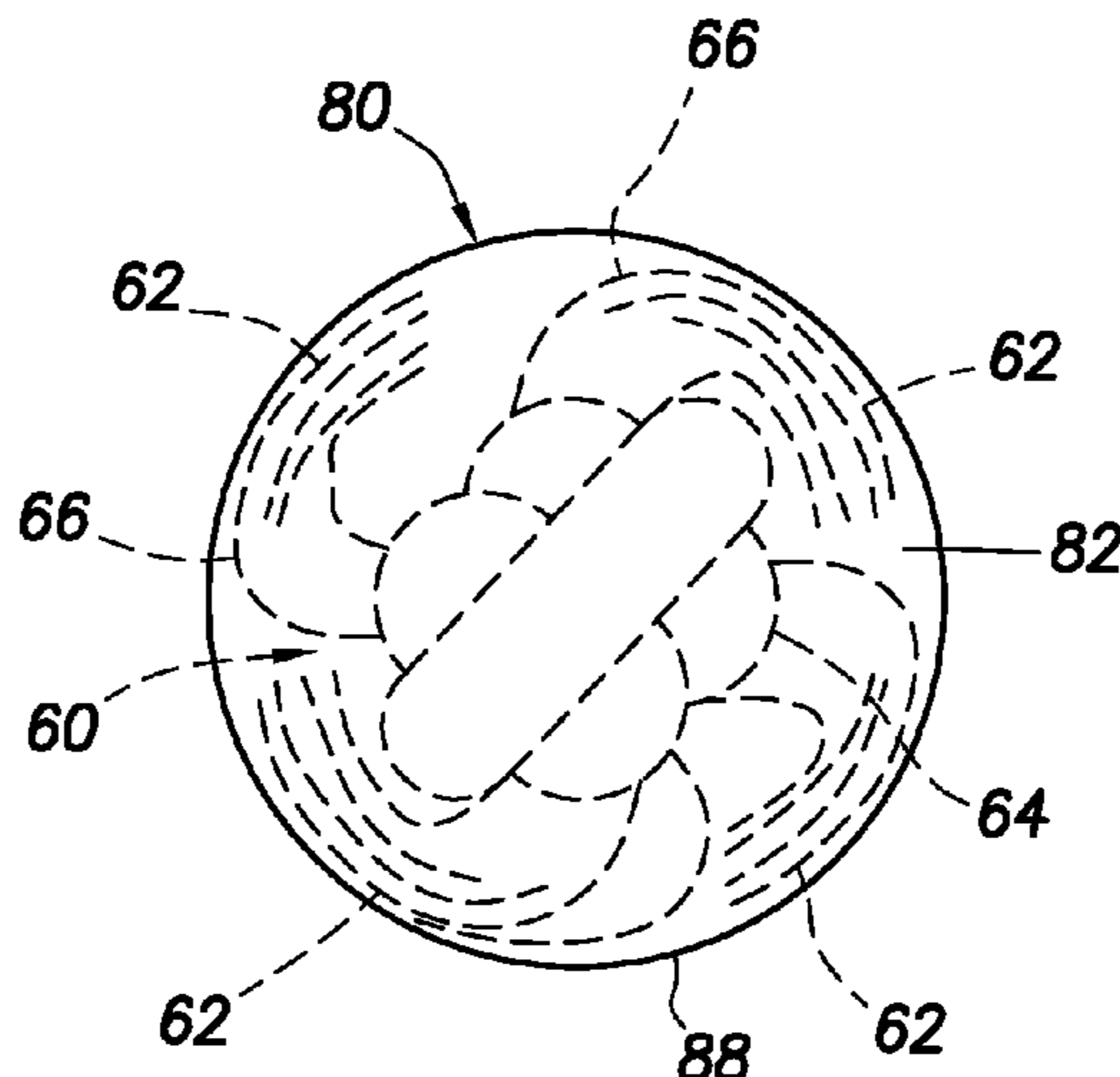
*Primary Examiner* — Angela M Ditrani Leff

(74) *Attorney, Agent, or Firm* — Smith IP Services, P.C.

(57) **ABSTRACT**

A flow conveyed plugging device for use in a well, the  
device can include a body, and one or more lines extending  
outwardly from the body, each of the lines having a lateral  
dimension that is substantially smaller than a size of the  
body. A method of plugging an opening in a well can include  
deploying at least one flow conveyed plugging device into  
the well, the flow conveyed plugging device including a  
body and, extending outwardly from the body, at least one  
of the group consisting of: a) one or more fibers and b) one  
or more lines, the flow conveyed plugging device being  
conveyed by flow in the well into sealing engagement with  
the opening. Another flow conveyed plugging device can  
include a body, and fibers extending outwardly from the  
body. The flow conveyed plugging device degrades and  
thereby permits flow through an opening in the well.

**14 Claims, 15 Drawing Sheets**



**Related U.S. Application Data**

continuation of application No. 15/622,016, filed on Jun. 13, 2017, now Pat. No. 10,513,653, which is a division of application No. 15/138,449, filed on Apr. 26, 2016, now Pat. No. 9,708,883, which is a continuation-in-part of application No. 14/698,578, filed on Apr. 28, 2015, now Pat. No. 10,641,069, application No. 17/813,359 is a continuation-in-part of application No. PCT/US2015/038248, filed on Jun. 29, 2015.

(51) **Int. Cl.**

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**E21B 33/138** (2006.01)  
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**E21B 43/02** (2006.01)  
**E21B 43/26** (2006.01)  
**E21B 17/20** (2006.01)  
**E21B 43/14** (2006.01)

(52) **U.S. Cl.**

CPC ..... **E21B 43/02** (2013.01); **E21B 43/261** (2013.01); **E21B 43/263** (2013.01); **E21B 17/20** (2013.01); **E21B 43/14** (2013.01); **E21B 2200/06** (2020.05)

(58) **Field of Classification Search**

CPC . E21B 43/261; E21B 2200/01; E21B 2200/06  
 See application file for complete search history.

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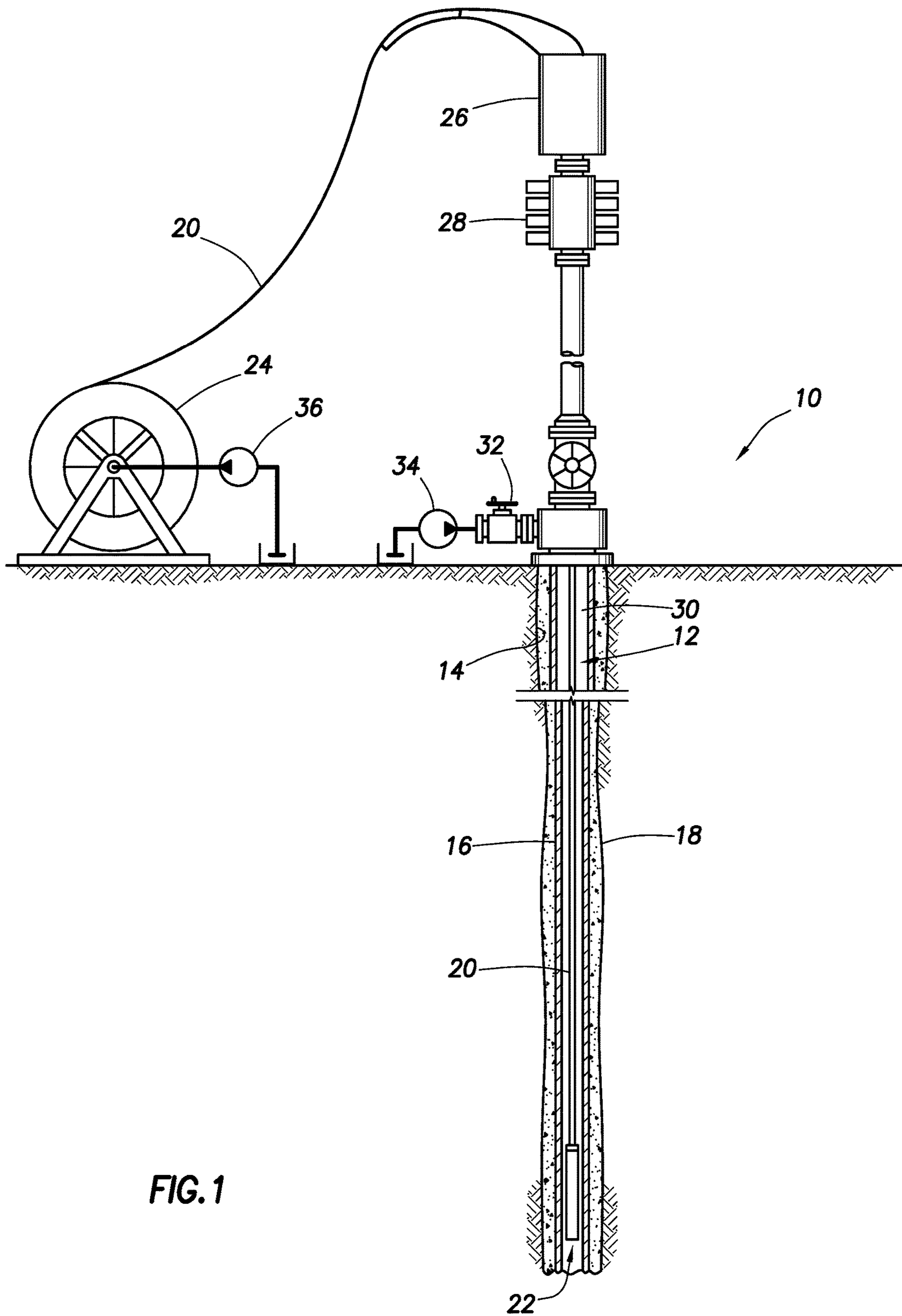


FIG. 1

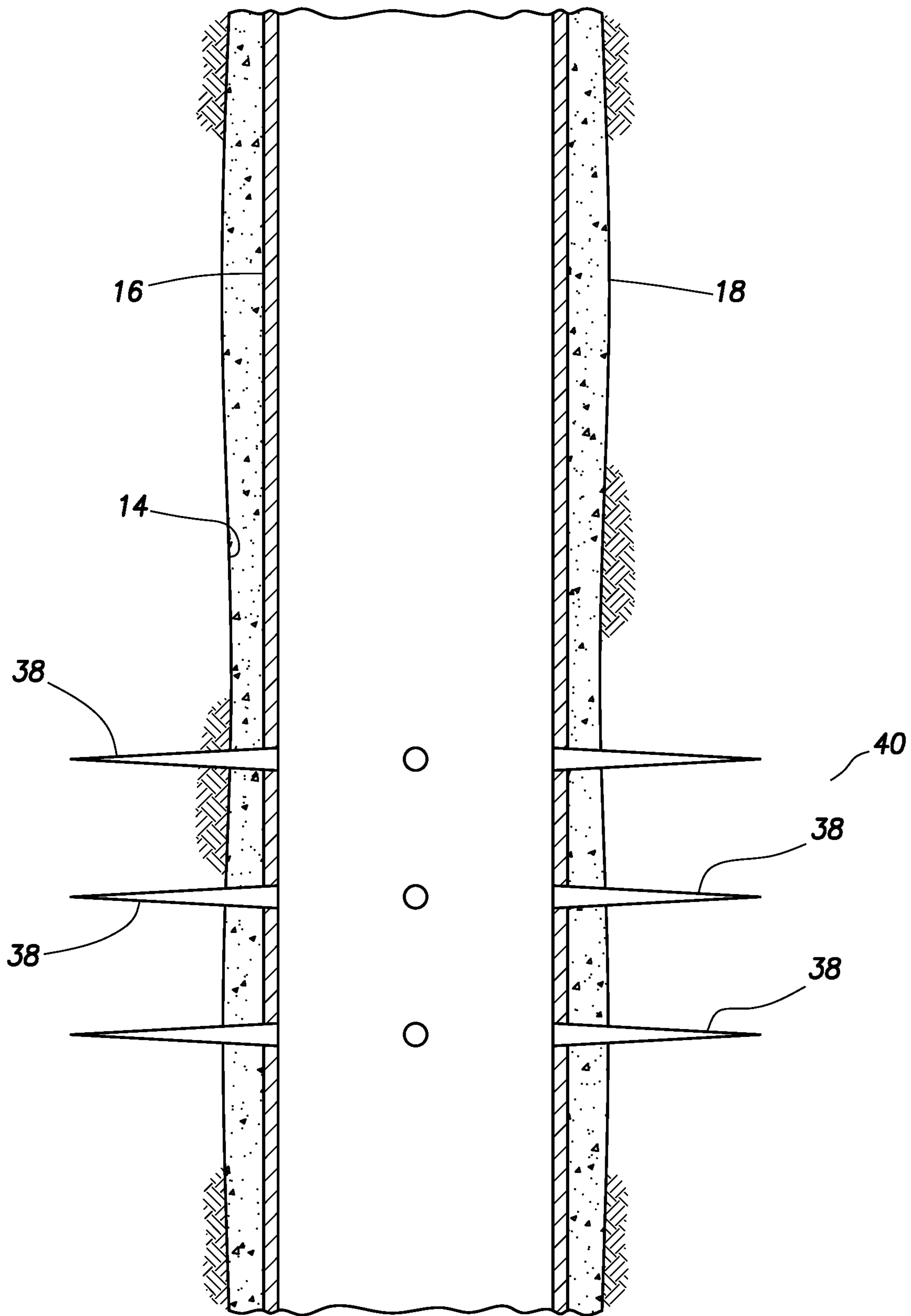


FIG.2A

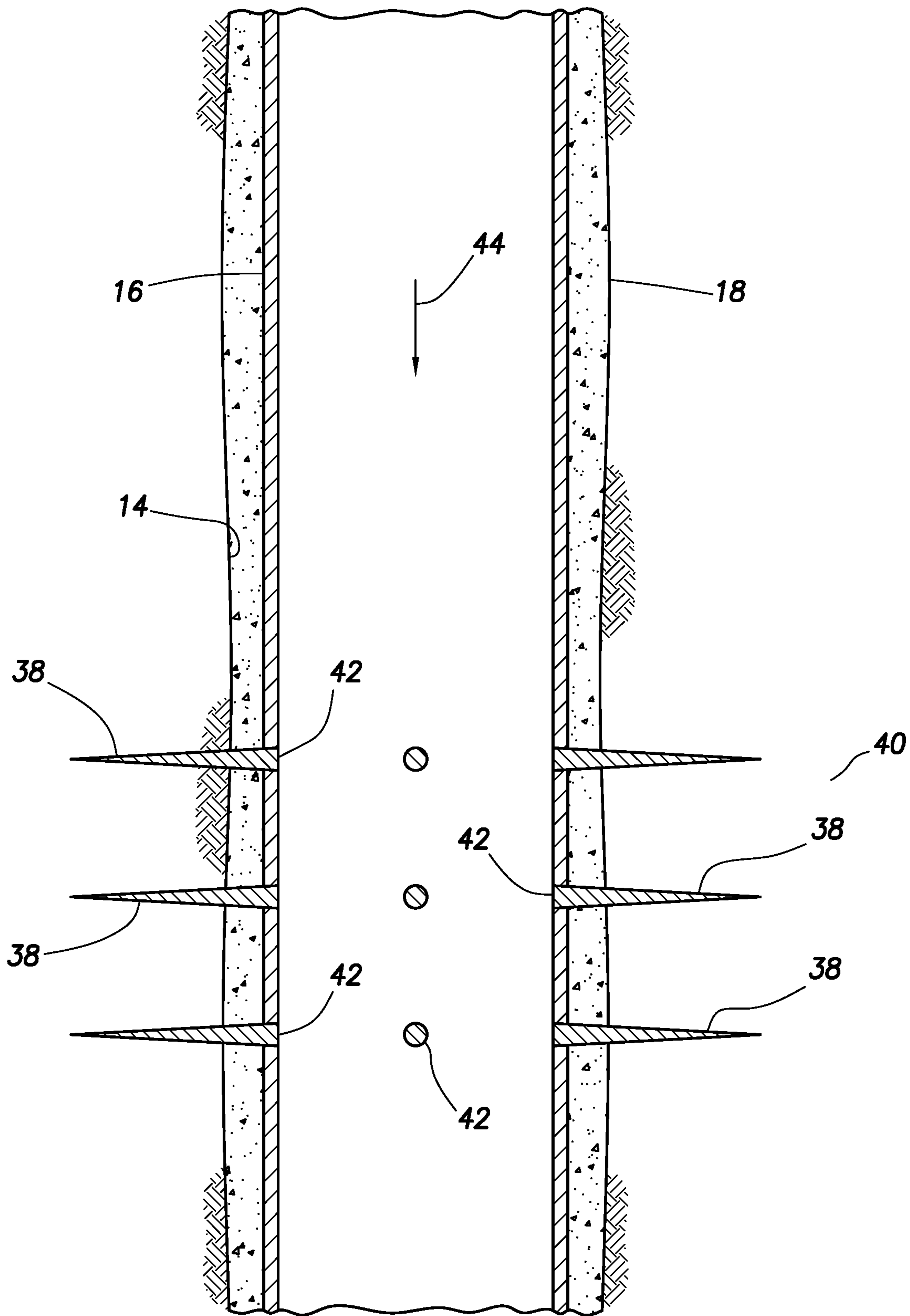


FIG.2B

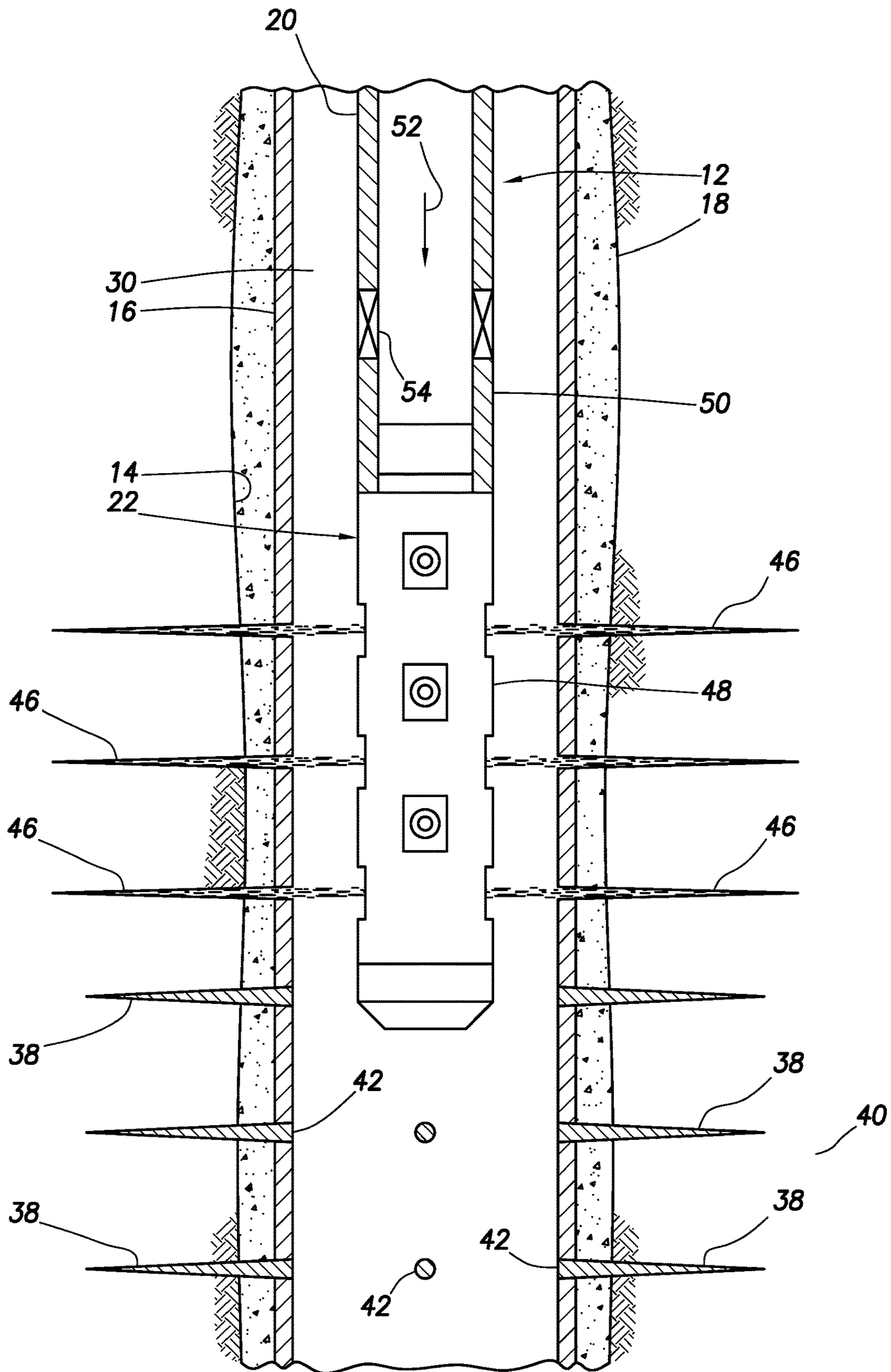


FIG.2C



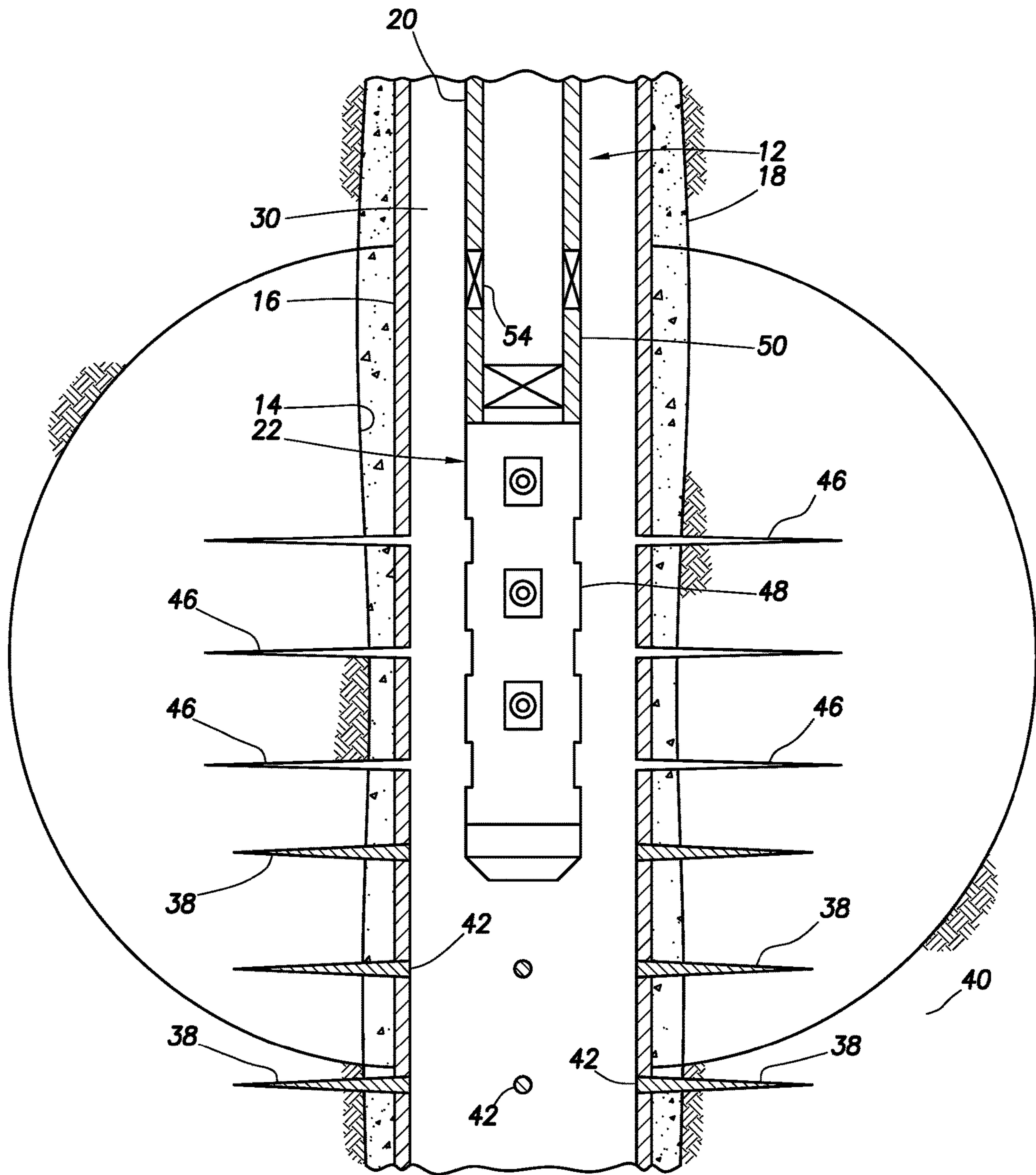


FIG.2D

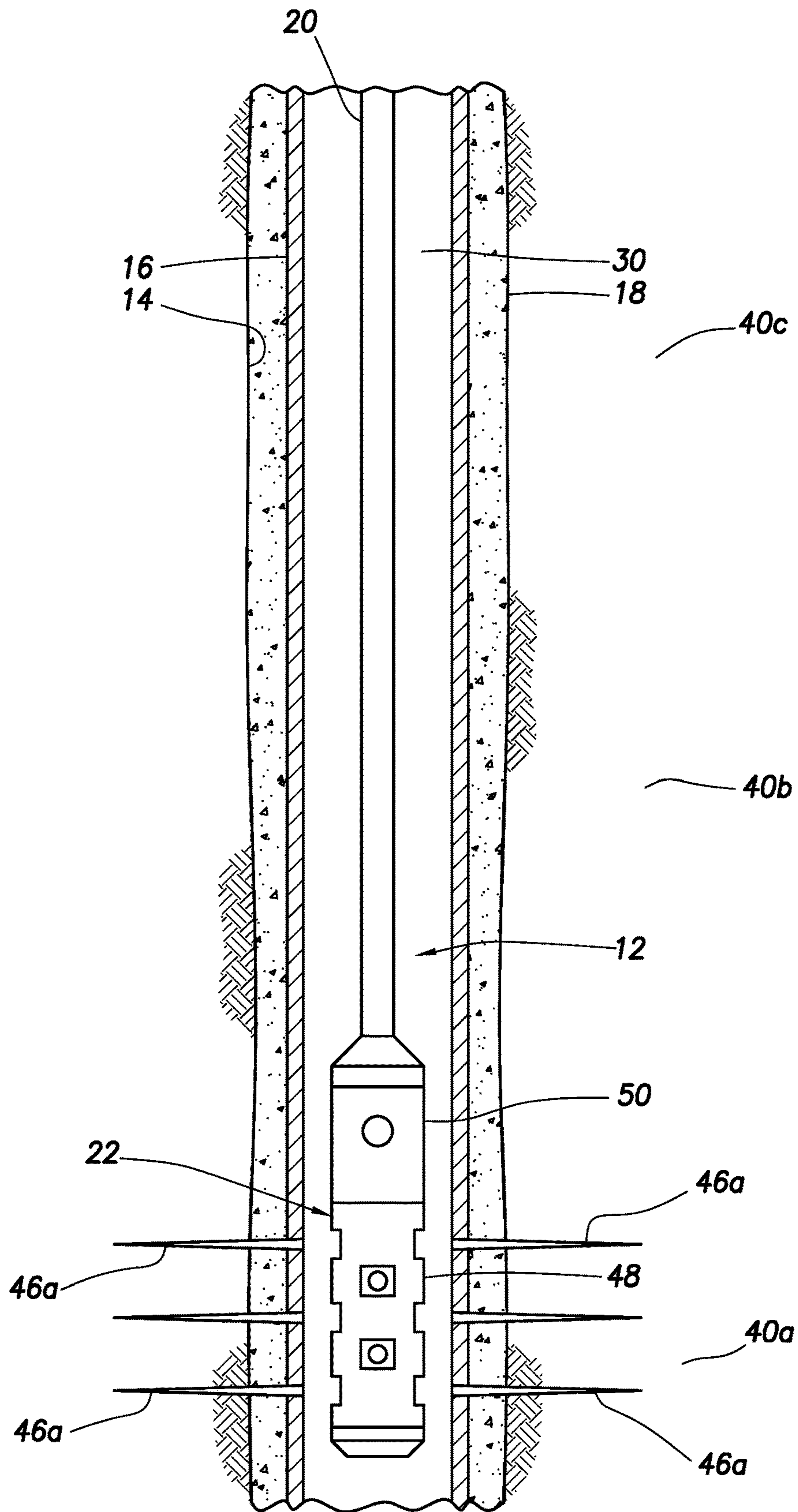


FIG.3A

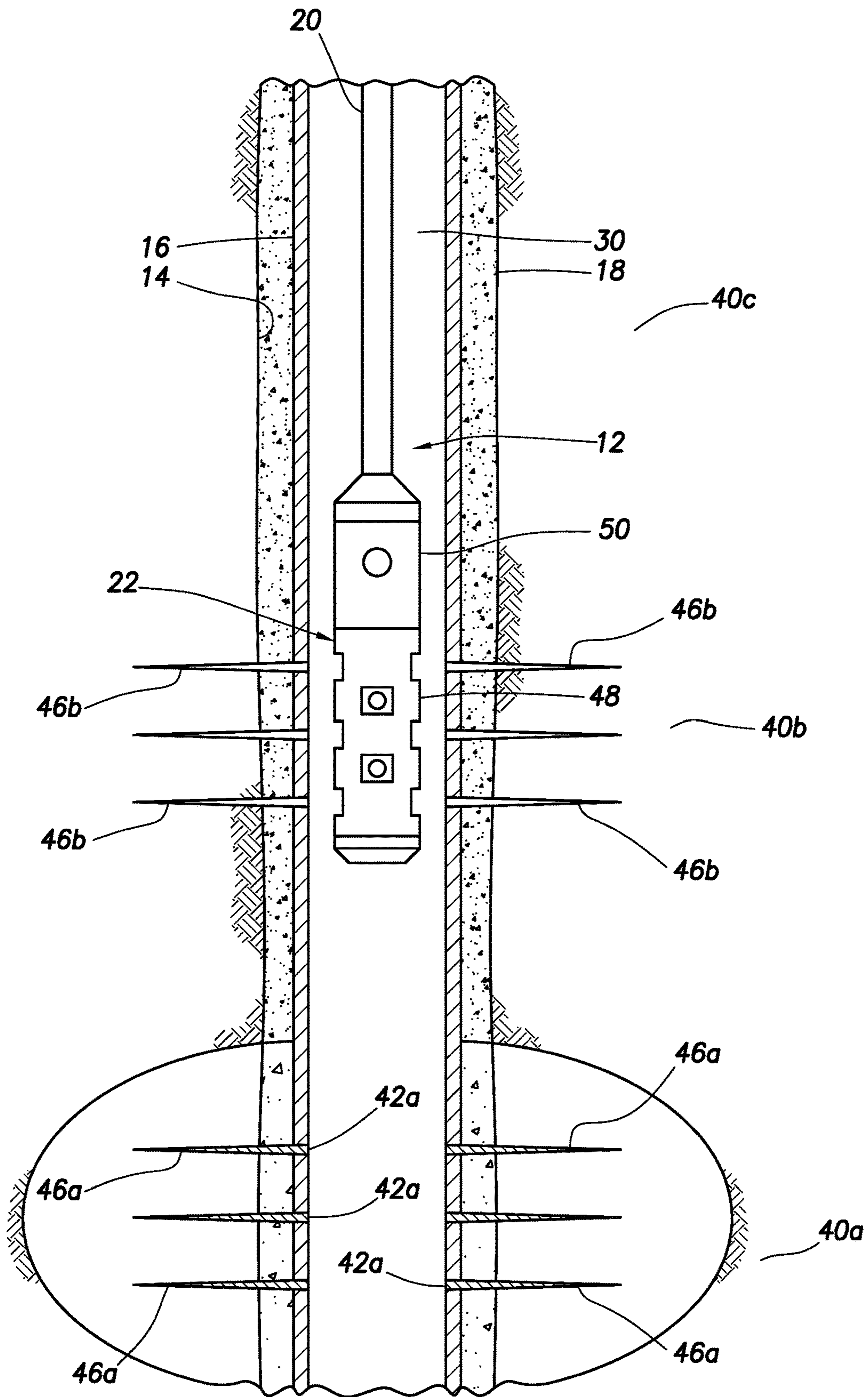


FIG.3B

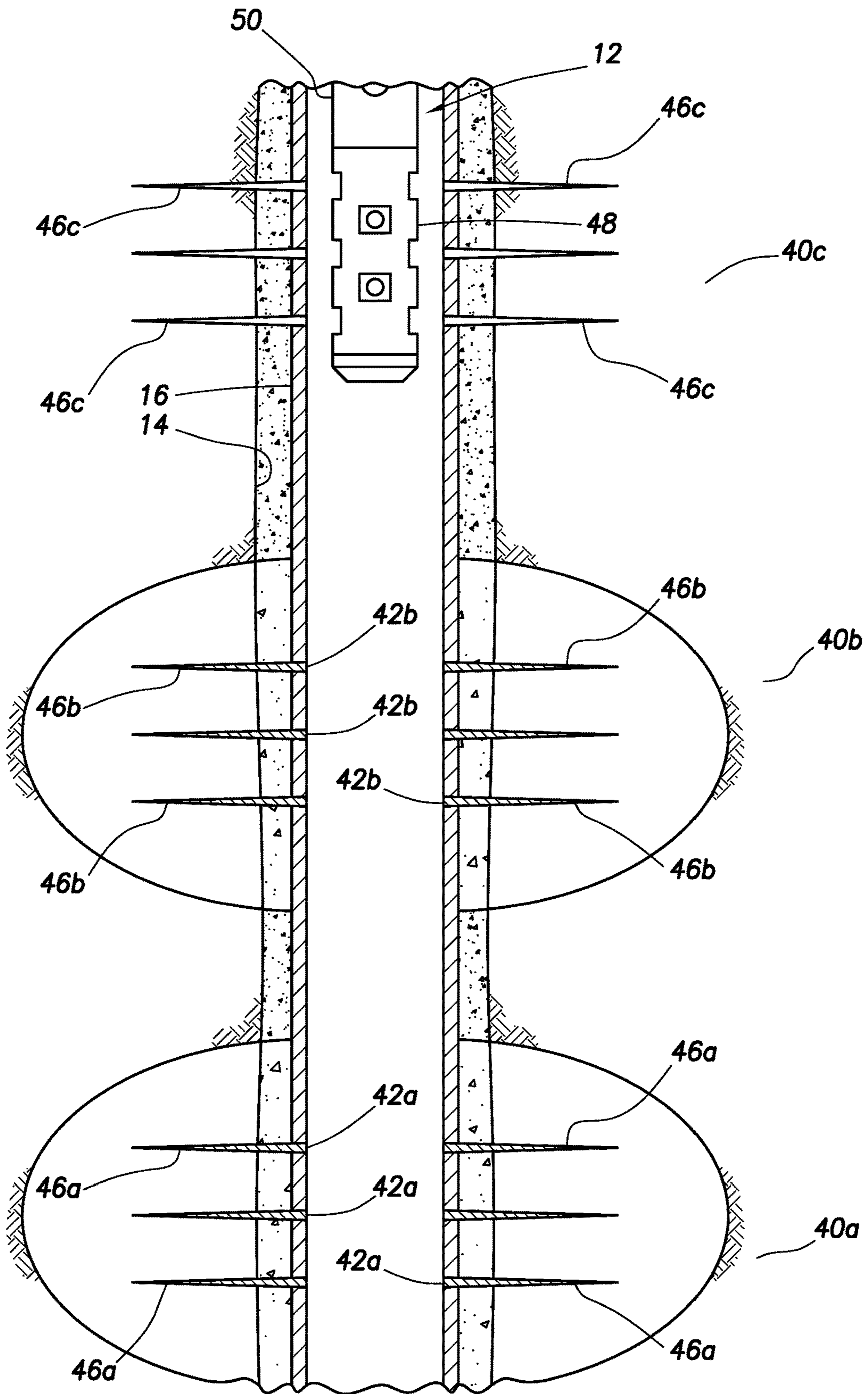


FIG.3C

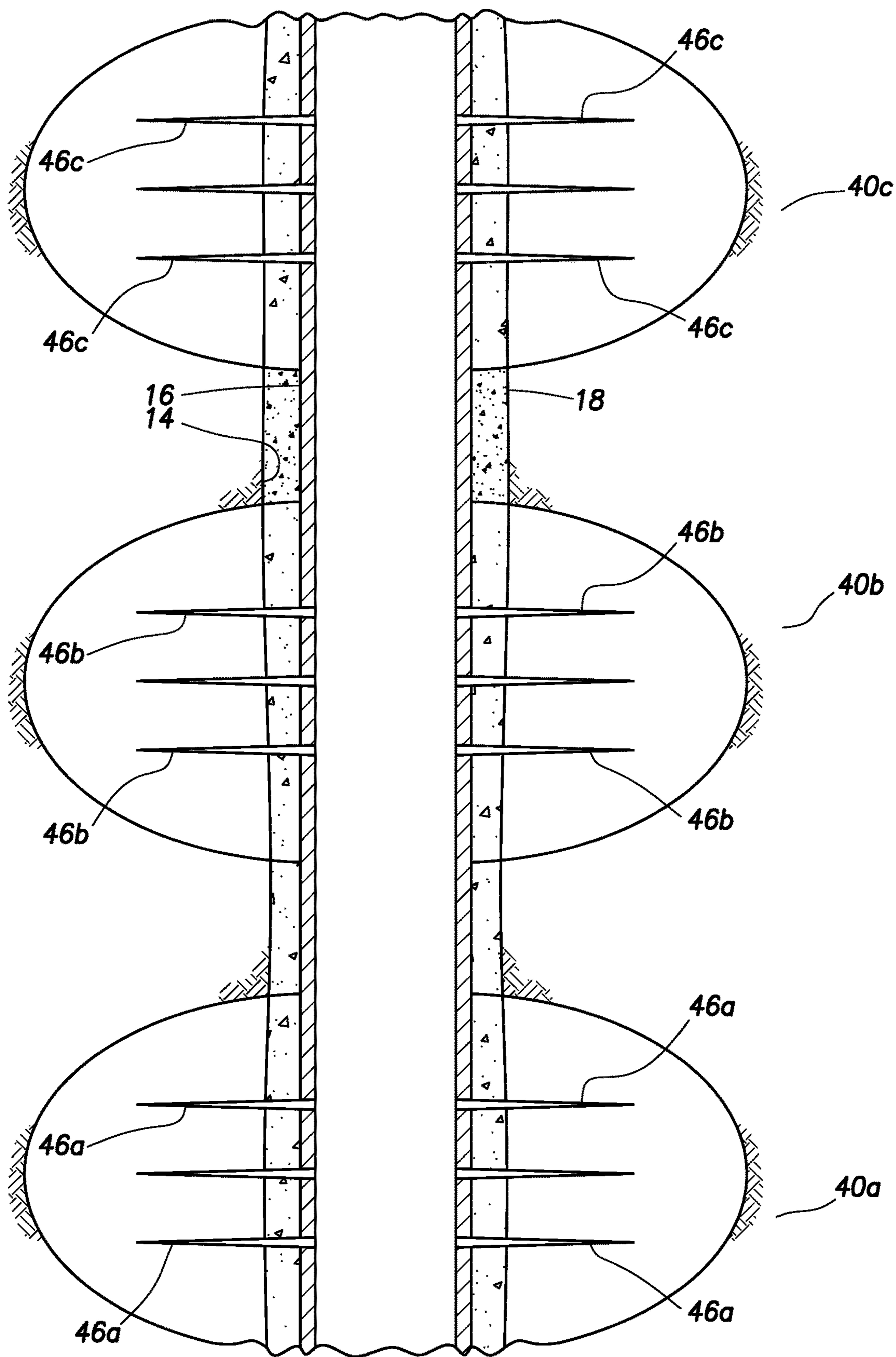


FIG.3D

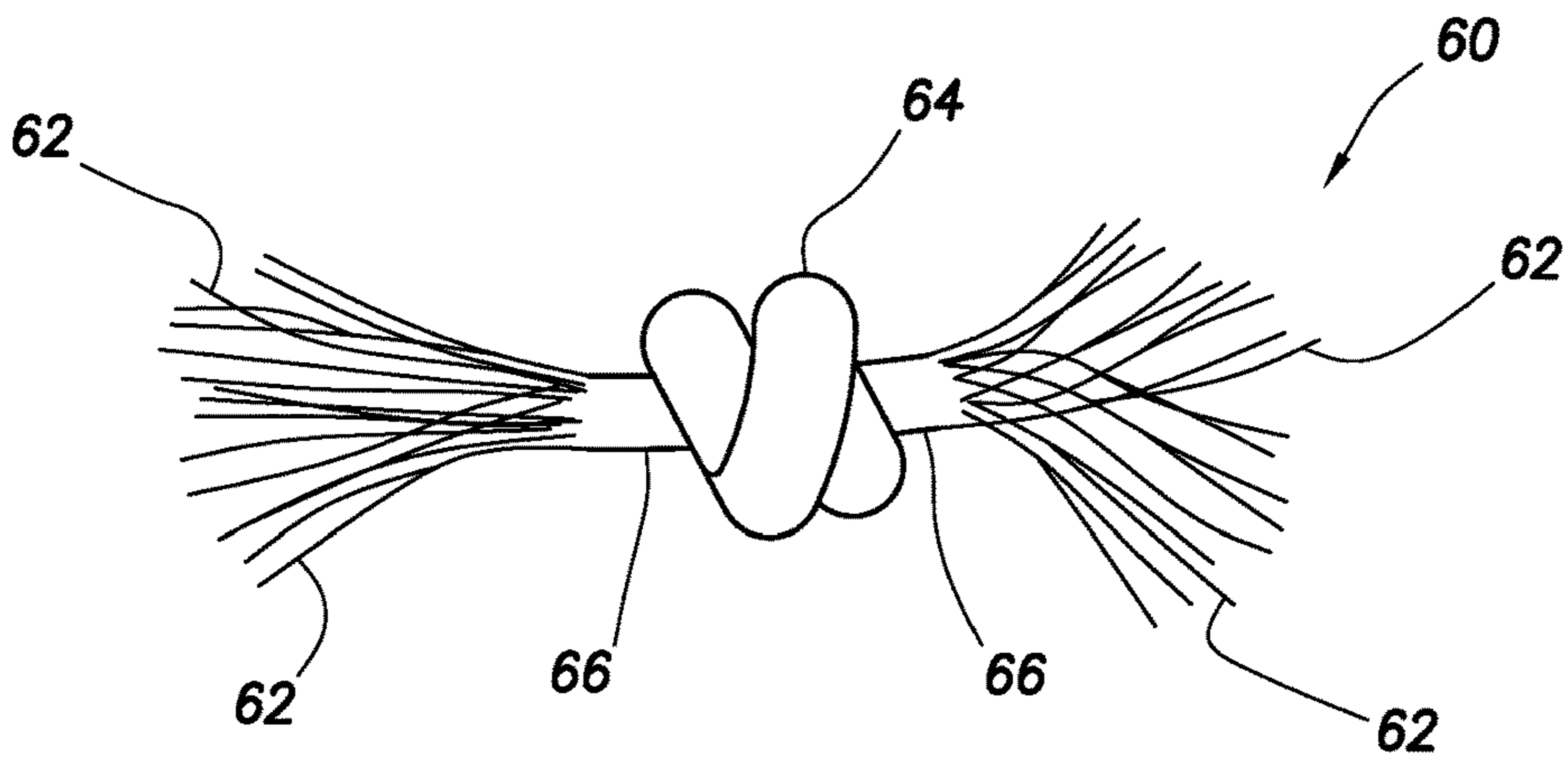


FIG. 4A

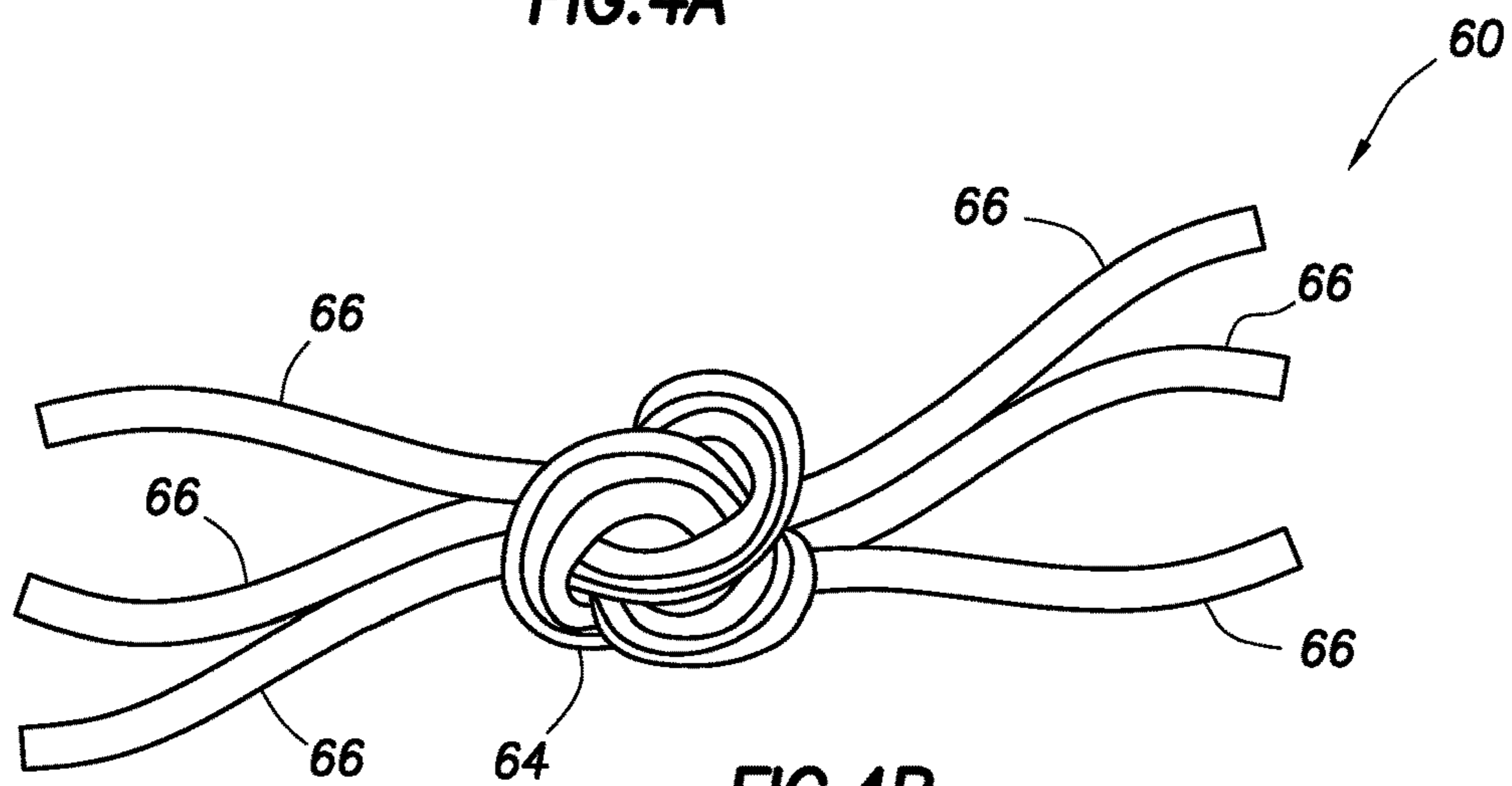


FIG. 4B

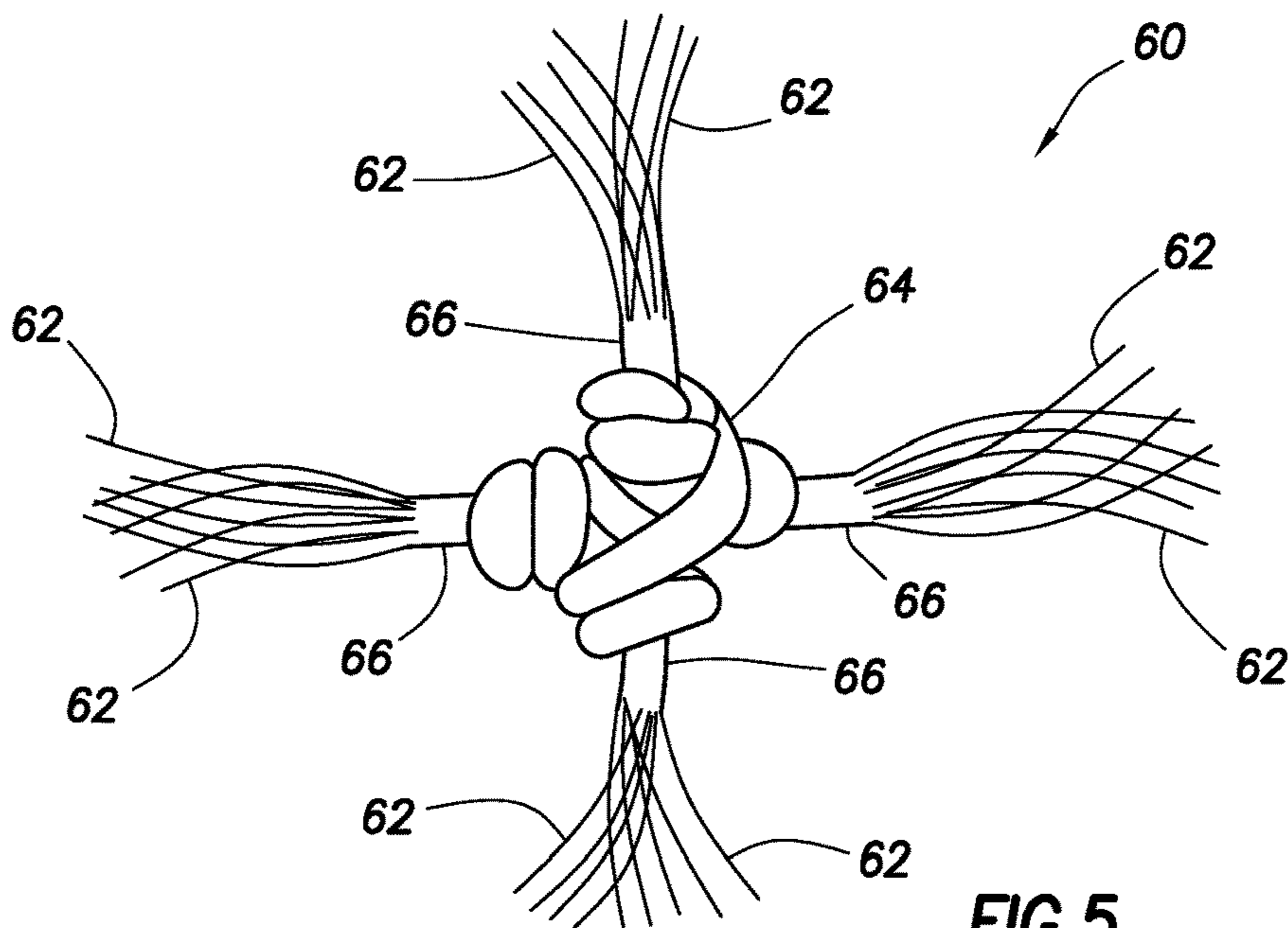


FIG. 5

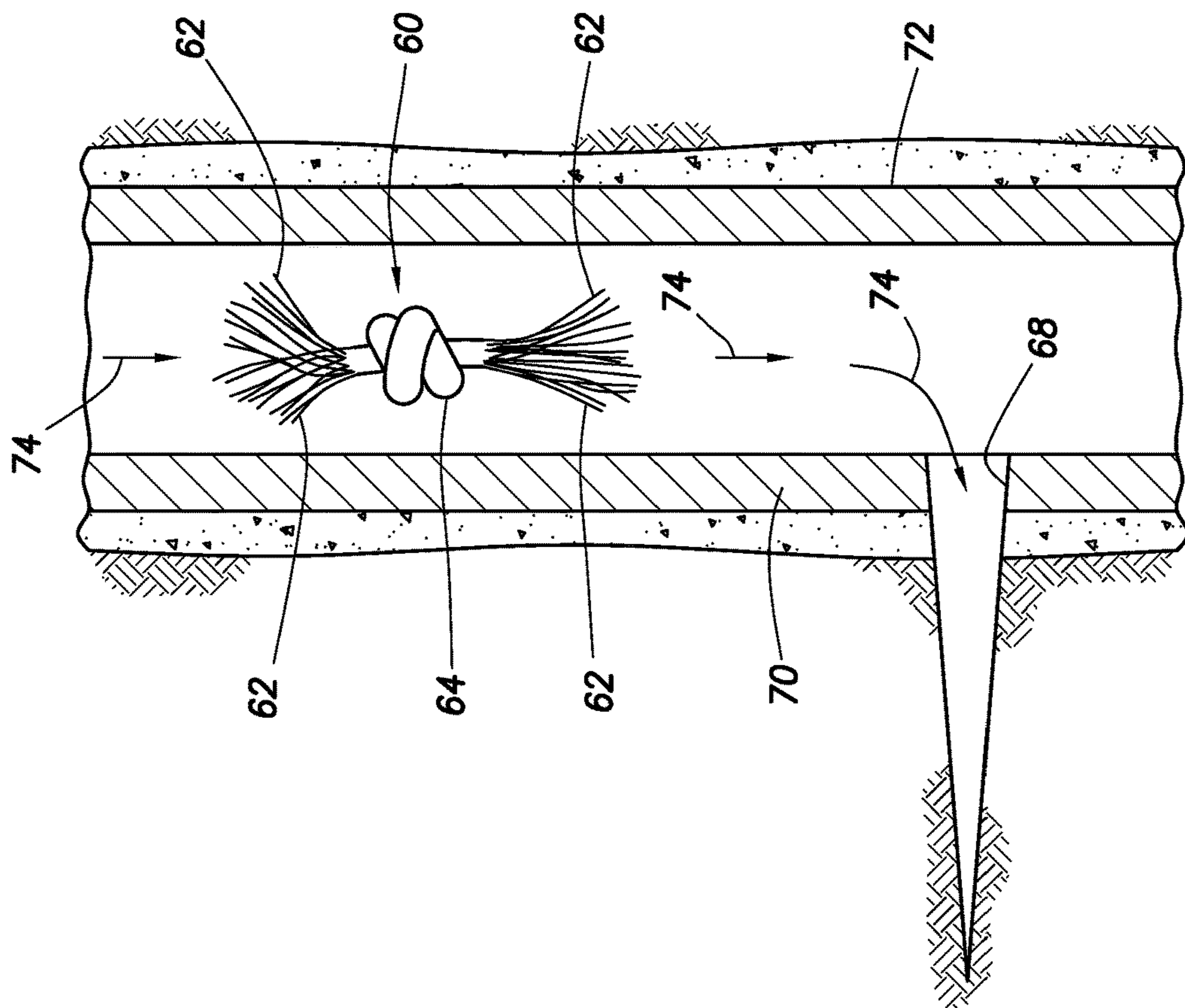


FIG. 6A

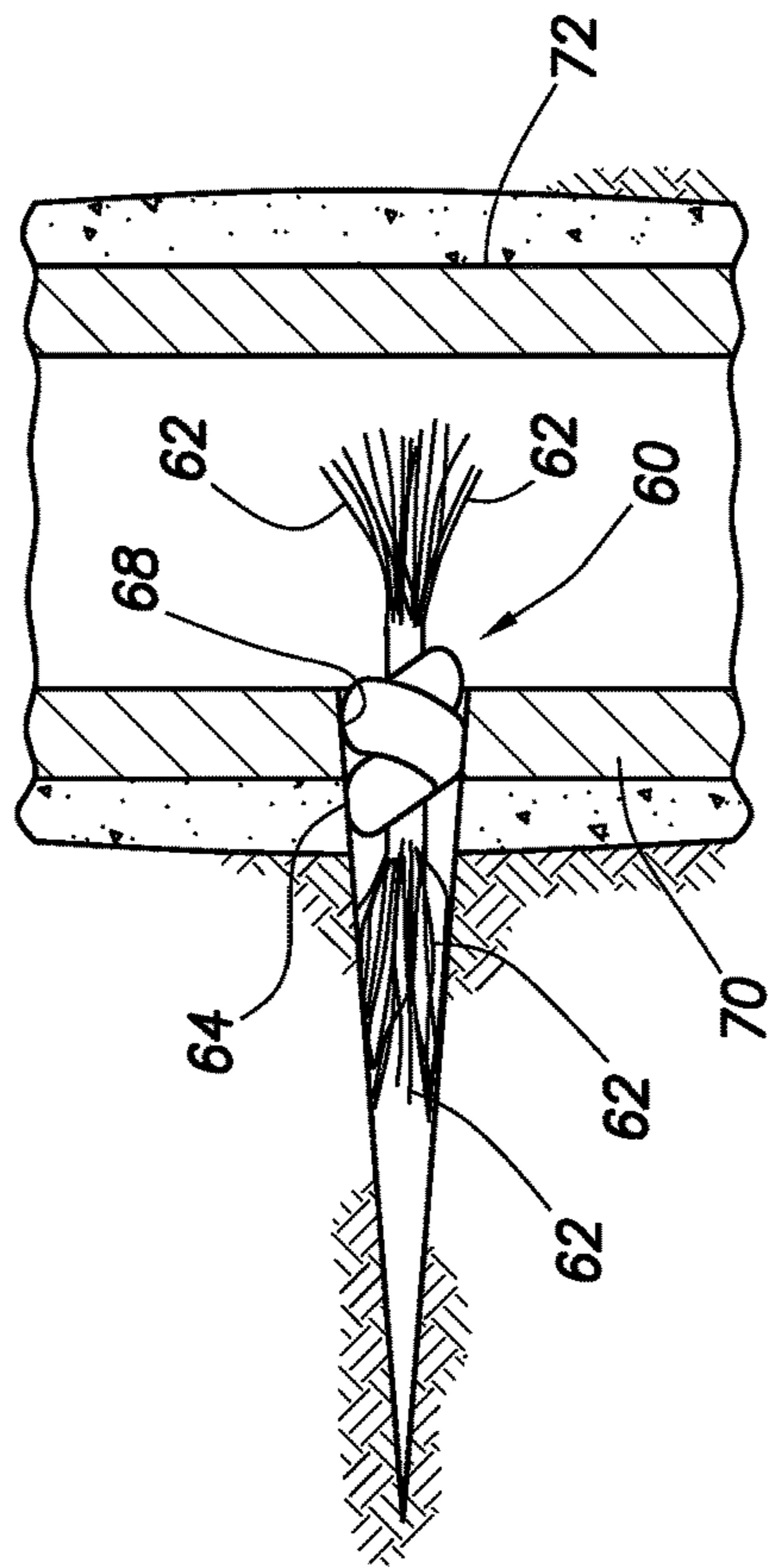


FIG. 6B

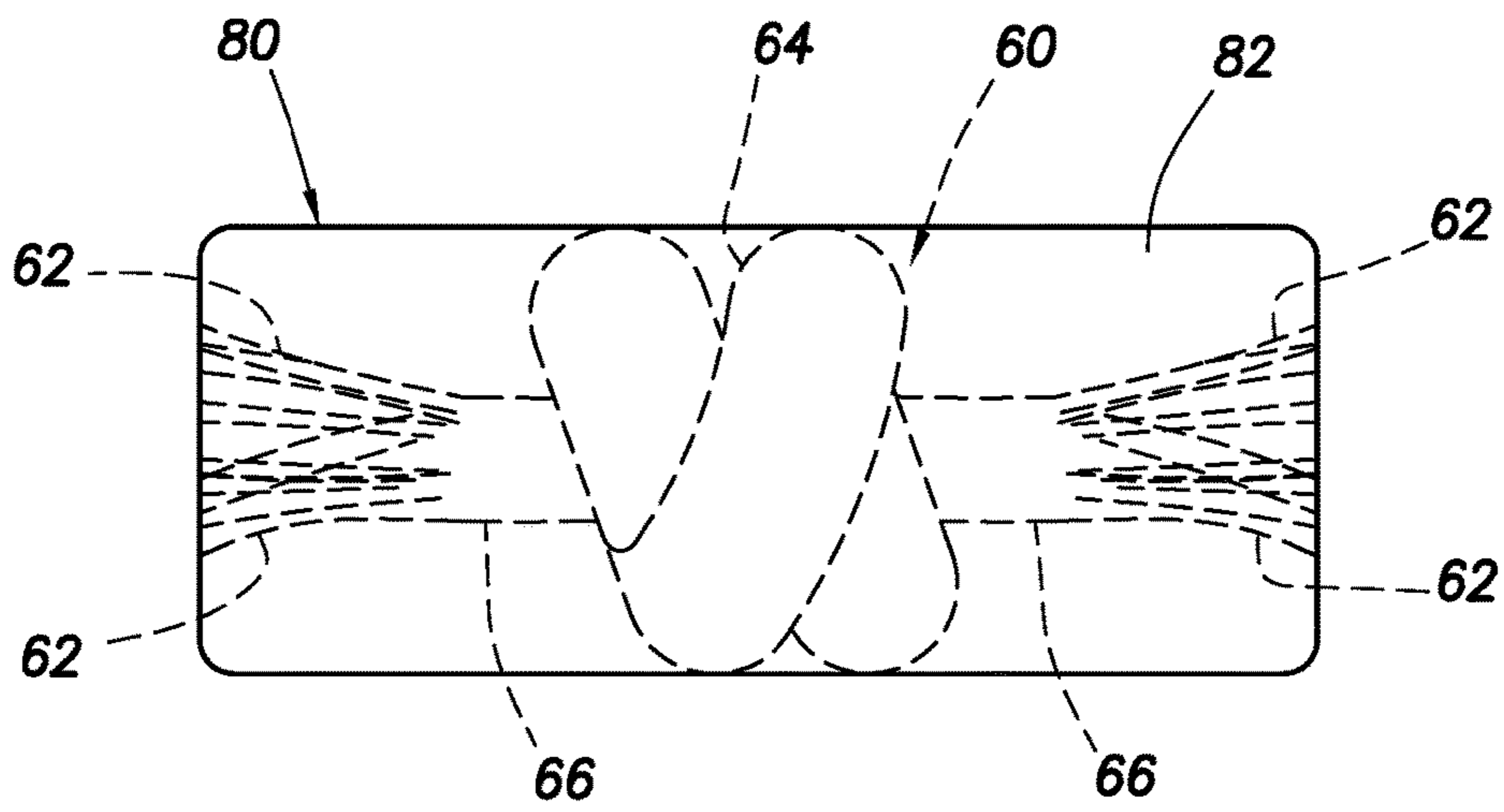


FIG. 7

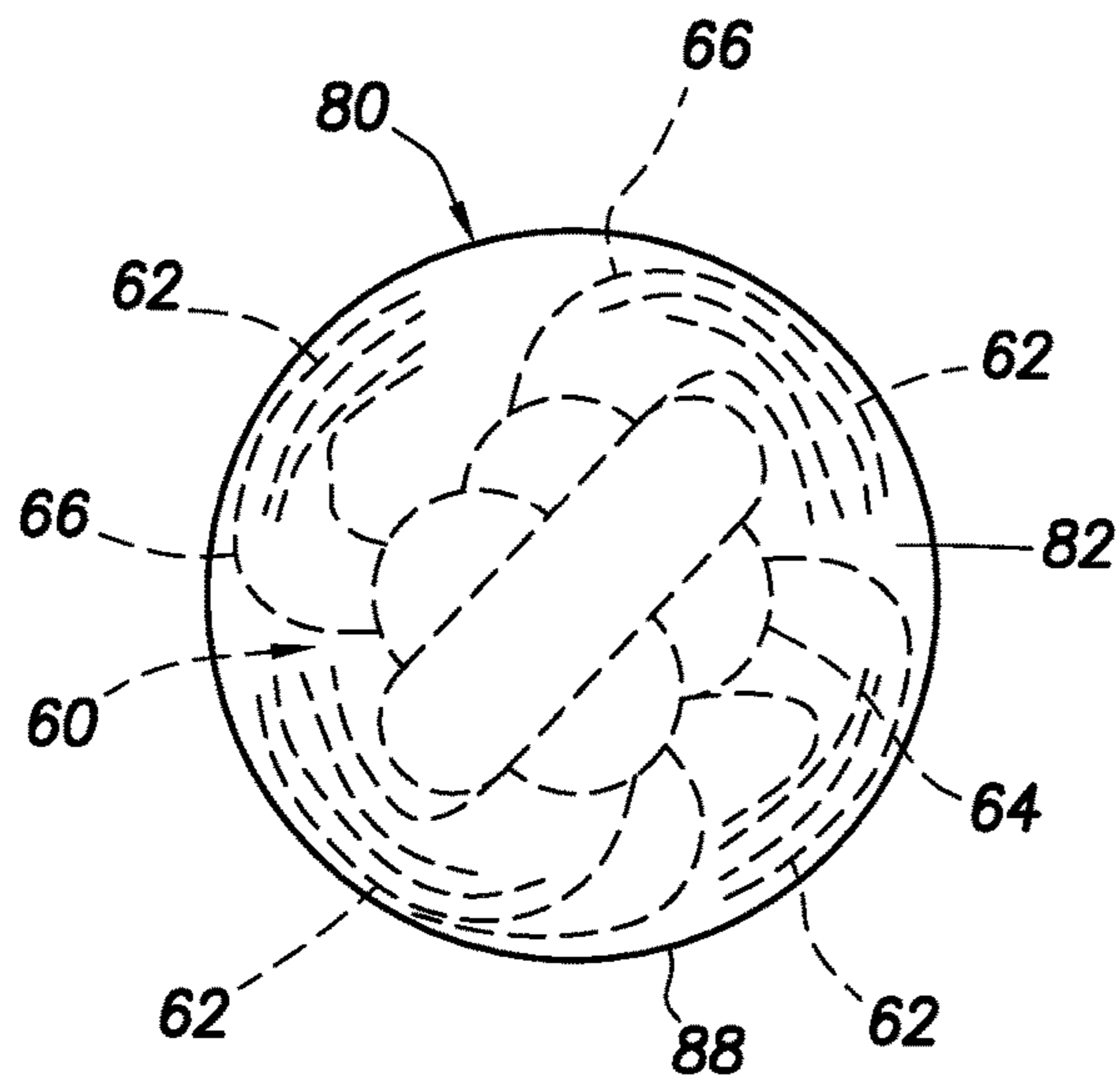


FIG. 8

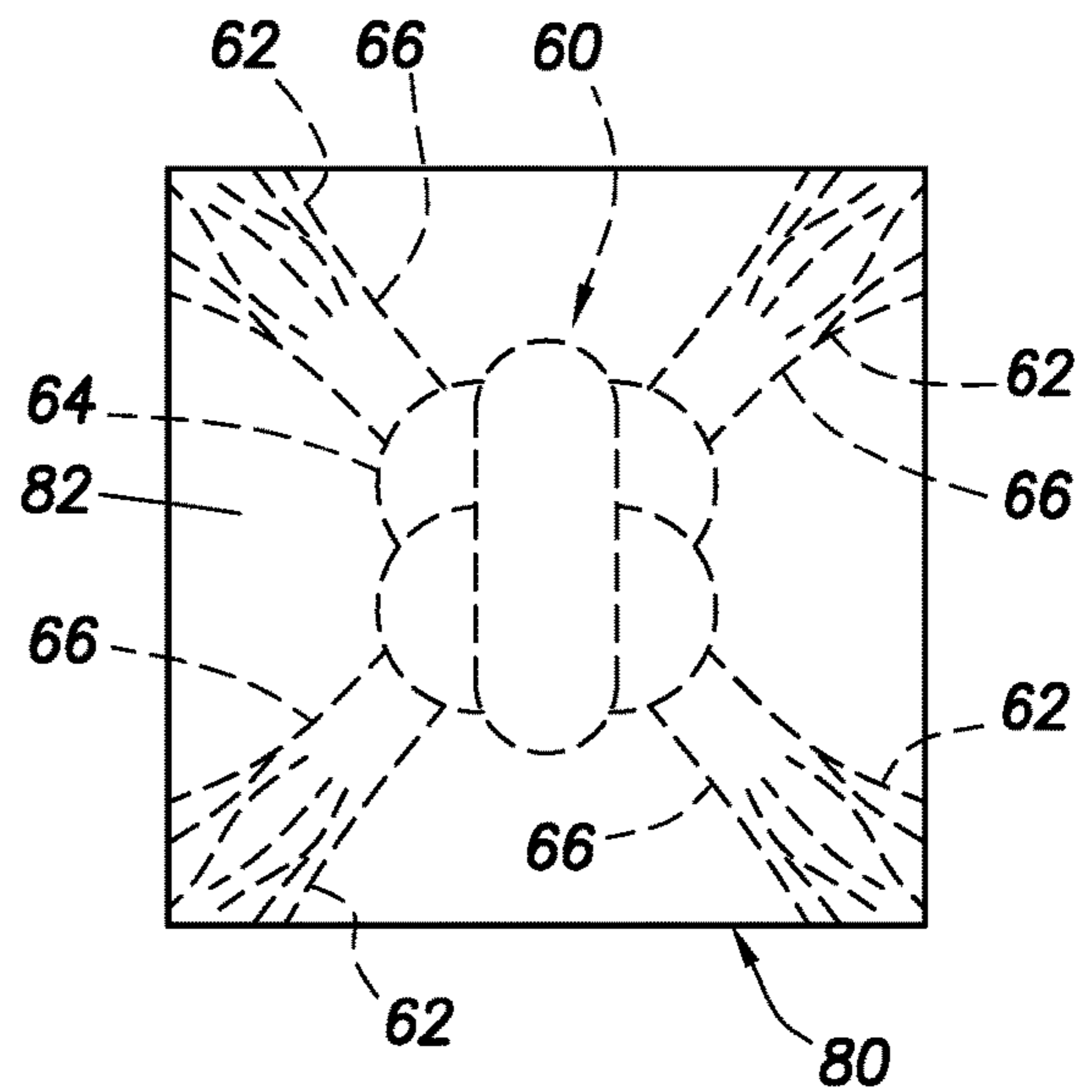


FIG. 9



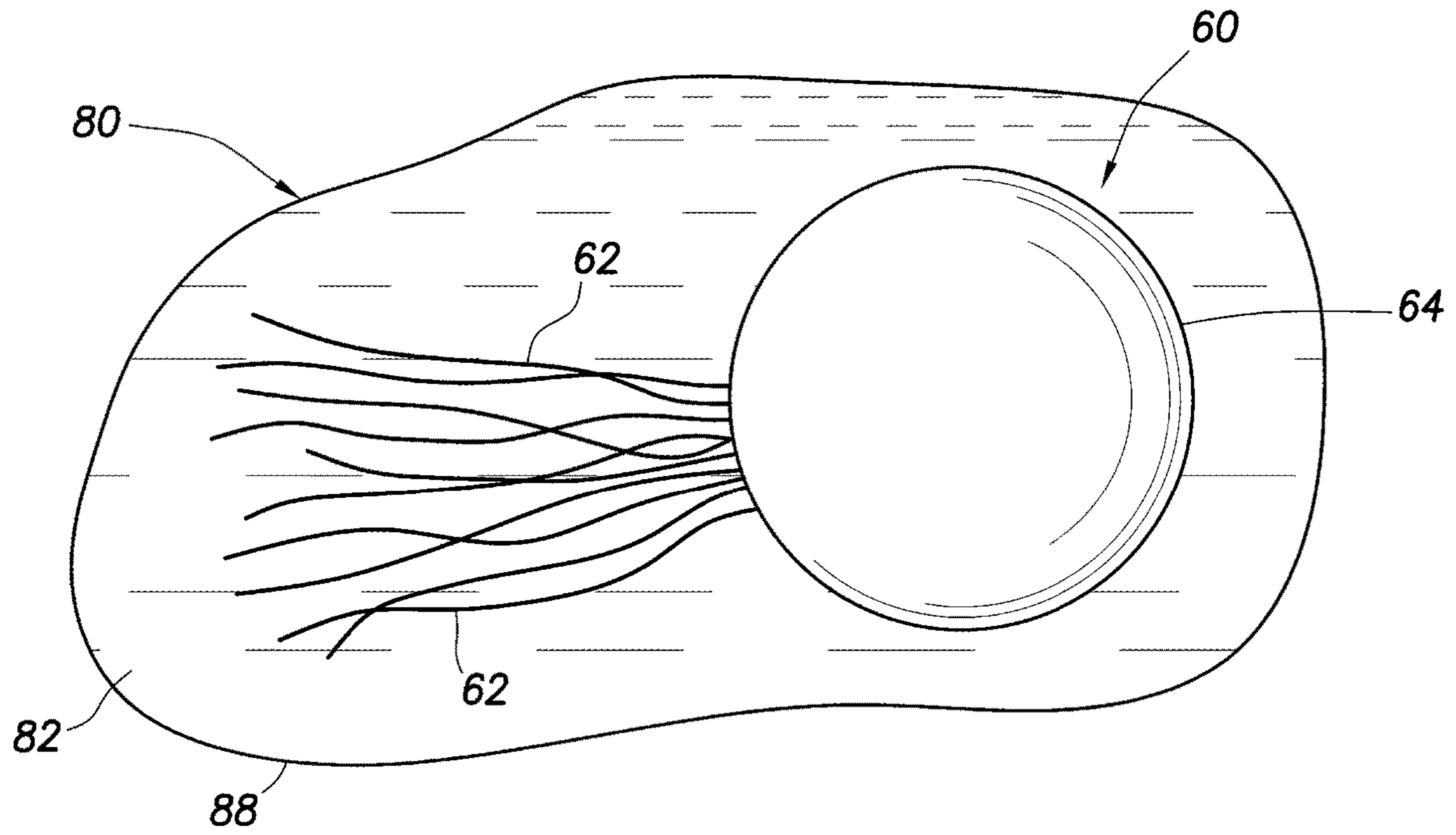


FIG. 10

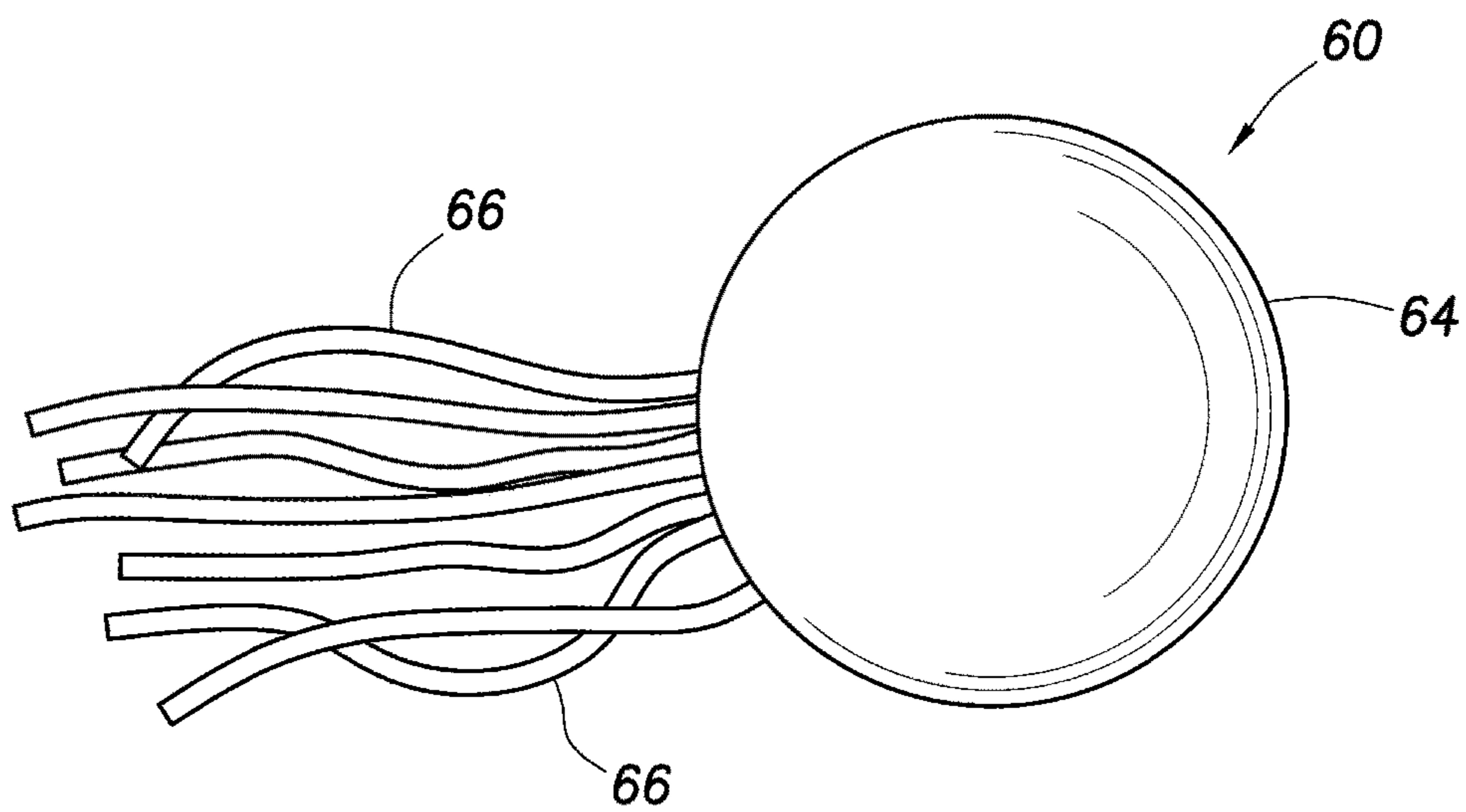
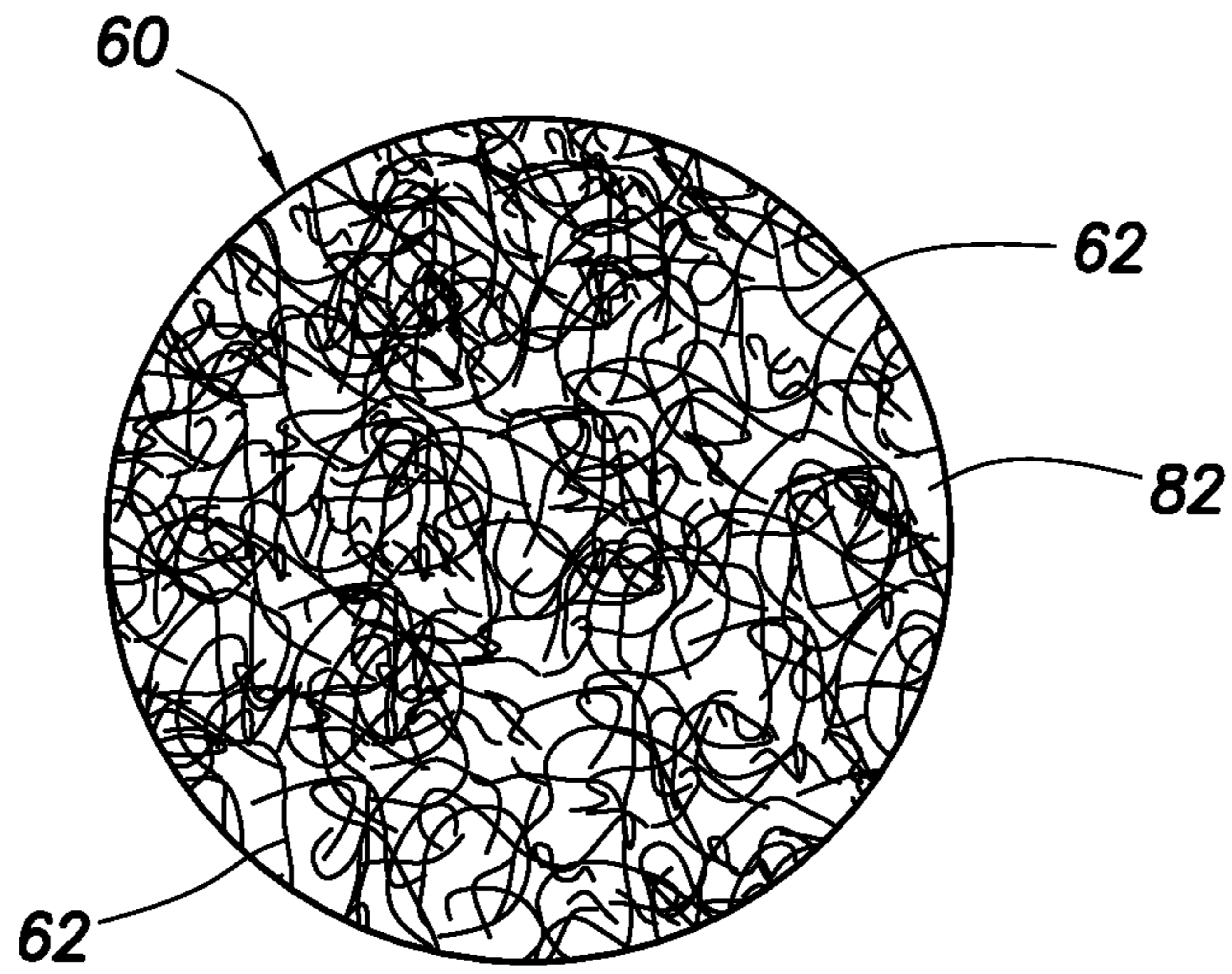
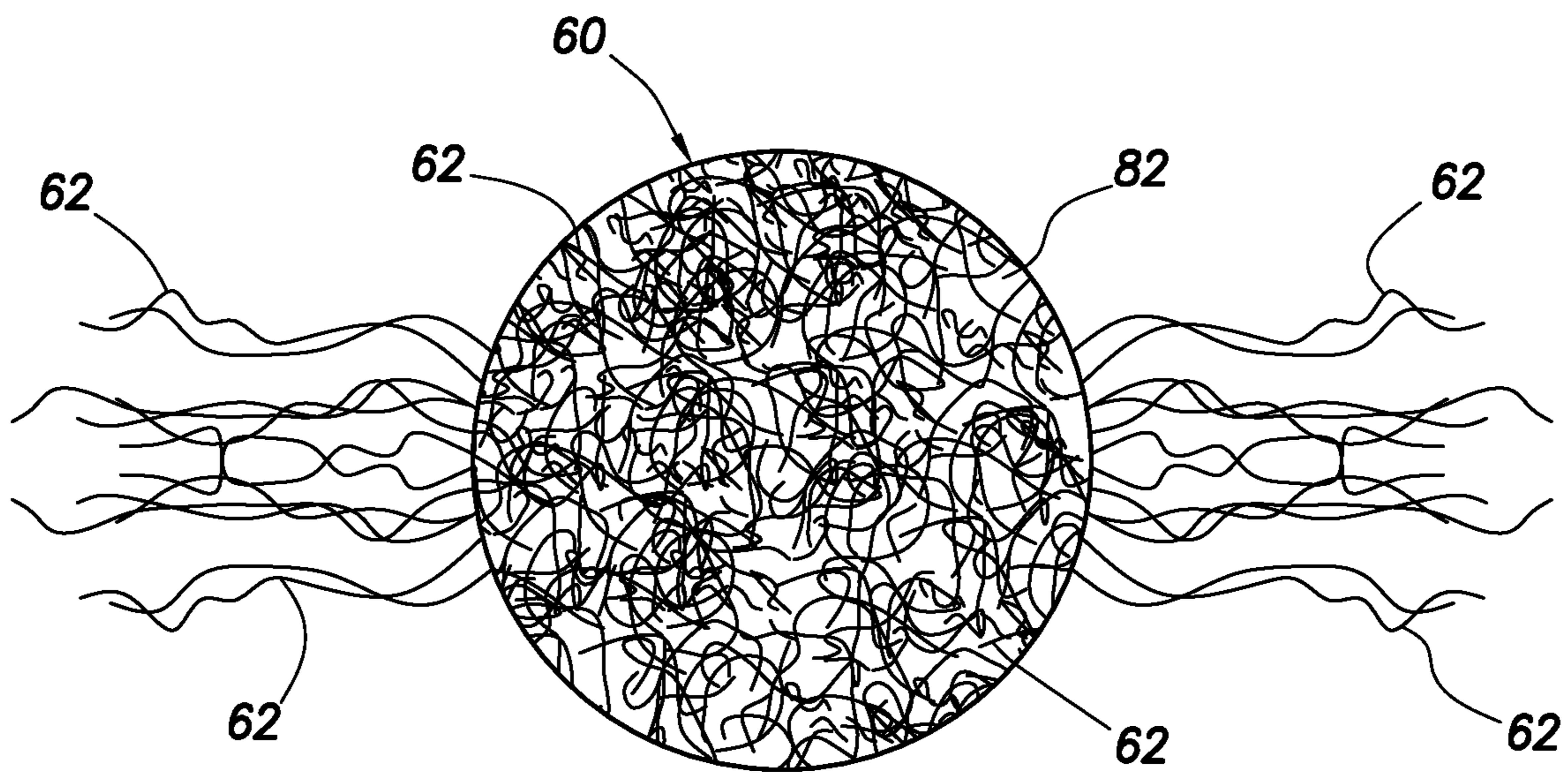


FIG. 11



**FIG. 12**



**FIG. 13**

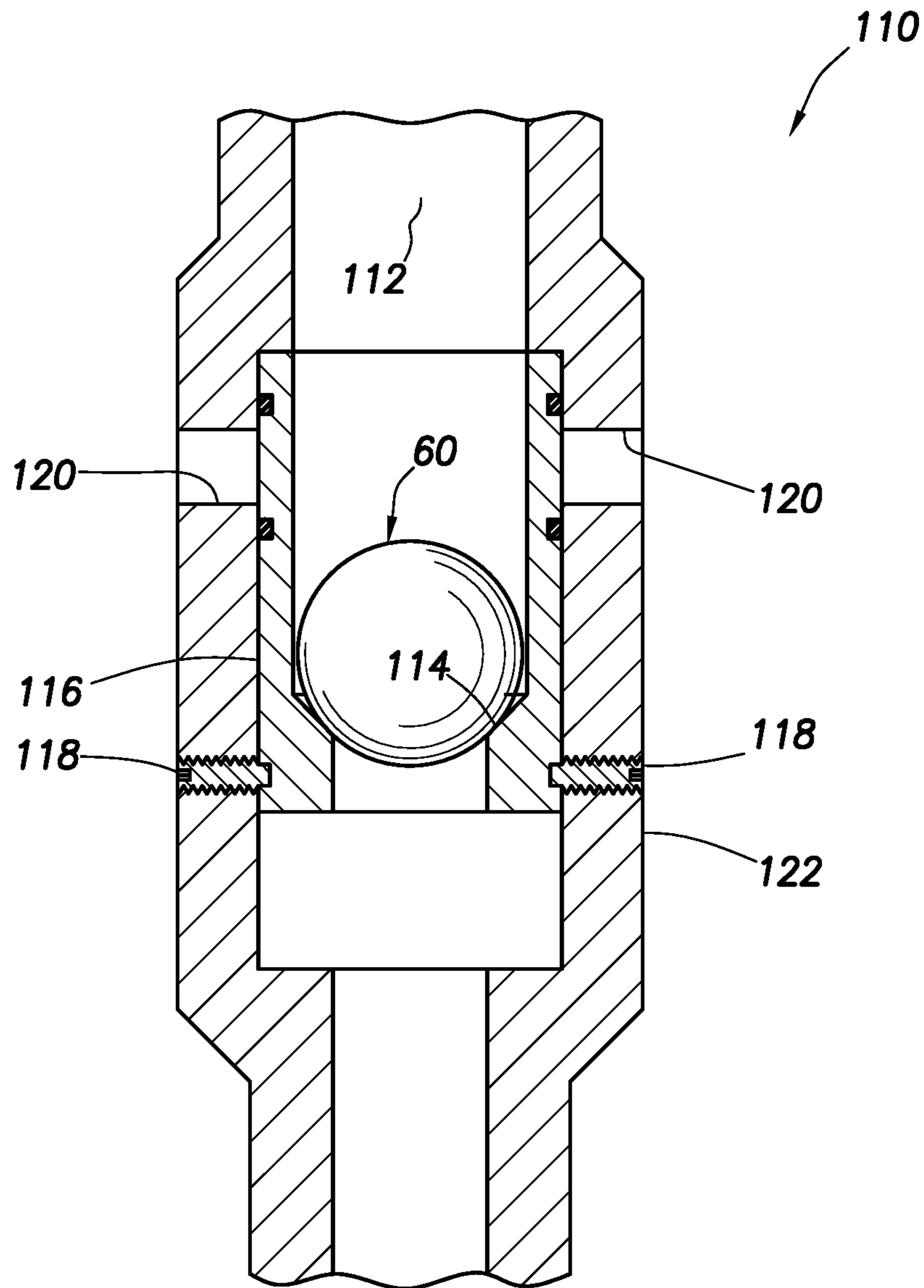


FIG. 14

## FLOW CONTROL IN SUBTERRANEAN WELLS

### CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a continuation of prior U.S. application Ser. No. 16/597,183, now U.S. Pat. No. 11/427,751, which is a continuation of prior U.S. application Ser. No. 15/622,016, now U.S. Pat. No. 10/513,653, which is a division of U.S. application Ser. No. 15/138,449, now U.S. Pat. No. 9,708,883, which is a continuation-in-part of U.S. application Ser. No. 14/698,578, now U.S. Pat. No. 10/641,069, a continuation-in-part of International application serial no. PCT/US15/38248 filed on 29 Jun. 2015, and claims the benefit of the filing date of U.S. provisional application Ser. No. 62/252,174 filed on 6 Nov. 2015. The entire disclosures of these prior applications and patents are incorporated herein by this reference.

### BACKGROUND

This disclosure relates generally to equipment utilized and operations performed in conjunction with a subterranean well and, in one example described below, more particularly provides for flow control in wells.

It can be beneficial to be able to control how and where fluid flows in a well. For example, it may be desirable in some circumstances to be able to prevent fluid from flowing into a particular formation zone. As another example, it may be desirable in some circumstances to cause fluid to flow into a particular formation zone, instead of into another formation zone. Therefore, it will be readily appreciated that improvements are continually needed in the art of controlling fluid flow in wells.

### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a representative partially cross-sectional view of an example of a well system and associated method which can embody principles of this disclosure.

FIGS. 2A-D are enlarged scale representative partially cross-sectional views of steps in an example of a re-completion method that may be practiced with the system of FIG. 1.

FIGS. 3A-D are representative partially cross-sectional views of steps in another example of a method that may be practiced with the system of FIG. 1.

FIGS. 4A & B are enlarged scale representative elevational views of examples of a flow conveyed device that may be used in the system and methods of FIGS. 1-3D, and which can embody the principles of this disclosure.

FIG. 5 is a representative elevational view of another example of the flow conveyed device.

FIGS. 6A & B are representative partially cross-sectional views of the flow conveyed device in a well, the device being conveyed by flow in FIG. 6A, and engaging a casing opening in FIG. 6B.

FIGS. 7-9 are representative elevational views of examples of the flow conveyed device with a retainer.

FIG. 10 is a representative elevational view of another example of the flow conveyed device and retainer.

FIG. 11 is a representative elevational view of another example of the flow conveyed device.

FIGS. 12 & 13 are representative cross-sectional views of additional examples of the flow conveyed device.

FIG. 14 is a representative cross-sectional view of a well tool that may be operated using the flow conveyed device.

### DETAILED DESCRIPTION

Representatively illustrated in FIG. 1 is a system 10 for use with a well, and an associated method, which can embody principles of this disclosure. However, it should be clearly understood that the system 10 and method are merely one example of an application of the principles of this disclosure in practice, and a wide variety of other examples are possible. Therefore, the scope of this disclosure is not limited at all to the details of the system 10 and method described herein and/or depicted in the drawings.

In the FIG. 1 example, a tubular string 12 is conveyed into a wellbore 14 lined with casing 16 and cement 18. Although multiple casing strings would typically be used in actual practice, for clarity of illustration only one casing string 16 is depicted in the drawings.

Although the wellbore 14 is illustrated as being vertical, sections of the wellbore could instead be horizontal or otherwise inclined relative to vertical. Although the wellbore 14 is completely cased and cemented as depicted in FIG. 1, any sections of the wellbore in which operations described in more detail below are performed could be uncased or open hole. Thus, the scope of this disclosure is not limited to any particular details of the system 10 and method.

The tubular string 12 of FIG. 1 comprises coiled tubing 20 and a bottom hole assembly 22. As used herein, the term “coiled tubing” refers to a substantially continuous tubing that is stored on a spool or reel 24. The reel 24 could be mounted, for example, on a skid, a trailer, a floating vessel, a vehicle, etc., for transport to a wellsite. Although not shown in FIG. 1, a control room or cab would typically be provided with instrumentation, computers, controllers, recorders, etc., for controlling equipment such as an injector 26 and a blowout preventer stack 28.

As used herein, the term “bottom hole assembly” refers to an assembly connected at a distal end of a tubular string in a well. It is not necessary for a bottom hole assembly to be positioned or used at a “bottom” of a hole or well.

When the tubular string 12 is positioned in the wellbore 14, an annulus 30 is formed radially between them. Fluid, slurries, etc., can be flowed from surface into the annulus 30 via, for example, a casing valve 32. One or more pumps 34 may be used for this purpose. Fluid can also be flowed to surface from the wellbore 14 via the annulus 30 and valve 32.

Fluid, slurries, etc., can also be flowed from surface into the wellbore 14 via the tubing 20, for example, using one or more pumps 36. Fluid can also be flowed to surface from the wellbore 14 via the tubing 20.

In the further description below of the examples of FIGS. 2A-9, one or more flow conveyed devices are used to block or plug openings in the system 10 of FIG. 1. However, it should be clearly understood that these methods and the flow conveyed device may be used with other systems, and the flow conveyed device may be used in other methods in keeping with the principles of this disclosure.

The example methods described below allow existing fluid passageways to be blocked permanently or temporarily in a variety of different applications. Certain flow conveyed device examples described below are made of a fibrous material and comprise a central body, a “knot” or other enlarged geometry. Other flow control device examples may not be made of a fibrous material, may not have a centrally positioned body, and/or may not comprise a knot.

The devices are conveyed into leak paths using pumped fluid. Fibrous material extending outwardly from a body of a device can “find” and follow the fluid flow, pulling the enlarged geometry into a restricted portion of a flow path, causing the enlarged geometry and additional strands to become tightly wedged into the flow path thereby sealing off fluid communication.

The devices can be made of degradable or non-degradable materials. The degradable materials can be either self-degrading, or can require degrading treatments, such as, by exposing the materials to certain acids, certain base compositions, certain chemicals, certain types of radiation (e.g., electromagnetic or “nuclear”), or elevated temperature. The exposure can be performed at a desired time using a form of well intervention, such as, by spotting or circulating a fluid in the well so that the material is exposed to the fluid.

In some examples, the material can be an acid degradable material (e.g., nylon, etc.), a mix of acid degradable material (for example, nylon fibers mixed with particulate such as calcium carbonate), self-degrading material (e.g., poly-lactic acid (PLA), poly-glycolic acid (PGA), etc.), material that degrades by galvanic action (such as, magnesium alloys, aluminum alloys, etc.), a combination of different self-degrading materials, or a combination of self-degrading and non-self-degrading materials.

Multiple materials can be pumped together or separately. For example, nylon and calcium carbonate could be pumped as a mixture, or the nylon could be pumped first to initiate a seal, followed by calcium carbonate to enhance the seal.

In certain examples described below, the device can be made of knotted fibrous materials. Multiple knots can be used with any number of loose ends. The ends can be frayed or un-frayed. The fibrous material can be rope, fabric, cloth or another woven or braided structure.

The device can be used to block open sleeve valves, perforations or any leak paths in a well (such as, leaking connections in casing, corrosion holes, etc.). An opening in a well tool, whether formed intentionally or inadvertently, can be blocked using the device. Any opening through which fluid flows can be blocked with a suitably configured device.

In one example method described below, a well with an existing perforated zone can be re-completed. Devices (either degradable or non-degradable) are conveyed by flow to plug all existing perforations.

The well can then be re-completed using any desired completion technique. If the devices are degradable, a degrading treatment can then be placed in the well to open up the plugged perforations (if desired).

In another example method described below, multiple formation zones can be perforated and fractured (or otherwise stimulated, such as, by acidizing) in a single trip of the bottom hole assembly 22 into the well. In the method, one zone is perforated, the zone is fractured or otherwise stimulated, and then the perforated zone is plugged using one or more devices.

These steps are repeated for each additional zone, except that a last zone may not be plugged. All of the plugged zones are eventually unplugged by waiting a certain period of time (if the devices are self-degrading), by applying an appropriate degrading treatment, or by mechanically removing the devices.

Referring specifically now to FIGS. 2A-D, steps in an example of a method in which the bottom hole assembly 22 of FIG. 1 can be used in re-completing a well are representatively illustrated. In this method (see FIG. 2A), the well has existing perforations 38 that provide for fluid communication between an earth formation zone 40 and an interior

of the casing 16. However, it is desired to re-complete the zone 40, in order to enhance the fluid communication.

Referring additionally now to FIG. 2B, the perforations 38 are plugged, thereby preventing flow through the perforations into the zone 40. Plugs 42 in the perforations can be flow conveyed devices, as described more fully below. In that case, the plugs 42 can be conveyed through the casing 16 and into engagement with the perforations 38 by fluid flow 44.

Referring additionally now to FIG. 2C, new perforations 46 are formed through the casing 16 and cement 18 by use of an abrasive jet perforator 48. In this example, the bottom hole assembly 22 includes the perforator 48 and a circulating valve assembly 50. Although the new perforations 46 are depicted as being formed above the existing perforations 38, the new perforations could be formed in any location in keeping with the principles of this disclosure.

Note that other means of providing perforations 46 may be used in other examples. Explosive perforators, drills, etc., may be used if desired. The scope of this disclosure is not limited to any particular perforating means, or to use with perforating at all.

The circulating valve assembly 50 controls flow between the coiled tubing 20 and the perforator 48, and controls flow between the annulus 30 and an interior of the tubular string 12. Instead of conveying the plugs 42 into the well via flow 44 through the interior of the casing 16 (see FIG. 2B), in other examples the plugs could be deployed into the tubular string 12 and conveyed by fluid flow 52 through the tubular string prior to the perforating operation. In that case, a valve 54 of the circulating valve assembly 50 could be opened to allow the plugs 42 to exit the tubular string 12 and flow into the interior of the casing 16 external to the tubular string.

Referring additionally now to FIG. 2D, the zone 40 has been fractured or otherwise stimulated by applying increased pressure to the zone after the perforating operation. Enhanced fluid communication is now permitted between the zone 40 and the interior of the casing 16.

Note that fracturing is not necessary in keeping with the principles of this disclosure. Although certain examples described herein utilize fracturing, it should be understood that other types of stimulation operations (such as acidizing) may be performed instead of, or in addition to, fracturing.

In the FIG. 2D example, the plugs 42 prevent the pressure applied to fracture the zone 40 via the perforations 46 from leaking into the zone via the perforations 38. The plugs 42 may remain in the perforations 38 and continue to prevent flow through the perforations, or the plugs may degrade, if desired, so that flow is eventually permitted through the perforations.

In other examples, fractures may be formed via the existing perforations 38, and no new perforations may be formed. In one technique, pressure may be applied in the casing 16 (e.g., using the pump 34), thereby initially fracturing the zone 40 via some of the perforations 38 that receive most of the fluid flow 44. After the initial fracturing of the zone 40, and while the fluid is flowed through the casing 16, plugs 42 can be released into the casing, so that the plugs seal off those perforations 38 that are receiving most of the fluid flow.

In this way, the fluid 44 will be diverted to other perforations 38, so that the zone 40 will also be fractured via those other perforations 38. The plugs 42 can be released into the casing 16 continuously or periodically as the fracturing operation progresses, so that the plugs gradually seal off all, or most, of the perforations 38 as the zone 40 is fractured via the perforations. That is, at each point in the fracturing

operation, the plugs **42** will seal off those perforations **38** through which most of the fluid flow **44** passes, which are the perforations via which the zone **40** has been fractured.

Referring additionally now to FIGS. 3A-D, steps in another example of a method in which the bottom hole assembly **22** of FIG. 1 can be used in completing multiple zones **40a-c** of a well are representatively illustrated. The multiple zones **40a-c** are each perforated and fractured during a single trip of the tubular string **12** into the well.

In FIG. 3A, the tubular string **12** has been deployed into the casing **16**, and has been positioned so that the perforator **48** is at the first zone **40a** to be completed. The perforator **48** is then used to form perforations **46a** through the casing **16** and cement **18**, and into the zone **40a**.

In FIG. 3B, the zone **40a** has been fractured by applying increased pressure to the zone via the perforations **46a**. The fracturing pressure may be applied, for example, via the annulus **30** from the surface (e.g., using the pump **34** of FIG. 1), or via the tubular string **12** (e.g., using the pump **36** of FIG. 1). The scope of this disclosure is not limited to any particular fracturing means or technique, or to the use of fracturing at all.

After fracturing of the zone **40a**, the perforations **46a** are plugged by deploying plugs **42a** into the well and conveying them by fluid flow into sealing engagement with the perforations. The plugs **42a** may be conveyed by flow **44** through the casing **16** (e.g., as in FIG. 2B), or by flow **52** through the tubular string **12** (e.g., as in FIG. 2C).

The tubular string **12** is repositioned in the casing **16**, so that the perforator **48** is now located at the next zone **40b** to be completed. The perforator **48** is then used to form perforations **46b** through the casing **16** and cement **18**, and into the zone **40b**. The tubular string **12** may be repositioned before or after the plugs **42a** are deployed into the well.

In FIG. 3C, the zone **40b** has been fractured by applying increased pressure to the zone via the perforations **46b**. The fracturing pressure may be applied, for example, via the annulus **30** from the surface (e.g., using the pump **34** of FIG. 1), or via the tubular string **12** (e.g., using the pump **36** of FIG. 1).

After fracturing of the zone **40b**, the perforations **46b** are plugged by deploying plugs **42b** into the well and conveying them by fluid flow into sealing engagement with the perforations. The plugs **42b** may be conveyed by flow **44** through the casing **16**, or by flow **52** through the tubular string **12**.

The tubular string **12** is repositioned in the casing **16**, so that the perforator **48** is now located at the next zone **40c** to be completed. The perforator **48** is then used to form perforations **46c** through the casing **16** and cement **18**, and into the zone **40c**. The tubular string **12** may be repositioned before or after the plugs **42b** are deployed into the well.

In FIG. 3D, the zone **40c** has been fractured by applying increased pressure to the zone via the perforations **46c**. The fracturing pressure may be applied, for example, via the annulus **30** from the surface (e.g., using the pump **34** of FIG. 1), or via the tubular string **12** (e.g., using the pump **36** of FIG. 1).

In some examples, the perforations **46c** could be plugged after the zone **40c** is fractured or otherwise stimulated. For example, such plugging of the perforations **46c** could be performed in order to verify that the plugs are effectively blocking flow from the casing **16** to the zones **40a-c**.

The plugs **42a,b** are then degraded and no longer prevent flow through the perforations **46a,b**. Thus, as depicted in FIG. 3D, flow is permitted between the interior of the casing **16** and each of the zones **40a-c**.

The plugs **42a,b** may be degraded in any manner. The plugs **42a,b** may degrade in response to application of a degrading treatment, in response to passage of a certain period of time, or in response to exposure to elevated downhole temperature. The degrading treatment could include exposing the plugs **42a,b** to a particular type of radiation, such as electromagnetic radiation (e.g., light having a certain wavelength or range of wavelengths, gamma rays, etc.) or “nuclear” particles (e.g., gamma, beta, alpha or neutron).

The plugs **42a,b** may degrade by galvanic action or by dissolving. The plugs **42a,b** may degrade in response to exposure to a particular fluid, either naturally occurring in the well (such as water or hydrocarbon fluid), or introduced therein (such as a fluid having a particular pH).

Note that any number of zones may be completed in any order in keeping with the principles of this disclosure. The zones **40a-c** may be sections of a single earth formation, or they may be sections of separate formations.

In other examples, the plugs **42** may not be degraded. The plugs **42** could instead be mechanically removed, for example, by milling or otherwise cutting the plugs **42** away from the perforations, or by grabbing and pulling the plugs from the perforations. In any of the method examples described above, after the fracturing or other stimulating operation(s) are completed, the plugs **42** can be milled off or otherwise removed from the perforations **38**, **46**, **46a,b** without dissolving, melting, dispersing or otherwise degrading a material of the plugs.

Referring additionally now to FIG. 4A, an example of a flow conveyed device **60** that can incorporate the principles of this disclosure is representatively illustrated. The device **60** may be used for any of the plugs **42**, **42a,b** in the method examples described above, or the device may be used in other methods.

The device **60** example of FIG. 4A includes multiple fibers **62** extending outwardly from an enlarged body **64**. As depicted in FIG. 4A, each of the fibers **62** has a lateral dimension (e.g., a thickness or diameter) that is substantially smaller than a size (e.g., a thickness or diameter) of the body **64**.

The body **64** can be dimensioned so that it will effectively engage and seal off a particular opening in a well. For example, if it is desired for the device **60** to seal off a perforation in a well, the body **64** can be formed so that it is somewhat larger than a diameter of the perforation. If it is desired for multiple devices **60** to seal off multiple openings having a variety of dimensions (such as holes caused by corrosion of the casing **16**), then the bodies **64** of the devices can be formed with a corresponding variety of sizes.

In the FIG. 4A example, the fibers **62** are joined together (e.g., by braiding, weaving, cabling, etc.) to form lines **66** that extend outwardly from the body **64**. In this example, there are two such lines **66**, but any number of lines (including one) may be used in other examples.

The lines **66** may be in the form of one or more ropes, in which case the fibers **62** could comprise frayed ends of the rope(s). In addition, the body **64** could be formed by one or more knots in the rope(s). In some examples, the body **64** can comprise a fabric or cloth, the body could be formed by one or more knots in the fabric or cloth, and the fibers **62** could extend from the fabric or cloth.

In the FIG. 4A example, the body **64** is formed by a double overhand knot in a rope, and ends of the rope are frayed, so that the fibers **62** are splayed outward. In this manner, the fibers **62** will cause significant fluid drag when

the device **60** is deployed into a flow stream, so that the device will be effectively “carried” by, and “follow,” the flow.

However, it should be clearly understood that other types of bodies and other types of fibers may be used in other examples. The body **64** could have other shapes, the body could be hollow or solid, and the body could be made up of one or multiple materials. The fibers **62** are not necessarily joined by lines **66**, and the fibers are not necessarily formed by fraying ends of ropes or other lines. Thus, the scope of this disclosure is not limited to the construction, configuration or other details of the device **60** as described herein or depicted in the drawings.

Referring additionally now to FIG. **4B**, another example of the device **60** is representatively illustrated. In this example, the device **60** is formed using multiple braided lines **66** of the type known as “mason twine.” The multiple lines **66** are knotted (such as, with a double or triple overhand knot or other type of knot) to form the body **64**. Ends of the lines **66** are not necessarily be frayed in these examples, although the lines do comprise fibers (such as the fibers **62** described above).

Referring additionally now to FIG. **5**, another example of the device **60** is representatively illustrated. In this example, four sets of the fibers **62** are joined by a corresponding number of lines **66** to the body **64**. The body **64** is formed by one or more knots in the lines **66**.

FIG. **5** demonstrates that a variety of different configurations are possible for the device **60**. Accordingly, the principles of this disclosure can be incorporated into other configurations not specifically described herein or depicted in the drawings. Such other configurations may include fibers joined to bodies without use of lines, bodies formed by techniques other than knotting, etc.

Referring additionally now to FIGS. **6A & B**, an example of a use of the device **60** of FIG. **4** to seal off an opening **68** in a well is representatively illustrated. In this example, the opening **68** is a perforation formed through a sidewall **70** of a tubular string **72** (such as, a casing, liner, tubing, etc.). However, in other examples the opening **68** could be another type of opening, and may be formed in another type of structure.

The device **60** is deployed into the tubular string **72** and is conveyed through the tubular string by fluid flow **74**. The fibers **62** of the device **60** enhance fluid drag on the device, so that the device is influenced to displace with the flow **74**.

Since the flow **74** (or a portion thereof) exits the tubular string **72** via the opening **68**, the device **60** will be influenced by the fluid drag to also exit the tubular string via the opening **68**. As depicted in FIG. **6B**, one set of the fibers **62** first enters the opening **68**, and the body **64** follows. However, the body **64** is appropriately dimensioned, so that it does not pass through the opening **68**, but instead is lodged or wedged into the opening. In some examples, the body **64** may be received only partially in the opening **68**, and in other examples the body may be entirely received in the opening.

The body **64** may completely or only partially block the flow **74** through the opening **68**. If the body **64** only partially blocks the flow **74**, any remaining fibers **62** exposed to the flow in the tubular string **72** can be carried by that flow into any gaps between the body and the opening **68**, so that a combination of the body and the fibers completely blocks flow through the opening.

In another example, the device **60** may partially block flow through the opening **68**, and another material (such as, calcium carbonate, PLA or PGA particles) may be deployed

and conveyed by the flow **74** into any gaps between the device and the opening, so that a combination of the device and the material completely blocks flow through the opening.

The device **60** may permanently prevent flow through the opening **68**, or the device may degrade to eventually permit flow through the opening. If the device **60** degrades, it may be self-degrading, or it may be degraded in response to any of a variety of different stimuli. Any technique or means for degrading the device **60** (and any other material used in conjunction with the device to block flow through the opening **68**) may be used in keeping with the scope of this disclosure.

In other examples, the device **60** may be mechanically removed from the opening **68**. For example, if the body **64** only partially enters the opening **68**, a mill or other cutting device may be used to cut the body from the opening.

Referring additionally now to FIGS. **7-9**, additional examples of the device **60** are representatively illustrated. In these examples, the device **60** is surrounded by, encapsulated in, molded in, or otherwise retained by, a retainer **80**.

The retainer **80** aids in deployment of the device **60**, particularly in situations where multiple devices are to be deployed simultaneously. In such situations, the retainer **80** for each device **60** prevents the fibers **62** and/or lines **66** from becoming entangled with the fibers and/or lines of other devices.

The retainer **80** could in some examples completely enclose the device **60**. In other examples, the retainer **80** could be in the form of a binder that holds the fibers **62** and/or lines **66** together, so that they do not become entangled with those of other devices.

In some examples, the retainer **80** could have a cavity therein, with the device **60** (or only the fibers **62** and/or lines **66**) being contained in the cavity. In other examples, the retainer **80** could be molded about the device **60** (or only the fibers **62** and/or lines **66**).

At least after deployment of the device **60** into the well, the retainer **80** dissolves, melts, disperses or otherwise degrades, so that the device is capable of sealing off an opening **68** in the well, as described above. For example, the retainer **80** can be made of a material **82** that degrades in a wellbore environment.

The retainer material **82** may degrade after deployment into the well, but before arrival of the device **60** at the opening **68** to be plugged. In other examples, the retainer material **82** may degrade at or after arrival of the device **60** at the opening **68** to be plugged. If the device **60** also comprises a degradable material, then preferably the retainer material **82** degrades prior to the device material.

The material **82** could, in some examples, melt at elevated wellbore temperatures. The material **82** could be chosen to have a melting point that is between a temperature at the earth’s surface and a temperature at the opening **68**, so that the material melts during transport from the surface to the downhole location of the opening.

The material **82** could, in some examples, dissolve when exposed to wellbore fluid. The material **82** could be chosen so that the material begins dissolving as soon as it is deployed into the wellbore **14** and contacts a certain fluid (such as, water, brine, hydrocarbon fluid, etc.) therein. In other examples, the fluid that initiates dissolving of the material **82** could have a certain pH range that causes the material to dissolve.

Note that it is not necessary for the material **82** to melt or dissolve in the well. Various other stimuli (such as, passage of time, elevated pressure, flow, turbulence, etc.) could cause

the material **82** to disperse, degrade or otherwise cease to retain the device **60**. The material **82** could degrade in response to any one, or a combination, of: passage of a predetermined period of time in the well, exposure to a predetermined temperature in the well, exposure to a predetermined fluid in the well, exposure to radiation in the well and exposure to a predetermined chemical composition in the well. Thus, the scope of this disclosure is not limited to any particular stimulus or technique for dispersing or degrading the material **82**, or to any particular type of material.

In some examples, the material **82** can remain on the device **60**, at least partially, when the device engages the opening **68**. For example, the material **82** could continue to cover the body **64** (at least partially) when the body engages and seals off the opening **68**. In such examples, the material **82** could advantageously comprise a relatively soft, viscous and/or resilient material, so that sealing between the device **60** and the opening **68** is enhanced.

Suitable relatively low melting point substances that may be used for the material **82** can include wax (e.g., paraffin wax, vegetable wax), ethylene-vinyl acetate copolymer (e.g., ELVAX™ available from DuPont), atactic polypropylene and eutectic alloys. Suitable relatively soft substances that may be used for the material **82** can include a soft silicone composition or a viscous liquid or gel. Suitable dissolvable materials can include PLA, PGA, anhydrous boron compounds (such as anhydrous boric oxide and anhydrous sodium borate), polyvinyl alcohol (PVA), polyvinyl acetate (PVAc), polyethylene oxide, salts and carbonates.

In FIG. 7, the retainer **80** is in a cylindrical form. The device **60** is encapsulated in, or molded in, the retainer material **82**. The fibers **62** and lines **66** are, thus, prevented from becoming entwined with the fibers and lines of any other devices **60**.

In FIG. 8, the retainer **80** is in a spherical form. In addition, the device **60** is compacted, and its compacted shape is retained by the retainer material **82**. A shape of the retainer **80** can be chosen as appropriate for a particular device **60** shape, in compacted or un-compacted form. A frangible coating **88** may be provided on the retainer **80**.

In FIG. 9, the retainer **80** is in a cubic form. Thus, any type of shape (polyhedron, spherical, cylindrical, etc.) may be used for the retainer **80**, in keeping with the principles of this disclosure.

In some examples, the devices **60** can be prepared from non-fibrous or nonwoven material, and the devices may or may not be knotted. The devices **60** can also be prepared from film, tube, or nonwoven fabric. The devices **60** may be prepared from a single sheet of material or multiple strips of sheet material.

Polyvinyl alcohol (PVA) and polyvinyl acetate (PVAc) are described above as suitable soluble retainer materials **82**, but these materials may be used for the device **60** itself (with or without the retainer **80**). PVA is available with dissolution temperatures in water over a wide range (e.g., ambient temperature to 175° F.). PVA and PVAc can be used in the form of film, tube, and fiber or filament.

Some advantages of PVA include: 1) PVA can be formulated to be insoluble at a typically lowered circulating temperature during a fracturing operation, and later dissolve when heated to bottom hole static temperature. No additional treatment is required to remove the knot or other plugging device made with PVA. 2) PVA can be cross-linked with borate ion or aluminum ion to decrease its dissolution

rate. 3) PVA properties can be modified by varying a degree of hydrolysis, copolymerization, or addition of plasticizer.

An example of a PVA knot device **60** can be formed as follows: A length of PVA tube (for example, a 4 inch (~10 cm) width flat tube made from 3 mil (~0.08 mm) M1030 PVA film available from MonoSol, LLC of Portage, Indiana USA) is turned halfway inside-out to form a double-walled tube. The tube is folded in half lengthwise and one end is pinched in a vise. The other end is connected to a vacuum pump to remove air from the tube. The resulting flattened tube is twisted into a tight strand. The resulting strand is tied in a triple overhand knot. The knot can be seated against a 0.42 inch (~10.7 mm) diameter orifice and pressurized to 4500 psi (~31 MPa) with water. The knot seals the orifice, completely shutting off the flow of water.

Another material suitable for use in the device **60** is an acid-resistant material that is water-soluble. Poly-methacrylic acid is insoluble at low pH, but dissolves at neutral pH. Devices **60** made from poly-methacrylic acid could be used as a diverter in an acid treatment to block treated perforations and divert the acid to other perforations. After the treatment is complete, the devices **60** would dissolve as the pH rises. No remedial treatment would be required to remove the plugs.

Referring additionally now to FIG. 10, another example of the flow conveyed plugging device **60** and the retainer **80** is representatively illustrated. In this example, the retainer **80** is flexible and fluid-filled, but still retains the device **60**, so that the fibers **62** (or lines **66**) do not become entangled with those of other devices.

The retainer material **82** in this example is a liquid. The coating **88** is a flexible membrane or bag that contains the retainer material **82** and the device **60** therein. The coating **88** may dissolve, melt, disperse, break or otherwise degrade, in order to release the device **60** for plugging an opening in a well.

The device body **64** and fibers **62** may comprise any of the materials described herein, or other materials. It is not necessary for the body **64** and the fibers **62** to be made of the same material. For example, the body **64** could comprise a material suitable for engaging and sealing off a particular opening in a well, and the fibers **62** could comprise a material suitable for producing a desired drag coefficient, so that the device **60** will be conveyed by flow to the opening.

The body **64** is not necessarily made of a fibrous material. For example, the body **64** could comprise an elastomer, a plastic, a relatively deformable metal alloy, etc.

Although the device **60** is depicted in FIG. 10 as having the fibers **62** extending outwardly from one side of the body **64**, any of the device configurations described herein could be used with the retainer **80** of FIG. 10. The device **60** of FIG. 10 could also be used with any of the other retainers **80** described herein, or would be used without a retainer. The fibers **62** could extend from any or all sides of the body **64**, and the fibers could be combined into any number of lines **66**. Either or both of the body **64** and fibers **62** may be made of degradable, non-degradable, or a combination of degradable and non-degradable materials. Thus, the scope of this disclosure is not limited to any particular configuration of the device **60**, the retainer **80**, or any combination thereof.

Referring additionally now to FIG. 11, another configuration of the flow conveyed plugging device **60** is representatively illustrated. In this example, the lines **66** extend outwardly from the body **64** of the device **60**.

The device **60** of FIG. 11 could be used with any of the retainers **80** described herein, or could be used without a retainer. The lines **66** may comprise fibers **62** and, if so, the



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fibers could be splayed outward or the lines could be frayed to increase a drag coefficient of the device 60.

The lines 66 could extend from any or all sides of the body 64. The lines 66 could comprise rope, twine, string, fabric, cloth, film, tubes, filaments, a single sheet of material, multiple strips of sheet material, etc. Either or both of the body 64 and lines 66 may be made of degradable, non-degradable, or a combination of degradable and non-degradable materials. Thus, the scope of this disclosure is not limited to any particular configuration of the device 60 or its lines 66.

The device body 64 and lines 66 may comprise any of the materials described herein, or other materials. It is not necessary for the body 64 and the lines 66 to be made of the same material. For example, the body 64 could comprise a material suitable for engaging and sealing off a particular opening in a well, and the lines 66 could comprise a material suitable for producing a desired drag coefficient, so that the device 60 will be conveyed by flow to the opening.

The body 64 is not necessarily made of a fibrous material. For example, the body 64 could comprise an elastomer, a plastic, a relatively deformable metal alloy, etc.

Referring additionally now to FIG. 12, a cross-sectional view of another example of the device 60 is representatively illustrated. The device 60 may be used in any of the systems and methods described herein, or may be used in other systems and methods.

In this example, the body of the device 60 is made up of filaments or fibers 62 formed in the shape of a ball or sphere. Of course, other shapes may be used, if desired.

The filaments or fibers 62 may make up all, or substantially all, of the device 60. The fibers 62 may be randomly oriented, or they may be arranged in various orientations as desired.

In the FIG. 12 example, the fibers 62 are retained by the dissolvable, degradable or dispersible material 82. In addition, a frangible coating may be provided on the device 60, for example, in order to delay dissolving of the material 82 until the device has been deployed into a well (as in the examples of FIGS. 8 & 10).

The device 60 of FIG. 12 can be used in a diversion fracturing operation (in which perforations receiving the most fluid are plugged to divert fluid flow to other perforations), in a re-completion operation (e.g., as in the FIG. 2A-D example), or in a multiple zone perforate and fracture operation (e.g., as in the FIGS. 3A-D example).

One advantage of the FIG. 12 device 60 is that it is capable of sealing on irregularly shaped openings, perforations, leak paths or other passageways. The device 60 can also tend to "stick" or adhere to an opening, for example, due to engagement between the fibers 62 and structure surrounding (and in) the opening. In addition, there is an ability to selectively seal openings.

The fibers 62 could, in some examples, comprise wool fibers. The device 60 may be reinforced (e.g., using the material 82 or another material) or may be made entirely of fibrous material with a substantial portion of the fibers 62 randomly oriented.

The fibers 62 could, in some examples, comprise metal wool, or crumpled and/or compressed wire. Wool may be retained with wax or other material (such as the material 82) to form a ball, sphere, cylinder or other shape.

In the FIG. 12 example, the material 82 can comprise a wax (or eutectic metal or other material) that melts at a selected predetermined temperature. A wax device 60 may

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be reinforced with fibers 62, so that the fibers and the wax (material 82) act together to block a perforation or other passageway.

The selected melting point can be slightly below a static wellbore temperature. The wellbore temperature during fracturing is typically depressed due to relatively low temperature fluids entering wellbore. After fracturing, wellbore temperature will typically increase, thereby melting the wax and releasing the reinforcement fibers 62.

This type of device 60 in the shape of a ball or other shapes may be used to operate downhole tools in a similar fashion. In FIG. 14, a well tool 110 is depicted with a passageway 112 extending longitudinally through the well tool. The well tool 110 could, for example, be connected in the casing 16 of FIG. 1, or it could be connected in another tubular string (such as a production tubing string, the tubular string 12, etc.).

The device 60 is depicted in FIG. 14 as being sealingly engaged with a seat 114 formed in a sliding sleeve 116 of the well tool 110. When the device 60 is so engaged in the well tool 110 (for example, after the well tool is deployed into a well and appropriately positioned), a pressure differential may be produced across the device and the sliding sleeve 116, in order to shear frangible members 118 and displace the sleeve downward (as viewed in FIG. 14), thereby allowing flow between the passageway 112 and an exterior of the well tool 110 via openings 120 formed through an outer housing 122.

The material 82 of the device 60 can then dissolve, disperse or otherwise degrade to thereby permit flow through the passageway 112. Of course, other types of well tools (such as, packer setting tools, frac plugs, testing tools, etc.) may be operated or actuated using the device 60 in keeping with the scope of this disclosure.

A drag coefficient of the device 60 in any of the examples described herein may be modified appropriately to produce a desired result. For example, in a diversion fracturing operation, it is typically desirable to block perforations in a certain location in a wellbore. The location is usually at the perforations taking the most fluid.

Natural fractures in an earth formation penetrated by the wellbore make it so that certain perforations receive a larger portion of fracturing fluids. For these situations and others, the device 60 shape, size, density and other characteristics can be selected, so that the device tends to be conveyed by flow to a certain corresponding section of the wellbore.

For example, devices 60 with a larger coefficient of drag (Cd) may tend to seat more toward a toe of a generally horizontal or lateral wellbore. Devices 60 with a smaller Cd may tend to seat more toward a heel of the wellbore. For example, if the wellbore 14 depicted in FIG. 2B is horizontal or highly deviated, the heel would be at an upper end of the illustrated wellbore, and the toe would be at the lower end of the illustrated wellbore (e.g., the direction of the fluid flow 44 is from the heel to the toe).

Smaller devices 60 with long fibers 62 floating freely (see the example of FIG. 13) may have a strong tendency to seat at or near the heel. A diameter of the device 60 and the free fiber 62 length can be appropriately selected, so that the device is more suited to stopping and sealingly engaging perforations anywhere along the length of the wellbore.

Acid treating operations can benefit from use of the device 60 examples described herein. Pumping friction causes hydraulic pressure at the heel to be considerably higher than at the toe. This means that the fluid volume pumped into a formation at the heel will be considerably higher than at the toe. Turbulent fluid flow increases this

effect. Gelling additives might reduce an onset of turbulence and decrease the magnitude of the pressure drop along the length of the wellbore.

Higher initial pressure at the heel allows zones to be acidized and then plugged starting at the heel, and then progressively down along the wellbore. This mitigates waste of acid from attempting to acidize all of the zones at the same time.

The free fibers **62** of the FIGS. 4-6B & **13** examples greatly increase the ability of the device **60** to engage the first open perforation (or other leak path) it encounters. Thus, the devices **60** with low Cd and long fibers **62** can be used to plug from upper perforations to lower perforations, while turbulent acid with high frictional pressure drop is used so that the acid treats the unplugged perforations nearest the top of the wellbore with acid first.

In examples of the device **60** where a wax material (such as the material **82**) is used, the fibers **62** (including the body **64**, lines **66**, knots, etc.) may be treated with a treatment fluid that repels wax (e.g., during a molding process). This may be useful for releasing the wax from the fibrous material after fracturing or otherwise compromising the retainer **80** and/or a frangible coating thereon.

Suitable release agents are water-wetting surfactants (e.g., alkyl ether sulfates, high hydrophilic-lipophilic balance (HLB) nonionic surfactants, betaines, alkyarylsulfonates, alkyldiphenyl ether sulfonates, alkyl sulfates). The release fluid may also comprise a binder to maintain the knot or body **64** in a shape suitable for molding. One example of a binder is a polyvinyl acetate emulsion.

Broken-up or fractured devices **60** can have lower Cd. Broken-up or fractured devices **60** can have smaller cross-sections and can pass through the annulus **30** between tubing **20** and casing **16** more readily.

The restriction **98** (see FIG. **10**) may be connected in any line or pipe that the devices **60** are pumped through, in order to cause the devices to fracture as they pass through the restriction. This may be used to break up and separate devices **60** into wax and non-wax parts. The restriction **98** may also be used for rupturing a frangible coating covering a soluble wax material **82** to allow water or other well fluids to dissolve the wax.

Fibers **62** may extend outwardly from the device **60**, whether or not the body **64** or other main structure of the device also comprises fibers. For example, a ball (or other shape) made of any material could have fibers **62** attached to and extending outwardly therefrom. Such a device **60** will be better able to find and cling to openings, holes, perforations or other leak paths near the heel of the wellbore, as compared to the ball (or other shape) without the fibers **62**.

For any of the device **60** examples described herein, the fibers **62** may not dissolve, disperse or otherwise degrade in the well. In such situations, the devices **60** (or at least the fibers **62**) may be removed from the well by swabbing, scraping, circulating, milling or other mechanical methods.

In situations where it is desired for the fibers **62** to dissolve, disperse or otherwise degrade in the well, nylon is a suitable acid soluble material for the fibers. Nylon **6** and nylon **66** are acid soluble and suitable for use in the device **60**. At relatively low well temperatures, nylon **6** may be preferred over nylon **66**, because nylon **6** dissolves faster or more readily.

Self-degrading fiber devices **60** can be prepared from poly-lactic acid (PLA), poly-glycolic acid (PGA), or a combination of PLA and PGA fibers **62**. Such fibers **62** may be used in any of the device **60** examples described herein.

Fibers **62** can be continuous monofilament or multifilament, or chopped fiber. Chopped fibers **62** can be carded and twisted into yarn that can be used to prepare fibrous flow conveyed devices **60**.

The PLA and/or PGA fibers **62** may be coated with a protective material, such as calcium stearate, to slow its reaction with water and thereby delay degradation of the device **60**. Different combinations of PLA and PGA materials may be used to achieve corresponding different degradation times or other characteristics.

PLA resin can be spun into fiber of 1-15 denier, for example. Smaller diameter fibers **62** will degrade faster. Fiber denier of less than 5 may be most desirable. PLA resin is commercially available with a range of melting points (e.g., 140 to 365° F.). Fibers **62** spun from lower melting point PLA resin can degrade faster.

PLA bi-component fiber has a core of high-melting point PLA resin and a sheath of low-melting point PLA resin (e.g., 140° F. melting point sheath on a 265° F. melting point core). The low-melting point resin can hydrolyze more rapidly and generate acid that will accelerate degradation of the high-melting point core. This may enable the preparation of a fibrous device **60** that will have higher strength in a wellbore environment, yet still degrade in a reasonable time. In various examples, a melting point of the resin can decrease in a radially outward direction in the fiber.

It may now be fully appreciated that the above disclosure provides significant advancements to the art of controlling flow in subterranean wells. In some examples described above, the device **60** may be used to block flow through openings in a well, with the device being uniquely configured so that its conveyance with the flow is enhanced.

The above disclosure provides to the art a flow conveyed plugging device **60** for use in a subterranean well. In one example, the device **60** comprises a body **64**, and one or more lines **66** extending outwardly from the body **64**, each of the lines **66** having a lateral dimension that is substantially smaller than a size of the body **64**.

The body **64** may comprise at least one knot. A material of the one or more lines **66** may be selected from the group consisting of film, tube, filament, fabric and sheet material.

The body **64** and one or more lines **66** may be enclosed within a retainer **80**. The retainer **80** may comprise a liquid retainer material **82** within an outer coating **88**.

The outer coating **88** may comprise a flexible material. The outer coating **88** may be degradable in the well.

The body **64** and/or the line(s) **66** may comprise a material selected from the group consisting of poly-vinyl alcohol, poly-vinyl acetate and poly-methacrylic acid. The body **64** and/or the line(s) may be degradable in the well.

A method of plugging an opening **68** in a subterranean well is also provided to the art by the above disclosure. In one example, the method may comprise: deploying at least one flow conveyed plugging device **60** into the well, the flow conveyed plugging device **60** including a body **64** and, extending outwardly from the body, at least one of the group consisting of: a) one or more fibers **62** and b) one or more lines **66**, the flow conveyed plugging device **60** being conveyed by flow in the well into sealing engagement with the opening **68**.

The method may include mechanically removing the plugging device **60** from the opening **68** in the well.

The method may include the plugging device **60** degrading in the well. The plugging device **60** may degrade in response to at least one of the group consisting of: a) contact with a fluid in the well, b) passage of time in the well and c) exposure to heat in the well.

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The method may include a knot of the body **64** blocking flow through the opening **68**.

A material of the lines **66** and/or fibers **62** can be selected from the group consisting of film, tube, filament, fabric and sheet material.

The method may include enclosing the body **64** within a retainer **80**. The retainer **80** may comprise a liquid retainer material **82**.

Another flow conveyed plugging device **60** for use in a subterranean well is described above. In this example, the device **60** comprises a body **64**, and fibers **62** extending outwardly from the body. The flow conveyed plugging device **60** degrades and thereby permits flow through an opening **68** in the well.

The fibers **62** may be joined into at least one line **66** having a lateral dimension that is substantially smaller than a size of the body **64**. The fibers **62** may be included in a material selected from the group consisting of film, tube, filament, fabric and sheet material.

The body **64** and the fibers **62** may be enclosed within a retainer **80**. The retainer **80** may comprise a liquid retainer material **82** within an outer coating **88**.

At least one of the body **64** and the fibers **62** can comprise a material selected from the group consisting of poly-vinyl alcohol, poly-vinyl acetate and poly-methacrylic acid. At least one of the body **64** and the fibers **62** may be degradable in the well.

Although various examples have been described above, with each example having certain features, it should be understood that it is not necessary for a particular feature of one example to be used exclusively with that example. Instead, any of the features described above and/or depicted in the drawings can be combined with any of the examples, in addition to or in substitution for any of the other features of those examples. One example's features are not mutually exclusive to another example's features. Instead, the scope of this disclosure encompasses any combination of any of the features.

Although each example described above includes a certain combination of features, it should be understood that it is not necessary for all features of an example to be used. Instead, any of the features described above can be used, without any other particular feature or features also being used.

It should be understood that the various embodiments described herein may be utilized in various orientations, such as inclined, inverted, horizontal, vertical, etc., and in various configurations, without departing from the principles of this disclosure. The embodiments are described merely as examples of useful applications of the principles of the disclosure, which is not limited to any specific details of these embodiments.

In the above description of the representative examples, directional terms (such as "above," "below," "upper," "lower," etc.) are used for convenience in referring to the accompanying drawings. However, it should be clearly understood that the scope of this disclosure is not limited to any particular directions described herein.

The terms "including," "includes," "comprising," "comprises," and similar terms are used in a non-limiting sense in this specification. For example, if a system, method, apparatus, device, etc., is described as "including" a certain feature or element, the system, method, apparatus, device, etc., can include that feature or element, and can also include other features or elements. Similarly, the term "comprises" is considered to mean "comprises, but is not limited to."

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Of course, a person skilled in the art would, upon a careful consideration of the above description of representative embodiments of the disclosure, readily appreciate that many modifications, additions, substitutions, deletions, and other changes may be made to the specific embodiments, and such changes are contemplated by the principles of this disclosure. For example, structures disclosed as being separately formed can, in other examples, be integrally formed and vice versa. Accordingly, the foregoing detailed description is to be clearly understood as being given by way of illustration and example only, the spirit and scope of the invention being limited solely by the appended claims and their equivalents.

What is claimed is:

1. A method of plugging an opening in a subterranean well, the method comprising:

deploying at least one flow conveyed plugging device into the well, the flow conveyed plugging device including a body and, extending outwardly from the body, at least one of the group consisting of: a) one or more fibers and b) one or more lines;

enclosing the body and the at least one of the group consisting of the one or more fibers and the one or more lines within a retainer, wherein the retainer is flexible and fluid-filled;

the flow conveyed plugging device being conveyed by flow in the well into sealing engagement with the opening; and

a knot of the body blocking flow through the opening.

2. The method of claim 1, further comprising mechanically removing the plugging device from the opening in the well.

3. The method of claim 1, further comprising the plugging device degrading in the well.

4. The method of claim 3, wherein the plugging device degrades in response to at least one of the group consisting of: a) contact with a fluid in the well, b) passage of time in the well and c) exposure to heat in the well.

5. The method of claim 1, wherein the flow conveyed plugging device includes the one or more lines, and wherein a material of the lines is selected from the group consisting of film, tube, filament, fabric and sheet material.

6. The method of claim 1, wherein the flow conveyed plugging device includes the one or more fibers, and wherein a material of the fibers is selected from the group consisting of film, tube, filament, fabric and sheet material.

7. A method of plugging an opening in a subterranean well, the method comprising:

releasing a plugging device into a fluid flow, thereby causing the plugging device to be carried by the fluid flow to the opening, the plugging device comprising a body enclosed by a retainer, and the retainer comprising a resilient material;

the body and the retainer engaging the opening and thereby blocking the opening; and then performing a well operation while the body and the retainer continue to block the opening.

8. The method of claim 7, further comprising a material of the body degrading in the fluid flow.

9. The method of claim 7, further comprising a material of the retainer degrading in the fluid flow.

10. The method of claim 7, further comprising disposing the body in a liquid retainer material.

11. The method of claim 7, in which fibers extend outwardly from the body, and further comprising disposing the body and the fibers in the retainer.

12. The method of claim 11, in which the fibers are joined together to form lines extending outwardly from the body, and in which the disposing further comprises disposing the lines in the retainer.

13. The method of claim 7, in which the body is not 5 attached to the retainer while the plugging device is released into the fluid flow.

14. The method of claim 7, further comprising at least one knot of the body blocking flow through the opening.

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