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Chang et al.

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(54) **HIGH ELECTRON MOBILITY TRANSISTOR AND METHOD OF FABRICATING THE SAME**

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This patent is subject to a terminal disclaimer.

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Related U.S. Application Data

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(30) **Foreign Application Priority Data**

Jul. 19, 2019 (CN) 201910653678.2

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H01L 29/778 (2006.01)
H01L 29/66 (2006.01)

(52) **U.S. Cl.**
CPC ***H01L 29/7786*** (2013.01); ***H01L 29/66462*** (2013.01)

(58) **Field of Classification Search**
None
See application file for complete search history.

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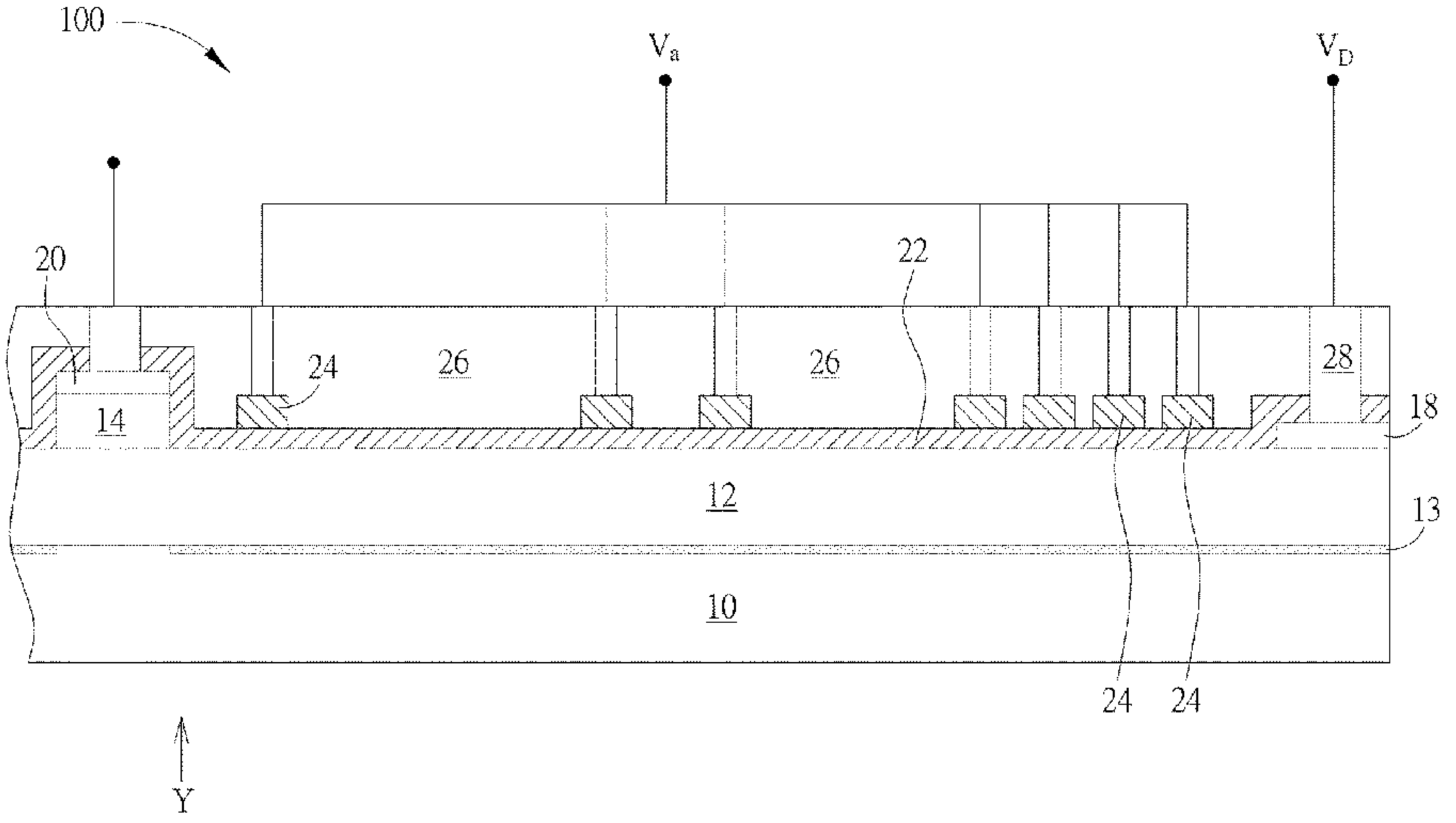
(74) *Attorney, Agent, or Firm* — Winston Hsu

(57) **ABSTRACT**

A high electron mobility transistor includes a first III-V compound layer. A second III-V compound layer is disposed on the first III-V compound layer, wherein the composition of the first III-V compound layer and the second III-V compound layer are different from each other. A source electrode and a drain electrode are disposed on the second III-V compound layer. A gate electrode is disposed on the second III-V compound layer between the source electrode and the drain electrode. An insulating layer is disposed between the drain electrode and the gate electrode and covering the second III-V compound layer. Numerous electrodes are disposed on the insulating layer and contact the insulating layer, wherein the electrodes are positioned between the gate electrode and the drain electrode and a distribution of the electrodes decreases along a direction toward the gate electrode.

19 Claims, 13 Drawing Sheets



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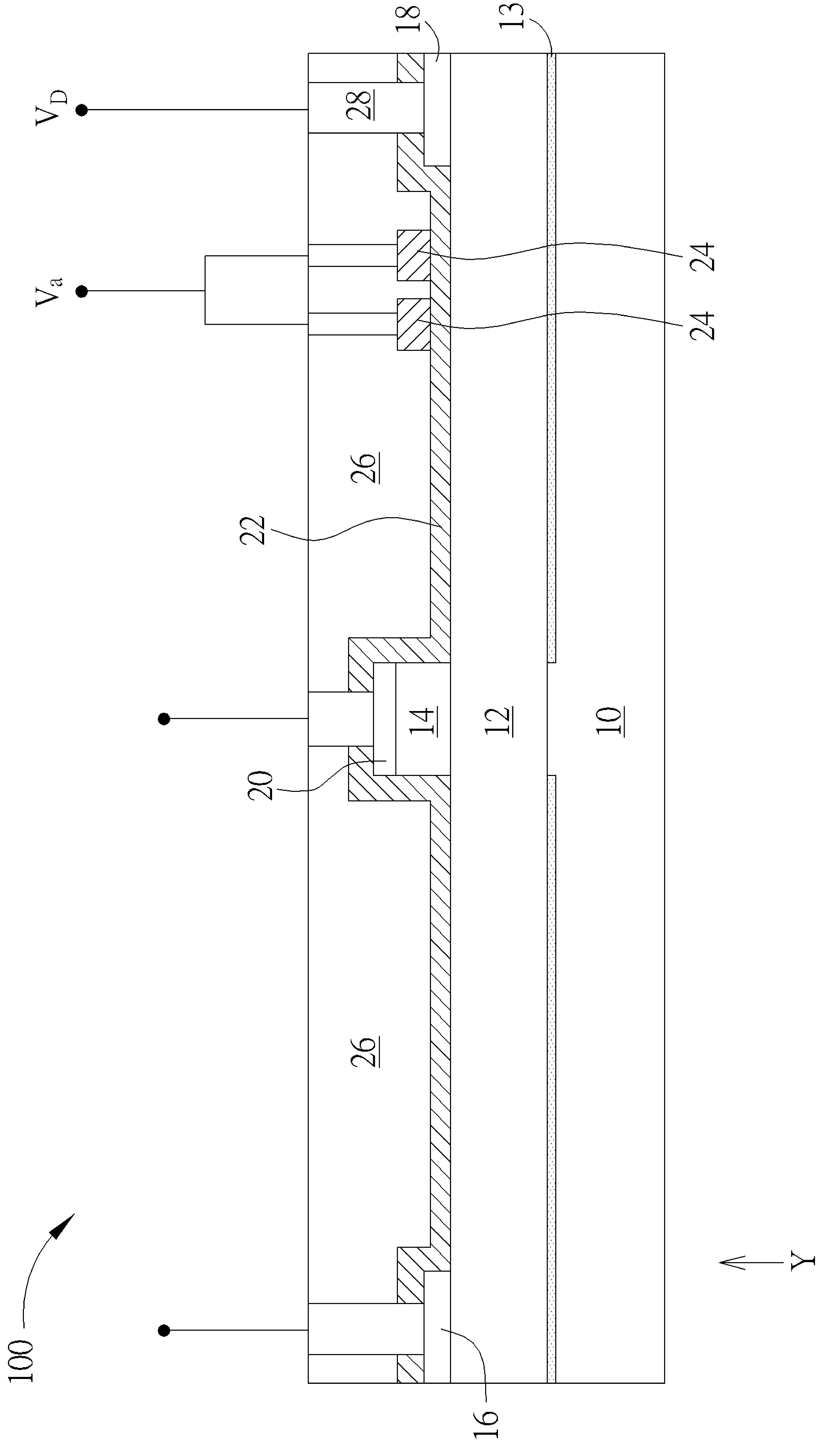

FIG. 1

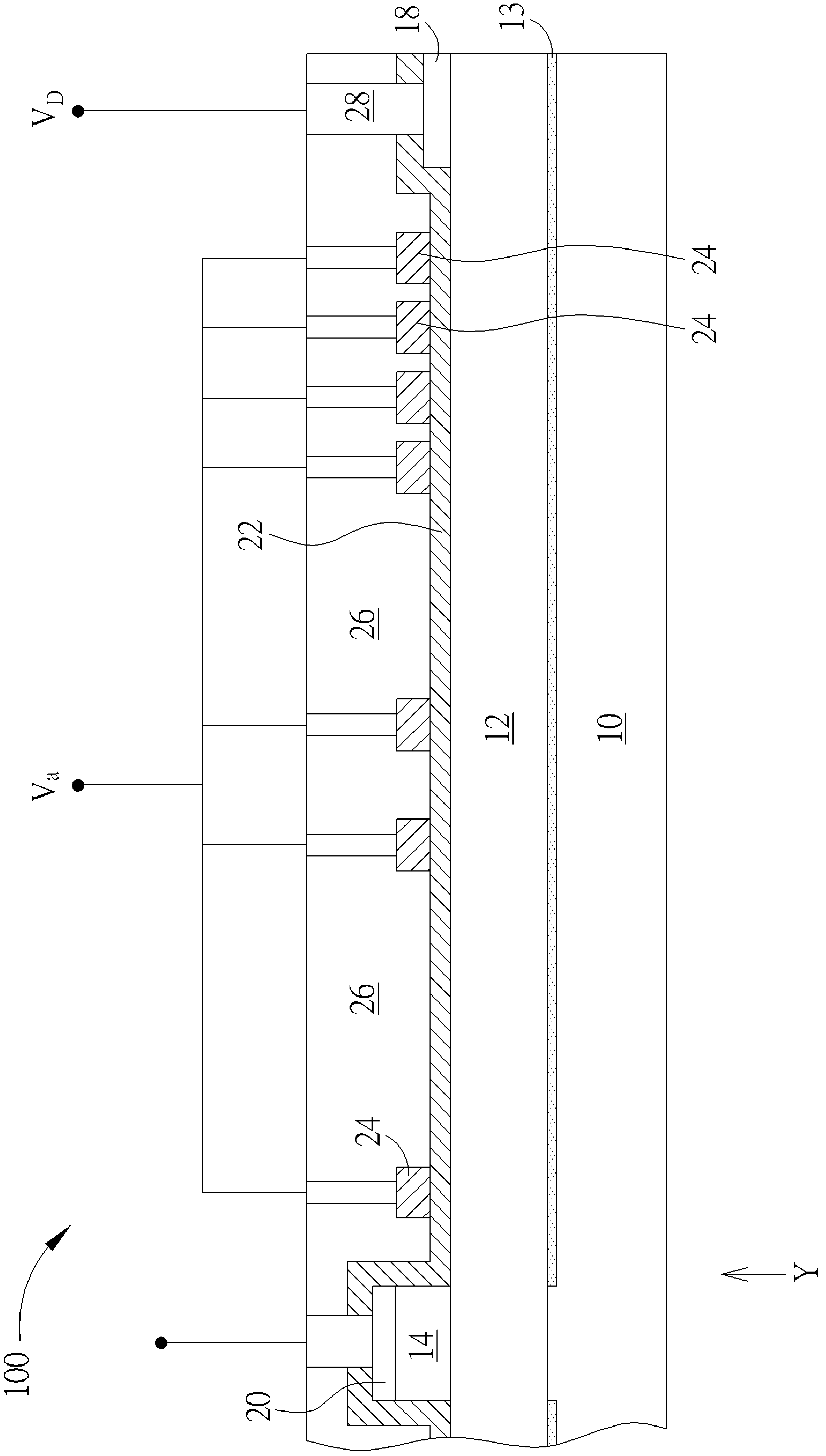

FIG. 2

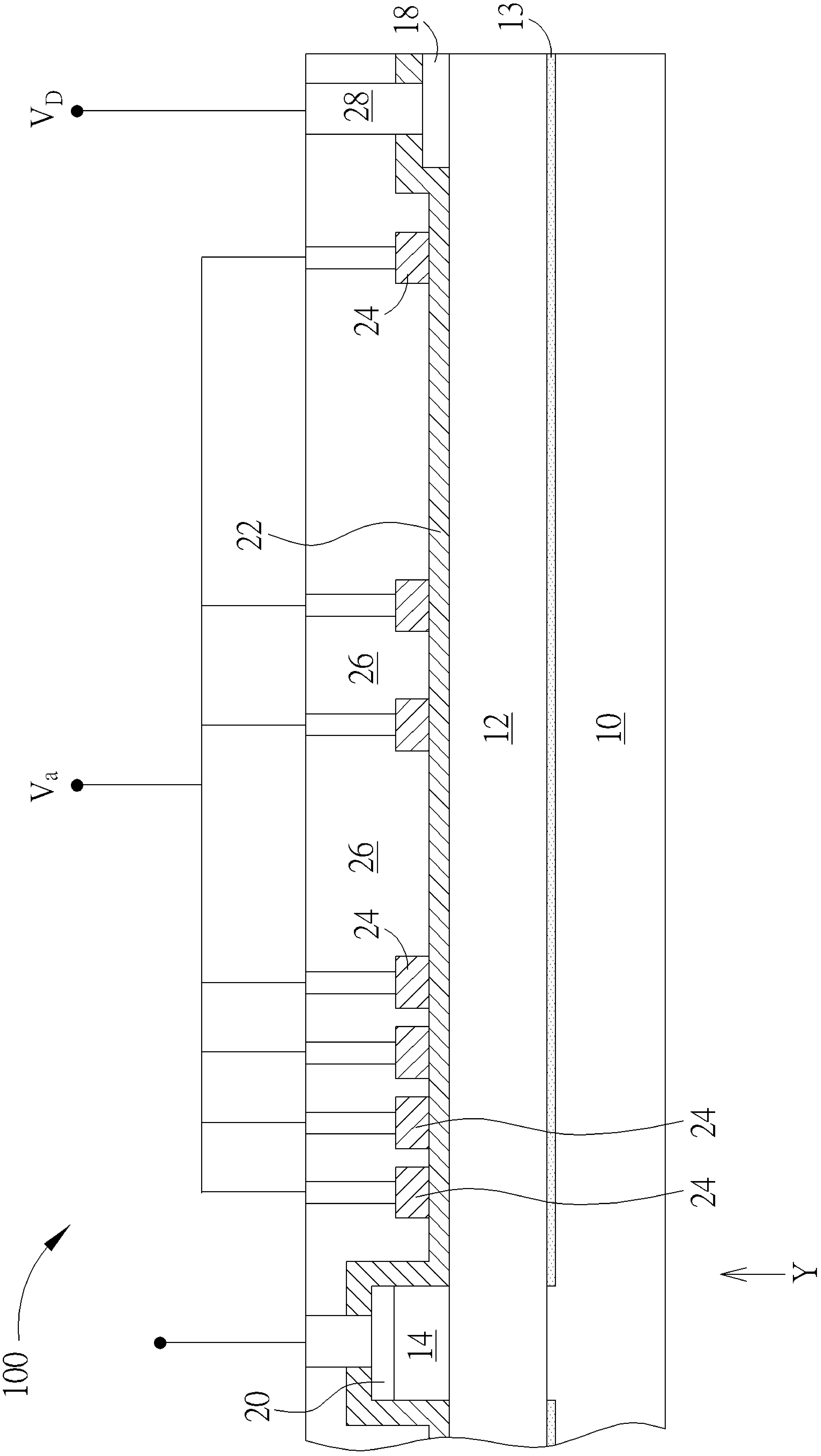

FIG. 3

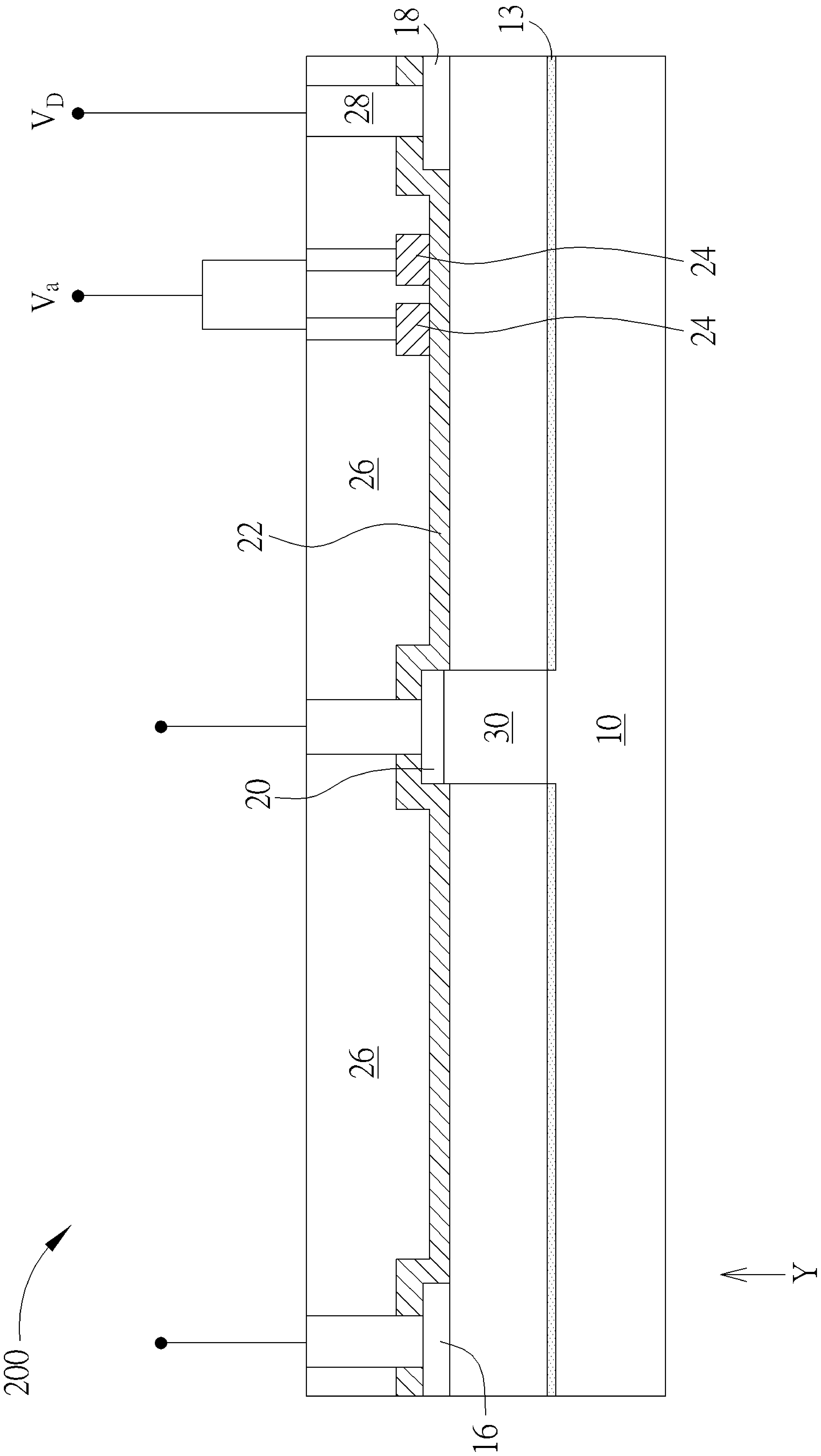

FIG. 4

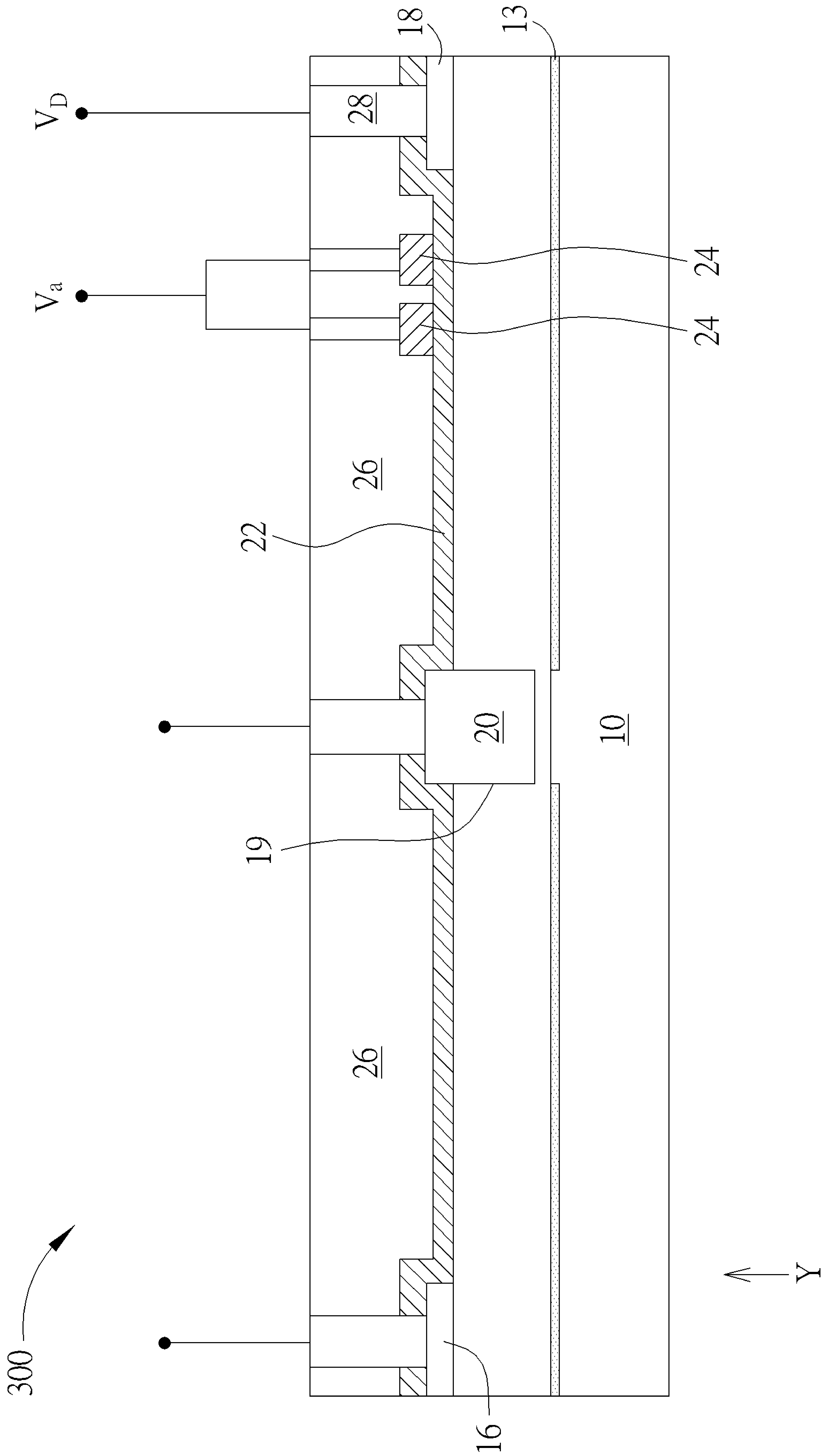

FIG. 5

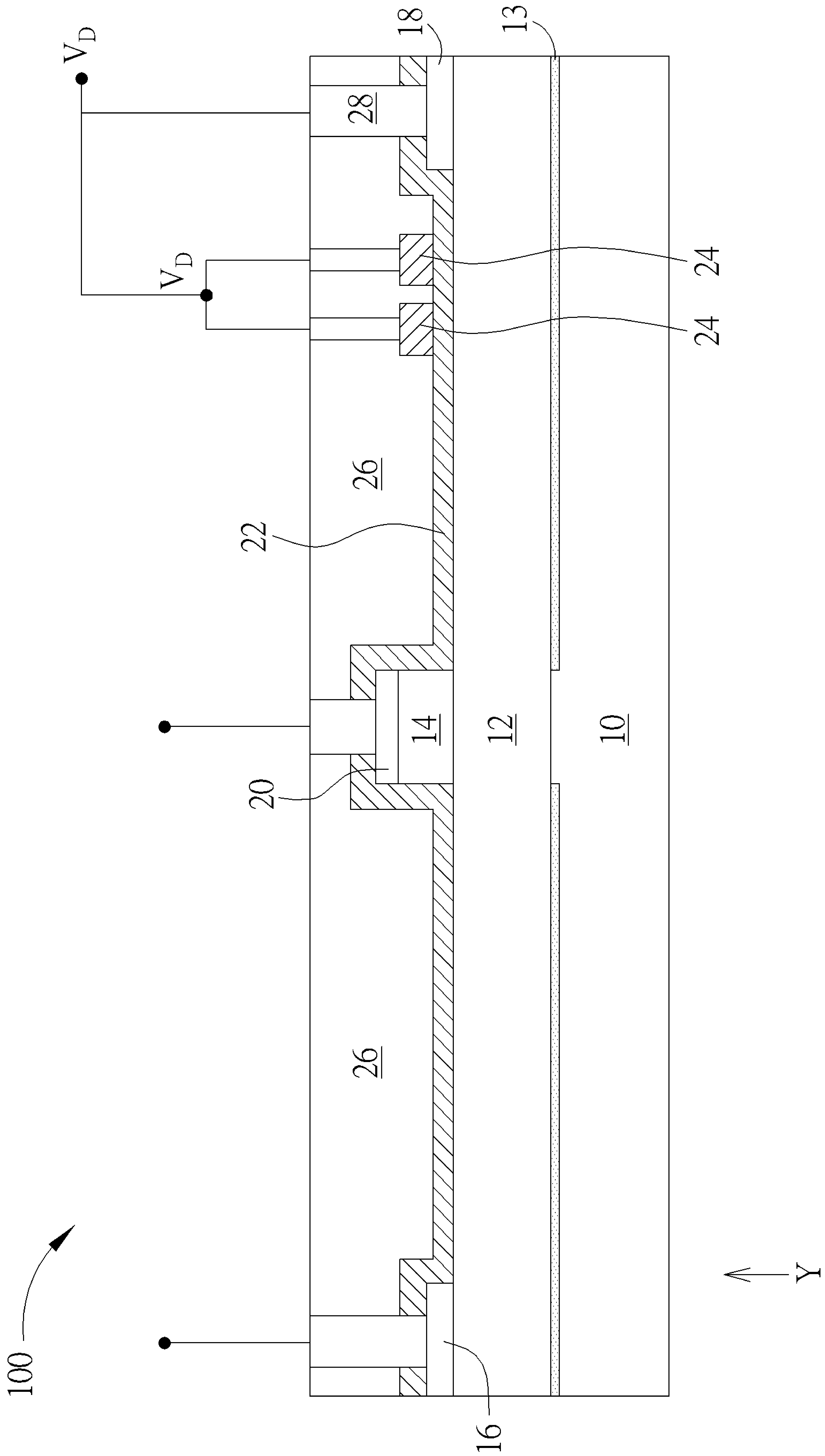

FIG. 6

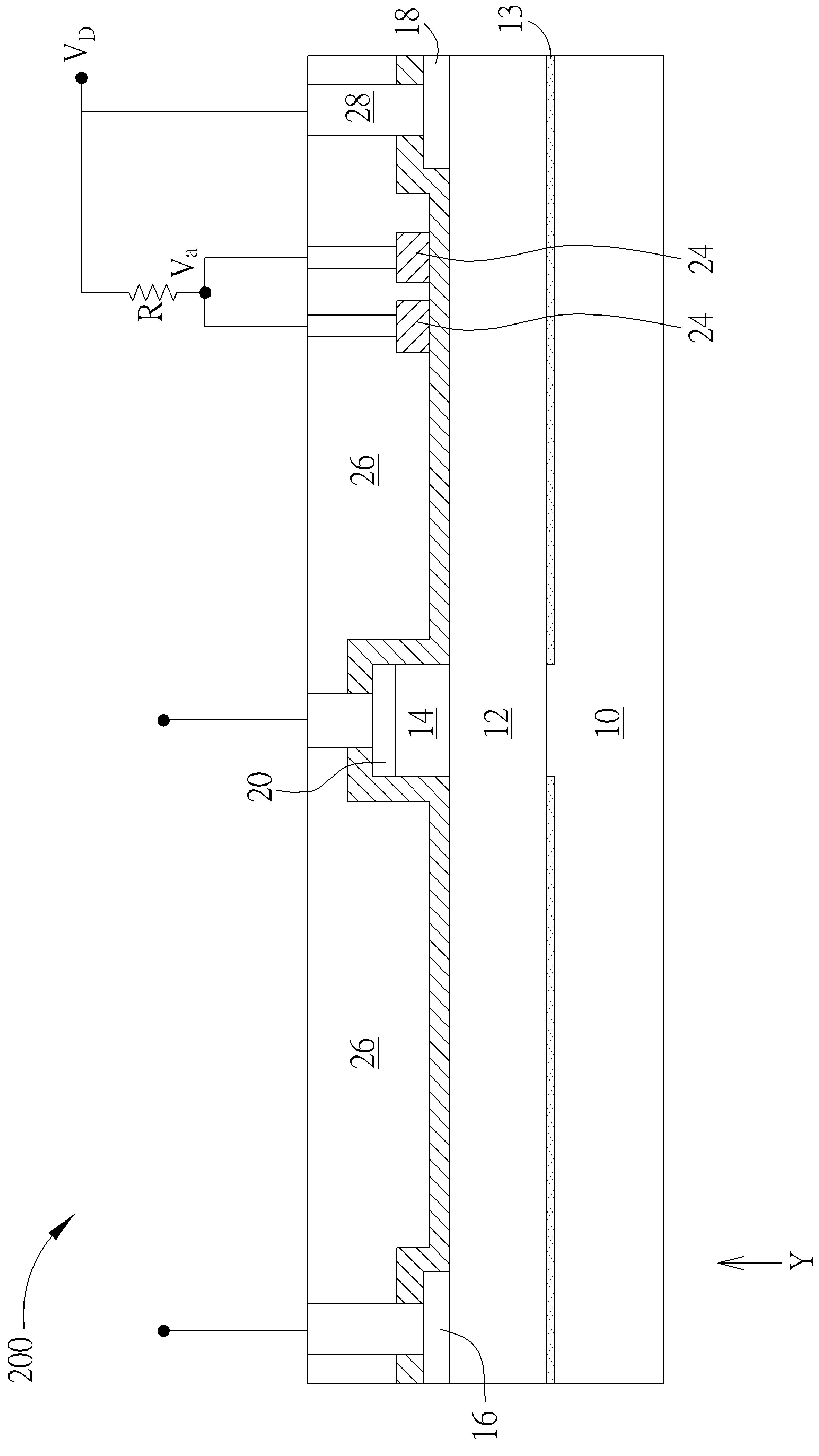

FIG. 7

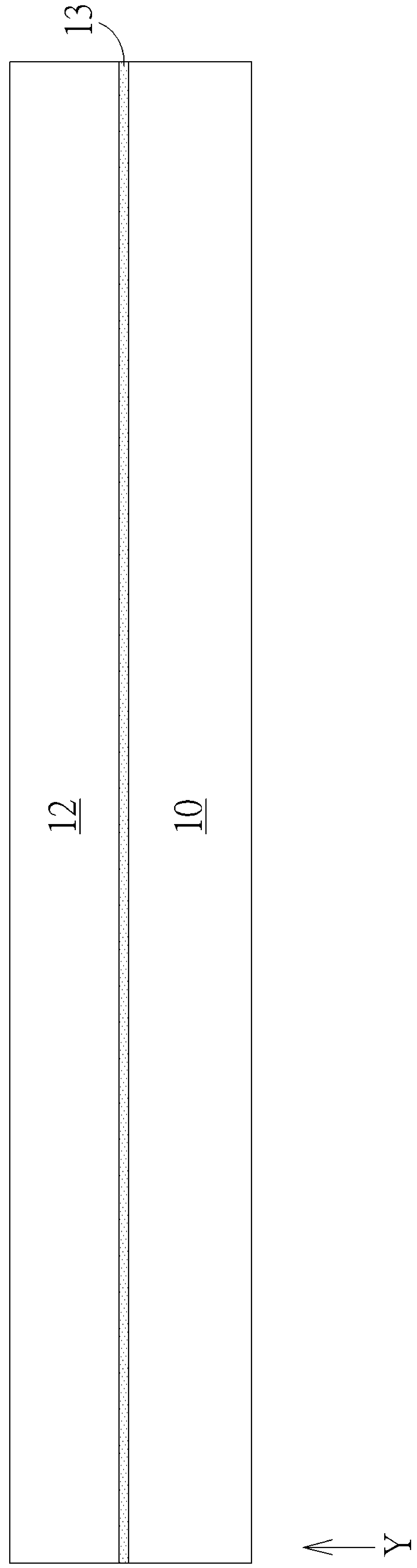

FIG. 8

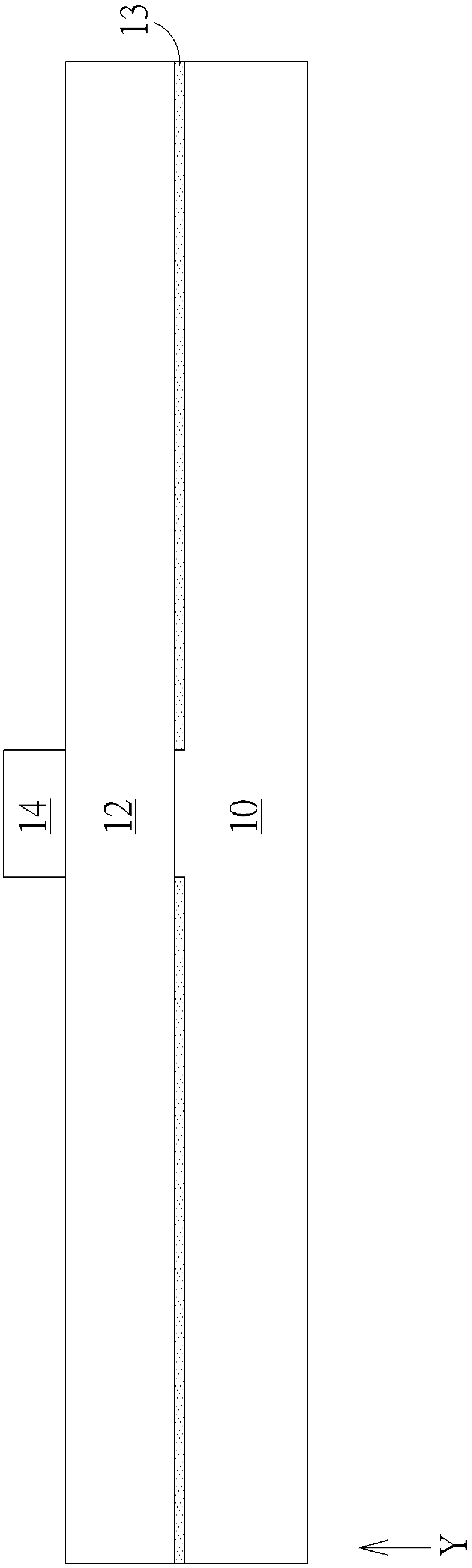

FIG. 9

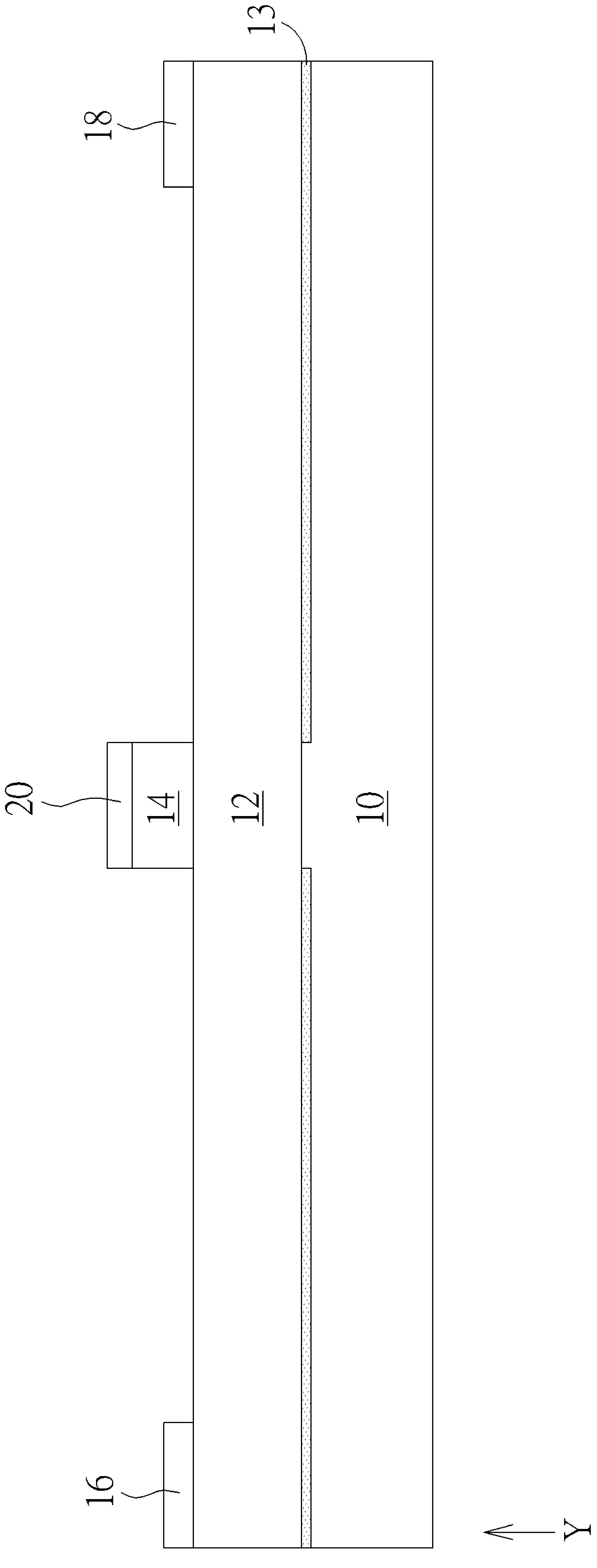

FIG. 10

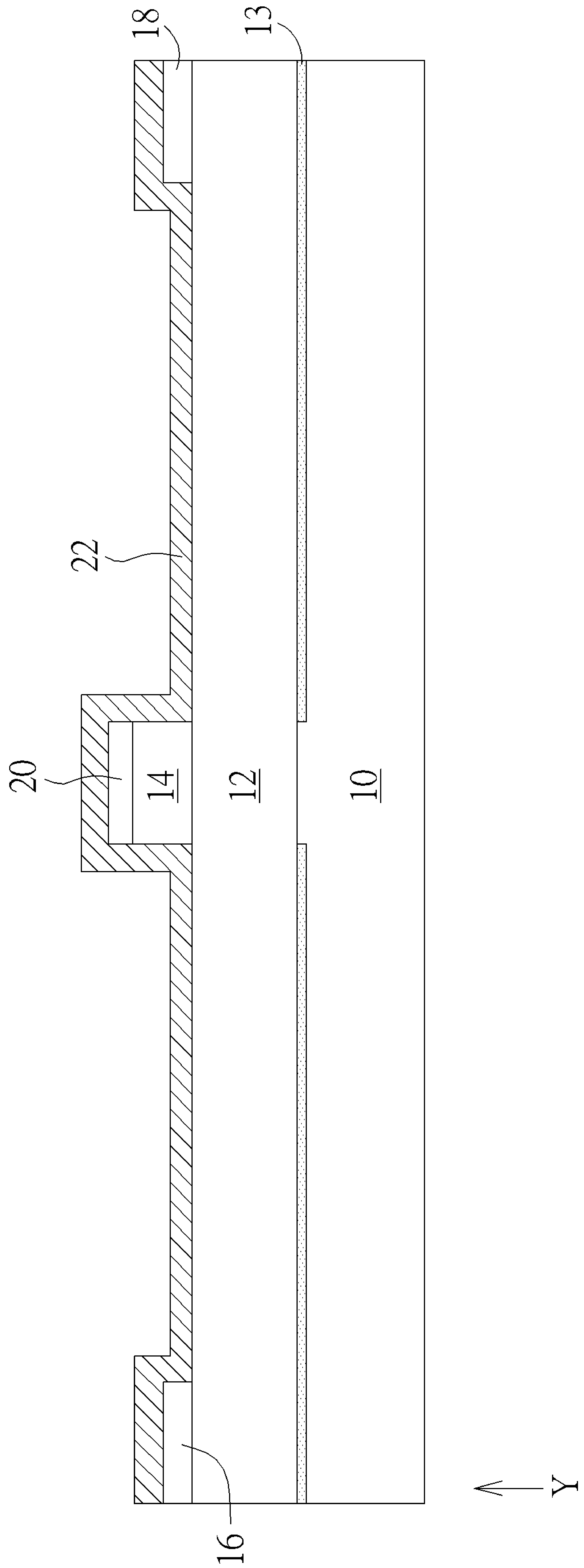

FIG. 11

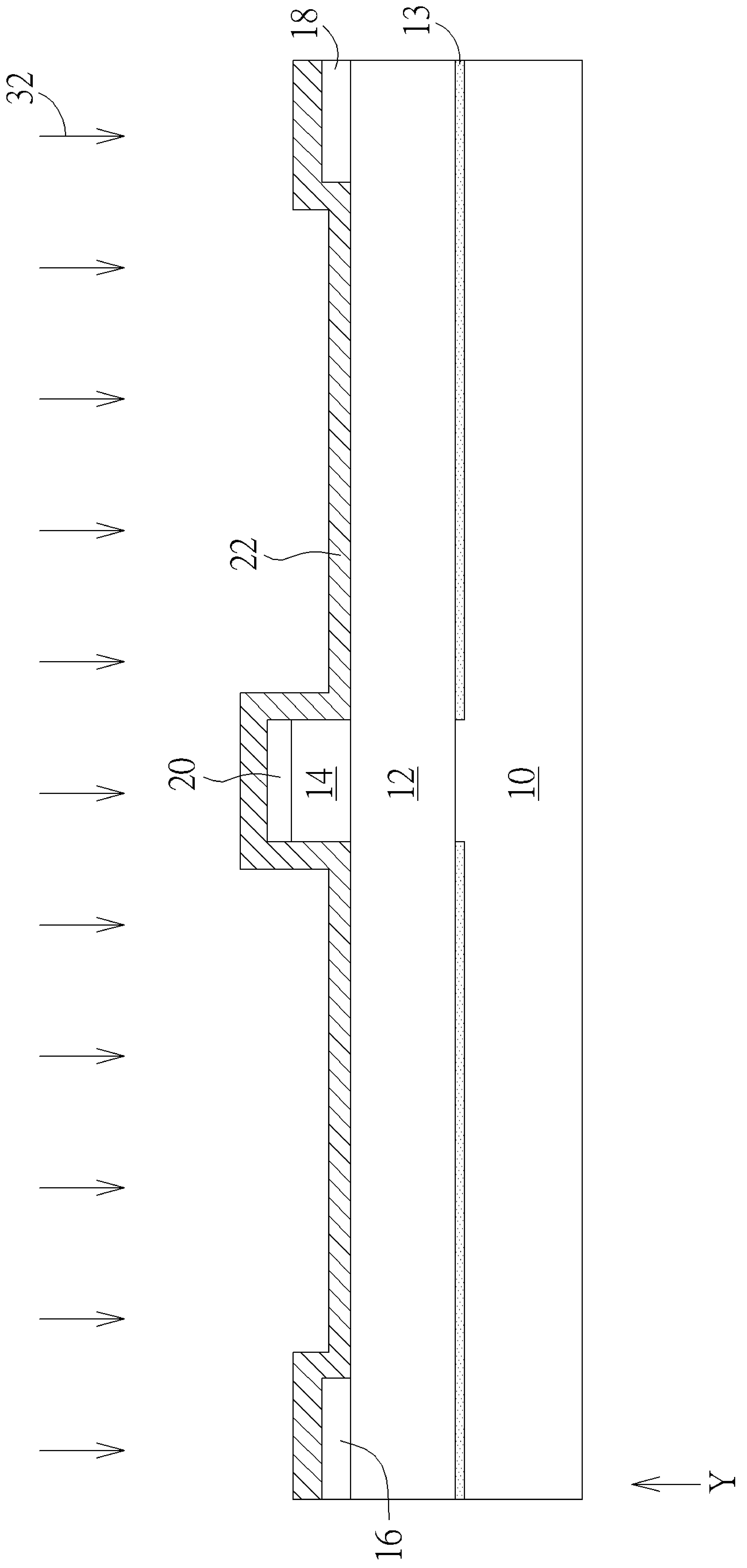

FIG. 12

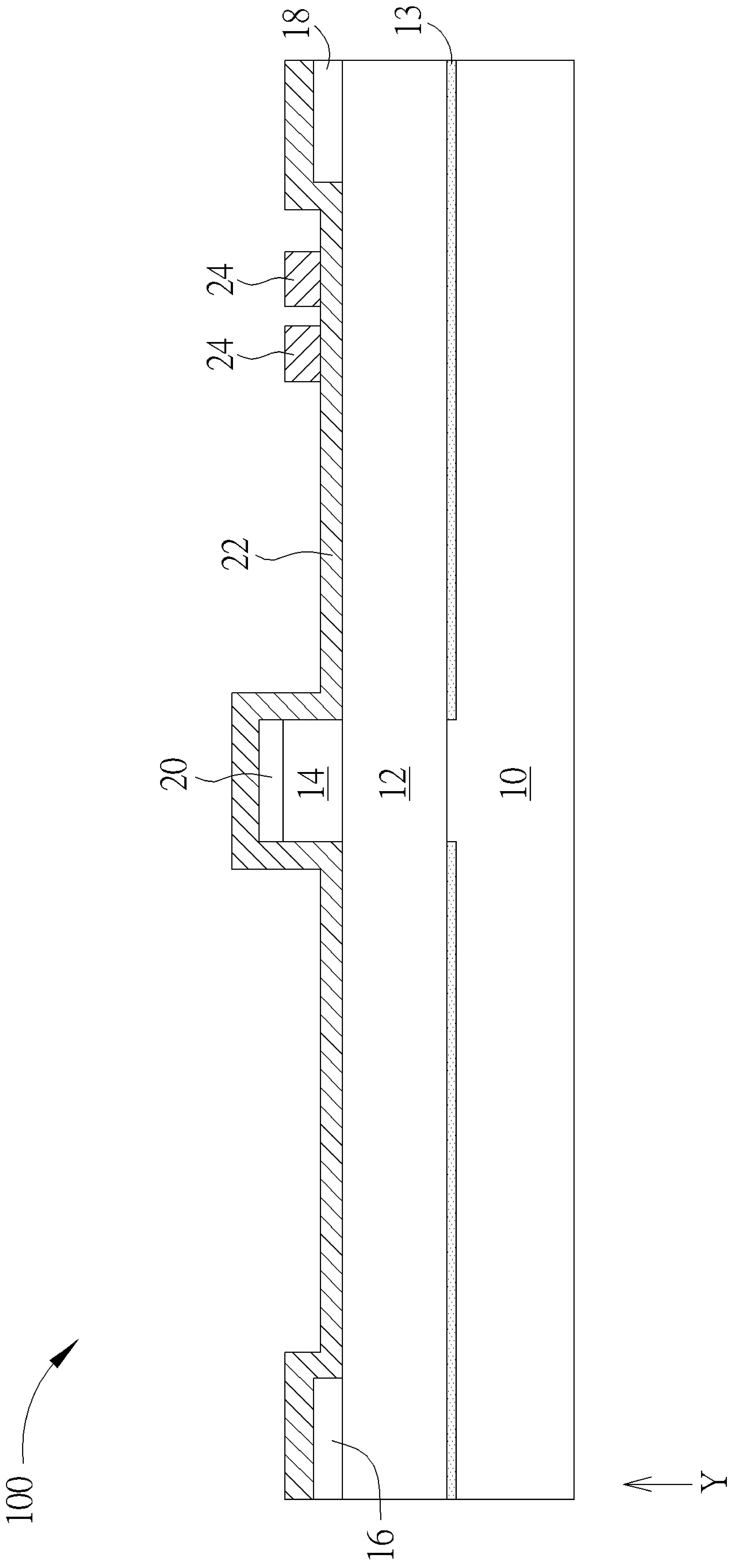

FIG. 13

HIGH ELECTRON MOBILITY TRANSISTOR AND METHOD OF FABRICATING THE SAME

CROSS REFERENCE TO RELATED APPLICATIONS

This patent application is a continuation application of and claims priority to U.S. patent application Ser. No. 16/535,052, filed on Aug. 7, 2019, and entitled "HIGH ELECTRON MOBILITY TRANSISTOR AND METHOD OF FABRICATING THE SAME" the entire contents of which are incorporated herein by reference.

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to a high electron mobility transistor (HEMT), and more particularly to an HEMT with low current collapse.

2. Description of the Prior Art

Due to their semiconductor characteristics, III-V semiconductor compounds may be applied in many kinds of integrated circuit devices, such as high power field effect transistors, high frequency transistors, or high electron mobility transistors (HEMTs). In the high electron mobility transistor, two semiconductor materials with different band-gaps are combined and a heterojunction is formed at the junction between the semiconductor materials as a channel for carriers. In recent years, gallium nitride (GaN) based materials have been applied in high power and high frequency products because of their properties of wider band-gap and high saturation velocity.

A two-dimensional electron gas (2DEG) may be generated by the piezoelectric property of the GaN-based materials, and the switching velocity may be enhanced because of the higher electron velocity and the higher electron density of the 2DEG

Because lattice defects occur during the formation of the III-V semiconductor compounds, electrons are often trapped in these lattice defects during a device operation. These trapped electrons cause current collapse and influence the reliability of the device.

SUMMARY OF THE INVENTION

In light of the above, the present invention provides an electrode on an insulating layer; by applying a voltage to the insulating layer, the trapped electrons can be removed.

According to a preferred embodiment of the present invention, a high electron mobility transistor (HEMT) includes a first III-V compound layer. A second III-V compound layer is disposed on the first III-V compound layer, wherein the composition of the first III-V compound layer and the second III-V compound layer are different from each other. A source electrode and a drain electrode are disposed on the second III-V compound layer. A gate electrode is disposed on the second III-V compound layer between the source electrode and the drain electrode. An insulating layer is disposed between the drain electrode and the gate electrode and covering the second III-V compound layer. Numerous electrodes are disposed on the insulating layer and contact the insulating layer, wherein the electrodes are positioned between the gate electrode and the drain electrode and a distribution of the electrodes decreases along a direction toward the gate electrode.

According to another preferred embodiment of the present invention, a high electron mobility transistor (HEMT) includes a first III-V compound layer. A second III-V compound layer is disposed on the first III-V compound layer, wherein the composition of the first III-V compound layer and the second III-V compound layer are different from each other. A source electrode and a drain electrode are disposed on the second III-V compound layer. A gate electrode is disposed on the second III-V compound layer between the source electrode and the drain electrode. An insulating layer is disposed between the drain electrode and the gate electrode and covering the second III-V compound layer. Numerous electrodes are disposed on the insulating layer and contact the insulating layer, wherein the electrodes are positioned between the gate electrode and the drain electrode and a distribution of the electrodes increases along a direction toward the gate electrode.

According to yet another preferred embodiment of the present invention, a high electron mobility transistor (HEMT) includes a first III-V compound layer. A second III-V compound layer is disposed on the first III-V compound layer, wherein the composition of the first III-V compound layer and the second III-V compound layer are different from each other. A source electrode and a drain electrode are disposed on the second III-V compound layer. A gate electrode is disposed on the second III-V compound layer between the source electrode and the drain electrode. An insulating layer is disposed between the drain electrode and the gate electrode and covers the second III-V compound layer. At least one electrode is disposed on the insulating layer and contacts the insulating layer, wherein the drain electrode electrically connects to the electrode.

These and other objectives of the present invention will no doubt become obvious to those of ordinary skill in the art after reading the following detailed description of the preferred embodiment that is illustrated in the various figures and drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. **1** depicts a high electron mobility transistor (HEMT) according to a first preferred embodiment of the present invention.

FIG. **2** depicts a modification of positions of electrodes.

FIG. **3** depicts another modification of positions of electrodes.

FIG. **4** depicts an HEMT according to a second preferred embodiment of the present invention.

FIG. **5** depicts an HEMT according to a third preferred embodiment of the present invention.

FIG. **6** depicts a modification of a method of applying voltages to an electrode and a drain electrode.

FIG. **7** depicts another modification of a method of applying voltages to an electrode and a drain electrode.

FIG. **8** to FIG. **13** depict a method of fabricating an HEMT according to a fourth preferred embodiment of the present invention, wherein:

FIG. **8** depicts a first III-V compound layer and a second III-V compound layer;

FIG. **9** depicts a stage following FIG. **8**;

FIG. **10** depicts a stage following FIG. **9**;

FIG. **11** depicts a stage following FIG. **10**;

FIG. **12** depicts a stage following FIG. **11**; and

FIG. **13** depicts a stage following FIG. **12**.

DETAILED DESCRIPTION

FIG. **1** depicts a high electron mobility transistor (HEMT) according to a first preferred embodiment of the present invention. As shown in FIG. **1**, an HEMT **100** includes a first III-V compound layer **10** and a second III-V compound layer **12**. The second III-V compound layer **12** is disposed on the first III-V compound layer **10**. The composition of the first III-V compound layer **10** and the second III-V compound layer **12** are different from each other. For example, the first III-V compound layer **10** may be gallium nitride (GaN) and/or indium gallium nitride ($In_xGa_{1-x}N$) or other materials, while the second III-V compound layer **12** may be aluminum gallium nitride ($Al_xGa_{1-x}N$) and/or aluminum indium nitride ($Al_xIn_{1-x}N$), aluminum indium gallium nitride ($Al_{1-x-y}In_xGa_yN$) aluminum nitride (AlN) or other materials. According to a preferred embodiment of the present invention, the first III-V compound layer **10** is gallium nitride. The second III-V compound layer **12** is aluminum gallium nitride. A two-dimensional electron gas (2DEG) **13** is generated in the second III-V compound layer **12**.

A third III-V compound layer **14** is disposed on the second III-V compound layer **12**. The third III-V compound layer **14** includes the same material as the first III-V compound layer **10** and P-type dopants. For example, the third III-V compound layer **14** may be P-type gallium nitride and/or P-type indium gallium nitride. Furthermore, the third III-V compound layer **14** can also include the same material as the second III-V compound layer **12** and P-type dopants. For example, the third III-V compound layer **14** can be P-type aluminum gallium nitride, P-type aluminum indium nitride, P-type aluminum indium gallium nitride or P-type aluminum nitride. The P-type dopants can be magnesium (Mg). According to a preferred embodiment of the present invention, the third III-V compound layer **14** is P-type gallium nitride. A source electrode **16** and a drain electrode **18** are disposed on the second III-V compound layer **12**. A gate electrode **20** is disposed on the second III-V compound layer **12** between the source electrode **16** and the drain electrode **18**. In detail, the gate electrode **20** is disposed on the third III-V compound layer **14** and contacts the third III-V compound layer **14**. An insulating layer **22** is disposed between the drain electrode **18** and the gate electrode **20**, wherein the insulating layer **22** covers the second III-V compound layer **12**. The insulating layer **22** conformally covers the source electrode **16**, the drain electrode **18**, the gate electrode **20** and the second III-V compound layer **12**. The insulating layer **22** serves as a passivation layer for the HEMT **100** to prevent the drain electrode **18**, the gate electrode **20** and the source electrode **16** from being oxidized, and from dust and moisture. The insulating layer **22** includes aluminum nitride, silicon nitride or aluminum oxide. Furthermore, the insulating layer **22** can optionally include dopants which are positive ions such as boron ions.

At least one electrode **24** is disposed on the insulating layer **22** and contacts the insulating layer **22**. A voltage V_a is applied to the electrode **24**. A drain voltage V_D is applied to the drain electrode **18**. The number of electrodes **24** is not limited. The embodiment of FIG. **1** takes the number of electrodes **24** as two, but this is merely an example. The electrode **24** is preferably disposed on the insulating layer **22** and closer to the drain electrode **18**. In a different embodiment, the number of electrodes **24** can be more than two, more electrodes **24** are positioned closer to the drain electrode **18**, and the distribution of the electrodes **24** decreases along the direction toward the gate electrode **20**. For example, as shown in FIG. **2**, the total number of the electrodes **24** is seven. There are four electrodes **24** closer to the drain electrode **18**, two electrodes **24** at the middle of the drain electrode **18** and the gate electrode **20**, and one electrode **24** at the position closer to the gate electrode **20**. According to another preferred embodiment, there are fewer electrodes **24** closer to the drain electrode **18**, and the distribution of the electrodes **24** increases along the direction toward the gate electrode **20**. As shown in FIG. **3**, the total number of electrodes **24** is seven. There are four electrodes **24** at the position closer to the gate electrode **20**, two electrodes **24** at the middle of the drain electrode **18** and the gate electrode **20**, and one electrode **24** at the position closer to the drain electrode **18**. For the sake of clarity, the source electrode, and the structure between the source electrode and the gate electrode are omitted.

The drain electrode **18**, the gate electrode **20**, the source electrode **16** and the electrode **24** may respectively include metal conductive materials or other conductive materials. The metal conductive materials may be Au, W, Co, Ni, Ti, Mo, Cu, Al, Ta, Pd, Pt, the chemical compounds thereof, the composite layers thereof or alloys thereof. A vertical direction Y is perpendicular to a top surface of the second III-V compound layer **12**, and the electrode **24** and the drain electrode **16** do not overlap each other along the vertical direction Y.

In addition, a dielectric layer **26** is disposed on the insulating layer **22**. Numerous contact plugs **28** are disposed in the dielectric layer **26**. Each of the contact plugs **28** respectively penetrates the dielectric layer **26** and the insulating layer **22**. The contact plugs **28** respectively contact and electrically connect the drain electrode **18**, the gate electrode **20**, the source electrode **16** and the electrode **24**.

Lattice defects often occur during the formation of the first III-V compound layer **10** and the second III-V compound layer **12**, meaning, electrons are often trapped in the lattice defects when operating the devices. After the electrons are trapped, when the HEMT **100** is turned on, a sudden current drop (which is also called a current collapse) occurs. In order to solve the current collapse, the trapped electrons should be removed. Therefore, the electrode **24** is disposed on the insulating layer **22** and used to remove the trapped electrons. In detail, when the voltage V_a is applied to the electrode **24**, the trapped electrons are attracted to the bottom of the insulating layer **22**. Electron holes are released from the insulating layer **22** to neutralize the trapped electrons. After the voltage V_a is applied to the electrode **24**, the trapped electrons can be removed or move to positions far away from the 2DEG **13**. Because the HEMT **100** of the present invention is normally off, the steps of removing the trapped electrons are performed by applying voltages to the electrode **24** and the drain electrode **18** while the HEMT **100** is in the off state. After the trapped electrons are removed or moved and the HEMT **100** is turned on, the current of the 2DEG **13** will not be influenced by the trapped electrons. Therefore, the HEMT **100** can function well.

The voltage applied to the electrode **24** and the voltage applied to the drain electrode **18** can be the same or different. In the first preferred embodiment, voltage V_a is applied to the electrode **24**, and drain voltage V_D is applied to the drain electrode **18**. The electrode **24** is disposed on the insulating layer **22**; therefore, the insulating layer **22** needs to sustain the voltage applied to the electrode **24**, i.e. the insulating layer **22** does not conduct when the voltage is applied to the electrode **24**. Based on the different types and thickness of the insulating layer **22**, the voltage range which the insulating layer **22** can sustain varies. For example, when the insulating layer **22** is silicon nitride and the thickness of the insulating layer **22** is between 100 and 1000 nanometers, the voltage range that the insulating layer **22** can sustain is between 108 and 1080 volts. When the insulating layer **22** is aluminum oxide and the thickness of the insulating layer **22** is between 100 and 1000 nanometers, the voltage range that the insulating layer **22** can sustain is between 100 and 1000 volts. When the insulating layer **22** is aluminum nitride and the thickness of the insulating layer **22** is between 100 and 1000 nanometers, the voltage range that the insulating layer **22** can sustain is between 117 and 1170 volts.

FIG. **4** depicts an HEMT according to a second preferred embodiment of the present invention, wherein elements which are substantially the same as those in the first preferred embodiment are denoted by the same reference numerals; an accompanying explanation is therefore omitted.

As shown in FIG. **4**, the HEMTs in the first preferred embodiment and the second preferred embodiment are both normally-off transistors. The difference between the first preferred embodiment and the second preferred embodiment is that the HEMT **100** utilizes the third III-V compound layer **14** under the gate electrode **20** to reach the normally-off state. An HEMT **200** utilizes the fluorine-containing region **30** in the second III-V compound layer **12** directly under the gate electrode **20** to reach the normally-off state.

FIG. **5** depicts an HEMT according to a third preferred embodiment of the present invention, wherein elements which are substantially the same as those in the first preferred embodiment are denoted by the same reference numerals; an accompanying explanation is therefore omitted.

As shown in FIG. **5**, the HEMTs in the first preferred embodiment and the second preferred embodiment are both normally-off transistors. Compared with the first preferred embodiment, an HEMT **300** reaches the normally-off state by filling the gate electrode **20** into a recess **19** in the second III-V compound layer **12**.

FIG. **6** to FIG. **7** depict modifications of a method to apply voltages to an electrode and a drain electrode, wherein elements which are substantially the same as those in the first preferred embodiment are denoted by the same reference numerals; an accompanying explanation is therefore omitted.

Although the HEMTs in FIG. **6** and FIG. **7** are the same as those in the first preferred embodiment, the HEMTs illustrated in the second preferred embodiment and the third preferred embodiment can also use the same methods in FIG. **6** and FIG. **7**.

As shown in FIG. **6**, the electrode **24** and the drain electrode **18** are electrically connected and are simultaneously switched on and off, so that the drain voltage V_D is applied to the electrode **24**. In another case, as shown in FIG. **7**, because the HEMT **200** is often operated under a high voltage, when the drain voltage V_D is higher than the voltage that the insulating layer **22** can sustain, a resistor R can be coupled to the electrode **24** in series before the drain voltage V_D is applied to the electrode **24**. In this way, the resistor R can lower the drain voltage V_D to make the voltage V_a smaller than the drain voltage V_D, allowing the voltage V_a to be within the range that the insulating layer **22** can sustain.

FIG. **8** to FIG. **13** depict a method of fabricating an HEMT according to a fourth preferred embodiment of the present invention, wherein elements which are substantially the same as those in the first preferred embodiment are denoted by the same reference numerals; an accompanying explanation is therefore omitted. FIGS. **8** to **13** depict a method of fabricating the HEMT illustrated in the first preferred embodiment; however, the HEMTs in the second preferred embodiment and the third preferred embodiment can use the similar method by amending the steps in FIG. **9** and FIG. **10**.

As shown in FIG. **8**, a first III-V compound layer **10** is provided. A second III-V compound layer **12** is formed on the first III-V compound layer **10**. The composition of the first III-V compound layer **10** and the second III-V compound layer **12** are different from each other. A 2DEG is generated in the second III-V compound layer **12**. As shown in FIG. **9**, a third III-V compound layer **14** is formed on the second III-V compound layer **12**. At this point, the 2DEG is interrupted, and the HEMT formed afterward will become a normally-off transistor. An HEMT of the second preferred embodiment can be formed by replacing the step of forming the third III-V compound layer **14** with a step of forming a fluorine-containing region (not shown in FIG. **9**). The method of forming the fluorine-containing region includes implanting fluorine ions into the second III-V compound layer **12**. Additionally, an HEMT of the third preferred embodiment can be formed by replacing the step of forming the third III-V compound layer **14** with a step of forming a recess (not shown in FIG. **9**) in the second III-V compound layer **12**. The method of forming the recess includes etching (but not penetrating) the second III-V compound layer **12**.

As shown in FIG. **10**, a source electrode **16**, a drain electrode **18** and a gate electrode **20** are formed on the second III-V compound layer **12**. The gate electrode **20** is between the source electrode **16** and the drain electrode **18**. The gate electrode **20** contacts the third III-V compound layer **14**. The source electrode **16** and the drain electrode **18** contact the second III-V compound layer **12**. The HEMT of the second preferred embodiment can be formed by forming the gate electrode **20** to contact the fluorine-containing region. The HEMT of the third preferred embodiment can be formed by forming the gate electrode **20** in the recess.

As shown in FIG. **11**, an insulating layer **22** is formed to conformally cover the second III-V compound layer **12**, the drain electrode **18**, the source electrode **16** and the gate electrode **20**. As shown in FIG. **12**, after the insulating layer **22** is formed, a positive ion implantation **32** can be performed. For example, boron ions can be implanted. As shown in FIG. **13**, after forming the insulating layer **22**, at least one electrode is formed on the insulating layer **22** between the drain electrode **18** and the gate electrode **20**. The electrode **24** contacts the insulating layer **22**. The electrode **24** is preferably closer to the drain electrode **18** and farther from the gate electrode **20**. A vertical direction Y is perpendicular to the top surface of the second III-V compound layer **12**. The electrode **24** and the drain electrode **18** do not overlap along the vertical direction. At this point, the HEMT **100** of the present invention is completed.

Next, as shown in FIG. **1**, a dielectric layer **26** is formed to entirely cover the insulting layer **22**. Later, numerous contact plugs **28** penetrate the dielectric layer **26** and the insulating layer **22**. Contact plugs **28** respectively contact the electrode **24**, the drain electrode **18**, the source **16** and the gate electrode **20**. Subsequently, metal interconnections are formed to couple the electrode **24** to the voltage V_a and couple the drain electrode **18** to the drain voltage V_D.

Those skilled in the art will readily observe that numerous modifications and alterations of the device and method may be made while retaining the teachings of the invention. Accordingly, the above disclosure should be construed as limited only by the metes and bounds of the appended claims.

What is claimed is:

1. A high electron mobility transistor (HEMT), comprising:
   - a first III-V compound layer;
   - a second III-V compound layer disposed on the first III-V compound layer, wherein a composition of the first III-V compound layer and a composition of the second III-V compound layer are different from each other;
   - a source electrode and a drain electrode disposed on the second III-V compound layer;
   - a gate electrode disposed on the second III-V compound layer between the source electrode and the drain electrode;
   - an insulating layer disposed between the drain electrode and the gate electrode and covering the second III-V compound layer; and
   - a plurality of electrodes disposed on the insulating layer and contacting the insulating layer, wherein the plurality of electrodes are positioned between the gate electrode and the drain electrode and a distribution of the plurality of electrodes decreases along a direction toward the gate electrode.

2. The HEMT of claim **1**, wherein the plurality of electrodes are electrically connected to the drain electrode.

3. The HEMT of claim **1**, wherein a voltage is applied to the plurality of electrodes, a drain voltage is applied to the drain electrode, and the voltage is different from the drain voltage.

4. The HEMT of claim **1**, wherein a resistor couples to each of the plurality of electrodes in series, and a drain voltage is applied to the drain electrode and the resistor.

5. The HEMT of claim **1**, wherein the insulating layer conformally covers the source electrode, the drain electrode and the gate electrode.

6. The HEMT of claim **1**, wherein the plurality of electrodes are electrically connect to each other, a voltage is applied to the plurality of electrodes, the insulating layer is silicon nitride, a thickness of the insulating layer is between 100 and 1000 nanometers and the voltage is between 108 and 1080 volts.

7. The HEMT of claim **1**, wherein the plurality of electrodes are electrically connect to each other, a voltage is applied to the plurality of electrodes, the insulating layer is aluminum oxide, a thickness of the insulating layer is between 100 and 1000 nanometers and the voltage is between 100 and 1000 volts.

8. The HEMT of claim **1**, wherein the plurality of electrodes are electrically connect to each other, a voltage is applied to the plurality of electrodes, the insulating layer is aluminum nitride, a thickness of the insulating layer is between 100 and 1000 nanometers and the voltage is between 117 and 1170 volts.

9. The HEMT of claim **1**, wherein the first III-V compound layer is gallium nitride, and the second III-V compound layer comprises aluminum gallium nitride, indium aluminum nitride, aluminum indium gallium nitride or aluminum nitride.

10. A high electron mobility transistor (HEMT), comprising:
   - a first III-V compound layer;
   - a second III-V compound layer disposed on the first III-V compound layer, wherein a composition of the first III-V compound layer and a composition of the second III-V compound layer are different from each other;
   - a source electrode and a drain electrode disposed on the second III-V compound layer;

   - a gate electrode disposed on the second III-V compound layer between the source electrode and the drain electrode;
   - an insulating layer disposed between the drain electrode and the gate electrode and covering the second III-V compound layer; and
   - a plurality of electrodes disposed on the insulating layer and contacting the insulating layer, wherein the plurality of electrodes are positioned between the gate electrode and the drain electrode and a distribution of the plurality of electrodes increases along a direction toward the gate electrode.

11. The HEMT of claim **10**, wherein the plurality of electrodes are electrically connected to the drain electrode.

12. The HEMT of claim **10**, wherein a voltage is applied to the plurality of electrodes, a drain voltage is applied to the drain electrode, and the voltage is different from the drain voltage.

13. The HEMT of claim **10**, wherein a resistor couples to each of the plurality of electrodes in series, and a drain voltage is applied to the drain electrode and the resistor.

14. The HEMT of claim **10**, wherein the insulating layer conformally covers the source electrode, the drain electrode and the gate electrode.

15. A high electron mobility transistor (HEMT), comprising:
   - a first III-V compound layer;
   - a second III-V compound layer disposed on the first III-V compound layer, wherein a composition of the first III-V compound layer and a composition of the second III-V compound layer are different from each other;
   - a source electrode and a drain electrode disposed on the second III-V compound layer;
   - a gate electrode disposed on the second III-V compound layer between the source electrode and the drain electrode;
   - an insulating layer disposed between the drain electrode and the gate electrode and covering the second III-V compound layer, wherein the insulating layer conformally covers the source electrode, the drain electrode and the gate electrode; and
   - at least one electrode disposed on the insulating layer and contacting the insulating layer, wherein the drain electrode electrically connects to the electrode.

16. The HEMT of claim **15**, wherein the drain electrode and the electrode are simultaneously switched on and off.

17. The HEMT of claim **15**, wherein a resistor couples to the electrode in series, and a drain voltage is applied to the drain electrode and the resistor.

18. The HEMT of claim **15**, wherein the HEMT comprises a plurality of the electrodes, the plurality of the electrodes are disposed on the insulating layer and contact the insulating layer, the plurality of the electrodes are positioned between the gate electrode and the drain electrode and a distribution of the plurality of the electrodes increases along a direction toward the gate electrode.

19. The HEMT of claim **15**, wherein the HEMT comprises a plurality of the electrodes, the plurality of the electrodes are disposed on the insulating layer, contact the insulating layer, and between the gate electrode and the drain electrode, and wherein a distribution of the plurality of the electrodes decreases along a direction toward the gate electrode.

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