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**Shelton, IV**

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(54) **STAPLE CARTRIDGES FOR FORMING STAPLES HAVING DIFFERING FORMED STAPLE HEIGHTS**

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(58) **Field of Classification Search**

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See application file for complete search history.

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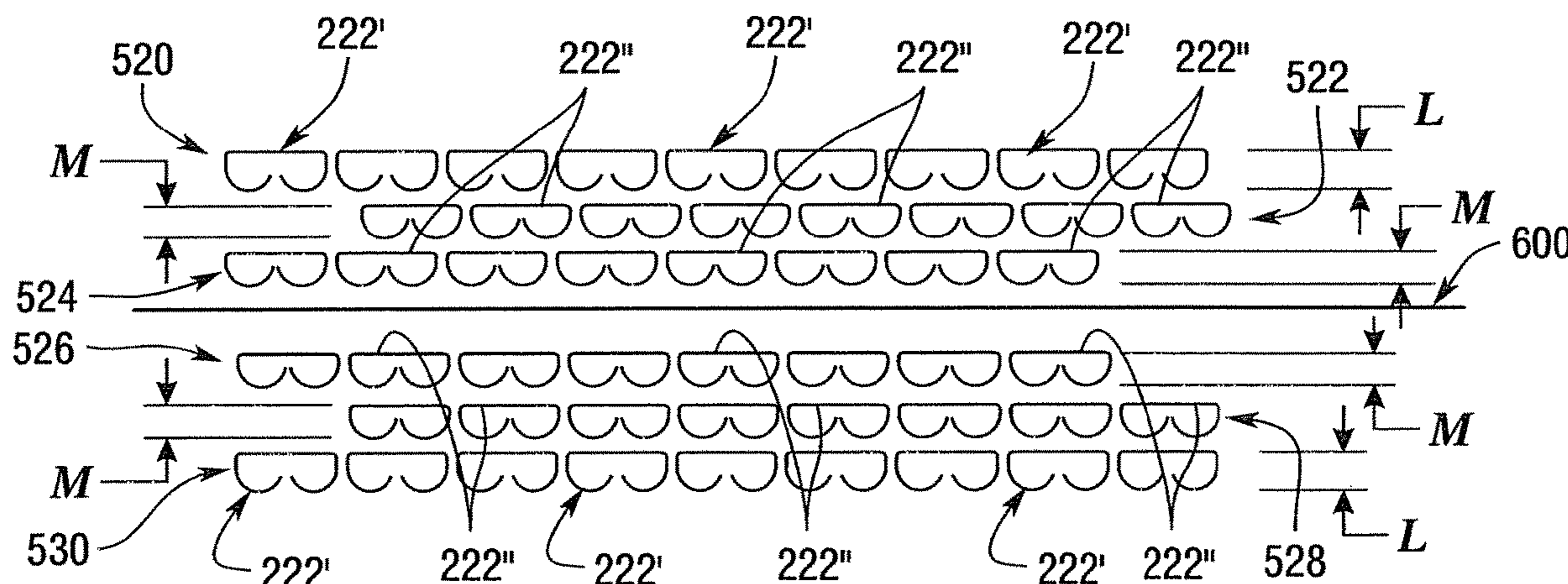
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(57) **ABSTRACT**

A staple cartridge for use with a stapling device that has an actuator that is selectively actuatable in an axial direction and an anvil portion that is selectively movable between open and closed positions is disclosed. Various embodiments of the present invention include a cartridge body that movably supports first and second staple drivers. The staple drivers each support a staple thereon and serve to drive the staples into forming contact with the anvil upon actuation by the actuator. The various embodiments of the present invention enable the final formed heights of the staples to be varied without the need to use different sizes of staples.

**20 Claims, 27 Drawing Sheets**



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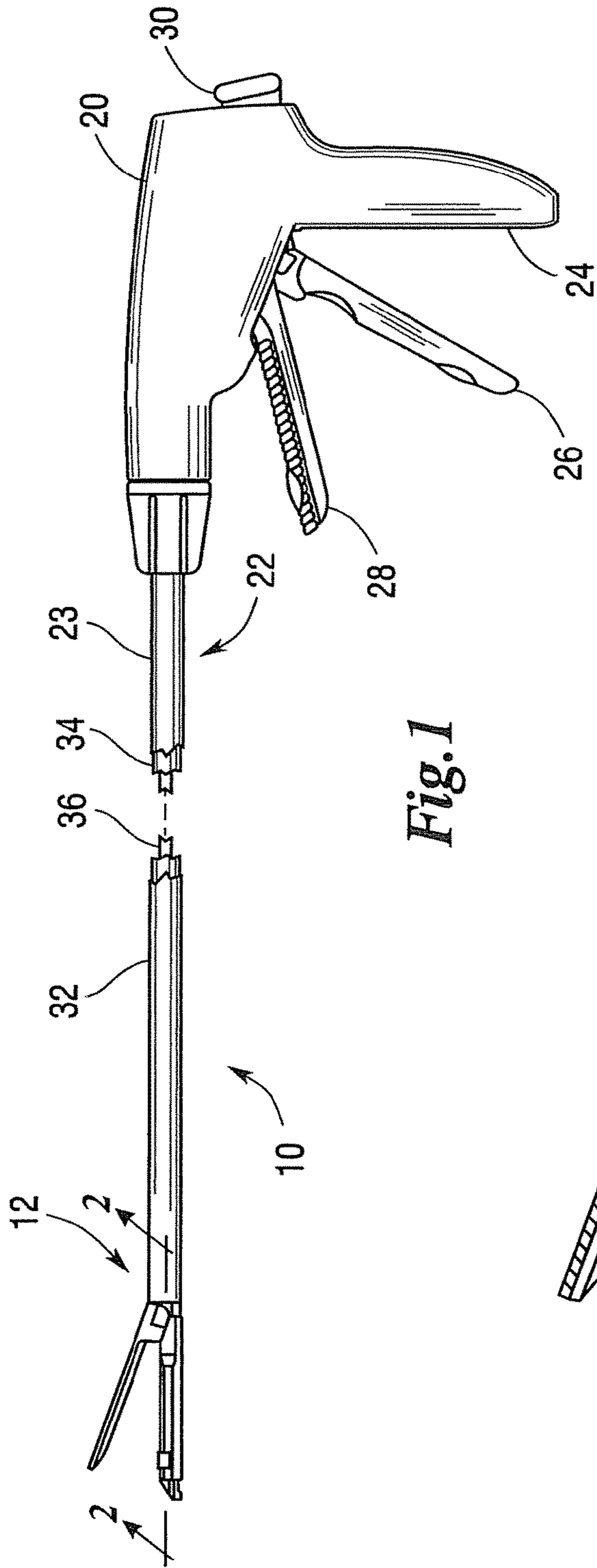


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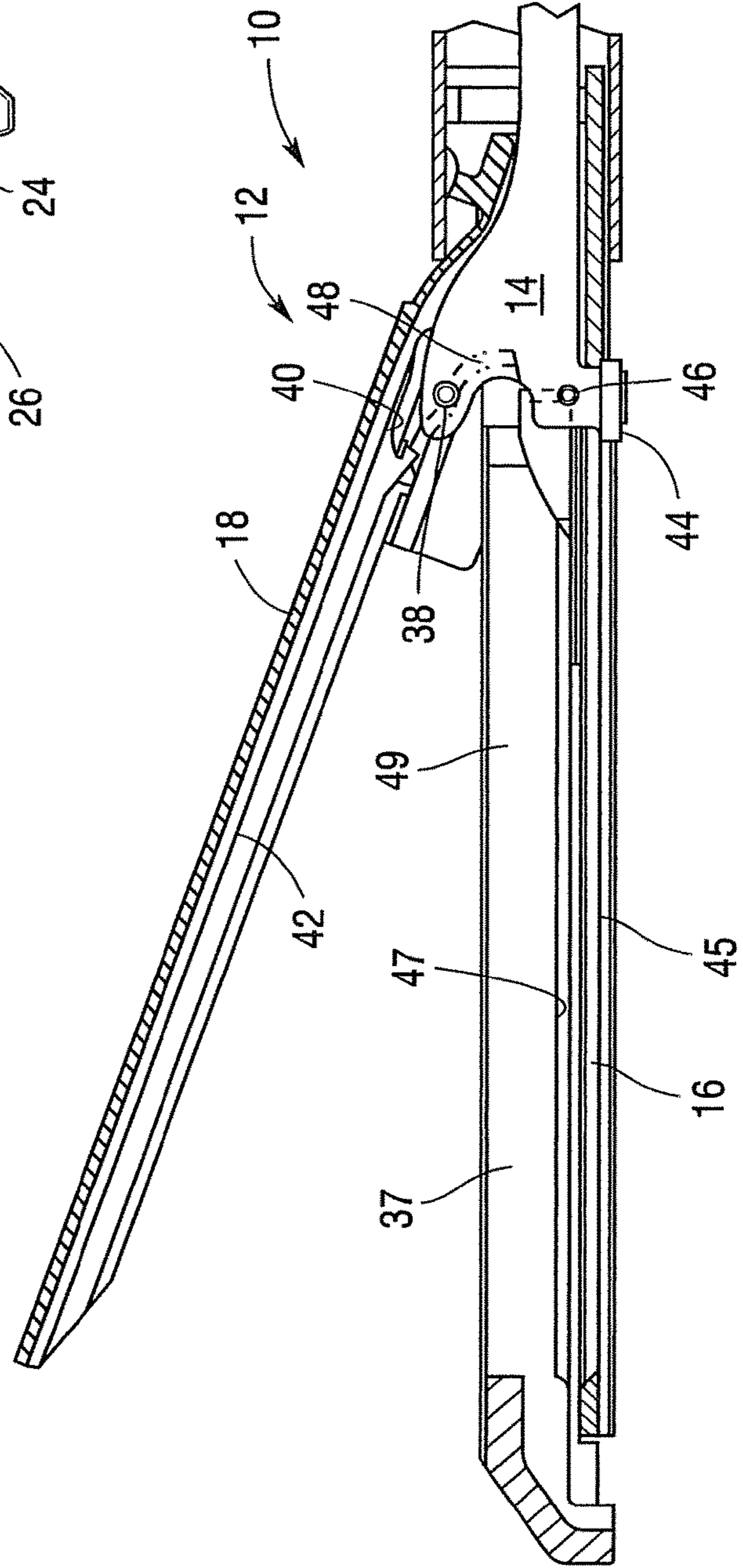
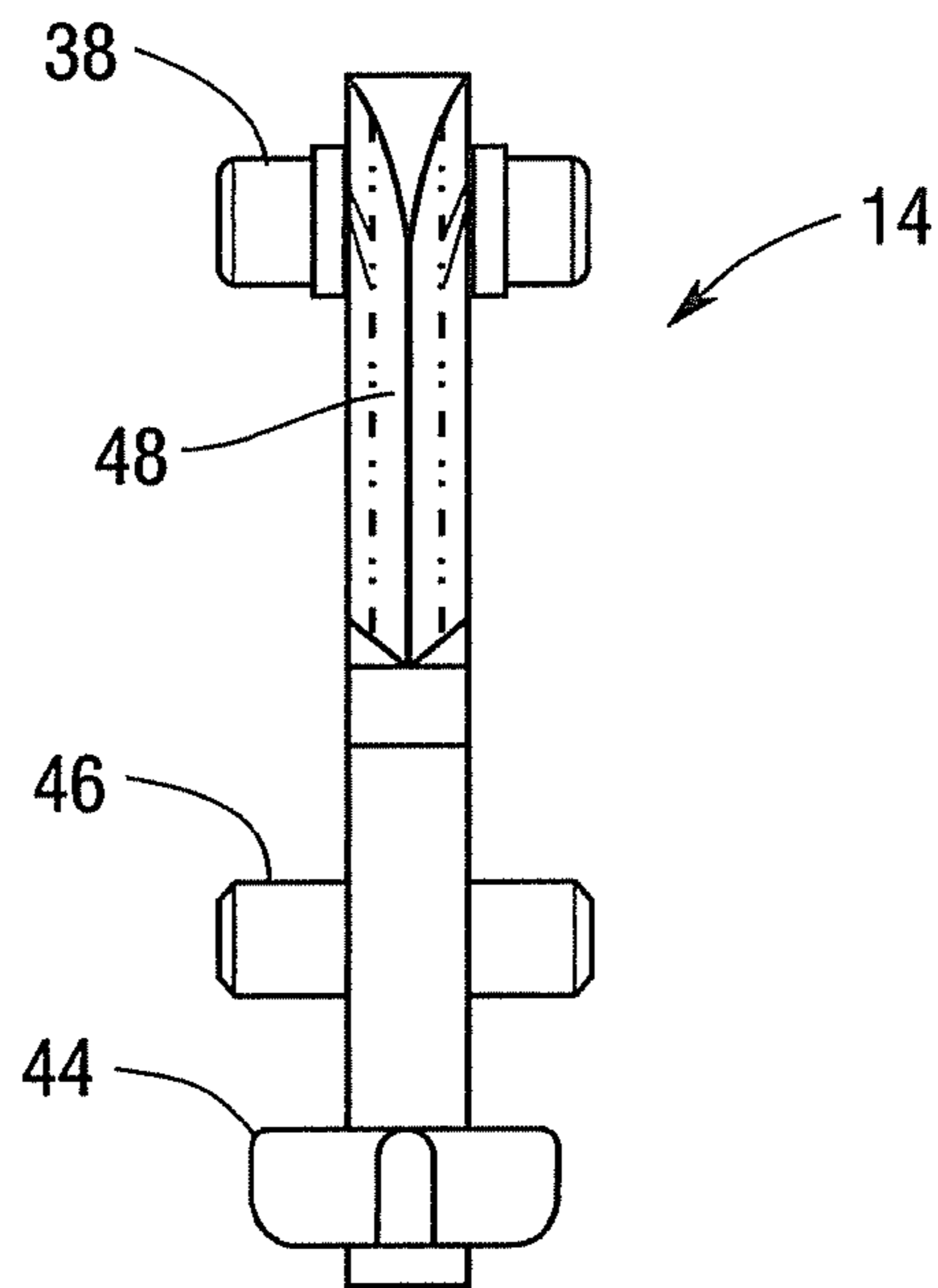
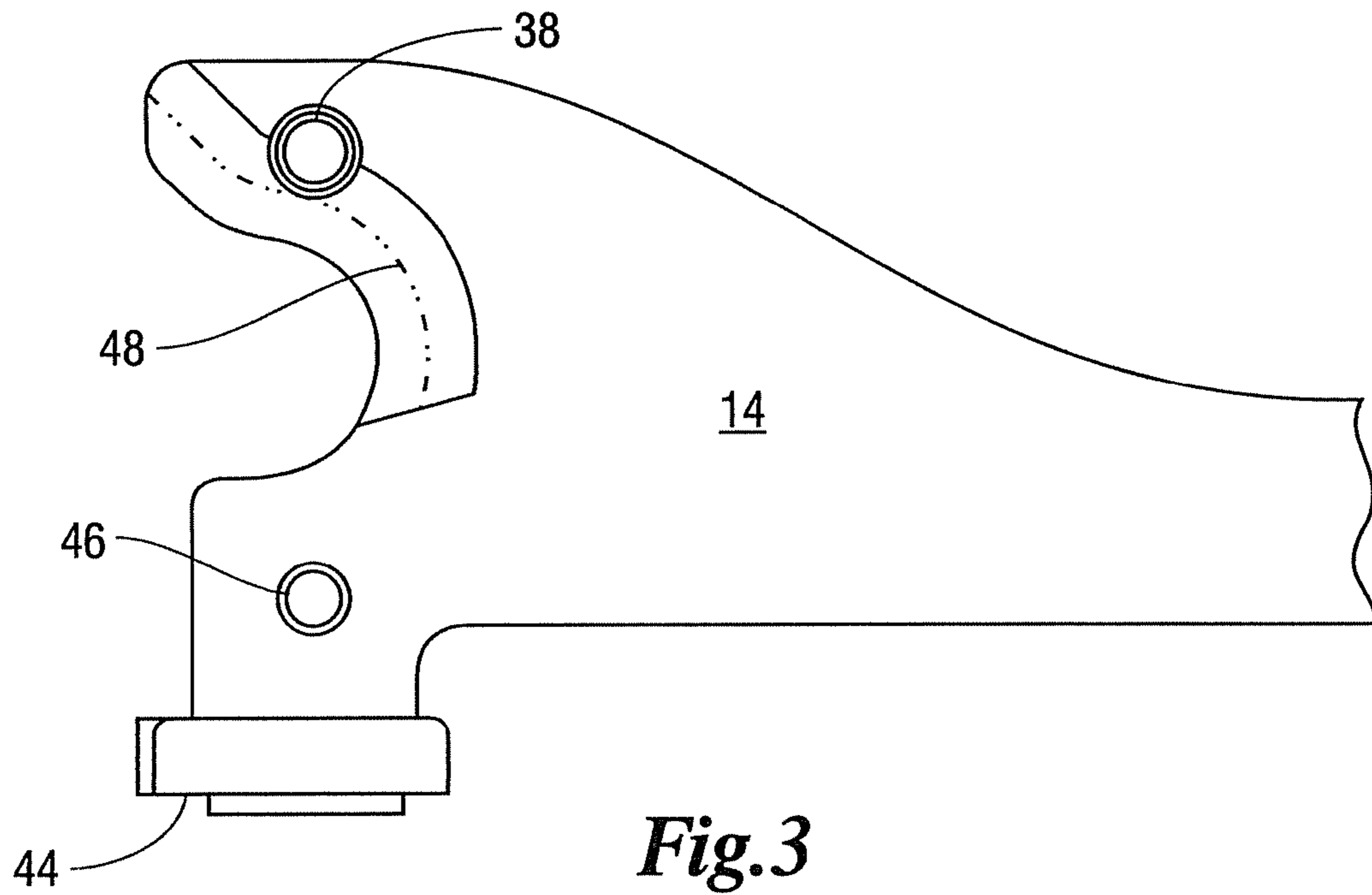


Fig. 2





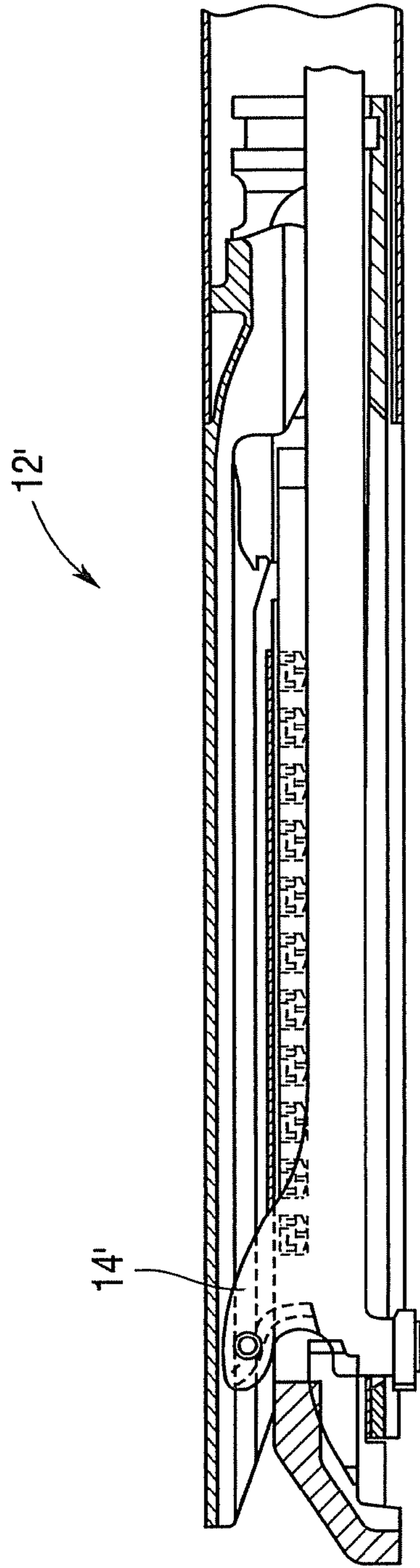


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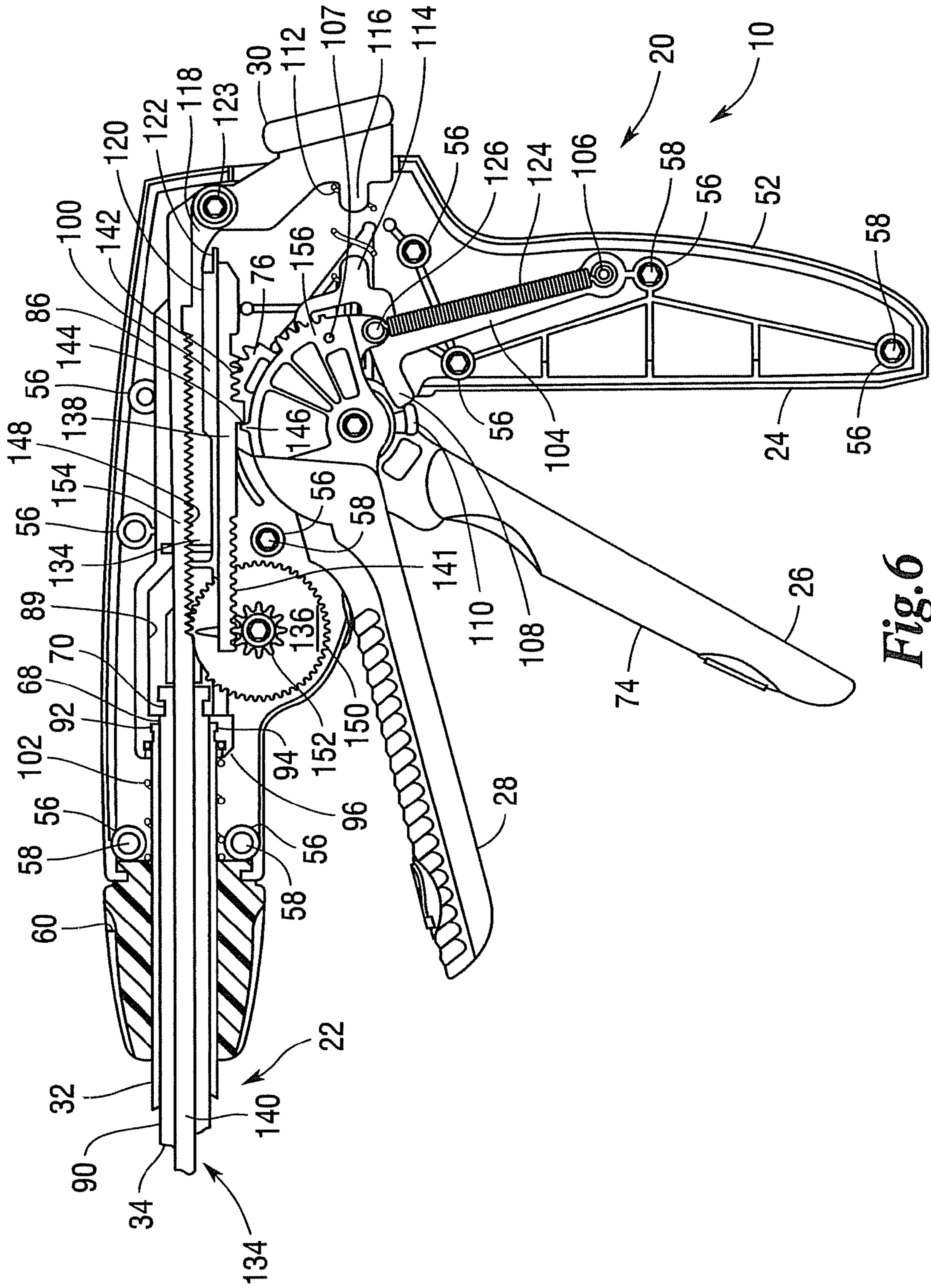


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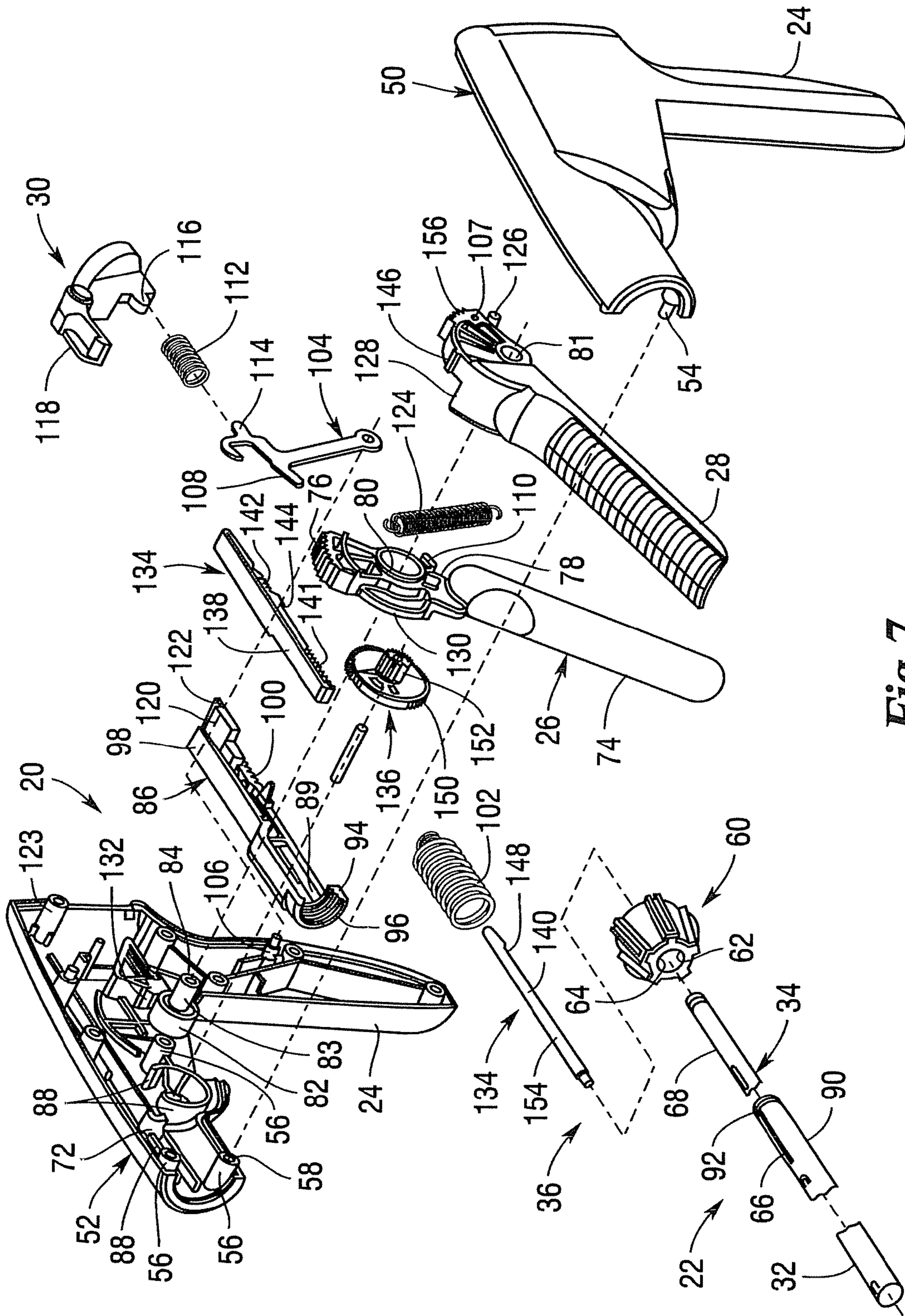


Fig. 7

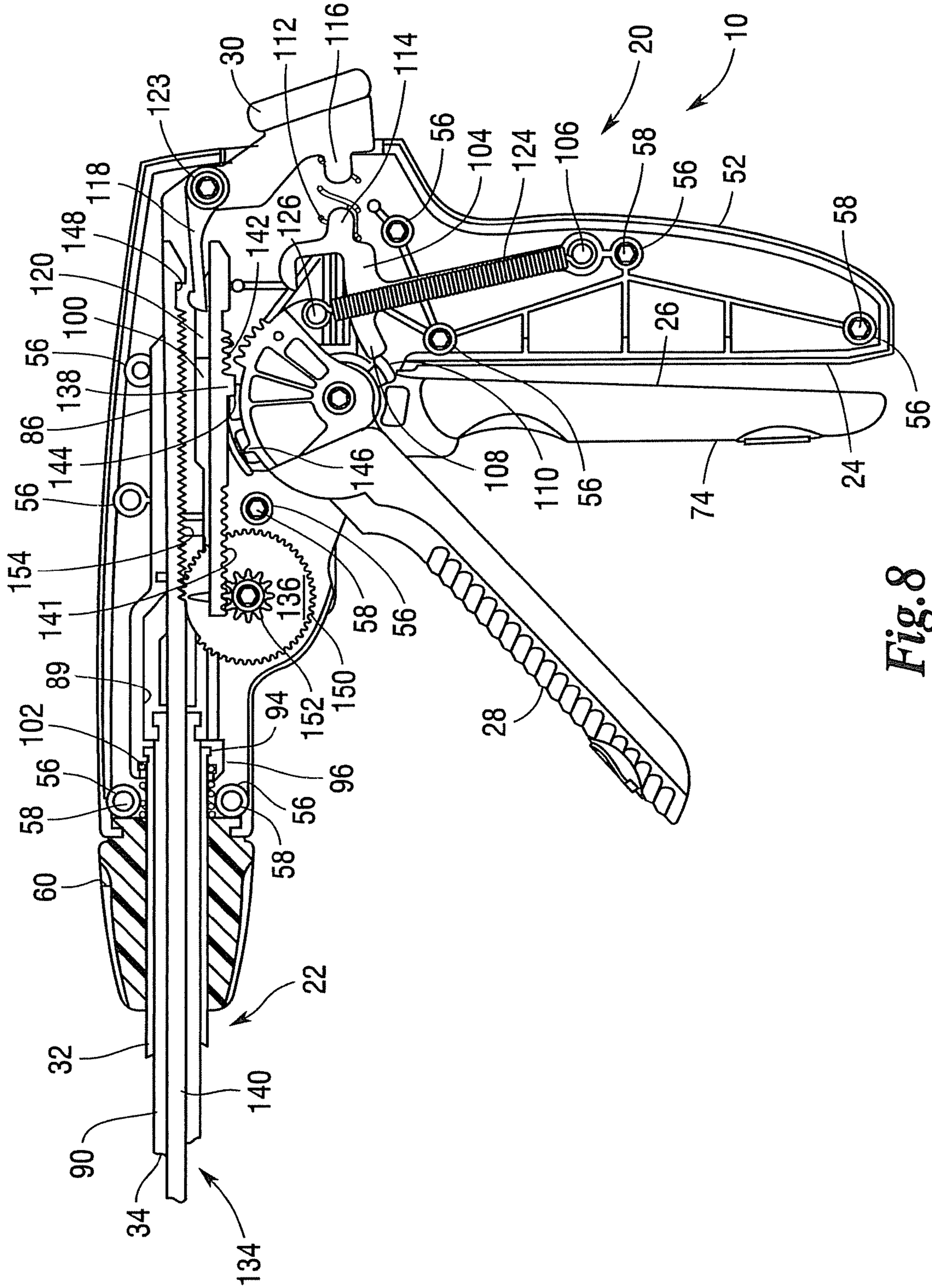


Fig. 8

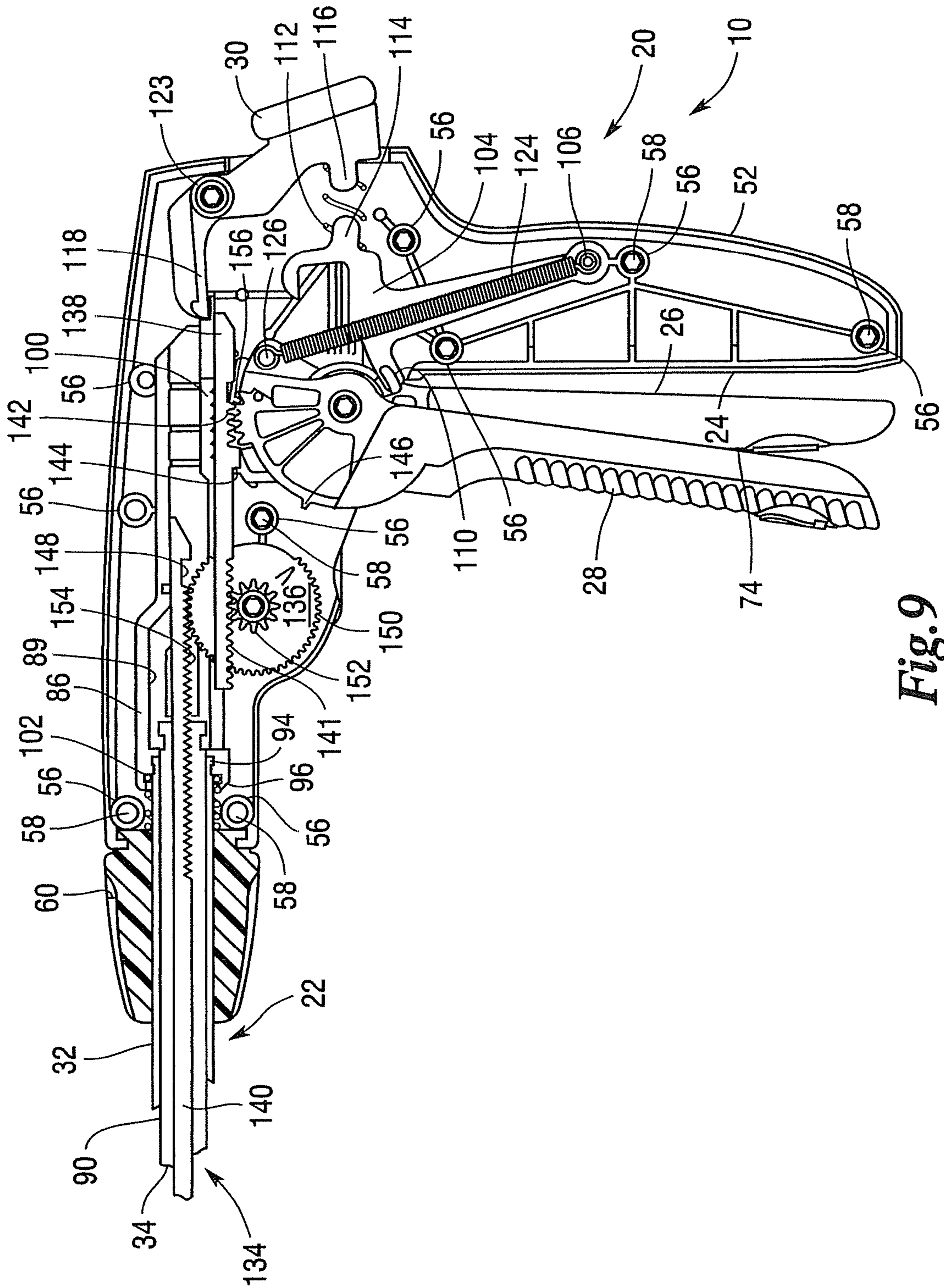


Fig. 9

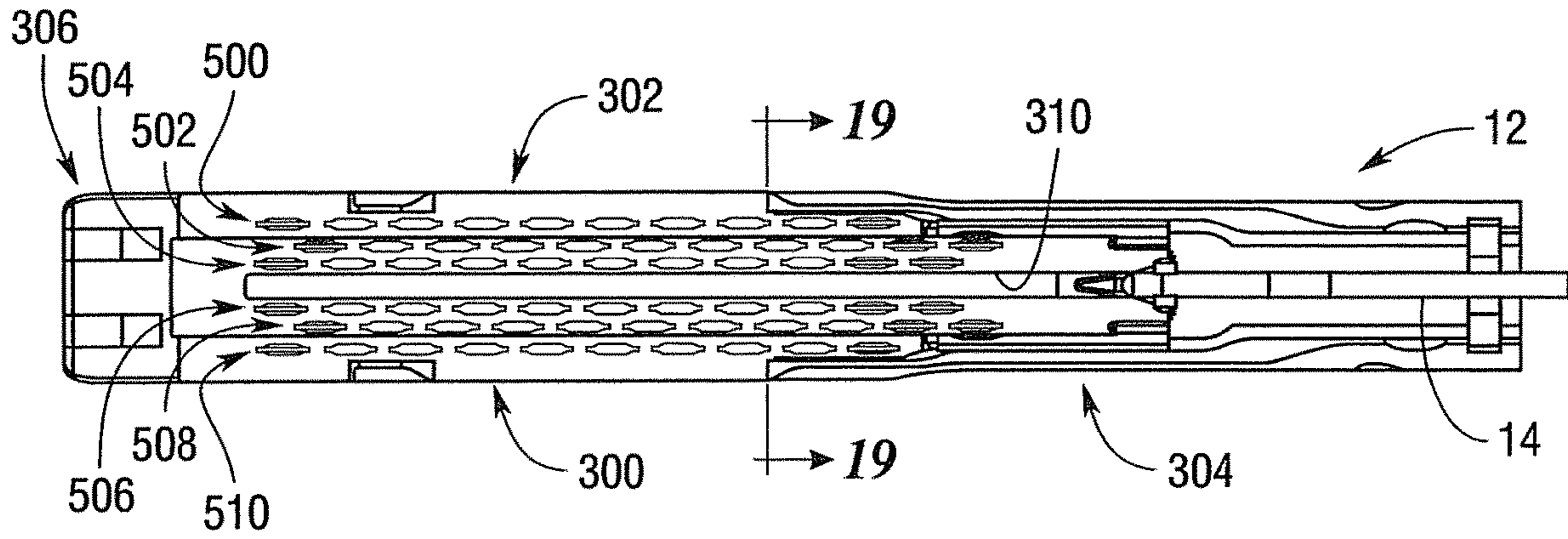


Fig. 10

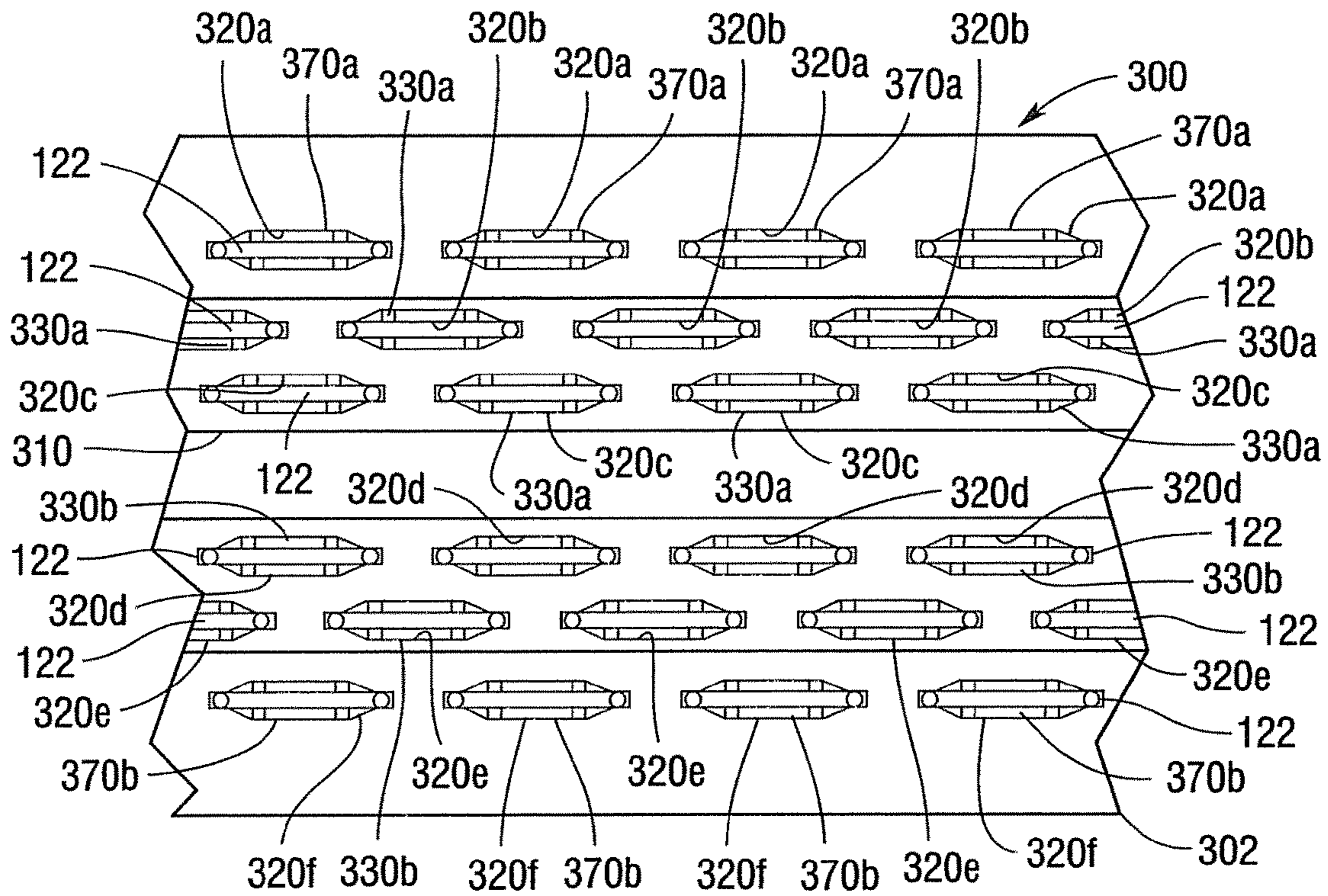
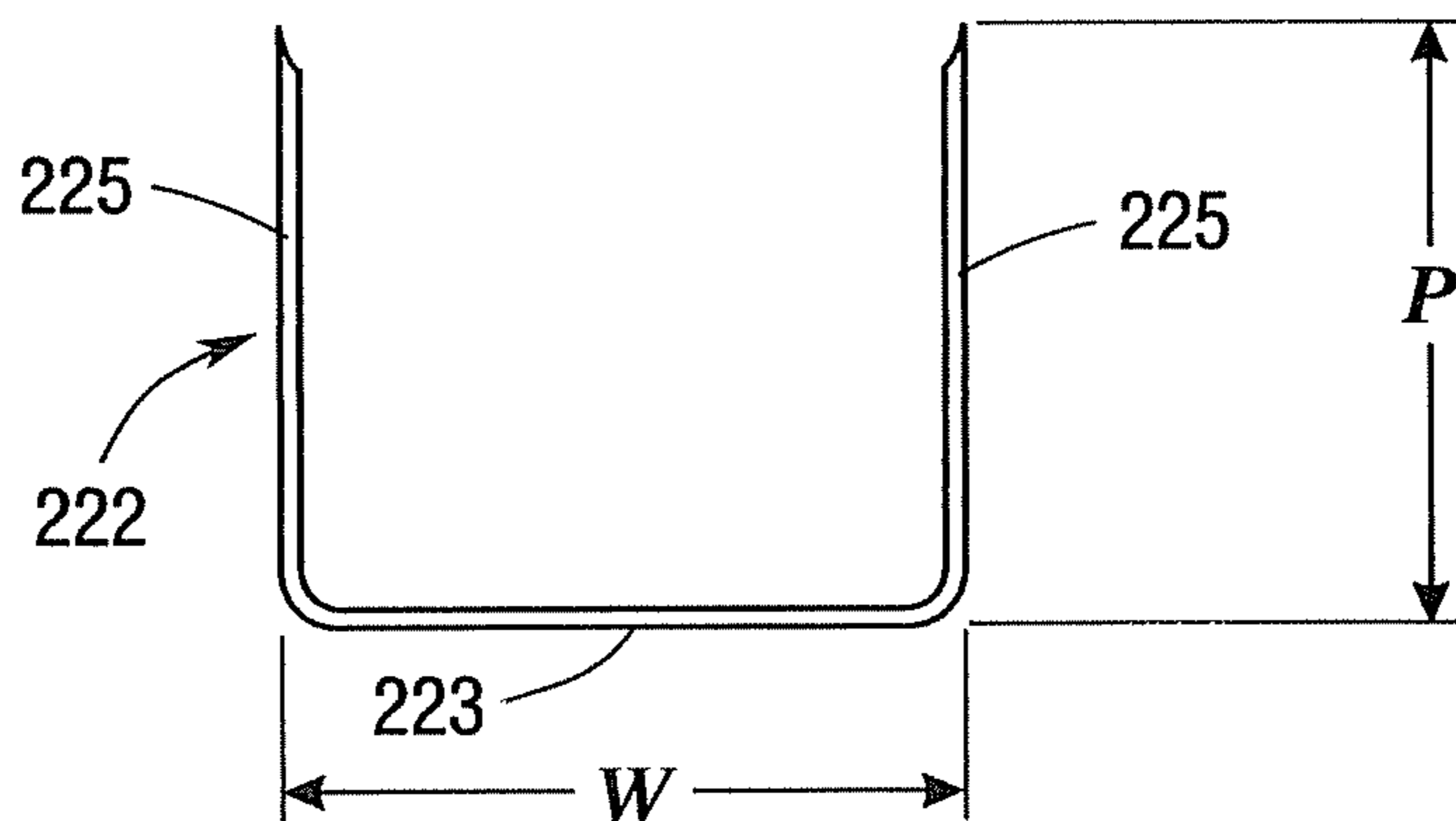
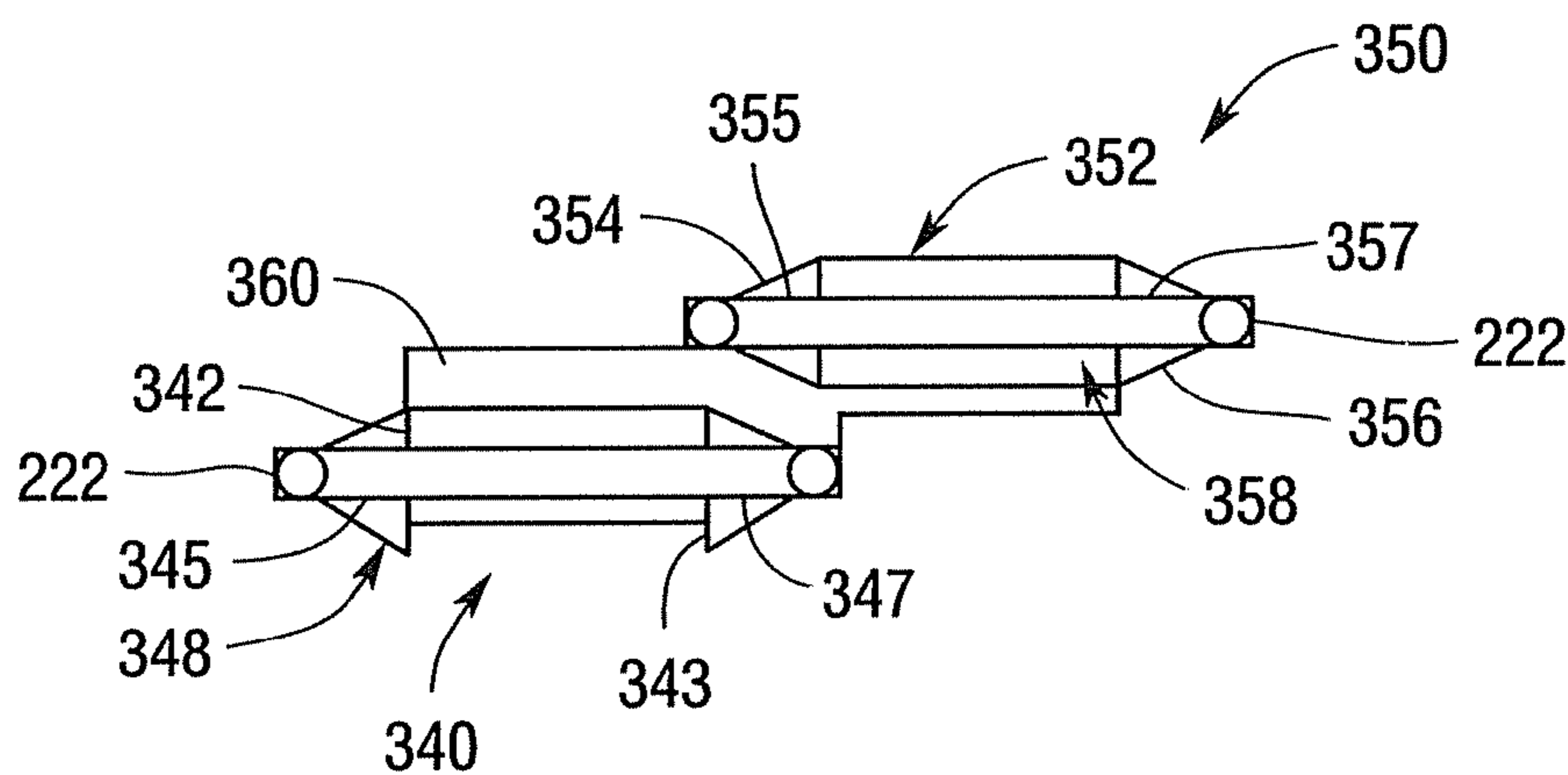


Fig. 11

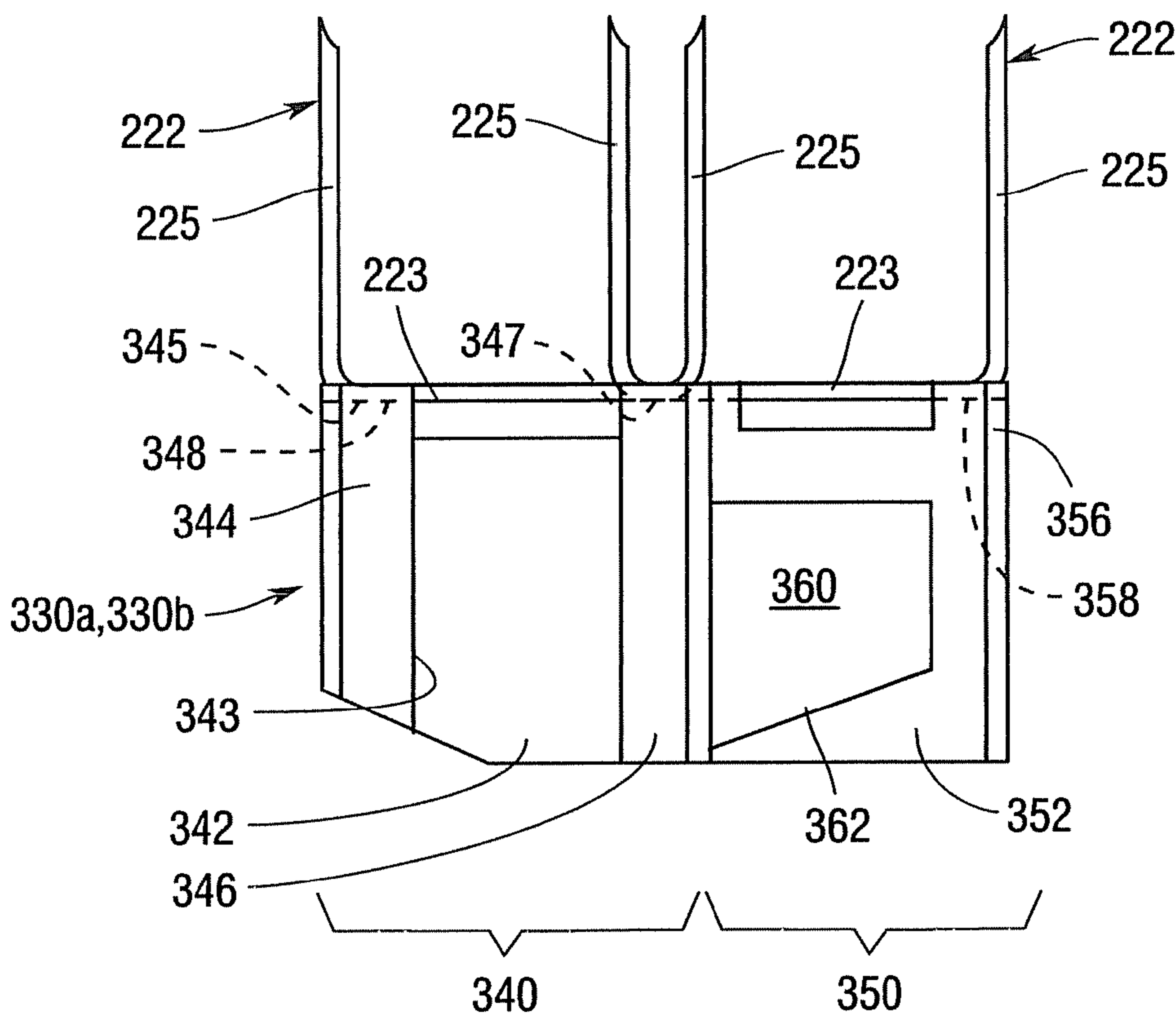
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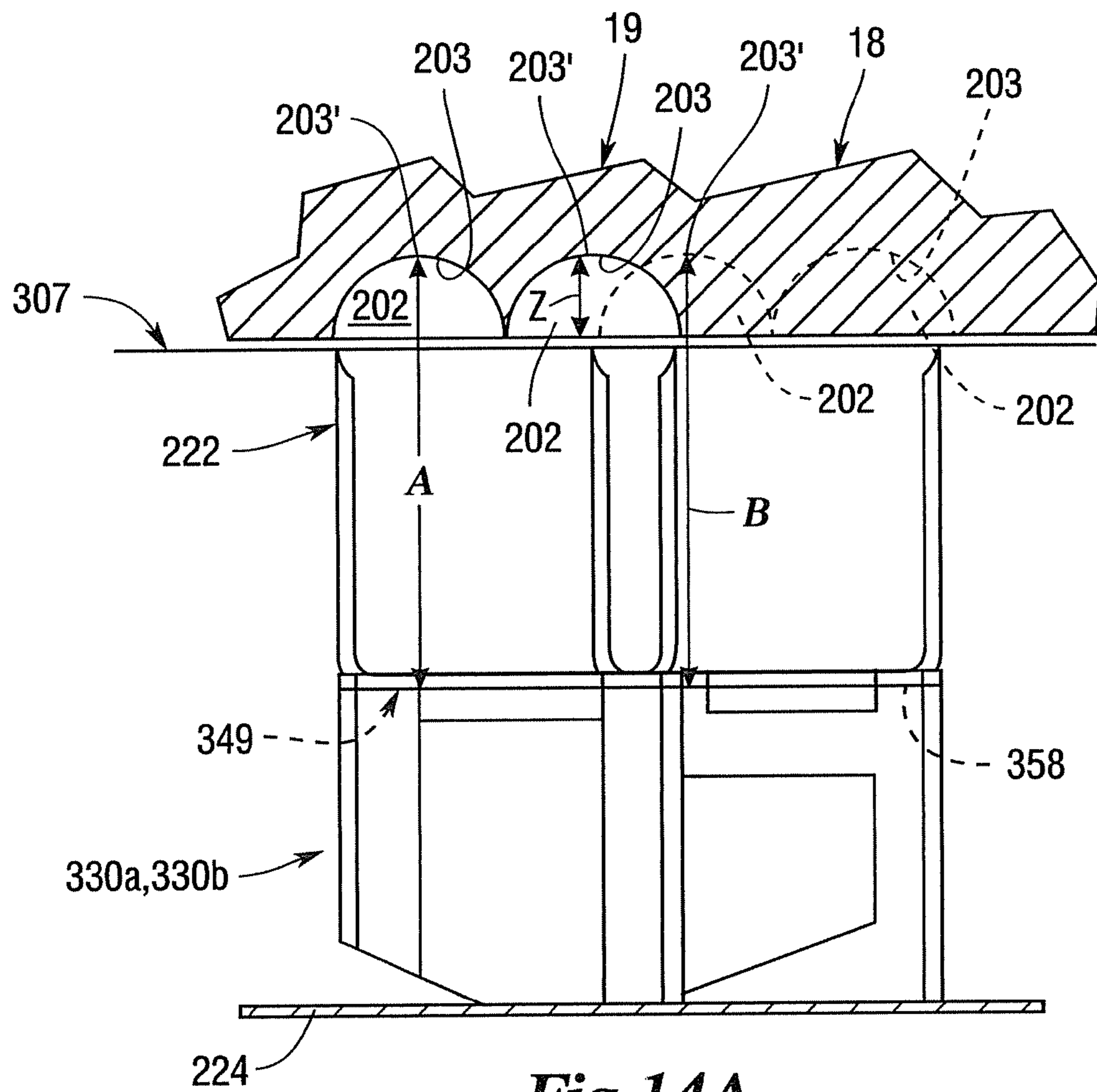


**Fig.14**



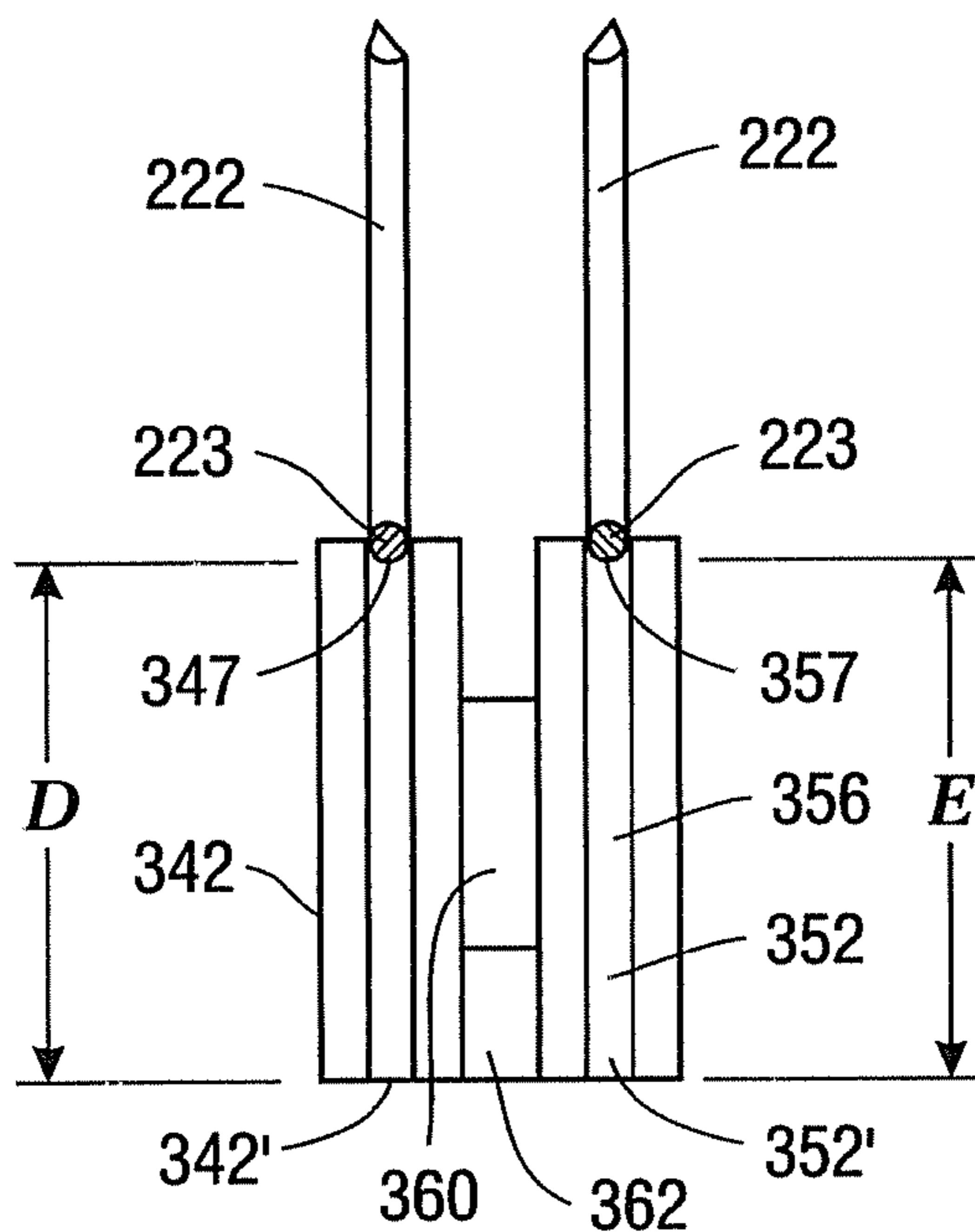
**Fig.13**



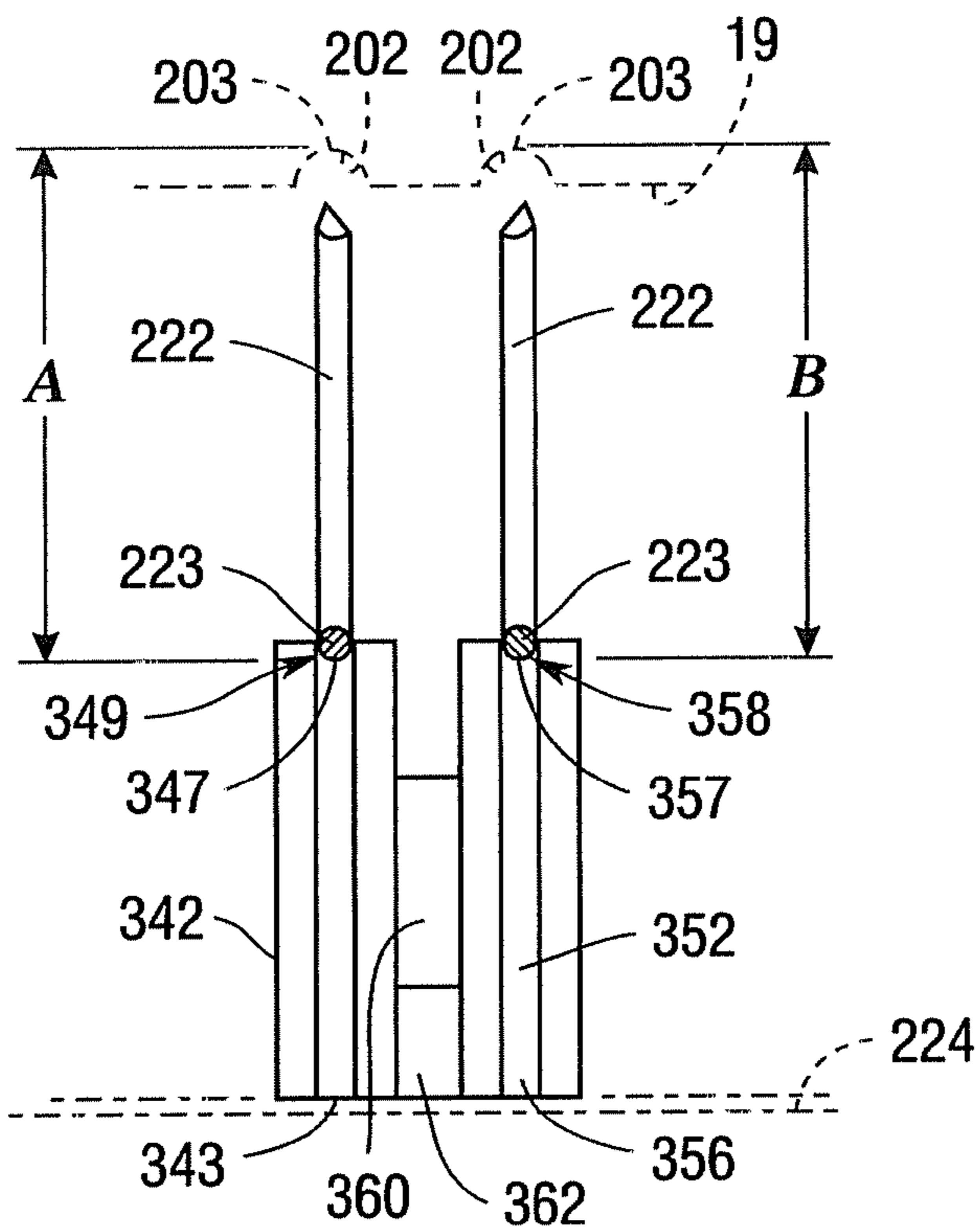


*Fig. 14A*



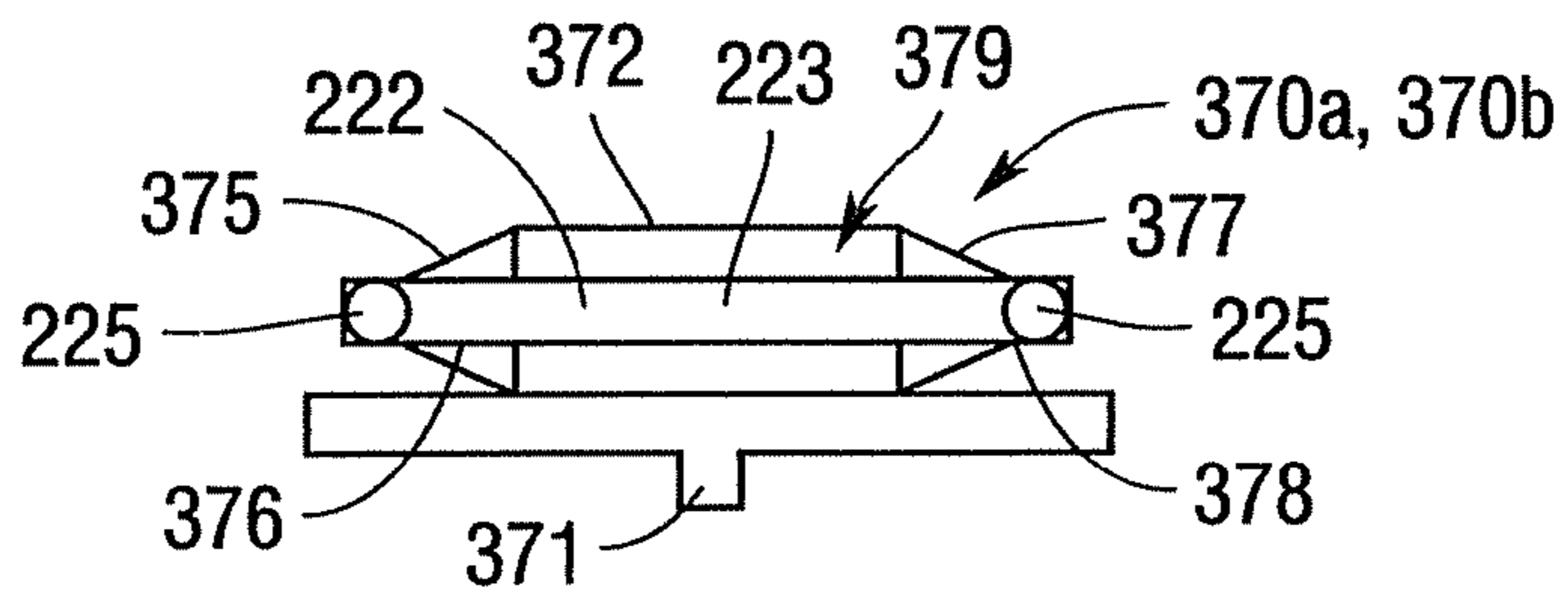


*Fig. 15*

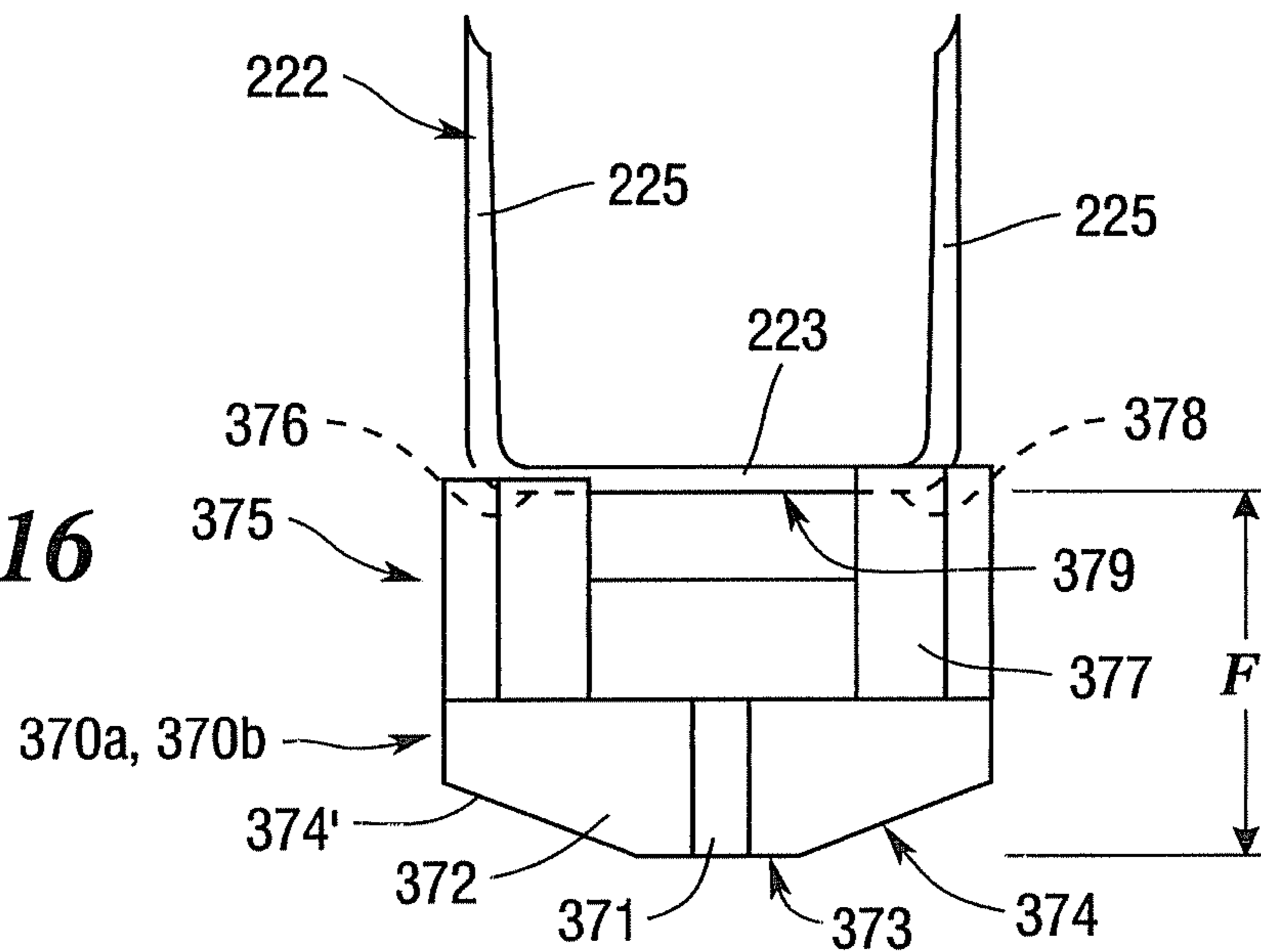


*Fig. 15A*

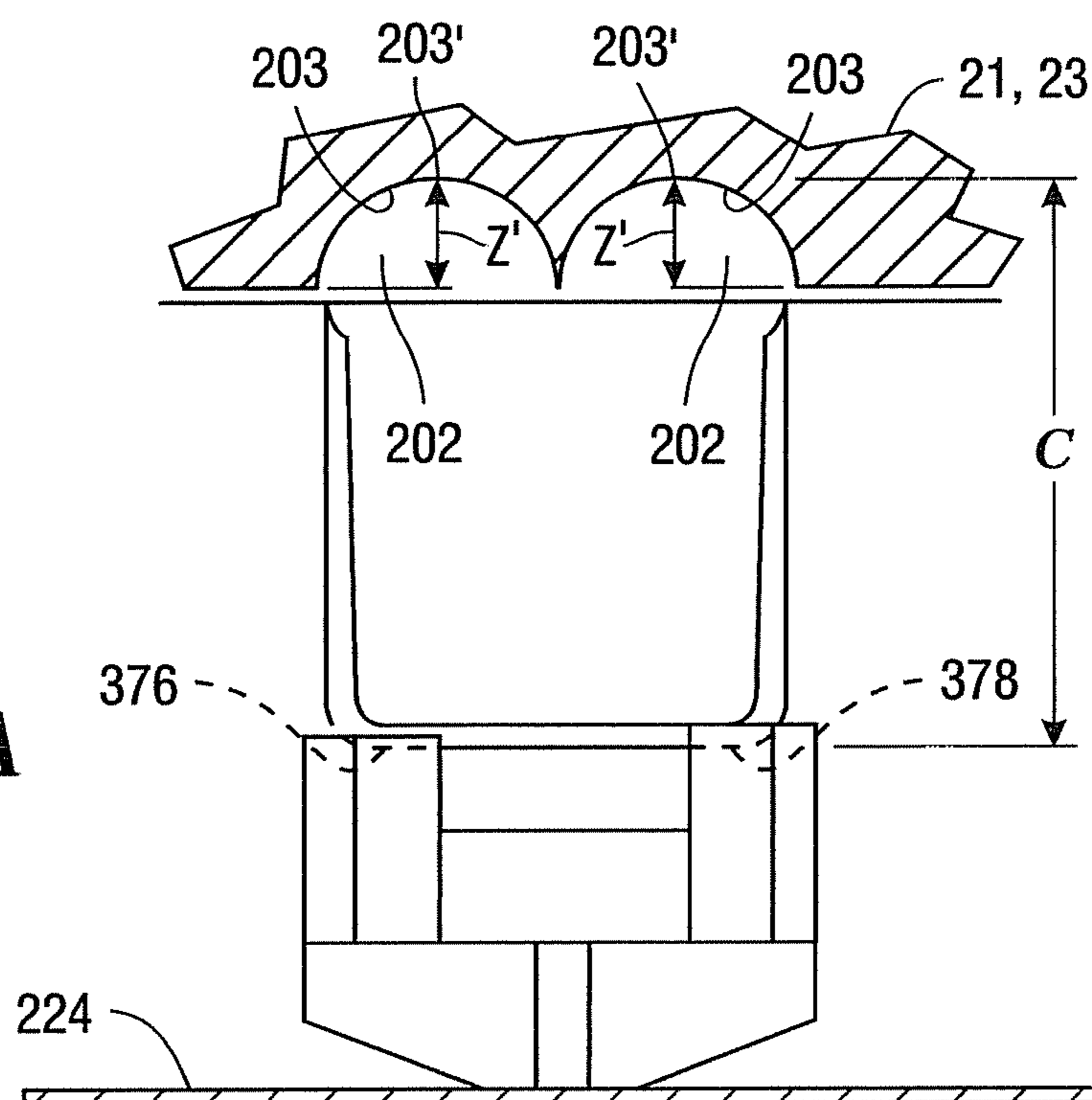
**Fig.17**



**Fig.16**



**Fig.16A**



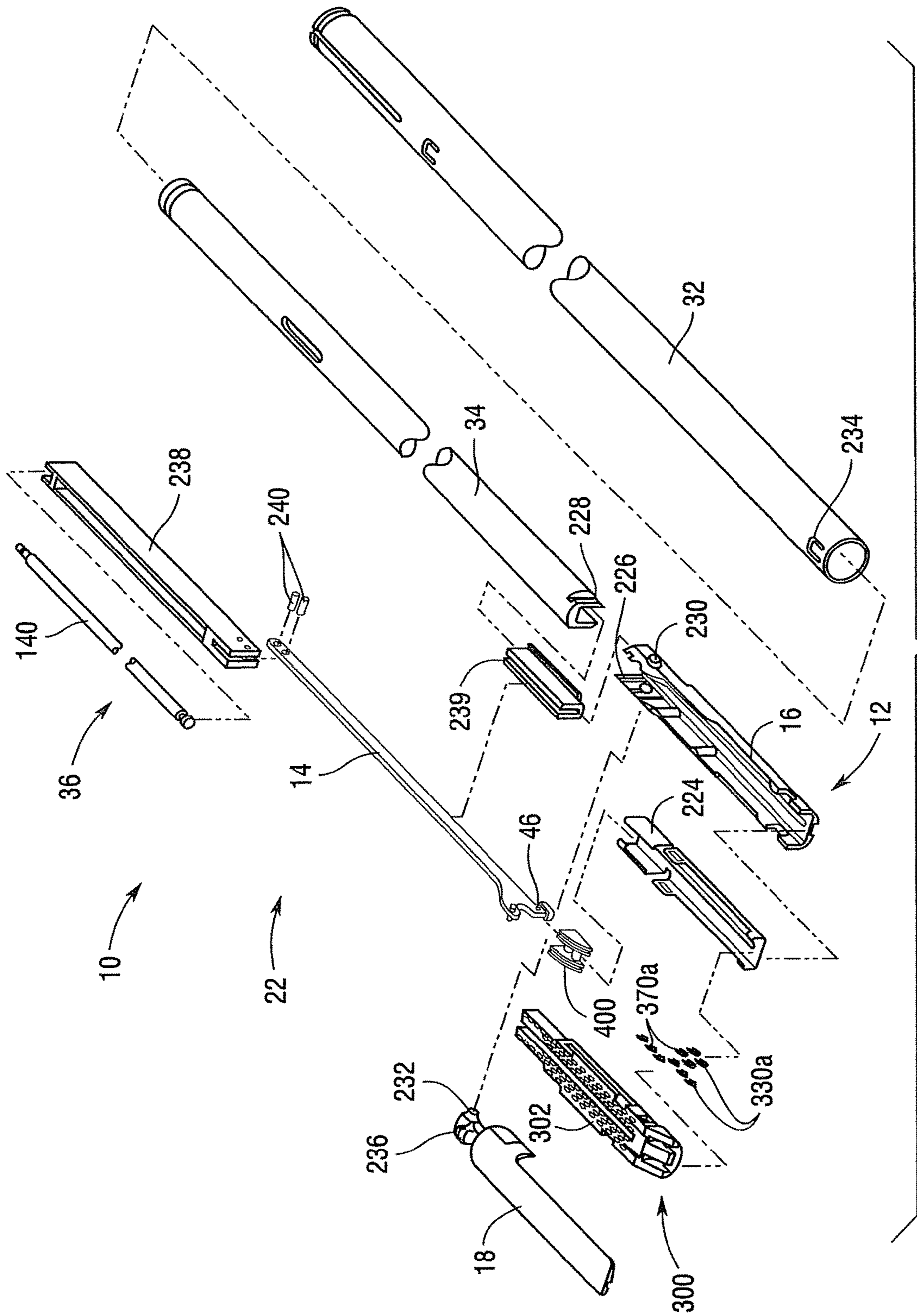
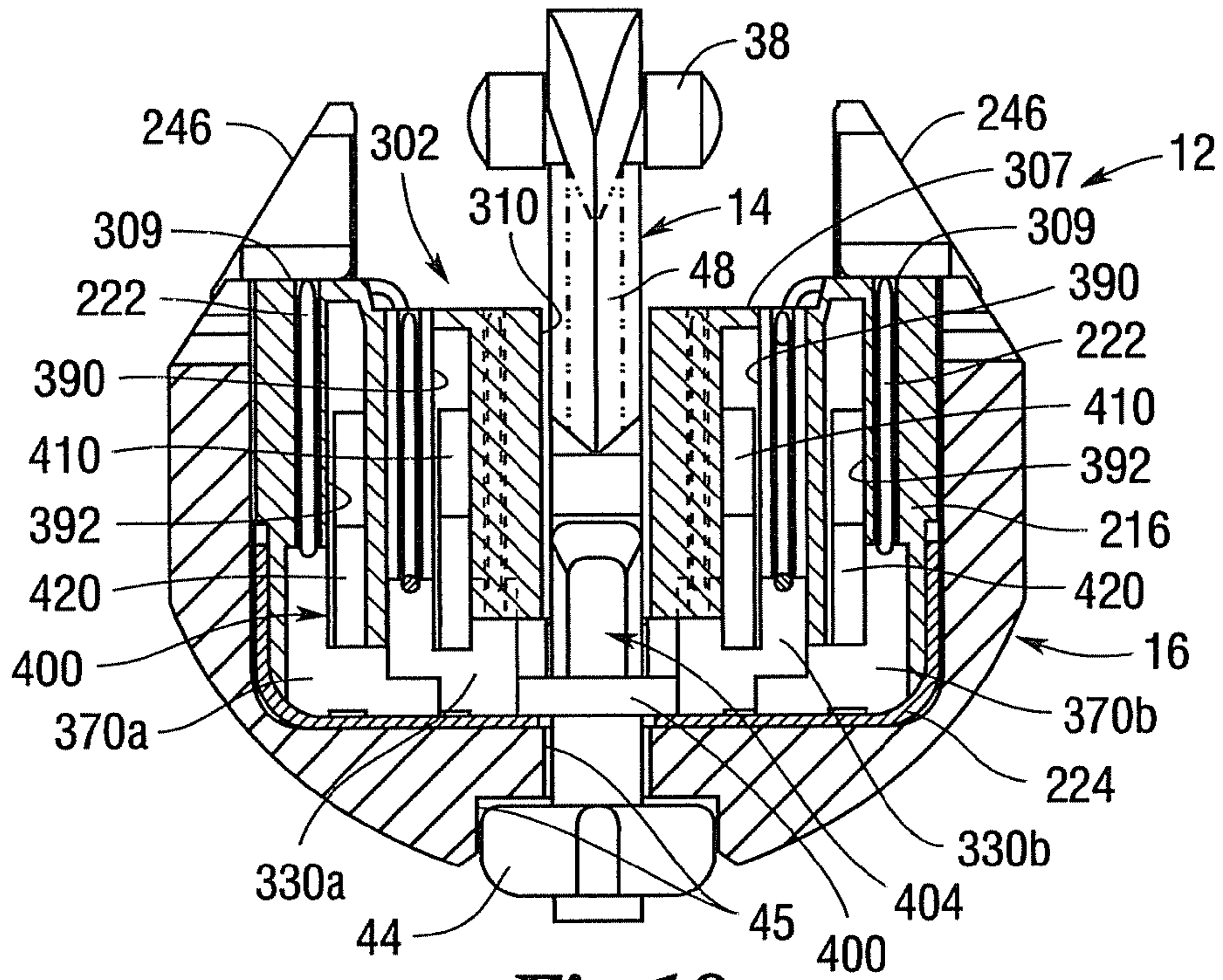
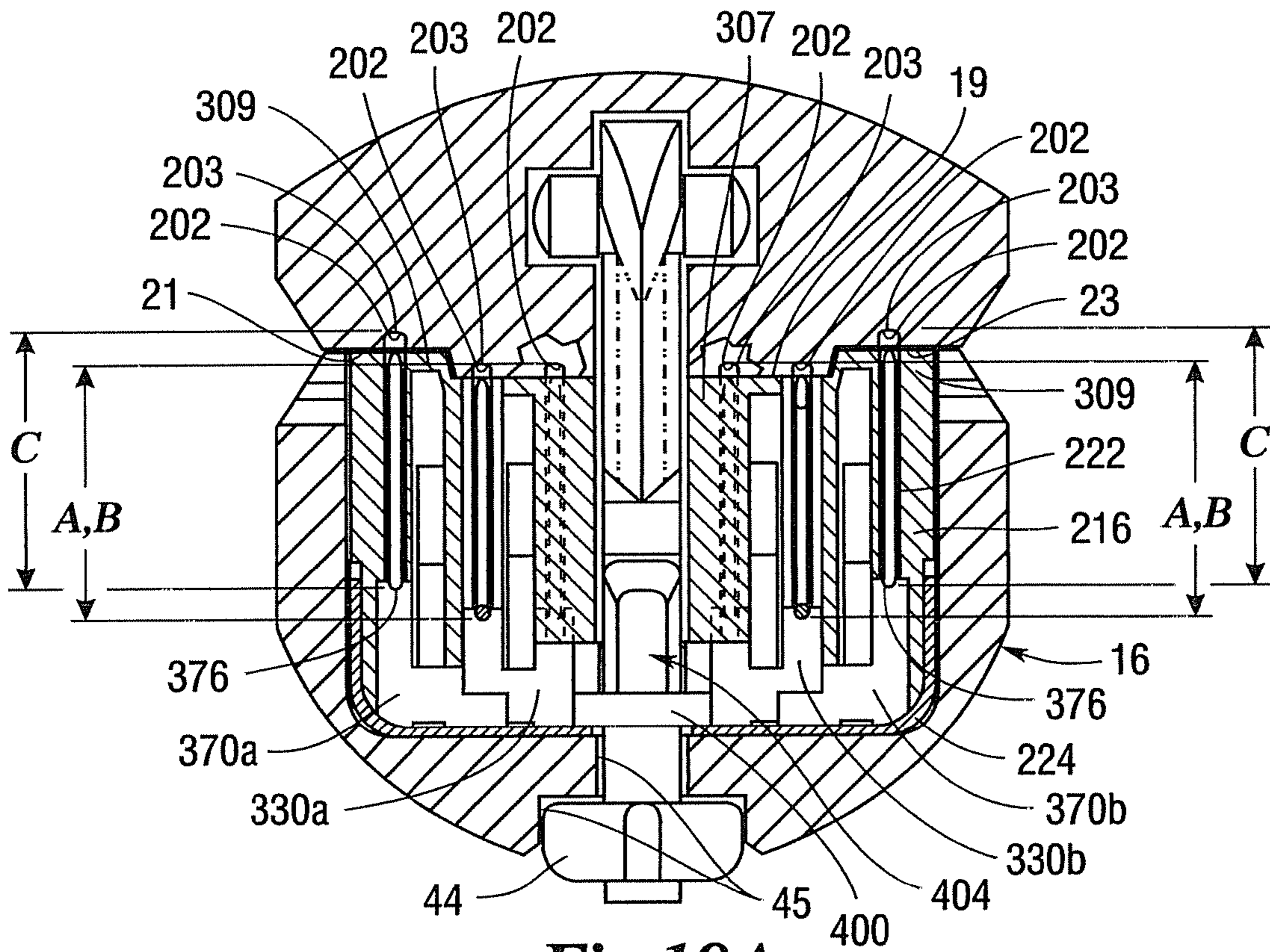


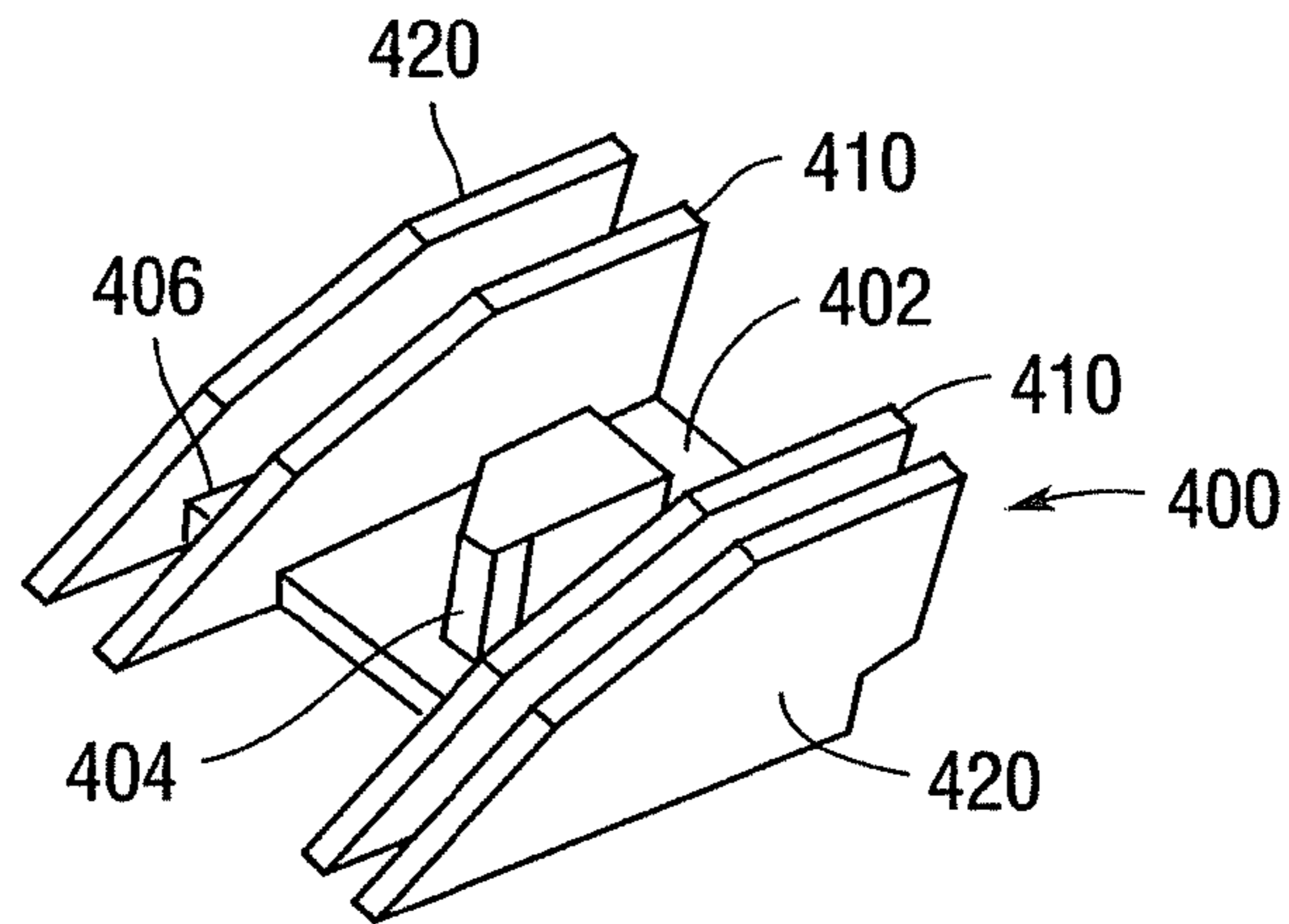
Fig. 18



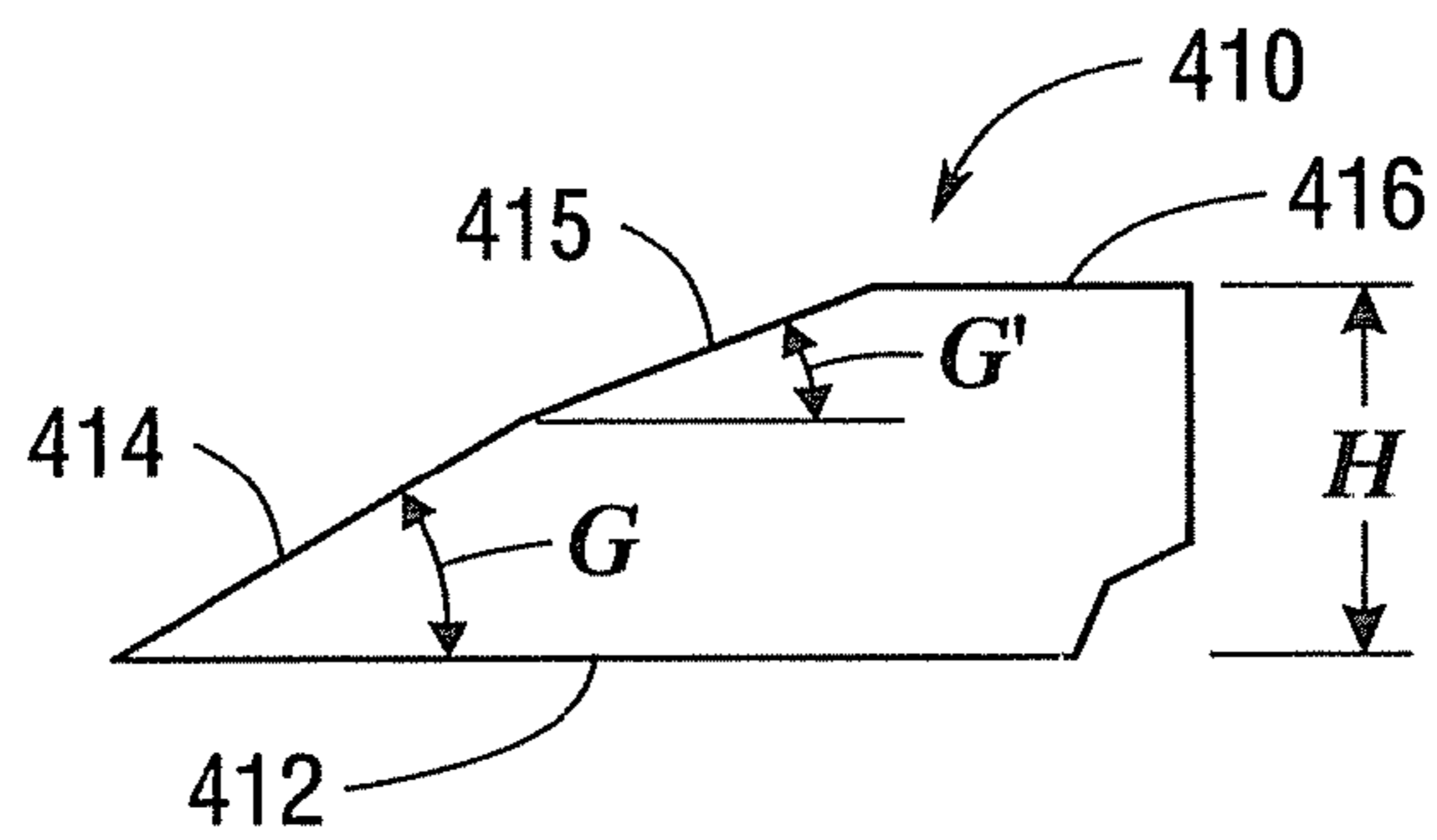
*Fig. 19*



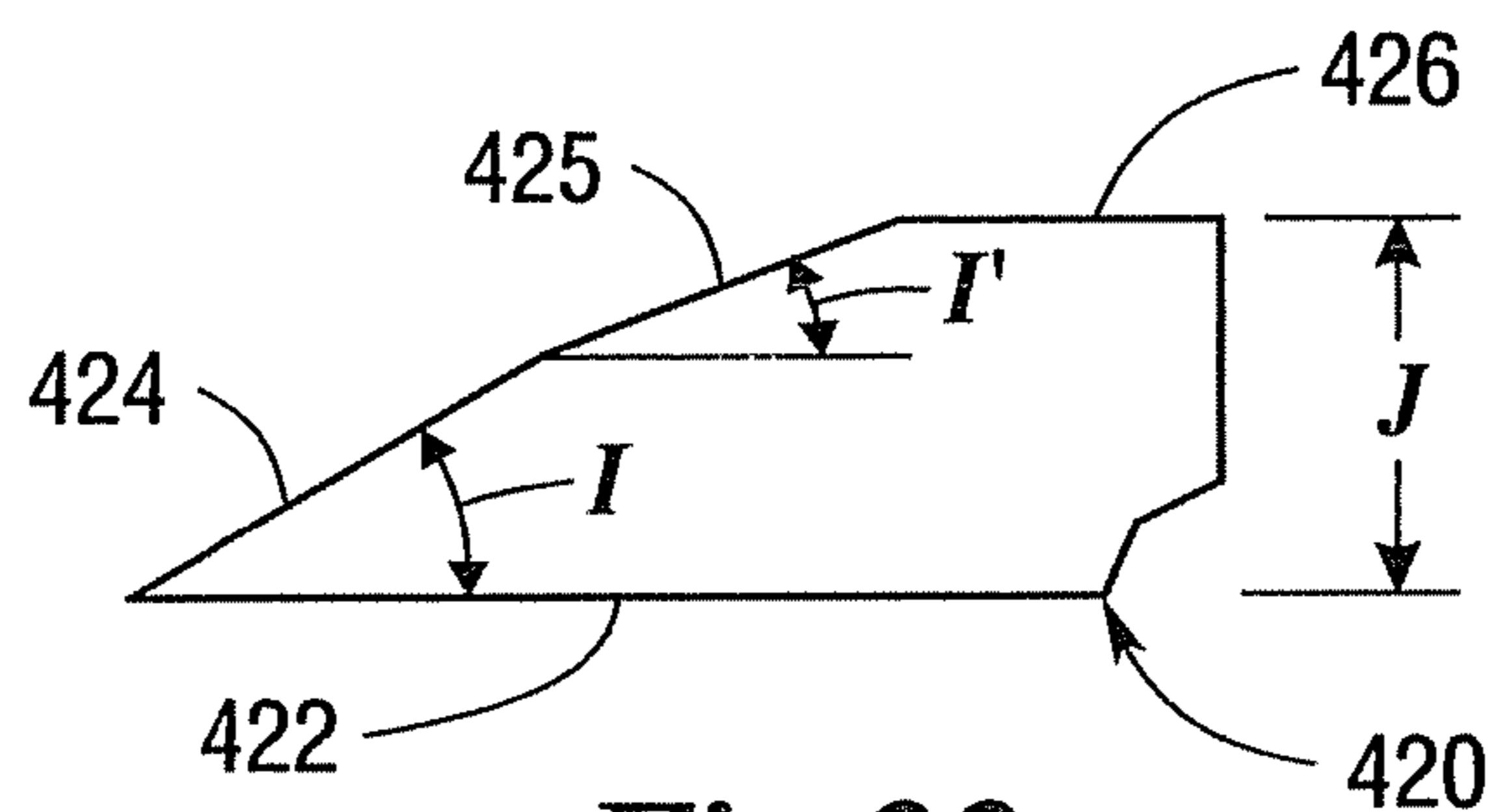
*Fig. 19A*



**Fig. 20**



**Fig. 21**



**Fig. 22**

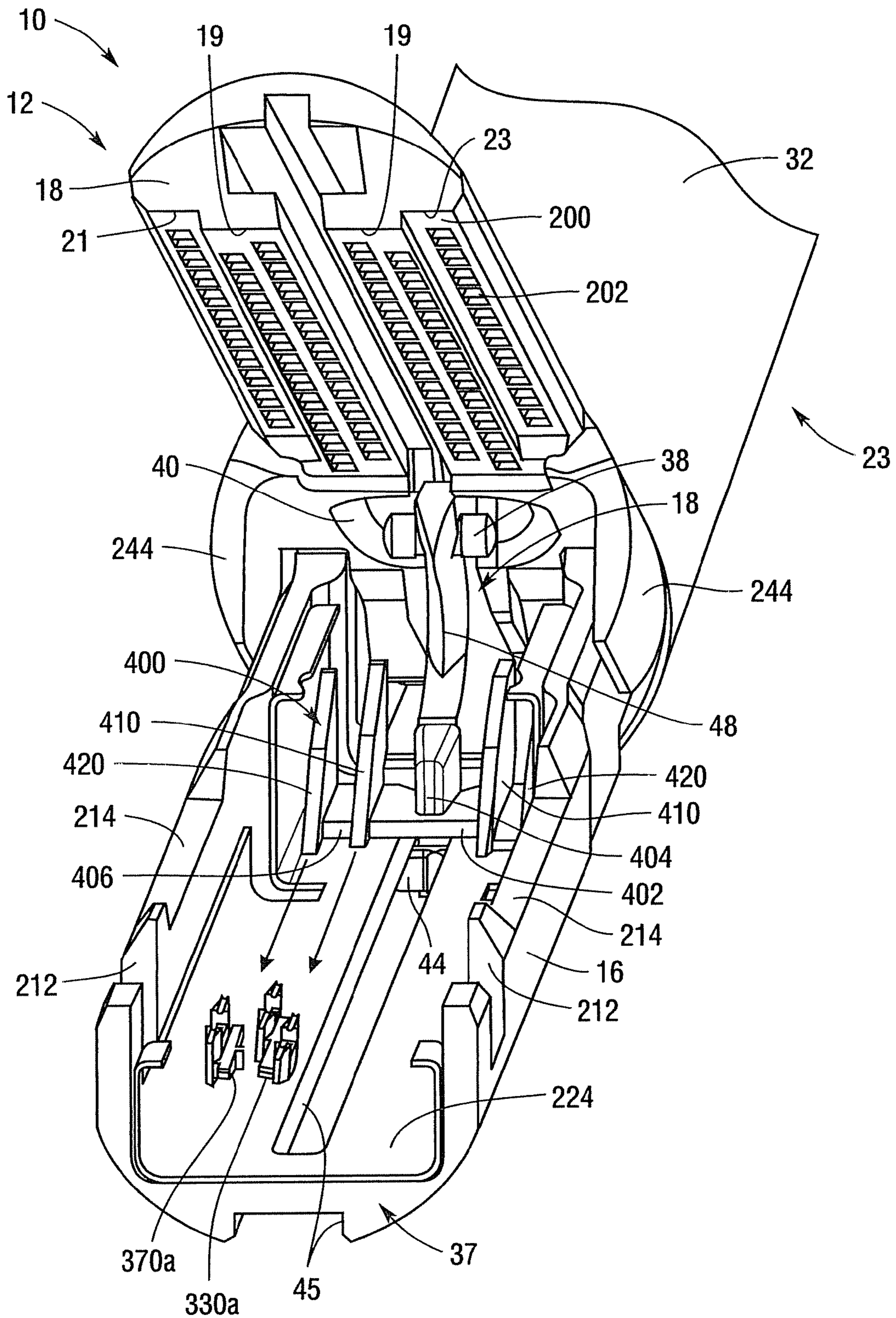
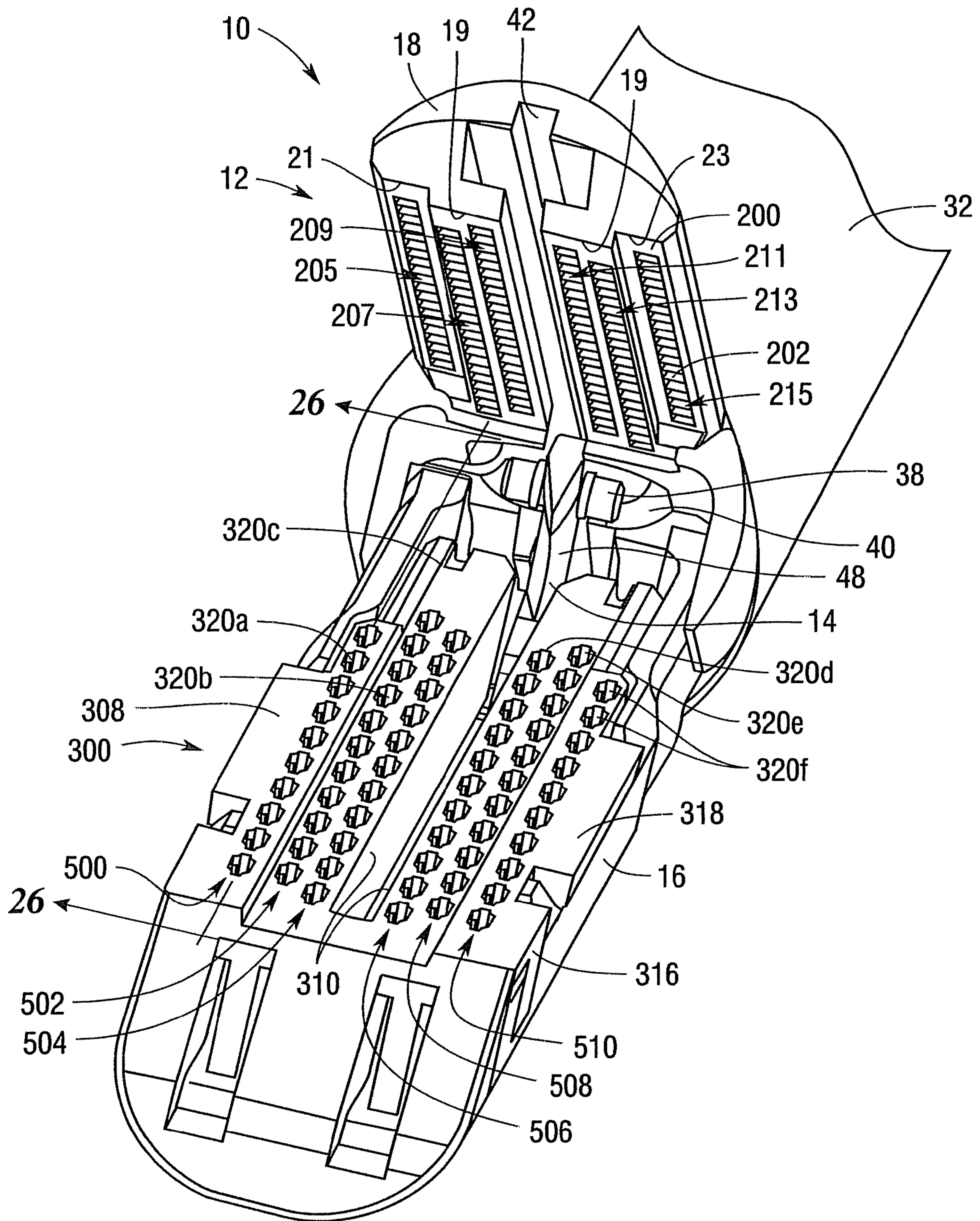
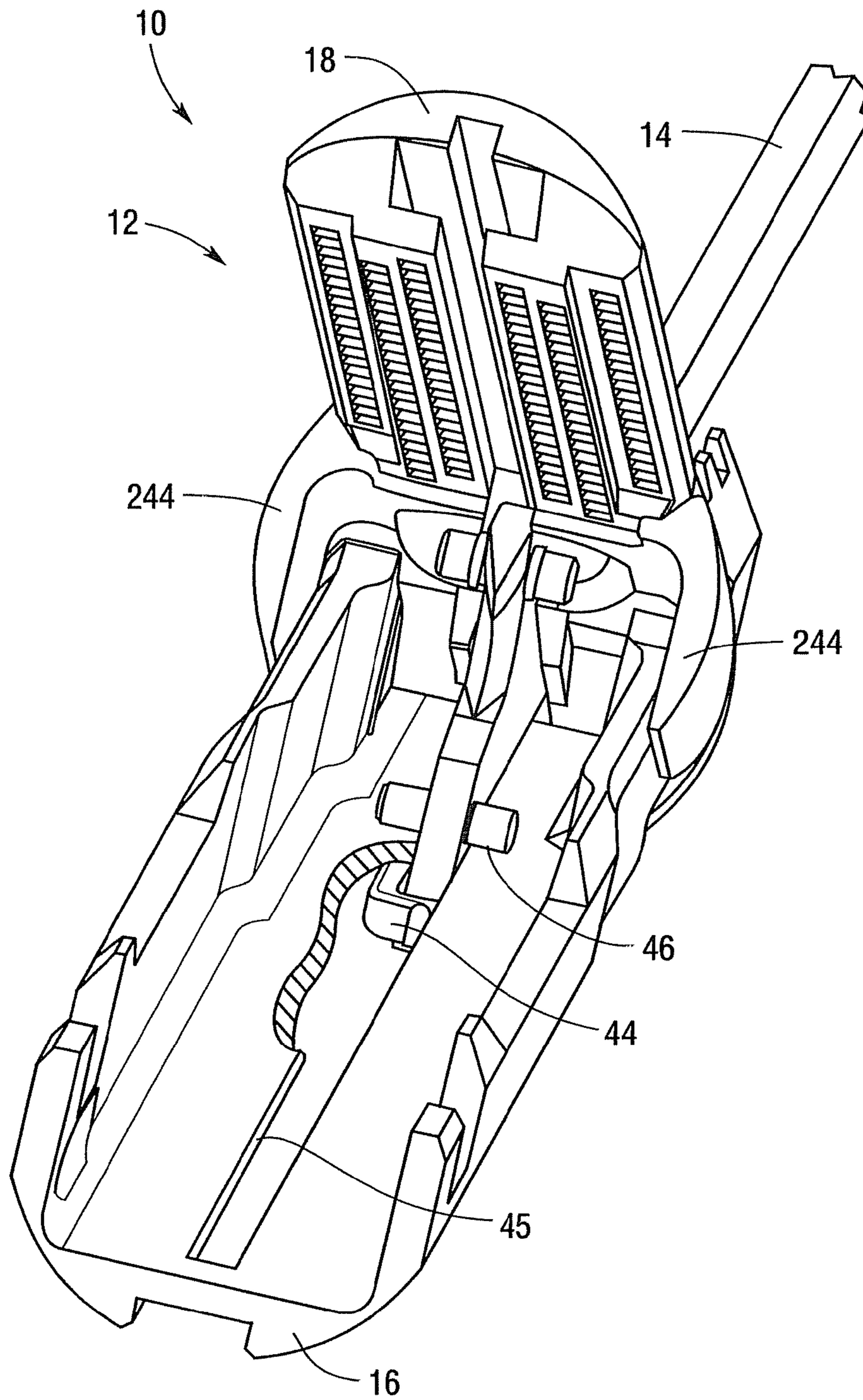


Fig. 23



**Fig. 24**



*Fig.25*



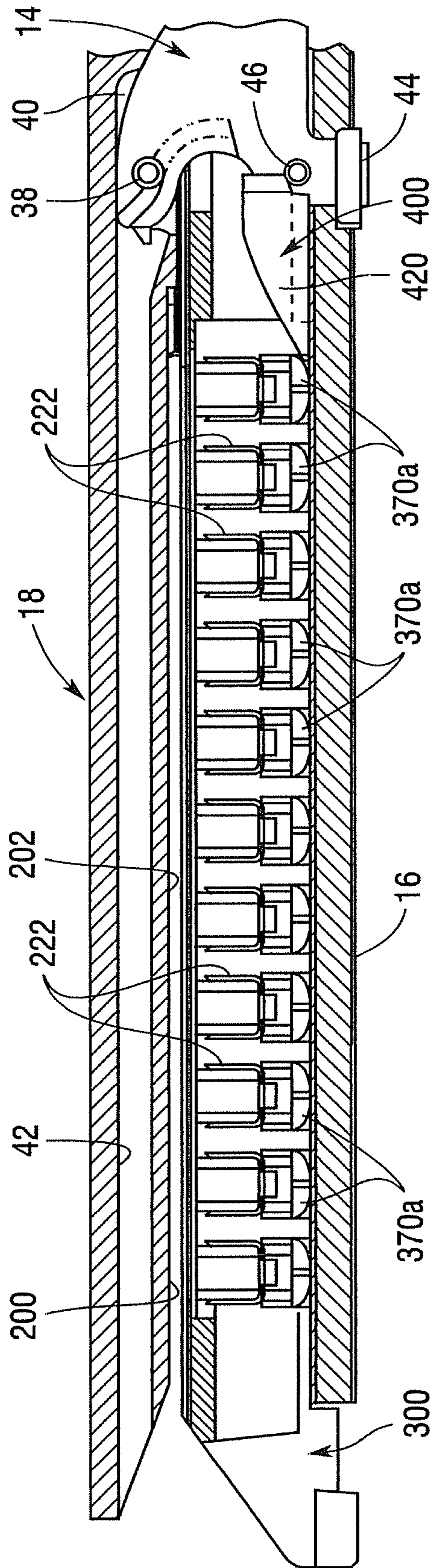
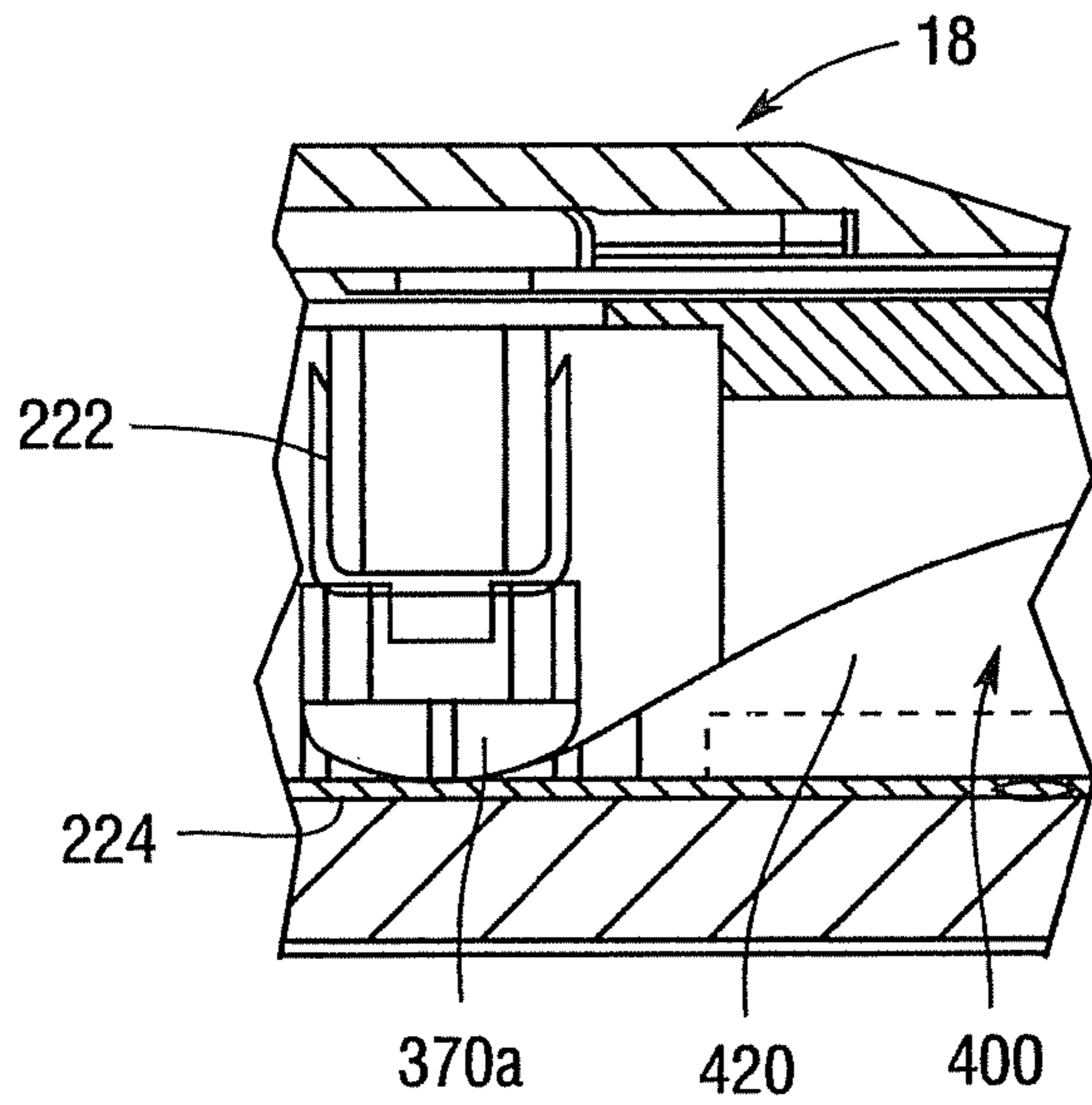
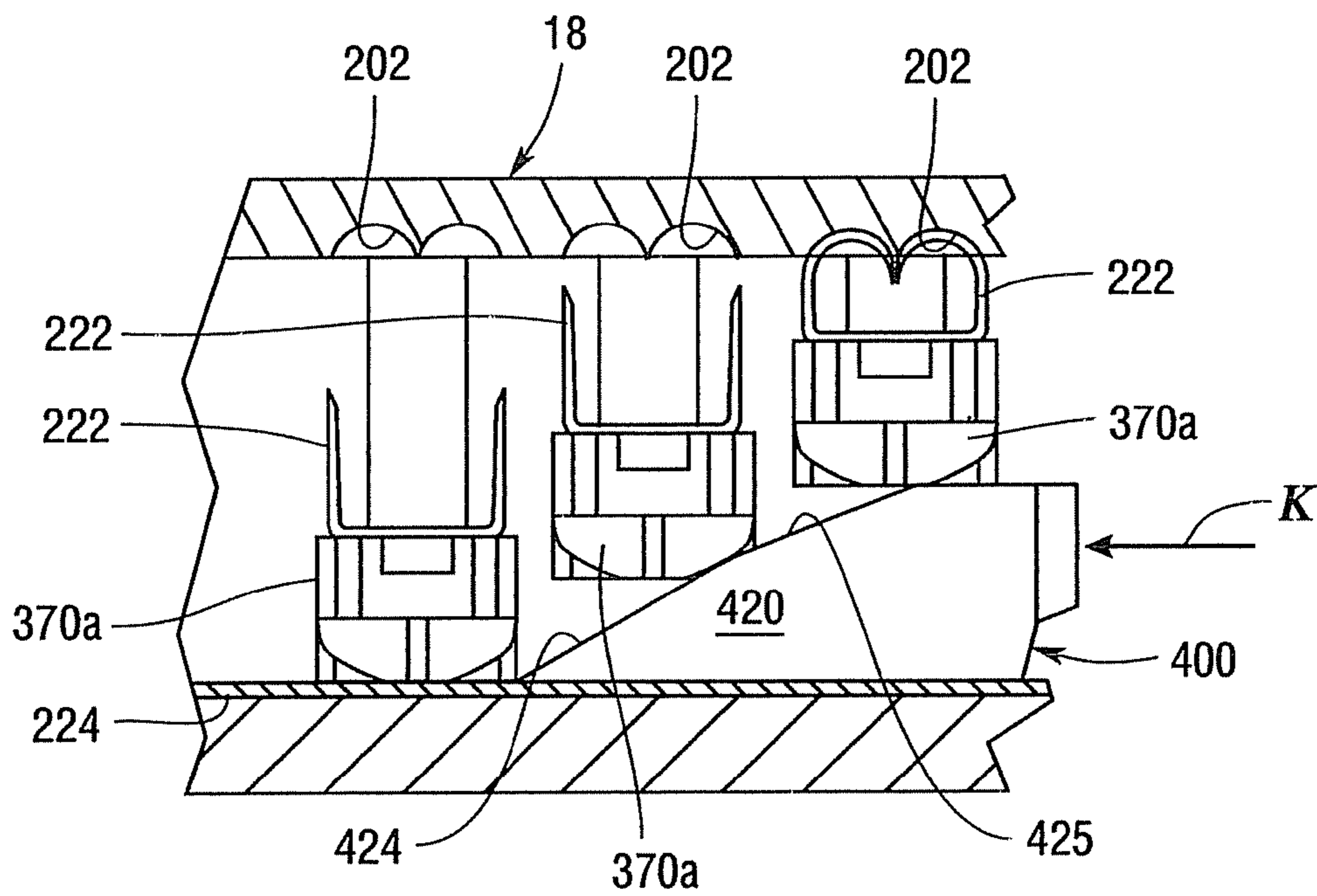


Fig. 26



**Fig. 27**



**Fig. 28**

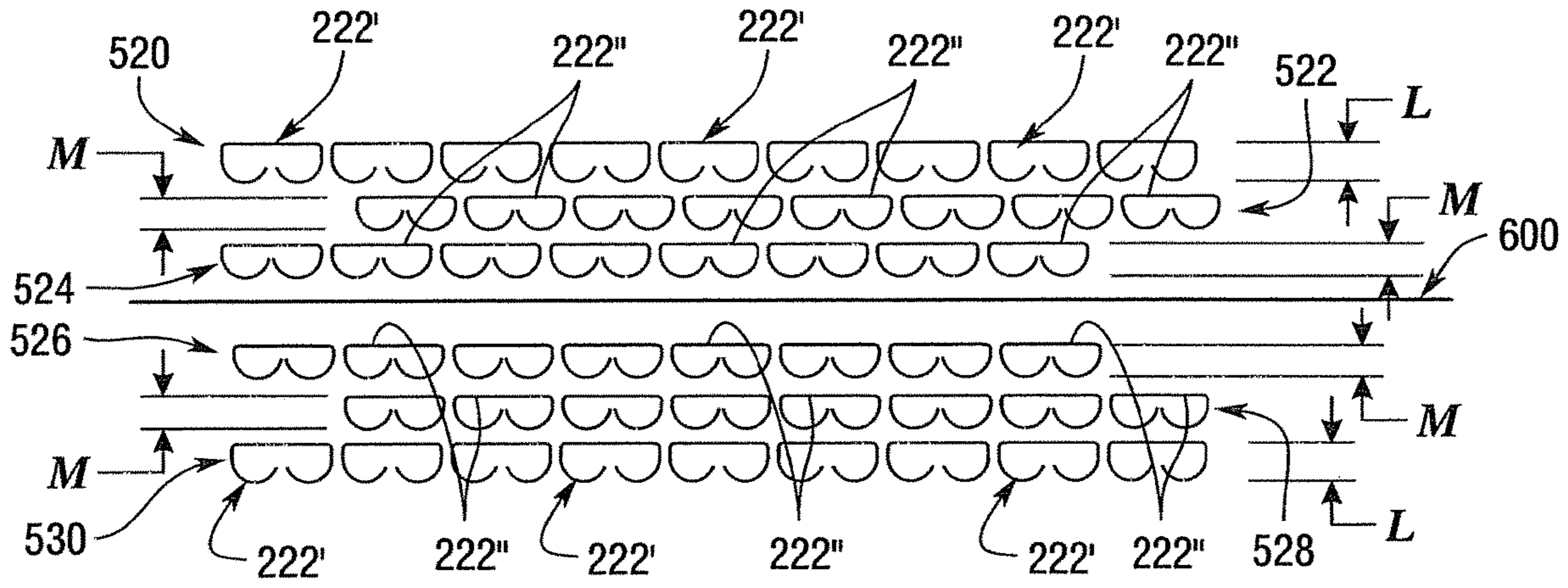


Fig. 29

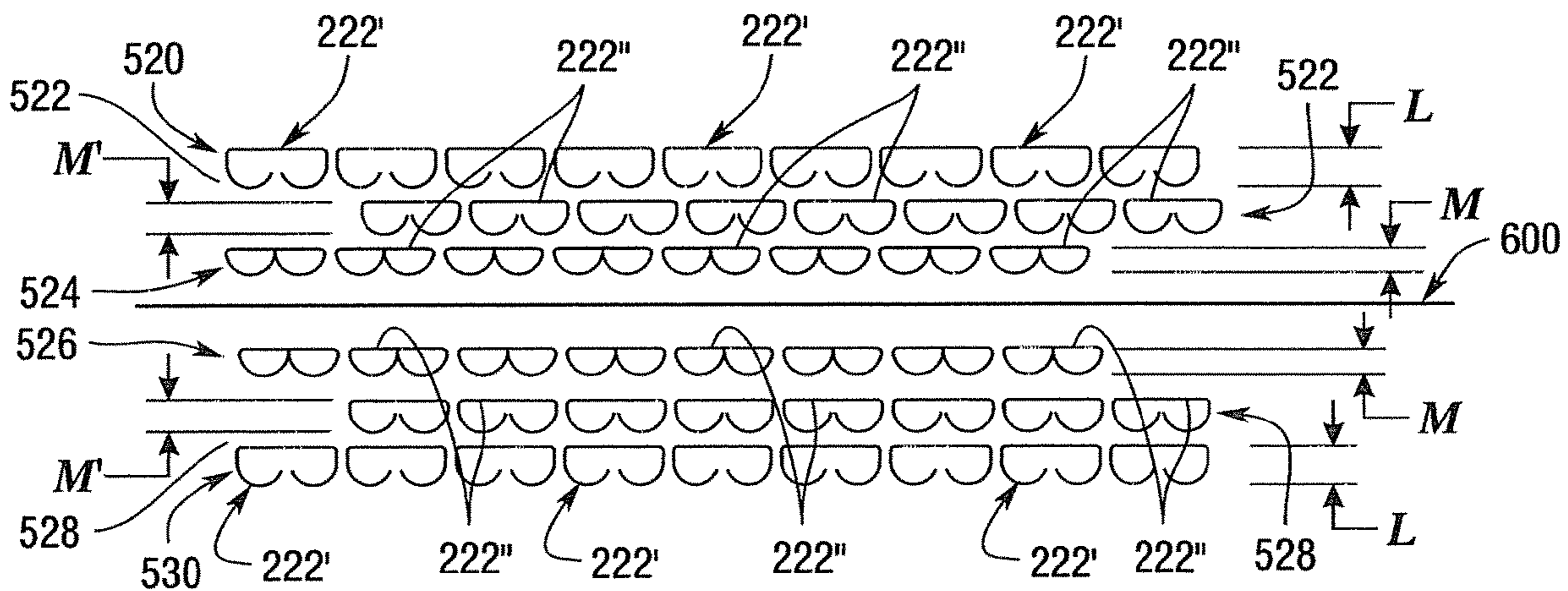


Fig. 32

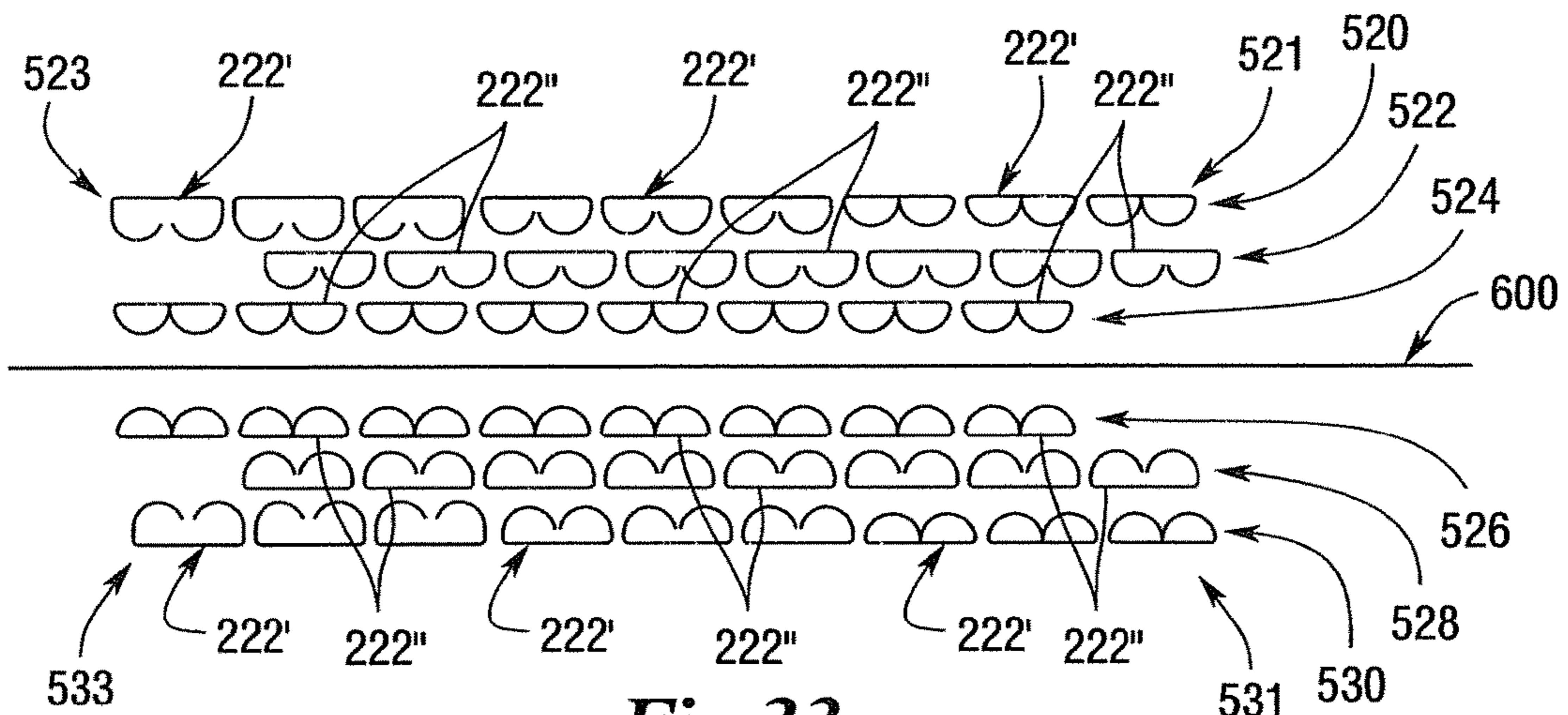
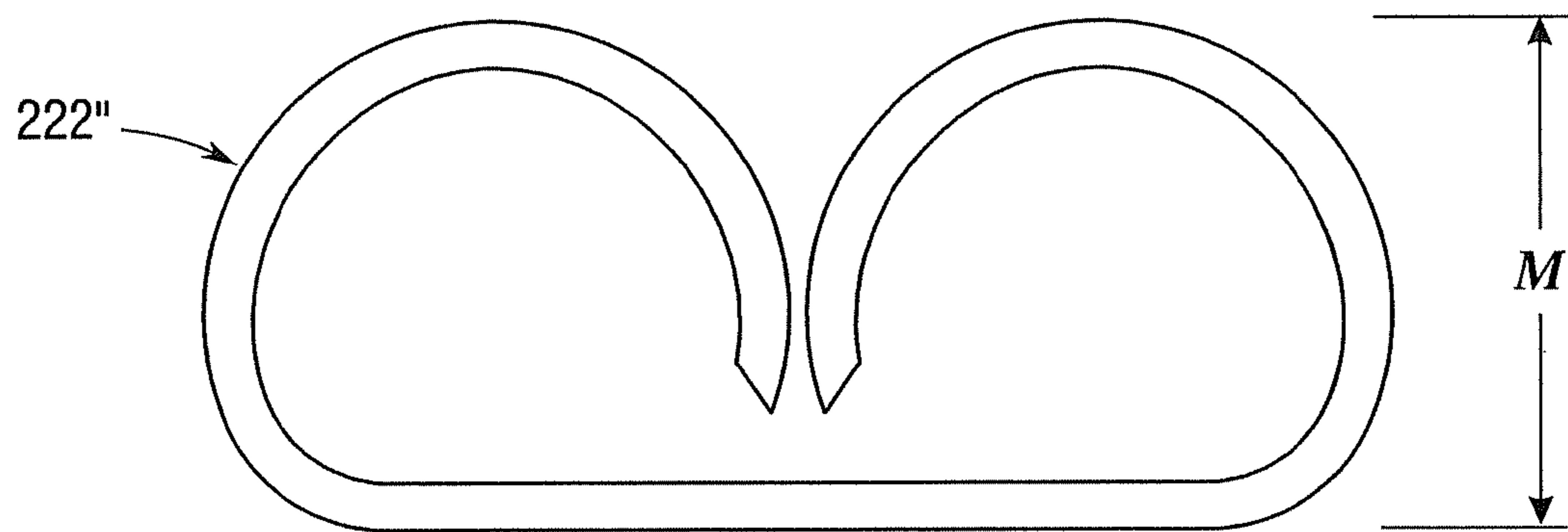
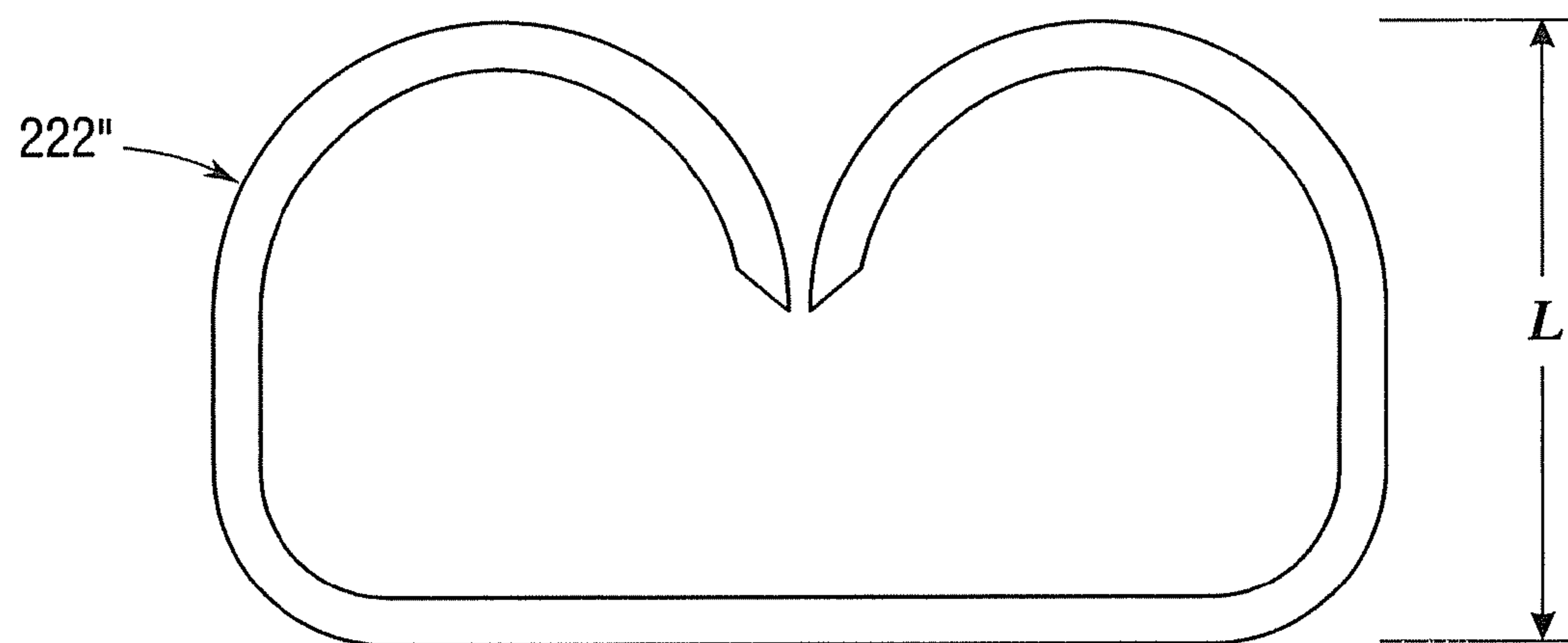


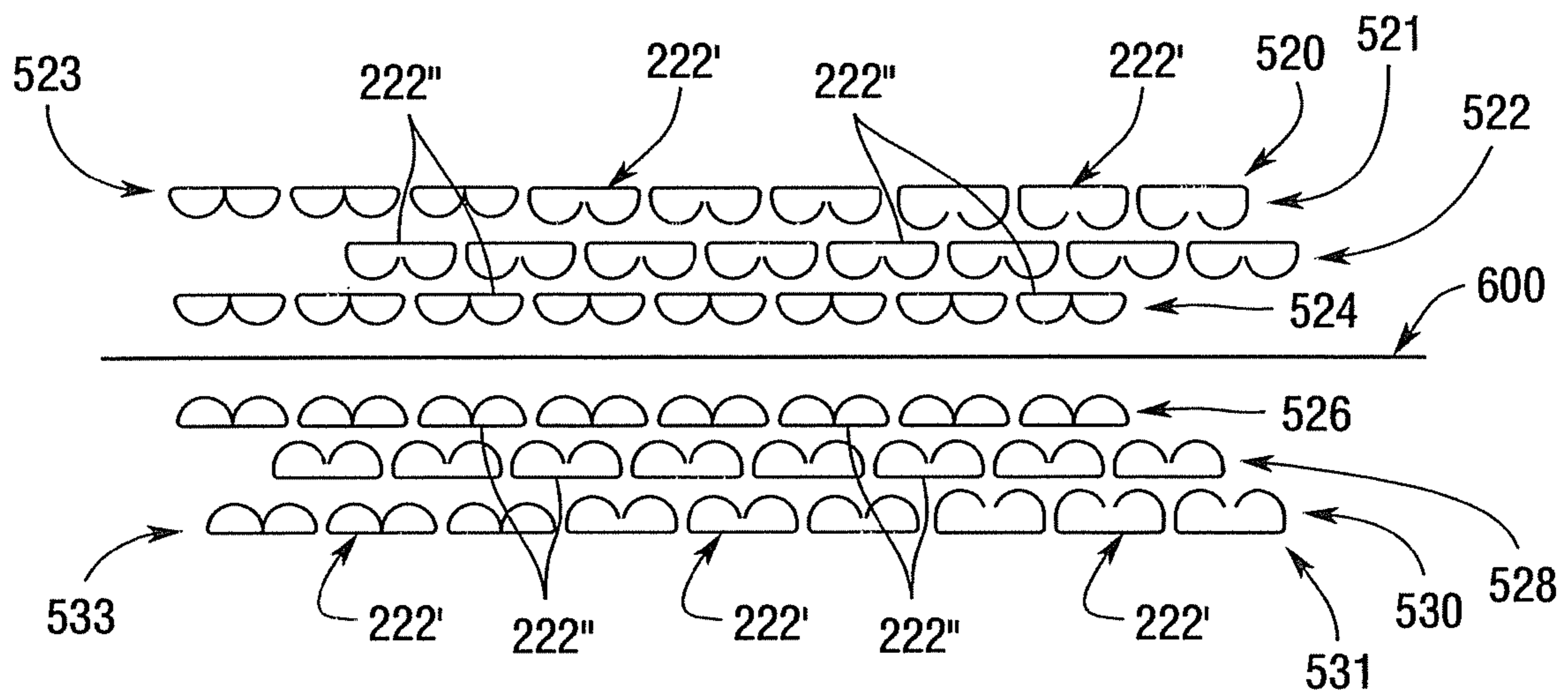
Fig. 33



*Fig.31*



*Fig.30*



*Fig.34*

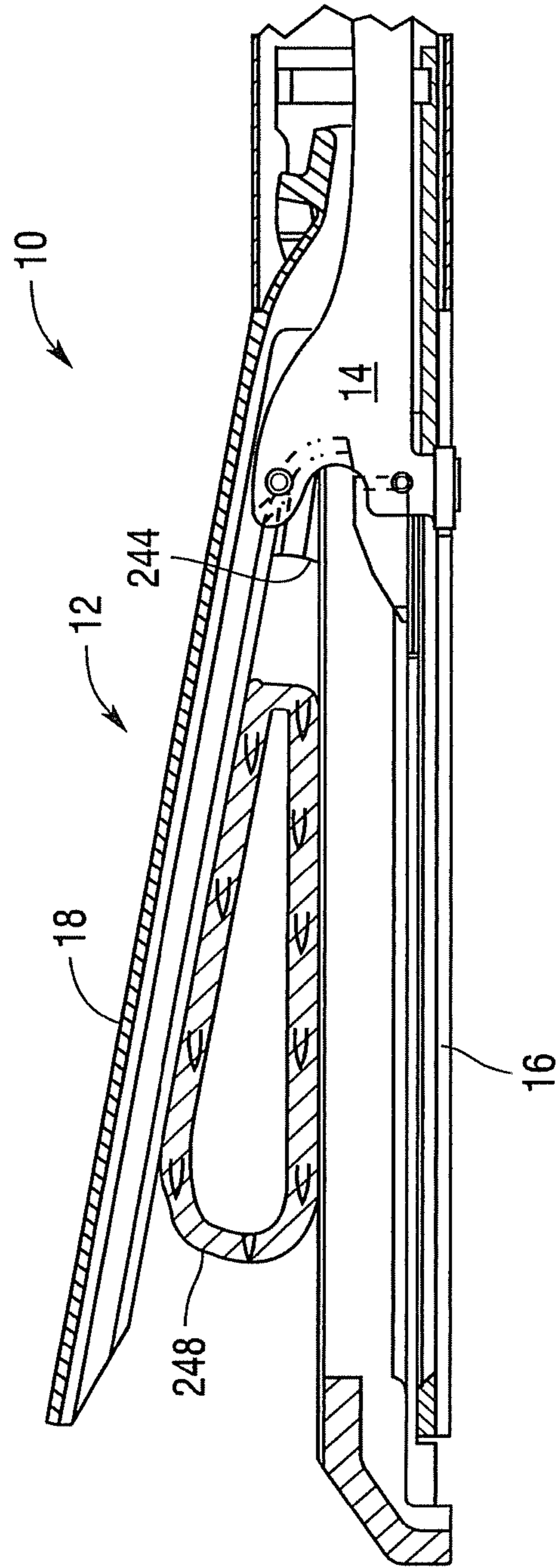
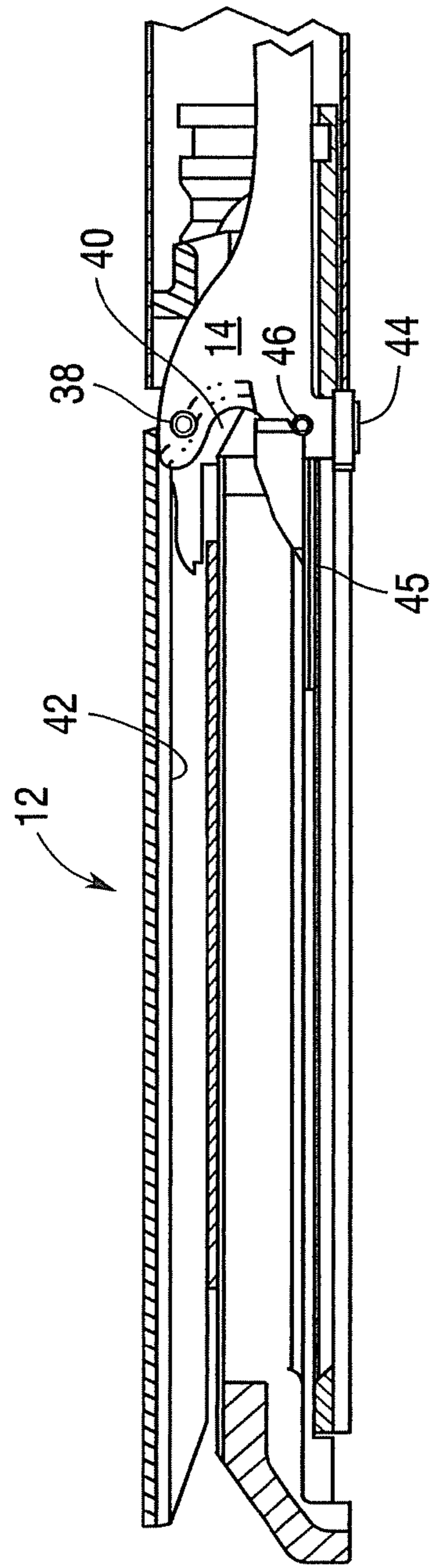
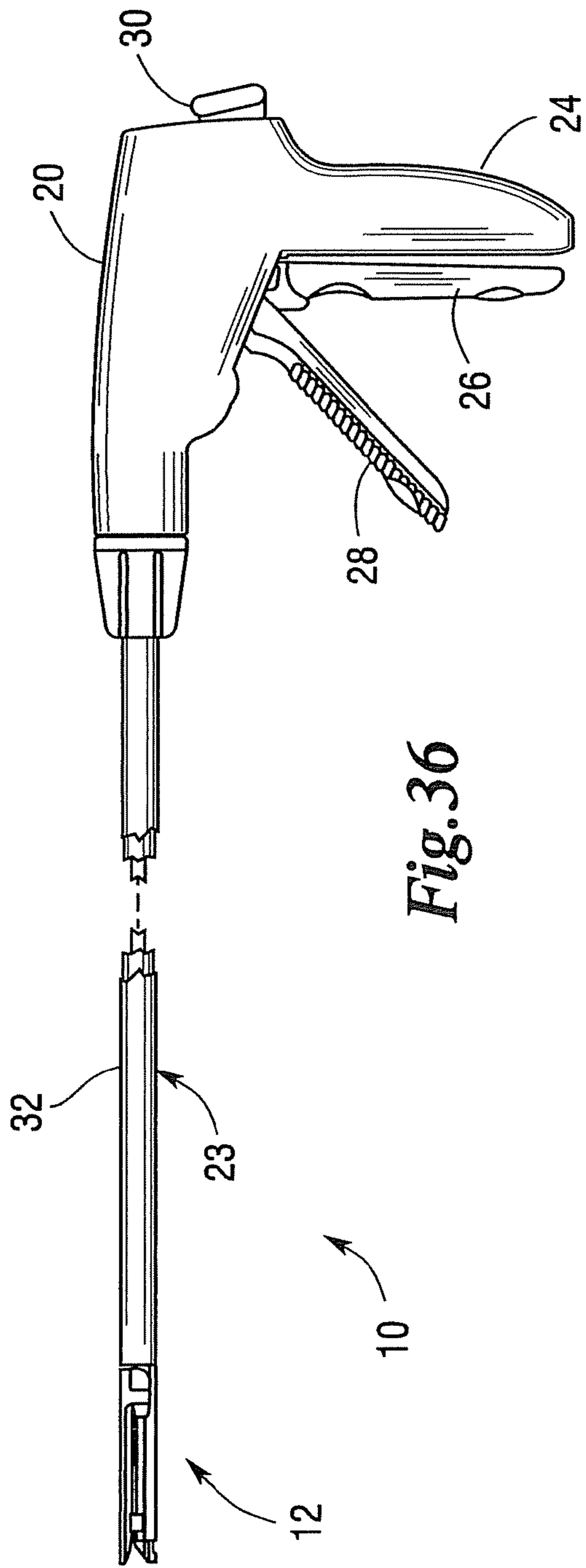


Fig. 35



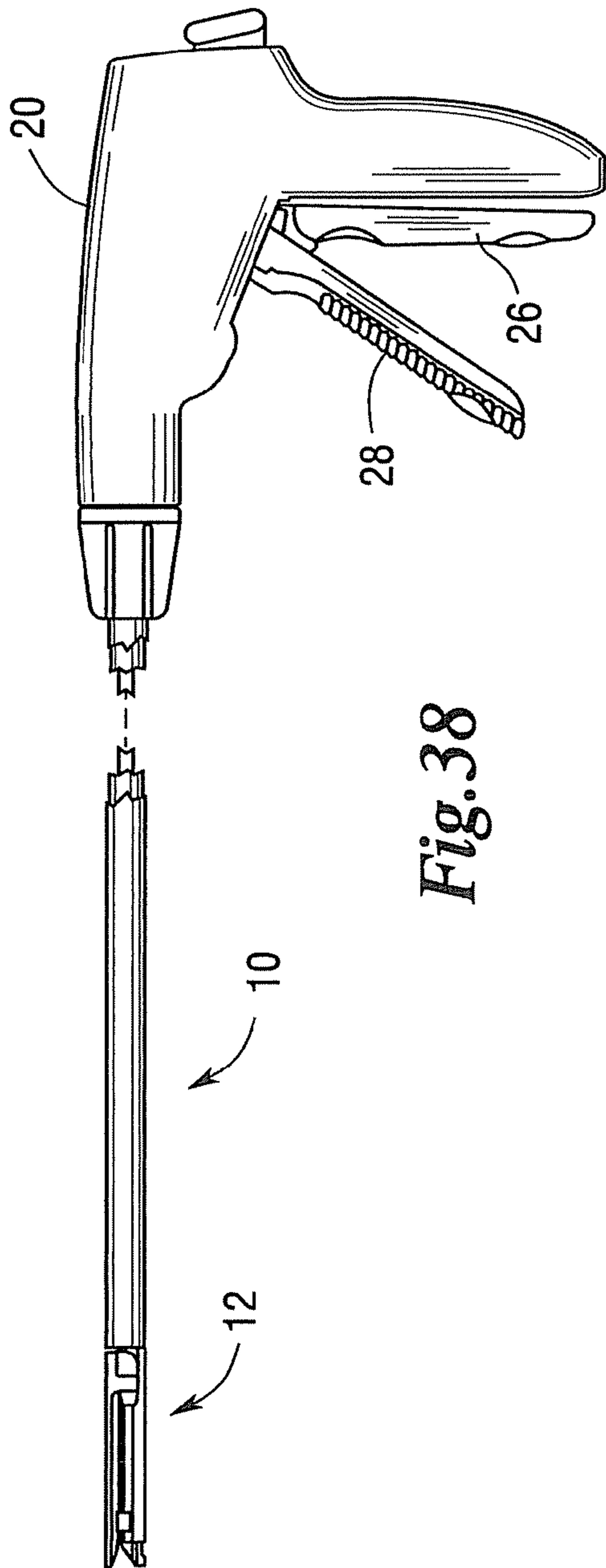


Fig. 38

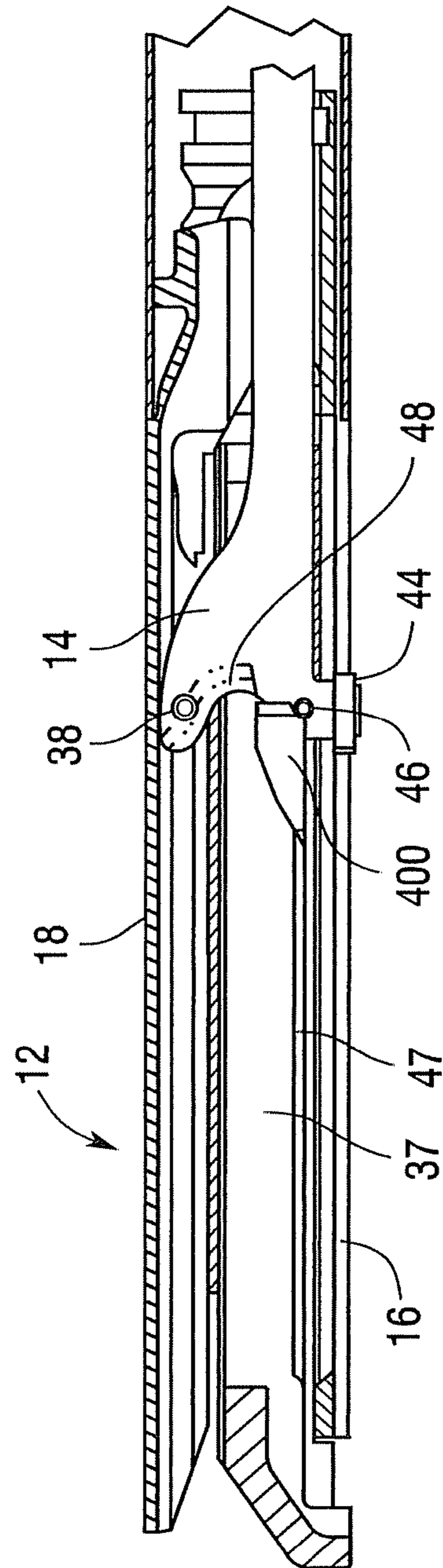


Fig. 39



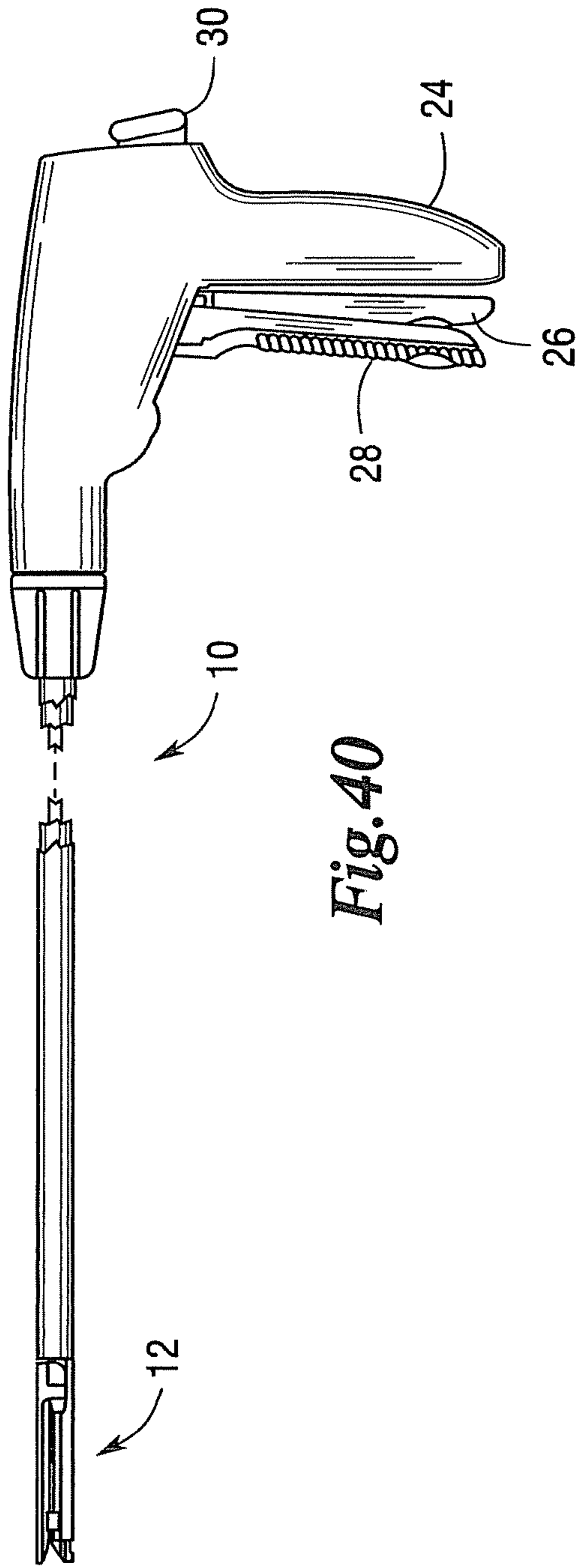


Fig. 40

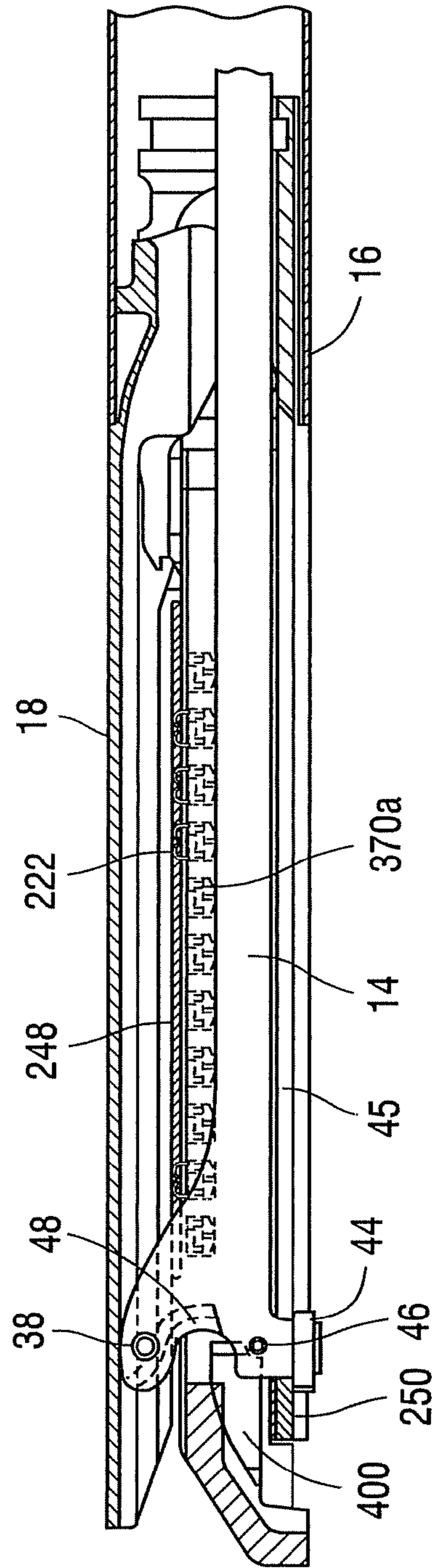


Fig. 41

**STAPLE CARTRIDGES FOR FORMING  
STAPLES HAVING DIFFERING FORMED  
STAPLE HEIGHTS**

CROSS-REFERENCE TO RELATED  
APPLICATIONS

This application is a continuation application claiming priority under 35 U.S.C. § 120 to U.S. patent application Ser. No. 16/371,711, entitled STAPLE CARTRIDGES FOR FORMING STAPLES HAVING DIFFERING FORMED STAPLE HEIGHTS, filed Apr. 1, 2019, now U.S. Patent Application Publication No. 2019/0274677, which is a continuation application claiming priority under 35 U.S.C. § 120 to U.S. patent application Ser. No. 15/073,168, entitled STAPLE CARTRIDGES FOR FORMING STAPLES HAVING DIFFERING FORMED STAPLE HEIGHTS, filed Mar. 17, 2016, which issued on Apr. 2, 2019 as U.S. Pat. No. 10,245,032, which is a continuation application claiming priority under 35 U.S.C. § 120 to U.S. patent application Ser. No. 13/795,122, entitled STAPLE CARTRIDGES FOR FORMING STAPLES HAVING DIFFERING FORMED STAPLE HEIGHTS, filed Mar. 12, 2013, which issued on May 3, 2016 as U.S. Pat. No. 9,326,768, which is a continuation application claiming priority under 35 U.S.C. § 120 to U.S. patent application Ser. No. 12/695,359, entitled SURGICAL STAPLING DEVICES FOR FORMING STAPLES WITH DIFFERENT FORMED HEIGHTS, filed on Jan. 28, 2010, which issued on Jun. 18, 2013 as U.S. Pat. No. 8,464,923, which is a continuation application claiming priority under 35 U.S.C. § 120 to U.S. patent application Ser. No. 11/216,562, entitled STAPLE CARTRIDGES FOR FORMING STAPLES HAVING DIFFERING FORMED STAPLE HEIGHTS, filed Aug. 31, 2005, which issued on Mar. 2, 2010 as U.S. Pat. No. 7,669,746, the entire disclosures of which are hereby incorporated by reference herein.

FIELD OF THE INVENTION

The present invention relates in general to stapling instruments that are capable of applying lines of staples and, more particularly, to improvements relating to staple cartridges for use with surgical stapling instruments that are capable of applying lines of staples having differing formed staple heights to tissue while simultaneously cutting the tissue.

BACKGROUND OF THE INVENTION

Surgical staplers have been used in the prior art to simultaneously make a longitudinal incision in tissue and apply lines of staples on opposing sides of the incision. Such instruments commonly include a pair of cooperating jaw members that, if the instrument is intended for endoscopic or laparoscopic applications, are capable of passing through a cannula passageway. One of the jaw members receives a staple cartridge having at least two laterally spaced rows of staples. The other jaw member defines an anvil having staple-forming pockets aligned with the rows of staples in the cartridge. The instrument includes a plurality of reciprocating wedges that, when driven distally, pass through openings in the staple cartridge and engage drivers supporting the staples to effect the firing of the staples toward the anvil.

An example of a surgical stapler suitable for endoscopic applications is described in U.S. Patent Application Publication No. 2004/0232196, now U.S. Pat. No. 7,000,818, the disclosure of which is herein incorporated by reference in its

entirety. In use, a clinician is able to close the jaw members of the stapler upon tissue to position the tissue prior to firing. Once the clinician has determined that the jaw members are properly gripping tissue, the clinician can then fire the surgical stapler, thereby severing and stapling the tissue. The simultaneous severing and stapling avoids complications that may arise when performing such actions sequentially with different surgical tools that respectively only sever or staple.

Whenever a transection of tissue is across an area of varied tissue composition, it would be advantageous for the staples that are closest to the cut line to have one formed height that is less than the formed height of those staples that are farthest from the cut line. In practice, the rows of inside staples serve to provide a hemostatic barrier, while the outside rows of staples with larger formed heights provide a cinching effect where the tissue transitions from the tightly compressed hemostatic section to the non-compressed adjacent section. In other applications, it may be useful for the staples in a single line of staples to have differing formed heights.

U.S. Pat. Nos. 4,941,623 and 5,027,834 disclose surgical stapler and cartridge arrangements that employ staples that have different prong lengths to ultimately achieve lines of staples that have differing formed heights. Likewise, WO 2003/094747 A1 discloses a surgical stapler and cartridge that has six rows of staples wherein the outer two rows of staples comprise staples that are larger than the staples employed in the inner two rows and middle rows of staples. Thus, all of these approaches require the use of different sizes of staples in the same cartridge.

Consequently, a significant need exists for an improved cartridge for a stapling instrument that can form lines of staples that have differing formed heights without the need to employ different sizes of staples in the same cartridge.

BRIEF SUMMARY OF THE INVENTION

In accordance with one embodiment of the present invention there is provided a staple cartridge for use with a stapling device that has an actuator that is selectively actuatable in an axial direction and an anvil portion that is selectively movable between open and closed positions. In one embodiment, the staple cartridge comprises a cartridge body that is supportable within the stapling device for selective confronting relationship with the anvil portion thereof when in a closed position. The cartridge body is configured to axially receive the actuator therein. The staple cartridge further comprises at least one first staple driver that is movably supported within the cartridge body for contact by the actuator such that, as the actuator is axially advanced through the cartridge body, the first staple drivers are driven in a direction towards the anvil when the anvil is in the closed position. Each of the first staple drivers has a first staple support cradle therein for supporting a staple thereon. The first staple support cradle is located a first staple forming distance from a corresponding portion of the closed anvil. At least one second staple driver is movably supported within the cartridge body for contact by the actuator such that as the actuator is axially advanced through the cartridge body, the second staple drivers are driven in the direction towards the closed anvil. Each second staple driver has a second staple support cradle therein for supporting another staple thereon. The second staple support cradle is located a second staple forming distance from another portion of the closed anvil. The second staple forming distance differs from the first staple forming distance.

In accordance with another embodiment of the present invention, there is provided a staple cartridge for use with a surgical instrument that has an end effector that includes an anvil portion that is pivotally attached thereto for travel between open and closed positions. The instrument further includes a firing bar that is selectively axially reciprocable within the end effector. One embodiment of the staple cartridge comprises a cartridge body that is sized to be supported within the end effector. The cartridge body has a longitudinally extending slot therein for reciprocatingly receiving the firing bar therein. The cartridge further comprises a first plurality of inside staple drivers that are axially aligned in a first row of inside staple drivers on a first side of the longitudinally extending slot in the body. A second plurality of inside staple drivers is also axially aligned in a second row of inside staple drivers on a second side of the longitudinally extending slot. The inside staple drivers are movably supported within the cartridge body for selective movement towards the anvil when the anvil is in a closed position. Each inside staple driver has a first staple support cradle for supporting a staple thereon. The first staple support cradles are each located a first staple forming distance from a corresponding portion of the anvil when the anvil is in a closed position. The cartridge further comprises a first plurality of outside staple drivers that are axially aligned in a first row of outside staple drivers. The first row of outside staple drivers is located on the first side of the longitudinally extending slot and is adjacent to the first row of the inside staple drivers. The cartridge further includes a second plurality of outside staple drivers axially aligned in a second row of outside staple drivers. The second row of outside staple drivers is located on the second side of said elongated slot and is adjacent to the second row of inside staple drivers. Each of the outside staple drivers is movably supported within the cartridge body for selective driving movement towards the anvil when the anvil is in the closed position. Each of the outside staple drivers has a second staple support cradle for supporting another one of the staples thereon. Each second staple support cradle is located a second staple forming distance from another corresponding portion of the anvil when the anvil is in the closed position. The second staple forming distance differs from the first staple forming distance. A wedge sled is supported within the cartridge body for driving contact by the firing bar and actuating contact with the first and second pluralities of inside and outside staple drivers such that, as the firing bar moves within the elongated slot in a first axial direction, the wedge sled drives each of the inside and outside drivers toward the anvil to bring the staples supported thereon into forming contact with the anvil when the anvil is in the closed position.

In accordance with another embodiment of the present invention there is provided a staple cartridge for use with a surgical instrument that has an end effector that includes an anvil portion that is pivotally attached thereto for travel between open and closed positions and which further includes a firing bar that is selectively axially reciprocable therein. One embodiment of the staple cartridge comprises a cartridge body that is sized to be supported within the end effector. The cartridge body has a longitudinally extending slot therein for reciprocatingly receiving the firing bar therein. A plurality of first inside staple drivers is axially aligned in a first row of first inside staple drivers on a first side of the longitudinally extending slot within the cartridge body. Each of the first inside staple drivers is movably supported within the cartridge body for selective movement towards the anvil when the anvil is in a closed position. Each

of the first inside staple drivers supports at least one staple thereon. This embodiment further includes a plurality of first outside staple drivers that are axially aligned in a first row of first outside staple drivers that is adjacent to the first row of the first inside staple drivers. Each of the first outside staple drivers is movably supported within the cartridge body for selective driving movement toward the anvil when the anvil is in the closed position. Each of the first outside staple drivers supports another one of the staples thereon. The cartridge further comprises a wedge sled that is supported within the cartridge body for contact by the firing bar. The wedge sled comprises a first inside sled cam that has a first sled cam height. The first inside sled cam is oriented for sequential sliding actuating contact with the first inside staple drivers in the first row of first inside staple drivers when the firing bar is axially advanced through the elongated slot in a first axial direction such that the first inside staple drivers are driven toward the anvil a first distance equal to the first sled cam height. The wedge sled further comprises a first outside sled cam that has a second sled cam height that differs from the first sled cam height. The first outside sled cam is oriented for sequential actuating contact with the first outside staple drivers in the first row of the first outside staple drivers when the firing bar is axially advanced through the elongated slot in the first axial direction such that the first outside staple drivers are driven towards the anvil a second distance equal to the second sled cam height.

One feature of various embodiments of the present invention is to provide a staple cartridge for a stapling device that employs rows or other pluralities of identically sized staples while facilitating the ability of forming the staples with differing formed (final) heights. In some embodiments, the final heights may be varied across adjacent rows of staples. In other embodiments, the formed heights of the staples may be varied from staple to staple in a single row of staples. Accordingly, various embodiments of the invention provide solutions to the shortcomings of other staple cartridges and stapling devices that must employ different sizes of staples to achieve staples that have varying formed heights. Those of ordinary skill in the art will readily appreciate, however, that these and other details, features and advantages will become further apparent as the following detailed description proceeds.

#### BRIEF DESCRIPTION OF THE FIGURES

The accompanying drawings, which are incorporated in and constitute a part of this specification, illustrate embodiments of the invention, and, together with the general description of the invention given above, and the detailed description of the embodiments given below, serve to explain the principles of the present invention.

FIG. 1 depicts a partially cut away side elevation view of a surgical stapling and severing instrument in an open position.

FIG. 2 depicts a cross-sectional side elevation detail view along the line 2-2 of FIG. 1 of an end effector of the surgical stapling and severing instrument.

FIG. 3 depicts an enlarged side elevation view of the firing bar of the surgical stapling and severing instrument of FIG. 2.

FIG. 4 depicts an enlarged front view of the firing bar of the surgical stapling and severing instrument of FIG. 2.

FIG. 5 depicts a cross-sectional side elevation detail view of an alternative end effector for the surgical stapling and

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severing instrument of FIG. 1, incorporating a firing bar that lacks a middle pin for preventing pinching of the end effector.

FIG. 6 depicts a side elevational view of a handle portion of a proximal end of the surgical stapling and severing instrument of FIG. 1 with a left side removed to expose interior parts in an unclamped, unfired (“start”) position.

FIG. 7 depicts a perspective, exploded view of the handle portion of the proximal end of the surgical stapling and severing instrument of FIG. 1.

FIG. 8 depicts a side elevational view of the handle portion of the proximal end of the surgical stapling and severing instrument of FIG. 1 with the left side removed to expose interior parts in the closed (“clamped”) position.

FIG. 9 depicts a side elevational view of the handle portion of proximal end of surgical stapling and severing instrument of FIG. 1 with the left side removed to expose interior parts in the stapled and severed (“fired”) position.

FIG. 10 depicts a plan view of a staple cartridge installed in an end effector of an embodiment of the present invention.

FIG. 11 is an enlarged plan view of a portion of a staple cartridge embodiment of the present invention.

FIG. 12 is a side view of a staple that may be employed with various embodiments of the present invention.

FIG. 13 is a front elevational view of one inside double driver of one embodiment of the present invention supporting two staples thereon.

FIG. 14 is a top view of the inside double driver and staples of FIG. 13.

FIG. 14A is an elevational view of the inside double driver of FIG. 13 within a portion of a staple cartridge mounted in the end effector and also illustrating a corresponding portion of the anvil when in a closed position.

FIG. 15 is a right side elevational view of the inside double driver and staples of FIGS. 13 and 14.

FIG. 15A is another side elevational view of the inside double driver of FIG. 15 wherein corresponding portions of the cartridge tray and anvil are illustrated in broken lines to depict the relationships therebetween.

FIG. 16 is a front elevational view of one outside single driver of one embodiment of the present invention supporting a staple thereon.

FIG. 16A is another front view of the outside single driver of FIG. 16 with portions of the cartridge tray and anvil shown to illustrate the relationships therebetween.

FIG. 17 is a top view of the outside single driver and staple of FIG. 16.

FIG. 18 is an isometric exploded view of the implement portion of the surgical stapling and severing instrument of FIG. 1.

FIG. 19 is a section view taken along line 19-19 of FIG. 10 showing the cross-sectional relationship between the firing bar, elongate channel, wedge sled, staple drivers, staples and staple cartridge.

FIG. 19A is another cross-sectional view of an end effector embodiment of the present invention showing the cross-sectional relationship between the firing bar, elongate channel, wedge sled, staple drivers, staples, staple cartridge and anvil.

FIG. 20 is a perspective view of one wedge sled embodiment of the present invention.

FIG. 21 is a side elevational view of an inside sled cam of the wedge sled depicted in FIG. 20.

FIG. 22 is a side elevational view of an outside sled cam of the wedge sled depicted in FIG. 20.

FIG. 23 is an isometric view of the end effector at the distal end of the surgical stapling and severing instrument of

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FIG. 1 with the anvil in the up or open position with the cartridge largely removed exposing a single staple driver and a double staple driver as exemplary and the wedge sled in its start position against a middle pin of the firing bar.

FIG. 24 is an isometric view of the end effector at the distal end of the surgical stapling and severing instrument of FIG. 1 with the anvil in the up or open position exposing the staple cartridge and cutting edge of the firing bar.

FIG. 25 is an isometric view of the distal end of the surgical stapling and severing instrument of FIG. 1 with the anvil in the up or open position with the staple cartridge completely removed and a portion of an elongate channel removed to expose a lowermost pin of the firing bar.

FIG. 26 is a side elevation view in section showing a mechanical relationship between the anvil, elongate channel, and staple cartridge in the closed position of the surgical stapling and severing instrument of FIG. 1, the section generally taken along lines 26-26 of FIG. 24 to expose wedge sled, staple drivers and staples but also depicting the firing bar along the longitudinal centerline.

FIG. 27 is a cross-sectional view of a portion of one embodiment of a staple cartridge of the present invention wherein an outside cam of a wedge is adjacent to an outside single driver.

FIG. 28 is a cross-sectional view of a portion of one embodiment of a staple cartridge of the present invention wherein an outside cam of a wedge sled is engaging three outside single drivers.

FIG. 29 is a diagrammatic representation of lines of staples installed on each side of a cut line using a surgical stapling and severing instrument of one embodiment of the present invention.

FIG. 30 depicts a staple formed by one inside driver embodiment of the present invention.

FIG. 31 depicts another staple formed by one outside driver embodiment of the present invention.

FIG. 32 is a diagrammatic representation of lines of staples installed on each side of a cut line using a surgical stapling and severing instrument of another embodiment of the present invention.

FIG. 33 is a diagrammatic representation of lines of staples installed on each side of a cut line using a surgical stapling and severing instrument of another embodiment of the present invention.

FIG. 34 is a diagrammatic representation of lines of staples installed on each side of a cut line using a surgical stapling and severing instrument of another embodiment of the present invention.

FIG. 35 is a side elevation section view of the surgical stapling and severing instrument of FIG. 1 taken along the longitudinal centerline of the end effector in a partially closed but unclamped position gripping tissue.

FIG. 36 depicts a partially cut away side elevational view of the surgical stapling and severing instrument of FIG. 1 in the closed or clamped position.

FIG. 37 depicts a side elevation view of the surgical stapling and severing instrument of FIG. 1 in the closed or clamped position with tissue properly compressed.

FIG. 38 depicts a view in centerline section of the distal end of the surgical stapling and severing instrument of FIG. 1 in a partially fired position.

FIG. 39 depicts a partially cut away side elevation view of the surgical stapling and severing instrument of FIG. 1 in a partially fired position.

FIG. 40 depicts a view in centerline section of the distal end of the surgical stapling and severing instrument of FIG. 1 in a fully fired position.

FIG. 41 is a partially cut-away side elevational view of the surgical stapling and severing instrument of FIG. 1 in a full fired position.

#### DETAILED DESCRIPTION OF THE INVENTION

Turning to the Drawings, wherein like numerals denote like components throughout the several views, FIGS. 1 and 2 depict one embodiment of a surgical stapling and severing instrument 10 that is capable of practicing the unique benefits of the present invention. As the present Detailed Description proceeds, the reader will appreciate, however, that the unique and novel aspects of the present invention may be advantageously employed in connection with a variety of other staplers and stapler instruments without departing from the spirit and scope of the present invention. Accordingly, the scope of protection afforded to the various embodiments of the present invention should not be limited to use only with the specific type of surgical stapling and severing instruments described herein.

As can be seen in FIGS. 1 and 2, the surgical stapling and severing instrument 10 incorporates an end effector 12 having an actuator or E-beam firing mechanism (“firing bar”) 14 that advantageously controls the spacing of the end effector 12. In particular, an elongate channel 16 and a pivotally translatable anvil 18 are maintained at a spacing that assures effective stapling and severing. The problems are avoided associated with varying amounts of tissue being captured in the end effector 12.

It will be appreciated that the terms “proximal” and “distal” are used herein with reference to a clinician gripping a handle of an instrument. Thus, the end effector 12 is distal with respect to the more proximal handle portion 20. It will be further appreciated that for convenience and clarity, spatial terms such as “vertical” and “horizontal” are used herein with respect to the drawings. However, surgical instruments are used in many orientations and positions, and these terms are not intended to be limiting and absolute.

The surgical and stapling and severing instrument 10 includes a handle portion 20 that is connected to an implement portion 22, the latter further comprising a shaft 23 distally terminating in the end effector 12. The handle portion 20 includes a pistol grip 24 toward which a closure trigger 26 is pivotally drawn by the clinician to cause clamping, or closing, of the anvil 18 toward the elongate channel 16 of the end effector 12. A firing trigger 28 is farther outboard of the closure trigger 26 and is pivotally drawn by the clinician to cause the stapling and severing of clamped tissue in the end effector 12.

In practice, closure trigger 26 is actuated first. Once the clinician is satisfied with the positioning of the end effector 12, the clinician may draw back the closure trigger 26 to its fully closed, locked position proximate to the pistol grip 24. Then, the firing trigger 28 is actuated. The firing trigger 28 springedly returns when the clinician removes pressure. A release button 30 when depressed on the proximal end of the handle portion 20 releases any locked closure trigger 26.

A closure sleeve 32 encloses a frame 34, which in turn encloses a firing drive member 36 that is positioned by the firing trigger 28. The frame 34 connects the handle portion 20 to the end effector 12. With the closure sleeve 32 withdrawn proximally by the closure trigger 26 as depicted, the anvil 18 springedly opens, pivoting away from the elongate channel 16 and translating proximally with the closure sleeve 32. The elongate channel 16 receives a staple cartridge 37.

With particular reference to FIGS. 2-4, the firing bar 14 includes three vertically spaced pins that control the spacing of the end effector 12 during firing. In particular, an upper pin 38 is staged to enter an anvil pocket 40 near the pivot between the anvil 18 and elongate channel 16. When fired with the anvil 18 closed, the upper pin 38 advances distally within a longitudinal anvil slot 42 extending distally through anvil 18. Any minor upward deflection in the anvil 18 is overcome by a downward force imparted by the upper pin 38. Firing bar 14 also includes a lowermost pin, or firing bar cap, 44 that upwardly engages a channel slot 45 in the elongate channel 16, thereby cooperating with the upper pin 38 to draw the anvil 18 and the elongate channel 16 slightly closer together in the event of excess tissue clamped therebetween.

The firing bar 14 advantageously includes a middle pin 46 that passes through a firing drive slot 47 formed in a lower surface of the cartridge 300 and an upward surface of the elongate channel 16, thereby driving the staples therein as described below. The middle pin 46, by sliding against the elongate channel 16, advantageously resists any tendency for the end effector 12 to be pinched shut at its distal end. To illustrate an advantage of the middle pin 46, FIG. 5 depicts an alternative end effector 12' that lacks a middle pin on a firing bar 14'. In this depiction, the end effector 12' is allowed to pinch shut at its distal end, which tends to impair desired staple formation.

Returning to FIGS. 2-4, a distally presented cutting edge 48 between the upper and middle pins 38, 46 on the firing bar 14 traverses through a proximally presented, vertical slot 49 in the cartridge 37 to sever clamped tissue. The affirmative positioning of the firing bar 14 with regard to the elongate channel 16 and anvil 18 assure that an effective cut is performed.

The affirmative vertical spacing provided by the E-Beam firing bar 14 is suitable for the limited size available for endoscopic devices. Moreover, the E-Beam firing bar 14 enables fabrication of an anvil 15 with a camber imparting a vertical deflection at its distal end, similar to the position depicted in FIG. 5. This cambered anvil 15 advantageously assists in achieving the desired gap in the end effector 12 even with an anvil 15 having a reduced thickness, which may be more suited to the size limitations of an endoscopic device.

With reference to FIGS. 6-9, the handle portion 20 is comprised of first and second base sections 50 and 52, which are molded from a polymeric material such as a glass-filled polycarbonate. The first base section 50 is provided with a plurality of cylindrically-shaped pins 54. The second base section 52 includes a plurality of extending members 56, each having a hexagonal-shaped opening 58. The cylindrically-shaped pins 54 are received within the hexagonal-shaped openings 58 and are frictionally held therein for maintaining the first and second base sections 50 and 52 in assembly.

A rotating knob 60 has a bore 62 extending completely through it for engaging and rotating the implement portion 22 about its longitudinal axis. The rotating knob 60 includes an inwardly protruding boss 64 extending along at least a portion of the bore 62. The protruding boss 64 is received within a longitudinal slot 66 formed at a proximal portion of the closure sleeve 32 such that rotation of the rotating knob 60 effects rotation of the closure sleeve 32. It will be appreciated that the boss 64 further extends through frame 34 and into contact with a portion of the firing drive member 36 to effect their rotation as well. Thus, the end effector 12 (not shown in FIGS. 6-9) rotates with the rotating knob 60.

A proximal end 68 of the frame 34 passes proximally through the rotating knob 60 and is provided with a circumferential notch 70 that is engaged by opposing channel securement members 72 extending respectively from the base sections 50 and 52. Only the channel securement member 72 of the second base section 52 is shown. The channel securement members 72, extending from the base sections 50, 52 serve to secure the frame 34 to the handle portion 20 such that the frame 34 does not move longitudinally relative to the handle portion 20.

The closure trigger 26 has a handle section 74, a gear segment section 76, and an intermediate section 78. A bore 80 extends through the intermediate section 78. A cylindrical support member 82 extending from the second base section 52 passes through the bore 80 for pivotably mounting the closure trigger 26 on the handle portion 20. A second cylindrical support member 83 extending from the second base section 52 passes through a bore 81 of firing trigger 28 for pivotally mounting on the handle portion 20. A hexagonal opening 84 is provided in the cylindrical support member 83 for receiving a securement pin (not shown) extending from the first base section 50.

A closure yoke 86 is housed within the handle portion 20 for reciprocating movement therein and serves to transfer motion from the closure trigger 26 to the closure sleeve 32. Support members 88 extending from the second base section 52 and securement member 72, which extends through a recess 89 in the yoke 86, support the yoke 86 within the handle portion 20.

A proximal end 90 of the closure sleeve 32 is provided with a flange 92 that is snap-fitted into a receiving recess 94 formed in a distal end 96 of the yoke 86. A proximal end 98 of the yoke 86 has a gear rack 100 that is engaged by the gear segment section 76 of the closure trigger 26. When the closure trigger 26 is moved toward the pistol grip 24 of the handle portion 20, the yoke 86 and, hence, the closure sleeve 32 move distally, compressing a spring 102 that biases the yoke 86 proximally. Distal movement of the closure sleeve 32 effects pivotal translation movement of the anvil 18 distally and toward the elongate channel 16 of the end effector 12 and proximal movement effects closing, as discussed below.

The closure trigger 26 is forward biased to an open position by a front surface 130 interacting with an engaging surface 128 of the firing trigger 28. Clamp first hook 104 that pivots top to rear in the handle portion 20 about a pin 106 restrains movement of the firing trigger 28 toward the pistol grip 24 until the closure trigger 26 is clamped to its closed position. Hook 104 restrains firing trigger 28 motion by engaging a lockout pin 107 in firing trigger 28. The hook 104 is also in contact with the closure trigger 26. In particular, a forward projection 108 of the hook 104 engages a member 110 on the intermediate section 78 of the closure trigger 26, the member 100 being outward of the bore 80 toward the handle section 74. Hook 104 is biased toward contact with member 110 of the closure trigger 26 and engagement with lockout pin 107 in firing trigger 28 by a release spring 112. As the closure trigger 26 is depressed, the hook 104 is moved top to rear, compressing the release spring 112 that is captured between a rearward projection 114 on the hook 104 and a forward projection 116 on the release button 30.

As the yoke 86 moves distally in response to proximal movement of the closure trigger 26, an upper latch arm 118 of the release button 30 moves along an upper surface 120 on the yoke 86 until dropping into an upwardly presented recess 122 in a proximal, lower portion of the yoke 86. The release spring 112 urges the release button 30 outward,

which pivots the upper latch arm 118 downwardly into engagement with the upwardly presented recess 122, thereby locking the closure trigger 26 in a tissue clamping position, such as depicted in FIG. 8.

The latch arm 118 can be moved out of the recess 122 to release the anvil 18 by pushing the release button 30 inward. Specifically, the upper latch arm 118 pivots upward about pin 123 of the second base section 52. The yoke 86 is then permitted to move proximally in response to return movement of the closure trigger 26.

A firing trigger return spring 124 is located within the handle portion 20 with one end attached to pin 106 of the second base section 52 and the other end attached to a pin 126 on the firing trigger 28. The firing return spring 124 applies a return force to the pin 126 for biasing the firing trigger 28 in a direction away from the pistol grip 24 of the handle portion 20. The closure trigger 26 is also biased away from pistol grip 24 by engaging surface 128 of firing trigger 28 biasing front surface 130 of closure trigger 26.

As the closure trigger 26 is moved toward the pistol grip 24, its front surface 130 engages with the engaging surface 128 on the firing trigger 28 causing the firing trigger 28 to move to its "firing" position. When in its firing position, the firing trigger 28 is located at an angle of approximately 45° to the pistol grip 24. After staple firing, the spring 124 causes the firing trigger 28 to return to its initial position. During the return movement of the firing trigger 28, its engaging surface 128 pushes against the front surface 130 of the closure trigger 26 causing the closure trigger 26 to return to its initial position. A stop member 132 extends from the second base section 52 to prevent the closure trigger 26 from rotating beyond its initial position.

The surgical stapling and severing instrument 10 additionally includes a reciprocating section 134, a multiplier 136 and a drive member 138. The reciprocating section 134 comprises a wedge sled in the implement portion 22 (not shown in FIGS. 6-9) and a metal drive rod 140.

The drive member 138 includes first and second gear racks 141 and 142. A first notch 144 is provided on the drive member 138 intermediate the first and second gear racks 141, 142. During return movement of the firing trigger 28, a tooth 146 on the firing trigger 28 engages with the first notch 144 for returning the drive member 138 to its initial position after staple firing. A second notch 148 is located at a proximal end of the metal drive rod 140 for locking the metal drive rod 140 to the upper latch arm 118 of the release button 30 in its unfired position.

The multiplier 136 comprises first and second integral pinion gears 150 and 152. The first integral pinion gear 150 is engaged with a first gear rack 154 provided on the metal drive rod 140. The second integral pinion gear 152 is engaged with the first gear rack 141 on the drive member 138. The first integral pinion gear 150 has a first diameter and the second integral pinion gear 152 has a second diameter which is smaller than the first diameter.

FIGS. 6, 8 and 9 depict respectively the handle portion 20 in the start position (open and unfired), a clamped position (closed and unfired) and a fired position. The firing trigger 28 is provided with a gear segment section 156. The gear segment section 156 engages with the second gear rack 142 on the drive member 138 such that motion of the firing trigger 28 causes the drive member 138 to move back and forth between a first drive position, shown in FIG. 8, and a second drive position, shown in FIG. 9. In order to prevent staple firing before tissue clamping has occurred, the upper latch arm 118 on the release button 39 is engaged with the second notch 148 on the drive member 138 such that the

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metal drive rod **140** is locked in its proximal-most position, as depicted in FIG. **6**. When the upper latch arm **118** falls into the recess **122**, the upper latch arm **118** disengages with the second notch **148** to permit distal movement of the metal drive rod **140**, as depicted in FIG. **9**.

Because the first gear rack **141** on the drive member **138** and the gear rack **154** on the metal drive rod **140** are engaged with the multiplier **136**, movement of the firing trigger **28** causes the metal drive rod **140** to reciprocate between a first reciprocating position, shown in FIG. **8**, and a second reciprocating position, shown in FIG. **9**. Since the diameter of the first pinion gear **150** is greater than the diameter of the second pinion gear **152**, the multiplier **136** moves the reciprocating section **134** a greater distance than the drive member **138** is moved by the firing trigger **28**. The diameters of the first and second pinion gears **150** and **152** may be changed to permit the length of the stroke of the firing trigger **28** and the force required to move it to be varied. It will be appreciated that the handle portion **20** is illustrative and that other actuation mechanisms may be employed. For instance, the closing and firing motions may be generated by automated means.

One embodiment of an end effector **12** of the surgical stapling and severing instrument **10** is depicted in further detail in FIGS. **18**, **19**, and **23-26**. As described above, the handle portion **20** produces separate and distinct closing and firing motions that actuate the end effector **12**. The end effector **12** advantageously maintains the clinical flexibility of this separate and distinct closing and firing (i.e., stapling and severing). In addition, the end effector **12** introduces the aforementioned ability to affirmatively maintain the closed spacing during firing after the clinician positions and clamps the tissue. Both features procedurally and structurally enhance the ability of the surgical stapling and severing instrument **10** by ensuring adequate spacing for instances where an otherwise inadequate amount of tissue is clamped and to enhance the clamping in instances where an otherwise excessive amount of tissue has been clamped.

FIG. **10** depicts a staple cartridge embodiment **300** of the present invention installed in the end effector **12** with the firing bar **14** in its unfired, proximal position. The staple cartridge **300** has a cartridge body **302** that is divided by an elongated slot **310** that extends from a proximal end **304** of the cartridge **300** towards a tapered outer tip **306**. A plurality of staple-receiving channels **320a-320f** are formed within the staple cartridge body **302** and are arranged in six laterally spaced longitudinal rows **500**, **502**, **504**, **506**, **508**, **510**, with three rows on each side of the elongated slot **310**. Positioned within the staple-receiving channels **320a-320f** are the staples **222**. See FIGS. **10** and **11**.

The cartridge **300** further includes four laterally spaced longitudinal rows of staple drivers **330a**, **330b**, **370a**, and **370b** as shown in FIG. **11**. The “first” inside staple drivers **330a** are slidably mounted within corresponding channels **320b** and **320c** such that each driver **330a** supports two staples **222**, one in a channel **320b** and one in a channel **320c**. Likewise, the “second” inside drivers **330b** are slidably mounted within channels **320d** and **320e** such that each driver **330b** supports two staples **222**, one in a channel **320d** and one in a channel **320e**. The “outside” drivers **370a** and **370b** are slidably mounted within the staple-receiving channels **320a** and **320f**, respectively. Each of the outside drivers **370a** and **370b** supports a single staple **222**. Drivers **370a** are referred to herein as “first” outside drivers and drivers **370b** are referred to herein as “second” outside drivers.

FIG. **12** illustrates a staple **222** that may be used in connection with the various embodiments of the present

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invention. The staple **222** includes a main portion **223** and two prongs **225**. The prongs **225** each have a length “P” and the main portion has a width “W”. The reader will appreciate that a variety of different types of staples may be employed.

For example, for a vascular staple, “P” may be approximately 0.102 inches; for a regular staple, “P” may be approximately 0.134 inches; and for a thick tissue staple, “P” may be approximately 0.160 inches. For all such staples, “W” may be approximately 0.120 inches. Other sizes of staples **222** may be employed in the manners discussed below.

The inside staple drivers **330a** located on one side of the elongated slot **310** are referred to herein as “first” inside staple drivers and the inside staple drivers **330b** located on the other side of the elongated slot **310** are referred to herein as “second” inside staple drivers. As will be discussed in further detail below, in one embodiment, the second inside staple drivers **330b** are identical to the first inside staple drivers **330a**, except for their orientation in their respective channels in the cartridge body **302**.

FIGS. **13-15** illustrate one embodiment of a “first” inside double driver **330a** for supporting and driving staples **222**. As can be seen in those Figures, the staple driver **330a** has a primary driver portion **340** and a secondary driver portion **350** that is connected to the first primary portion **340** by a central base member **360**. The primary driver portion **340** has a primary driver base **342** that has a groove **343** therein adapted to mate with a corresponding vertically extending tongue (not shown) in the cartridge body **302** for guiding and stabilizing the driver **330a** as it moves within its respective channel. The primary driver portion **340** further has a first forward support column **344** and a first rearward support column **346** protruding upward from the first driver base **342**. The first forward support column **344** has a first forward staple-receiving groove **345** therein and the first rearward support column **346** has a first rearwardly staple-receiving groove **347** therein. See FIGS. **13-15**. The first forward support column **344** and the first rearward support column **346** are spaced from each other and collectively form a first staple cradle **348** for supporting the main portion **223** of the staple **222** therein.

Similarly, the secondary driver portion **350** has a secondary driver base **352** and a secondary forward support column **354** and a secondary rearward support column **356** protruding out from the second driver base **352**. The secondary forward support column **354** has a secondary forward staple-receiving groove **355** therein and the secondary rearward support column **356** has a secondary rearward staple-receiving groove **357** therein. The secondary forward support column **354** and the secondary rearward support column **356** are spaced from each other and collectively form a secondary staple cradle **358** for supporting the main portion **223** of another staple **222** therein.

As can be seen in FIGS. **13** and **15**, the central base member **360** has an angled rearwardly facing edge **362** adapted to be engaged by a corresponding sled cam as will be discussed in further detail below. As can be seen in FIGS. **13** and **14**, in this embodiment, the secondary forward support column **354** of the secondary driver portion is oriented relative to the first rearward support column **346** such that the staple **222** that is supported in the secondary staple cradle **358** is longitudinally offset from the staple **222** in the first staple cradle **348**.

The reader will appreciate that the first inside drivers **330a** are each installed in one orientation into a corresponding pair of channels **320b** and **320c** located on one side of the elongated slot **310** in the cartridge body **302**. The second

inside staple drivers **330b** (located on the opposite side of the elongated slot **310** from the first inside staple drivers **330a**) comprise inside drivers **330a** rotated 180 degrees so that their respective angled surfaces **363** face towards the proximal end **304** of the cartridge **300** to enable them to be installed in pairs of corresponding channels **320d** and **320e**. Thus, in this embodiment, only one inside driver configuration is employed which thereby eliminates the need for two different inside staple driver configurations for channels on each side of the elongated slot **310**.

FIGS. **16** and **17** illustrate one embodiment of a “first” outside staple driver **370a**. As can be seen in those Figures, a first outside staple driver **370a** has a second base **372** that has an angled rearwardly facing portion **374**. Protruding upward from the second base **372** is a second forward support column **375** that has a second forward staple-receiving groove **376** therein. A second rearward support column **377** also protrudes upward from the second base **372** in a spaced-apart relationship with respect to the second forward support column **375**. The second rearward support column **377** has a second rearward staple-receiving groove **378** therein. The support columns **375**, **377** collectively form a second staple cradle **379** that is configured to support a staple **222** therein as illustrated in FIGS. **16** and **17**. The staple drivers **370a** also have a laterally protruding rib **371** which is received in a corresponding groove (not shown) in the cartridge body **302** for guiding and stabilizing the driver **370a** as it moves within its respective channel.

The reader will appreciate that a first outside driver **370a** is installed in one orientation into a corresponding channel **320a** on one side of the elongated slot **310**. A second outside staple driver **370b** (to be located on the opposite side of the elongated slot **310** from the first outside staple drivers **370a**) comprises an outside driver **370a** rotated 180 degrees so that the angled surface **374'** thereon faces toward the proximal end **304** of the cartridge **300** to enable it to be installed in a corresponding channel **320f** in the cartridge body **302**. Thus, in this embodiment, only one outside staple driver configuration is employed which avoids the need for two different outside staple driver configurations for channels on each side of the elongated slot **310**.

FIGS. **19** and **19A** illustrate in cross-section one embodiment of a staple cartridge of the present invention mounted within one type of end effector **12**. The end effector **12** in this embodiment employs a “stepped” anvil **18** of the type illustrated in FIGS. **23-25**. In other embodiments, however, the bottom surface of the anvil is planar and not stepped. Others can be seen in FIGS. **19A**, and **23-25**, the anvil **18** has a central portion **19** that is offset or not coplanar with the two lateral side portions **21**, **23**. Accordingly, in this embodiment, the upper surface **306** of the cartridge **300** is provided with a recessed central portion **307** and two lateral side portions **309** that are adapted to closely mate with the corresponding portions **19**, **21**, **23**, respectively, of the anvil **18**, when the anvil **18** is in the closed position. See FIG. **19A**.

As can be seen in FIG. **24**, in this embodiment, the under surfaces **200** of anvil **18** are provided with a series of forming pockets **202** that may be arranged in rows that correspond to the rows of channels in the cartridge **300**. That is, row **205** of pockets **202** may correspond to channel row **500**. Row **207** of pockets may correspond to channel row **502**. Row **209** of pockets **202** may correspond to channel row **504**. Row **211** of pockets **202** may correspond to channel row **506**. Row **213** of pockets **202** may correspond to channel row **508**. Row **215** of pockets **202** may correspond to channel row **510**. Each pocket **202** has at least one forming surface **203** therein that is adapted to contact the

ends of the staple prongs **225** being driven therein to thereby cause the prongs **225** to bend inwardly toward each other. In one embodiment, each pocket **202** has two intersecting arcuate forming surfaces **203** that are oriented as shown in FIG. **14A**. Each arcuate forming surface has an apex **203'** that defines a maximum pocket depth “Z”. However other forming pocket configurations could be employed.

Returning to FIGS. **18** and **19**, it can be seen that in one embodiment, the cartridge body **302** is mounted within the cartridge tray **224**. As illustrated in FIG. **19**, the cartridge body **302** is formed with two inside longitudinally extending slots **390** and two outside longitudinally extending slots **392**. Slots **390** and **392** extend from the proximal end **304** of the cartridge to its tapered outer tip **306** (shown in FIG. **10**). This embodiment further includes a wedge sled **400** that slidably supported on the cartridge tray **224**. One wedge sled embodiment **400** includes a pair of inside sled cams **410**, wherein one inside sled cam **410** corresponds to one of the inside longitudinally extending slots **390** and wherein the other inside sled cam **410** corresponds to the other inside longitudinally extending slot **390**. See FIG. **19**. The wedge sled **400** further includes a pair of outside sled cams **420**, wherein one outside sled cam **420** corresponds to one of the outside longitudinally extending slots **392** and the other outside sled cam **420** corresponds to the other outside longitudinally extending slot **392** as shown in FIG. **19**. When assembled, the cartridge tray **224** holds the wedge sled **400** and the drivers **330a**, **330b**, **370a**, **370b** inside the cartridge body **302**.

As can be seen in FIG. **18**, the elongate channel **16** has a proximally placed attachment cavity **226** that receives a channel anchoring member **228** on the distal end of the frame **34** for attaching the end effector **12** to the handle portion **20**. The elongate channel **16** also has an anvil cam slot **230** that pivotally receives an anvil pivot **232** of the anvil **18**. The closure sleeve **32** that encompasses the frame **34** includes a distally presented tab **234** that engages an anvil feature **236** proximate but distal to the anvil pivot **232** on the anvil **18** to thereby effect opening and closing of the anvil **18**. The firing drive member **36** is shown as being assembled from the firing bar **14** attached to a firing connector **238** by pins **240**, which in turn is rotatably and proximally attached to the metal drive rod **140**. The firing bar **14** is guided at a distal end of the frame by a slotted guide **239** inserted therein.

FIGS. **20-23** illustrate one embodiment of the wedge sled **400** of the present invention. As can be seen in FIGS. **20** and **23**, the wedge sled **400** includes a central spacer portion **402** that extends between the inside sled cams **410**. A pusher block **404** is formed on the central spacer portion **402** for engagement with the middle pin **46** of the firing bar **14**. A side profile of one embodiment of an inside sled cam **410** is depicted in FIG. **21**. As can be seen in that Figure, the inside sled cam **410** has a bottom surface **412**, and a first camming surface **414** that forms an angle “G” with the bottom surface **412** and a second camming surface **415** that extends to a top surface **416**. In one embodiment, for example, the angle “G” may be 35 degrees and the angle “G” may be 20 degrees. The height of the inside sled cam **410** (the distance between the bottom surface **412** and the top surface **416**) is represented as “first” sled cam height “H”. In one embodiment, distance “H” is approximately 0.173 inches and the length of the top surface **416** may vary from embodiment to embodiment. As will be further evident as the present Detailed Description proceeds, the first sled cam height represents the



vertical distance that the inside sled cams **410** will drive the corresponding inside drivers **330a**, **330b** toward the anvil **18** during operation.

The wedge sled **400** further comprises lateral spacer portions **406** that extend between the inside sled cams **410** and the outside sled cams **420** as shown in FIGS. **20** and **23**. A side profile of one embodiment of an outside sled cam **420** is depicted in FIG. **22**. In this embodiment, the outside sled cam **420** has a bottom surface **422** and a first camming surface **424** that forms an angle “I” with respect to the bottom surface **422** and a second camming surface **425** that to a top surface **426**. In one embodiment, angle “I” may be approximately 35 degrees and angle “I” may be approximately 20 degrees. The height of the outside sled cam **420** (the distance between the bottom surface **412** and the top surface **416**) is represented as the “second” sled cam height “J”. In one embodiment, distance “J” is approximately 0.163 inches. The second sled cam height represents the vertical distance that the outside sled cams **420** will drive the corresponding outside drivers **370a**, **370b** toward the anvil **18** during operation. The reader will understand that the above-recited dimensions are illustrative of one embodiment and may vary for other embodiments.

With particular reference to FIG. **23**, a portion of the staple cartridge **300** is removed to expose portions of the elongate channel **16**, such as recesses **212**, **214** and to expose some components of the staple cartridge **300** in their unfired position. In particular, the cartridge body **302** (shown in FIG. **18**) has been removed. The wedge sled **400** is shown at its proximal, unfired position with a pusher block **404** contacting the middle pin **46** (not shown in FIG. **23**) of the firing bar **14**. The wedge sled **400** is in longitudinal sliding contact upon the cartridge tray **224** and includes wedge sled cams **410**, **420** that force upward the double drivers **330a**, **330b** and the single drivers **370a**, **370b** as the wedge sled **400** moves distally. Staples **222** (not shown in FIG. **23**) resting upon the drivers **330a**, **330b**, **370a**, **370b** are thus also forced upward into contact with the anvil forming pockets **202** in anvil **18** to form closed staples. Also depicted is the channel slot **45** in the elongate channel **16** that is aligned with the elongated slot **310** in the staple cartridge **300**.

FIG. **24** depicts the end effector **12**, which is in an open position by a retracted closure sleeve **32**, with a staple cartridge **300** installed in the elongate channel **16**. The firing bar **14** is at its proximal position, with the upper pin **38** aligned in a non-interfering fashion with the anvil pocket **40**. The anvil pocket **40** is shown as communicating with the longitudinal anvil slot **42** in the anvil **18**. The distally presented cutting edge **48** of the firing bar **14** is aligned with and proximally from removed from the vertical slot **49** in the staple cartridge **300**, thereby allowing removal of a spent cartridge and insertion of an unfired cartridge, which may be “snapfit” into the elongate channel **16**. Specifically, in this embodiment, extension features **316**, **318** of the staple cartridge **300** engage recesses **212**, **214**, respectively (shown in FIG. **23**) of the elongate channel **16**.

FIG. **25** depicts the end effector **12** of FIG. **23** with all of the staple cartridge **300** removed to show the middle pin **46** of the firing bar **14** as well as portion of the elongate channel **16** removed adjacent to the channel slot **45** to expose the firing bar cap **44**. In addition, portions of the shaft **23** are removed to expose a proximal portion of the firing bar **14**. Projecting downward from the anvil **18** near the pivot is a pair of opposing tissue stops **244** which serve to prevent tissue from being positioned too far up into the end effector **12** during clamping.

FIG. **26** depicts the end effector **12** in a closed position with the firing bar **14** in an unfired position. The upper pin **38** is in the anvil pocket **40** and is vertically aligned with the anvil slot **42** for distal longitudinal movement of the firing bar **14** during firing. The middle pin **46** is positioned to push the wedge sled **400** distally so that the sled cams **410**, **420** contact and lift double drivers **330a**, **330b** and the single drivers **370a**, **370b**, respectively, to drive them upwardly toward the anvil **18**.

As can be appreciated from reference to FIGS. **14A**, **15A** and **19A**, in one embodiment of the present invention, the distance between the bottom of the first staple-receiving grooves **345**, **347** forming the first staple cradle **349** and the apex **203'** of forming surfaces **203** of the corresponding forming pocket **202** of anvil **18**, when the anvil **18** is in the closed position and when the inside driver **330a**, **330b** is supported on the cartridge tray **224**, is referred to herein as the first staple forming distance “A”. The distance between the bottom of the secondary staple-receiving grooves **345**, **347** forming the secondary staple cradle **349** and the apex **203'** of the forming surface **203** of the corresponding forming pocket **202** in the anvil **18** when the anvil **18** is in the closed position and the inside driver **330a**, **330b** is supported on the cartridge tray **224** is referred to herein as the secondary staple forming distance “B”. In one embodiment, the first staple forming distance “A” and the secondary staple forming distance “B” are substantially equal to each other. In other embodiments, those distances “A” and “B” may differ from each other.

As illustrated in FIGS. **16A** and **19A** the distance between the bottom of the second staple-receiving grooves **376**, **378** that form the second staple cradle **379** and the apex **203'** of the forming surface **203** of a corresponding forming pocket **202** in anvil **18** when the anvil **18** is in the closed position and the outside drivers **370a**, **370b** are supported on the cartridge channel **224**, is referred to herein as a “second” staple forming distance “C”.

FIGS. **27** and **28** illustrate the forming of staples supported on some of the first outside drivers **370a**. In FIG. **27**, one of the outside sled cams **420** of the wedge sled **400** is initially contacting one of the outside drivers **370a**. As the wedge sled **400** continues in the driving direction represented by arrow “K” in FIG. **28**, the outside sled cam **420** causes the outside drivers **370a** drive the staples **222** supported thereby into the staple forming pockets **202** in the anvil **18**. Likewise, as the wedge sled **400** is driven in the driving direction “K”, the inside sled cams **410** contact the inside drivers **330a**, **330b** and causes them to drive the staples **222** supported thereby into the corresponding staple forming pockets **202** in the anvil **18**.

As indicated above, in some applications involving an area of varied tissue composition, it can be desirable to form rows of staples wherein the formed (final) heights of the staples in a row that is the farthest distance away from the cut line are greater than the formed (final) heights of those staples in the row that is closest to the cut line. In other applications, it may be desirable for the formed heights of the staples in a single row to increase (or decrease) from staple to staple. Another clinical benefit would be to have the formed heights of the staples in the outermost rows larger than formed heights of the staples in the inside rows. The various embodiments of the subject invention can provide these results while employing identical staples in all of the rows.

As the present Detailed Description proceeds, those staples **222** in the outermost rows **520**, **530** of staples (those staples formed using the outside staple drivers **370a**, **370b**)

will be referred to hereinafter as staples 222' and those staples in the innermost rows 522, 524, 526, 528 of staples (those staples formed using the inside staple drivers 330a, 330b) will be referred to hereinafter as staples 222". It will be understood, however, that staples 222' and 222" are identical to each other prior to being formed by the various embodiments of the present invention. That is, staples 222' and 222" each have identical prong lengths "P" and widths "W".

Returning to FIGS. 14A-16A and 21 and 22, the above desired effects may be attained by altering the staple forming distances "A", "B", and "C" relative to each other and/or the sled cam heights "H" and "J". In one embodiment of the subject invention, for example, the height "H" of each of the inside sled cams 410 is substantially equal to the sled height "J" of each of the outside sled cams 420. See FIGS. 21 and 22. In this embodiment, the staple forming distances "A" and "B" are substantially equal to each other, but distances "A" and "B" are less than the staple forming distance "C". The distance "D" between the bottoms of the first staple-receiving grooves 345, 347 and the bottom surface 342' of the primary driver base 342 is substantially equal to the distance "E" between the bottoms of the secondary staple-receiving grooves 356, 357 and the bottom surface 352' of the secondary driver base portion 352. See FIG. 15. Also in this embodiment, the distance "F" between the bottoms of the second staple-receiving grooves 376 and 378 and the bottom surface 373 of the third base 372 of the outside drivers 370a, 370b (FIG. 16) is less than distances "D" and "E" (FIG. 15). Because the forming distance "C" is greater than the forming distances "A" and "B", the staples 222 supported and formed by the outside drivers 370a, 370b are not compressed as much as the staples supported and formed by the inside drivers 330a, 330b. It will be understood that similar results may be attained on the opposite side of the elongated slot 310 and the cut line 600 formed in the tissue by using the same arrangements and sizes of inside drivers 330b and outside drivers 370b. In an alternative embodiment, the same effect may be achieved by altering the depths of the forming pockets 202 corresponding to the drivers 330a and 370b such that forming distance "C" is greater than the forming distances "A" and "B". That is, the depth (distance "Z" in FIG. 16A) of the forming pockets 202 corresponding to the outside drivers 370a, 370b may be greater than the depth (distance "Z" in FIG. 14A) of the forming pockets 202 that correspond to the inside drivers 330a, 330b.

FIG. 29 illustrates the rows of staples formed on each side of a cut line 600 utilizing this embodiment of the present invention wherein the forming distances "A" and "B" are equal to each other and the forming distance "C" is greater than the forming distances "A" and "B". For example, if forming distance "C" is 0.020" greater than forming distances "A" and "B", the formed height of the outside staples 222' (represented as dimension "L" in FIG. 30) in rows 520 and 530 would be 0.020 inches greater than the formed height of the inside staples 222" (represented as dimension "M" in FIG. 31) in rows 522, 524, 526, 528.

The same result may be achieved by utilizing another embodiment of the present invention wherein the forming distances "A", "B" and "C" are essentially equal. In this embodiment, however, the height of each of the inside sled cams 410 (distance "H" in FIG. 21) is greater than the height of each of the outside sled cams 420 (distance "J" in FIG. 22). Thus, because the height "H" of the inside sled cams 410 is greater than the height "J" of the outside sled cams 420, the inside sled cams 410 will drive the corresponding

inside drivers 330a, 330b further towards the anvil than the outside sled cams 420 will drive the corresponding outside drivers 370a, 370b. Such driving action will cause the staples supported by the inside drivers 330a, 330b to be compressed to a greater extent than those staples supported by the outside drivers 370a, 370b. For example, if distance "H" is 0.020 inches greater than distance "J", the formed height of staples 222' in lines 520, 530 would be 0.020" greater than the formed height of staples 222" in lines 522, 524, 526, 528.

When employing yet another embodiment of the present invention, the outside rows 520, 530 of staples 222' and the inside rows 522, 528 of staples 222" may be formed with heights that are greater than the formed heights of the staples 222" in the inside rows 524, 526. See FIG. 32. This result is achieved by making the forming distances "C" greater than the forming distance "A" and making forming distance "A" greater than secondary forming distance "B".

Another embodiment of the present invention can be used to install staples where it is desirable for the formed heights of staples in a single row to vary. One such arrangement is depicted in FIG. 33. As can be seen in FIG. 33, the formed heights of the staples 222' in the outside rows 520, 530 increase when moving from the proximal ends 521, 531 of each row 520, 530, respectively to the distal ends 523, 533 of each row 520, 530, respectively. This effect may be accomplished by decreasing the forming distance "C" for each succeeding driver 370a, 370b. That is, the driver 370a closest the proximal end of the cartridge 300 would be sized to establish a forming distance "C" that is greater than the forming distance "C" achieved by the adjacent driver 370a and so on to achieve a condition wherein each succeeding staple 222' (moving in the direction from the proximal end to the distal end of the cartridge 300) would have larger formed heights. This result could also be attained in the staples 222" in rows 522, 524, 526, 528 by similarly altering the forming distances "A" and/or "B" attained by each driver 330a, 330b. Likewise, formed heights of the staples 222' in the outside rows 520, 530 could be made to decrease when moving from the proximal ends 521, 531 of each row 520, 530, respectively, to the distal ends 523, 533 of each row 520, 530, respectively. This result may be attained by increasing the forming distance of each succeeding driver 370a, 370b. That is, the driver 370a closest the proximal end of the cartridge 300 would have a forming distance "C" that is less than the forming distance "C" of the adjacent driver 370a and so on to achieve a condition wherein each succeeding staple 222' (moving in the direction from the proximal end to the distal end of the cartridge) would have smaller formed heights. See FIG. 34.

In use, the surgical stapling and severing instrument 10 is used as depicted in FIGS. 1-2 and 35-41. In FIGS. 1-2, the instrument 10 is in its start position, having had an unfired, fully loaded staple cartridge 300 snap-fitted into the distal end of the elongate channel 16. Both triggers 26, 28 are forward and the end effector 12 is open, such as would be typical after inserting the end effector 12 through a trocar or other opening into a body cavity. The instrument 10 is then manipulated by the clinician such that tissue 248 to be stapled and severed is positioned between the staple cartridge 300 and the anvil 18, as depicted in FIG. 35.

With reference to FIGS. 36 and 37, the clinician then moves the closure trigger 26 proximally until positioned directly adjacent to the pistol grip 24, locking the handle portion 20 into the closed and clamped position. The retracted firing bar 14 in the end effector 12 does not impede the selective opening and closing of the end effector 12, but

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rather resides within the anvil pocket 40. With the anvil 18 closed and clamped, the E-beam firing bar 14 is aligned for firing through the end effector 12. In particular, the upper pin 38 is aligned with the anvil slot 42 and the elongate channel 16 is affirmatively engaged about the channel slot 45 by the middle pin 46 and the firing bar cap 44.

With reference to FIGS. 38 and 39, after tissue clamping has occurred, the clinician moves the firing trigger 28 proximally causing the firing bar 14 to move distally into the end effector 12. In particular, the middle pin 46 enters the staple cartridge 300 through the firing drive slot 47 to effect the firing of the staples 222 (not shown in FIGS. 38 and 39) via wedge sled 400 toward the anvil 18. The lowermost pin, or firing bar cap 44, cooperates with the middle pin 46 to slidably position cutting edge 48 of the firing bar 14 to sever tissue. The two pins 44, 46 also position the upper pin 38 of the firing bar 14 within longitudinal anvil slot 42 of the anvil 18, affirmatively maintaining the spacing between the anvil 18 and the elongate channel 16 throughout its distal firing movement.

With reference to FIGS. 40 and 41, the clinician continues moving the firing trigger 28 until brought proximal to the closure trigger 26 and pistol grip 24. Thereby, all of the ends of the staples 222 are bent over as a result of their engagement with the anvil 18. The firing bar cap 44 is arrested against a firing bar stop 250 projecting toward the distal end of the channel slot 45. The cutting edge 48 has traversed completely through the tissue. The process is complete by releasing the firing trigger 28 and by then depressing the release button 30 while simultaneously squeezing the closure trigger 26 to open the end effector 12.

While the present invention has been illustrated by description of several embodiments and while the illustrative embodiments have been described in considerable detail, it is not the intention of the applicant to restrict or in any way limit the scope of the appended claims to such detail. Additional advantages and modifications may readily appear to those skilled in the art. The various embodiments of the present invention represent vast improvements over prior staple methods that require the use of different sizes of staples in a single cartridge to achieve staples that have differing formed (final) heights.

Accordingly, the present invention has been discussed in terms of endoscopic procedures and apparatus. However, use herein of terms such as "endoscopic" should not be construed to limit the present invention to a surgical stapling and severing instrument for use only in conjunction with an endoscopic tube (i.e., trocar). On the contrary, it is believed that the present invention may find use in any procedure where access is limited to a small incision, including but not limited to laparoscopic procedures, as well as open procedures. Moreover, the unique and novel aspects of the various staple cartridge embodiments of the present invention may find utility when used in connection with other forms of stapling apparatuses without departing from the spirit and scope of the present invention.

What is claimed is:

1. A surgical staple cartridge for use with a surgical stapling instrument that includes an anvil, wherein the anvil includes at least one tissue stop portion, and wherein the surgical staple cartridge comprises:

a cartridge body configured to be operably seated in a cartridge supporting portion of the surgical stapling instrument to confront a staple forming surface on the anvil when the surgical stapling instrument is moved to a closed position;

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a plurality of first staple drivers movably supported within the cartridge body, each first staple driver defining a first staple support cradle for supporting a first surgical staple thereon;

a plurality of second staple drivers movably supported within the cartridge body, each second staple driver defining a second staple support cradle for supporting a second surgical staple thereon, wherein a proximal-most first driver and a proximal-most second driver are configured and positioned within the cartridge body such that at least a portion of one first surgical staple and at least a portion of one second surgical staple are located proximal to a distal end of the at least one tissue stop portion when the first and second surgical staples are driven into forming contact with the staple forming surface, wherein each first surgical staple comprises a first formed staple height, wherein each second surgical staple comprises a second formed staple height, wherein the first formed staple height and the second formed staple height are different; and

a longitudinal row of said plurality of first staple drivers and said plurality of second staple drivers.

2. The surgical staple cartridge of claim 1, further comprising a plurality of surgical staples comprising said first surgical staples and said second surgical staples, wherein said plurality of surgical staples are removably positioned in said cartridge body in six rows of staples.

3. The surgical staple cartridge of claim 2, wherein said cartridge body further comprising a proximal end and a distal end, wherein a longitudinal knife slot extends into said cartridge body toward said distal end from said proximal end, wherein said longitudinal row of said plurality of first staple drivers and said plurality of second staple drivers is positioned on a first side of said longitudinal knife slot, and wherein said surgical staple cartridge further comprises:

a second plurality of first staple drivers movably supported within the cartridge body;

a second plurality of second staple drivers movably supported within the cartridge body; and

a second longitudinal row of said second plurality of first staple drivers and said second plurality of second staple drivers, wherein said second longitudinal row of said second plurality of first staple drivers and said second plurality of second staple drivers is positioned on a second side of said longitudinal knife slot opposite to said first side.

4. The surgical staple cartridge of claim 3, wherein said cartridge body comprises a stepped tissue-facing deck.

5. The surgical staple cartridge of claim 4, wherein said six rows of staples comprises a first staple row and a second staple row, and wherein said stepped tissue-facing deck comprises:

a first portion comprising said first staple row;

a second portion comprising said second staple row; and  
a longitudinal step between said first portion and said second portion.

6. The surgical staple cartridge of claim 2, wherein said six rows of staples comprises at least one row of staples configured to assume varied formed heights along the length thereof.

7. The surgical staple cartridge of claim 2, further comprising a plurality of driver base members, wherein each driver base member connects at least one said first staple driver and at least one said second staple driver.

8. A surgical staple cartridge for use with a surgical stapling instrument that includes an anvil, wherein the anvil

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includes at least one tissue stop portion, and wherein the surgical staple cartridge comprises:

a cartridge body configured to be operably seated in a cartridge supporting portion of the surgical stapling instrument to confront a staple forming surface of the anvil when the surgical stapling instrument is moved to a closed position; and

a longitudinal row of staple drivers, comprising:

a plurality of first staple drivers movably supported within the cartridge body, each first staple driver defining a first staple support cradle for supporting a first surgical staple thereon; and

a plurality of second staple drivers movably supported within the cartridge body, each second staple driver defining a second staple support cradle for supporting a second surgical staple thereon, wherein the plurality of second staple drivers comprises a proximal-most second staple driver configured and positioned within the cartridge body such that at least a portion of the second surgical staple supported by the proximal-most second staple driver is located proximal to a distal end of the at least one tissue stop portion when the second surgical staple supported by the proximal-most second staple driver is driven into forming contact with the staple forming surface, wherein each first surgical staple comprises a first formed staple height, wherein each second surgical staple comprises a second formed staple height, and wherein the first formed staple height and the second formed staple height are different.

9. The surgical staple cartridge of claim 2, wherein said six rows of staples comprises:

an inner staple row comprising said first surgical staples; and

an intermediate staple row comprising said second surgical staples.

10. The surgical staple cartridge of claim 9, wherein said first surgical staples are configured to assume a first formed height, wherein said second surgical staples are configured to assume a second formed height, and wherein said second formed height is greater than said first formed height.

11. The surgical staple cartridge of claim 10, wherein said first staple drivers comprise a first height, wherein said second staple drivers comprise a second height, and wherein said second height is greater than said first height.

12. The surgical staple cartridge of claim 8, further comprising six rows of staples comprising a plurality of surgical staples removably positioned in said cartridge body, wherein said plurality of surgical staples comprising said first surgical staples and said second surgical staples.

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13. The surgical staple cartridge of claim 12, wherein said cartridge body further comprising a proximal end and a distal end, wherein a longitudinal knife slot extends into said cartridge body toward said distal end from said proximal end, wherein said longitudinal row of said staple drivers is positioned on a first side of said longitudinal knife slot, and wherein said surgical staple cartridge further comprises a second longitudinal row of staple drivers, comprising:

a second plurality of first staple drivers movably supported within the cartridge body; and

a second plurality of second staple drivers movably supported within the cartridge body, wherein said second longitudinal row of staple drivers is positioned on a second side of said longitudinal knife slot opposite said first side.

14. The surgical staple cartridge of claim 13, wherein said six rows of staples comprises an inner row adjacent to said longitudinal knife slot, and wherein said first surgical staples are positioned in said inner row.

15. The surgical staple cartridge of claim 14, wherein said six rows of staples comprises an intermediate row adjacent to said inner row, and wherein said second surgical staples are positioned in said intermediate row.

16. The surgical staple cartridge of claim 15, wherein said first surgical staples are configured to assume a first formed height, wherein said second surgical staples are configured to assume a second formed height, and wherein said second formed height is greater than said first formed height.

17. The surgical staple cartridge of claim 16, wherein said first staple drivers comprise a first height, wherein said second staple drivers comprise a second height, and wherein said second height is different than said first height.

18. The surgical staple cartridge of claim 12, wherein said six rows of staples comprises a first row of staples and a second row of staples, and wherein said cartridge body comprises a deck, comprising:

a first portion comprising said first row of staples; and

a second portion comprising said second row of staples; and

a longitudinal step between the first portion and the second portion.

19. The surgical staple cartridge of claim 18, further comprising a plurality of driver base members, wherein each driver base member connects at least one said first staple driver and at least one said second staple driver.

20. The surgical staple cartridge of claim 12, wherein said six rows of staples comprises at least one row of staples configured to assume varied formed heights along the length thereof.

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