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# (12) United States Patent Robb et al.

### (10) Patent No.: US 11,749,825 B2

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#### (54) SOLID STATE ION CONDUCTION IN ZNPS3

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U.S.C. 154(b) by 515 days.

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(22) Filed: **Jan. 10, 2020** 

#### (65) Prior Publication Data

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#### Related U.S. Application Data

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- (51) Int. Cl.

  H01M 8/124 (2016.01)

  H01M 12/02 (2006.01)
- (Continued) (52) **U.S. Cl.**

(58) Field of Classification Search

See application file for complete search history.

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Primary Examiner — Ula C Ruddock

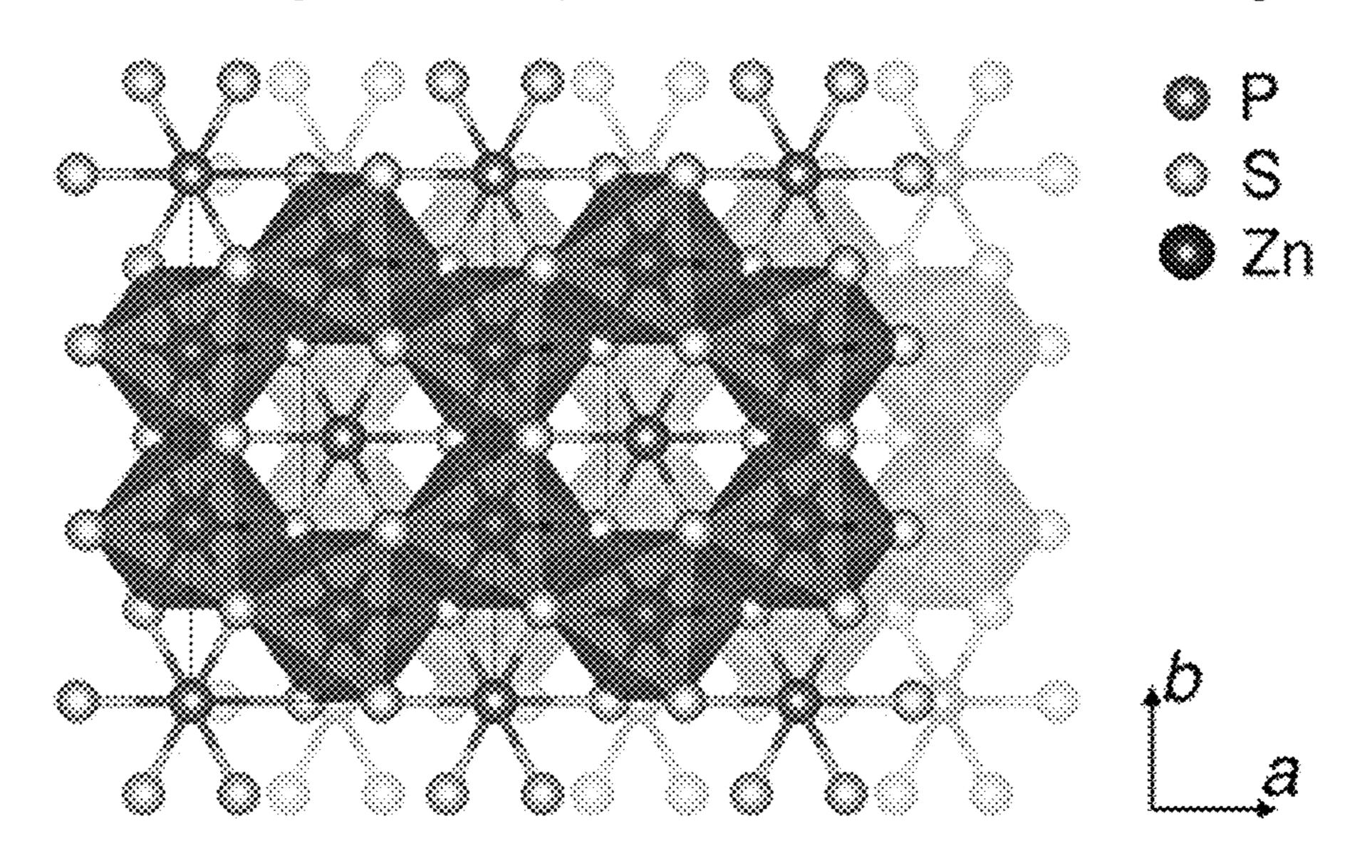
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#### (57) ABSTRACT

In an aspect, an electrochemical cell comprises: a positive electrode; a negative electrode; and a solid state electrolyte in ionic communication with the positive electrode and the negative electrode; wherein: the electrolyte is characterized by formula (FX1): MPS<sub>3</sub> (FX1); wherein M is one or more metal cations and optionally metal cation vacancies; and wherein at least one of said one or more metal cations is a divalent cation; the electrolyte is characterized by a divalent ion conductivity; and the electrolyte is electrically insulating. The solid state electrolyte is optionally not an electrocatalyst material or does not function as an electrocatalyst in the electrochemical cell during operation (e.g., charging and/or discharging) of the electrochemical cell. The solid state electrolyte is optionally not an electrode or does not function as an electrode in the electrochemical cell during operation (e.g., charging and/or discharging) of the electrochemical cell.

#### 21 Claims, 23 Drawing Sheets



(51) Int. Cl.

H01M 4/86 (2006.01)

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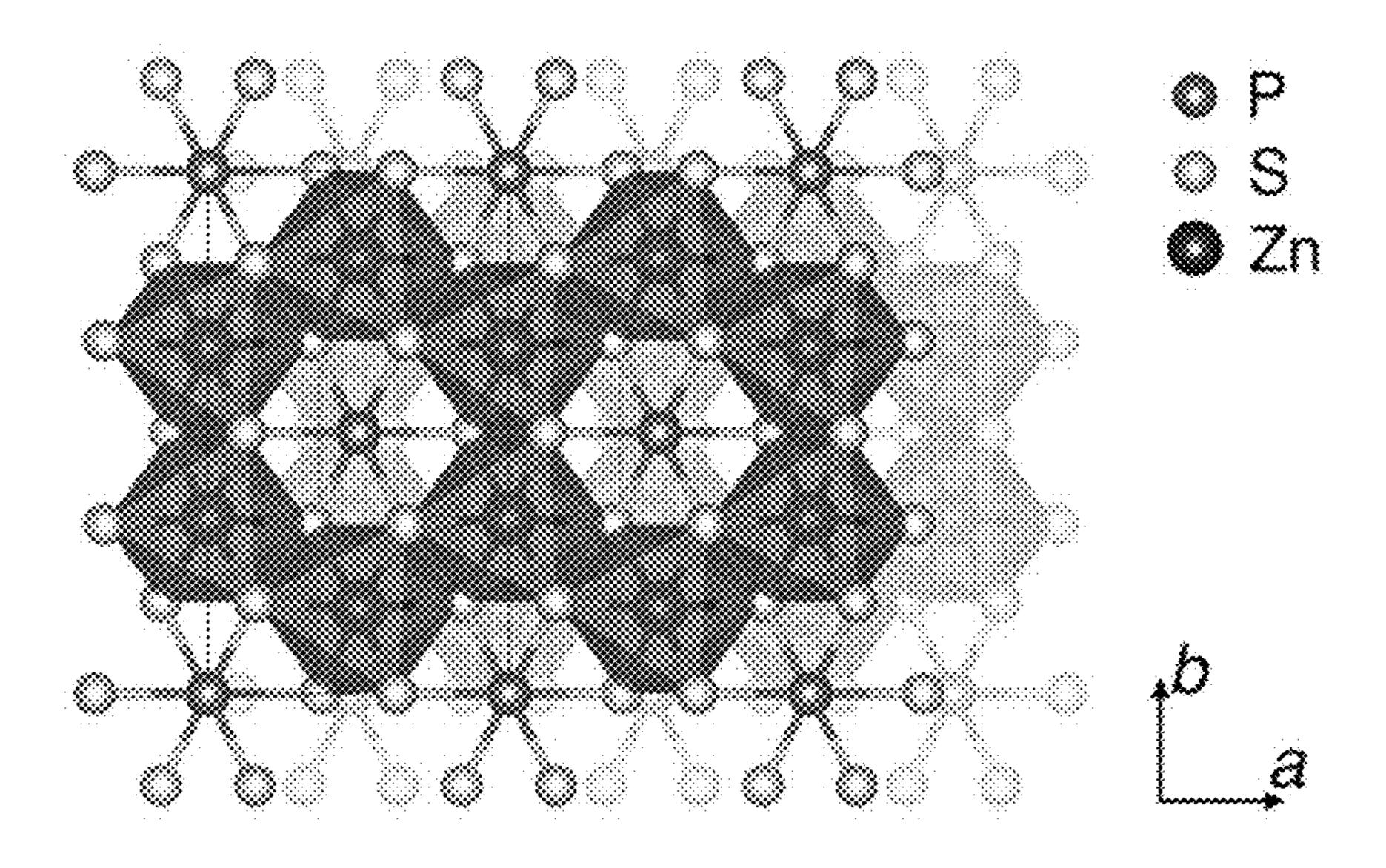


FIG. 1A

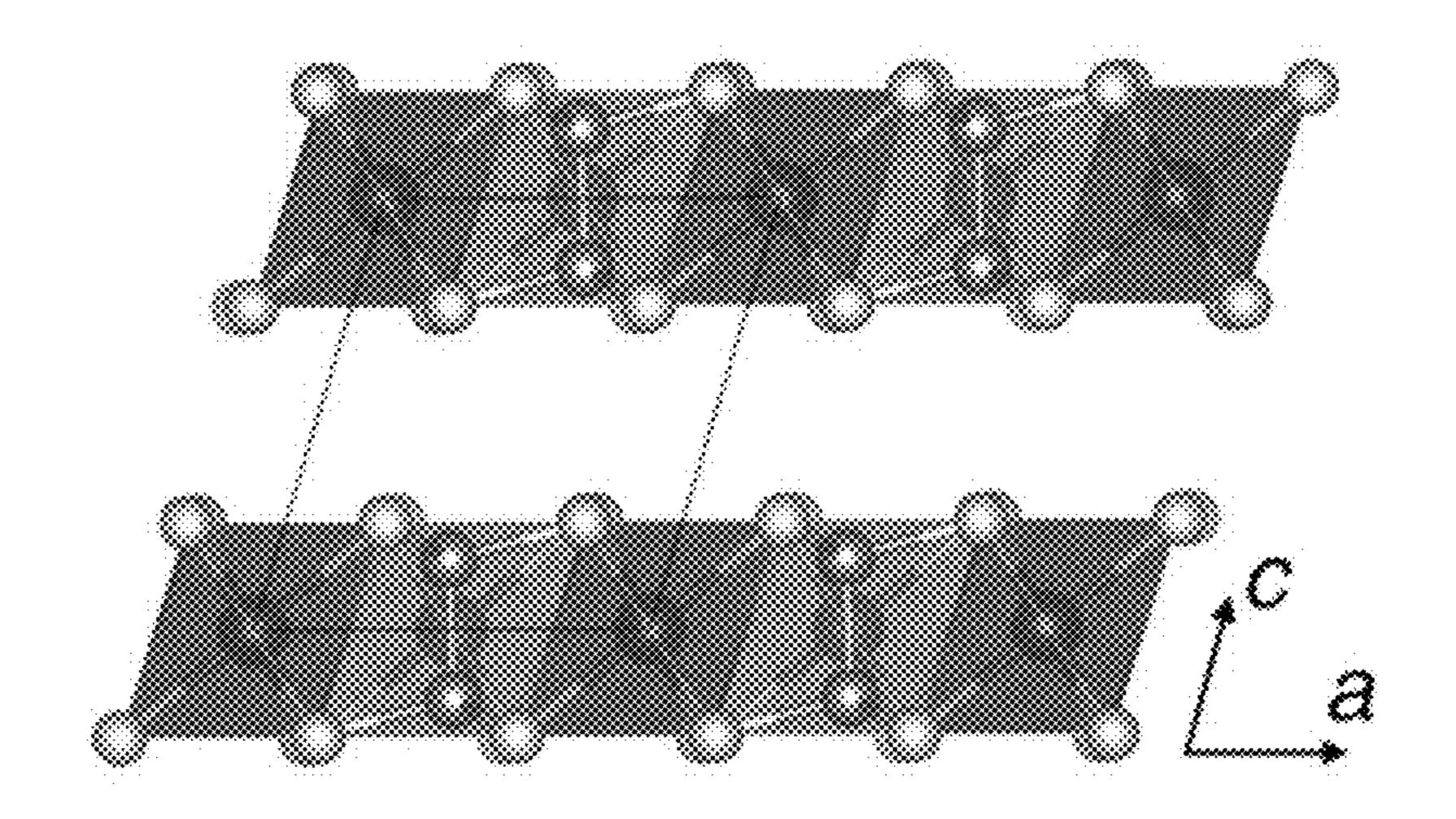


FIG. 1B

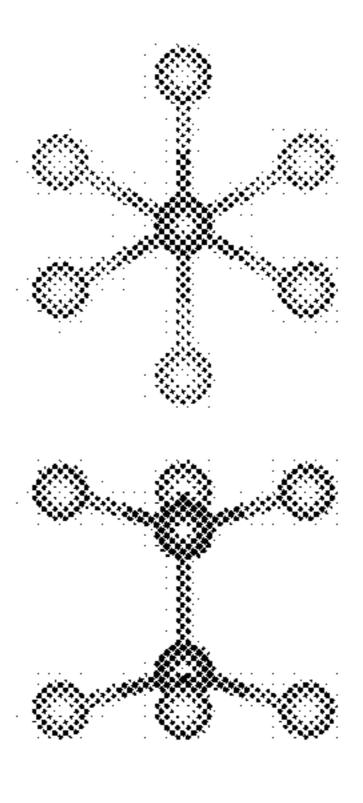


FIG. 1C

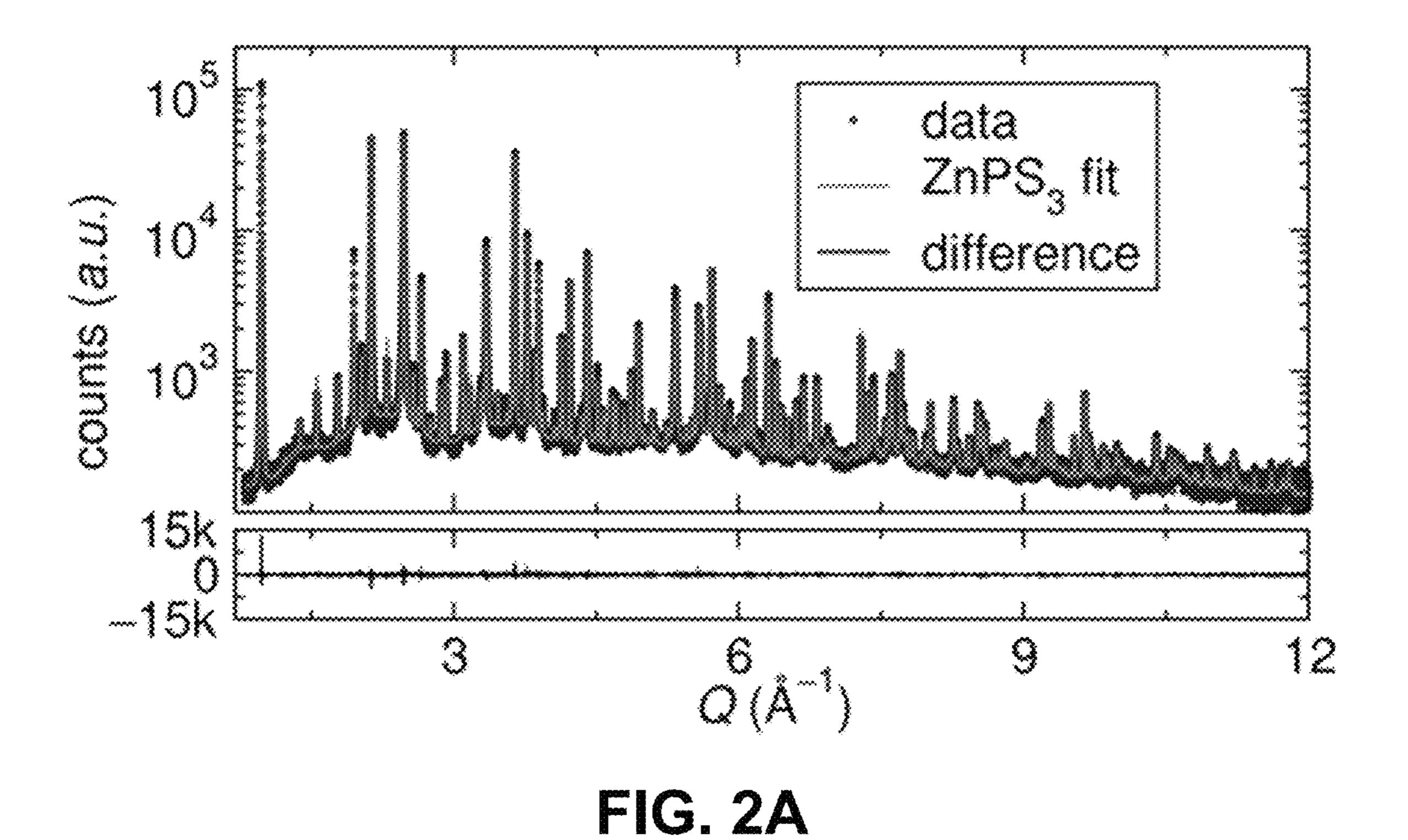


FIG. 2B

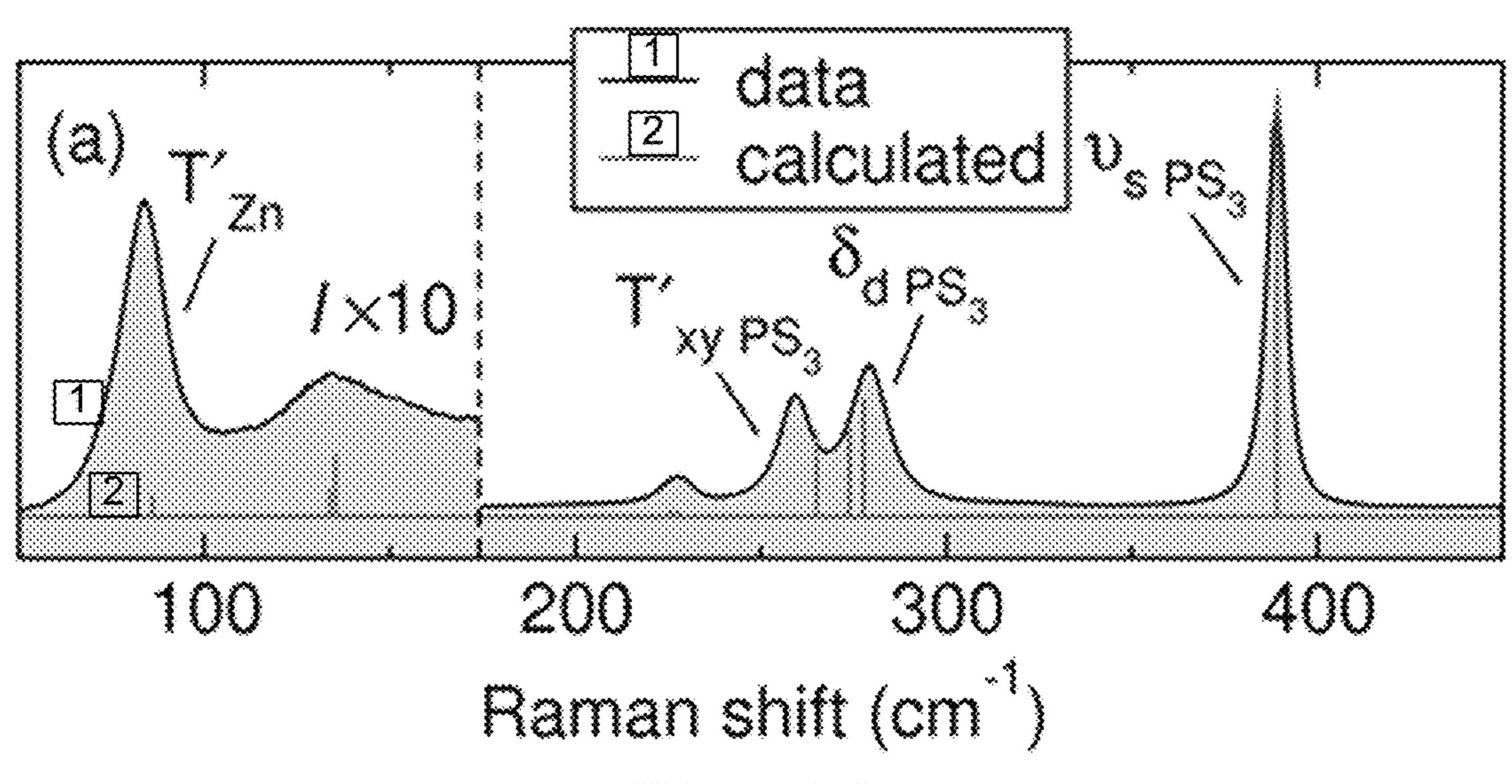
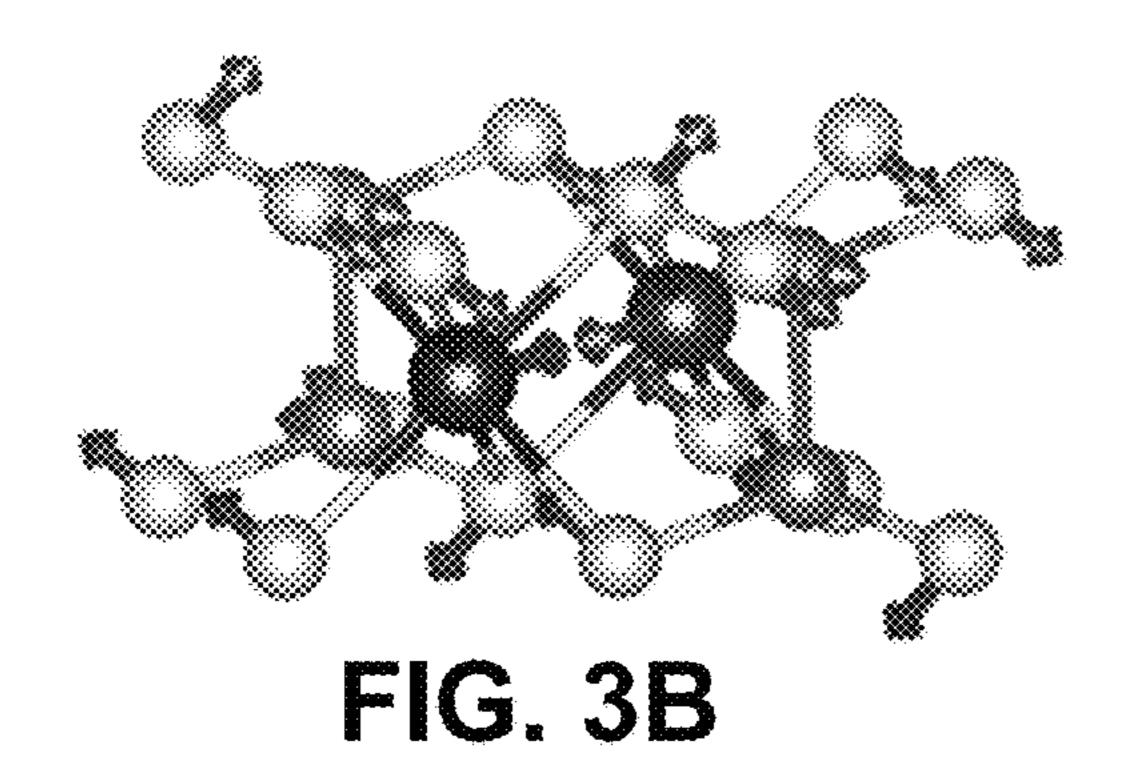
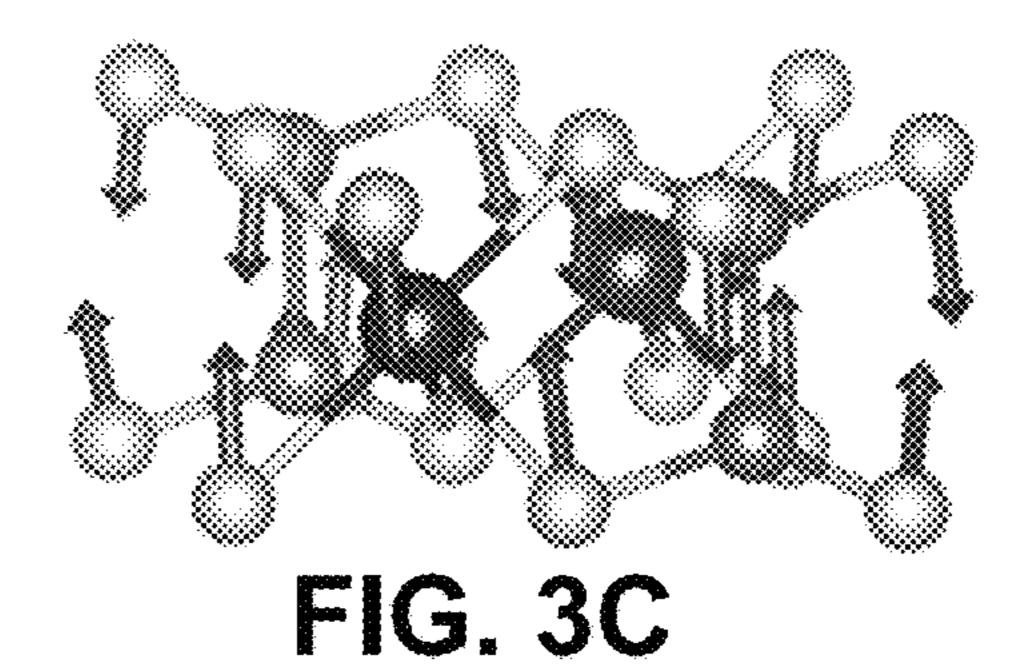
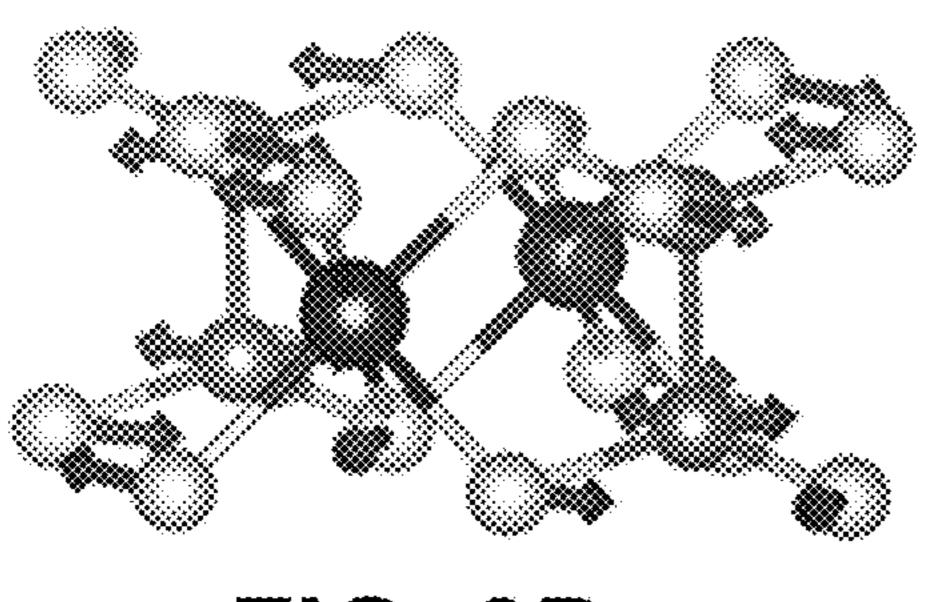


FIG. 3A









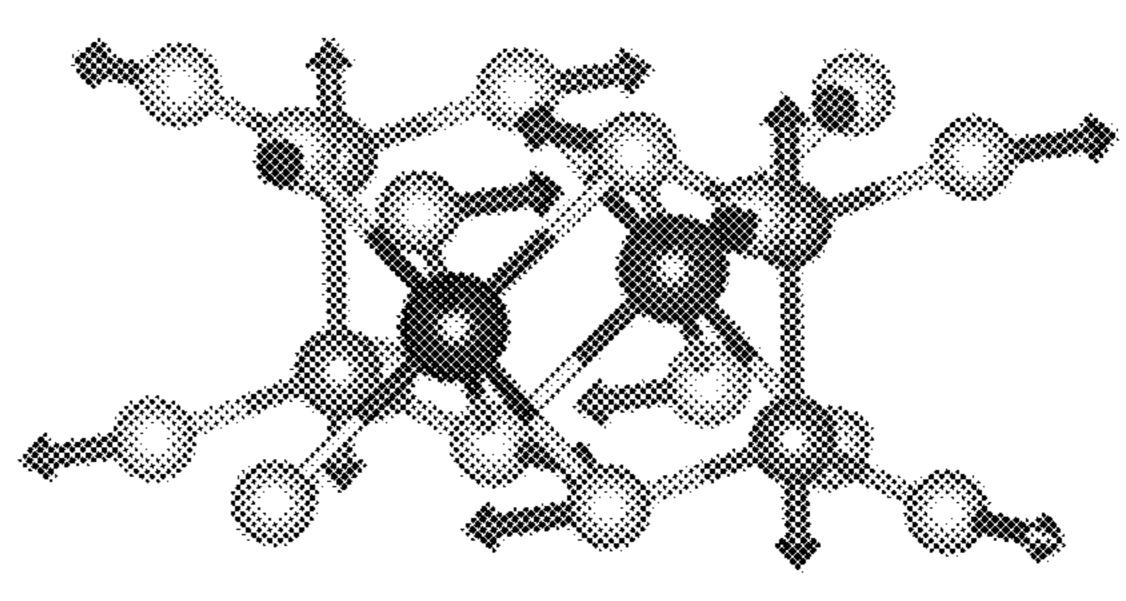
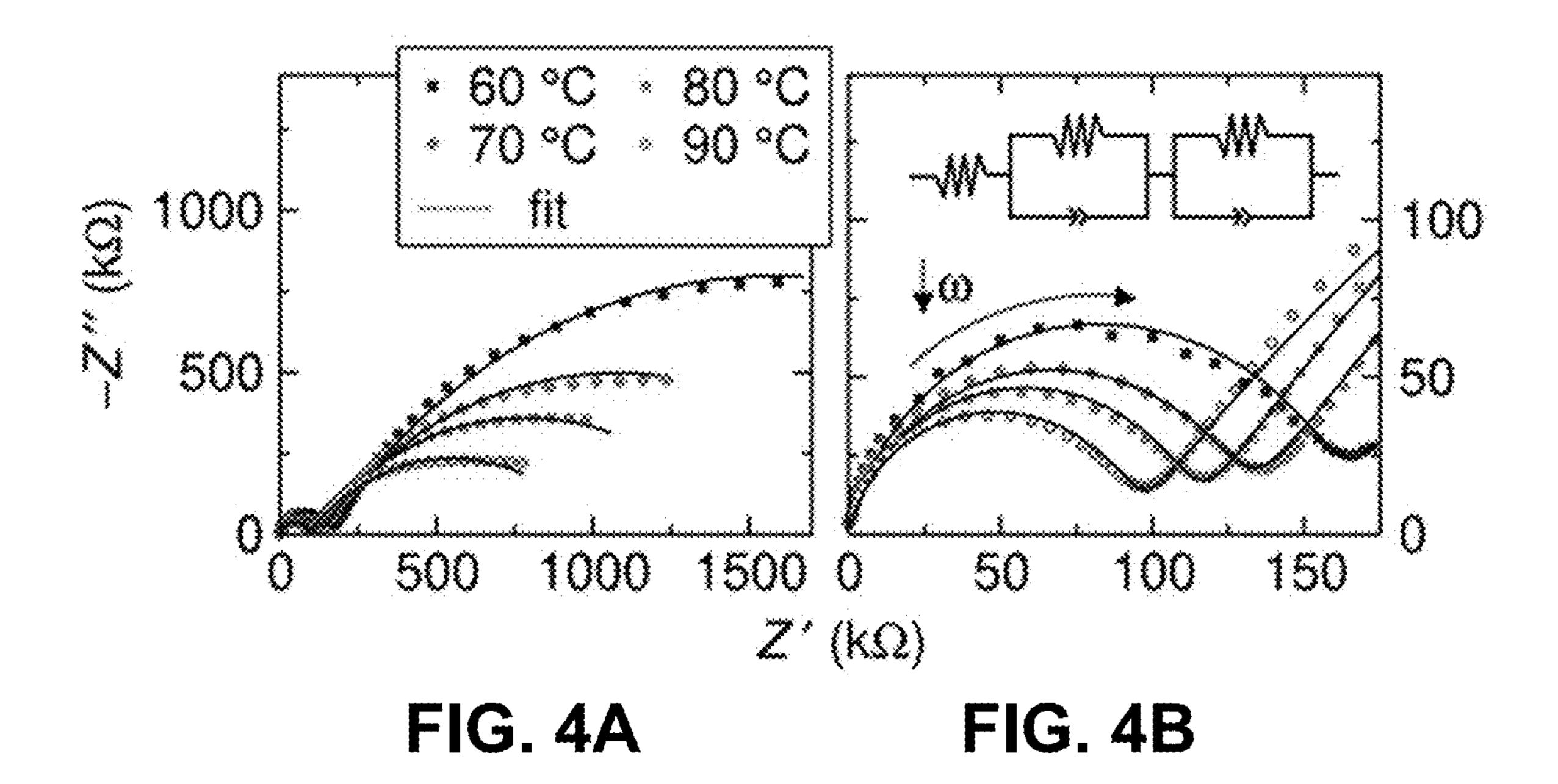
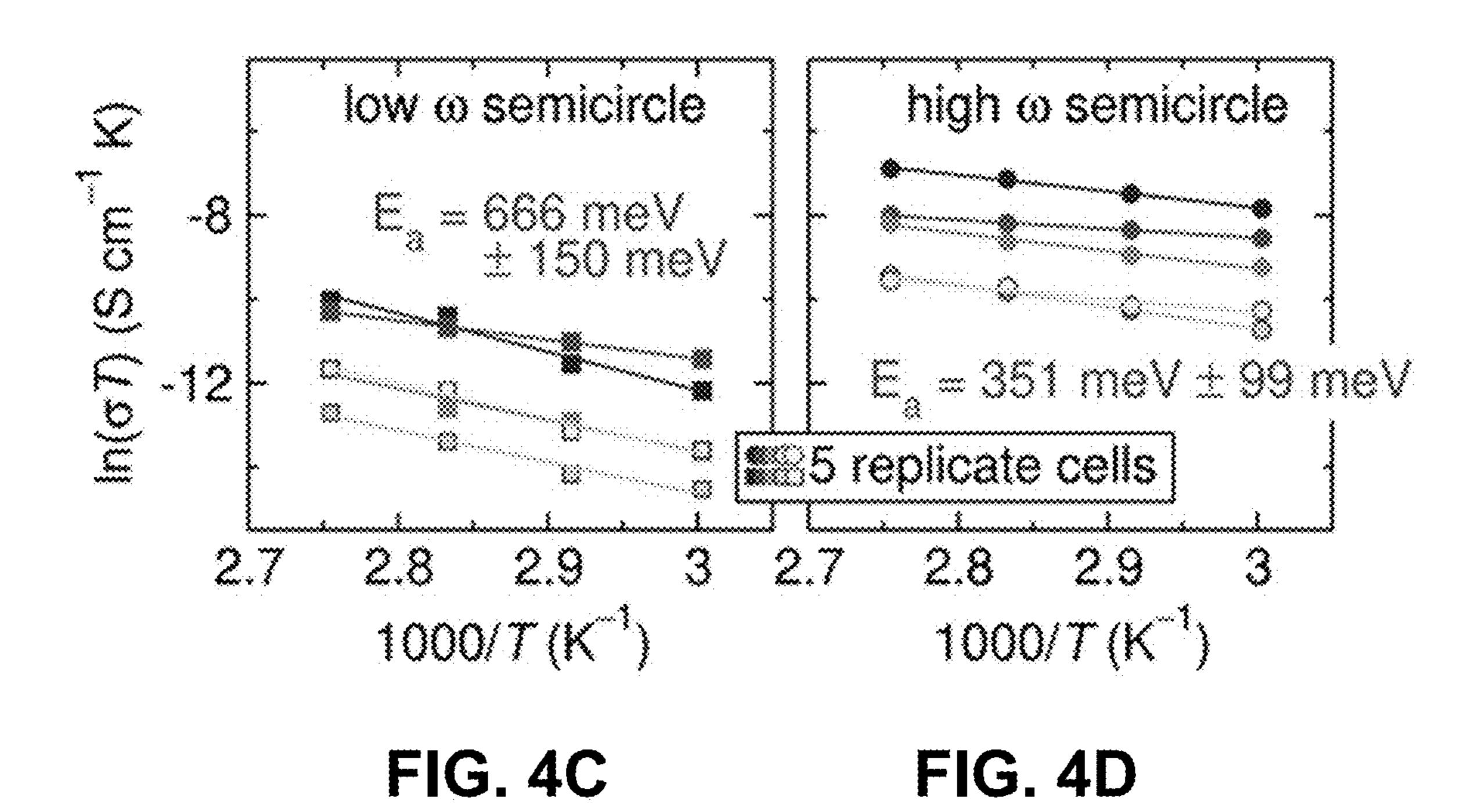
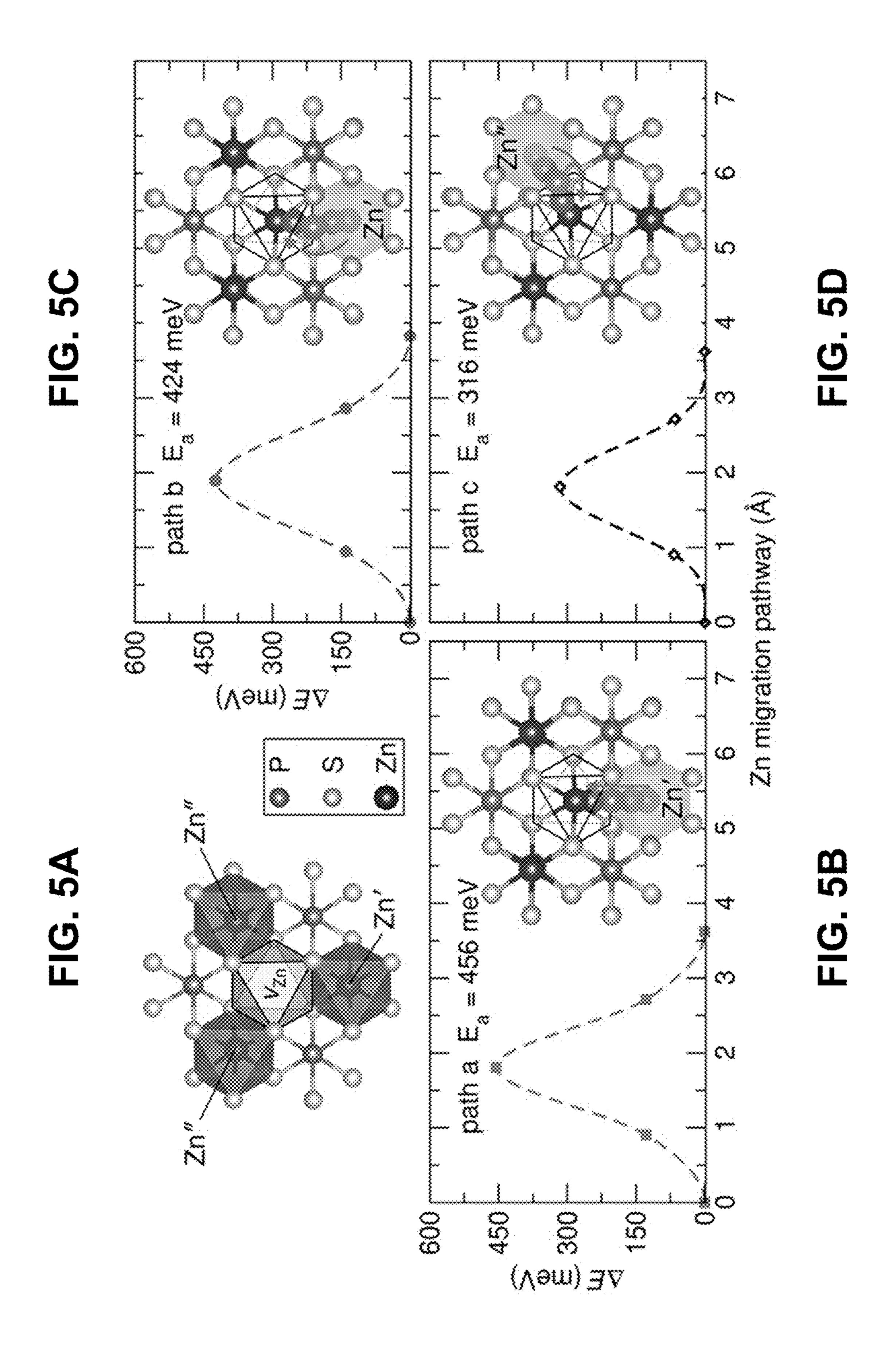
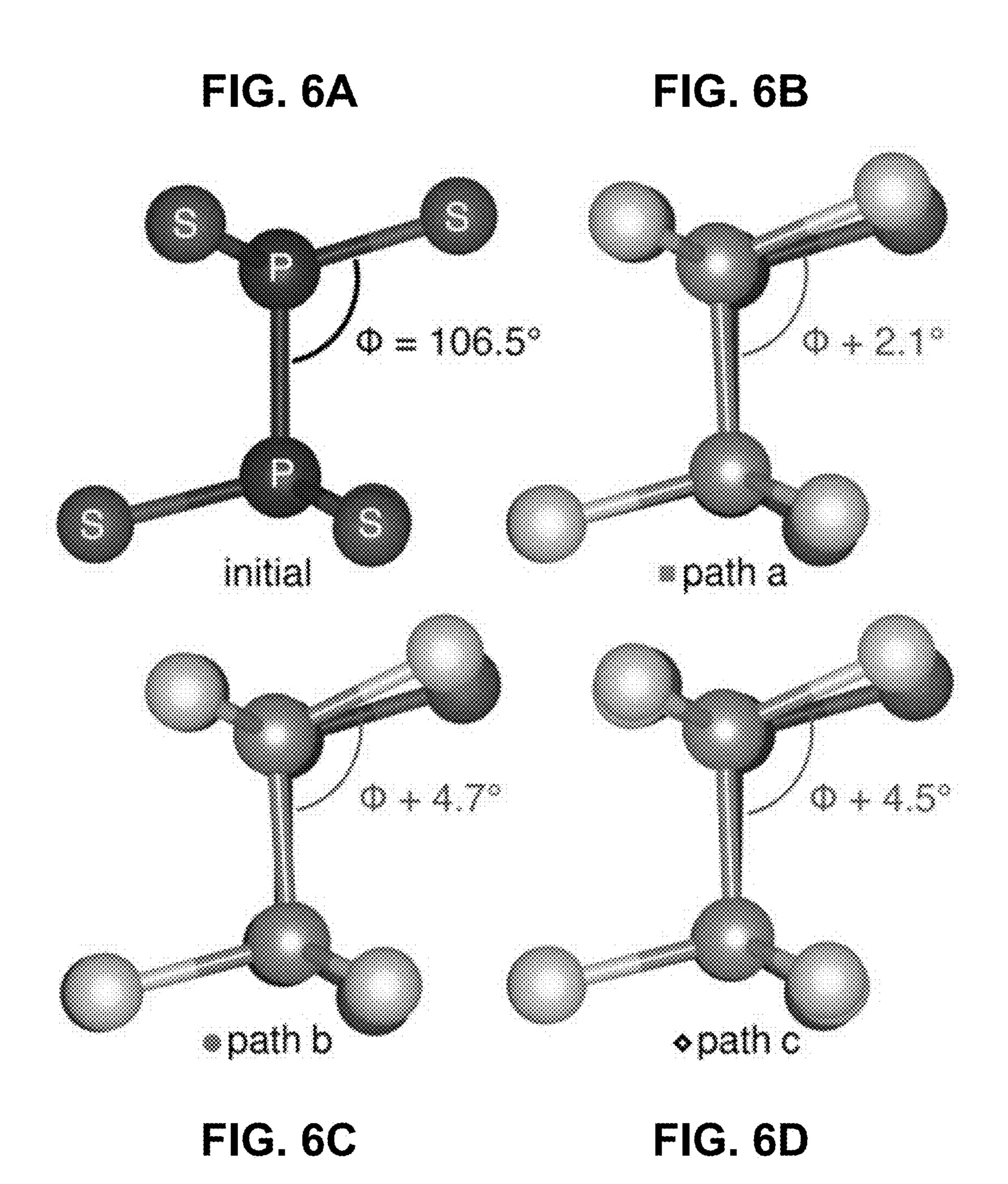


FIG. 3E









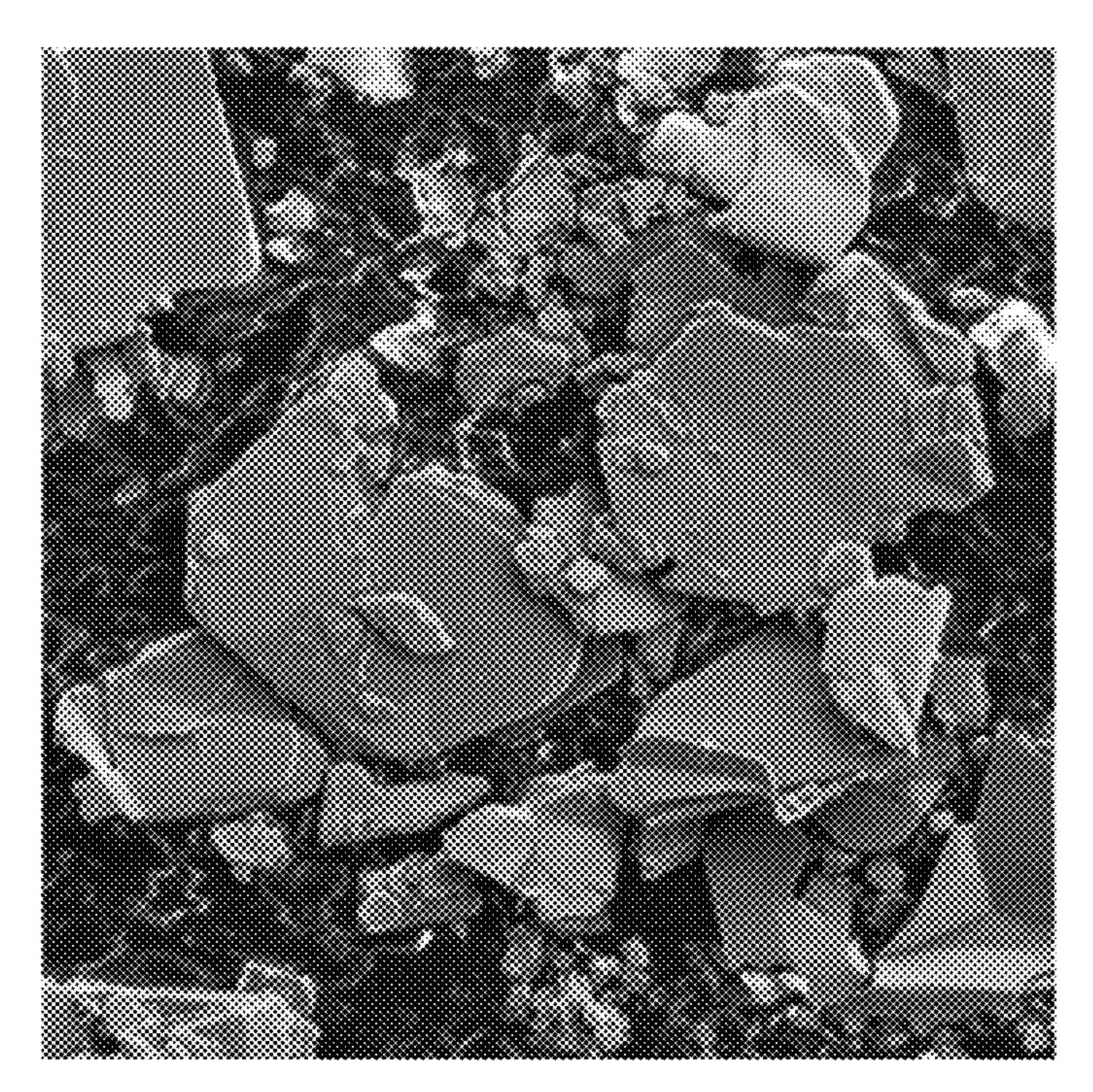


FIG. 7

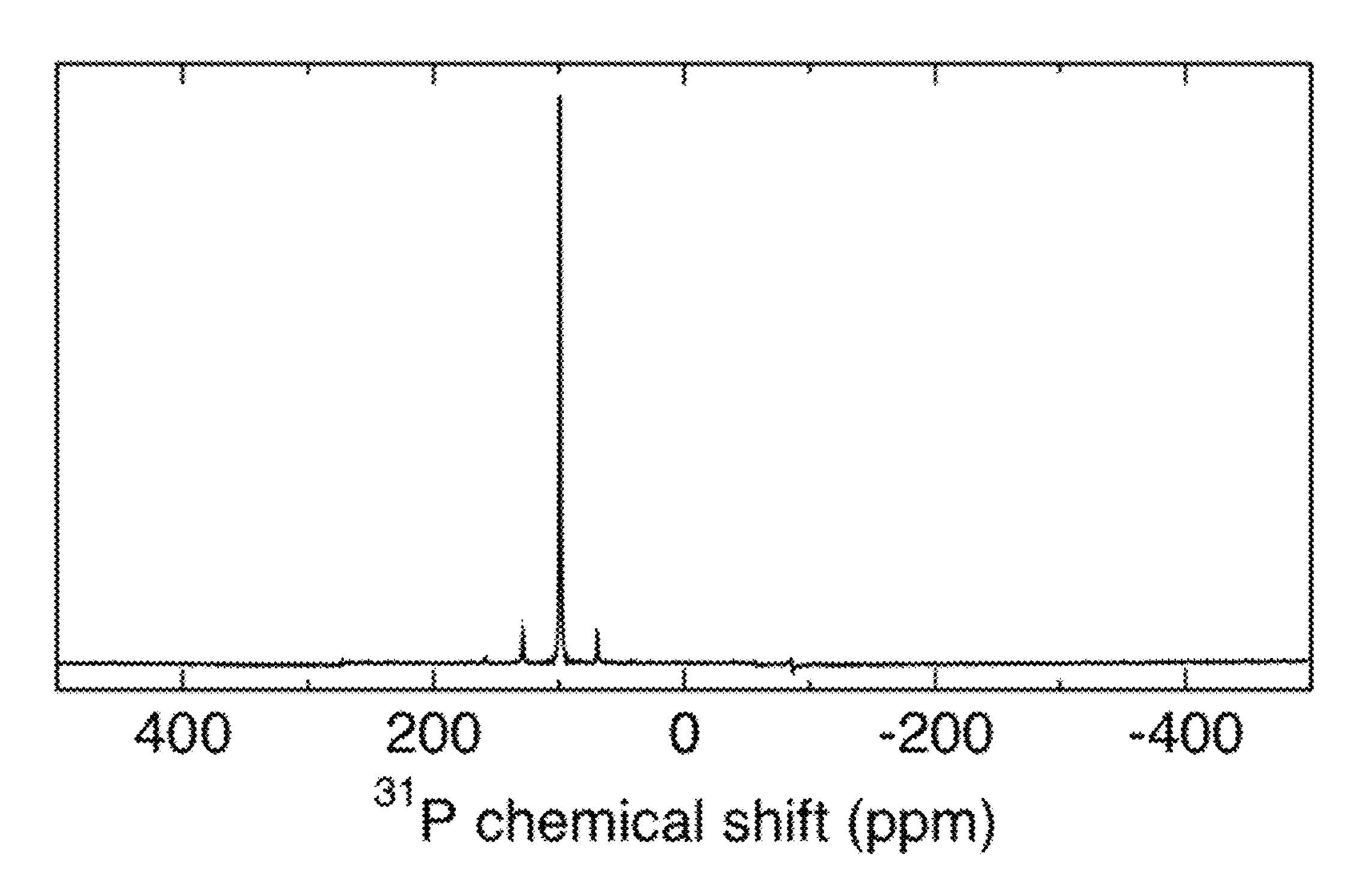


FIG. 8

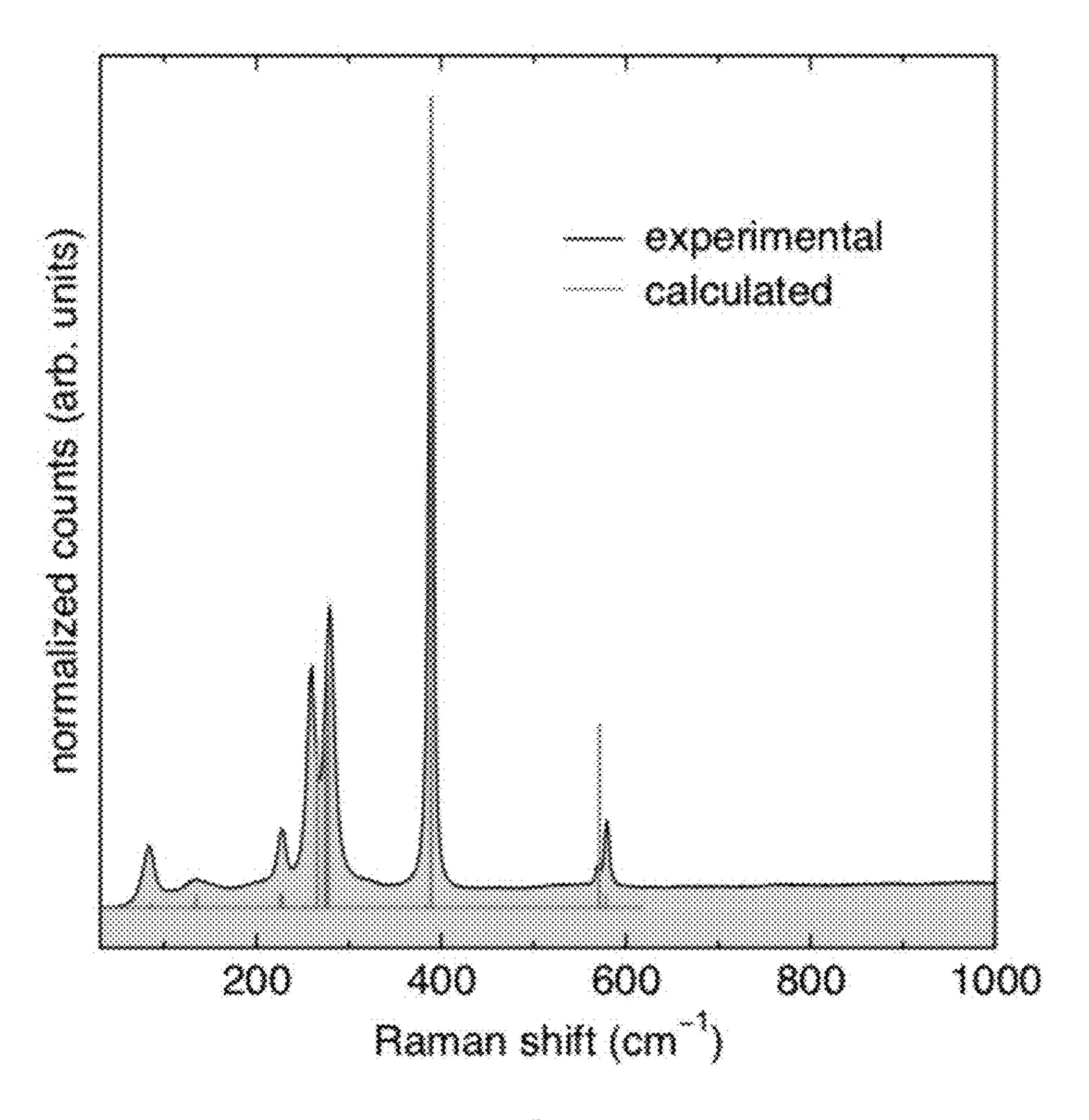
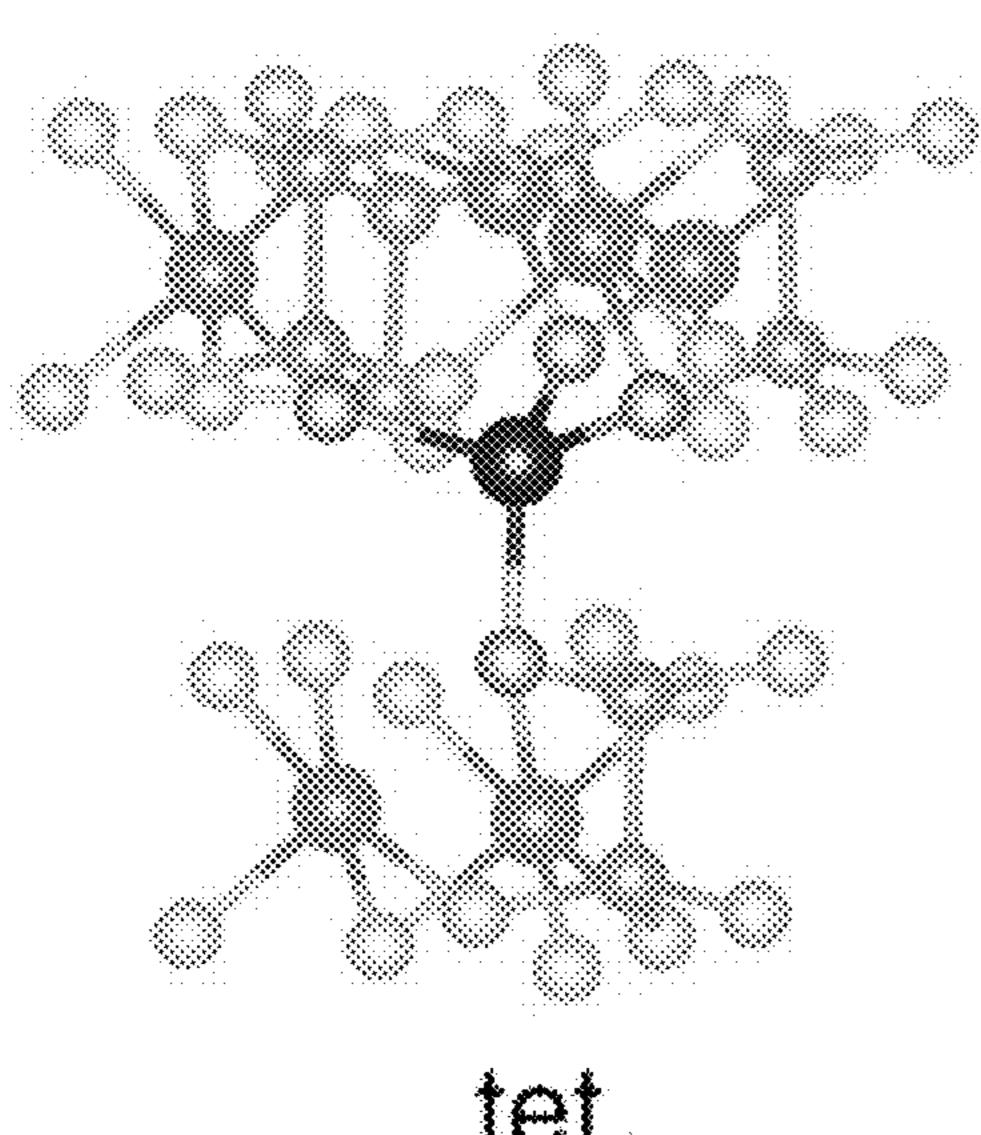


FIG. 9

FIG. 10A



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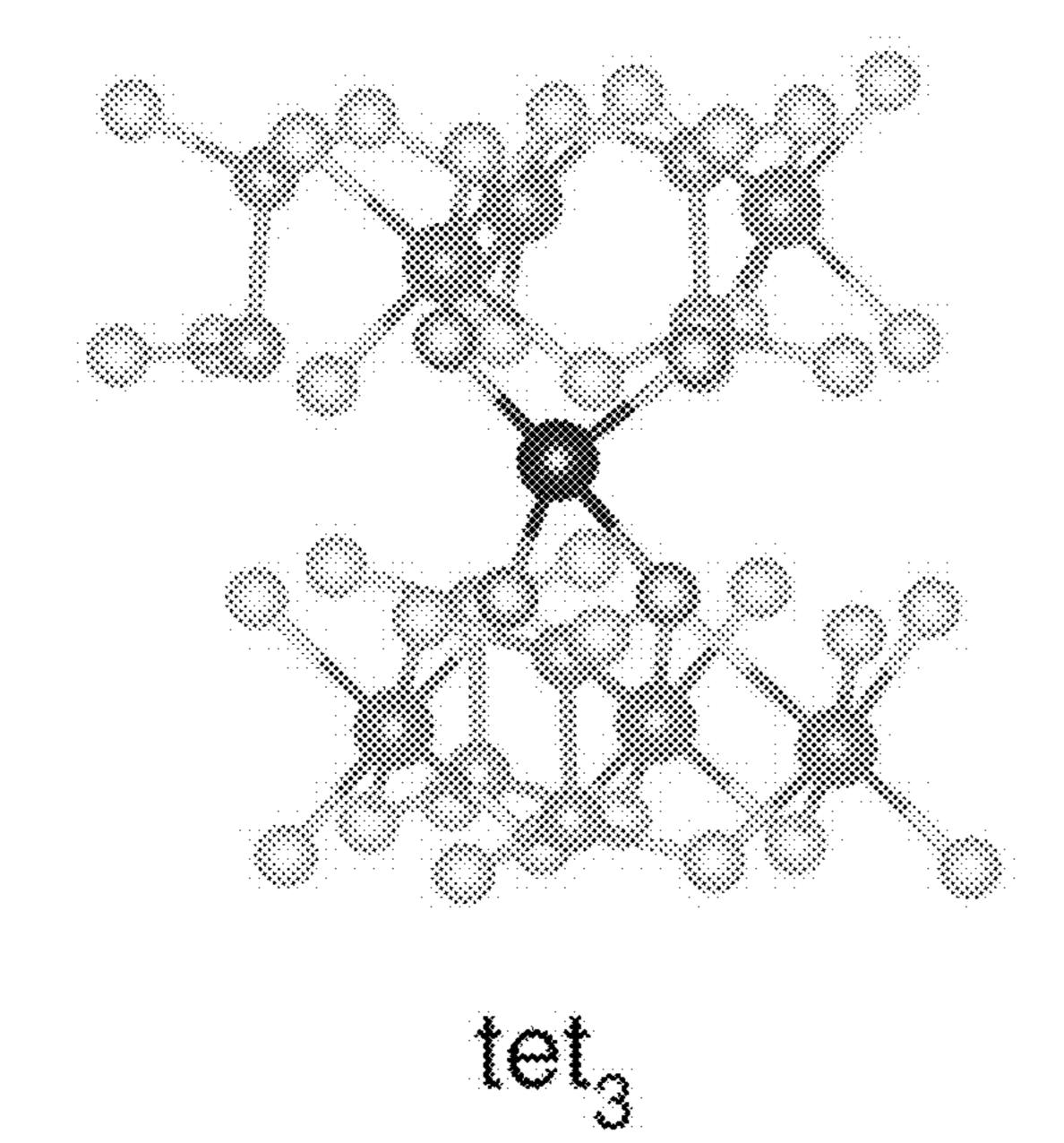
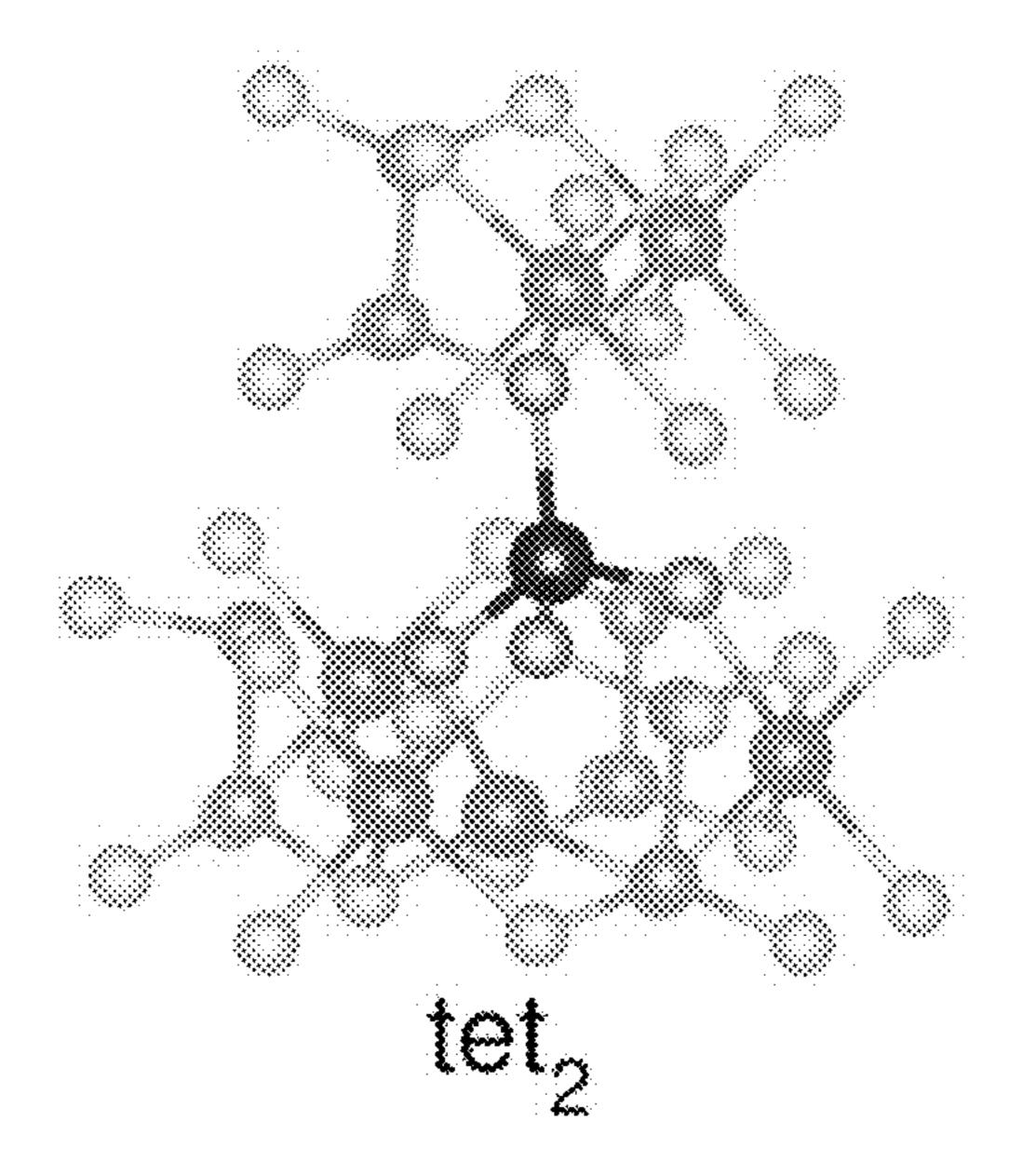


FIG. 10C

FIG. 10B



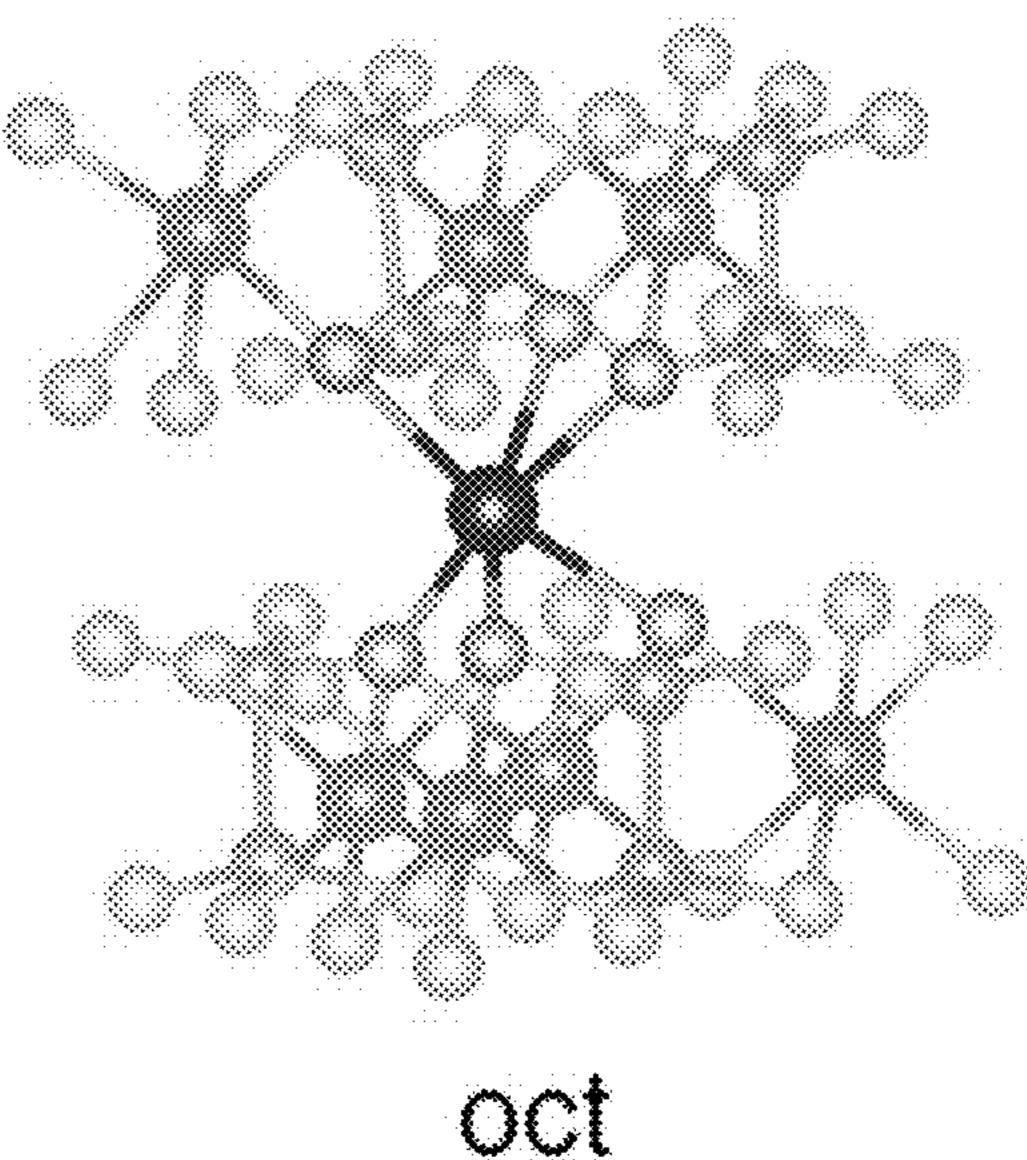


FIG. 10D

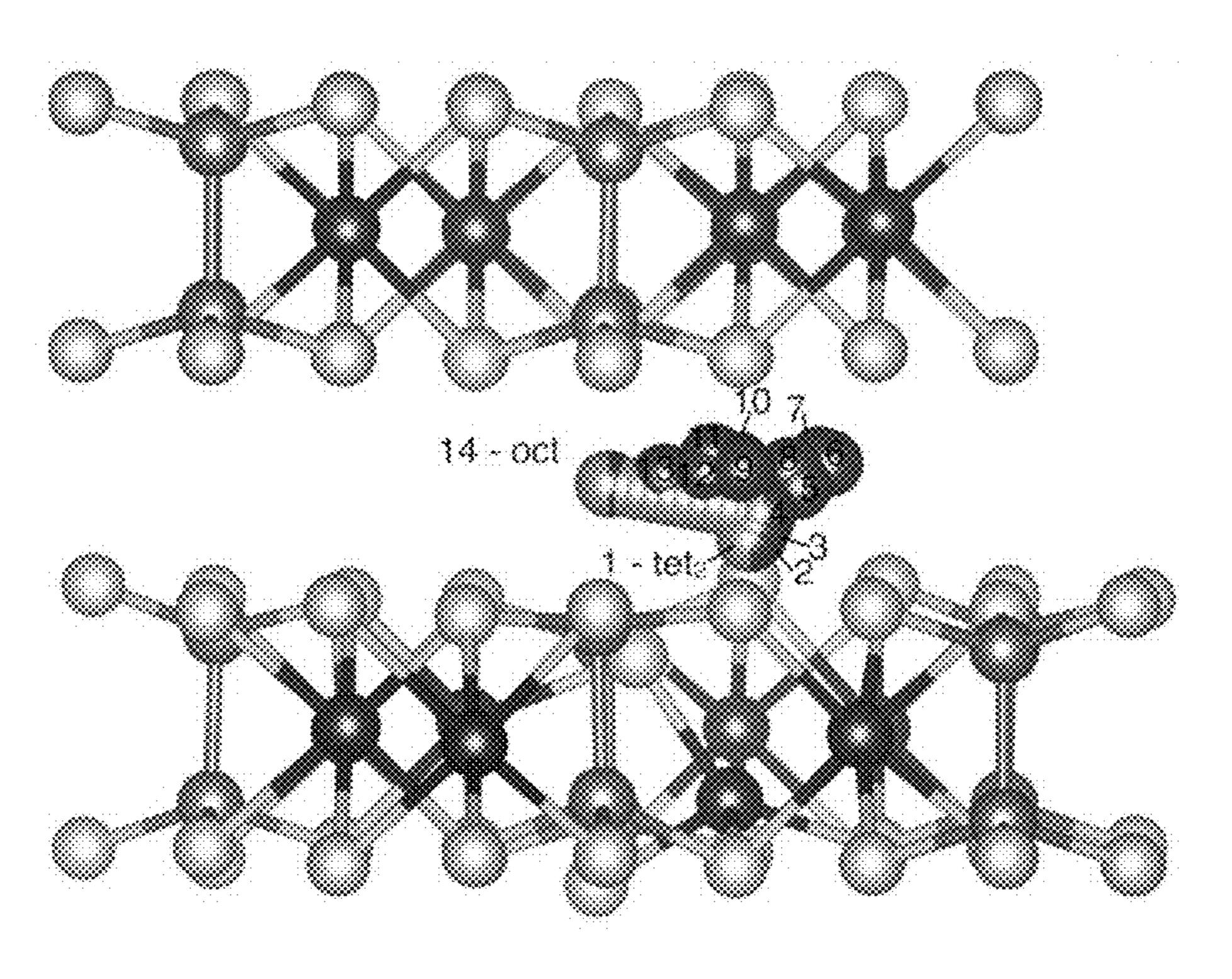
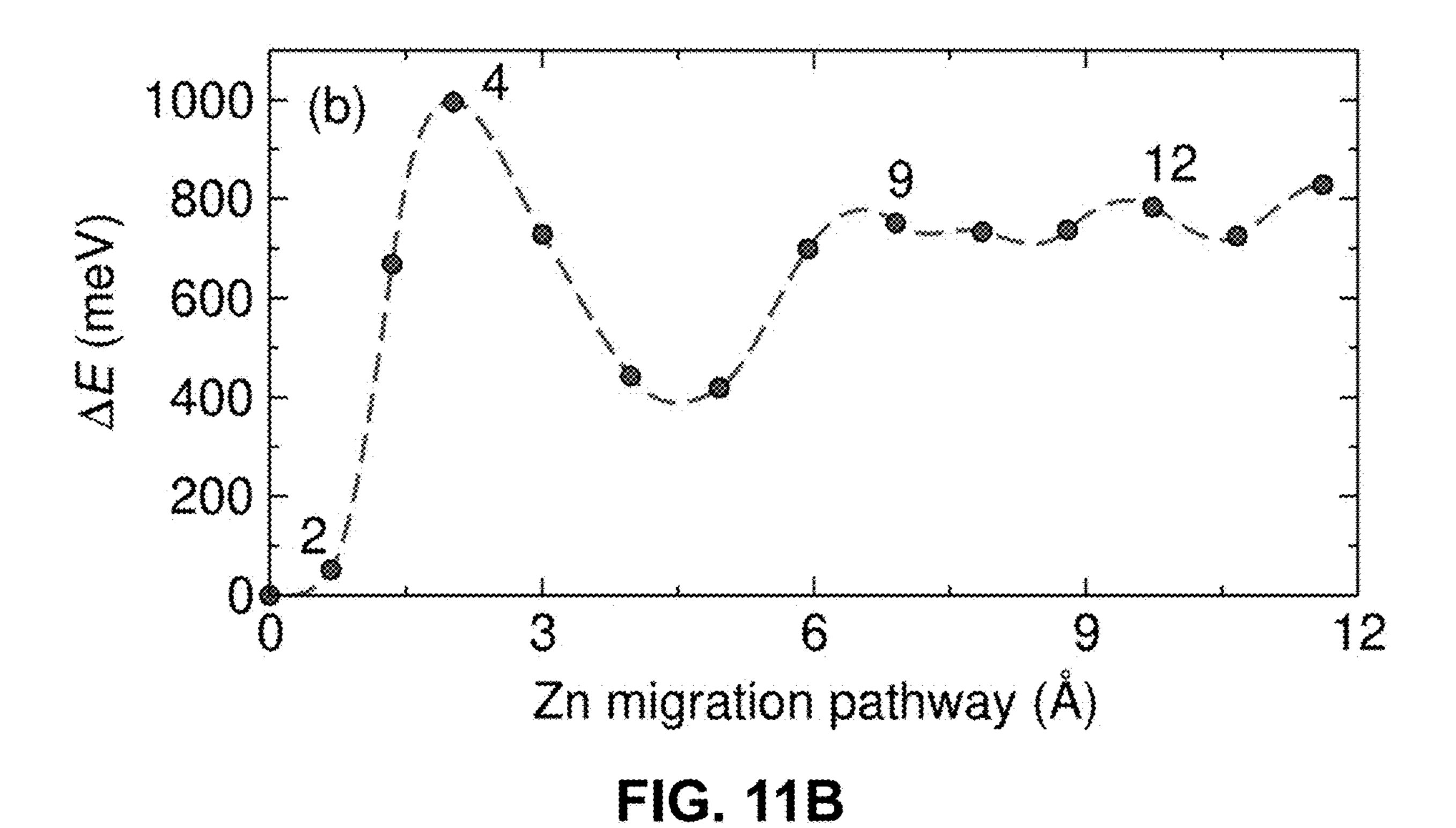
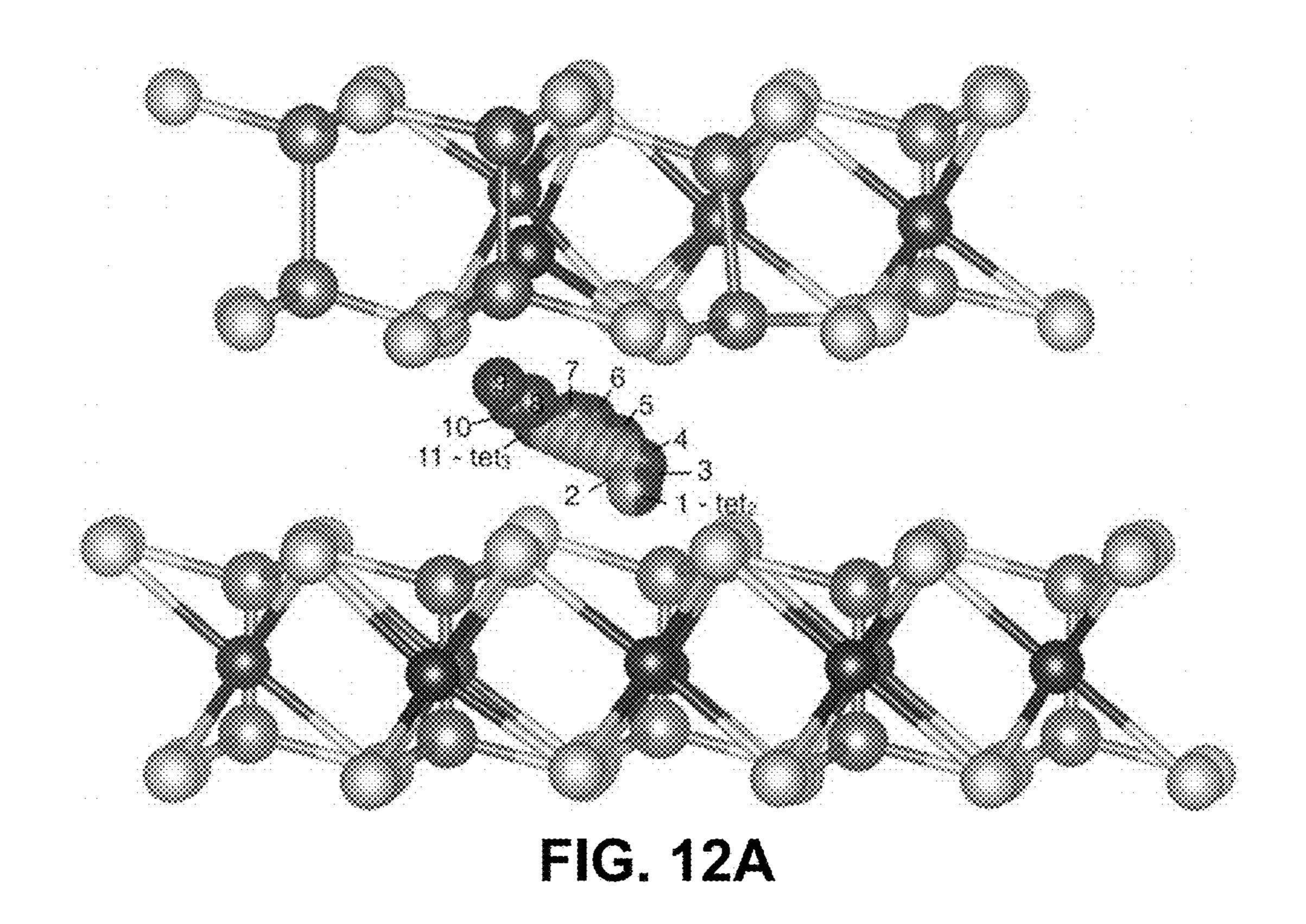
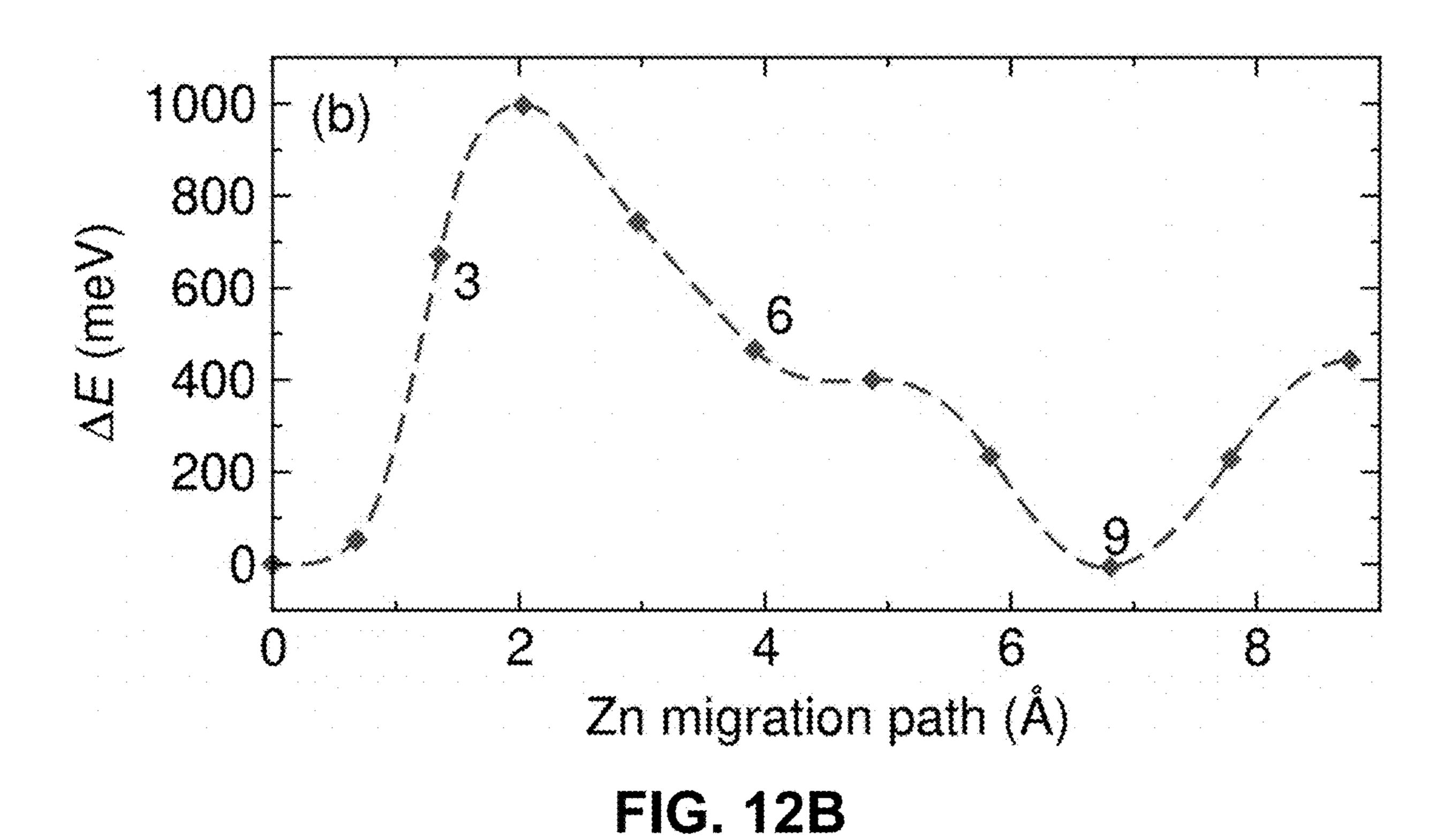
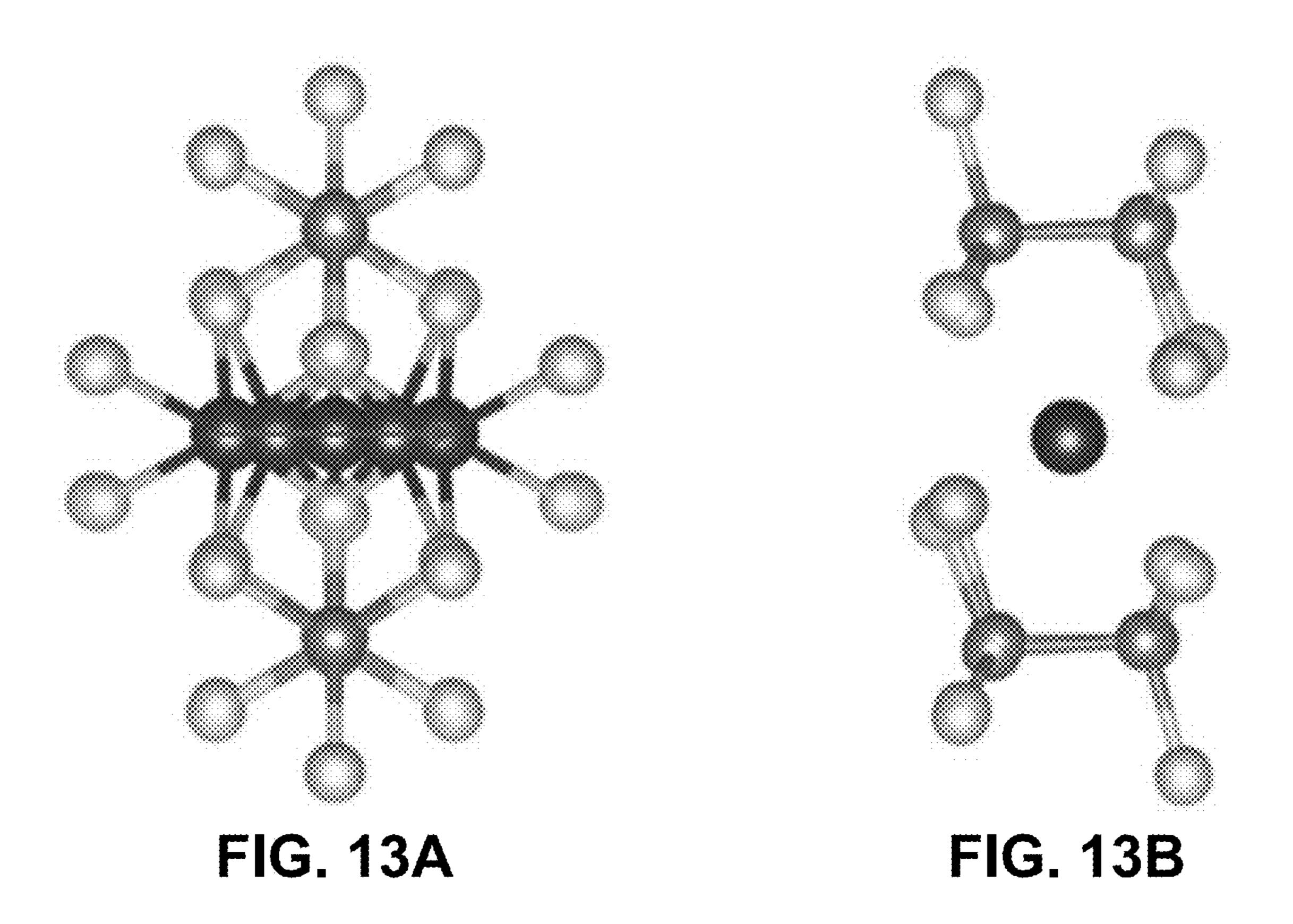


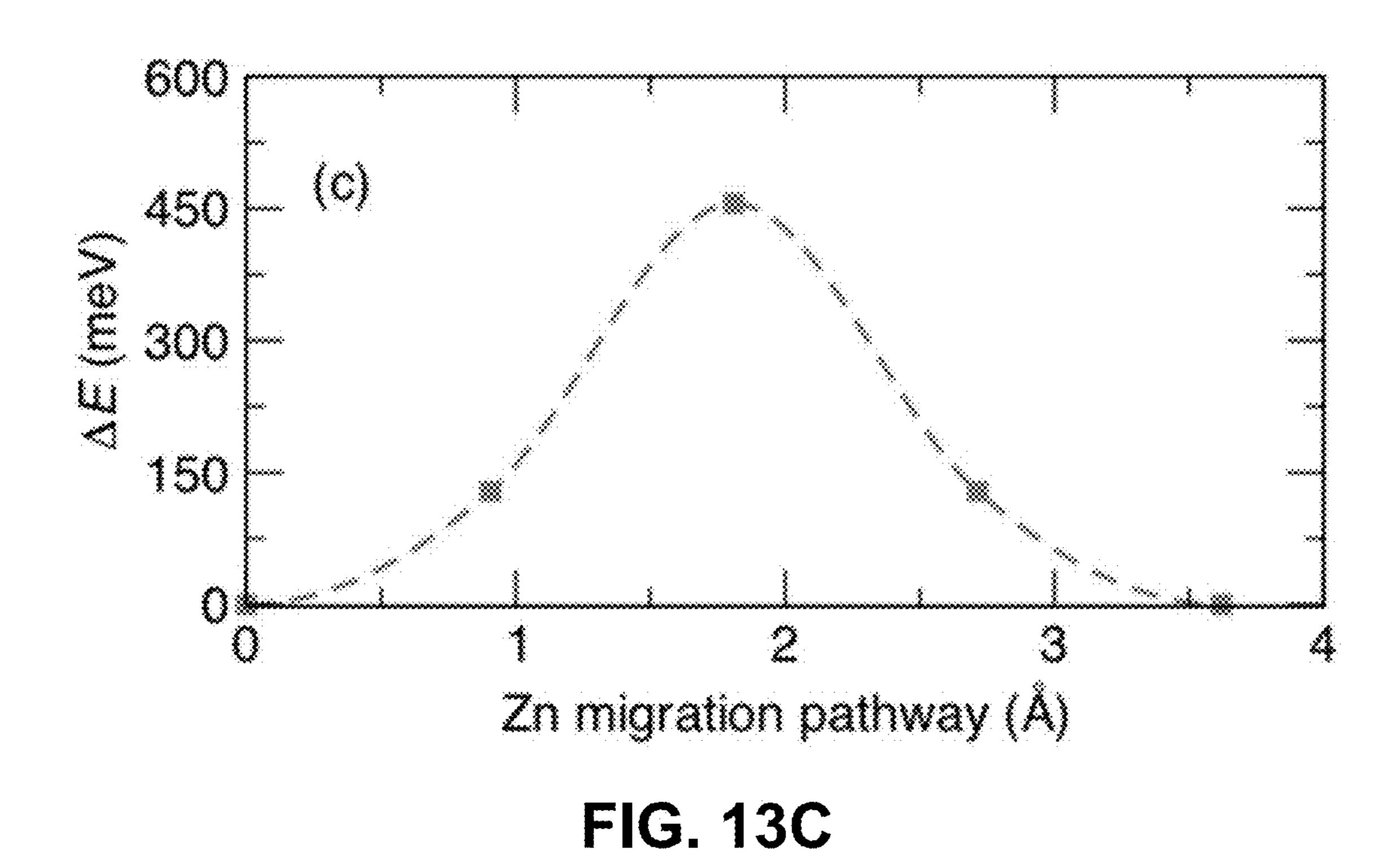
FIG. 11A

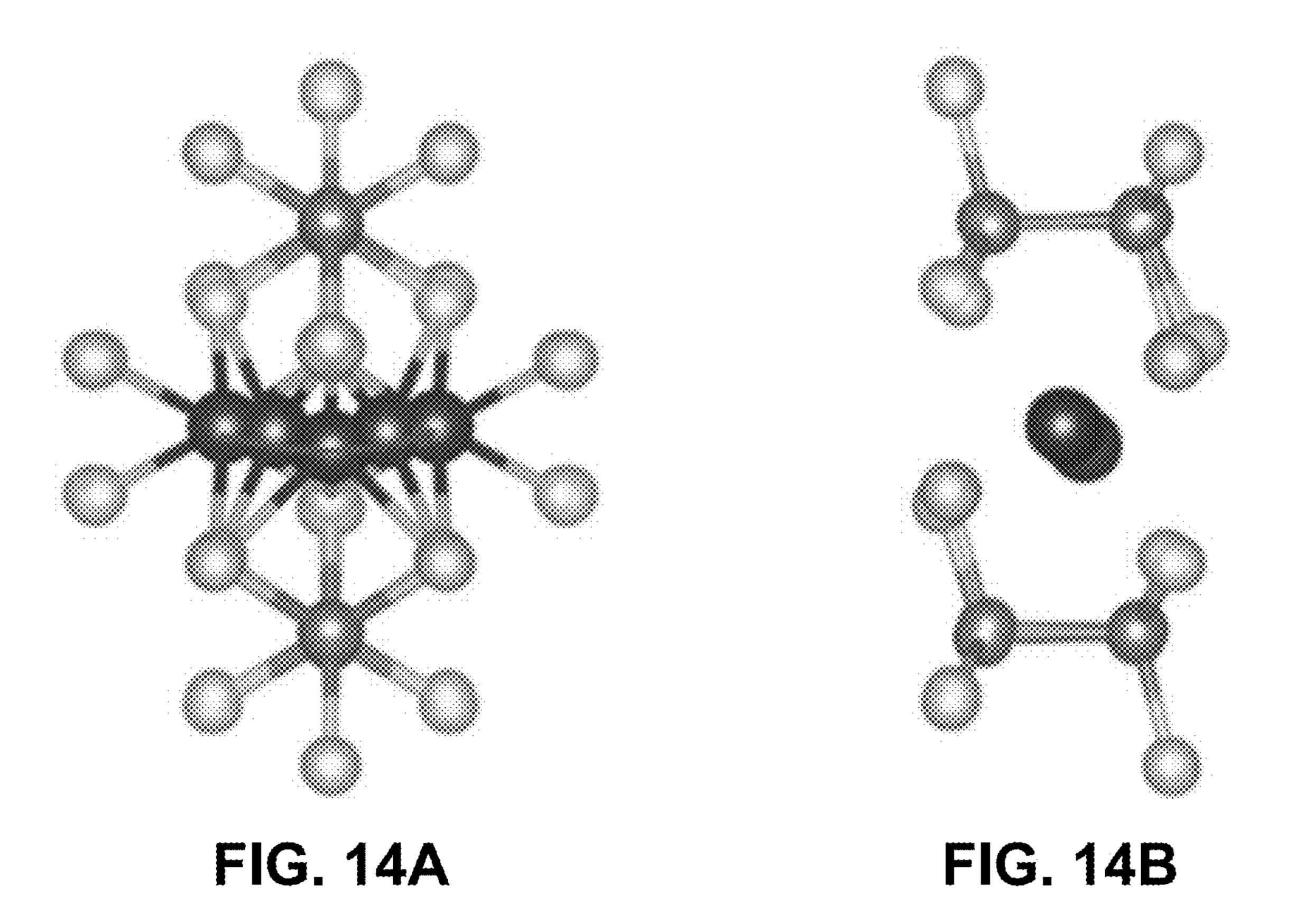


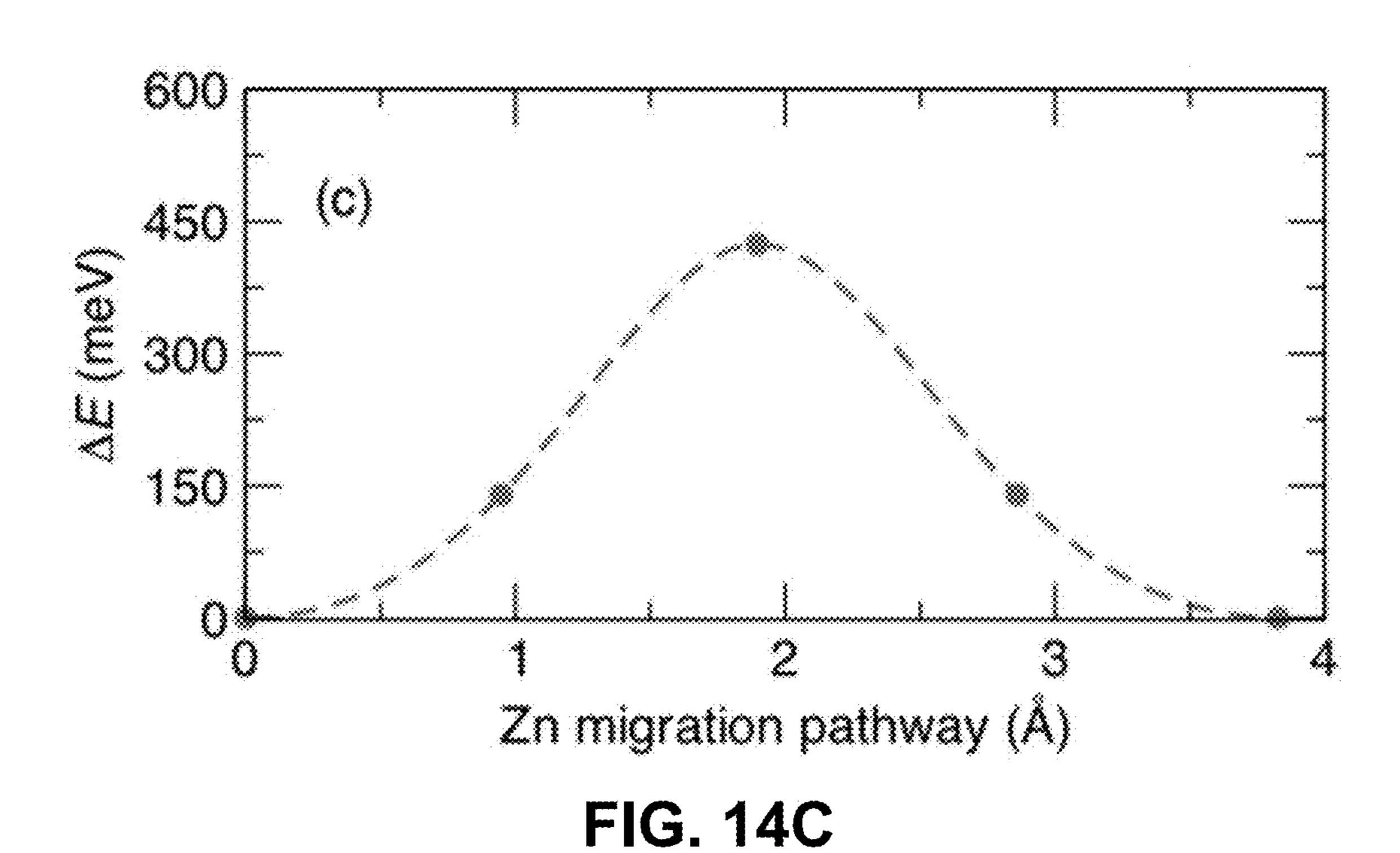


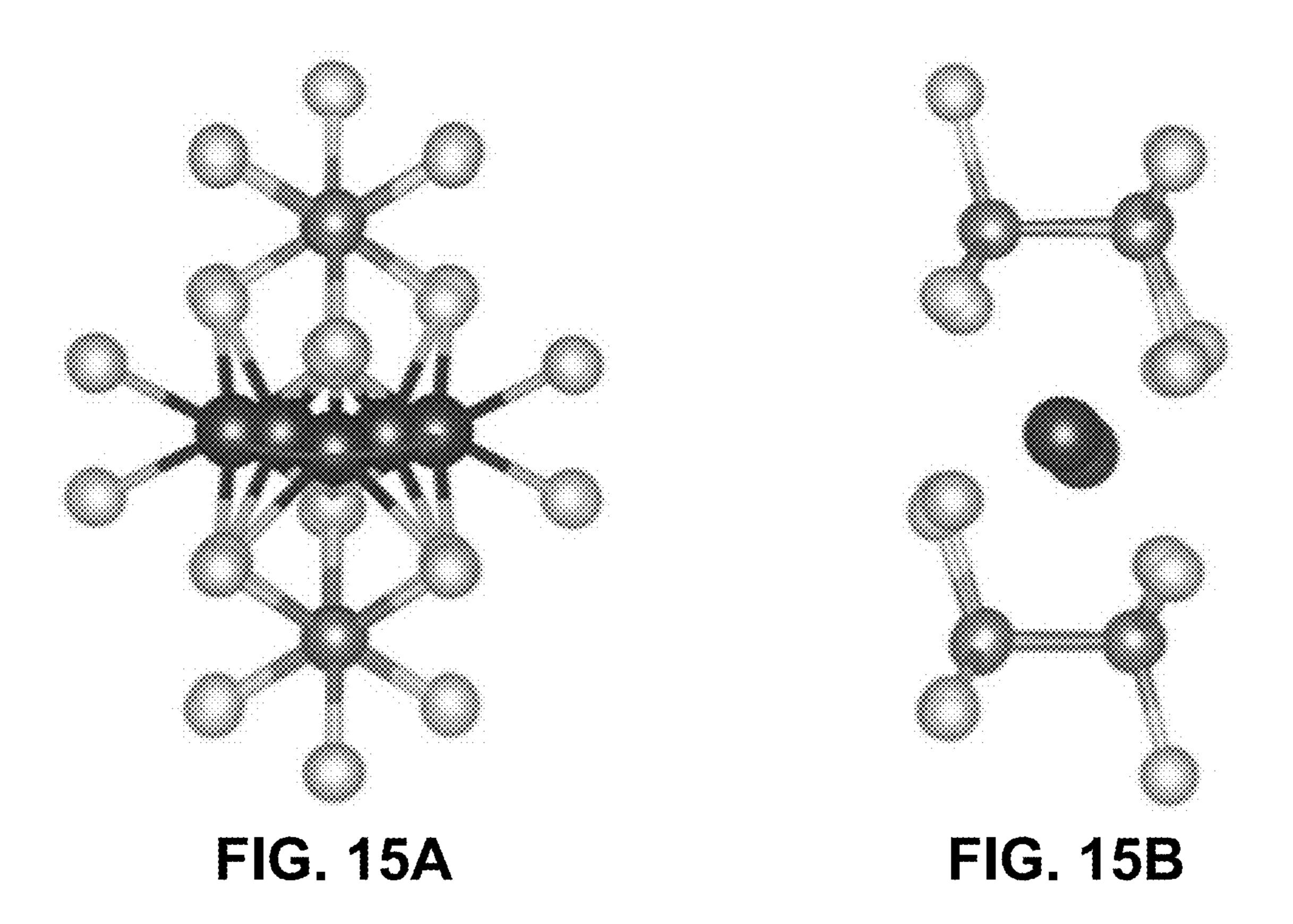


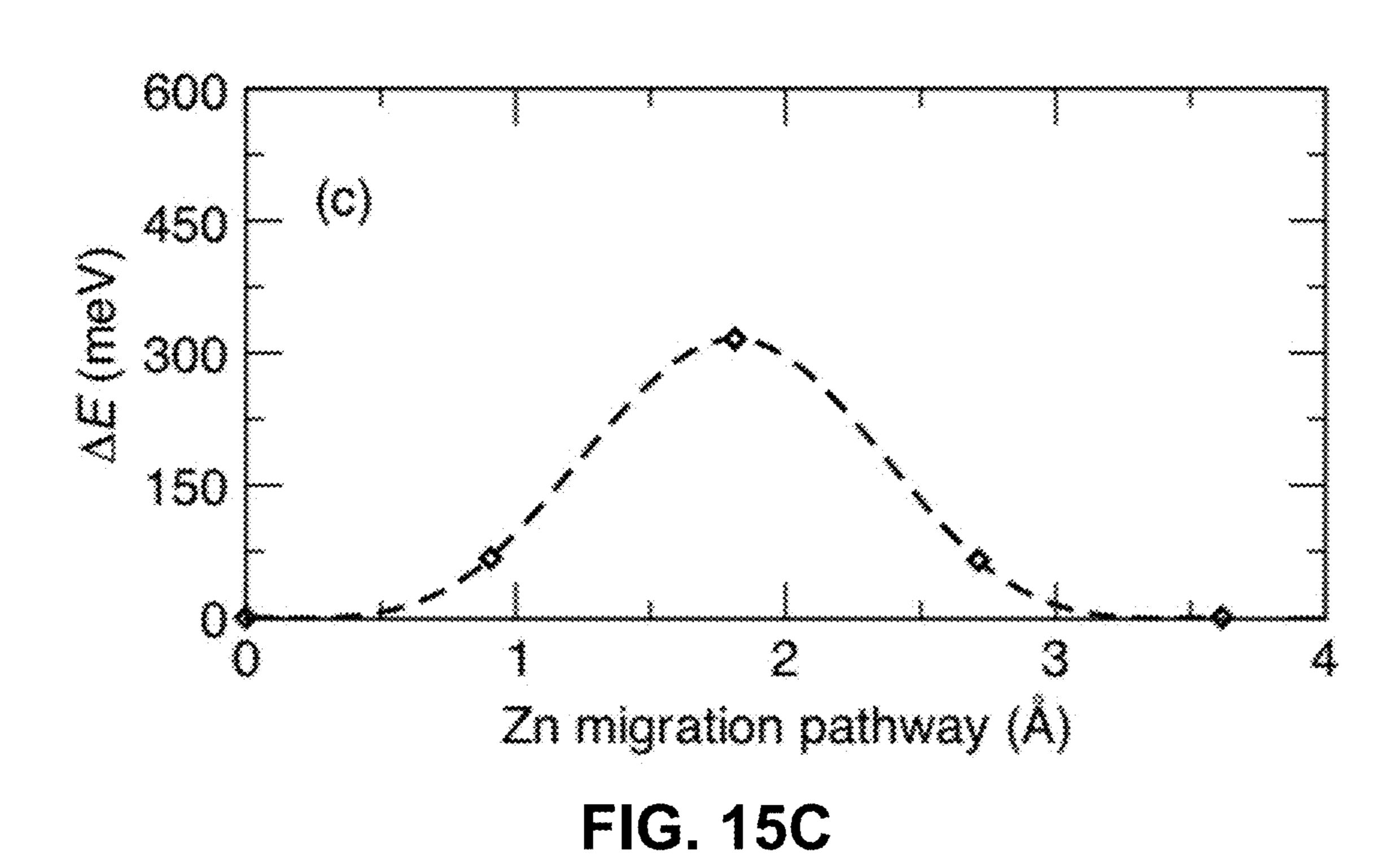


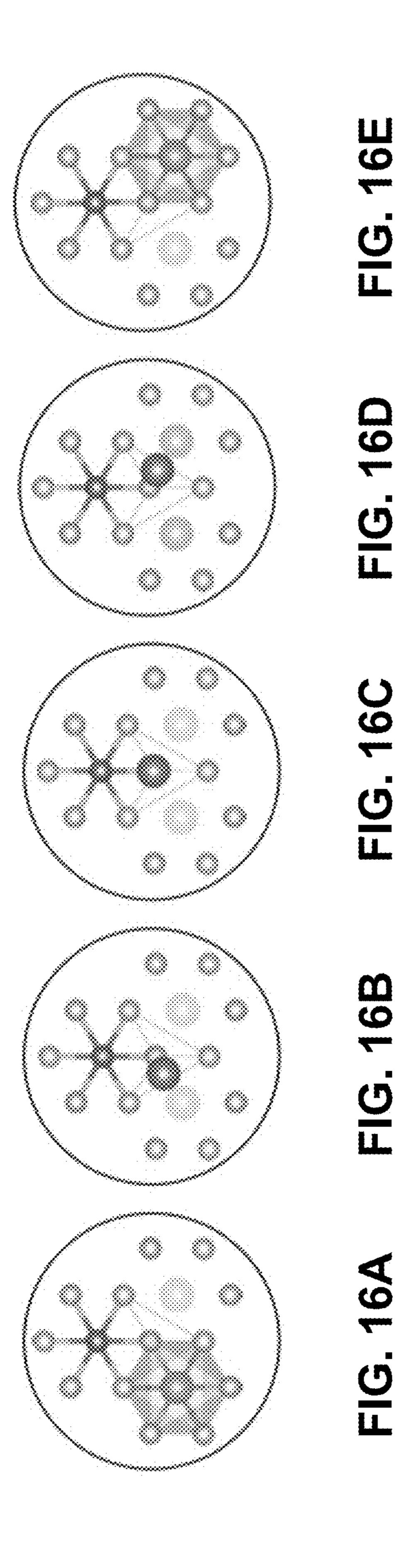


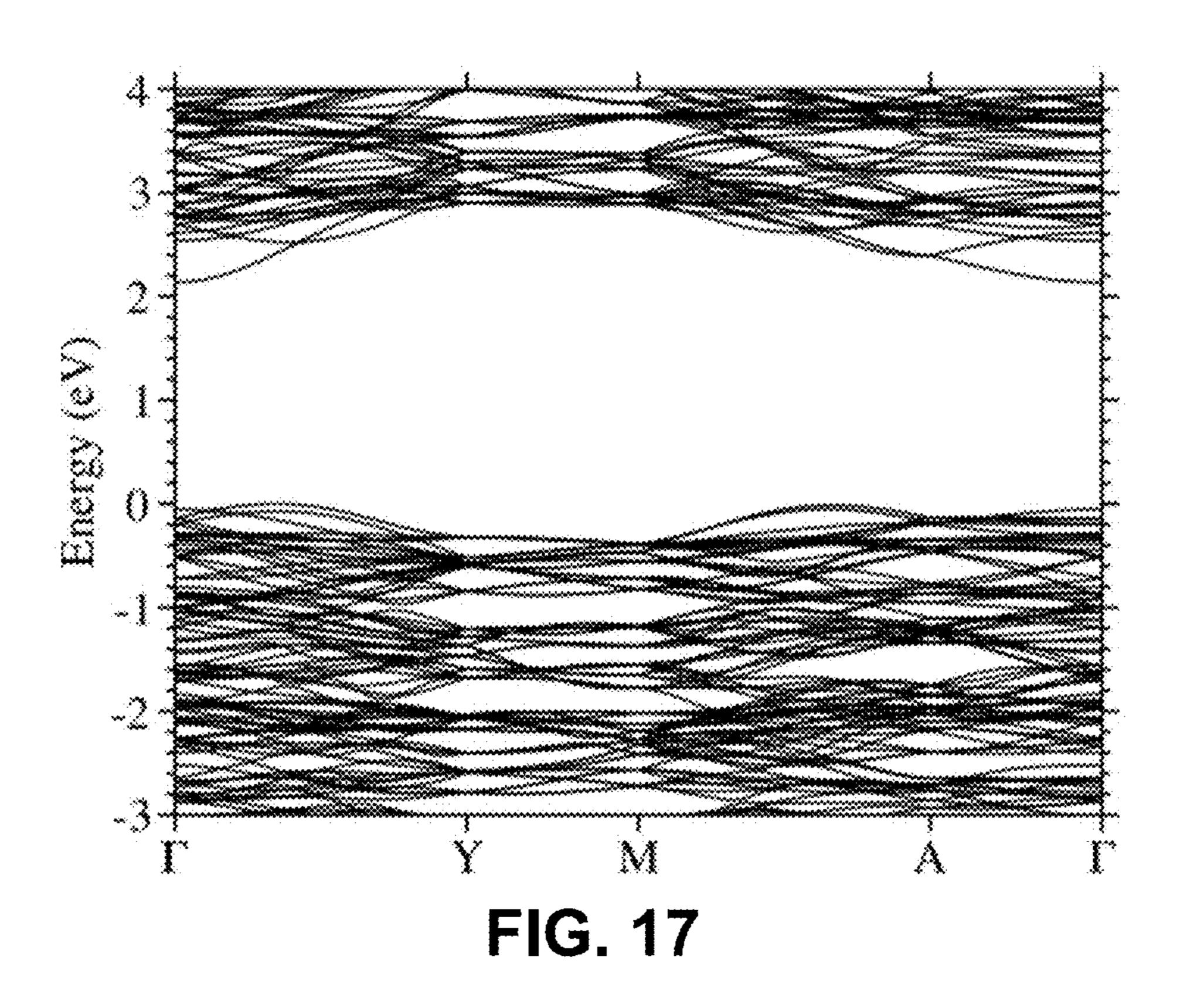


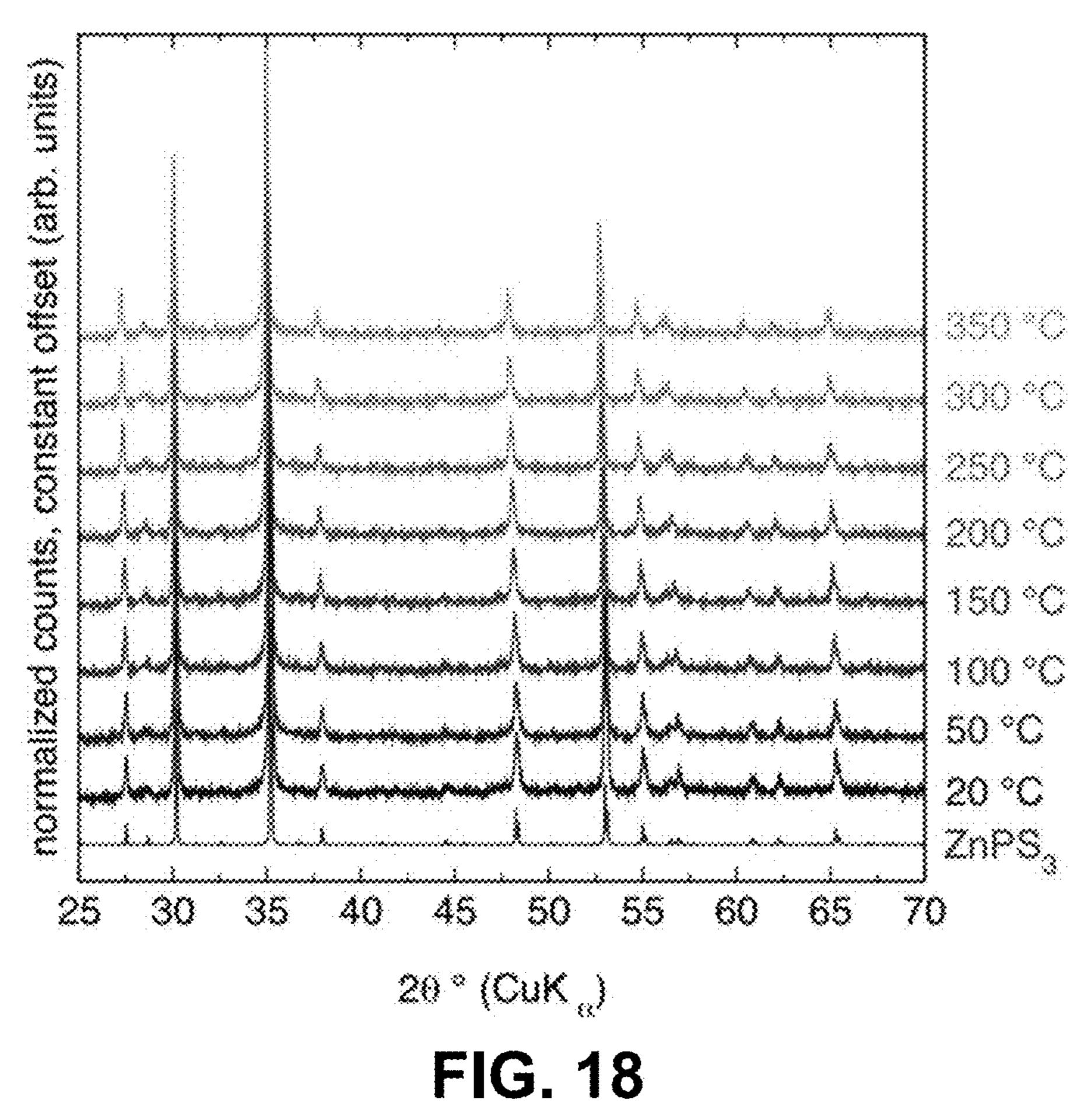












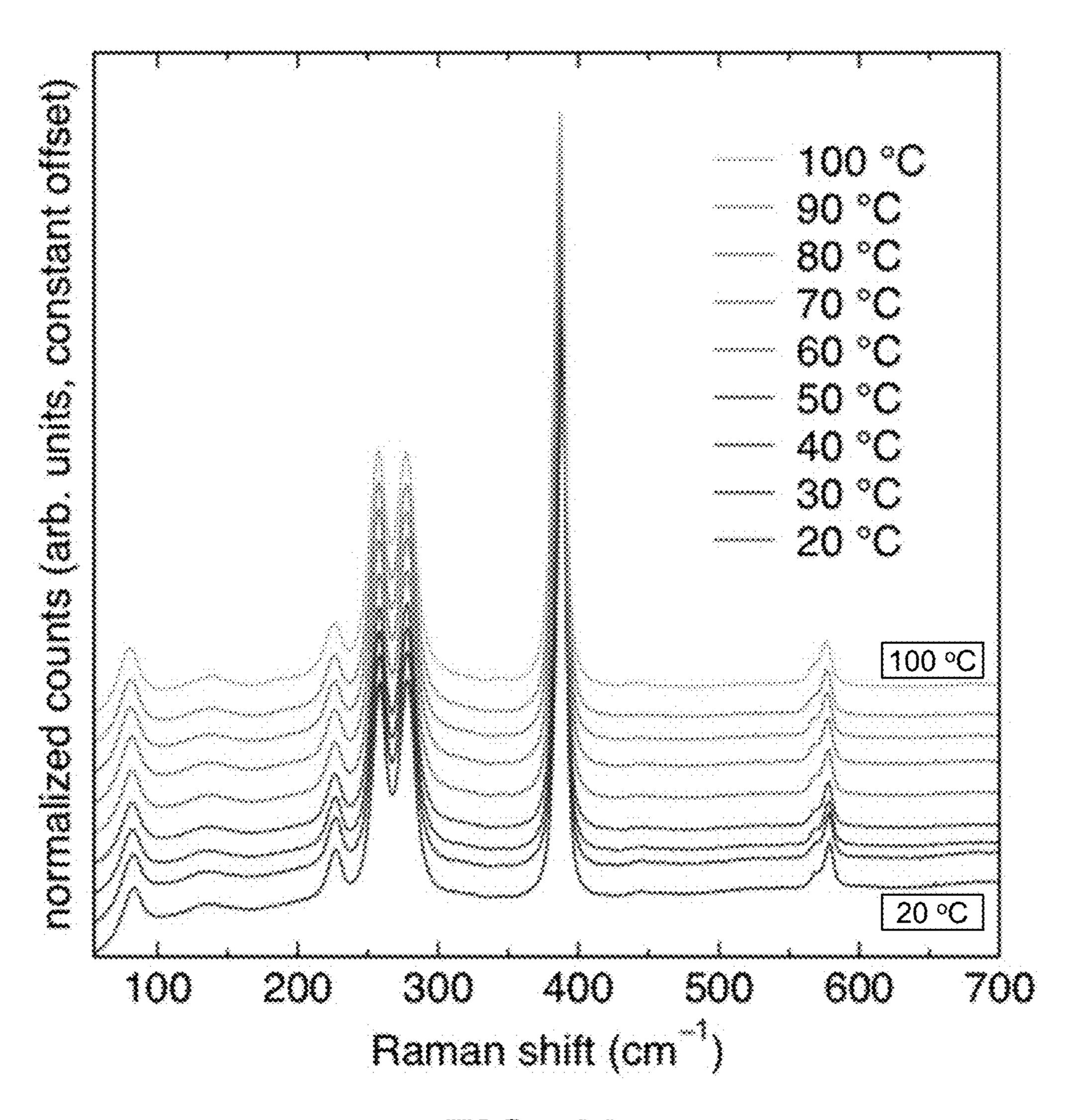


FIG. 19

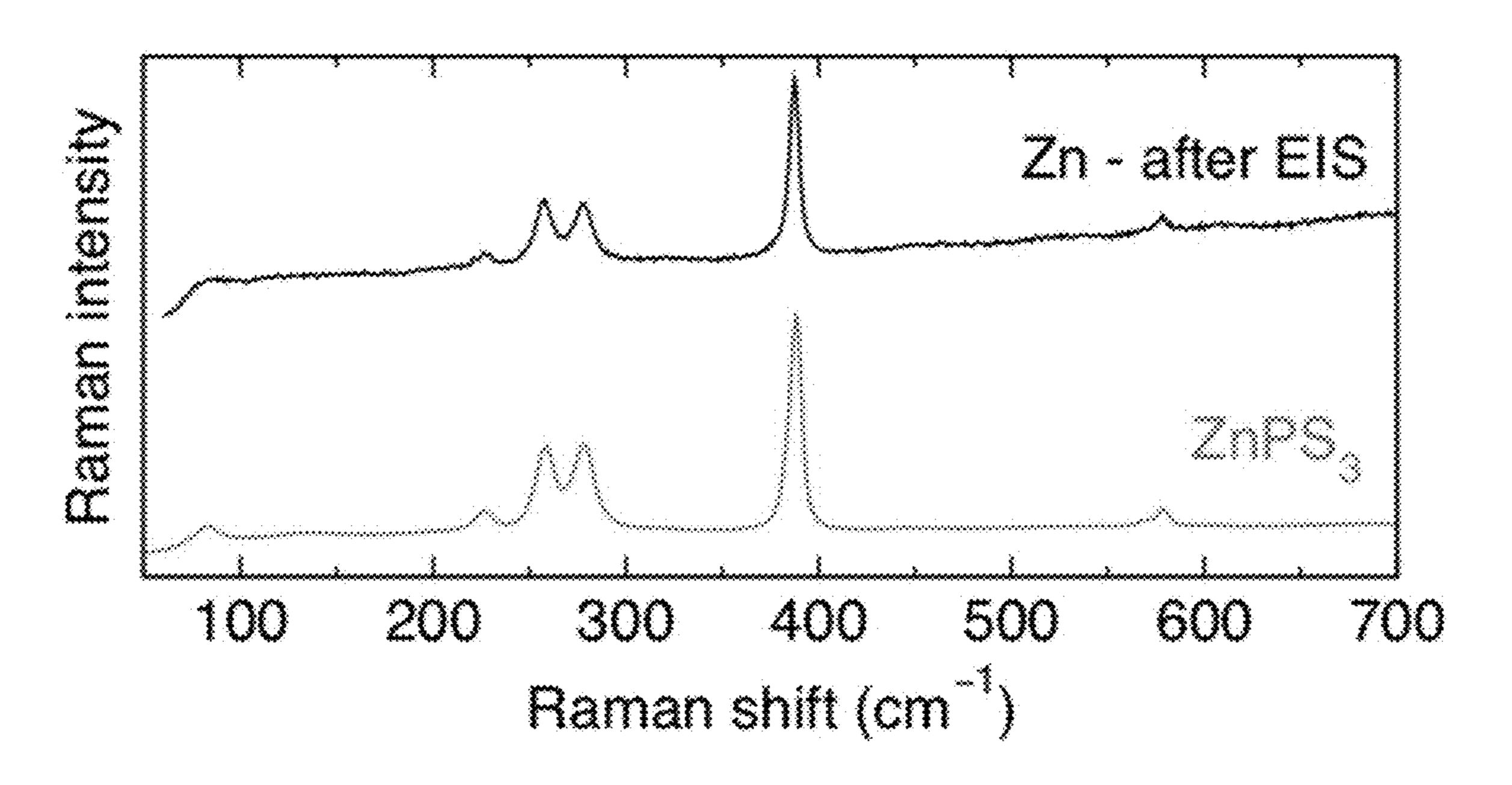


FIG. 20A

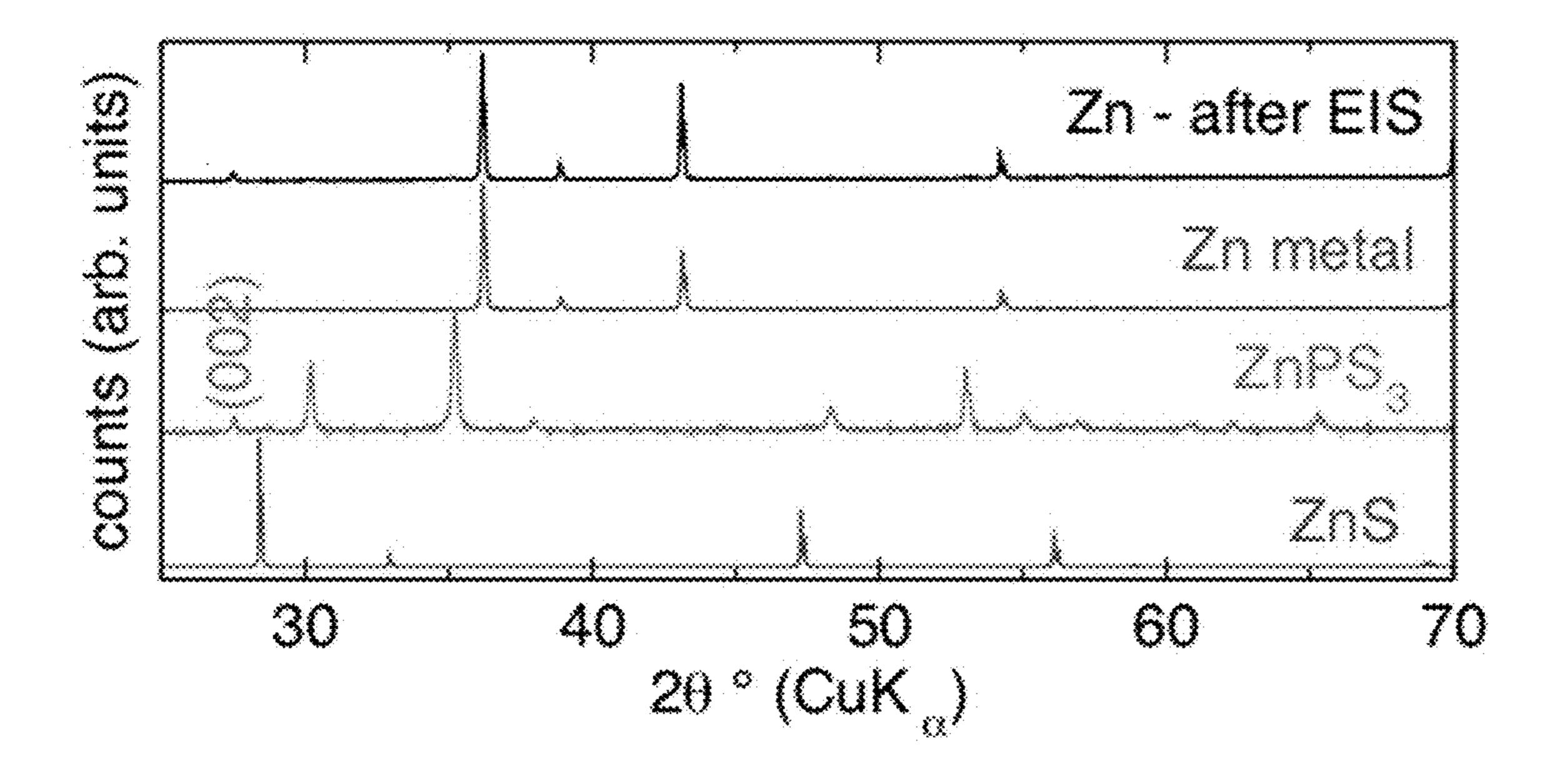


FIG. 20B

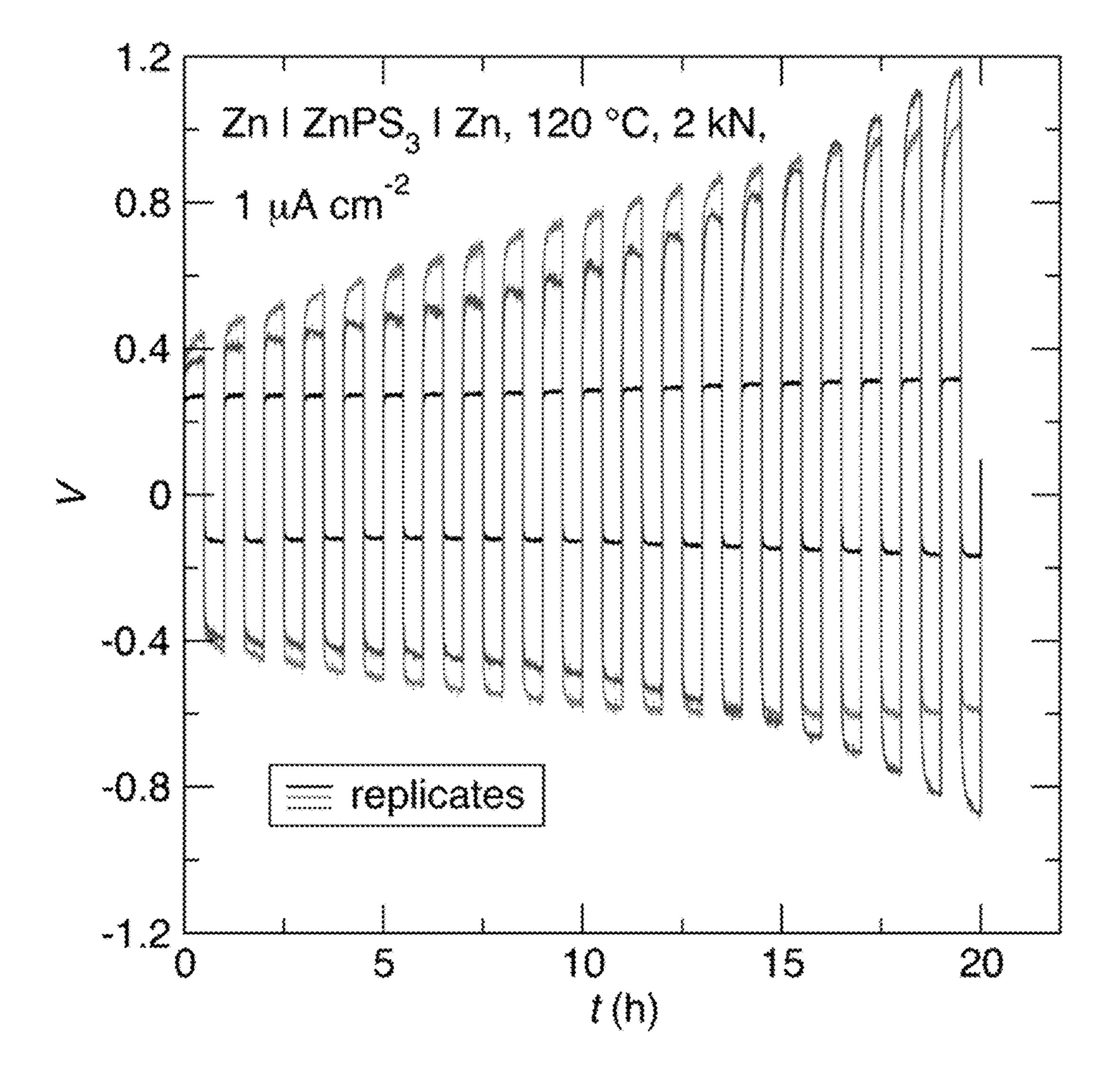


FIG. 21

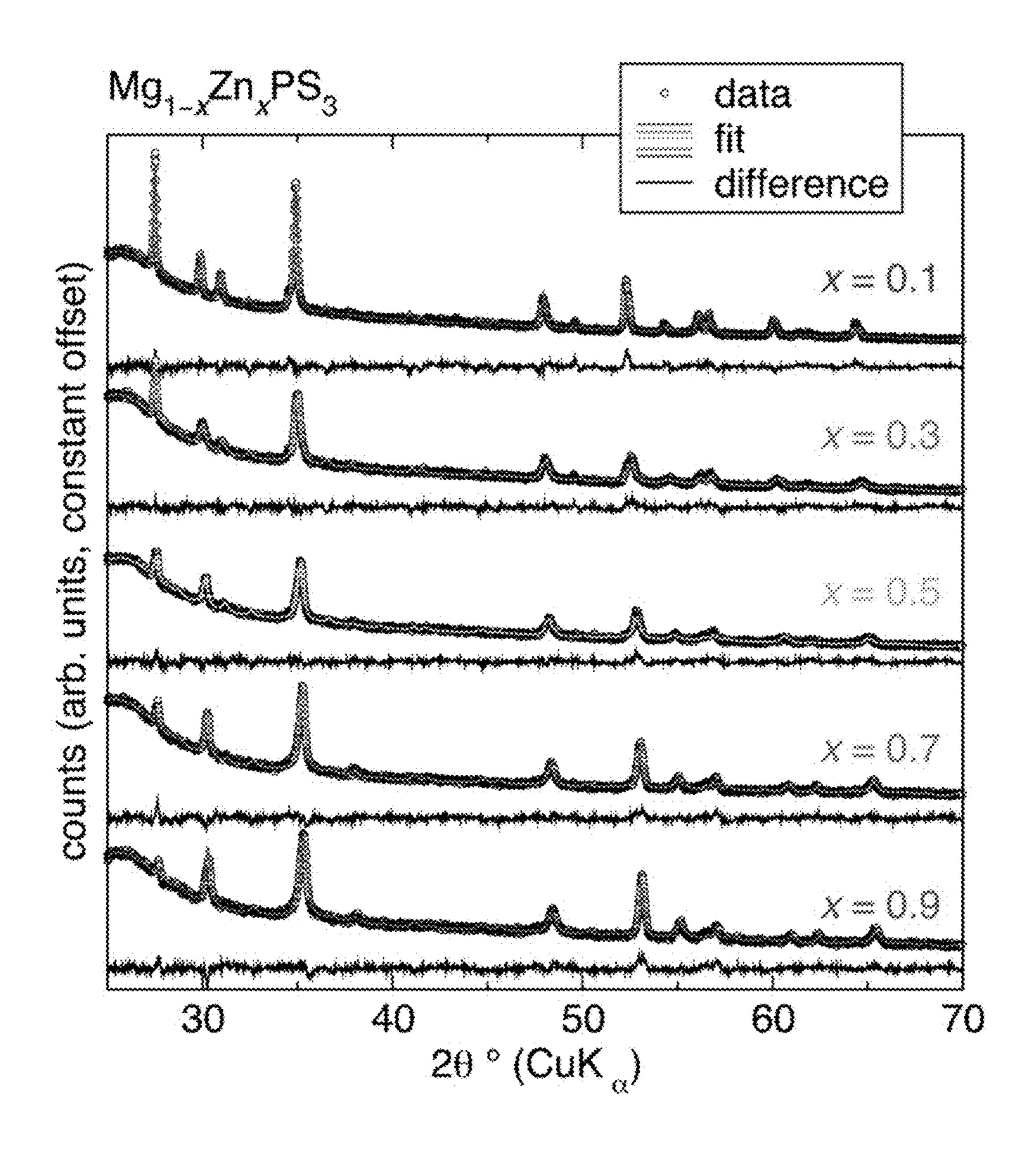


FIG. 22

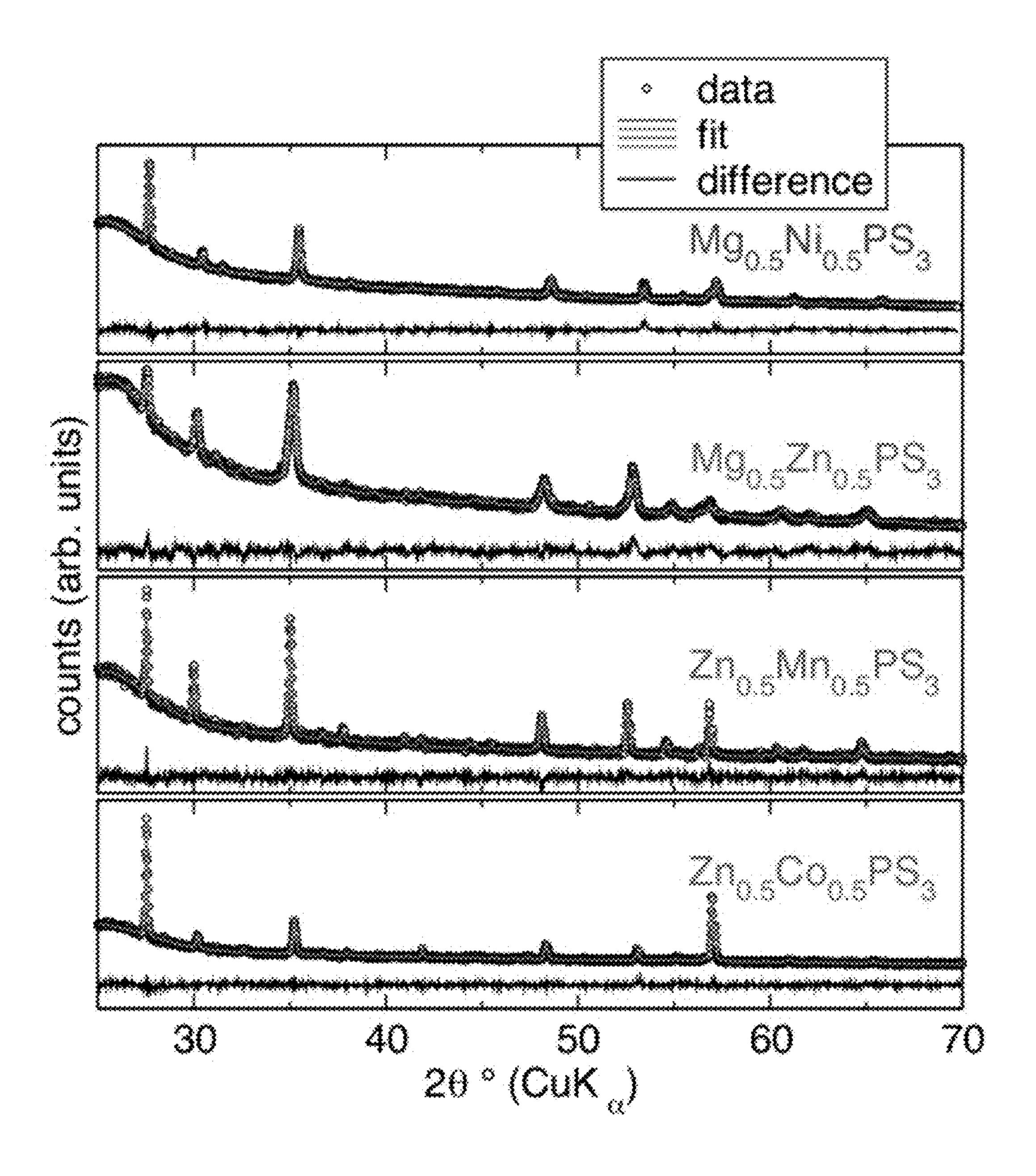


FIG. 23

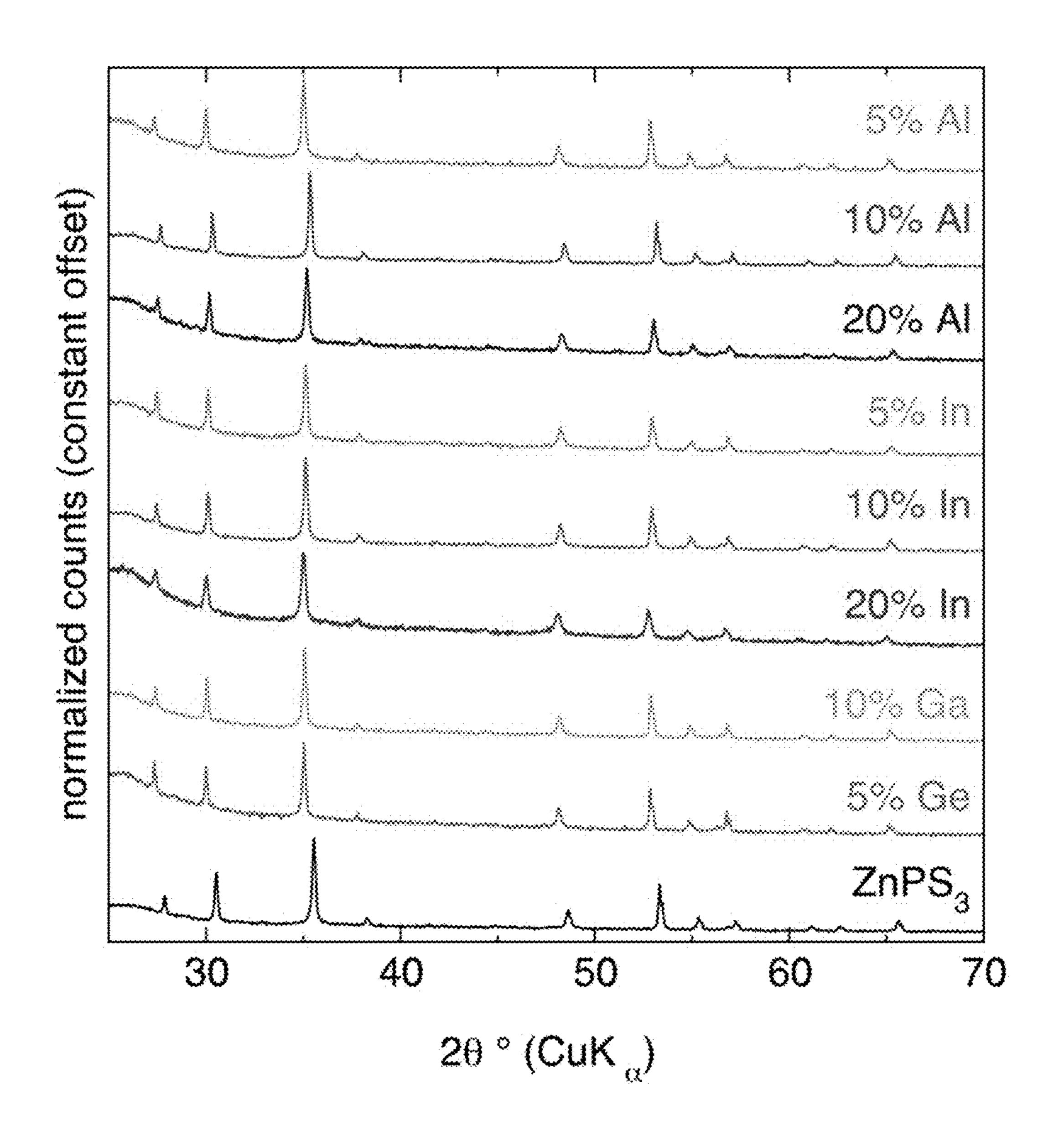


FIG. 24

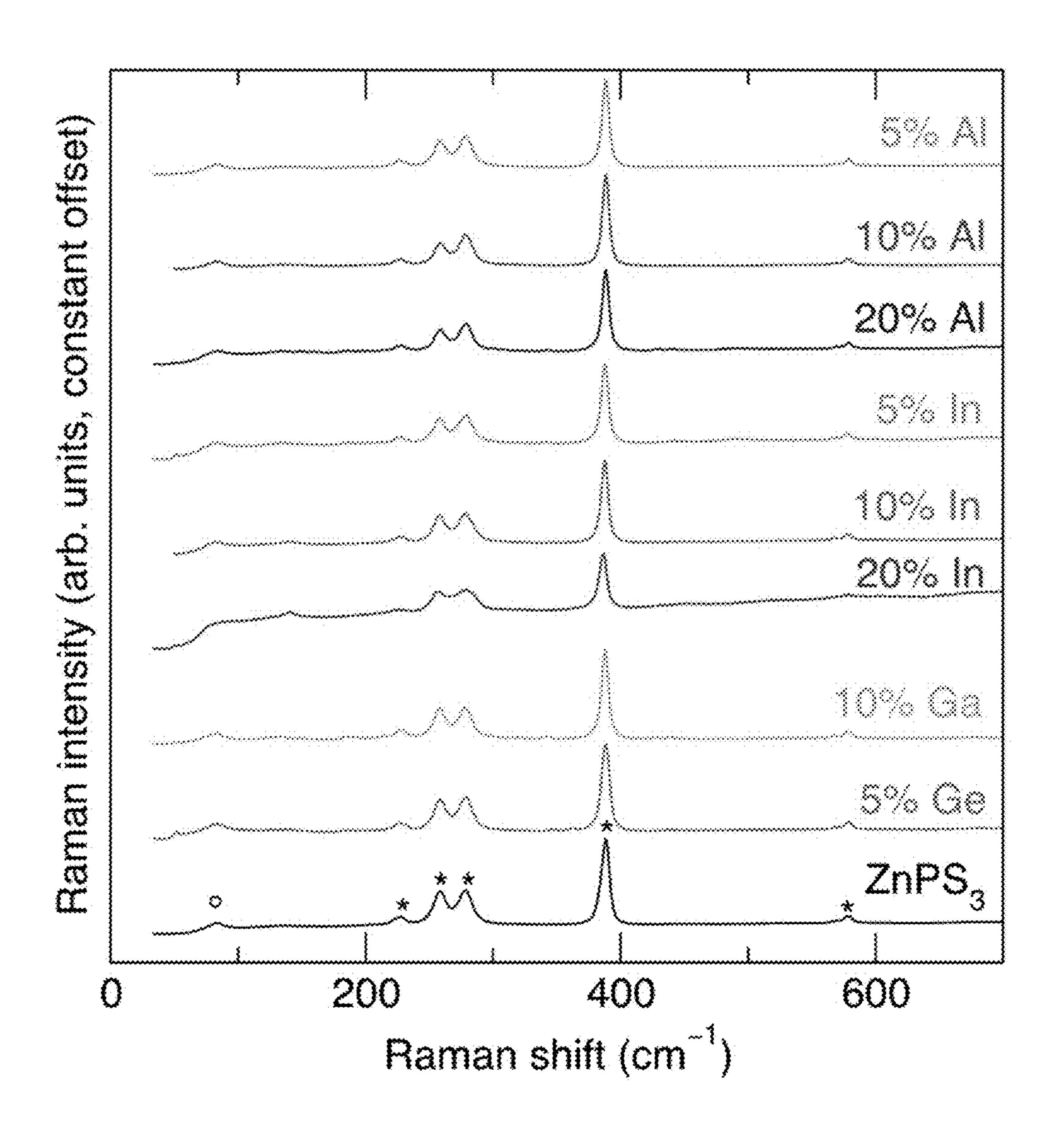


FIG. 25

#### SOLID STATE ION CONDUCTION IN ZNPS3

## CROSS-REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of priority to U.S. Provisional Patent Application No. 62/791,197, filed Jan. 11, 2019, which is hereby incorporated by reference in its entirety.

# STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT

None.

#### BACKGROUND OF INVENTION

Divalent cation-based batteries are possible alternatives to the ubiquitous Li-based batteries. The divalent nature of the cations, such as Mg<sup>2+</sup> and Zn<sup>2+</sup>, enables two-electron redox 20 processes for energy storage that help offset the gravimetric capacity loss incurred by the heavier atom. Additionally, reversible metal plating and stripping have been demonstrated with Mg<sup>2+</sup>, Ca<sup>2+</sup>, and Zn<sup>2+</sup>, thereby significantly enhancing the volumetric and gravimetric capacities 25 afforded by the anode compared to conventional Li-intercalated graphite anodes. Reversible Li metal plating and stripping are yet to be realized with Li-based electrodes due to the safety risks imposed by Li dendrites formed during repeated electrodeposition.

Replacing monovalent Li<sup>+</sup> with M<sup>2+</sup> affects the redox and mass transfer processes during discharge and charge. Reversible redox and efficient charge transfer require an understanding of how these fundamental processes are affected by the high charge density of the divalent cation. 35 For example, solid-state ionic conductivity of M<sup>2+</sup> is expected to be more difficult compared to that of M<sup>+</sup> due to the increase in both mass and charge density. Solid-state ion conduction is an important process in rechargeable batteries as it occurs in both the active material when intercalation 40 mechanisms are at play and, in some cases, the electrolyte in all-solid-state batteries. Furthermore, ion conduction is also required through solid-state layers formed at the interface of the active material and liquid electrolytes, the canonical example being Li<sup>+</sup> diffusion through the solid electrolyte 45 interphase on graphite. Monovalent Li<sup>+</sup> conduction in the solid state is relatively facile due to its small size and low formal charge. Various strategies have been implemented to maximize the conductivity of Li<sup>+</sup> in the solid state, such as metal substitution and lattice softening. However, although 50 certain divalent ions exhibit a similar ionic radius to Li<sup>+</sup> (r=0.76 Å in octahedral environments), similar approaches may not be successful due to the difference in charge density between Li<sup>+</sup> and M<sup>2+</sup>, suggesting that new structure-property relationships need to be developed for M<sup>2+</sup>.

Understanding the design principles that influence M<sup>2+</sup> conductivity is therefore a key cornerstone to developing batteries based on multivalent working ions. To that end, Mg<sup>2+</sup>-based systems have been the most studied divalent so far with a focus on intercalation materials as active cathodes. 60 Notable intercalation cathodes include the Chevrel phase reported by Aurbach, et al. (Aurbach, et al., "Prototype systems for rechargeable magnesium batteries", Nature 2000, 407, 724-727) and the TiS<sub>2</sub> thiospinel reported by Nazar, et al. (Sun, et al. "A high capacity thiospinel cathode 65 for Mg batteries," Energy Environ. Sci. 2016, 9, 2273-2277). Nazar hypothesizes that electronic conductivity

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facilitates Mg<sup>2+</sup> ion conduction in these systems, which could hinder the realization of an insulating solid electrolyte for divalent working ions. Mg<sup>2+</sup> conductivity with an activation energy of 370 meV was reported in the selenospinel MgSc<sub>2</sub>Se<sub>4</sub>; however, the material was also electronically conductive. Mg<sup>2+</sup> conductivity has also been reported in the molecular solids Mg(BH<sub>4</sub>)(NH<sub>2</sub>), Mg(en)<sub>3</sub>(BH<sub>4</sub>)<sub>2</sub>, and Mg(en)(BH<sub>4</sub>)<sub>2</sub> (en=ethylenediamine) but with significantly higher activation energies ranging from 900 to 1300 meV.

Regarding M<sup>2+</sup> conduction in solid electrical insulator materials, there do not appear to be known reports of solid-state divalent ion conduction, free of a liquid electrolyte/solvent to facilitate or enhance said ion conduction, at temperatures below 500° C. Conduction of Pb<sup>2+</sup> in the canonical β"-Al<sub>2</sub>O<sub>3</sub> was reported at 40° C.; however, the conduction was later ascribed to mixed ionic and electronic contributions due to hydration. Ion exchange from ZnCl<sub>2</sub> in the canonical β"-Al<sub>2</sub>O<sub>3</sub> was demonstrated at 500° C., suggesting Zn<sup>2+</sup> mobility within the lattice. Zn<sup>2+</sup> has been shown to conduct in ZnZr<sub>4</sub>(PO<sub>4</sub>)<sub>6</sub> at 900° C. with a conductivity of up to 1.20×10<sup>-2</sup> S cm<sup>-1</sup> and an activation energy between 500 and 750° C. as low as 930 meV.

There is thus a clear need in the art for solid-state electrolyte materials that are characterized by significant divalent ionic conductivity at room temperature and with a low activation energy, while also being electrically insulating, inexpensive, nontoxic, and electrochemically active.

#### SUMMARY OF THE INVENTION

Provided herein are electrochemical cells including solidstate electrolytes that address the above noted and other challenges in the art. For example, the solid-state electrolytes disclosed herein have divalent ion conductivity at or near room temperature while being electrically insulating. The solid-state electrolyte materials are a versatile class of materials—characterized by the formula MPS<sub>3</sub>, where M is one or more metal cations, at least one of which is a divalent cation. The electrolyte composition can be tuned, for example by controlling the vacancy and divalent ion concentration to tune the divalent ion conductivity. This control over vacancy concentration and conductivity can be done via introducing trivalent ions, for example, into the electrolyte's composition. Tuning the metal cation concentration in the electrolyte material provides for tuning the divalent metal cation conductivity therein.

In an aspect, an electrochemical cell comprises: a positive electrode; a negative electrode; and a solid state electrolyte in ionic communication with the positive electrode and the negative electrode; wherein: the electrolyte is characterized by formula (FX1): MPS<sub>3</sub> (FX1); wherein M is one or more metal cations and optionally metal cation vacancies; and wherein at least one of said one or more metal cations is a divalent cation; the electrolyte is characterized by a divalent 55 ion conductivity; and the electrolyte is electrically insulating. Preferably in some embodiments, the metal cation vacancies are vacancies of divalent metal cations. One of ordinary skill in the art should understand that, to account for the presence of optional vacancies of divalent metal cations in the electrolyte/material, an alternative representation of the formula MPS<sub>3</sub> is, for example,  $M_{1-\delta}PS_3$ , where  $\delta$  corresponds to vacancies of metal cations in the electrolyte/material, such as, but not limited to, vacancies (or, absence of metal cations) at metal cation site(s) in the material's structure, such as, but not limited to, Zn<sup>2+</sup> vacancies. For example, in some embodiments, such as where M in FX1 includes at least one divalent metal cation and none

of aliovalent metal cations,  $\delta$  is optionally selected from the range of 0.00001 to 0.01, optionally selected from the range of 0.0001 to 0.01, optionally selected from the range of 0.001 to 0.01, optionally selected from the range of 0.00001 to 0.001, optionally selected from the range of 0.0001 to 5 0.001, optionally less than 0.01, and optionally less than 0.001. For example, in some embodiments, such as where M in FX1 includes at least one divalent metal cation as well as at least one aliovalent metal cation, such as at least one trivalent metal cation and/or at least one tetravalent cation, 10  $\delta$  is optionally selected from the range of 0.01 to 0.4, optionally selected from the range of 0.01 to 0.3, optionally selected from the range of 0.02 to 0.3, optionally selected from the range of 0.03 to 0.3, optionally selected from the range of 0.05 to 0.3, preferably for some applications 15 selected from the range of 0.07 to 0.3, and more preferably for some applications selected from the range of 0.075 to 0.3. The solid state electrolyte is optionally not an electrocatalyst material or does not function as an electrocatalyst in the electrochemical cell during operation (e.g., charging 20 and/or discharging) of the electrochemical cell. The solid state electrolyte is optionally not an electrode or does not function as an electrode in the electrochemical cell during operation (e.g., charging and/or discharging) of the electrochemical cell.

Optionally, the at least one divalent cation is Zn<sup>2+</sup>, Mg<sup>2+</sup>, or a combination thereof. Optionally, the at least one divalent cation is Zn<sup>2+</sup>, Mg<sup>2+</sup>, Ca<sup>2+</sup>, or a combination thereof. Optionally, the electrolyte is characterized by the formula ZnPS<sub>3</sub>. Optionally, the electrolyte is characterized by the 30 formula MgPS<sub>3</sub>.

Also provided herein are electrolytes and materials where M in FX1 is more than one cation. Such electrolytes and materials are optionally characterized as solid solution materials, or the cation sites of said materials are characterized as 35 solid solutions. Optionally, M (in FX1) comprises Zn<sup>2+</sup> and at least one of divalent ion vacancies, a divalent metal ion, and an aliovalent cation. Optionally, M (in FX1) comprises Zn<sup>2+</sup>, divalent ion vacancies, and at least one of a divalent metal ion and an aliovalent cation. Optionally, M (in FX1) 40 comprises Zn<sup>2+</sup>, divalent ion vacancies, and at least one aliovalent cation. Optionally, the at least one aliovalent metal cation is selected from the group consisting of Al<sup>3+</sup>, Ga<sup>3+</sup>, Ge<sup>4+</sup>, In<sup>3+</sup>, V<sup>3+</sup>, and any combination thereof. Optionally, the at least one divalent cation is selected from the 45 group Mg<sup>2+</sup>, Ni<sup>2+</sup>, Co<sup>2+</sup>, Ca<sup>2+</sup>, Fe<sup>2+</sup>, Mn<sup>2+</sup>, and any combination thereof. Optionally, the electrolyte is characterized by formula (FX2), (FX3), (FX10), or (FX11):

$$Zn_{1-x}A^{2+}_{x}PS_{3}$$
 (FX2)

$$Zn_{1-1.5y}A_{y}^{3+}PS_{3}$$
 (FX3);

$$Zn_{1-n}A^{1+}_{2n}PS_3$$
 (FX10); or

$$Zn_{1-2z}A^{4+}_{z}PS_{3}$$
 (FX11);

wherein:  $A^{1+}$  is at least one monovalent metal cation;  $A^{2+}$  is at least one divalent metal cation other than Zn;  $A^{3+}$  is at least one trivalent metal cation;  $A^{4+}$  is at least one tetravalent metal cation; x is greater than 0 and less than 1; y is greater 60 than 0 and less than 0.67; n is greater than 0 and less than 0.5; and z is greater than 0 and less than 0.25. Optionally, y is greater than 0 and less than 0.5. Optionally, y is greater than 0 and less than 0.4. Optionally, y is greater than 0 and less than or equal to 0.3. Optionally, y is greater than 0 and less than 0.3. Optionally, y is greater than 0.01 and less than or equal to 0.3. Optionally, y is greater than 0.01 and less than or equal to 0.3. Optionally, y is greater than 0.01 and less

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than 0.3. Optionally, a concentration of divalent ion vacancies in the material characterized by formula FX2 is less than or equal to  $10^{-18}$ /mol, optionally less than or equal to  $10^{-19}$ /mol, optionally less than or equal to  $10^{-20}$ /mol, optionally selected from the range of  $10^{-18}$ /mol to  $10^{-22}$ / mol, and optionally selected from the range of  $10^{-19}$ /mol to  $10^{-21}$ /mol. For example, generally, the electrolyte material, MPS<sub>3</sub>, can have a metal cation vacancy concentration on the order of  $10^{-20}$ /mol (e.g., less than  $10^{-19}$ /mol and greater than  $10^{-21}$ /mol) wherein M is one or more divalent metal cations, but not aliovalent metal cation, such as the electrolyte according to formula FX2. Introduction of aliovalent (non-divalent) metal cation substituents, such as, but not limited to, in the case of the electrolyte according to formula FX3, introduces additional divalent metal cation vacancies. For example, substituting Zn<sup>2+</sup> with Al<sup>3+</sup> to a degree both adds Al<sup>3+</sup> on some Zn<sup>2+</sup> sites but also introduces Zn<sup>2+</sup> vacancies, such as due to charge balancing the electrolyte. Similarly, other aliovalent substituents, including but not limited to tetravalent metal cations, can be used to tune (e.g., increase) the vacancy concentration in the electrolyte, and thereby also tune the divalent ion conductivity thereof (while preferably having the electrolyte remain electrically insulating). Optionally, the electrolyte is characterized by 25 formula (FX2). Optionally, the electrolyte is characterized by formula (FX3). Optionally, the electrolyte is characterized by formula (FX10). Optionally, the electrolyte is characterized by formula (FX11). Optionally, the electrolyte is characterized by formula (FX5) or (FX12):

$$Zn_{1-1.5y}A^{3+}_{y}E_{0.5y}PS_{3}$$
 (FX5); or

$$Zn_{1-2z}A^{4+}{}_{z}E_{z}PS_{3}$$
 (FX12);

wherein: A<sup>3+</sup> is at least one trivalent metal cation; E is a divalent ion vacancy; x is greater than 0 and less than 1; y is greater than 0 and less than 0.67. For example, can be Zn<sup>2+</sup> ion vacancy in the structure of the solid electrolyte material. As in FX3, y is optionally greater than 0 and less than 0.5, y is optionally greater than 0 and less than 0.4, y is optionally greater than 0 and less than or equal to 0.3, and y is optionally greater than 0 and less than 0.3. Optionally, y is greater than 0.01 and less than or equal to 0.3. Optionally, y is greater than 0.01 and less than 0.3. Optionally, the electrolyte is characterized by formula (FX5). Optionally, the electrolyte is characterized by formula (FX12). Optionally, A<sup>3+</sup> is at least one trivalent metal cation. Optionally, A<sup>3+</sup> comprises at least one metal cation selected from the group consisting of Al<sup>3+</sup>, Ga<sup>3+</sup>, Ge<sup>4+</sup>, In<sup>3+</sup>, V<sup>3+</sup>, and any combination thereof. Optionally, A<sup>3+</sup> comprises at least one 50 metal cation selected from the group consisting of Al<sup>3+</sup>, Ga<sup>3+</sup>, Ge<sup>4+</sup>, In<sup>3+</sup>, and any combination thereof. Optionally,  $A^{3+}$  comprises  $Al^{3+}$ . Optionally,  $A^{2+}$  comprises at least one metal cation selected from the group consisting of Mg<sup>2+</sup>, Ni<sup>2+</sup>, Co<sup>2+</sup>, Ca<sup>2+</sup>, Fe<sup>2+</sup>, Mn<sup>2+</sup>, and any combination thereof. Optionally,  $A^{4+}$  is  $Ga^{4+}$ . Optionally,  $A^{2+}$  comprises the metal cation Mg<sup>2+</sup>. Optionally, M in FX1 comprises Zn<sub>v</sub>, wherein y is selected from the range of 0.925 to 0.70.

Preferably, the electrolyte is characterized by a divalent ion conductivity at a temperature less than 500° C. Preferably, the electrolyte is characterized by a divalent ion conductivity at a temperature selected from the range of 20° C. and 90° C. Preferably, the electrolyte is characterized by a divalent ion conductivity at room temperature. Optionally, the divalent ion conductivity is conductivity of Zn<sup>2+</sup> ions in said electrolyte. Optionally, the electrolyte is characterized by a divalent ion conductivity selected from the range of 10<sup>-8</sup> to 10<sup>-6</sup> S/cm at 60° C. Optionally, the electrolyte is

characterized by a divalent ion conductivity of at least  $10^{-8}$ , preferably at least to  $10^{-7}$  S/cm, and more preferably at least 10<sup>-6</sup> S/cm at 60° C. Optionally, the electrolyte is characterized by an electrical conductivity of less than or equal to, preferably less than,  $10^{-9}$  S/cm at  $21^{\circ}$  C. Optionally, the 5 material is characterized by an electrical resistivity of at least  $10^7 \Omega m$ , preferably at least  $10^8 \Omega m$ , or optionally selected from the range of  $10^7$  to  $10^8$   $\Omega$ m. Optionally, the electrolyte is characterized by an electron band gap of at least 2 eV. Optionally, the electrolyte is characterized by a 10 calculated indirect electron band gap of at least 2 eV. The electron band gap can be determined from optical absorption measurements, such as described in Brec, et al. ("Physical properties of lithium intercalation compounds of the layered transition-metal chalcogenophosphites," Inorg. Chem., 15 1979, 18, 7, 1814-1818). In some embodiments, the MPS<sub>3</sub> material has a band gap of 3.4 eV, as determined via from the optical absorption edge using optical absorption measurements. Optionally, the electrolyte's divalent ion conductivity (optionally, of Zn<sup>2+</sup> ions) is characterized by a bulk con- 20 ductivity activation energy selected from the range of 100 to 600 meV, preferably for some applications 100 to 500 meV, more preferably for some applications 100 to 400 meV, and further more preferably for some applications 100 to 300 meV. Optionally, the electrolyte's divalent ion conductivity 25 (optionally, of Zn<sup>2+</sup> ions) is characterized by a bulk conductivity activation energy selected from the range of 300 to 500 meV. Preferably, electrolyte's divalent ion conductivity (optionally, of Zn<sup>2+</sup> ions) is characterized by a bulk conductivity activation energy of less than 500 meV.

Optionally, a crystal structure of the electrolyte comprises a layered structure and a van der Waals gap between layers, the van der Waals gap being at least 3 Å, or optionally selected from the range of 3 to 4 Å. Optionally, a crystal structure of the electrolyte comprises  $[P_2S_6]^{4-}$  polyanions. 35 Optionally, the electrolyte's divalent ion conductivity is characterized by divalent ion vacancy-hopping and a polyanion distortion.

Optionally, the electrochemical cell is not a Li-ion cell and/or the electrolyte does not comprise Li ions during 40 operation of the electrochemical cell. Optionally, the electrochemical cell is selected from the group consisting of a fuel cell, an air battery, all-solid state battery, and a hybrid electrolyte battery.

Preferably in some applications, wherein the solid state 45 electrolyte characterized by formula FX1 is a first solid electrolyte; wherein the electrochemical cell comprises a hybrid electrolyte in ionic communication with the positive electrode and the negative electrode; and wherein the hybrid electrolyte comprises said first solid electrolyte and a second solid electrolyte. Optionally, the second electrolyte is a second solid electrolyte, a first liquid electrolyte, a first gel electrolyte, a first polymer electrolyte, or a combination thereof. Optionally, the hybrid electrolyte is in the form of a slurry or a paste. Optionally, the first solid electrolyte is in the form of particles or a powder. Optionally, the first solid electrolyte is porous; and wherein the first solid electrolyte has a plurality of pores comprising the second electrolyte therein.

Optionally, the solid state electrolyte does not comprise a metal oxide framework (MOF). Optionally, the solid state 60 electrolyte is nonporous such that a liquid cannot flow therethrough. Optionally, the electrochemical cell does not comprise a liquid electrolyte.

Optionally, the solid state electrolyte characterized by formula FX1 is a first solid electrolyte; wherein the electro- 65 chemical cell further comprises a first liquid electrolyte. Optionally, the first solid electrolyte is porous; and wherein

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the first solid electrolyte has a plurality of pores comprising the first liquid electrolyte therein. Optionally, the cell further comprises a second solid electrolyte. The second solid electrolyte is optionally a metal oxide framework (MOF) material.

In another aspect, a material characterized by formula (FX6) or (FX7):

$$M^ZPS_3$$
 (FX6); or

$$M^M PS_3$$
 (FX7);

wherein:  $M^Z$  is  $Zn^{2+}$  and at least one metal cation other than  $Zn^{2+}$ , and optionally divalent ion vacancies; and  $M^{M}$  is  $Mg^{2+}$ and at least one metal cation other than Mg<sup>2+</sup>, and optionally divalent ion vacancies. Optionally, the material is characterized by formula FX6. Optionally, the material is characterized by formula FX7. Optionally, M<sup>Z</sup> includes the Zn<sup>2+</sup> vacancies. Optionally,  $M^M$  includes the  $Mg^{2+}$  vacancies. Optionally,  $M^Z$  includes the at least one metal cation other than Zn<sup>2+</sup> selected from the group consisting of Mg<sup>2+</sup>, Ni<sup>2+</sup>, Co<sup>2+</sup>, Ca<sup>2+</sup>, Fe<sup>2+</sup>, Mn<sup>2+</sup>, Al<sup>3+</sup>, Ga<sup>3+</sup>, Ge<sup>4+</sup>, In<sup>3+</sup>, V<sup>3+</sup>, and any combination thereof. Optionally, M<sup>2</sup> includes the at least one metal cation other than Zn<sup>2+</sup> selected from the group consisting of Mg<sup>2+</sup>, Ca<sup>2+</sup>, Al<sup>3+</sup>, Ga<sup>3+</sup>, Ge<sup>4+</sup>, In<sup>3+</sup>, and any combination thereof. Optionally, M<sup>2</sup> includes the at least one metal cation other than Zn<sup>2+</sup> selected from the group consisting of Mg<sup>2+</sup>, Al<sup>3+</sup>, Ga<sup>3+</sup>, Ge<sup>4+</sup>, In<sup>3+</sup>, and any combination thereof. Optionally,  $M^M$  includes the at least one metal cation other than Mg<sup>2+</sup> selected from the group consisting of 30 Zn<sup>2+</sup>, Ni<sup>2+</sup>, Co<sup>2+</sup>, Ca<sup>2+</sup>, Fe<sup>2+</sup>, Mn<sup>2+</sup>, Al<sup>3+</sup>, Ga<sup>3+</sup>, Ge<sup>4+</sup>, In<sup>3+</sup>,  $V^{3+}$ , and any combination thereof. Optionally,  $M^{M}$  includes the at least one metal cation other than Mg<sup>2+</sup> selected from the group consisting of Zn<sup>2+</sup>, Ca<sup>2+</sup>, Al<sup>3+</sup>, Ga<sup>3+</sup>, Ge<sup>4+</sup>, In<sup>3+</sup>, and any combination thereof. Optionally,  $M^{M}$  includes the at least one metal cation other than Mg<sup>2+</sup> selected from the group consisting of Zn<sup>2+</sup>, Al<sup>3+</sup>, Ga<sup>3+</sup>, Ge<sup>4+</sup>, In<sup>3+</sup>, and any combination thereof. Optionally, M<sup>z</sup> is Zn<sup>2+</sup> and at least one divalent metal cation other than Zn<sup>2+</sup>. Optionally, M<sup>z</sup> is Zn<sup>2+</sup> and at least one aliovalent metal ion other than Zn<sup>2+</sup> and divalent cation vacancies. Optionally,  $M^{M}$  is  $Mg^{2+}$  and at least one divalent metal cation other than Mg<sup>2+</sup>. Optionally,  $M^{M}$  is  $Mg^{2+}$  and at least one aliovalent metal cation other than Mg<sup>2+</sup> and divalent ion vacancies. Optionally, the at least one metal cation other than Zn<sup>2+</sup> (of the material characterized by formula FX6) is at least one divalent metal cation and a concentration of divalent ion vacancies in the material is less than or equal to  $10^{-18}$ /mol, optionally less than or equal to  $10^{-19}$ /mol, optionally less than or equal to  $10^{-20}$ /mol, optionally selected from the range of  $10^{-18}$ /mol to  $10^{-22}$ /mol, and optionally selected from the range of  $10^{-19}$ /mol to  $10^{-21}$ /mol. Optionally, the at least one metal cation other than Mg<sup>2+</sup> (of the material characterized by formula FX7) is at least one divalent metal cation and a concentration of divalent ion vacancies in the material is less than or equal to  $10^{-18}$ /mol, optionally less than or equal to  $10^{-19}$ /mol, optionally less than or equal to  $10^{-20}$ /mol, optionally selected from the range of  $10^{-18}$ /mol to  $10^{-22}$ / mol, and optionally selected from the range of  $10^{-19}$ /mol to 10<sup>-21</sup>/mol. Optionally, the material is characterized by formula (FX2), (FX3), (FX10), or (FX11):

$$\operatorname{Zn}_{1-x} A^{2+}_{x} \operatorname{PS}_{3}$$
 (FX2);

$$Zn_{1-1.5y}A_{y}^{3+}PS_{3}$$
 (FX3);

$$Zn_{1-n}A^{1+}_{2n}PS_3$$
 (FX10); or

$$Zn_{1-2z}A^{4+}{}_{z}PS_{3}$$
 (FX11);

wherein:  $A^{1+}$  is at least one monovalent metal cation;  $A^{2+}$  is at least one divalent metal cation other than Zn; A<sup>3+</sup> is at least one trivalent metal cation;  $A^{4+}$  is at least one tetravalent metal cation; x is greater than 0 and less than 1; y is greater than 0 and less than 0.67; n is greater than 0 and less than 5 0.5; and z is greater than 0 and less than 0.25. Optionally, y is greater than 0 and less than 0.5. Optionally, y is greater than 0 and less than 0.4. Optionally, y is greater than 0 and less than or equal to 0.3. Optionally, y is greater than 0 and less than 0.3. Optionally, y is greater than 0.01 and less than 10 or equal to 0.3. Optionally, y is greater than 0.01 and less than 0.3. Optionally, a concentration of divalent ion vacancies in the material characterized by formula FX2 is less than or equal to  $10^{-18}$ /mol, optionally less than or equal to  $10^{-19}$ /mol, optionally less than or equal to  $10^{-20}$ /mol, 15 optionally selected from the range of  $10^{-18}$ /mol to  $10^{-22}$ / mol, and optionally selected from the range of 10<sup>-19</sup>/mol to  $10^{-21}$ /mol. For example, generally, the material M<sup>Z</sup>PS<sub>3</sub> and M<sup>M</sup> PS<sub>3</sub> can have a metal cation vacancy concentration on the order of  $10^{-20}$ /mol (e.g., less than  $10^{-19}$ /mol and greater 20 than  $10^{-21}$ /mol) wherein M is one or more divalent metal cations, but not aliovalent metal cation (i.e., wherein the at least one metal cation other than Zn<sup>2+</sup> or other than Mg<sup>2+</sup> is at least one divalent metal cation), such as the material according to formula FX2. Introduction of aliovalent (non- 25 divalent) metal cation substituents, such as, but not limited to, in the case of the material according to formula FX3, introduces additional divalent metal cation vacancies. For example, substituting Zn<sup>2+</sup> with Al<sup>3+</sup> to a degree both adds Al<sup>3+</sup> on some Zn<sup>2+</sup> sites but also introduces Zn<sup>2+</sup> vacancies, 30 such as due to charge balancing the material. Similarly, other aliovalent substituents, including but not limited to tetravalent metal cations, can be used to tune (e.g., increase) the vacancy concentration in the material, and thereby also tune the divalent ion conductivity thereof. Optionally, the material is characterized by formula (FX5) or (FX12):

$$Zn_{1-1.5y}A^{3+}_{y}E_{0.5y}PS_{3}$$
 (FX5); or

$$Zn_{1-2z}A^{4+}{}_zE_zPS_3$$
 (FX12);

wherein:  $A^{3+}$  is at least one trivalent metal cation; E is a divalent ion vacancy; x is greater than 0 and less than 1; y is greater than 0 and less than 0.67. For example, can be Zn<sup>2+</sup> ion vacancy in the structure of the solid electrolyte material. As in FX3, y is optionally greater than 0 and less 45 than 0.5, y is optionally greater than 0 and less than 0.4, y is optionally greater than 0 and less than or equal to 0.3, and y is optionally greater than 0 and less than 0.3. Optionally, y is greater than 0.01 and less than or equal to 0.3. Optionally, y is greater than 0.01 and less than 0.3. Optionally,  $A^{3+}$ is at least one trivalent metal cation. Optionally, A<sup>3+</sup> comprises at least one metal cation selected from the group consisting of Al<sup>3+</sup>, Ga<sup>3+</sup>, Ge<sup>4+</sup>, In<sup>3+</sup>, V<sup>3+</sup>, and any combination thereof. Optionally,  $A^{2+}$  comprises at least one metal Co<sup>2+</sup>, Ca<sup>2+</sup>, Fe<sup>2+</sup>, Mn<sup>2+</sup>, and any combination thereof. Optionally, A<sup>2+</sup> comprises the metal cation Mg<sup>2+</sup>. Optionally, A<sup>4+</sup> is Ga<sup>4+</sup>. Optionally, the material is characterized by formula FX2. Optionally, the material is characterized by formula FX3. Optionally, the material is characterized by 60 formula FX10. Optionally, the material is characterized by formula FX11. Optionally, the material is characterized by formula FX5. Optionally, the material is characterized by formula FX12.

One of ordinary skill in the art should understand that, to 65 account for the presence of optional vacancies of divalent metal cations in the electrolyte/material, an alternative rep-

resentation of the formula  $M^{Z}PS_{3}$  is, for example,  $M^{Z}_{1-\delta}PS_{3}$ , and an alternative representation of the formula  $M^M PS_3$  is, for example,  $M_{1-\delta}^{M}PS_3$ , where  $\delta$  corresponds to vacancies of metal cations in the electrolyte/material, such as, but not limited to, vacancies (or, absence of metal cations) at metal cation site(s) in the material's structure, such as, but not limited to, Zn<sup>2+</sup> or Mg<sup>2+</sup> vacancies respectively. For example, in some embodiments, such as where M in FX1 includes at least one divalent metal cation and none of aliovalent metal cations,  $\delta$  is optionally selected from the range of 0.00001 to 0.01, optionally selected from the range of 0.0001 to 0.01, optionally selected from the range of 0.001 to 0.01, optionally selected from the range of 0.00001 to 0.001, optionally selected from the range of 0.0001 to 0.001, optionally less than 0.01, and optionally less than 0.001. For example, in some embodiments, such as where M in FX1 includes at least one divalent metal cation as well as at least one aliovalent metal cation, such as at least one trivalent metal cation and/or at least one tetravalent cation,  $\delta$  is optionally selected from the range of 0.01 to 0.4, optionally selected from the range of 0.01 to 0.3, optionally selected from the range of 0.02 to 0.3, optionally selected from the range of 0.03 to 0.3, optionally selected from the range of 0.05 to 0.3, preferably for some applications selected from the range of 0.07 to 0.3, and more preferably for some applications selected from the range of 0.075 to 0.3.

Optionally, the material is characterized by a divalent ion conductivity and wherein the electrolyte is electrically insulating. Optionally, the material is characterized by a divalent ion conductivity at a temperature less than 500° C. Optionally, the material is characterized by a divalent ion conductivity at room temperature. Optionally, the material's divalent ion conductivity is conductivity of Zn<sup>2+</sup> ions in said electrolyte. Optionally, the material is characterized by a divalent ion conductivity selected from the range of 10<sup>-8</sup> to 10<sup>-6</sup> S/cm at 60° C. Optionally, the material is characterized by an electrical conductivity of less than or equal to  $10^{-9}$ S/cm at 21° C. Optionally, the electrolyte is characterized by (FX12); 40 a divalent ion conductivity selected from the range of 10<sup>-8</sup> to 10<sup>-6</sup> S/cm at 60° C. Optionally, the material is characterized by an electrical resistivity of at least  $10^7$ - $10^8$   $\Omega$ m. Optionally, the material is characterized by an electron band gap of at least 2 eV. Optionally, the material's divalent ion conductivity (optionally, of Zn<sup>2+</sup> ions) is characterized by a bulk conductivity activation energy selected from the range of 100 to 600 meV, preferably for some applications 100 to 500 meV, more preferably for some applications 100 to 400 meV, and further more preferably for some applications 100 to 300 meV. Optionally, the material's divalent ion conductivity (optionally, of Zn<sup>2+</sup> ions; optionally of Mg<sup>2+</sup> ions) is characterized by a bulk conductivity activation energy selected from the range of 300 to 500 meV.

Optionally, a crystal structure of the material comprises a cation selected from the group consisting of Mg<sup>2+</sup>, Ni<sup>2+</sup>, 55 layered structure and a van der Waals gap between layers, the van der Waals gap being at least 3 Å, or optionally selected from the range of 3 to 4 Å. Optionally, a crystal structure of the material comprises  $[P_2S_6]^{4-}$  polyanions. Optionally, the material's divalent ion conductivity is characterized by divalent ion vacancy-hopping and a polyanion distortion.

> Also disclosed herein are solid state electrolytes have any one or any combination of embodiments of solid state electrolytes and/or materials disclosed herein. Also disclosed herein are electrochemical cells having solid state electrolytes according to any one or any combination of embodiments of electrolytes and/or materials disclosed

herein. Also disclosed herein are materials according to any one or any combination of embodiments of electrolytes and/or materials disclosed herein. Also disclosed herein are method of making and methods of using any of the electrochemical cells, solid state electrolytes, and materials disclosed herein.

Without wishing to be bound by any particular theory, there may be discussion herein of beliefs or understandings of underlying principles relating to the devices and methods disclosed herein. It is recognized that regardless of the 10 ultimate correctness of any mechanistic explanation or hypothesis, an embodiment of the invention can nonetheless be operative and useful.

#### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1A. ZnPS<sub>3</sub> structure is composed of a distorted honeycomb network of octahedral Zn<sup>2+</sup> coordinated by [P<sub>2</sub>S<sub>6</sub>]<sup>4-</sup> polyanions. FIG. 1B. Layers in FIG. 1A stack in the c direction to form a layered structure with wide van der 20 Waals gaps decorated by S.

FIG. 1C.  $[P_2S_6]^{4-}$  moiety is shown down the P-P dumbbell and rotated 90° to show the staggered configuration of the S.

FIG. 2A. Rietveld refinement of the ZnPS<sub>3</sub> structure with 25 synchrotron XRD ( $\lambda$ =0.4126820 Å). FIG. 2B. <sup>31</sup>P NMR reveals a single central transition at 99 ppm assigned to the single P Wyckoff site in ZnPS<sub>3</sub>. No additional resonances are observed. The satellite transitions are marked with \* and shown at 10× signal intensity.

FIG. 3A. Experimentally measured Raman spectrum of ZnPS<sub>3</sub> superimposed with the calculated Raman spectrum. The calculated phonon frequencies were scaled by a factor of 4.2% for better visualization. Atomic vector displacements associated with the (FIG. 3B)  $T'_{Zn}$ , (FIG. 3C)  $T_{xy PS3}$ , (FIG. 3D)  $\delta_{d PS3}$ , and (FIG. 3E)  $V_{s PS3}$  mode. The magnitude of the vectors is increased by a factor of 4 relative to the magnitude calculated at 0 K for clarity.

FIGS. 4A-4D. Nyquist plots showing the temperature-dependent EIS data (FIG. 4A) across the whole frequency (ω) range and (FIG. 4B) in the high-frequency region. The corresponding fits to each trace using an equivalent circuit model are overlaid on the data. Arrhenius-type plot of the conductivities of five distinct cells for the (FIG. 4C) low-frequency and (FIG. 4D) high-frequency RC components 45 eye. along with the corresponding averaged activation energies.

FIGS. 5A-5D. Free energy at 0 K calculated by NEB associated with three possible  $Zn^{2+}$  migration paths assuming a vacancy-hopping mechanism within the metal layer. FIG. 5A. Initial, relaxed structure shows two sites for 50 nearest-neighbor Zn atoms around the vacancy  $(V_{Zn})$ : a less distorted Zn site (Zn') and a distorted Zn site (Zn''). The energy as a function of the Zn migration pathway for (FIG. 5B) Zn' diffusion directly through the edge, (FIG. 5C) Zn' diffusion through the face, and (FIG. 5D) Zn'' diffusion 55 through the face. The structures at each image are overlaid in their respective panels with increasing opacity to show the pathway and the structural changes as a function of diffusion. Minimal structural distortions are visible from this projection.

FIGS. **6A-6**D. Most significant structural distortion predicted by the NEB calculations along the diffusion path of  $Zn^{2+}$  is an increase in the P—P—S bond angle in the  $[P_2S_6]^{4-}$  polyanion. FIG. **6A**. P—P—S bond angle,  $\varphi$ , in  $[P_2S_6]$  in the initial structure is 106.5°. The distortion of the 65  $[P_2S_6]^{4-}$  polyanion in the high-energy transition state structures is visualized by superimposing the  $[P_2S_6]^{4-}$  polyanion

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in the transition state structure on the initial structure (shaded black). The P—P—S bond angle increases by (FIG. 6B) 2.1° in path a, (FIG. 6C) 4.7° in path b, and (FIG. 6D) 4.5° in path c. There are minimal (≤0.03 Å) changes to the P—P and P—S bond length.

FIG. 7. SEM image of ZnPS<sub>3</sub> showing platelike morphology.

FIG. 8. <sup>31</sup>P NMR spectrum of ZnPS<sub>3</sub> from -500 to 500 ppm.

FIG. 9. Raman spectrum of ZnPS<sub>3</sub> from 30 cm<sup>-1</sup> to 1000 cm<sup>-1</sup>. Calculated Raman modes have been stretched by a factor of 4.2% for clearer visualization.

FIGS. 10A-10D. The four calculated Zn interstitial sites in the van der Waals gap of ZnPS<sub>3</sub>. FIG. 10A. Tet<sub>1</sub> and (FIG. 10B) tet<sub>2</sub> are the most stable, with formation energies of 1.43 eV and 1.37 eV, respectively. FIG. 10C. Tet<sub>3</sub> and (FIG. 10D) oct are less stable, with formation energies of 1.81 eV and 2.20 eV, respectively.

FIG. 11A. Zn migration pathway between tet<sub>2</sub> and oct interstitial sites in the van der Waals gap of ZnPS<sub>3</sub>. The initial position of the Zn interstitial before relaxation for each image are orange. Significant deviations occur in images after the transition state. FIG. 11B. The energy barrier is due to the initial displacement of the Zn from the tet<sub>2</sub>, with a corresponding barrier of 1000 meV.

FIG. 12A. Zn migration pathway between tet<sub>2</sub> and tet<sub>3</sub> interstitial sites in the van der Waals gap of ZnPS<sub>3</sub>. The initial position of the Zn interstitial before relaxation for each image are orange. Significant deviations occur in images after near the tet<sub>3</sub> interstitial site. FIG. 12B. The energy barrier is due to the movement of the Zn into the tet<sub>2</sub>, with a corresponding barrier of 1000 meV.

FIGS. 13A-13C. Migration path a calculated using NEB shown (FIG. 13A) orthogonal and (FIG. 13B) parallel to the two-dimensional layer. The red arrow in FIG. 13A indicates the motion of the Zn atom. FIG. 13C. The energy of the transition state is 456 meV. The dashed line is a guide to the eye.

FIGS. 14A-14C. Migration path b calculated using NEB shown (FIG. 14A) orthogonal and (FIG. 14B) parallel to the two-dimensional layer. The red arrow in FIG. 14A indicates the motion of the Zn atom. FIG. 14C. The energy of the transition state is 424 meV. The dashed line is a guide to the eye.

FIGS. 15A-15C. Migration path c calculated using NEB shown (FIG. 15A) orthogonal and (FIG. 15B) parallel to the two-dimensional layer. The red arrow in FIG. 15A indicates the motion of the Zn atom. FIG. 15C. The energy of the transition state is 316 meV. The dashed line is a guide to the eye.

FIGS. 16A-16E. Schematic diagram of the transition states between edge sharing octahedra. The atom begins in an octahedral site adjacent to a vacancy (FIG. 16A). The atom traverses the octahedral face (FIG. 16B) before entering a tetrahedral intermediate site (FIG. 16C). To fill the vacancy, the atom moves through another three-coordinate octahedral face (FIG. 16D) and then fills the vacancy (FIG. 16E).

FIG. 17. DFT-PBE band structure of ZnPS<sub>3</sub> calculated for the PBE-D2 relaxed structure. The indirect band gap is approx. 2.13 eV.

FIG. 18. Temperature dependent powder X-ray diffraction indicates no bulk structural changes or decomposition up to 350° C. A slight shift to lower 28 is observed upon heating due to positive thermal expansion. The calculated diffraction pattern for ZnPS<sub>3</sub> is shown at the bottom for reference.

FIG. 19. Temperature dependent Raman spectroscopy shows no evolution of new modes upon heating, providing no evidence of sulfur loss or defect formation.

FIG. **20**A. Raman spectroscopy of the Zn electrode after EIS measurements reveals no new modes, supporting the stability of ZnPS<sub>3</sub> against Zn metal electrodes. All modes arise from ZnPS<sub>3</sub> that has adhered to the electrode after sintering at elevated temperature and pressure. The spectrum of ZnPS<sub>3</sub> is shown for reference. FIG. **20**B. Powder X-ray diffraction of the Zn electrode after EIS measurements also the presence of ZnPS<sub>3</sub> and Zn metal. The ZnPS<sub>3</sub> on the Zn electrode shows preferred orientation along the (002) direction, corresponding to the 2D layers in the crystal structure, as evidenced by the reflection at approx. 27.4 2θ. The diffraction patterns of Zn, ZnPS<sub>3</sub>, and ZnS are shown for the comparison.

FIG. 21. Galvanostatic Zn deposition and stripping collected in a symmetric cell Zn|ZnPS<sub>3</sub>|Zn at 120° C. under 2 kN of applied force. Initial overpotentials were between 300 and 500 mV with an applied current of 1 μA/cm<sup>-2</sup>, which <sup>20</sup> steadily increased upon cycling.

FIG. 22. Powder X-ray diffraction patterns and corresponding Rietveld refinements of  $Mg_{1-x}Zn_xPS_3$ . The reflections shift to higher  $2\Theta$  with increasing zinc concentration, indicating a contraction of the unit cell.

FIG. 23. Powder X-ray diffraction patterns and corresponding Rietveld refinements of various metal substituted MPS<sub>3</sub> phases.

FIG. **24**. Powder X-ray diffraction patterns of aliovalent substituted ZnPS<sub>3</sub> materials. All materials maintain the crystal structure of the parent material.

FIG. 25. Raman spectra of  $ZnPS_3$  with various levels of aliovalent substitution. The  $ZnPS_3$  modes remain upon substitution and no new modes are observed. For reference, the Raman spectrum of  $ZnPS_3$  is shown at the bottom. The  $Zn^{35}$  translational mode is marked with a circle, while modes related to the  $[P_2S_6]^{4-}$  polyanion are marked with an asterisk.

### STATEMENTS REGARDING CHEMICAL COMPOUNDS AND NOMENCLATURE

In general, the terms and phrases used herein have their art-recognized meaning, which can be found by reference to standard texts, journal references and contexts known to 45 those skilled in the art. The following definitions are provided to clarify their specific use in the context of the invention.

The term "electrochemical cell" refers to a device and/or device component(s) that convert chemical energy into 50 electrical energy or electrical energy into chemical energy. Electrochemical cells have two or more electrodes (e.g., one or more positive electrodes and one or more negative electrodes) and one or more electrolytes. For example, an "electrolyte" may be a fluid electrolyte or a solid electrolyte, 55 also referred to as a "solid-state" or "solid state" electrolyte. In some optional embodiments, an electrochemical cell has a hybrid electrolyte system, including a solid electrolyte and a liquid electrolyte, which together serve as a "hybrid" electrolyte in said electrochemical cell. Optionally, for 60 example, the hybrid electrolyte include an inorganic solid electrolyte, such as one comprising ZnPS<sub>3</sub>, and an organic liquid electrolyte. Reactions occurring at an electrode contribute to charge transfer processes in the electrochemical cell. Reactions at an electrode, of the electrochemical cell, 65 can include, but are not limited to, a sorption and/or desorption of a chemical species. Reactions at an electrode, of

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the electrochemical cell, can include, but are not limited to, an oxidation or a reduction reaction. For example, during operation of the electrochemical cell, an oxidation reaction can occur at the positive electrode and a reduction reaction can occur at the negative electrode, or vice versa. Electrochemical cells include, but are not limited to, primary (non-rechargeable) batteries and secondary (rechargeable) batteries. In certain embodiments, the term electrochemical cell includes metal-air batteries, metal hydride batteries, fuel cells, supercapacitors, capacitors, flow batteries, solid-state batteries, hybrid electrolyte batteries, and catalysis or electrocatalytic cells.

The term "electrode" refers to an electrical conductor where ions and electrons are exchanged with the aid of an electrolyte and an external electrical circuit. Preferably, each electrode of an electrochemical cell is in ionic communication with an electrolyte in the electrochemical cell. Preferably, a positive electrode and a negative electrode are in ionic communication with each other inside the electrochemical cell (via an electrolyte) and are in electrical communication with each other via an electrical circuit that is external with respect to the electrochemical cell (an external electrical circuit). Preferably, but not necessarily, the term "negative electrode" refers to the electrode that is conven-25 tionally referred to as the anode during discharging of the electrochemical cell. Preferably, but not necessarily, during charging of the electrochemical cell, the negative electrode is one that is conventionally referred to as the cathode. An exemplary negative electrode material used in batteries, for example, includes, but is not limited to, a carbon allotrope such as graphite, graphitic carbon, or glassy carbon. Preferably, but not necessarily, the term "positive electrode" refers to the electrode that is conventionally referred to as the cathode during discharging of the electrochemical cell. Preferably, but not necessarily, during charging of the electrochemical cell, the positive electrode is one that is conventionally referred to as the anode.

"Electrolyte" refers to an ionic conductor which can be in the solid state, the liquid state (most common) or more rarely 40 a gas (e.g., plasma). As used herein, terms "solid electrolyte," "solid-state electrolyte," and "solid state electrolyte" are interchangeable and intended to have an equivalent meaning. A solid state electrolyte is an electrolyte that comprises immobile ions (in contrast to a liquid or gel material) and that is substantially or entirely characterized as being in the solid state of matter. Preferably, the solid state electrolyte is entirely a solid material. Preferably a solid electrolyte is not an electrolyte conventionally characterized or art-known as a liquid electrolyte, a gel electrolyte, or a polymer electrolyte. Optionally, a solid electrolyte is a rigid material. Preferably, a solid electrolyte can conduct ions without requiring ions to conduct through a liquid, gel, or other soft material. Preferably, during operation of an electrochemical cell having said solid electrolyte, said solid electrolyte does conduct ions without requiring ions to conduct through a liquid, gel, or other soft material. Optionally, an electrochemical cell having a solid electrolyte does not comprise a liquid or gel electrolyte for conducting ions. Optionally, an electrochemical cell having a solid electrolyte further also comprises a liquid electrolyte (e.g., a hybrid electrolyte). Preferably, the ions that are being conducted by the solid electrolyte are a part of the structure and chemical composition of the solid electrolyte while the ions are conducting (e.g., hopping) in the solid electrolyte. Preferably, the solid electrolyte has divalent ion conductivity (e.g., Zn<sup>2+</sup>). Preferably, but not necessarily, the solid electrolyte has divalent ion conductivity due to hopping, preferably

vacancy-mediated hopping, of the divalent ion within the solid electrolyte. For example, the solid state ion conductivity of the solid electrolyte can occur via movement of ions via defects in a crystal structure of the solid electrolyte. Preferably, the composition of the solid electrolyte com- 5 prises divalent ion vacancies, which preferably facilitate divalent ion conductivity in the solid electrolyte. Optionally, the divalent ion conductivity (e.g., via hopping; e.g., via vacancy-mediated hopping) includes or is facilitated by deformation in a structure of the solid electrolyte, such as 10 deformation of anions (e.g., polyanions) of the solid electrolyte. Preferably, divalent ions of the solid electrolyte (e.g., divalent ions in the formula or composition characterizing the solid electrolyte) participate in the divalent ion conductivity of said solid electrolyte. Preferably, a solid electrolyte 15 is characterized by a crystal structure. Optionally, a solid electrolyte is characterized by a layered structure (e.g., ZnPS<sub>3</sub>; e.g., MgPS<sub>3</sub>). Optionally, a solid electrolyte is a two-dimensional material having a plurality of layers. Optionally, a solid electrolyte is characterized by a layered 20 structure having a van der Waals gap between layers of the layered structure.

Preferably, but not necessarily, the solid electrolyte is at least partially crystalline (single or polycrystalline). For example, a solid electrolyte can be characterized by a degree 25 of crystallinity selected from the range of 25% to 100%. Optionally, at least a fraction of the solid electrolyte has an amorphous structure. The solid electrolyte is optionally a polycrystalline material. Optionally, the solid electrolyte is non-porous. Optionally, the solid electrolyte is non-porous such that a liquid cannot flow through said solid electrolyte. Optionally, the solid electrolyte is porous. Optionally, the solid electrolyte comprises a plurality of pores, wherein each of the plurality of pores comprises a liquid electrolyte therein. An electrochemical cell can optionally have more 35 than one solid electrolyte.

The term "hybrid electrolyte" refers to an electrolyte that comprises a plurality of electrolytes, each of the plurality of electrolytes being different from each other. The hybrid electrolyte can include electrolytes of a plurality of phases. 40 For example, a hybrid electrolyte can include at least one solid electrolyte and at least one liquid. For example, a hybrid electrolyte can include at least one solid electrolyte and at least one gel electrolyte. For example, a hybrid electrolyte can include at least one solid electrolyte and at 45 least one polymer electrolyte. For example, a hybrid electrolyte can include at least one solid electrolyte and at least one liquid electrolyte and/or at least one gel electrolyte and/or at least one polymer electrolyte. The hybrid electrolyte, or optionally a solid electrolyte thereof, can optionally 50 be in the form of a slurry or a paste. The hybrid electrolyte, or optionally a solid electrolyte thereof, can optionally be in the form of a slurry or a paste during its deposition or formation. For example, a solid electrolyte and a liquid or gel electrolyte can together be in the form of a slurry or 55 paste. The solid electrolyte of a hybrid electrolyte is optionally in the form of particles or powder. the hybrid electrolyte can comprise more than one solid electrolyte. A solid electrolyte of a hybrid electrolyte can be any electrolyte or any material according to embodiments disclosed herein. 60 According to any embodiments disclosed herein, an electrochemical cell optionally comprises a hybrid electrolyte.

Generally, as used herein, the term M as used the formulas MPS<sub>3</sub>, M<sup>M</sup>PS<sub>3</sub>, and M<sup>Z</sup>PS<sub>3</sub> (e.g. in FX1, FX6, and FX7) includes one or more metal cations and optionally includes 65 vacancies of one or more metal cations. A concentration of native, entropic, or intrinsic vacancies of metal cations in the

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MPS<sub>3</sub> materials disclosed herein when M does not include metal cation(s) other than divalent metal cations (i.e., when M is only divalent metal cations) can, for example, be on the order of  $10^{-20}$ /mol (e.g., less than  $10^{-19}$ /mol and greater than  $10^{-21}$ /mol). In some embodiments, native, entropic, or intrinsic vacancy concentration can vary with the method of deposition of the materials disclosed herein as well as with the quality, such as degree of crystallinity, of said materials. In some embodiments, the concentration of native, intrinsic, or entropic vacancies (of metal cations) in the materials and electrolytes disclosed herein is optionally selected from the range of  $10^{-16}$ /mol to  $10^{-25}$ /mol, optionally selected from the range of  $10^{-17}$ /mol to  $10^{-24}$ /mol, optionally selected from the range of  $10^{-18}$ /mol to  $10^{-23}$ /mol, optionally selected from the range of  $10^{-18}$ /mol to  $10^{-25}$ /mol, optionally selected from the range of  $10^{-18}$ /mol to  $10^{-22}$ /mol, optionally selected from the range of  $10^{-19}$ /mol to  $10^{-23}$ / mol, optionally selected from the range of 10<sup>-18</sup>/mol to  $10^{-22}$ /mol, optionally selected from the range of  $10^{-19}$ /mol to  $10^{-22}$ /mol, and optionally selected from the range of  $10^{-19}$ /mol to  $10^{-21}$ /mol. Introduction of aliovalent (nondivalent) metal cation substituents at the M sites of the material's structure, such as, but not limited to, in the case of the material according to formula FX3, introduces additional divalent metal cation vacancies. For example, substituting Zn<sup>2+</sup> in ZnPS<sub>3</sub> with Al<sup>3+</sup> to a degree (e.g., forming Zn<sub>1-1.5v</sub>Al<sub>v</sub>PS<sub>3</sub>, where y is between 0 and 0.67) both adds Al<sup>3+</sup> on some Zn<sup>2+</sup> sites but also introduces Zn<sup>2+</sup> vacancies, such as due to charge balancing the material. Similarly, other aliovalent substituents, including but not limited to tetravalent metal cations, can be used to tune (e.g., increase with respect to native entropic vacancy concentration) the vacancy concentration in the material, and thereby also tune the divalent ion conductivity. One of ordinary skill in the art should understand that, to account for the presence of optional vacancies of divalent metal cations in the electrolyte/material, an alternative representation of the formula MPS<sub>3</sub> is, for example,  $M_{1-\delta}PS_3$ , where  $\delta$  corresponds to vacancies of metal cations in the electrolyte/material, such as, but not limited to, vacancies (or, absence of metal cations) at metal cation site(s) in the material's structure, such as, but not limited to, Zn<sup>2+</sup> vacancies. For example, in some embodiments, such as where M in FX1 includes at least one divalent metal cation and none of aliovalent metal cations,  $\delta$  is optionally selected from the range of 0.00001 to 0.01, optionally selected from the range of 0.0001 to 0.01, optionally selected from the range of 0.001 to 0.01, optionally selected from the range of 0.00001 to 0.001, optionally selected from the range of 0.0001 to 0.001, optionally less than 0.01, and optionally less than 0.001. For example, in some embodiments, such as where M in FX1 includes at least one divalent metal cation as well as at least one aliovalent metal cation, such as at least one trivalent metal cation and/or at least one tetravalent cation,  $\delta$  is optionally selected from the range of 0.01 to 0.4, optionally selected from the range of 0.01 to 0.3, optionally selected from the range of 0.02 to 0.3, optionally selected from the range of 0.03 to 0.3, optionally selected from the range of 0.05 to 0.3, preferably for some applications selected from the range of 0.07 to 0.3, and more preferably for some applications selected from the range of 0.075 to 0.3.

The term "ionic communication" refers to the arrangement of one or more materials or objects such that ions, preferably positive ions, or cations, can efficiently conduct from one material or object to another material or object. Preferably, ionic communication refers to conductivity or transfer of positive ions, or cation. In some embodiments,

objects or materials in ionic communication are in direct ionic communication, wherein ions (e.g., divalent cations) transfer (conduct) directly from one object or material to the other. For example, in an electrochemical cell, preferably, an electrode and a solid state electrolyte are in ionic commu- 5 nication. In some embodiments, objects or materials in ionic communication are in indirect ionic communication, wherein ions (e.g., divalent cations) transfer (conduct) from one object or material to the other via an intermediate object or material, such as other layer(s) or coatings in the electrochemical cell, which separate the objects or materials that are in said indirect ionic communication. For example, preferably, a positive electrode in in ionic communication with a negative electrode via the solid state electrolyte. An object or material that is characterized by ionic conductivity, 15 such as divalent ion conductivity, can participate in ionic communication with another object or material. The term ion(ic) conductivity, such as divalent ion conductivity, preferably refers to conductivity of positive ions, or cations.

"Electrical contact," "electrical communication", "elec- 20 tronic contact" and "electronic communication" refer to the arrangement of one or more materials or objects such that an electric current efficiently flows from one object to another. Preferably, but not necessarily, two material objects having an electrical resistance between them less than  $100\Omega$  are 25 considered in electrical communication with one. An electrical contact can also refer to a component of a device or object used for establishing electrical communication with external devices or circuits, for example an electrical interconnection. "Electrical communication" also refers to the 30 ability of two or more materials and/or structures that are capable of transferring charge between them, preferably in the form of the transfer of electrons. In some embodiments, components in electrical communication are in direct eleccarrier(s), preferably electrons, is directly transferred from one component to another. In some embodiments, components in electrical communication are in indirect electrical communication wherein an electronic signal or charge carrier(s), preferably electrons, is indirectly transferred from 40 one component to another via one or more intermediate structures, such as circuit elements, separating the components.

The term "electrically insulating" refers to a material or object characterized by an electrical resistivity greater than 45 or equal to  $10^7 \,\Omega m$ , such as an electrical resistivity selected from the range of  $10^7$  to  $10^8$   $\Omega$ m, and/or an electrical conductivity less than or equal to  $10^{-9}$ , such as an electrical conductivity selected from the range of  $10^{-9}$  to  $10^{-10}$  S/cm. In some embodiments, an electrically insulating material is 50 characterized by an electrical resistivity greater than or equal to  $10^8 \Omega m$ , optionally greater than or equal to  $10^9 \Omega m$ , and/or an electrical conductivity less than or equal to  $10^{-10}$ , optionally less than or equal to  $10^{-11}$  S/cm. Preferably, a material or object found or used in an electrochemical cell 55 is electrically insulating if it is electrically insulating (e.g., electrical resistivity greater than or equal to  $10^7 \Omega m$  and/or an electrical conductivity less than or equal to  $10^{-9}$  S/cm) during operation (charging and discharging) of the electrochemical cell. Wang, et al. ("MgSc2Se4—a magnesium 60" solid ionic conductor for all-solid-state Mg batteries?", ChemSusChem 10.1002/cssc.201900225) includes a discussion of conductivity in certain solid ion conductor materials.

The term "electronic band gap" is used interchangeably with "band gap" and "bandgap" and has the art-known 65 meaning in the field of semiconductors and solid state physics. Generally, an electronic band gap refers to a mate16

rial's energy range for which no electron states exist, generally found between the highest occupied molecular orbital or valence band and the lowest unoccupied molecular orbital or conduction band.

The term "divalent ion" refers to an ion, preferably a positive ion or cation, that has a valence or valency of two. A valence or valency of two refers to the atom or ion using two electrons in chemical bonding. Preferably, the term divalent ion refers to a divalent cation, or positive divalent ion. Preferably, the term divalent ion refers to a metal cation that is a divalent ion. A divalent metal ion, for example, has an oxidation number of +2 in a heteronuclear bond in an ionic compound. The term "trivalent ion" refers to an ion, preferably a positive ion or cation, that has a valence or valency of three. A valence or valency of three refers to the atom or ion using three electrons in chemical bonding. Preferably, the term trivalent ion refers to a trivalent cation, or positive trivalent ion. Preferably, the term trivalent ion refers to a metal cation that is a trivalent ion. A divalent metal ion, for example, has an oxidation number of +3 in a heteronuclear bond in an ionic compound. Generally, the terms "divalent ion" and "trivalent ion" have art-known meanings. As used herein, the term "isovalent ion" refers to a divalent ion and the term "aliovalent ion" refers to an ion that is not divalent, such as a monovalent or a trivalent ion. As used herein, a "divalent ion vacancy" is a vacancy, or absence, of a divalent ion in a structure of the material. For example, a vacancy at a site that would otherwise be occupied by a divalent ion is a divalent ion vacancy. For example, in ZnPS<sub>3</sub>, an absence, or vacancy, of a Zn<sup>2+</sup> at what is otherwise a Zn<sup>2+</sup> site, in the structure of ZnPS<sub>3</sub>, correspondence to a divalent ion vacancy.

The terms "metal ion" and "metal cation" refer to an ion trical communication wherein an electronic signal or charge 35 of a metal or metalloid element or atom. The term "metal element" refers to a metal or metalloid element of the periodic table of elements. Preferably, a metal element, as used herein, is one that can participate in ionic bonding to form an ionic compound. An exemplary metalloid element includes, but is not limited to, Ge.

> The term "metal alloy" refers to an alloy of two or more metals. For example, a metal alloy may be characterized as a solid solution of two or more metal elements (e.g., the metal elements being in the form of atoms or ions in the solid solution), a mixture of metallic phases, or an intermetallic compound. A metal alloy can be characterized as comprising metallic bonding. In certain embodiments, a metal, rather than a metal alloy, refers to a metallic material whose chemical formula has one metal element (i.e., its compositions has substantially or essentially one metal element).

> The term "bulk conductivity activation energy" refers to an activation energy corresponding to bulk conductivity of a material. Bulk conductivity refers to the degree to which a solid material conducts of the of mobile carriers through the solid lattice. The carriers in a solid electrolyte are primarily ions. The activation energy refers to the energy needed to drive conductivity. In a solid electrolyte that facilitates bulk conductivity via hopping, the activation energy corresponds to the highest energy site through which the mobile ion traverses between hopping sites.

> The term "open shell" refers to an atom, ion, molecule, or compound whose valence shell is not completely filled with electrons. The term "closed shell" refers to atom, ion, molecule, or compound whose valence shell is completely filled with electrons.

> An "electrocatyst" is a catalyst that participates in electrochemical reactions.

The term "substantially" refers to a property that is within 10%, within 5%, within 1%, or is equivalent to a reference property. The term "substantially equal", "substantially equivalent", or "substantially unchanged", when used in conjunction with a reference value describing a property or 5 condition, refers to a value that is within 10%, optionally within 5%, optionally within 1%, optionally within 0.1%, or optionally is equivalent to the provided reference value. For example, a ratio is substantially equal to 1 if it the value of the ratio is within 10%, optionally within 5%, optionally within 1%, or optionally equal to 1. The term "substantially greater", when used in conjunction with a reference value describing a property or condition, refers to a value that is at least 2%, optionally at least 5%, or optionally at least 10% greater than the provided reference value. The term "substantially less", when used in conjunction with a reference value describing a property or condition, refers to a value that is at least 2%, optionally at least 5%, or optionally at least 10% less than the provided reference value.

The term "normal temperature and pressure" or "NTP" refers to standard conditions defined as a temperature of 20° C. and an absolute pressure of 1 atm (14.696 psi, 101.325 kPa).

The terms "voltage" and "potential" are used interchangeably herein. Generally, the term "voltage" is more commonly used to describe the voltage, or potential, across the terminals of an electrochemical cell. Generally, the term "potential" is more commonly used to describe the voltage, or potential, at a single electrode.

"Active material" refers to the material in an electrode that takes part in electrochemical reactions which store and/or deliver energy in an electrochemical cell.

The term "average," when used in reference to a material or structure property, refers to a calculated arithmetic mean of at least two, or preferably at least three, identical measurements or calculations of said property. For example, an average density of a structure is the arithmetic mean of at least two measurements performed identically, of the density of said structure.

The term "cross-sectional physical dimension" refers to a physical dimension of a feature measured in a transverse or cross-sectional axis. In an embodiment, the transverse axis 40 is perpendicular to a longitudinal axis of the feature. In an embodiment, a cross-sectional physical dimension corresponds to a width or a diameter of a feature, object, or region. In an embodiment, a longitudinal physical dimension is a dimension of a feature, object, or region along the 45 longitudinal axis of the feature, object, or region, wherein the longitudinal axis is perpendicular to a cross-sectional axis.

The term "wt. %" refers to a weight percent by weight. The term "mol. %" refers to molar percent or percent by 50 moles.

In an embodiment, a composition or compound of the invention, such as an alloy or precursor to an alloy, is isolated or substantially purified. In an embodiment, an isolated or purified compound is at least partially isolated or substantially purified as would be understood in the art. In an embodiment, a substantially purified composition, compound or formulation of the invention has a chemical purity of 95%, optionally for some applications 99%, optionally for some applications 99.99%, and optionally for some applications 99.99% pure.

### DETAILED DESCRIPTION OF THE INVENTION

In the following description, numerous specific details of the devices, device components and methods of the present **18** 

invention are set forth in order to provide a thorough explanation of the precise nature of the invention. It will be apparent, however, to those of skill in the art that the invention can be practiced without these specific details.

The invention can be further understood by the following non-limiting examples.

# Example 1: Solid State Divalent Ion Conduction in ZnPS<sub>3</sub>

Next-generation batteries based on divalent working ions have the potential to both reduce the cost of energy storage devices and increase performance. Examples of promising divalent systems include those based on Mg<sup>2+</sup>, Ca<sup>2+</sup>, and Zn<sup>2+</sup> working ions. Development of such technologies is slow, however, in part due to the difficulty associated with divalent cation conduction in the solid state. Divalent ion conduction is especially challenging in insulating materials that would be useful as solid-state electrolytes or protecting layers on the surfaces of metal anodes. Furthermore, there are no reports of divalent cation conduction in insulating, inorganic materials at reasonable temperatures, prohibiting the development of structure-property relationships. Here, we report Zn<sup>2+</sup> conduction in insulating ZnPS<sub>3</sub>, demonstrating divalent ionic conductivity in an ordered, inorganic lattice near room temperature. Importantly, the activation energy associated with the bulk conductivity is low, 351±99 meV, comparable to some Li<sup>+</sup> conductors such as LTTO, although not as low as the superionic Li<sup>+</sup> conductors. First-principles calculations suggest that the barrier corresponds to vacancy-mediated diffusion. Assessment of the structural distortions observed along the ion diffusion pathways suggests that an increase in the P—P—S bond angle in the  $[P_2S_6]^{4-}$  moiety accommodates the  $Zn^{2+}$  as it passes through the high-energy intermediate coordination environments. ZnPS<sub>3</sub> now represents a baseline material family to begin developing the structure-property relationships that control divalent ion diffusion and conduction in insulating solid-state hosts.

Divalent cations, M<sup>2+</sup>, with relatively negative standard reduction potentials including Mg<sup>2+</sup>, Ca<sup>2+</sup>, and Zn<sup>2+</sup> are possible alternatives to Li-based battery chemistries.<sup>1,2</sup> The divalent nature of the cations enables two-electron redox processes for energy storage that help offset the gravimetric capacity loss incurred by the heavier atom. Additionally, reversible metal plating and stripping have been demonstrated with Mg<sup>2+</sup>, Ca<sup>2+</sup>, and Zn<sup>2+</sup>, thereby significantly enhancing the volumetric and gravimetric capacities afforded by the anode compared to conventional Li-intercalated graphite anodes.<sup>3-5</sup> Although Li metal is the holy grail of anodes, reversible Li metal plating and stripping are yet to be realized due to the safety risks imposed by Li dendrites formed during repeated electrodeposition.<sup>6</sup>

Replacing monovalent Li<sup>+</sup> with M<sup>2+</sup> affects the redox and mass transfer processes during discharge and charge. Reversible redox and efficient charge transfer require an understanding of how these fundamental processes are affected by the high charge density of the divalent cation. For example, solid-state ionic conductivity of M<sup>2+</sup> is expected to be more difficult compared to that of M<sup>+</sup> due to the increase in both mass and charge density. Solid-state ion conduction is an essential process in rechargeable batteries as it occurs in both the active material when intercalation mechanisms are at play and, in some cases, the electrolyte in all-solid-state batteries. Furthermore, ion conduction is also required through solid-state layers formed at the interface of the active material and liquid electrolytes, the canonical

example being Li<sup>+</sup> diffusion through the solid electrolyte interphase on graphite. Monovalent Li<sup>+</sup> conduction in the solid state is relatively facile due to its small size and low formal charge. Various strategies have been implemented to maximize the conductivity of Li<sup>+</sup> in the solid state, such as 5 metal substitution<sup>7,8</sup> and lattice softening.<sup>9</sup> However, although divalent ions exhibit a similar ionic radius to Li<sup>+</sup> (r=0.76 Å in octahedral environments), compared to Mg<sup>2+</sup> and Zn<sup>2+</sup> with r=0.72 and 0.74 Å, respectively,<sup>10,11</sup> similar approaches may not be successful due to the difference in 10 charge density between Li<sup>+</sup> and M<sup>2+</sup>, suggesting that new structure-property relationships need to be developed for M<sup>2+</sup>. <sup>12,13</sup>

Understanding the design principles that influence M<sup>2+</sup> conductivity is therefore a key cornerstone to developing 15 batteries based on multivalent working ions. To that end, Mg<sup>2+</sup>-based systems have been the most studied divalent so far with a focus on intercalation materials as active cathodes. Notable intercalation cathodes include the Chevrel phase reported by Aurbach and co-workers<sup>3</sup> and the TiS<sub>2</sub> thiospinel 20 reported by Nazar and co-workers. 14 Nazar and co-workers hypothesize that electronic conductivity facilitates Mg<sup>2+</sup> ion conduction in these systems, which could hinder the realization of an insulating solid electrolyte for divalent working ions. 15 Mg<sup>2+</sup> conductivity with an activation energy of 370 25 meV was reported in the selenospinel MgSc<sub>2</sub>Se<sub>4</sub>; however, the material was also electronically conductive. 16 Mg<sup>2+</sup> conductivity has also been reported in the molecular solids  $Mg(BH_4)(NH_2)^{17}$   $Mg(en)_3(BH_4)_2$ , and  $Mg(en)(BH_4)_2$ (en=ethylenediamine)<sup>18</sup> but with significantly higher activation energies ranging from 900 to 1300 meV.

Here, we target Zn<sup>2+</sup> conductivity in the solid state. Zn batteries are some of the oldest examples of divalent batteries with patents filed in the 19th century on primary cells.<sup>19</sup> Zn-based chemistries continue to make up a majority 35 of the present-day single-use battery market in the form of alkaline batteries.<sup>20</sup> Zn is difficult to displace in this regard because of its low cost, nontoxicity, and electrochemical activity. The two-electron transfer Zn→Zn<sup>2+</sup>+2e<sup>−</sup> is a useful anodic reaction that has been paired with a variety of 40 conversion cathodes, including air, MnO, and bromine.<sup>21-23</sup>

Reports of Zn solid-state conductivity are limited to a few examples of either intercalation cathodes with mixed ionicelectronic conduction or high-temperature ceramics. Intercalation of Zn<sup>2+</sup> in α-MnO<sub>2</sub> has been reported in aqueous 45 electrolyte; however, Zn<sup>2+</sup> is coordinated by water in the discharged material.<sup>24</sup> Reversible intercalation of Zn<sup>2+</sup> in layered δ-MnO<sub>2</sub> even in an organic electrolyte requires bound structural water in the layers to facilitate the intercalation chemistry.<sup>25</sup> Although one cannot draw conclusions 50 from these few examples, it is notable that the desolvation of Zn<sup>2+</sup> prior to intercalation is unfavorable, resulting in the intercalation of Zn<sup>2+</sup> with its solvation shell. Recently, however, Gewirth and co-workers reported metal substituted zinc cobaltate spinels (ZnCo<sub>2-x</sub>M<sub>x</sub>O<sub>4</sub>, M=Al, Mn, Ni) as 55 cathode materials for nonaqueous Zn batteries, using Zn triflate in acetonitrile as the electrolyte. 26,27

Regarding  $M^{2+}$  conduction in insulators, there are hereto no reports below 500° C. Conduction of  $Pb^{2+}$  in the canonical  $\beta$ "- $Al_2O_3$  was reported at 40° C.;<sup>28</sup> however, the conduction was later ascribed to mixed ionic and electronic contributions due to hydration.<sup>29</sup> Ion exchange from  $ZnCl_2$  in the canonical  $\beta$ "- $Al_2O_3$  was demonstrated at 500° C., suggesting  $Zn^{2+}$  mobility within the lattice.<sup>28</sup>  $Zn^{2+}$  has been shown to conduct in  $ZnZr_4(PO_4)_6$  at 900° C. with a conductivity of up to  $1.20\times10^{-2}$  S cm<sup>-1</sup> and an activation energy between 500 and 750° C. as low as 930 meV.<sup>30</sup>

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The shortage of materials that support divalent ionic conductivity precludes studies aimed at understanding the mechanisms of divalent ionic conductivity and inhibits the development of design rules that would enable better and/or tailored divalent ion conductors. Here, we demonstrate Zn<sup>2+</sup> conductivity in insulating ZnPS<sub>3</sub>, the structure of which is shown in FIGS. 1A-1C. ZnPS<sub>3</sub> has been studied previously with regard to its bonding environment with respect to other MPS<sub>3</sub> materials as well as the vibrational and magnetic interactions of organic and organometallic intercalants between ZnPS<sub>3</sub> layers. <sup>31-34</sup> ZnPS<sub>3</sub> crystallizes in layers composed of a slightly distorted hexagonal network of edgesharing Zn<sup>2+</sup> octahedra. The hexagonal Zn<sup>2+</sup> sublattice is shown approximately perpendicular to the c-axis of the material in FIG. 1A. The  $Zn^{2+}$  are coordinated by  $[P_2S_6]^{4-}$ polyanions, as shown in FIG. 1C. The layers stack along the c-axis separated by a van der Waals gap of 3.38 Å, as shown in FIG. 1B. The MPS<sub>3</sub> system was chosen due to the polarizable lattice provided by the sulfide anions and the layered structure that could allow for ion conduction pathways. The P—P bond in the  $[P_2S_6]^{4-}$  (FIG. 1C) can stretch to accommodate various sized M<sup>2+</sup> in the octahedral site,<sup>35</sup> which may help alleviate structural distortions incurred by M<sup>2+</sup> diffusion.

Results and Discussion

Preparation and Structural Characterization. ZnPS<sub>3</sub> was prepared from Zn, P<sub>2</sub>S<sub>5</sub>, and S<sub>8</sub> (mol/mol 2:1:1) heated in an evacuated vitreous glass ampoule at 400° C. for 24 h to yield a white powder. The phase purity of the prepared material was evaluated by powder X-ray diffraction (XRD), <sup>31</sup>P NMR, and Raman spectroscopy. FIG. 2A shows synchrotron powder X-ray diffraction (XRD) collected at beamline 11-BM at the Advanced Photon Source.<sup>36</sup> The data were fit to the reported ZnPS<sub>3</sub> structure<sup>37</sup> using the Rietveld method. Site disorder between the Zn and P-P dimer is required to achieve a satisfactory fit. Site disorder within the layers is highly unlikely due to the inability of two  $[P_2S_6]^{4-}$  moieties to occupy adjacent sites. We hypothesize that the apparent site disorder observed in the diffraction instead arises from stacking displacements, in which the layer slips resulting in P-P at the Zn site and vice versa. The site disorder required to obtain a good Rietveld fit indicates approximately 15% site mixing. The honeycomb Zn<sup>2+</sup> sublattice is slightly distorted with a shorter Zn—Zn distance along b of 3.40 Å, whereas the Zn—Zn distance 60° from the b-axis in the ab plane is 3.48 Å. Scanning electron microscope images, such as shown in FIG. 7, reveal a plate-like morphology indicative of the two-dimensional van der Waals layers formed perpendicular to the c-axis. The van der Waals gap between the layers is 3.38 Å. The Zn—S bond distances of the Zn octahedra are 2.54-2.59 Å. The P-P bond in the  $[P_2S_6]^{4-}$ polyanion is 2.193 Å with P—S bond lengths of 2.007 Å.

The <sup>31</sup>P MAS NMR spectrum of the prepared ZnPS<sub>3</sub> is shown in FIG. **2B**. A single, sharp resonance is observed at 99 ppm, indicating a single P site, as would be expected for the single Wyckoff site for P in ZnPS<sub>3</sub>. The location of the resonance is close to that measured in other materials that contain [P<sub>2</sub>S<sub>6</sub>]<sup>4-</sup> moieties, including Ag<sub>4</sub>P<sub>2</sub>S<sub>6</sub>, Li<sub>4</sub>P<sub>2</sub>S<sub>6</sub>, and CuInP<sub>2</sub>S<sub>6</sub> with <sup>31</sup>P shifts of 103, 110, and 92.5 ppm, respectively. The single resonance is clearly distinct from the <sup>31</sup>P resonance of the P<sub>2</sub>S<sub>5</sub> precursor (49.7 ppm) as well as other binary phosphorus sulfides that yield multiple resonances between 50 and 110 ppm. <sup>41</sup> The <sup>31</sup>P NMR of binary zinc phosphides shows resonances significantly deshielded from the observed 99 ppm peak, between -50 and -150 ppm in ZnP<sub>2</sub> and -200 and -250 ppm in Zn<sub>3</sub>P<sub>2</sub>. <sup>42,43</sup> The full range of the <sup>31</sup>P spectrum is shown in FIG. **8**.

The Raman spectrum of ZnPS<sub>3</sub> is shown in FIG. 3A. All observed modes are in good agreement with the previously reported Raman spectrum.<sup>33,34</sup> To visualize the vibrational modes and confirm mode assignments, the Raman spectrum of ZnPS<sub>3</sub> was calculated using density functional perturbation theory (see Materials and Methods). The calculated Raman is overlaid with the measured spectrum in FIGS. **3A-3**E, and selected modes are visualized in FIGS. **3B-3**E. The low-frequency acoustic mode,  $T'_{Zn}$ , shown in FIG. 3B is of note as it has the most Zn-related character. The T'<sub>Zn</sub> mode is measured at 84 cm<sup>-1</sup> (calculated: 82.4 cm<sup>-1</sup>) and can be described by a breathing mode of  $Zn_2(\mu-S)_2$  (i.e., two neighboring Zn and the two S at the shared edge of neighboring octahedra). All other observed major modes involve mainly the P<sub>2</sub>S<sub>6</sub> moiety and are shown in FIGS. 3C-3E. The calculated modes exhibit systematically lower wave-numbers compared to the experimental data. The discrepancy is due to the use of the local density approximation (LDA) together with relaxed lattice geometry in our density functional theory (DFT) calculations (see Materials and Methods). It has been reported that the LDA produces softer phonon frequencies for oxides when used in conjunction with LDA-relaxed structures.<sup>44</sup> The measured and calculated mode positions, along with the assignments and 25 descriptions, are summarized in Table 1. The full range of the Raman spectrum is shown in FIG. 9.

TABLE 1

		_	ents of the Raman n Descriptions
assignment	raman sh	ift (cm <sup>-1</sup> )	
from ref. 34	measured	calculated	mode description
$T'_{Zn}$	84	82.4	Zn translation, P—P wobble
	134	130	Zn translation
$R'_{xy} PS_3$	227	216.9	PS3 bend
$T_{xy} PS_3$	259	254.3	P—S stretch
$\delta_d PS_3$	279	266.5	P—P wobble
$v_s PS_3$	389	373.4	P—P stretch, P—S bend
$v_d PS_3$	579	554.6	P—S stretch

Electrochemical Impedance Spectroscopy. The ionic conductivity of the ZnPS<sub>3</sub> was measured using electrochemical impedance spectroscopy (EIS). A small-amplitude oscillating voltage (50 mV) of varied frequency was applied across the material and the phase and amplitude shift of the current response was measured. In the simplest interpretation, the measured current is dependent on the resistance and capacitance of the cell components and interfaces. The contributions from various materials and interfaces within the cell can be deconvoluted by observing the response of the system over a range of frequencies. It is important to note that both ionic and electronic contributions are measured by EIS.

The preparation of the cell for EIS is of significant importance as varying degrees of reproducibilities are obtained with different cell fabrication methods (vide infra). Briefly, approx. 20 mg of ZnPS<sub>3</sub> was cold-pressed in a 0.25" diameter Swagelok cell with polished, nonblocking Zn 60 contacts before sintering at 9 kN (approx. 280 MPa) and 120° C. for 24 h. EIS was collected from 1 MHz to 100 mHz under an applied force of approx. 2 kN (63 MPa). The applied pressure facilitates densification of the solid electrolyte and reduces interfacial resistances, resulting in more 65 reproducible data from cell to cell. We do not expect any changes in the lattice parameters at these pressures because

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isostructural FePS<sub>3</sub> requires pressures of orders of magnitude >2 GPa to cause meaningful changes in lattice parameters. Sequential spectra were collected until the Nyquist plots overlaid, indicating steady-state behavior. EIS was collected from 60 to 90° C. at 10° C. increments with equilibration steps at each temperature. To check the stability of the Zn—ZnPS<sub>3</sub> interface after EIS measurements at temperature, we characterized the disassembled metal surface with Raman spectroscopy and X-ray diffraction and observed no evidence of decomposition products (see FIGS. 18, 19, and 20A-20B).

Representative Nyquist plots at each temperature are shown in FIG. 4A. The Nyquist curves are fit with the equivalent circuit shown as an inset in FIG. 4B to extract the resistivity and capacitance of each feature. The constant phase element models the experimental data better than a capacitor due to the rough interfaces between the pressed ZnPS<sub>3</sub> powder and polished Zn. The data are well described by the model, as shown by the good agreement between the fits and data in FIG. 4A. The two RC features are expressed as two distinct semicircles in the Nyquist plot, one in the high-frequency region and the other at low frequencies. The high frequency feature (lower Z') is shown in greater detail in FIG. 4B.

Each feature of the Nyquist plot can be attributed to distinct ionic conduction pathways within the cell. As the cell is composed of ZnPS<sub>3</sub> pressed between two polished, non-blocking Zn electrodes, there are three possible pathways that would give rise to an RC element in the Nyquist plots: (1) Zn<sup>2+</sup> conduction through bulk ZnPS<sub>3</sub>, (2) Zn<sup>2+</sup> conduction at ZnPS<sub>3</sub>—ZnPS<sub>3</sub> grain boundaries, and (3) Zn<sup>2+</sup> conduction at the ZnPS<sub>3</sub>—Zn interface. To assign the features in the Nyquist plots to physical processes, it is useful to rationalize the magnitude of the capacitance in the equiva-35 lent circuit. 46 The capacitance of the high-frequency RC feature is approximately  $10^{-9}$  F, whereas the lower-frequency feature has a capacitance of approximately  $10^{-7}$  F. Due to the low capacitance of the high-frequency feature, we ascribe this feature to the bulk ionic conductivity in ZnPS<sub>3</sub>, 40 which agrees well with interpretations of Nyquist plots obtained for Li<sup>+</sup> solid-state ion conductors.<sup>47</sup> The lowfrequency feature is then attributed to either ZnPS<sub>3</sub>—ZnPS<sub>3</sub> grain boundaries or ZnPS<sub>3</sub>—Zn interface. Previous work on solid state Li<sup>+</sup> conductors attributes the lower-frequency feature to grain boundaries.<sup>47</sup>

The conductivity measured for five replicate cells is plotted as  $In(\sigma T)$  vs  $T^{-1}$  in FIGS. 4C-4D. The conductivity values vary from cell to cell, with values at 60° C. ranging from  $10^{-8}$  to  $10^{-6}$  S cm<sup>-1</sup>, likely due to microstructural differences at the Zn—ZnPS<sub>3</sub> interface and the possible anisotropic conduction pathways due to the layered crystal structure of ZnPS<sub>3</sub>. A linear fit of the In( $\sigma$ T) vs T<sup>-1</sup> data, shown in FIG. 4B, allows for the activation energy to be calculated using the following Arrhenius-type relationship: 55  $In(\sigma T) = -(E_{\alpha})/RT + In(A)$ . The Arrhenius-type relationship includes the Meyer-Neldel compensation, which accounts for temperature-activated hopping of the mobile species in intrinsic ion conductors, manifested in the prefactor term.<sup>48</sup> Although the conductivity values vary from cell to cell, the E<sub>a</sub> obtained from the temperature dependent data is much more consistent since the systematic error is carried through the temperature series. The  $E_a$  associated with the grain boundary/interface conductivity E<sub>a</sub> is 666±150 meV (FIG. **4**C) and the  $E_a$  associated with bulk conductivity is  $351\pm99$ meV (FIG. 4D). The E<sub>a</sub>'s reported here are the averages of five replicate cells with the standard deviation representing the cell-to-cell error. We note that the variation observed

from cell to cell highlights the need for replicate experiments to be reported along with the error.

To determine the origin of conductivity, we first need to rule out electronic contributions. The band structure of ZnPS<sub>3</sub> calculated using the Perdew-Burke-Ernzerhof (PBE) 5 functional to describe exchange and correlation gives a wide, indirect band gap of 2.13 eV (the band structure is shown in FIG. 17). We note that the actual band gap is likely wider as DFT-PBE underestimates band gaps. Additionally, the bulk electronic conductivity of ZnPS<sub>3</sub> was previously 10 reported as <10<sup>-9</sup> S cm<sup>-1</sup>.<sup>49</sup> We measured the electronic resistance of the pellet after annealing with a two-point probe to be >20 M $\Omega$ , suggesting that the electrolyte pellet itself remains electronically insulating. We note that the pellet is annealed at higher temperature and the same 15 pressure as the EIS measurements to prevent any changes to the material during EIS, such as the introduction of defects. To further confirm that the temperature range at which EIS is measured does not affect the ZnPS<sub>3</sub> structure, we characterized the material by powder XRD and Raman spectroscopy as a function of temperature and observed no changes (see FIGS. 18, 19, and 20A-20B). Together, these observations lead us to rule out any contributions from electronic conductivity. Therefore, the conductivity measured from impedance is ionic. Although highly unlikely, any contribution to conductivity from P can easily be measured by 25 determining the spin-lattice relaxation  $T_1$  with  $^{31}P$  NMR. Indeed, the T<sub>1</sub> for P measured by an inversion recovery NMR experiment is 1000 s, ruling out any mobility of the P nuclei in the material. Ideally, we would like to measure <sup>67</sup>Zn NMR to obtain nuclei-specific information about the <sub>30</sub> Zn<sup>2+</sup> mobility, but <sup>67</sup>Zn is a low γ, quadrupolar nucleus, making it very difficult to obtain information specific to mobility. However, the electronically insulating nature of ZnPS<sub>3</sub> coupled with the knowledge that P is immobile and S anions are not regarded as mobile suggests that the ionic conductivity arises from mobile Zn<sup>2+</sup>.

The bulk  $E_a$  value is comparable to various garnet-structured lithium ion conductors such as  $\text{Li}_7\text{GaLa}_3\text{Zr}_2\text{O}_{12}$  (320 meV). The value is also comparable to the Mg ion conductor  $\text{MgSc}_2\text{Se}_4^{\ 16}$  (375 meV) and is substantially lower than the reported value for  $\text{Zn}^{2+}$  conduction in  $\text{ZnZr}_4$  40 (PO<sub>4</sub>)<sub>6</sub> 30 (1300 meV), as well as other Zn conductors proposed theoretically. A comprehensive table of activation energies either measured or calculated for divalent ions is shown able 3.

First-Principles Study of the Ionic Conductivity Mechanisms. Nudged elastic band (NEB) calculations based on DFT provide supplementary evidence of Zn<sup>2+</sup> mobility in ZnPS<sub>3</sub> and give insights into the conduction mechanism. NEB calculations provide access to the energy barriers associated with ionic diffusion by placing the atom along a predefined path and relaxing the structure at intermediate locations ("images") along the path, under the constraint of bands between the images. DFT-PBE over-estimates the c lattice parameter associated with the van der Waals gap of ZnPS<sub>3</sub>. Here, the PBE-D2 exchange-correlation functional was used to account for van der Waals forces, which reflects experimental data for the c lattice parameter more accurately. A comparison of the experimental and calculated lattice parameters is shown in Table 4.

Because of the layered nature of ZnPS<sub>3</sub>, we investigate two possible classes of Zn<sup>2+</sup> conduction: (1) interlayer conduction of Zn<sup>2+</sup> interstitial defects in the van der Waals gap and (2) hopping between Zn vacancies within the layers, which we refer to as intralayer diffusion pathways. We first discuss the diffusion of Zn<sup>2+</sup> interstitial defects in the van der Waals gap (interlayer). Evaluation of possible charge neutral tetrahedral and octahedral interstitial sites yields four 65 stable sites. Three of the interstitial sites are distorted tetrahedra. The two most stable sites are nearly identical,

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with very similar formation energies under Zn-rich conditions of 1.43 and 1.37 eV and thus we only consider the most stable site. The other tetrahedral site has a formation energy of 1.81 eV. The last site is octahedral with a formation energy of 2.20 eV. Details on the coordination environment and formation energies can be found in FIGS. 10A-10D.

The energy barriers incurred upon migration between the interlayer interstitial sites were evaluated with NEB. Because of the connectivity of the interstitial sites, two pathways define the migration between the three sites. The energy barrier associated with both pathways is defined by a similar transition state encountered upon the diffusion of Zn from a tetrahedral interstitial. The energy barrier is approx. 1 eV in both cases, much larger than the experimentally measured activation energy of 351±99 meV. Due to the high barrier, it is unlikely that interlayer diffusion is the mechanism for Zn conduction. Further discussion surrounding the interlayer migration pathways and the associated energy barriers can be found in FIGS. 11 and 12.

Next, we study Zn diffusion within the layer via vacancy hopping. The structure is first relaxed with the inclusion of a charge neutral Zn vacancy (V<sub>Zn</sub>) to obtain the initial structural parameters, and the result is shown in FIG. 5A. The monoclinic structure of the material results in a distortion of the hexagonal Zn sublattice, resulting in two unique Zn sites nearest to the vacancy. Two neighboring Zn sites are distorted more significantly toward the vacancy (labeled Zn' in FIGS. 5A-5D), whereas the third Zn site remains less distorted (labeled Zn' in FIGS. 5A-5D). The coordination of Zn" is slightly off-centered in the octahedron toward the vacancy, resulting in two longer Zn—S contacts (2.70 and 2.73 Å), compared to the longest Zn—S contact of 2.62 Å at the Zn' site.

With the initial structure in hand, we can now predict possible Zn diffusion pathways and calculate the associated energy barriers with NEB. The calculated energy barriers along with the associated diffusion paths are shown in FIGS. **5**B-**5**D. All intralayer diffusion pathways involve Zn diffusion to a neighboring edge-shared octahedron including (1) diffusion directly through the edge (path a) and/or (2) diffusion through the faces of the octahedra (path b and path c). FIG. **5**B shows the diffusion pathway for Zn' traversing directly through the edge. The coordination of Zn in the transition state of the path (at the edge) is an extremely distorted octahedron with two short (2.255 Å) and four long (2.956 Å) Zn—S contacts and significant bond angle distortion ranging from 68 to 112°. The bond lengths and bond angles are tabulated in Table 2. The energy of the transition state in path a is 456 meV. The direct pathway was also calculated for Zn" but it relaxed to a path through the faces of the octahedra (vide infra).

TABLE 2

Structural Parameters of the Different Transition
States of ZnPS<sub>3</sub> Calculated Using NEB

		bond leng	ths and angles a	t the transition	on state
5 _		initial	path a	path b	path c
	Zn—S (Å)	2.541 (2x) 2.565 (2x) 2.579 (2x)	2.255 (2x) 2.956 (4x)	2.246 2.279 2.631 2.639	2.262 2.292 2.624 2.659
_	P—S (Å) P—P (Å) ∠SPP Ea (meV)	2.005 2.216 106.5	2.034 2.229 108.6 456	2.039 2.032 2.227 111.2 424	2.033 2.033 2.225 111 316

Next, we examine diffusion through the faces of the edge-sharing octahedra. Movement of an ion between two edge-sharing octahedra is suggested to occur through the

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studied with re-

faces in the case of Li<sup>+</sup> conductors,<sup>52</sup> Na<sup>+</sup> intercalation cathodes,<sup>53</sup> and Mg<sup>2+</sup> intercalation cathodes.<sup>54</sup> In the ZnPS<sub>3</sub> structure, a simple approximation of the aforementioned pathway would result in three intermediate coordination geometries shown pictorially in FIG. 16: (1) three coordi- 5 nate Zn (squeezing through the face), (2) four coordinate Zn (between both faces), and (3) a final three coordinate Zn (squeezing through the face of the adjacent octahedron). The energy barriers associated with diffusion through the face of the octahedra were calculated by NEB for both Zn' and Zn", path b and path c, respectively, and are shown in FIGS. **5**C-**5**D. The coordination geometries of Zn in the transition states are extremely distorted tetrahedra. In path b, the coordination around the Zn at the transition state is made up of two short Zn—S bonds (2.246, 2.279 Å) and two long Zn—S bonds (2.631, 2.639 Å). The coordination around the 15 Zn at the transition state in path c is similar to slightly longer Zn—S contacts (2.262, 2.292, 2.624, and 2.659 Å). The structural parameters of the three transition states are summarized in Table 2. For reference, the Zn—S contacts in sphalerite and wurtzite ZnS are approx. 2.34 Å (tetrahedral) and are 2.5-2.6 Å in ZnPS<sub>3</sub> (octahedral). The bond angles in the distorted tetrahedral transition state range from 77 to 160° in path b and 76 to 162° in path c. The energy of the transition state is 424 and 316 meV above the ground state for path b (Zn') and path c (Zn"), respectively. The diffusion of Zn" results in a lower energy barrier compared to that of 25 Zn'. The energy barrier is lower for Zn", likely because the S—S distance at the shared octahedral edge is larger compared to that for Zn' (3.95 Å for Zn\ compared to 3.88 Å for Zn').

Bulk Zn<sup>2+</sup> diffusion in polycrystalline ZnPS<sub>3</sub> involves all 30 possible pathways but is dominated by the lowest energy pathway, as statistical thermodynamics suggests that pathways with lower energy barriers are more easily overcome compared to those with higher barriers. Within a single grain, we thus expect Zn<sup>2+</sup> to diffuse predominately along 35 path c, with a barrier of 316 meV. Indeed, the calculated barrier of 316 meV compares well with the experimentally measured value of 351±99 meV. Furthermore, for single crystalline ZnPS<sub>3</sub>, we would expect the measured activation energy to be direction-dependent since path c only allows for 40 diffusion along the x-direction in FIGS. 5A-5D.

Both the calculated and measured energy barriers associated with Zn<sup>2+</sup> diffusion are very low for divalent ion diffusion. To understand why the ZnPS<sub>3</sub> structure supports such a low activation energy, we evaluated the structural 45 distortions associated with the three pathways of Zn<sup>2+</sup> diffusion via vacancy hopping within the layer. Although the coordination around the Zn atom changes significantly along the pathway as discussed above, changes to the coordination of the nearest neighboring  $Zn^{2+}$  and  $[P_2S_6]^{4-}$  polyanions are 50 relatively small. The P—P bond, which one may intuitively expect to stretch as the Zn<sup>2+</sup> moves within the layer, only increases by approx. 0.02 Å. Additionally, the P—S bonds lengthen by approx. 0.02 Å as the Zn<sup>2+</sup> moves into the transition state directly between two adjacent polyanions. 55 The S—P—P bond angle, however, clearly increases from 106.5 to 108-111° when Zn<sup>2+</sup> is in the transition state in the various pathways. The relative changes to the  $[P_2S_6]^{4-}$ polyanion from the static structure to the transition state (highest energy state) for all three paths are shown in FIGS. 60 **6A-6**D. The bond angle distortion is enabled by the covalent nature of the polyanion within the layer and lack of charge density in the neighboring van der Waals gap, easily accommodating the impingement of S. Interestingly, the displacement of S into the interlayer space concomitant with Zn 65 motion is reflected in the low-frequency Raman mode shown in FIG. 3B. The relationship between ionic mobility

and phonons was recently studied with respect to lattice dynamics and phonons in  $\text{Li}_3\text{XQ}_4$  (X=P, Ge, Sn; Q=O, S), indicating clear correlations between Li vibrational energies and ionic mobility.

Conclusions: ZnPS<sub>3</sub> was prepared through traditional solid-state means and structurally and spectroscopically characterized to evaluate its properties as a solid-state divalent cation conductor. The activation energy of Zn<sup>2+</sup> conduction in the bulk is very low for a divalent cation, 351±99 meV, which is on par with various garnet-based Li<sup>+</sup> ion conductors<sup>51</sup> and significantly lower than the reported Zn<sup>2+</sup> conductors measured at >500° C.<sup>30</sup> First-principles calculations indicate that the ionic conductivity of the Zn<sup>2+</sup> occurs via a vacancy-hopping mechanism mediated by the flexibility of the  $[P_2S_6]^{4-}$  polyanion. The  $[P_2S_6]^{4-}$  distorts into the interlayer van der Waals gap without hindrance from the adjacent layer to accommodate transition states during Zn<sup>2+</sup> diffusion. The apparent need for structural flexibility may provide a functional design principle on which to base future solid-state divalent cation conductors for batteries based on metals beyond Li<sup>+</sup>, such as Mg<sup>2+</sup> and Zn<sup>2+</sup>. Future work will focus on the chemically tunable nature of this family of materials to enhance the ionic conduction properties, considering both the anion polarizability and local and defect structure surrounding the mobile cation.

Materials and Methods:

Material Preparation. Synthesis. ZnPS<sub>3</sub> was prepared using traditional solid-state methods from Zn metal powder (Alfa Aesar, 99.9%), P<sub>255</sub> (Acros Organics, >98%), and elemental sulfur (Acros Organics, >99.5%) in an Ar-filled glovebox without further purification. The Zn, P<sub>2</sub>S<sub>5</sub>, and S<sub>8</sub> were combined in a 2:1:1 molar ratio and ground thoroughly using a mortar and pestle. The reactants were then densified into pellets and sealed in a vitreous silica ampoule under vacuum (<10 mtorr). The reaction vessel was then placed in a box furnace, heated to 400° C. at a rate of 2° C. min<sup>-1</sup>, and allowed to react at 400° C. for 24 h, at which point the furnace was allowed to cool to ambient temperature and yield an off-white product. All further manipulations of the material were executed under an inert Ar atmosphere to prevent hydrolysis of the ZnPS<sub>3</sub> over time.

Material Characterization. Powder X-ray Diffraction. ZnPS<sub>3</sub> was sealed in a glass capillary (Hampton Research, 0.7 mm o.d.) to prevent hydrolysis upon exposure to the atmosphere. The silica capillary was placed in a polyimide capillary to collect high-resolution synchrotron powder X-ray diffraction data. The diffraction data were collected on beam line 11-BM-B (λ=0.4126820 Å) of the Advanced Photon Source at Argonne National Lab.<sup>36</sup> The data were quantitatively fit with the Rietveld method using EXPGUI/GSAS.<sup>56,57</sup> The crystal structure was visualized using Vesta.<sup>58</sup> Temperature-dependent PXRD was collected using a PANalytical X'Pert Pro diffractometer outfitted with an Anton Parr high-temperature stage under a flowing N<sub>2</sub> gas.

Solid-State Magic Angle Spinning Nuclear Magnetic Resonance Spectroscopy. <sup>31</sup>P MAS ssNMR spectra were acquired using a Bruker DSX-500 spectrometer at 202.4 MHz in a 4 mm ZrO rotor. The spectra were referenced to an external 85% H<sub>3</sub>PO<sub>4</sub> standard at 0 ppm. A spinning speed of 8 kHz was used, and the spectra were gathered after applying a 1.6 µs to 90° pulse. T<sub>1</sub> was measured with an inversion recovery experiment. The sample was spun at 8 kHz, and the contact time was varied from 1 to 2000 s. In(1–I/I<sub>0</sub>) was plotted against contact time, and the data were fit with a least-square regression line, where the slope equals 1/T<sub>1</sub>.

Raman Spectroscopy. Raman spectroscopy was measured using a Horiba Instruments XplorRA PLUS Raman Spectrometer equipped with 532 nm laser. The sample was mounted on a glass microscope slide and covered with a polyimide tape; the spectra were obtained through the glass 5 slide. The signal was averaged over 200 acquisitions lasting 1 s each with a 50 μm slit and 500 μm hole. The power of the laser was kept between 1 and 10% to prevent local heating and sample degradation. Temperature-dependent Raman spectroscopy was measured using a copper-heating 10 mantle on an IKA hot plate with an integrated thermocouple. The sample was sealed in a tube during the measurements to prevent reactions with air and water.

Electrochemical Impedance Spectroscopy. EIS measurements were collected using a Bio-Logic VMP3 multichannel 15 potentiostat. Symmetric cells were assembled in 0.25" i.d. stainless steel Swagelok cells in an Ar-filled glovebox. The stainless steel plungers and nonblocking Zn electrodes were insulated from the barrel of the cell using a 0.005"-thick polyimide film and nylon ferrules. Zn electrodes were pol- 20 ished with 9, 3, and 1 µm diamond suspensions. Approximately 20 mg of ZnPS<sub>3</sub> was added directly to the Swagelok cell on top of the Zn electrode. The second Zn electrode was then carefully positioned in the cell. The cell was then sealed with the other stainless steel plunger and nut. The assembled 25 symmetric cells were sintered under 9 kN of force as measured by an in-line load cell at 120° C. for 24 h in a convection oven. The force applied to the cells was then decreased to 2 kN, and EIS was measured at different temperatures in a convection oven, allowing the measured 30 signal to equilibrate at each temperature. The EIS spectra were collected using a sinusoidal voltage amplitude of 50 mV in a frequency range of 1 MHz to 100 mHz and averaged over 20 measurements. The data were fit to an equivalent circuit using ZFit in the EC-Lab software.

Theoretical Methods. Lattice Vibrations and Raman Calculations. We carried out density functional theory (DFT) calculations using Quantum ESPRESSO (QE) code. 59 We used the local density approximation (LDA),<sup>60</sup> together with ONCVPSP code. <sup>61</sup> Å plane-wave basis with a kinetic energy cutoff of 80 Ry and a 6×6×6 Monkhorst-Pack k-point grid are employed. The structure of the primitive cell, including its lattice parameters and atomic positions, is relaxed until the force on each atom is less than  $10 \text{ meV A}^{-1}$ . The detailed 45 values of the experimental and computed lattice constants are as follows:  $a_{exp}=5.97065$  Å,  $a_{calc}=5.84453$  Å;  $b_{exp}=10.34012$  Å,  $b_{calc}=10.13356$  Å;  $c_{exp}=6.75508$  Å,  $c_{calc} = 6.57075 \text{ Å}; \ \beta_{exp} = 107.12 \text{ Å}, \ \beta_{calc} = 105.42.$ 

The Raman frequencies of the vibration modes at the r 50 point are computed from density functional perturbation theory<sup>62</sup> using a 3×3×3 k-point grid. Nonresonant Raman cross sections are computed from Raman tensors, which are obtained from the second derivative of the electronic density with respect to a uniform electric field. Both the Raman 55 frequencies and tensors are computed using the QE PHonon package.<sup>59</sup> Compared to the experimental data, the computed Raman frequencies are underestimated due to the fact that we use the LDA together with relaxed (as opposed to experimental) lattice parameters. For the visualization, all of 60 the ab initio Raman frequencies are scaled by 4.2%, a scaling factor determined by matching the computed and experimental frequencies of the strongest peak observed in the experimental spectrum (389 cm<sup>-1</sup>). The Raman modes are visualized using Jmol.<sup>64</sup>

Nudged Elastic Band Calculations. The migration barrier is calculated using the climbing-image NEB method, 65,66 as

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implemented based on the VASP code. 67,68 Total forces are converged to within 5 meV  $Å^{-1}$  in the climbing-image NEB calculations. The total forces for the end images are equivalent to Hellman-Feynman forces. The total forces for intermediate images are a combination of projected Hellman-Feynman forces and string forces. The total forces for the image of highest energy correspond to Hellman-Feynman forces with the component along the tangent inverted.<sup>65</sup> Kohn-Sham states are expanded into a plane-wave basis with a cutoff of 600 eV, and the generalized gradient approximation by Perdew, Burke, and Ernzerhof is used to describe exchange and correlation, with dispersion correction by Grimme et al. 69,70 The Brillouin zone is sampled with a uniform 4×4×4 Monkhorst-Pack mesh, and the electron-ion interaction is described by the projector-augmented wave technique.<sup>71</sup> For the 80 atom cell used here, no further relaxation is observed for larger plane-wave cutoff energy or denser k-point mesh. The number of images is chosen to ensure convergence of the climbing-image NEB calculation. Zn diffusing within the metal layer is subject to a simpler potential energy surface, and, therefore, a smaller number of images are sufficient. All simulations for the defect system are performed for a neutral cell.

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Supplemental Materials to Example 1:

Description of interlayer sites and migration pathways: To evaluate the possibility of Zn<sup>2+</sup> conduction within the van der Waals gap of ZnPS<sub>3</sub>, we must first determine the stable interstitial sites from which the Zn<sup>2+</sup> diffuses. Four stable interstitial sites exist in the interlayer space, three of which are distorted tetrahedra. Such tetrahedral interstitials can occur in two unique configurations, each face sharing with an adjacent layer (tet<sub>1</sub> and tet<sub>2</sub>). The third tetrahedral site (tet<sub>3</sub>) shares edges with both layers and the Zn is more centered within the van der Waals gap. The final interlayer interstitial site is octahedral (oct), sharing edges with both Kanno, R.; Maglia, F.; Lupart, S.; Lamp, P.; Shao-Horn, 35 the P<sub>2</sub>S<sub>6</sub> polyanion and Zn octahedron within the layer. Of the four interstitial sites, tet<sub>1</sub> and tet<sub>2</sub> are the most energetically favorable with formation energies of 1.43 eV and 1.37 eV, respectively. Tet<sub>3</sub> and oct are higher in energy, with formation energies of 1.81 eV and 2.20 eV, respectively. The four interstitial coordination environments are shown in FIGS. 10A-10D.

> The expected, simple pathway between tet<sub>1</sub> and tet<sub>2</sub> is indirect, such that tet<sub>3</sub> and oct lie along the migration pathway between them. Thus, four direct migration pathways exist between stable interstitial sites: tet<sub>1</sub>-tet<sub>3</sub>, tet<sub>1</sub>-oct, tet<sub>2</sub>-tet<sub>3</sub> and tet<sub>2</sub>-oct. Because the coordination geometry of tet<sub>1</sub> and tet<sub>2</sub> are very similar and the formation energies are comparable, we only consider the tet<sub>2</sub>-tet<sub>3</sub> and tet<sub>2</sub>-oct direct pathways.

The energy barrier associated with both tet<sub>2</sub>-tet<sub>3</sub> and tet<sub>2</sub>-oct is defined by a similar transition state encountered upon diffusion of Zn from the tet<sub>2</sub> interstitial in images 1-4 in FIGS. 11A-11B and FIGS. 12A-12B. The images along the path leading to the transition state converge to structures similar to the initial guesses (the initial guesses are shown in orange in FIGS. 11A-11B and FIGS. 12A-12B). To obtain the initial guesses we used relaxed configurations from a more coarse NEB calculation between initial and transition state, and linear interpolation for images between transition and final state. The energy barrier is approx. 1 eV in both cases, much larger than the experimentally measured activation energy of 350 meV±99 meV. Due to the high barrier, it is unlikely that interlayer diffusion is mechanism for Zn conduction.

We note that the diffusion path becomes implausible after the transition state, with the converged structures relaxing far from the initial guess yielding meandering pathways

across the complex inter-layer potential energy landscape. For example, along the path between tet<sub>2</sub> and oct, Zn diffuses away from the final images before it curves back to it (images 5-8 in FIGS. 11A-11B). We attribute this to the large structural changes in the surrounding P and S atoms as Zn diffuses, which complicates the energy landscape surrounding the interstitial Zn atom. Additionally, the large changes in the structure and motion of the Zn atom away from the initial image make the convergence of the NEB calculation difficult, requiring many intermediate images. For this, we converge the maximum force on atoms near the peak of the energy barrier, i.e. the transition state, to within 10 meV/Å. We allow forces of up to 50 meV/Å for images past the transition state, where the energy landscape is complicated. This is still accurate enough, but reduces the computational

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cost for these slowly converging configurations. These simulations were carried out using a uniform 2×2×2 Monkhorst-Pack mesh to sample the Brillouin zone, which is justified by the very small difference from results of 4×4×4 mesh for initial and end images (<1 meV/atom for total energy and <10-4 Å for maximum atomic displacement).

We also note that two different functionals had to be used for the Raman calculation and NEB calculations, LDA and PBE-D2, respectively. We employed the LDA functional for the Raman calculation because Quantum Espresso (QE) does not support Raman spectrum calculations using PBE-D2 functionals. Comparison of vibrational frequencies computed with both functionals yields comparable results, thus supporting the accuracy of the Raman calculation from the LDA functional.

TABLE 3

	mobile	11 a				
material	ion	Ea (meV)	Temperature range (K)	technique	Ref.	
ZnPS3	Zn2+	350 ± 99	333-363	EIS	this work	
	Zn2+	316-456		NEB	this work	
ZnSc2S4	Zn2+	789		NEB	1	
ZnY2S4	Zn2+	901		NEB	1	
ZnInS4	Zn2+	827		NEB	1	
ZnSc2Se4	Zn2+	715		NEB	1	
ZnY2Se4	Zn2+	791		NEB	1	
ZnIn2Se4	Zn2+	714		NEB	1	
ZnZr4(PO4)6	Zn2+	1389	773-1023	EIS	2	
ZnZr4(PO4)6	Zn2+	933	1053-1273	EIS	2	
ZnZr(PO4)2	Zn2+	1316-1482	773-1023	EIS	2	
Zn4Zr(PO4)4	Zn2+	1316-1482	773-1023	EIS	2	
Zn5Zr2(PO4)6	Zn2+	1316-1482	773-1023	EIS	2	
La0.55Li0.0037Zn0.15TiO2.98	Li+?	470	285-500	EIS	3	
MgSc2S4	Mg2+	415	200 000	NEB	1	
MgY2S4	Mg2+	360		NEB	1	
MgIn2S4	Mg2+	488		NEB	1	
WIGHI254	Mg2+	375		NEB	1	
MgSc2Se4	Mg2+	380	600-1800	AIMD	1	
lvigbc2bc+	Mg2+	$370 \pm 90$	250-475	25Mg	1	
MaV2Se4	Ma2+	361		NMR NEB	1	
MgY2Se4	Mg2+		600 1900		1	
Mala 20 a4	Mg2+	326 522	600-1800	AIMD	1	
MgIn2Se4	Mg2+	532		NEB	1	
MgSc2Te4	Mg2+	414		NEB	1	
MgY2Te4	Mg2+	379	205 425	NEB	1	
Mg(BH4)(NH2)	Mg2+	1310	385-425	EIS	4	
MgZr(PO4)2	Mg2+	953	650-1400	EIS	5	
MgZr4(PO4)6	Mg2+	872	550-1400	EIS	5	
	Mg2+	1470	900-1500	31P NMR	6	
MgZr7(PO4)10	Mg2+	960	650-1400	EIS	5	
Mg2Zr5(PO4)8	Mg2+	900	550-1400	EIS	5	
Mg4Zr(PO4)4	Mg2+	1230	900-1400	EIS	5	
Mg5Zr2(PO4)6	Mg2+	1090	650-1400	EIS	5	
Mg7Zr(PO4)6	Mg2+	2005	1100-1400	EIS	5	
Mg0.7(Zr0.85Nb0.15)4P6O24	Mg2+	950	800-1500	31P NMR	6	
Mg1.4Zr4P6O24 +	Mg2+	1410	800-1500	31P NMR	6	
0.4Zr2O(PO4)2	-11-8-	1.10	000 1000		Ü	
Mg1.1(Zr0.85Nb0.15)4P6O24 + 0.4Zr2O(PO4)2	Mg2+	1280	800-1500	31P NMR	6	
` '	т:.	450	205 500	EIC	2	
La0.56Li0.02Mg0.16TiO3.01	Li+	<b>45</b> 0	285-500	EIS	3	
La0.55Li0.35TiO3	Li+	350	285-500	EIS	3	
Mg0.55Ti2S4	Mg2+	850	333	GAP	7	
Li0.54Ti2S4	Li+	270	333	GAP	7	
Ti2S4	Mg2+	615		NEB	8	
Ti2S4	Zn2+	900		NEB	8	
Mn2S4	Mg2+	515		NEB	8	
Mn2S4	Zn2+	800		NEB	8	

Comparison of calculated values from PBE and PBE-D2 functionals with experimental results			
	PBE	PBE-D2	experimental
a (Å)	6.014	5.953	5.971
b (Å)	10.411	10.314	10.34
c (Å)	7.701	6.804	6.755
Eg (meV)	1.96	2.13	
Ea a (meV)		456	
Ea b (meV)	424		
Ea c (meV)		316	
Ea measured (meV)			350 ± 99

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### Example 2: Design Principles for ZnPS<sub>3</sub> and Substituted Materials

Experimental design rules for electronically insulating, 55 divalent ion conductors do not exist yet. When attempting to study divalent ion conductivity in an electronic insulator, however, there is strong evidence from the divalent cathode literature that divalent ion conductivity in oxides is difficult due to the strong interaction between the M<sup>2+</sup> and the anion 60 lattice. Most oxides either show irreversible capacity or convert to MgO rather than intercalate Mg<sup>2+</sup>. We therefore began looking at sulfides. The most simple sulfide would be the binary sulfide, ZnS, for example, but it is unlikely with the close packed anion lattice in ZnS that Zn<sup>2+</sup> conductivity 65 would be achieved. The conductivity of Mg<sup>2+</sup> in MgS, for example, is predicted by theory to be very difficult due to

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high energetic barriers to ion diffusion. We therefore turned to ternaries and found the MPS<sub>3</sub> family of materials. The electronic conductivity of ZnPS<sub>3</sub> was already reported and fit the requirement of an electronic insulator. Furthermore, both the structural flexibility of the  $[P_2S_6]^{4-}$  and the native vacancies available due to the van der Waals gap were anticipated to be beneficial structural features. The van der Waals structure was thought to provide multiple possible ionic conduction pathways in the material, either within the metal-containing layer or through the van der Waals gap. Thiophosphates have exhibited high ionic conductivity for Li-containing materials, which is often attributed to the polarizable nature of the soft, sulfide anions. The chemically tunable nature of the MPS<sub>3</sub> family (as evidenced by the 15 previous section) allows for a wide range of structurally related materials to be formed, with the goal of developing structure-property relationships for divalent ion conductors.

A concentration of native, entropic, or intrinsic vacancies of metal cations in the MPS<sub>3</sub> materials disclosed herein when M does not include metal cation(s) other than divalent metal cations (i.e., when M is only divalent metal cations) can, for example, be on the order of  $10^{-20}$ /mol (e.g., less than  $10^{-19}$ /mol and greater than  $10^{-21}$ /mol). In some embodiments, native, entropic, or intrinsic vacancy concentration can vary with the method of deposition of the materials disclosed herein as well as with the quality, such as degree of crystallinity, of said materials. In some embodiments, the concentration of native, intrinsic, or entropic vacancies (of metal cations) in the materials and electrolytes disclosed herein is optionally selected from the range of  $10^{-16}$ /mol to  $10^{-25}$ /mol, optionally selected from the range of  $10^{-17}$ /mol to  $10^{-24}$ /mol, optionally selected from the range of  $10^{-18}$ /mol to  $10^{-23}$ /mol, optionally selected from the range of  $10^{-18}$ /mol to  $10^{-25}$ /mol, optionally selected 35 from the range of  $10^{-18}$ /mol to  $10^{-22}$ /mol, optionally selected from the range of  $10^{-19}$ /mol to  $10^{-23}$ /mol, optionally selected from the range of  $10^{-18}$ /mol to  $10^{-22}$ /mol, optionally selected from the range of  $10^{-19}$ /mol to  $10^{-22}$ / mol, and optionally selected from the range of  $10^{-19}$ /mol to 10<sup>-21</sup>/mol. Introduction of aliovalent (non-divalent) metal cation substituents at the M sites of the material's structure, such as, but not limited to, in the case of the material according to formula FX3, introduces additional divalent metal cation vacancies. For example, substituting Zn<sup>2+</sup> in ZnPS<sub>3</sub> with Al<sup>3+</sup> to a degree (e.g., forming Zn<sub>1-1.5</sub>,Al<sub>2</sub>PS<sub>3</sub>, where y is between 0 and 0.67) both adds  $Al^{3+}$  on some  $Zn^{2+}$ sites but also introduces Zn<sup>2+</sup> vacancies, such as due to charge balancing the material. Similarly, other aliovalent substituents, including but not limited to tetravalent metal 50 cations, can be used to tune (e.g., increase with respect to native entropic vacancy concentration) the vacancy concentration in the material.

In introducing vacancies into ZnPS<sub>3</sub>, we aimed to increase the available number of vacancy sites to which we attribute ionic conduction via hopping. Increasing the number of vacancies can increase the bulk ionic conductivity of the material. In this example, we sought to introduce vacancies without introducing electronic carriers by using trivalent cations with closed shell electronic configurations, such as Al<sup>3+</sup>, Ga<sup>3+</sup>, and In<sup>3+</sup>. While vacancies can increase the ionic conductivity, the Zn<sup>2+</sup> concentration in the material also needs to be relatively high so to not become carrierlimited at any interfaces or in the bulk. Thus, substituent concentrations were kept between 5% and 20%, corresponding to Zn concentrations ranging from 92.5% and 70%.

We have identified ZnPS<sub>3</sub> as an insulating, solid-state ion conductor. ZnPS<sub>3</sub> supports Zn<sup>2+</sup> ion diffusion with relatively

low activation energies, such as between 300 meV and 500 meV. Solid-state ion conductors are useful for a host of technologies including batteries and fuel cells, to name a few. Insulating solid-state ion conductors are candidates for solid electrolytes that bypass the safety limitations imposed 5 by conventional, flammable, liquid, organic electrolytes. A demonstration of an insulating divalent ion conductor at or slightly above room temperature has not yet been reported.

ZnPS<sub>3</sub> and related materials can support ion diffusion at room temperature.

We prepare a host of new materials of the form  $Zn_{1-x}M_xPS_3$  and  $Zn_{1-0.5x}M_xPS_3$  to enhance the conductivity and possibly lower the activation energy. Likewise, substituted and unsubstituted MgPS<sub>3</sub> is can be a Mg<sup>2+</sup> cation conductor.

Relevant literature on other reported divalent ion conduc- 15 tors:

Magnesium Borohydride Based Materials

Mg(BH<sub>4</sub>)(NH<sub>2</sub>): Magnesium borohydride amide exhibits Mg<sup>2+</sup> ionic conduction with a high activation barrier of 1.31 eV. [Higashi, et al, 2013, dx.doi.org/10.1039/C3CC47097K] 20

 $Mg(en)_x(BH_4)_y$ : Magnesium ethylene diamine borohydrides with varied anion stoichiometries are reported, with activation barriers of 0.9 eV-1.6 eV. [Roedern, et al, 2017, dx.doi.org/10.1038/srep46189]

Zirconium Phosphate Materials

MgZr<sub>4</sub>(PO<sub>4</sub>)<sub>6</sub>: Magnesium zirconium phosphate exhibits Mg<sup>2+</sup> ionic conduction at elevated temperature (300-1000° C.) with a high activation barrier of 0.87 eV. A number of other materials in the Mg—Zr—PO<sub>4</sub> family are also reported with higher activation barriers to ionic conduction. 30 [Ikeda, et al, 1987, dx.doi.org/10.1016/0167-2738(87) 90091-9]

ZnZr<sub>4</sub>(PO<sub>4</sub>)<sub>6</sub>: The material shows the highest conductivity out of a range of materials in the Zn—Zr—PO<sub>4</sub> family with various stoichiometries, with an ionic conductivity of 35 approx. 0.001 S cm<sup>-1</sup> at 900° C. The activation barrier for Zn conduction is approx. 1.3 eV. [Ikeda, et al, 1990, dx.doi.org/10.1016/0167-2738(90)90291-X]

Metal Organic Frameworks

Mg<sub>2</sub>(dobdc) and Mg<sub>2</sub>(dobpdc): The metal organic frameworks magnesium 2,5-dioxidobenzene-1,4-dicarboxylate (Mg<sub>2</sub>(dobdc)) and magnesium 4,4'-dioxidobiphenyl-3,3'-dicarboxylate (Mg<sub>2</sub>(dobpdc)) exhibit tunable cation conductivity up to 0.25 mS cm<sup>-1</sup> based on the introduced counteranion. Depending on the anion, the activation barrier 45 ranges from 0.1-0.19 eV. However, no strong evidence is shown to support that the observed ionic mobility is due to the Mg ions rather than coadsorbed solvent molecules or the anions present. [Aubrey, et al, 2013, dx.doi.org/10.1039/C3EE43143F]

MIT-20-Mg: Mg<sub>0.5</sub>[Cu2Cl2BrBTDD].8(PC) (BTDD=1, 2,3-triazolo[4,5-b], [4',5'-i])dibenzo-[1,4]dioxin, PC=propylene carbonate) exhibits modest ionic conductivity with an activation barrier of 0.37 eV. The Li analog exhibits mixed Li and anion conduction as indicated by a 55 transference number of 0.66, while no strong evidence to indicate that the Mg ions are the mobile species in the noted compound. [Park et al, 2017, dx.doi.org/10.1021/jacs.7b06197]

Polymers

PEO<sub>n</sub>:Mg(ClO<sub>4</sub>)<sub>2</sub> and PEO<sub>n</sub>:Zn(ClO<sub>4</sub>)<sub>2</sub>: Polyethylene oxide (PEO) loaded with Mg or Zn perchlorate and cast from methanol exhibit divalent ionic conductivity on the order of  $10^{-7}$  S/cm at 30° C. [Patrick et al, 1986, dx.doi.org/doi.org/ 10.1016/0167-2738(86)90309-7]

 $PVA/PAN:Mg(ClO_4)_2$ : Various levels of magnesium perchlorate with a of 92.5% polyvinyl alcohol and 7.5% poly-

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acrylonitrile polymer yield ionic conductivity values at 30° C. ranging from 10<sup>-8</sup> to 10<sup>-4</sup> S/cm, with activation barriers between 0.2 and 0.8 eV depending on the magnesium salt loading. [Manjuladevi, et al., 2017, dx.doi.org/10.1016/j.ssi.2017.06.002]

Example 3: Deposition and Stripping of Zn Using ZnPS<sub>3</sub> as a Solid Electrolyte

Zn metal can be reversibly deposited and stripped onto a Zn substrate using ZnPS<sub>3</sub> as a solid electrolyte. ZnPS<sub>3</sub> powder was assembled into symmetric cells with Zn electrodes. 2 kN of force was applied uniaxially to the cells, and the cells were heated to 120° C. A current density of 1 pA/cm<sup>-2</sup> was passed for 30 minutes in one direction then reversed to study the deposition and stripping characteristics of the cells. Initial deposition and stripping overpotentials range from 300-500 mV, with some cell-to-cell variation (FIG. 21). The overpotential increases as the cells cycle at the same current density.

Example 4: Substitution of Zn with Divalent and Trivalent Cations in ZnPS<sub>3</sub>

The MPS<sub>3</sub> structure is amenable to a range of metal substitutions. In ZnPS<sub>3</sub>, substitution of the alkaline earth element Mg can be achieved across the entire range of metal concentrations (FIG. 22). The reflections shift to higher 20 with increasing Zn concentration, corresponding to a contraction of the unit cell and structure. Substitution of Zn for Mg allows for tunable ionic carriers as well as tunable conduction pathways through the alteration of the lattice.

Phases with redox active, divalent cations such as the transition metals can be prepared while maintaining the MPS<sub>3</sub> lattice. Powder X-ray diffraction patterns of various mixed metal MPS<sub>3</sub> phases are shown in FIG. 23. Transition metals such as Co and Ni can be introduced into MgPS<sub>3</sub> and ZnPS<sub>3</sub> in order to provide redox-active metal centers to accommodate oxidation and reduction upon divalent cation deintercalation and intercalation, respectively. The materials maintain the MPS<sub>3</sub> structure with all substitutions.

To introduce vacancies into ZnPS<sub>3</sub>, aliovalent cations were substituted onto the Zn site in small quantities. For example, substitution of 1 equivalent of a trivalent cation will correspond to removal of 1.5 equivalents of divalent zinc ion in order to maintain charge neutrality. Thus, the substitution of closed shell, trivalent metals such as Al, Ga, and In was explored in order to also maintain the electronically insulating nature of ZnPS<sub>3</sub>. Powder X-ray diffraction 50 patterns of a range of trivalent substituted materials is shown in FIG. 24. The patterns are compared to the experimentally observed pattern of ZnPS<sub>3</sub>; no new Bragg reflections are observed that would correspond to the formation of crystalline impurities. Raman spectroscopy of the aliovalent substituted materials supports the formation of materials with the ZnPS<sub>3</sub> structure, as no new modes are observed (FIG. 25). Additionally, the substitution of various metals for Zn in ZnPS<sub>3</sub> does not change the position of the Zn translational modes or those corresponding to various vibrations of the  $[P_2S_6]^{4-}$  polyanion.

#### Example 5: Substitutions

The primary, or mobile, divalent metal cation (e.g., Zn<sup>2+</sup> in ZnPS<sub>3</sub>; e.g., Mg<sup>2+</sup> in MgPS<sub>3</sub>, etc.) can be substituted with one or more monovalent metal cations. For example, such a substitution can form a material according to formula FX10:

Zn<sub>1-n</sub>A<sup>1+</sup><sub>2n</sub>PS<sub>3</sub> (FX10), wherein n is greater than 0 and less than 0.5 and A<sup>1+</sup> is at least one monovalent metal cation. In the case of monovalent (A<sup>1+</sup>) substitution, generally no extra vacancies are introduced, since two monovalent cations will replace a single divalent cation. The first monovalent cation will replace the substituted Zn, and the second monovalent cation will go into the van der Waals gap of the material. The concentration of vacancies will remain dependent on entropy.

The primary, or mobile, divalent metal cation (e.g.,  $Zn^{2+}$  in  $ZnPS_3$ ; e.g.,  $Mg^{2+}$  in  $MgPS_3$ , etc.) can be substituted with one or more divalent metal cations. For example, such a substitution can form a material according to formula FX2:  $Zn_{1-x}A^{2+}_{x}PS_3$  (FX2), wherein x is greater than 0 and less than 1 and  $A^{2+}$  is at least one divalent metal cation other than 15 Zn. In the case of divalent ( $A^{2+}$ ) substitution, generally no extra vacancies are introduced. The divalent substituent will replace the substituted Zn. The concentration of vacancies will remain dependent on entropy.

The primary, or mobile, divalent metal cation (e.g.,  $Zn^{2+}$  20 in  $ZnPS_3$ ; e.g.,  $Mg^{2+}$  in  $MgPS_3$ , etc.) can be substituted with one or more trivalent metal cations. For example, such a substitution can form a material according to formula FX3:  $Zn_{1-1.5y}A^{3+}_{y}PS_3$  (FX3), wherein y is greater than 0 and less than 0.67 and  $A^{3+}$  is at least one trivalent metal cation. In the case of trivalent ( $A^{3+}$ ) substitution, generally 0.5 equivalents of vacancies are introduced for every one equivalent of trivalent substituent. The vacancies and the trivalent cations will replace  $Zn^{2+}$  in the metal layer. To explicitly define the vacancies, the equation can be stated as FX5:  $Zn_{1-1.5y}A^{3+}_{y}$  30  $E_{0.5y}PS_3$  (FX5), wherein E is a vacancy.

The primary, or mobile, divalent metal cation (e.g.,  $Zn^{2+}$  in  $ZnPS_3$ ; e.g.,  $Mg^{2+}$  in  $MgPS_3$ , etc.) can be substituted with one or more tetravalent metal cations. For example, such a substitution can form a material according to formula FX11:  $Zn_{1-2z}A^{4+}{}_zPS_3$  (FX11), wherein z is greater than 0 and less than 0.25 and  $A^{4+}$  is at least one tetravalent metal cation. In the case of tetravalent ( $A^{4+}$ ) substitution, generally one equivalent of vacancies are introduced for every one equivalent of tetravalent substituent. The vacancies and the tetavalent cations will replace Zn in the metal layer. To explicitly define the vacancies, the equation can be stated as formula FX12:  $Zn_{1-2z}A^{4+}{}_zE_zPS_3$  (FX12), wherein E is a vacancy.

# STATEMENTS REGARDING INCORPORATION BY REFERENCE AND VARIATIONS

All references throughout this application, for example patent documents including issued or granted patents or 50 equivalents; patent application publications; and non-patent literature documents or other source material; are hereby incorporated by reference herein in their entireties, as though individually incorporated by reference, to the extent each reference is at least partially not inconsistent with the 55 disclosure in this application (for example, a reference that is partially inconsistent is incorporated by reference except for the partially inconsistent portion of the reference).

The terms and expressions which have been employed herein are used as terms of description and not of limitation, 60 and there is no intention in the use of such terms and expressions of excluding any equivalents of the features shown and described or portions thereof, but it is recognized that various modifications are possible within the scope of the invention claimed. Thus, it should be understood that 65 although the present invention has been specifically disclosed by preferred embodiments, exemplary embodiments

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and optional features, modification and variation of the concepts herein disclosed may be resorted to by those skilled in the art, and that such modifications and variations are considered to be within the scope of this invention as defined by the appended claims. The specific embodiments provided herein are examples of useful embodiments of the present invention and it will be apparent to one skilled in the art that the present invention may be carried out using a large number of variations of the devices, device components, methods steps set forth in the present description. As will be obvious to one of skill in the art, methods and devices useful for the present methods can include a large number of optional composition and processing elements and steps.

As used herein and in the appended claims, the singular forms "a", "an", and "the" include plural reference unless the context clearly dictates otherwise. Thus, for example, reference to "a cell" includes a plurality of such cells and equivalents thereof known to those skilled in the art. As well, the terms "a" (or "an"), "one or more" and "at least one" can be used interchangeably herein. It is also to be noted that the terms "comprising", "including", and "having" can be used interchangeably. The expression "of any of claims XX-YY" (wherein XX and YY refer to claim numbers) is intended to provide a multiple dependent claim in the alternative form, and in some embodiments is interchangeable with the expression "as in any one of claims XX-YY."

When a group of substituents is disclosed herein, it is understood that all individual members of that group and all subgroups are disclosed separately. When a Markush group or other grouping is used herein, all individual members of the group and all combinations and subcombinations possible of the group are intended to be individually included in the disclosure. When a compound is described herein such that a particular isomer, enantiomer or diastereomer of the compound is not specified, for example, in a formula or in a chemical name, that description is intended to include each isomers and enantiomer of the compound described individual or in any combination. Additionally, unless otherwise specified, all isotopic variants of compounds disclosed herein are intended to be encompassed by the disclosure. For example, it will be understood that any one or more hydrogens in a molecule disclosed can be replaced with deuterium or tritium. Isotopic variants of a molecule are generally 45 useful as standards in assays for the molecule and in chemical and biological research related to the molecule or its use. Methods for making such isotopic variants are known in the art. Specific names of compounds are intended to be exemplary, as it is known that one of ordinary skill in the art can name the same compounds differently.

Certain molecules disclosed herein may contain one or more ionizable groups [groups from which a proton can be removed (e.g., —COOH) or added (e.g., amines) or which can be quaternized (e.g., amines)]. All possible ionic forms of such molecules and salts thereof are intended to be included individually in the disclosure herein. With regard to salts of the compounds herein, one of ordinary skill in the art can select from among a wide variety of available counterions those that are appropriate for preparation of salts of this invention for a given application. In specific applications, the selection of a given anion or cation for preparation of a salt may result in increased or decreased solubility of that salt.

Every cell, electrolyte, material, device, system, formulation, combination of components, or method described or exemplified herein can be used to practice the invention, unless otherwise stated.

Whenever a range is given in the specification, for example, a temperature range, a time range, or a composition or concentration range, all intermediate ranges and subranges, as well as all individual values included in the ranges given are intended to be included in the disclosure. It 5 will be understood that any subranges or individual values in a range or subrange that are included in the description herein can be excluded from the claims herein.

All patents and publications mentioned in the specification are indicative of the levels of skill of those skilled in the art to which the invention pertains. References cited herein are incorporated by reference herein in their entirety to indicate the state of the art as of their publication or filing date and it is intended that this information can be employed herein, if needed, to exclude specific embodiments that are 15 in the prior art. For example, when composition of matter are claimed, it should be understood that compounds known and available in the art prior to Applicant's invention, including compounds for which an enabling disclosure is provided in the references cited herein, are not intended to be included 20 (FX10), or (FX11): in the composition of matter claims herein.

As used herein, "comprising" is synonymous with "including," "containing," or "characterized by," and is inclusive or open-ended and does not exclude additional, unrecited elements or method steps. As used herein, "con- 25 sisting of' excludes any element, step, or ingredient not specified in the claim element. As used herein, "consisting essentially of' does not exclude materials or steps that do not materially affect the basic and novel characteristics of the claim. In each instance herein any of the terms "compris- 30" ing", "consisting essentially of" and "consisting of" may be replaced with either of the other two terms. The invention illustratively described herein suitably may be practiced in the absence of any element or elements, limitation or limitations which is not specifically disclosed herein.

One of ordinary skill in the art will appreciate that starting materials, biological materials, reagents, synthetic methods, purification methods, analytical methods, assay methods, and biological methods other than those specifically exemplified can be employed in the practice of the invention 40 without resort to undue experimentation. All art-known functional equivalents, of any such materials and methods are intended to be included in this invention. The terms and expressions which have been employed are used as terms of description and not of limitation, and there is no intention 45 that in the use of such terms and expressions of excluding any equivalents of the features shown and described or portions thereof, but it is recognized that various modifications are possible within the scope of the invention claimed. Thus, it should be understood that although the present 50 invention has been specifically disclosed by preferred embodiments and optional features, modification and variation of the concepts herein disclosed may be resorted to by those skilled in the art, and that such modifications and variations are considered to be within the scope of this 55 Ca<sup>2+</sup>, Fe<sup>2+</sup>, Mn<sup>2+</sup>, and any combination thereof. invention as defined by the appended claims.

We claim:

- 1. An electrochemical cell comprising:
- a positive electrode;
- a negative electrode; and
- a solid state electrolyte in ionic communication with the positive electrode and the negative electrode; wherein: the solid state electrolyte is characterized by formula (FX1):

 $MPS_3$ (FX1);

wherein M is one or more divalent metal cations and optionally metal cation vacancies; and

wherein at least one of said one or more metal cations is a divalent metal cation;

the electrolyte comprises a dicationic charge carrier characterized by a divalent ion conductivity selected from the range of  $10^{-8}$  to  $10^{-6}$  S/cm at  $60^{\circ}$  C.; and

the electrolyte is electrically insulating.

- 2. The electrochemical cell of claim 1, wherein the at least one divalent cation is Zn<sup>2+</sup>, Mg<sup>2+</sup>, Ca<sup>2+</sup>, or a combination thereof.
- 3. The electrochemical cell of claim 2, wherein the electrolyte is characterized by the formula ZnPS<sub>3</sub> or the formula MgPS<sub>3</sub>.
- 4. The electrochemical cell of claim 2, wherein M comprises Zn<sup>2+</sup> and at least one of divalent ion vacancies, a divalent metal ion, and an aliovalent cation.
- 5. The electrochemical cell of claim 2, wherein the electrolyte is characterized by formula (FX2), (FX3),

$$Zn_{1-x}A^{2+}_{x}PS_{3}$$
 (FX2);

$$Zn_{1-1.5y}A^{3+}_{y}PS_{3}$$
 (FX3);

$$Zn_{1-n}A^{1+}_{2n}PS_3$$
 (FX10); or

$$Zn_{1-2z}A^{4+}{}_{z}PS_{3}$$
 (FX11);

wherein:

A<sup>1+</sup> is at least one monovalent metal cation;

 $A^{2+}$  is at least one divalent metal cation other than Zn;

 $A^{3+}$  is at least one trivalent metal cation;

A<sup>4+</sup> is at least one tetravalent metal cation;

x is greater than 0 and less than 1;

y is greater than 0 and less than 0.67;

n is greater than 0 and less than 0.5; and

z is greater than 0 and less than 0.25. 6. The electrochemical cell of claim 5, wherein the electrolyte is characterized by formula (FX5) or (FX12):

$$Zn_{1-1.5y}A^{3+}_{y}E_{0.5y}PS_{3}$$
 (FX5); or

$$Zn_{1-2z}A^{4+}{}_{z}E_{z}PS_{3}$$
 (FX12);

wherein:

E is a divalent ion vacancy.

- 7. The electrochemical cell of claim 5, wherein y is greater than 0 and less than 0.3.
- 8. The electrochemical cell of claim 5, wherein  $A^{3+}$  is at least one trivalent metal cation.
- 9. The electrochemical cell of claim 5, wherein:  $A^{3+}$ comprises at least one metal cation selected from the group consisting of Al<sup>3+</sup>, Ga<sup>3+</sup>, In<sup>3+</sup>, V<sup>3+</sup>, and any combination thereof; and wherein  $A^{2+}$  comprises at least one metal cation selected from the group consisting of Mg<sup>2+</sup>, Ni<sup>2+</sup>, Co<sup>2+</sup>,
- 10. The electrochemical cell of claim 1, wherein the electrolyte is characterized by a divalent ion conductivity at a temperature less than 500° C.
- 11. The electrochemical cell of claim 1, wherein the divalent ion conductivity is conductivity of Zn<sup>2+</sup> ions in said electrolyte.
  - 12. The electrochemical cell of claim 1, wherein the electrolyte is characterized by an electrical conductivity of less than or equal to  $10^{-9}$  S/cm at  $21^{\circ}$  C.
  - 13. The electrochemical cell of claim 1, wherein the electrolyte is characterized by an electron band gap of at least 2 eV.

- 14. The electrochemical cell of claim 1, wherein the electrolyte's divalent ion conductivity is characterized by a bulk conductivity activation energy selected from the range of 100 to 600 meV.
- 15. The electrochemical cell of claim 1, wherein a crystal structure of the electrolyte comprises a layered structure and a van der Waals gap between layers, the van der Waals gap being at least 3 Å.
- 16. The electrochemical cell of claim 1, wherein a crystal structure of the electrolyte comprises  $[P_2S_6]^{4-}$  polyanions. 10
- 17. The electrochemical cell of claim 1, wherein the electrochemical cell is not a Li-ion cell and/or the electrolyte does not comprise Li ions during operation of the electrochemical cell.
- 18. The electrochemical cell of claim 1, wherein the 15 electrochemical cell is selected from the group consisting of a fuel cell, an air battery, all-solid state battery, and a hybrid electrolyte battery.
- 19. The electrochemical cell of claim 1, wherein the solid state electrolyte characterized by formula FX1 is a first solid 20 electrolyte; wherein the electrochemical cell comprises a hybrid electrolyte in ionic communication with the positive electrode and the negative electrode; and wherein the hybrid electrolyte comprises said first solid electrolyte and a second electrolyte.
- 20. The electrochemical cell of claim 1, wherein the solid state electrolyte is nonporous such that a liquid cannot flow therethrough.
- 21. The electrochemical cell of claim 1, wherein the electrochemical cell does not comprise a liquid electrolyte. 30

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