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Kim et al.

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(54) **AMINE-BASED COMPOUND AND ORGANIC LIGHT-EMITTING DEVICE INCLUDING THE SAME**

(2013.01); *H10K 85/631* (2023.02); *C07C 2603/18* (2017.05); *C07C 2603/40* (2017.05);
(Continued)

(71) Applicant: **Samsung Display Co., Ltd.**, Yongin-si (KR)

(58) **Field of Classification Search**

None
See application file for complete search history.

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(73) Assignee: **Samsung Display Co., Ltd.**, Yongin-si (KR)

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 499 days.

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(30) **Foreign Application Priority Data**
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(51) **Int. Cl.**
H01L 51/50 (2006.01)
H10K 85/60 (2023.01)
(Continued)

(57) **ABSTRACT**

(52) **U.S. Cl.**
CPC *H10K 85/633* (2023.02); *C07C 211/54* (2013.01); *C07C 211/56* (2013.01); *C07C 211/58* (2013.01); *C07C 211/59* (2013.01); *C07C 211/61* (2013.01); *C07D 209/88* (2013.01); *C07D 213/74* (2013.01); *C07D 307/91* (2013.01); *C07D 405/12* (2013.01); *C09K 11/025* (2013.01); *C09K 11/06*

An amine-based compound and an organic light-emitting device including the same are provided. The organic light-emitting device may include: a first electrode; a second electrode facing the first electrode; and an organic layer between the first electrode and the second electrode, the organic layer including an emission layer and at least one of the amine-based compound.

16 Claims, 1 Drawing Sheet

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- (51) **Int. Cl.**
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- (52) **U.S. Cl.**
- CPC *C09K 2211/1007* (2013.01); *C09K 2211/1014* (2013.01); *H10K 50/11* (2023.02); *H10K 50/15* (2023.02); *H10K 50/16* (2023.02); *H10K 50/17* (2023.02); *H10K 50/171* (2023.02); *H10K 50/18* (2023.02); *H10K 50/81* (2023.02); *H10K 50/82* (2023.02); *H10K 85/342* (2023.02); *H10K 85/346* (2023.02); *H10K 85/622* (2023.02); *H10K 85/626* (2023.02); *H10K 85/636* (2023.02); *H10K 85/654* (2023.02); *H10K 85/6572* (2023.02); *H10K 85/6574* (2023.02)

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**AMINE-BASED COMPOUND AND ORGANIC
LIGHT-EMITTING DEVICE INCLUDING
THE SAME**

CROSS-REFERENCE TO RELATED
APPLICATION

This application claims priority to and the benefit of Korean Patent Application No. 10-2017-0015690, filed on Feb. 3, 2017, in the Korean Intellectual Property Office, the entire content of which is incorporated herein by reference.

BACKGROUND

1. Field

One or more embodiments relate to an amine-based compound and an organic light-emitting device including the same.

2. Description of the Related Art

Organic light-emitting devices are self-emission devices that produce full-color images, and also have wide viewing angles, high contrast ratios, short response times, and excellent characteristics in terms of brightness, driving voltage, and response speed, as compared to other devices in the art.

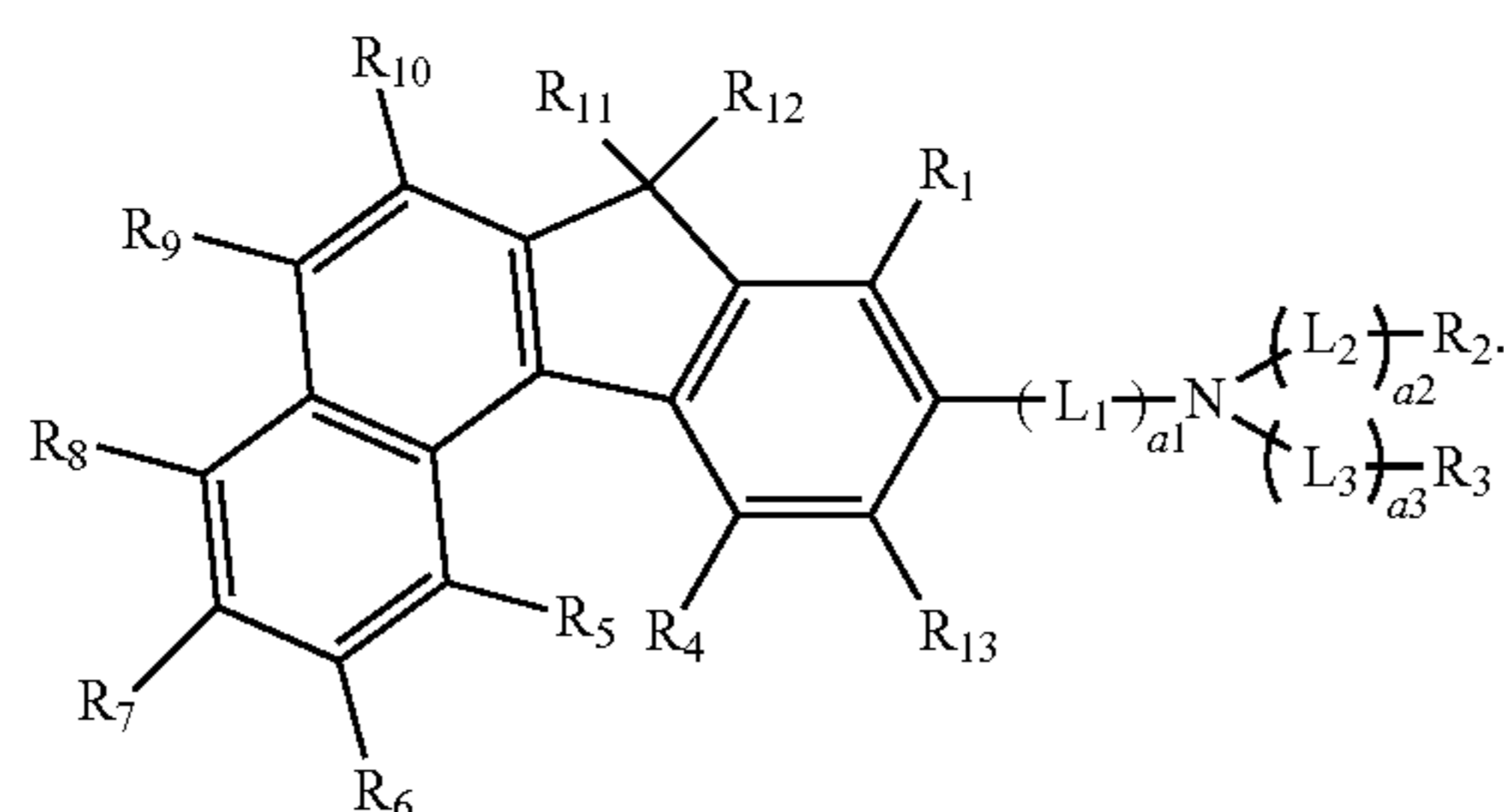
The organic light-emitting device may include a first electrode disposed on a substrate, and a hole transport region, an emission layer, an electron transport region, and a second electrode, which are sequentially disposed on the first electrode. Holes provided from the first electrode may move toward the emission layer through the hole transport region, and electrons provided from the second electrode may move toward the emission layer through the electron transport region. Carriers, such as holes and electrons, recombine in the emission layer to produce excitons. These excitons transit (or transition) from an excited state to a ground state, thereby generating light.

SUMMARY

One or more embodiments include an amine-based compound and an organic light-emitting device including the same.

Additional aspects will be set forth in part in the description which follows and, in part, will be apparent from the description, or may be learned by practice of the presented embodiments.

According to one or more embodiments, an amine-based compound is represented by Formula 1:



Formula 1

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In Formula 1,

L_1 to L_3 may each independently be a substituted or unsubstituted C_5 - C_{60} carbocyclic group or a substituted or unsubstituted C_1 - C_{60} heterocyclic group,

R_1 to R_{13} may each independently be selected from hydrogen, deuterium, $-F$, $-Cl$, $-Br$, $-I$, a hydroxyl group, a cyano group, a nitro group, $-Si(Q_{31})(Q_{32})(Q_{33})$, a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_1 - C_{60} alkoxy group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted C_6 - C_{60} arylthio group, a substituted or unsubstituted C_1 - C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group,

R_{11} and R_{12} may optionally be linked to form a substituted or unsubstituted ring,

a_1 may be an integer from 1 to 10,

a_2 and a_3 may each independently be an integer from 0 to 10,

at least one substituent of the substituted C_5 - C_{60} carbocyclic group, the substituted C_1 - C_{60} heterocyclic group, the substituted C_1 - C_{60} alkyl group, the substituted C_2 - C_{60} alkenyl group, the substituted C_2 - C_{60} alkynyl group, the substituted C_1 - C_{60} alkoxy group, the substituted C_3 - C_{10} cycloalkyl group, the substituted C_1 - C_{10} heterocycloalkyl group, the substituted C_3 - C_{10} cycloalkenyl group, the substituted C_1 - C_{10} heterocycloalkenyl group, the substituted C_6 - C_{60} aryl group, the substituted C_6 - C_{60} aryloxy group, the substituted C_6 - C_{60} arylthio group, the substituted C_1 - C_{60} heteroaryl group, the substituted monovalent non-aromatic condensed polycyclic group, and the substituted monovalent non-aromatic condensed heteropolycyclic group may be selected from:

deuterium, $-F$, $-Cl$, $-Br$, $-I$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, and a C_1 - C_{60} alkoxy group;

a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, and a C_1 - C_{60} alkoxy group, each substituted with at least one selected from deuterium, $-F$, $-Cl$, $-Br$, $-I$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_3 - C_{10} cycloalkyl group, a C_1 - C_{10} heterocycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_1 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_1 - C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group;

a C_3 - C_{10} cycloalkyl group, a C_1 - C_{10} heterocycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_1 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_1 - C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group;

a C_3 - C_{10} cycloalkyl group, a C_1 - C_{10} heterocycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_1 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy

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group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group; and

—Si(Q₃₁)(Q₃₂)(Q₃₃), —N(Q₃₁)(Q₃₂), —B(Q₃₁)(Q₃₂), —C(=O)(Q₃₁), —S(=O)₂(Q₃₁), and —P(=O)(Q₃₁)(Q₃₂),

Q₃₁ to Q₃₃ may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryl group substituted with a C₁-C₆₀ alkyl group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group, and

The amine-based compound may have a molecular amount of 970 or less.

According to one or more embodiments, an organic light-emitting device includes: a first electrode; a second electrode facing the first electrode; and an organic layer between the first electrode and the second electrode, the organic layer including an emission layer and at least one of the amine-based compound.

BRIEF DESCRIPTION OF THE DRAWING

These and/or other aspects will become apparent and more readily appreciated from the following description of embodiments, taken in conjunction with the accompanying drawing which is a schematic view of an organic light-emitting device according to an embodiment.

DETAILED DESCRIPTION

In one embodiment, an amine-based compound represented by Formula 1 is provided.

In one embodiment, the amine-based compound may have a molecular weight of 1,000 or less, for example, 970 or less. For example, the amine-based compound may have a molecular weight of 1,000 Dalton or less, 970 Dalton or less, or any range of molecular weight subsumed therein.

In one embodiment, L₁ to L₃ may each independently be a substituted or unsubstituted C₅-C₆₀ carbocyclic group or a substituted or unsubstituted C₁-C₆₀ heterocyclic group.

In one embodiment, L₁ to L₃ may each independently be selected from:

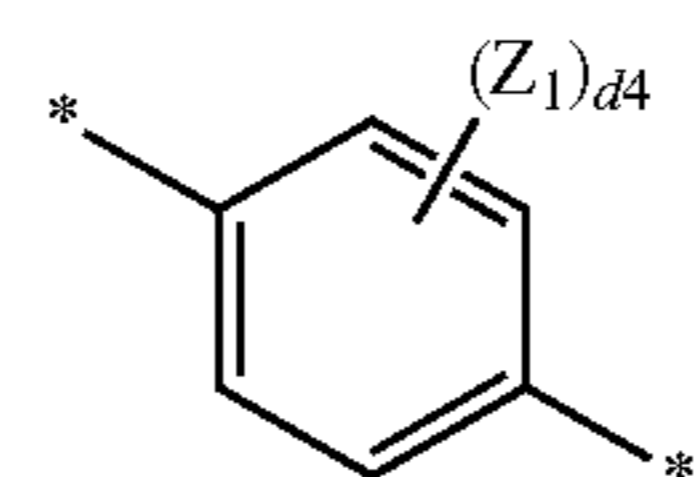
a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a naphthofluorene group, a pyridine group, a pyrimidine group, a pyridazine group, a triazine group, a pyrrole group, a thiophene group, a furan group, an imidazole group, a pyrazole

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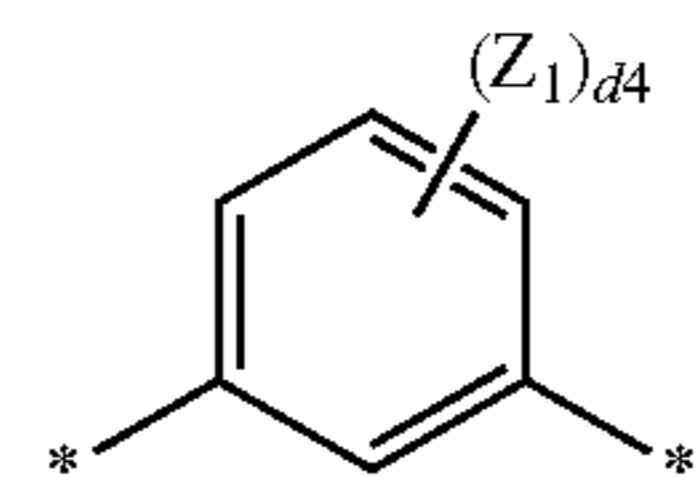
group, an oxazole group, an isoxazole group, a thiazole group, an isoxazole group, a triazole group, a carbazole group, a dibenzofuran group, a benzonaphthofuran group, a dibenzothiophene group, a dibenzosilole group, a benzocarbazole group, and a dibenzocarbazole group; and

a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a naphthofluorene group, a pyridine group, a pyrimidine group, a pyridazine group, a triazine group, a pyrrole group, a thiophene group, a furan group, an imidazole group, a pyrazole group, an oxazole group, an isoxazole group, a thiazole group, an isoxazole group, a triazole group, a carbazole group, a dibenzofuran group, a benzonaphthofuran group, a dibenzothiophene group, a dibenzosilole group, a benzocarbazole group, and a dibenzocarbazole group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a C₁-C₂₀ alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a naphthyl group, a fluorenyl group, a carbazolyl group, a dibenzofuranyl group, a benzonaphthofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, and a dibenzocarbazolyl group.

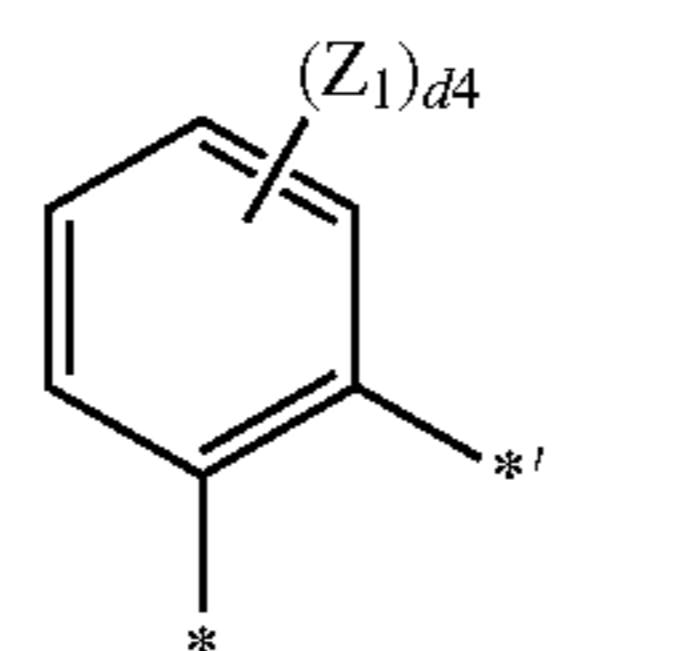
In one embodiment, L₁ to L₃ may each independently be selected from groups represented by Formulae 3-1 to 3-72.



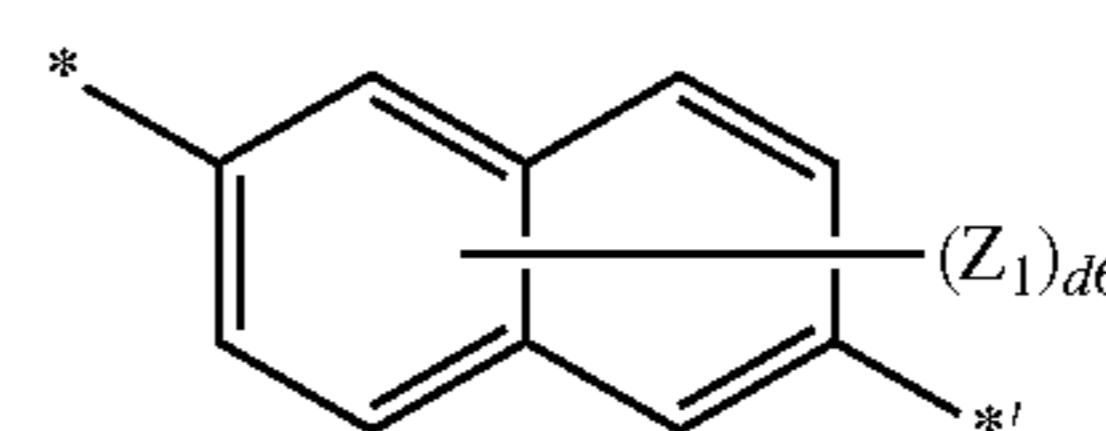
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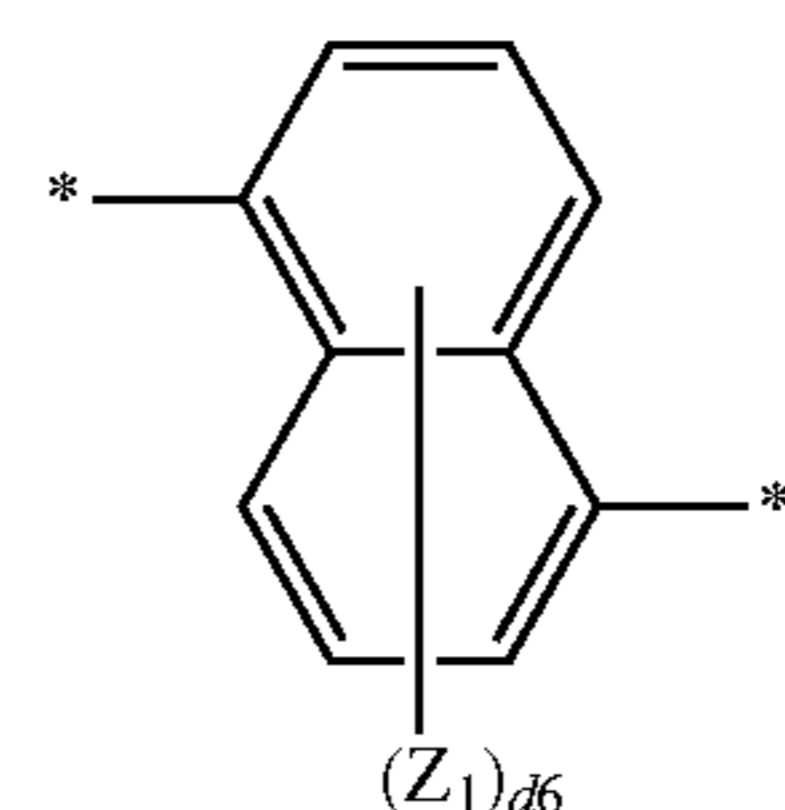
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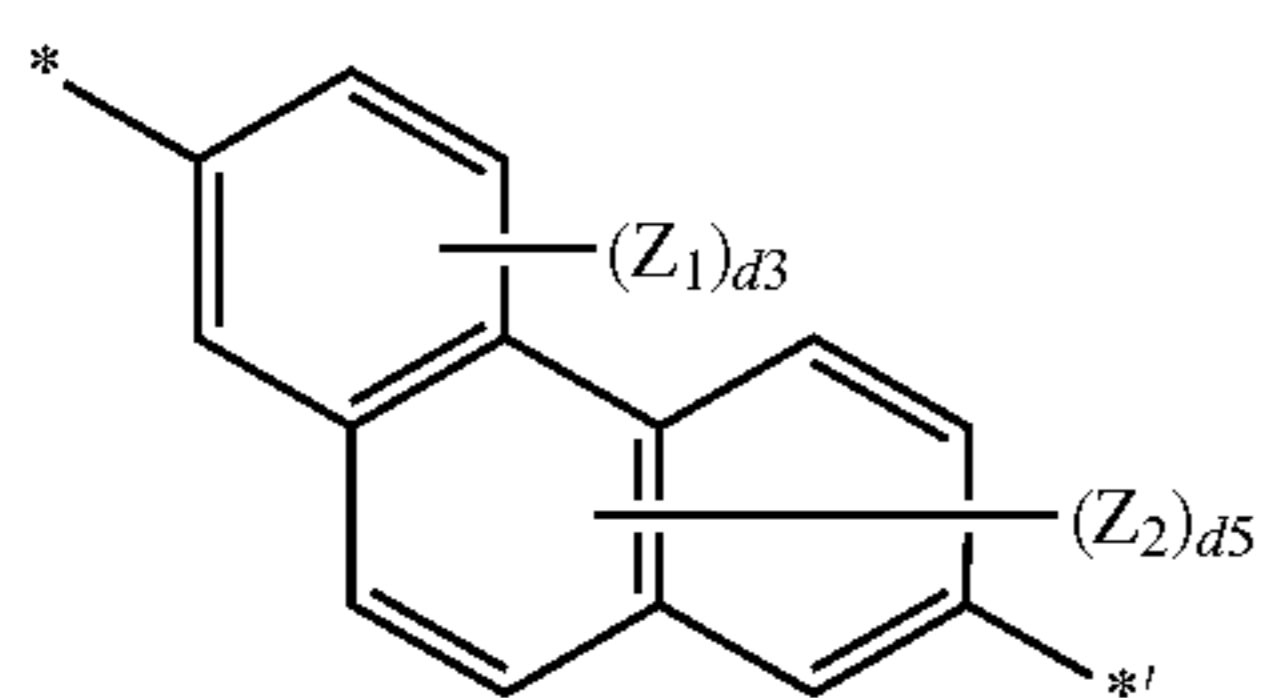
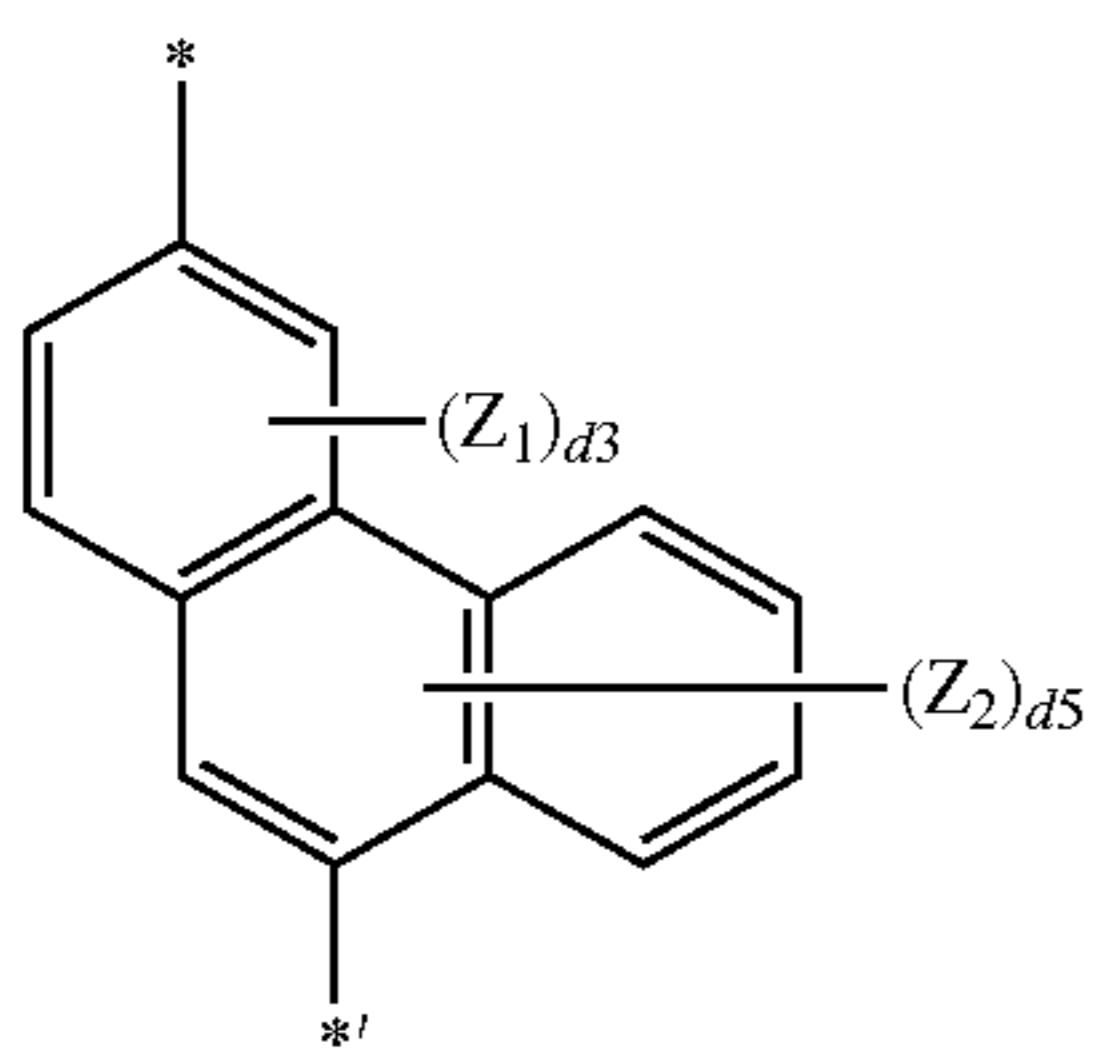
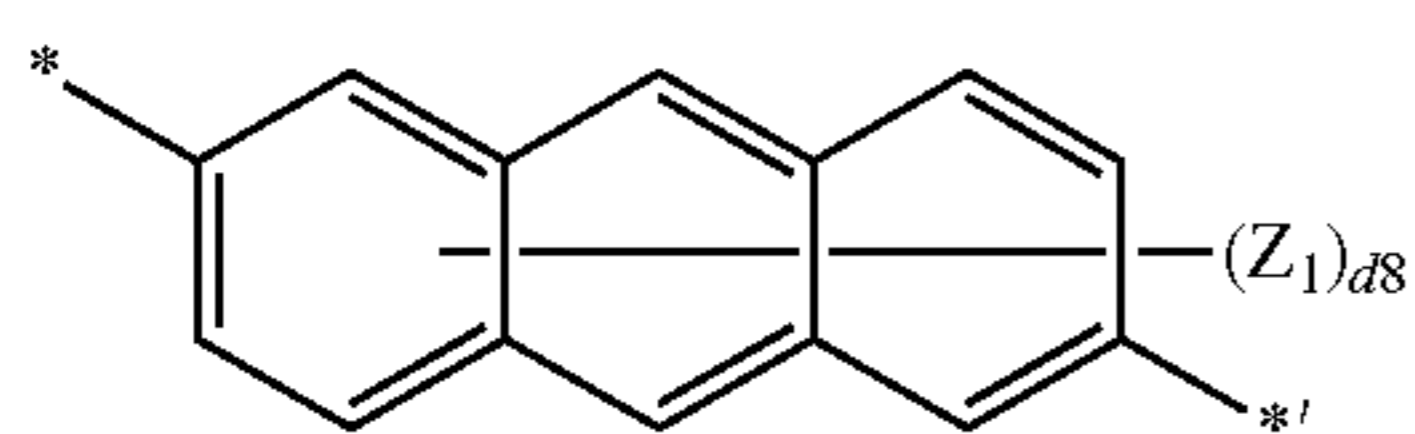
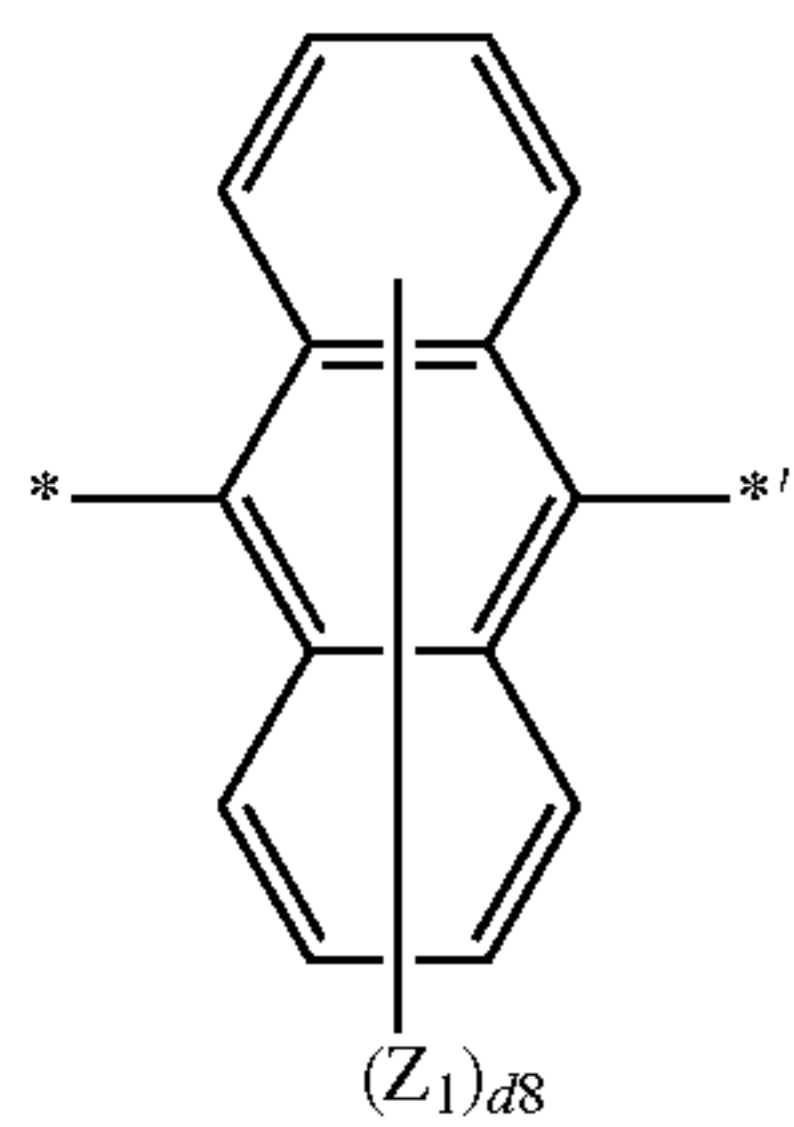
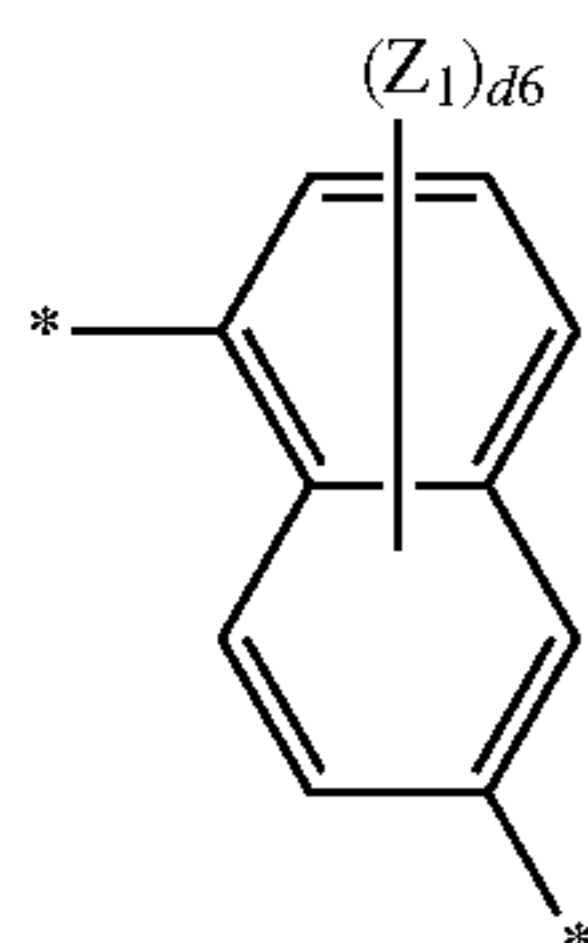
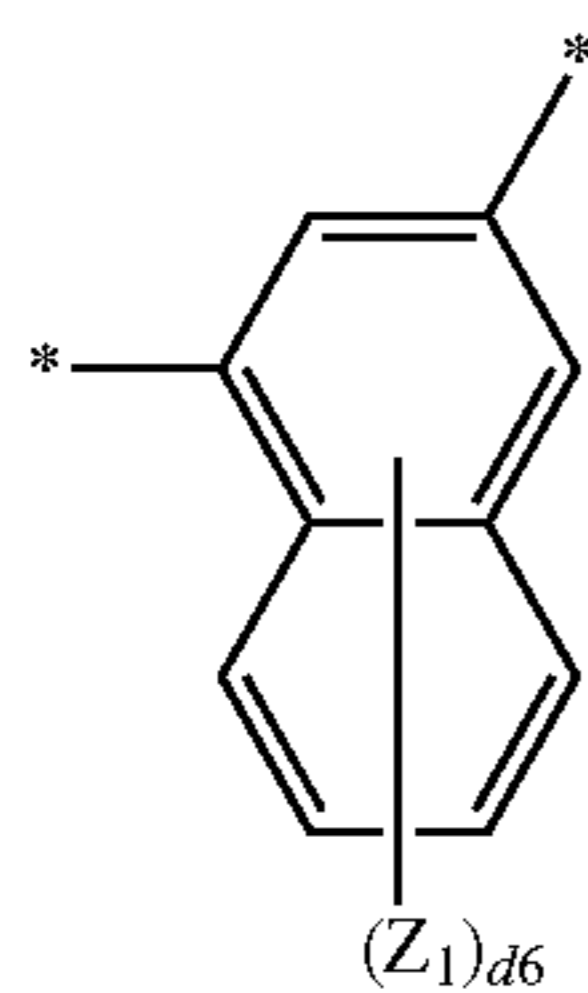
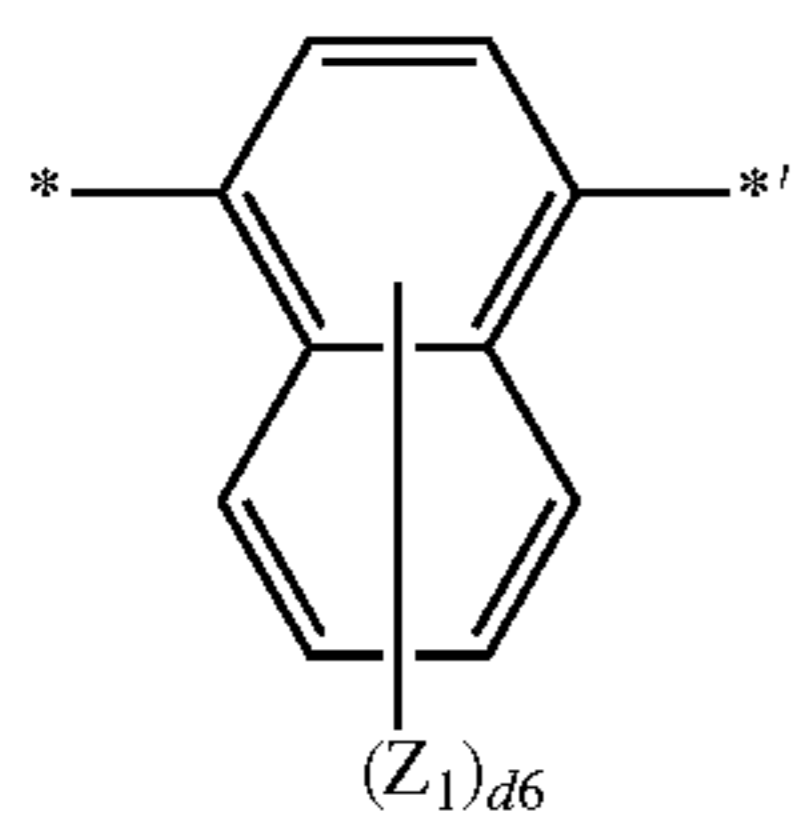
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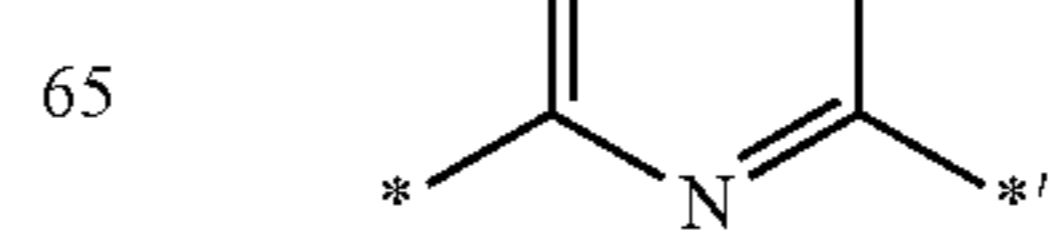
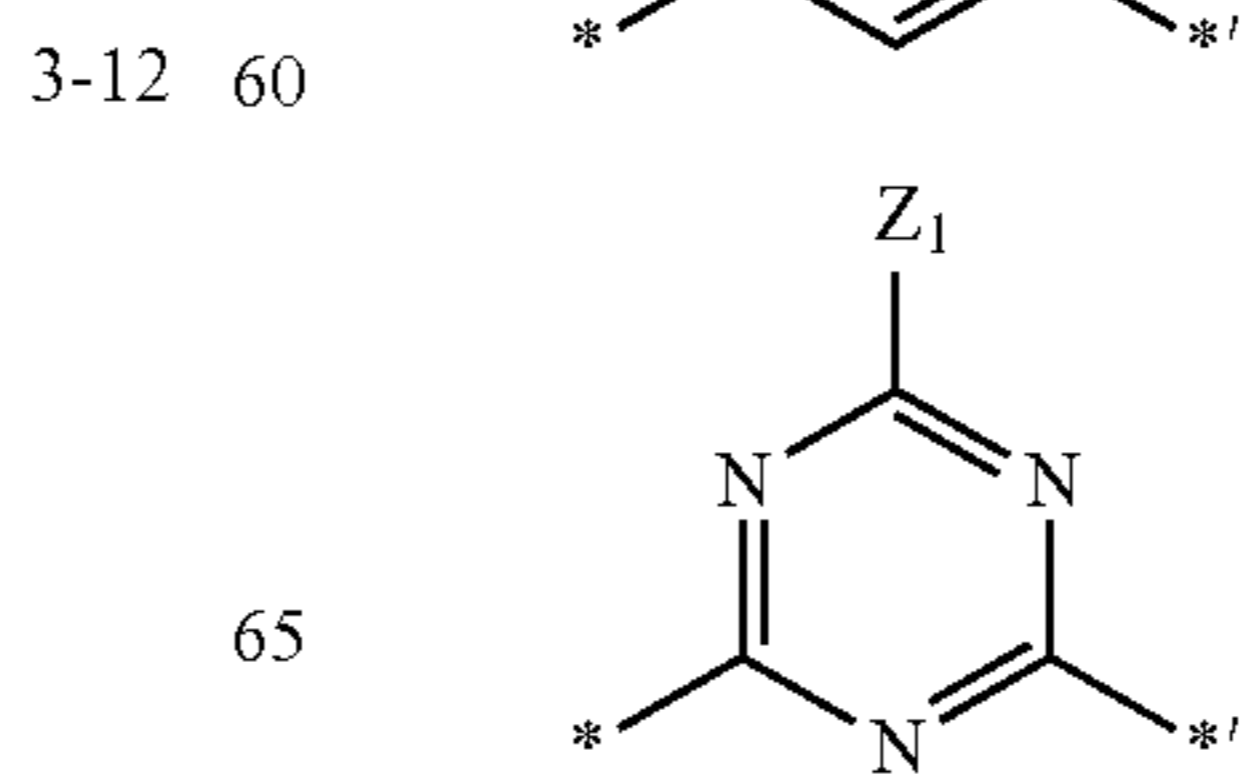
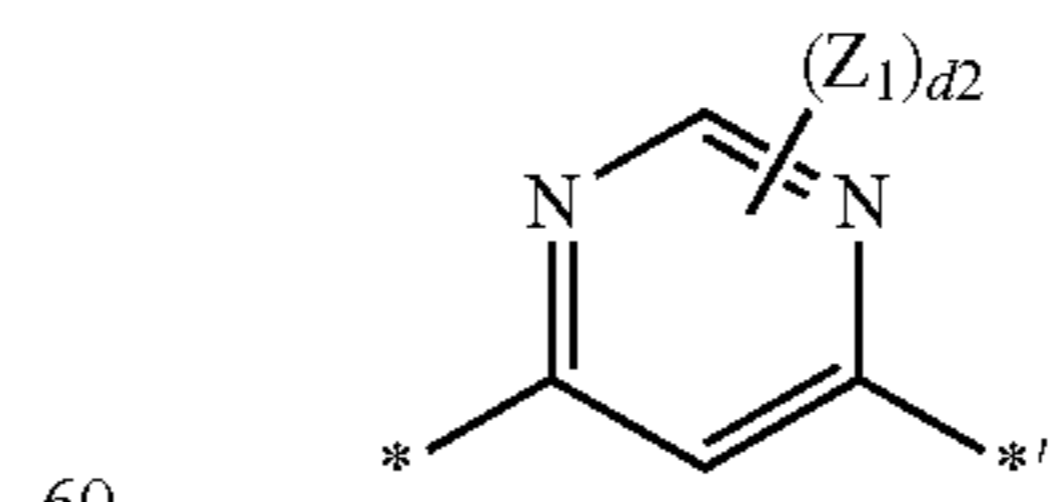
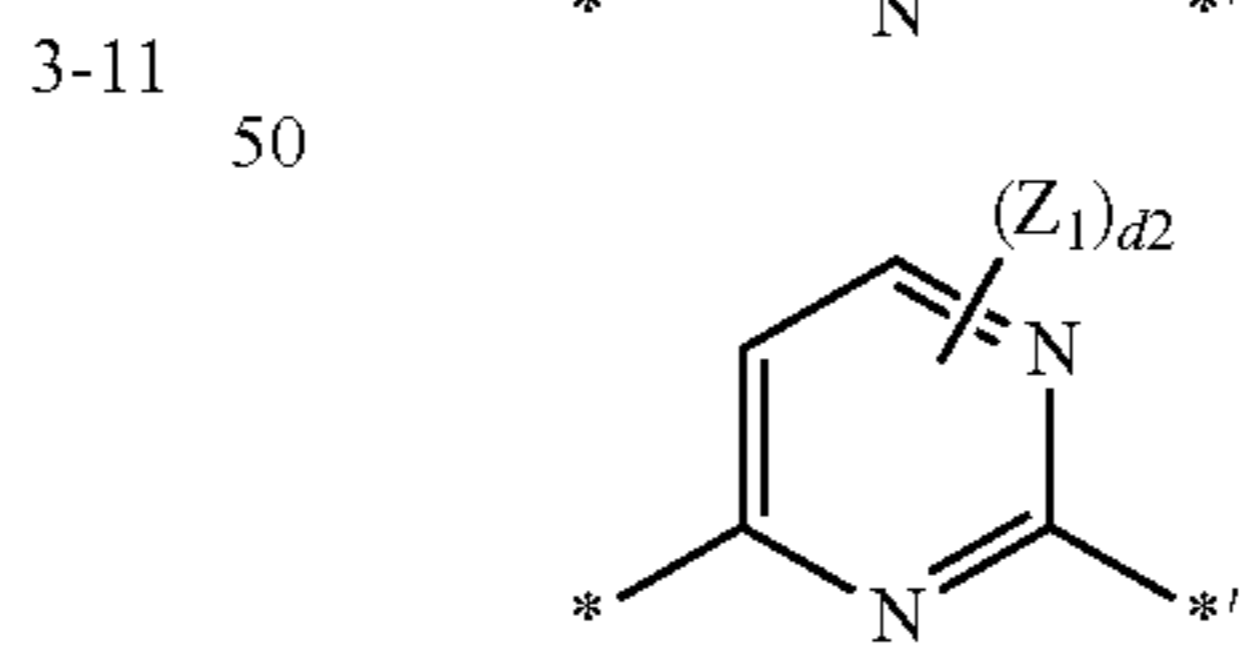
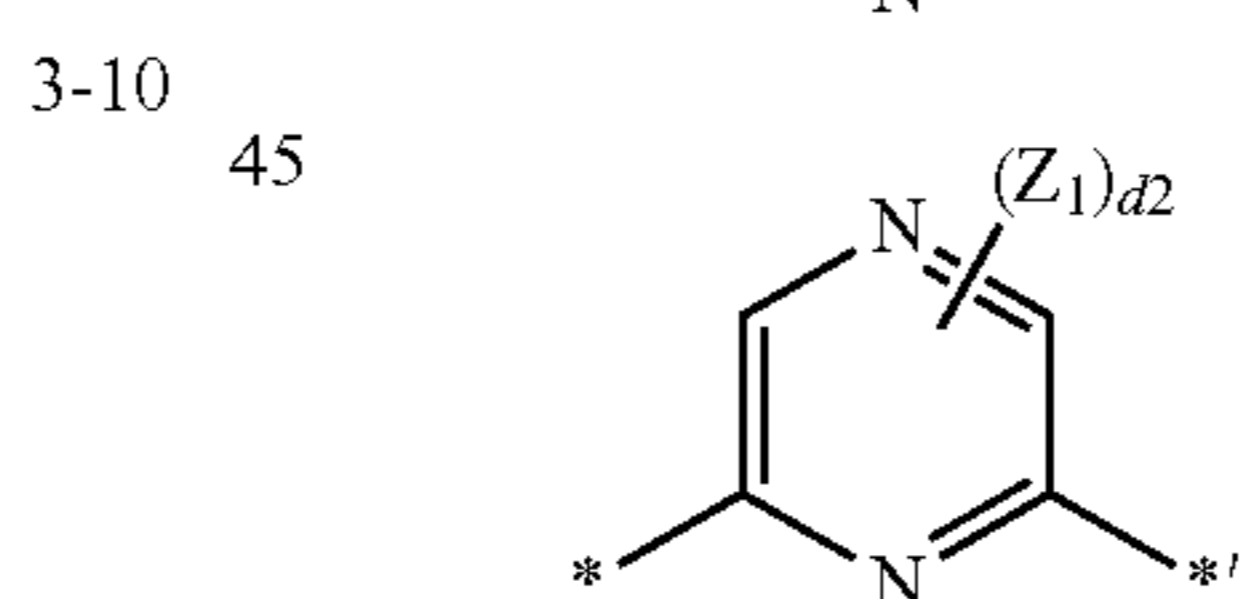
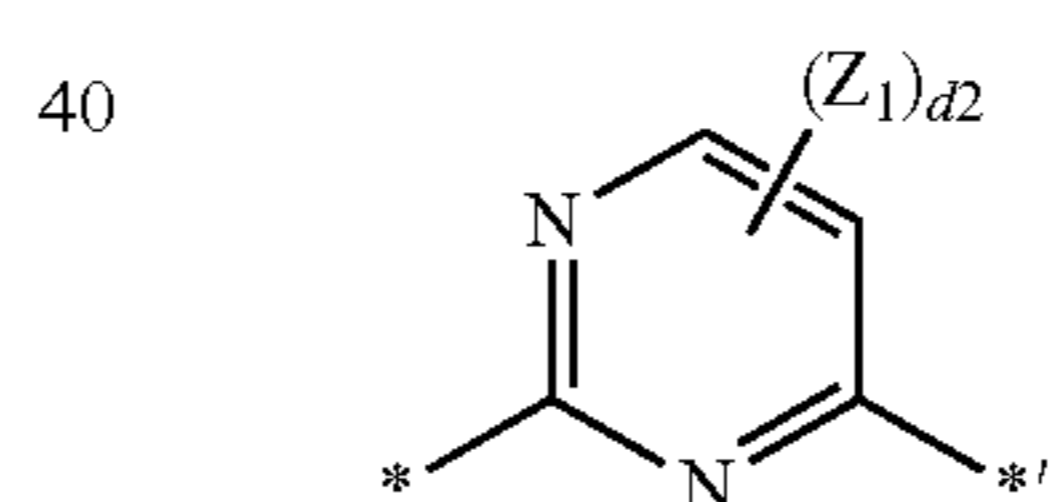
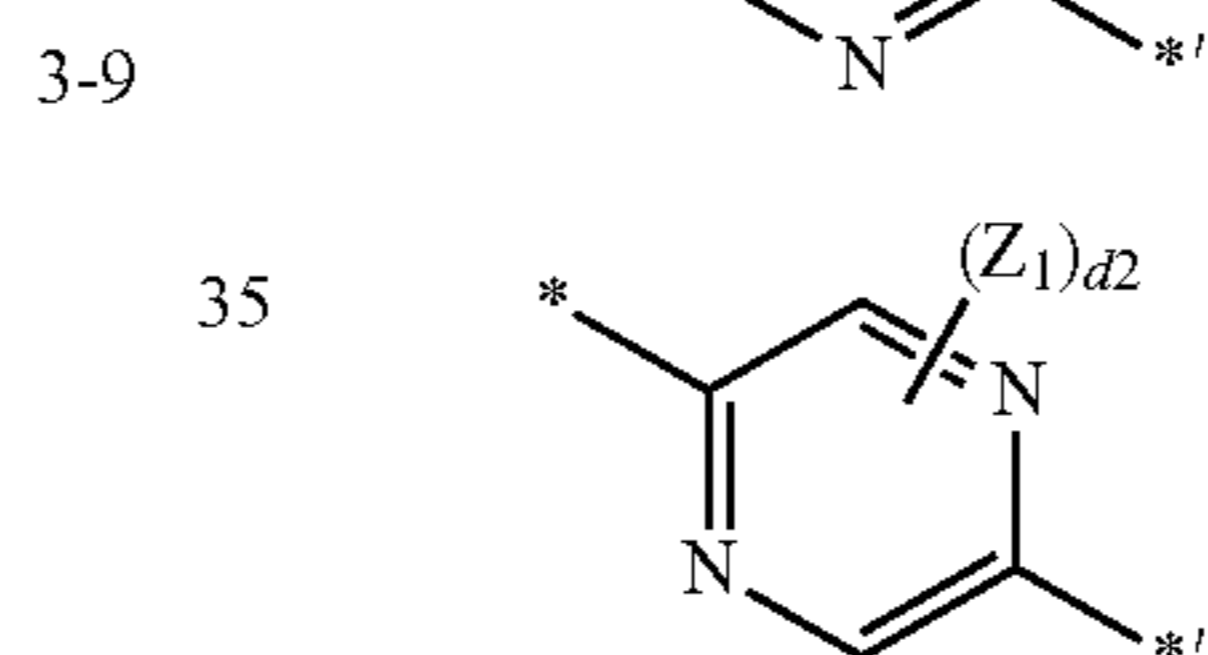
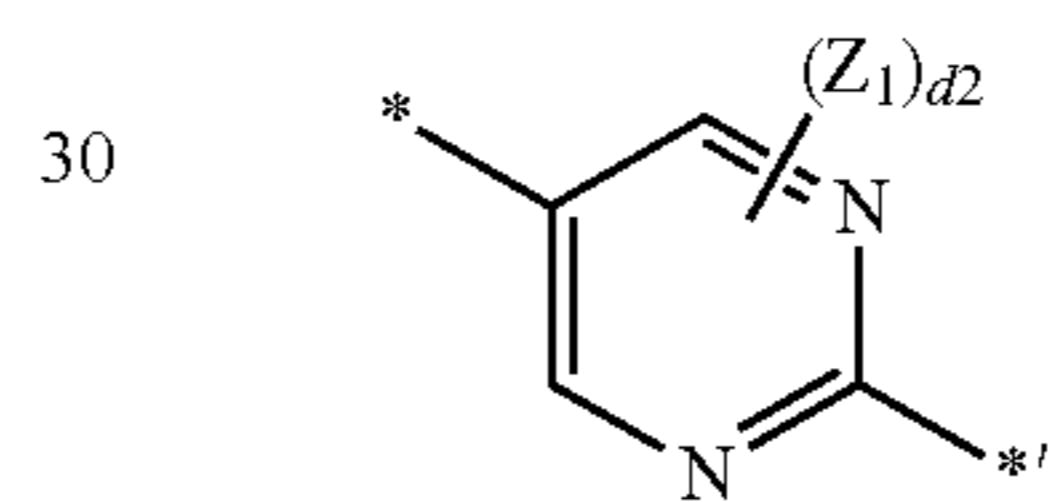
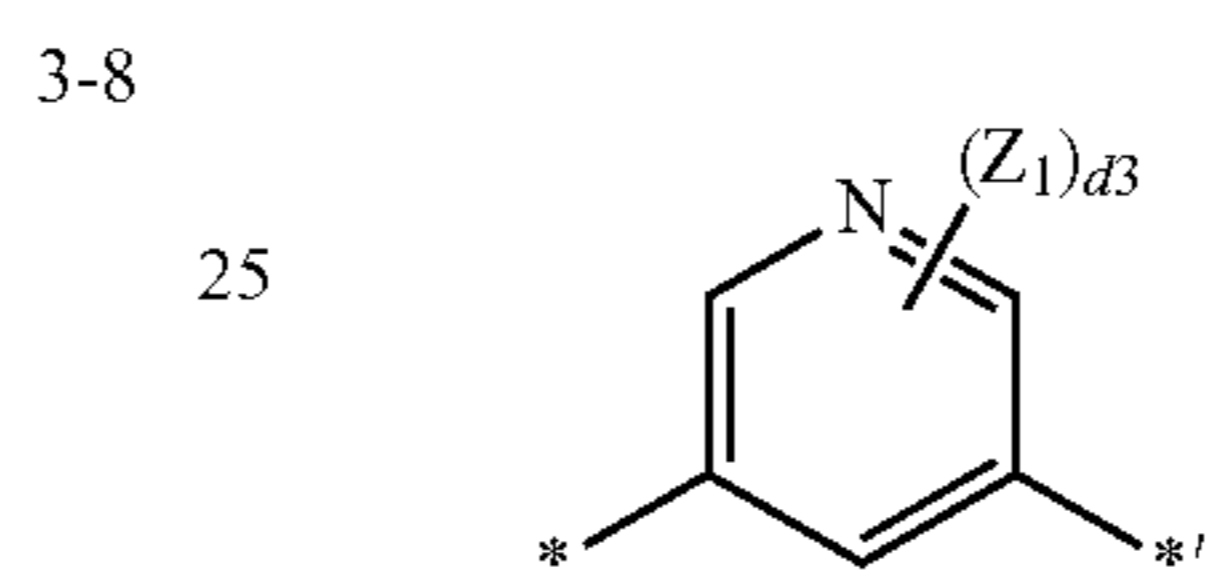
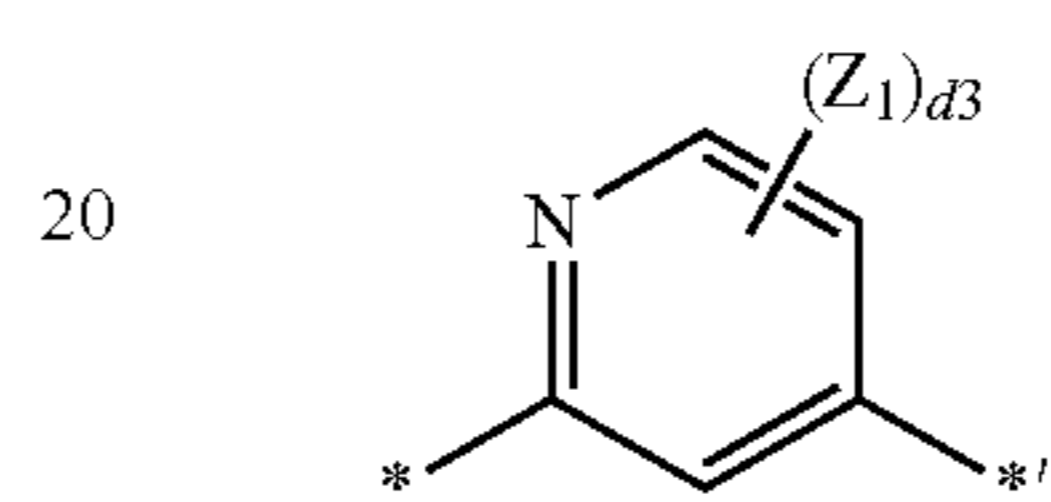
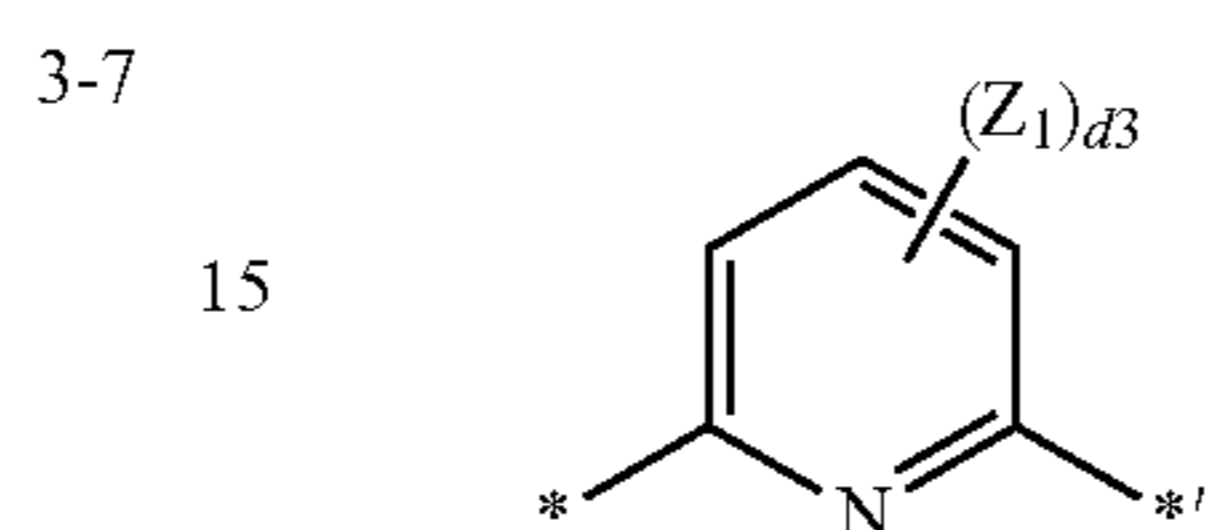
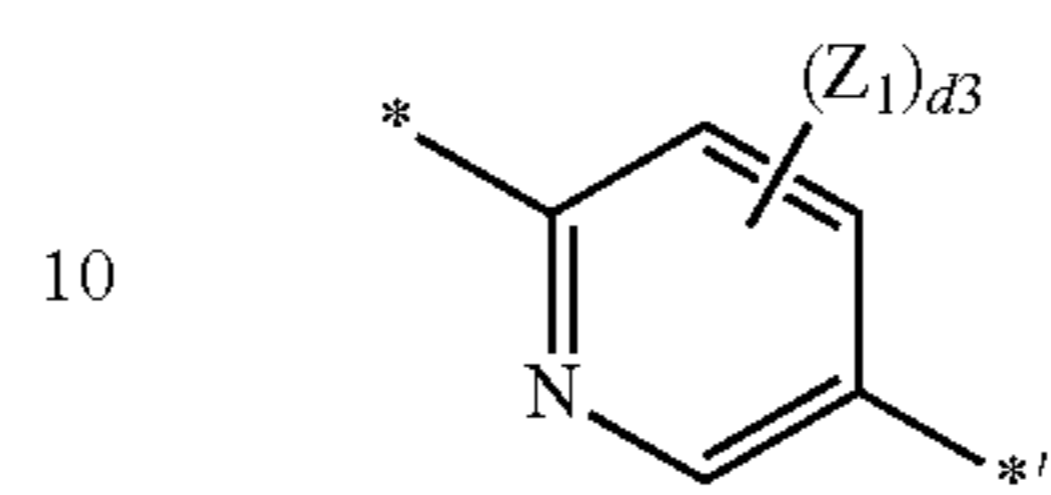
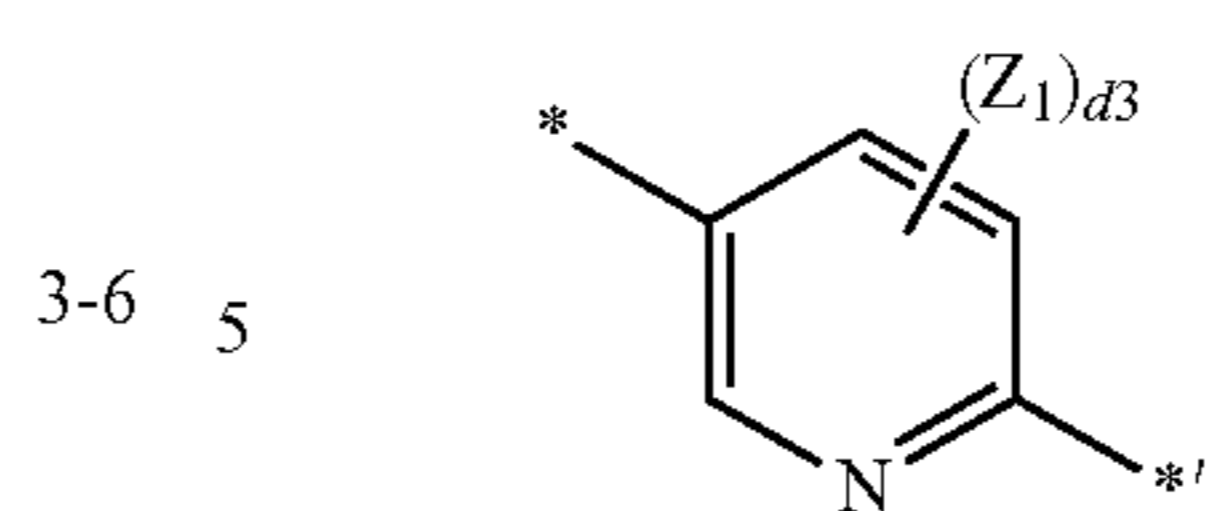
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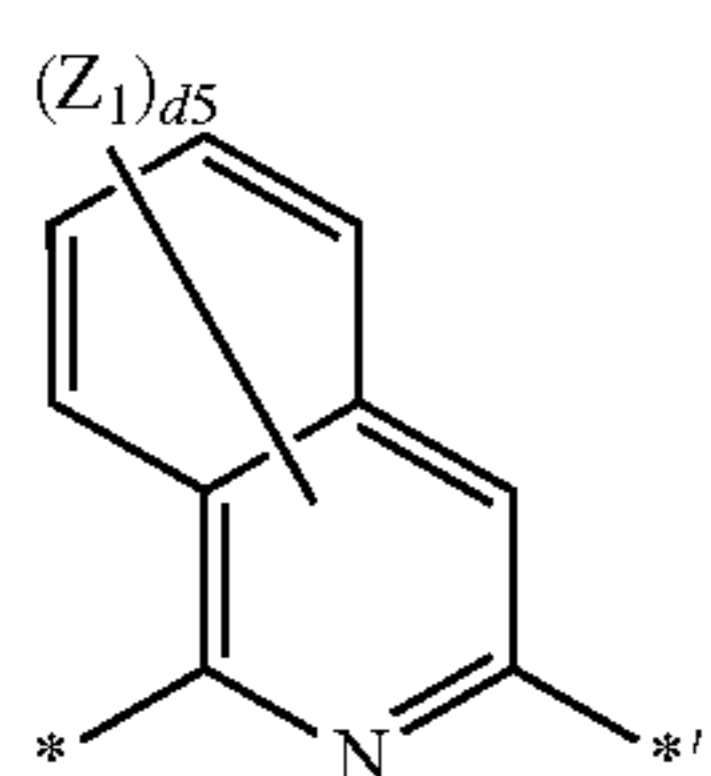
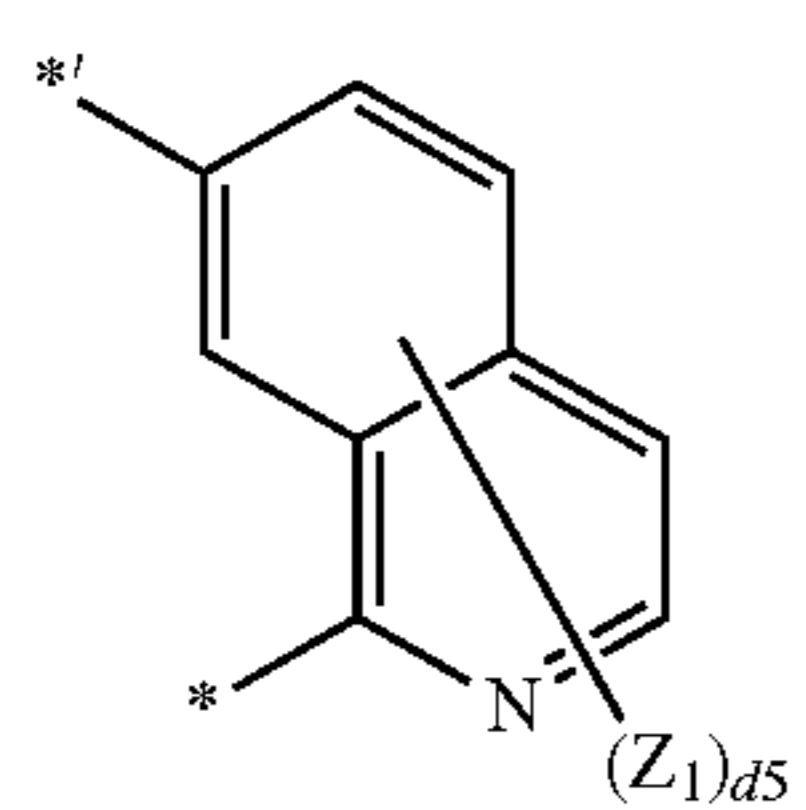
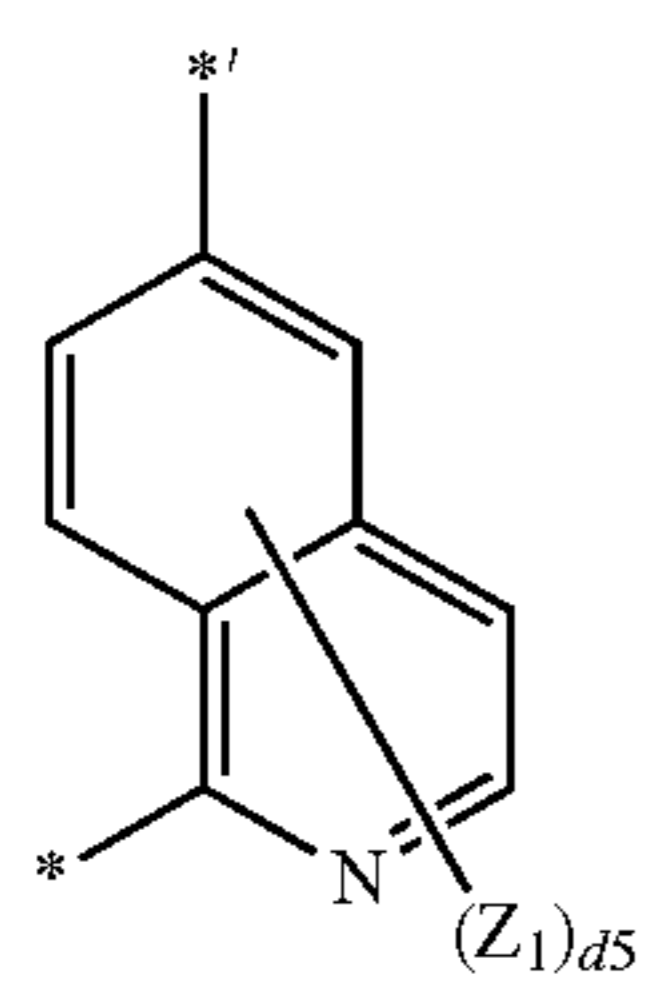
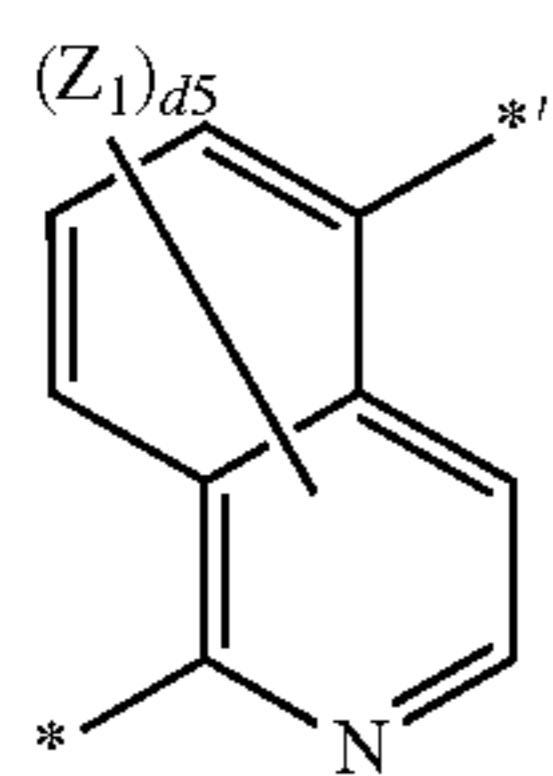
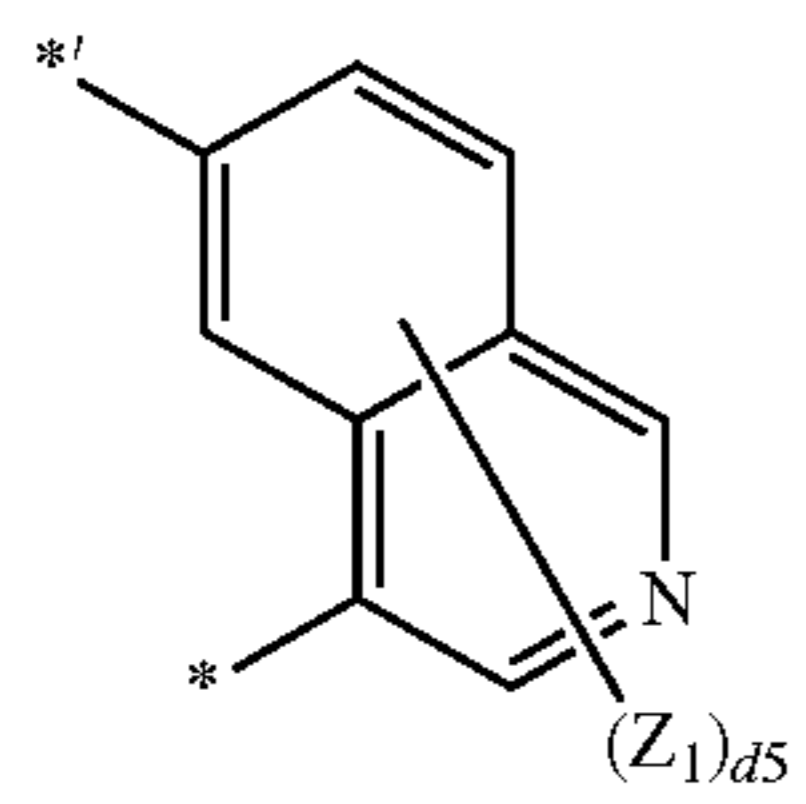
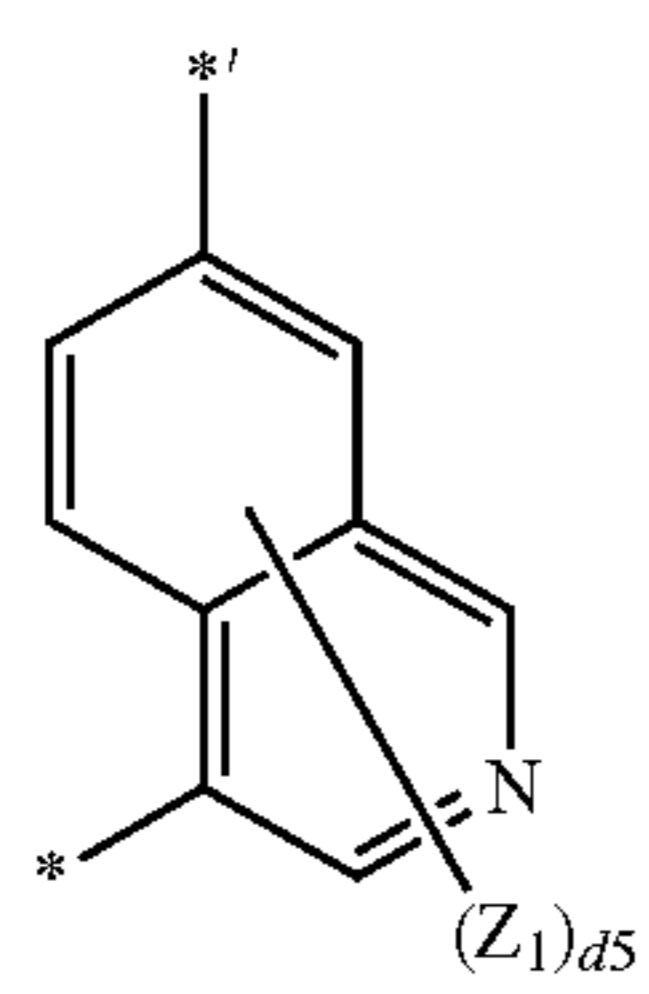
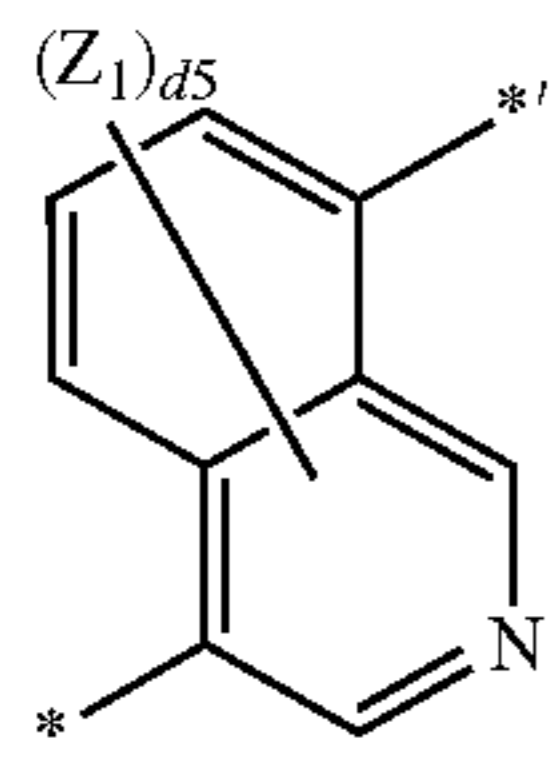
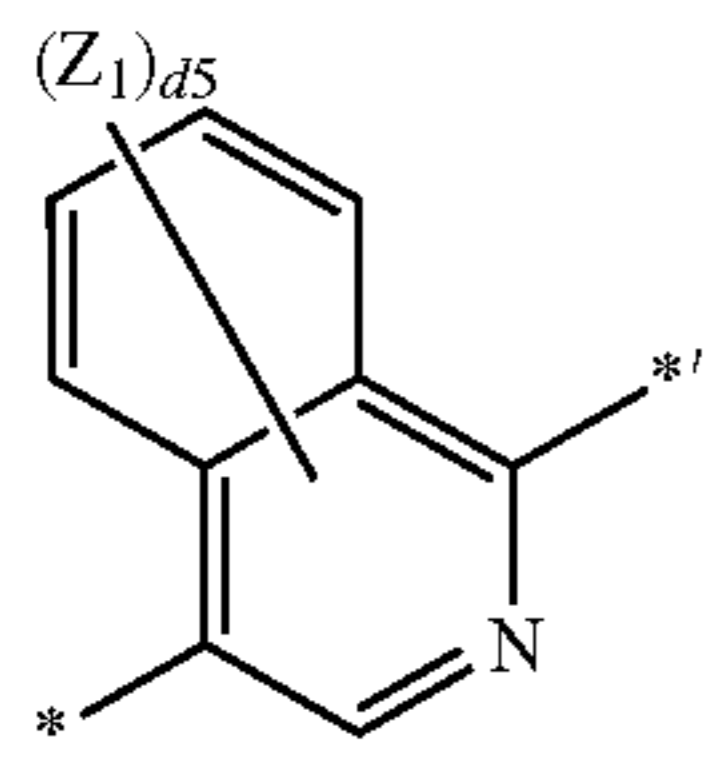
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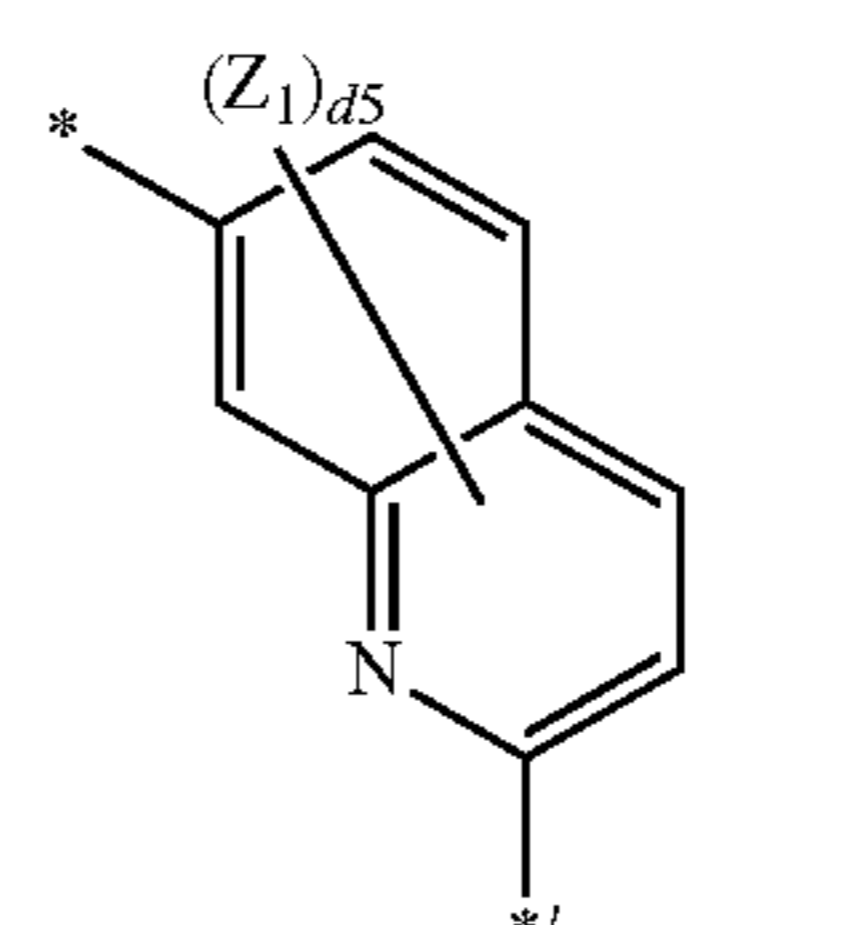
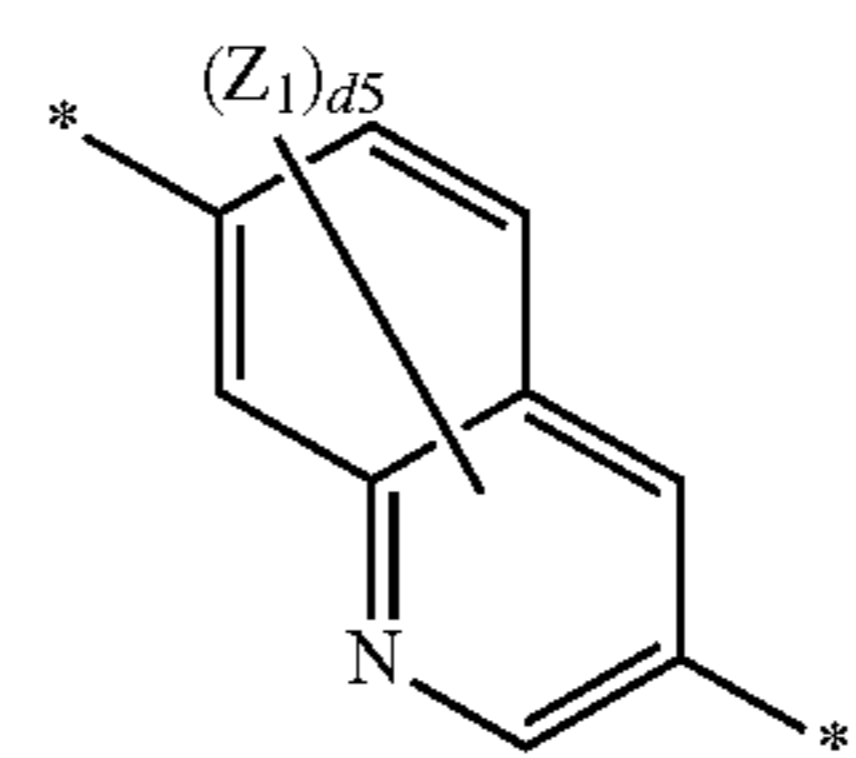
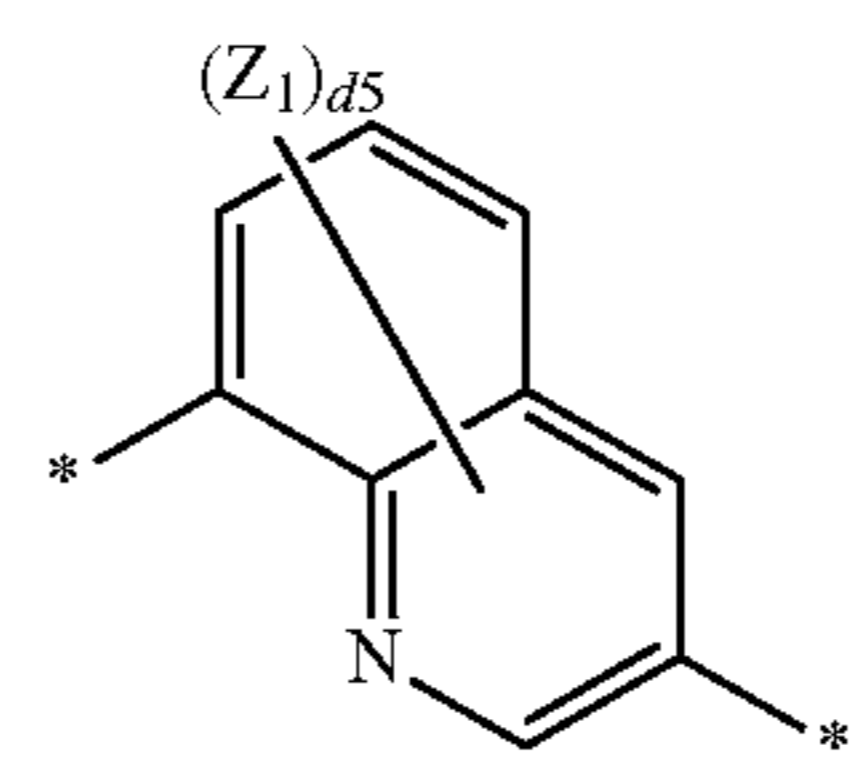
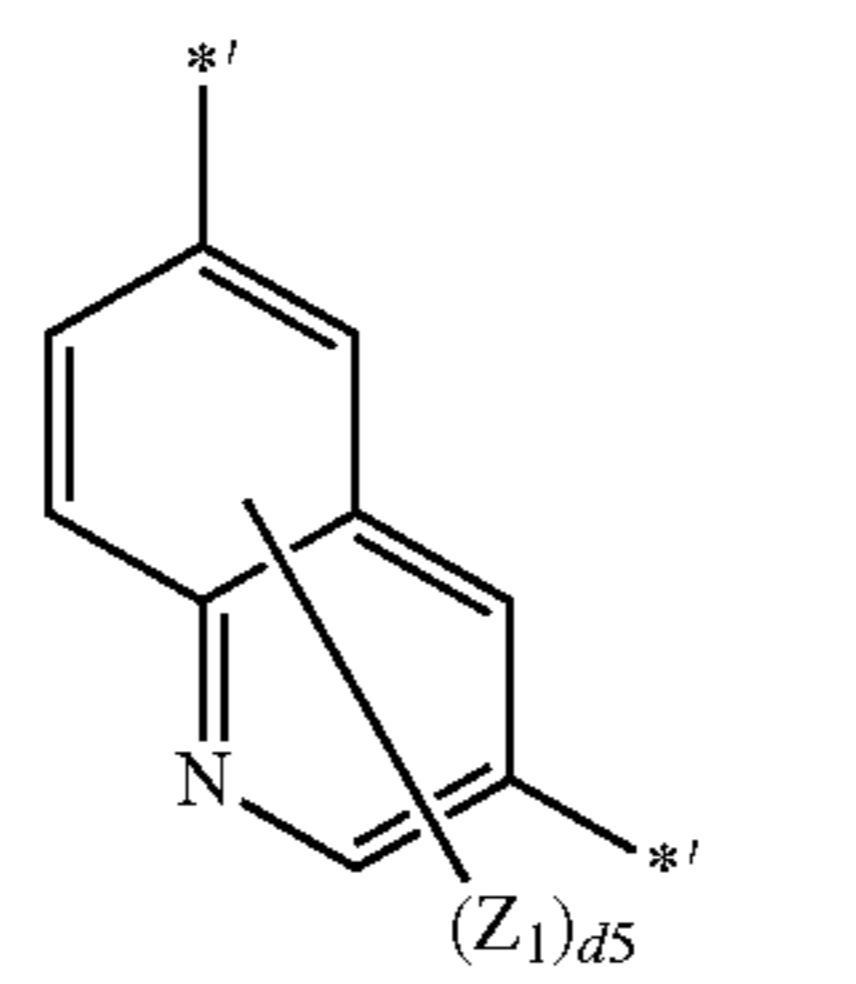
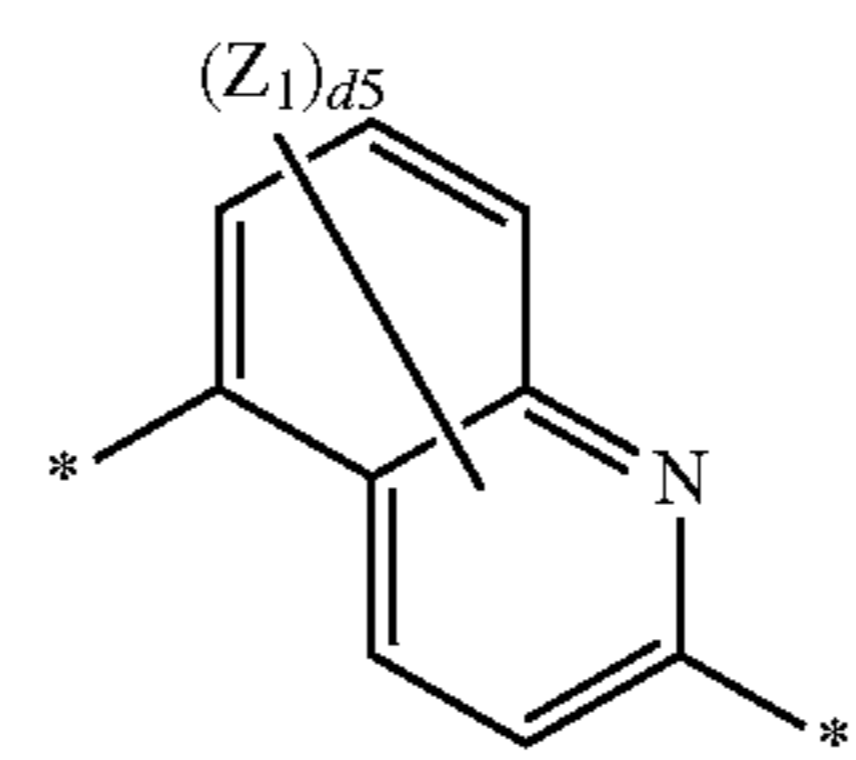
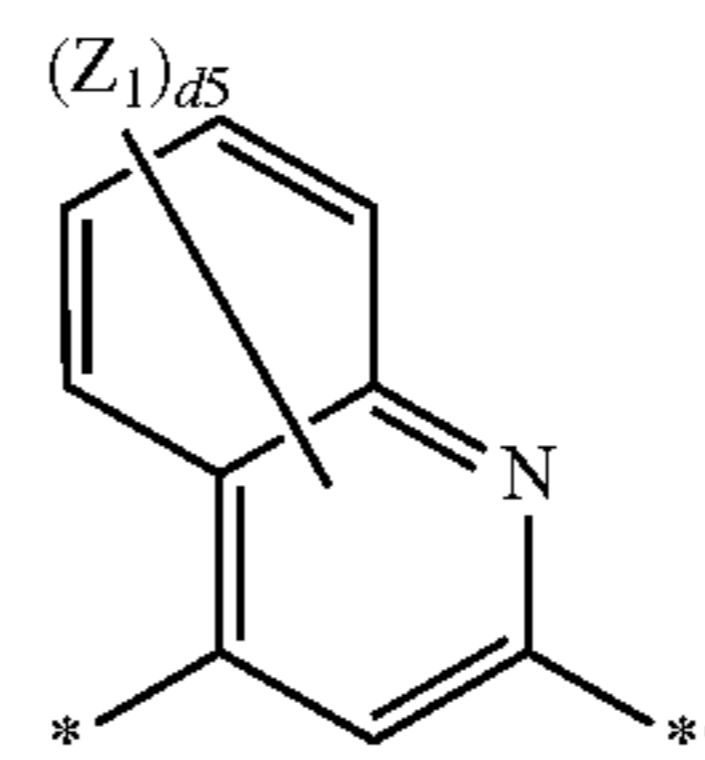
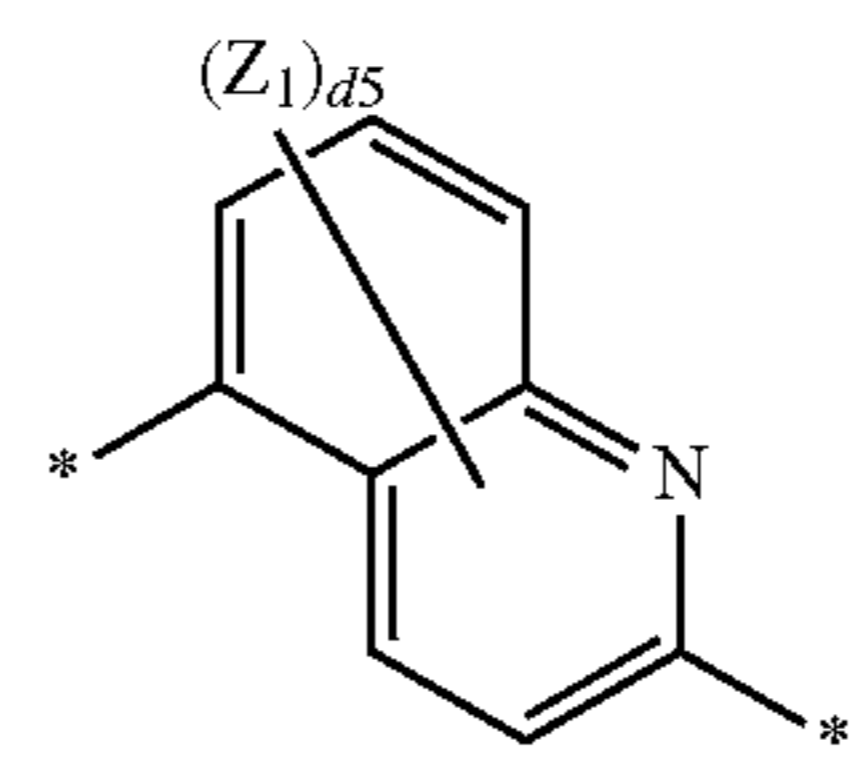
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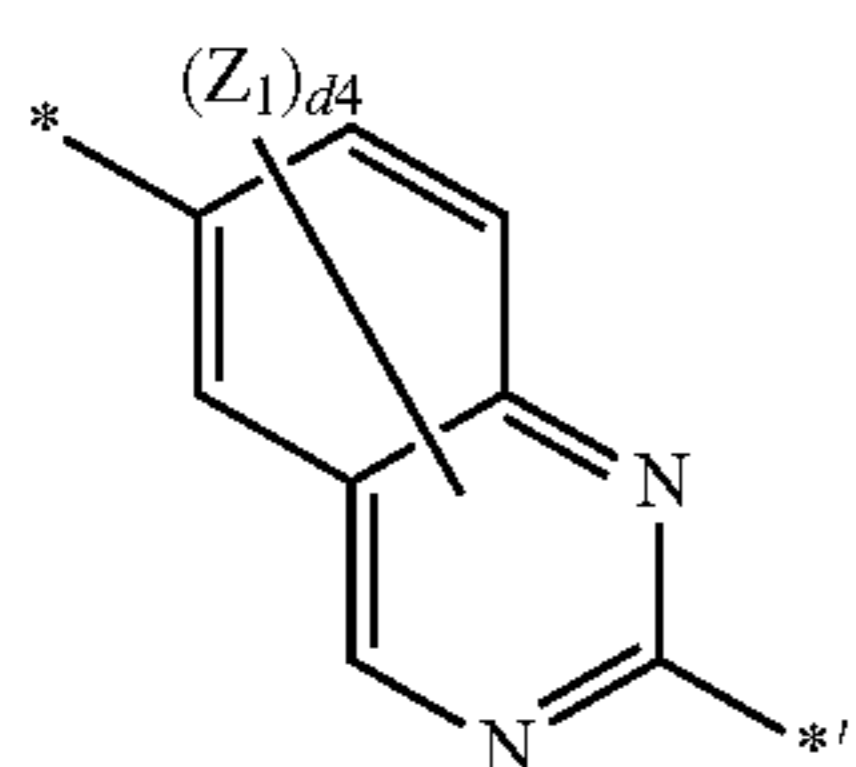
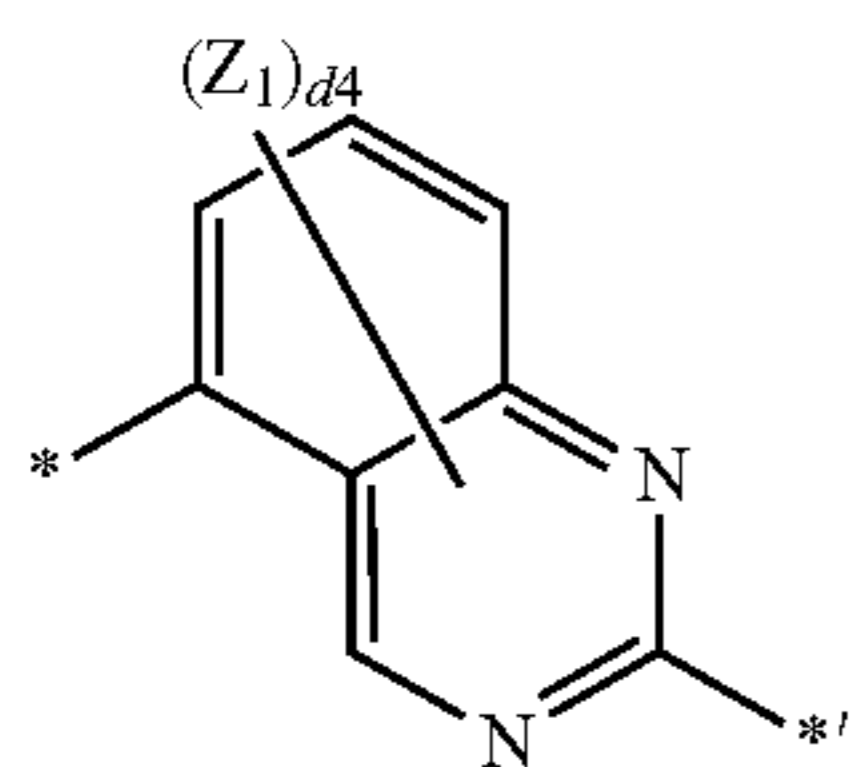
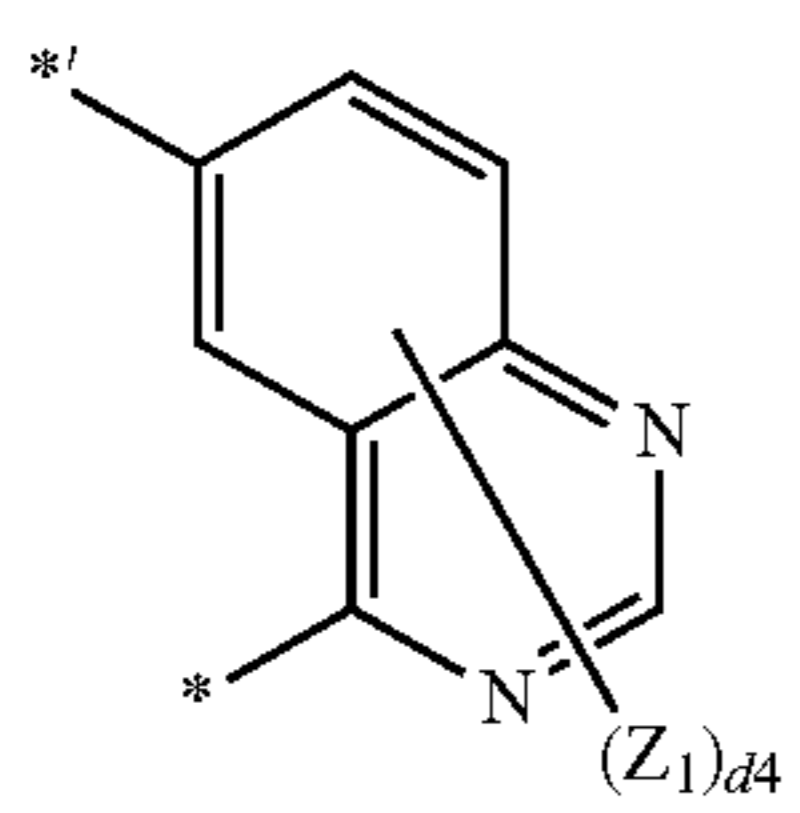
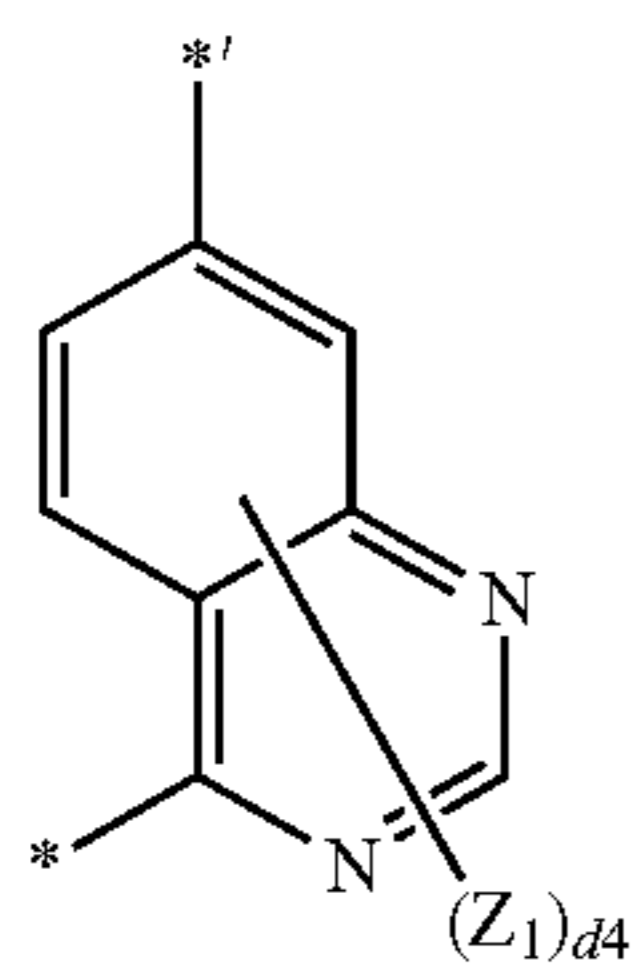
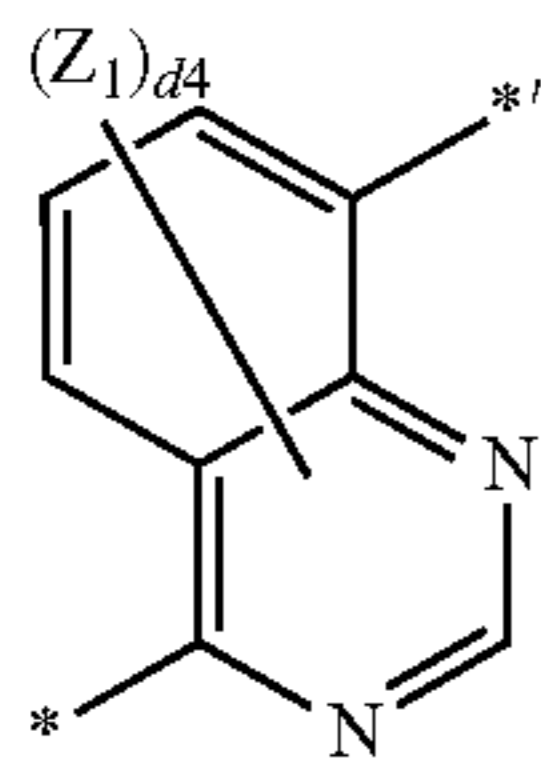
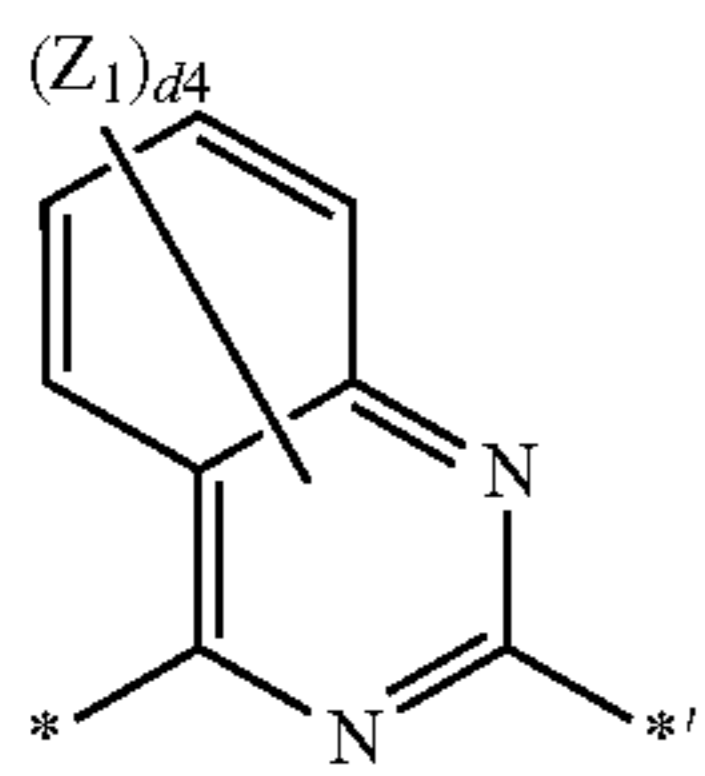
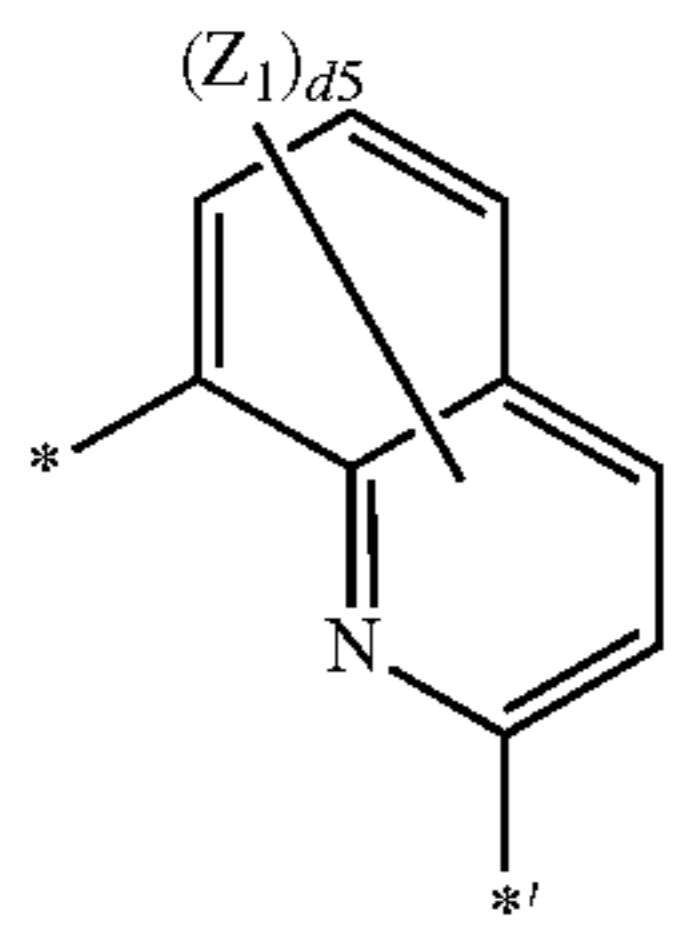
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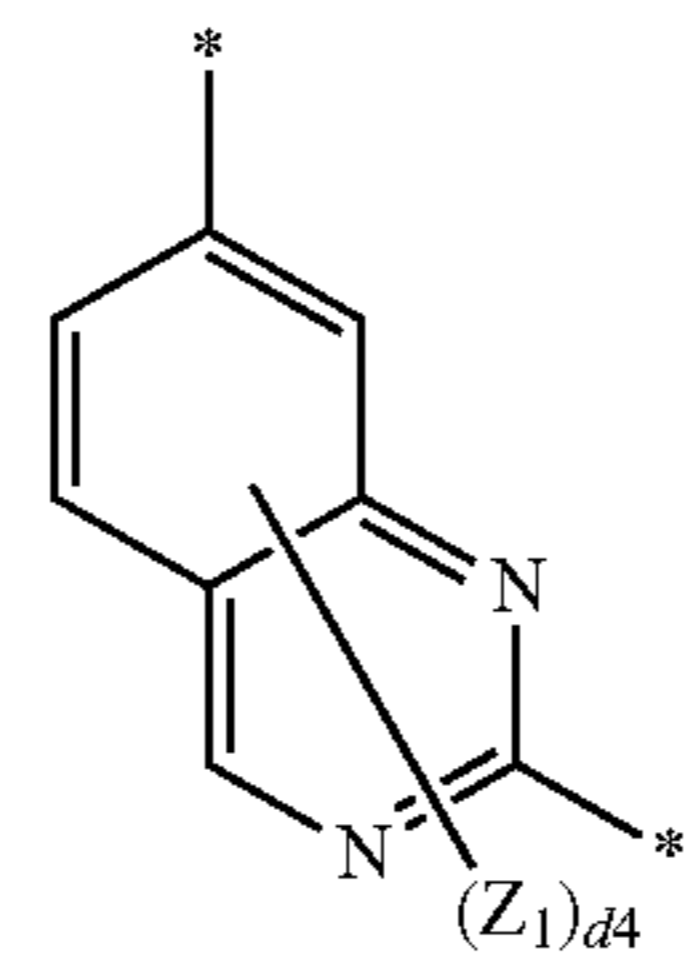
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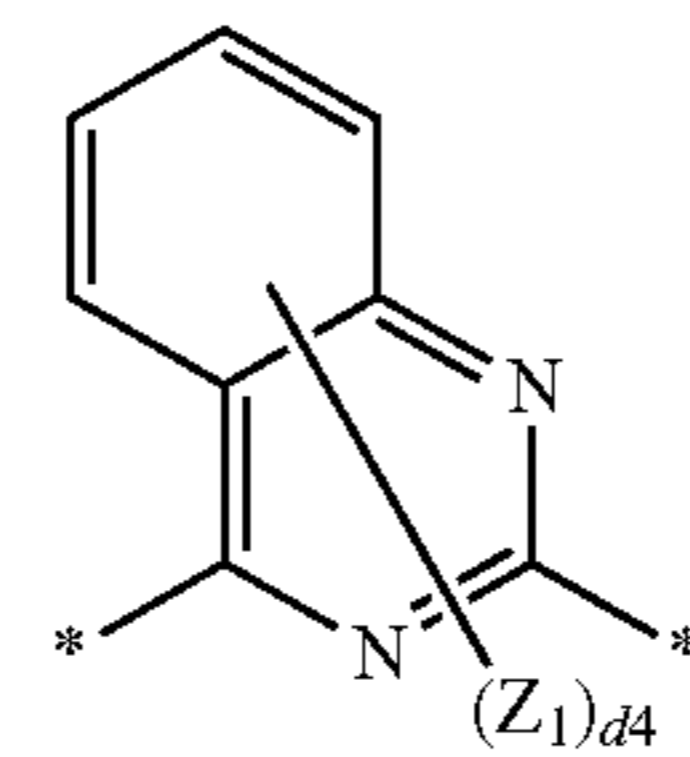


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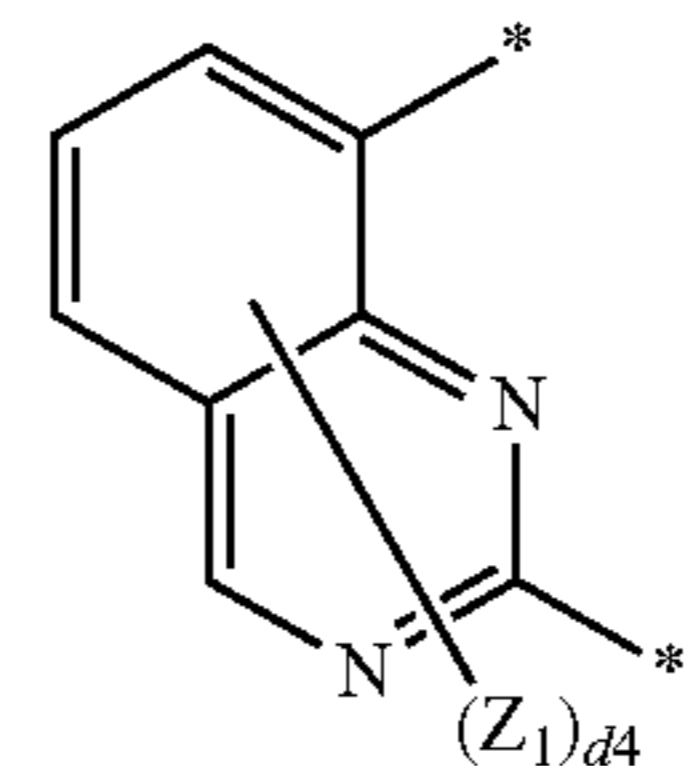
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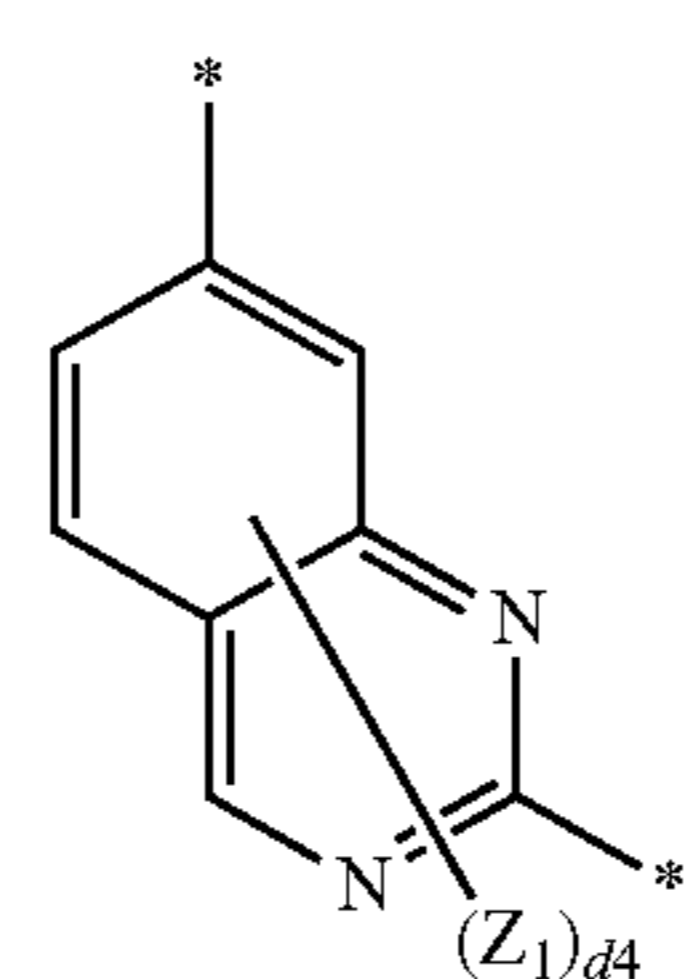
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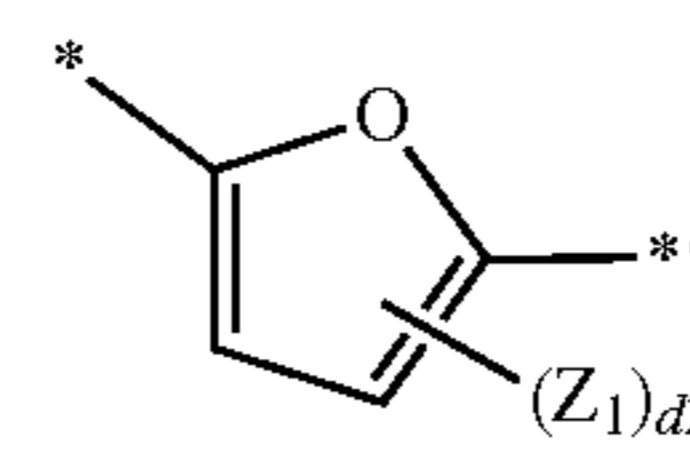
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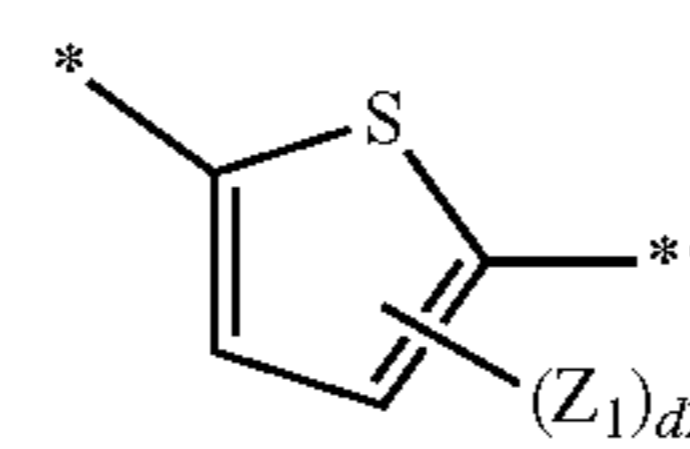
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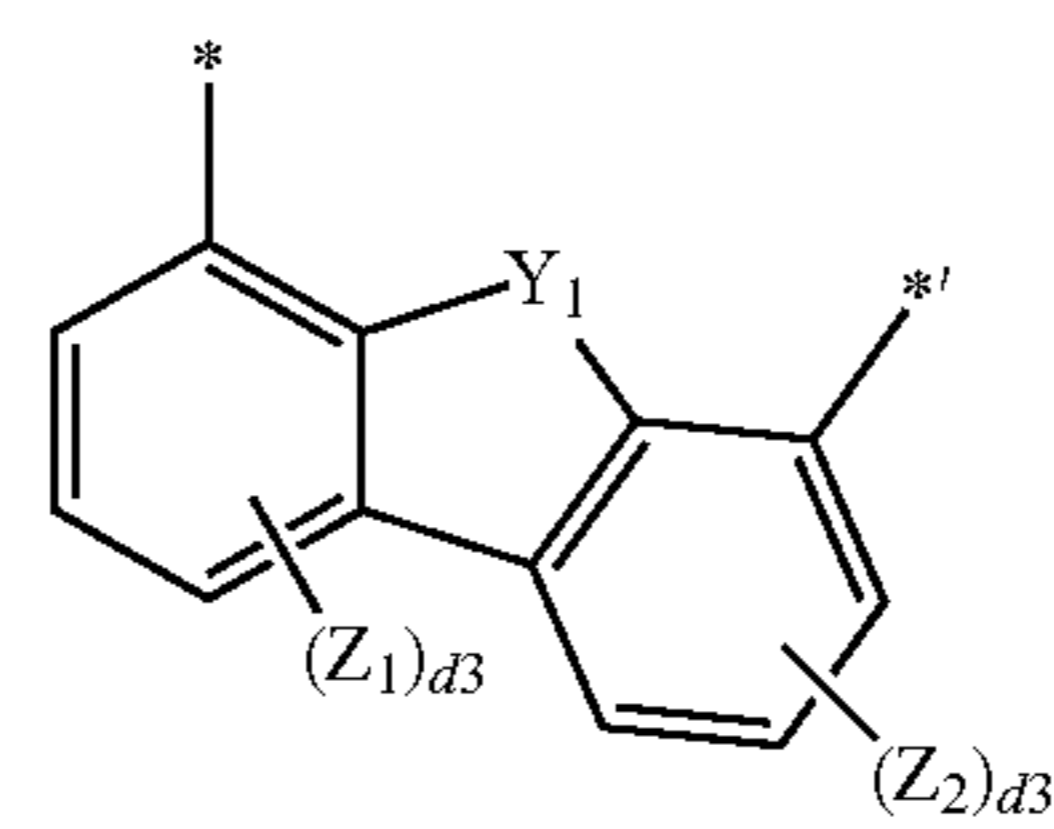
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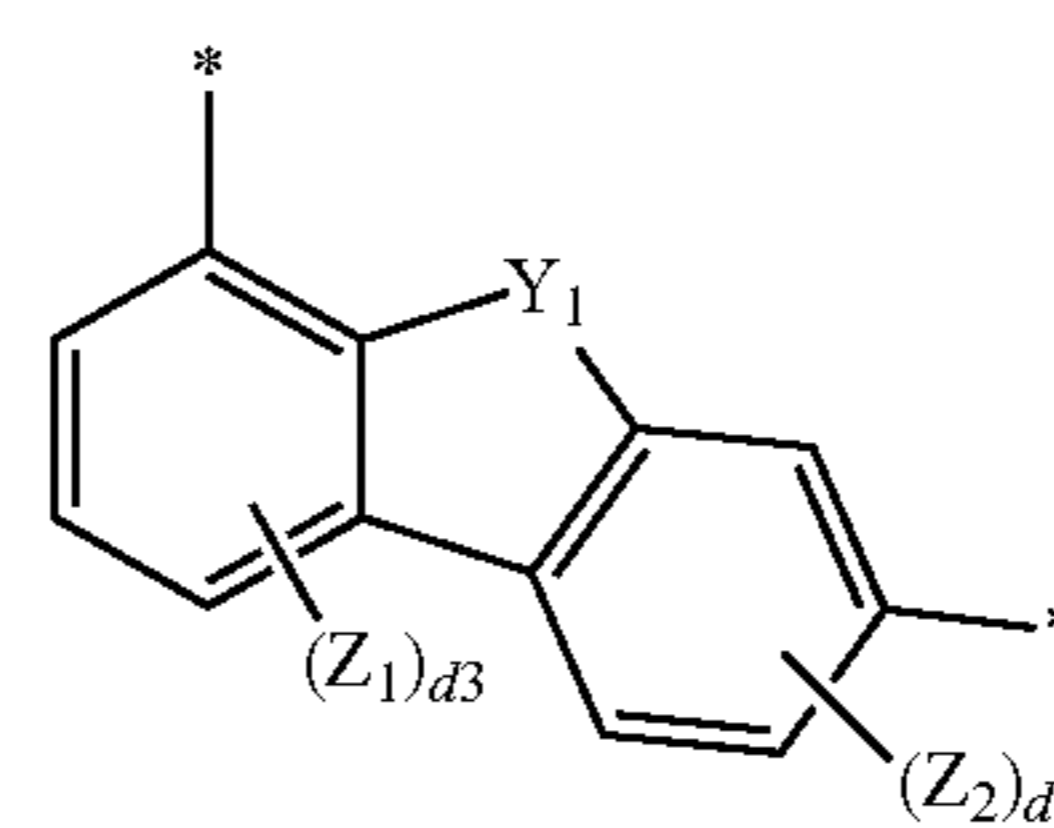
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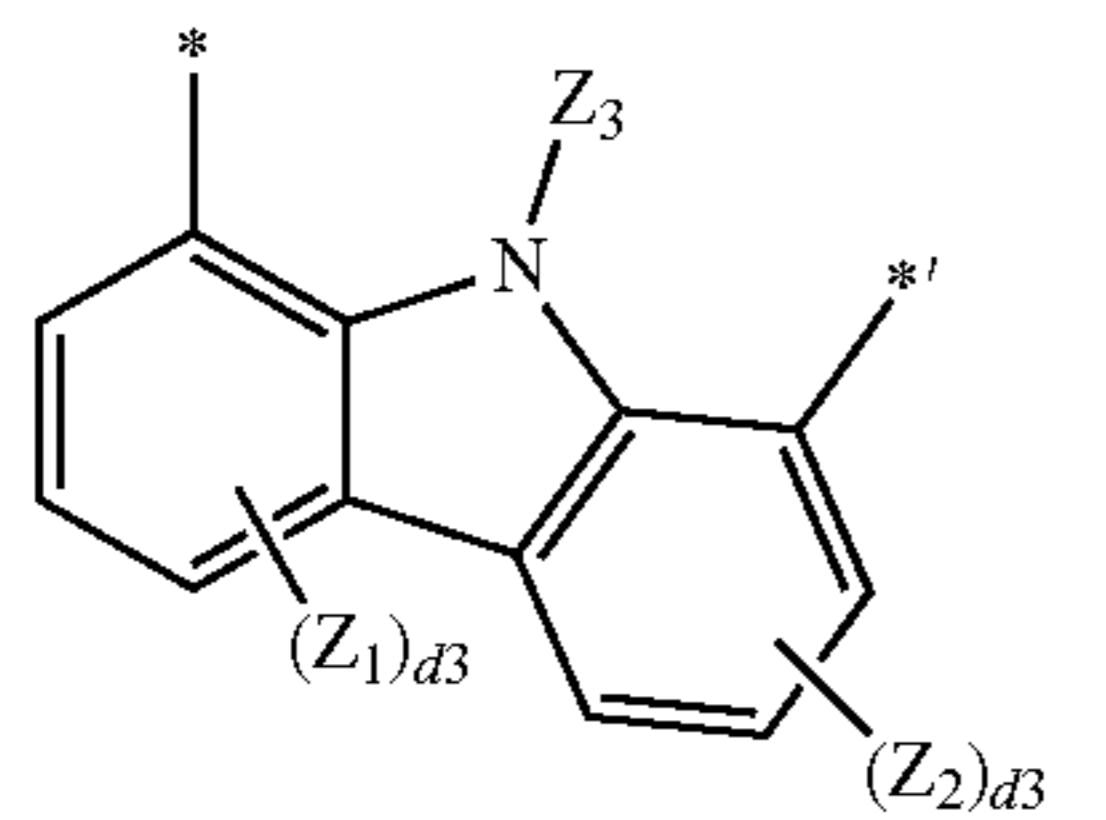
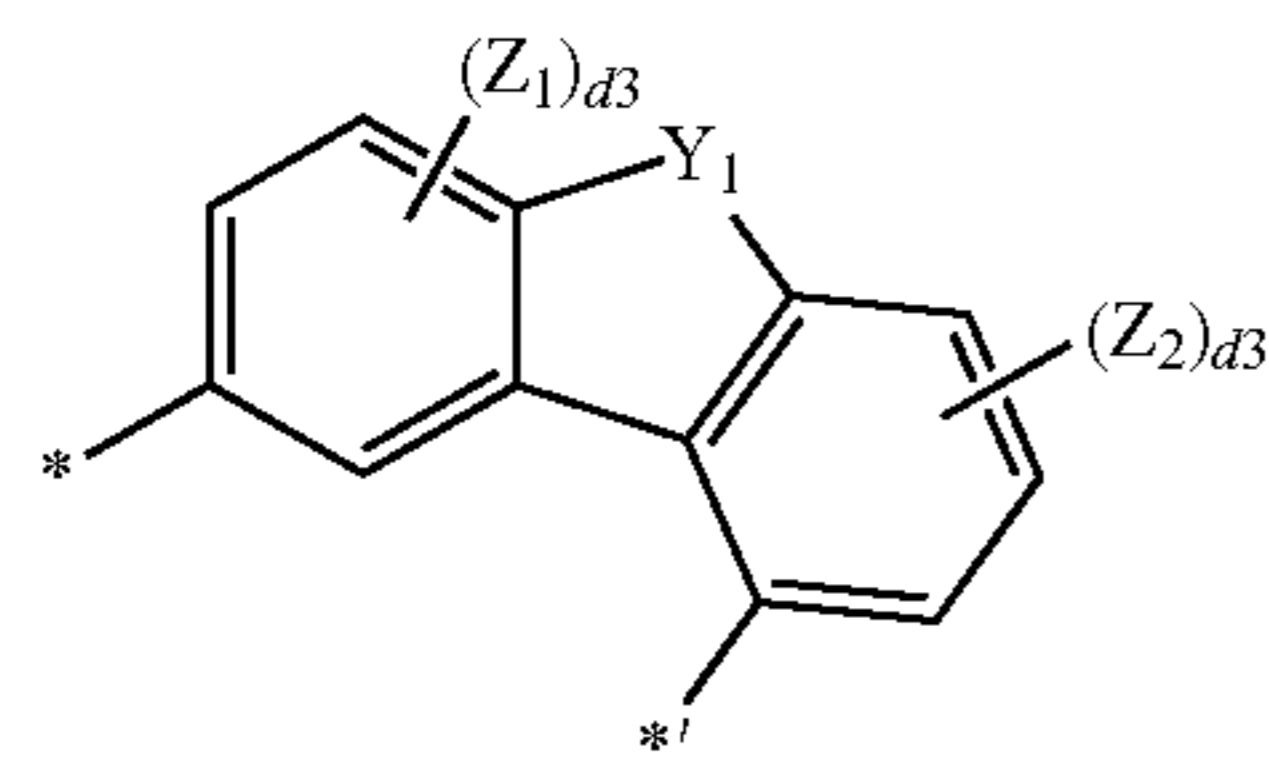
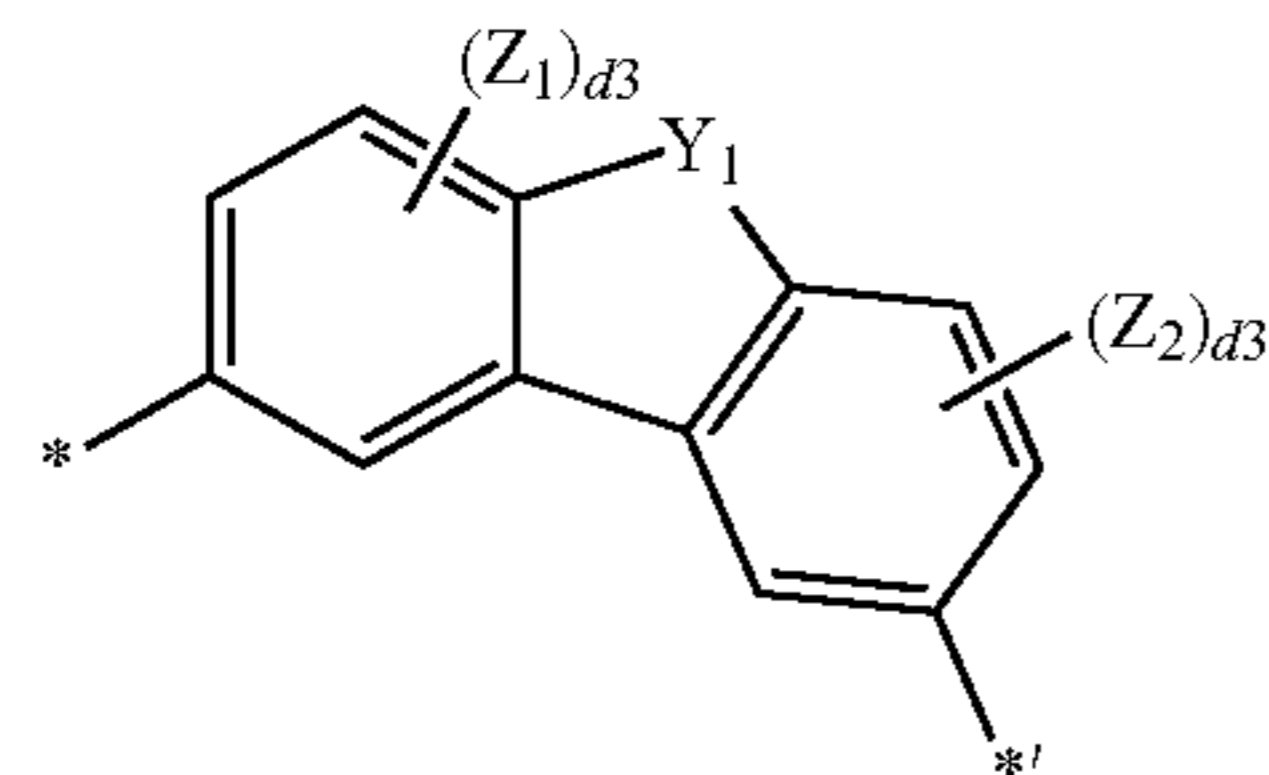
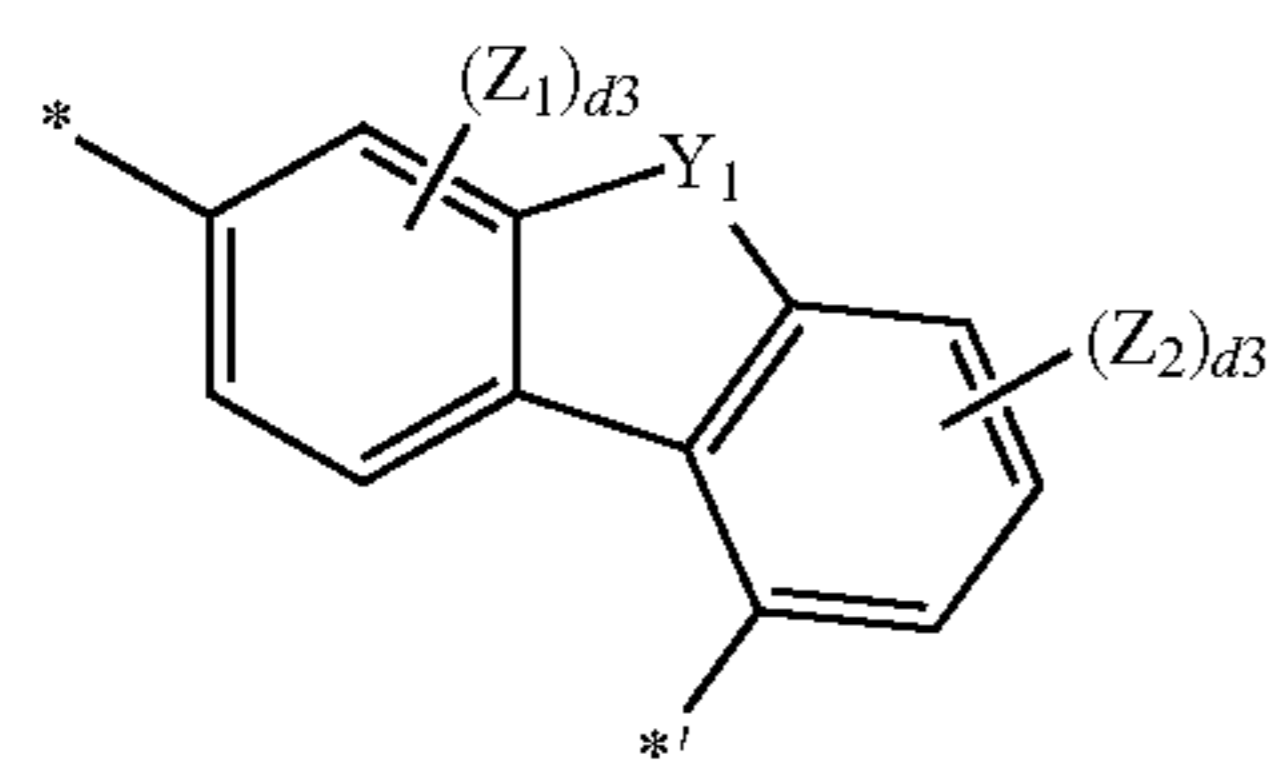
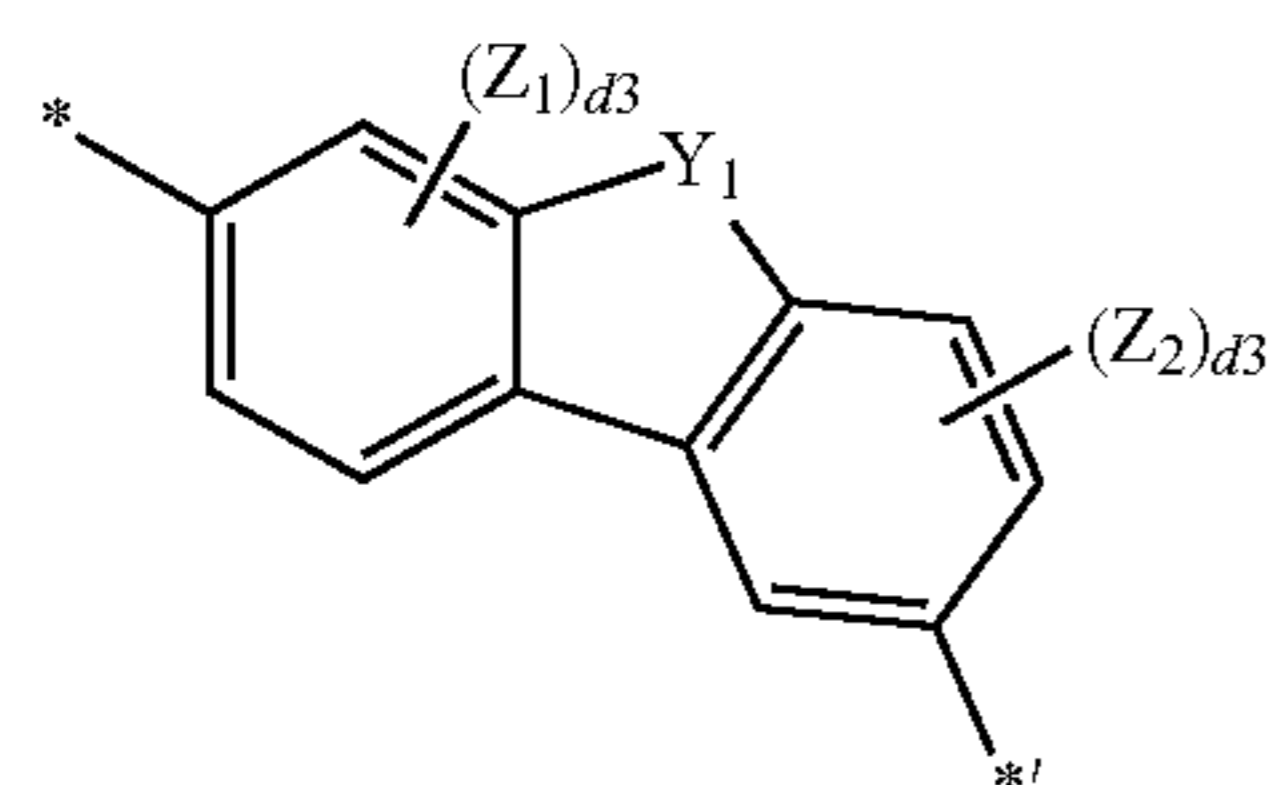
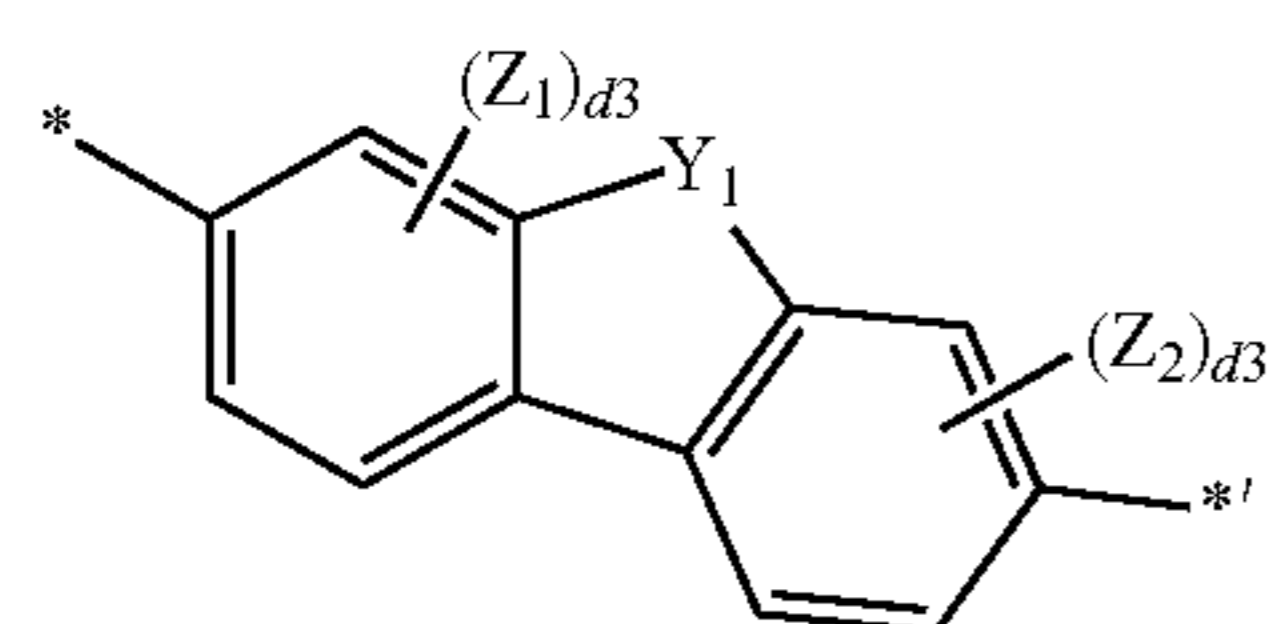
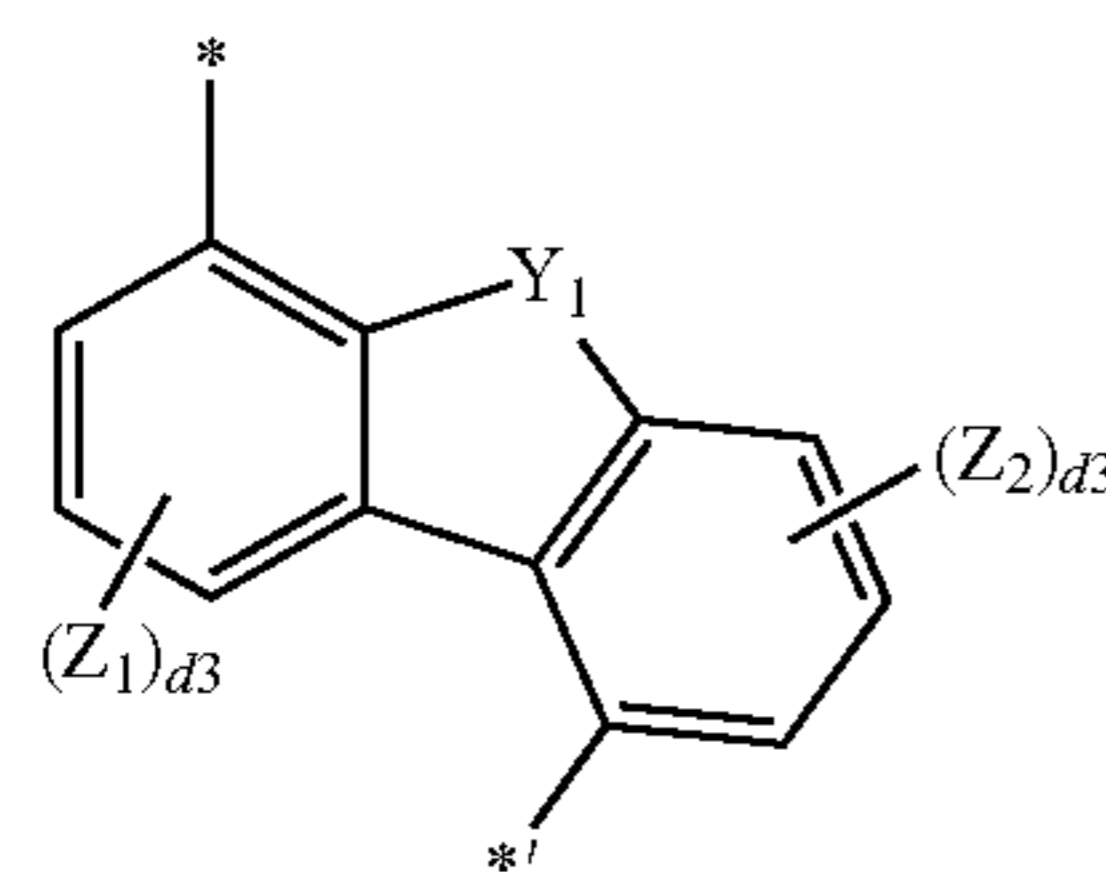
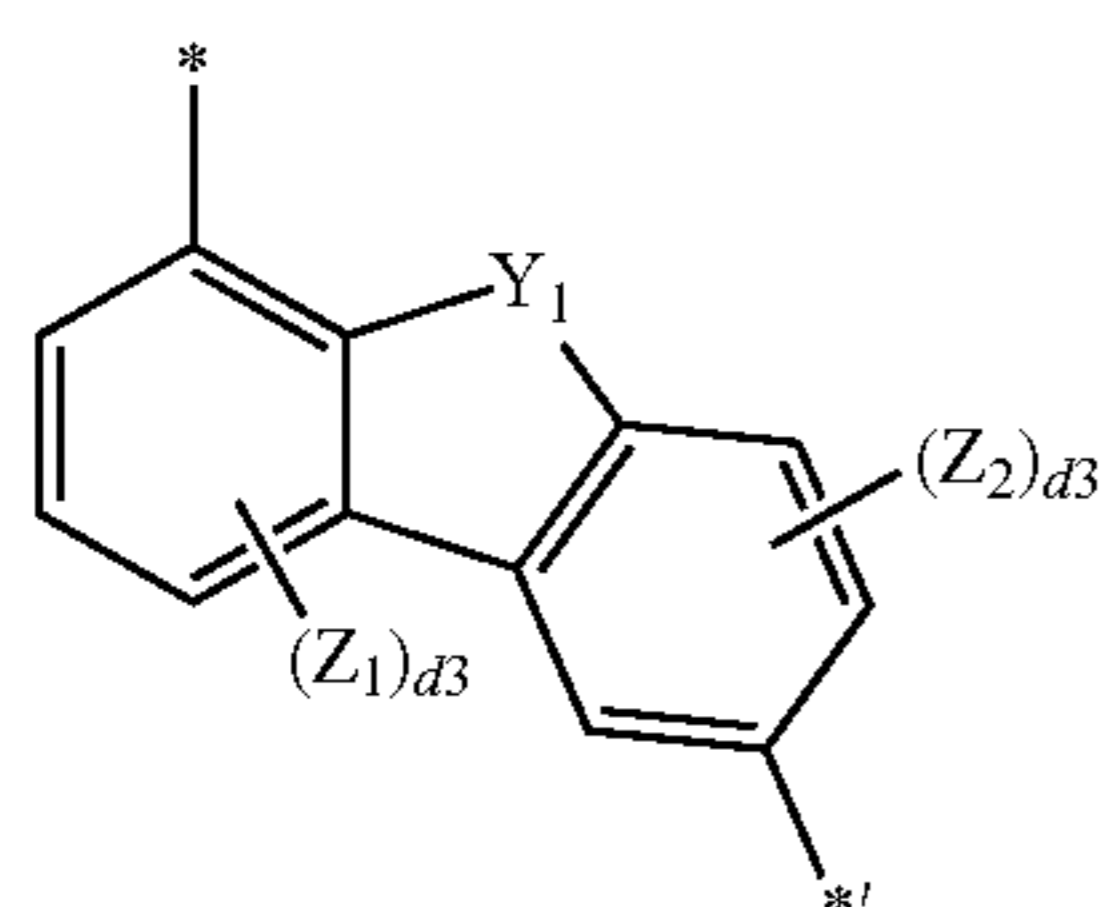


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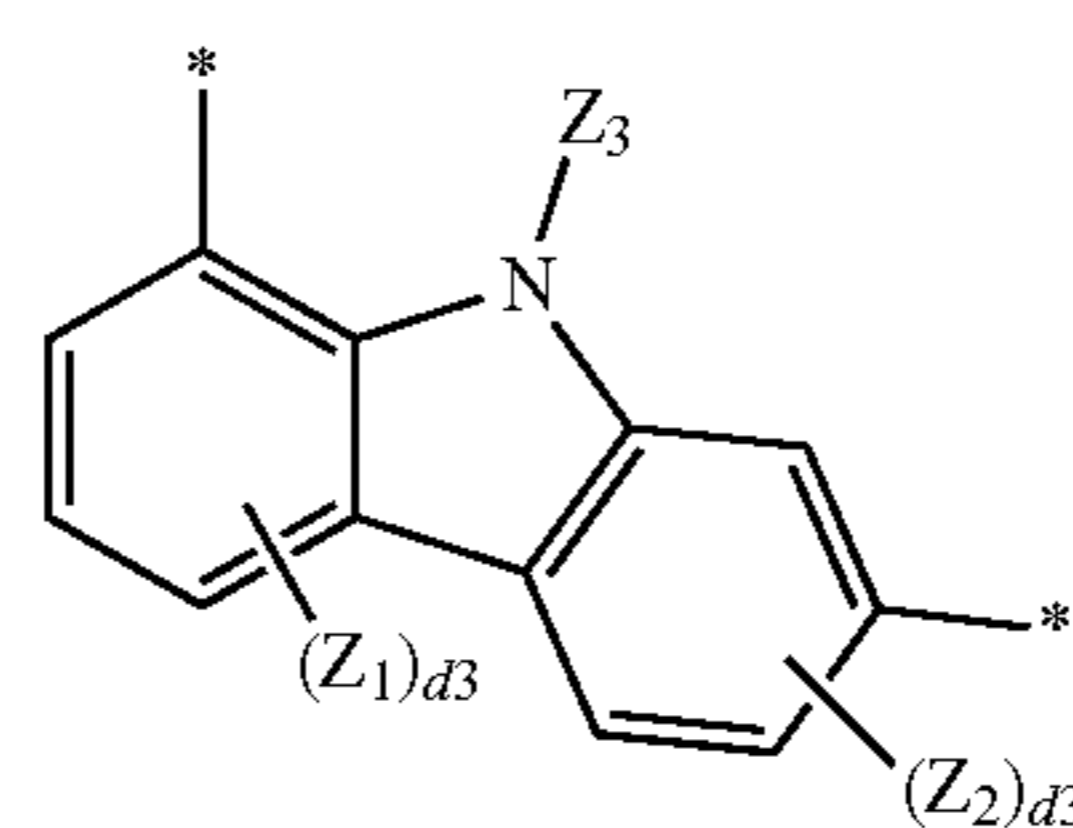


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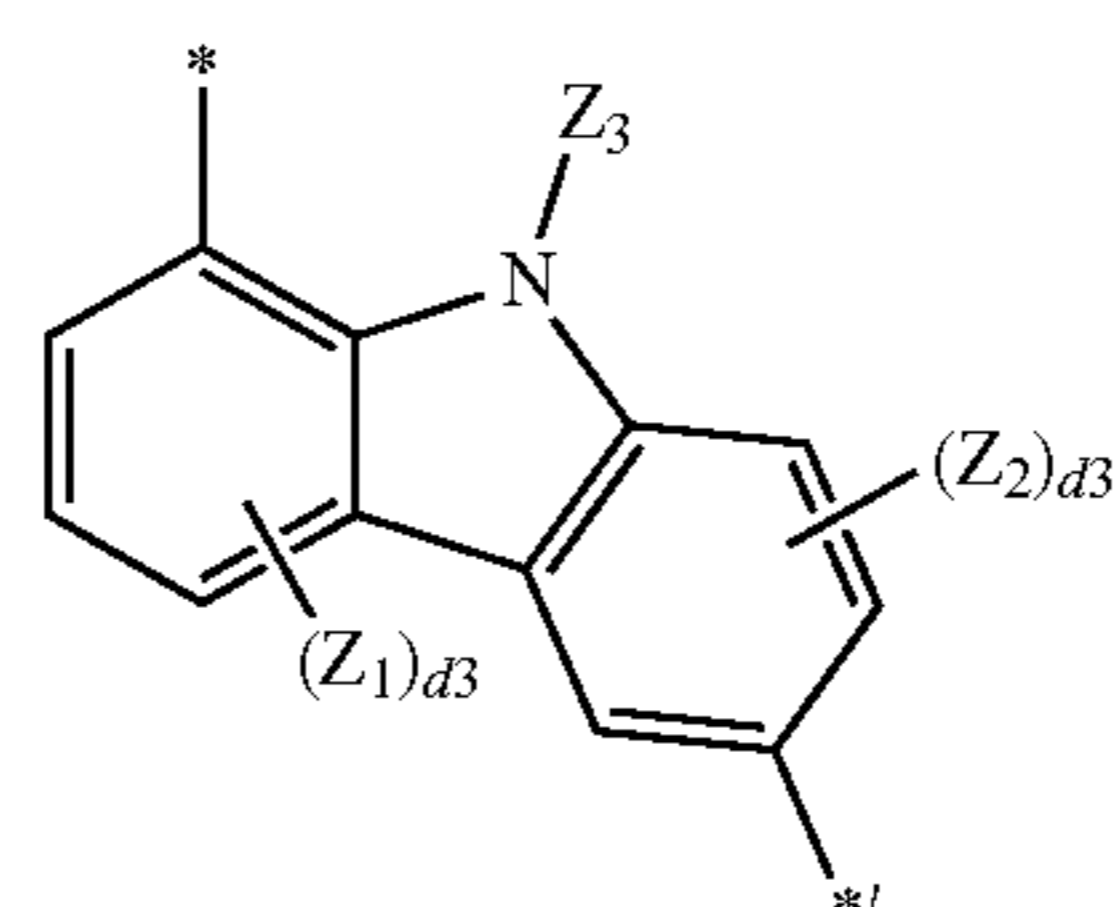
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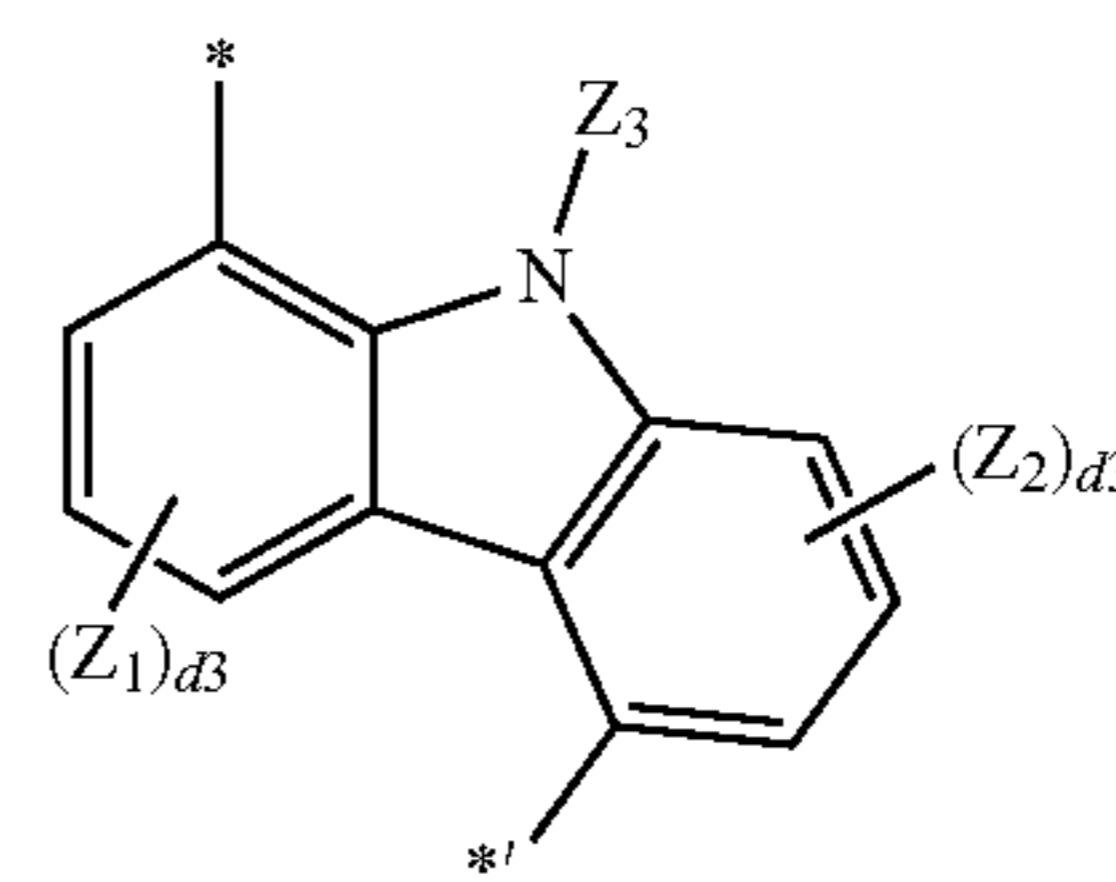
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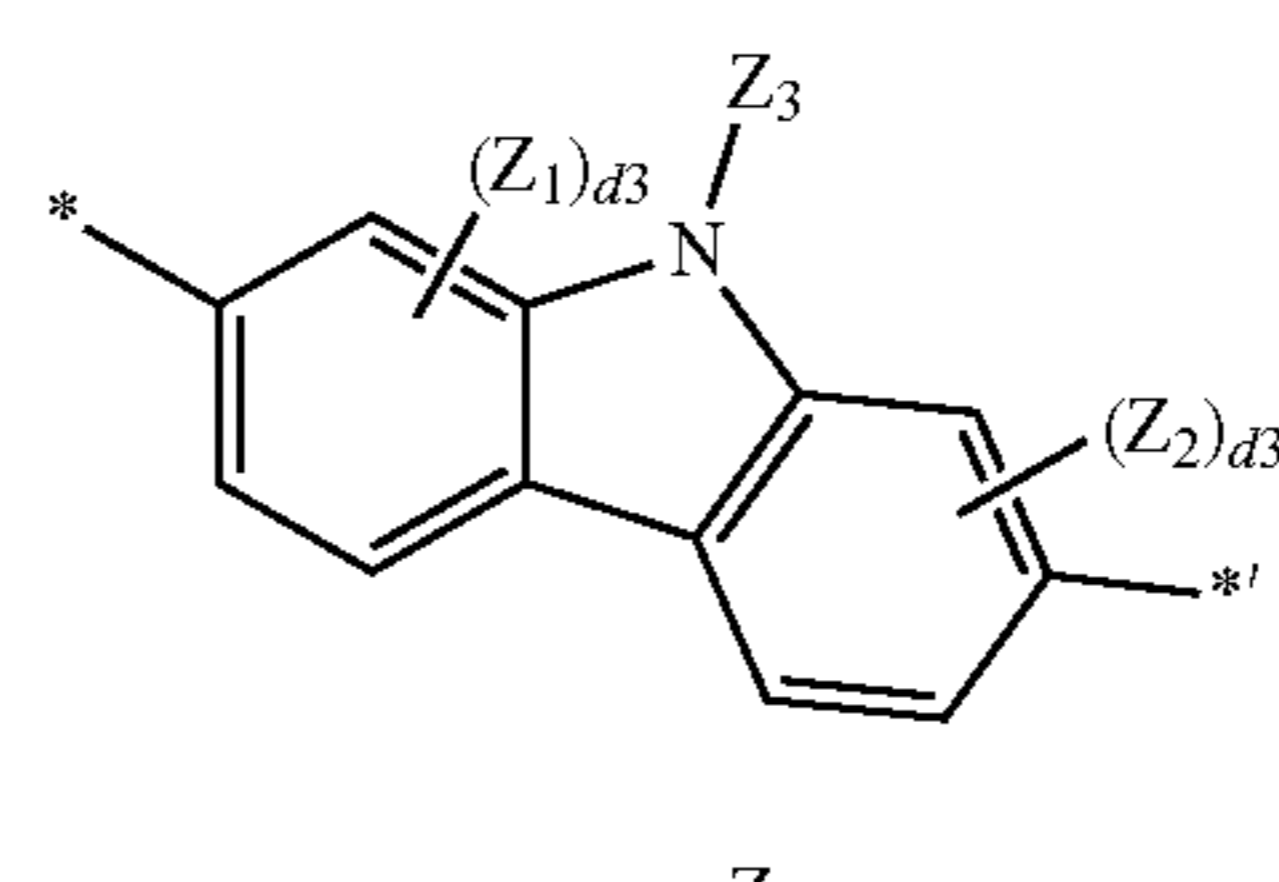
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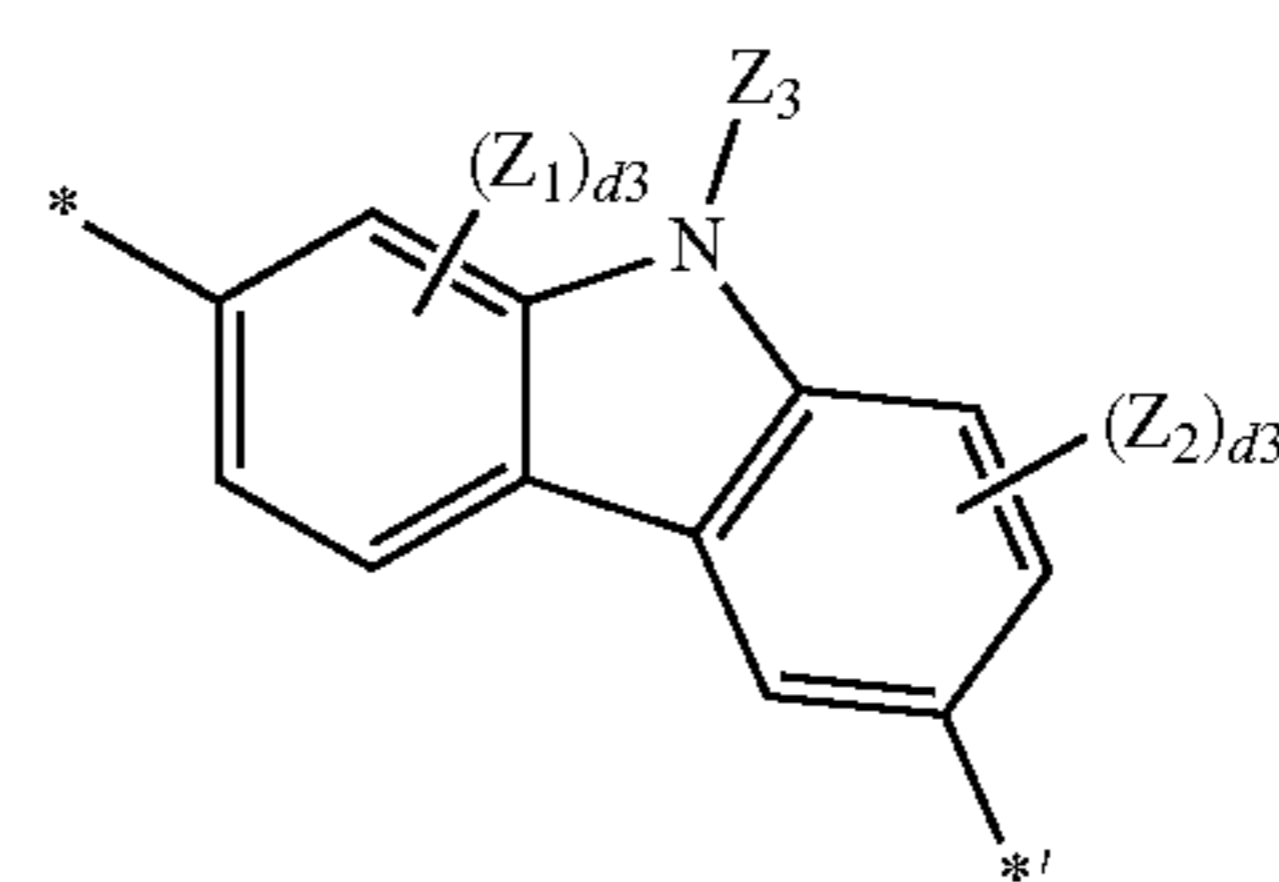
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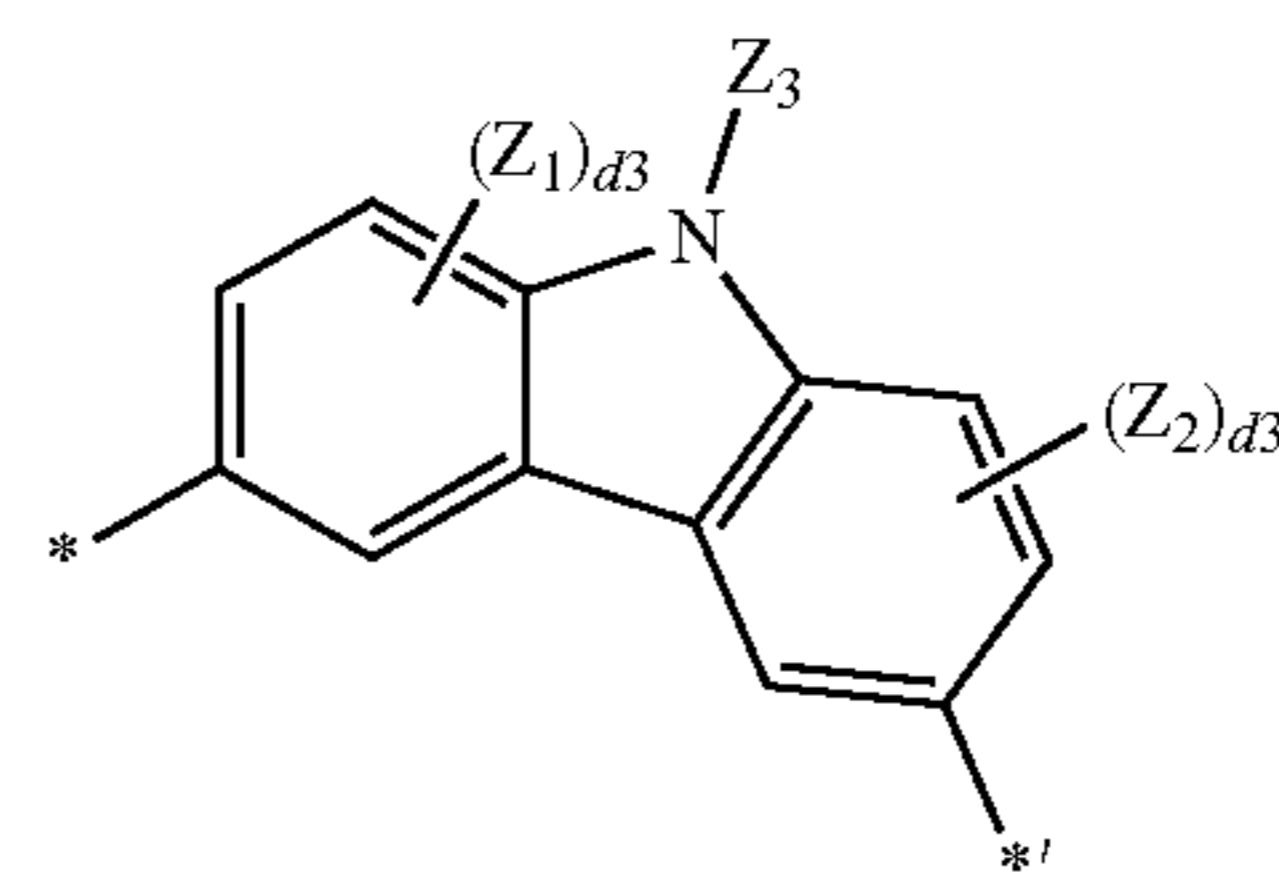
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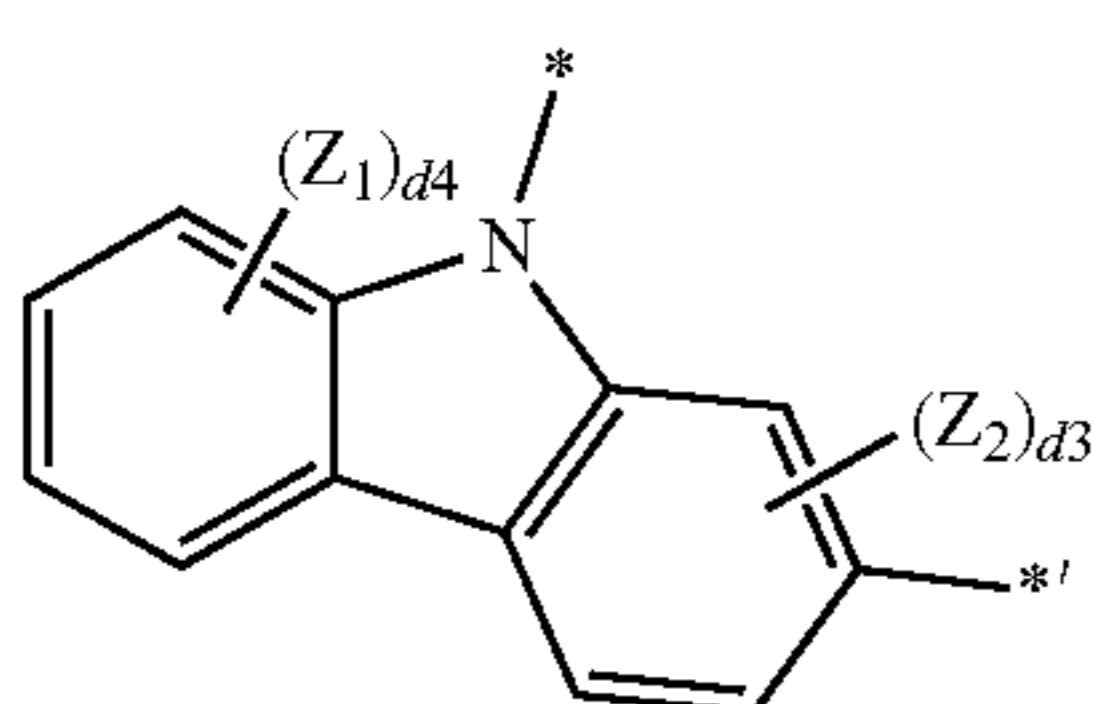
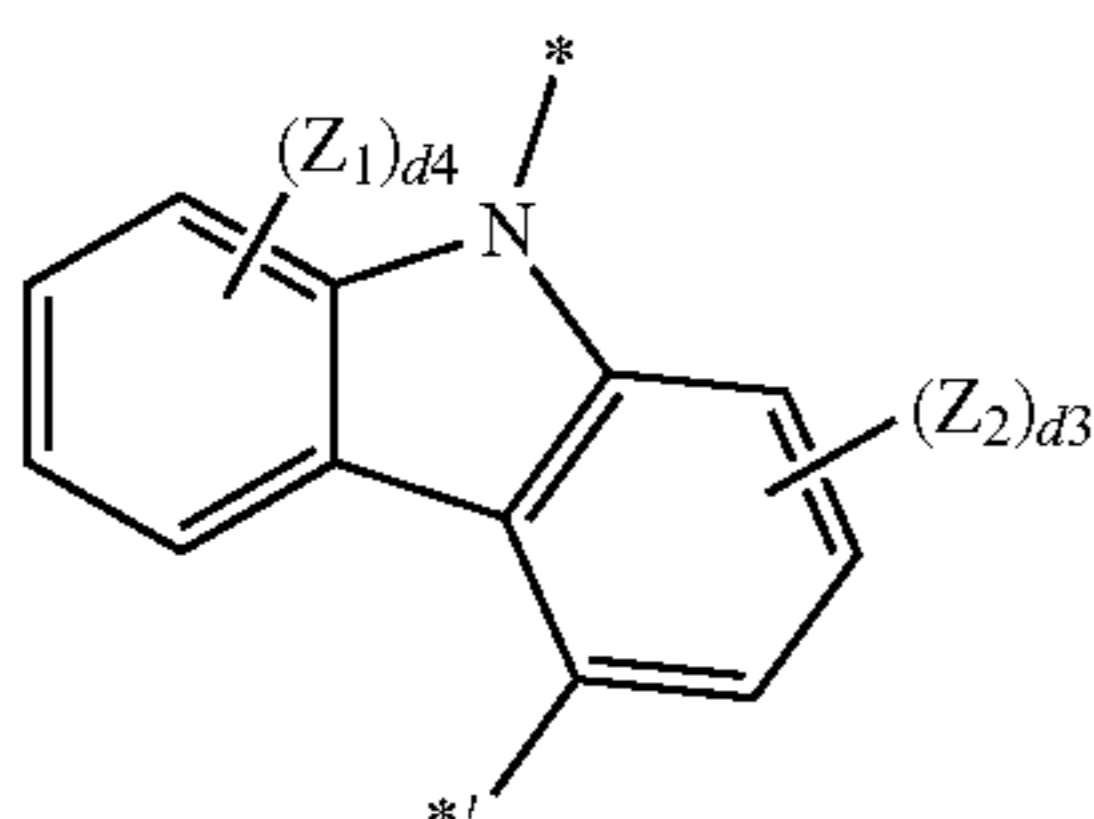
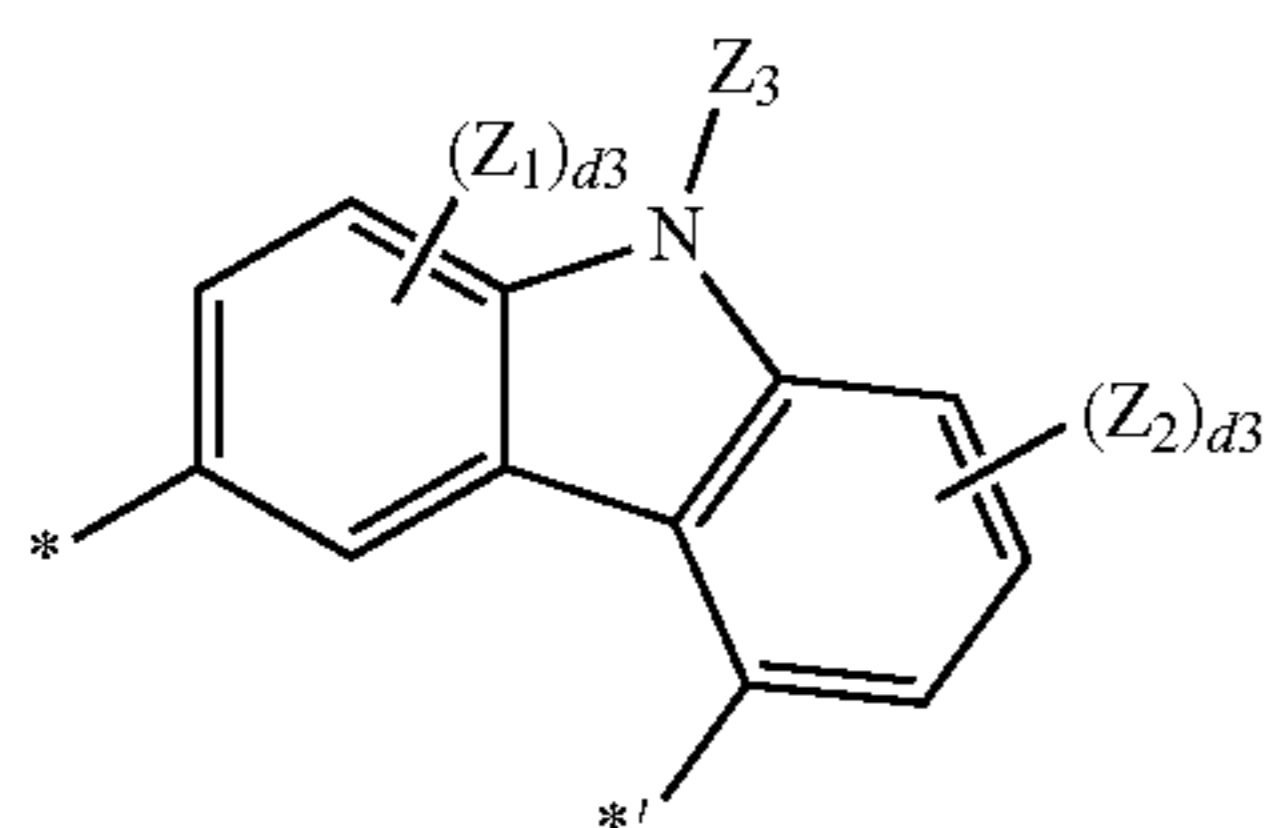
3-67

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In Formulae 3-1 to 3-72,

Y_1 may be O, S, $C(Z_4)(Z_5)$, or $Si(Z_6)(Z_7)$,

Z_1 to Z_7 may each independently be selected from hydrogen, deuterium, $-F$, $-Cl$, $-Br$, $-I$, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine group, a hydrazone group, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a pyrenyl group, a chrysenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a quinolinyl group, an isoquinolinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a triazinyl group, a benzimidazolyl group, a phenanthrolinyl group, and $-Si(Q_{33})(Q_{34})(Q_{35})$,

Q_{33} to Q_{35} may each independently be selected from a C_1 - C_{10} alkyl group, a C_1 - C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group,

d_2 may be an integer from 0 to 2,

d_3 may be an integer from 0 to 3,

d_4 may be an integer from 0 to 4,

d_5 may be an integer from 0 to 5,

d_6 may be an integer from 0 to 6,

d_8 may be an integer from 0 to 8, and

* and *' each indicate a binding site to a neighboring atom.

In one embodiment, a_1 may be an integer from 1 to 10.

In one embodiment, a_2 and a_3 may each independently be an integer from 0 to 10.

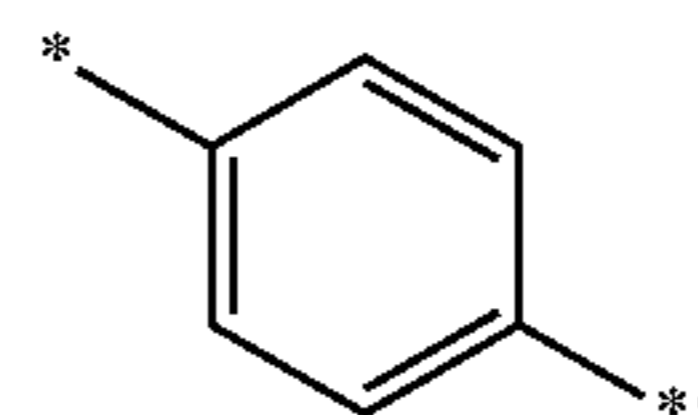
In one embodiment, a_1 may be 1 or 2, and a_2 and a_3 may each independently be selected from 0, 1, and 2.

In one embodiment, a_1 may be 1 or 2.

In one embodiment, L_1 may be selected from groups represented by Formulae 4-1 to 4-30:

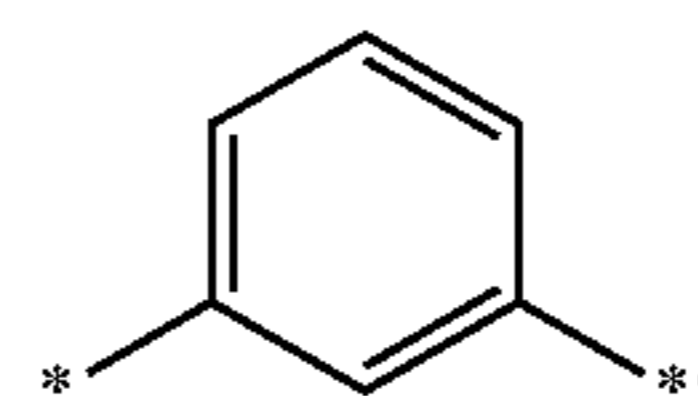
14

3-70



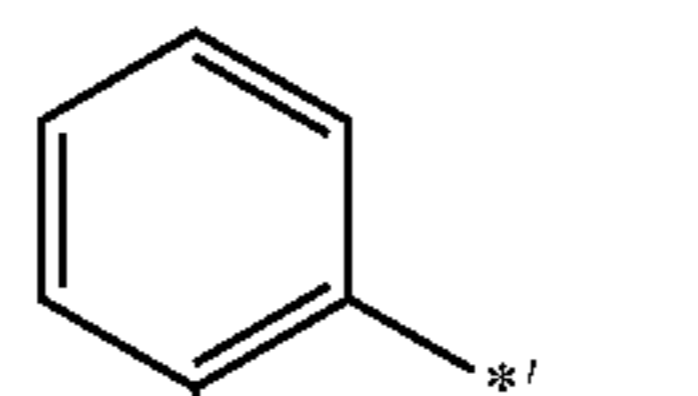
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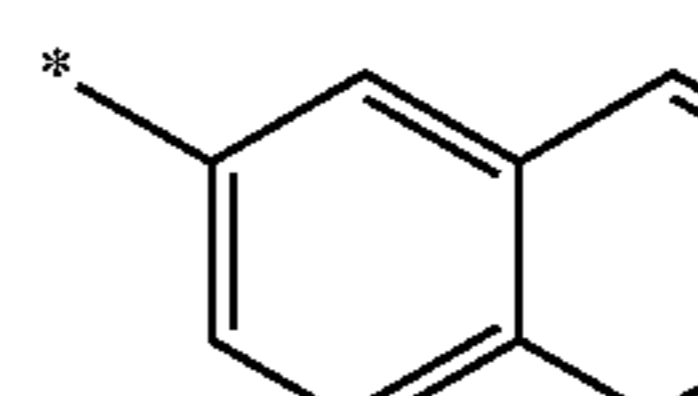
4-2

3-71 10



4-3

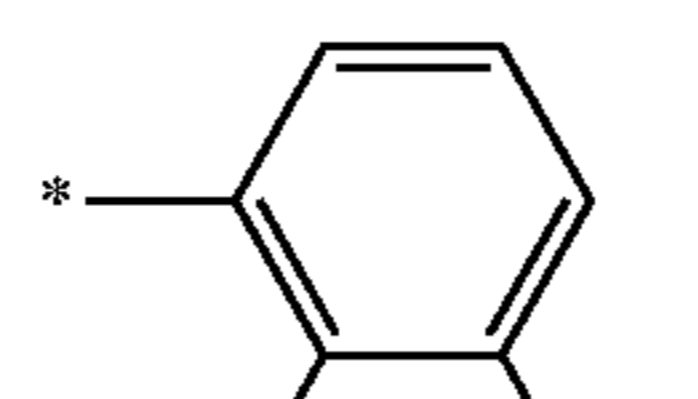
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4-4

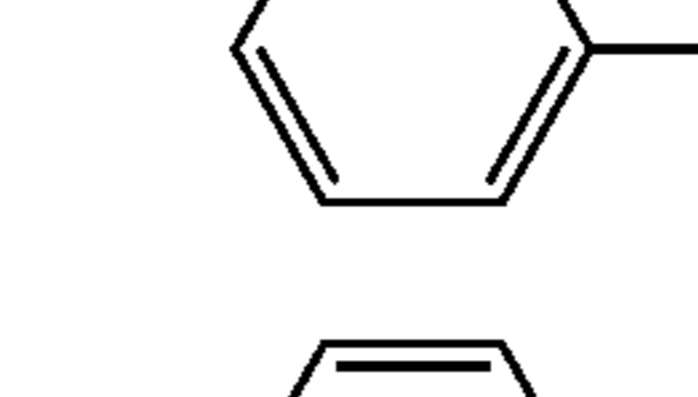
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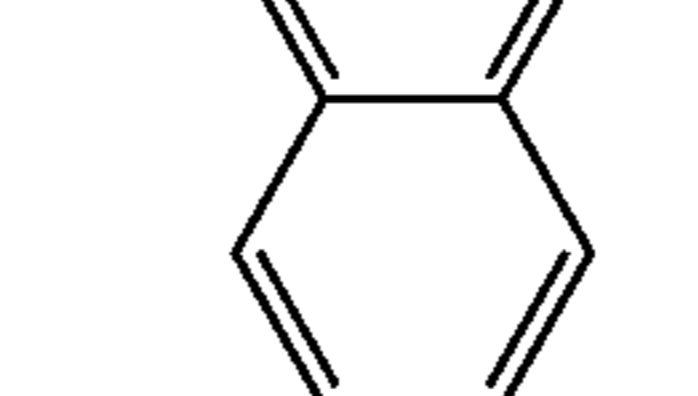
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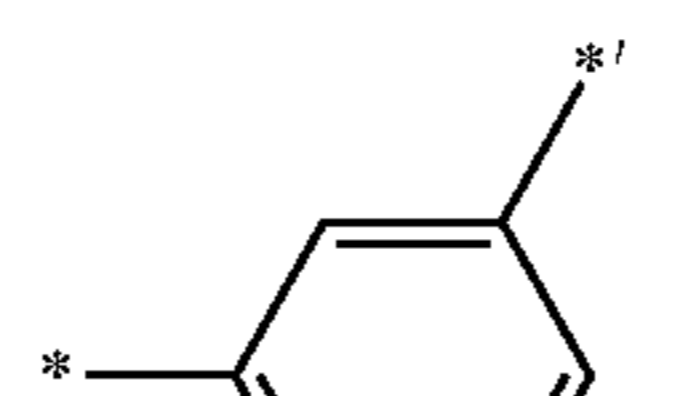
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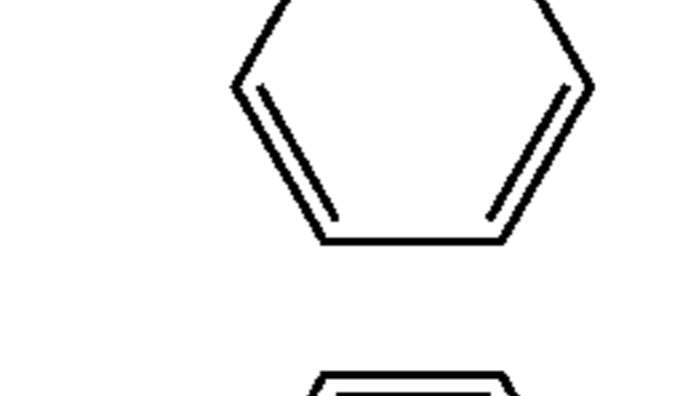
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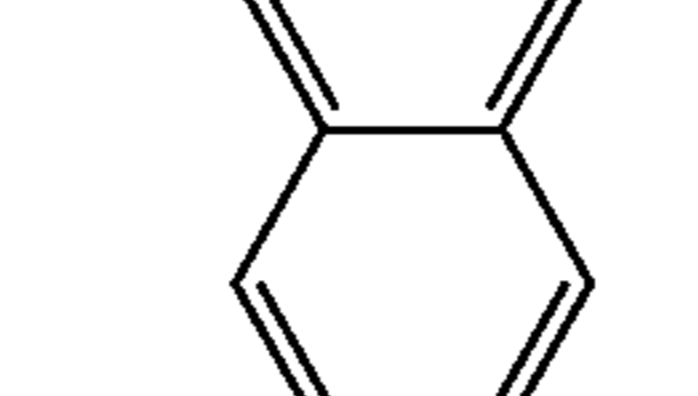


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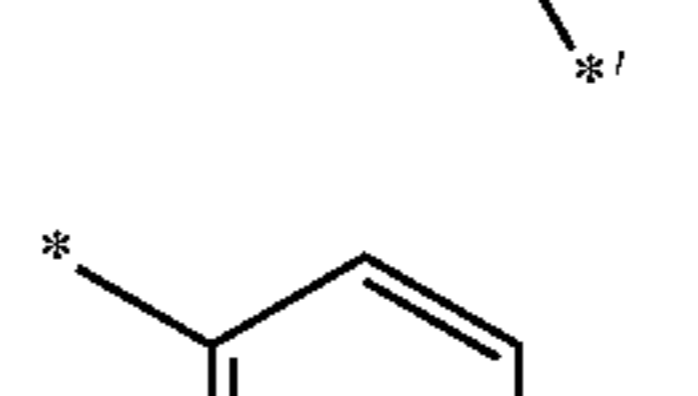


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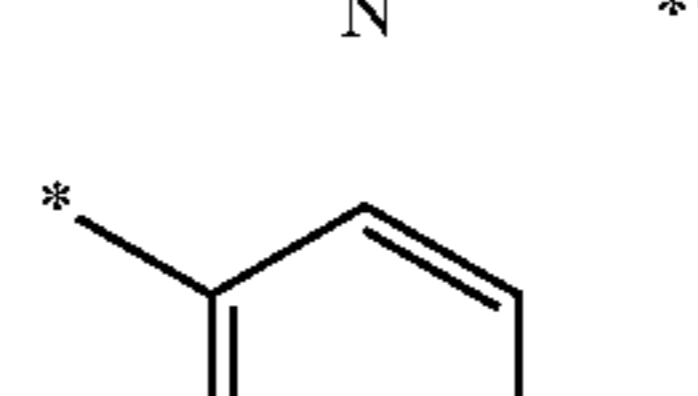


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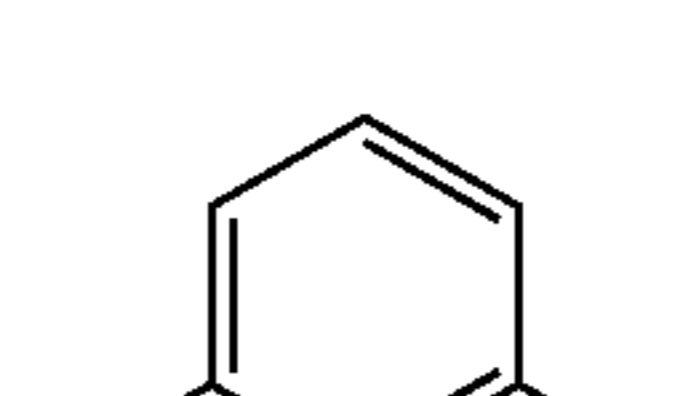


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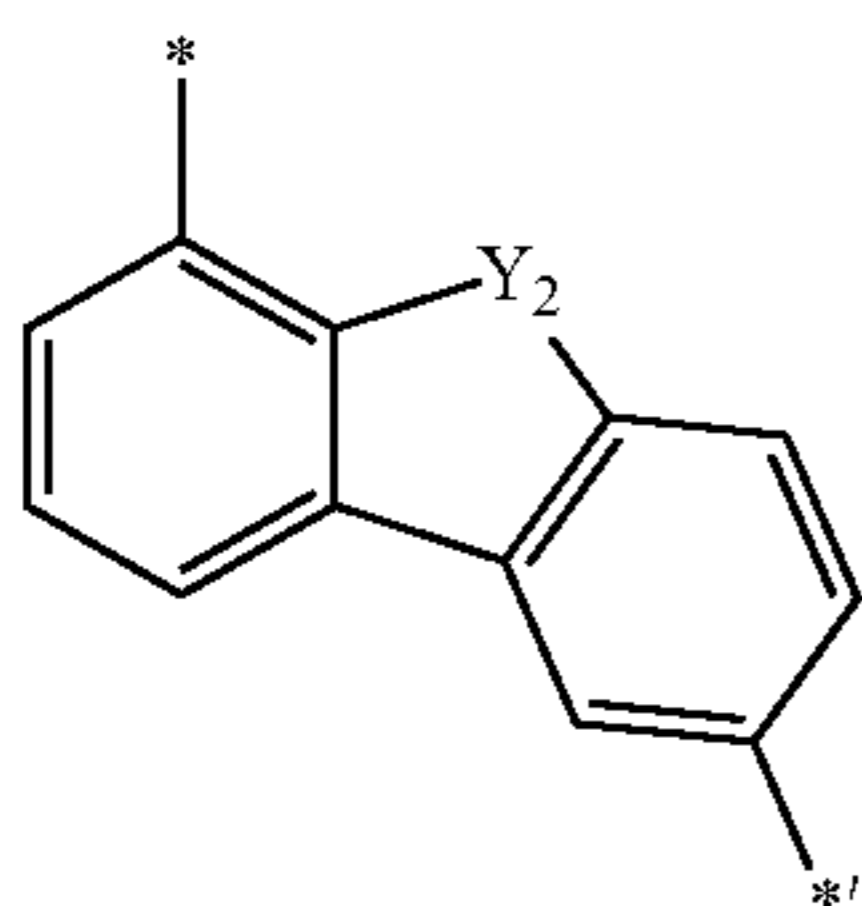
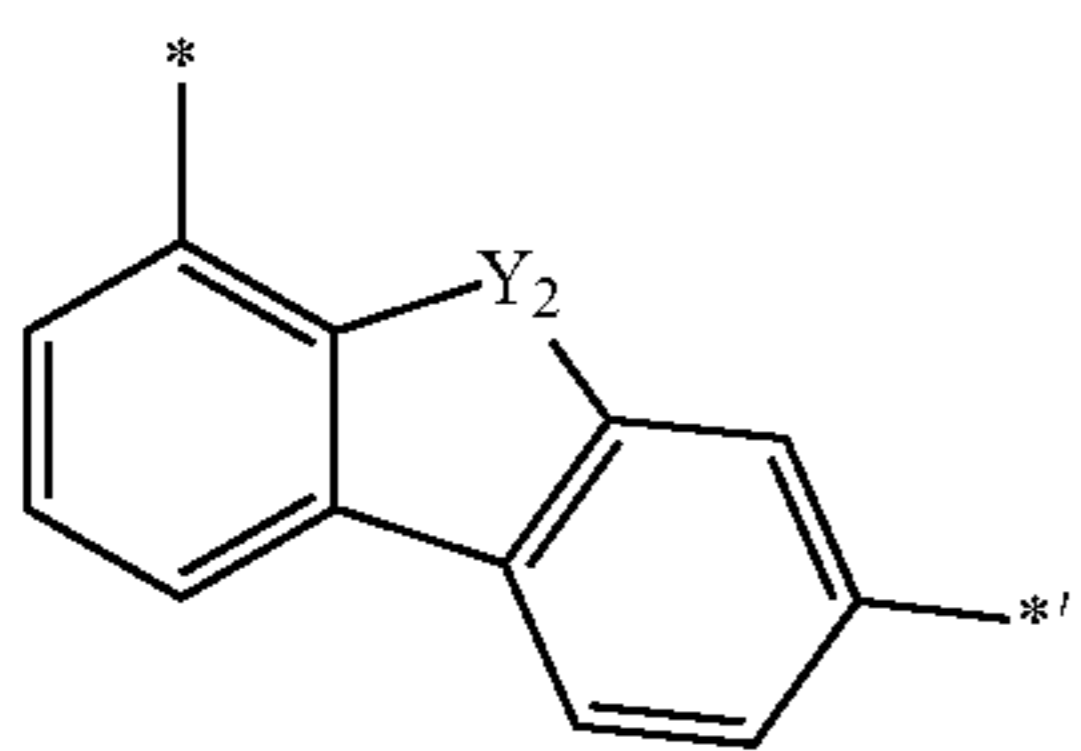
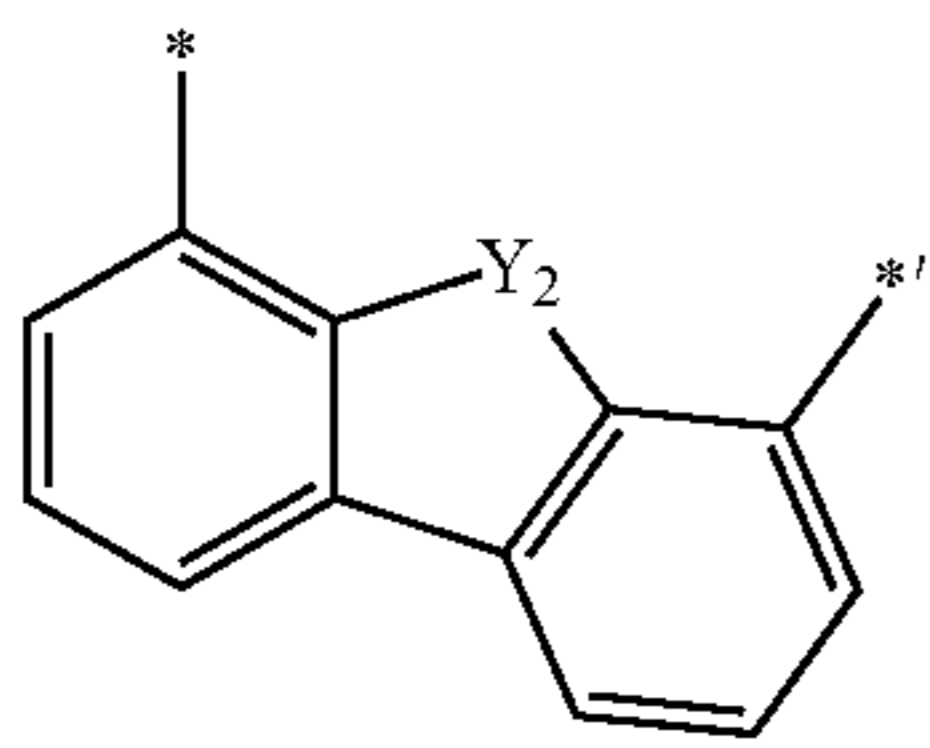
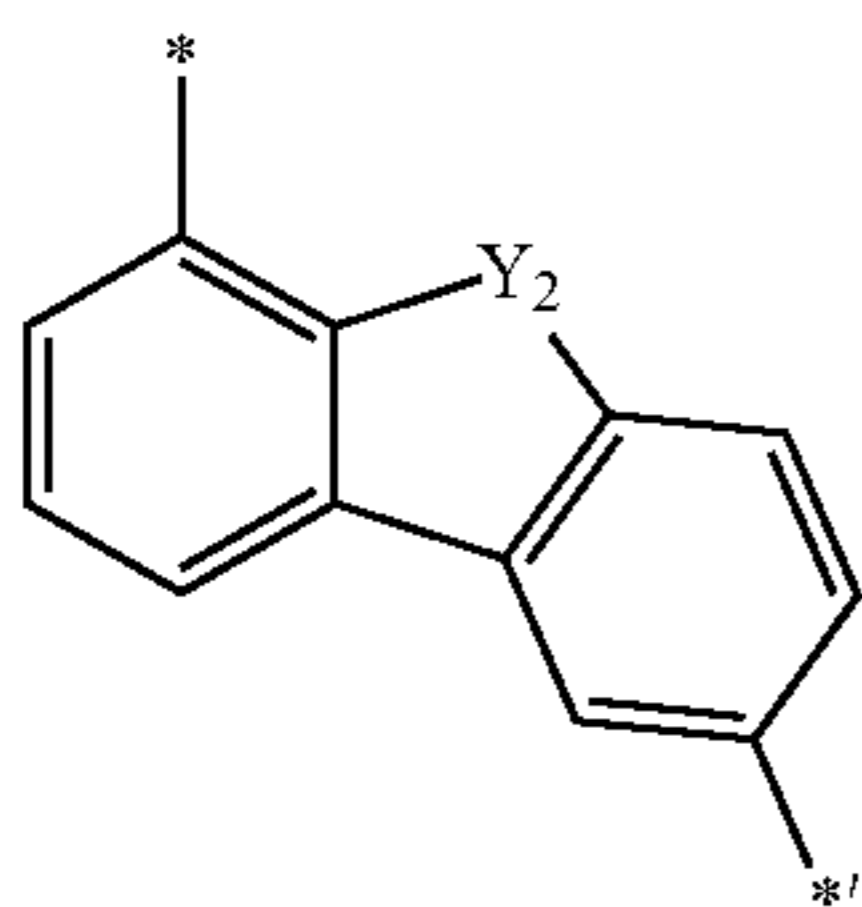
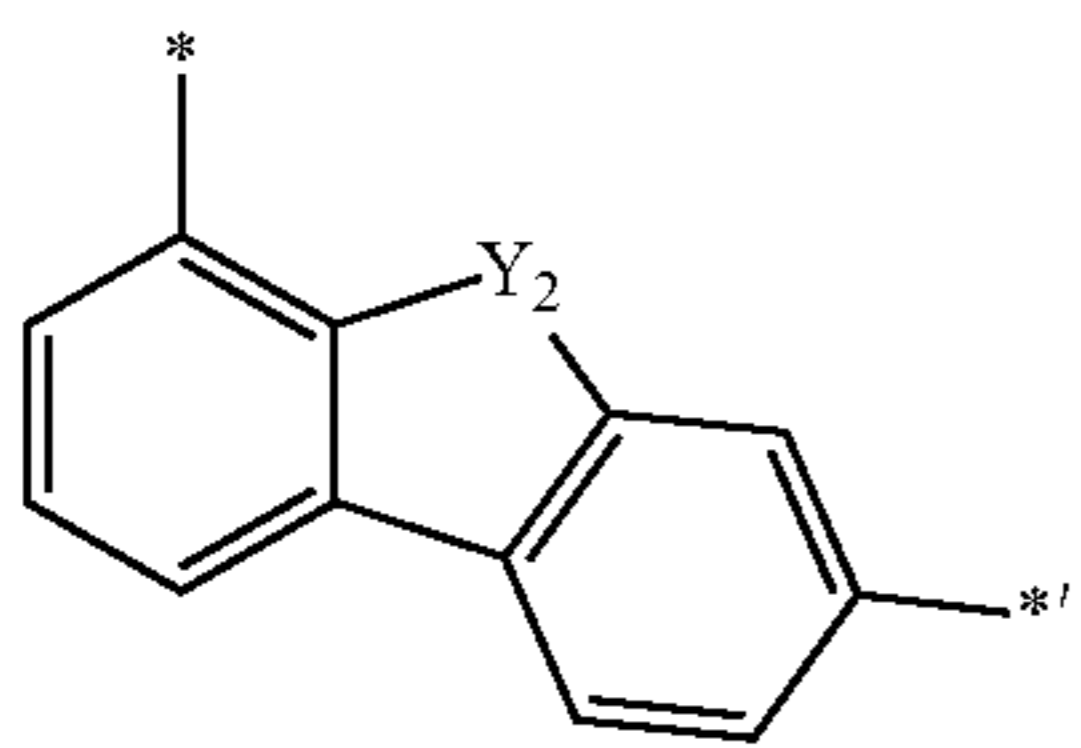
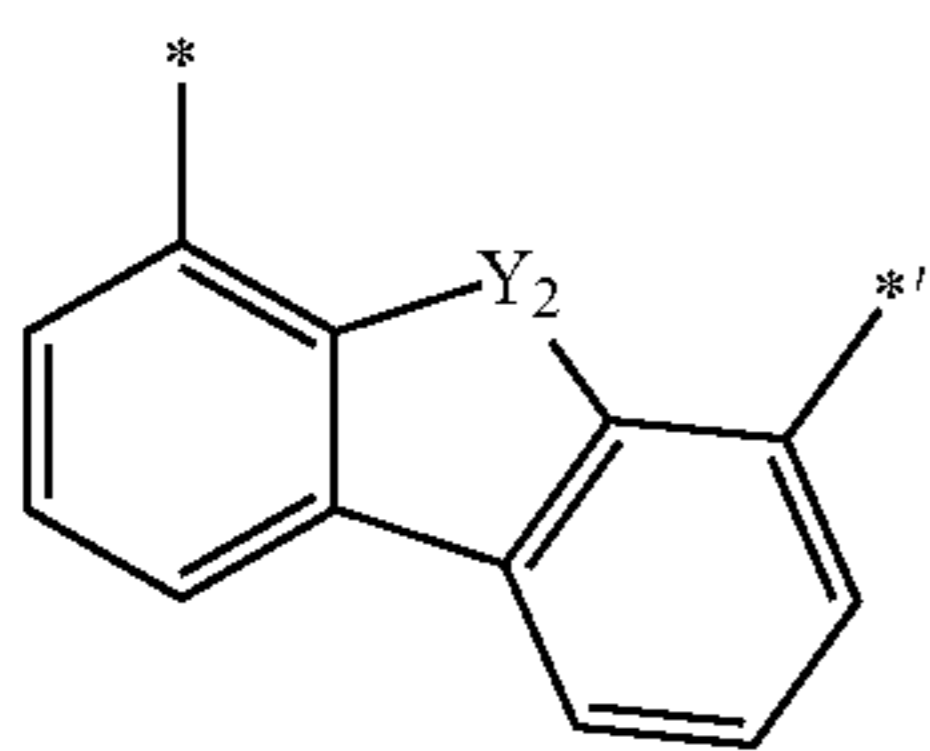
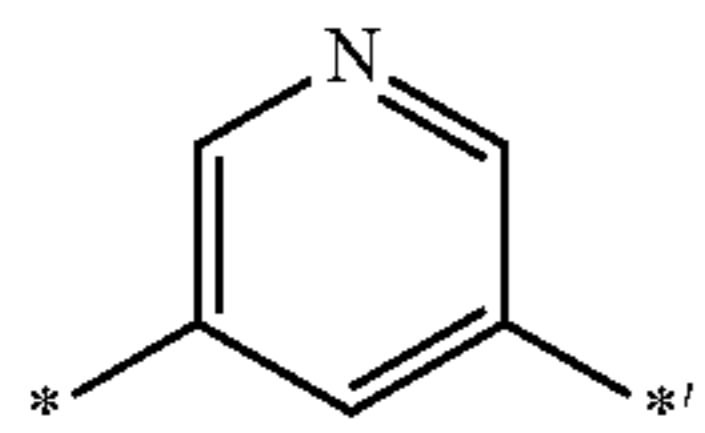
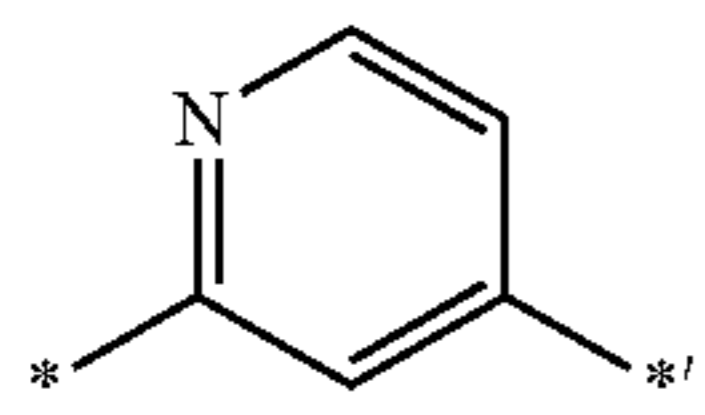


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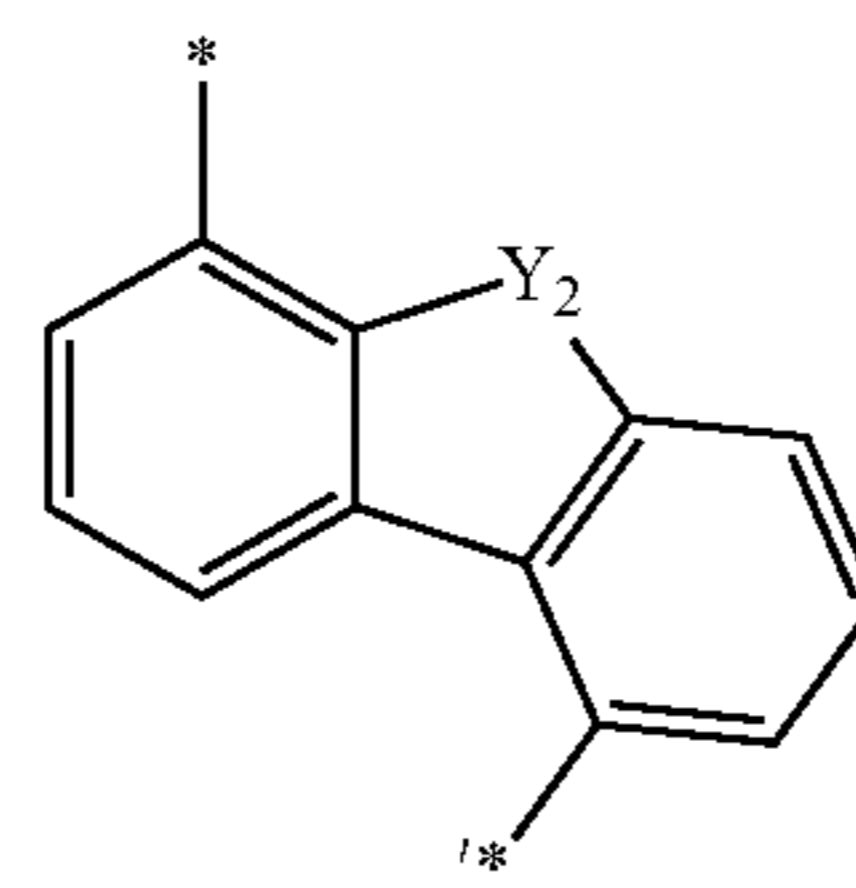


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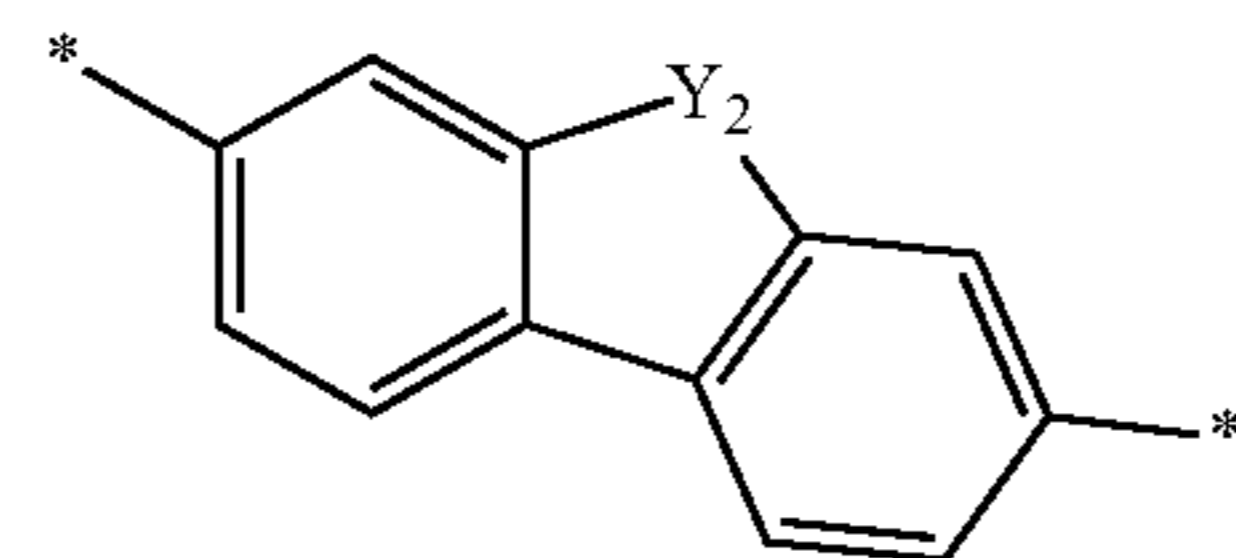
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4-20

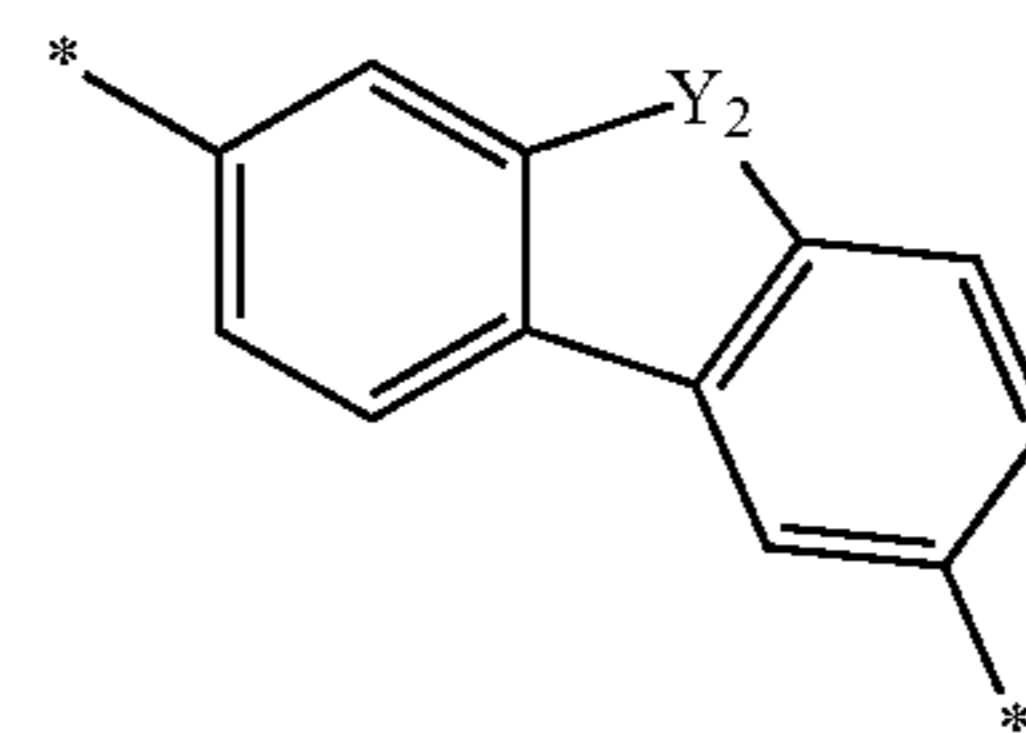
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4-13

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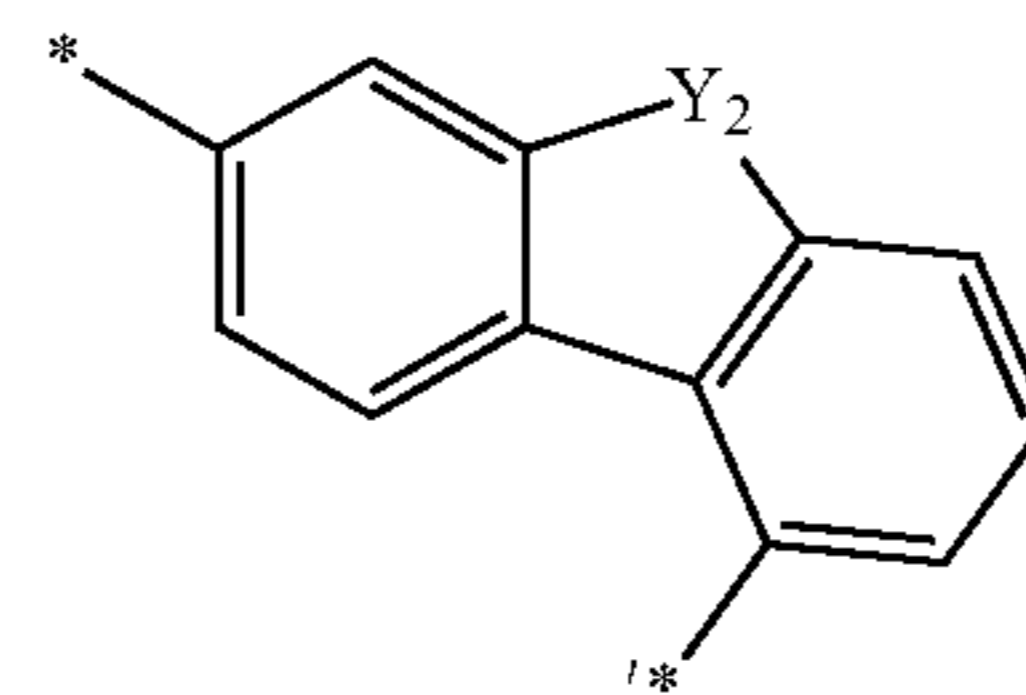
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4-14



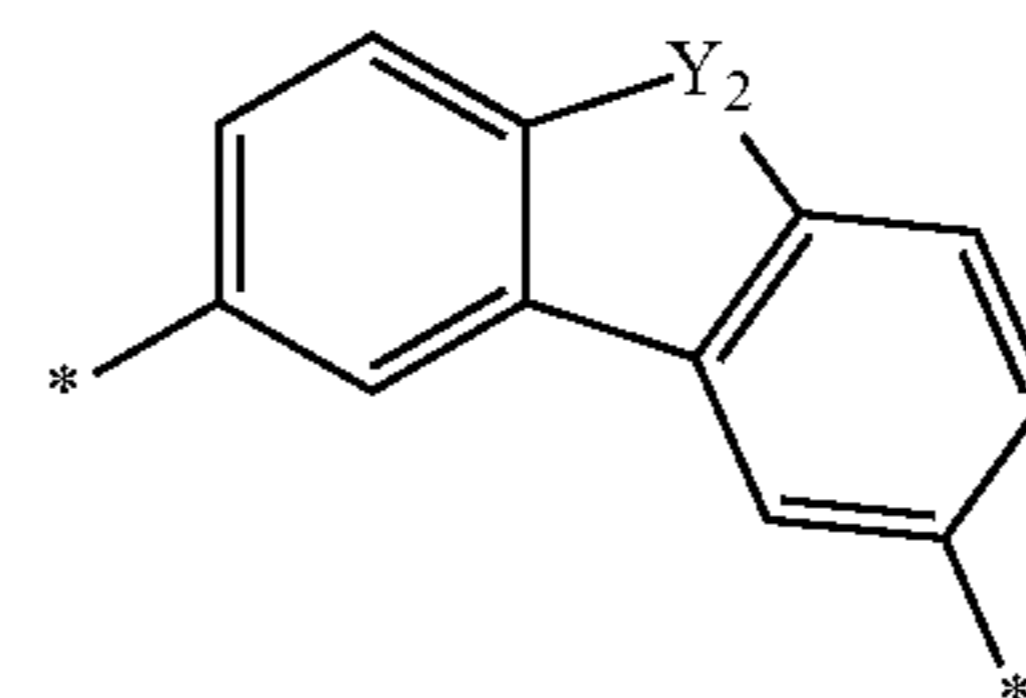
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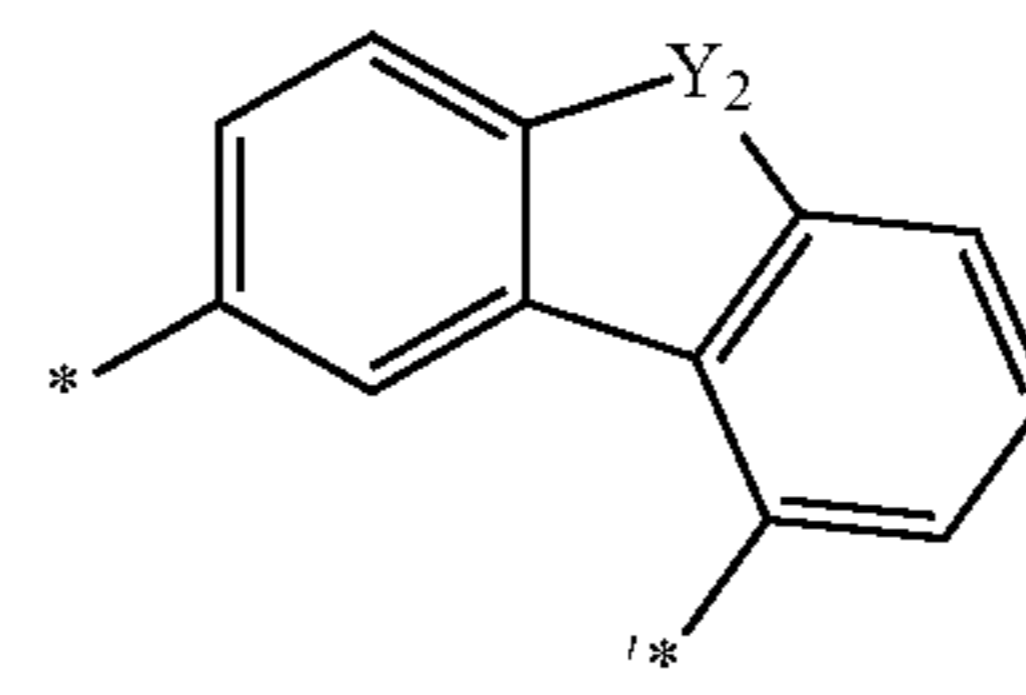
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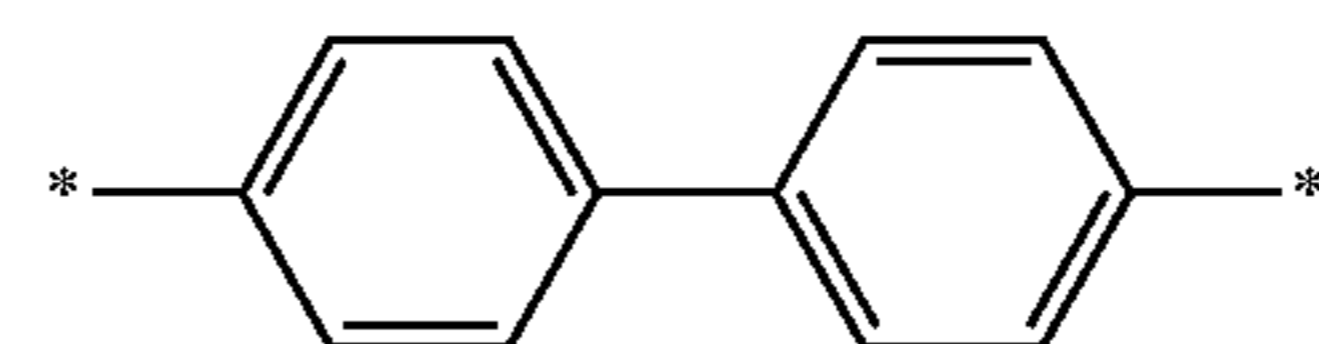
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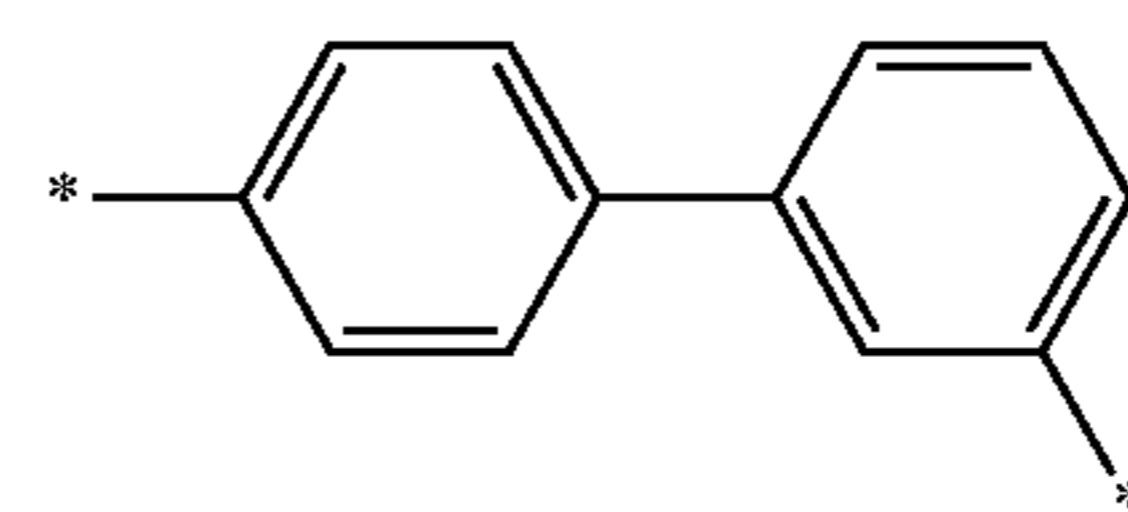
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4-18



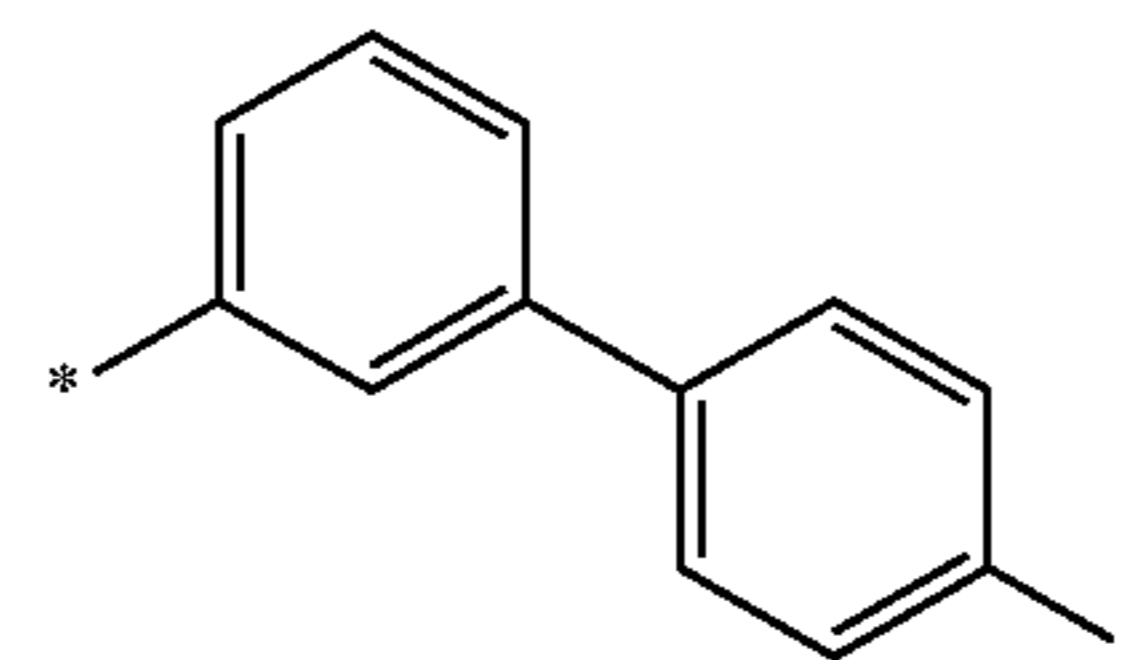
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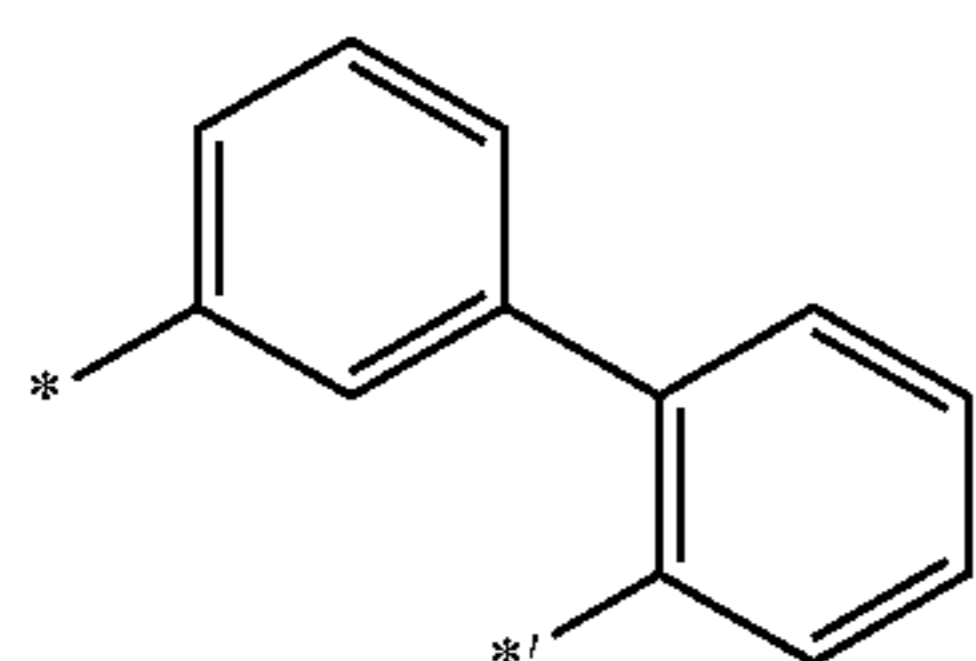
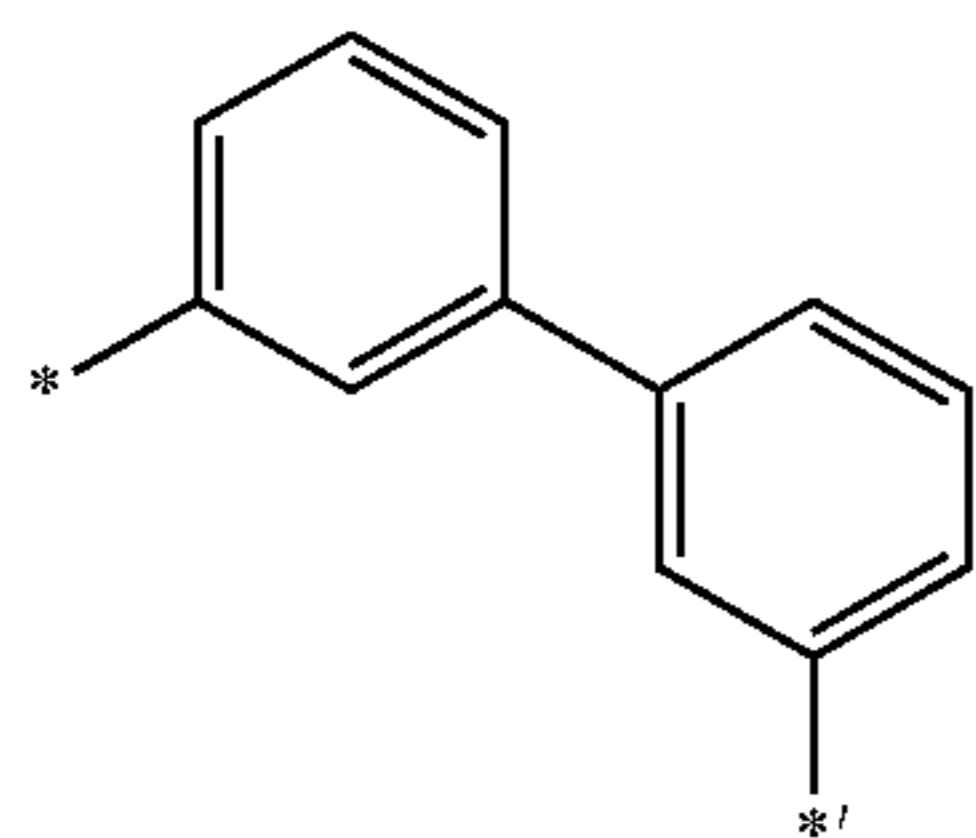


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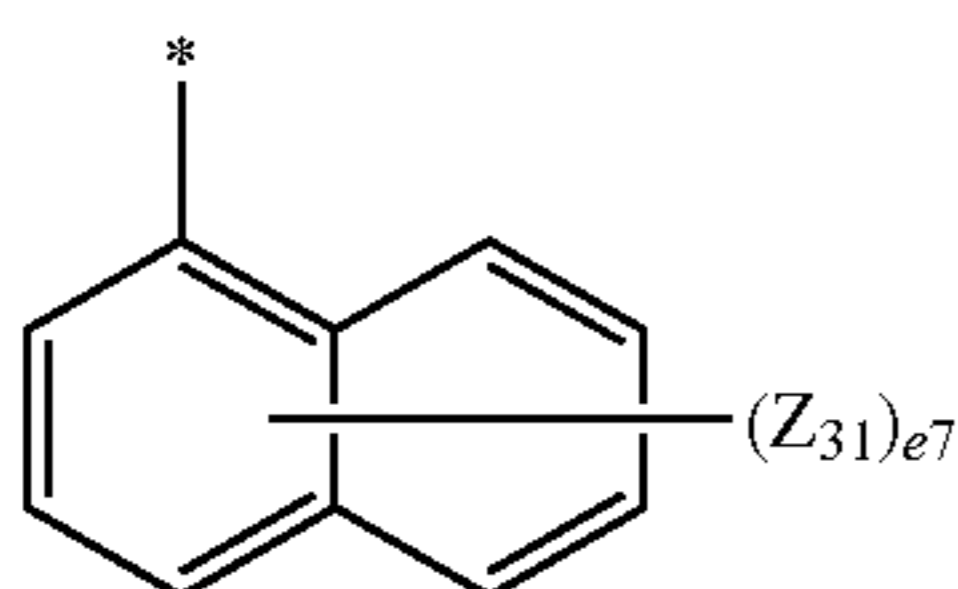
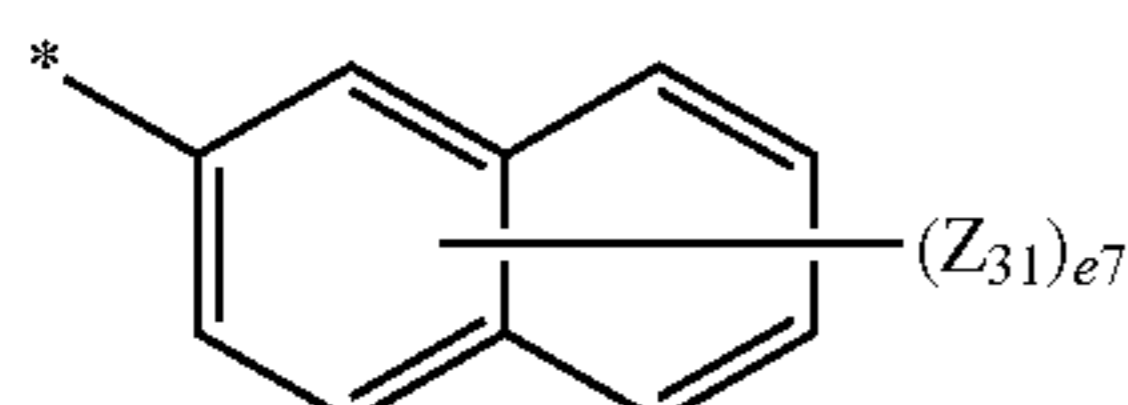
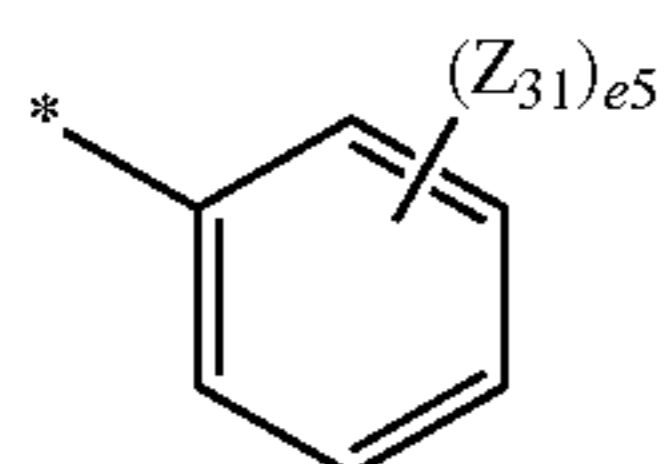
In Formulae 4-1 to 4-30,

Y_2 may be O or S, and

* and *' each indicate a binding site to a neighboring atom.

In one embodiment, R_1 to R_{13} may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, —Si(Q_{31})(Q_{32})(Q_{33}), a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_1 - C_{60} alkoxy group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted C_6 - C_{60} arylthio group, a substituted or unsubstituted C_1 - C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group.

In one embodiment, R_1 to R_{13} may each independently be selected from hydrogen, alkyl, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, —Si(Q_{31})(Q_{32})(Q_{33}), a substituted or unsubstituted C_1 - C_{60} alkyl group, and groups represented by Formulae 5-1 to 5-81:

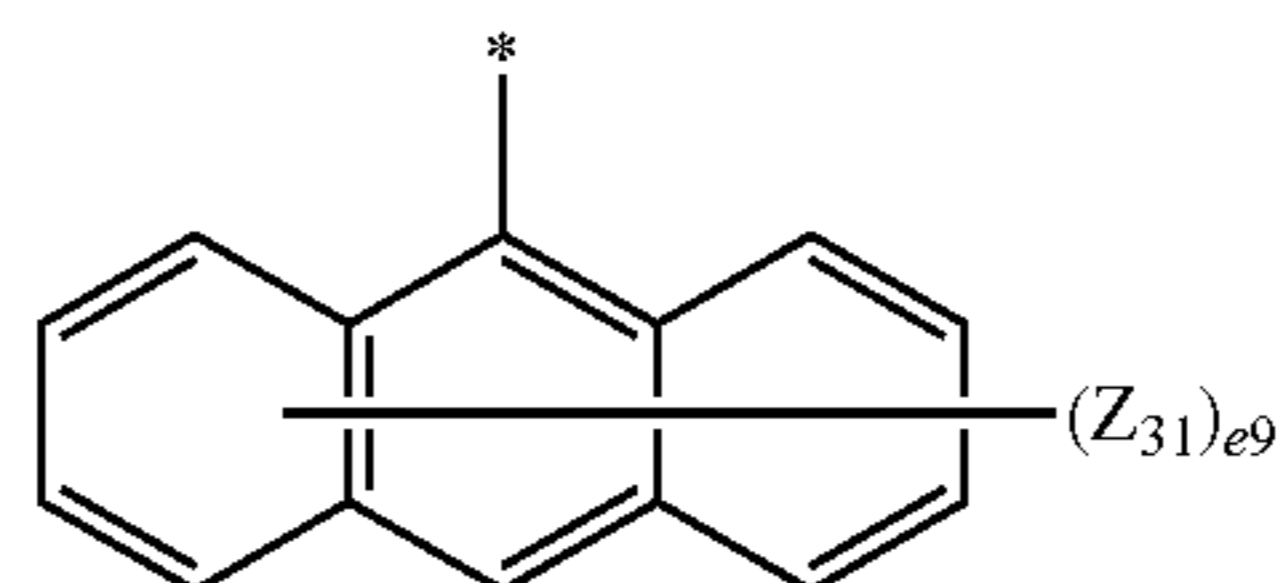


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4-29

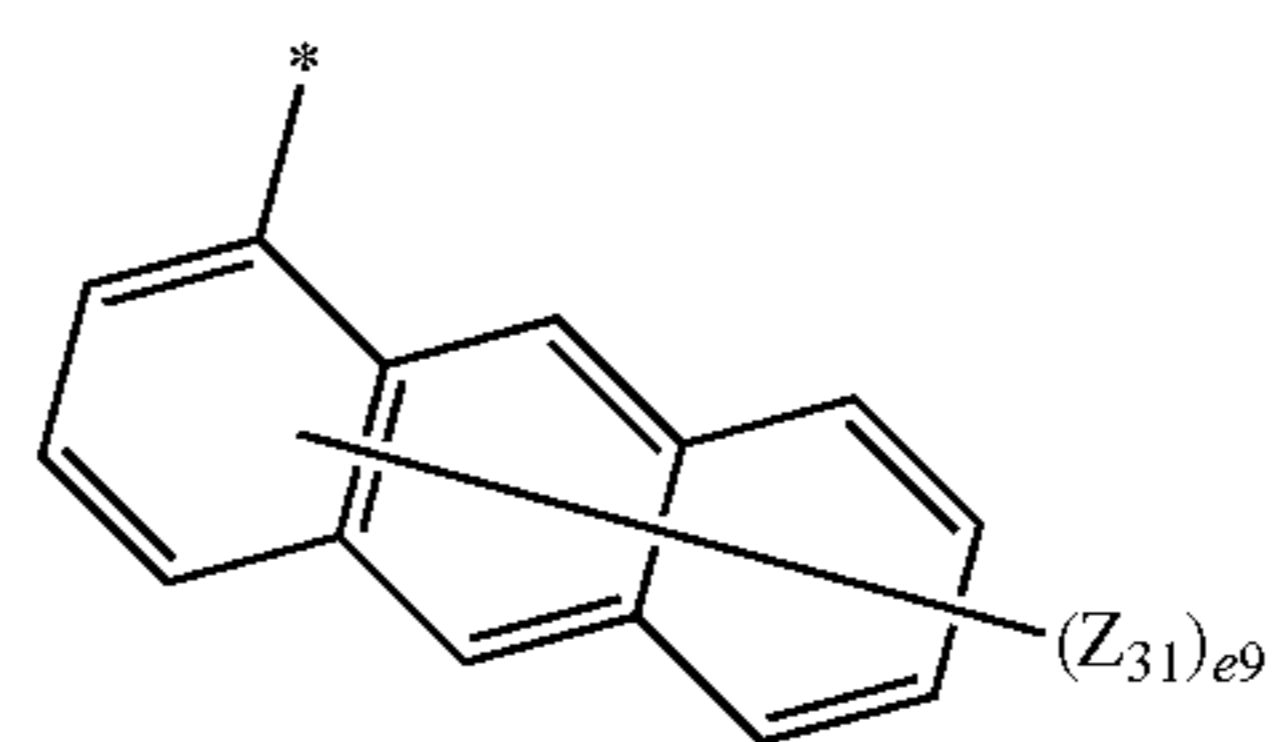
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5-4

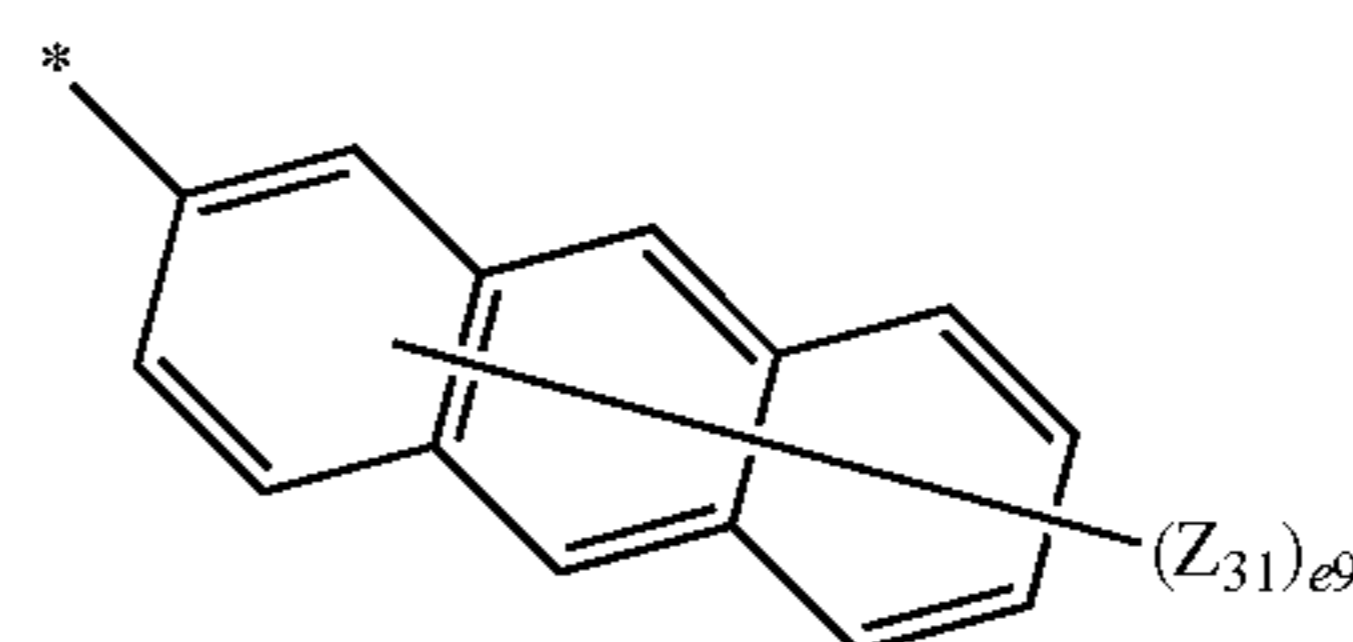
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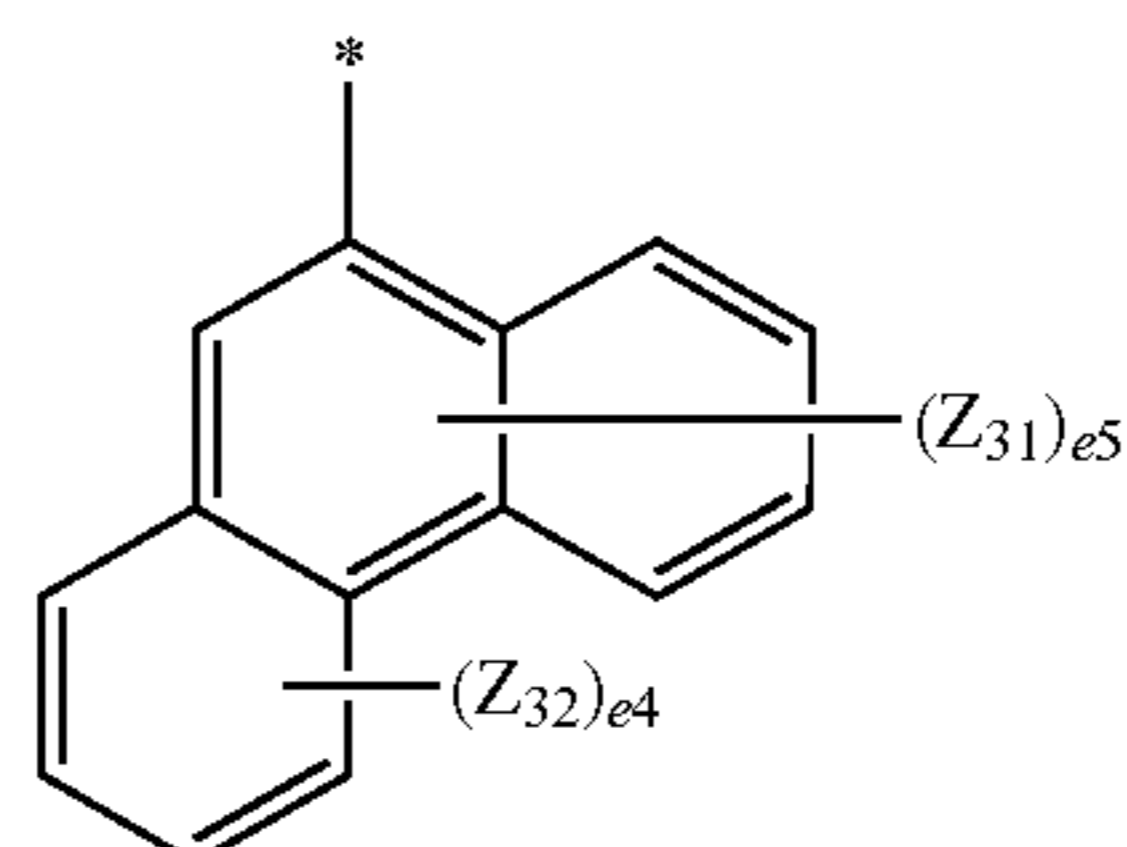
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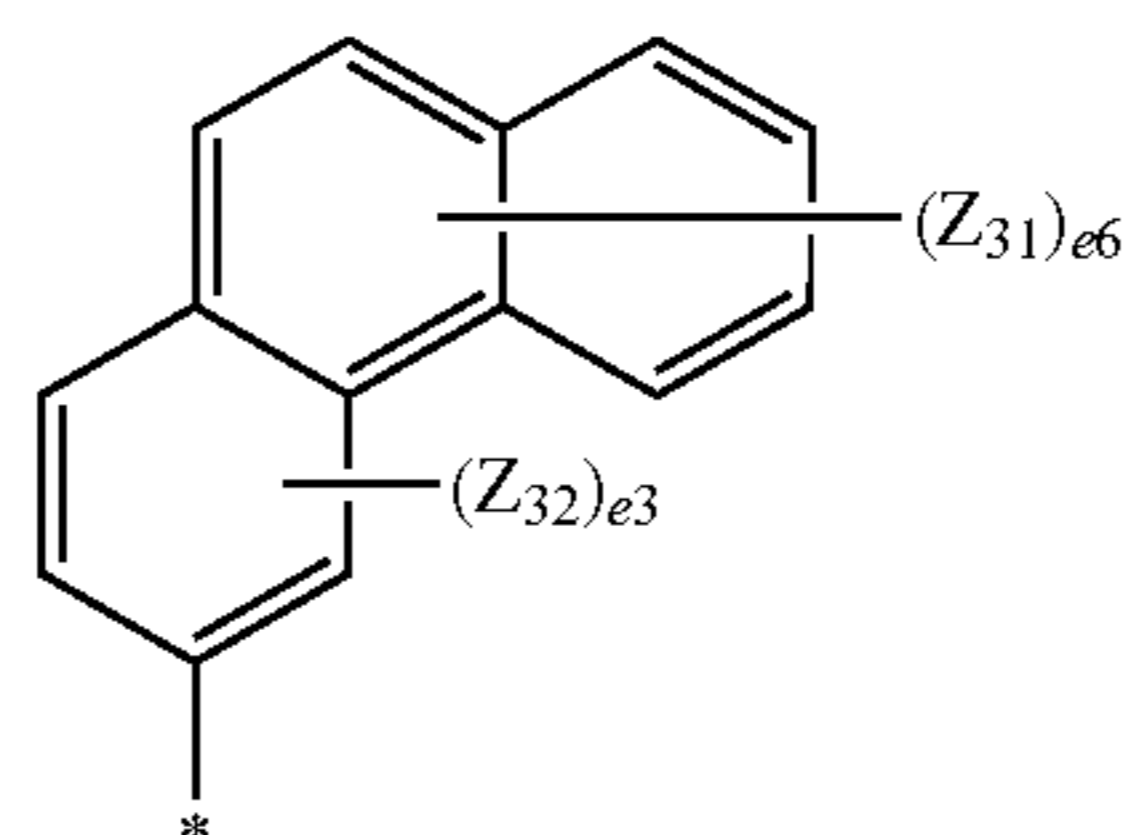
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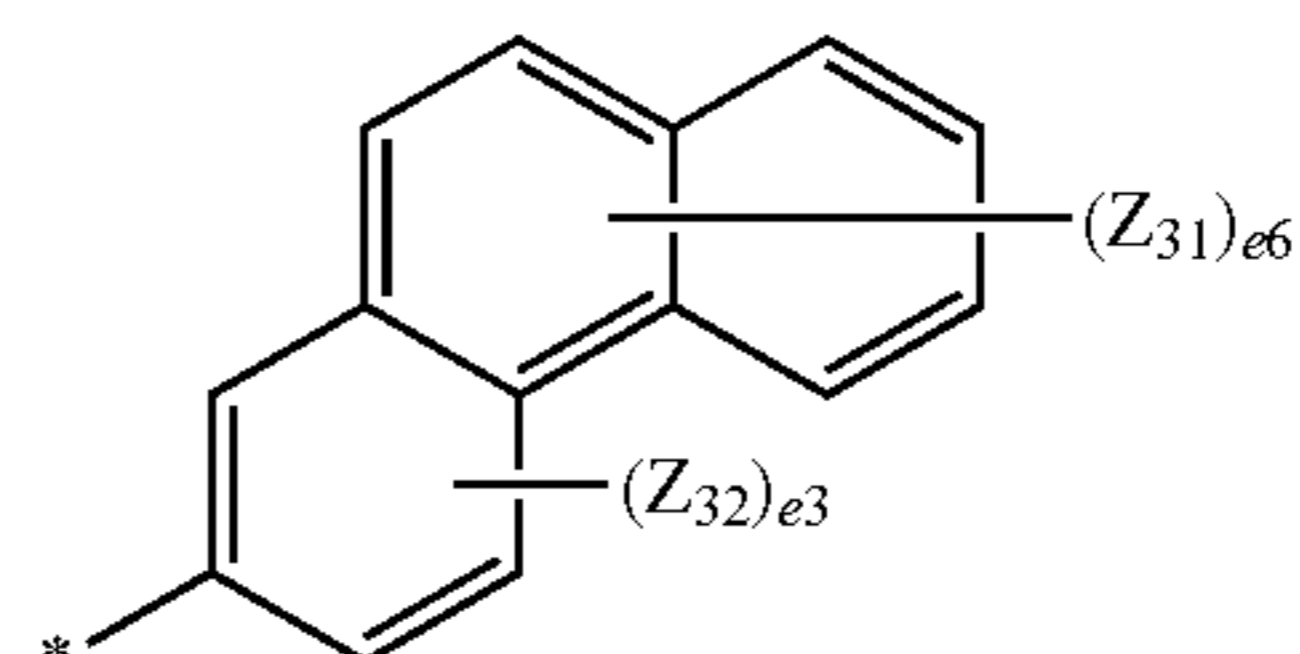


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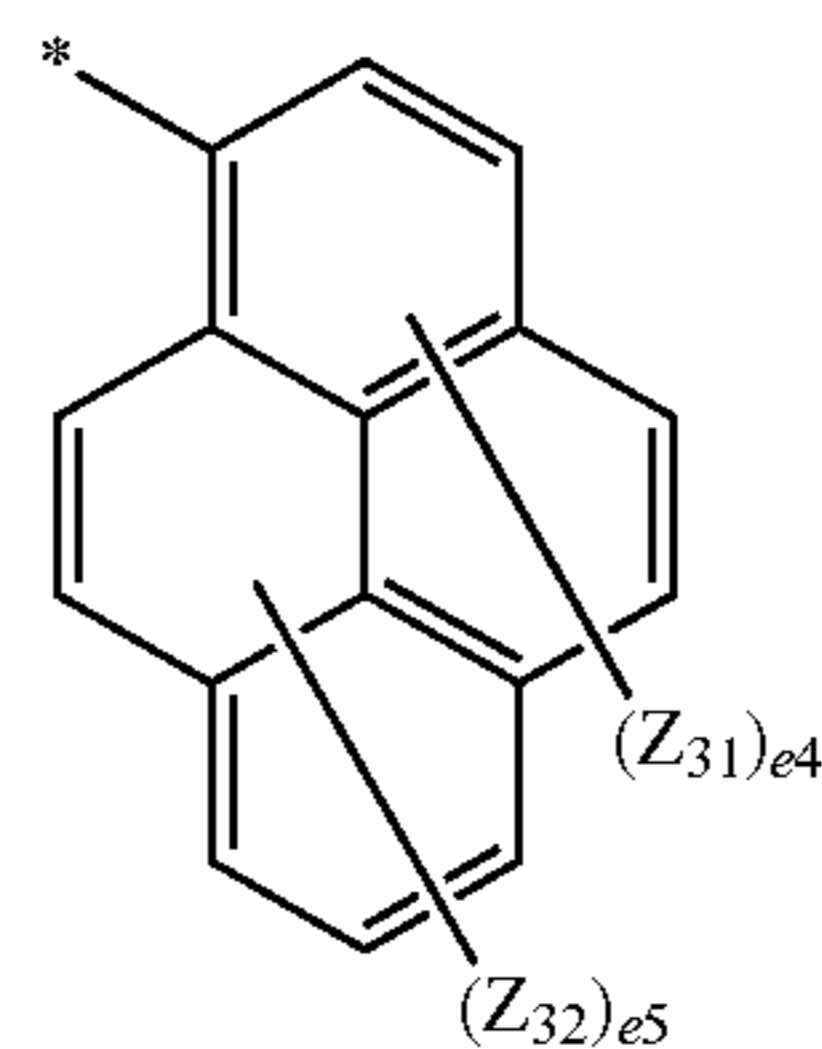
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5-10

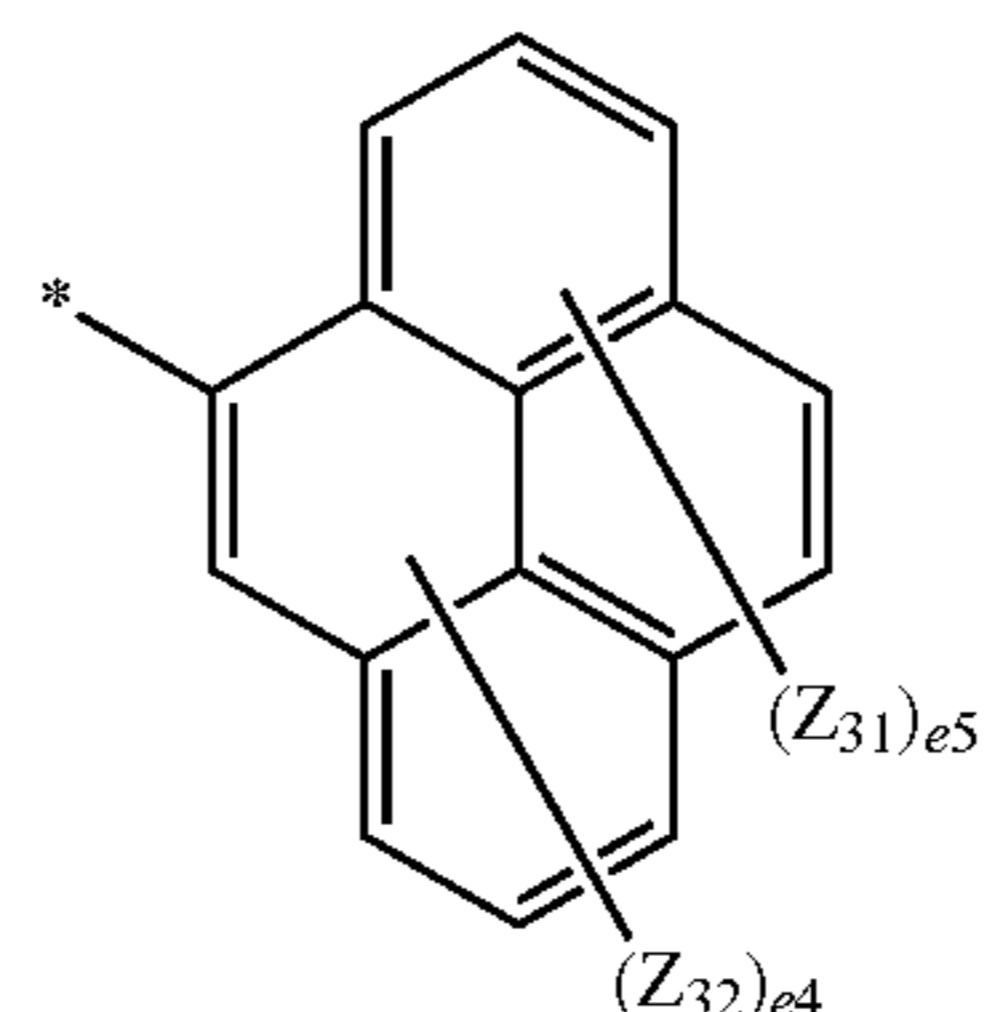
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5-2

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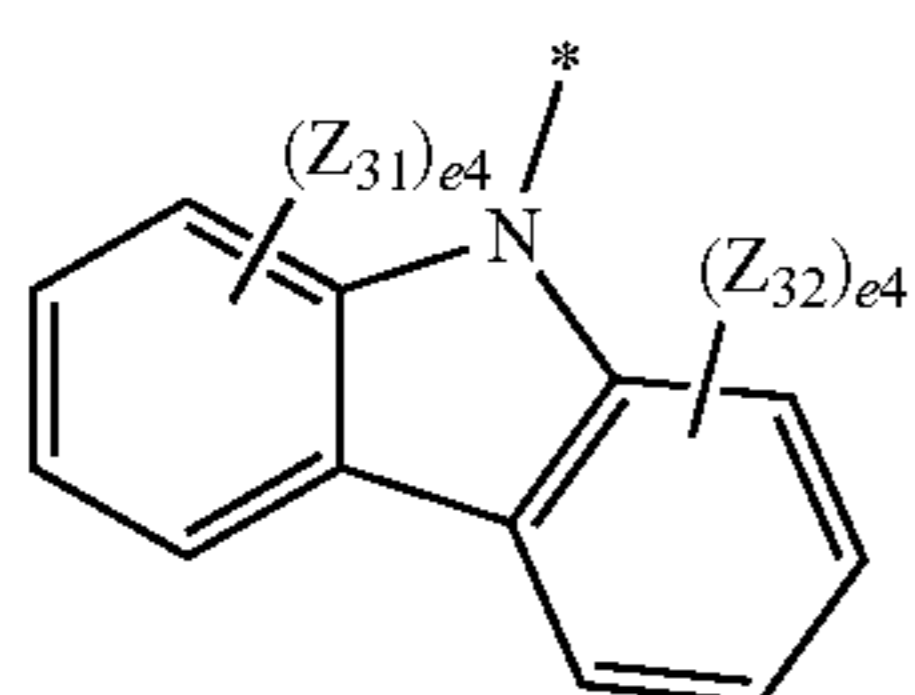
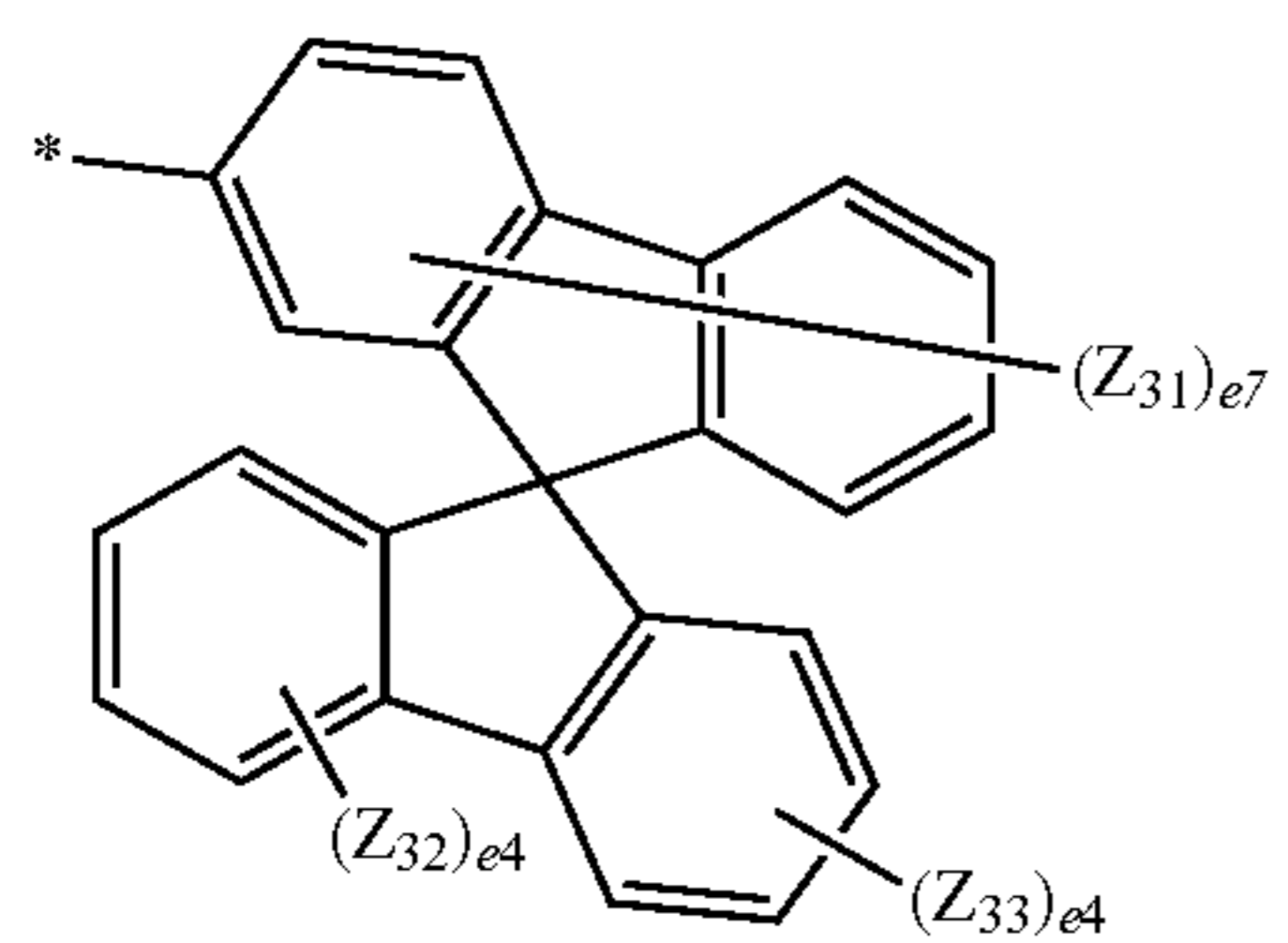
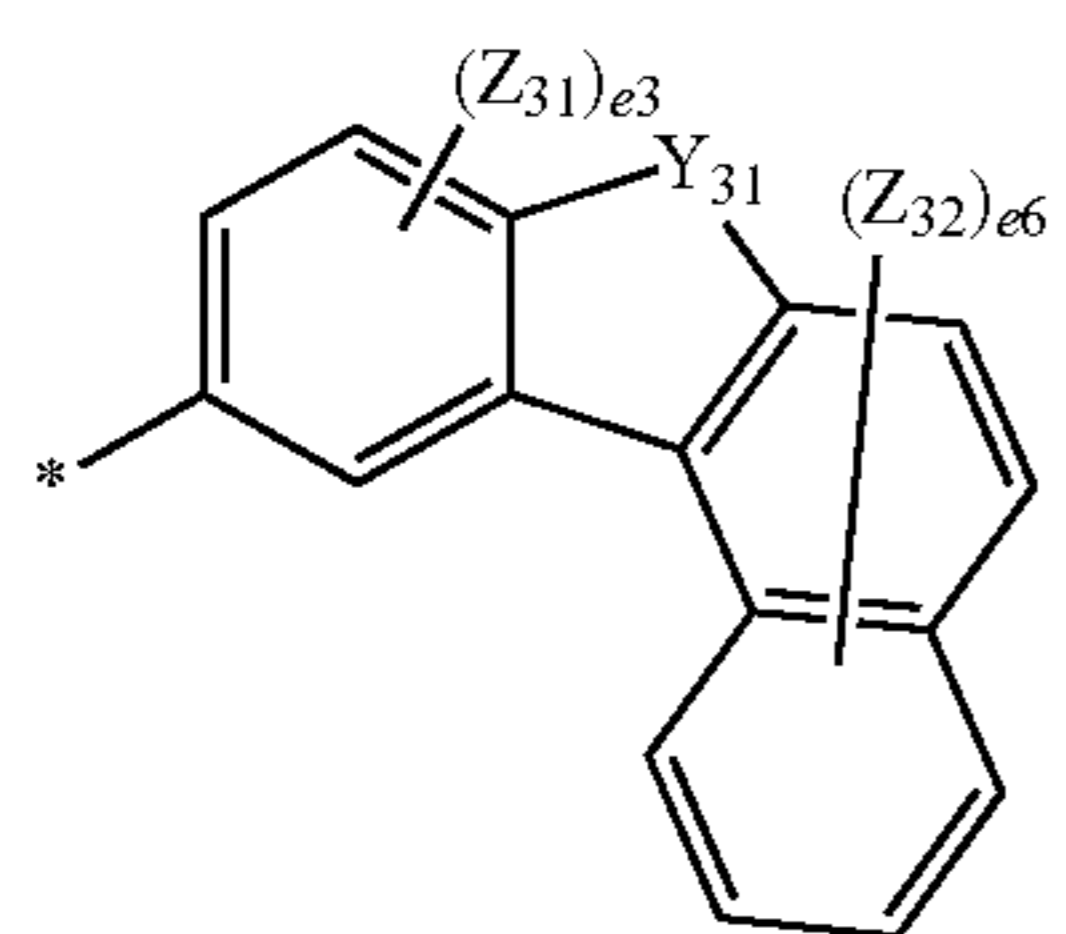
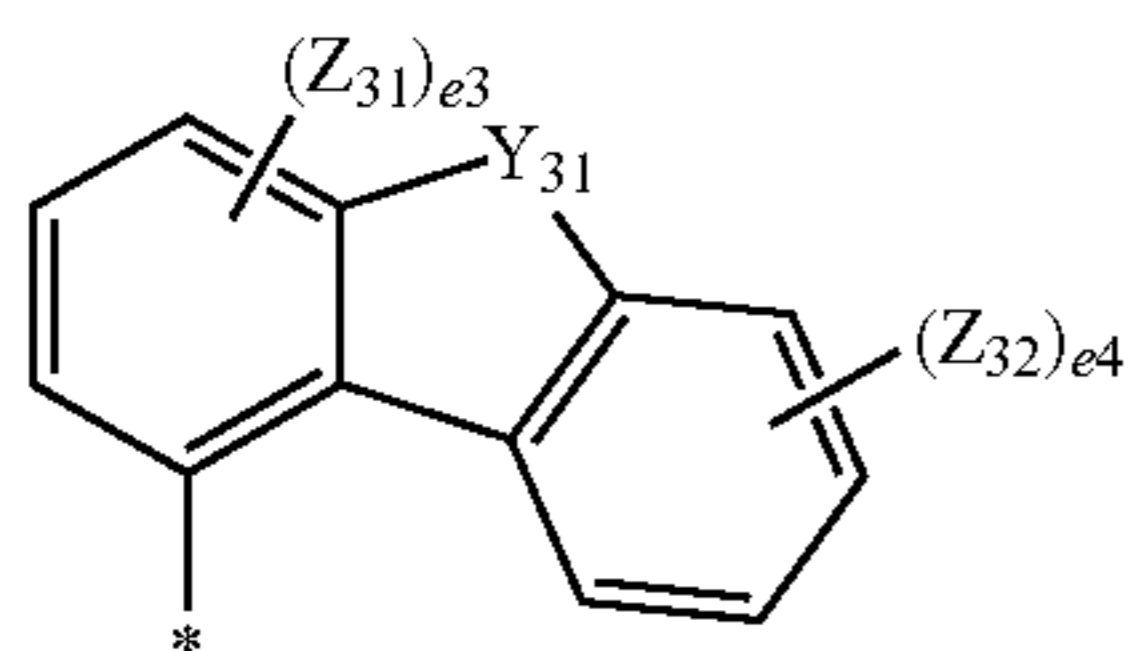
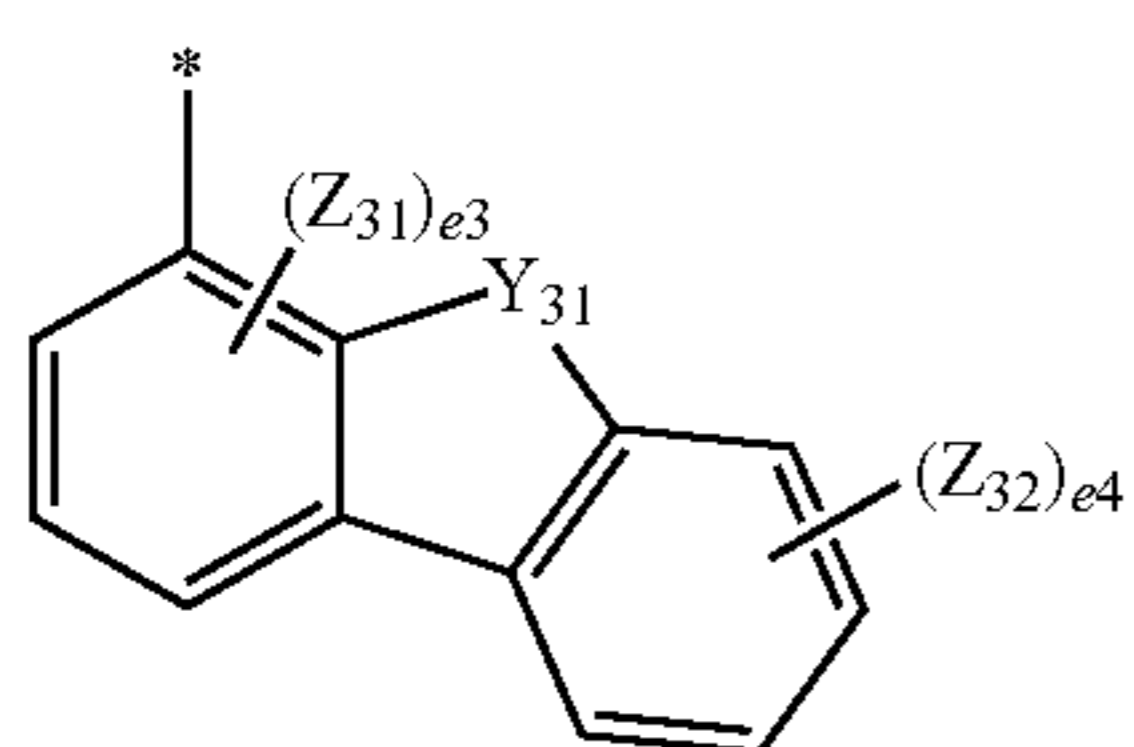
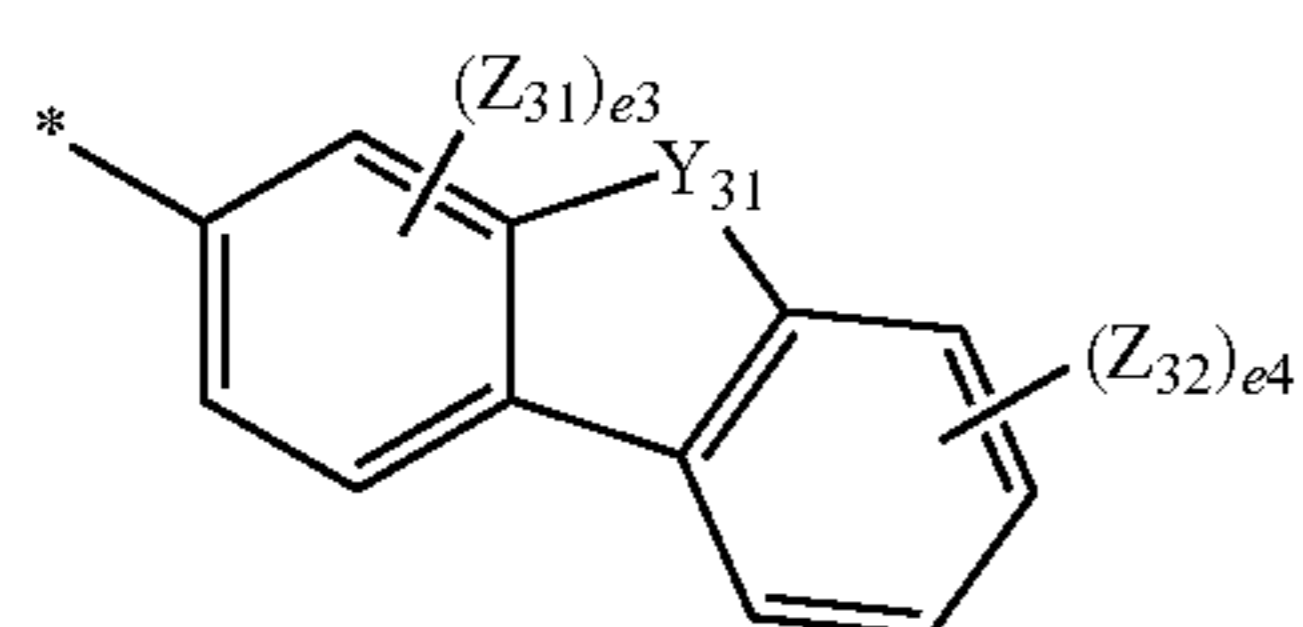
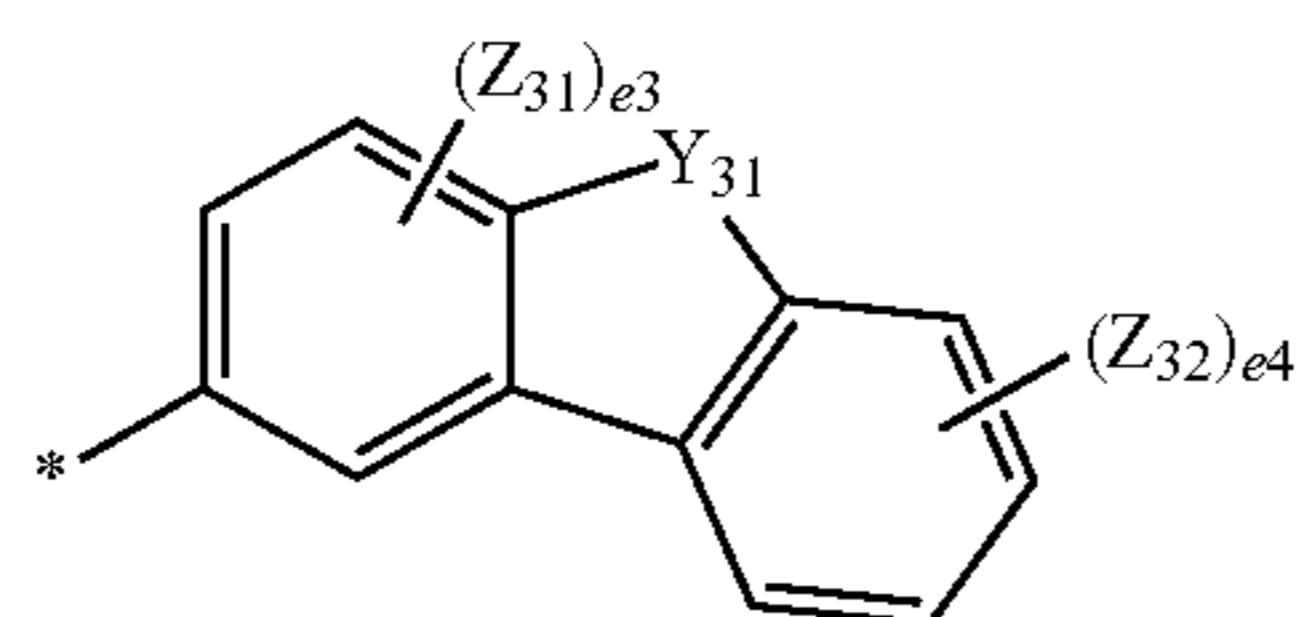
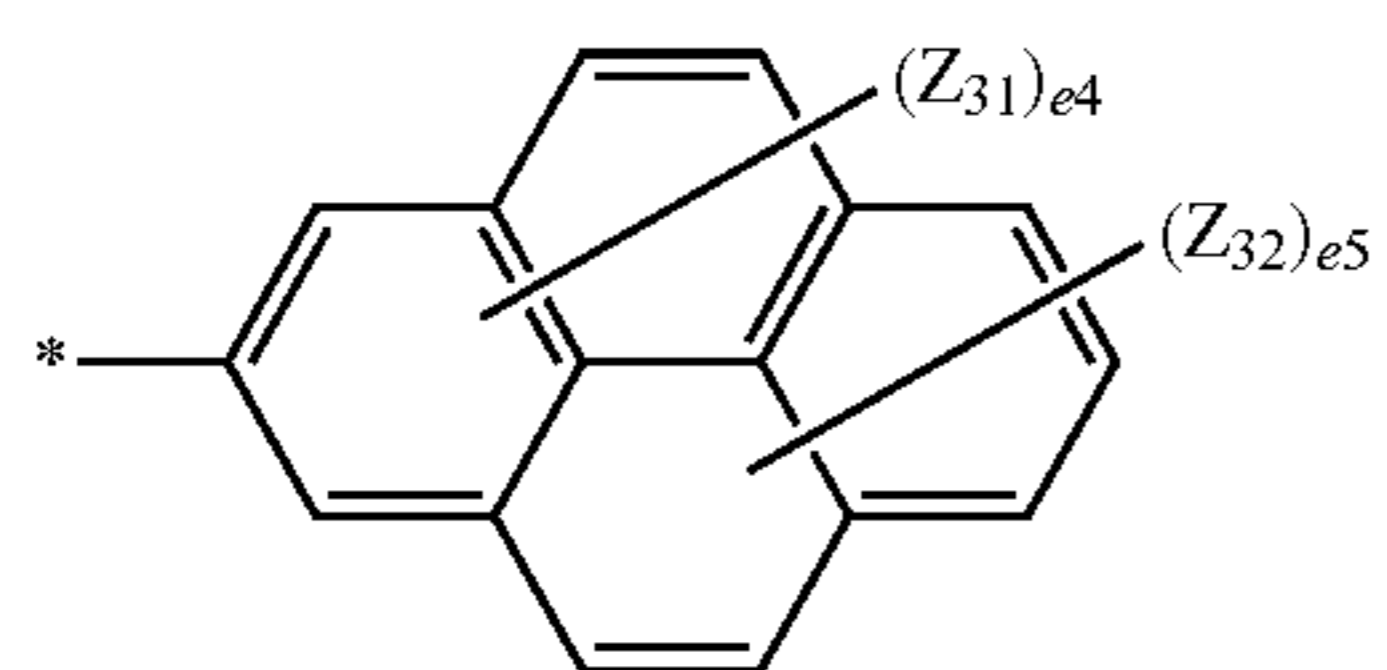
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5-11

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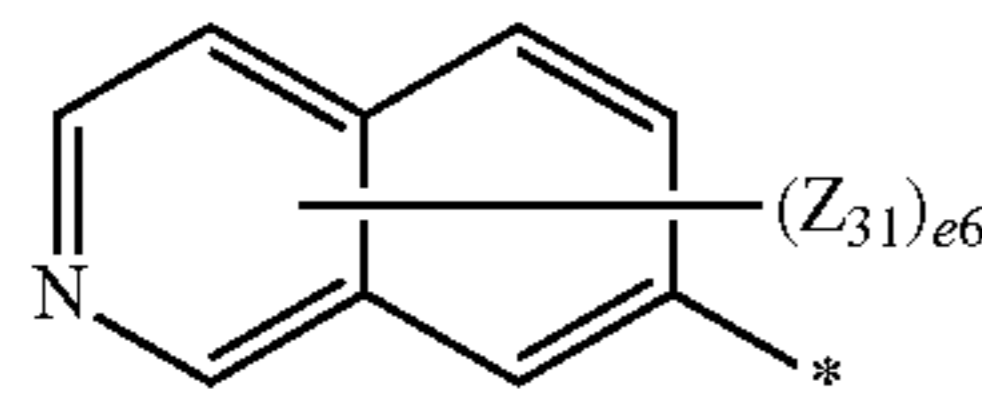
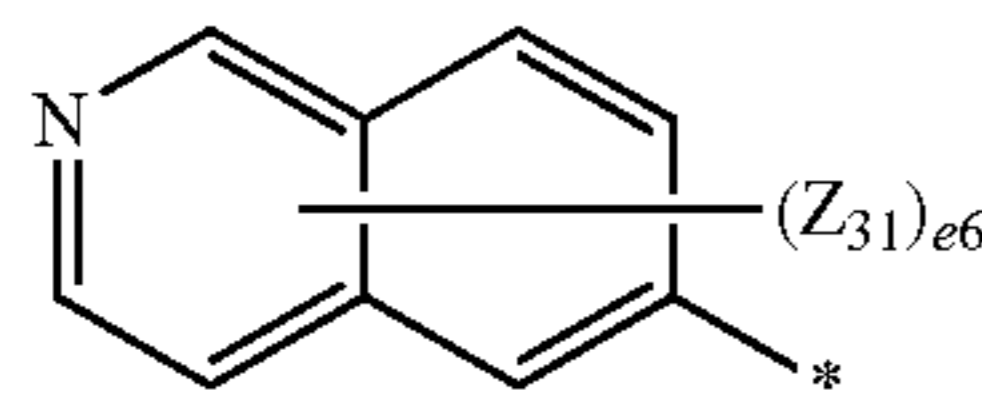
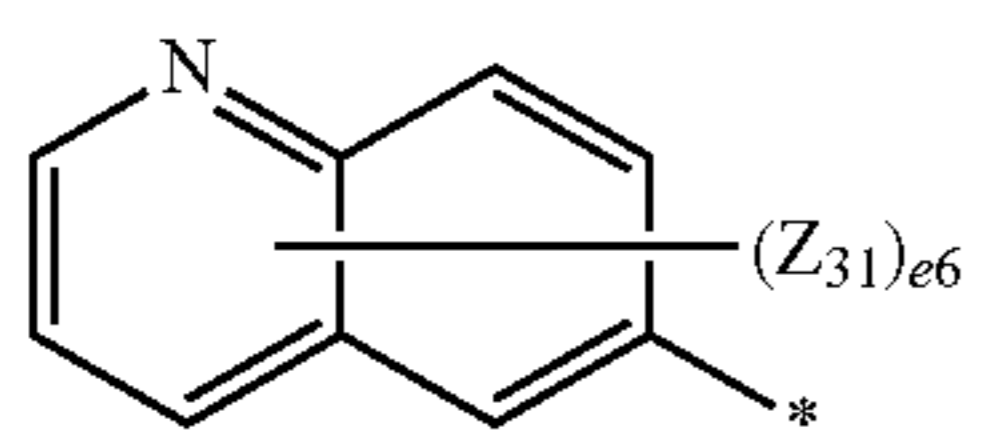
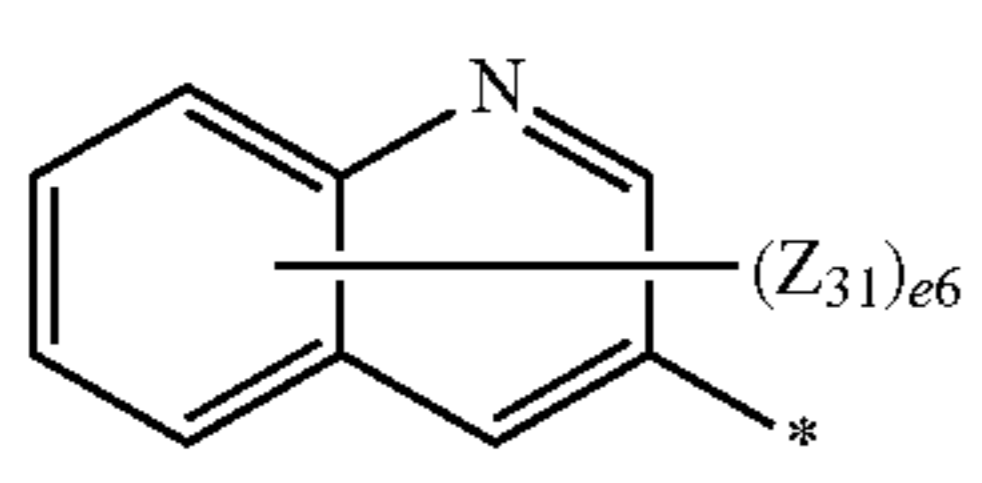
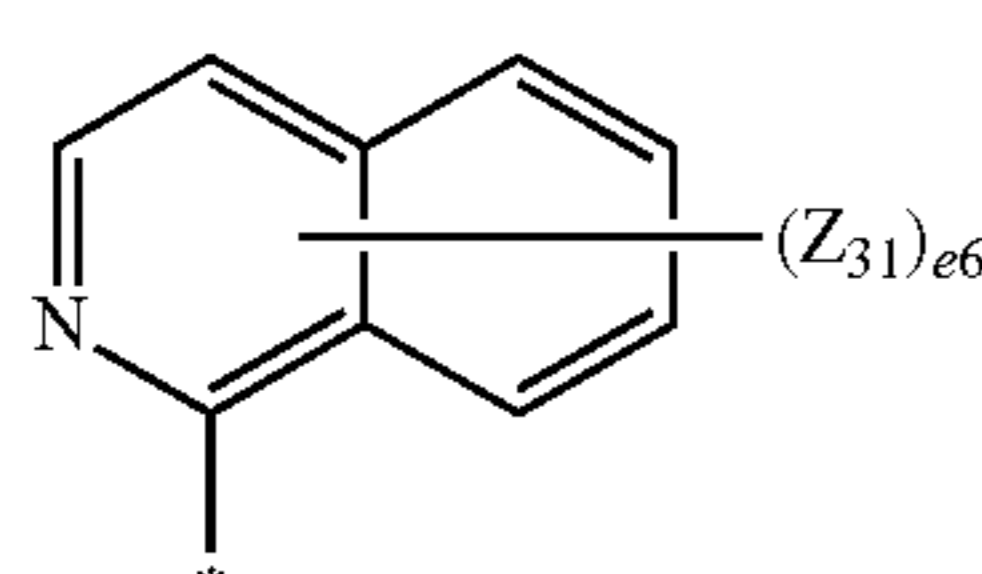
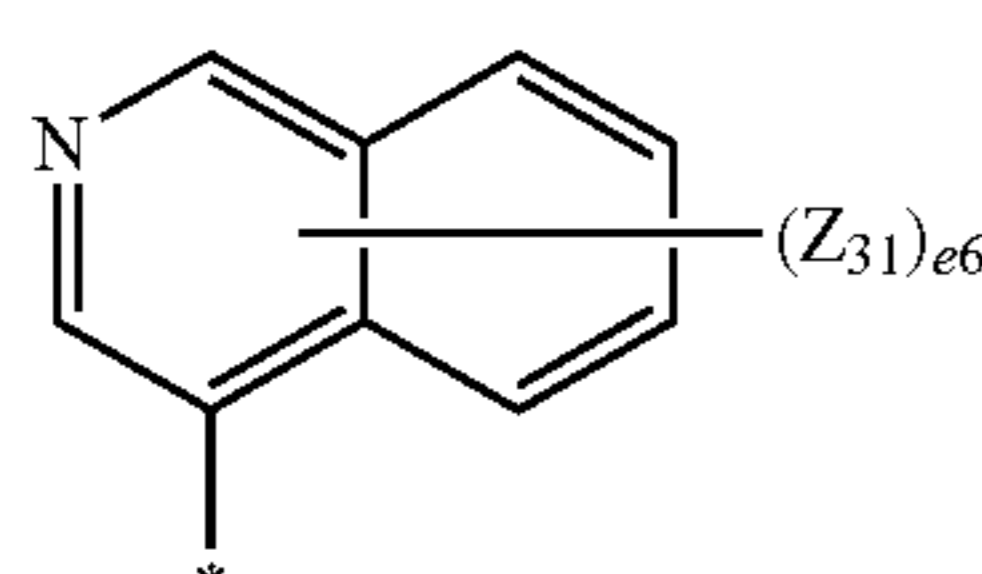
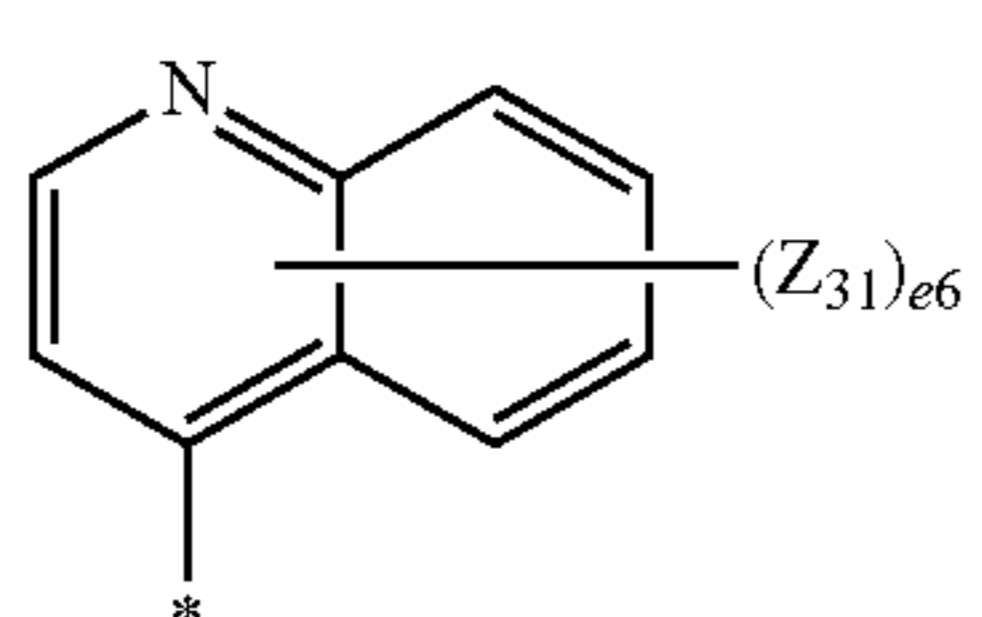
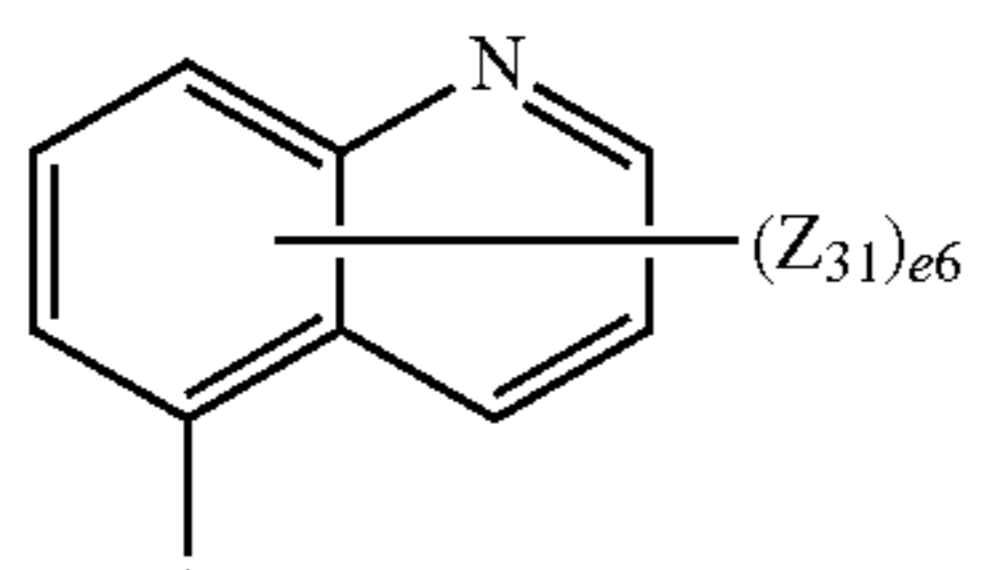
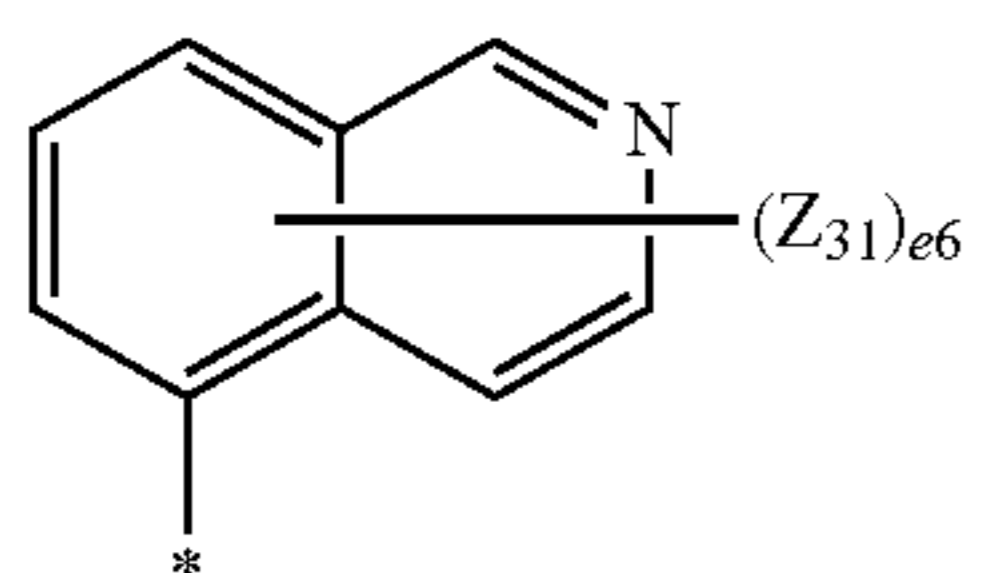
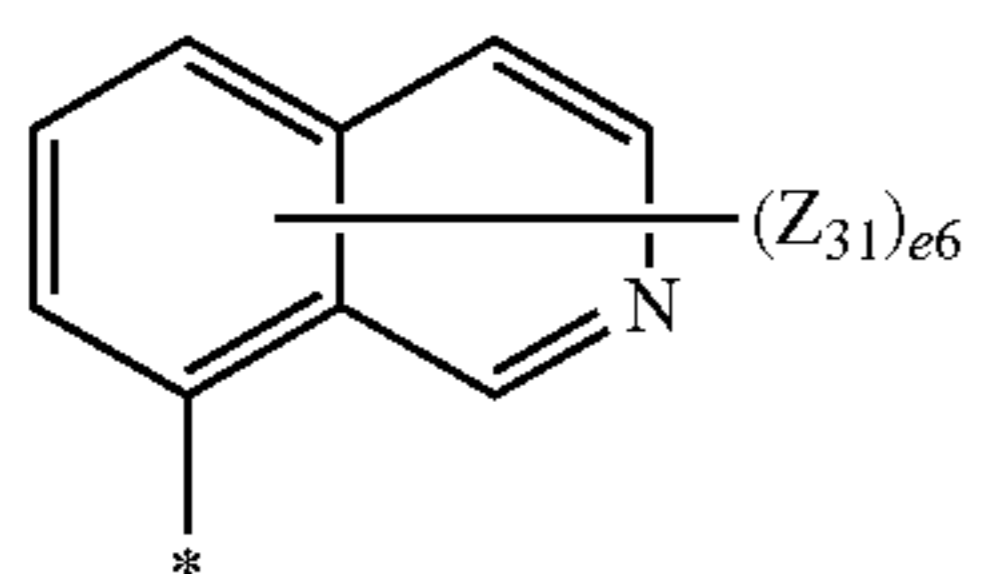
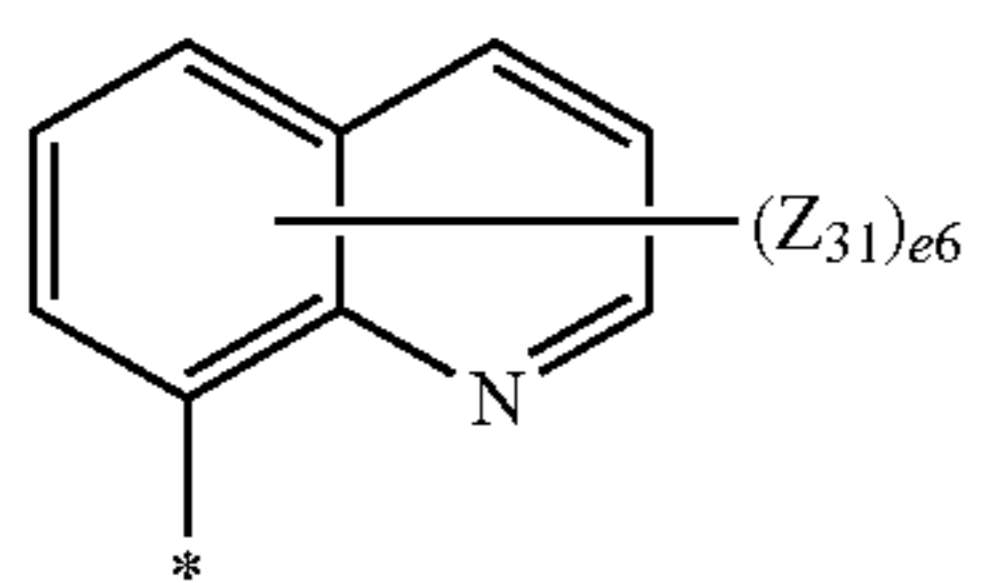
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5-13	15				
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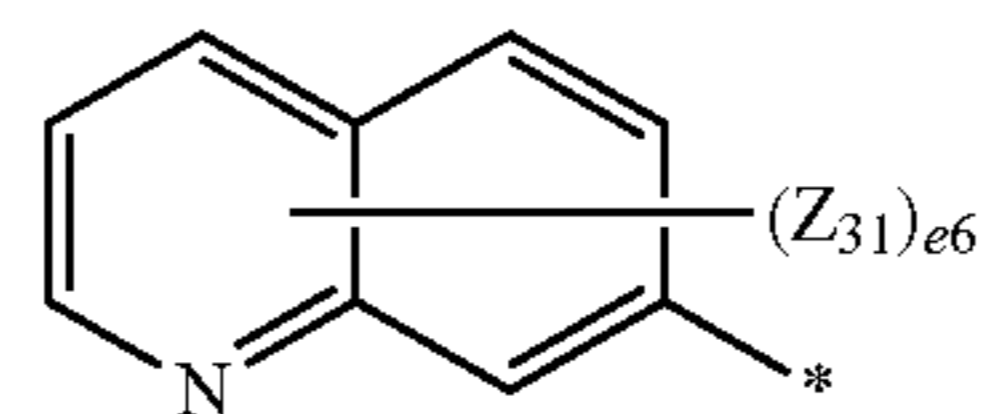


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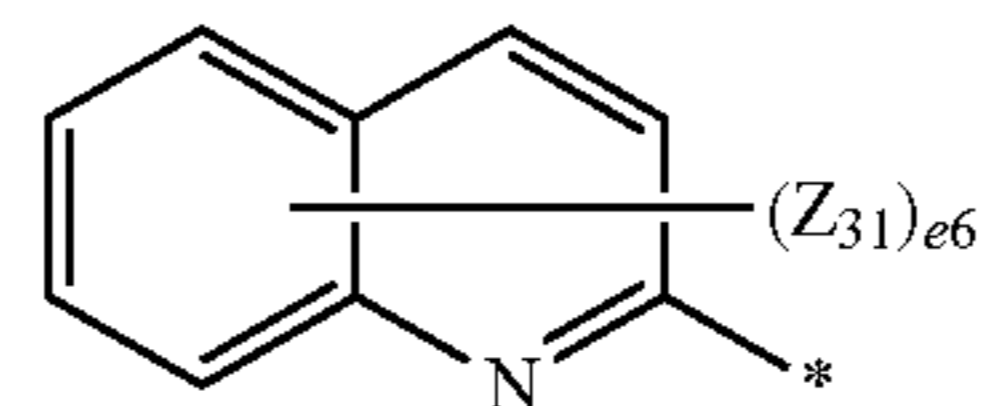
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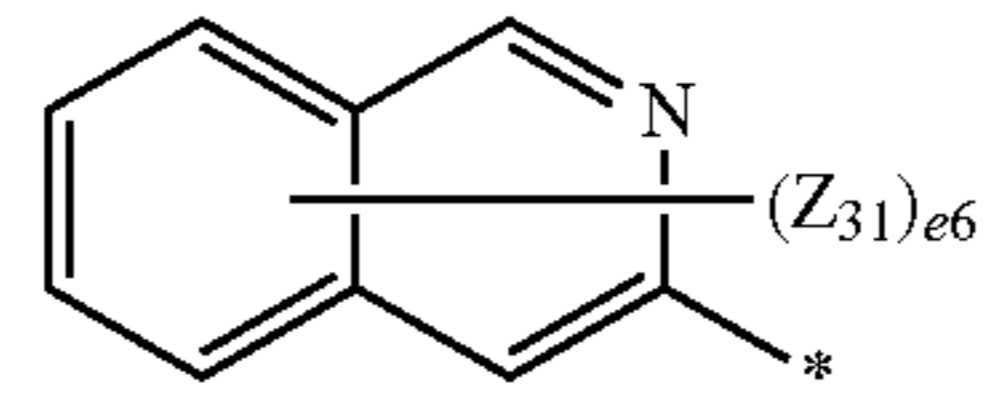
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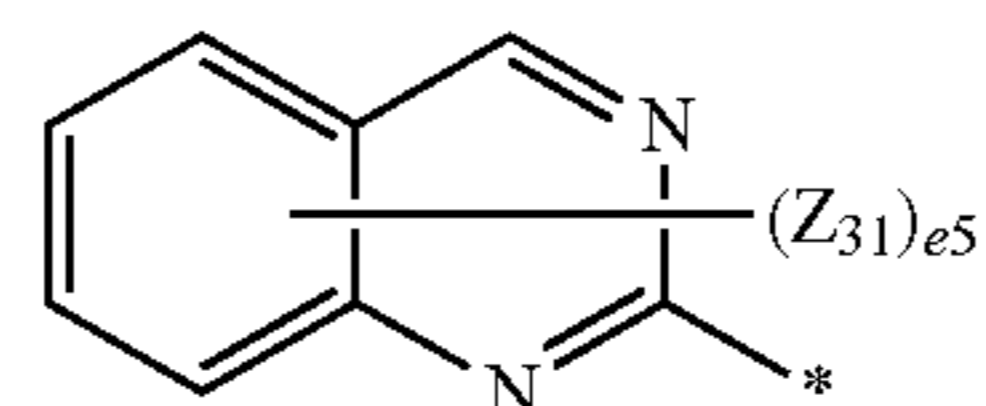
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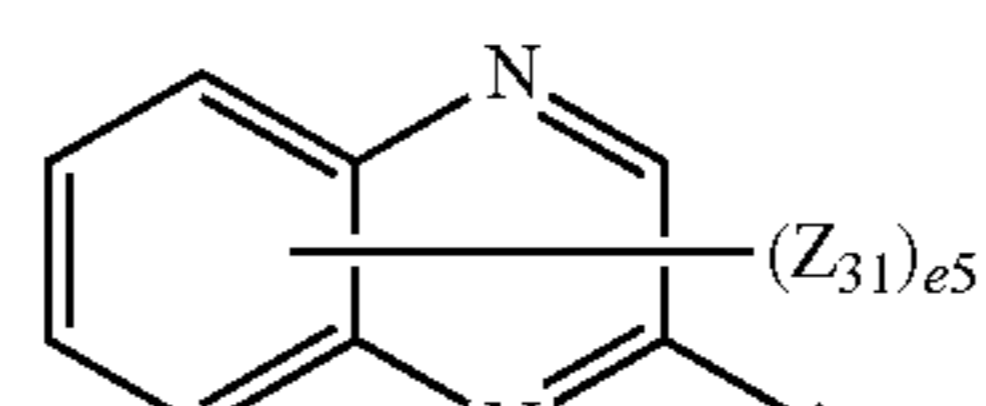
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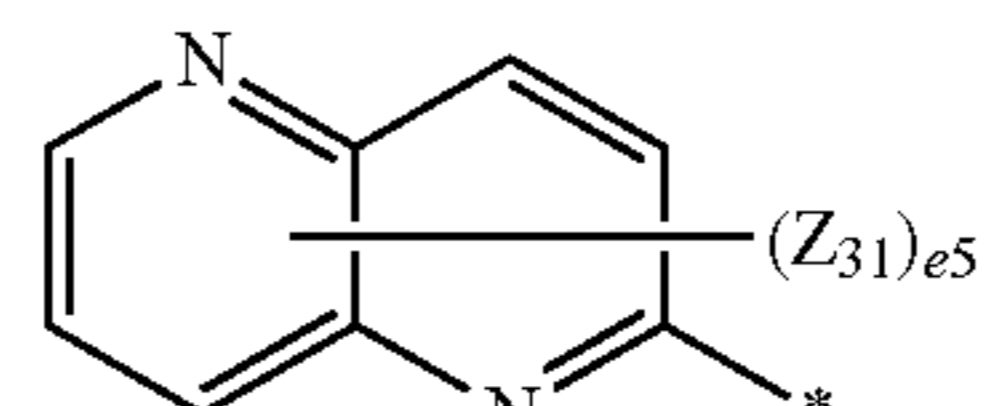
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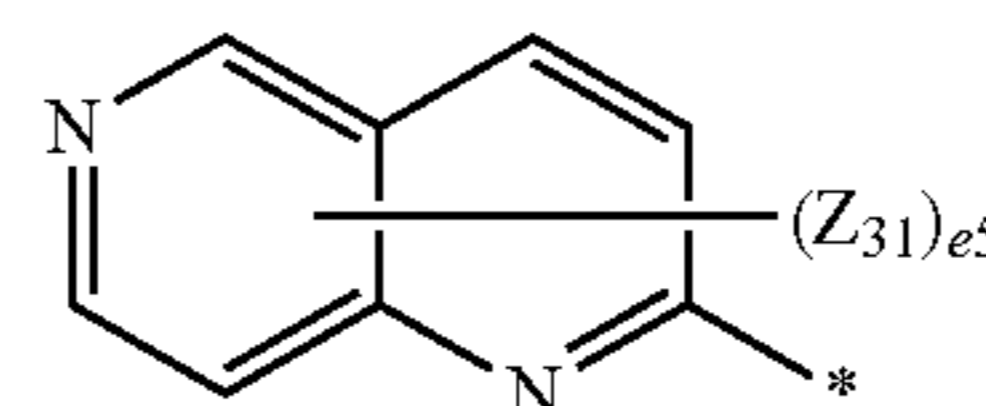
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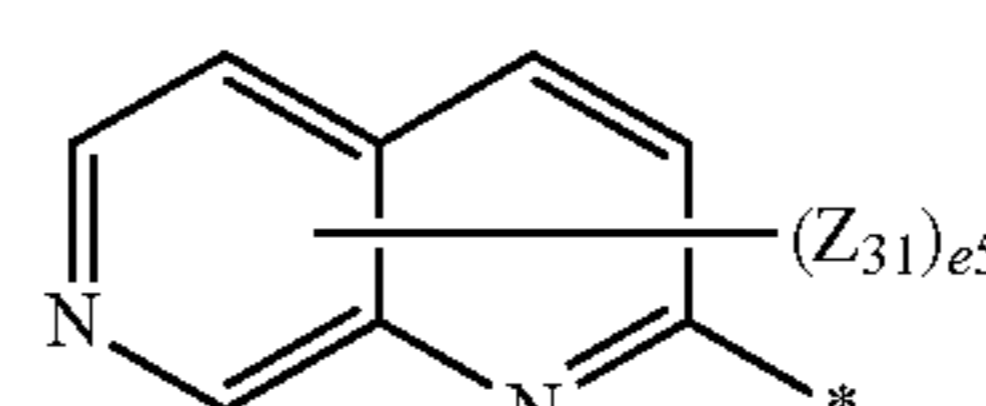
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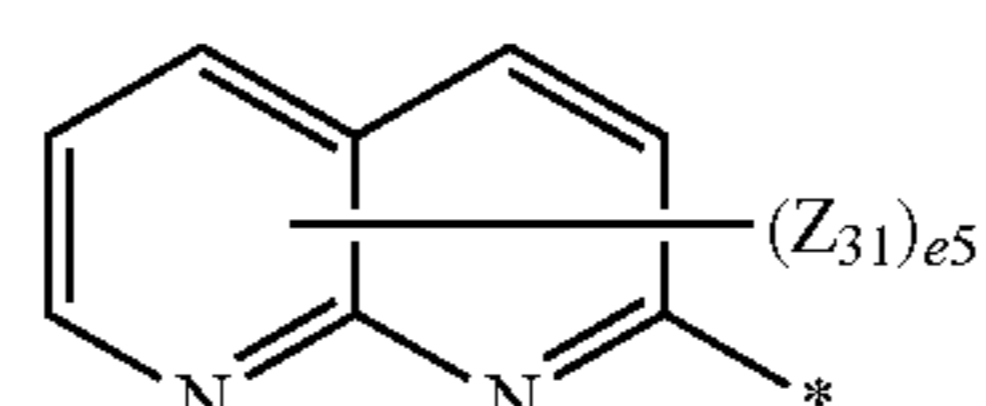
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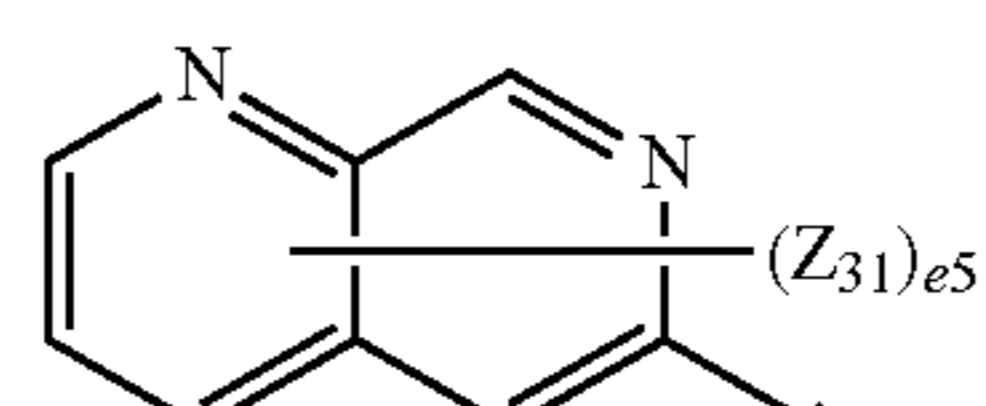
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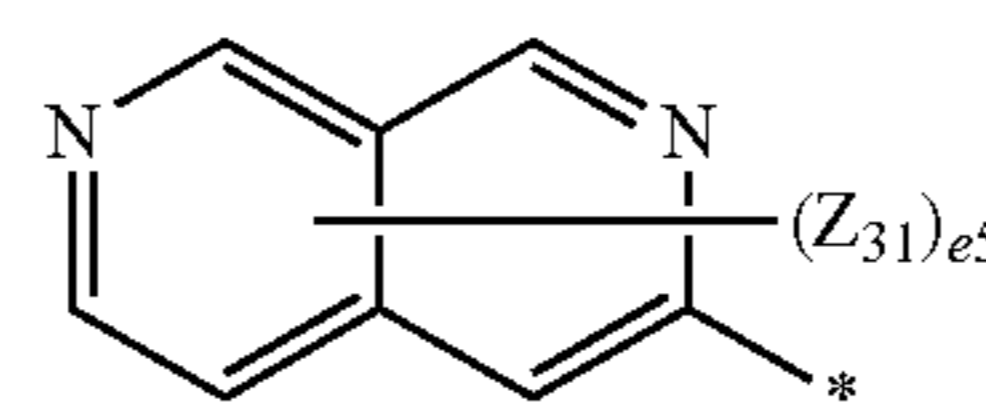
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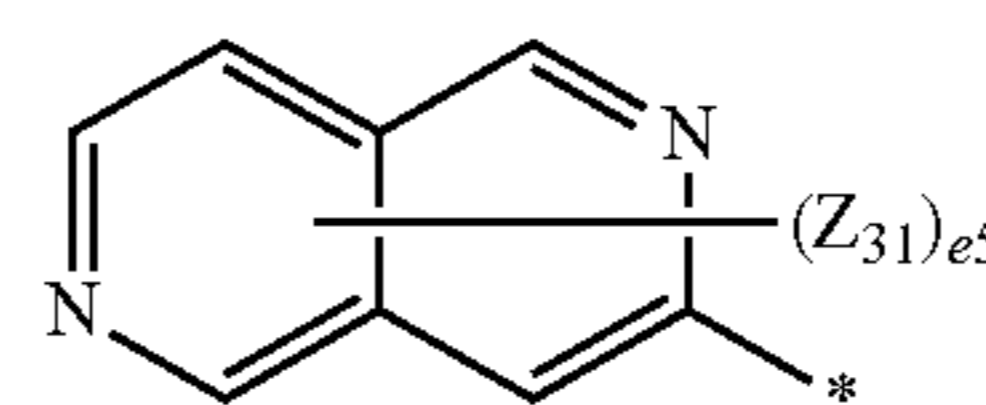
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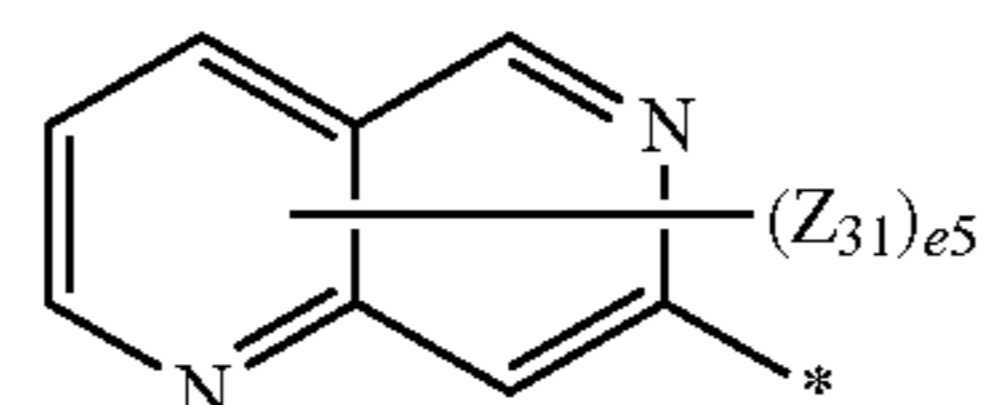
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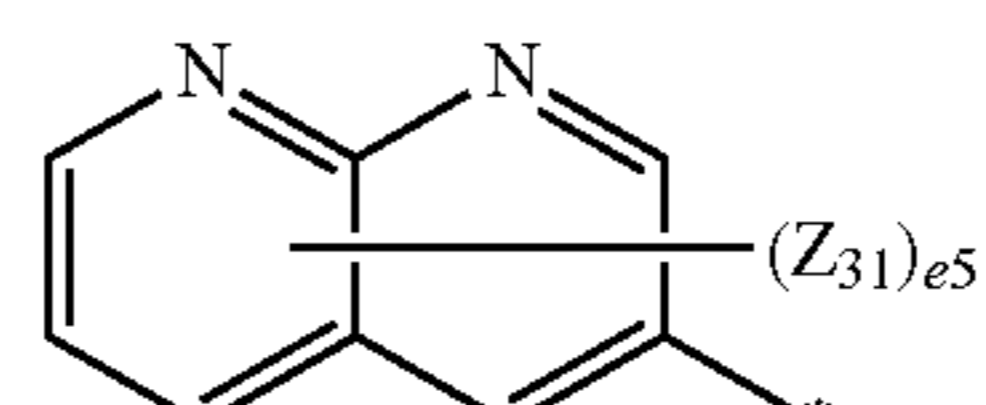
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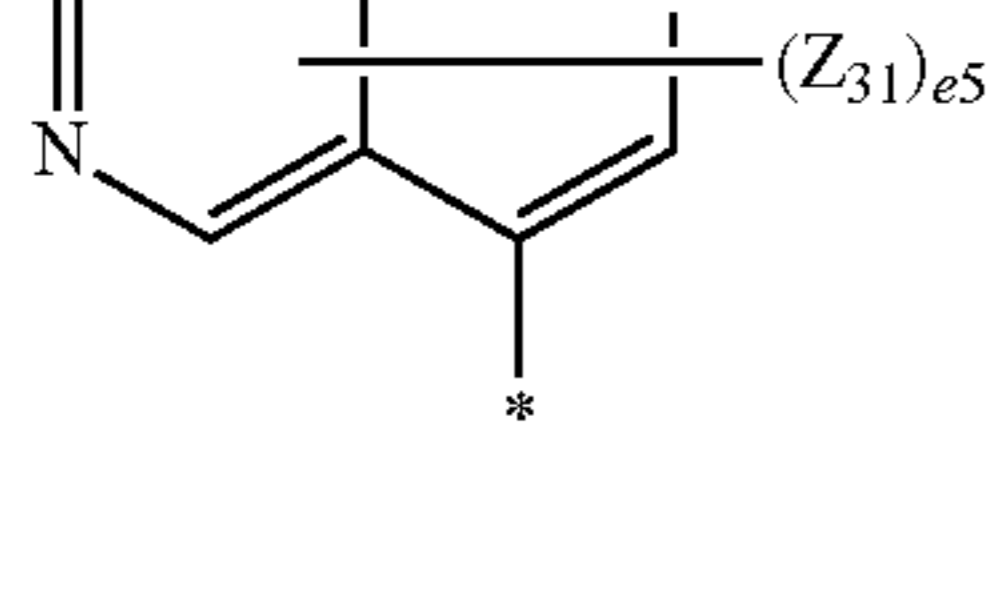
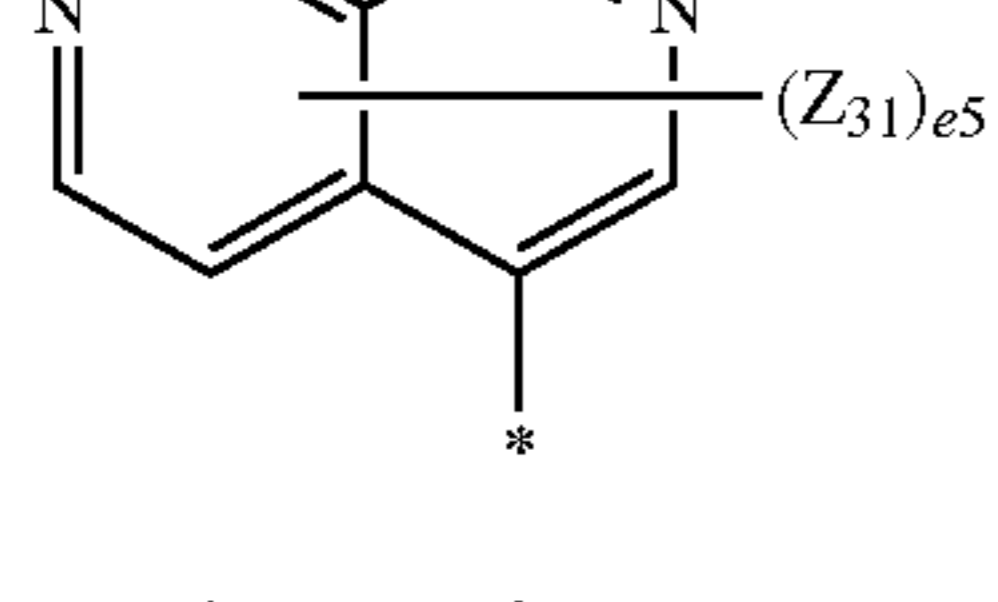
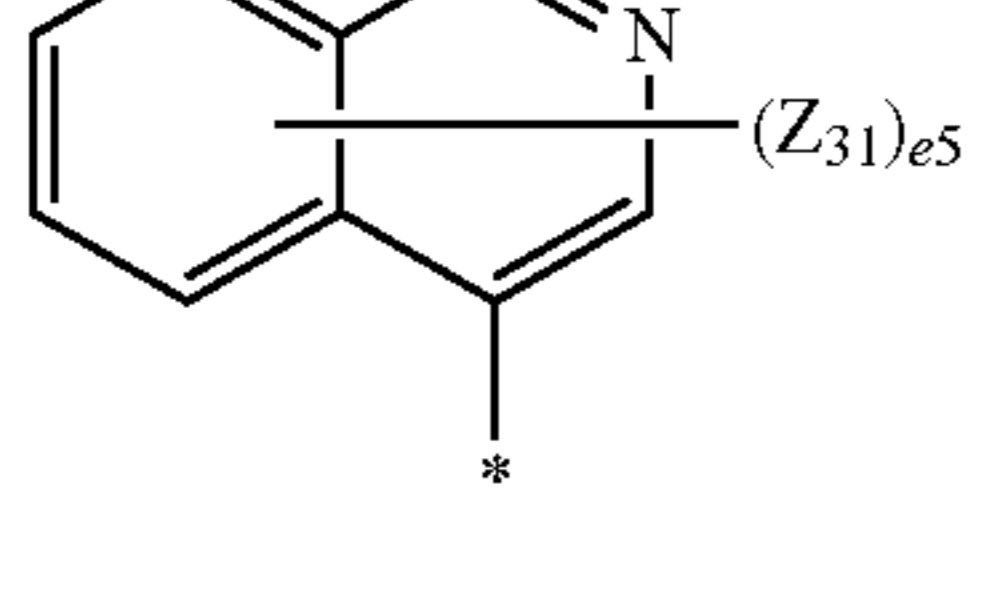
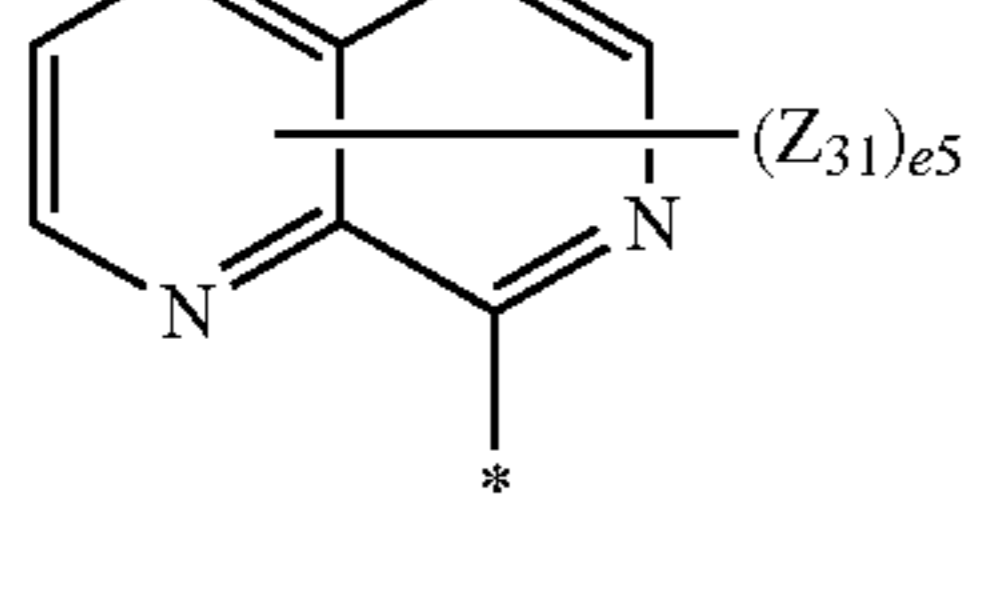
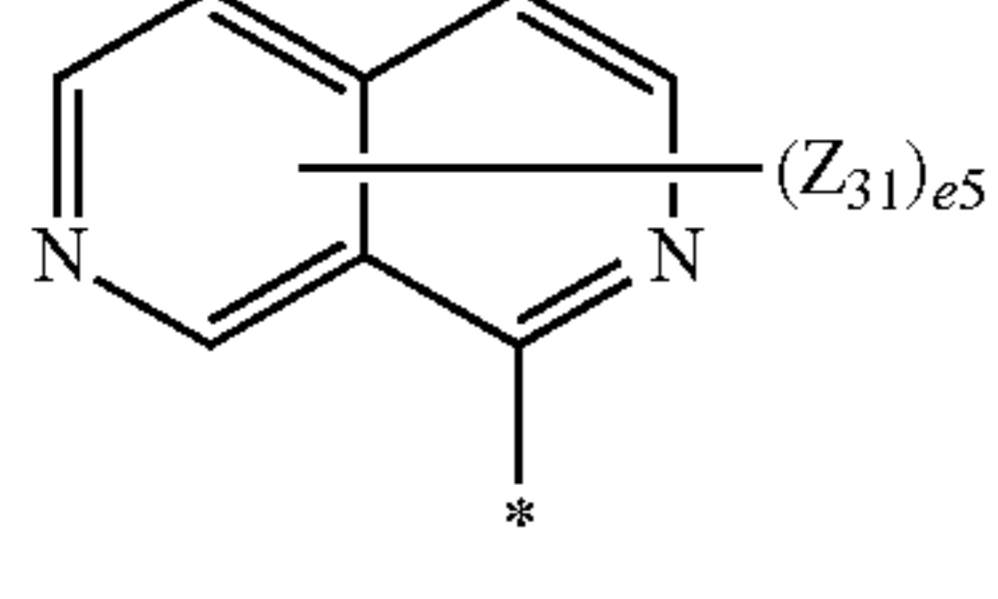
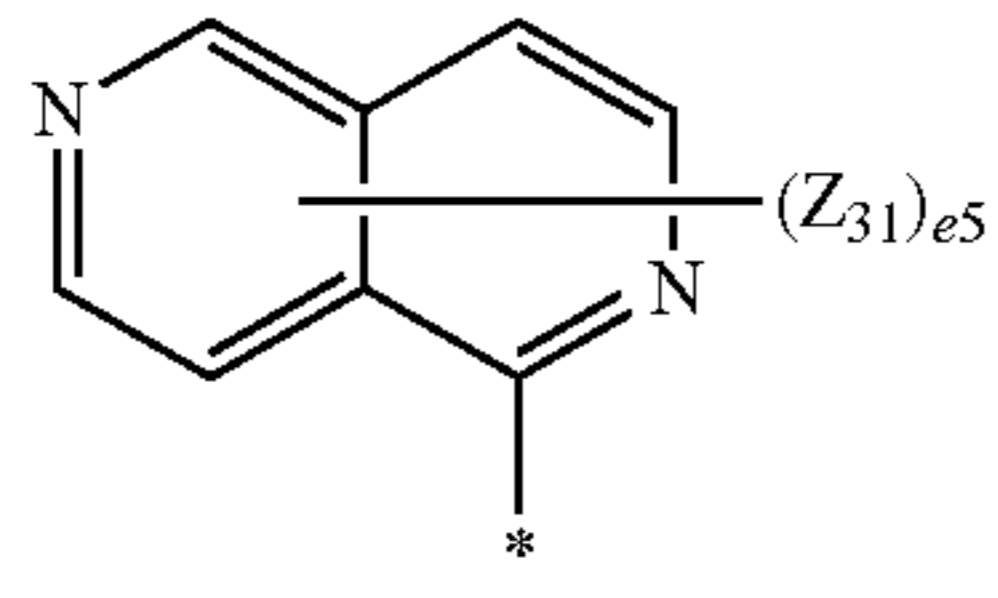
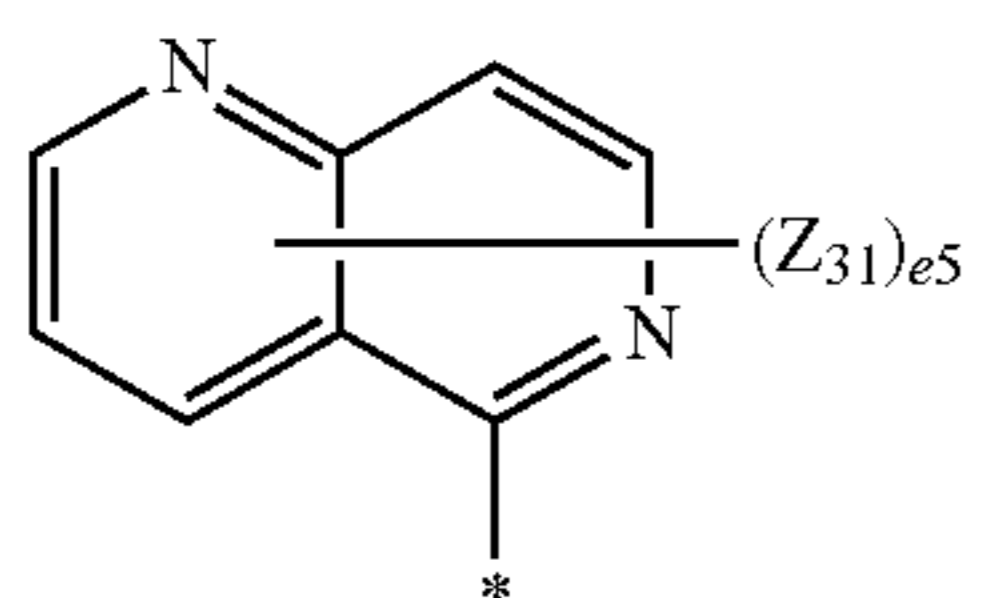
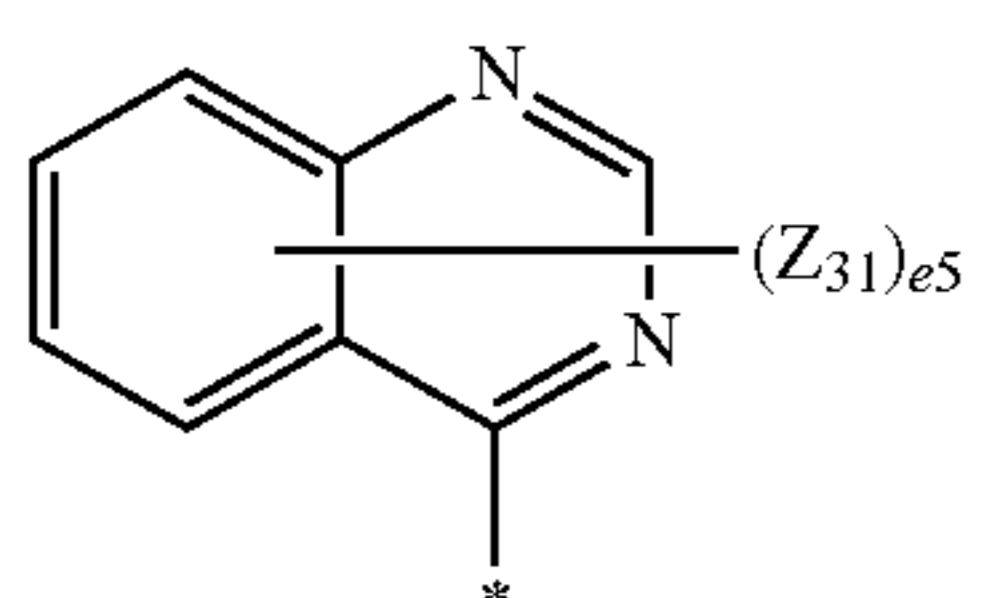
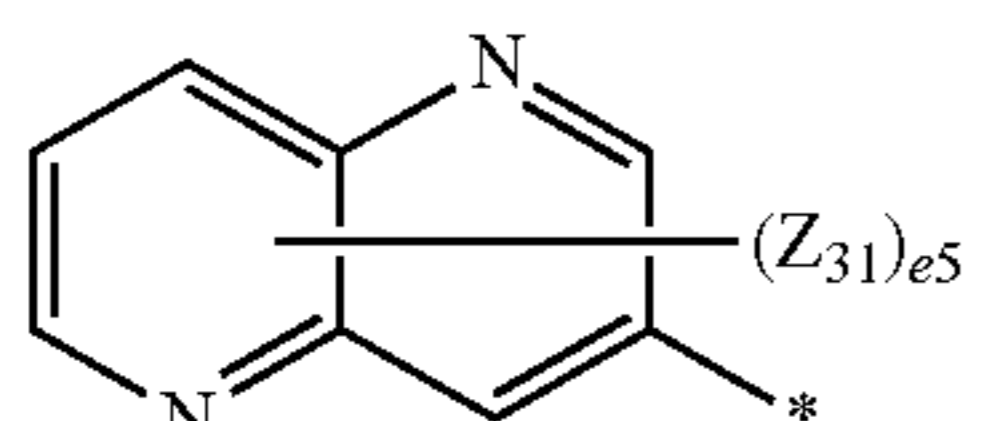
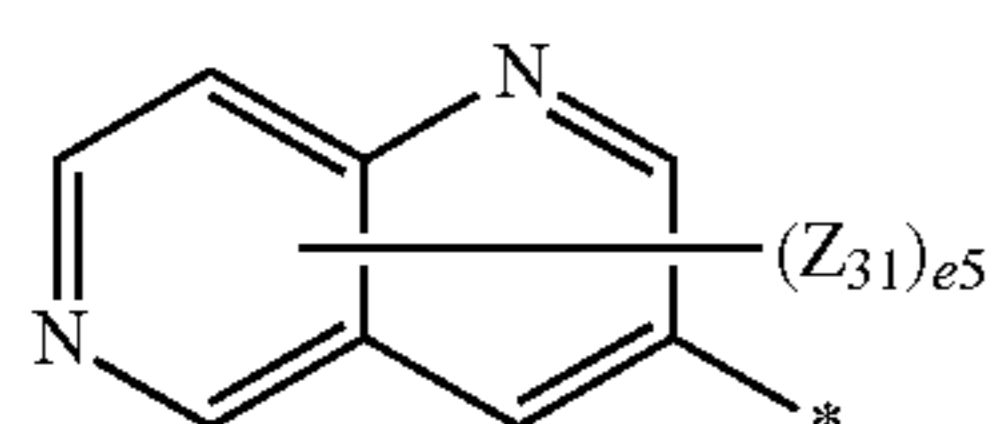
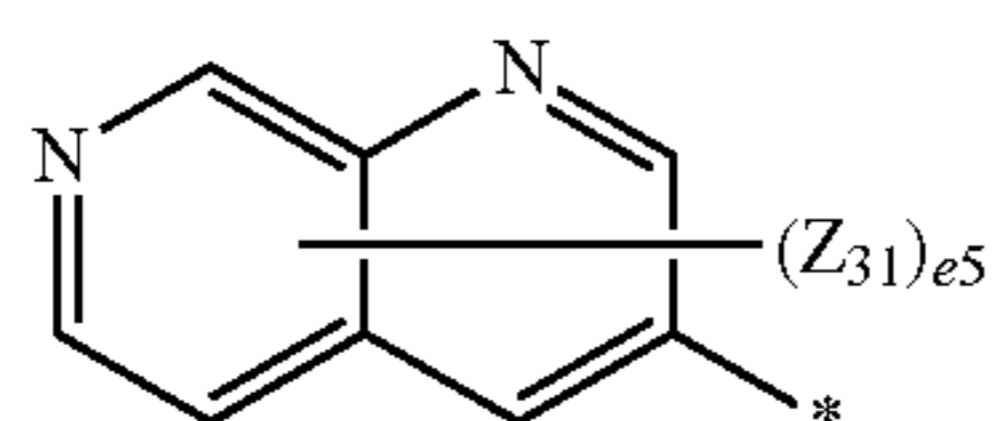
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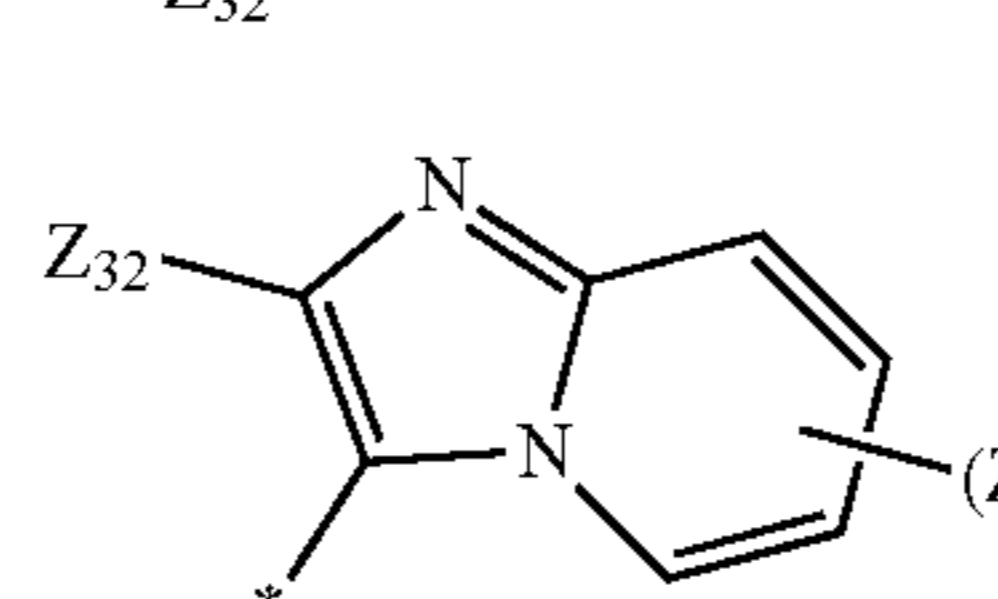
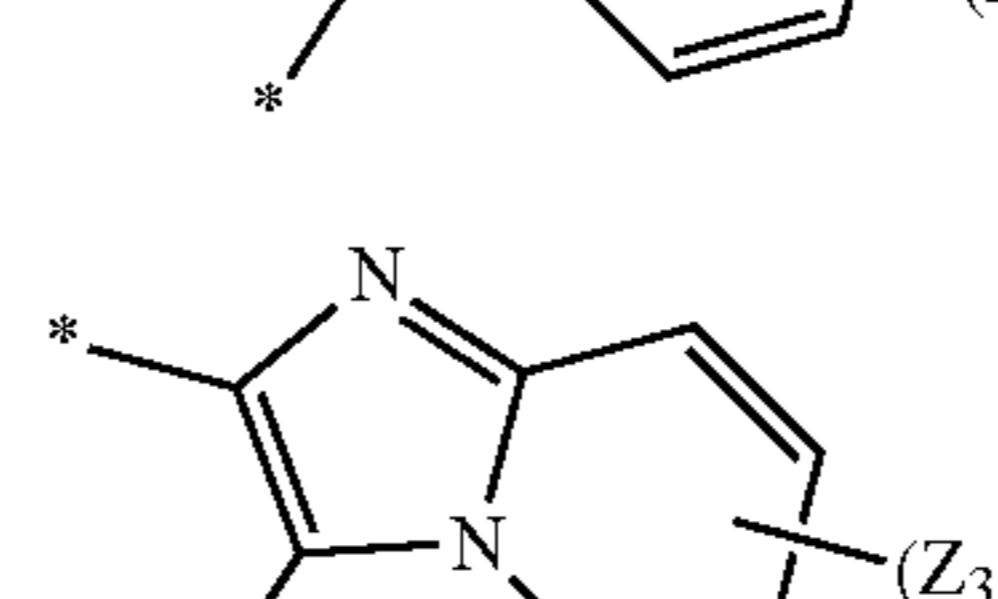
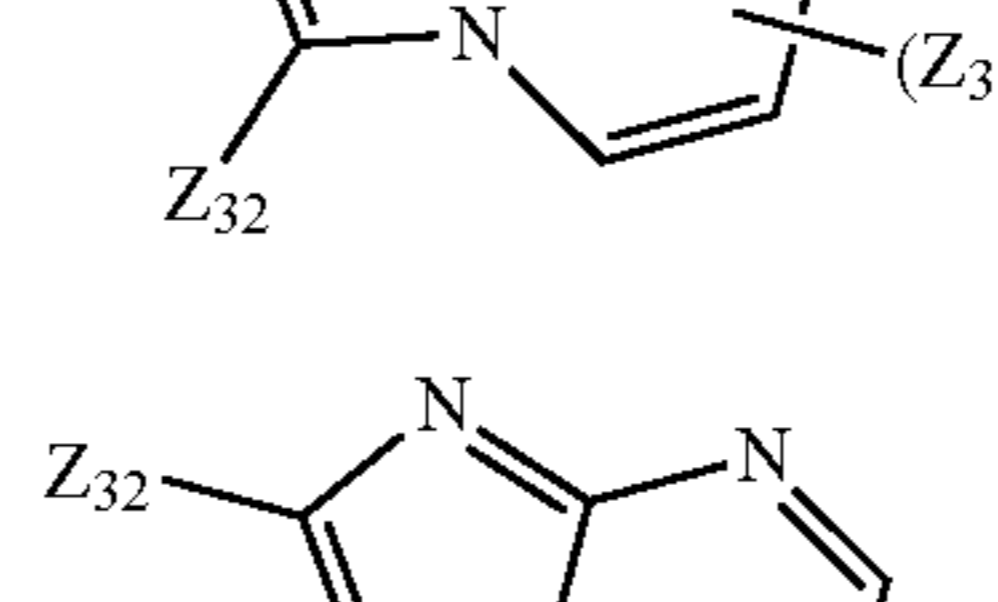
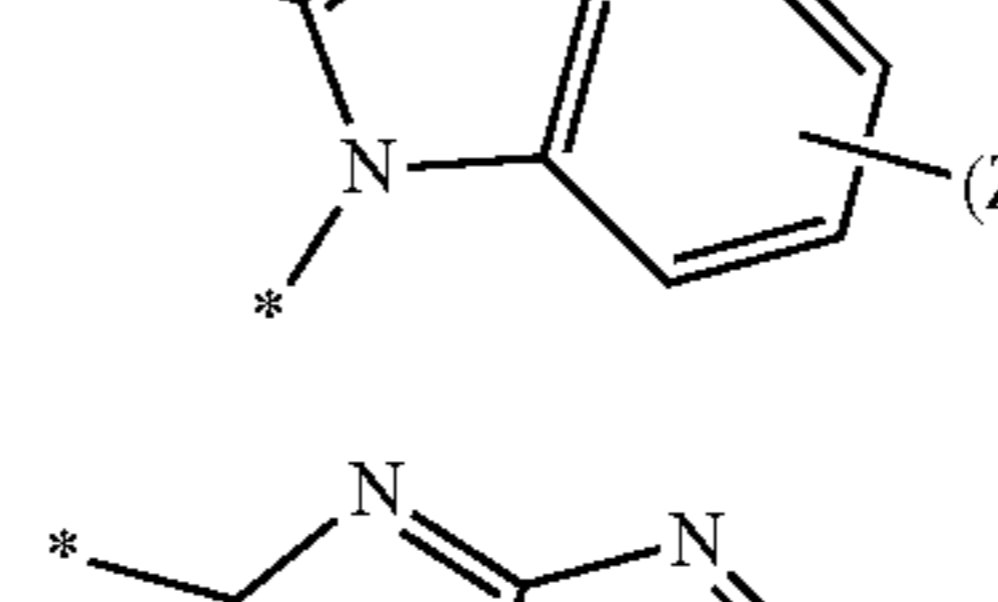
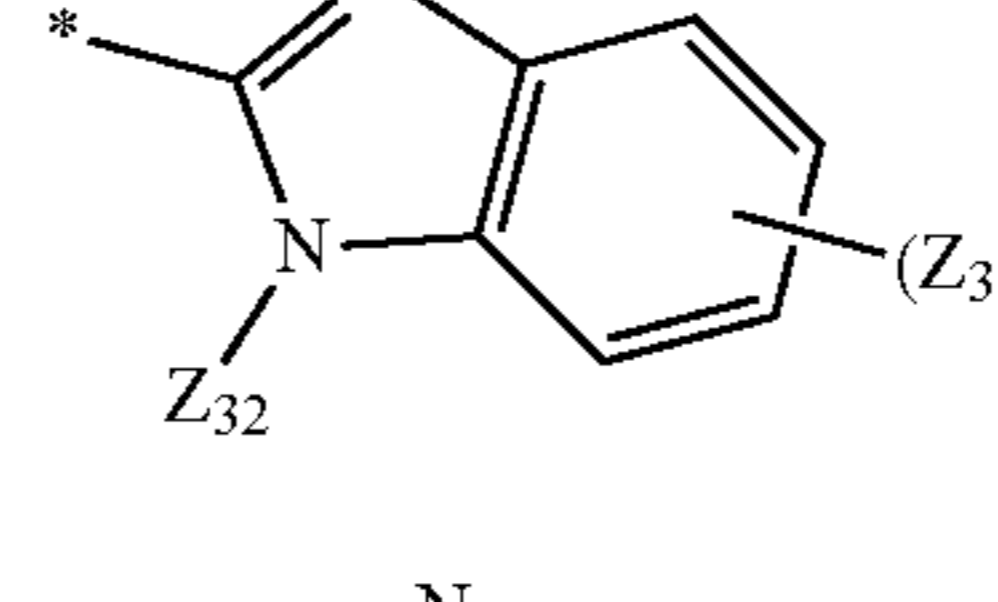
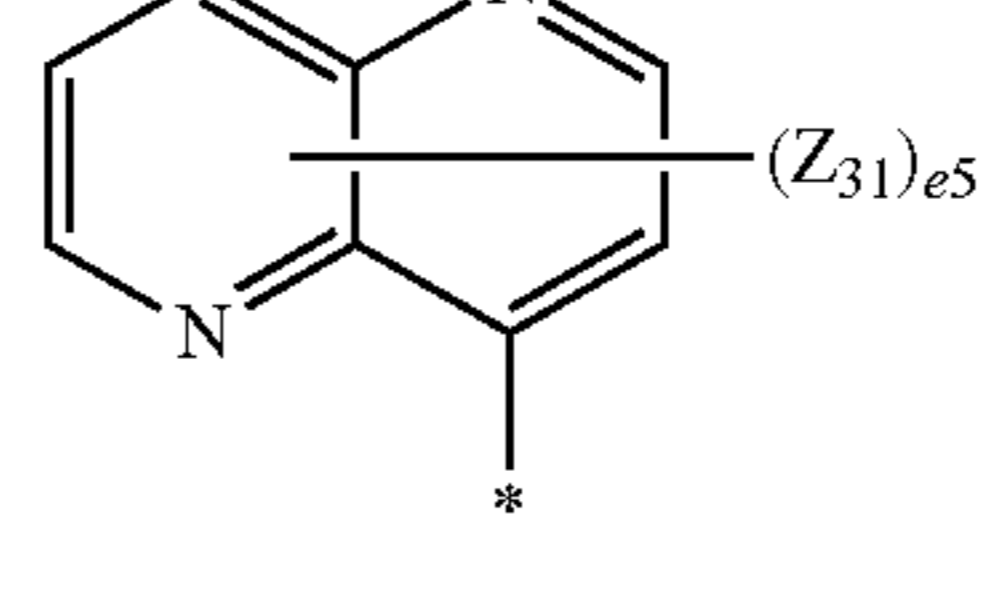
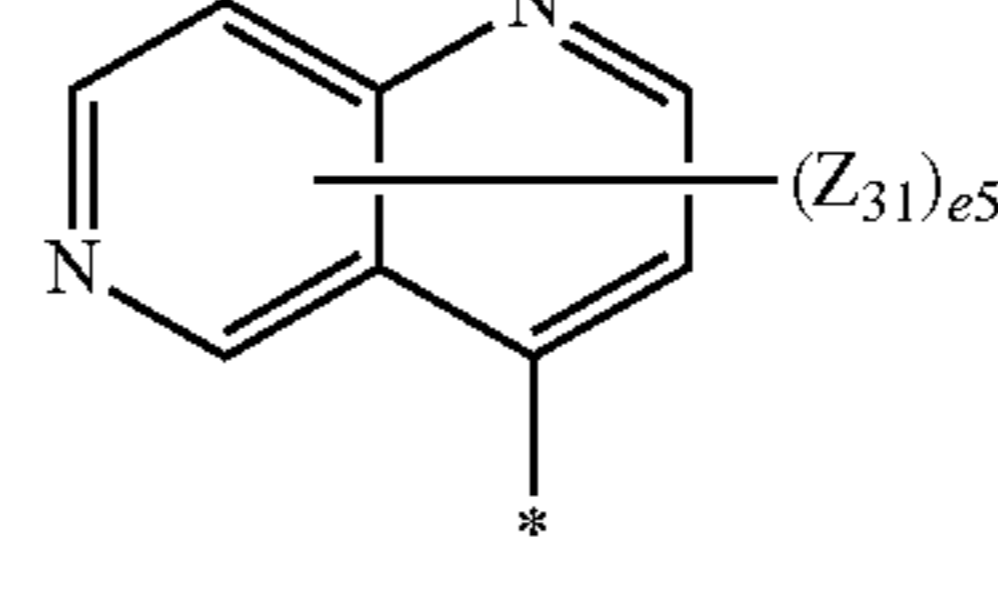
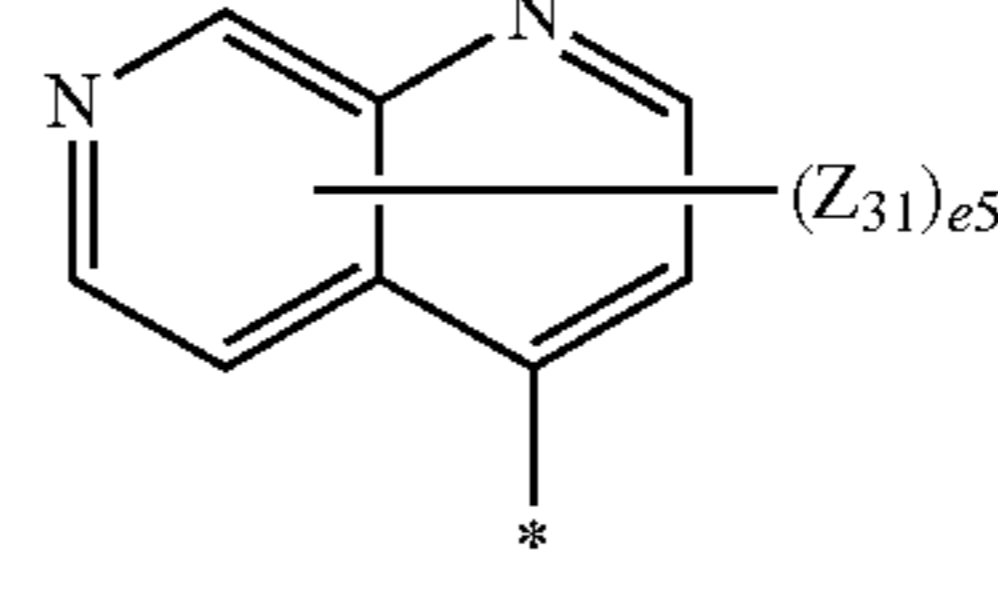
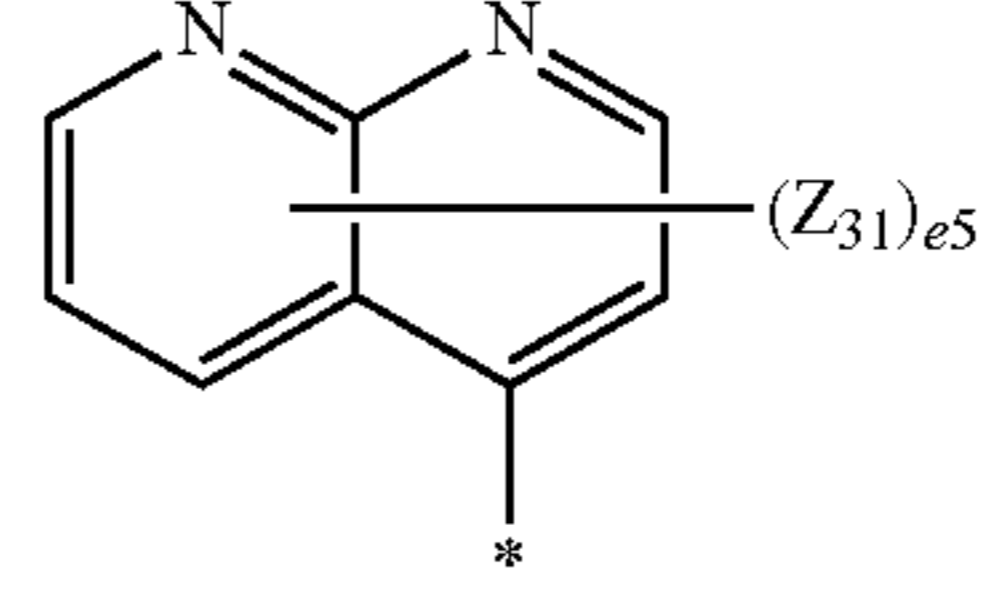
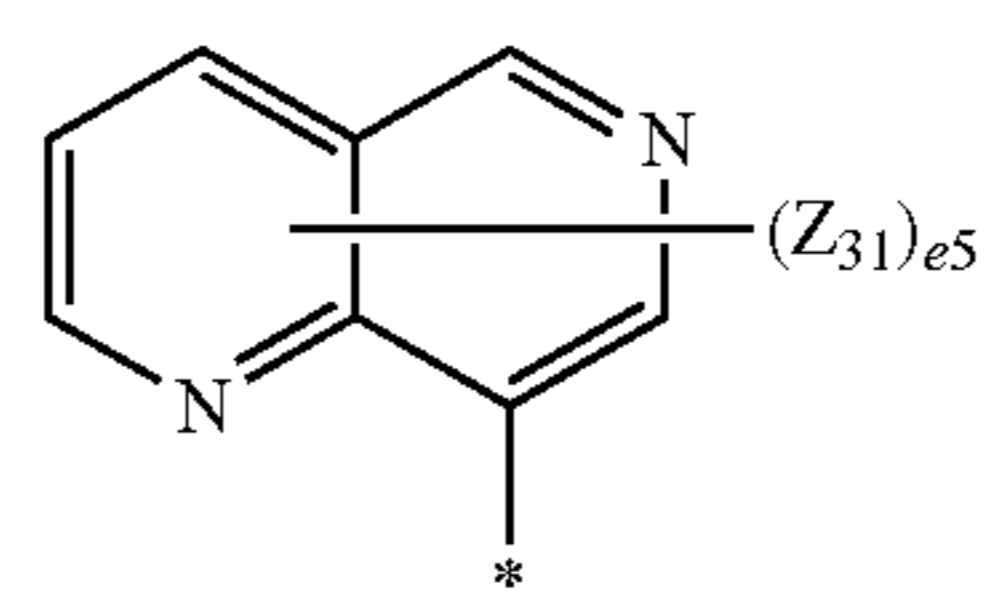
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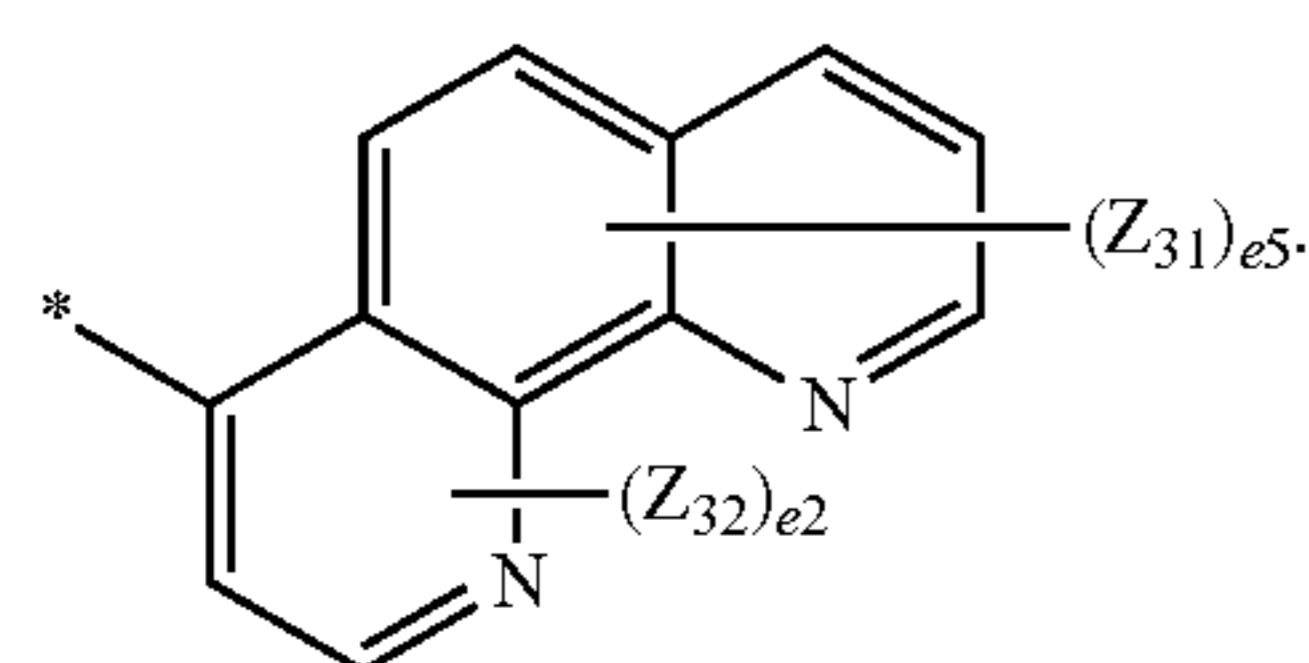
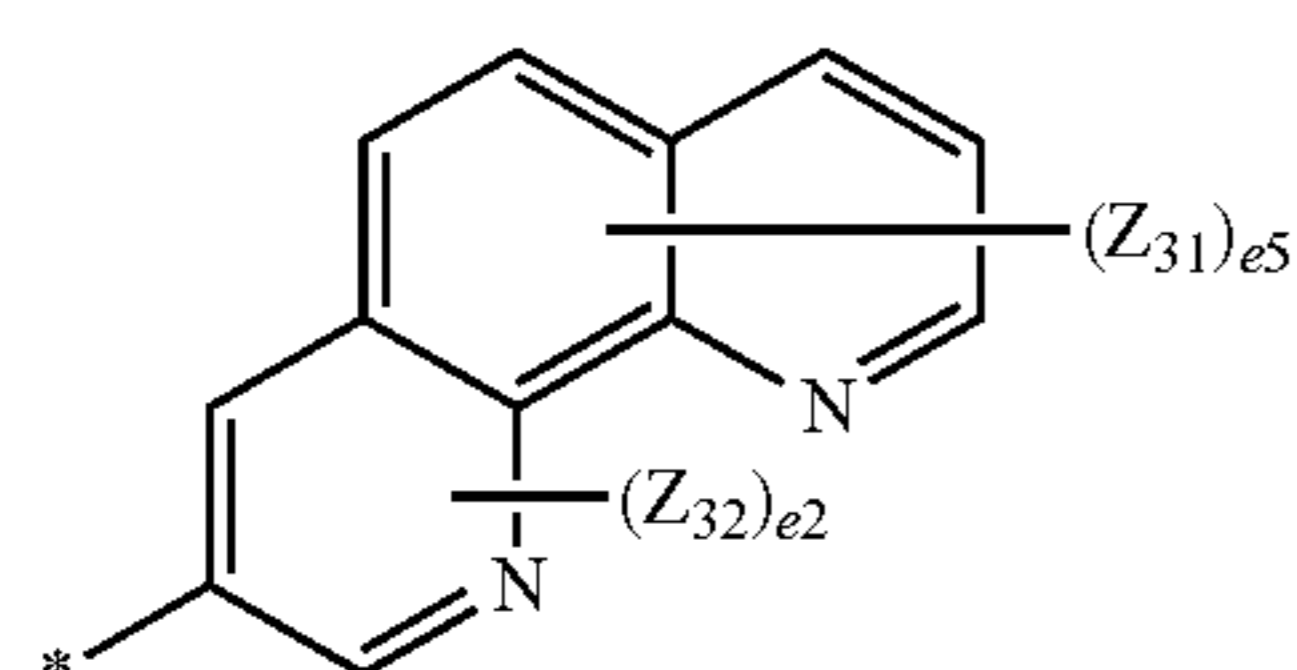
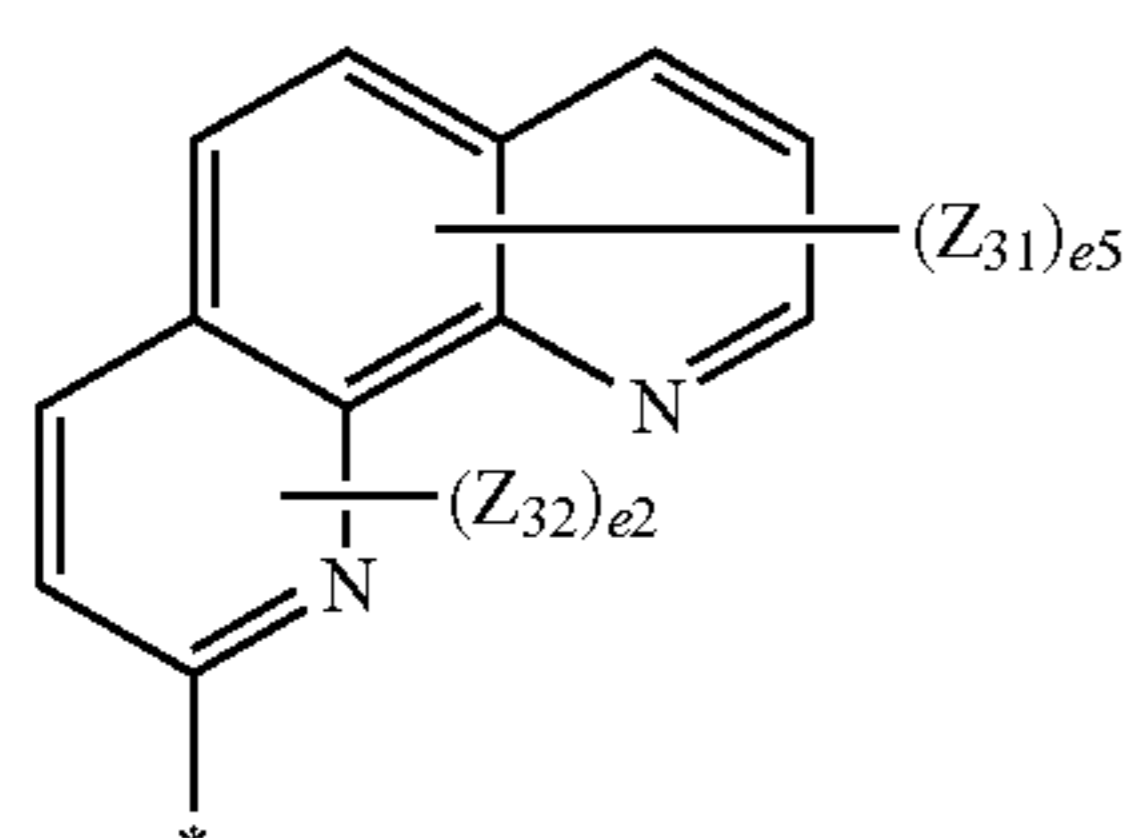
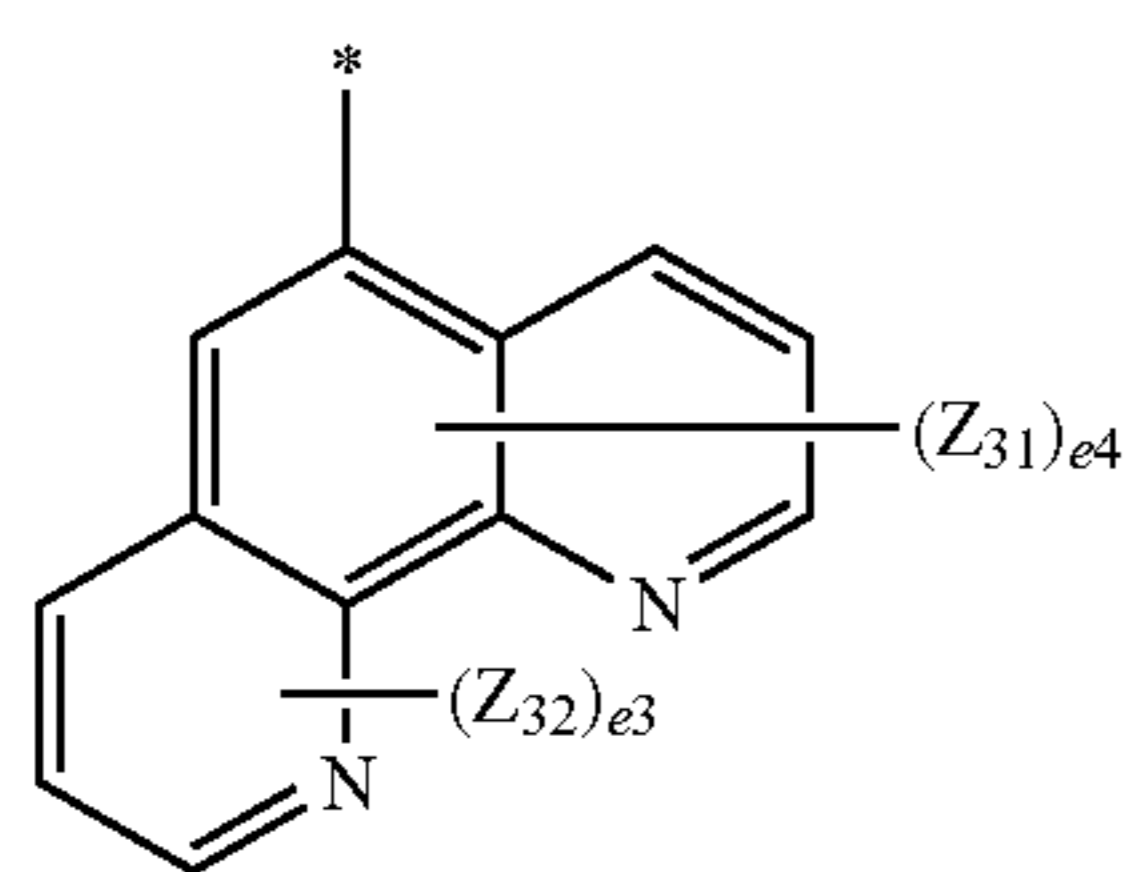
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In Formulae 5-1 to 5-81,

Y_{31} may be O, S, $C(Z_{34})(Z_{35})$, or $Si(Z_{36})(Z_{37})$,

Z_{31} to Z_{37} may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a phenyl group substituted with —F, a phenyl group substituted with —Si(CH_3)₃, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, an anthracenyl group, a phenanthrenyl group, an imidazolyl group, a pyrazole group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, an indazolyl group, a purinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, any isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an oxadiazolyl group, a triazinyl group, a thiadiazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazolyl group,

e2 may be an integer from 0 to 2,

e3 may be an integer from 0 to 3,

e4 may be an integer from 0 to 4,

e5 may be an integer from 0 to 5,

e6 may be an integer from 0 to 6,

e7 may be an integer from 0 to 7,

e9 may be an integer from 0 to 9, and

* and *' each indicate a binding site to a neighboring atom.

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In one embodiment, R_9 may be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a substituted or unsubstituted phenyl group, a substituted or unsubstituted biphenyl group, a substituted or unsubstituted terphenyl group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted fluorenyl group, a substituted or unsubstituted spiro-bifluorenyl group, a substituted or unsubstituted carbazolyl group, a substituted or unsubstituted dibenzofuranyl group, a substituted or unsubstituted dibenzothiophenyl group, a substituted or unsubstituted benzocarbazolyl group, and a dibenzocarbazolyl group.

In one embodiment, R_9 may be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a cyano group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a phenyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group.

In one embodiment, R_1 to R_8 and R_{10} to R_{13} may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group.

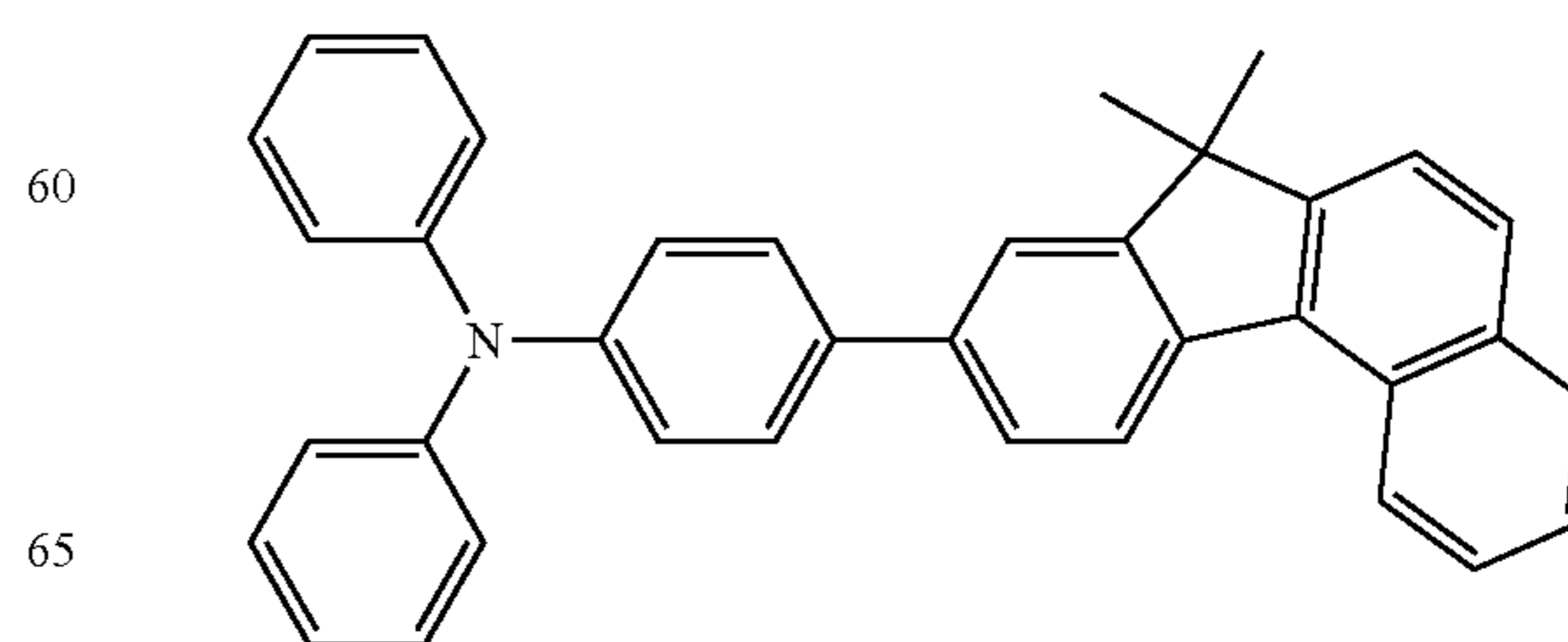
In one embodiment, R_{11} and R_{12} may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a substituted or unsubstituted phenyl group, and a substituted or unsubstituted naphthyl group.

In one embodiment, R_{11} and R_{12} may each independently be hydrogen, a substituted or unsubstituted methyl group, or a substituted or unsubstituted phenyl group.

In one embodiment, R_{11} and R_{12} may optionally be linked (e.g., chemically bonded to each other) to form a substituted or unsubstituted ring.

When R_{11} and R_{12} are optionally linked (e.g., chemically bonded to each other) to form a substituted or unsubstituted ring, the ring may be fluorene.

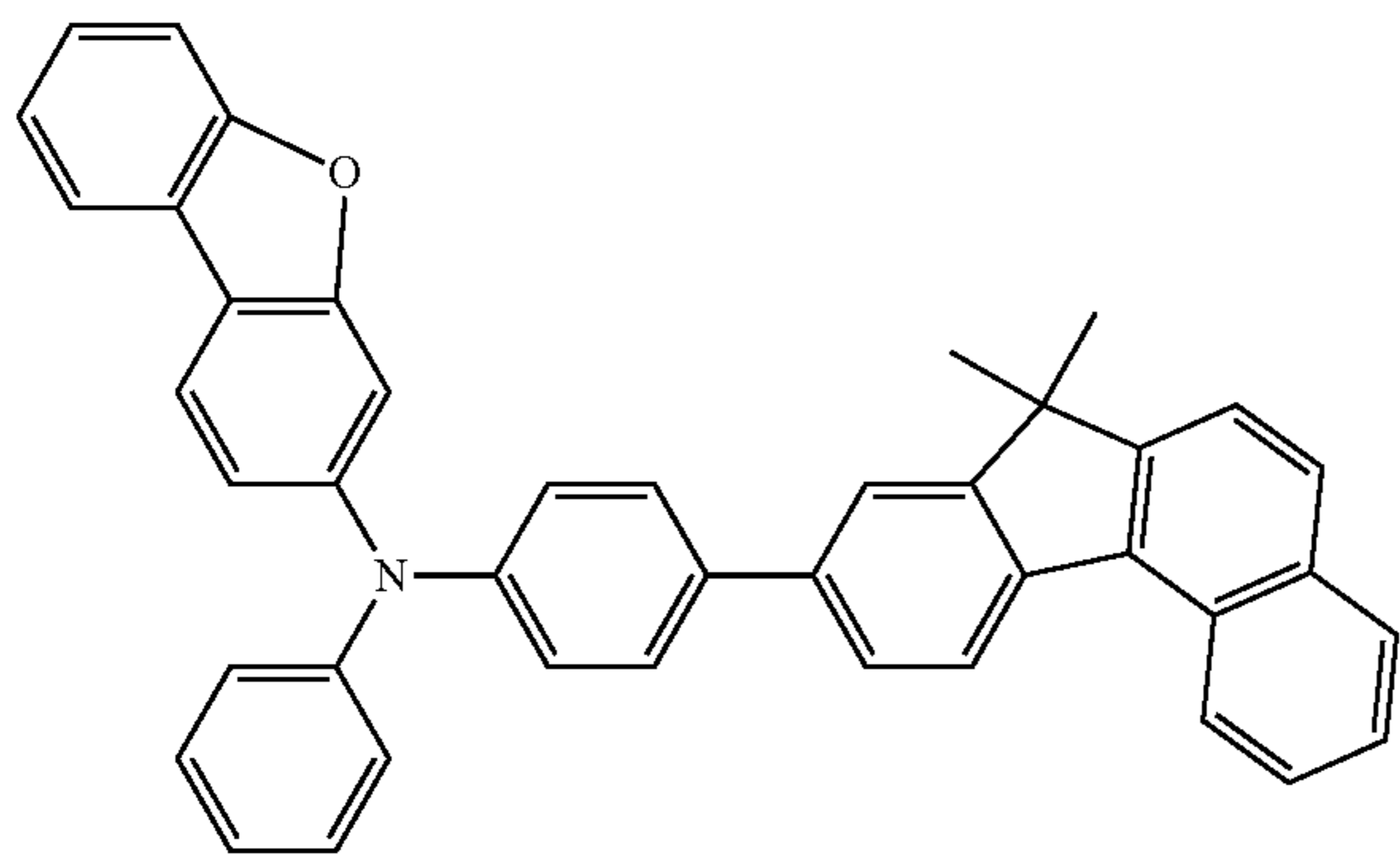
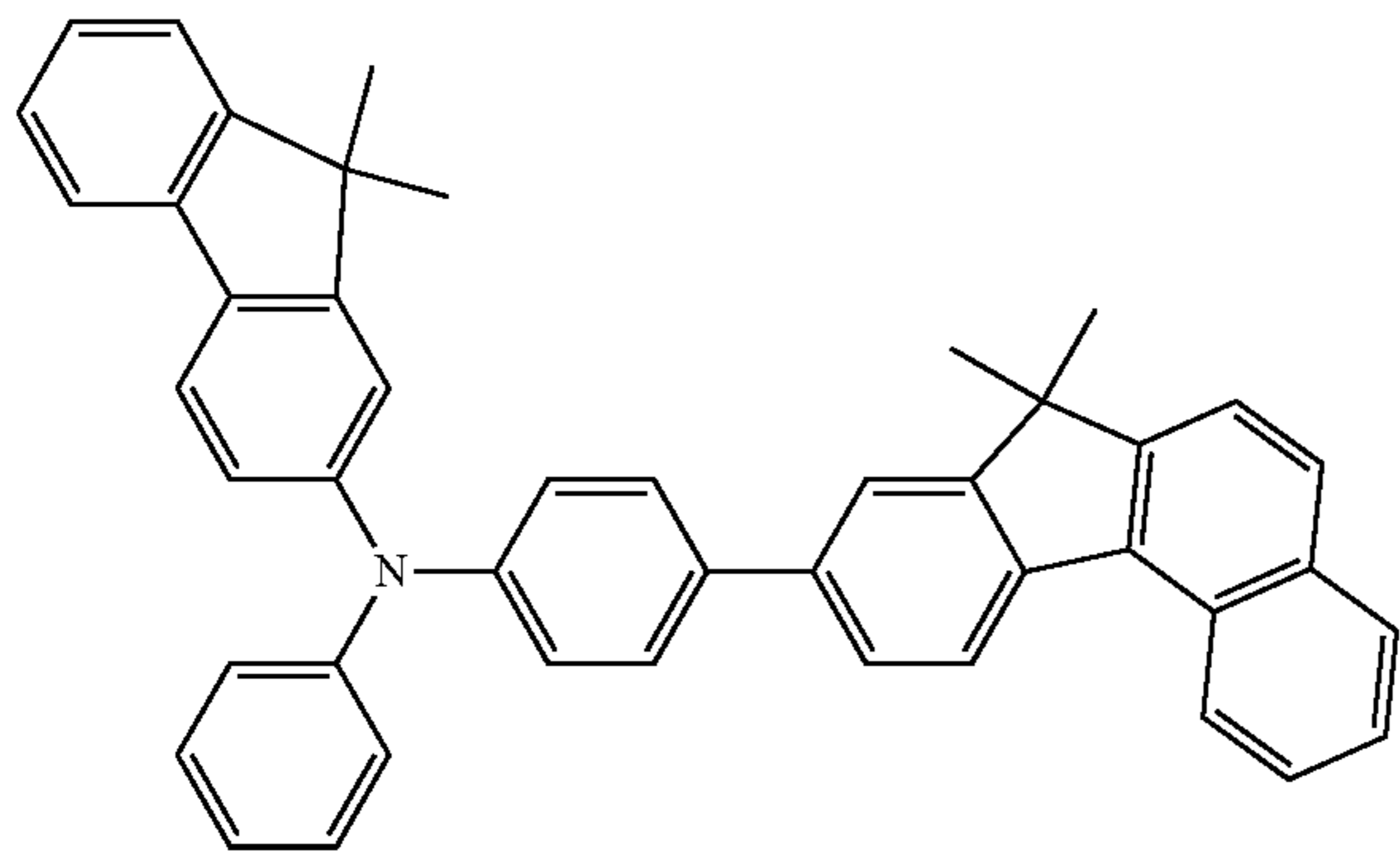
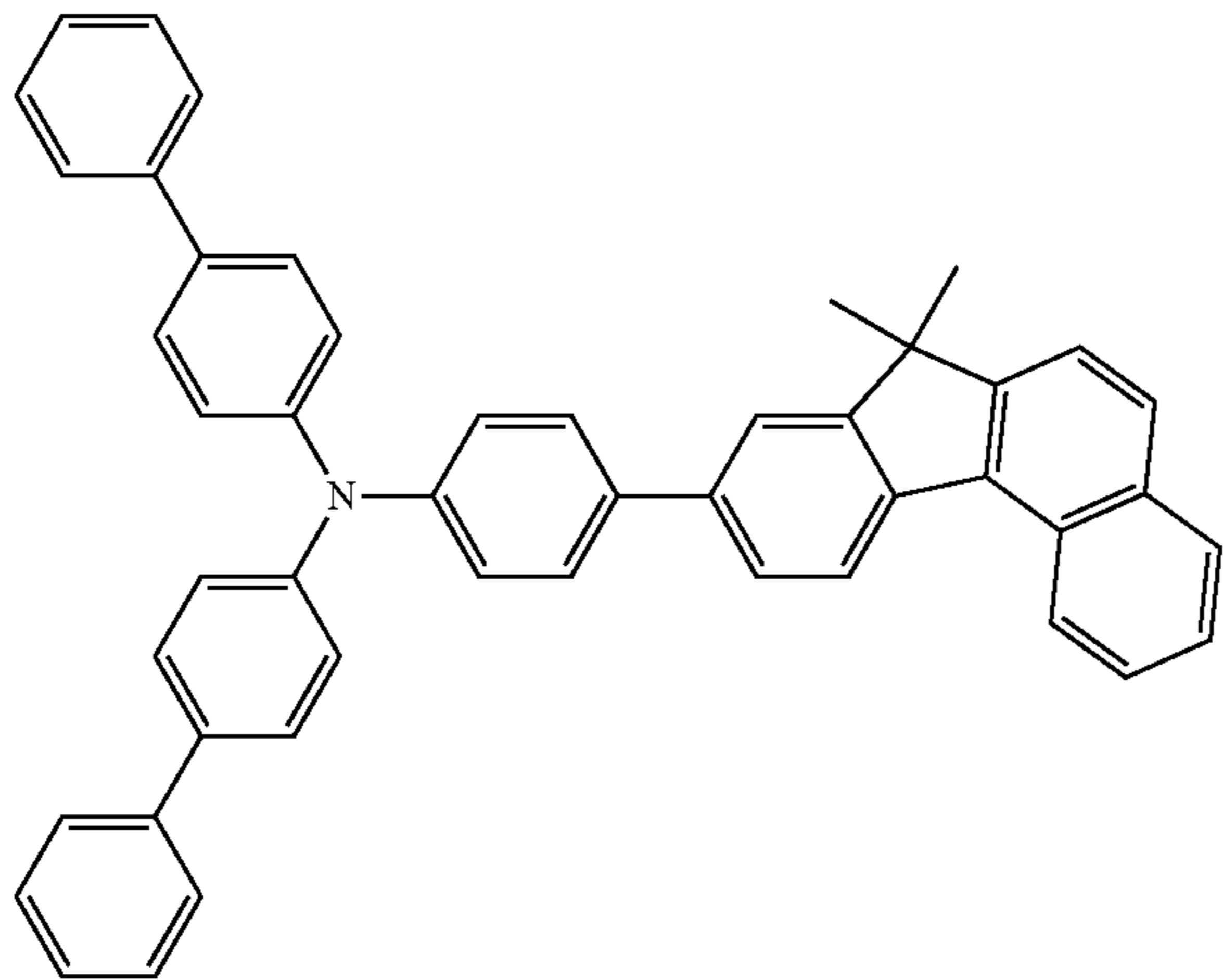
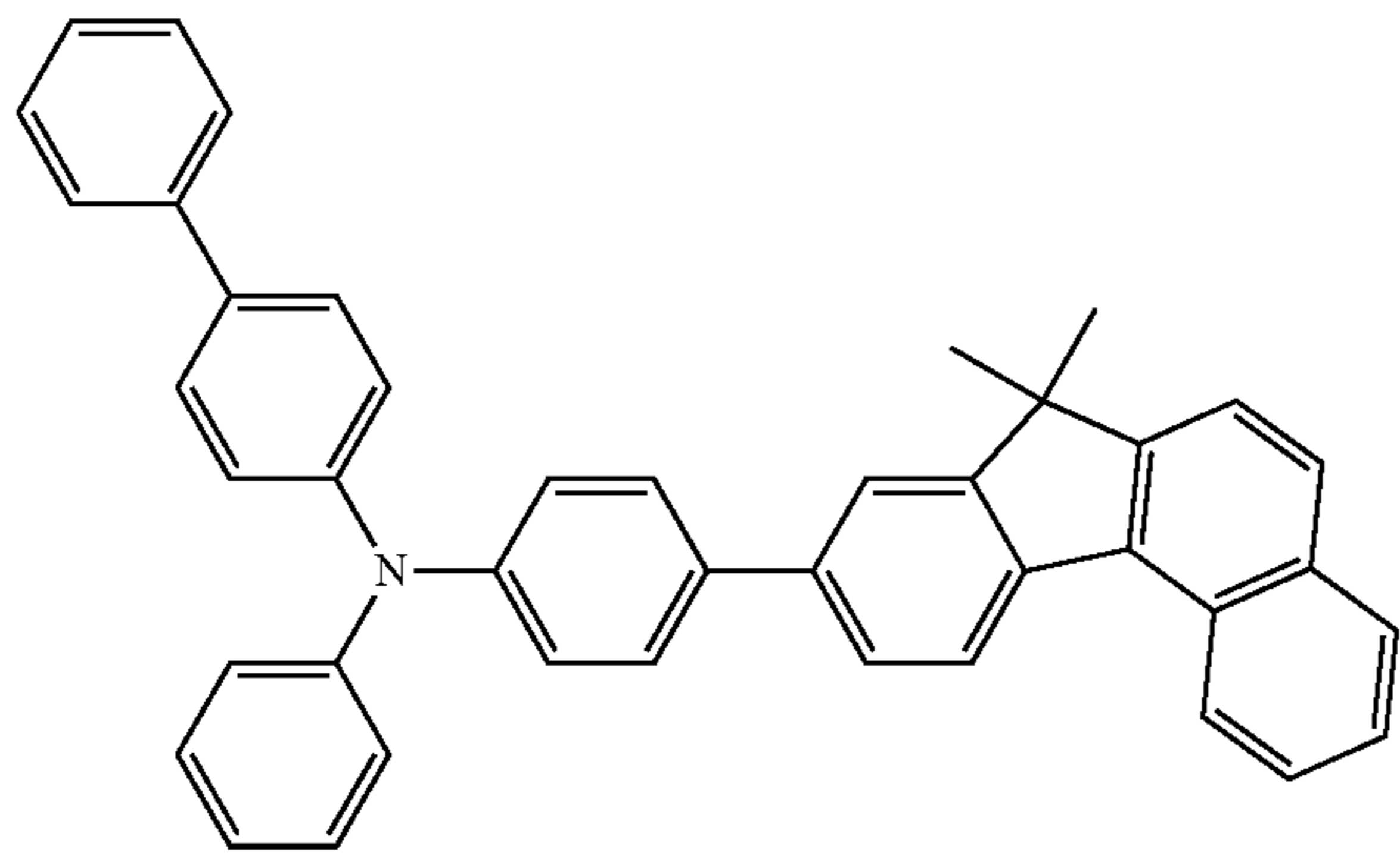
In one embodiment, the amine-based compound may be selected from the following structures:



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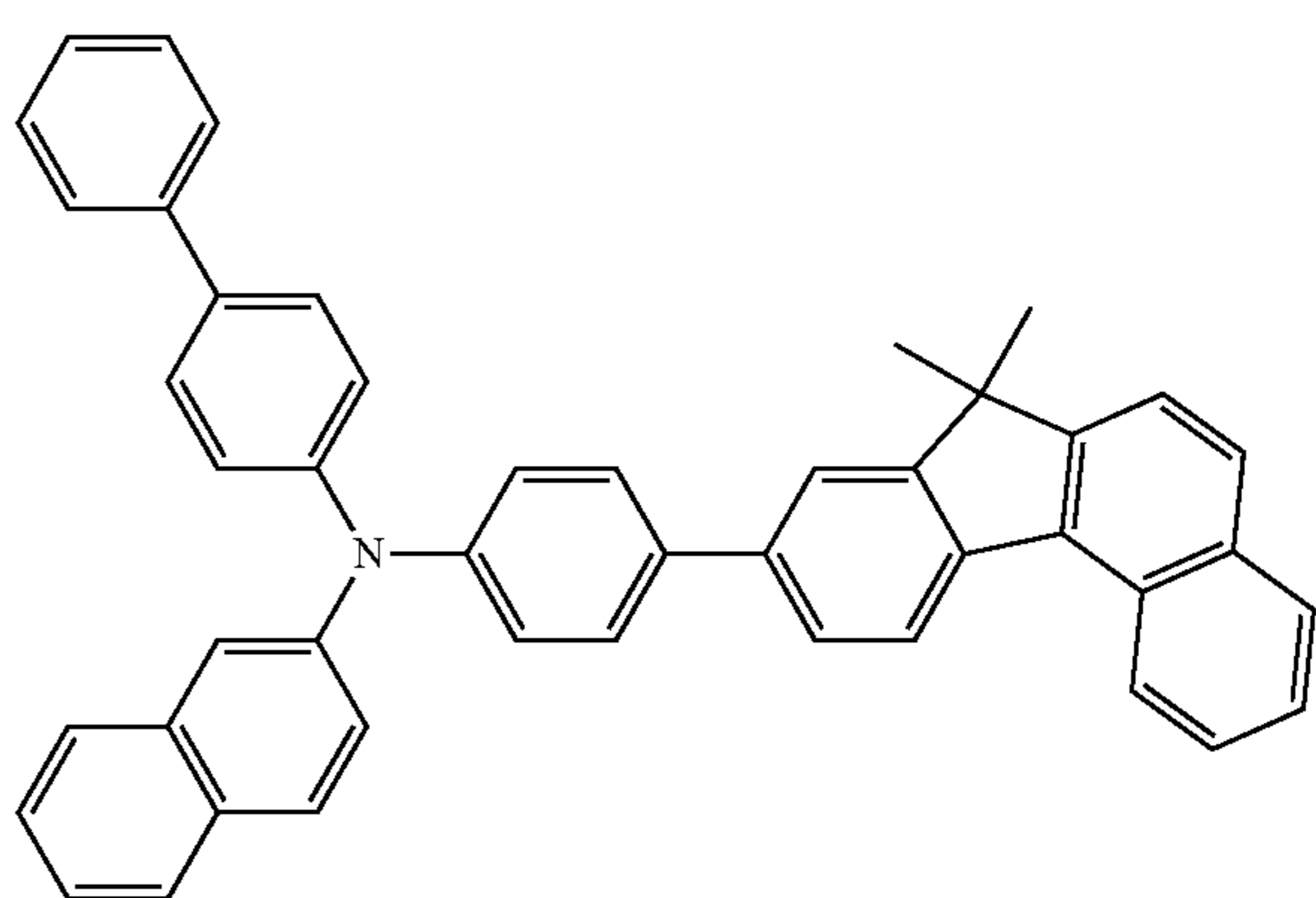
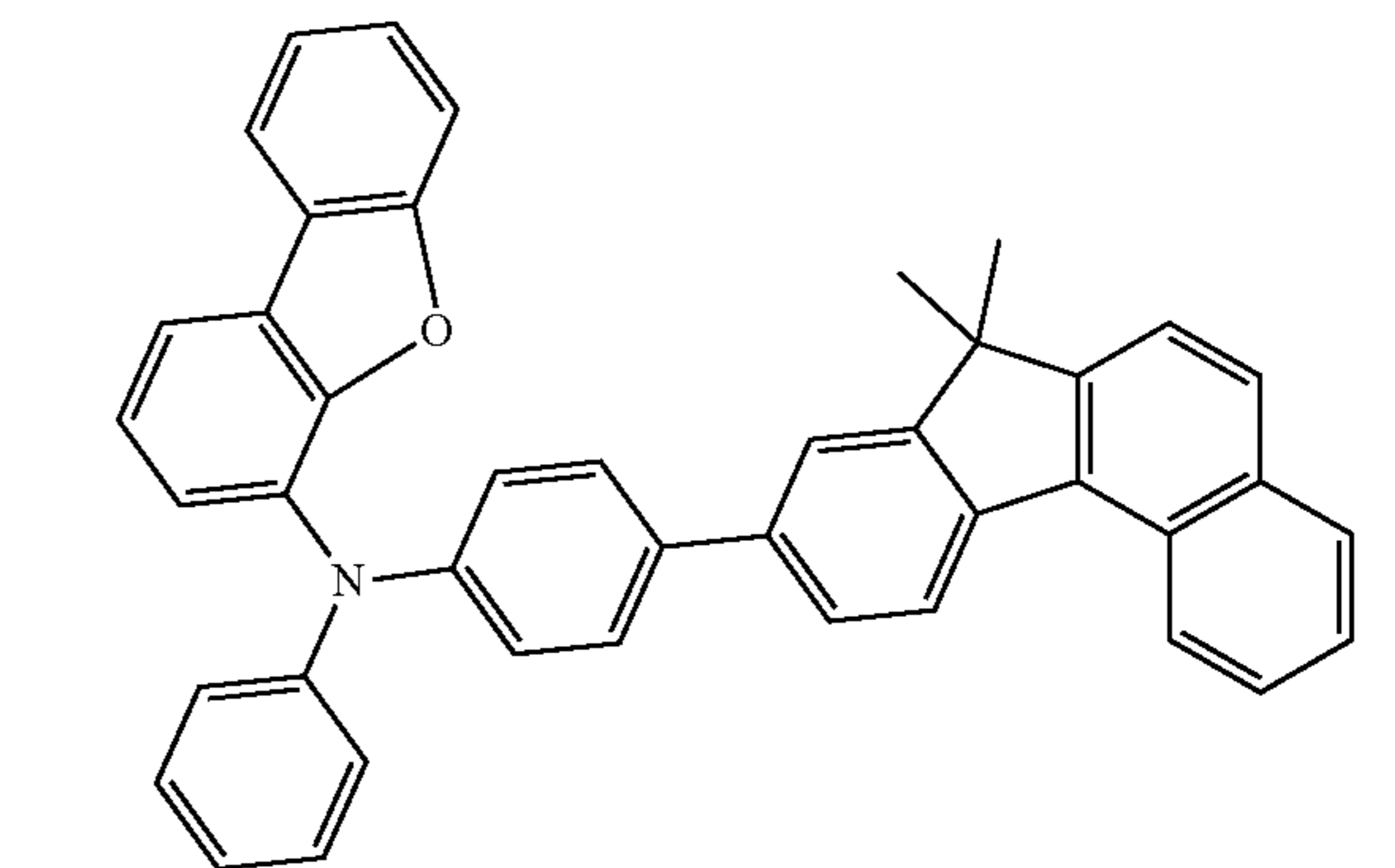
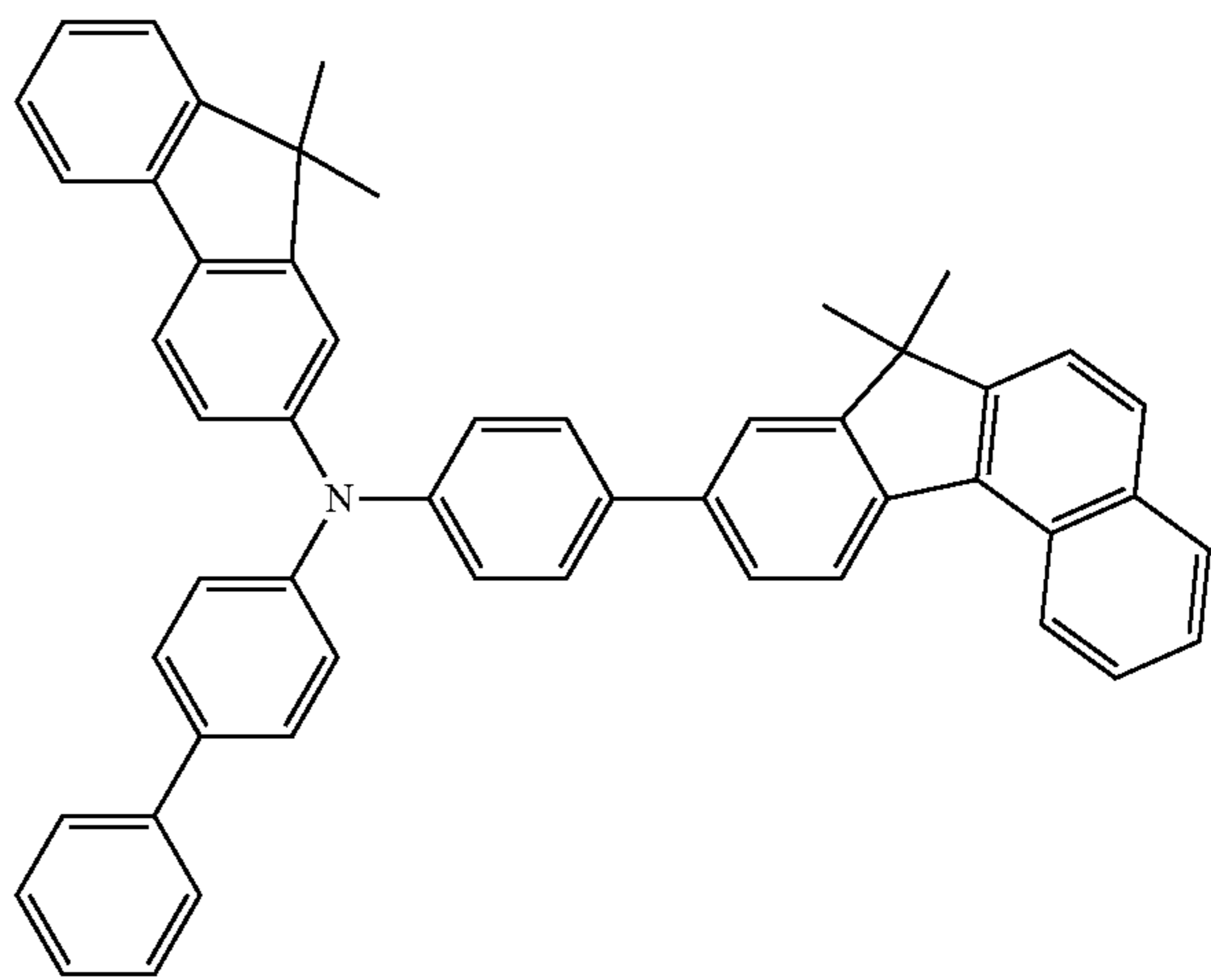
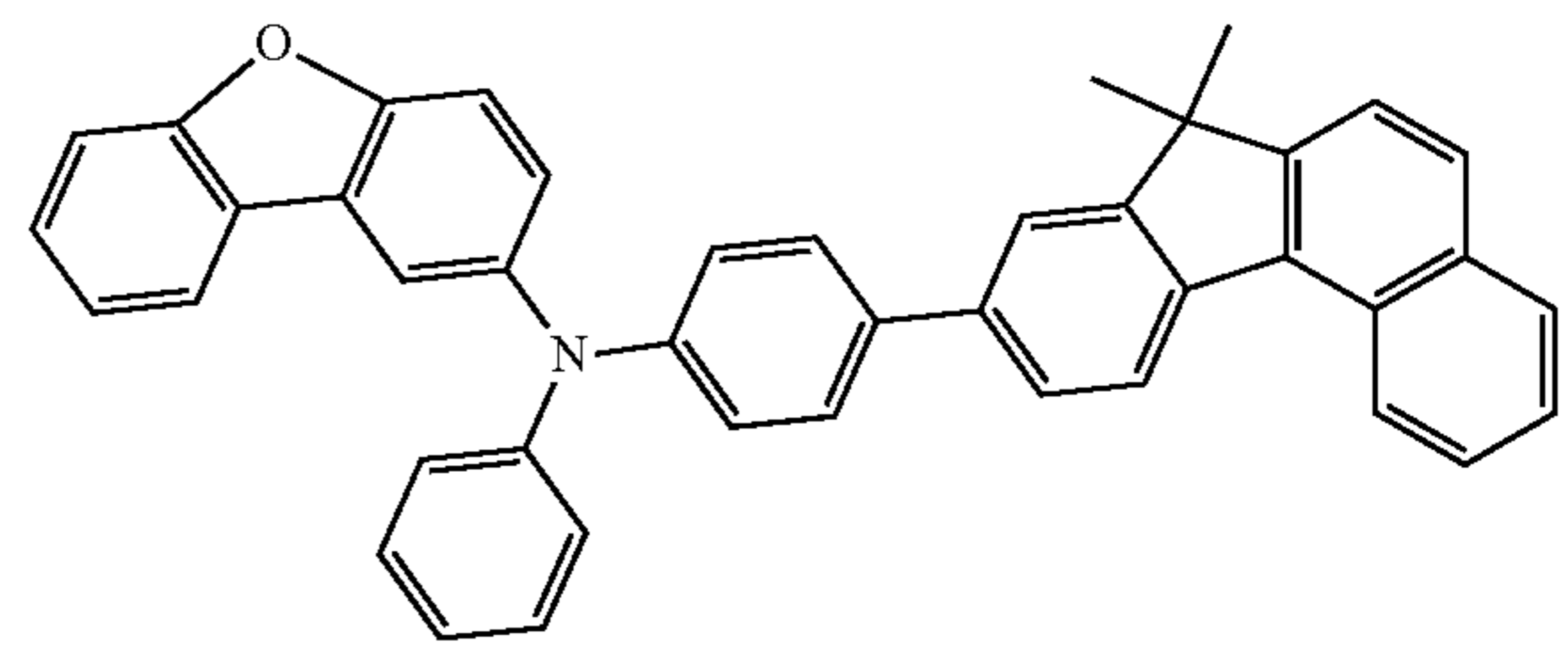
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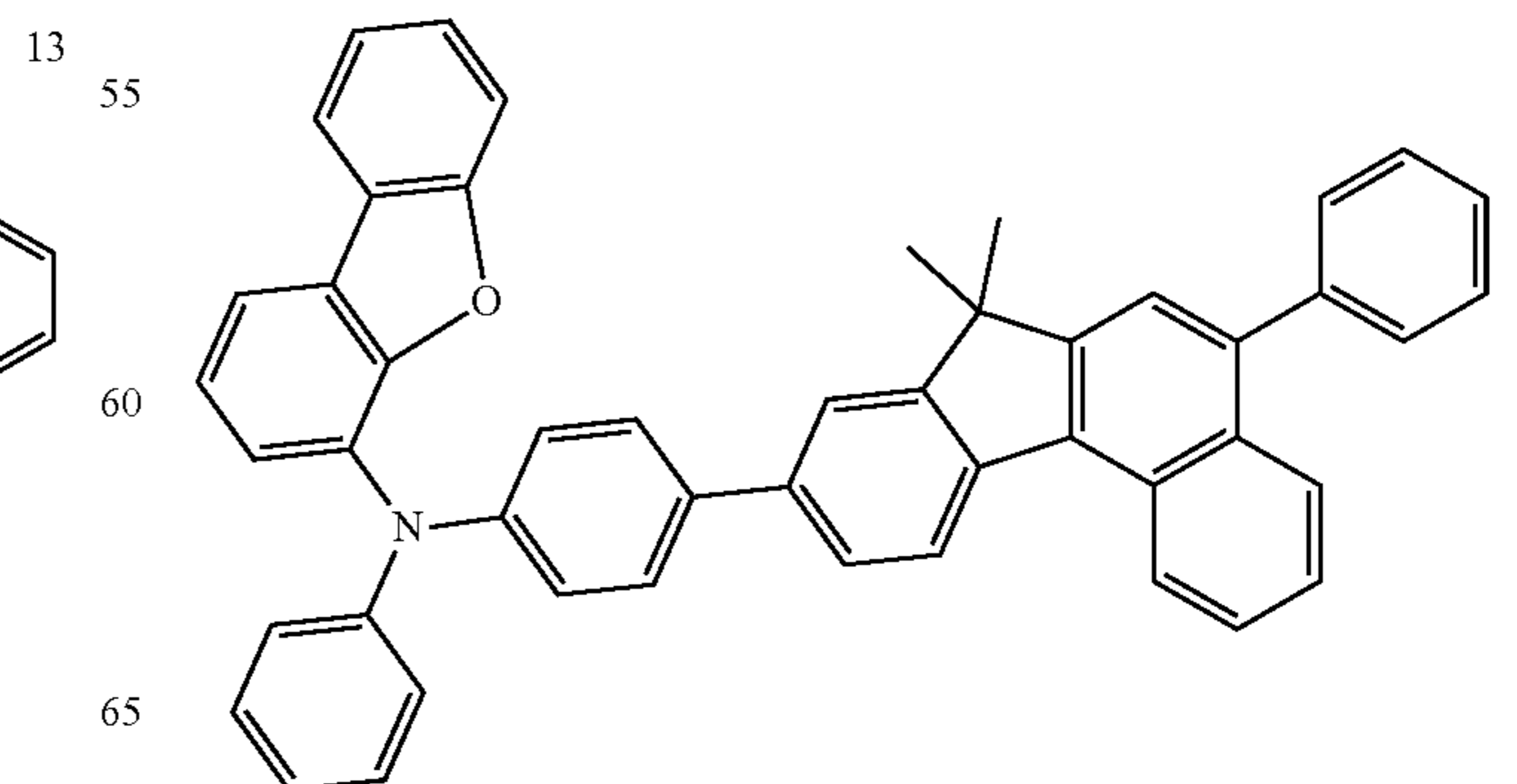
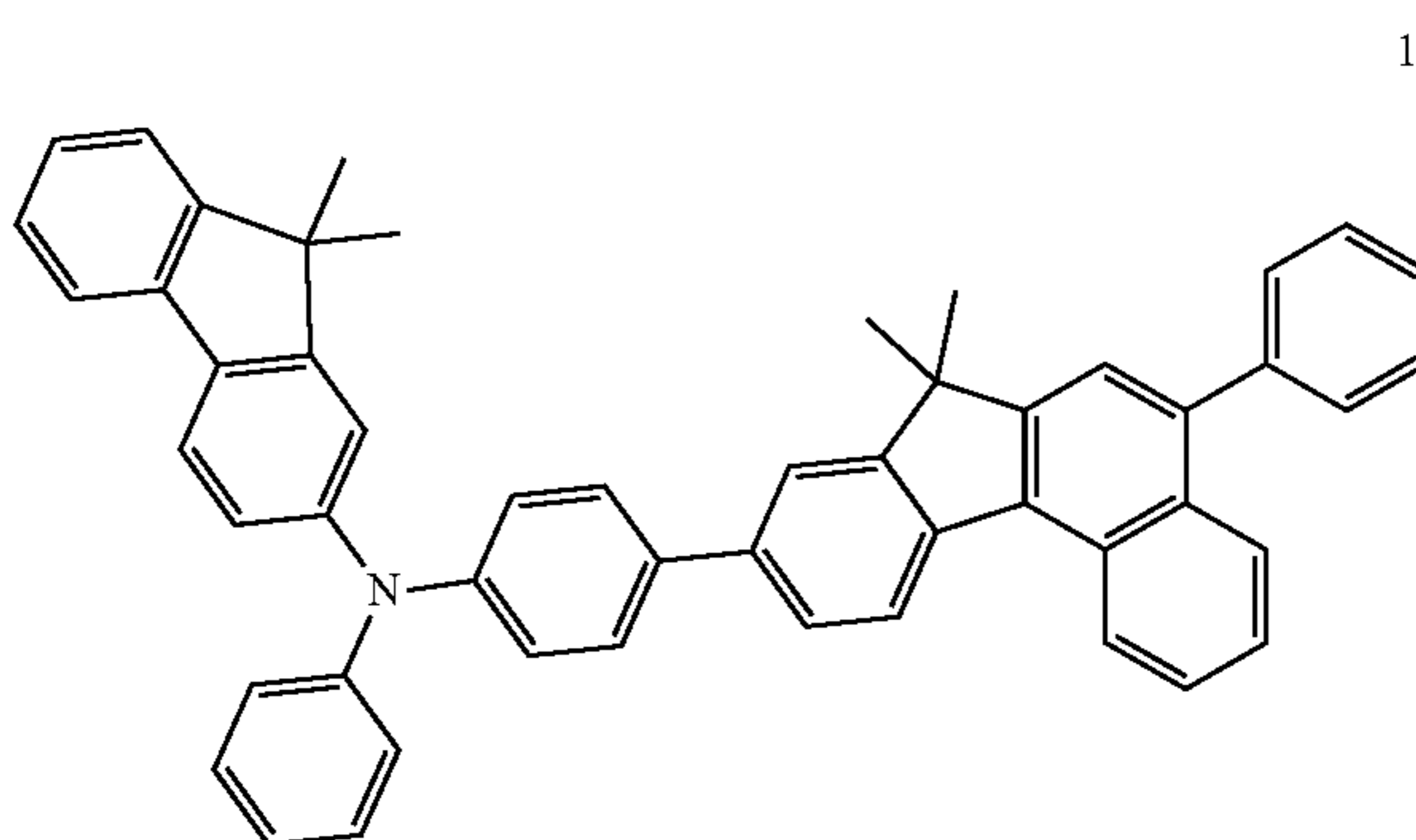
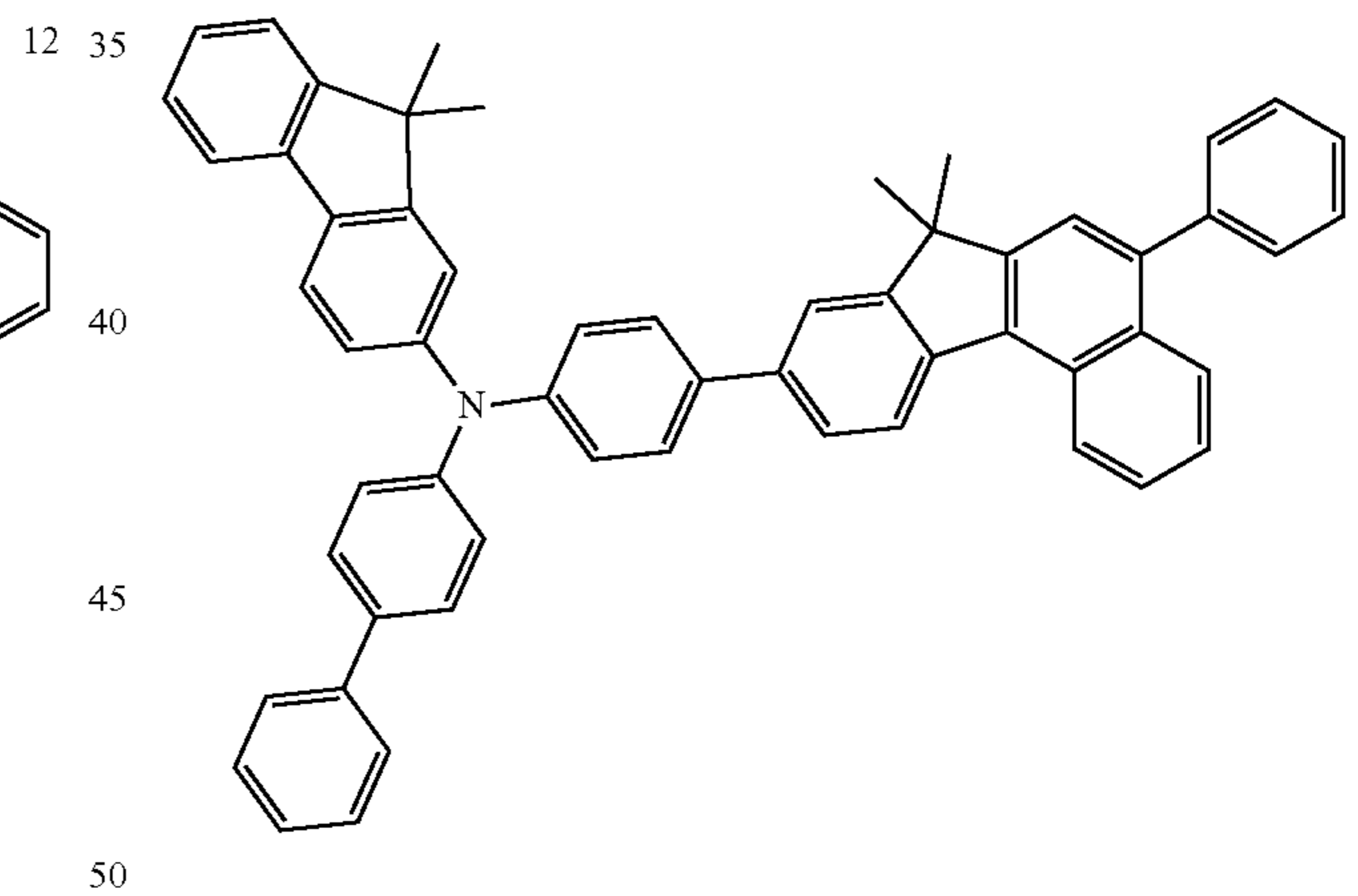
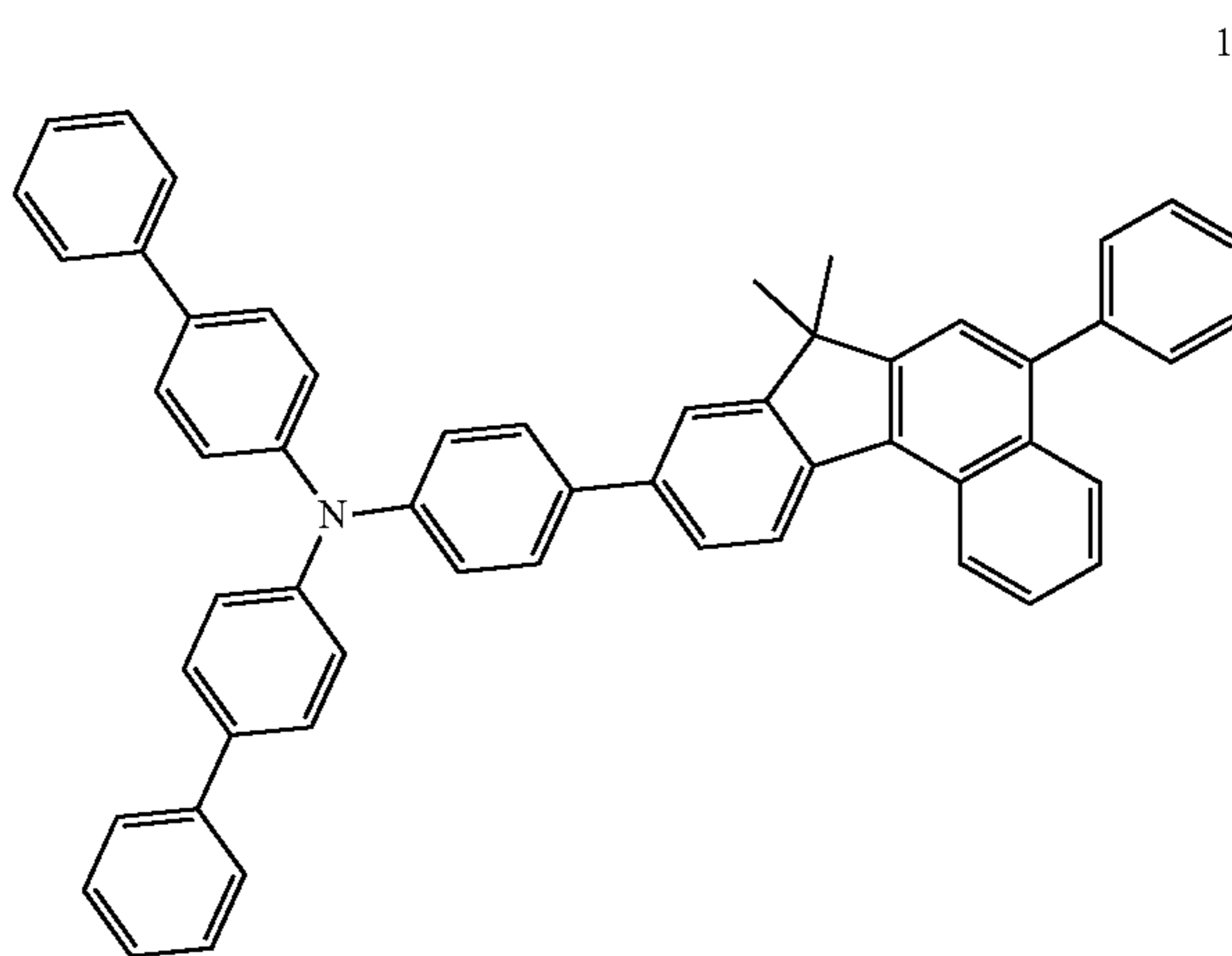
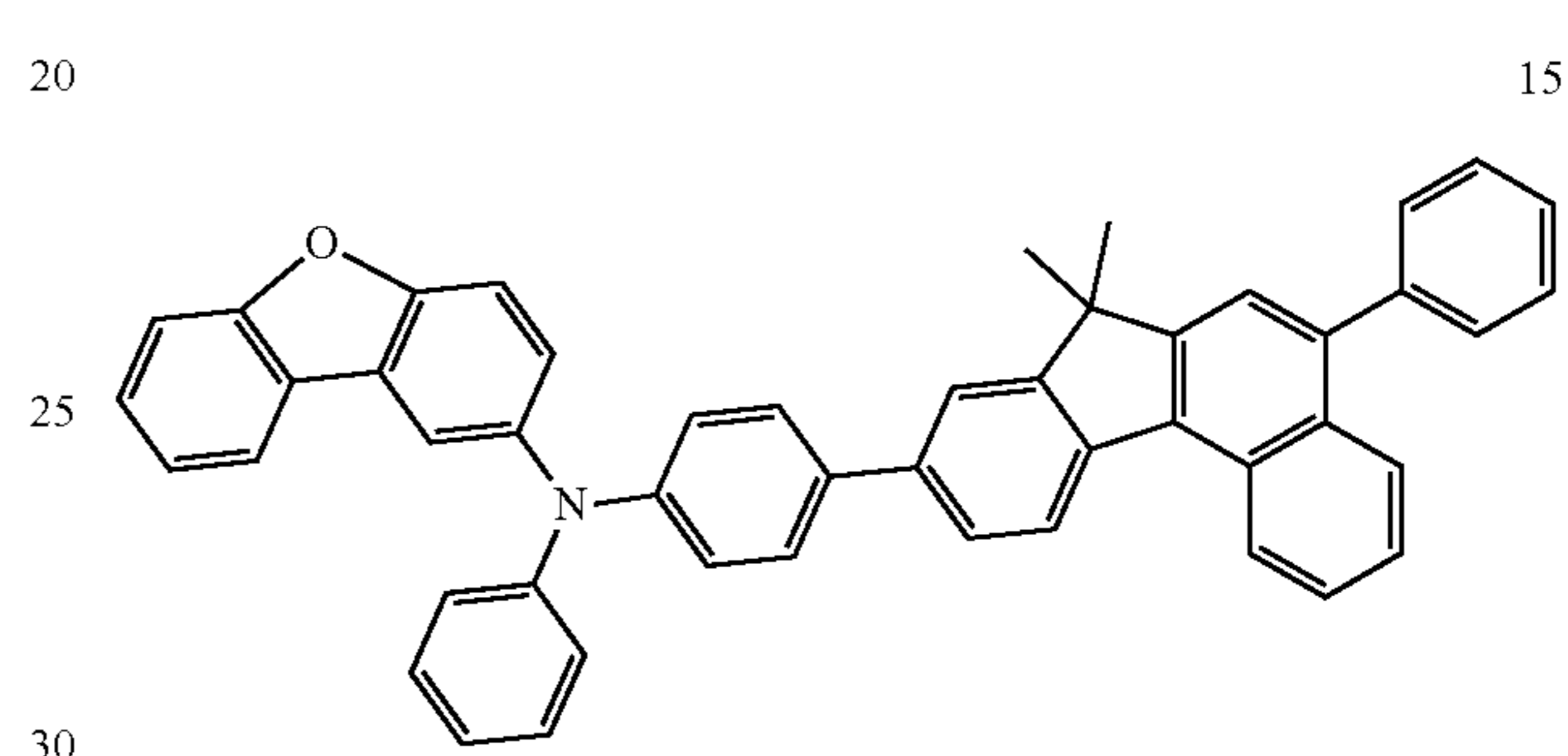
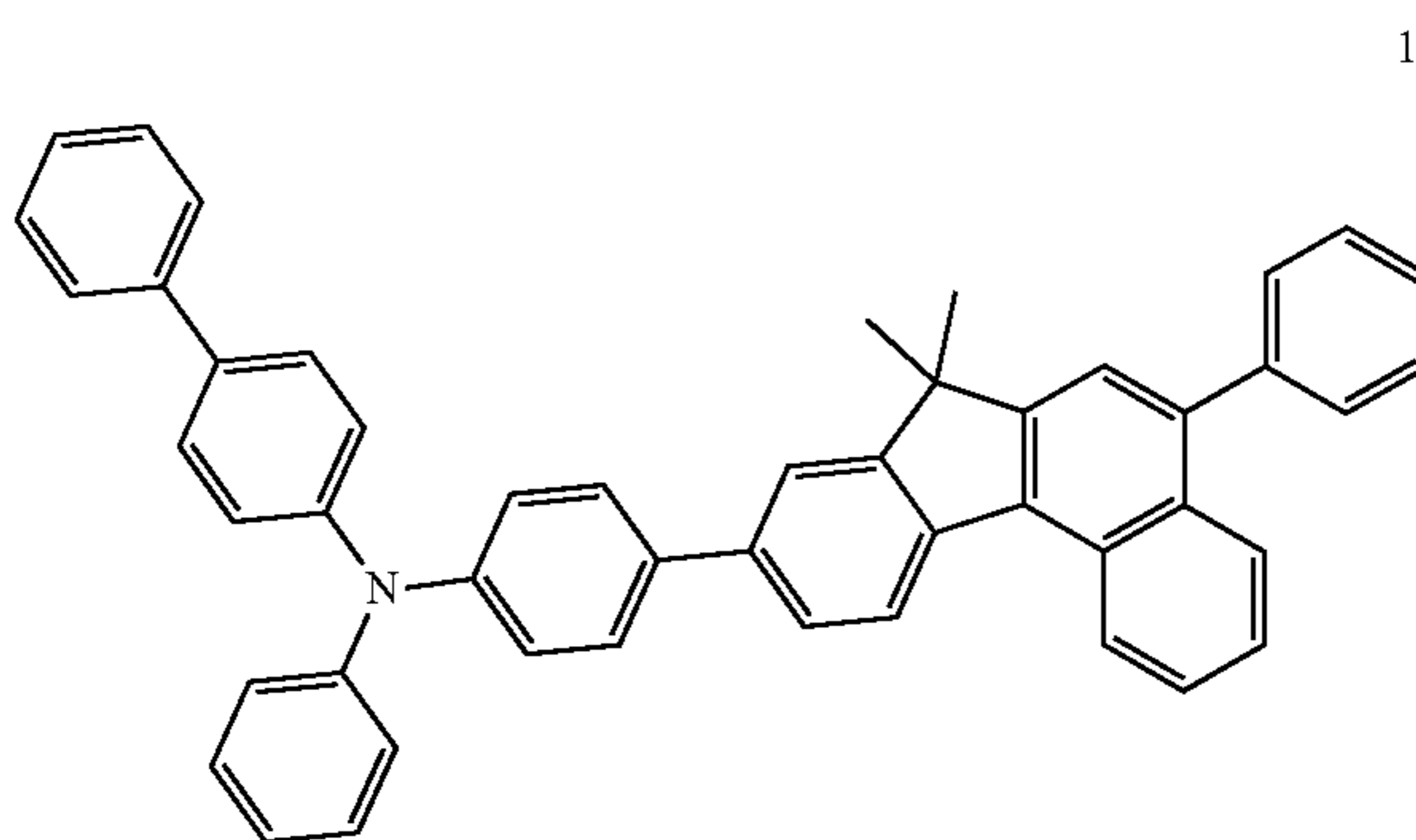
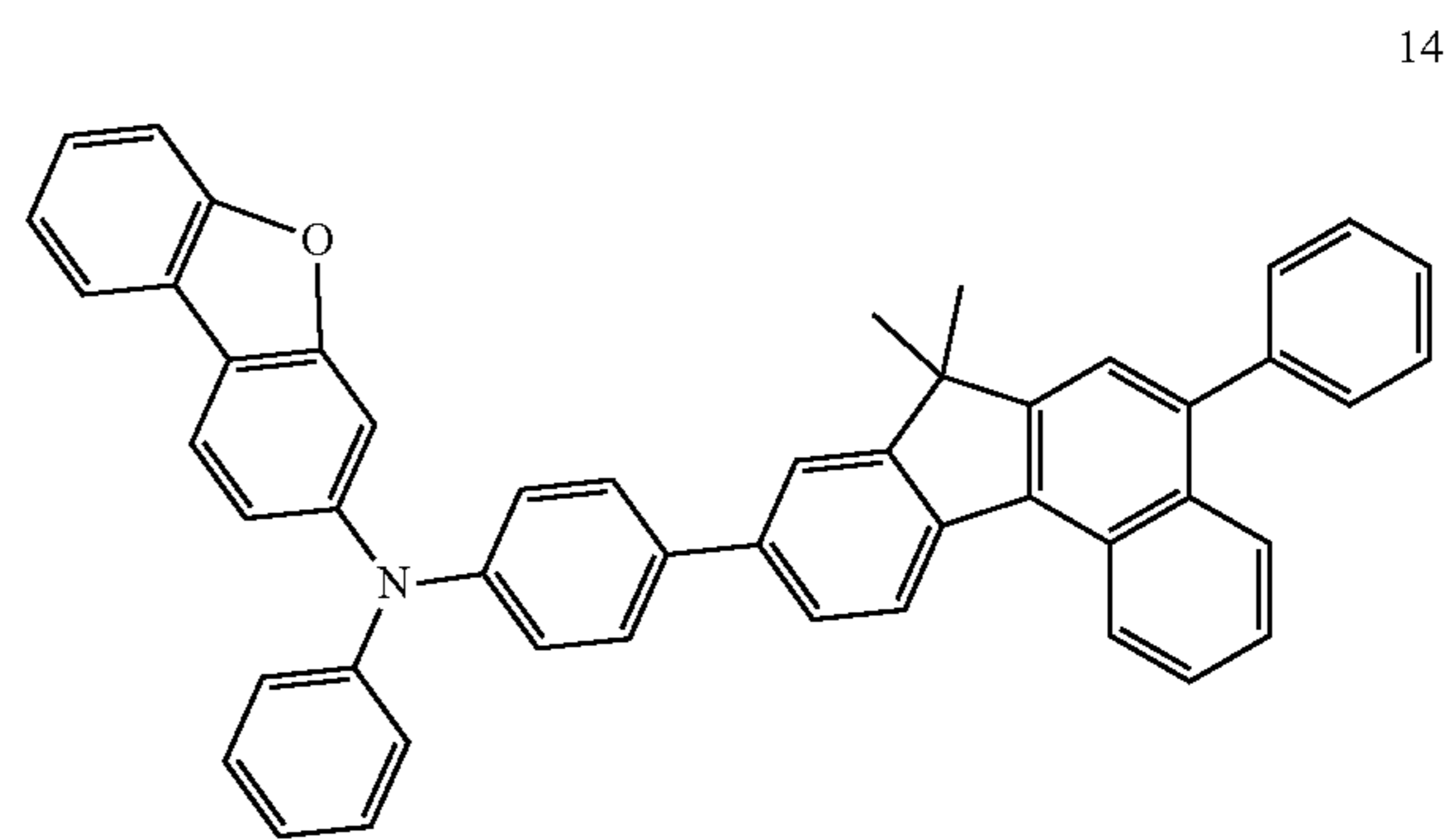
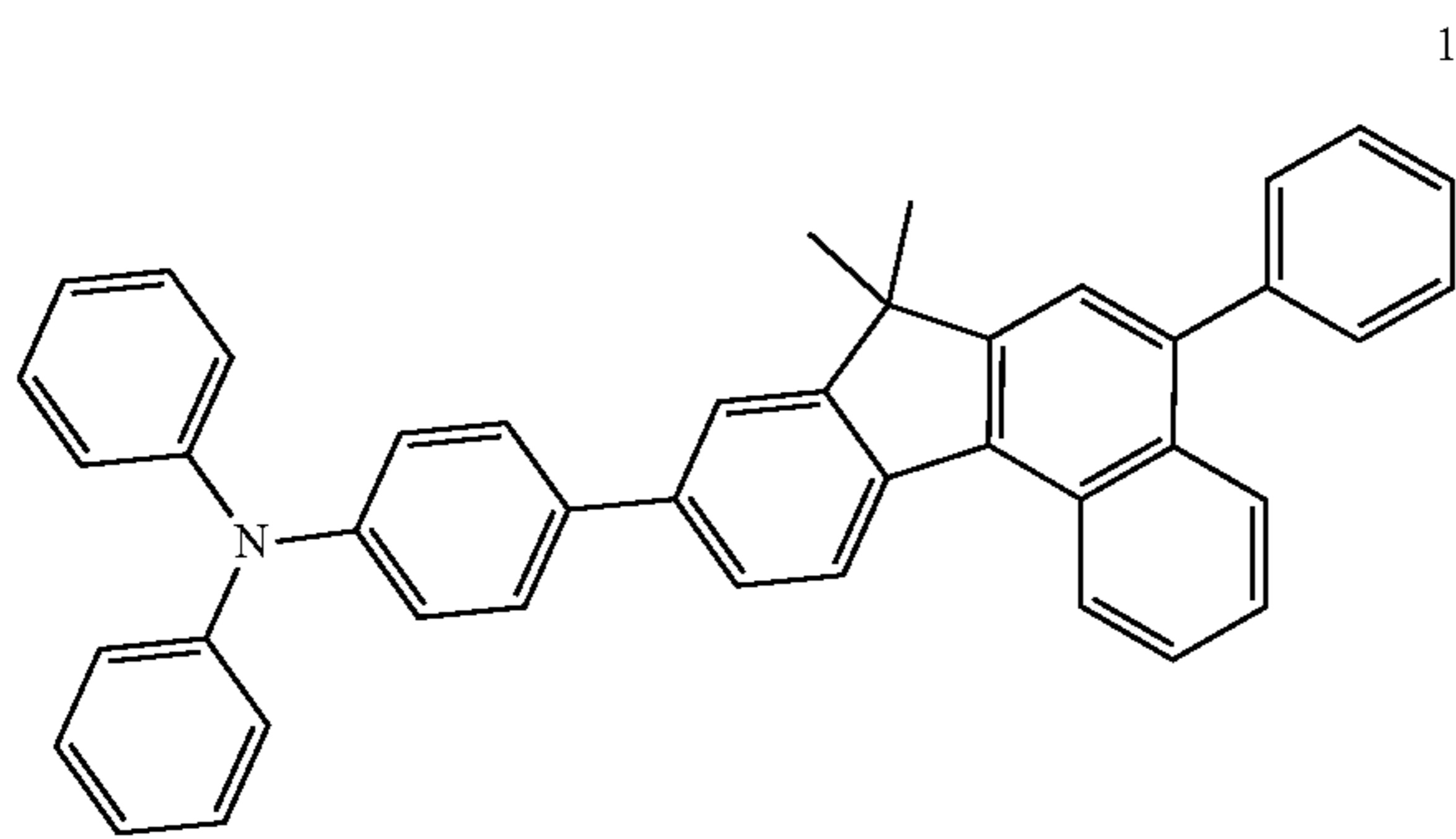


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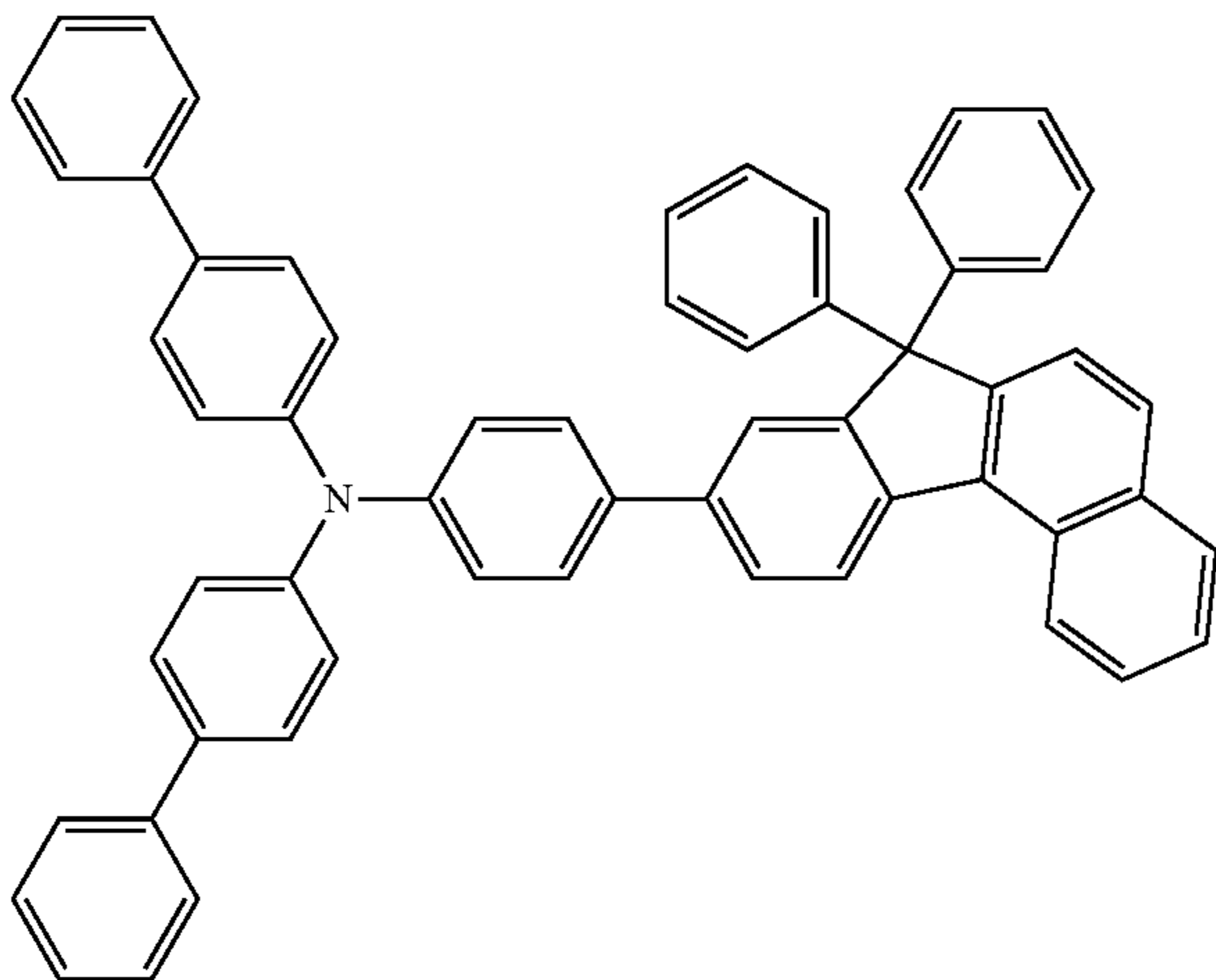
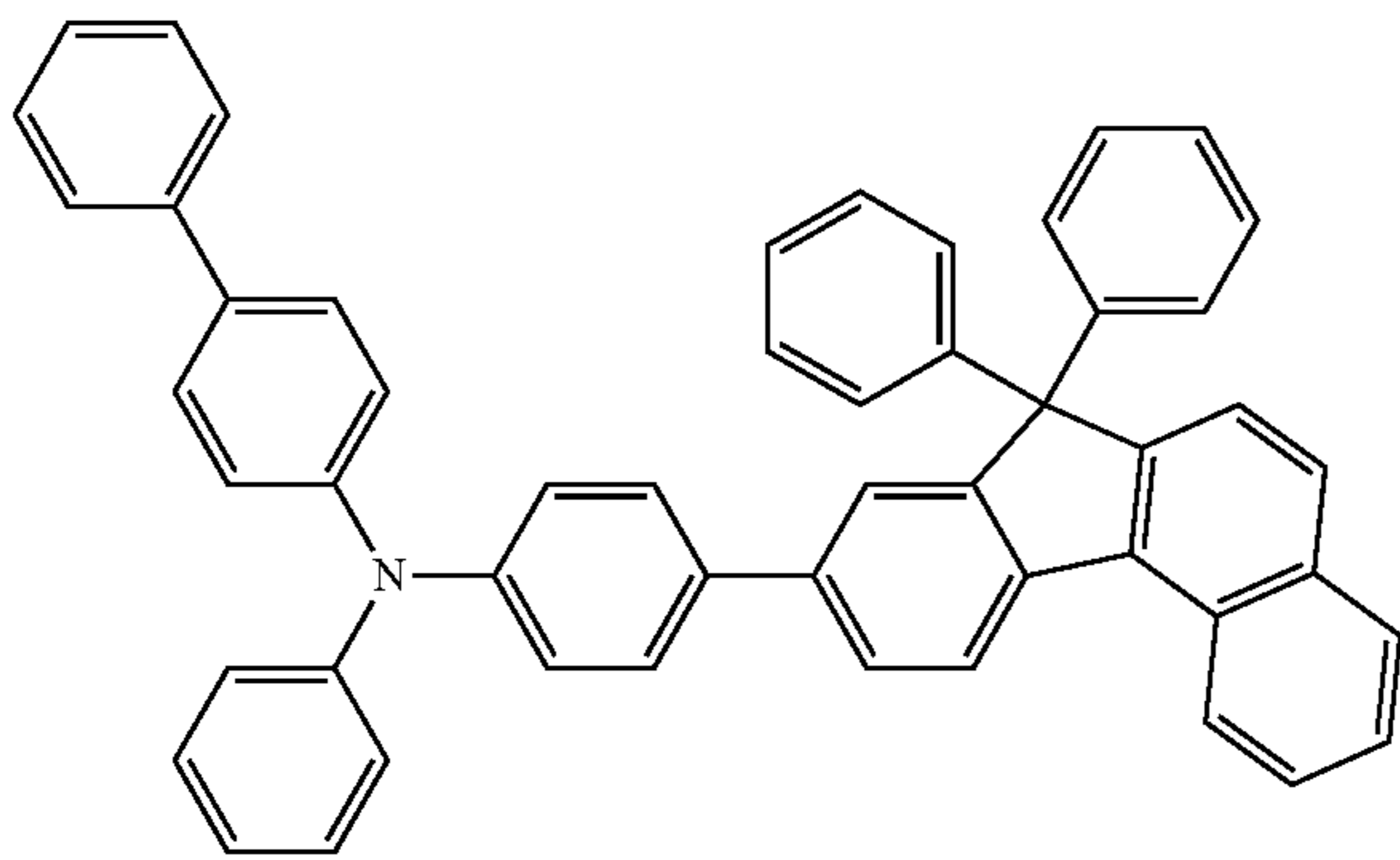
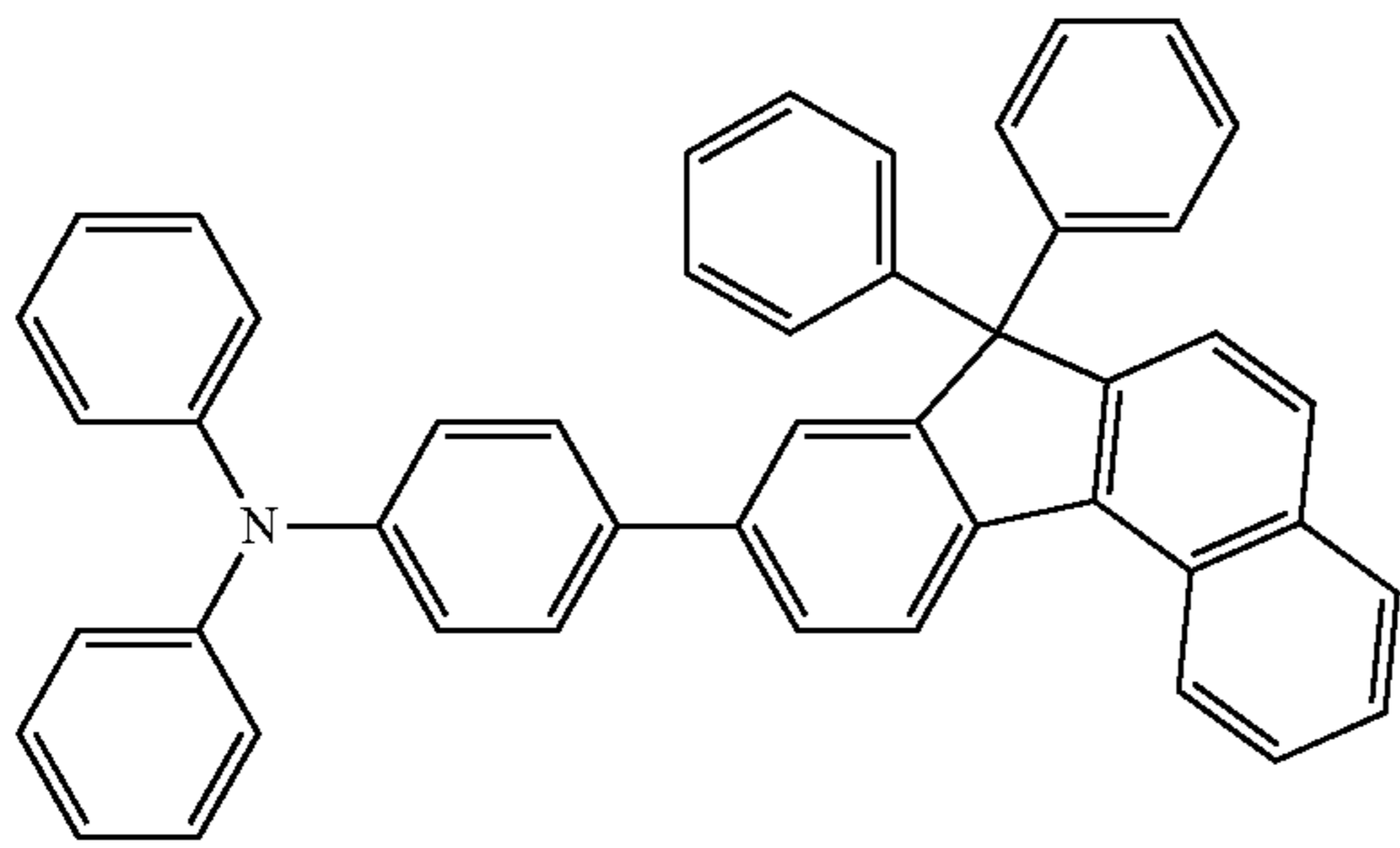
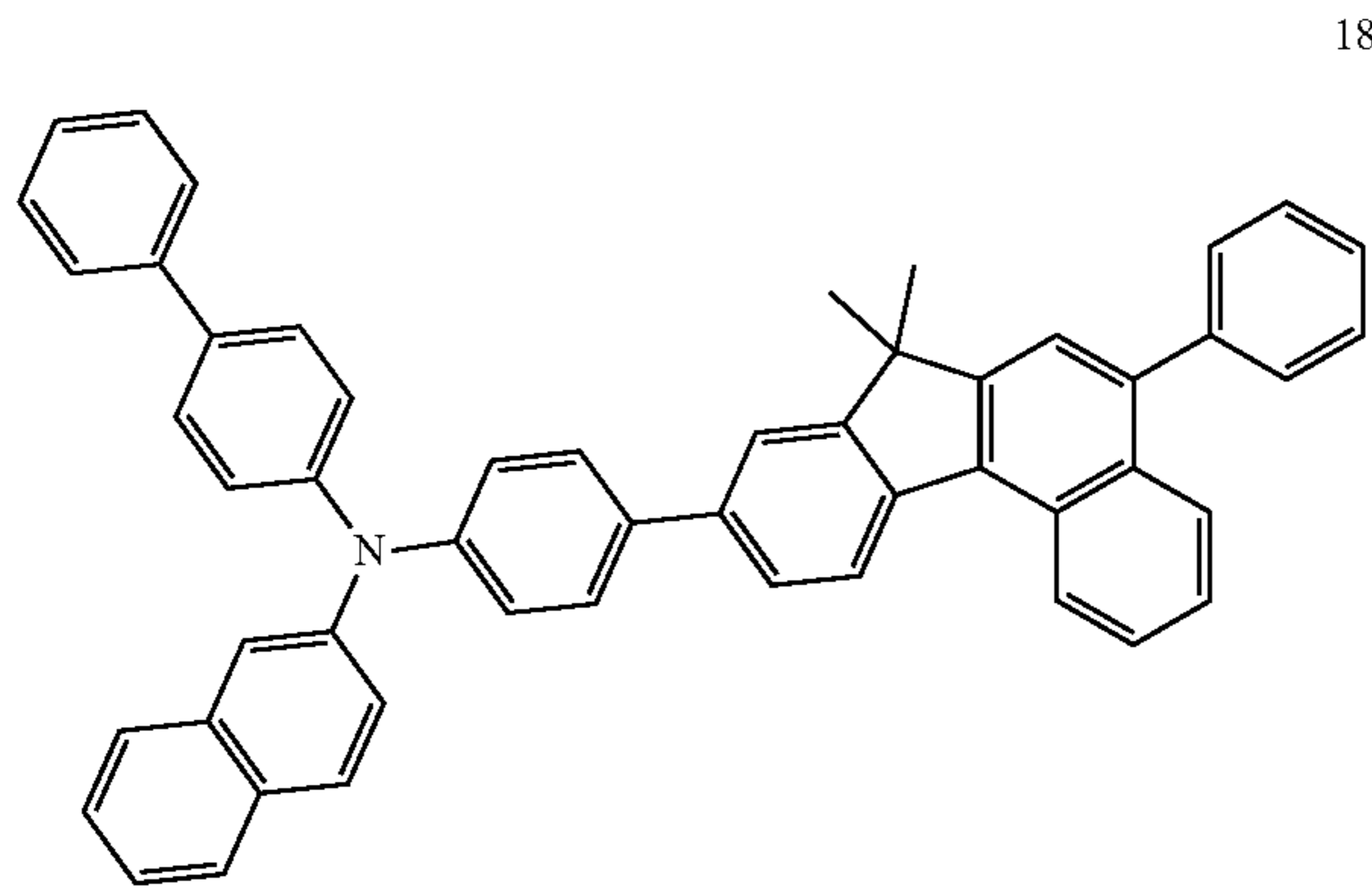
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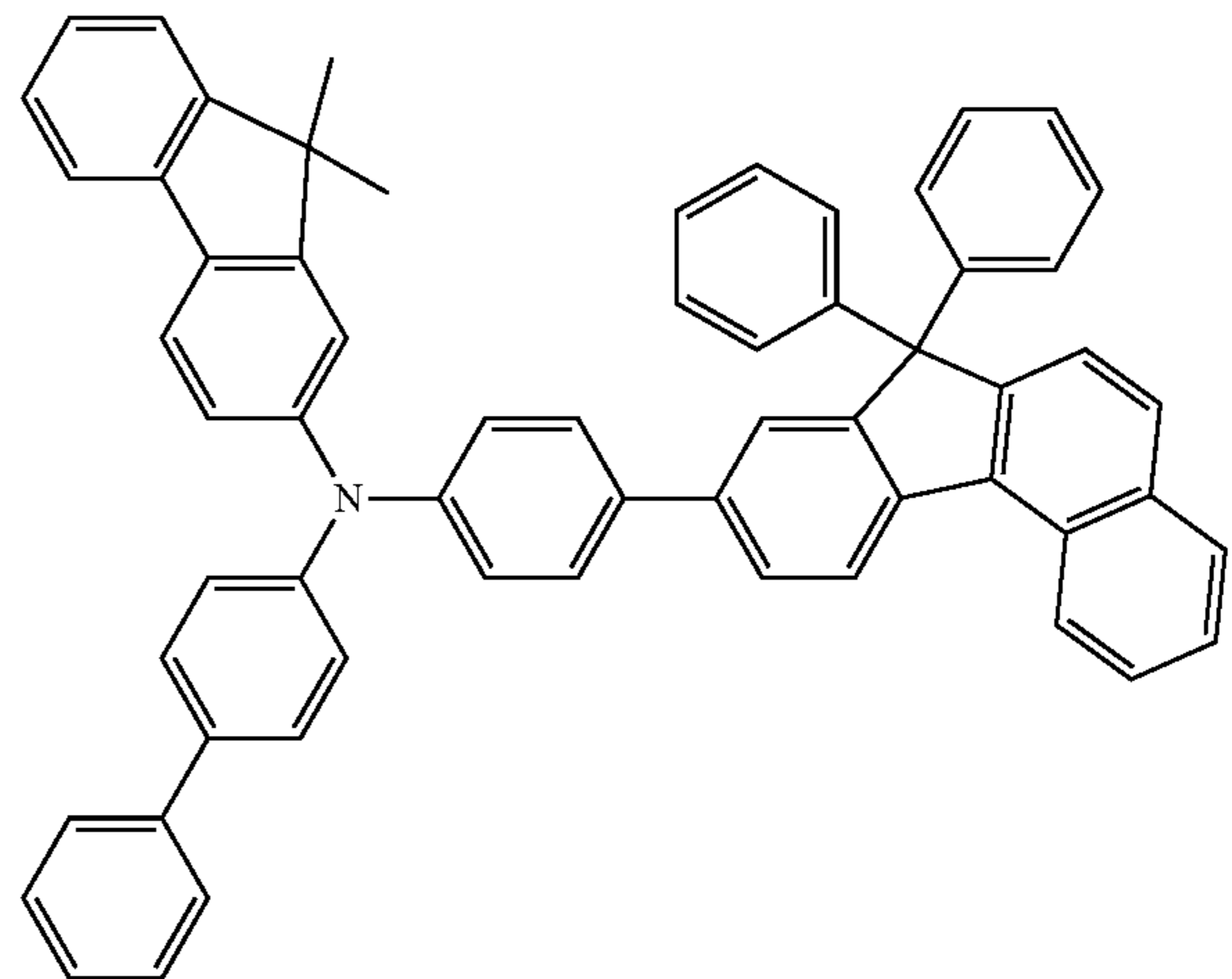
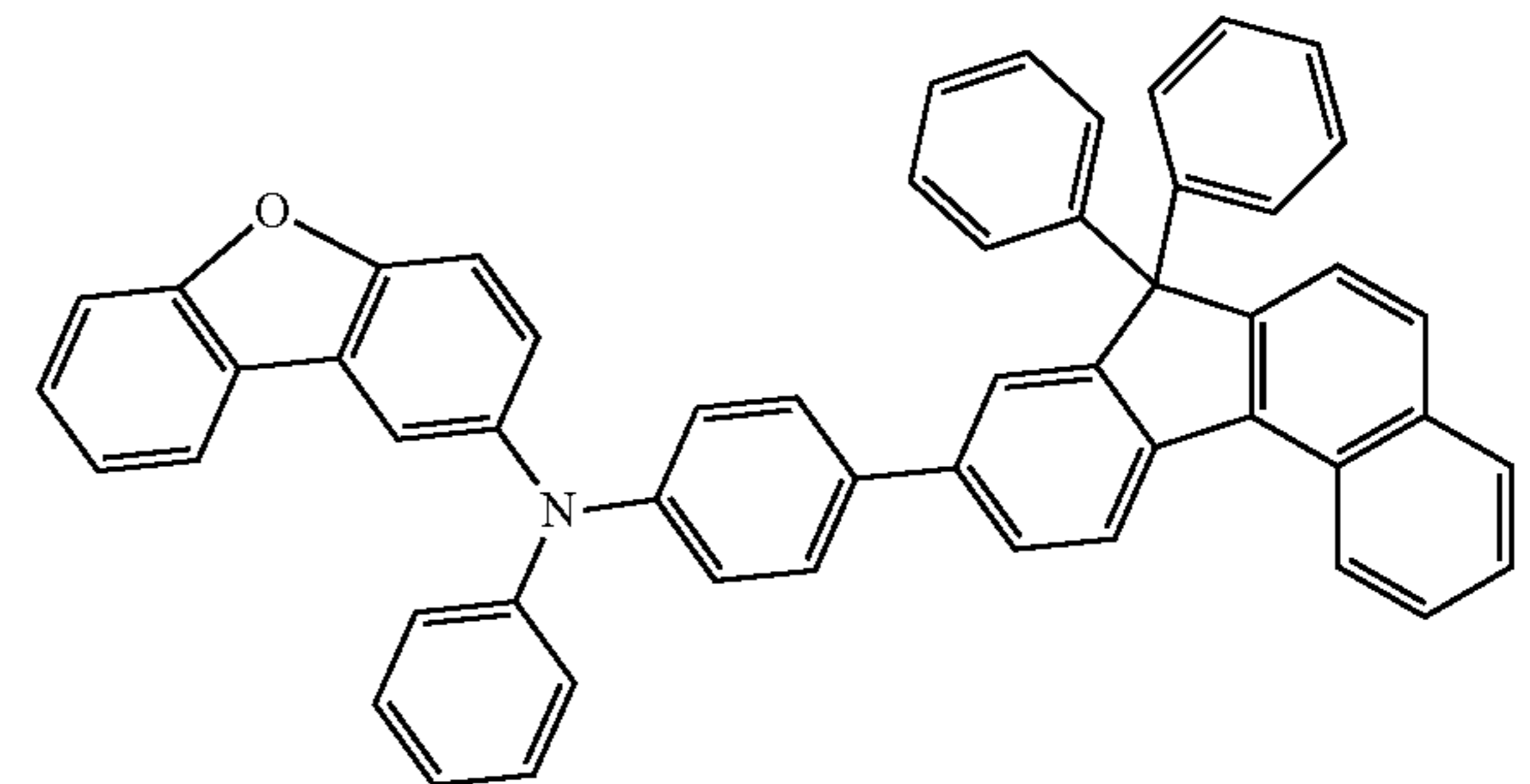
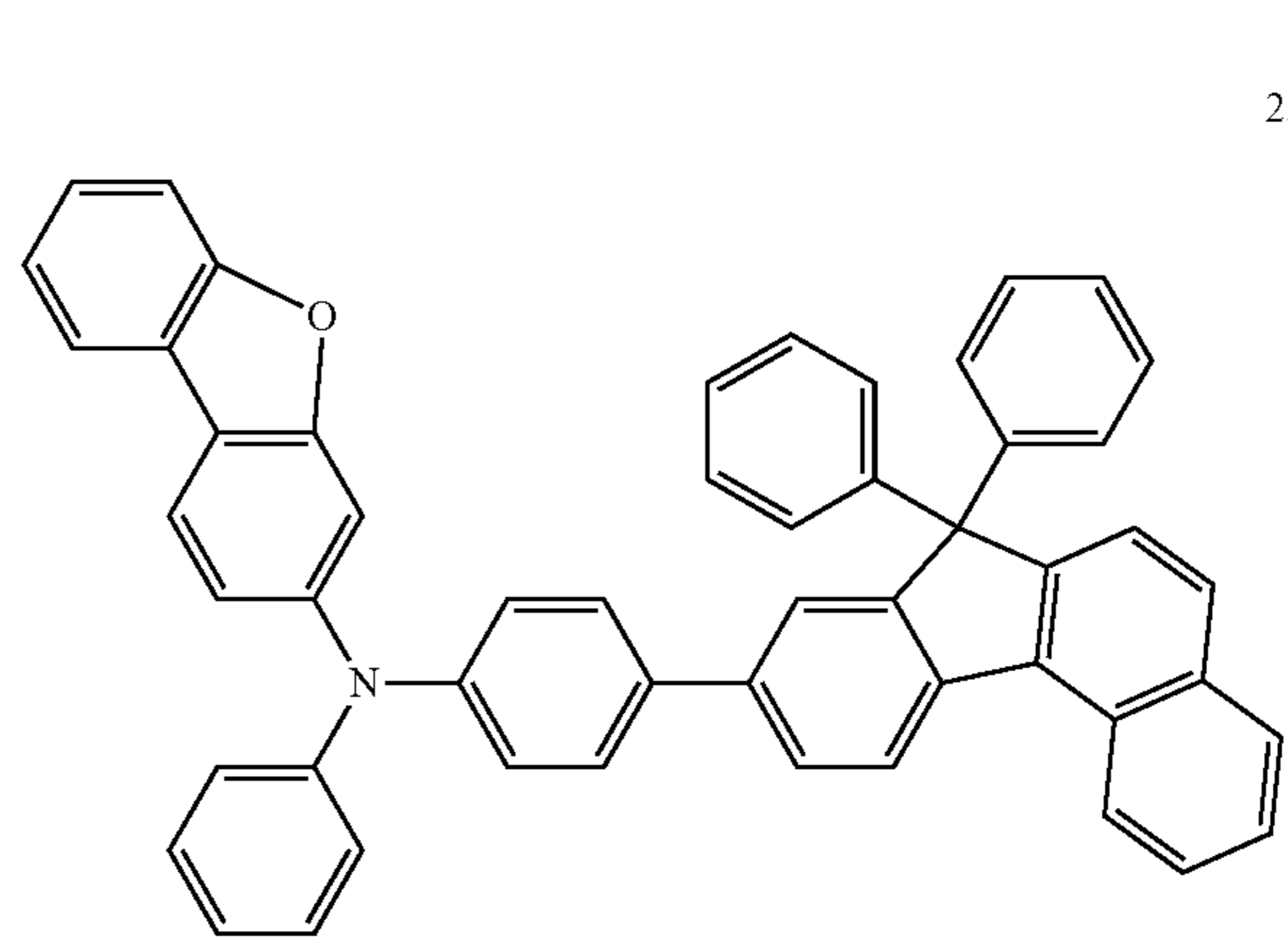
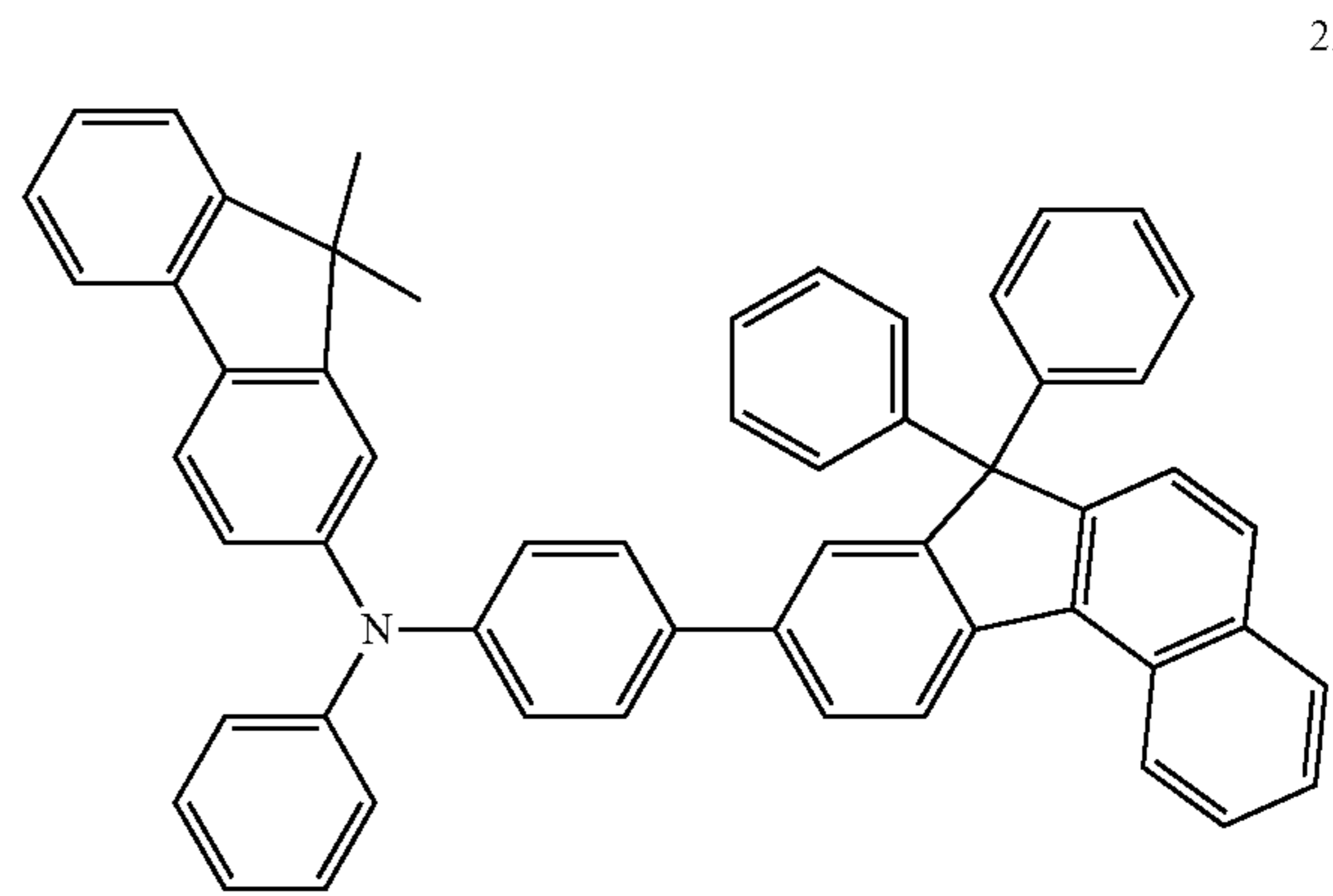
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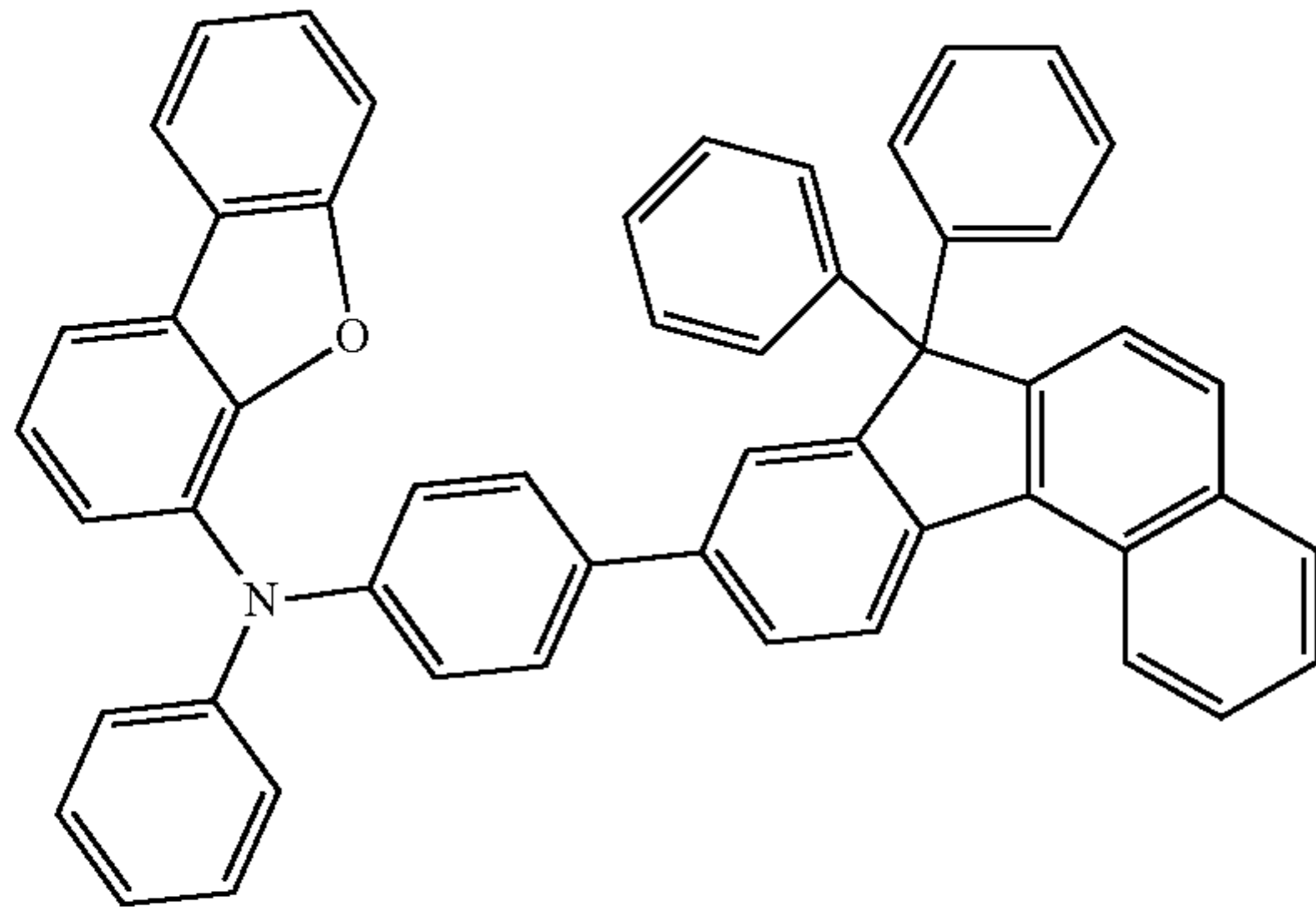
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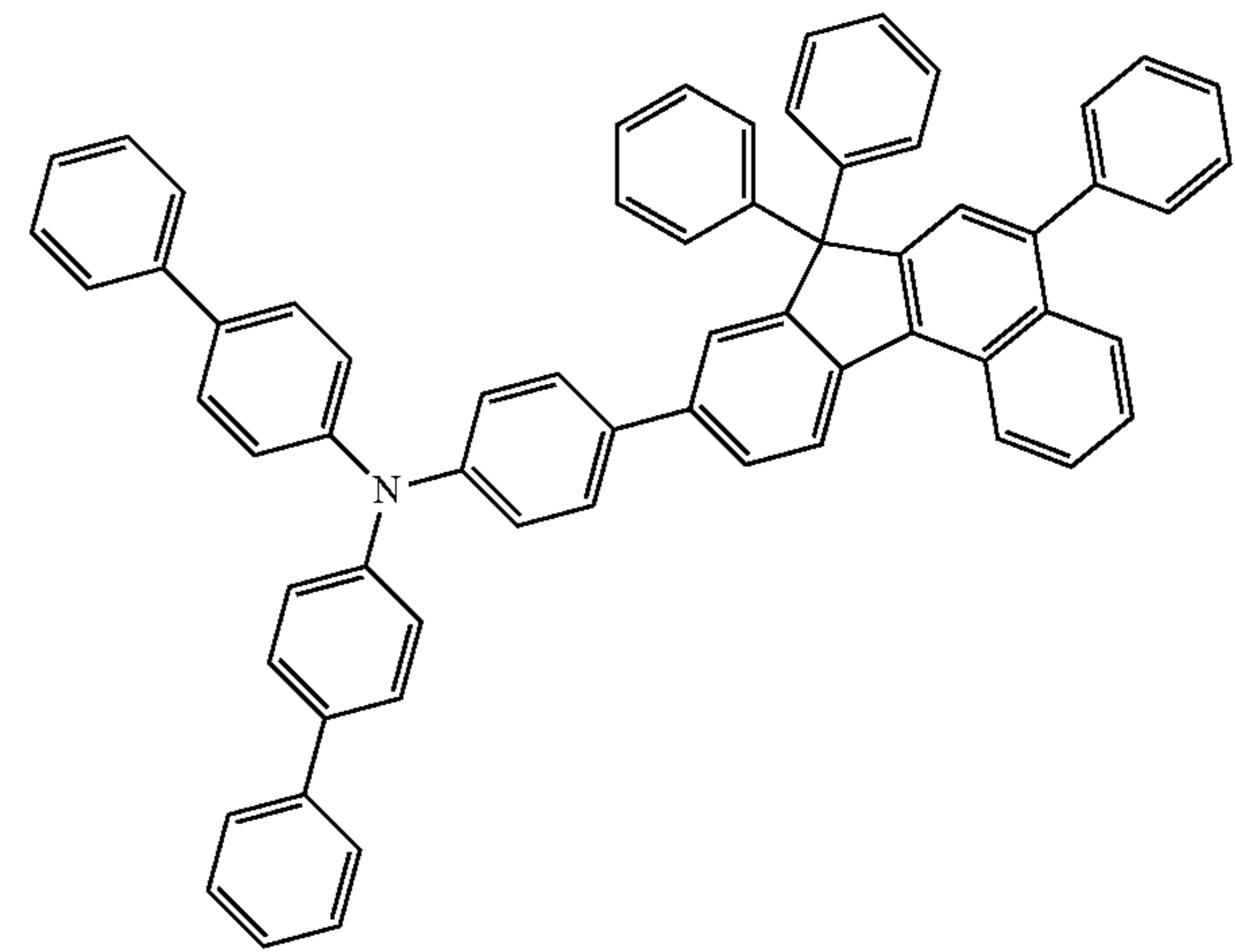


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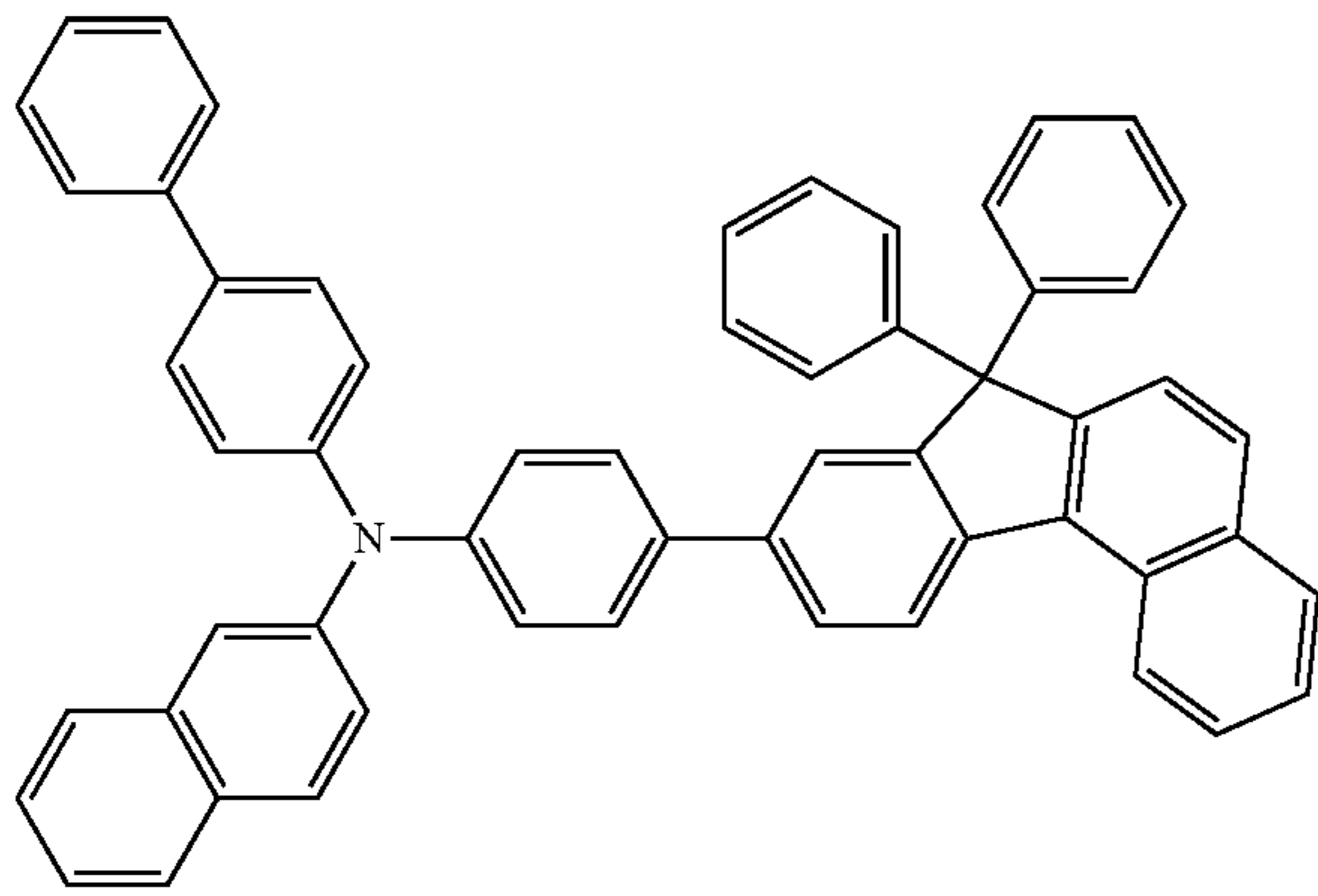
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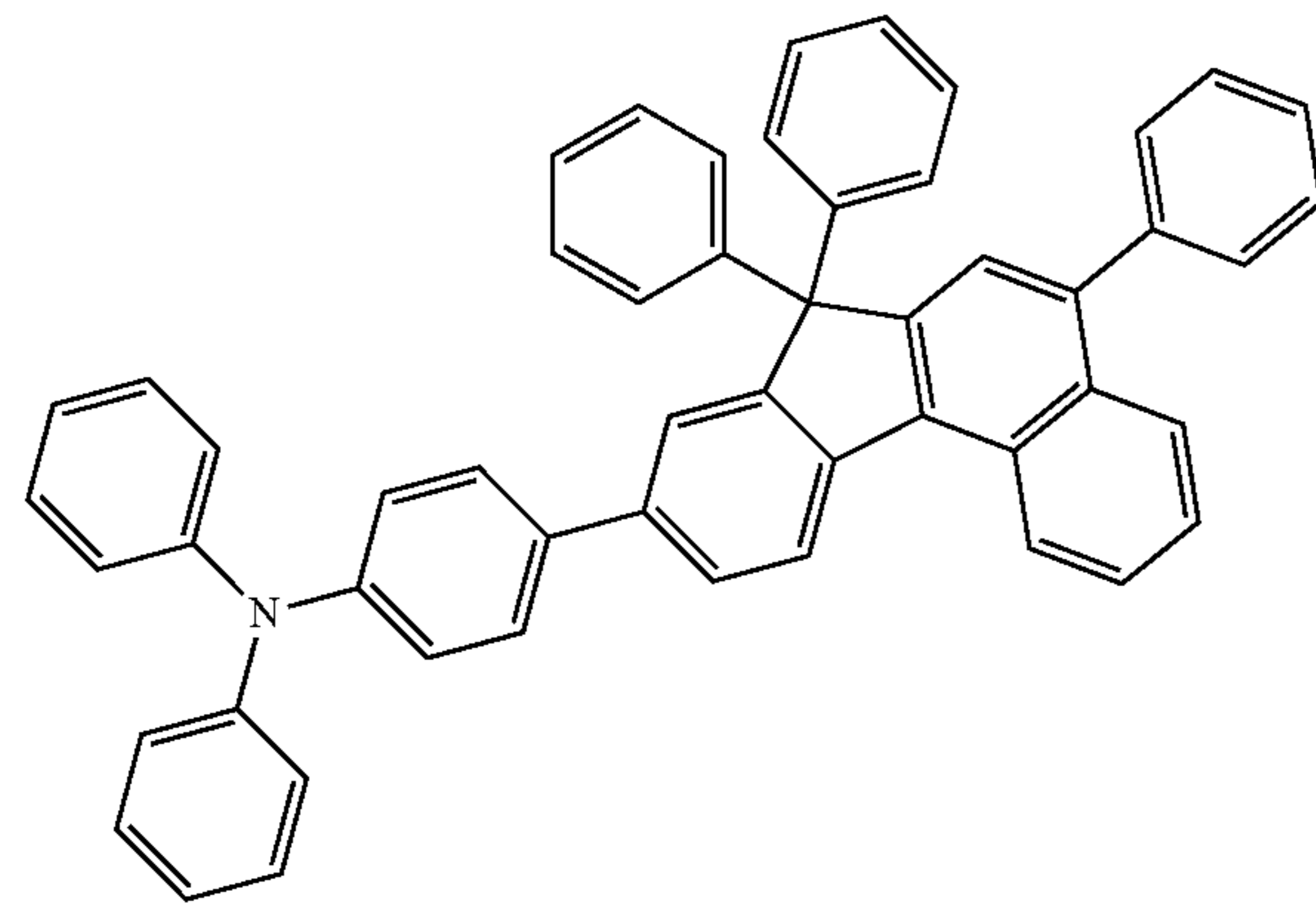
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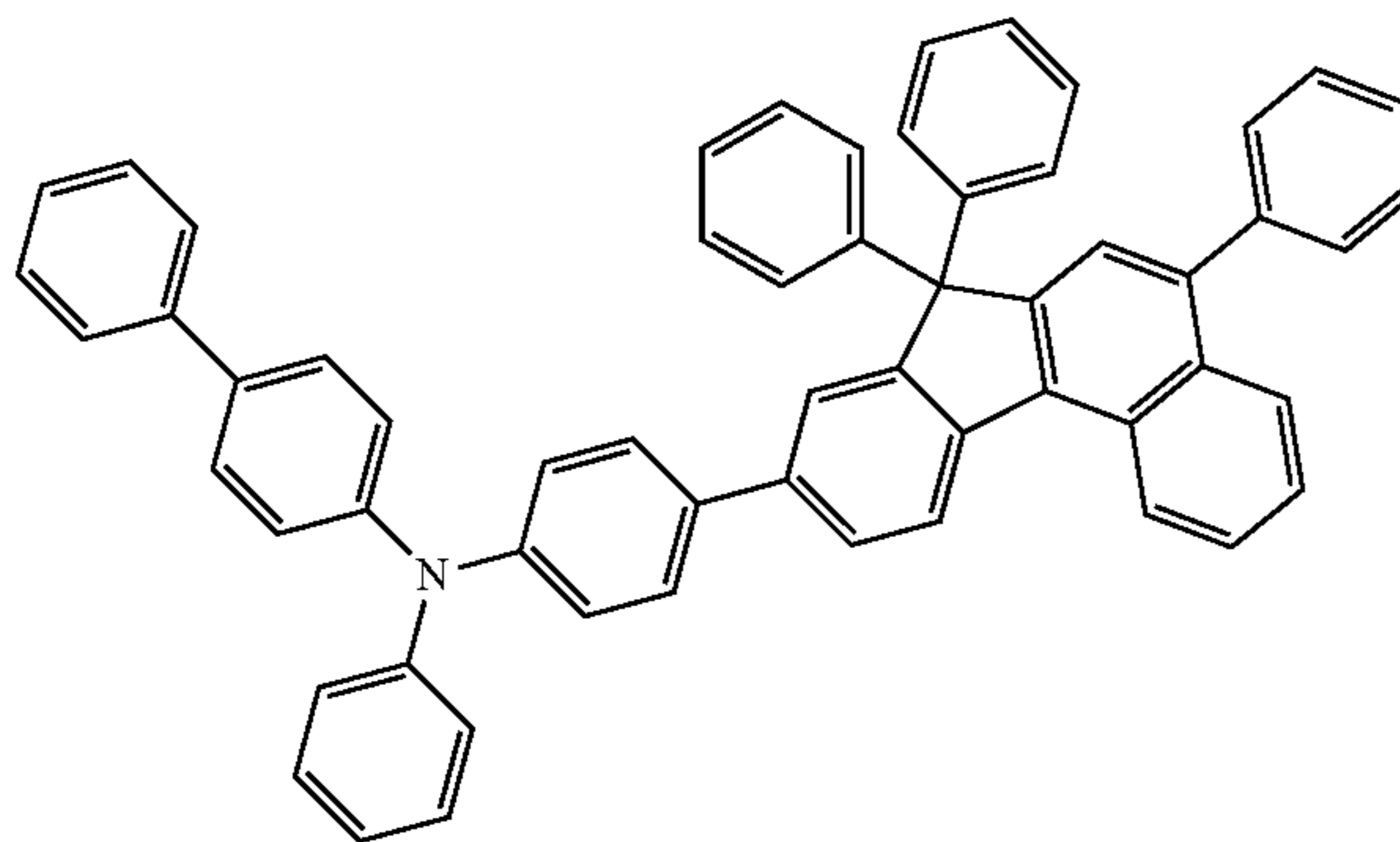
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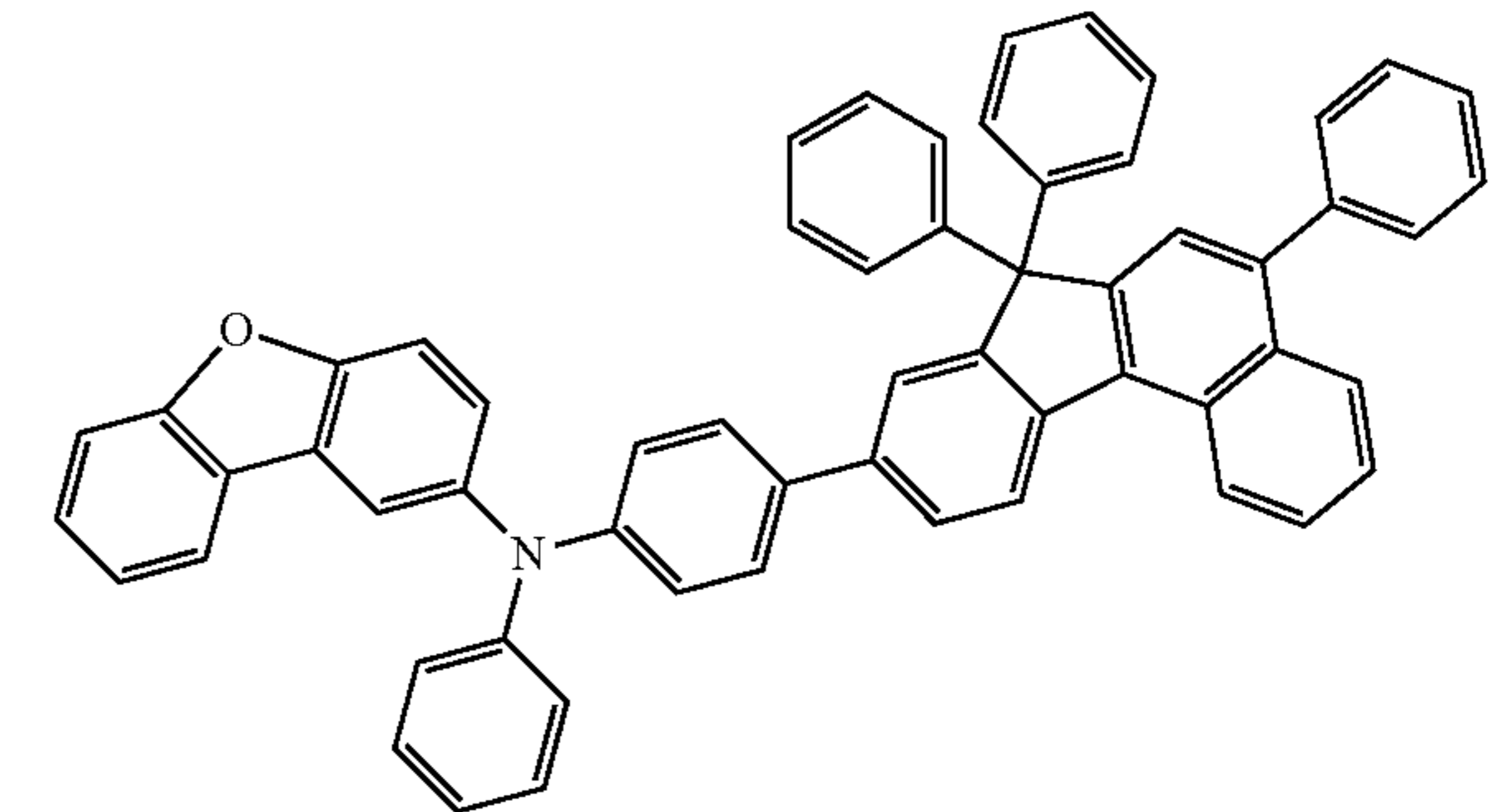
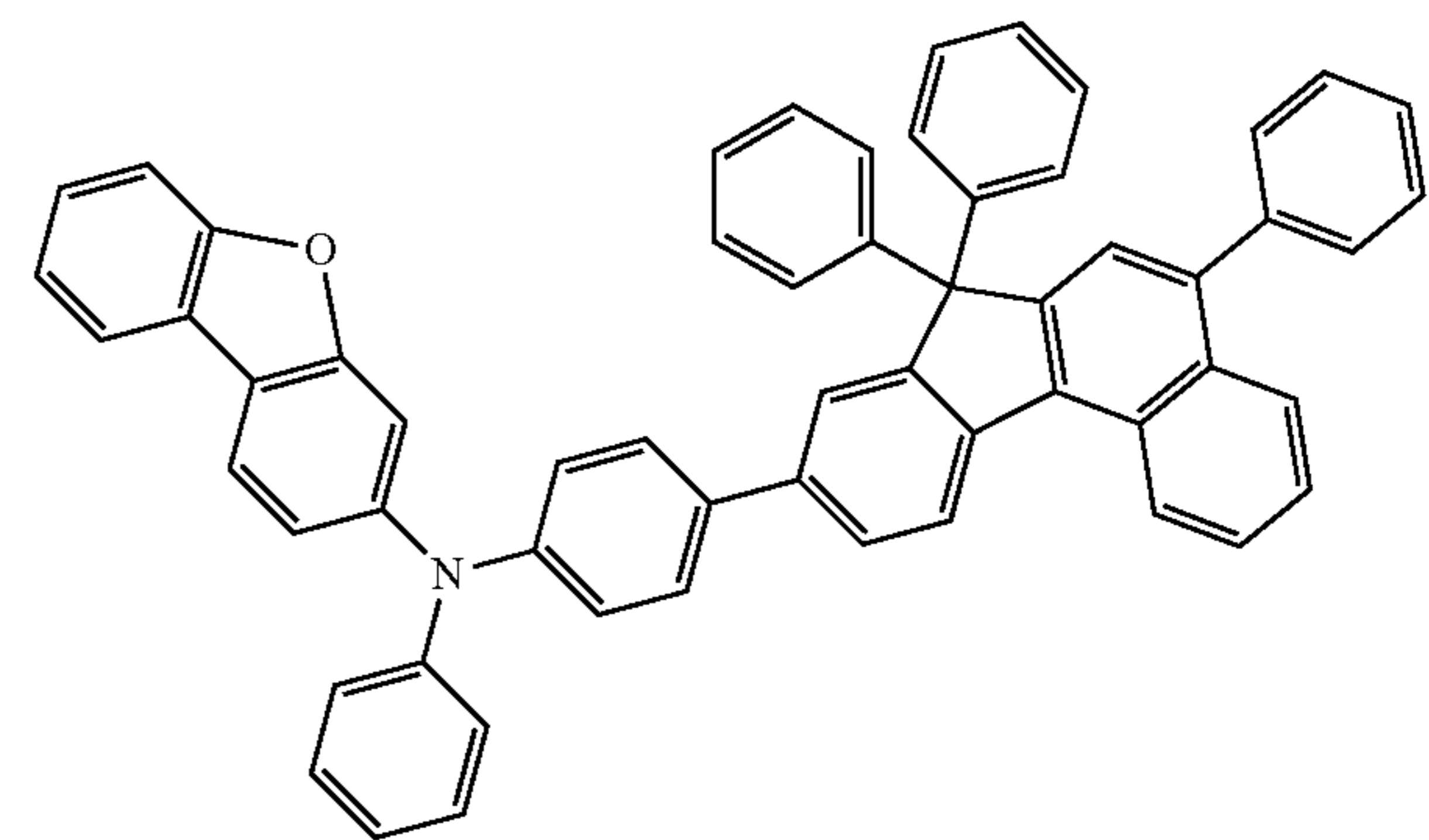
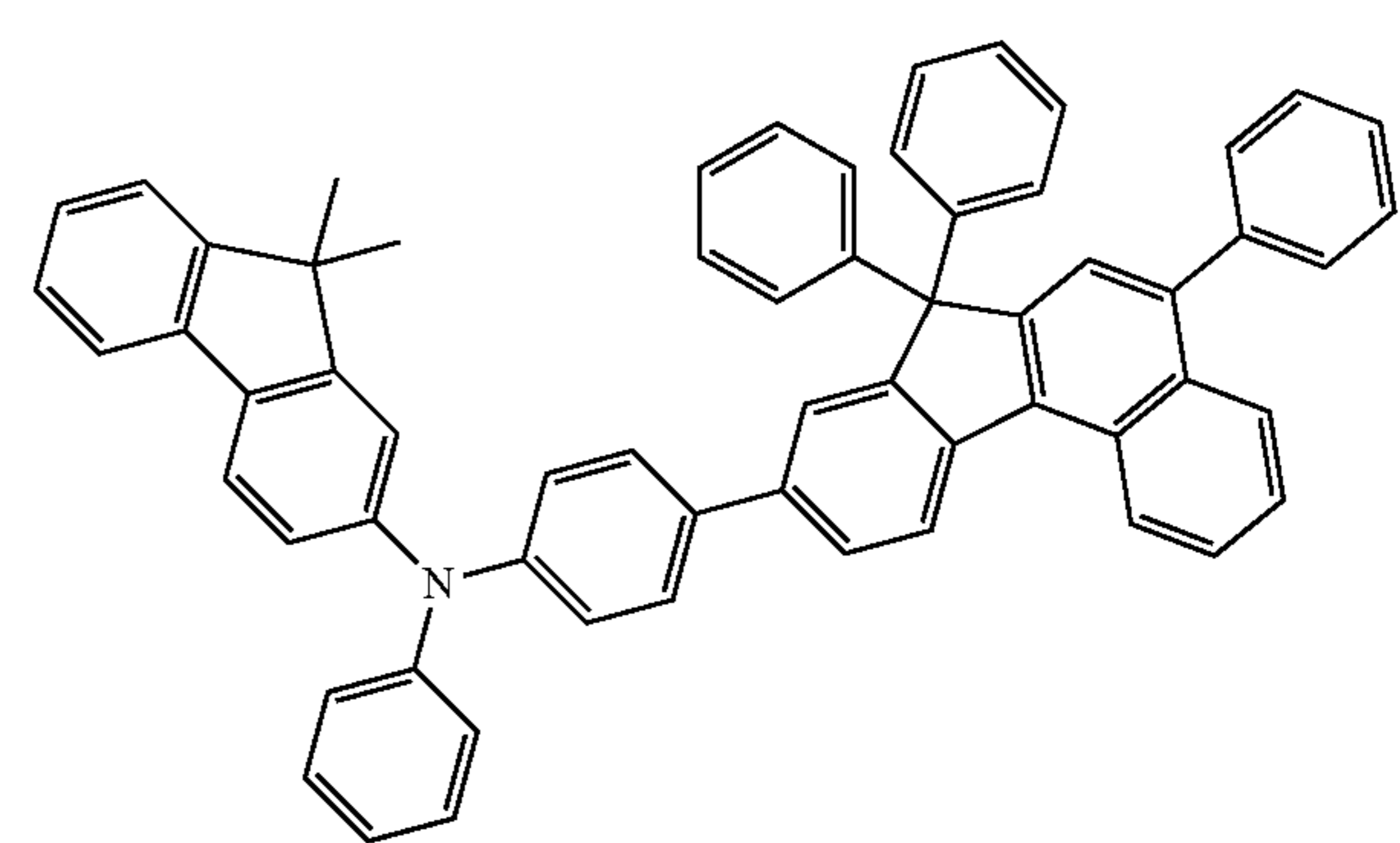
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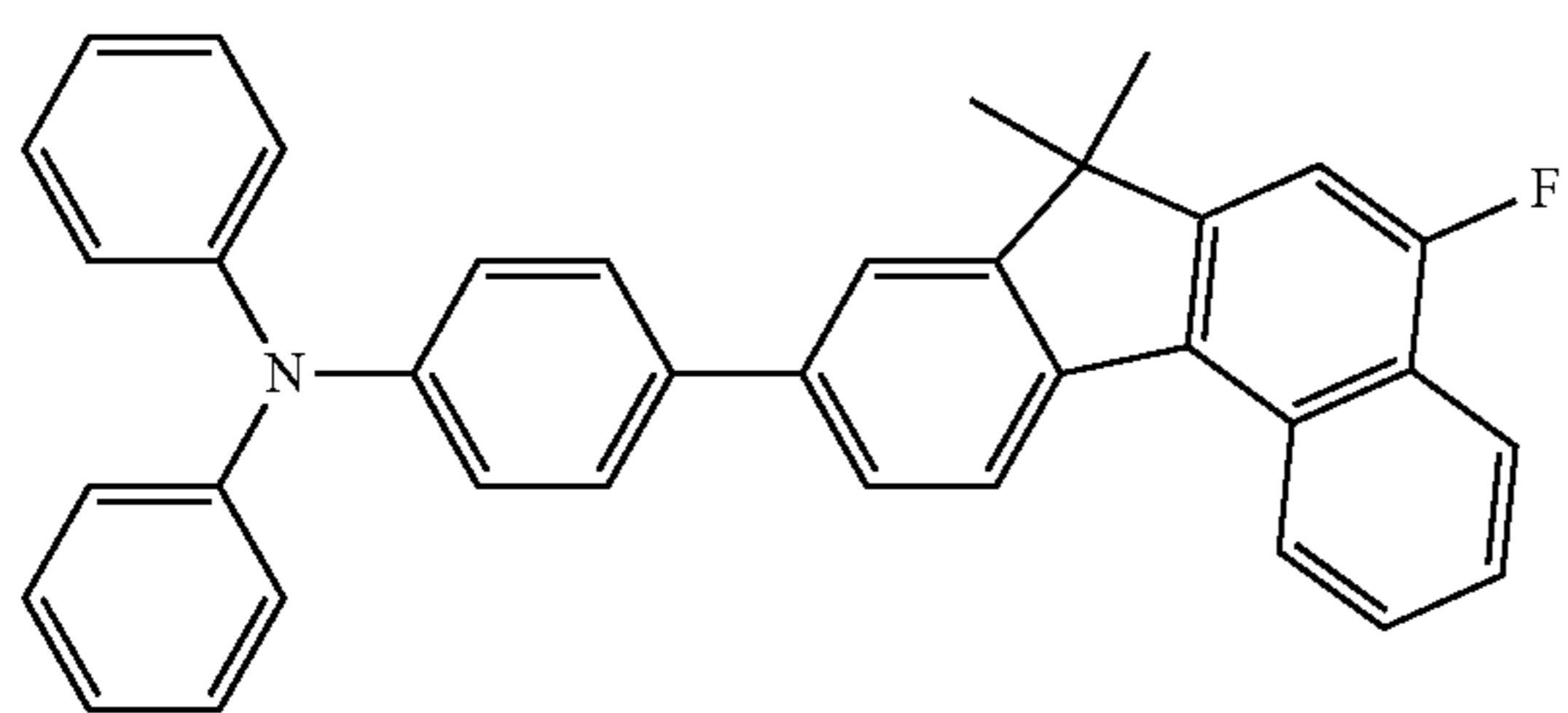
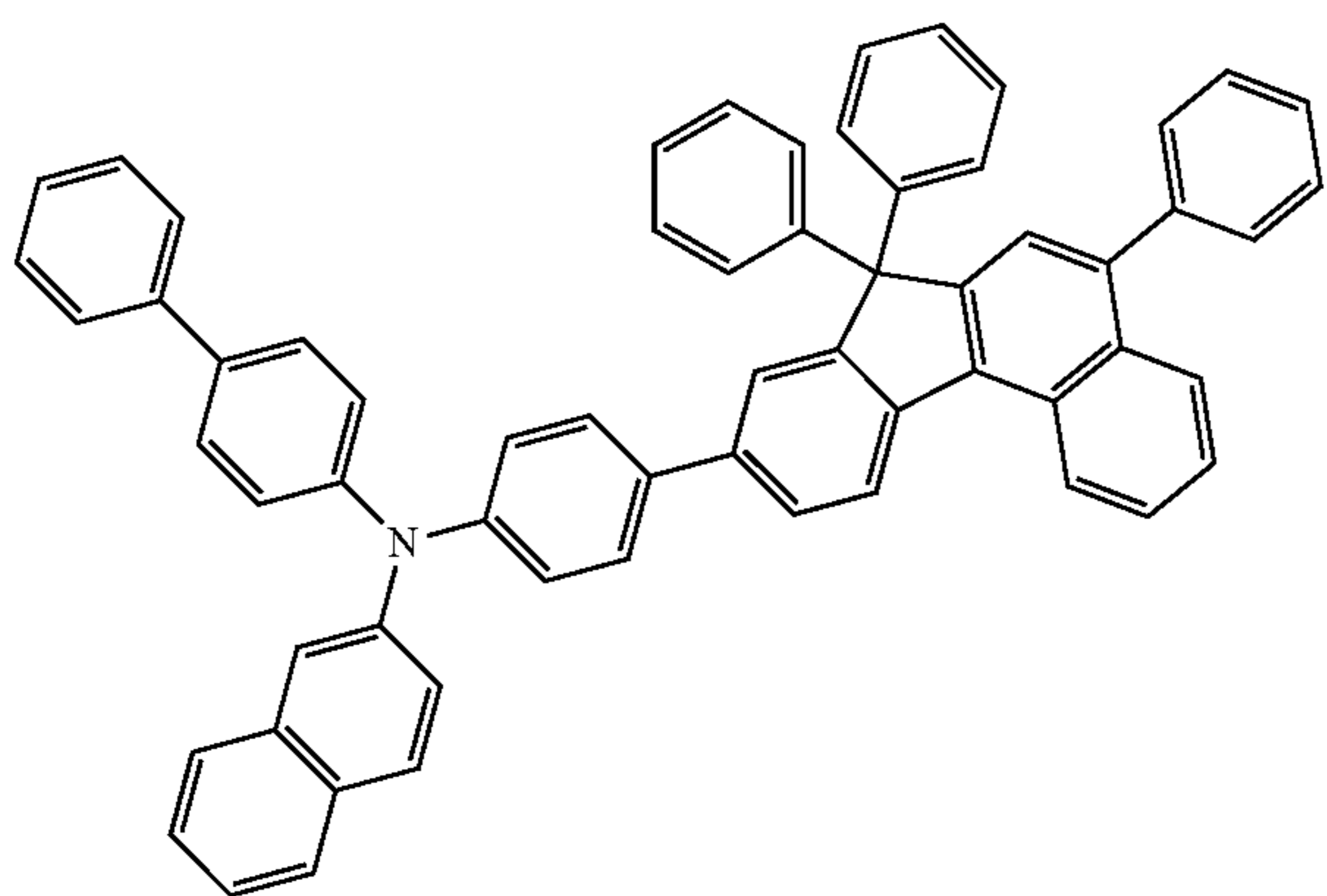
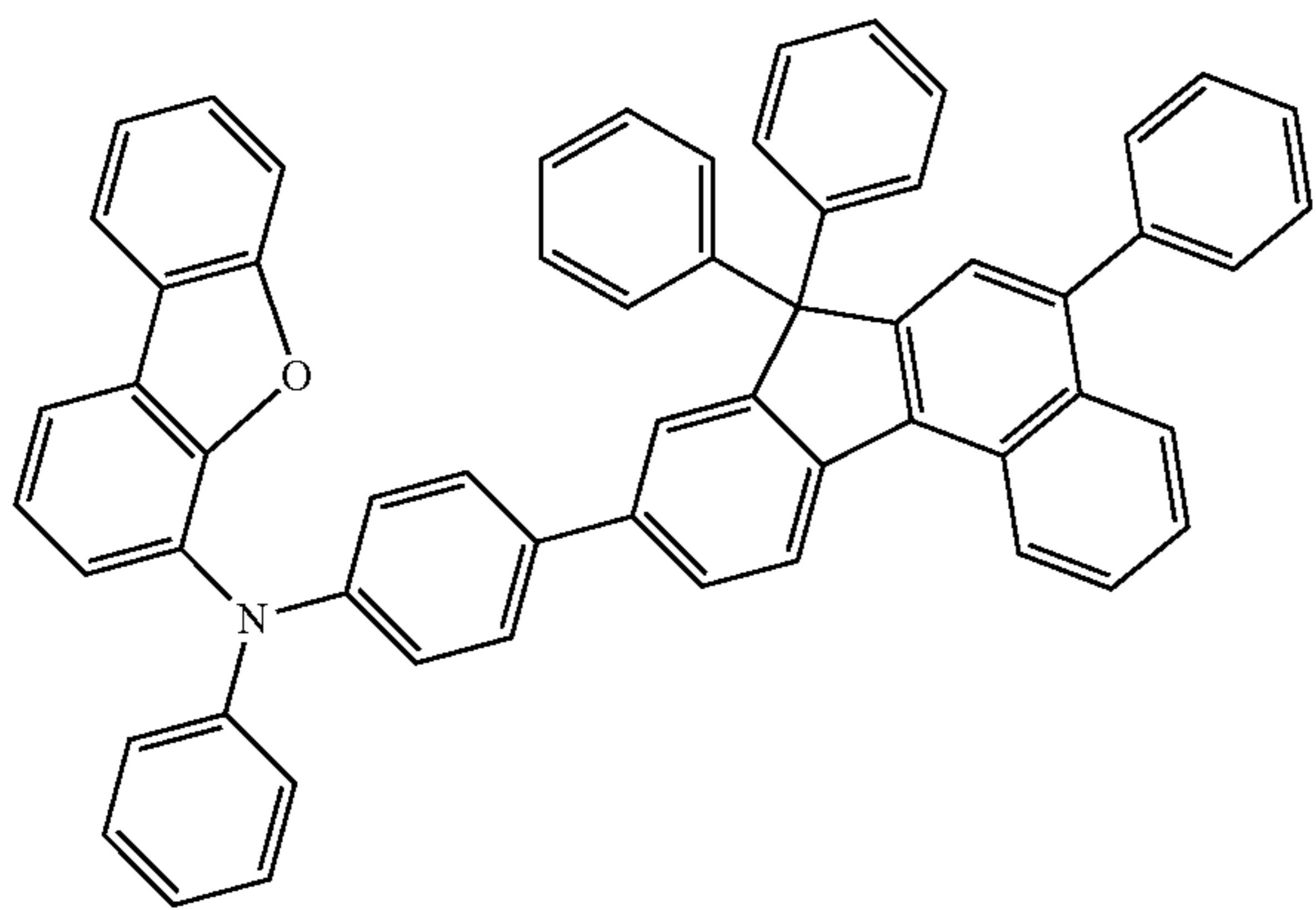
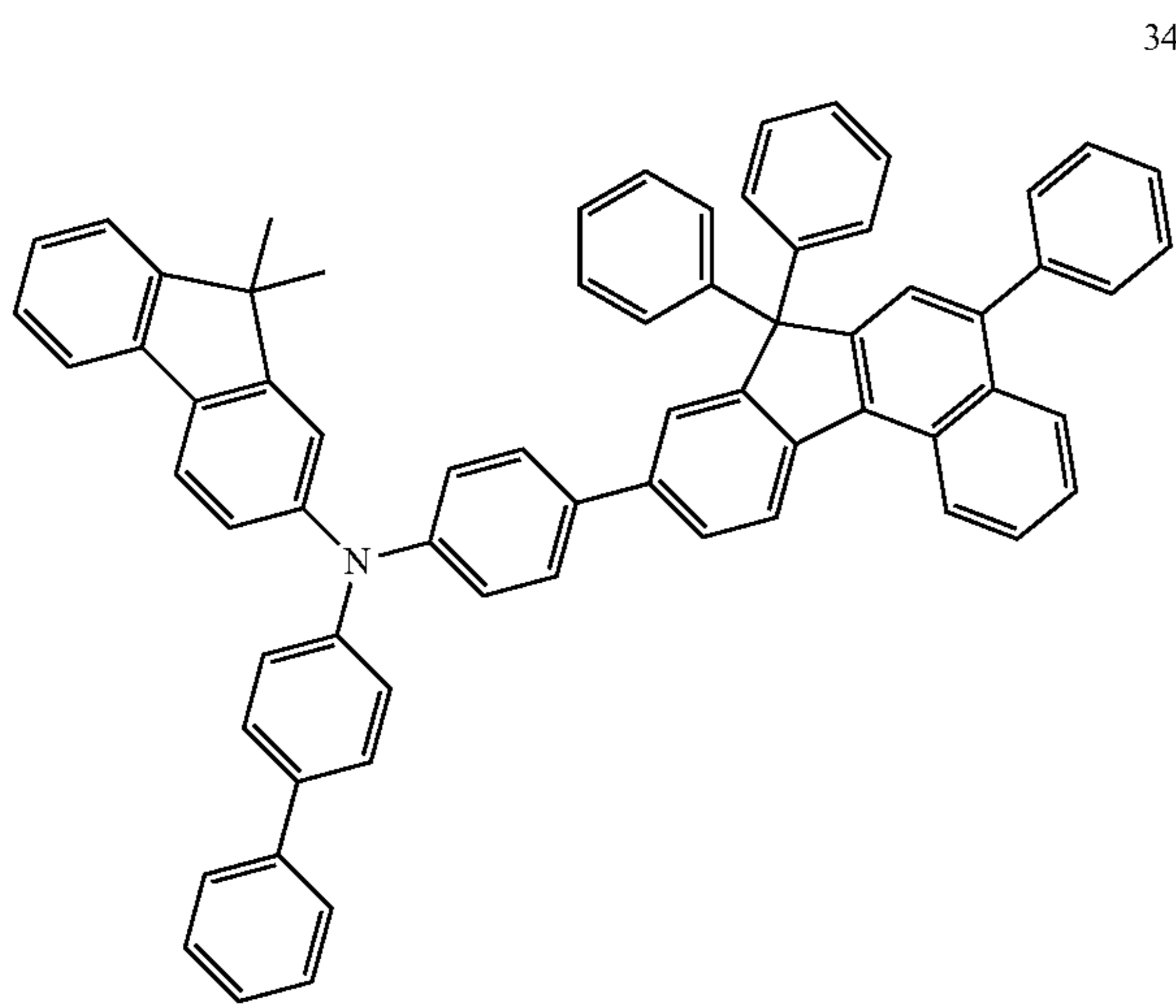
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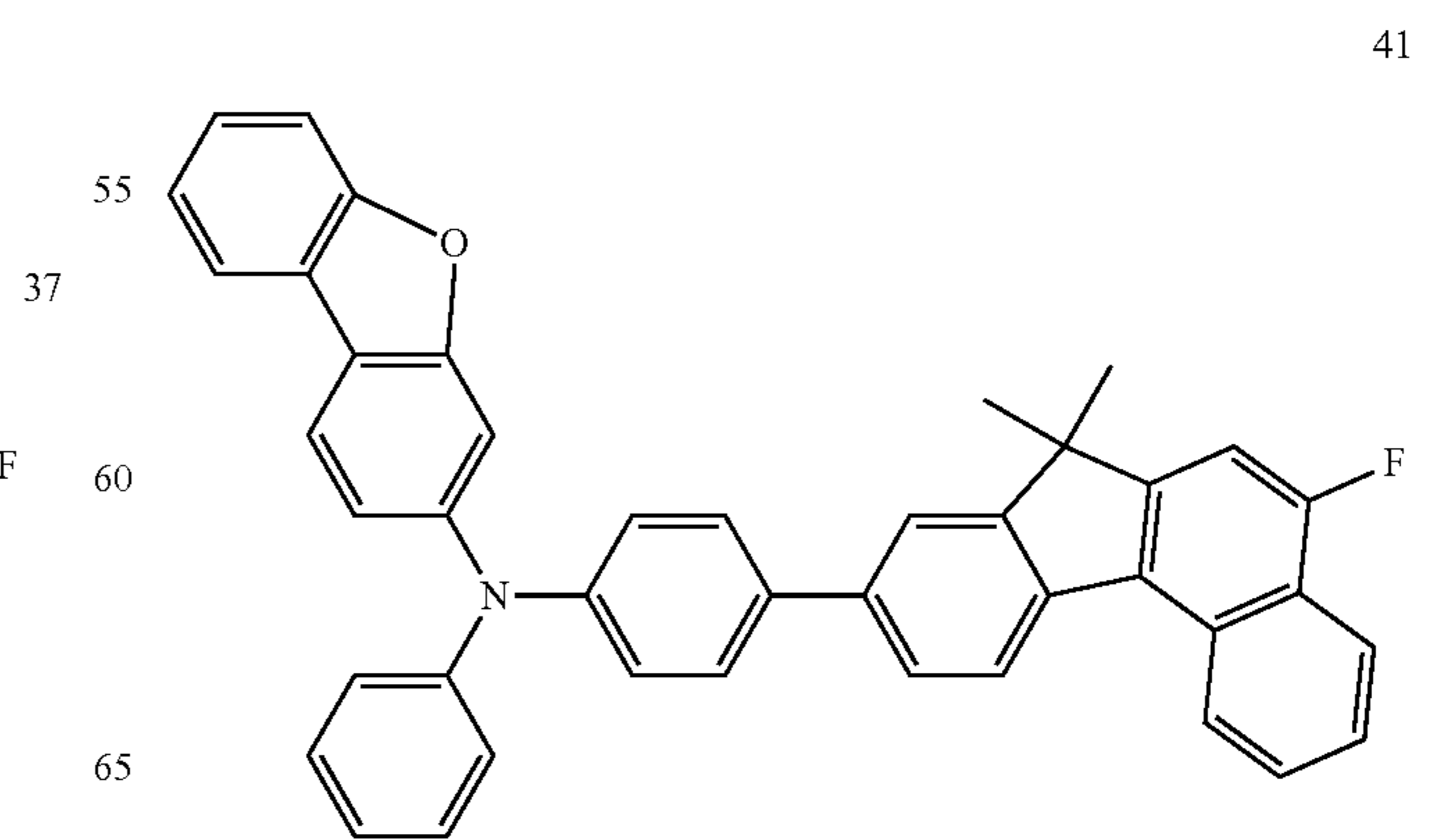
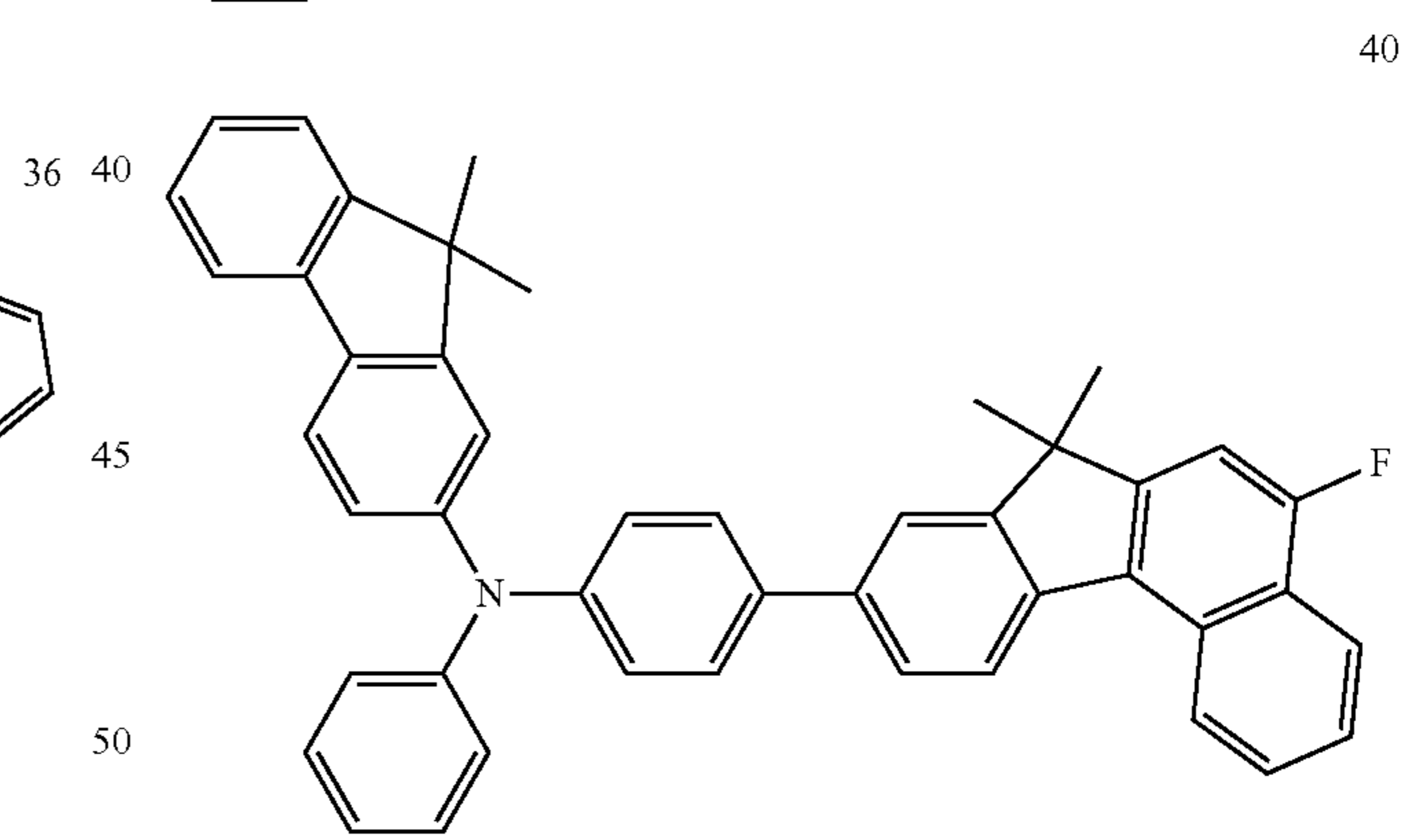
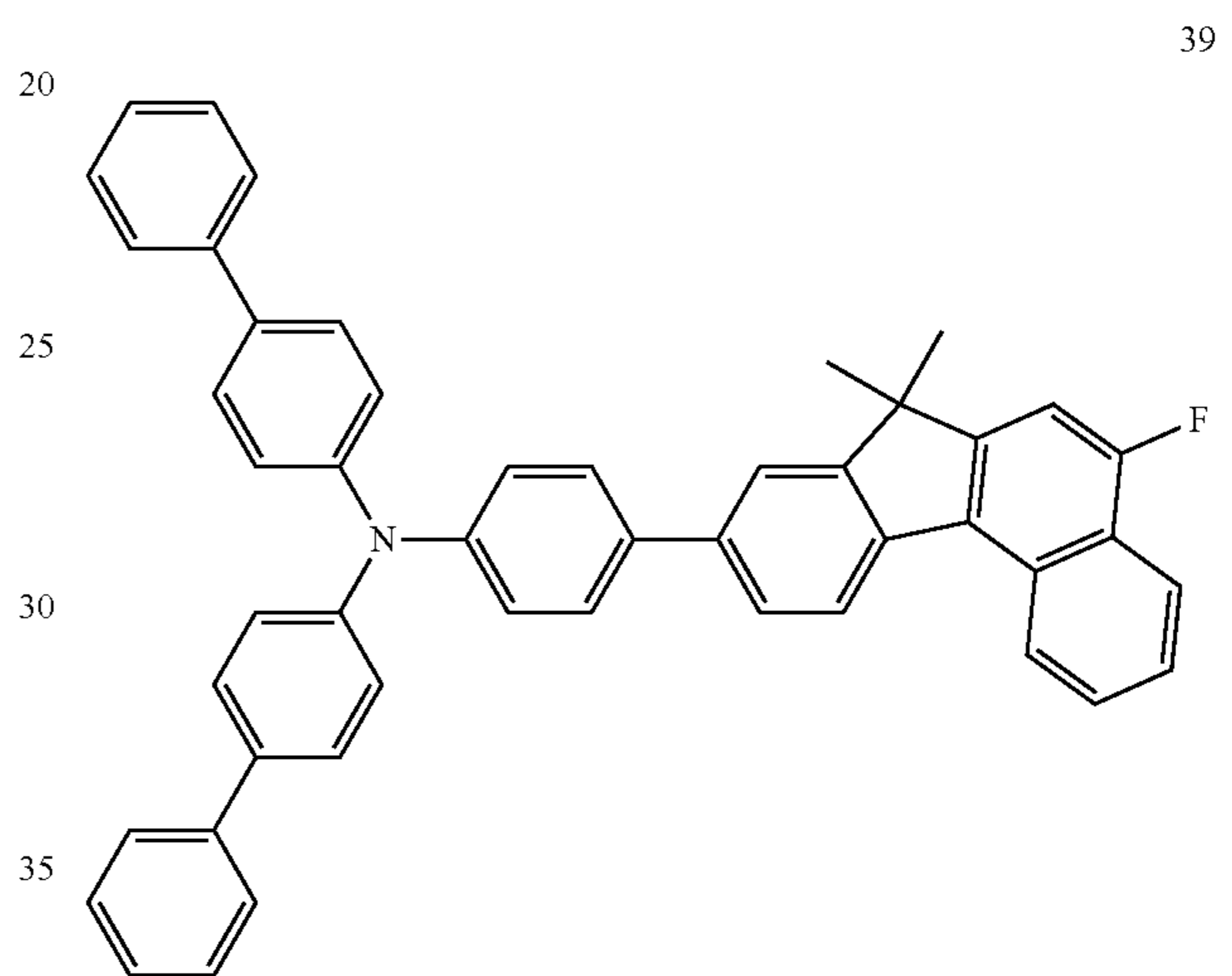
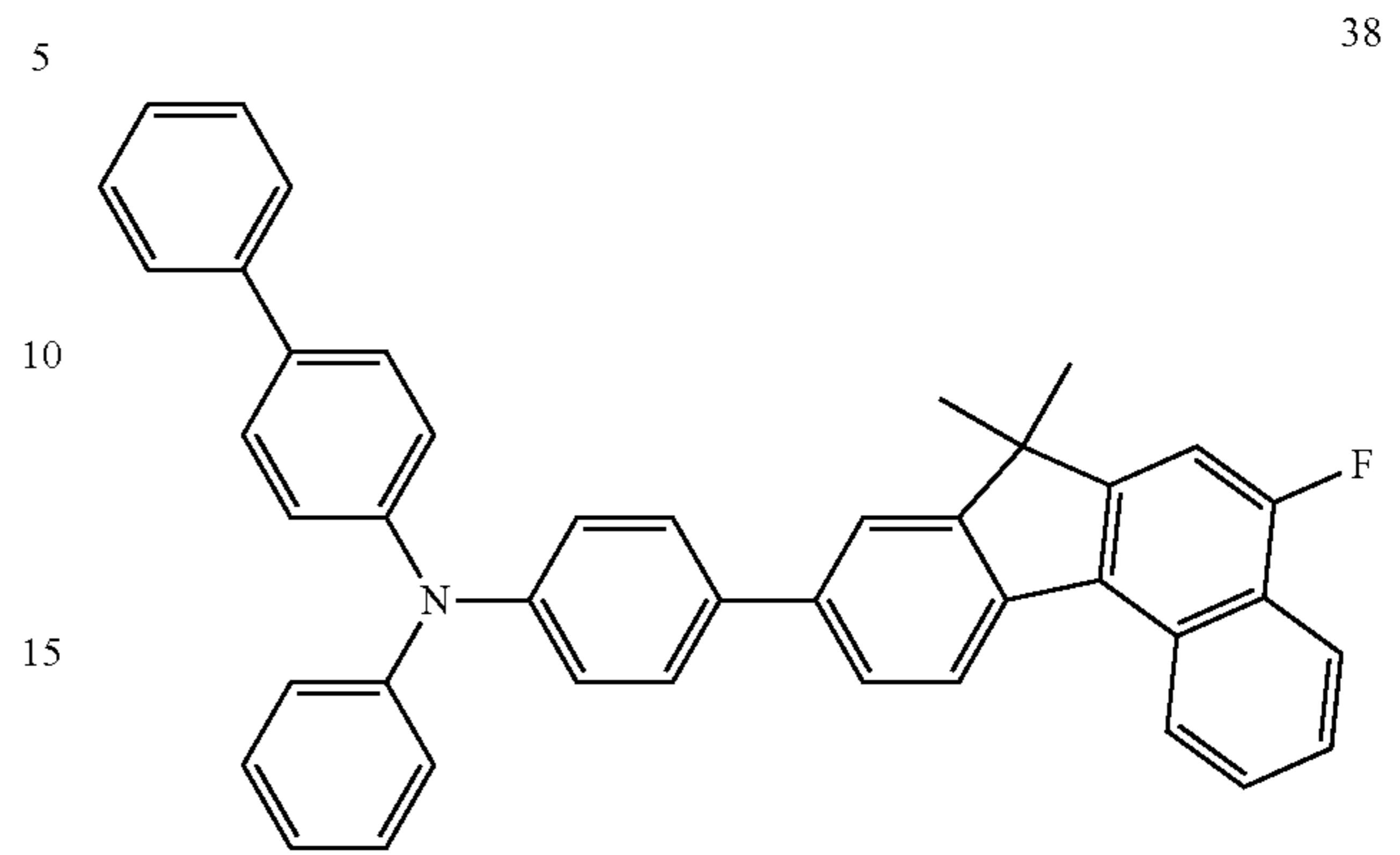
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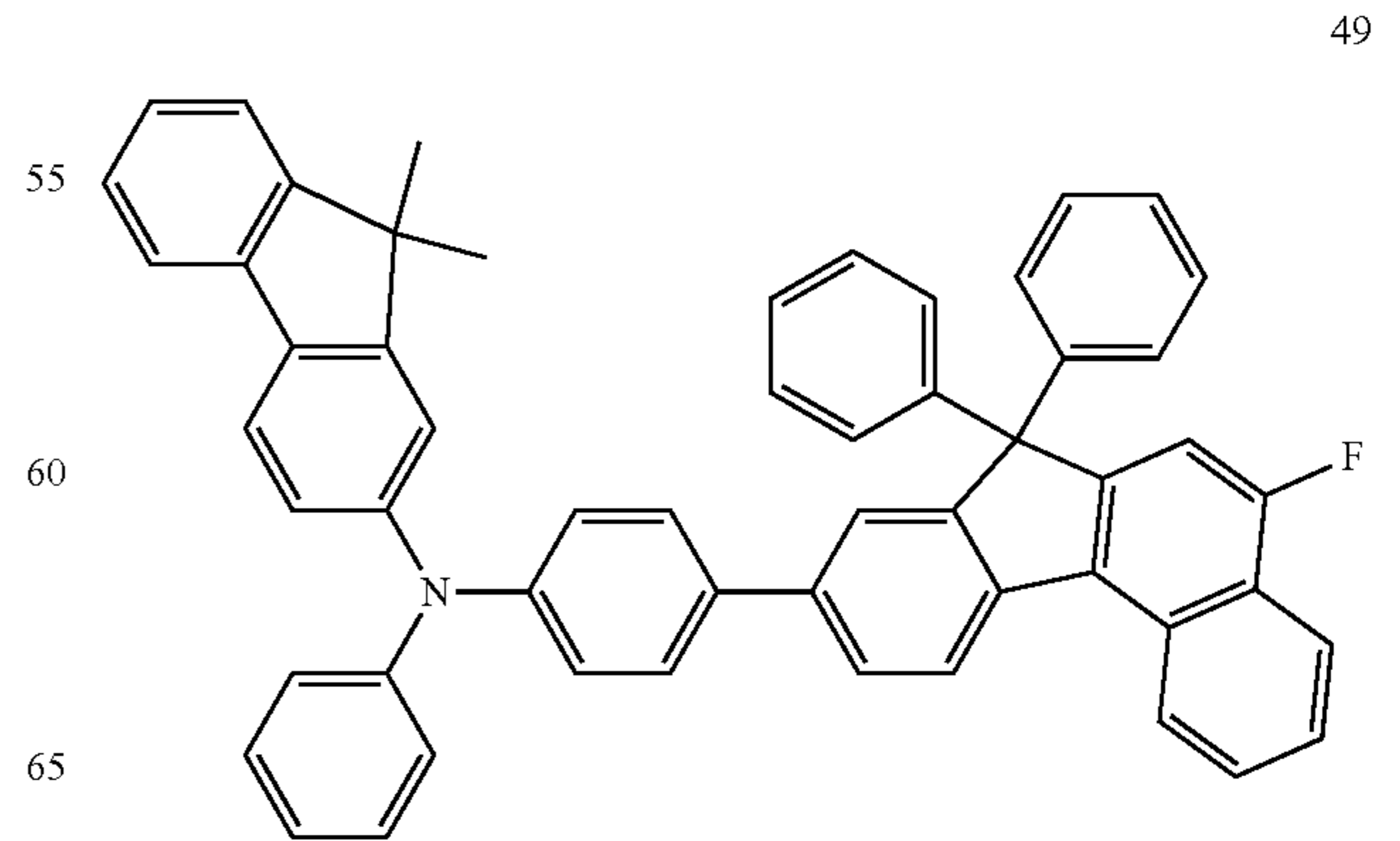
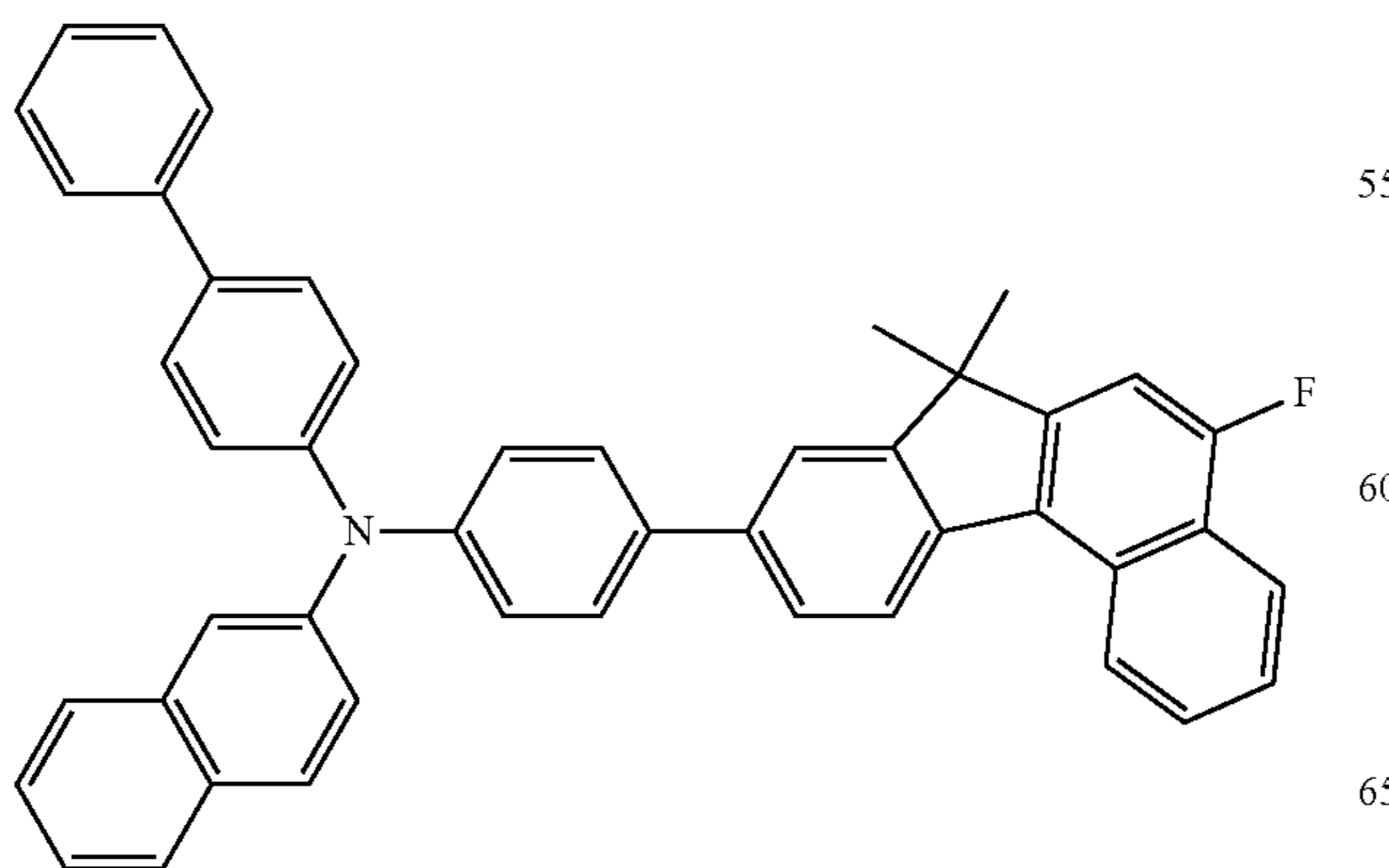
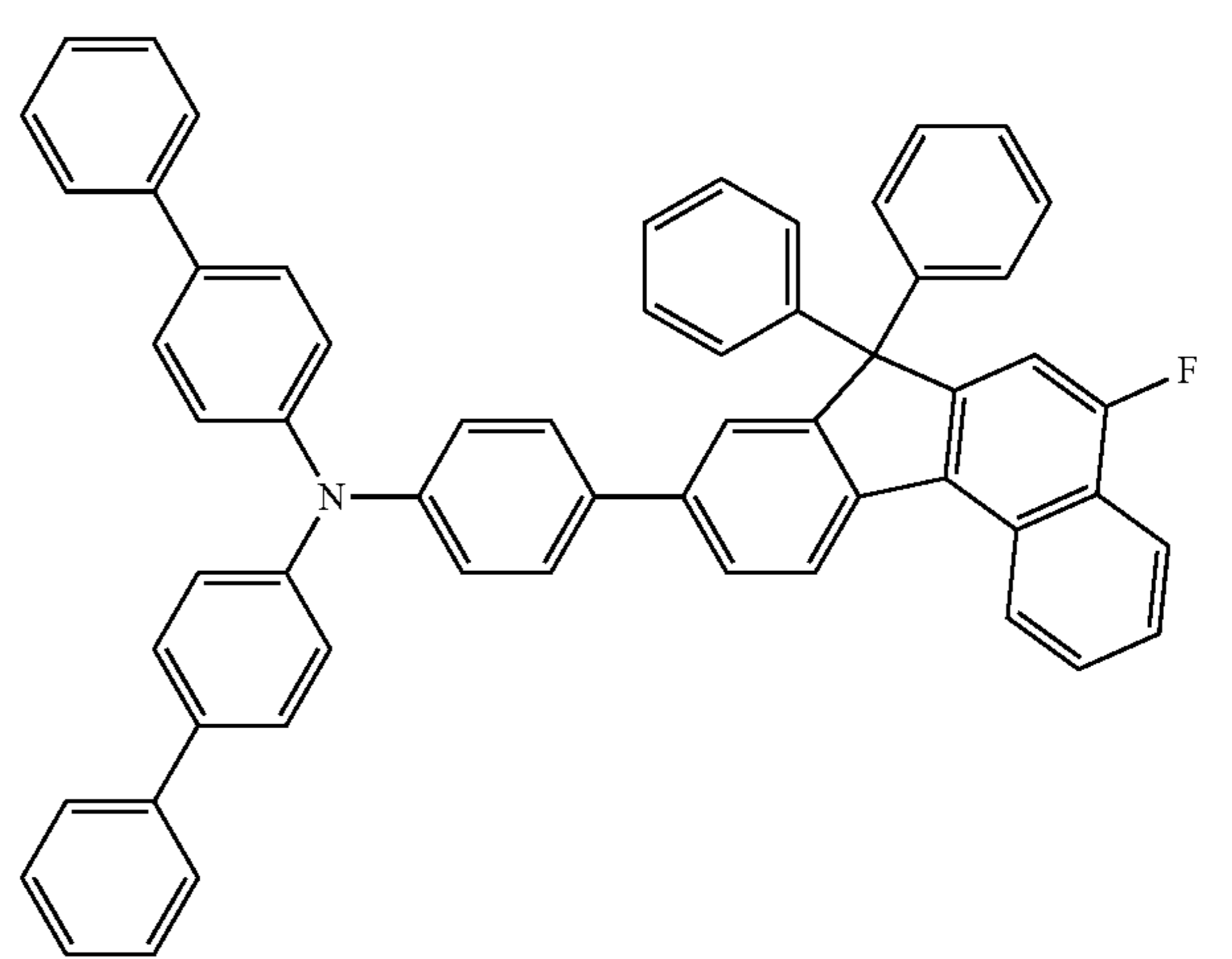
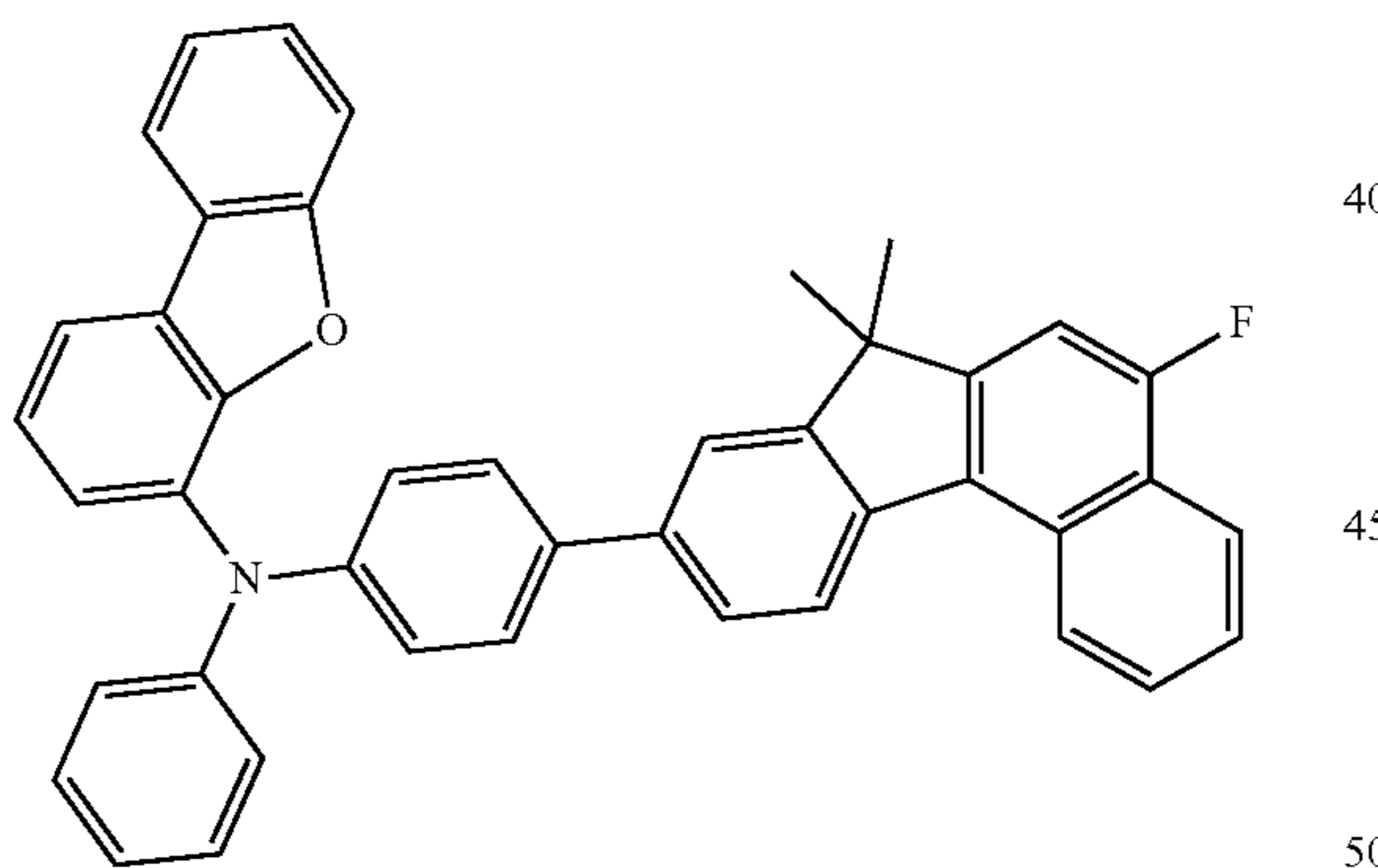
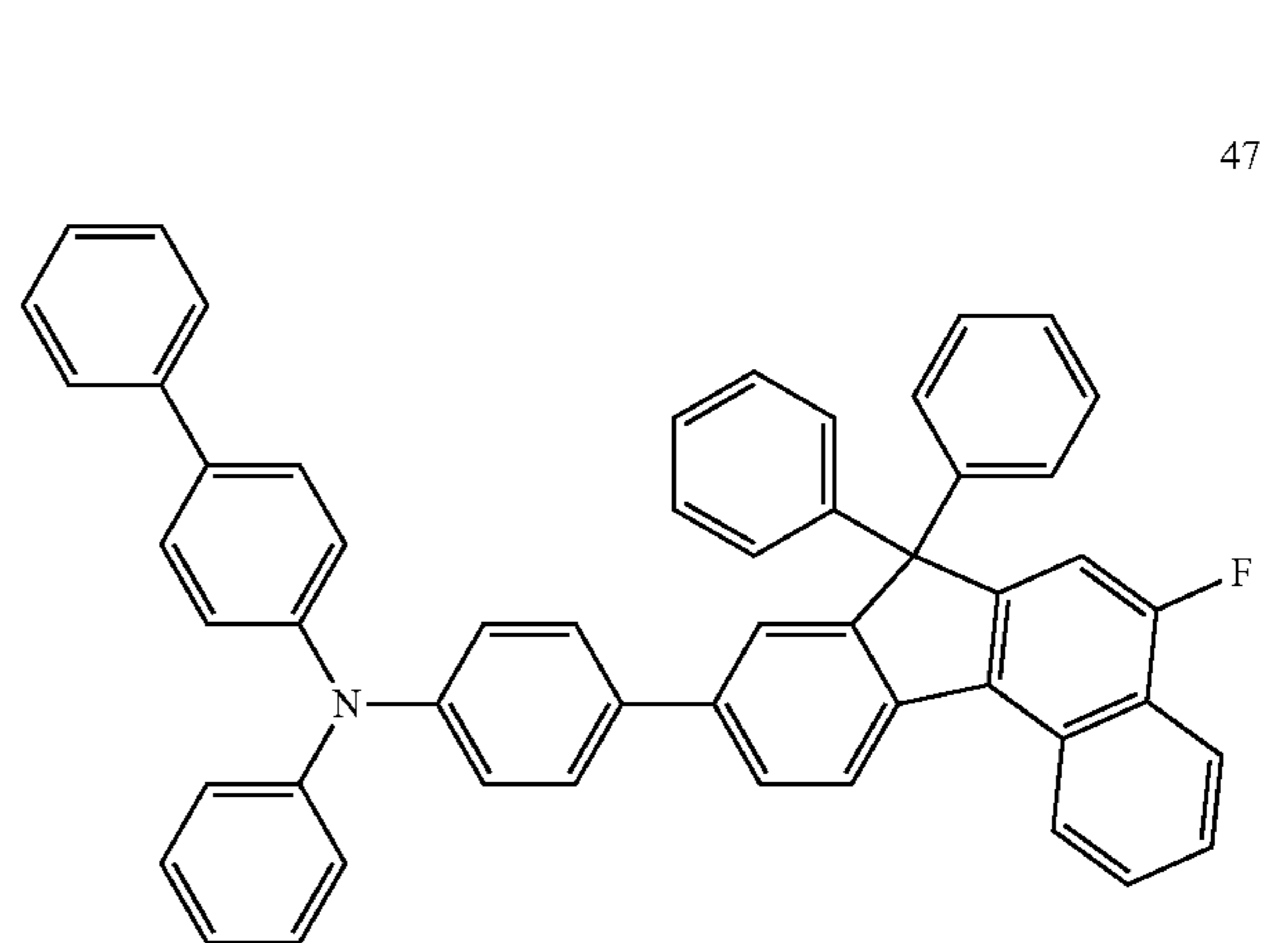
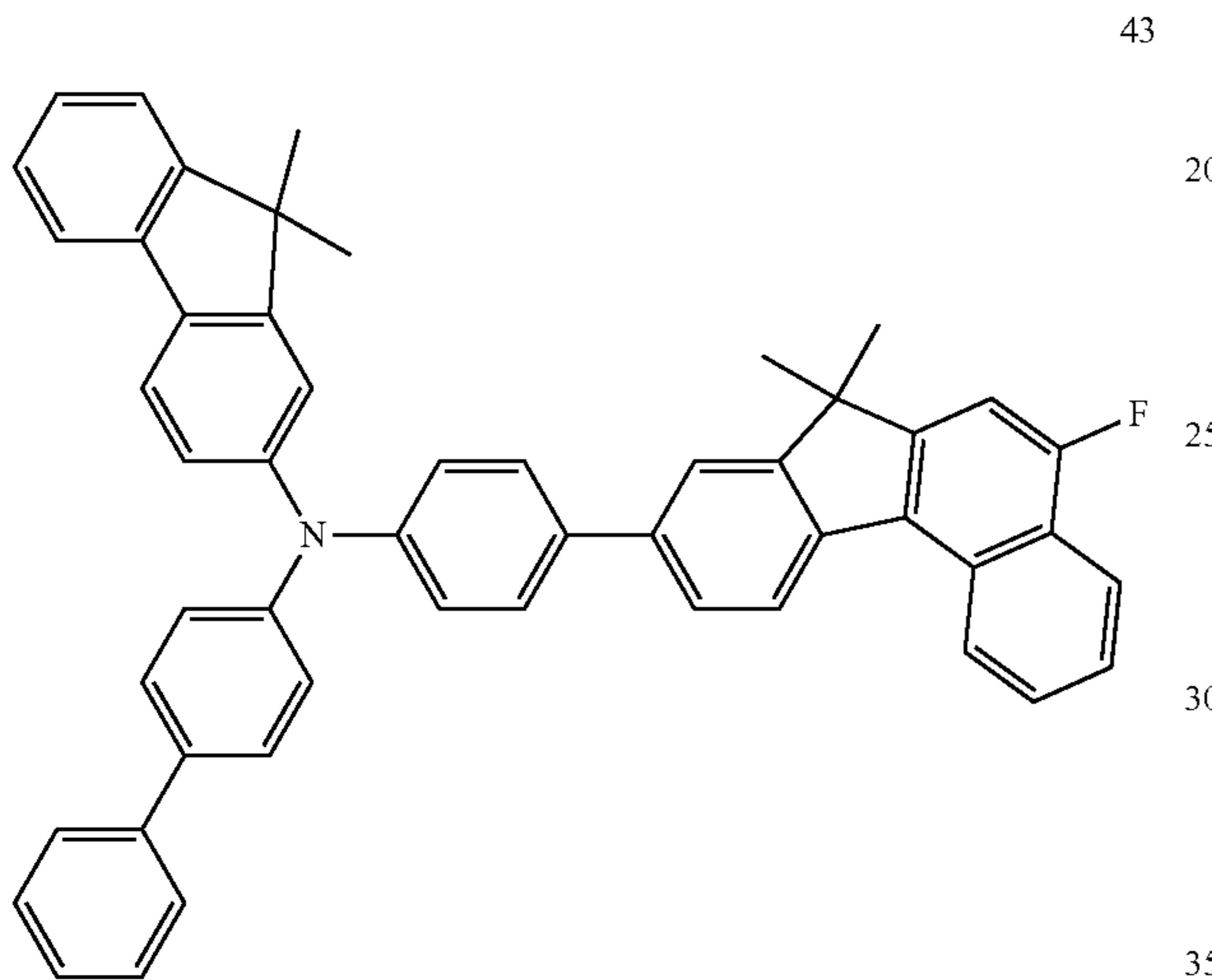
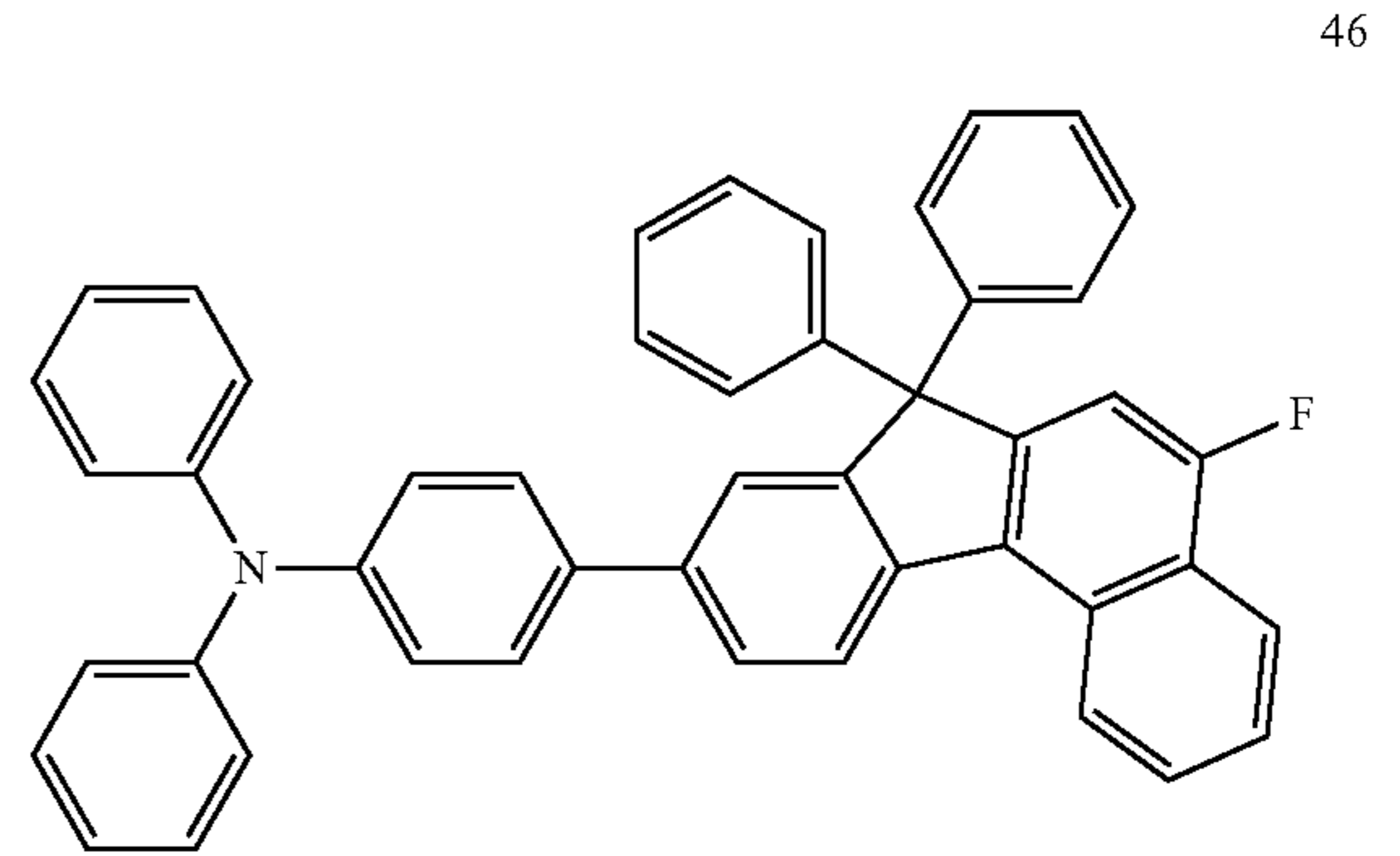
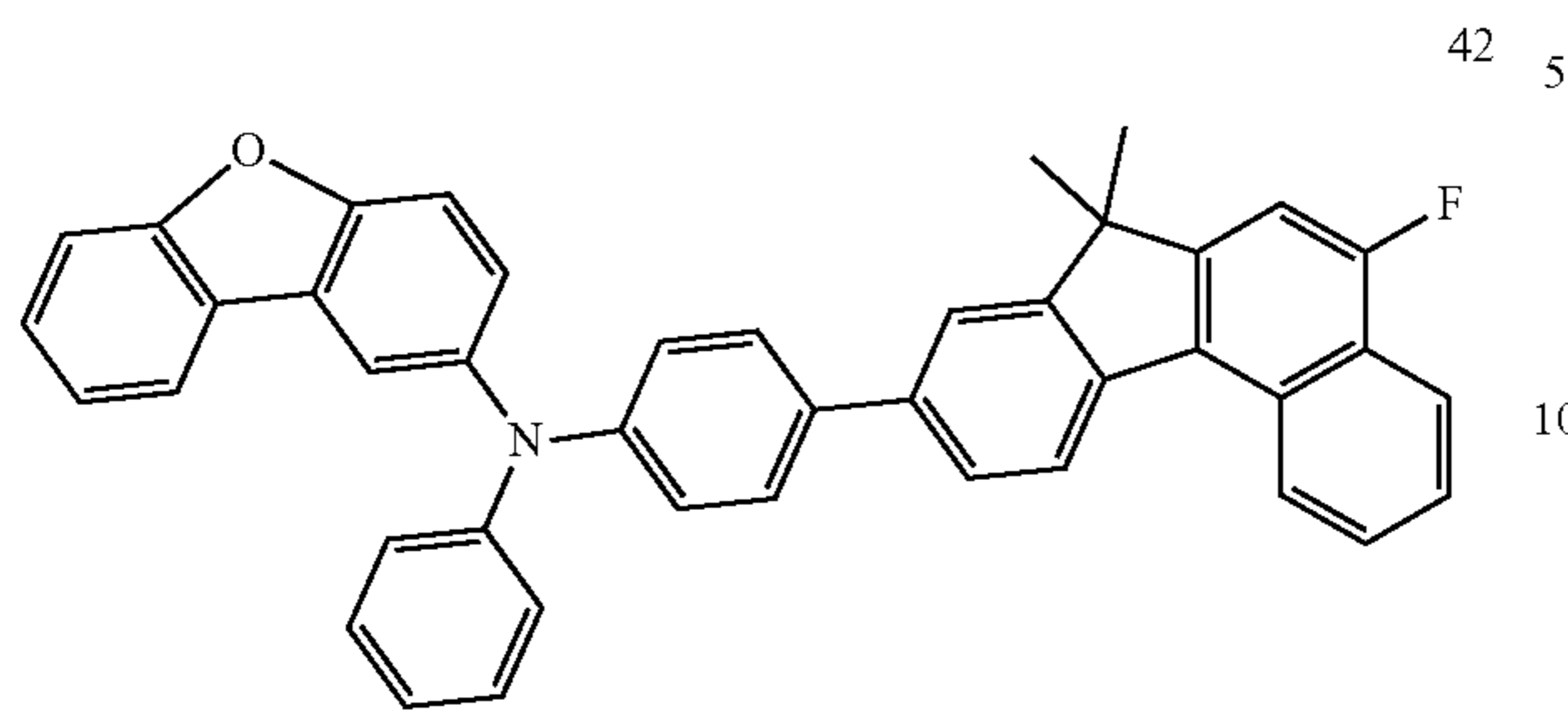


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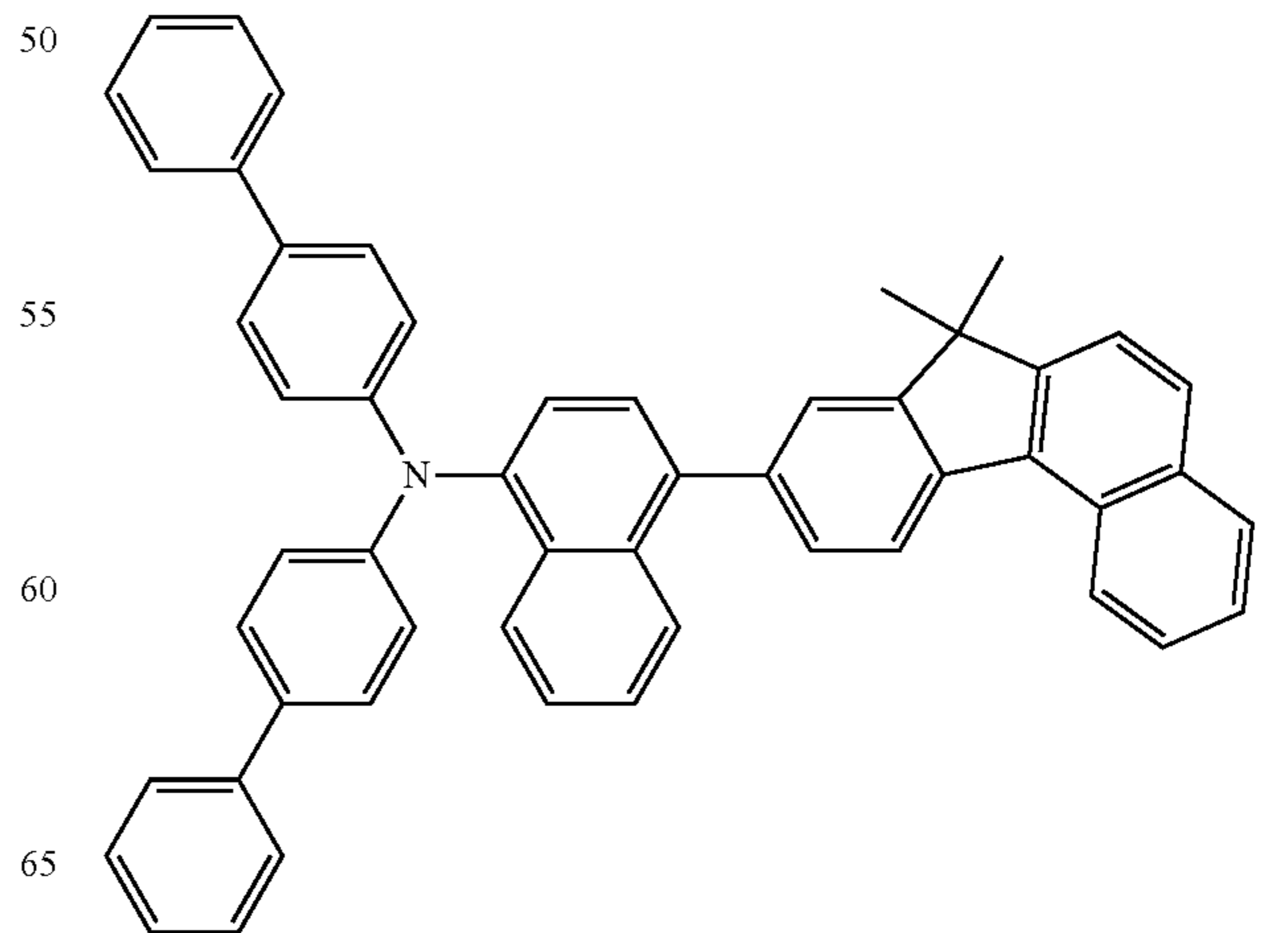
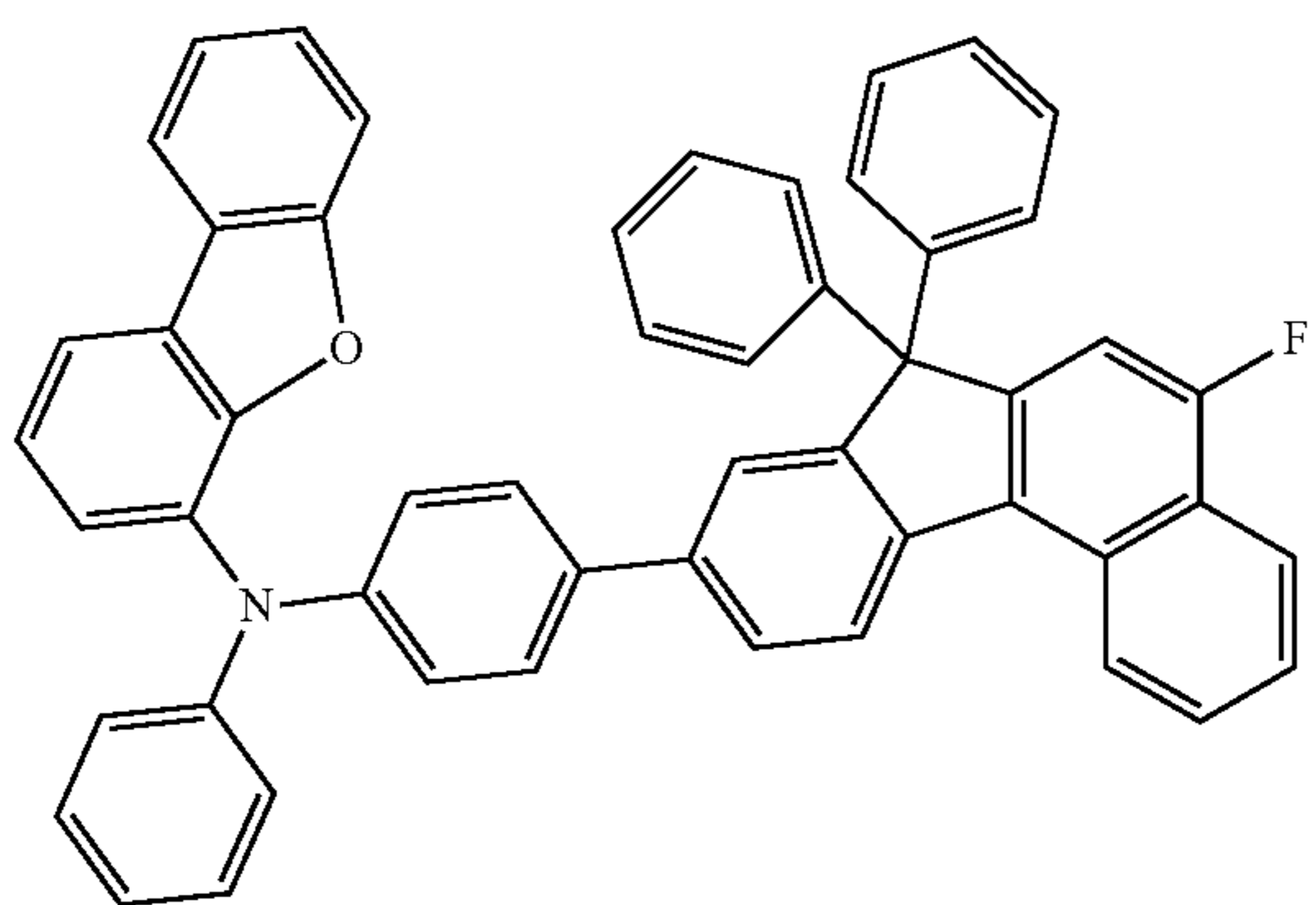
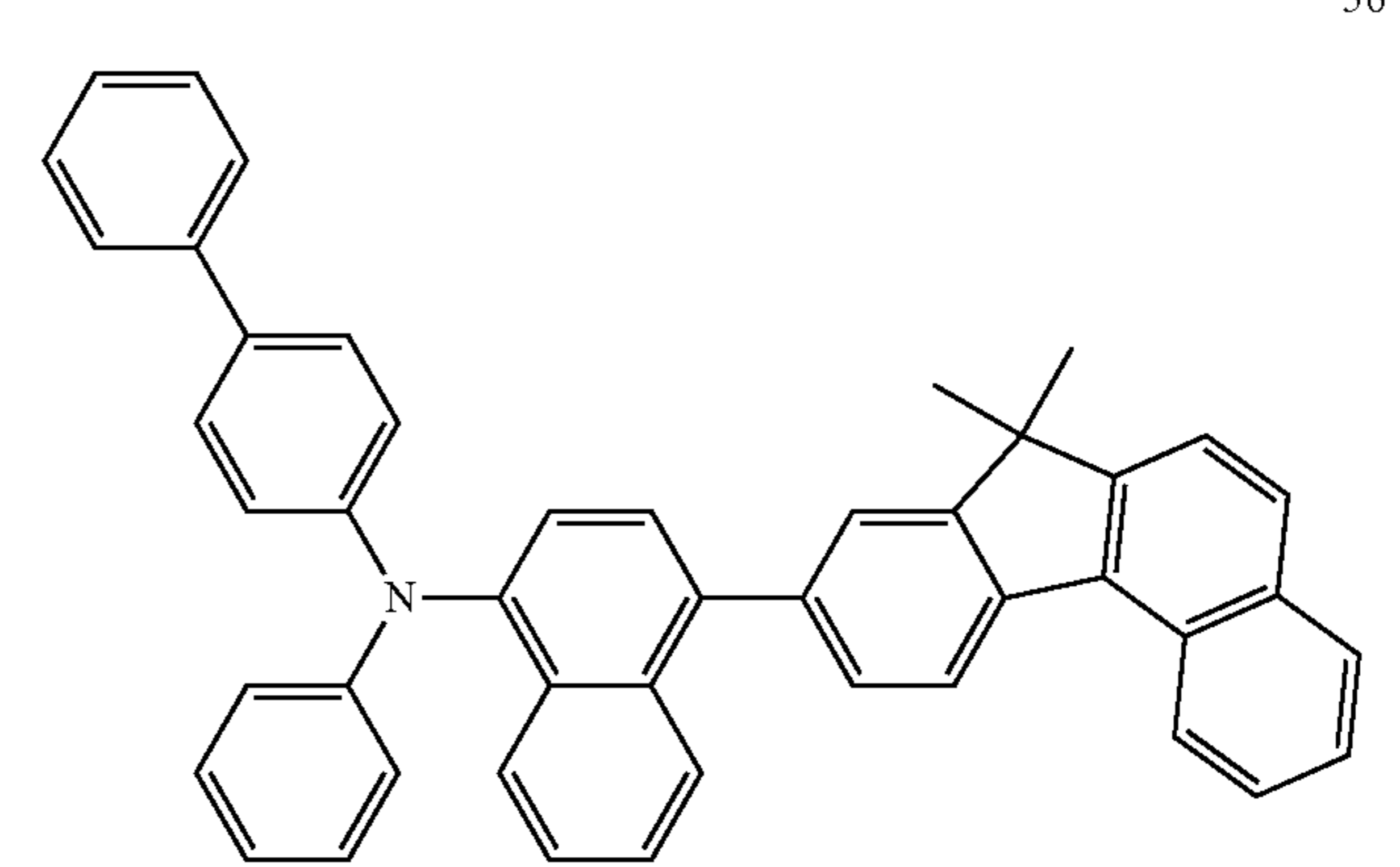
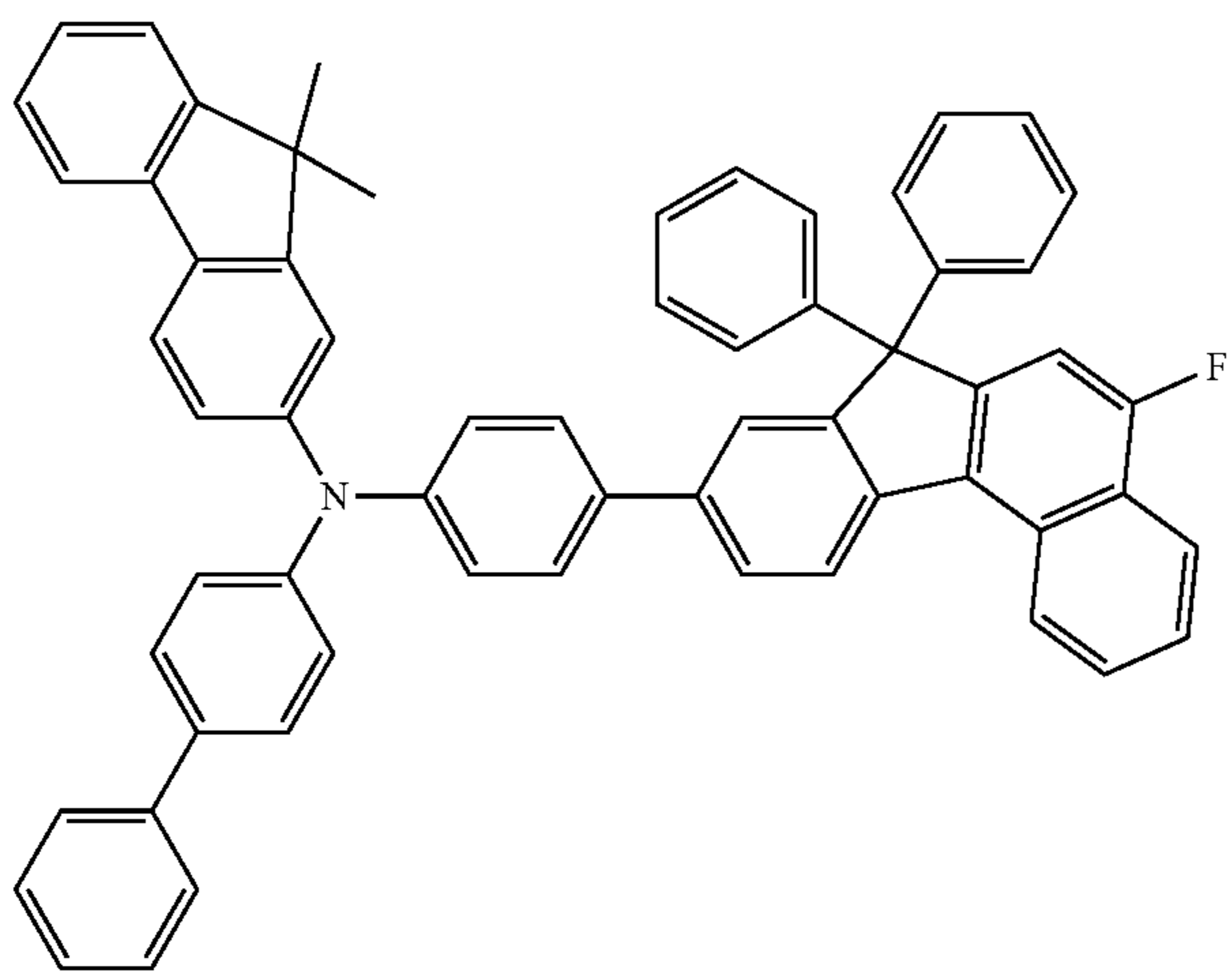
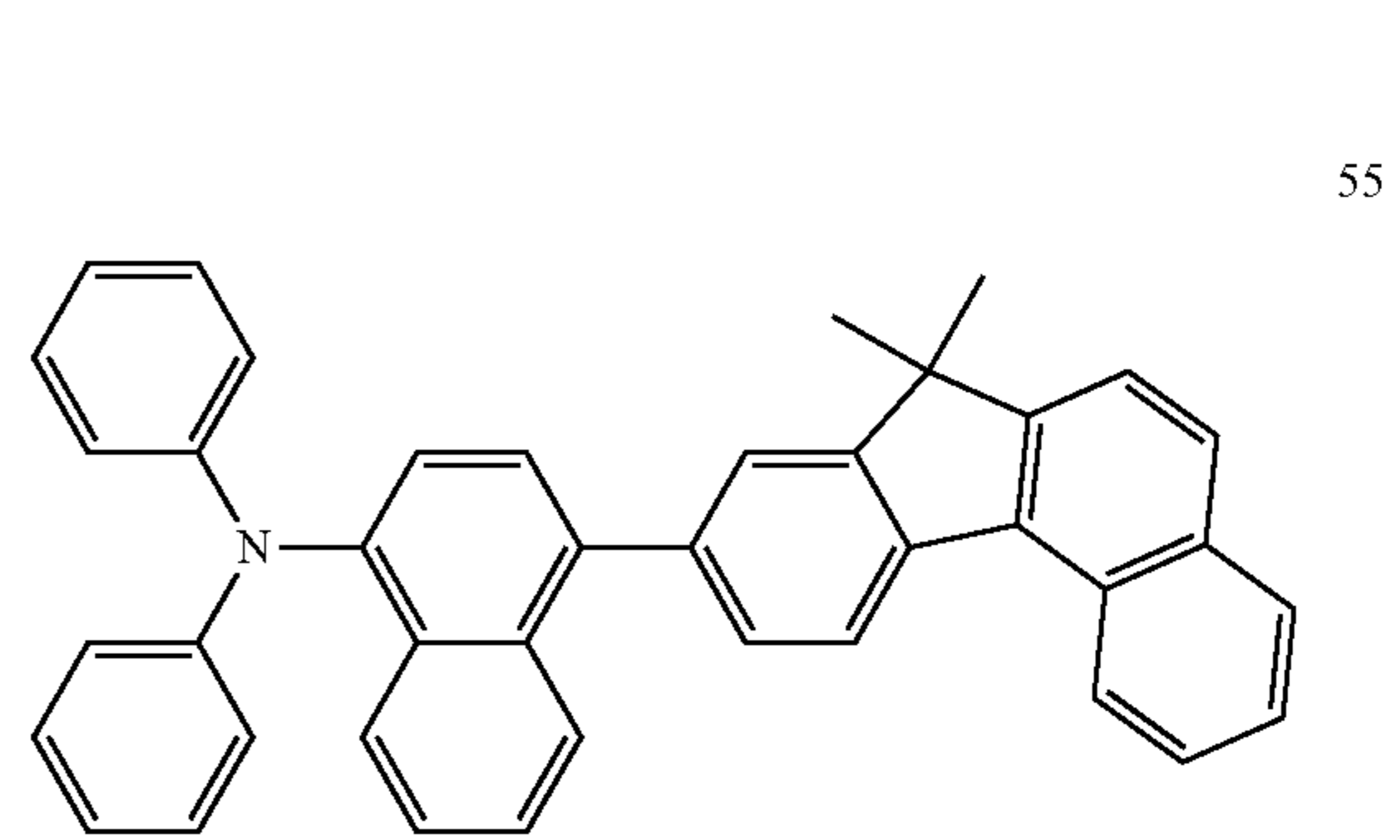
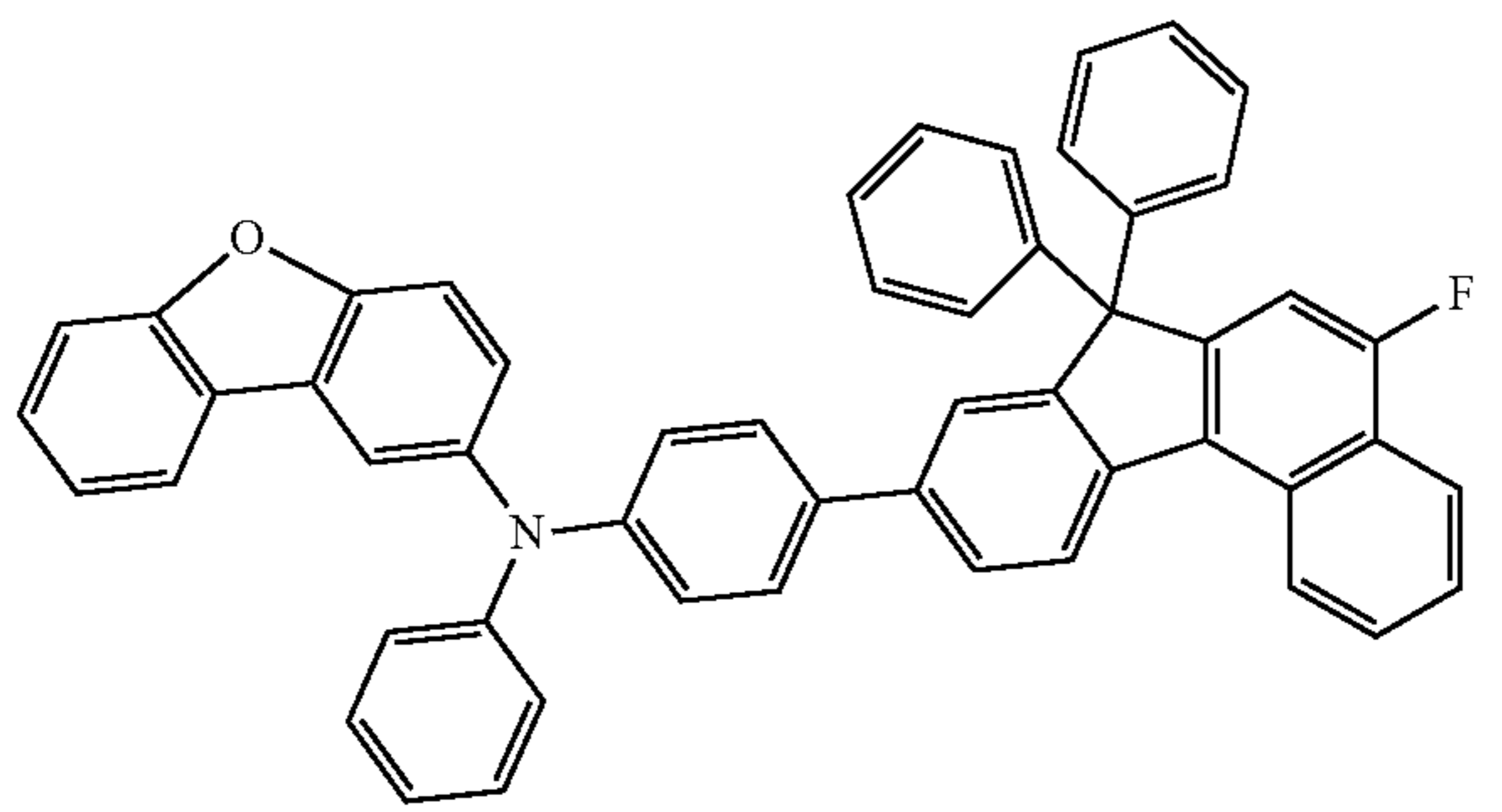
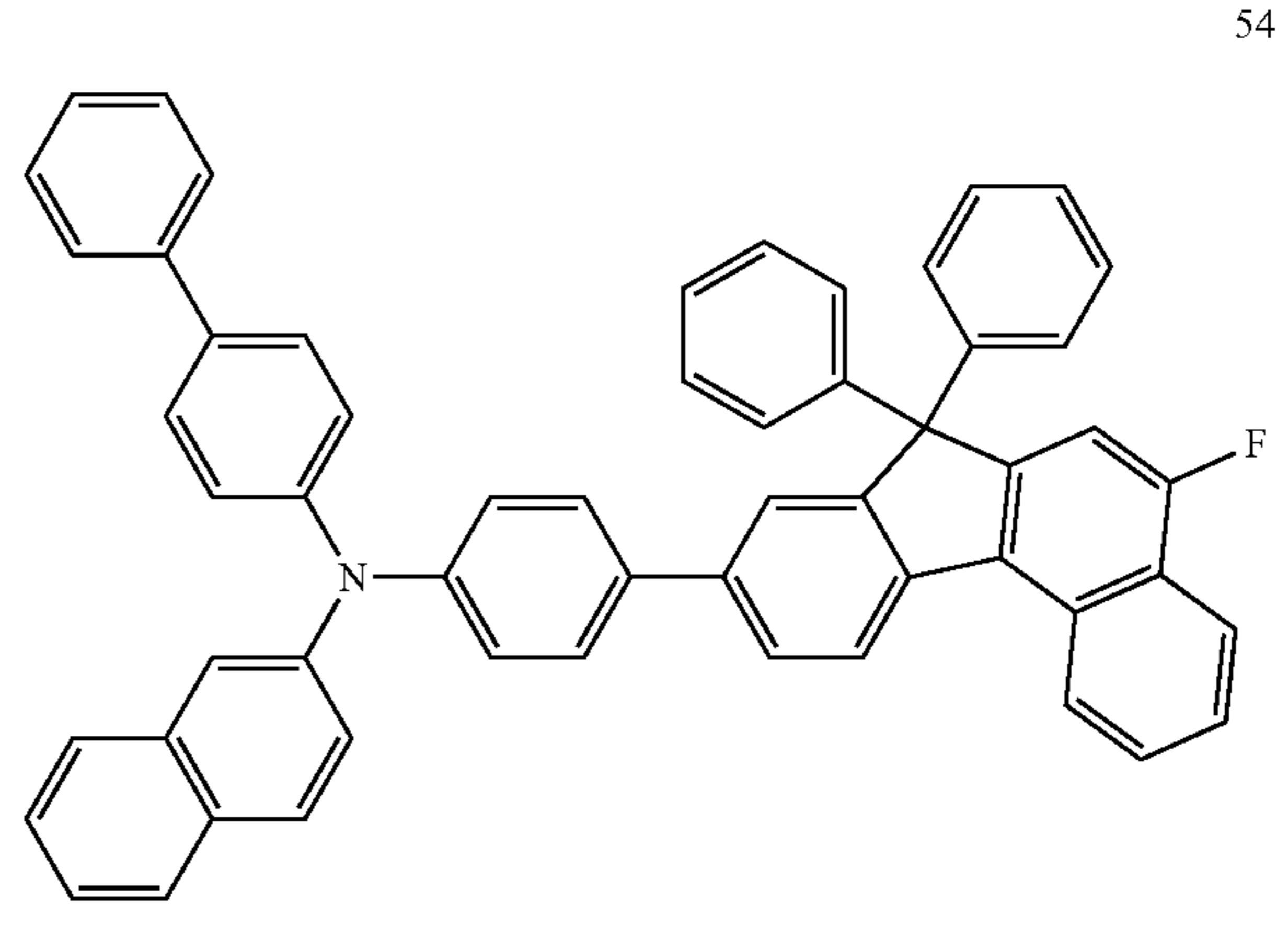
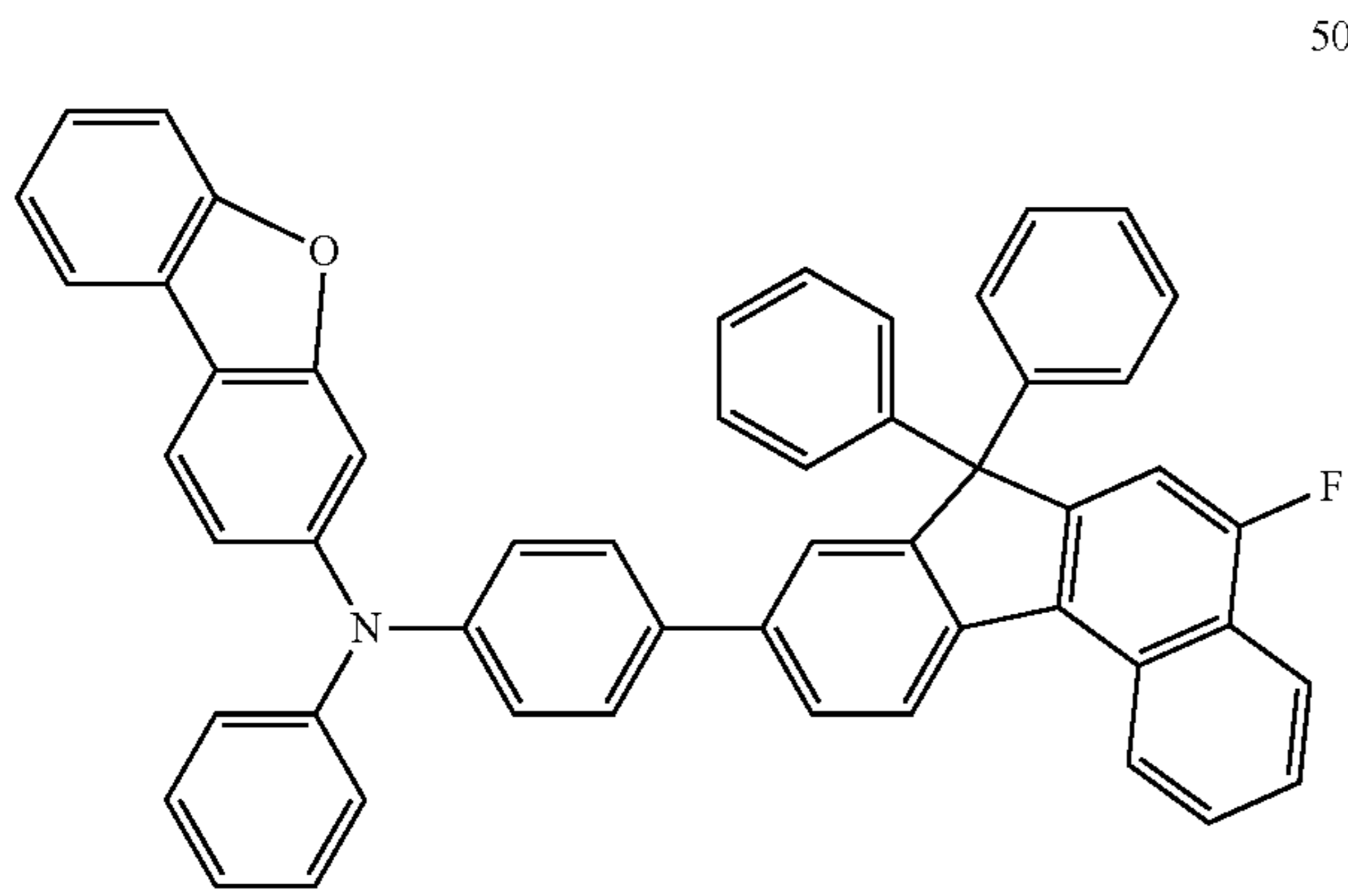


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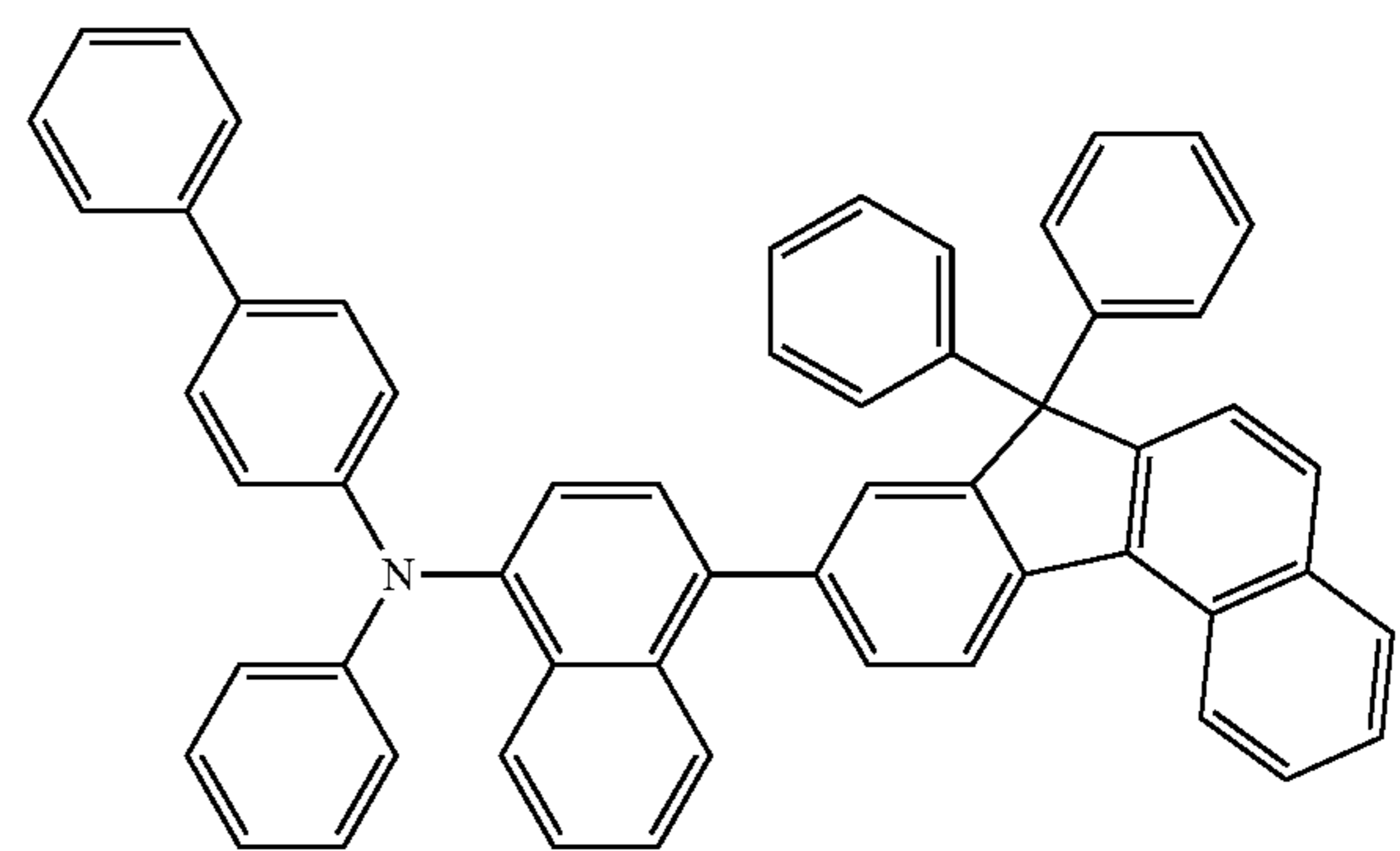
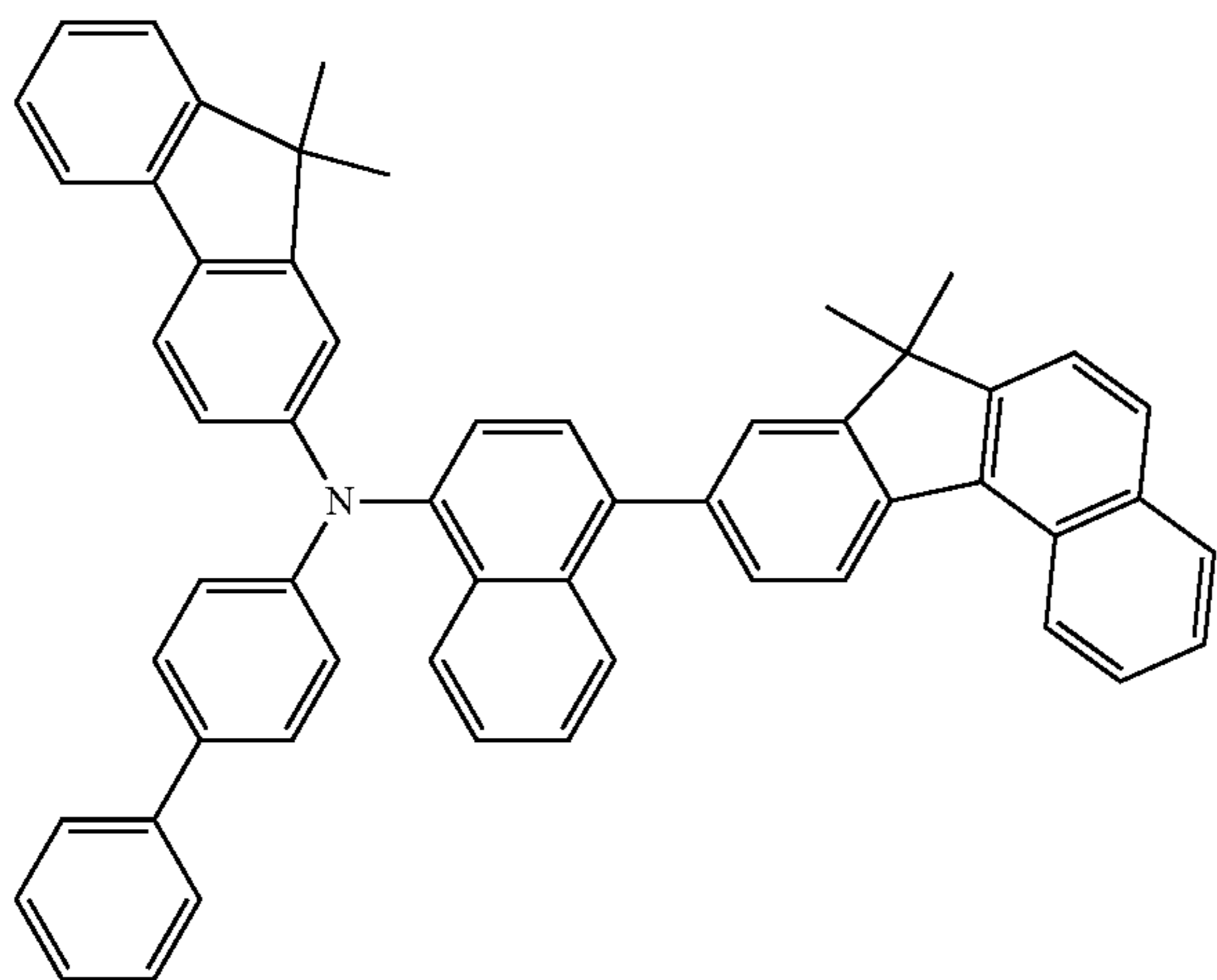
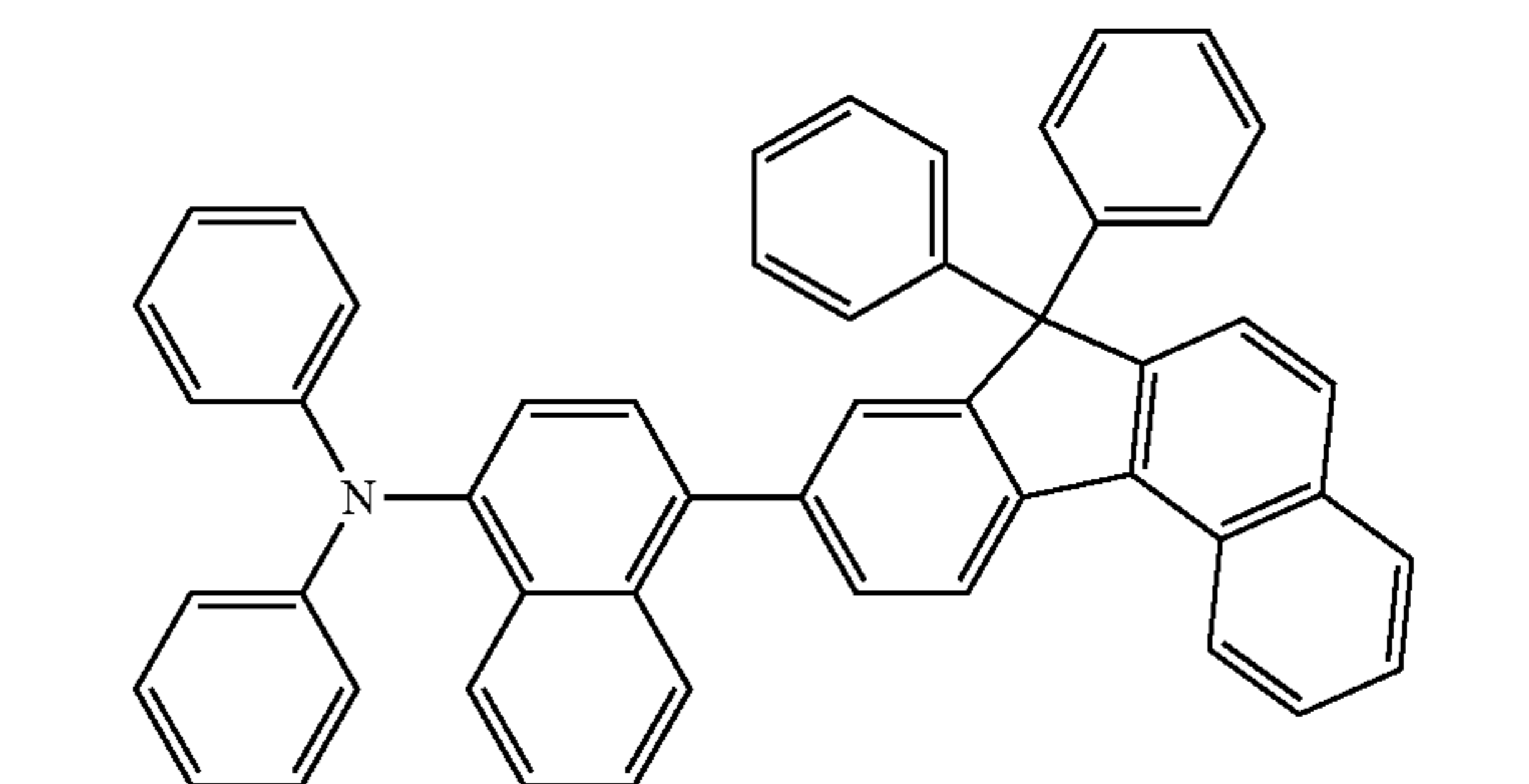
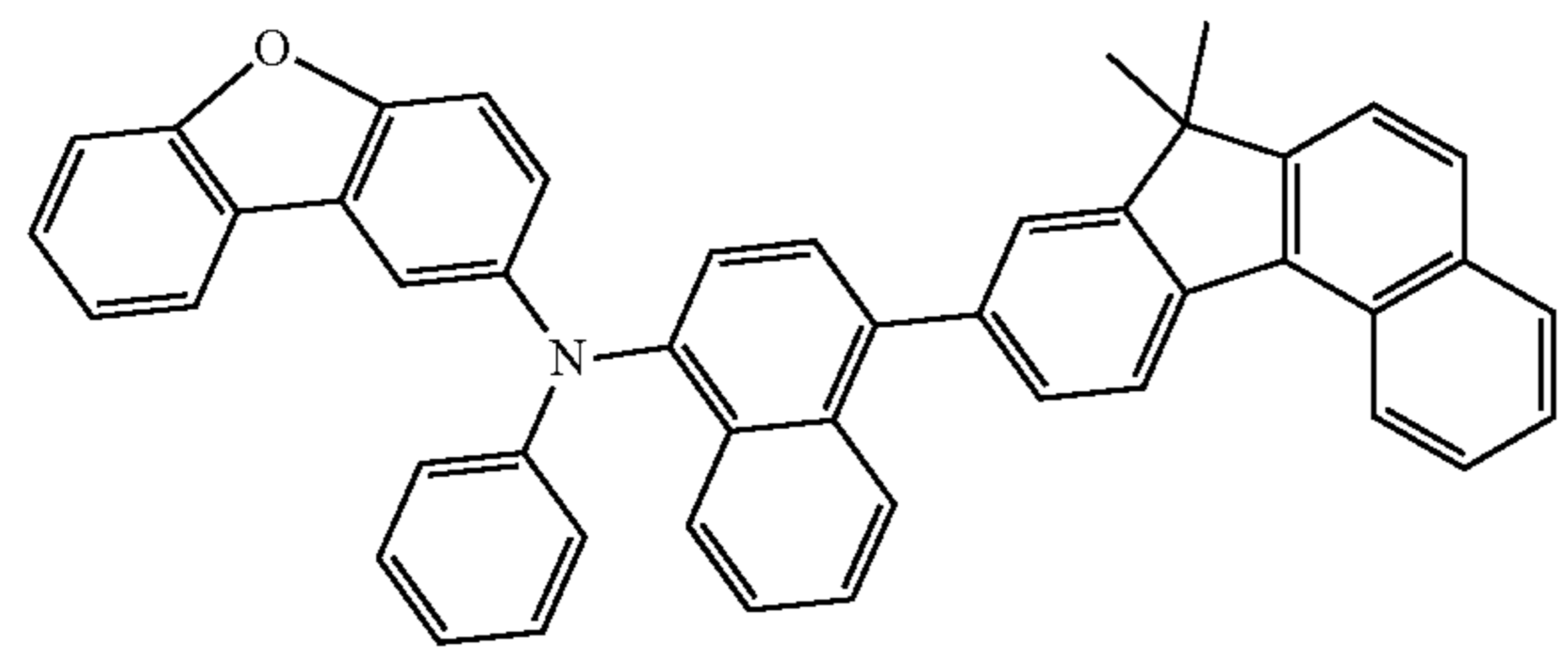
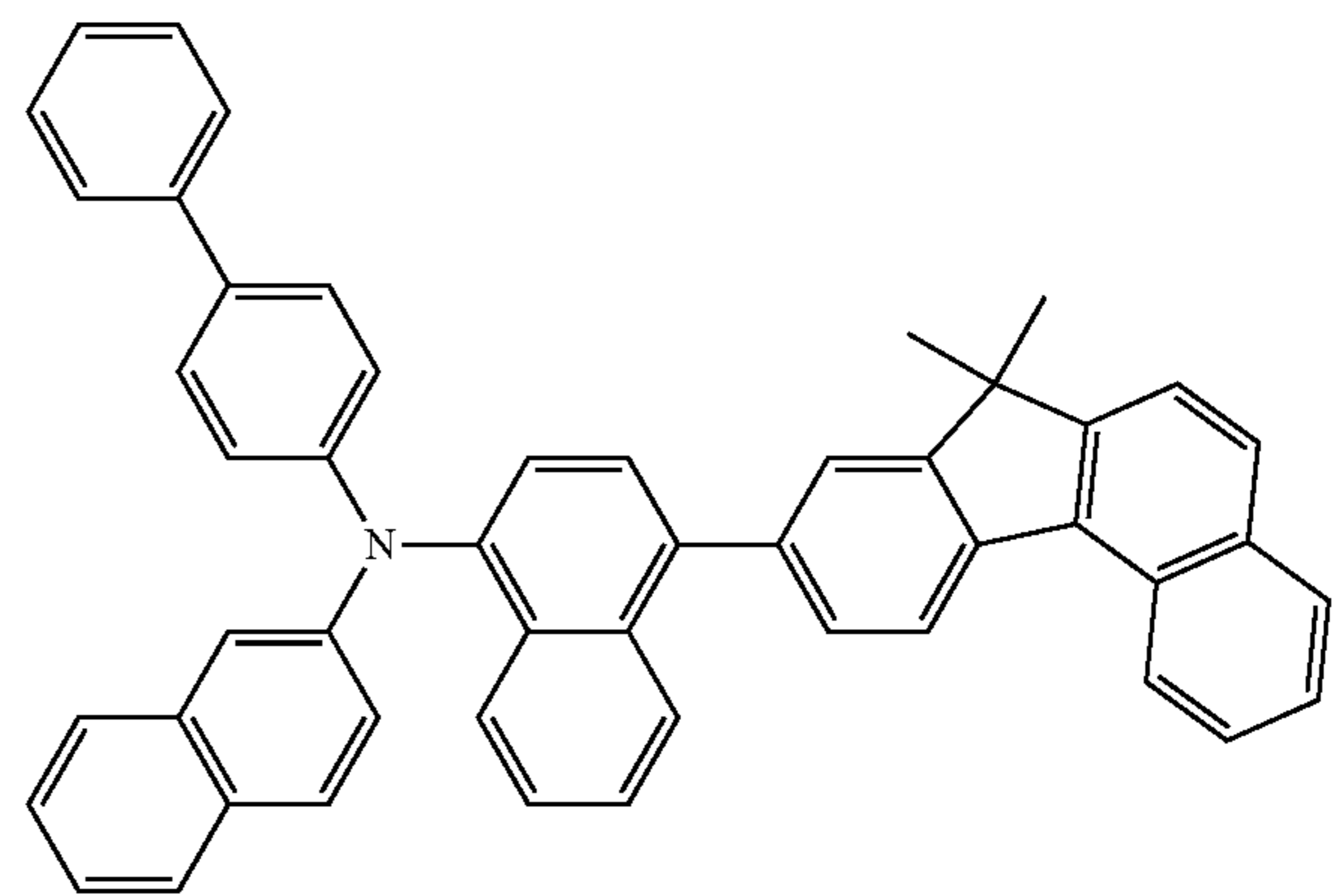
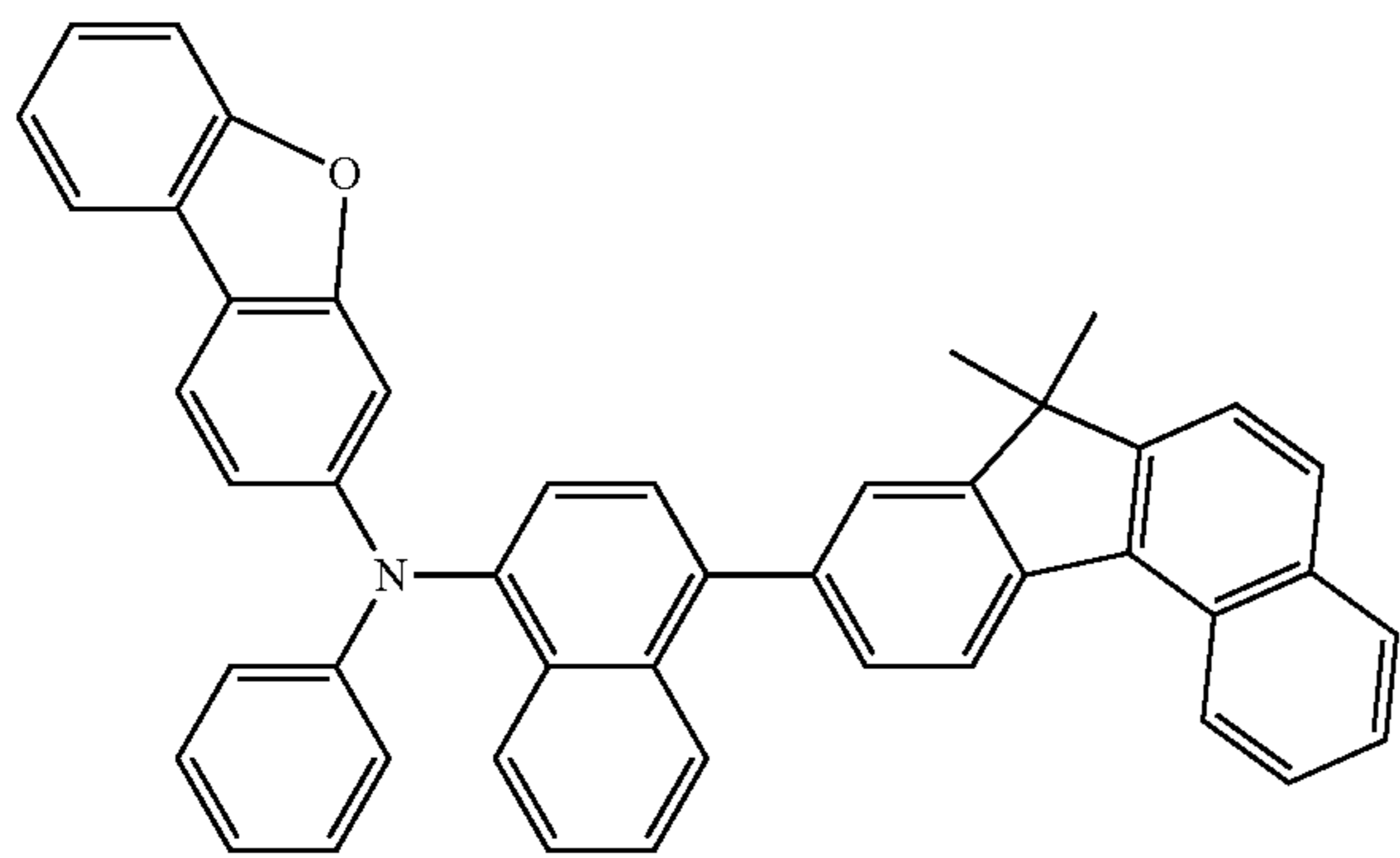
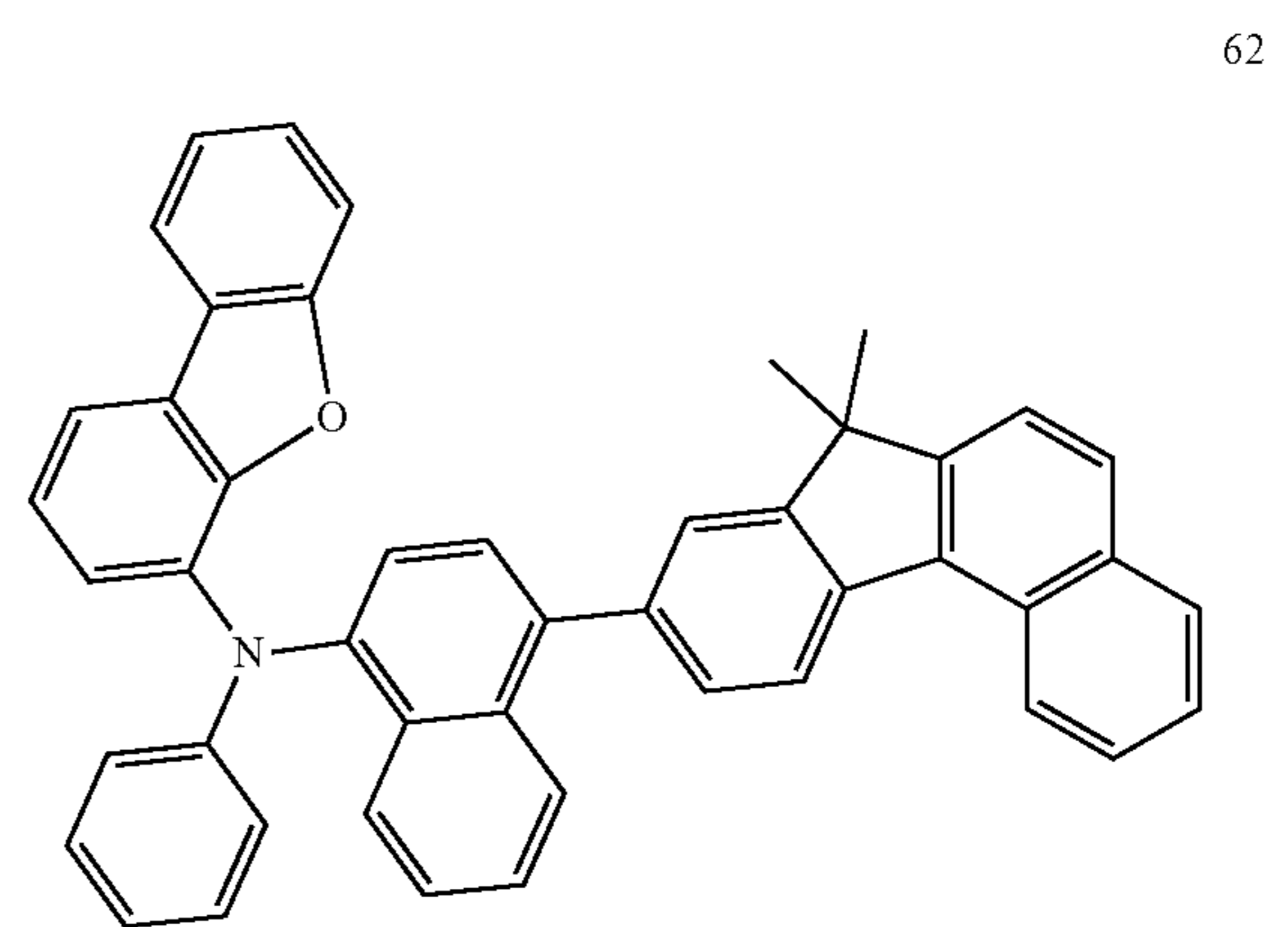
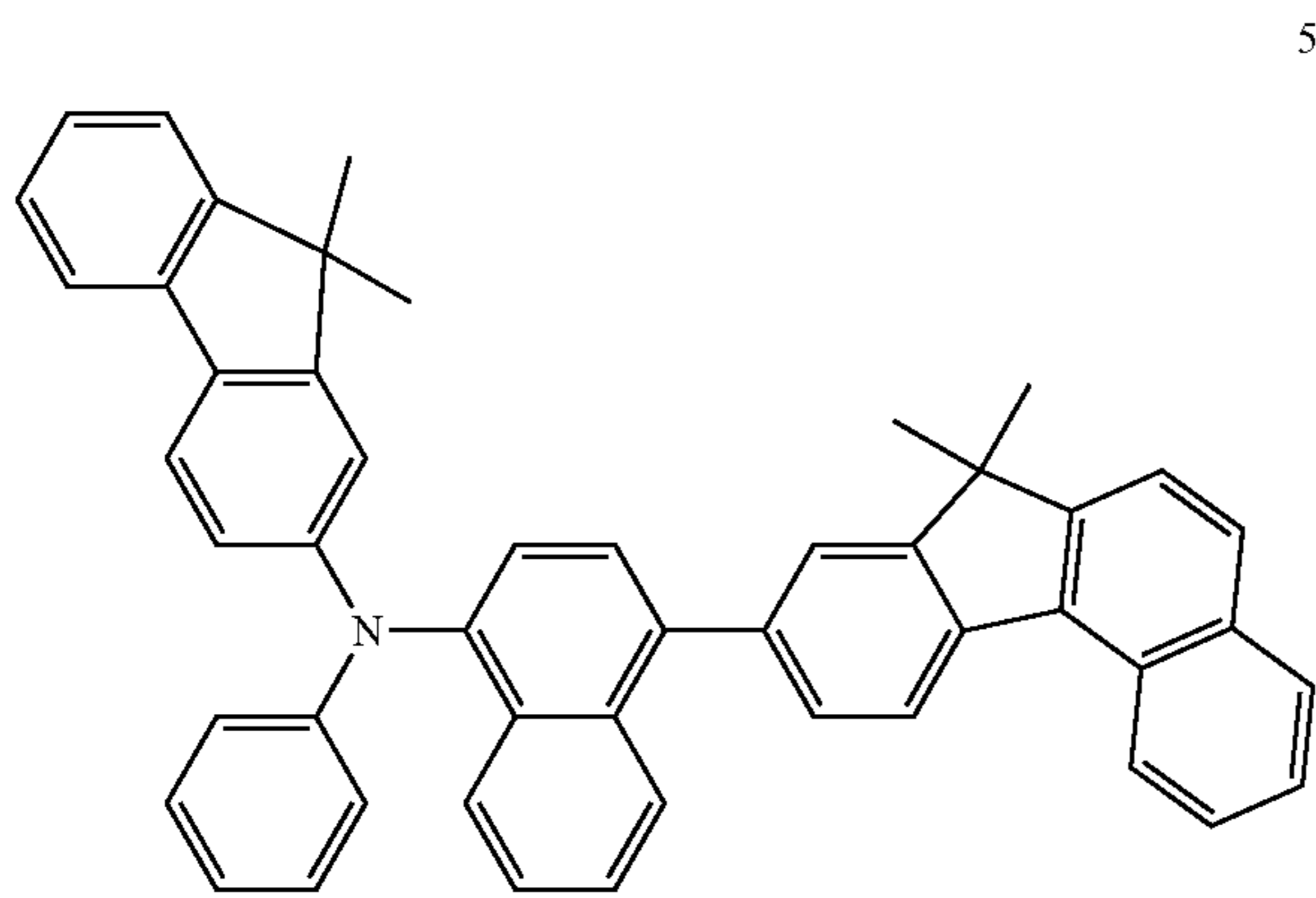


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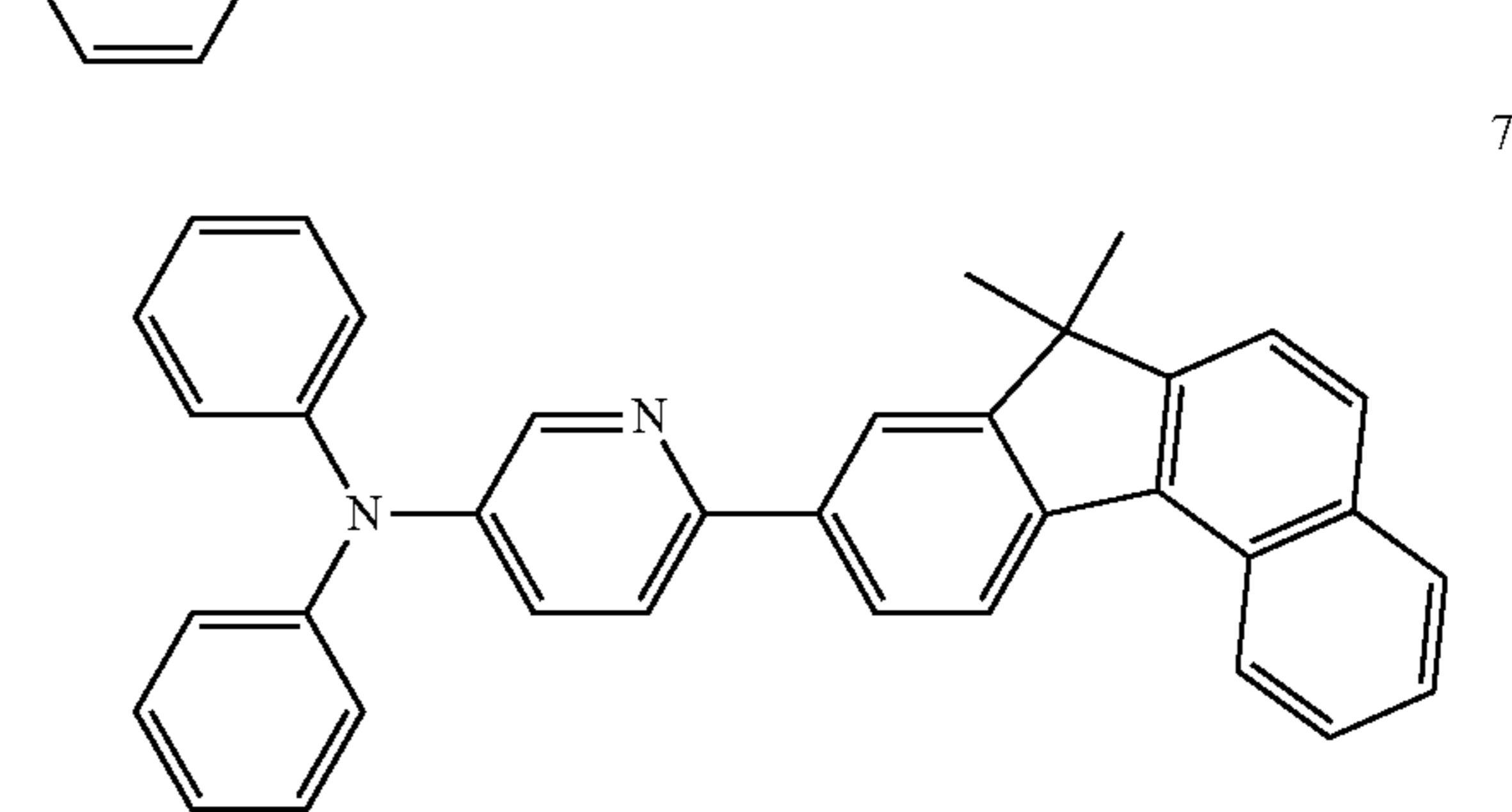
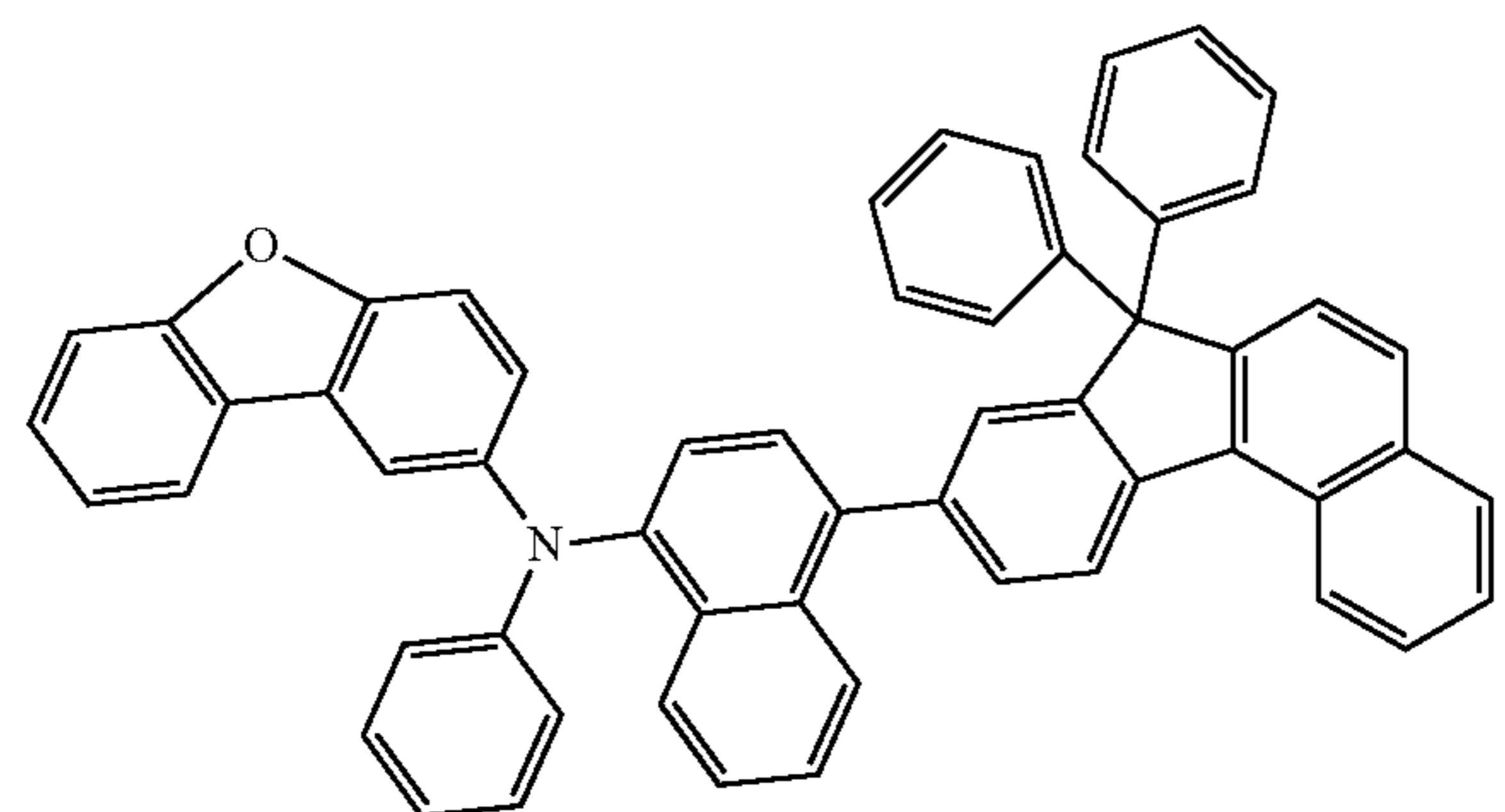
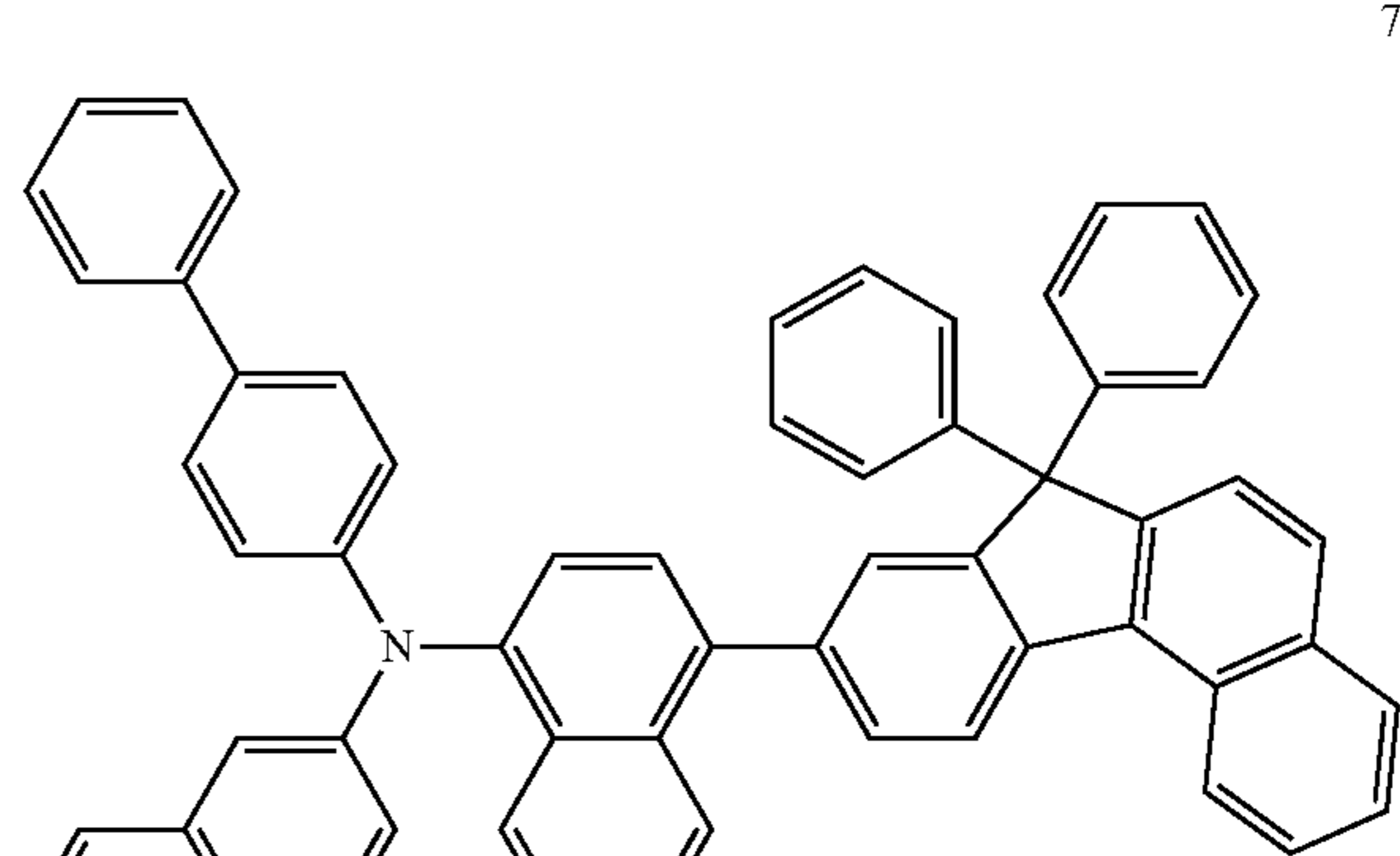
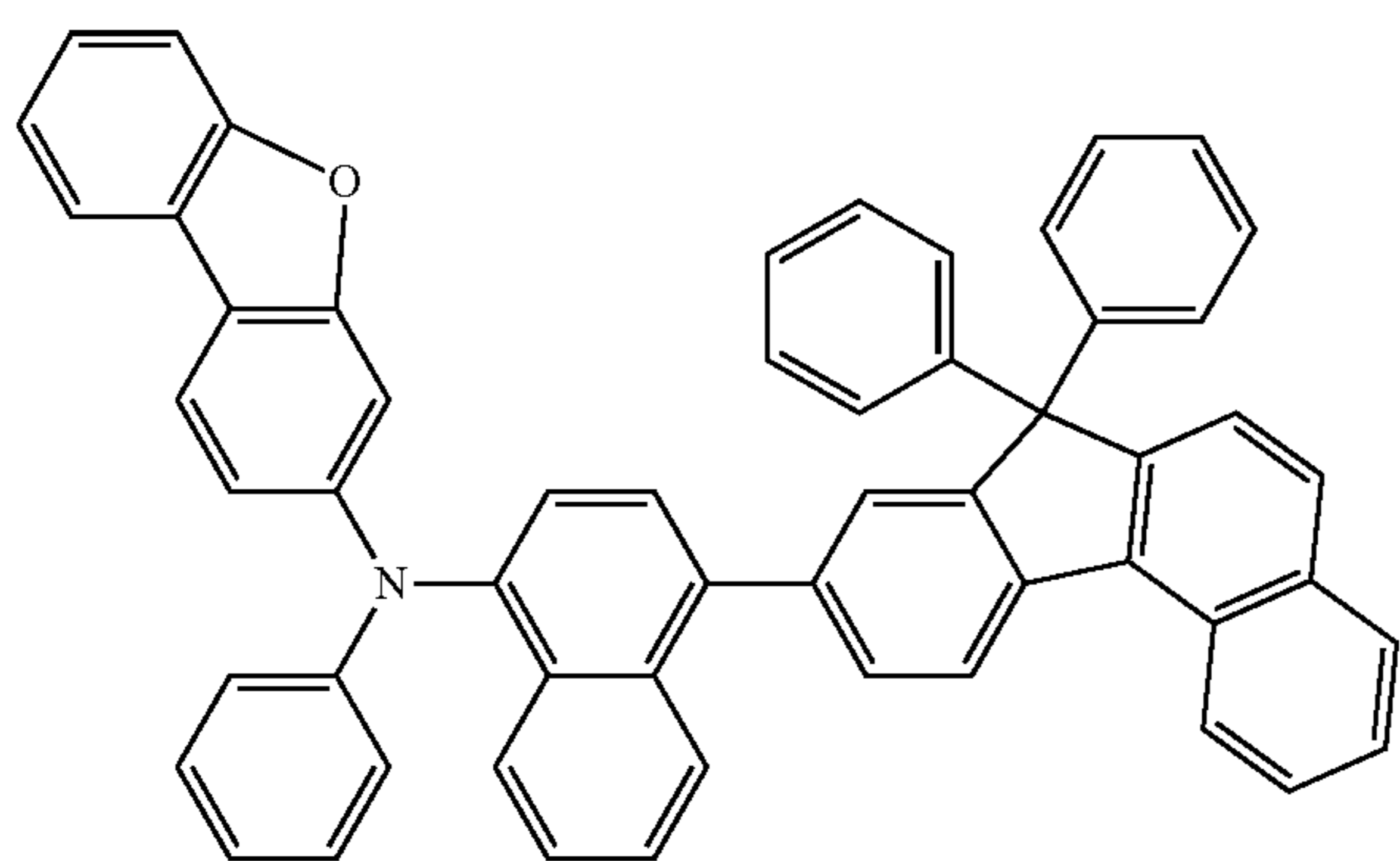
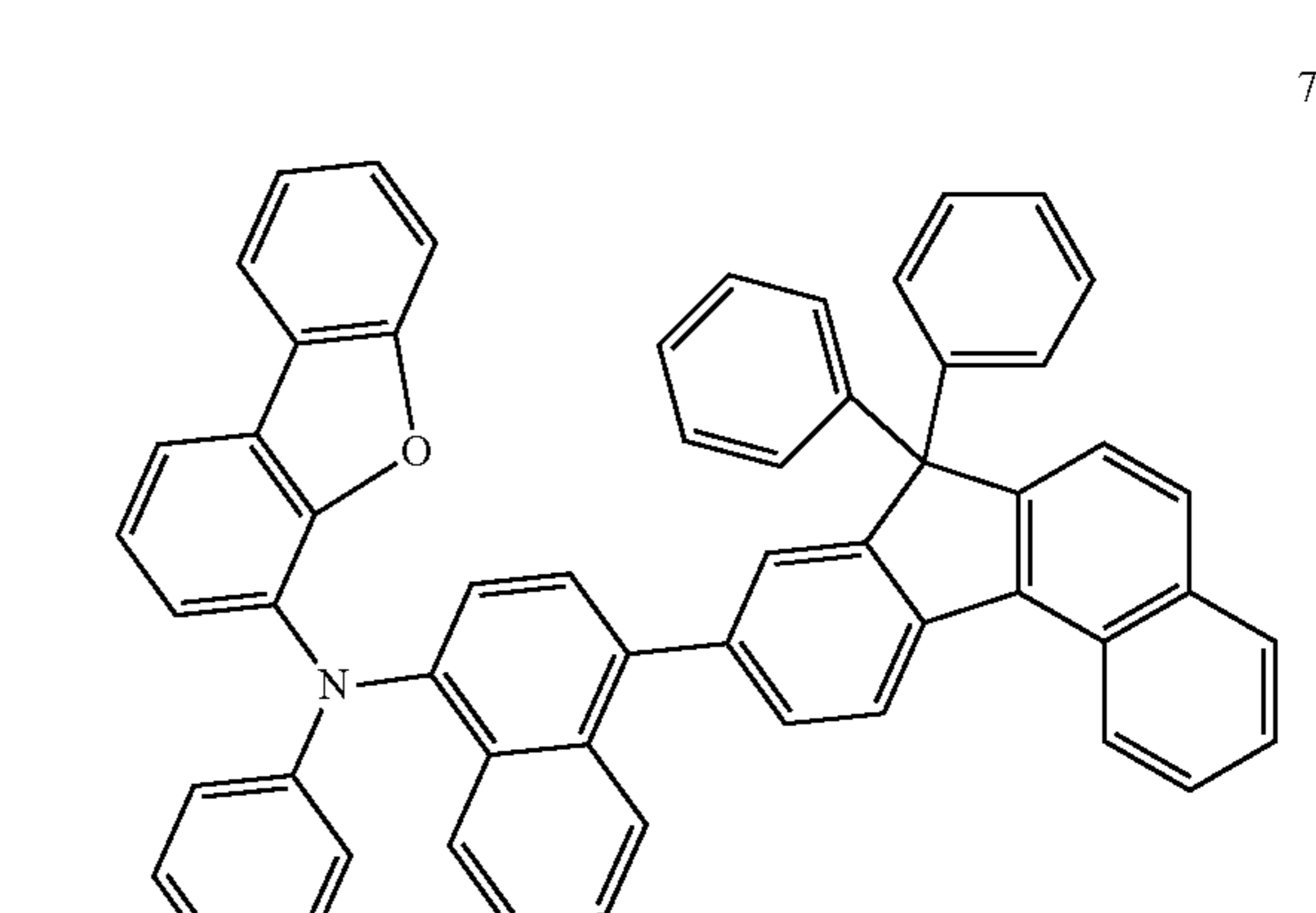
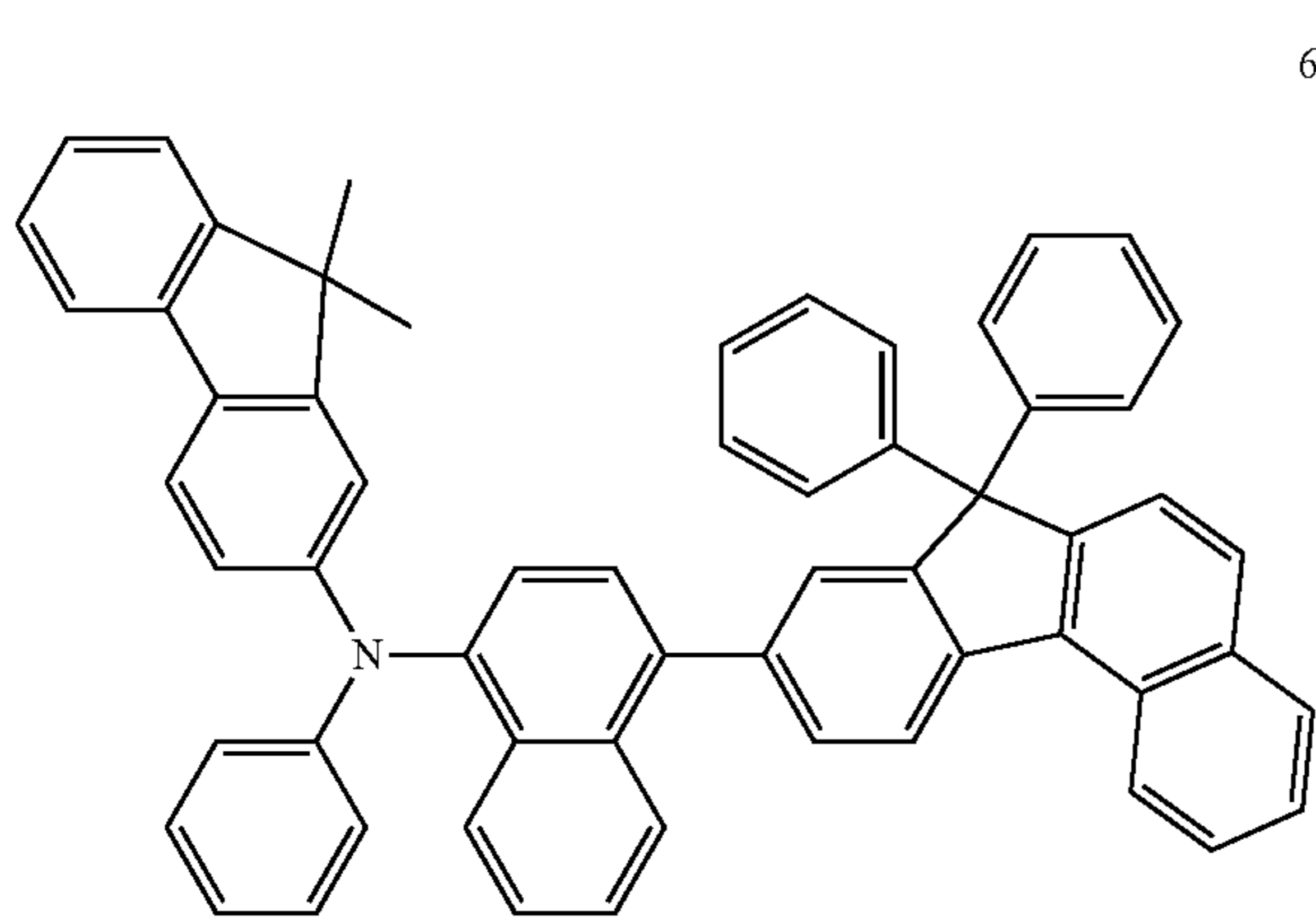
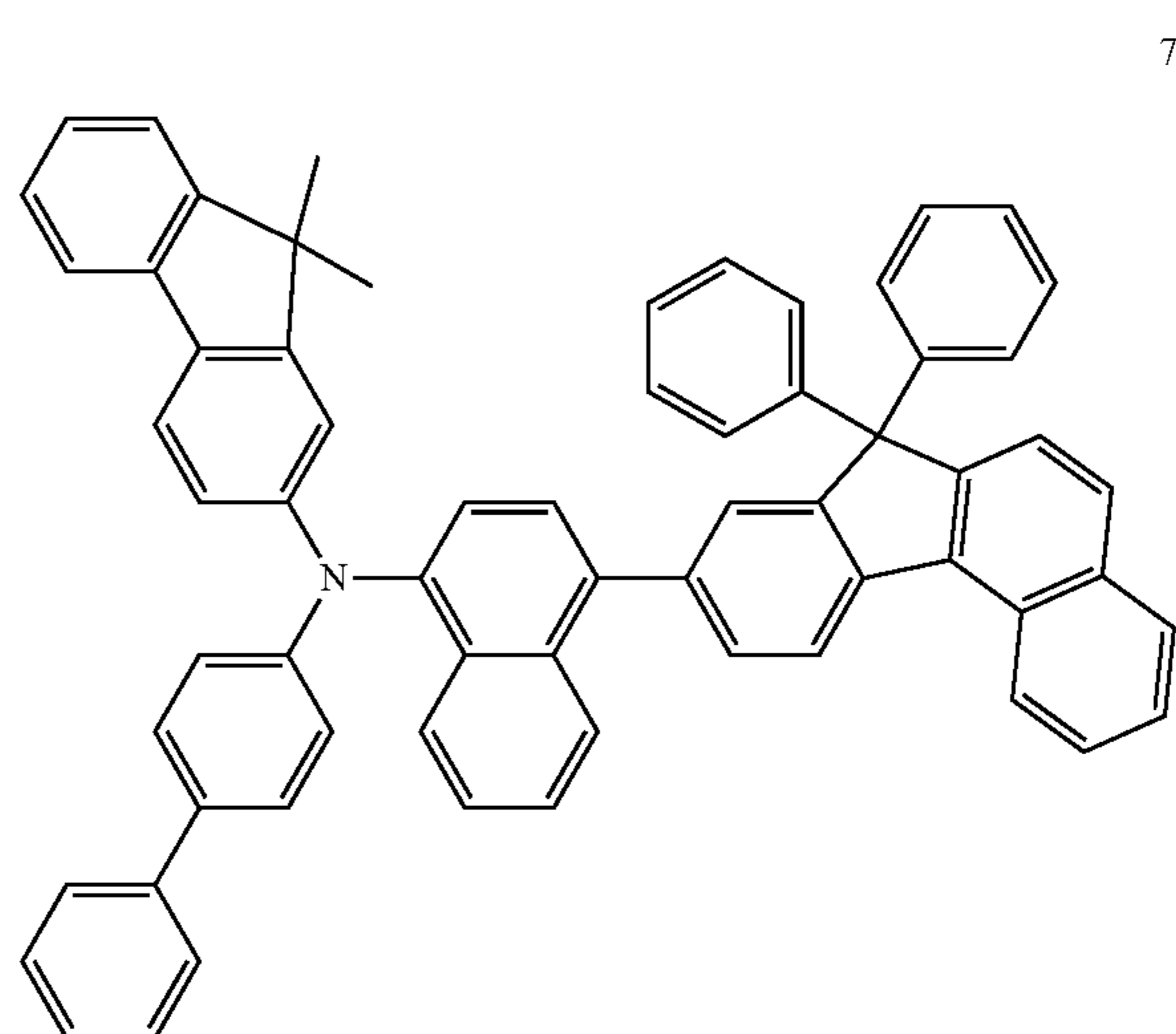
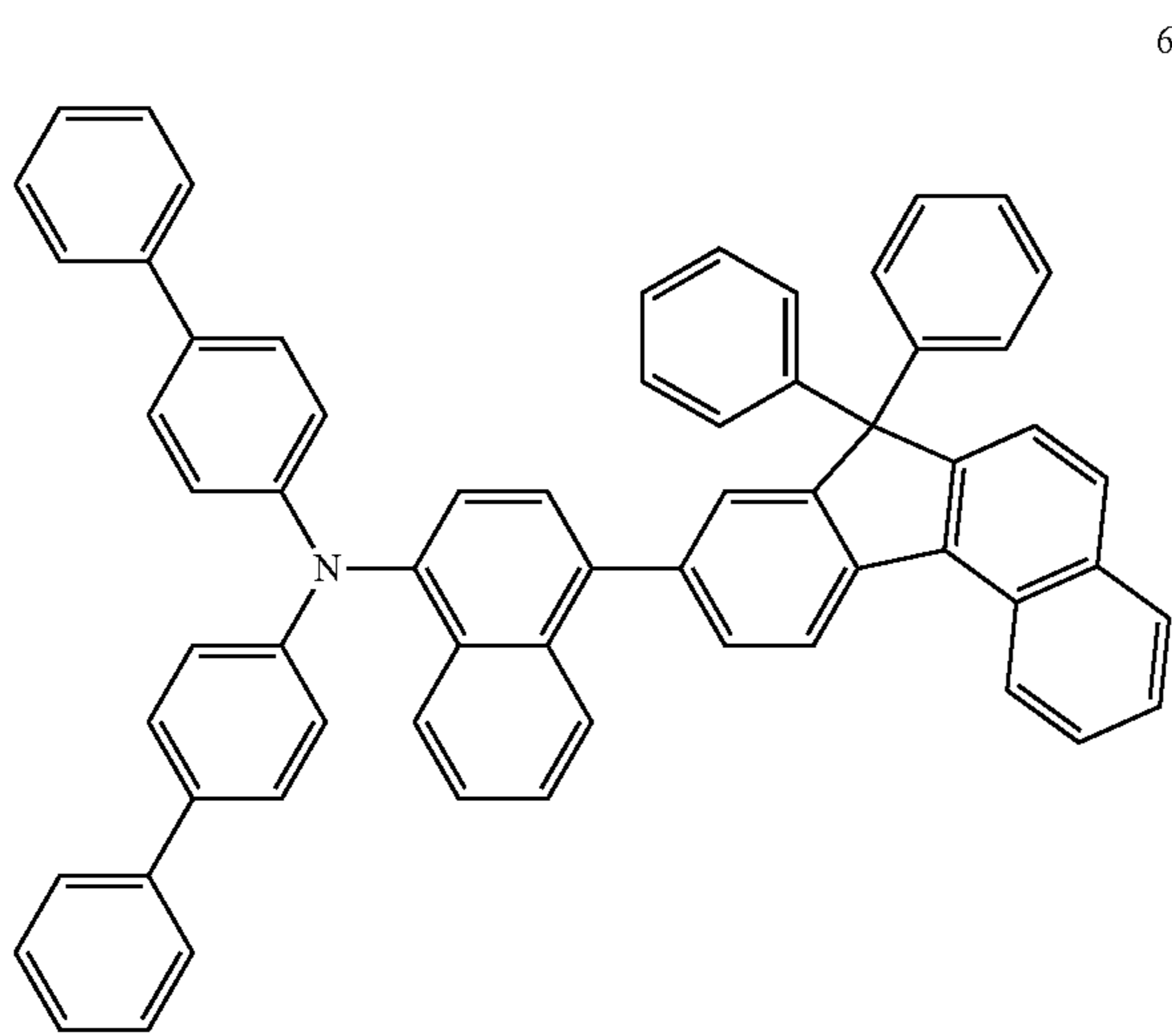


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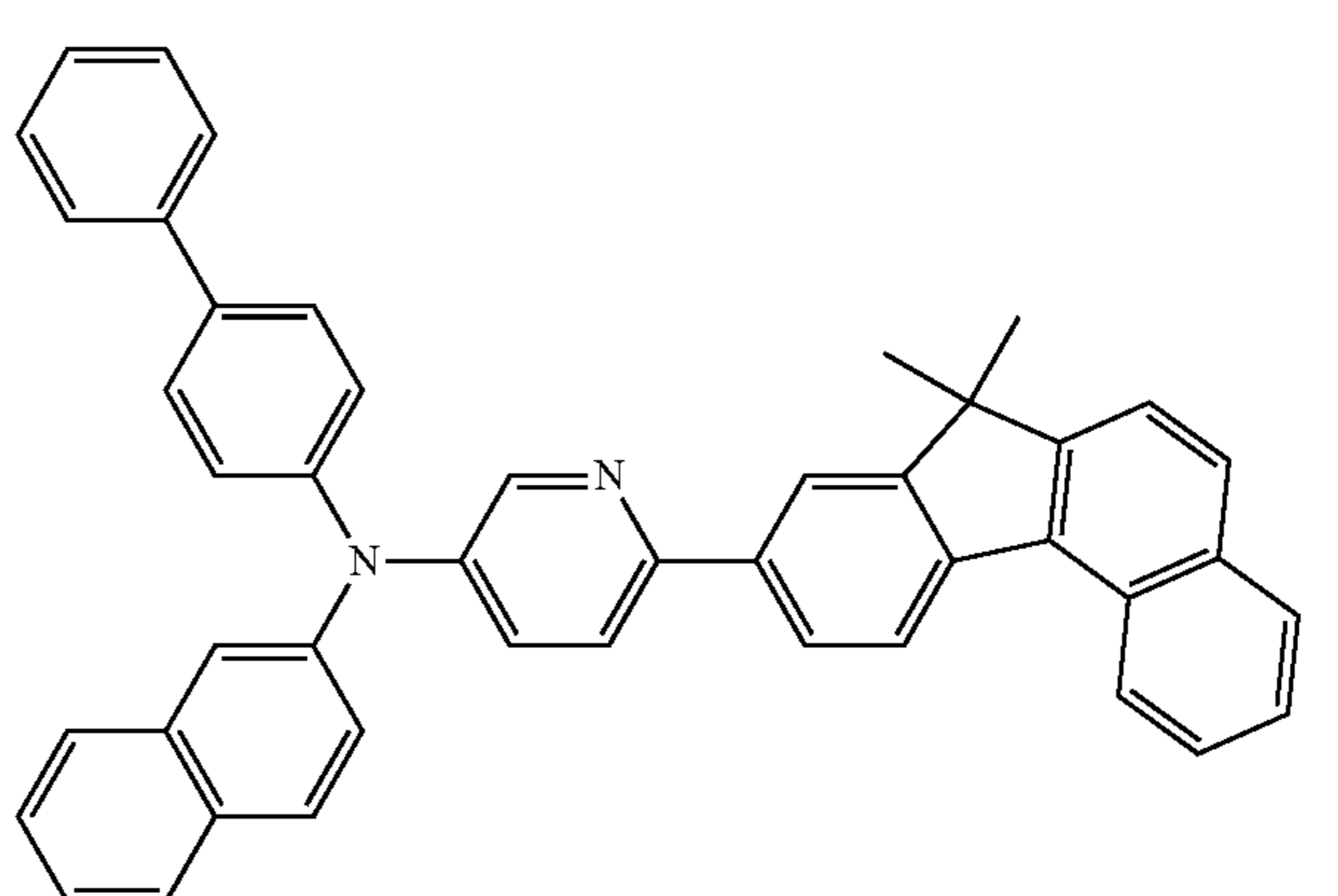
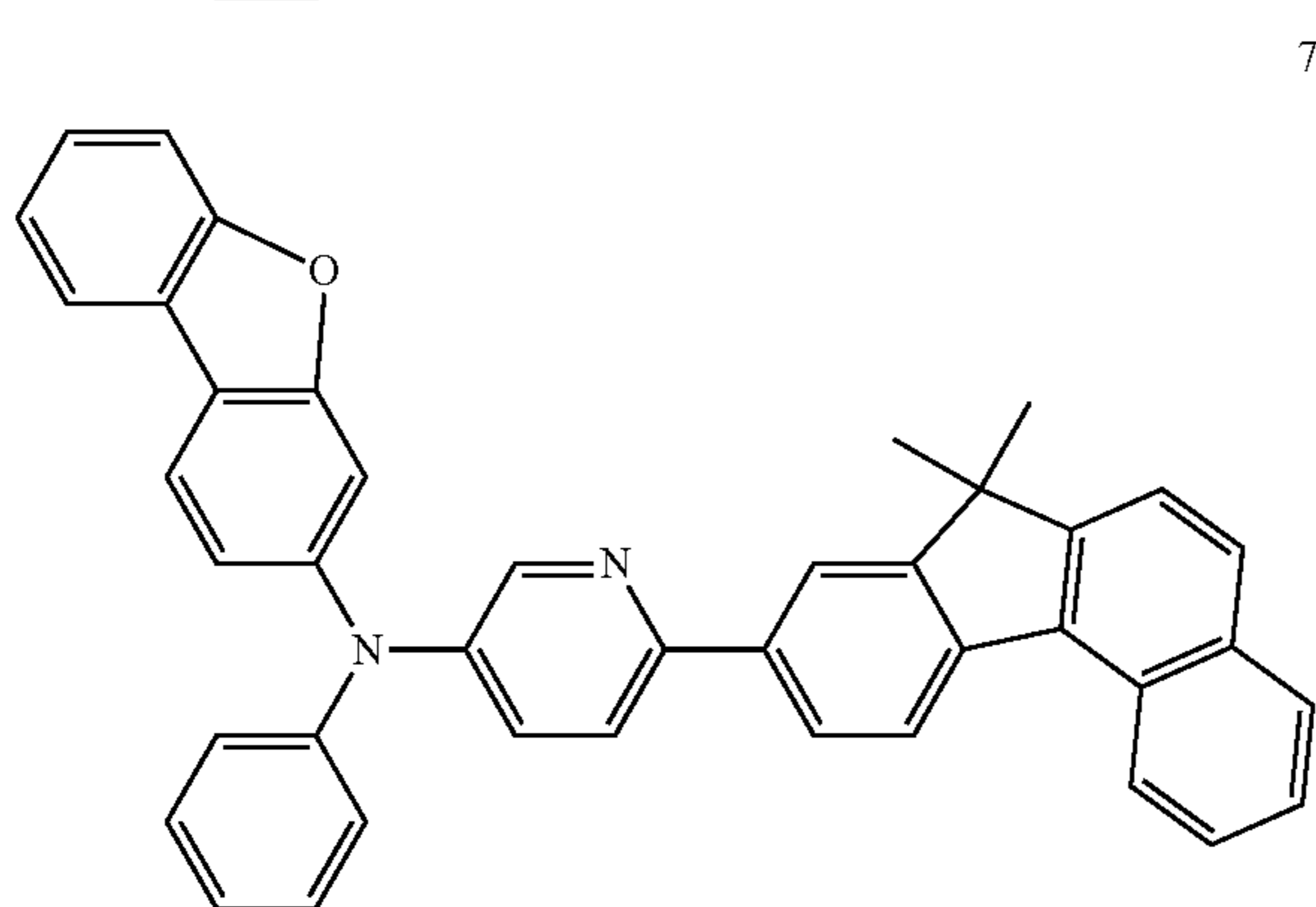
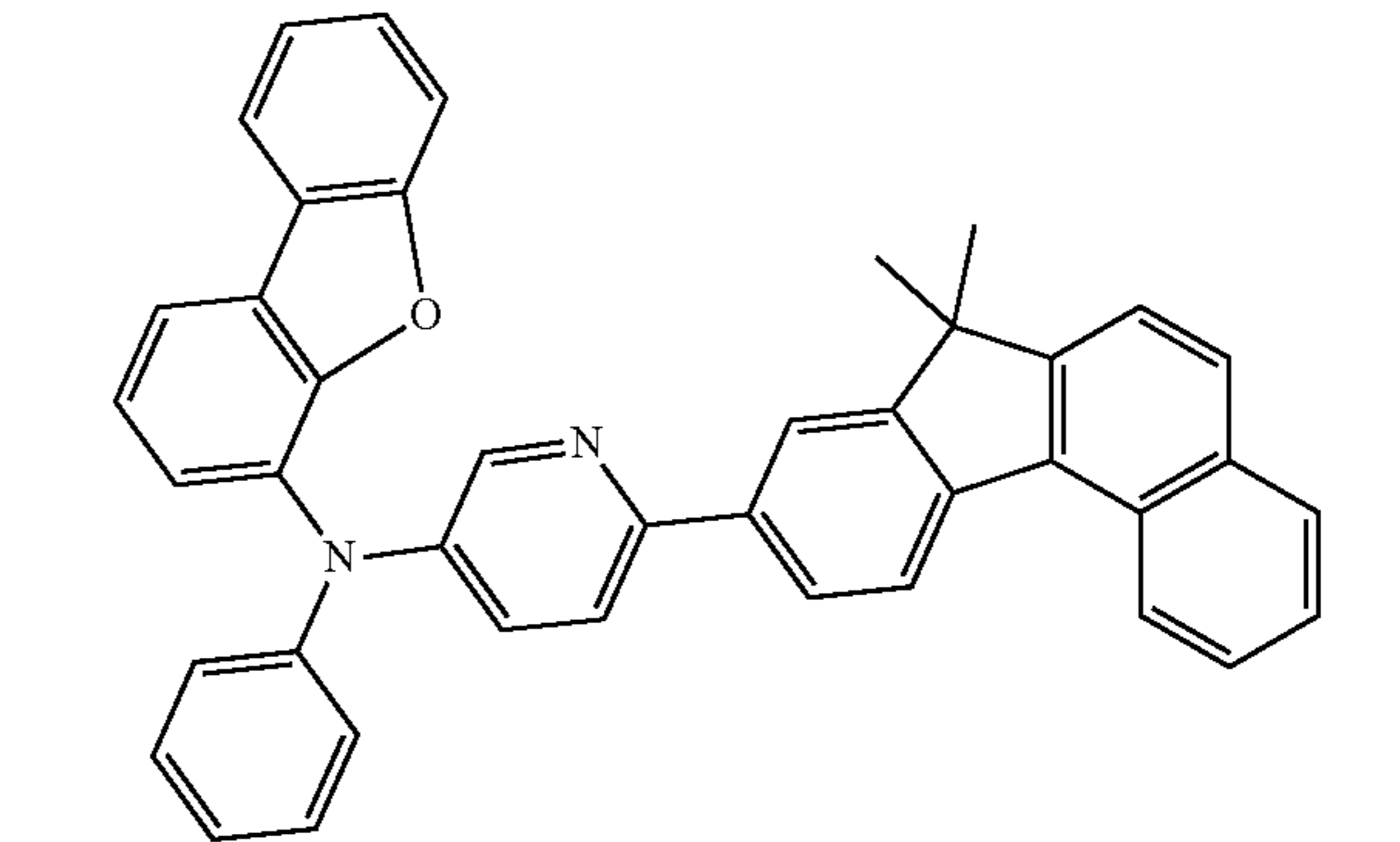
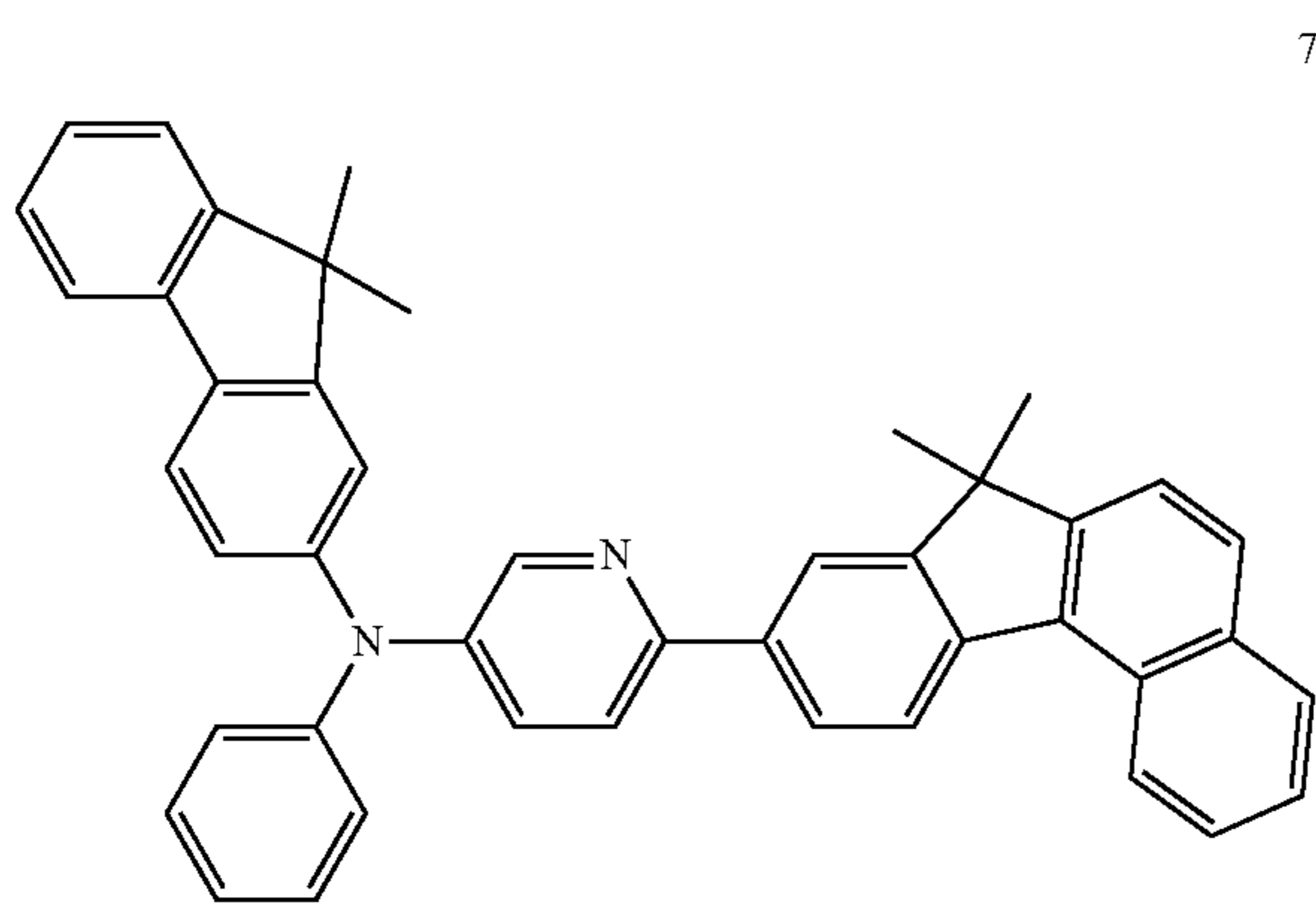
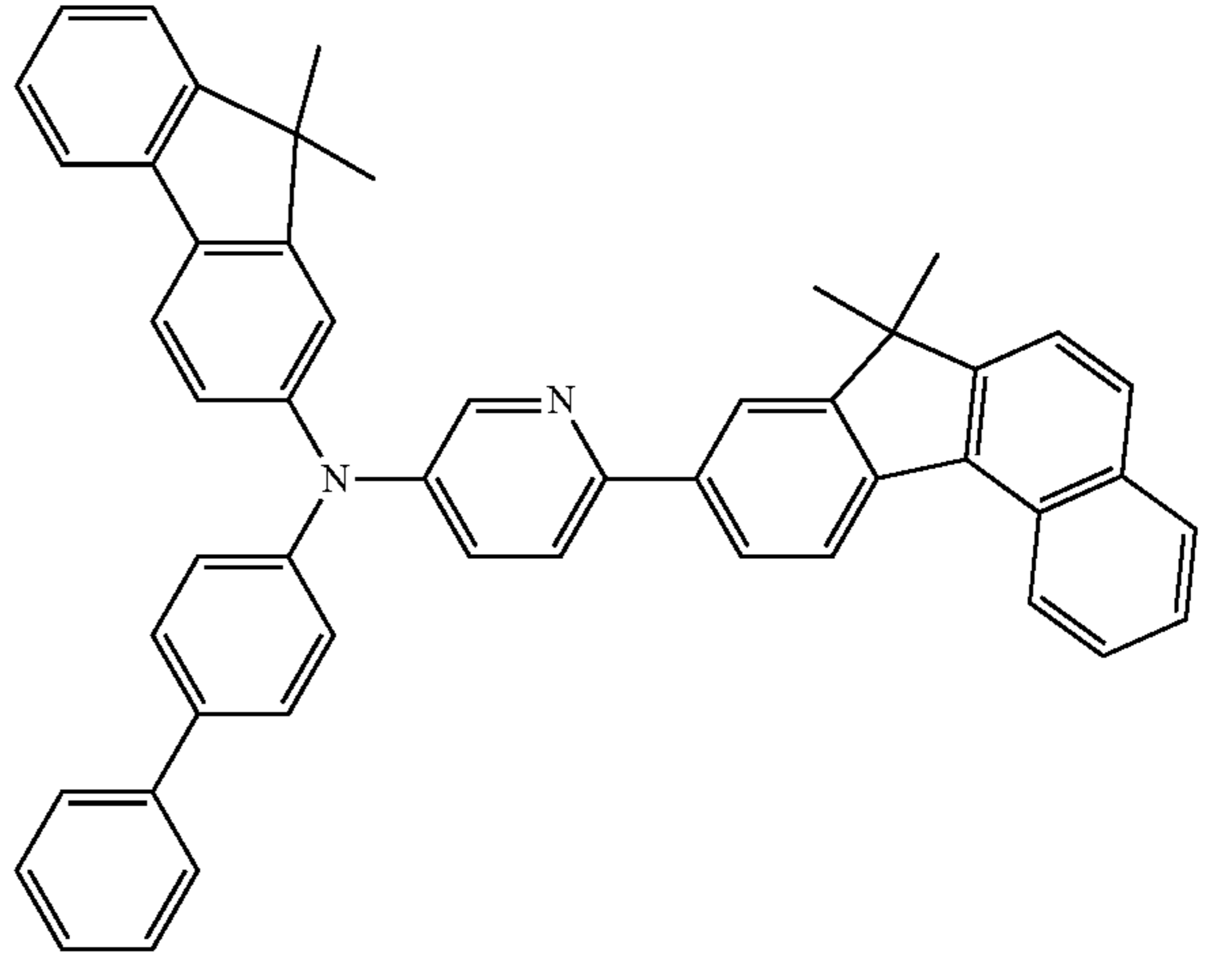
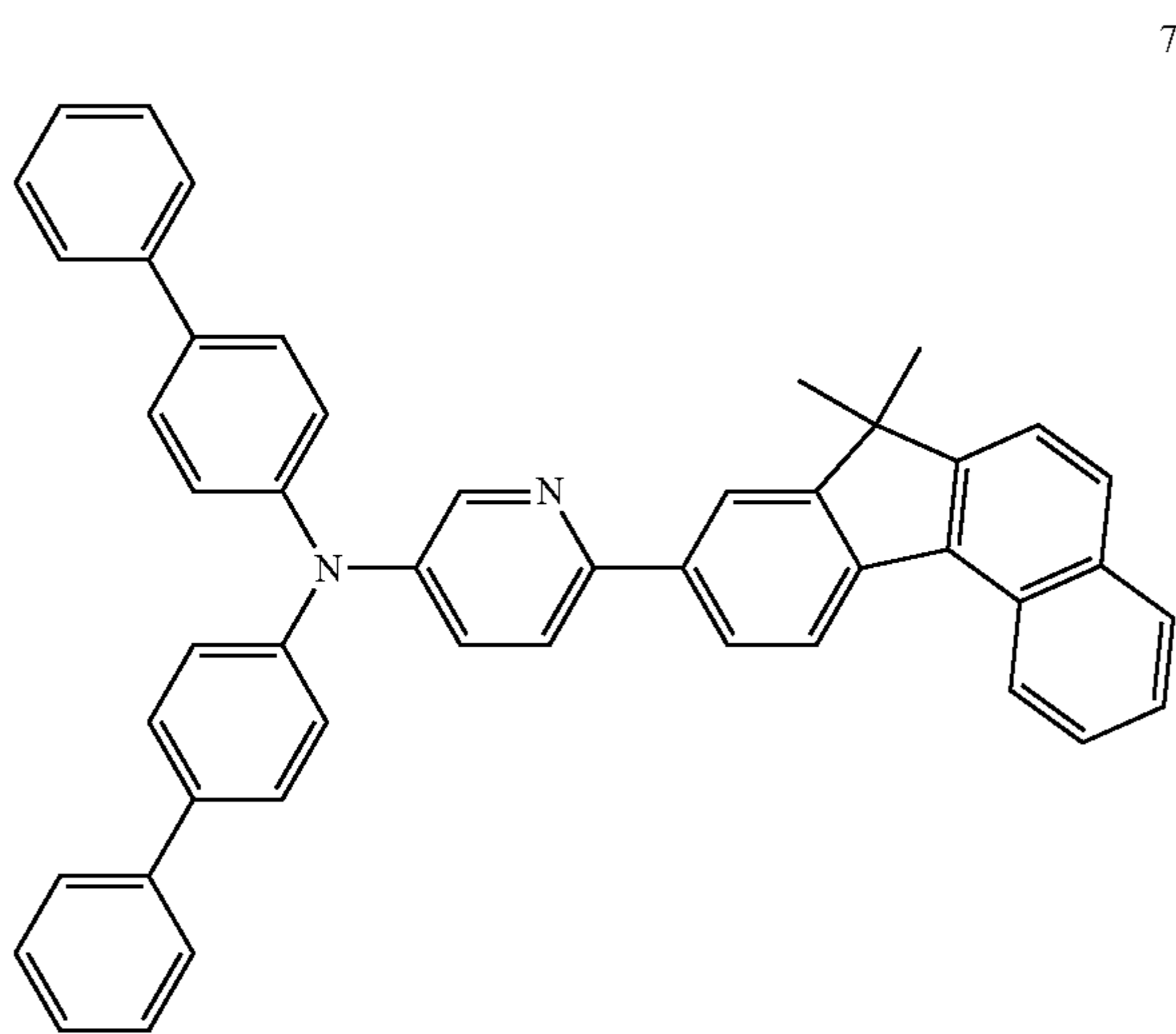
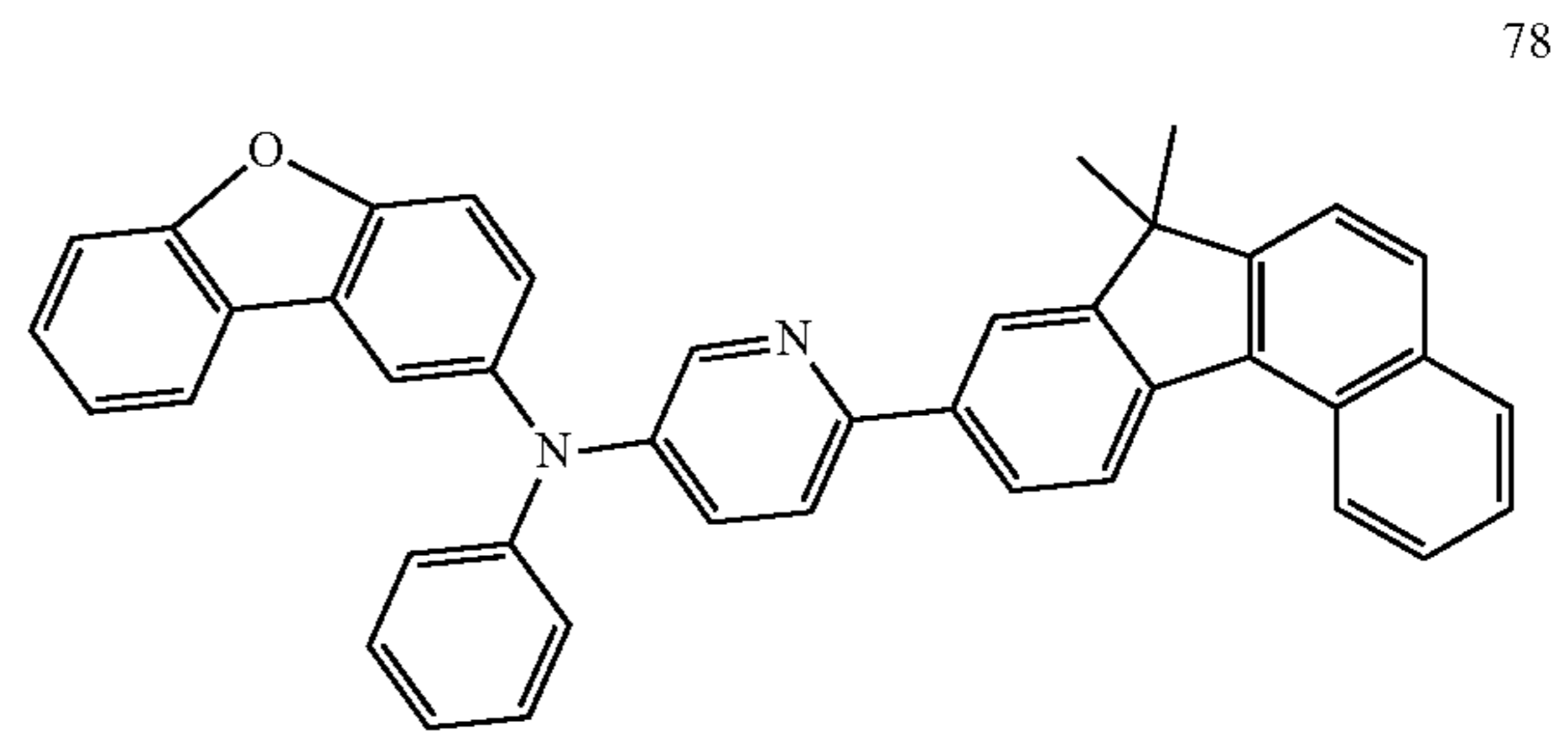
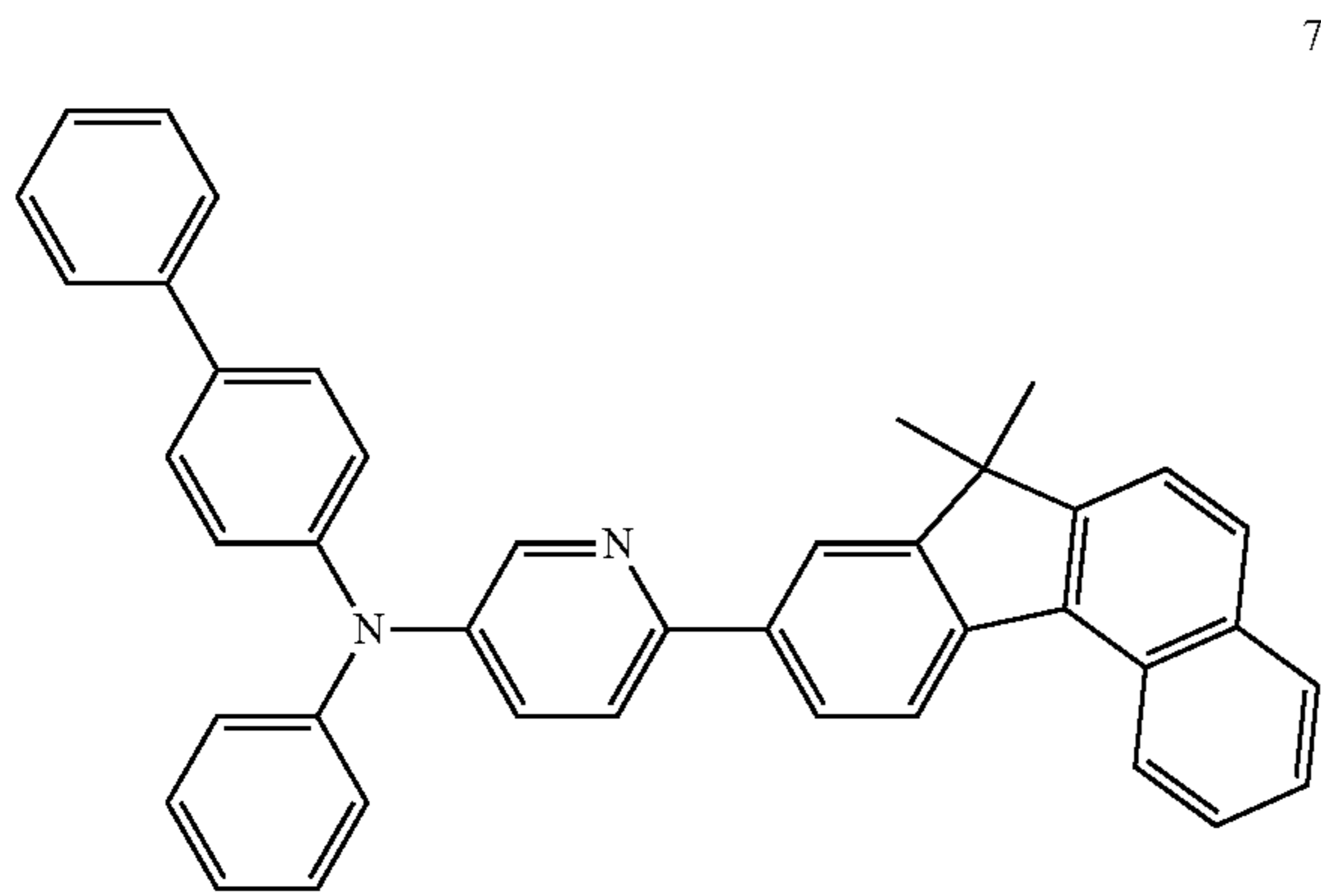


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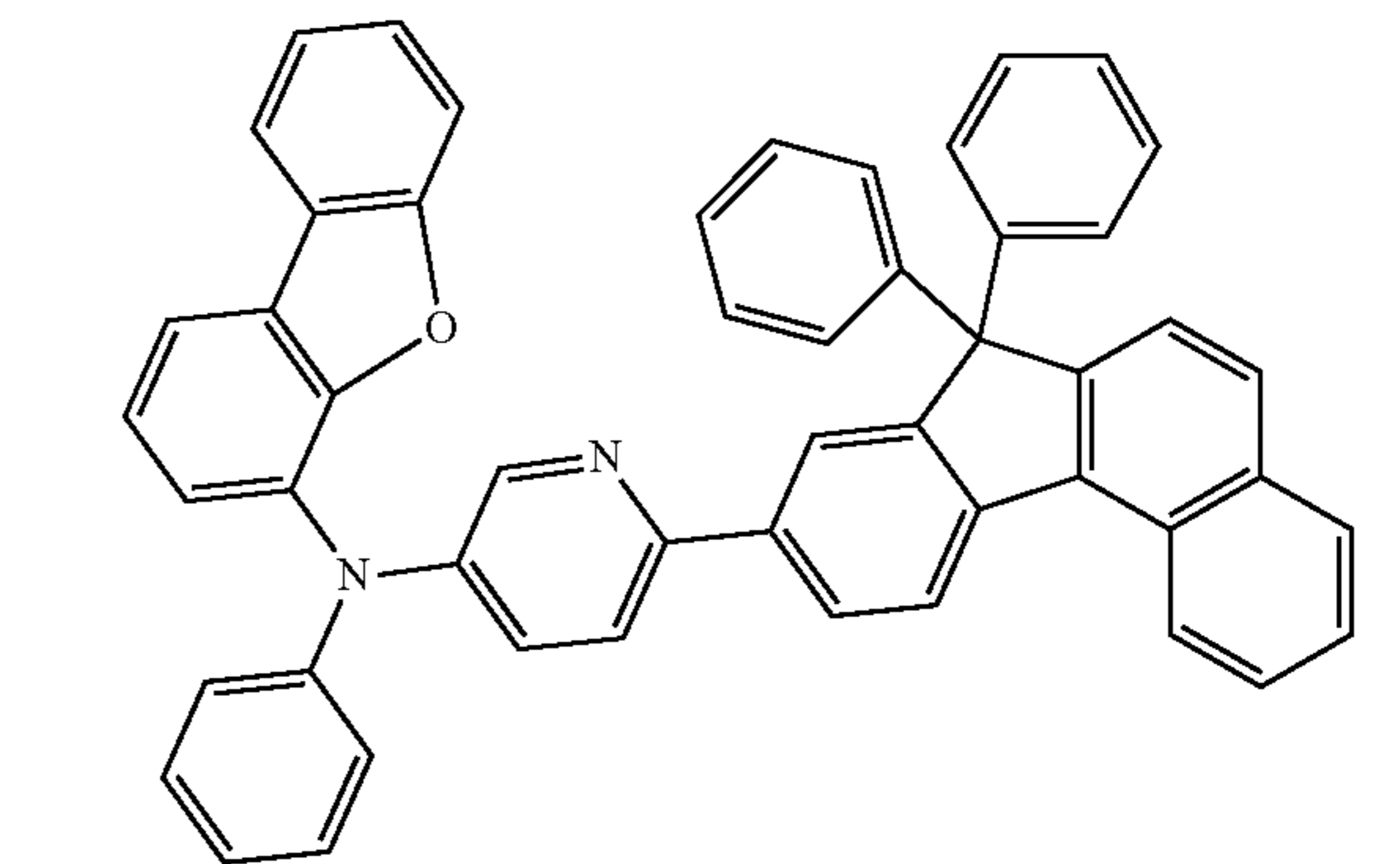
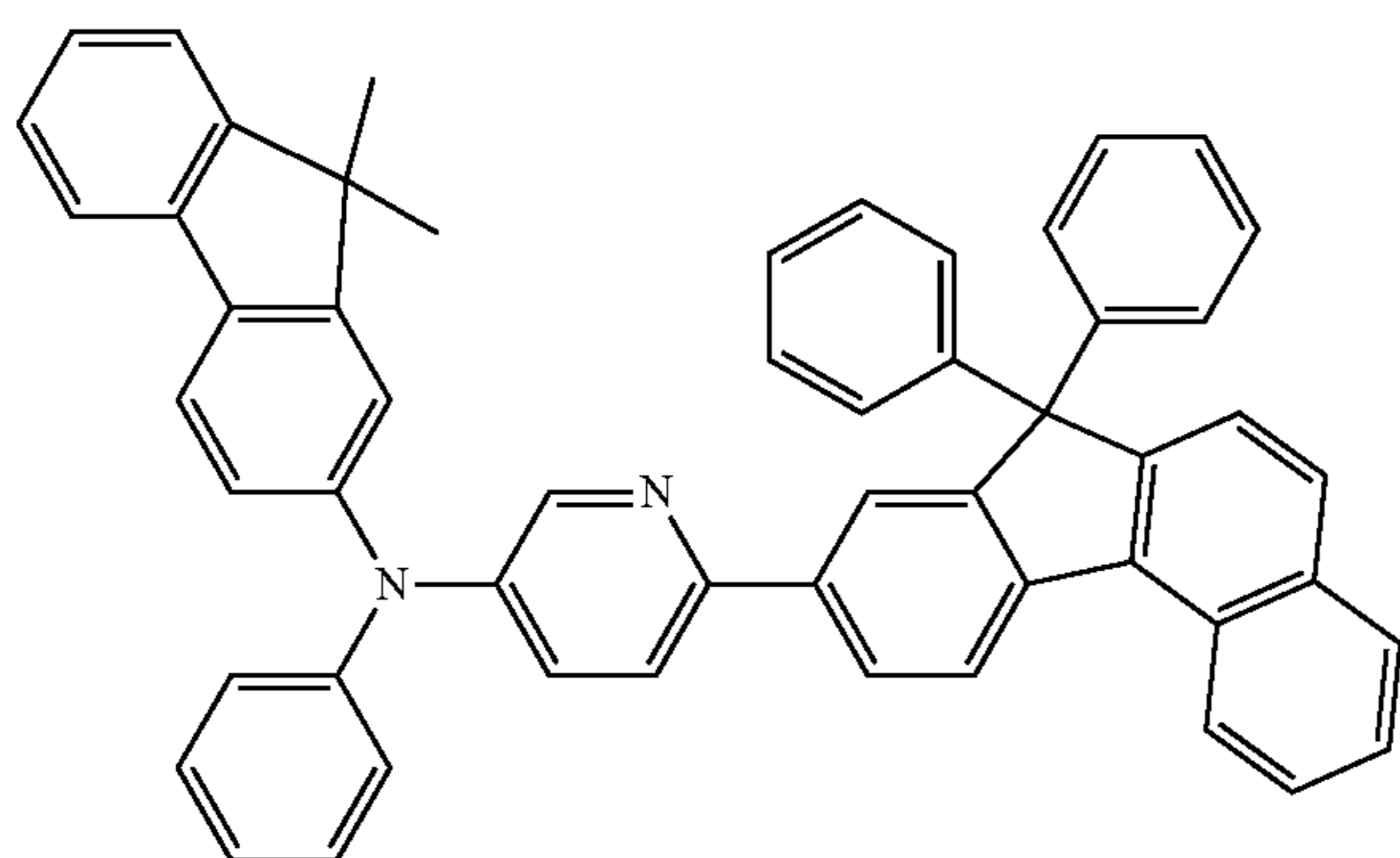
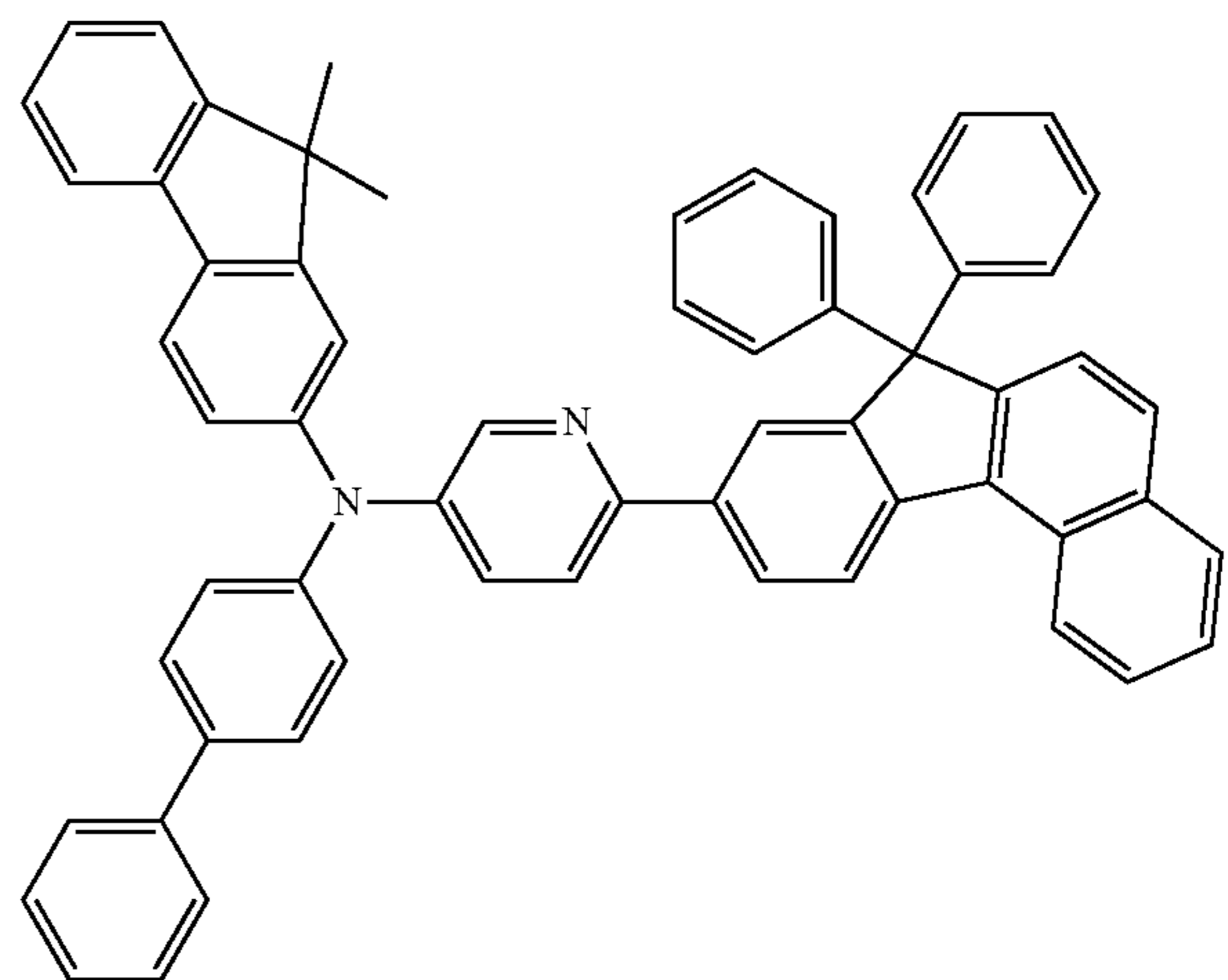
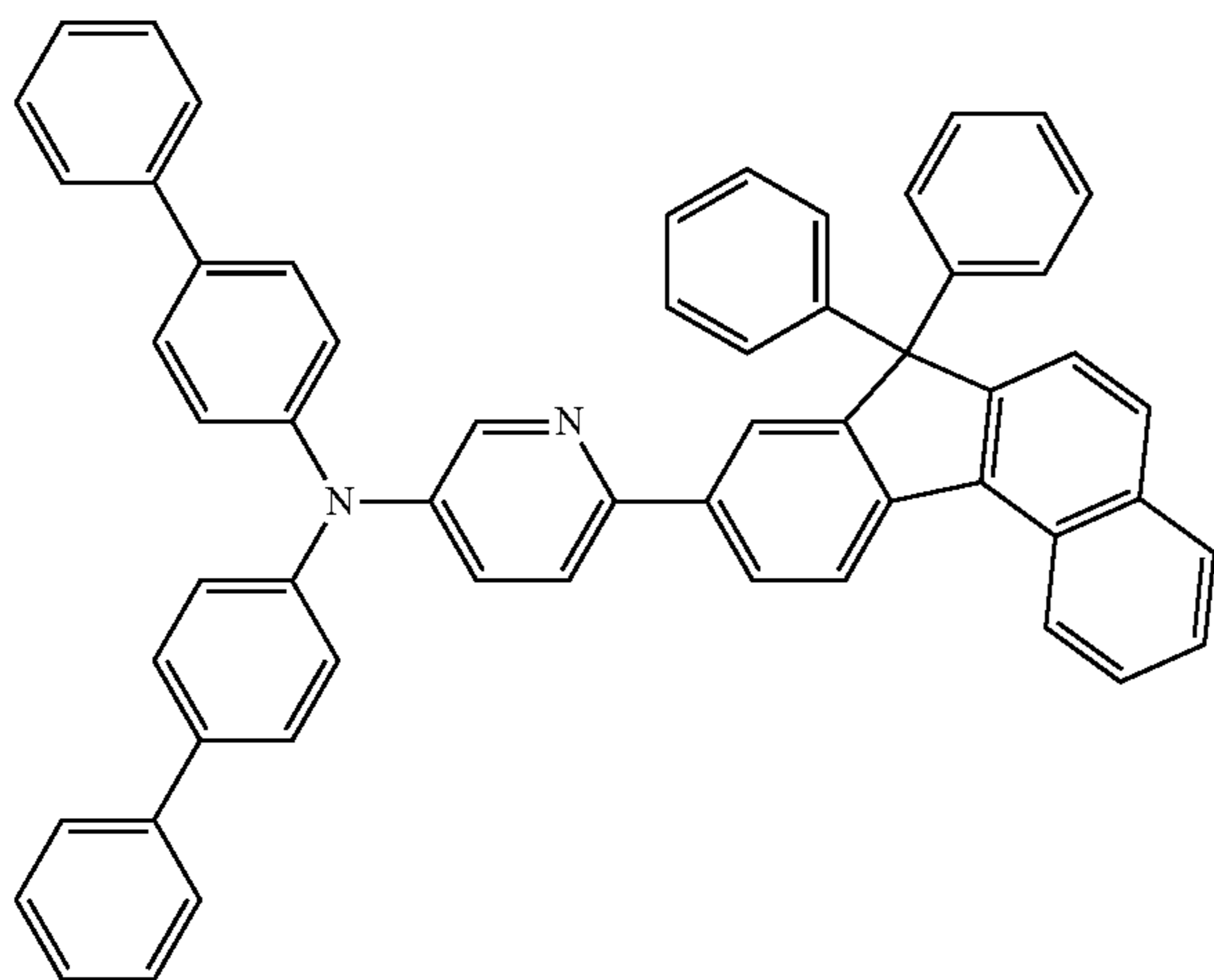
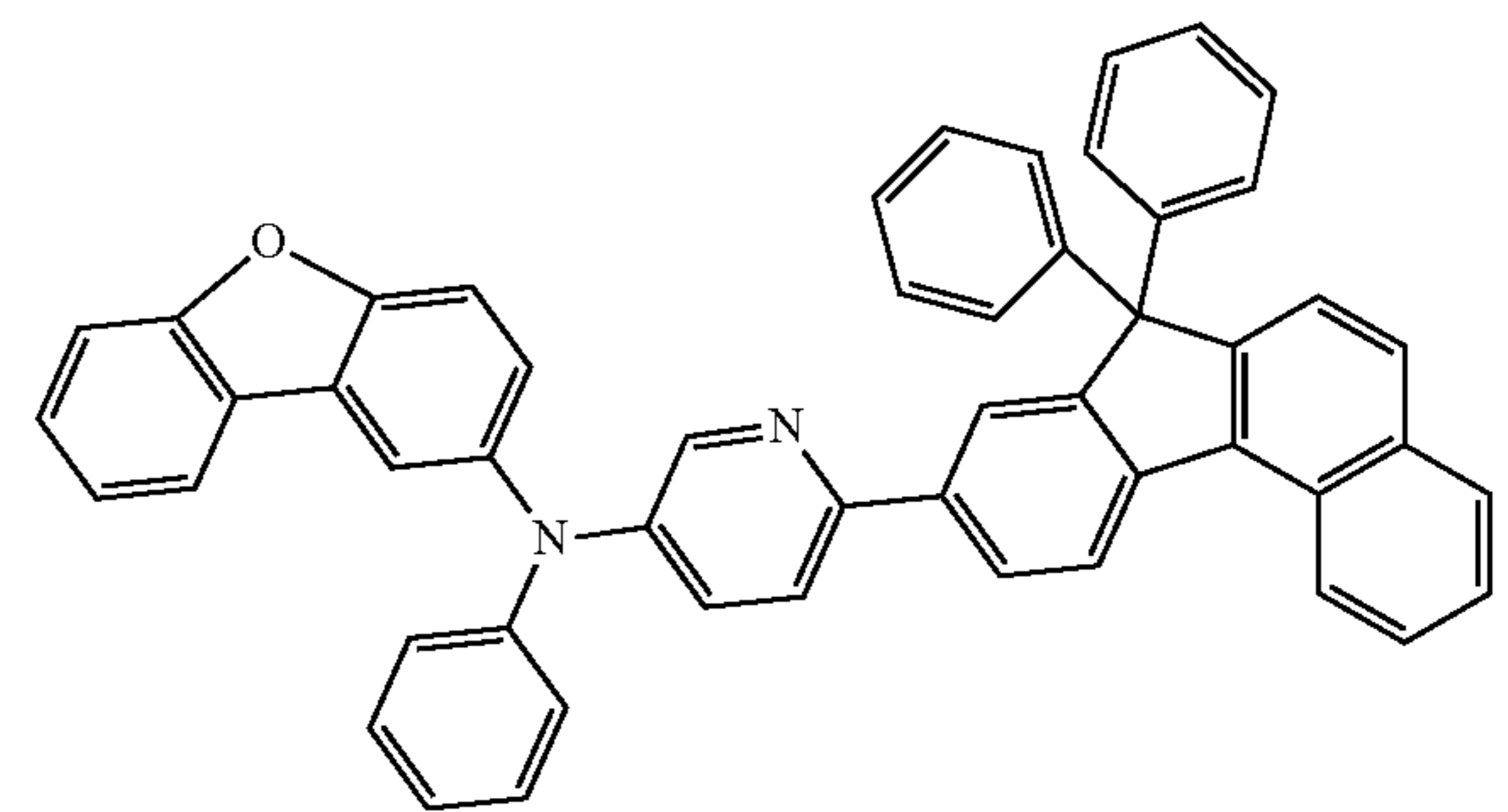
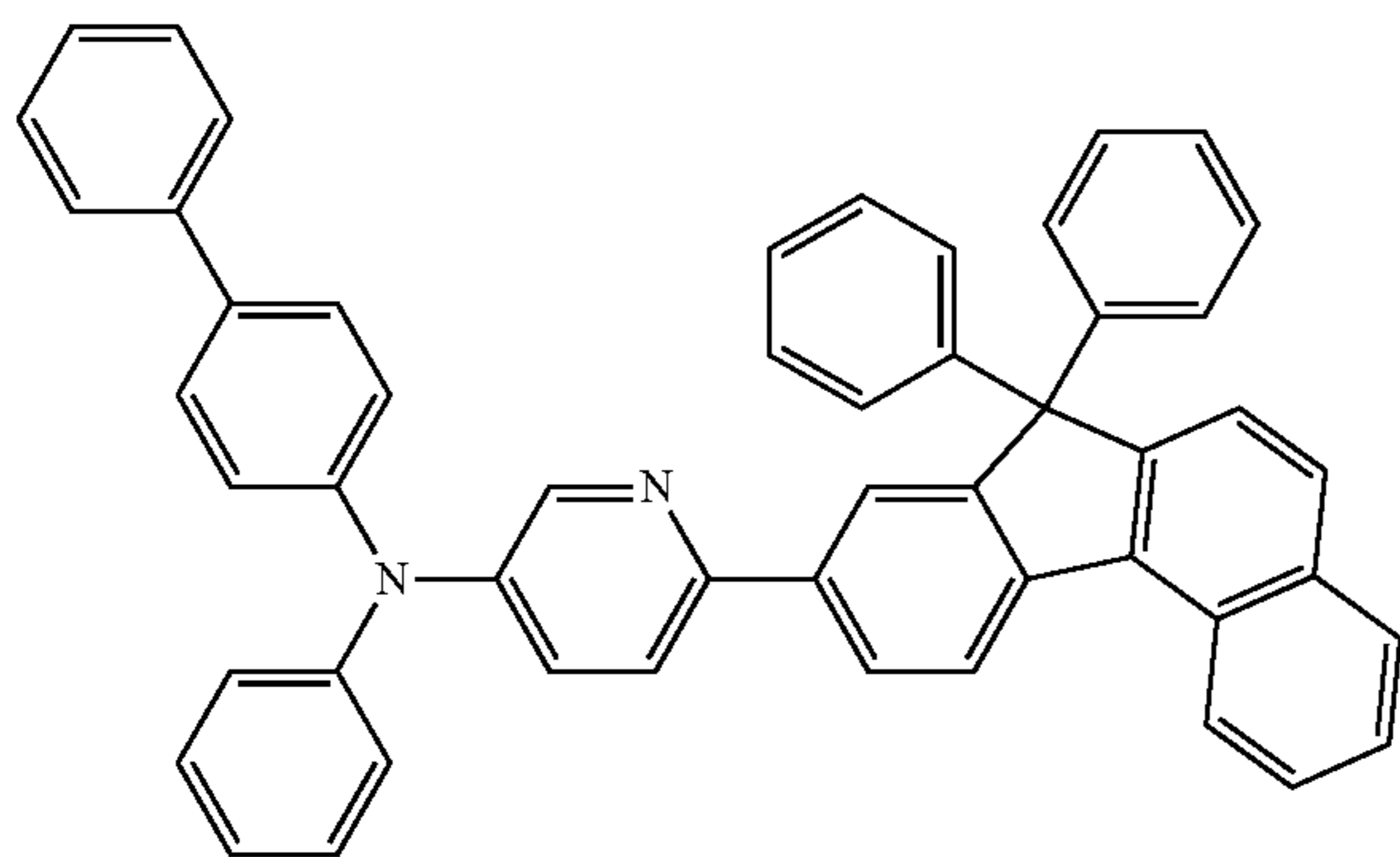
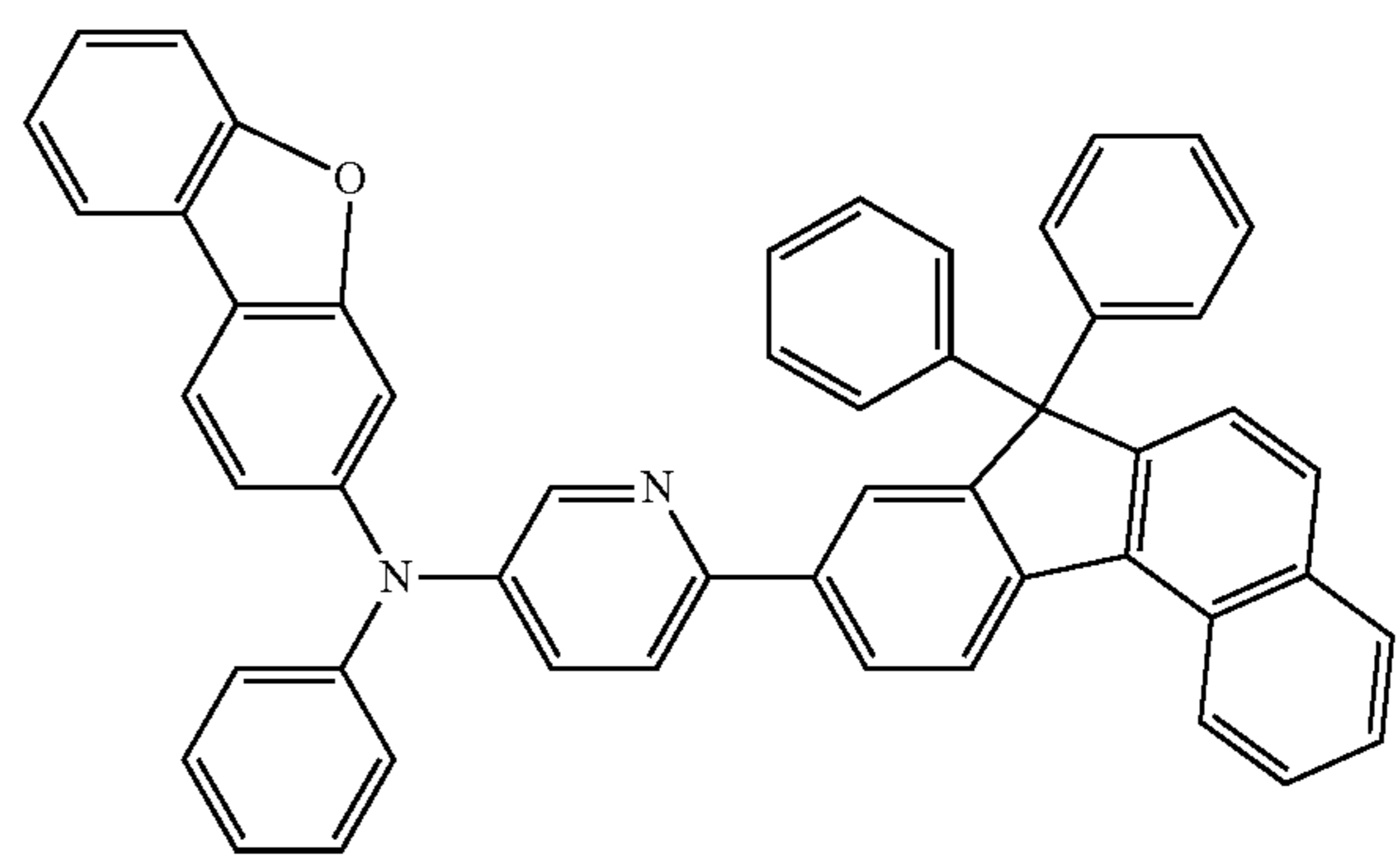
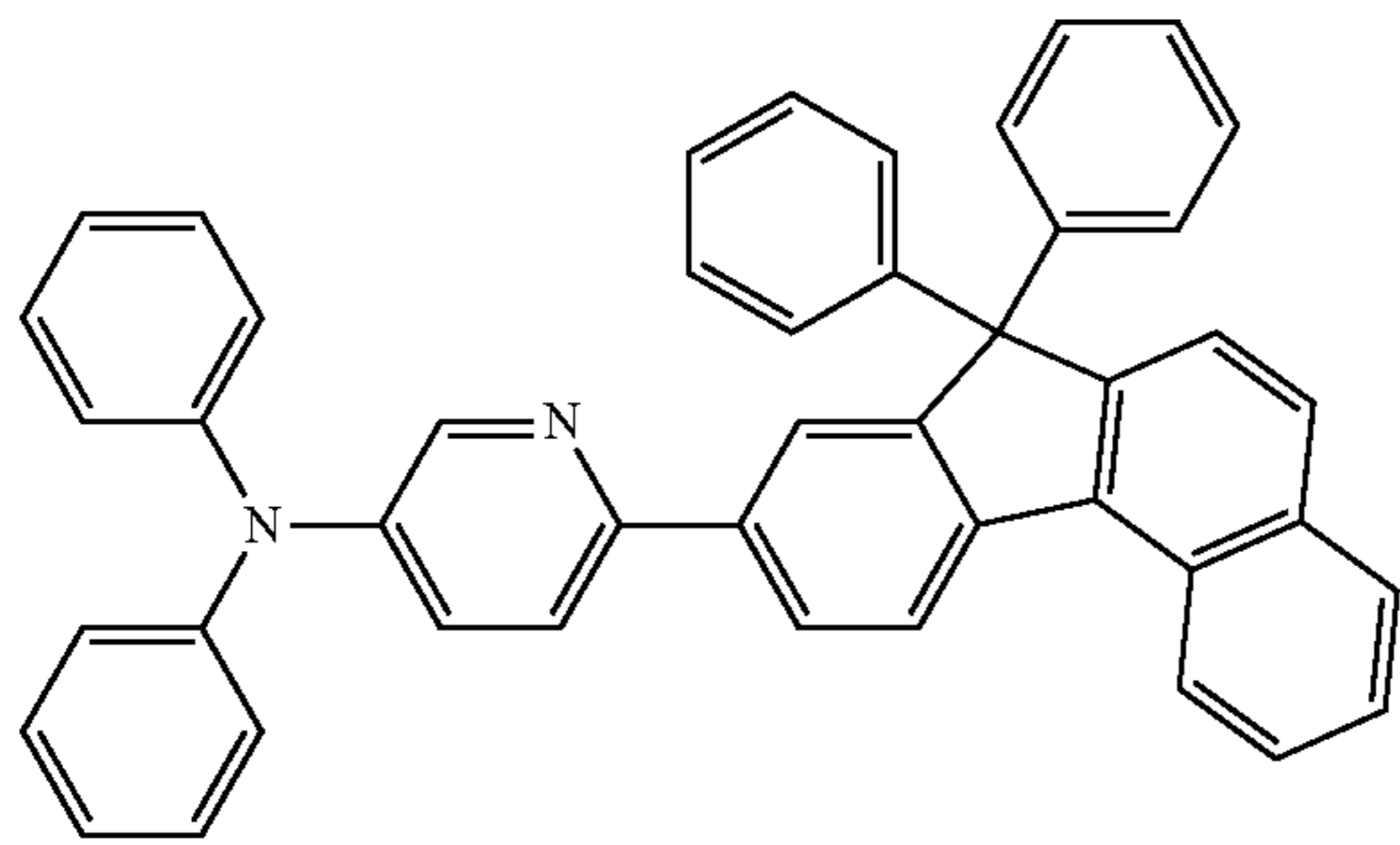


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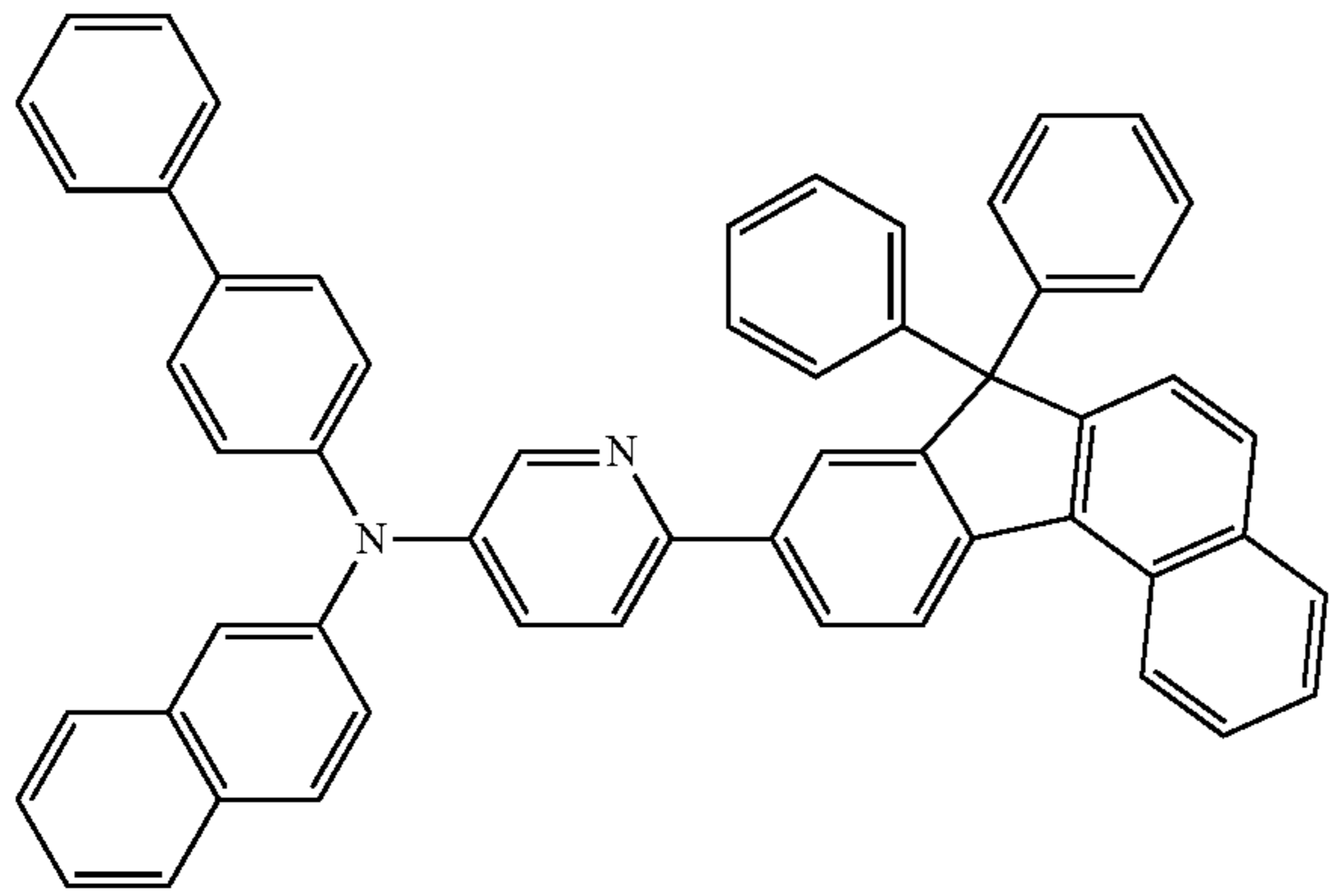
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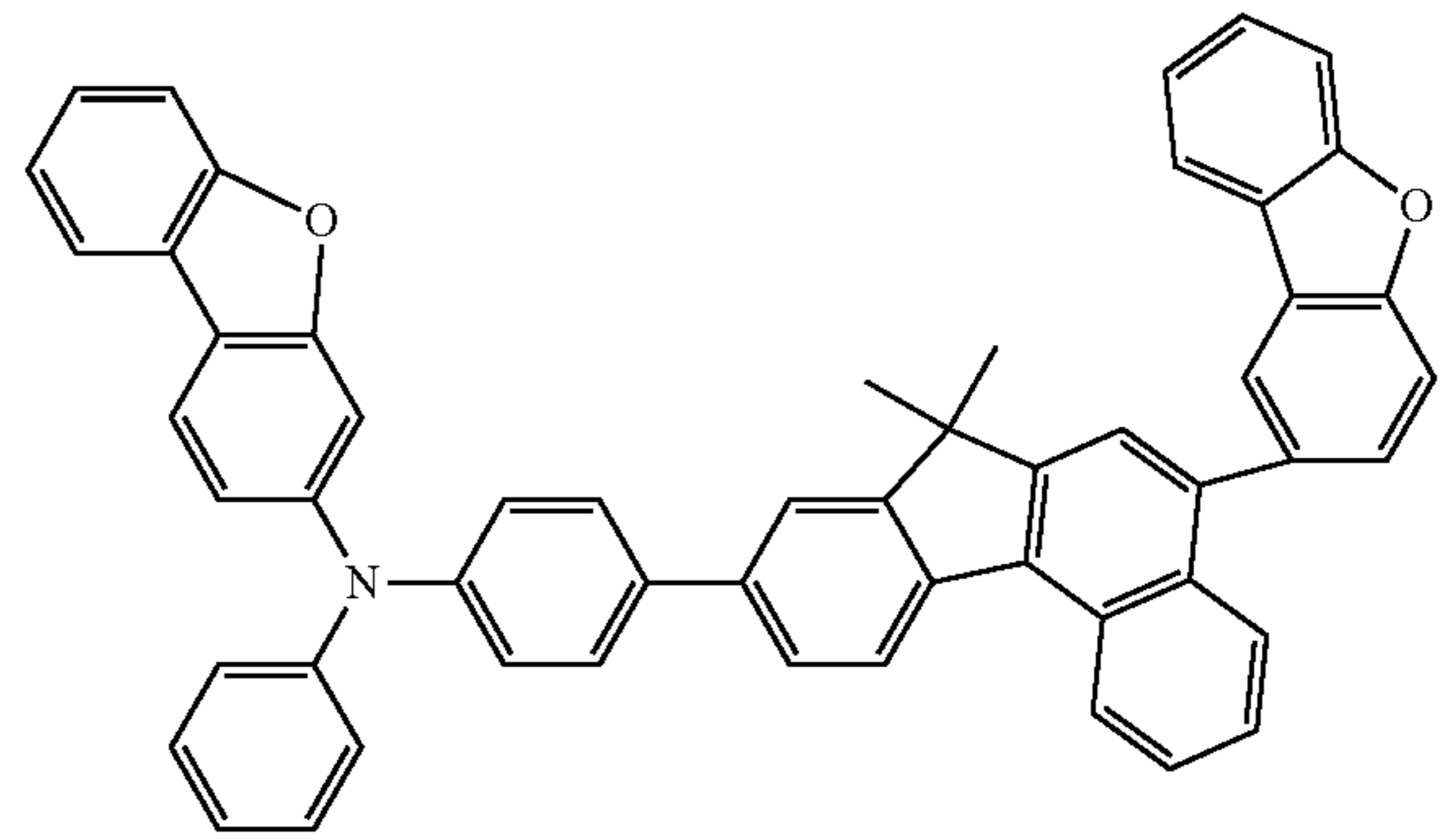
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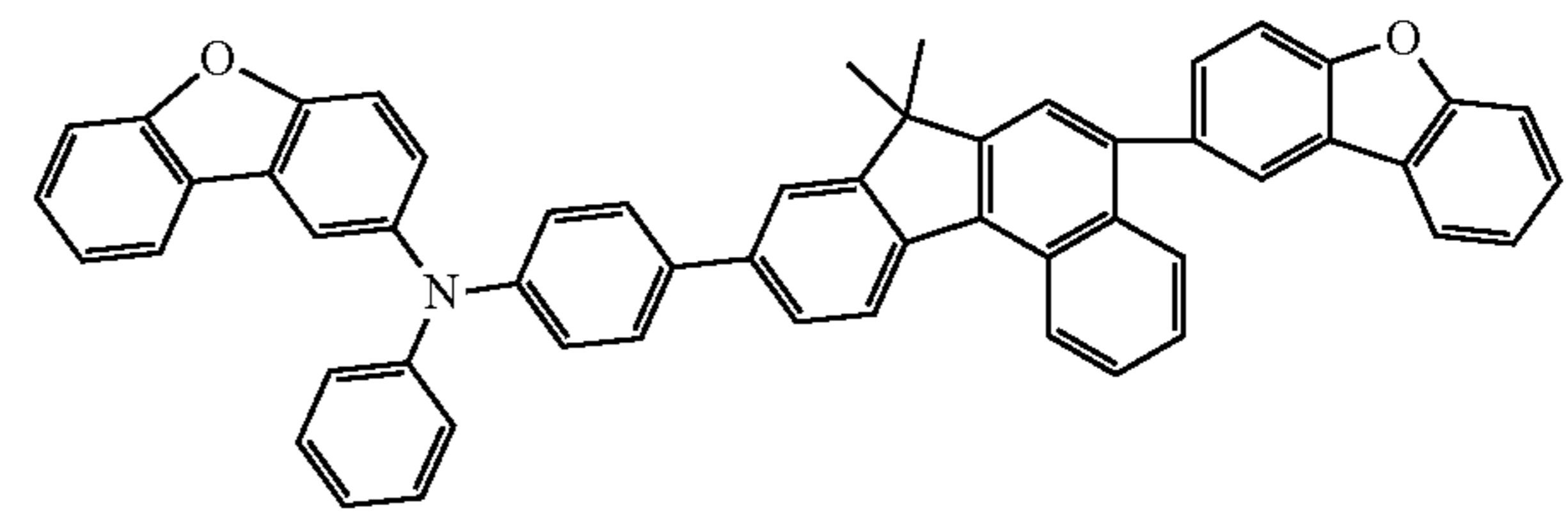
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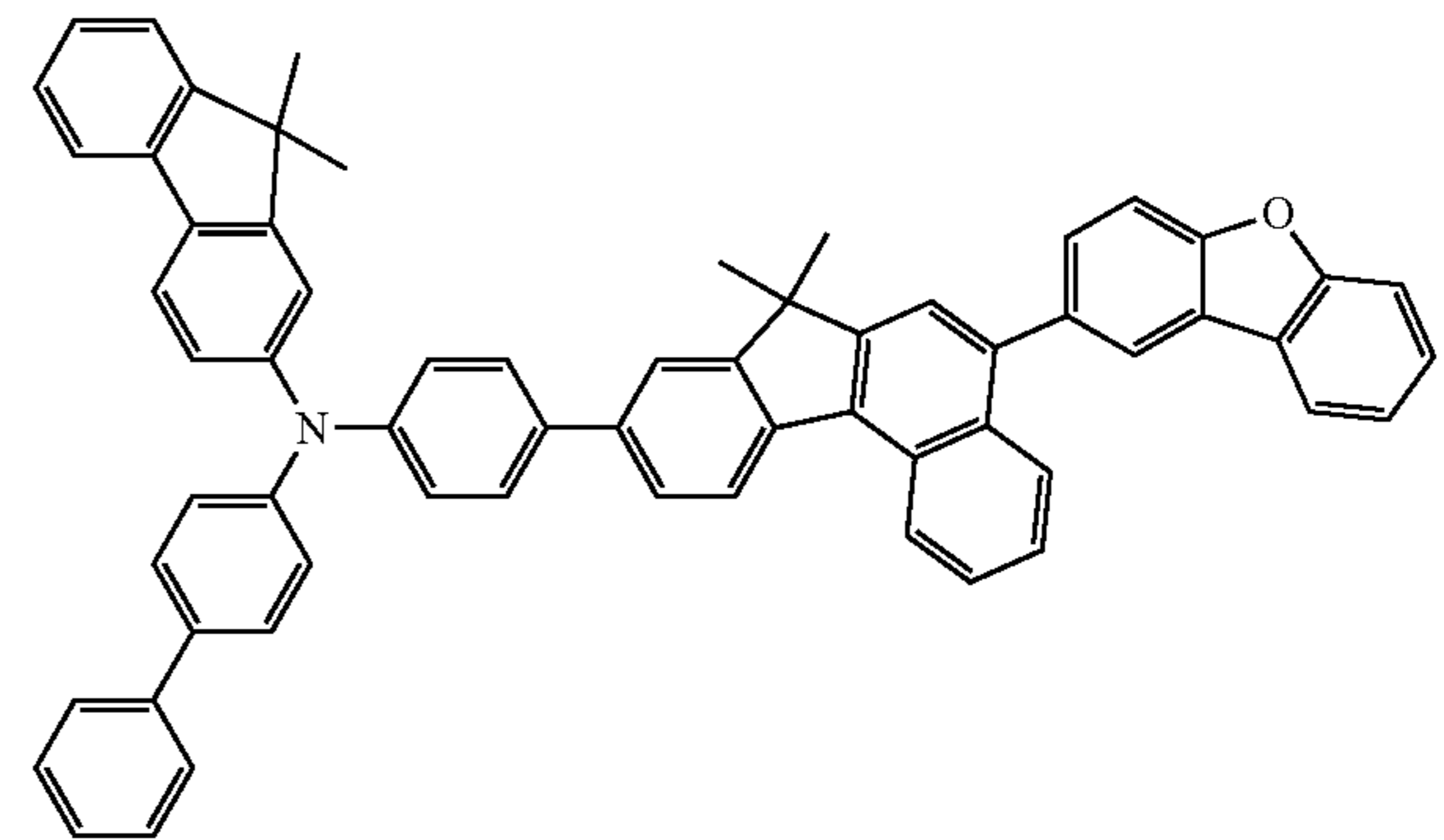
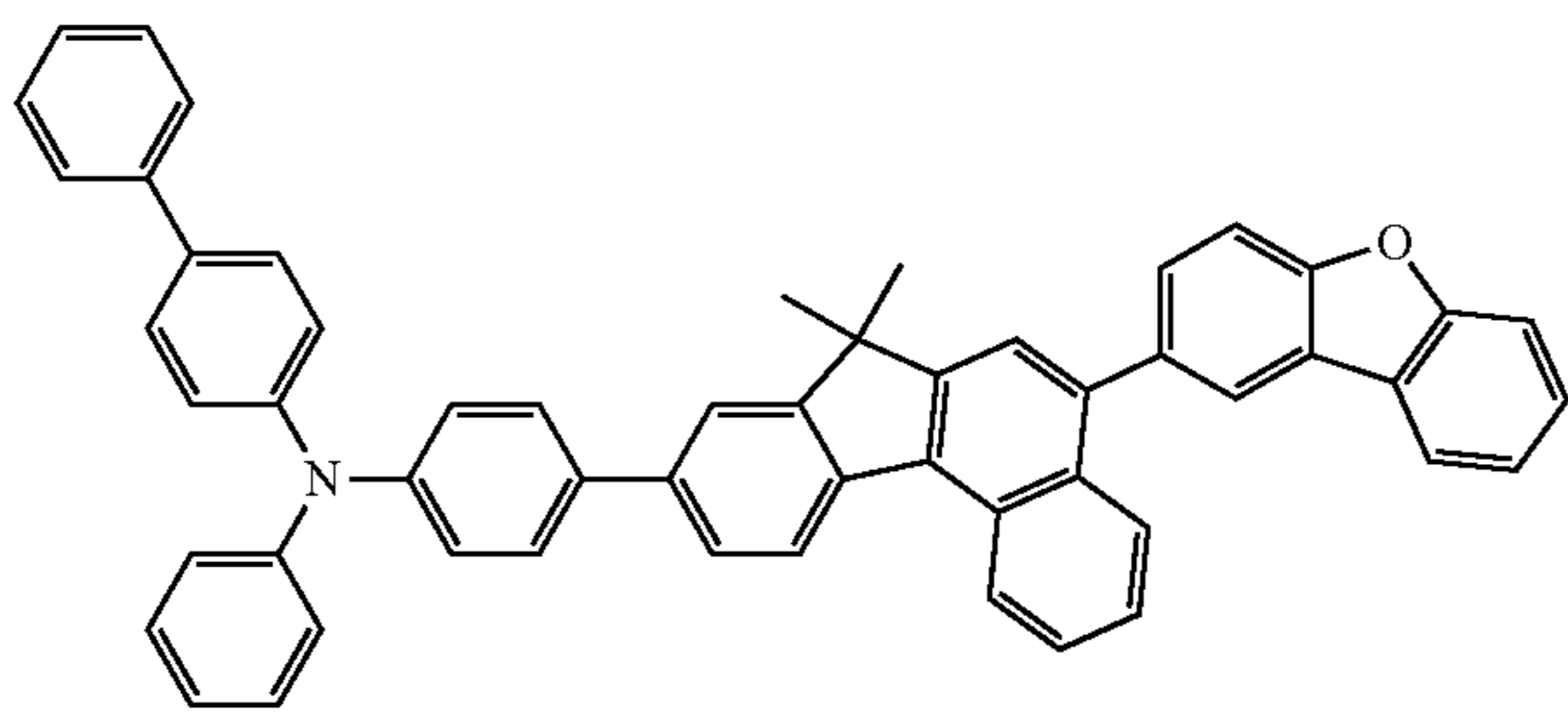
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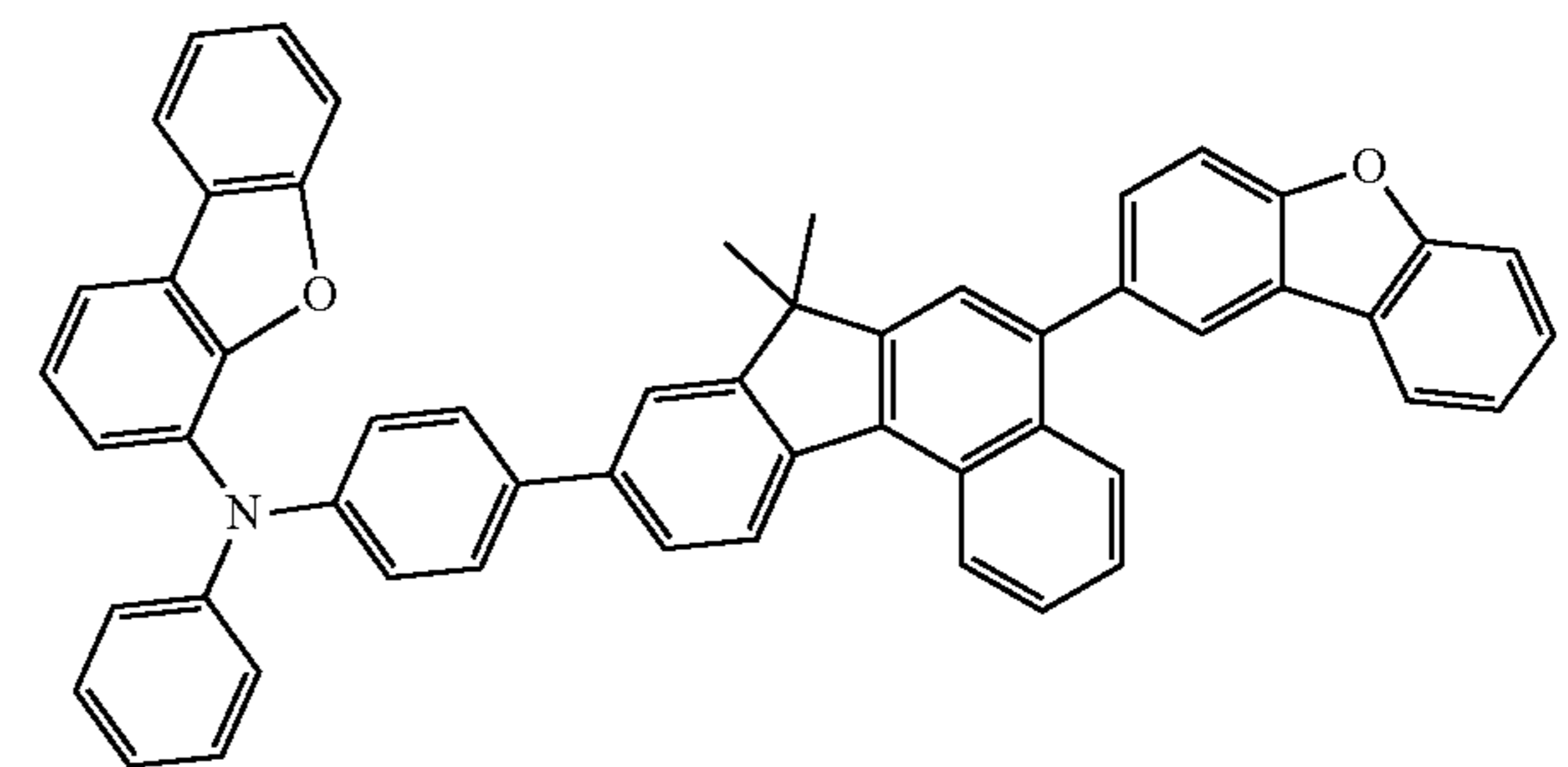
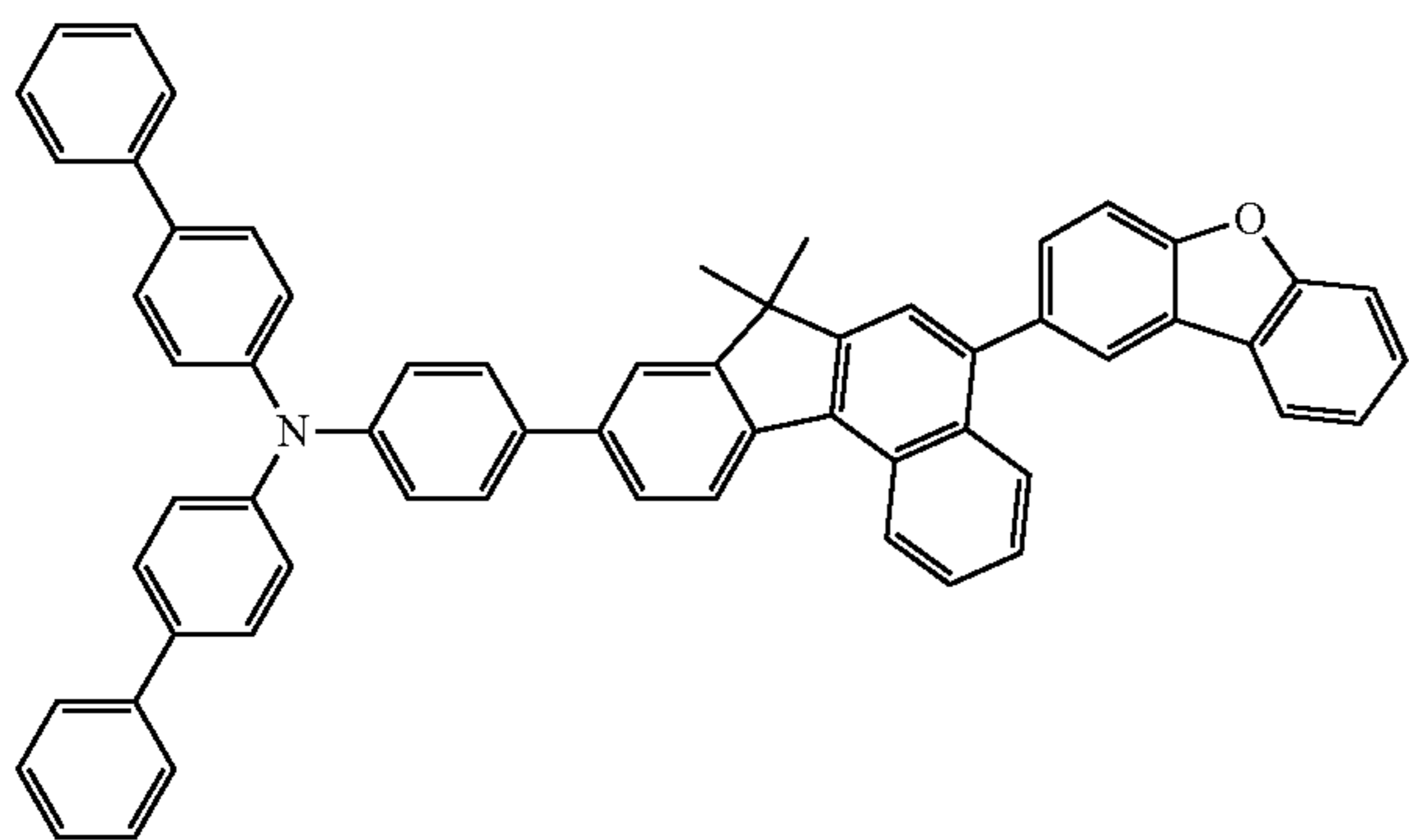
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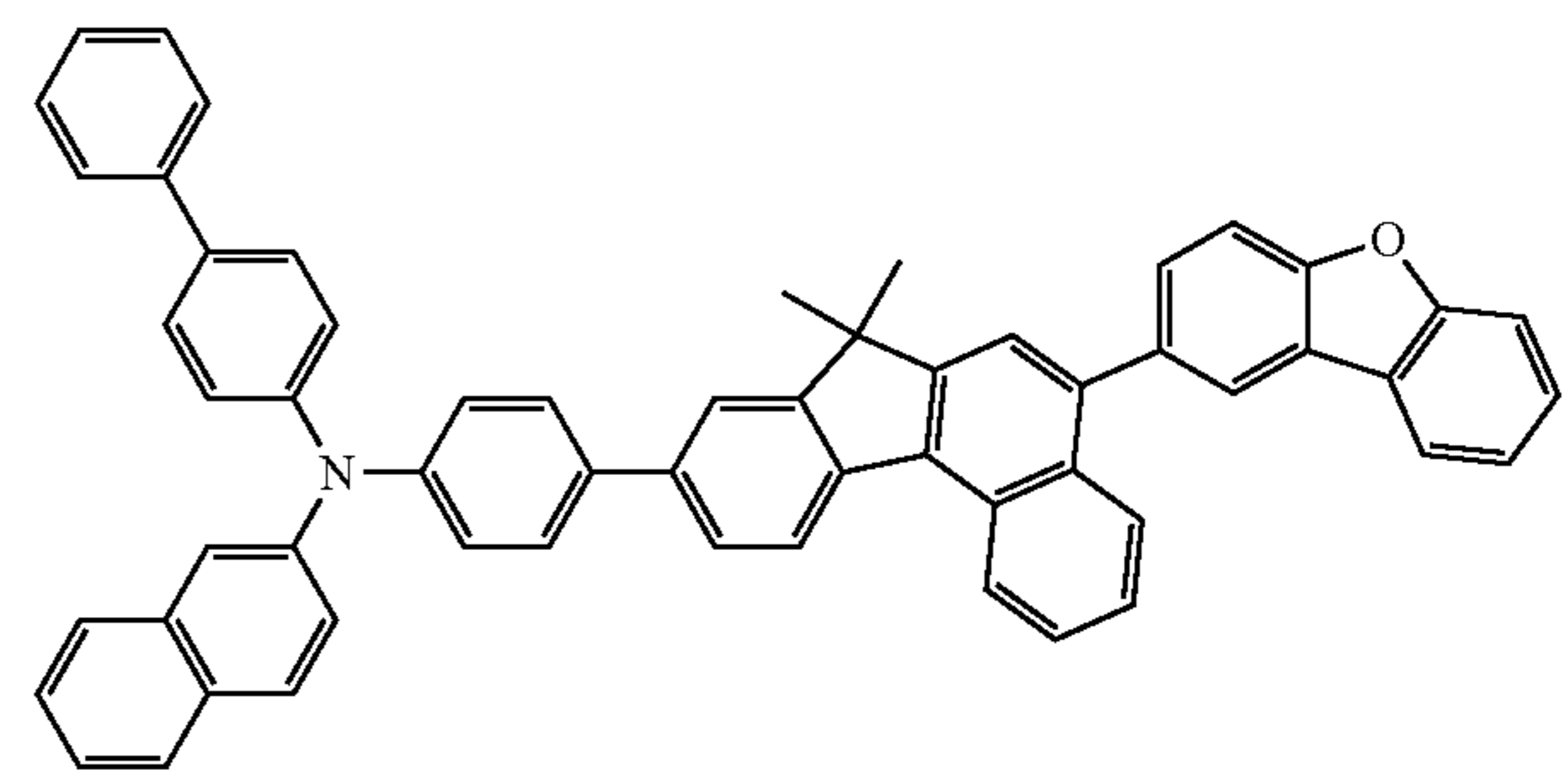
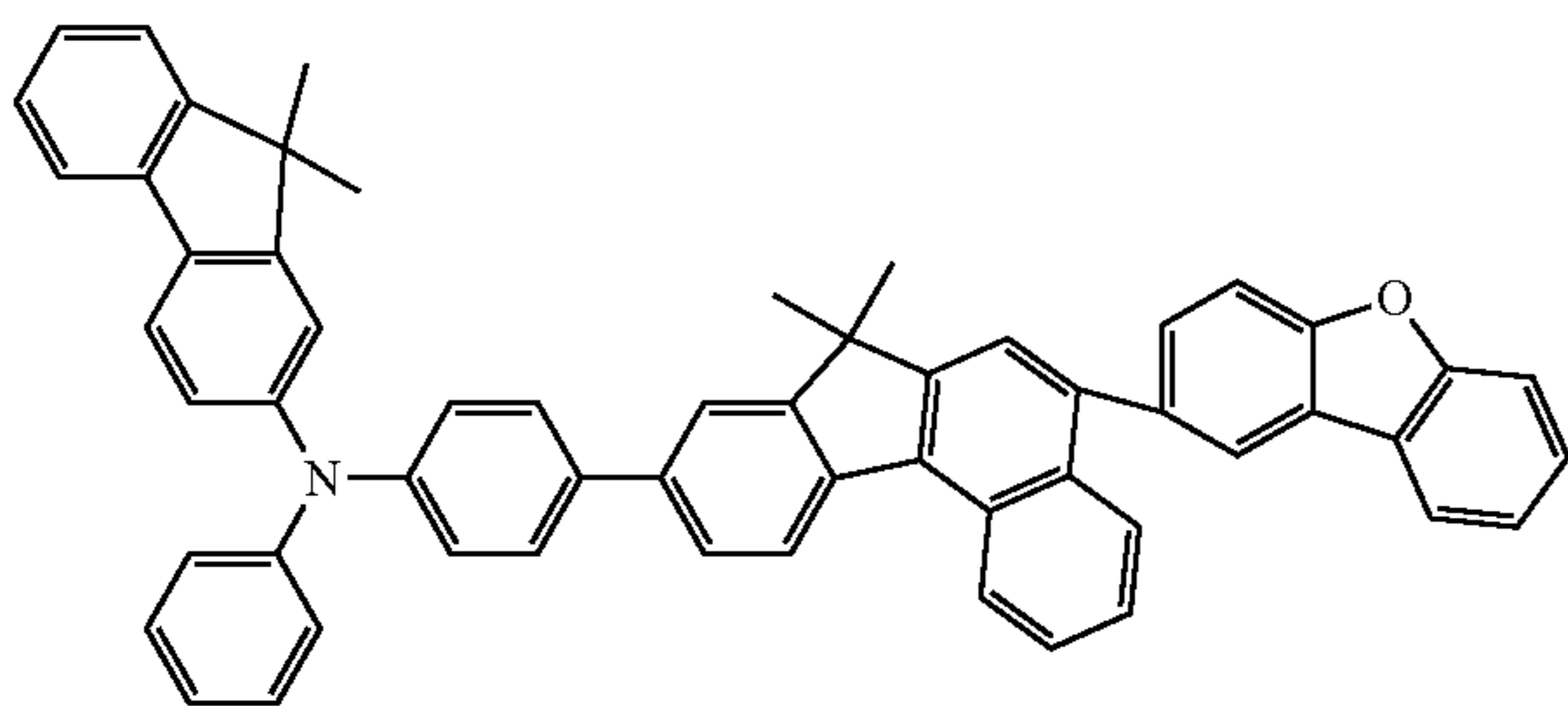
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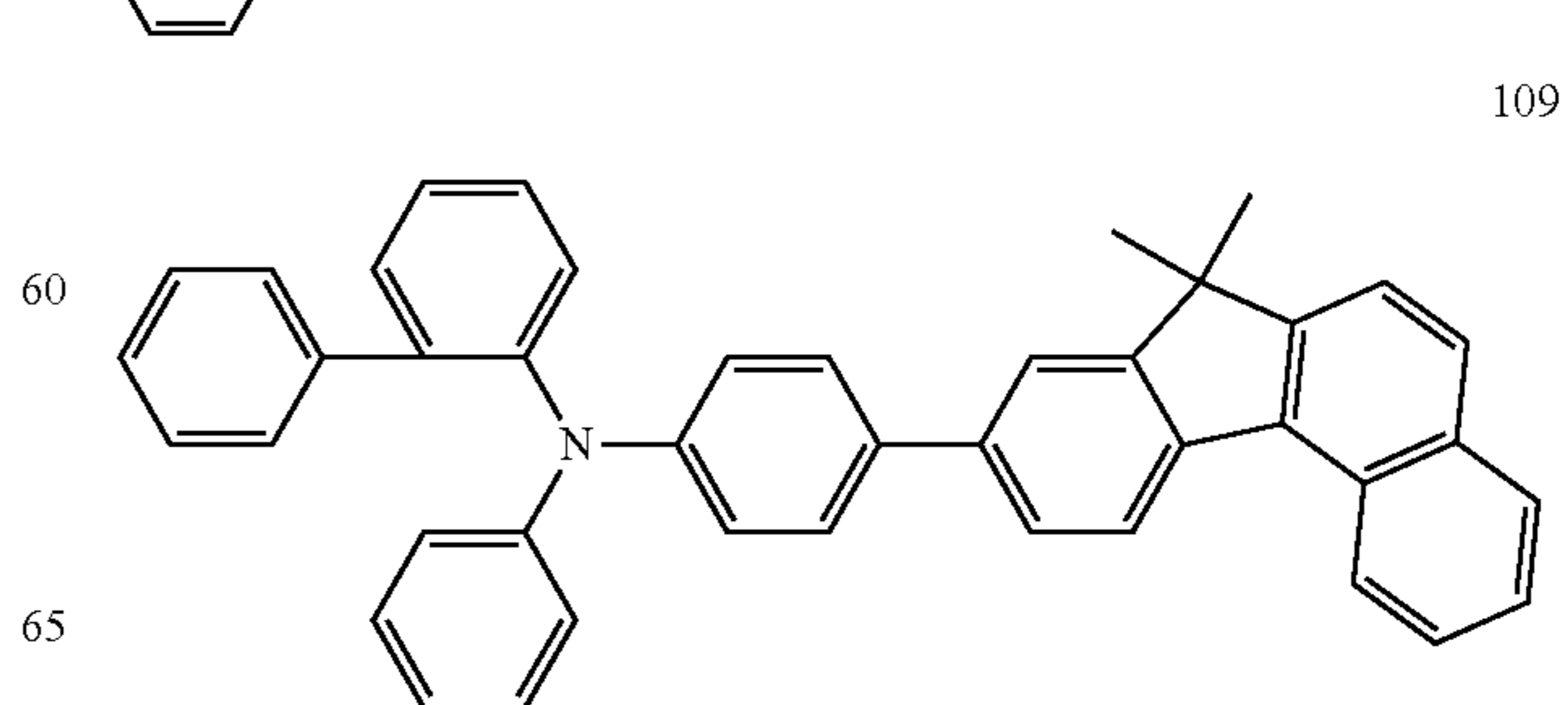
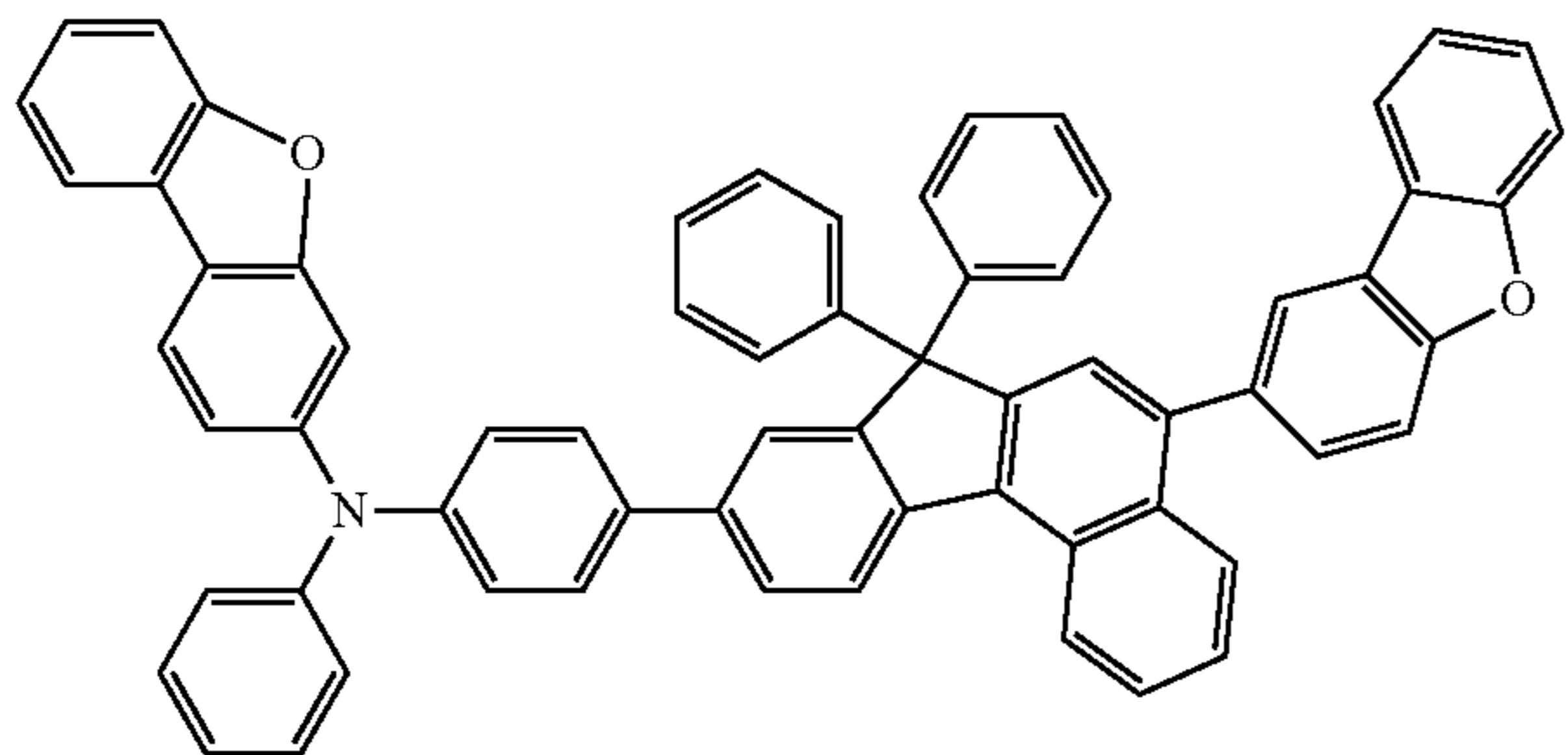
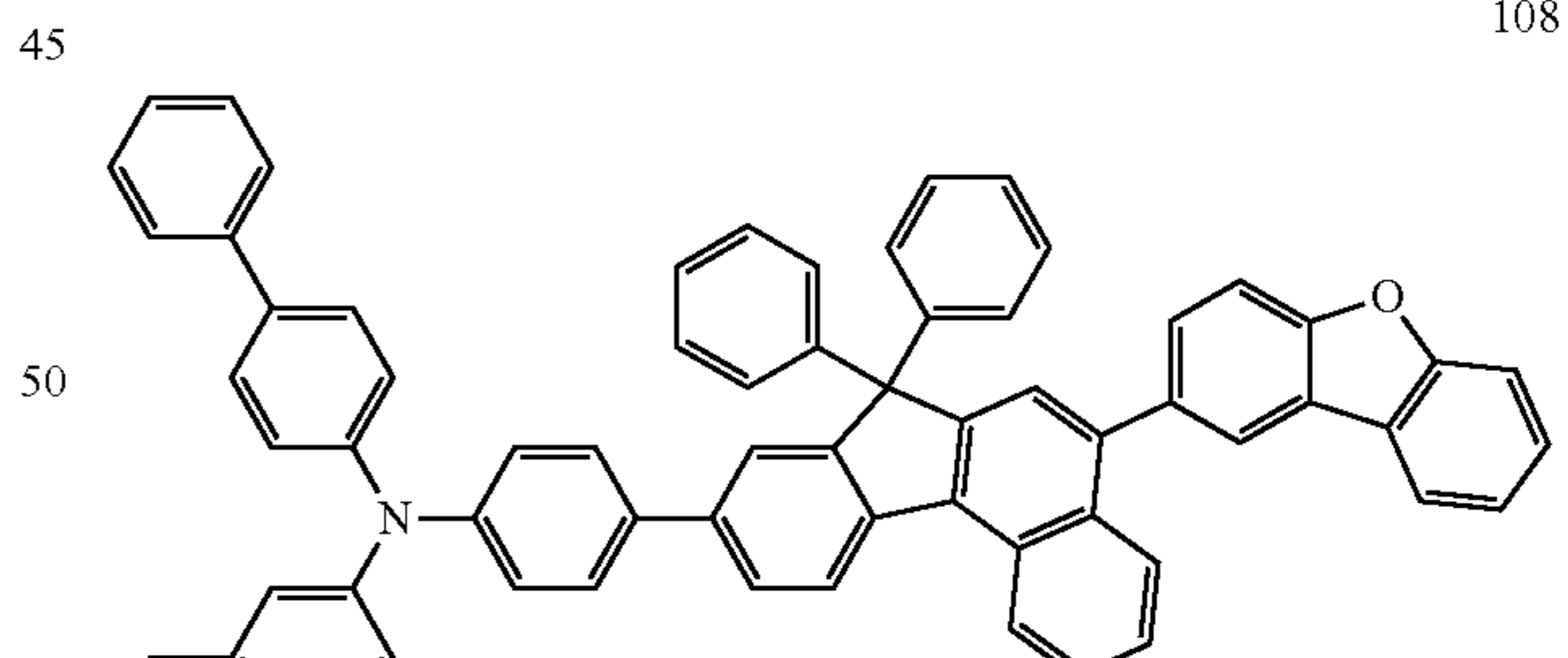
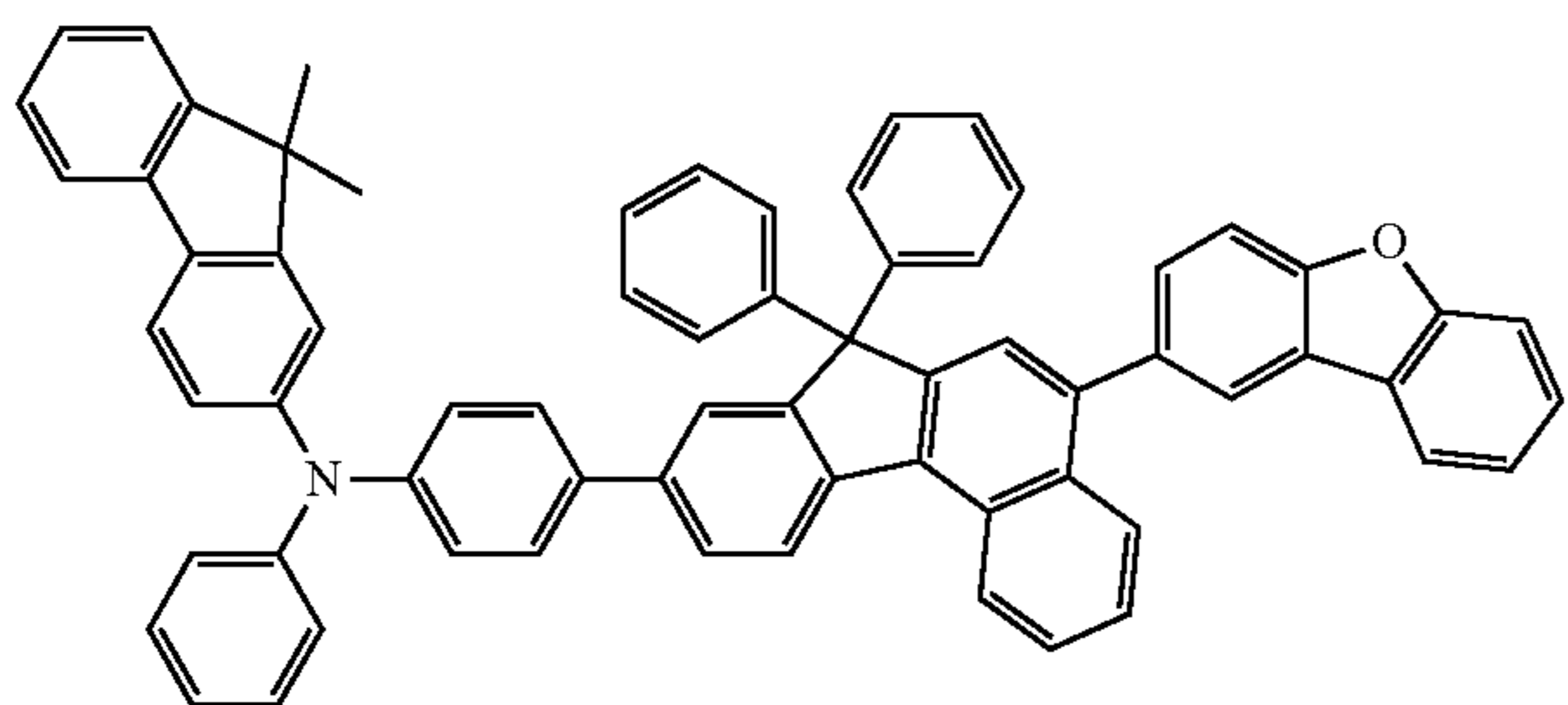
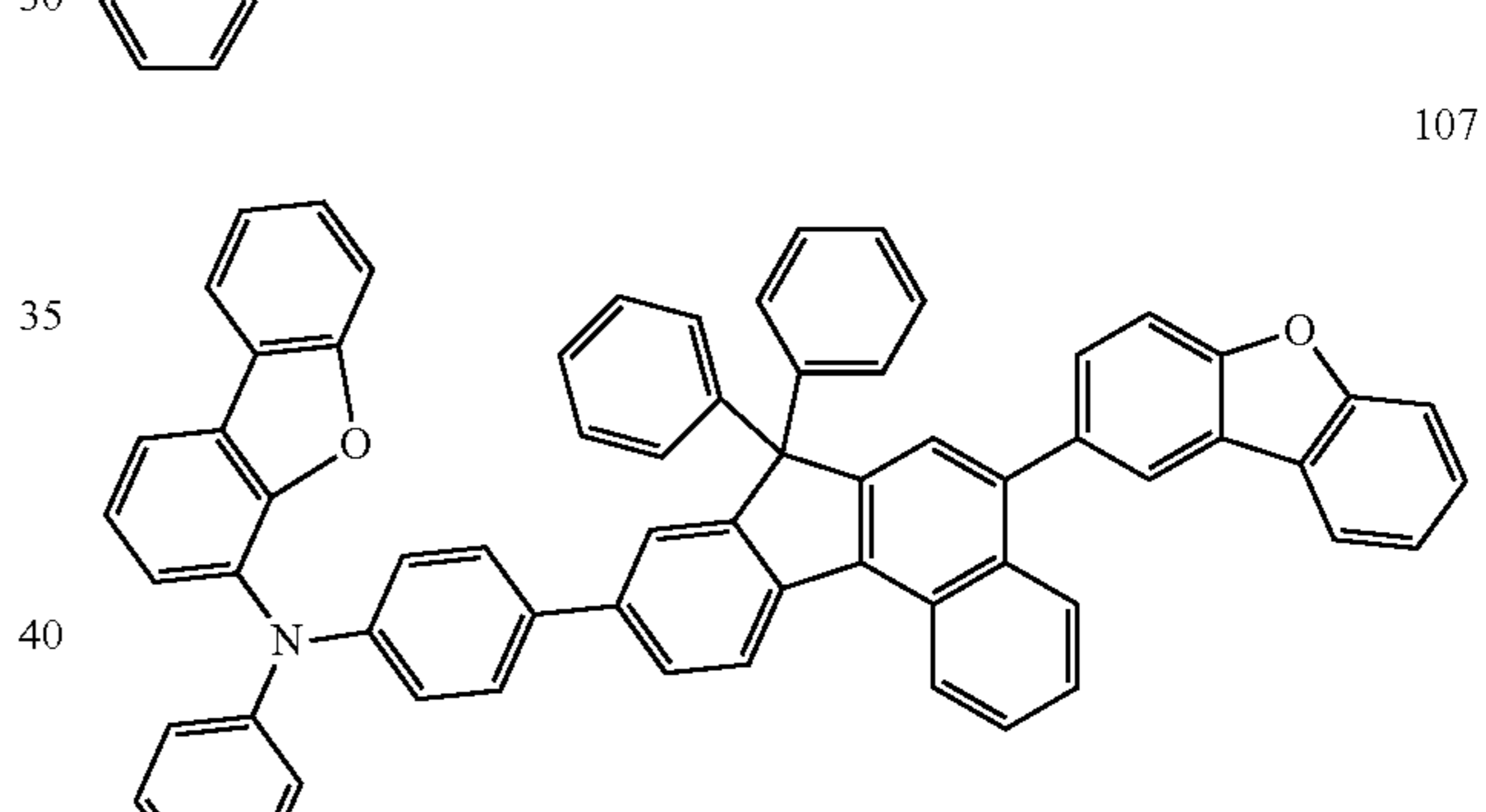
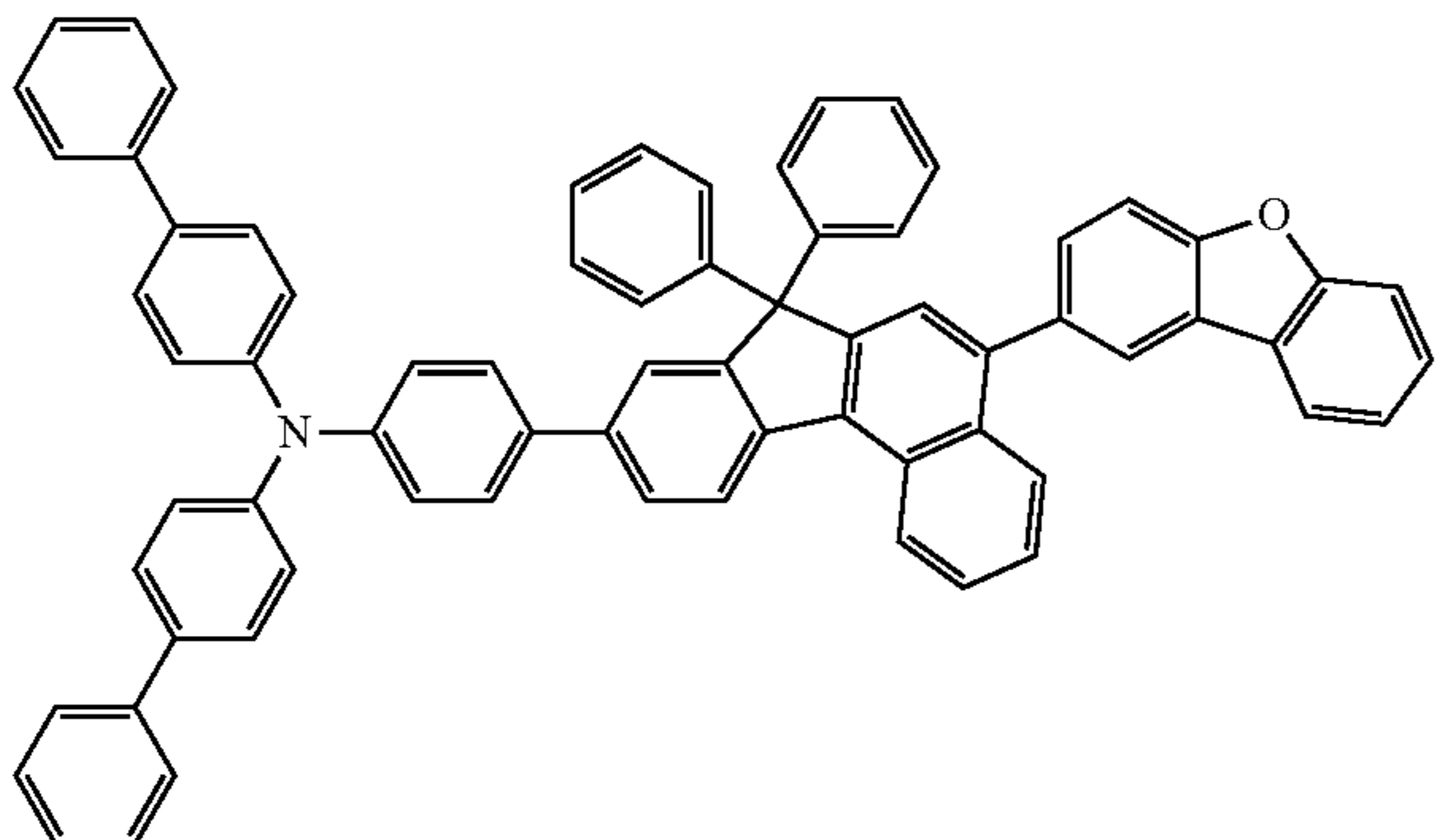
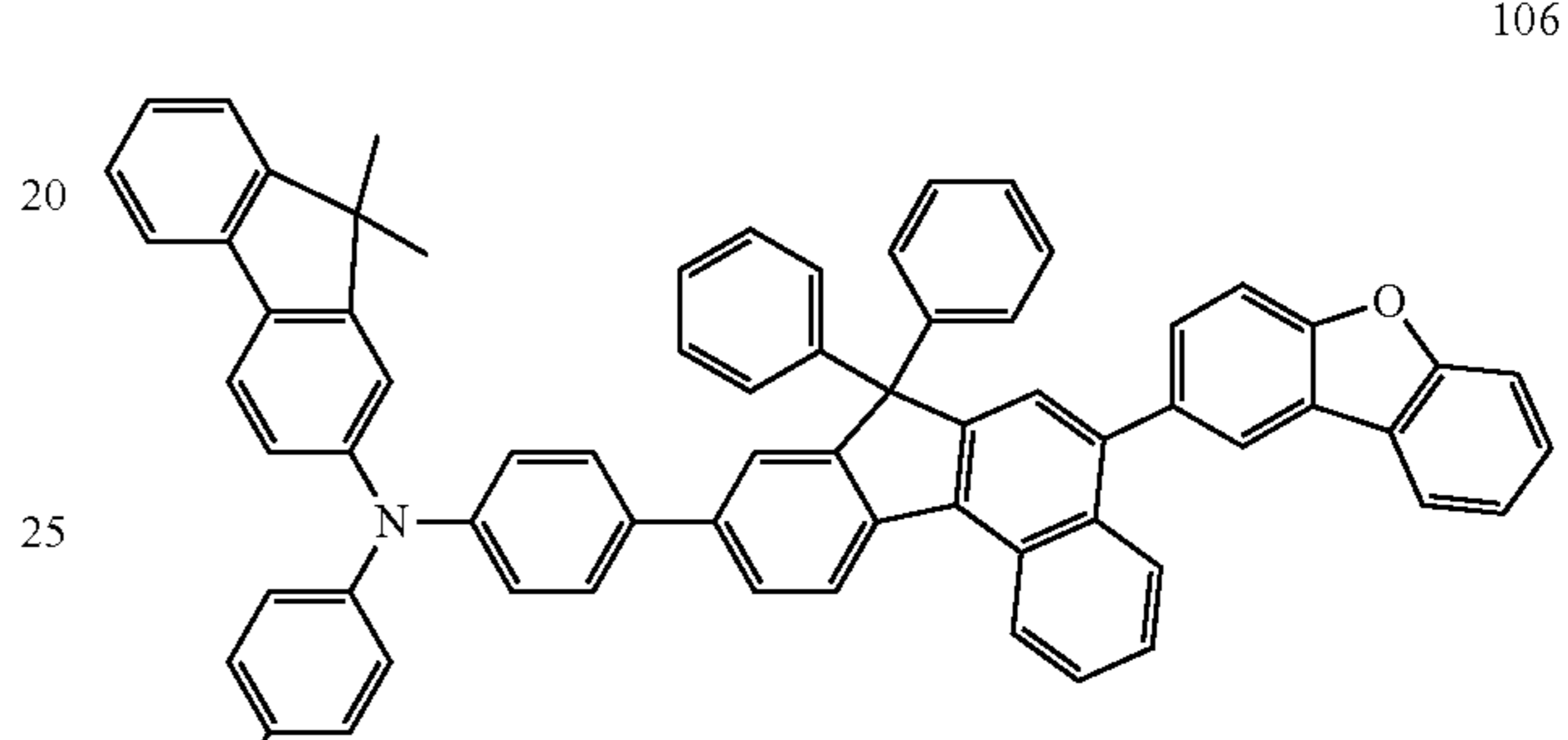
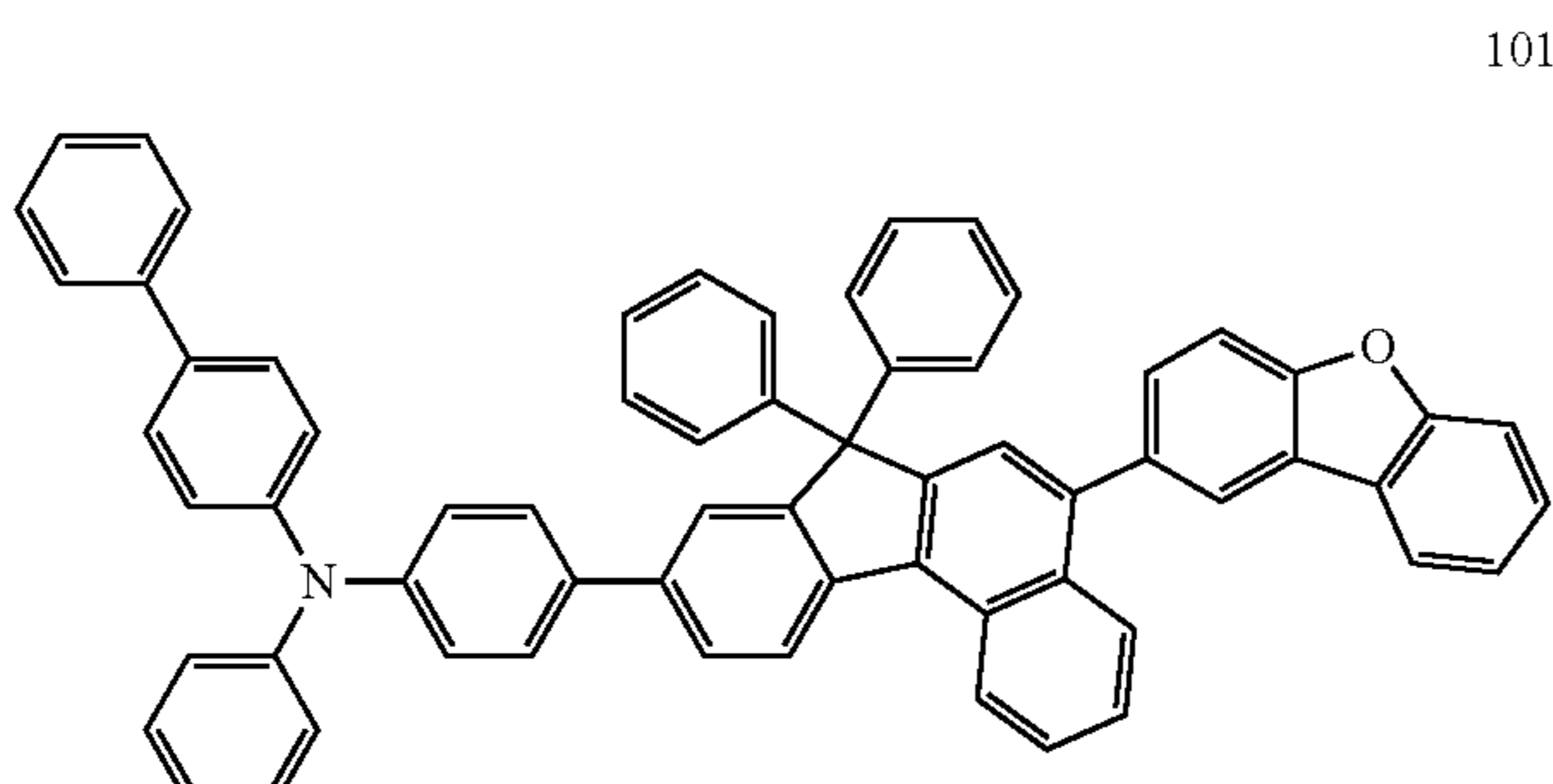
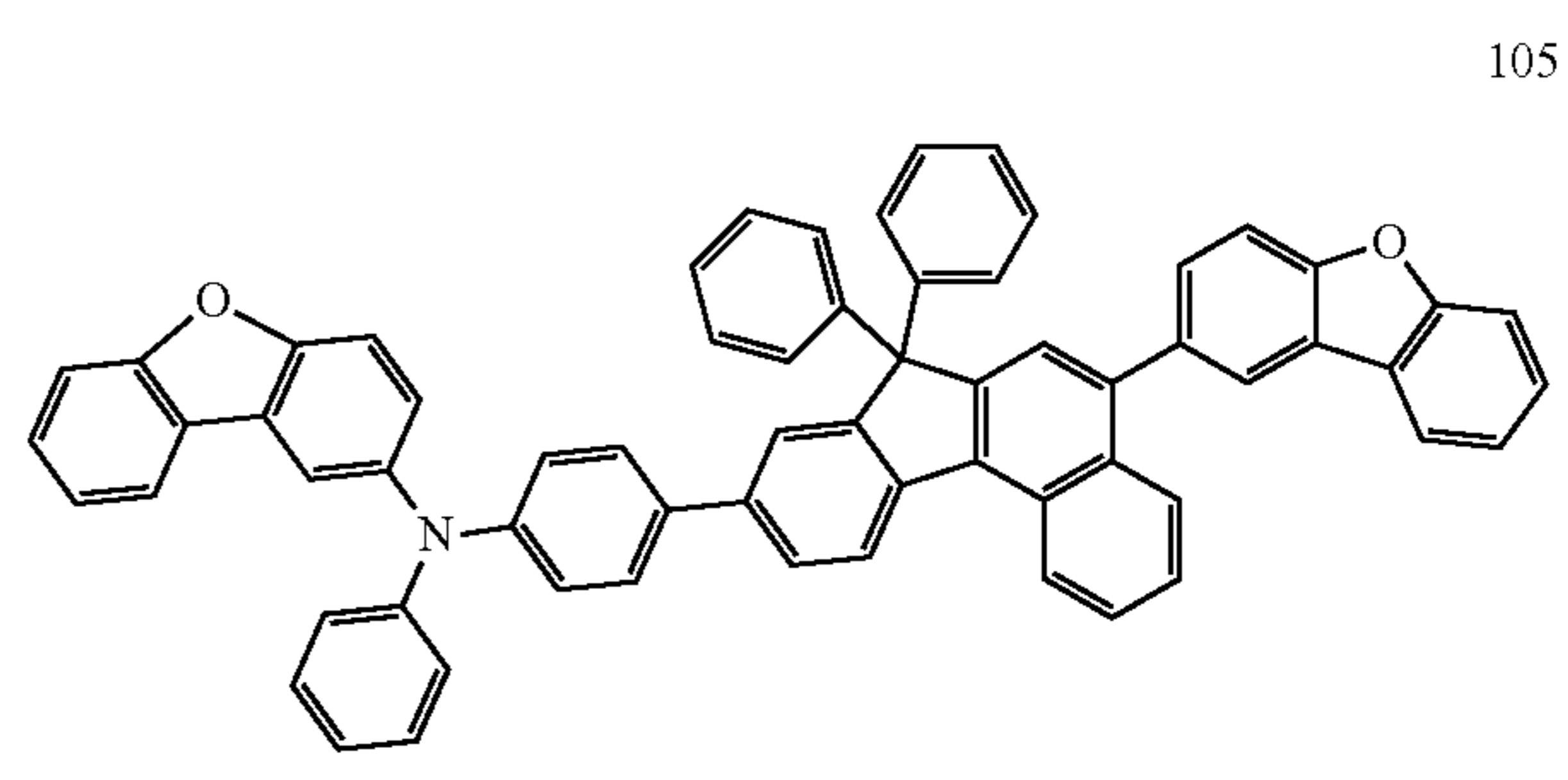
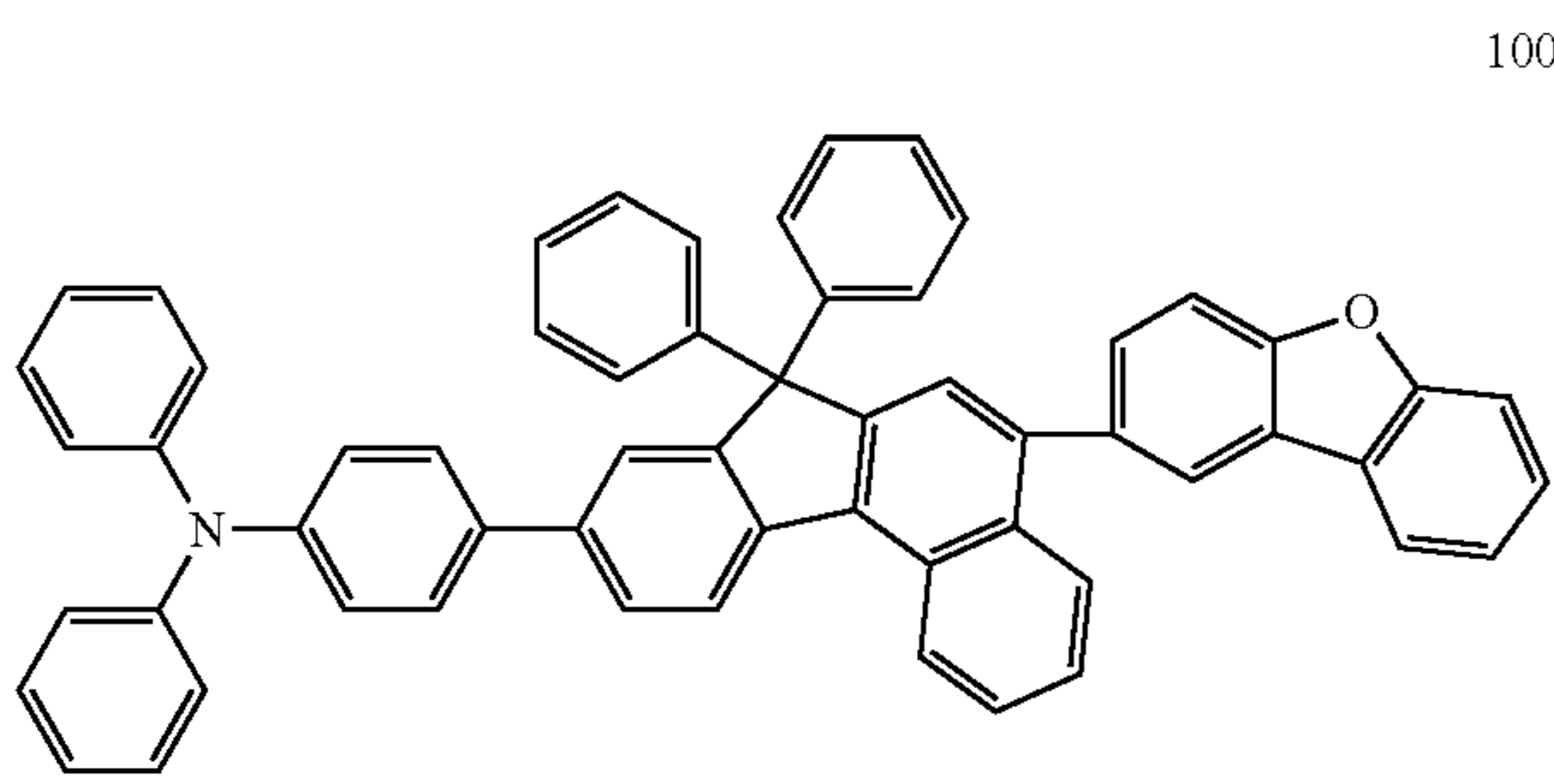


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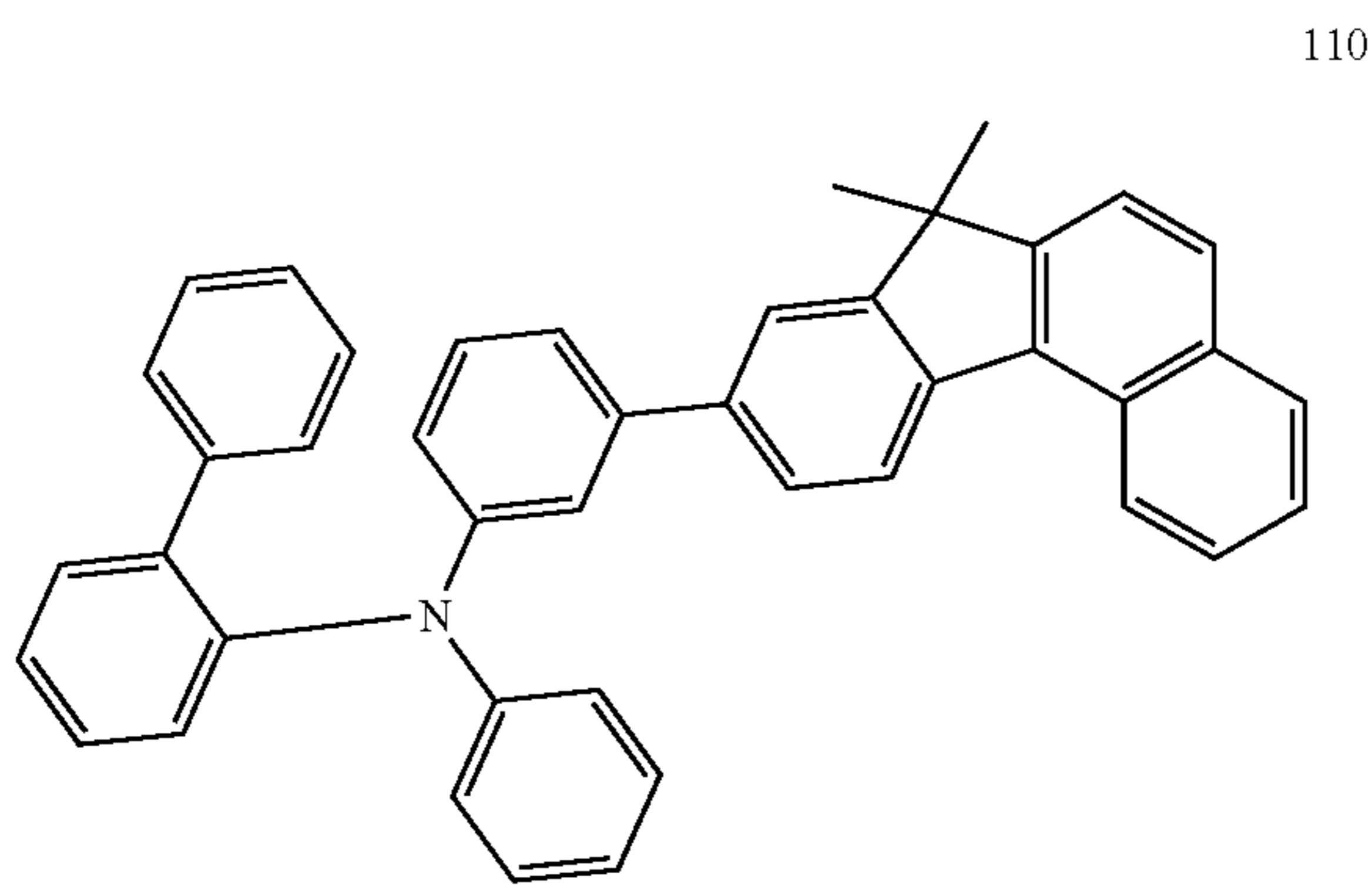
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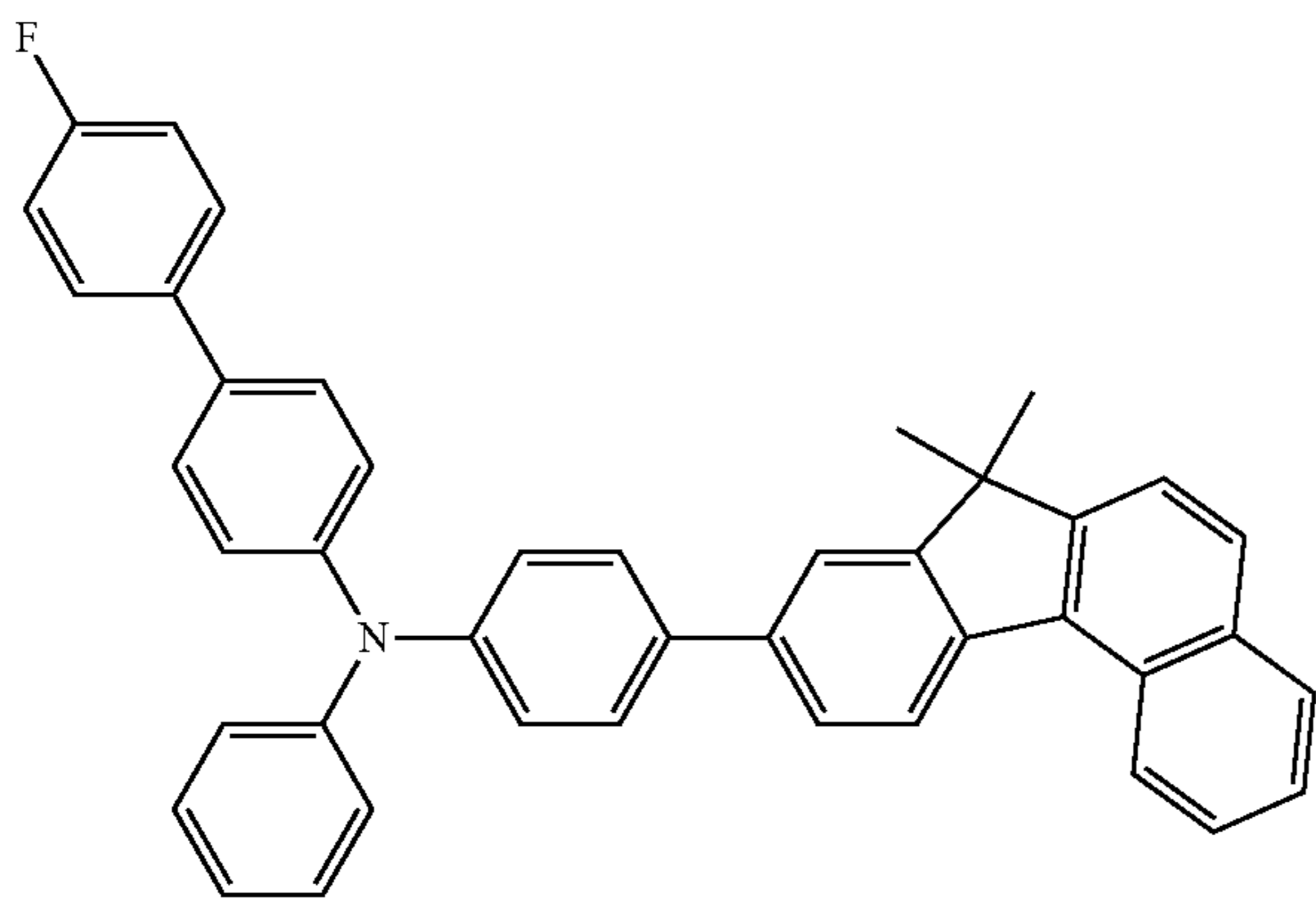
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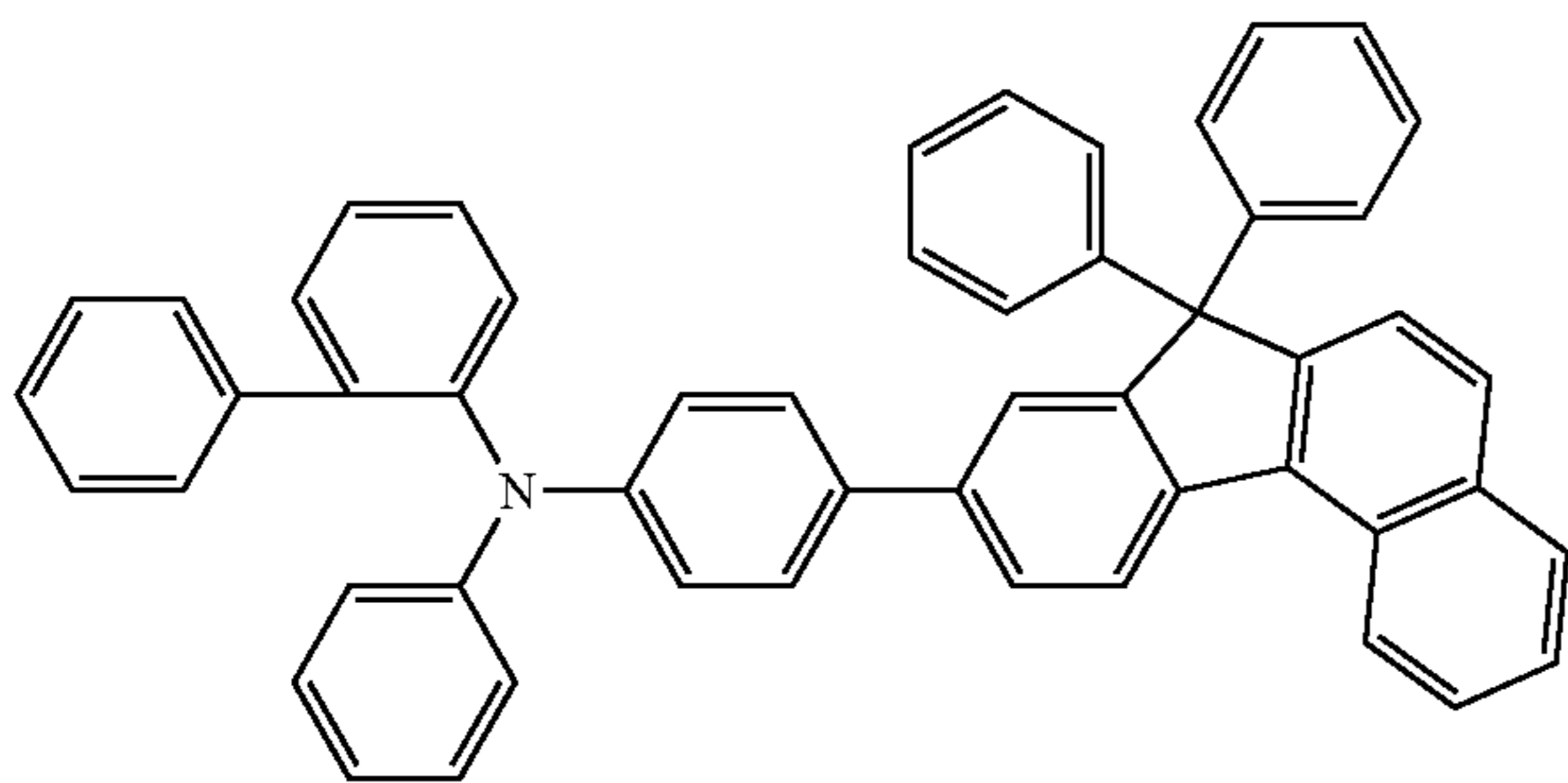
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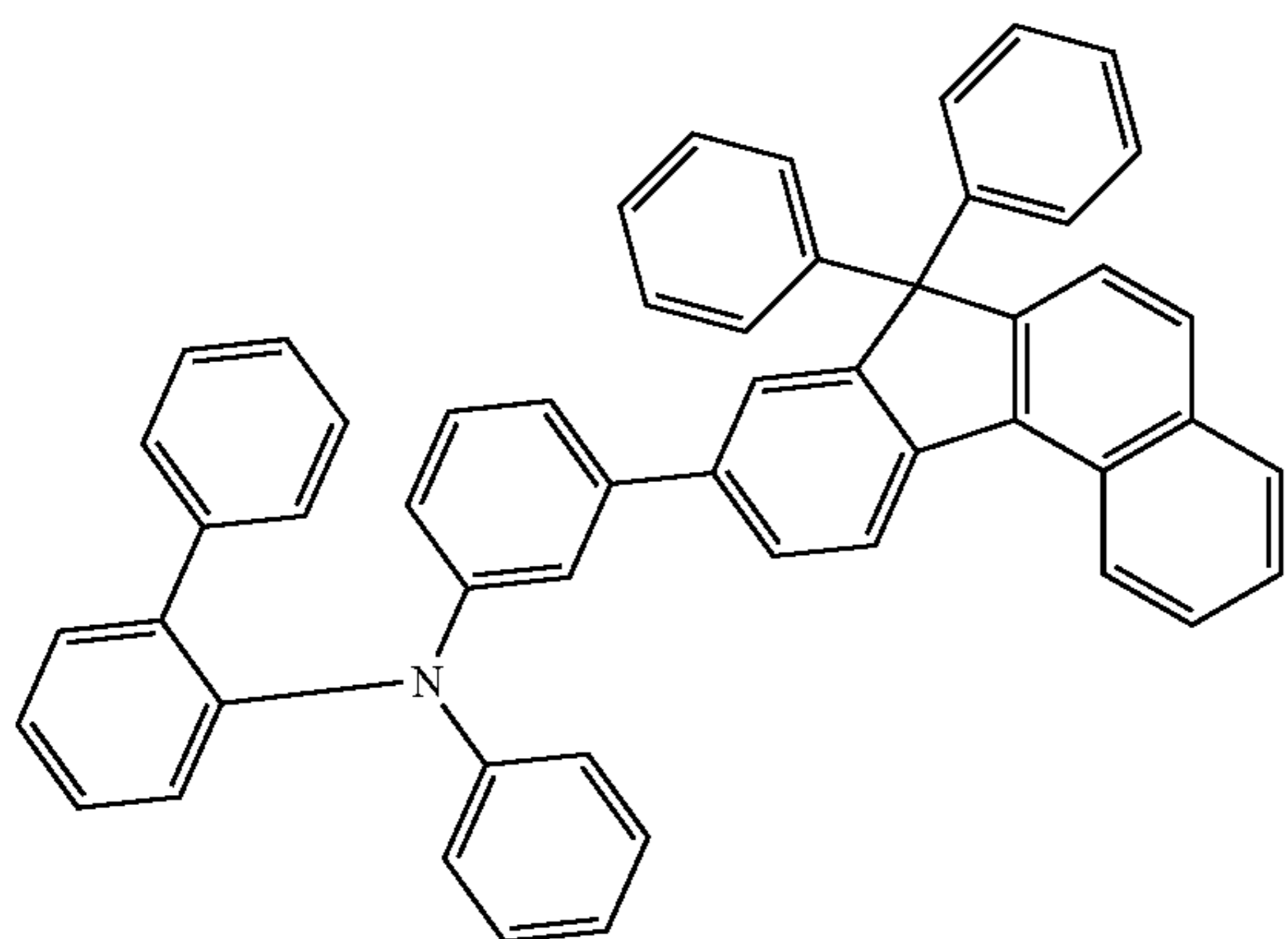
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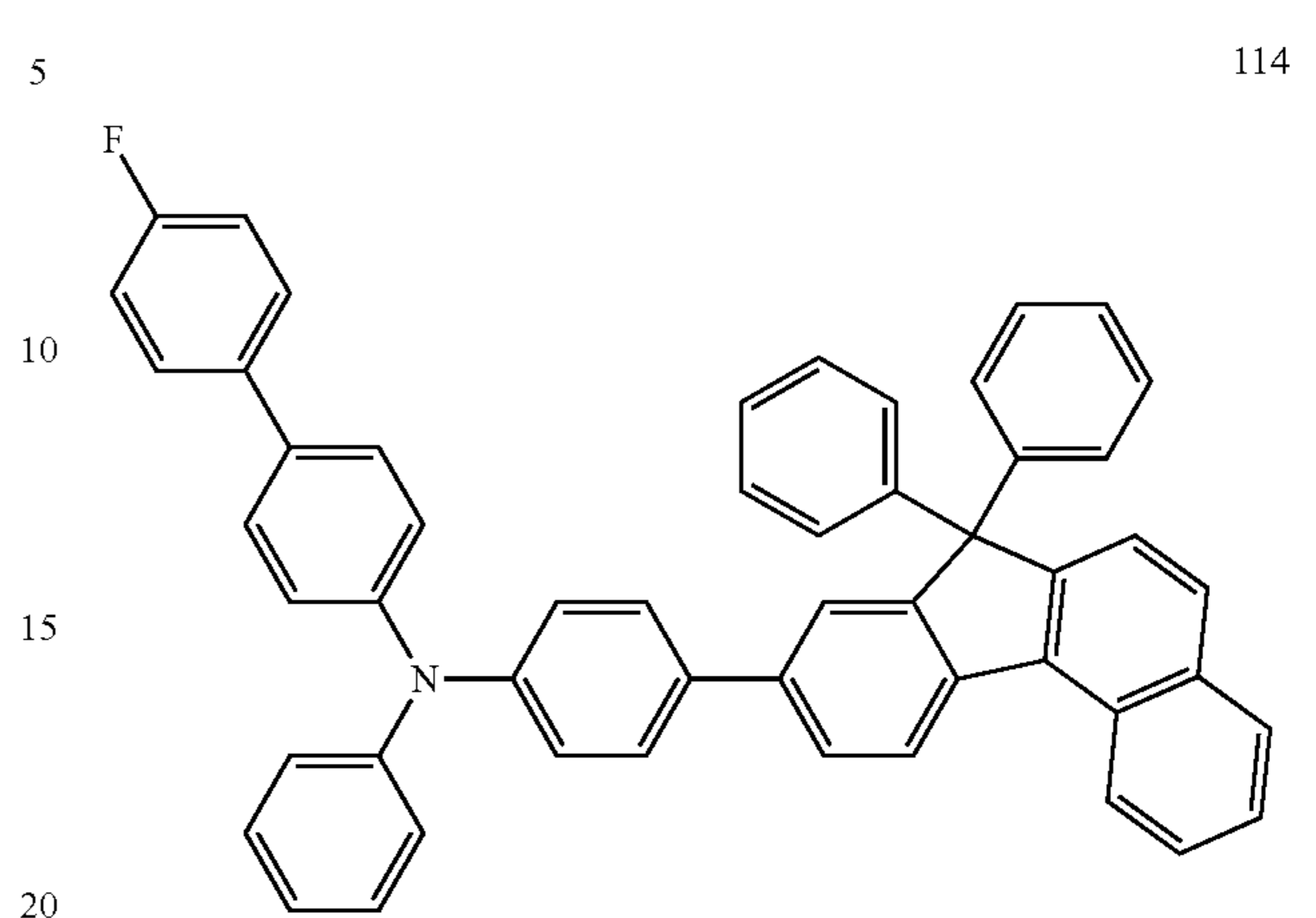
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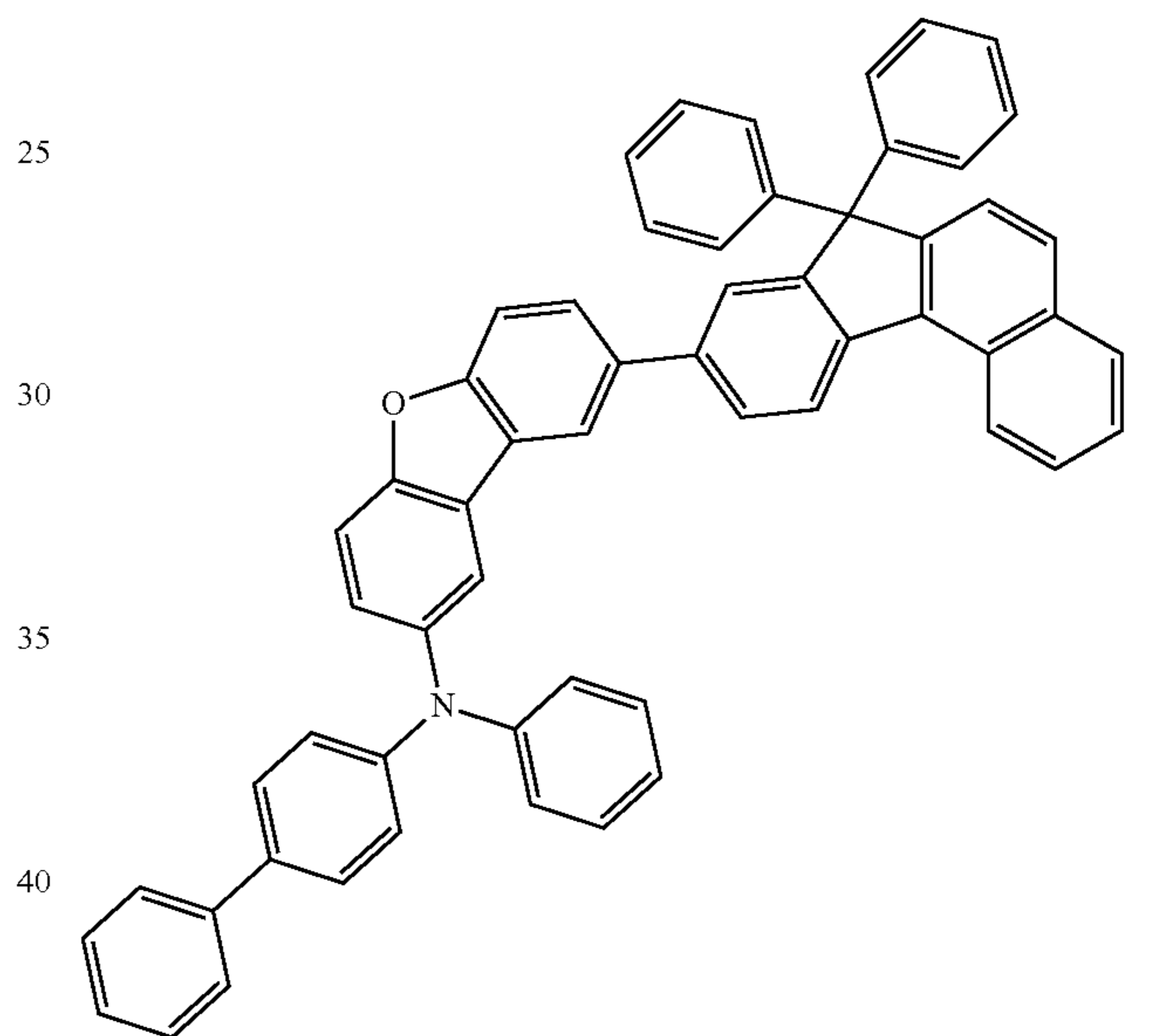
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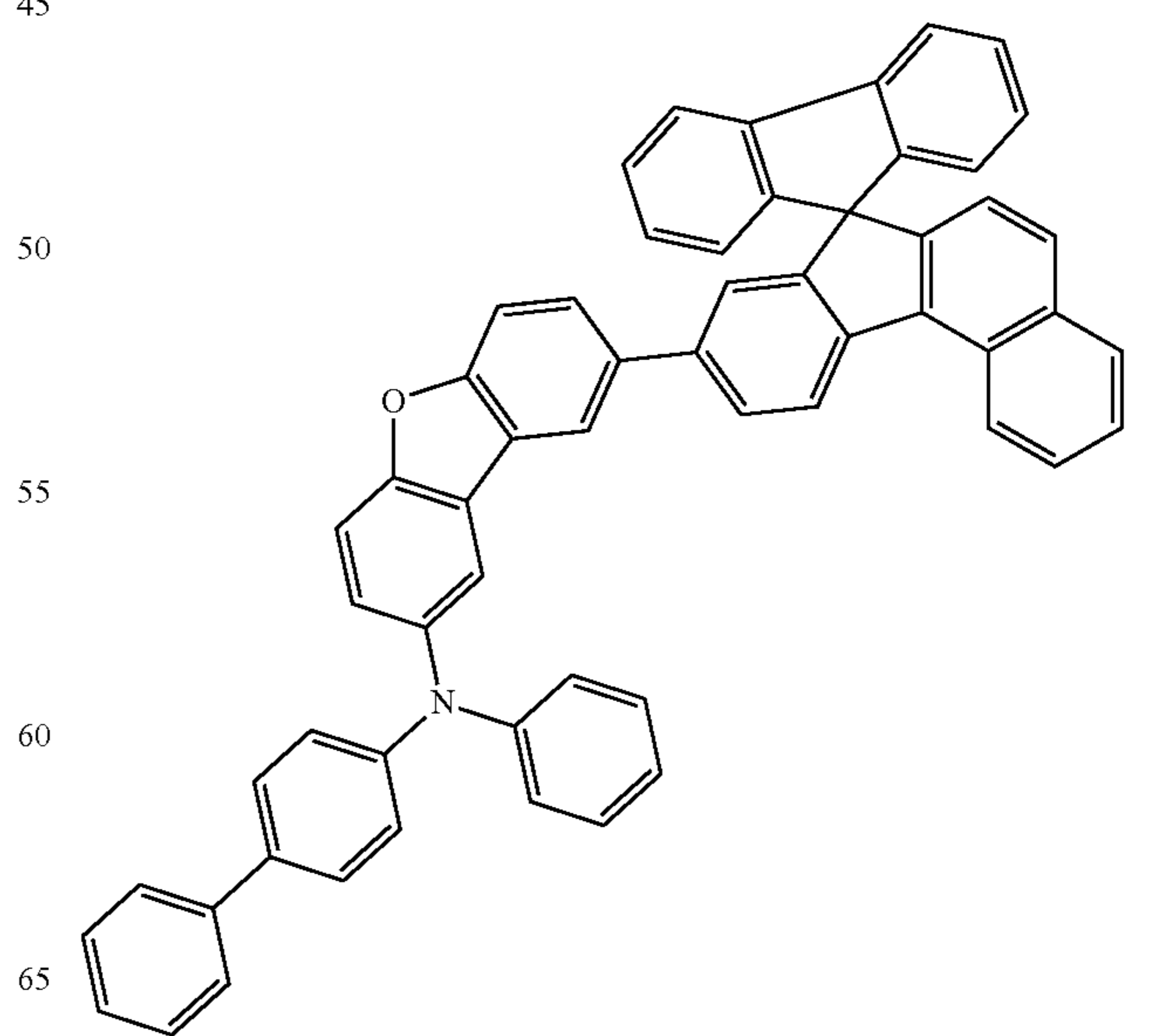
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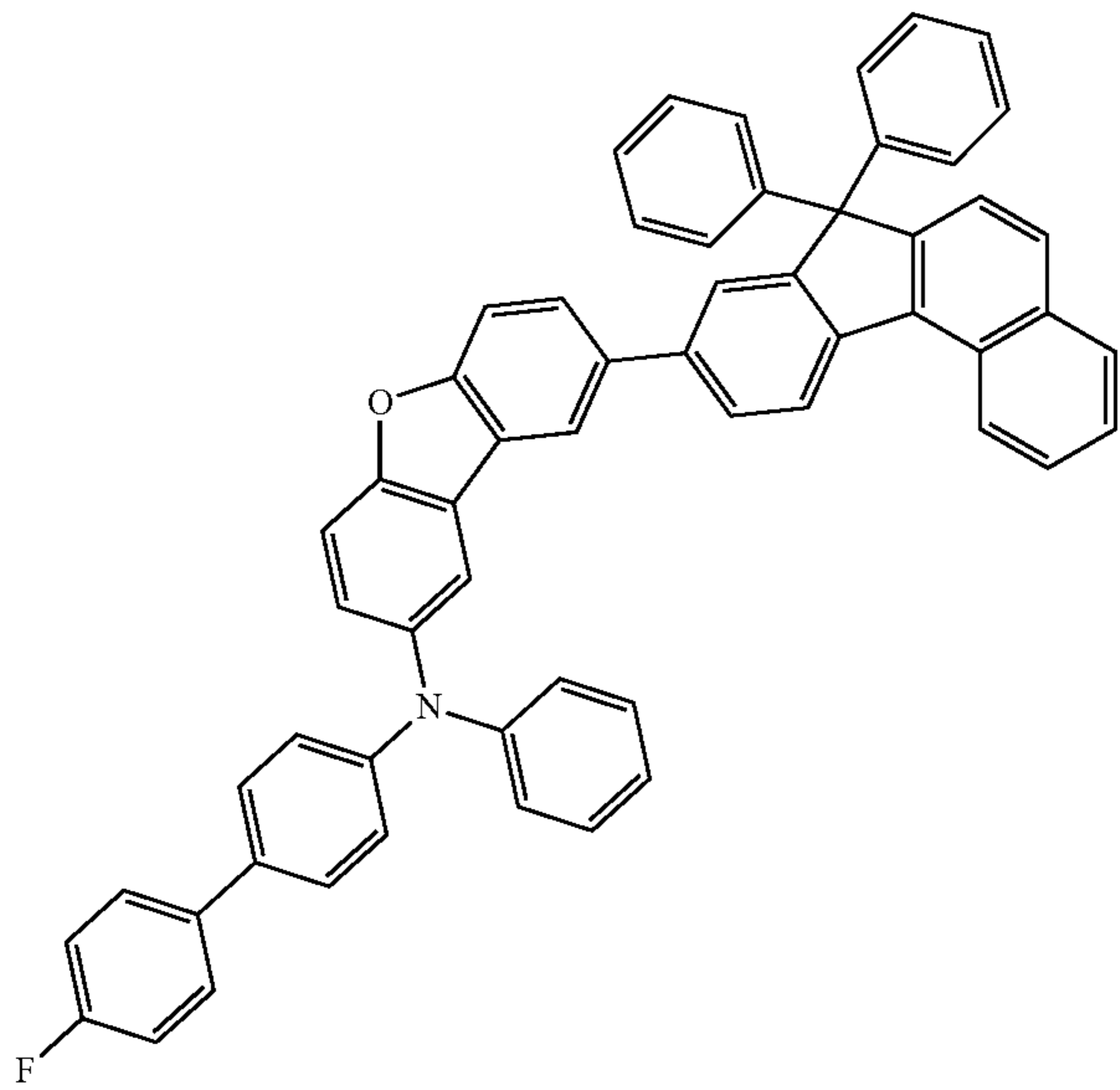
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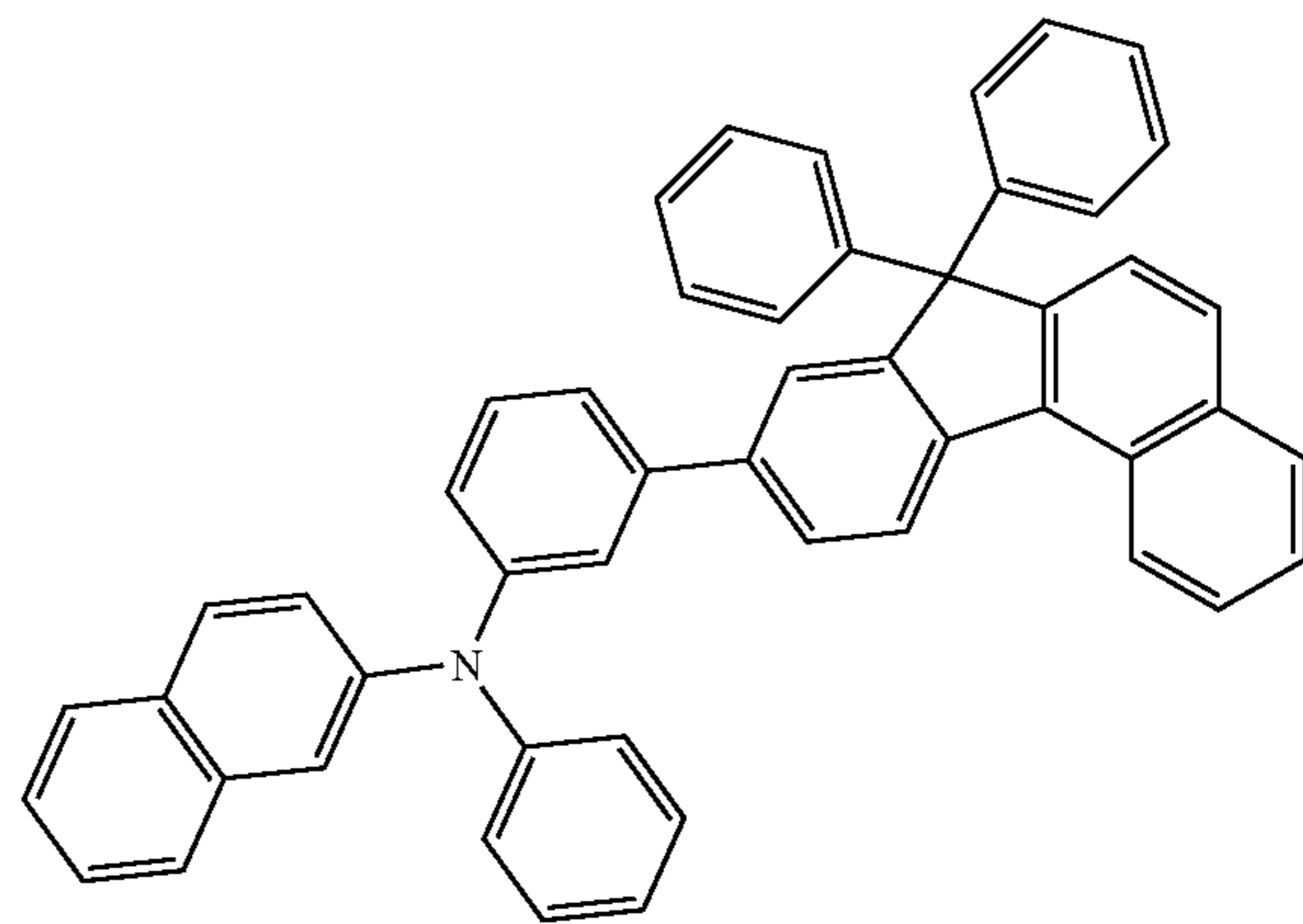
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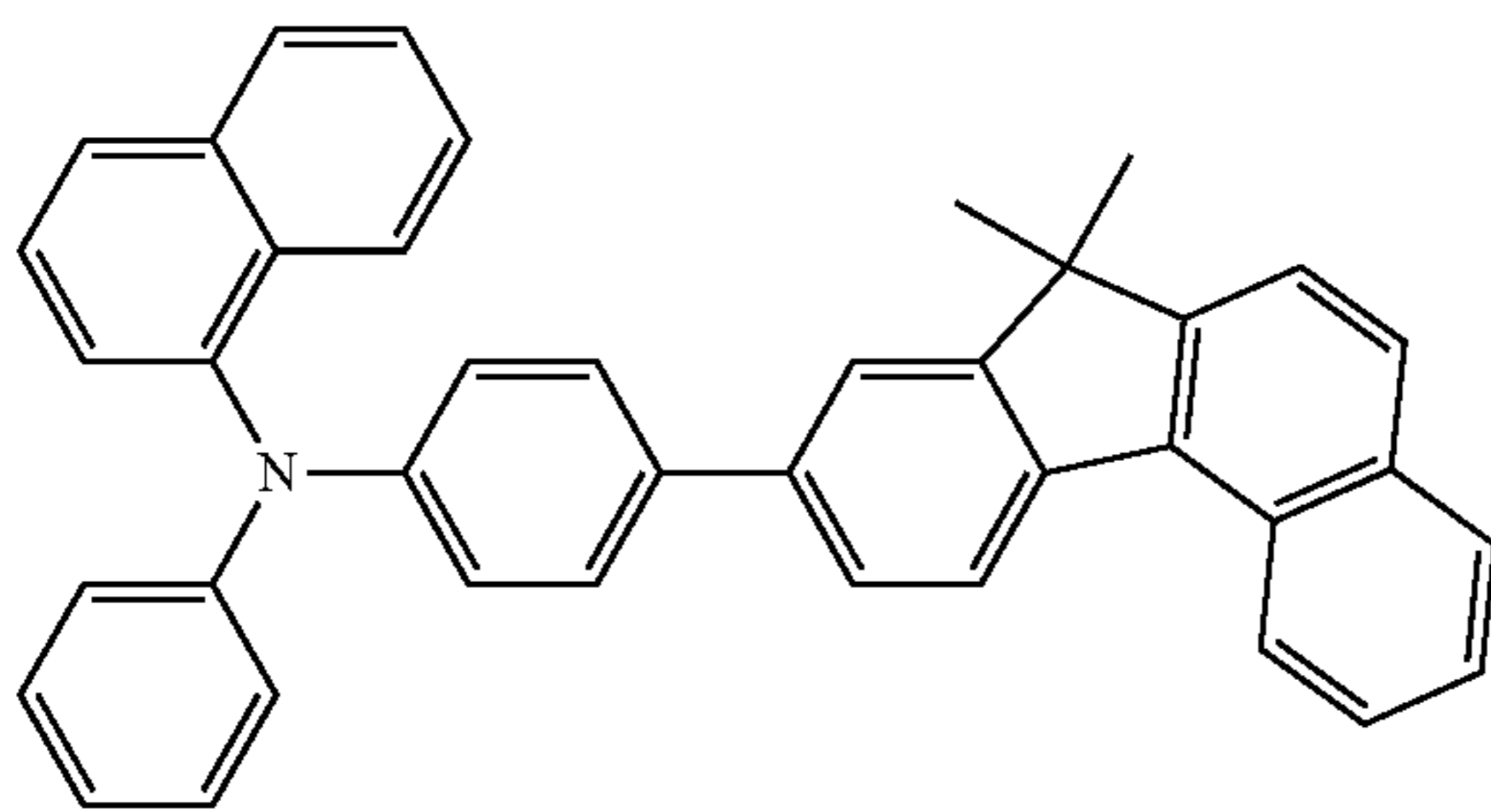
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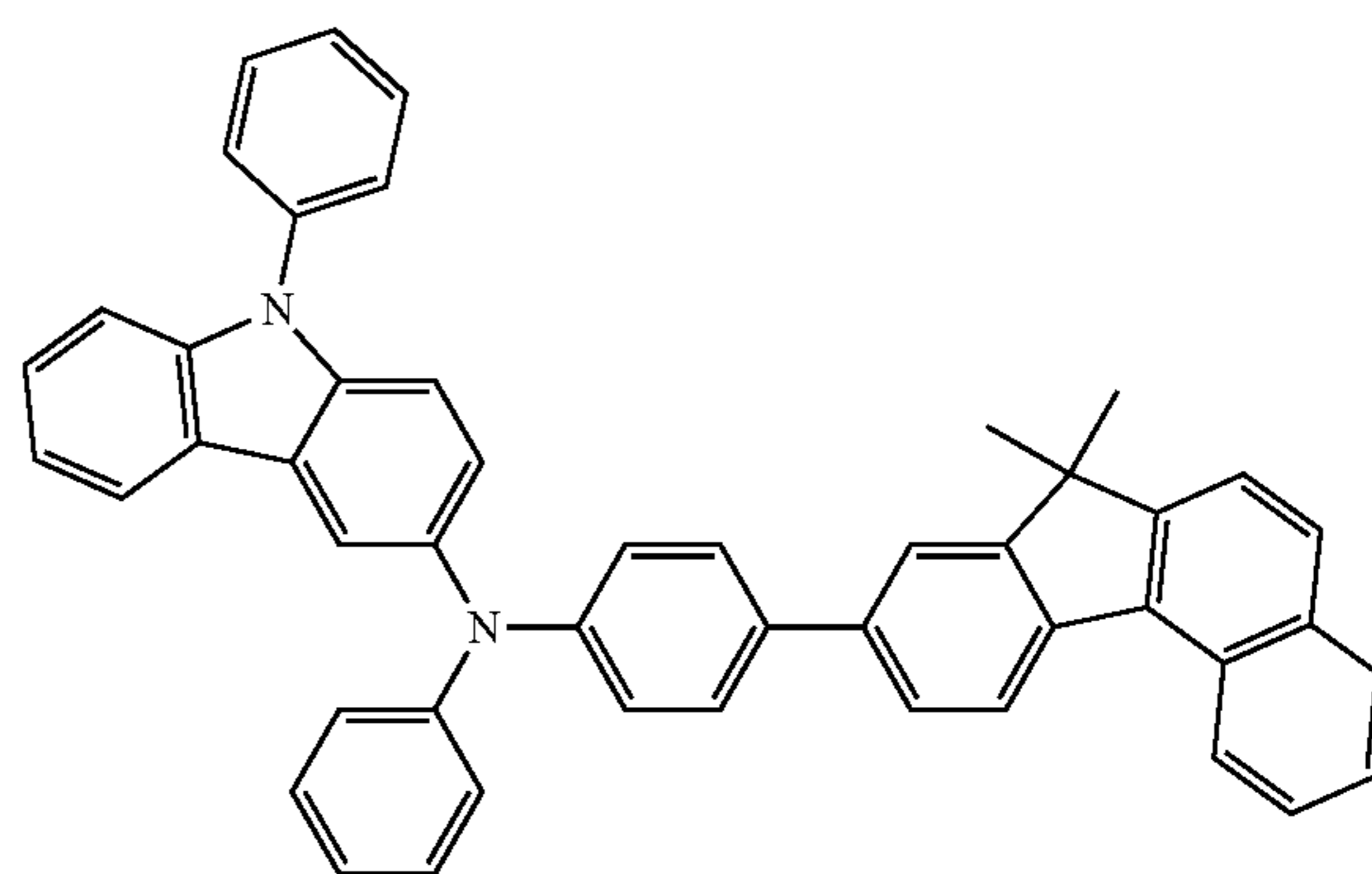
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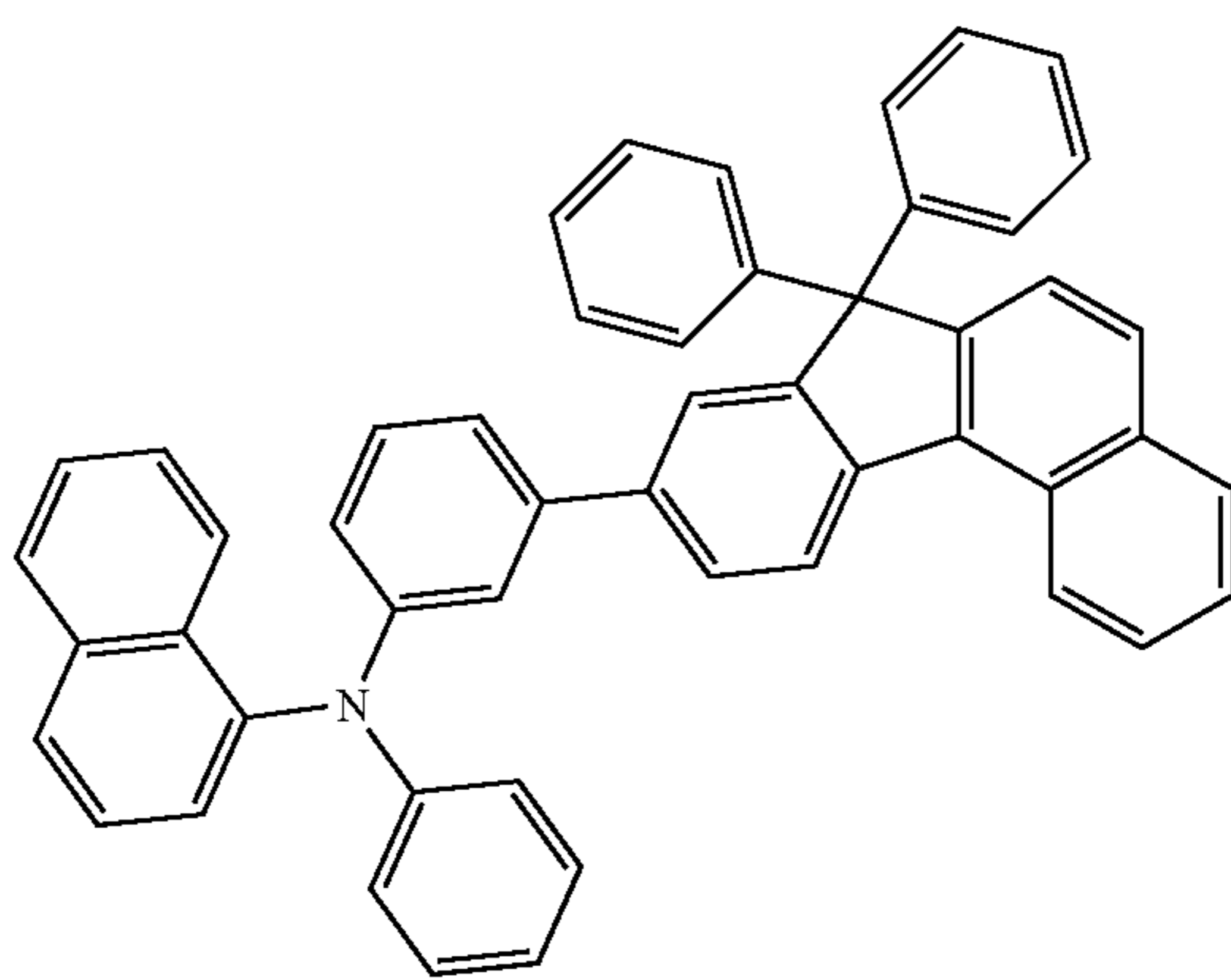
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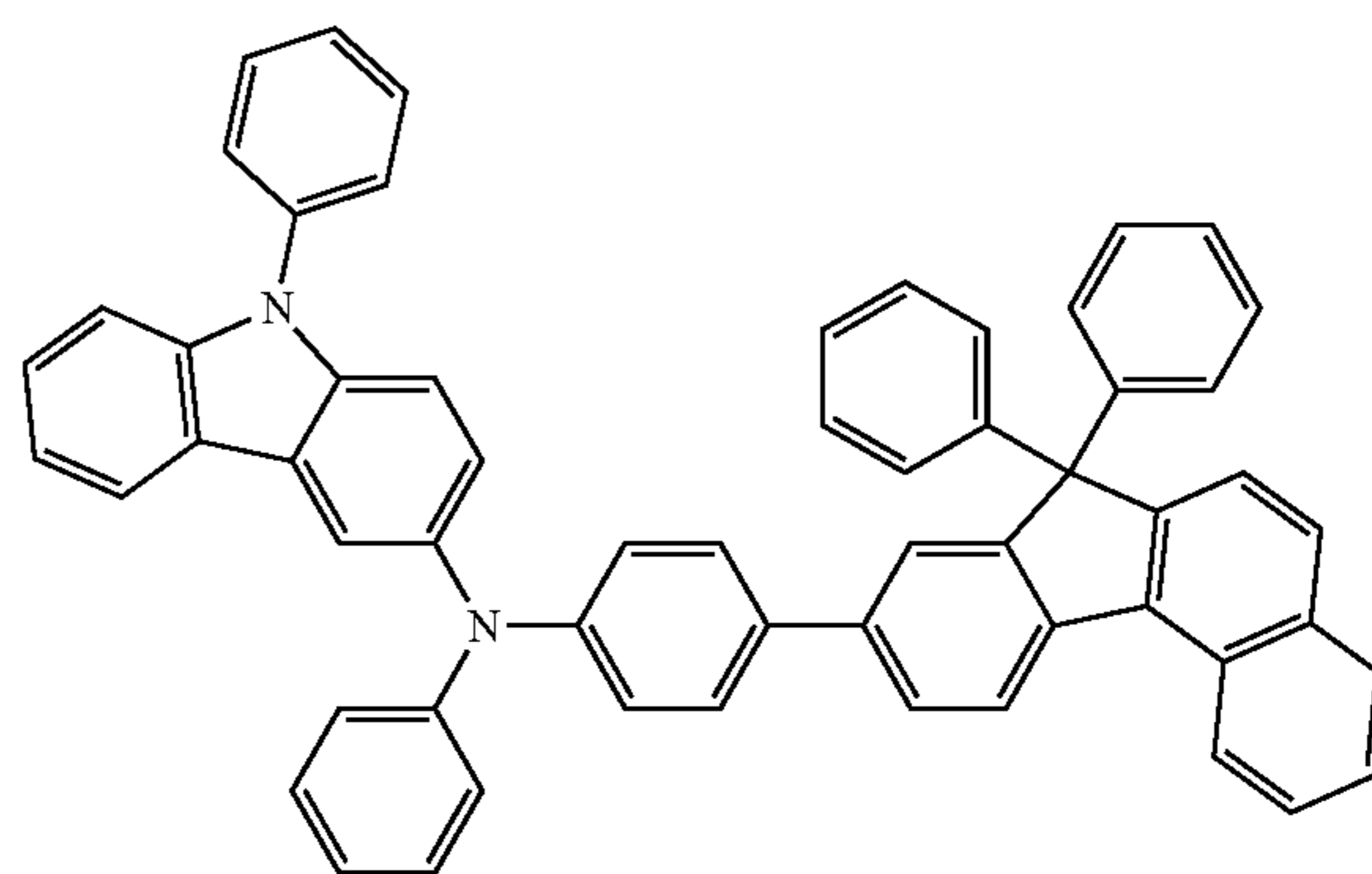
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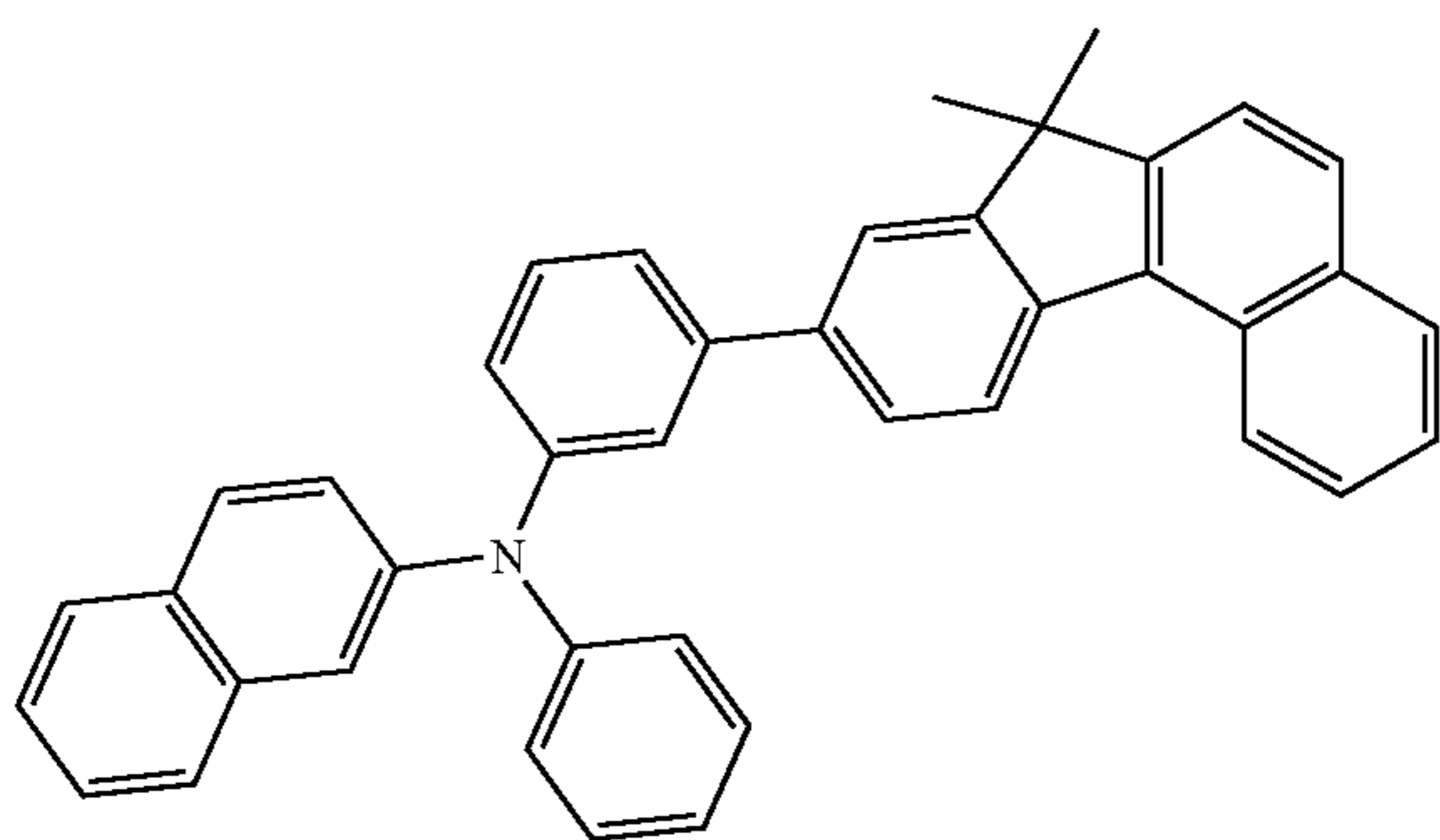
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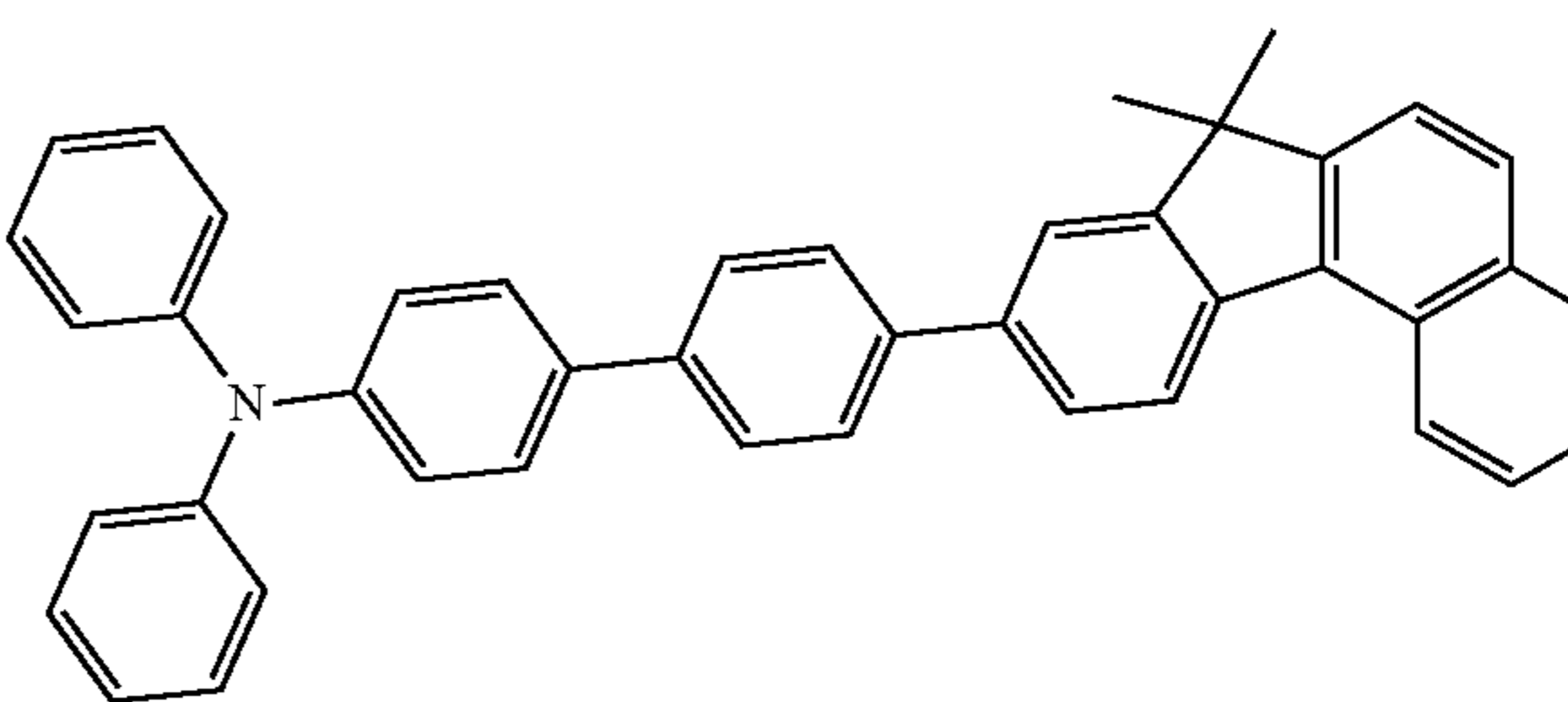
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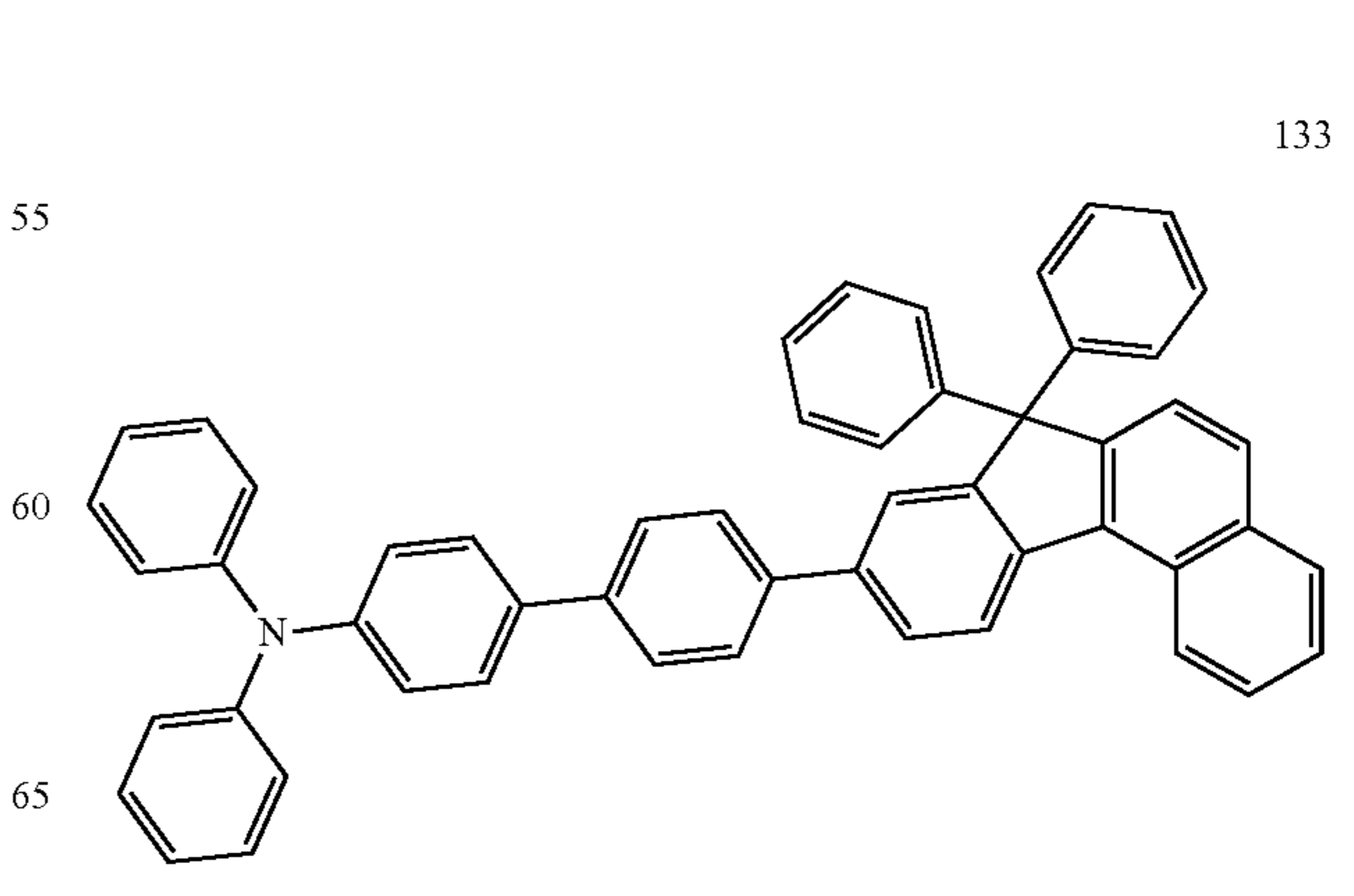
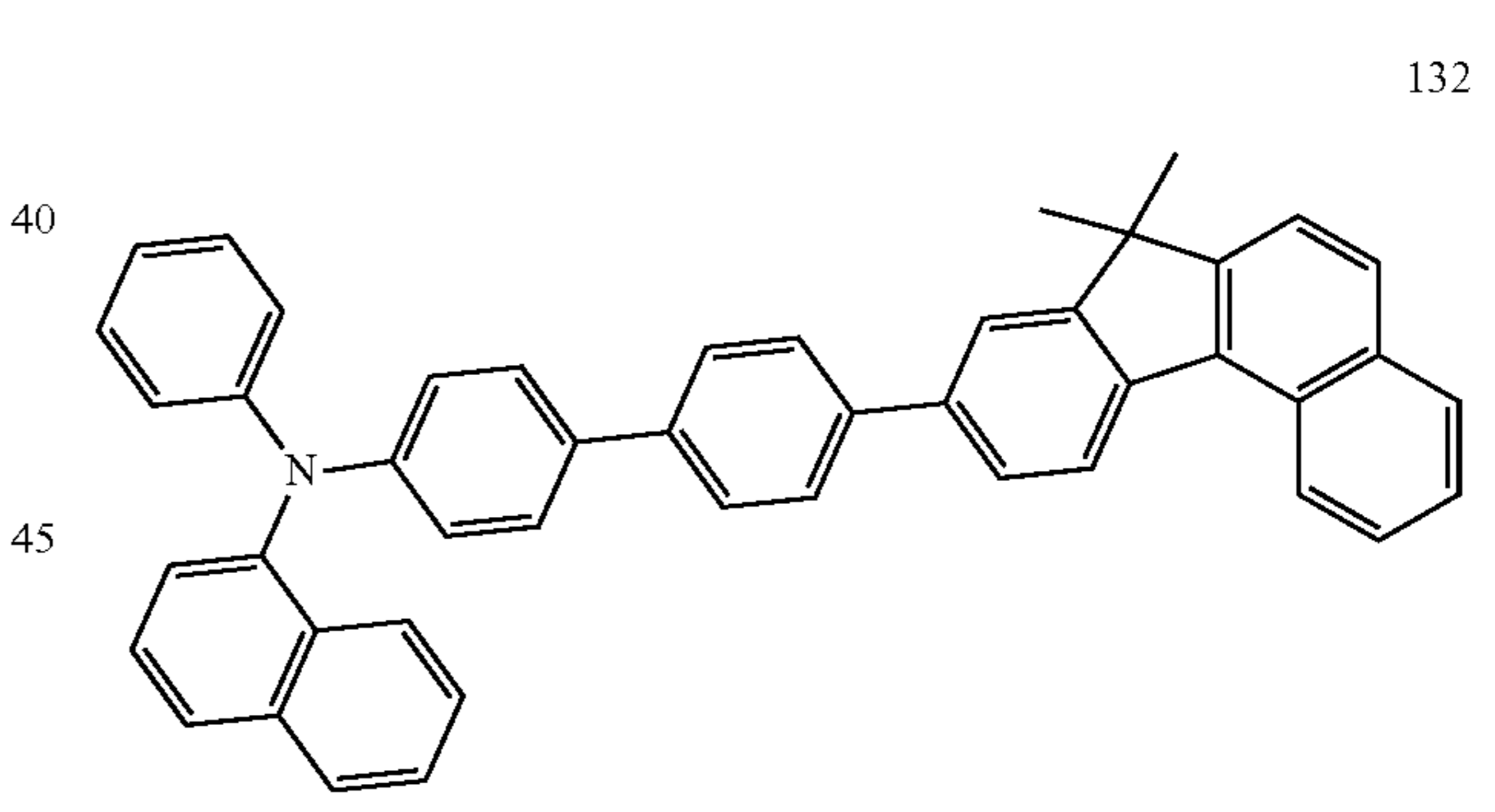
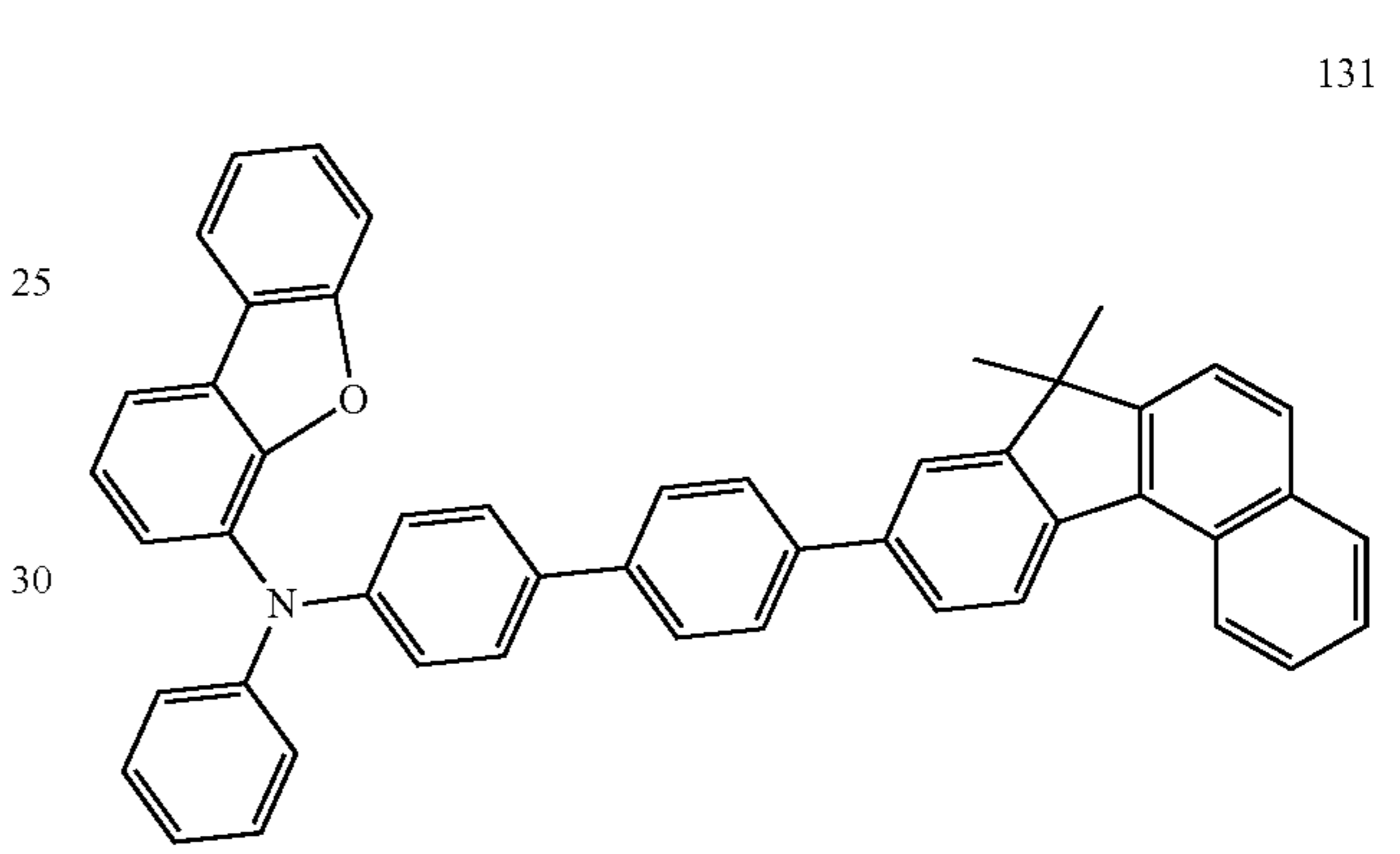
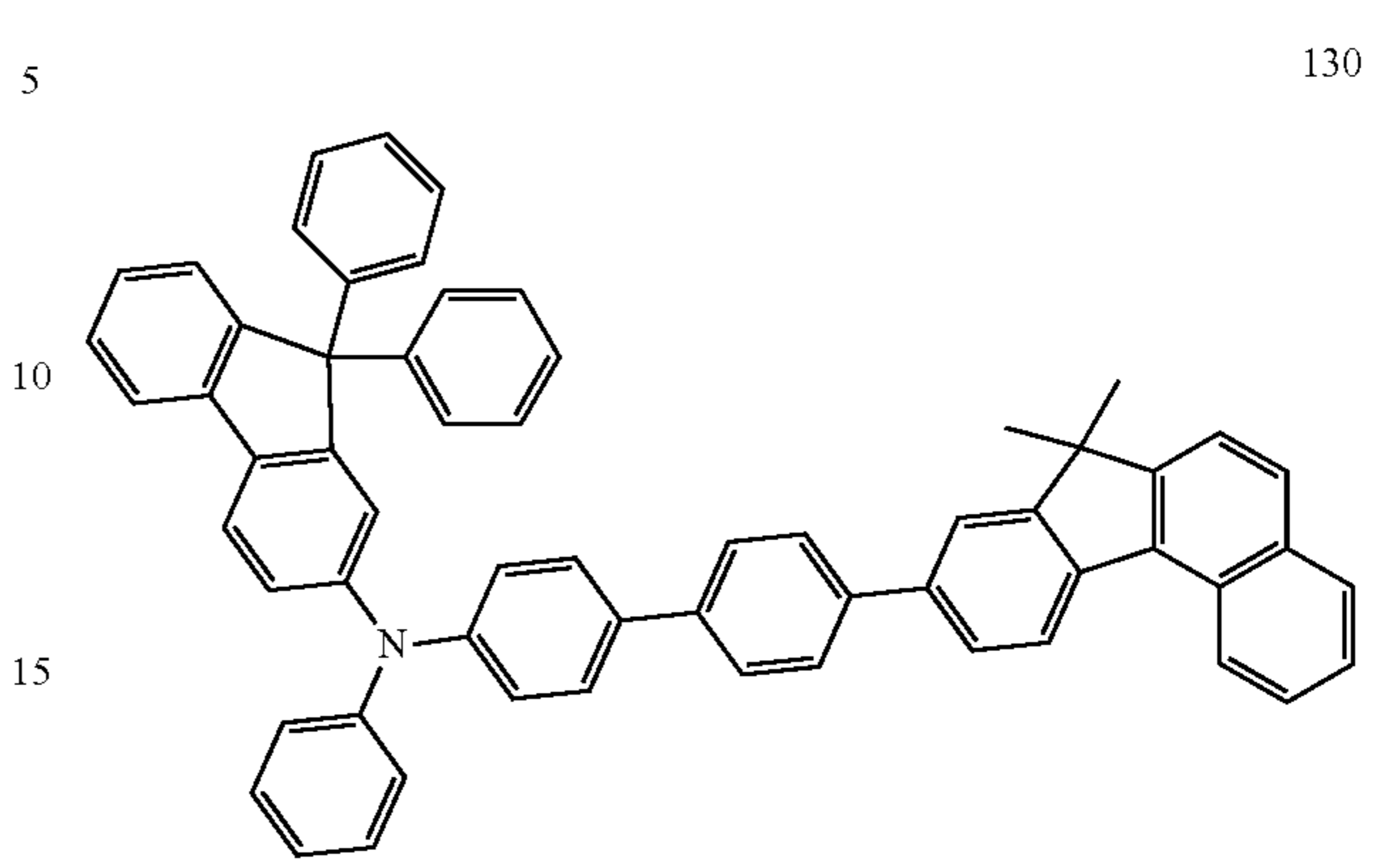
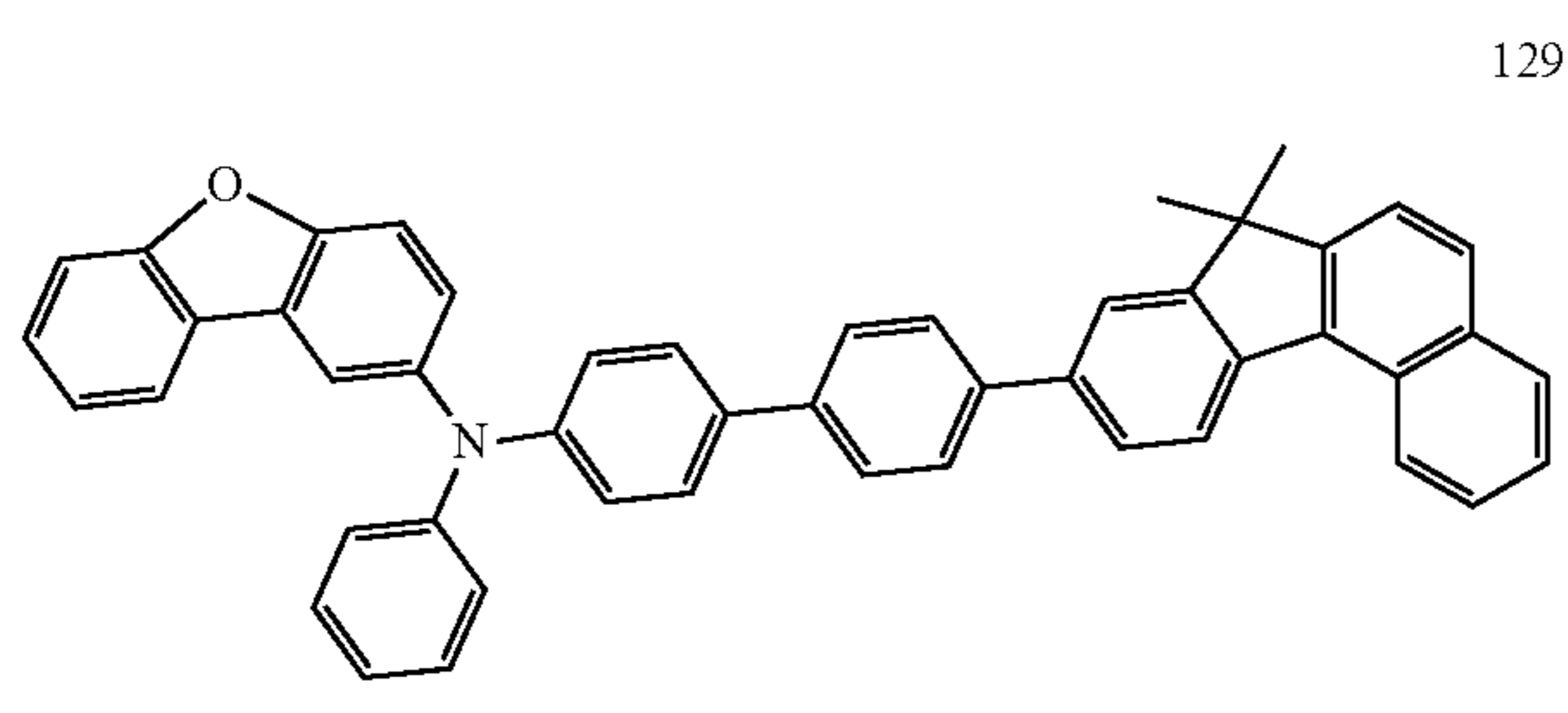
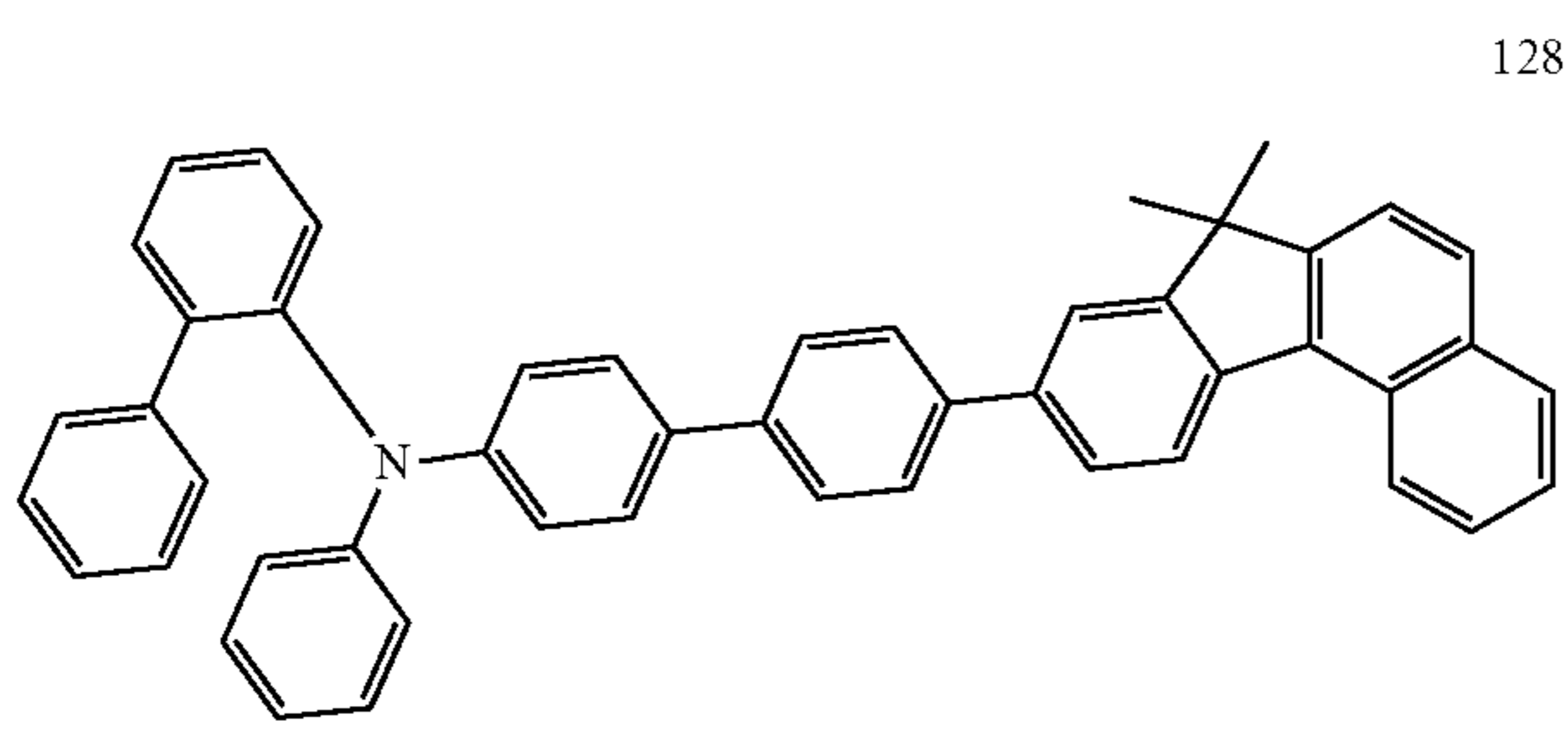
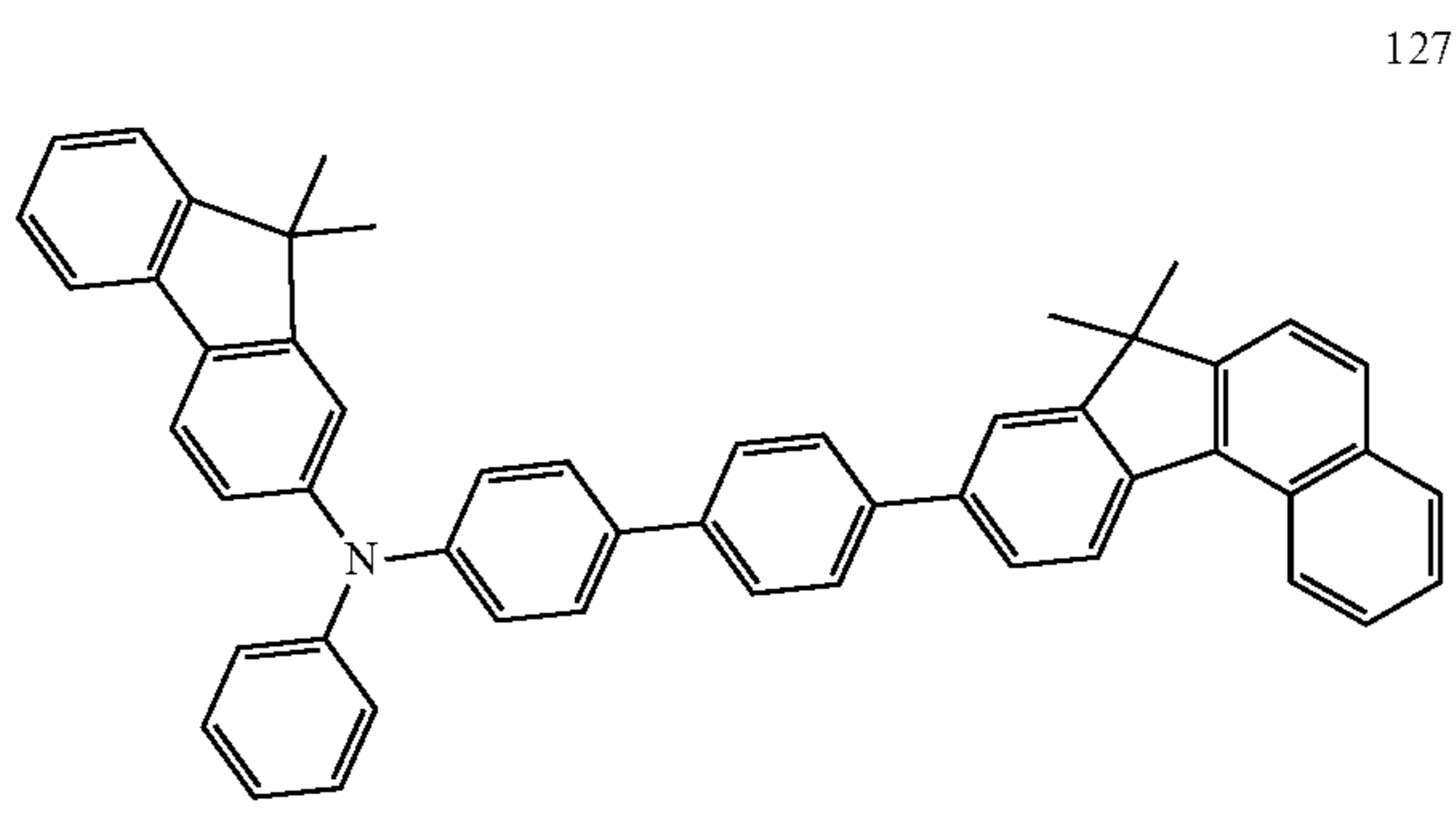
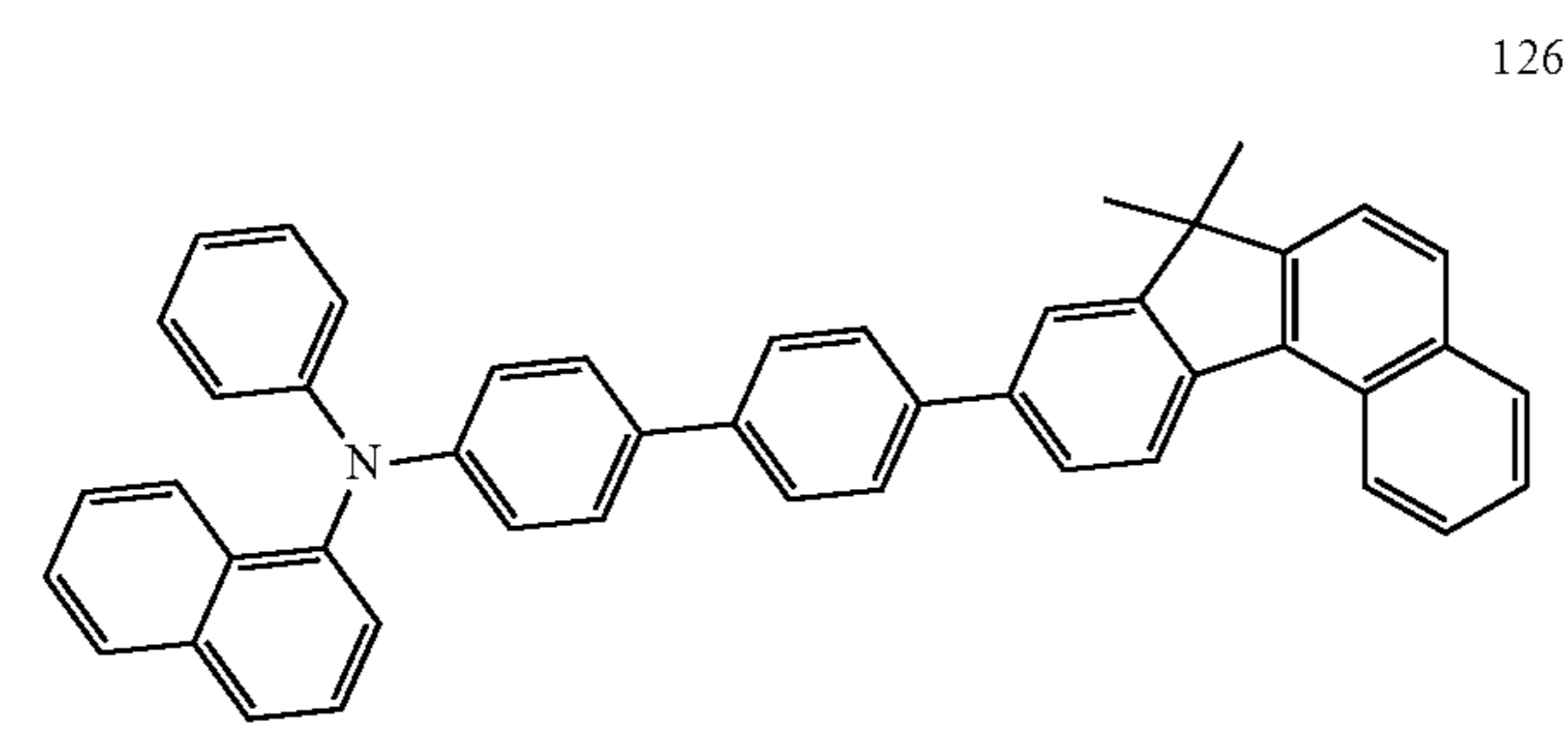
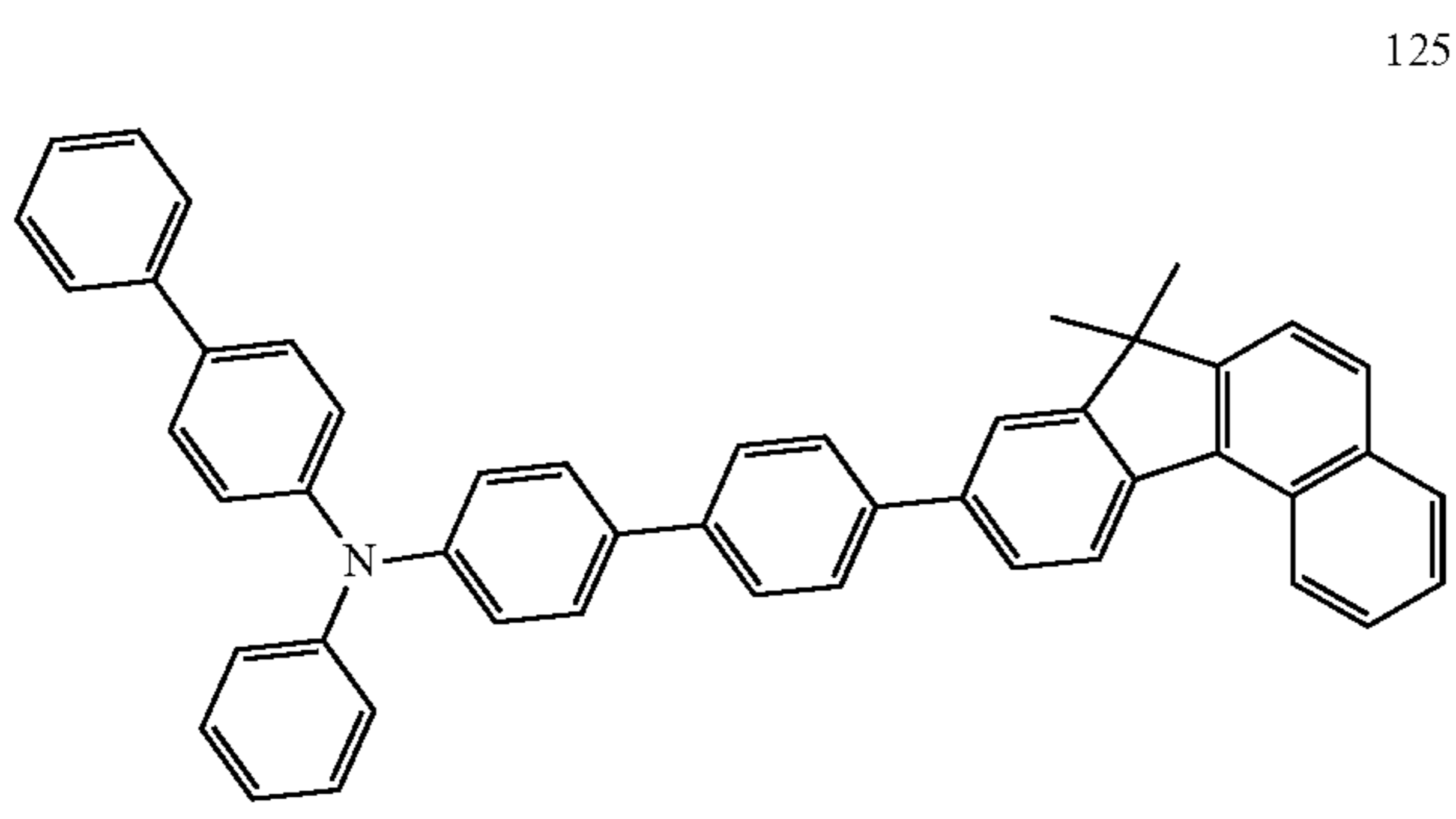


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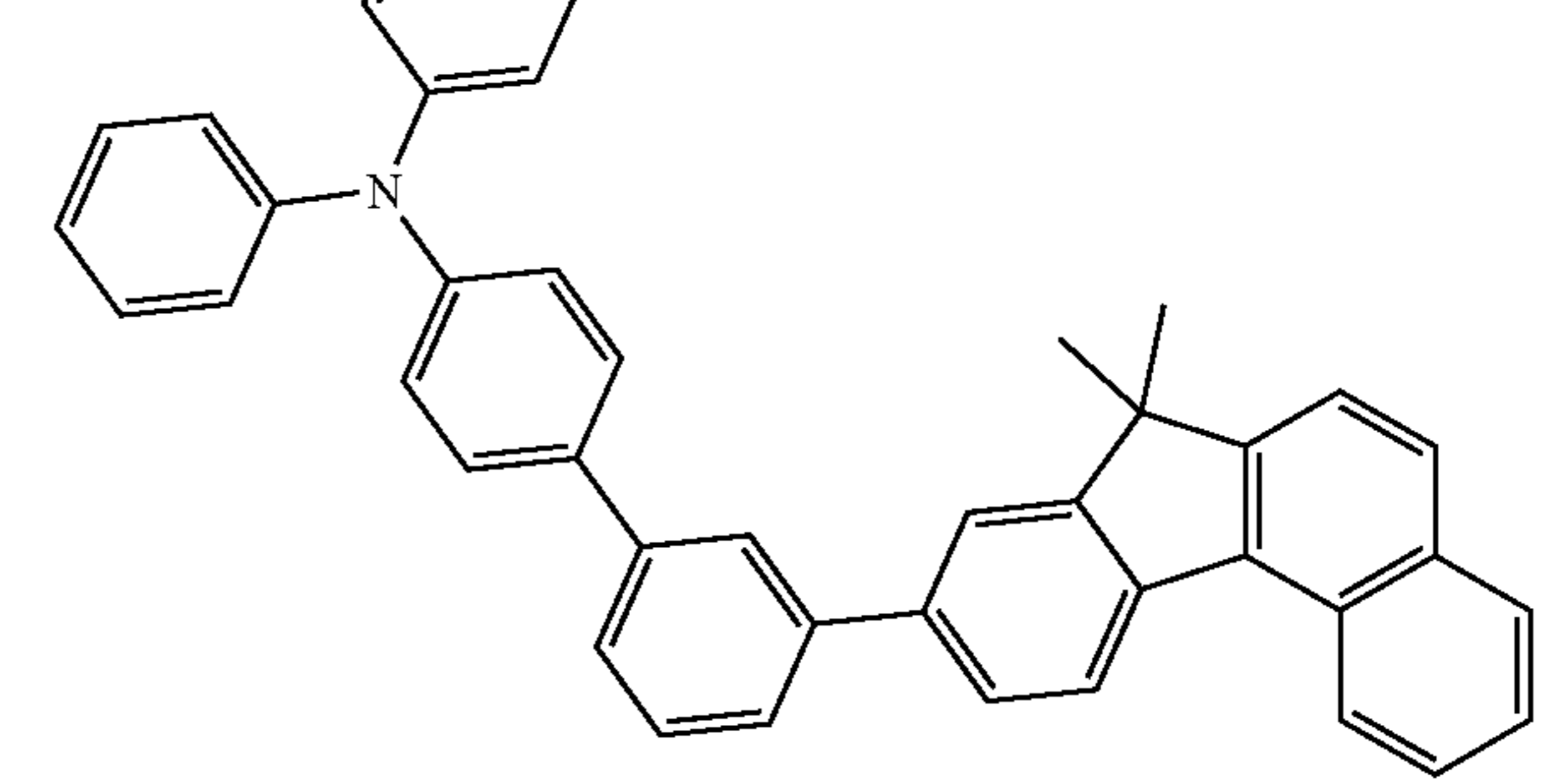
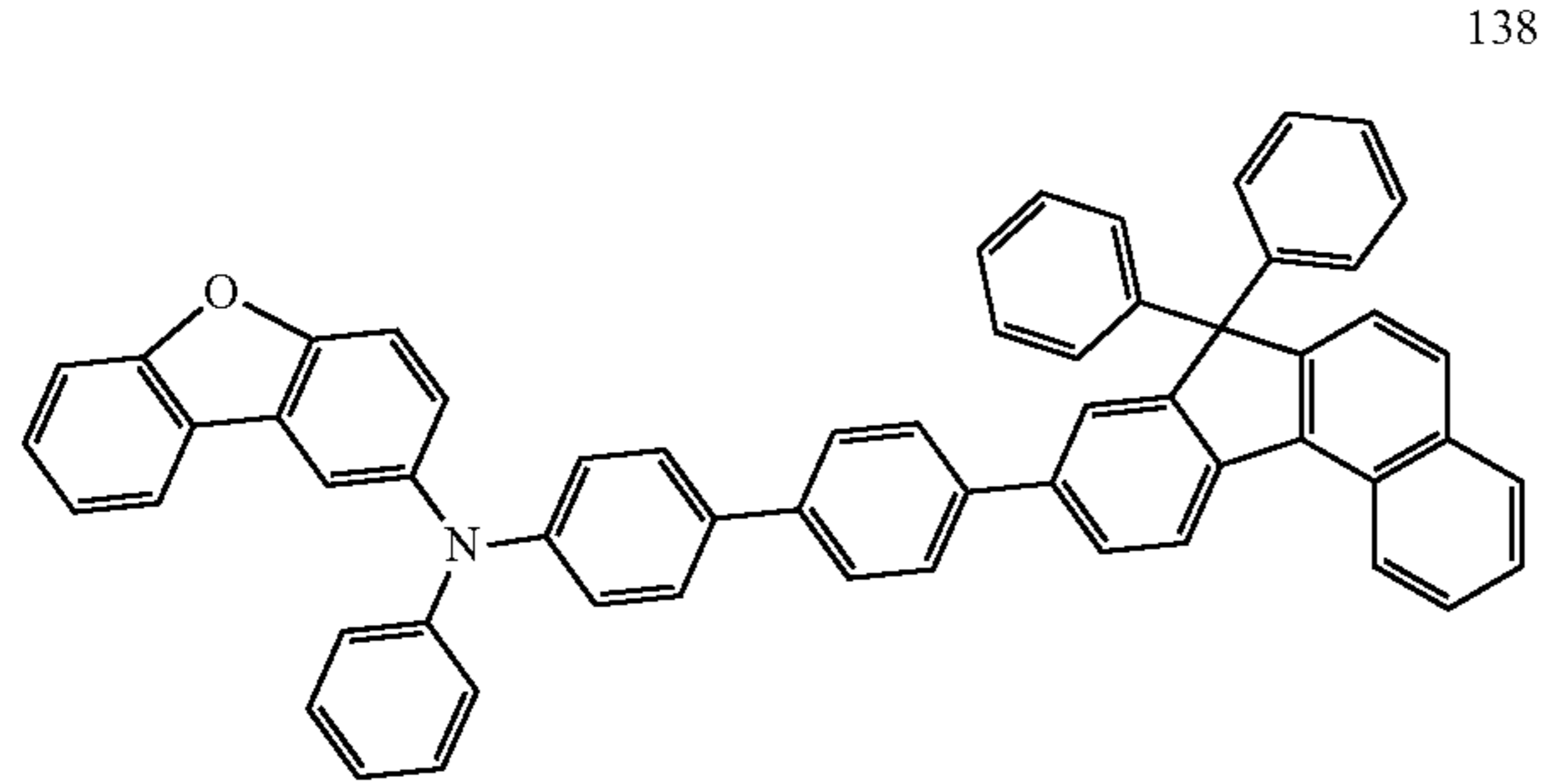
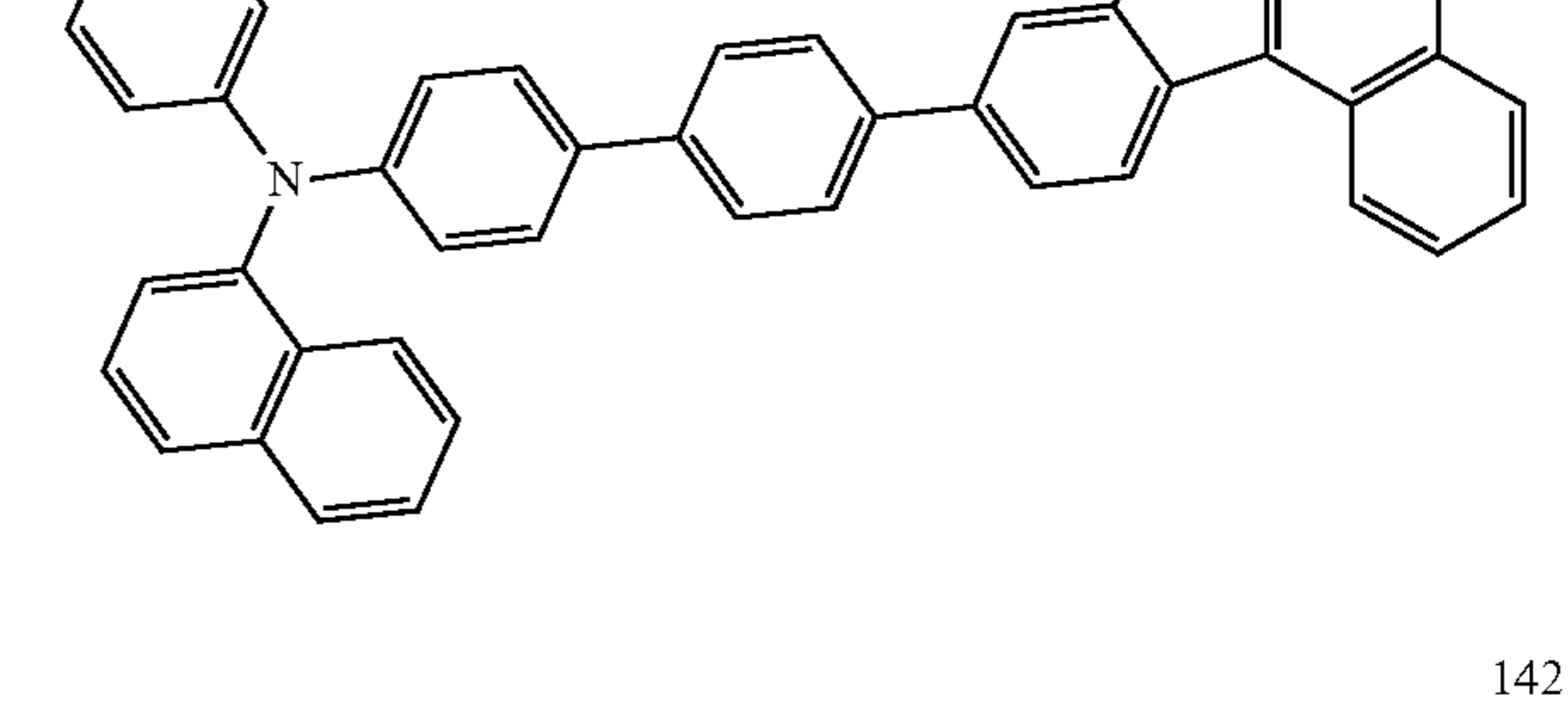
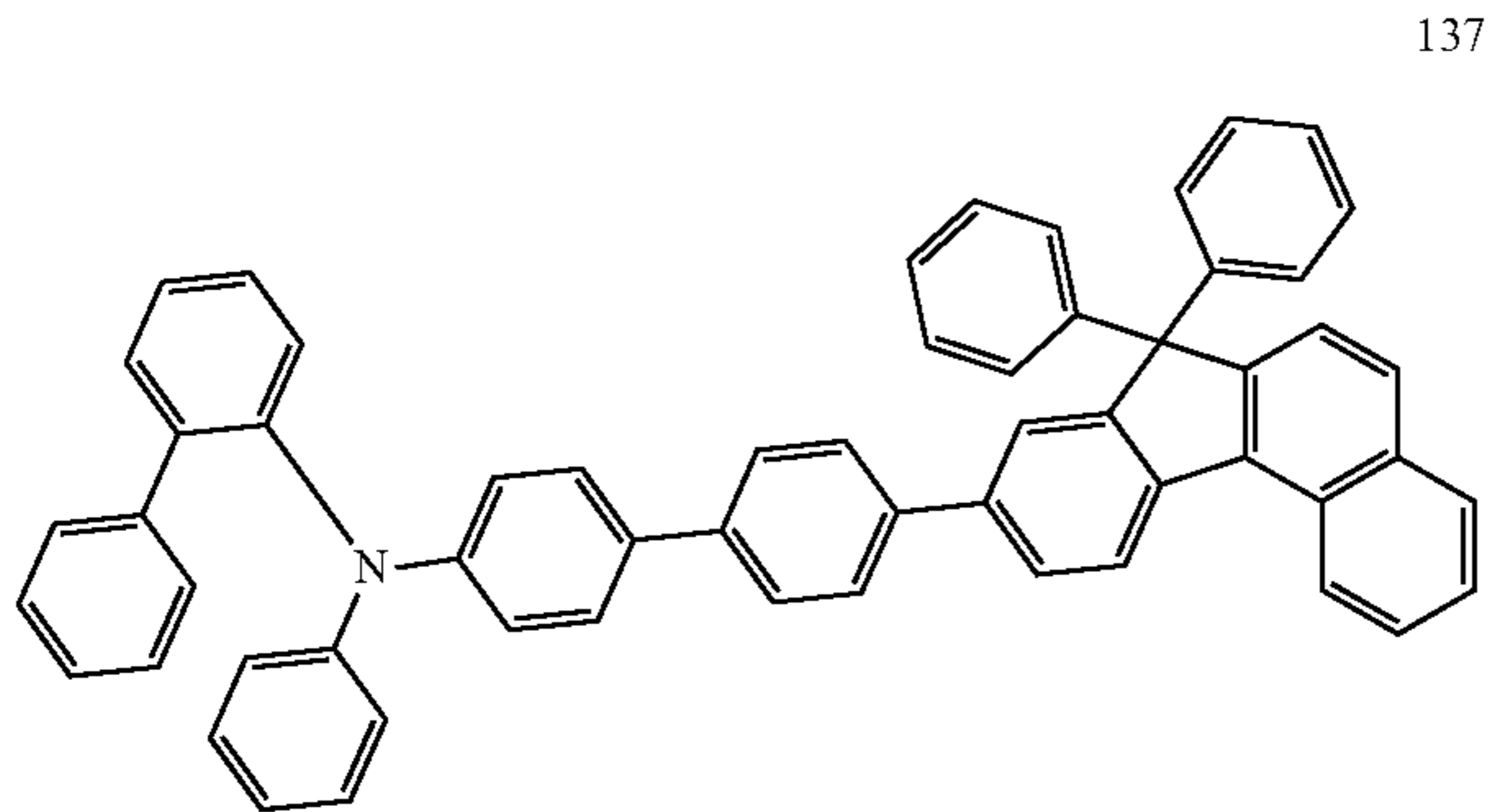
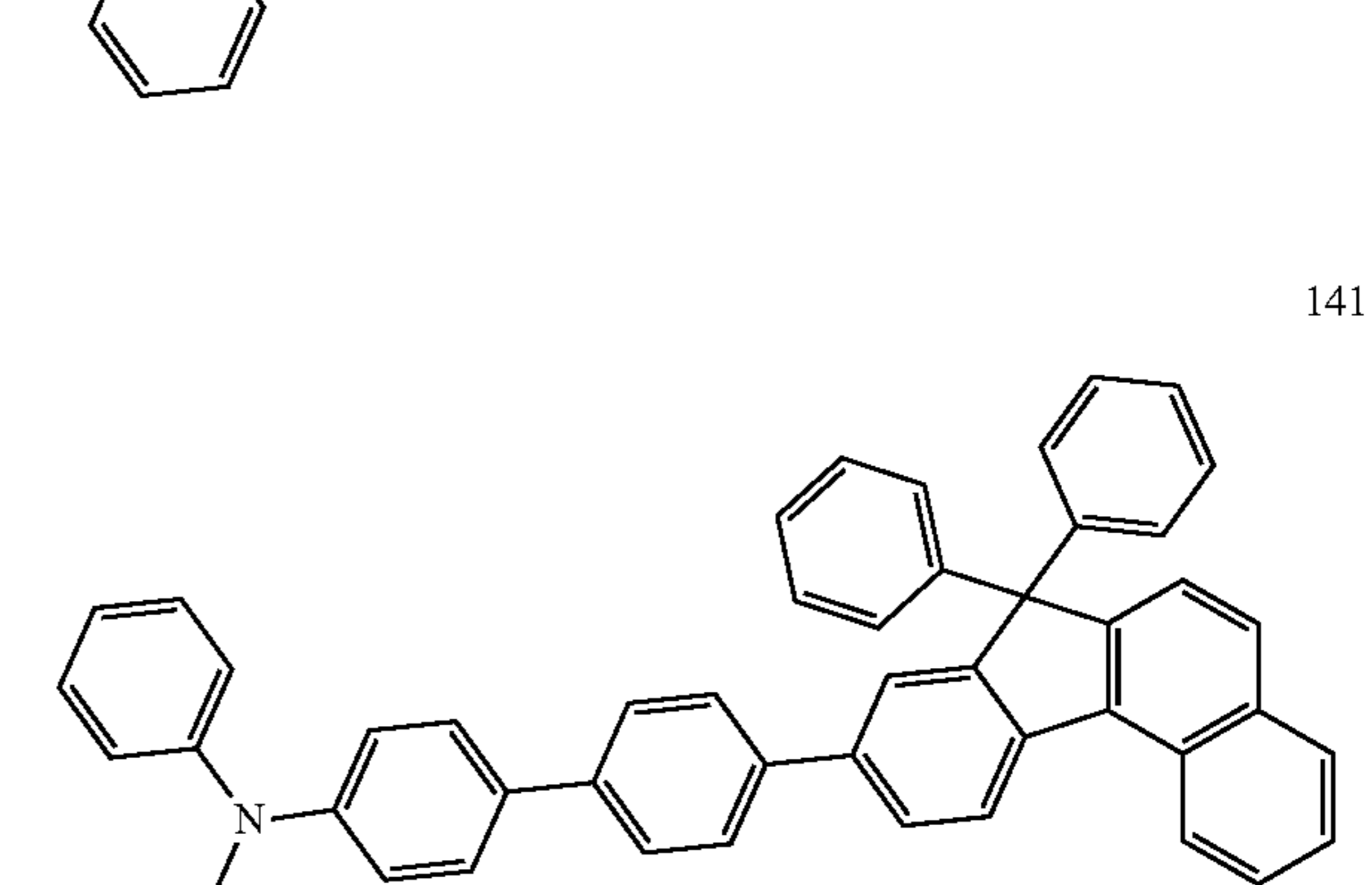
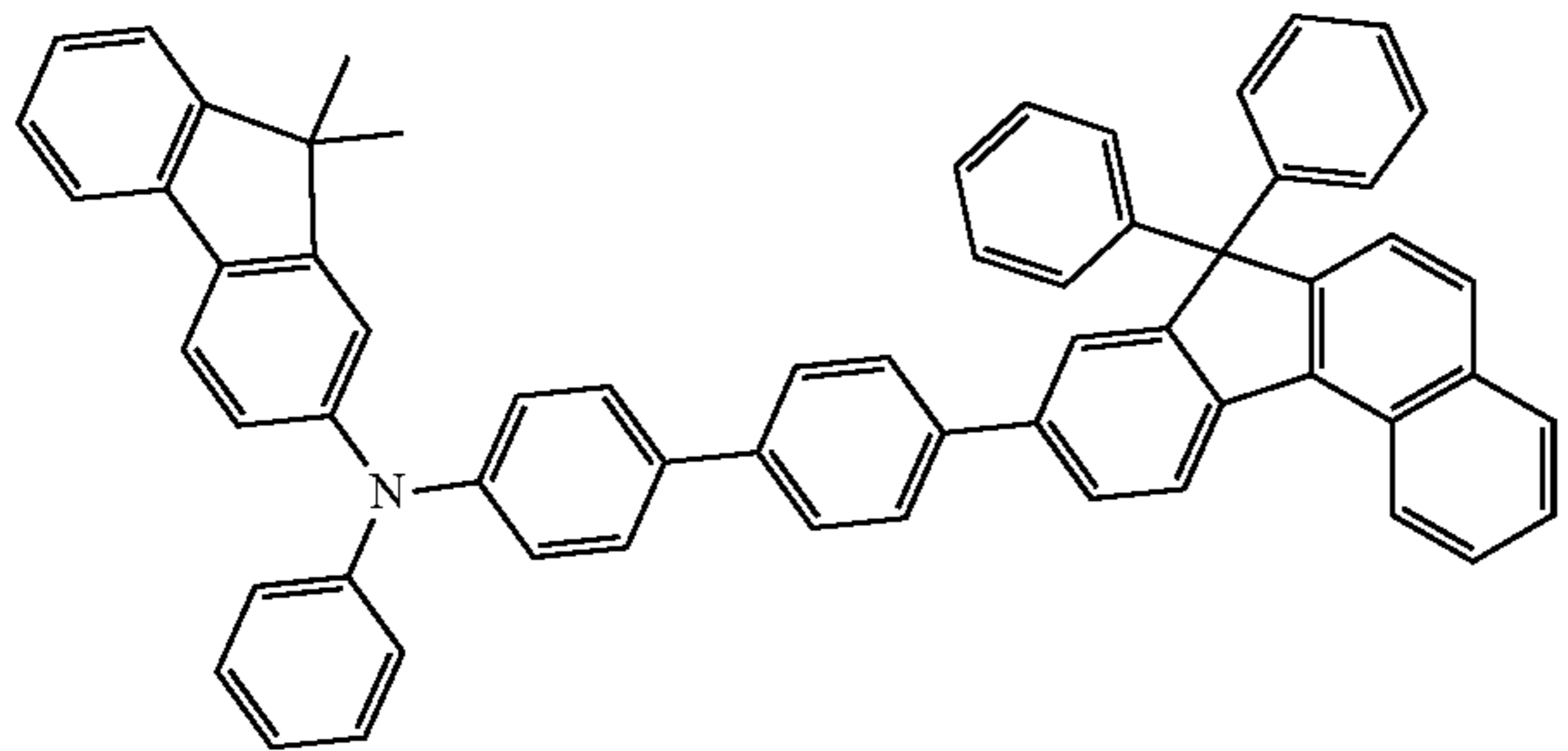
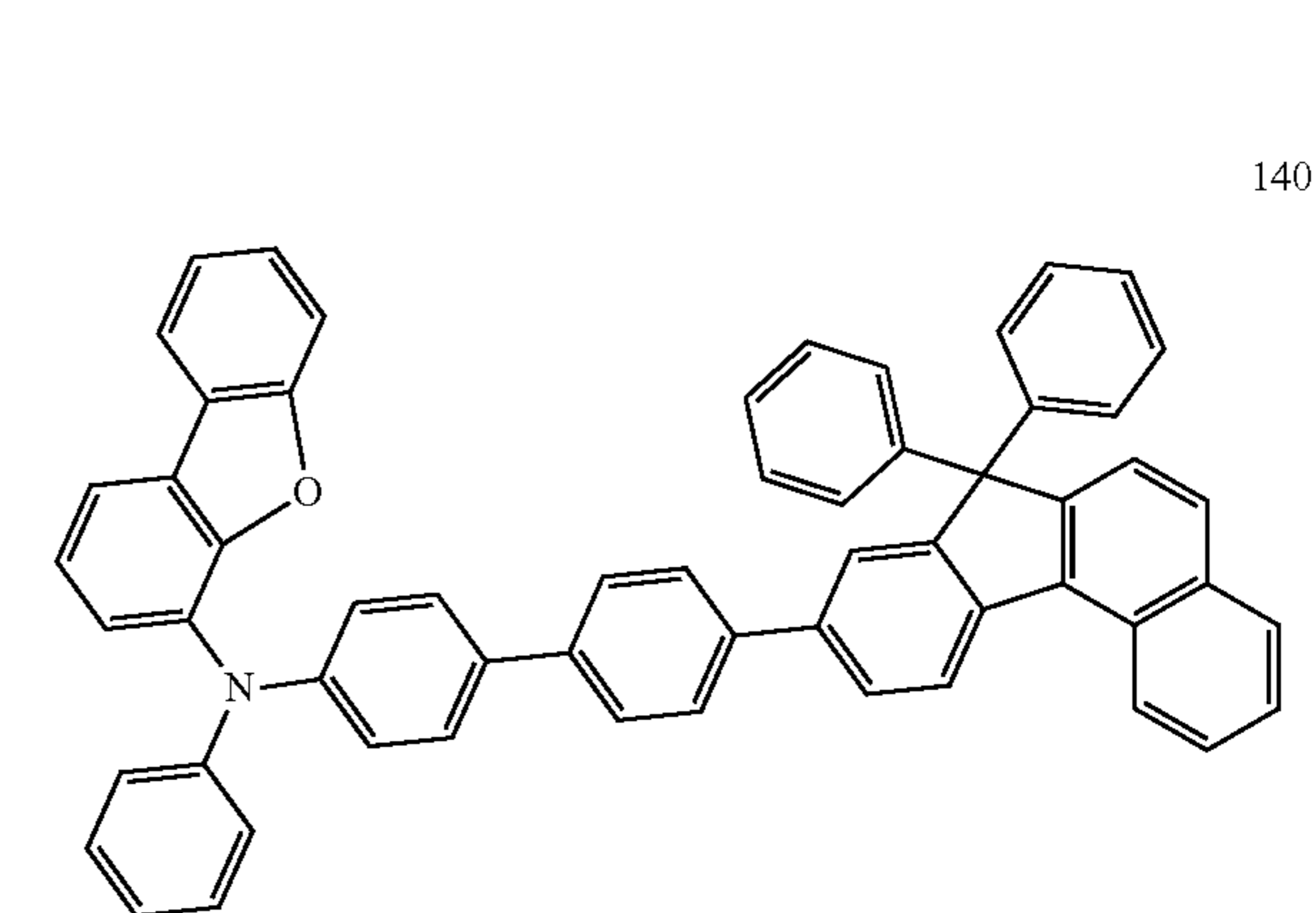
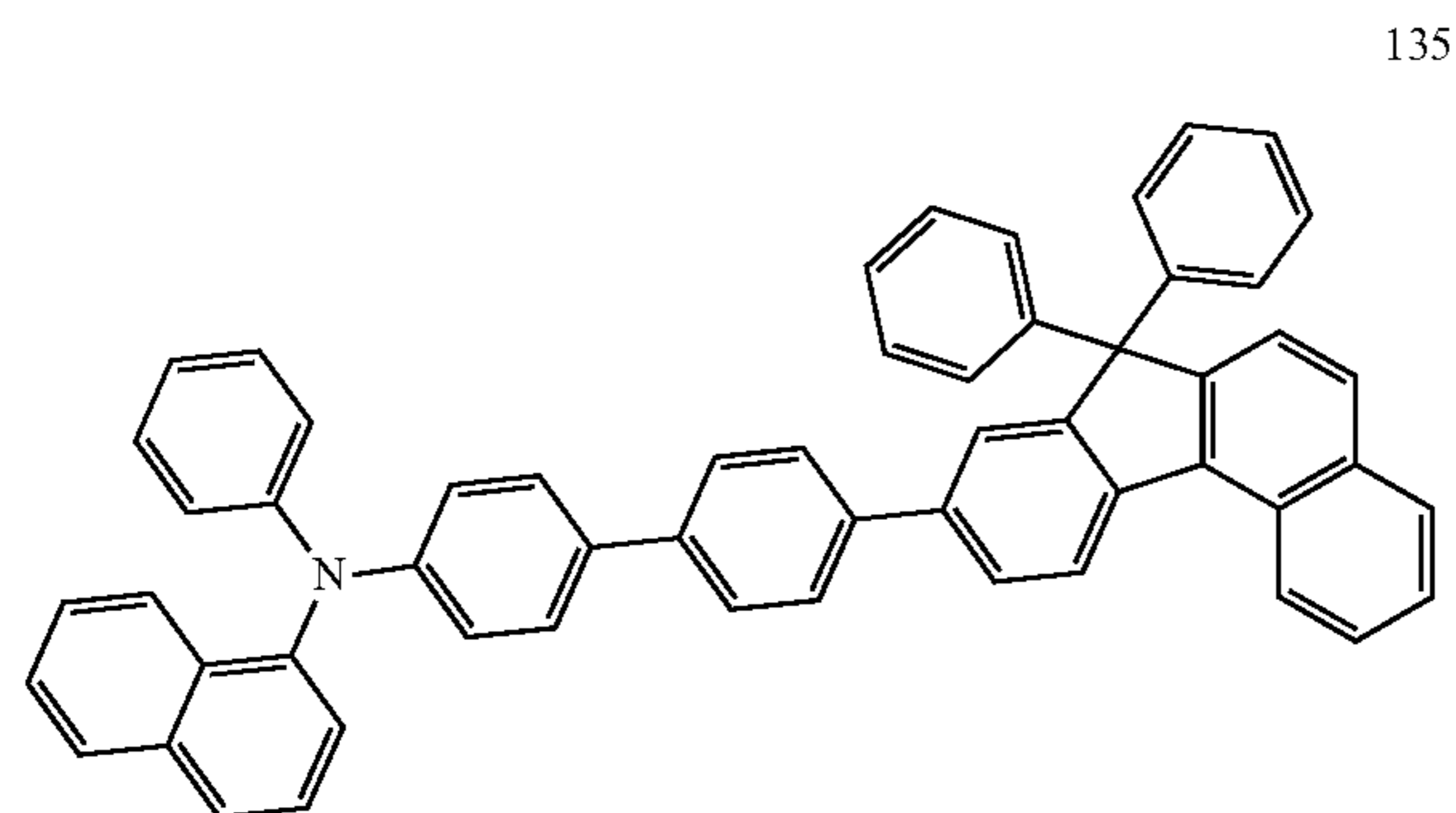
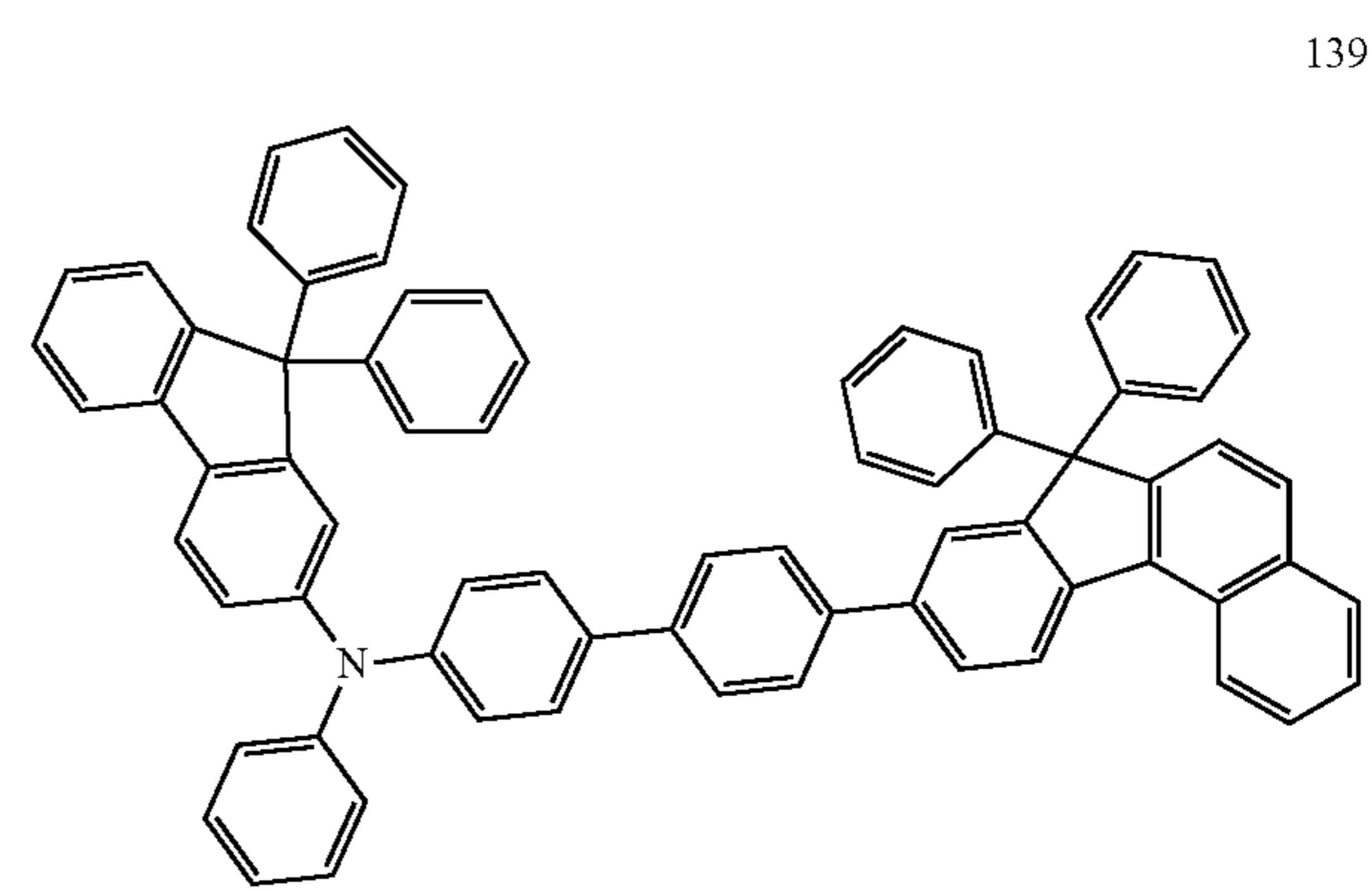
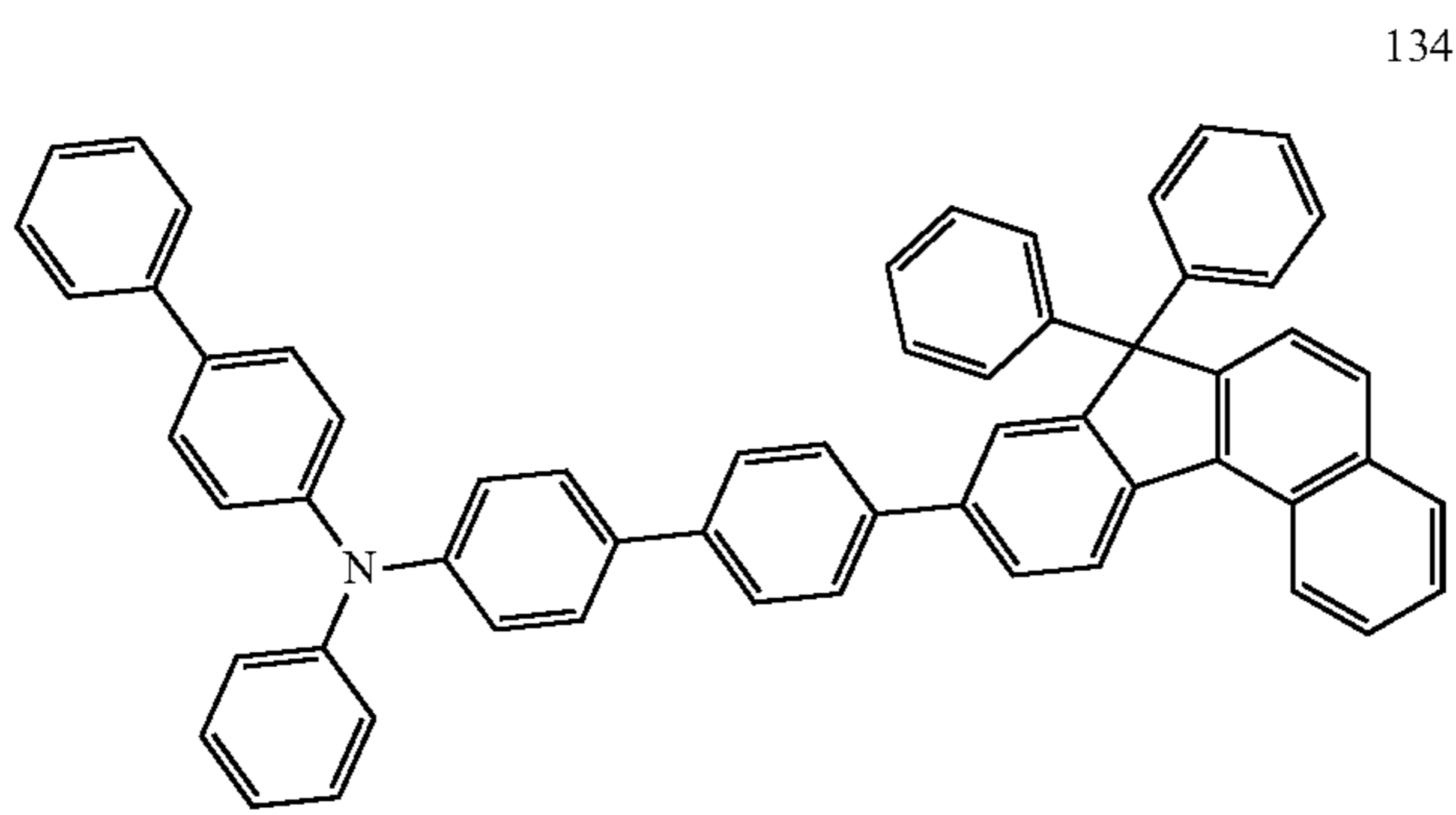


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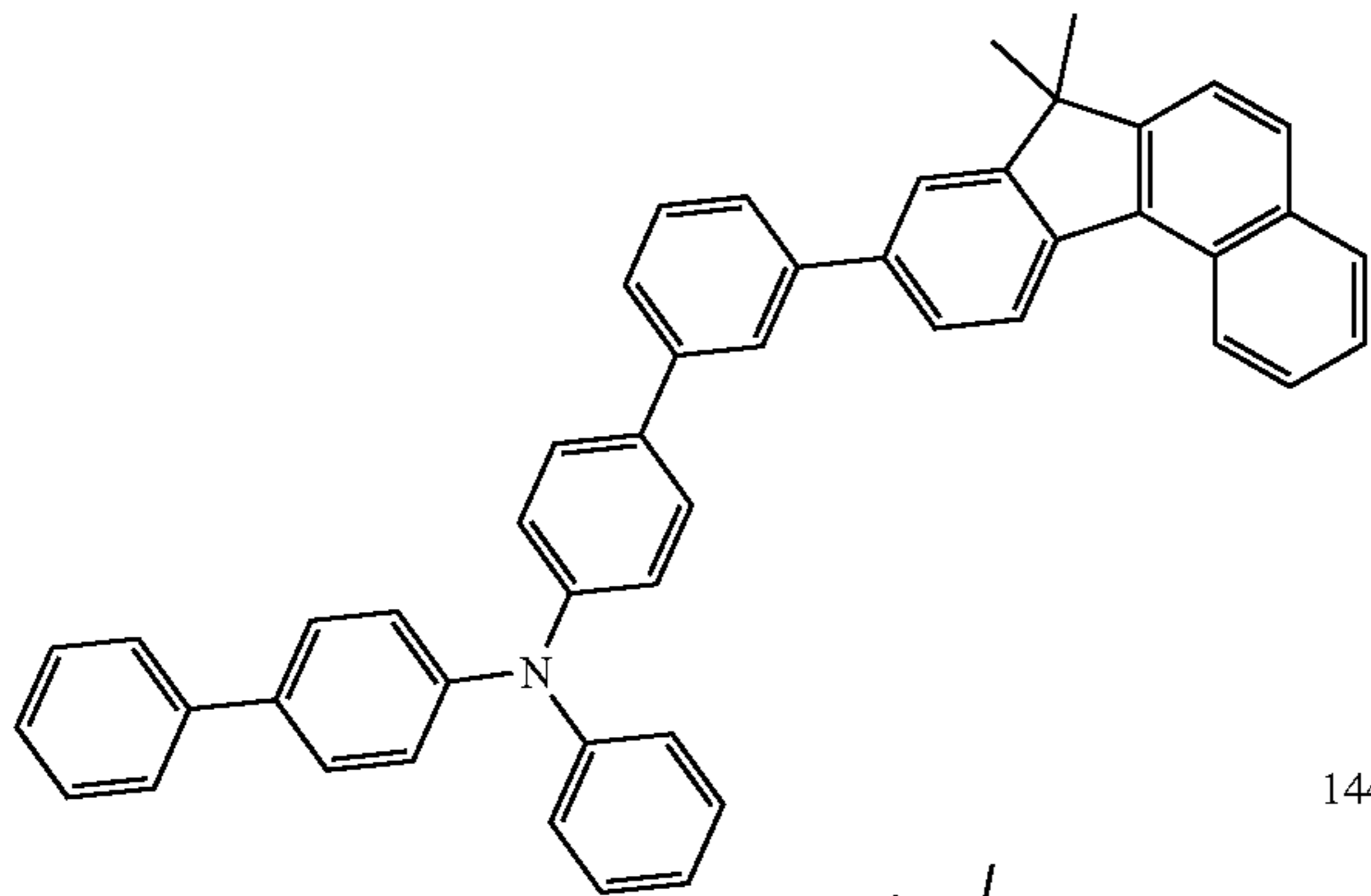
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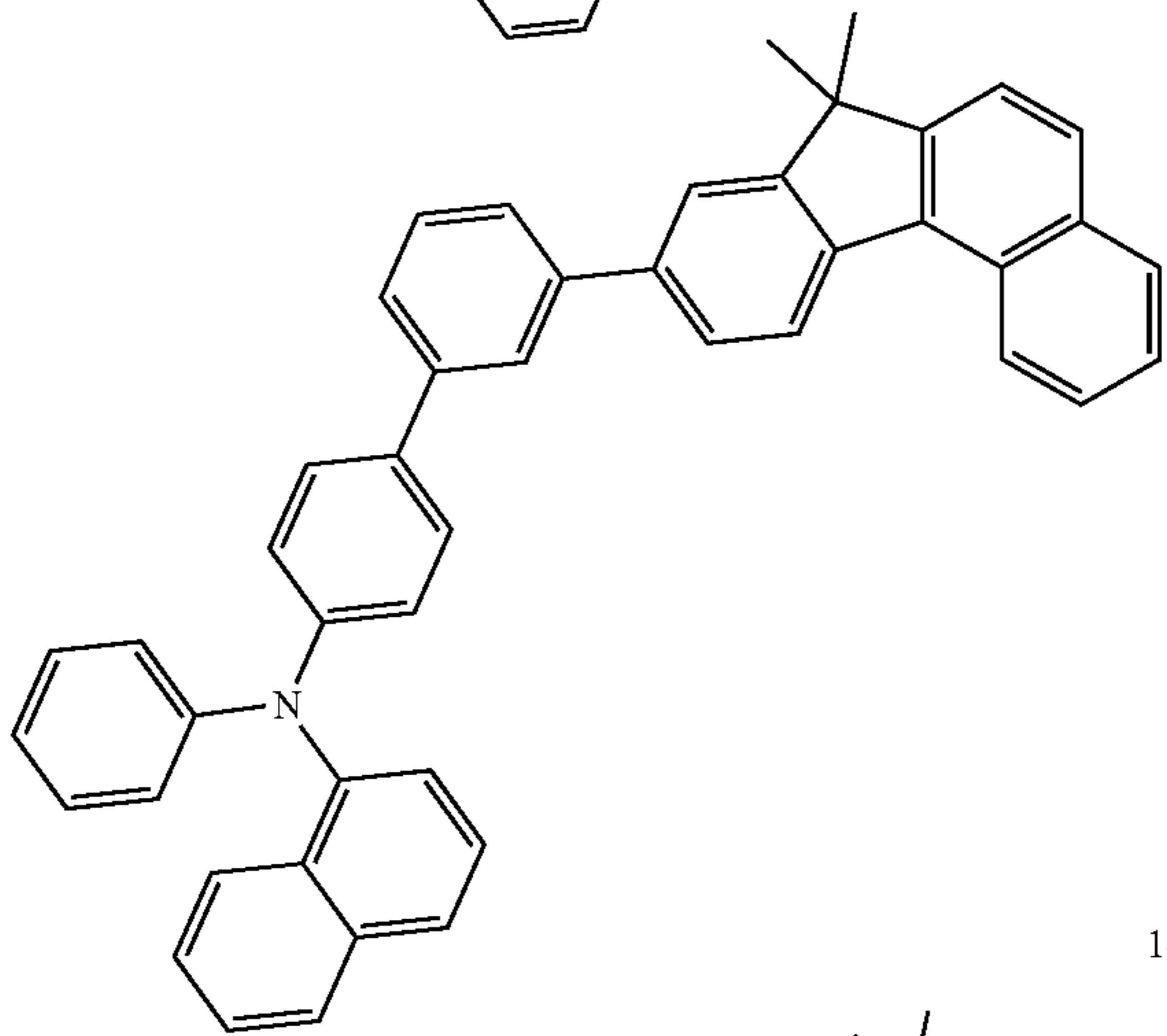
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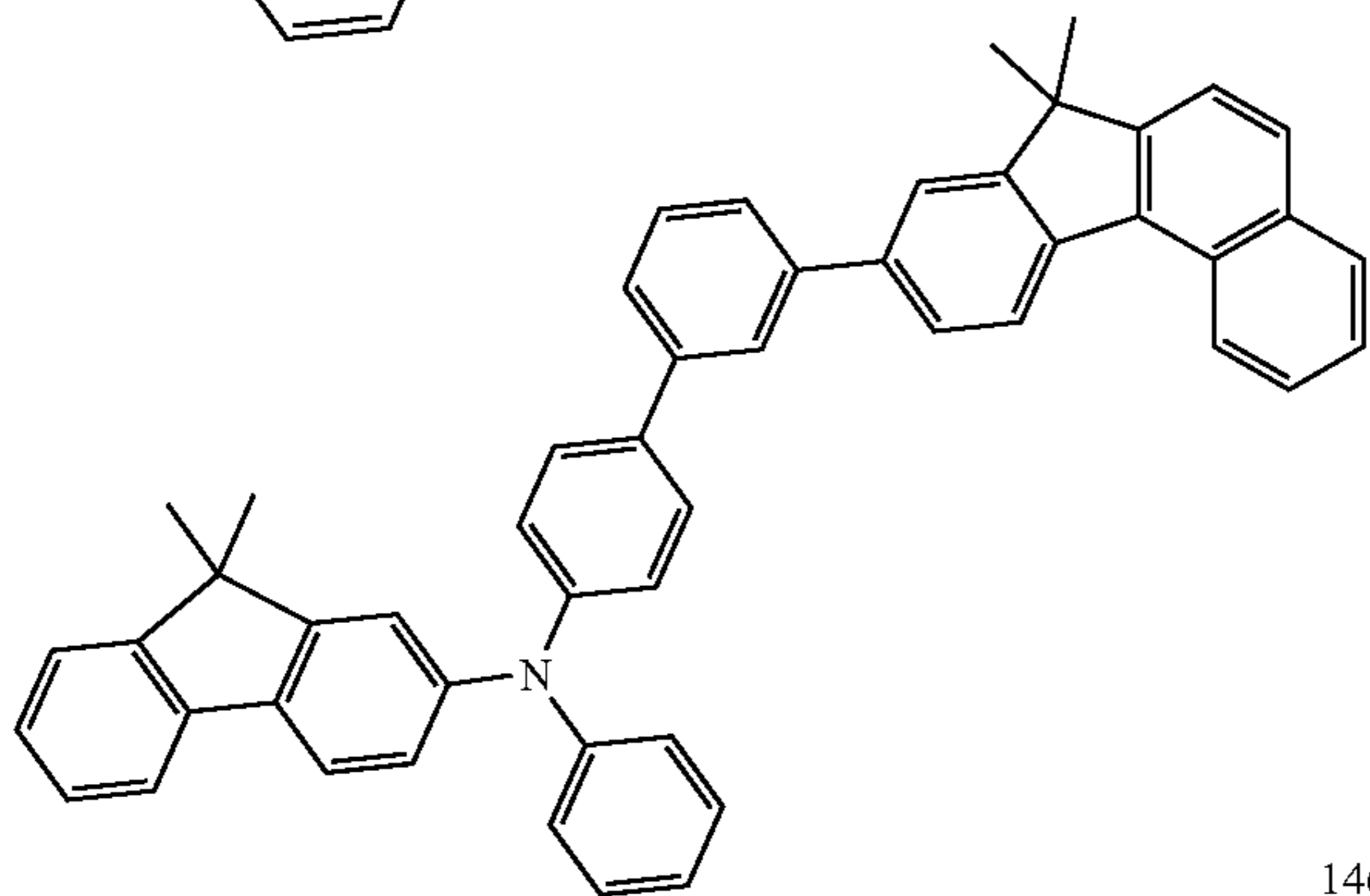
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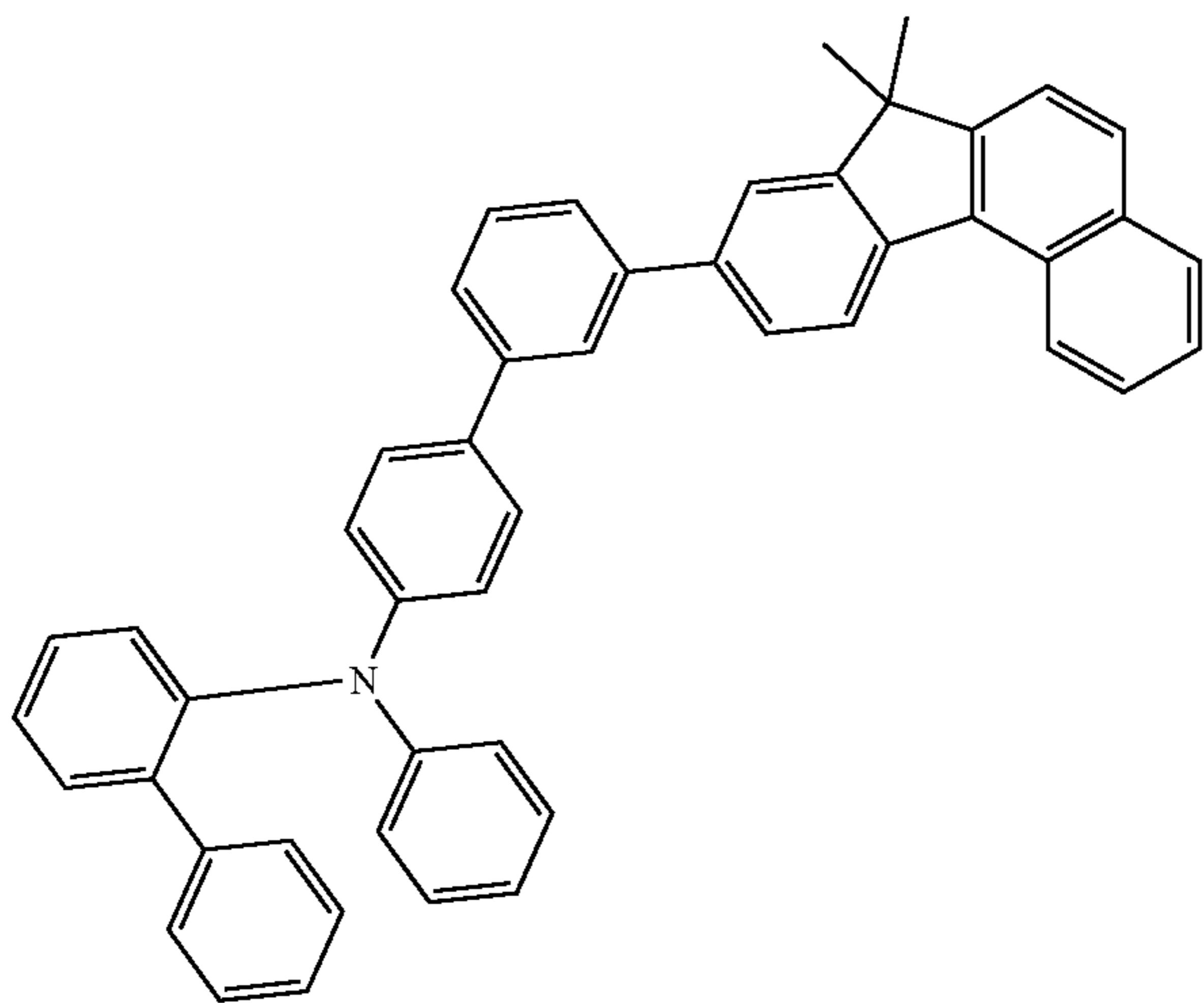
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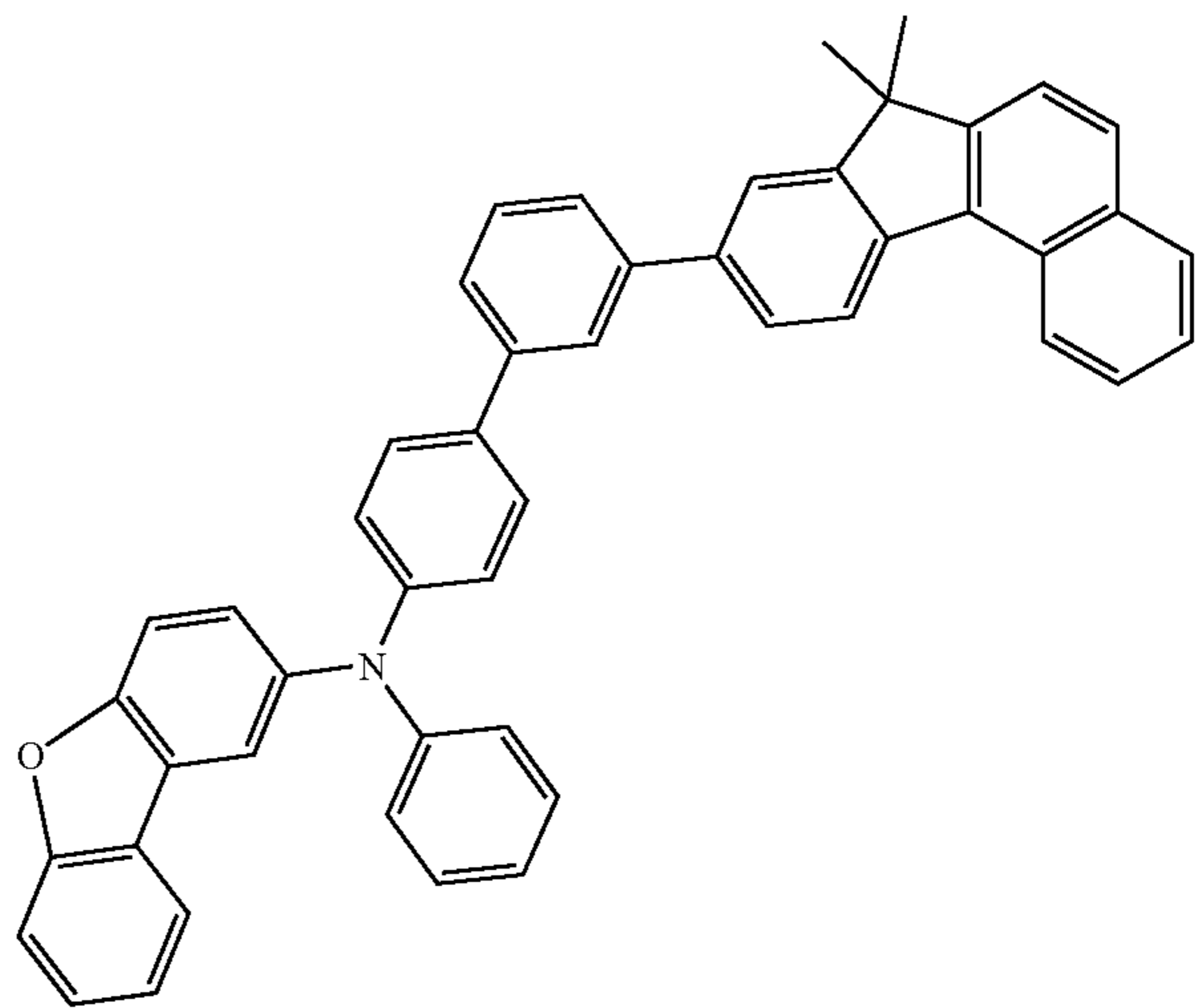
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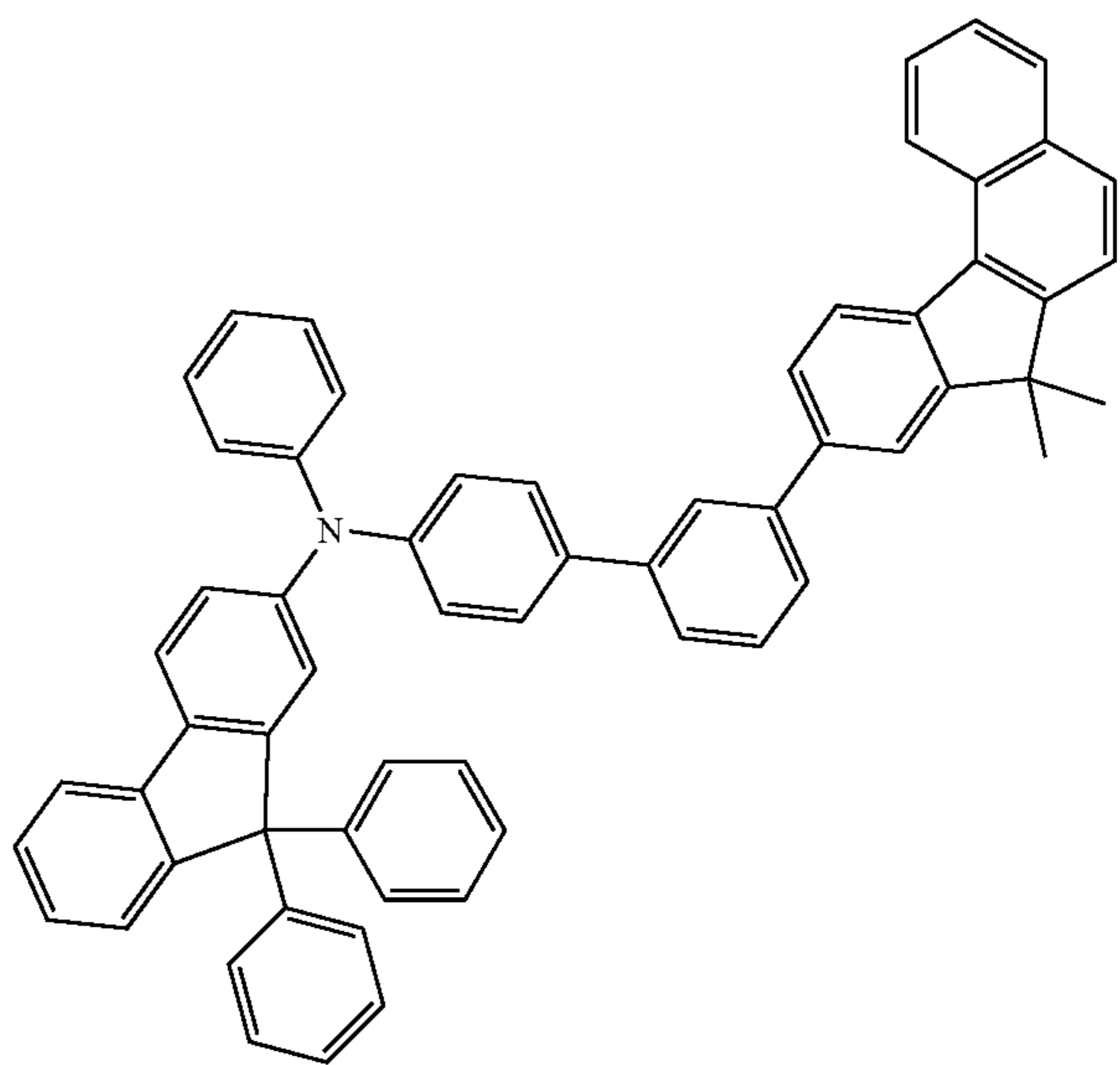
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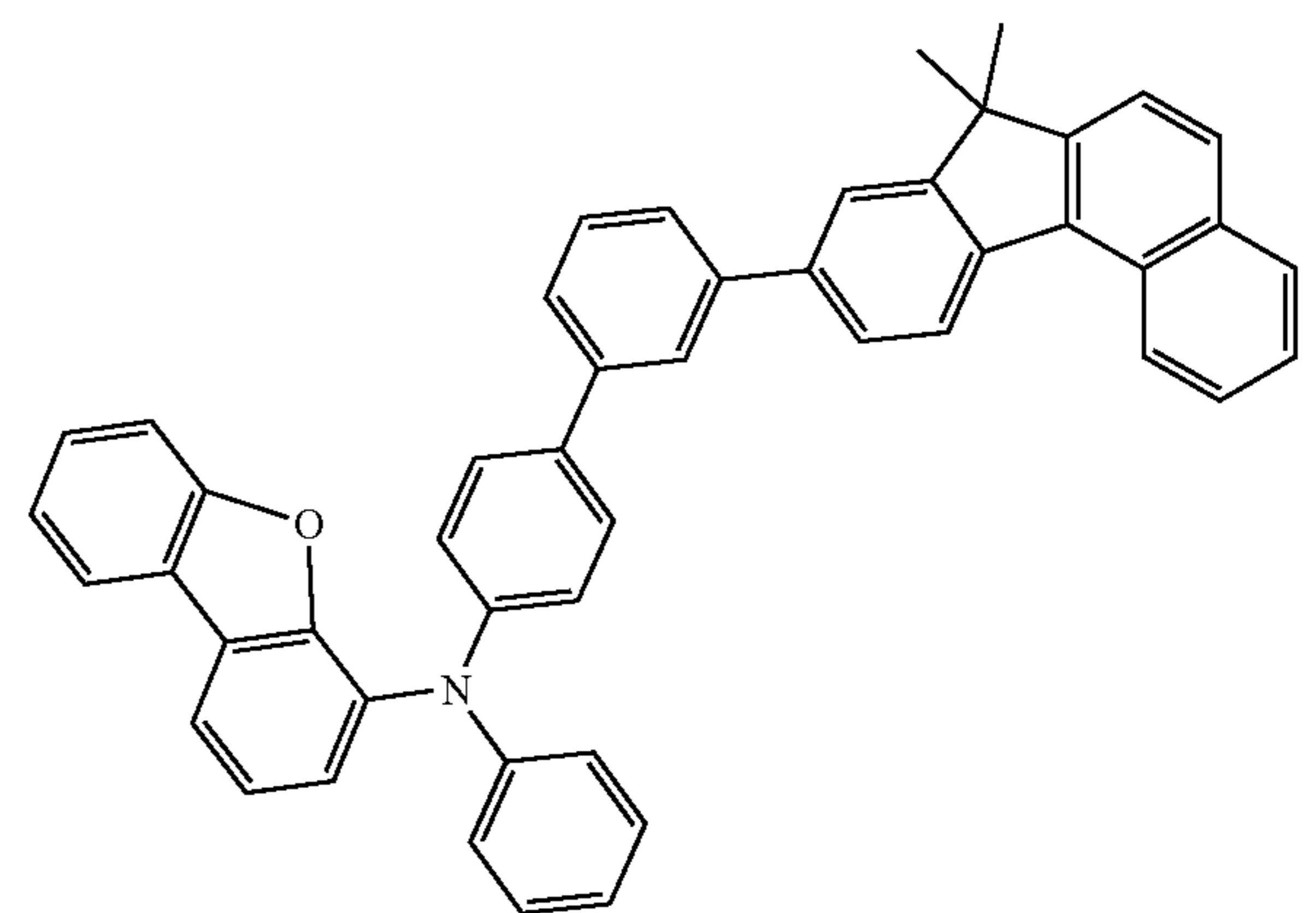
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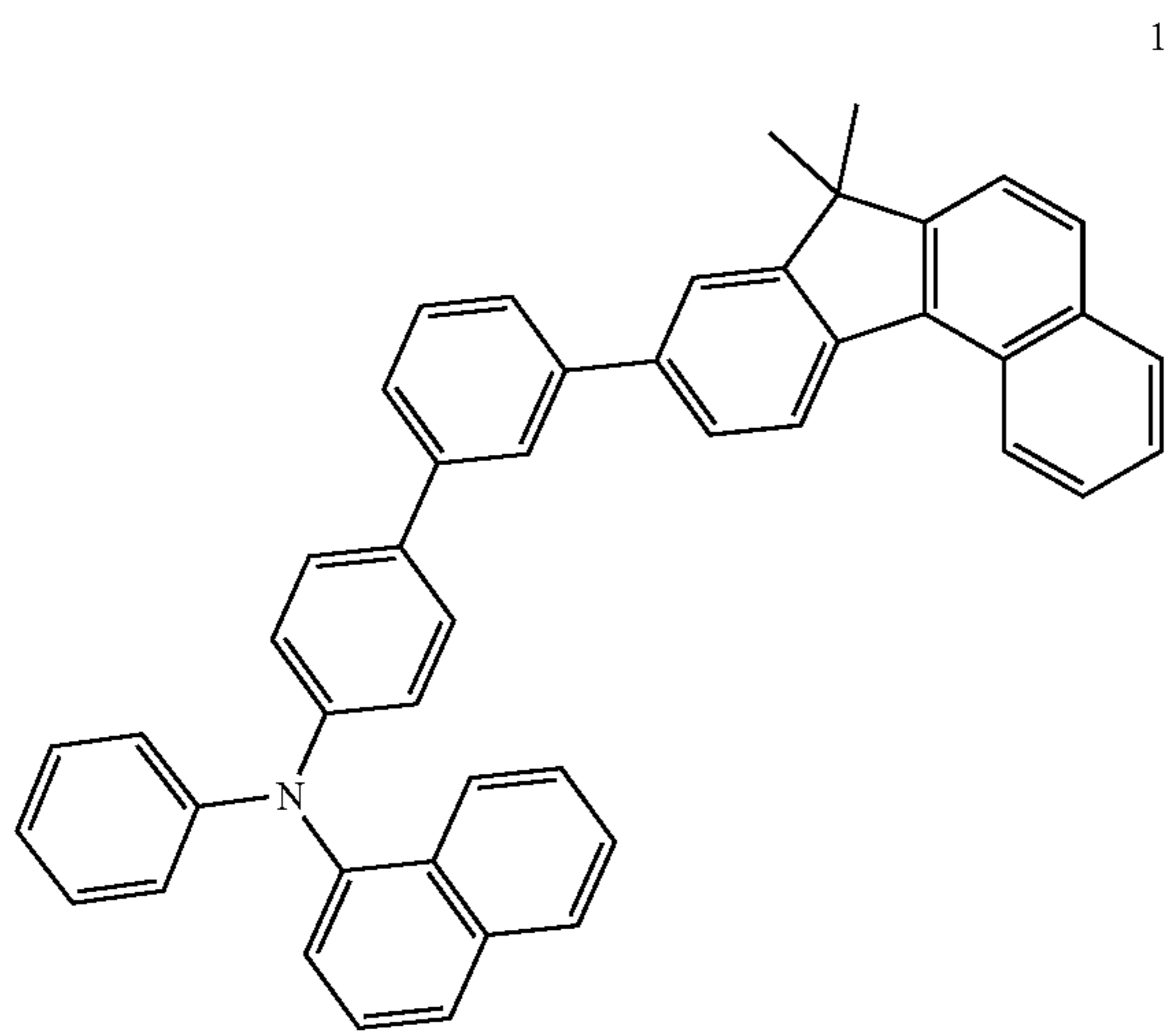
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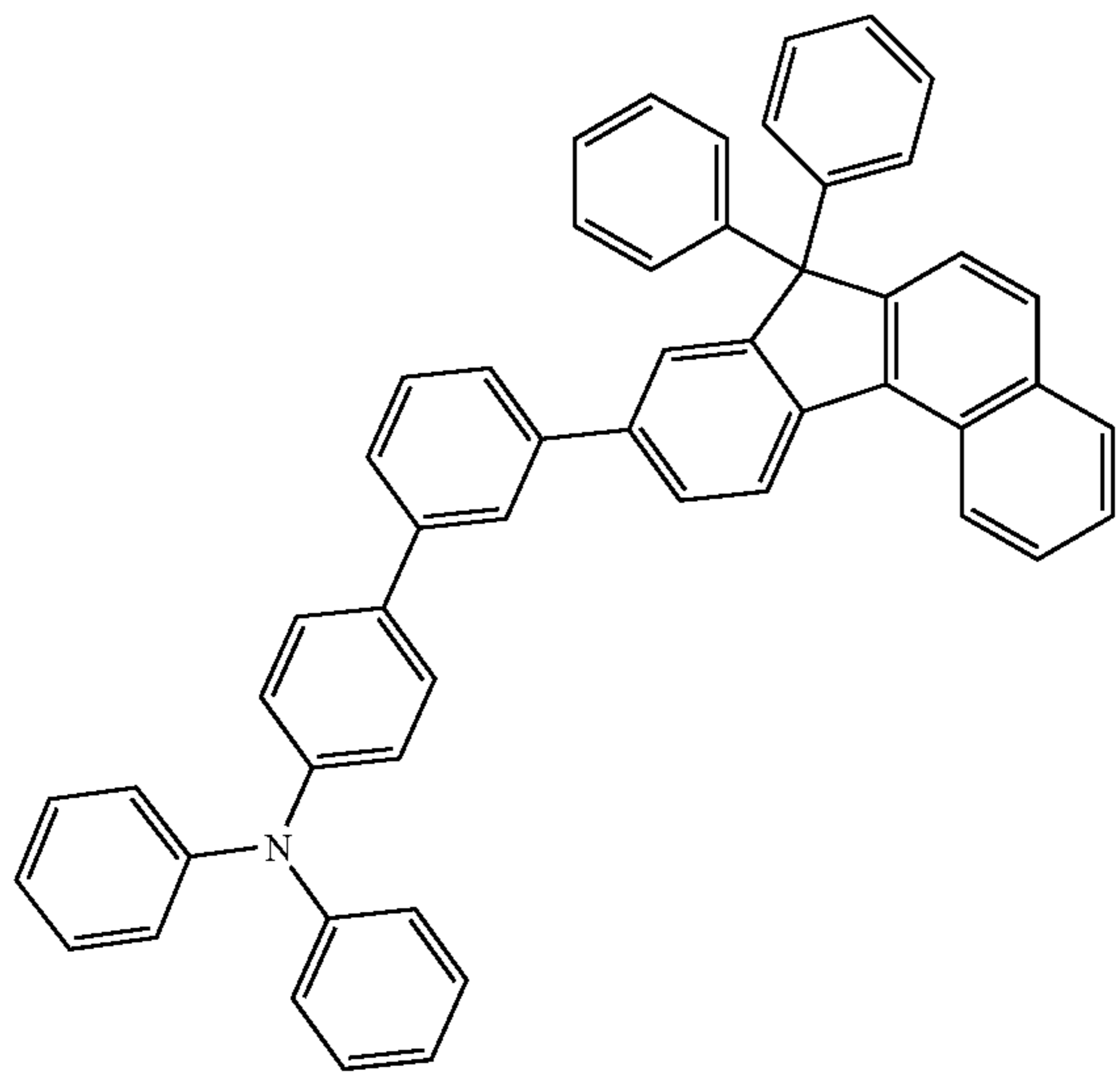
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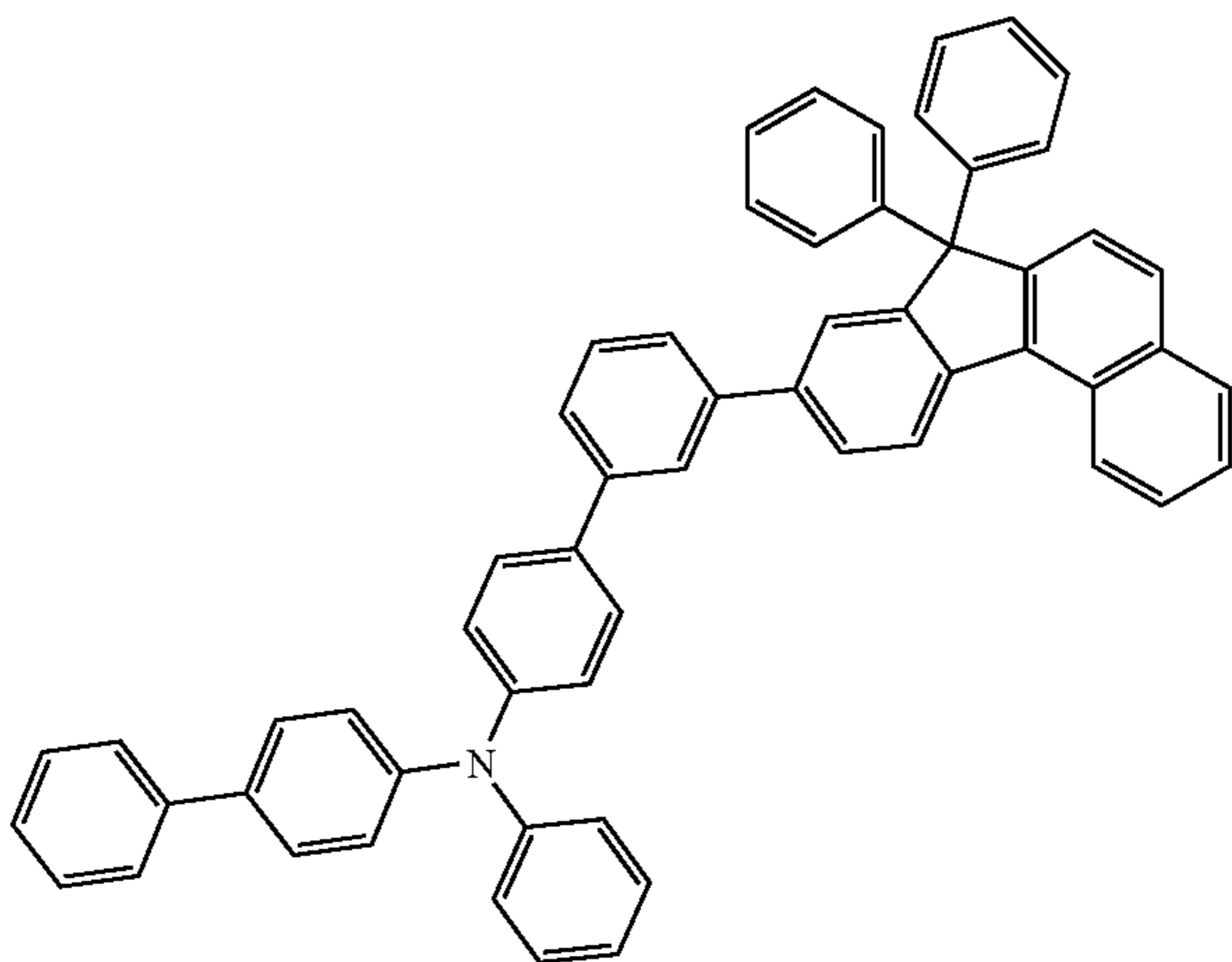
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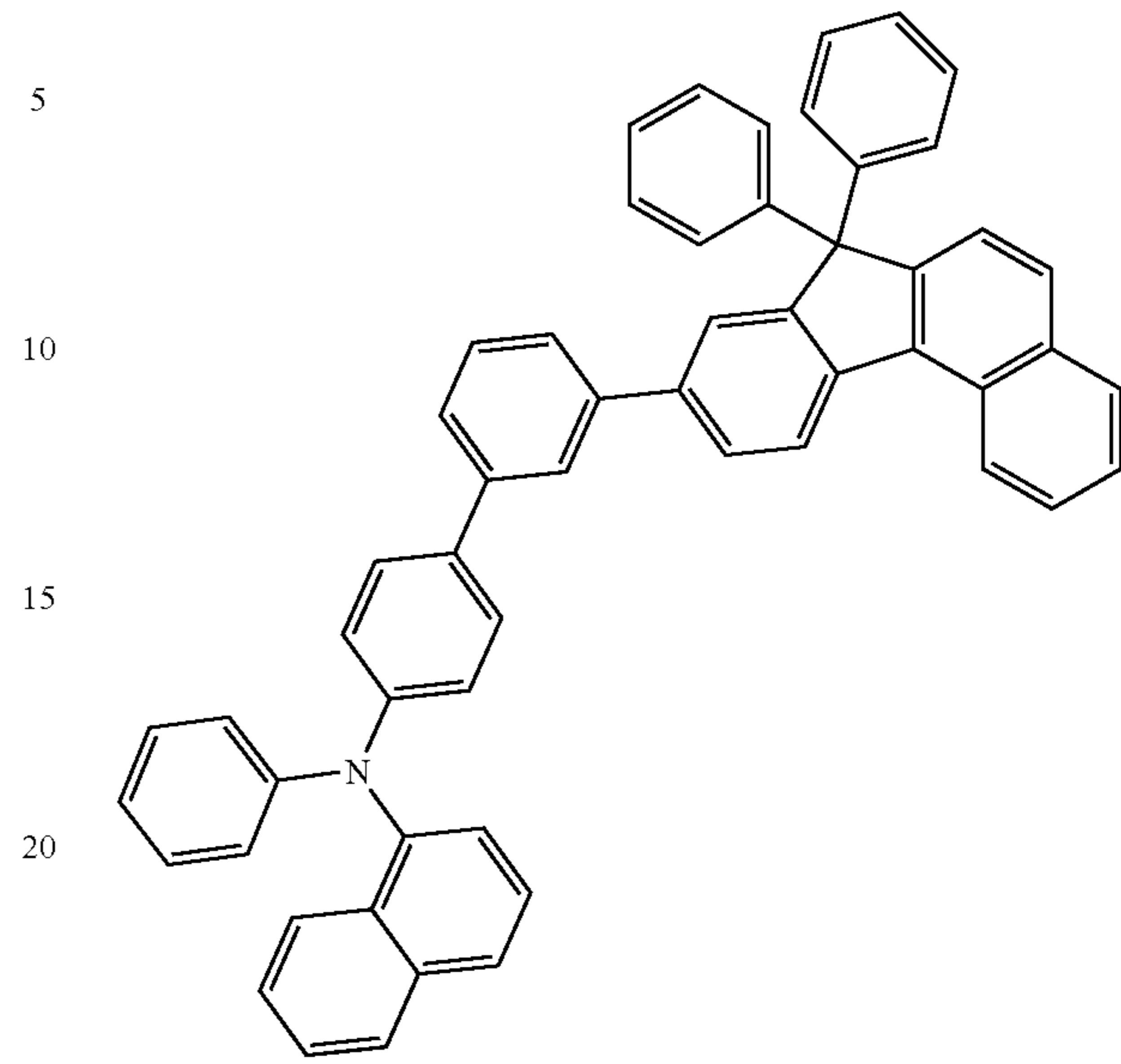
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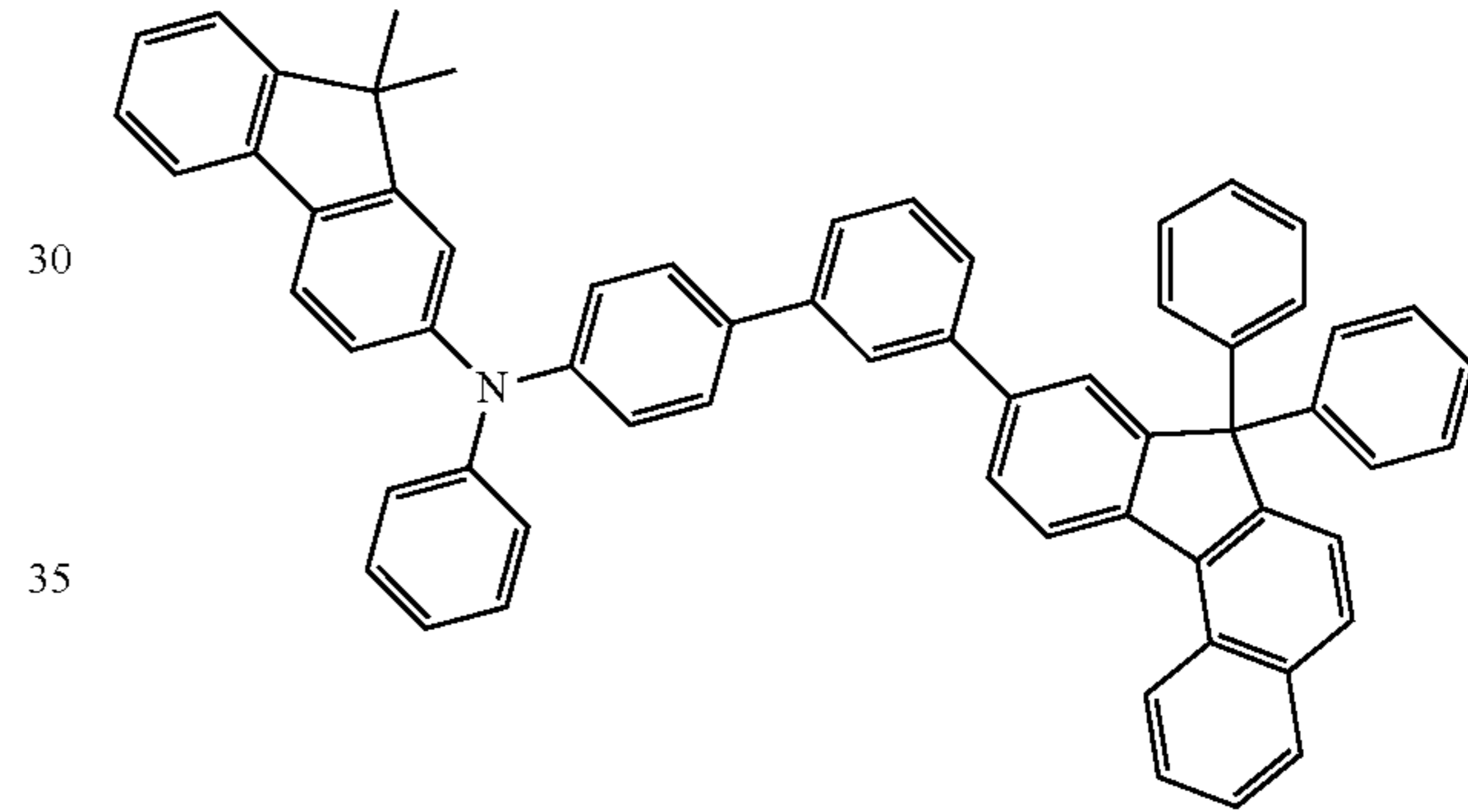
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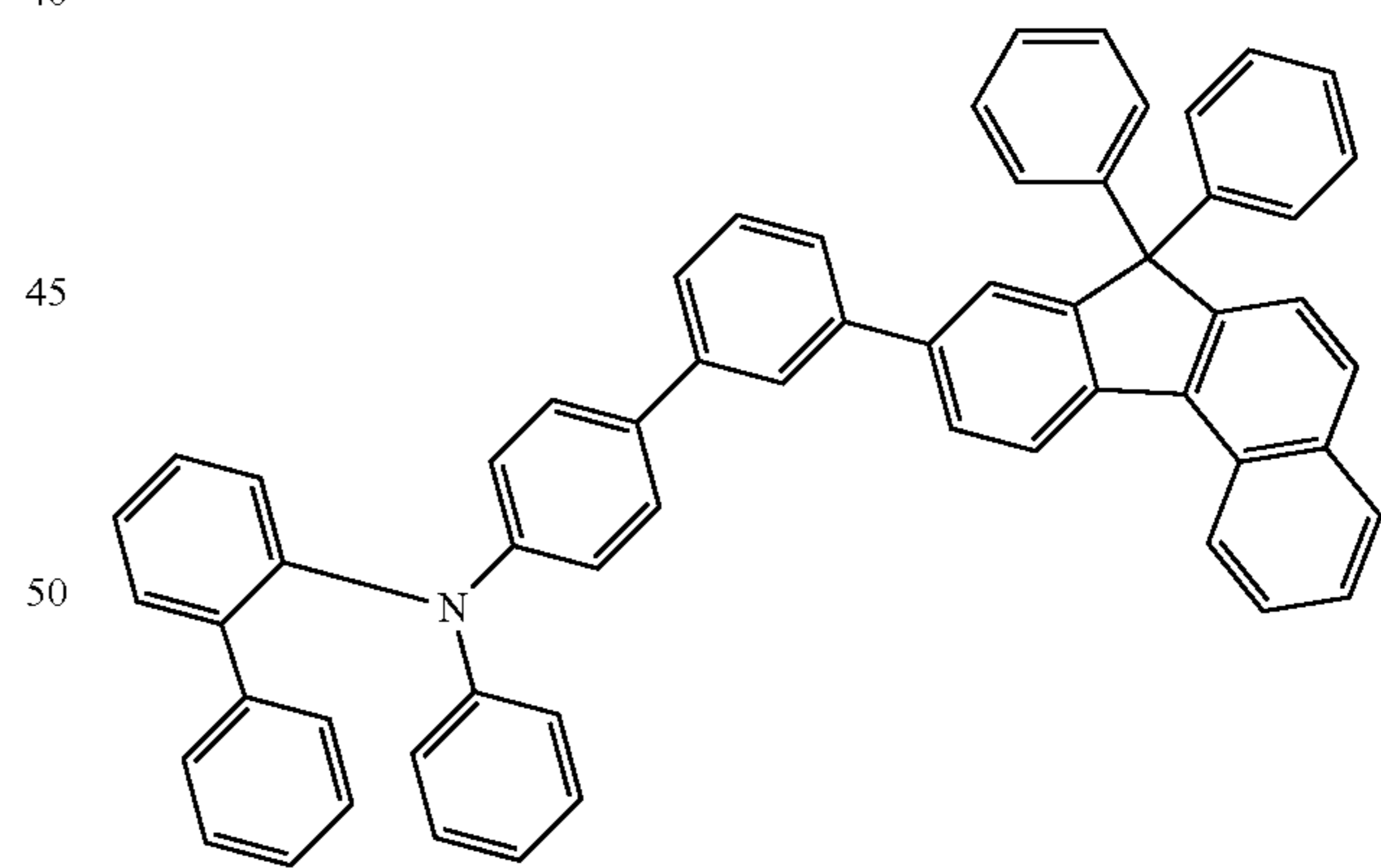
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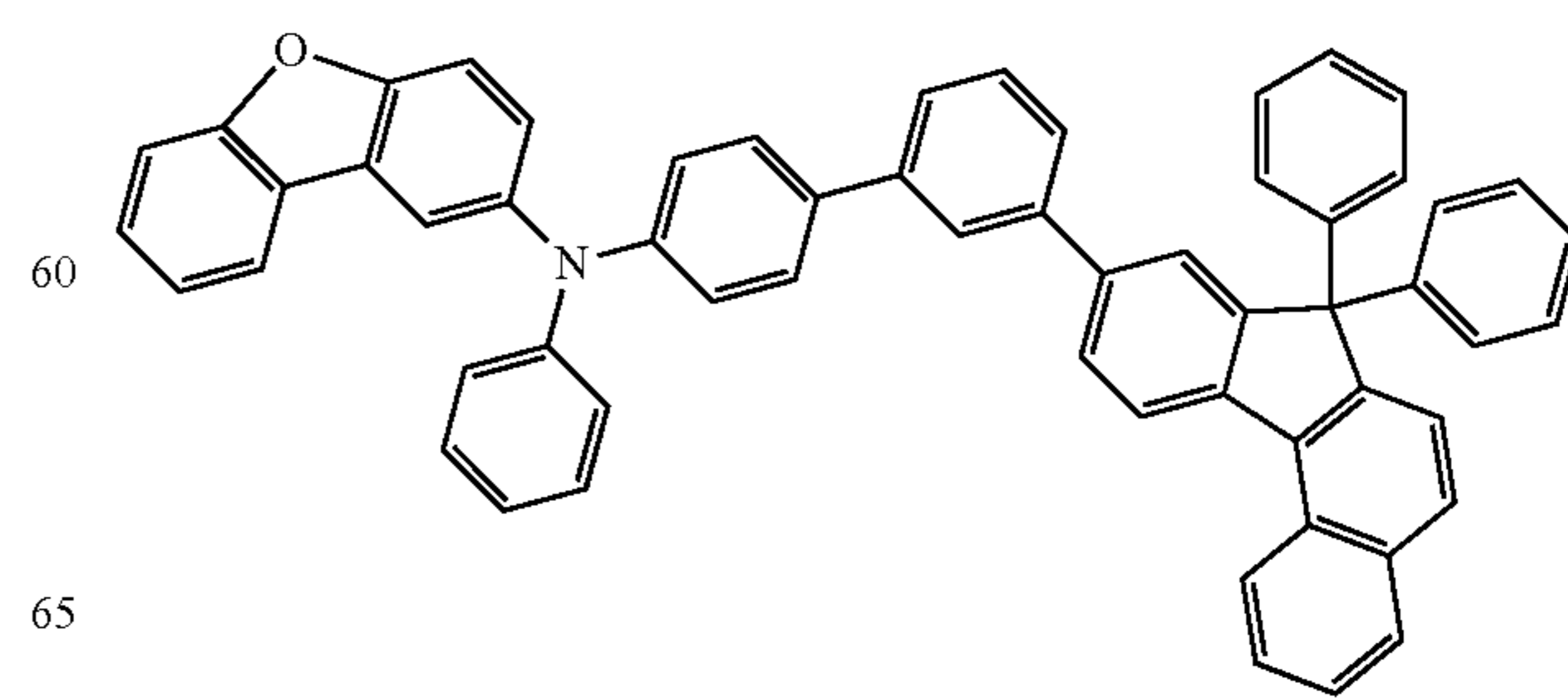
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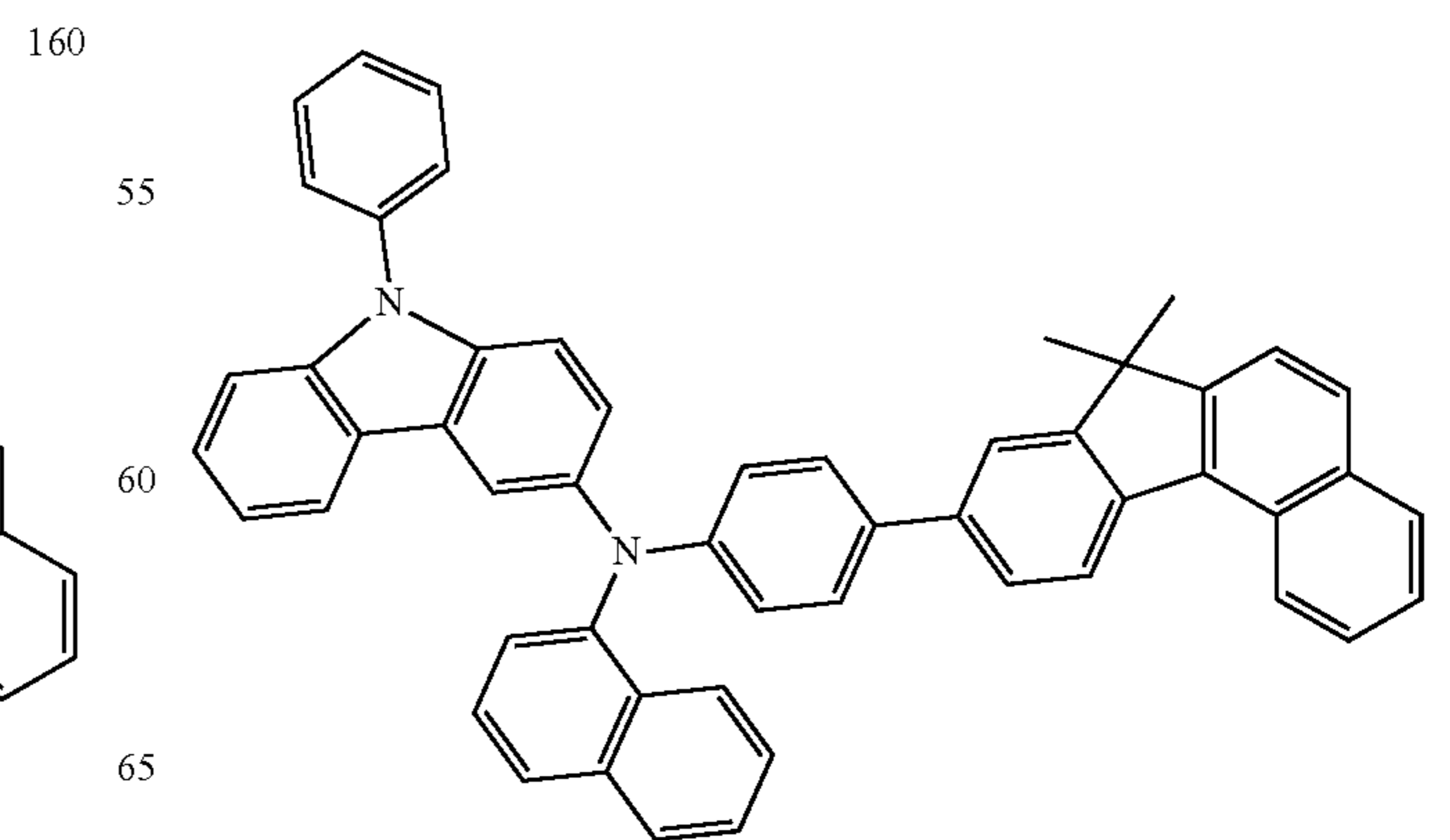
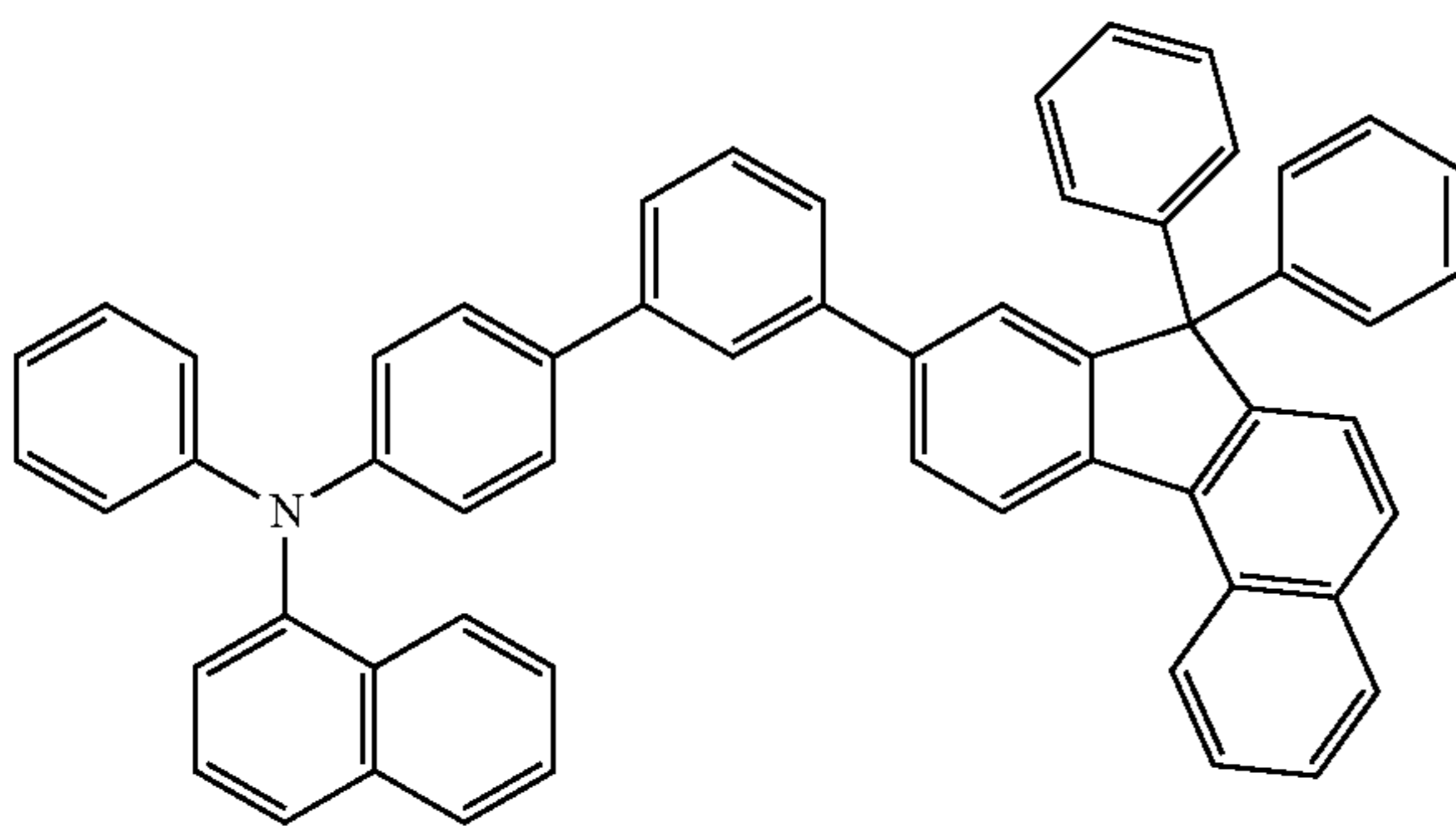
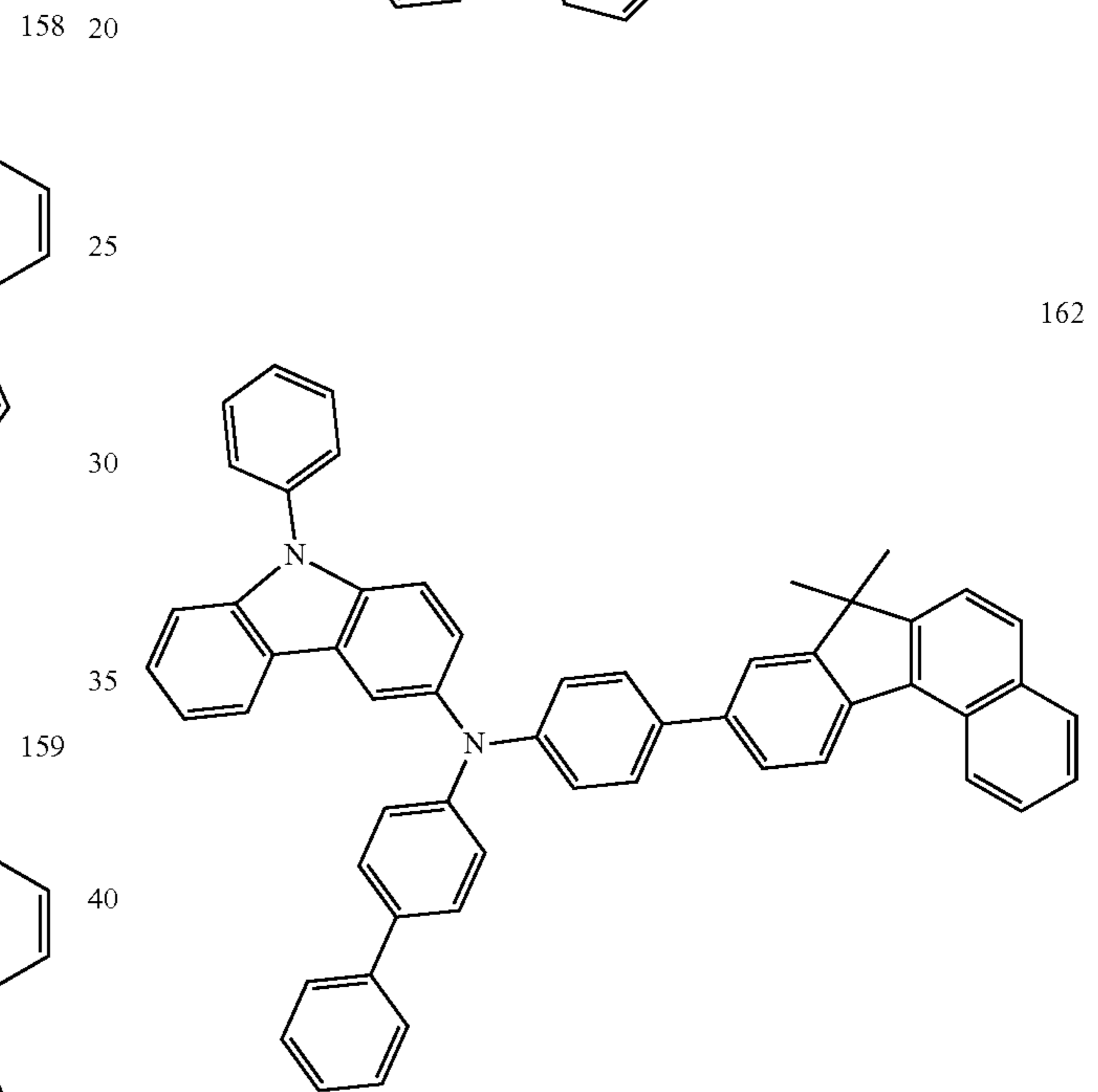
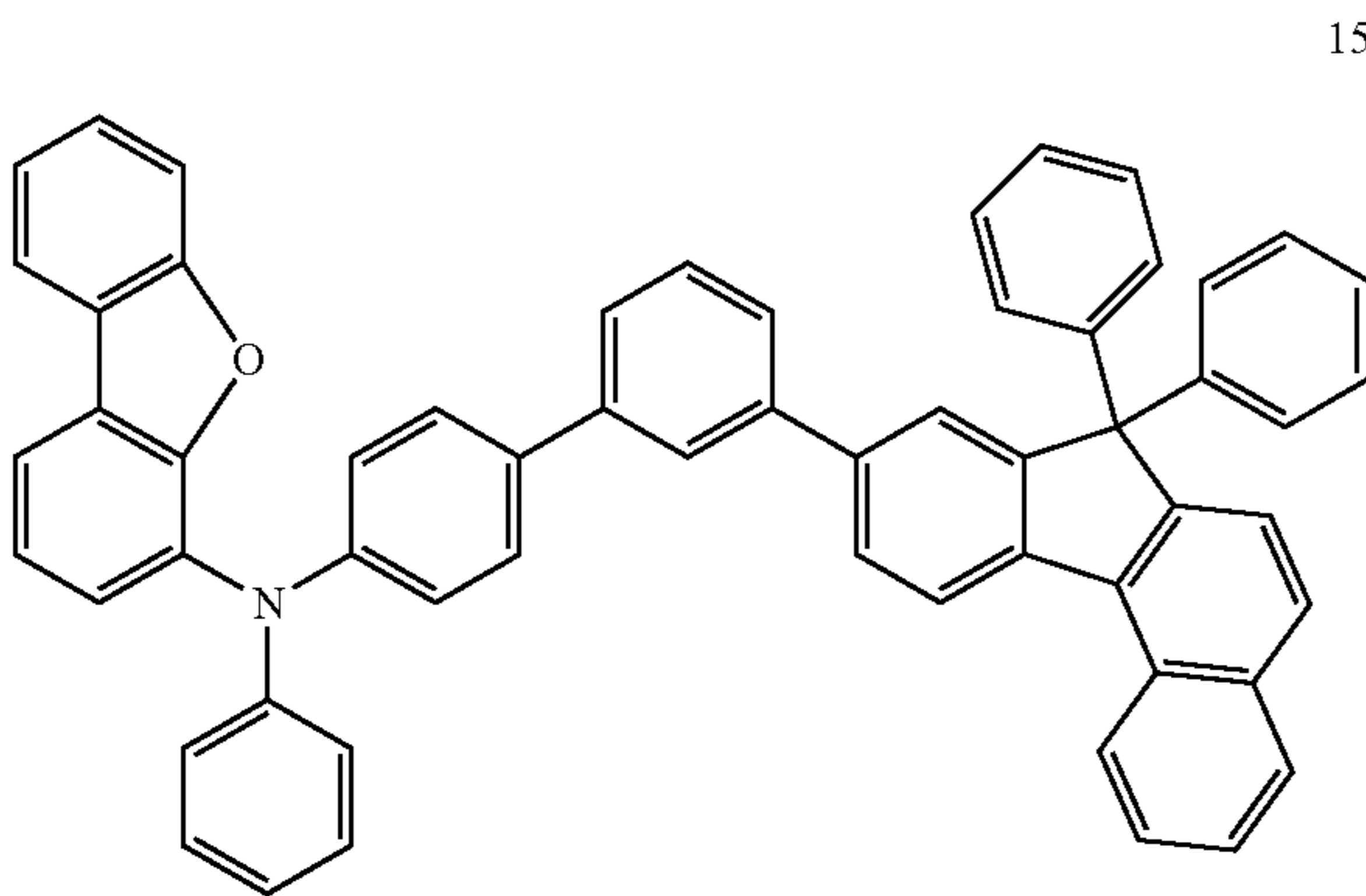
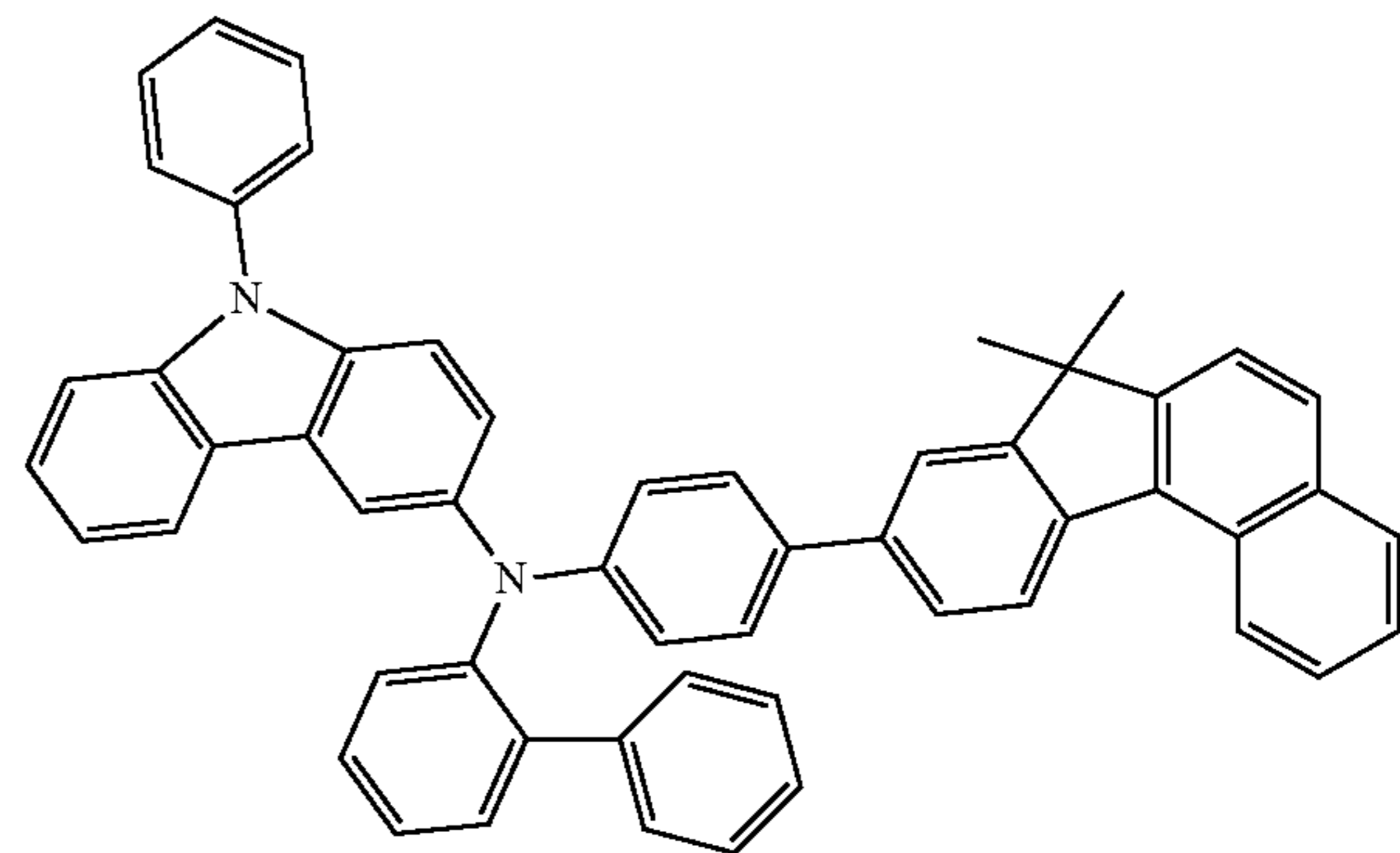
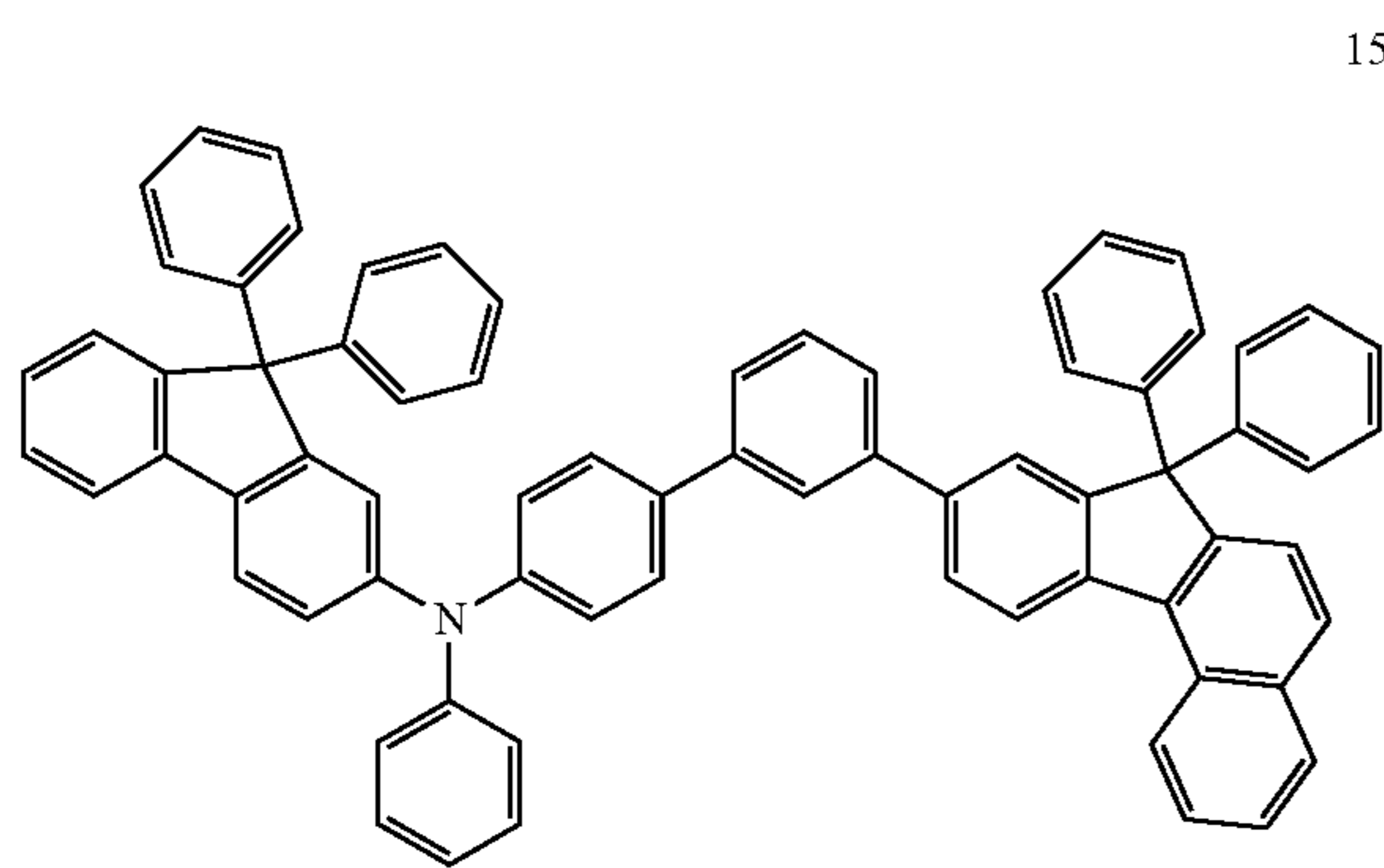
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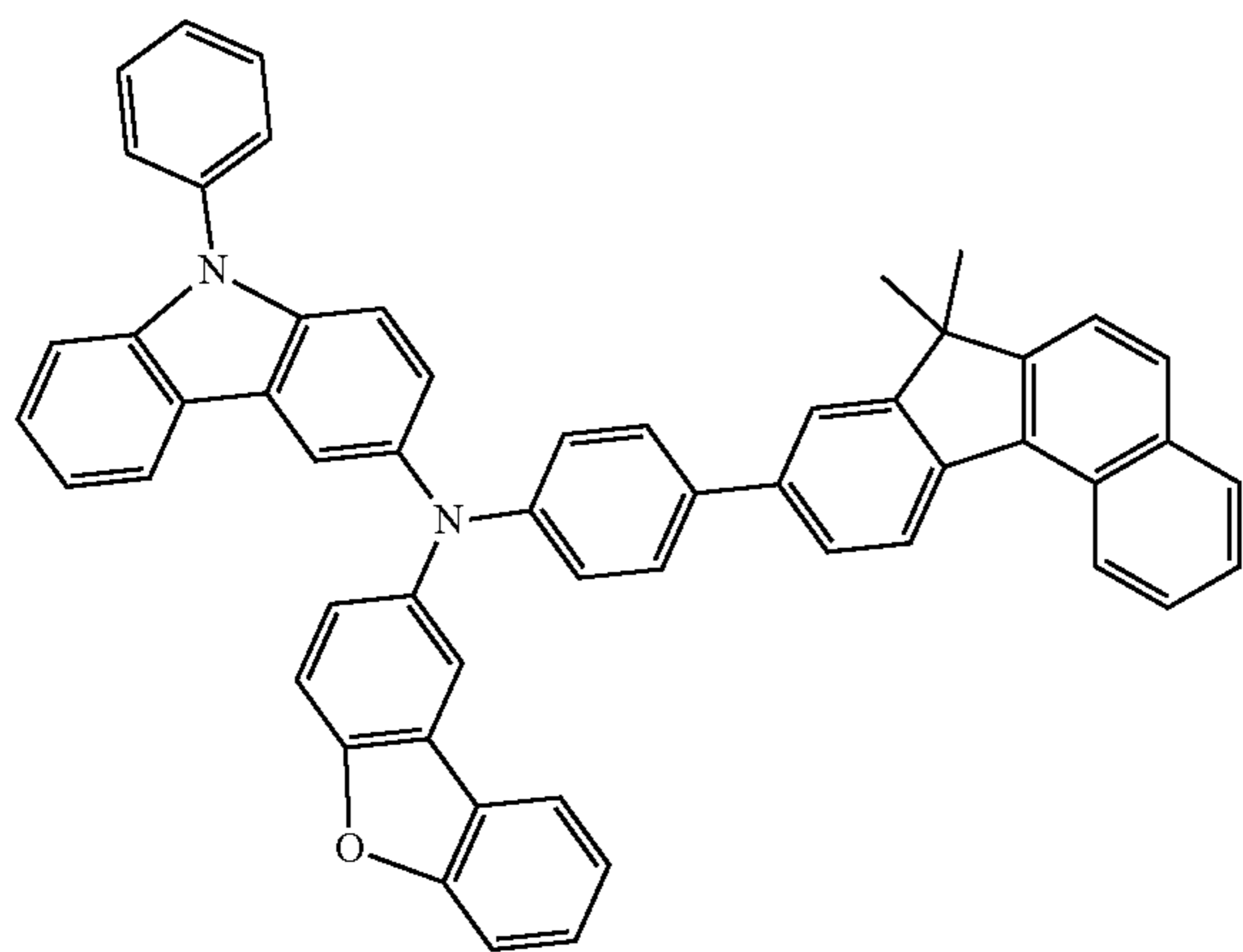
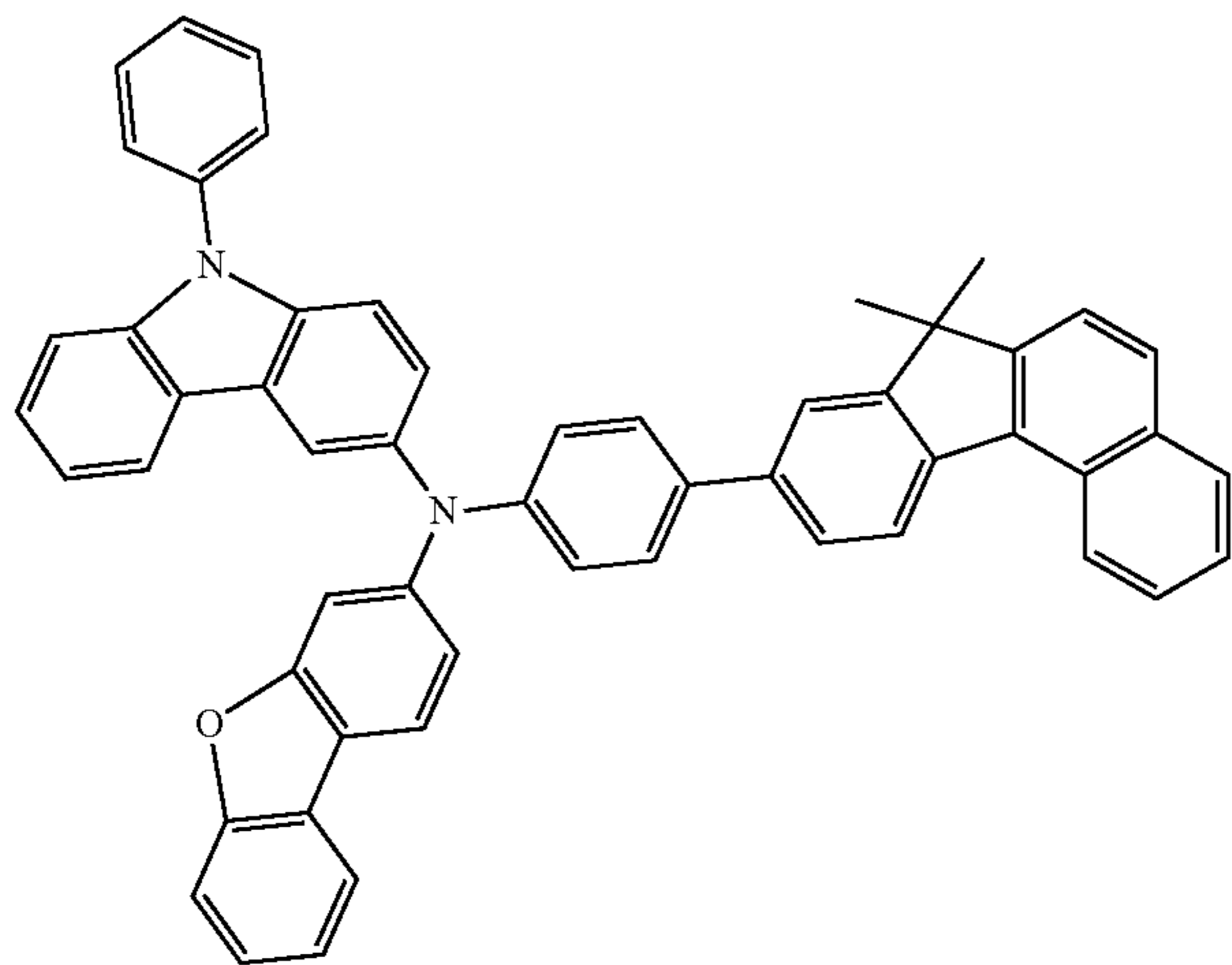
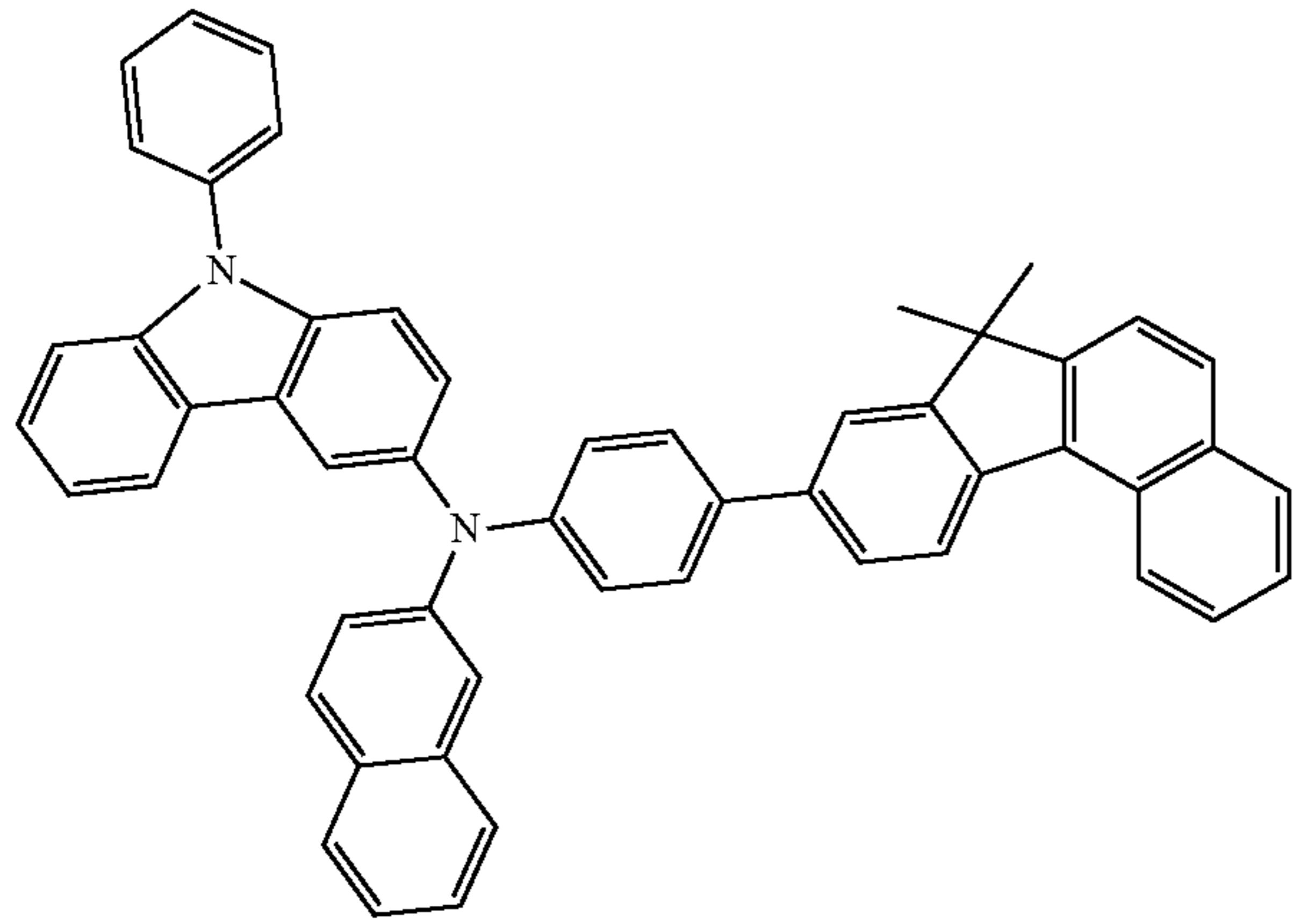
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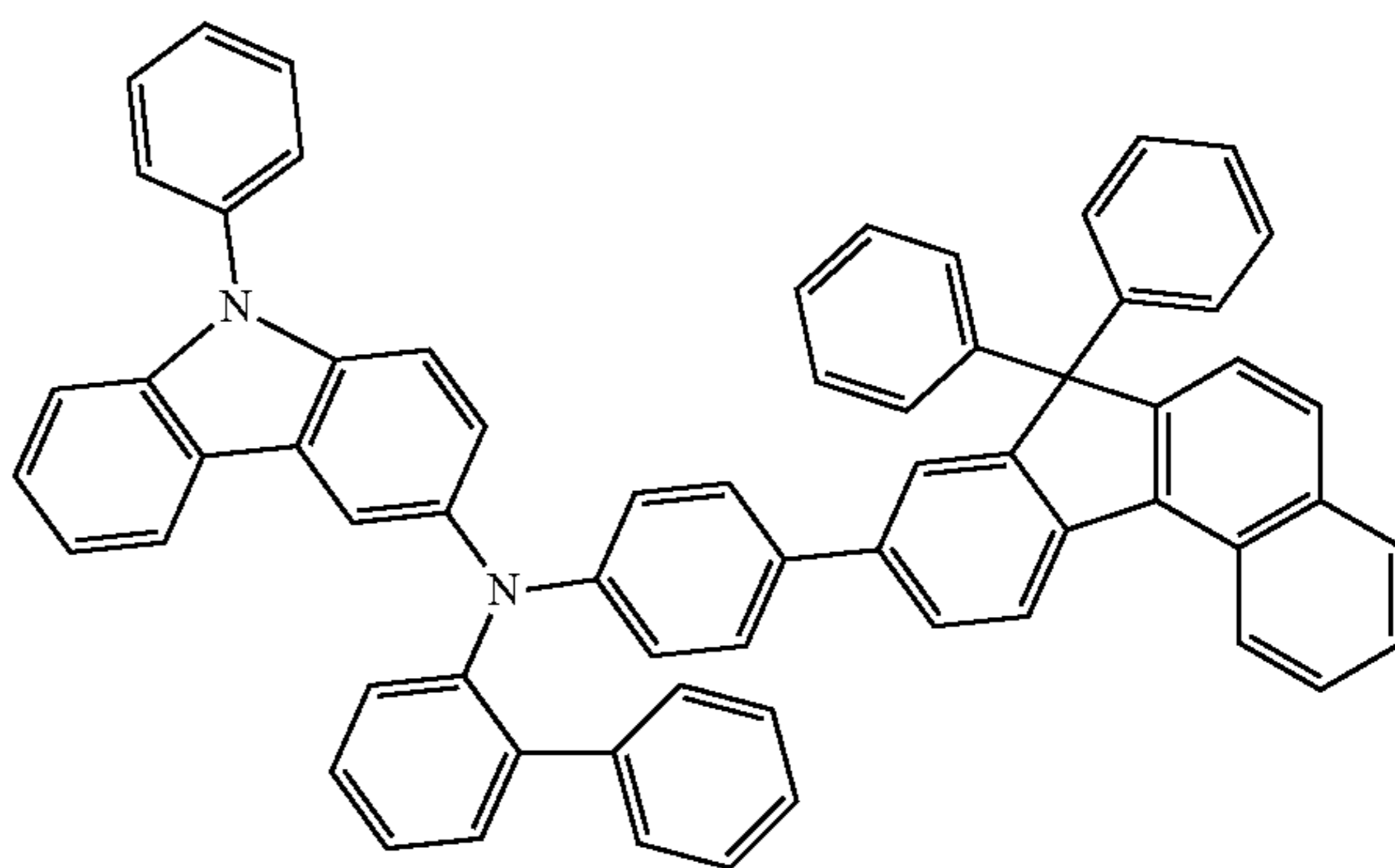
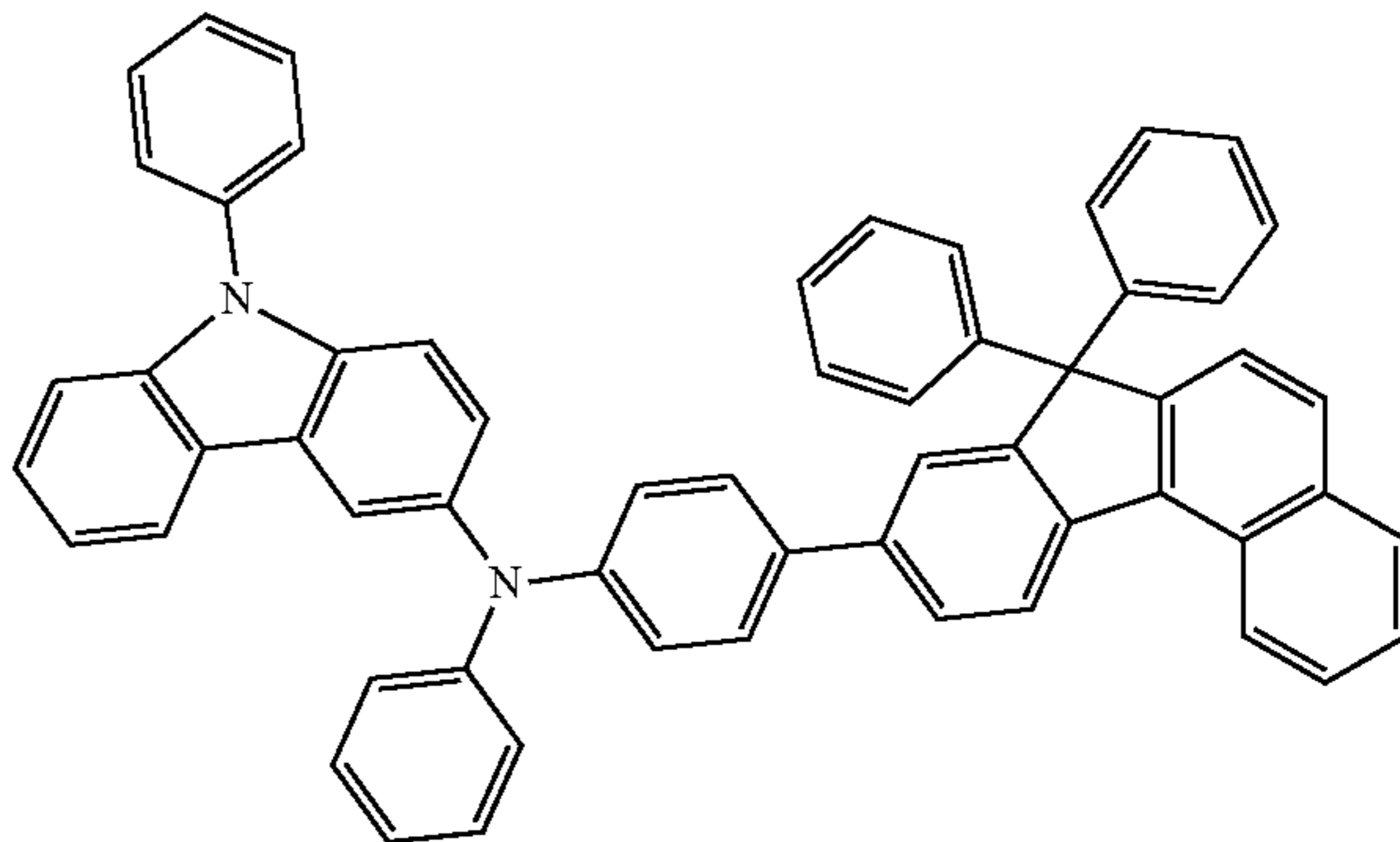
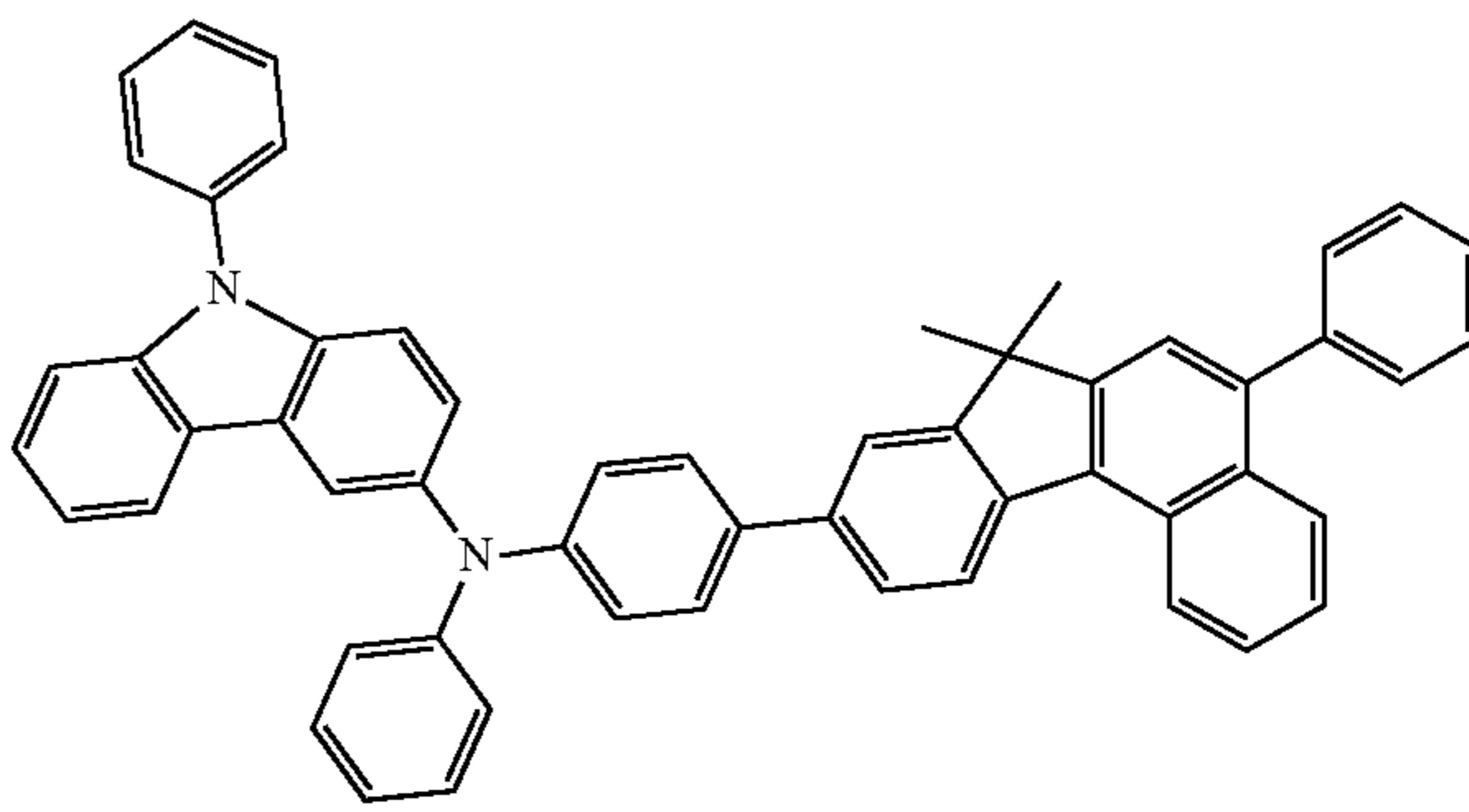
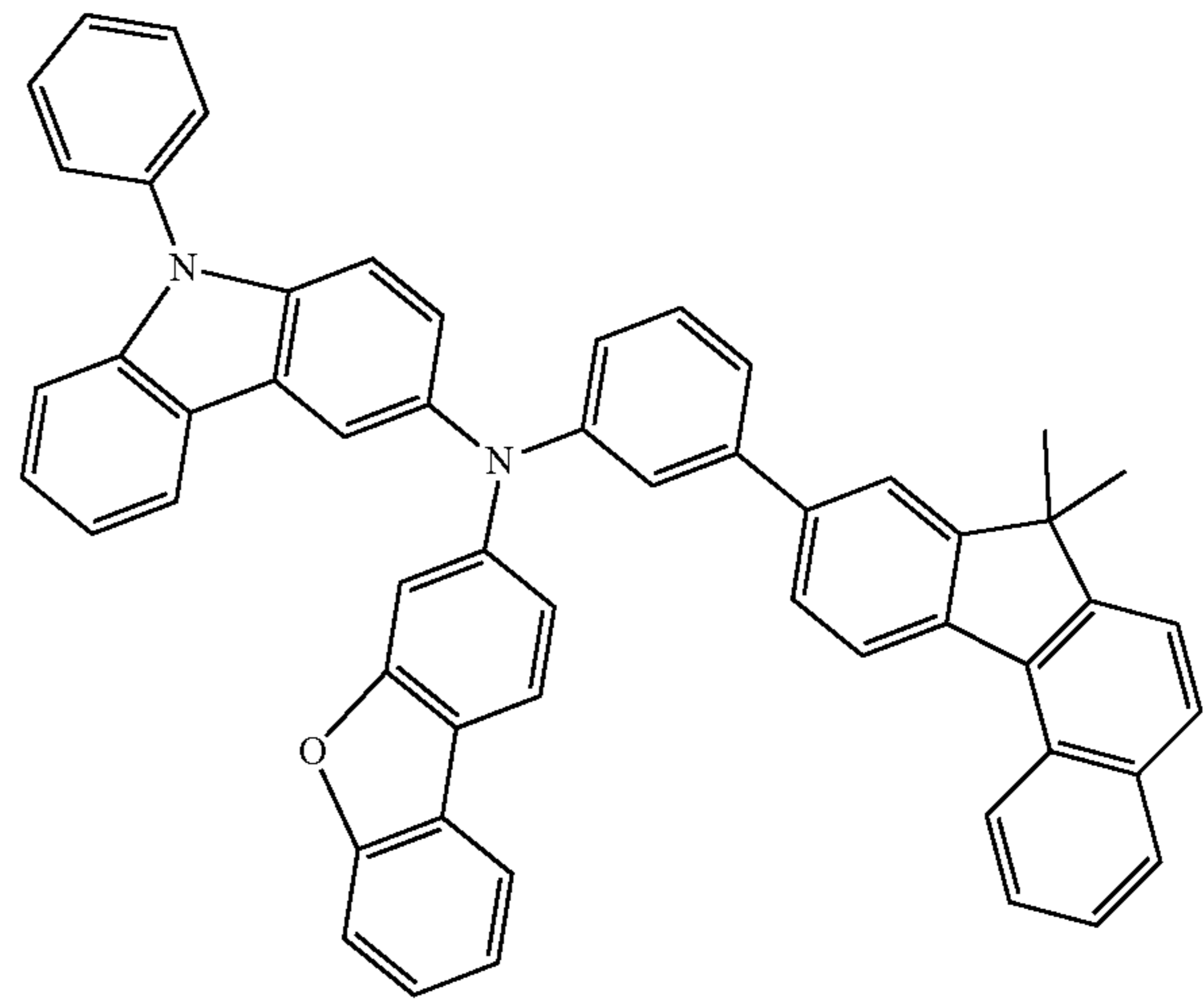
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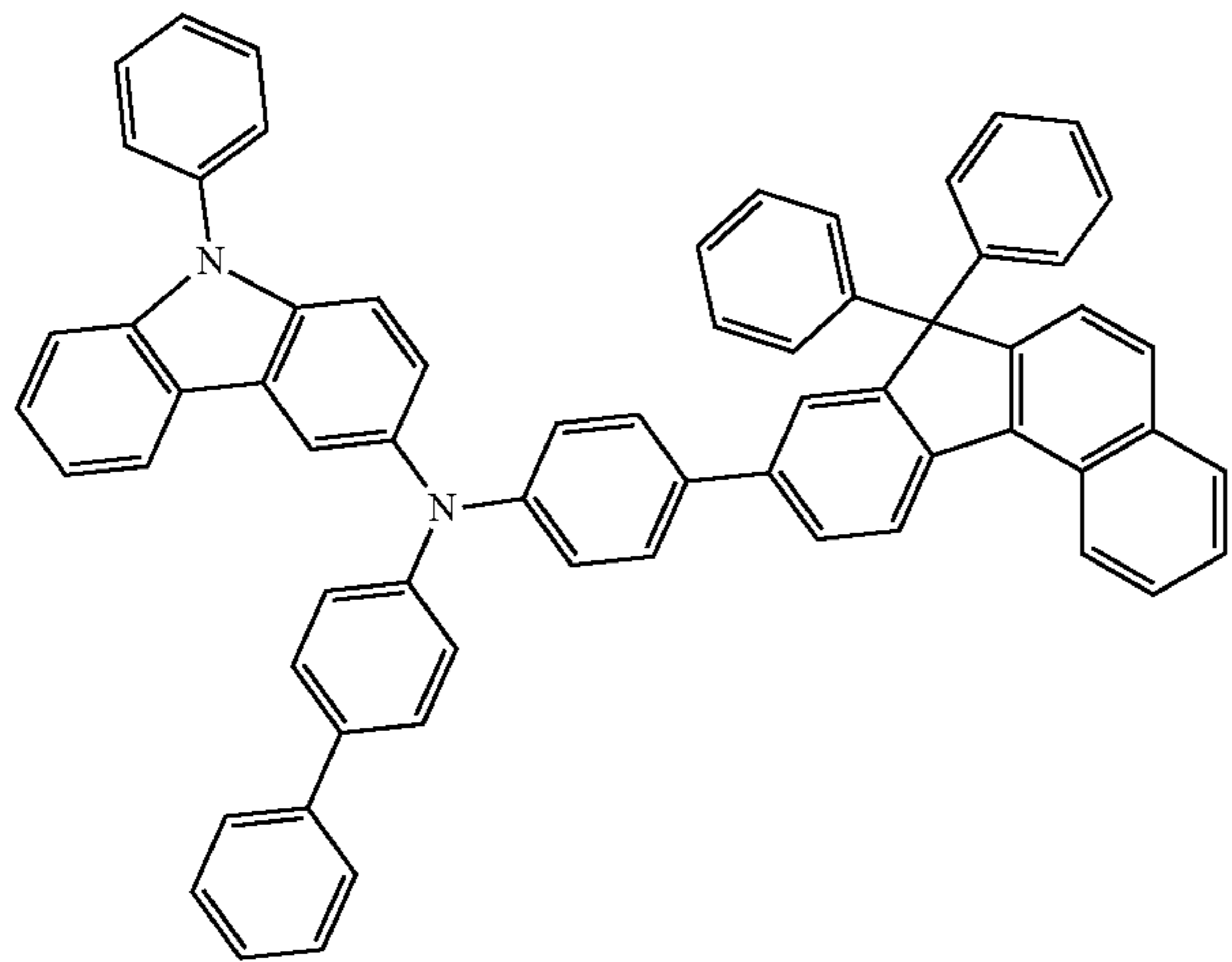


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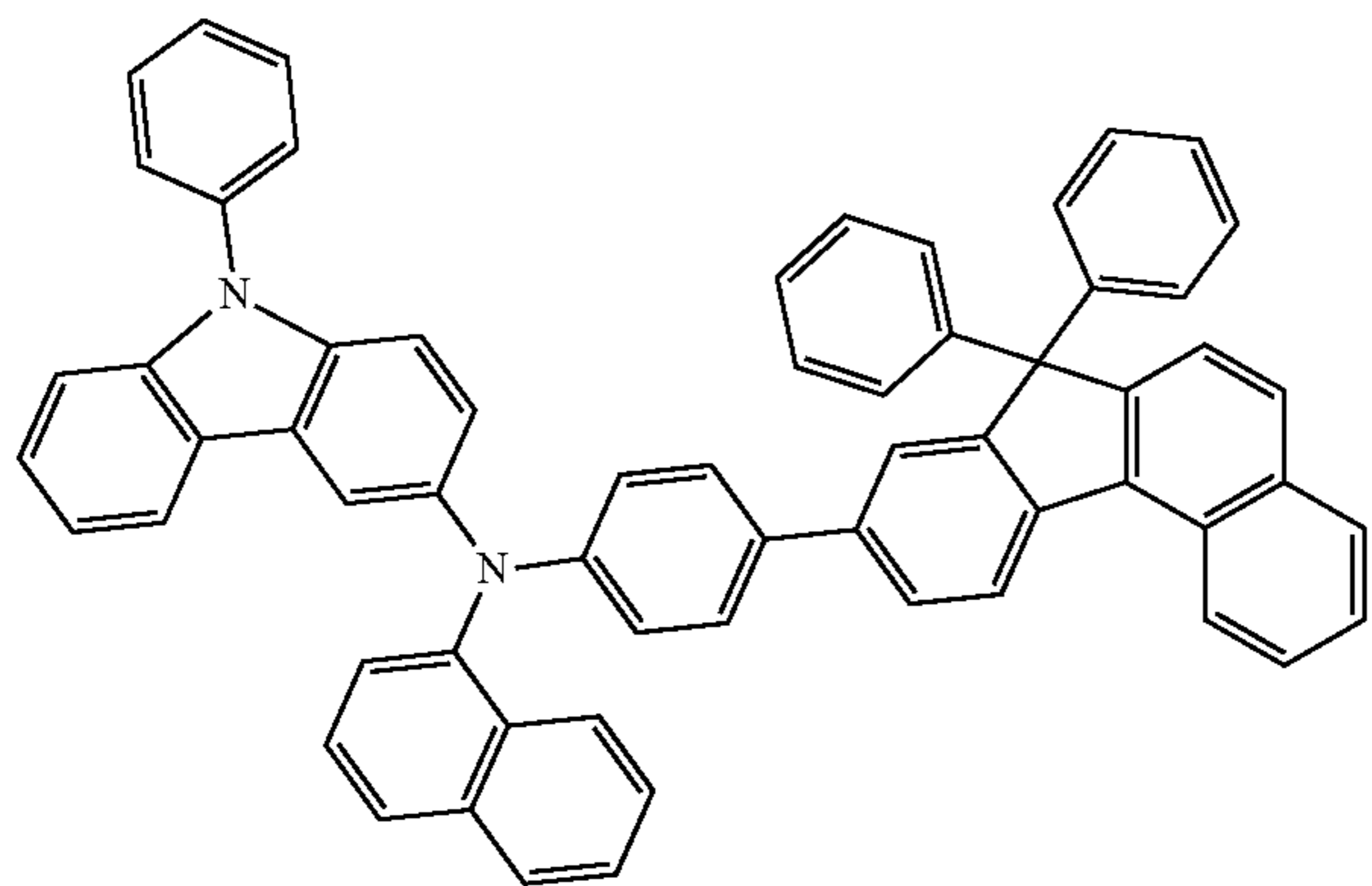
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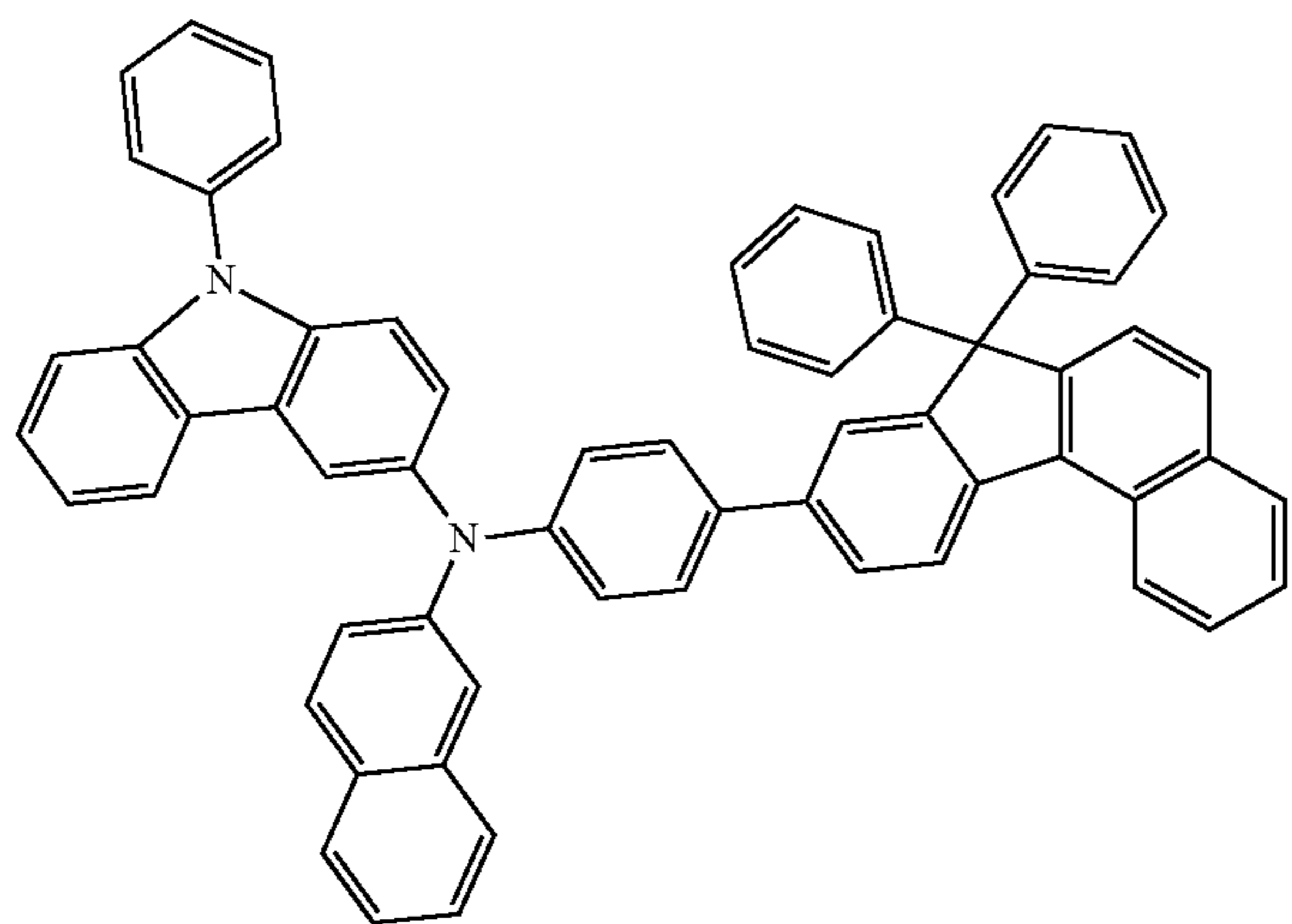
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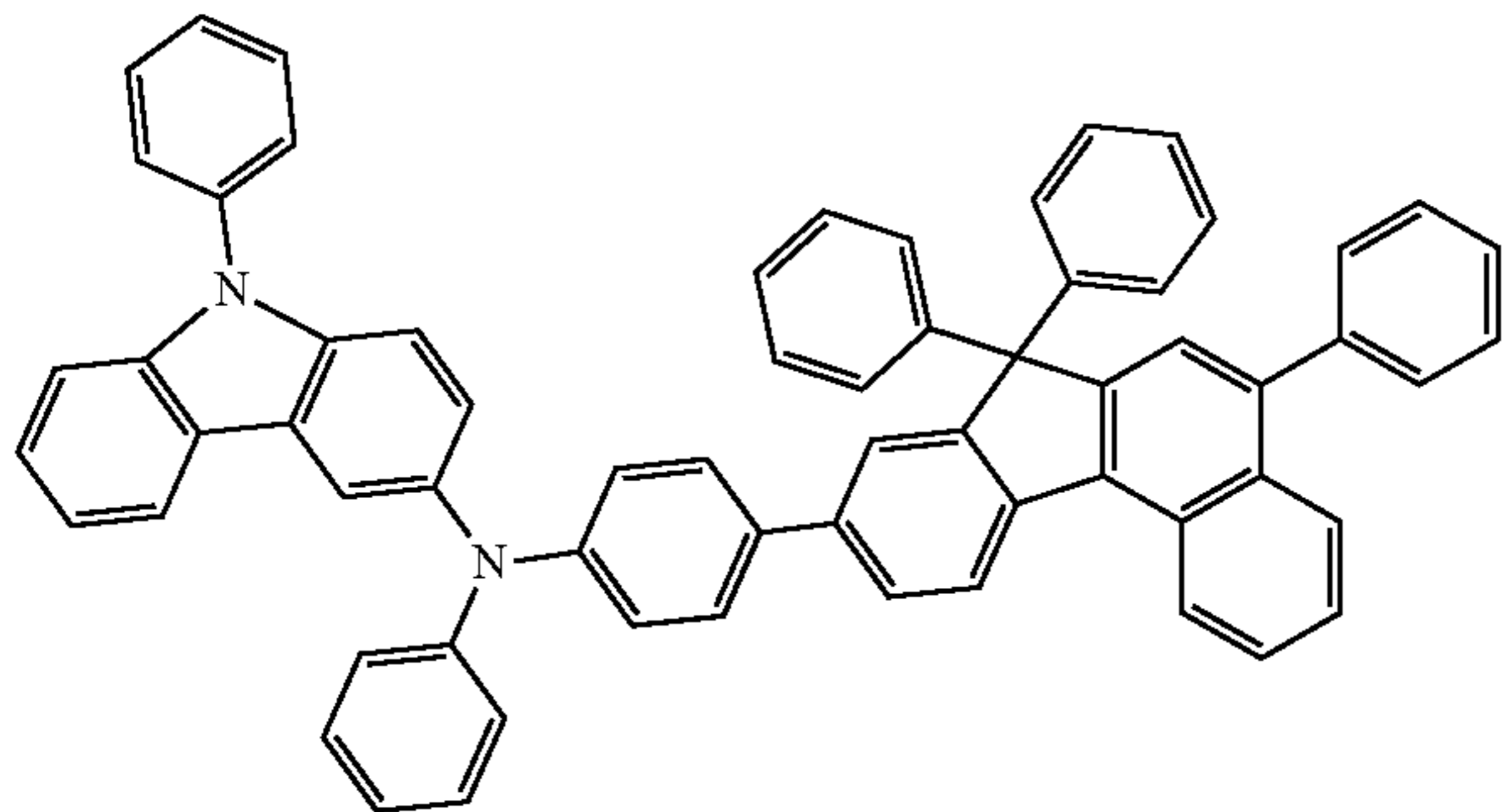
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The amine-based compound has a structure in which benzene is further condensed at a set (e.g., specific) position of the fluorene and an amine group is not directly linked (e.g., directly chemically bonded) to a benzofluorene core. Due to the inclusion of a linker, a highest occupied molecular orbital (HOMO) energy level is reduced. Thus, when the amine-based compound is used as a hole transport material, an energy level barrier for an emission layer or an additional hole transport layer is reduced, thereby obtaining an effect of a long lifespan.

Therefore, an electronic device (for example, an organic light-emitting device) including the amine-based compound may have a low driving voltage, high current density, and high efficiency.

In one embodiment, at least one substituent of the substituted C_5 - C_{60} carbocyclic group, the substituted C_1 - C_{60} heterocyclic group, the substituted C_1 - C_{60} alkyl group, the substituted C_2 - C_{60} alkenyl group, the substituted C_2 - C_{60} alkynyl group, the substituted C_1 - C_{60} alkoxy group, the substituted C_3 - C_{10} cycloalkyl group, the substituted C_1 - C_{10} heterocycloalkyl group, the substituted C_3 - C_{10} cycloalkenyl group, the substituted C_1 - C_{10} heterocycloalkenyl group, the substituted C_6 - C_{60} aryl group, the substituted C_6 - C_{60} aryloxy group, the substituted C_6 - C_{60} arylthio group, the substituted C_1 - C_{60} heteroaryl group, the substituted monovalent non-aromatic condensed polycyclic group, and the substituted monovalent non-aromatic condensed heteropolycyclic group may be selected from:

deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, and a C_1 - C_{60} alkoxy group;

a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, and a C_1 - C_{60} alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_3 - C_{10} cycloalkyl group, a C_1 - C_{10} heterocycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_1 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_1 - C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group;

a C_3 - C_{10} cycloalkyl group, a C_1 - C_{10} heterocycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_1 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_1 - C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a

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monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group;

a C_3 - C_{10} cycloalkyl group, a C_1 - C_{10} heterocycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_1 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_1 - C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_3 - C_{10} cycloalkyl group, a C_1 - C_{10} heterocycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_1 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_1 - C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group; and

—Si(Q_{31})(Q_{32})(Q_{33}), —N(Q_{31})(Q_{32}), —B(Q_{31})(Q_{32}), —C(=O)(Q_{31}), —S(=O)₂(Q_{31}), and —P(=O)(Q_{31})(Q_{32}).

In one embodiment, Q_{31} to Q_{33} may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_3 - C_{10} cycloalkyl group, a C_1 - C_{10} heterocycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_1 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryl group substituted with a C_1 - C_{60} alkyl group, a C_1 - C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group, and

* indicates a binding site to a neighboring atom.

In one embodiment, an organic light-emitting device may include: a first electrode; a second electrode facing the first electrode; and an organic layer between the first electrode and the second electrode, the organic layer including an emission layer, wherein the organic layer may include at least one of the amine-based compounds described above.

In one embodiment, the first electrode may be an anode.

In one embodiment, the second electrode may be a cathode.

In one embodiment, the first electrode may be an anode and the second electrode may be a cathode.

In one embodiment, the organic layer may further include a hole transport region between the first electrode and the emission layer and an electron transport region between the emission layer and the second electrode.

The hole transport region may include at least one layer selected from a hole injection layer, a hole transport layer, an emission auxiliary layer, and an electron blocking layer.

The electron transport region may include at least one layer selected from a hole blocking layer, an electron transport layer, and an electron injection layer.

In one embodiment, the hole transport region may include the amine-based compound.

In one embodiment, the hole transport layer may include the amine-based compound.

In one embodiment, the emission layer may include the amine-based compound.

In one embodiment, the emission layer may emit fluorescence.

In one embodiment, a host of the emission layer may include the amine-based compound.

In one embodiment, the emission layer may include a host and a dopant, and the dopant may include a styryl-based compound.

In one embodiment, the hole injection layer may include an arylamine-based compound.

In one embodiment, the hole injection layer may include the amine-based compound.

In one embodiment, at least one of the electron transport layer and the electron injection layer may include an alkali metal, an alkaline earth metal, a rare-earth metal, an alkali metal compound, an alkaline earth metal compound, a rare-earth metal compound, an alkali metal complex, an alkaline earth metal complex, a rare-earth metal complex, or any combination thereof. As used herein, the terms “combination thereof” and “combinations thereof” may refer to a chemical combination (e.g., an alloy or chemical compound), a mixture, or a laminated structure of components.

Since the organic light-emitting device includes the amine-based compound, the organic light-emitting device may have a low driving voltage, high current density, and high efficiency.

Suitable, or more specific, conditions of synthesis methods of the amine-based compound and methods of manufacturing the organic light-emitting device may be recognizable by those of ordinary skill in the art by referring to Examples provided below, but embodiments of the present disclosure are not limited thereto.

In addition to the compounds described above, any other suitable compounds available in the art may be used between a pair of electrodes of the organic light-emitting device. For example, other compounds may be included in at least one of the hole transport region and the emission layer. In one embodiment, other compounds may be used as a material for forming a capping layer disposed outside the pair of electrodes of the organic light-emitting device.

Accordingly, an organic light-emitting device according to an embodiment may include: a first electrode; a second electrode facing the first electrode; and an organic layer between the first electrode and the second electrode, the organic layer including an emission layer, wherein the organic layer may include at least one of the amine-based compound represented by Formula 1.

The expression “(an organic layer) includes at least one of first compounds of Formula 1,” as used herein, may include a case in which “(an organic layer) includes identical amine-based compounds represented by Formula 1” and a case in which “(an organic layer) includes two or more different amine-based compounds represented by Formula 1.”

For example, the organic layer may include, as the amine-based compound, only Compound 1. In this regard, Compound 1 may exist in an emission layer of the organic light-emitting device. In one or more embodiments, the organic layer may include, as the amine-based compound, Compound 1 and Compound 2. In this regard, Compound 1 and Compound 2 may exist in an identical layer (for example, Compound 1 and Compound 2 may all exist in an emission layer), or different layers (for example, Compound 1 may exist in an emission layer and Compound 2 may exist in an electron transport layer).

The term “organic layer,” as used herein, refers to a single layer and/or a plurality of layers disposed between the first electrode and the second electrode of an organic light-emitting device. A material included in the “organic layer” is not limited to an organic material.

The accompanying drawing is a schematic view of an organic light-emitting device **10** according to an embodiment. The organic light-emitting device **10** includes a first electrode **110**, an organic layer **150**, and a second electrode **190**.

Hereinafter, the structure of the organic light-emitting device **10** according to an embodiment and a method of manufacturing the organic light-emitting device **10** will be described in connection with the accompanying drawing.

Referring to the accompanying drawing, a substrate may be additionally disposed under the first electrode **110** or above the second electrode **190**. The substrate may be a glass substrate or a plastic substrate, each having excellent mechanical strength, thermal stability, transparency, surface smoothness, ease of handling, and water resistance.

The first electrode **110** may be formed by depositing or sputtering a material for forming the first electrode **110** on the substrate. When the first electrode **110** is an anode, the material for forming the first electrode **110** may be selected from materials with a high work function to facilitate hole injection.

The first electrode **110** may be a reflective electrode, a semi-transmissive electrode, or a transmissive electrode. When the first electrode **110** is a transmissive electrode, a material for forming a first electrode may be selected from indium tin oxide (ITO), indium zinc oxide (IZO), tin oxide (SnO₂), zinc oxide (ZnO), and any combinations thereof, but embodiments of the present disclosure are not limited thereto. When the first electrode **110** is a semi-transmissive electrode or a reflective electrode, as a material for forming the first electrode **110**, magnesium (Mg), silver (Ag), aluminum (Al), aluminum-lithium (Al—Li), calcium (Ca), magnesium-indium (Mg—In), magnesium-silver (Mg—Ag), or any combination thereof may be used. However, the material for forming the first electrode **110** is not limited thereto.

The first electrode **110** may have a single-layered structure, or a multi-layered structure including two or more layers. For example, the first electrode **110** may have a three-layered structure of ITO/Ag/ITO, but the structure of the first electrode **110** is not limited thereto.

The organic layer **150** is disposed on the first electrode **110**. The organic layer **150** may include a first organic layer.

In one embodiment, the organic layer **150** may include an emission layer. In one embodiment, the first organic layer includes an emission layer.

In one embodiment, the organic layer **150** includes an electron transport region. The organic layer **150** includes a second organic layer between the first organic layer and the second electrode **190**. In more detail, the second organic layer includes an electron transport region.

The organic layer **150** may further include a hole transport region between the first electrode **110** and the emission layer. In one embodiment, the organic layer **150** may include a hole transport region between the first electrode **110** and the

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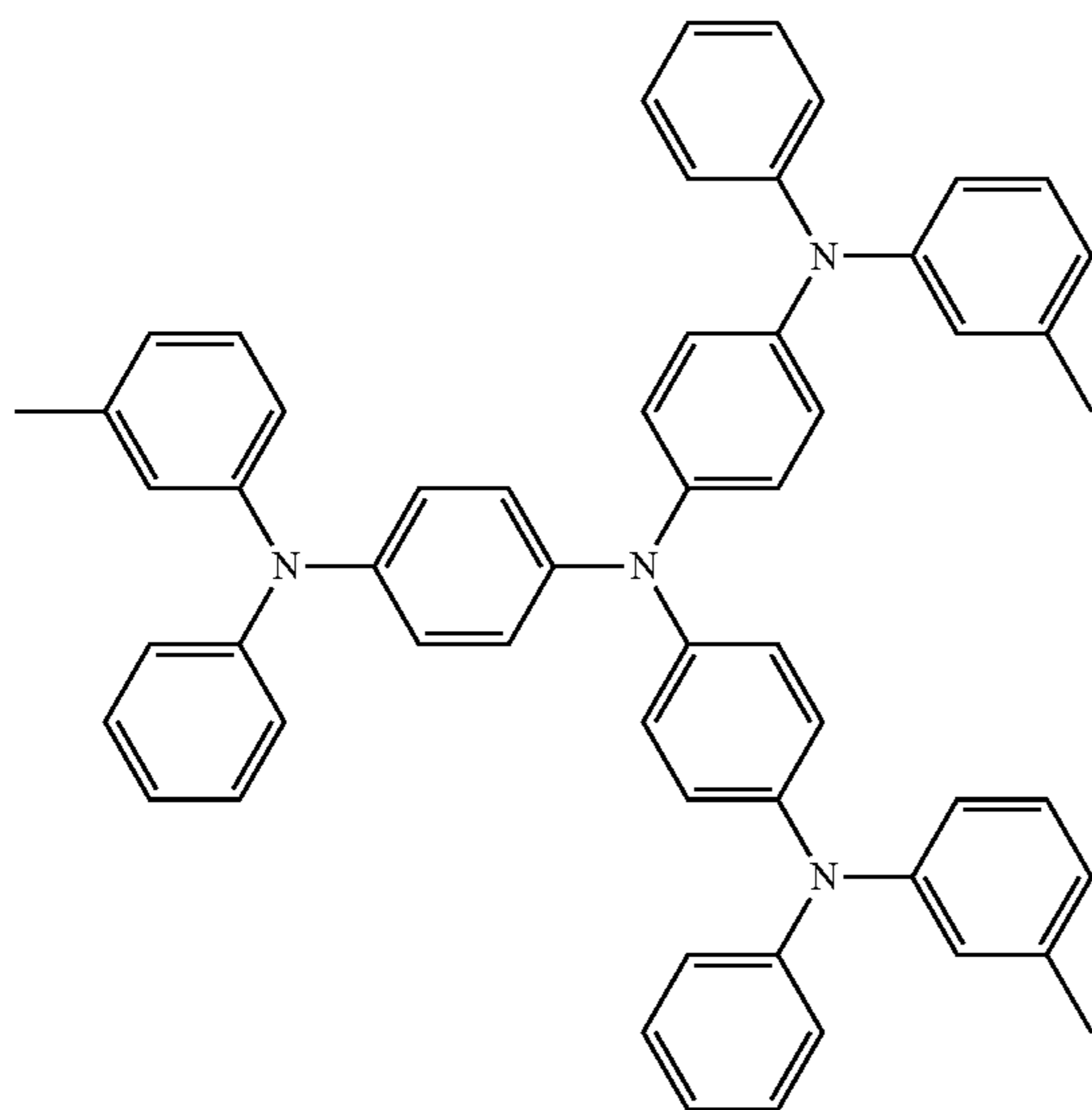
emission layer and an electron transport region between the emission layer and the second electrode **190**.

The hole transport region may have i) a single-layered structure including a single layer including a single material, 5
ii) a single-layered structure including a single layer including a plurality of different materials, or iii) a multi-layered structure having a plurality of layers including a plurality of different materials.

The hole transport region may include at least one layer selected from a hole injection layer (HIL), a hole transport layer (HTL), an emission auxiliary layer, and an electron blocking layer (EBL).

For example, the hole transport region may have a single-layered structure including a single layer including a plurality of different materials, or a multi-layered structure having a hole injection layer/hole transport layer structure, a hole injection layer/hole transport layer/emission auxiliary layer structure, a hole injection layer/emission auxiliary layer structure, a hole transport layer/emission auxiliary layer structure, or a hole injection layer/hole transport layer/electron blocking layer structure, wherein for each structure, 25
constituting layers are sequentially stacked from the first electrode **110** in this stated order, but the structure of the hole transport region is not limited thereto.

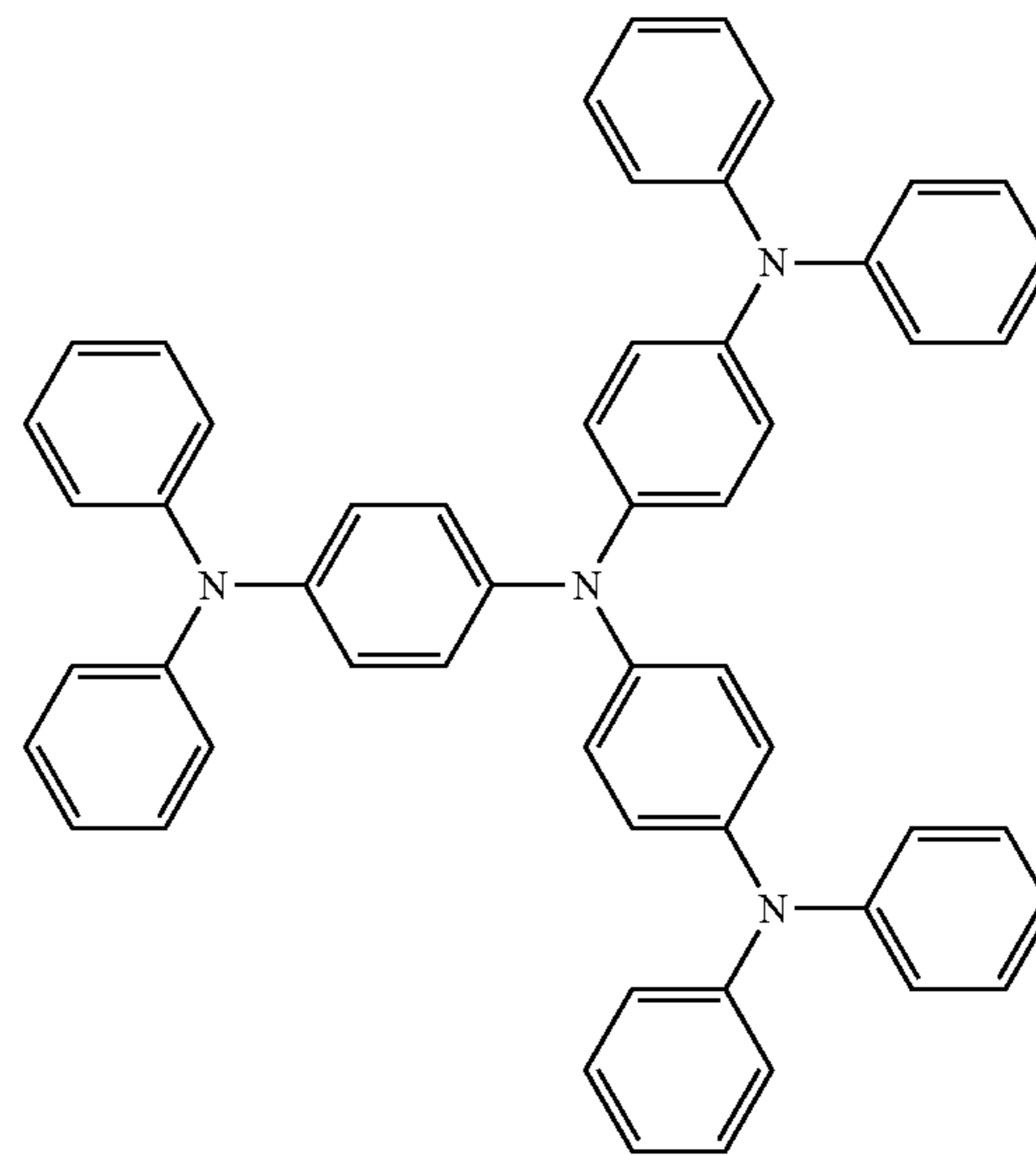
The hole transport region may include at least one selected from m-MTDATA, TDATA, 2-TNATA, NPB (NPD), β -NPB, TPD, Spiro-TPD, Spiro-NPB, methylated-NPB, TAPC, HMTPD, 4,4',4''-tris(N-carbazolyl)triphenylamine (TCTA), polyaniline/dodecylbenzenesulfonic acid (PANI/DBSA), PEDOT/PSS (poly(3,4-ethylenedioxythiophene)/poly(4-styrenesulfonate)), polyaniline/camphor sulfonic acid (PANI/CSA), polyaniline/poly(4-styrenesulfonate) (PANI/PSS), a compound represented by Formula 201, and a compound represented by Formula 202:



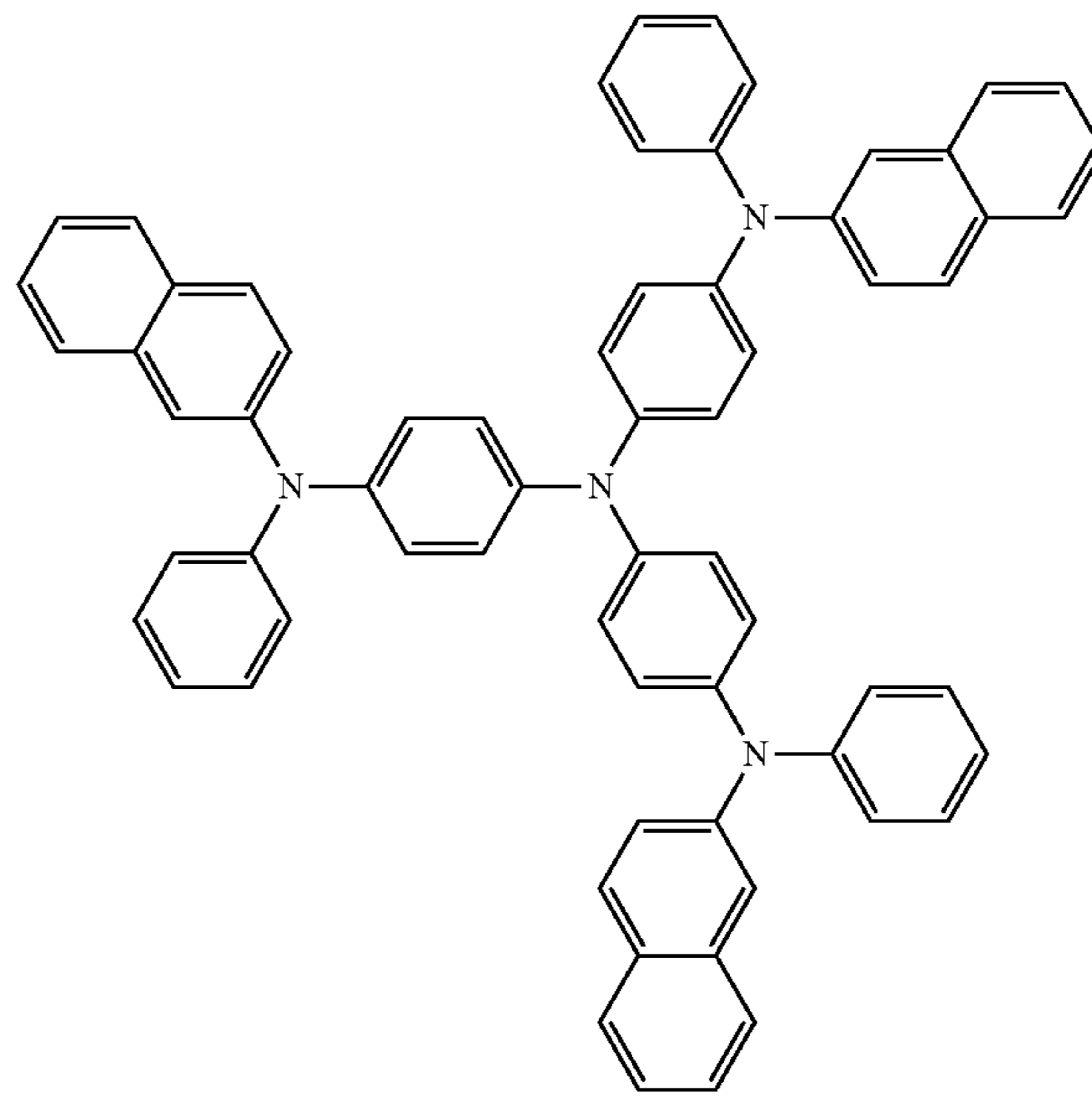
m-MTDATA

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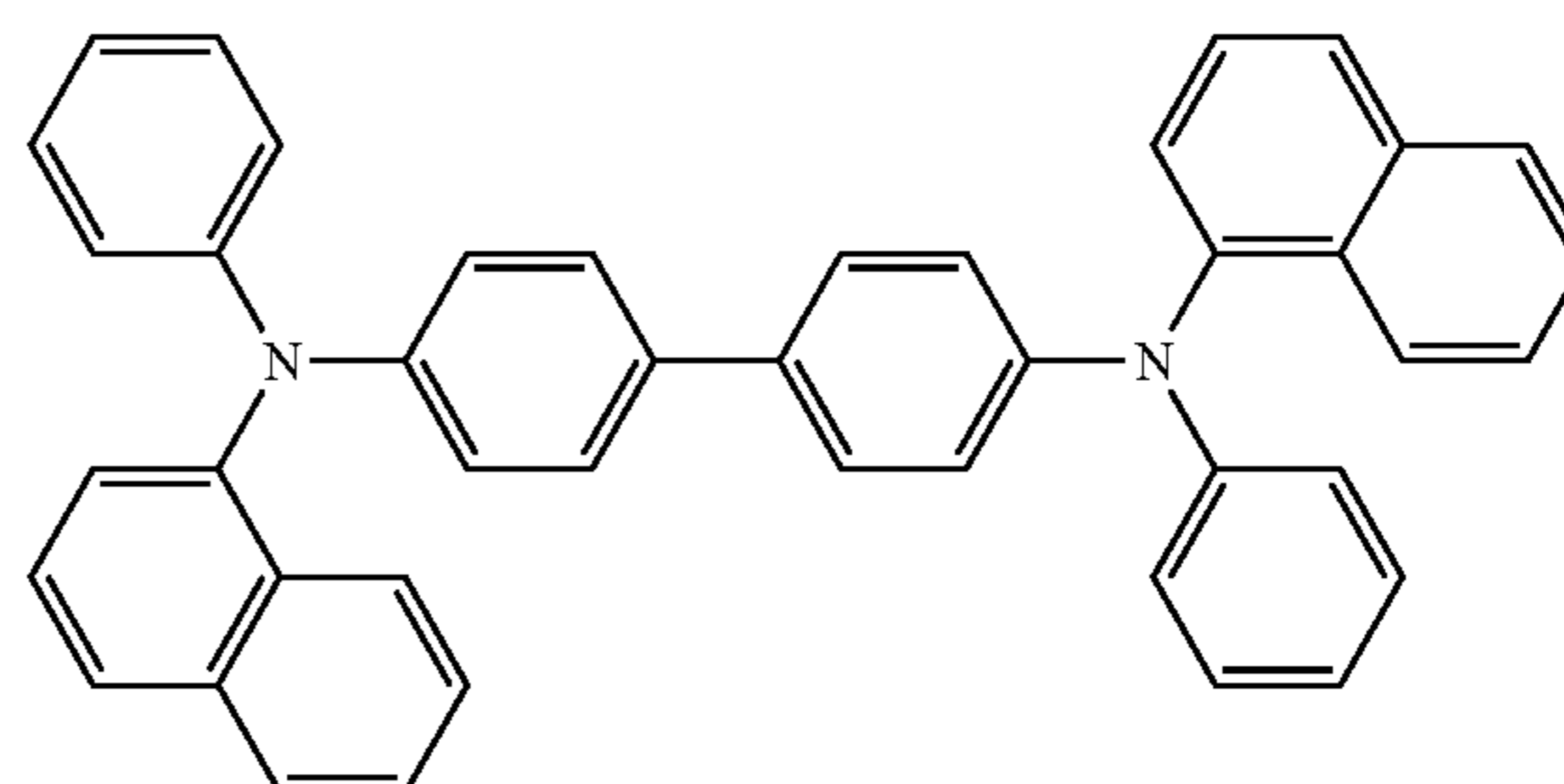
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TDATA



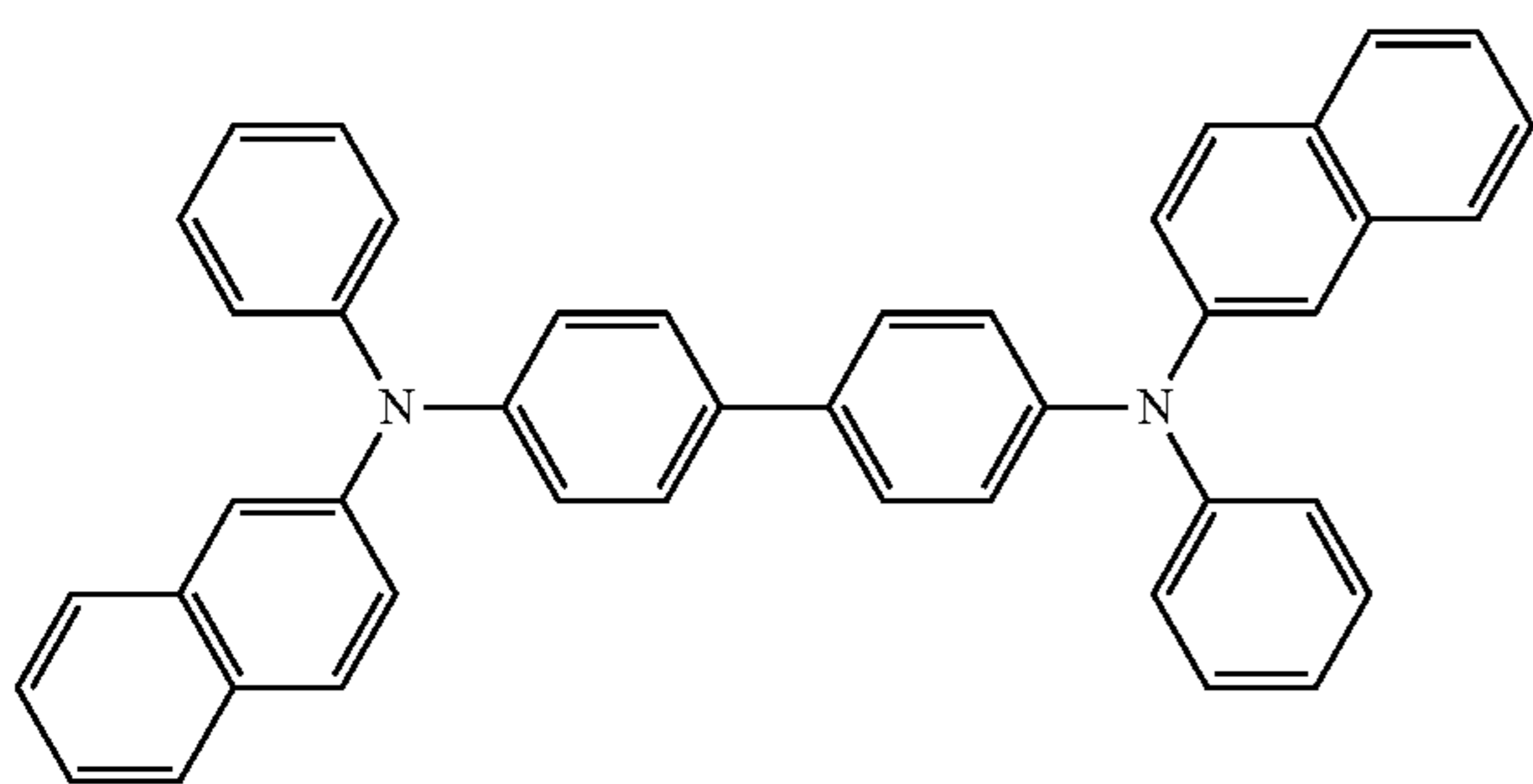
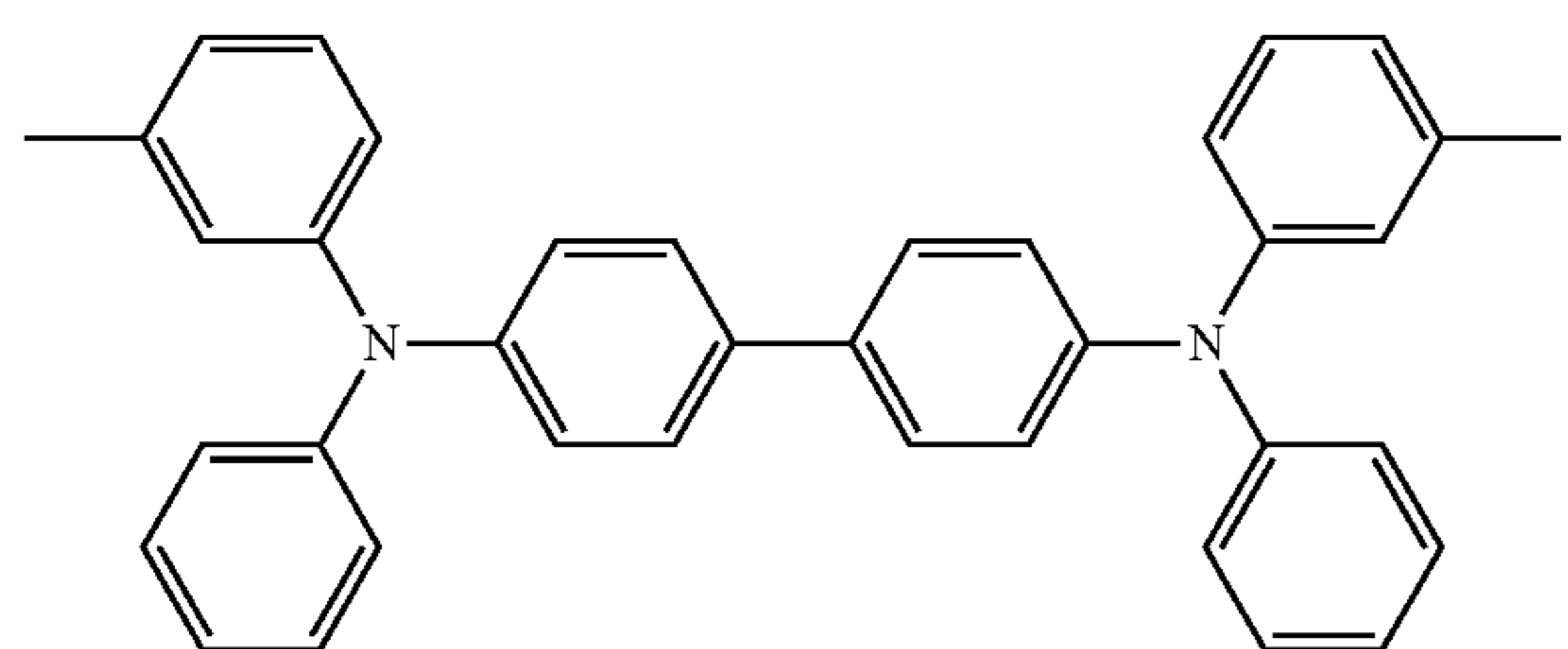
2-TNATA



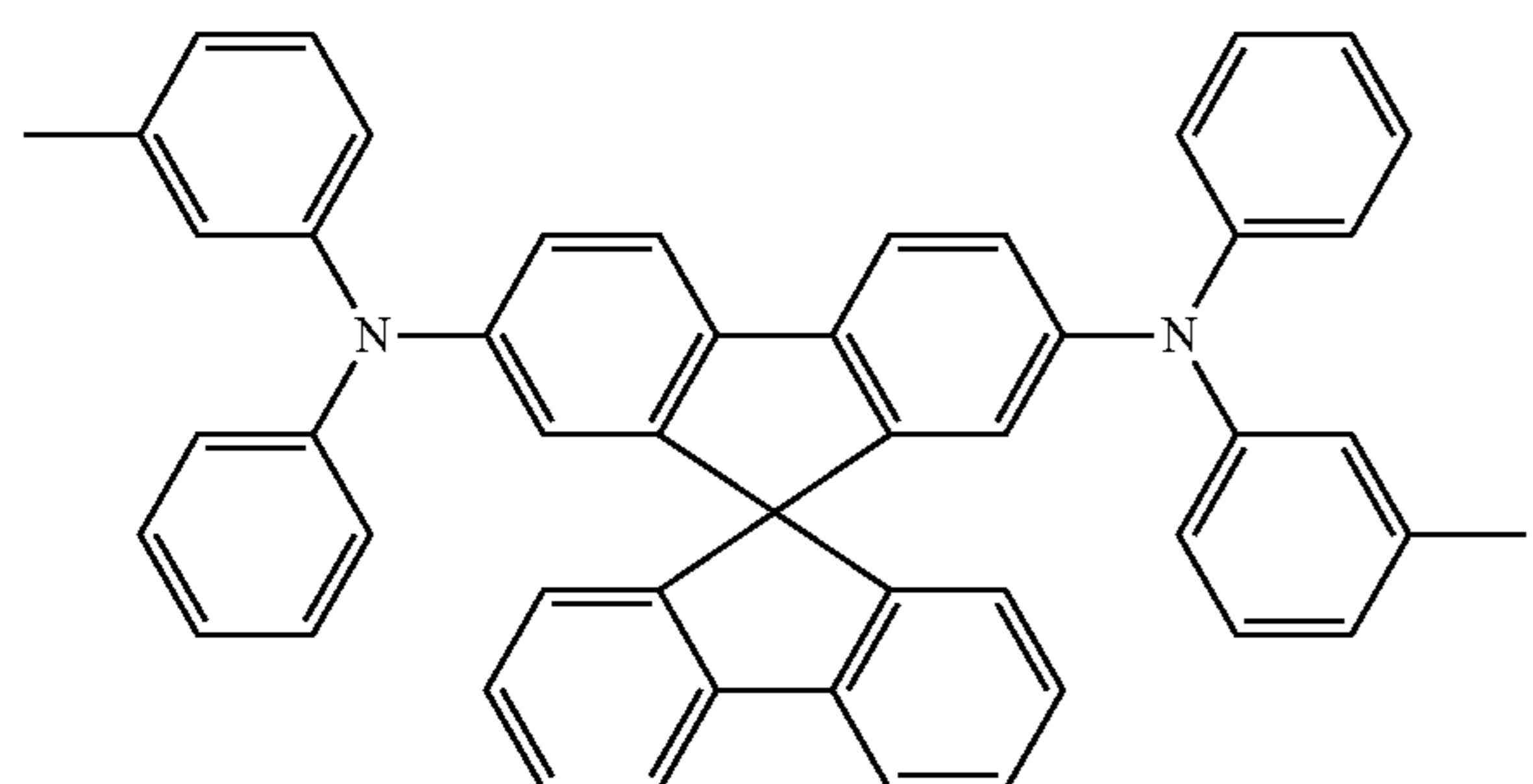
NPB

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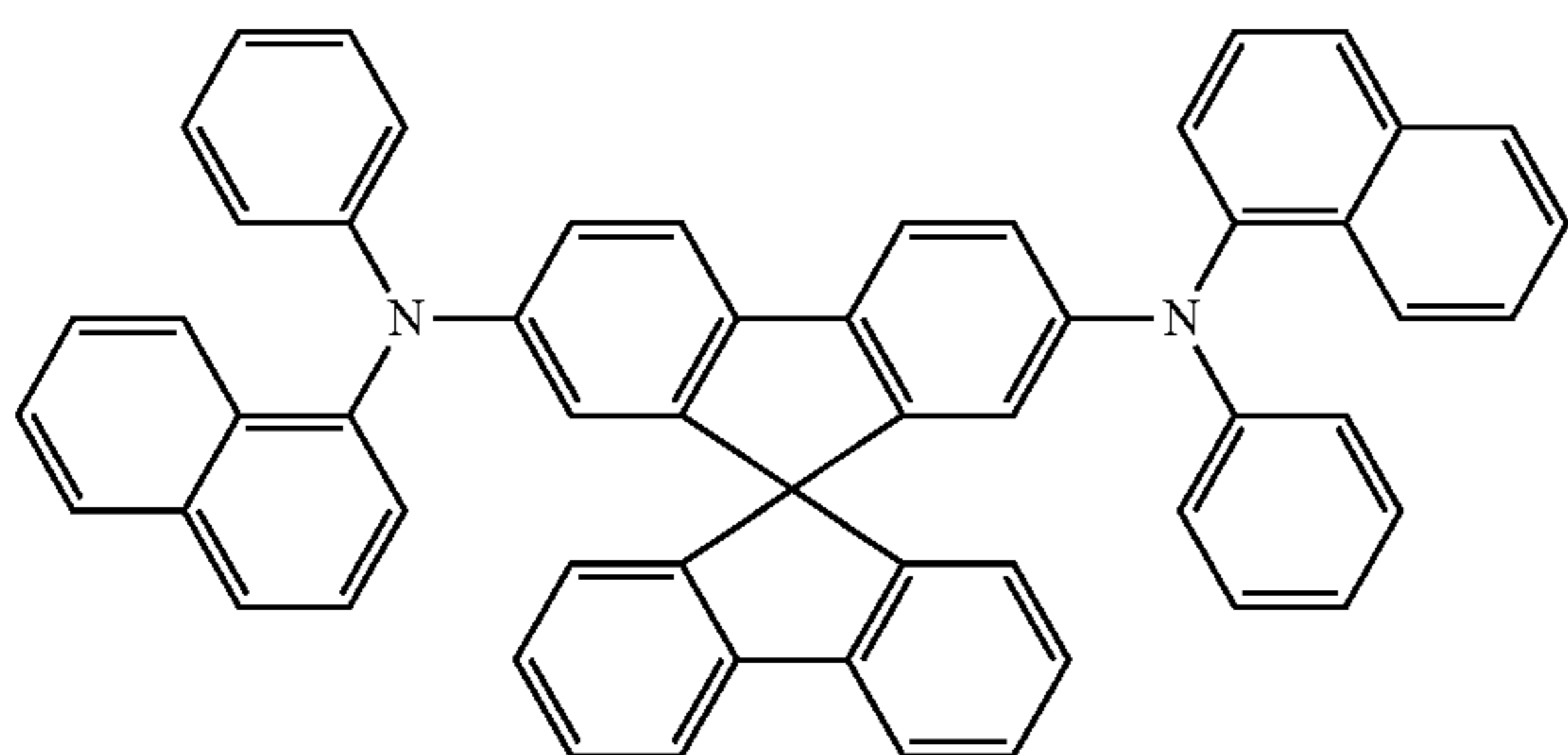
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 β -NPB

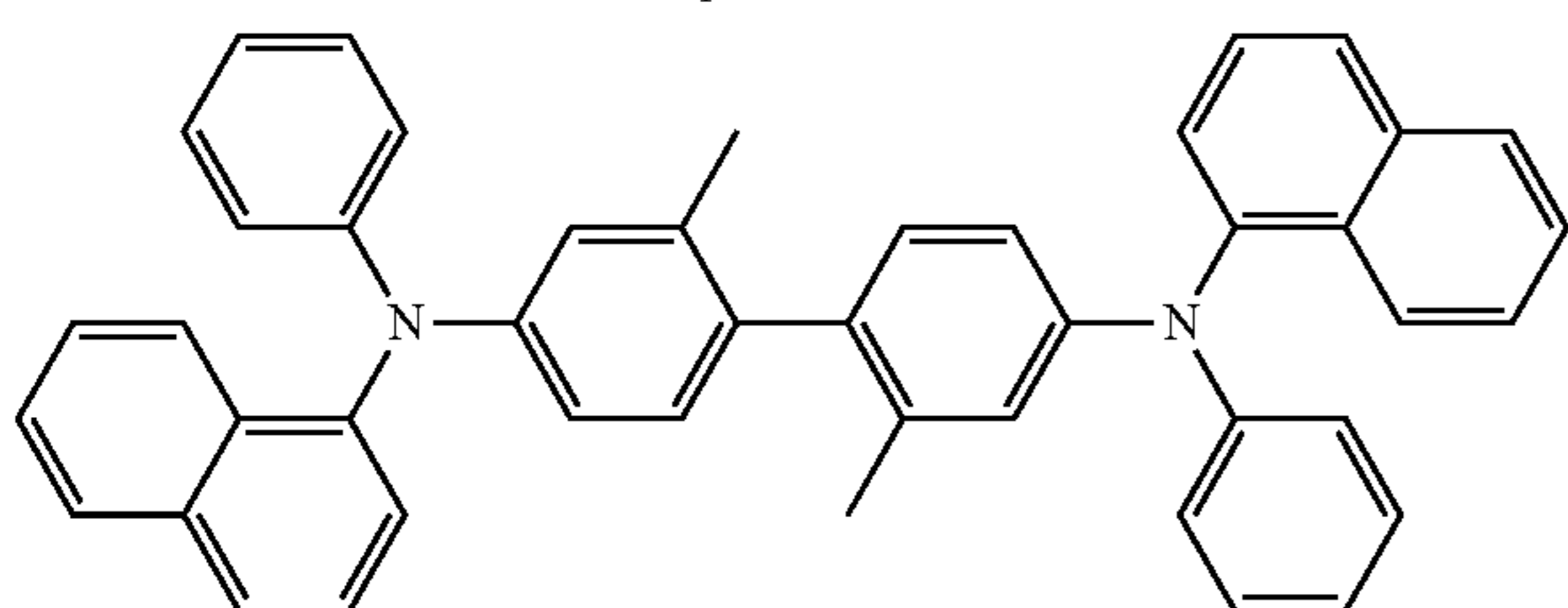
TPD



Spiro-TPD



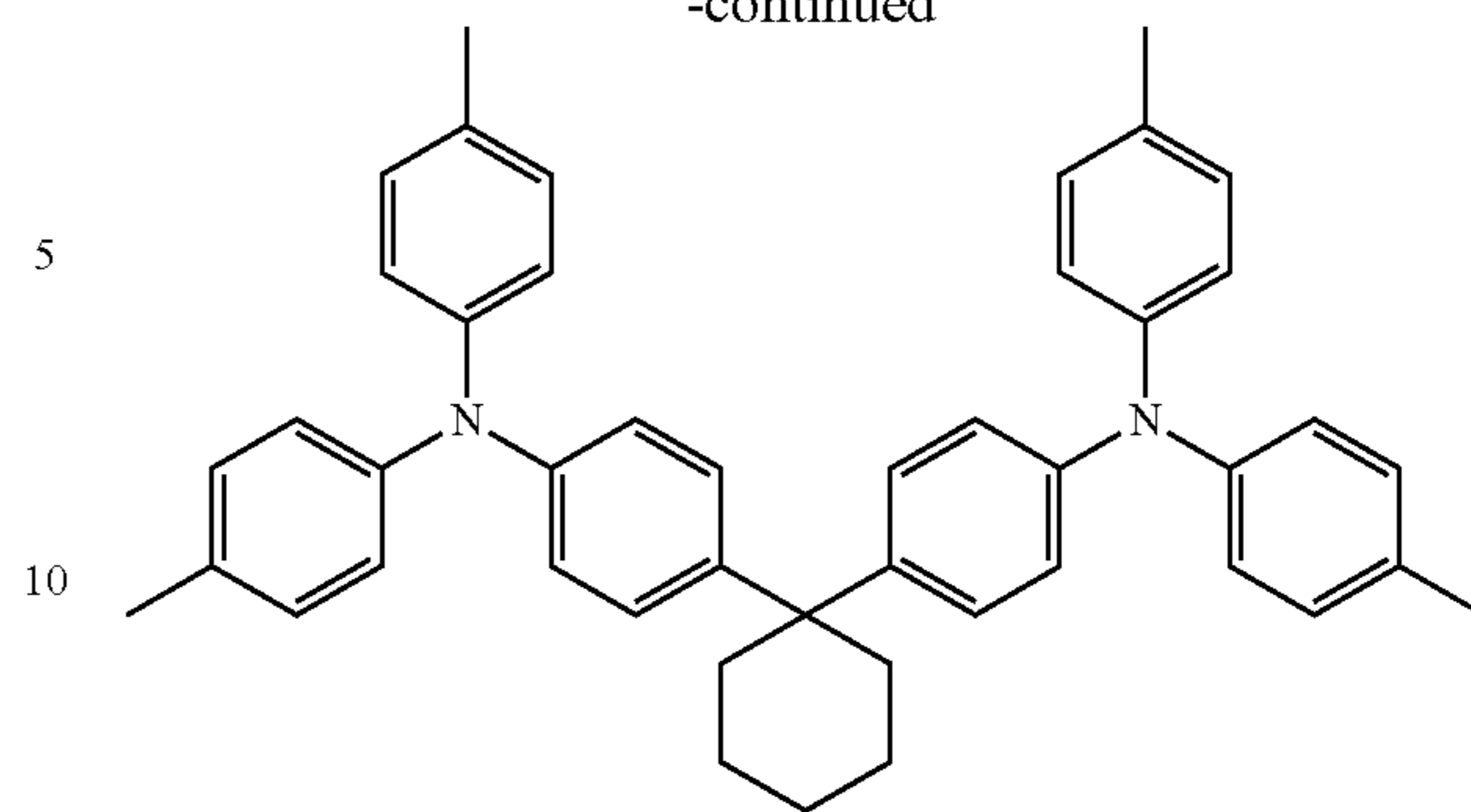
Spiro-NPB



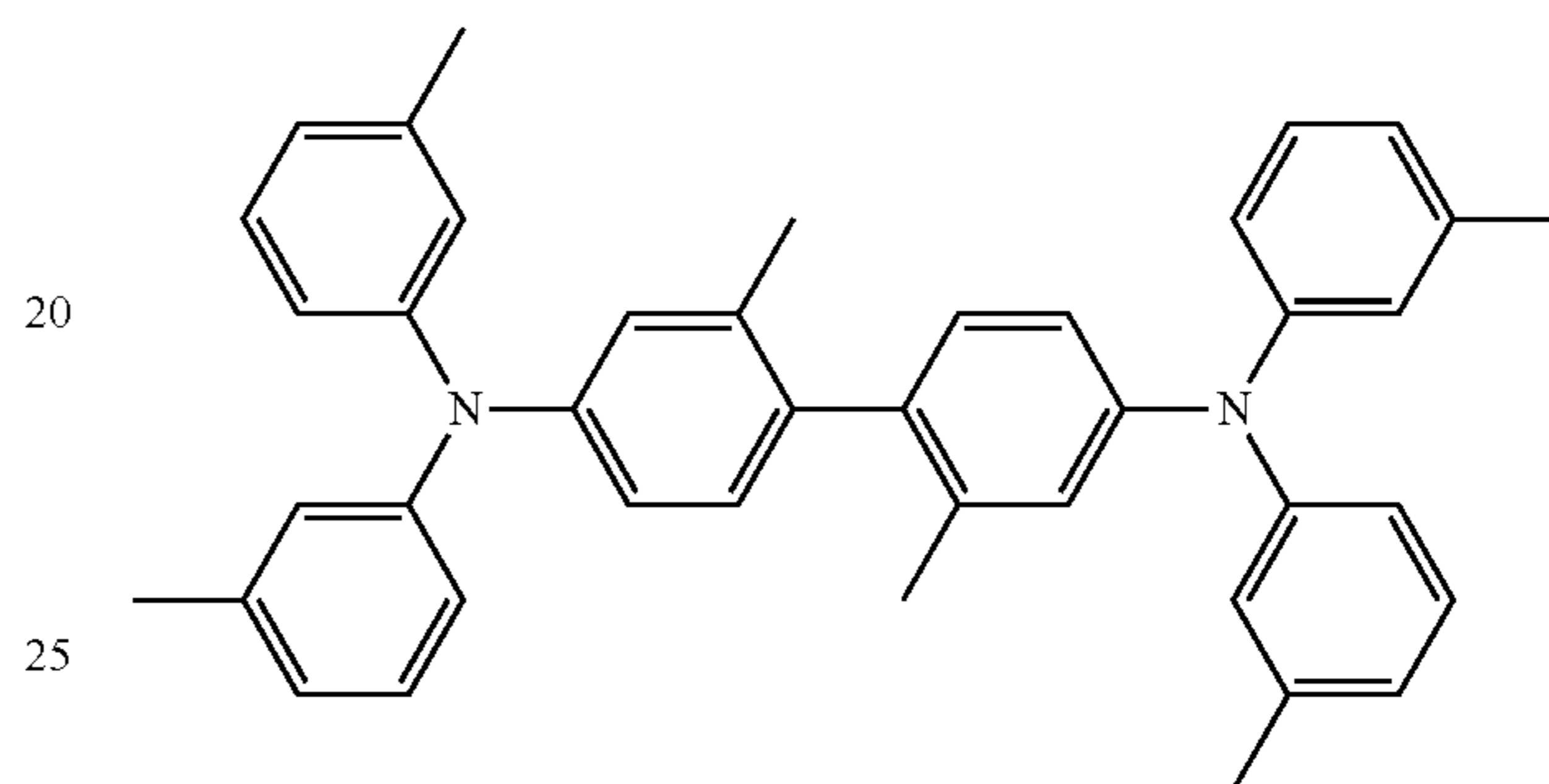
methylated NPB

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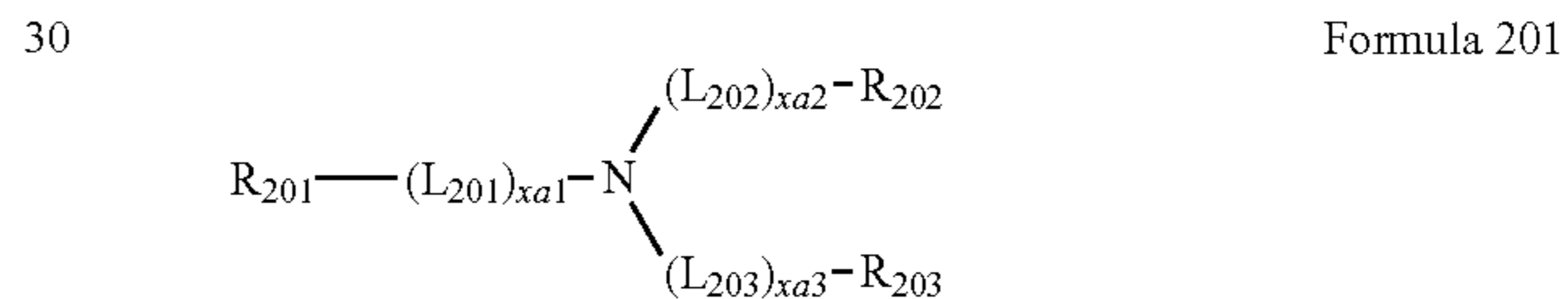
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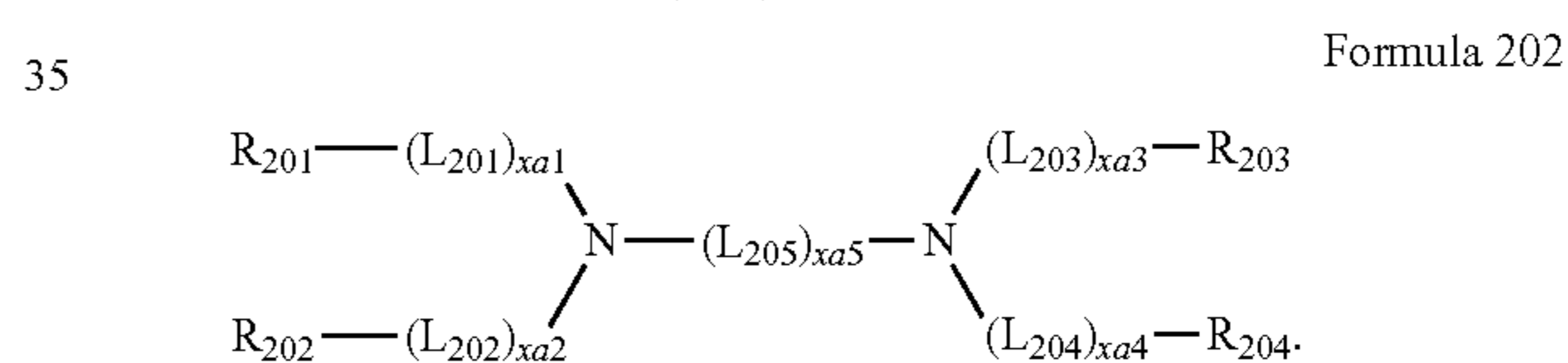
TAPC



HMTPD



Formula 201



Formula 202

In Formulae 201 and 202,

L_{201} to L_{204} may each independently be selected from a substituted or unsubstituted C_3 - C_{10} cycloalkylene group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3 - C_{10} cycloalkenylene group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6 - C_{60} arylene group, a substituted or unsubstituted C_1 - C_{60} heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group,

L_{205} may be selected from $*-O-*$, $*-S-*$, $*-N(Q_{201})-*$, a substituted or unsubstituted C_1 - C_{20} alkylene group, a substituted or unsubstituted C_2 - C_{20} alkenylene group, a substituted or unsubstituted C_3 - C_{10} cycloalkylene group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3 - C_{10} cycloalkenylene group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6 - C_{60} arylene group, a substituted or unsubstituted C_1 - C_{60} heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group,

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nyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a naphthacenyl group, a picenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a rubicenyl group, a coronenyl group, an ovalenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, $-\text{Si}(\text{Q}_{31})(\text{Q}_{32})(\text{Q}_{33})$, and $-\text{N}(\text{Q}_{31})(\text{Q}_{32})$; and

Q_{31} to Q_{33} may be the same as described above.

In one or more embodiments, R_{201} to R_{203} in Formula 201 may each independently be selected from:

a fluorenyl group, a spiro-bifluorenyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group; and

a fluorenyl group, a spiro-bifluorenyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group, each substituted with at least one selected from deuterium, $-\text{F}$, $-\text{Cl}$, $-\text{Br}$, $-\text{I}$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a biphenyl group, a terphenyl group, a phenyl group substituted with a C_1 - C_{10} alkyl group, a phenyl group substituted with $-\text{F}$, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group;

but embodiments of the present disclosure are not limited thereto.

In one or more embodiments, in Formula 202, i) R_{201} and R_{202} may be linked via a single bond, and/or ii) R_{203} and R_{204} may be linked (e.g., chemically bonded to each other) via a single bond.

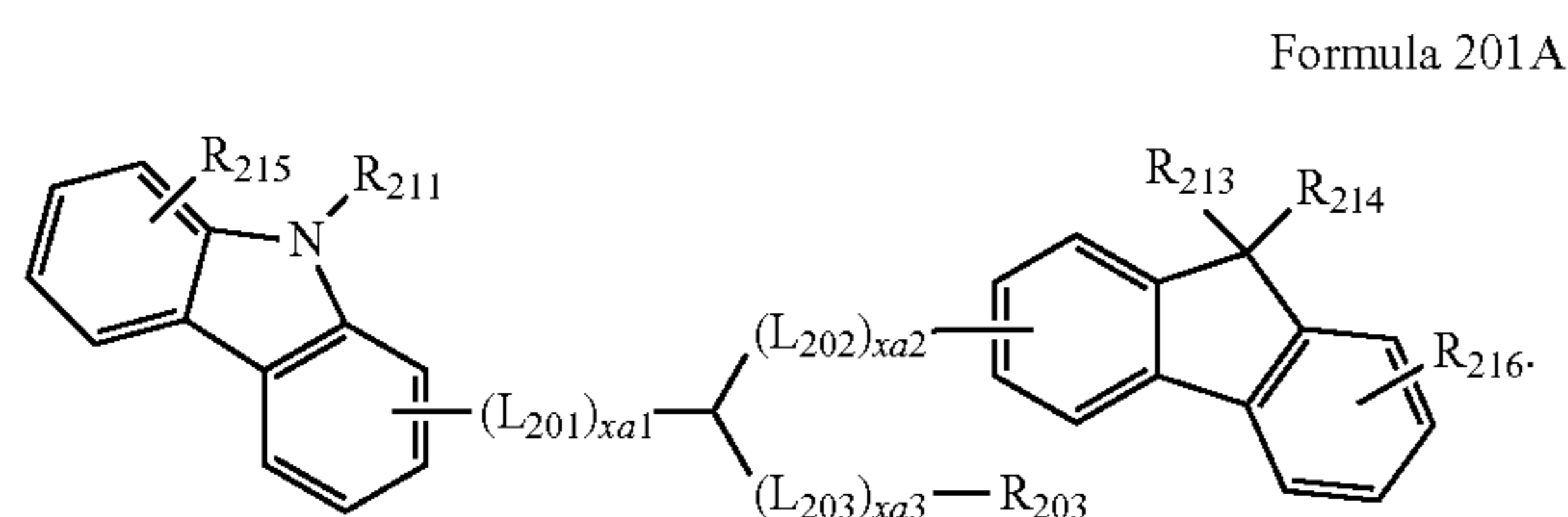
In one or more embodiments, at least one selected from R_{201} to R_{204} in Formula 202 may be selected from:

a carbazolyl group; and

a carbazolyl group, substituted with at least one selected from deuterium, $-\text{F}$, $-\text{Cl}$, $-\text{Br}$, $-\text{I}$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a biphenyl group, a terphenyl group, a phenyl group substituted with a C_1 - C_{10} alkyl group, a phenyl group substituted with $-\text{F}$, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group;

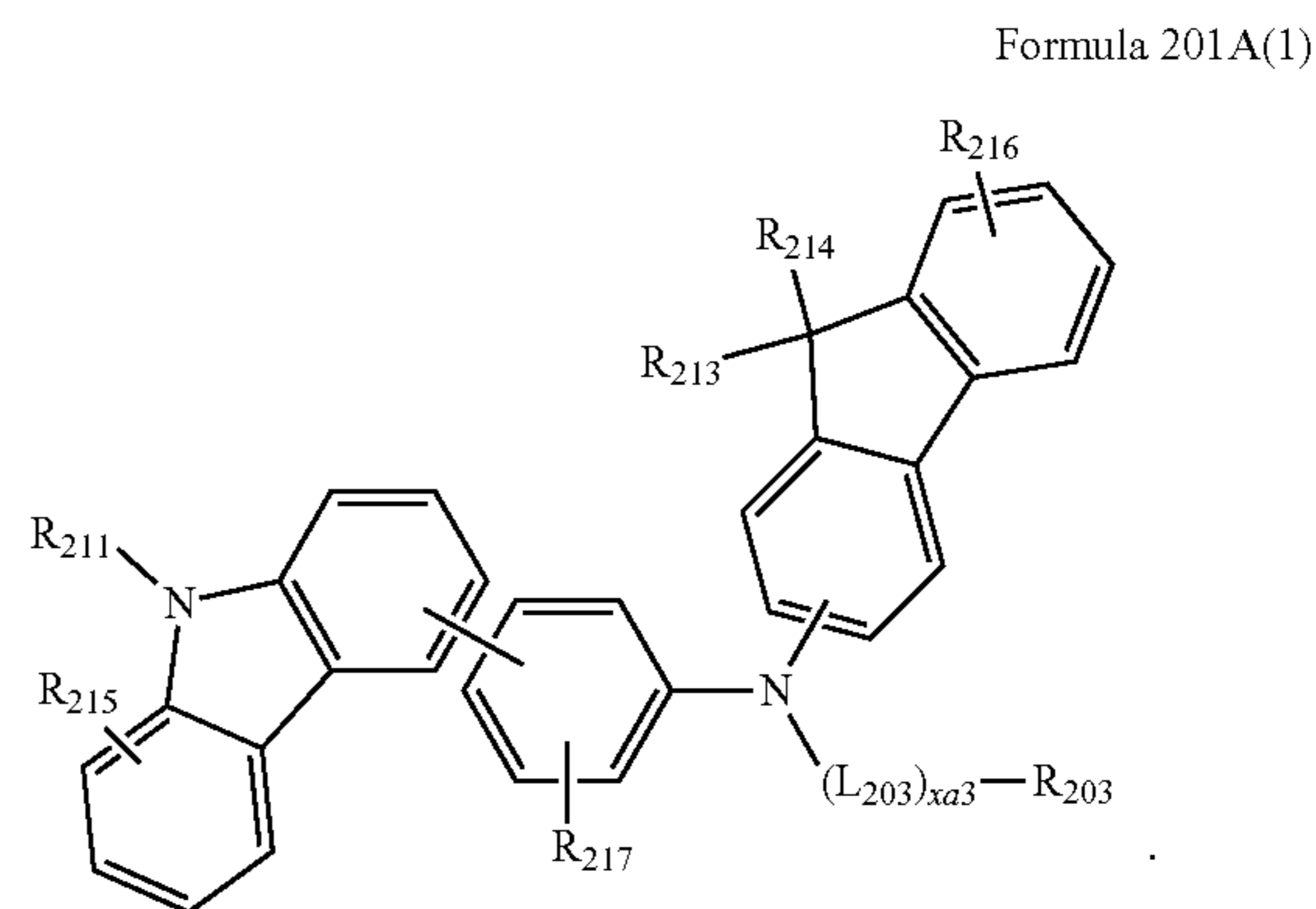
but embodiments of the present disclosure are not limited thereto.

The compound represented by Formula 201 may be represented by Formula 201A:

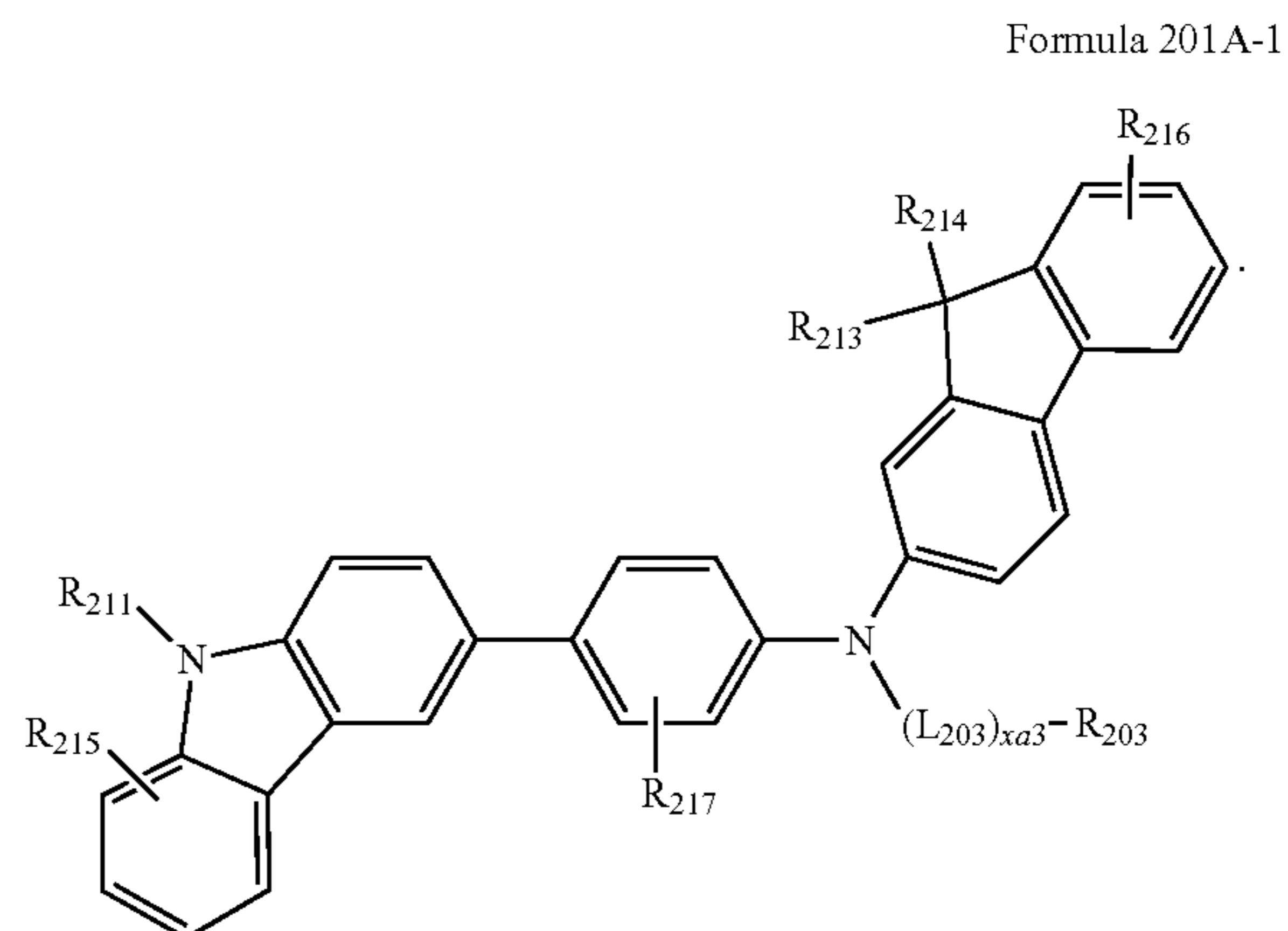


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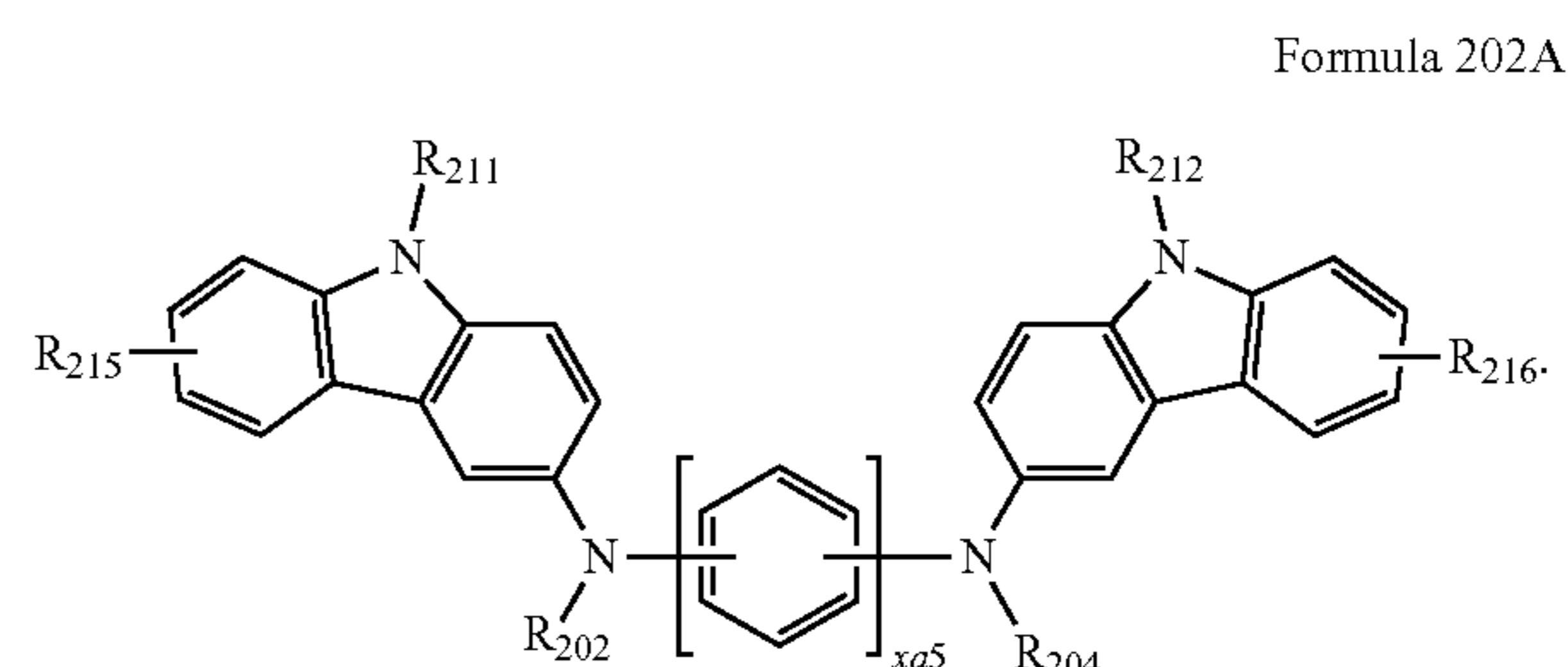
In one embodiment, the compound represented by Formula 201 may be represented by Formula 201A(1) below, but embodiments of the present disclosure are not limited thereto:



In one embodiment, the compound represented by Formula 201 may be represented by Formula 201A-1 below, but embodiments of the present disclosure are not limited thereto:

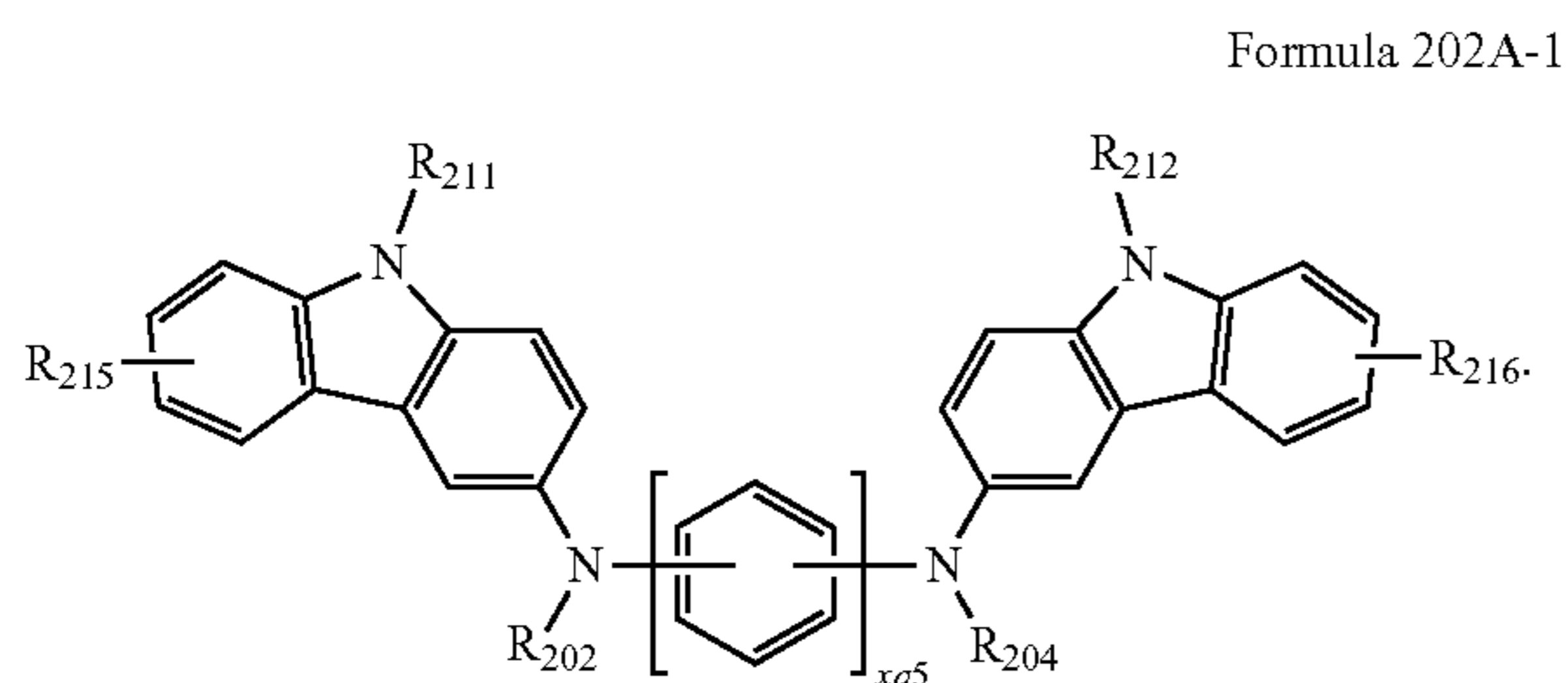


In one embodiment, the compound represented by Formula 202 may be represented by Formula 202A:



In one embodiment, the compound represented by Formula 202 may be represented by Formula 202A-1:

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In Formulae 201A, 201A(1), 201A-1, 202A, and 202A-1, L_{201} to L_{203} , $xa1$ to $xa3$, $xa5$, and R_{202} to R_{204} are the same as described above,

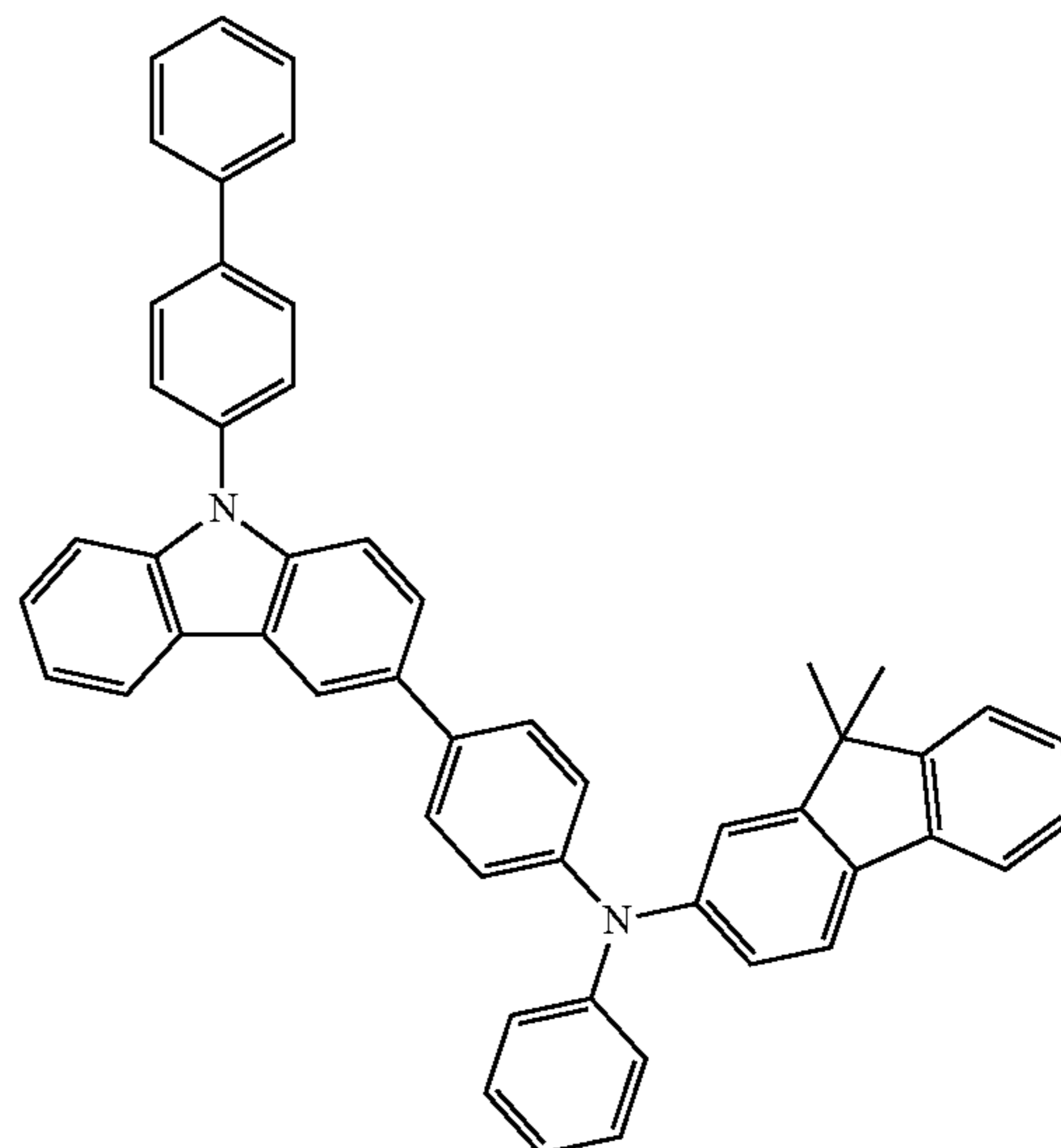
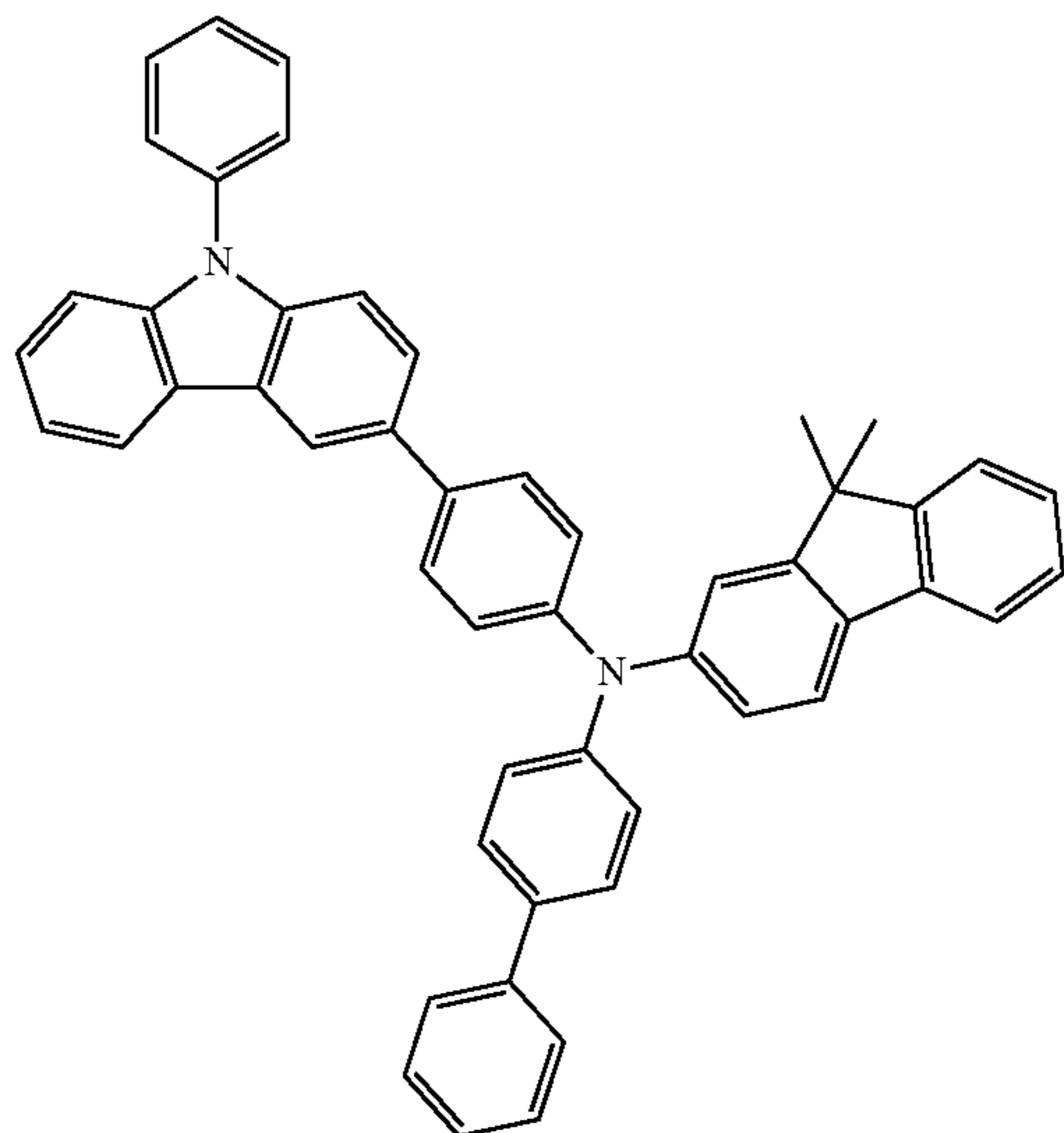
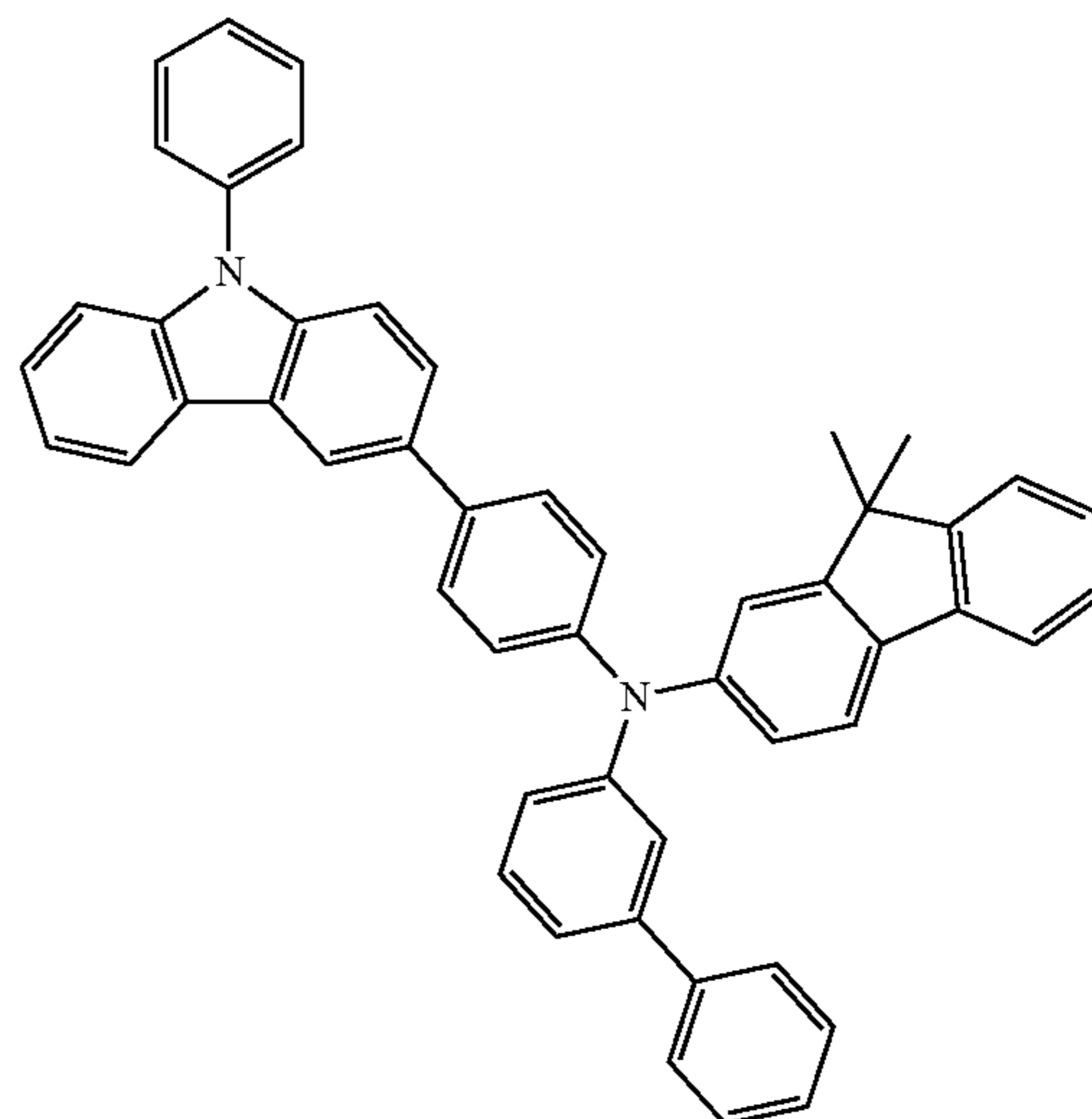
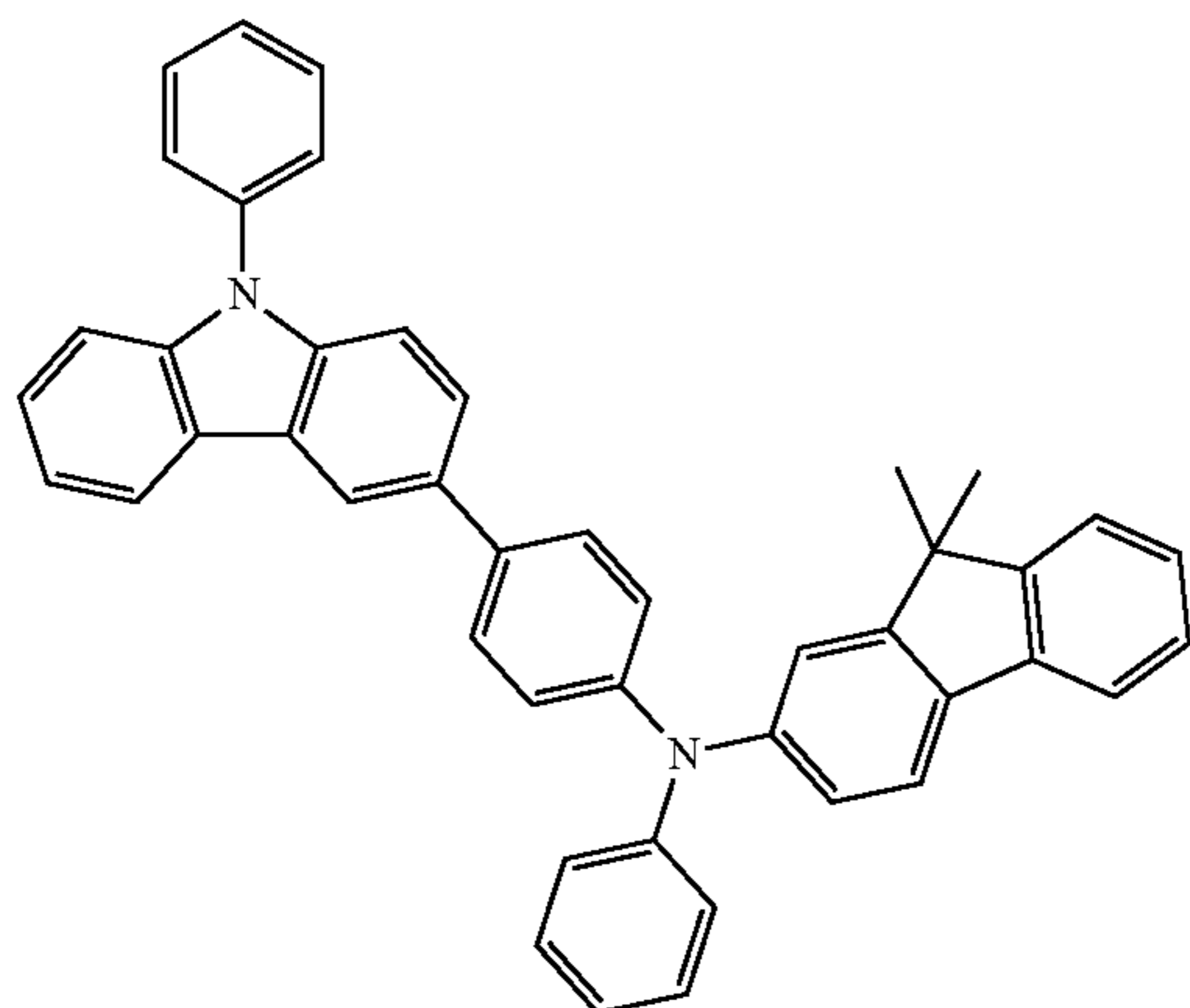
R_{211} and R_{212} may be understood by referring to the description provided herein in connection with R_{203} .

R_{213} to R_{217} may each independently be selected from hydrogen, deuterium, $-F$, $-Cl$, $-Br$, $-I$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a cyclopentyl group, a cyclohexyl

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group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a biphenyl group, a terphenyl group, a phenyl group substituted with a C_1 - C_{10} alkyl group, a phenyl group substituted with $-F$, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, an indacenyl group, an acenaphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a naphthacenyl group, a picenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a rubicenyl group, a coronenyl group, an ovalenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, and a pyridinyl group.

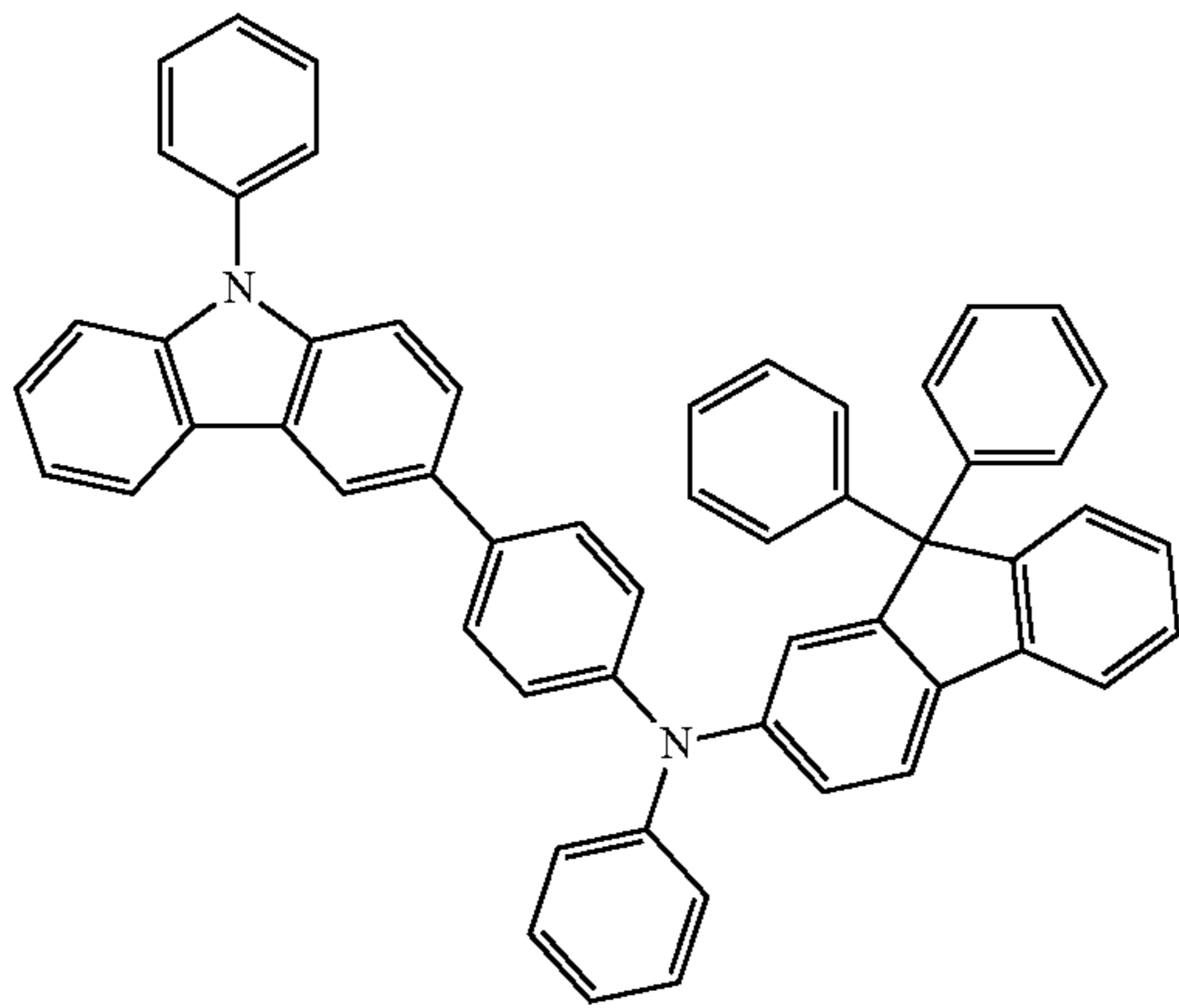
The hole transport region may include at least one compound selected from Compounds HT1 to HT39, but embodiments of the present disclosure are not limited thereto:



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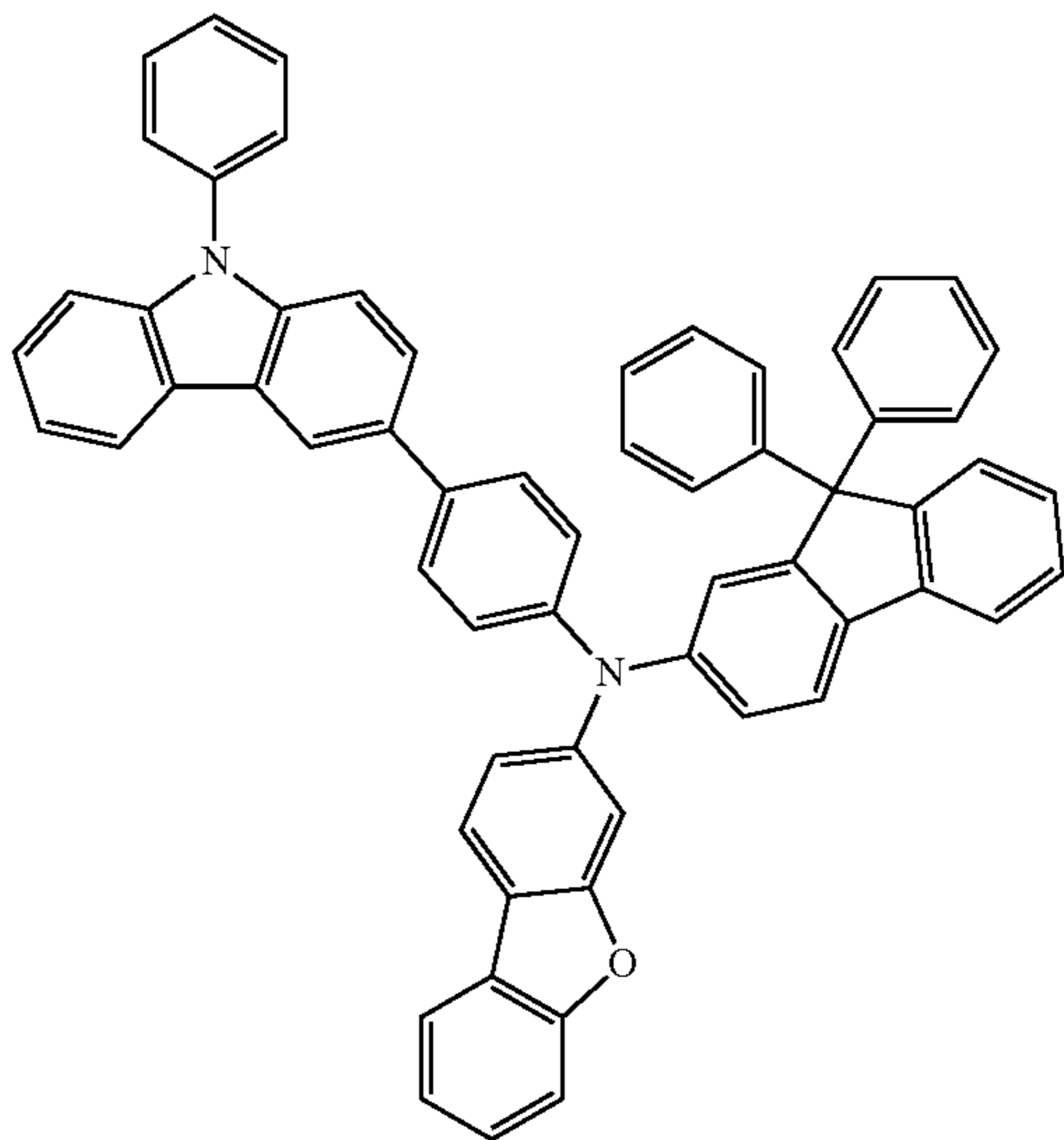
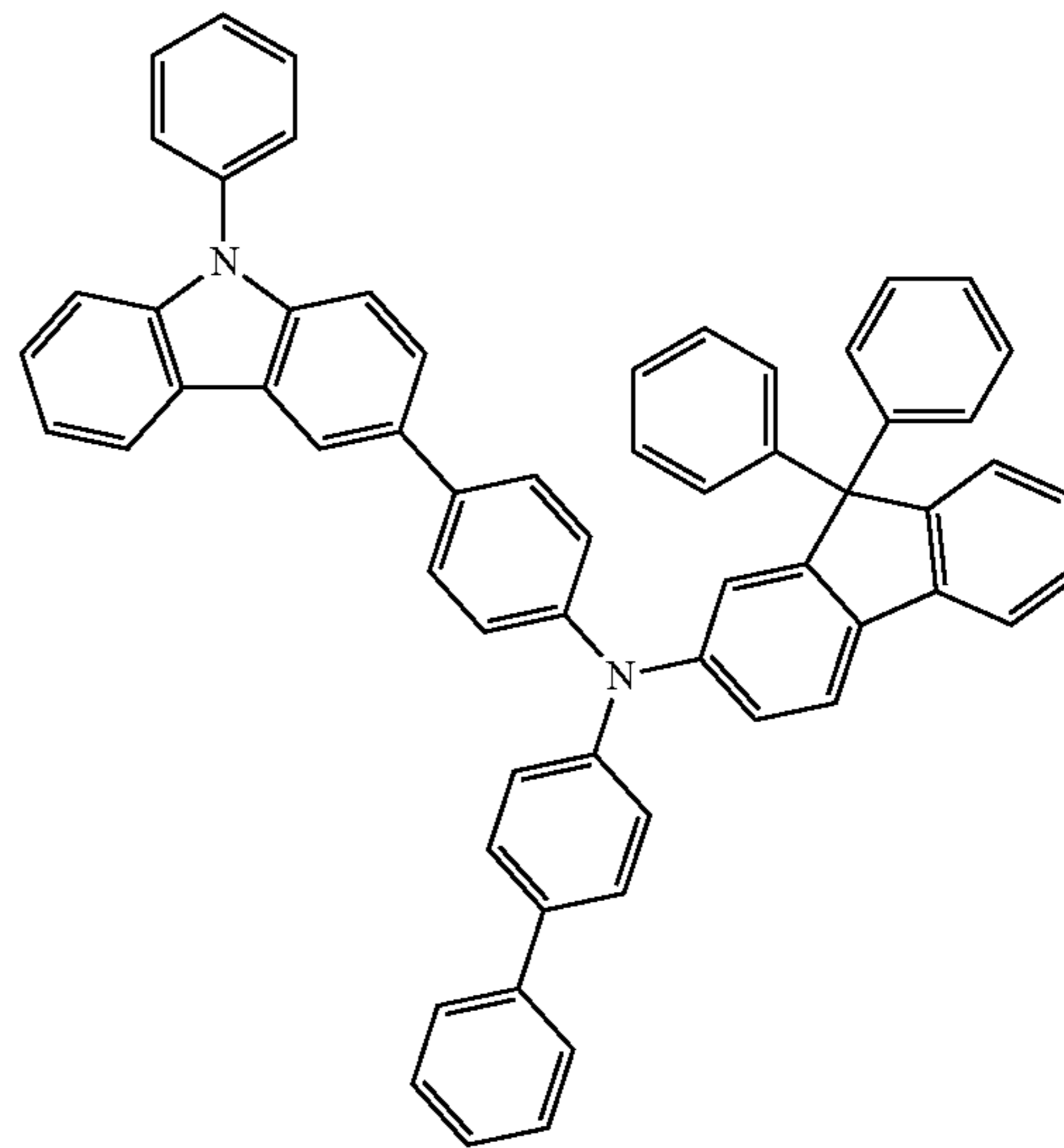
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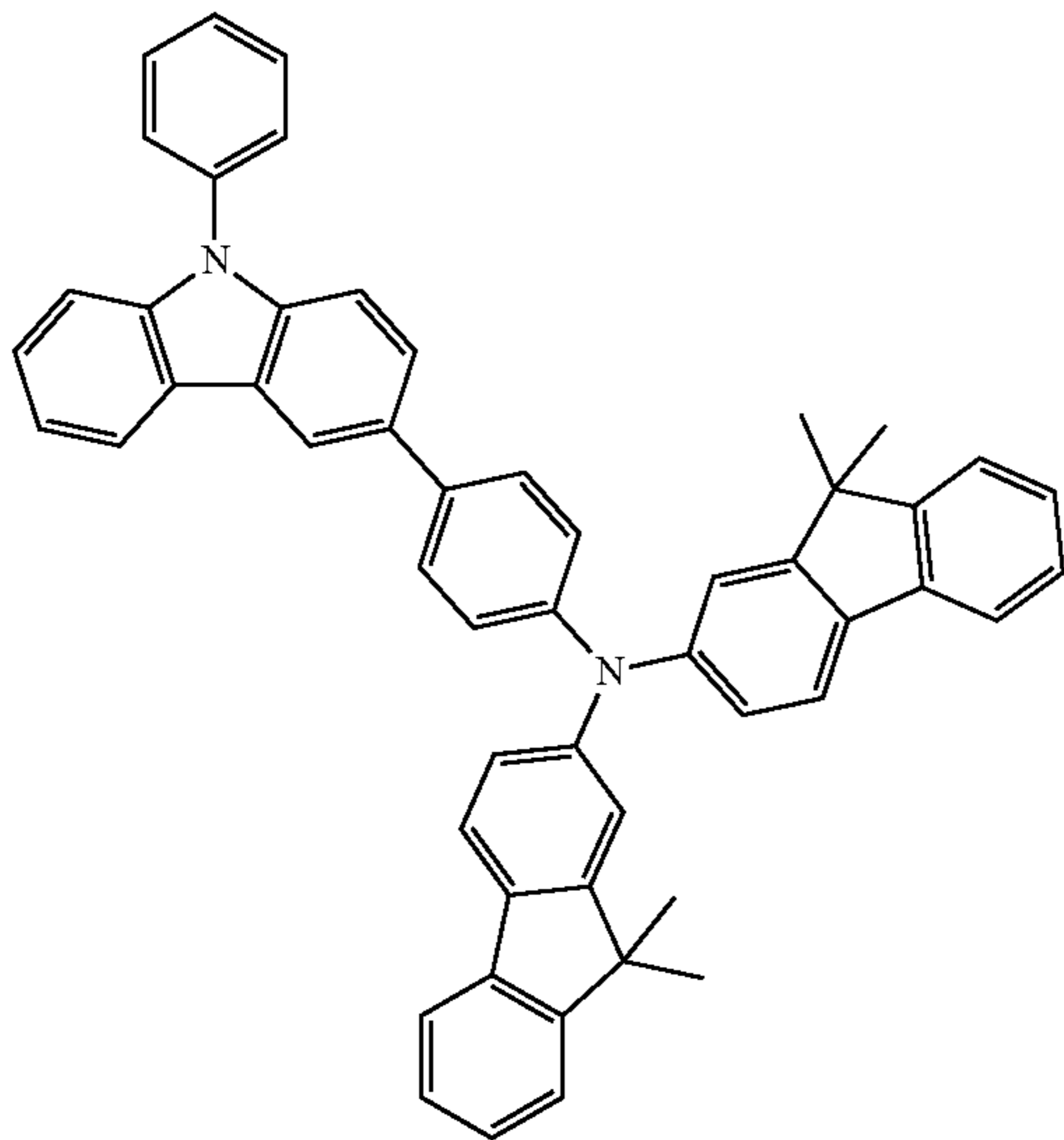
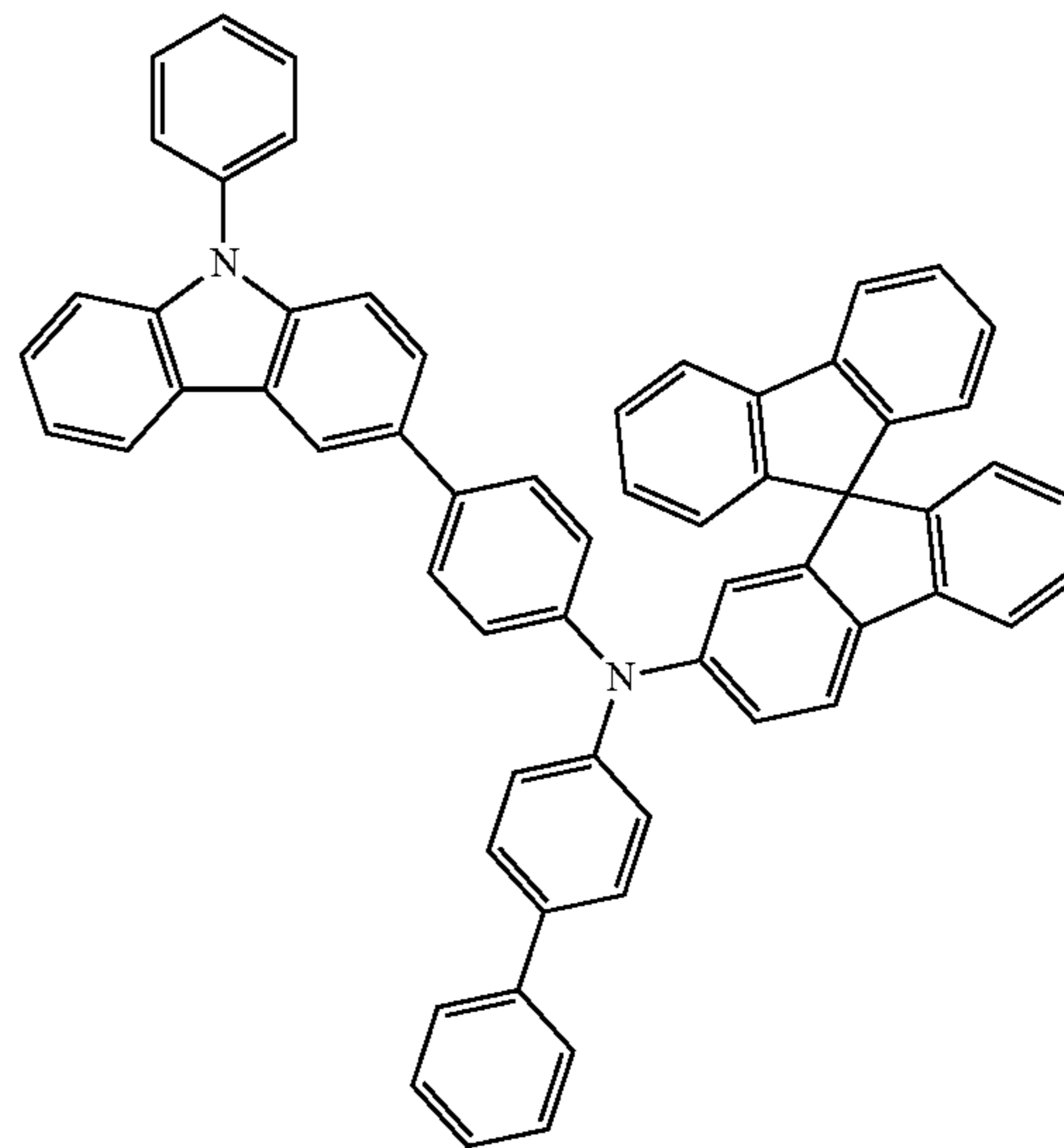
HT5

HT6



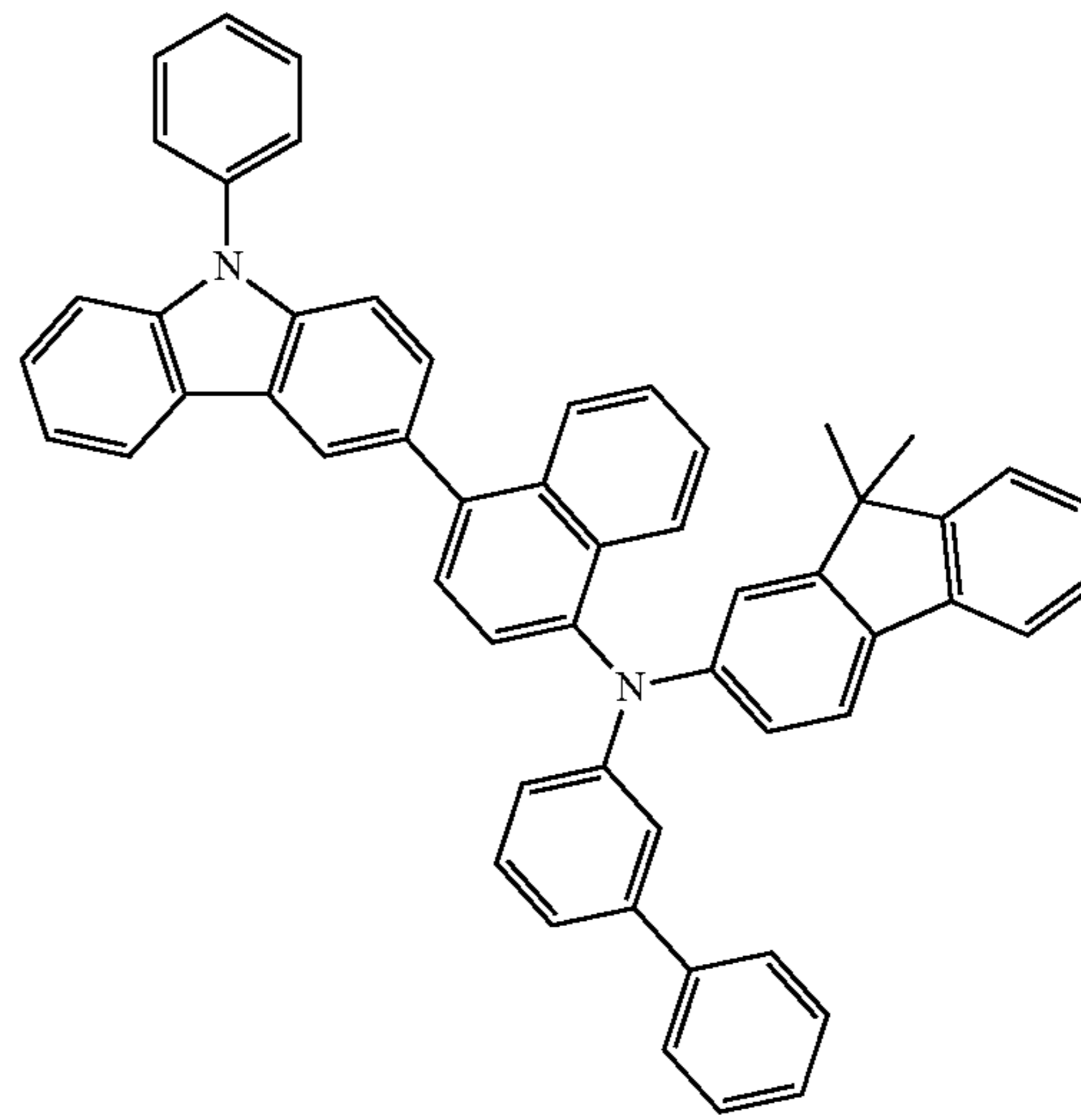
HT7

HT8



HT9

HT10



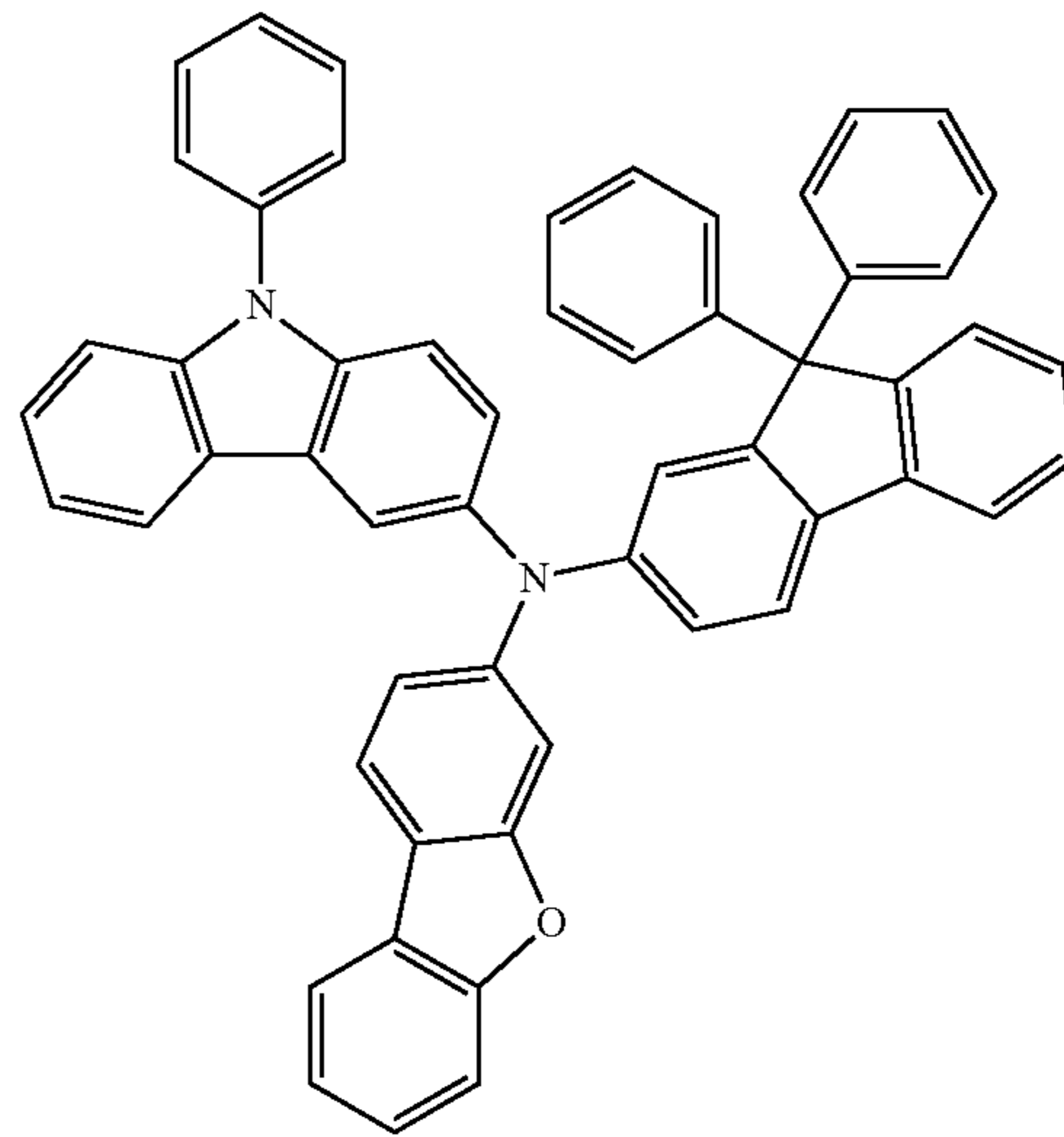
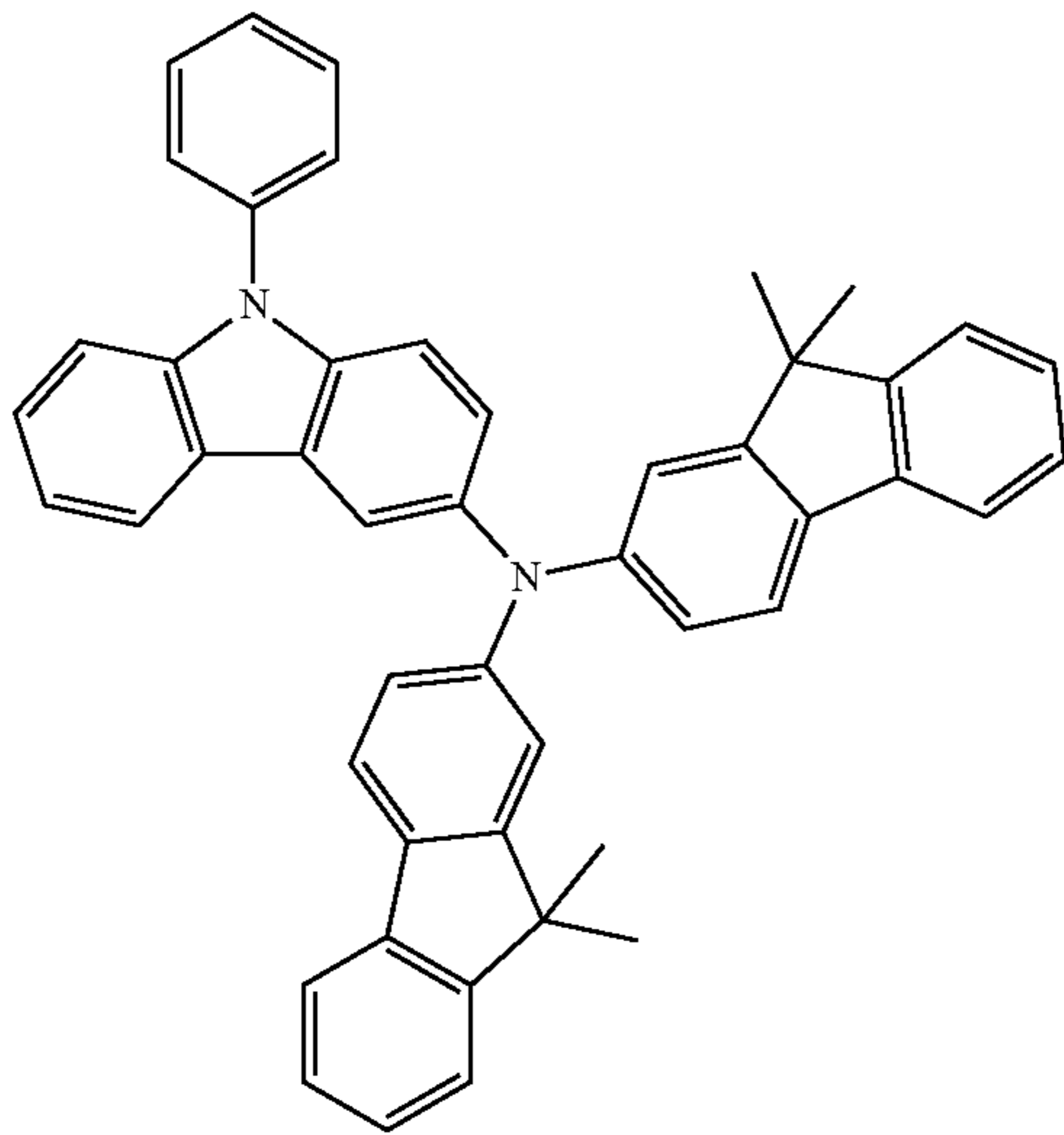
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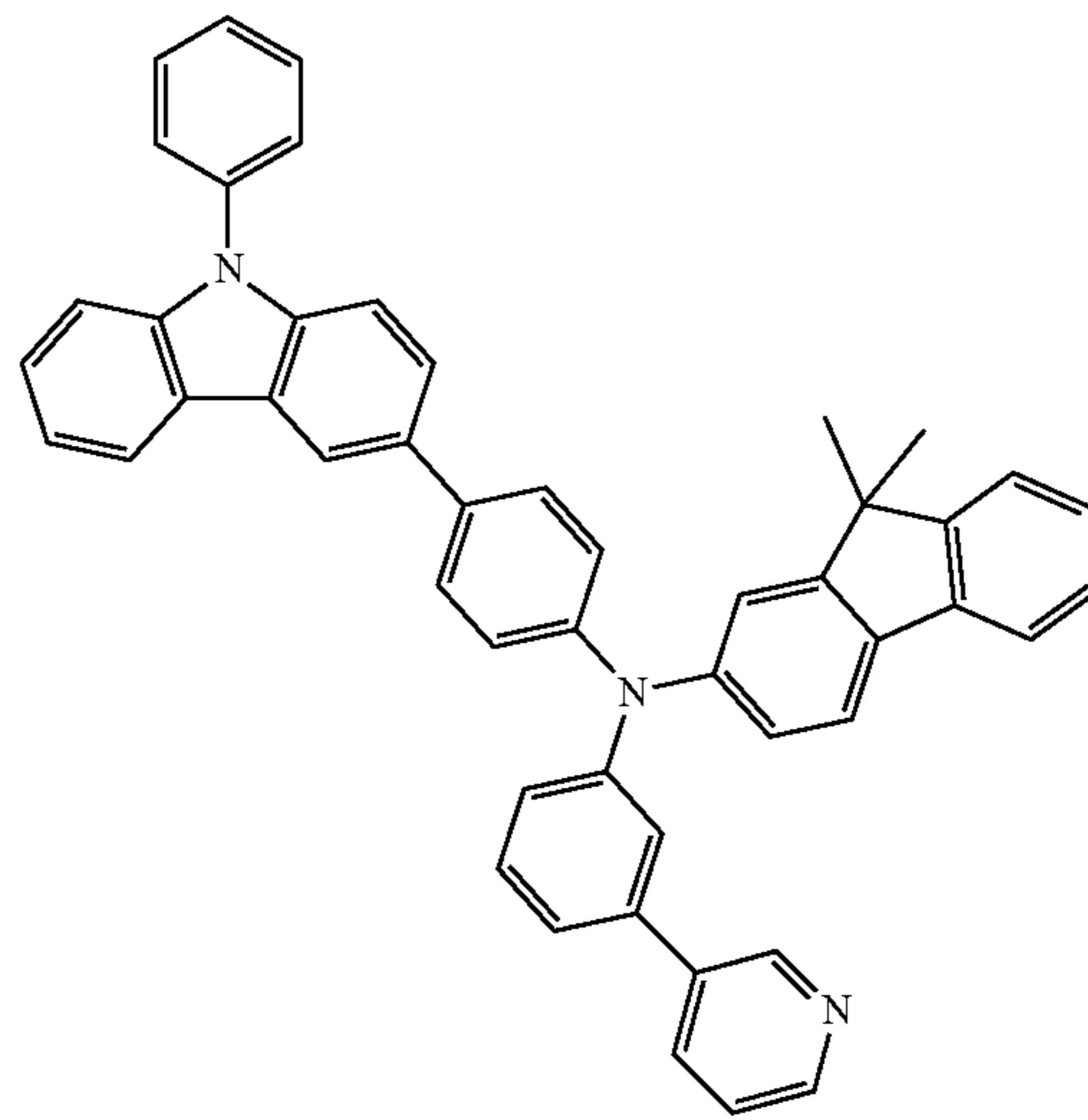
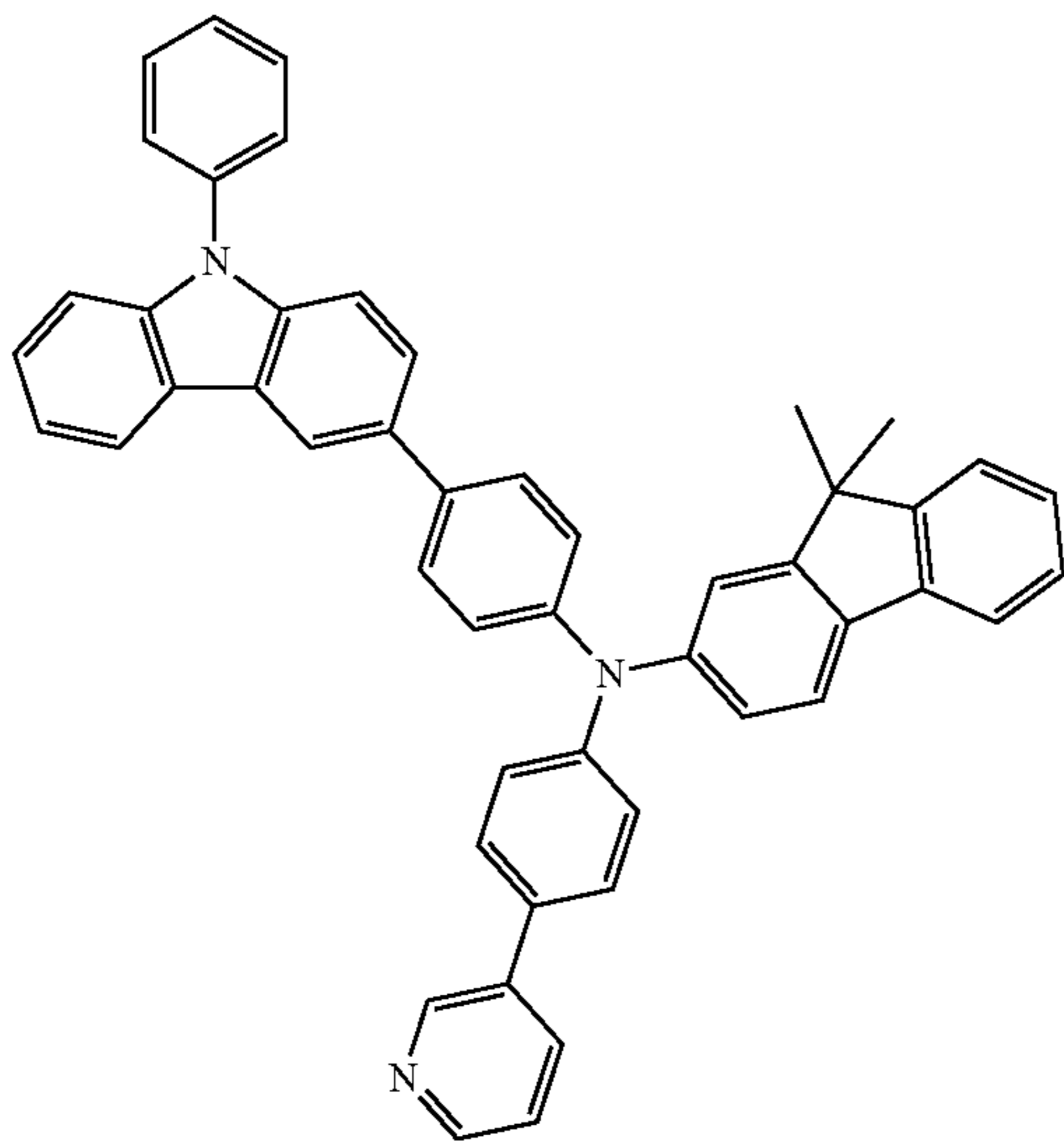
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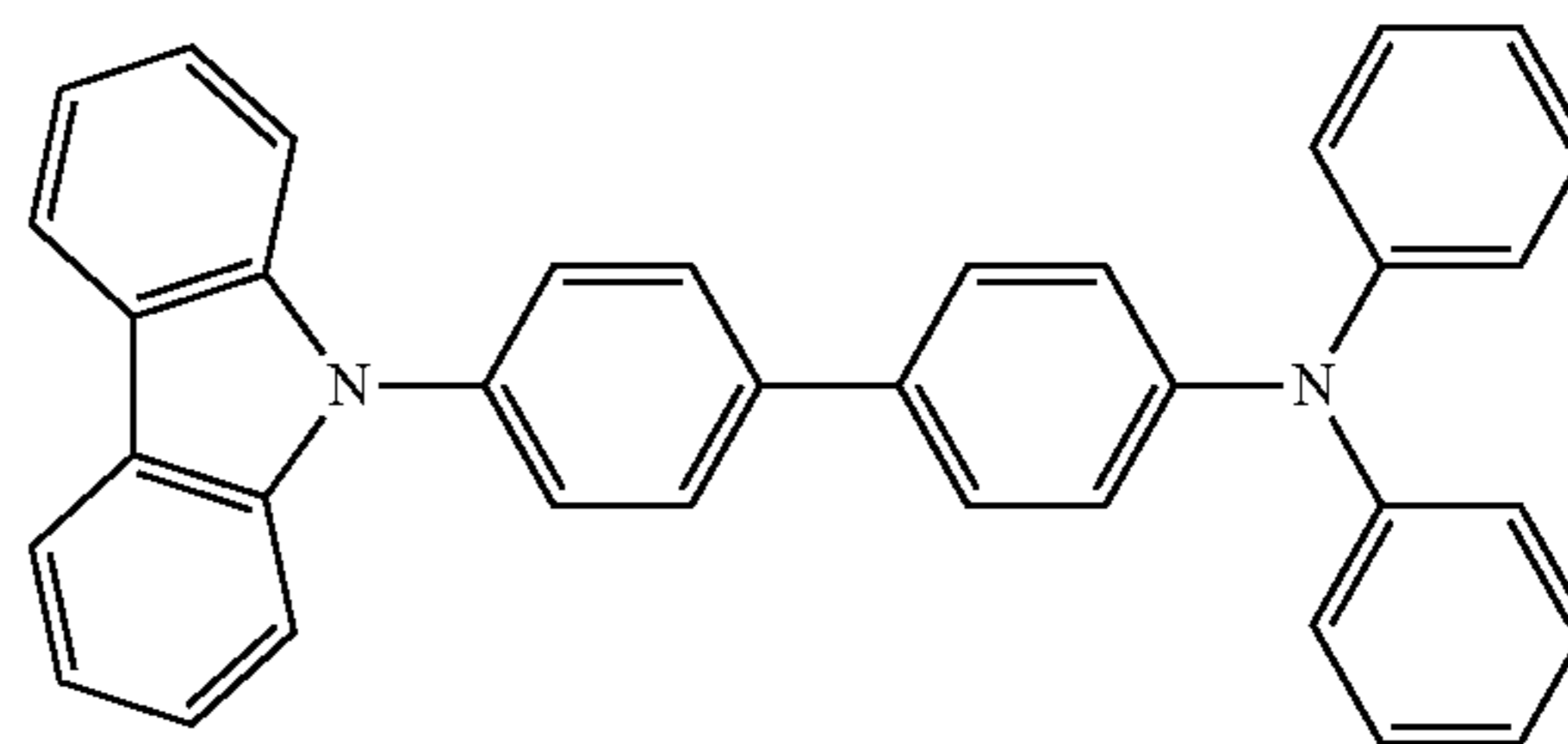
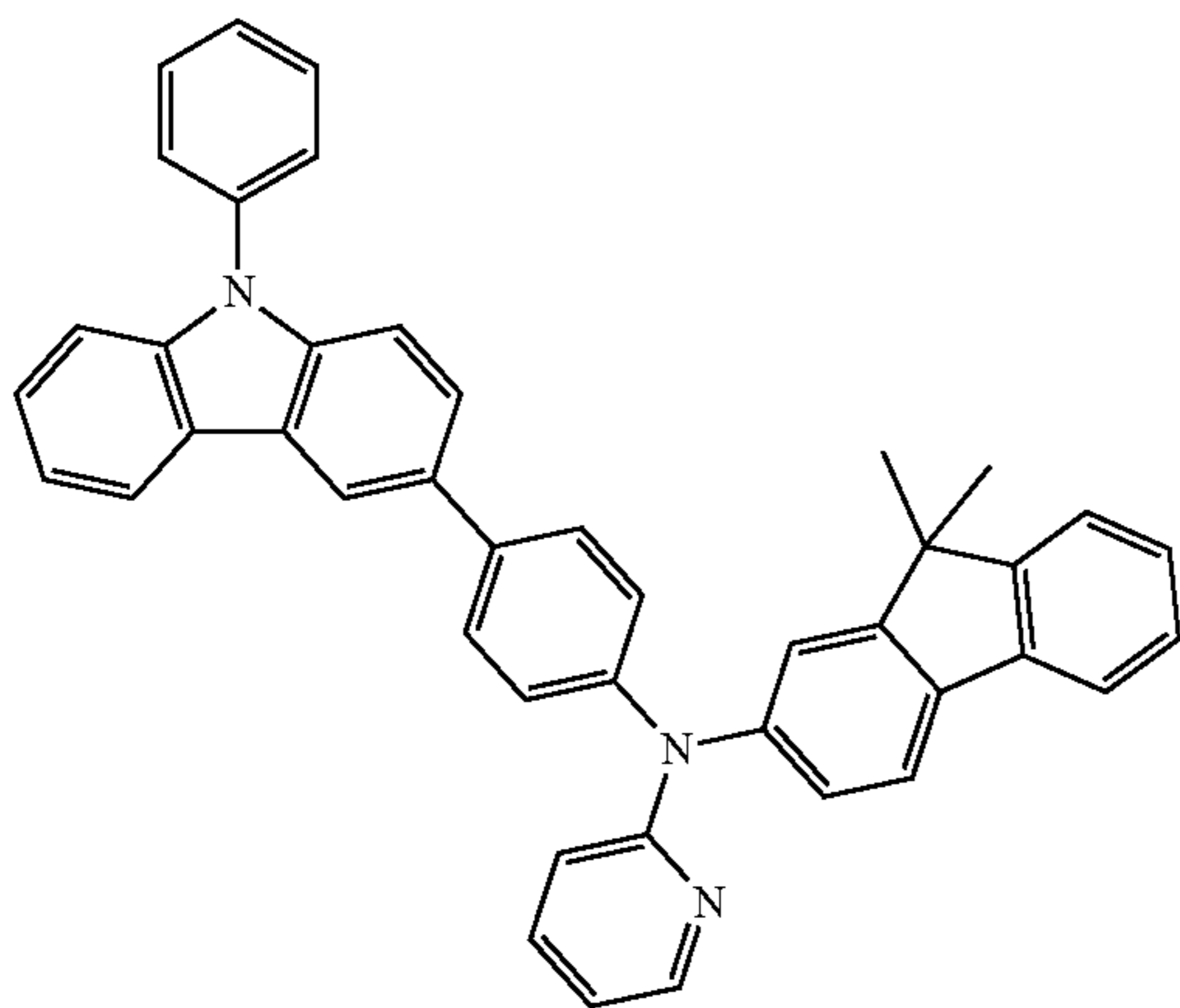
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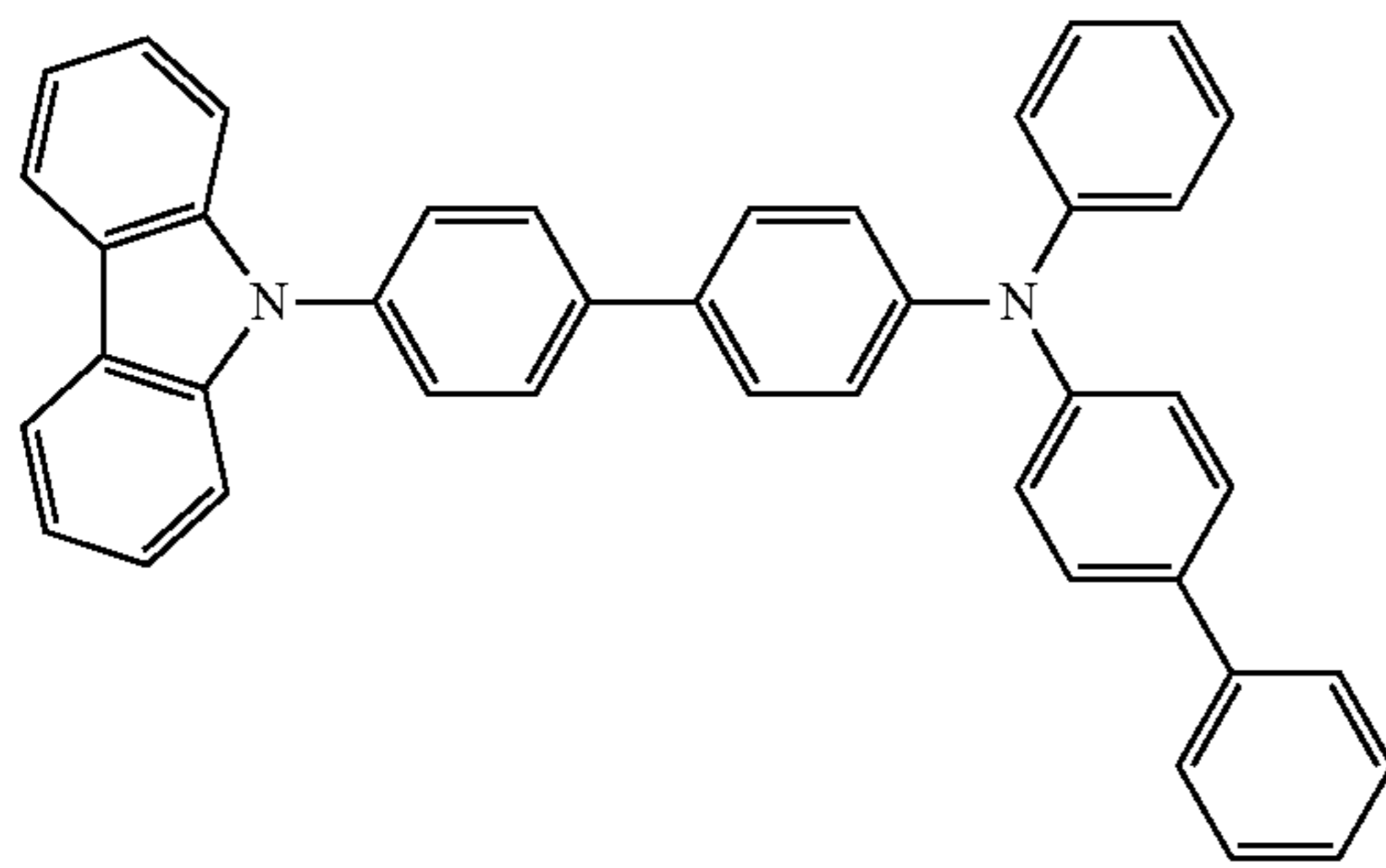
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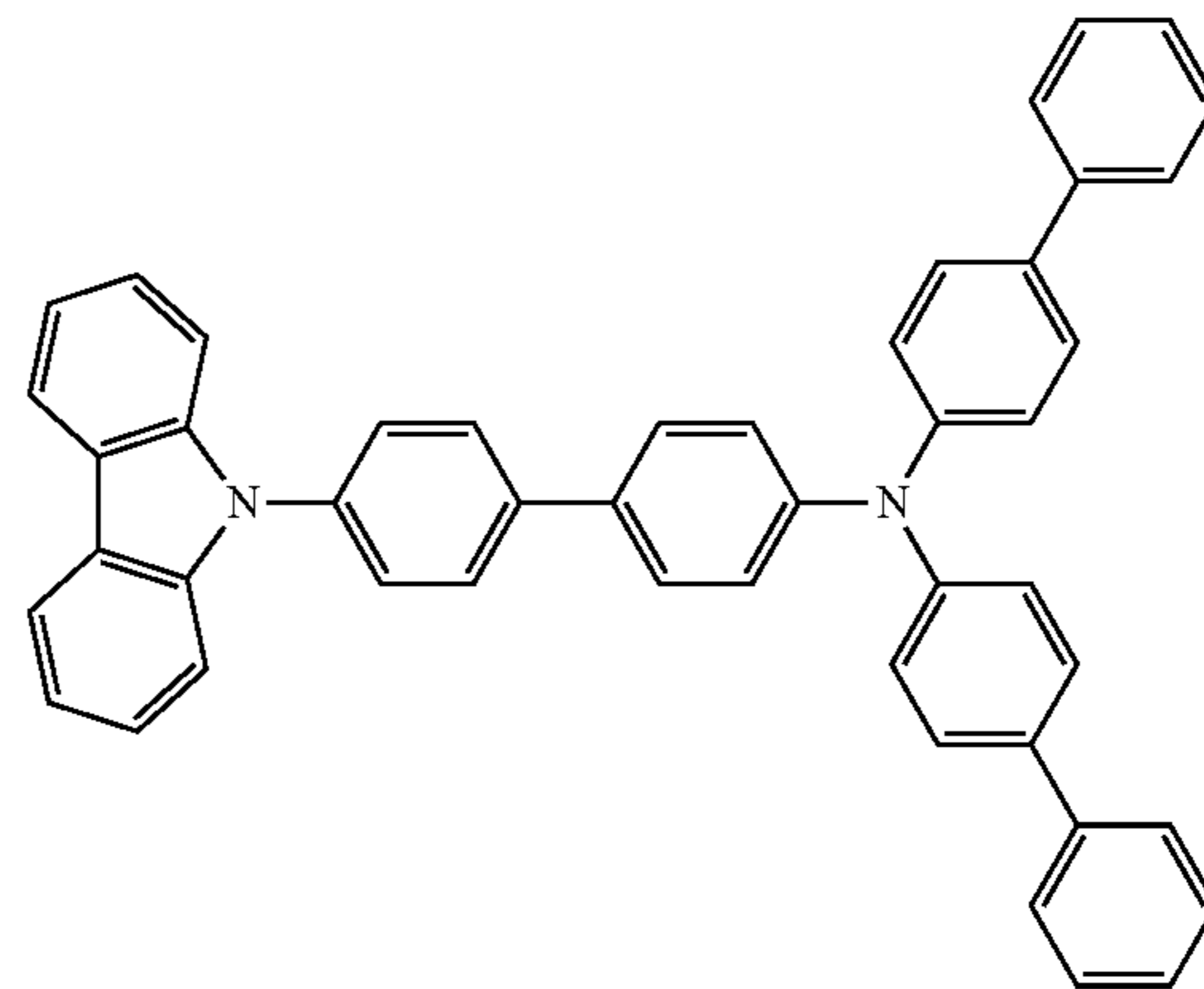
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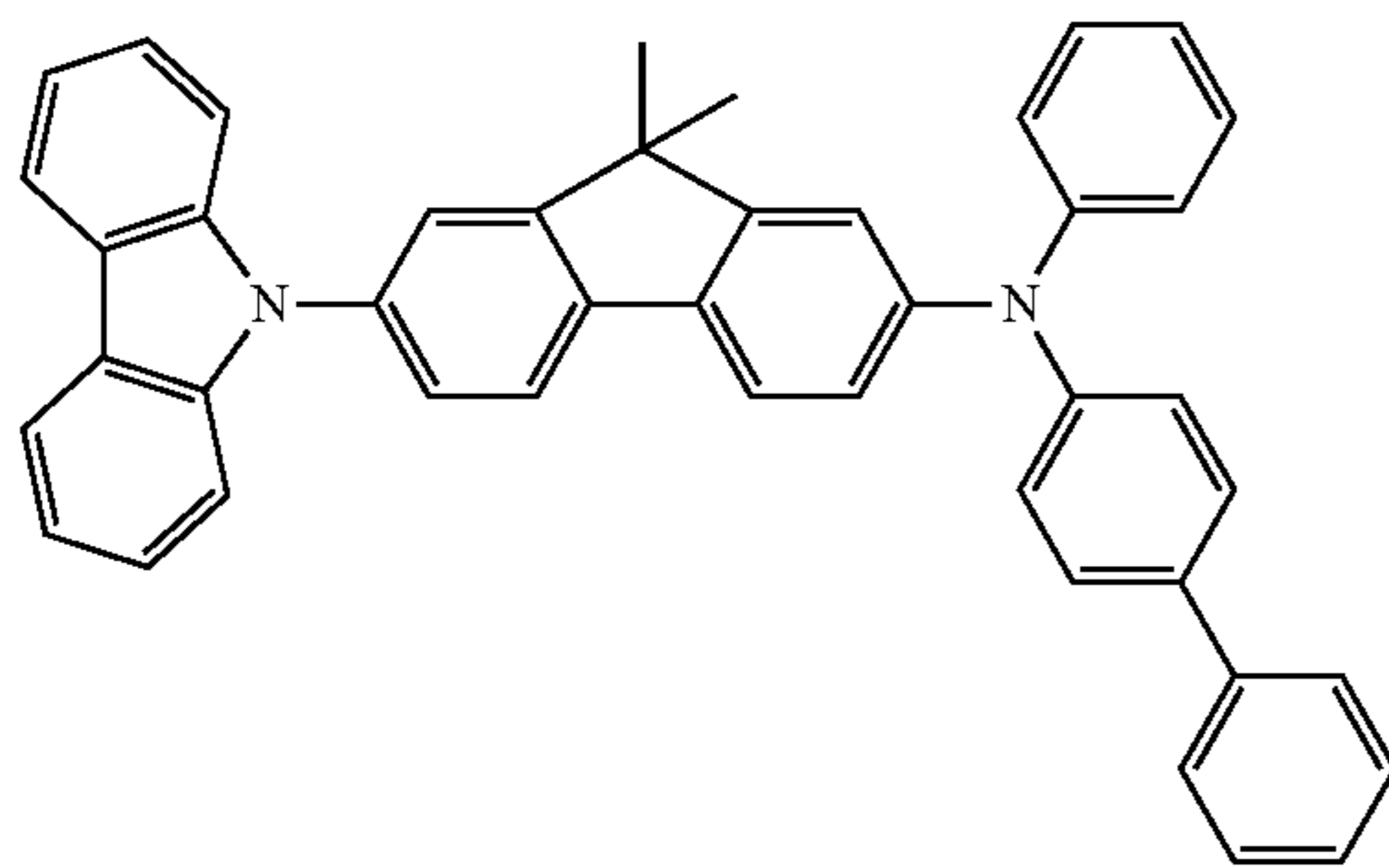
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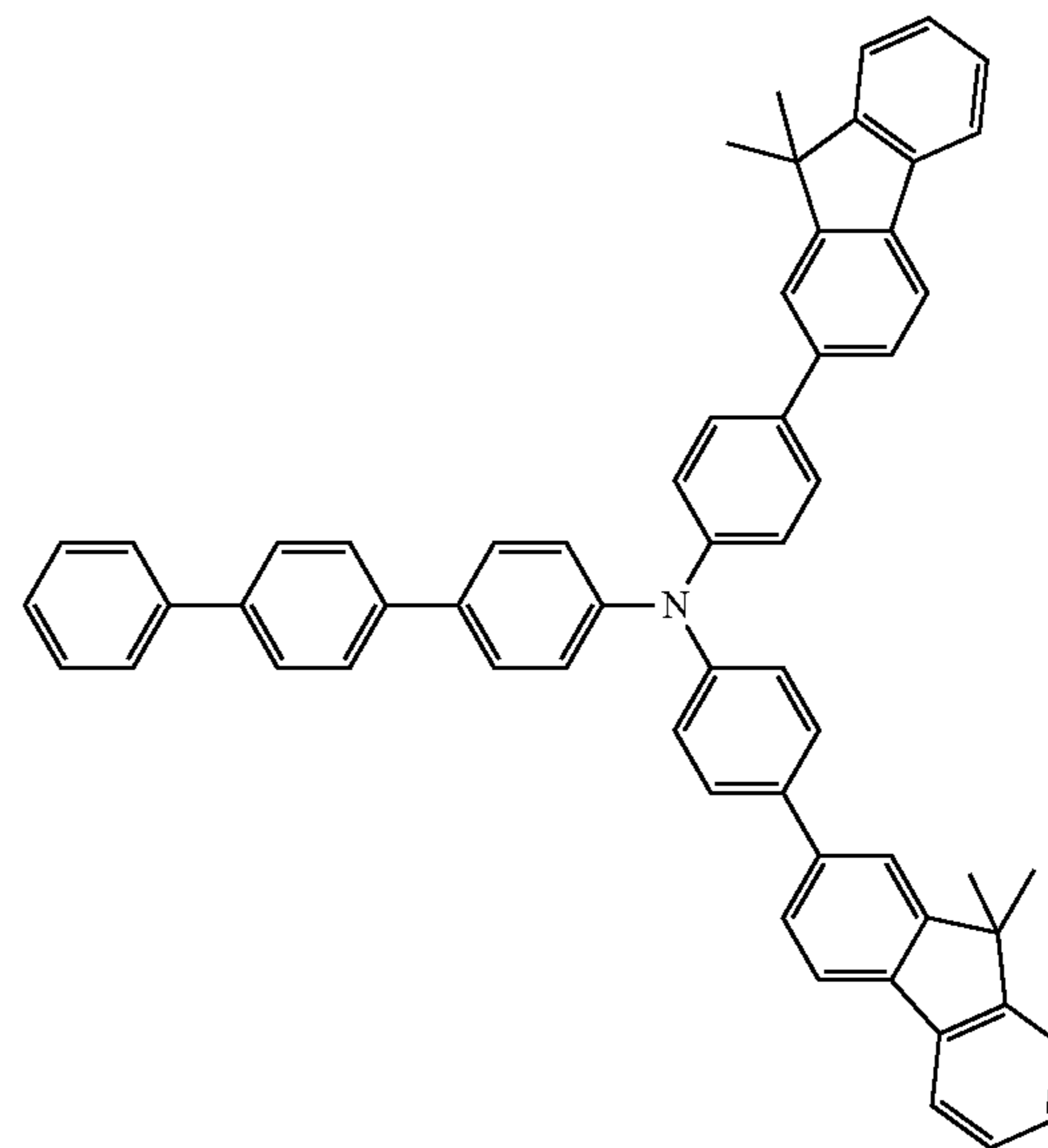
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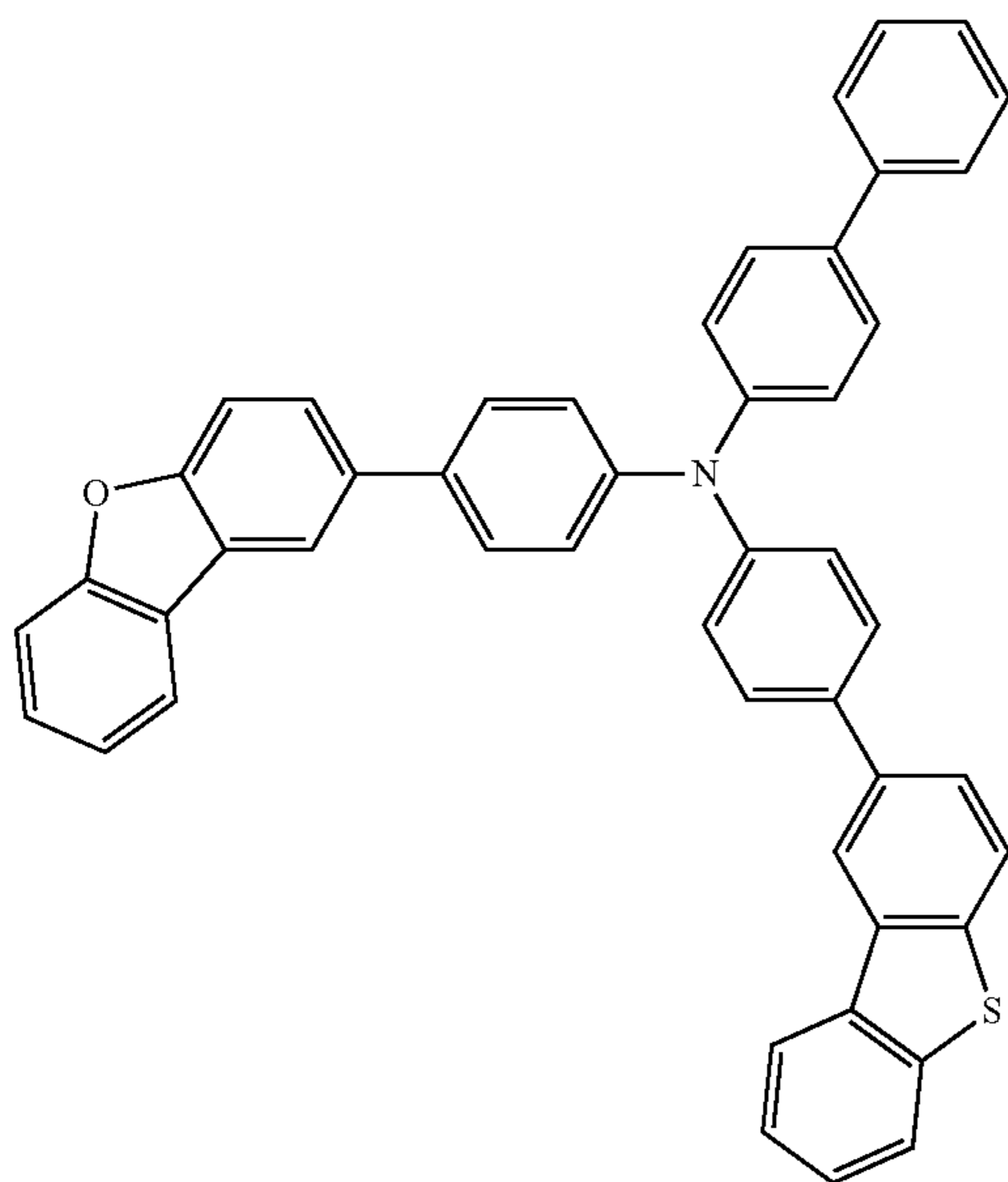
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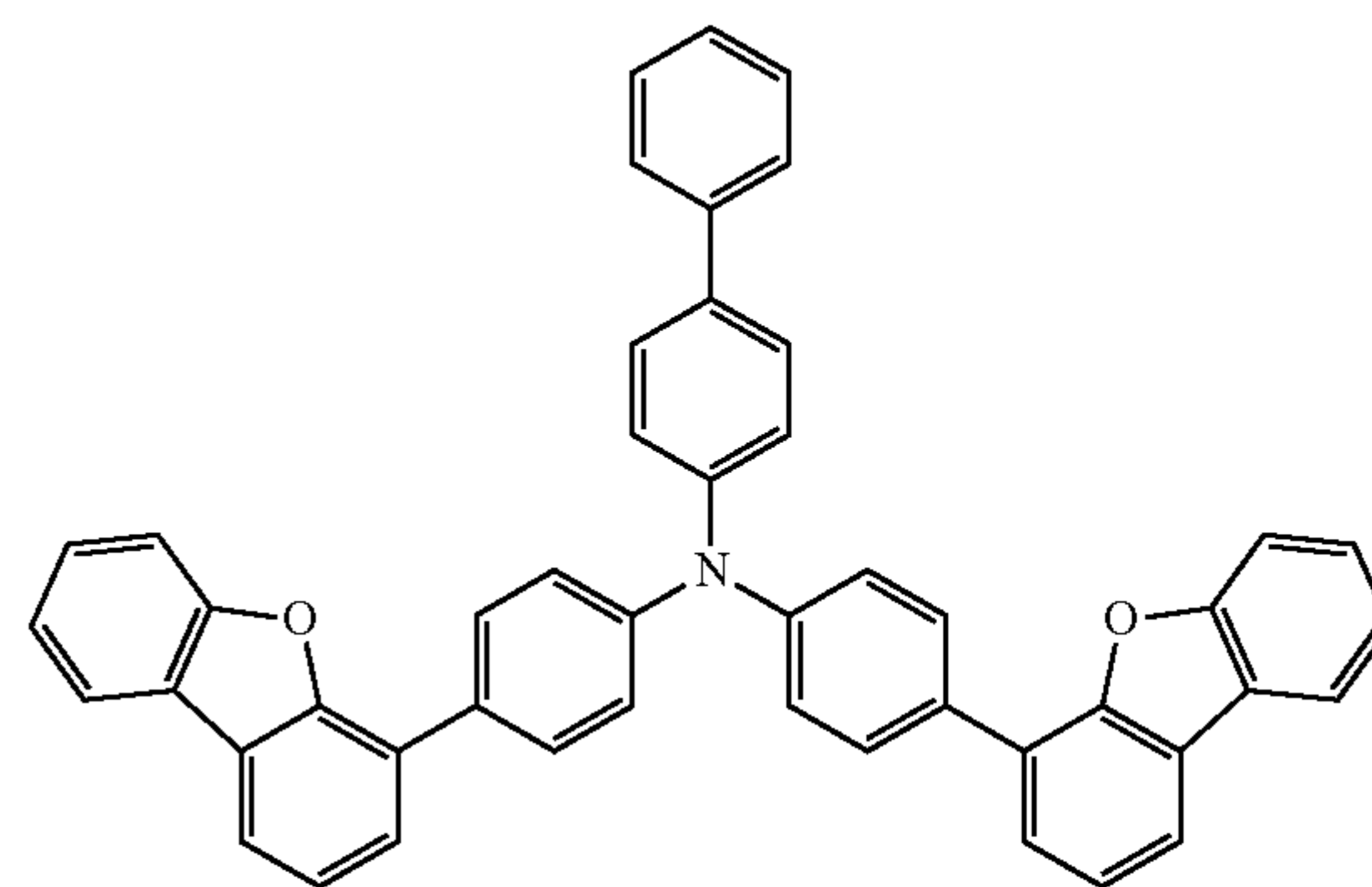
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HT20



HT21



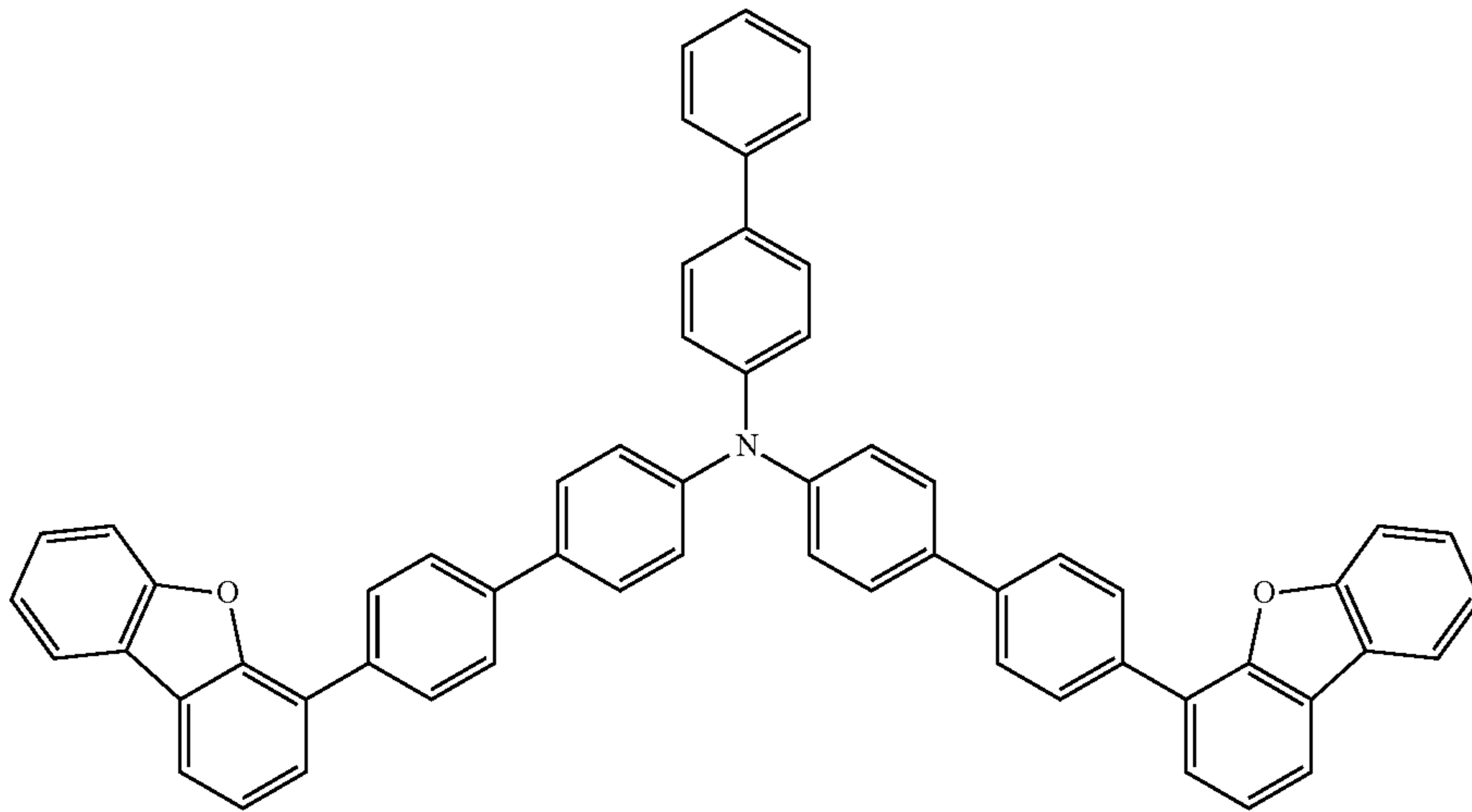
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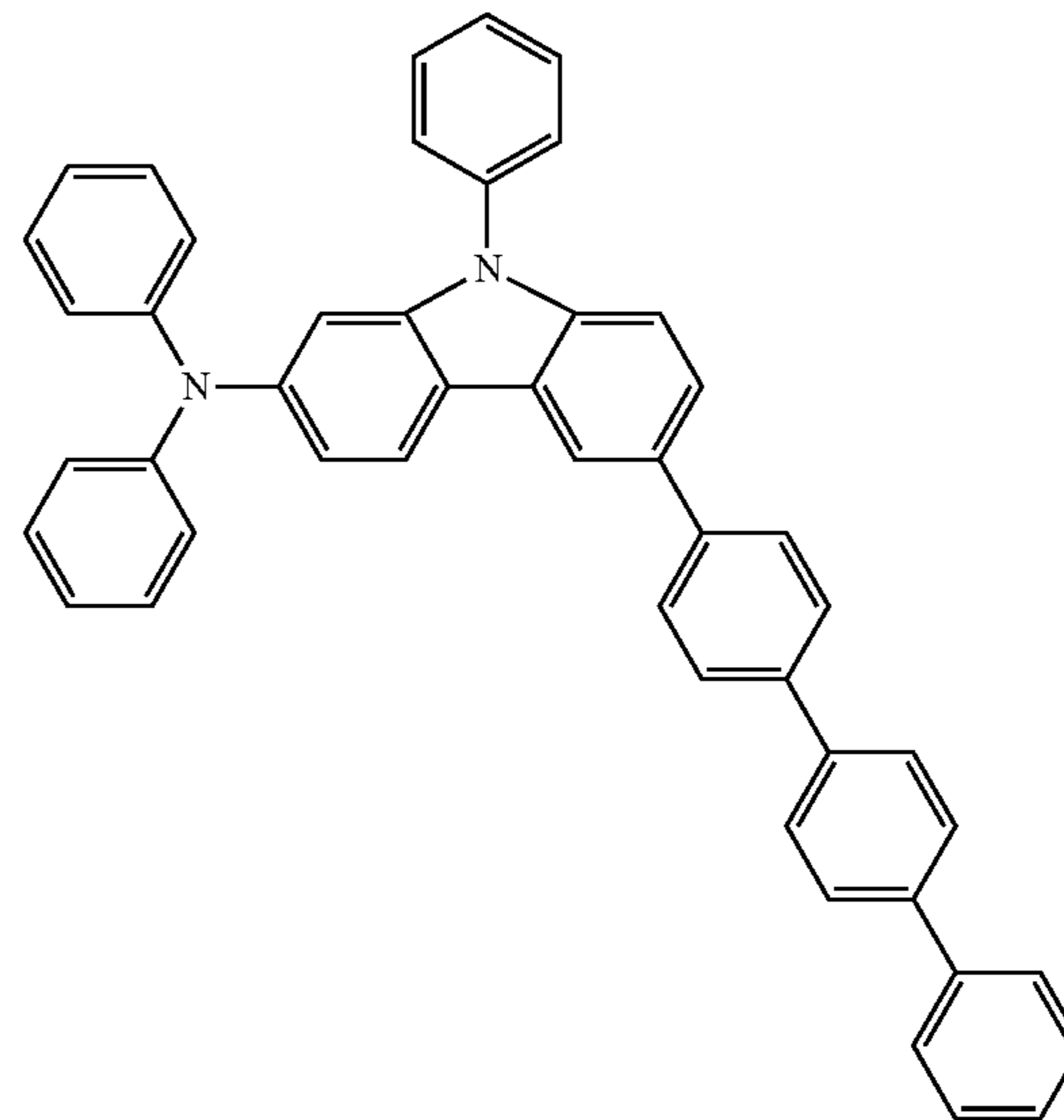
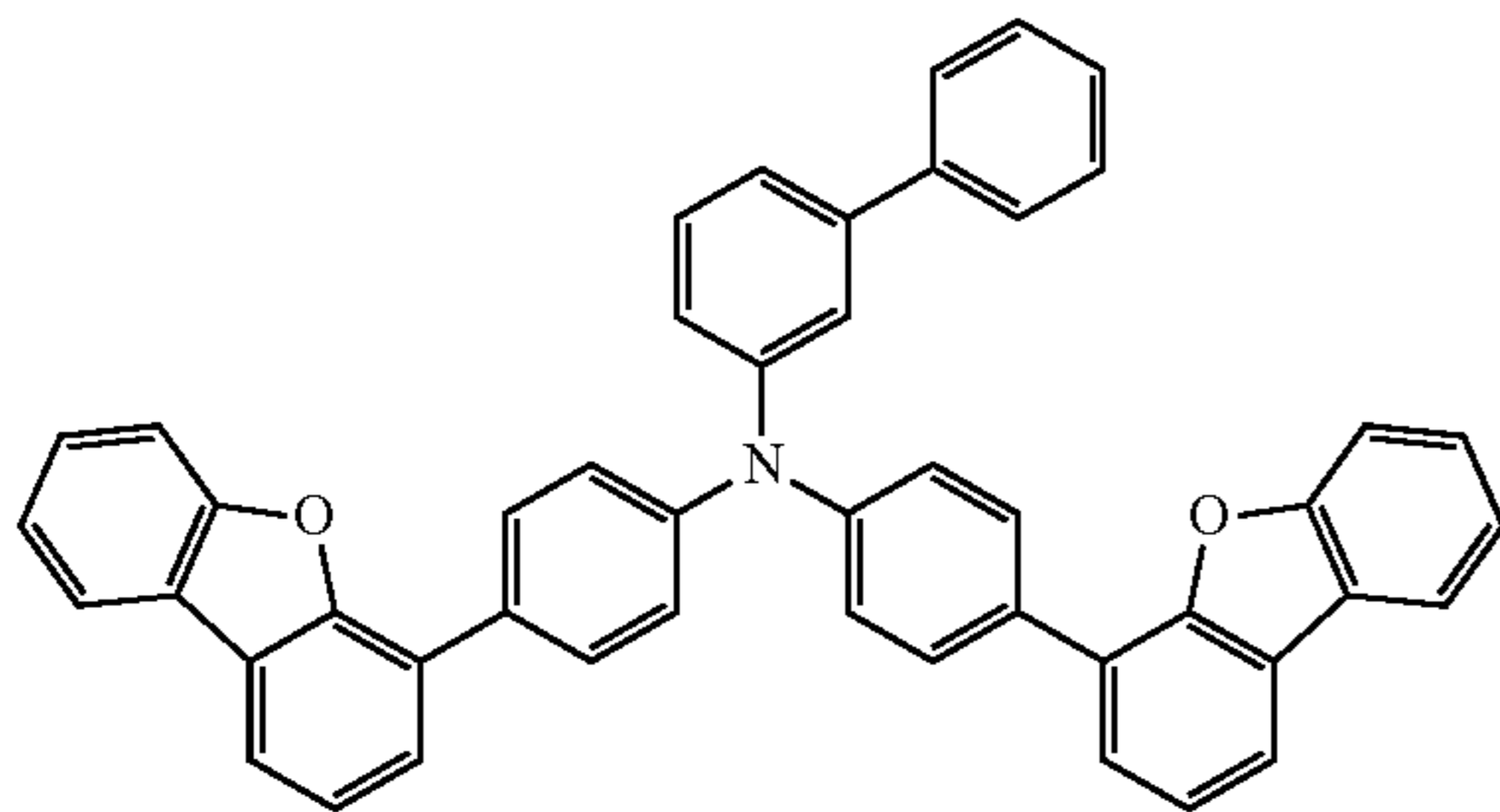
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HT23



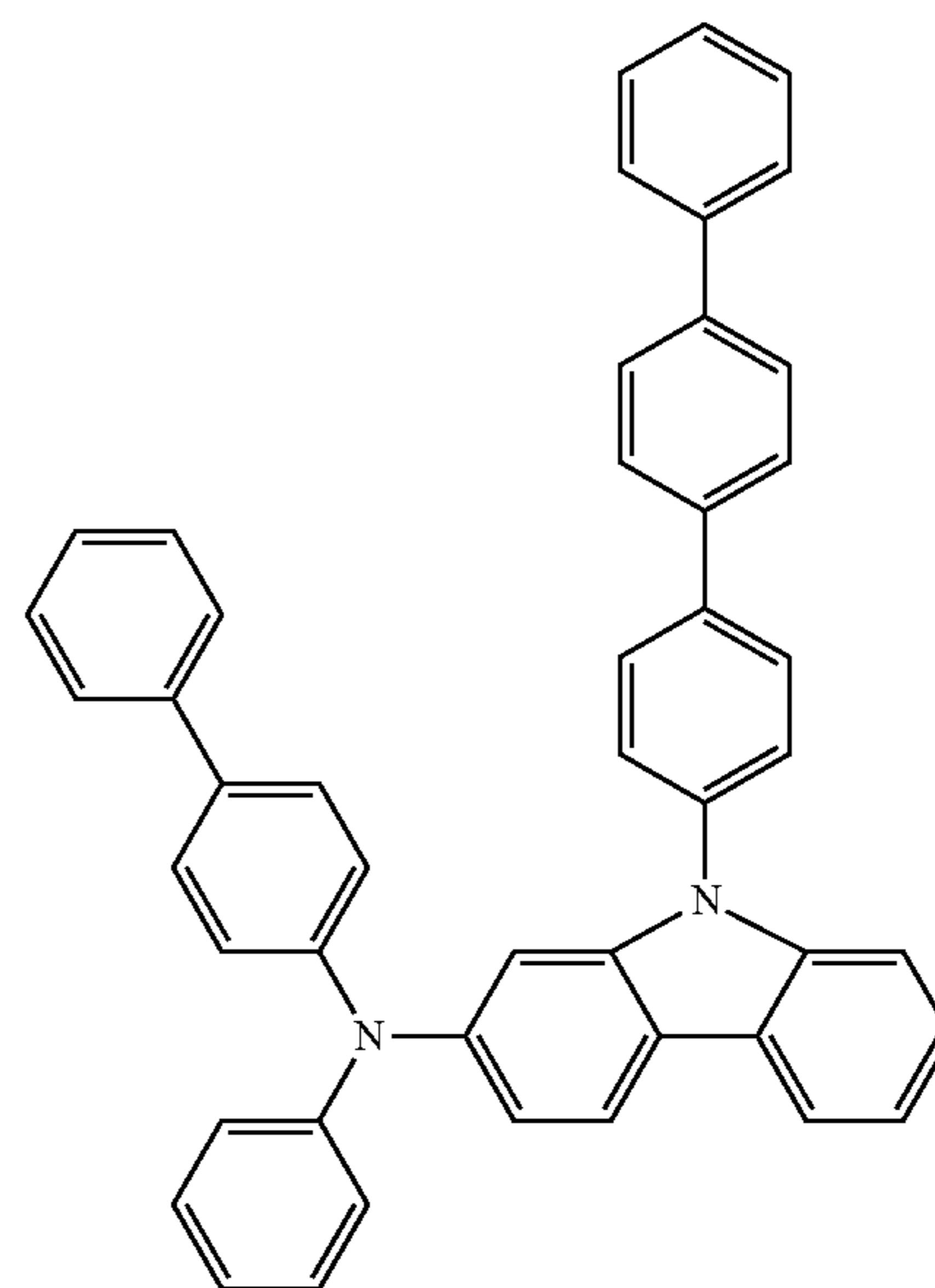
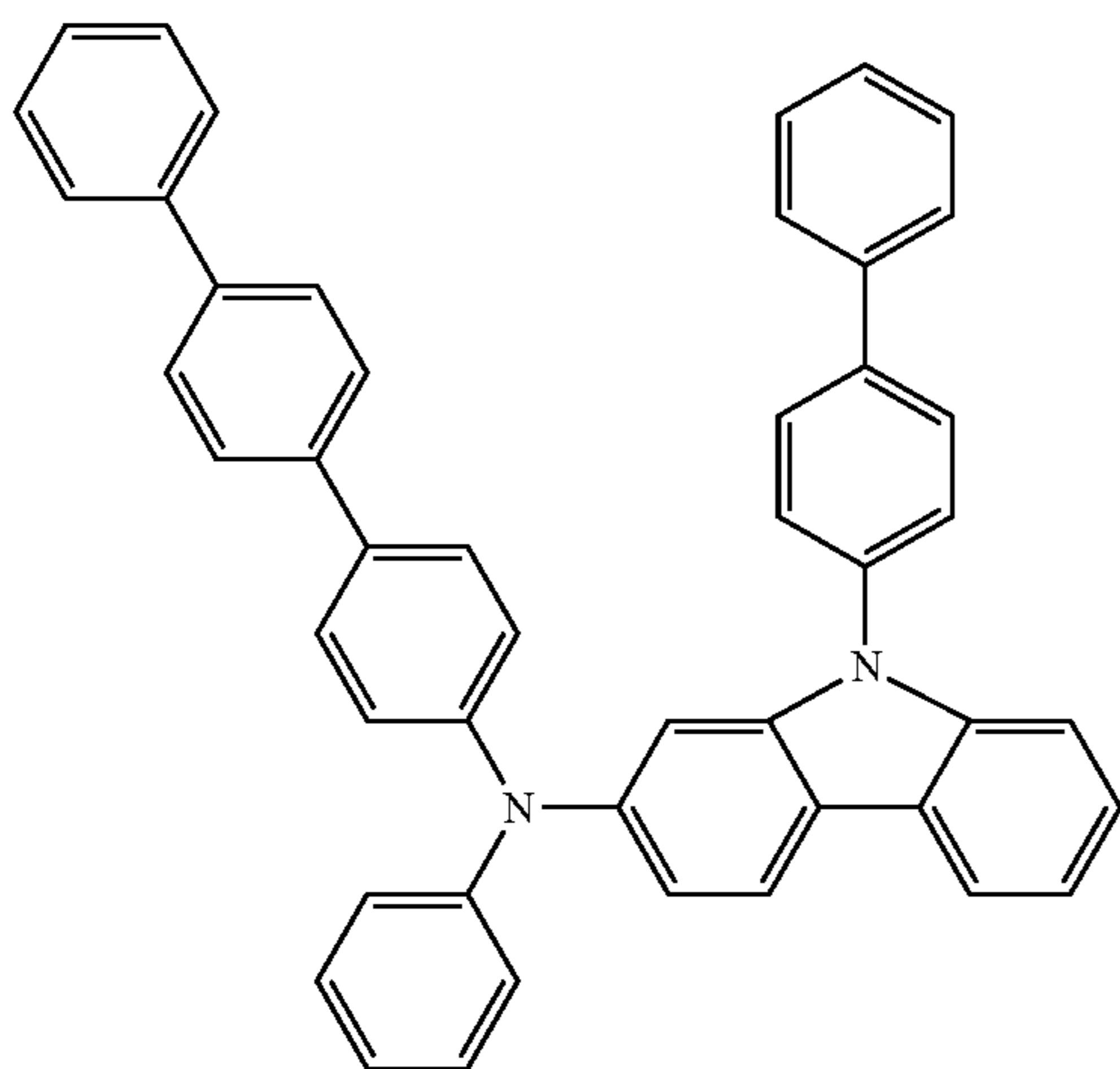
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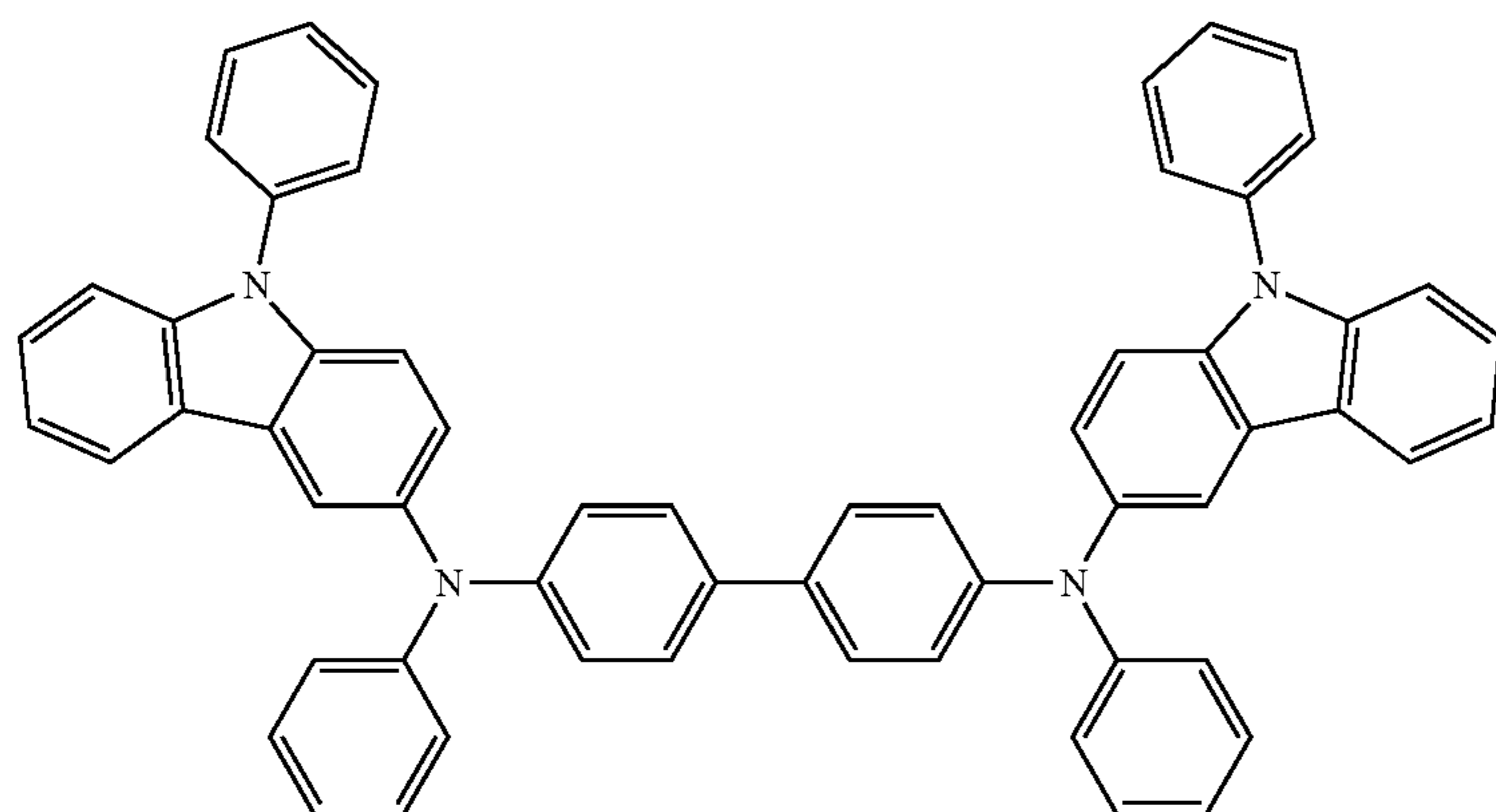


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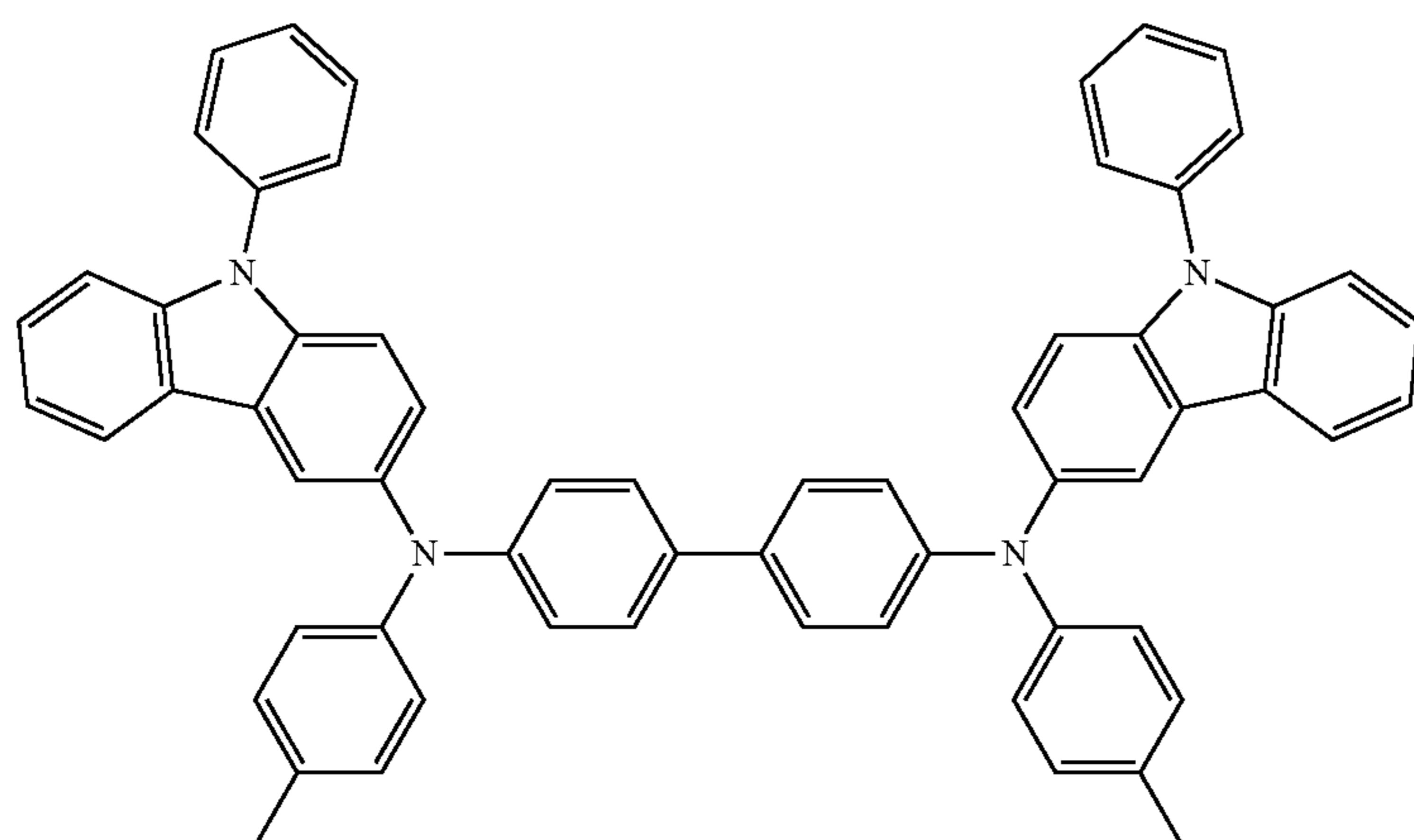
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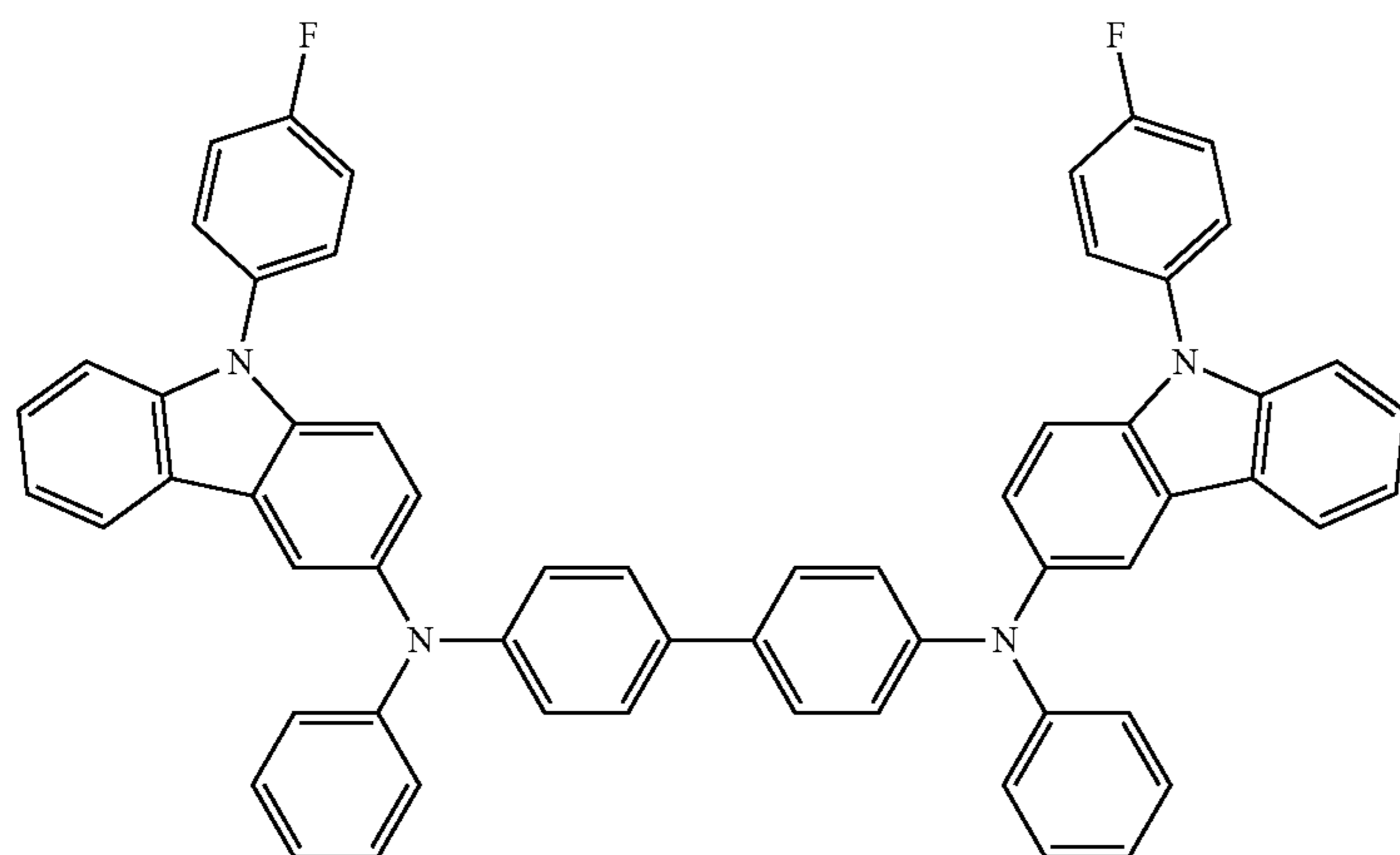
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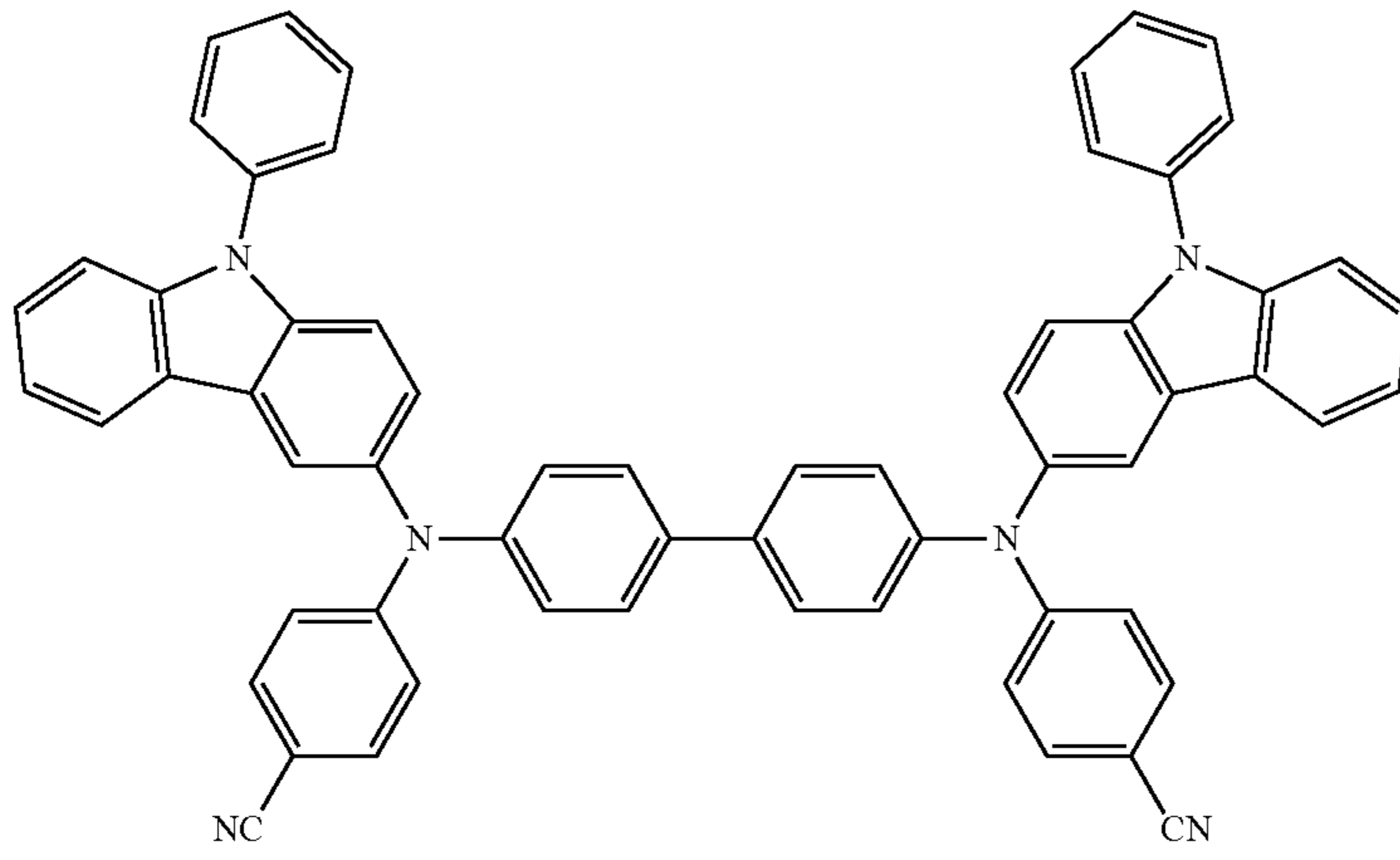
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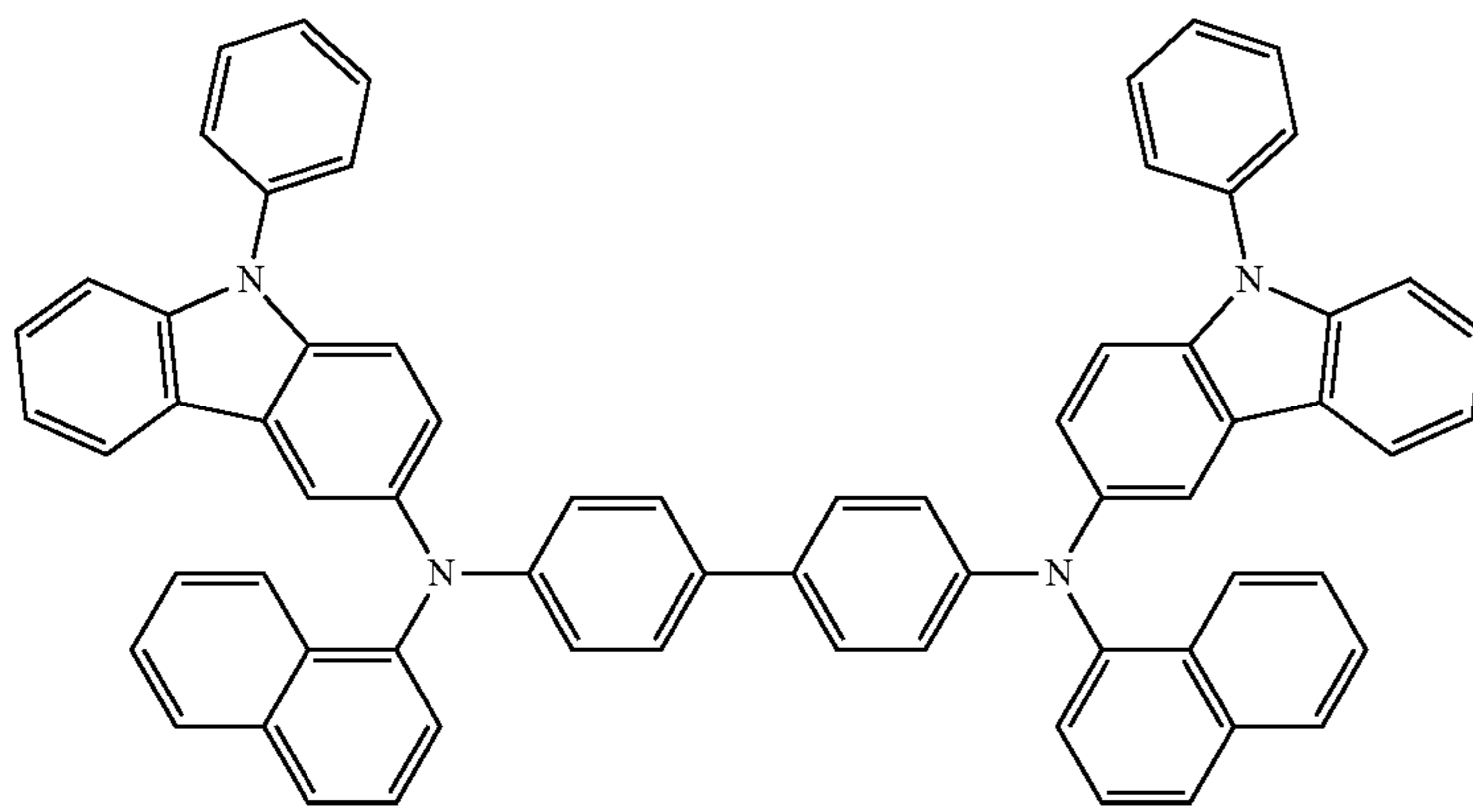
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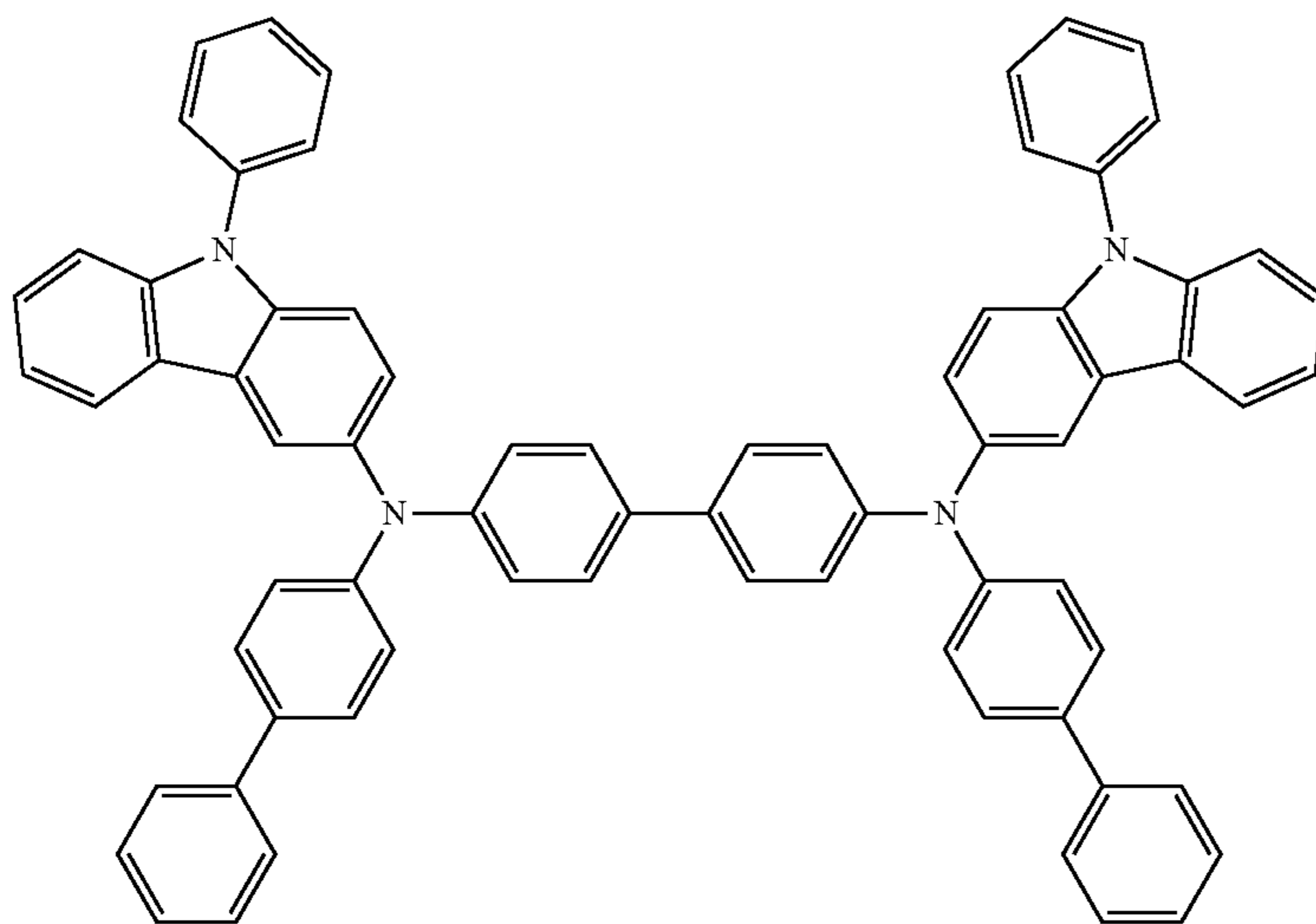
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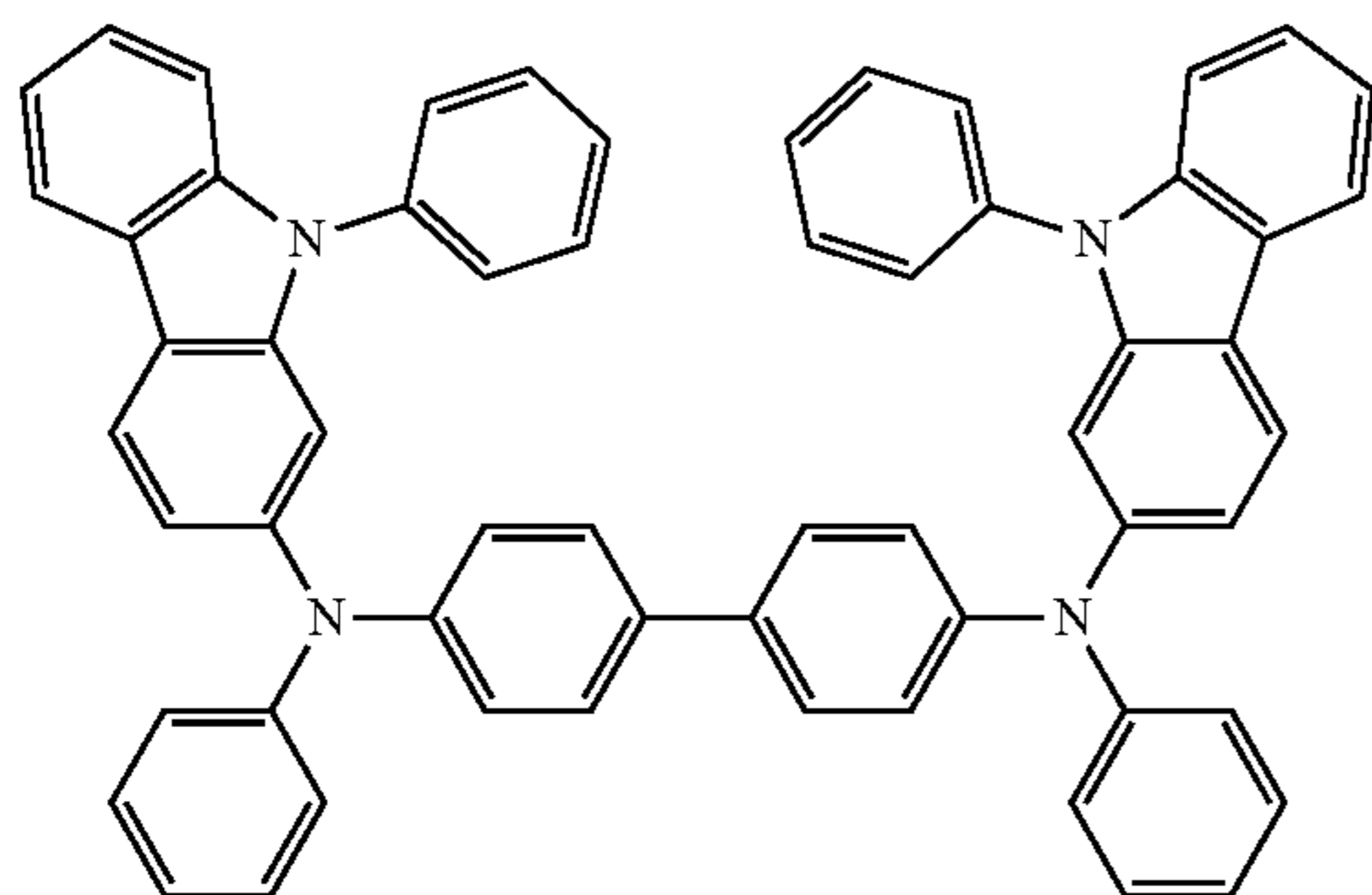
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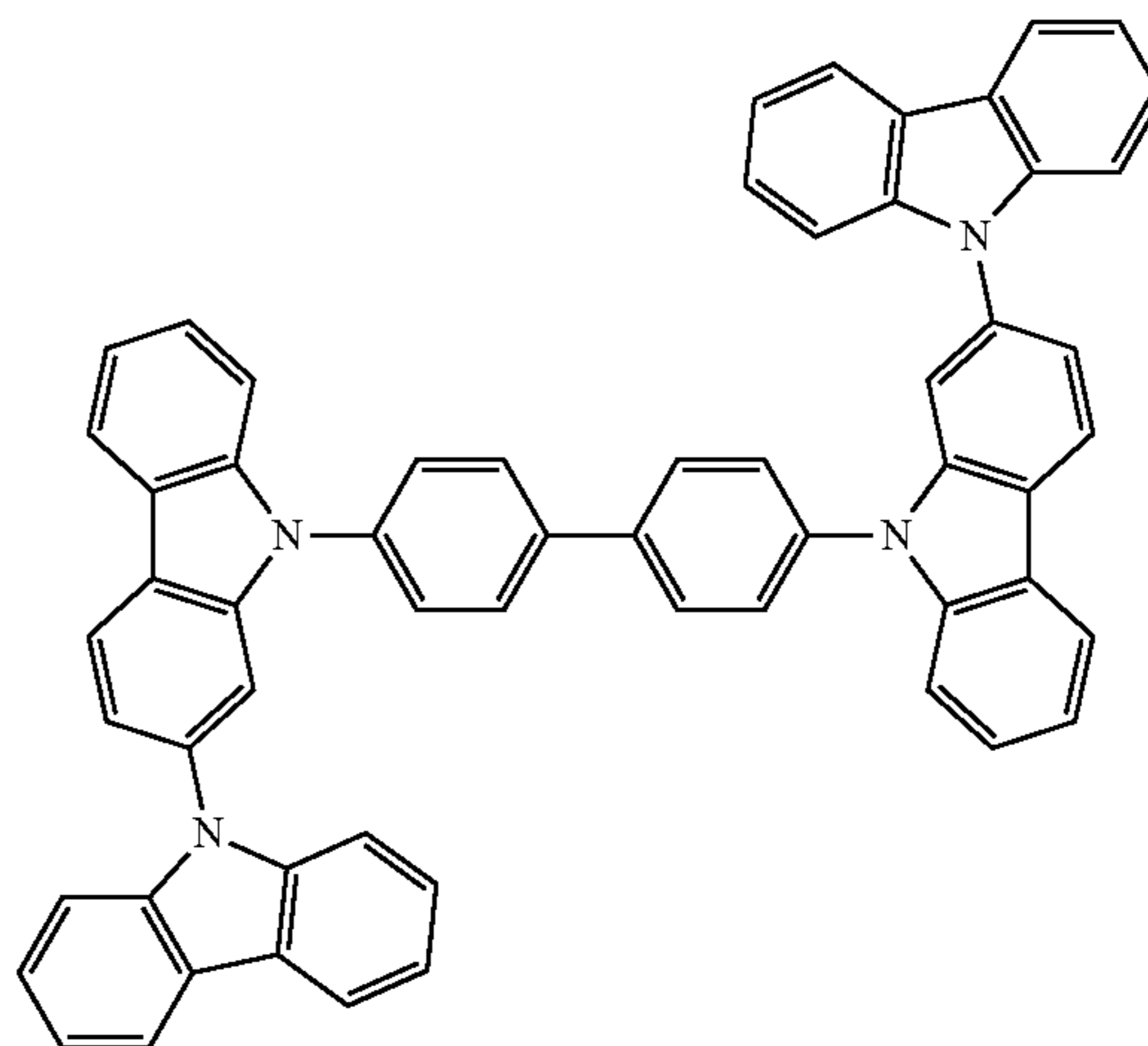
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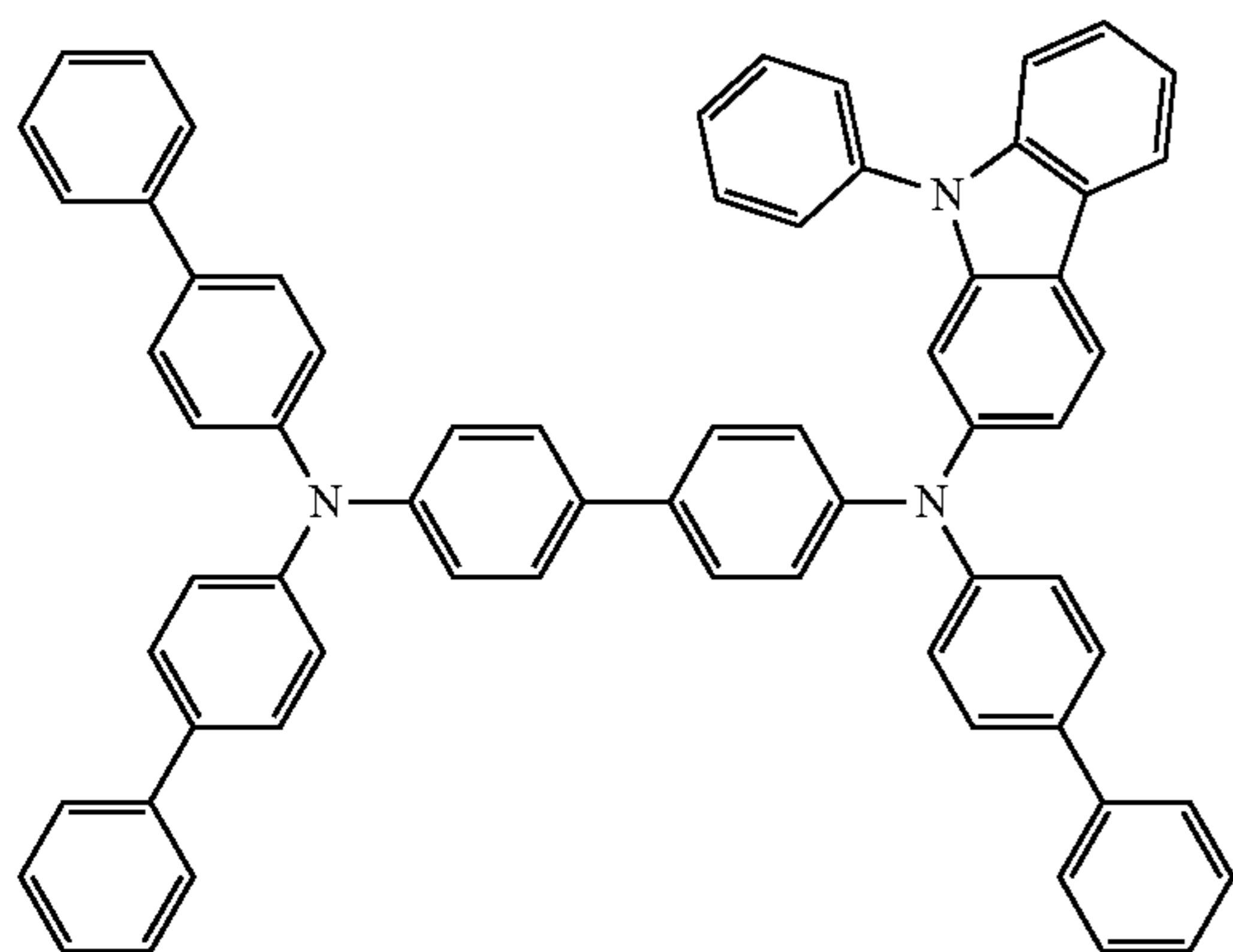
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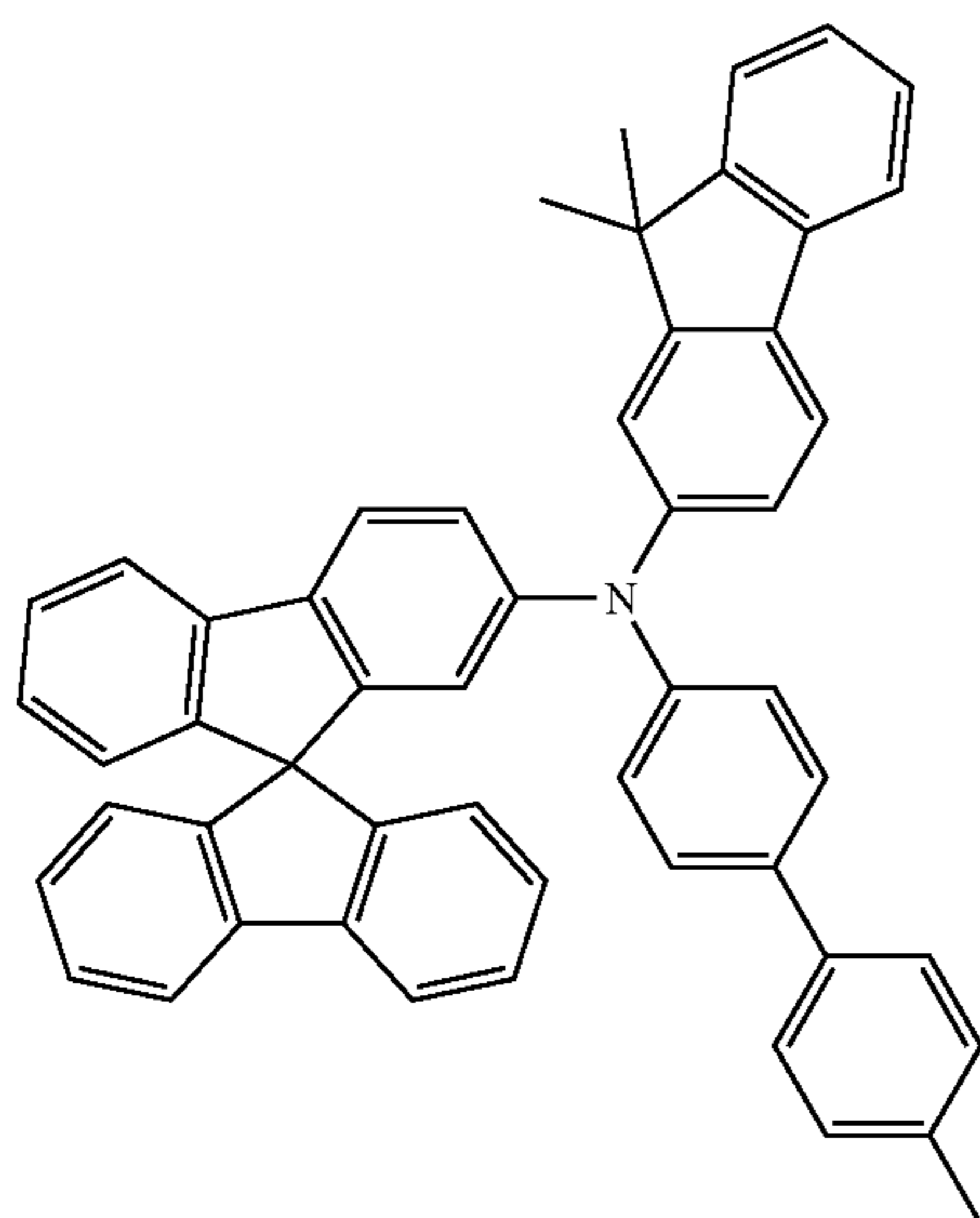
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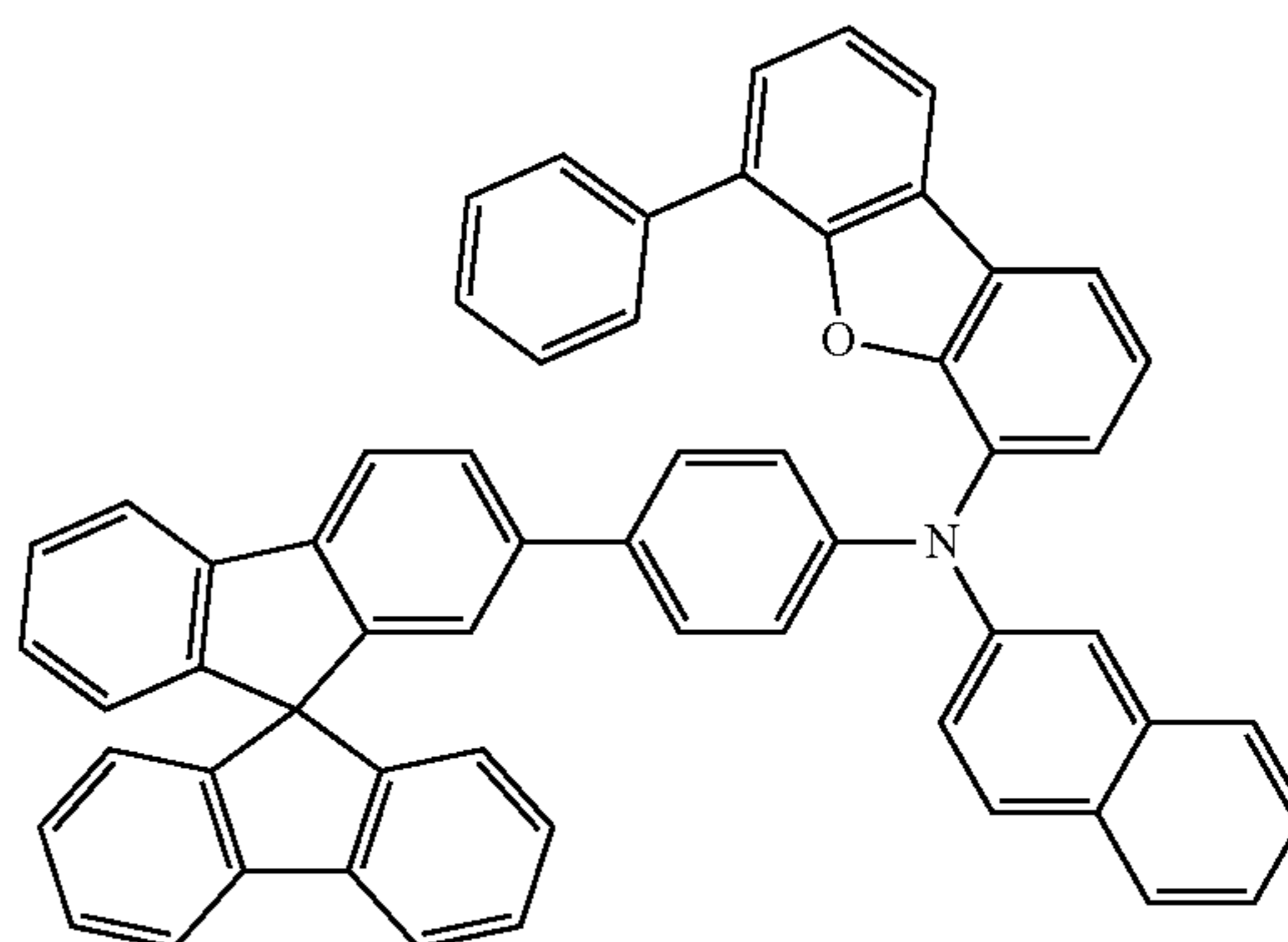


HT37

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HT39



A thickness of the hole transport region may be in a range of about 100 Å to about 10,000 Å, for example, about 100 Å to about 1,000 Å. When the hole transport region includes at least one of a hole injection layer and a hole transport layer, the thickness of the hole injection layer may be in a range of about 100 Å to about 9,000 Å, and for example, about 100 Å to about 1,000 Å, and the thickness of the hole transport layer may be in a range of about 50 Å to about

2,000 Å, and for example, about 100 Å to about 1,500 Å. When the thicknesses of the hole transport region, the hole injection layer and the hole transport layer are within these ranges, suitable or satisfactory hole transporting characteristics may be obtained without a substantial increase in driving voltage.

The emission auxiliary layer may increase light-emission efficiency by compensating for an optical resonance distance

according to the wavelength of light emitted by an emission layer, and the electron blocking layer may block the flow of electrons from an electron transport region. The emission auxiliary layer and the electron blocking layer may include the materials as described above.

The hole transport region may further include, in addition to these materials, a charge-generation material for the improvement of conductive properties. The charge-generation material may be homogeneously or non-homogeneously dispersed in the hole transport region.

The charge-generation material may be, for example, a p-dopant.

In one embodiment, a lowest unoccupied molecular orbital (LUMO) energy level of the p-dopant may be -3.5 eV or less.

The p-dopant may include at least one selected from a quinone derivative, a metal oxide, and a cyano group-containing compound, but embodiments of the present disclosure are not limited thereto.

For example, the p-dopant may include at least one selected from:

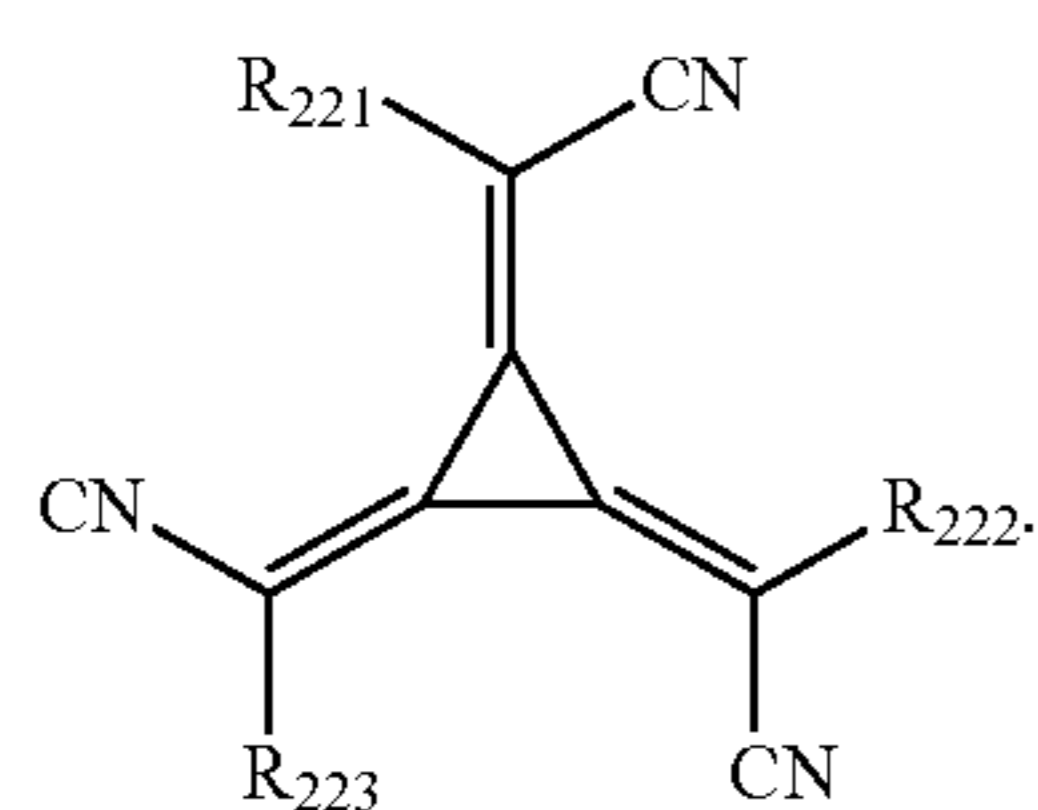
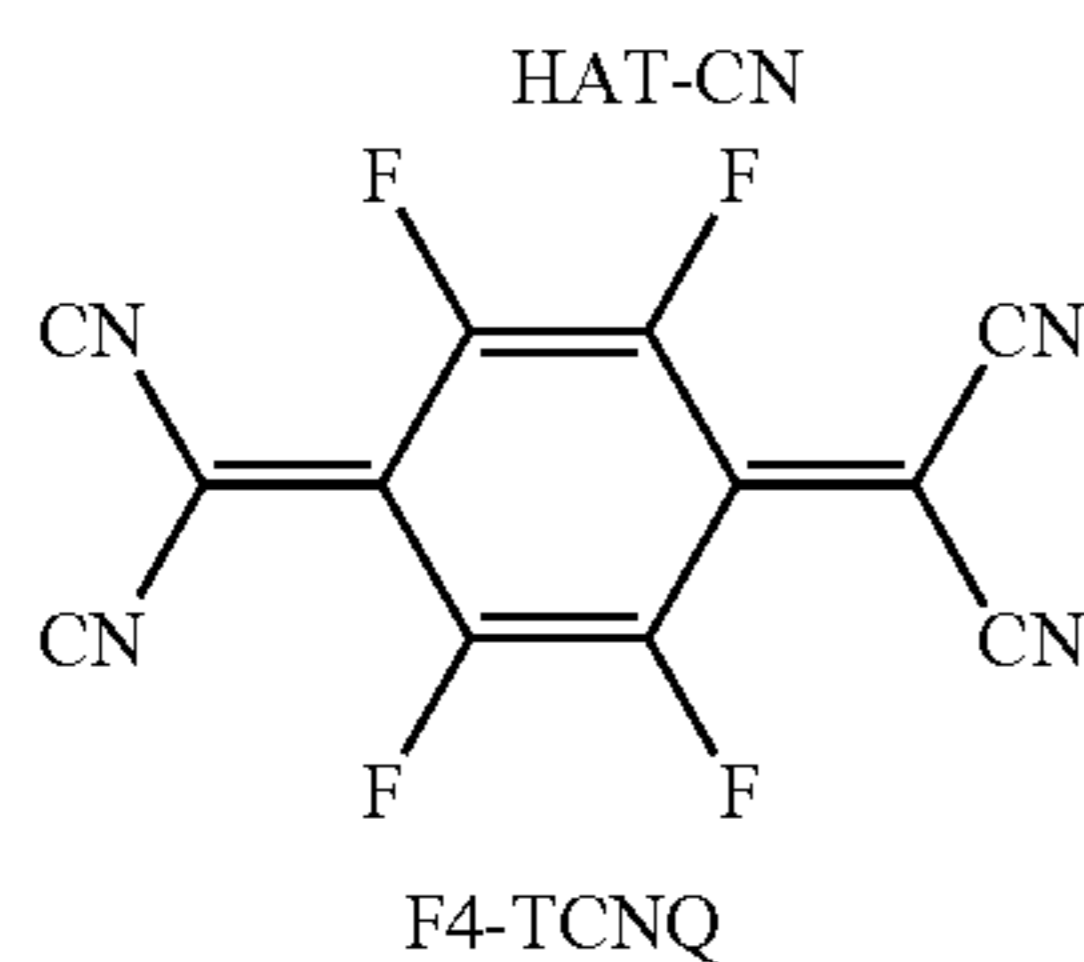
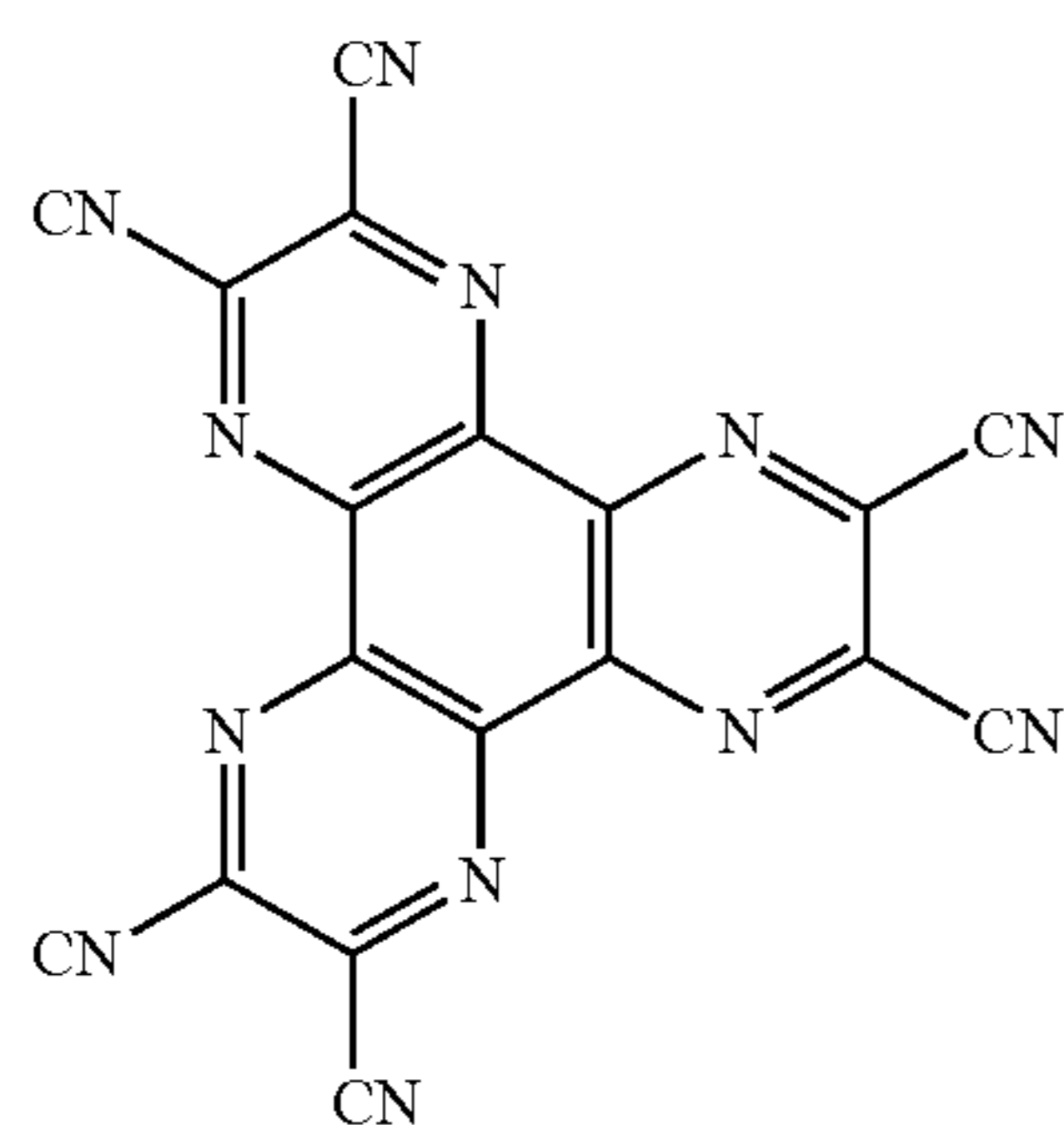
a quinone derivative, such as tetracyanoquinodimethane (TCNQ) and 2,3,5,6-tetrafluoro-7,7,8,8-tetracyanoquinodimethane (F4-TCNQ);

a metal oxide, such as tungsten oxide or molybdenum oxide;

1,4,5,8,9,11-hexaazatriphenylene-hexacarbonitrile (HAT-CN); and

a compound represented by Formula 221 below:

but embodiments of the present disclosure are not limited thereto:



Formula 221

In Formula 221,

R_{221} to R_{223} may each independently be selected from a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a sub-

stituted or unsubstituted C_1 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_1 - C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, provided that at least one selected from R_{221} to R_{223} has at least one substituent selected from a cyano group, $-F$, $-Cl$, $-Br$, $-I$, a C_1 - C_{20} alkyl group substituted with $-F$, a C_1 - C_{20} alkyl group substituted with $-Cl$, a C_1 - C_{20} alkyl group substituted with $-Br$, and a C_1 - C_{20} alkyl group substituted with $-I$.

When the organic light-emitting device **10** is a full-color organic light-emitting device, the emission layer may be patterned into a red emission layer, a green emission layer, or a blue emission layer, according to a sub-pixel. In one or more embodiments, the emission layer may have a stacked structure of two or more layers selected from a red emission layer, a green emission layer, and a blue emission layer, in which the two or more layers contact each other or are separated from each other. In one or more embodiments, the emission layer may include two or more materials selected from a red light-emitting material, a green light-emitting material, and a blue light-emitting material, in which the two or more materials are mixed with each other in a single layer to emit white light.

The emission layer may include a host and a dopant. The dopant may include at least one selected from a phosphorescent dopant and a fluorescent dopant. In one or more embodiments, the dopant may include a second compound represented by Formula 2. In one embodiment, the dopant may include the second compound represented by Formula 2 as a fluorescent dopant.

An amount of the dopant in the emission layer may be, in general, in a range of about 0.01 parts by weight to about 15 parts by weight based on 100 parts by weight of the host, but embodiments of the present disclosure are not limited thereto.

A thickness of the emission layer may be in a range of about 100 Å to about 1,000 Å, for example, about 200 Å to about 600 Å. When the thickness of the emission layer is within this range, excellent light-emission characteristics may be obtained without a substantial increase in driving voltage.

In one or more embodiments, the host may include a compound represented by Formula 301 below.



In Formula 301,

Ar_{301} may be a substituted or unsubstituted C_5 - C_{60} carbocyclic group or a substituted or unsubstituted C_1 - C_{60} heterocyclic group,

$xb11$ may be 1, 2, or 3,

L_{301} may be selected from a substituted or unsubstituted C_3 - C_{10} cycloalkylene group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3 - C_{10} cycloalkenylene group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6 - C_{60} arylene group, a substituted or unsubstituted C_1 - C_{60} heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group,

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xb1 may be an integer from 0 to 5,

R_{301} may be selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_1 - C_{60} alkoxy group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted C_6 - C_{60} arylthio group, a substituted or unsubstituted C_1 - C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, —Si(Q_{301})(Q_{302})(Q_{303}), —N(Q_{301})

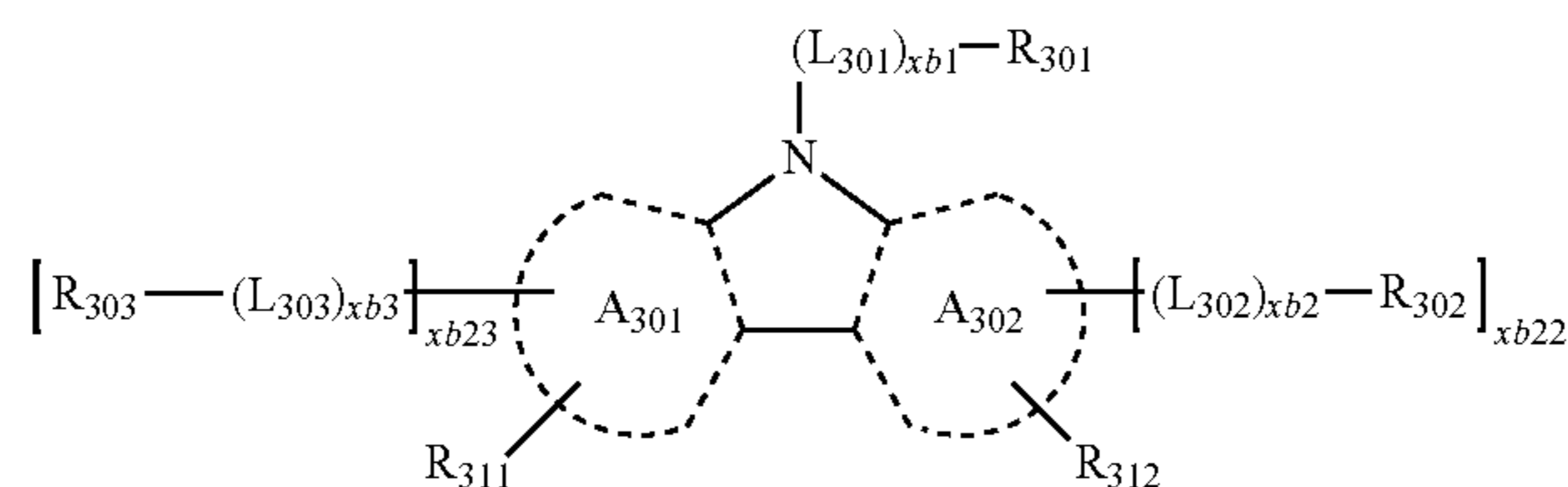
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ophene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, —Si(Q_{31})(Q_{32})(Q_{33}), —N(Q_{31})(Q_{32}), —B(Q_{31})(Q_{32}), —C(=O)(Q_{31}), —S(=O)₂(Q_{31}), and —P(=O)(Q_{31})(Q_{32}); and

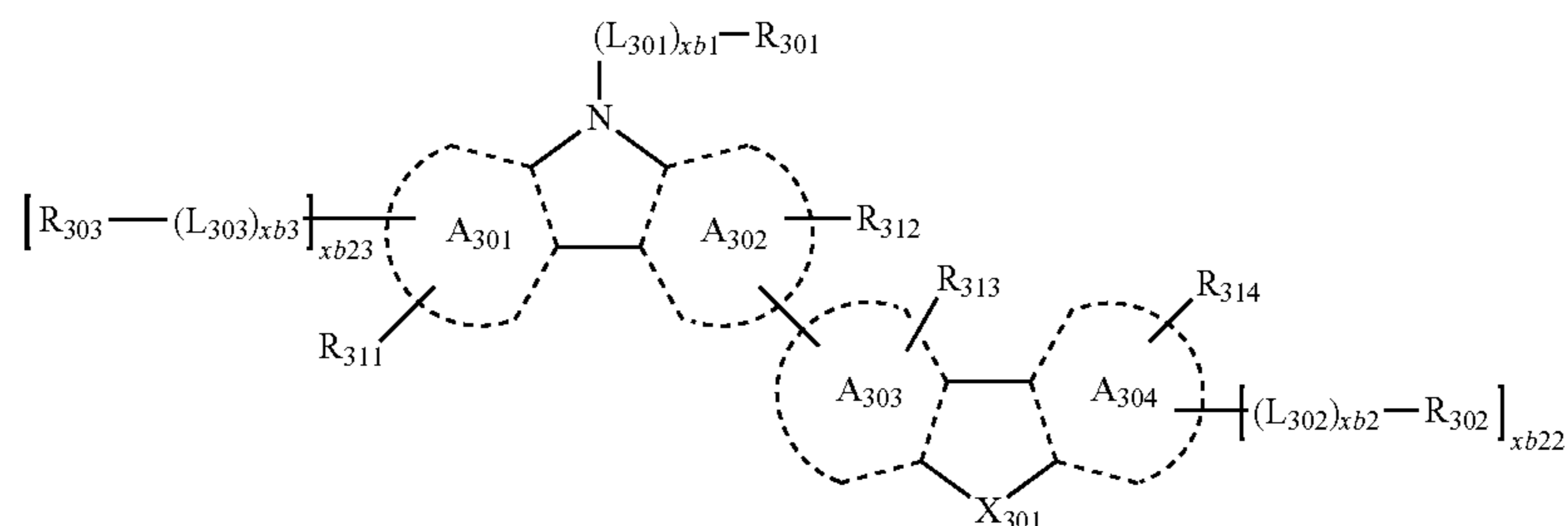
Q_{31} to Q_{33} may each independently be selected from a C_1 - C_{10} alkyl group, a C_1 - C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group. However, embodiments of the present disclosure are not limited thereto.

When xb11 in Formula 301 is two or more, two or more $Ar_{301}(s)$ may be linked (e.g., chemically bonded to each other) via a single bond.

In one or more embodiments, the compound represented by Formula 301 may be represented by Formula 301-1 or 301-2:



Formula 301-1



Formula 301-2

(Q_{302}), —B(Q_{301})(Q_{302}), —C(=O)(Q_{301}), —S(=O)₂(Q_{301}), and —P(=O)(Q_{301})(Q_{302}),

xb21 may be an integer from 1 to 5, and

Q_{301} to Q_{303} may each independently be selected from a C_1 - C_{00} alkyl group, a C_1 - C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group, but embodiments of the present disclosure are not limited thereto.

In one embodiment, Ar_{301} in Formula 301 may be selected from:

a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, a dibenzofuran group, and a dibenzothiophene group;

a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, a dibenzofuran group, and a dibenzothi-

In Formulae 301-1 and 301-2,

A_{301} to A_{304} may each independently be selected from a benzene group, a naphthalene group, a phenanthrene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a pyridine group, a pyrimidine group, an indene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, an indole group, a carbazole, benzocarbazole, dibenzocarbazole group, a furan group, a benzofuran group, a dibenzofuran group, a naphthofuran group, a benzonaphthofuran, dinaphthofuran group, a thiophene group, a benzothiophene group, a dibenzothiophene group, a naphthothiophene group, a benzonaphthothiophene group, and a dinaphthothiophene group,

X_{301} may be O, S, or N-[(L_{304})_{xb4}- R_{304}],

R_{311} to R_{314} may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group —Si(Q_{31})(Q_{32})(Q_{33}), —N(Q_{31})(Q_{32}), —B(Q_{31})(Q_{32}), —C(=O)(Q_{31}), —S(=O)₂(Q_{31}), and —P(=O)(Q_{31})(Q_{32}),

xb22 and xb23 may each independently be 0, 1, or 2,

L_{301} , xb1, R_{301} and Q_{31} to Q_{33} may be the same as described above,

L₃₀₂ to L₃₀₄ may each independently be the same as described in connection with L₃₀₁.

xb2 to xb4 may each independently be the same as described in connection with xb1, and

R₃₀₂ to R₃₀₄ may each independently be the same as described in connection with R₃₀₁.

For example, L₃₀₁ to L₃₀₄ in Formulae 301, 301-1 and 301-2 may each independently be selected from:

a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylenylene group, a pentaphenylene group, a hexacenylene group, a pentacenylene group, a thiophenylene group, a furanylene group, a carbazolyene group, an indolylene group, an isoindolylene group, a benzofuranylene group, a benzothiophenylene group, a dibenzofuranylene group, a dibenzothiophenylene group, a benzocarbazolyene group, a dibenzocarbazolyene group, a dibenzosilolyene group, a pyridinylene group, an imidazolylene group, a pyrazolyene group, a thiazolyene group, an isothiazolyene group, an oxazolylene group, an isoxazolylene group, a thiadiazolyene group, an oxadiazolyene group, a pyrazinylene group, a pyrimidinylene group, a pyridazinylene group, a triazinylene group, a quinolinylene group, an isoquinolinylene group, a benzoquinolinylene group, a phthalazinylene group, a naphthyridinylene group, a quinoxalinylene group, a quinazolinylene group, a cinnolinylene group, a phenanthridinylene group, an acridinylene group, a phenanthrolinylene group, a phenazinylene group, a benzimidazolylene group, an isobenzothiazolyene group, a benzoxazolylene group, an isobenzoxazolylene group, a triazolylene group, a tetrazolyene group, an imidazopyridinylene group, an imidazopyrimidinylene group, and an azacarbazolyene group; and

a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylenylene group, a pentaphenylene group, a hexacenylene group, a pentacenylene group, a thiophenylene group, a furanylene group, a carbazolyene group, an indolylene group, an isoindolylene group, a benzofuranylene group, a benzothiophenylene group, a dibenzofuranylene group, a dibenzothiophenylene group, a benzocarbazolyene group, a dibenzocarbazolyene group, a dibenzosilolyene group, a pyridinylene group, an imidazolylene group, a pyrazolyene group, a thiazolyene group, an isothiazolyene group, an oxazolylene group, an isoxazolylene group, a thiadiazolyene group, an oxadiazolyene group, a pyrazinylene group, a pyrimidinylene group, a pyridazinylene group, a triazinylene group, a quinolinylene group, an isoquinolinylene group, a benzoquinolinylene group, a phthalazinylene group, a naphthyridinylene group, a quinoxalinylene group, a quinazolinylene group, a cinnolinylene group, a phenanthridinylene group, an acridinylene group, a phenanthrolinylene group, a phenazinylene group, a benzimidazolylene group, an isobenzothiazolyene group, a benzoxazolylene group, an isobenzoxazolylene group, a triazolylene group, a tetrazolyene group, an imidazopyridinylene group, an imidazopyrimidinylene group, and an azacarbazolyene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group,

a C₁-C₂₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, an azacarbazolyl group, —Si(Q₃₁)(Q₃₂)(Q₃₃), —N(Q₃₁)(Q₃₂), —B(Q₃₁)(Q₃₂), —C(=O)(Q₃₁), —S(=O)₂(Q₃₁), and —P(=O)(Q₃₁)(Q₃₂); and

Q₃₁ to Q₃₃ may be the same as described above.

In one embodiment, R₃₀₁ to R₃₀₄ in Formulae 301, 301-1, and 301-2 may each independently be selected from:

a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazolyl group;

a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a

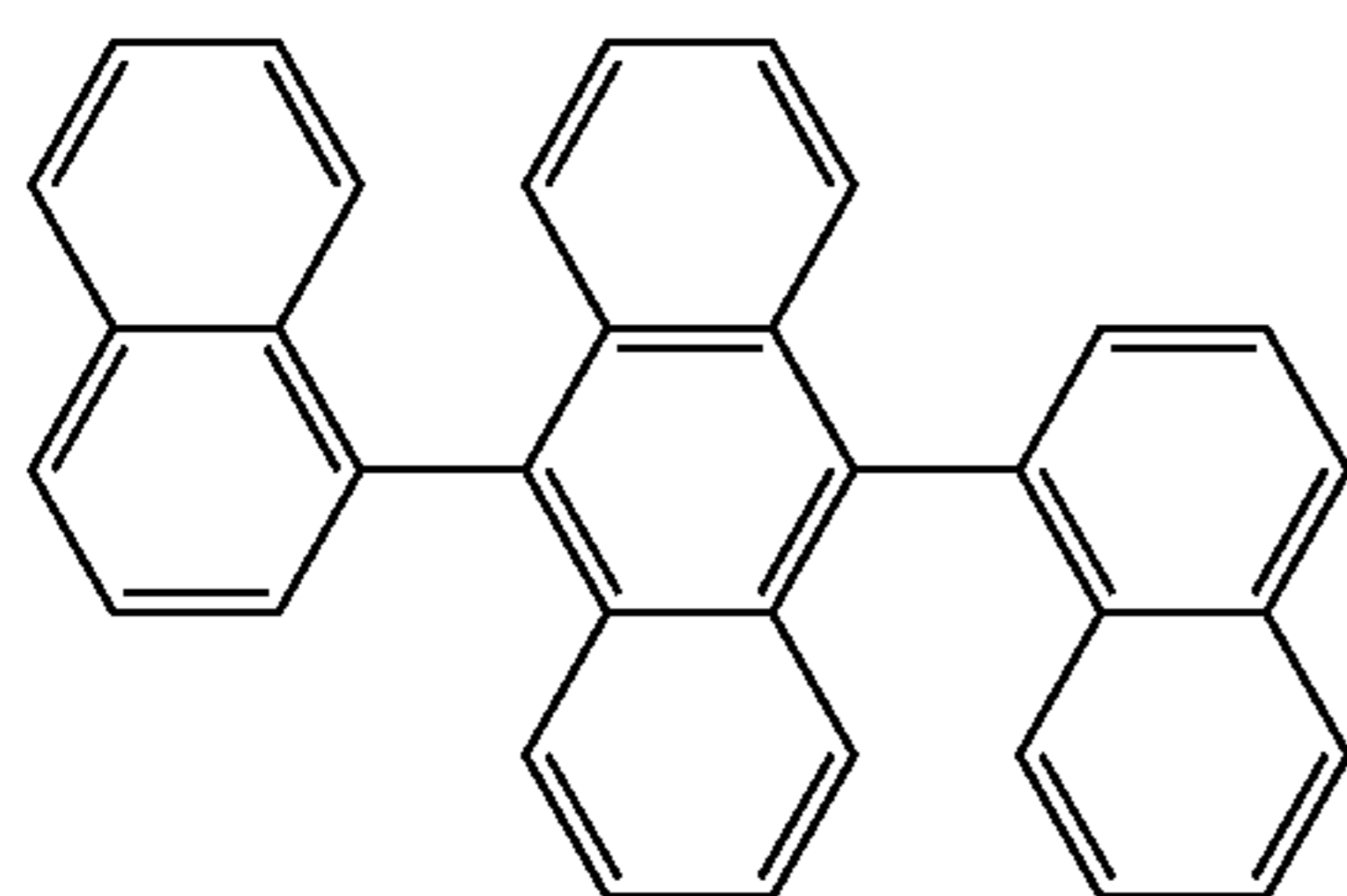
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pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazolyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a perylenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacacenyl group, a pentacacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, an azacarbazolyl group, —Si(Q₃₁)(Q₃₂)(Q₃₃), —N(Q₃₁)(Q₃₂), —B(Q₃₁)(Q₃₂), —C(=O)(Q₃₁), —S(=O)₂(Q₃₁), and —P(=O)(Q₃₁)(Q₃₂); and

Q₃₁ and Q₃₃ may be the same as described above.

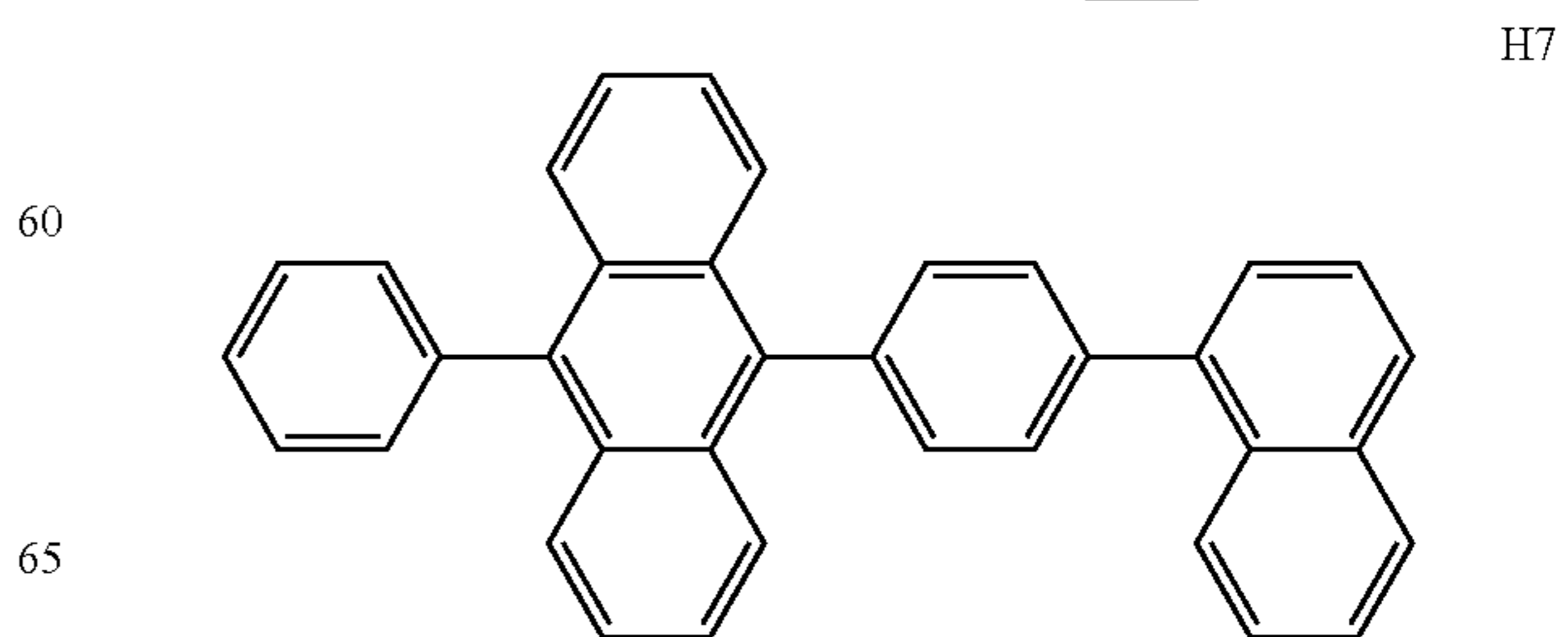
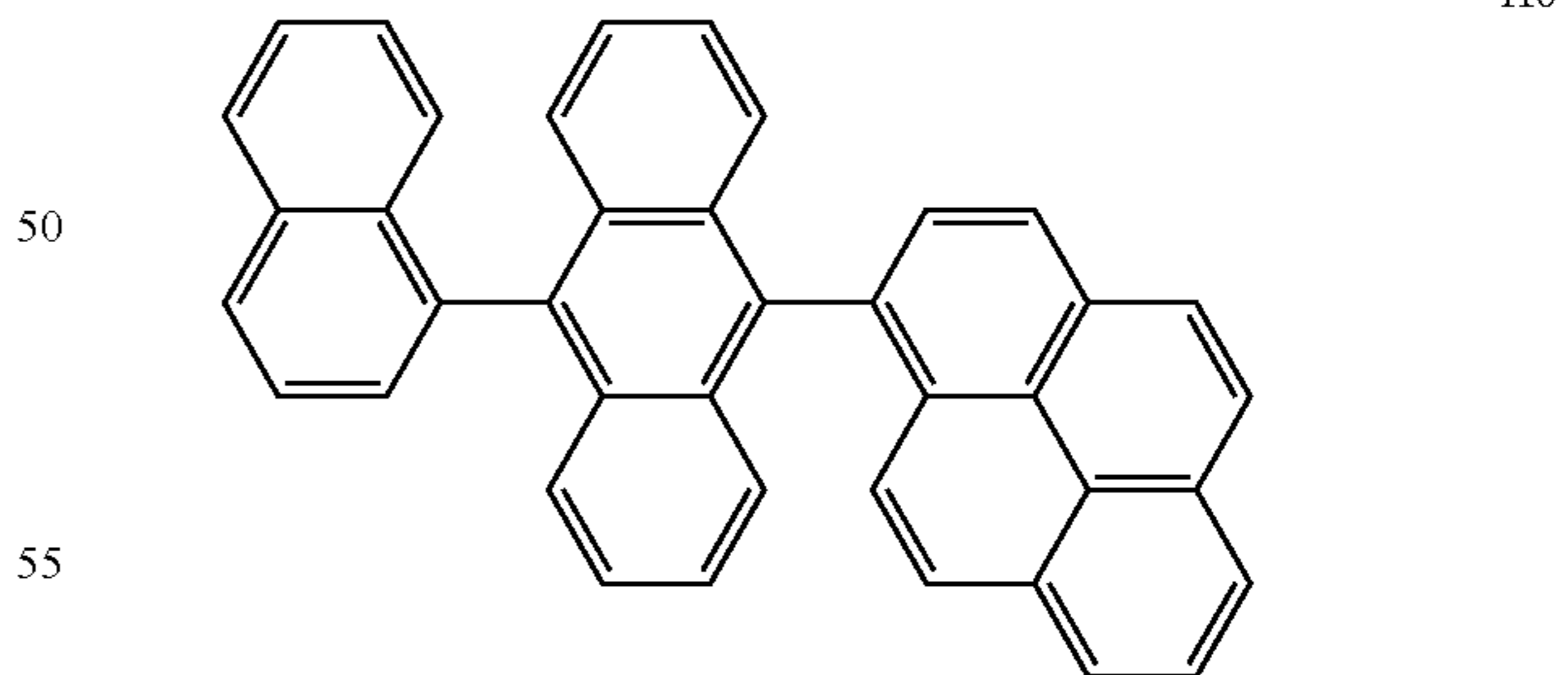
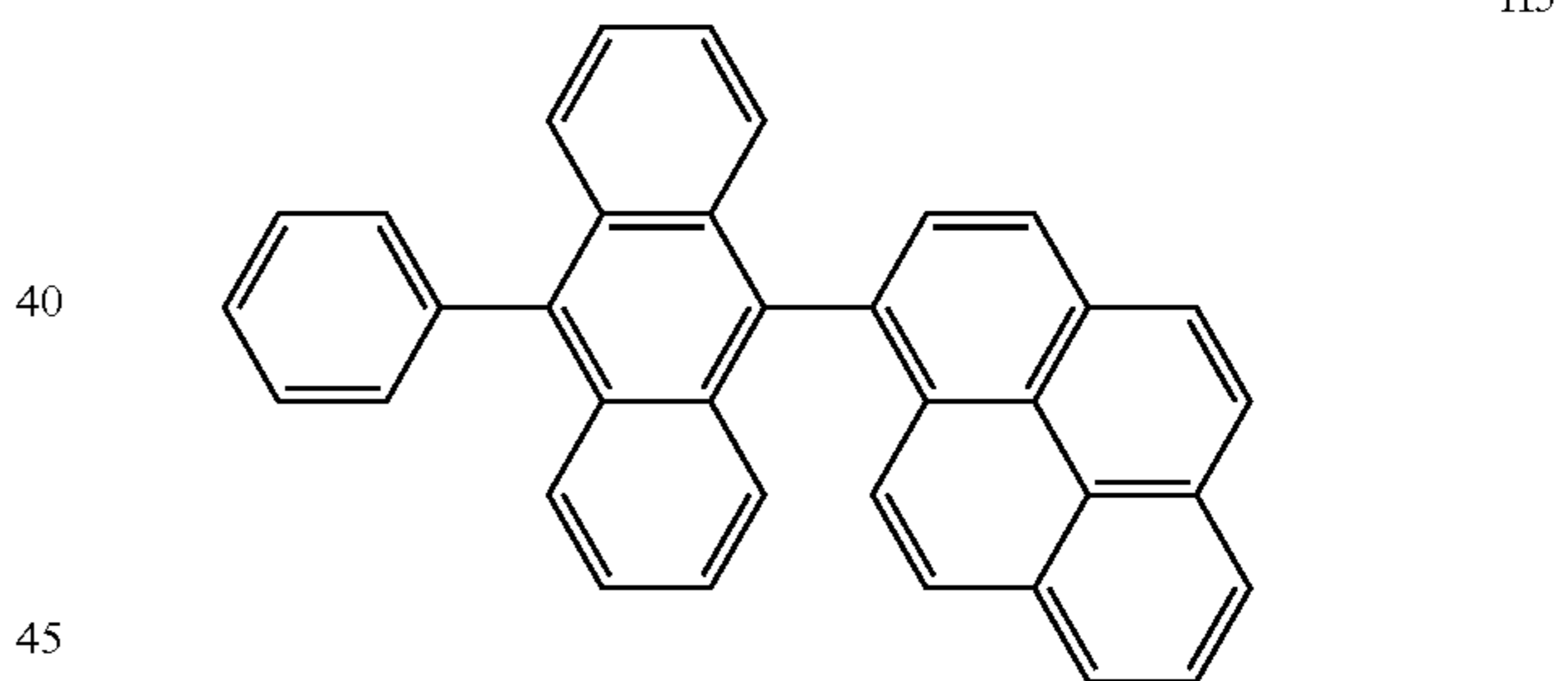
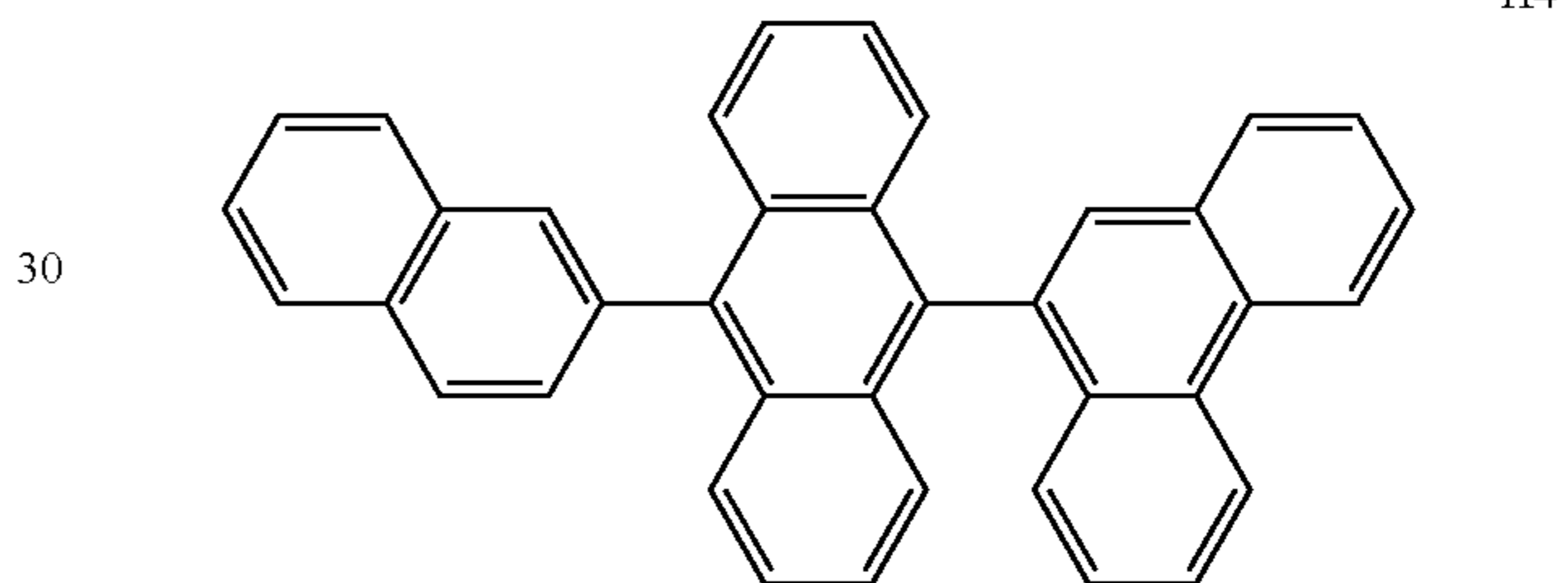
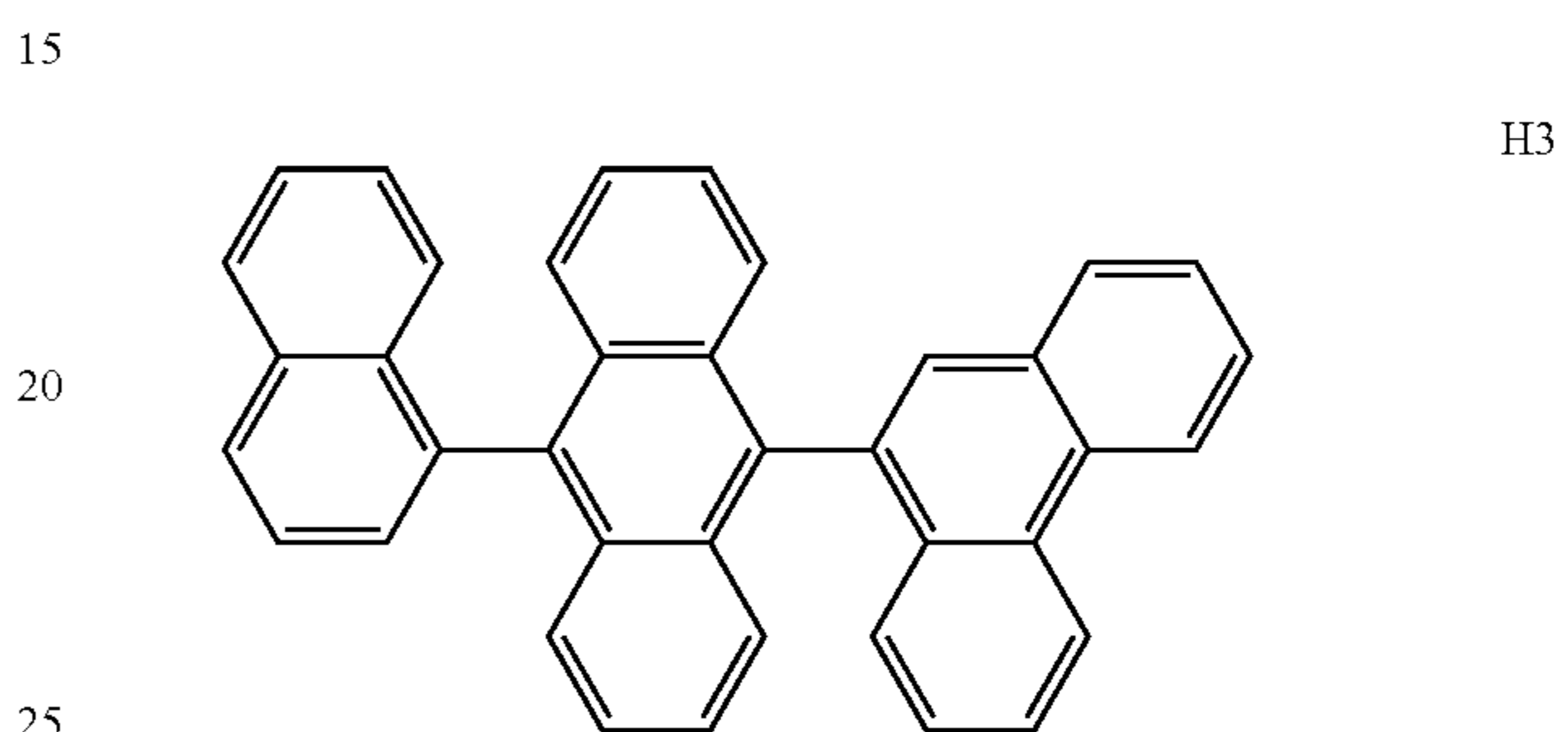
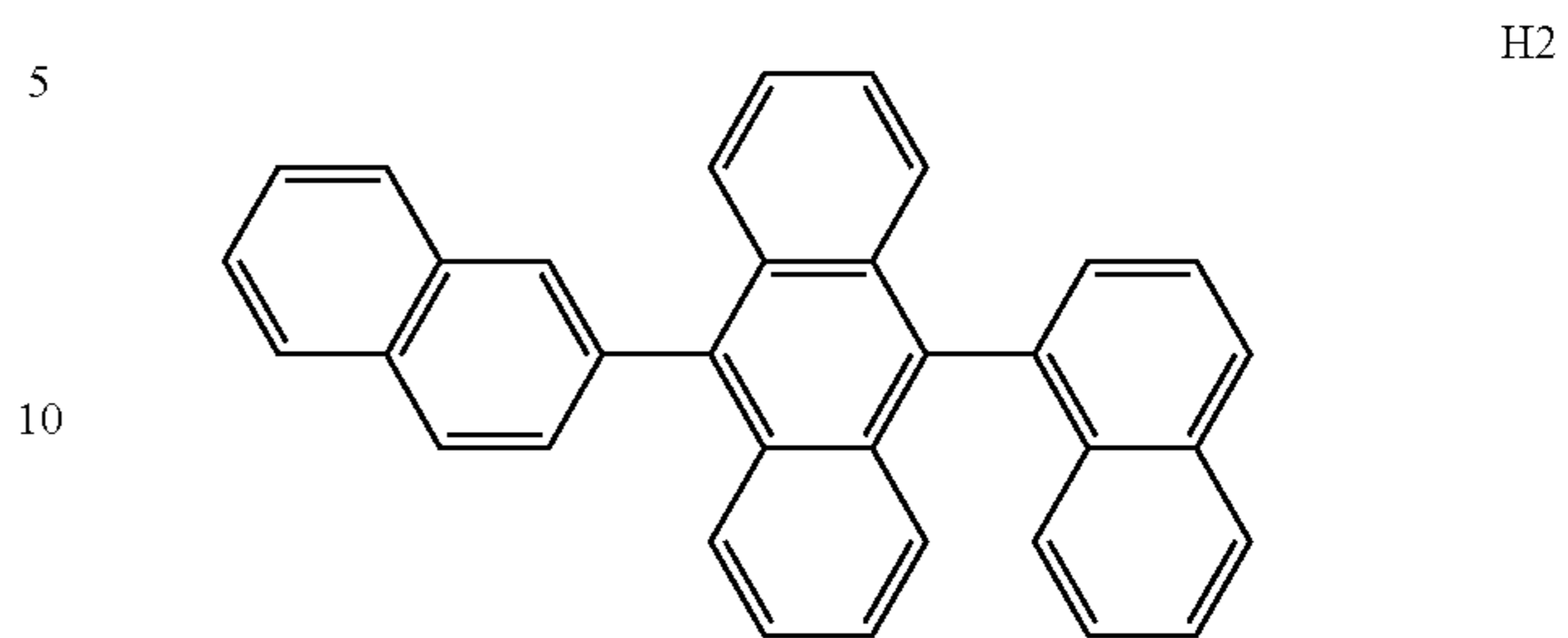
In one or more embodiments, the host may include an alkaline earth metal complex. For example, the host may be selected from a Be complex (for example, Compound H55), a Mg complex, and a Zn complex.

The host may include at least one selected from 9,10-di(2-naphthyl)anthracene (ADN), 2-methyl-9,10-bis(naphthalen-2-yl)anthracene (MADN), 9,10-di-(2-naphthyl)-2-*t*-butyl-anthracene (TBADN), 4,4'-bis(N-carbazolyl)-1,1'-biphenyl (CBP), 1,3-di-9-carbazolylbenzene (mCP), 1,3,5-tri(carbazol-9-yl)benzene (TCP), and at least one selected from Compounds H1 to H55, but embodiments of the present disclosure are not limited thereto:



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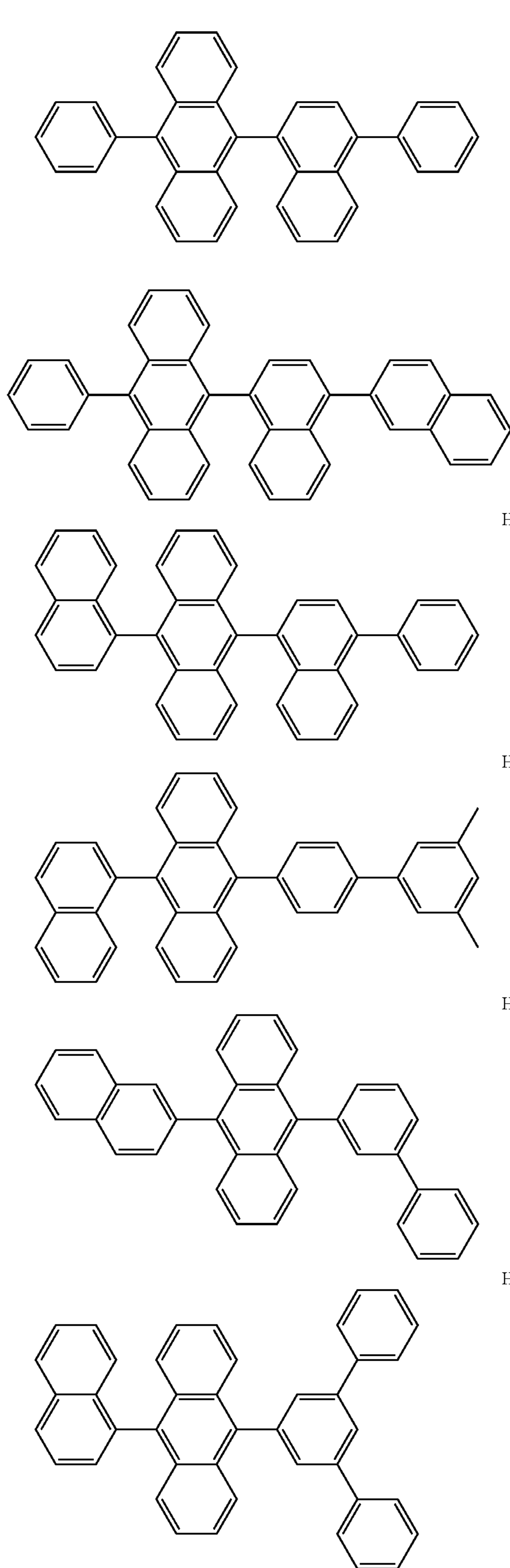


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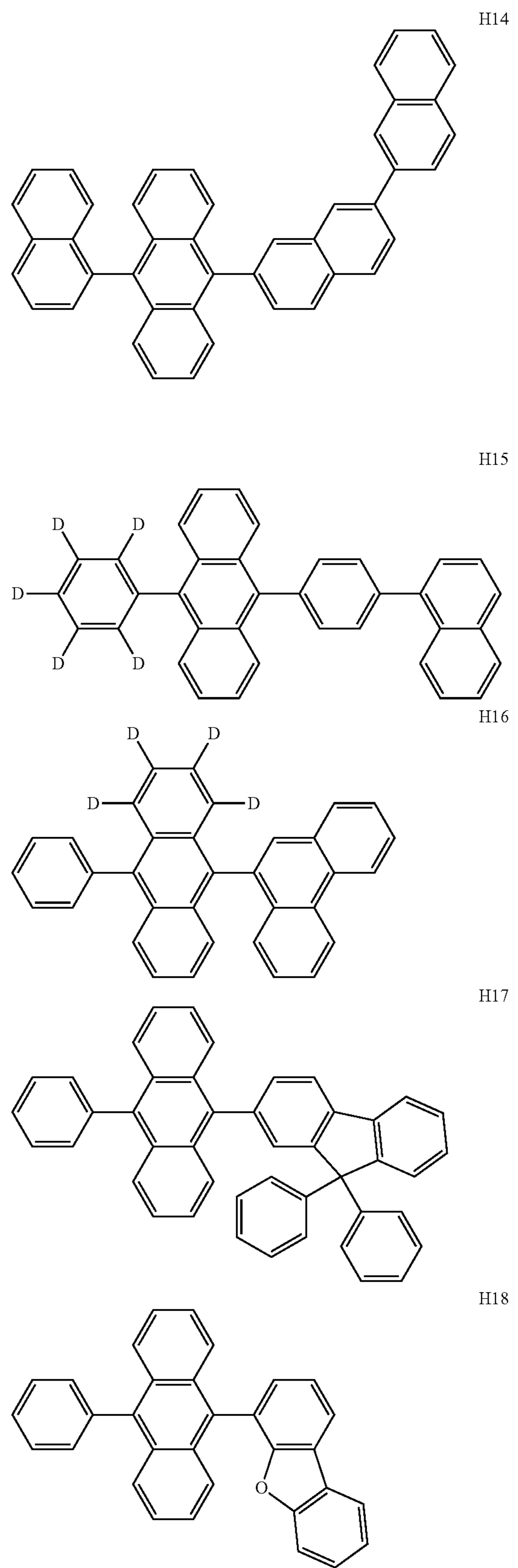
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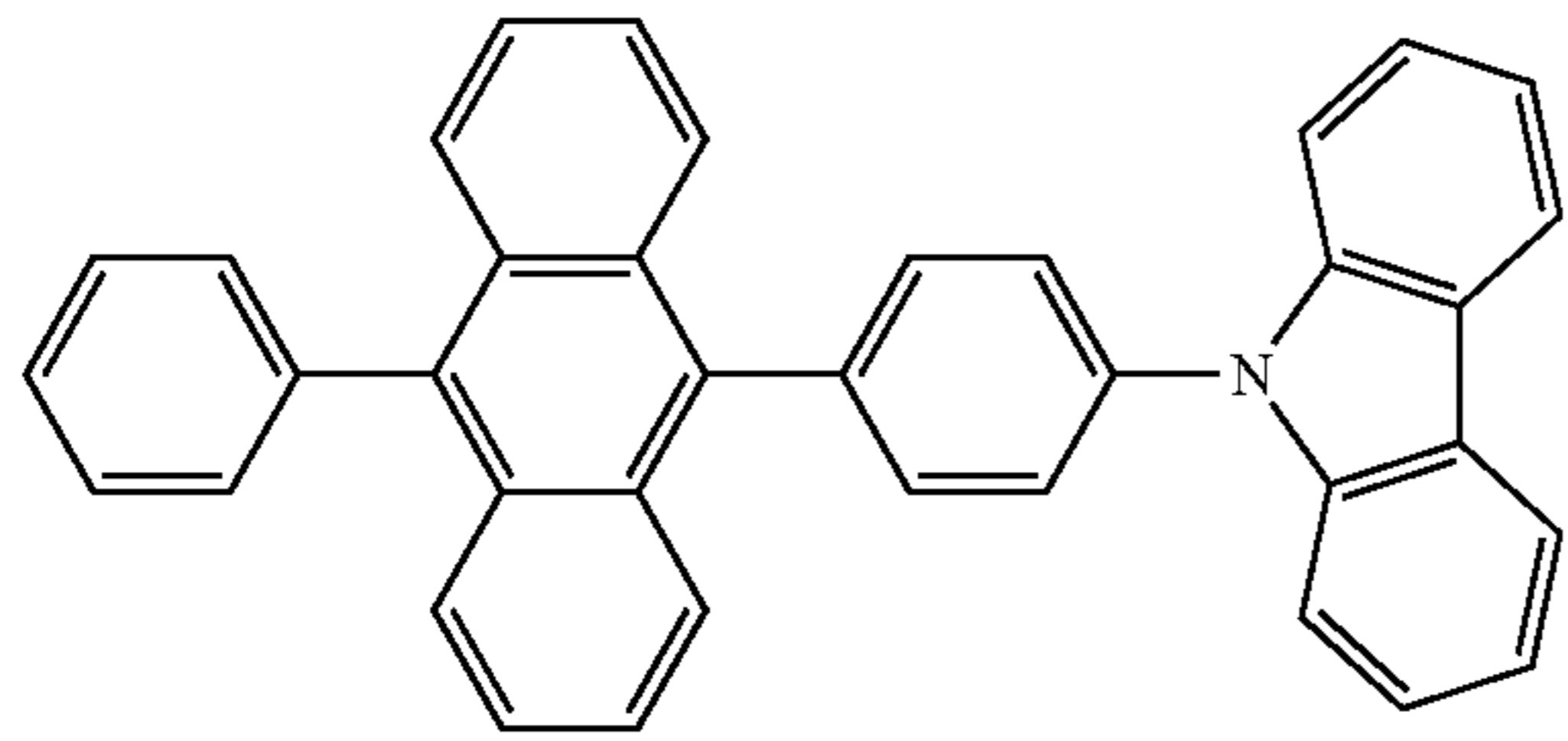
H8 5
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H9 15
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H10 25
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H11 35
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H12 45
50
H13 55
60
65



H14
H15
H16
H17
H18

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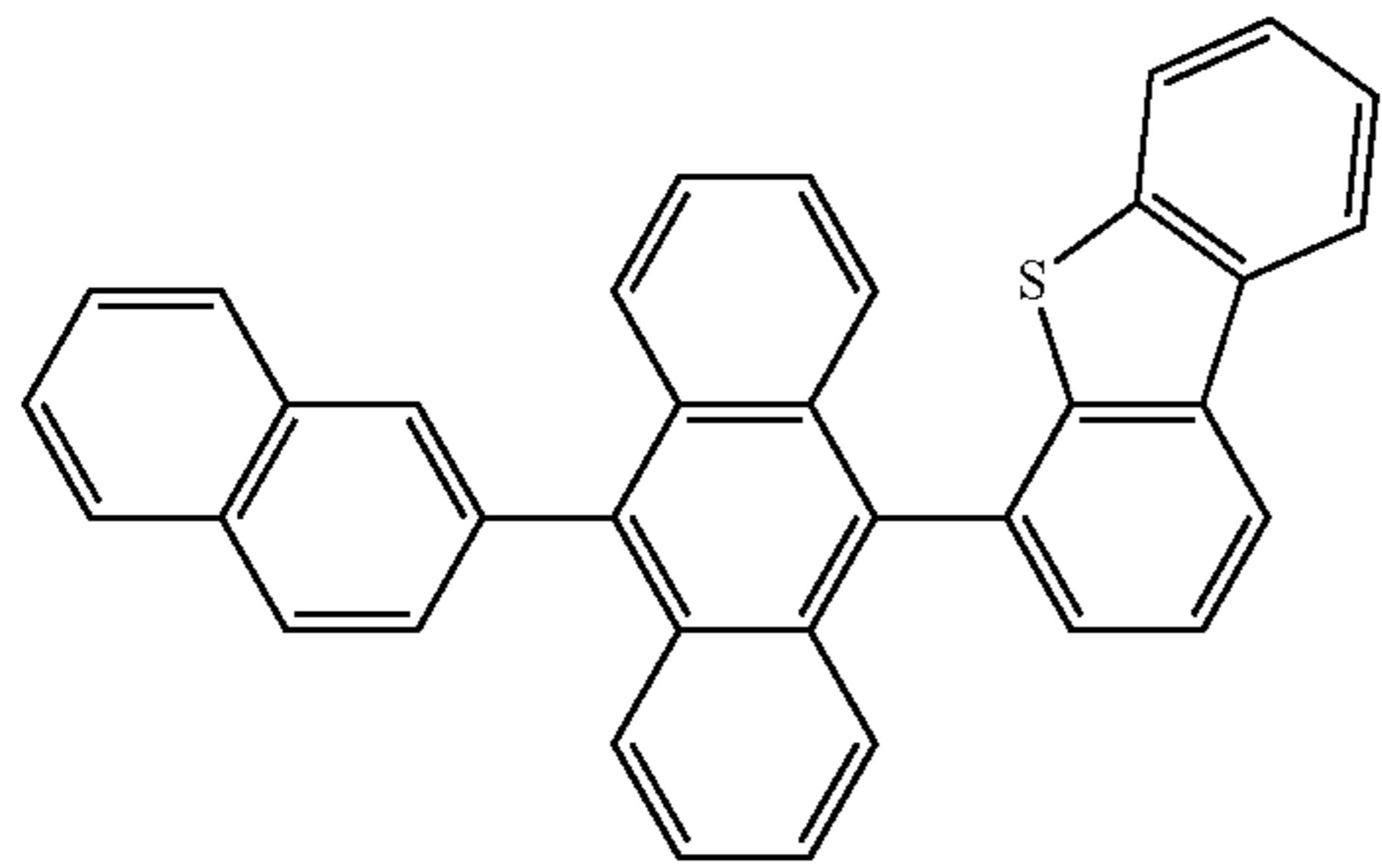
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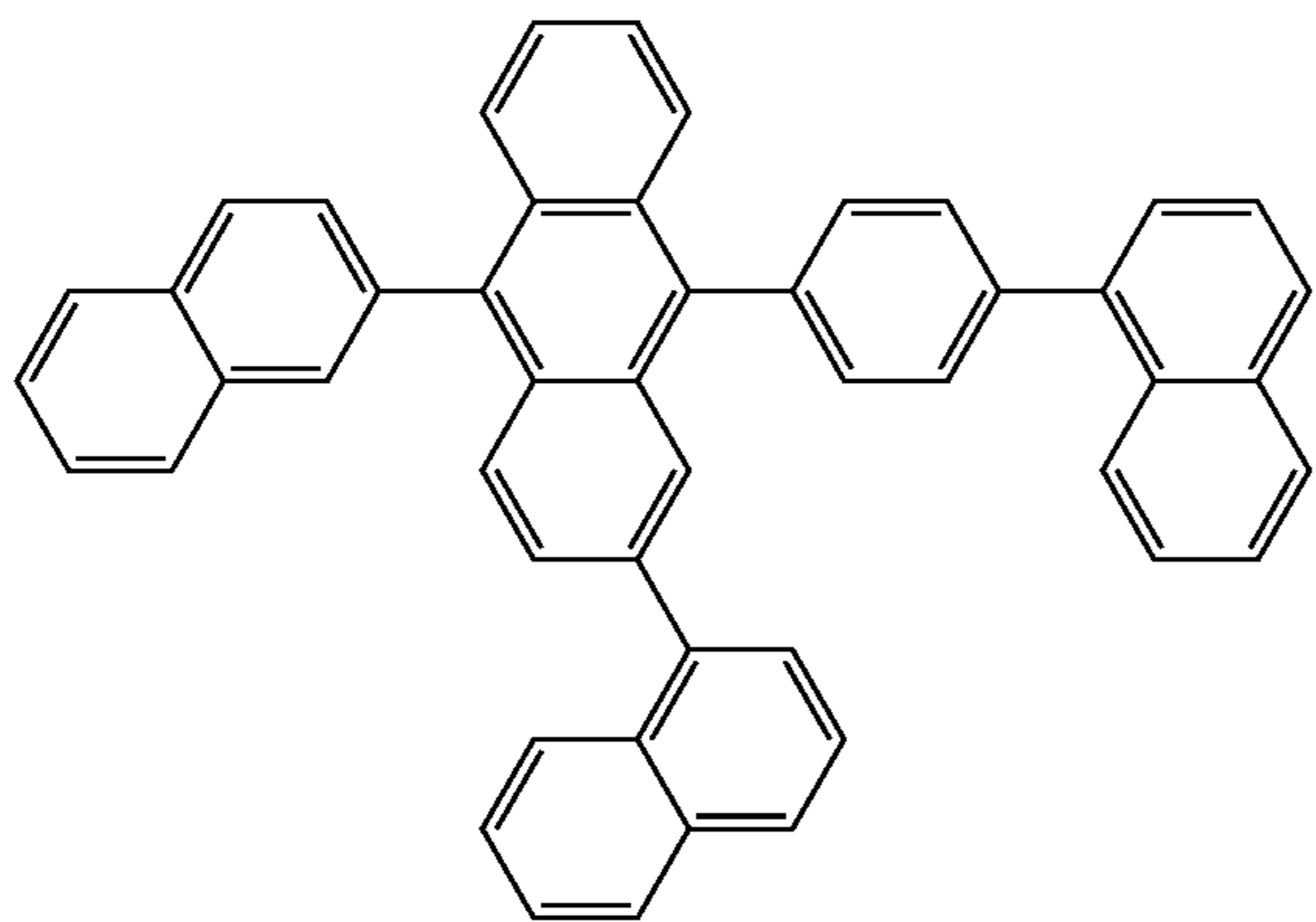
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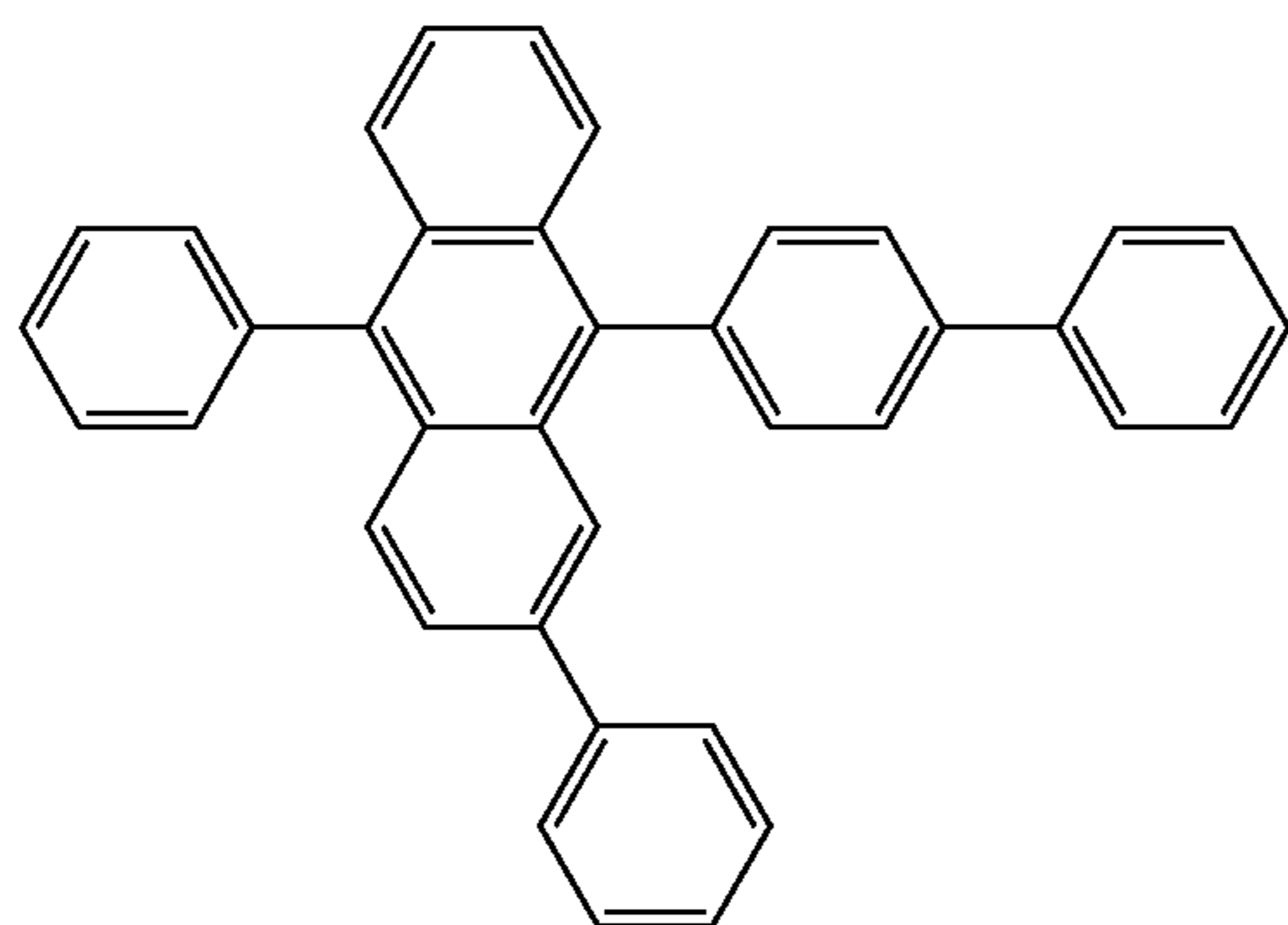
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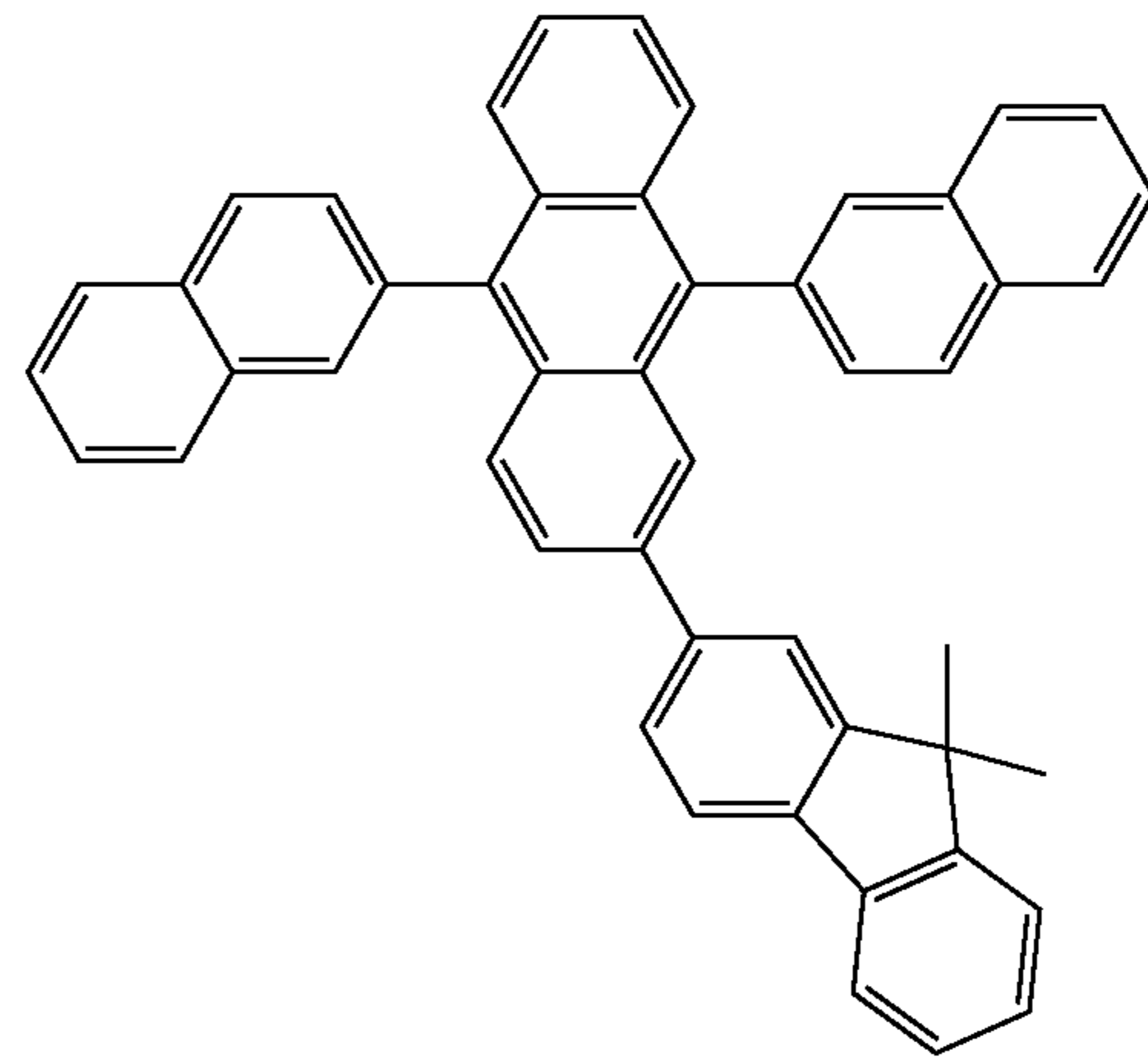
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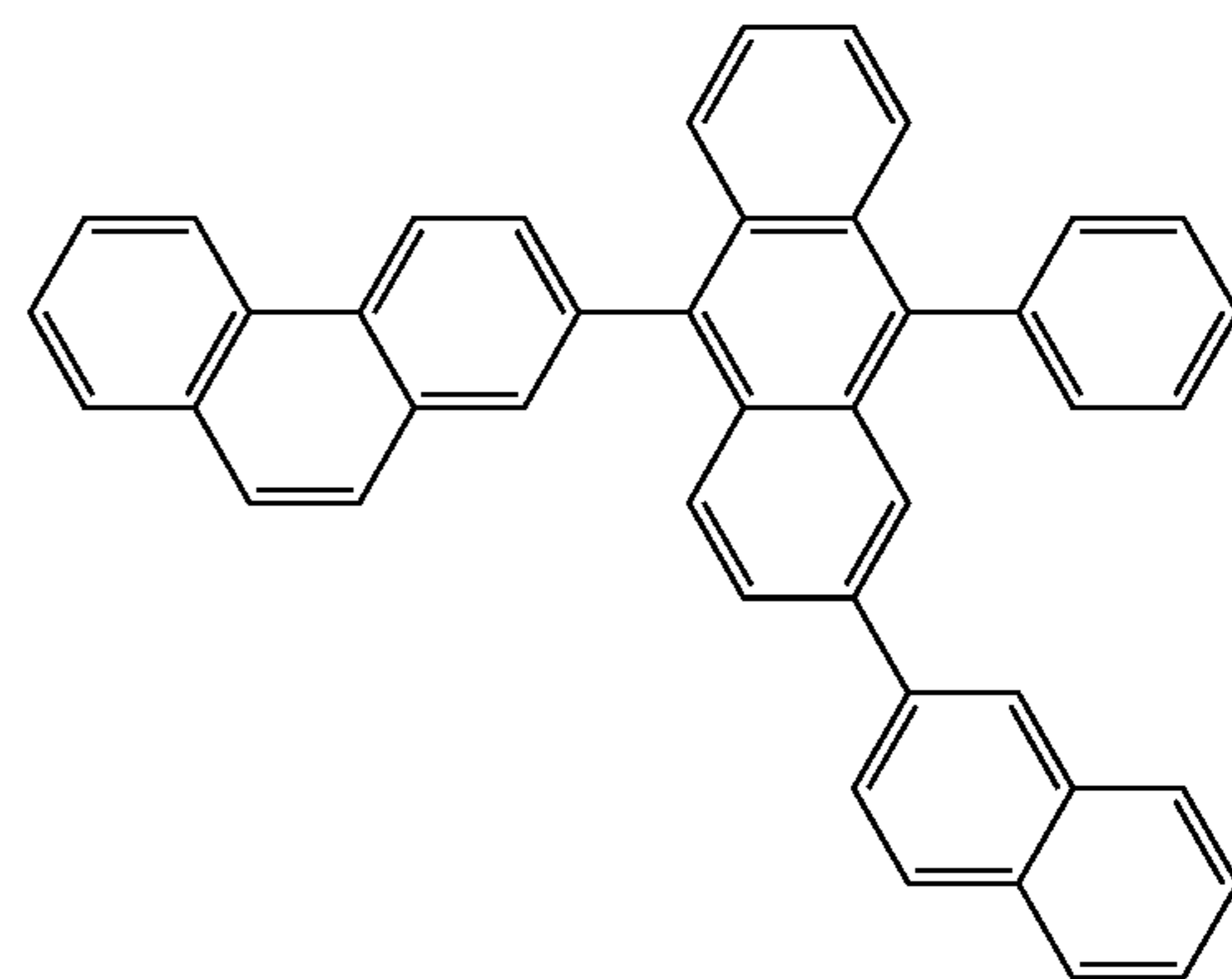
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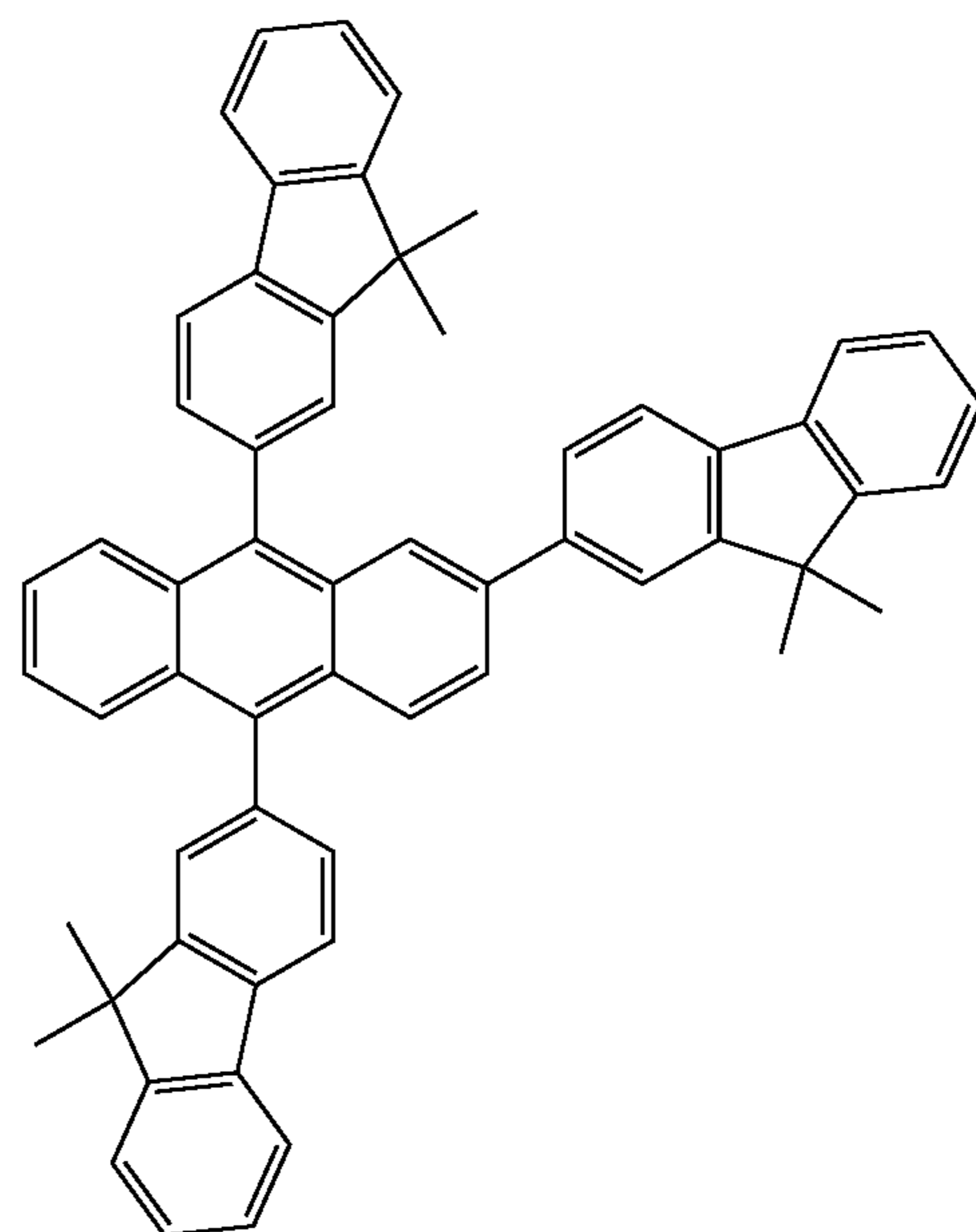
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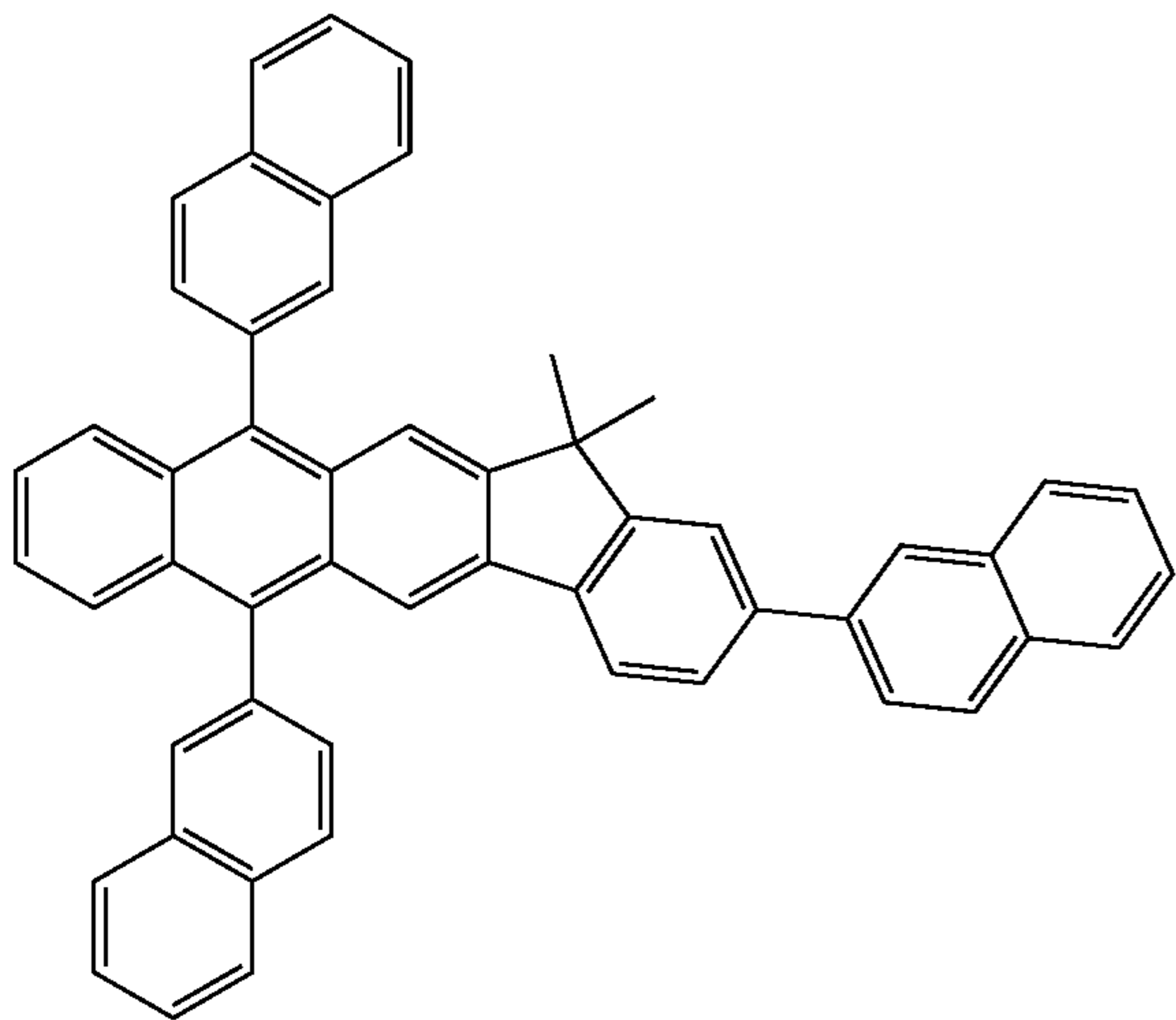
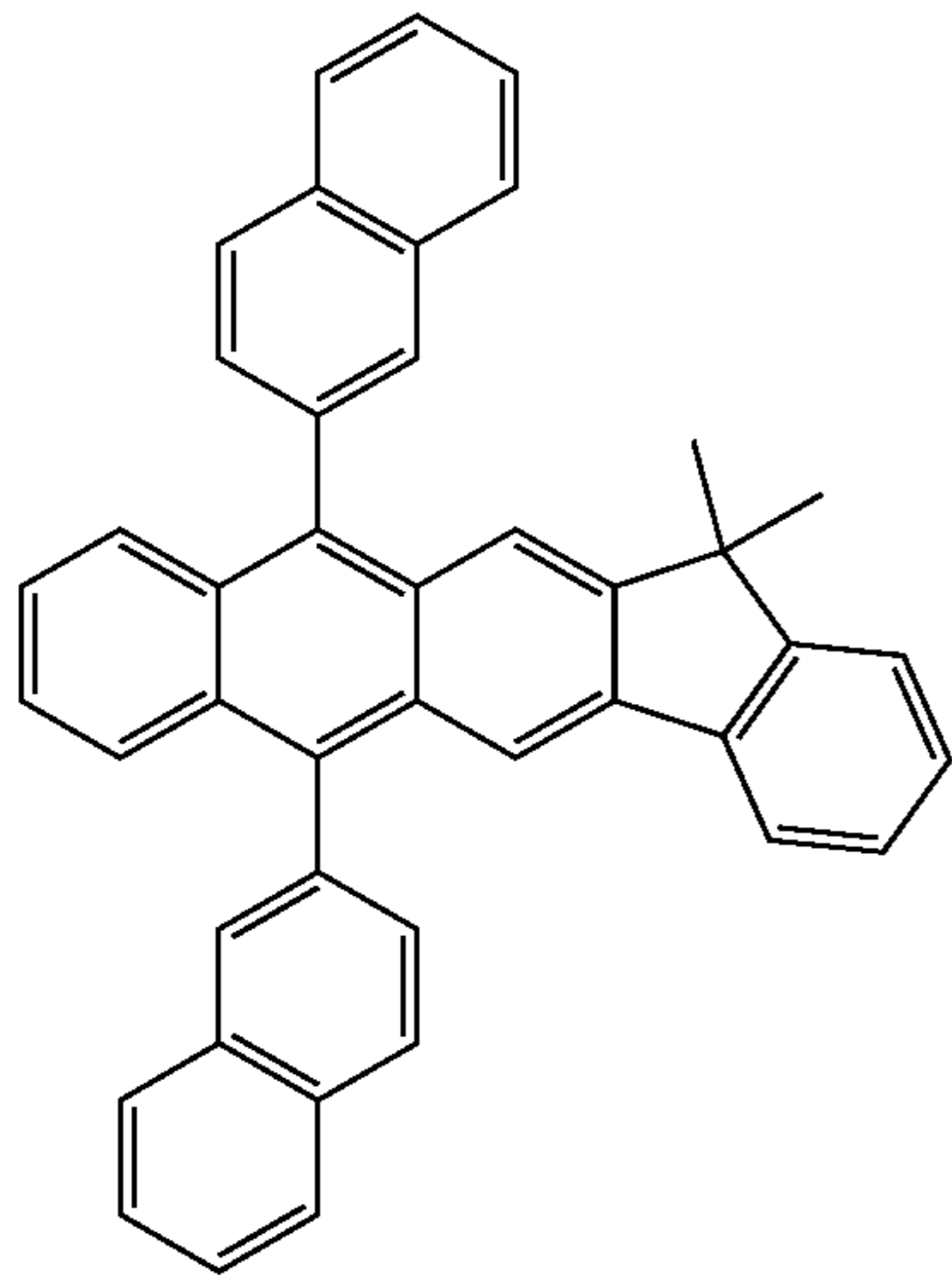
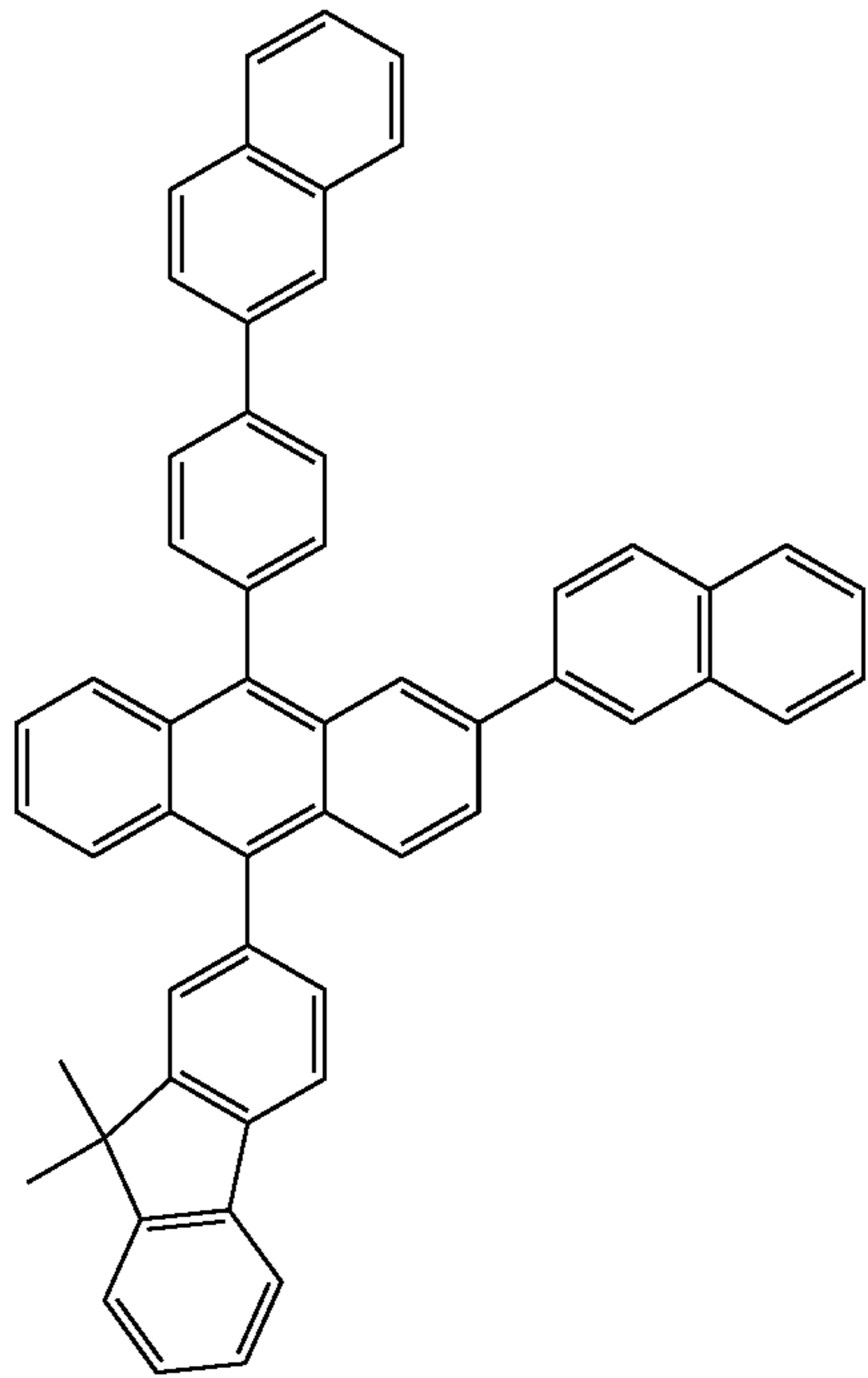
15

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111

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112

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H26

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H27

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H28

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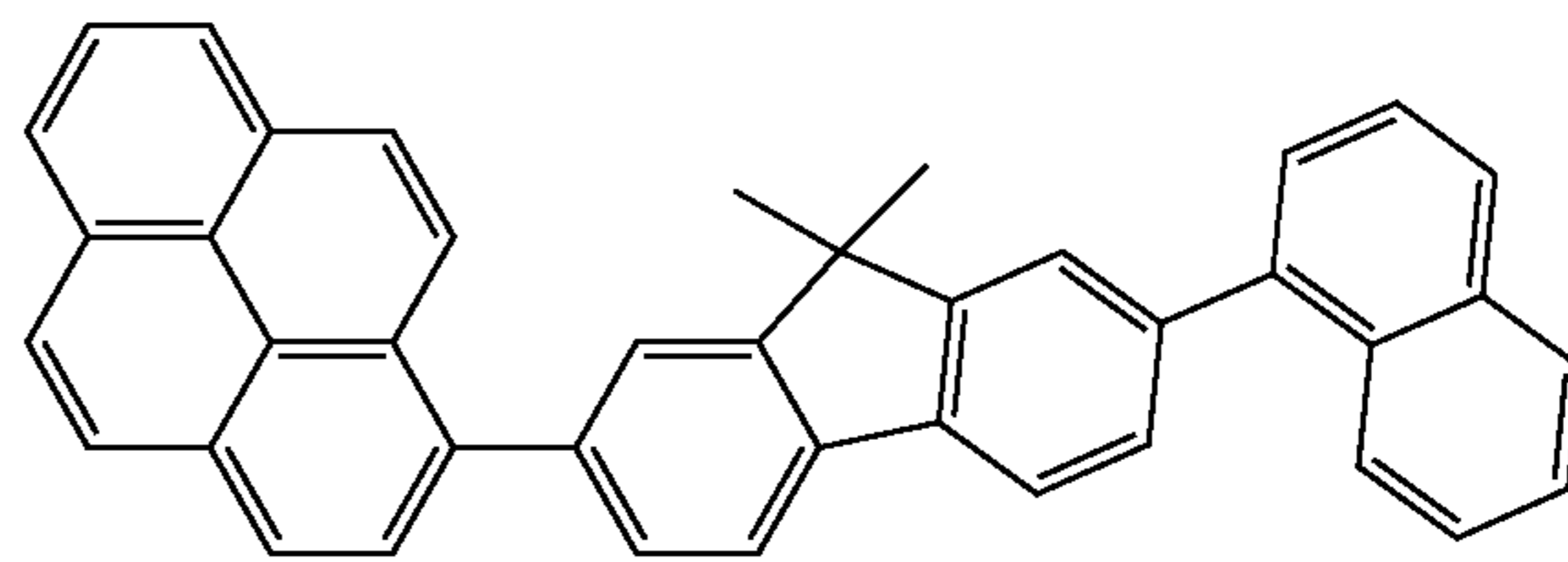
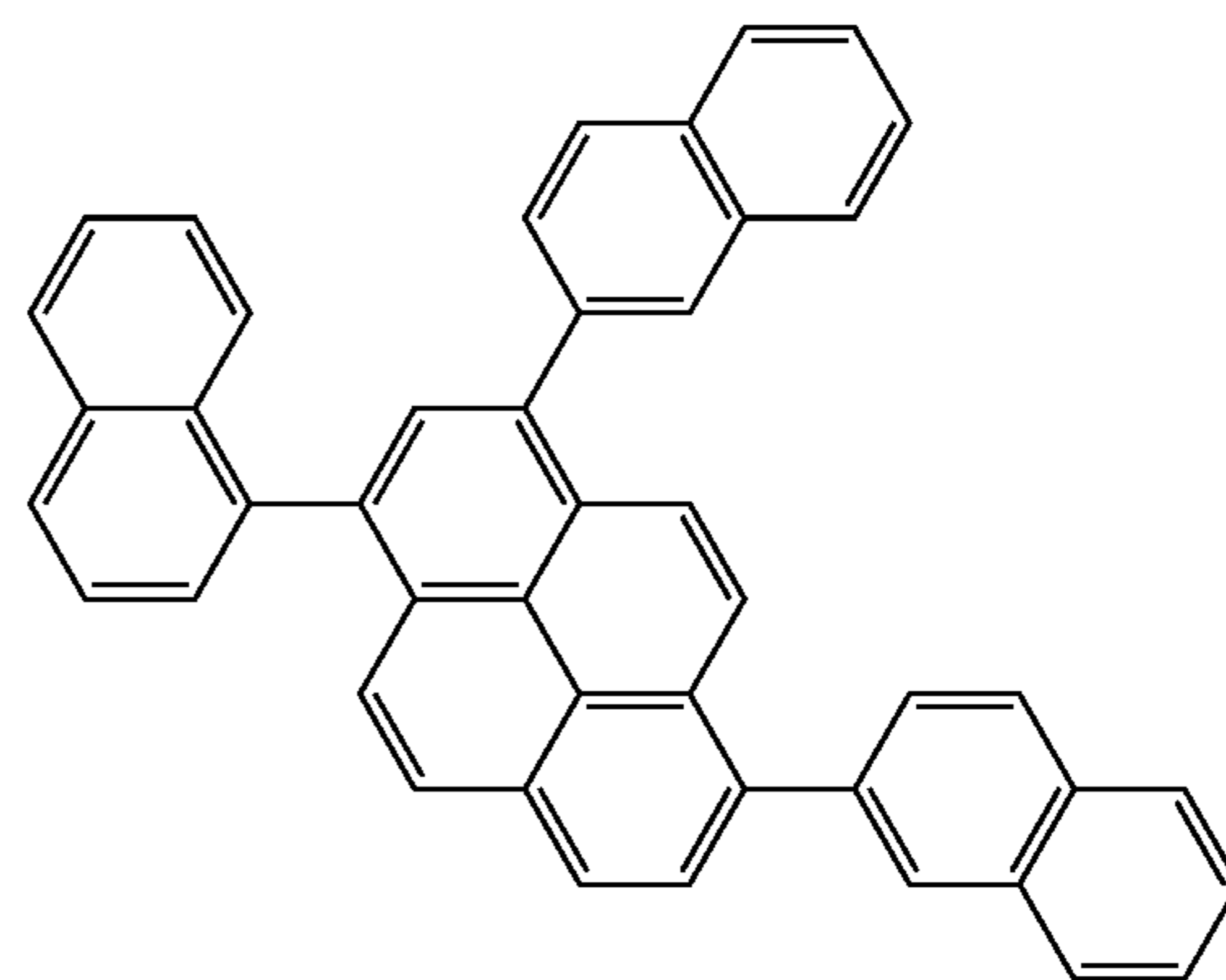
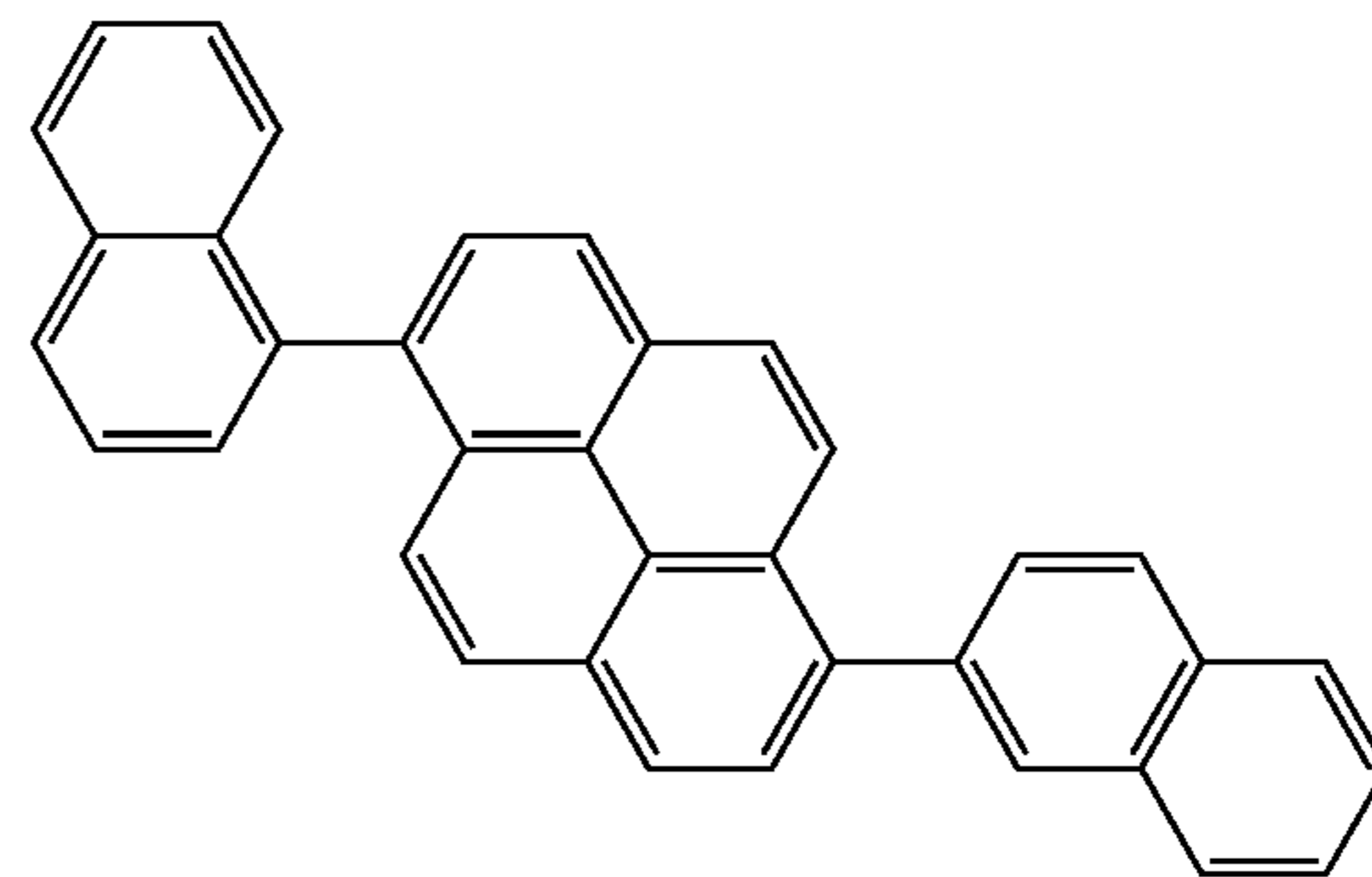
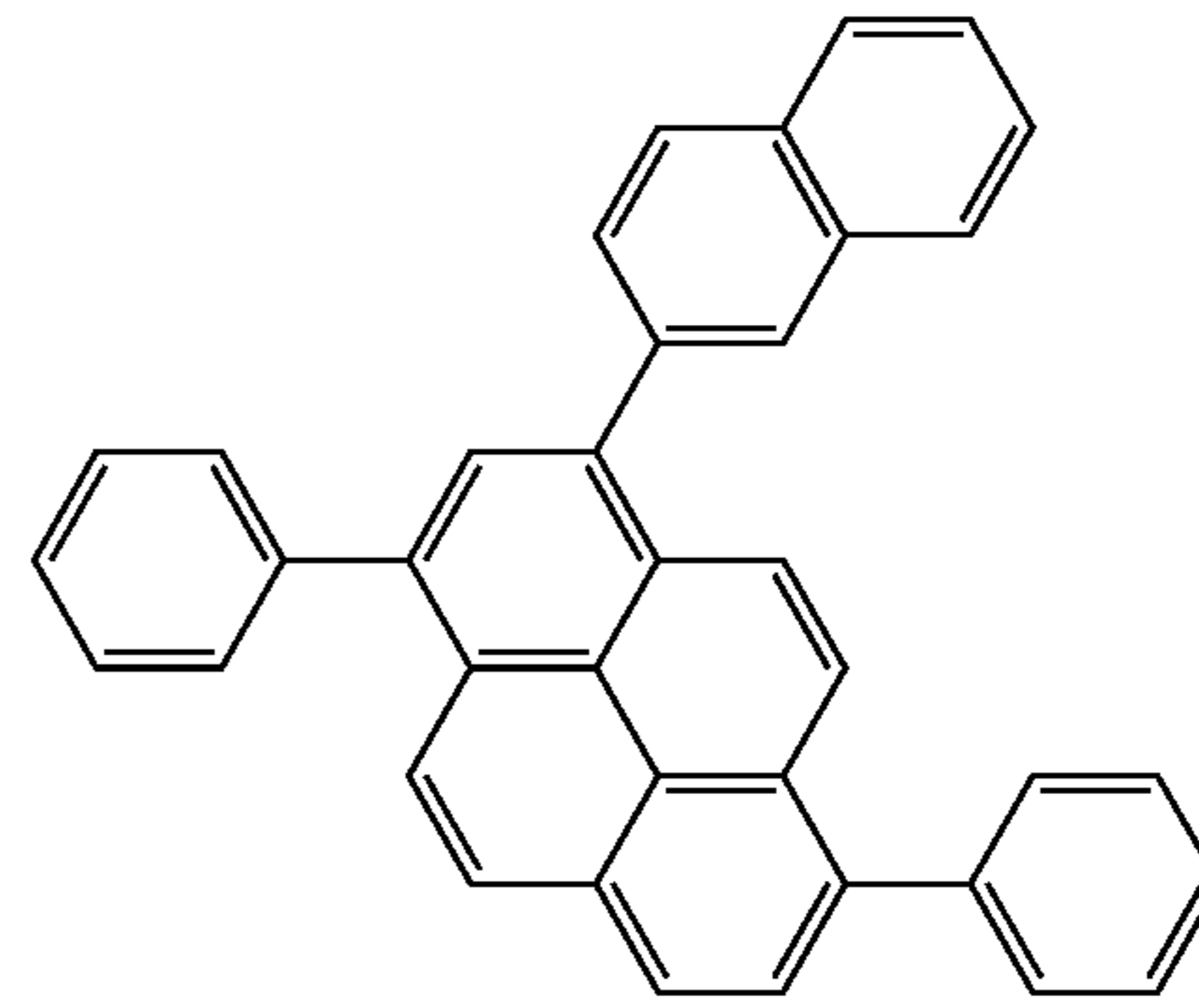
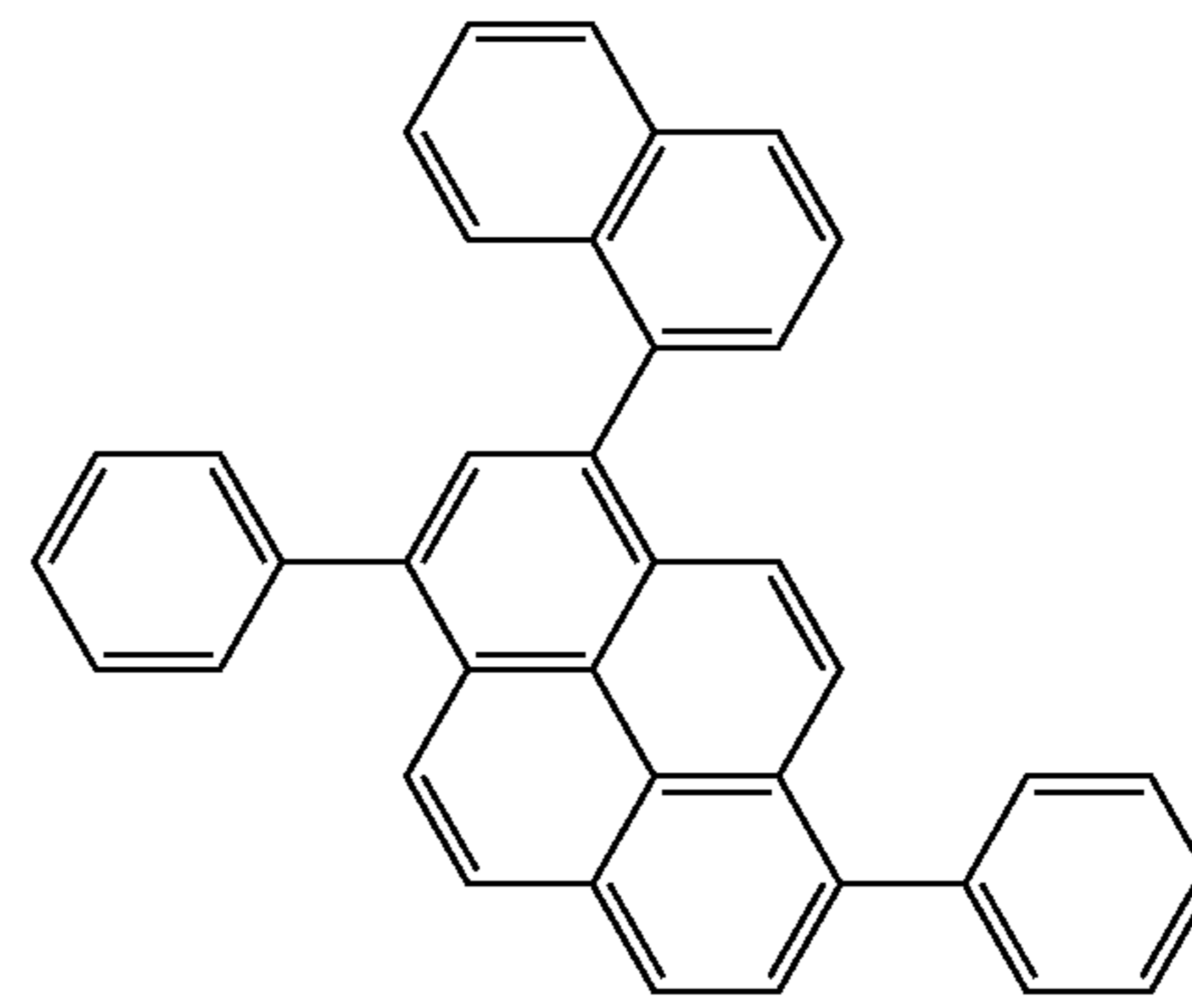
H29

H30

H31

H32

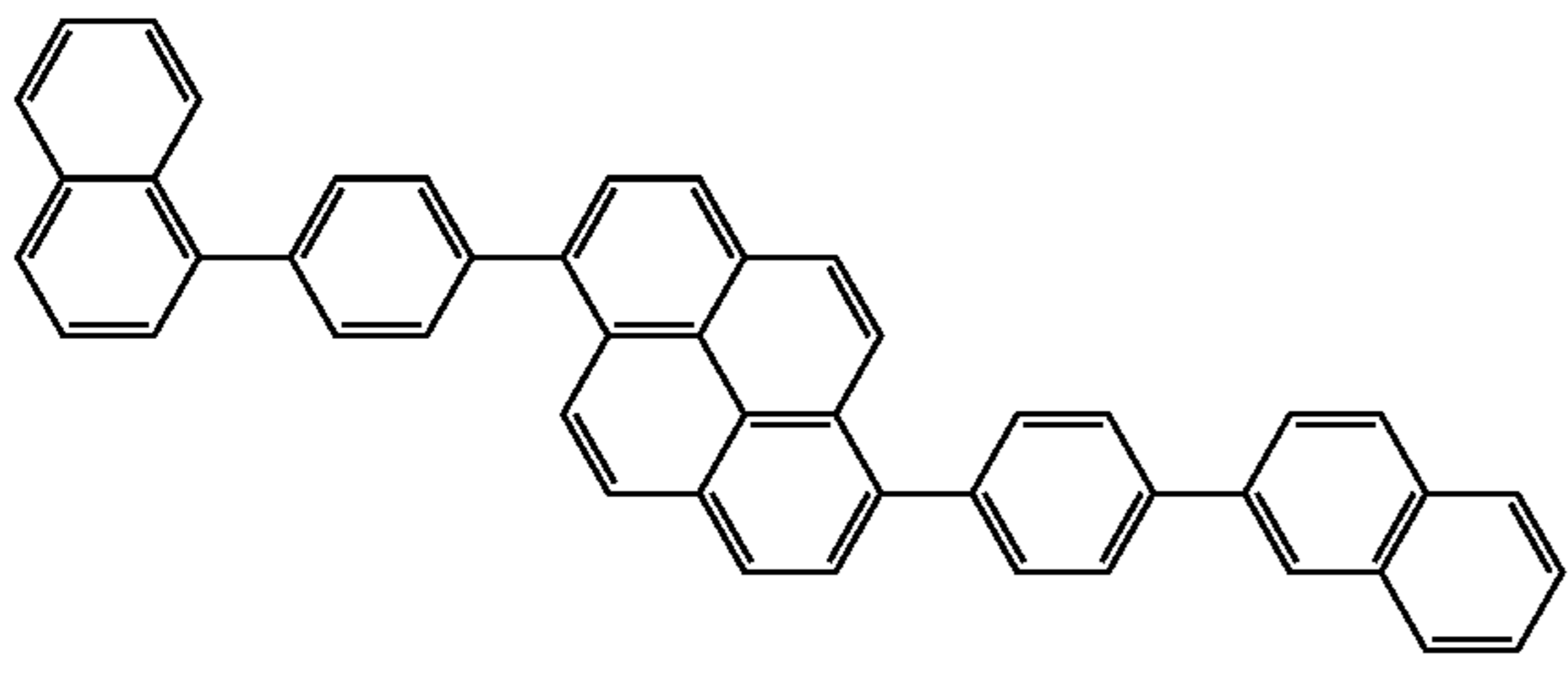
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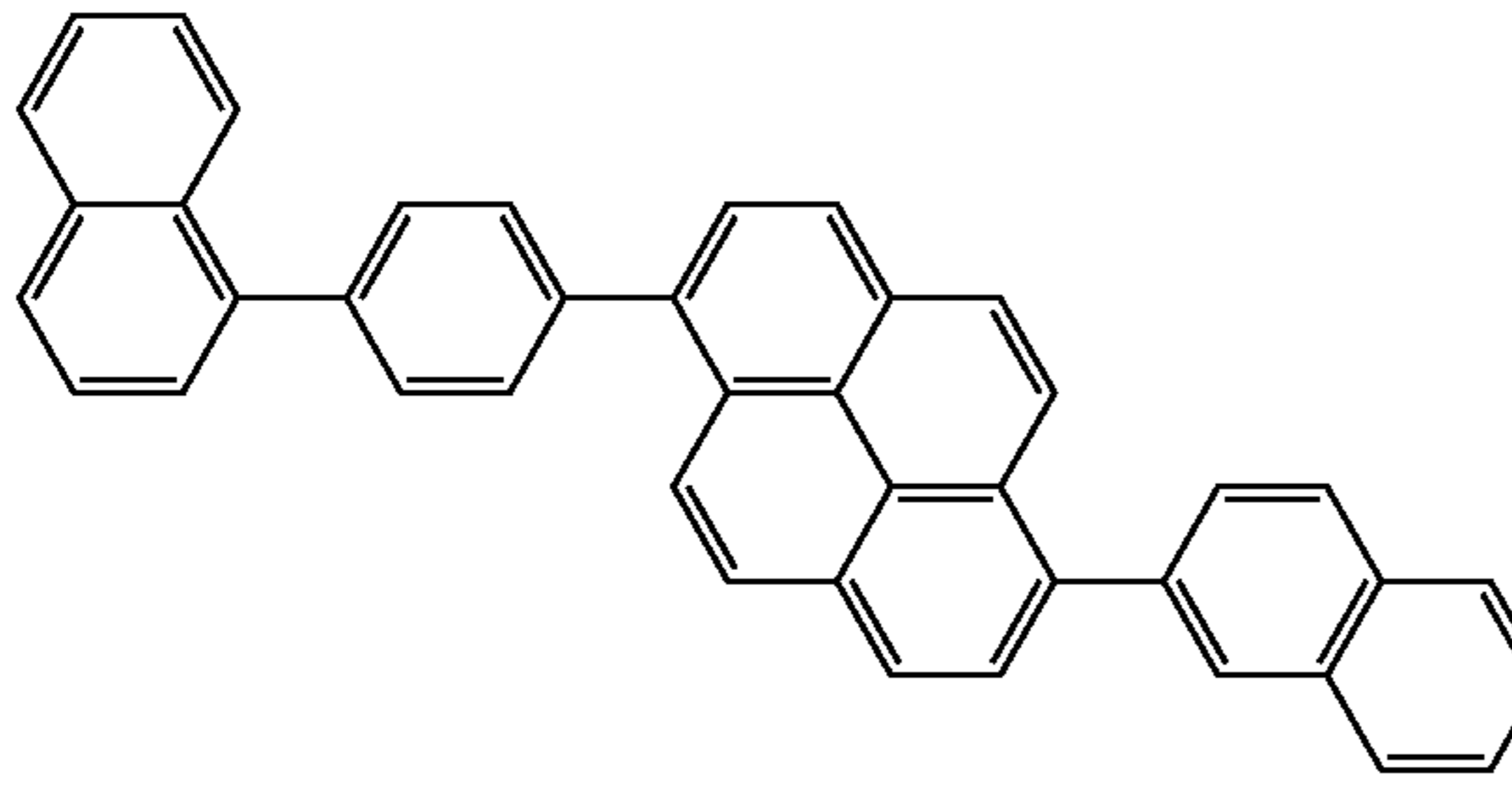
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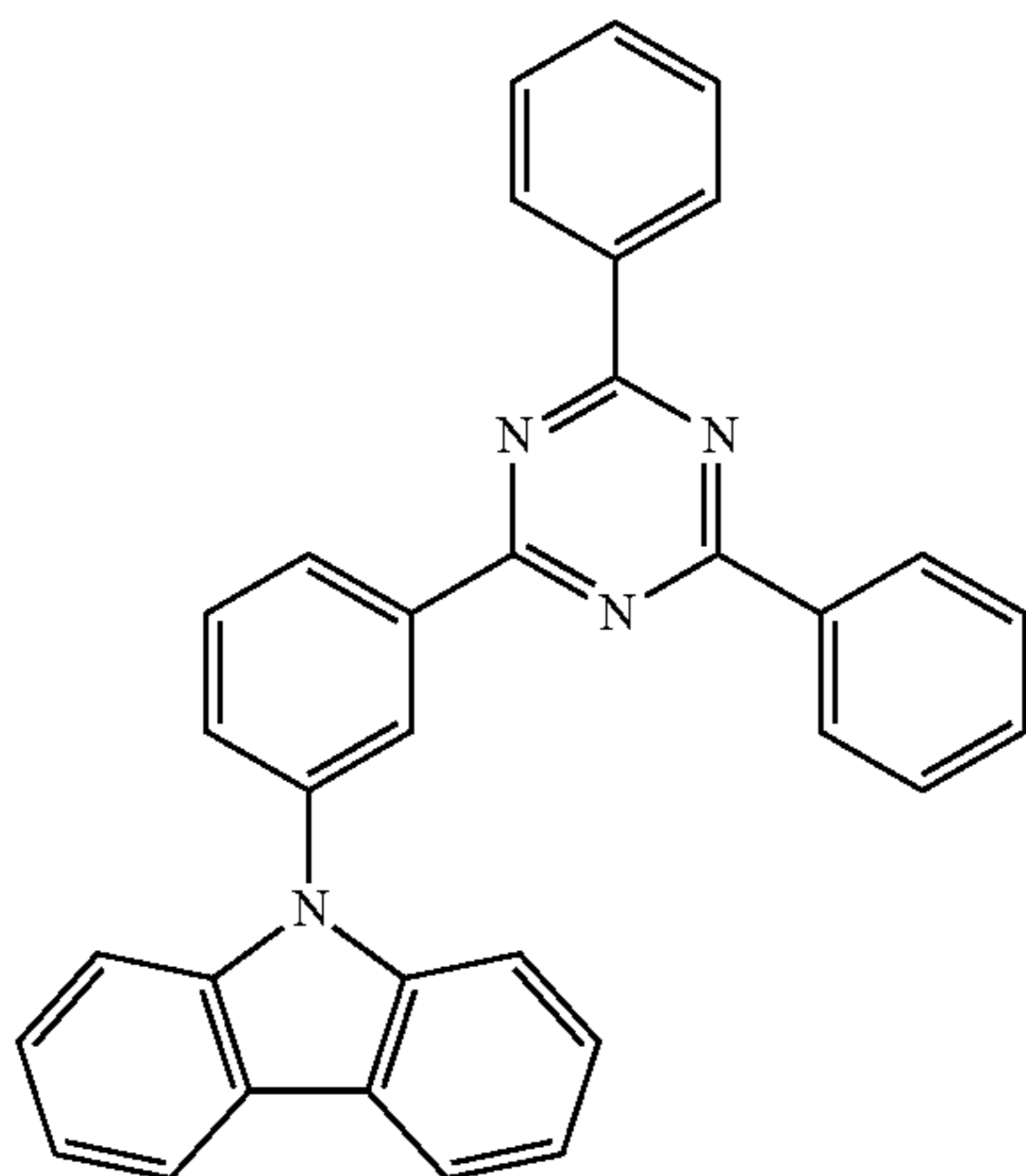
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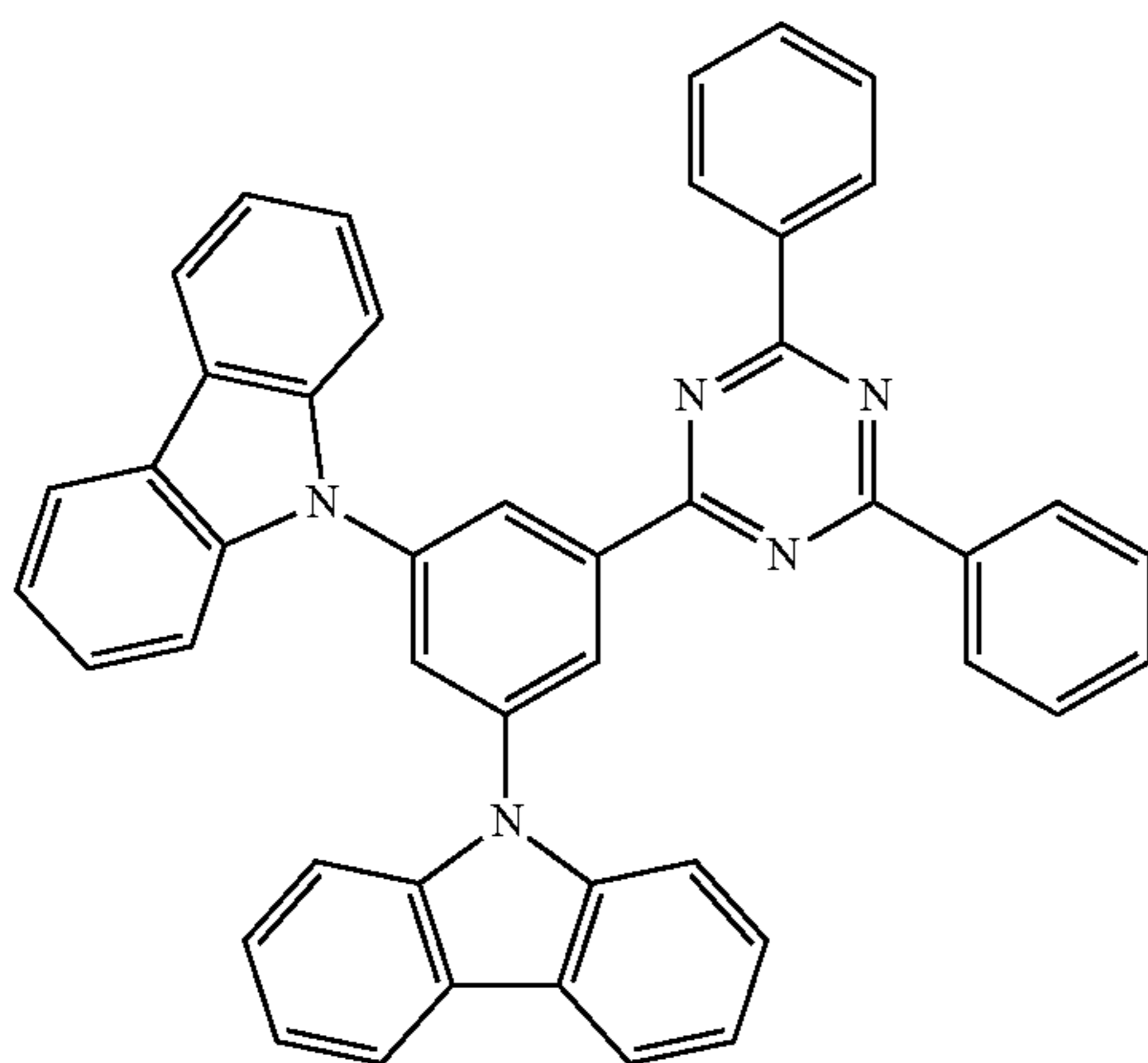
H35



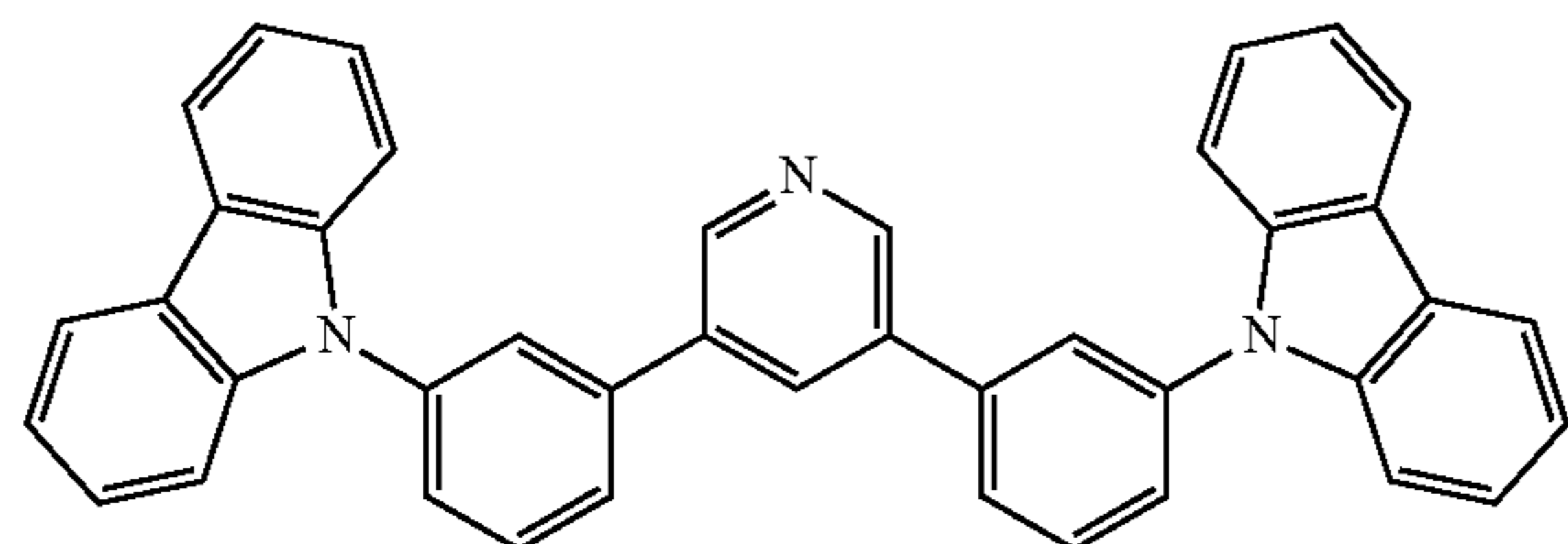
H36



H37



H38

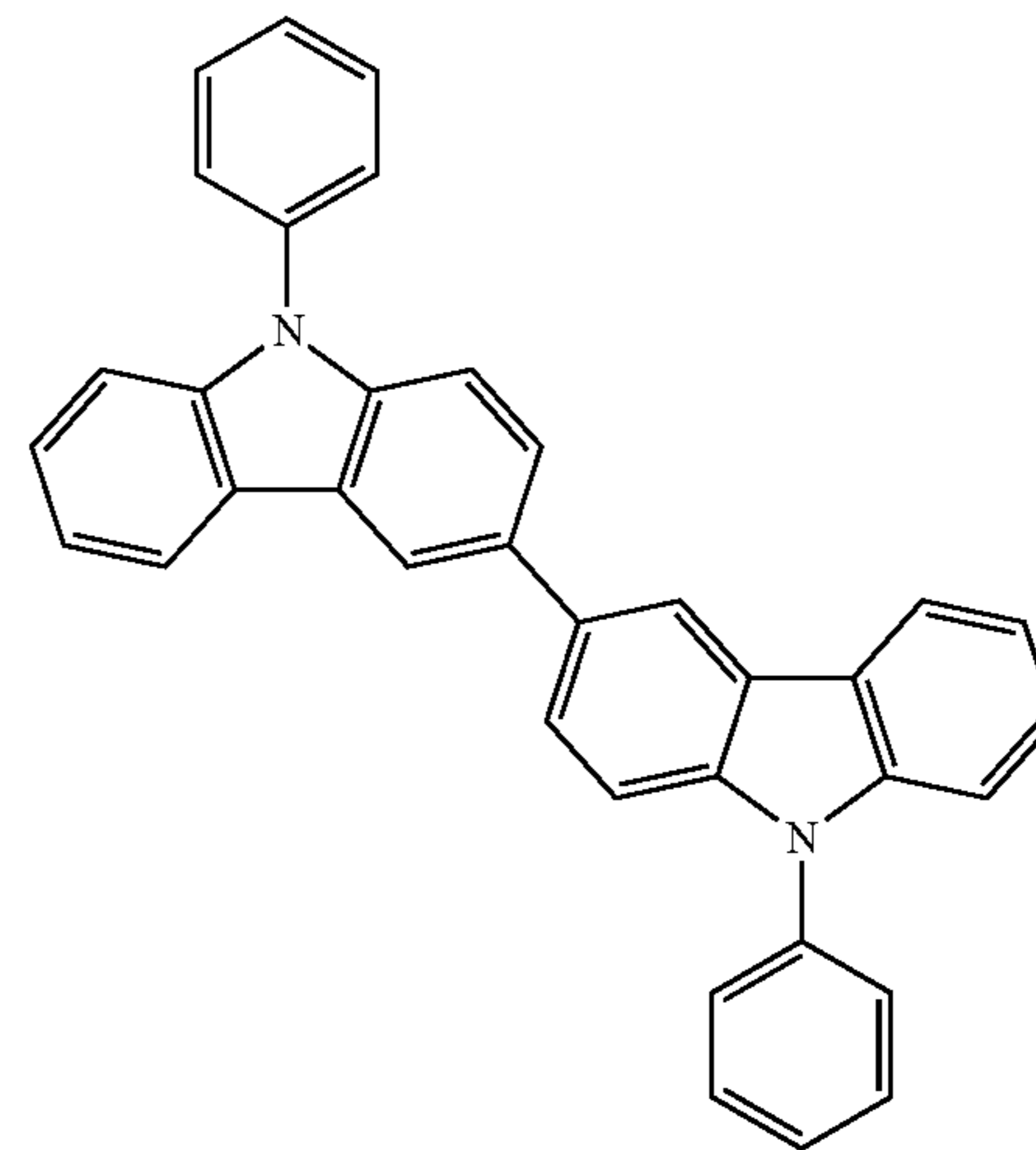


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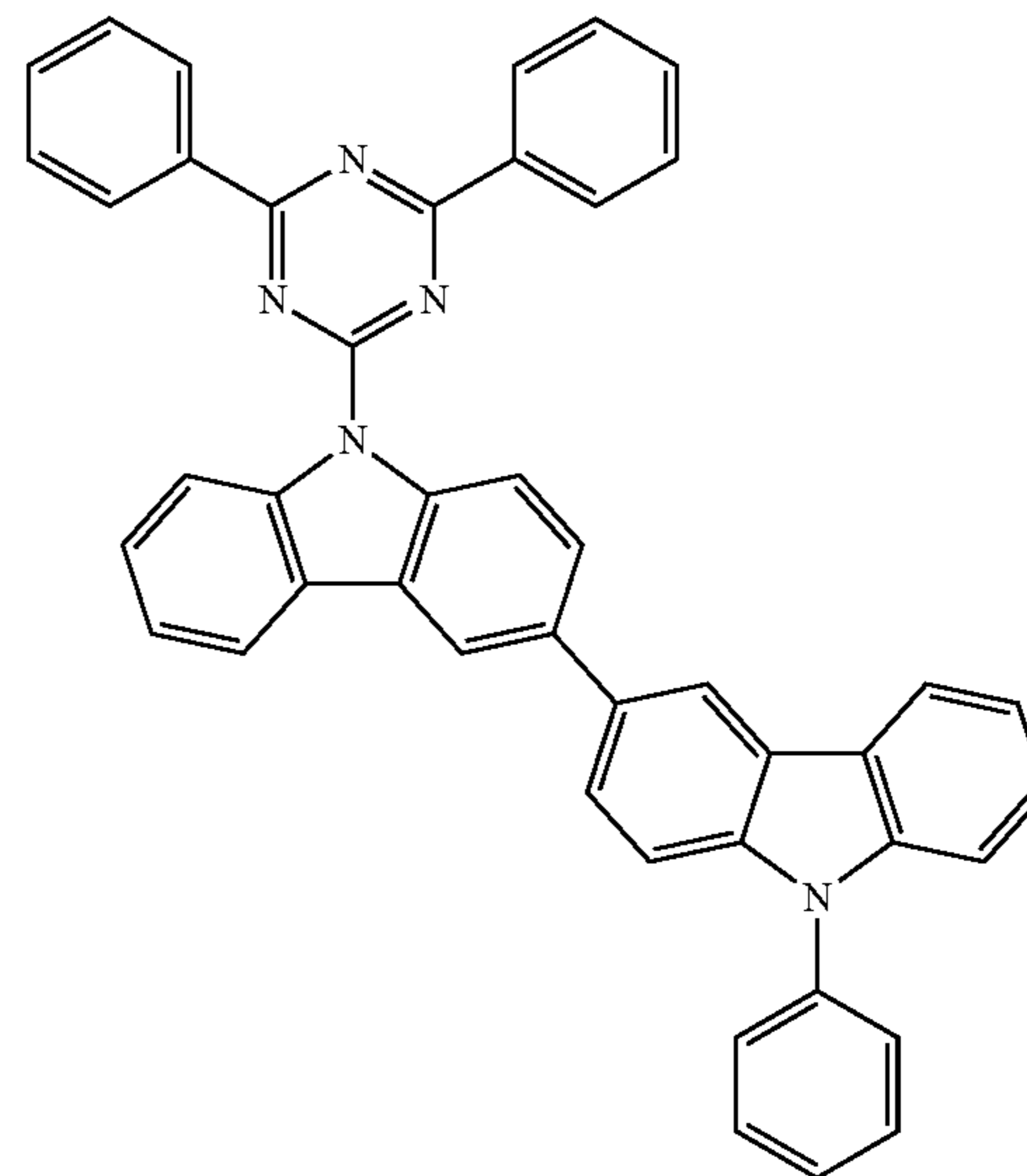
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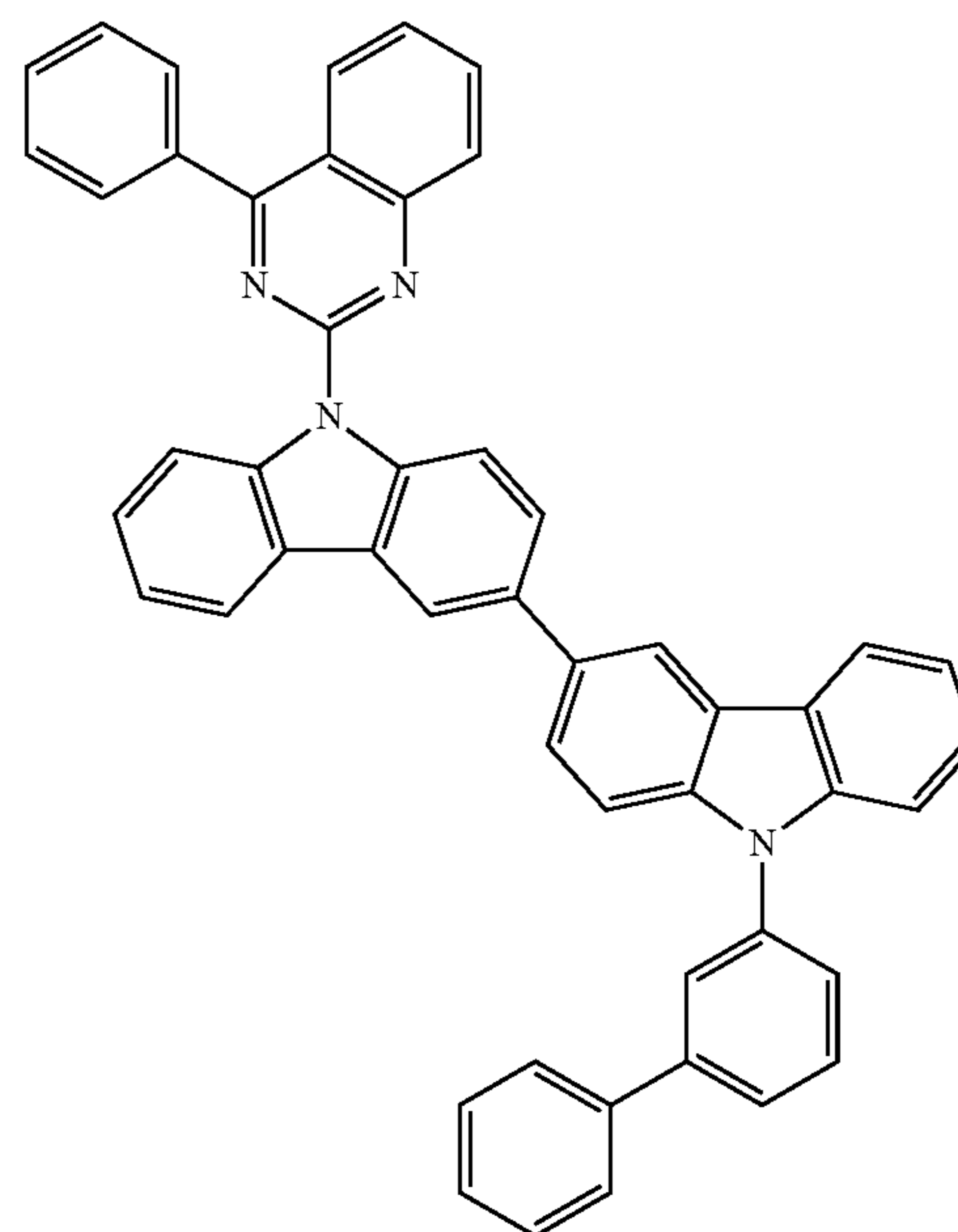
H39



H40



H41



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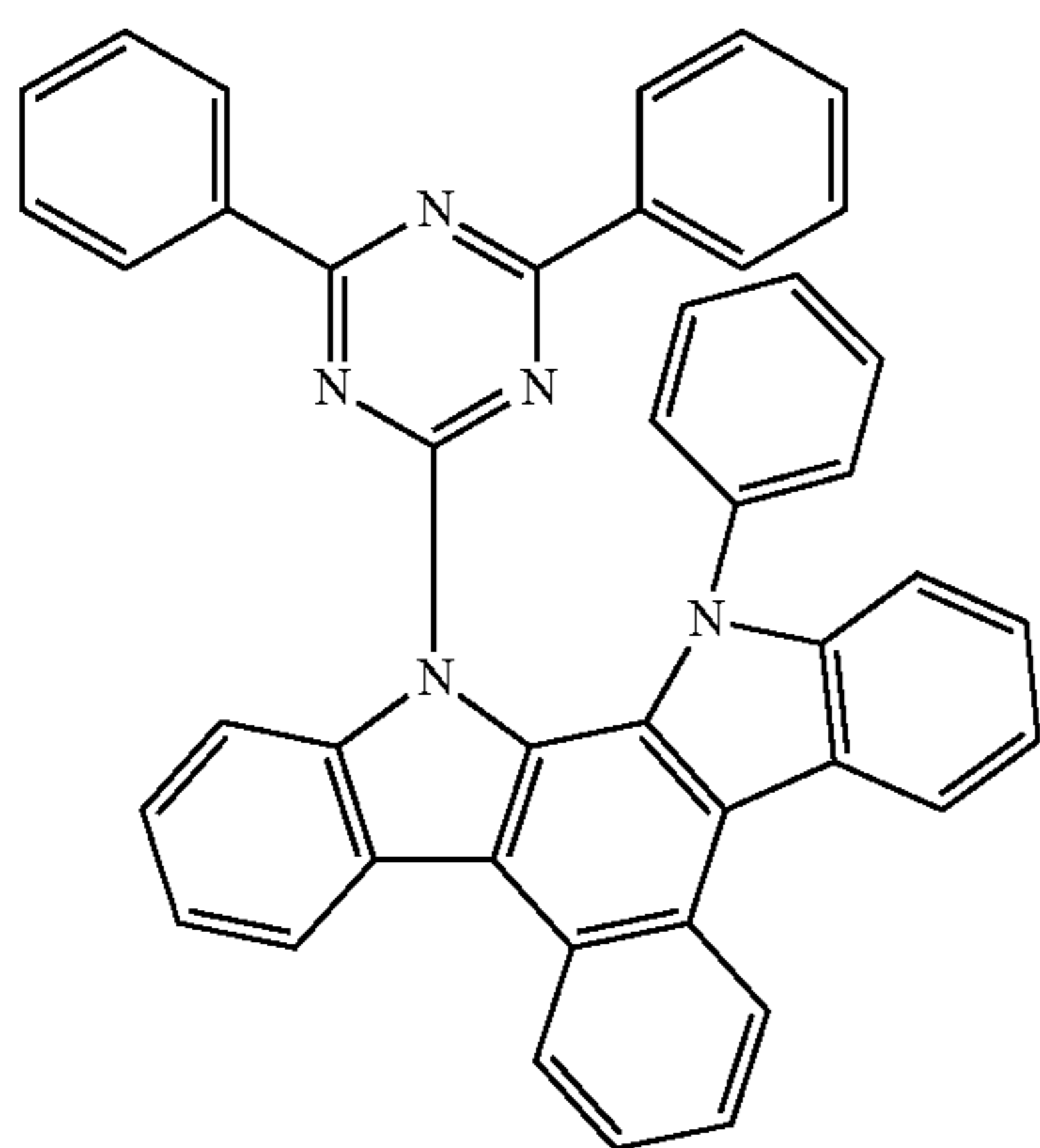
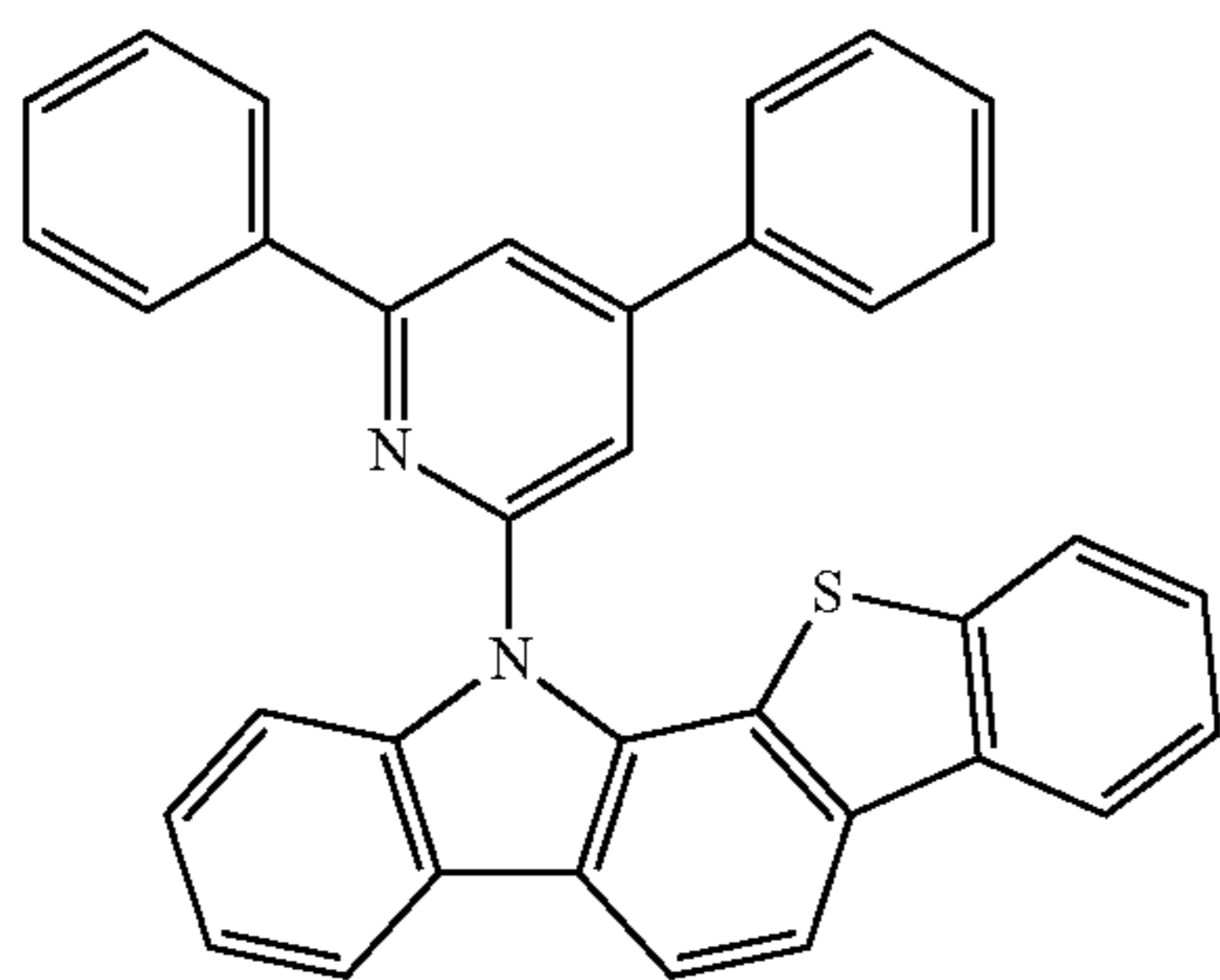
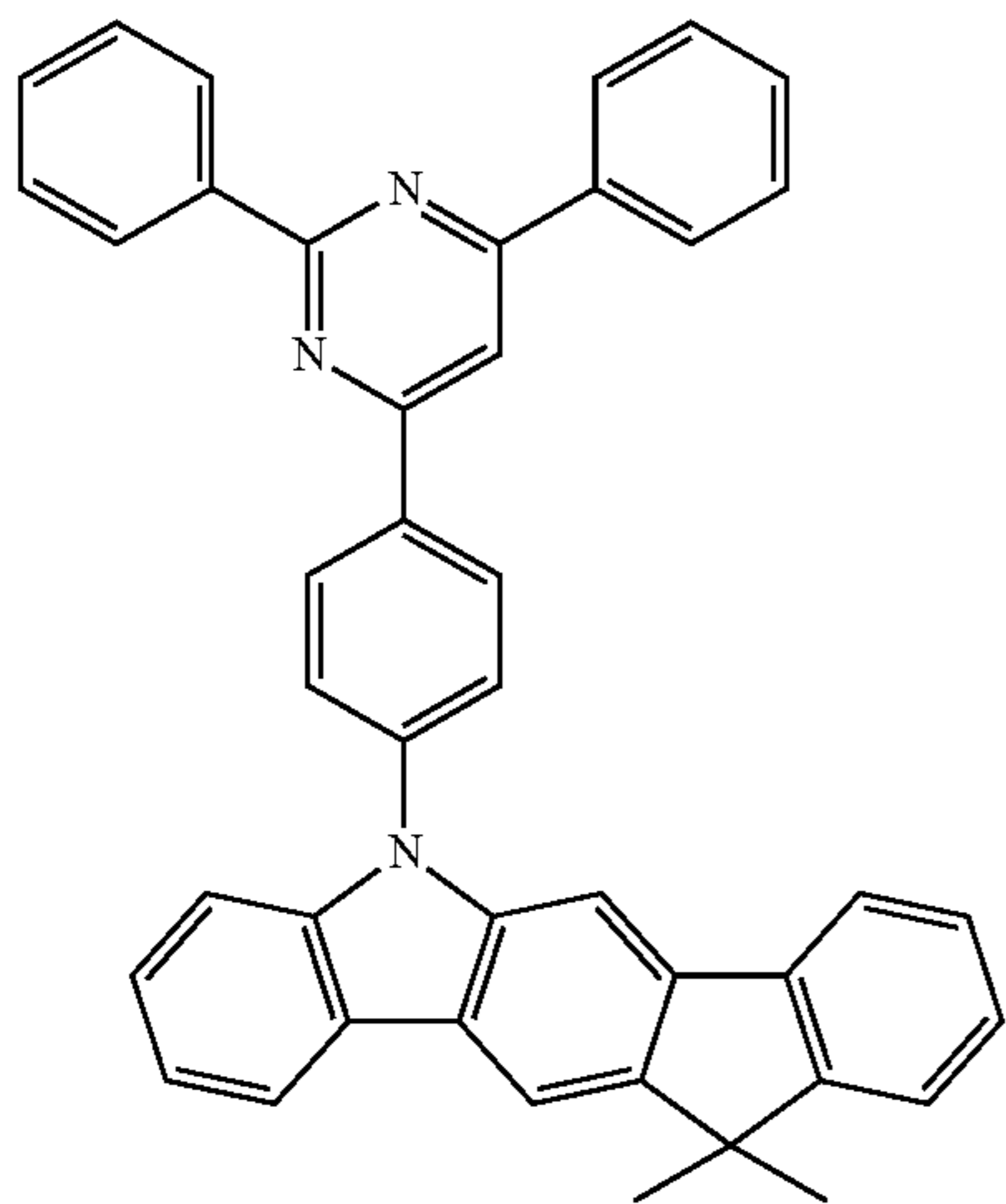
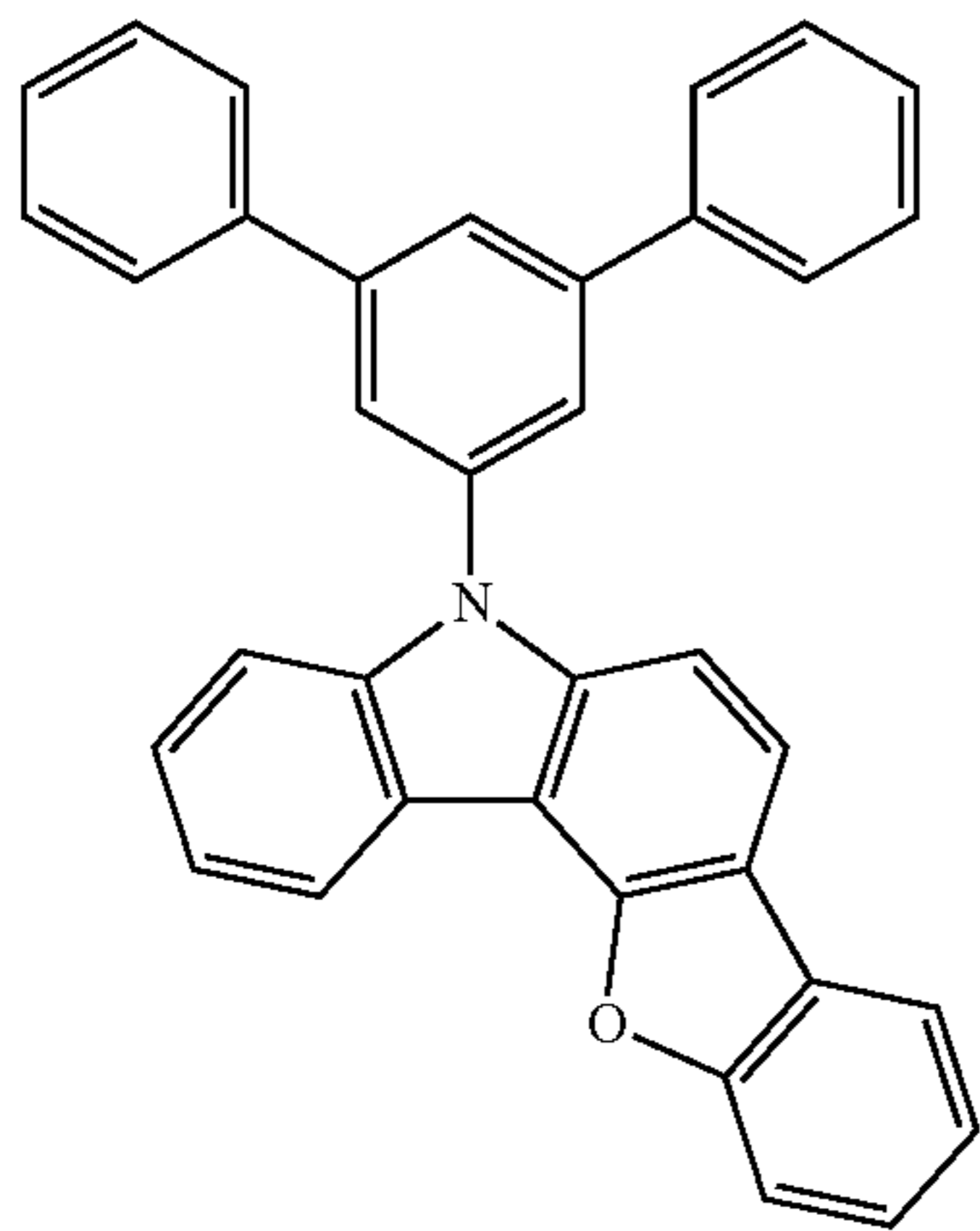
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H42

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H43

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H44

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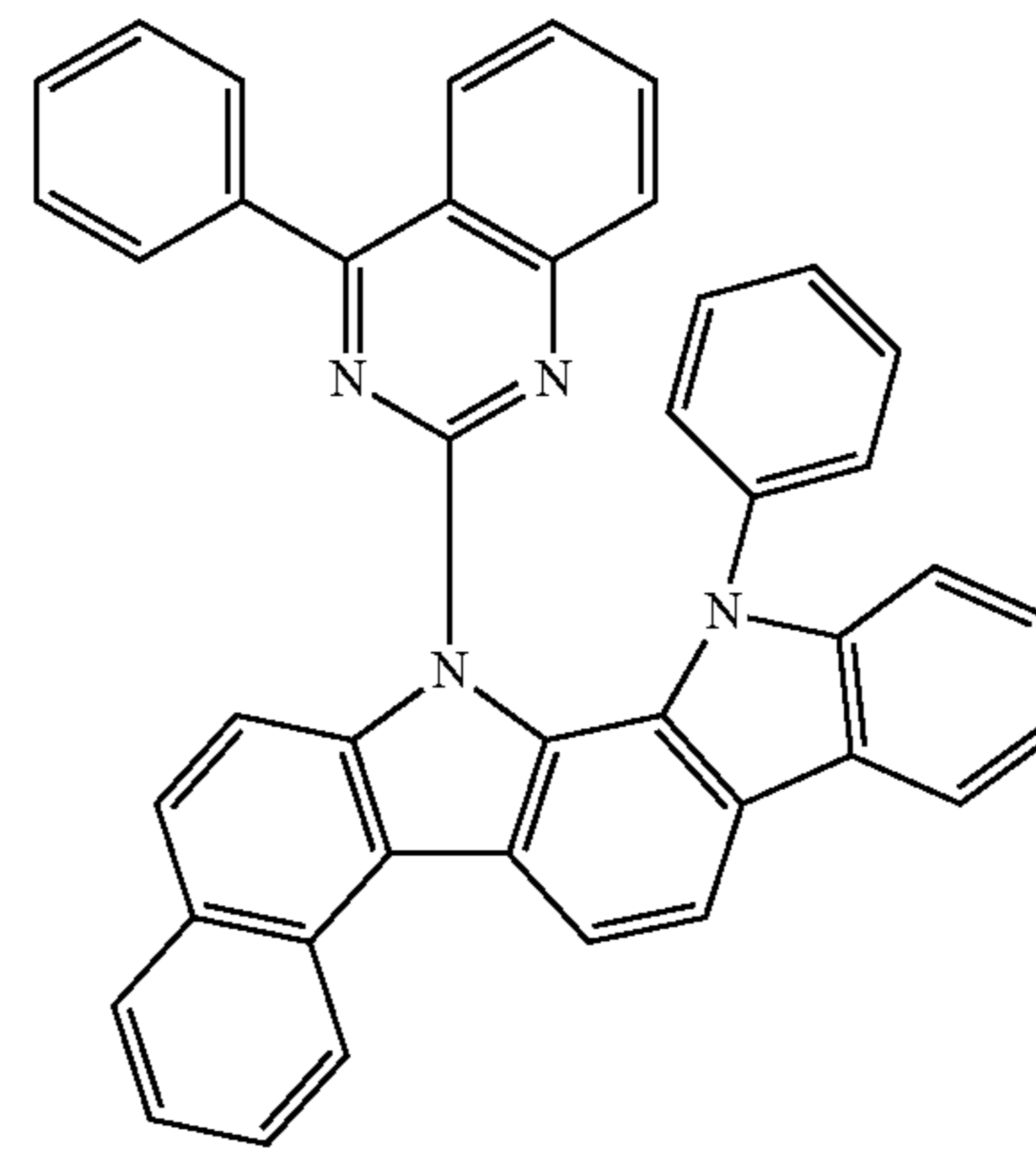
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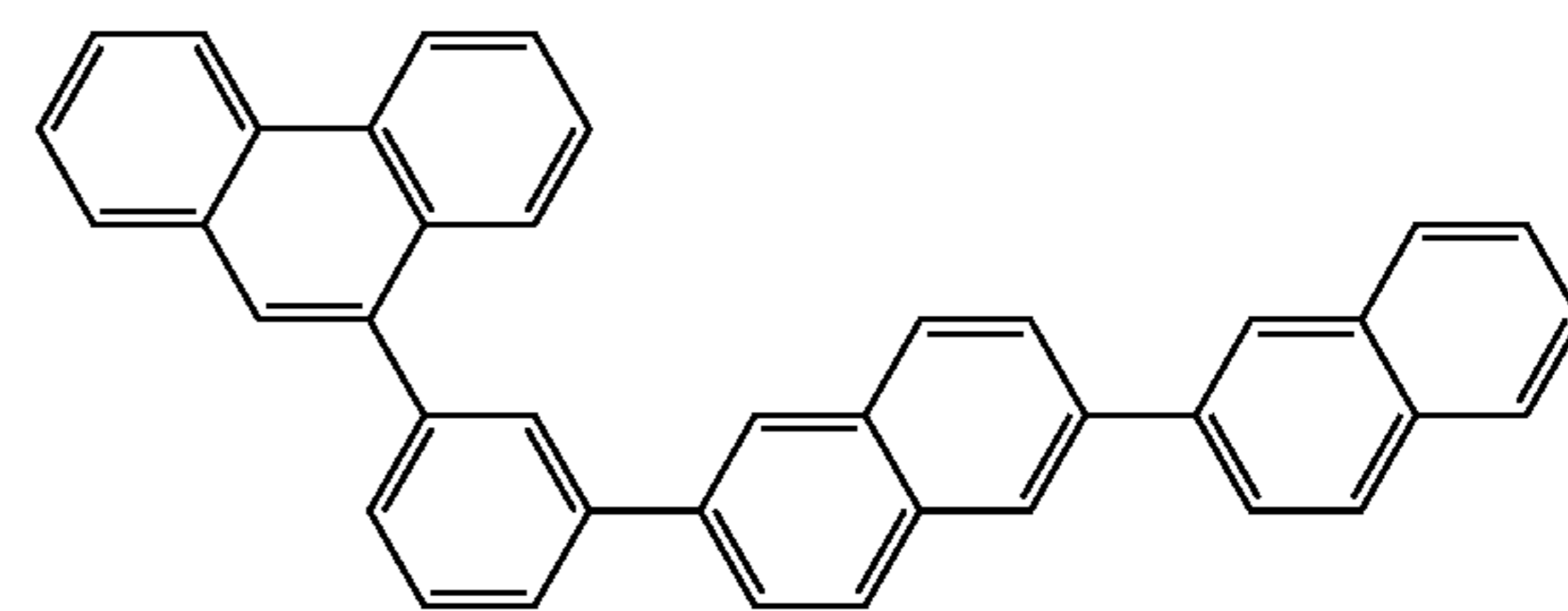
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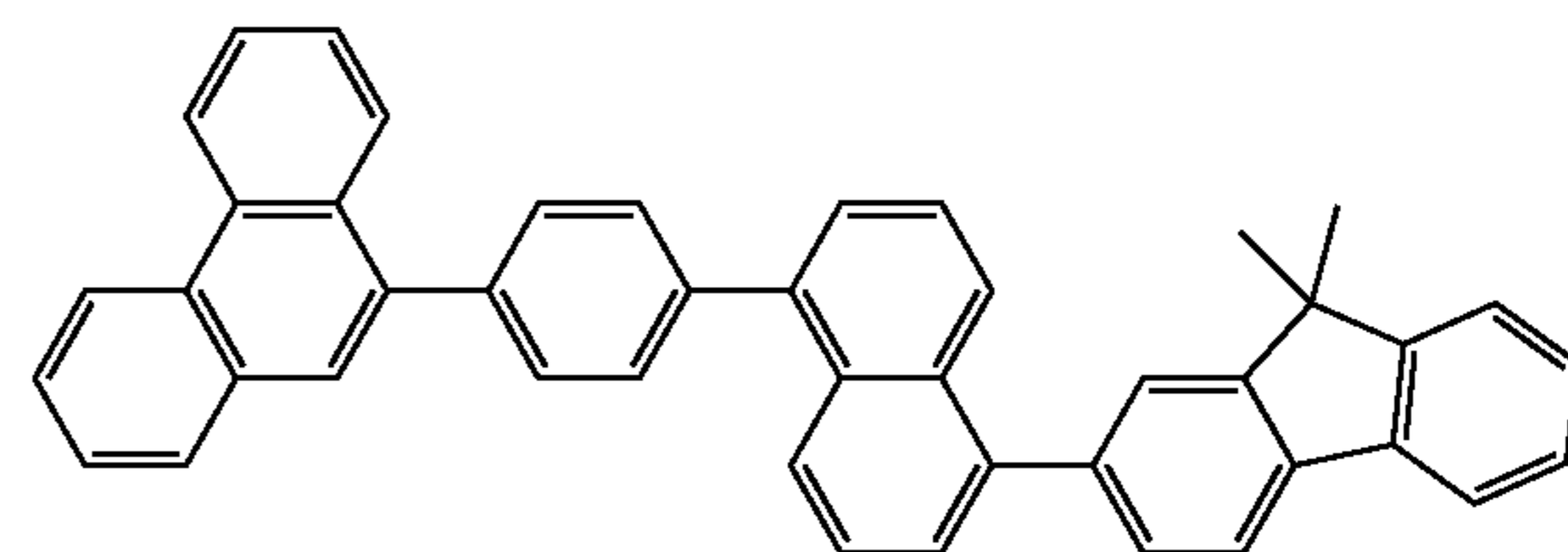
H46



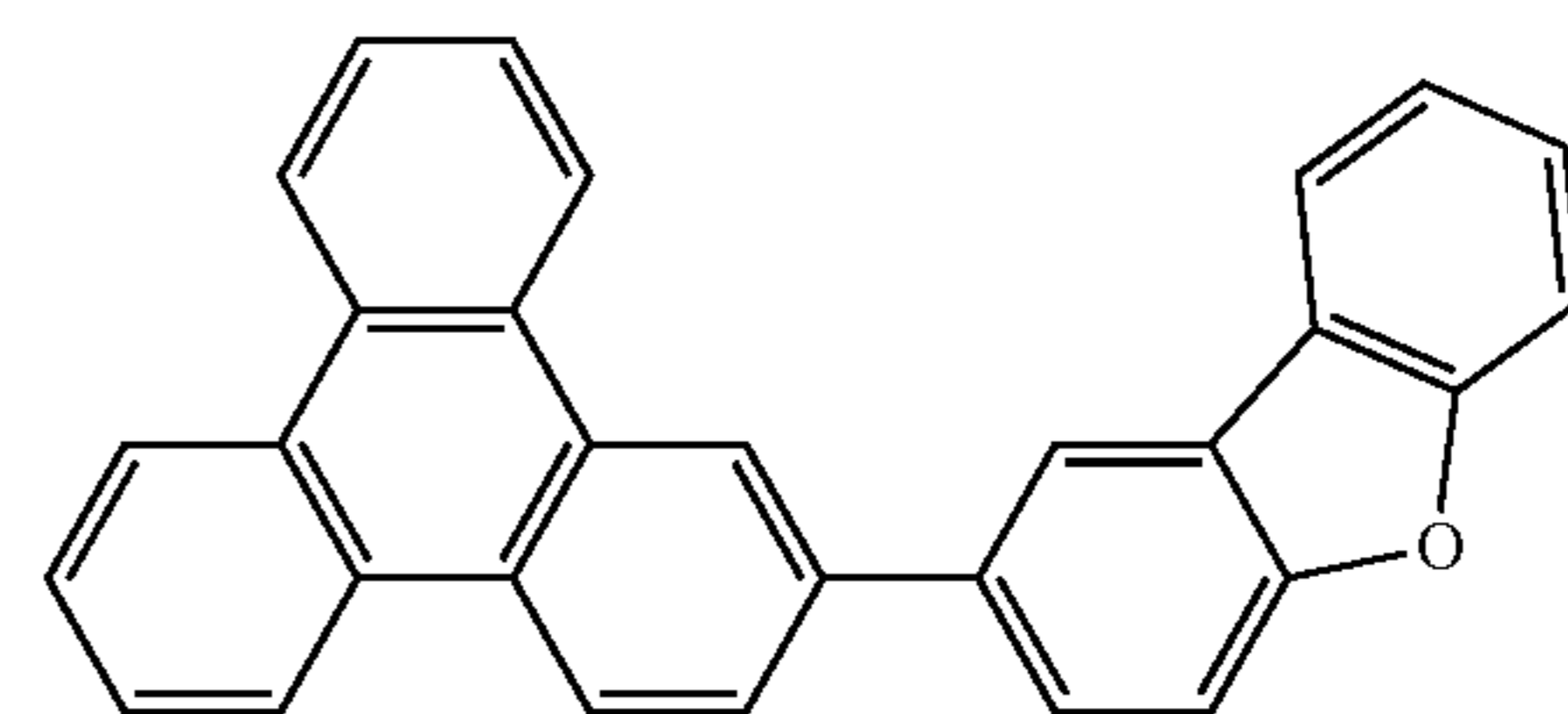
H47



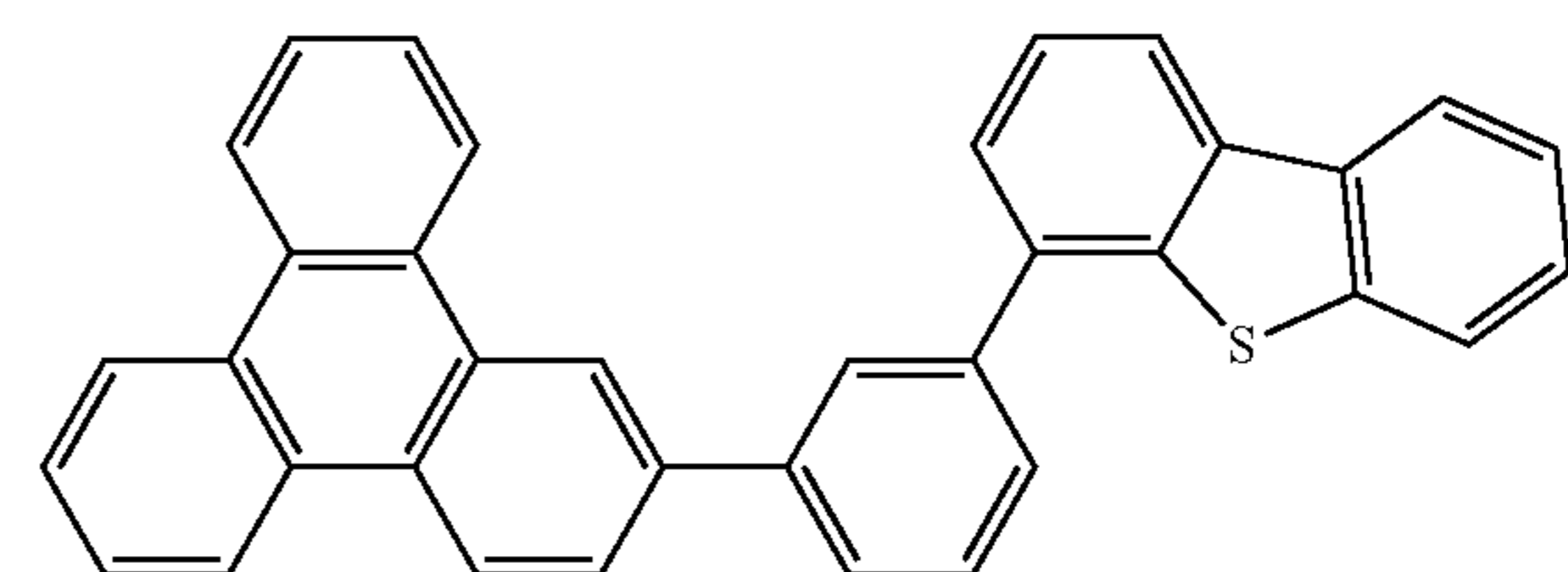
H48



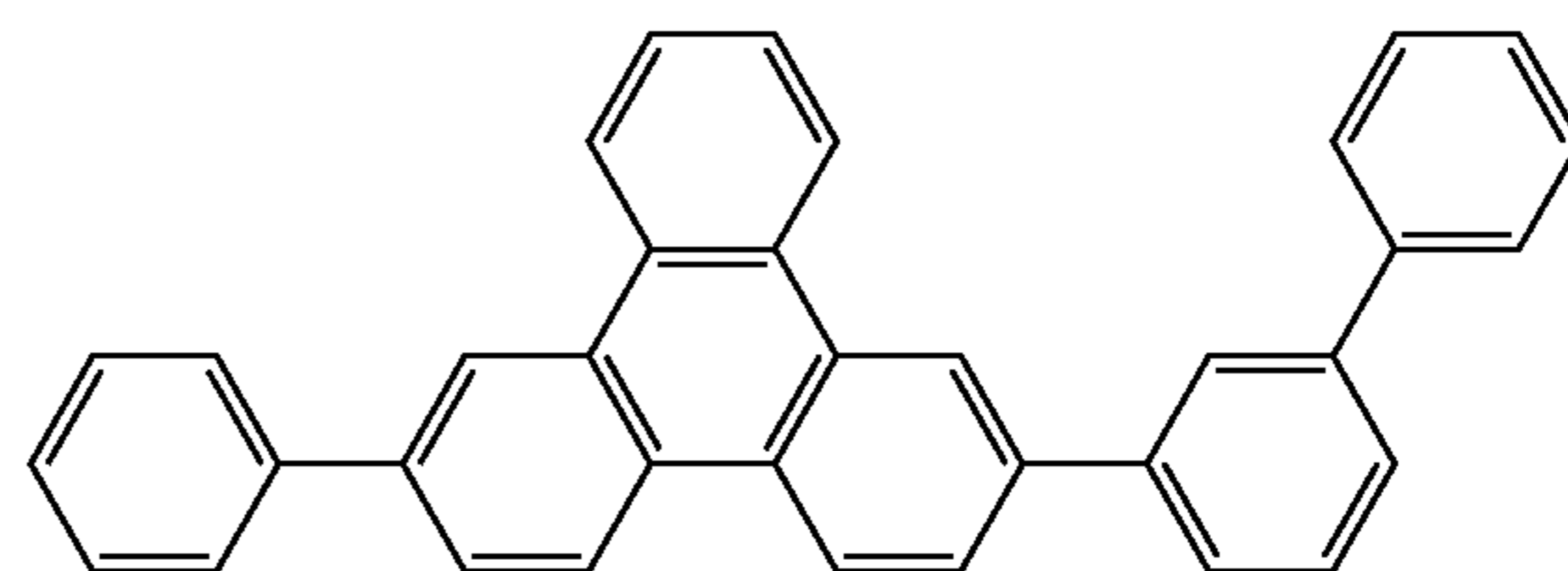
H49



H50

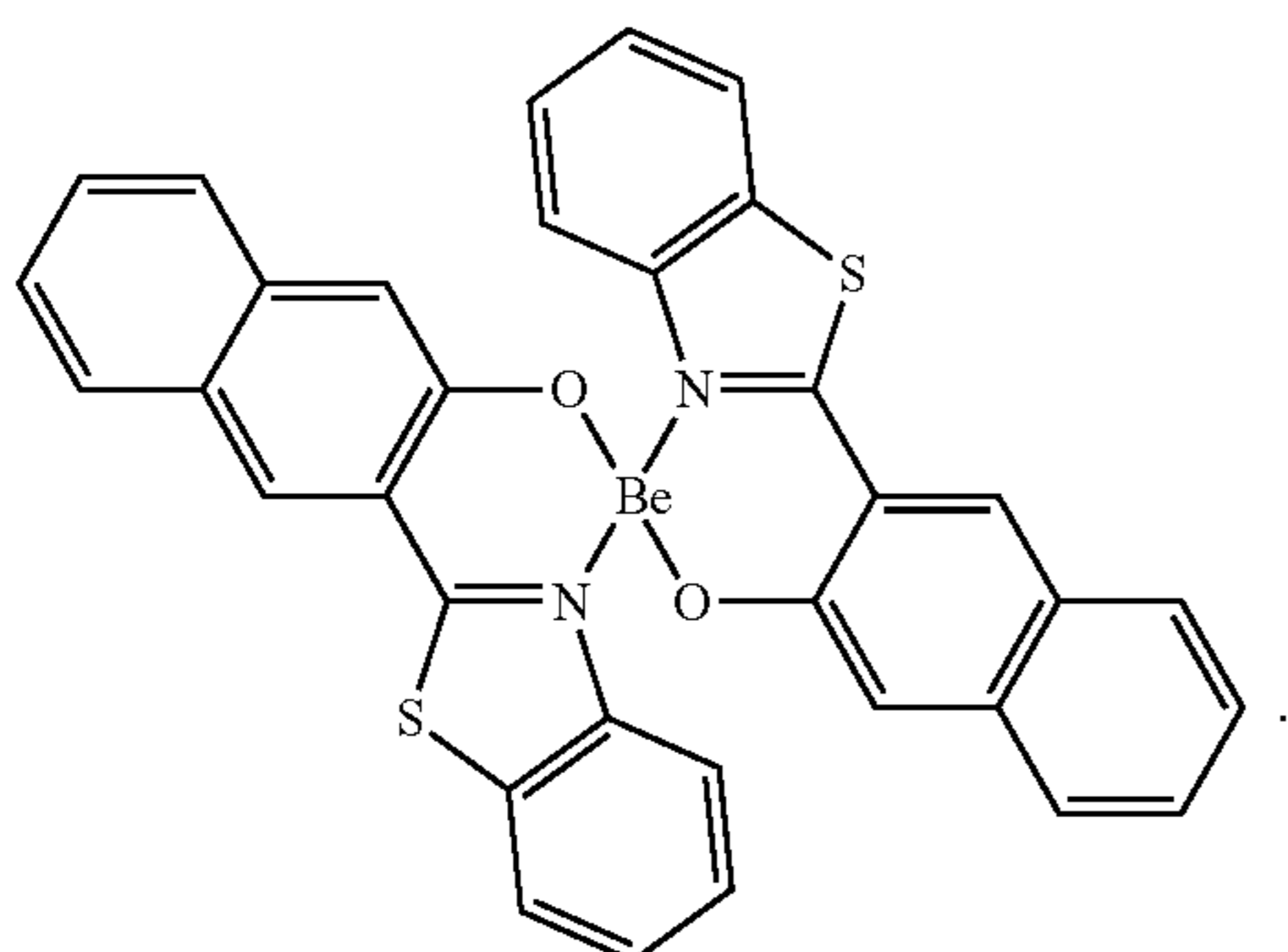
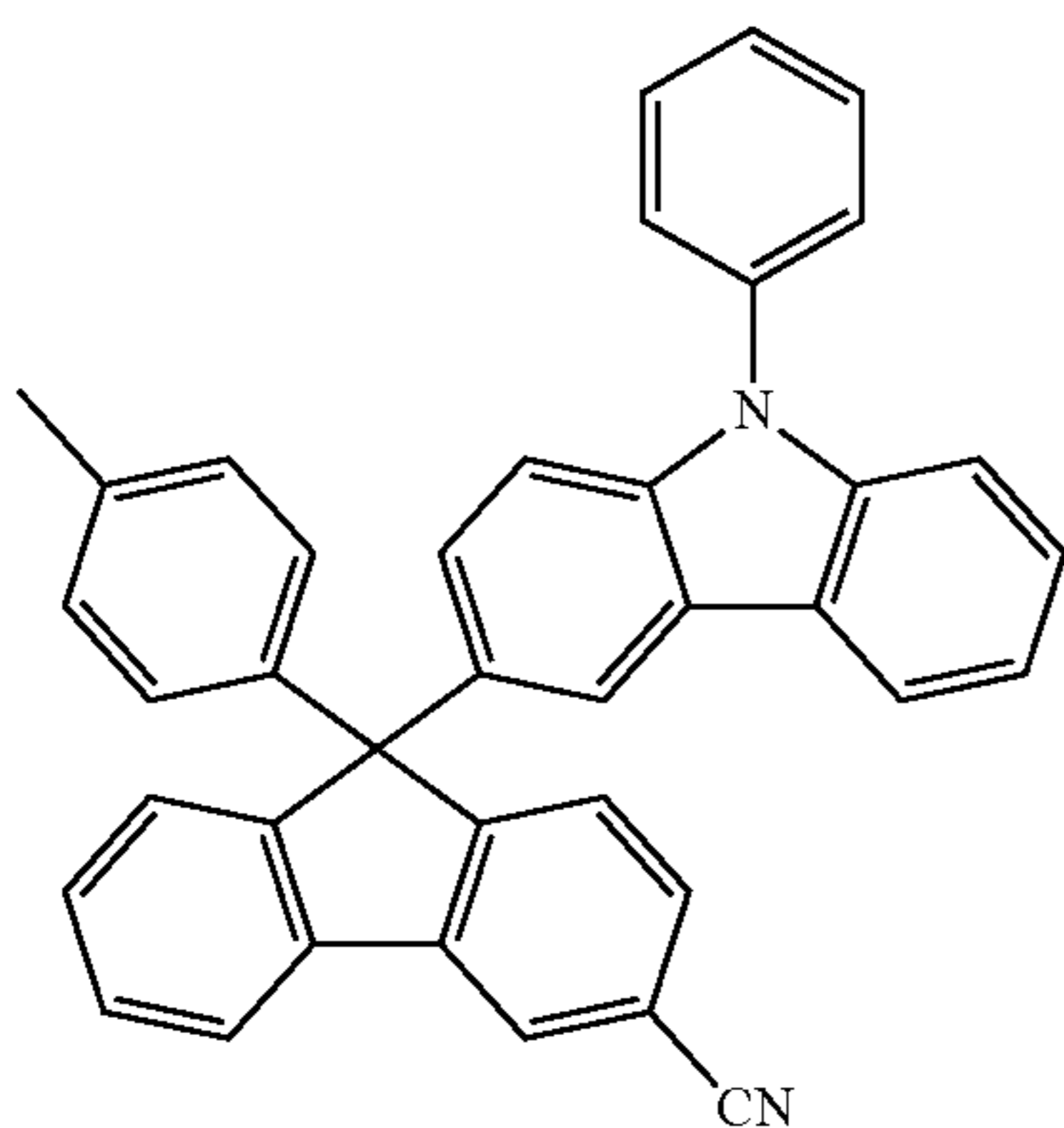
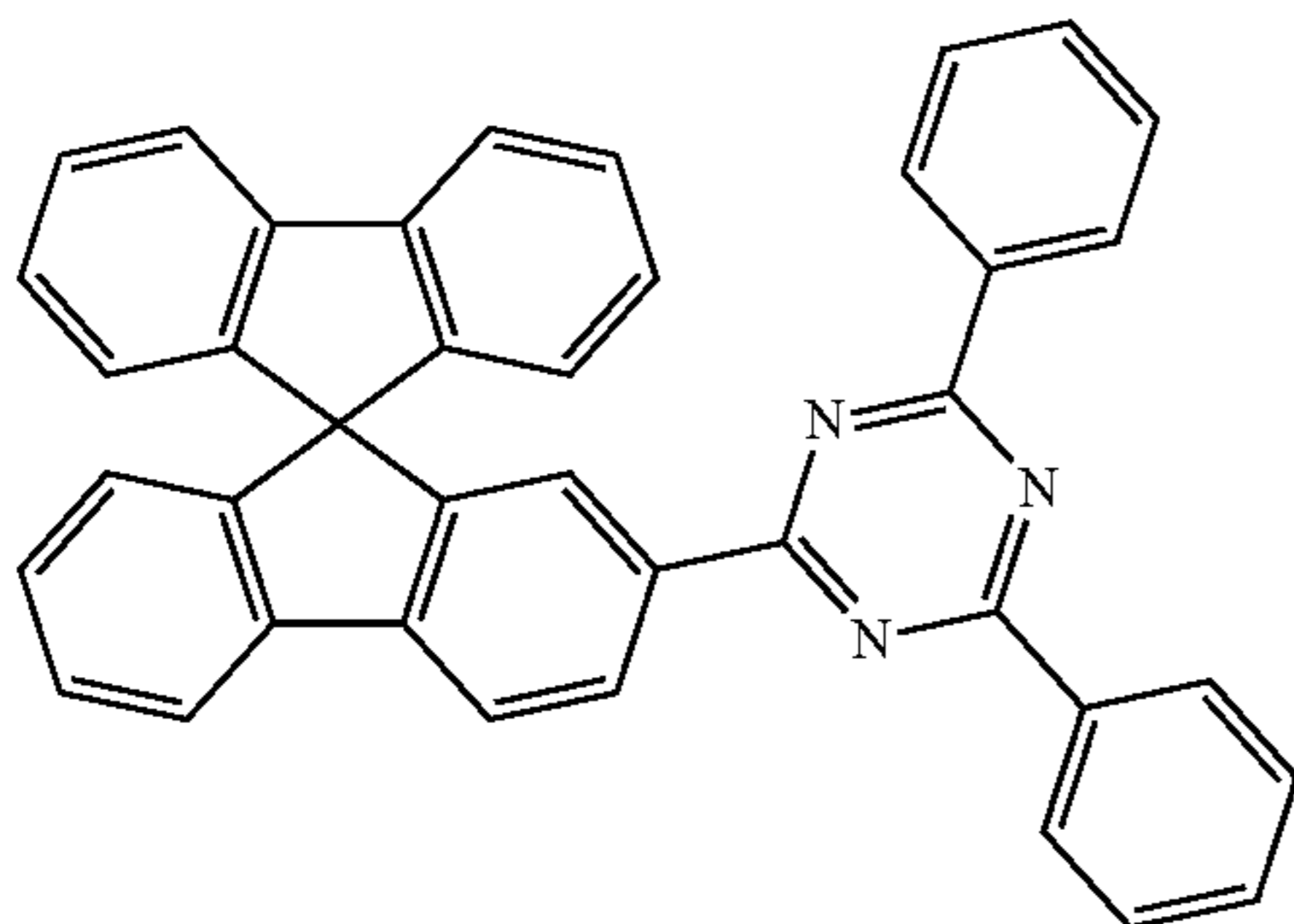
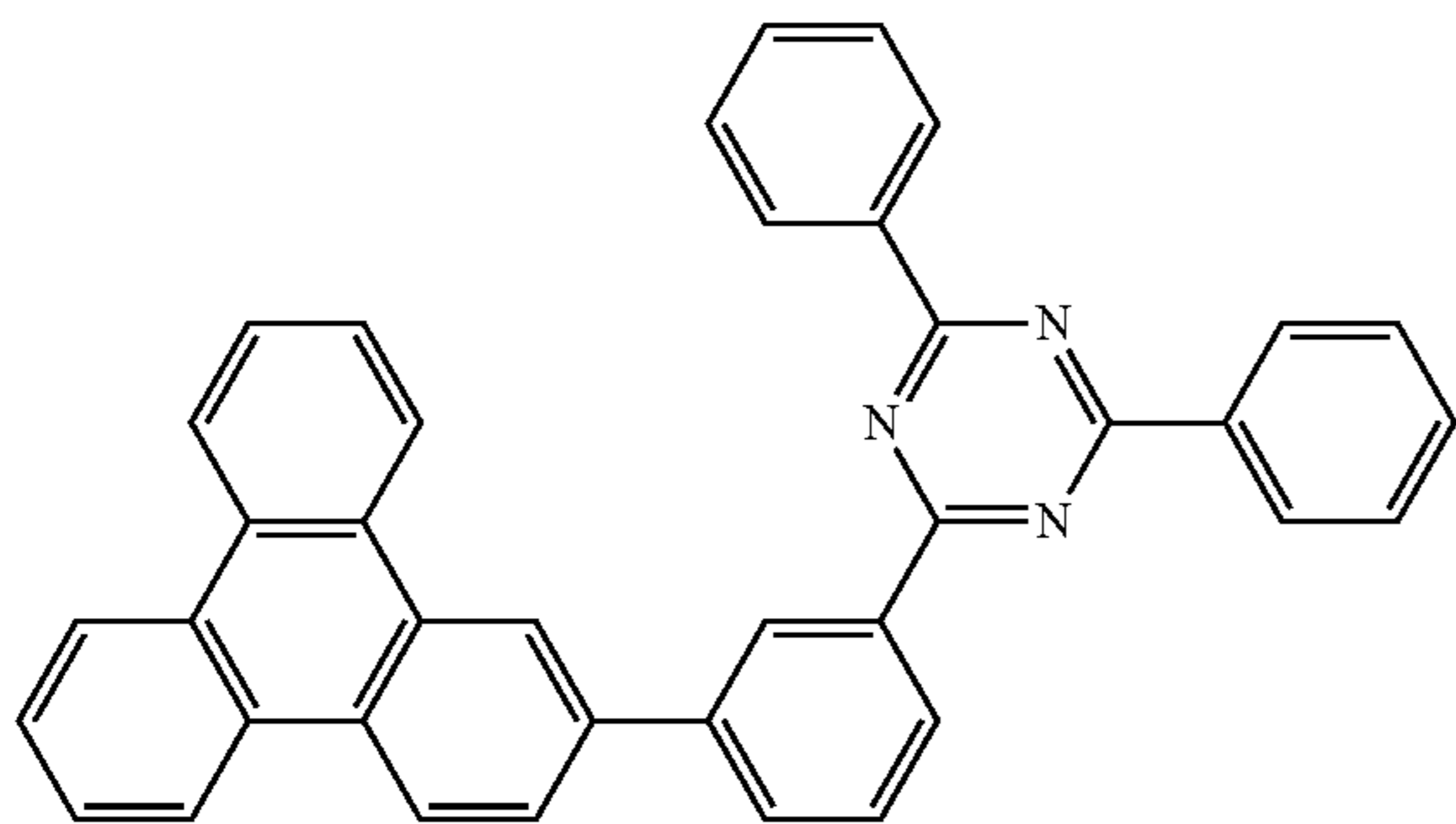


H51



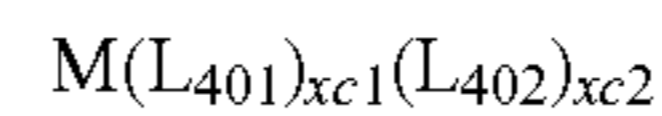
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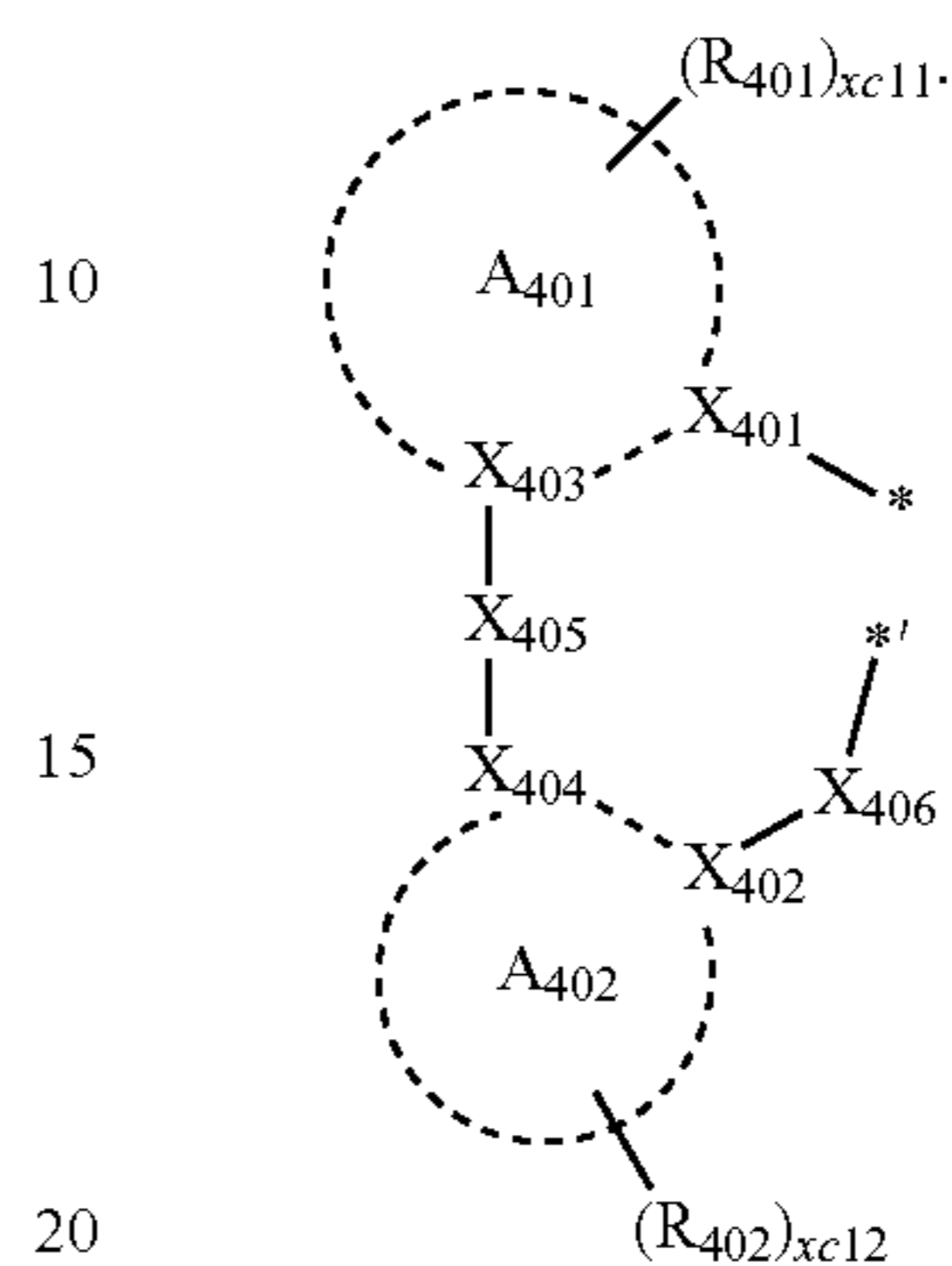
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The phosphorescent dopant may include an organometallic complex represented by Formula 401 below:



Formula 401

Formula 402



In Formulae 401 and 402,

M may be selected from iridium (Ir), platinum (Pt), palladium (Pd), osmium (Os), titanium (Ti), zirconium (Zr), hafnium (Hf), europium (Eu), terbium (Tb), rhodium (Rh), and thulium (Tm),

L_{401} may be selected from ligands represented by Formula 402, and $xc1$ may be 1, 2, or 3, wherein, when $xc1$ is two or more, two or more $L_{401}(s)$ may be identical to or different from each other,

L_{402} may be an organic ligand, and $xc2$ may be an integer from 0 to 4, wherein, when $xc2$ is two or more, two or more $L_{402}(s)$ may be identical to or different from each other,

X_{401} to X_{404} may each independently be nitrogen or carbon,

X_{401} and X_{403} may be linked (e.g., chemically bonded to each other) via a single bond or a double bond, and X_{402} and X_{404} may be linked via (e.g., chemically bonded to each other) a single bond or a double bond,

A_{401} and A_{402} may each independently be selected from a C_5 - C_{60} carbocyclic group or a C_1 - C_{60} heterocyclic group,

X_{405} may be a single bond, $*-O-*$, $*-S-*$, $*-C(=O)-*$, $*-N(Q_{411})-*$, $*-C(Q_{411})(Q_{412})-*$, $*-C(Q_{411})=C(Q_{412})-*$, $*-C(Q_{411})=*$, or $*=C(Q_{411})-*$, wherein Q_{411} and Q_{412} may be hydrogen, deuterium, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, or a naphthyl group,

X_{406} may be a single bond, O, or S,

R_{401} and R_{402} may each independently be selected from hydrogen, deuterium, $-F$, $-Cl$, $-Br$, $-I$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a substituted or unsubstituted C_1 - C_{20} alkyl group, a substituted or unsubstituted C_1 - C_{20} alkoxy group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted C_6 - C_{60} arylthio group, a substituted or unsubstituted C_1 - C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, $-Si(Q_{401})(Q_{402})(Q_{403})$, $-N(Q_{401})(Q_{402})$, $-B(Q_{401})(Q_{402})$, $-C(=O)(Q_{401})$, $-S(=O)_2$

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(Q₄₀₁), and —P(=O)(Q₄₀₁)(Q₄₀₂), and Q₄₀₁ to Q₄₀₃ may each independently be selected from a C₁-C₁₀ alkyl group, a C₁-C₁₀ alkoxy group, a C₆-C₂₀ aryl group, and a C₁-C₂₀ heteroaryl group,

xc11 and xc12 may each independently be an integer from 0 to 10, and

* and *' in Formula 402 each indicate a binding site to M in Formula 401.

In one embodiment, A₄₀₁ and A₄₀₂ in Formula 402 may each independently be selected from a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, an indene group, a pyrrole group, a thiophene group, a furan group, an imidazole group, a pyrazole group, a thiazole group, an isothiazole group, an oxazole group, an isoxazole group, a pyridine group, a pyrazine group, a pyrimidine group, a pyridazine group, a quinoline group, an isoquinoline group, a benzoquinoline group, a quinoxaline group, a quinazoline group, a carbazole group, a benzimidazole group, a benzofuran group, a benzothiophene group, an isobenzothiophene group, a benzoxazole group, an isobenzoxazole group, a triazole group, a tetrazole group, an oxadiazole group, a triazine group, a dibenzofuran group, and a dibenzothiophene group.

In one or more embodiments, in Formula 402, i) X₄₀₁ may be nitrogen, and X₄₀₂ may be carbon, or ii) X₄₀₁ and X₄₀₂ may each be nitrogen at the same time.

In one or more embodiments, R₄₀₁ and R₄₀₂ in Formula 402 may each independently be selected from:

hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group, and a C₁-C₂₀ alkoxy group;

a C₁-C₂₀ alkyl group, and a C₁-C₂₀ alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a phenyl group, a naphthyl group, a cyclopentyl group, a cyclohexyl group, an adamantanyl group, a norbornanyl group, and a norbornenyl group;

a cyclopentyl group, a cyclohexyl group, an adamantanyl group, a norbornanyl group, a norbornenyl group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group;

a cyclopentyl group, a cyclohexyl group, an adamantanyl group, a norbornanyl group, a norbornenyl group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a cyclopentyl group, a cyclohexyl group, an adamantanyl group, a norbornanyl group, a norbornenyl group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group;

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—Si(Q₄₀₁)(Q₄₀₂)(Q₄₀₃), —N(Q₄₀₁)(Q₄₀₂), —B(Q₄₀₁)(Q₄₀₂), —C(=O)(Q₄₀₁), S(=O)₂(Q₄₀₁), and —P(=O)(Q₄₀₁)(Q₄₀₂); and

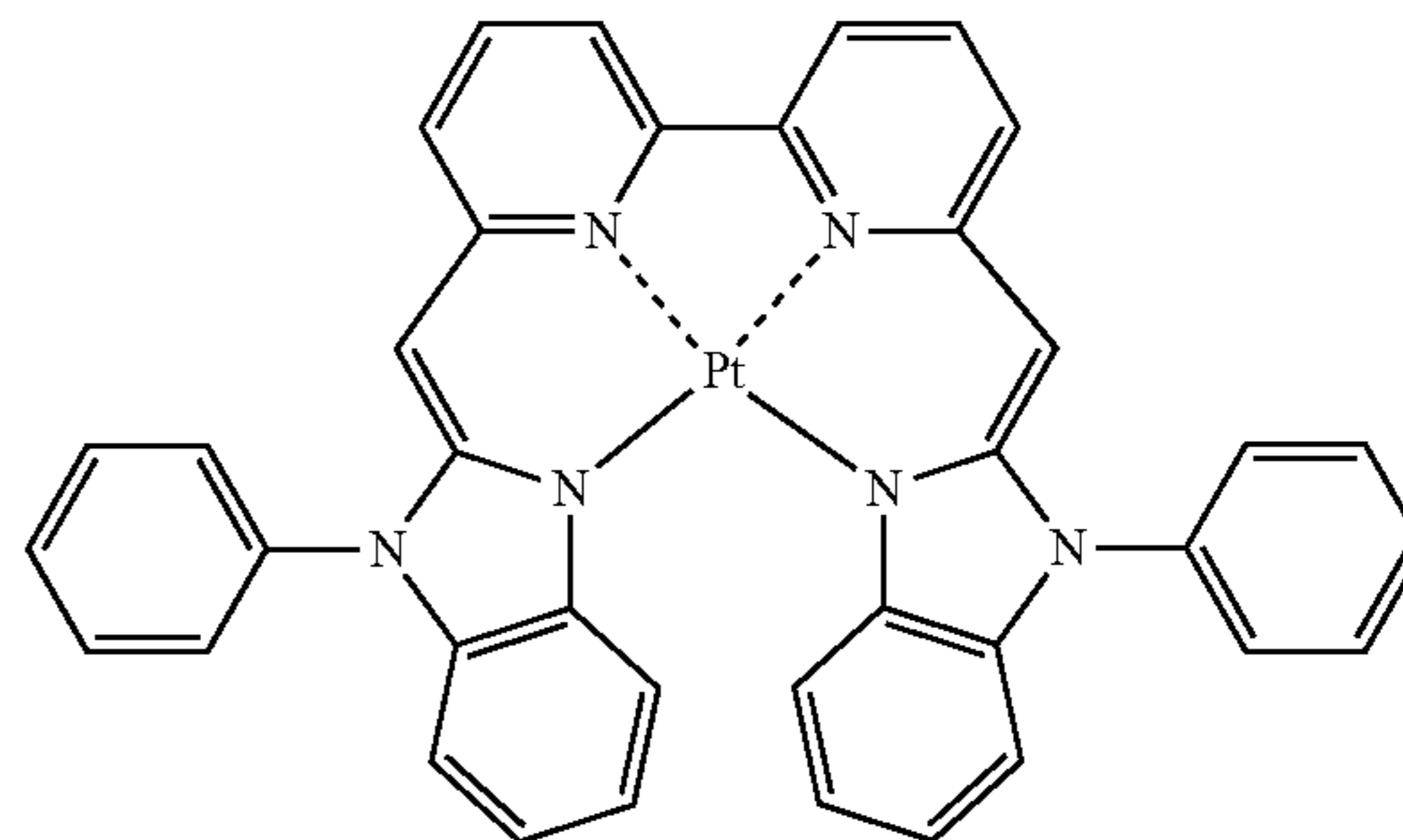
Q₄₀₁ to Q₄₀₃ may each independently be selected from a C₁-C₁₀ alkyl group, a C₁-C₁₀ alkoxy group, a phenyl group, a biphenyl group, and a naphthyl group, but embodiments of the present disclosure are not limited thereto.

In one or more embodiments, when xc1 in Formula 401 is two or more, two A₄₀₁(s) in two or more L₄₀₁(s) may optionally be linked (e.g., chemically bonded to each other) via X₄₀₇, which is a linking group, or two A₄₀₂(S) in two or more L₄₀₁(s) may optionally be linked (e.g., chemically bonded to each other) via X₄₀₈, which is a linking group (see Compounds PD1 to PD4 and PD7). X₄₀₇ and X₄₀₈ may each independently be a single bond, *—O—*, *—S—*, *—C(=O)—*, *—N(Q₄₁₃)—*, *—C(Q₄₁₃)(Q₄₁₄)—*, or *—C(Q₄₁₃)=C(Q₄₁₄)—* (wherein Q₄₁₃ and Q₄₁₄ may each independently be hydrogen, deuterium, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, or a naphthyl group), but embodiments of the present disclosure are not limited thereto.

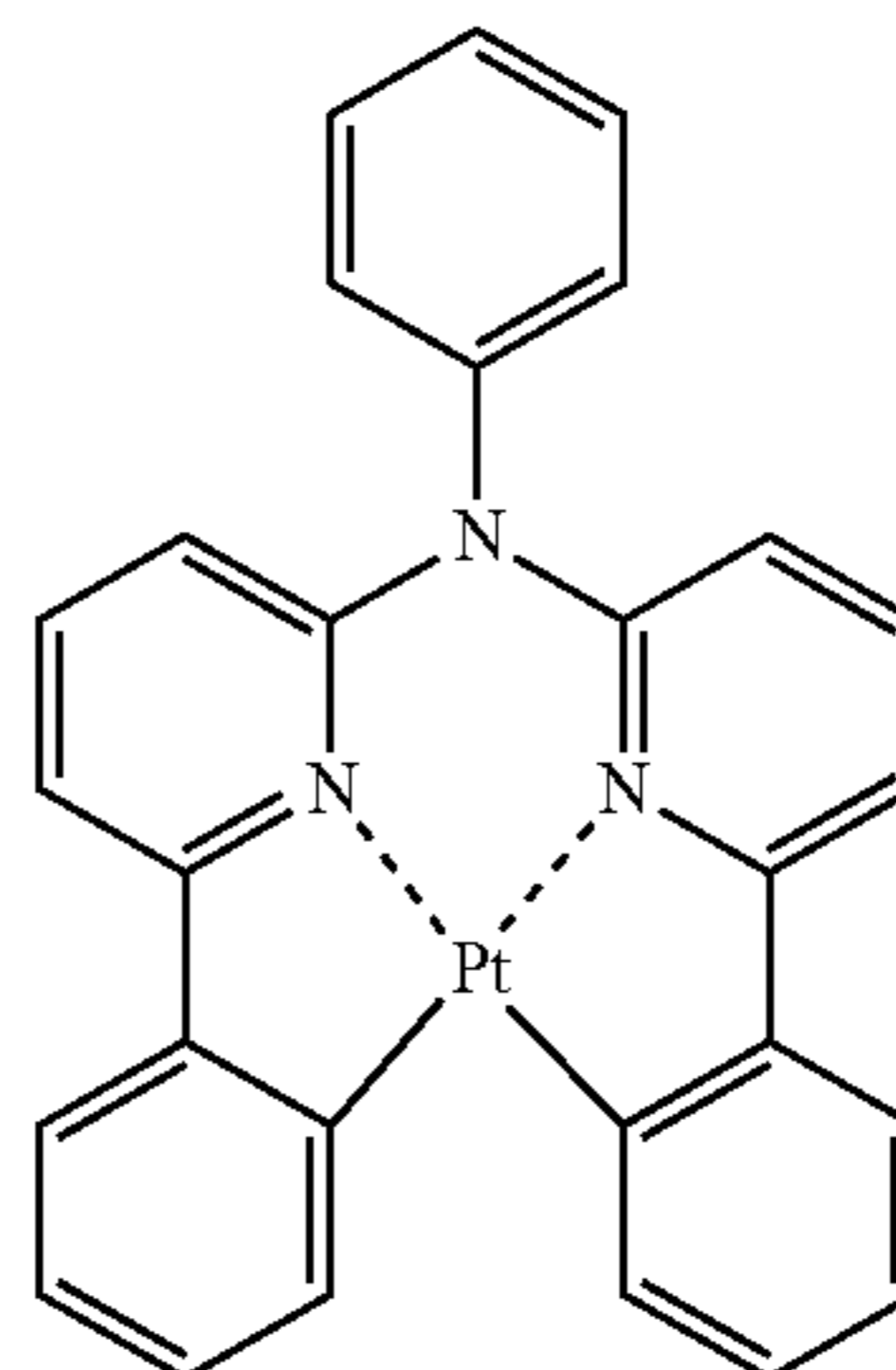
L₄₀₂ in Formula 401 may be a monovalent, divalent, or trivalent organic ligand. For example, L₄₀₂ may be selected from halogen, diketone (for example, acetylacetonate), carboxylic acid (for example, picolinate), —C(=O), isonitrile, —CN, and phosphorus (for example, phosphine, or phosphite), but embodiments of the present disclosure are not limited thereto.

In one or more embodiments, the phosphorescent dopant may be selected from, for example, Compounds PD1 to PD25, but embodiments of the present disclosure are not limited thereto:

PD1

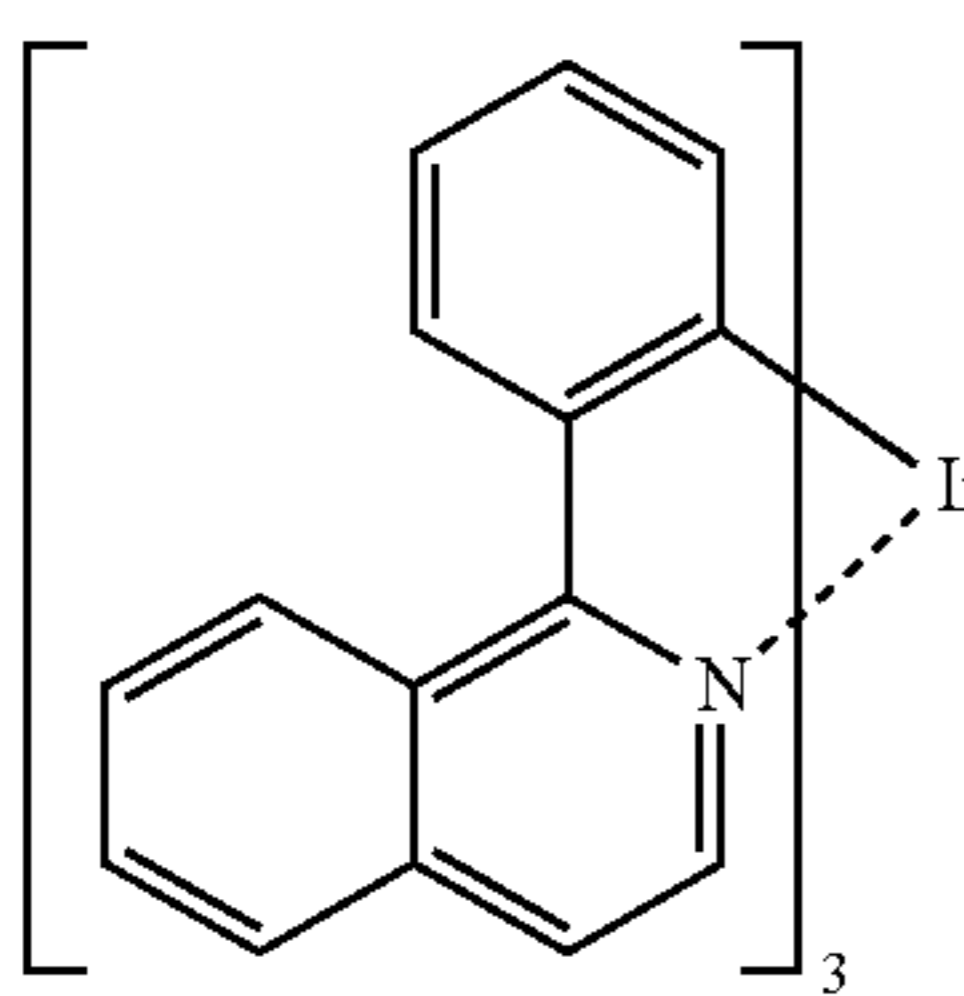
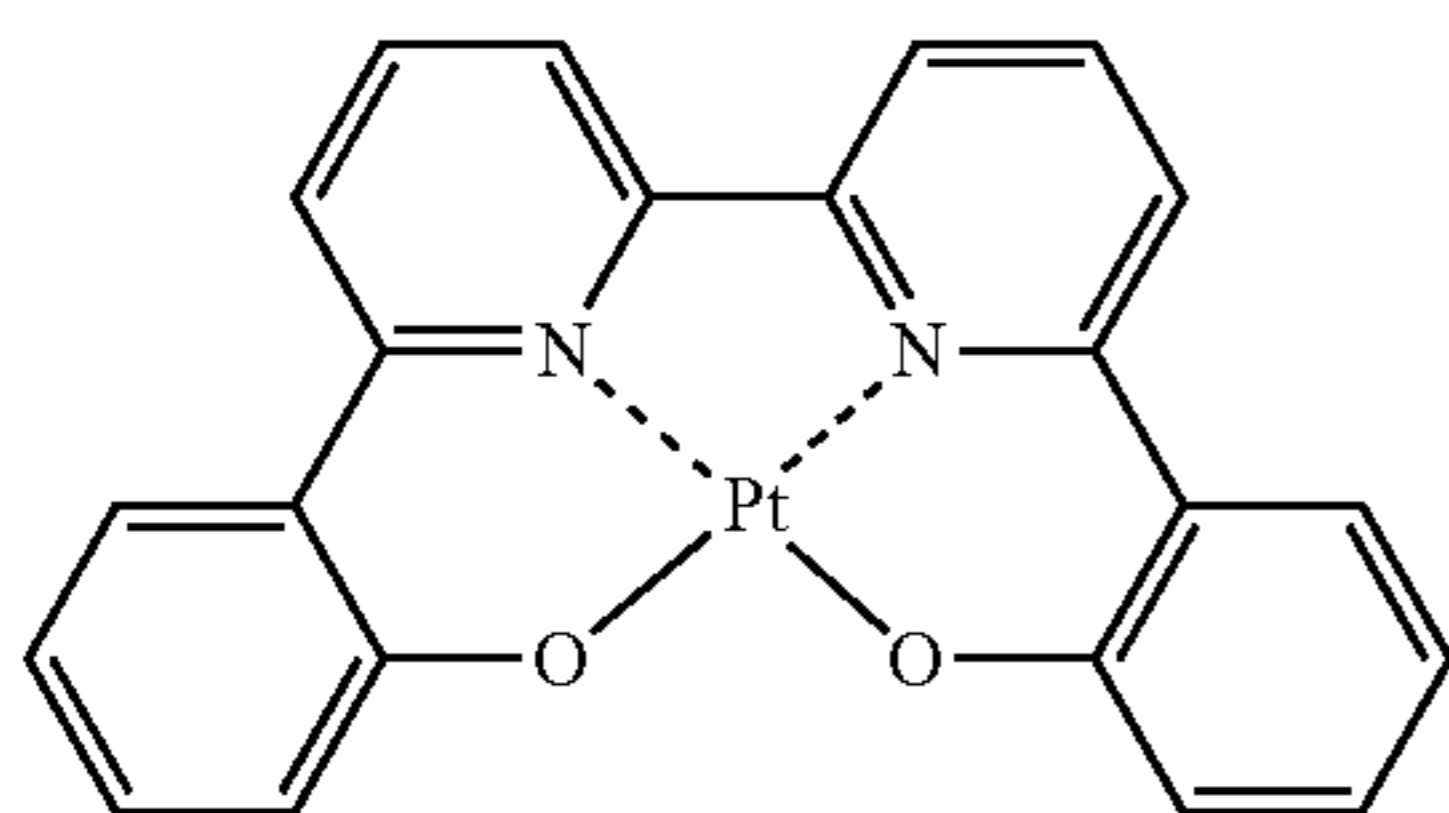
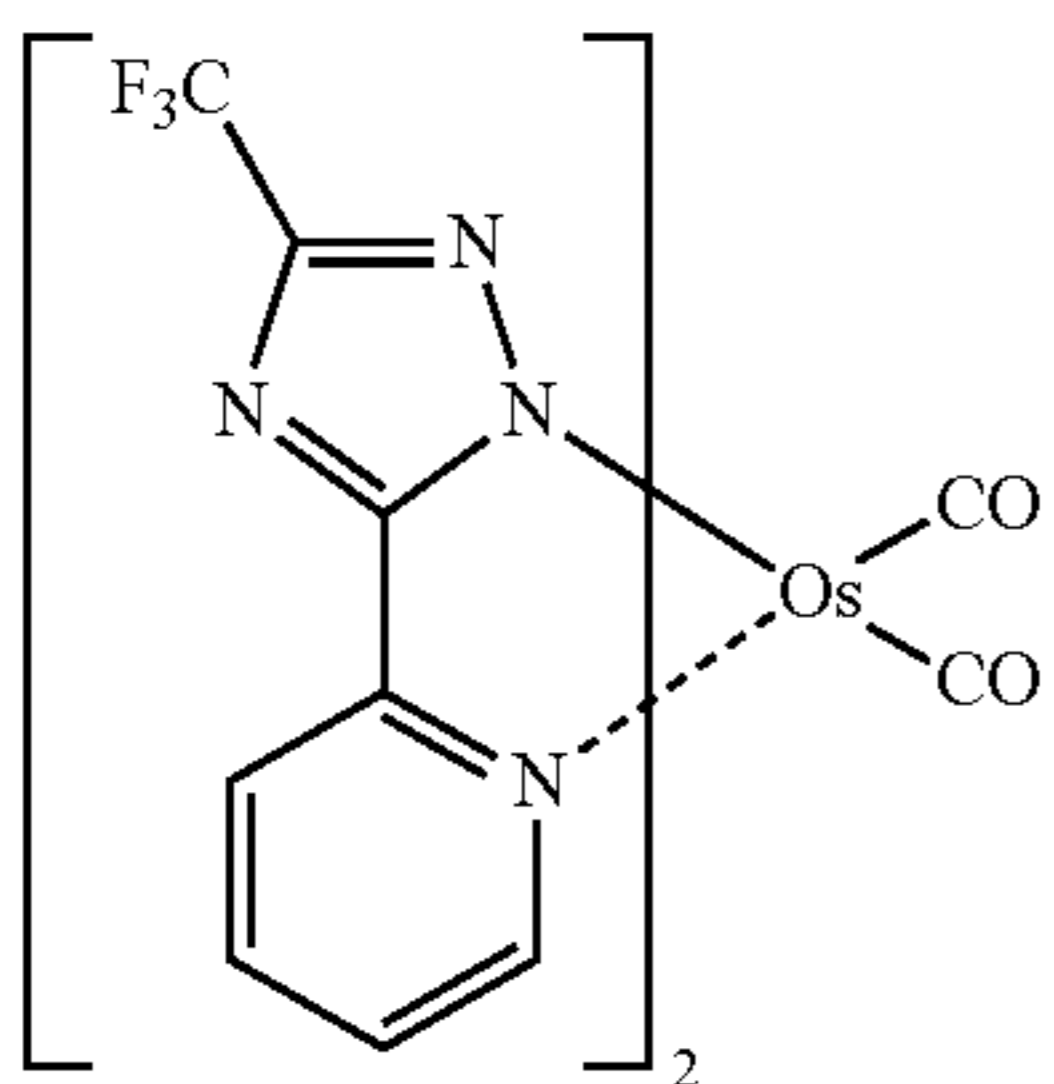
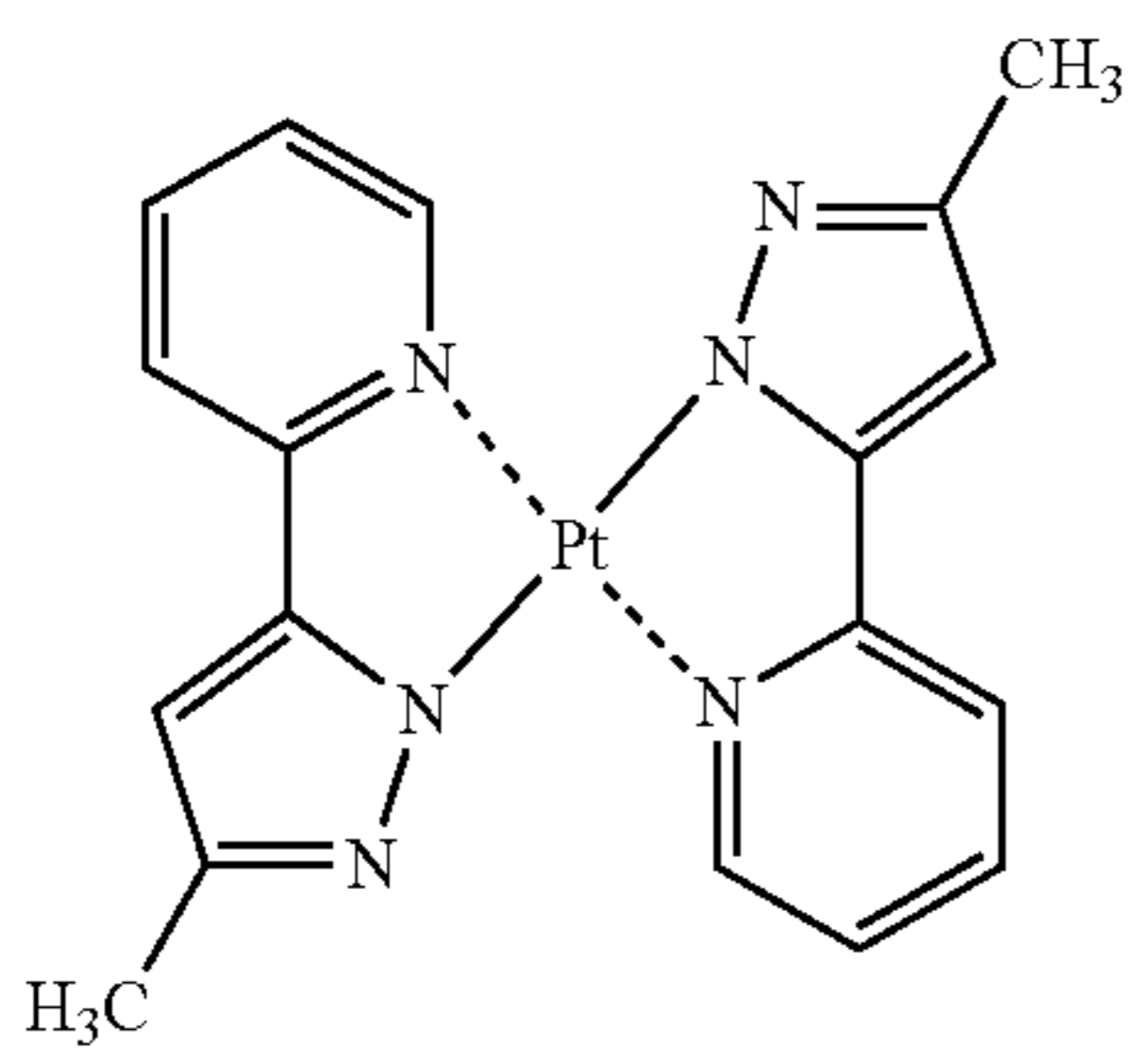
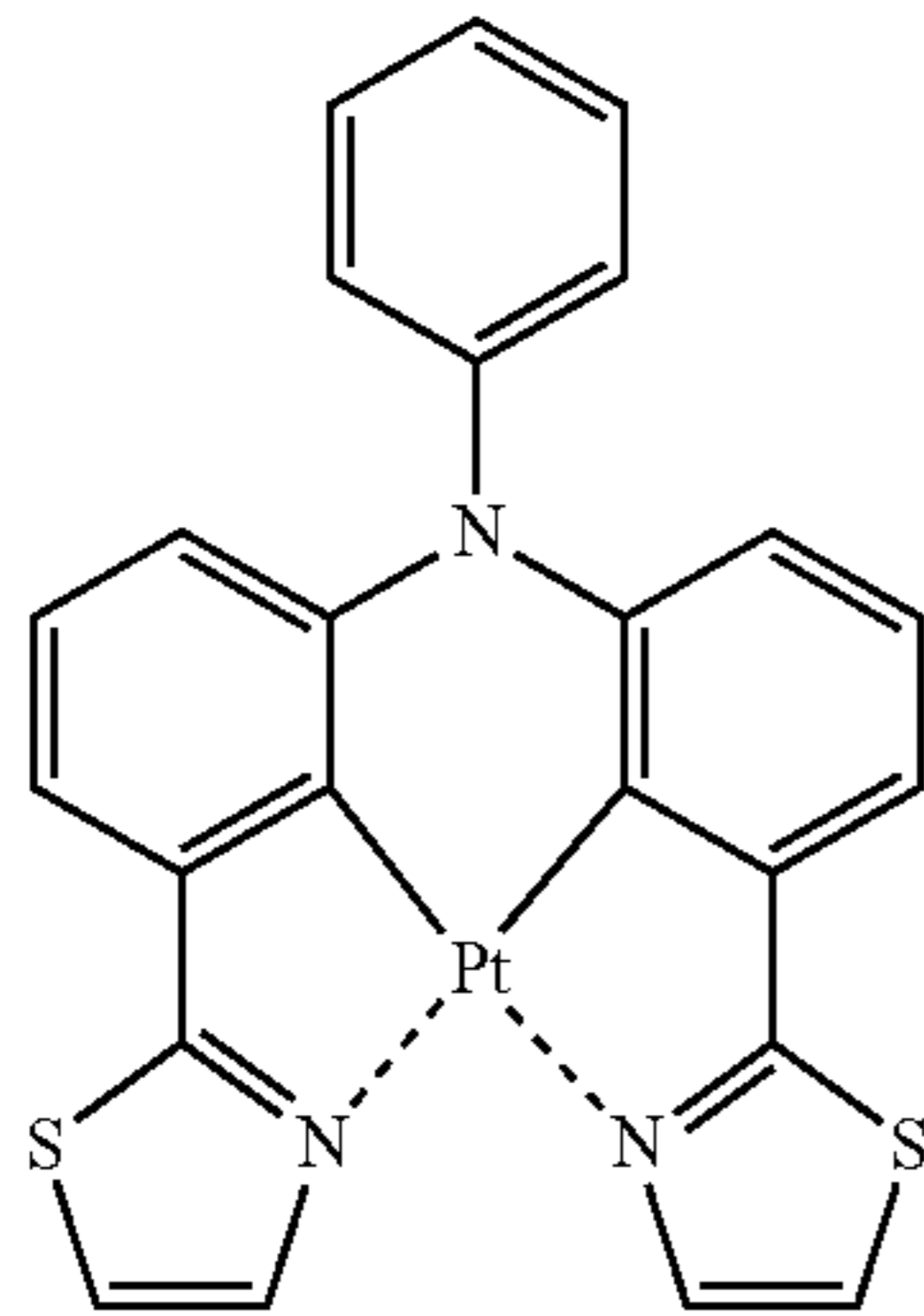
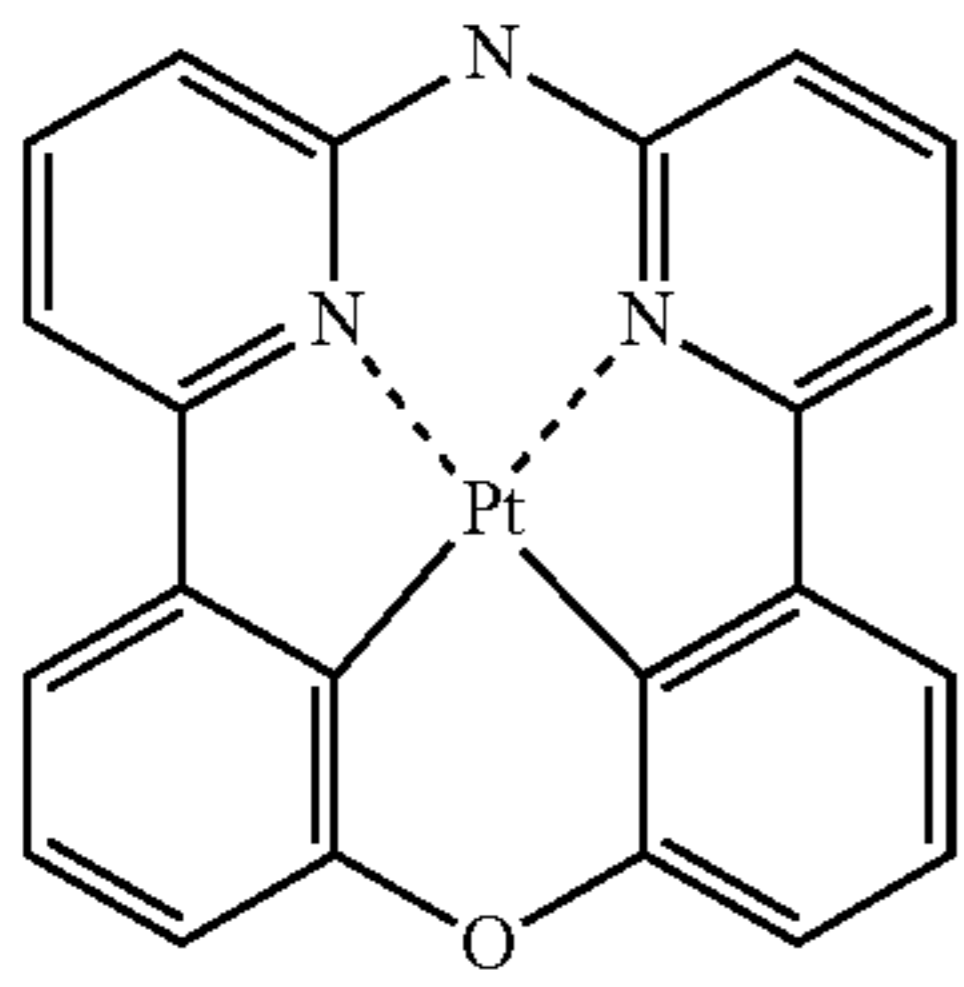


PD2



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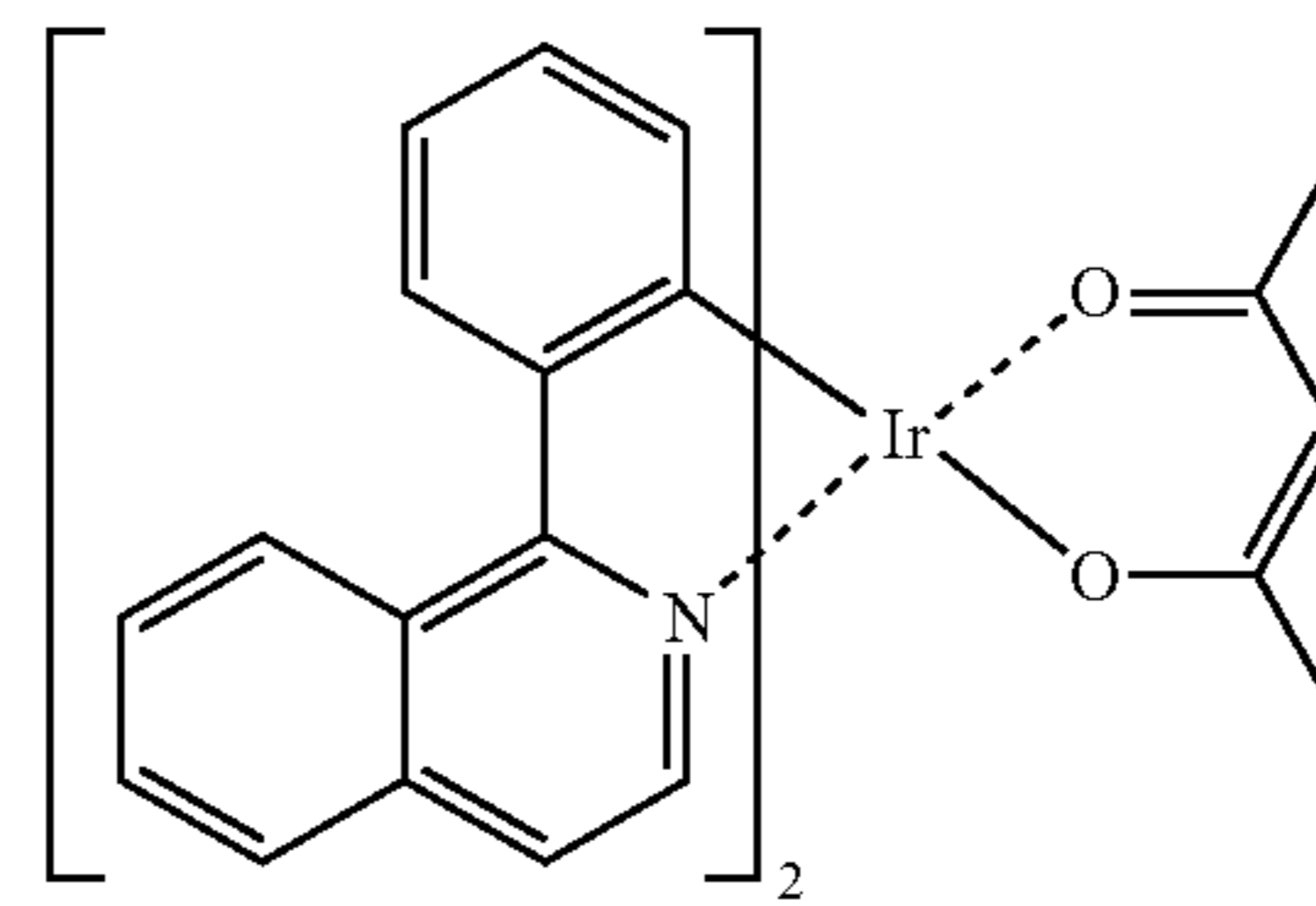


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PD3

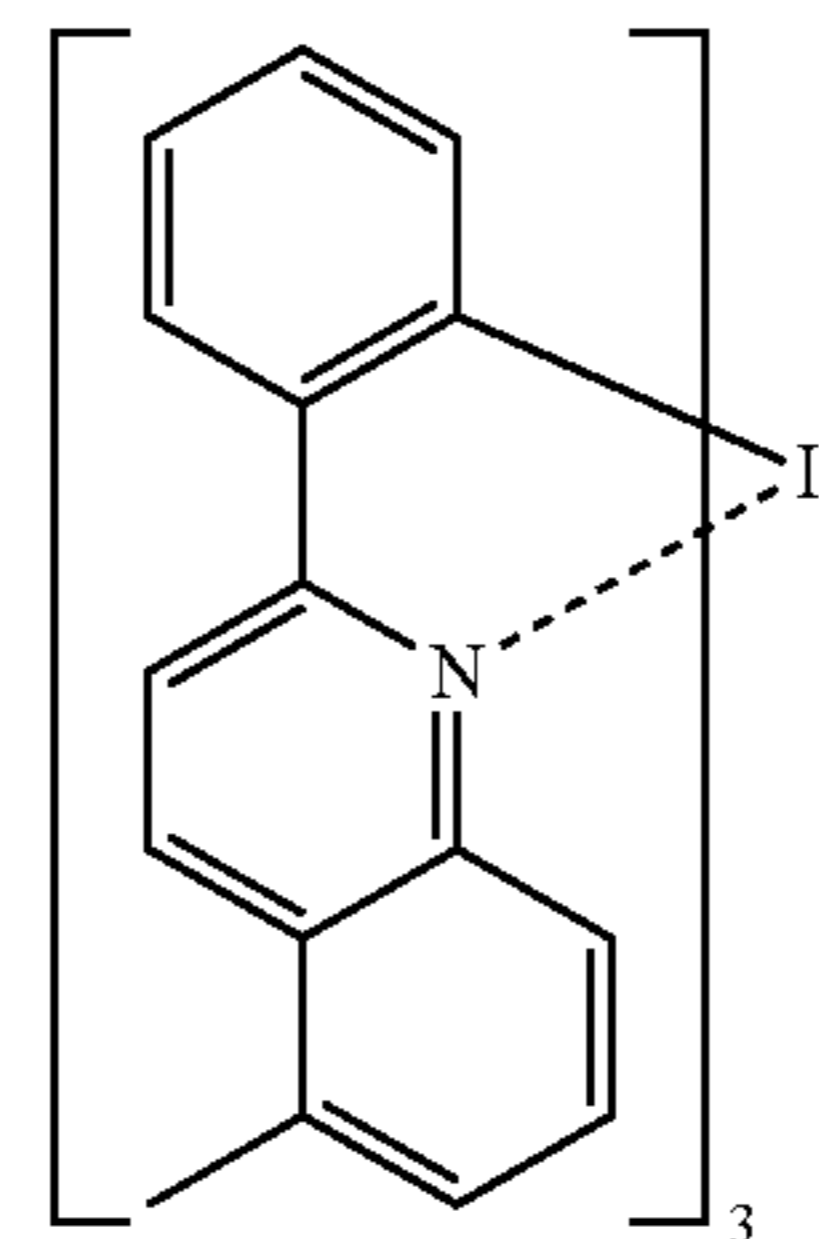
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PD9

PD4

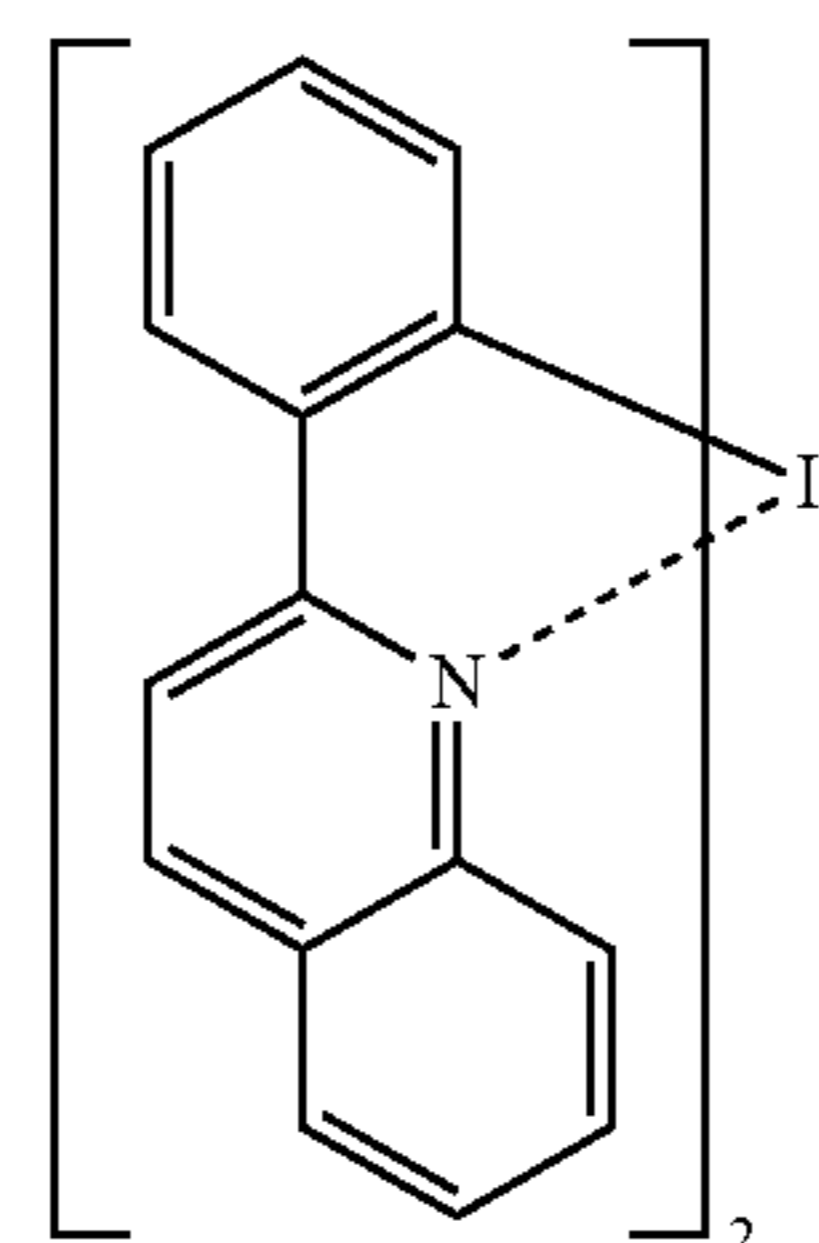
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PD10

PD5

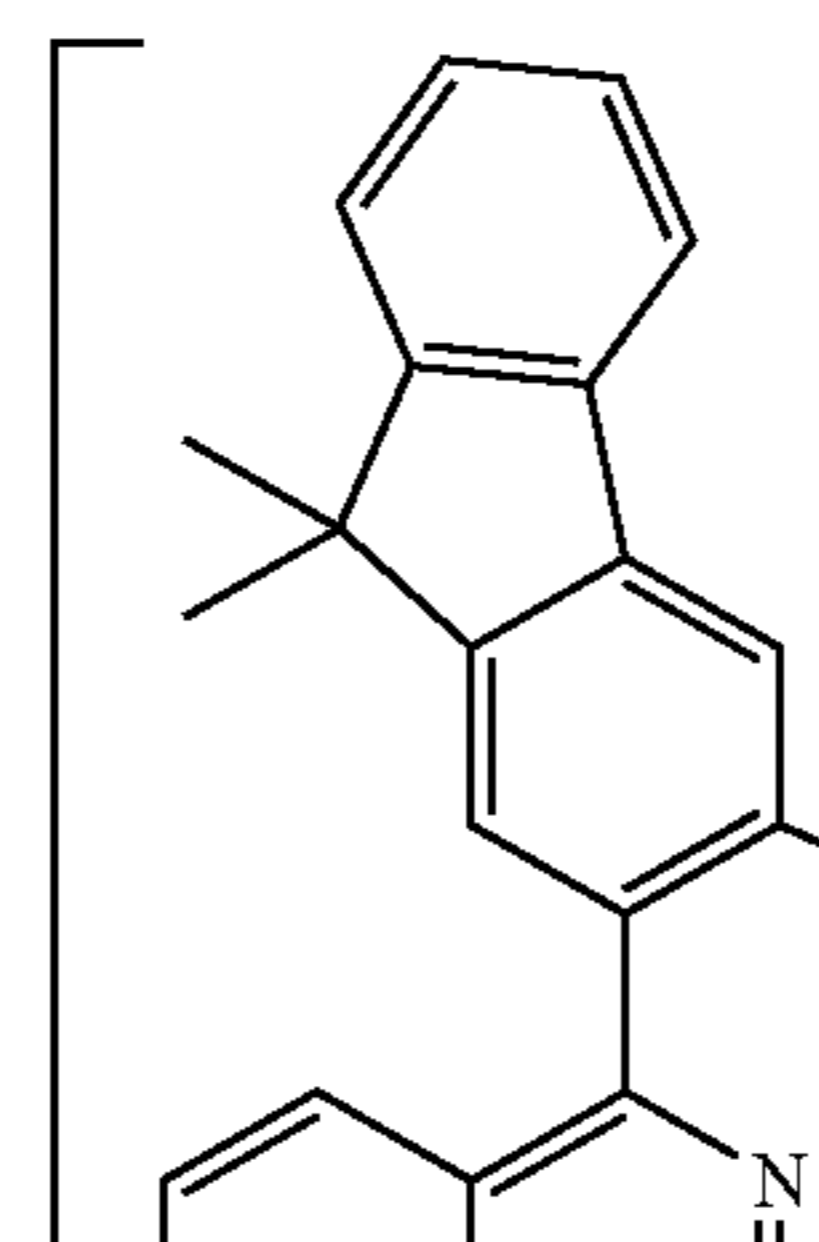
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PD11

PD6

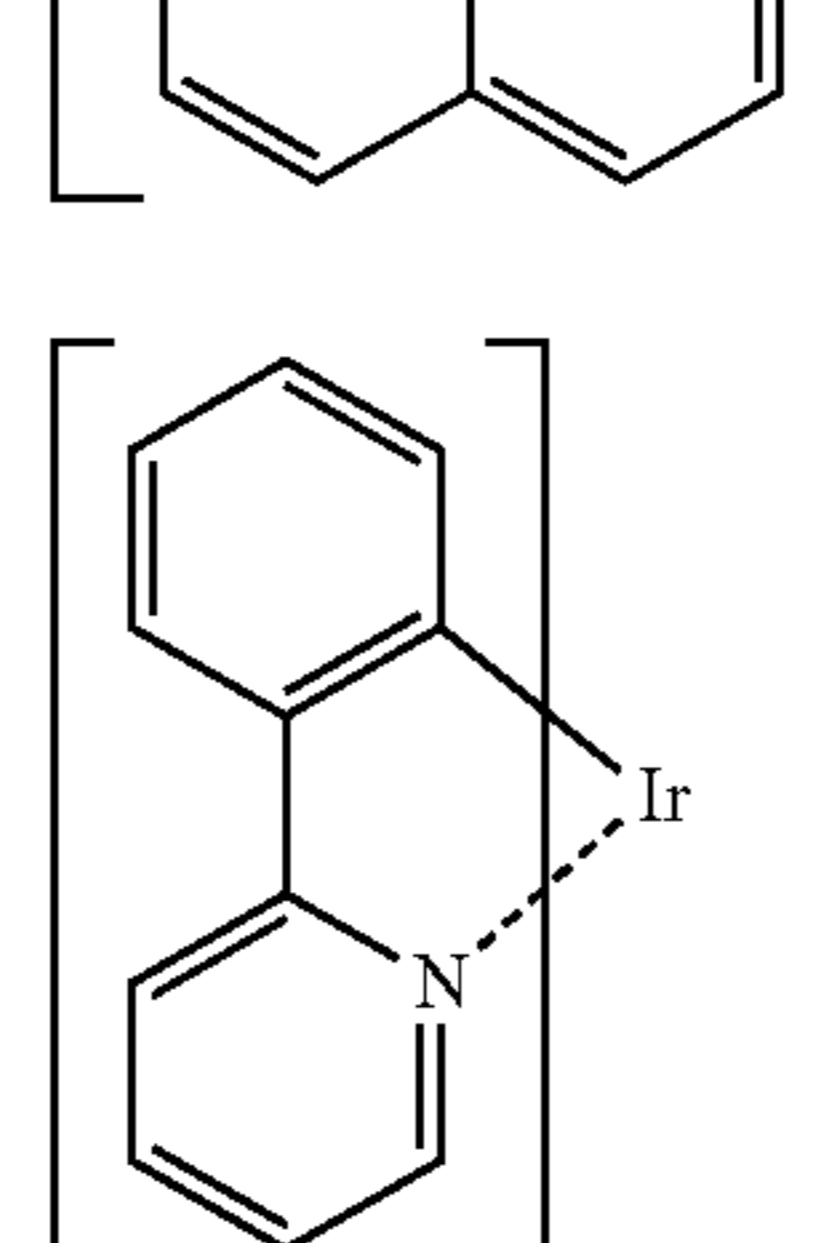
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PD12

PD7

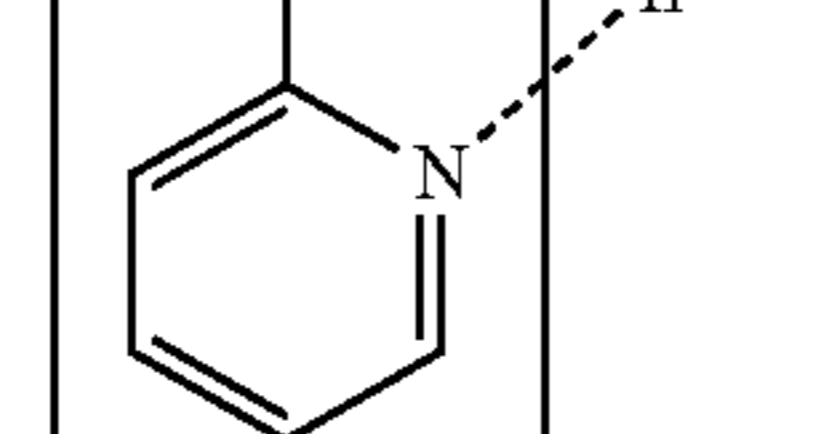
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PD13

PD8

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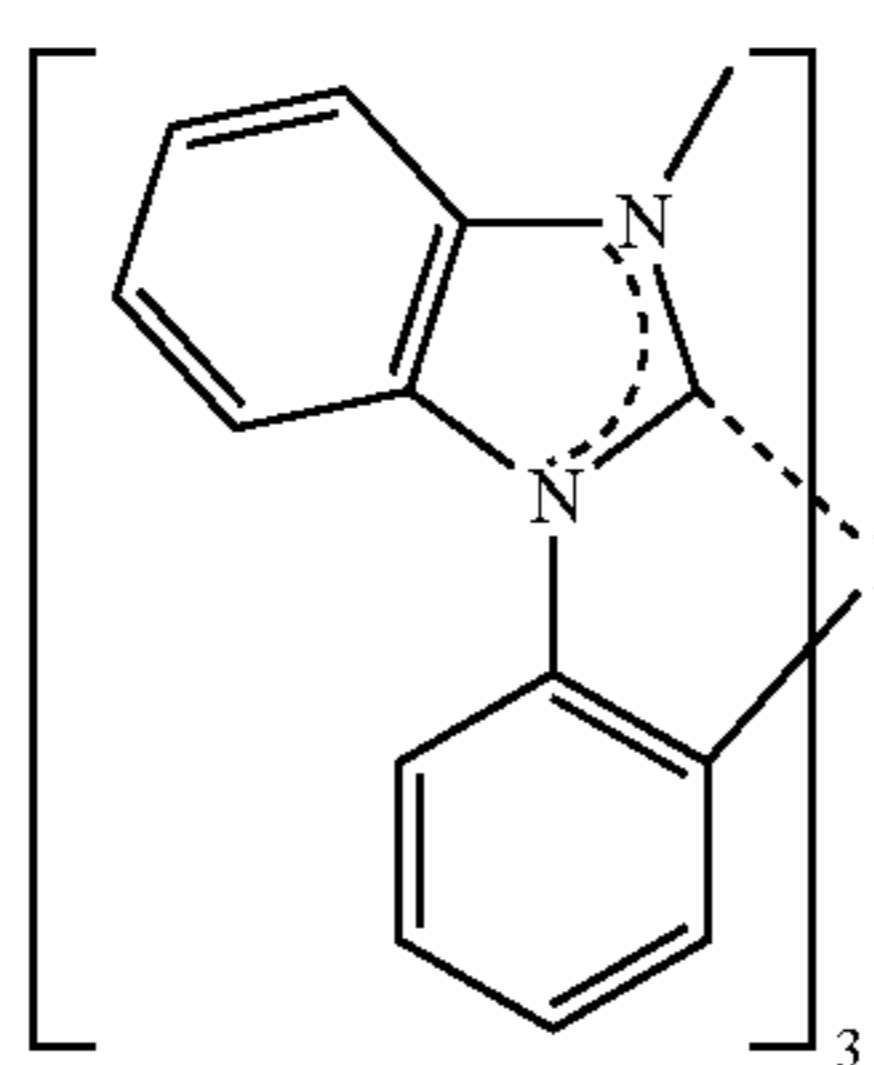
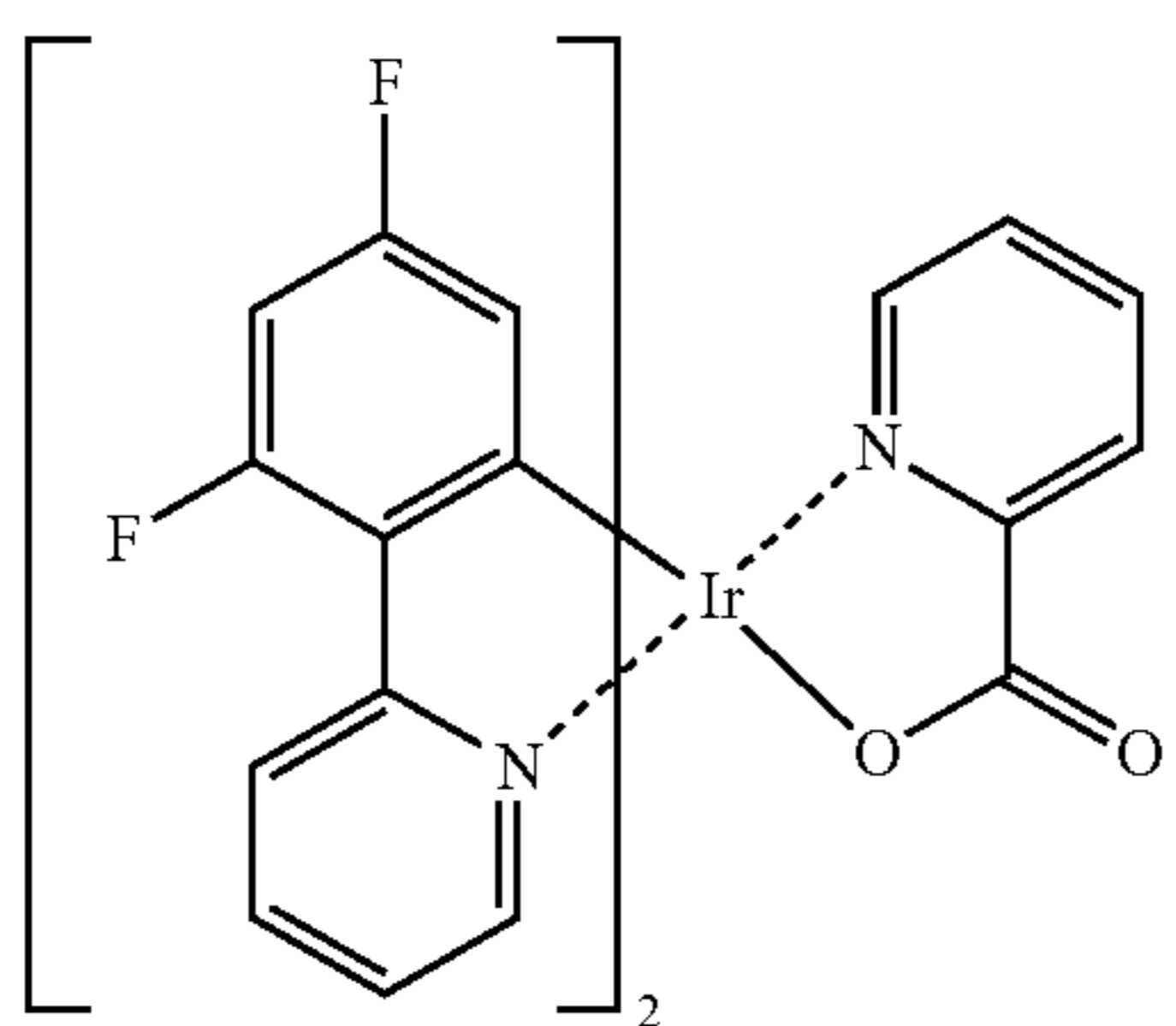
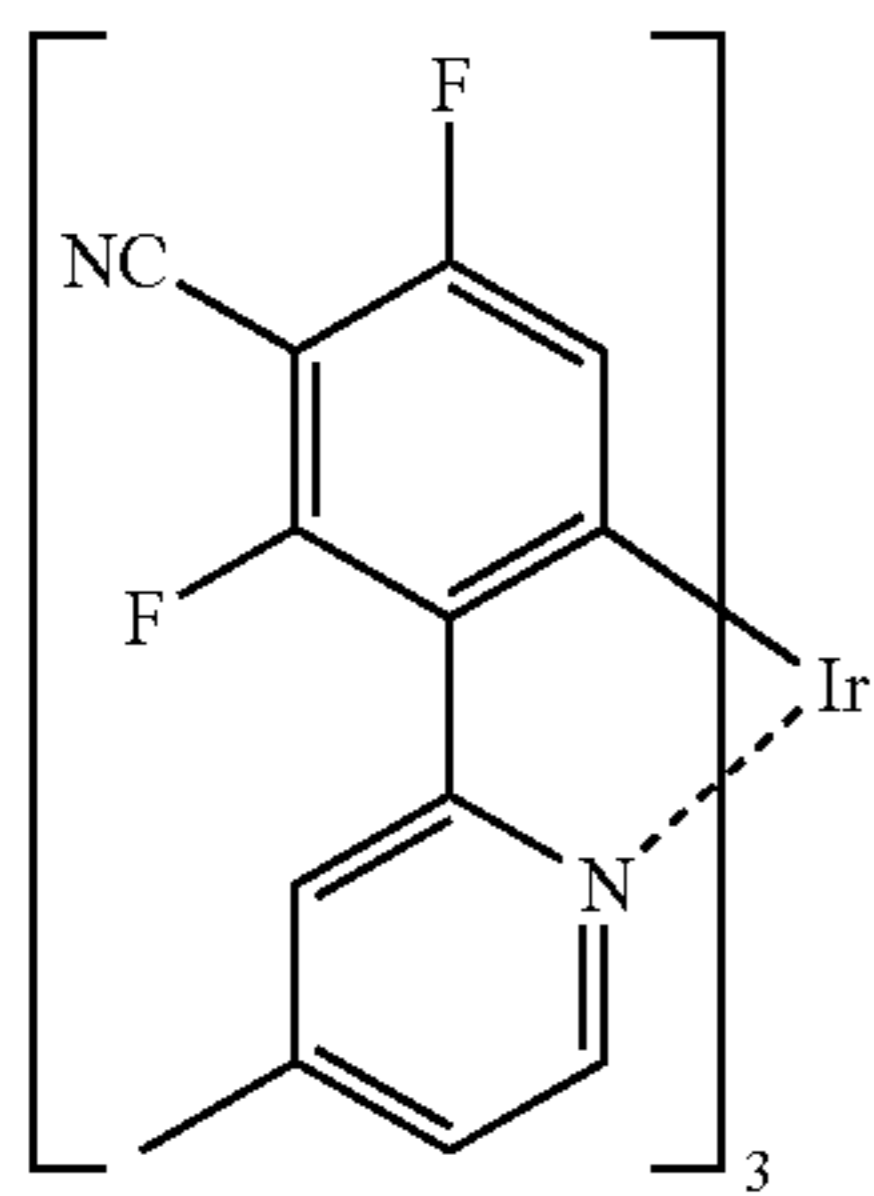
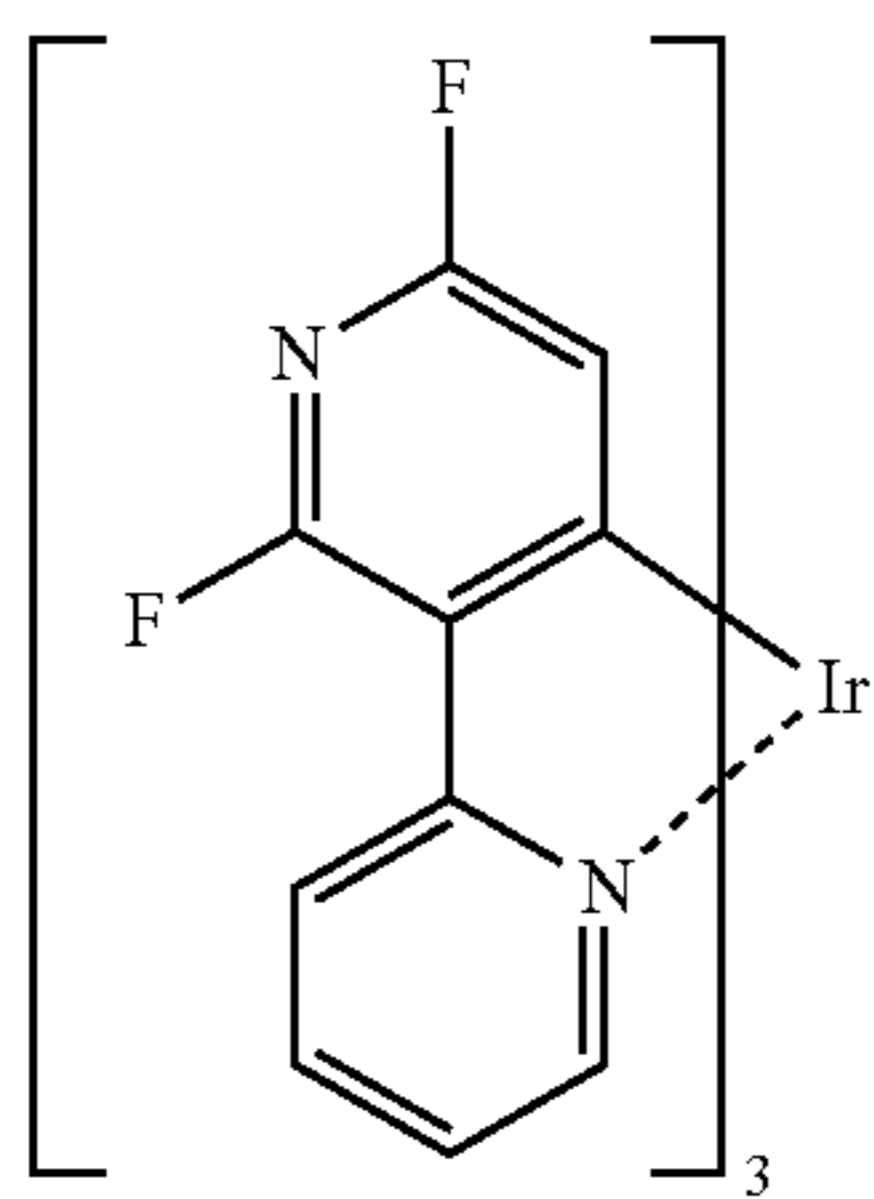
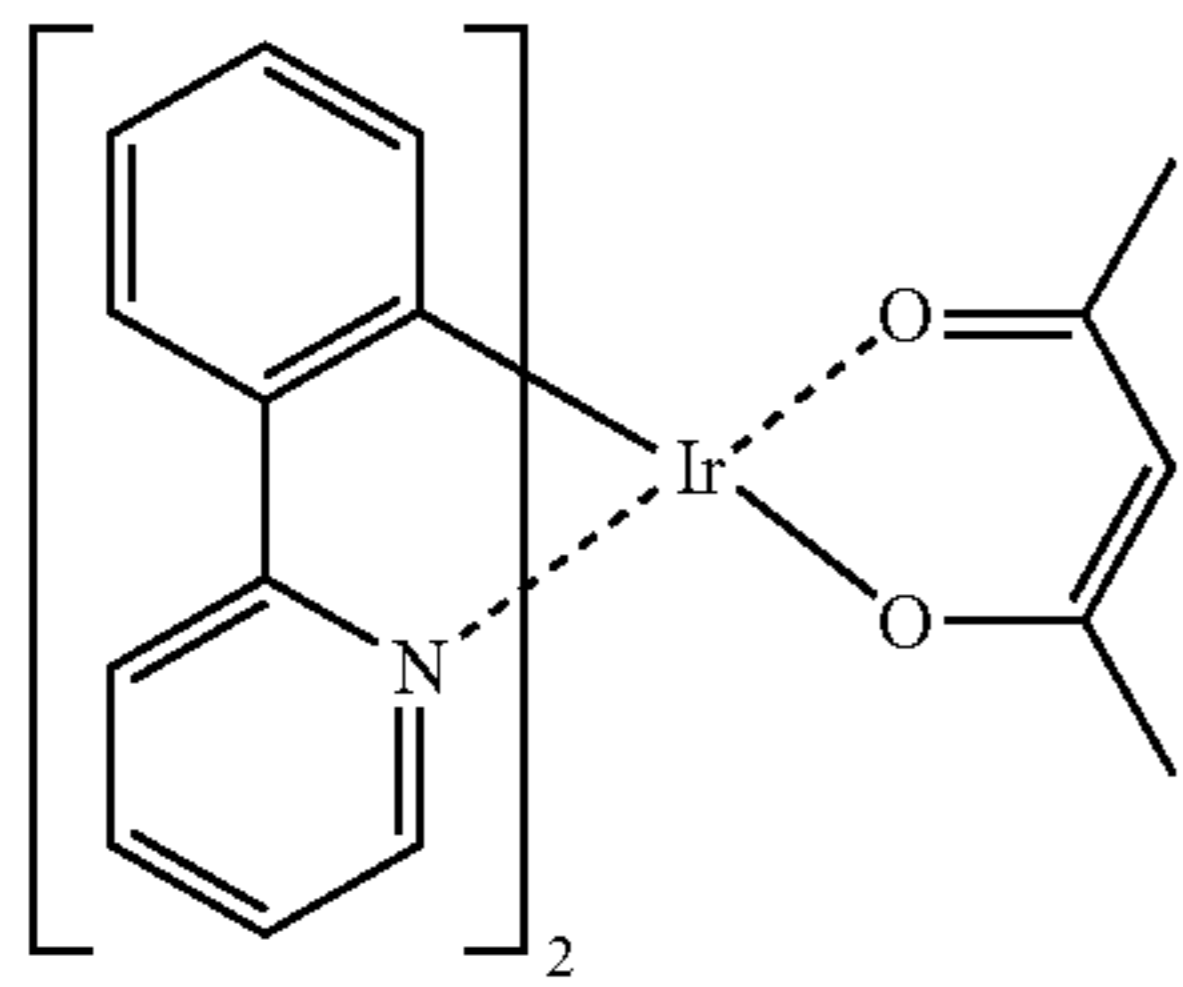


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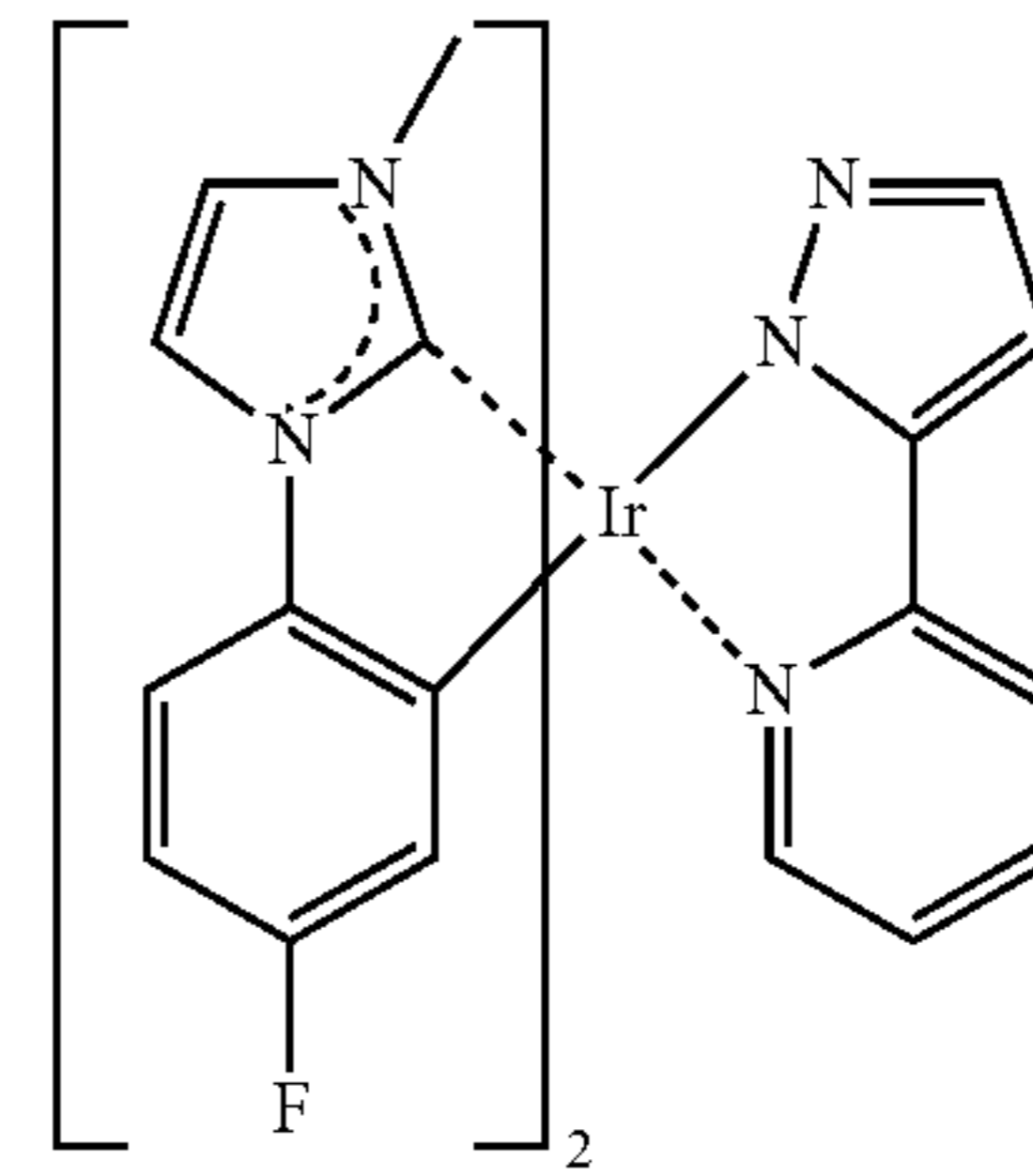


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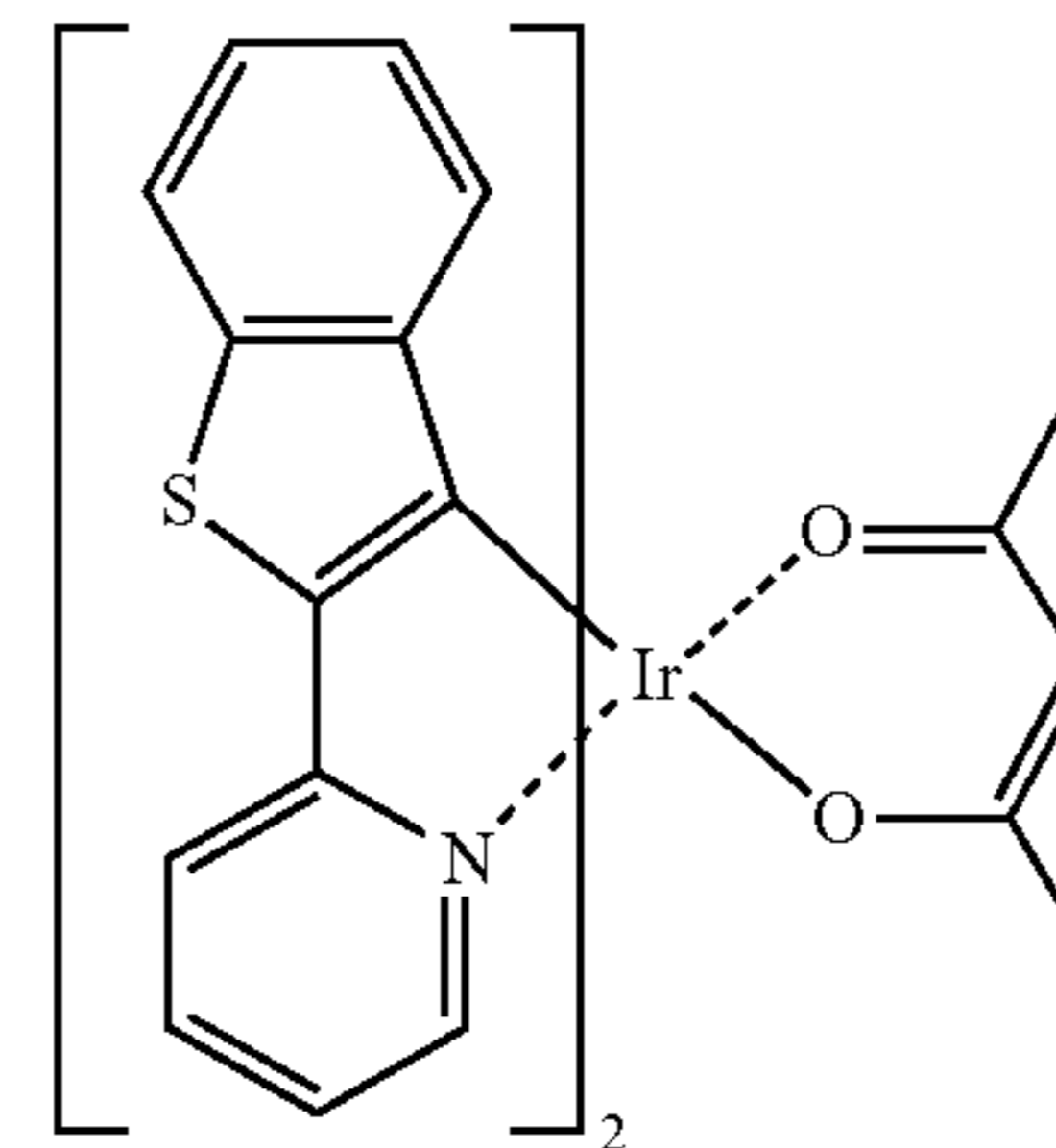
PD14

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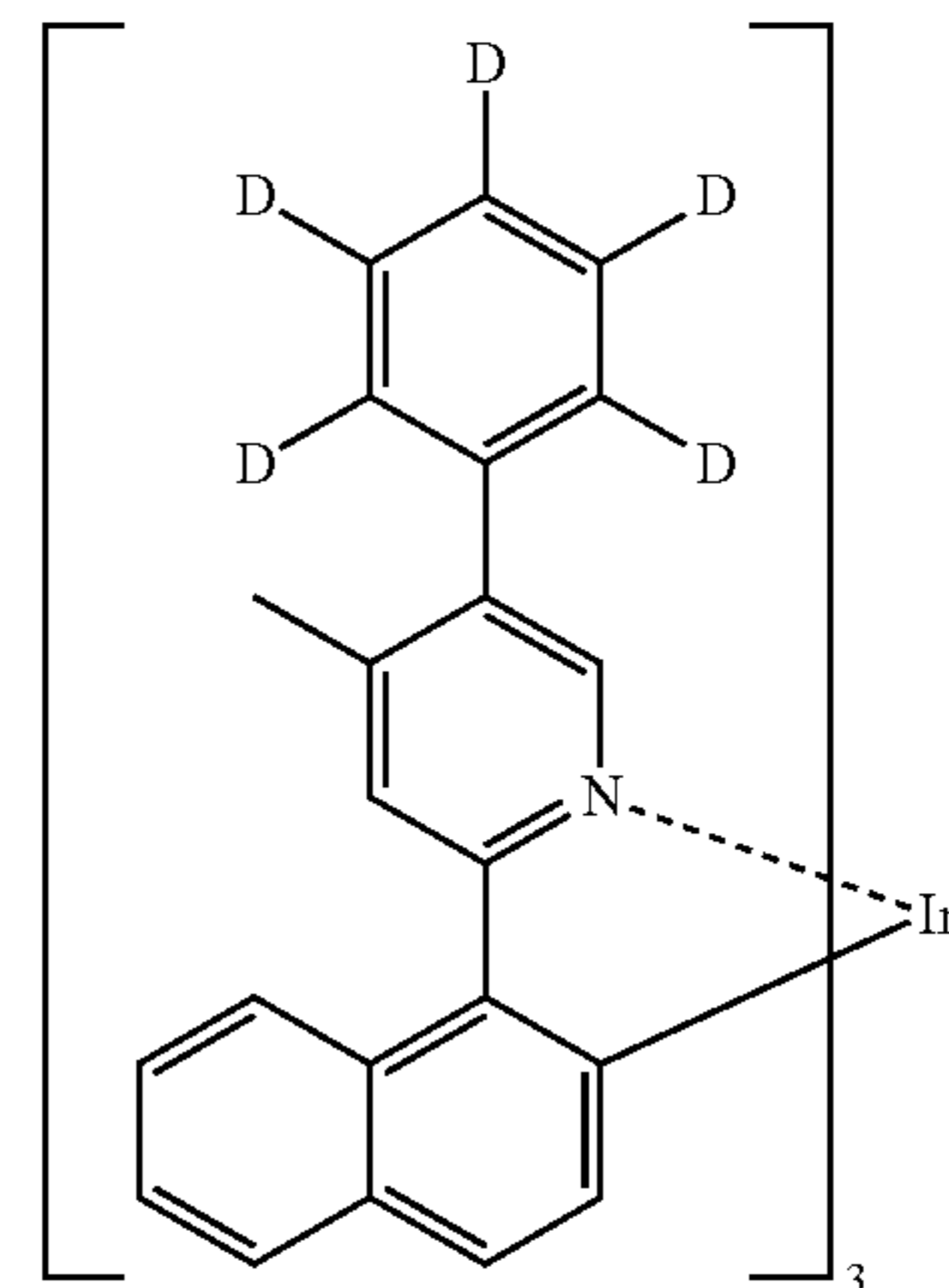
PD15

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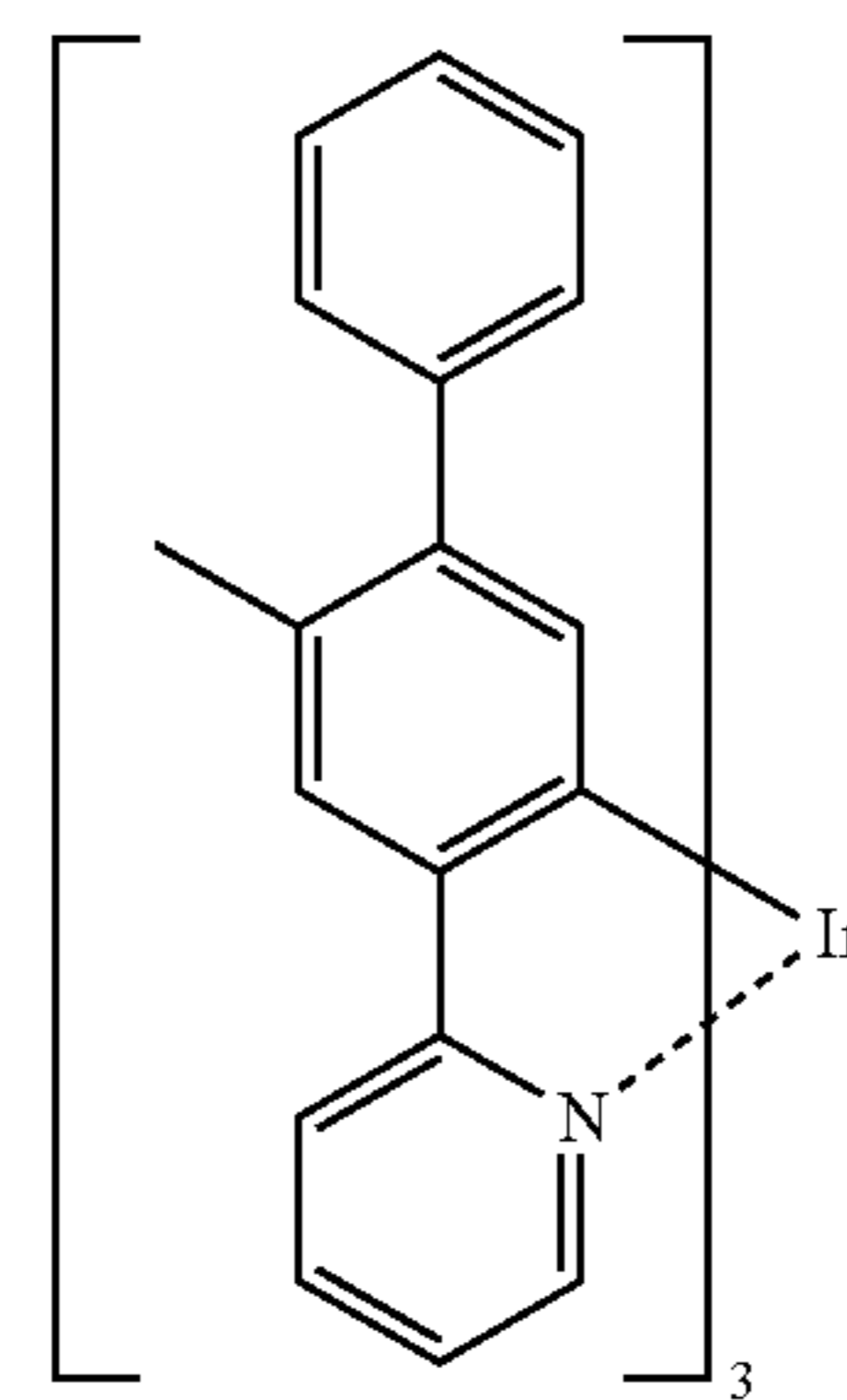
PD16

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PD17

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PD19

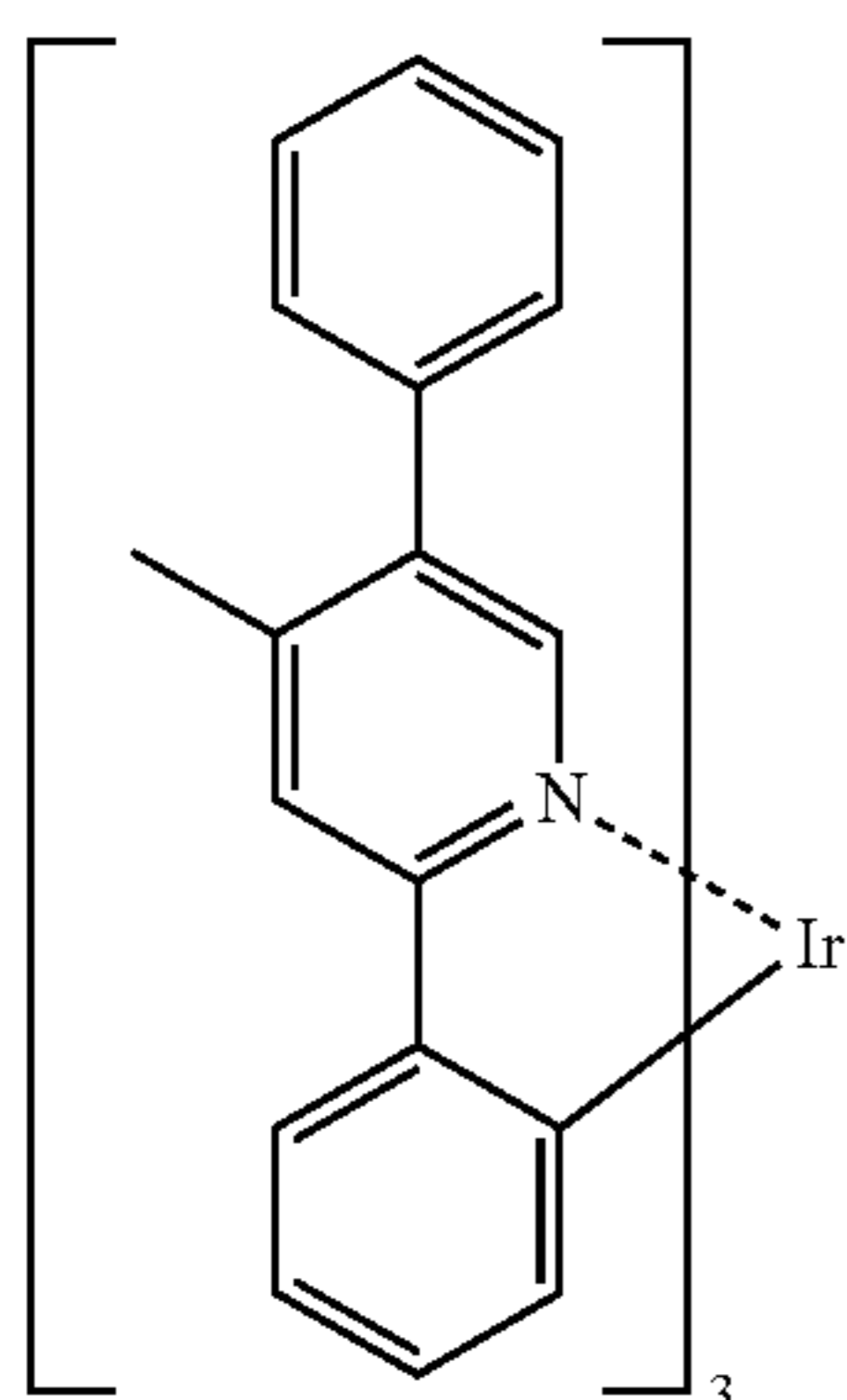
PD20

PD21

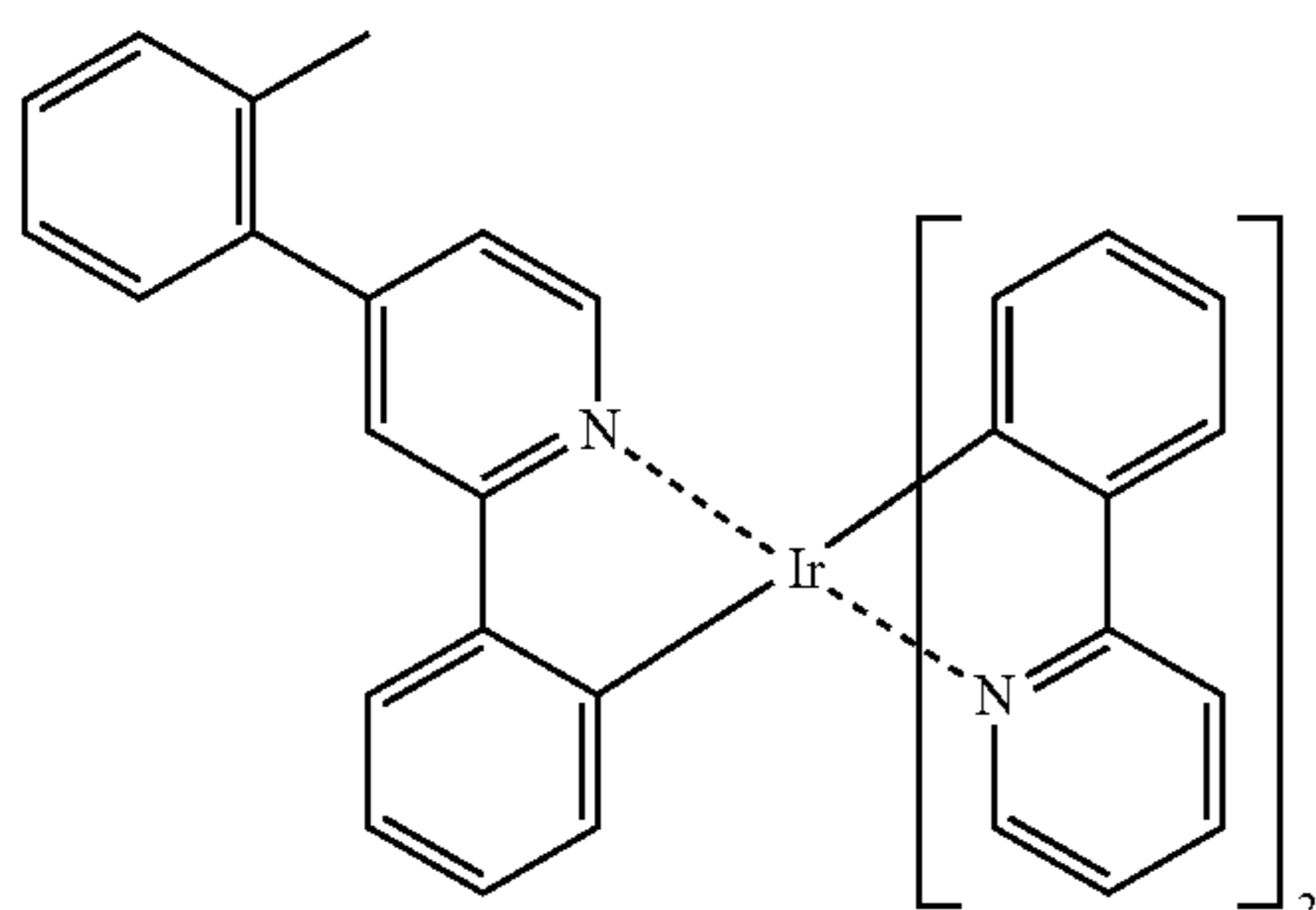
PD22

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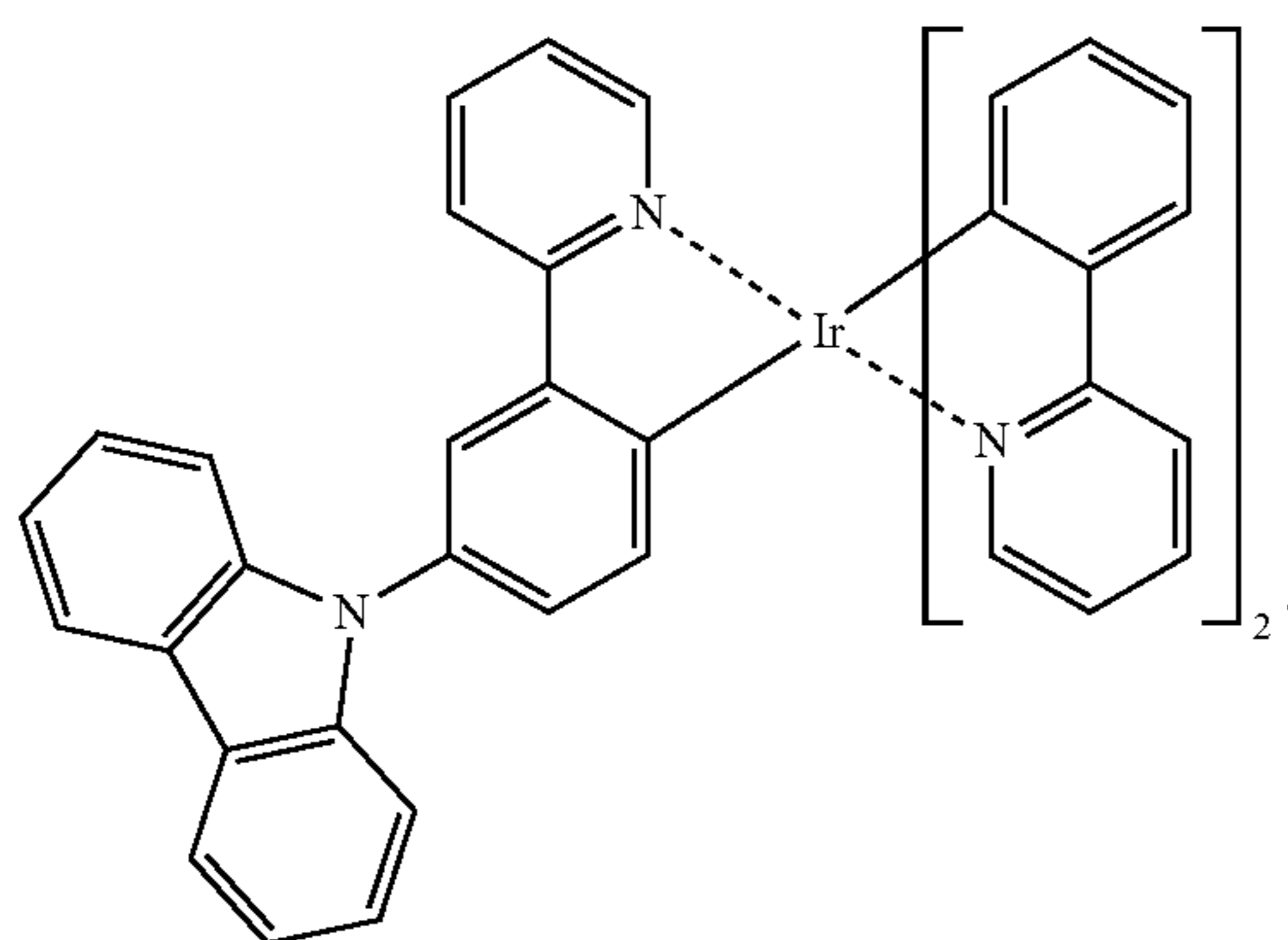
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PD23



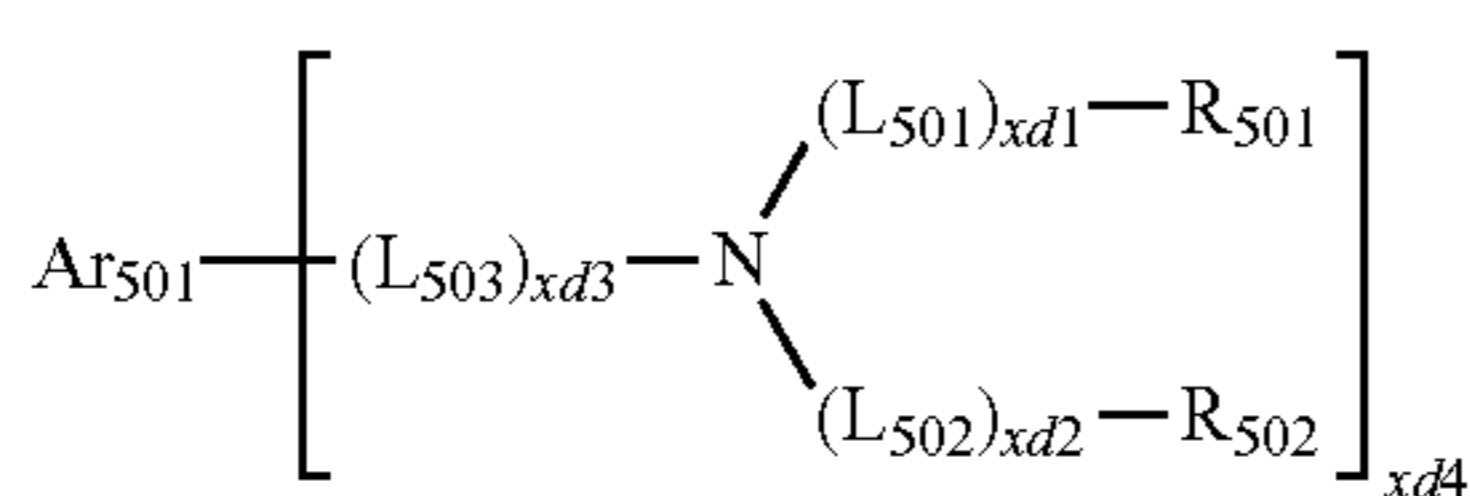
PD24



PD25

The fluorescent dopant may include an arylamine compound or a styrylamine compound.

The fluorescent dopant may include a compound represented by Formula 501 below.



Formula 501

In Formula 501,

Ar₅₀₁ may be a substituted or unsubstituted C₅-C₆₀ carbocyclic group or a substituted or unsubstituted C₁-C₆₀ heterocyclic group,

L₅₀₁ to L₅₀₃ may each independently be selected from a substituted or unsubstituted C₃-C₁₀ cycloalkylene group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkylene group, a substituted or unsubstituted C₃-C₁₀ cycloalkenylene group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkenylene group, a substituted or unsubstituted C₆-C₆₀ arylene group, a substituted or unsubstituted C₁-C₆₀

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heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group,

5 xd1 to xd3 may each independently be an integer of 0 to 3;

R₅₀₁ and R₅₀₂ may each independently be selected from a substituted or unsubstituted C₃-C₁₀ cycloalkyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₁₀ cycloalkenyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, a substituted or unsubstituted C₁-C₆₀ heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group,

xd4 may be an integer of 1 to 6.

20 In one embodiment, Ar₅₀₁ in Formula 501 may be selected from:

a naphthalene group, a heptalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, and an indeno-phenanthrene group; and

30 a naphthalene group, a heptalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, and an indeno-phenanthrene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

In one or more embodiments, L₅₀₁ to L₅₀₃ in Formula 501 may each independently be selected from:

45 a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylenylene group, a pentaphenylenylene group, a hexacenylenylene group, a pentacenylenylene group, a thiophenylenylene group, a furanylenylene group, a carbazolylenylene group, an indolylenylene group, an isoindolylenylene group, a benzofuranylenylene group, a benzothiophenylenylene group, a dibenzofuranylenylene group, a dibenzothiophenylenylene group, a benzocarbazolylenylene group, a dibenzocarbazolylenylene group, a dibenzosilolylenylene group, and a pyridinylenylene group; and

60 a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylenylene group, a pentaphenylenylene group, a hexacenylenylene group, a pentacenylenylene group, a thiophenylenylene group, a furanylenylene group, a carbazolylenylene group, an indolylenylene group, an isoindolylenylene group, a benzofuranylenylene group, a benzothiophenylenylene group, a dibenzofura-

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nylene group, a dibenzothiophenylene group, a benzocarbazolylylene group, a dibenzocarbazolylylene group, a dibenzosilolylylene group, and a pyridinylylene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, and a pyridinyl group.

In one or more embodiments, R_{501} and R_{501} in Formula 502 may each independently be selected from:

a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, and a pyridinyl group;

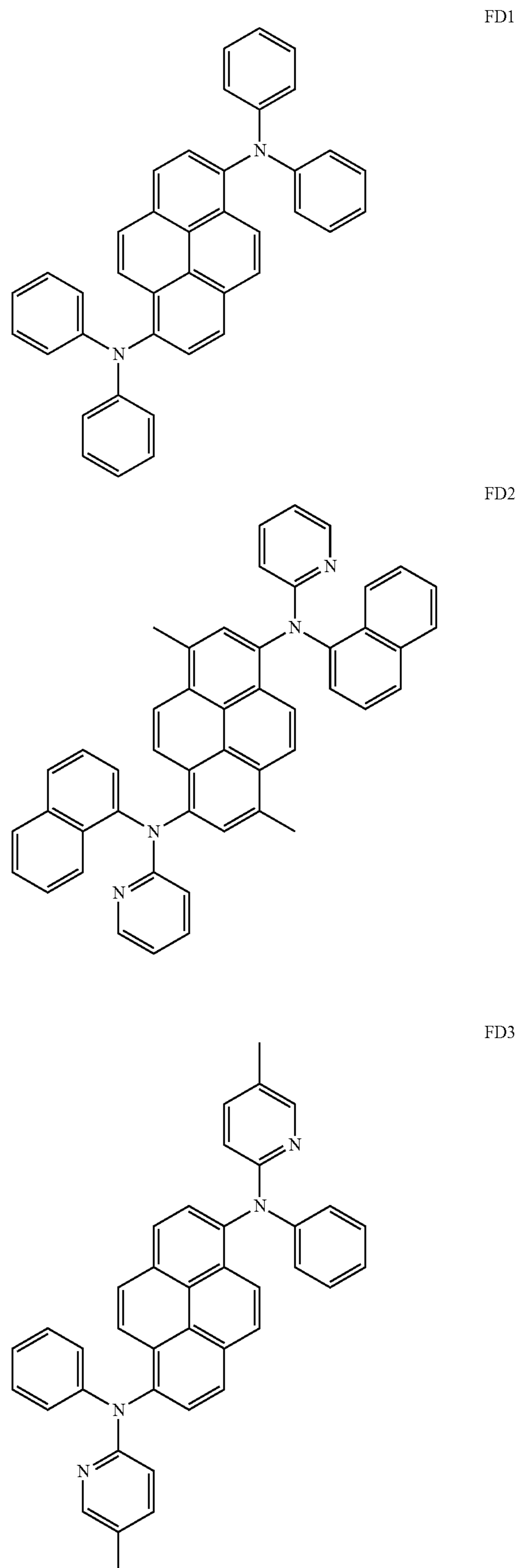
a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, and a pyridinyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, and —Si(Q_{31})(Q_{32})(Q_{33}); and

Q_{31} to Q_{33} may each be selected from a C_1 - C_{10} alkyl group, a C_1 - C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

In one or more embodiments, $xd4$ in Formula 501 may be 2, but embodiments of the present disclosure are not limited thereto.

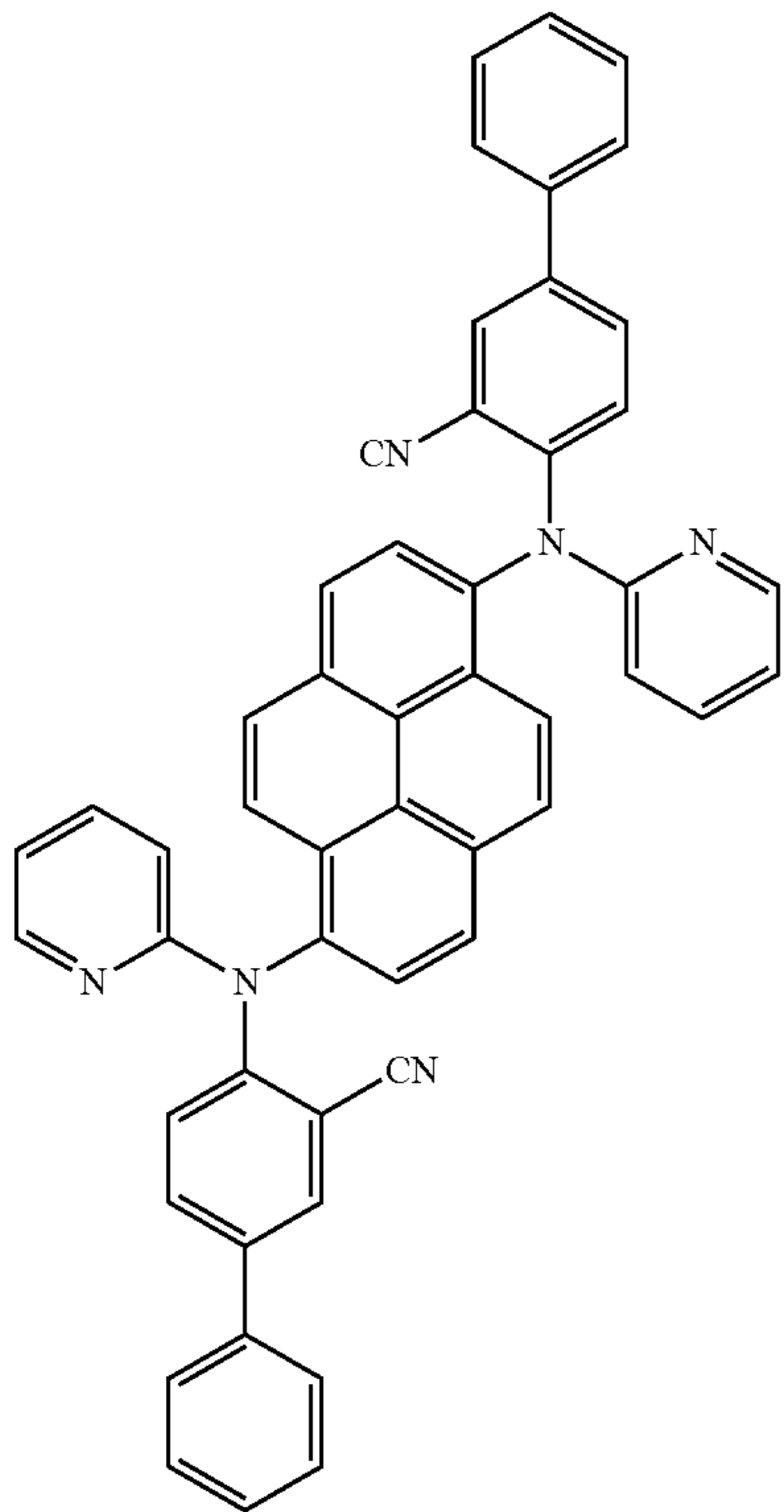
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For example, the fluorescent dopant may include at least one selected from Compounds FD1 to FD22:



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FD4

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FD5

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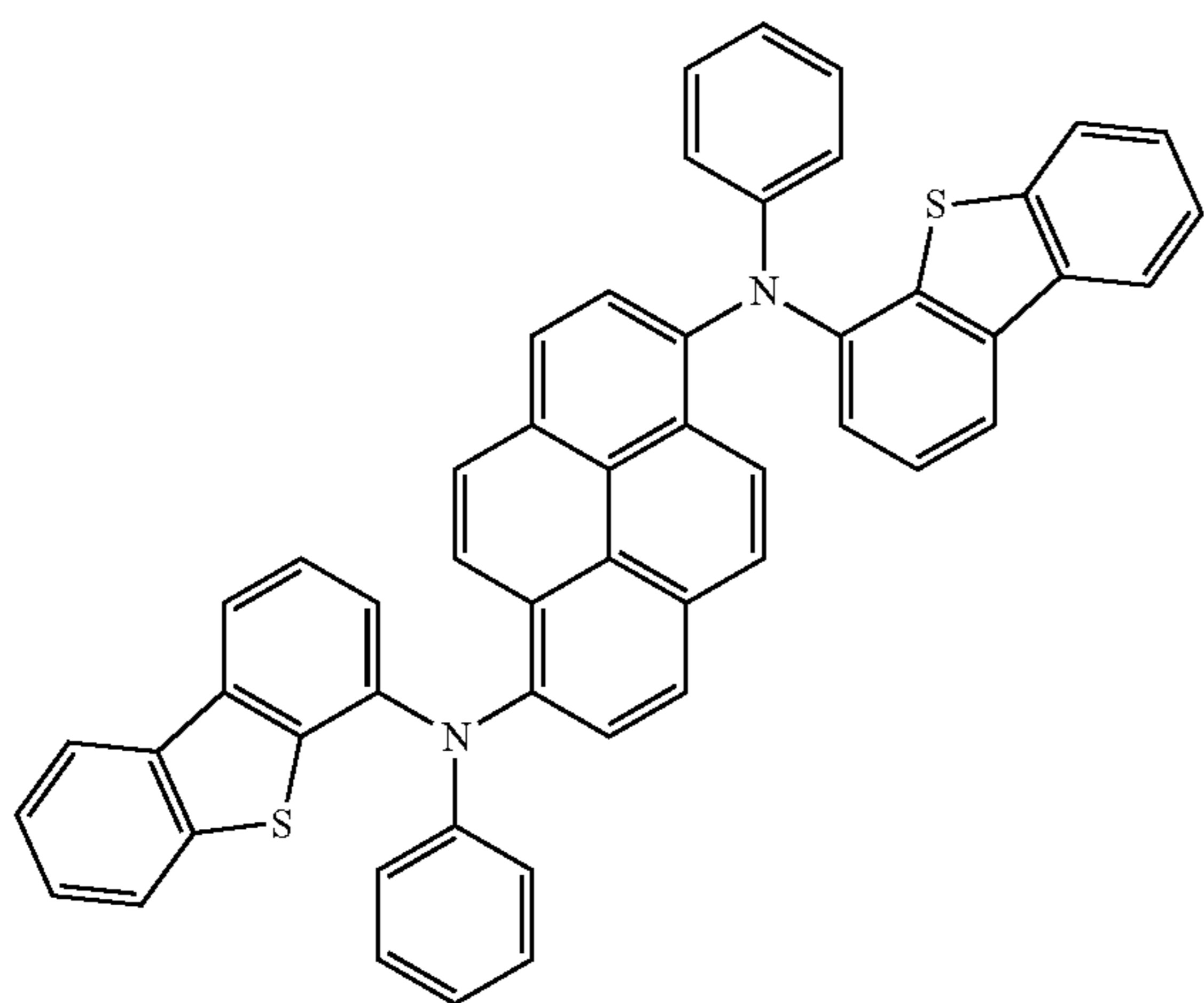
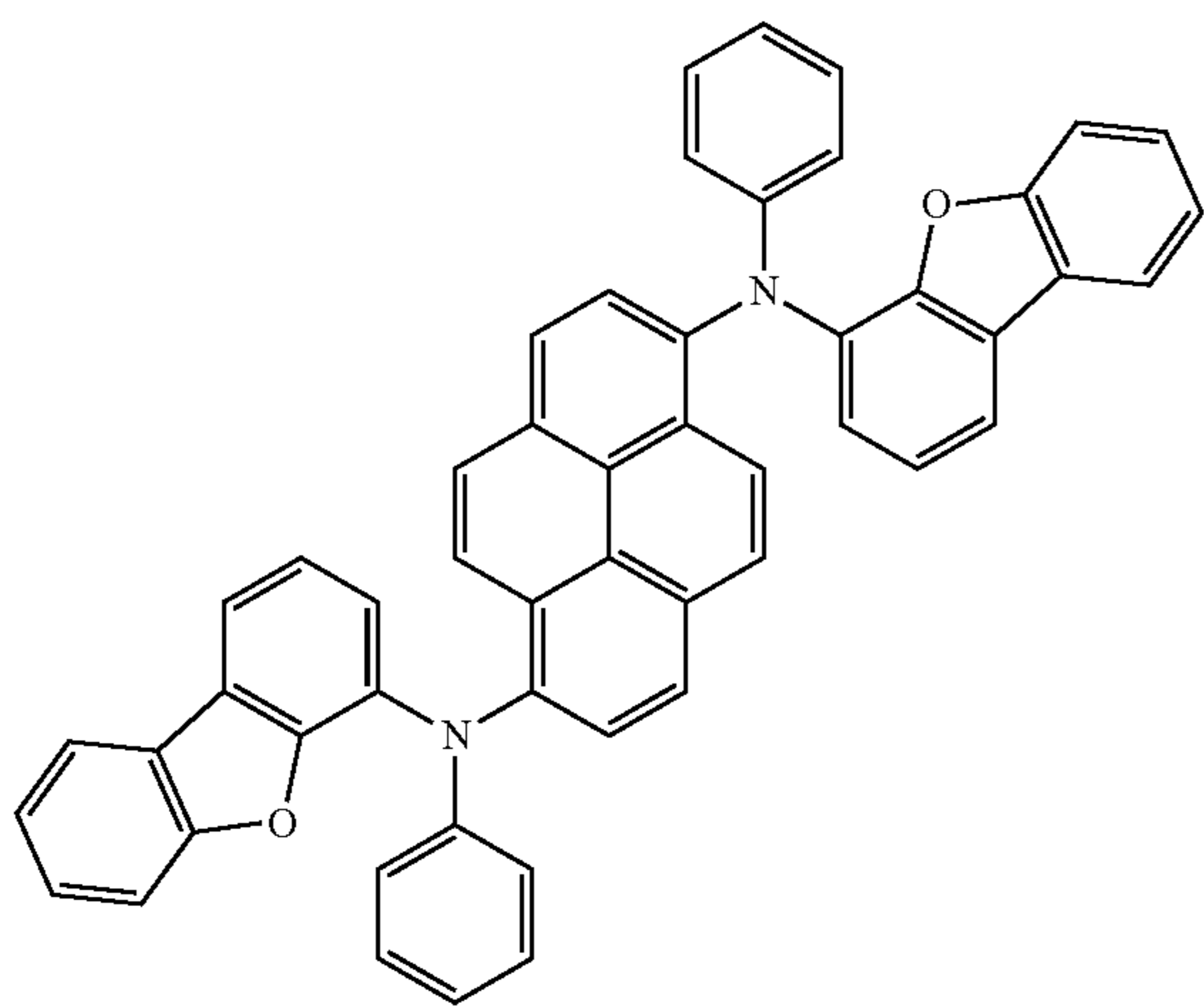
FD6

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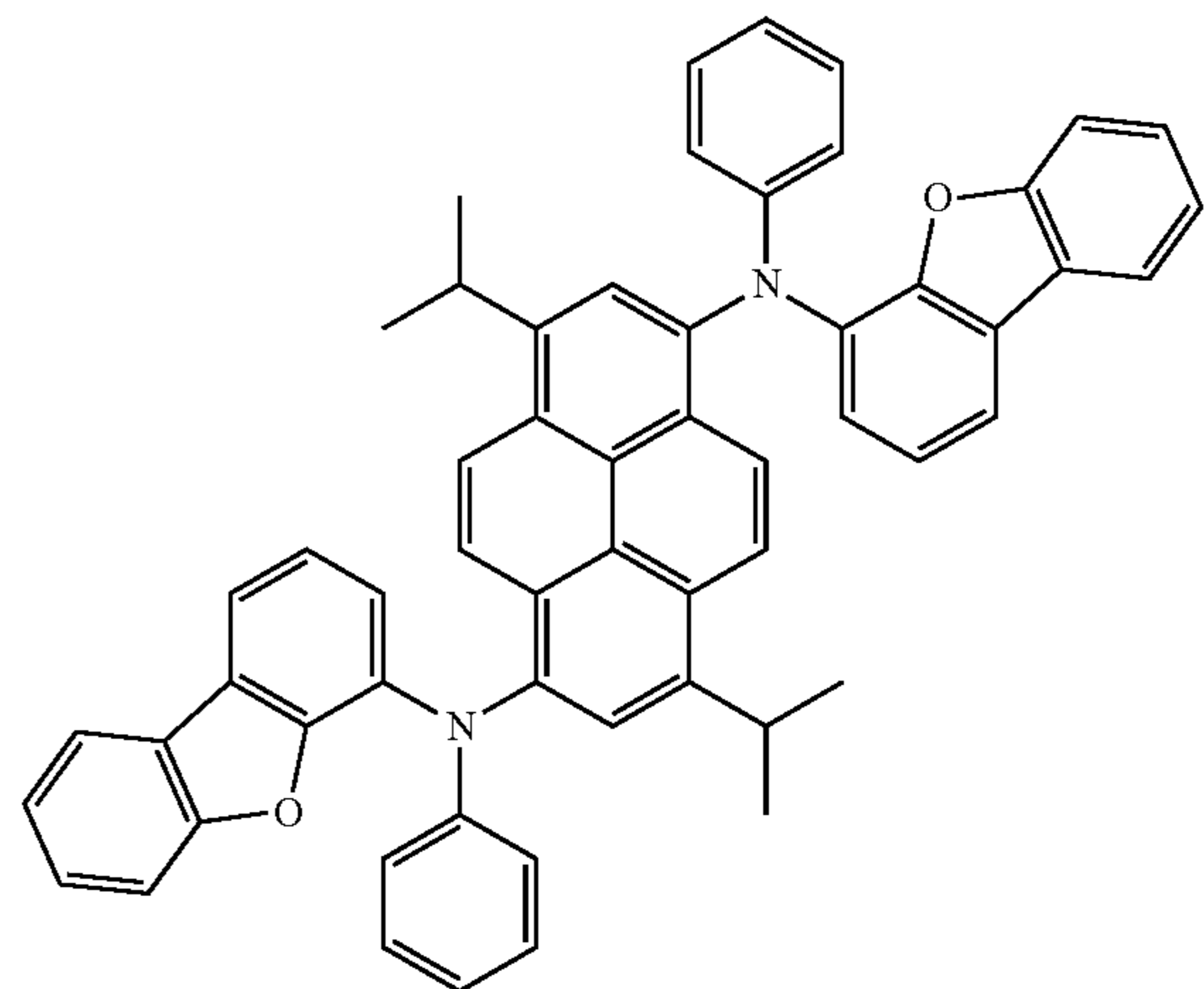
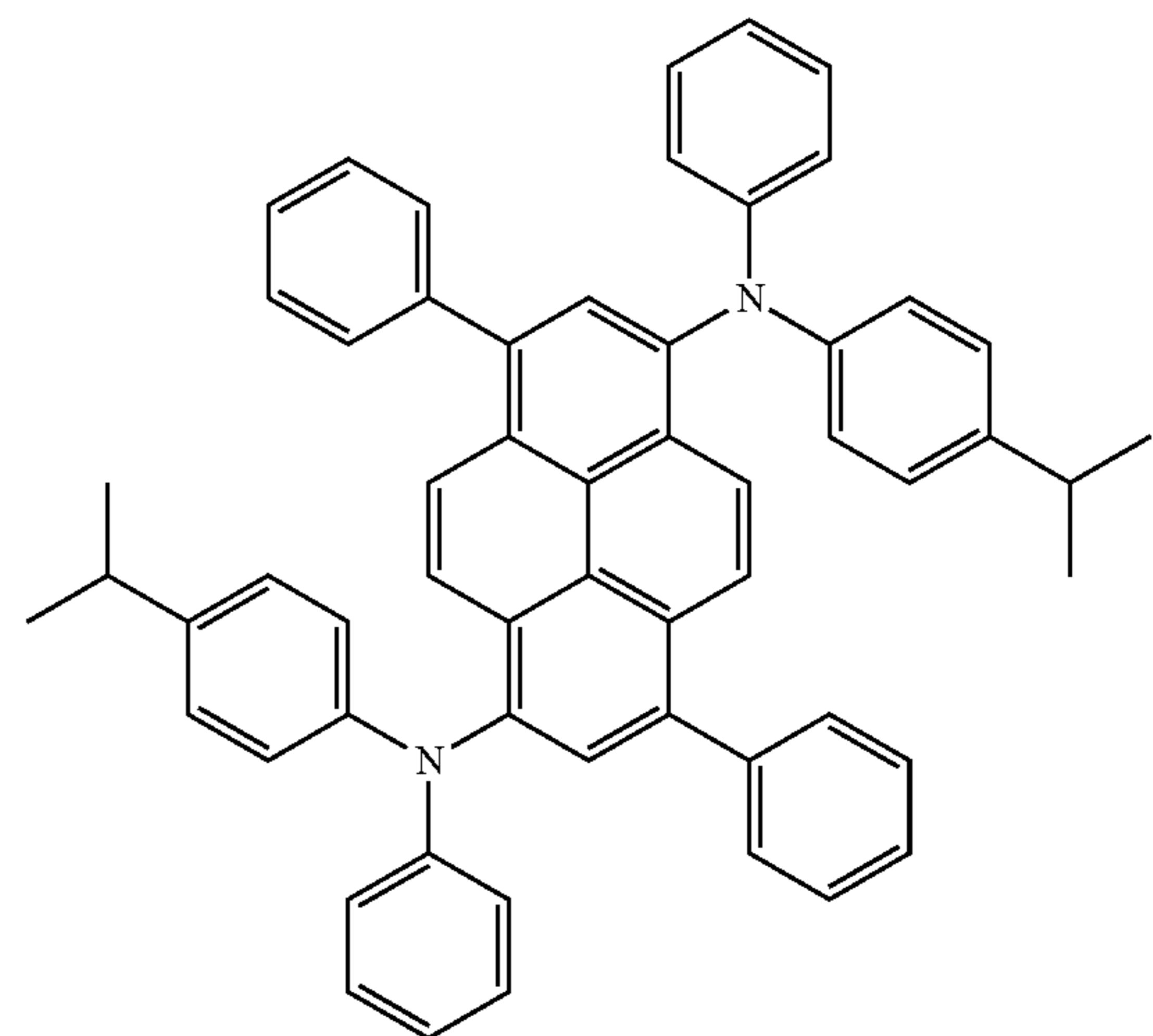
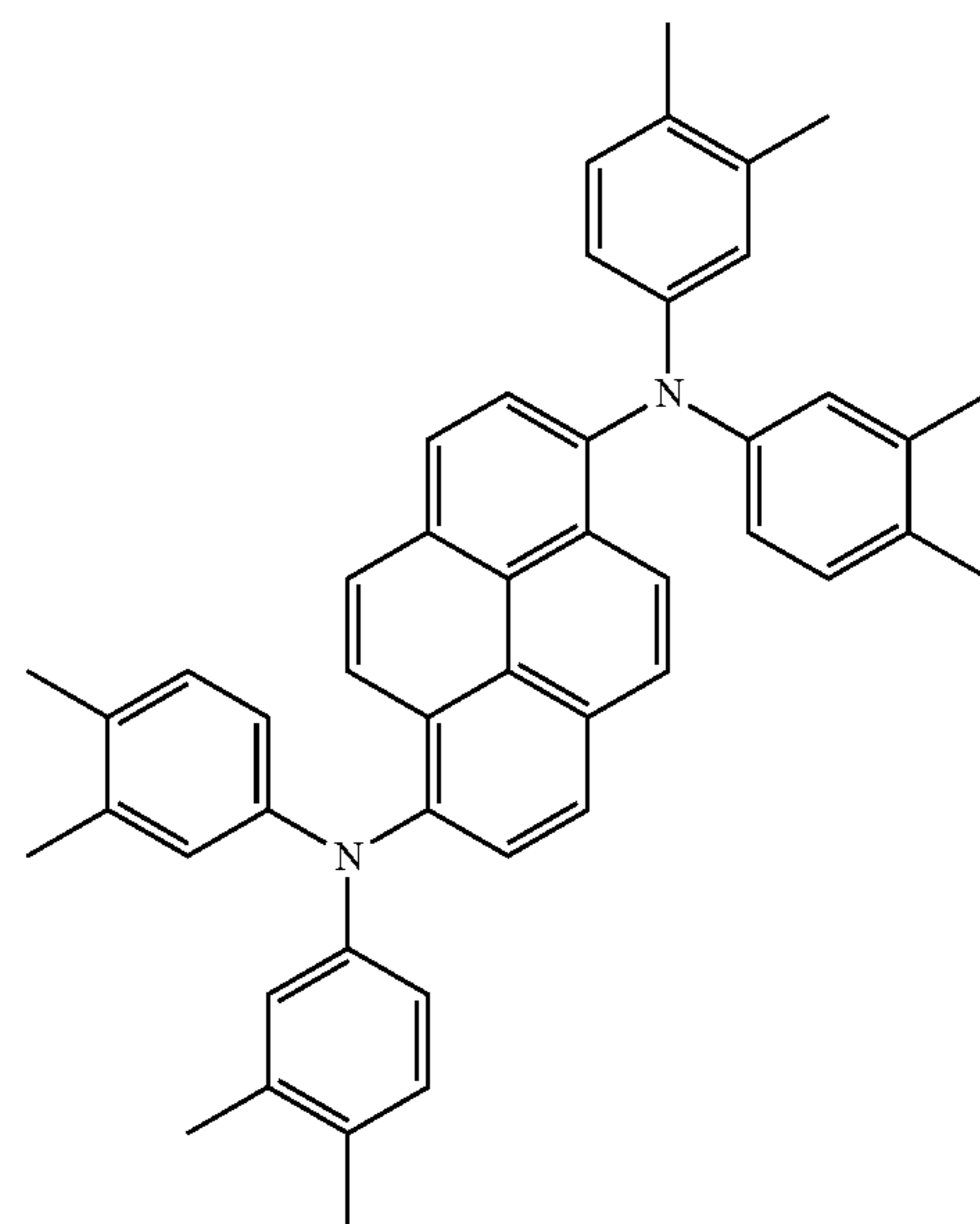
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FD7

FD8

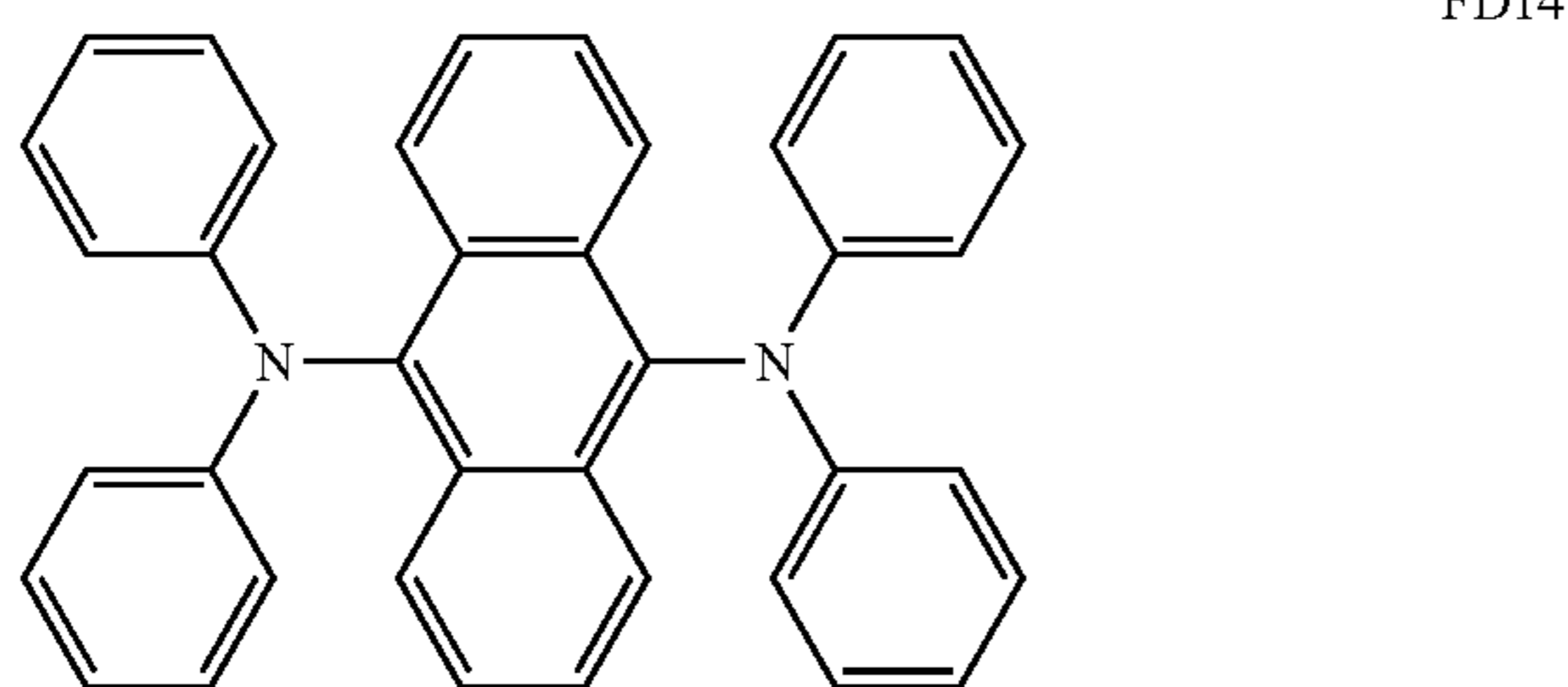
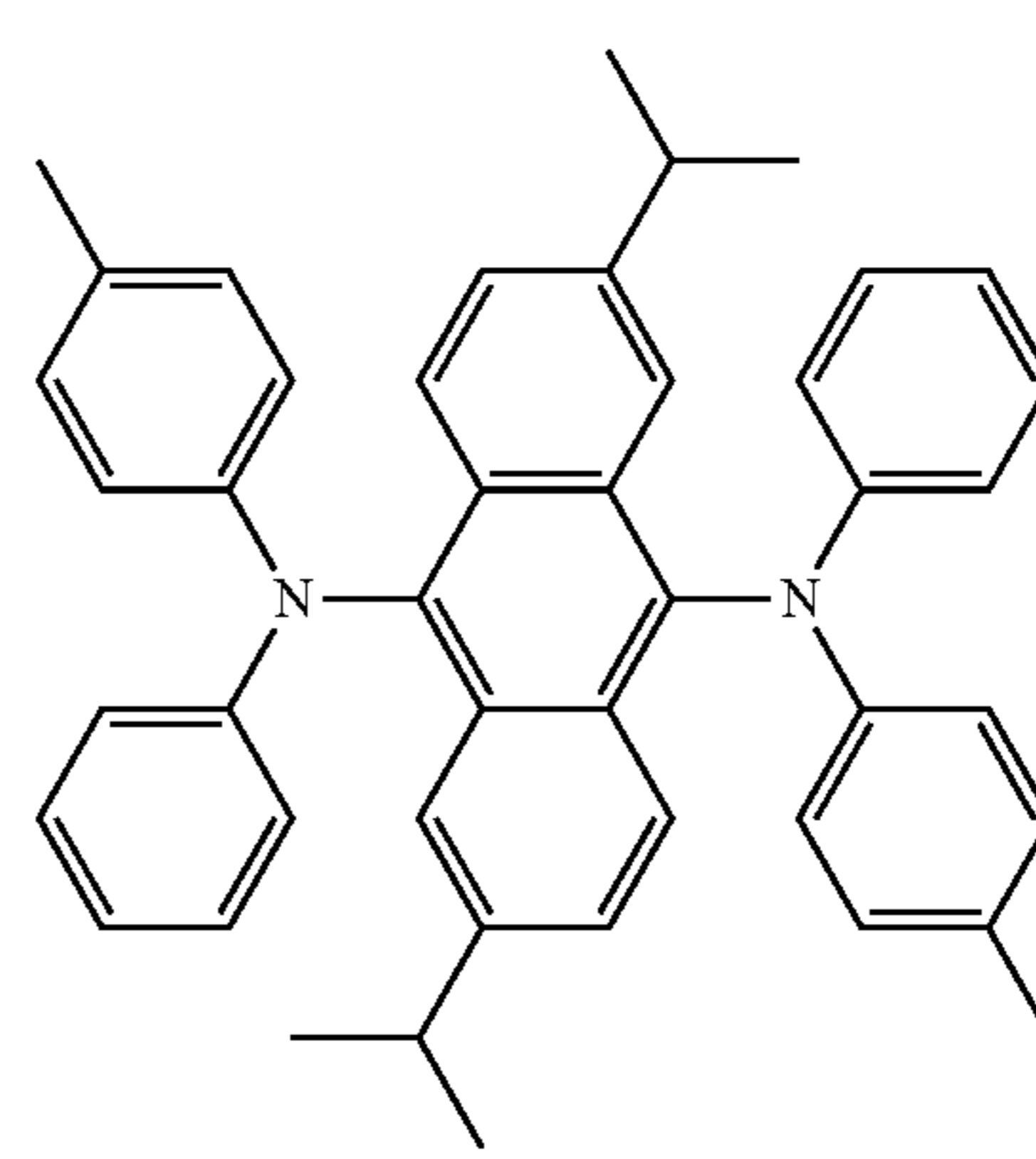
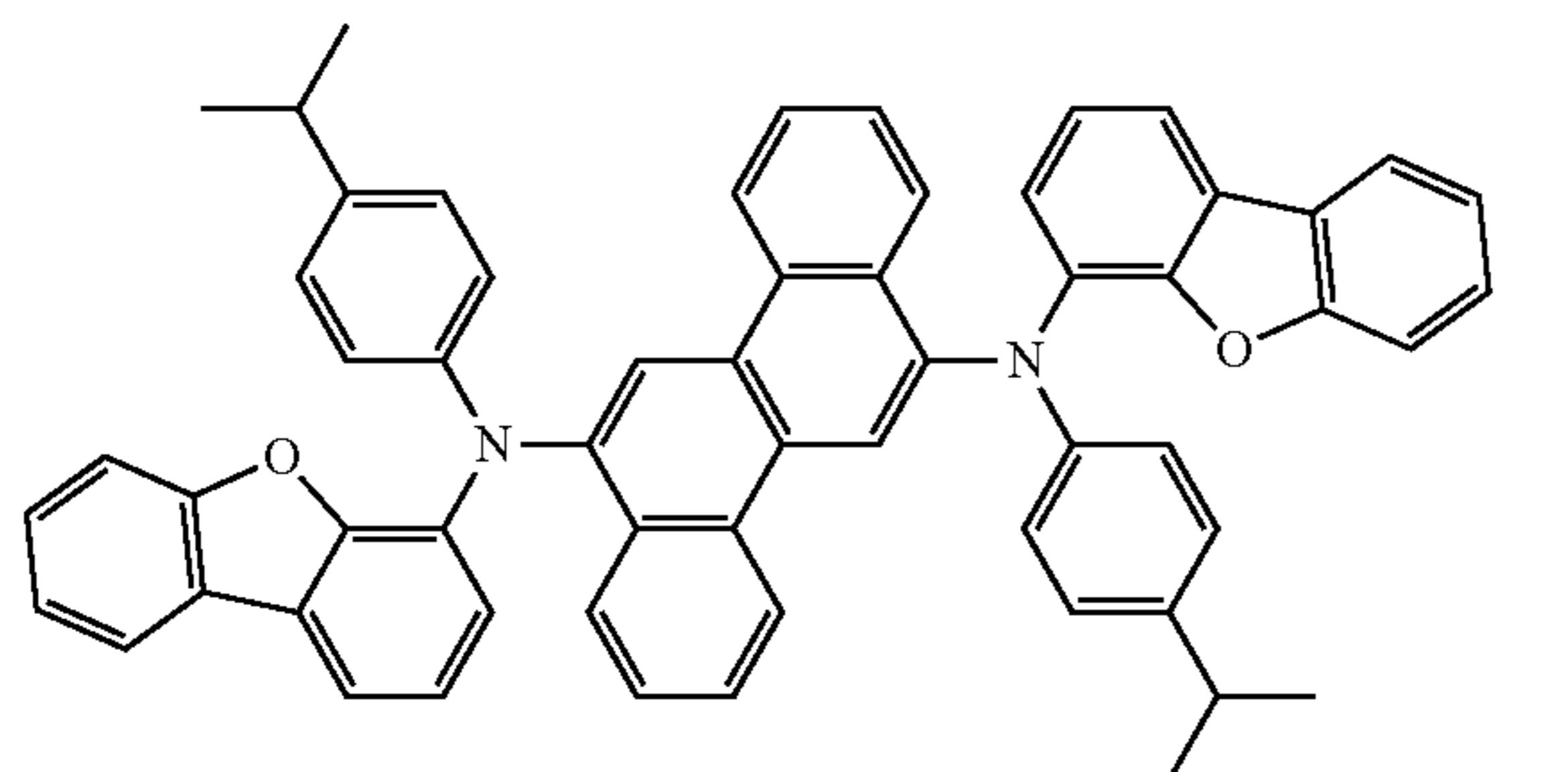
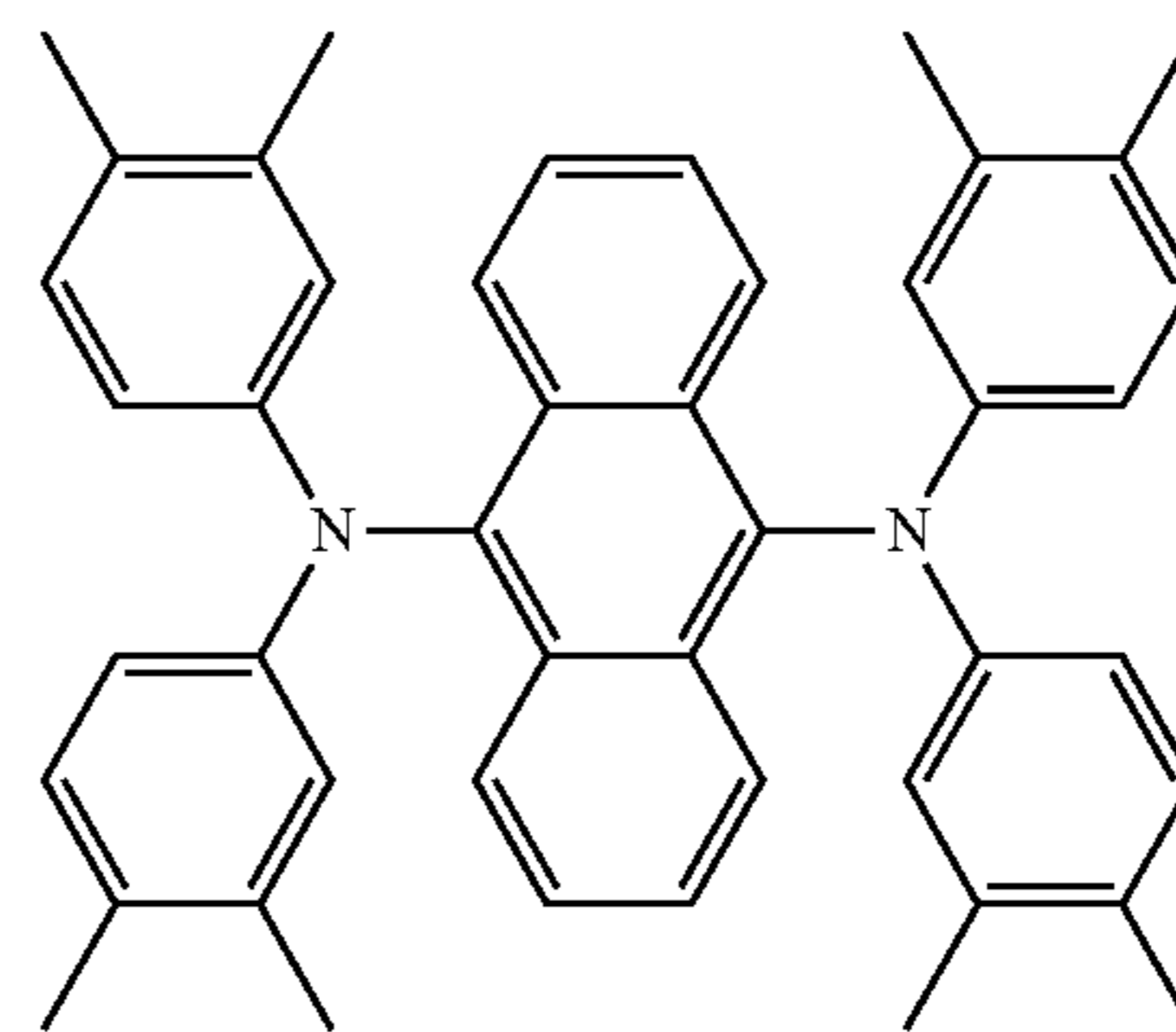
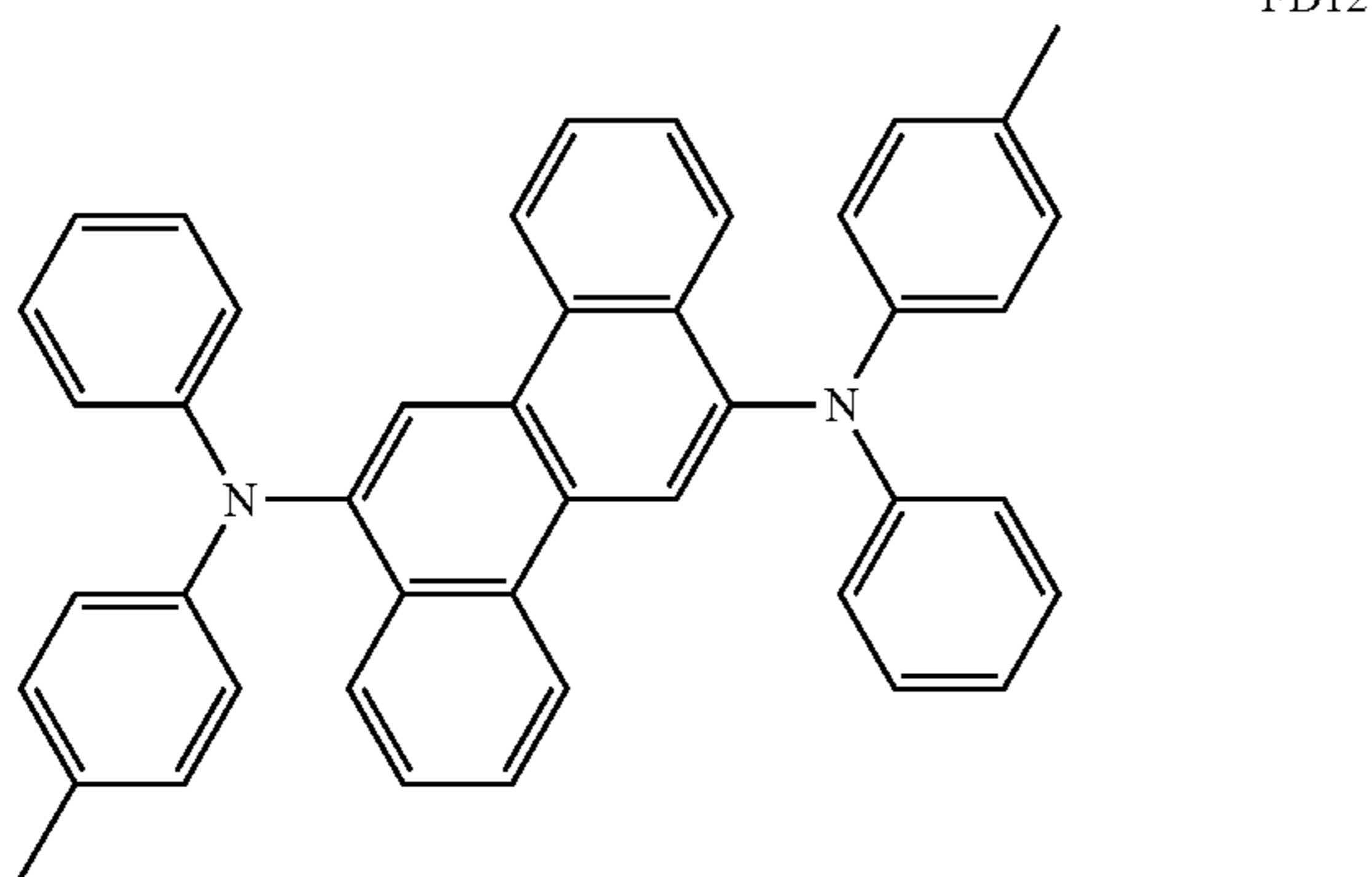
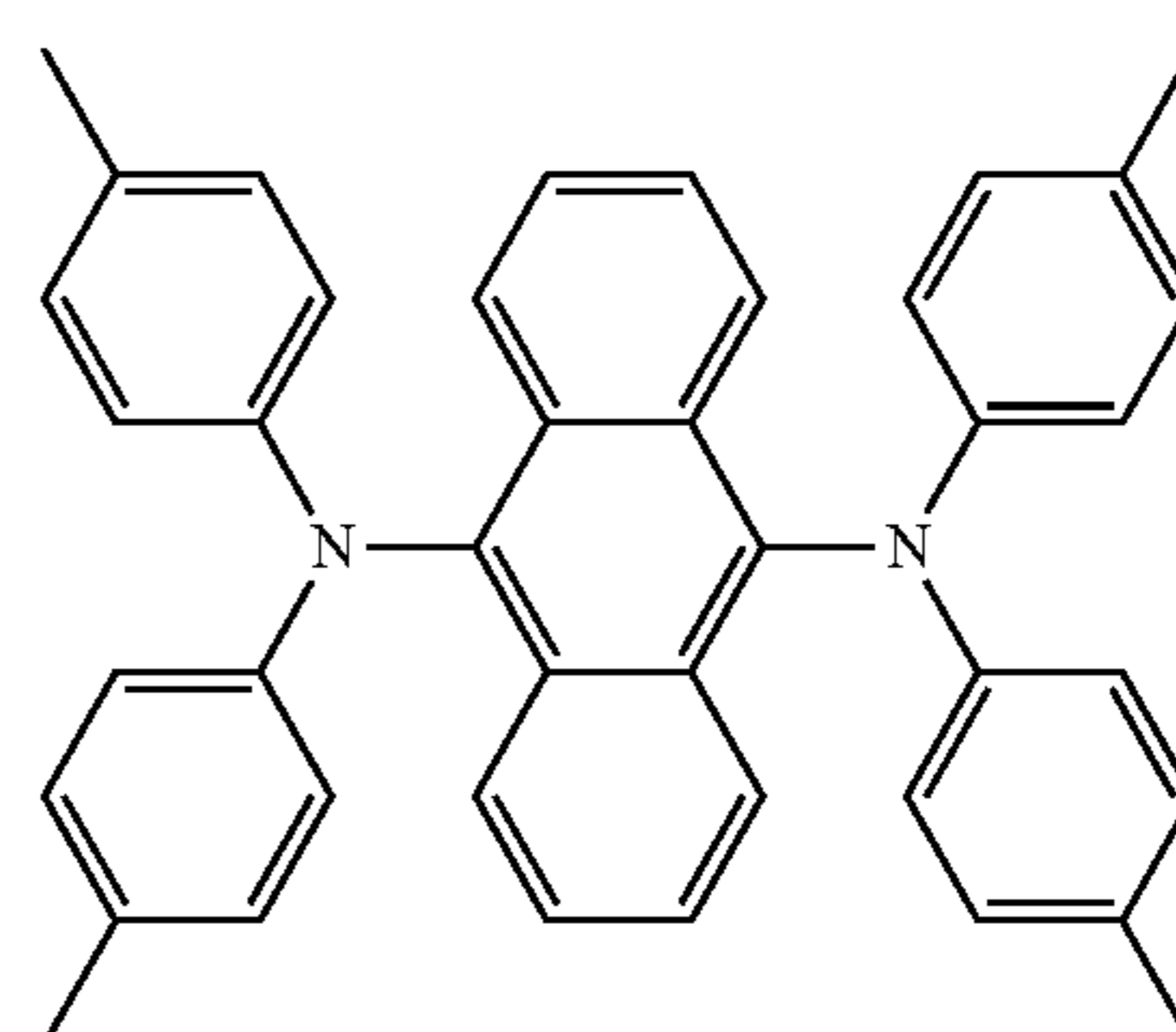
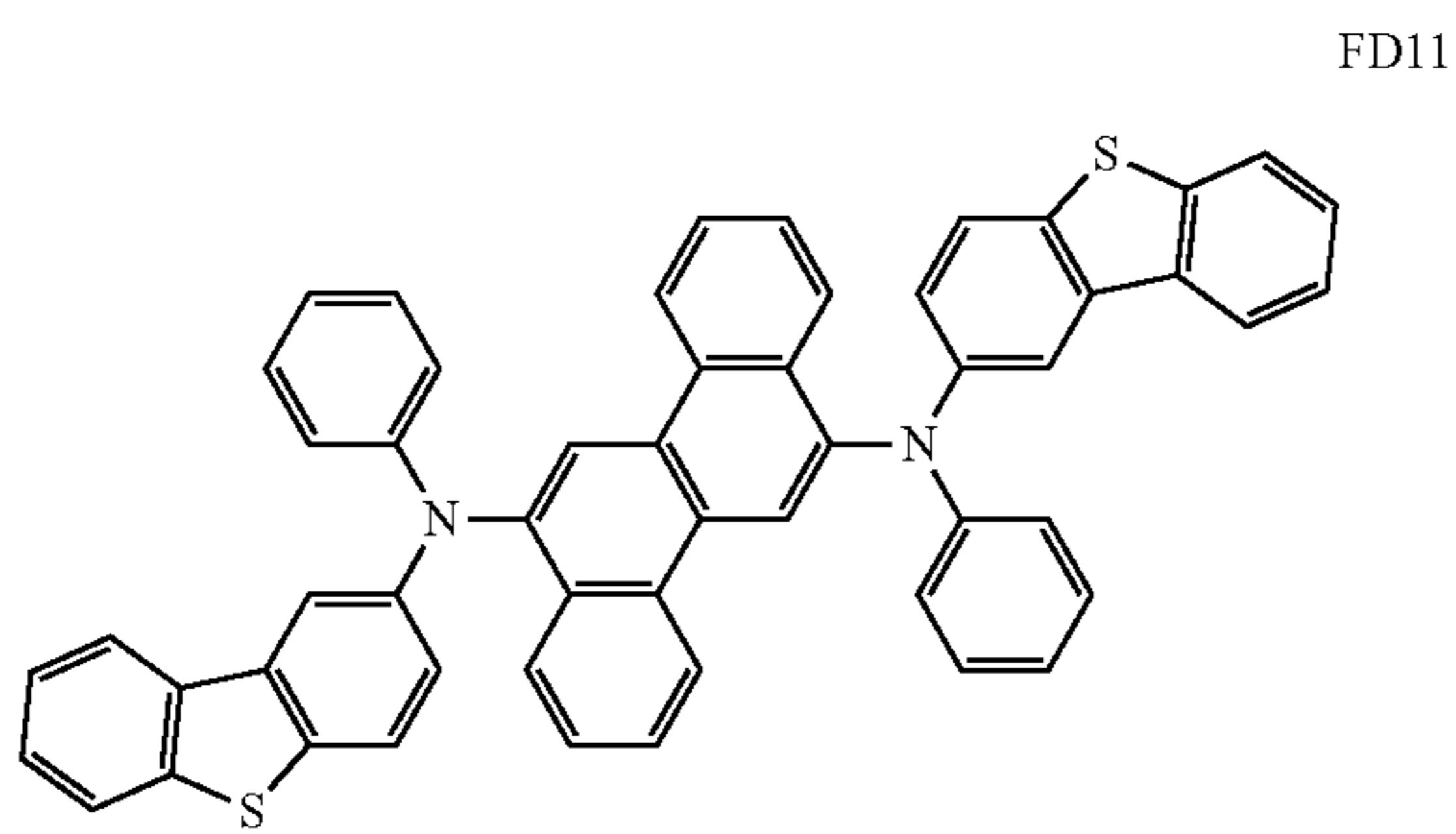
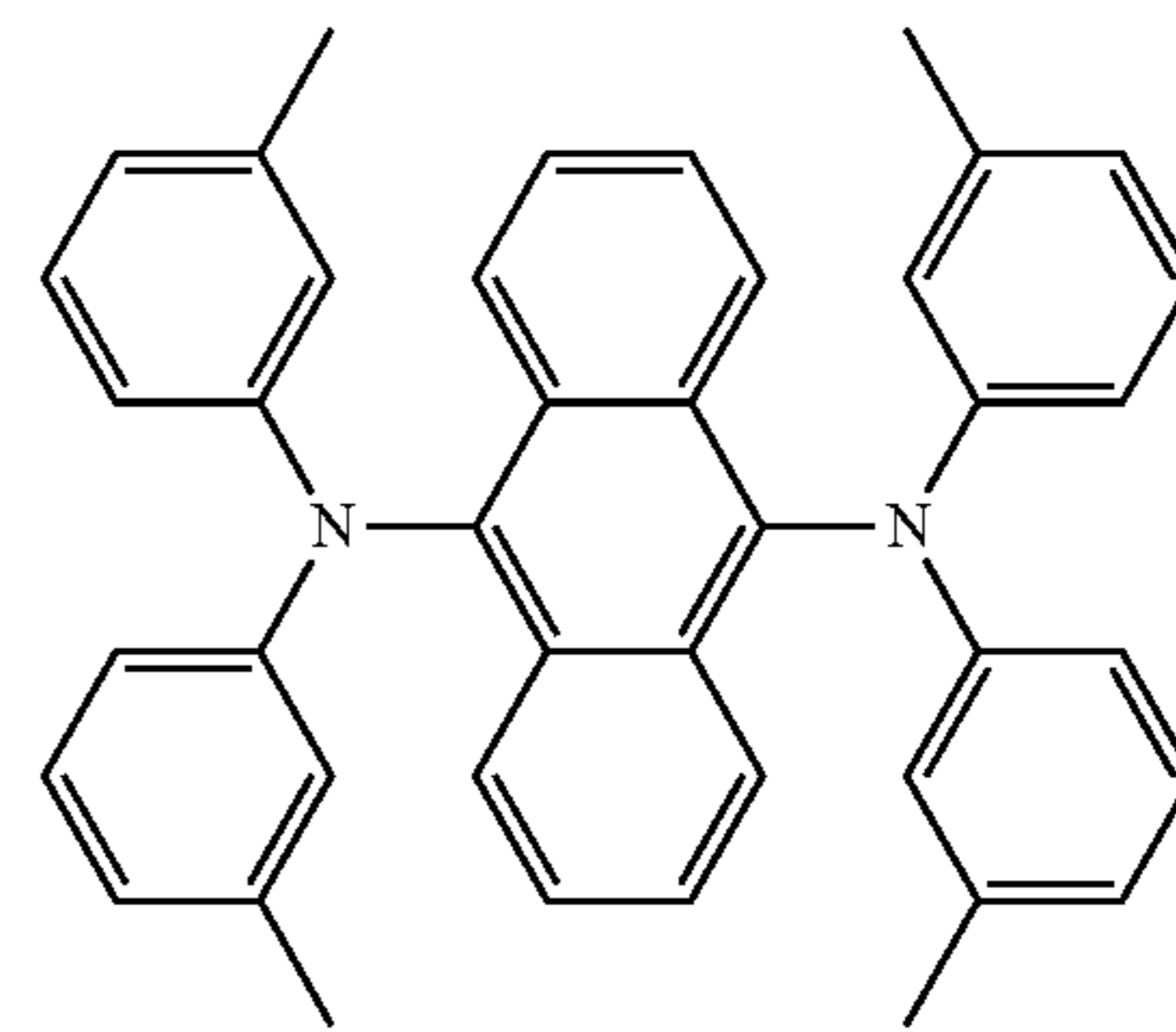
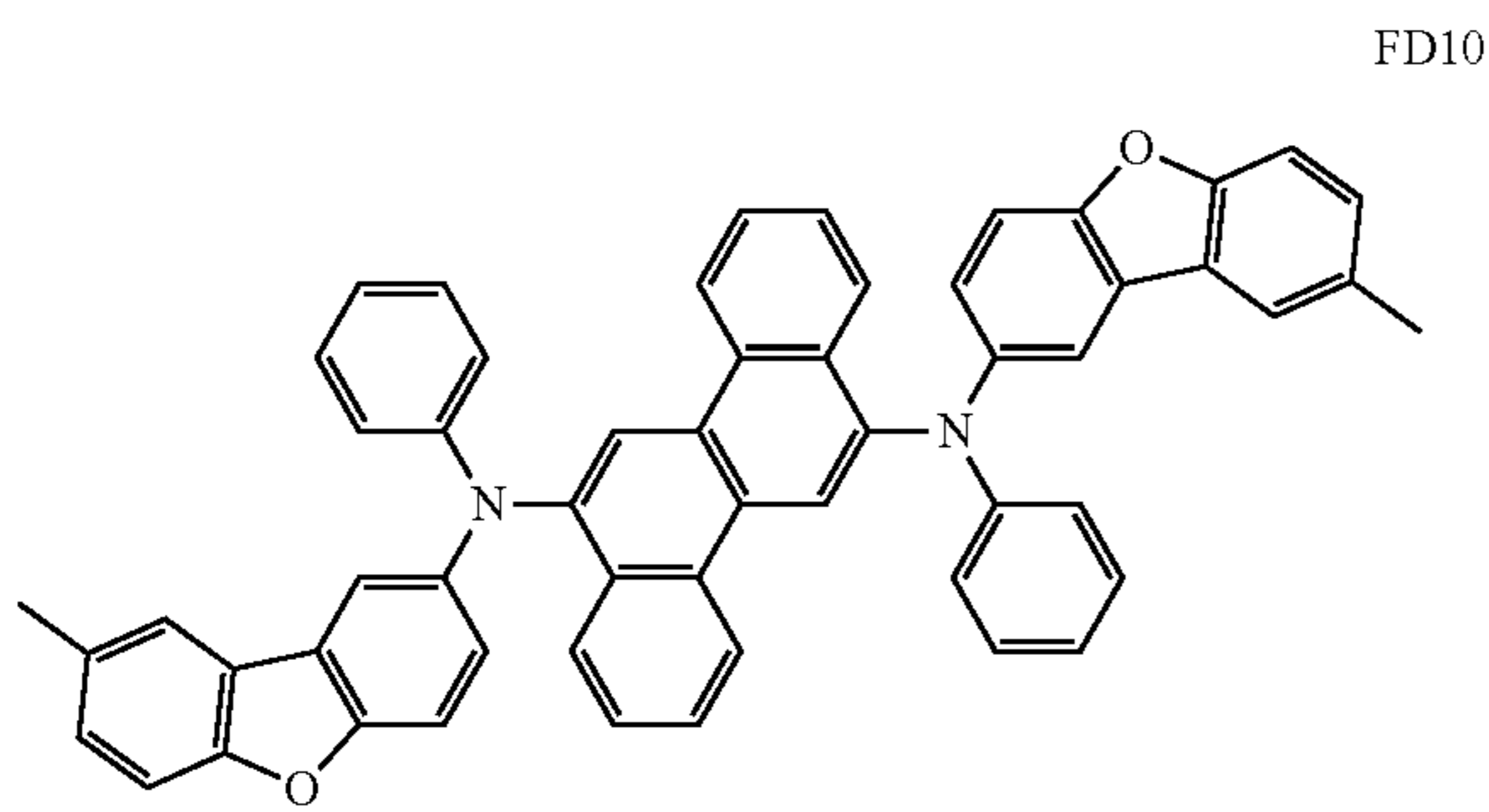
FD9

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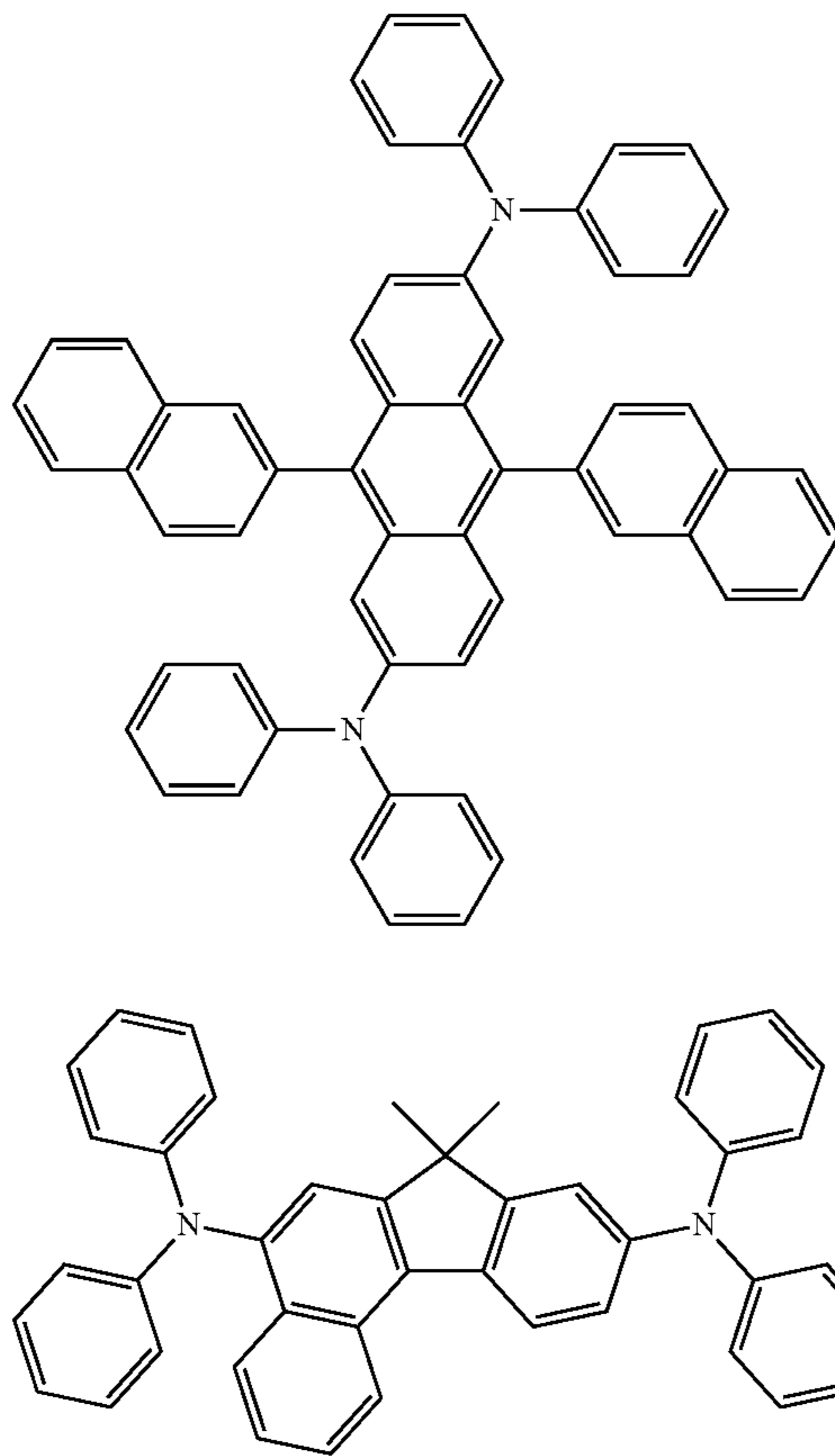
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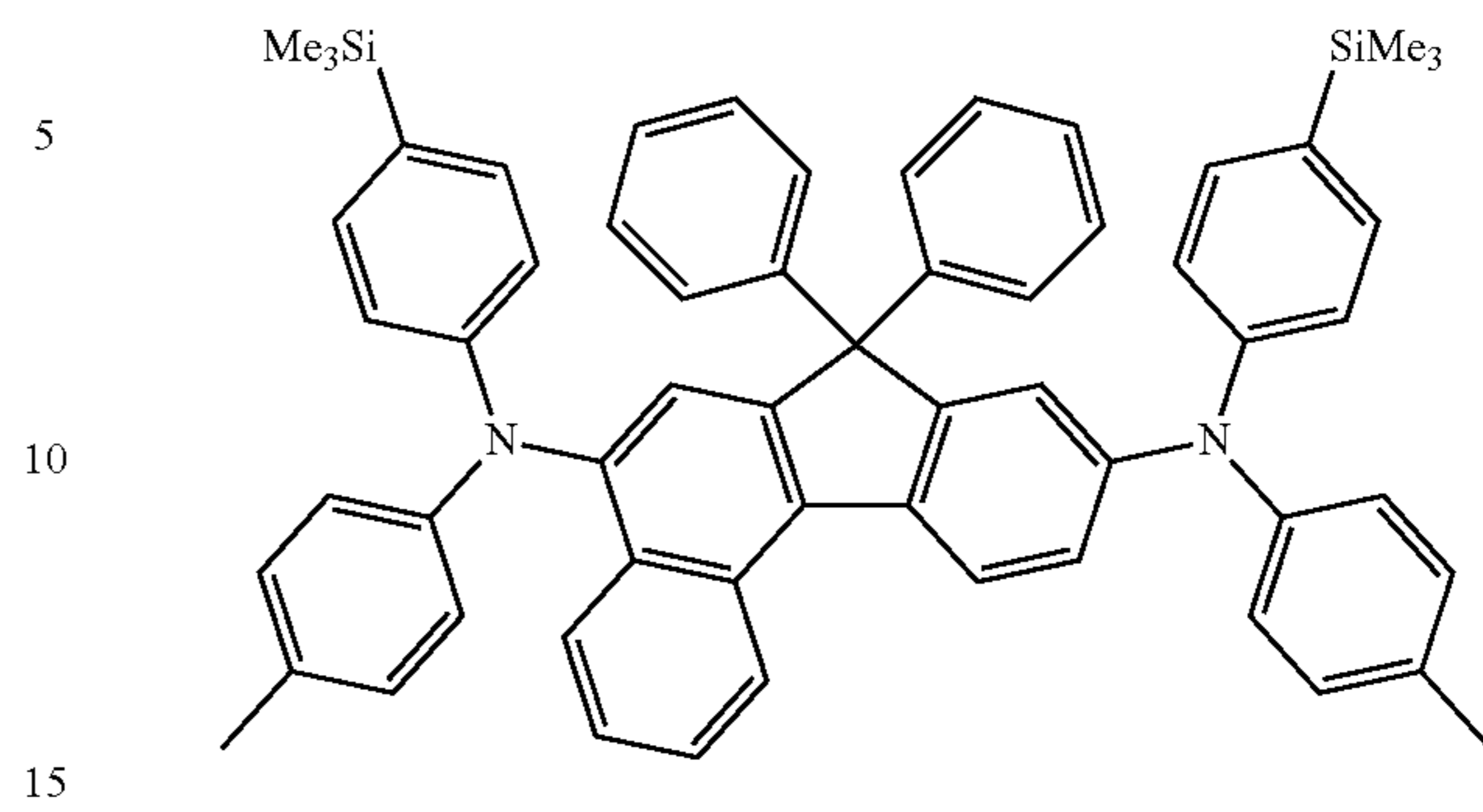
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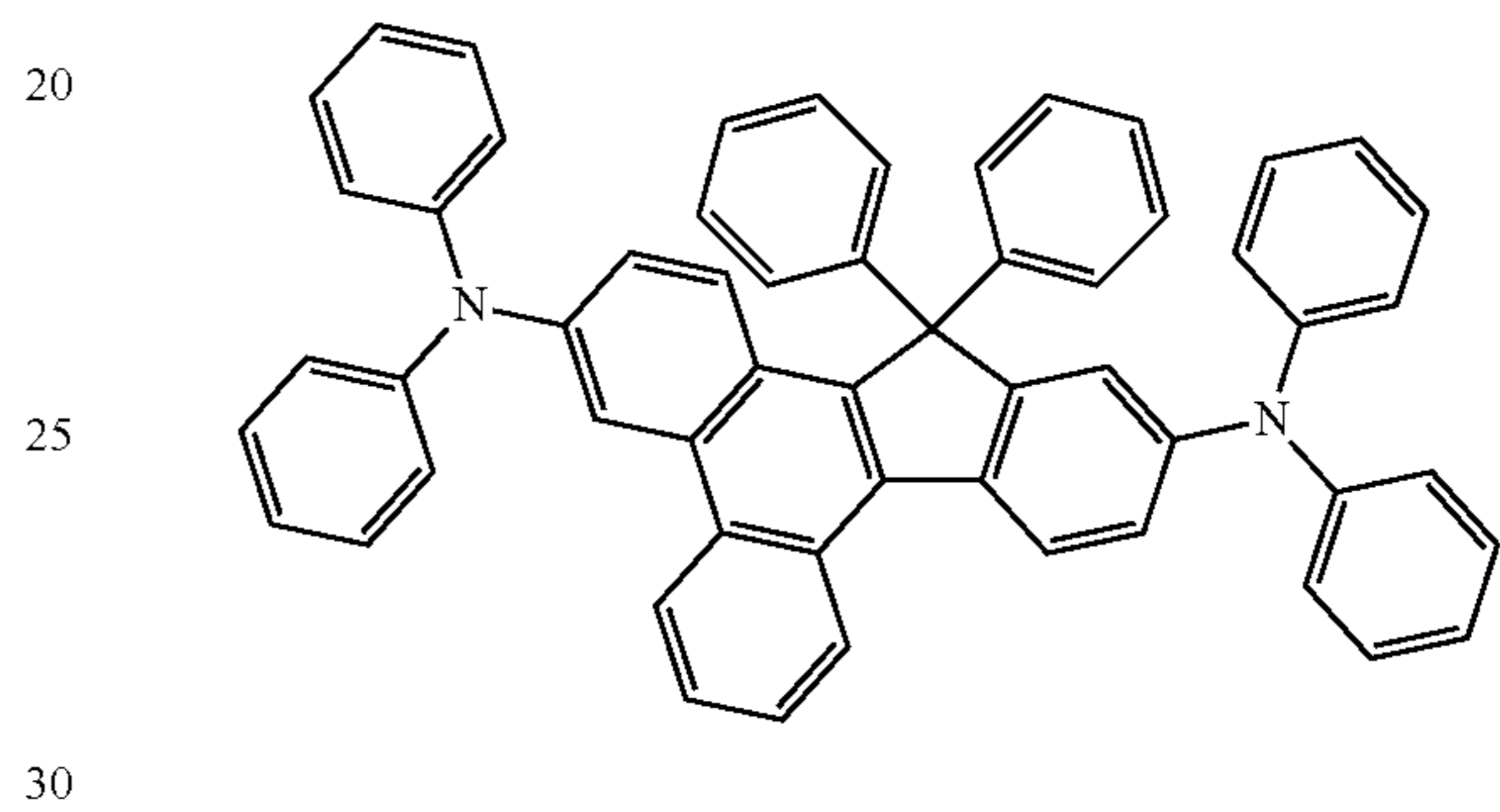
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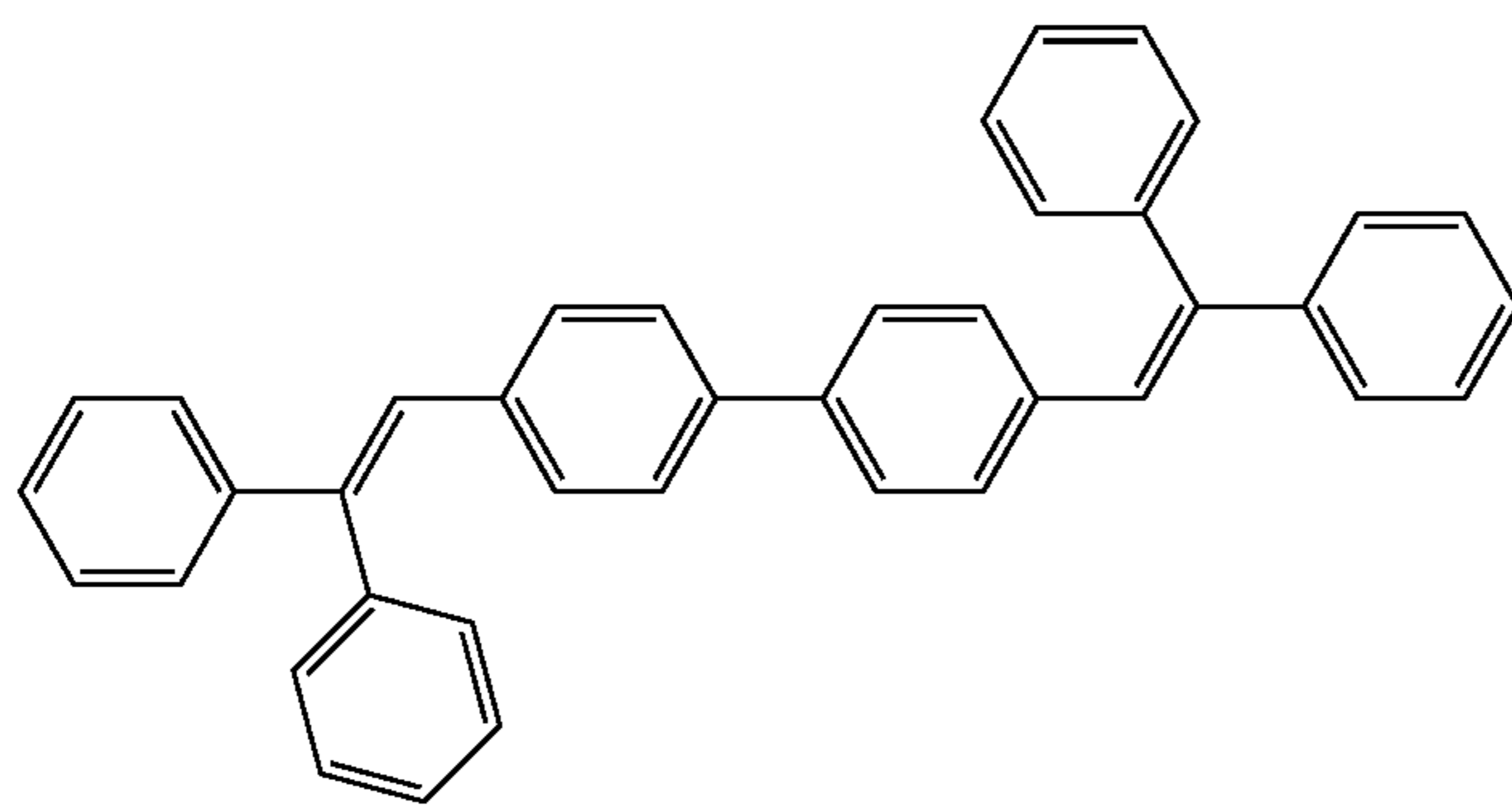
FD21



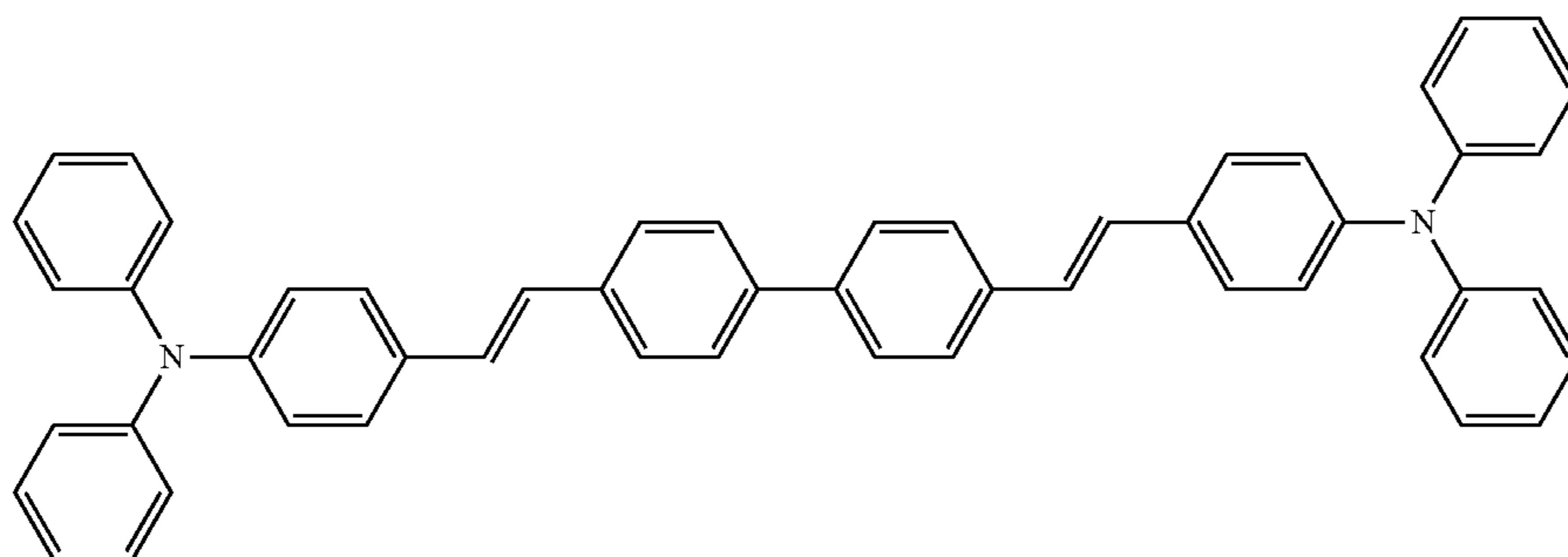
FD22



In one or more embodiments, the fluorescent dopant may include at least one selected from the following compounds, but embodiments of the present disclosure are not limited thereto.

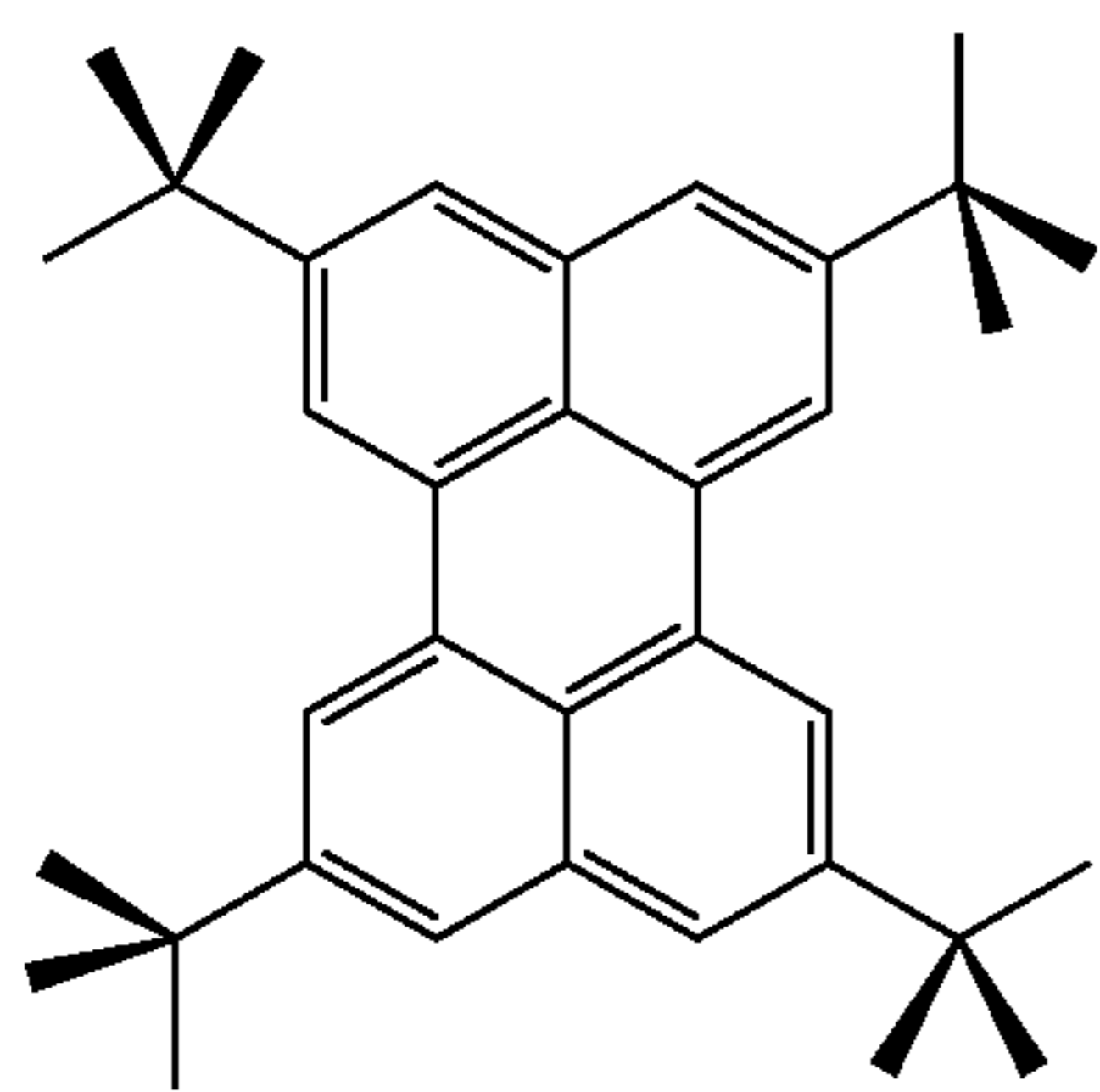


DPVBi



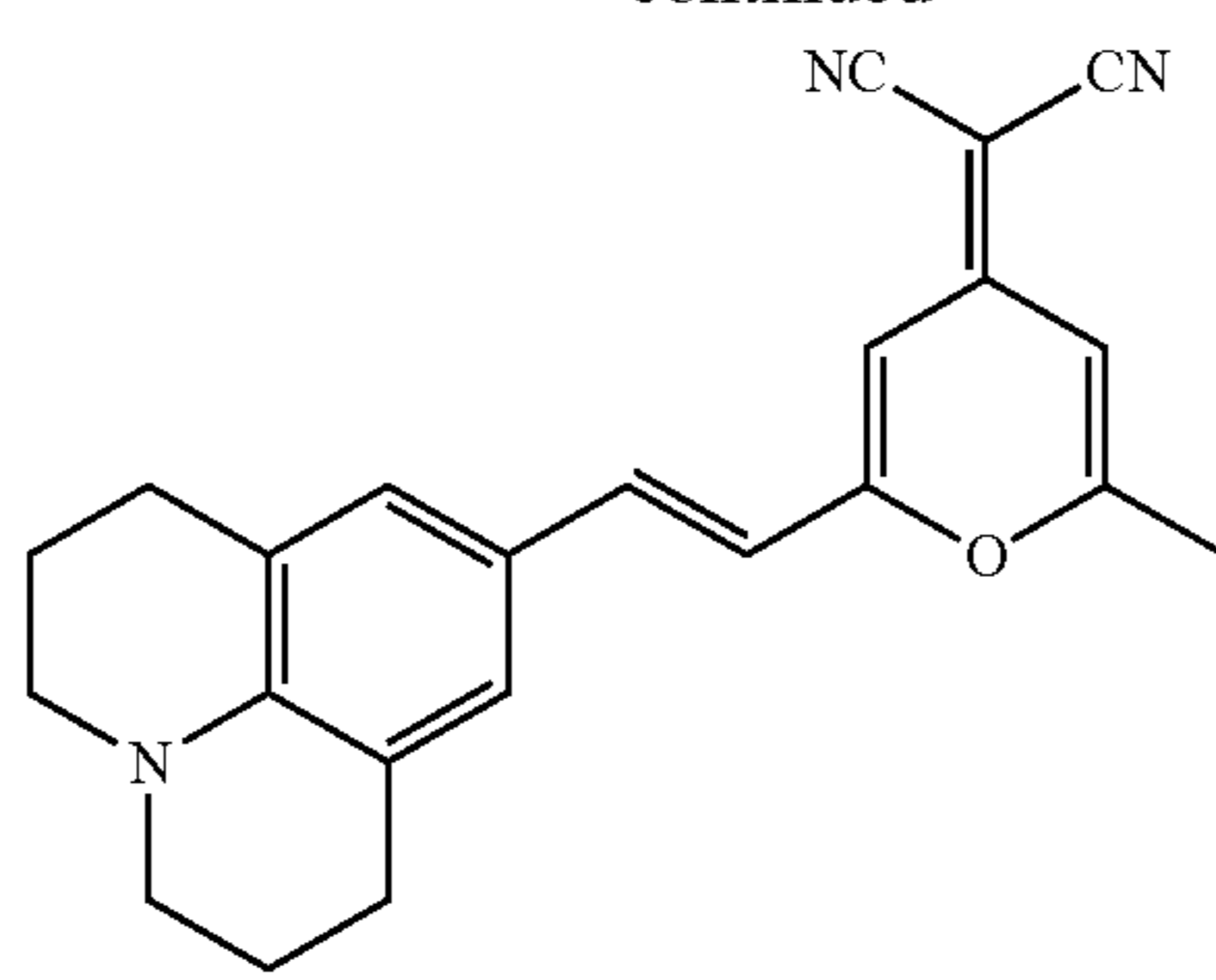
DPAVBi

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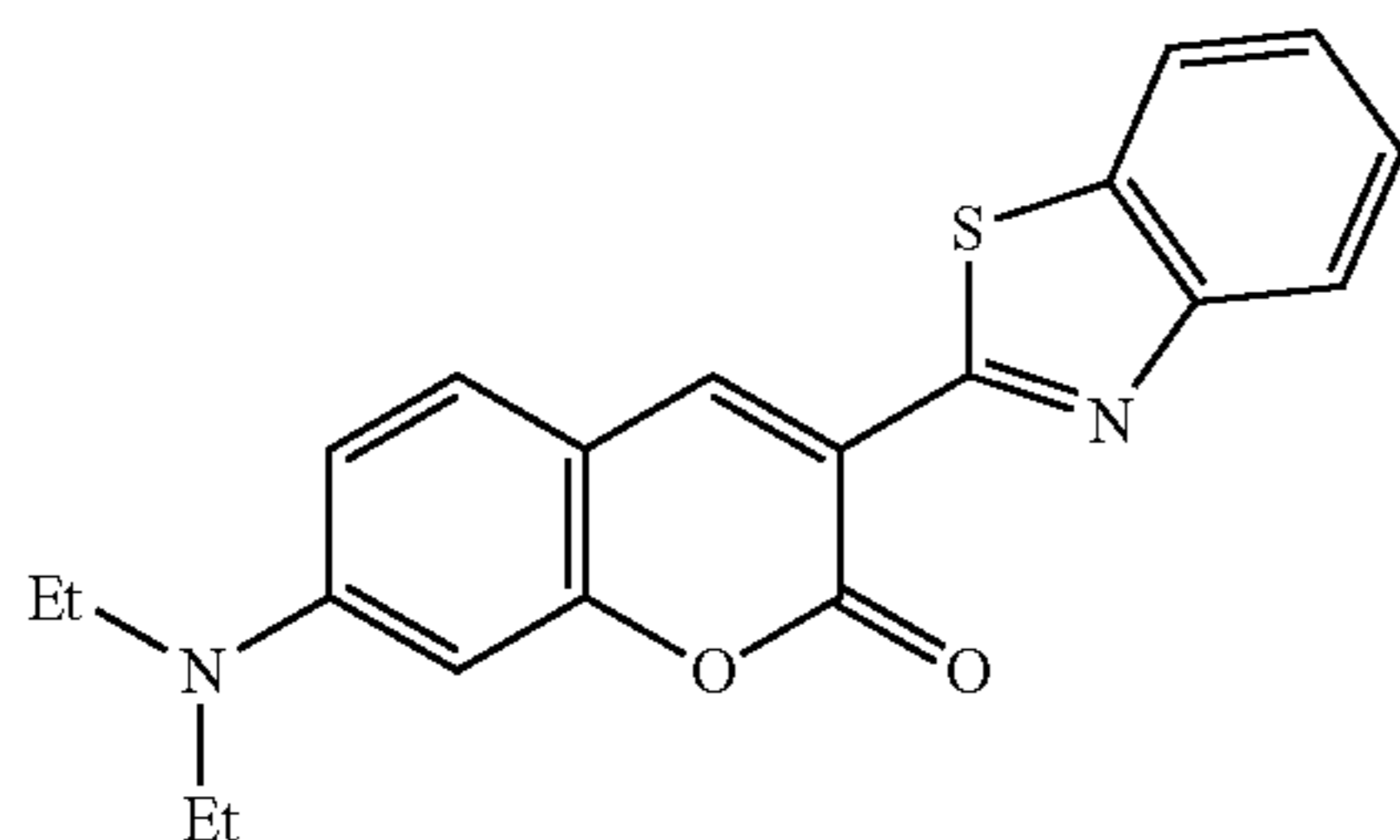
TBPe

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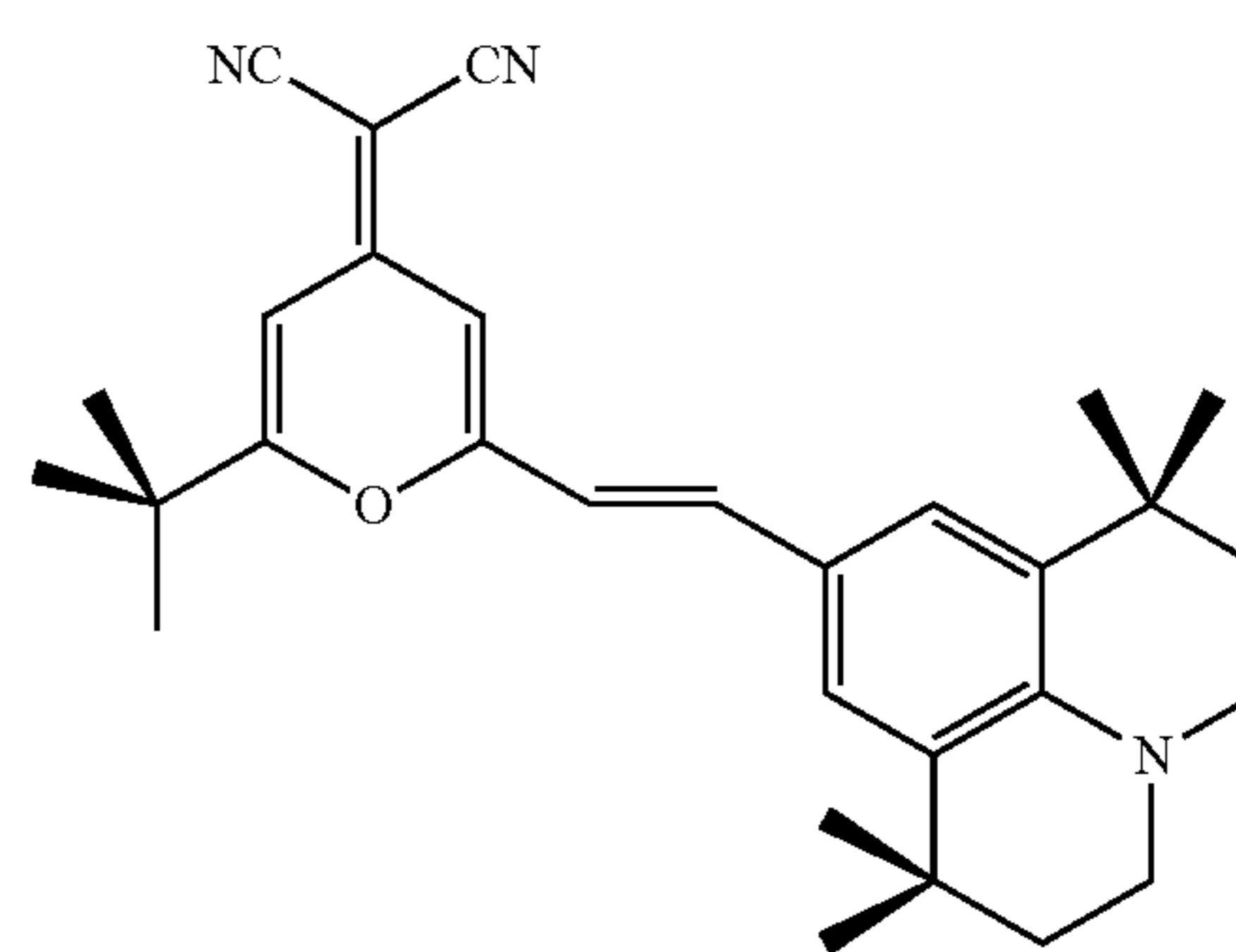


DCM

Coumarin 6

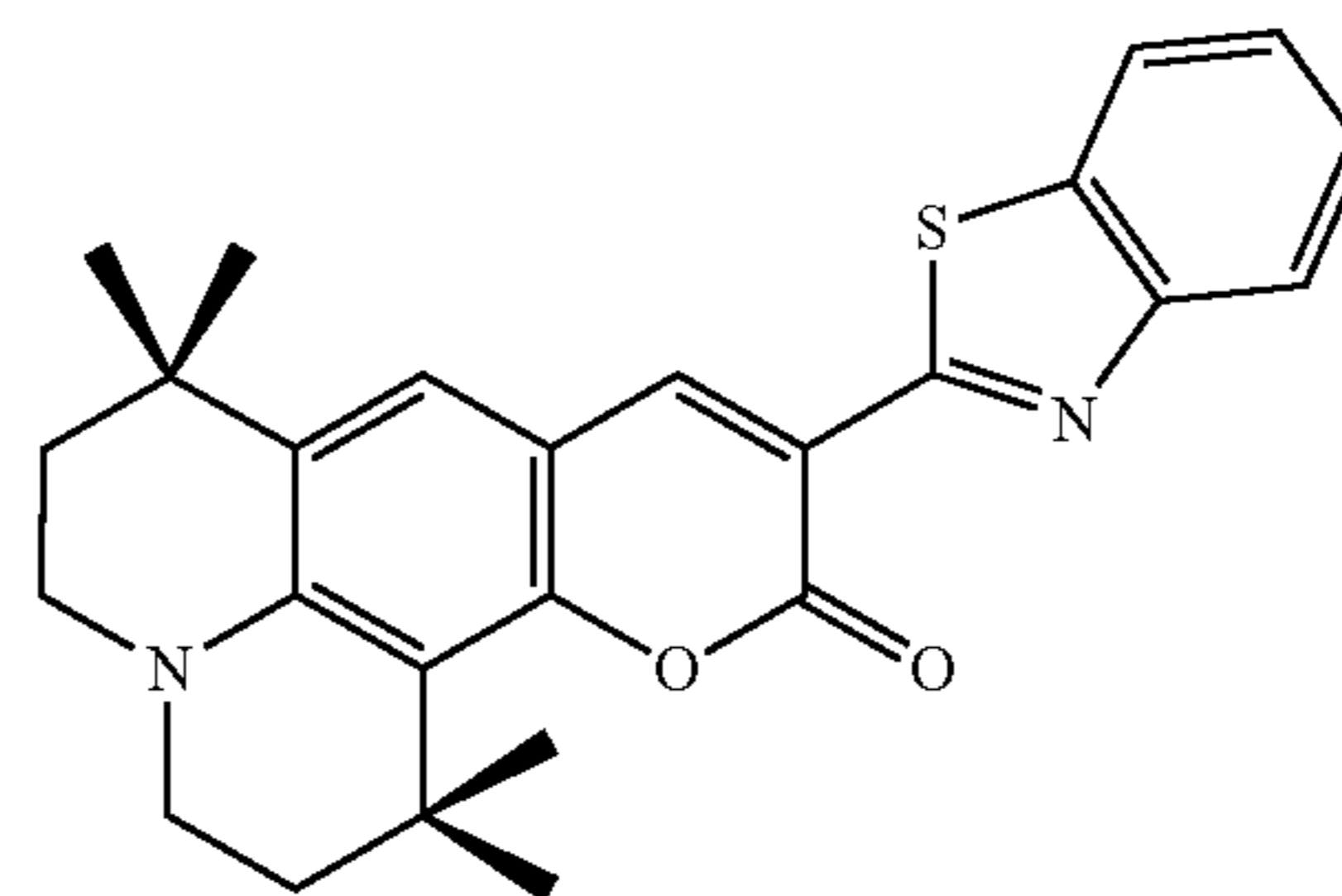


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DCJTb

C545T



The electron transport region may have i) a single-layered structure including a single layer including a single material, ii) a single-layered structure including a single layer including a plurality of different materials, or iii) a multi-layered structure having a plurality of layers including a plurality of different materials.

The electron transport region may include at least one selected from a buffer layer, a hole blocking layer, an electron control layer, an electron transport layer, and an electron injection layer, but embodiments of the present disclosure are not limited thereto.

For example, the electron transport region may have an electron transport layer/electron injection layer structure, a hole blocking layer/electron transport layer/electron injection layer structure, an electron control layer/electron transport layer/electron injection layer structure, or a buffer layer/electron transport layer/electron injection layer structure, wherein for each structure, constituting layers are sequentially stacked from an emission layer. However, embodiments of the structure of the electron transport region are not limited thereto.

The electron transport region (for example, a buffer layer, a hole blocking layer, an electron control layer, or an electron transport layer in the electron transport region) may include a metal-free compound containing at least one π electron-depleted nitrogen-containing ring.

The " π electron-depleted nitrogen-containing ring" indicates a C_1 - C_{60} heterocyclic group having at least one $*-N=*$ moiety as a ring-forming moiety.

For example, the " π electron-depleted nitrogen-containing ring" may be i) a 5-membered to 7-membered heteromonocyclic group having at least one $*-N=*$ moiety, ii) a heteropolycyclic group in which two or more 5-membered to 7-membered heteromonocyclic groups each having at least one $*-N=*$ moiety are condensed with each other, or iii) a heteropolycyclic group in which at least one of 5-membered to 7-membered heteromonocyclic groups, each having at least one $*-N=*$ moiety, is condensed with at least one C_5 - C_{60} carbocyclic group.

Examples of the π electron-depleted nitrogen-containing ring include an imidazole, a pyrazole, a thiazole, an isothiazole, an oxazole, an isoxazole, a pyridine, a pyrazine, a pyrimidine, a pyridazine, an indazole, a purine, a quinoline, an isoquinoline, a benzoquinoline, a phthalazine, a naphthyridine, a quinoxaline, a quinazoline, a cinnoline, a phenanthridine, an acridine, a phenanthroline, a phenazine, a benzimidazole, an isobenzothiazole, a benzoxazole, an isobenzoxazole, a triazole, a tetrazole, an oxadiazole, a triazine, thiadiazol, an imidazopyridine, an imidazopyrimidine, and an azacarbazole, but embodiments of the present disclosure are not limited thereto.

For example, the electron transport region may include a compound represented by Formula 601:



In Formula 601,

Ar_{601} may be a substituted or unsubstituted C_5 - C_{60} carbocyclic group or a substituted or unsubstituted C_1 - C_{60} heterocyclic group,

$xe11$ may be 1, 2, or 3,

L_{601} may be selected from a substituted or unsubstituted C_3 - C_{10} cycloalkylene group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3 - C_{10} cycloalkenylene group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6 - C_{60} arylene group, a substituted or unsubstituted C_1 - C_{60} heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group,

$xe1$ may be an integer from 0 to 5,

R_{601} may be selected from a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted

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C_6-C_{60} arylthio group, a substituted or unsubstituted C_1-C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, $-\text{Si}(\text{Q}_{601})(\text{Q}_{602})(\text{Q}_{603})$, $-\text{C}(=\text{O})$ (5 Q_{601}), $-\text{S}(=\text{O})_2(\text{Q}_{601})$, and $-\text{P}(=\text{O})(\text{Q}_{601})(\text{Q}_{602})$,

Q_{601} to Q_{603} may each independently be a C_1-C_{10} alkyl group, a C_1-C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, or a naphthyl group, and

xe21 may be an integer from 1 to 5.

In one embodiment, at least one of $\text{Ar}_{601}(\text{s})$ in the number of xe11 and/or at least one of $\text{R}_{601}(\text{s})$ in the number of xe21 may include the π electron-depleted nitrogen-containing ring.

In one embodiment, ring Ar_{601} in Formula 601 may be selected from:

a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, a dibenzofuran group, a dibenzothiophene group, a carbazole group, an imidazole group, a pyrazole group, a thiazole group, an isothiazole group, an oxazole group, an isoxazole group, a pyridine group, a pyrazine group, a pyrimidine group, a pyridazine group, an indazole group, a purine group, a quinoline group, an isoquinoline group, a benzoquinoline group, a phthalazine group, a naphthyridine group, a quinoxaline group, a quinazoline group, a cinnoline group, a phenanthridine group, an acridine group, a phenanthroline group, a phenazine group, a benzimidazole group, an iso-benzothiazole group, a benzoxazole group, an isobenzoxazole group, a triazole group, a tetrazole group, an oxadiazole group, a triazine group, thiadiazol group, an imidazopyridine group, an imidazopyrimidine group, and an azacarbazole group;

a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, a dibenzofuran group, a dibenzothiophene group, a carbazole group, an imidazole group, a pyrazole group, a thiazole group, an isothiazole group, an oxazole group, an isoxazole group, a pyridine group, a pyrazine group, a pyrimidine group, a pyridazine group, an indazole group, a purine group, a quinoline group, an isoquinoline group, a benzoquinoline group, a phthalazine group, a naphthyridine group, a quinoxaline group, a quinazoline group, a cinnoline group, a phenanthridine group, an acridine group, a phenanthroline group, a phenazine group, a benzimidazole group, an iso-benzothiazole group, a benzoxazole group, an isobenzoxazole group, a triazole group, a tetrazole group, an oxadiazole group, a triazine group, thiadiazol group, an imidazopyridine group, an imidazopyrimidine group, and an azacarbazole group, each substituted with at least one selected from deuterium, $-\text{F}$, $-\text{Cl}$, $-\text{Br}$, $-\text{I}$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, $-\text{Si}(\text{Q}_{31})(\text{Q}_{32})(\text{Q}_{33})$, $-\text{S}(=\text{O})_2(\text{Q}_{31})$, and $-\text{P}(=\text{O})(\text{Q}_{31})(\text{Q}_{32})$; and

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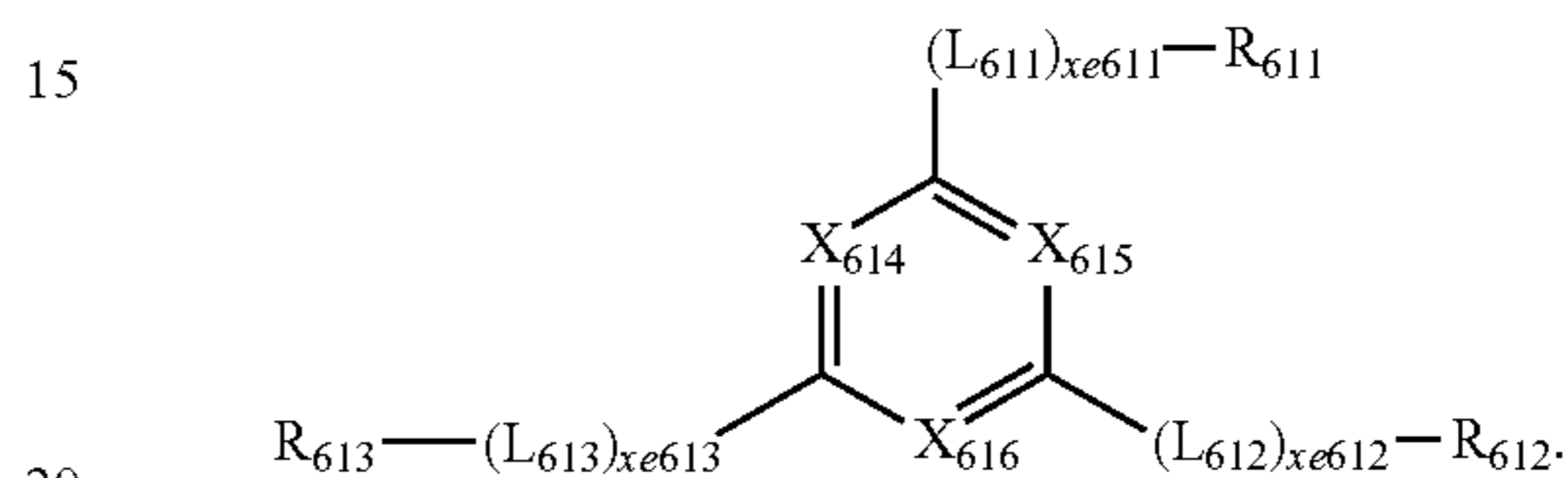
Q_{31} to Q_{33} may each independently be selected from a C_1-C_{10} alkyl group, a C_1-C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

When xe1 in Formula 601 is two or more, two or more $\text{Ar}_{601}(\text{s})$ may be linked (e.g., chemically bonded to each other) via a single bond.

In one or more embodiments, Ar_{601} in Formula 601 may be an anthracene group.

In one or more embodiments, a compound represented by Formula 601 may be represented by Formula 601-1:

Formula 601-1



In Formula 601-1,

X_{614} may be N or $\text{C}(\text{R}_{614})$, X_{615} may be N or $\text{C}(\text{R}_{615})$, X_{616} may be N or $\text{C}(\text{R}_{616})$, and at least one selected from X_{614} to X_{616} may be N,

L_{611} to L_{613} may each independently be the same as described in connection with L_{601} ,

xe611 to xe613 may each independently be the same as described in connection with xe1,

R_{611} to R_{613} may each independently be the same as described in connection with R_{601} ,

R_{614} to R_{616} may each independently be selected from hydrogen, deuterium, $-\text{F}$, $-\text{Cl}$, $-\text{Br}$, $-\text{I}$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

In one embodiment, L_{601} and L_{611} to L_{613} in Formulae 601 and 601-1 may each independently be selected from:

a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylenylene group, a pentaphenylenylene group, a hexacenylenylene group, a pentacenylenylene group, a thiophenylenylene group, a furanylenylene group, a carbazolylenylene group, an indolylenylene group, an isoindolylenylene group, a benzofuranylenylene group, a benzothiophenylenylene group, a dibenzofuranylenylene group, a dibenzothiophenylenylene group, a benzocarbazolylenylene group, a dibenzocarbazolylenylene group, a dibenzosilolylenylene group, a pyridinylenylene group, an imidazolylenylene group, a pyrazolylenylene group, a thiazolylenylene group, an isothiazolylenylene group, an oxazolylenylene group, an isoxazolylenylene group, a thiadiazolylenylene group, an oxadiazolylenylene group, a pyrazinylenylene group, a pyrimidinylenylene group, a pyridazinylenylene group, a triazinylenylene group, a quinolinylene group, an isoquinolinylene group, a benzoquinolinylene group, a phthalazinylene group, a naphthyridinylenylene group, a quinoxalinylenylene group, a quinazolinylene group, a cinnolinylene group, a phenanthridinylenylene group, an acridinylenylene group, a phenanthrolinylenylene group, a phenazinylene group, a benzimidazolylenylene group, an isobenzothiazolylenylene group, a benzoxazolylenylene group, an isobenzoxazolylenylene group, a triazolylenylene group, a tetrazolylenylene group, an imidazopyridinylenylene group, an imidazopyrimidinylenylene group, and an azacarbazolylenylene group; and

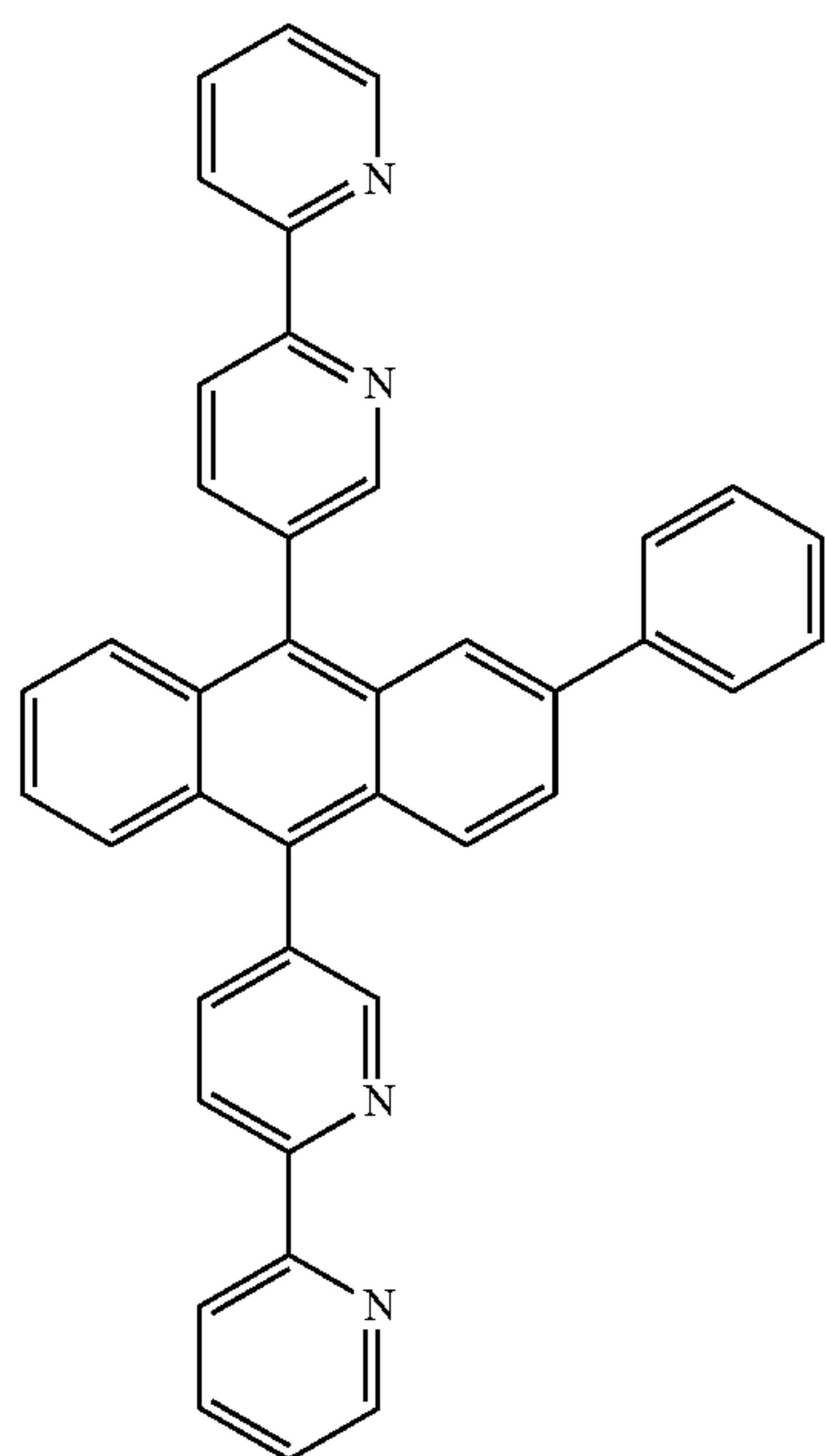
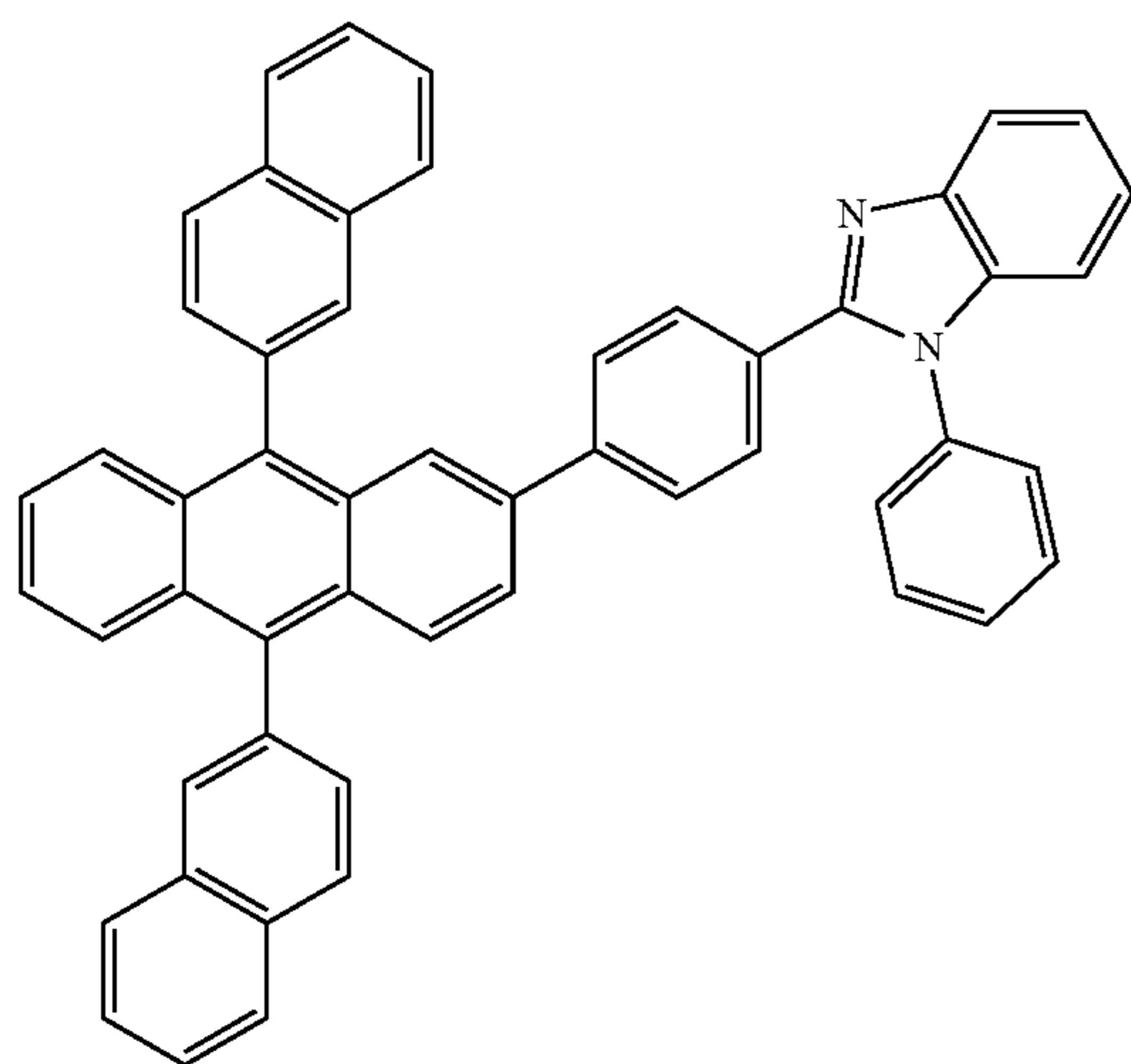
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group, a quinoxalinylyl group, a quinazolinylyl group, a cinnolinylyl group, a phenanthridinylyl group, an acridinylyl group, a phenanthrolinylyl group, a phenazinylyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinylyl group, an imidazopyrimidinyl group, and an azacarbazolyl group;

$-\text{S}(=\text{O})_2(\text{Q}_{601})$, and $-\text{P}(=\text{O})(\text{Q}_{601})(\text{Q}_{602})$; and

Q_{601} and Q_{602} may be the same as described above.

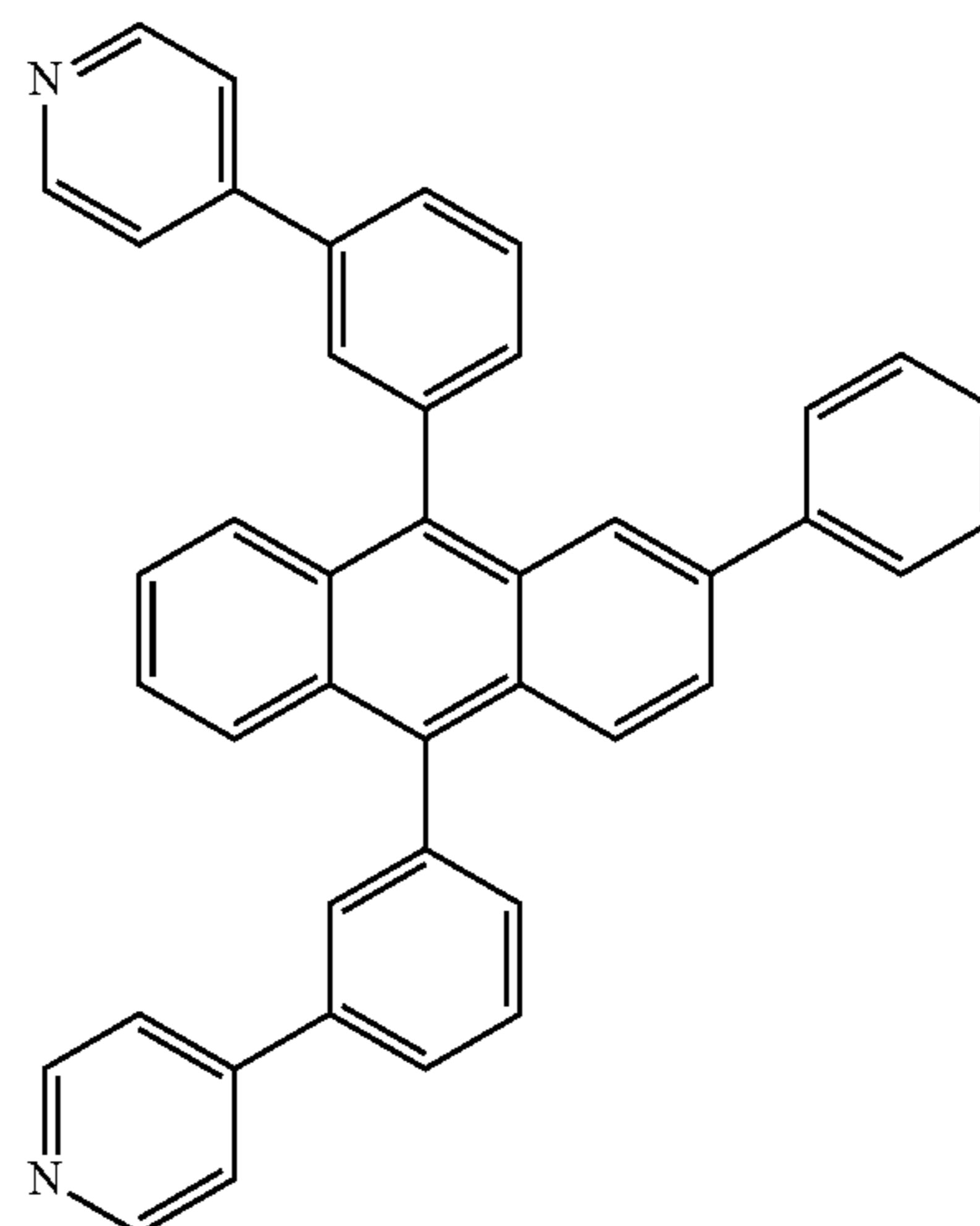
The electron transport region may include at least one compound selected from Compounds ET1 to ET36, but embodiments of the present disclosure are not limited thereto:



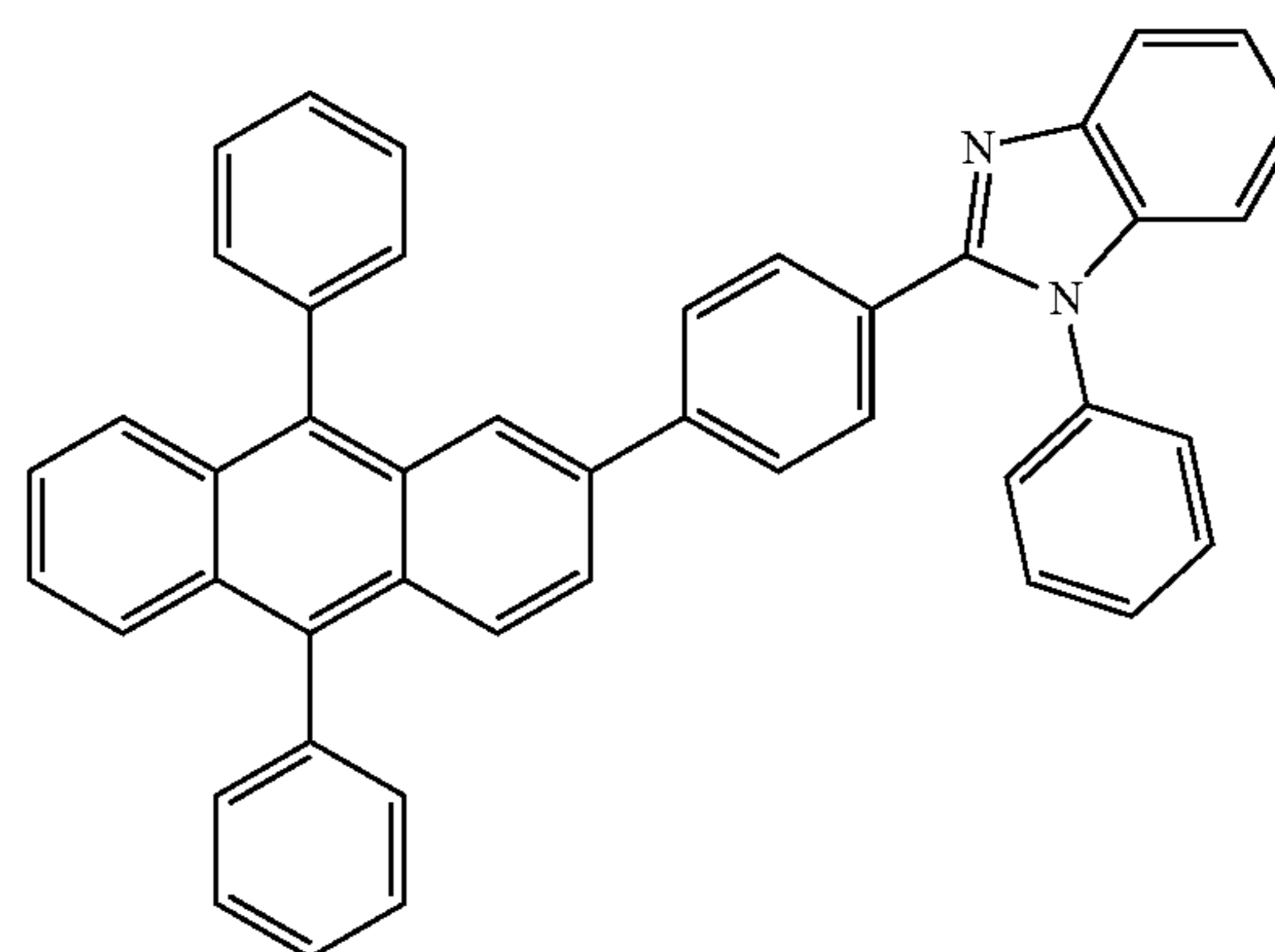
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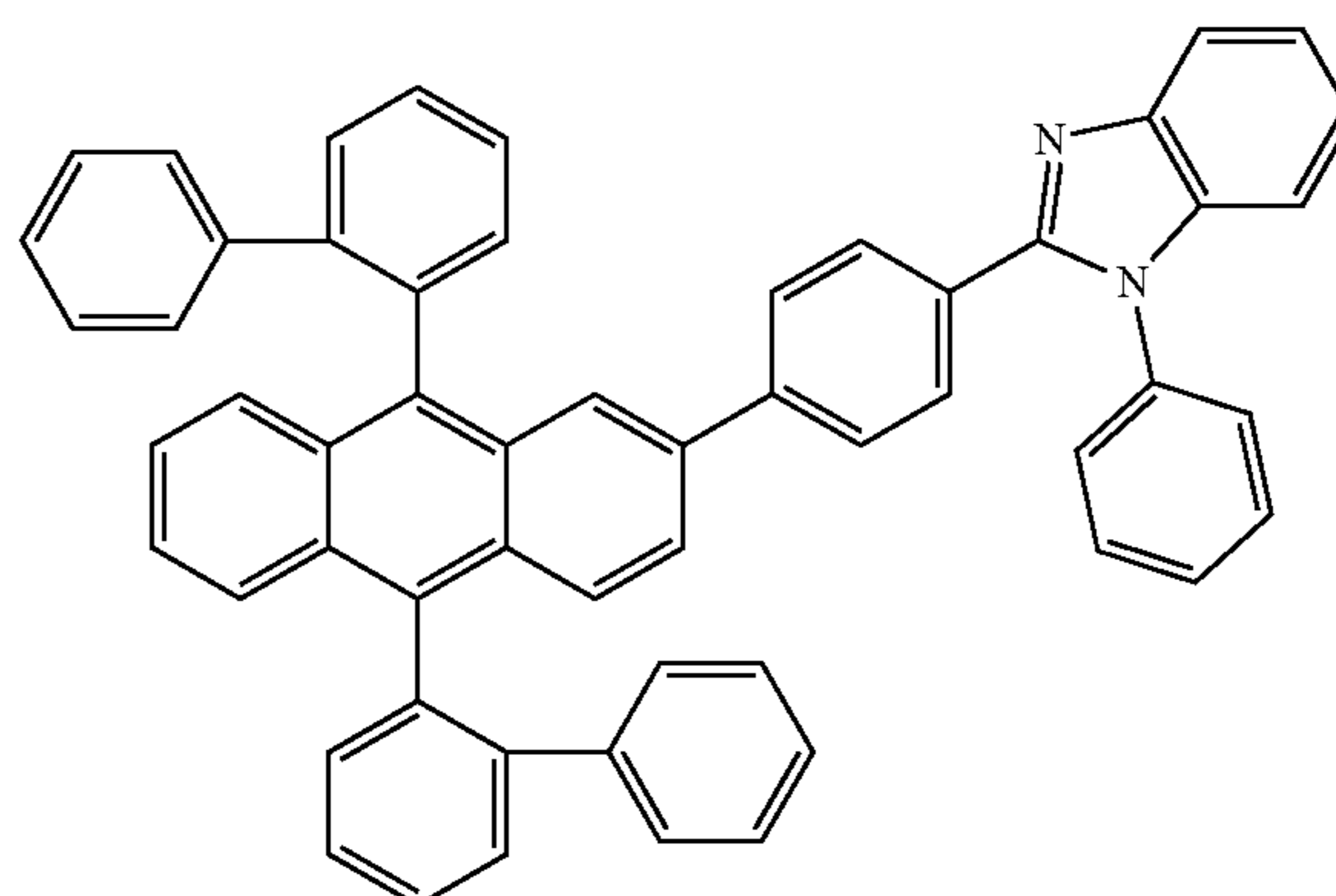
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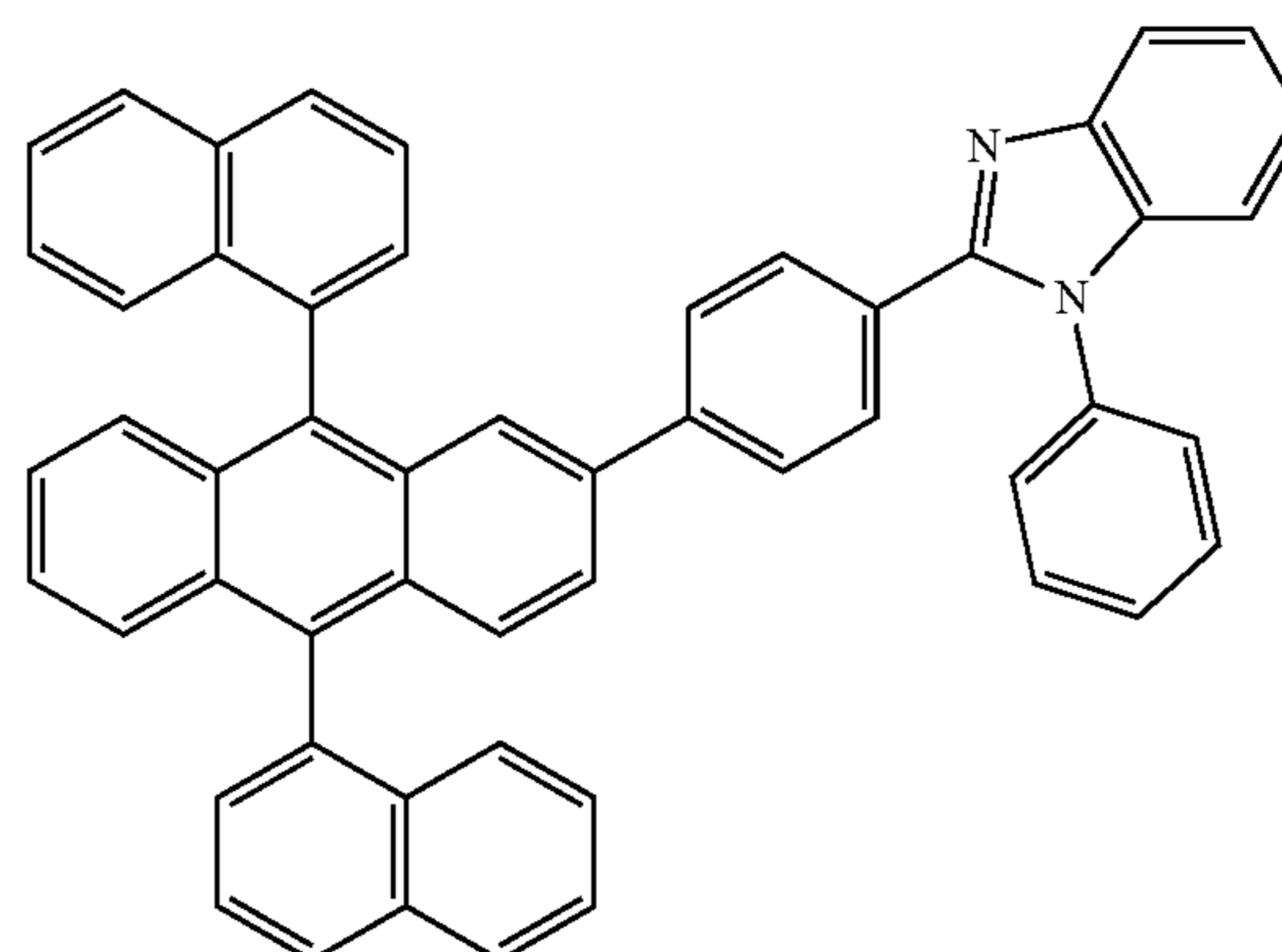
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ET5

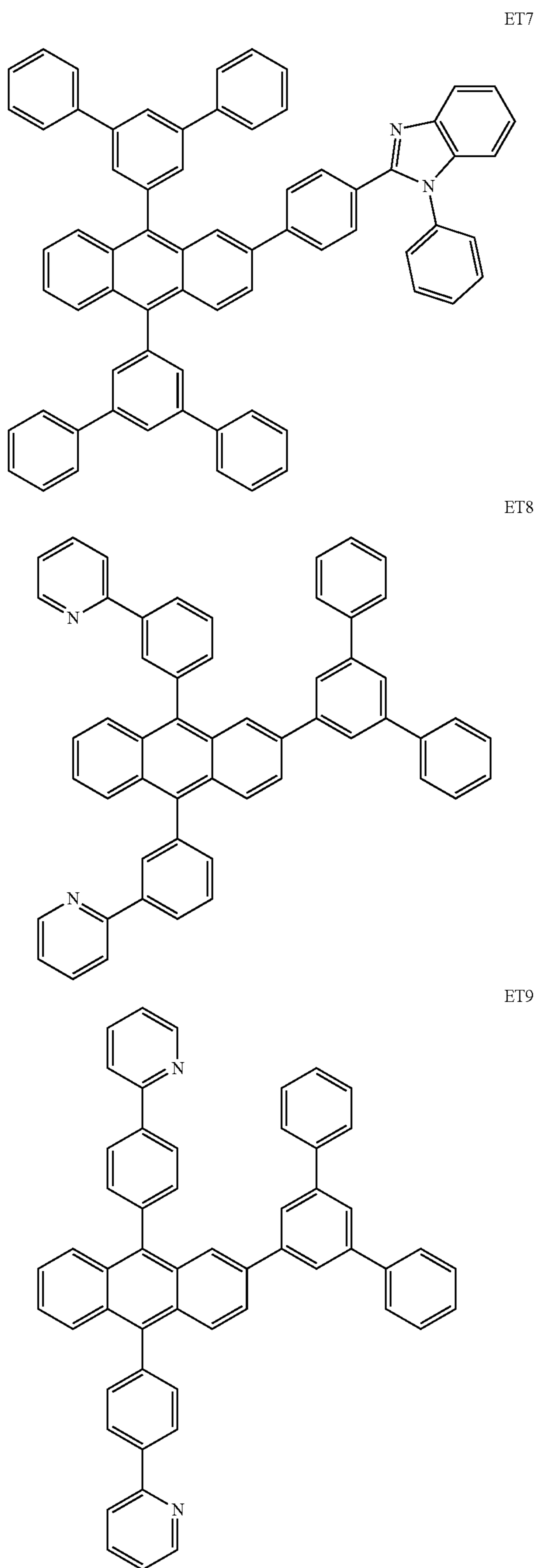


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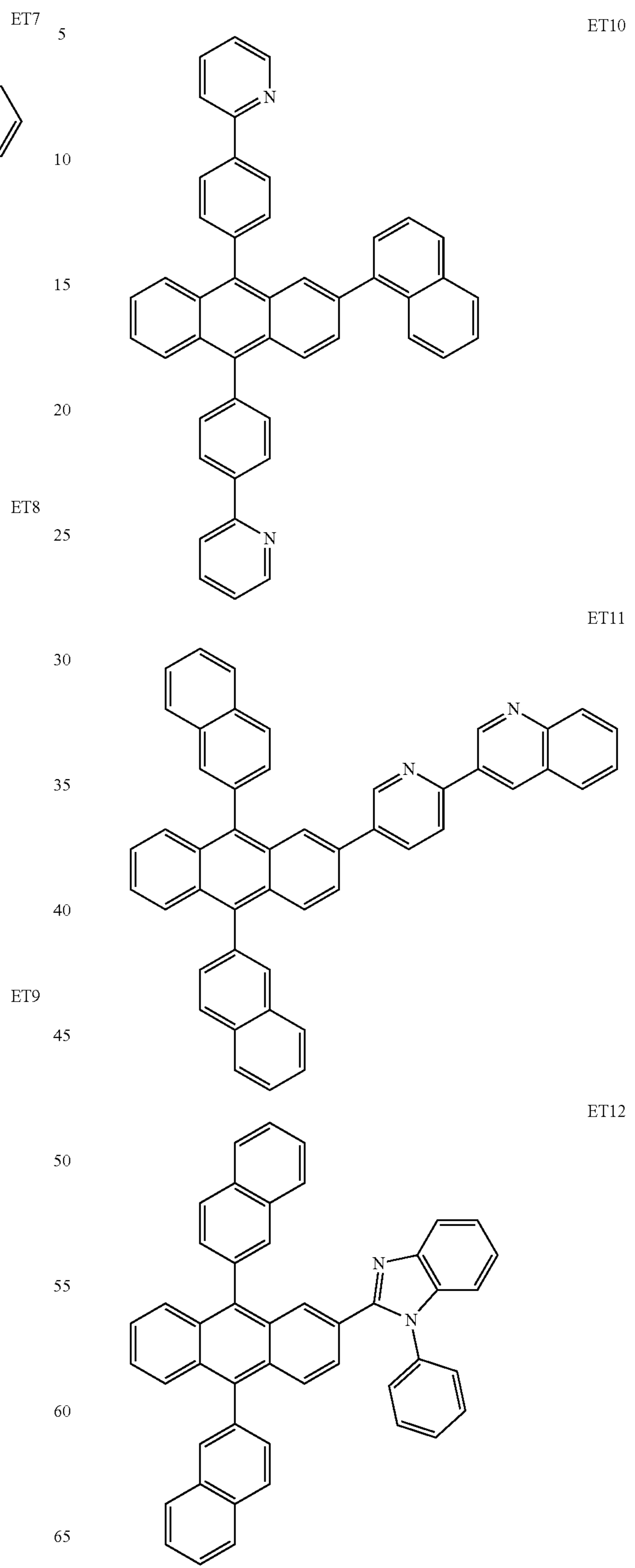
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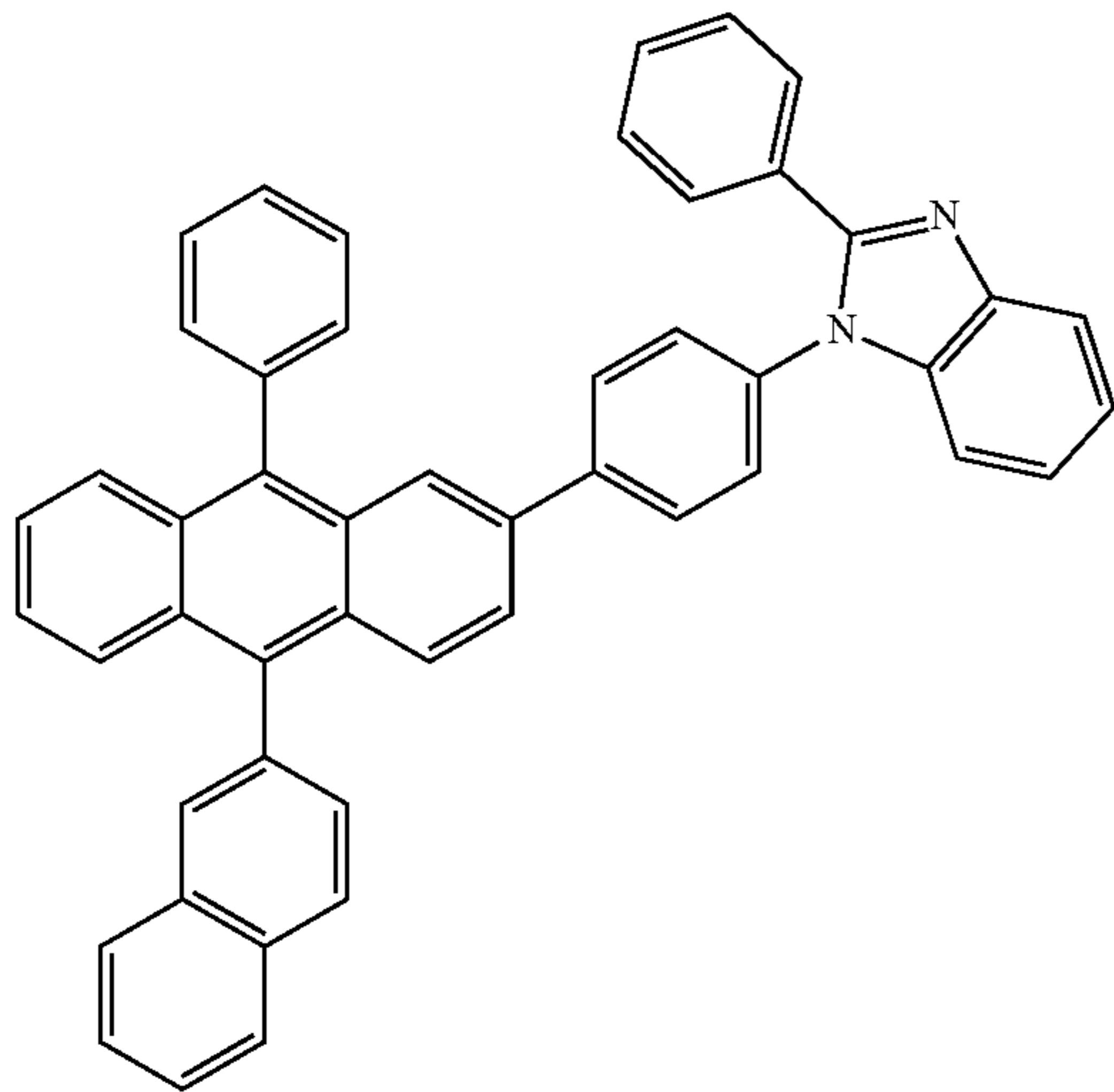
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ET13 5



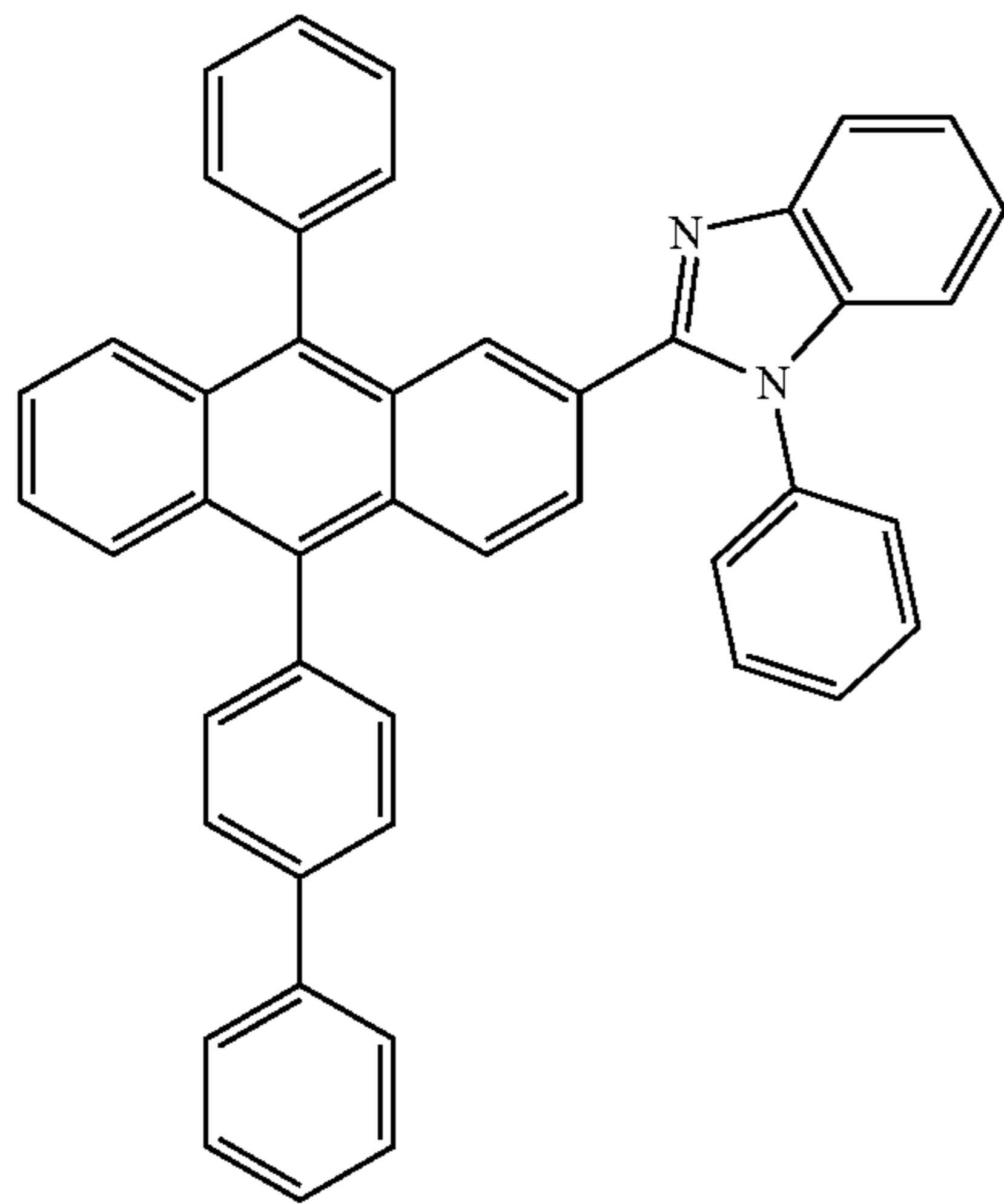
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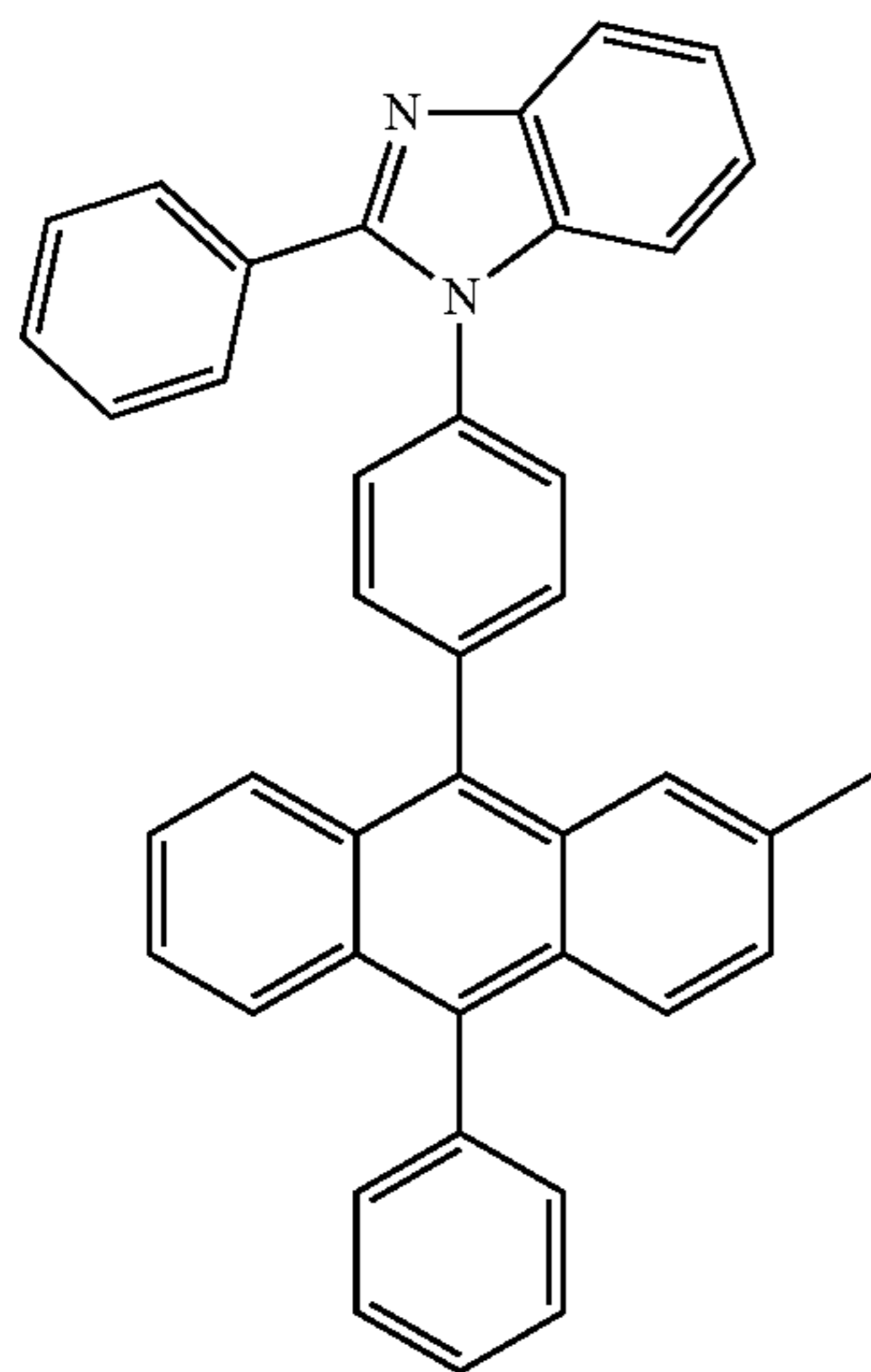
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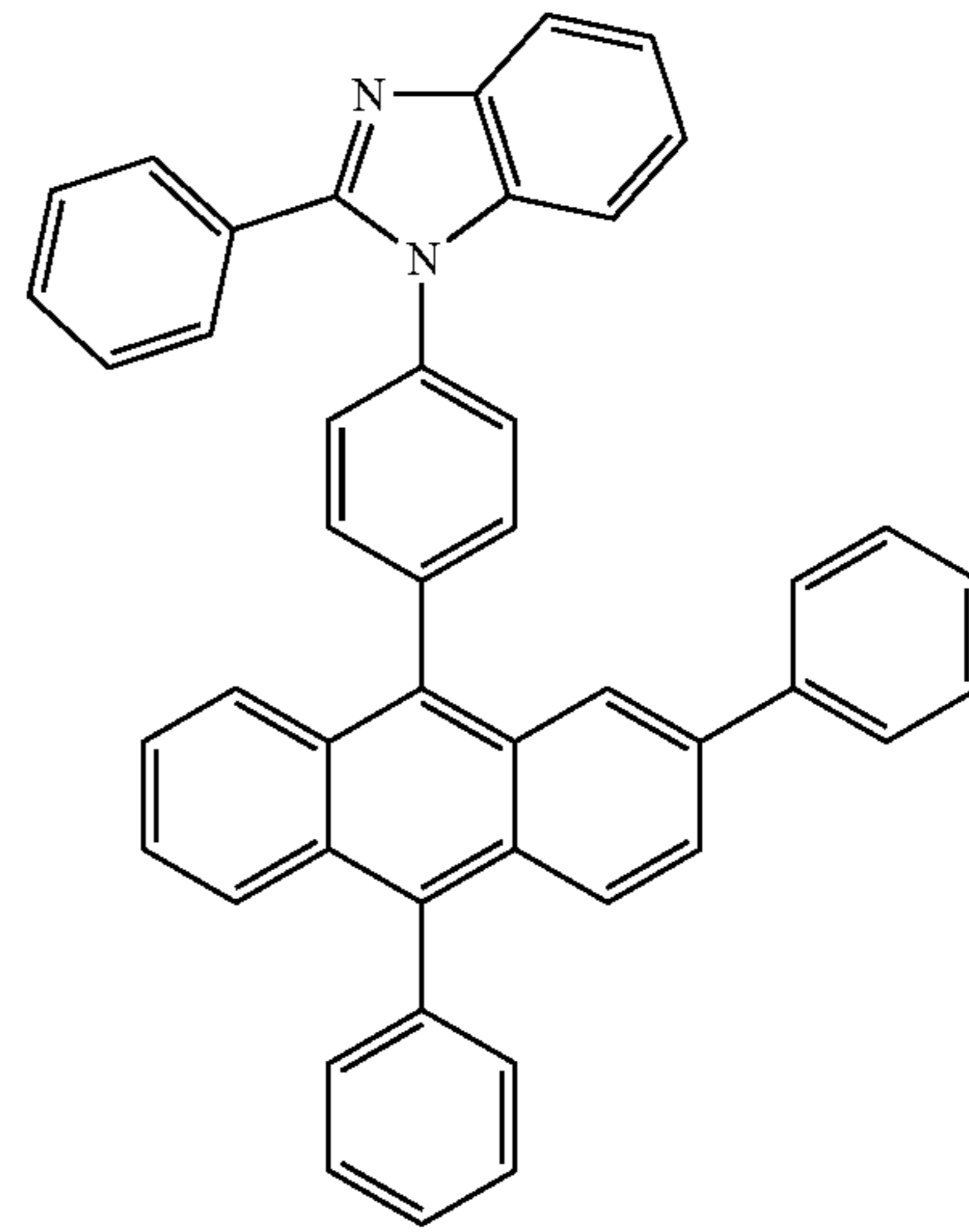
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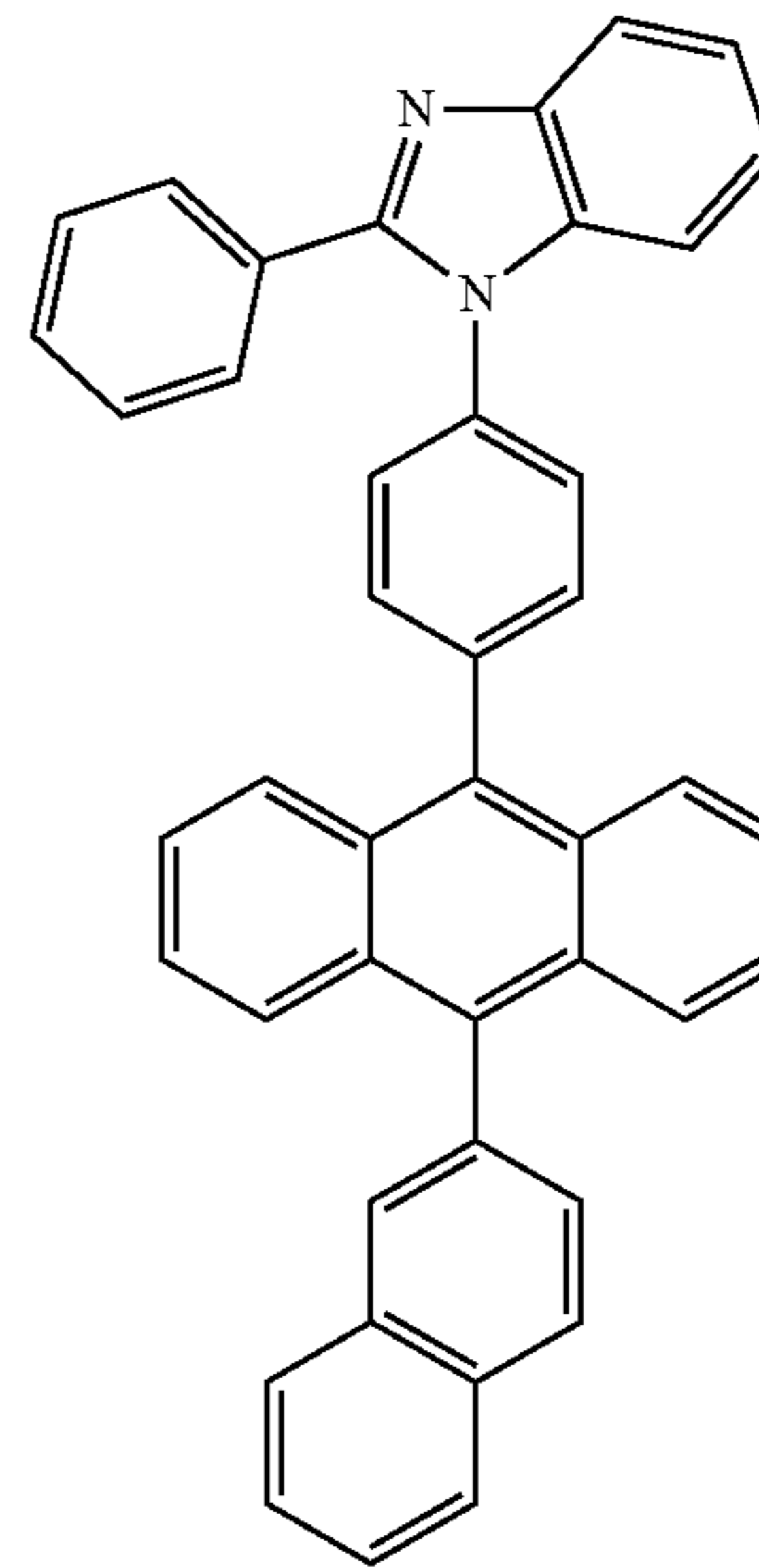
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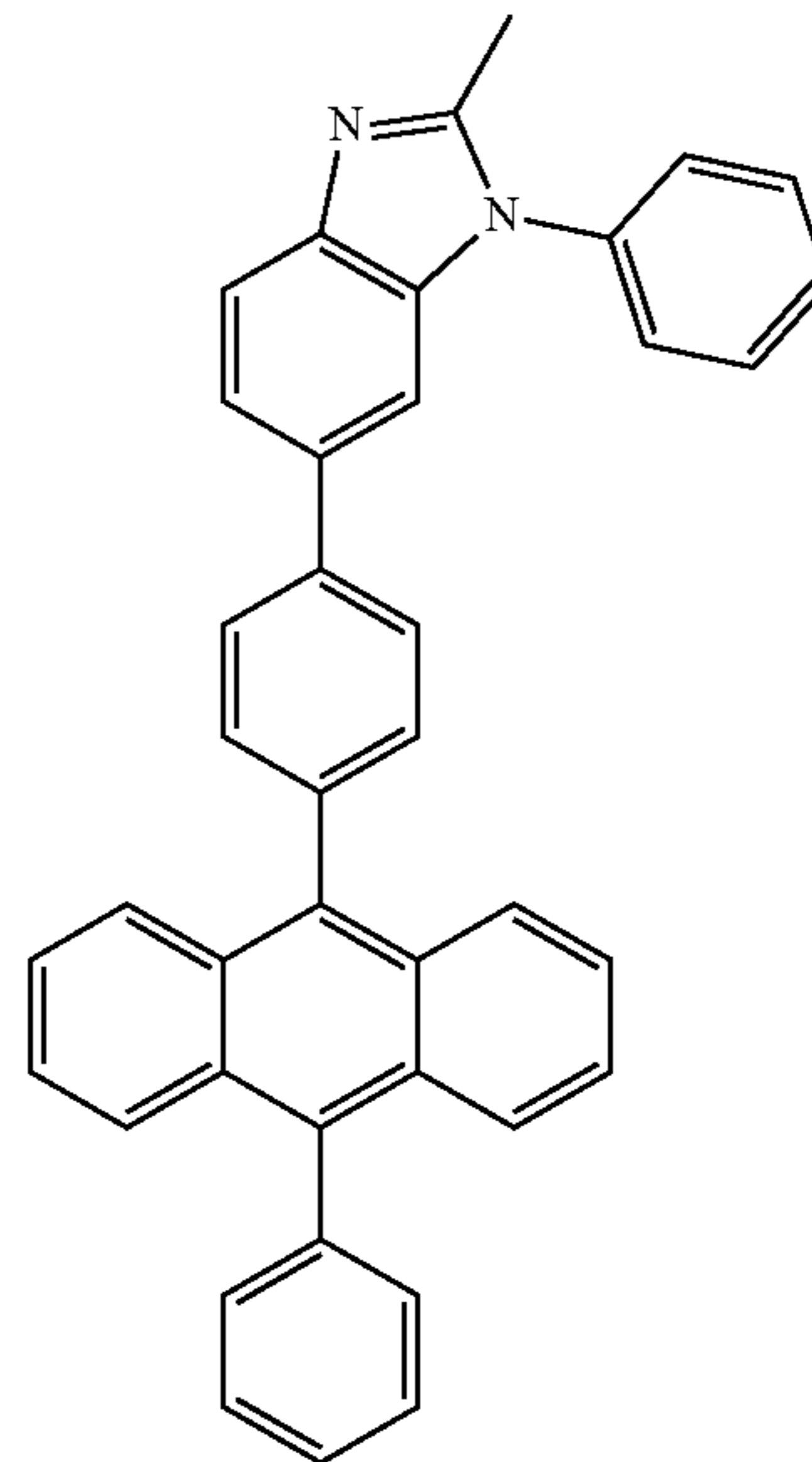
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ET17

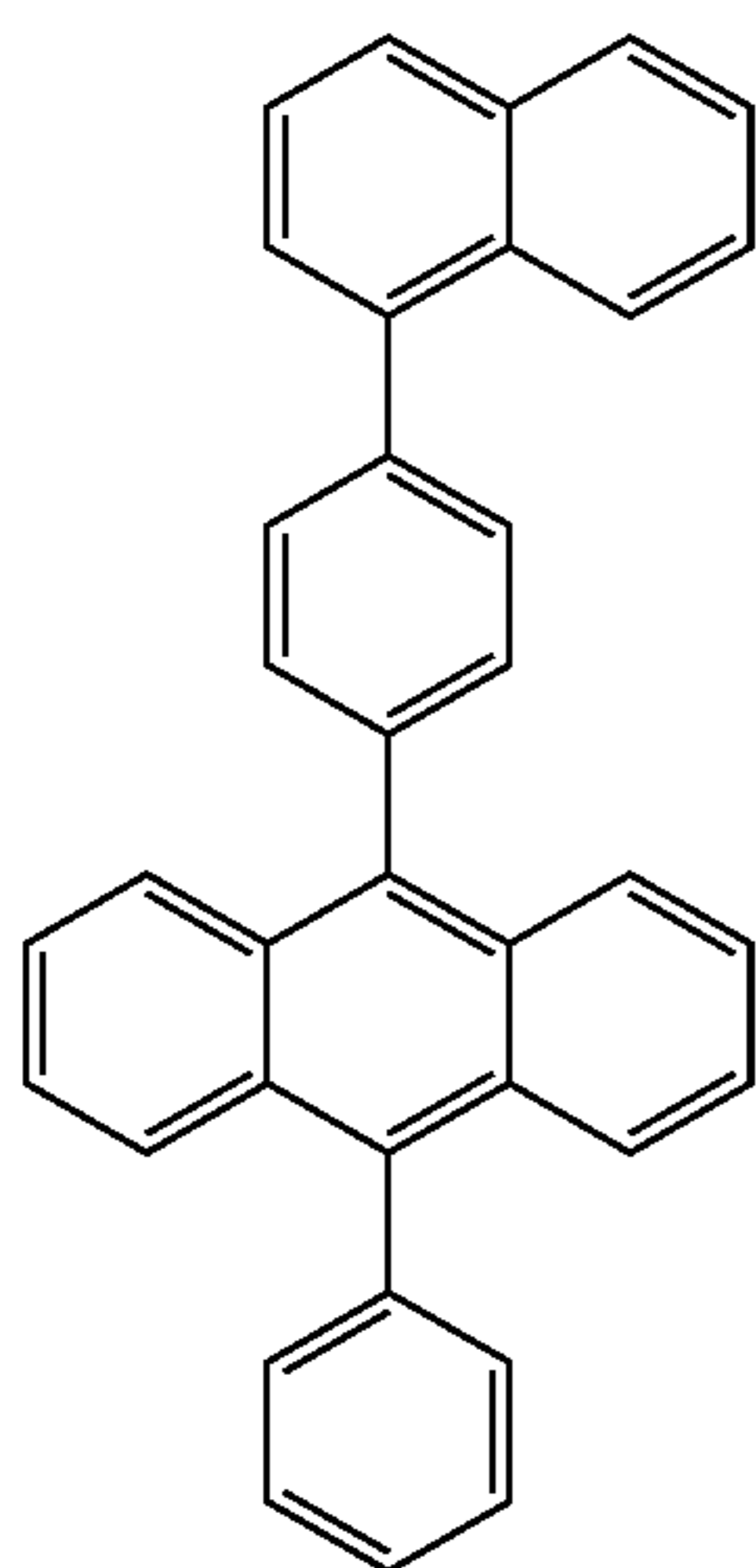
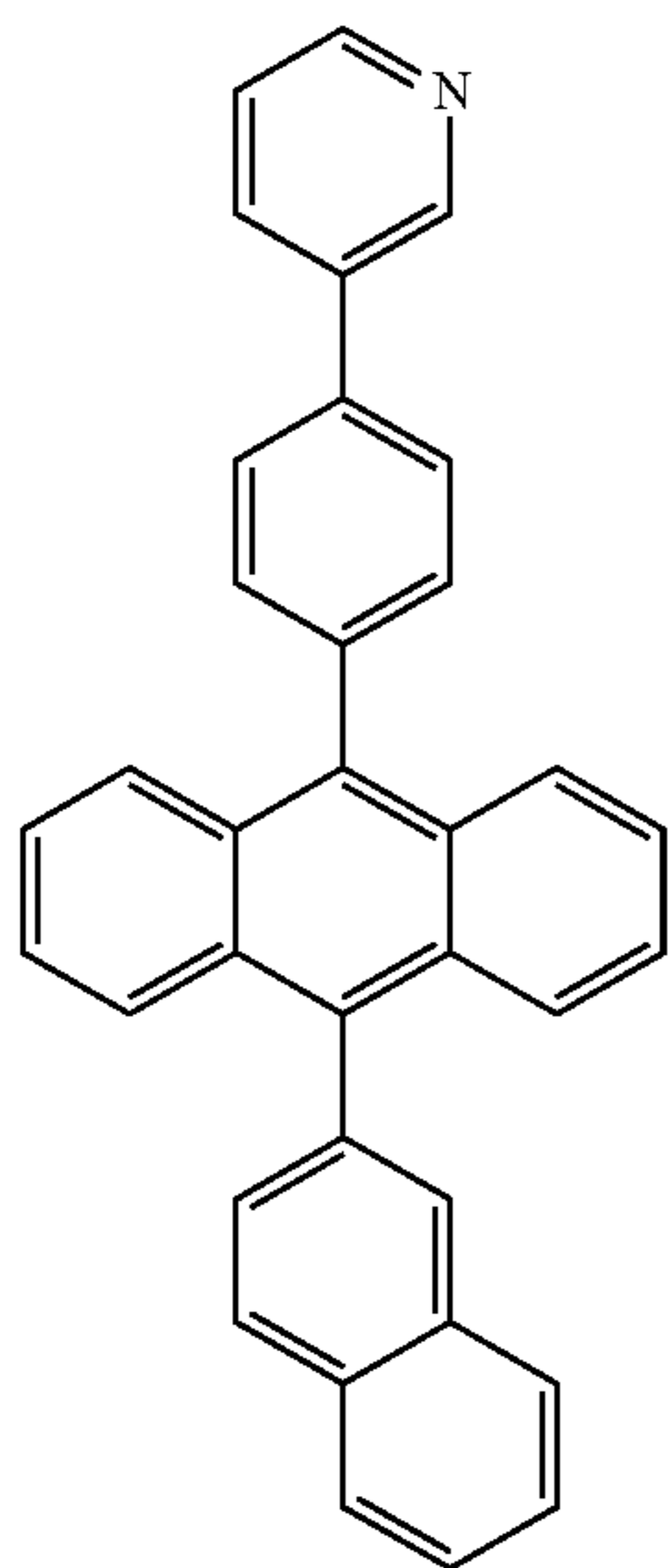
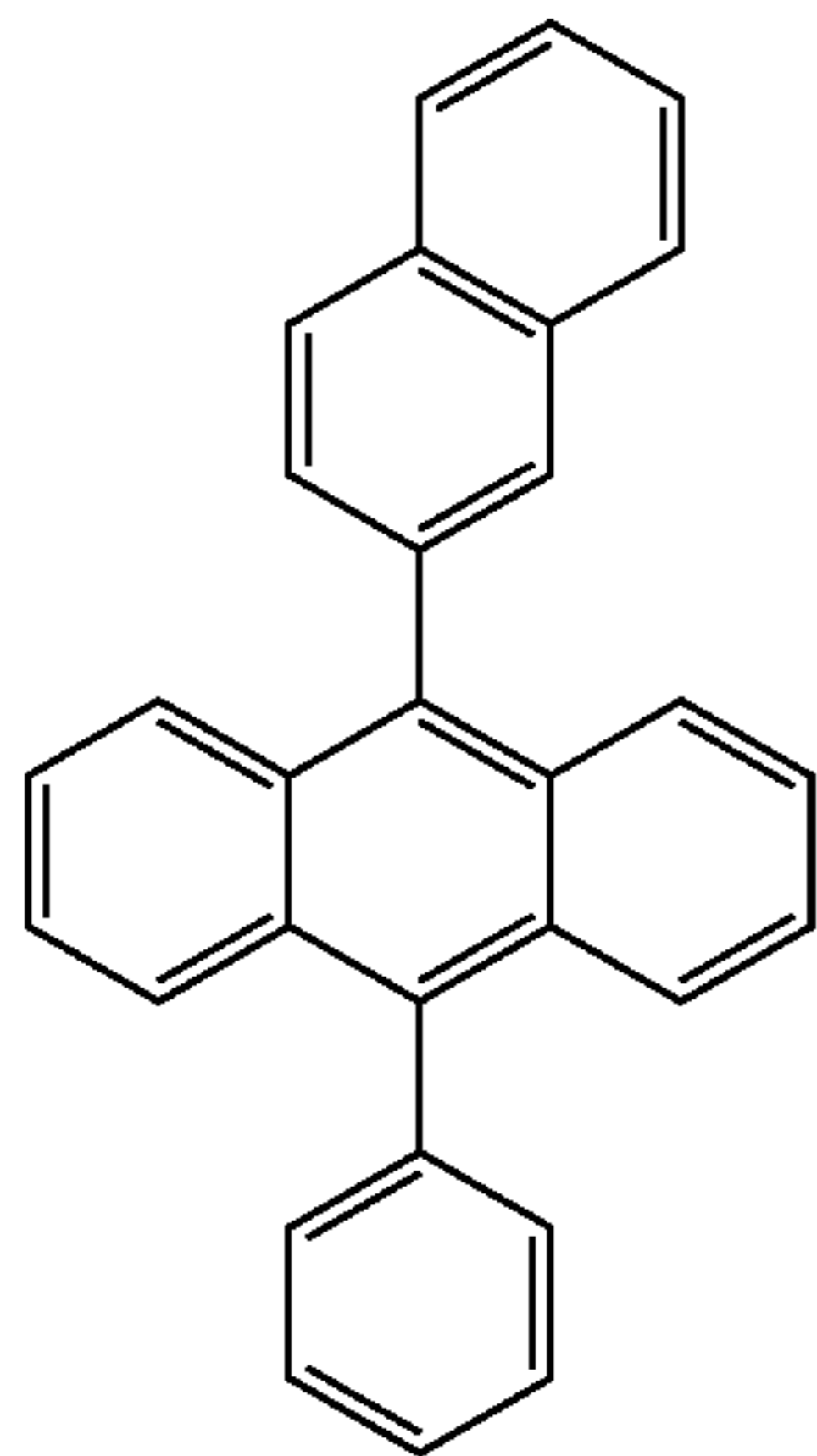


ET18



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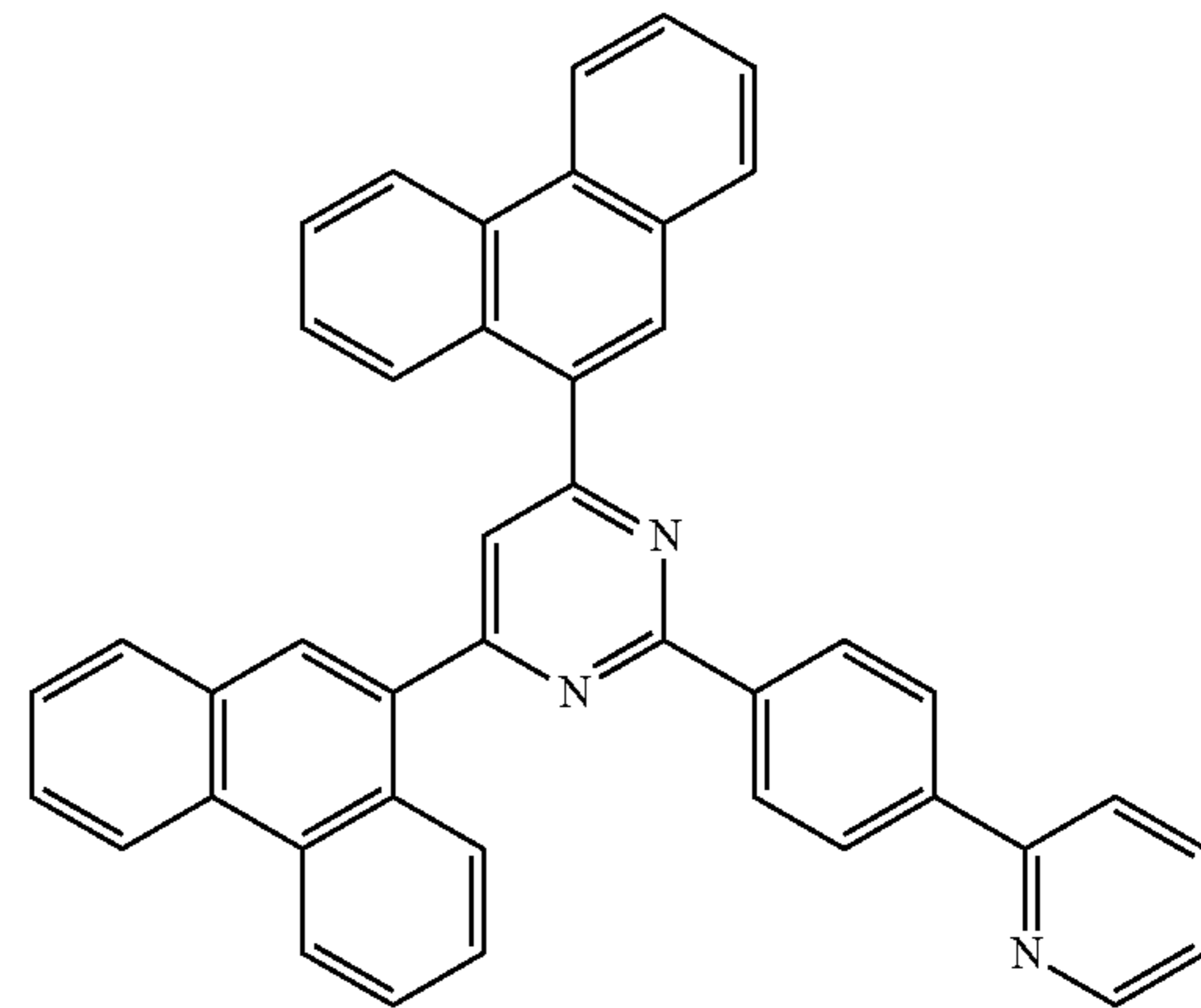
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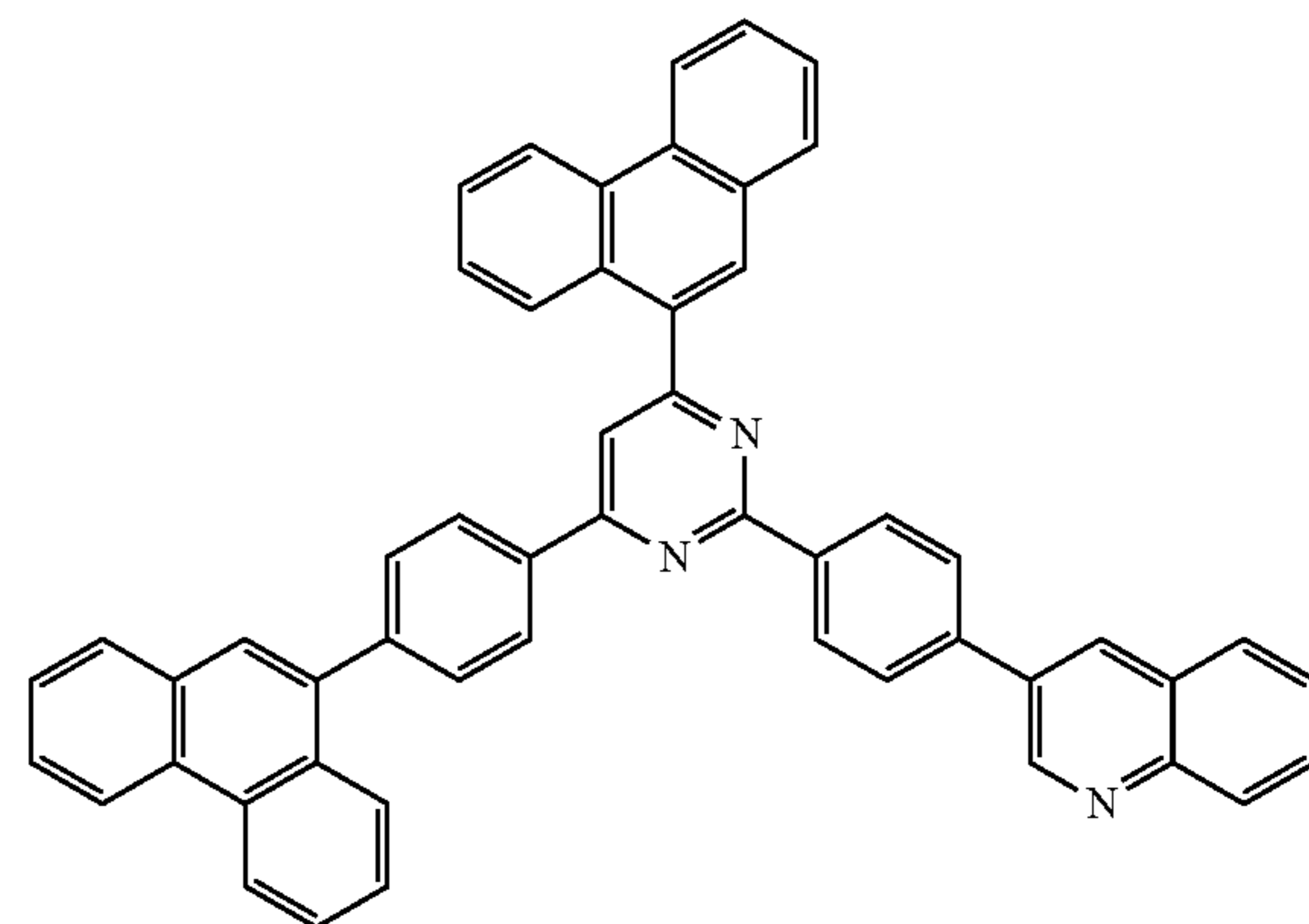
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ET21

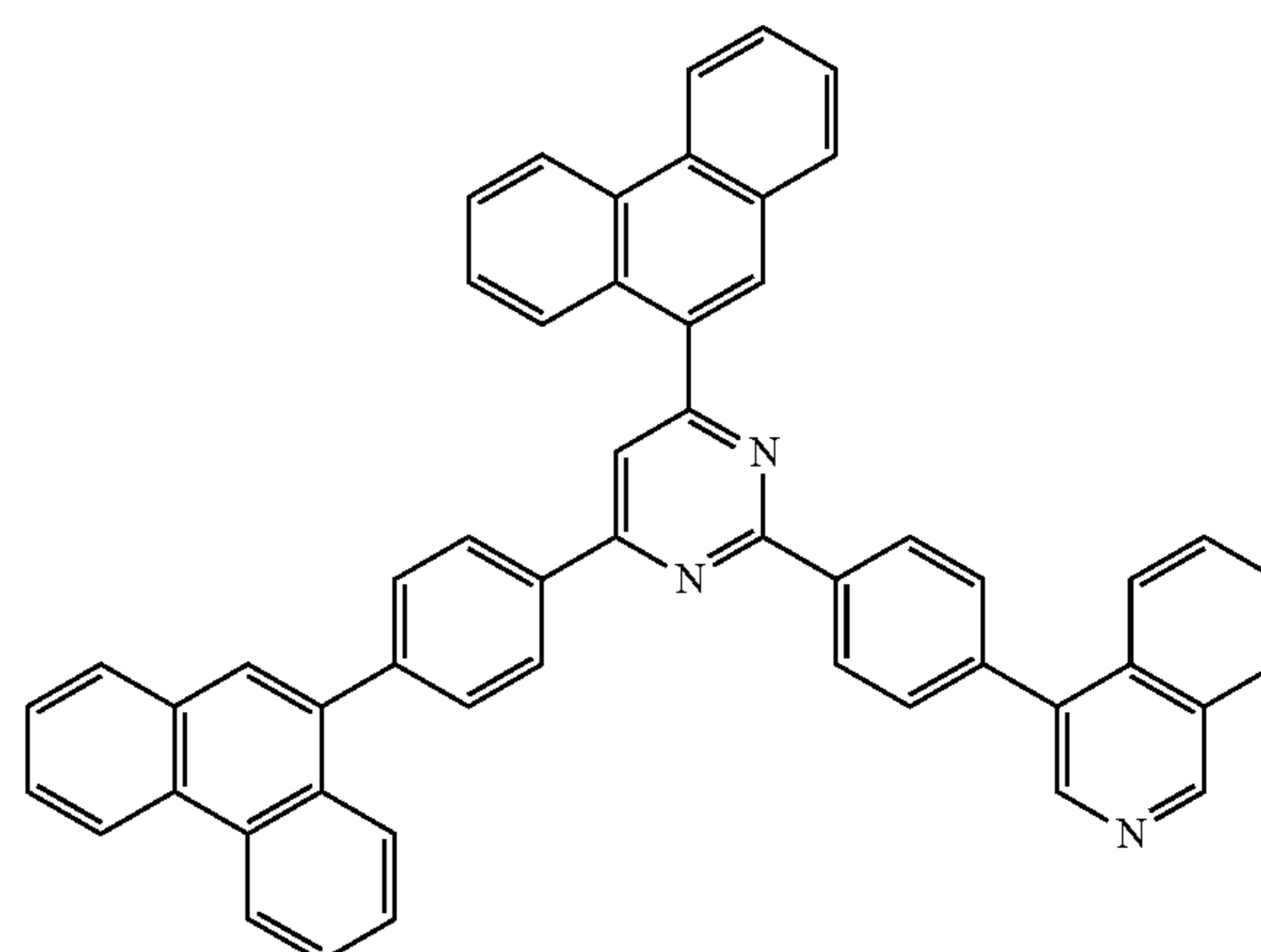
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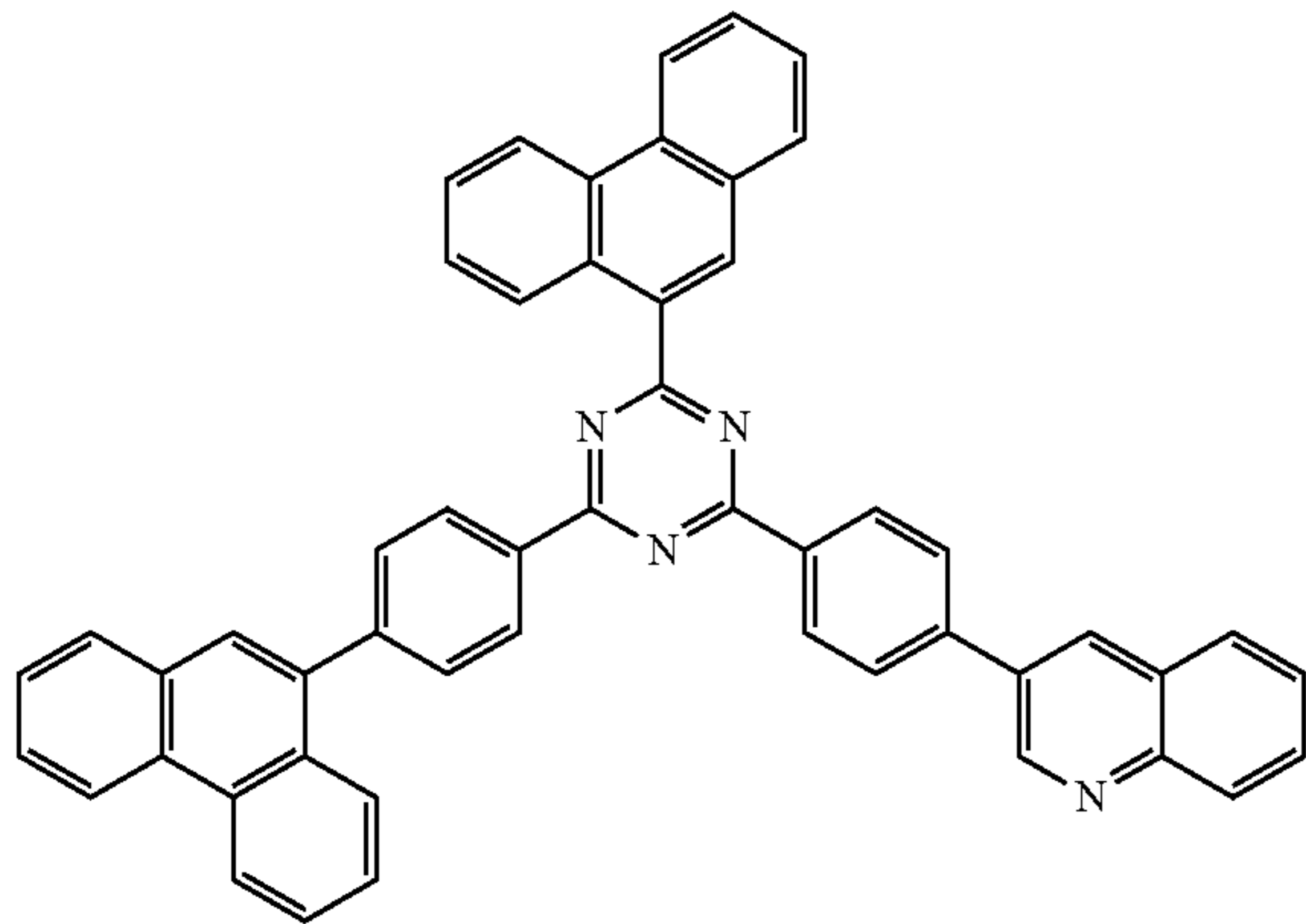
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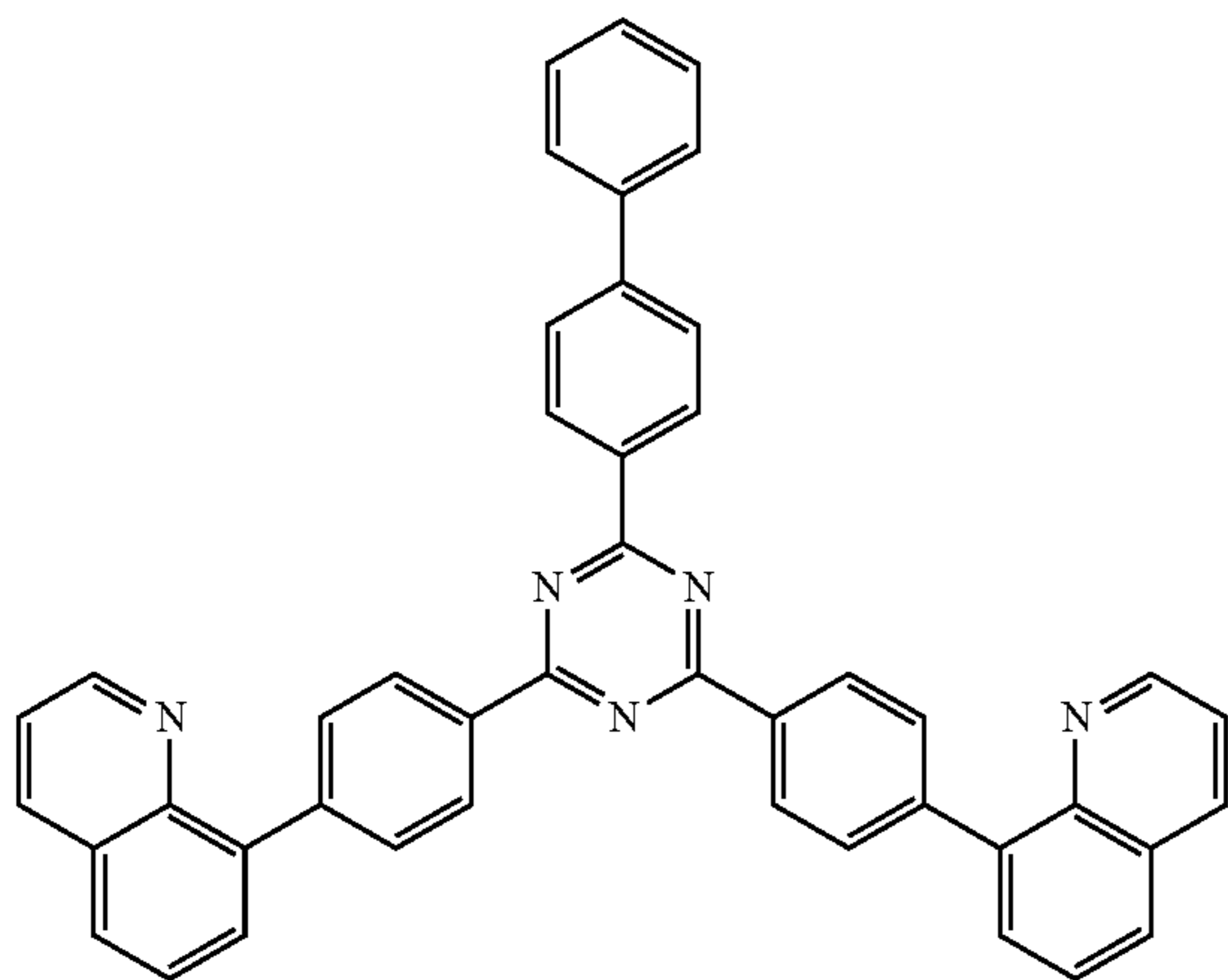
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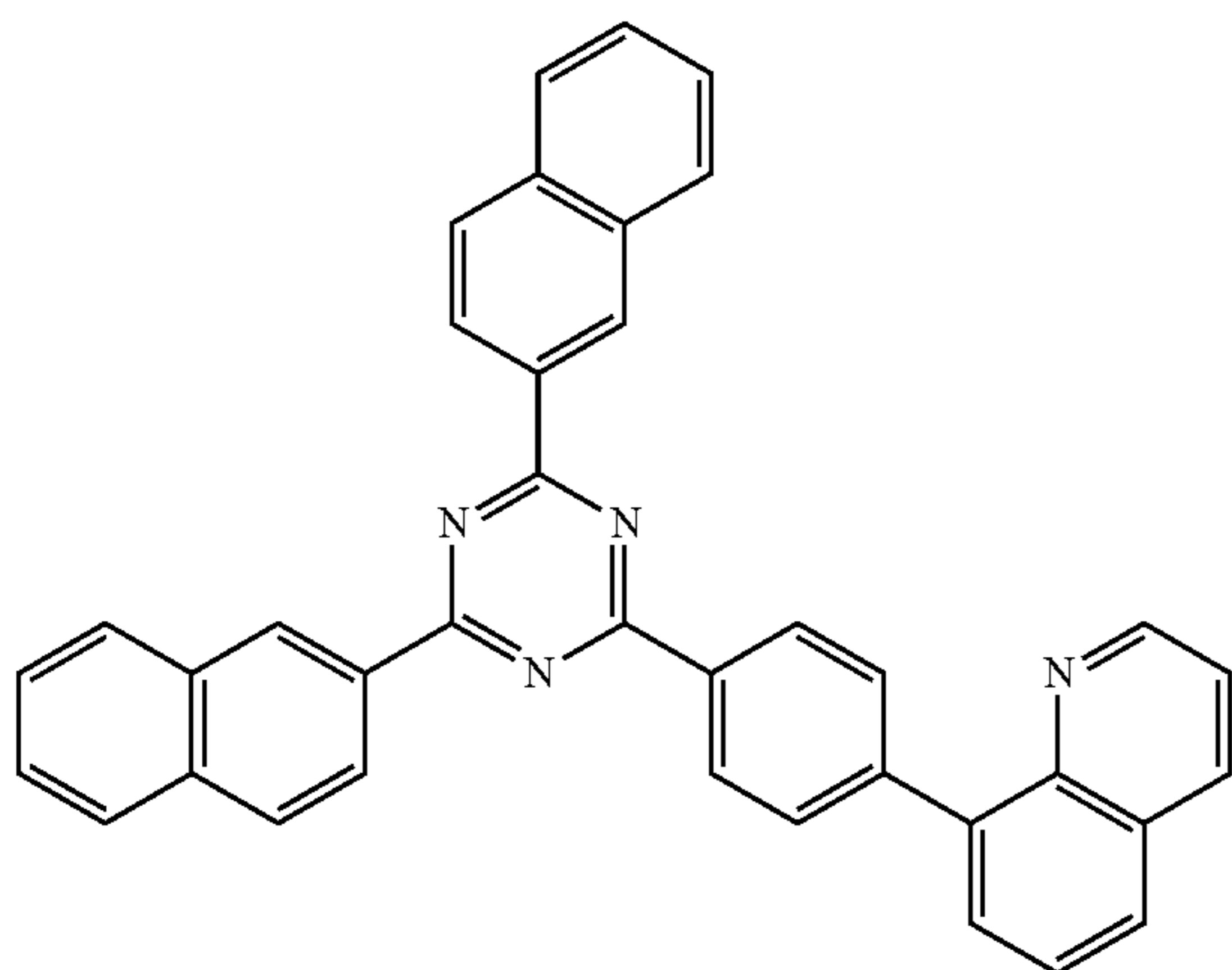
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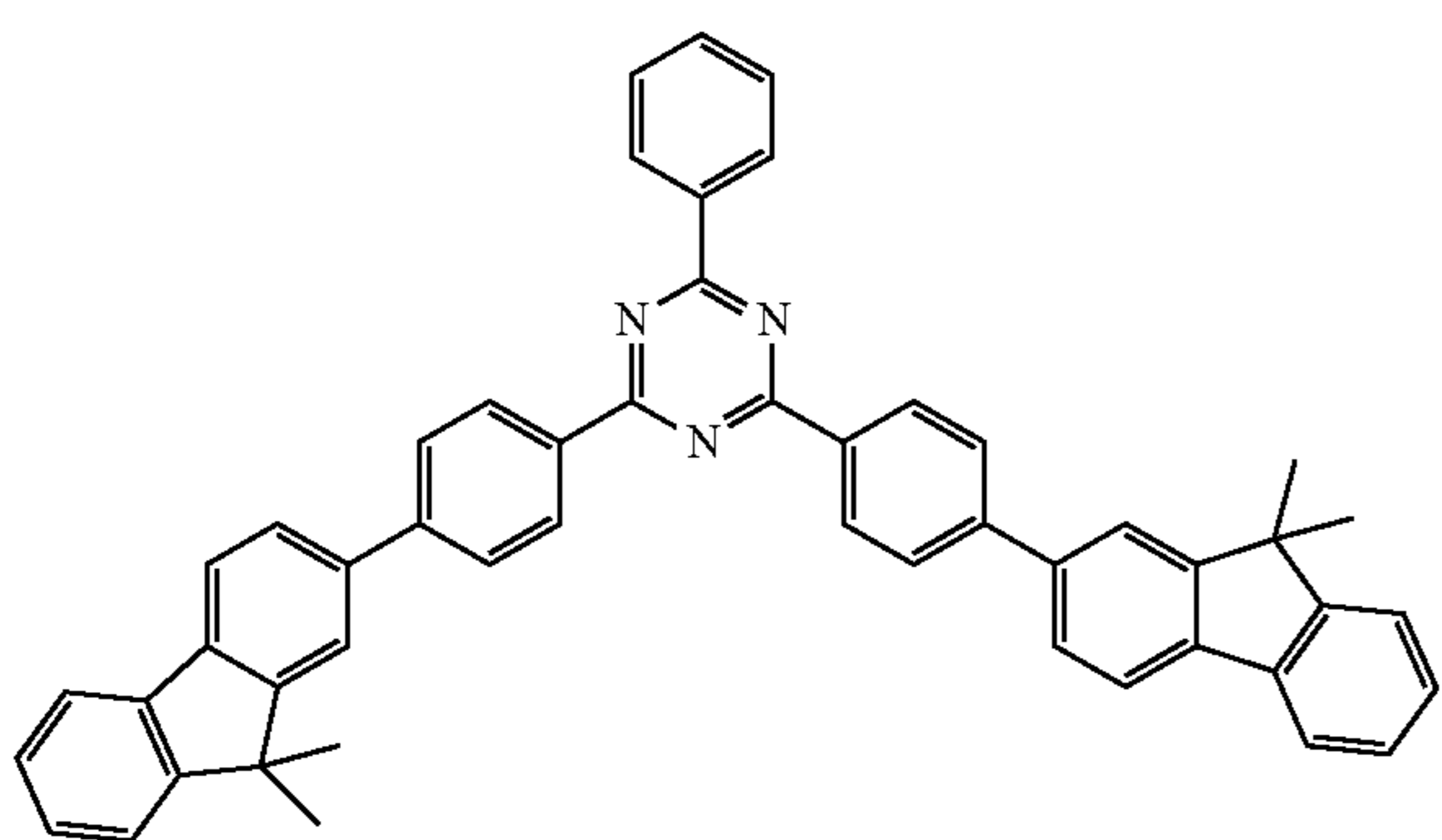
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ET27



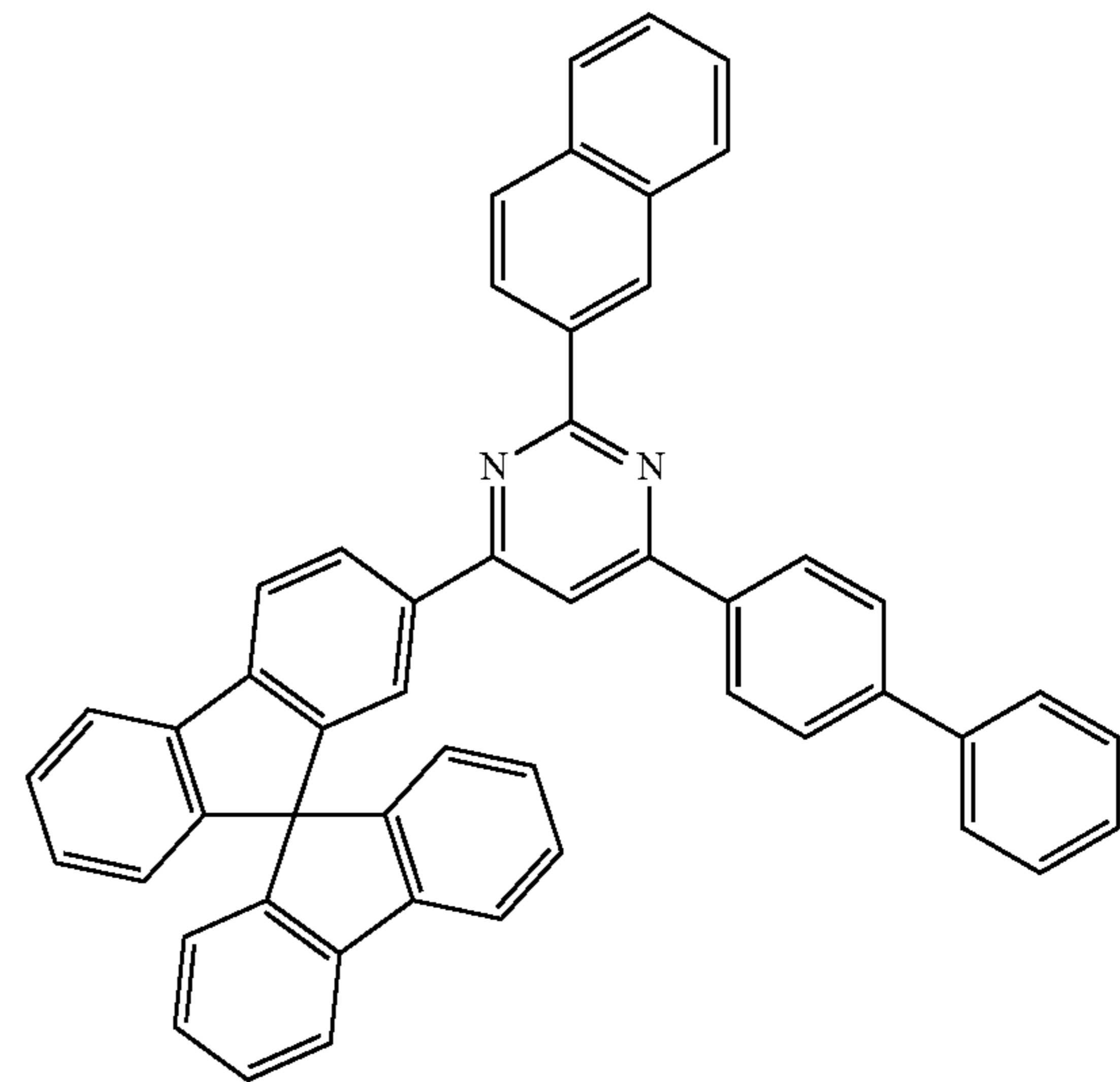
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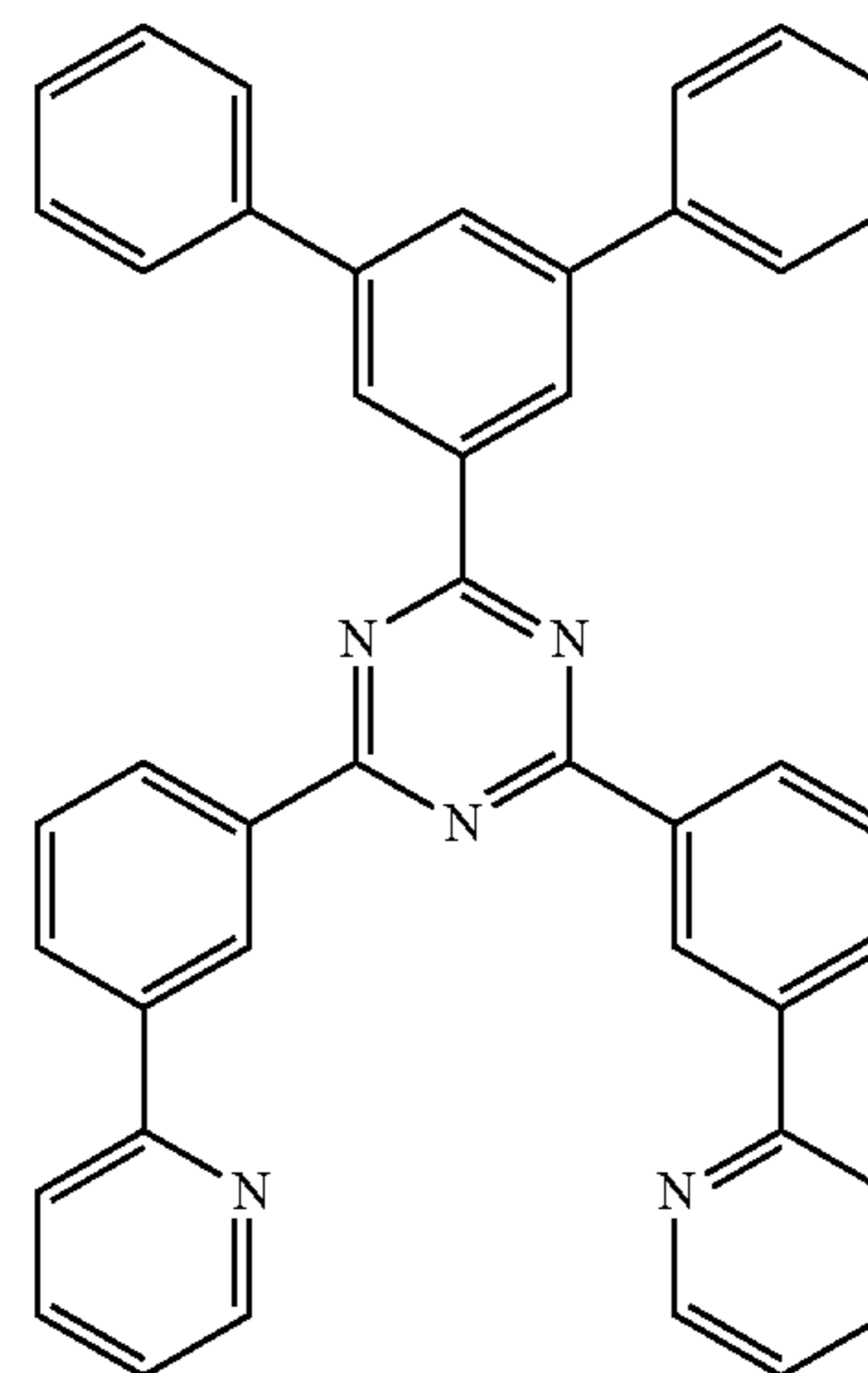
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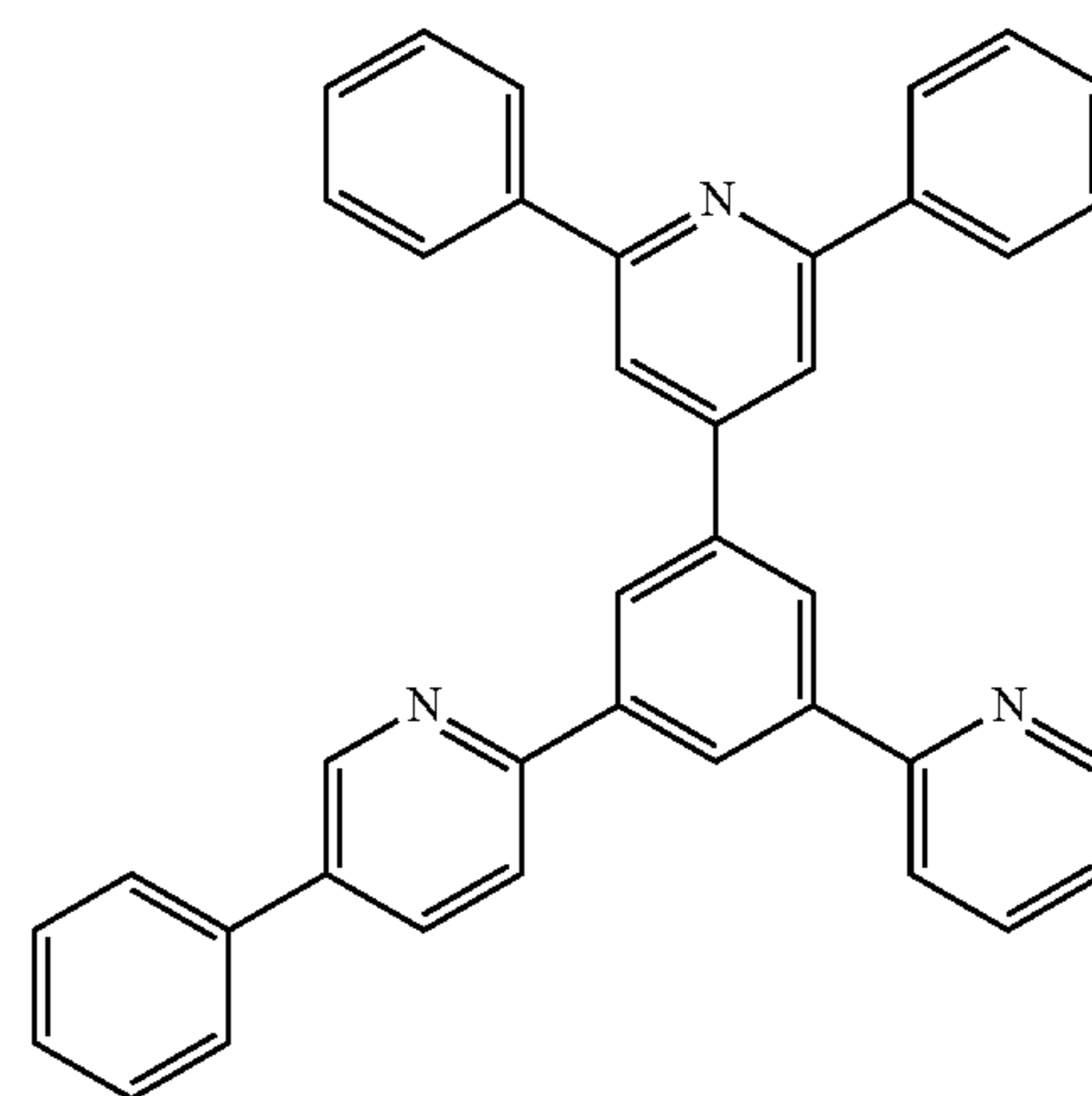
ET29



ET30

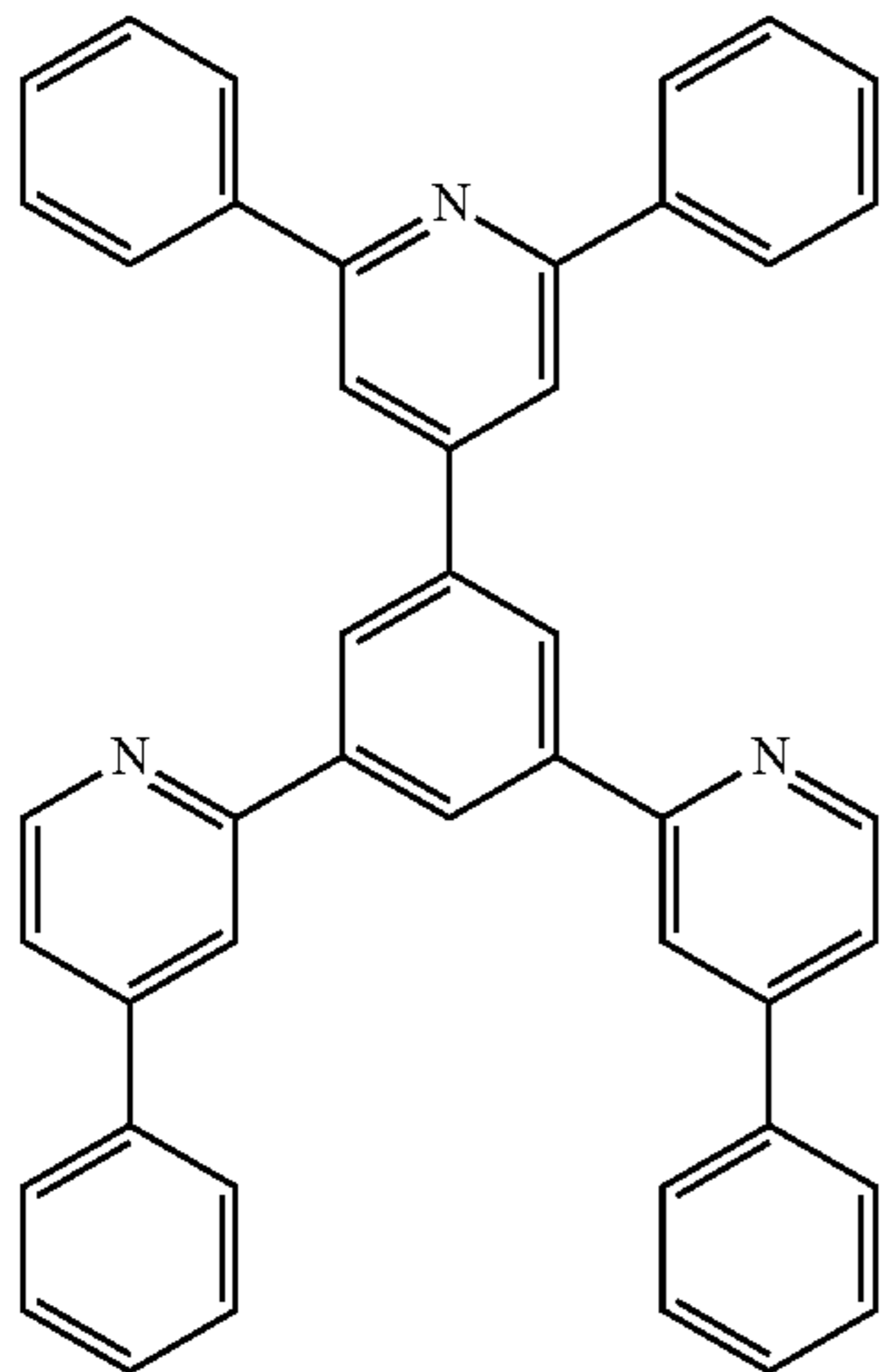


ET31



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ET32

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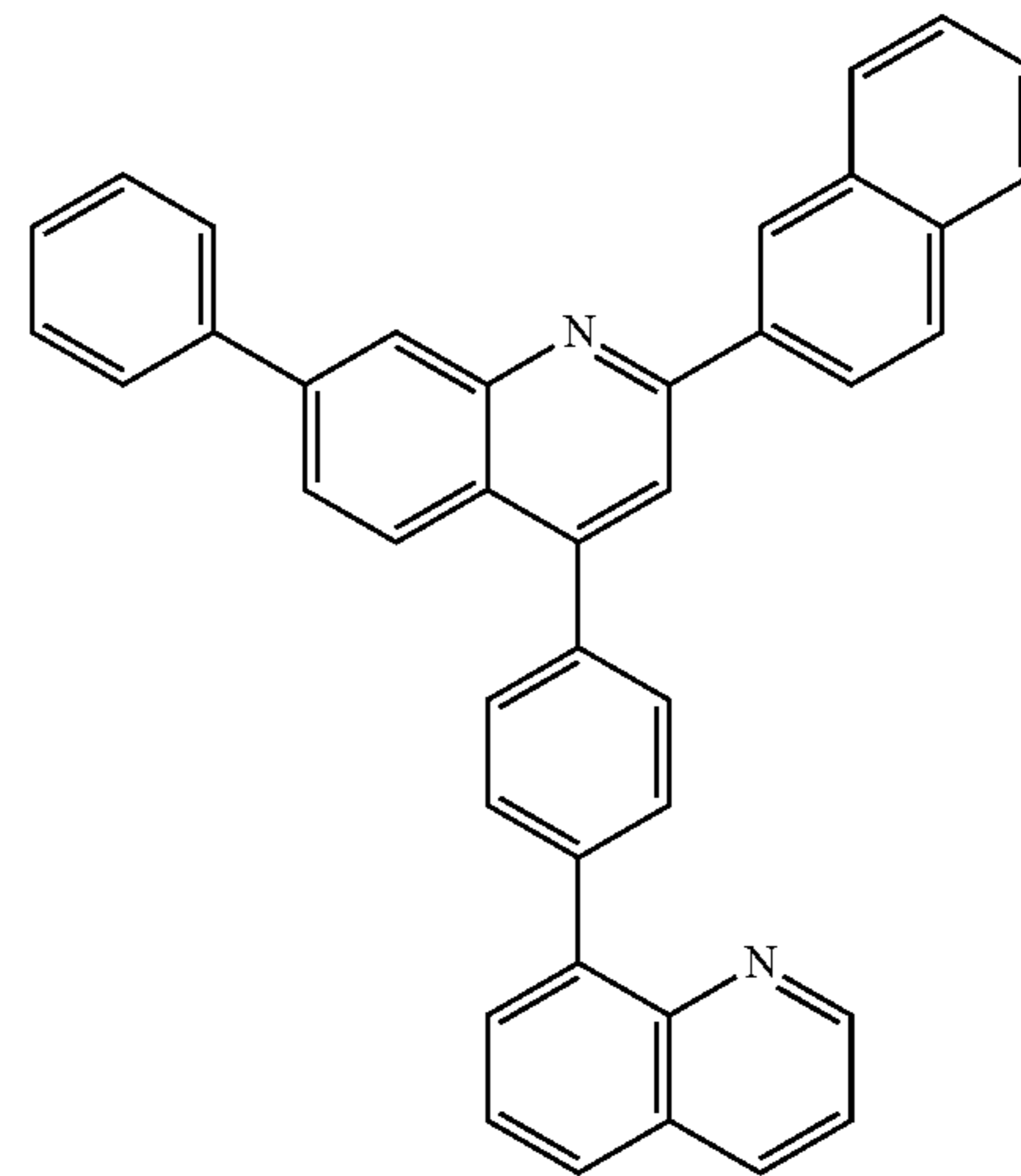
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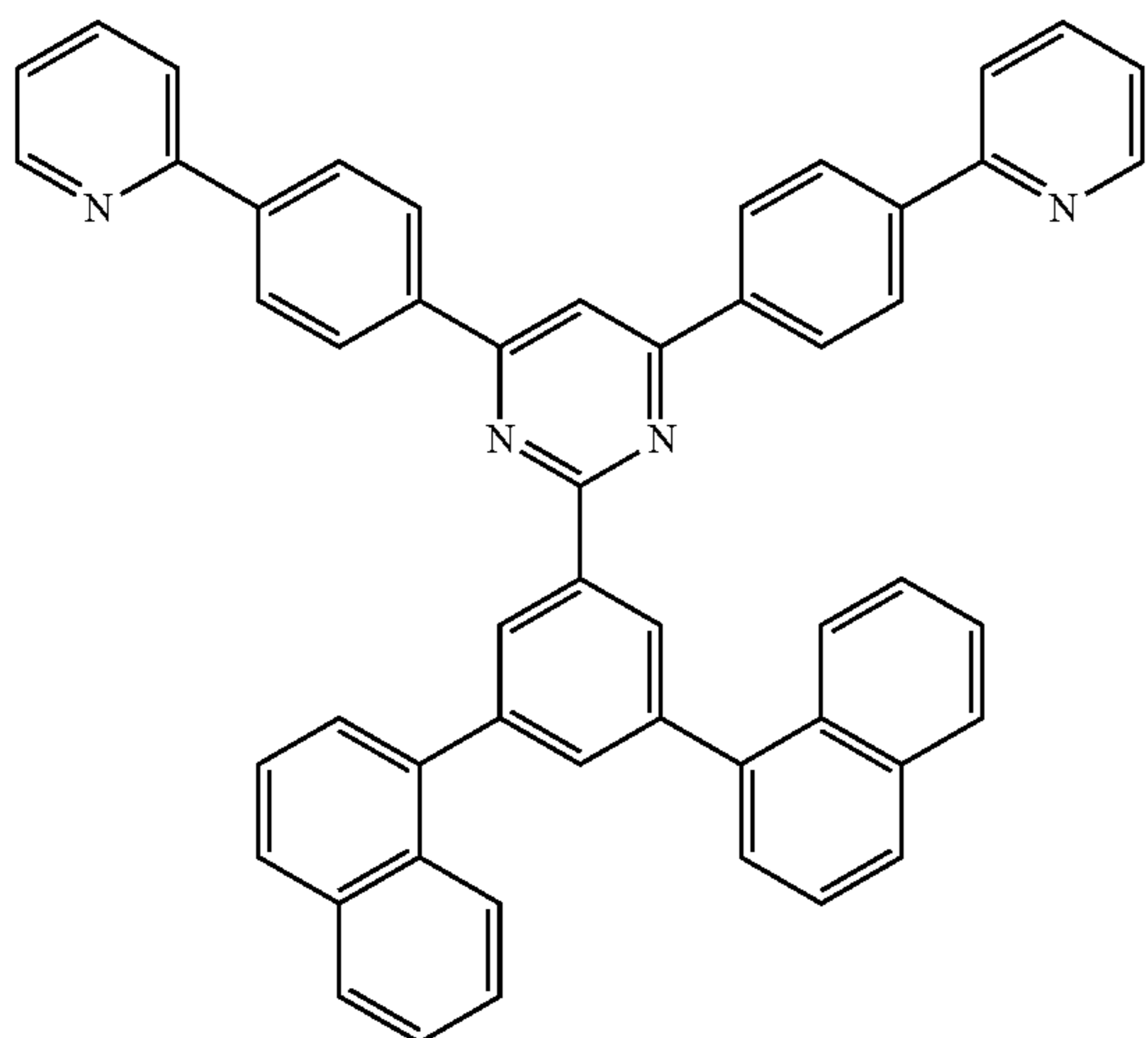
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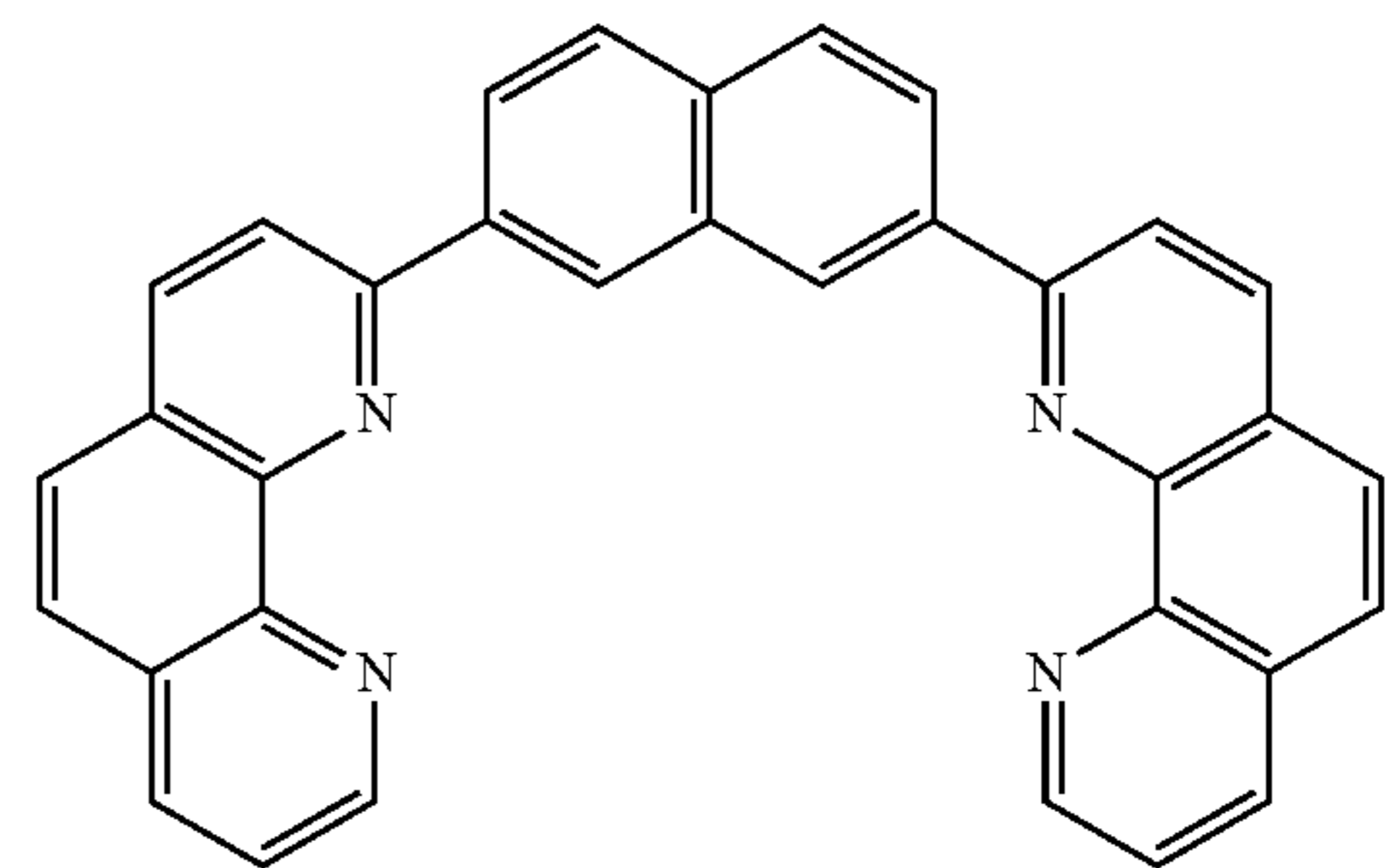
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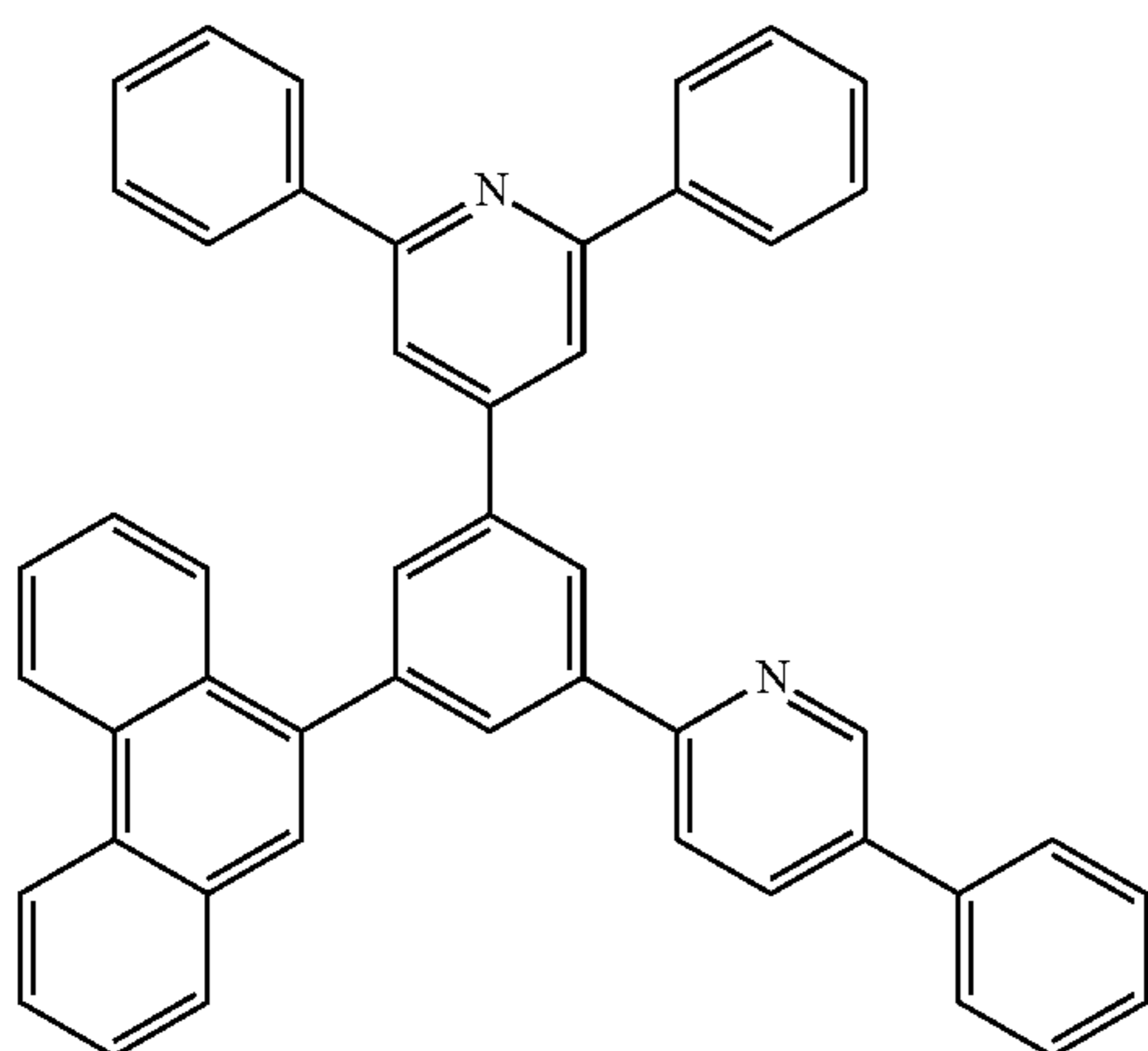
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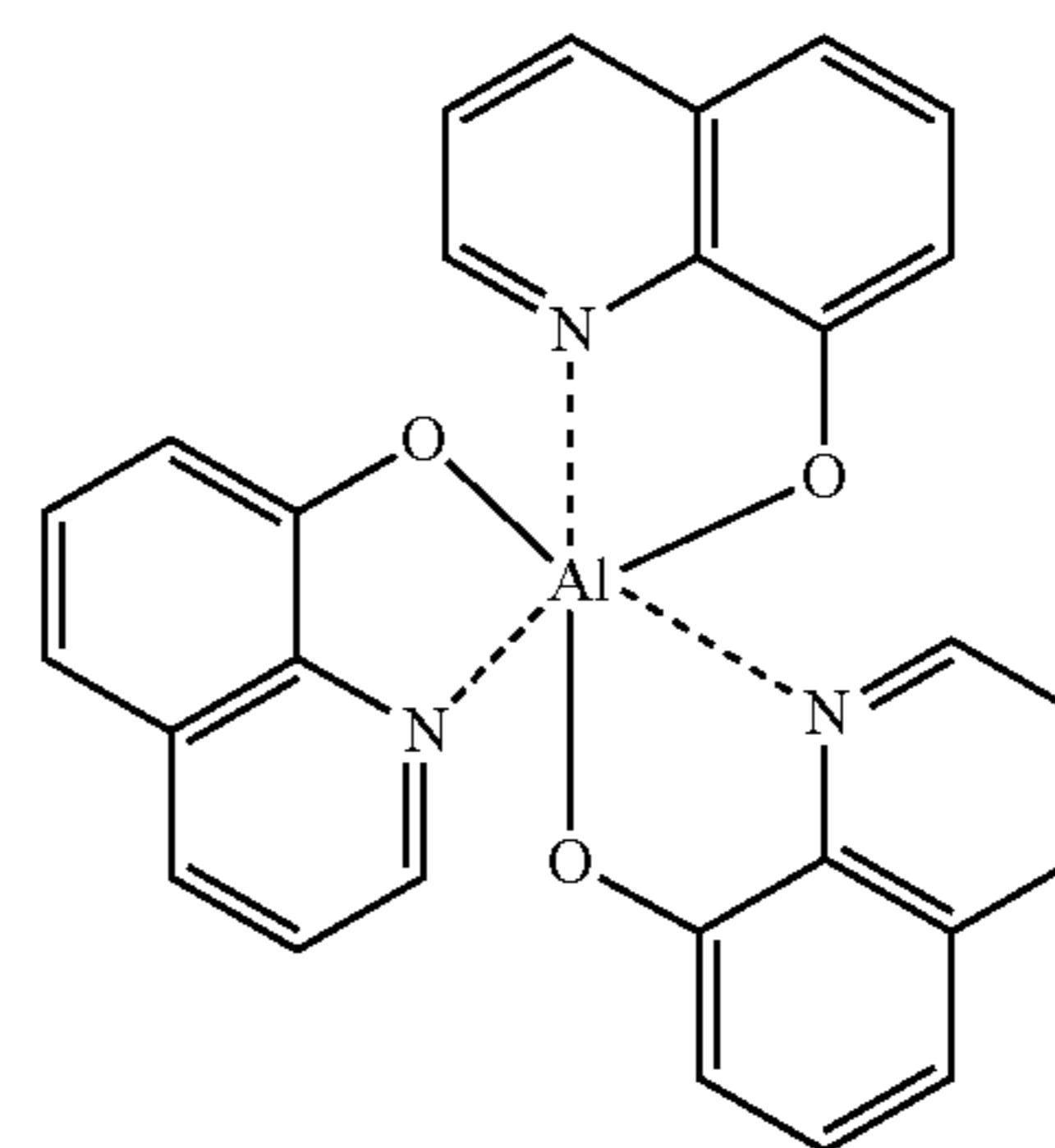
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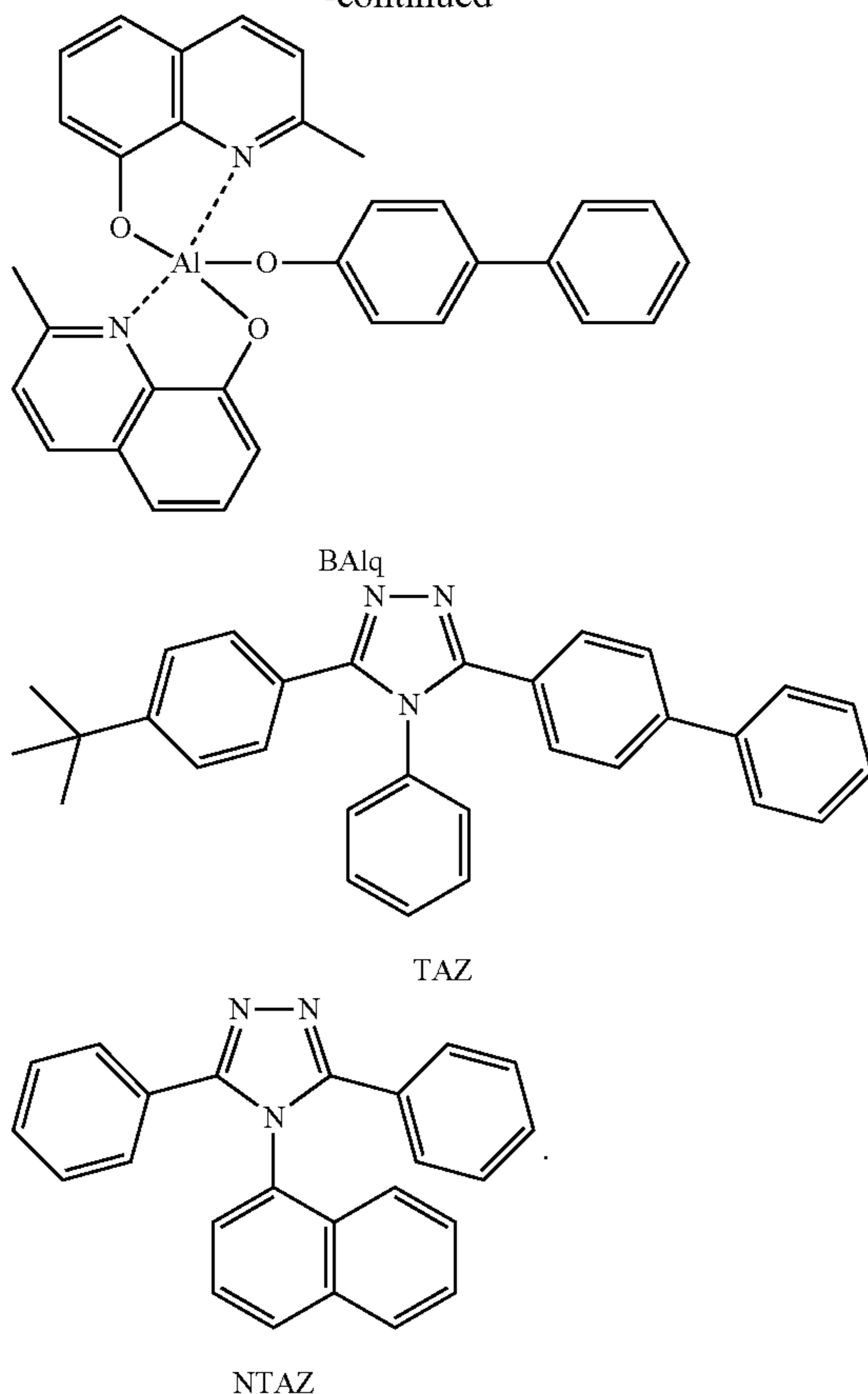


Alq₃

In one or more embodiments, the electron transport region may include at least one selected from 2,9-dimethyl-4,7-diphenyl-1,10-phenanthroline (BCP), 4,7-diphenyl-1,10-phenanthroline (Bphen), Alq₃, BALq, 3-(biphenyl-4-yl)-5-(4-tert-butylphenyl)-4-phenyl-4H-1,2,4-triazole (TAZ), and NTAZ.

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-continued



The thickness of the buffer layer, the hole blocking layer, or the electron controlling layer may each independently be in a range of about 20 Å to about 1,000 Å, for example, about 30 Å, to about 300 Å. When the thicknesses of the buffer layer, the hole blocking layer, and the electron control layer are within these ranges, the electron blocking layer may have excellent electron blocking characteristics or electron control characteristics without a substantial increase in driving voltage.

A thickness of the electron transport layer may be in a range of about 100 Å to about 1,000 Å, for example, about 150 Å to about 500 Å. When the thickness of the electron transport layer is within the range described above, the electron transport layer may have suitable or satisfactory electron transport characteristics without a substantial increase in driving voltage.

The electron transport region (for example, the electron transport layer in the electron transport region) may further include, in addition to the materials described above, a metal-containing material.

The metal-containing material may include at least one selected from alkali metal complex and alkaline earth-metal complex. The alkali metal complex may include a metal ion selected from a Li ion, a Na ion, a K ion, a Rb ion, and a Cs ion, and the alkaline earth-metal complex may include a metal ion selected from a Be ion, a Mg ion, a Ca ion, a Sr ion, and a Ba ion. A ligand coordinated with the metal ion of the alkali metal complex or the alkaline earth-metal complex may be selected from a hydroxy quinoline, a hydroxy isoquinoline, a hydroxy benzoquinoline, a hydroxy acridine, a hydroxy phenanthridine, a hydroxy phenylan oxazole, a hydroxy phenylthiazole, a hydroxy diphenylan

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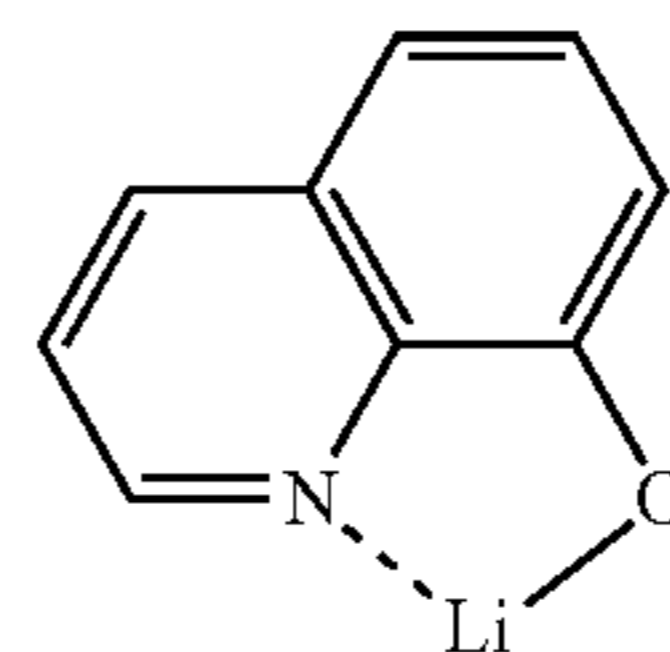
oxadiazole, a hydroxy diphenylthiadiazol, a hydroxy phenylpyridine, a hydroxy phenylbenzimidazole, a hydroxy phenylbenzothiazole, a bipyridine, a phenanthroline, and a cyclopentadiene, but embodiments of the present disclosure are not limited thereto.

For example, the metal-containing material may include a Li complex. The Li complex may include, for example, Compound ET-D1 (lithium quinolate, LiQ) or ET-D2.

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ET-D1

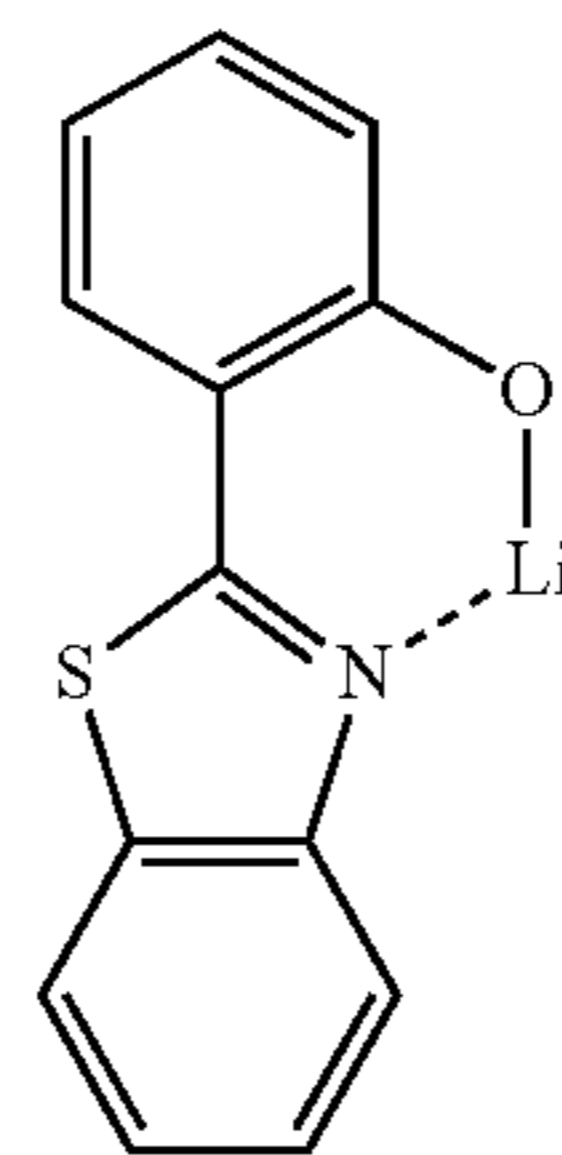
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ET-D2

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The electron transport region may include an electron injection layer that facilitates injection of electrons from the second electrode **190**. The electron injection layer may directly contact the second electrode **190**.

The electron injection layer may have i) a single-layered structure including a single layer including a single material, ii) a single-layered structure including a single layer including a plurality of different materials, or iii) a multi-layered structure having a plurality of layers including a plurality of different materials.

The electron injection layer may include an alkali metal, an alkaline earth metal, a rare earth metal, an alkali metal compound, an alkaline earth-metal compound, a rare earth metal compound, an alkali metal complex, an alkaline earth-metal complex, a rare earth metal complex, or any combinations thereof.

The alkali metal may be selected from Li, Na, K, Rb, and Cs. In one embodiment, the alkali metal may be Li, Na, or Cs. In one or more embodiments, the alkali metal may be Li or Cs, but embodiments of the present disclosure are not limited thereto.

The alkaline earth metal may be selected from Mg, Ca, Sr, and Ba.

The rare earth metal may be selected from Sc, Y, Ce, Tb, Yb, and Gd.

The alkali metal compound, the alkaline earth-metal compound, and the rare earth metal compound may be selected from oxides and halides (for example, fluorides, chlorides, bromides, or iodides) of the alkali metal, the alkaline earth-metal, and the rare earth metal.

The alkali metal compound may be selected from alkali metal oxides, such as Li₂O, Cs₂O, or K₂O, and alkali metal halides, such as LiF, NaF, CsF, KF, LiI, NaI, CsI, KI, or RbI. In one embodiment, the alkali metal compound may be selected from LiF, Li₂O, NaF, LiI, NaI, CsI, and KI, but embodiments of the present disclosure are not limited thereto.

The alkaline earth-metal compound may be selected from alkaline earth-metal oxides, such as BaO, SrO, CaO, Ba_xSr_{1-x}O (0<x<1), or Ba_xCa_{1-x}O (0<x<1). In one embodiment, the alkaline earth-metal compound may be selected from BaO, SrO, and CaO, but embodiments of the present disclosure are not limited thereto.

The rare earth metal compound may be selected from YbF₃, ScF₃, ScO₃, Y₂O₃, Ce₂O₃, GdF₃, and TbF₃. In one embodiment, the rare earth metal compound may be selected from YbF₃, ScF₃, TbF₃, YbI₃, ScI₃, and TbI₃, but embodiments of the present disclosure are not limited thereto.

The alkali metal complex, the alkaline earth-metal complex, and the rare earth metal complex may include an ion of alkali metal, alkaline earth-metal, and rare earth metal as described above, and a ligand coordinated with a metal ion of the alkali metal complex, the alkaline earth-metal complex, or the rare earth metal complex may be selected from hydroxy quinoline, hydroxy isoquinoline, hydroxy benzoquinoline, hydroxy acridine, hydroxy phenanthridine, hydroxy phenylan oxazole, hydroxy phenylthiazole, hydroxy diphenylan oxadiazole, hydroxy diphenylthiadiazol, hydroxy phenylpyridine, hydroxy phenylbenzimidazole, hydroxy phenylbenzothiazole, bipyridine, phenanthroline, and cyclopentadiene, but embodiments of the present disclosure are not limited thereto.

The electron injection layer may consist of an alkali metal, an alkaline earth metal, a rare earth metal, an alkali metal compound, an alkaline earth-metal compound, a rare earth metal compound, an alkali metal complex, an alkaline earth-metal complex, a rare earth metal complex, or any combinations thereof, as described above. In one or more embodiments, the electron injection layer may further include an organic material. When the electron injection layer further includes an organic material, an alkali metal, an alkaline earth metal, a rare earth metal, an alkali metal compound, an alkaline earth-metal compound, a rare earth metal compound, an alkali metal complex, an alkaline earth-metal complex, a rare earth metal complex, or any combinations thereof may be homogeneously or non-homogeneously dispersed in a matrix including the organic material.

A thickness of the electron injection layer may be in a range of about 1 Å to about 100 Å, for example, about 3 Å to about 90 Å. When the thickness of the electron injection layer is within the range described above, the electron injection layer may have suitable or satisfactory electron injection characteristics without a substantial increase in driving voltage.

The second electrode **190** is disposed on the organic layer **150** having such a structure. The second electrode **190** may be a cathode that is an electron injection electrode, and in this regard, a material for forming the second electrode **190** may be a material having a low work function, and such a material may be metal, alloy, an electrically conductive compound, or any combination thereof.

The second electrode **190** may include at least one selected from lithium (Li), silver (Si), magnesium (Mg), aluminum (Al), aluminum-lithium (Al—Li), calcium (Ca), magnesium-indium (Mg—In), magnesium-silver (Mg—Ag), ITO, and IZO, but embodiments of the present disclosure are not limited thereto. The second electrode **190** may be a transmissive electrode, a semi-transmissive electrode, or a reflective electrode.

The first electrode **190** may have a single-layered structure, or a multi-layered structure including two or more layers.

Hereinbefore, the organic light-emitting device has been described with reference to the accompanying drawing, but embodiments of the present disclosure are not limited thereto.

Layers constituting the hole transport region, an emission layer, and layers constituting the electron transport region may be formed in a certain region by using one or more suitable methods selected from vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, ink-jet printing, laser-printing, and laser-induced thermal imaging.

In one embodiment, the first organic layer is formed by performing a solution process, and the second organic layer is formed by deposition.

When the respective layers of the hole transport region, the emission layer, and the respective layers of the electron transport region are formed by deposition, the deposition may be performed at a deposition temperature of about 100° C. to about 500° C., at a vacuum degree of about 10⁻⁸ torr to about 10⁻³ torr, and at a deposition rate of about 0.01 Å/sec to about 100 Å/sec by taking into account a material for forming a layer to be deposited, and the structure of a layer to be formed.

When layers constituting the hole transport region, an emission layer, and layers constituting the electron transport region are formed by spin coating, the spin coating may be performed at a coating speed of about 2,000 rpm to about 5,000 rpm and at a heat treatment temperature of about 80° C. to about 200° C., depending on a material to be included in a layer and the structure of each layer to be formed.

The term “C₁-C₆₀ alkyl group,” as used herein, refers to a linear or branched saturated aliphatic hydrocarbon monovalent group having 1 to 60 carbon atoms, and non-limiting examples thereof include a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a tert-butyl group, a pentyl group, an iso-amyl group, and a hexyl group. The term “C₁-C₆₀ alkylene group,” as used herein, refers to a divalent group having substantially the same structure as the C₁-C₆₀ alkyl group, except that the C₁-C₆₀ alkylene group is divalent instead of monovalent.

The term “C₂-C₆₀ alkenyl group,” as used herein, refers to a hydrocarbon group formed by substituting at least one carbon-carbon double bond at a main chain (e.g., in the middle) or at the terminus of the C₂-C₆₀ alkyl group, and non-limiting examples thereof include an ethenyl group, a propenyl group, and a butenyl group. The term “C₂-C₆₀ alkenylene group,” as used herein, refers to a divalent group having substantially the same structure as the C₂-C₆₀ alkenyl group, except that the C₂-C₆₀ alkenylene group is divalent instead of monovalent.

The term “C₂-C₆₀ alkynyl group,” as used herein, refers to a hydrocarbon group formed by substituting at least one carbon-carbon triple bond at a main chain (e.g., in the middle) or at the terminus of the C₂-C₆₀ alkyl group, and non-limiting examples thereof include an ethynyl group, and a propynyl group. The term “C₂-C₆₀ alkynylene group,” as used herein, refers to a divalent group having substantially the same structure as the C₂-C₆₀ alkynyl group, except that the C₂-C₆₀ alkynylene group is divalent instead of monovalent.

The term “C₁-C₆₀ alkoxy group,” as used herein, refers to a monovalent group represented by —OA₁₀₁ (wherein A₁₀₁ is the C₁-C₆₀ alkyl group), and non-limiting examples thereof include a methoxy group, an ethoxy group, and an isopropoxy group.

The term “C₃-C₁₀ cycloalkyl group,” as used herein, refers to a monovalent saturated hydrocarbon monocyclic group having 3 to 10 carbon atoms, and non-limiting

examples thereof include a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclohexyl group, and a cycloheptyl group. The term “C₃-C₁₀ cycloalkylene group,” as used herein, refers to a divalent group having substantially the same structure as the C₃-C₁₀ cycloalkyl group, except that the C₃-C₁₀ cycloalkylene group is divalent instead of monovalent.

The term “C₁₀-C₁₀ heterocycloalkyl group,” as used herein, refers to a monovalent saturated monocyclic group having at least one heteroatom selected from N, O, Si, P, and S as a ring-forming atom and 1 to 10 carbon atoms, and non-limiting examples thereof include a 1,2,3,4-oxatriazolidiny group, a tetrahydrofuranyl group, and a tetrahydrothiophenyl group. The term “C₁-C₁₀ heterocycloalkylene group,” as used herein refers to a divalent group having substantially the same structure as the C₁-C₁₀ heterocycloalkyl group, except that the C₁-C₁₀ heterocycloalkylene group is divalent instead of monovalent.

The term “C₃-C₁₀ cycloalkenyl group,” as used herein, refers to a monovalent monocyclic group that has 3 to 10 carbon atoms and at least one carbon-carbon double bond in the ring thereof and no aromaticity (e.g., the ring is not aromatic, or the entire monovalent monocyclic group is not aromatic), and non-limiting examples thereof include a cyclopentenyl group, a cyclohexenyl group, and a cycloheptenyl group. The term “C₃-C₁₀ cycloalkenylene group,” as used herein refers to a divalent group having substantially the same structure as the C₃-C₁₀ cycloalkenyl group, except that the C₃-C₁₀ cycloalkenylene group is divalent instead of monovalent.

The term “C₁-C₁₀ heterocycloalkenyl group,” as used herein, refers to a monovalent monocyclic group that has at least one heteroatom selected from N, O, Si, P, and S as a ring-forming atom, 1 to 10 carbon atoms, and at least one carbon-carbon double bond in its ring. Non-limiting examples of the C₁-C₁₀ heterocycloalkenyl group include a 4,5-dihydro-1,2,3,4-oxatriazolyl group, a 2,3-dihydrofuranyl group, and a 2,3-dihydrothiophenyl group. The term “C₁-C₁₀ heterocycloalkenylene group,” as used herein refers to a divalent group having substantially the same structure as the C₁-C₁₀ heterocycloalkenyl group, except that the C₁-C₁₀ heterocycloalkenylene group is divalent instead of monovalent.

The term “C₆-C₆₀ aryl group,” as used herein, refers to a monovalent group having a carbocyclic aromatic system having 6 to 60 carbon atoms, and the term “C₆-C₆₀ arylene group,” as used herein, refers to a divalent group having a carbocyclic aromatic system having 6 to 60 carbon atoms. Non-limiting examples of the C₆-C₆₀ aryl group include a phenyl group, a naphthyl group, an anthracenyl group, a phenanthrenyl group, a pyrenyl group, and a chrysenyl group. When the C₆-C₆₀ aryl group and the C₆-C₆₀ arylene group each include two or more rings, the rings may be fused to each other (e.g., combined together).

The term “C₆-C₆₀ heteroaryl group,” as used herein, refers to a monovalent group having a heterocyclic aromatic system that has at least one heteroatom selected from N, O, Si, P, and S as a ring-forming atom, in addition to 1 to 60 carbon atoms. The term “C₁-C₆₀ heteroarylene group,” as used herein, refers to a divalent group having a heterocyclic aromatic system that has at least one heteroatom selected from N, O, Si, P, and S as a ring-forming atom, in addition to 1 to 60 carbon atoms. Non-limiting examples of the C₁-C₆₀ heteroaryl group include a pyridinyl group, a pyrimidinyl group, a pyrazinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, and an isoquinolinyl group. When the C₁-C₆₀ heteroaryl group and the C₁-C₆₀

heteroarylene group each include two or more rings, the rings may be fused to each other (e.g., combined together).

The term “C₆-C₆₀ aryloxy group,” as used herein, refers to —OA₁₀₂ (wherein A₁₀₂ is the C₆-C₆₀ aryl group), and the term “C₆-C₆₀ arylthio group,” as used herein, indicates —SA₁₀₃ (wherein A₁₀₃ is the C₆-C₆₀ aryl group).

The term “monovalent non-aromatic condensed polycyclic group,” as used herein, refers to a monovalent group (for example, having 8 to 60 carbon atoms) having two or more rings condensed with each other (e.g., combined together), only carbon atoms as ring-forming atoms, and no aromaticity in its entire molecular structure (e.g., the entire monovalent non-aromatic condensed polycyclic group is not aromatic). A detailed example of the monovalent non-aromatic condensed polycyclic group is a fluorenyl group. The term “divalent non-aromatic condensed polycyclic group,” as used herein, refers to a divalent group having substantially the same structure as the monovalent non-aromatic condensed polycyclic group, except that the divalent non-aromatic condensed polycyclic group is divalent instead of monovalent.

The term “monovalent non-aromatic condensed heteropolycyclic group,” as used herein, refers to a monovalent group (for example, having 1 to 60 carbon atoms) having two or more rings condensed to each other (e.g., combined together), at least one heteroatom selected from N, O, Si, P, and S, other than carbon atoms, as a ring-forming atom, and no aromaticity in its entire molecular structure (e.g., the entire monovalent non-aromatic condensed heteropolycyclic group is not aromatic). An example of the monovalent non-aromatic condensed heteropolycyclic group is a carbazolyl group. The term “divalent non-aromatic condensed heteropolycyclic group,” as used herein, refers to a divalent group having substantially the same structure as the monovalent non-aromatic condensed heteropolycyclic group, except that the divalent non-aromatic condensed heteropolycyclic group is divalent instead of monovalent.

The term “C₅-C₆₀ carbocyclic group,” as used herein, refers to a monocyclic or polycyclic group having 5 to 60 carbon atoms in which a ring-forming atom is a carbon atom only (e.g., the atoms of the ring structure only include carbon, though the substituents of the ring may include atoms other than carbon). The C₅-C₆₀ carbocyclic group may be an aromatic carbocyclic group or a non-aromatic carbocyclic group. The C₅-C₆₀ carbocyclic group may be a ring, such as benzene, a monovalent group, such as a phenyl group, or a divalent group, such as a phenylene group. In one or more embodiments, depending on the number of substituents coupled or connected to the C₅-C₆₀ carbocyclic group, the C₅-C₆₀ carbocyclic group may be a trivalent group or a quadrivalent group.

The term “C₁-C₆₀ heterocyclic group,” as used herein, refers to a group having substantially the same structure as the C₁-C₆₀ carbocyclic group, except that as a ring-forming atom, at least one heteroatom selected from N, O, Si, P, and S is used in addition to carbon (the number of carbon atoms may be in a range of 1 to 60).

At least one substituent of the substituted C₅-C₆₀ carbocyclic group, the substituted C₁-C₆₀ heterocyclic group, the substituted C₃-C₁₀ cycloalkylene group, the substituted C₁-C₁₀ heterocycloalkylene group, the substituted C₃-C₁₀ cycloalkenylene group, the substituted C₁-C₁₀ heterocycloalkenylene group, the substituted C₆-C₆₀ arylene group, the substituted C₁-C₆₀ heteroarylene group, the substituted divalent non-aromatic condensed polycyclic group, the substituted divalent non-aromatic condensed heteropolycyclic group, the substituted C₁-C₆₀ alkyl group, the substituted

C₂-C₆₀ alkenyl group, the substituted C₂-C₆₀ alkynyl group, the substituted C₁-C₆₀ alkoxy group, the substituted C₃-C₁₀ cycloalkyl group, the substituted C₁-C₁₀ heterocycloalkyl group, the substituted C₃-C₁₀ cycloalkenyl group, the substituted C₁-C₁₀ heterocycloalkenyl group, the substituted C₆-C₆₀ aryl group, the substituted C₆-C₆₀ aryloxy group, the substituted C₆-C₆₀ arylthio group, the substituted C₁-C₆₀ heteroaryl group, the substituted monovalent non-aromatic condensed polycyclic group, and the substituted monovalent non-aromatic condensed heteropolycyclic group may be selected from:

deuterium (-D), —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, and a C₁-C₆₀ alkoxy group;

a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, and a C₁-C₆₀ alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, —Si(Q₁₁)(Q₁₂)(Q₁₃), —N(Q₁₁)(Q₁₂), —B(Q₁₁)(Q₁₂), —C(=O)(Q₁₁), —S(=O)₂(Q₁₁), and —P(=O)(Q₁₁)(Q₁₂);

a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group;

a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, —Si(Q₂₁)(Q₂₂)(Q₂₃), —N(Q₂₁)(Q₂₂), —B(Q₂₁)(Q₂₂), —C(=O)(Q₂₁), —S(=O)₂(Q₂₁), and —P(=O)(Q₂₁)(Q₂₂);

and —Si(Q₃₁)(Q₃₂)(Q₃₃), —N(Q₃₁)(Q₃₂), —B(Q₃₁)(Q₃₂), —C(=O)(Q₃₁), —S(=O)₂(Q₃₁), and —P(=O)(Q₃₁)(Q₃₂).

In one embodiment, at least one substituent of the substituted C₅-C₆₀ carbocyclic group, the substituted C₁-C₆₀ heterocyclic group, the substituted C₁-C₆₀ alkyl group, the substituted C₂-C₆₀ alkenyl group, the substituted C₂-C₆₀ alkynyl group, the substituted C₁-C₆₀ alkoxy group, the substituted C₃-C₁₀ cycloalkyl group, the substituted C₁-C₁₀ heterocycloalkyl group, the substituted C₃-C₁₀ cycloalkenyl group, the substituted C₁-C₁₀ heterocycloalkenyl group, the substituted C₆-C₆₀ aryl group, the substituted C₆-C₆₀ ary-

loxy group, the substituted C₆-C₆₀ arylthio group, the substituted C₁-C₆₀ heteroaryl group, the substituted monovalent non-aromatic condensed polycyclic group, and the substituted monovalent non-aromatic condensed heteropolycyclic group may be selected from:

deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

Q₁₁ to Q₁₃, Q₂₁ to Q₂₃ and Q₃₁ to Q₃₃ used herein may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

In one embodiment, Q₃₁ to Q₃₃ may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryl group substituted with a C₁-C₆₀ alkyl group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

In one embodiment, Q₃₁ to Q₃₃ may each independently be selected from hydrogen, deuterium, a C₁-C₆₀ alkyl group, a C₃-C₁₀ cycloalkyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryl group substituted with a C₁-C₆₀ alkyl group, and a C₁-C₆₀ heteroaryl group.

The term “Ph”, as used herein, may refer to a phenyl group; the term “Me”, as used herein, may refer to a methyl group; the term “Et”, as used herein, may refer to an ethyl group; the terms “ter-Bu” or “But”, as used herein, may refer to a tert-butyl group; the term “OMe,” as used herein, may refer to a methoxy group; and the term “TMS,” as used herein, may refer to a trimethylsilyl group.

The term “biphenyl group,” as used herein, refers to “a phenyl group substituted with a phenyl group.” In other words, the “biphenyl group” is a substituted phenyl group having a C₆-C₆₀ aryl group as a substituent.

The term “terphenyl group,” as used herein, refers to “a phenyl group substituted with a biphenyl group.” In other words, the “terphenyl group” is a phenyl group having, as a substituent, a C₆-C₆₀ aryl group substituted with a C₆-C₆₀ aryl group.

* and *, as used herein, unless defined otherwise, each refer to a binding site to a neighboring atom in a corresponding formula.

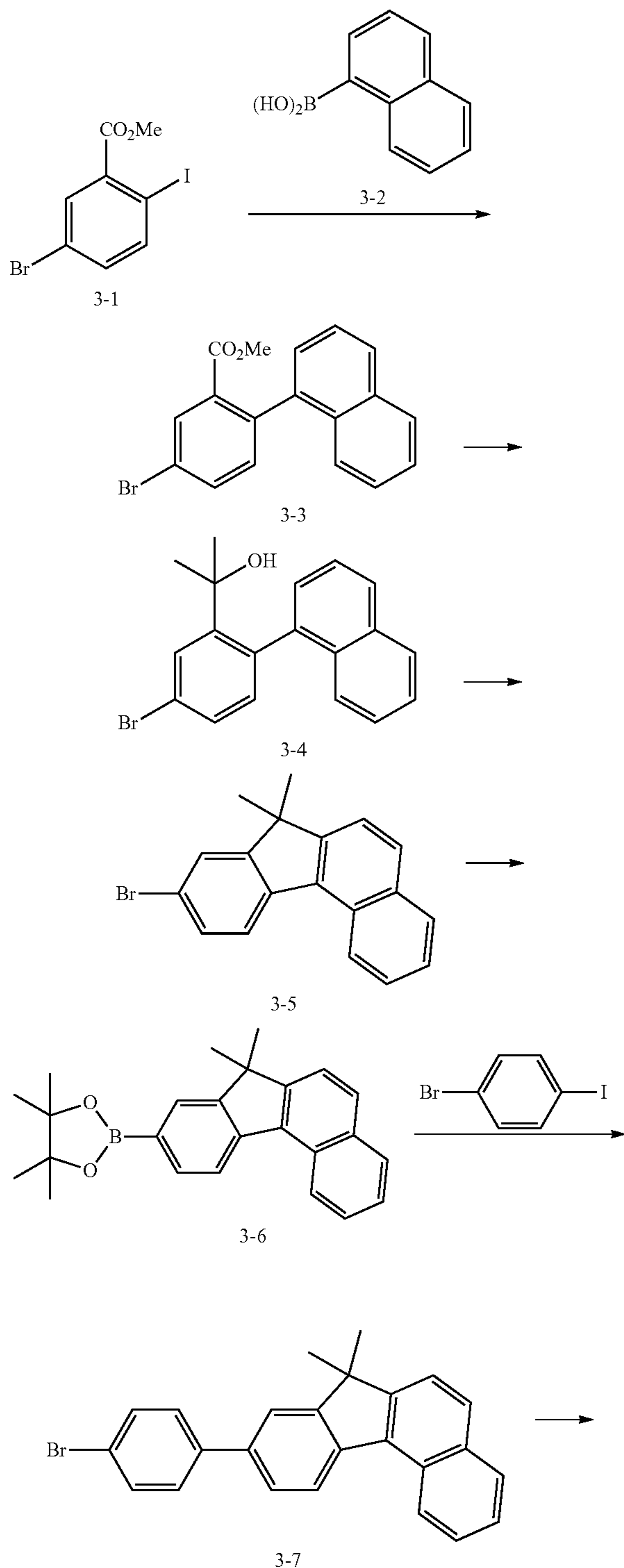
Hereinafter, a compound according to embodiments and an organic light-emitting device according to embodiments will be described in more detail with reference to Synthesis Examples and Examples. The wording “B was used instead

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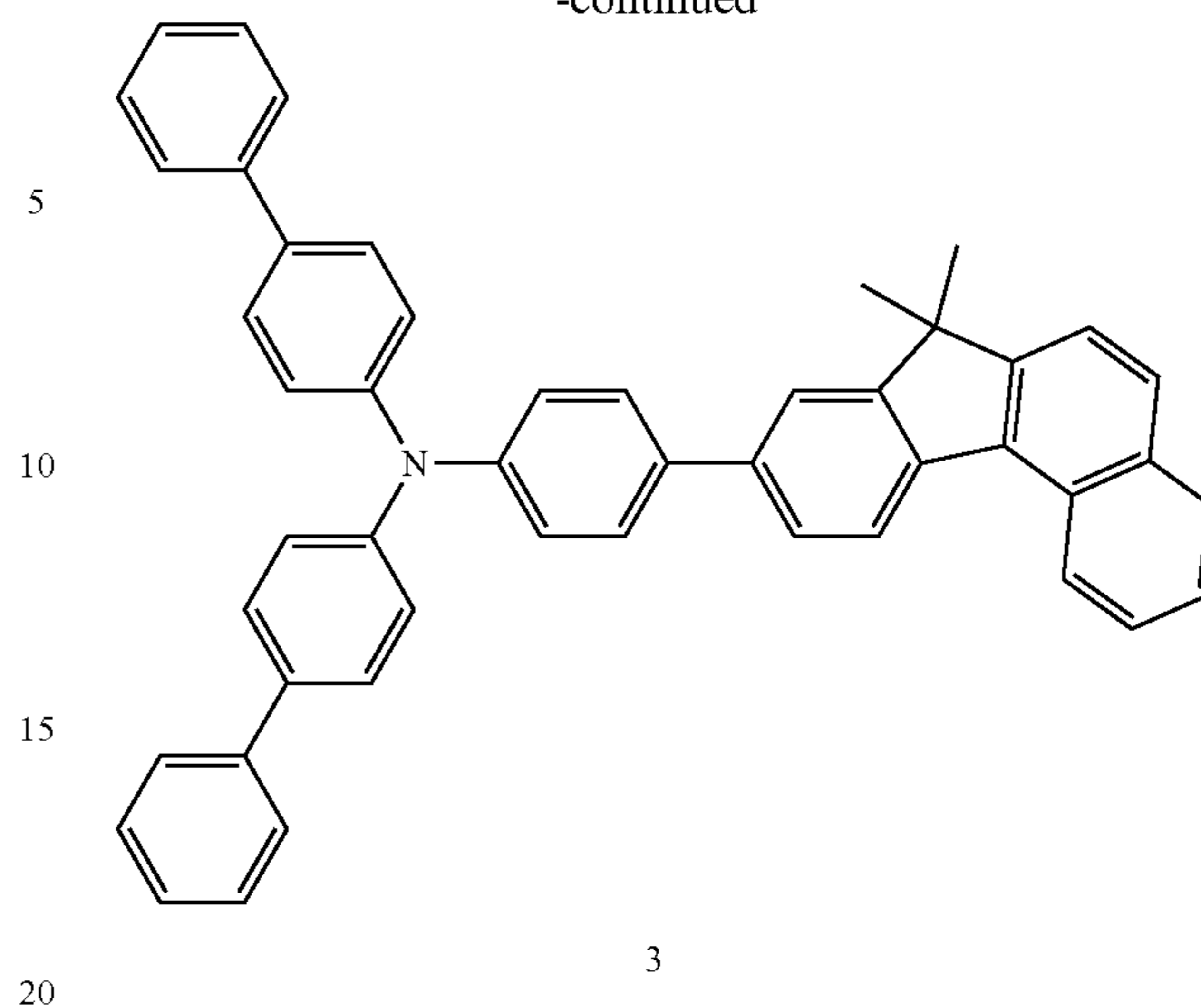
of A” used in describing Synthesis Examples refers to that an identical (or substantially identical) molar equivalent of B was used in place of A.

SYNTHESIS EXAMPLE

Synthesis of Compound 3

**162**

-continued



(1) Synthesis of Intermediate 3-3

25 10 g of methyl 5-bromo-2-iodobenzoate (3-1) and 5 g of a naphthalene-1-boronic acid (3-2) were diluted with 100 mL of tetrahydrofuran (THF) and 25 mL of water, and 1 g of Pd(PPh₃)₄ and 12 g of K₂CO₃ were added thereto dropwise. The reaction vessel was stirred under reflux at a temperature of 65° C. for 6 hours. The reaction vessel was cooled to room temperature and THF was removed therefrom under reduced pressure. Then, an extraction process was performed thereon three times by using ethyl acetate. The resultant was dried by using magnesium sulfate and filtered under reduced pressure. The residue obtained therefrom was purified in substantially the same manner as used to synthesize Intermediate 3-6 to be described below to obtain 8.3 g (83%) of Intermediate 3-3. The obtained compound was identified by LC-MS. C₁₈H₁₃BrO₂: M+ 342.2

(2) Synthesis of Intermediate 3-4

45 8.3 g of Intermediate 3-3 was diluted with 120 mL of THF, and 60 mL of 1M MeMgBr was slowly added thereto dropwise at a temperature of 0° C. The resultant mixture was slowly heated to room temperature and stirred for 16 hours. The reaction was terminated at a temperature of 0° C. by a saturated aqueous ammonium chloride solution. Then, an extraction process was performed thereon three times by using ethyl acetate. The resultant was dried by using magnesium sulfate and filtered under reduced pressure. The residue obtained therefrom was purified in substantially the same manner as used to synthesize Intermediate 3-6 to be described below to obtain 7.7 g (93%) of Intermediate 3-4. The obtained compound was identified by LC-MS. C₁₉H₁₇BrO: M+ 342.3

(3) Synthesis of Intermediate 3-5

60 7.7 g of Intermediate 3-4 was diluted with 80 mL of dichloromethane, and 0.5 mL of a methanesulfonic acid was added thereto and stirred for 3 hours. The reaction was terminated by 1 mL of triethylamine. Then, the resultant was filtered under reduced pressure. The residue obtained therefrom was purified in substantially the same manner as used to synthesize Intermediate 3-6 to be described below to

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obtain 7.7 g (93%) of Intermediate 3-5. The obtained compound was identified by LC-MS. $C_{19}H_{15}Br$: $M+ 324.2$

(4) Synthesis of Intermediate 3-6

7.7 g of Intermediate 3-5 was dissolved in 130 mL of THF, and 10.5 mL of *n*-BuLi (2.5M in hexane) was slowly added thereto dropwise at a temperature of $-78^{\circ}C$. After the resultant mixture was stirred at the same temperature for 1 hour, 4.65 mL (25.0 mmol) of 2-isopropoxy-4,4,5,5-tetramethyl-1,3,2-dioxaborolane was slowly added thereto dropwise. Then, the reaction solution was stirred at a temperature of $-78^{\circ}C$ for 1 hour and additionally stirred at room temperature for 24 hours. After the reaction was terminated, 30 mL of 10% HCl (aq) and 30 mL of H_2O were added thereto and an extraction process was performed thereon three times by using 50 mL of diethylether. An organic layer collected therefrom was dried by using magnesium sulfate, and a solvent was evaporated therefrom. The residue obtained therefrom was purified by silica gel column chromatography to obtain 6.4 g (73%) of Intermediate 3-6. The obtained compound was identified by LC-MS. $C_{25}H_{27}BO_2$: 371.3

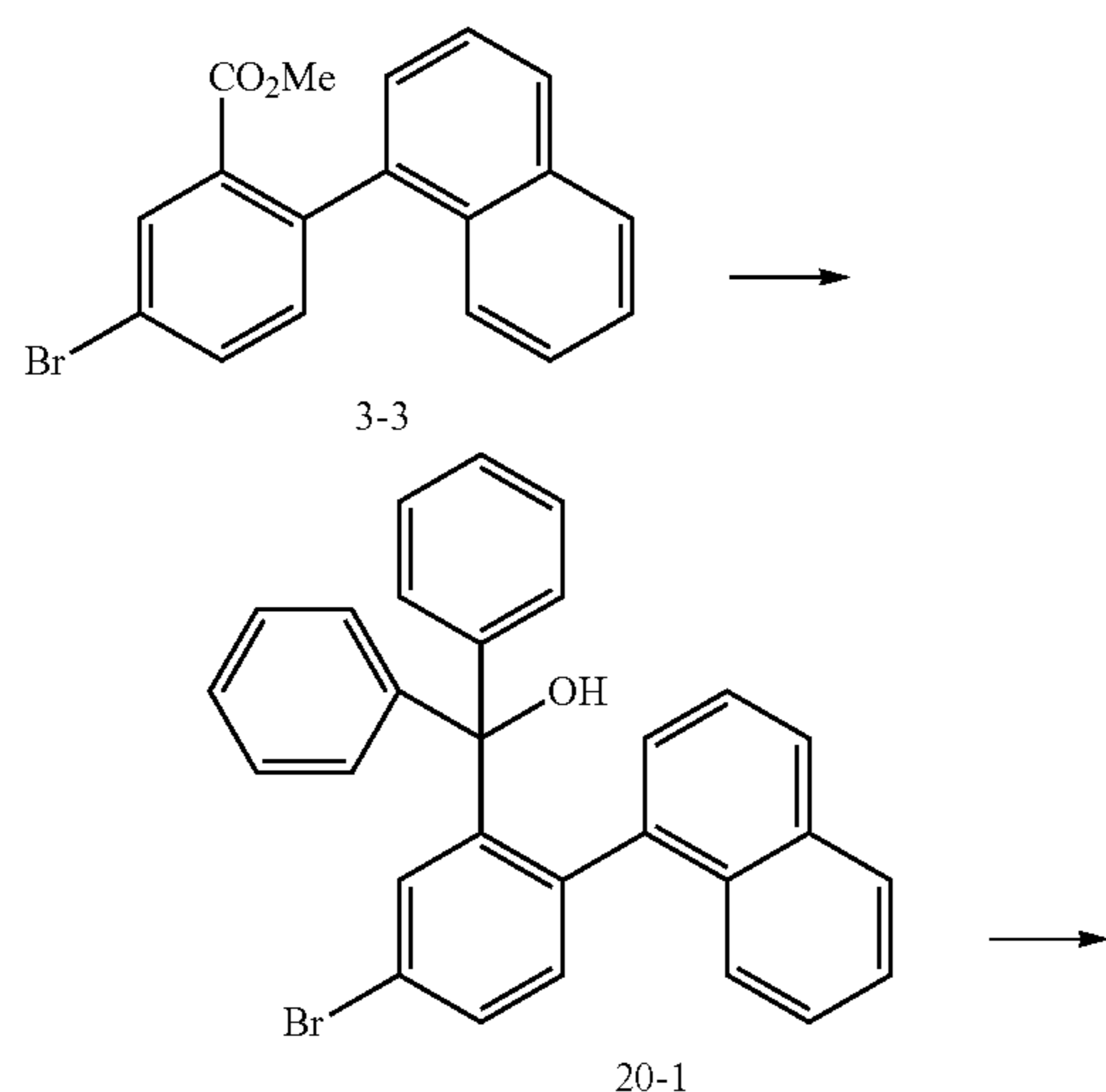
(5) Synthesis of Intermediate 3-7

5.8 g (81%) of Intermediate 3-7 was synthesized in substantially the same manner as in Intermediate 3-3, except that 6.6 g of Intermediate 3-6 and 6.6 g of 1-bromo-4-iodobenzene were used. The obtained compound was identified by LC-MS. $C_{25}H_{19}Br$: 400.3

(6) Synthesis of Compound 3

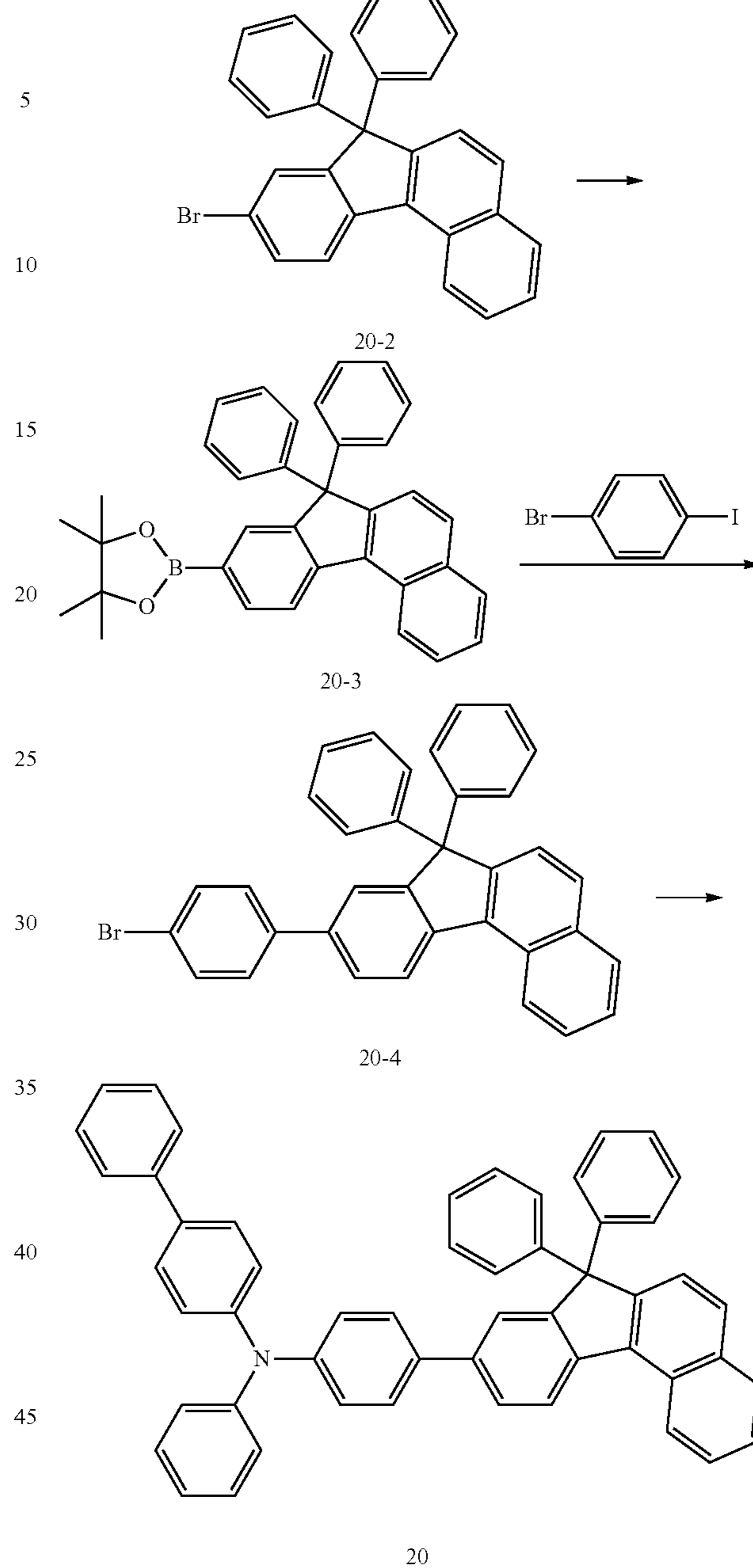
4 g of Intermediate 3-7, 4 g of di([1,1'-biphenyl]-4-yl) amine, 0.34 g of $Pd_2(dba)_3$, 0.1 mL of $PtBu_3$, and 3.6 g of $KOtBu$ were dissolved in 60 mL of toluene, and the reaction solution was stirred at a temperature of $85^{\circ}C$ for 2 hours. The reaction solution was then cooled to room temperature, and the reaction was terminated using water. Then, an extraction process was performed thereon three times by using ethyl acetate. An organic layer collected therefrom was dried by using anhydrous magnesium sulfate and distilled under reduced pressure. The residue obtained therefrom was separated and purified by silica gel column chromatography to obtain 5.5 g (yield: 86%) of Compound 3.

Synthesis of Compound 20



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-continued



(1) Synthesis of Intermediate 20-1

6.8 g of Intermediate 3-3 was diluted with 120 mL of THF, and 27 mL of 3M MeMgBr was added thereto dropwise at a temperature of $0^{\circ}C$. The resultant mixture was slowly heated to a temperature of $60^{\circ}C$ and stirred for 4 hours. The reaction was terminated at a temperature of $0^{\circ}C$ by a saturated aqueous ammonium chloride solution. Then, an extraction process was performed thereon three times by using ethyl acetate. The resultant was dried by using anhydrous magnesium sulfate and filtered under reduced pressure. The residue obtained therefrom was purified by column chromatography to obtain 6.7 g (72%) of Intermediate 20-1. The obtained compound was identified by LC-MS. $C_{29}H_{21}BrO$: $M+ 466.4$

165**(2) Synthesis of Intermediate 20-2**

5.7 g (86%) of Intermediate 20-2 was synthesized in substantially the same manner as in Intermediate 3-5, except that Intermediate 20-1 was used. The obtained compound was identified by LC-MS. $C_{29}H_{19}Br$: M^+ : 447.4

(3) Synthesis of Intermediate 20-3

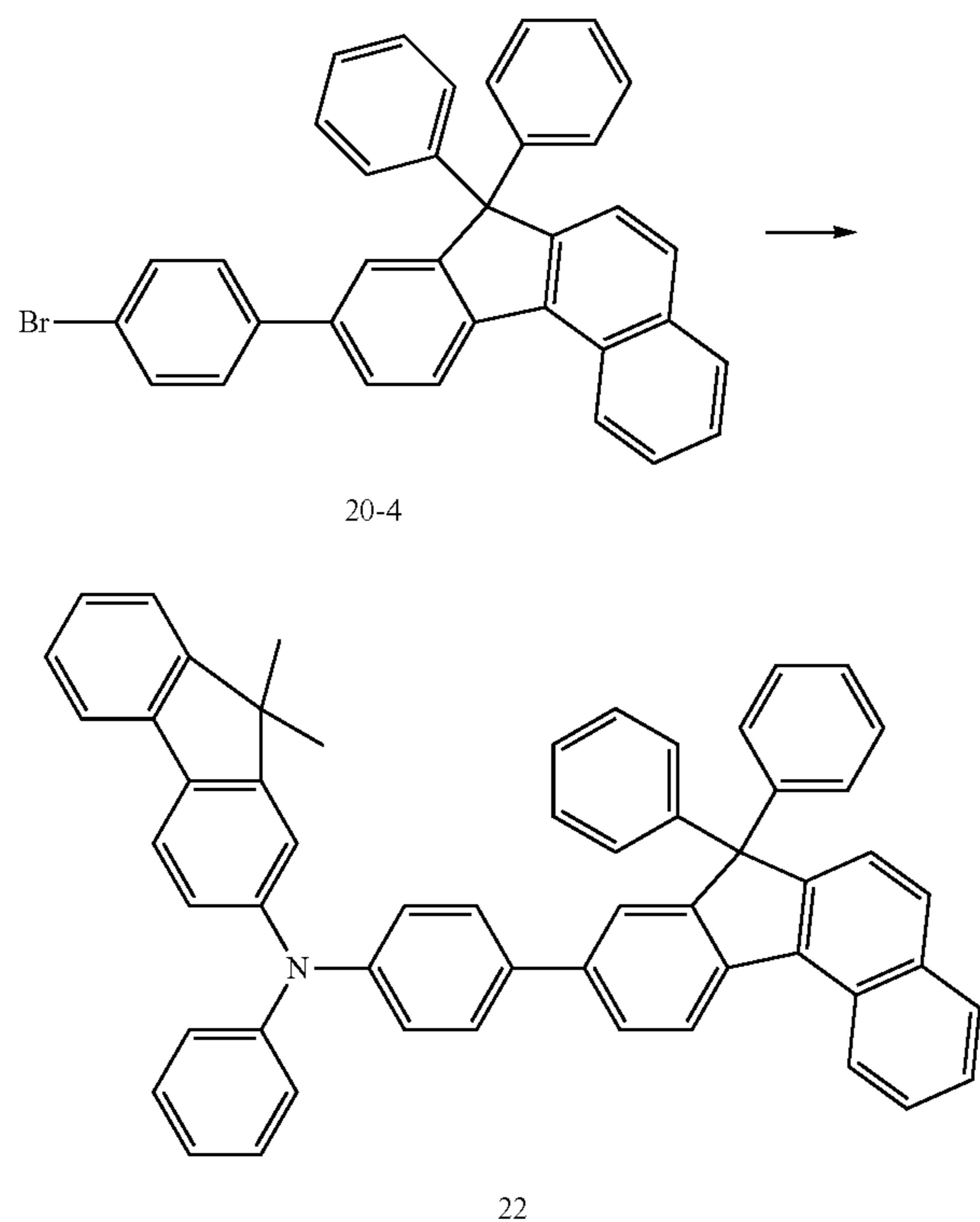
5.1 g (81%) of Intermediate 20-3 was synthesized in substantially the same manner as in Intermediate 3-6, except that 5.7 g of Intermediate 20-2 was used. The obtained compound was identified by LC-MS. $C_{35}H_{31}BO_2$: M^+ : 495.4

(4) Synthesis of Intermediate 20-4

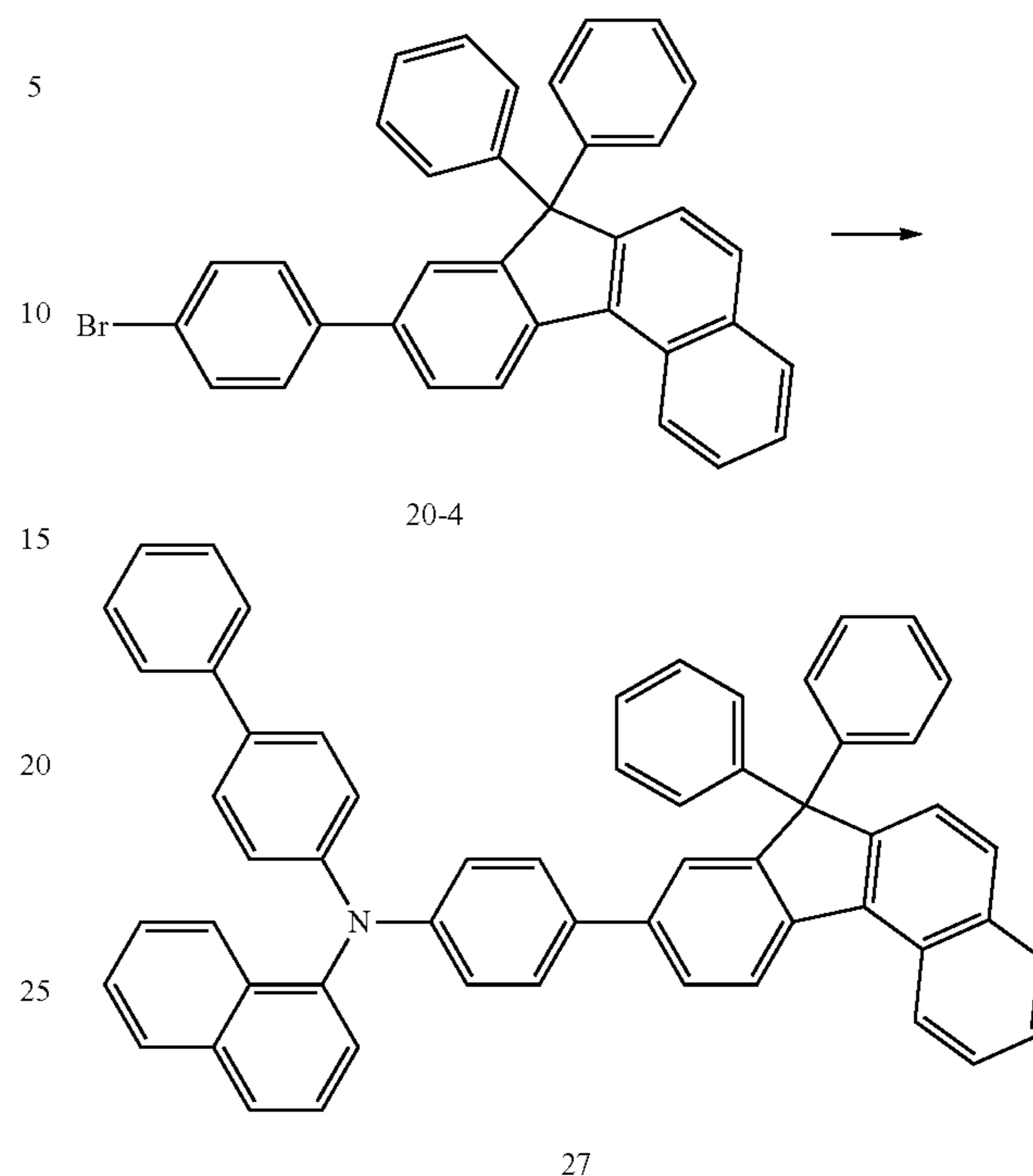
4.2 g (78%) of Intermediate 20-4 was synthesized in substantially the same manner as in Intermediate 3-7, except that 5.1 g of Intermediate 20-3 was used. The obtained compound was identified by LC-MS. $C_{35}H_{23}Br$: M^+ : 524.5

(5) Synthesis of Compound 20

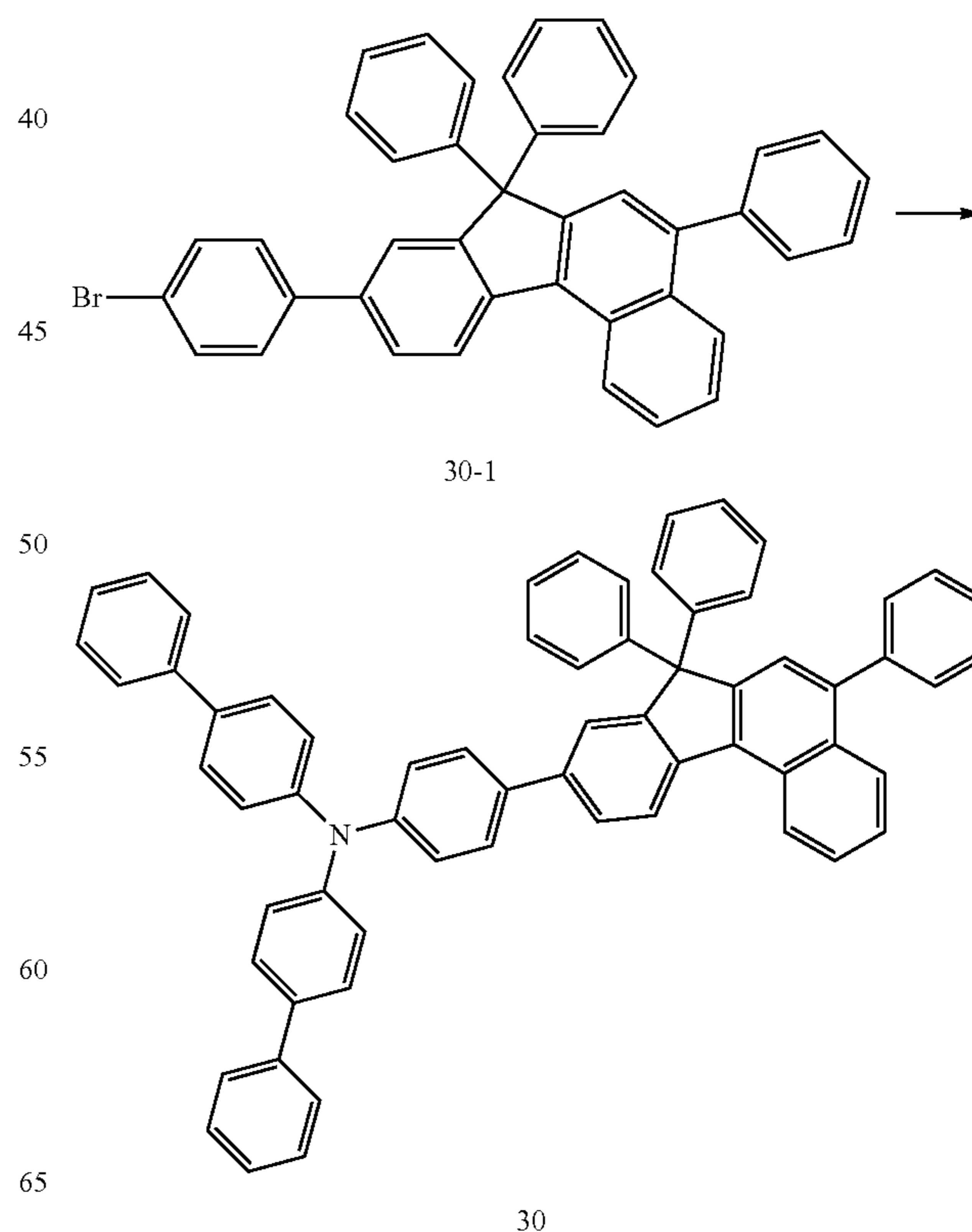
5.2 g (76%) of Compound 20 was synthesized in substantially the same manner as in Compound 3, except that 5.2 g of Intermediate 20-3 was used instead of Intermediate 3-7, and 2.7 g of N-phenyl-[1,1'-biphenyl]-4-amine was used instead of di([1,1'-biphenyl]-4-yl)amine.

Synthesis of Compound 22

4.9 g (68%) of Compound 22 was synthesized in substantially the same manner as in Compound 3, except that 3 g of 9,9-dimethyl-N-phenyl-9H-fluorene-2-amine was used instead of di([1,1'-biphenyl]-4-yl)amine.

166**Synthesis of Compound 27**

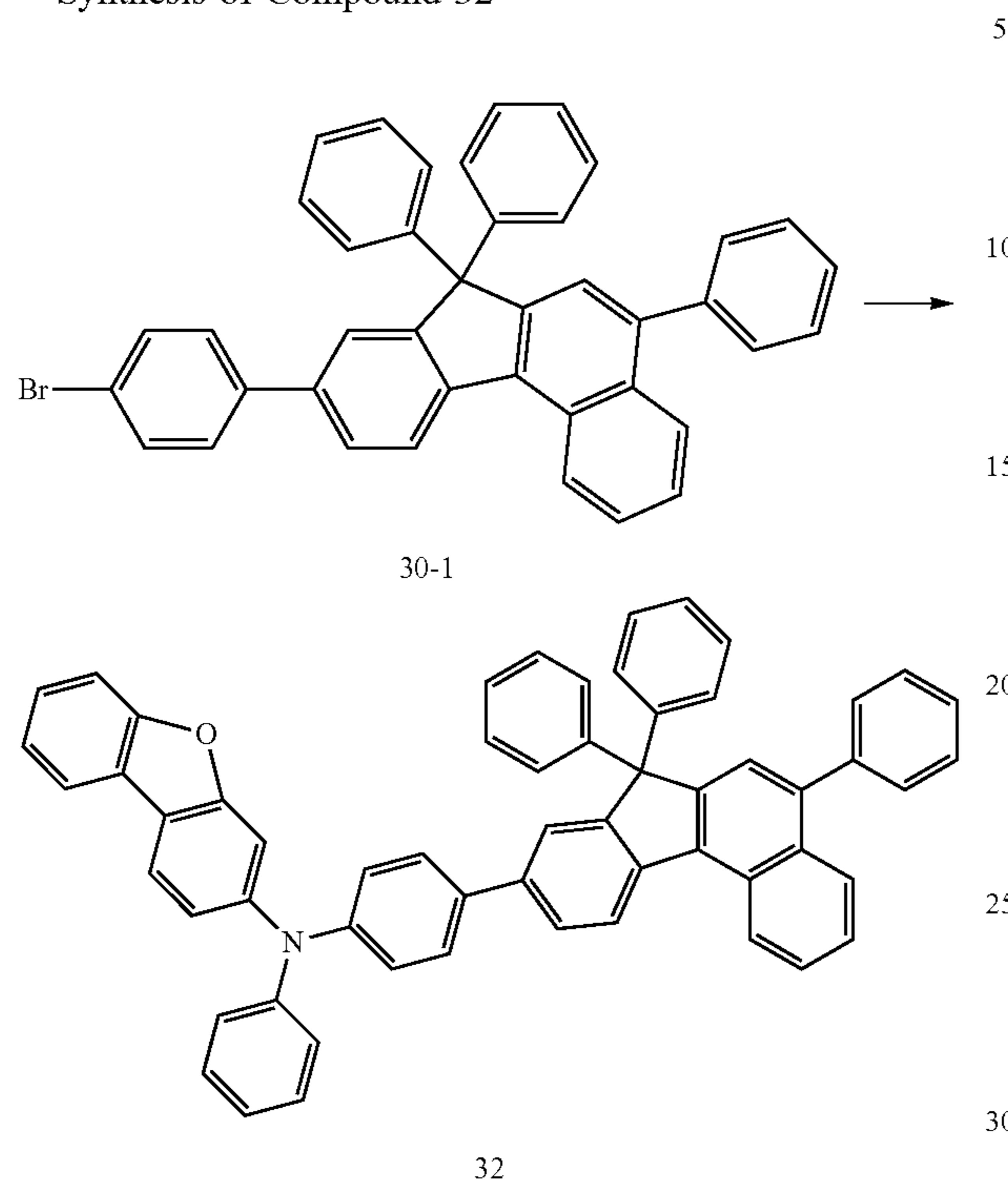
6 g (81%) of Compound 27 was synthesized in substantially the same manner as in Compound 3, except that 3.2 g of N-([1,1'-biphenyl]-4-yl)naphthalene-1-amine was used instead of di([1,1'-biphenyl]-4-yl)amine.

Synthesis of Compound 30

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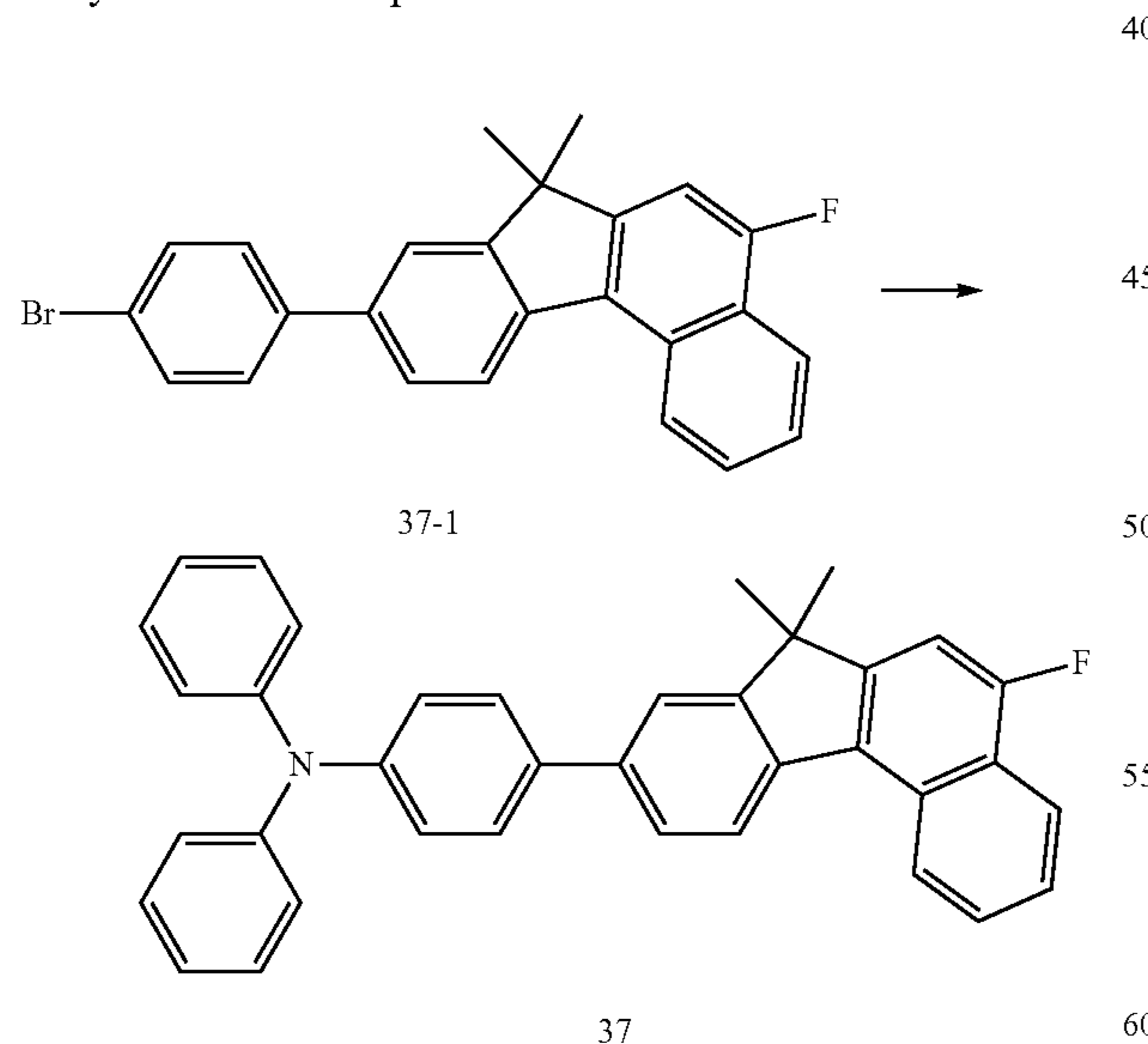
3.3 g (77%) of Compound 30 was synthesized in substantially the same manner as in Compound 3, except that 3 g of Intermediate 30-1 was used instead of Intermediate 3-7.

Synthesis of Compound 32



3.2 g (84%) of Compound 32 was synthesized in substantially the same manner as in Compound 3, except that 3 g of Intermediate 30-1 was used instead of Intermediate 3-7, and 2.8 g of N-phenyldibenzo[b,d]furan-3-amine was used instead of di([1,1'-biphenyl]-4-yl)amine.

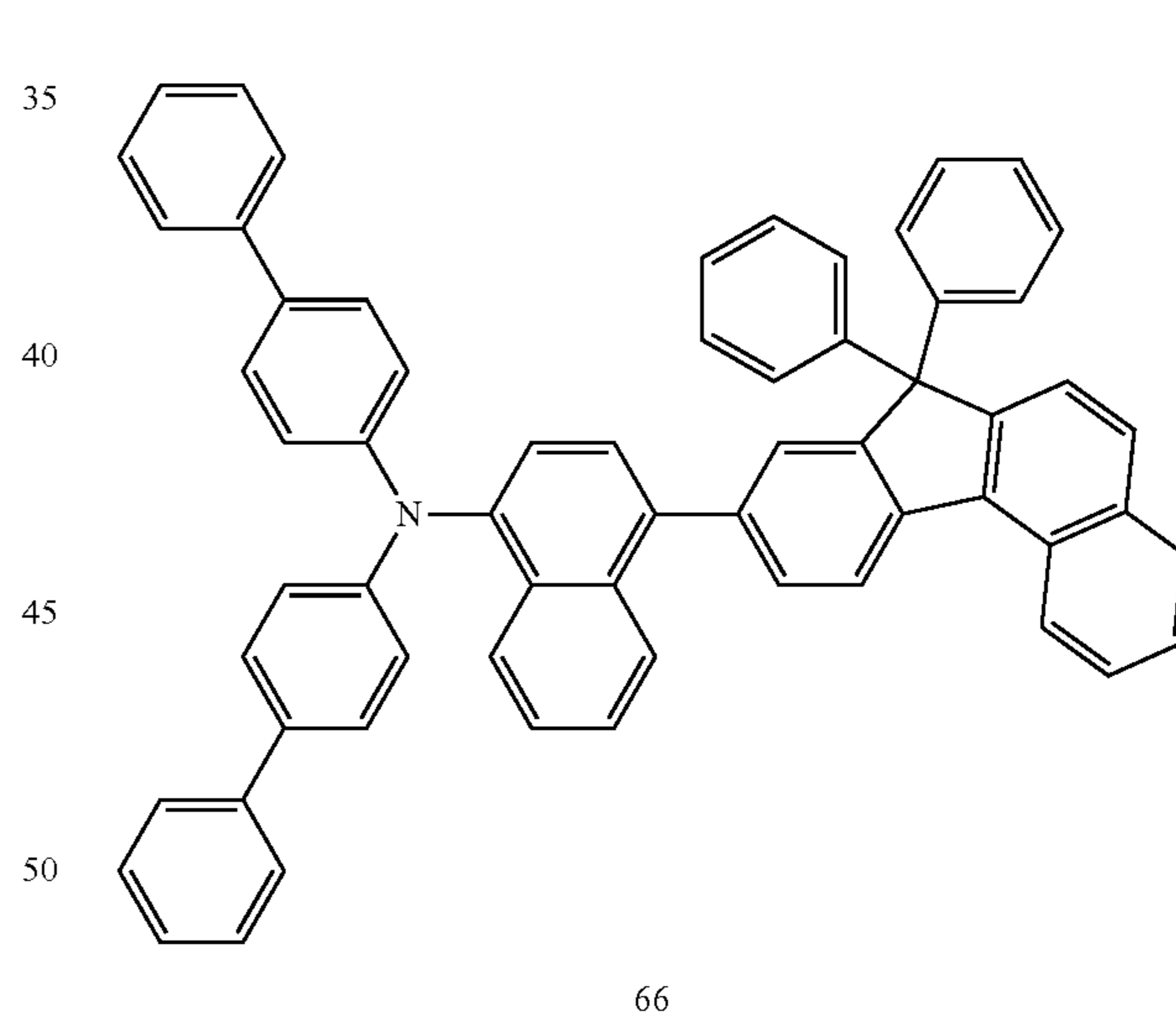
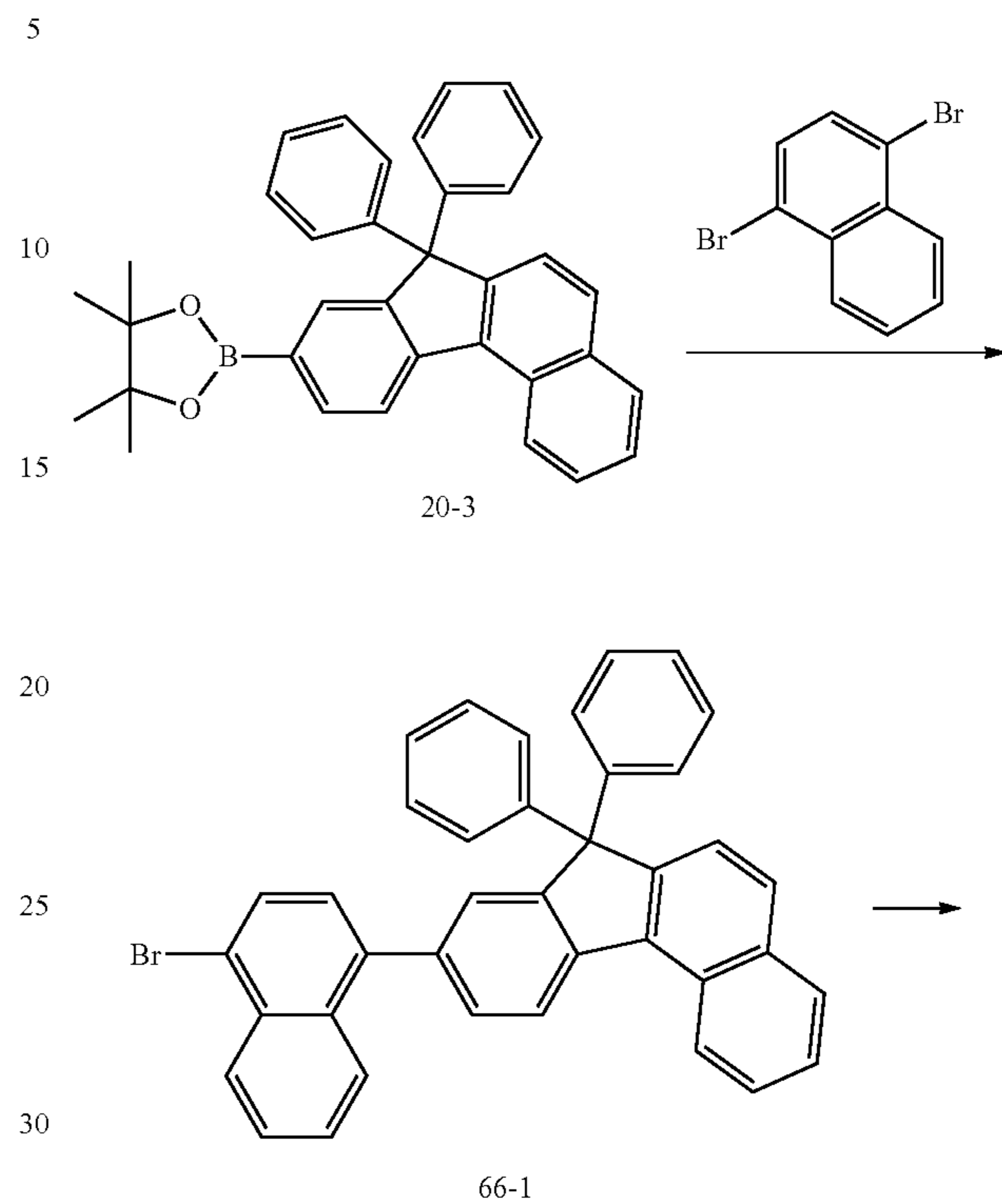
Synthesis of Compound 37



3.8 g (75%) of Compound 37 was synthesized in substantially the same manner as in Compound 3, except that 4.2 g of Intermediate 37-1 was used instead of Intermediate 3-7, and 1.8 g of diphenylamine was used instead of di([1,1'-biphenyl]-4-yl)amine.

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Synthesis of Compound 66



(1) Synthesis of Intermediate 66-1

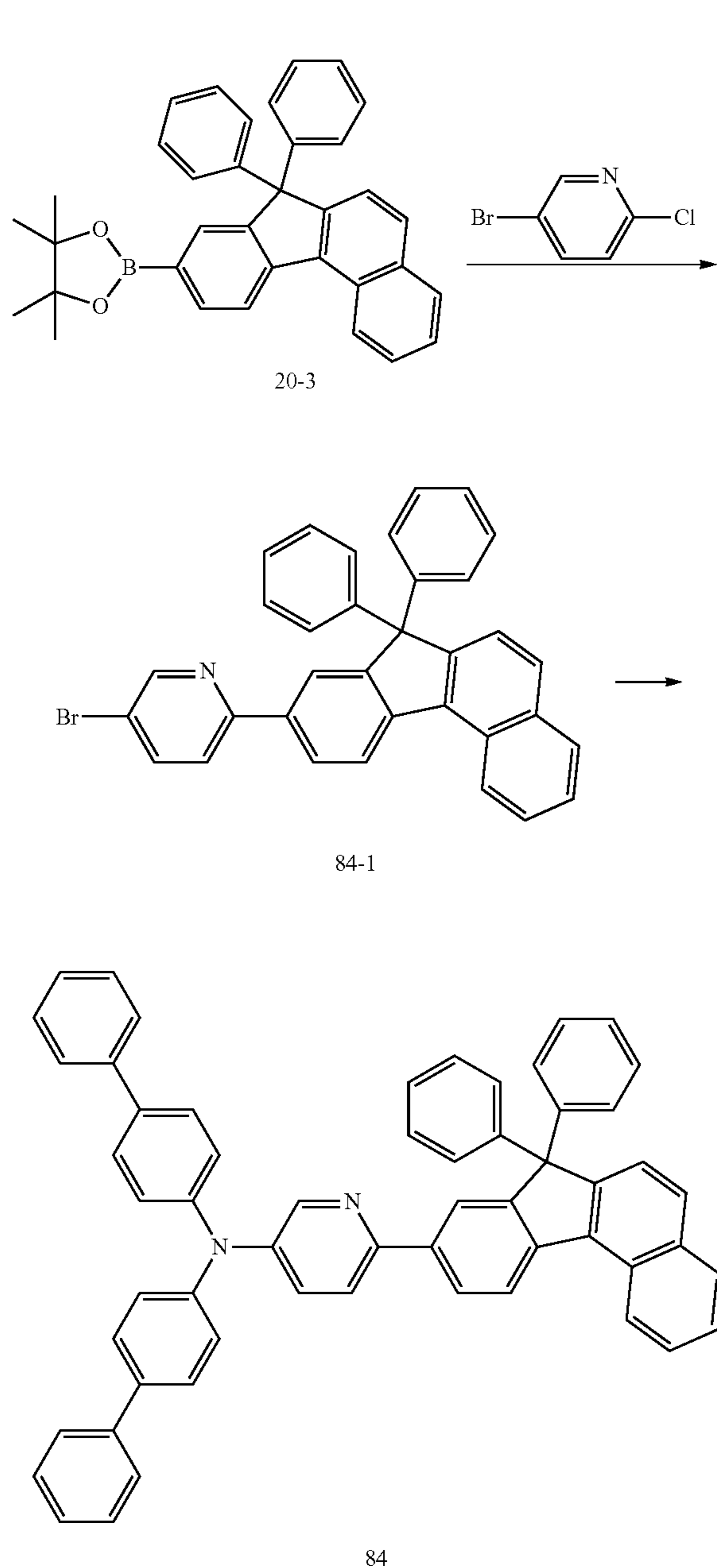
5 g (88%) of Intermediate 66-1 was synthesized instead of Intermediate 3-3, except that 5 g of Intermediate 20-3 and 3.1 g of 1,4-dibromonaphthalene were used. The obtained compound was identified by LC-MS. $C_{39}H_{25}Br$: M^+ : 574.5

(2) Synthesis of Compound 66

5.3 g (74%) of Compound 66 was synthesized in substantially the same manner as in Compound 3, except that 5 g of Intermediate 66-1 was used instead of Intermediate 3-7.

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Synthesis of Compound 84



(1) Synthesis of Intermediate 84-1

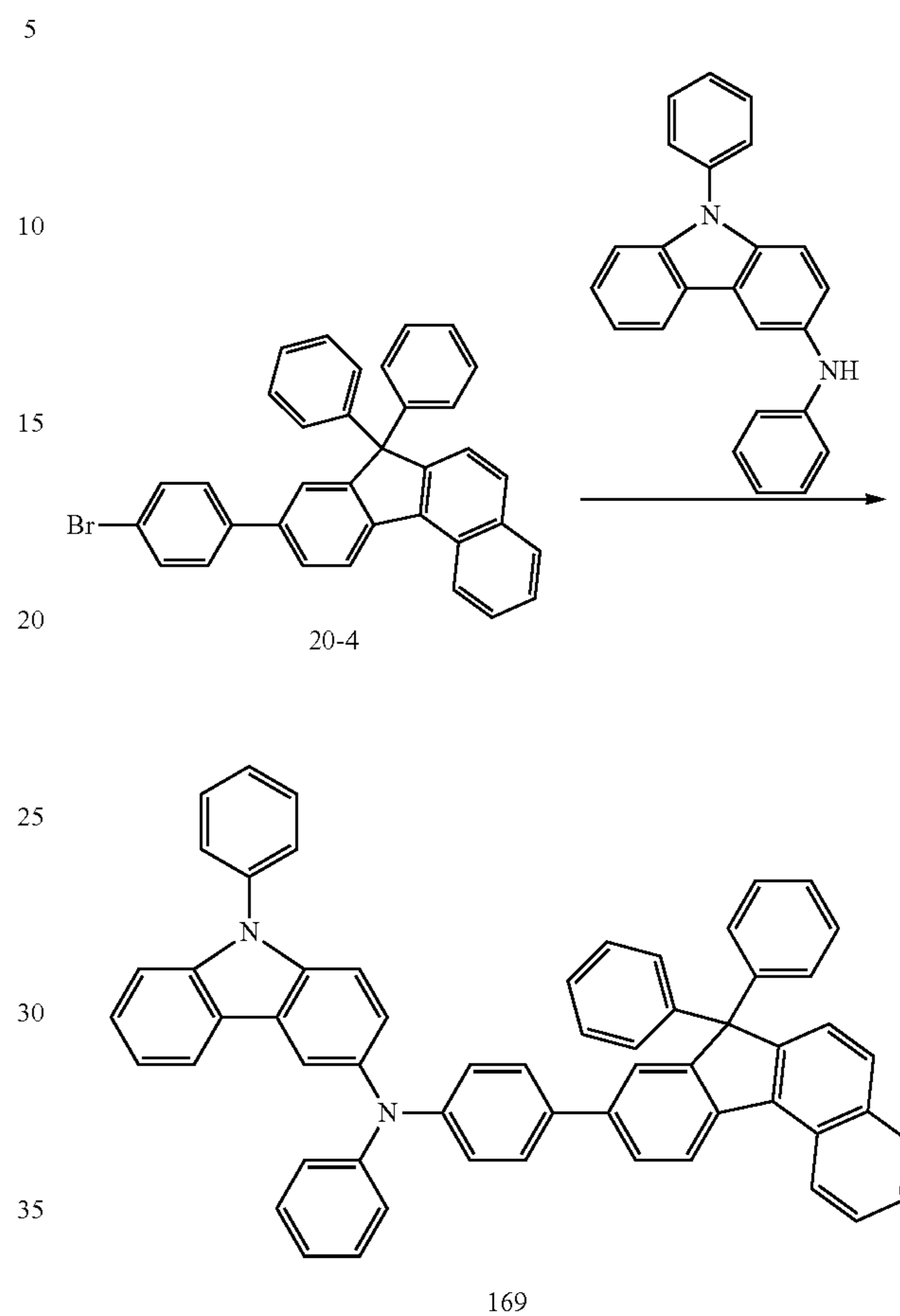
4.5 g (43%) of Intermediate 84-1 was synthesized in substantially the same manner as in Intermediate 3-3, except that 9.8 g of Intermediate 20-3 and 4.1 g of 5-bromo-2-chloropyridine were used. The obtained compound was identified by LC-MS. $C_{34}H_{22}BrN$: M^+ : 525.5

(2) Synthesis of Compound 84

4.5 g (68%) of Compound 84 was synthesized in substantially the same manner as in Compound 3, except that 5 g of Intermediate 84-1 was used instead of Intermediate 3-7.

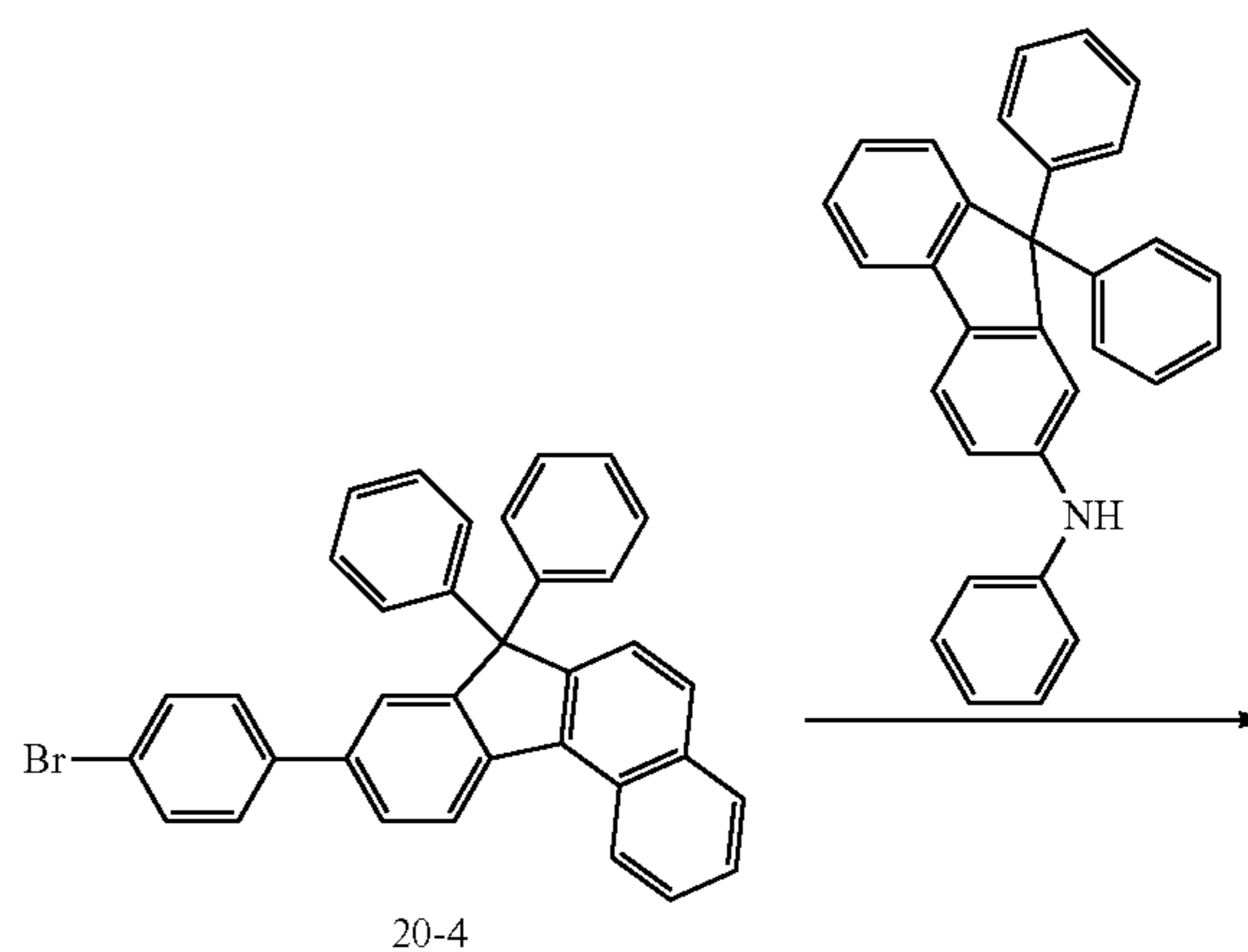
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Synthesis of Compound 169

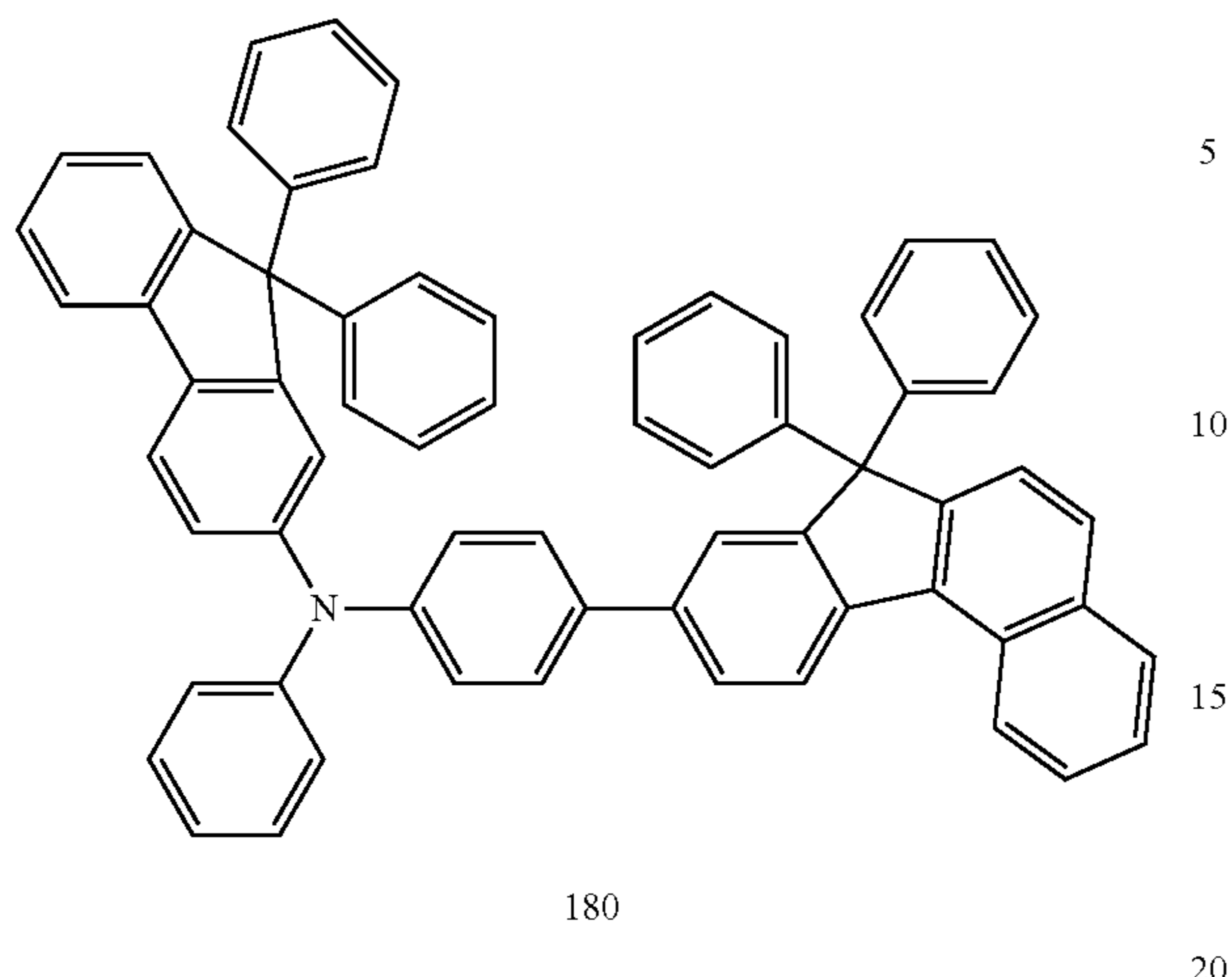


3.2 g (80%) of Compound 169 was synthesized in substantially the same manner as in Compound 3, except that 2.6 g of Intermediate 20-4 was used instead of Intermediate 3-7, and 1.8 g of N,9-diphenyl-9H-carbazole-3-amine was used instead of di([1,1'-biphenyl]-4-yl)amine.

Synthesis of Compound 180



-continued



3.7 g (85%) of Compound 180 was synthesized in substantially the same manner as in Compound 3, except that 2.6 g of Intermediate 20-4 was used instead of Intermediate 3-7, and 2.2 g of N,9,9-triphenyl-9H-fluorene-2-amine was used instead of di([1,1'-biphenyl]-4-yl)amine.

The LC/MS values measured in the Synthesis Example and the ¹H NMR measurement results are shown in Table 1.

TABLE 1

Compound	¹ H NMR (CDCl ₃ , 400 MHz)	LC/MS	
		found	calc.
3	7.87-7.83 (m, 2H), 7.78-7.75 (m, 2H), 7.63-7.60 (m, 5H), 7.53-7.30 (m, 13H), 7.19 (dd, 1H), 7.15 (td, 1H), 6.84-6.76 (m, 6H), 1.55 (s, 6H)	640.8	639.8
20	7.88 (d, 1H), 7.72-7.66 (m, 3H), 7.63-7.60 (m, 3H), 7.54-7.35 (m, 11H), 7.32-7.23 (m, 5H), 7.21 (d, 1H), 7.16-6.99 (m, 9H), 6.86-6.76 (m, 4H), 6.65 (td, 1H), 6.23-6.16 (m, 2H)	688.9	687.9
22	7.88 (dd, 1H), 7.72-7.60 (m, 5H), 7.56 (d, 1 H), 7.43-7.7.24 (m, 9H), 7.22 (d, 1H), 7.16-7.00 (m, 11H), 6.69 (dd, 1H), 6.63 (td, 1H), 6.45-6.38 (m, 3H), 6.24-6.18 (m, 2H), 1.61 (s, 6H)	729.0	728.0
27	7.88 (dd, 1H), 7.79-7.60 (m, 8H), 7.57-7.37 (m, 12H), 7.32-7.18 (m, 6H), 7.14-6.98 (m, 7H), 6.92 (dd, 1H), 6.60-6.50 (m, 4H)	738.9	737.9
30	7.98-7.94 (m, 2H), 7.86 (dd, 1H), 7.70-7.68 (m, 1H), 7.64-7.57 (m, 5H), 7.53-7.34 (m, 16H), 7.32-7.22 (m, 5H), 7.17 (dd, 1H), 7.13-7.08 (m, 6H), 7.00 (dd, 1H), 6.92 (dd, 1H), 6.89-6.74 (m, 6H)	841.1	840.1
32		779.0	778.0
37		506.6	505.6
66		815.0	814.0
84		766.0	765.0
169		778.0	777.0
180		853.1	852.1

Example

Comparative Example 1

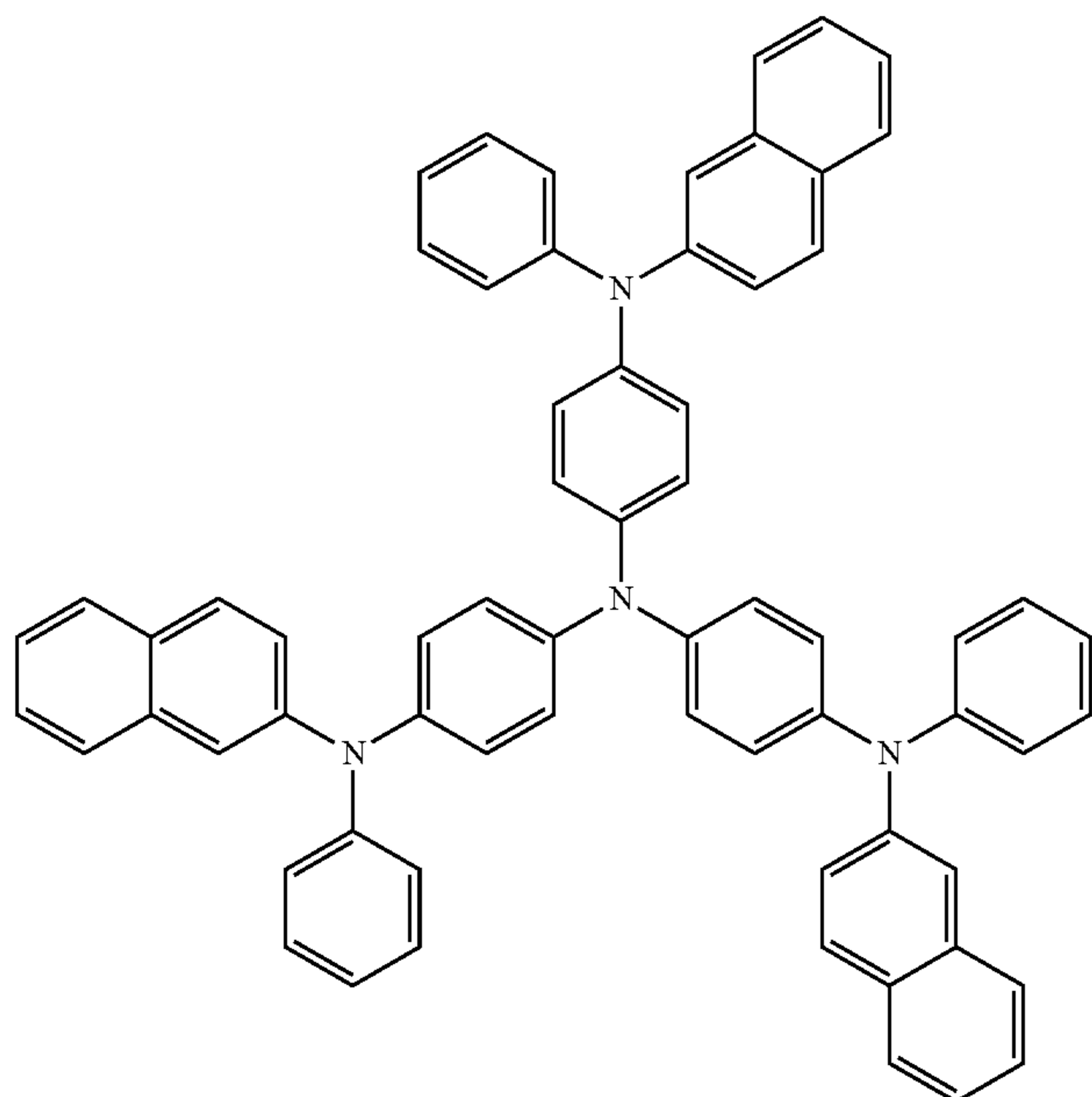
As an anode, a Corning 15 Ω/cm² (1,200 Å) ITO glass substrate was cut to a size of 50 mm×50 mm×0.7 mm, sonicated with isopropyl alcohol and pure water each for 5 minutes, and then cleaned by irradiation of ultraviolet rays and ozone for 30 minutes. Then, the resultant glass substrate was provided to a vacuum deposition apparatus.

2-TNATA was vacuum-deposited on the ITO glass substrate to form a hole injection layer having a thickness of 600 Å, and 4,4'-bis[N-(1-naphthyl)-N-phenylamino]biphenyl (NPB), a hole transport compound, was vacuum-deposited on the hole injection layer to form a hole transport layer having a thickness of 300 Å.

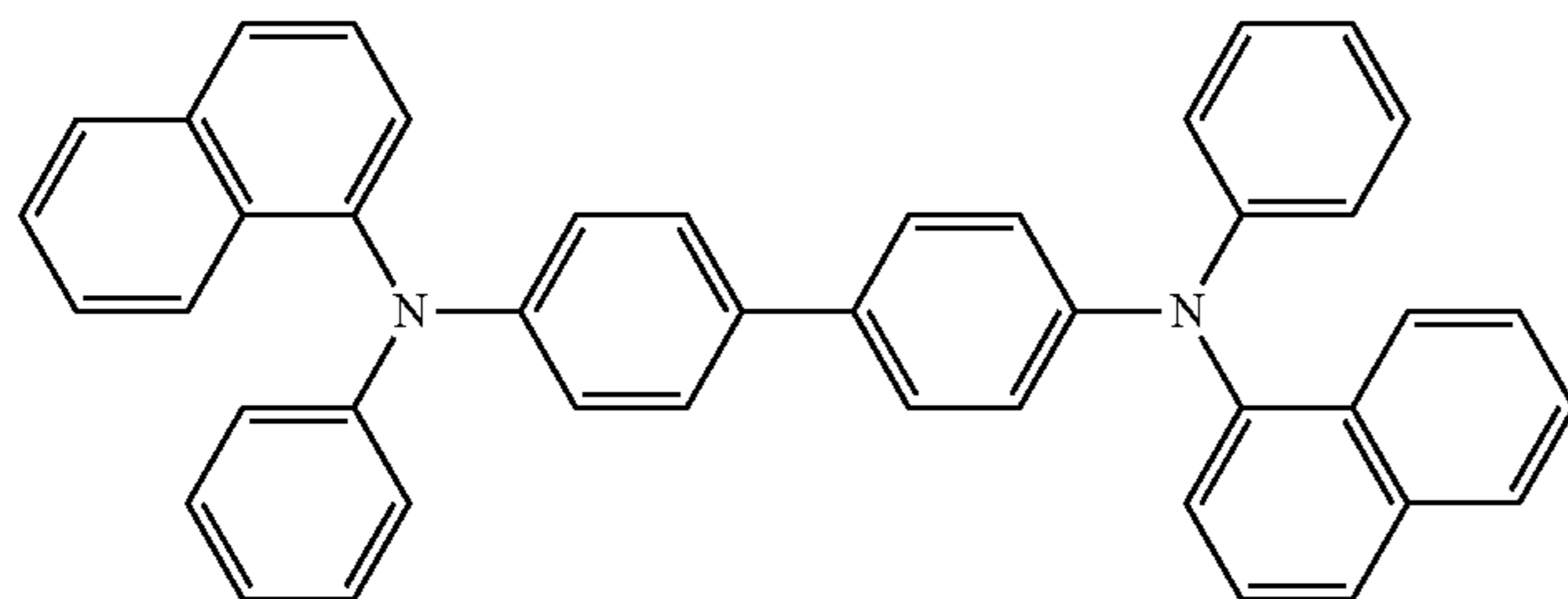
9,10-di(naphthalene-2-yl)anthracene (DNA), a blue fluorescent host, and 4,4'-bis[2-(4-(N,N-diphenylamino)phenyl)vinyl]biphenyl (DPAVBi), a blue fluorescent dopant, were co-deposited on the hole transport layer at a weight ratio of 98:2 to form an emission layer having a thickness of 300 Å.

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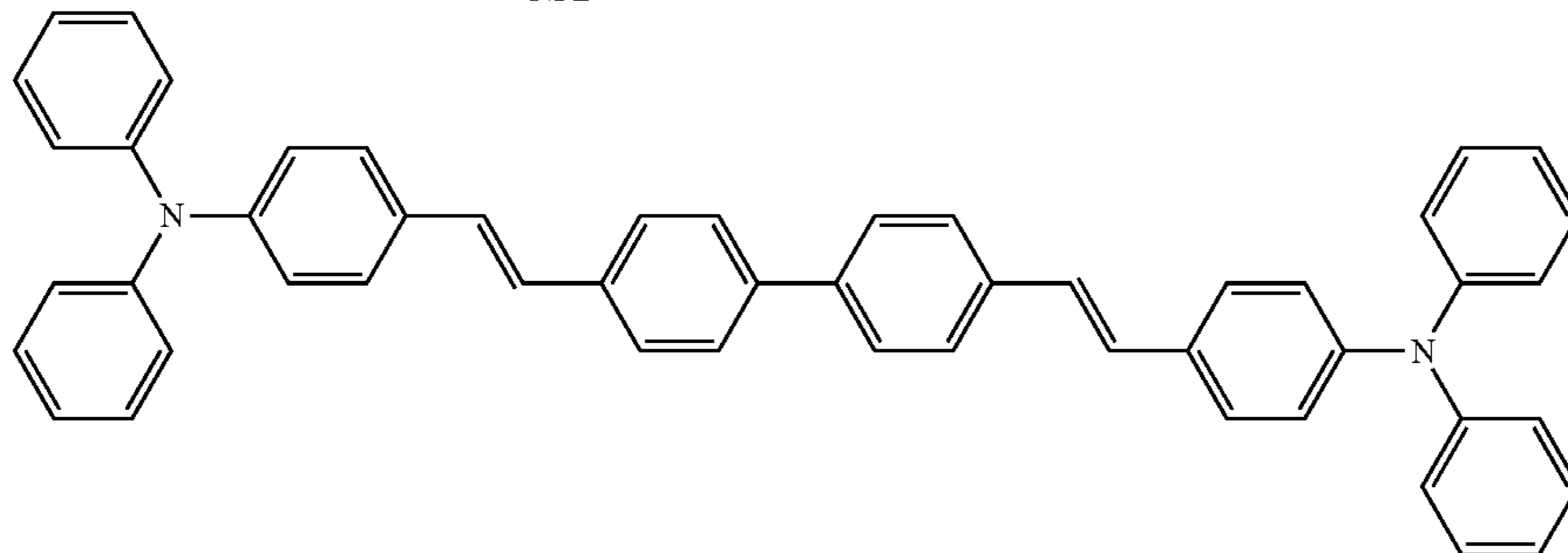
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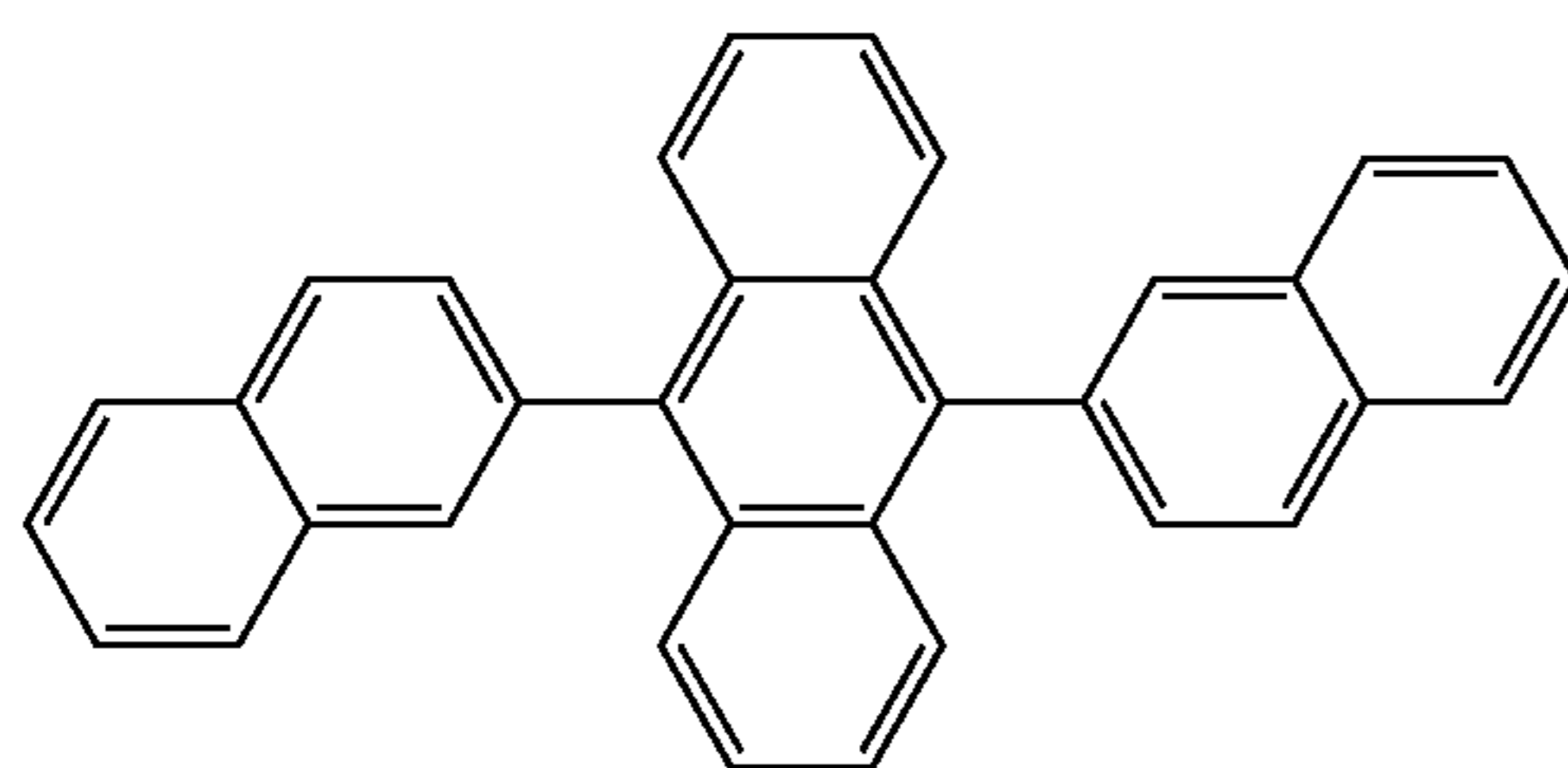
2-TNATA



NPB



DPAVBi

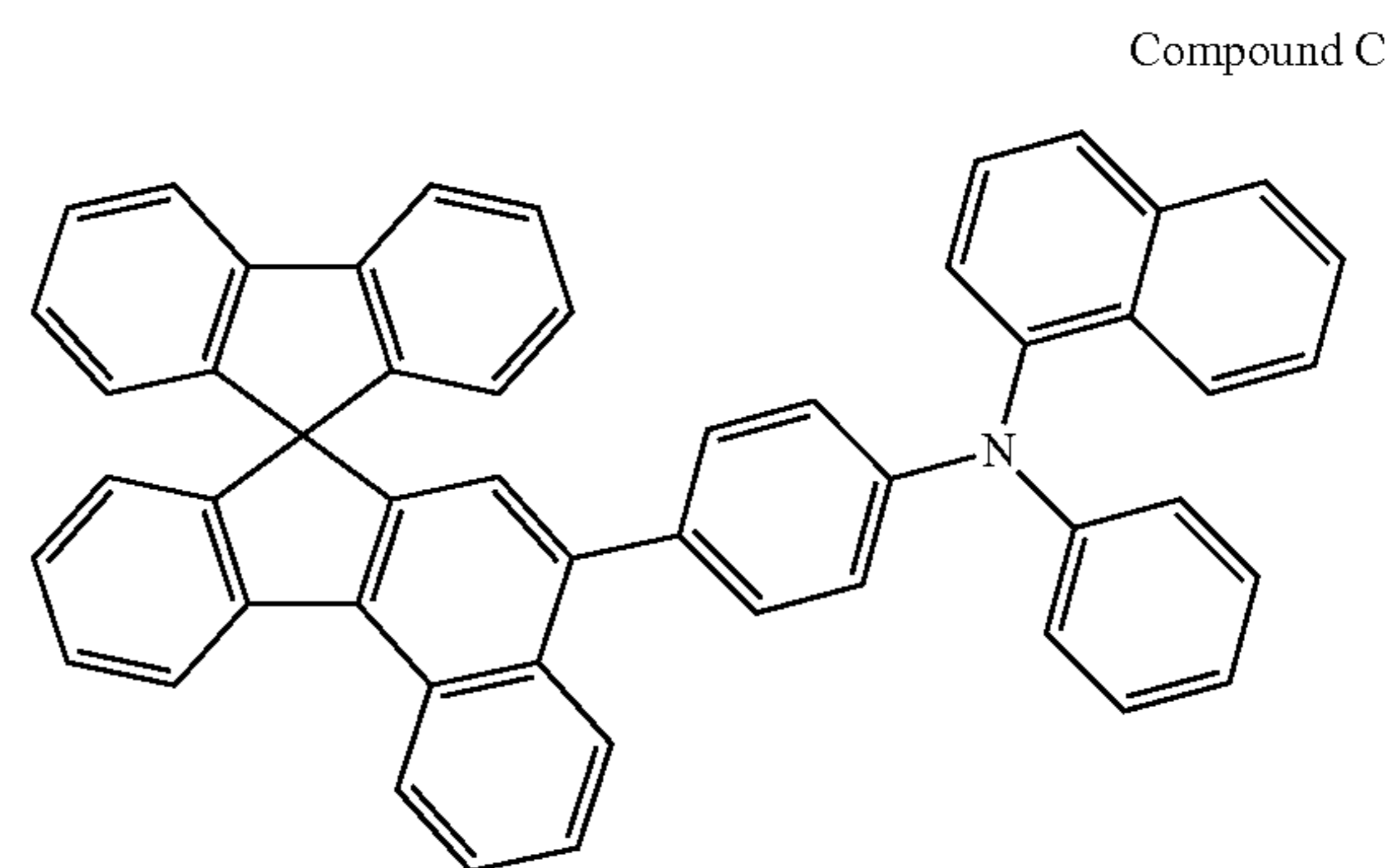
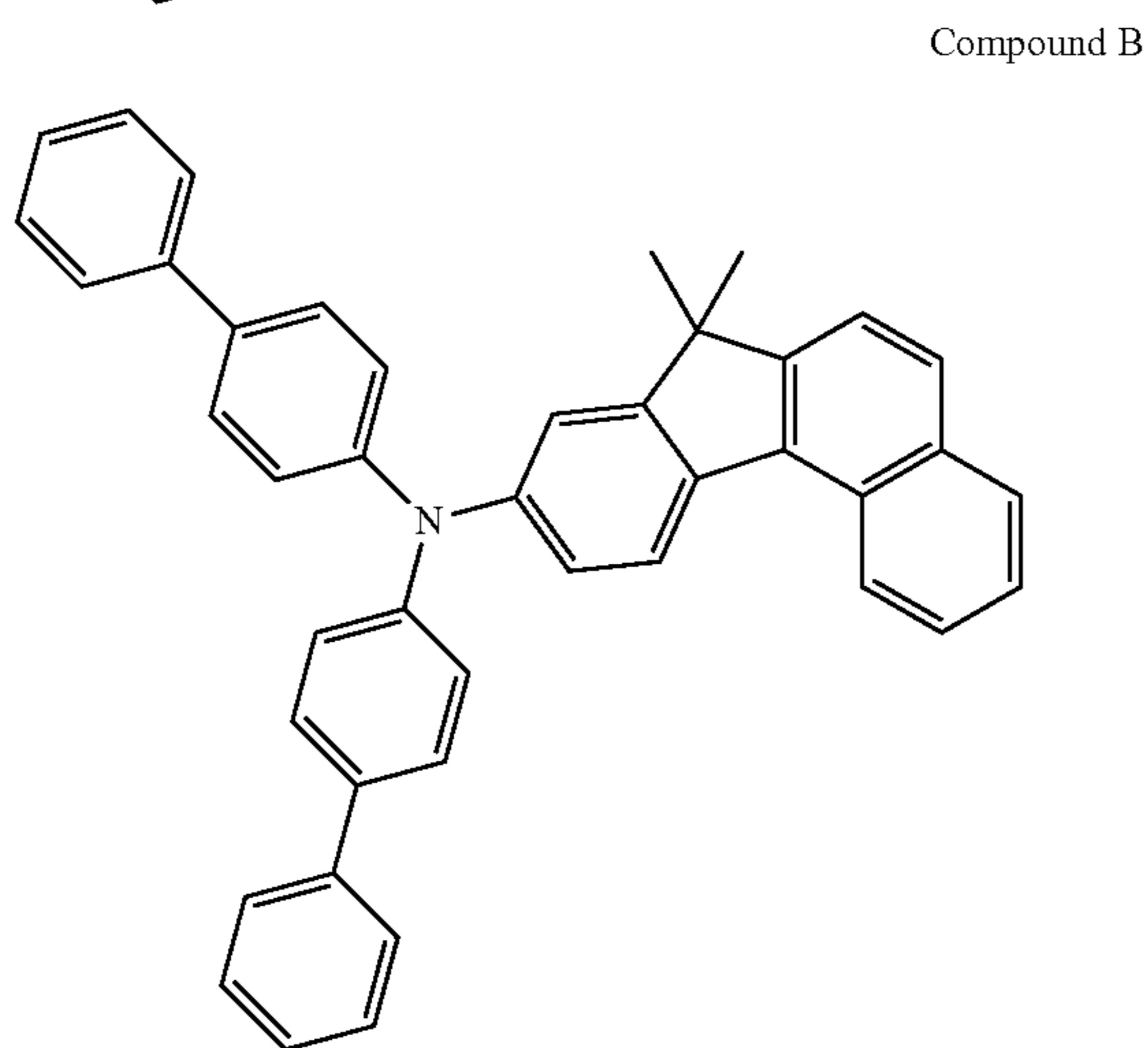
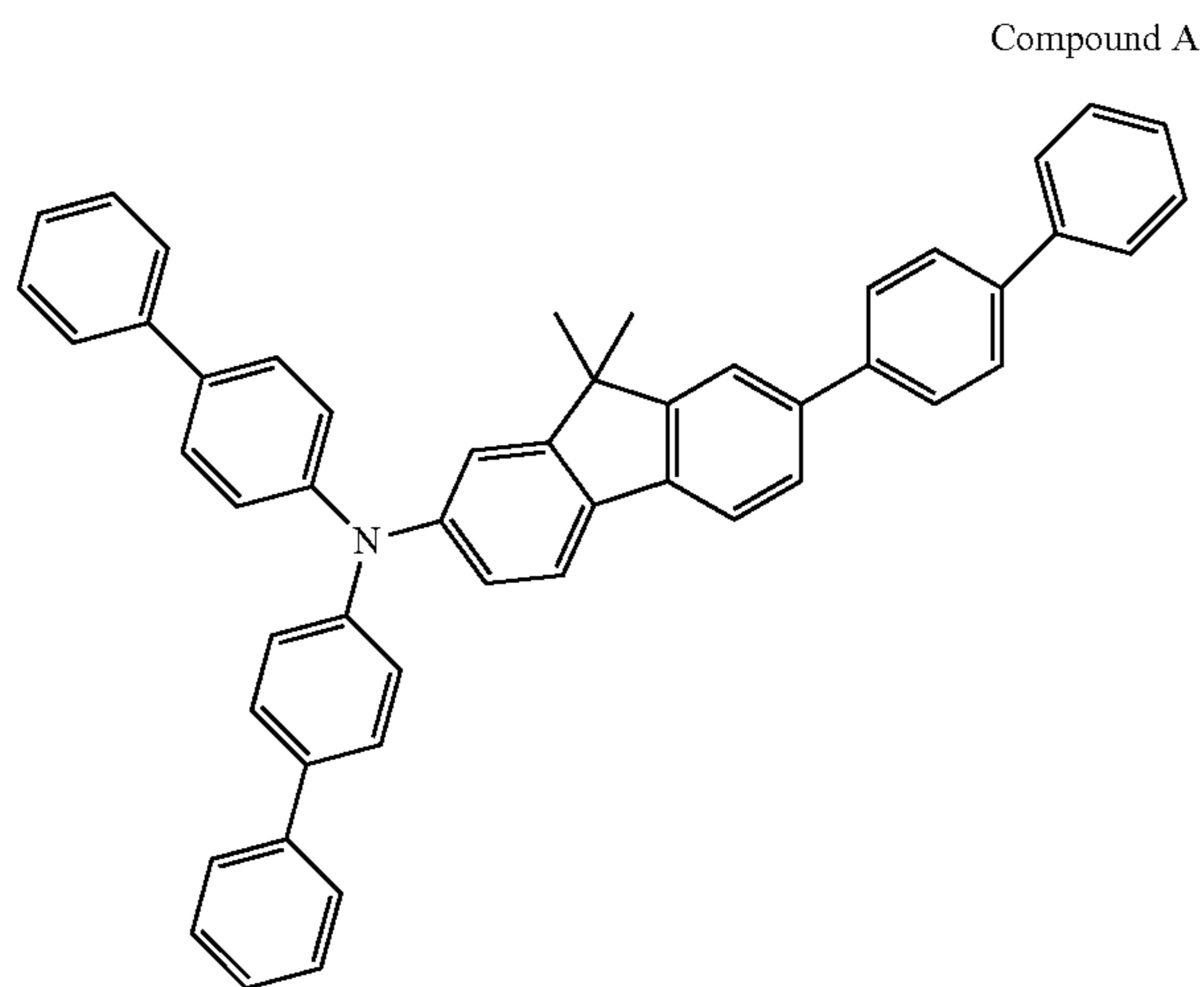


DNA

Then, Alq₃ was deposited on the emission layer to form an electron transport layer having a thickness of 300 Å. Then, LiF, which is an alkali metal halide, was deposited on the electron transport layer to form an electron injection layer

having a thickness of 10 Å, and Al was vacuum-deposited on the electron injection layer to form a cathode electrode having a thickness of 3,000 Å, thereby forming a LiF/Al electrode. In this manner, an organic light-emitting device was manufactured.

Organic light-emitting devices of Examples 1 to 11 and Comparative Examples 2 to 4 were manufactured in substantially the same manner as in Comparative Example 1, except that Compounds shown in Table 2 were each used as a material for forming a hole transport layer.



Evaluation Example

The driving voltage, efficiency, and color purity of the organic light-emitting devices manufactured according to Examples 1 to 11 and Comparative Examples 1 to 3 were measured by using the following methods. Results thereof are shown in Table 2:

Color coordinates: a current-voltage meter (Keithley SMU 236) supplied power and a luminance meter PR650 was used to measure color coordinates.

Luminance: A current-voltage meter (Keithley SMU 236) supplied power and a luminance meter PR650 was used to measure luminance.

Efficiency: A current-voltage meter (Keithley SMU 236) supplied power and a luminance meter PR650 was used to measure efficiency.

Half lifespan indicates an amount of time (hr) that had elapsed when luminance was 50% of initial luminance (100%) at 10 mA/cm².

TABLE 2

	Hole transport material	Driving voltage (V)	Current density (mA/cm ²)	Luminance (cd/m ²)	Efficiency (cd/A)	Emission color	Half lifespan (hr @100 mA/cm ²)
Comparative Example 1	NPB	7.01	50	2645	5.29	Blue	258
Comparative Example 2	Compound A	6.01	50	2875	5.75	Blue	283
Comparative Example 3	Compound B	5.51	50	3105	6.21	Blue	310
Comparative Example 4	Compound C	6.89	50	3205	6.41	Blue	230
Example 1	Compound 3	4.32	50	3670	7.34	Blue	362
Example 2	Compound 20	4.21	50	3715	7.43	Blue	353
Example 3	Compound 22	4.22	50	3665	7.33	Blue	372
Example 4	Compound 27	4.26	50	3730	7.46	Blue	374
Example 5	Compound 30	4.25	50	3630	7.26	Blue	384
Example 6	Compound 32	4.41	50	3725	7.45	Blue	343
Example 7	Compound 37	4.26	50	3630	7.26	Blue	366
Example 8	Compound 66	4.32	50	3670	7.34	Blue	378
Example 9	Compound 84	4.45	50	3440	6.88	Blue	325

TABLE 2-continued

	Hole transport material	Driving voltage (V)	Current density (mA/cm ²)	Luminance (cd/m ²)	Efficiency (cd/A)	Emission color	Half lifespan (hr @100 mA/cm ²)
Example 10	Compound 169	4.60	50	3490	6.98	Blue	330
Example 11	Compound 180	4.34	50	3615	7.23	Blue	356

Referring to Table 2, it was confirmed that the organic light-emitting devices in which Compounds 3, 20, 22, 27, 30, 32, 37, 66, 84, 169, and 180 according to one or more embodiments were used as a hole transport material of a blue emission layer had improved driving voltage and efficiency characteristics, as compared with those of the organic light-emitting device of Comparative Example 1 in which NPB was used. For example, it was confirmed that lifespan improvement effects were remarkable, and thus, lifespans were substantially prolonged. Also, it was confirmed that the organic light-emitting devices according to one or more embodiments had a significantly low driving voltage and excellent efficiency and half lifespan, as compared with those of the organic light-emitting devices of Comparative Examples 2 to 4 in which Compounds A to C were each used.

According to one or more embodiments, an organic light-emitting device including the amine-based compound may have a low driving voltage, high efficiency, high luminance, and a long lifespan.

It should be understood that embodiments described herein should be considered in a descriptive sense only and not for purposes of limitation. Descriptions of features or aspects within each embodiment should typically be considered as available for other similar features or aspects in other embodiments.

It will be understood that, although the terms “first,” “second,” “third,” etc., may be used herein to describe various elements, components, regions, layers and/or sections, these elements, components, regions, layers and/or sections should not be limited by these terms. These terms are used to distinguish one element, component, region, layer or section from another element, component, region, layer or section. Thus, a first element, component, region, layer or section described below could be termed a second element, component, region, layer or section, without departing from the spirit and scope of the present disclosure.

Spatially relative terms, such as “beneath,” “below,” “lower,” “under,” “above,” “upper,” and the like, may be used herein for ease of explanation to describe one element or feature’s relationship to another element(s) or feature(s) as illustrated in the figures. It will be understood that the spatially relative terms are intended to encompass different orientations of the device in use or in operation, in addition to the orientation depicted in the figures. For example, if the device in the figures is turned over, elements described as “below” or “beneath” or “under” other elements or features would then be oriented “above” the other elements or features. Thus, the example terms “below” and “under” can encompass both an orientation of above and below. The device may be otherwise oriented (e.g., rotated 90 degrees or at other orientations) and the spatially relative descriptors used herein should be interpreted accordingly.

It will be understood that when an element or layer is referred to as being “on,” “connected to,” or “coupled to” another element or layer, it can be directly on, connected to, or coupled to the other element or layer, or one or more intervening elements or layers may be present. In addition,

it will also be understood that when an element or layer is referred to as being “between” two elements or layers, it can be the only element or layer between the two elements or layers, or one or more intervening elements or layers may also be present.

The terminology used herein is for the purpose of describing particular embodiments only and is not intended to be limiting of the present disclosure. As used herein, the singular forms “a” and “an” are intended to include the plural forms as well, unless the context clearly indicates otherwise. It will be further understood that the terms “comprises,” “comprising,” “includes,” and “including,” when used in this specification, specify the presence of the stated features, integers, acts, operations, elements, and/or components, but do not preclude the presence or addition of one or more other features, integers, acts, operations, elements, components, and/or groups thereof. As used herein, the term “and/or” includes any and all combinations of one or more of the associated listed items. Expressions such as “at least one of,” when preceding a list of elements, modify the entire list of elements and do not modify the individual elements of the list.

As used herein, the terms “substantially,” “about,” and similar terms are used as terms of approximation and not as terms of degree, and are intended to account for the inherent deviations in measured or calculated values that would be recognized by those of ordinary skill in the art. Further, the use of “may” when describing embodiments of the present disclosure refers to “one or more embodiments of the present disclosure.” As used herein, the terms “use,” “using,” and “used” may be considered synonymous with the terms “utilize,” “utilizing,” and “utilized,” respectively. Also, the term “exemplary” is intended to refer to an example or illustration.

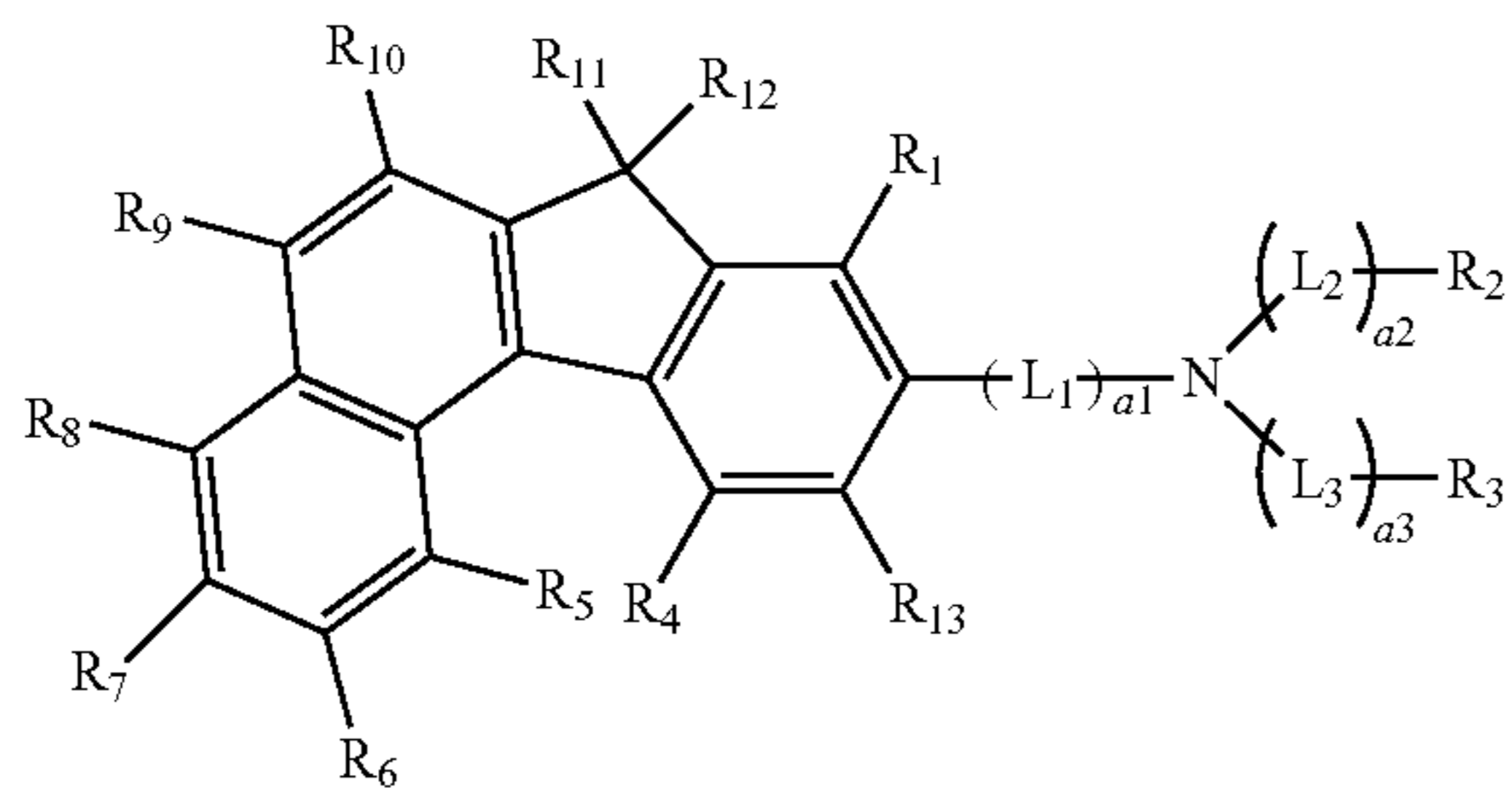
Also, any numerical range recited herein is intended to include all sub-ranges of the same numerical precision subsumed within the recited range. For example, a range of “1.0 to 10.0” is intended to include all subranges between (and including) the recited minimum value of 1.0 and the recited maximum value of 10.0, that is, having a minimum value equal to or greater than 1.0 and a maximum value equal to or less than 10.0, such as, for example, 2.4 to 7.6. Any maximum numerical limitation recited herein is intended to include all lower numerical limitations subsumed therein, and any minimum numerical limitation recited in this specification is intended to include all higher numerical limitations subsumed therein. Accordingly, Applicant reserves the right to amend this specification, including the claims, to expressly recite any sub-range subsumed within the ranges expressly recited herein.

While one or more embodiments have been described with reference to the accompanying drawing, it will be understood by those of ordinary skill in the art that various changes in form and details may be made therein without departing from the spirit and scope as defined by the following claims, and equivalents thereof.

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What is claimed is:

1. An organic light-emitting device comprising:
 - a first electrode;
 - a second electrode facing the first electrode; and
 - an organic layer between the first electrode and the second electrode, the organic layer comprising an emission layer,
 wherein the emission layer comprises an amine-based compound represented by Formula 1:

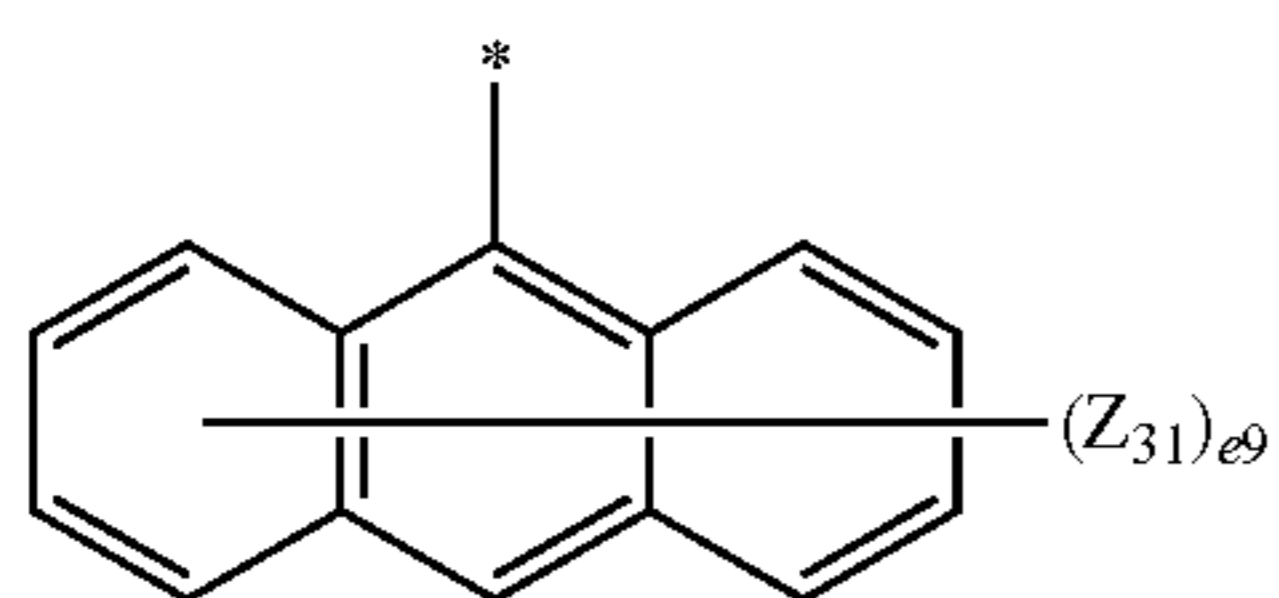


wherein, in Formula 1,

L_1 to L_3 are each independently a substituted or unsubstituted C_5 - C_{60} carbocyclic group or a substituted or unsubstituted C_1 - C_{60} heterocyclic group,

R_1 to R_{10} and R_{13} are each independently selected from hydrogen, deuterium, $-F$, $-Cl$, $-Br$, $-I$, a hydroxyl group, a cyano group, a nitro group, $-Si(Q_{31})(Q_{32})(Q_{33})$, a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_1 - C_{60} alkoxy group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted C_6 - C_{60} arylthio group, a substituted or unsubstituted C_1 - C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group,

R_{11} and R_{12} are each independently selected from hydrogen, deuterium, $-F$, $-Cl$, $-Br$, $-I$, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, $-Si(Q_{31})(Q_{32})(Q_{33})$, a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, and groups represented by Formulae 5-4 to 5-81:

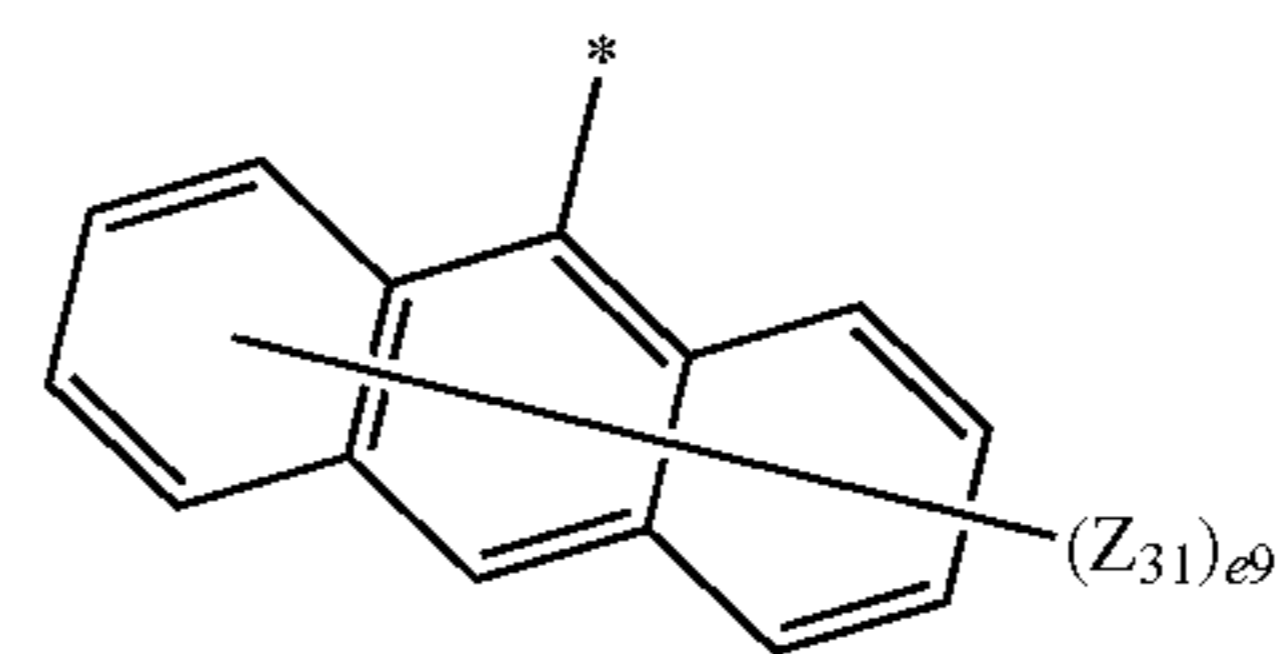


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180

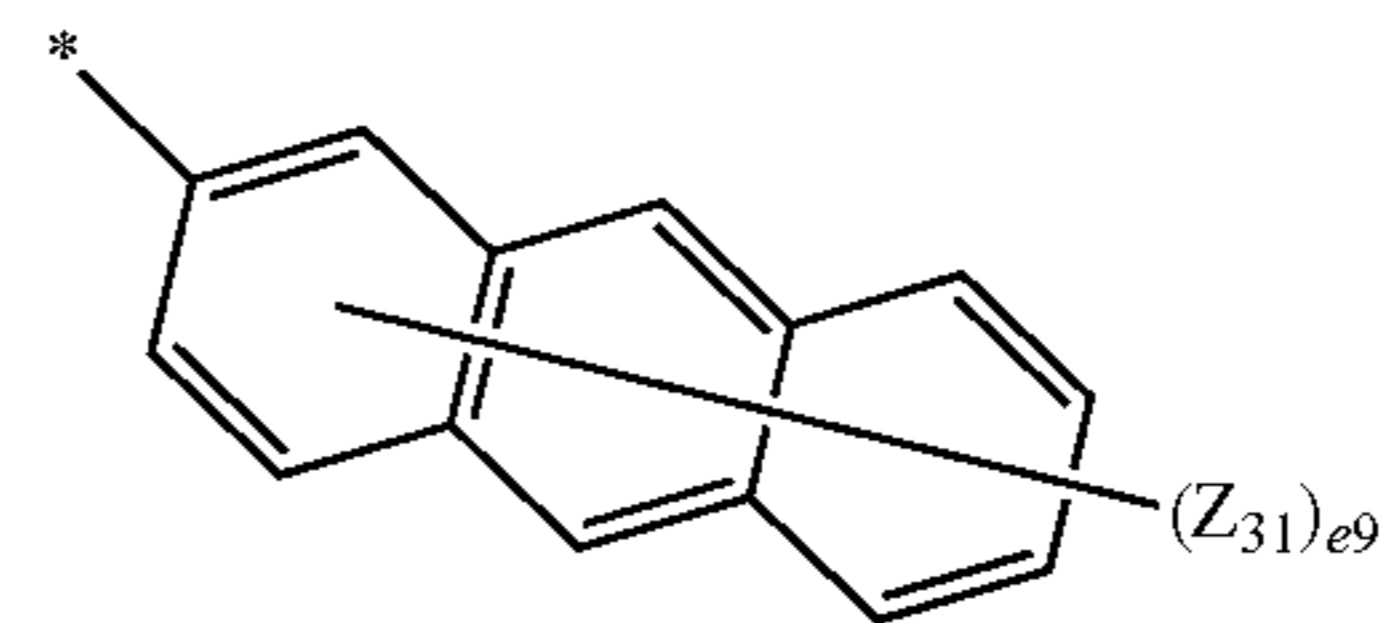
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5-5



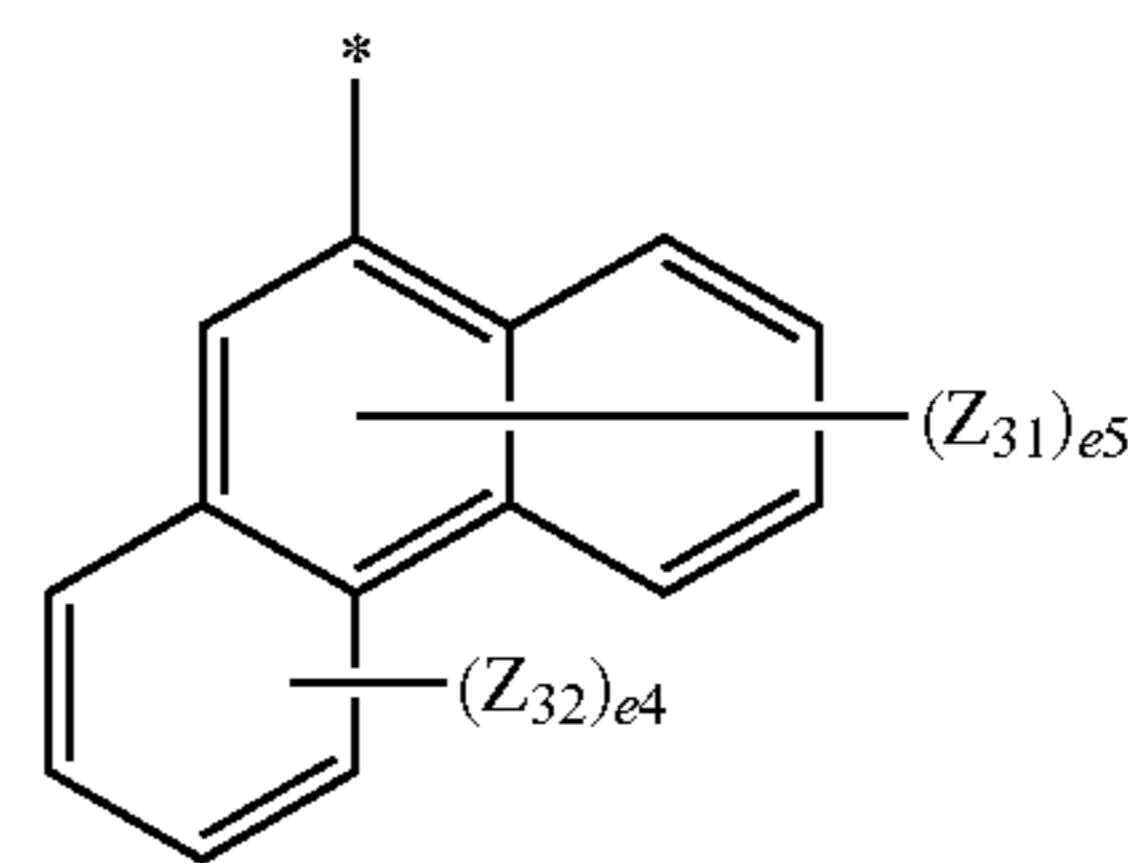
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5-6



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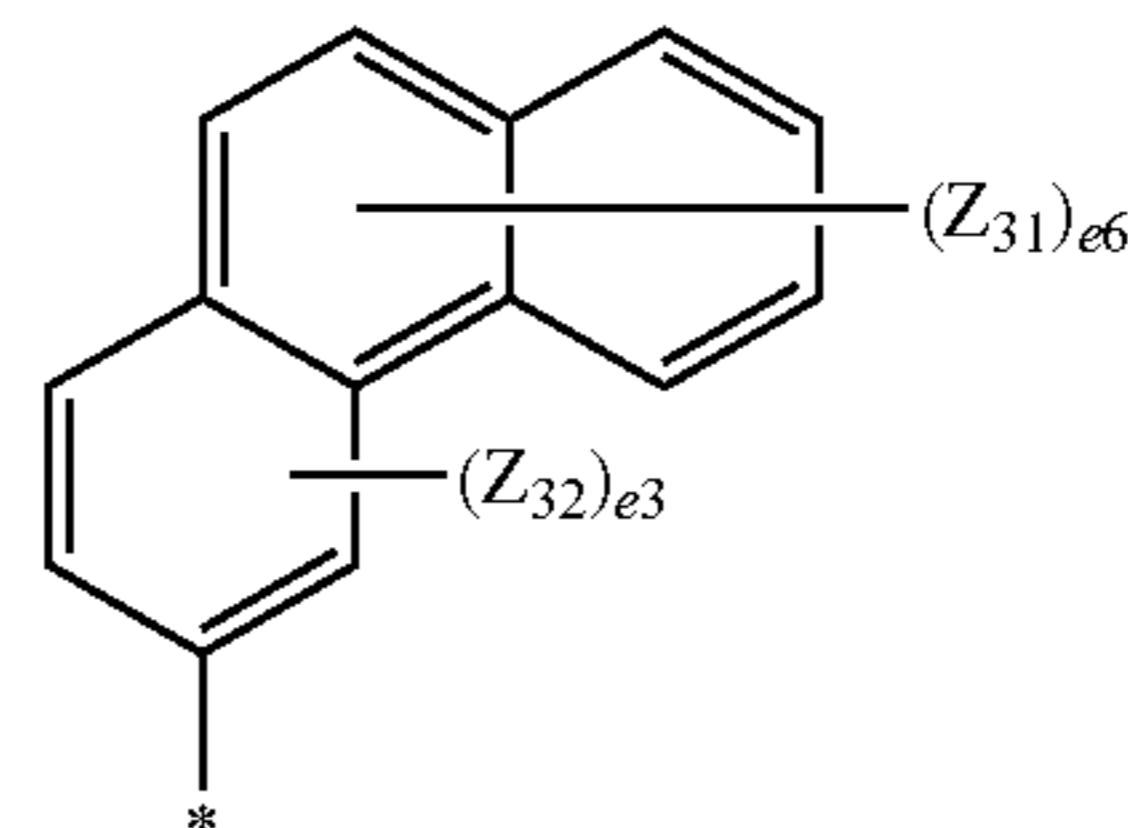
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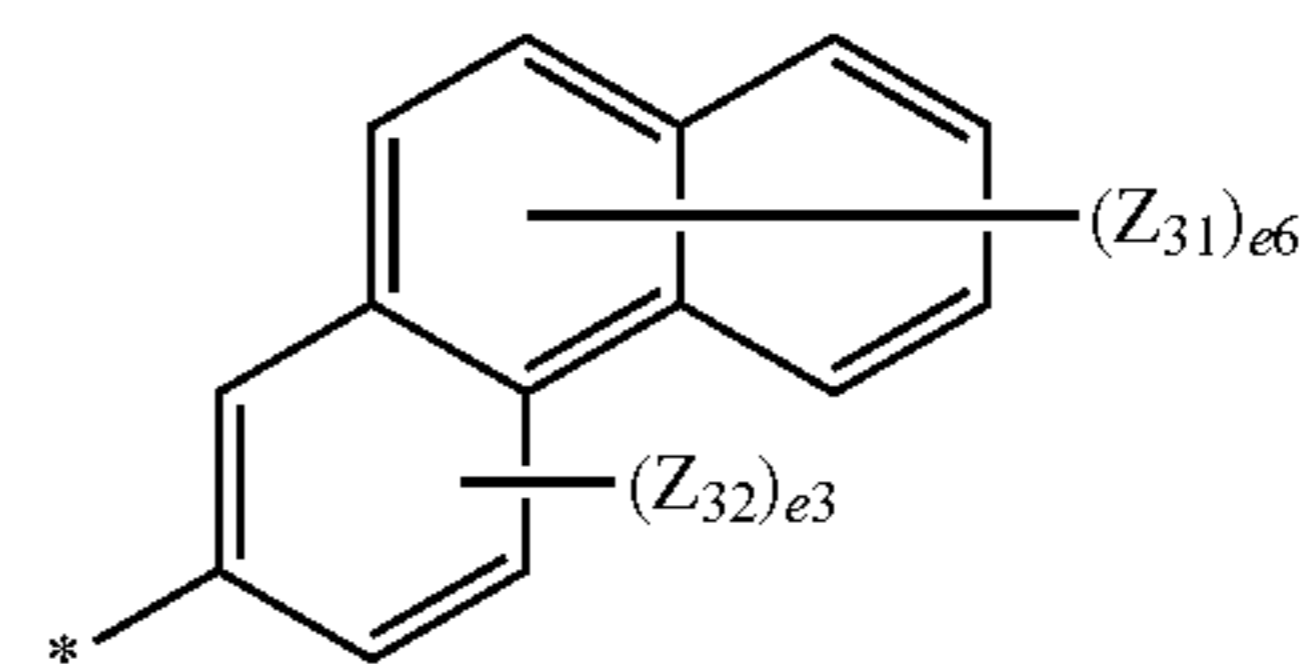
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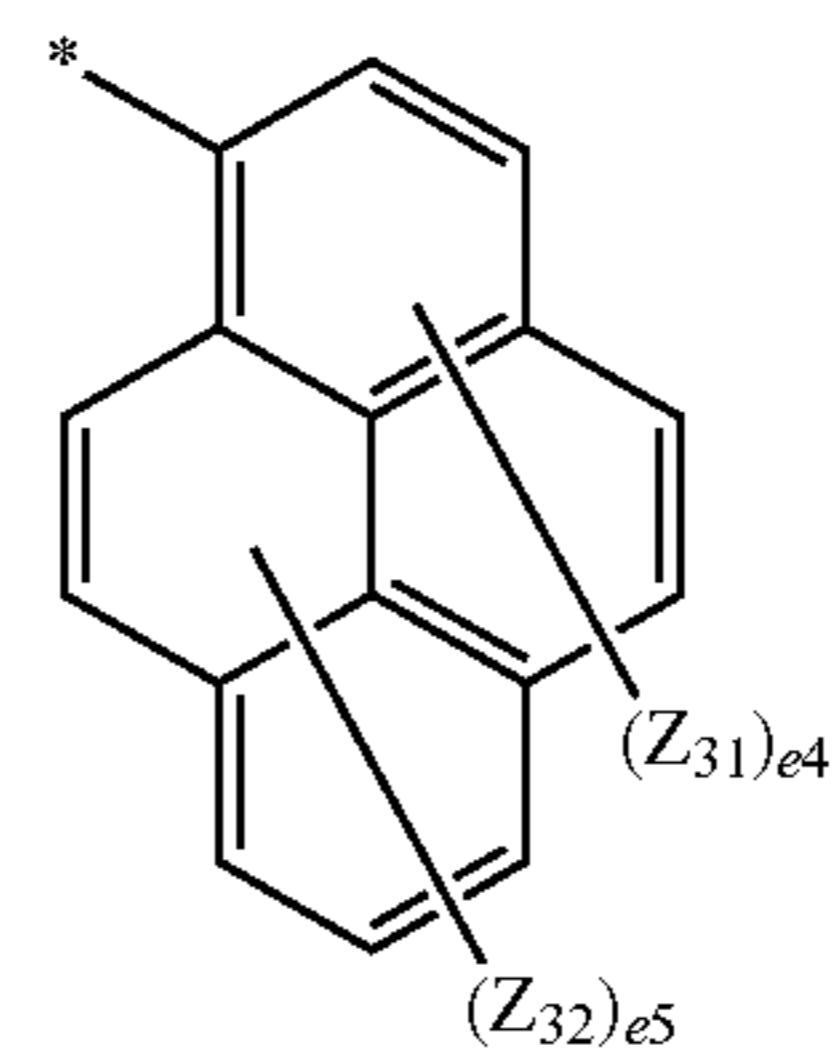
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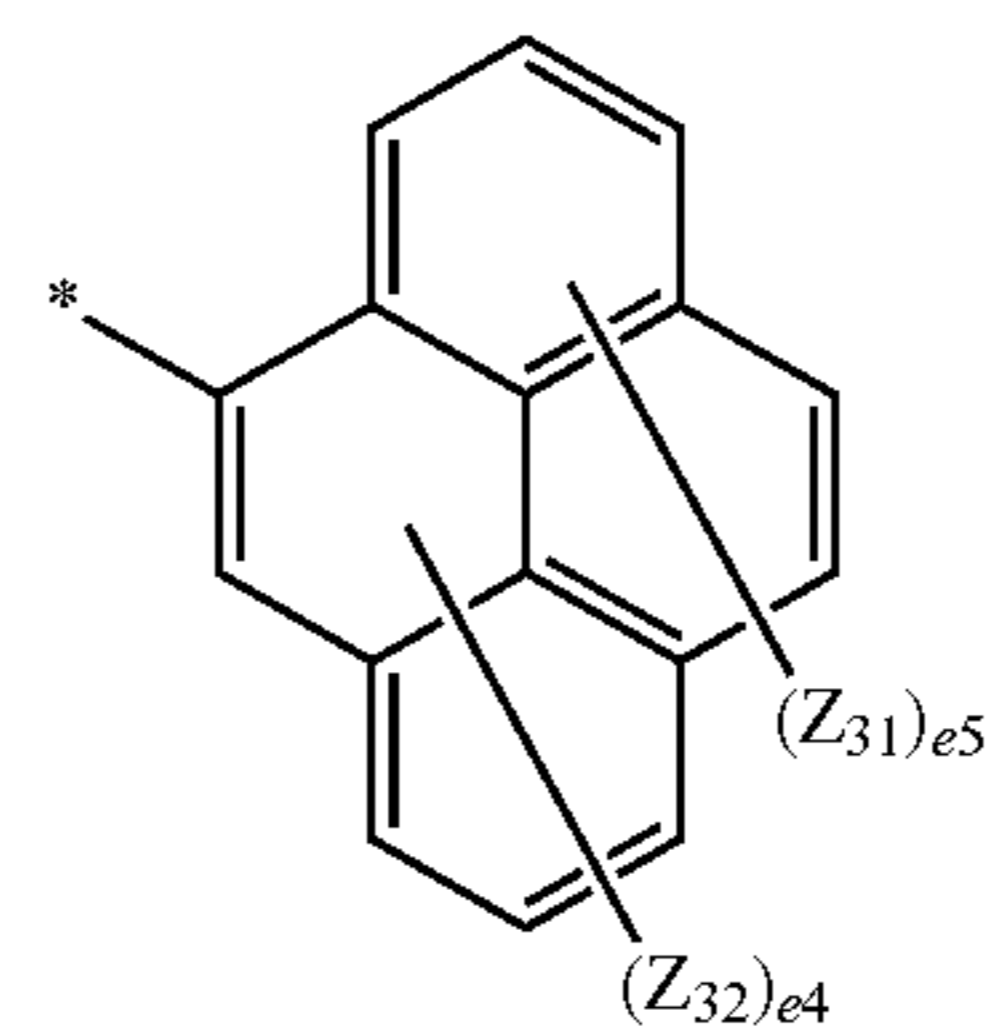
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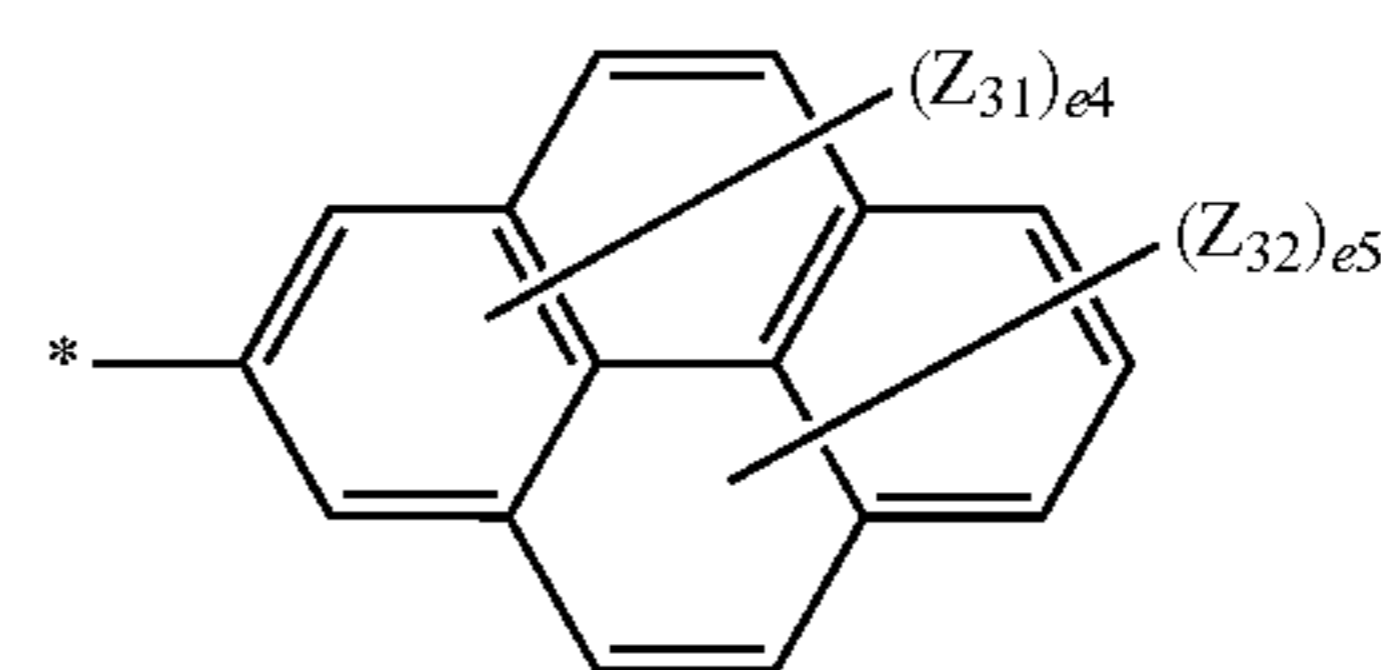
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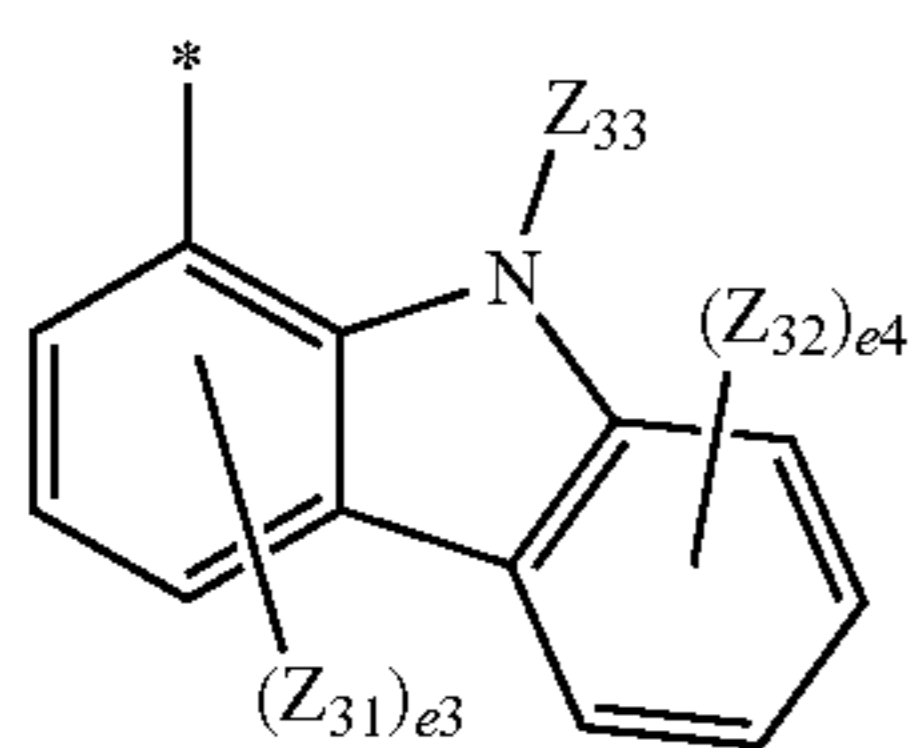
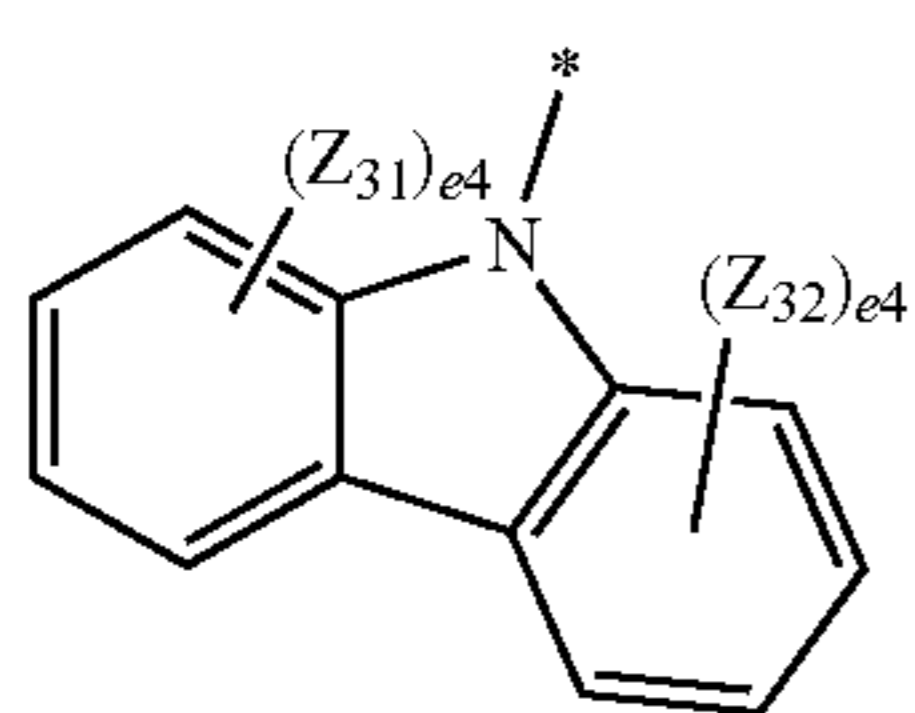
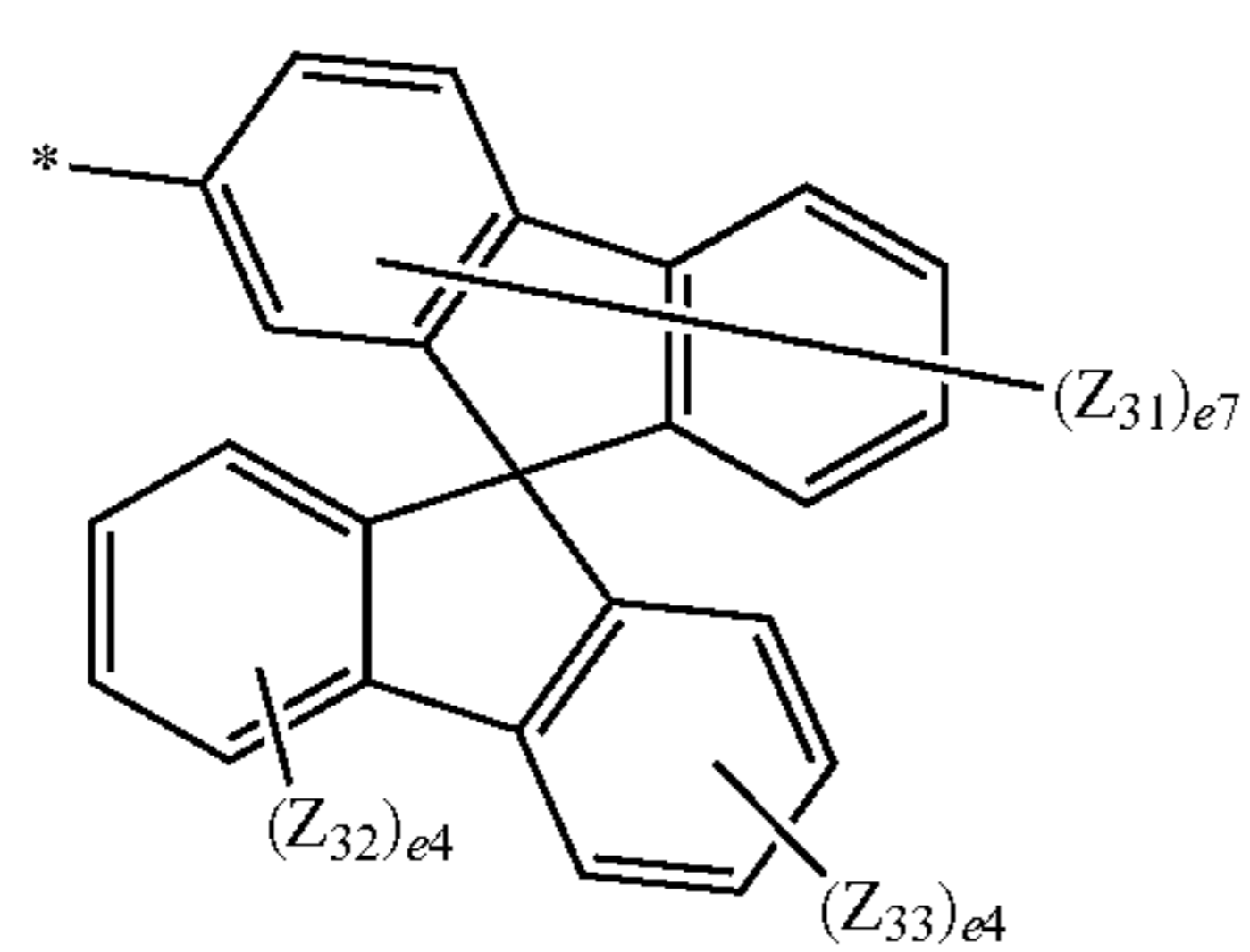
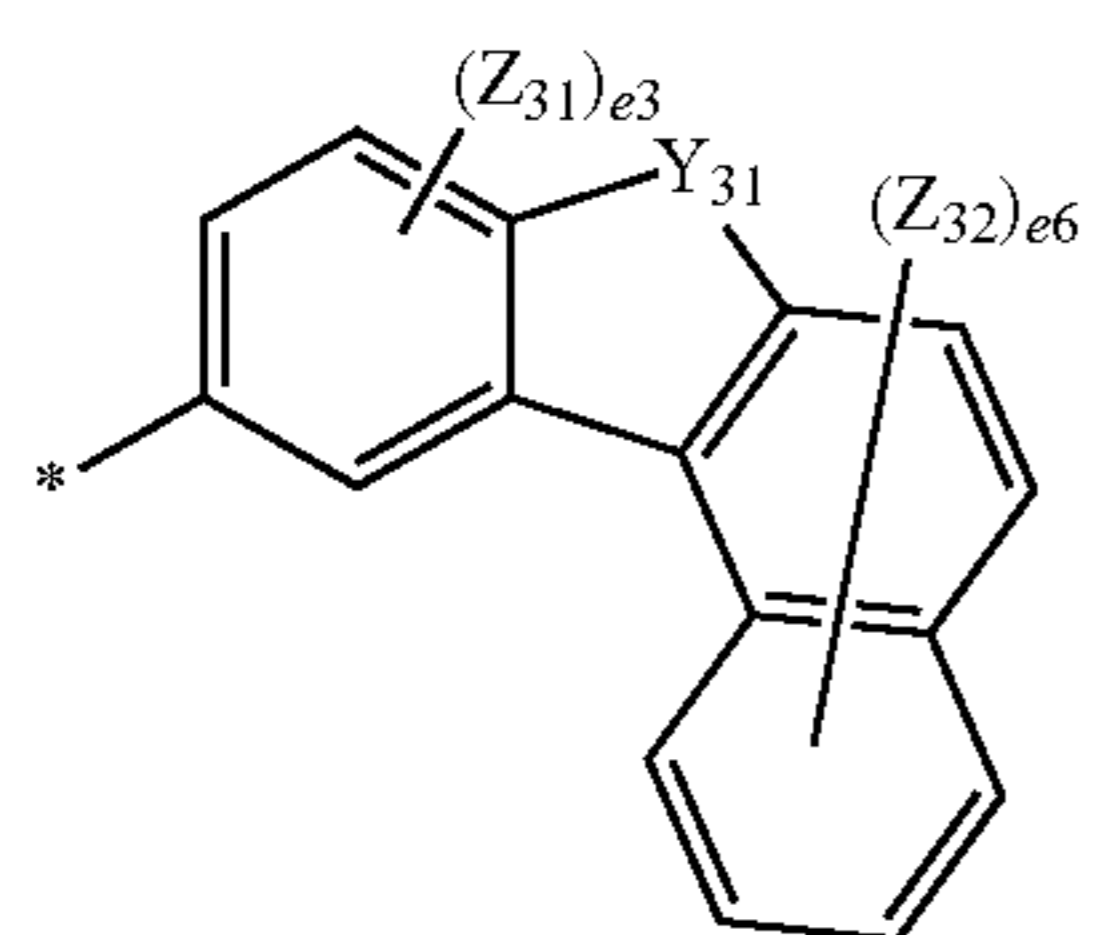
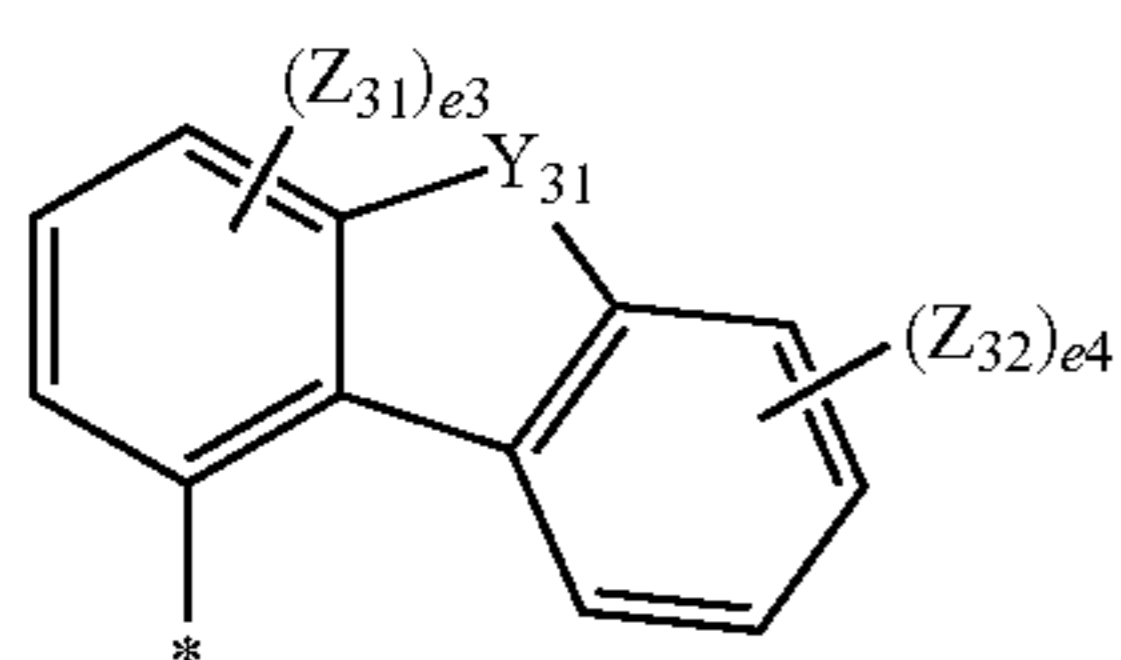
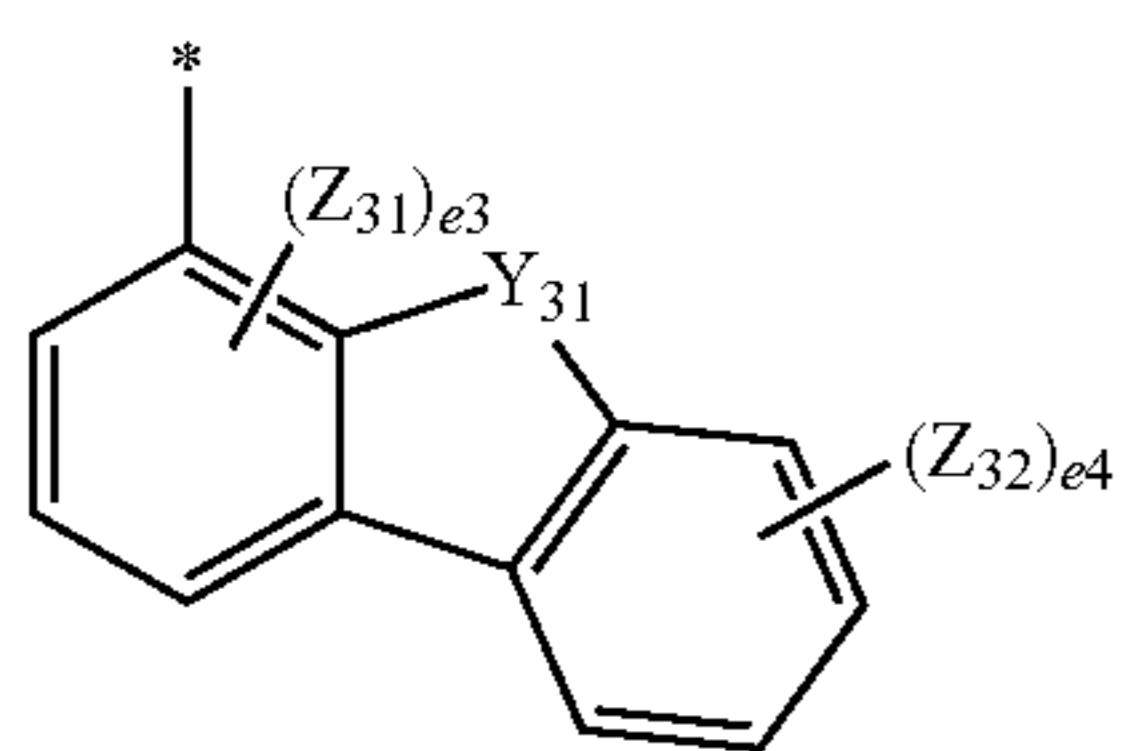
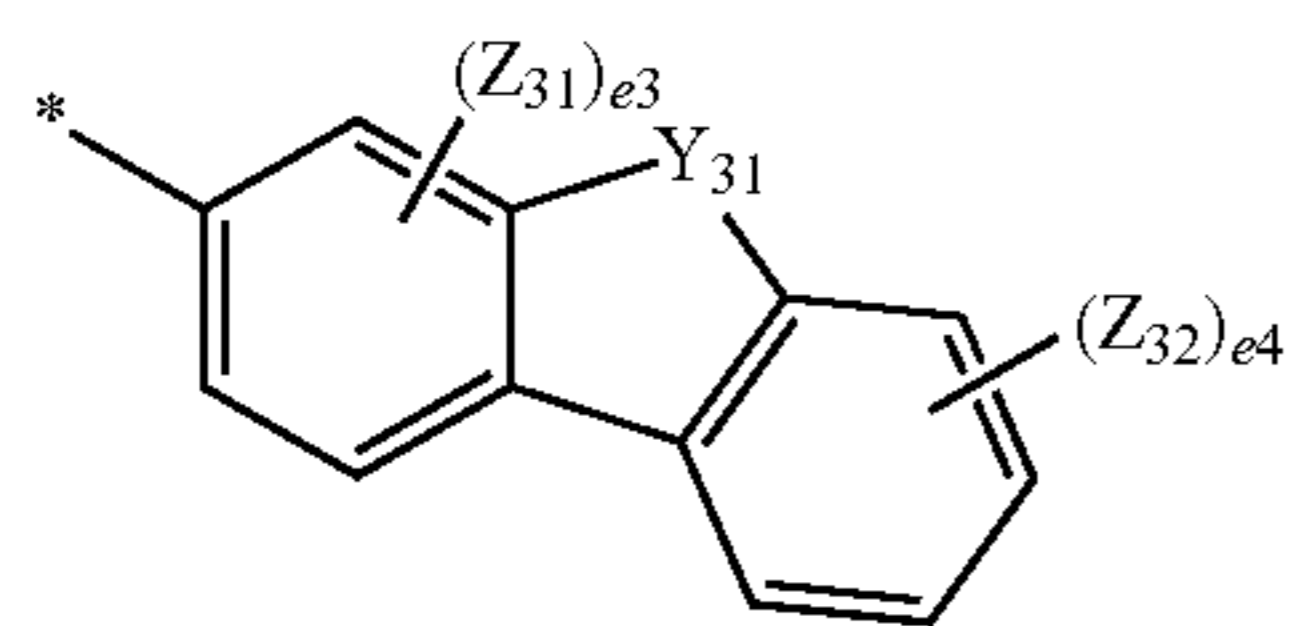
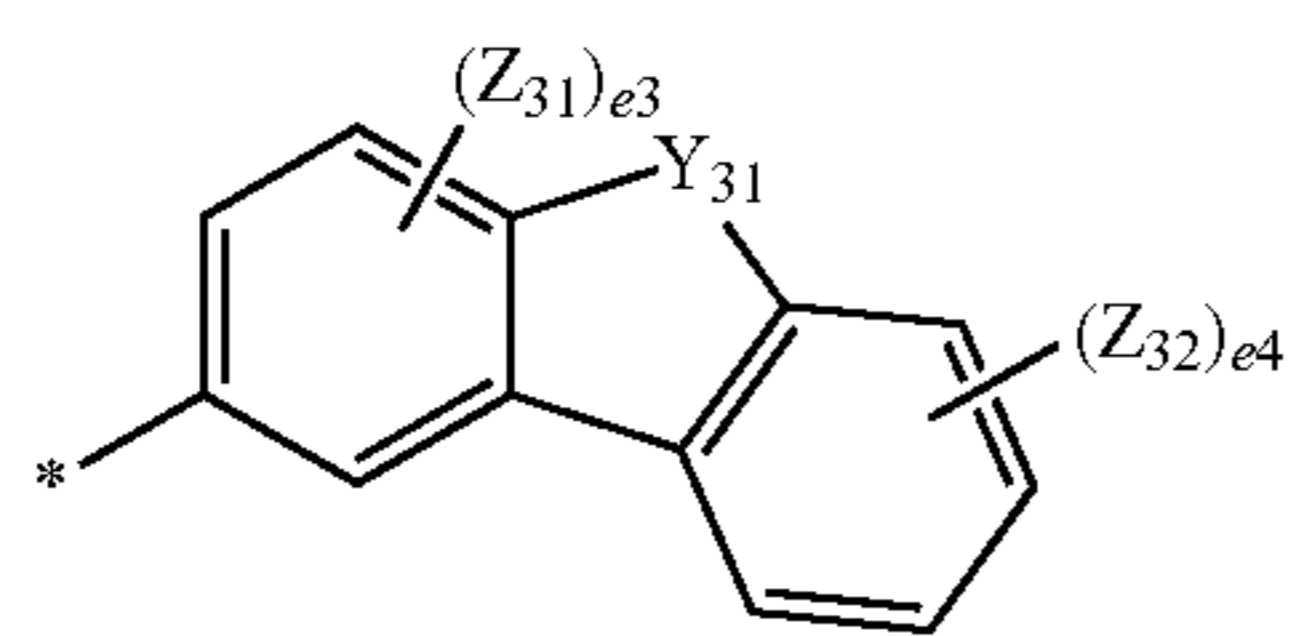


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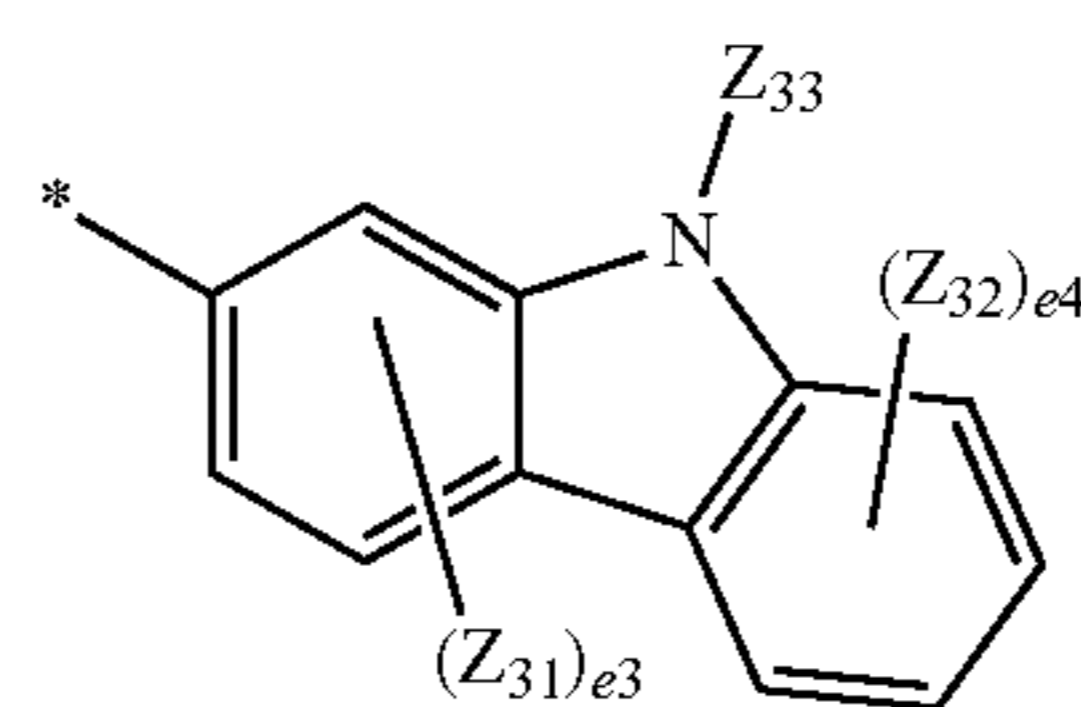


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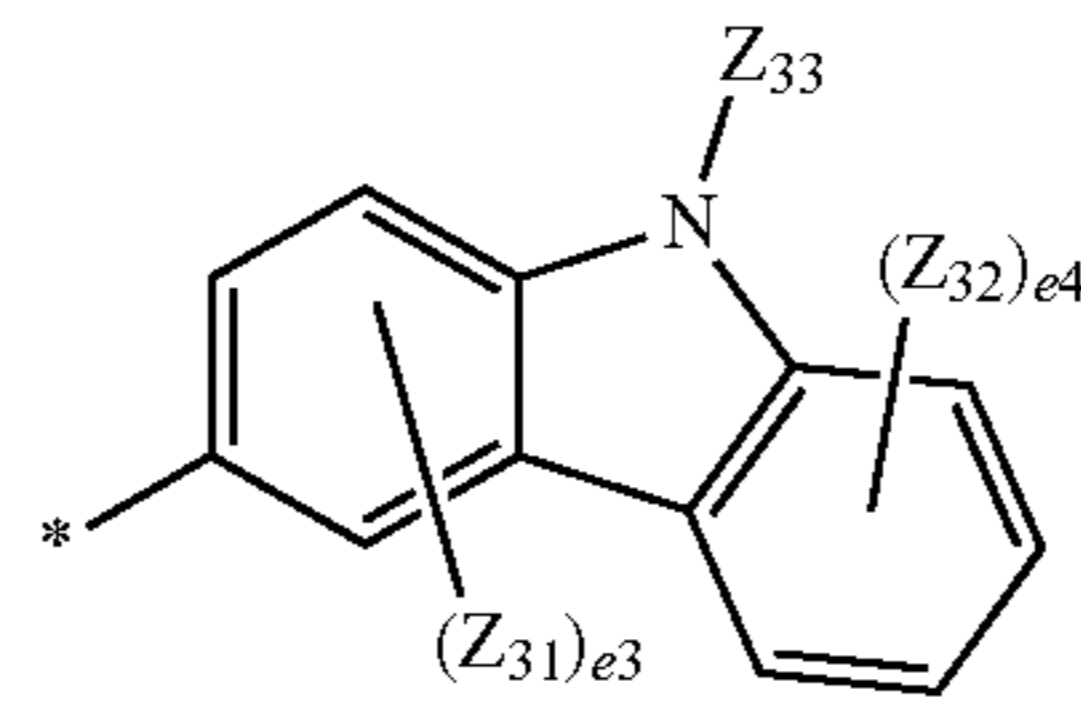
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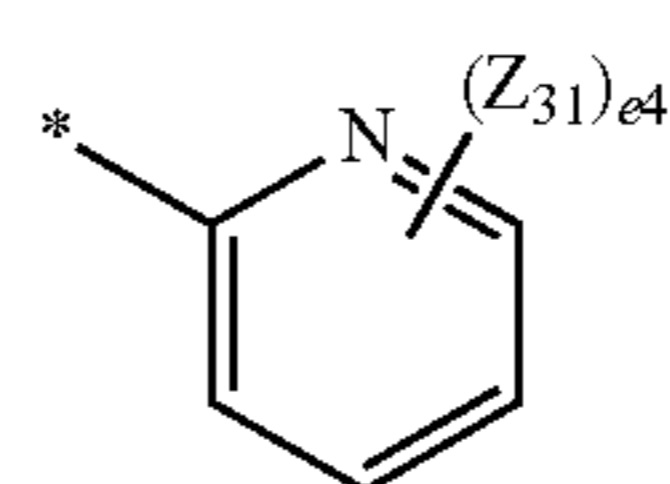
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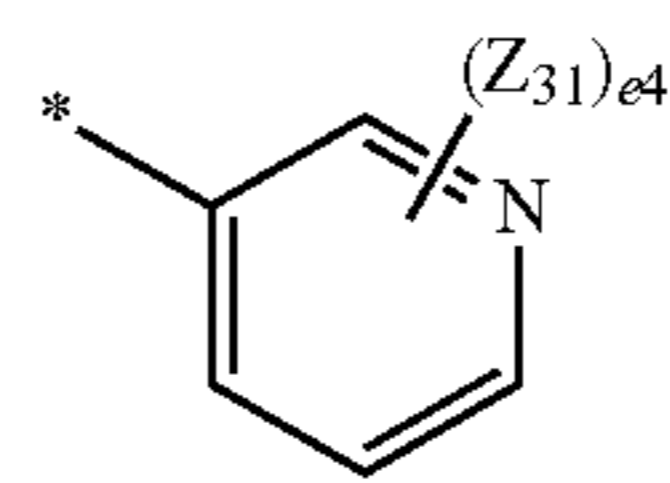
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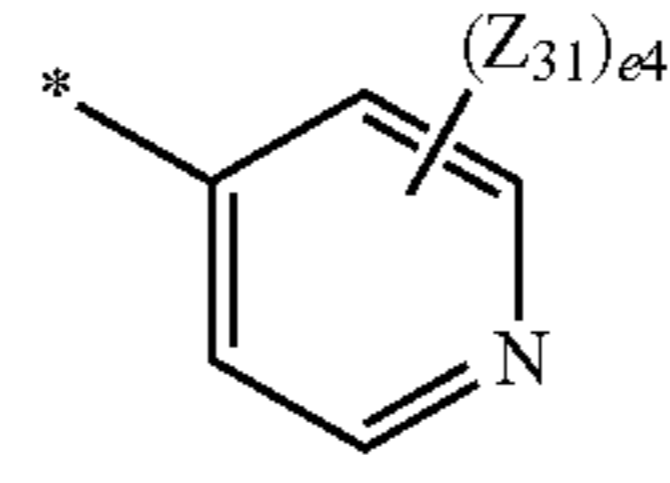
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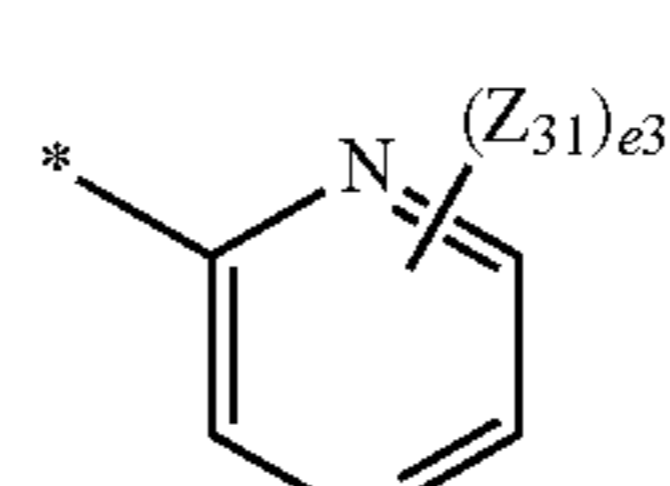
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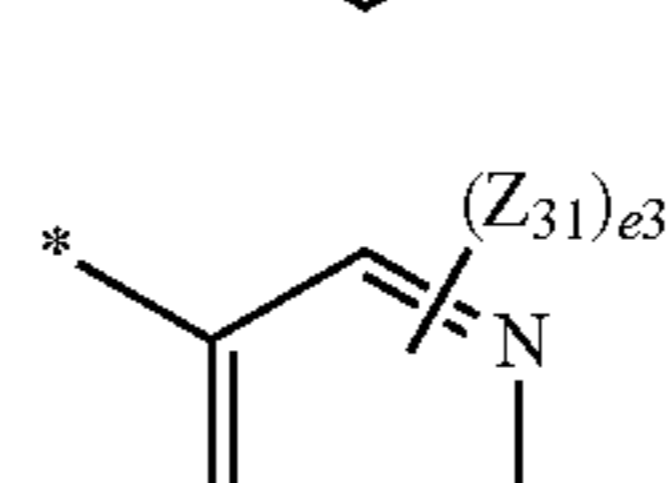
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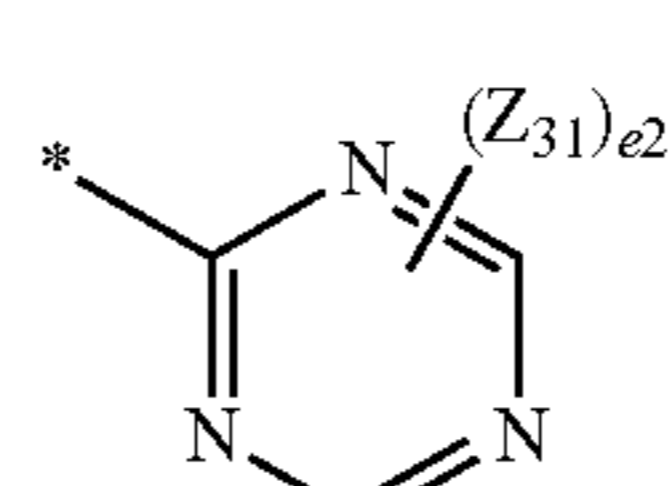
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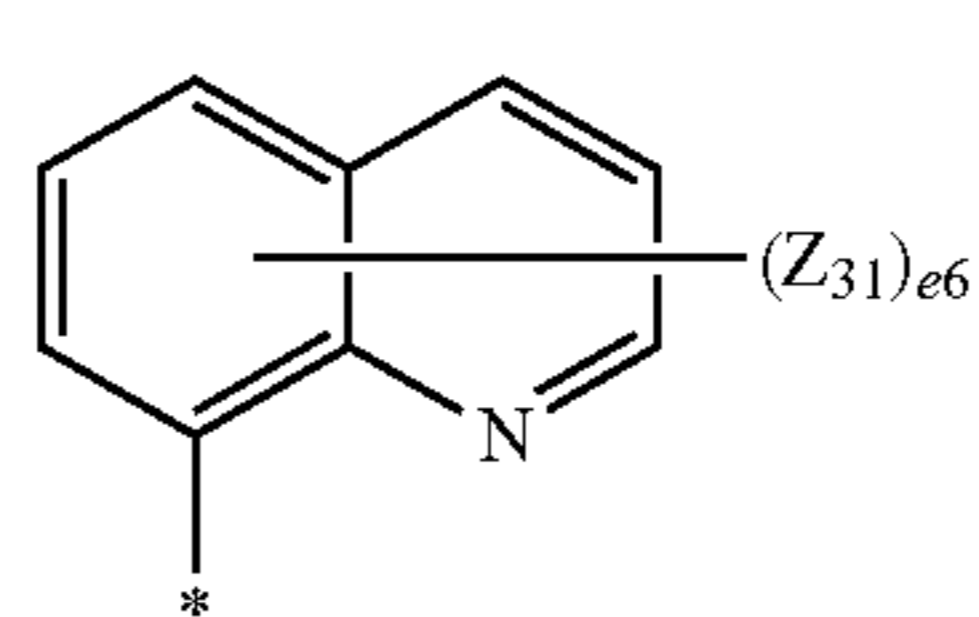
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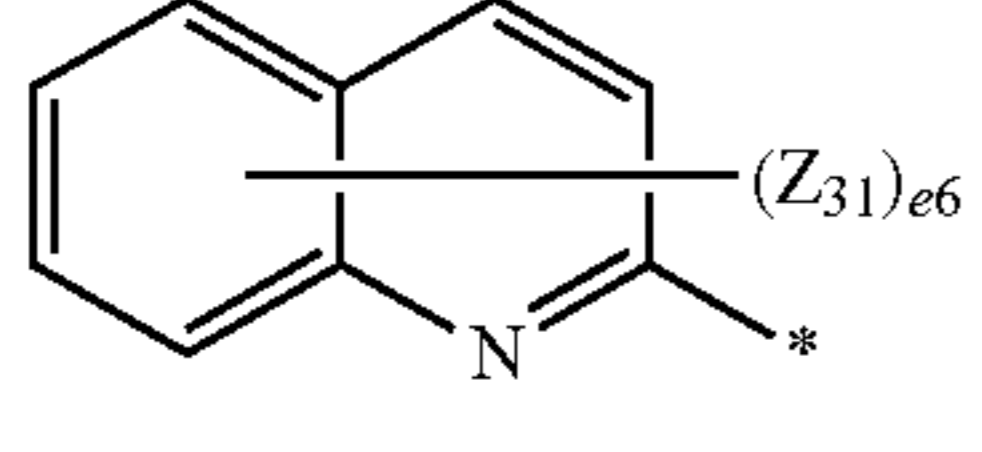
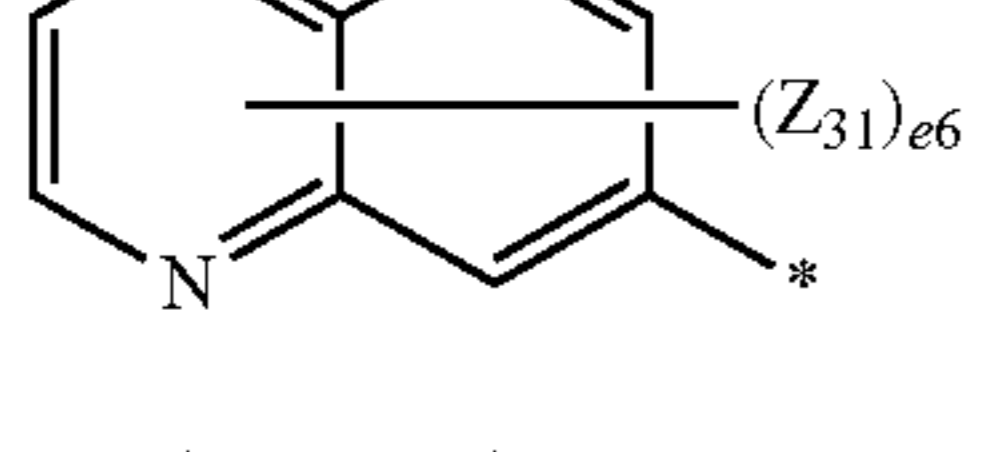
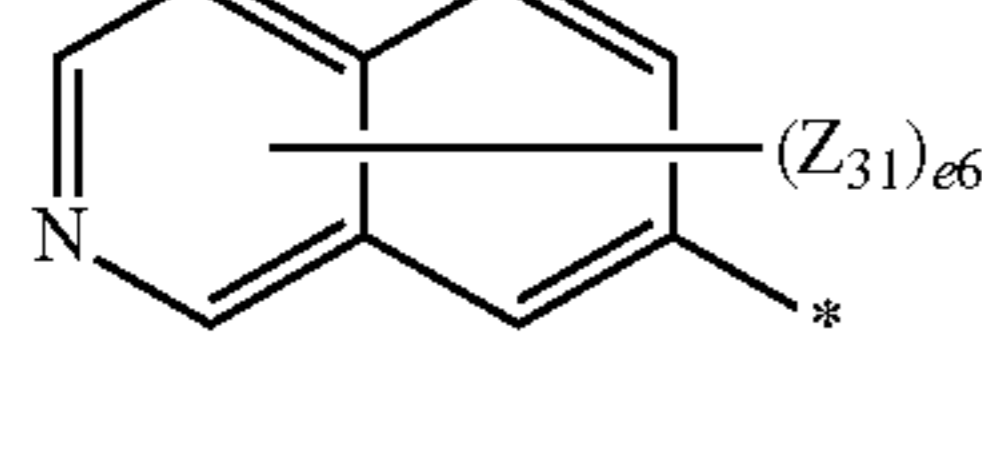
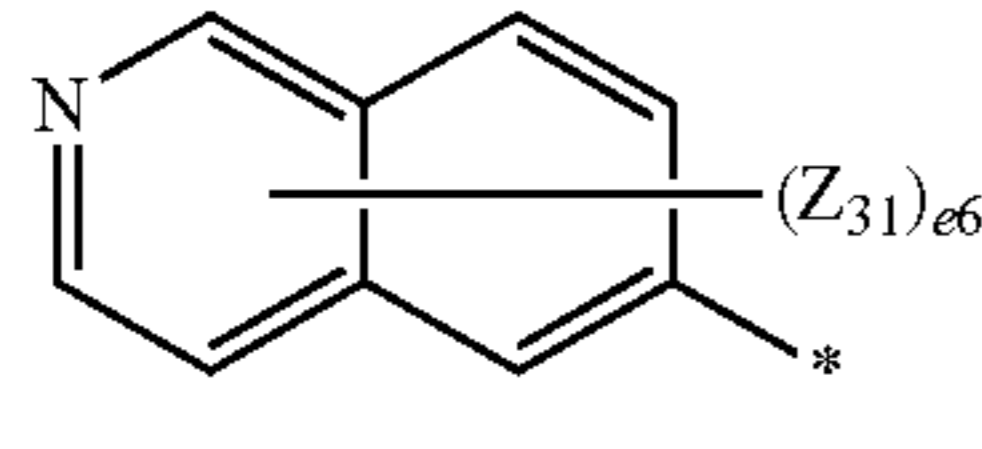
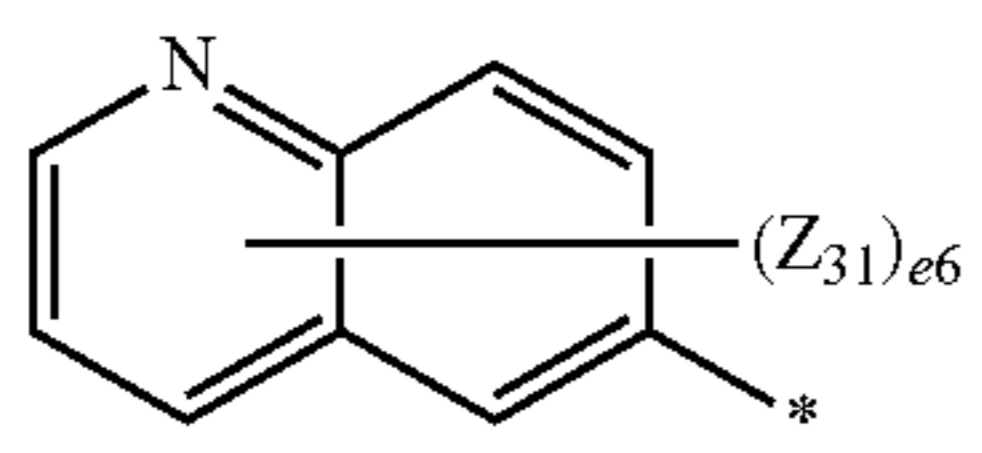
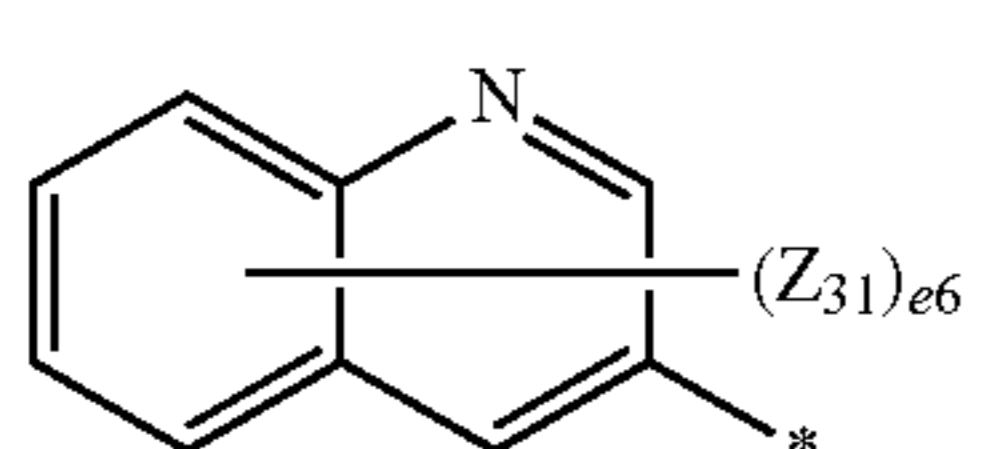
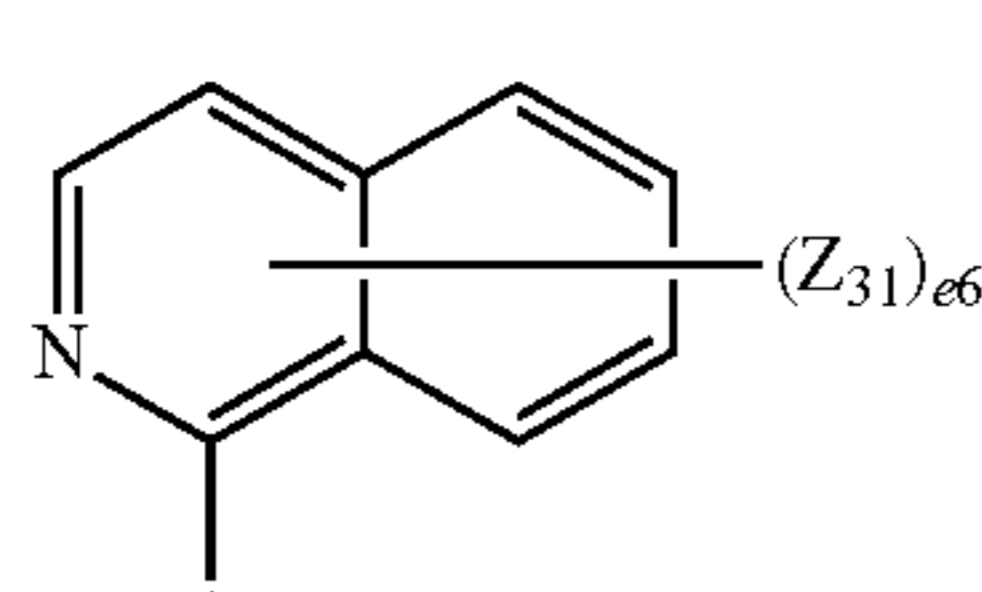
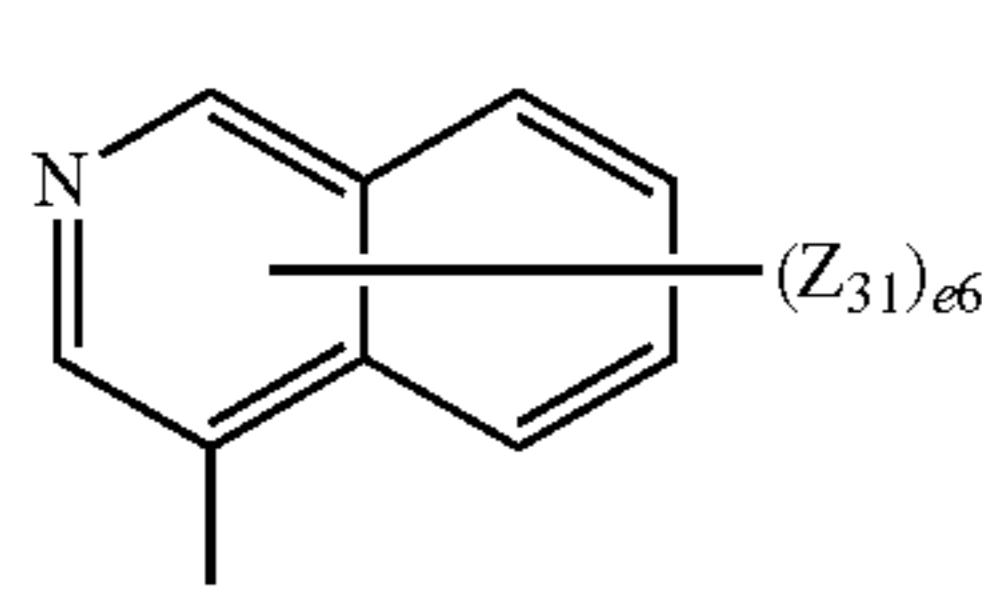
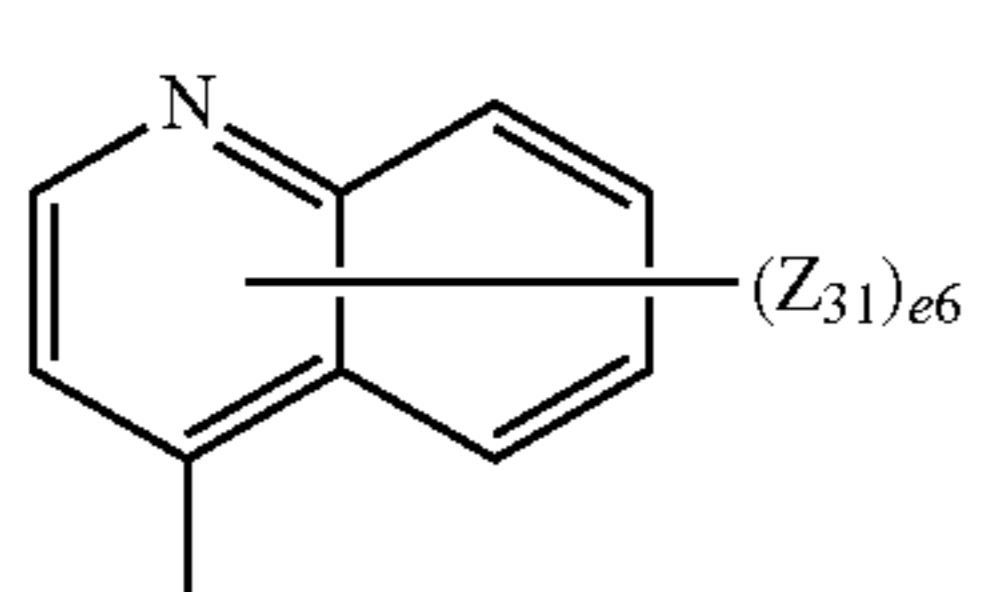
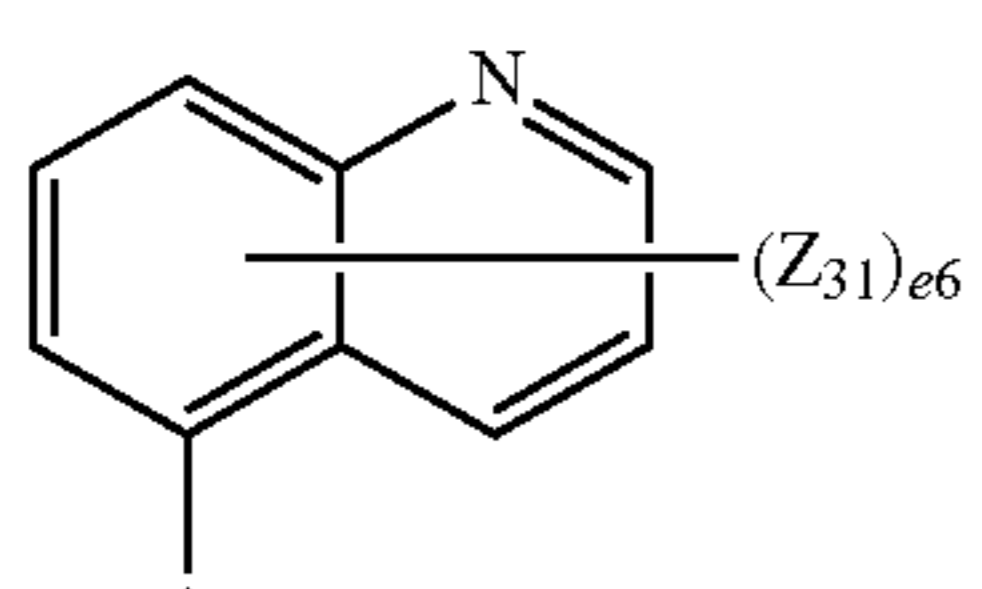
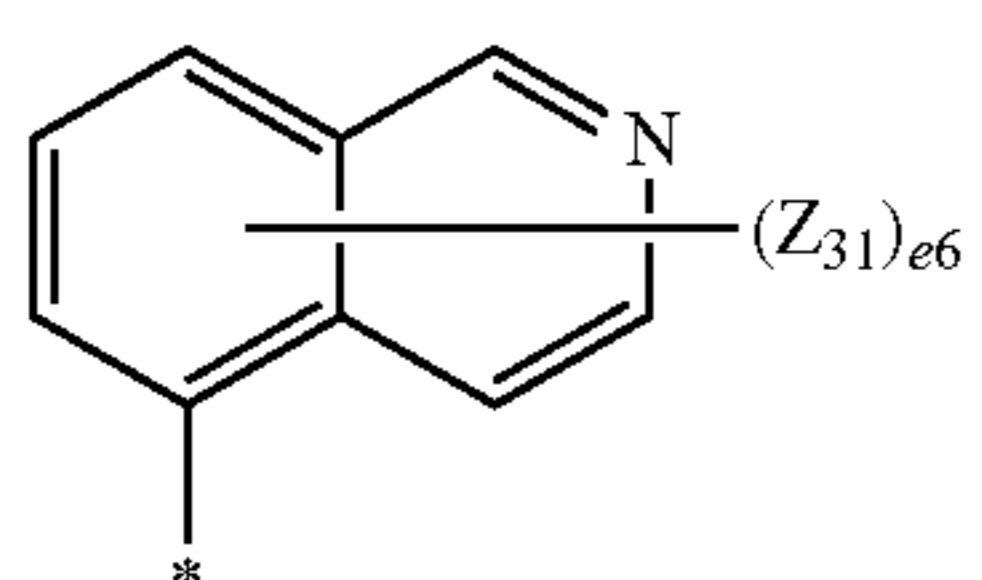
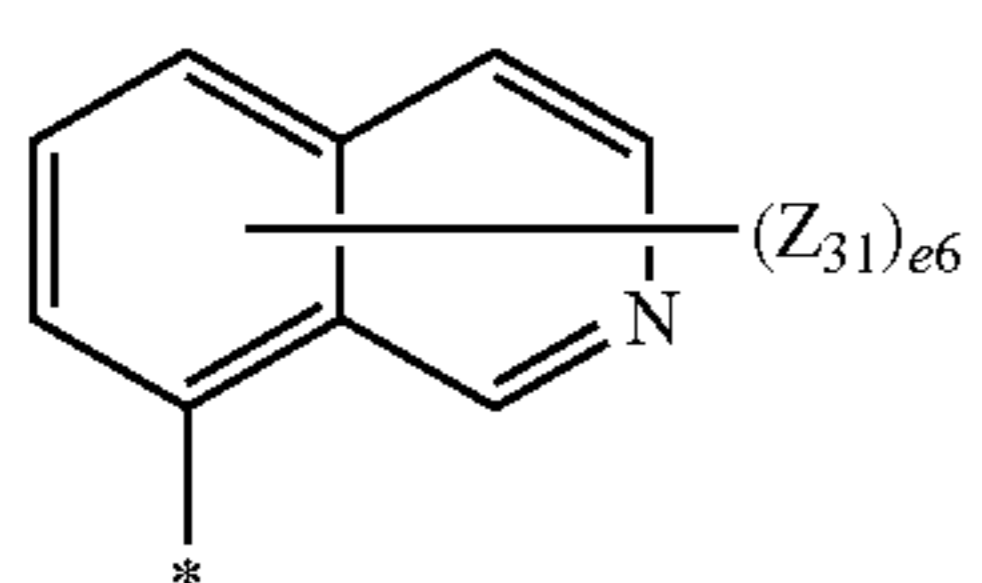
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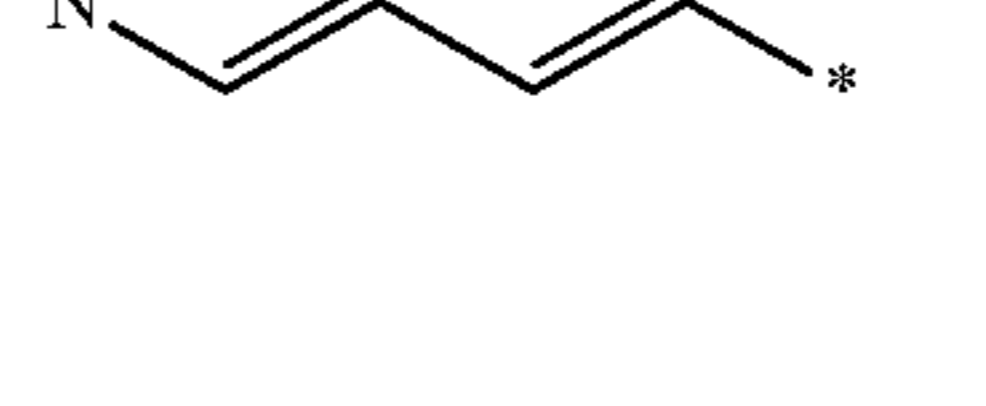
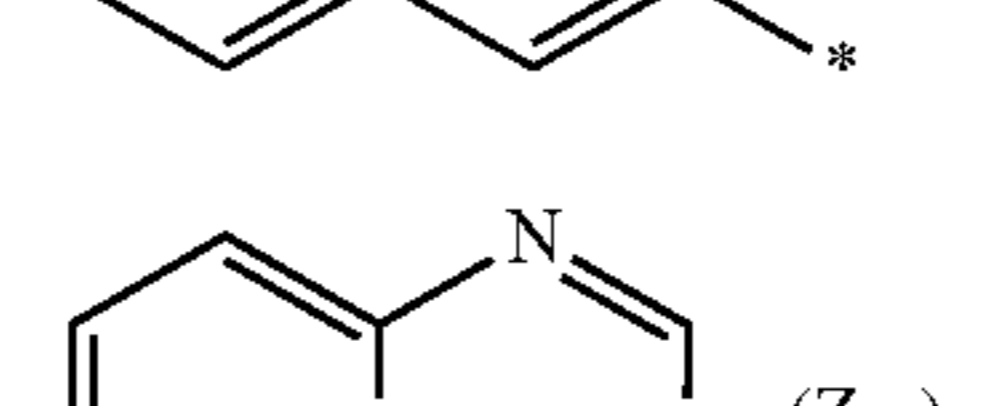
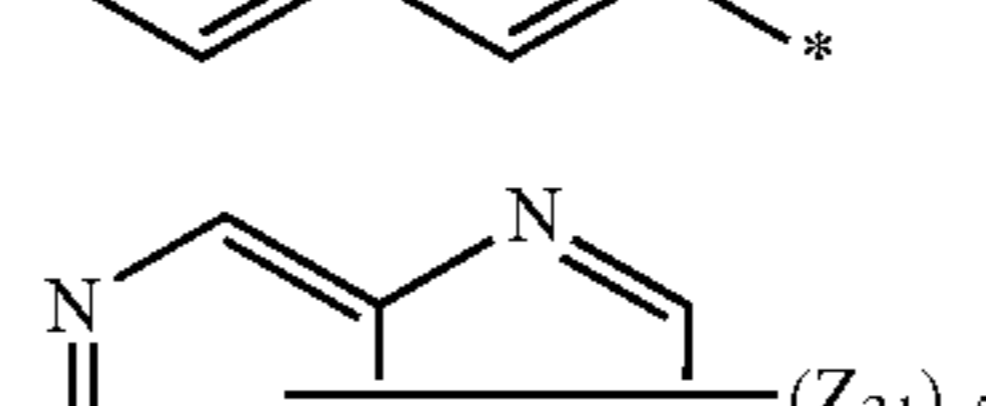
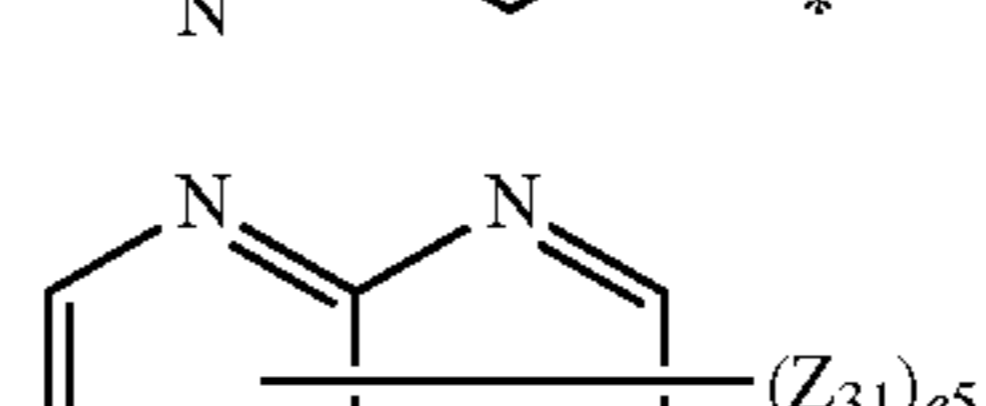
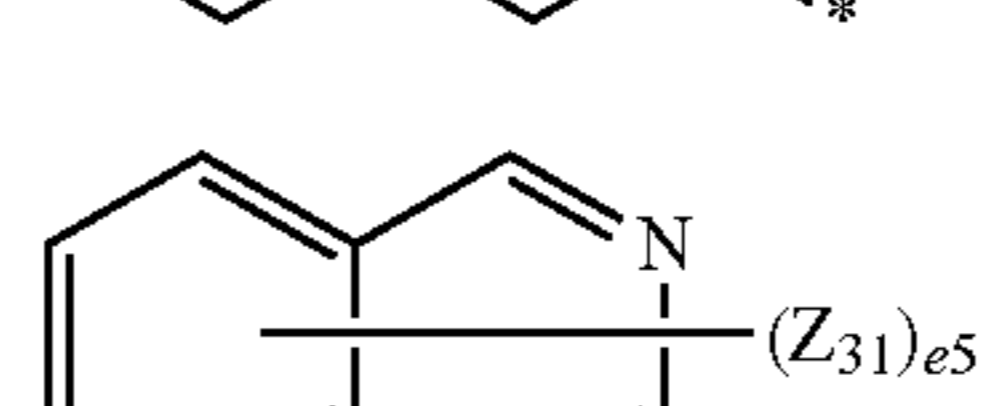
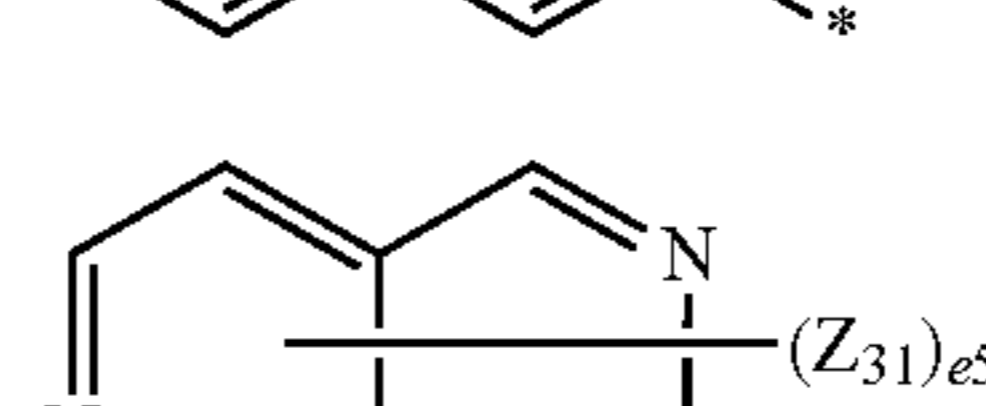
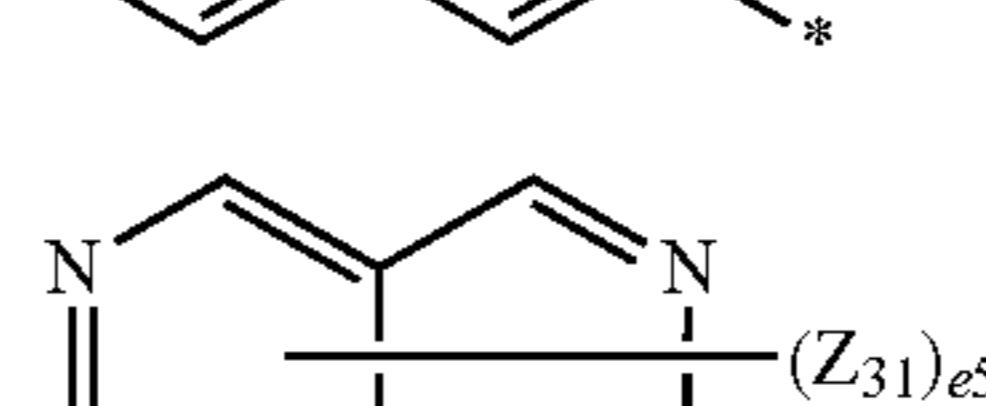
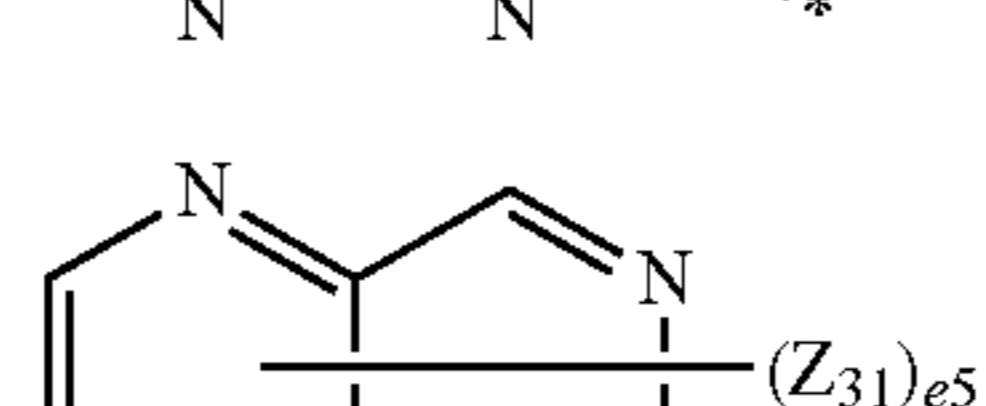
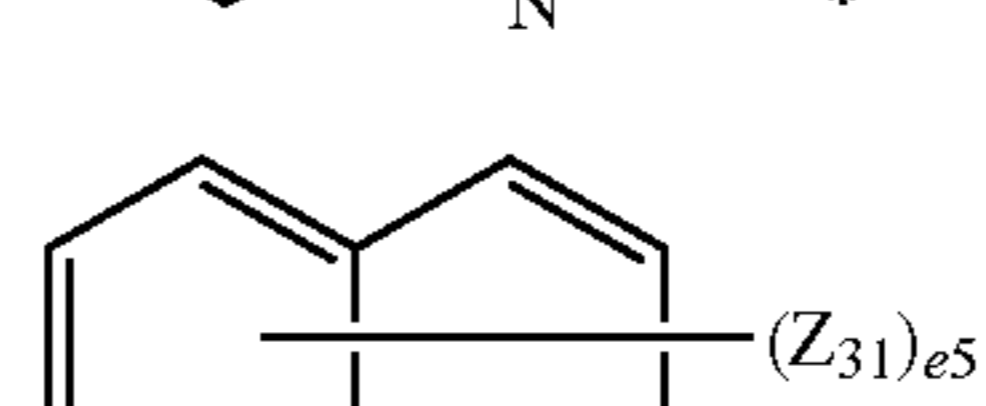
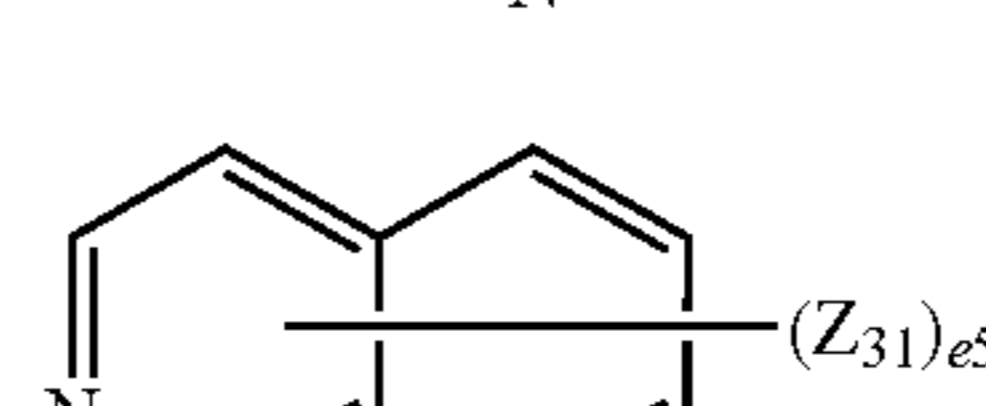
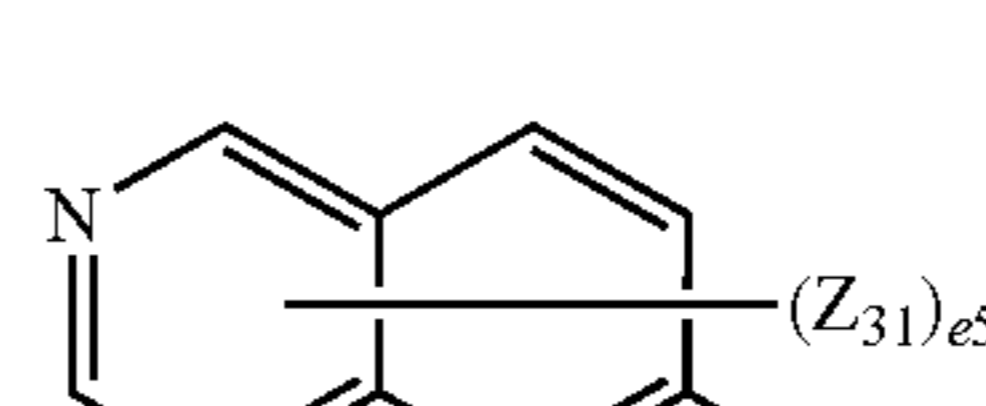
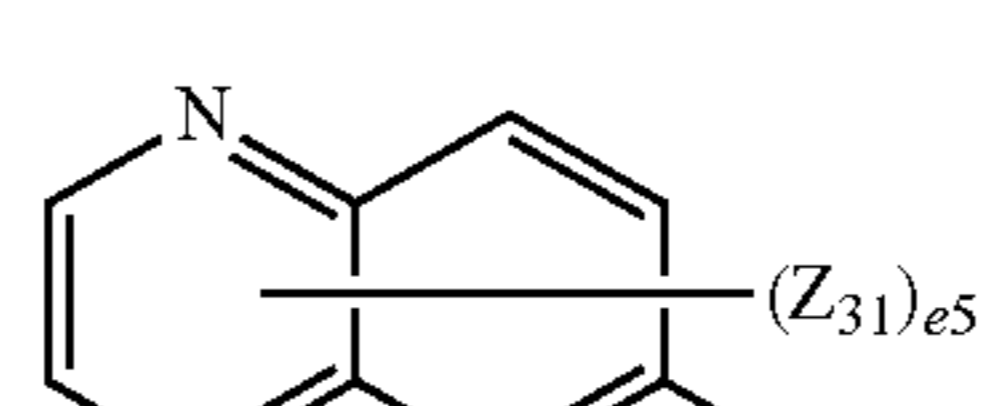
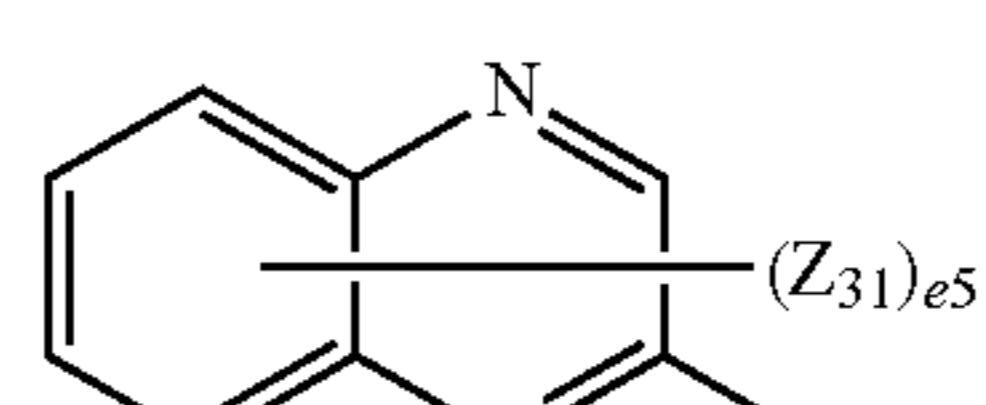
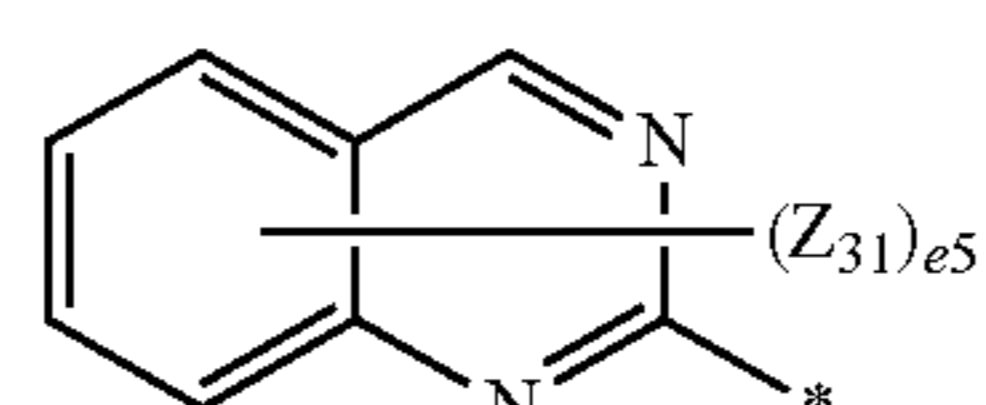
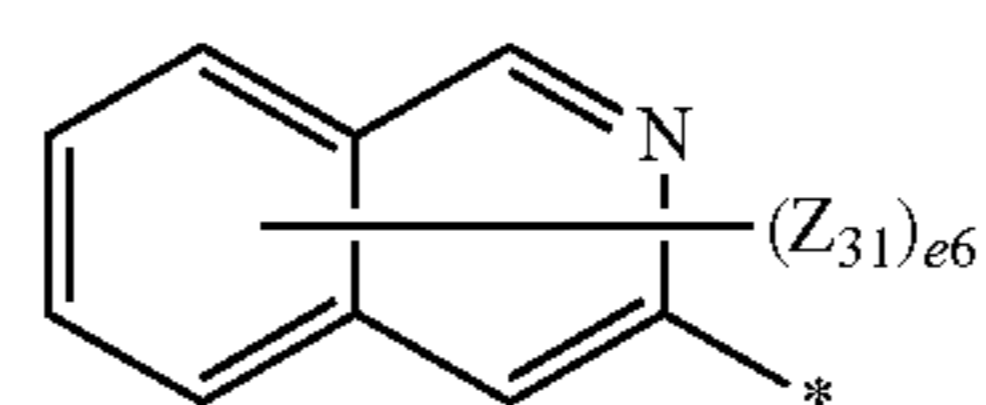
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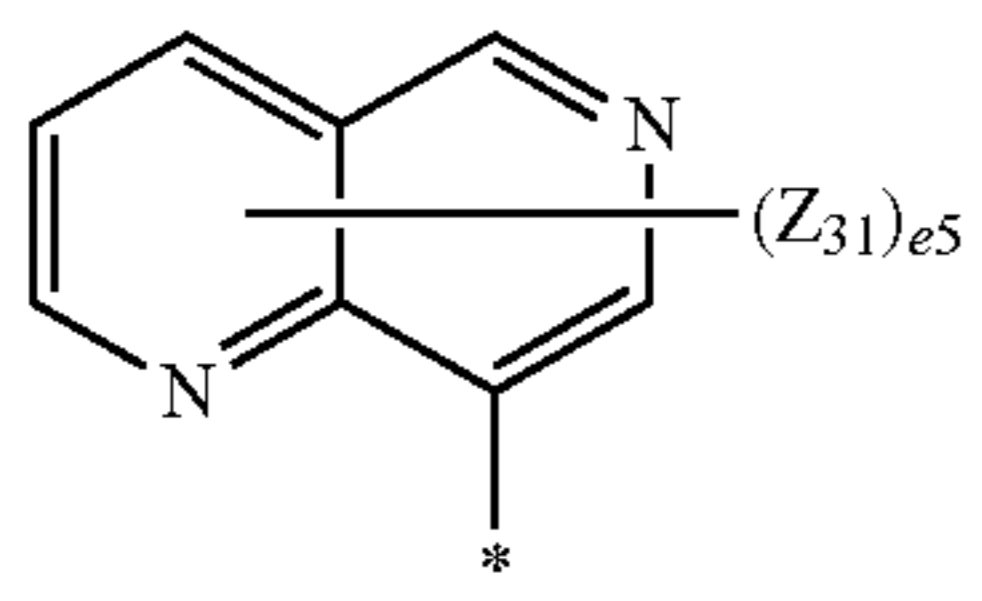
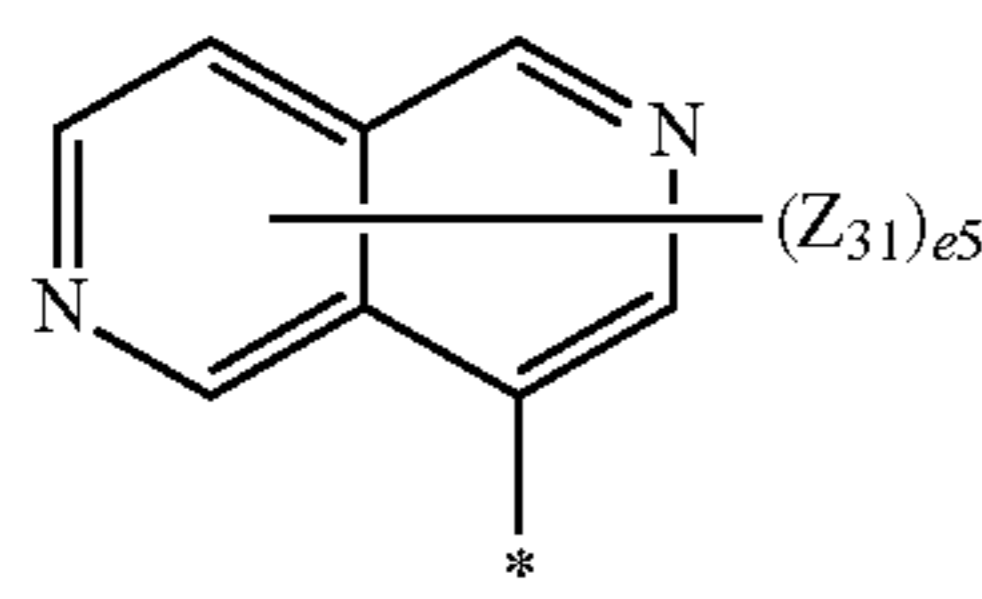
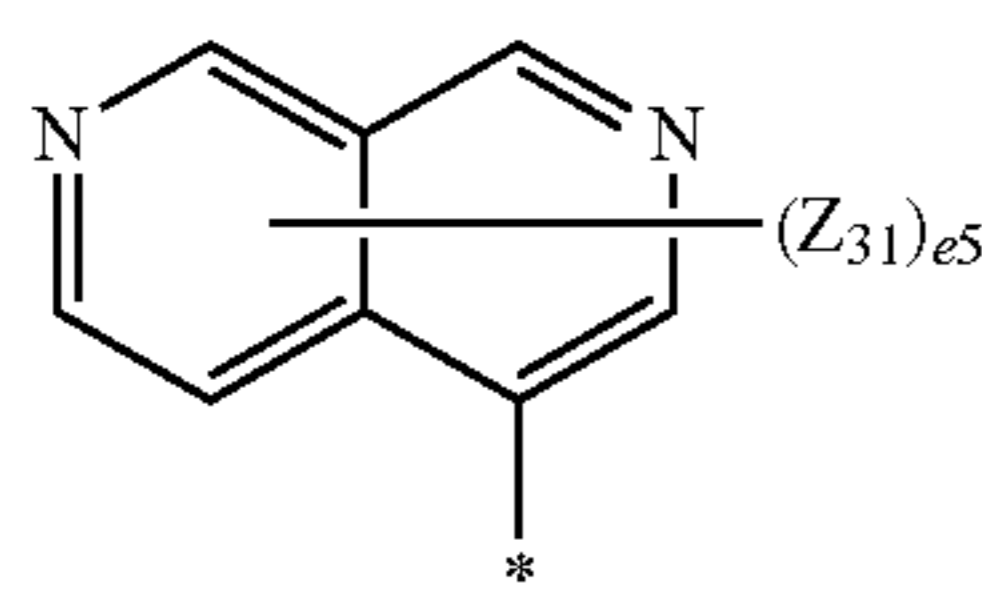
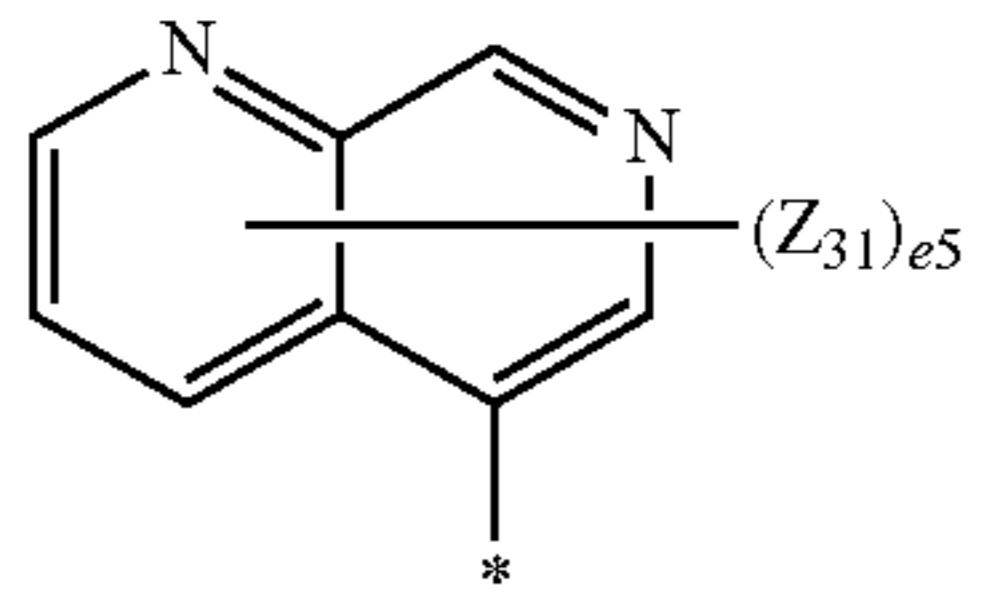
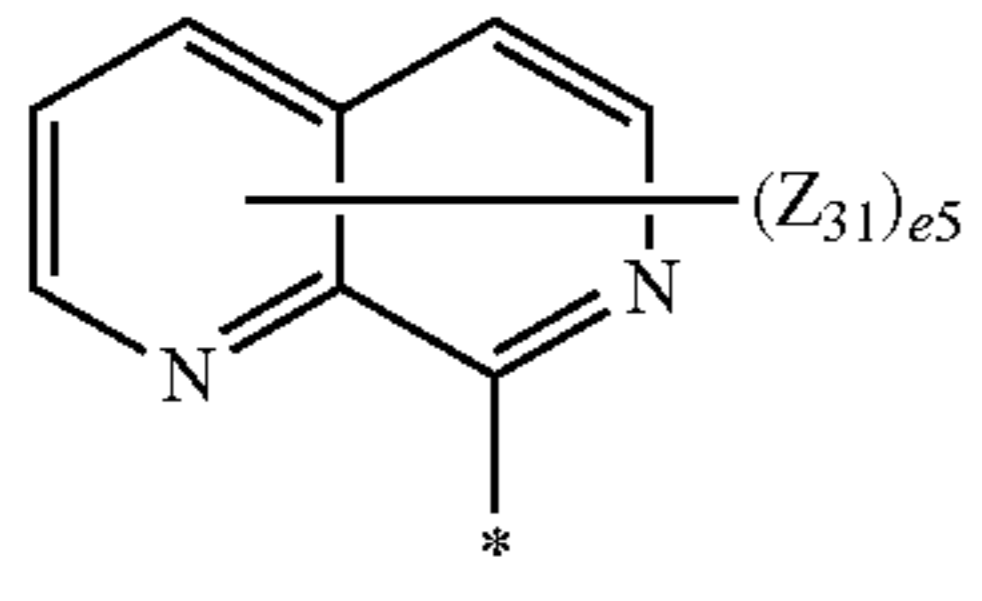
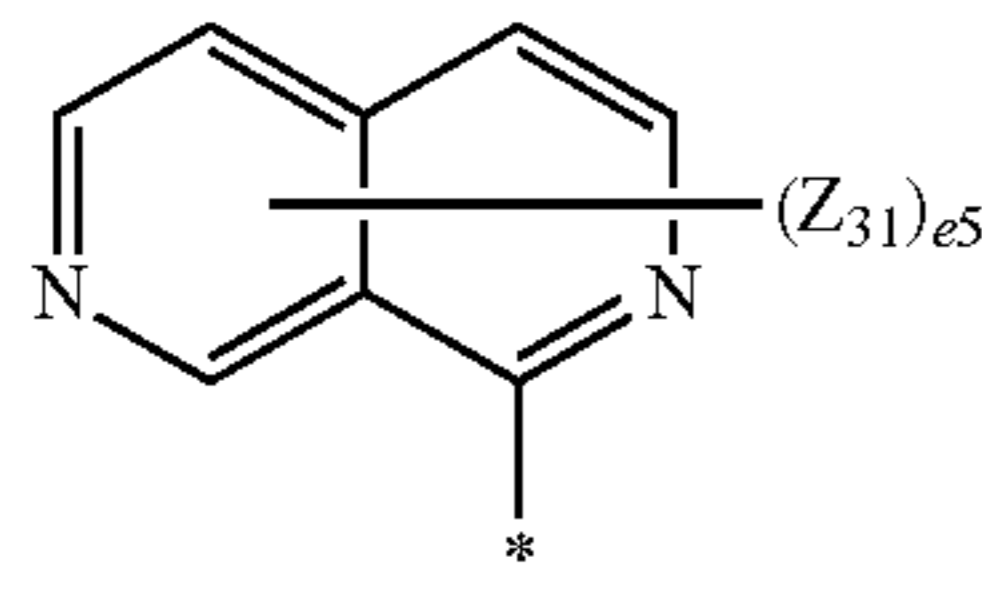
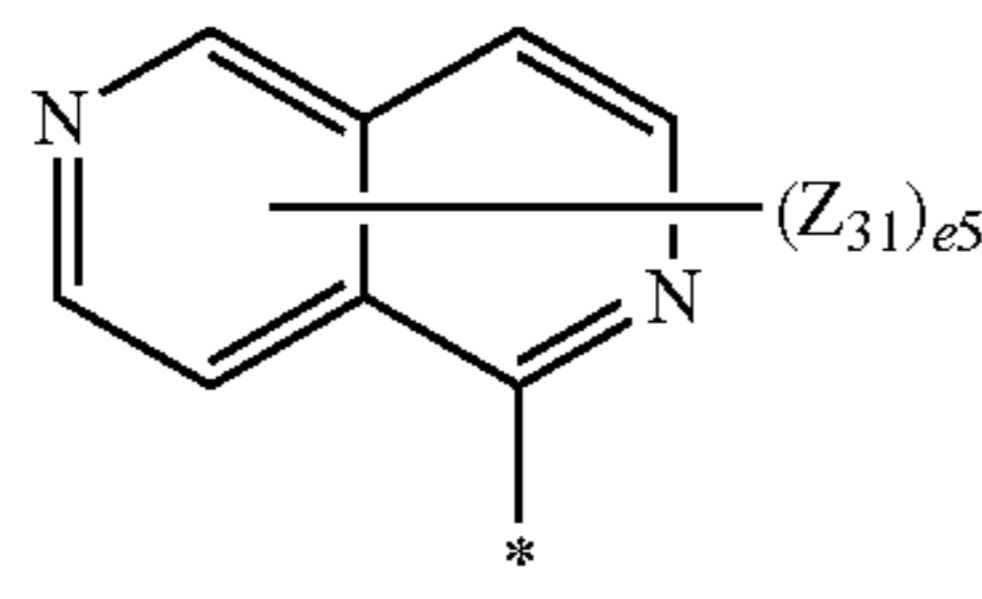
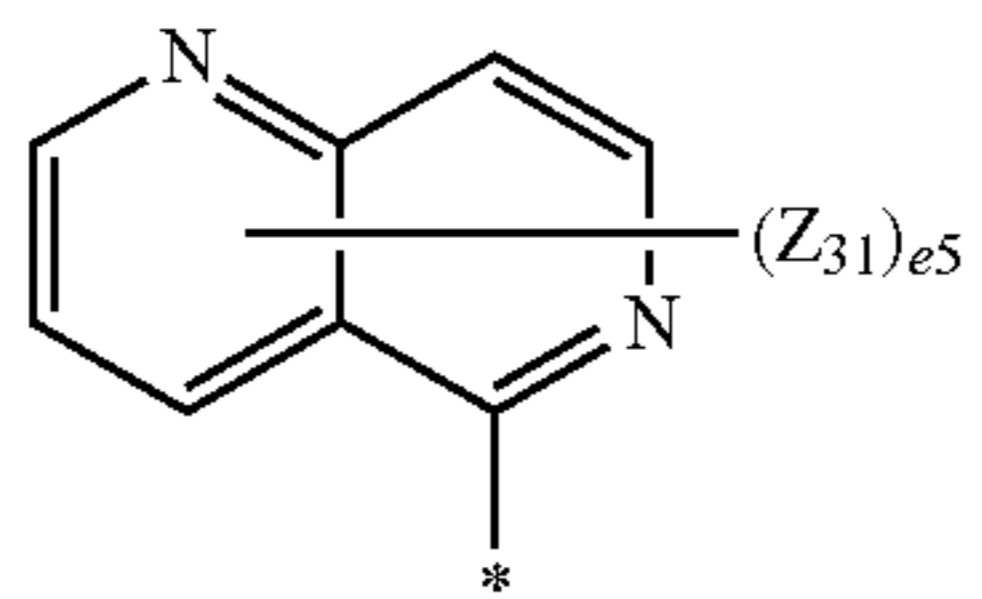
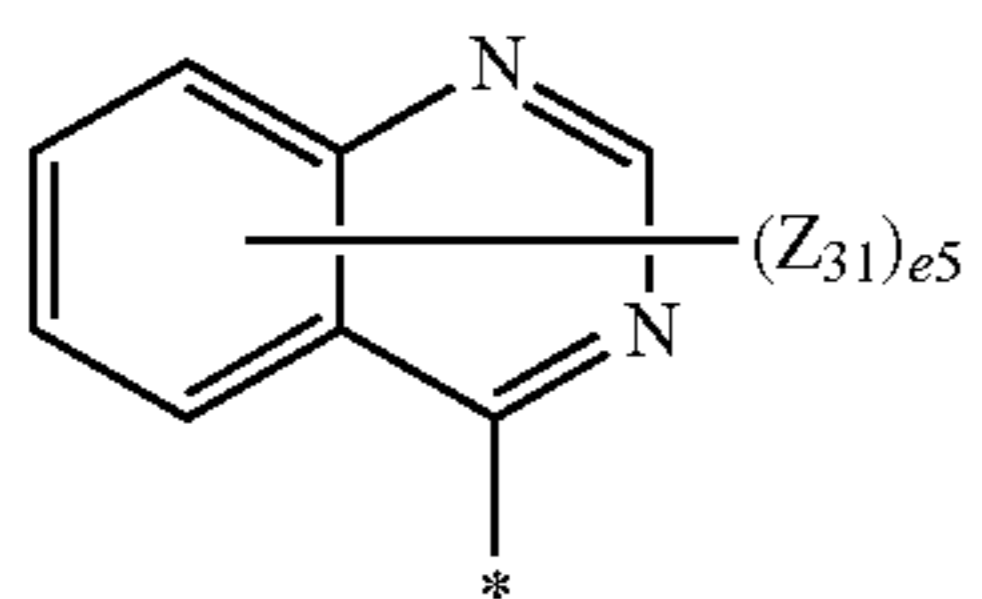
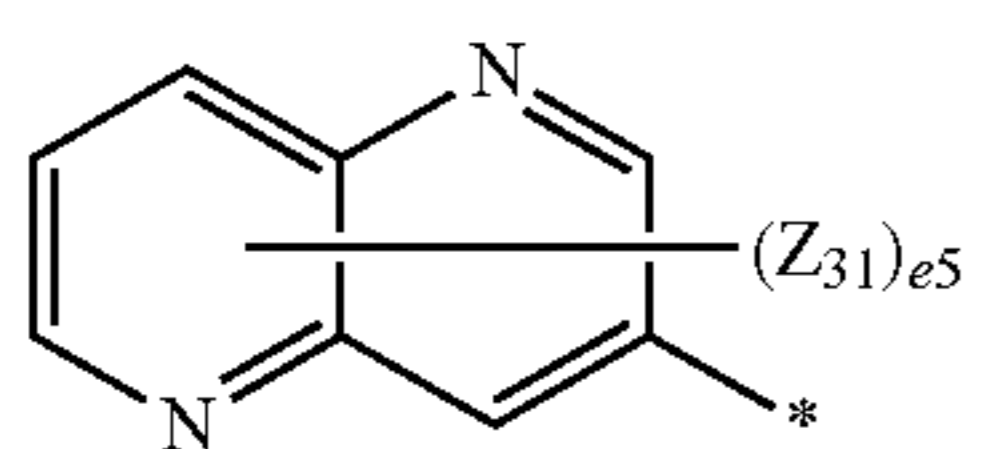
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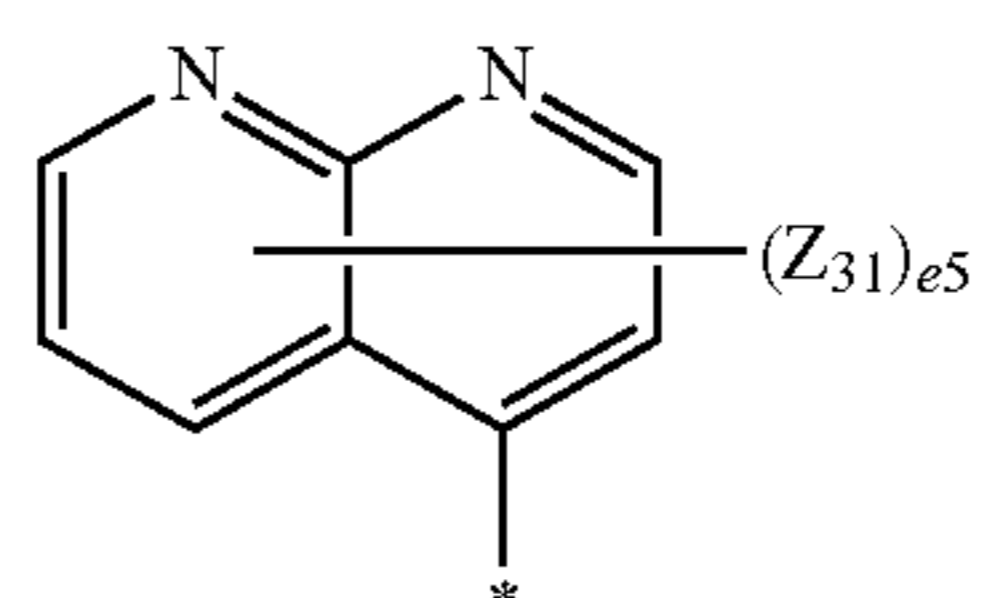


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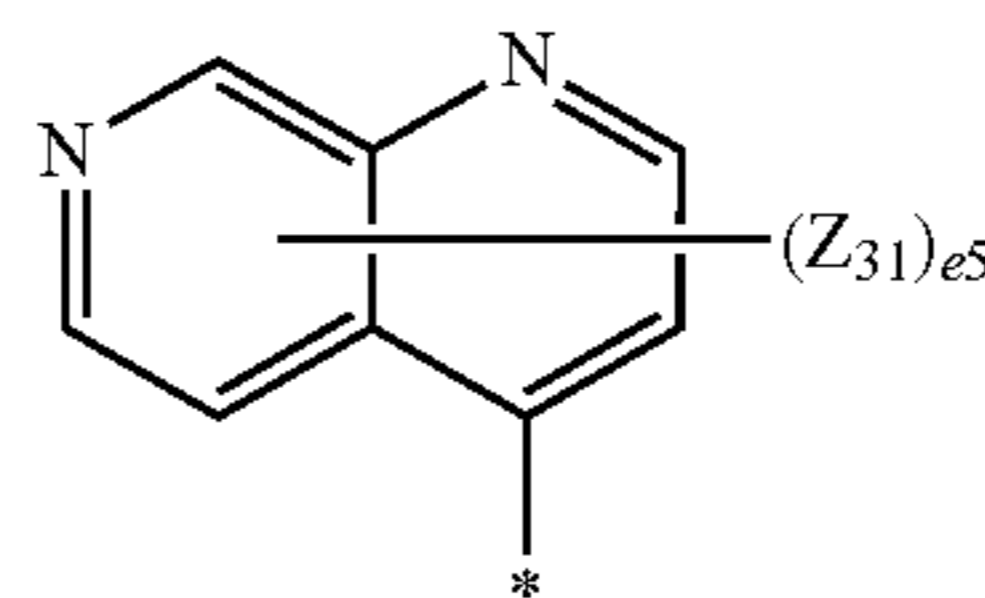


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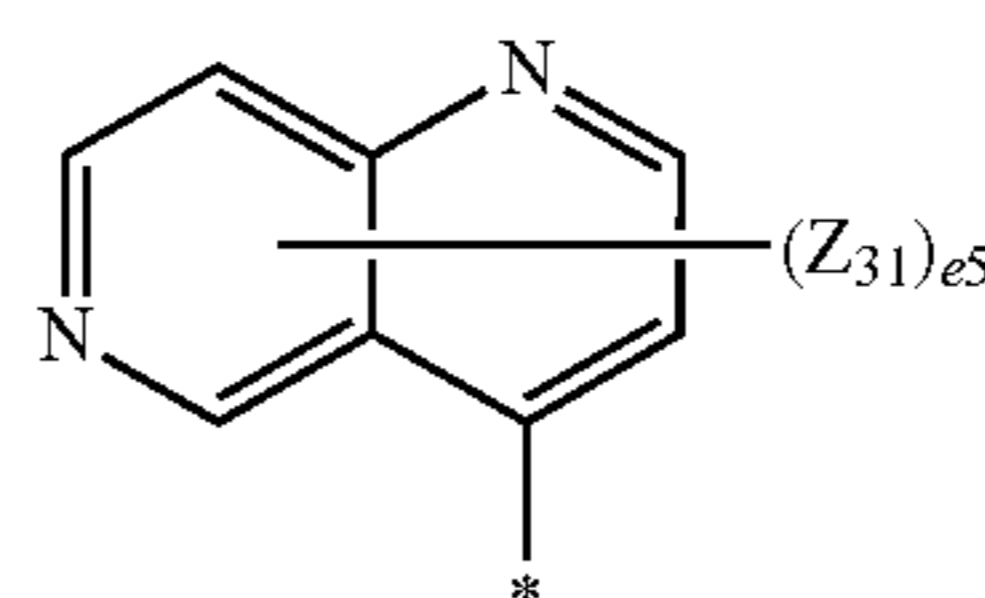
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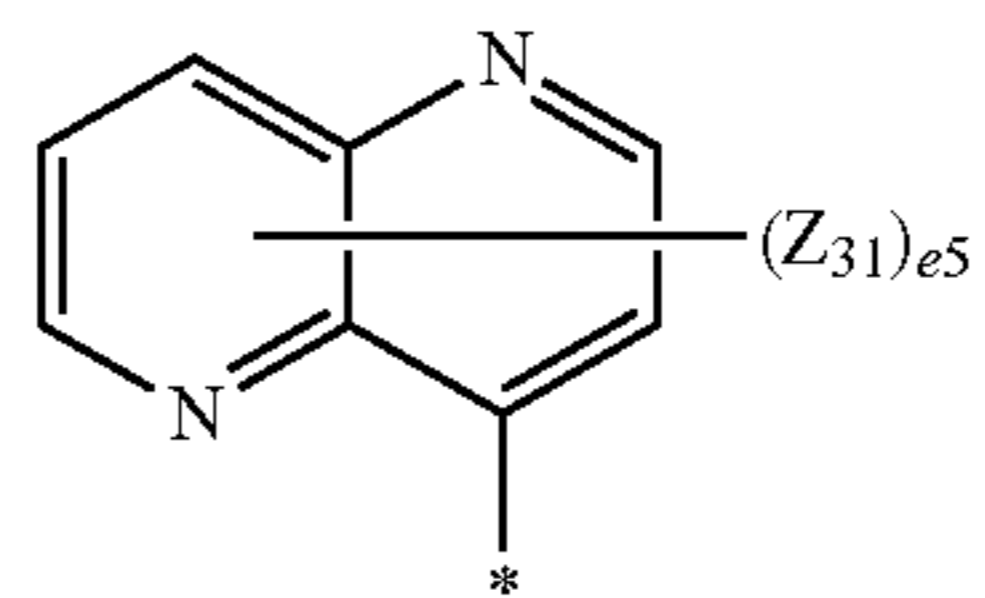


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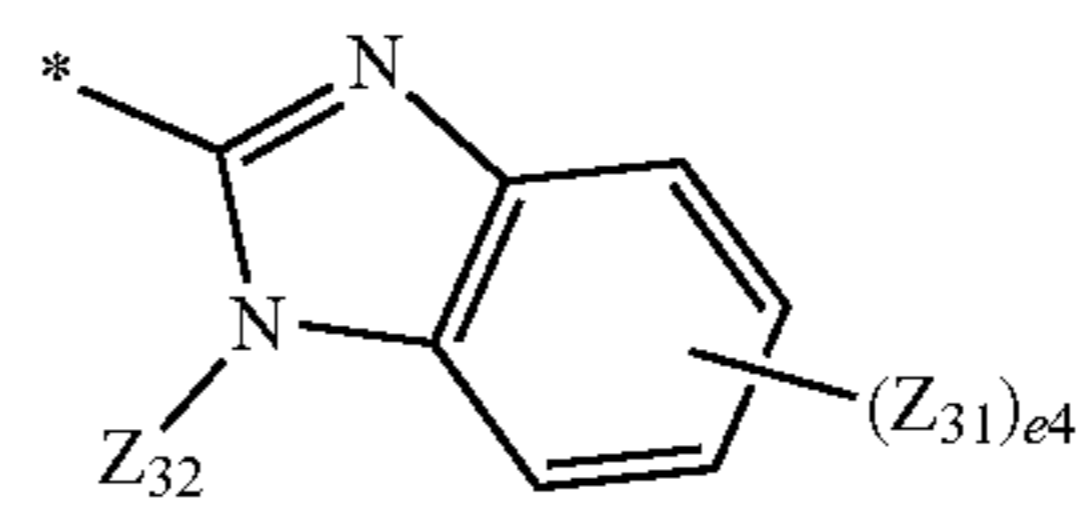
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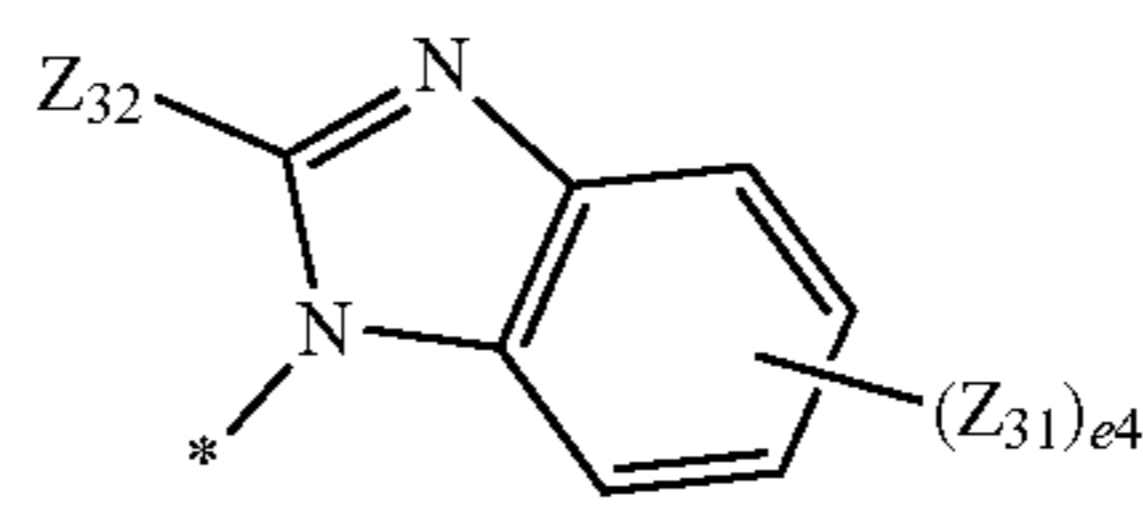
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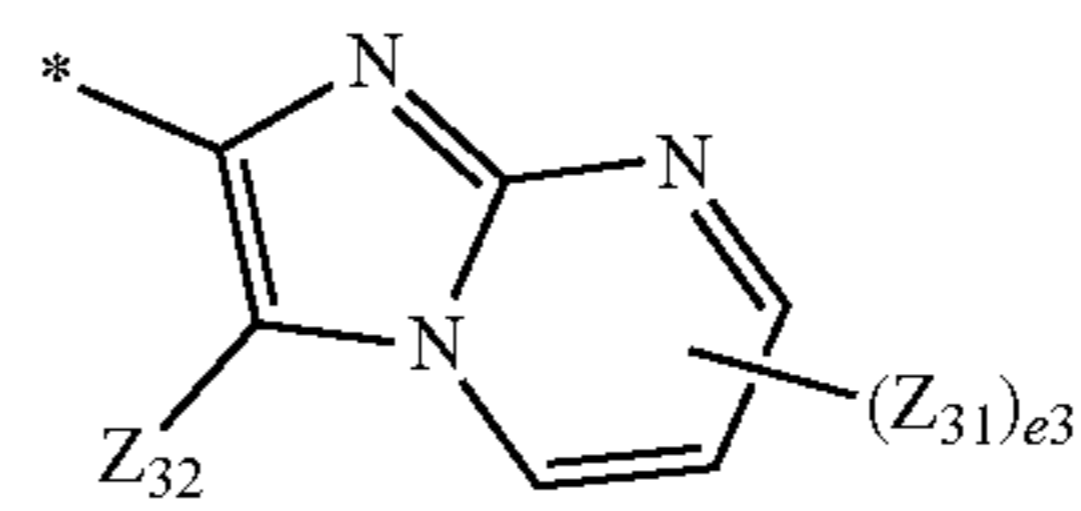
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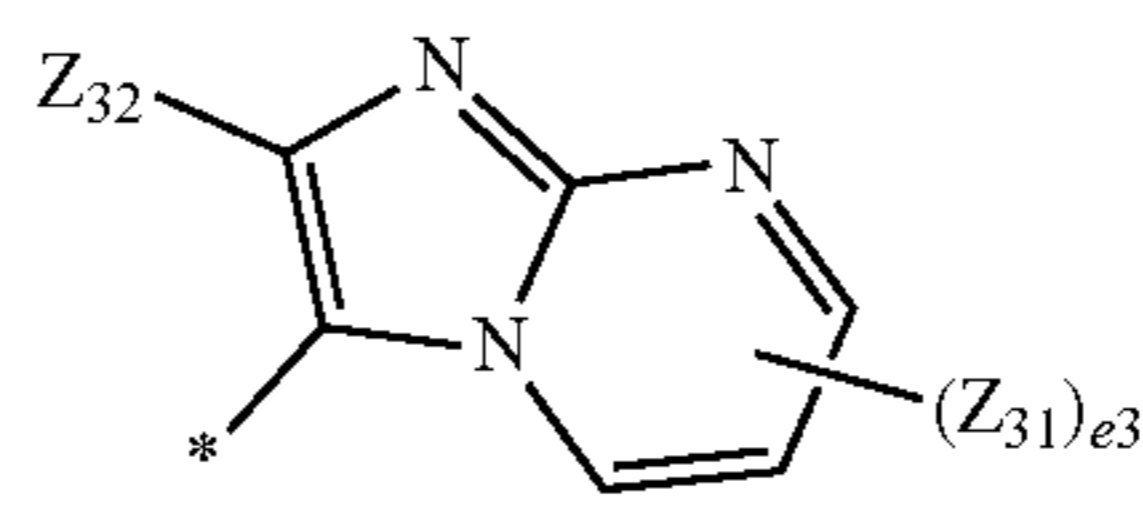
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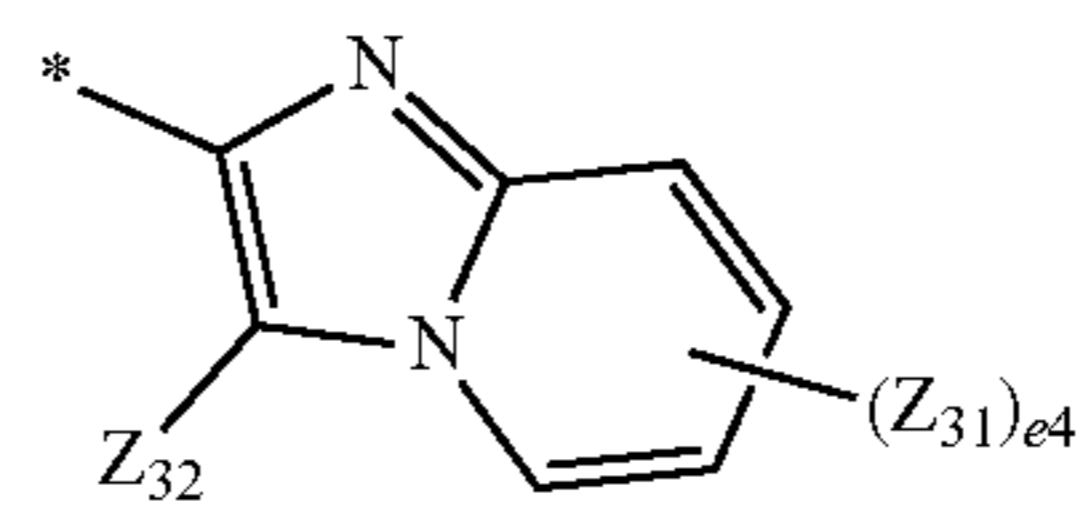
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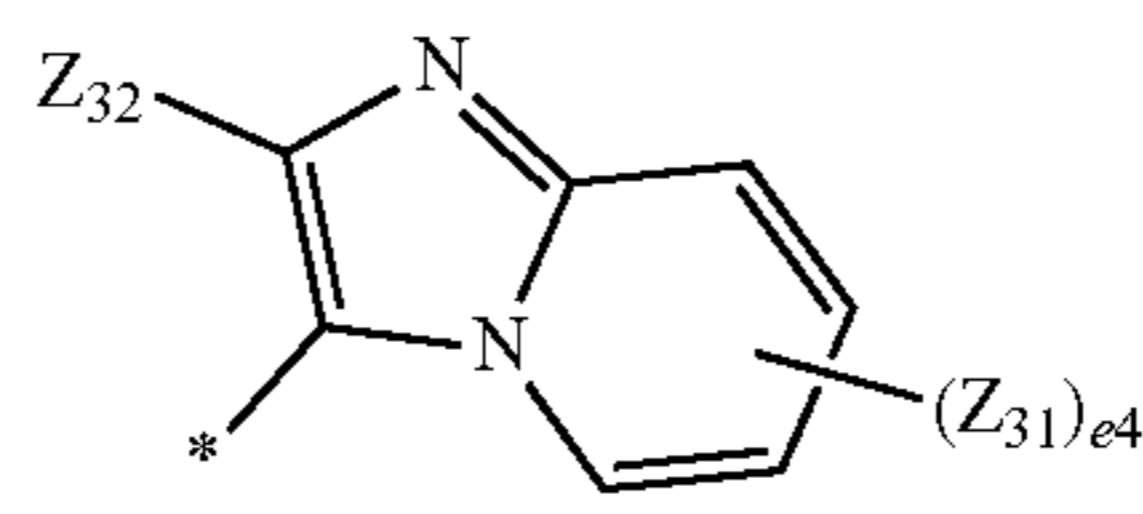
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5-68 55



5-69 60



5-70 65

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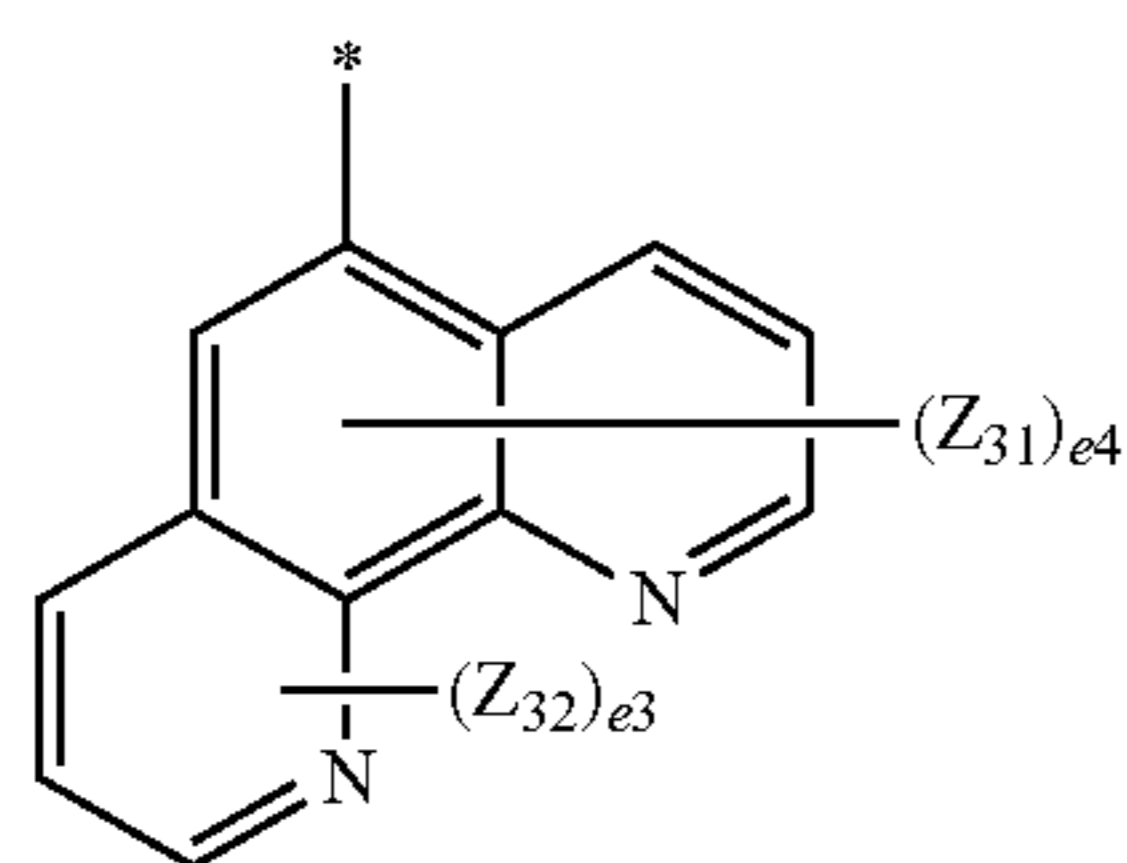
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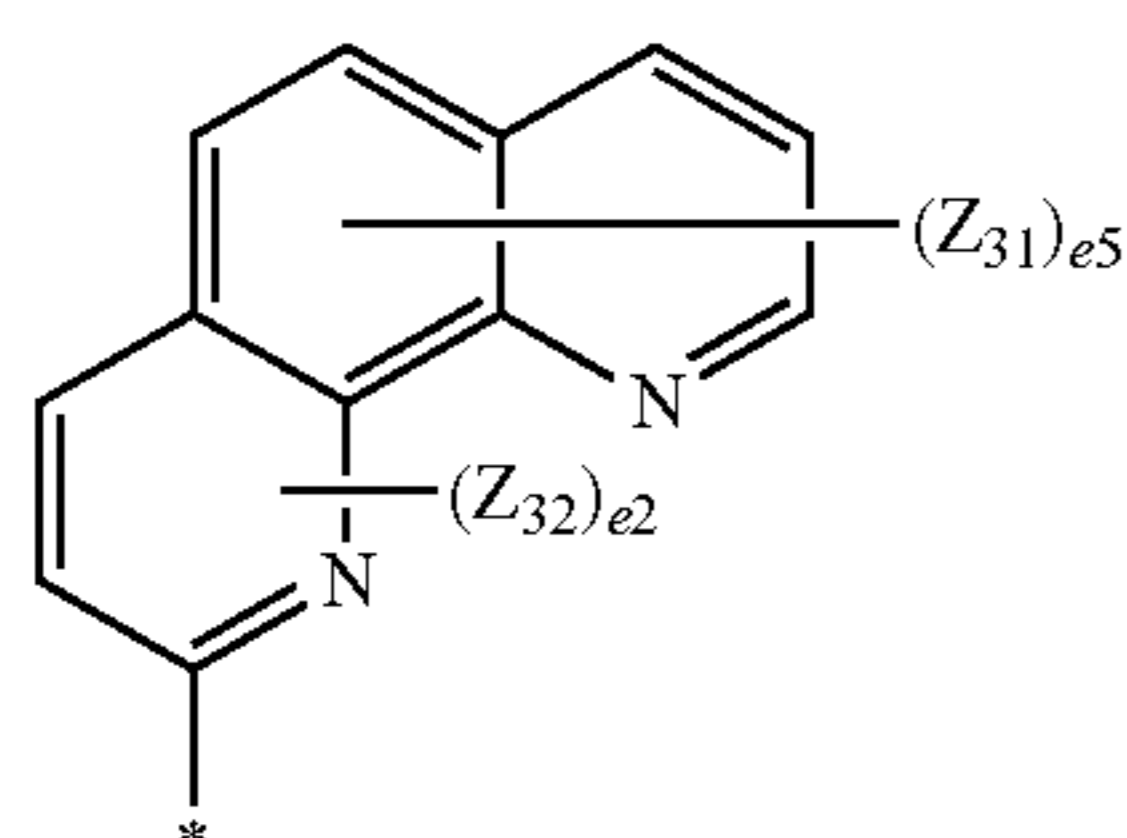
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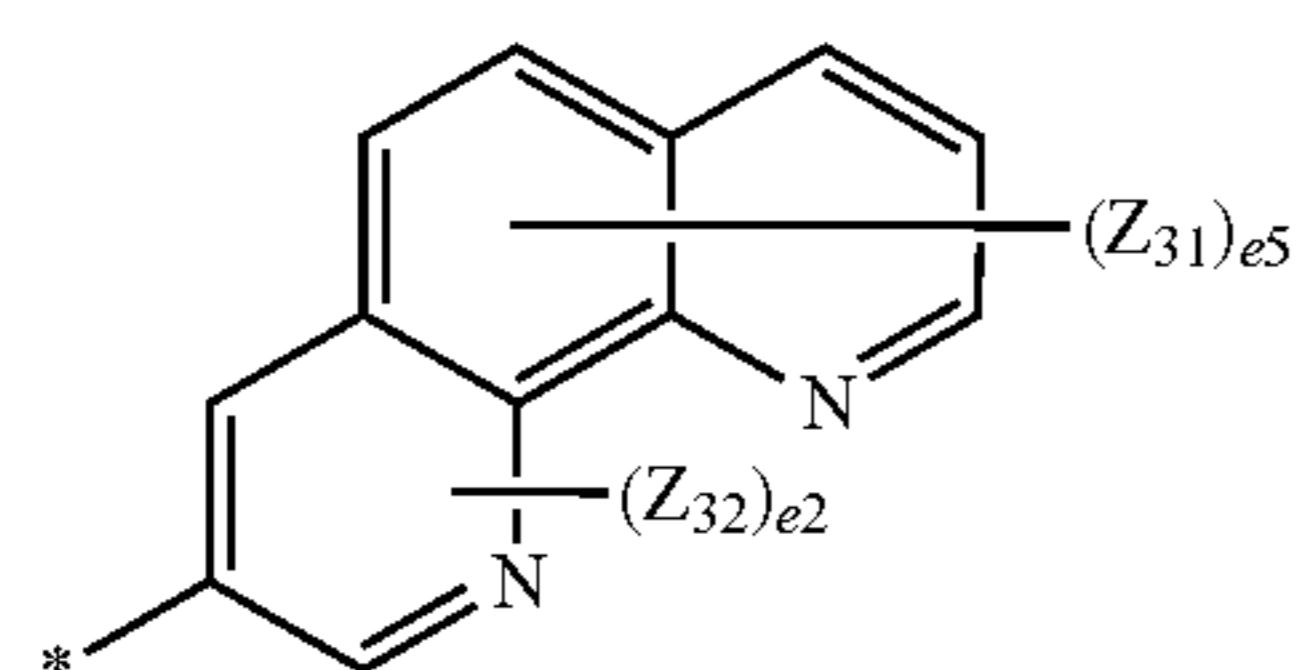
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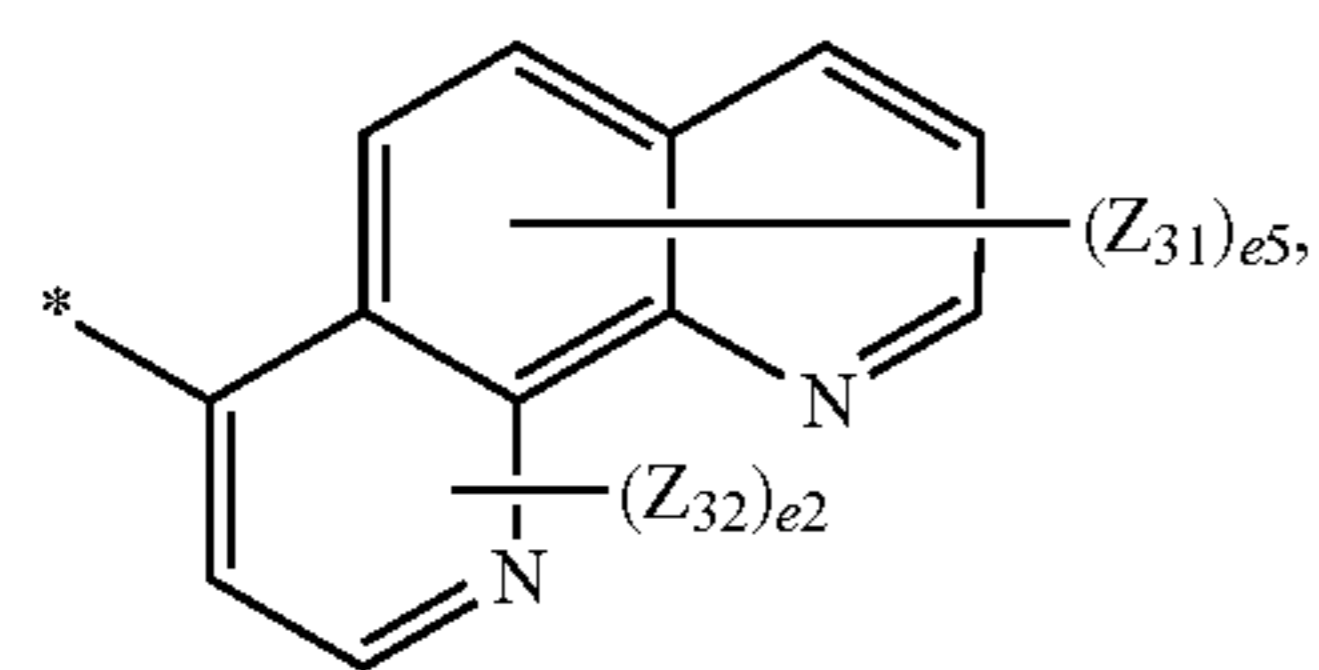
5-78



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5-80



5-81

wherein, in Formulae 5-4 to 5-81,

Y_{31} is O, S, $C(Z_{34})(Z_{35})$, or $Si(Z_{36})(Z_{37})$,

Z_{31} to Z_{37} are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a phenyl group substituted with —F, a phenyl group substituted with —Si(CH₃)₃, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, an anthracenyl group, a phenanthrenyl group, an imidazolyl group, a pyrazole group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, an indazolyl group, a purinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an oxadiazolyl group, a triazinyl group, a thiadiazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazolyl group,

e2 is an integer from 0 to 2,

e3 is an integer from 0 to 3,

e4 is an integer from 0 to 4,

e5 is an integer from 0 to 5,

e6 is an integer from 0 to 6,

e7 is an integer from 0 to 7,

e9 is an integer from 0 to 9, and

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* and ** each indicate a binding site to a neighboring atom,

R_{11} and R_{12} are optionally linked to form a substituted or unsubstituted ring,

5 a1 is an integer from 1 to 10,

a2 and a3 are each independently an integer from 0 to 10, at least one substituent of the substituted C_5 - C_{60} carbocyclic group, the substituted C_1 - C_{60} heterocyclic group, the substituted C_1 - C_{60} alkyl group, the substituted C_2 - C_{60} alkenyl group, the substituted C_2 - C_{60} alkynyl group, the substituted C_1 - C_{60} alkoxy group, the substituted C_3 - C_{10} cycloalkyl group, the substituted C_1 - C_{10} heterocycloalkyl group, the substituted C_3 - C_{10} cycloalkenyl group, the substituted C_1 - C_{10} heterocycloalkenyl group, the substituted C_6 - C_{60} aryl group, the substituted C_6 - C_{60} aryloxy group, the substituted C_6 - C_{60} arylthio group, the substituted C_1 - C_{60} heteroaryl group, the substituted monovalent non-aromatic condensed polycyclic group, and the substituted monovalent non-aromatic condensed heteropolycyclic group is selected from:

deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, and a C_1 - C_{60} alkoxy group;

a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, and a C_1 - C_{60} alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_3 - C_{10} cycloalkyl group, a C_1 - C_{10} heterocycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_1 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_1 - C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group;

a C_3 - C_{10} cycloalkyl group, a C_1 - C_{10} heterocycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_1 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_1 - C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group;

a C_3 - C_{10} cycloalkyl group, a C_1 - C_{10} heterocycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_1 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_1 - C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_3 - C_{10} cycloalkyl group, a C_1 - C_{10} heterocycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_1 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_1 - C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group; and

—Si(Q₃₁)(Q₃₂)(Q₃₃), —N(Q₃₁)(Q₃₂), —B(Q₃₁)(Q₃₂),
—C(=O)(Q₃₁), —S(=O)₂(Q₃₁), and —P(=O)(Q₃₁)
(Q₃₂),

Q₃₁ to Q₃₃ are each independently selected from hydro-
gen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group,
a cyano group, a nitro group, an amidino group, a
hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl
group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group,
a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a
C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl
group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀
aryl group, a C₆-C₆₀ aryl group substituted with a
C₁-C₆₀ alkyl group, a C₁-C₆₀ heteroaryl group, a mon-
ovalent non-aromatic condensed polycyclic group, a
monovalent non-aromatic condensed heteropolycyclic
group, a biphenyl group, and a terphenyl group, and

wherein:

the emission layer comprises a host and a dopant, and
the host comprises the amine-based compound.

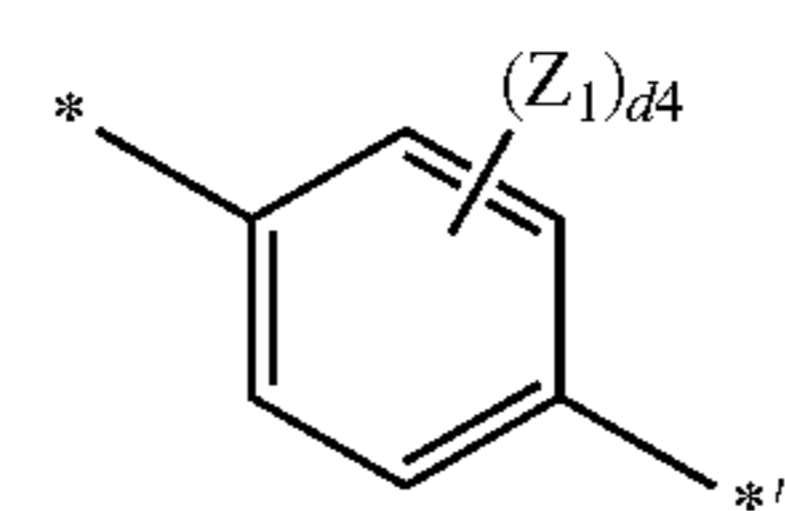
2. The organic light-emitting device of claim 1, wherein:
the amine-based compound has a molecular weight of 970
or less.

3. The organic light-emitting device of claim 1, wherein:
L₁ to L₃ are each independently selected from:

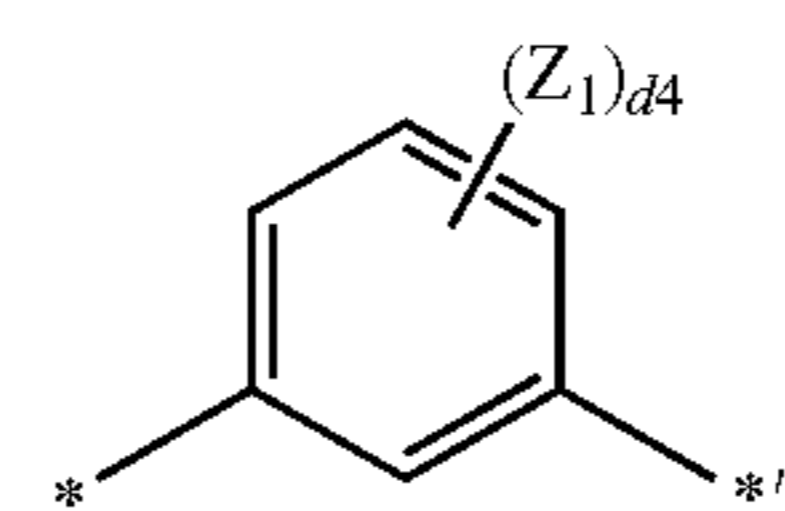
a benzene group, a naphthalene group, a fluorene group,
a spiro-bifluorene group, a benzofluorene group, a
naphthofluorene group, a pyridine group, a pyrimidine
group, a pyridazine group, a triazine group, a pyrrole
group, a thiophene group, a furan group, an imidazole
group, a pyrazole group, an oxazole group, an isoxa-
zole group, a thiazole group, an isoxazole group, a
triazole group, a carbazole group, a dibenzofuran
group, a benzonaphthofuran group, a dibenzothiophene
group, a dibenzosilole group, a benzocarbazole group,
and a dibenzocarbazole group; and

a benzene group, a naphthalene group, a fluorene group,
a spiro-bifluorene group, a benzofluorene group, a
naphthofluorene group, a pyridine group, a pyrimidine
group, a pyridazine group, a triazine group, a pyrrole
group, a thiophene group, a furan group, an imidazole
group, a pyrazole group, an oxazole group, an isoxa-
zole group, a thiazole group, an isoxazole group, a
triazole group, a carbazole group, a dibenzofuran
group, a benzonaphthofuran group, a dibenzothiophene
group, a dibenzosilole group, a benzocarbazole group,
and a dibenzocarbazole group, each substituted with at
least one selected from deuterium, —F, —Cl, —Br,
—I, a hydroxyl group, a cyano group, a nitro group, an
amidino group, a hydrazino group, a hydrazono group,
a methyl group, an ethyl group, a propyl group, an
isobutyl group, a sec-butyl group, a ter-butyl group, a
pentyl group, an iso-amyl group, a hexyl group, a
C₁-C₂₀ alkoxy group, a cyclopentyl group, a cyclo-
hexyl group, a cycloheptyl group, a cyclopentenyl
group, a cyclohexenyl group, a phenyl group, a naph-
thyl group, a fluorenyl group, a carbazolyl group, a
dibenzofuranyl group, a benzonaphthofuranyl group, a
dibenzothiophenyl group, a benzocarbazolyl group,
and a dibenzocarbazolyl group.

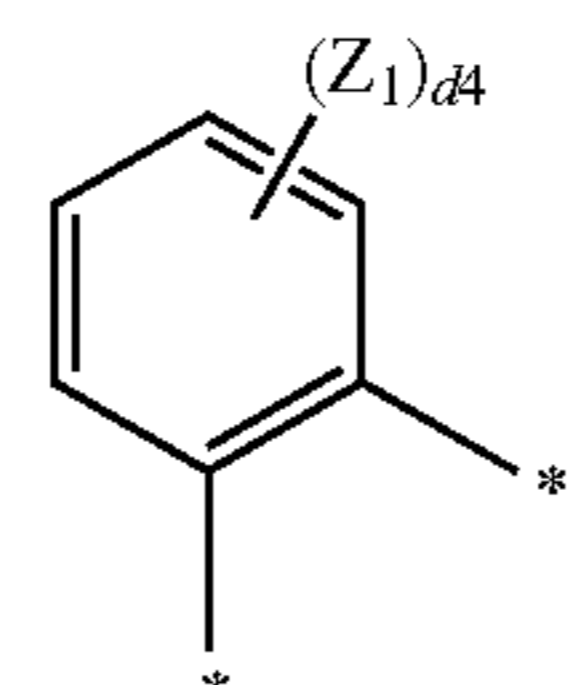
4. The organic light-emitting device of claim 1, wherein:
L₁ to L₃ are each independently selected from groups
represented by Formulae 3-1 to 3-72:



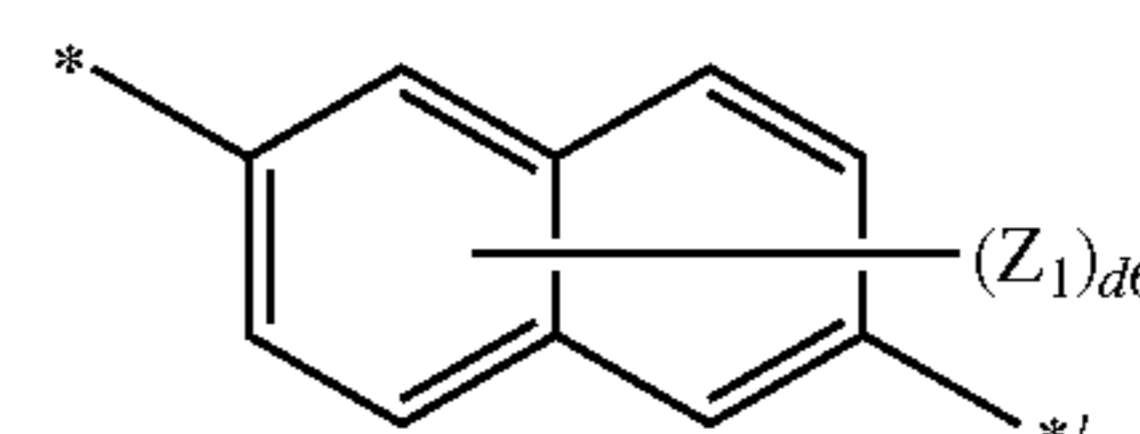
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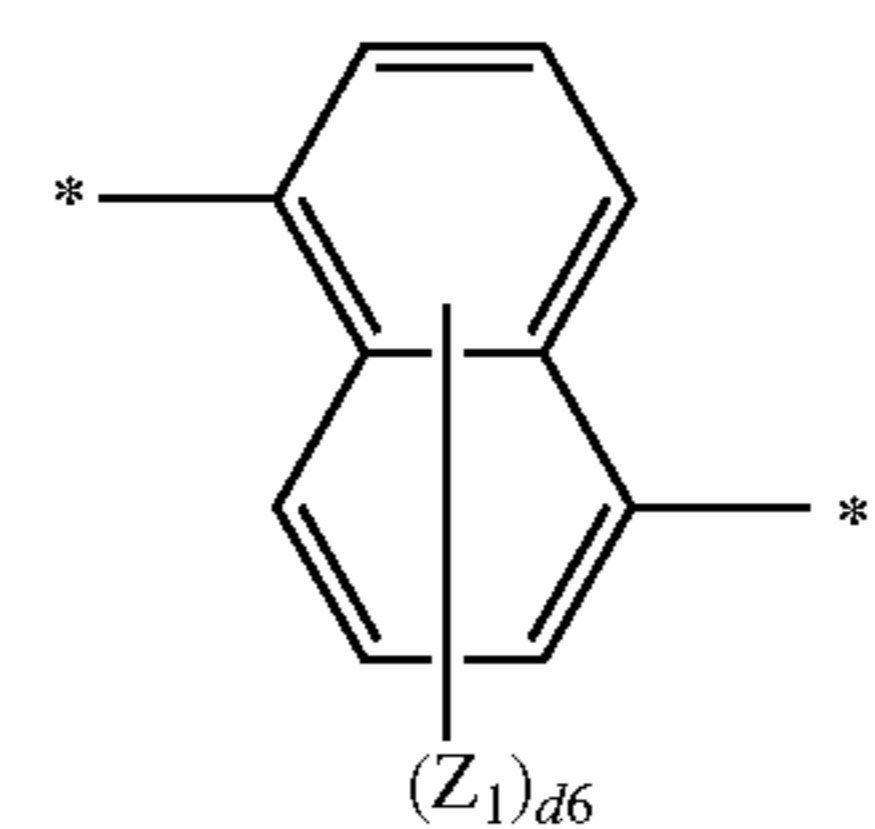
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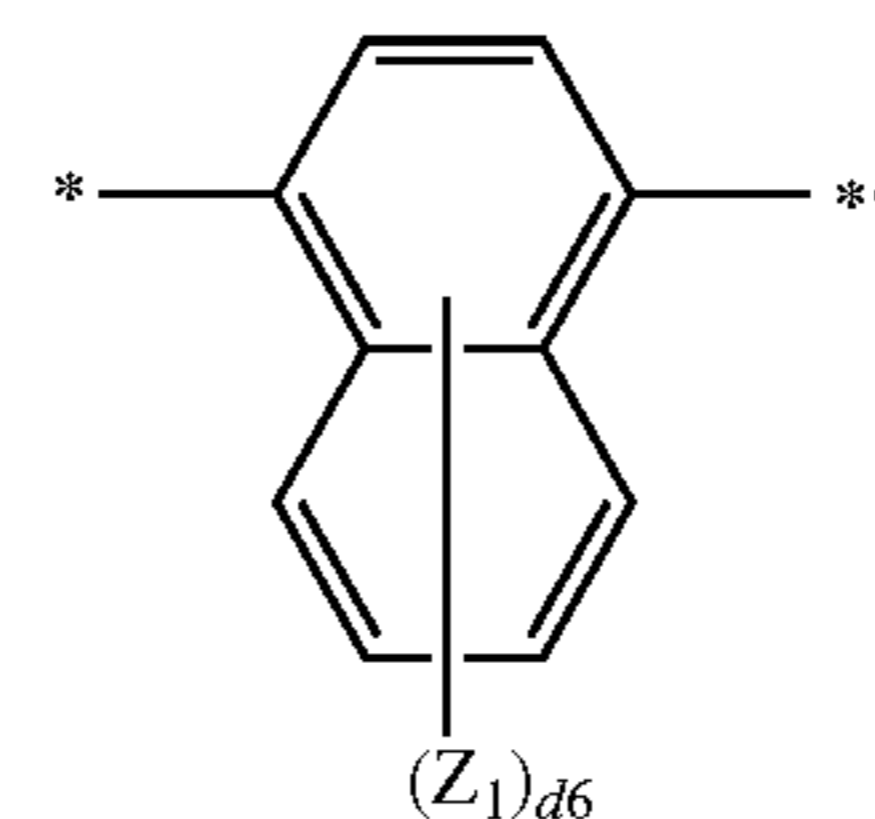
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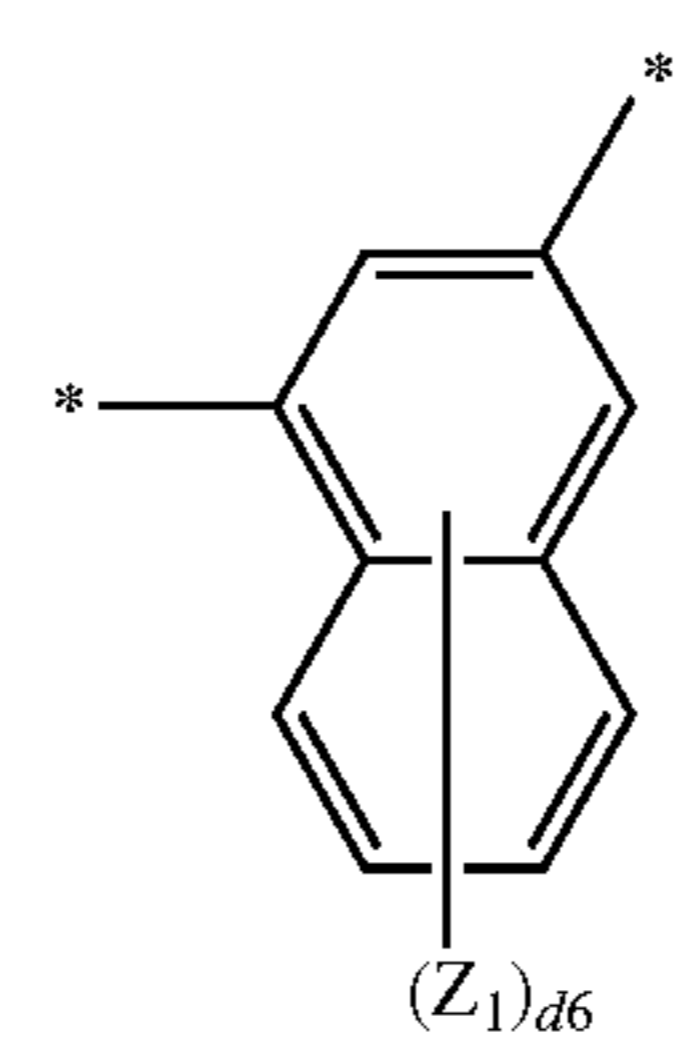
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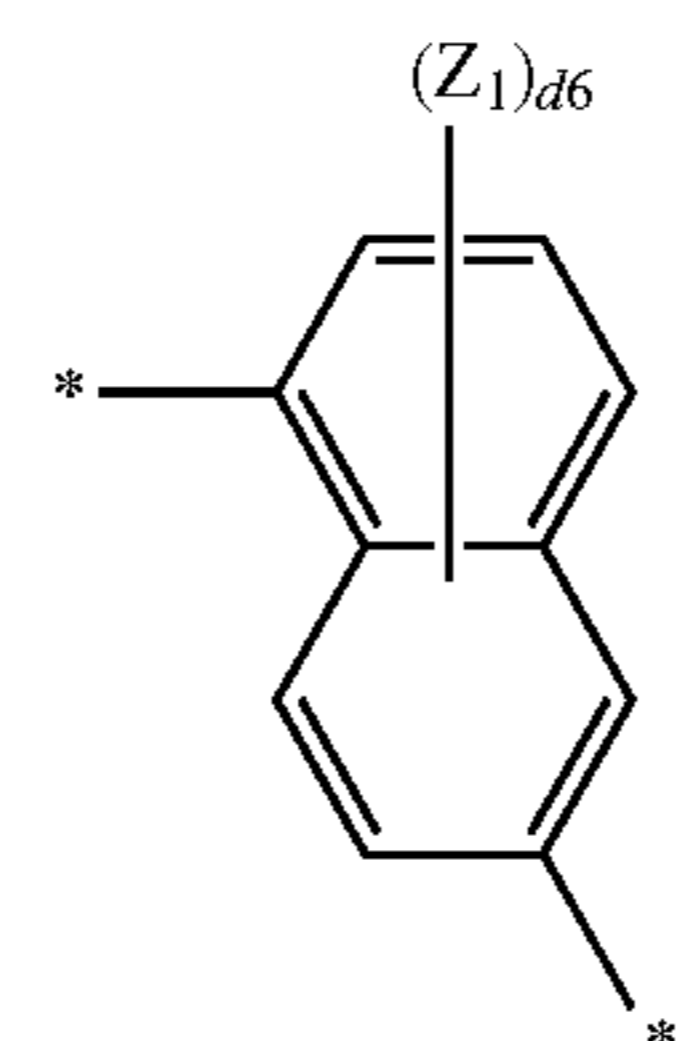
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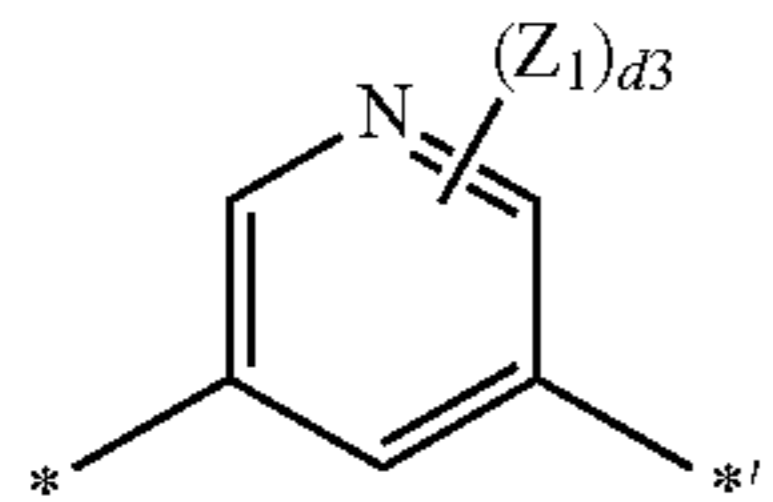
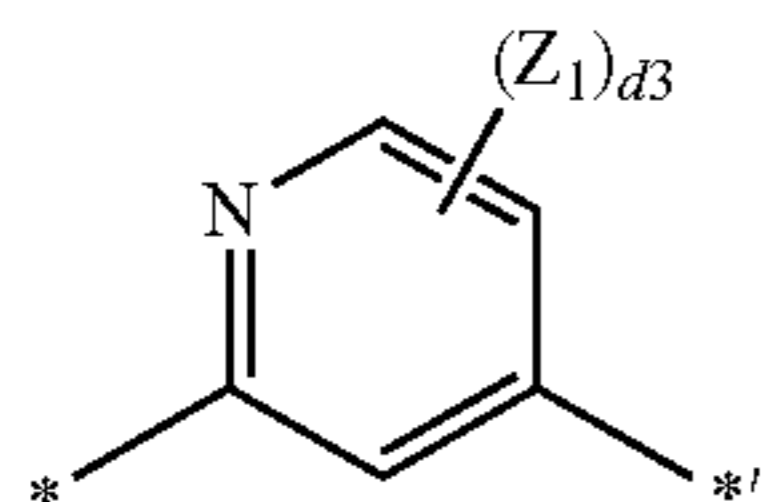
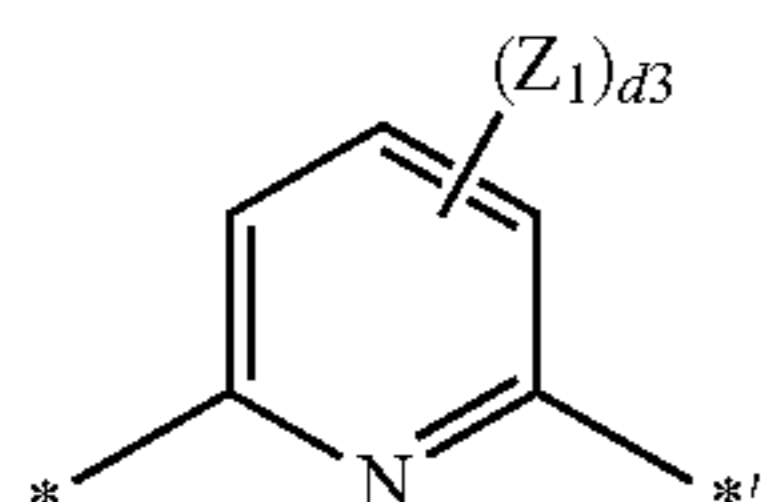
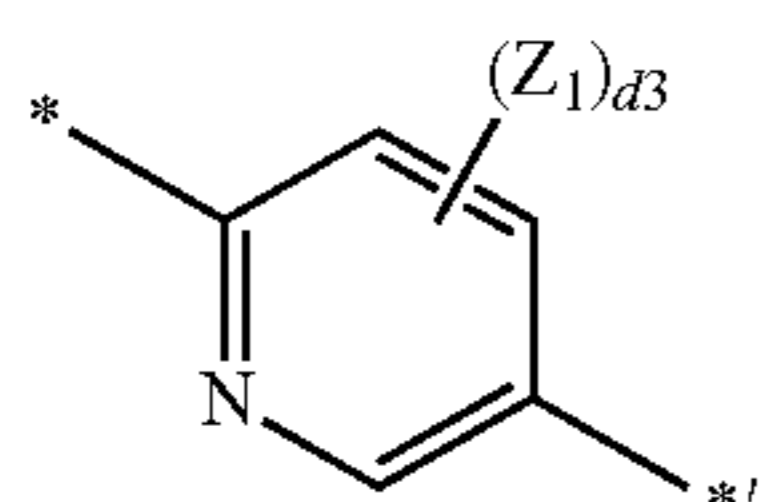
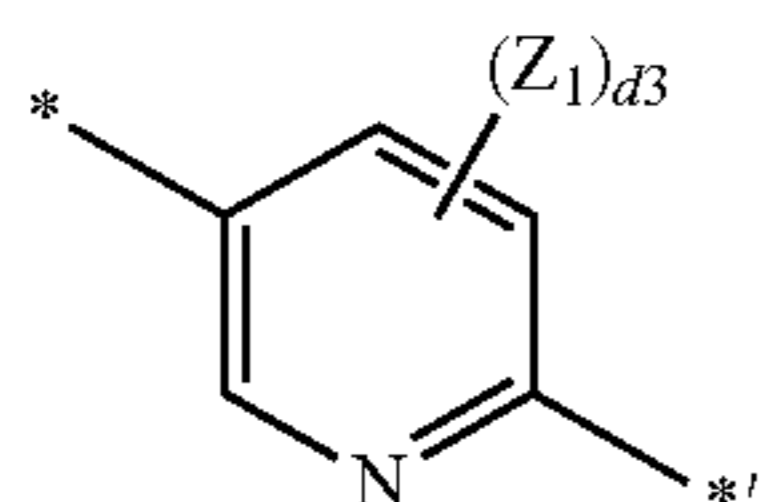
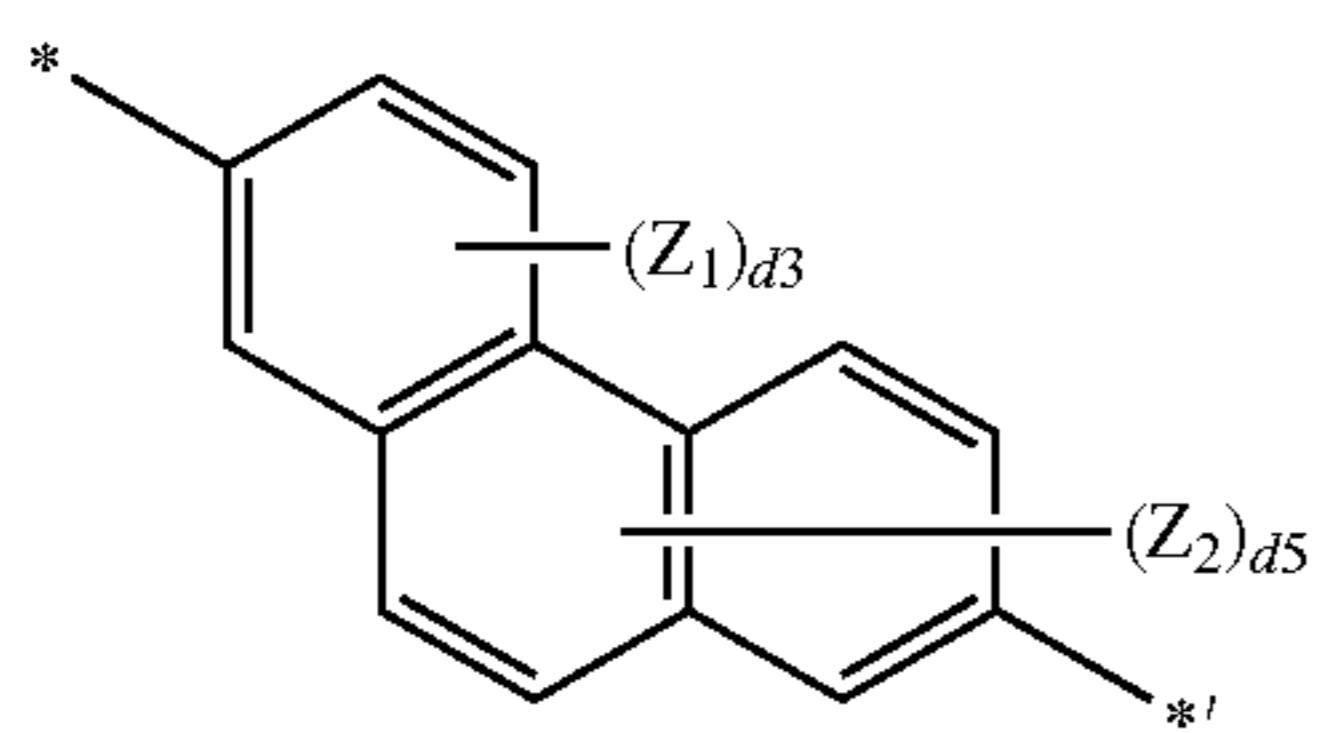
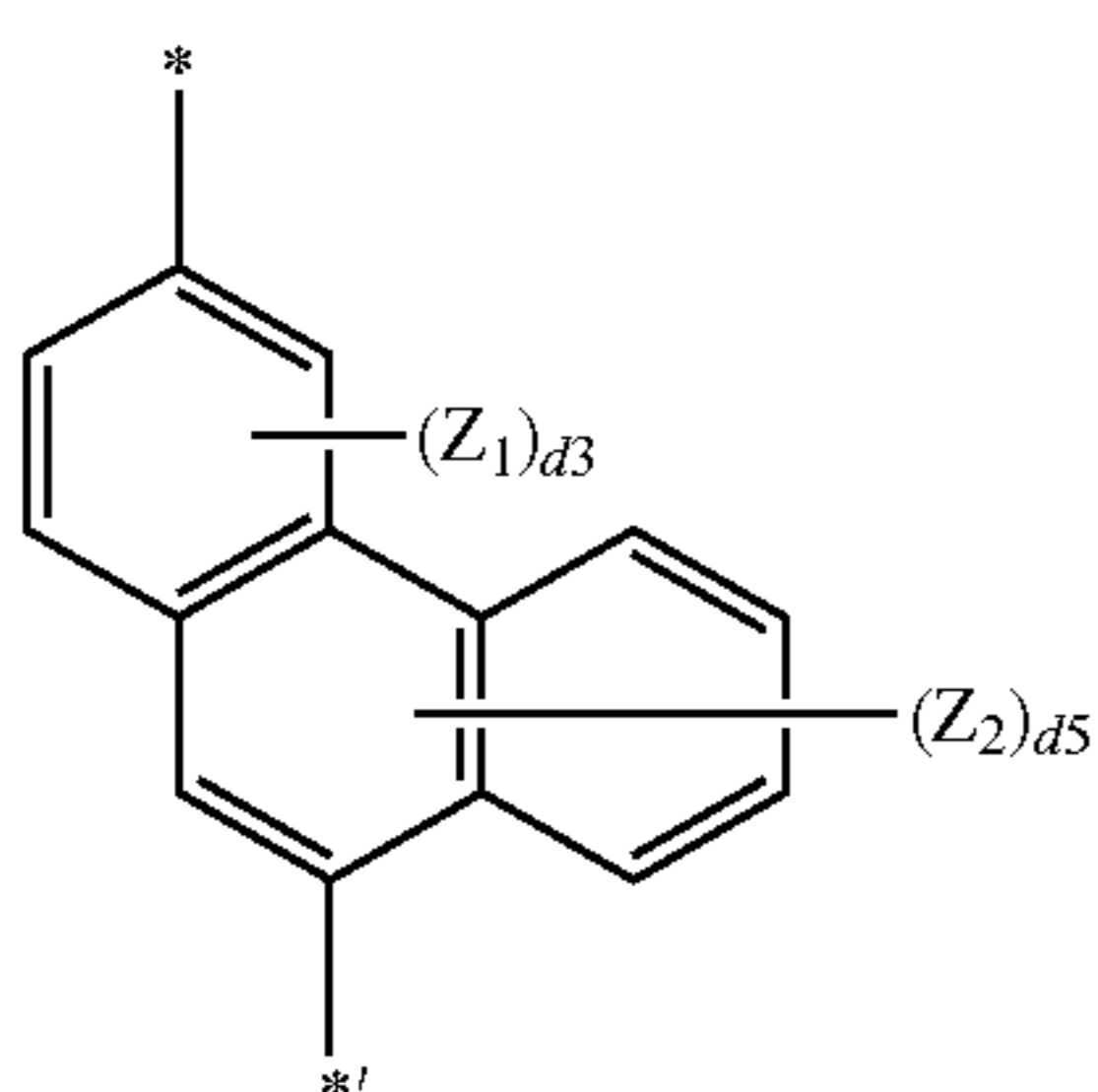
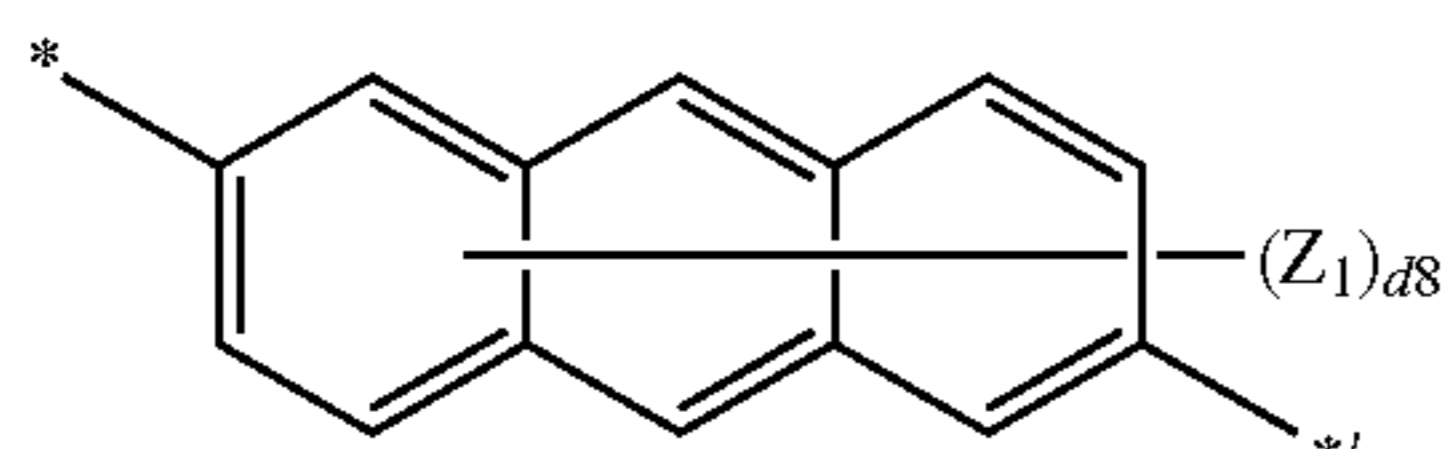
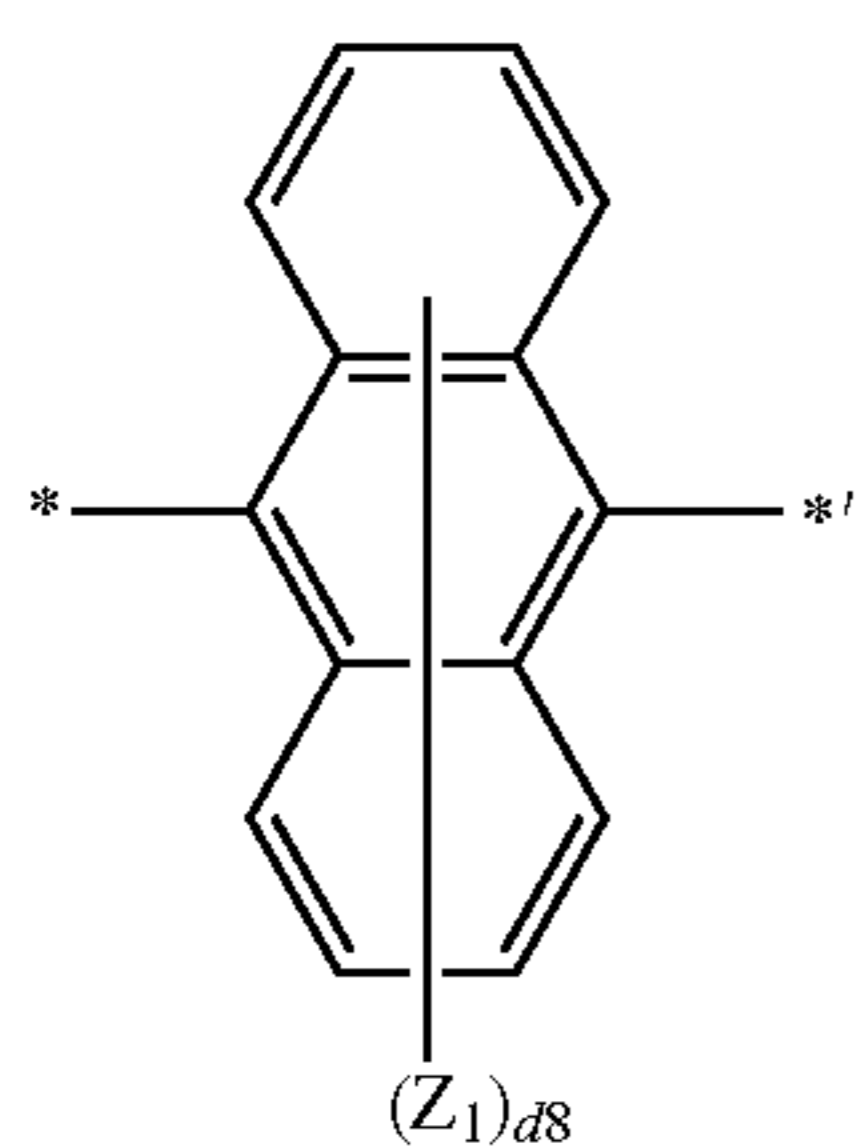
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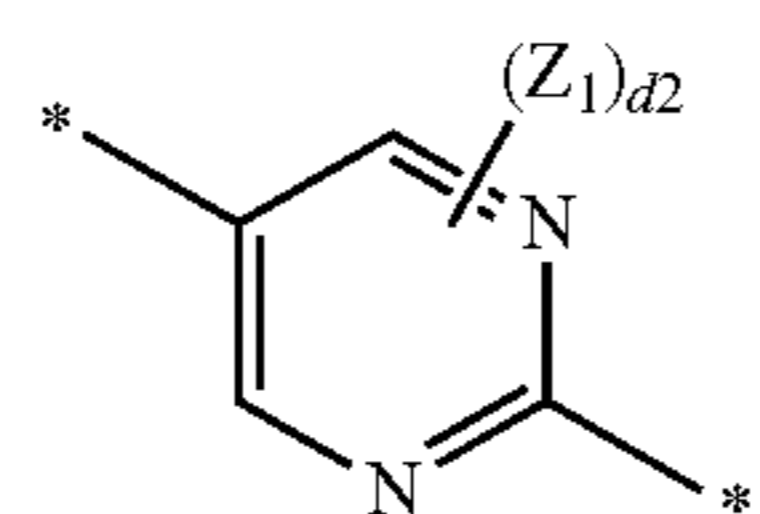


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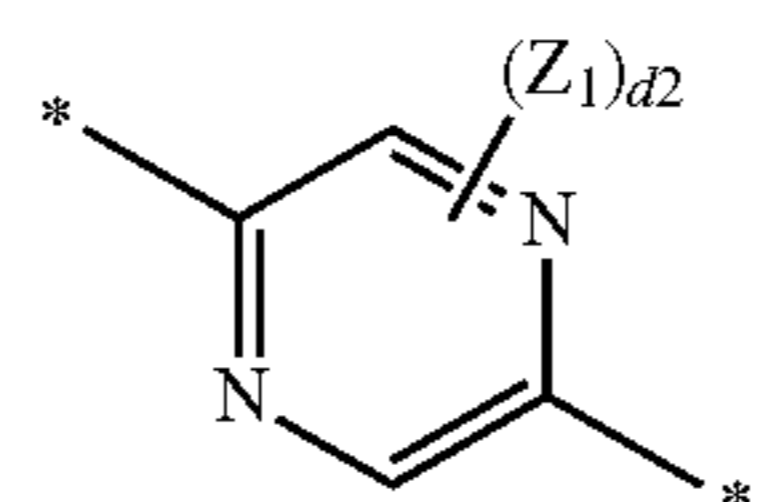
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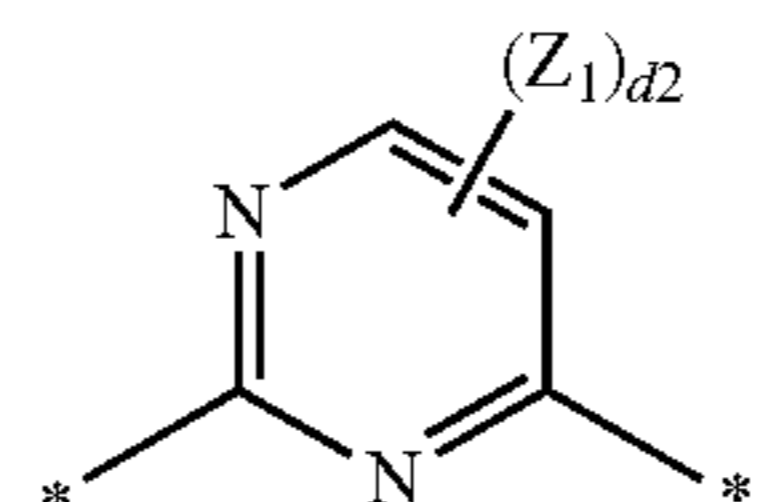
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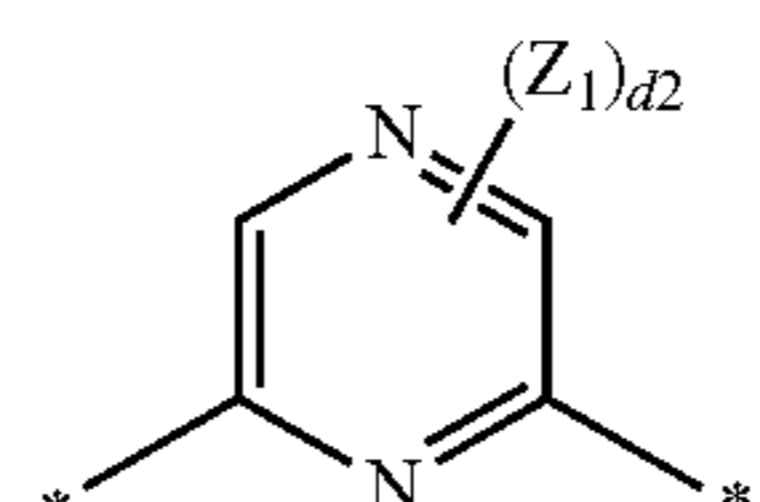
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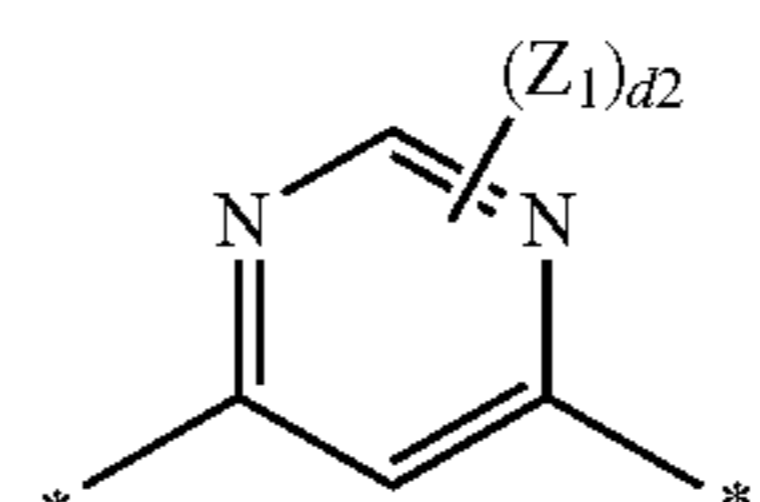
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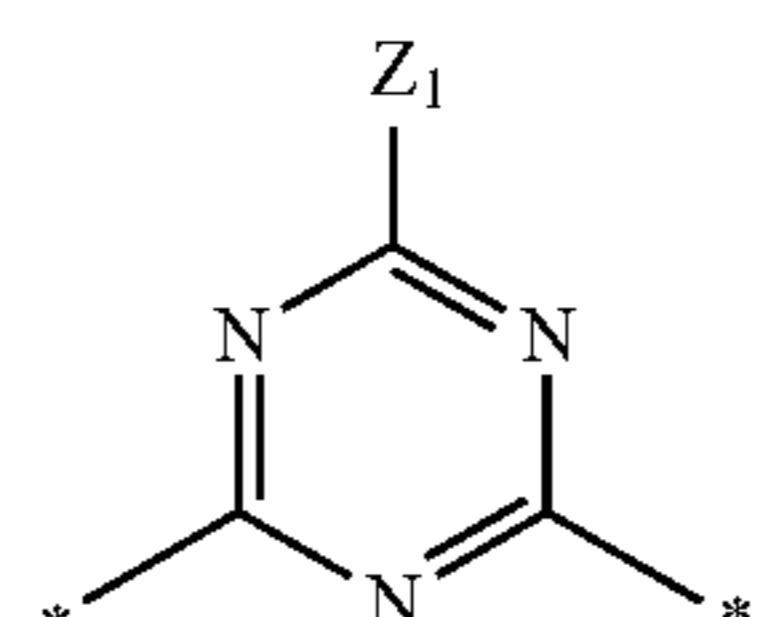
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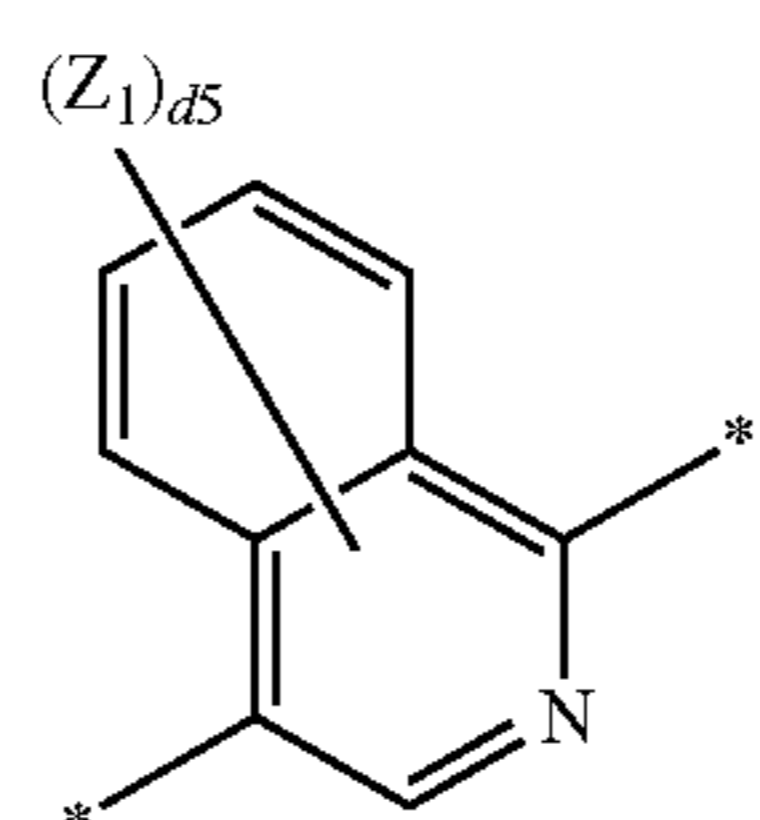
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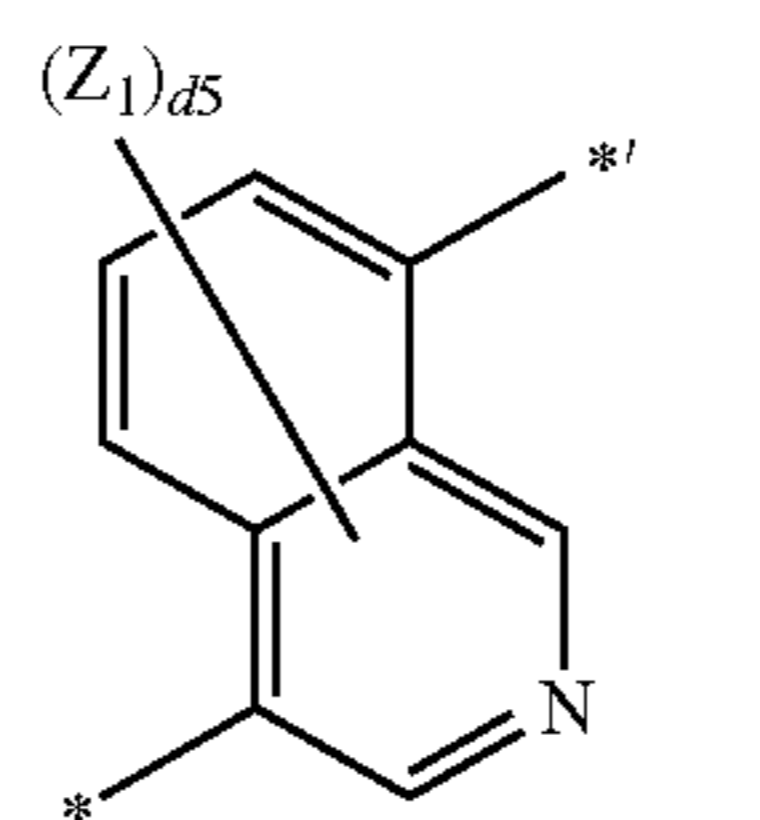
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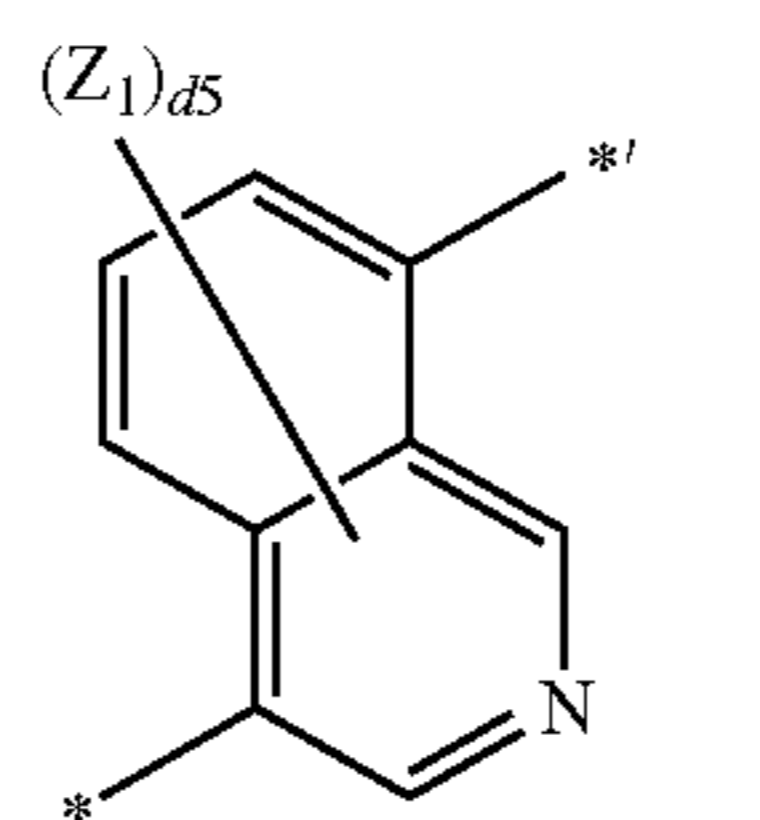
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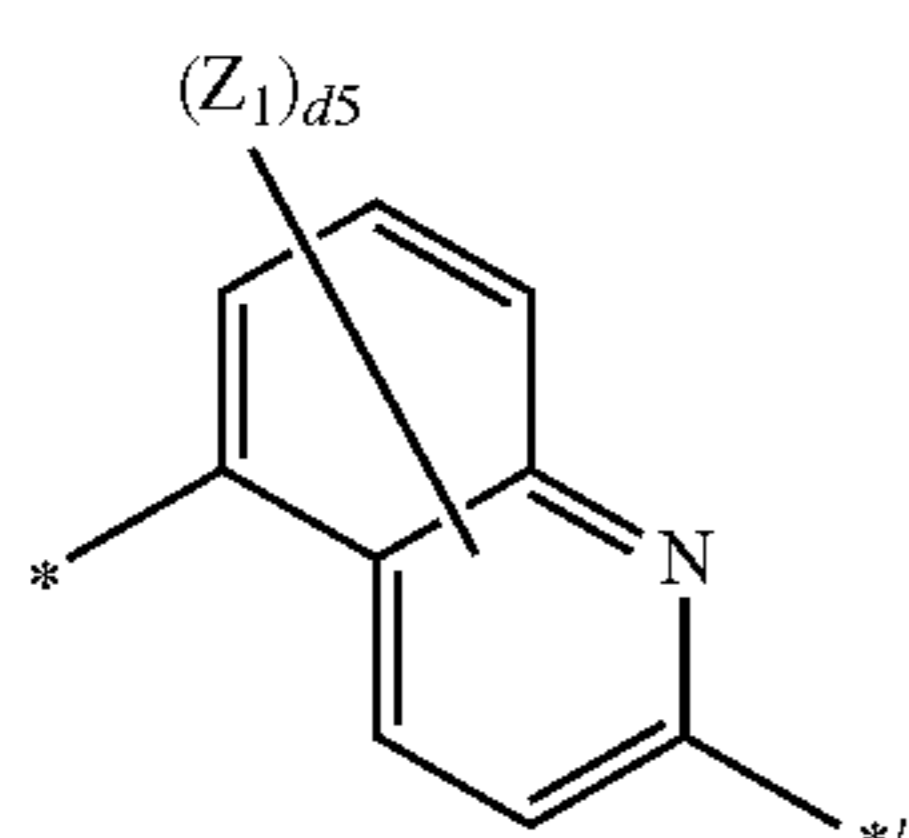
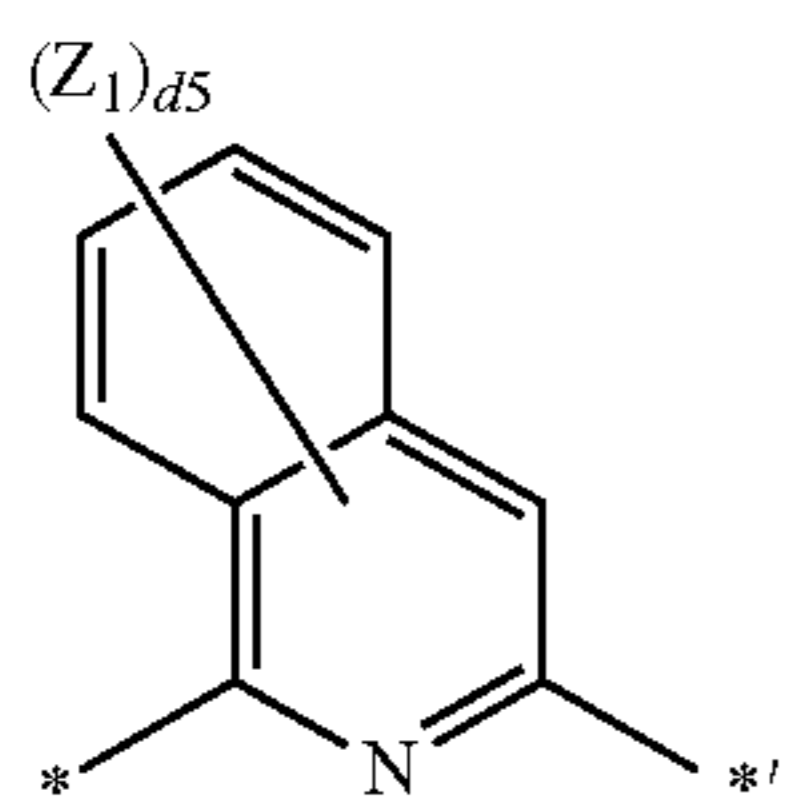
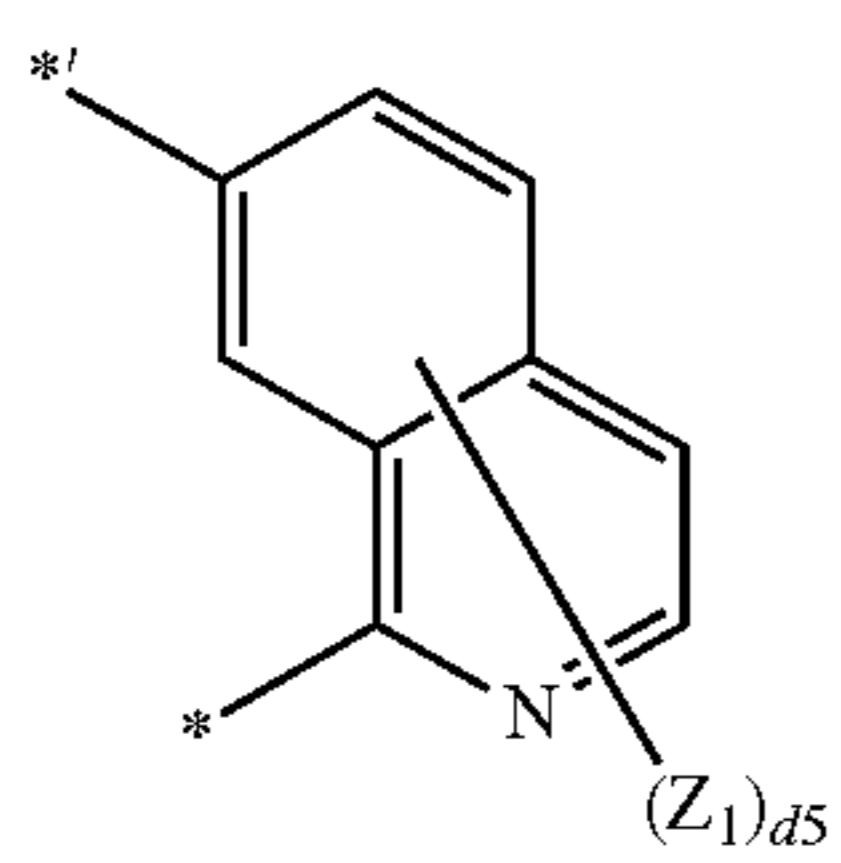
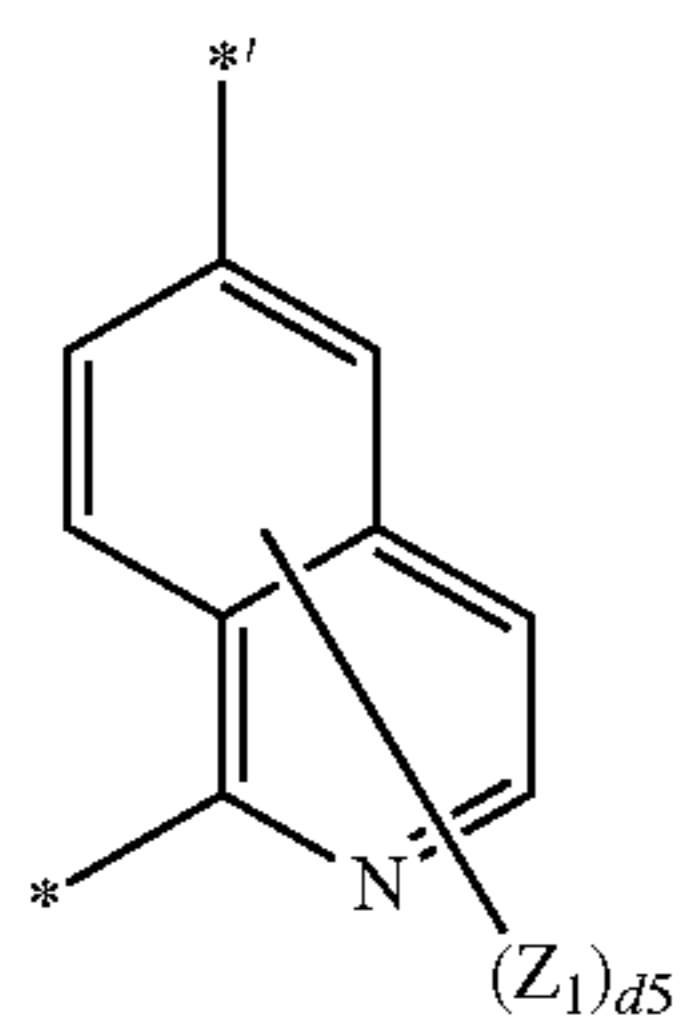
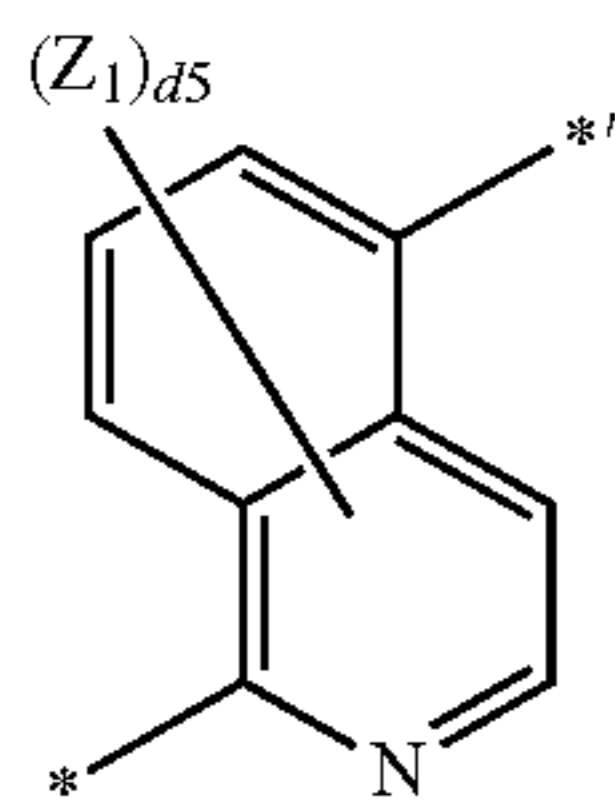
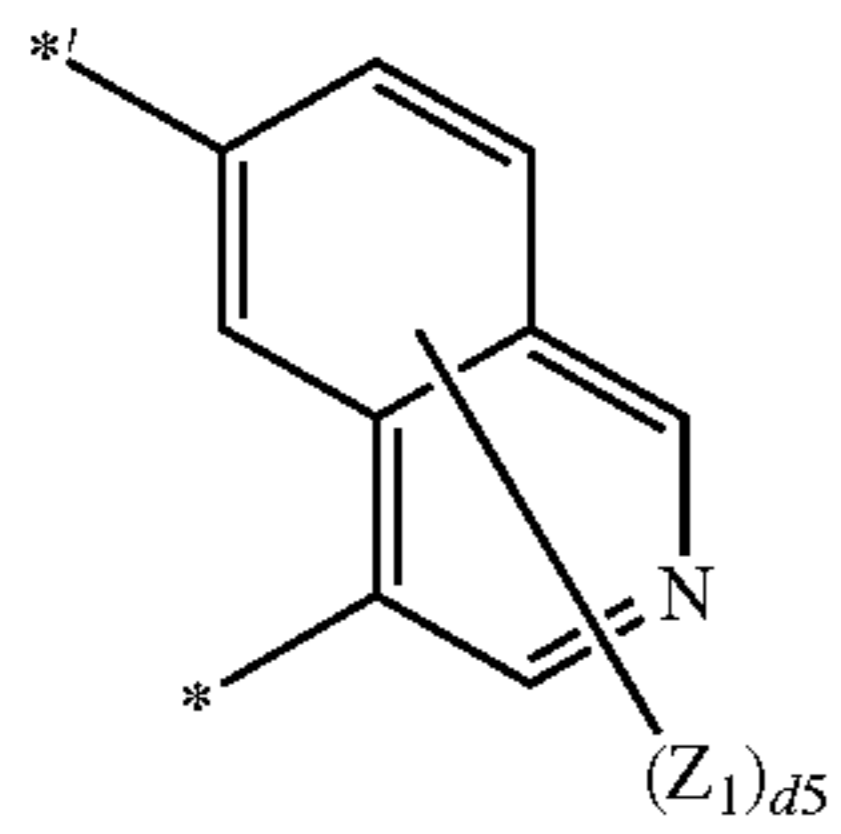
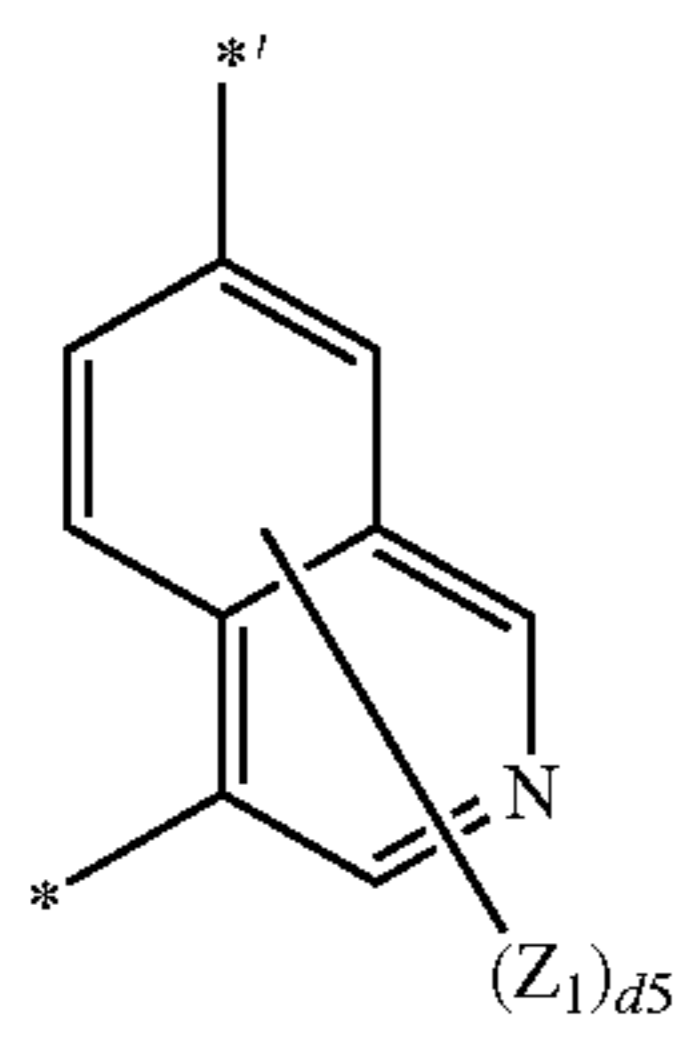
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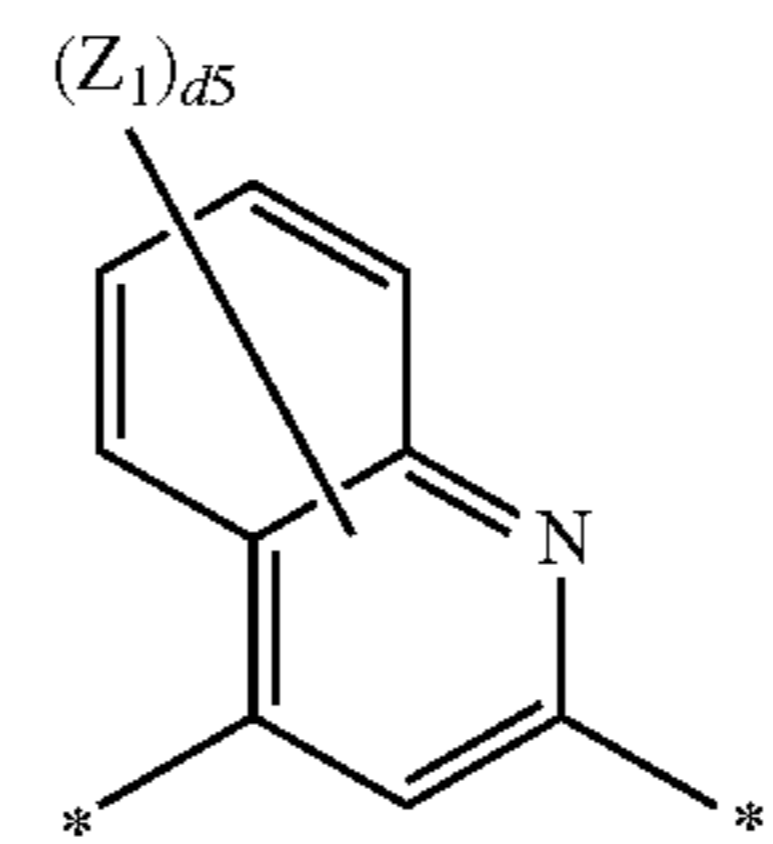
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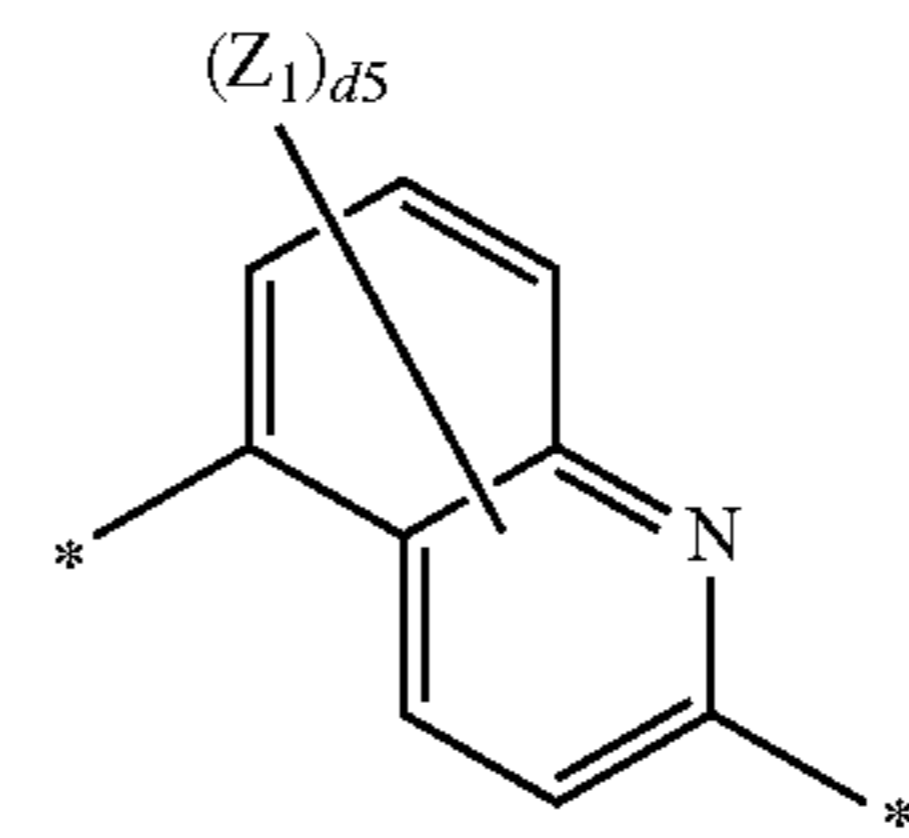


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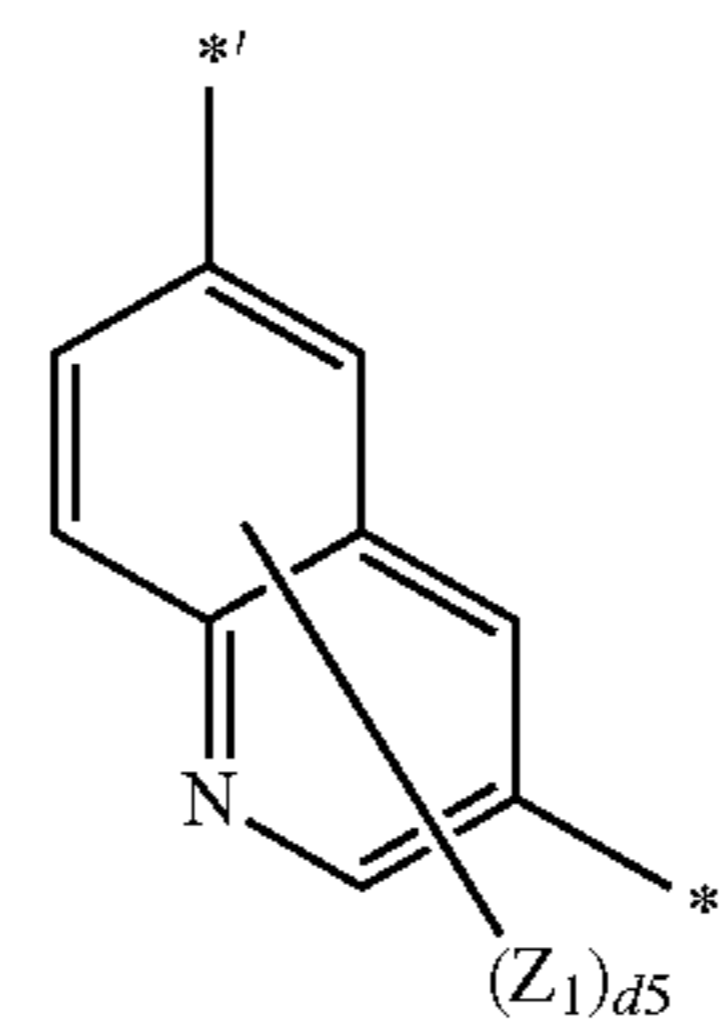
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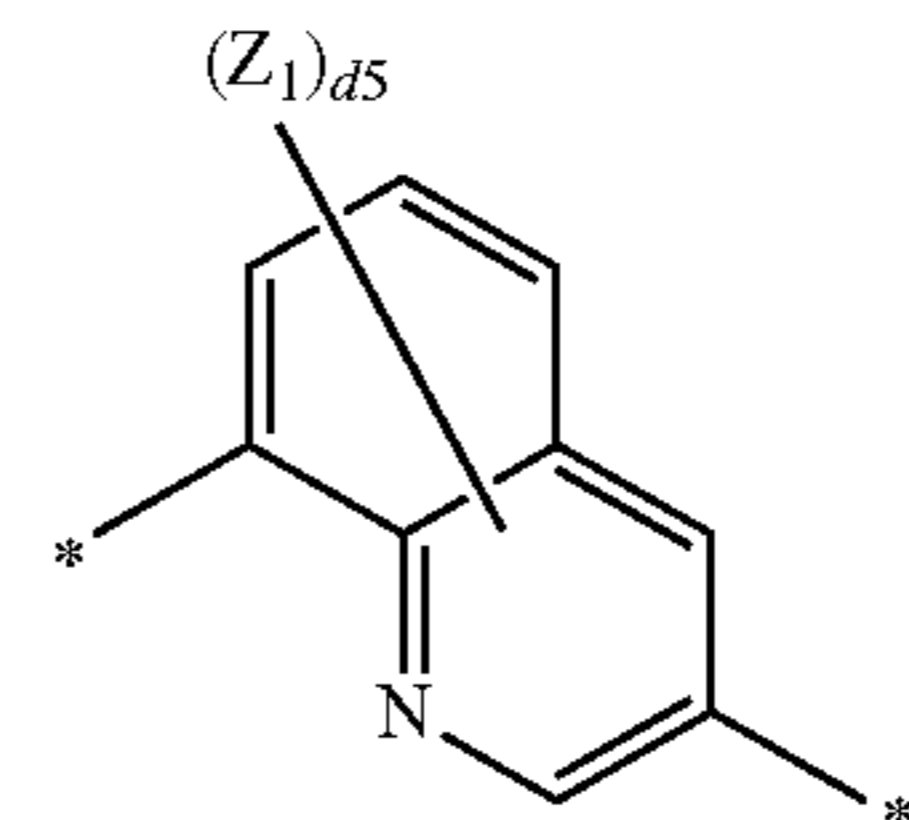
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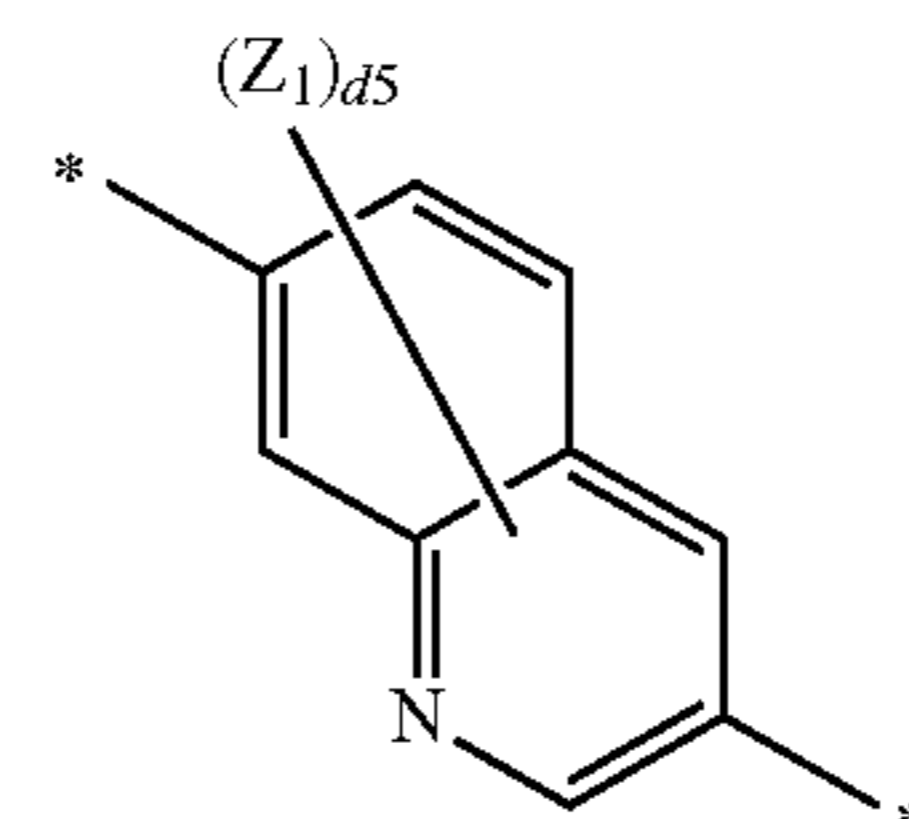


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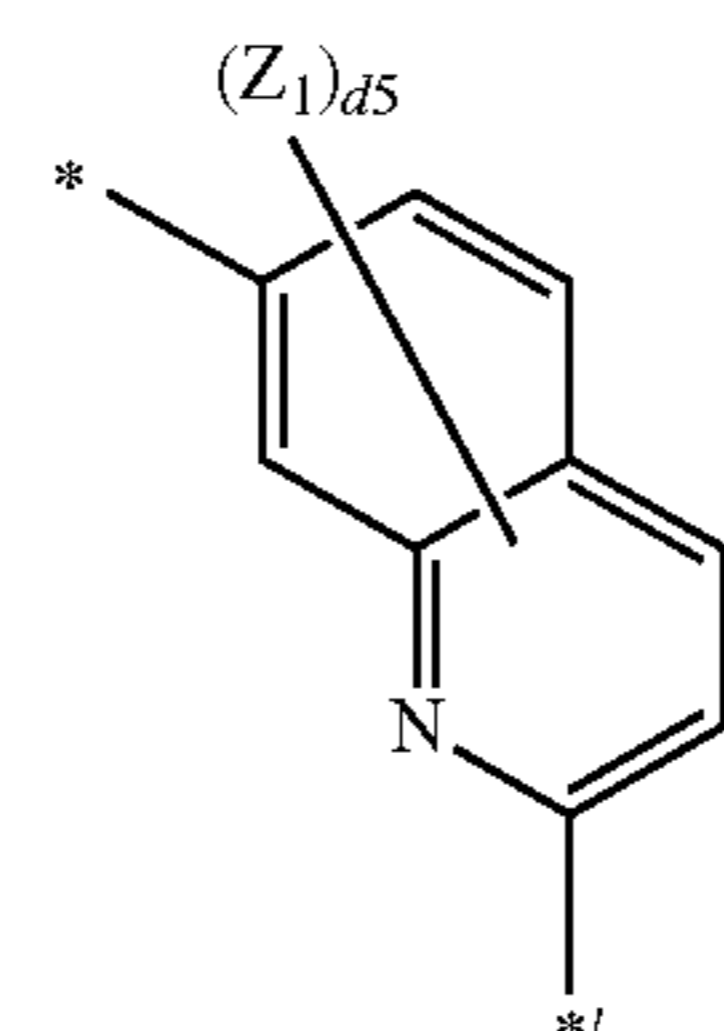


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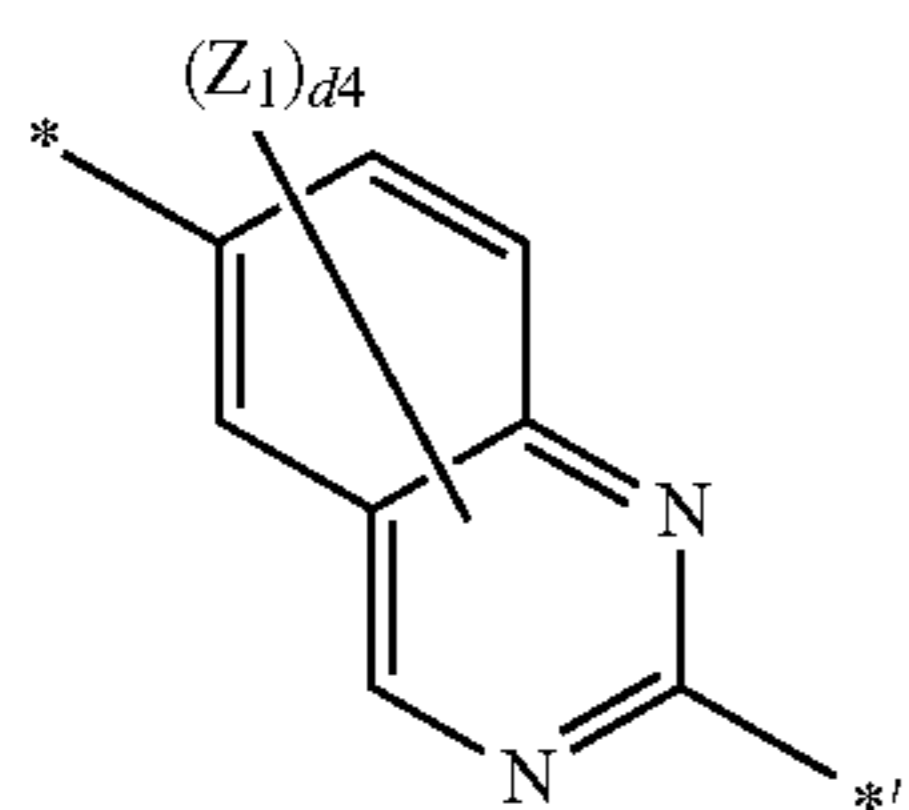
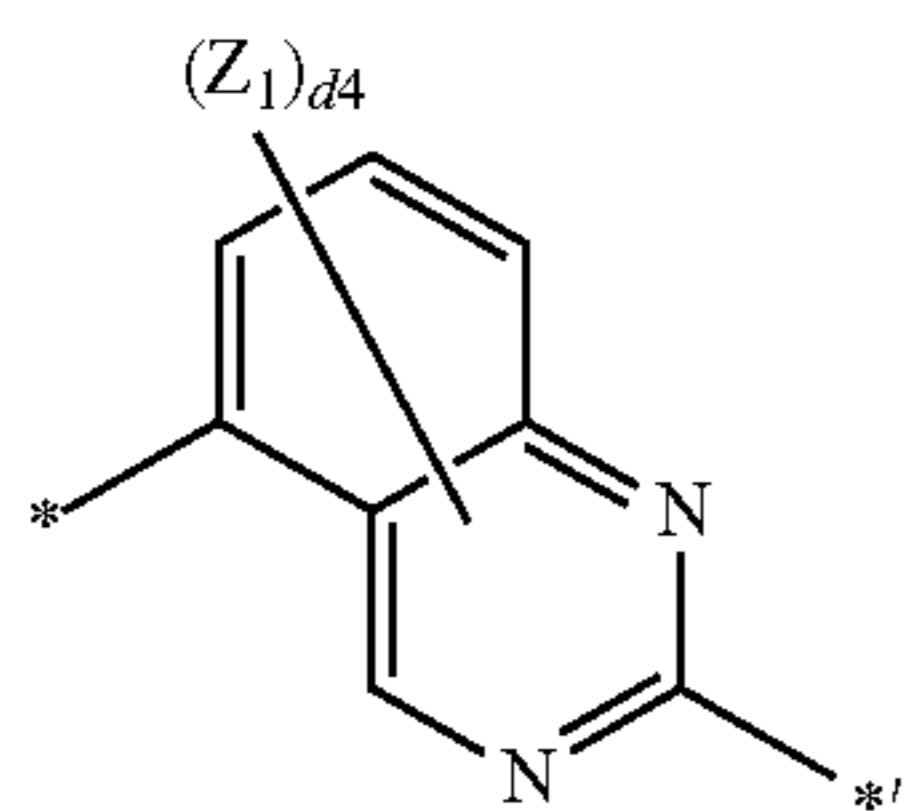
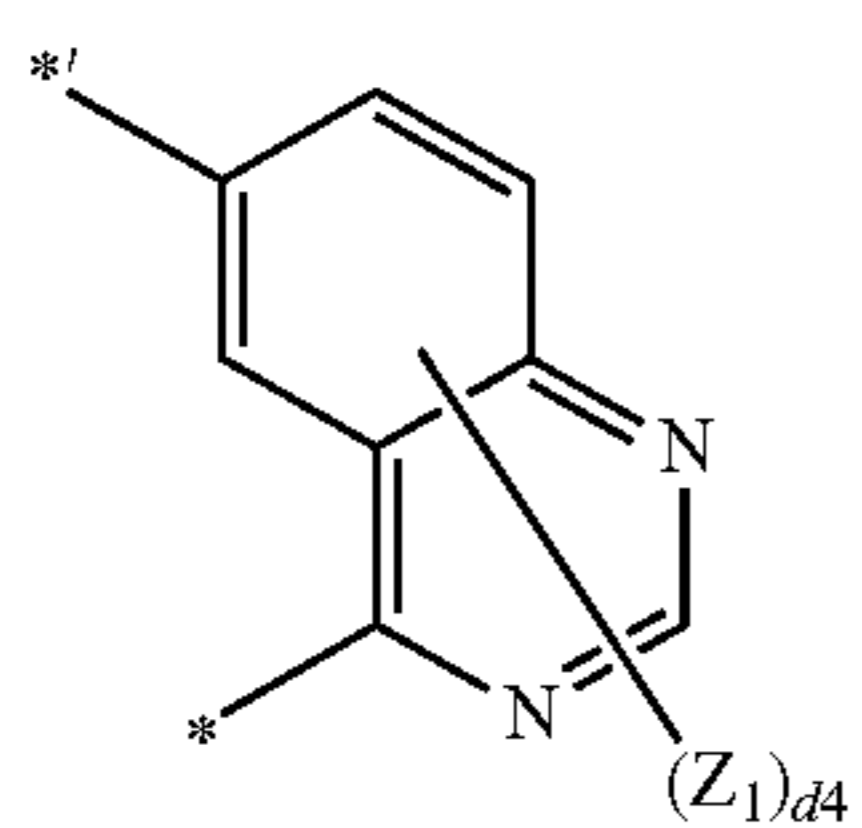
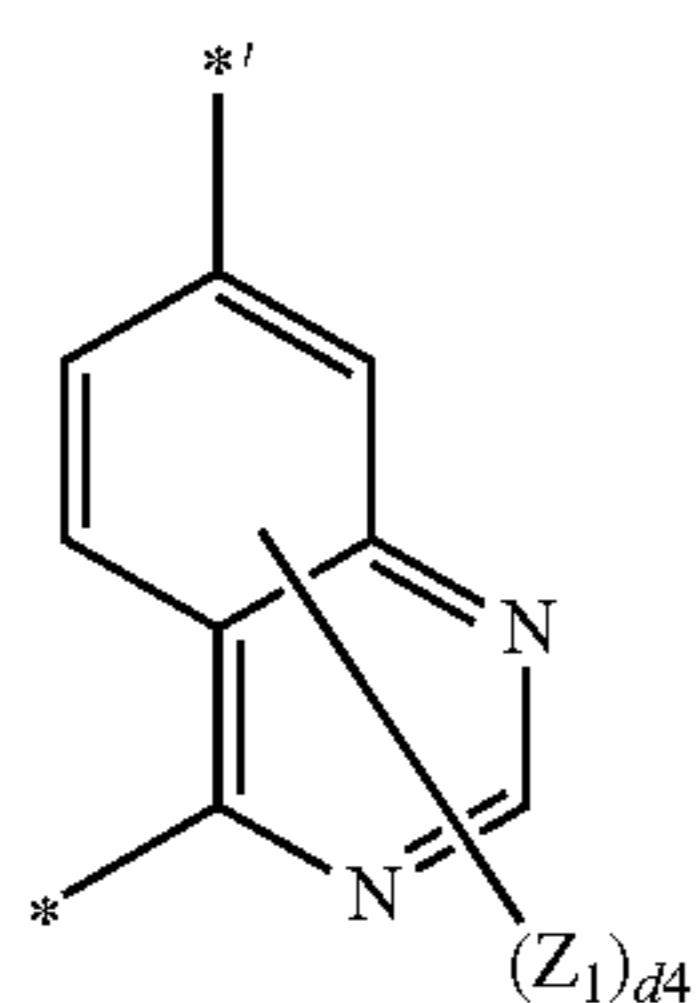
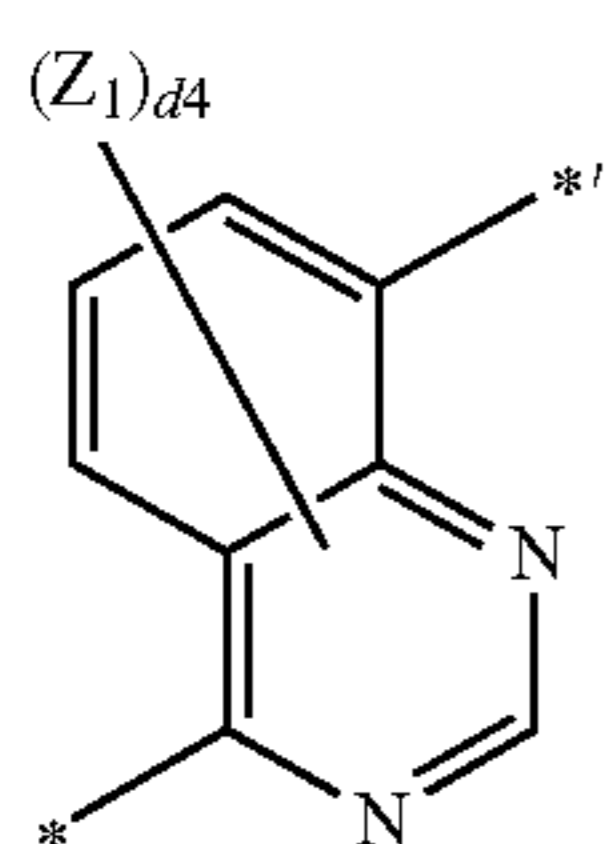
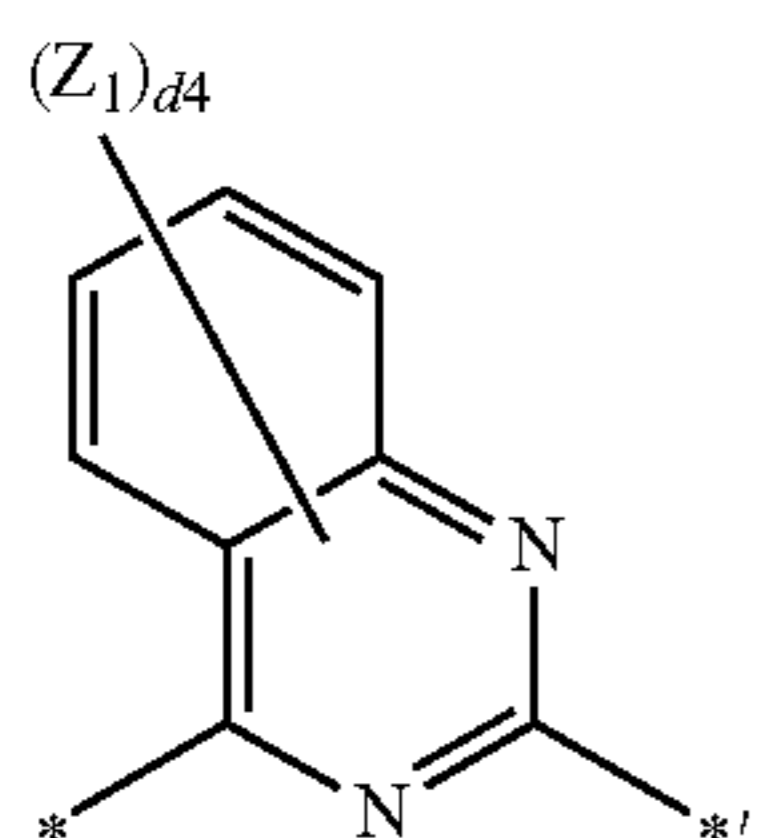
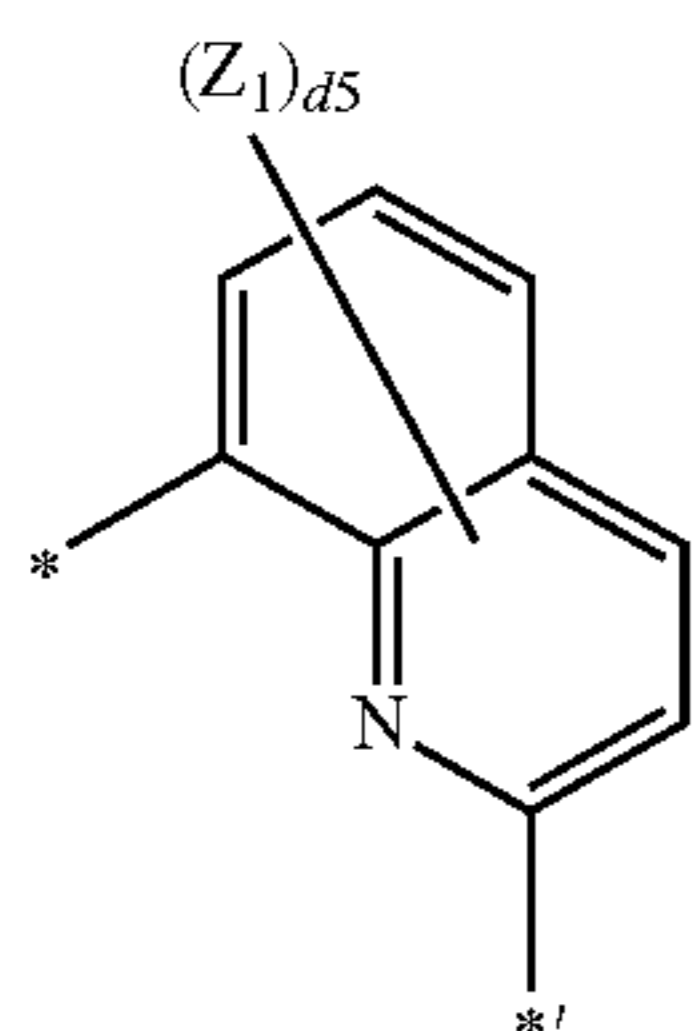
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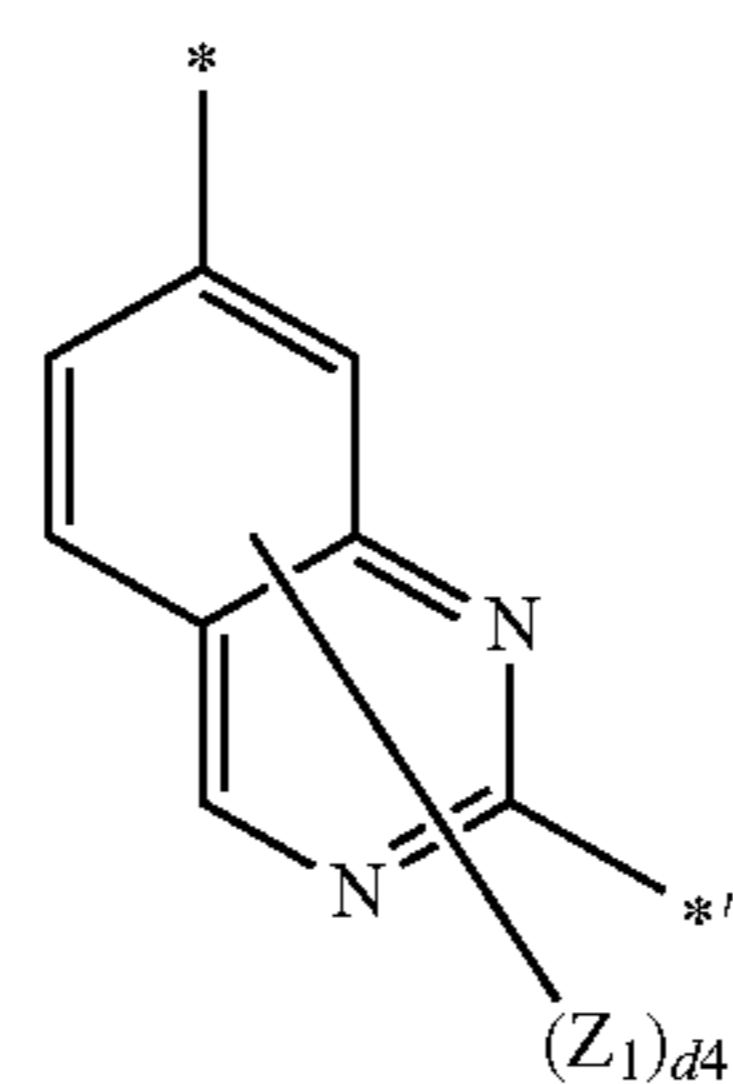
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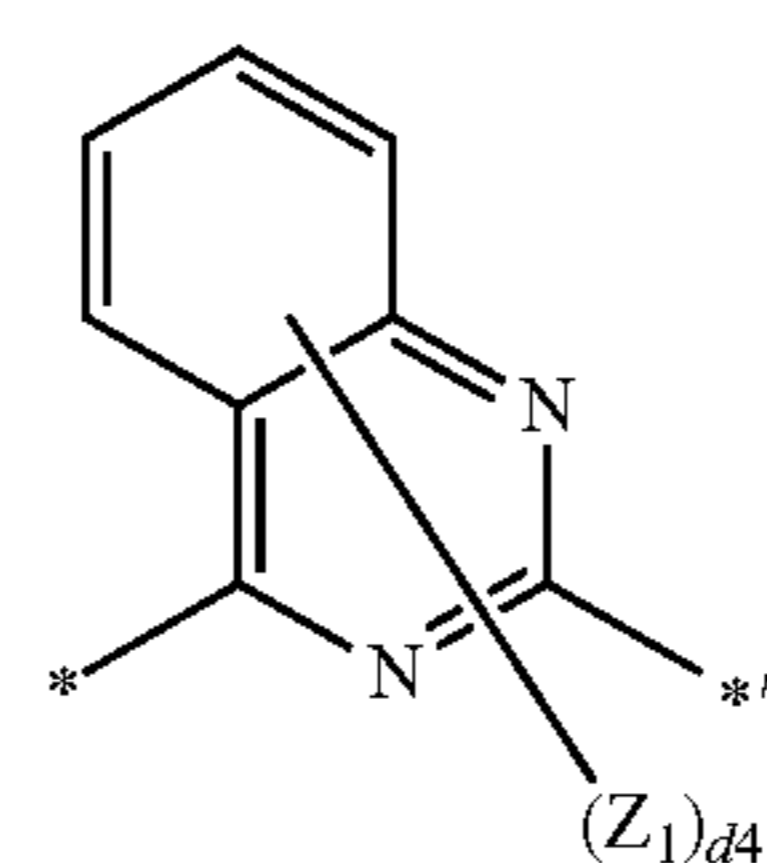


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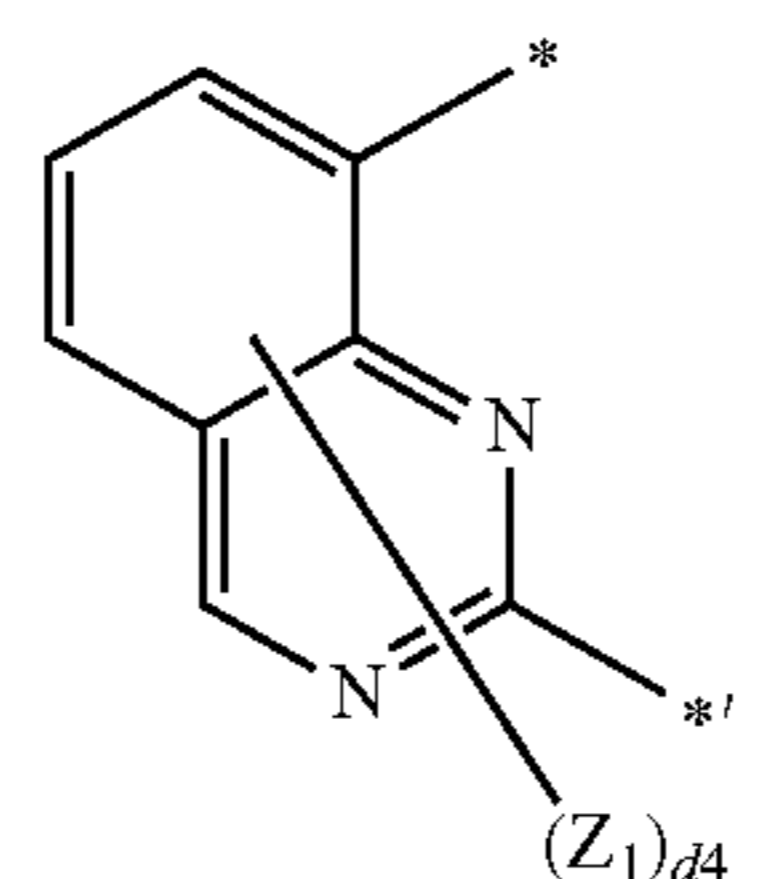


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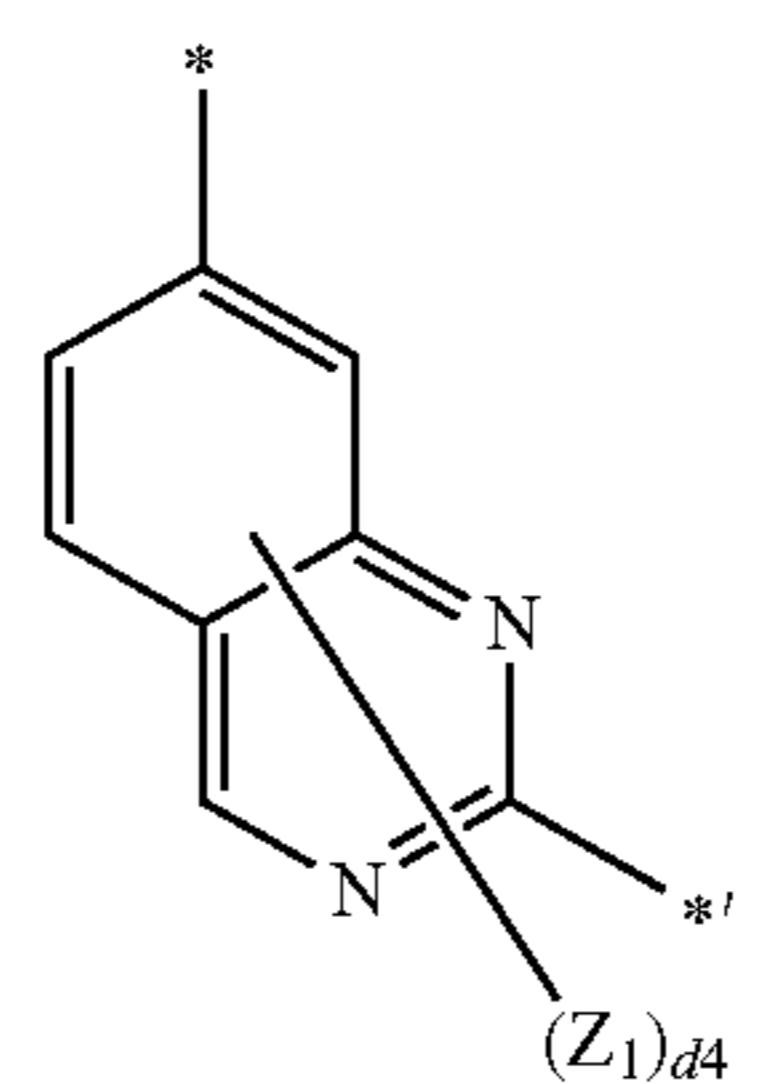
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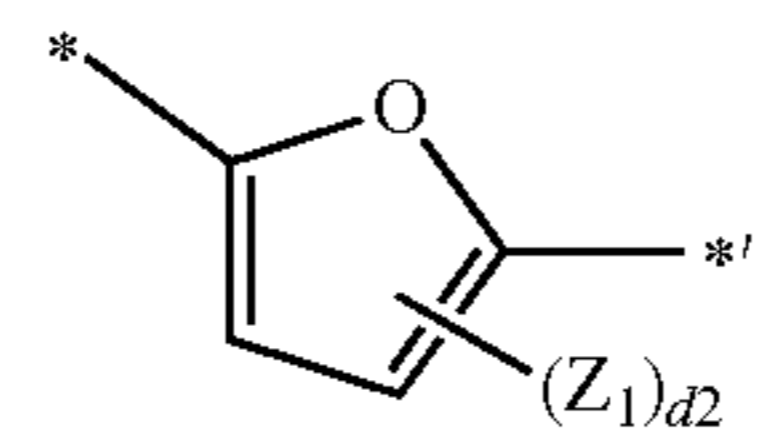


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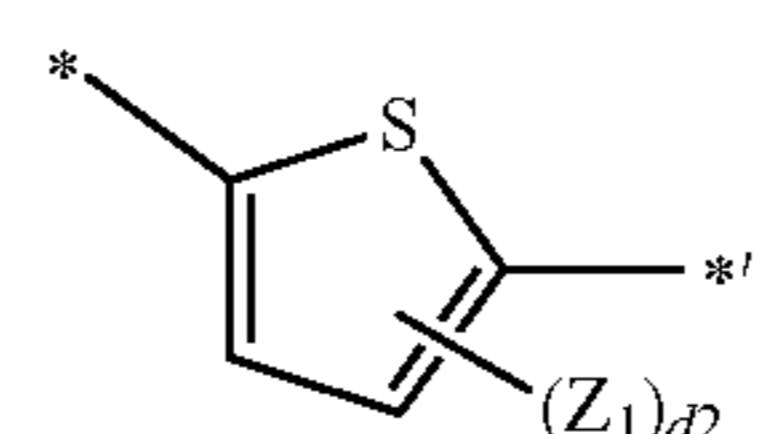
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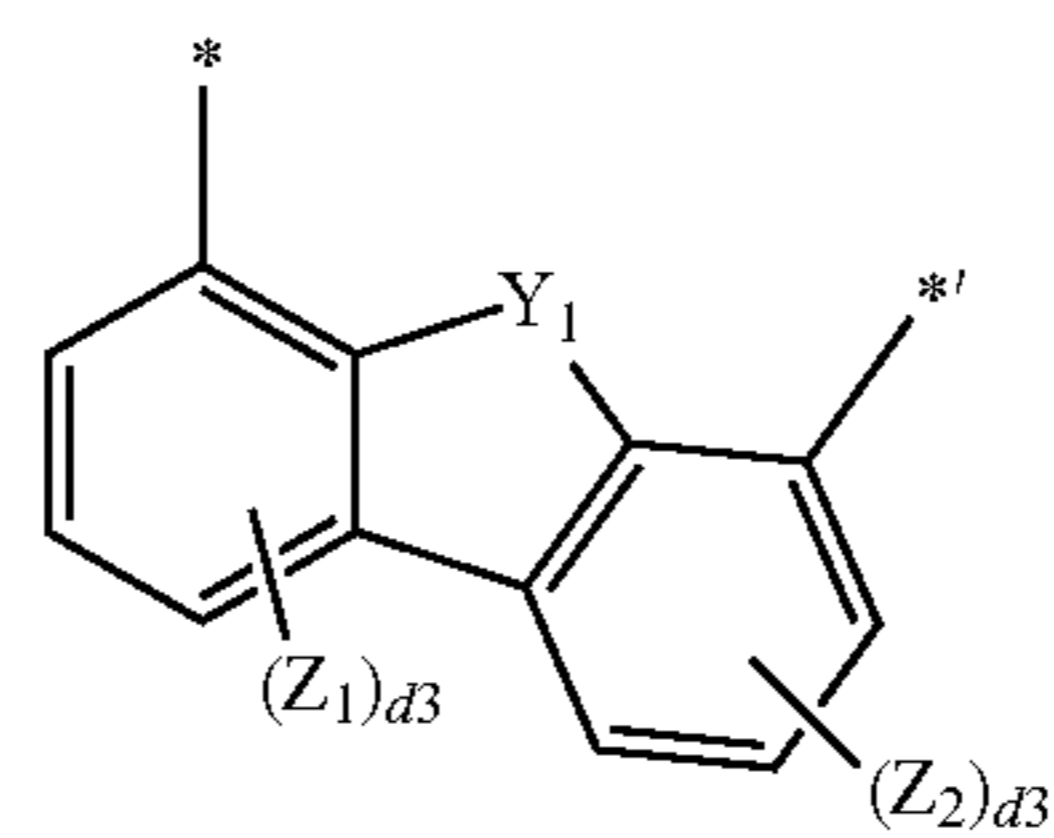
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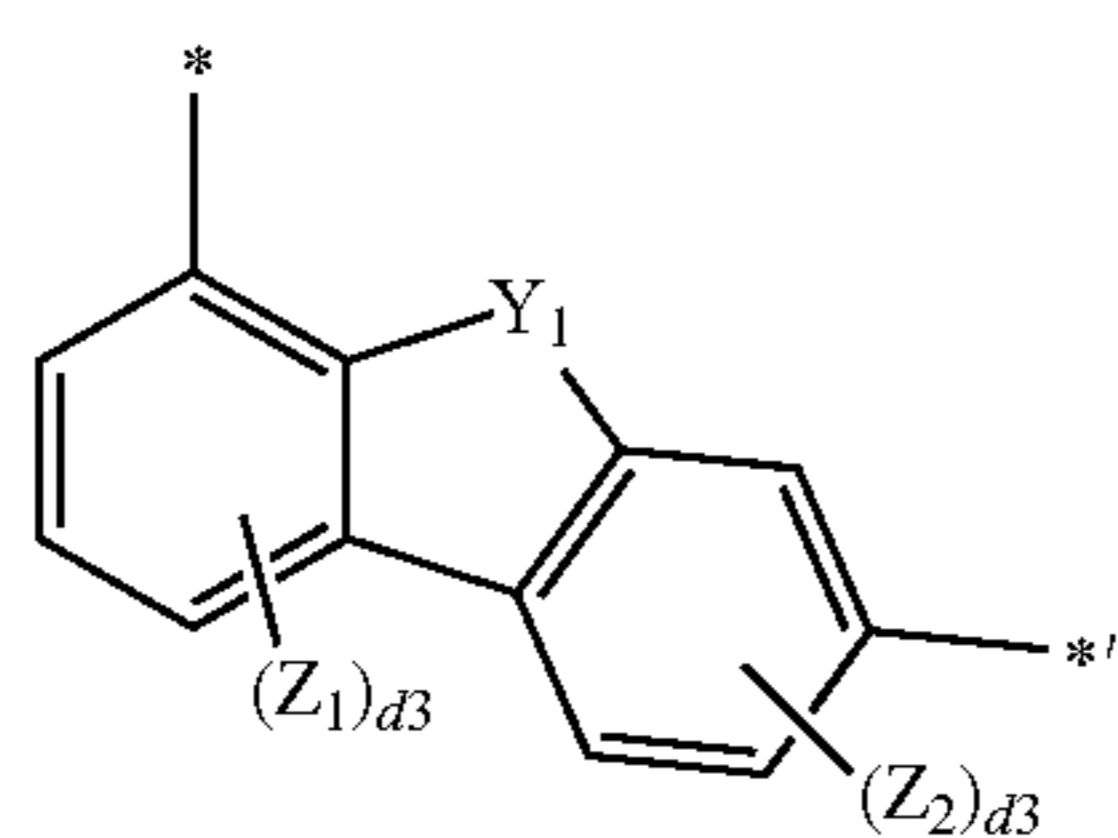


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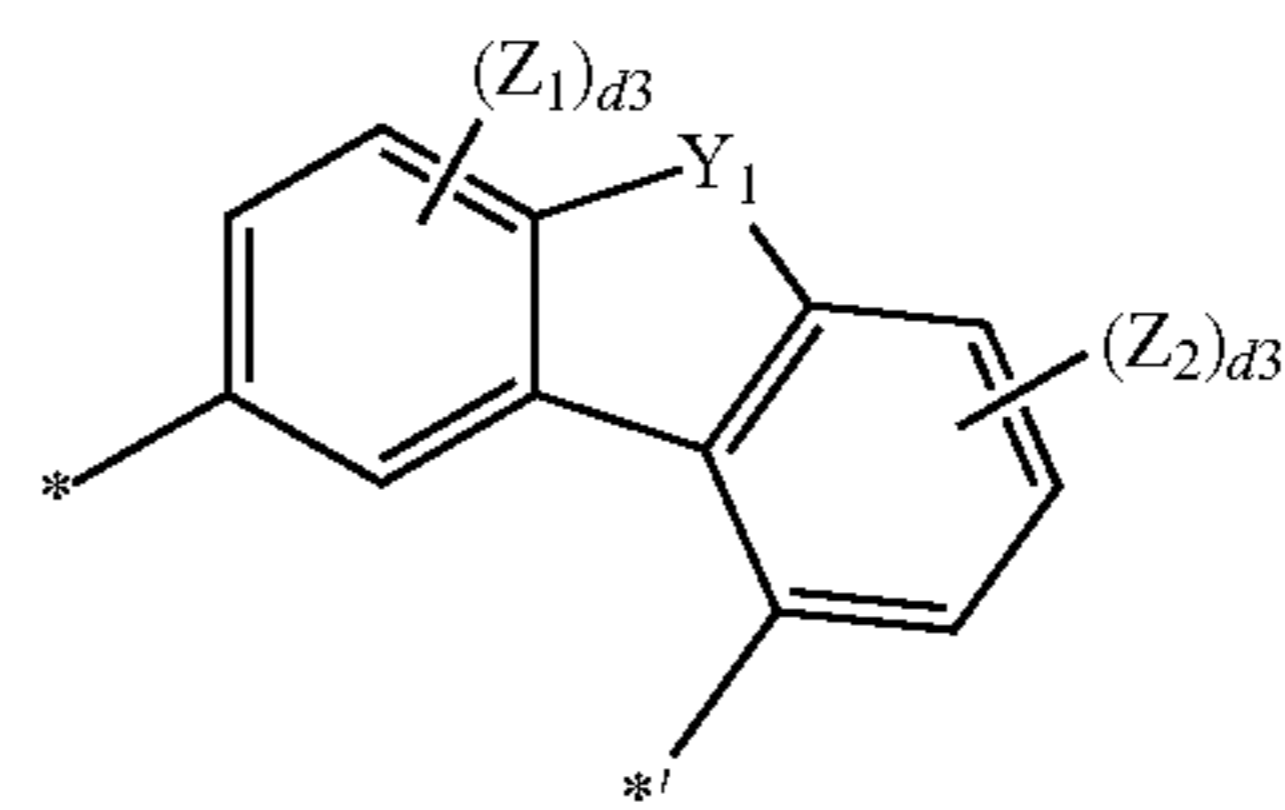
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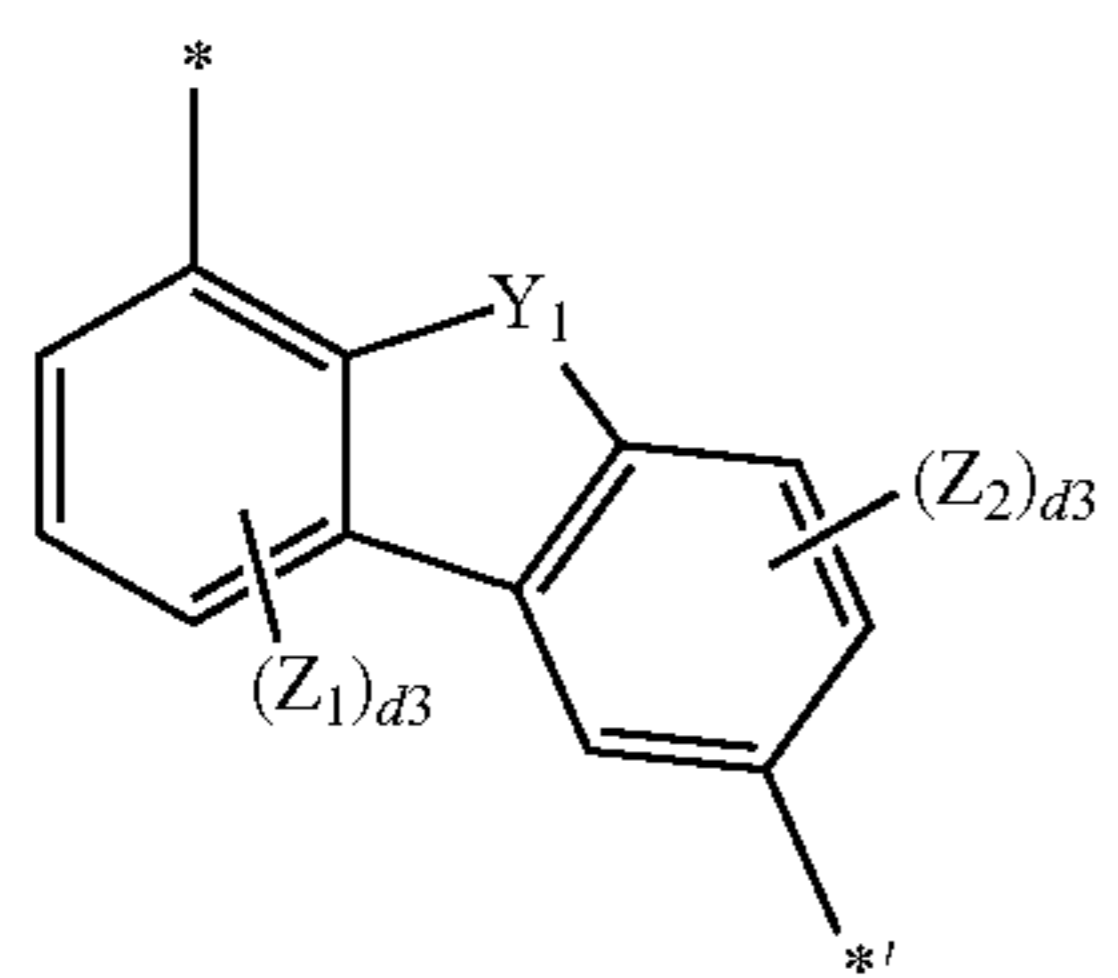


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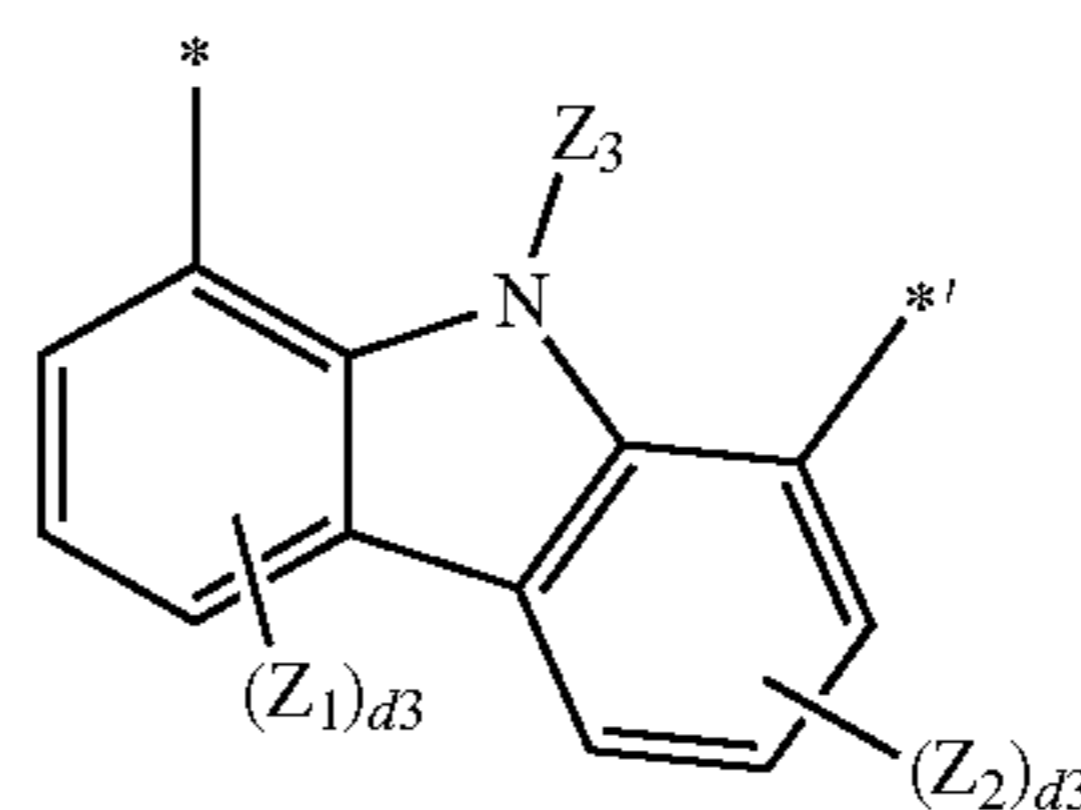
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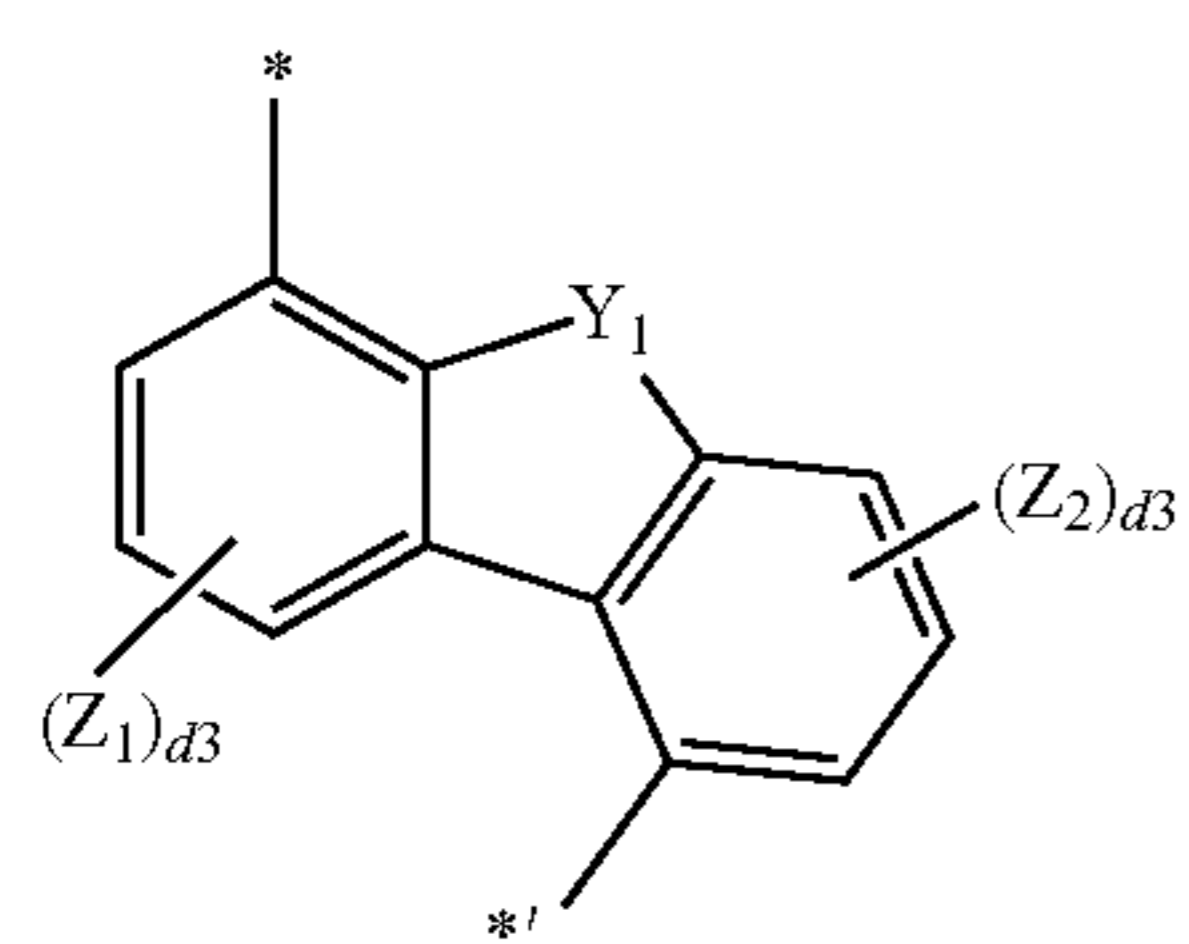
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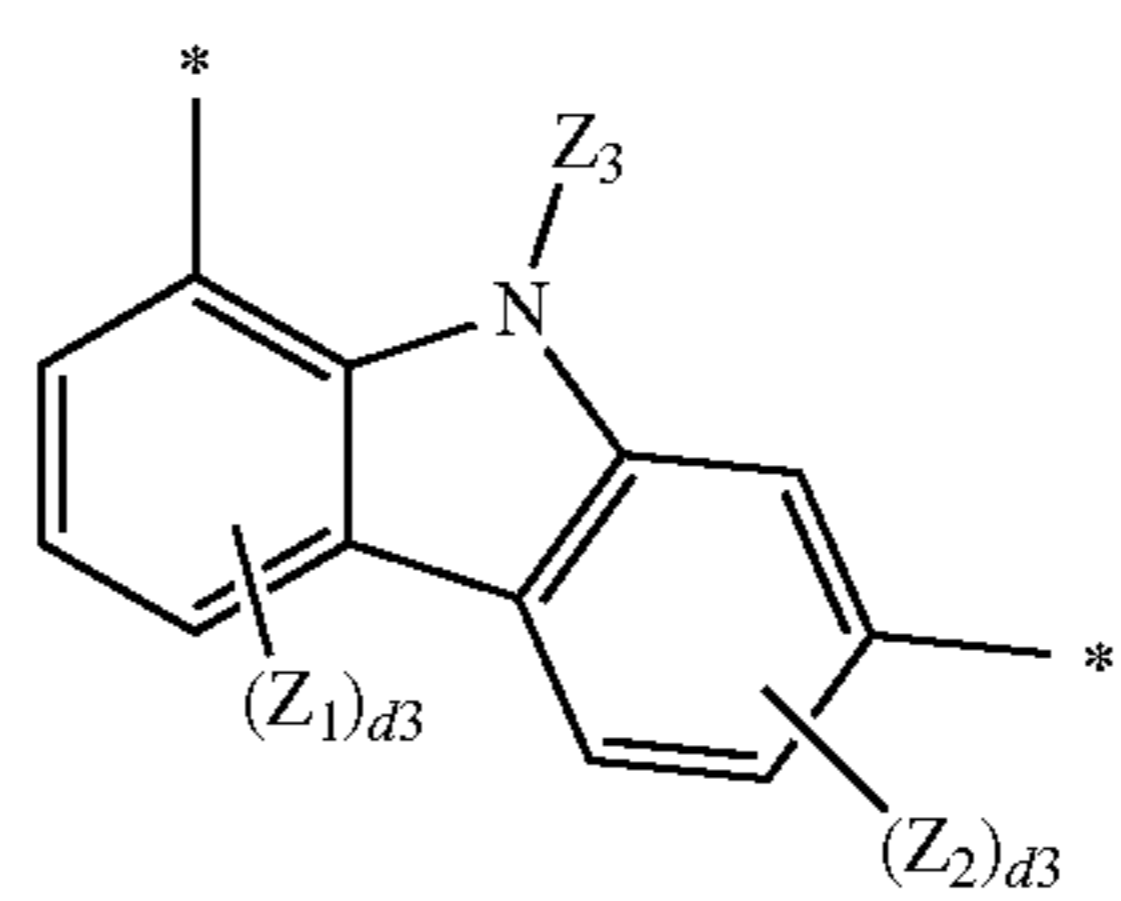


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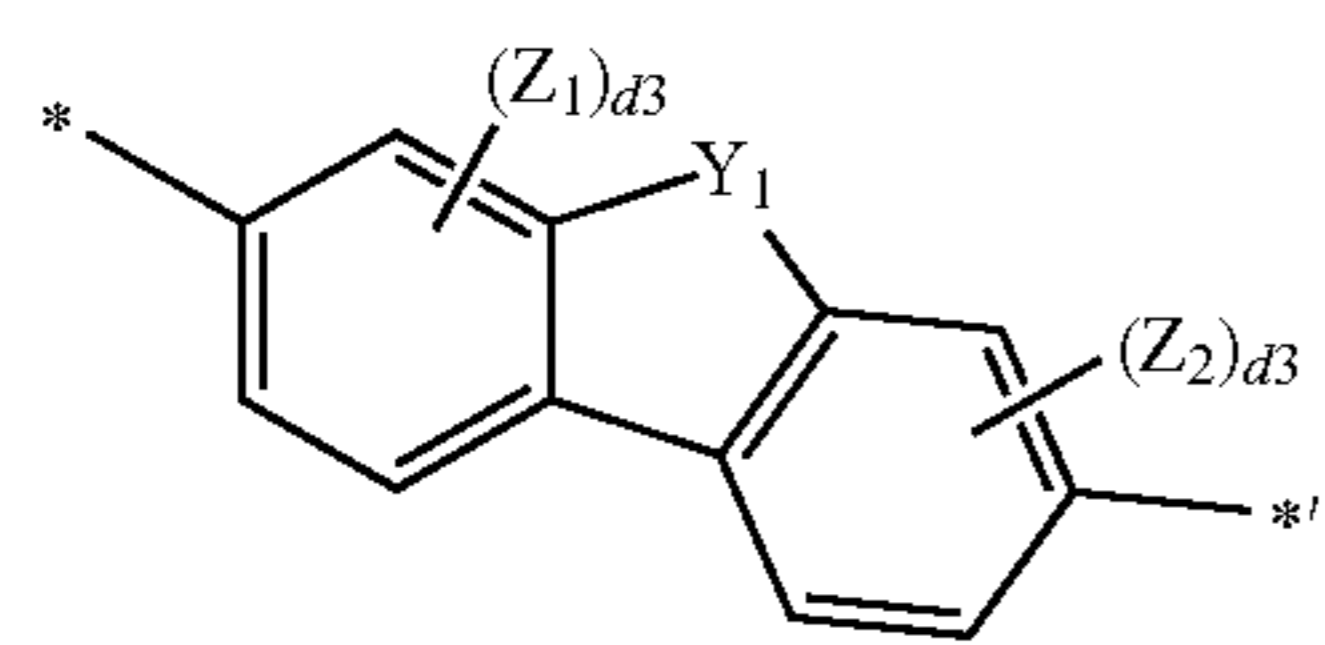


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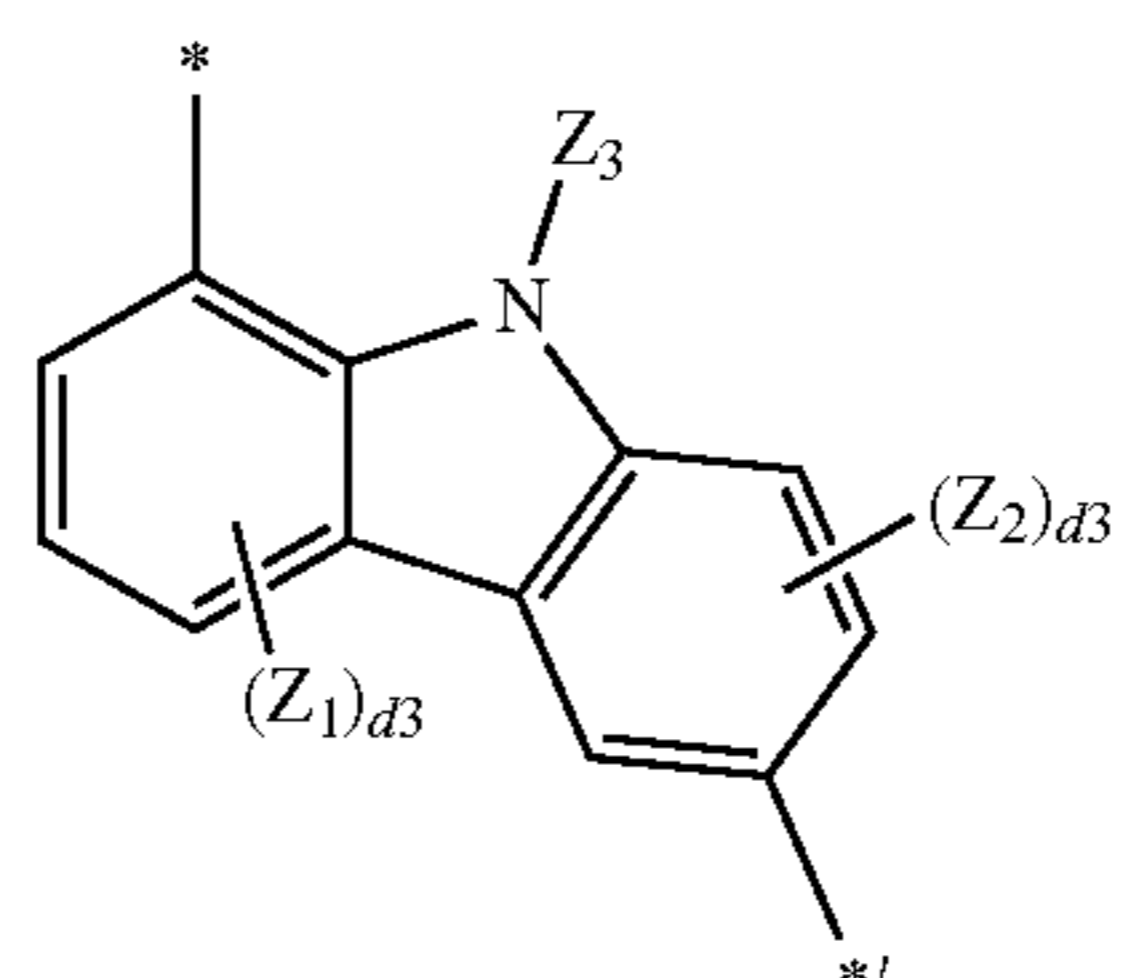


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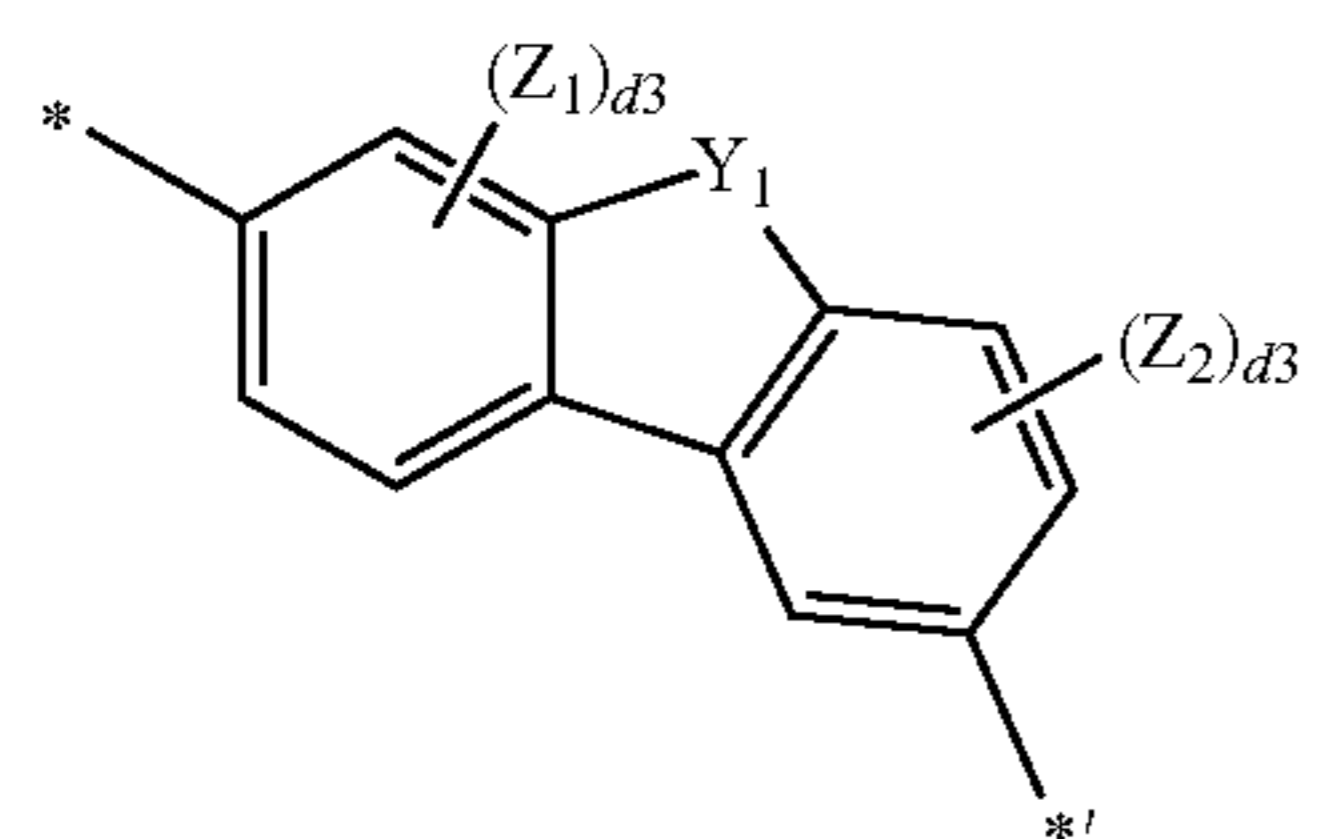


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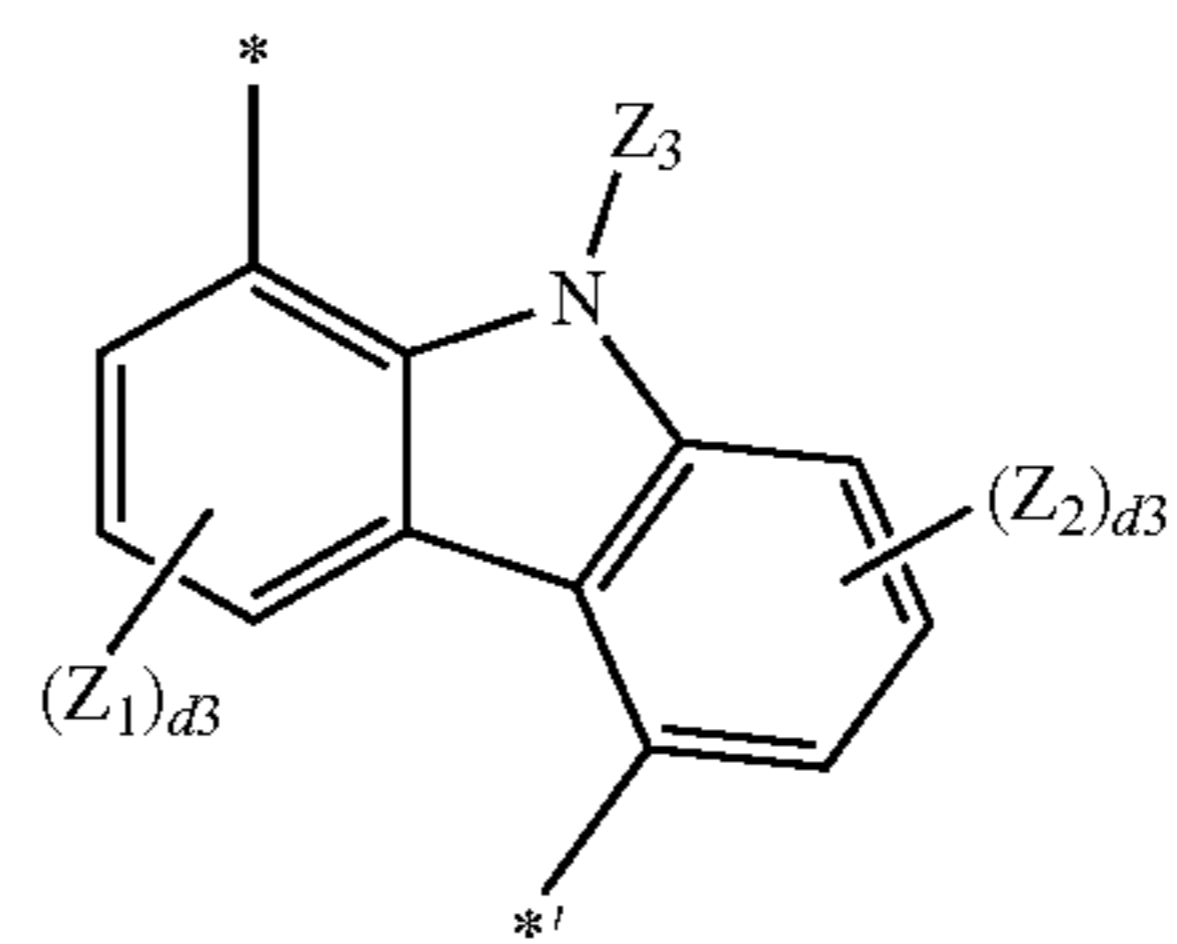


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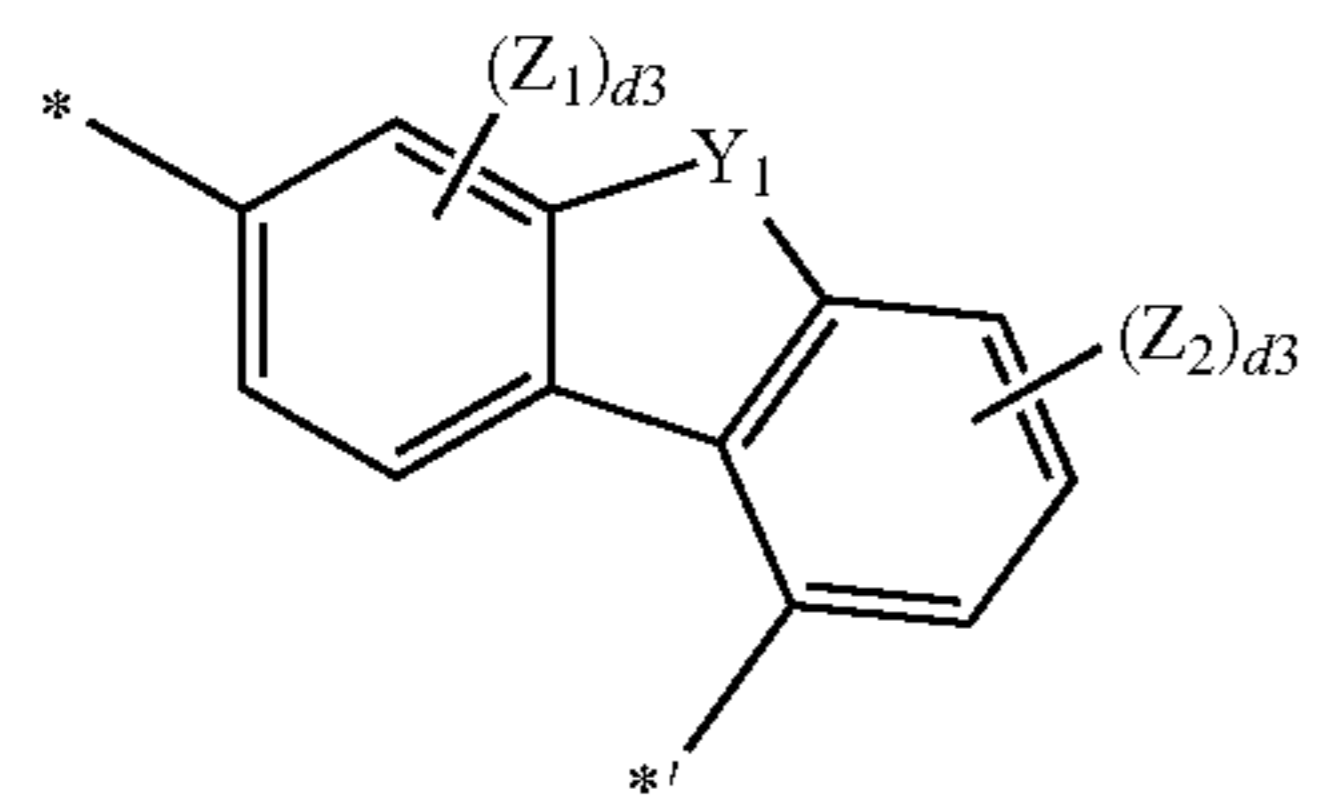


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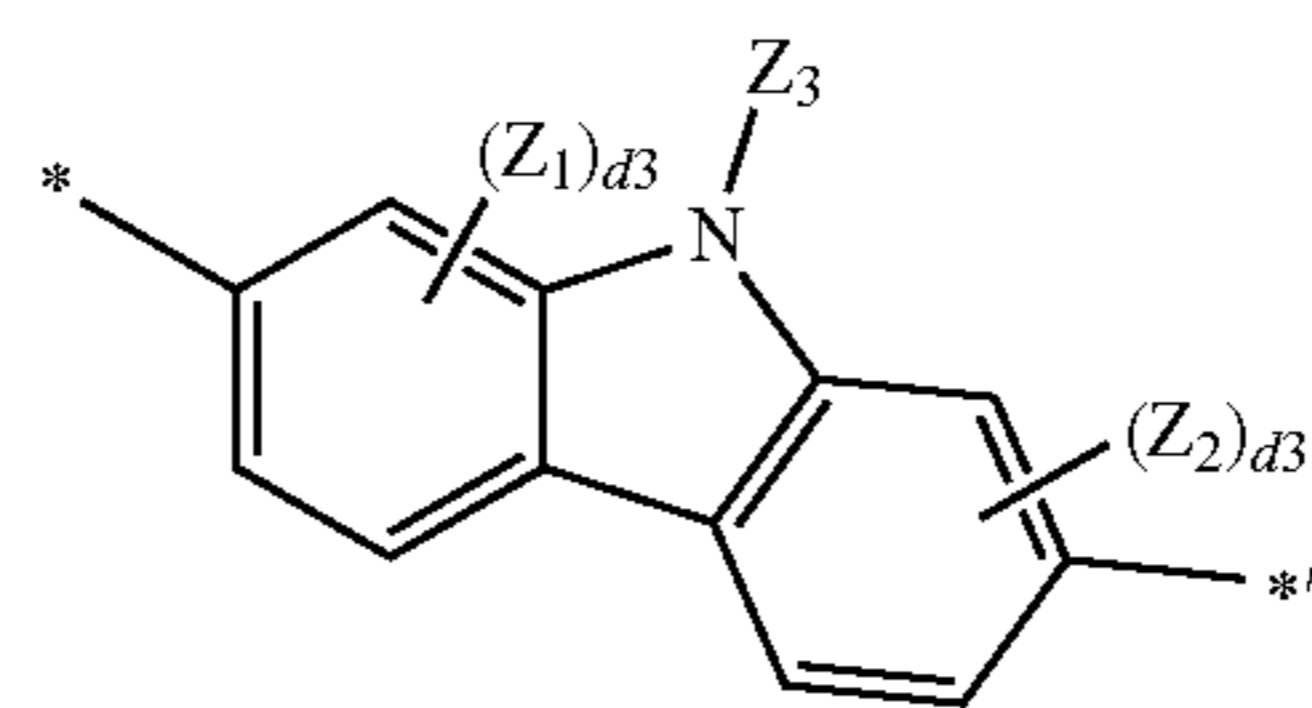


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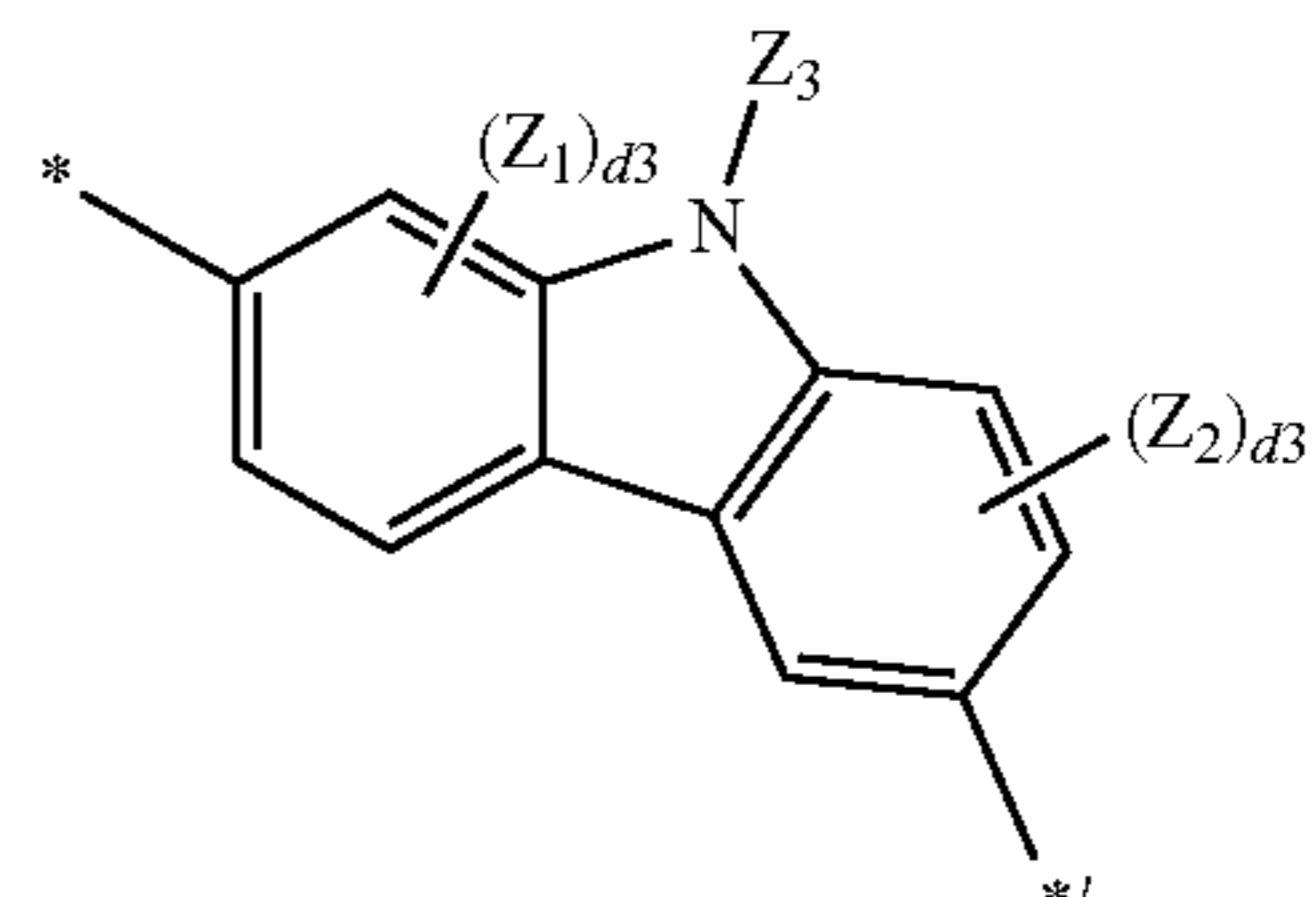
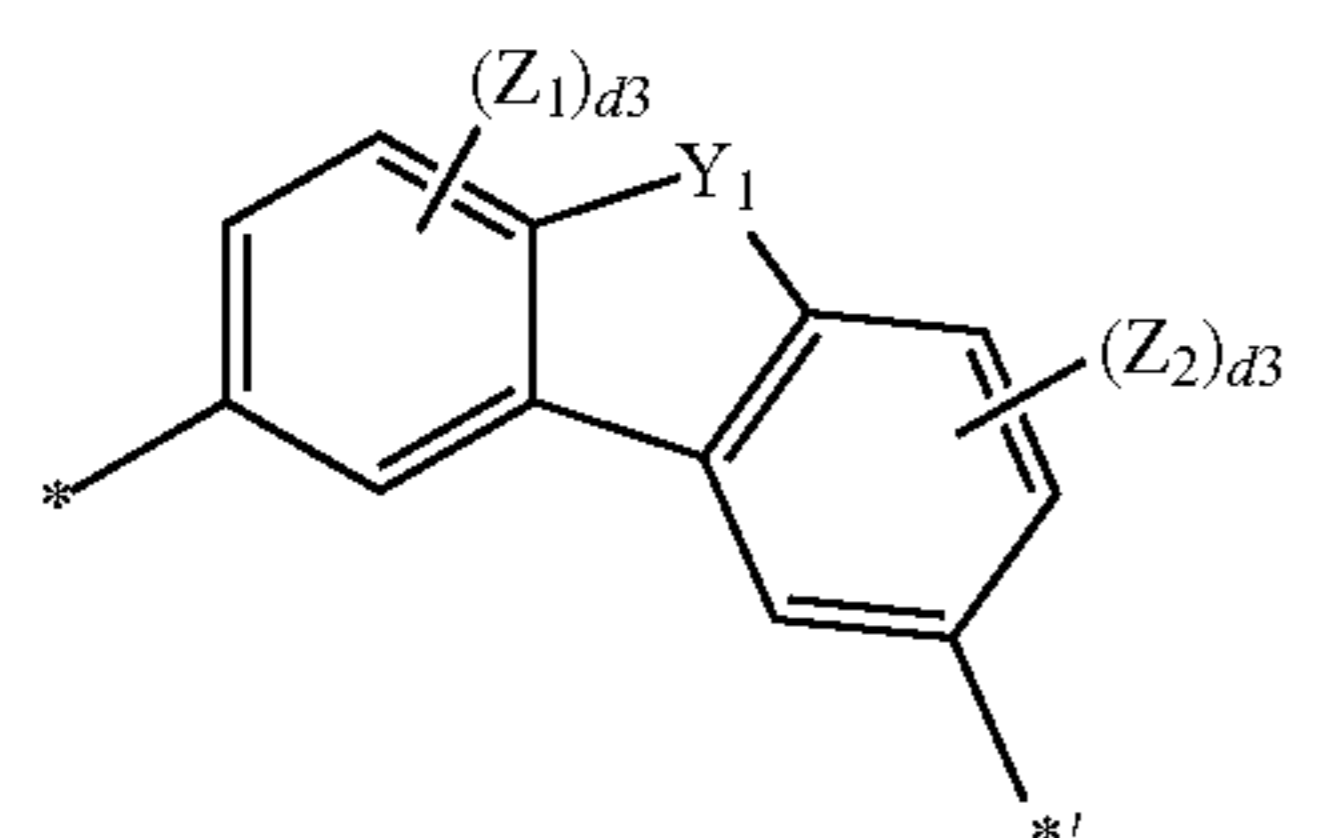


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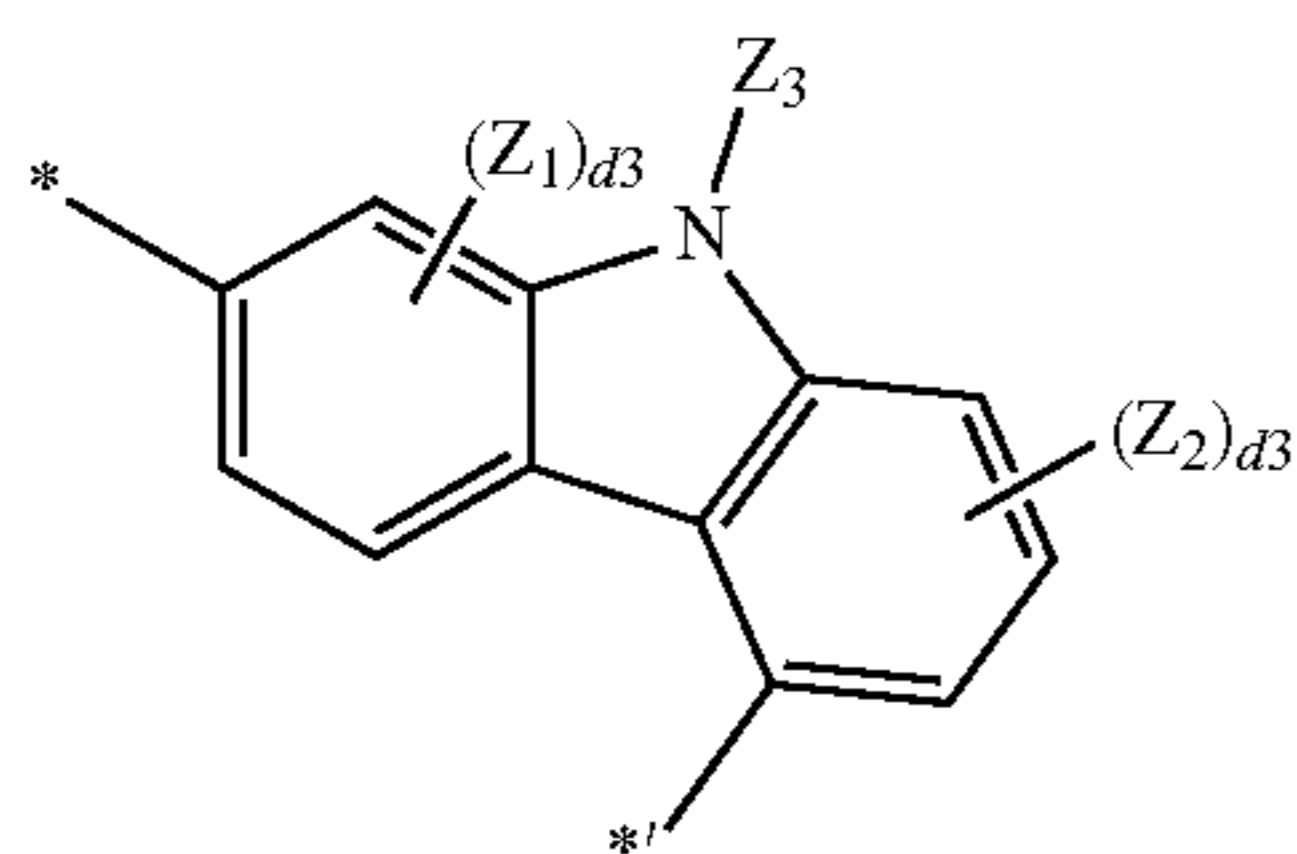
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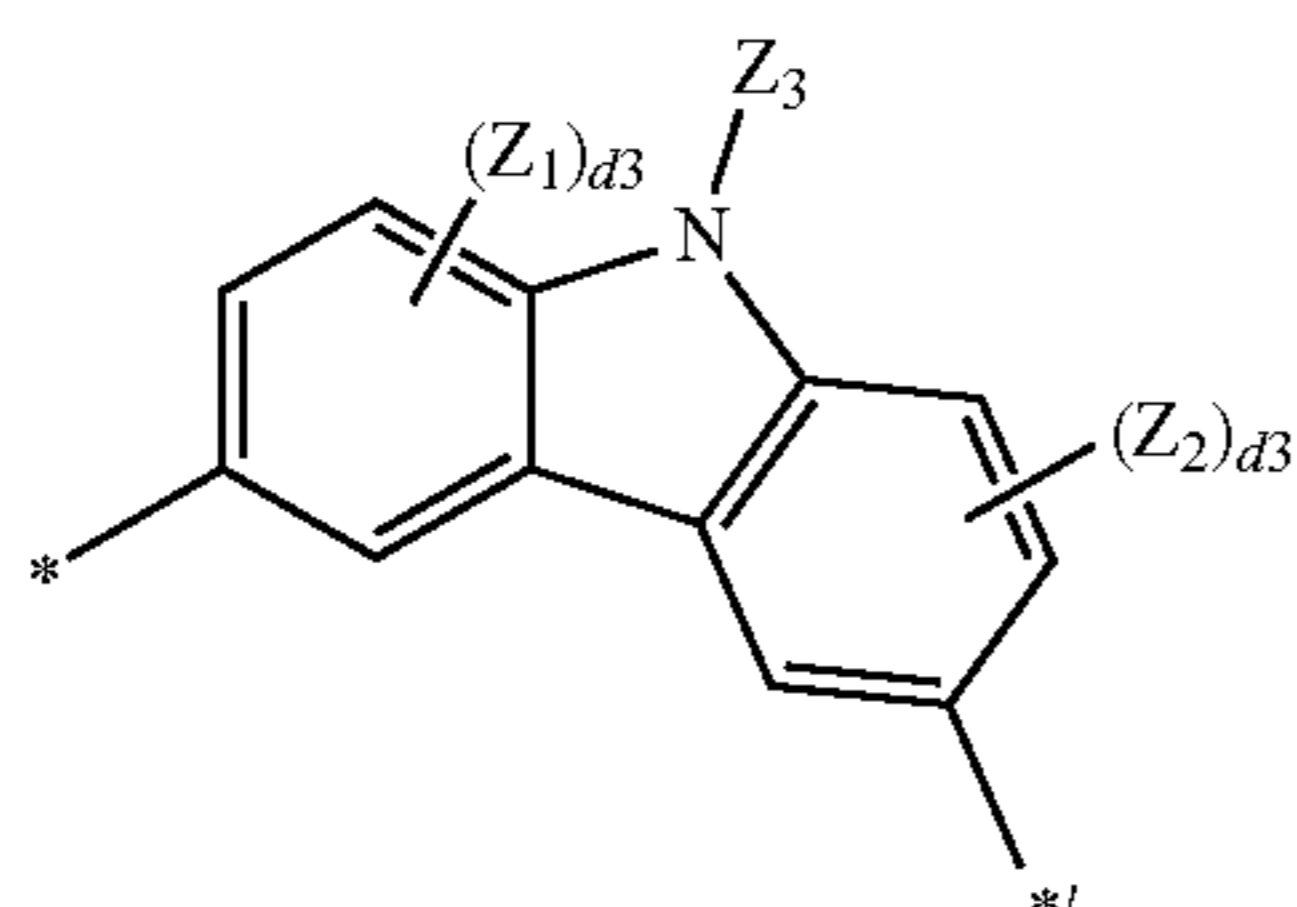


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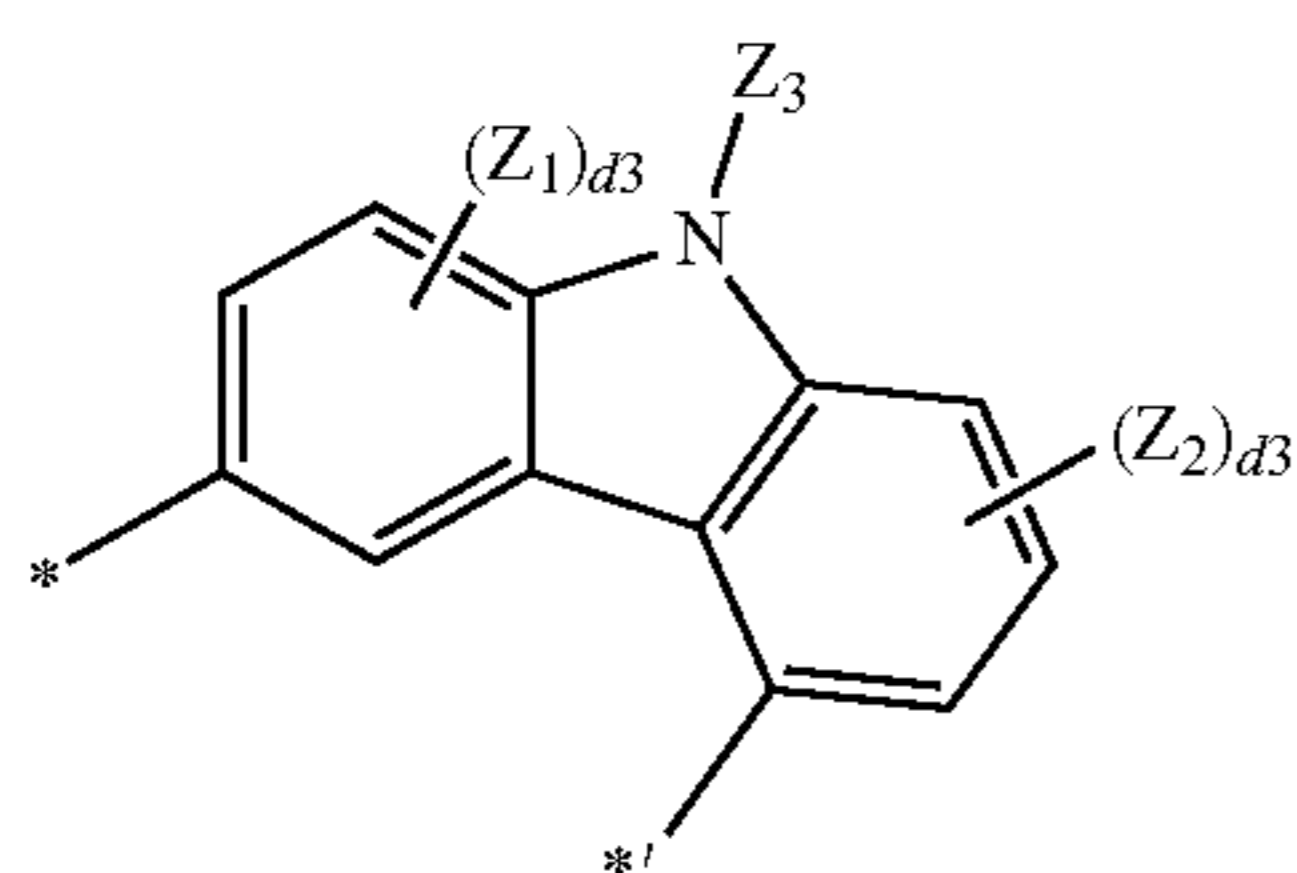
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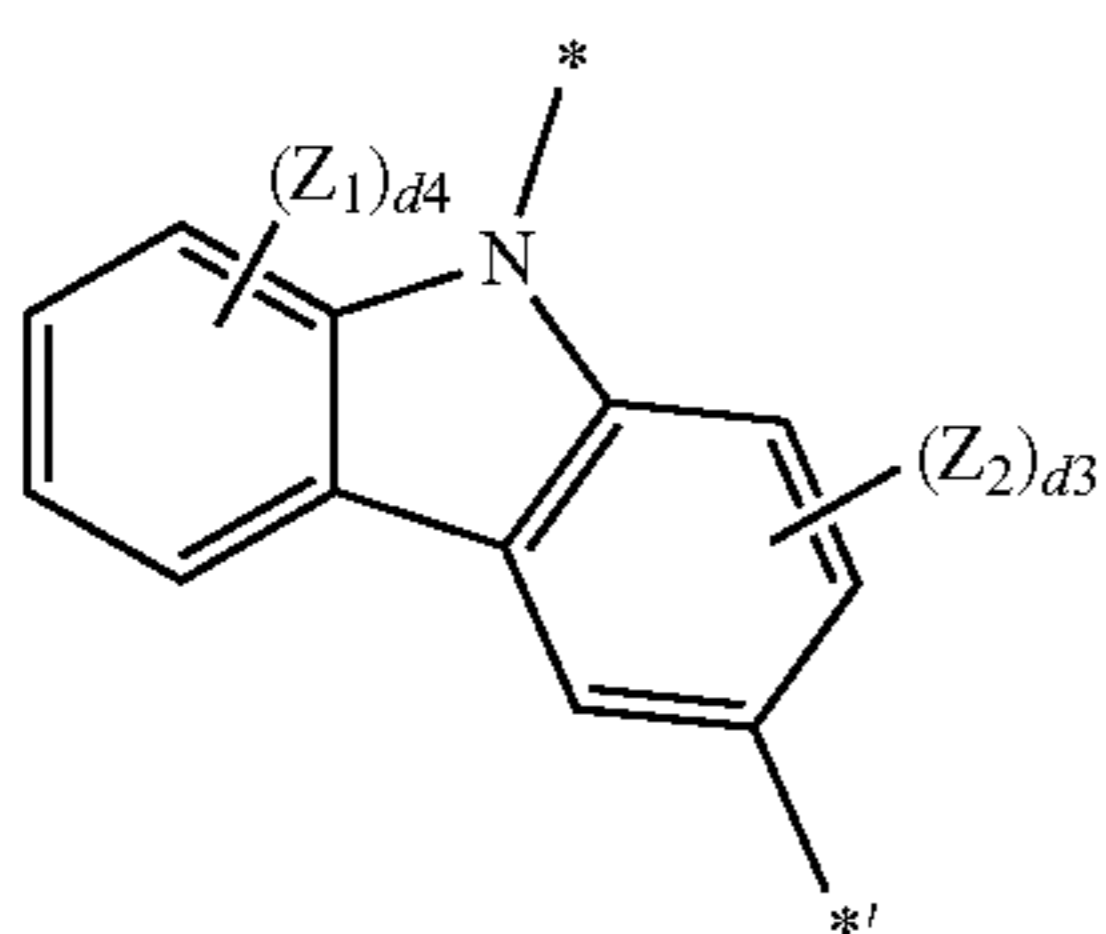
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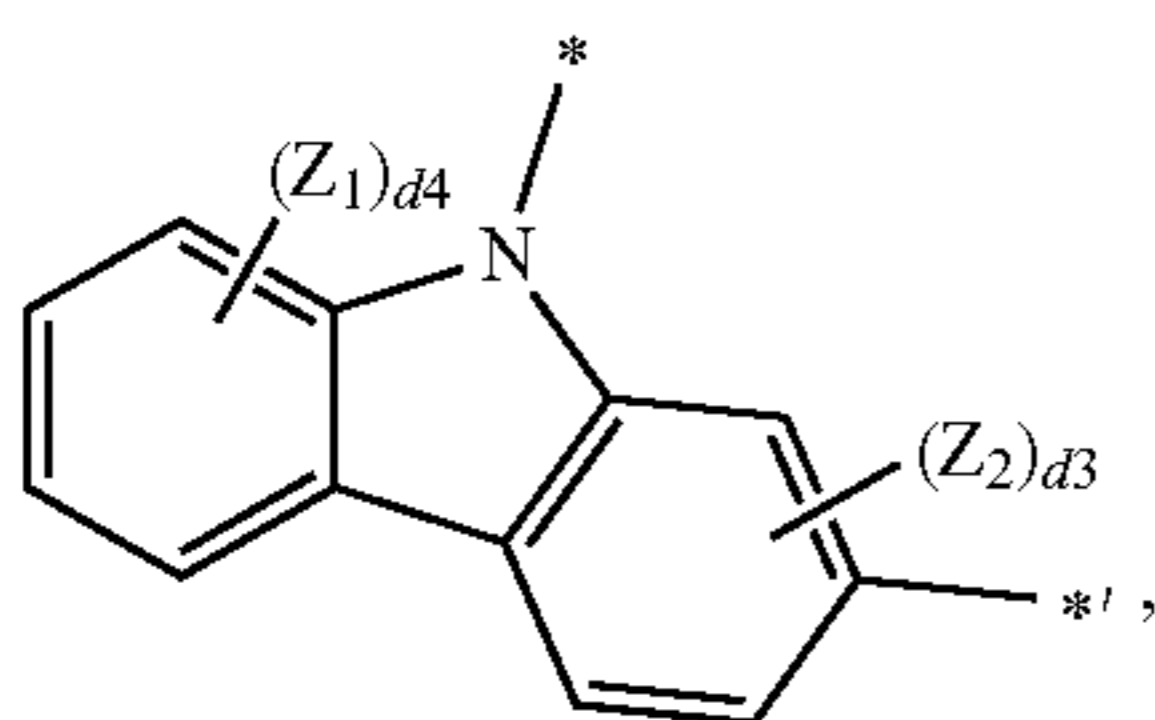
3-69



3-70



3-71



3-72

wherein, in Formulae 3-1 to 3-72,

Y_1 is O, S, $C(Z_4)(Z_5)$, or $Si(Z_6)(Z_7)$,

Z_1 to Z_7 are each independently selected from hydrogen, deuterium, $-F$, $-Cl$, $-Br$, $-I$, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine group, a hydrazone group, a carboxylic acid group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a pyrenyl group, a chrysenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a quinolinyl group, an isoquinolinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a triazinyl group, a benzimidazolyl group, a phenanthrolinyl group, and $-Si(Q_{33})(Q_{34})(Q_{35})$,

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Q_{33} to Q_{35} are each independently selected from a C_1 - C_{10} alkyl group, a C_1 - C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group,

d_2 is an integer from 0 to 2,

d_3 is an integer from 0 to 3,

d_4 is an integer from 0 to 4,

d_5 is an integer from 0 to 5,

d_6 is an integer from 0 to 6,

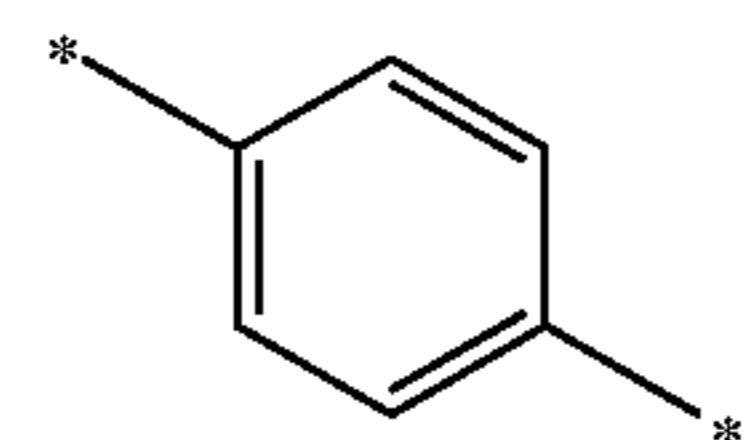
d_8 is an integer from 0 to 8, and

* and *' each indicate a binding site to a neighboring atom.

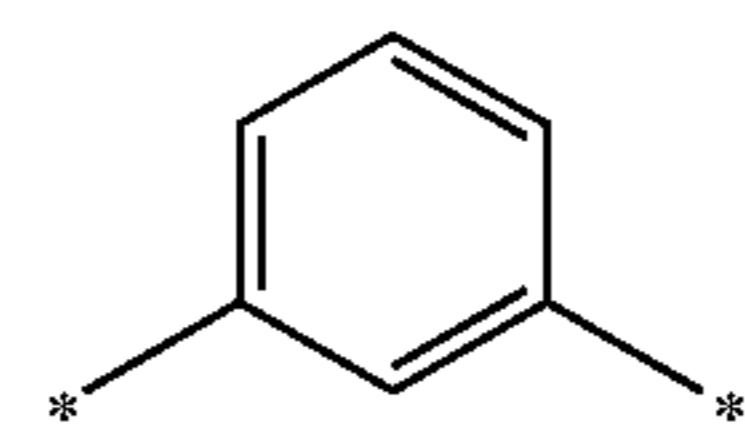
5. The organic light-emitting device of claim 1, wherein: a_1 is 1 or 2, and

a_2 and a_3 are each independently selected from 0, 1, and 2.

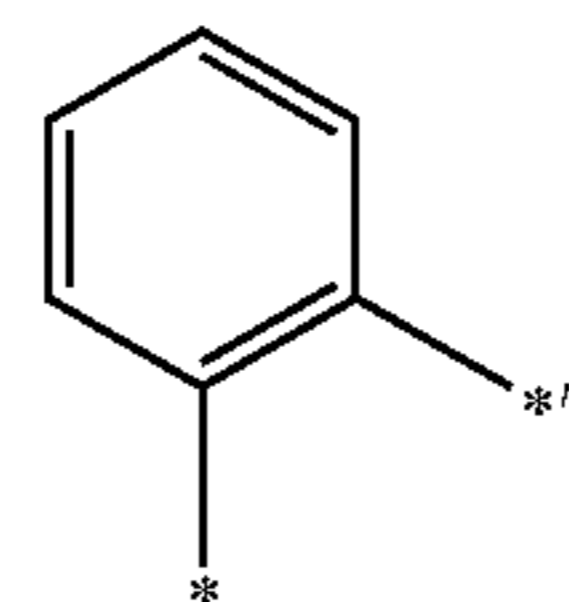
6. The organic light-emitting device of claim 1, wherein: L_1 is selected from groups represented by Formulae 4-1 to 4-30:



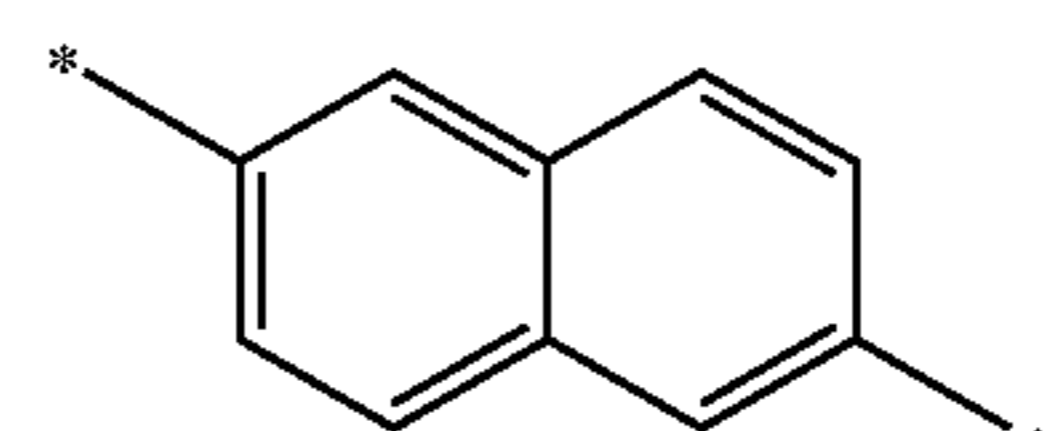
4-1



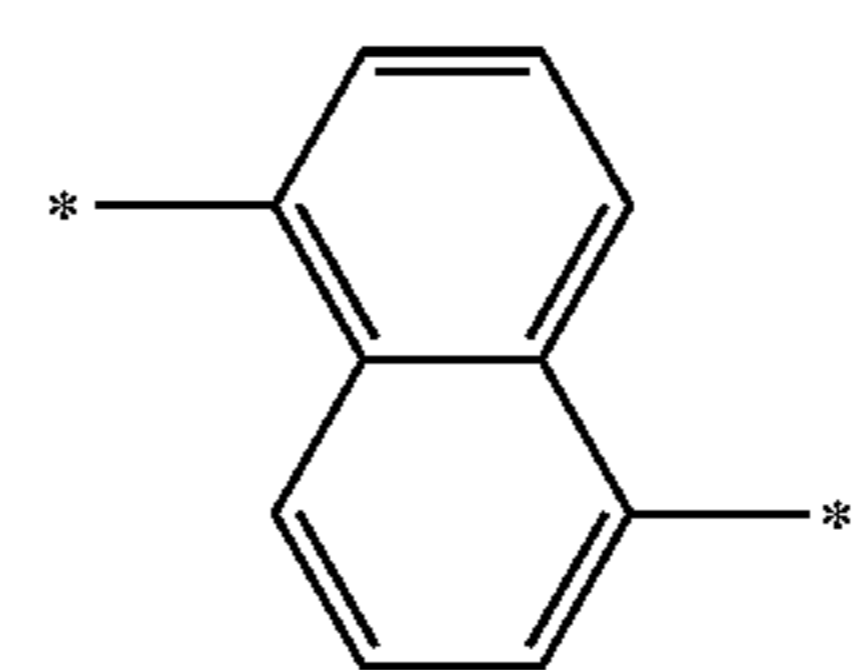
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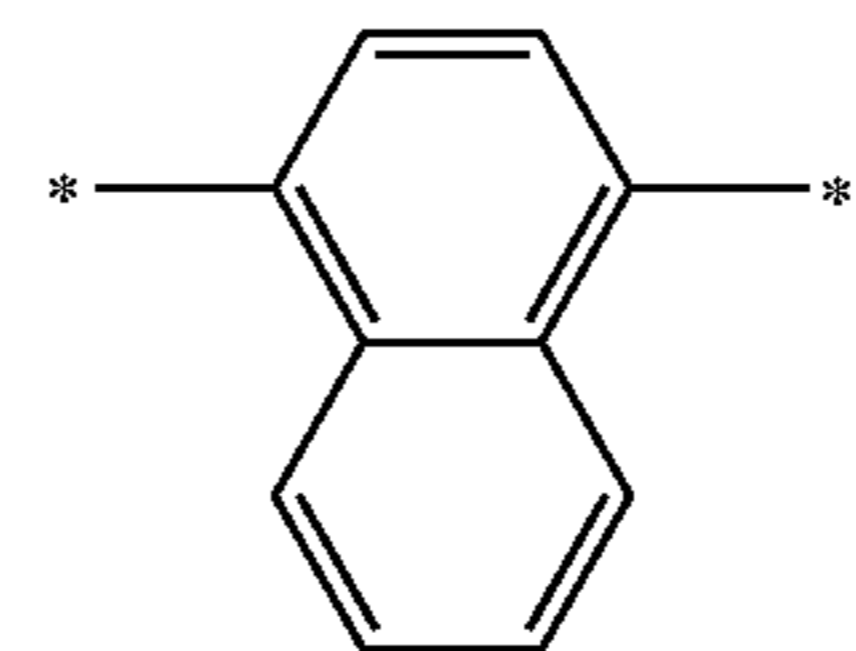
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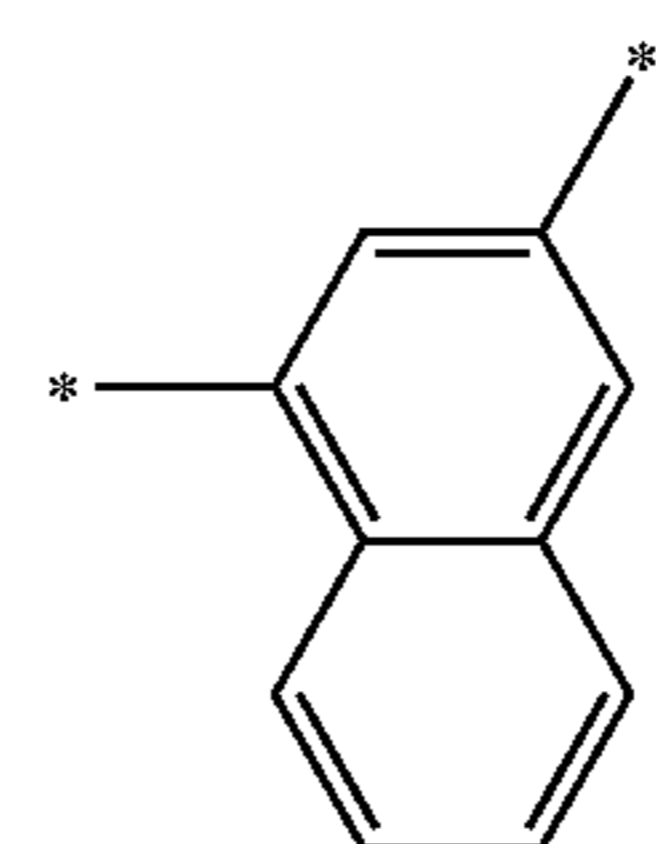
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4-5



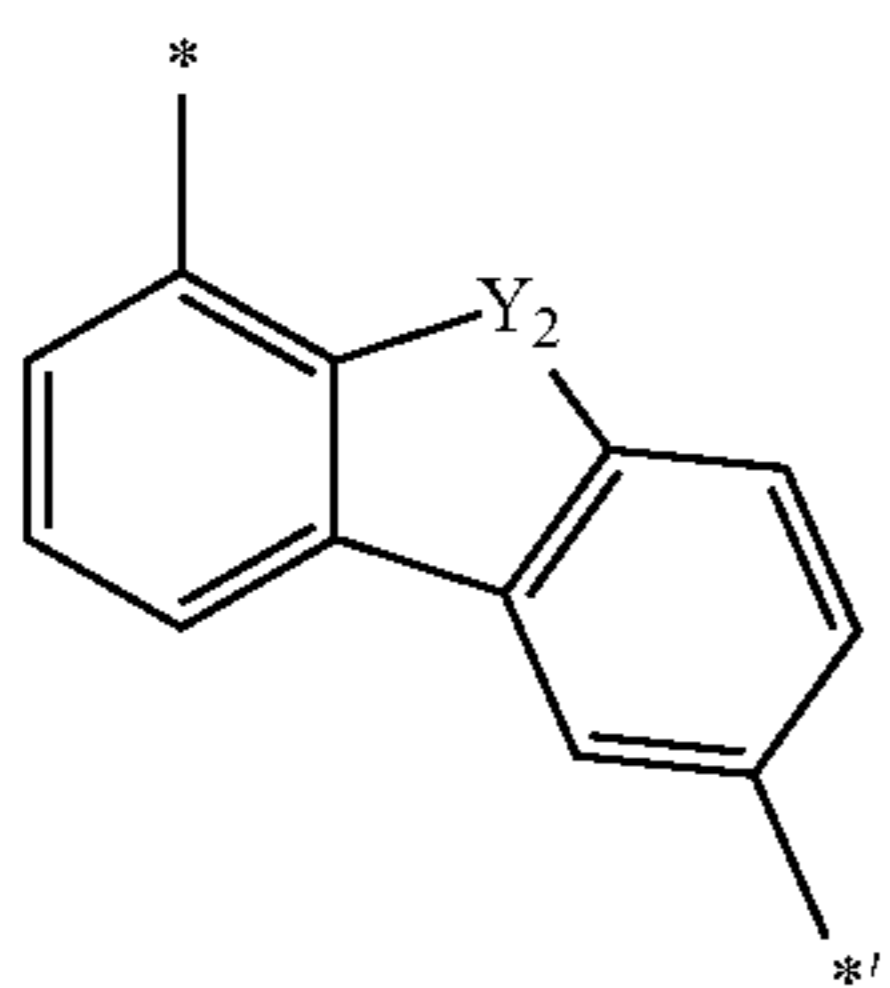
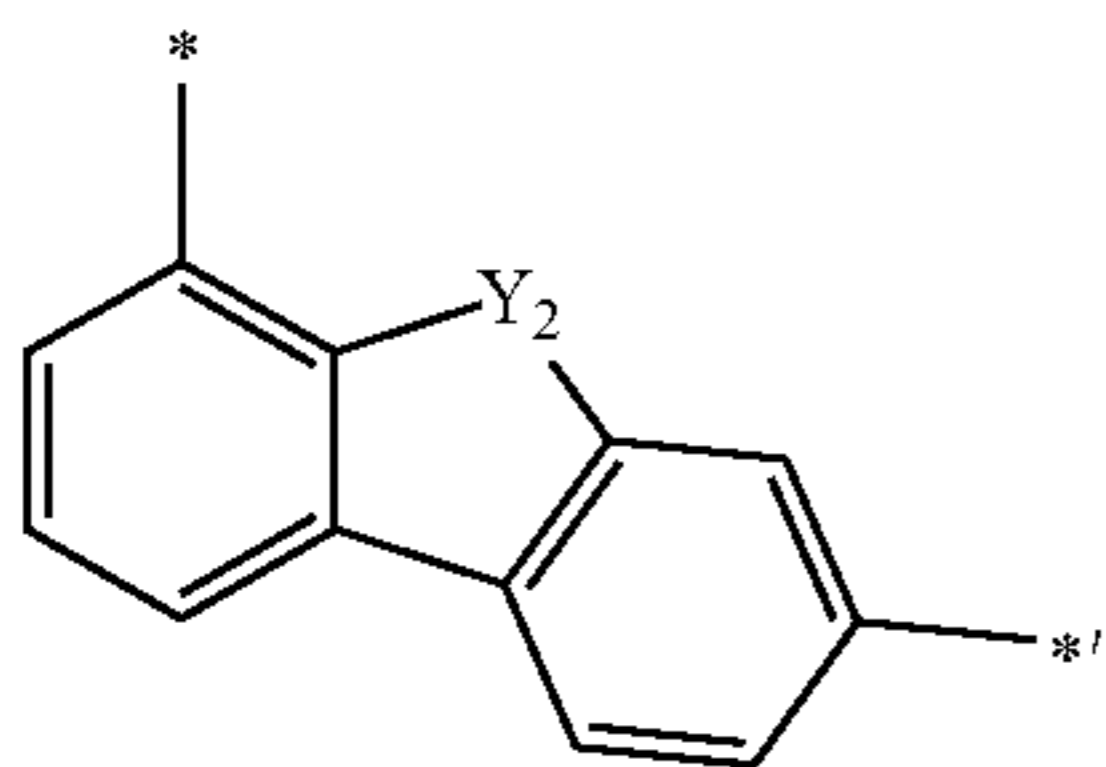
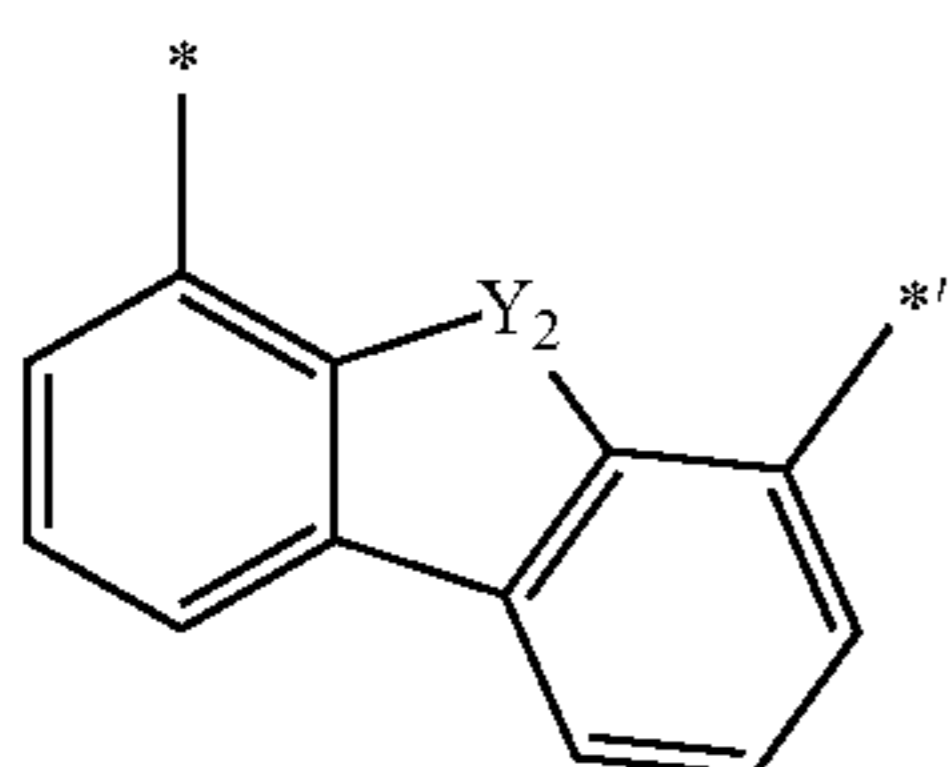
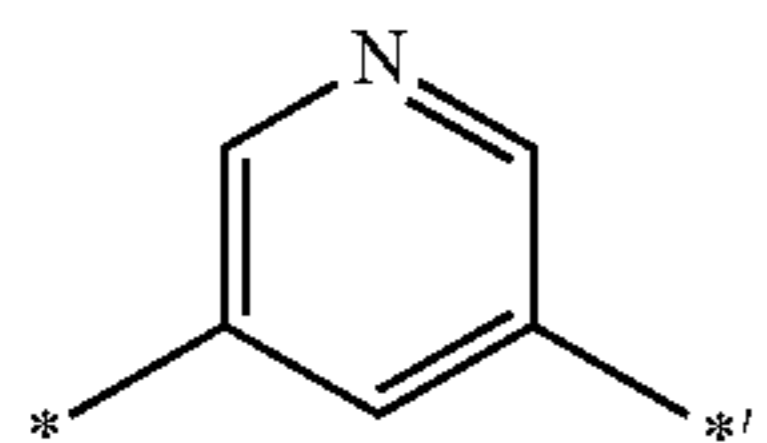
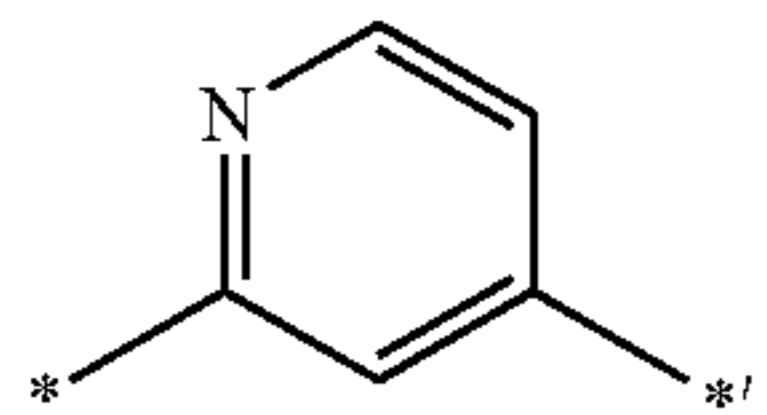
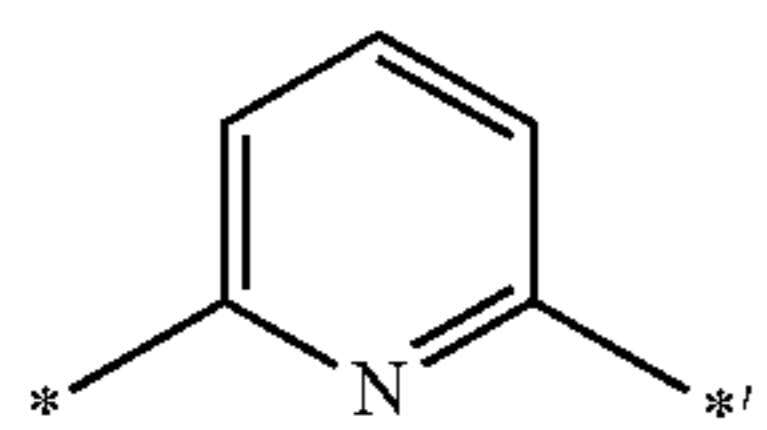
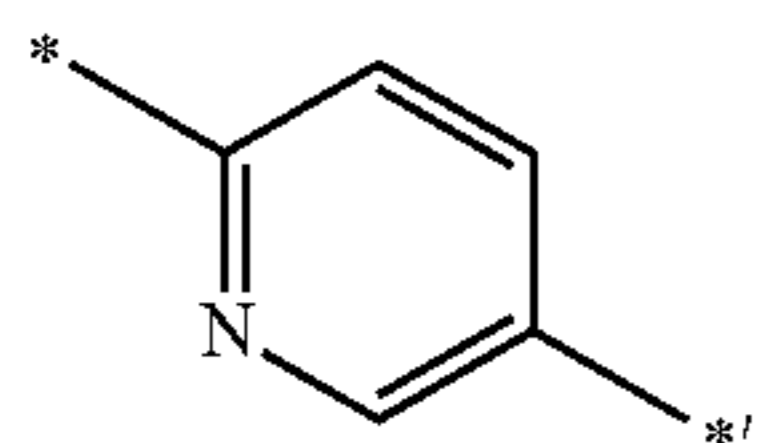
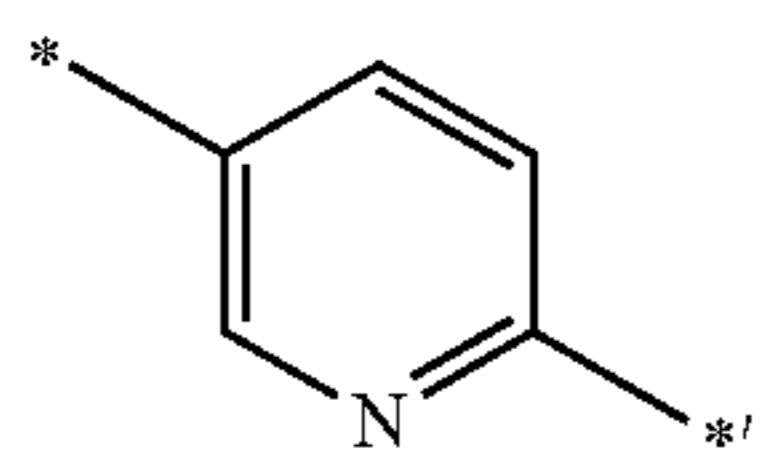
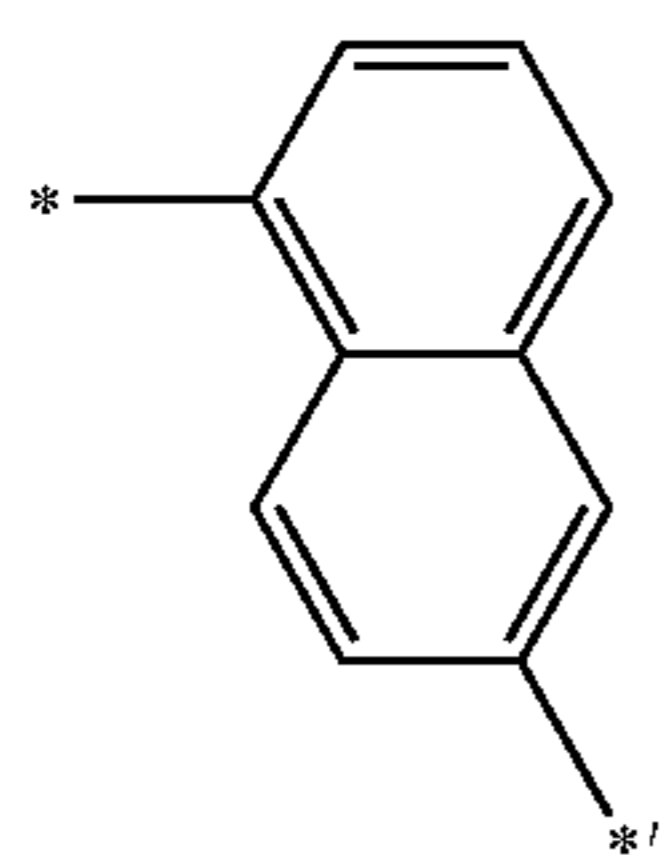
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4-7

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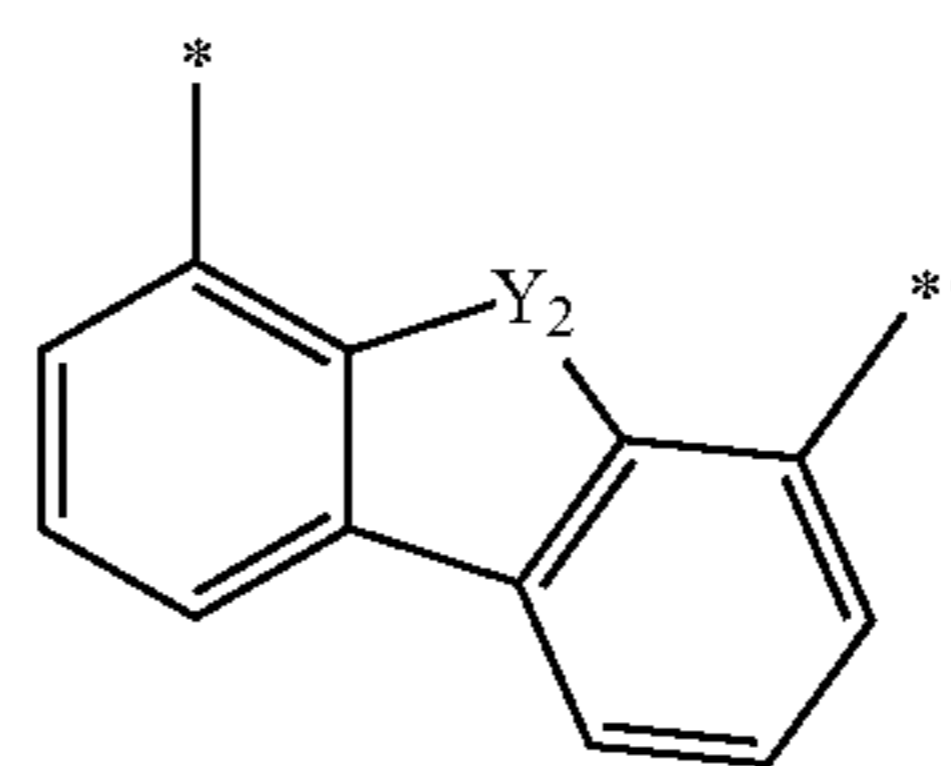
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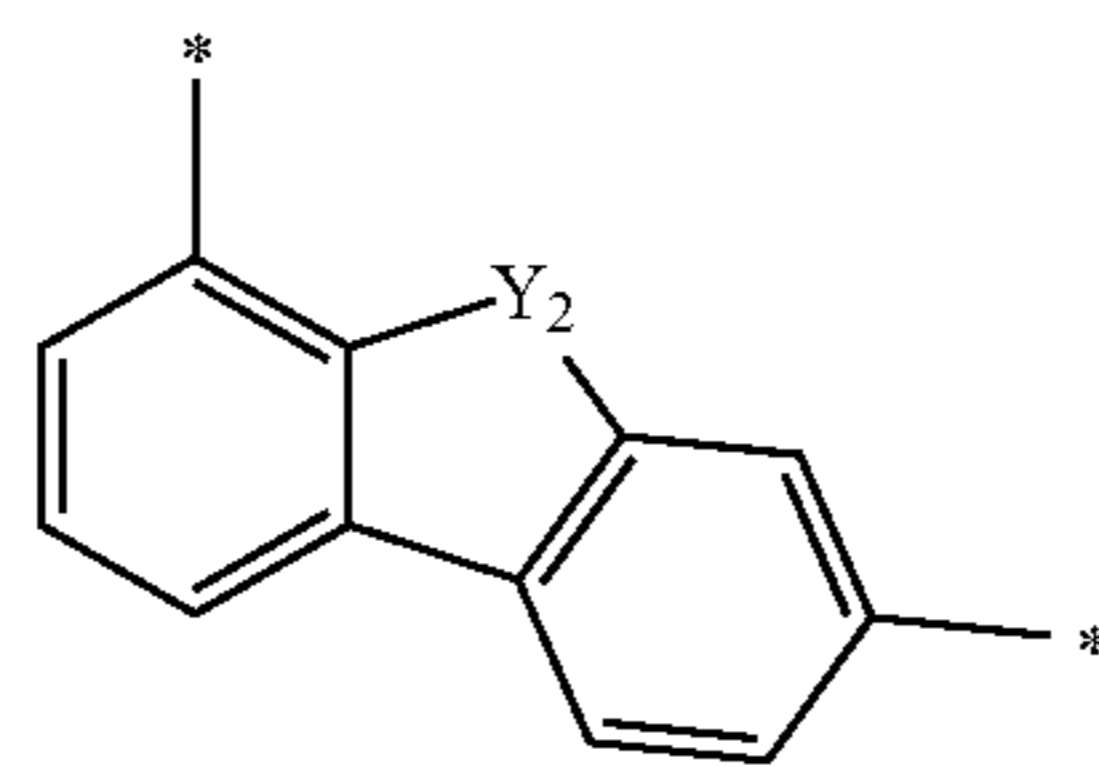
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4-17

4-9

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4-18

4-10

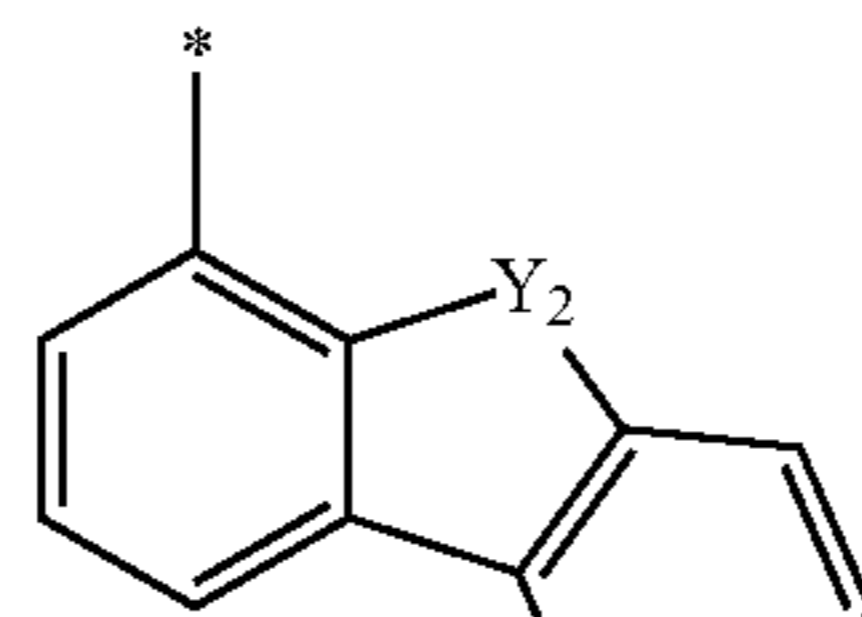
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4-19

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4-12

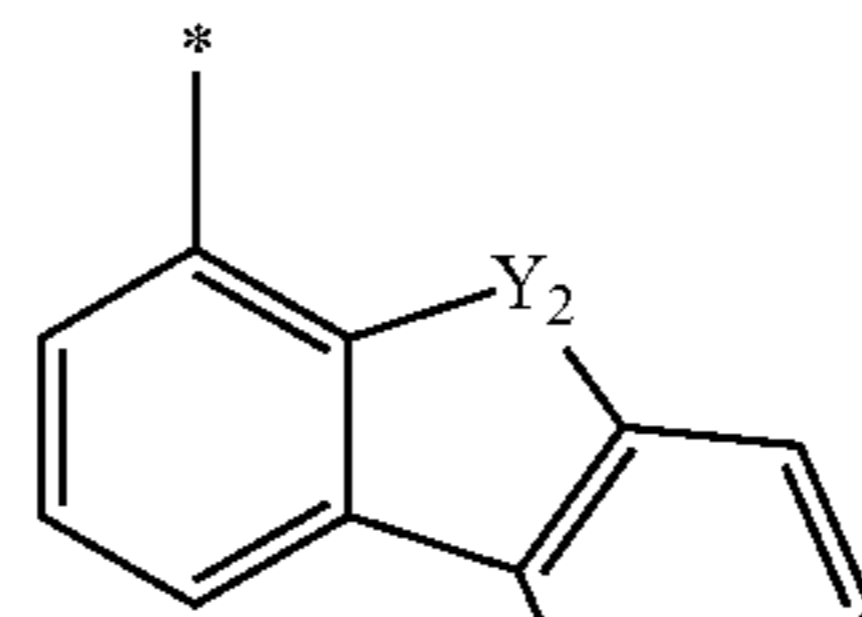
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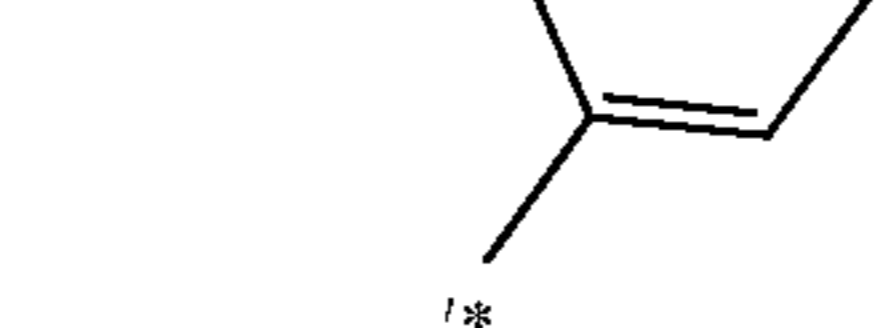
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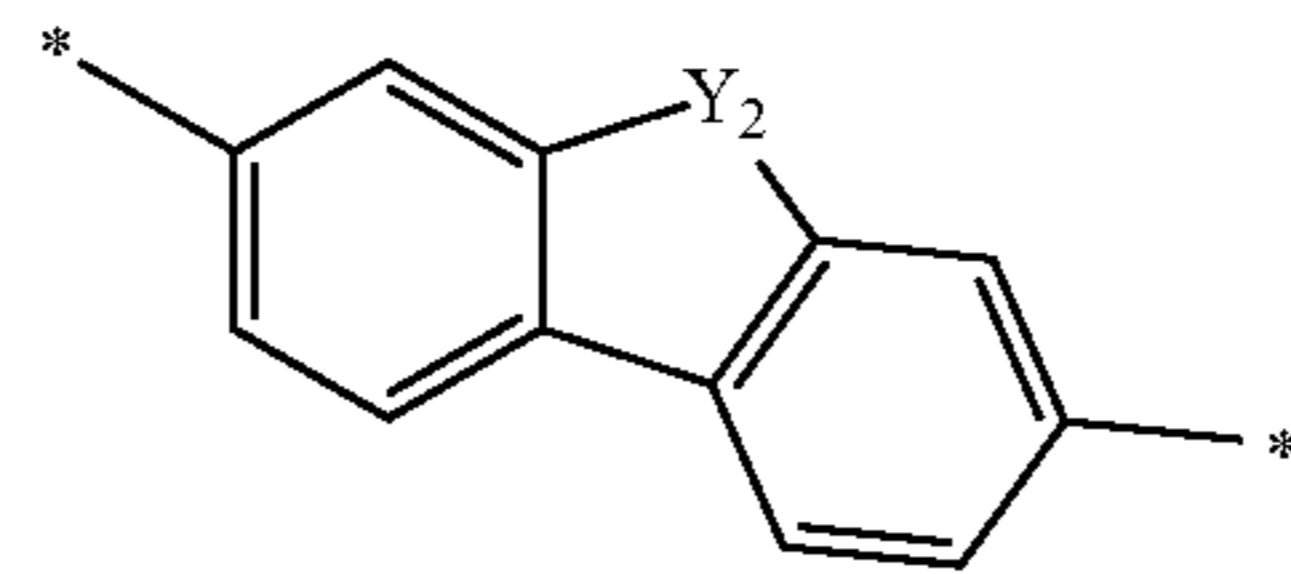
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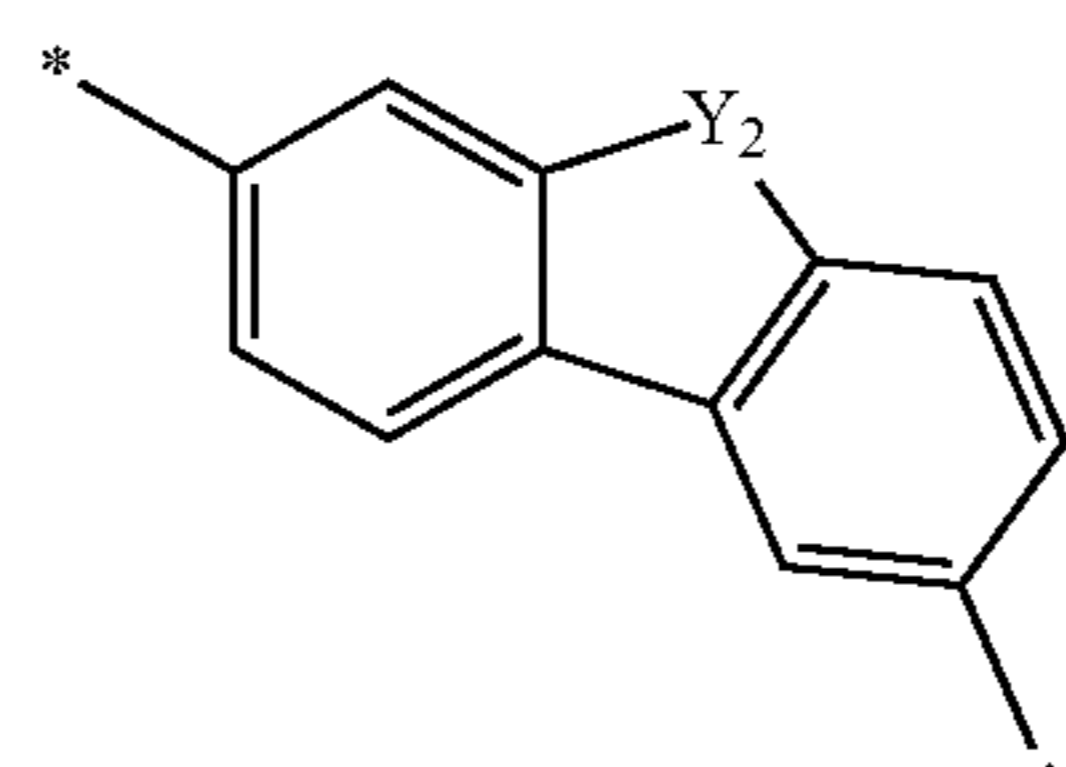
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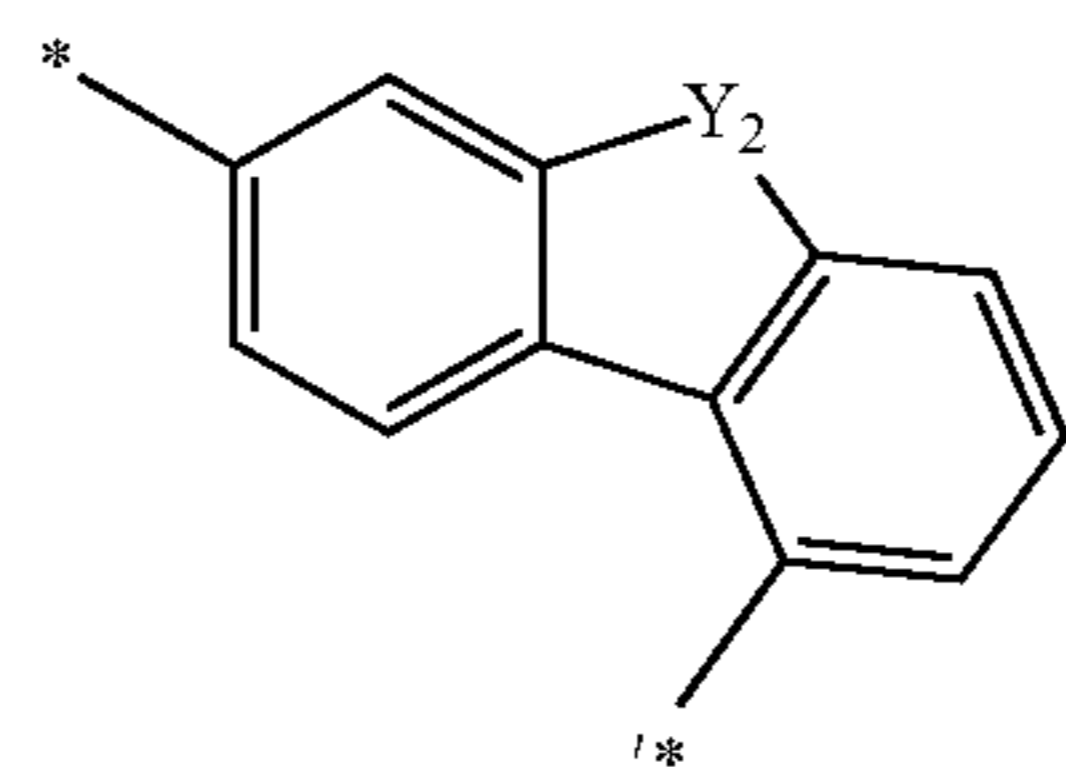


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4-16

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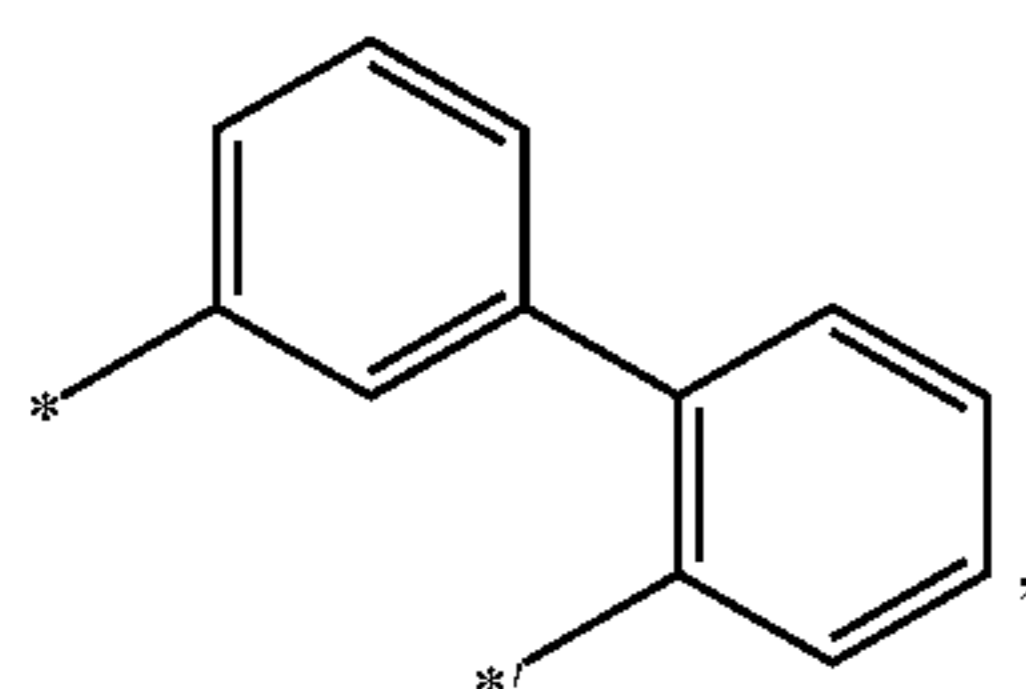
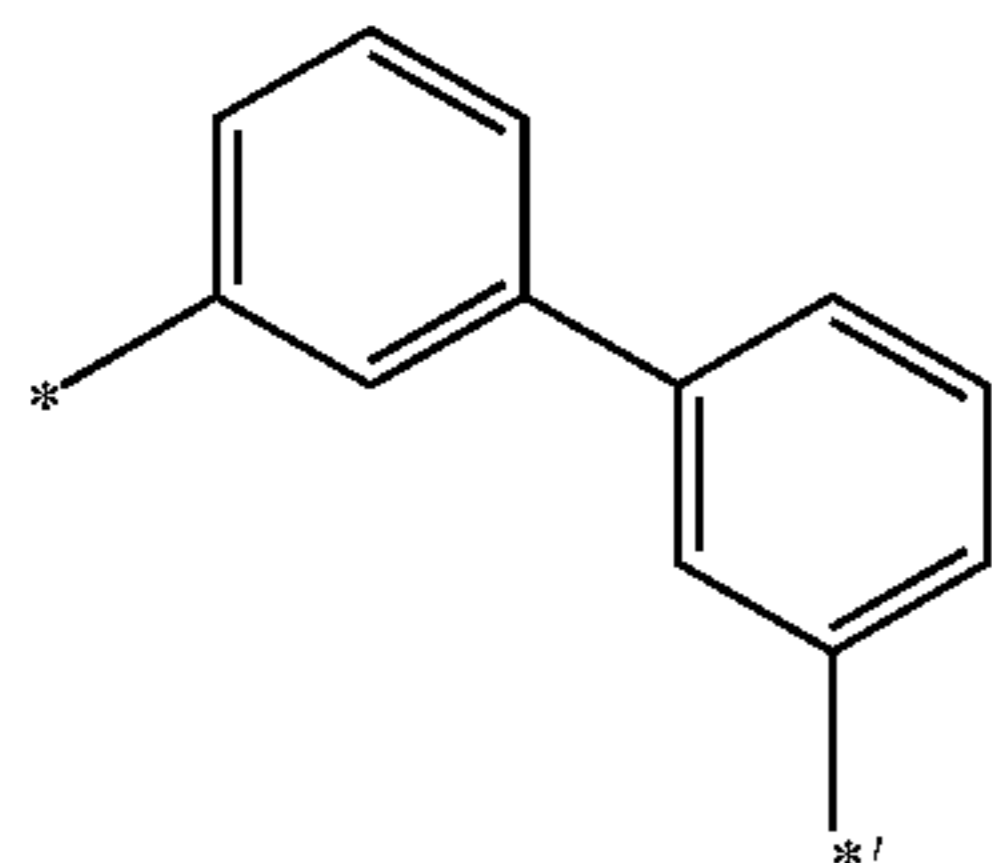
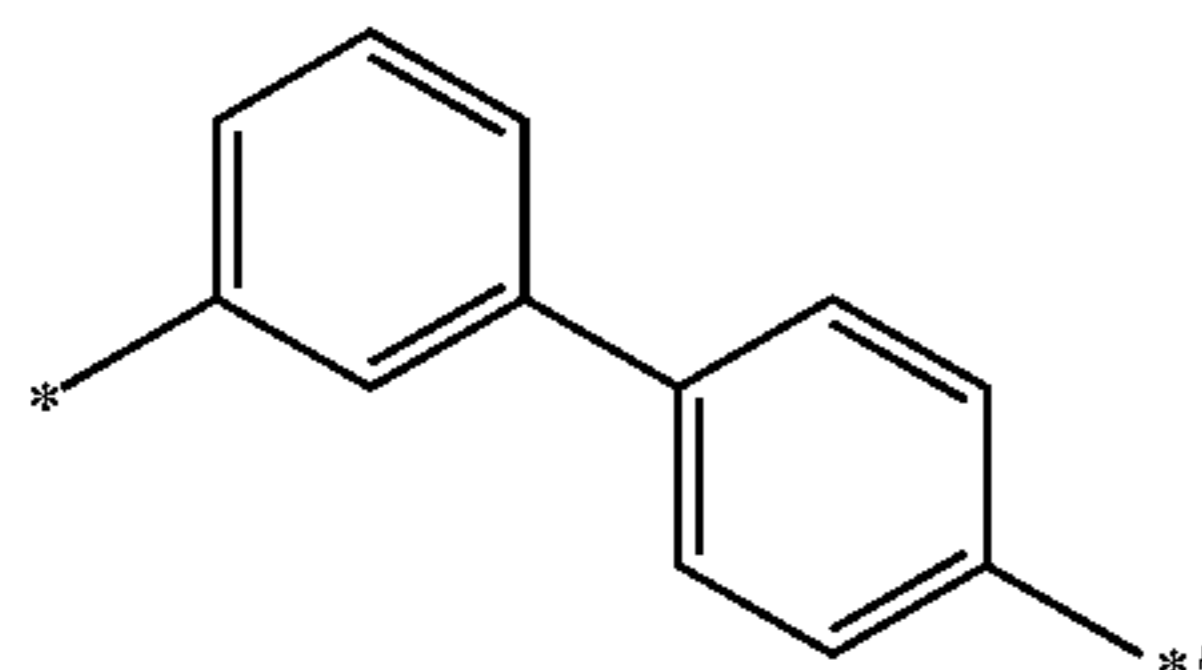
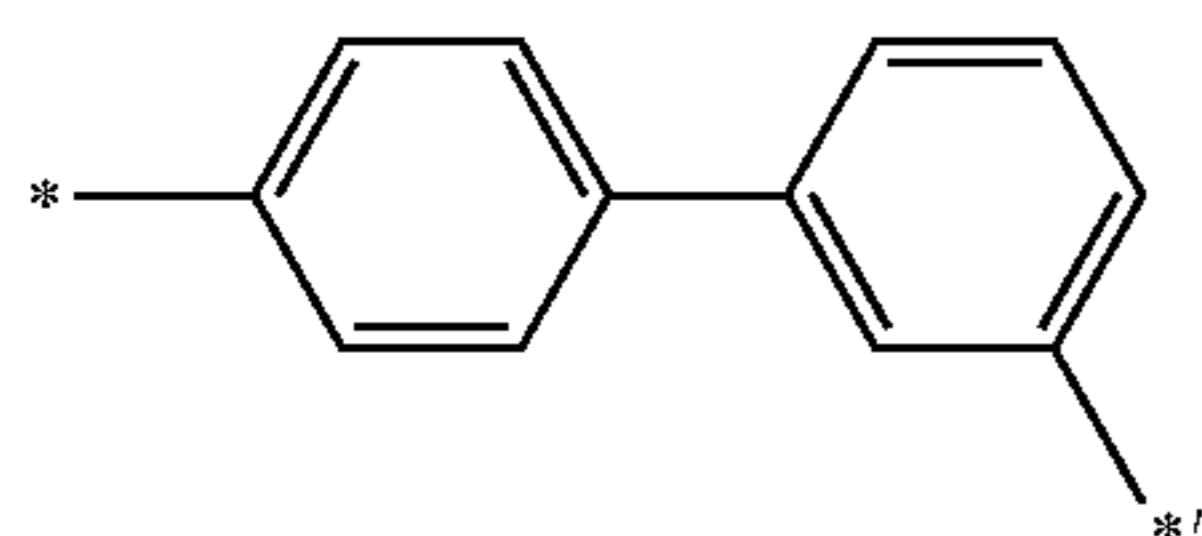
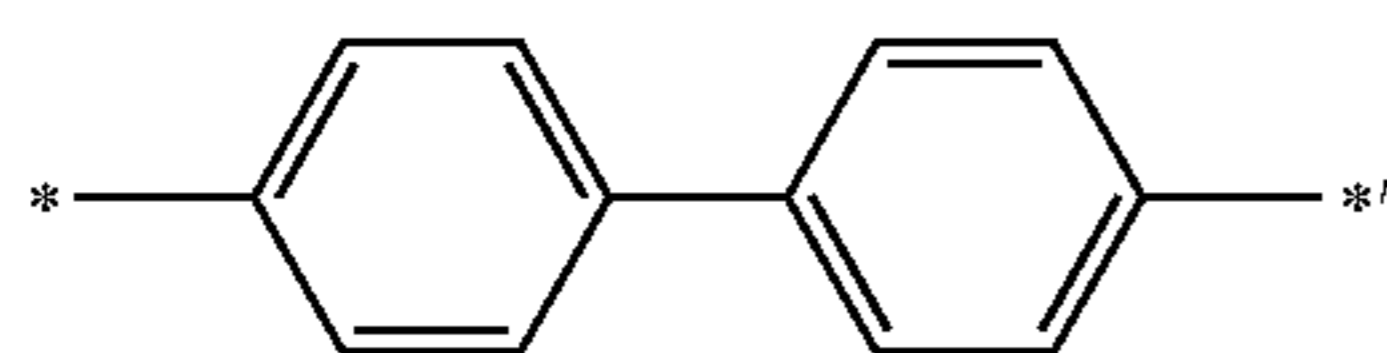
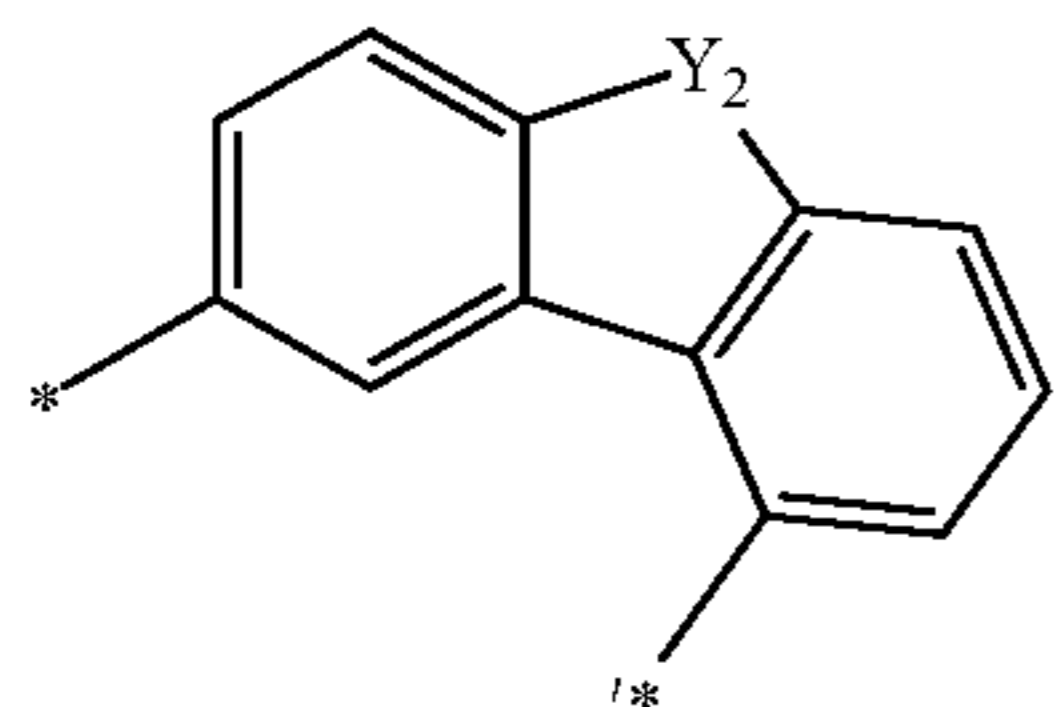
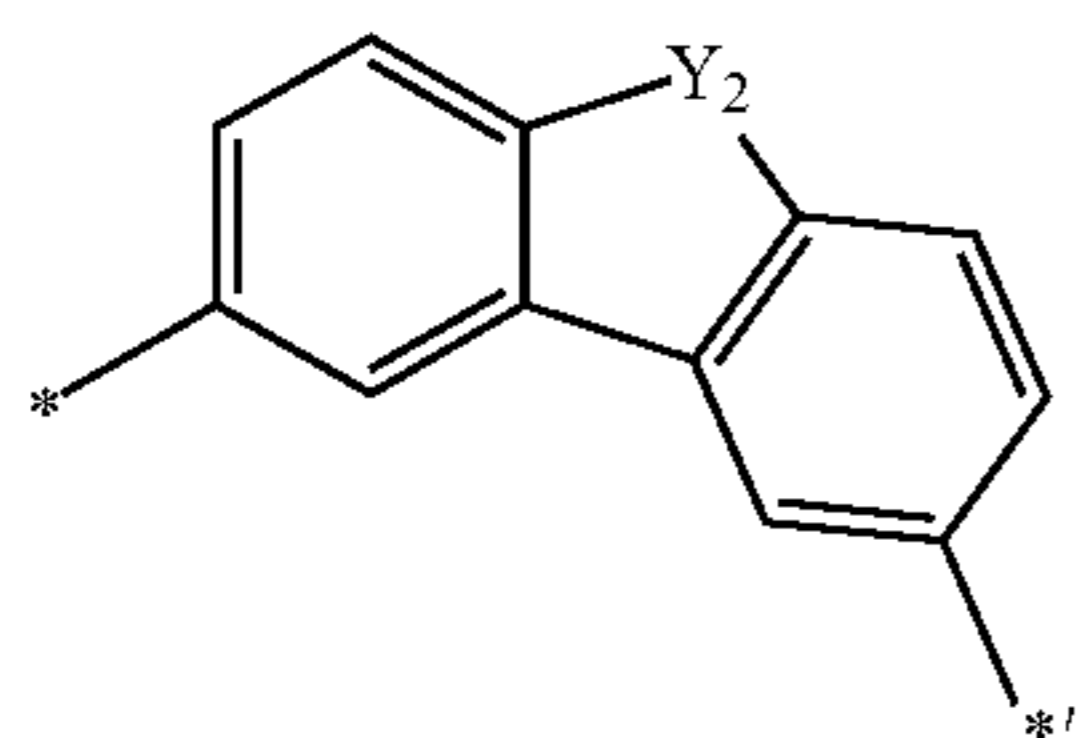


4-23

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wherein, in Formulae 4-1 to 4-30,
 Y_2 is O or S, and

* and *' each indicate a binding site to a neighboring atom.

7. The organic light-emitting device of claim 1, wherein:
 R_1 to R_{10} and R_{13} are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, —Si(Q_{31})(Q_{32})(Q_{33}), a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_1 - C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group.

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8. The organic light-emitting device of claim 1, wherein:

R_1 to R_{10} and R_{13} are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, —Si(Q_{31})(Q_{32})(Q_{33}), a substituted or unsubstituted C_1 - C_{60} alkyl group, and groups represented by Formulae 5-1 to 5-81:

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4-30

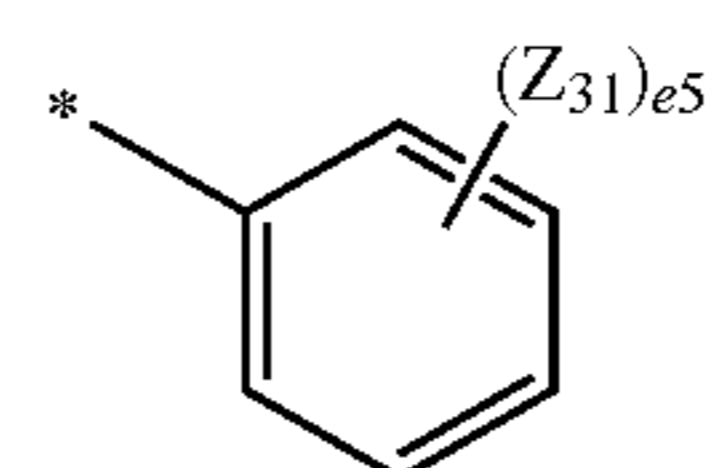
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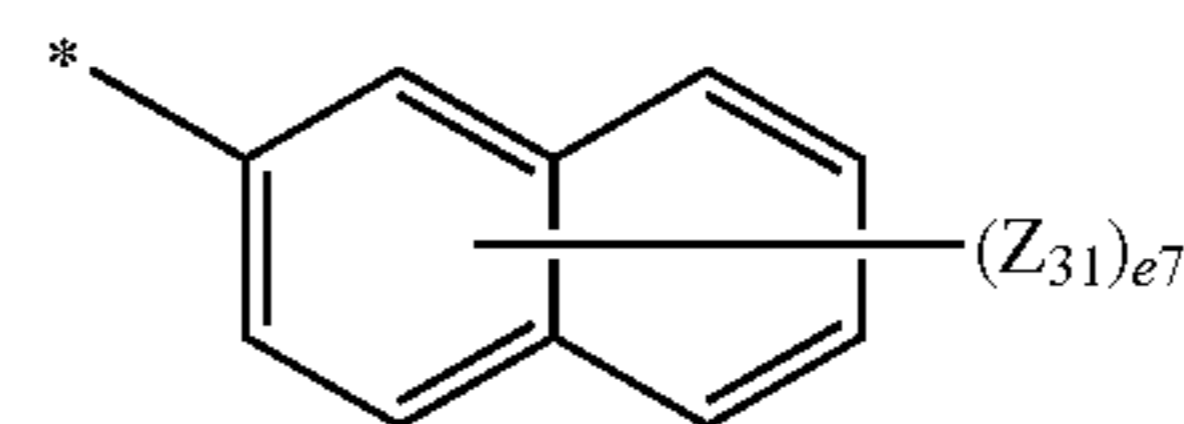
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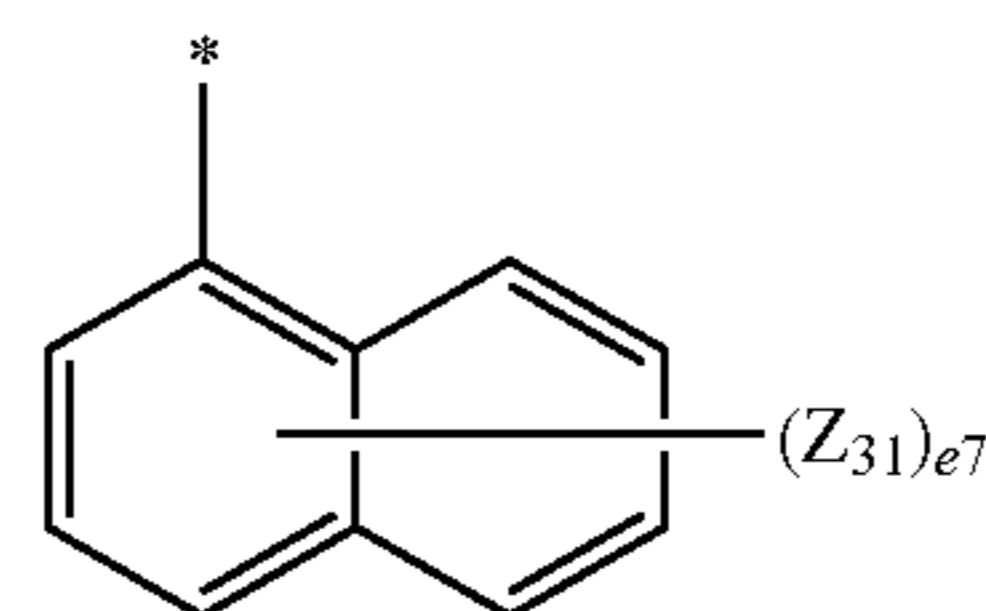
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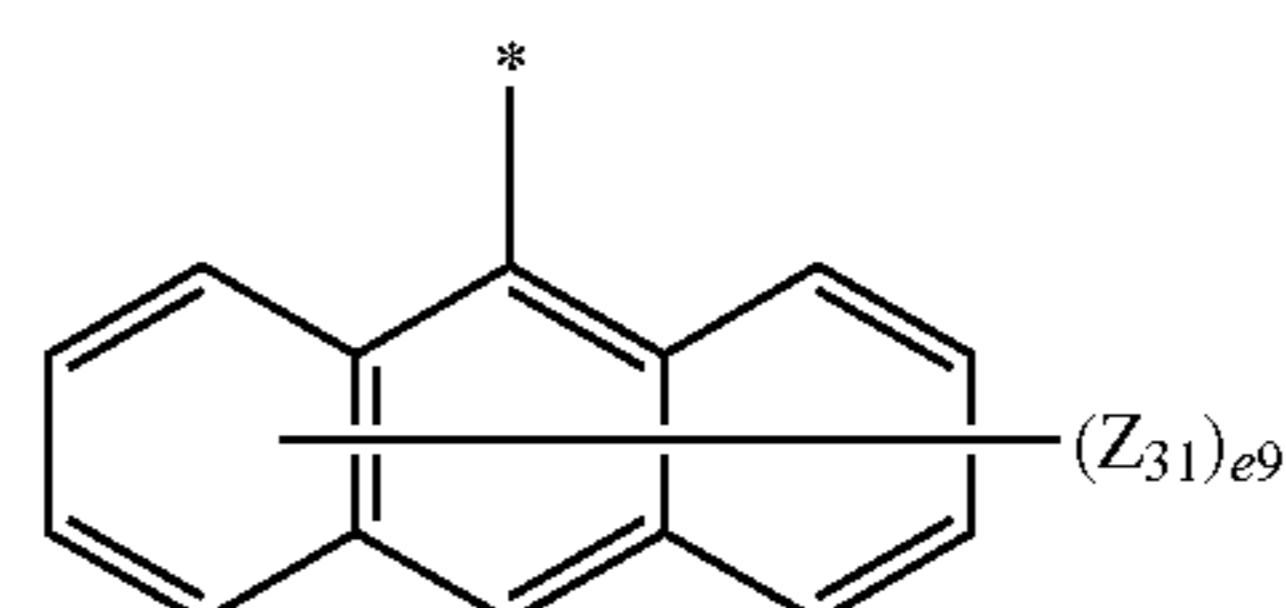
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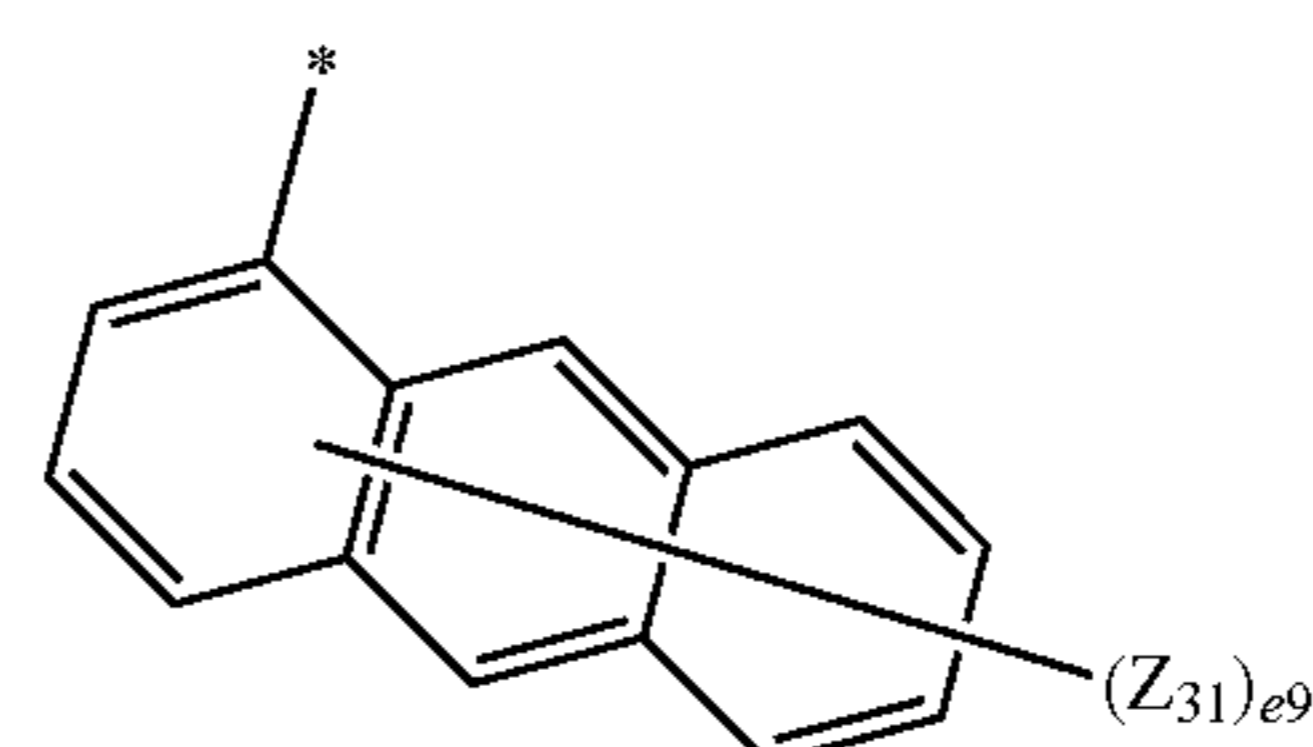
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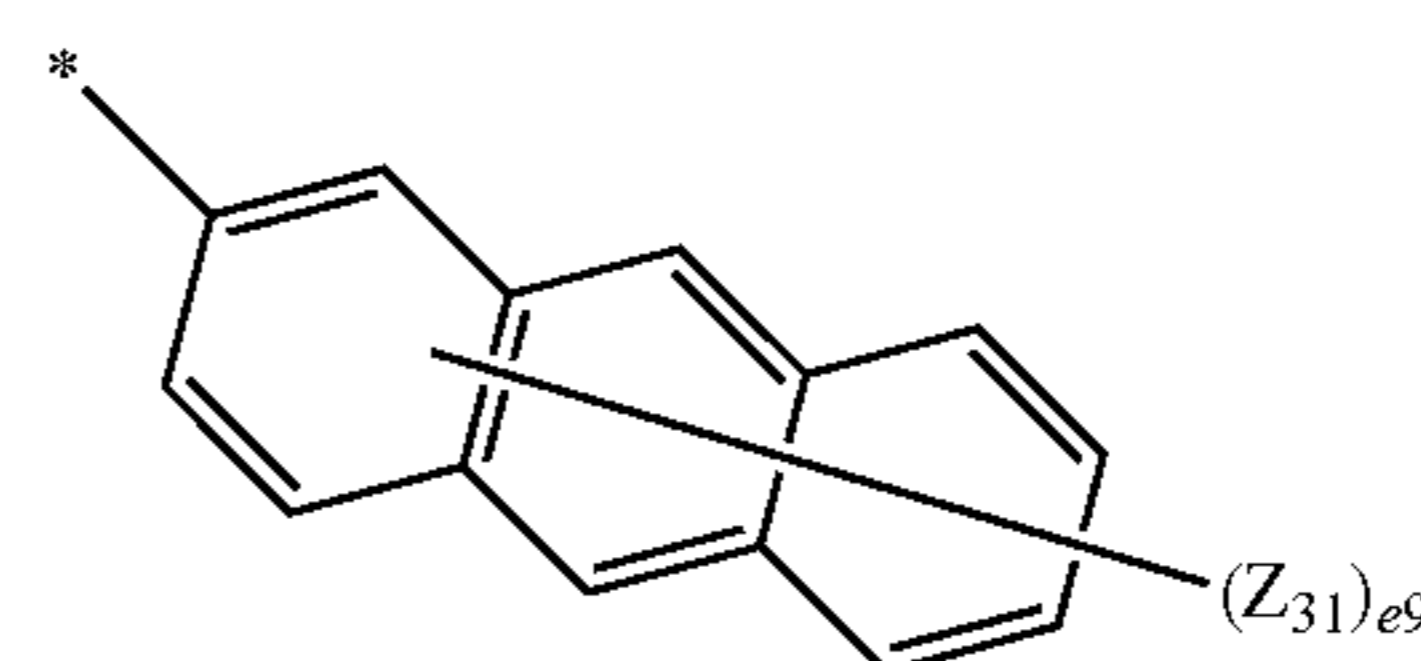
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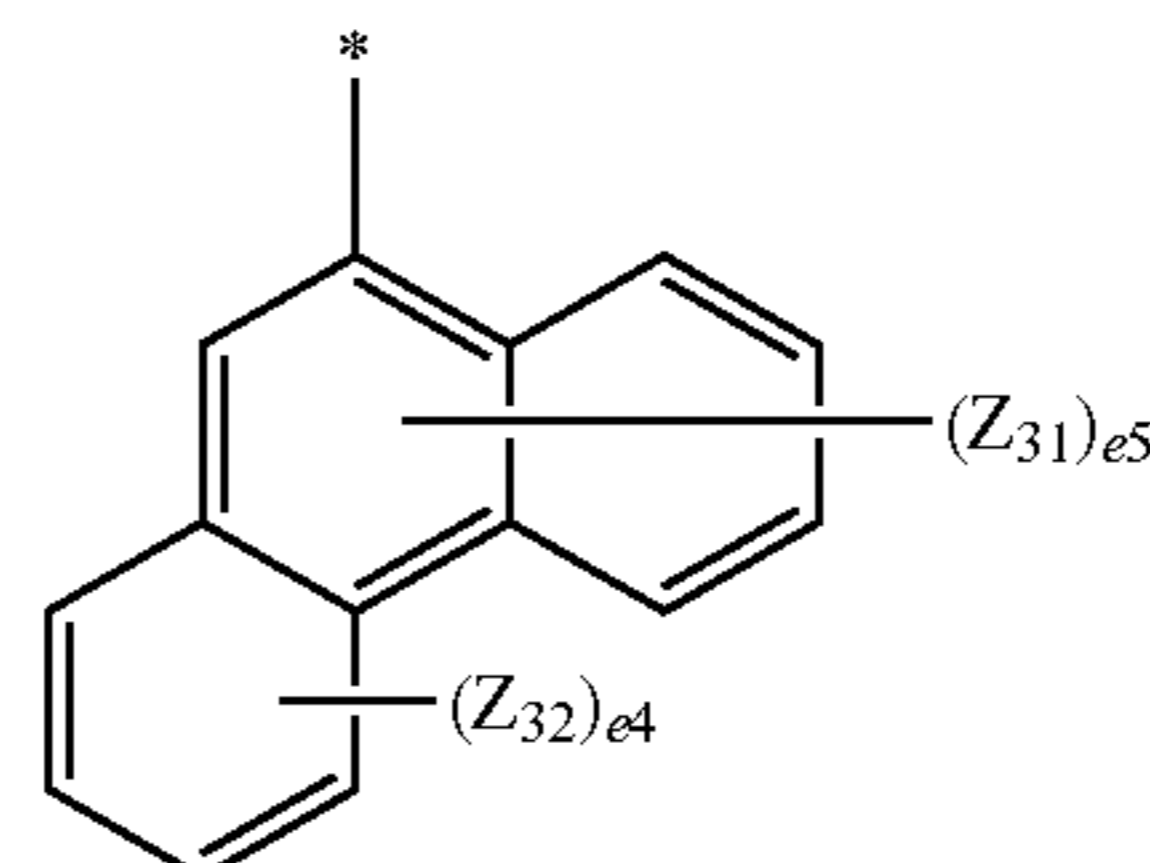
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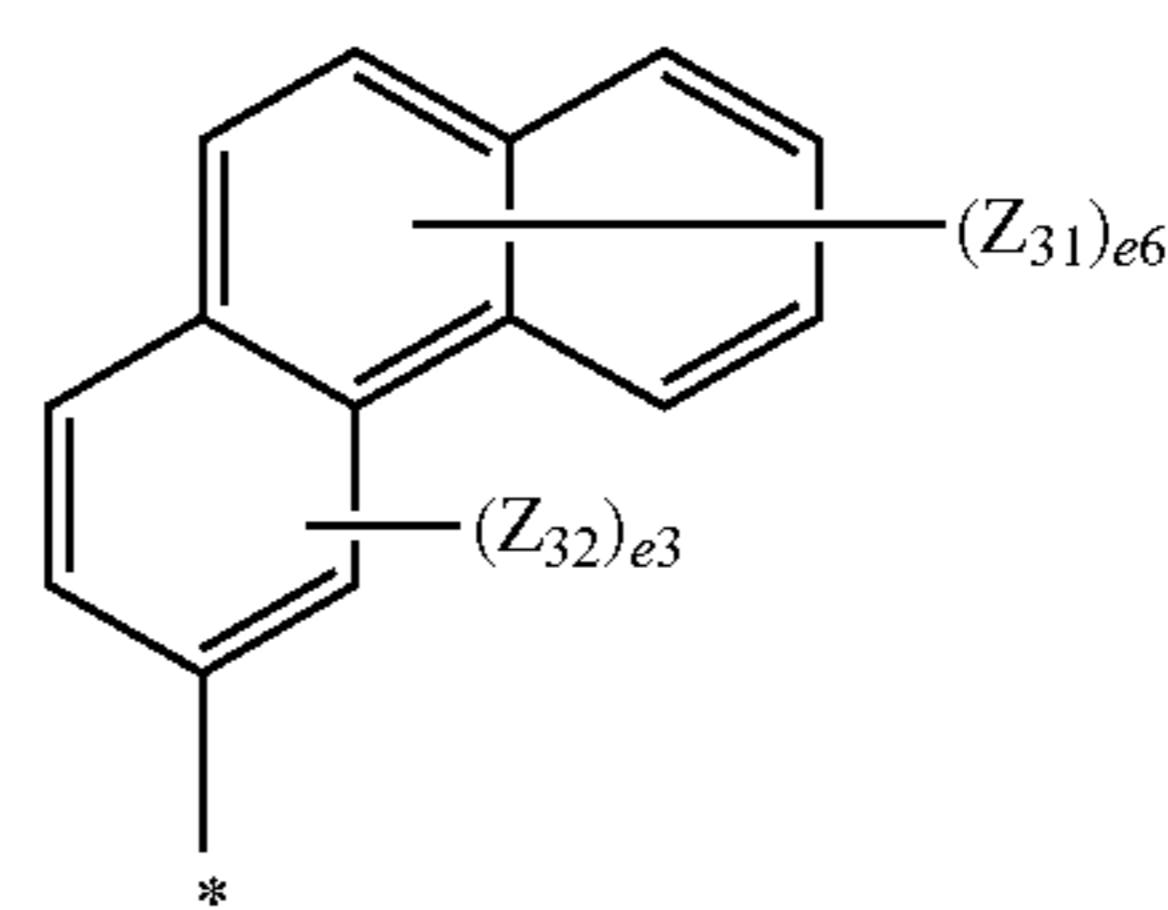
5-5



5-6



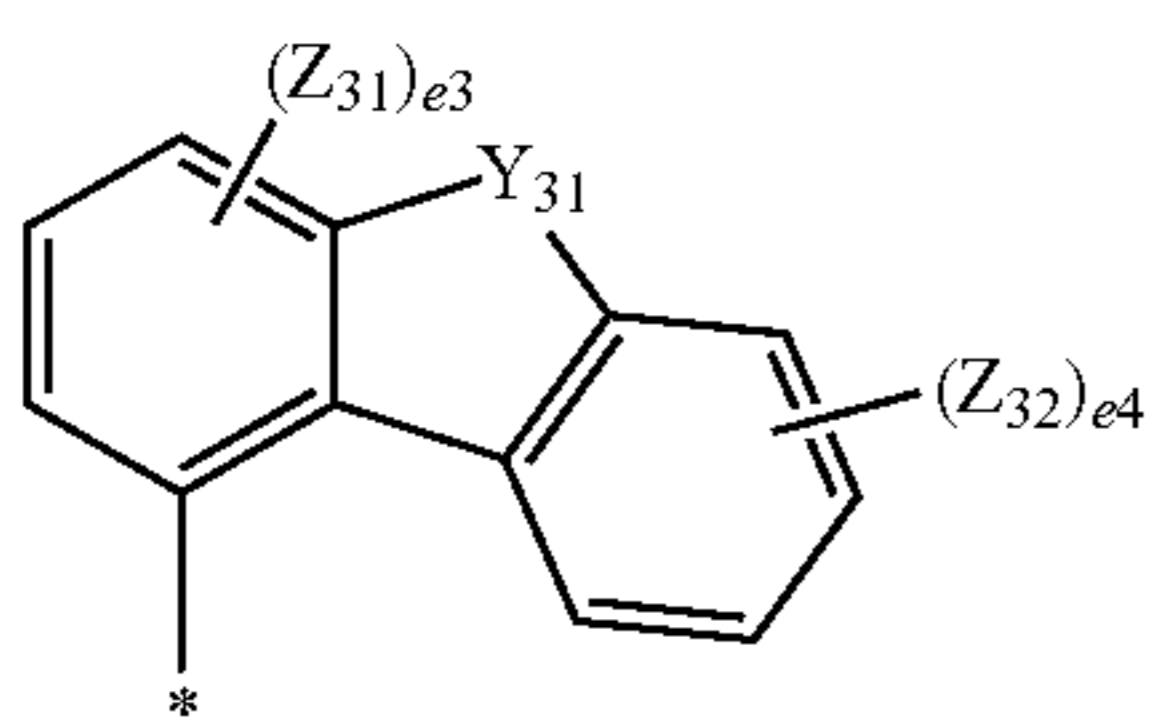
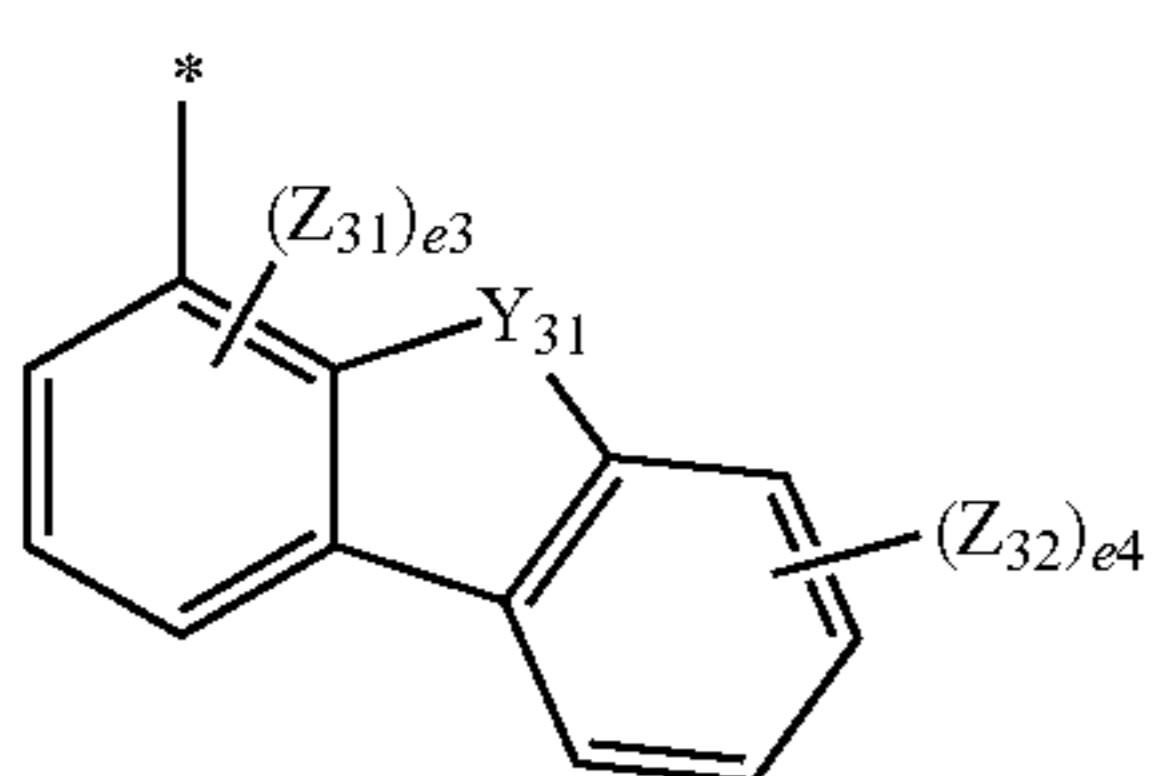
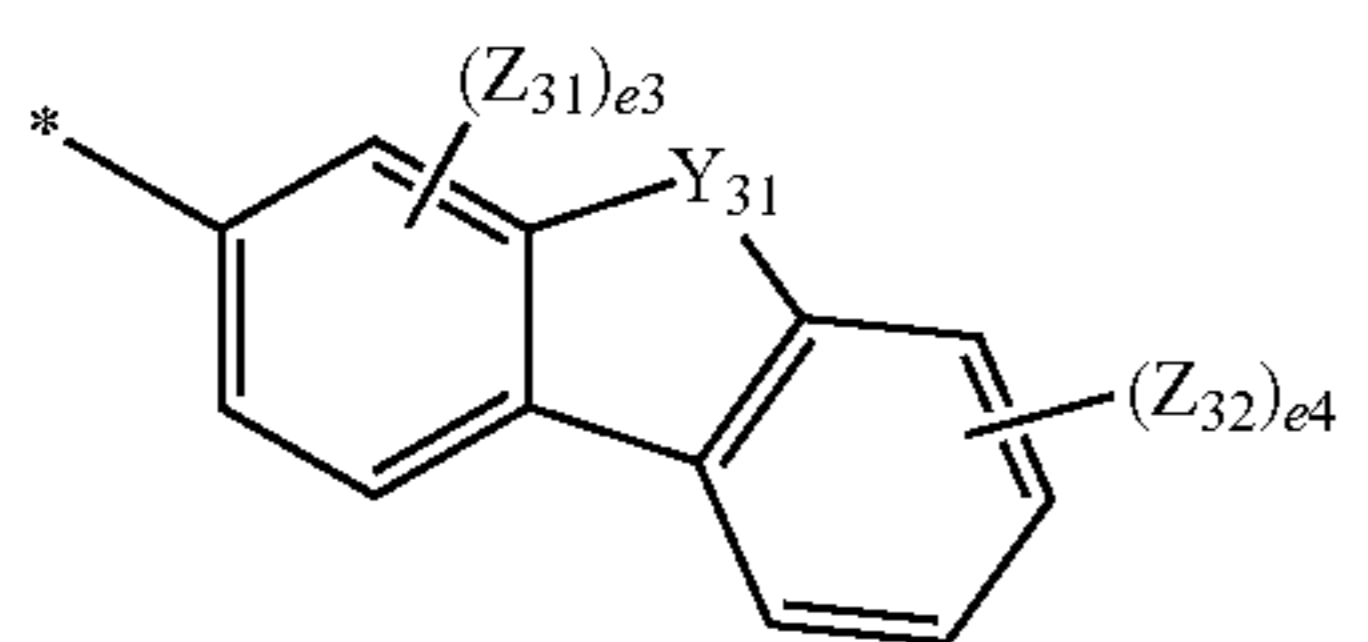
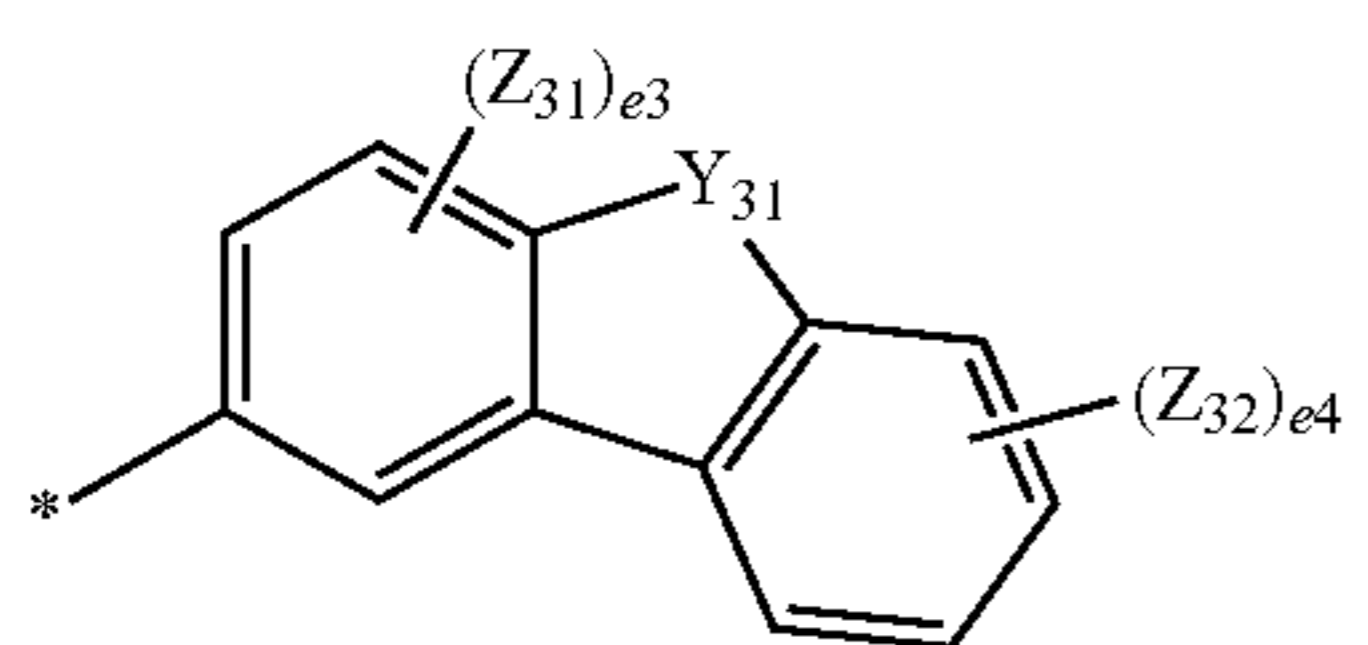
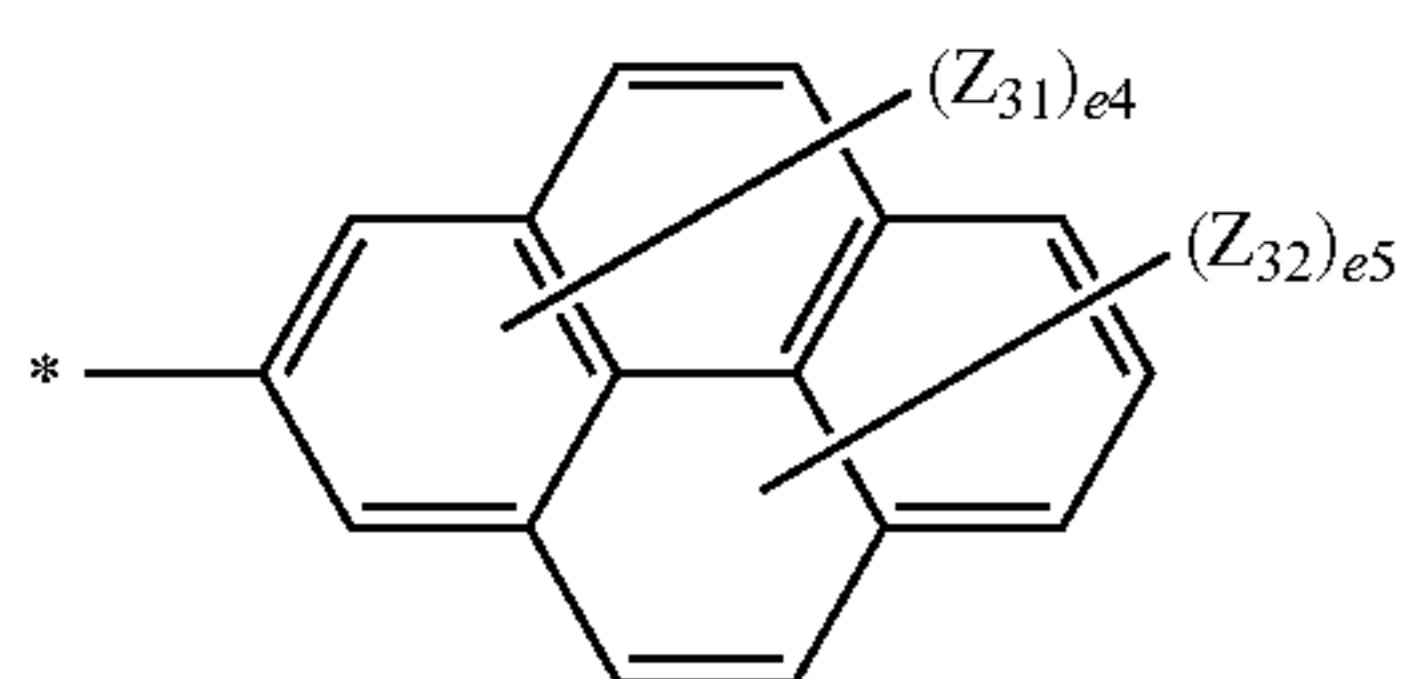
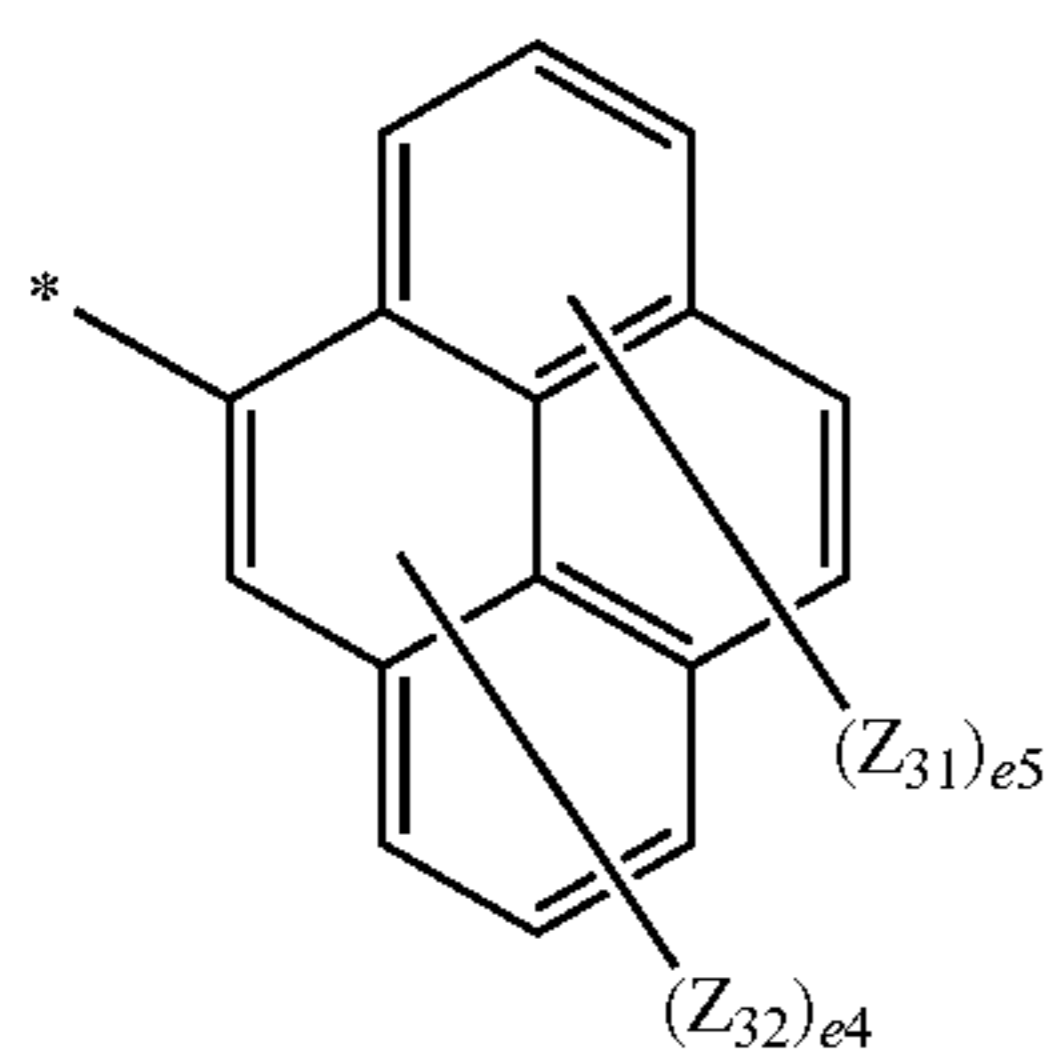
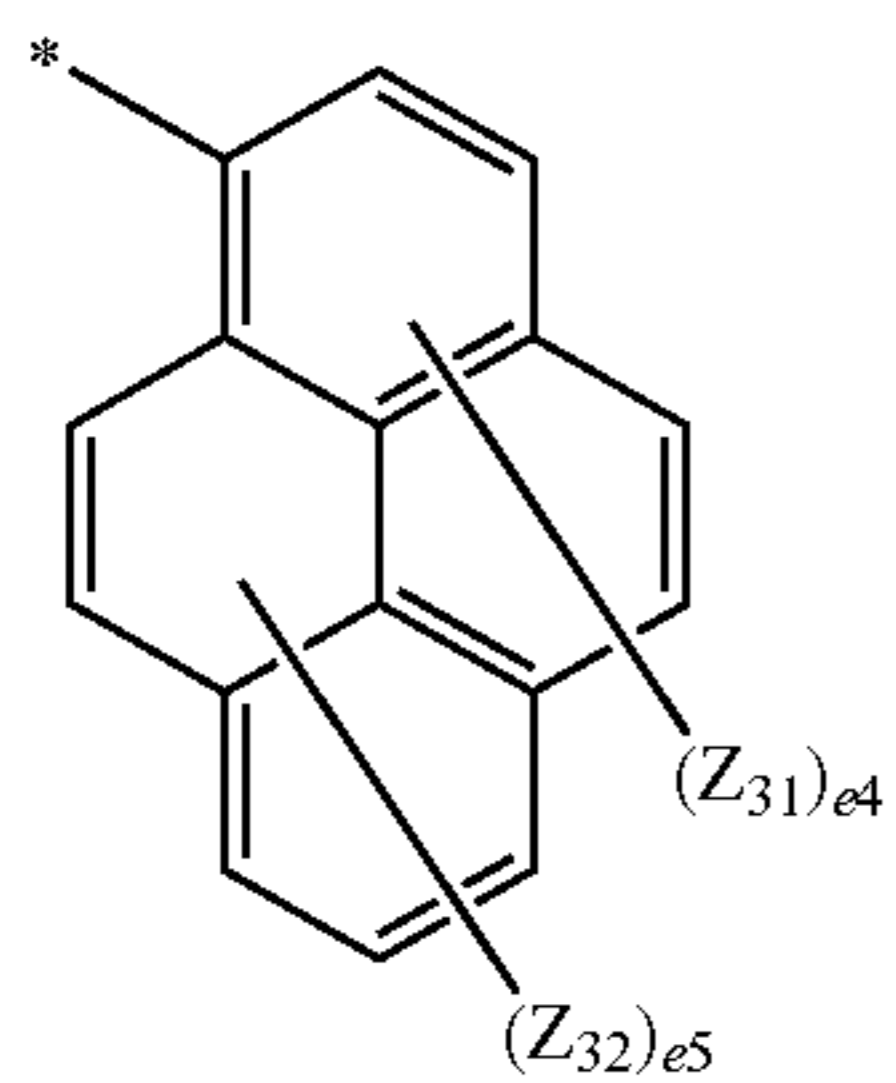
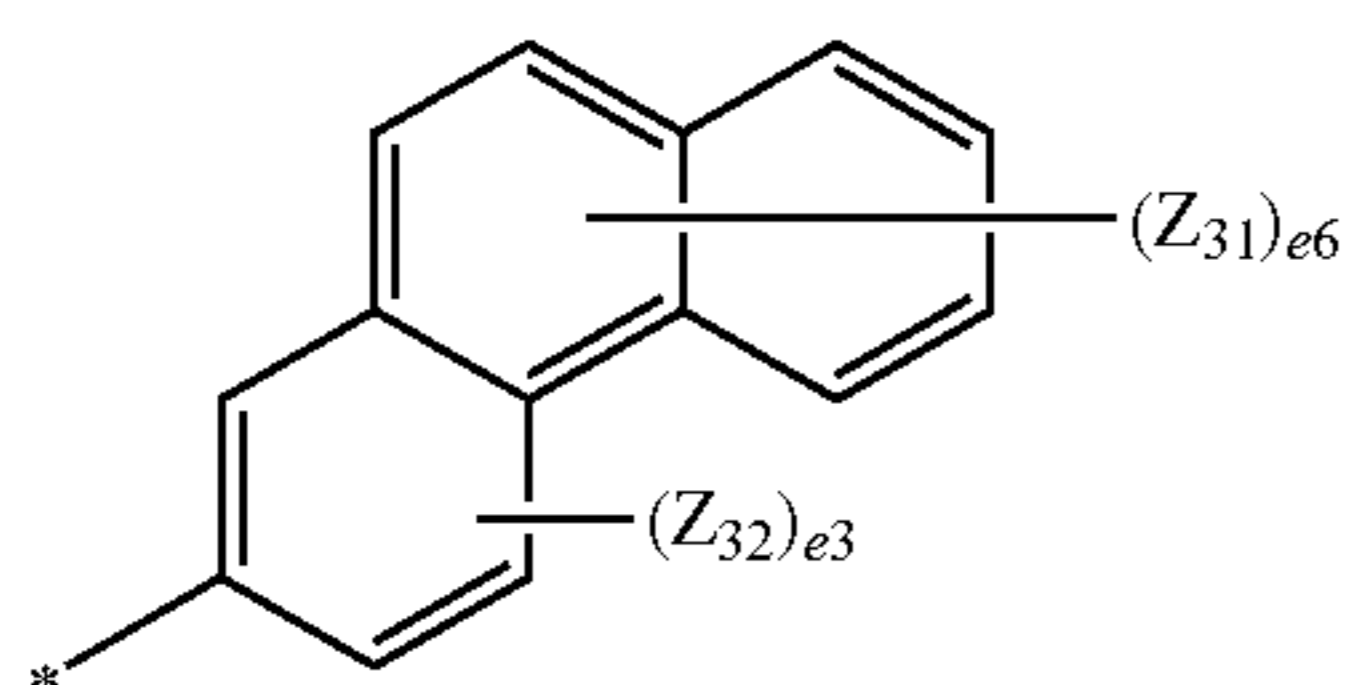
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5-8

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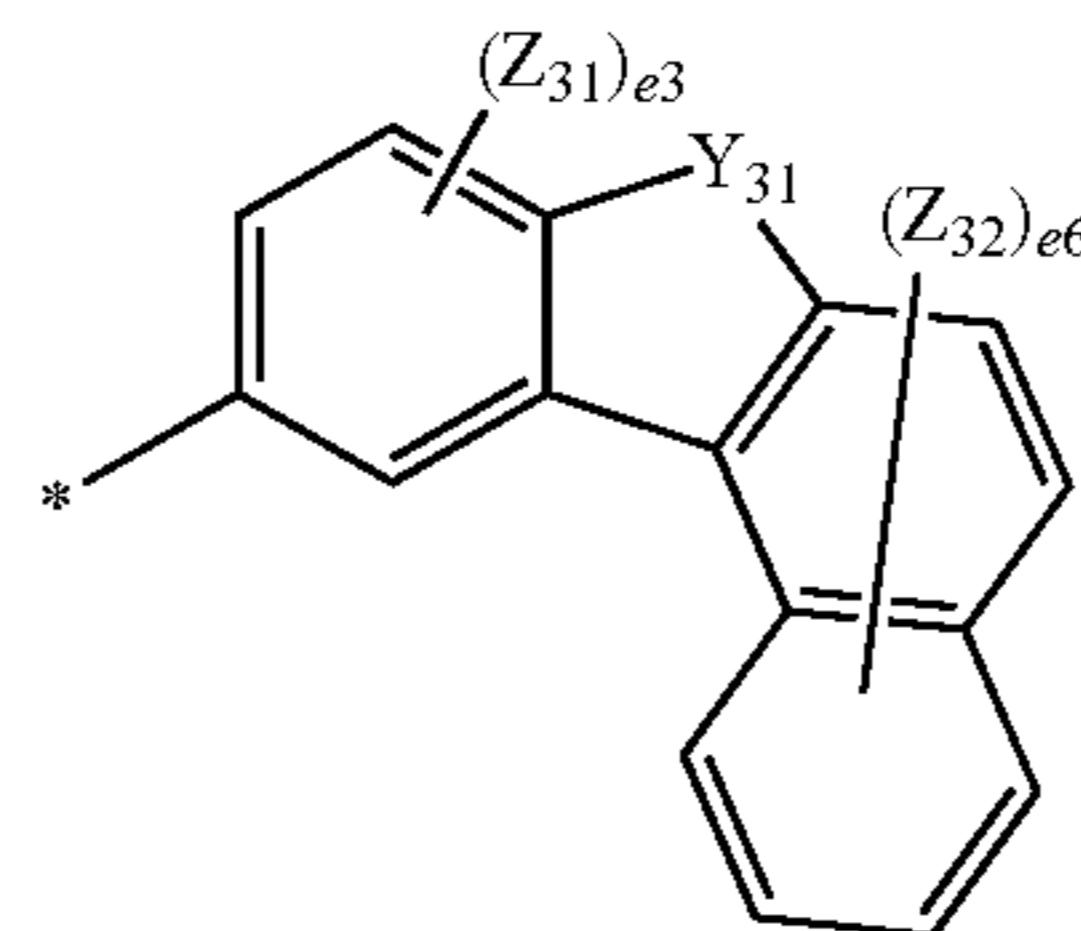
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5-17

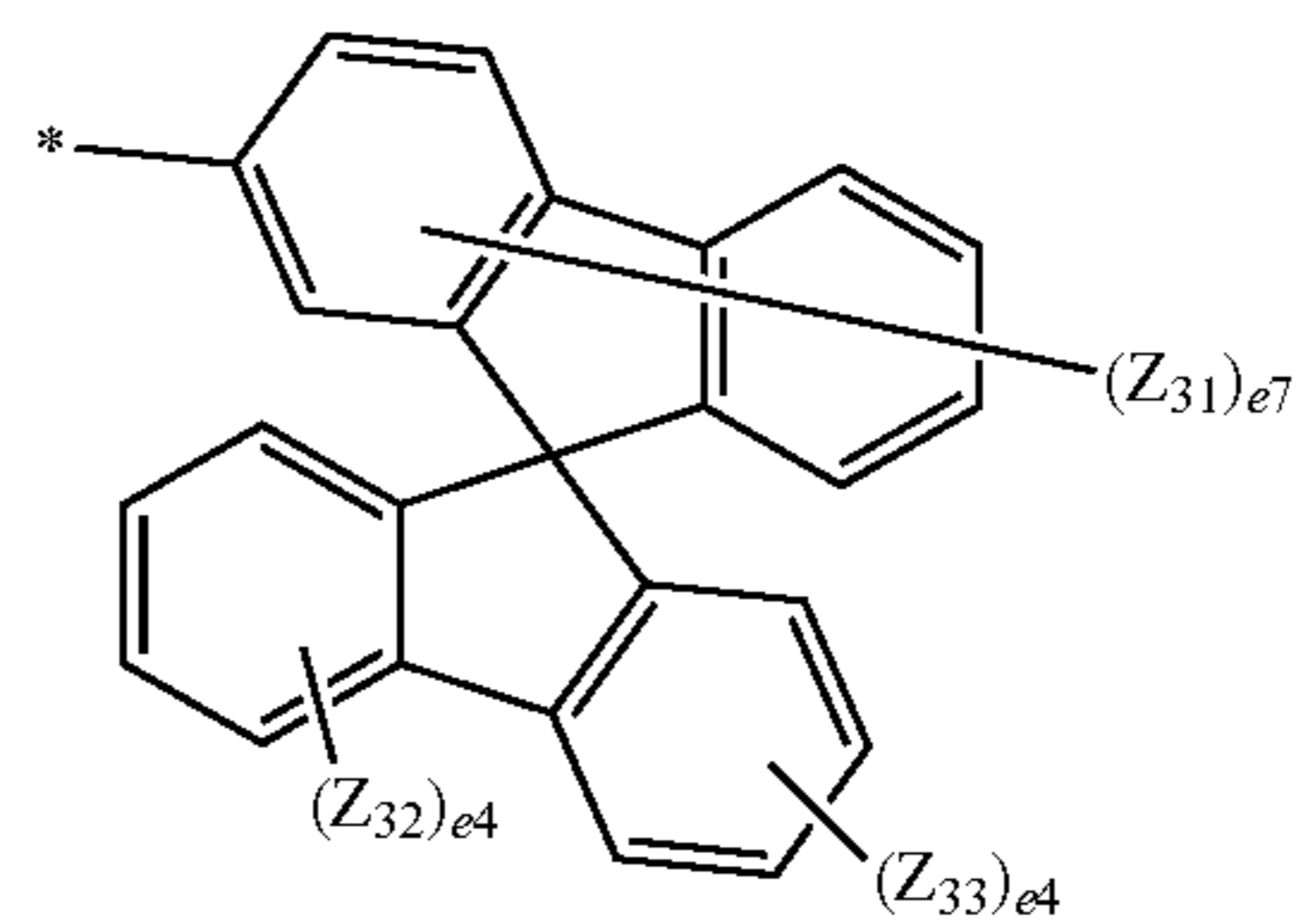
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5-10 10

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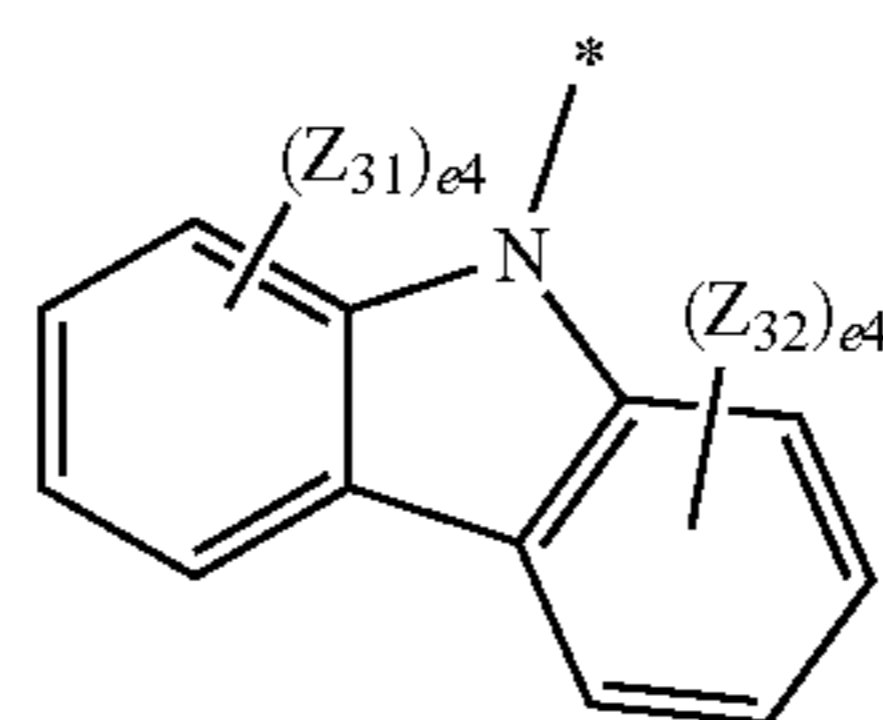
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5-19

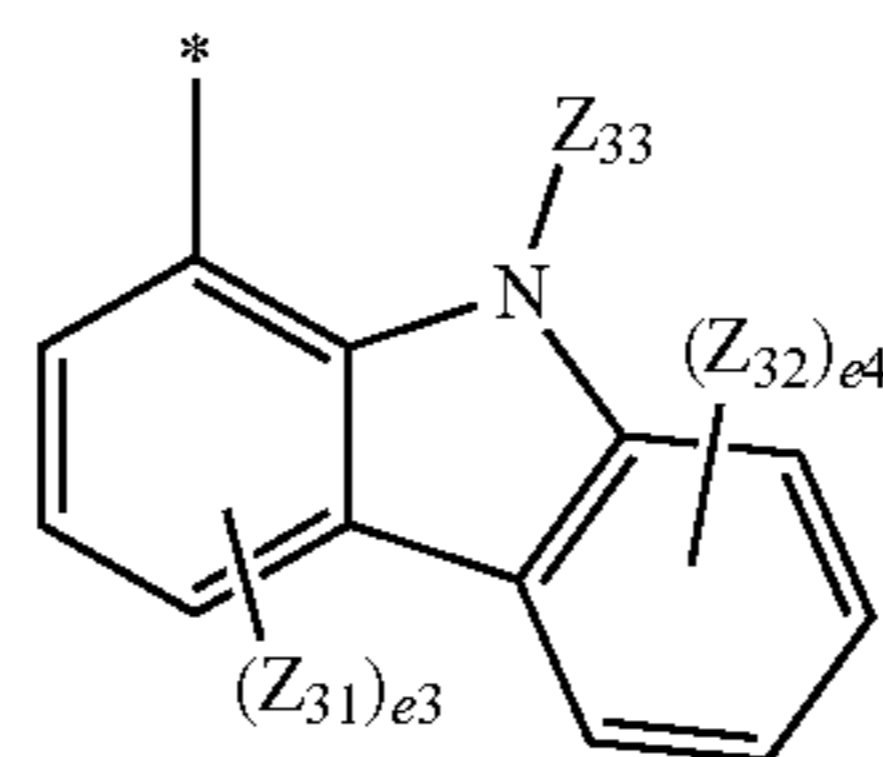
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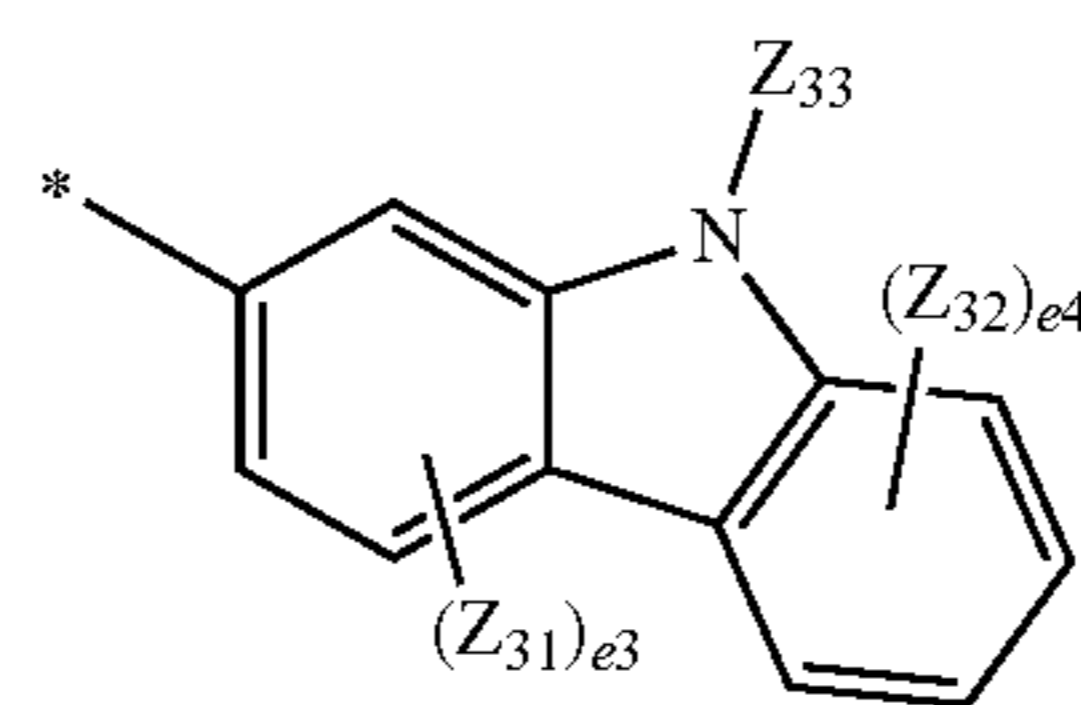
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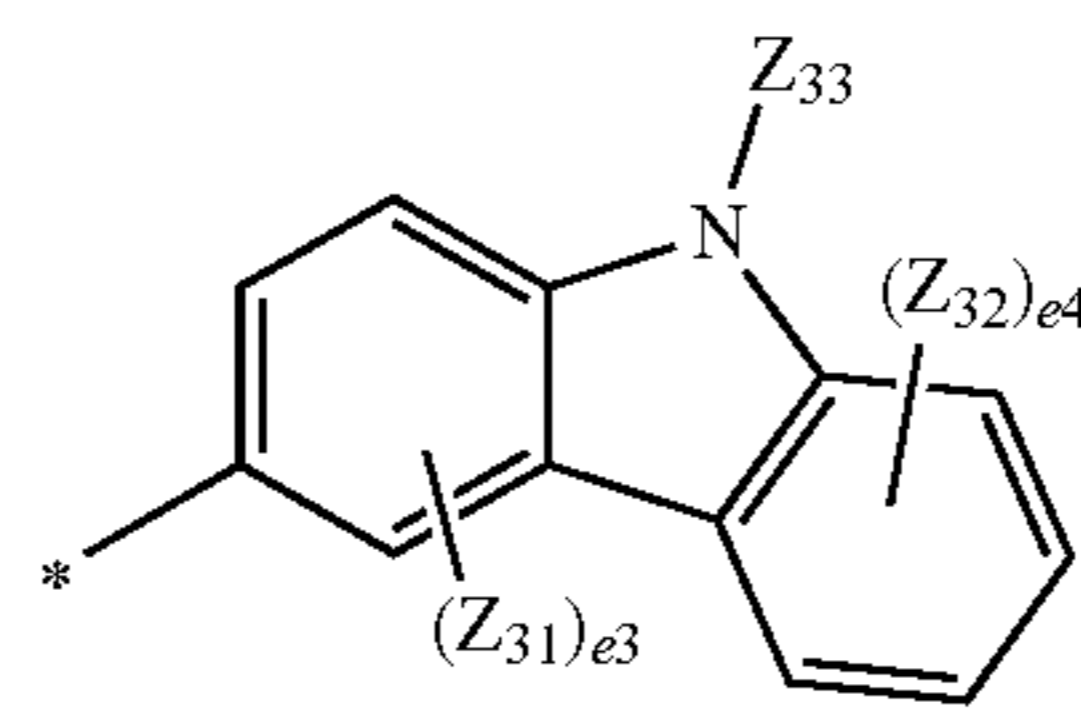
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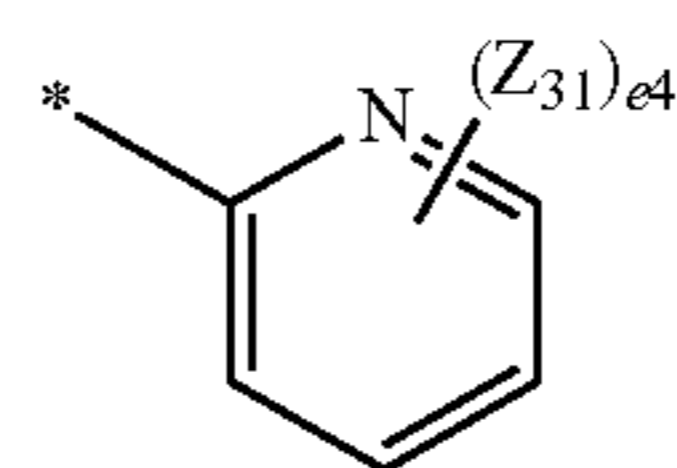


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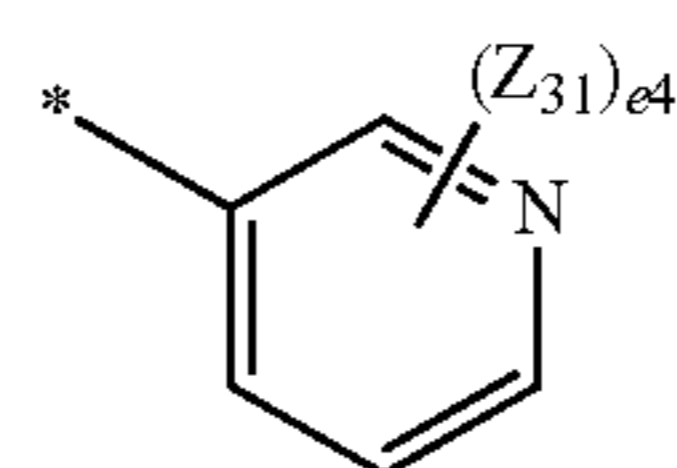
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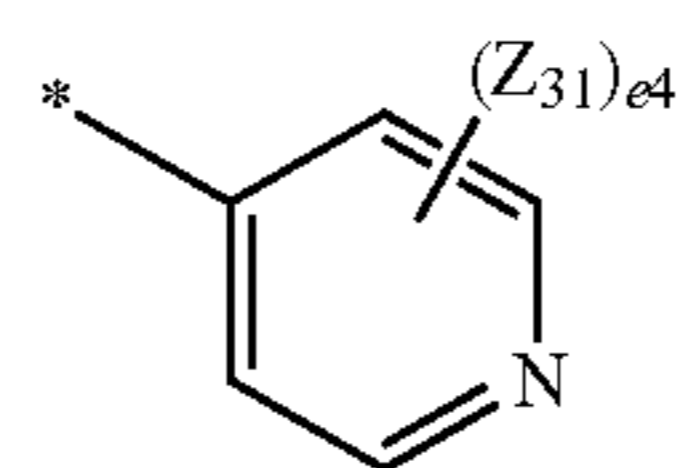
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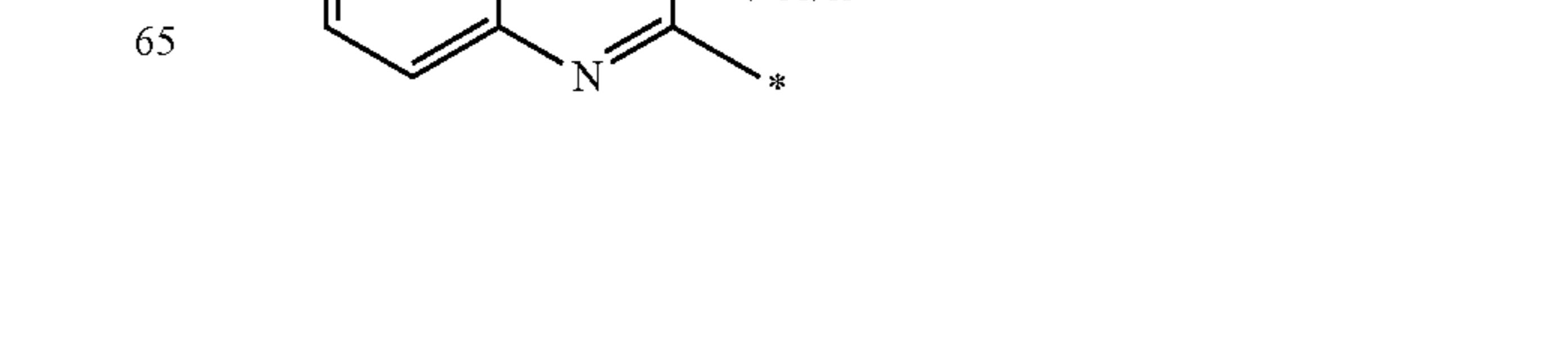
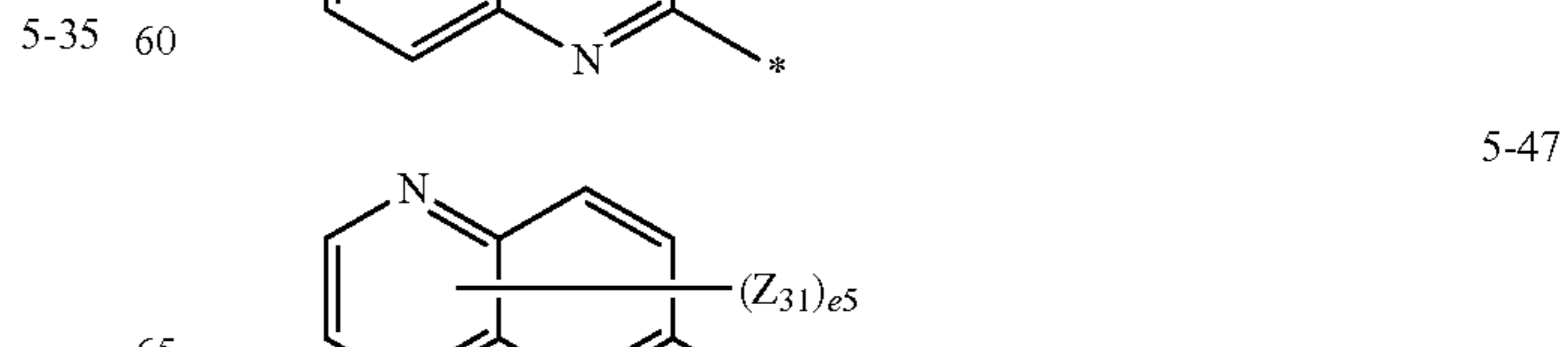
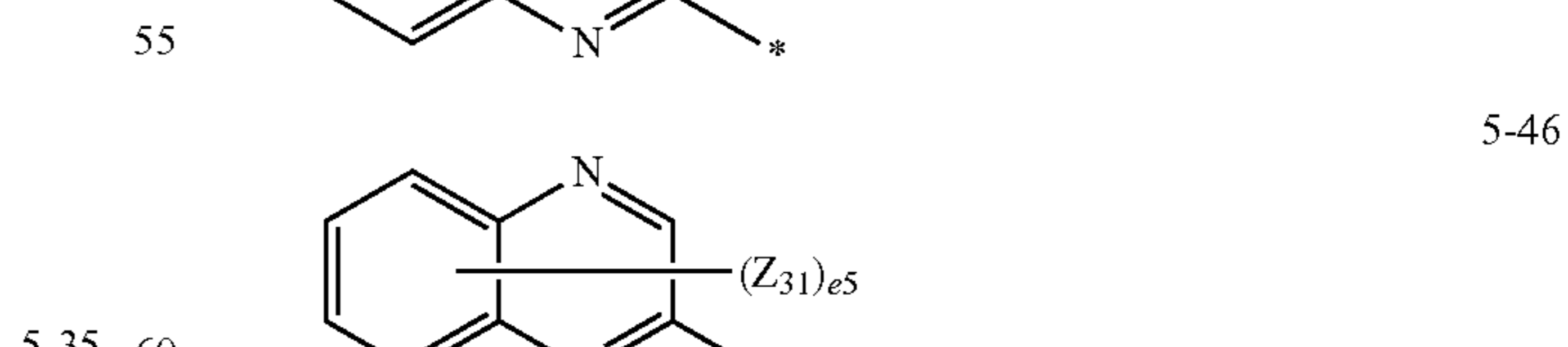
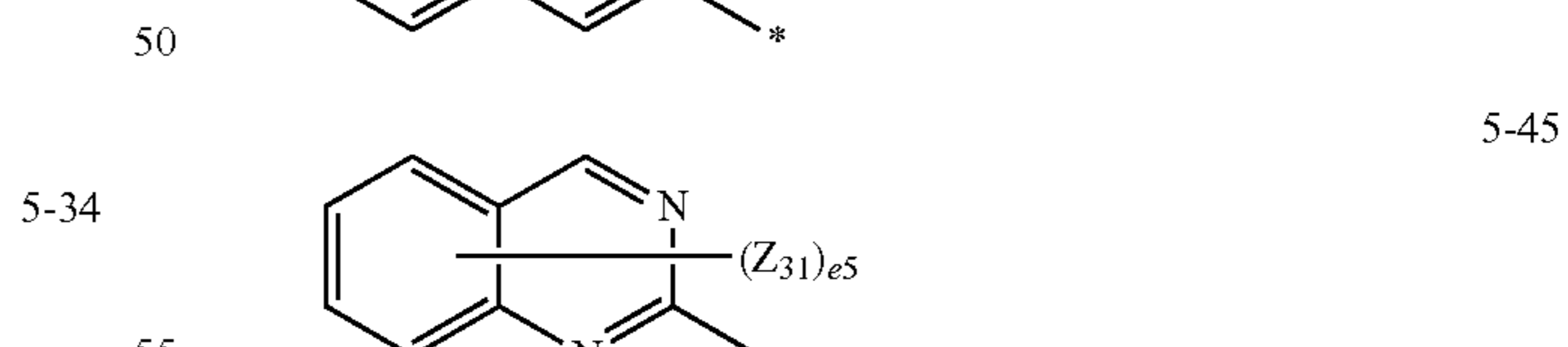
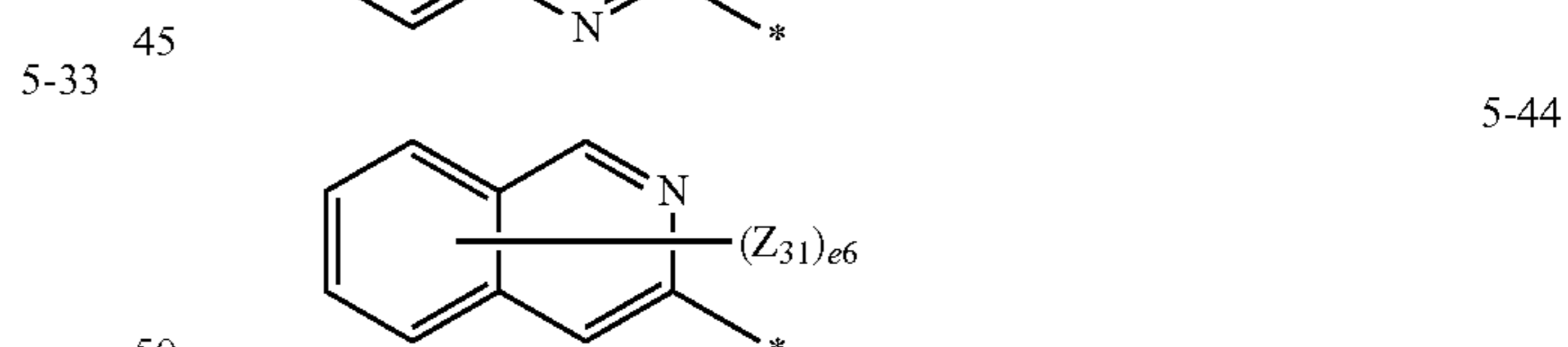
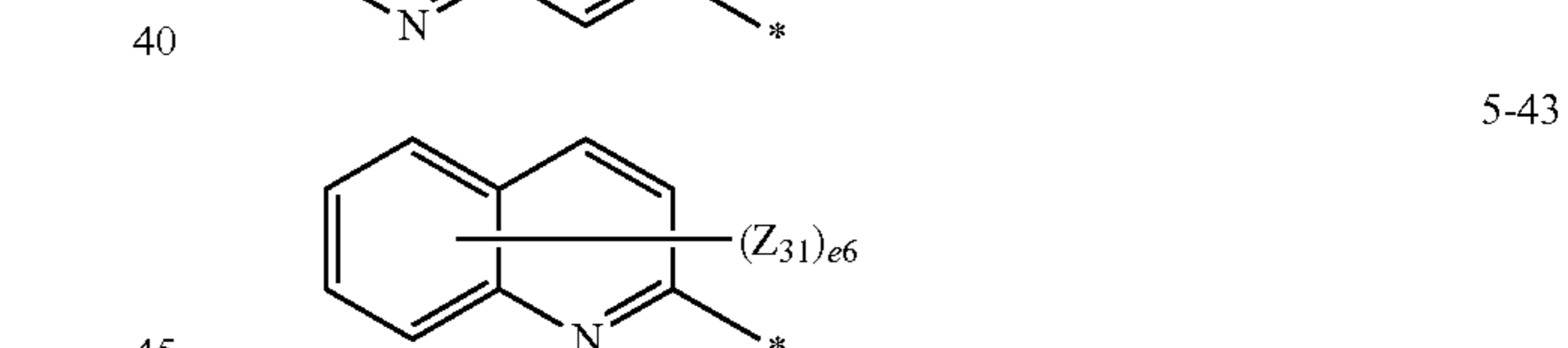
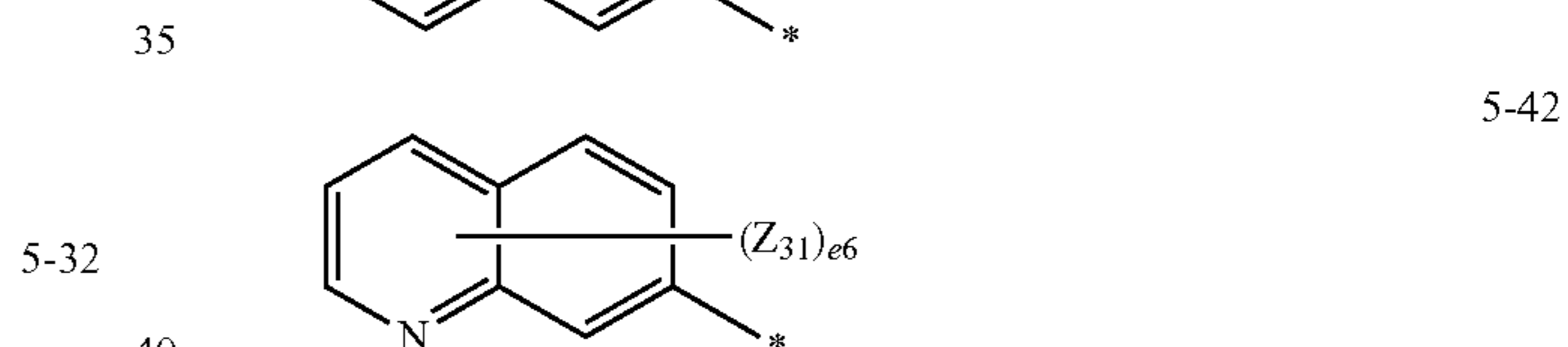
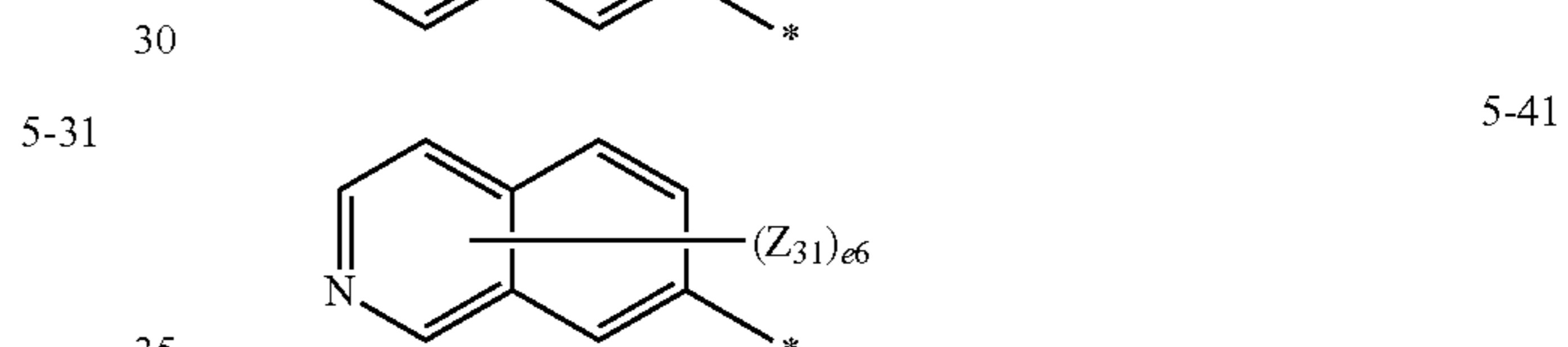
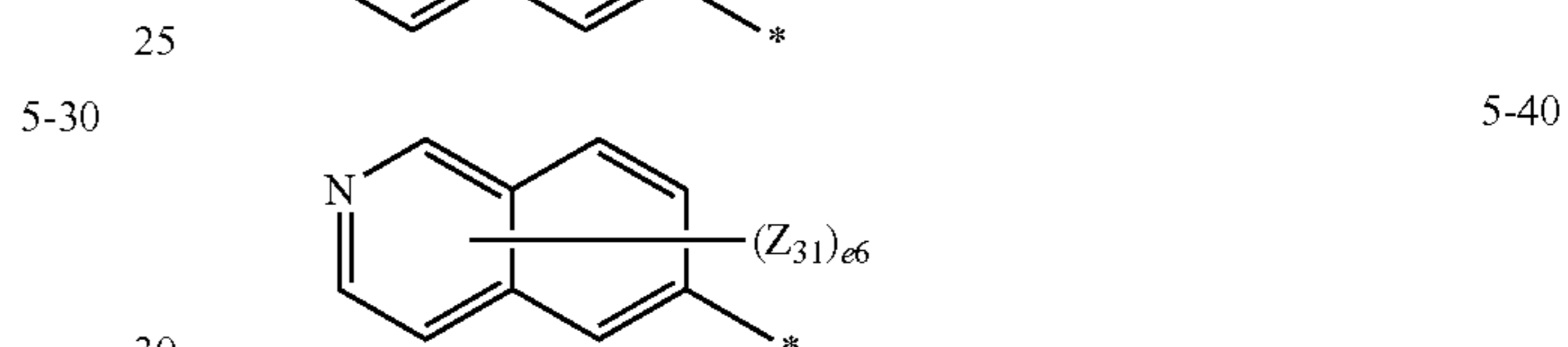
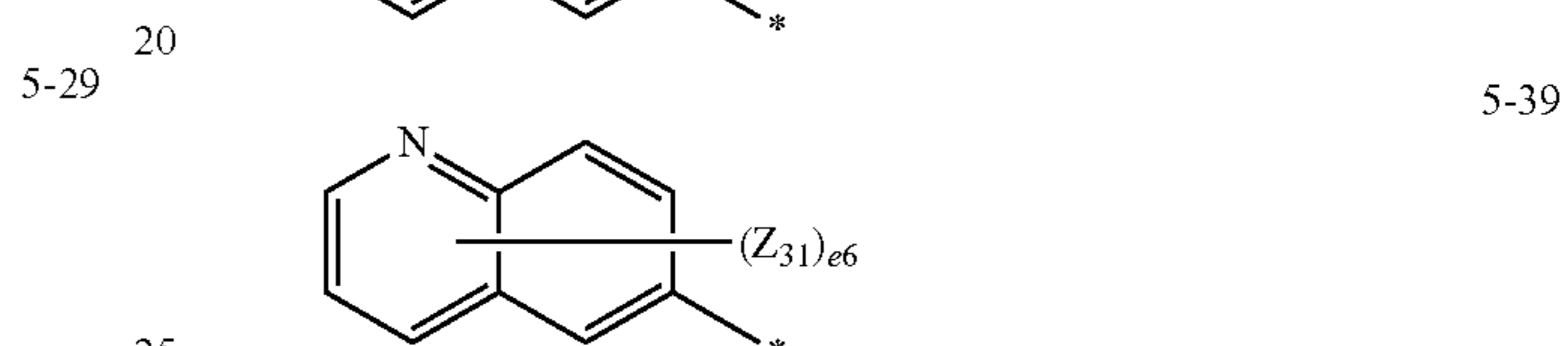
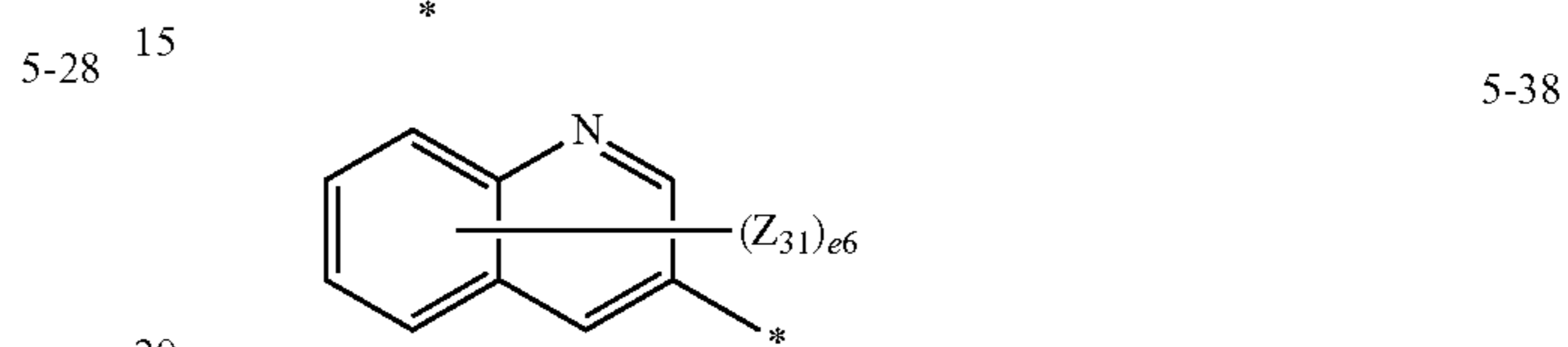
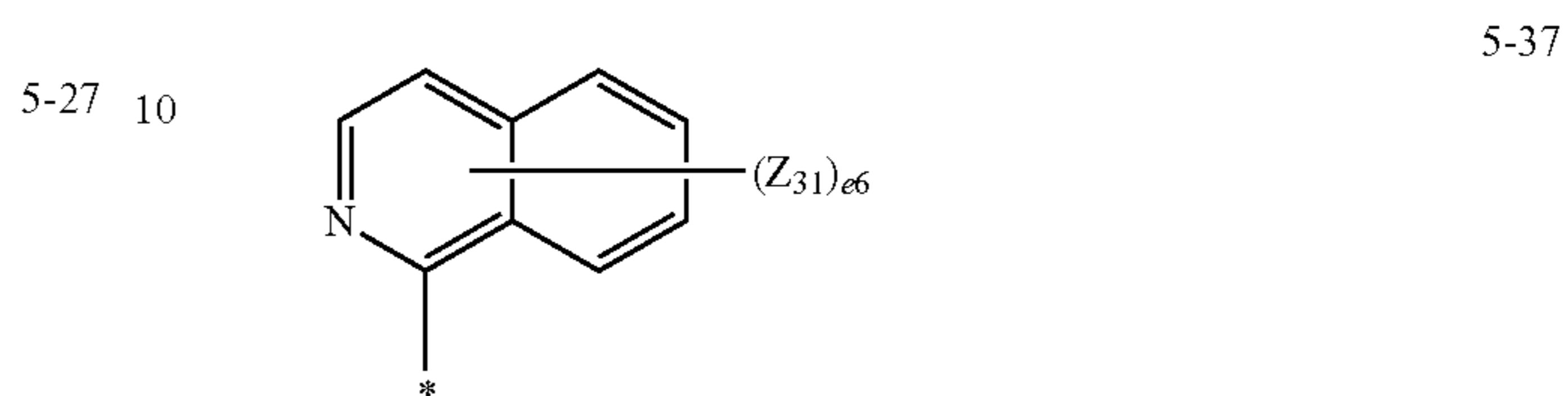
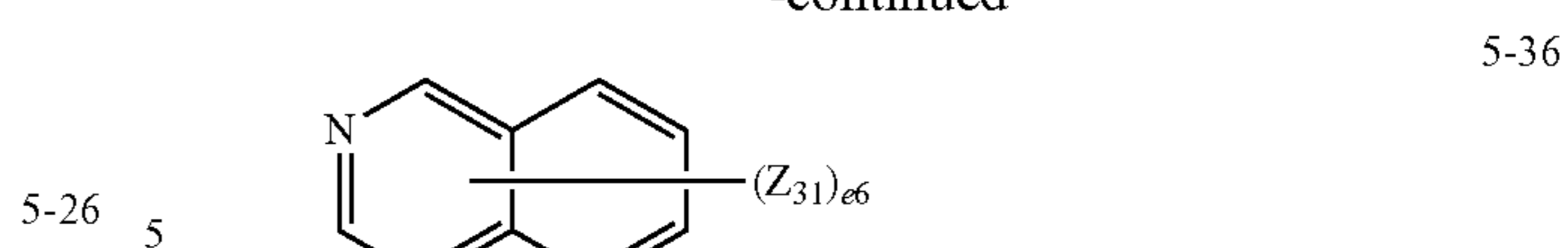
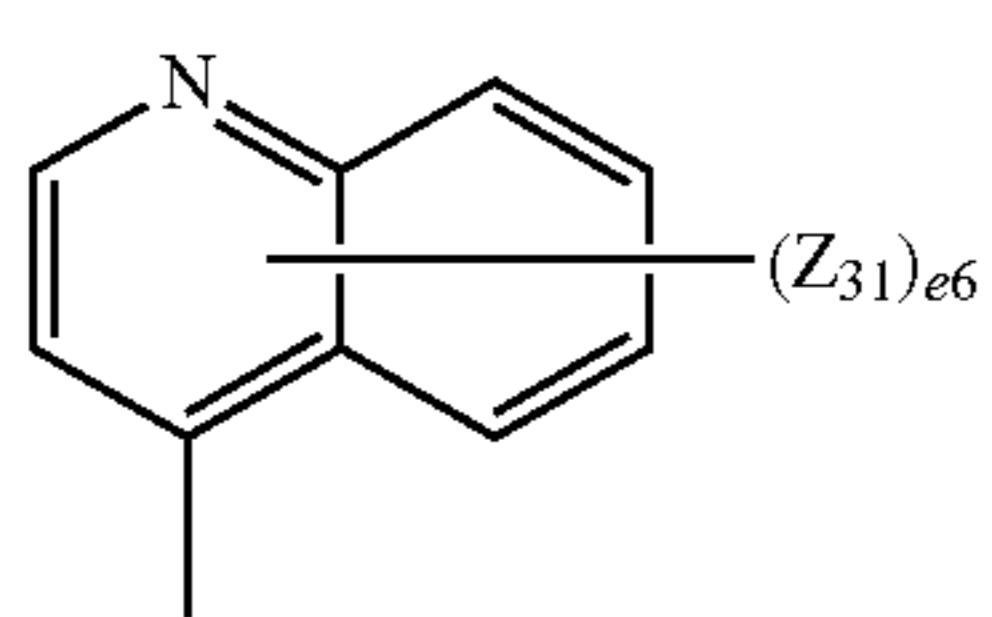
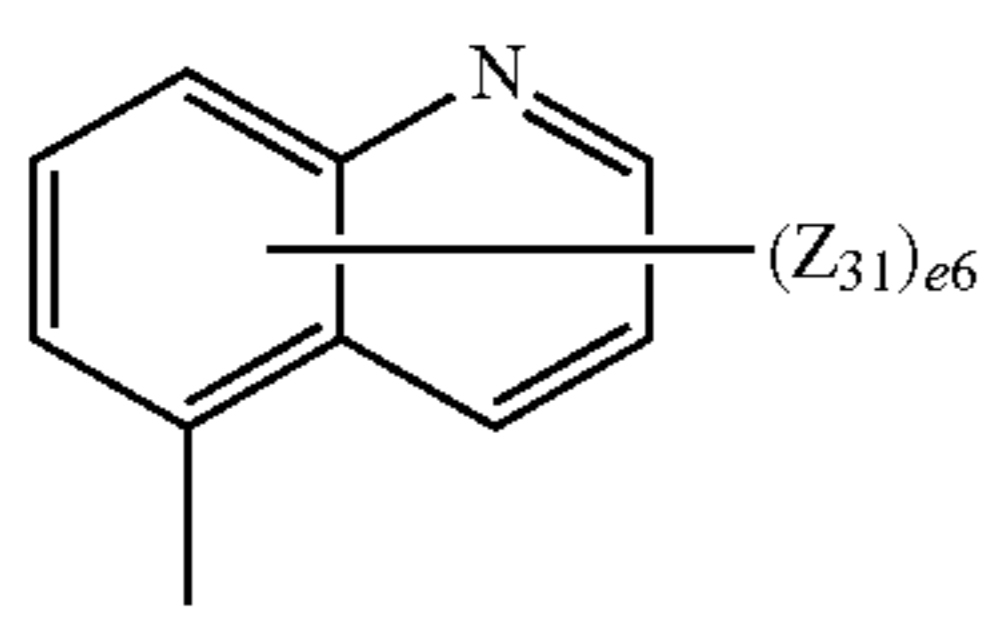
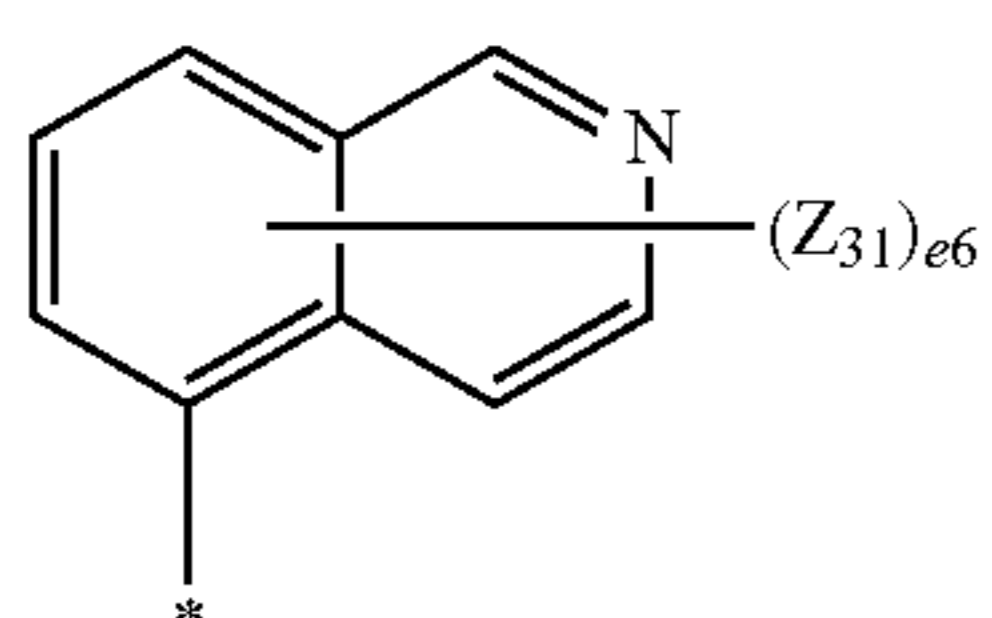
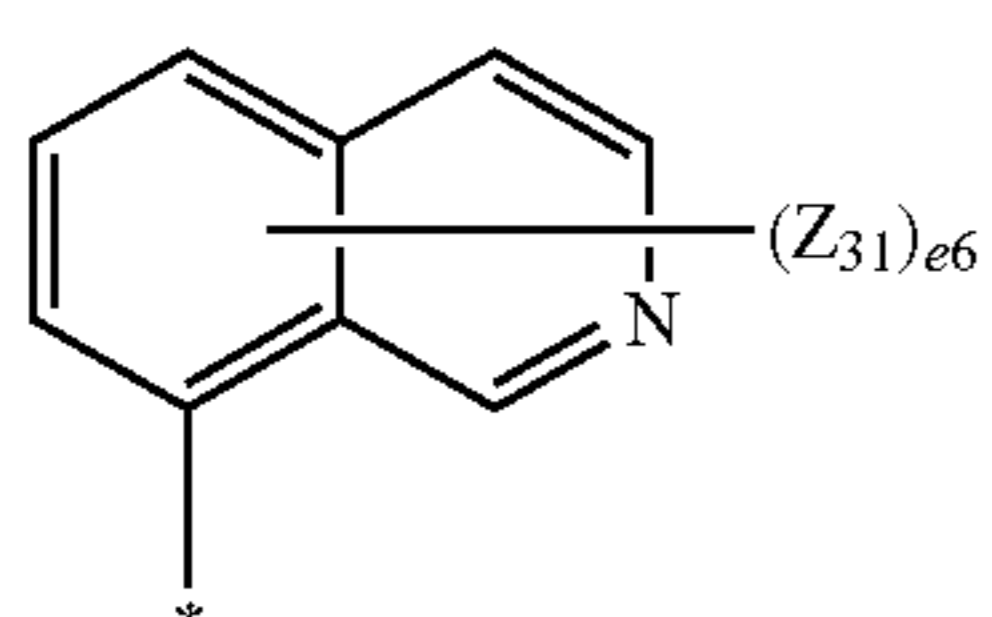
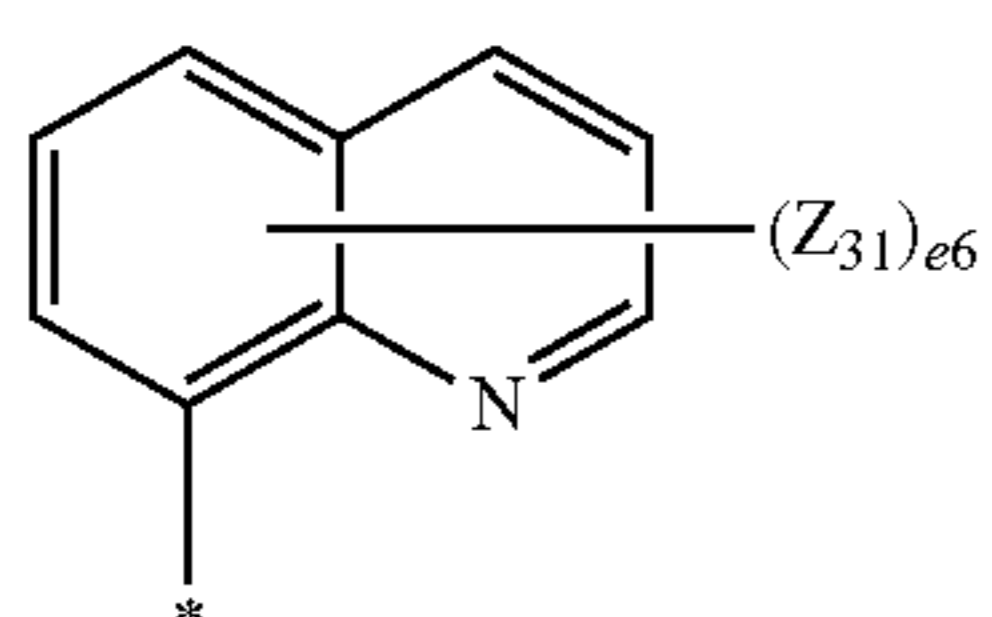
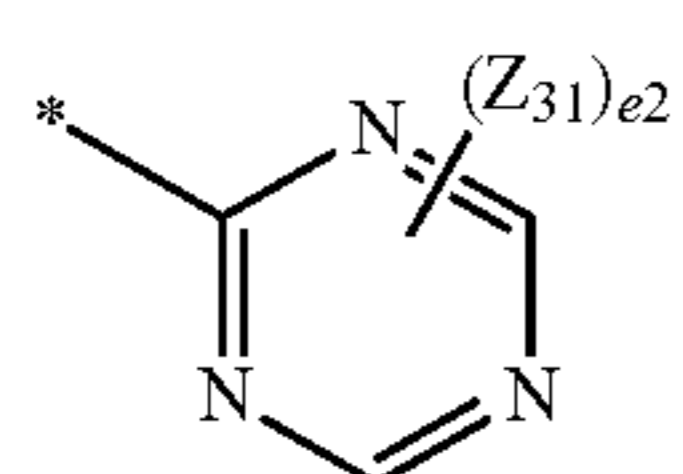
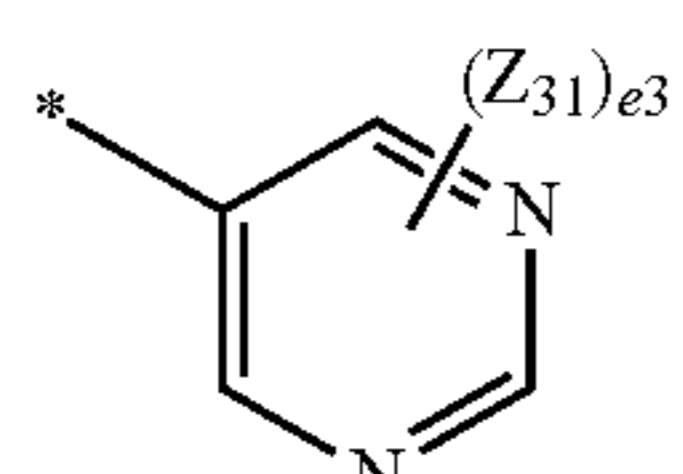
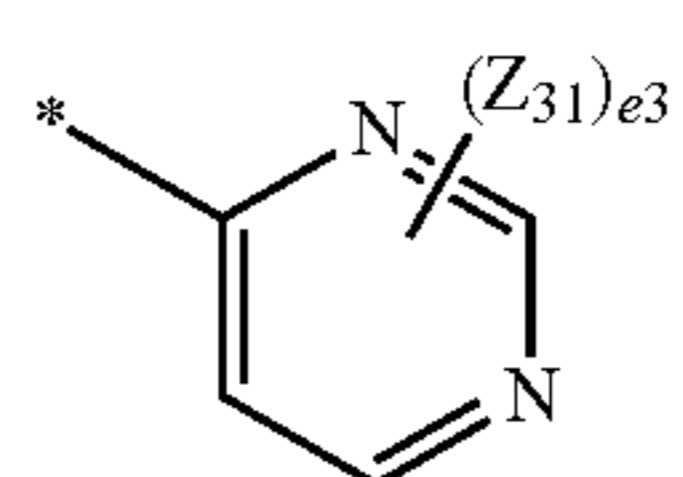
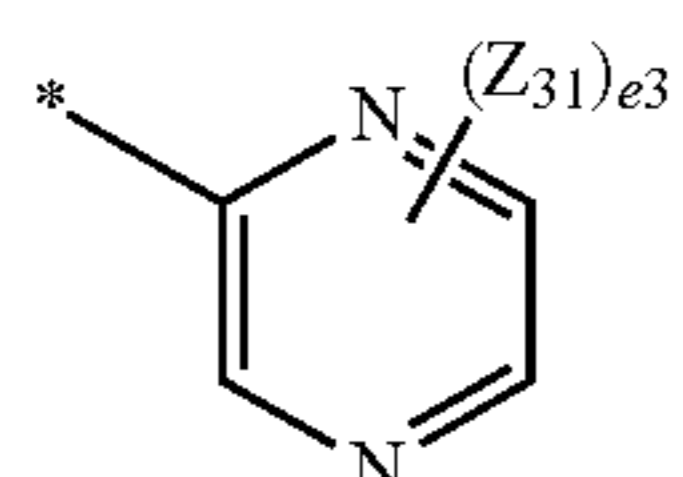
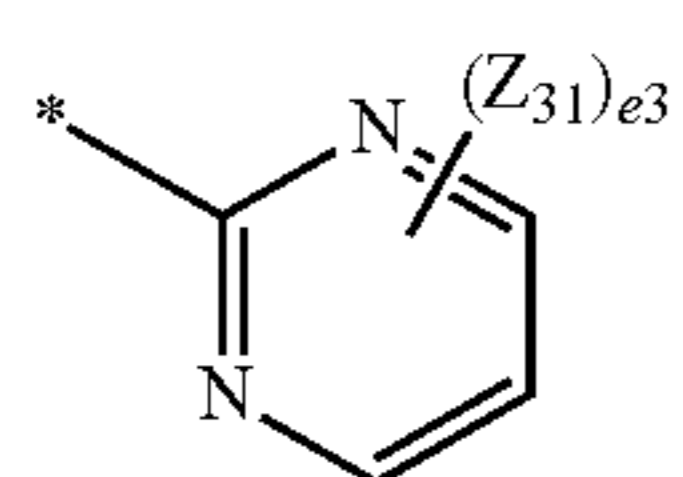
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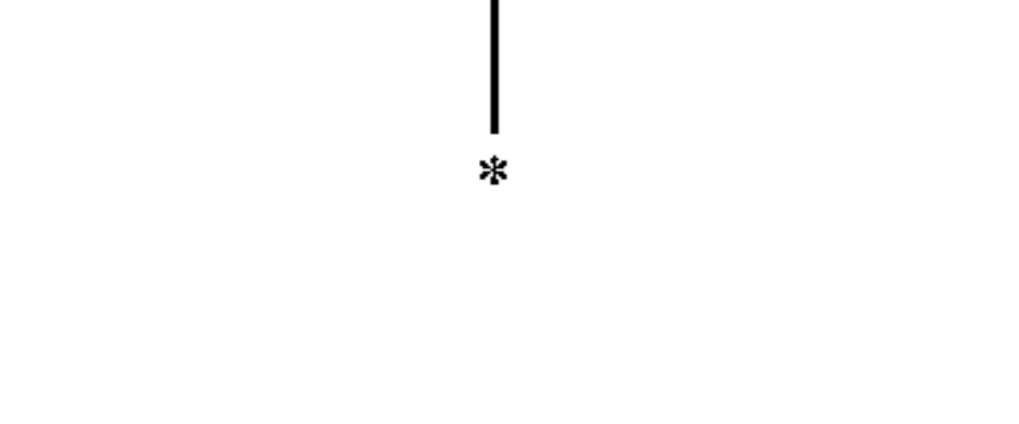
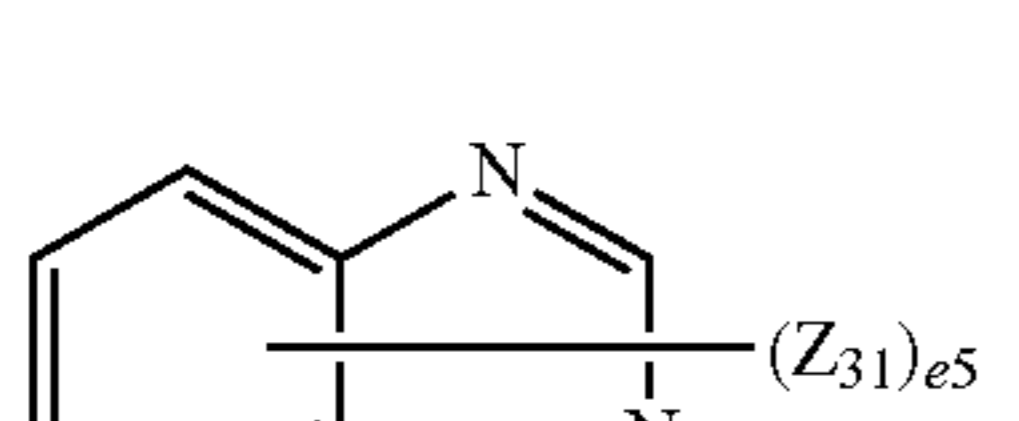
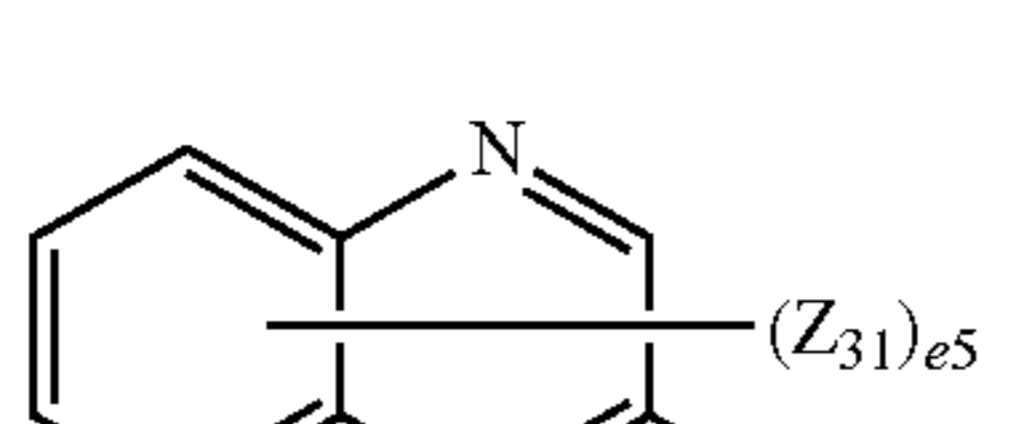
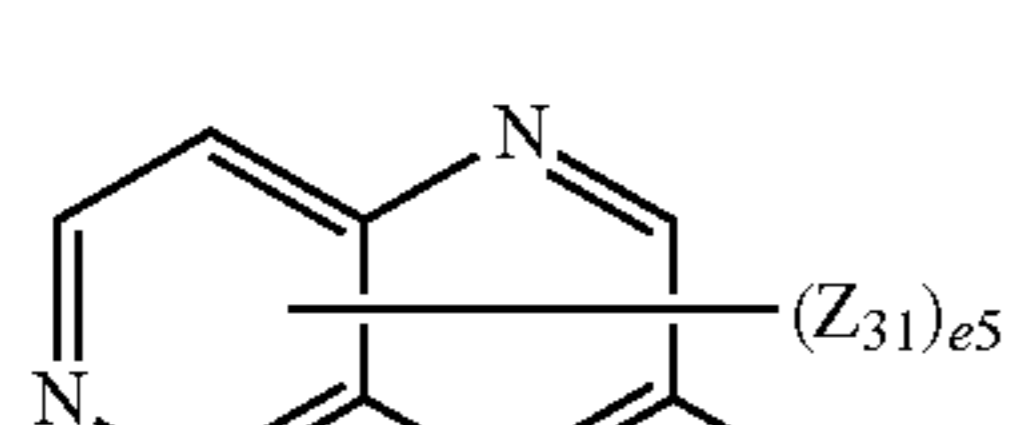
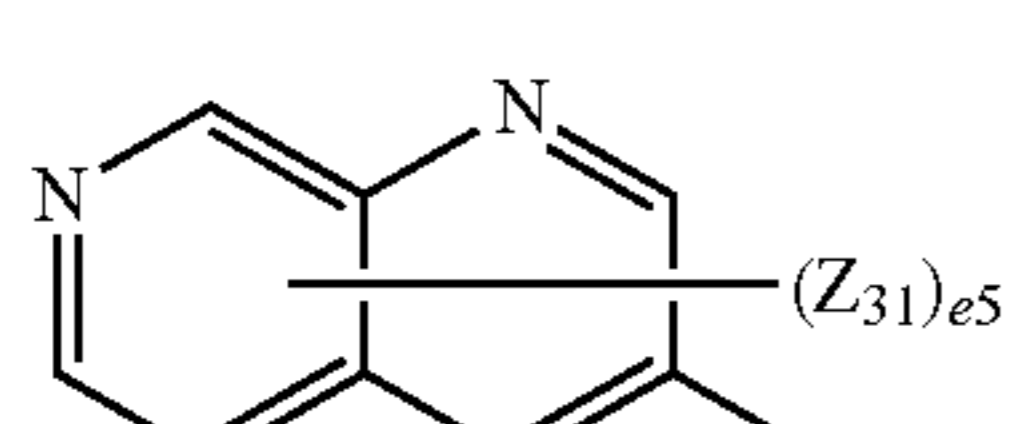
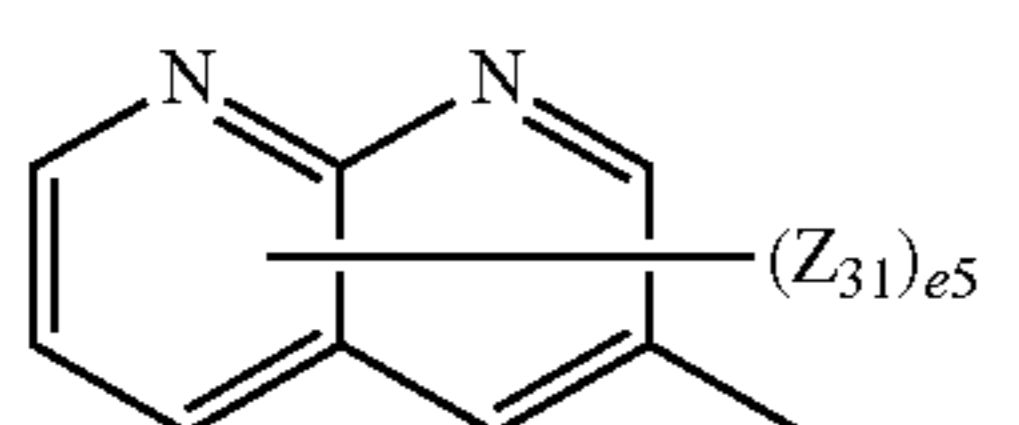
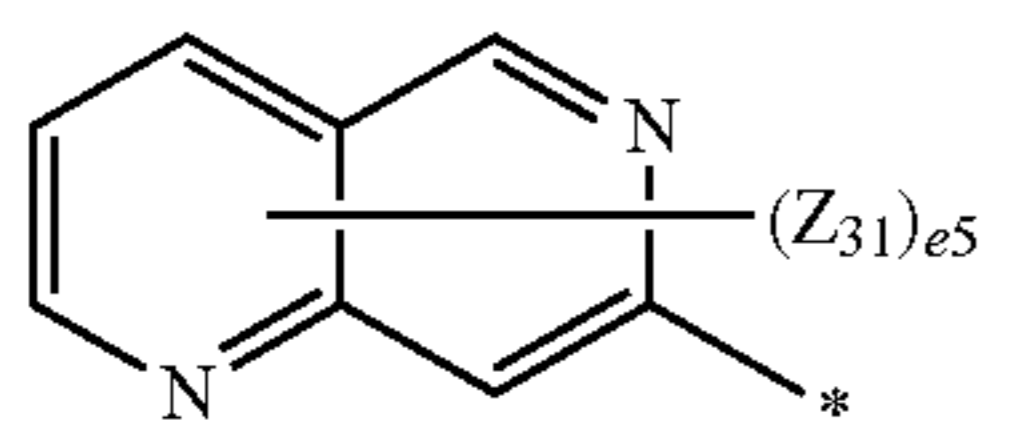
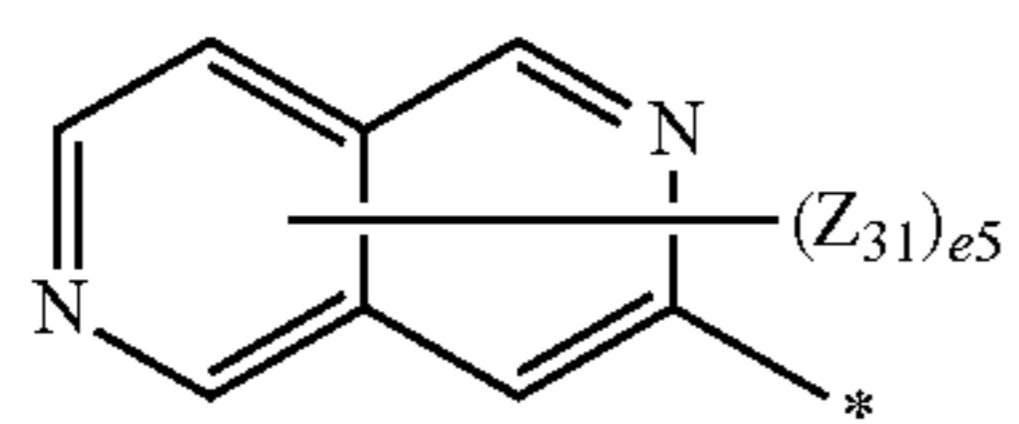
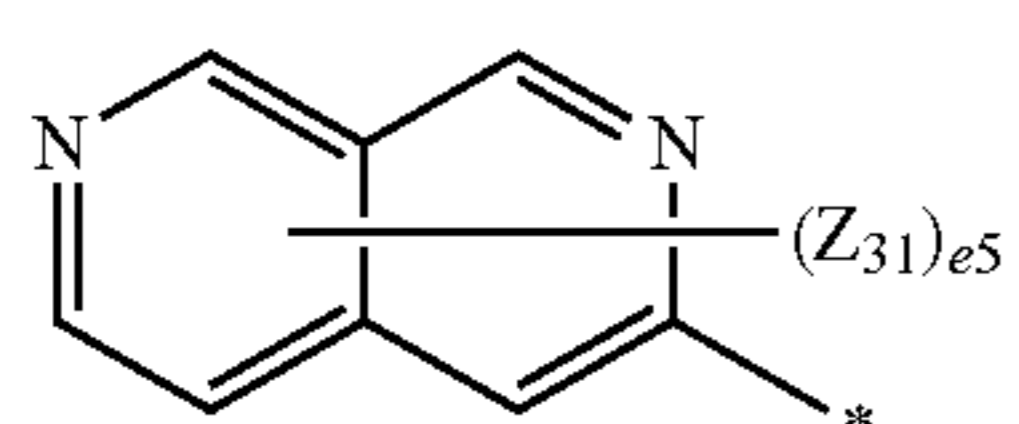
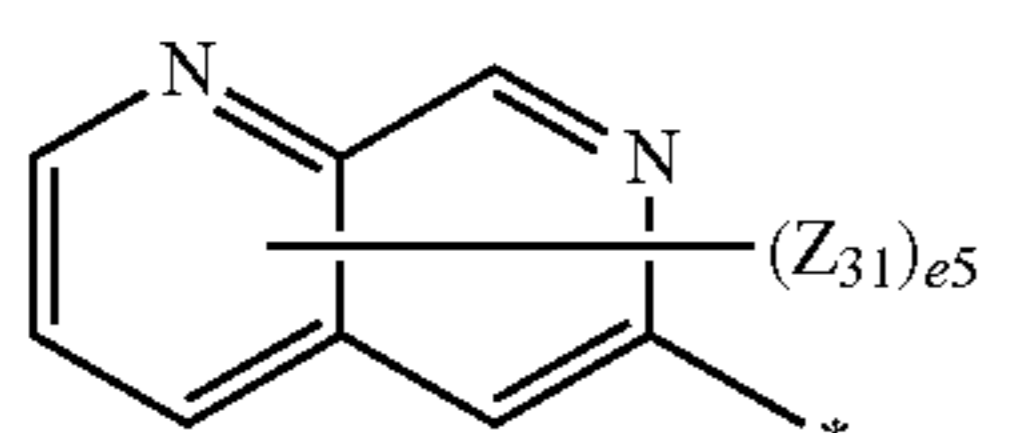
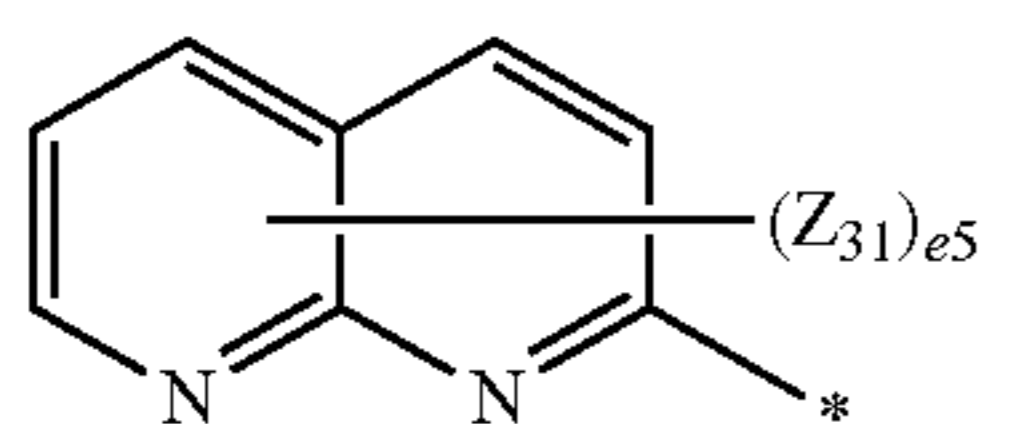
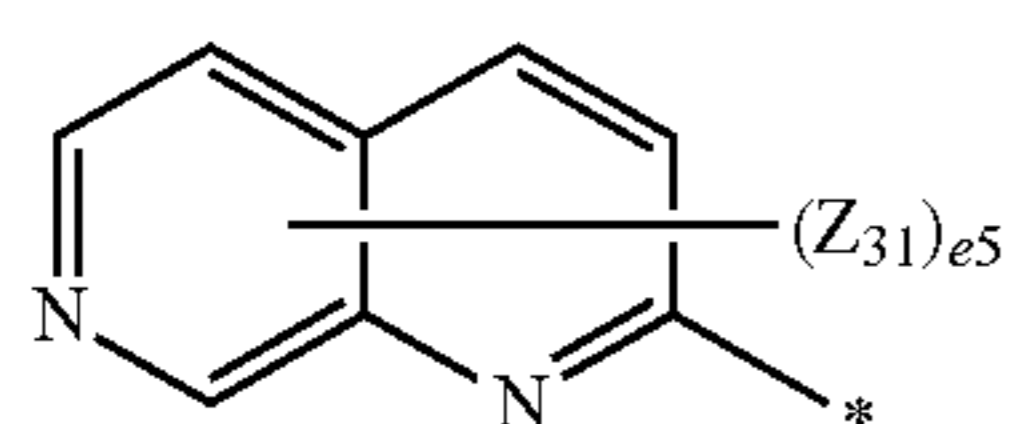
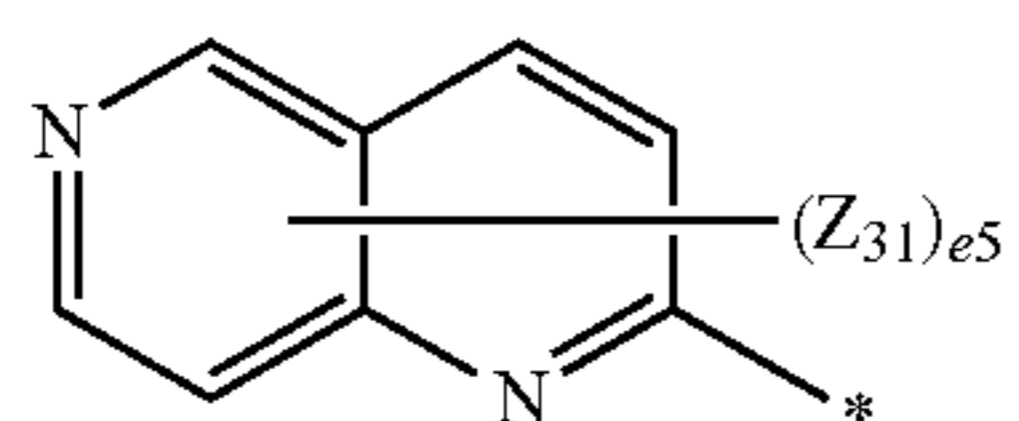
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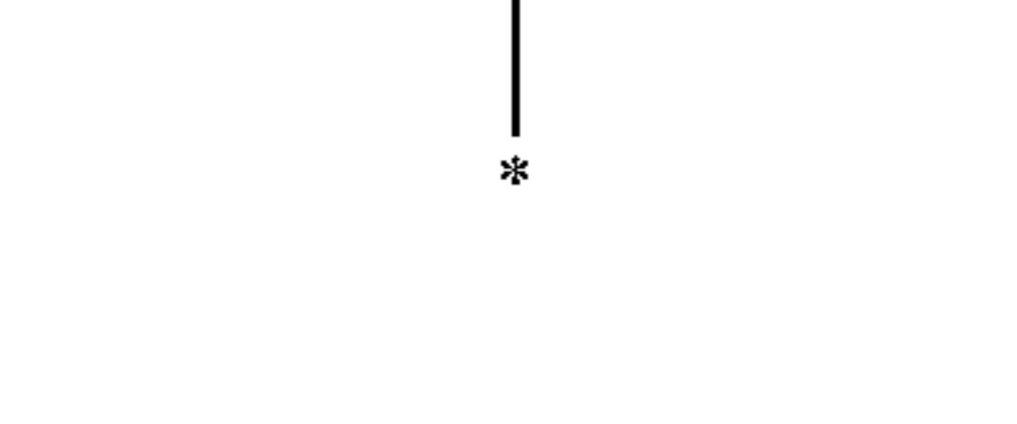
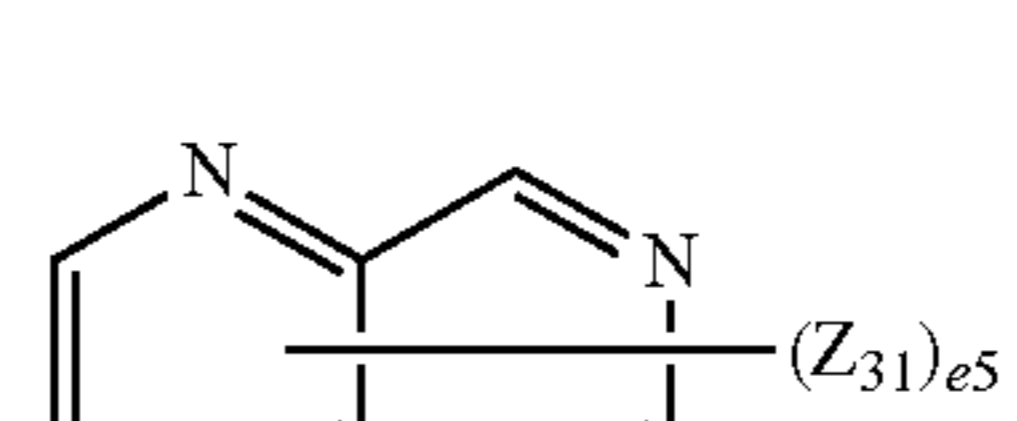
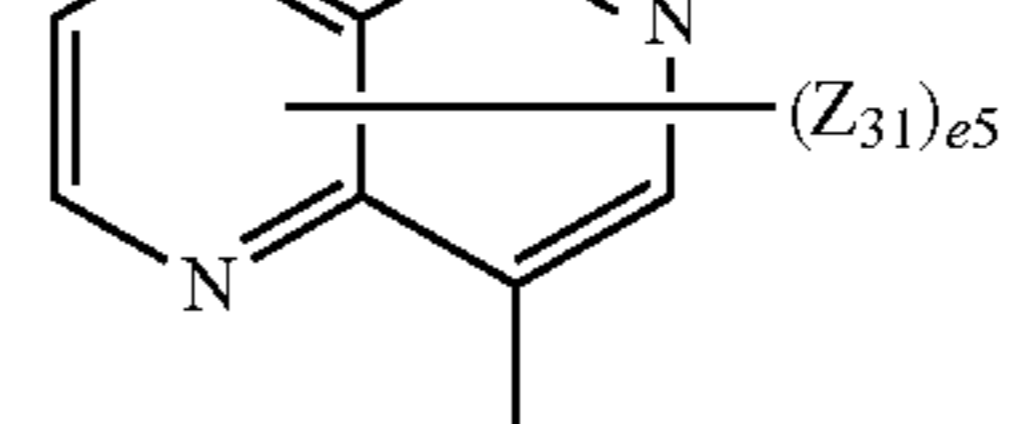
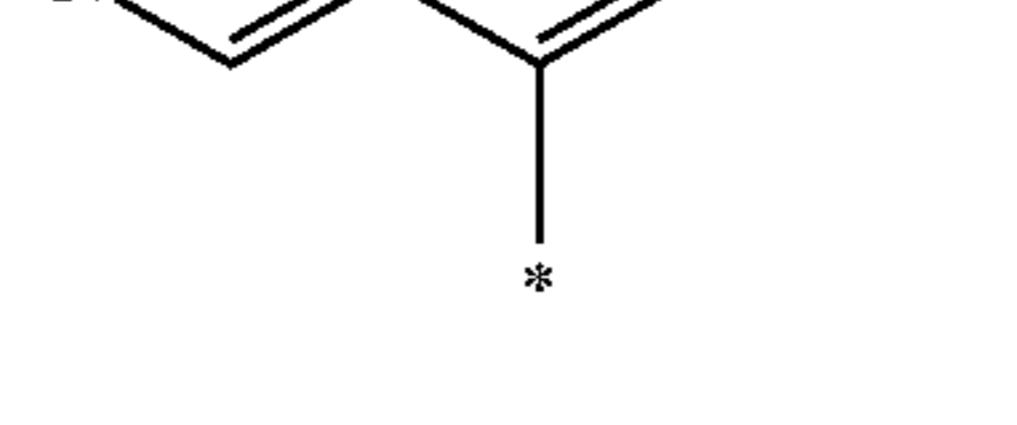
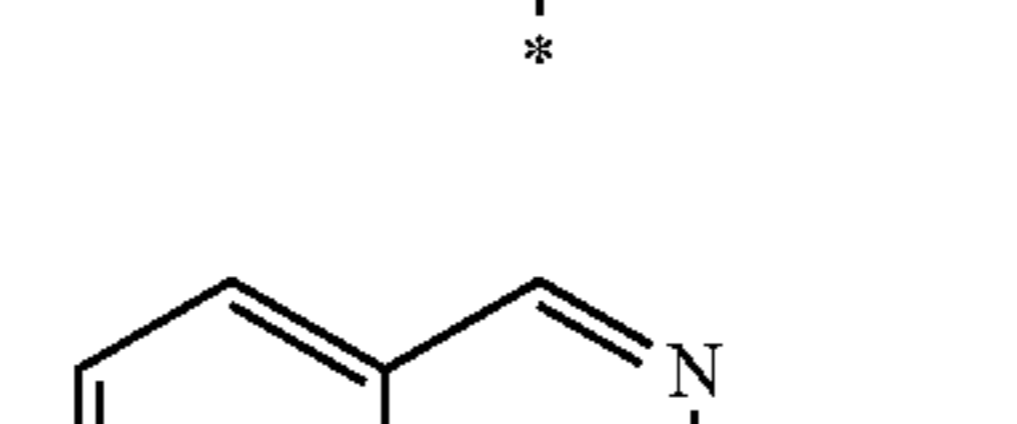
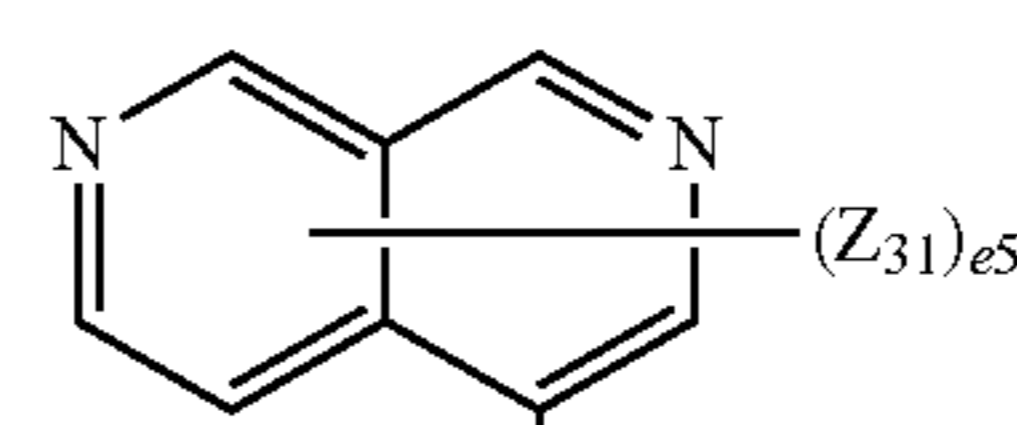
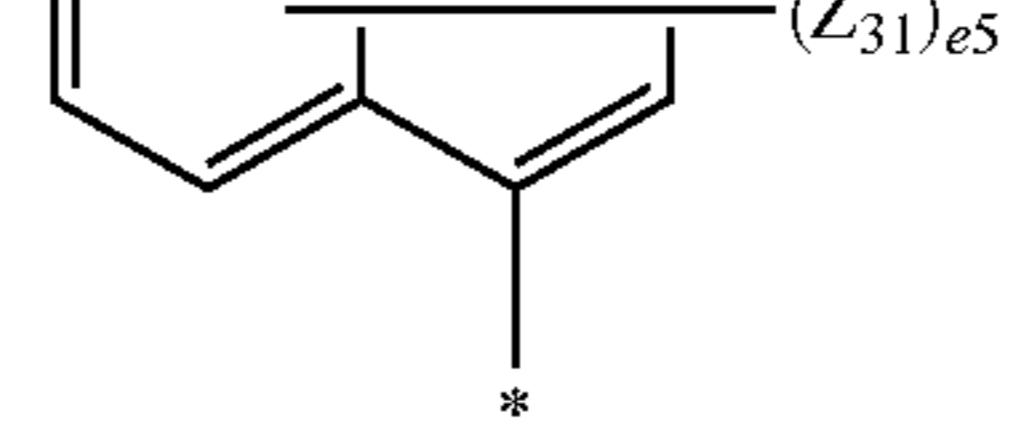
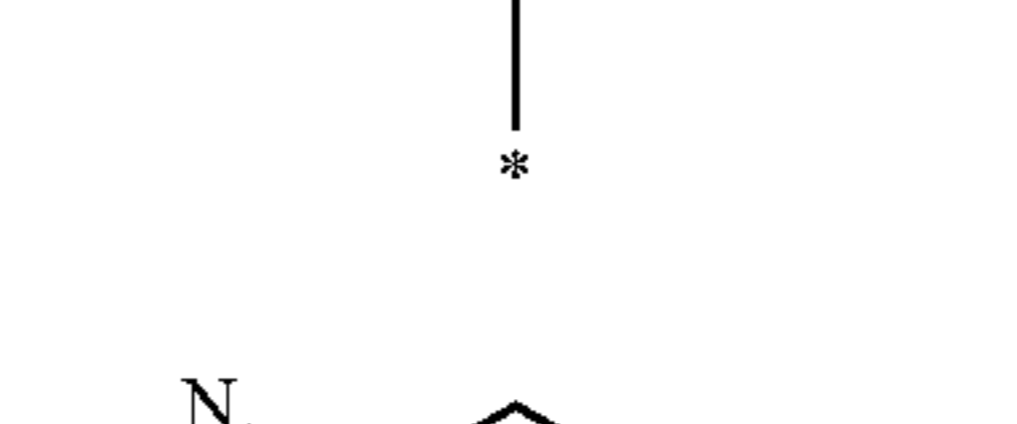
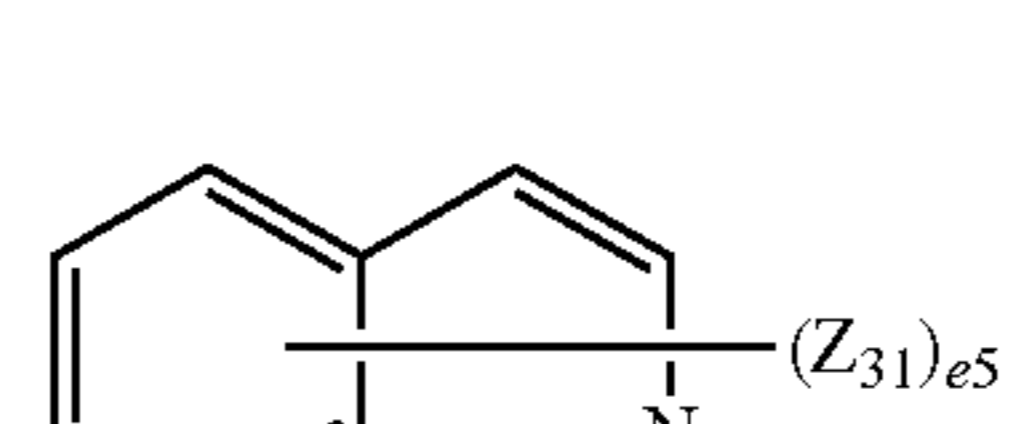
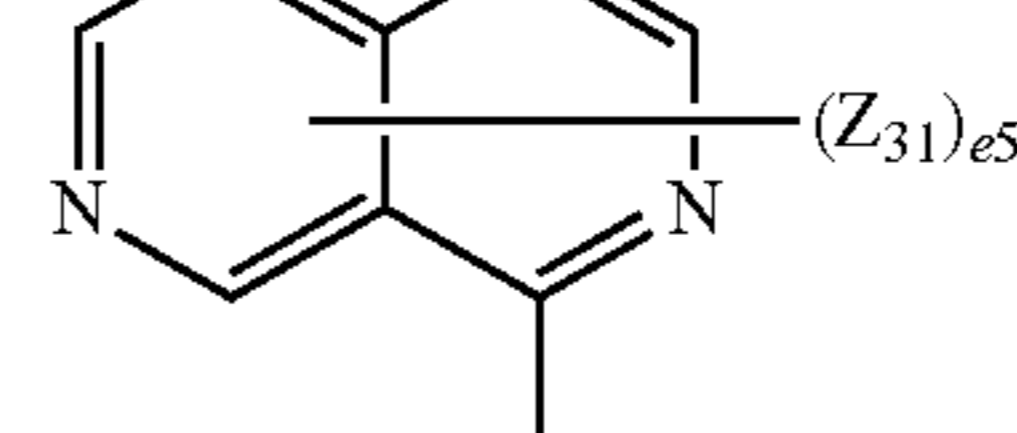
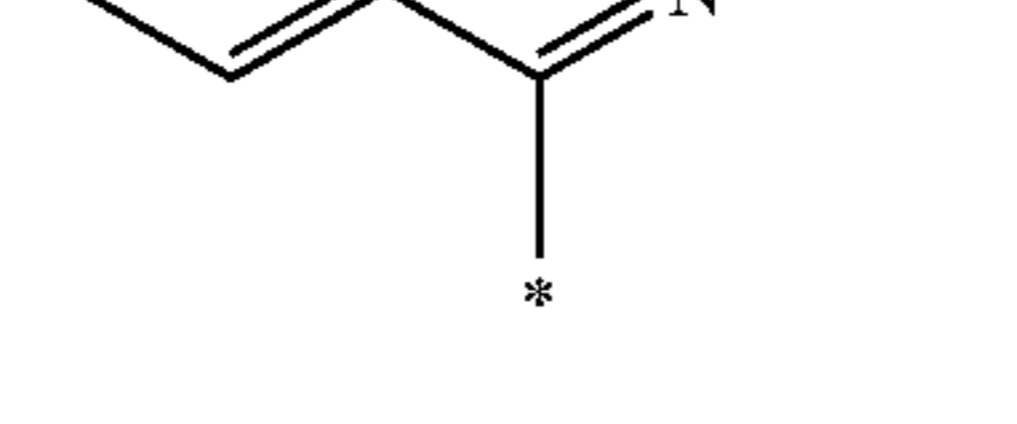
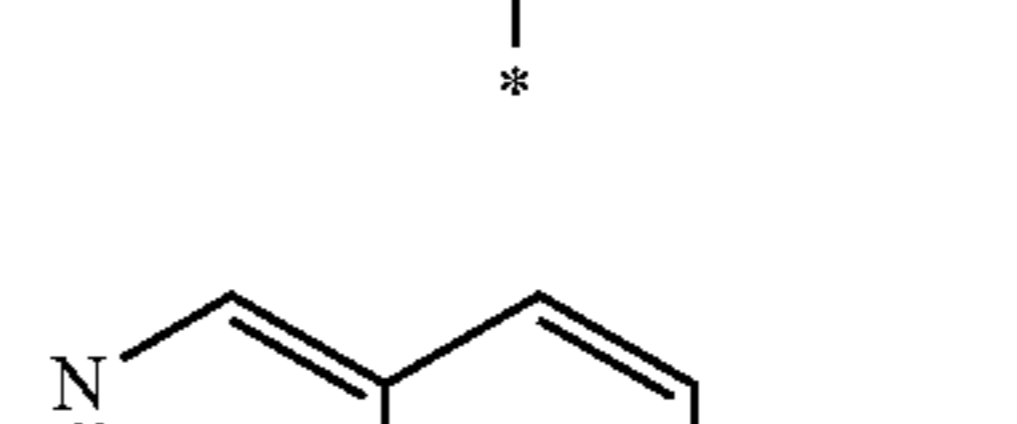
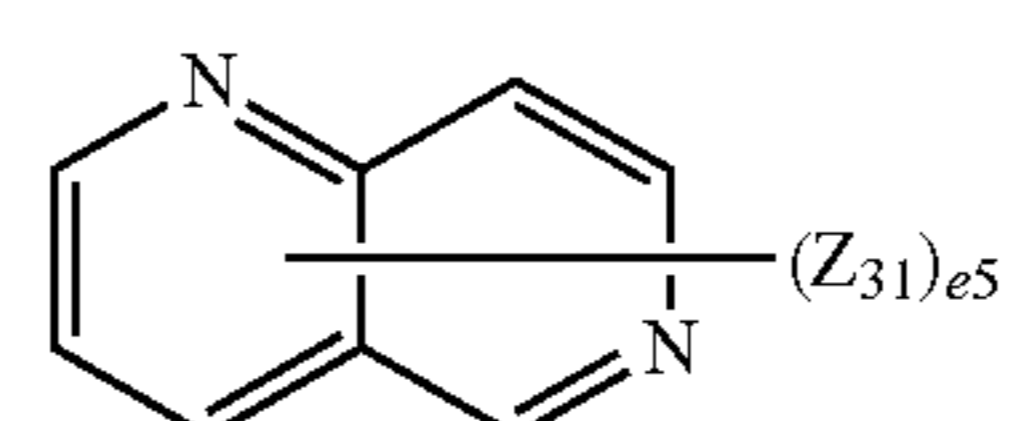
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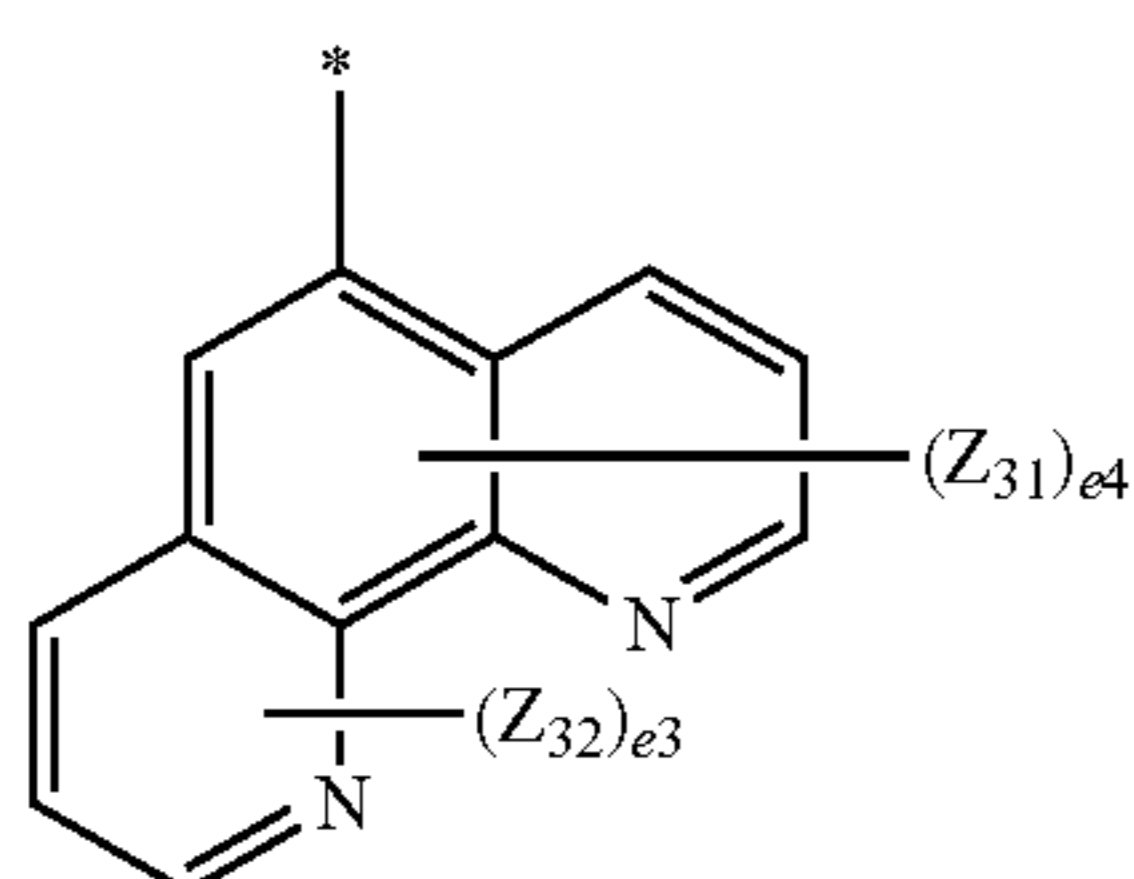
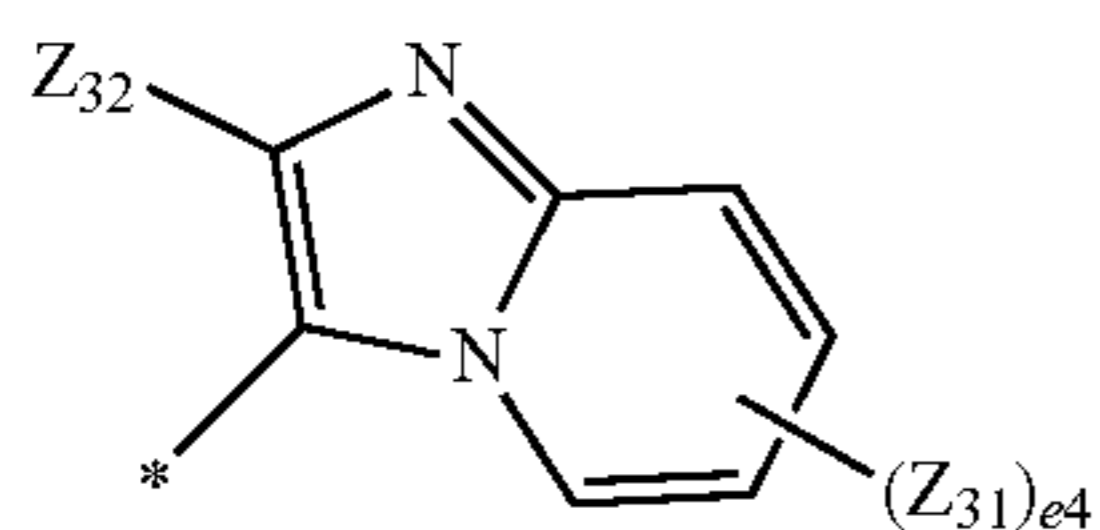
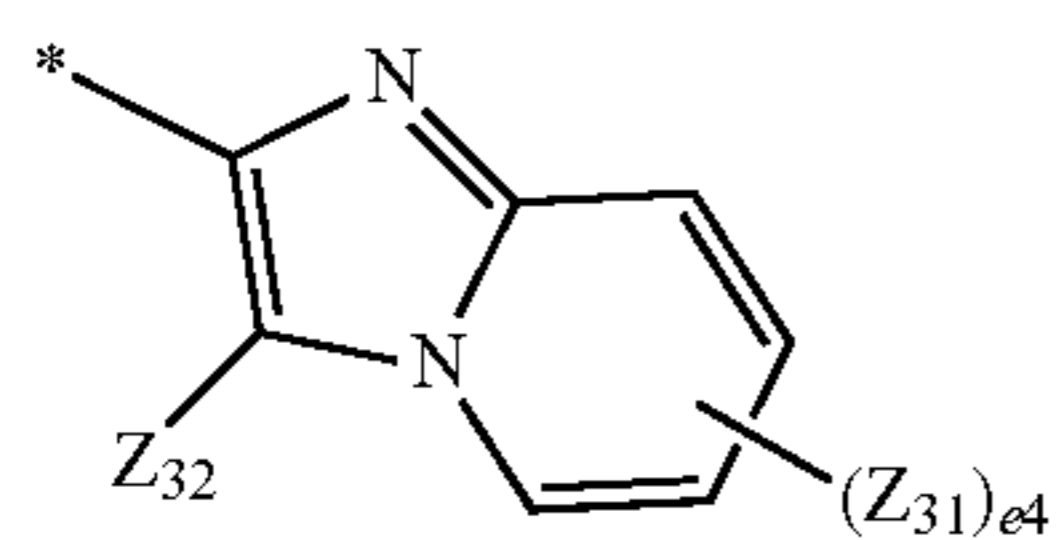
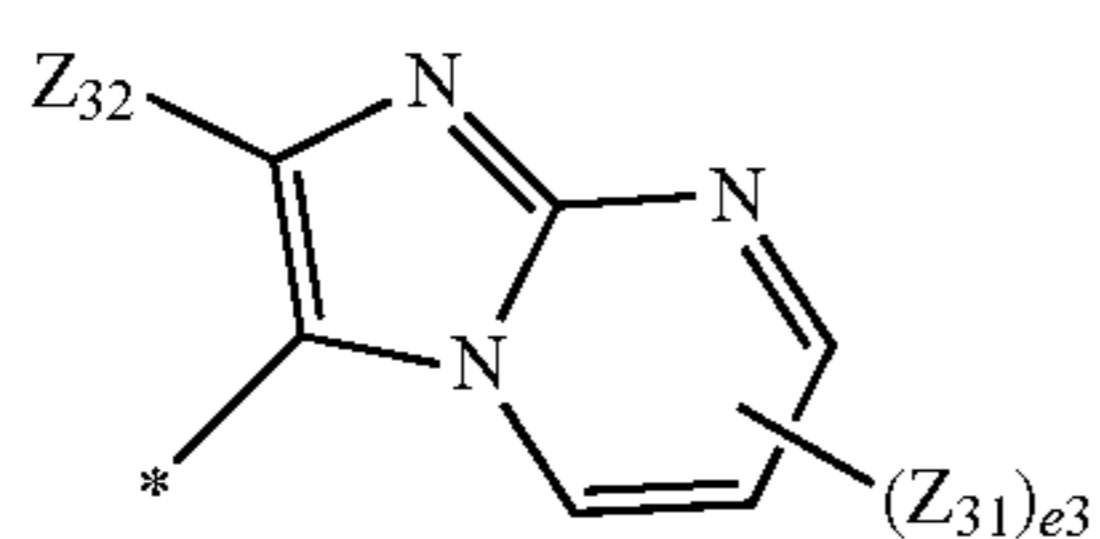
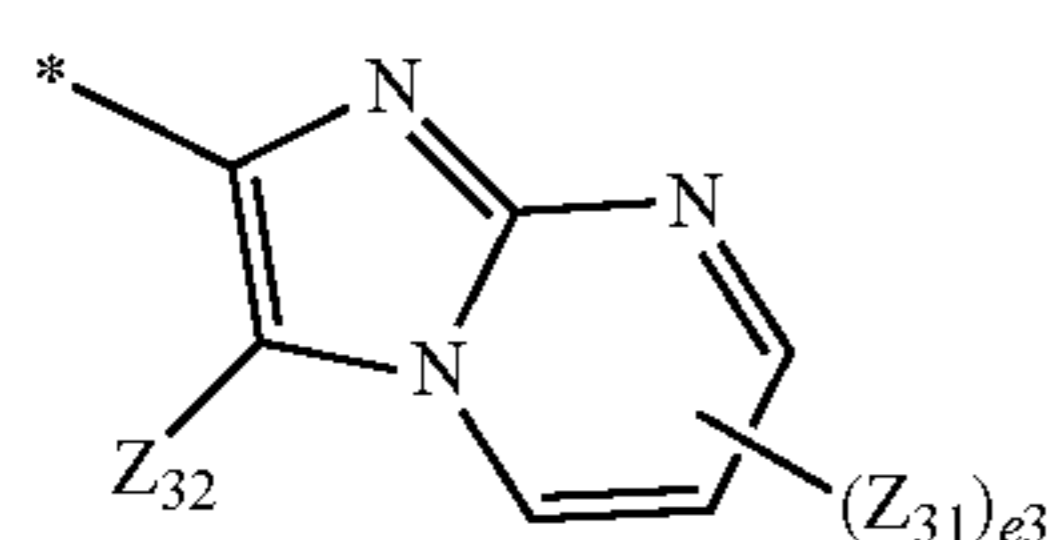
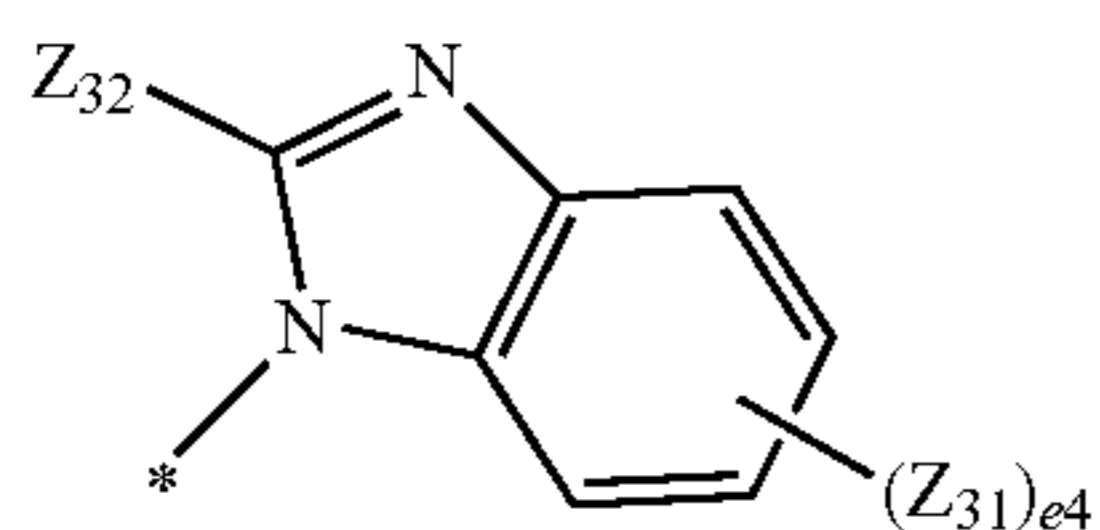
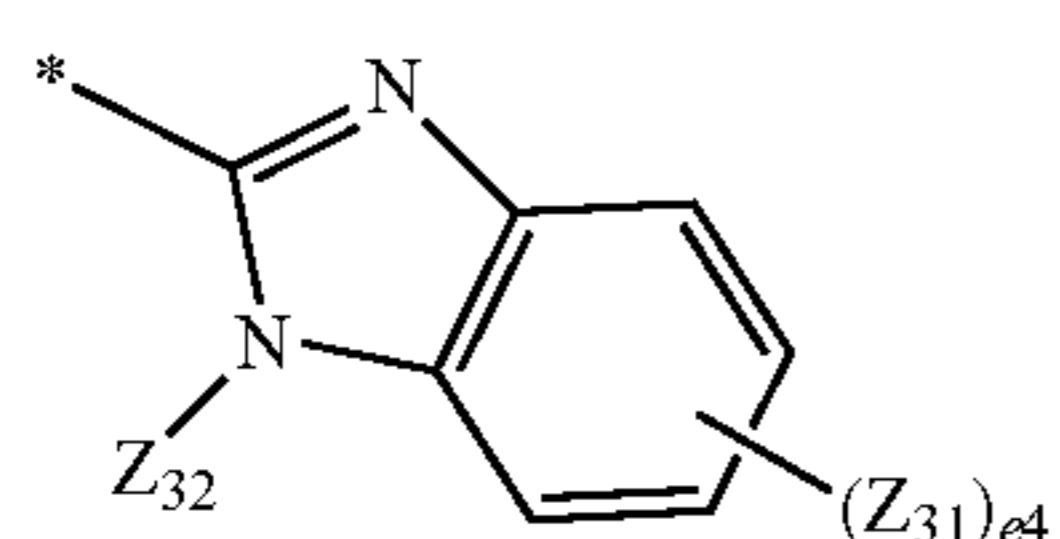
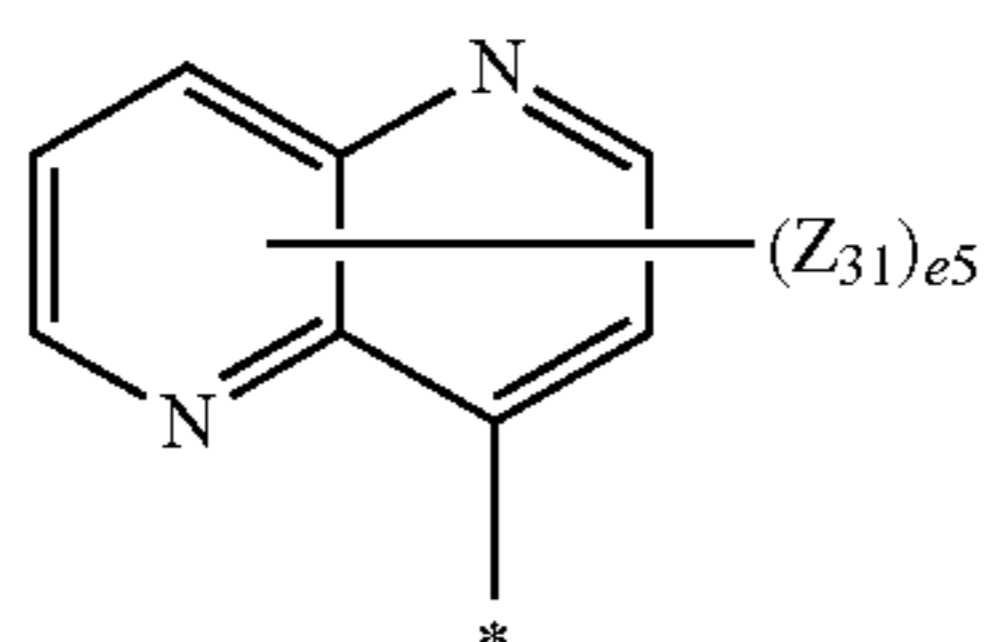
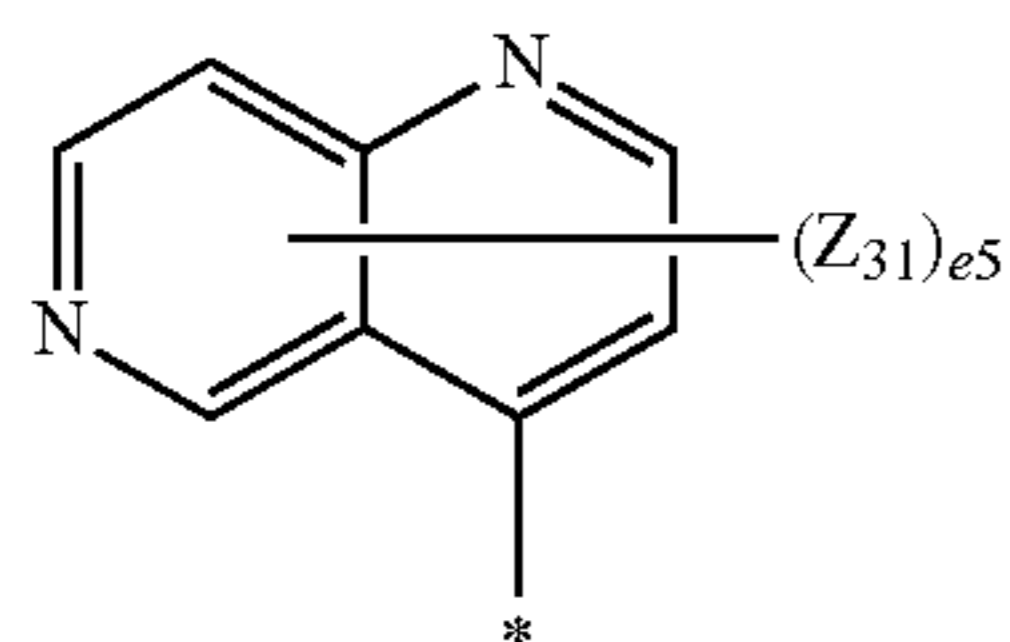
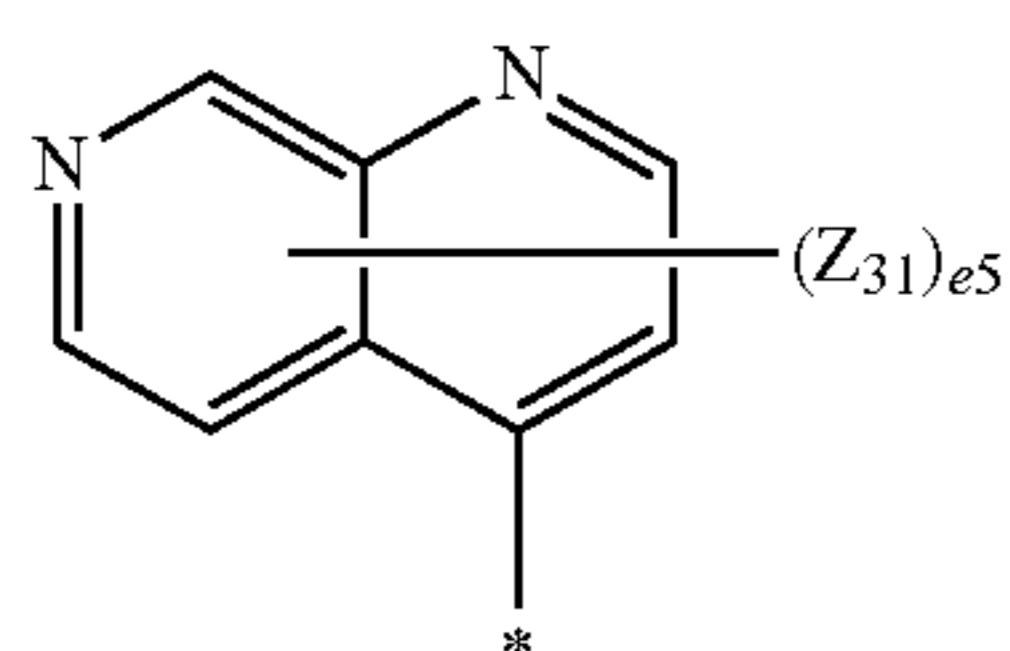
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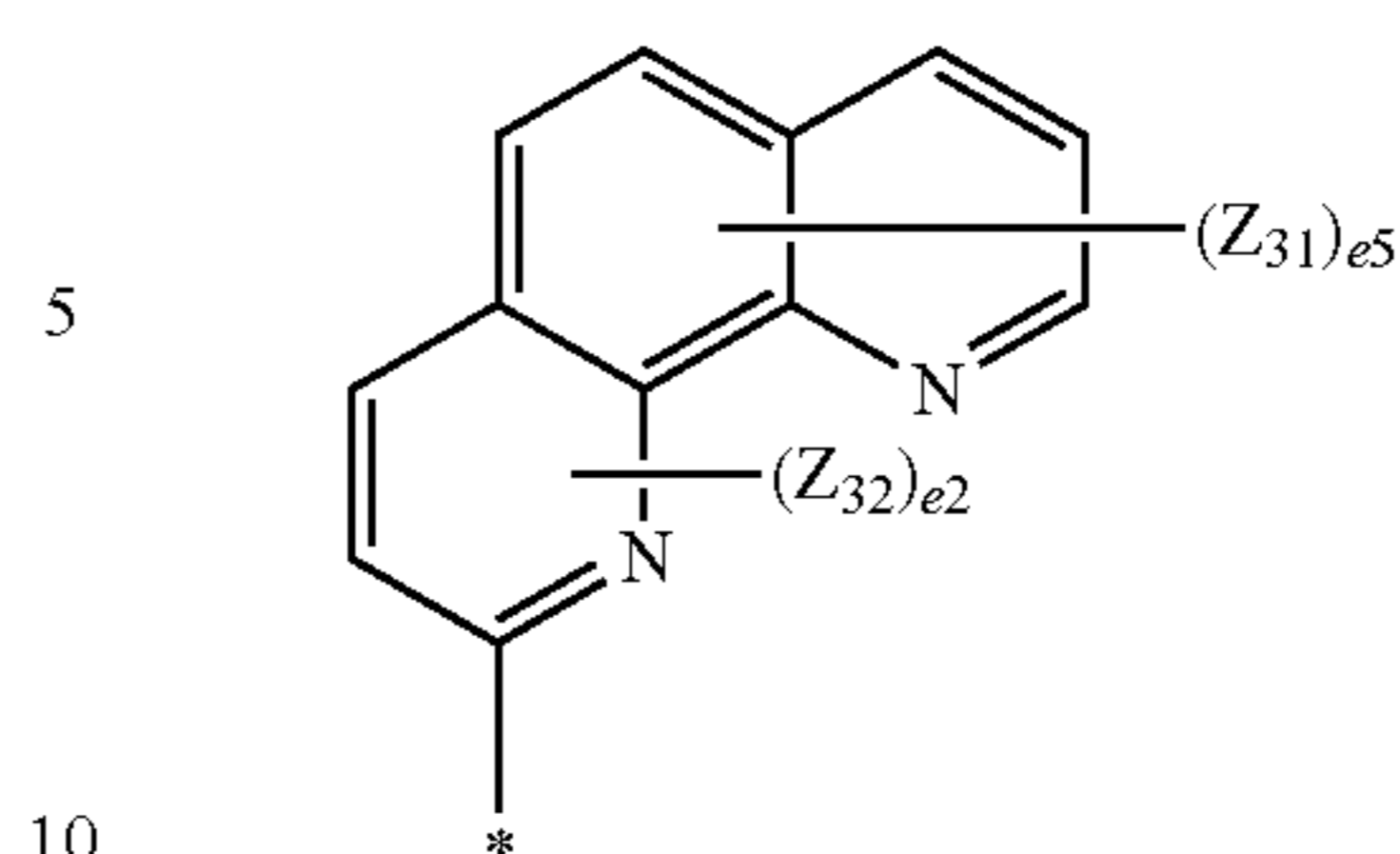
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wherein, in Formulae 5-1 to 5-81,

Y_{31} is O, S, $C(Z_{34})(Z_{35})$, or $Si(Z_{36})(Z_{37})$,

Z_{31} to Z_{37} are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a phenyl group substituted with —F, a phenyl group substituted with —Si(CH₃)₃, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, an anthracenyl group, a phenanthrenyl group, an imidazolyl group, a pyrazole group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, an indazolyl group, a purinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an oxadiazolyl group, a triazinyl group, a thiadiazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazolyl group,

e2 is an integer from 0 to 2,

e3 is an integer from 0 to 3,

e4 is an integer from 0 to 4,

e5 is an integer from 0 to 5,

e6 is an integer from 0 to 6,

e7 is an integer from 0 to 7,

e9 is an integer from 0 to 9, and

* and *' each indicate a binding site to a neighboring atom.

9. The amine-based compound of claim 1, wherein:

R_9 is selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a methyl group, an ethyl group, a propyl group, an

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isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, a hexyl group, a substituted or unsubstituted phenyl group, a substituted or unsubstituted biphenyl group, a substituted or unsubstituted terphenyl group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted fluorenyl group, a substituted or unsubstituted spiro-bifluorenyl group, a substituted or unsubstituted carbazolyl group, a substituted or unsubstituted dibenzofuranyl group, a substituted or unsubstituted dibenzothiophenyl group, a substituted or unsubstituted benzocarbazolyl group, and a dibenzocarbazolyl group.

10. The organic light-emitting device of claim 1, wherein:

R_1 to R_8 and R_{10} to R_{13} are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group.

11. The organic light-emitting device of claim 1, wherein:

R_{11} and R_{12} are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, a pentyl group, an iso-amyl group, and a hexyl group.

12. The organic light-emitting device of claim 1, wherein:

R_{11} and R_{12} are each independently hydrogen, or a substituted or unsubstituted methyl group.

13. The organic light-emitting device of claim 1, wherein:

the first electrode is an anode,

the second electrode is a cathode,

the organic layer further comprises an electron transport region between the emission layer and the second electrode,

the organic layer further comprises a hole transport region between the first electrode and the emission layer, and the hole transport region comprises at least one layer selected from a hole injection layer, a hole transport layer, an emission auxiliary layer, and an electron blocking layer, and

the electron transport region comprises at least one layer selected from a buffer layer, a hole blocking layer, an electron transport layer, and an electron injection layer.

14. An organic light-emitting device comprising:

a first electrode;

a second electrode facing the first electrode; and

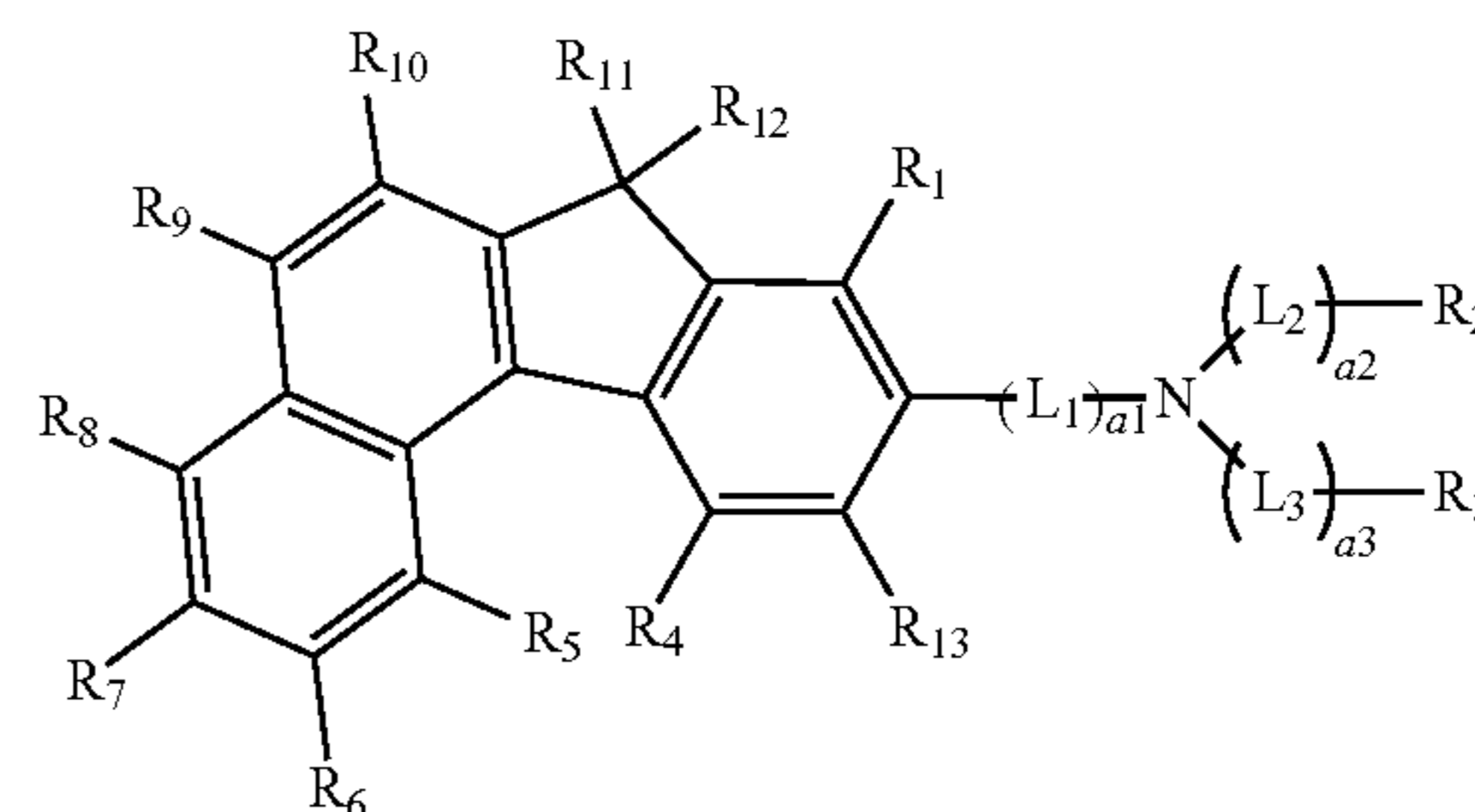
an organic layer between the first electrode and the second electrode, the organic layer comprising an emission layer and a hole transport region between the first electrode and the emission layer,

wherein:

the hole transport region comprises a hole transport layer that consists of an amine-based compound represented by Formula 1:

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Formula 1

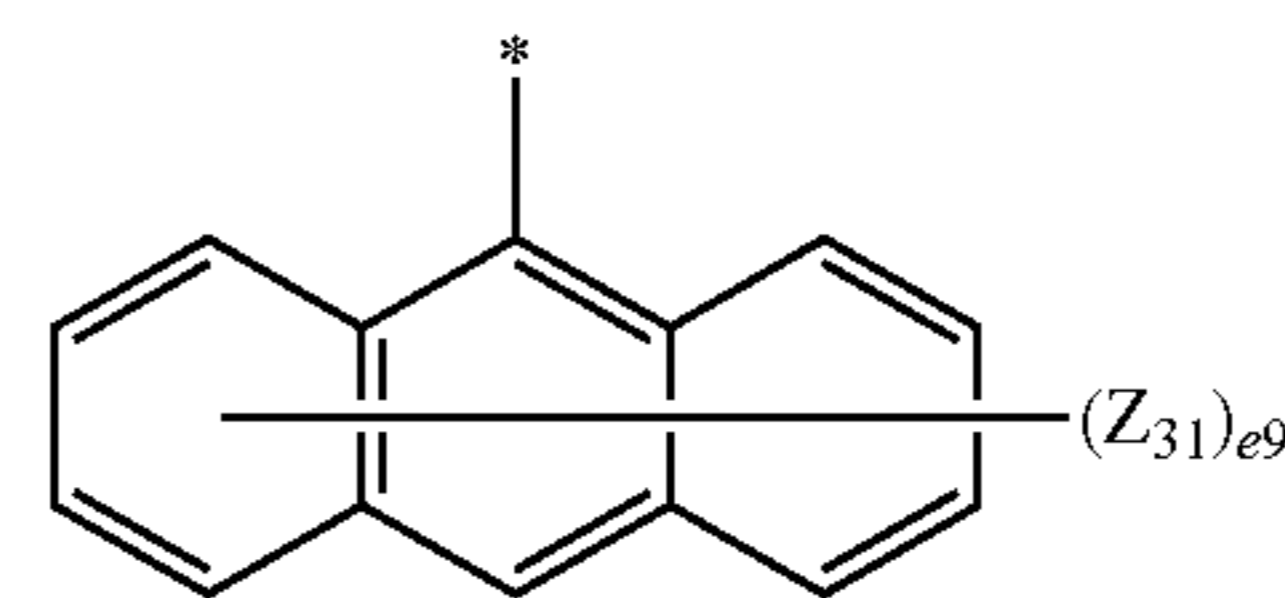


wherein, in Formula 1,

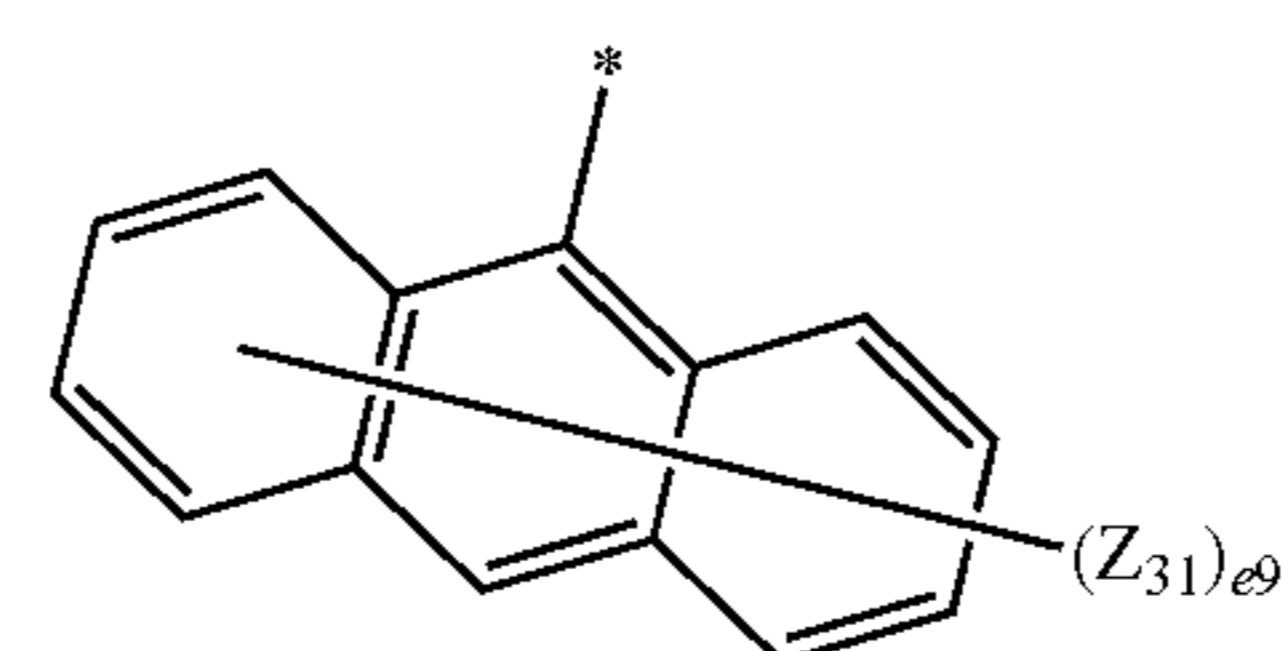
L_1 to L_3 are each independently a substituted or unsubstituted C_5 - C_{60} carbocyclic group or a substituted or unsubstituted C_1 - C_{60} heterocyclic group,

R_1 to R_{10} and R_{13} are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, —Si(Q_{31})(Q_{32})(Q_{33}), a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_1 - C_{60} alkoxy group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_1 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted C_6 - C_{60} arylthio group, a substituted or unsubstituted C_1 - C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group,

R_{11} and R_{12} are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, —Si(Q_{31})(Q_{32})(Q_{33}), a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, and groups represented by Formulae 5-4 to 5-81:



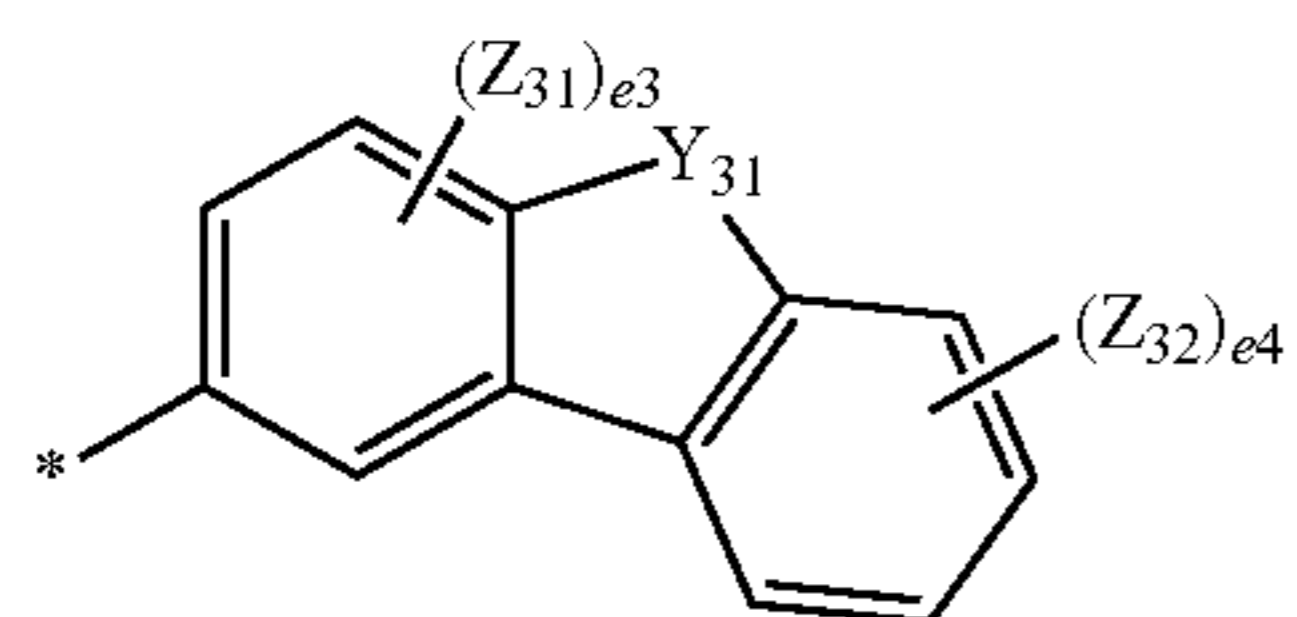
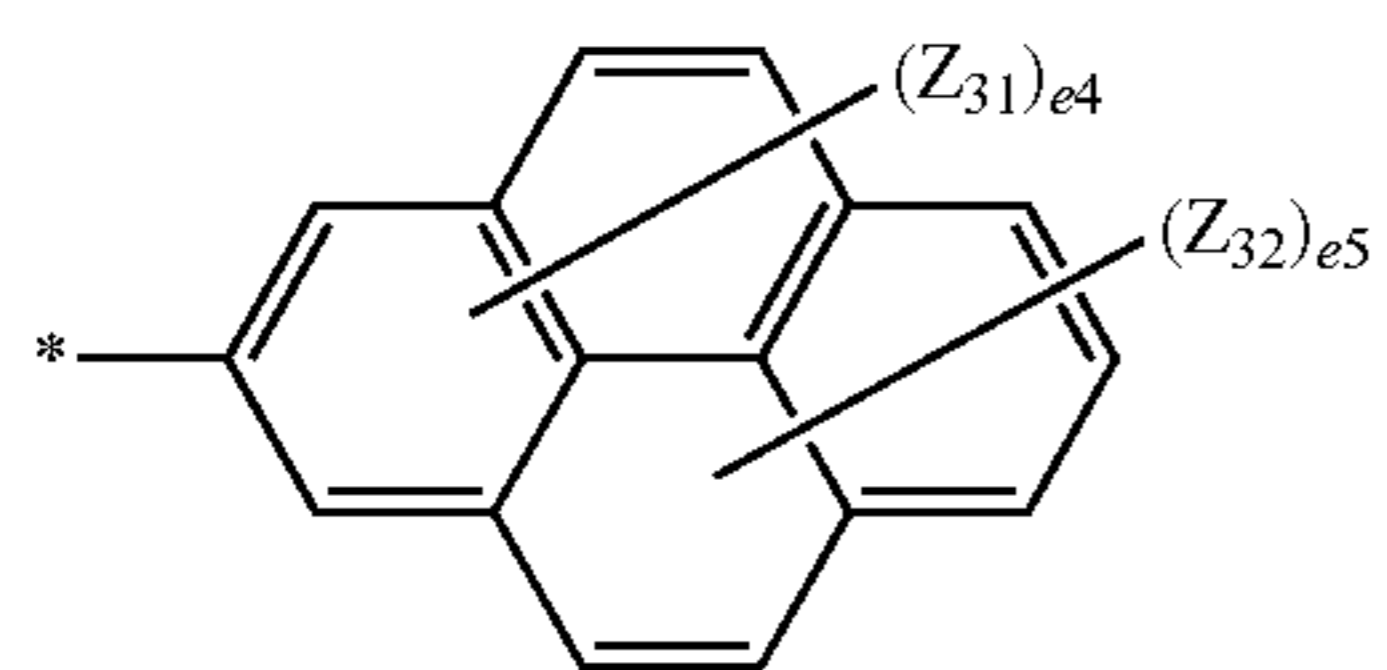
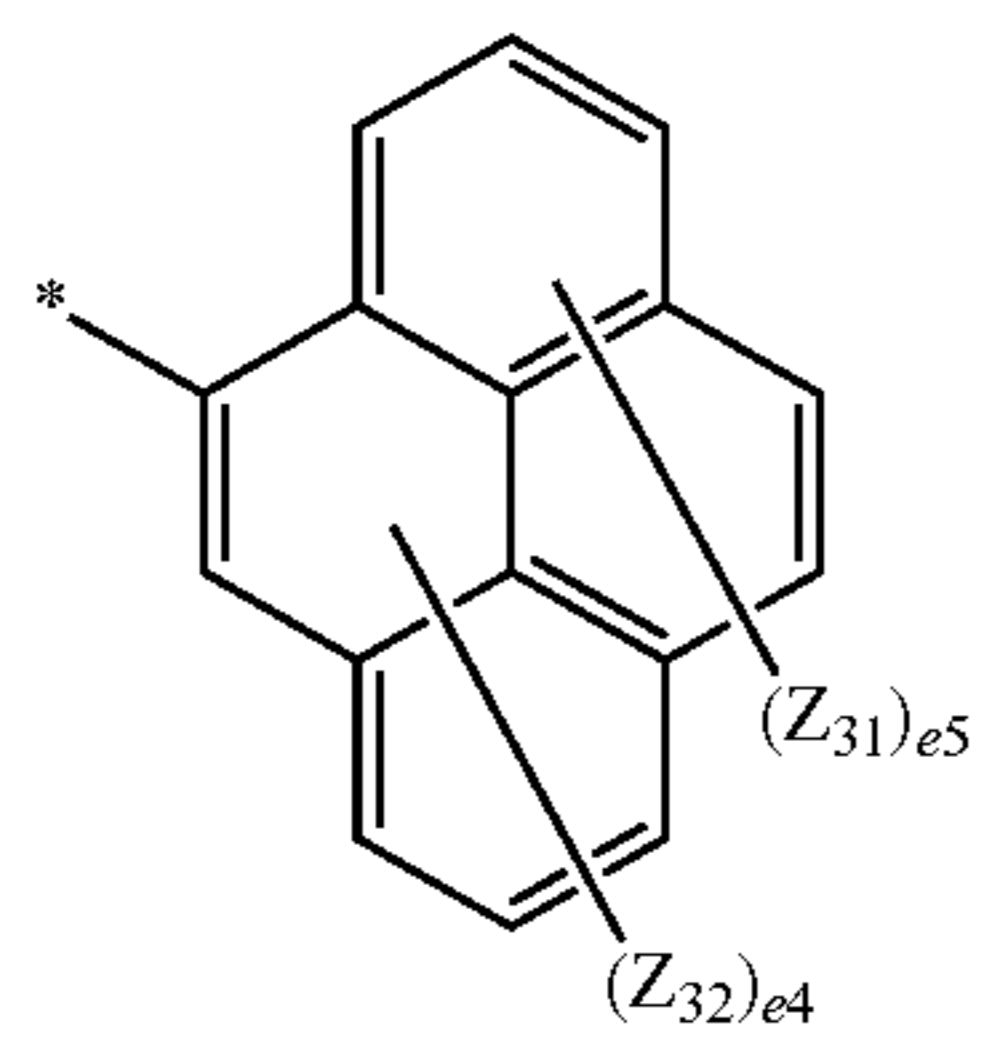
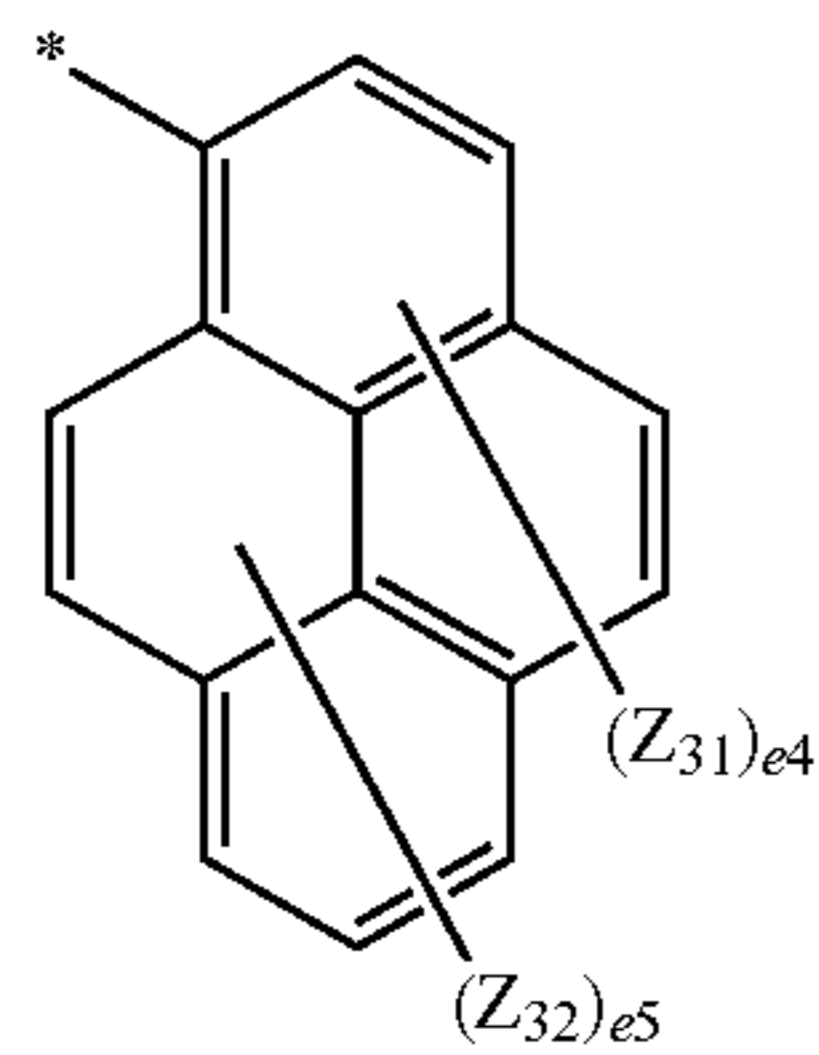
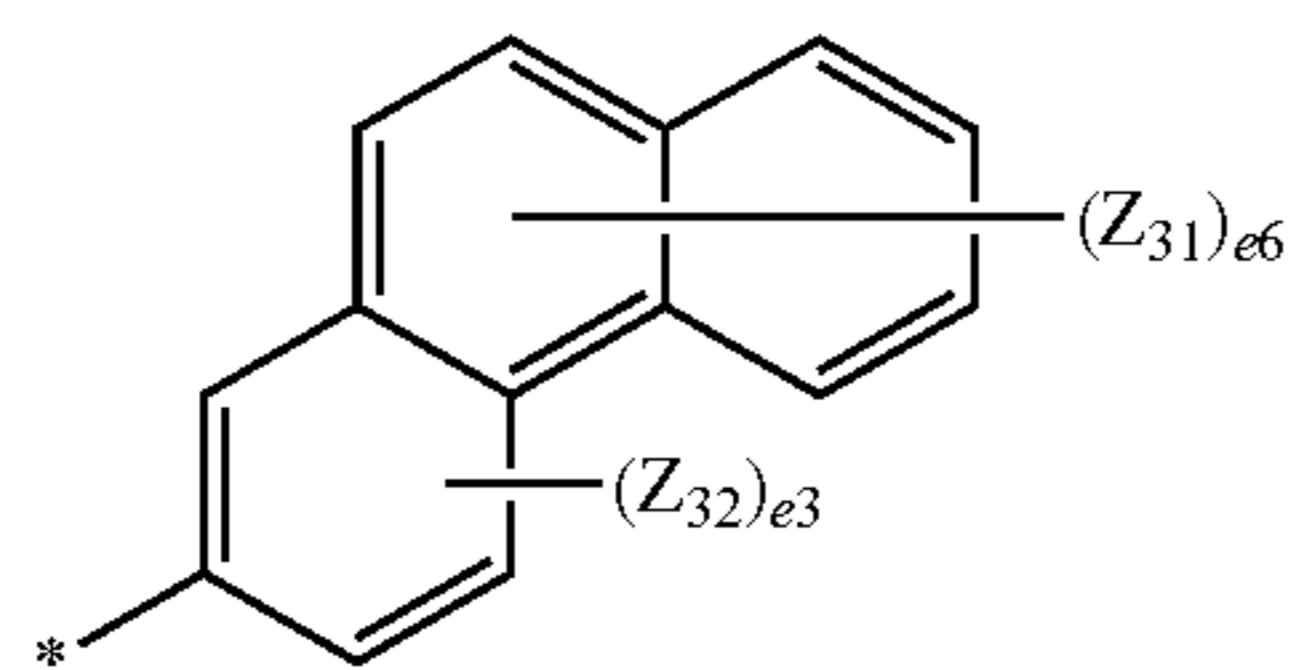
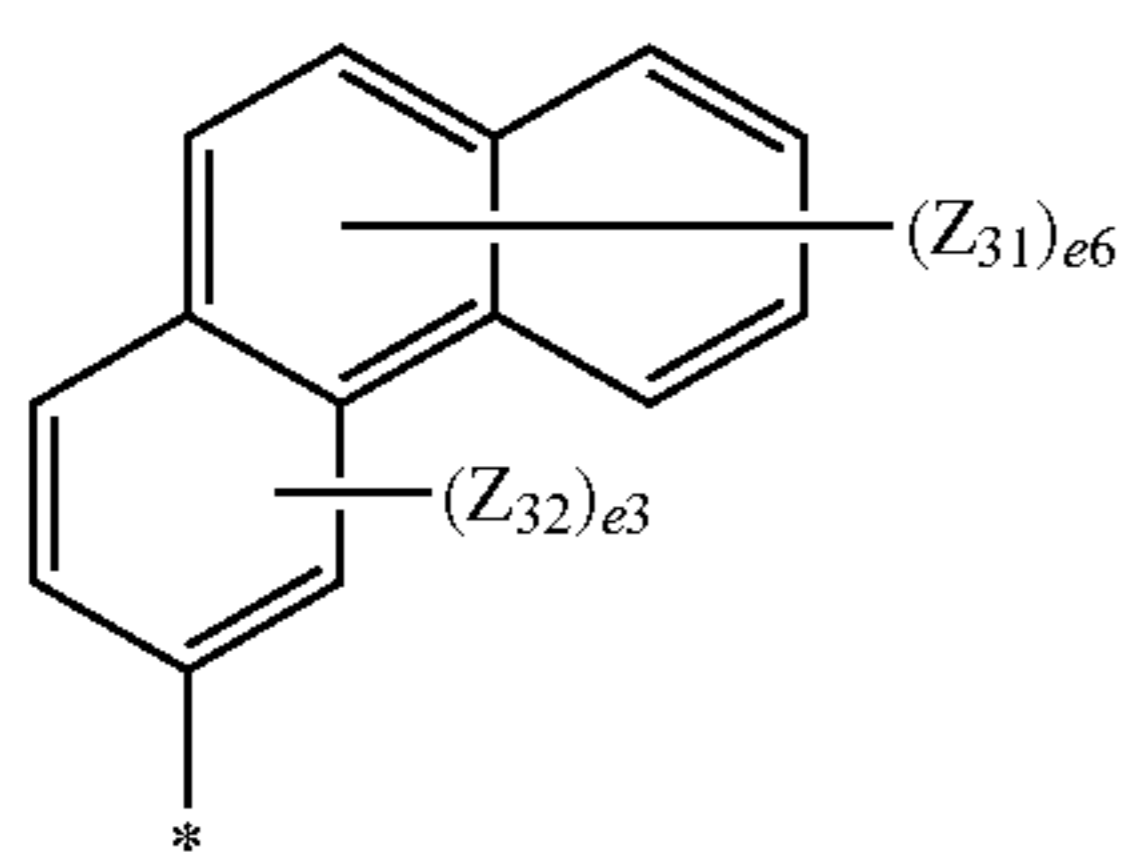
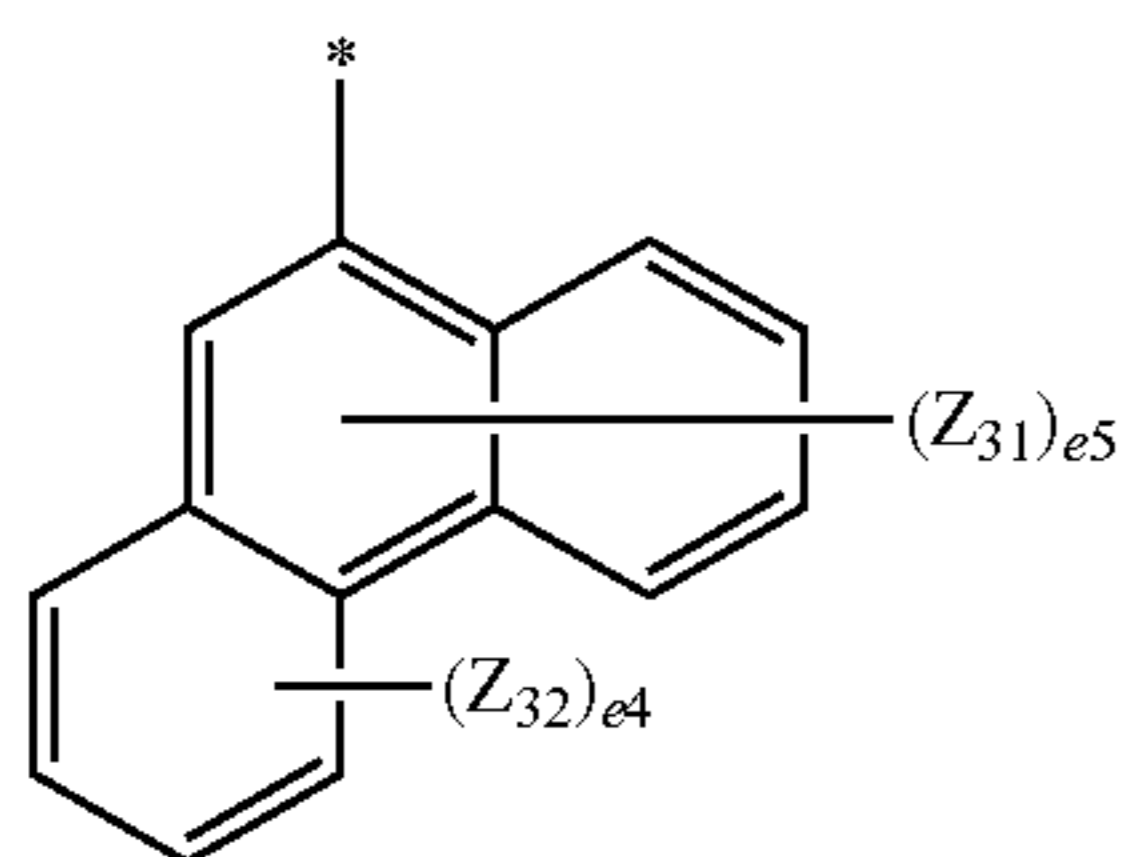
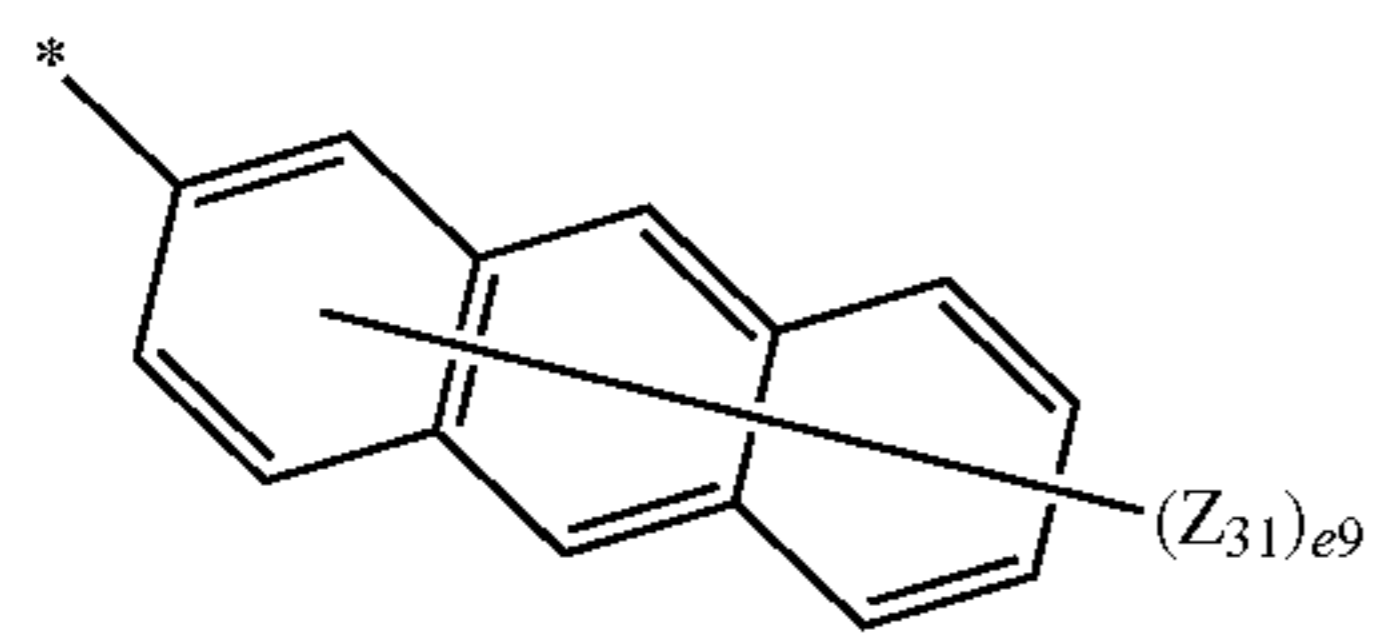
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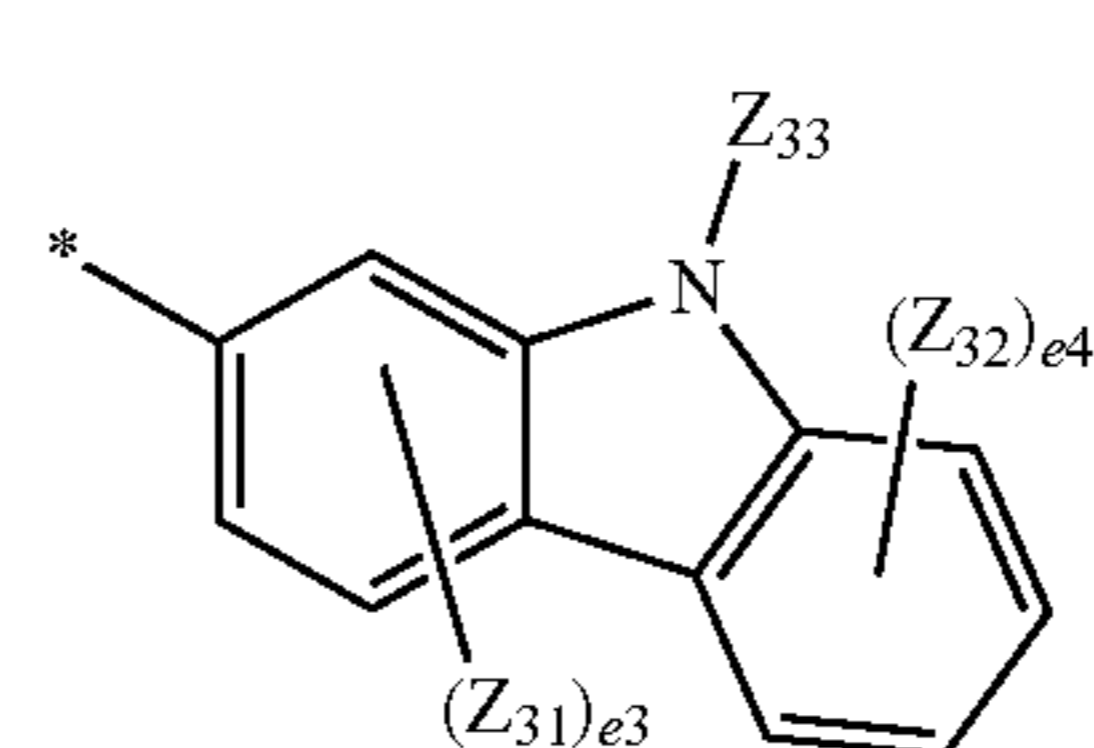
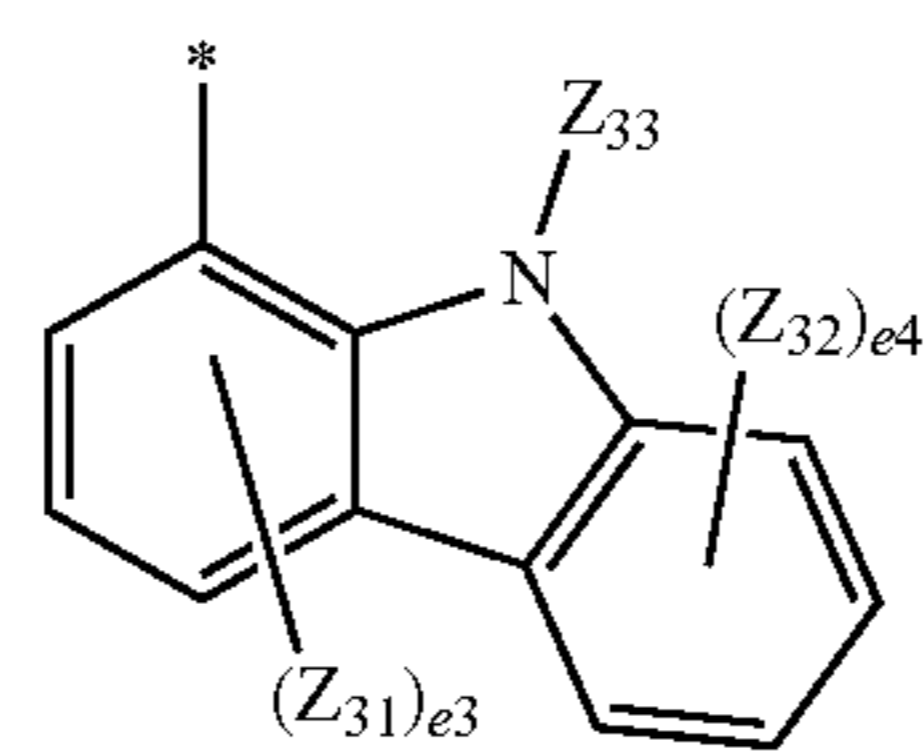
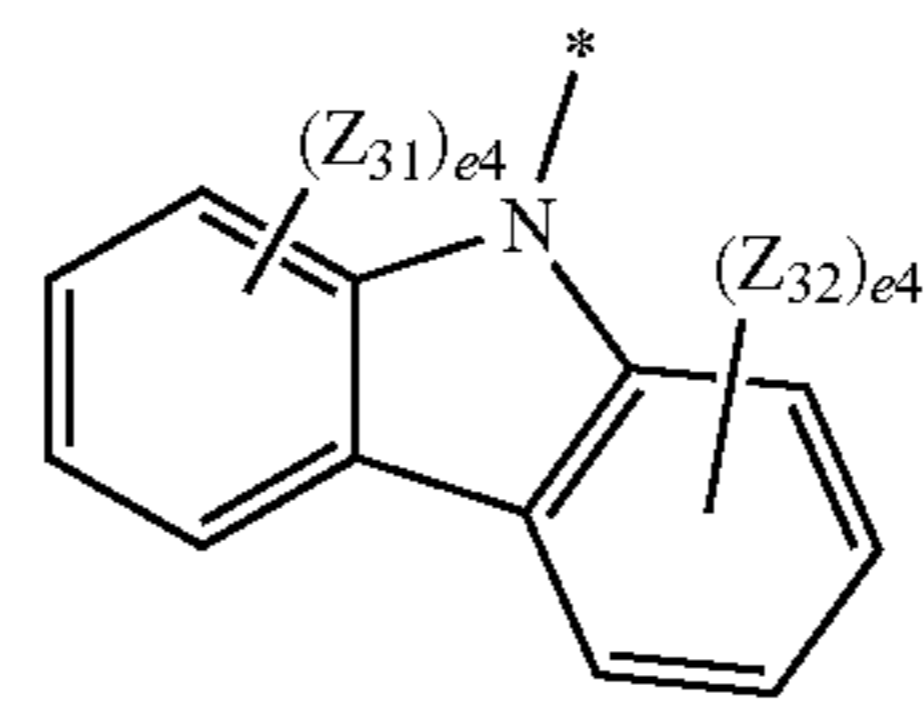
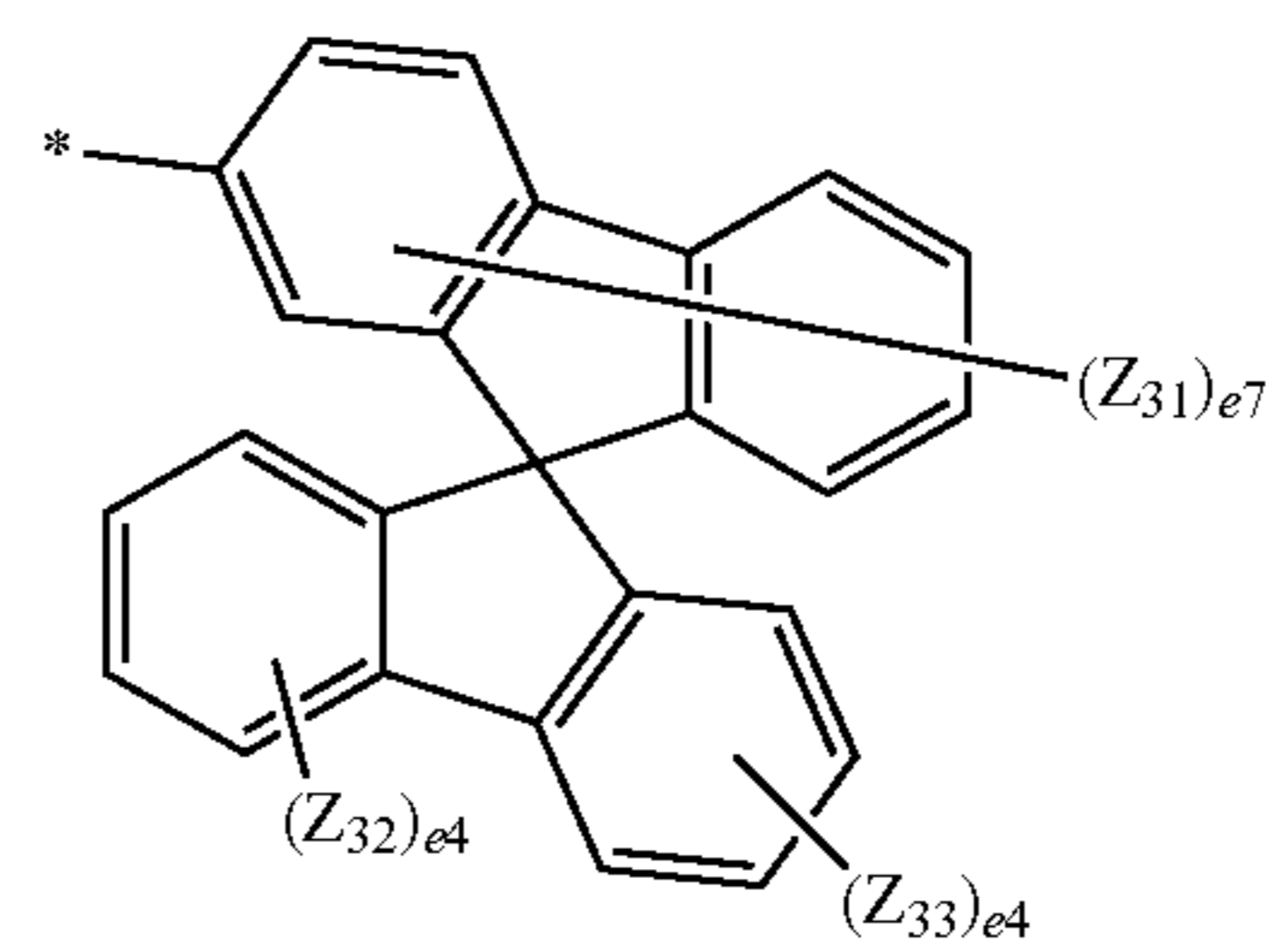
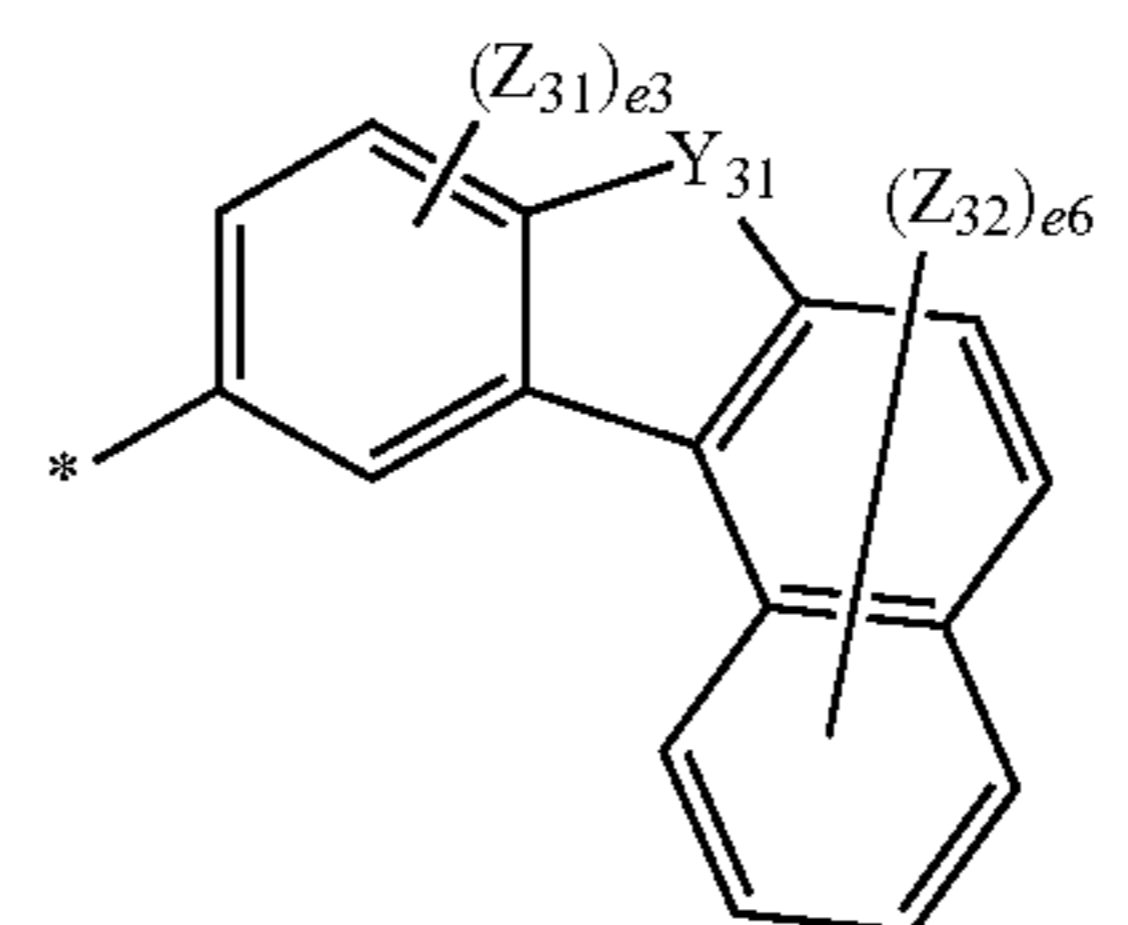
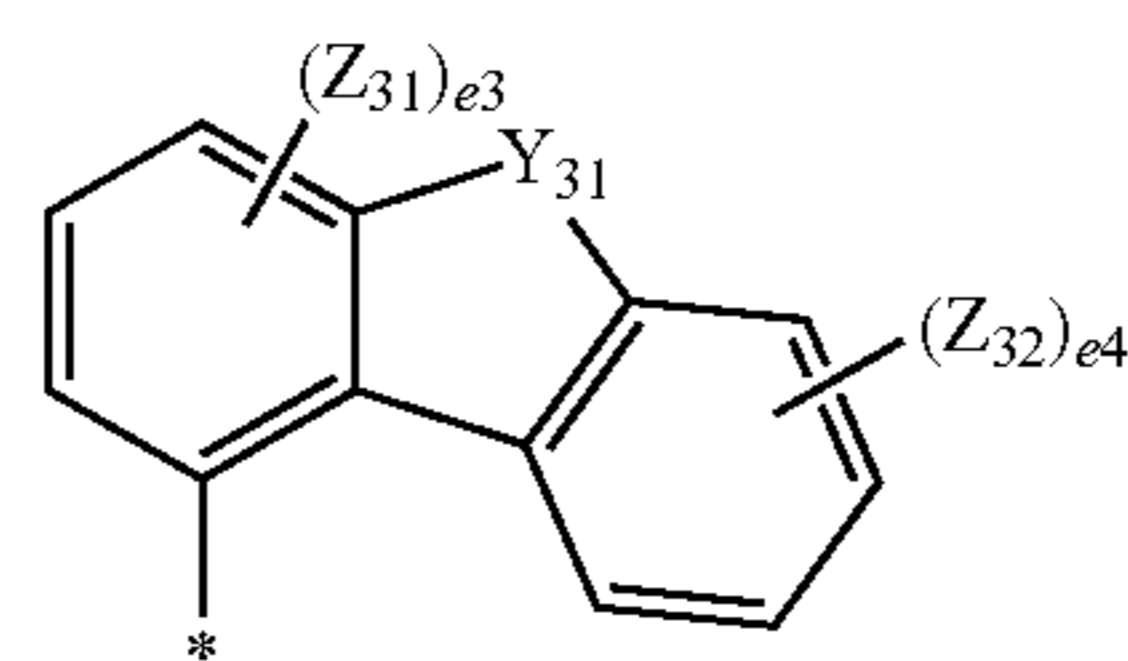
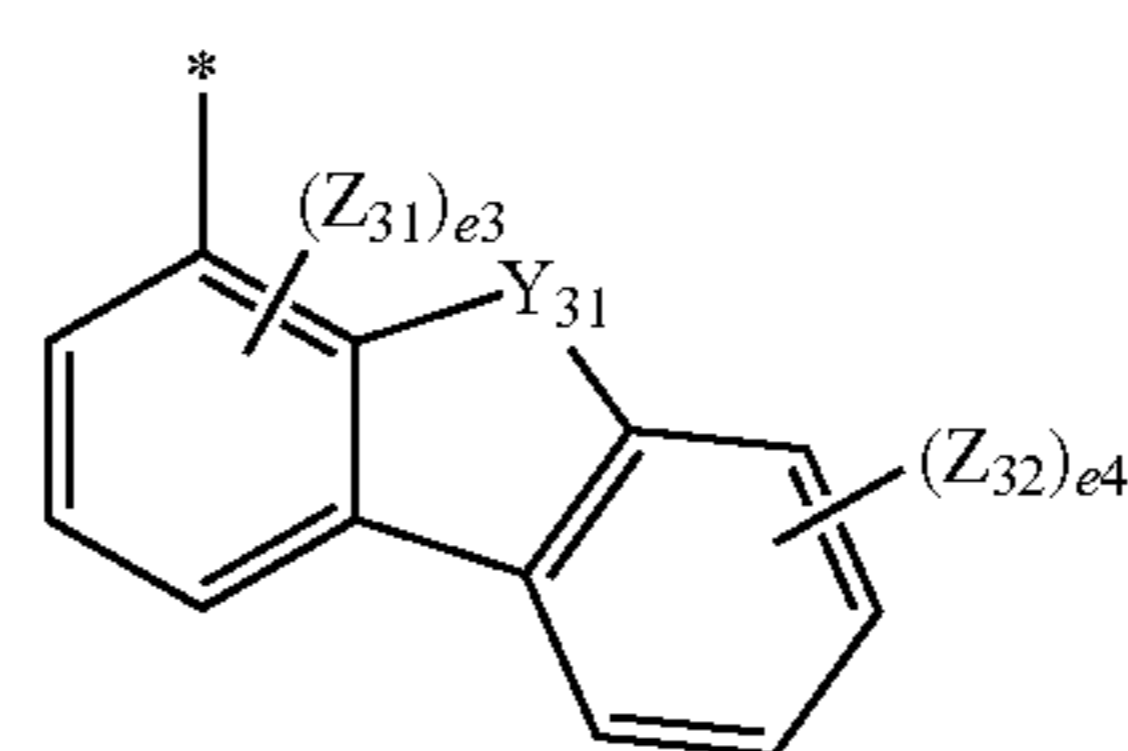
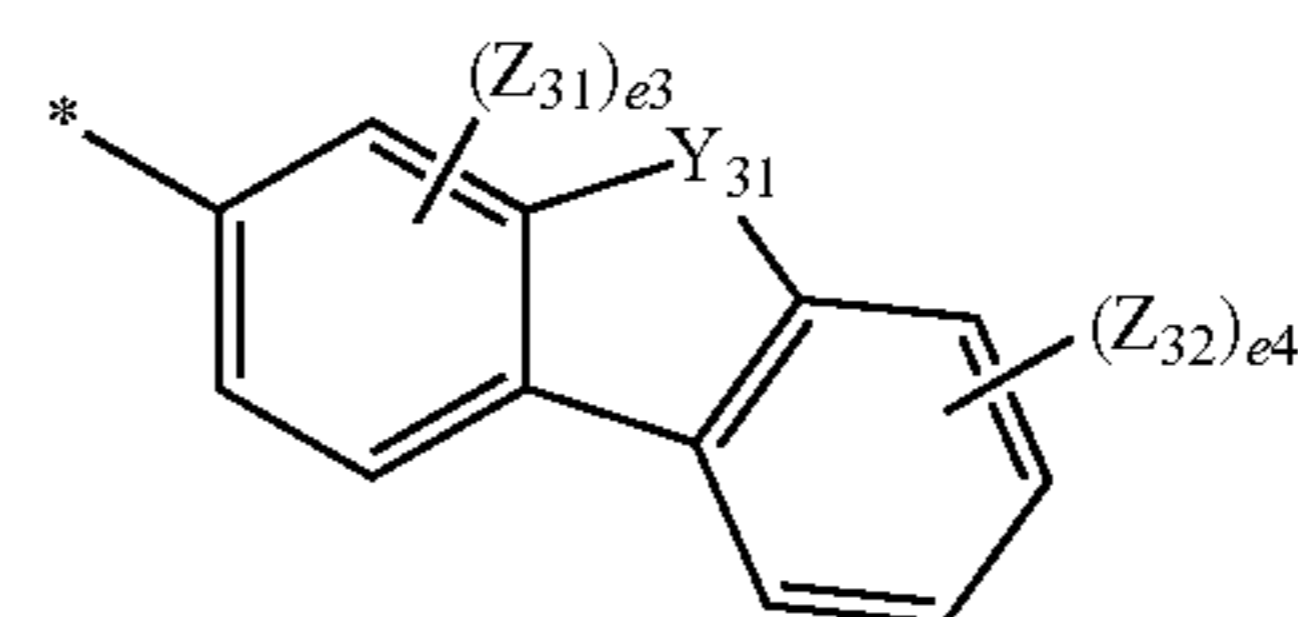
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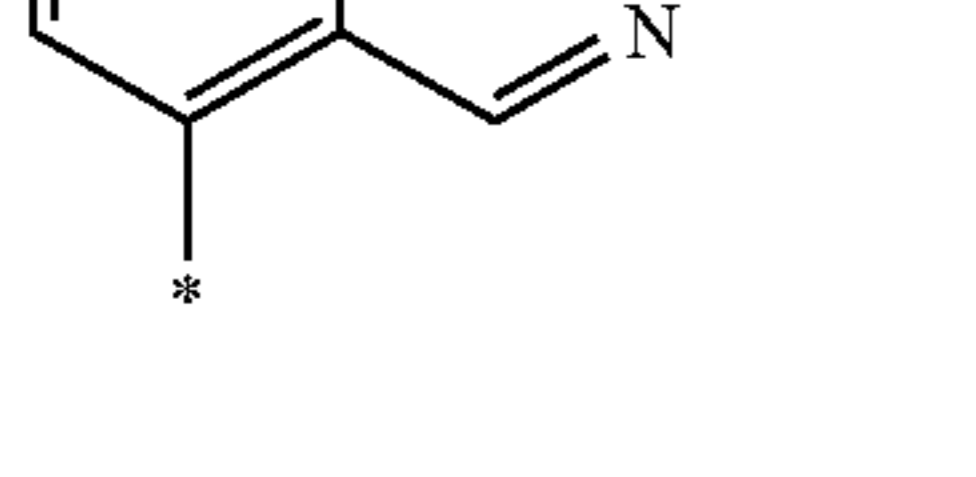
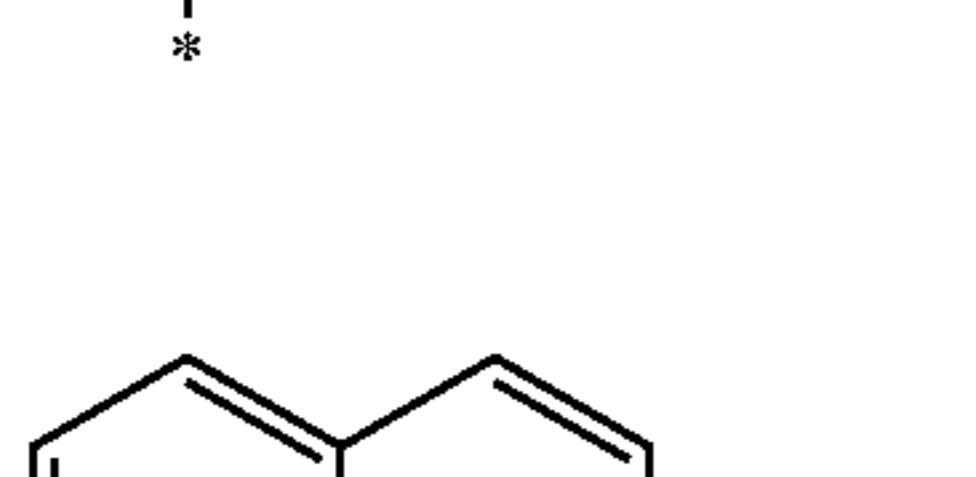
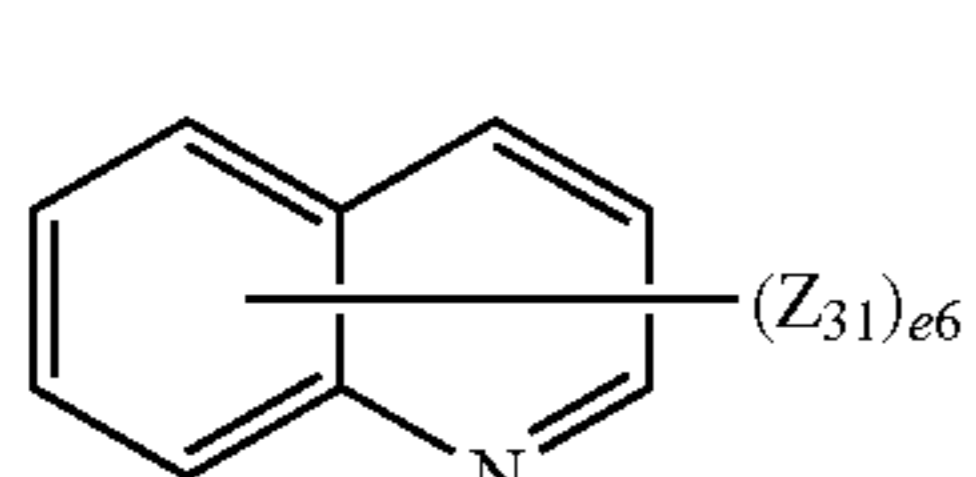
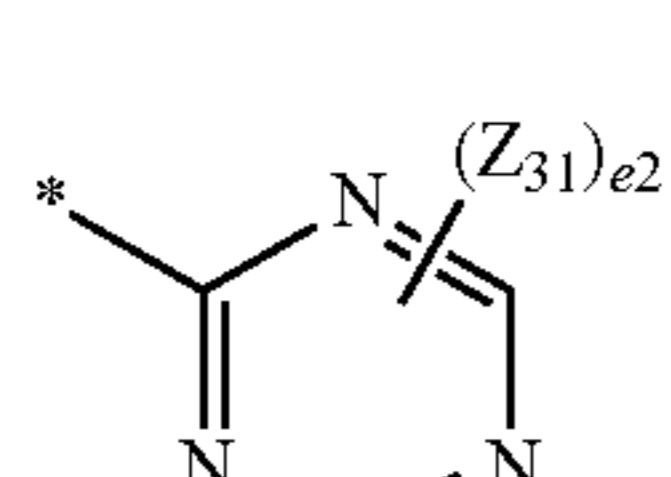
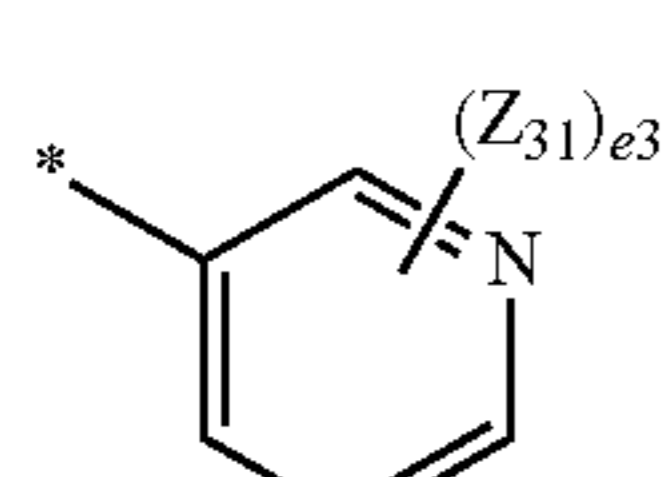
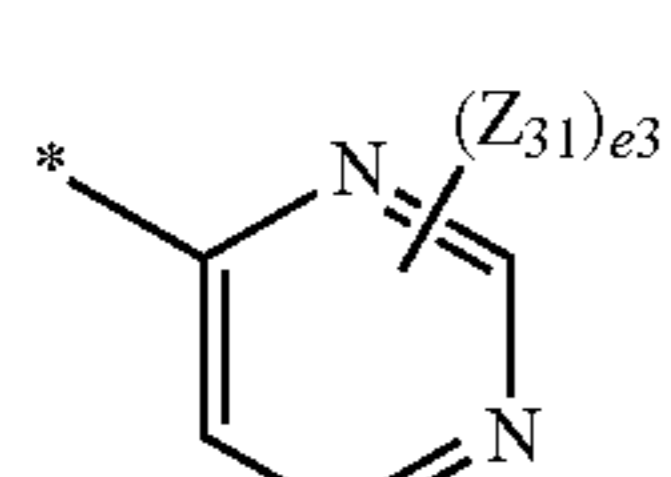
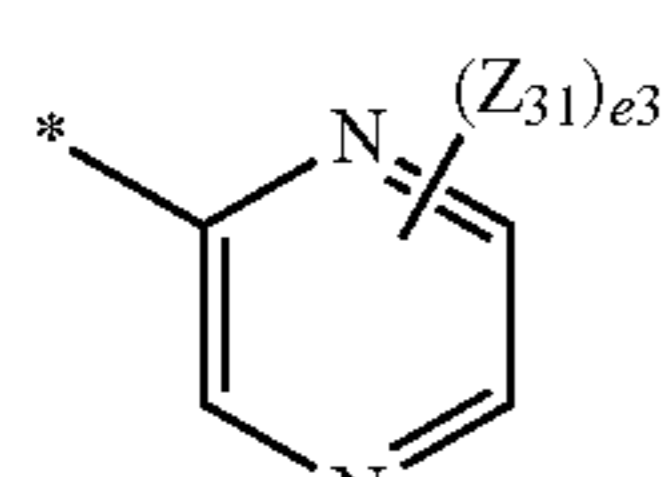
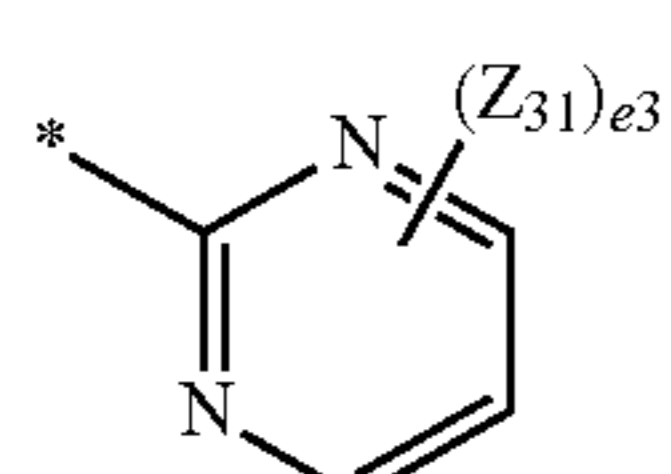
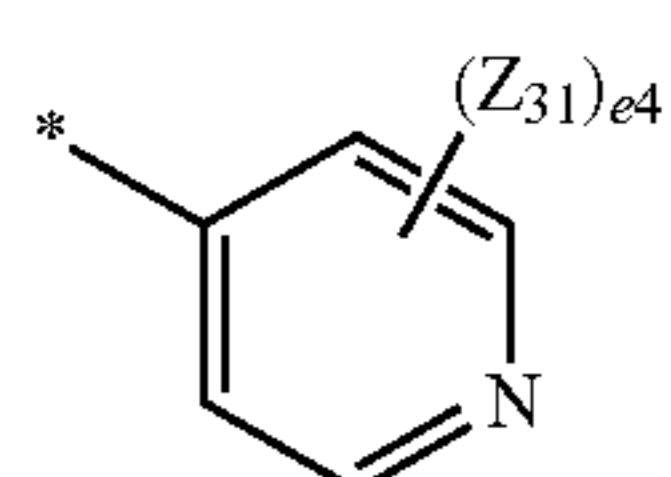
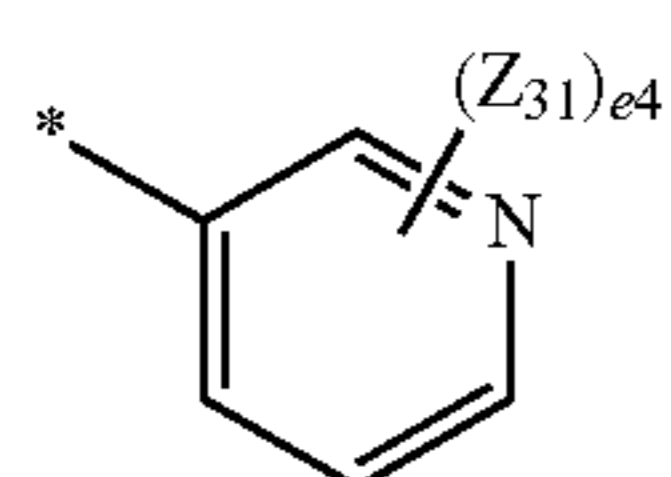
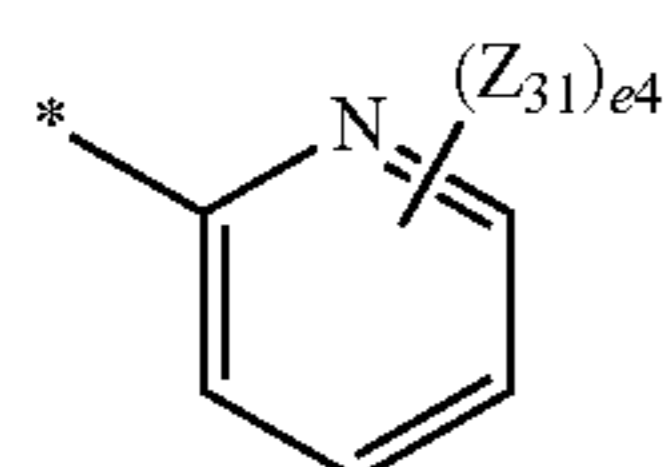
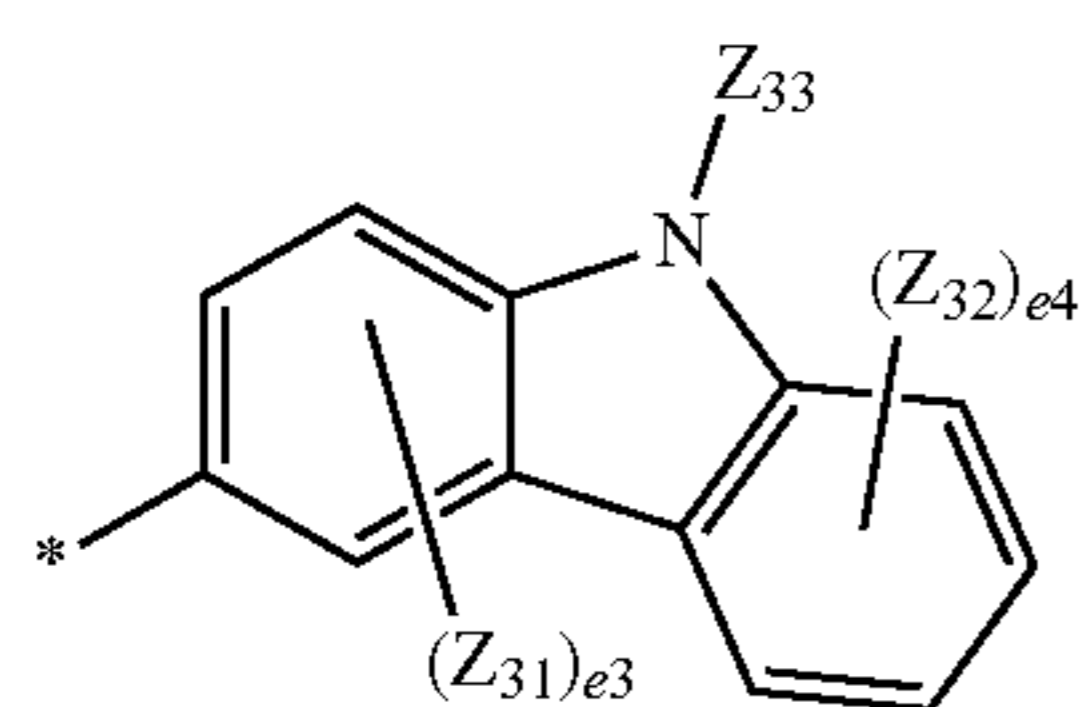
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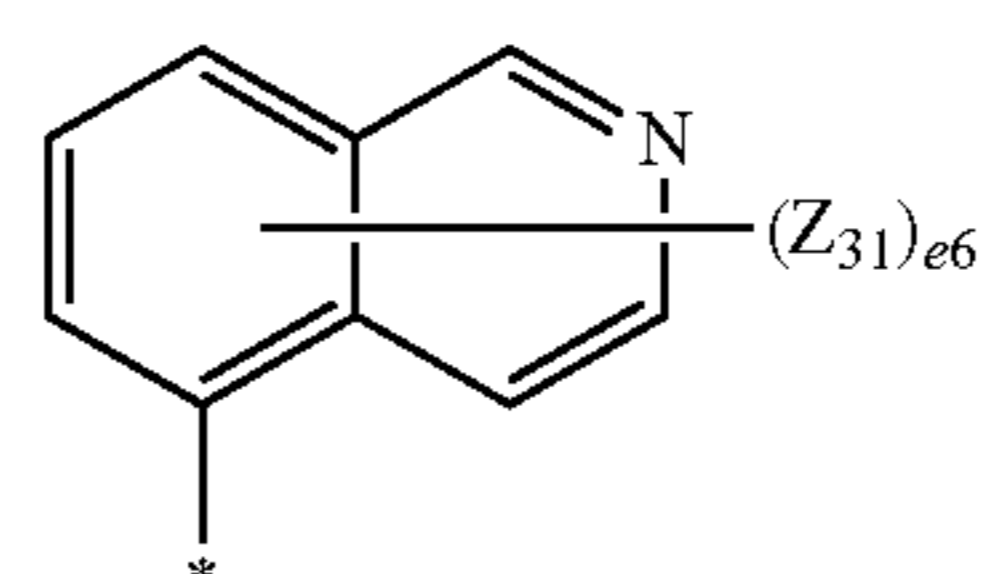


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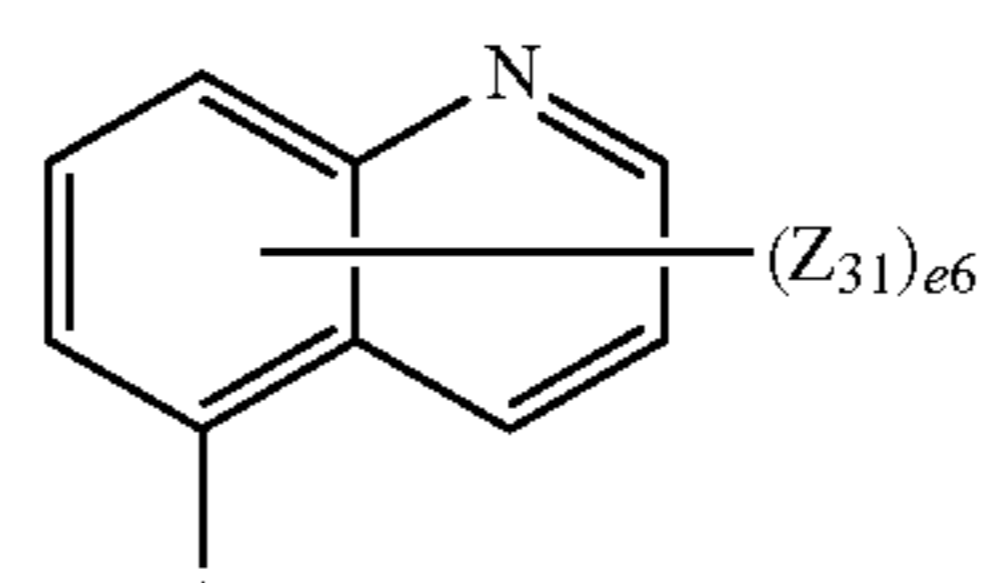
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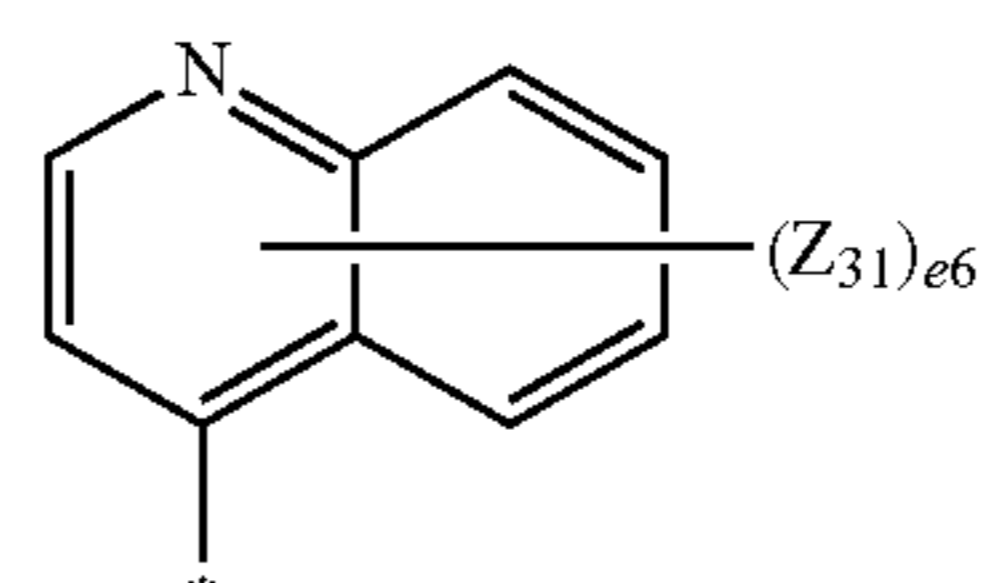
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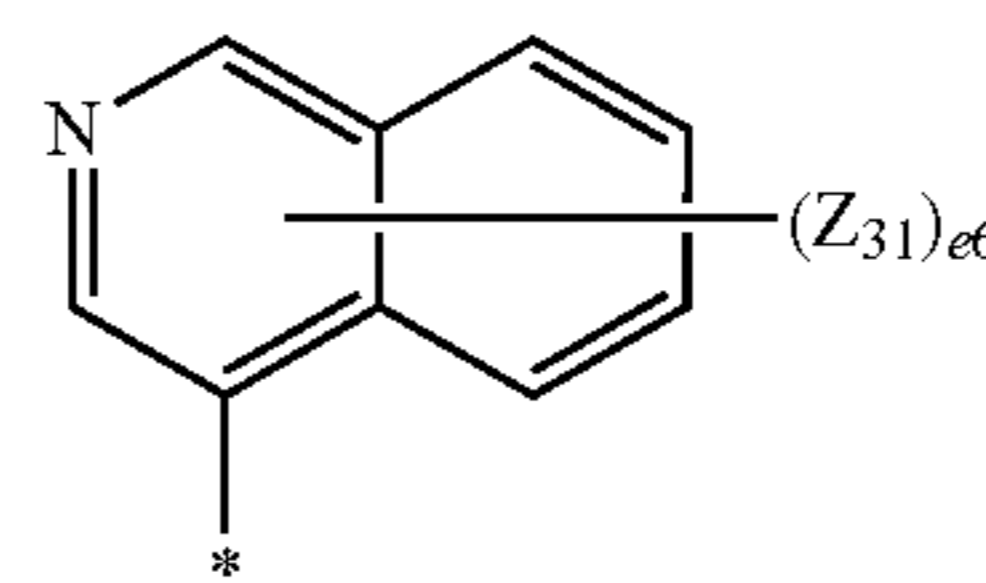
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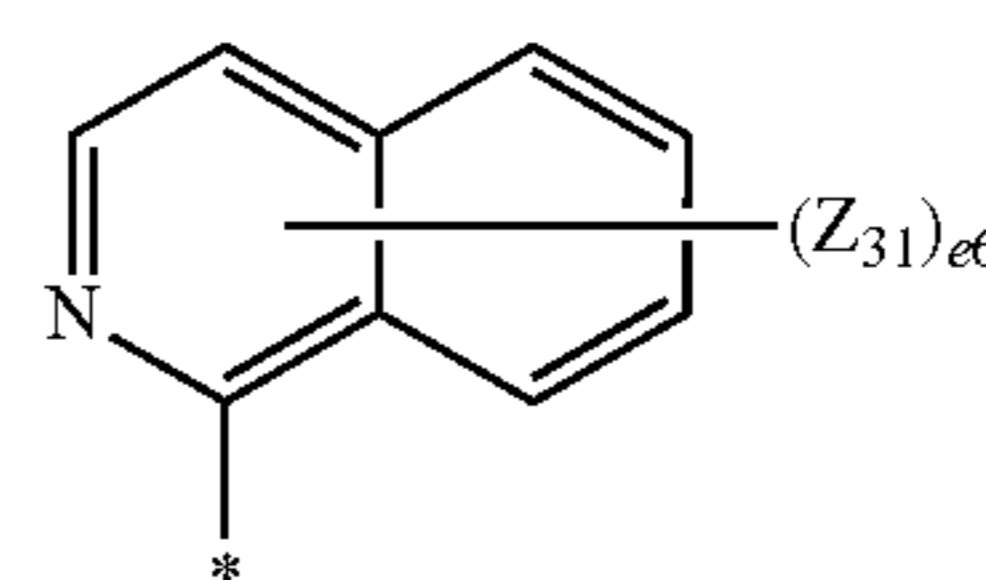
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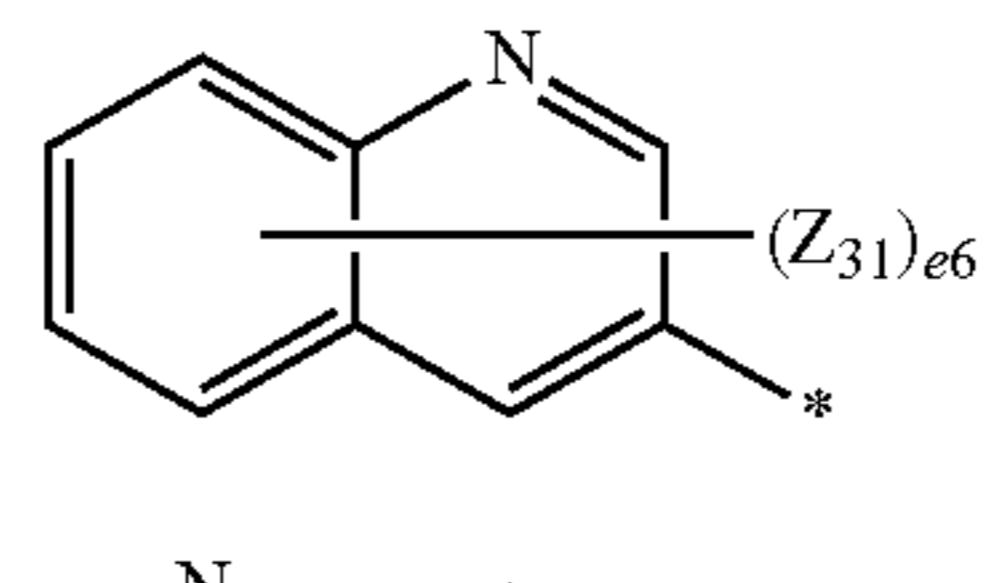
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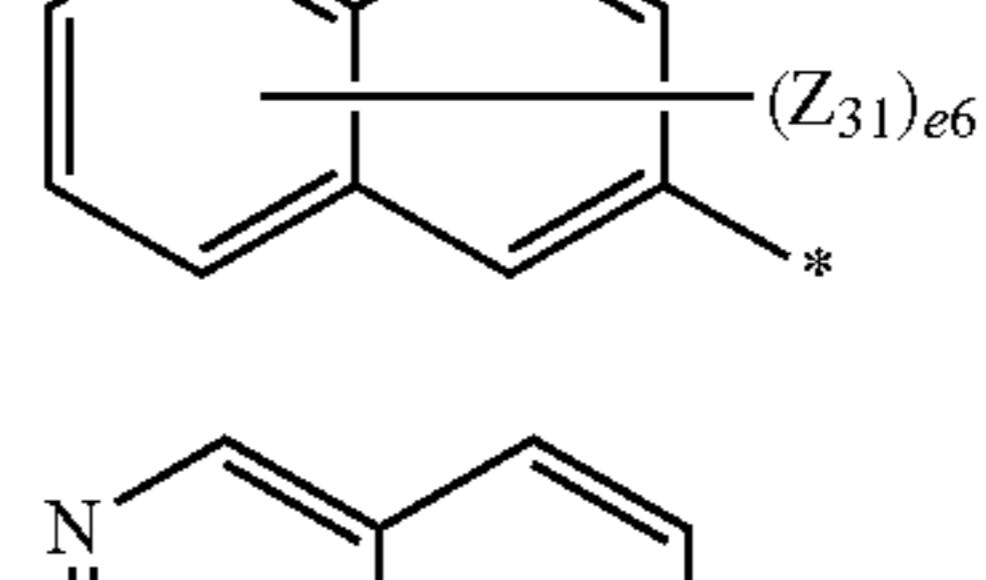
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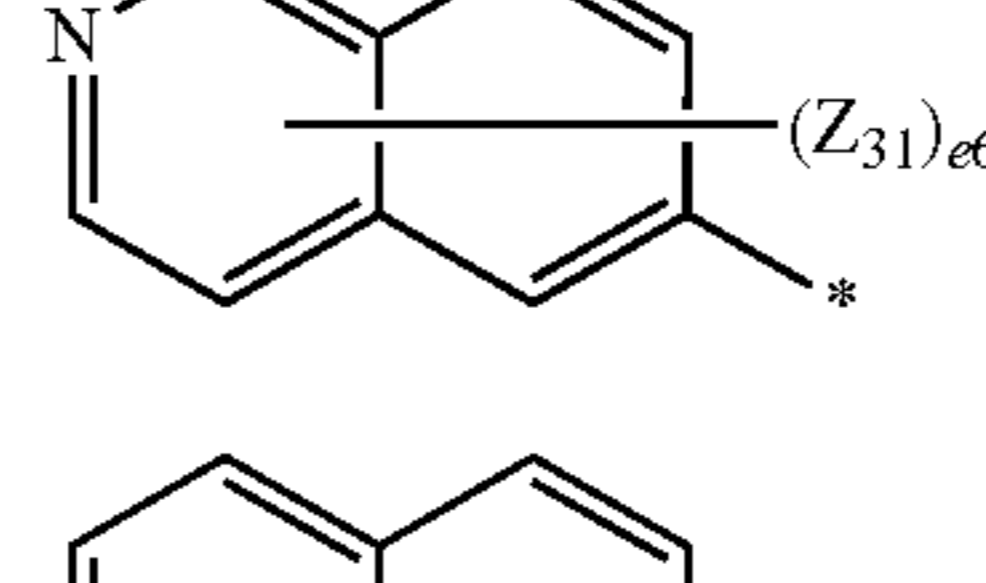
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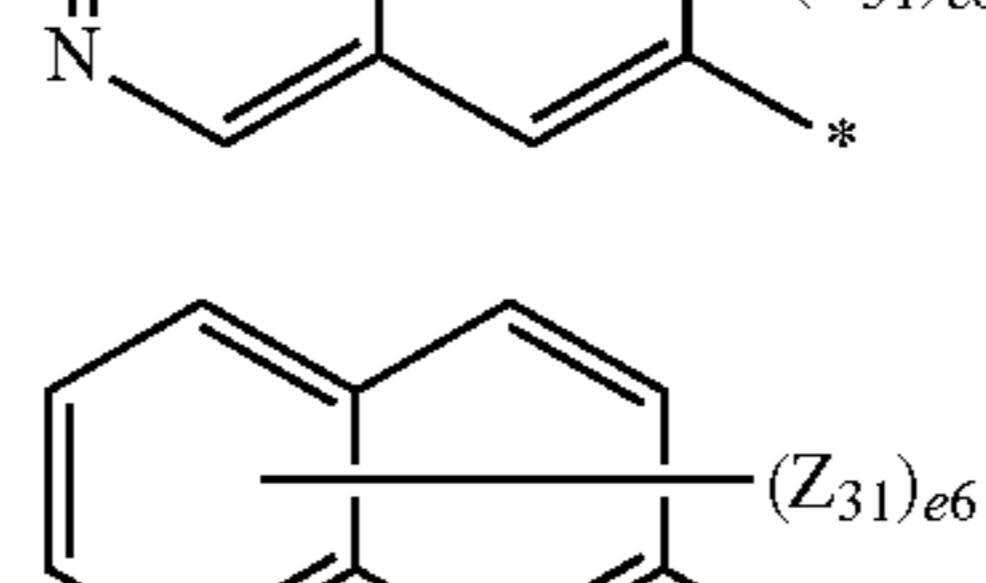
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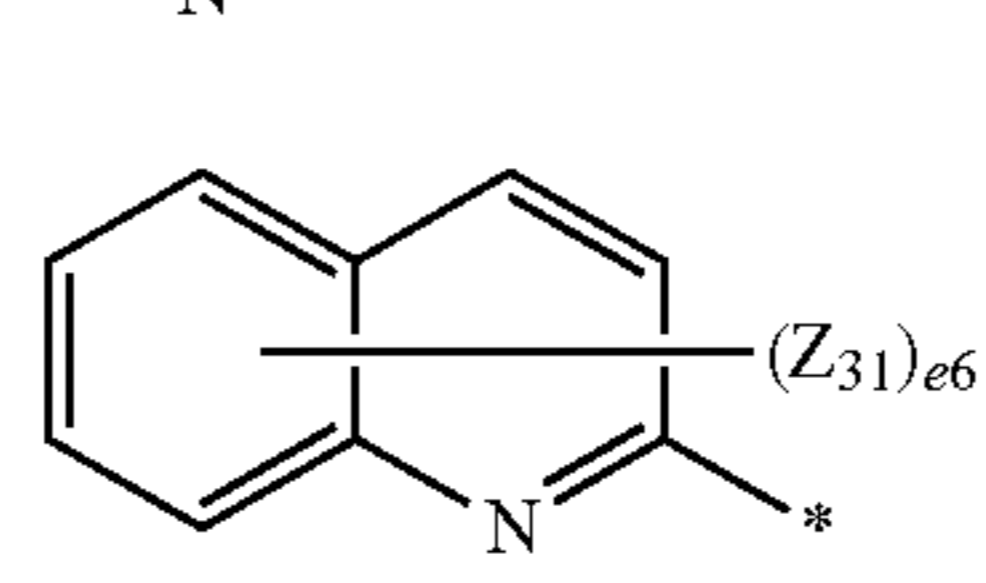
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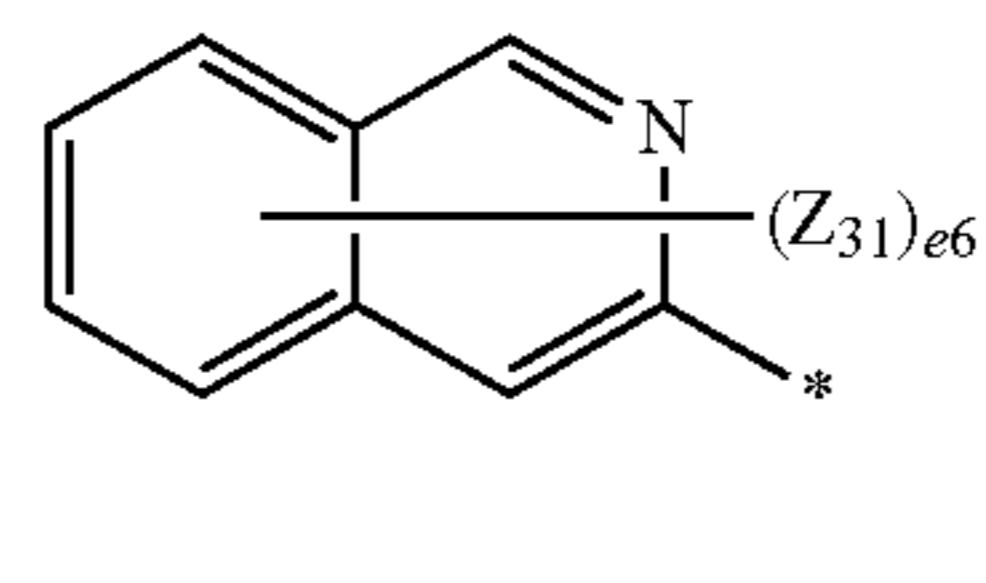
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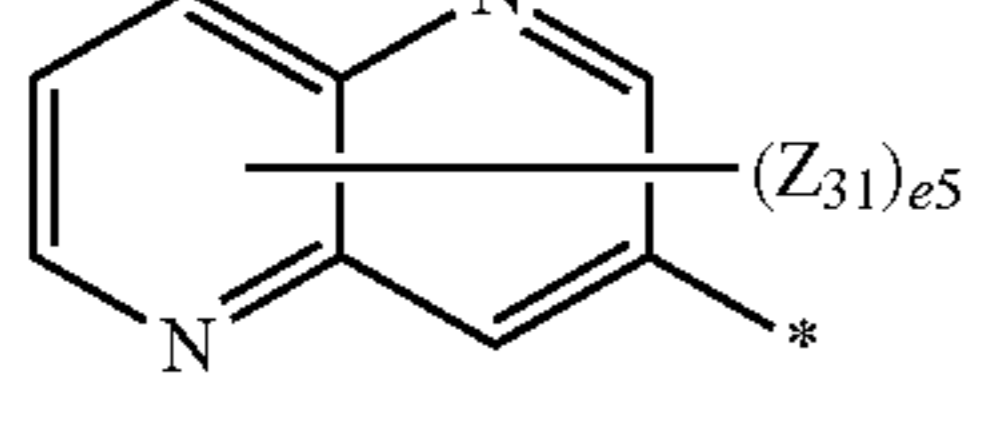
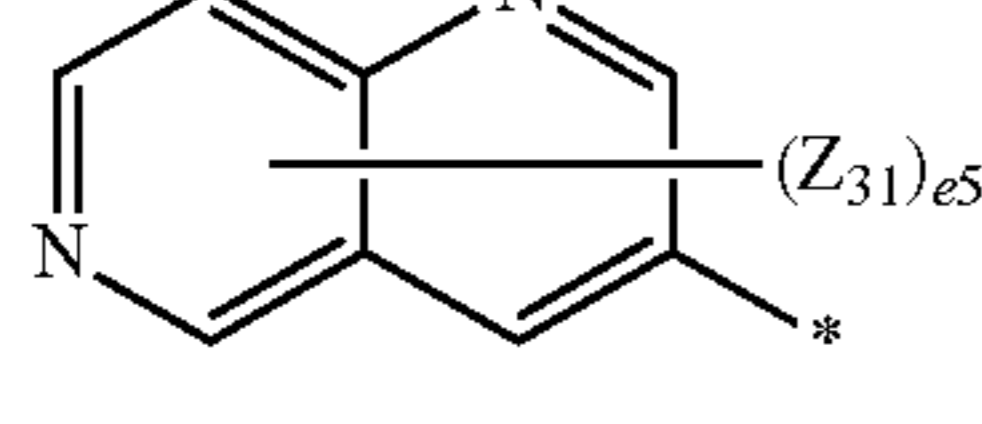
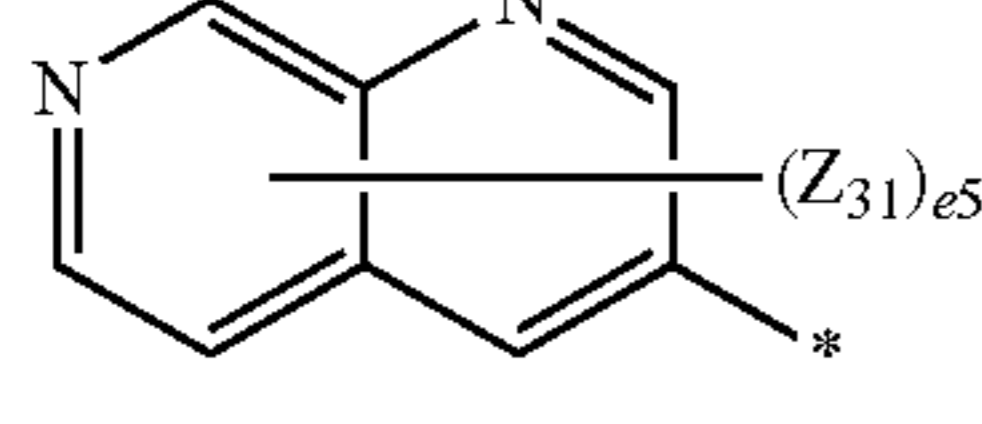
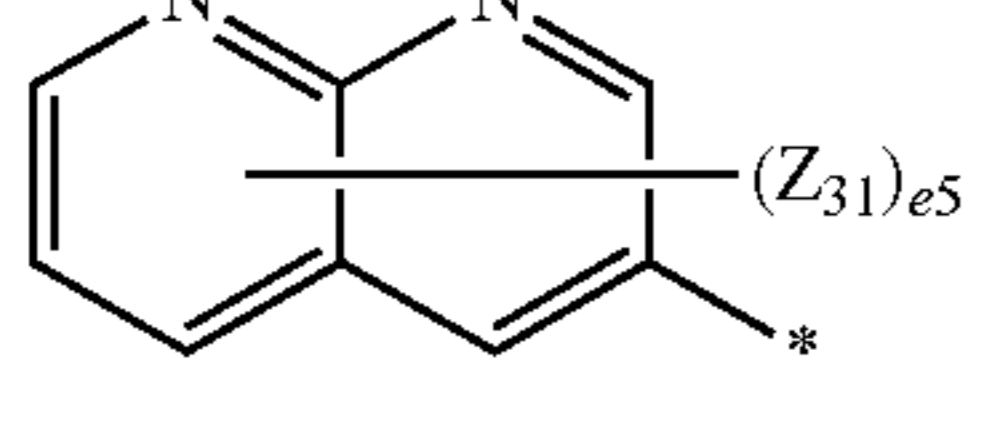
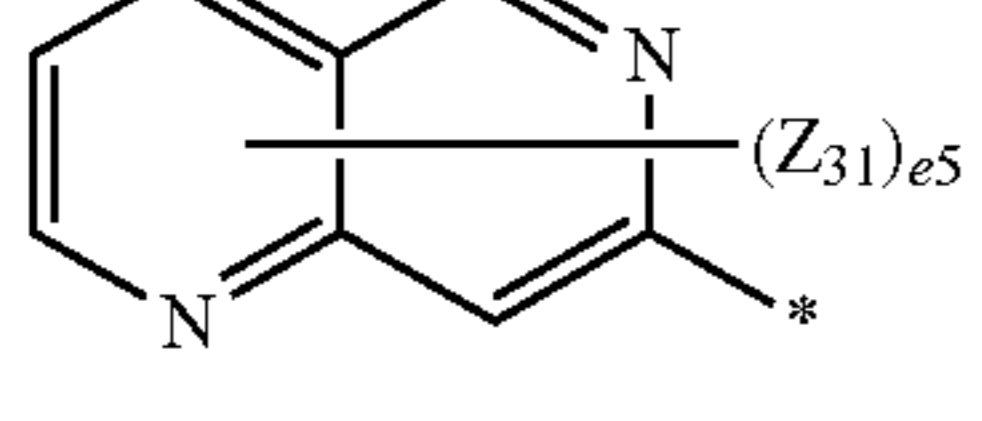
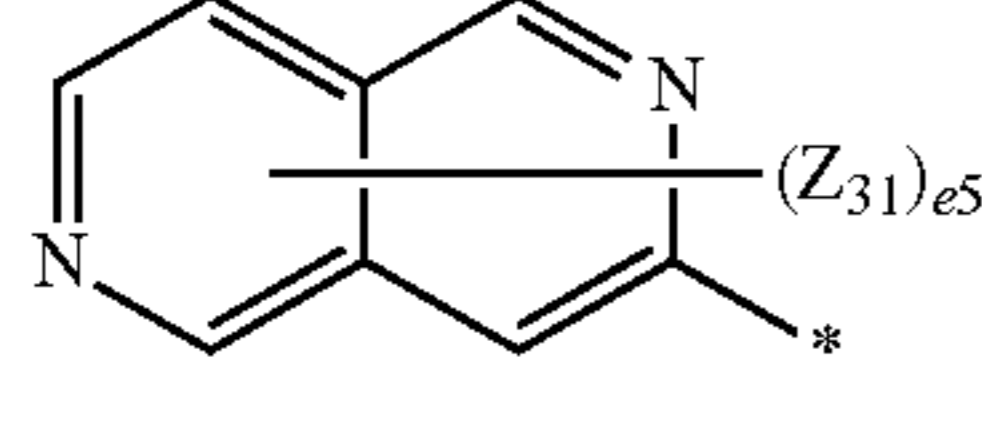
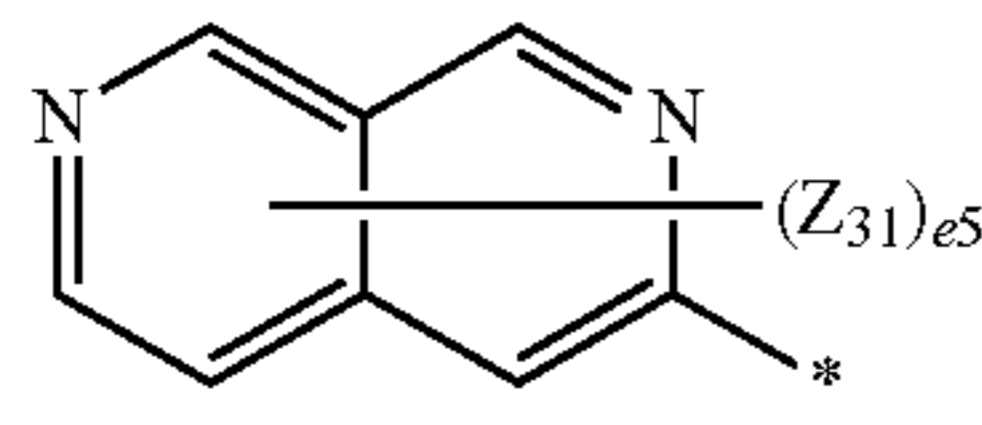
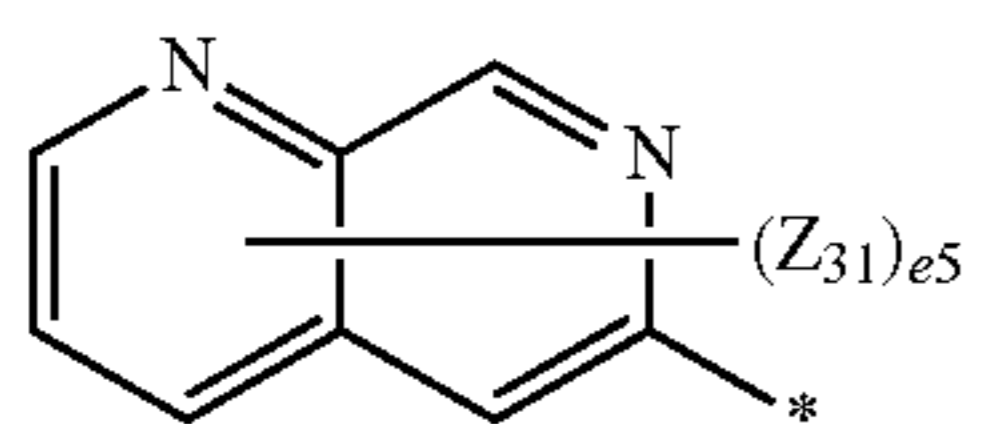
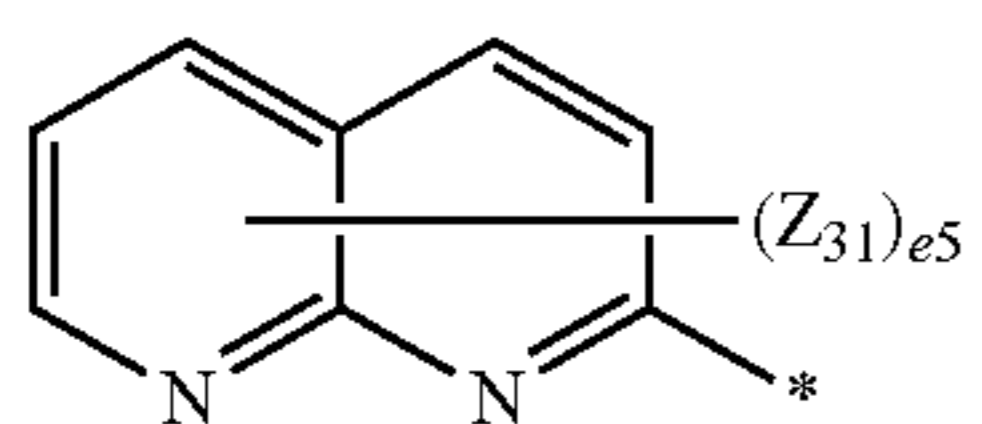
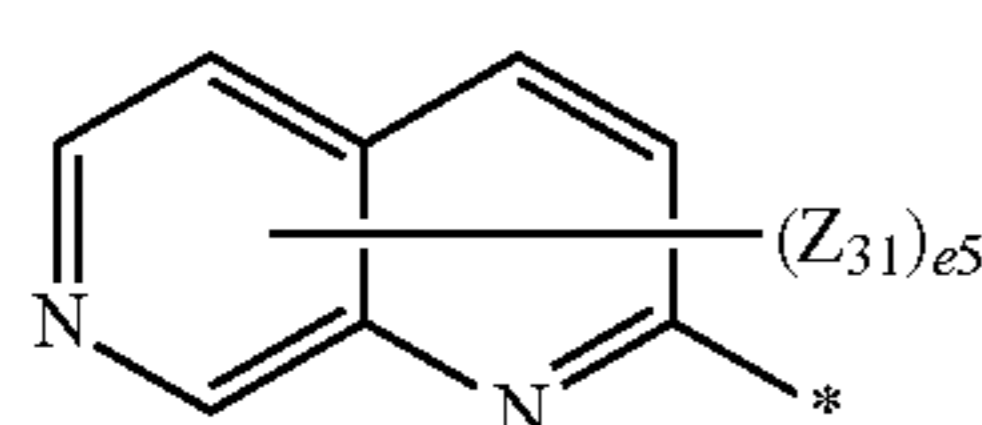
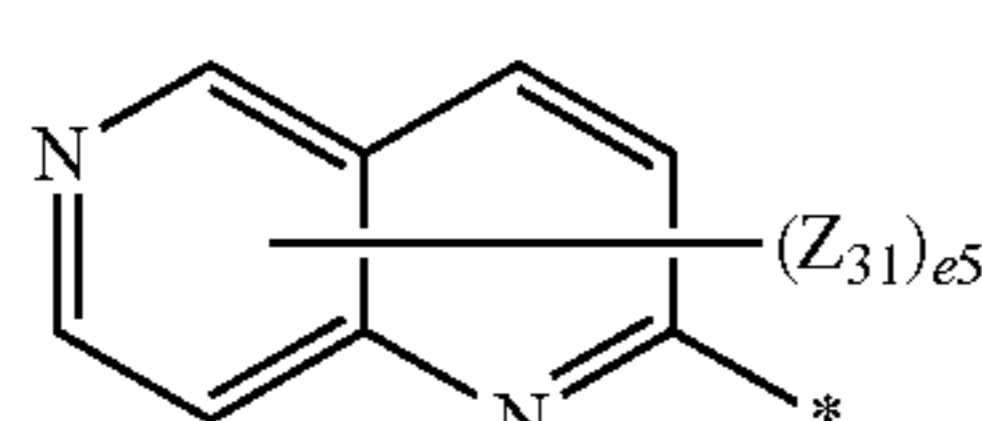
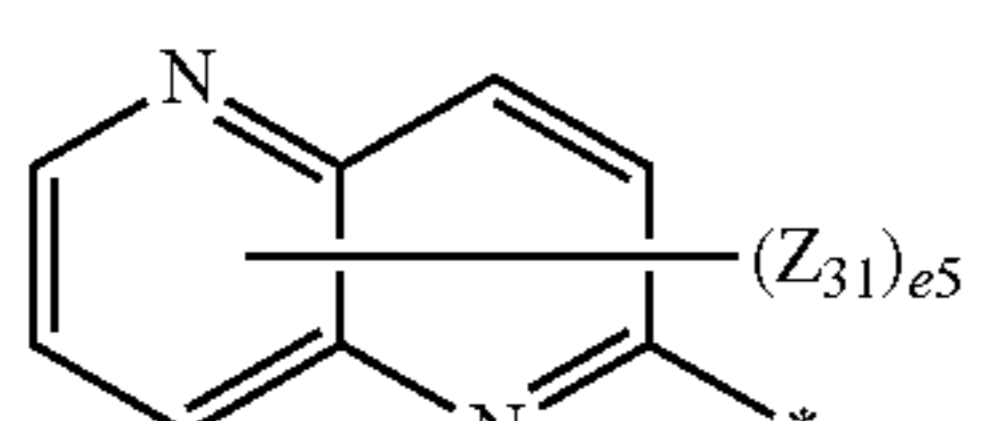
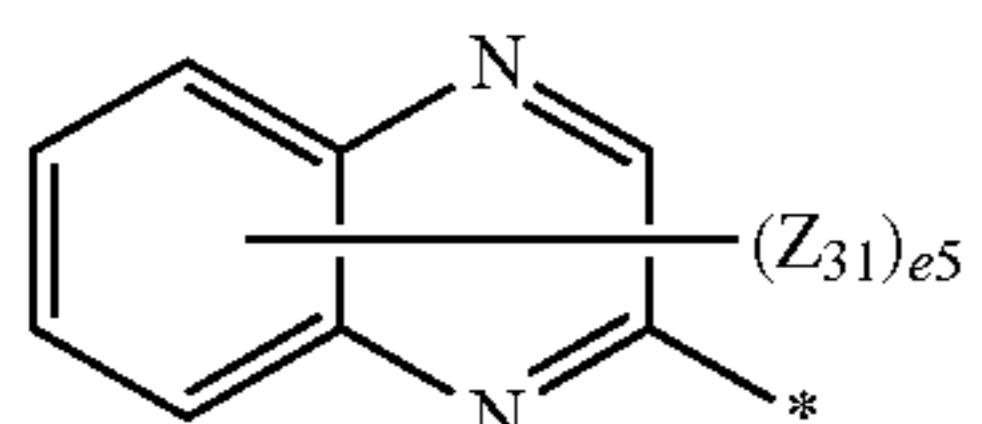
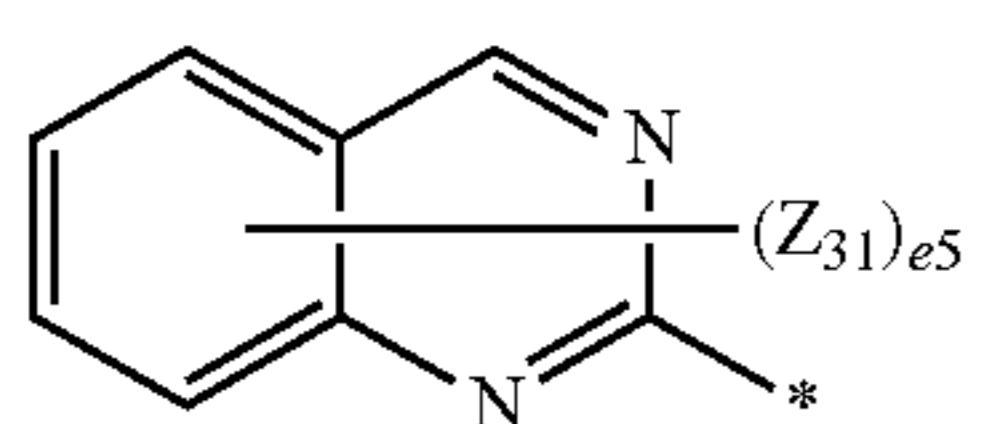
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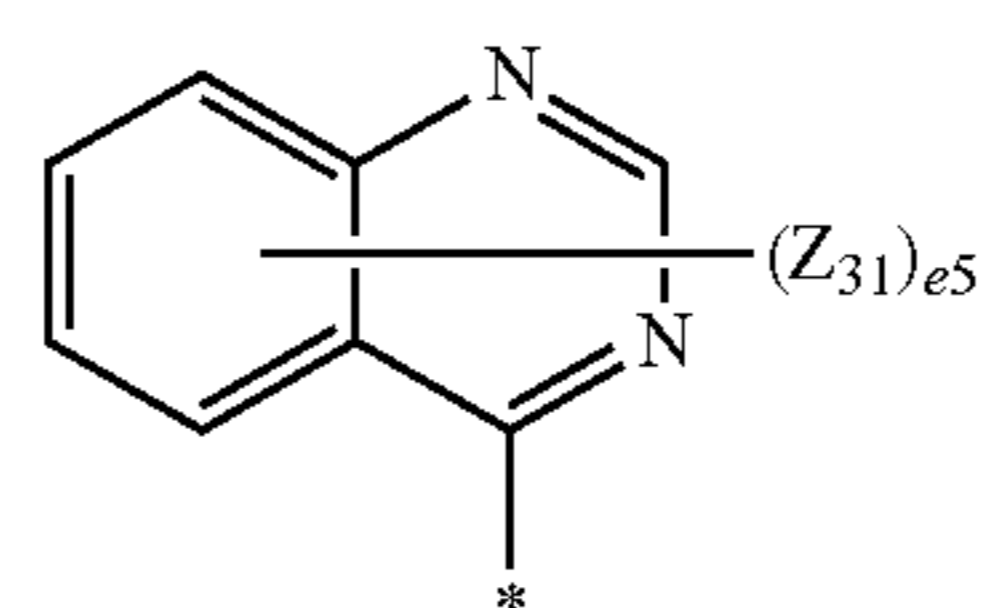


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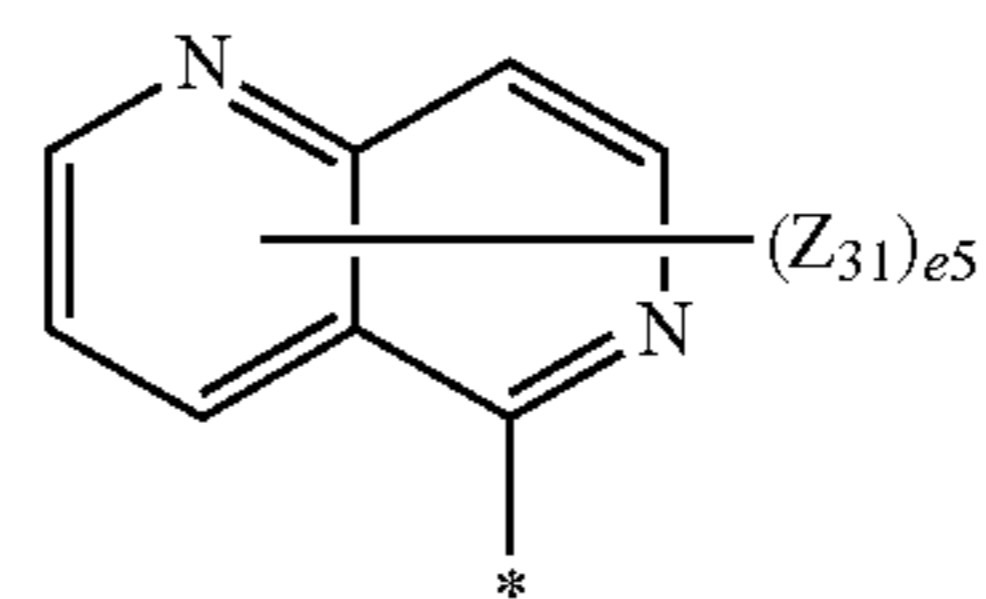
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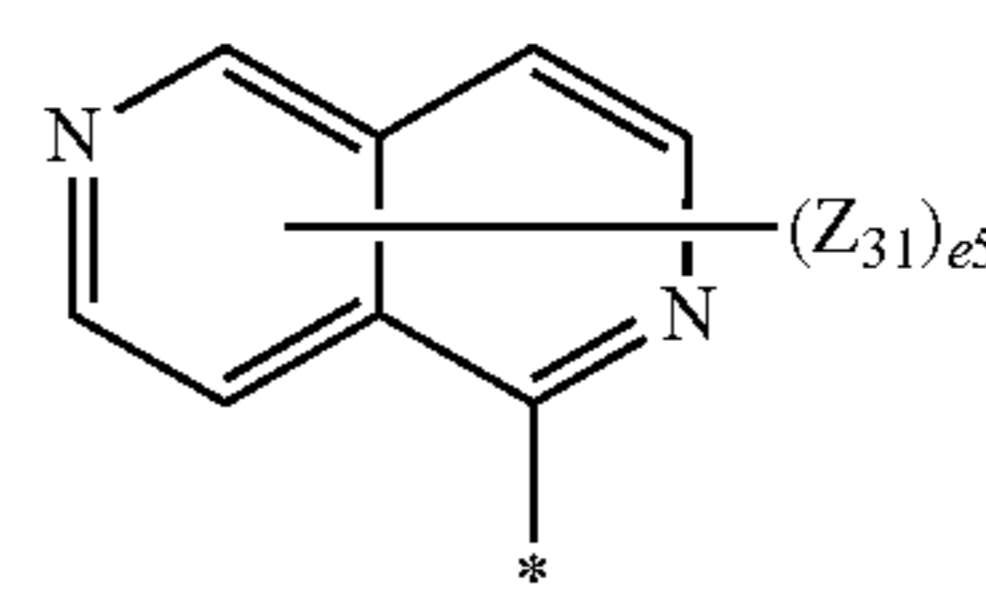
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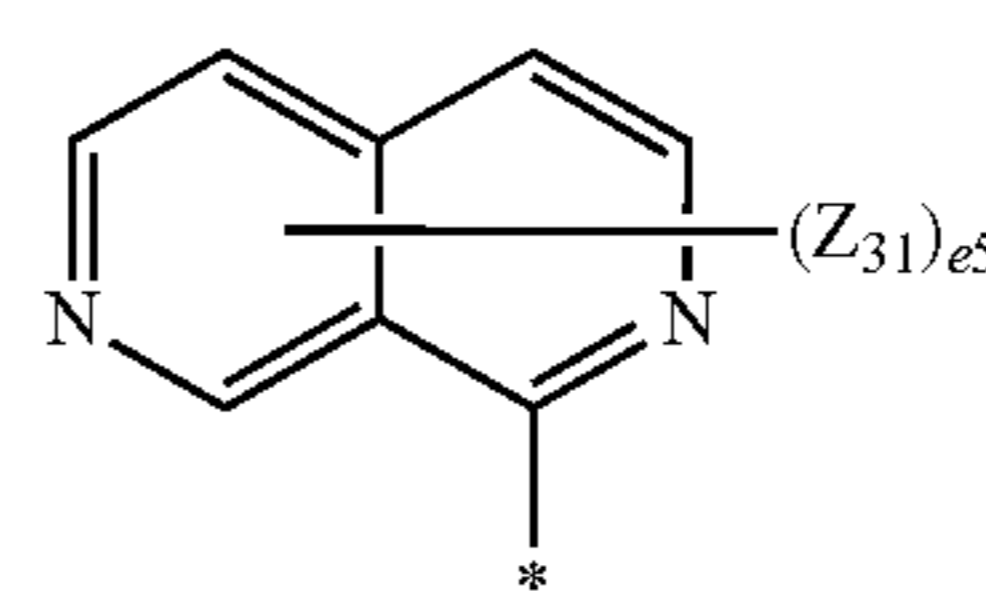
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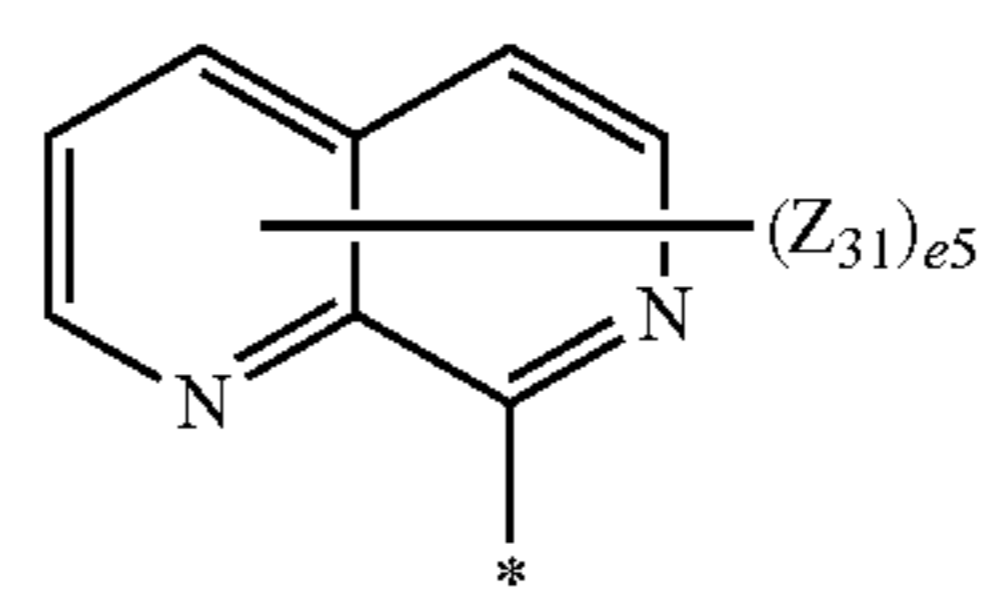
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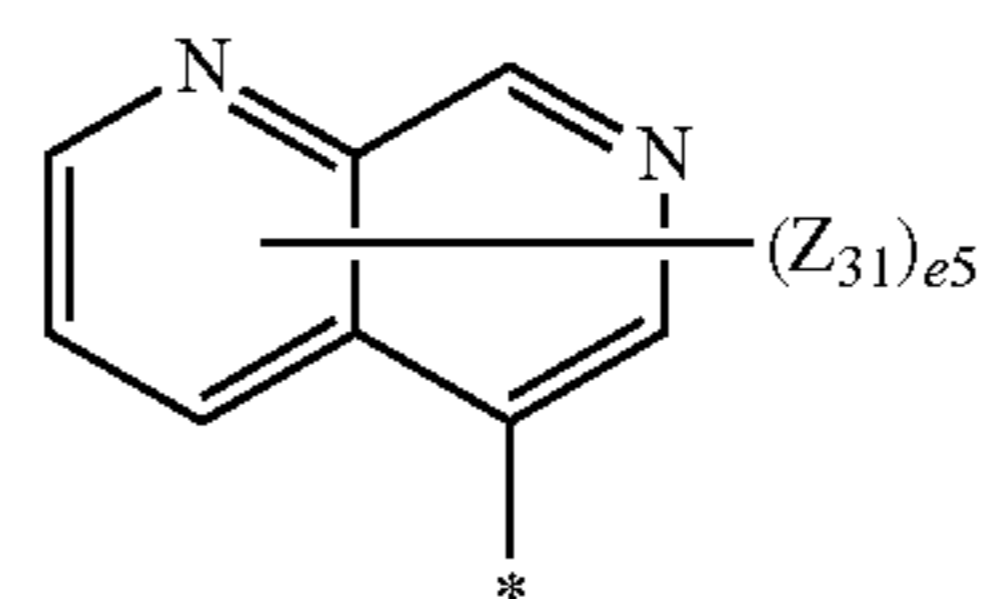
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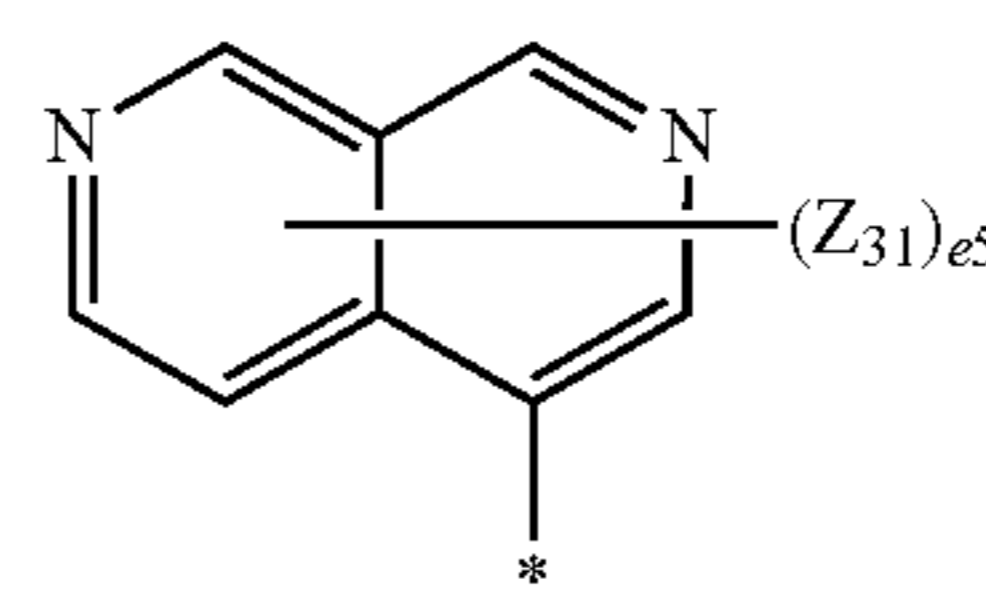
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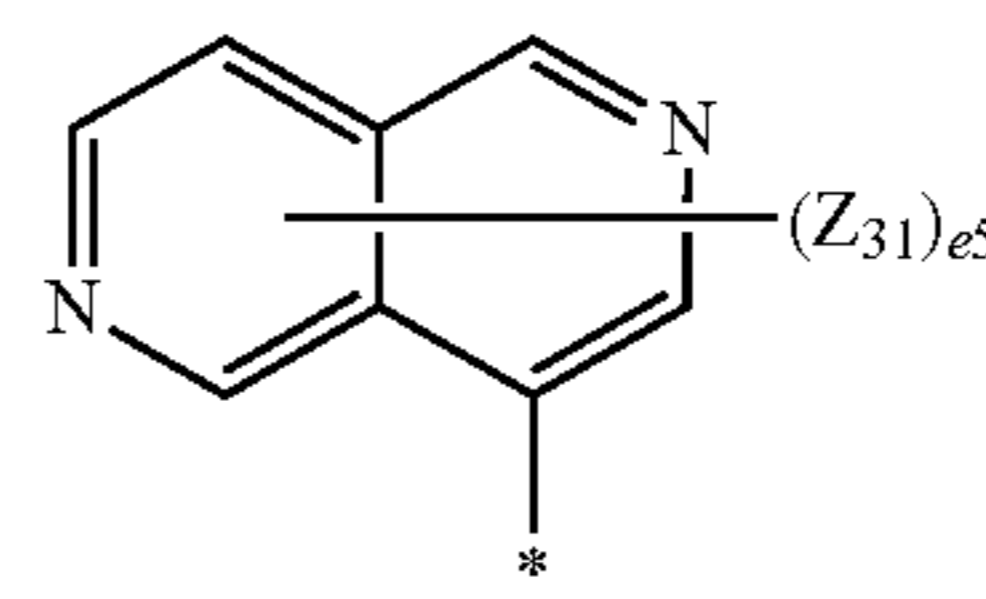
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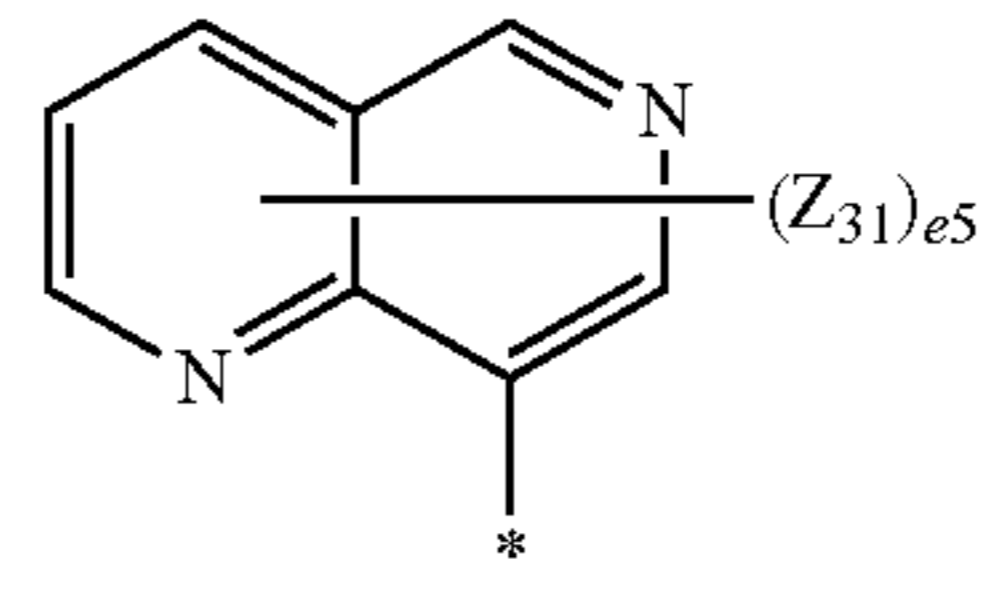
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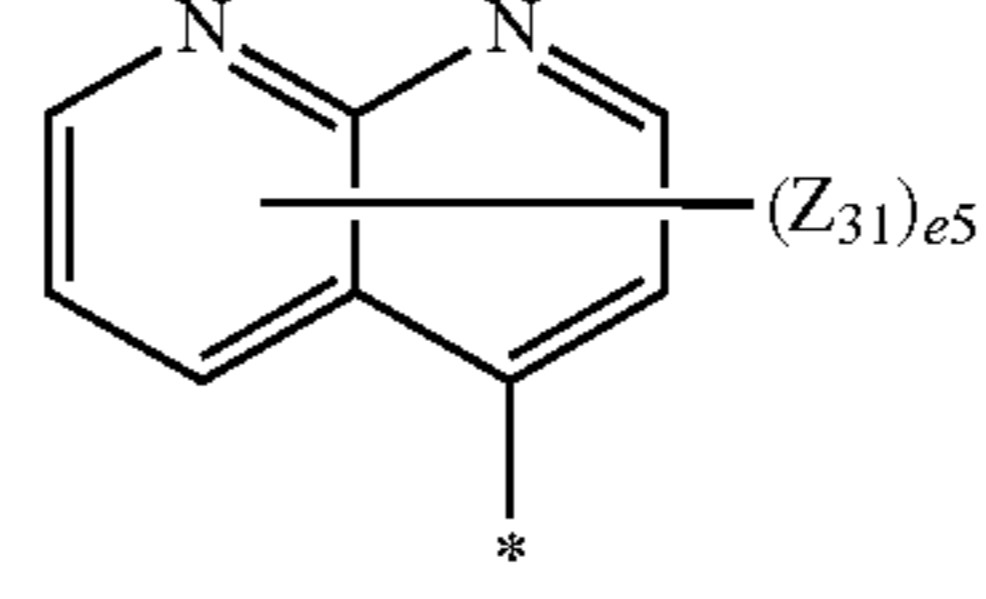
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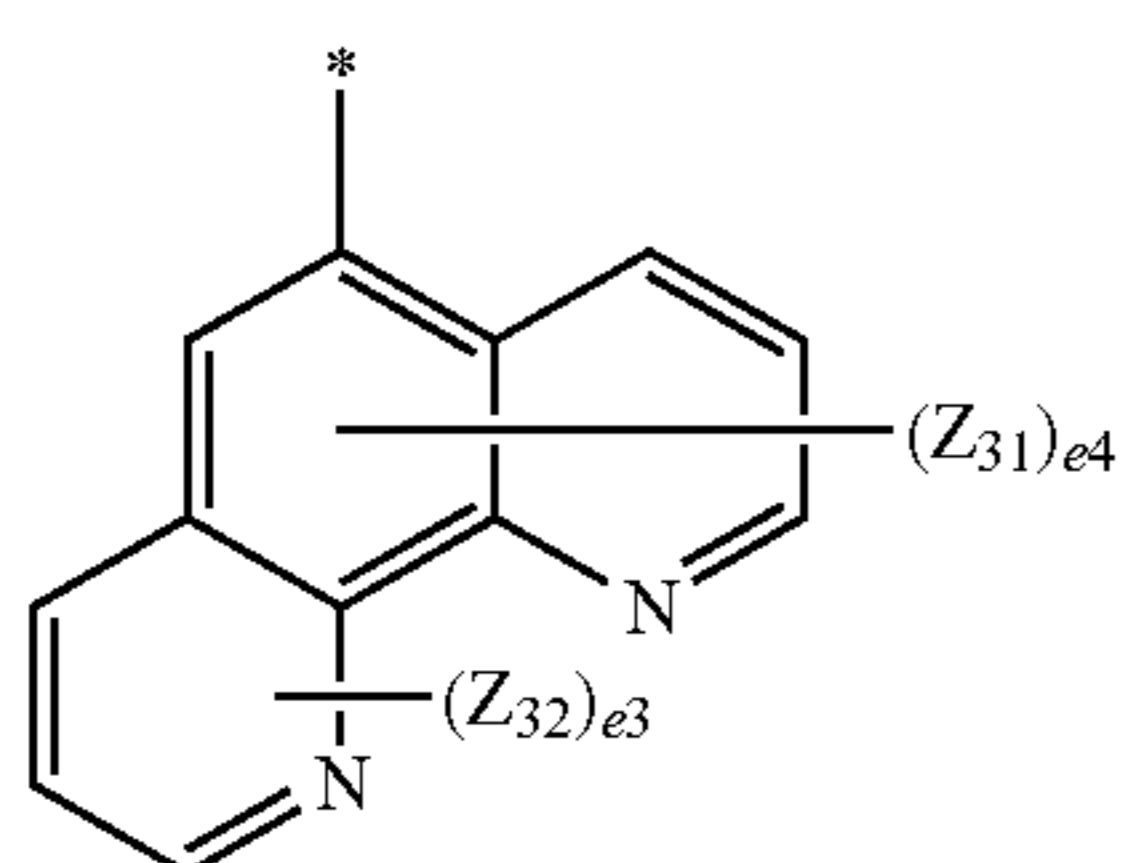
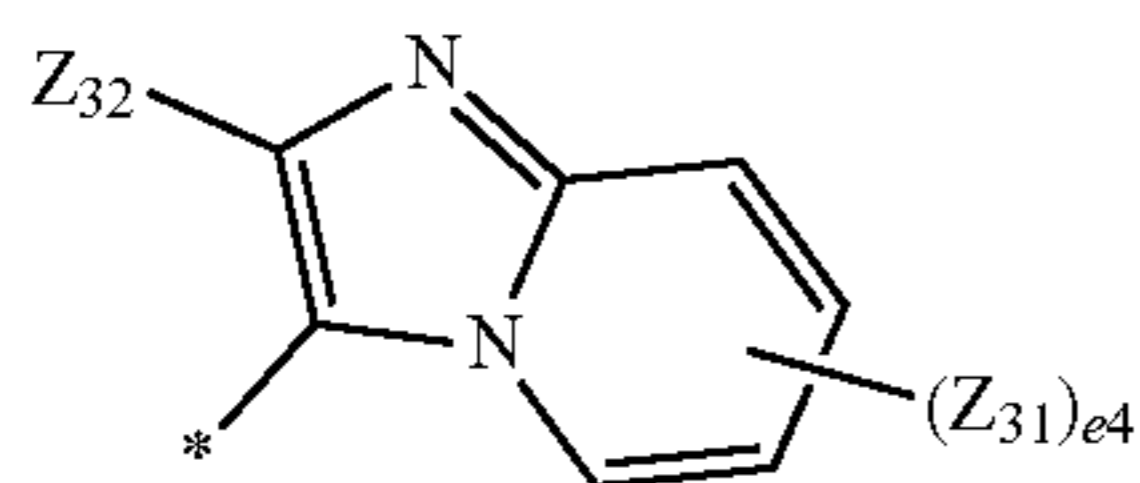
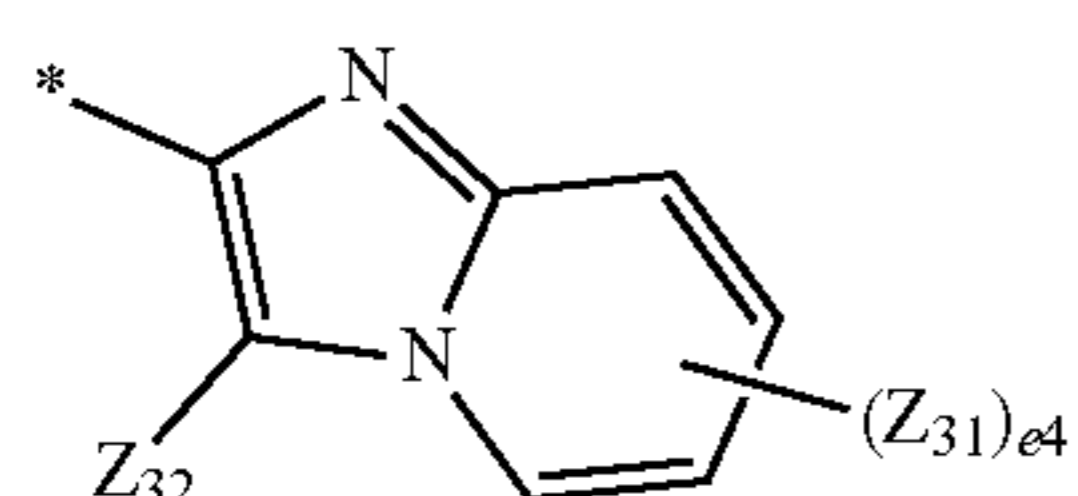
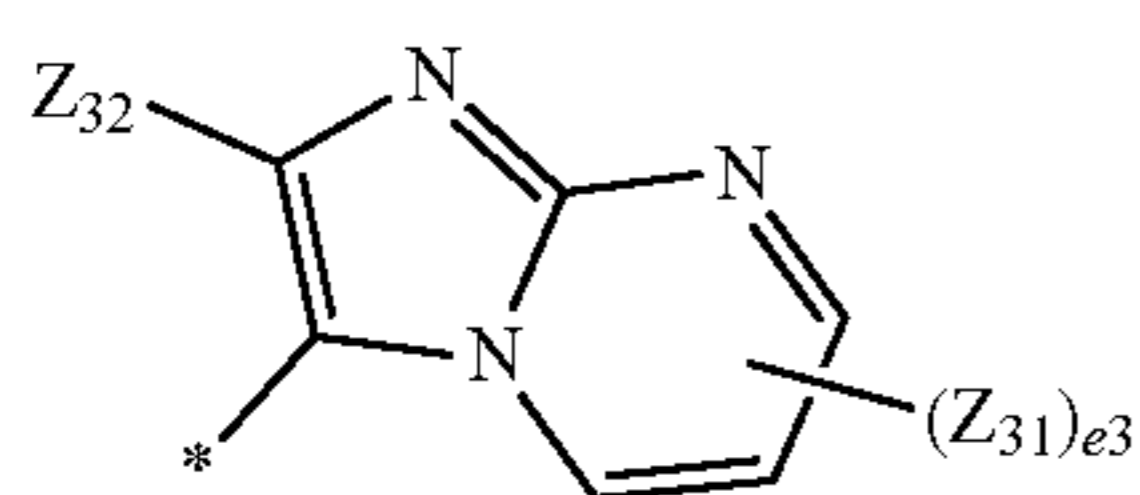
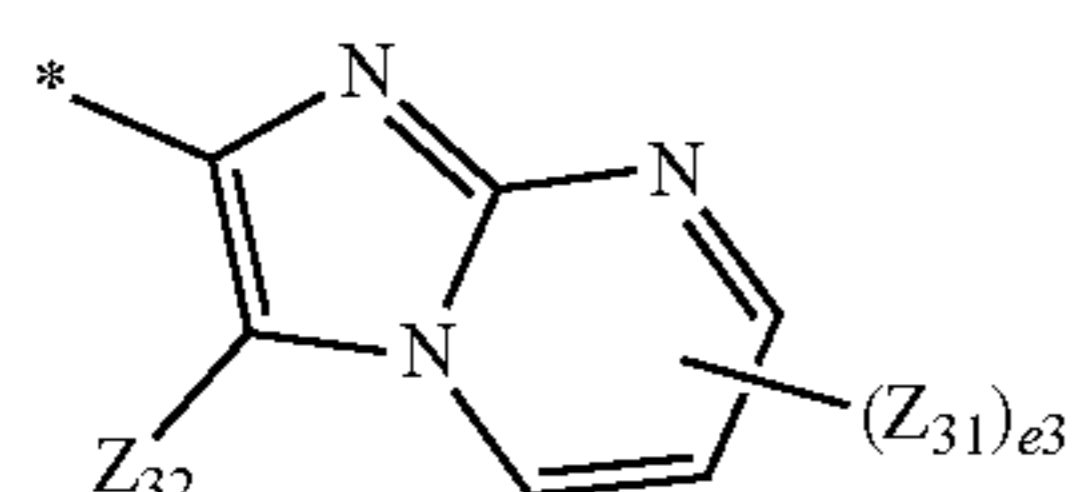
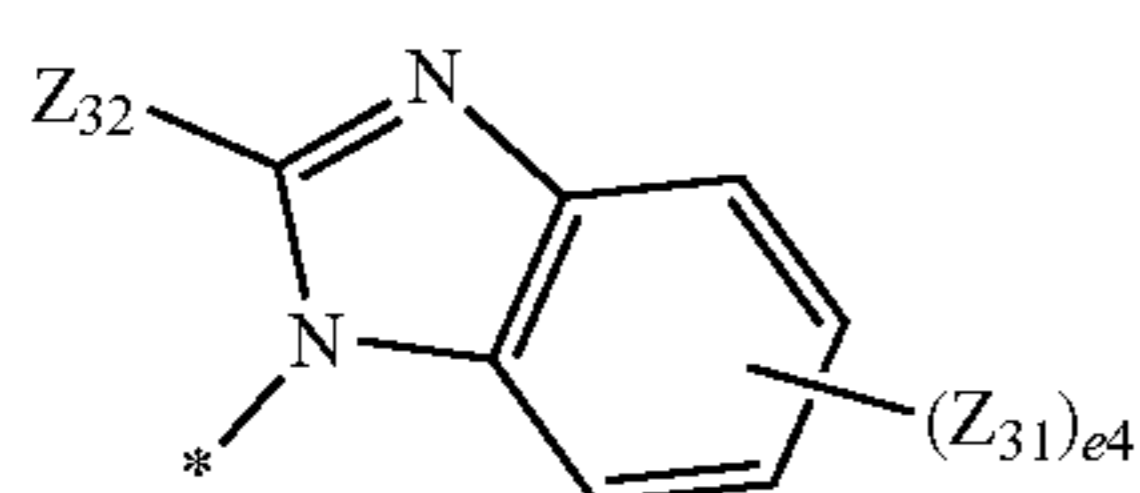
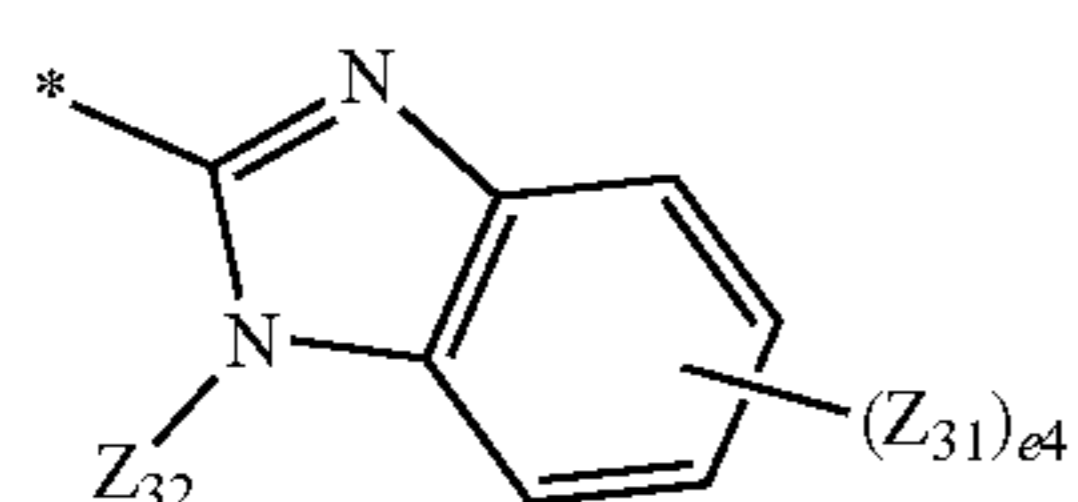
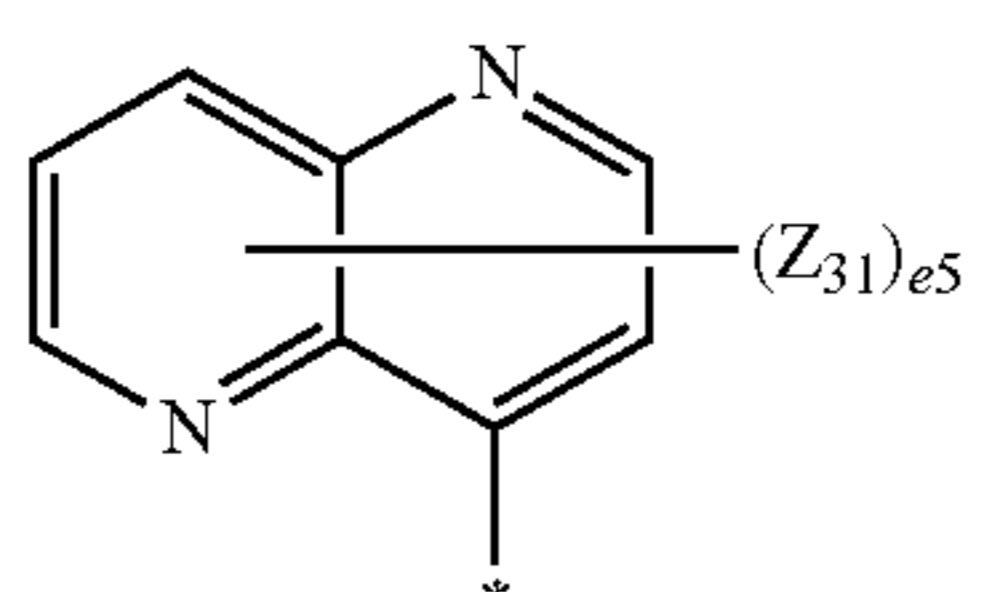
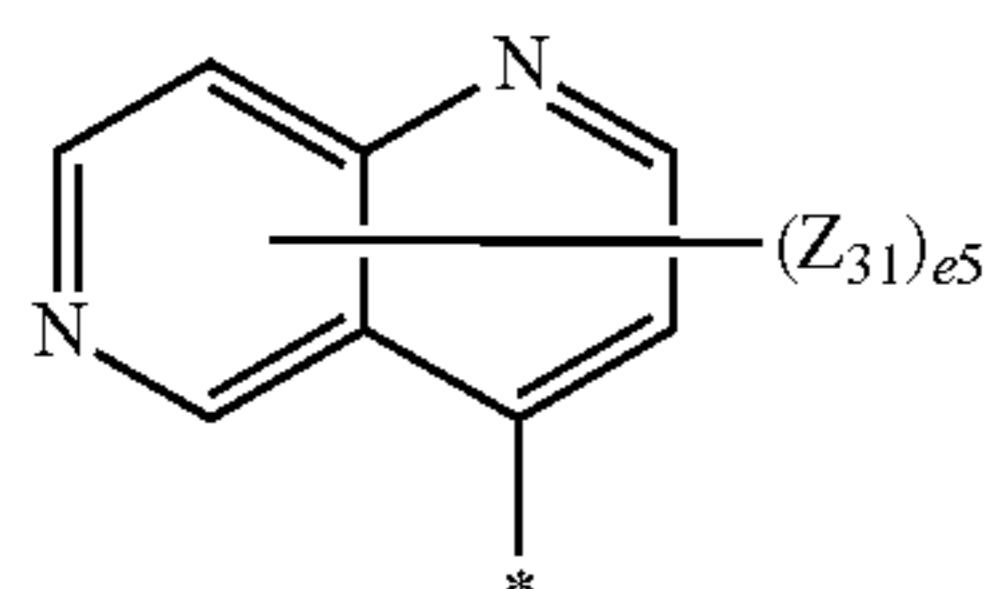
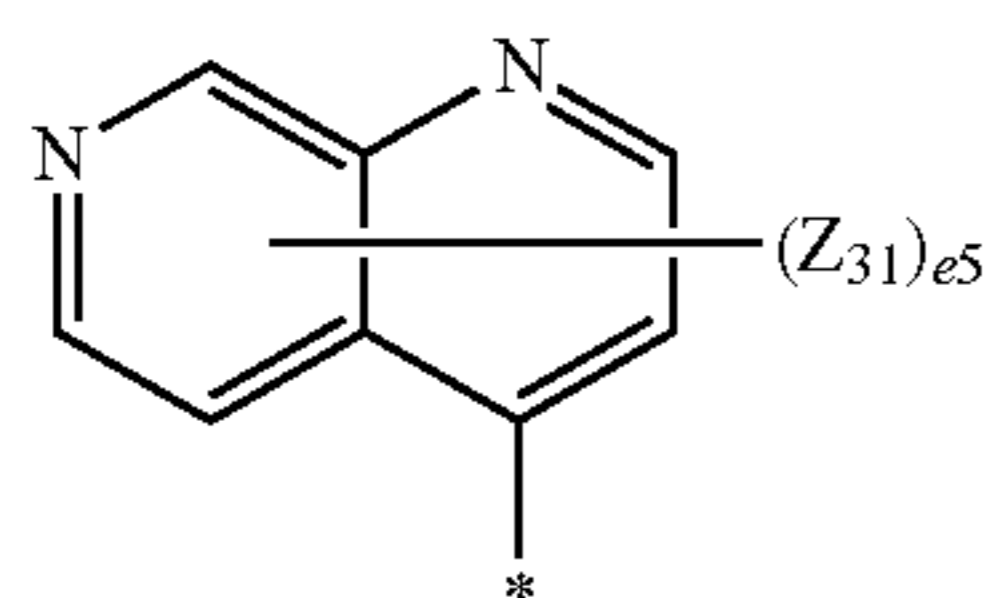
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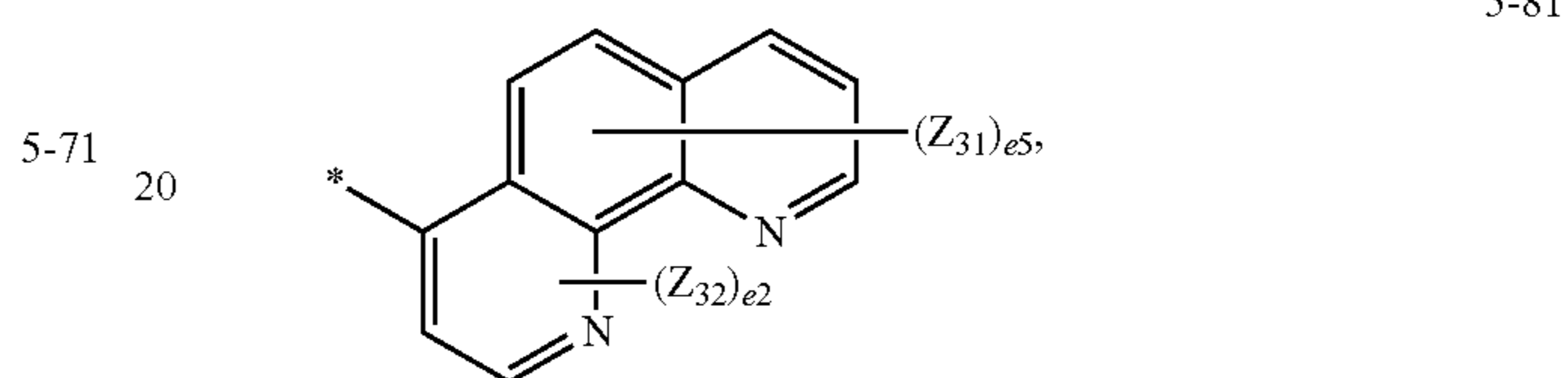
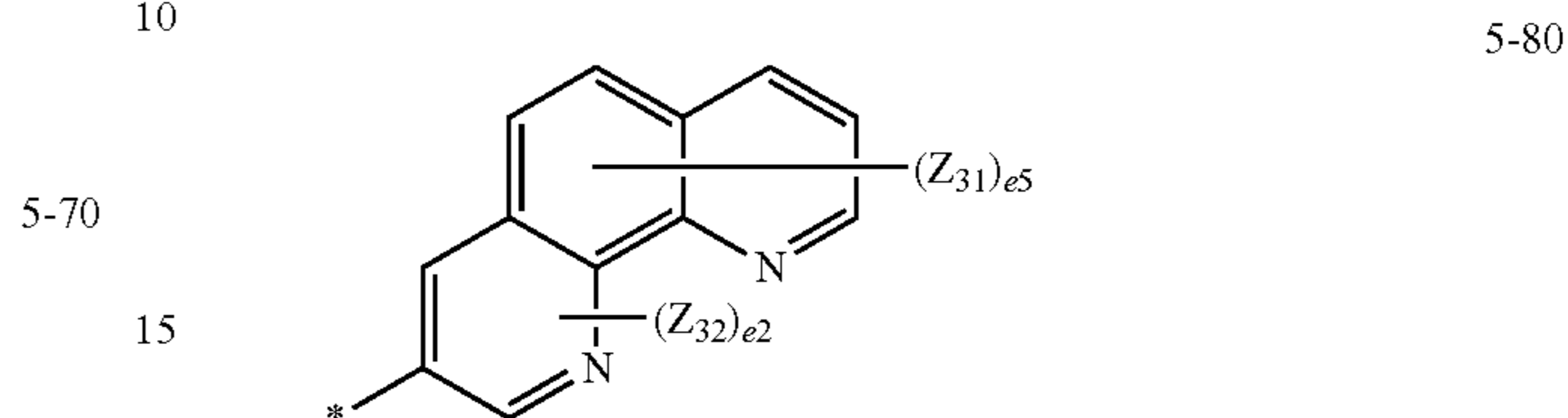
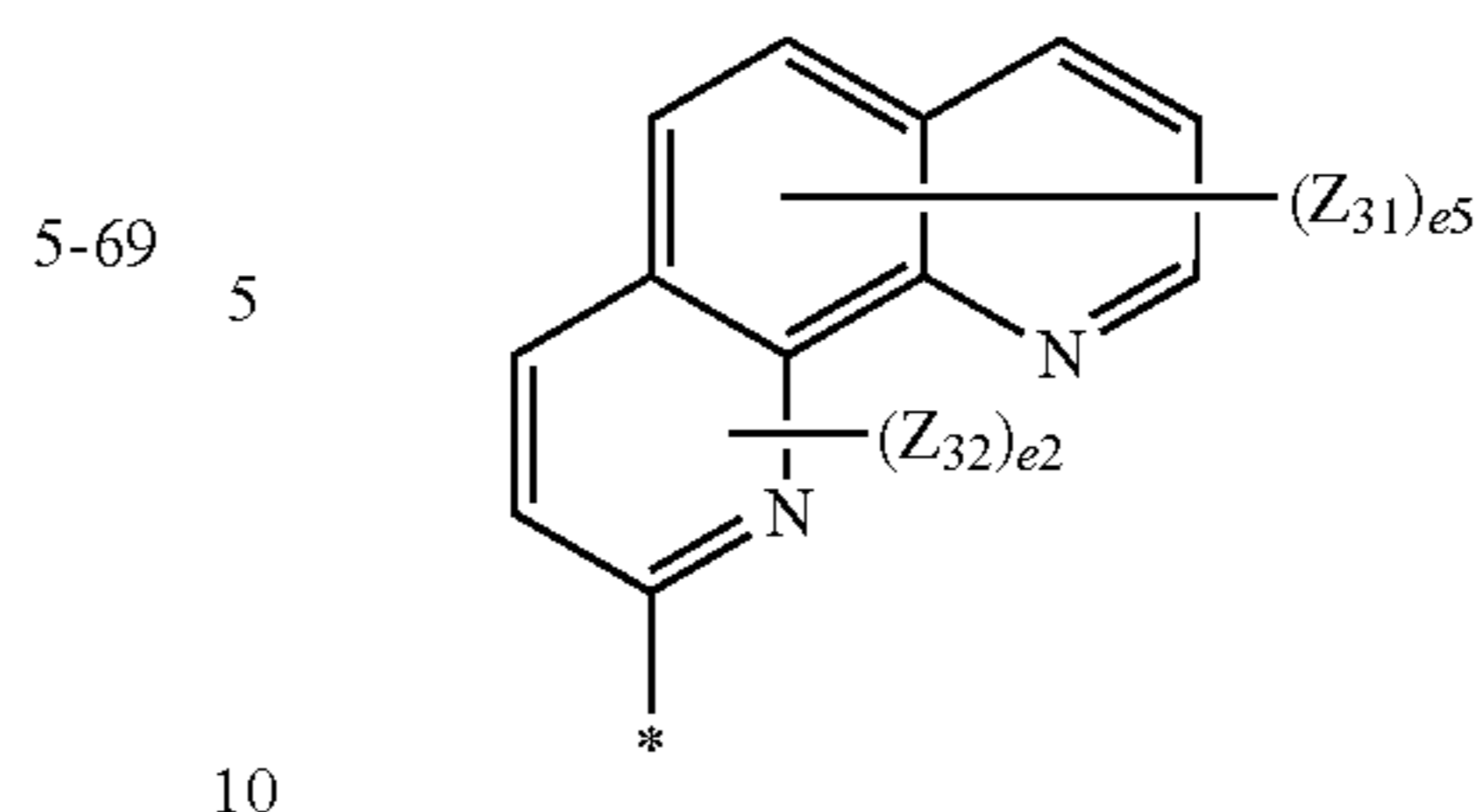
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5-72 wherein, in Formulae 5-4 to 5-81,
 Y_{31} is O, S, $C(Z_{34})(Z_{35})$, or $Si(Z_{36})(Z_{37})$,

5-73 Z_{31} to Z_{37} are each independently selected from hydrogen,
 30 deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a
 cyano group, a nitro group, an amidino group, a
 hydrazino group, a hydrazono group, a C_1 - C_{20} alkyl
 35 group, a C_1 - C_{20} alkoxy group, a phenyl group, a phenyl
 group substituted with —F, a phenyl group substituted
 with —Si(CH₃)₃, a biphenyl group, a terphenyl group,
 40 a naphthyl group, a fluorenyl group, an anthracenyl
 group, a phenanthrenyl group, an imidazolyl group, a
 pyrazole group, a thiazolyl group, an isothiazolyl
 45 group, an oxazolyl group, an isoxazolyl group, a pyridinyl
 group, a pyrazinyl group, a pyrimidinyl group, a
 pyridazinyl group, an indazolyl group, a purinyl group,
 50 a quinolinyl group, an isoquinolinyl group, a benzo-
 quinolinyl group, a phthalazinyl group, a naphthyridinyl
 group, a quinoxalinyl group, a quinazolinyl group,
 a cinnolinyl group, a phenanthridinyl group, an acridinyl
 55 group, a phenanthrolinyl group, a phenazinyl
 group, a benzimidazolyl group, an isobenzothiazolyl
 group, a benzoxazolyl group, an isobenzoxazolyl
 group, a triazolyl group, a tetrazolyl group, an oxadi-
 azolyl group, a triazinyl group, a thiadiazolyl group, an
 imidazopyridinyl group, an imidazopyrimidinyl group,
 and an azacarbazolyl group,

5-76 e2 is an integer from 0 to 2,
 5-77 e3 is an integer from 0 to 3,
 e4 is an integer from 0 to 4,
 55 e5 is an integer from 0 to 5,
 e6 is an integer from 0 to 6,
 e7 is an integer from 0 to 7,
 5-78 e9 is an integer from 0 to 9, and
 * and *' each indicate a binding site to a neighboring
 60 atom,

R_{11} and R_{12} are optionally linked to form a substituted or
 unsubstituted ring,
 a1 is an integer from 1 to 10,
 a2 and a3 are each independently an integer from 0 to 10,
 65 at least one substituent of the substituted C_5 - C_{60} carbo-
 cyclic group, the substituted C_1 - C_{60} heterocyclic group,
 the substituted C_1 - C_6 alkyl group, the substituted

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C₂-C₆₀ alkenyl group, the substituted C₂-C₆₀ alkynyl group, the substituted C₁-C₆₀ alkoxy group, the substituted C₃-C₁₀ cycloalkyl group, the substituted C₁-C₁₀ heterocycloalkyl group, the substituted C₃-C₁₀ cycloalkenyl group, the substituted C₁-C₁₀ heterocycloalkenyl group, the substituted C₆-C₆₀ aryl group, the substituted C₆-C₆₀ aryloxy group, the substituted C₆-C₆₀ arylthio group, the substituted C₁-C₆₀ heteroaryl group, the substituted monovalent non-aromatic condensed polycyclic group, and the substituted monovalent non-aromatic condensed heteropolycyclic group is selected from:

deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, and a C₁-C₆₀ alkoxy group;

a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, and a C₁-C₆₀ alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group;

a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group;

a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group; and

—Si(Q₃₁)(Q₃₂)(Q₃₃), —N(Q₃₁)(Q₃₂), —B(Q₃₁)(Q₃₂), —C(=O)(Q₃₁), —S(=O)₂(Q₃₁), and —P(=O)(Q₃₁)(Q₃₂),

Q₃₁ to Q₃₃ are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a

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C₁-C₁₀ heterocycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₁-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryl group substituted with a C₁-C₆₀ alkyl group, a C₁-C₆₀ heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

15. The organic light-emitting device of claim 1, wherein the dopant comprises a styryl-based compound.

16. An organic light-emitting device comprising:

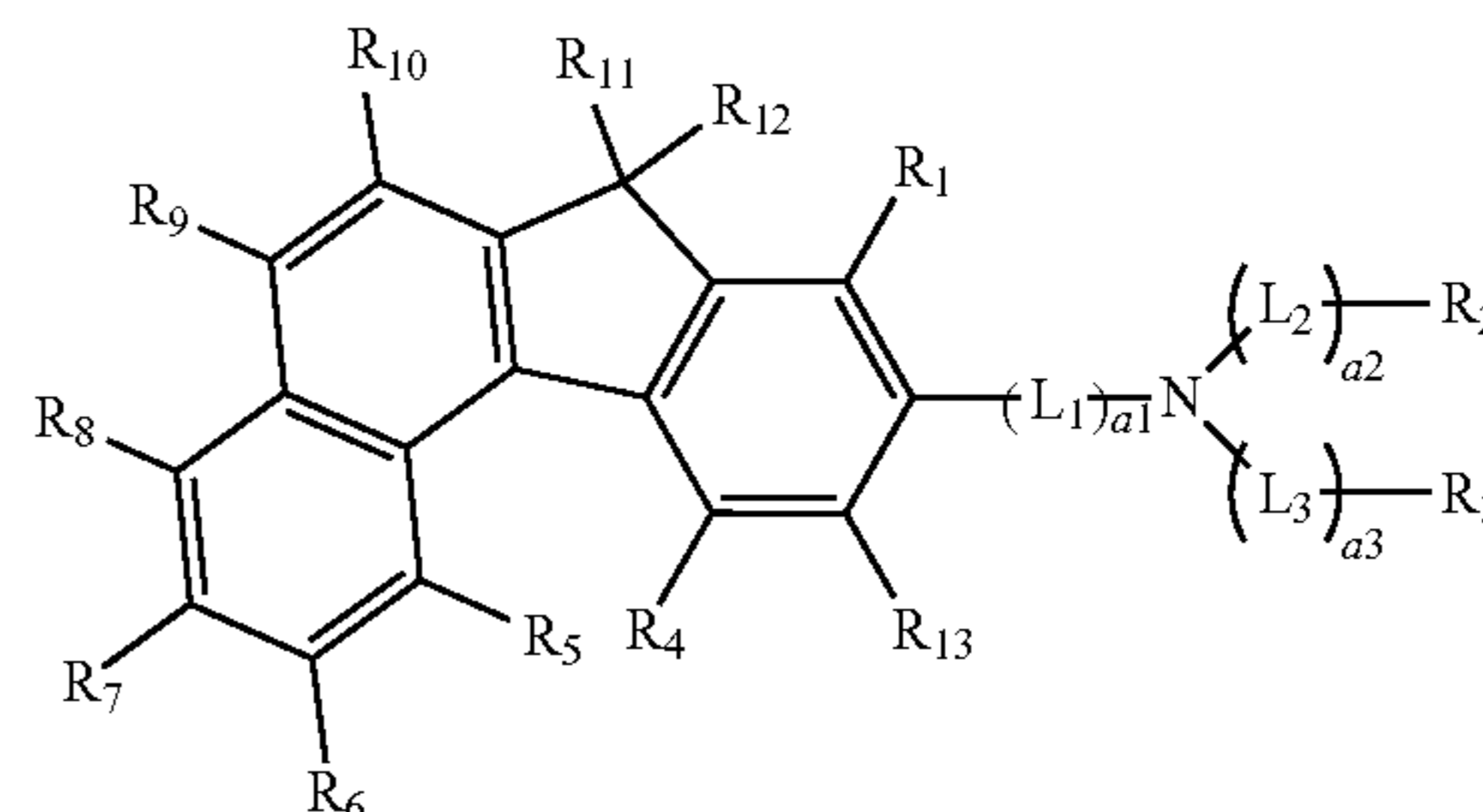
a first electrode;

a second electrode facing the first electrode; and

an organic layer between the first electrode and the second electrode, the organic layer comprising an emission layer and a hole transport region between the first electrode and the emission layer, and the hole transport region comprising a hole injection layer,

wherein the emission layer and/or the hole injection layer comprises an amine-based compound represented by Formula 1:

Formula 1



wherein, in Formula 1,

L₁ to L₃ are each independently a substituted or unsubstituted C₅-C₆₀ carbocyclic group or a substituted or unsubstituted C₁-C₆₀ heterocyclic group,

R₁ to R₁₃ are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, —Si(Q₃₁)(Q₃₂)(Q₃₃), a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₁-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₁₀ cycloalkyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₁₀ cycloalkenyl group, a substituted or unsubstituted C₁-C₁₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, a substituted or unsubstituted C₁-C₆₀ heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group,

provided that at least one of R₅ to R₈ is not hydrogen,

R₁₁ and R₁₂ are optionally linked to form a substituted or unsubstituted ring,

a₁ is an integer from 1 to 10,

a₂ and a₃ are each independently an integer from 0 to 10, at least one substituent of the substituted C₅-C₆₀ carbocyclic group, the substituted C₁-C₆₀ heterocyclic group, the substituted C₁-C₆ alkyl group, the substituted C₂-C₆₀ alkenyl group, the substituted C₂-C₆₀ alkynyl

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group, the substituted C_1-C_{60} alkoxy group, the substituted C_3-C_{10} cycloalkyl group, the substituted C_1-C_{10} heterocycloalkyl group, the substituted C_3-C_{10} cycloalkenyl group, the substituted C_1-C_{10} heterocycloalkenyl group, the substituted C_6-C_{60} aryl group, the substituted C_6-C_{60} aryloxy group, the substituted C_6-C_{60} arylthio group, the substituted C_1-C_{60} heteroaryl group, the substituted monovalent non-aromatic condensed polycyclic group, and the substituted monovalent non-aromatic condensed heteropolycyclic group is selected from:

deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group;

a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group;

a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group;

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a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_{60} alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group; and

—Si(Q₃₁)(Q₃₂)(Q₃₃), —N(Q₃₁)(Q₃₂), —B(Q₃₁)(Q₃₂), —C(=O)(Q₃₁), —S(=O)₂(Q₃₁), and —P(=O)(Q₃₁)(Q₃₂),

Q₃₁ to Q₃₃ are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_6 alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryl group substituted with a C_1-C_6 alkyl group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

* * * * *

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

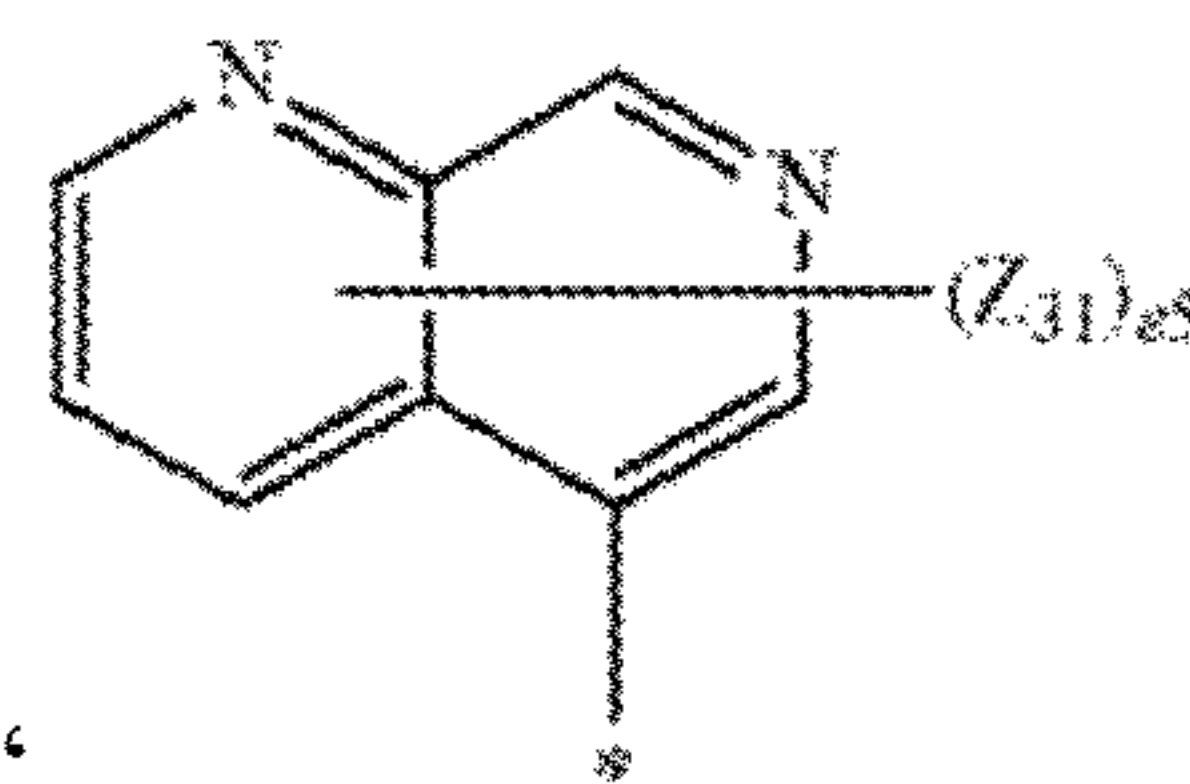
PATENT NO. : 11,744,146 B2
APPLICATION NO. : 15/869988
DATED : August 29, 2023
INVENTOR(S) : Jongwoo Kim et al.

Page 1 of 2

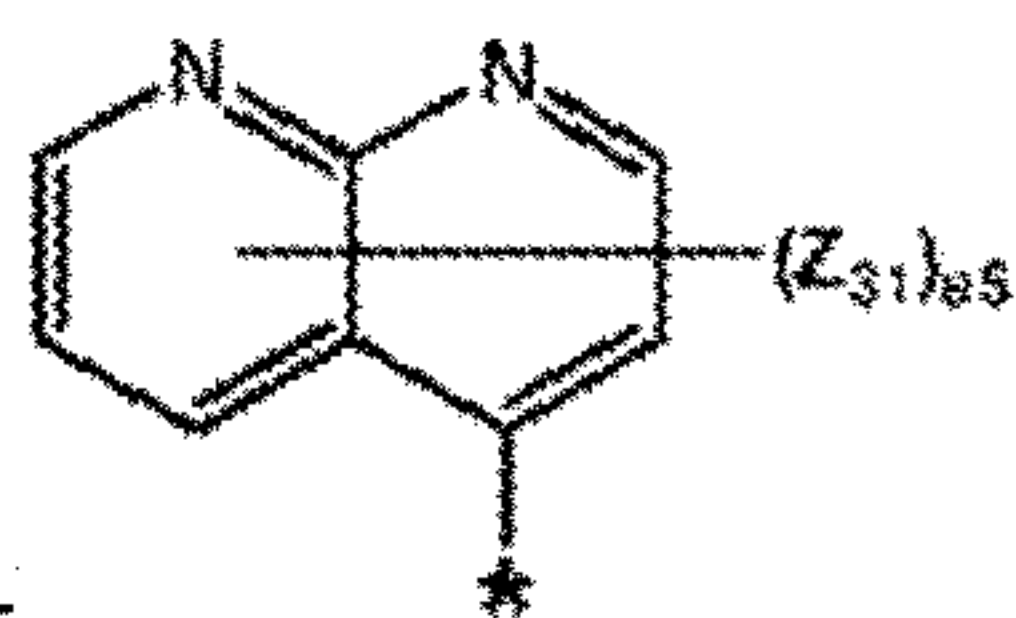
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In the Claims

In Column 189, Line 55, in Claim 3, delete “ter-butyl” and insert -- tert-butyl --.



In Column 210, Lines 60-65, in Claim 8, in Formula 5-68, delete “



insert --

--.

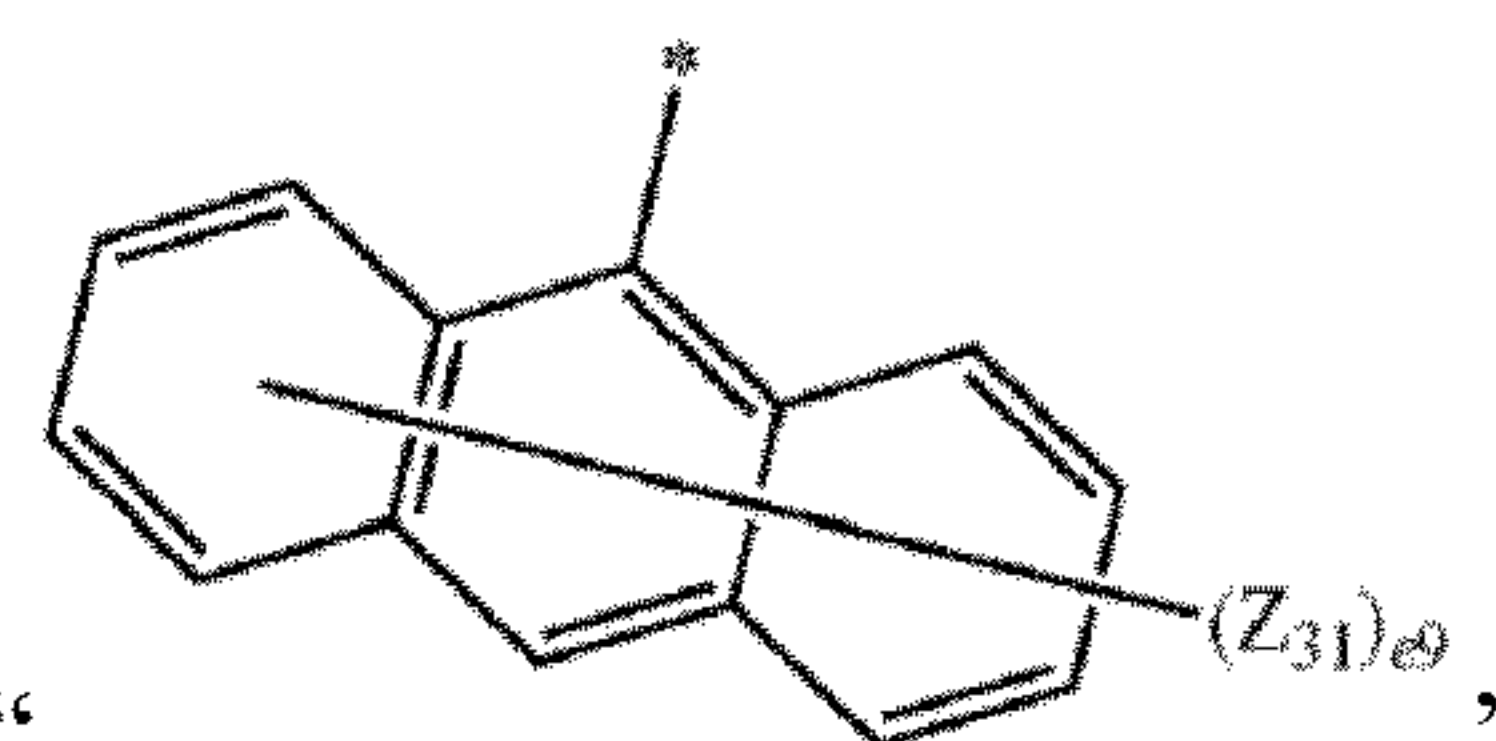
” and

In Column 212, Line 63, in Claim 9, delete “amine-based compound” and insert -- organic light-emitting device --.

In Column 213, Line 1, in Claim 9, delete “ter-butyl” and insert -- tert-butyl --.

In Column 213, Line 22, in Claim 10, delete “ter-butyl” and insert -- tert-butyl --.

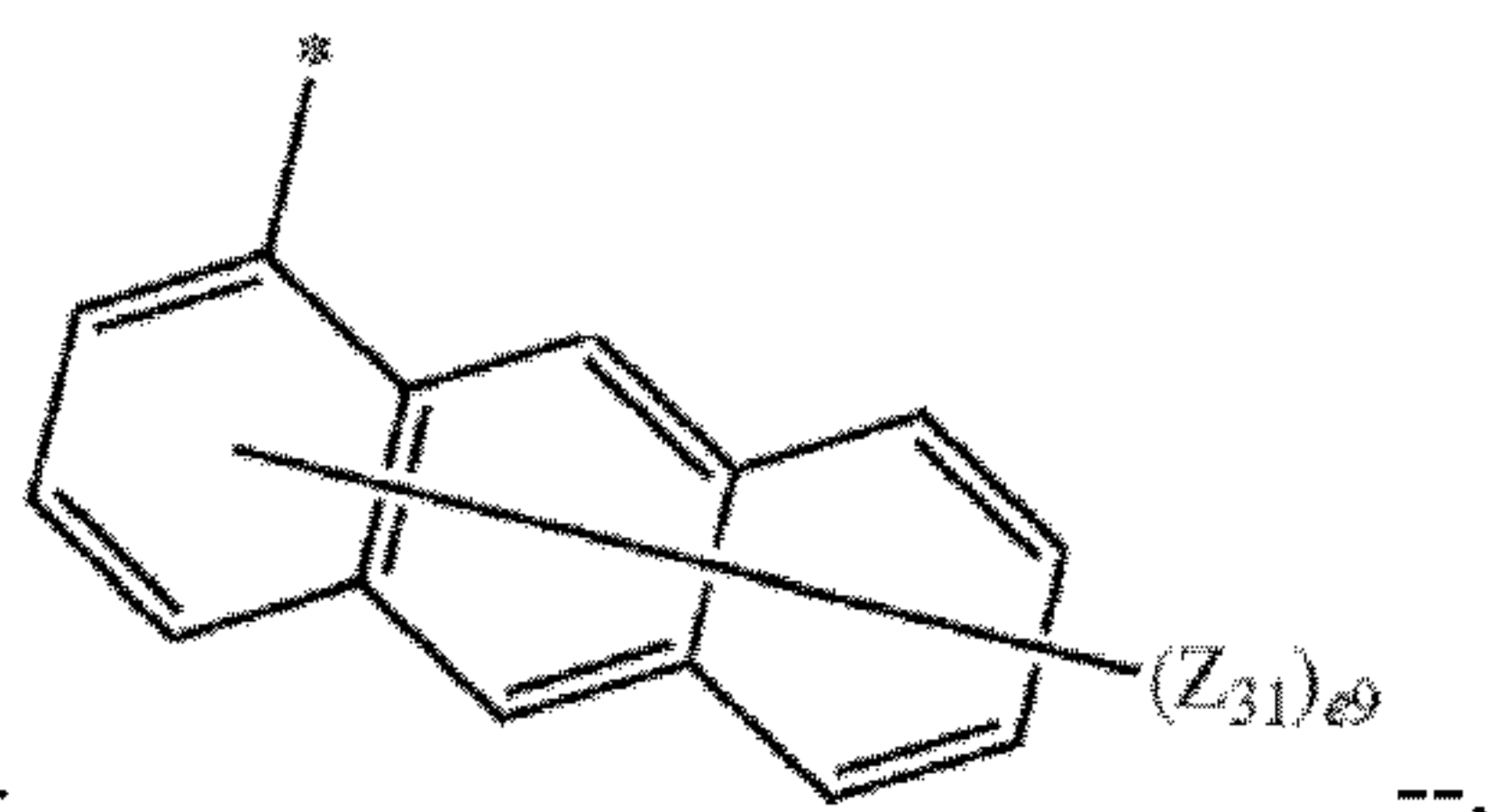
In Column 213, Line 32, in Claim 11, delete “ter-butyl” and insert -- tert-butyl --.



In Column 214, Lines 61-66, in Claim 14, in Formula 5-5, delete “

Signed and Sealed this
Twenty-first Day of November, 2023
Katherine Kelly Vidal

Katherine Kelly Vidal
Director of the United States Patent and Trademark Office



and insert --

--.

In Column 222, Line 67, in Claim 14, delete "C₁-C₆" and insert -- C₁-C₆₀ --.

In Column 224, Line 66, in Claim 16, delete "C₁-C₆" and insert -- C₁-C₆₀ --.

In Column 226, Line 28, in Claim 16, delete "C₁-C₆" and insert -- C₁-C₆₀ --.

In Column 226, Line 32, in Claim 16, delete "C₁-C₆" and insert -- C₁-C₆₀ --.