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R. W. E. HAYES & P. P. WILLIAMS. ATTACHMENT FOR CROSS REACH TRUCKS. APPLICATION FILED APR. 9. 1915.

> Patented Jan. 4, 1916. 2 SHEETS-SHEET 1.



Witnesses:



## COLUMBIA PLANOGRAPH CO., WASHINGTON, D. C.

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ATTACHMENT FOR CROSS REACH TRUCKS.

APPLICATION FILED APR. 9, 1915.

Patented Jan. 4, 1916. 2 SHEETS-SHEET 2.

UNITED STATES PATENT OFFICE.

RALPH W. E. HAYES AND PHILIP P. WILLIAMS, OF GALVA, ILLINOIS, ASSIGNORS TO HAYES PUMP & PLANTER COMPANY, OF GALVA, ILLINOIS, A CORPORATION OF ILLINOIS.

ATTACHMENT FOR CROSS-REACH TRUCKS.

Specification of Letters Patent. 1,167,298. Patented Jan. 4, 1916. Application filed April 9, 1915. Serial No. 20,349.

To all whom it may concern: of attaching the reaches, or in the construc- 55 Be it known that we, RALPH W. E. HAYES tion of the reaches themselves.

and PHILIP P. WILLIAMS, both citizens of the United States, residing at Galva, in the 5 county of Henry and State of Illinois, have invented certain new and useful Improvements in Attachments for Cross-Reach Trucks, of which the following is a specifi-· cation.

The present invention relates to the form 10 and construction of a clip for holding the ends of the reach rods of a cross reach truck. The object of the invention is to provide a clip of the character specified, which is 15 cheap and simple of construction.

A further object of the invention is to form the clip with an elongated slot to enable the reach rods to have a certain amount of play which is required when the truck is 20 operated.

construct the clip as to enable a clip of a single pattern and style to be interchangeably used in all places.

In the present invention means are provided for allowing of a lost motion or slippage of the reach if the same be necessary, and the clips is so arranged that by properly 60 positioning the same the crossing of one reach over the other can be effected.

Referring now to the drawings, the device of the present invention is shown as applied to a truck body 5, which may be of any 65 suitable construction. The truck is equipped with the usual front axle 6 and rear axle 7 and with the usual wheels attached thereto. The wheels on one side being indicated by the numerals 8, and the wheels on the op- 70 posite side of the truck by the numerals 9. The truck is provided with reach bars 10 and 11 which, as shown, cross one another. The above are the fundamental parts of a A further object of the invention is to so cross reach truck and may be of any suitable 75 style.

The invention further consists in the fea- $25^\circ$ tures of construction and combinations of parts hereinafter described and claimed.

In the drawings: Figure 1 is a plan view of a truck equipped with the clip of the 30 present invention; Fig. 2 is a side elevation of the truck and component parts shown in Fig. 1 with the axles of the truck in section; Fig. 3 is a front view of the clip member; and Fig. 4 is a plan view of the clip mem-

In the operation of cross reach trucks it trated more in detail in Figs. 3 and 4 and 90 has been found that in turning the truck consists, as shown, of a body portion 12 the distance between the points of connecformed of a single piece of metal which comtion of any selected reach of the truck will prises an attaching portion 13 and a pro-40 not remain the same; that is to say each jecting lug or reach retaining portion 14. reach is connected at each extremity thereof, The attaching portion is in the form of a 95 flat plate provided with oppositely disand in turning or manipulating the truck the distance between the point of attachment posed holes or openings 15 which receive at one end of a selected reach and the point bolts or other suitable fastening members 45 of attachment at the other end of the same by which the clips are attached to the axle reach will not remain the same. Therefore of the truck, as will be apparent from Fig. 100 it has been found necessary to allow each 2 of the drawings. The reach retaining porreach a certain amount of play. Otherwise tion is formed with an elongated slot 16, there would be a binding and consequent and as shown, this retaining portion ex-50 interference with the proper operation of tends angularly with respect to the attachthe truck. Also in these cross reach trucks ing portion 13 of the clip. 105it is necessary that one reach lie above the The ends of the reach members are bent other at their point of intersection. and this down, as at 17, (see Fig. 2) and each of must be taken care of either in the method these ends are intended to be inserted

The object of arranging the reaches crosswise of one another is well known in the art, and will be clearly understood from Fig. 1 of the drawings wherein it is shown 80 by means of dotted lines, that when a turning movement in one direction is given to the front axle, the rear axle will be placed in angular relation to the front axle so that the wheels on the same side of the truck are 85 angularly disposed to one another enabling a short turning movement of the truck body.

The clip, which is the particular subject 35 ber. matter of the present invention, is illus-

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through the slot 16 of the clip which retains a particular reach end. The reason for the angular disposition of the reach retaining portions 16 is better seen, perhaps, from Fig.
5 1, and is to place said portion in substantial alinement with the reach when the truck is moving forward, so as to eliminate side strains upon the retaining portion of the clip.

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As will be seen from Fig. 3, the reach 10 receiving portion 14 of the clip is placed at one side or along one edge of the fastening portion 13. This arrangement permits of one form or style of clip being universally 15 and interchangeably used in the truck construction. The clips which receive the ends of the upper reach, or the reach indicated in the drawings by the numeral 10, is placed in the position shown in Fig. 3; that is with 20 the reach receiving portion on top. The clips which receive the ends of the lower reach, or the reach 11, are placed in exactly the reverse order from the clips above described; that is, these clips are placed with 25 the reach receiving portion downward. Therefore, when the ends of the reaches are inserted within the slots of their respective retaining clips, one reach will extend above the other at their point of intersection, as is 30 essential in a construction of this type of truck.

taining member, since the distance between the points of attachment of this reach remains the same.

. It is a well known fact, as previously. stated, that the distance between the point 50 of attachment of one end of the idle reach from the point of the attachment of the other end of the idle reach does not remain stationary, but varies in the turning movement of the truck, and, therefore, in order to ren- 55 der the device operative some play must be allowed this reach member to compensate for the variation above referred to. We claim: 1. A clip for cross reaches comprising an 60 attaching portion and a reach retaining portion, said retaining portion consisting of a projecting lug located along one of the horizontal edges of the attaching portion, and said lug being formed with an elongated 65 slot, substantially as described. 2. A clip for cross reaches formed of a single piece of metal and comprising a plate like attaching portion and a reach retaining portion in the form of an outwardly pro- 70 jecting lug extending diagonally from the attaching portion, and said lug being formed with an elongated slot, substantially as described. 3. A clip for cross reaches formed of a 75 single piece of metal and comprising a plate like attaching portion and a reach retaining portion in the form of an outwardly projecting lug extending diagonally from the attaching portion, said lug being formed 80 with an elongated slot, and said lug being arranged along one of the horizontal edges of the attaching portion, substantially as described.

The purpose of the elongated slots will be clearly understood from Fig. 1 of the drawings, wherein the axles of the truck are 35 shown in dotted lines in the position they assume during a turning movement of the truck and from this it will be seen that one end of the reach member 11 travels a certain distance within the slot 16 of its retain-40 ing clip and thus a play is given to the reach members as is necessary to allow the truck to turn, and an will be seen the idle reach of the reaches is the one which moves in the slot: the pulling reach or the reach 10 in 45 Fig. 1 does not travel in the slot of its re-

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Copies of this patent may be obtained for five cents each, by addressing the "Commissioner of Patents,

Washington, D. C."