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UNITED STATES PATENT OFFICE.

JERRY COATTS PEPPERS, OF BEAUMONT, TEXAS.

RAIL-JOINT.

1,167,109.

Specification of Letters Patent.

Patented Jan. 4, 1916.

Application filed April 29, 1915. Serial No. 24,667.

To all whom it may concern:

and vertically on the plane indicted by the Be it known that I, JERRY C. PEPPERS, a line 3---3 of Fig. 2. Fig. 4 represents a citizen of the United States, and a resident view in perspective of the fish plate re-of Beaumont, in the county of Jefferson moved. Fig. 5 represents a view similar to Fig. 2, of a modified form of joint, showing 60 the manner in which the parts may be utilized in splicing broken rail ends. In carrying out my invention, I provide a rail chair including a base 5 upon which the base flanges of the rail ends are adapted to 65 rest, said base 5 being provided along one longitudinal edge with an overhanging flange 6. The latter is extended vertically at its upper edge to provide a flange 7. The flange 6 overlies and engages against the 70 base flanges of the rail ends on one side of the joint, while the flange 7 abuts against the webs of the rails on the same side, and at its upper edge bears against the ball of the rails, as clearly indicated in Figs. 1 and 3. 75 Along the opposite side of base 5 of the chair, is provided an overhanging flange 8 which partially overhangs and engages against the outer portion of the base flanges of the rail ends on the opposite side of the 80 joint. The inner edge 9 of flange 8 is preferably disposed in a vertical plane. A fish plate 10 is provided, and bears at its lower edge against the base flange of the rail ends adjacent the web of the rails, and at 85 its upper edge bears under the ball portions of the rail ends. At its inner face, as will be noted, this fish plate rests against the web portions of the rails. Plate 10 is provided adjacent each end with a pair of lat- 90 erally extending lugs 11, adapted to be extended through openings 12 in the web portions of the rails and to project into recesses 4 provided in the vertical flange 7. This arrangement is clearly shown in Fig. 2, and 95 it is evident that by so engaging through the webs of the rails, said rails will be prevented from shifting longitudinally with respect to each other and with respect to the rail chair. The fish plate 10 is tapered lon- 100 gitudinally, being thicker at one end than the other, and is also tapered transversely, being thicker at its upper portion than at its lower portion. The fish plate is maintained in place through the medium of a 105 wedge bar indicated at 13. The latter is tapered longitudinally as indicated in Fig. 2, and at its lower edge 14 is sloped to a degree to conform with the slope of the upper face of the base flange of the rail ends. The 110

5 and State of Texas, have invented certain new and useful Improvements in Rail-Joints, of which the following is a specification.

This invention relates to an improved rail 10 joint, and one of the principal objects of the invention is to provide an improved joint employing means without the use of bolts for securely connecting adjacent rail ends together and holding them in place 15 against longitudinal and spreading movement.

Another object of the invention is to provide an improved rail joint in the nature of a fish plate and wedge bar adapted to coact 20 with each other and with a rail chair in securing the rail ends in position, the fish plate being provided with a number of lugs adapted to engage through openings provided in the adjacent webs of the rail ends, 25 for maintaining the rails against longitudi-

- nal displacement, the wedge bar and fish plate being so constructed as to counteract any tendency of the rail chair to spread.
- A still further object is to provide such a so rail joint in which the fish plate, after having been put in position and locked in place, cannot be removed and entirely disconnected from the rail ends, even after removal of the wedge bar, so that removal of the rail 85 chair itself will be necessary before the rail ends can be disconnected from each other.

A further object is to provide a rail joint of the class described which will be extremely simple, durable, efficient in opera-40 tion, and inexpensive to manufacture.

With these and other objects in view which will become apparent as the description proceeds, the invention resides in the construction, combination and arrangement 45 of parts hereinafter more fully described and claimed, and illustrated in the accom-

- panying drawing in which like characters of reference indicate like parts throughout the several figures, of which---
- 50 Figure 1 represents a view in perspective of a rail joint constructed according to my invention. Fig. 2 represents a view in section taken horizontally on the plane indicated by the line 2-2 of Fig. 1. Fig. 3 rep-55 resents a view in section taken transversely

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inner edge 15 of the wedge bar is slightly beveled as indicated in Fig. 3, to conform with the outer beveled surface of the fish plate. The wedge bar is adapted to be 5 driven in longitudinally of the rails between the fish plate 10 and the overhanging flange 8 of the rail chair. When in position the wedge bar abuts along its outer surface at the lower portion of said bar, against the 10 flange 8. This wedge bar is provided with an overhanging shoulder or flange 16 which engages upon the upper surface of the flange 8 near the inner edge of the latter. The fish plate 10 along its upper edge is pro-15 vided with an outwardly extending flange 17 which projects beyond the adjacent lateral edge of the ball of the rail ends and overhangs and engages upon the upper edge of the wedge bar 13. By thus providing 20 the wedge bar with an overhanging chair flange engaging shoulder, any tendency of the chair to buckle along its central longitudinal line, incident to the strain placed upon the chair by insertion of the wedge 25 bar, will be counteracted by the engagement of the overhanging shoulder upon the upper edge of the flange 8. By having the fish plate provided with the overhanging flange 17, the wedge bar is maintained against any ³⁰ lateral rocking movement, and at the same time the fish plate is forced firmly into engagement with the web and ball portions of the rail ends. The overhanging flange 8 is provided at 35 one end in its inner edge, with a recess indicated at 19, and in which a resilient detent or keeper 20 is disposed. This detent or keeper is secured at its inner end to the flange 8, in any suitable manner, and ex-40 tends with the inner face of the detent, that is, the face nearest the web of the adjacent rail, flush with the inner face of the flange 8. The recess is of such dimensions that the detent at its outer end may be moved later-45 ally whereby to withdraw the inwardly extending toothed portion 21 formed at the outer end of the detent, far enough from the path of the wedge bar, to allow the latter to be inserted between the fish plate 10 and the overhanging flange 8. This detent as **5**0 soon as the bar is in place, springs back into position, in such manner that the toothed portion 21 engages against the larger end

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to prevent removal of the fish plate, and at the same time still connect the rail ends together. In order, therefore, to remove this fish plate entirely it is necessary that the rail chair be shifted longitudinally with respect 70 to the rails until it has cleared the end of the fish plate.

In assembling the device, the rail chair is slipped onto one of the ends of the rails and these ends are then connected together by 75 means of the fish plate, with the lugs 11 projecting into, but not entirely through the openings in the web portions of the rails. The chair is then shifted so as to assume a position corresponding with the position of 80 the fish plate relatively to the rail ends, that is in such position that the adjacent rail ends both rest upon the chair, and said chair is then spiked or otherwise secured to the tie upon which it rests. As indicated clearly 85 in Fig. 1, the lateral edges of the chair may, if desired, be provided with recesses 22 for the reception of the spikes 23. The fish plate and chair having been put in place, the detent is then shifted outwardly and the wedge 90 bar driven home, so as to lock the fish plate against the rails in the manner already set out. When the wedge bar is driven home, the detent springs back into place and prevents retraction of the wedge bar. 95 In Fig. 5 I have represented a method whereby the adjacent ends of a broken rail may be readily spliced. In the figure the parts are exactly the same as has been set out, with the exception that the fish plate is 100 devoid of the lugs 11, being entirely smooth on its inner face. The fish plate is indicated in the modification by the numeral 10^a, the remaining portions of the device being indicated by the numerals already given them. 105 In making such a splice, the wedge bar 13 will by engaging and wedging the fish plate against the adjacent broken rail ends, maintain them temporarily against lateral displacement, until a permanent joint can be 110 made. Although I have described the preferred embodiment of my invention, I may desire to make such changes in the construction, combination, and arrangement of parts 115 thereof, as do not depart from the spirit of the invention and the scope of the appended claims.

1. A rail joint comprising a chair having of the wedge bar, and thus maintains the a base portion upon which the base flanges 120 55 latter against accidental retractive longiof adjacent rail ends are adapted to rest, tudinal movement relatively to the remainsaid base portion being provided along one der of the joint. The length of the lugs 11 edge with an overhanging flange engaging is so proportioned, that should the wedge upon the base flanges of the rails on one bar be entirely removed and the fish plate side of said rails, said flange being extended 125 **30** shifted laterally away from the rail webs, and provided with a vertically extending from the full into the dotted line position flange engaging against the web, and ball shown in Fig. 3, to assume a position adportions of the rail ends on the same side jacent the flange 8, the lugs will still extend of the joint, an overhanging flange profor a short distance into the openings vided along the opposite edge of the rail 130 65 through the web portion of the rails, so as

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chair and overhanging partially the opposite portions of the base flanges of the rail ends, a fish plate of a longitudinally and transversely tapering formation, and being 5 provided adjacent its ends with pairs of laterally extending lugs, said lugs adapted to be engaged through openings in the web portions of the rail ends and extended into recesses provided in said vertical flange, said fish plate being provided along its 10 upper edge with an overhanging flange, a wedge bar adapted to be extended between chair flange, said plate being provided with the fish plate and the second overhanging an overhanging shoulder engaging against flang of the rail chair, and being provided the said wedge bar. 15 with an inner inclined face adapted to engage against the outer face of the fish plate, said bar adapted to be engaged between the overhanging flange provided on the fish plate and the base flanges of the rail ends, 20 a shoulder provided on the wedge bar and with an outwardly extending flange disengaging against the upper portion of the second overhanging chair flange, and a spring detent carried by the chair and adapted to engage said wedge bar, for pre-25 venting accidental removal thereof, said lugs being of a length to engage within the openings in the rail webs when the fish plate is moved laterally into engagement with the said second overhanging chair flange, 30 whereby to prevent removal of the fish plate from the rail ends prior to the removal of the chair.

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lateral movement of the fish plate into en- 45 gagement with said overhanging flange. 3. Ly a rail joint, the combination with a rail chair having an overhanging base flange engaging flange, of a fisht plate, and a wedge bar, said wedge bar adapted to be 50 engaged between the fish plate and overhanging flange for binding the former into engagement with adjacent rail ends, said bar being provided with an overhanging shoulder engaging against the overhanging 55

ing an overhanging flange and adapted to

4. In a rail joint, a chair adapted to recei e adjacent rail ends and being provided 60 with a flange overhanging the base flanges of the rail ends, a fish plate engaged against the adjacent rail ends and being provided posed adjacent the ball portions of the rail 65 ends, and a wedge bar arrang 1 between the outwardly extending flange and the base flanges of the rail ends and engaging against the fish plate and said overhanging flange. 5. In a rail joint, a chair adapted to re- 70 ceive adjacent rail ends and being provided with a flange overhanging the base flanges of the rail ends, a fish plate engaged against the adjacent rail ends and being provided with an outwardly extending flange dis- 75 posed adjacent the ball portions of the rail 2. A rail joint including a rail chair hav- ends, a wedge bar arranged between the outwardly extending flange and the base flanges of the rail ends and engaging against the fish plate and said overhanging flange, 80 and an outwardly extending flange provided on the wedge bar and engaging upon the overhanging flange of the chair.

35 receive rail ends, a fish plate provided with engaging elements adapted to be extended through openings in the web portions of the rail ends, a wedge bar adapted to be engaged between the fish plate and overhang-40 ing flange for maintaining the former in position, said engaging elements being of such a length as to engage partially within the openings in the web portions of the rail upon removal of the wedge bar and . :

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Witnesses:

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