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Kikuchi

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(54) **IMAGE FORMING APPARATUS CONFIGURED TO DETERMINE AMOUNT OF POWER SUPPLIED TO HEATING ELEMENTS BASED ON MEASURED TEMPERATURES**

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G03G 15/20 (2006.01)

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CPC ***G03G 15/2039*** (2013.01); ***G03G 15/2042*** (2013.01)

(58) **Field of Classification Search**
CPC G03G 15/2039; G03G 15/2042; G03G 15/152046; G03G 15/2053
(Continued)

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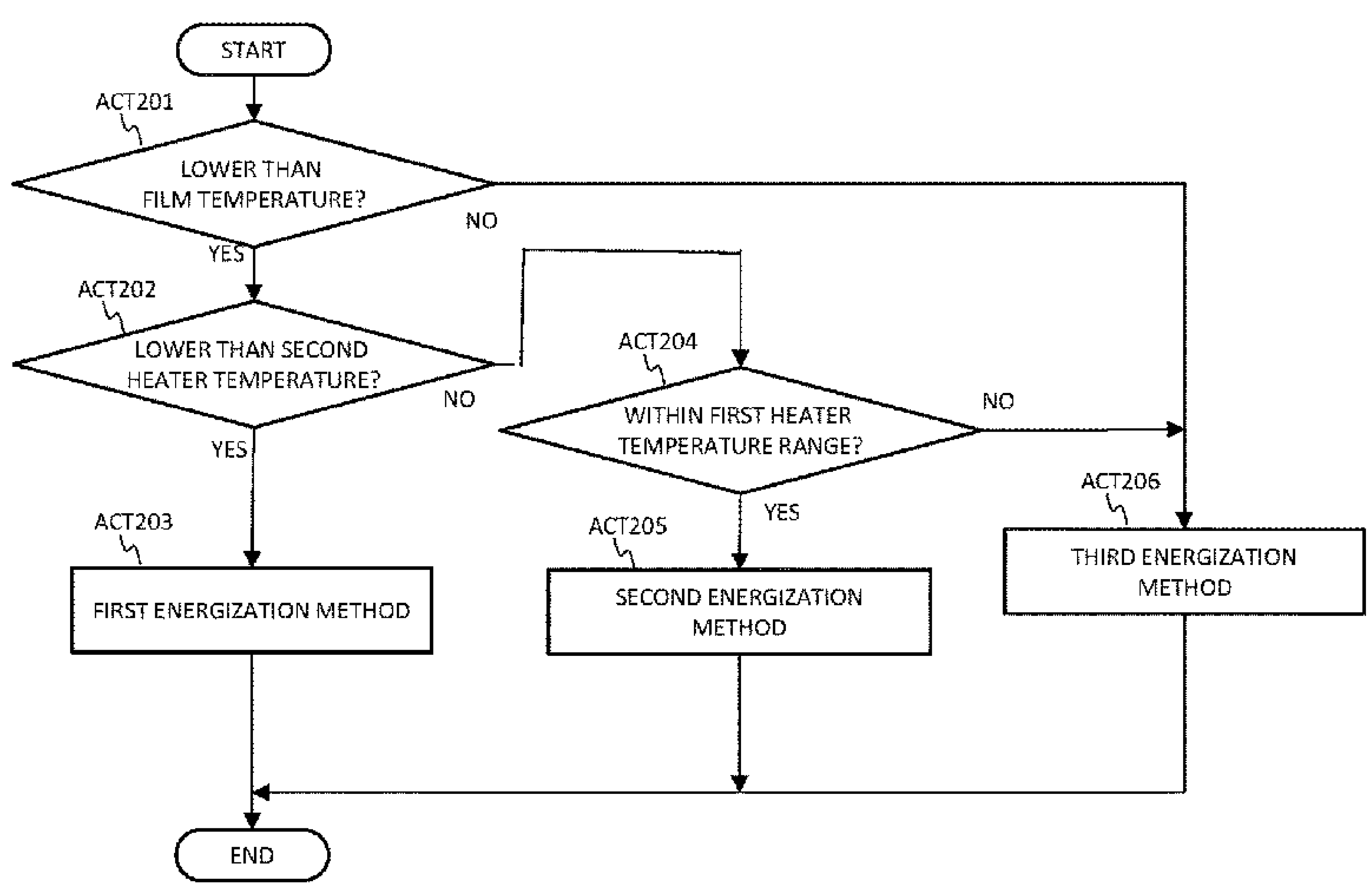
(57) **ABSTRACT**

An image forming apparatus includes a fixing unit including a fixing belt having a surface to which a lubricant is applied, a heater contacting the surface and including heating elements arranged along a width direction of the belt and including first end second end heating elements and a central heating element, and a pressing roller capable of pressing and rotating the belt, a power supply configured to supply power to the heating elements, and a controller configured to determine a first amount of power to be supplied to the central heating element and a second amount of power to be supplied to each end heating element such that the first amount is greater than the second amount, and control the power supply to supply the first and second amounts to the central heating element and each end heating element before controlling the pressing roller to rotate.

19 Claims, 15 Drawing Sheets



Related U.S. Application Data

continuation of application No. 16/728,691, filed on Dec. 27, 2019, now Pat. No. 10,928,755.

(58) **Field of Classification Search**
USPC 399/69, 329, 334
See application file for complete search history.

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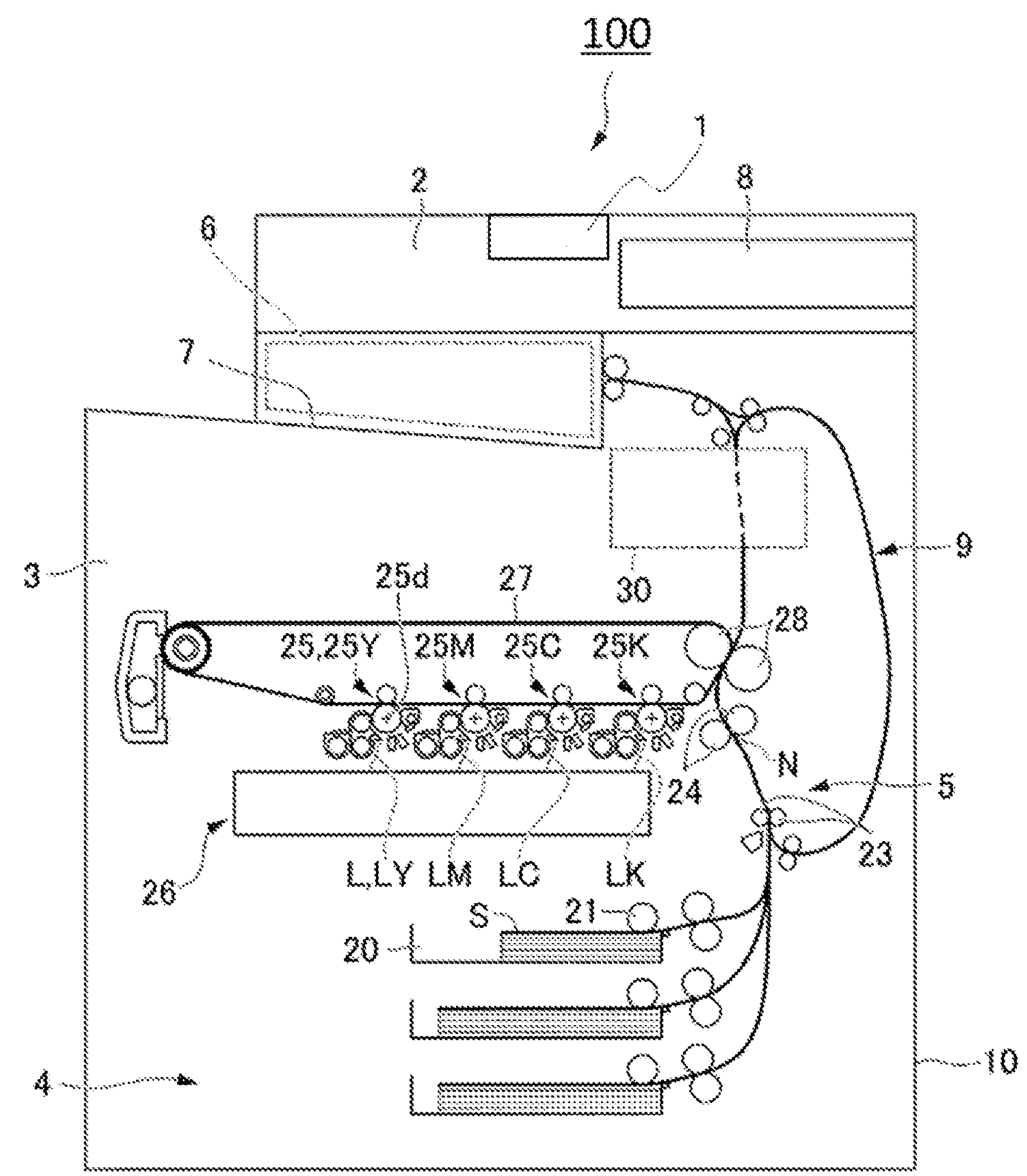
100
1
2
8
6
7
3
9
25d
27
30
28
25,25Y
25M
25C
25K
N
24
5
23
26
L,LY
LM
LC
LK
S
21
20
4
10

FIG. 1

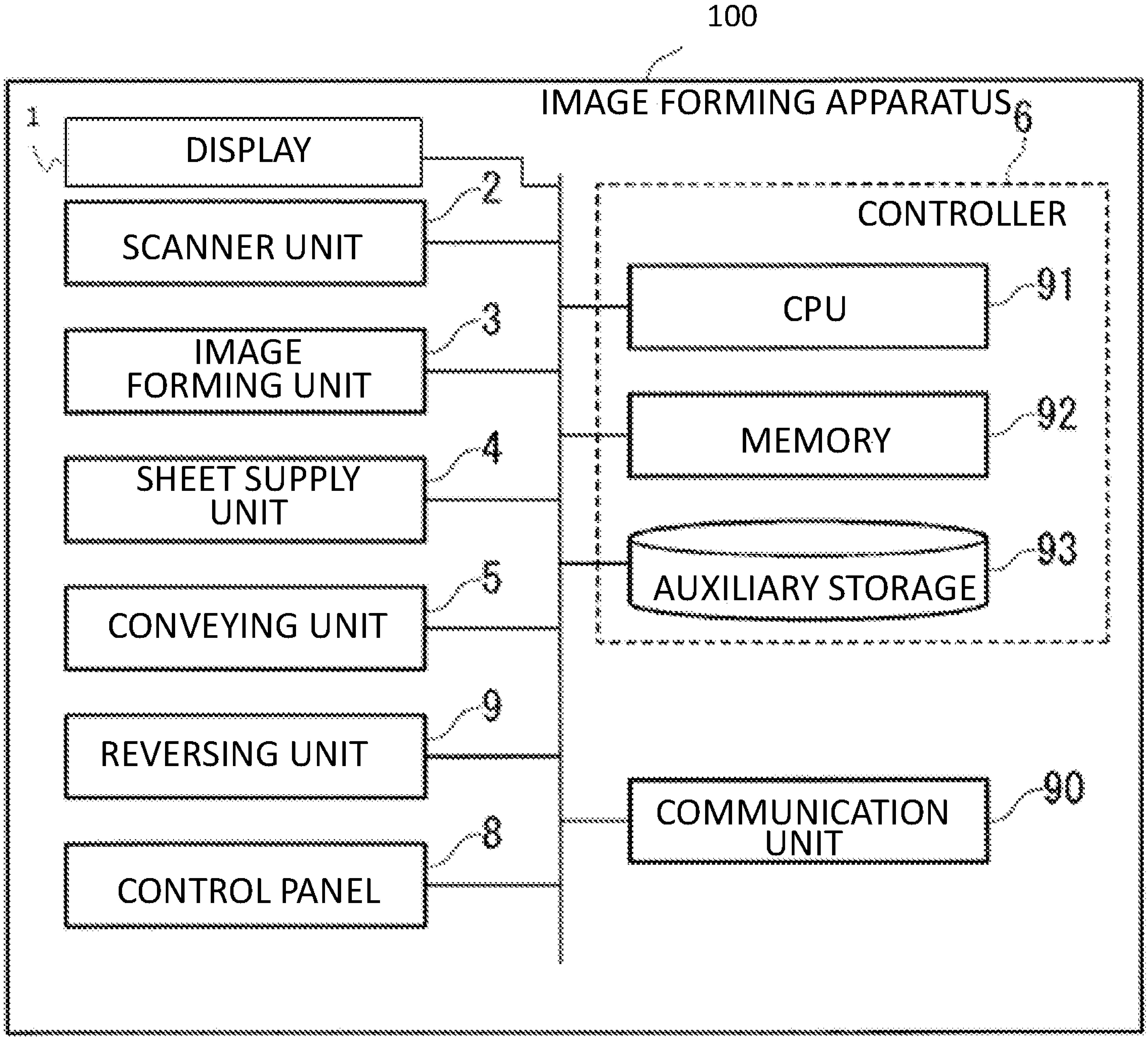
100
IMAGE FORMING APPARATUS
6
1
DISPLAY
2
SCANNER UNIT
3
IMAGE FORMING UNIT
4
SHEET SUPPLY UNIT
5
CONVEYING UNIT
9
REVERSING UNIT
8
CONTROL PANEL
CONTROLLER
CPU
91
MEMORY
92
AUXILIARY STORAGE
93
COMMUNICATION UNIT
90

FIG. 2

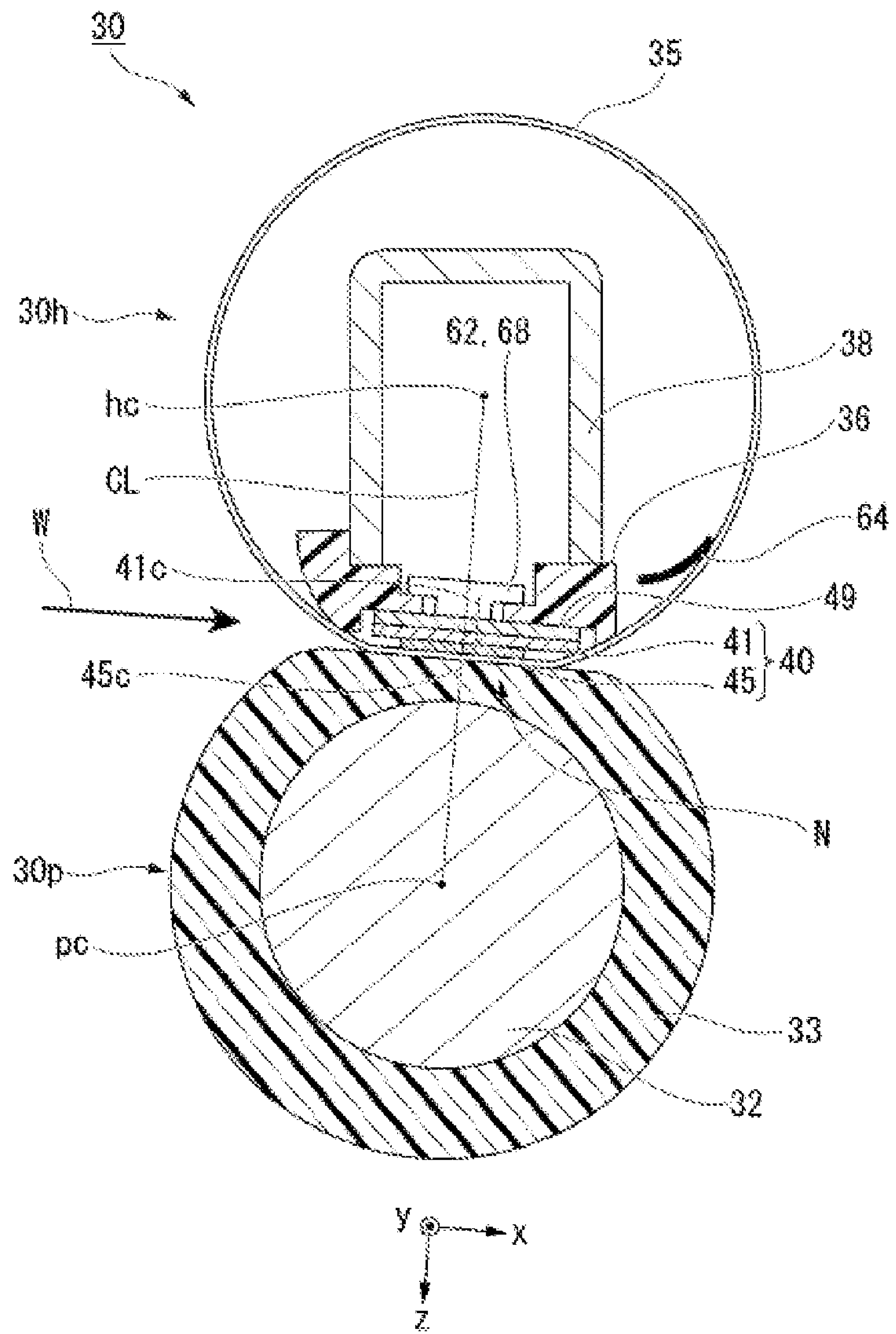

FIG. 3

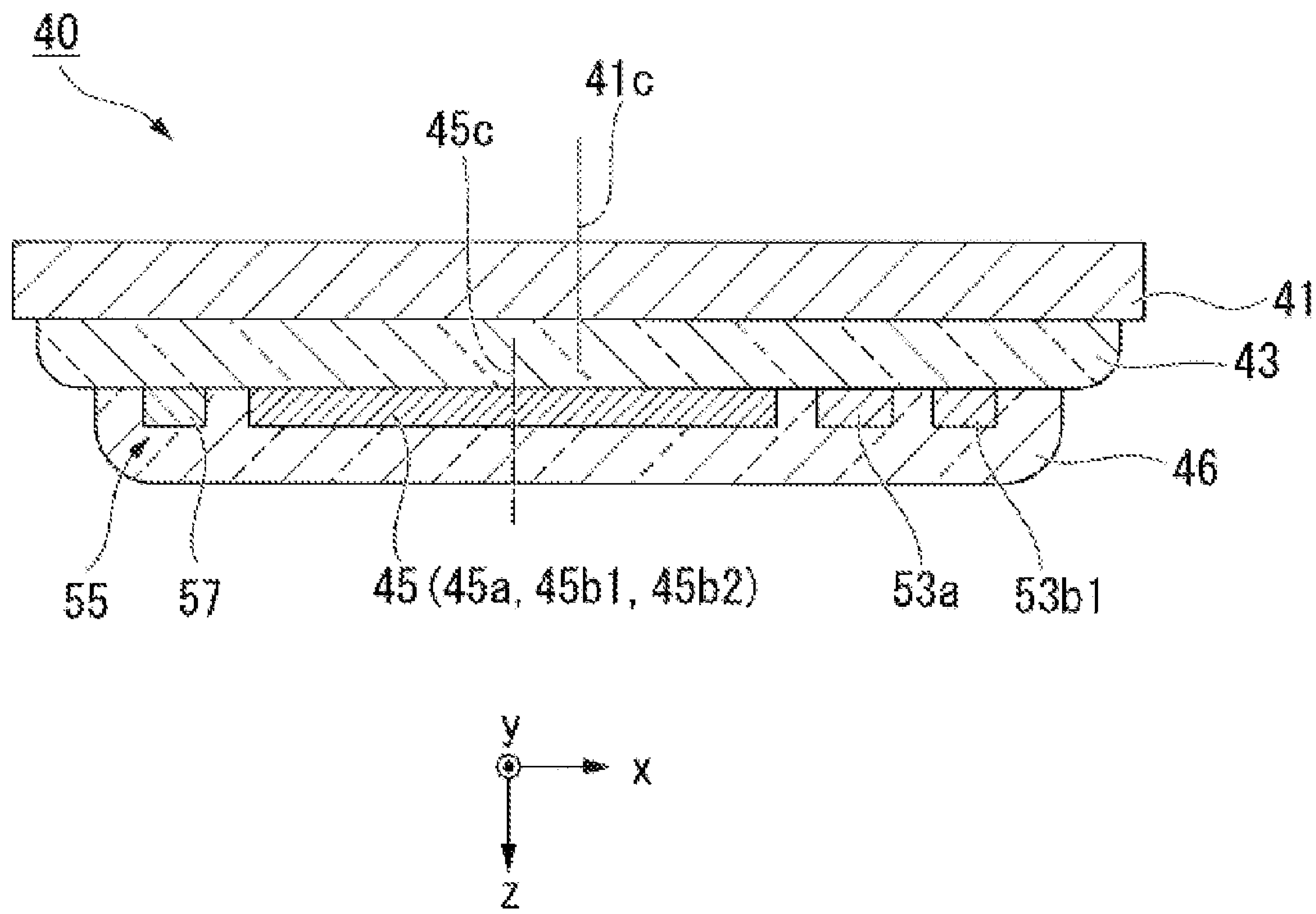

FIG. 4

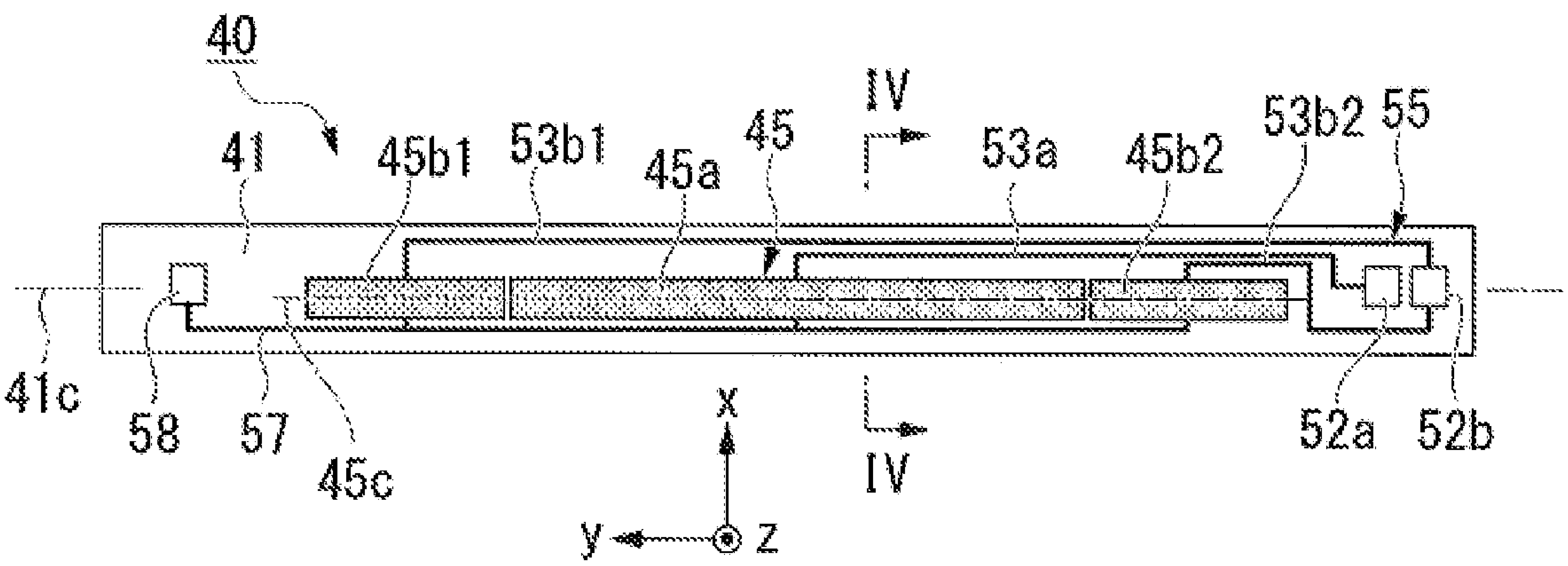
40
41
45b1
53b1
45a
45
IV
53a
45b2
53b2
55
41c
58
57
45c
x
y
z
52a
52b

FIG. 5

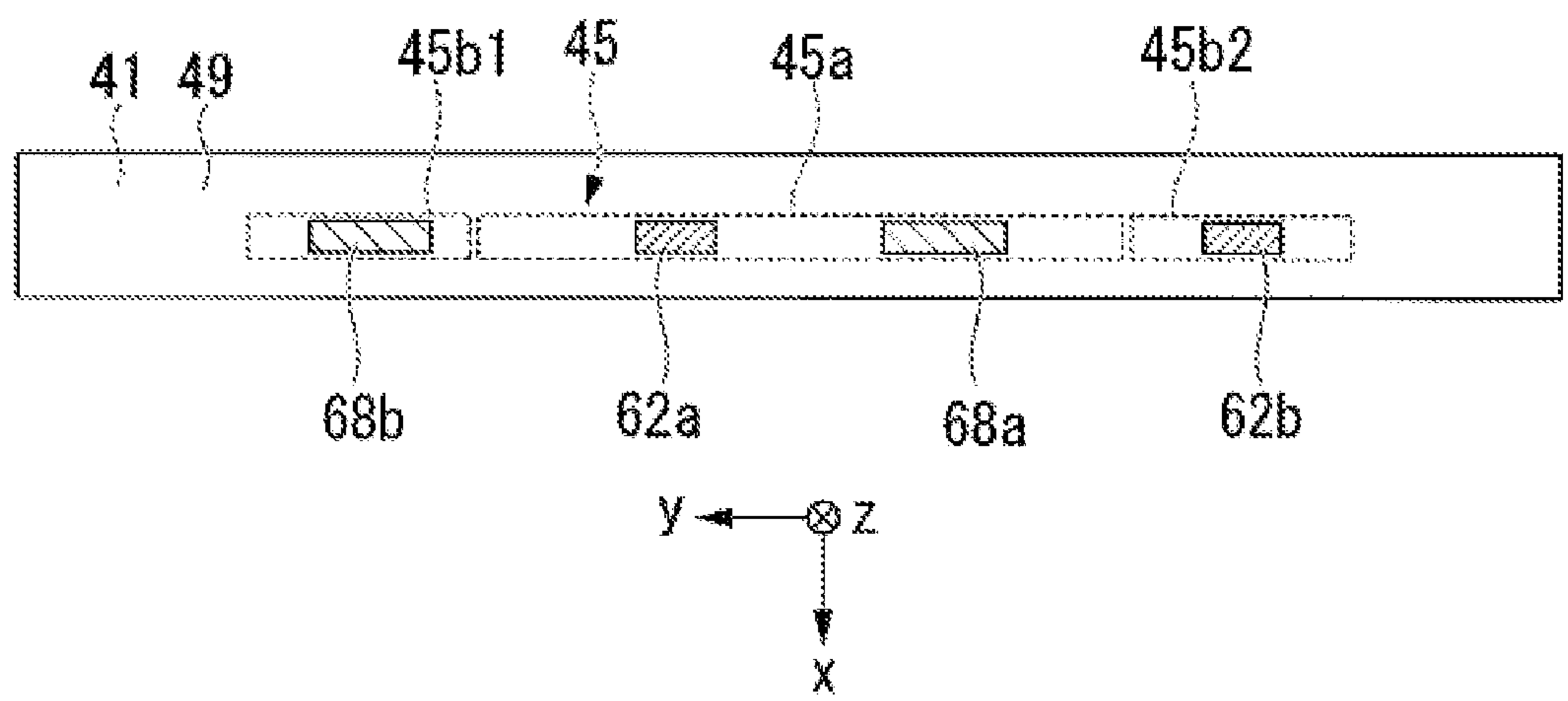

FIG. 6

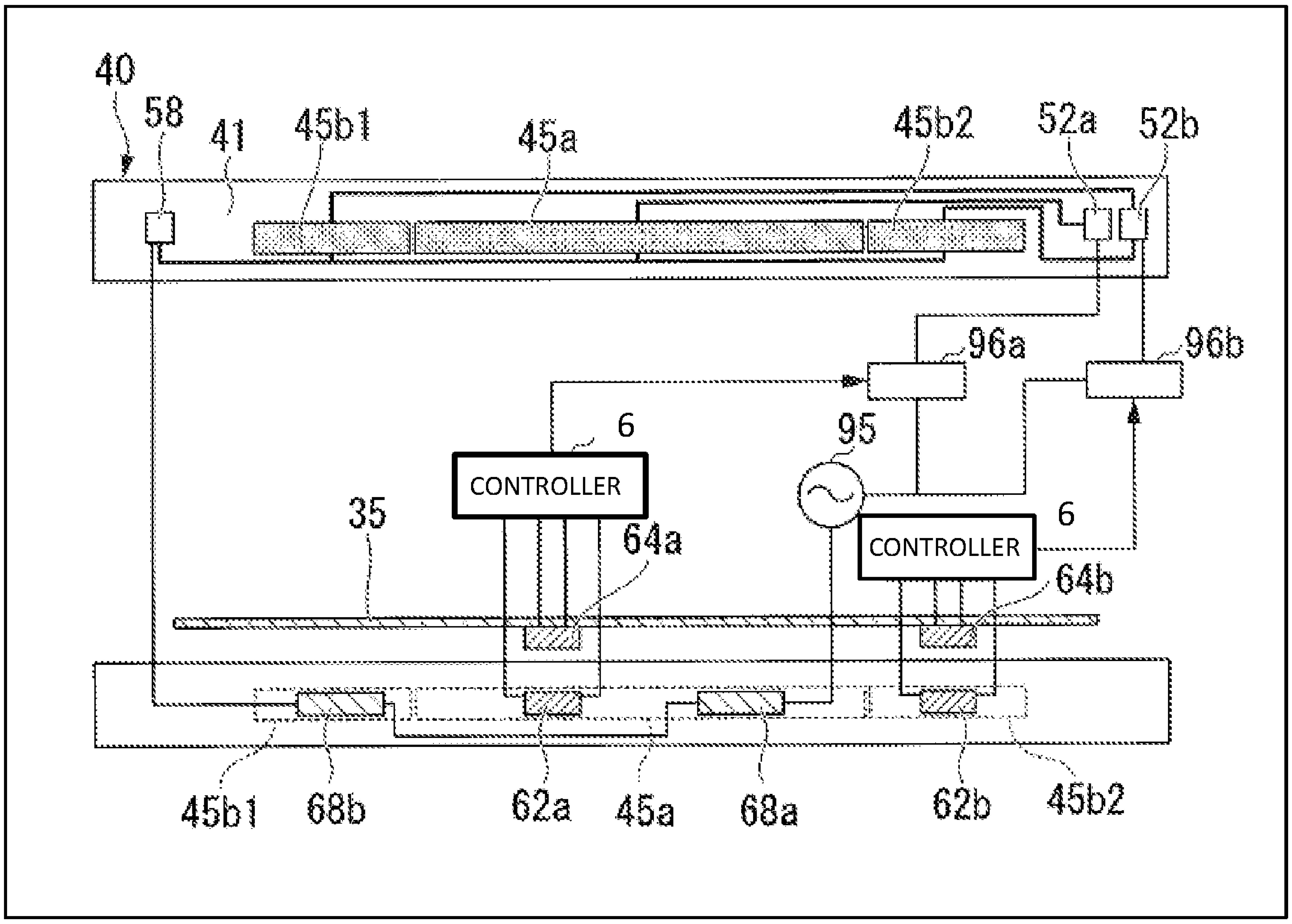
40
58
41
45b1
45a
45b2
52a
52b
96a
96b
6
95
CONTROLLER
35
64a
6
CONTROLLER
64b
45b1
68b
62a
45a
68a
62b
45b2

FIG. 7

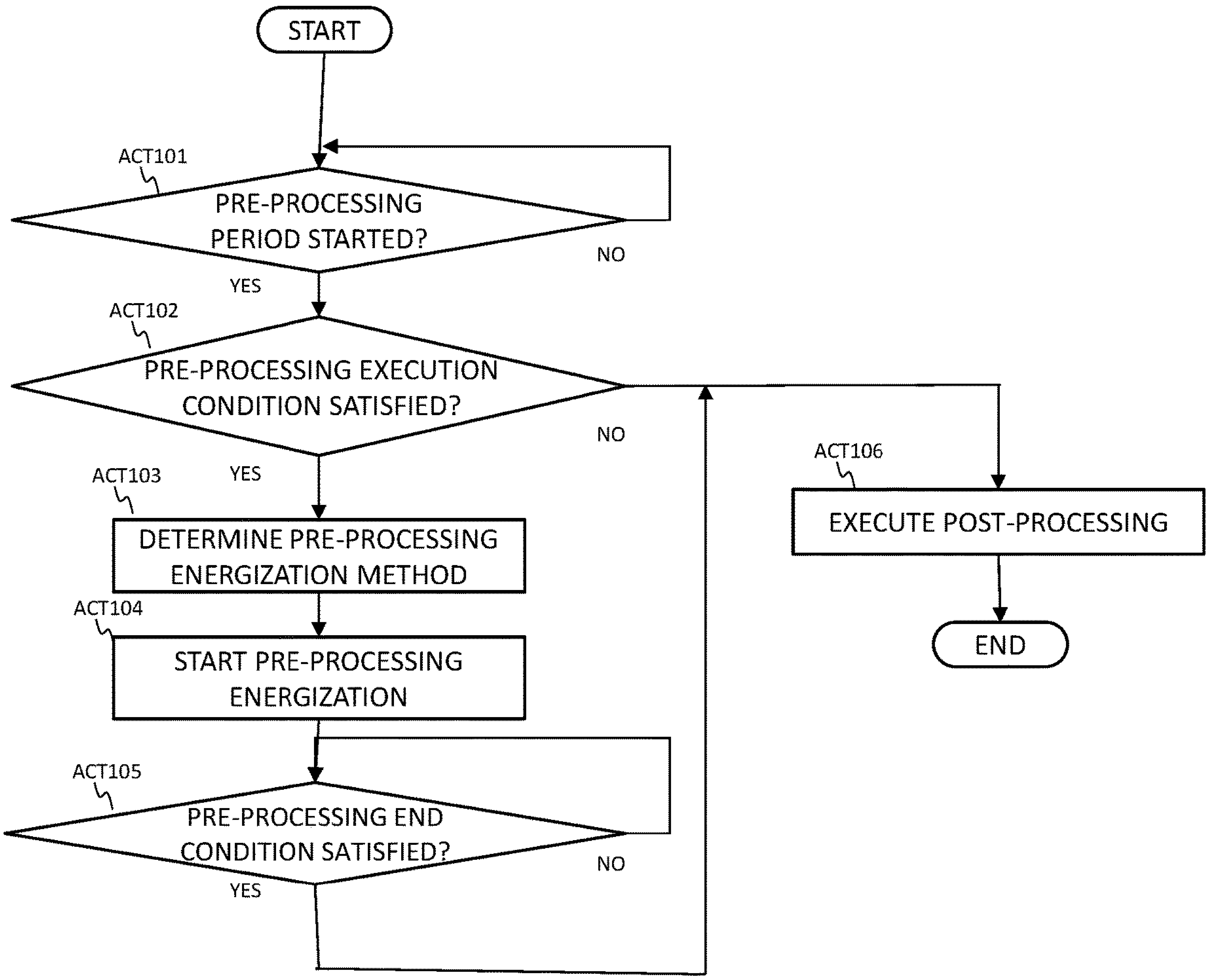
START
ACT101
PRE-PROCESSING PERIOD STARTED?
NO
YES
ACT102
PRE-PROCESSING EXECUTION CONDITION SATISFIED?
NO
YES
ACT103
DETERMINE PRE-PROCESSING ENERGIZATION METHOD
ACT104
START PRE-PROCESSING ENERGIZATION
ACT105
PRE-PROCESSING END CONDITION SATISFIED?
NO
YES
ACT106
EXECUTE POST-PROCESSING
END

FIG. 8

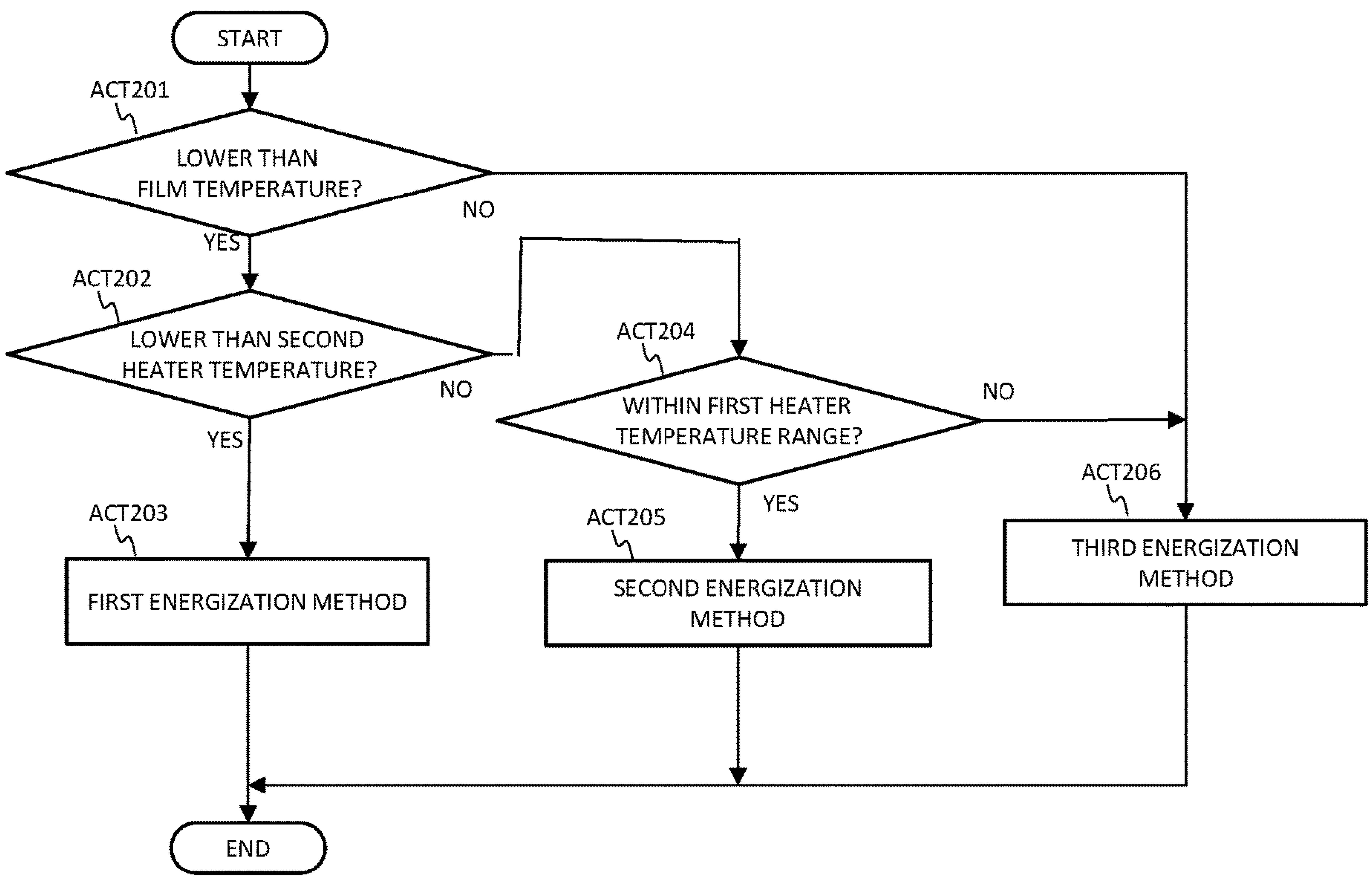
START
ACT201
LOWER THAN FILM TEMPERATURE?
NO
YES
ACT202
LOWER THAN SECOND HEATER TEMPERATURE?
NO
YES
ACT204
WITHIN FIRST HEATER TEMPERATURE RANGE?
NO
YES
ACT203
FIRST ENERGIZATION METHOD
ACT205
SECOND ENERGIZATION METHOD
ACT206
THIRD ENERGIZATION METHOD
END

FIG. 9

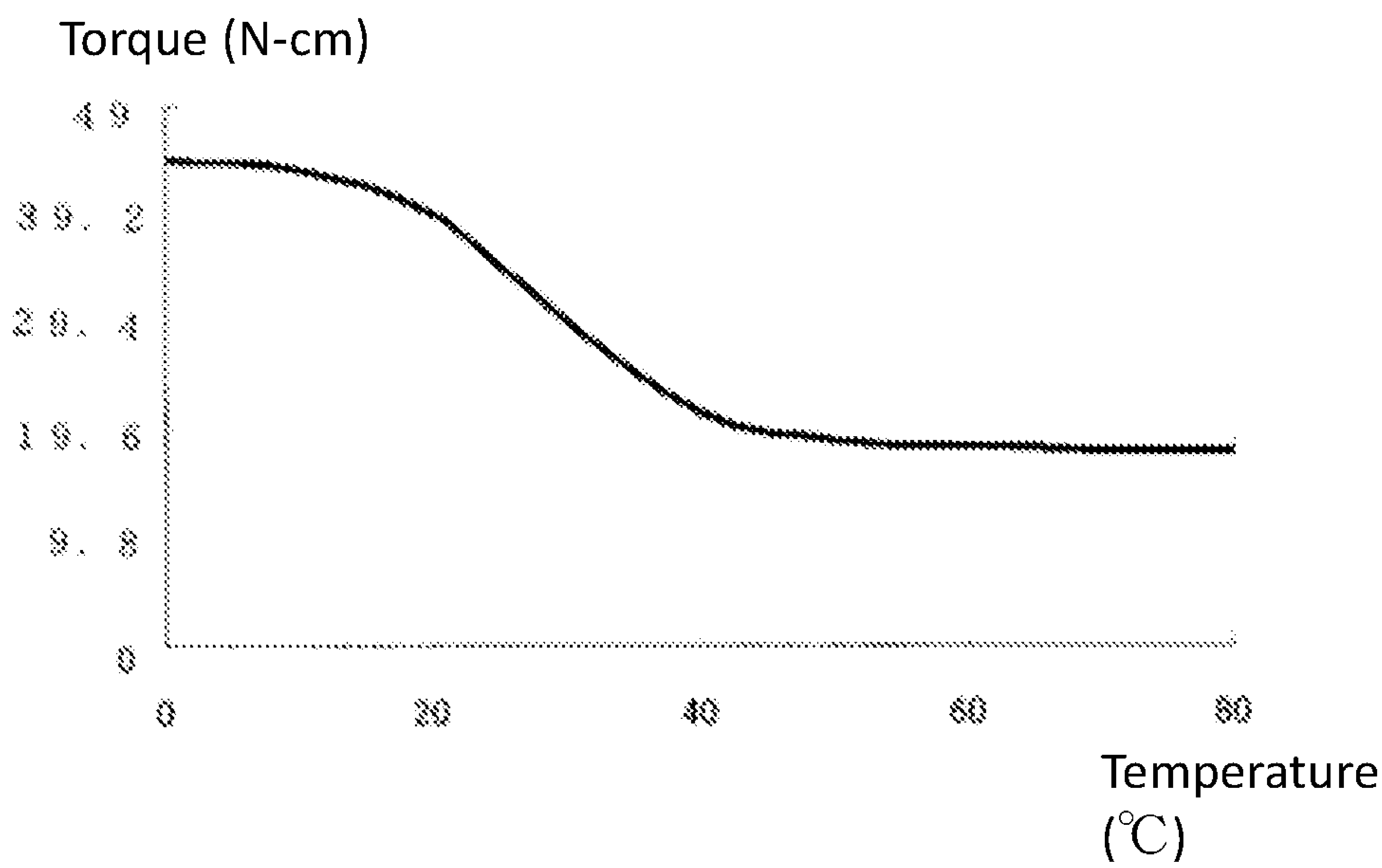

FIG. 10

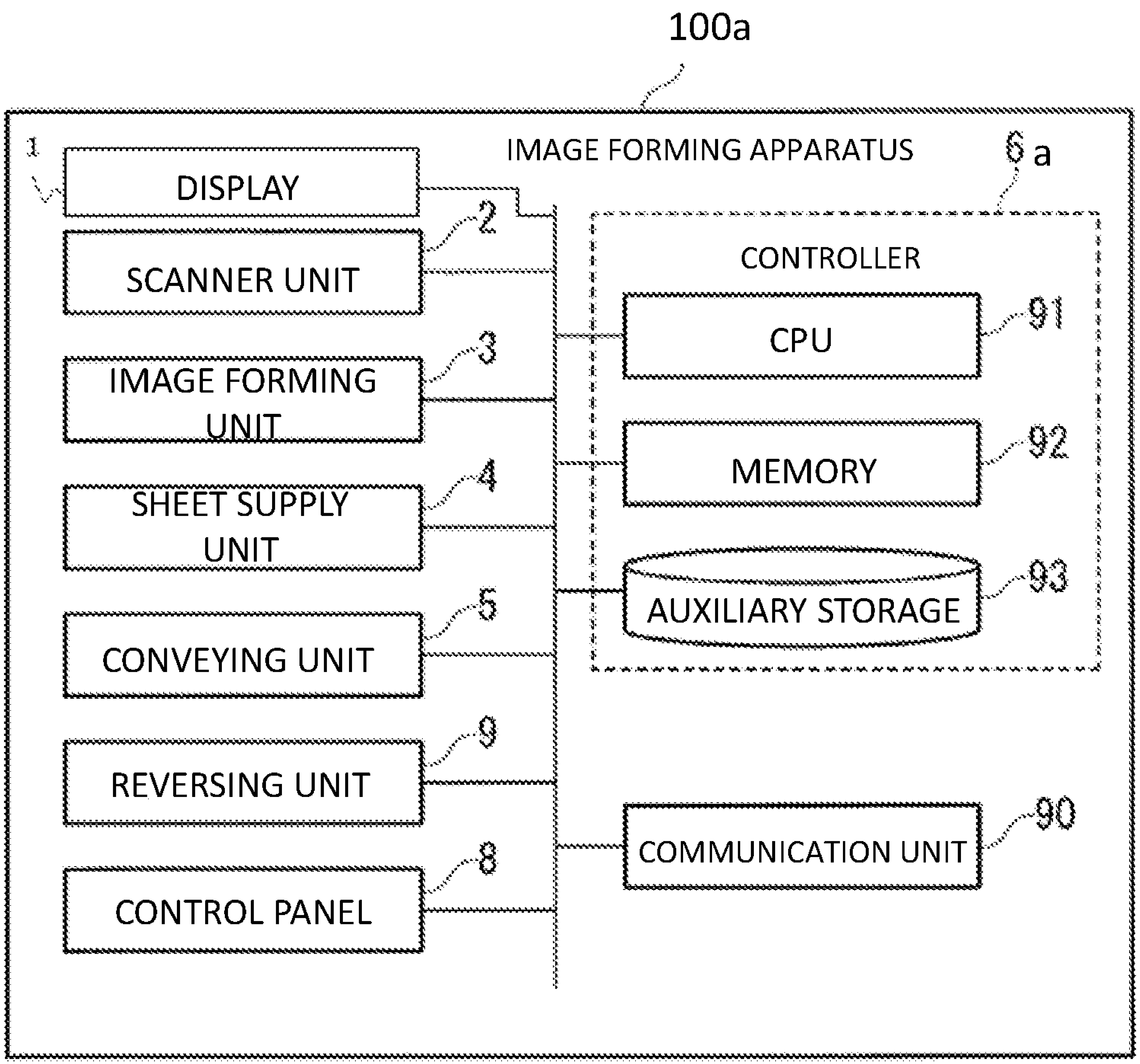
100a
IMAGE FORMING APPARATUS
6a
1
DISPLAY
2
SCANNER UNIT
3
IMAGE FORMING UNIT
4
SHEET SUPPLY UNIT
5
CONVEYING UNIT
9
REVERSING UNIT
8
CONTROL PANEL
CONTROLLER
CPU
91
MEMORY
92
AUXILIARY STORAGE
93
COMMUNICATION UNIT
90

FIG. 11

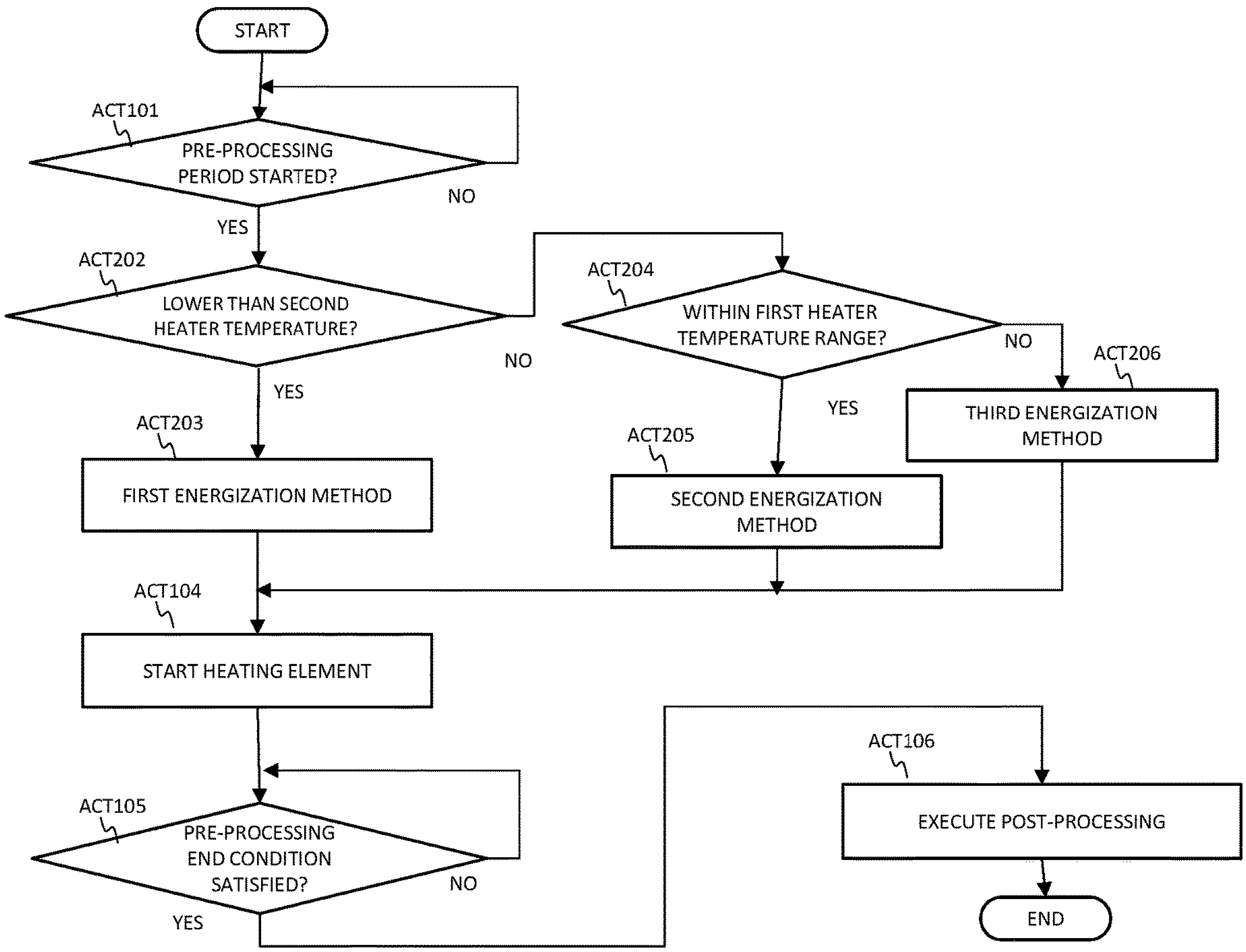
START
ACT101
PRE-PROCESSING PERIOD STARTED?
NO
YES
ACT202
LOWER THAN SECOND HEATER TEMPERATURE?
NO
YES
ACT204
WITHIN FIRST HEATER TEMPERATURE RANGE?
NO
YES
ACT206
THIRD ENERGIZATION METHOD
ACT203
FIRST ENERGIZATION METHOD
ACT205
SECOND ENERGIZATION METHOD
ACT104
START HEATING ELEMENT
ACT106
EXECUTE POST-PROCESSING
ACT105
PRE-PROCESSING END CONDITION SATISFIED?
NO
YES
END

FIG. 12

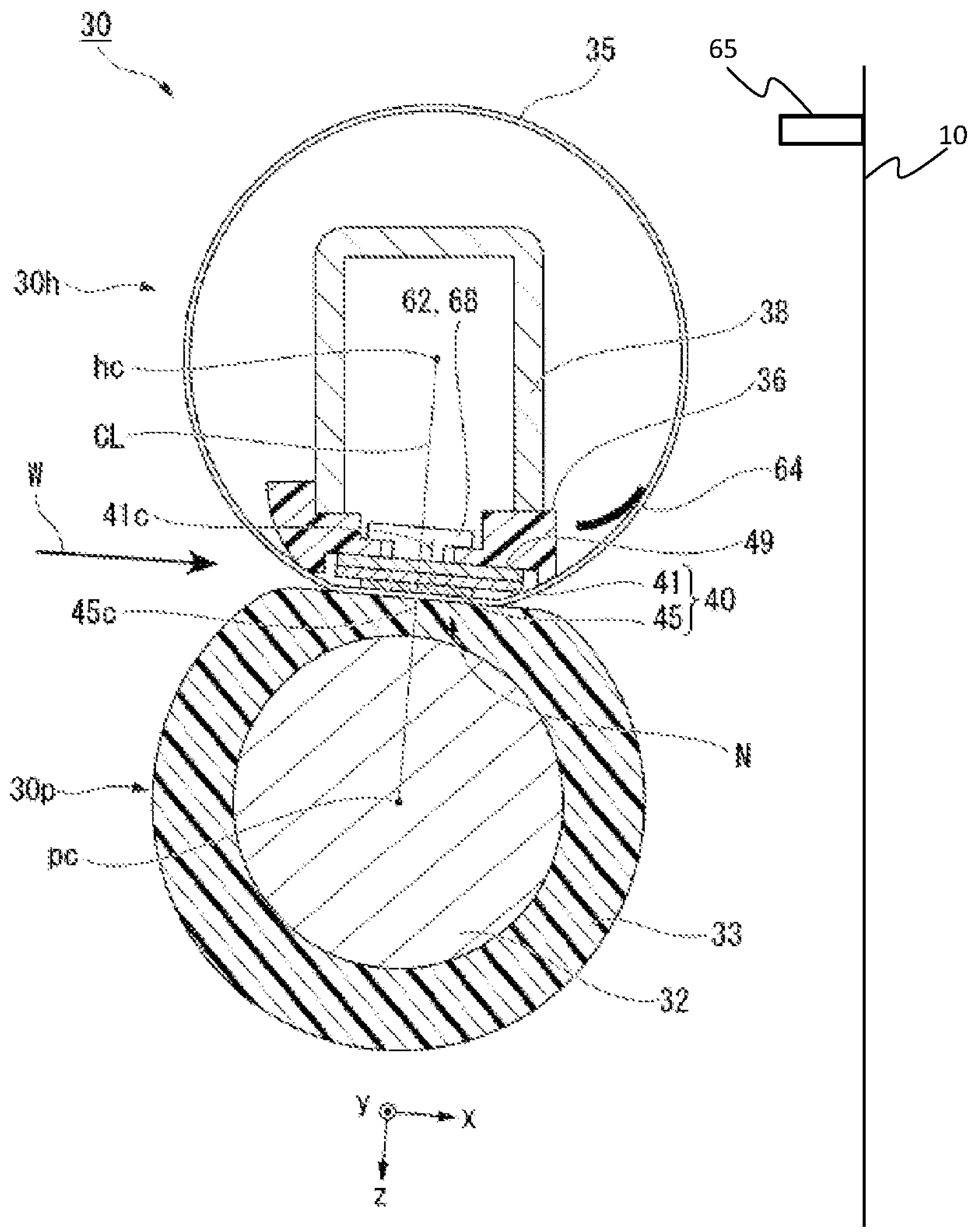
30
35
65
10
30h
62, 68
38
hc
36
CL
64
W
41c
49
41
40
45c
45
N
30p
pc
33
32
y
x
z

FIG. 13

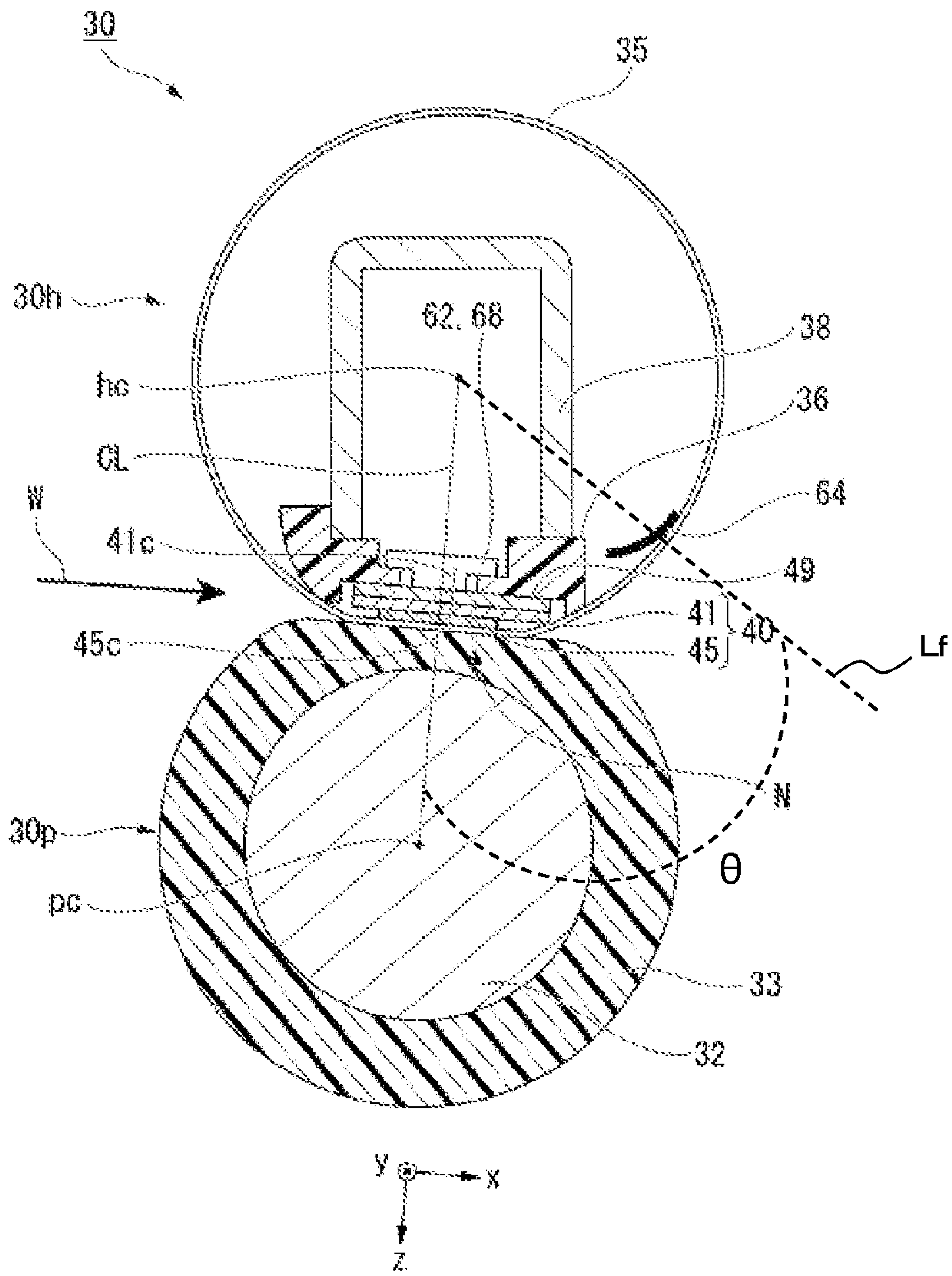
30
35
30h
62, 68
38
hc
36
CL
W
64
41c
49
41
40
45c
45
Lf
N
30p
θ
pc
33
32
y
x
z

FIG. 14

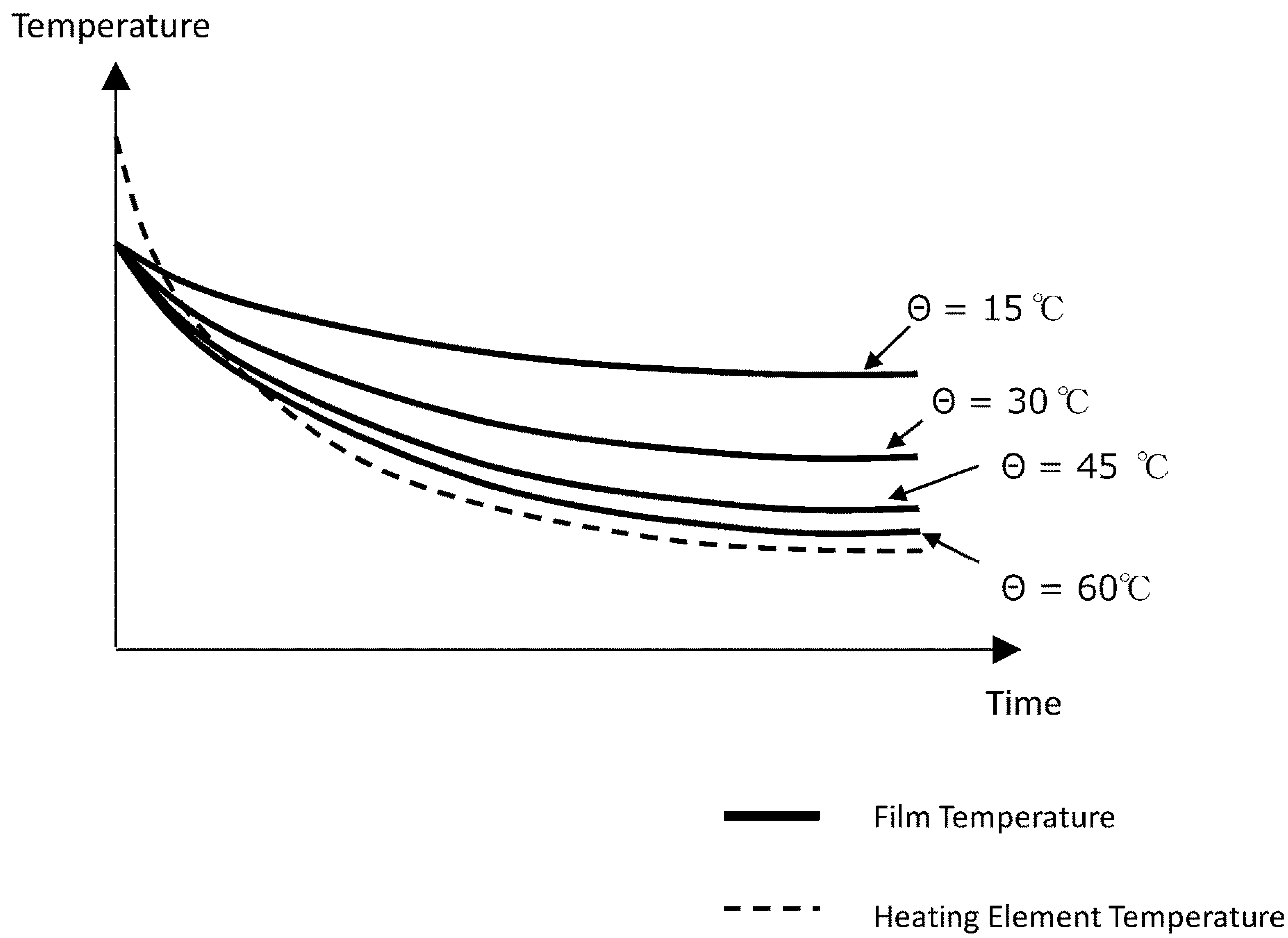
Temperature
Θ = 15 ℃
Θ = 30 ℃
Θ = 45 ℃
Θ = 60℃
Time
Film Temperature
Heating Element Temperature

FIG. 15

IMAGE FORMING APPARATUS CONFIGURED TO DETERMINE AMOUNT OF POWER SUPPLIED TO HEATING ELEMENTS BASED ON MEASURED TEMPERATURES

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a continuation of U.S. patent application Ser. No. 17/152,718, filed Jan. 19, 2021, which is a continuation of U.S. patent application Ser. No. 16/728,691, filed Dec. 27, 2019, now U.S. Pat. No. 10,928,755, issued on Feb. 23, 2021, which is based upon and claims the benefit of priority from Japanese Patent Application No. 2019-021851, filed on Feb. 8, 2019, the entire contents of which are incorporated herein by reference.

FIELD

Embodiments relate to an image forming apparatus and an image forming method.

BACKGROUND

There are on-demand heating devices such as film fixing units. Such an on-demand heating device drives a film by means of a rotating member provided with an elastic layer. In such an on-demand heating apparatus, a lubricant such as grease is applied to the film, so that torque required for driving the film is reduced. However, the viscosity of the lubricant varies depending on the temperature. Therefore, in the case where the on-demand heating device which has not been used for a while is restarted, the viscosity of the lubricant may decrease. When the viscosity of the lubricant is reduced as described above, torque required for driving the film may increase. In order to suppress the torque increase, there has been proposed a technique in which the lubricant is heated before the rotation member starts rotating in order to decrease the viscosity of the lubricant and suppress the torque increase. However, due to the decrease in viscosity, the lubricant may leak to the outside of the film to be coated.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. **1** is a schematic configuration diagram of an image forming apparatus according to a first embodiment.

FIG. **2** is a hardware configuration diagram of an image forming apparatus according to the first embodiment.

FIG. **3** is a front sectional view of a fixing unit according to the first embodiment.

FIG. **4** is a front sectional view of a heater unit of the fixing unit according to the first embodiment.

FIG. **5** is a bottom view of the heater unit.

FIG. **6** is a top view of a heater thermometer and thermostat according to the first embodiment.

FIG. **7** is an electric circuit diagram of the fixing unit according to the first embodiment.

FIG. **8** is a flowchart illustrating processing executed by a controller in a period from the start of the pre-processing period to the execution of the post-processing in the first embodiment.

FIG. **9** is a flowchart illustrating processing for determining a pre-processing energization method by the controller according to the first embodiment.

FIG. **10** is a diagram showing a relationship between torque and temperature of the heating element set **45** in the image forming apparatus **100** according to the first embodiment.

FIG. **11** is a diagram illustrating a hardware configuration of an image forming apparatus according to a second embodiment.

FIG. **12** is a flowchart illustrating processing executed by a controller of the image forming apparatus in the period from the start of the pre-processing period to the execution of the post-processing in the second embodiment.

FIG. **13** is a diagram illustrating an ambient thermometer in a modification example.

FIG. **14** is a diagram showing an angle θ formed in the modification example.

FIG. **15** is a diagram showing a relationship between temperature measured by a film thermometer and temperature of the heating element set for each angle θ in the modification example.

DETAILED DESCRIPTION

An image forming apparatus according to an embodiment includes a fixing unit including a fixing belt having a surface to which a lubricant is applied, a heater contacting the surface of the fixing belt through the lubricant and including a plurality of heating elements arranged along a width direction of the fixing belt, the plurality of heating elements including at least a first end heating element, a central heating element, and a second end heating element, and a pressing roller capable of pressing and rotating the fixing belt, a power supply configured to supply electric power to the plurality of heating elements, and a controller configured to determine a first amount of electric power to be supplied to the central heating element and a second amount of electric power to be supplied to each of the first and second end heating elements such that the first amount of electric power is greater than the second amount of electric power, and control the power supply to supply the determined first and second amounts of electric power to the central heating element and each of the first and second end heating elements before controlling the pressing roller to rotate.

Hereinafter, an image forming apparatus and an image forming method according to an embodiment will be described with reference to the drawings.

First Embodiment

FIG. **1** is a schematic configuration diagram of an image forming apparatus according to a first embodiment. The image forming apparatus **100** according to the first embodiment is, for example, a multi-functional peripheral. The image forming apparatus **100** includes a housing **10**, a display **1**, a scanner unit **2**, an image forming unit **3**, a sheet supply unit **4**, a forcing unit **5**, a paper discharge tray **7**, a reversing unit **9**, a control panel **8**, and a controller **6**. The image forming unit **3** may be an apparatus for fixing a toner image or an ink jet type apparatus. The image forming apparatus **100** forms an image on a sheet S by using a developer such as toner or the like. The sheet may be, for example, printing paper or label paper. The sheet may be any material on which an image can be formed by the image forming apparatus **100**.

The housing **10** forms an outer shape of image forming apparatus **100**. The display **1** is an image display device such as a liquid crystal display, an organic EL (Electro Luminescence) display, or the like. The display **1** displays various information relating to the image forming apparatus **100**. The scanner unit **2** reads the image information from a sheet as the light and dark of the light. The scanner unit records the image information that has been read. The scanner unit **2** outputs the generated image information to the image forming unit **3**. The recorded image information may be transmitted to another information processing apparatus via a network.

The image forming unit **3** forms an output image (hereinafter referred to as a toner image) by a recording agent such as toner on the basis of the image information received from the scanner unit **2** or another external device. The image forming unit **3** transfers the toner image onto the surface of the sheet S. The image forming unit **3** heats and pressurizes the toner image on the surface of the sheet S to fix the toner image to the sheet S. The details of the image forming unit **3** will be described later. The sheet S may be supplied by the sheet supply unit **4**, or may be supplied manually by a user.

The sheet supply unit **4** supplies the sheet S one by one to the pressing unit **5** in accordance with the timing at which the image forming unit **3** forms the toner image **1**. The sheet supply unit **4** includes a sheet storage unit **20** and a pickup roller **21**. The sheet storage unit **20** accommodates a sheet S of a predetermined size and type. The pickup roller **21** takes out the sheets S from the sheet storage unit **20**. The pickup roller **21** supplies the taken-out sheet S to the conveying unit **5**.

The conveying unit **5** conveys the sheet S supplied from the sheet supply unit **4** to the image forming unit **3**. The conveying unit **5** includes a conveying roller **23** and a registration roller **24**. The conveying roller **23** conveys the sheet S supplied from the pickup roller **21** to the registration roller **24**. The conveying roller **23** presses the leading end of the sheet S in the conveying direction against the nip N of the registration roller **24**. The registration roller **24** bends the sheet S in the nip N to thereby adjust the position of the leading edge of the sheet S in the conveying direction. The registration roller **24** conveys the sheet S in accordance with the timing at which the image forming unit **3** transfers the toner image to the sheet S.

The details of the image forming unit **3** will be described below. The image forming unit **3** includes a plurality of image forming units **25**, a laser scanning unit **26**, an intermediate transfer belt **27**, a transfer unit **28**, and a fixing unit (or a heating device) **30**. Each of the image forming units **25** includes a photosensitive drum **25***d*. Each of the image forming units **25** forms a toner image corresponding to the image information from the scanner unit **2** or from an external device on the photosensitive drum **25***d*. The plurality of image forming units include image forming units **25**Y, **25**M, **25**C and **25**K, which form toner images of yellow, magenta, cyan and black toners, respectively.

A charger, a developing device, and the like are disposed around the photosensitive drum **25***d* of each of the image forming units **25**Y, **25**M, **25**C, and **25**K. The charging device charges the surface of the photosensitive drum **25***d*. The developing device of each of the image forming units **25**Y, **25**M, **25**C, and **25**K contains developer containing one of yellow, magenta, cyan and black toners. The developing device develops the electrostatic latent image on the photosensitive drum **25***d*. As a result, a toner image formed by the toner of each color is formed on the corresponding photosensitive drum **25***d*.

The laser scanning unit **26** scans the charged photosensitive drum **25***d* with the laser beam L to expose the photosensitive drum **25***d*. The laser scanning unit **26** exposes the photosensitive drums **25***d* of the image forming units **25**Y, **25**M, **25**C and **25**K of the respective colors with the respective laser beams LY, LM, LC and LK. In this manner, the laser scanning unit **26** forms an electrostatic latent image on the photosensitive drum **25***d*.

The toner image on the surface of the photosensitive drum **25***d* is primarily transferred onto the intermediate transfer belt **27**. The transfer portion **28** transfers the toner image primarily transferred onto the intermediate transfer belt **27** onto the surface of the sheet S at the secondarily transfer position. The fixing unit **30** heats and pressurizes the toner image transferred to the sheet S to fix the toner image on the sheet S. The details of the fixing unit **30** will be described later.

The reversing unit **9** reverses the sheet S to form an image on the back surface of the sheet S. The reversing unit **9** reverses the sheet S discharged from the fixing unit **30** by switch-back. The reversing unit **9** conveys the reversed sheet S toward the registration roller **24**. The sheet discharge tray **7** supports the sheet S that has been ejected with an image formed thereon. The control panel **8** comprises a plurality of buttons. The control panel **8** accepts the operation of the user. The control panel **8** outputs a signal corresponding to the operation performed by the user to the controller **6** of the image forming apparatus **100**. The display **1** and control panel **8** may be integrated into a single touch panel. The controller **6** controls each of the components installed in the image forming apparatus **100**. The details of the controller **6** will be described later.

FIG. **2** is a hardware configuration diagram of the image forming apparatus **100** according to the first embodiment. The image forming apparatus **100** includes a CPU (Central Processing Unit) **91**, a memory **92**, and an auxiliary storage device **93** connected to each other via a bus, and executes programs. As described above, the image forming apparatus **100** includes the scanner unit **2**, the image forming unit **3**, the sheet supply unit **4**, the forcing unit **5**, the reversing unit **9**, the control panel **8**, and a communication unit **90**.

The CPU **91** is a component of the controller **6** and executes programs stored in the memory **92** and the auxiliary storage device **93** to control the operation of each component of the image forming apparatus **100**. The auxiliary storage device **93** is a storage device such as a magnetic hard disk device or a semiconductor storage device. The auxiliary storage **93** stores various kinds of information related to the image forming apparatus **100**. The communication unit **90** includes a communication interface for communicating with an external device.

The fixing unit **30** will be described in detail. FIG. **3** is a front sectional view of the fixing unit **30** according to the first embodiment. The fixing unit **30** includes a pressing roller **30***p* and a film unit **30***h*.

The pressing roller **30***p* forms a nip N with the film unit **30***h*. The pressing roller **30***p* pressurizes the toner image on the sheet S that has entered into the nip N. The pressing roller **30***p* rotates and conveys the sheet S. The pressing roller **30***p* includes a core metal **32**, an elastic layer **33**, and a release layer (not shown). In this way, the pressing roller **30***p* can press and drive rotatably the surface of a cylindrical film **35**.

The core metal **32** is formed in a cylindrical shape by a metal material such as stainless steel or the like. Both end portions in the axial direction of the core metal **32** are supported to be rotatable. The core metal **32** is driven to rotate by a motor (not shown). The core metal **32** comes into contact with a cam member (not shown). The cam member is rotated to move the core metal **32** toward and away from the film unit **30***h*.

The elastic layer **33** is formed of an elastic material such as silicone rubber. The elastic layer **33** is formed to have a constant thickness on the outer peripheral surface of the core metal **32**. The release layer (not shown) is formed of a resin material such as PFA (tetrafluoroethylene perfluoroalkyl vinyl ether copolymer). The release layer is formed on the outer peripheral surface of the elastic layer **33**. It is preferable that the hardness of the outer circumferential surface of the pressing roller **30***p* is between 40° and 70° under a load of 9.8N by an ASKER-C hardness meter. As a result, the area of the nip N and the durability of the pressing roller **30***p* are secured.

The pressing roller **30***p* can be moved toward and away from the film unit **30***h* by the rotation of the cam member. When the pressing roller **30***p* is brought close to the film unit **30***h* and pressed by a pressing spring, a nip N is formed. On the other hand, when the sheet S is jammed in the fixing unit **30**, the sheet S can be removed by separating the pressing roller **30***p* from the film unit **30***h*. In addition, in a state in which the cylindrical film **35** is stopped to rotate, such as in a sleep state, the pressing roller **30***p* is moved away from the film unit **30***h*, thereby preventing plastic deformation of the cylindrical film **35**.

The pressing roller **30***p* is rotated by a motor. When the pressing roller **30***p* rotates in a state where the nip N is formed, the cylindrical film **35** of the film unit **30***h* is driven to rotate. The pressing roller **30***p* conveys the sheet S in the conveying direction W by rotating the sheet S in a state in which the sheet S is placed in the nip N.

The film unit **30***h* heats the toner image of the sheet S that has entered the nip N. The film unit **30***h* includes the cylindrical film **35**, a heater unit **40** (more generally referred to herein as a heater), a heat conductor **49**, a support member **36**, a stay **38**, a heater thermometer **62**, a thermostat **68**, and a film thermometer **64**.

The cylindrical film **35** is formed in a cylindrical shape. The cylindrical film **35** includes a base layer, an elastic layer, and a release layer in this order from the inner peripheral side. The base layer is formed in a cylindrical shape by a material such as nickel (Ni) or the like. The elastic layer is laminated and arranged on the outer peripheral surface of the base layer. The elastic layer is formed of an elastic material such as silicone rubber. The release layer is laminated and arranged on the outer peripheral surface of the elastic layer. The release layer is formed of a material such as a PFA resin.

FIG. **4** is a front sectional view of the heater unit **40** taken along the line IV-IV in FIG. **5**. FIG. **5** is a bottom view of the heater unit **40** (i.e., viewed from the +z direction). The heater unit **40** includes a substrate **41**, a heating element set **45**, and a ring set **55**.

The substrate **41** is made of a metal material such as stainless steel, a ceramic material such as aluminum nitride, or the like. The substrate **41** is formed in an elongated rectangular plate shape. The substrate **41** is disposed radially inward of the cylindrical film **35**. In the substrate **41**, the longitudinal direction corresponds to the axial direction of the cylindrical film **35**.

In the present application, the x direction, the y direction, and the z direction are defined as follows. The y direction is the longitudinal direction of the substrate **41**. The y direction is parallel to the width direction of cylindrical film **35**. As will be described later, the +y direction is a direction from the central heating element **45***a* toward the first end heating element **45***b***1**. The x direction is the short direction of

substrate **41**, and the +x direction is the transport direction (i.e., downstream side) of the sheet S. The z direction is the normal direction of the substrate **41**, and the +z direction is the direction in which the heating element set **45** is arranged with respect to the substrate **41**. An insulating layer **43** is formed on the surface of the substrate **41** in the +z direction by a glass material or the like.

The heating element set **45** is arranged on the substrate **41**. The heating element set **45** is formed on the surface of the insulating layer **43** in the +z direction, as shown in FIG. **4**. The heating element set **45** is formed of a silver-palladium alloy or the like. The heating element set **45** has a rectangular shape in which the y direction is the longitudinal direction and the x direction is the short direction.

As shown in FIG. **5**, the heating element set **45** includes a first end heating element **45***b***1**, a central heating element **45***a*, and a second end heating element **45***b***2** arranged side by side in the y direction. The central heating element **45***a* is disposed in the central portion of the heating element set **45** in the y direction. The central heating element **45***a* may be formed by combining a plurality of small heating elements arranged side by side in the y direction. The first end heating element **45***b***1** is located on the +y direction side of the central heating element **45***a*, and is positioned at the end of the heating element set **45** in the +y direction. The second end heating element **45***b***2** is located in the −y direction of the central heating element **45***a* and at the end of heating element set **45** in the −y direction. The boundary line between the central heating element **45***a* and the first end heating element **45***b***1** may be arranged parallel to the x direction, or may be arranged to intersect the x direction. The same applies to the boundary line between the central heating element **45***a* and the second end heating element **45***b***2**.

The heating element set **45** generates heat by energization. The electrical resistance value of the central heating element **45***a* is smaller than the electrical resistance value of the first end heating element **45***b***1** and the second end heating element **45***b***2**.

The sheet S having a small width in the y direction passes through the center portion in the y direction of the fixing unit **30**. In this case, the controller **6** causes only the central heating element **45***a* to generate heat. On the other hand, in the case of the sheet S having a large width in the y direction, the controller **6** generates heat in the entirety of the heating element set **45**. Therefore, the central heating element **45***a* and the first end heating element **45***b***1** and the second end heating element **45***b***2** are controlled in heat generation independently of each other. Also, the heat generation is controlled in the first end heating element **45***b***1** and the second end heating element **45***b***2**.

The wiring set **55** is made of a metal material such as silver. The wiring set **55** includes a central contact **52***a*, a central portion wiring **53***a*, an end contact **52***b*, a first end wiring **53***b***1**, a second end wiring **53***b***2**, a common contact **58**, and a common ring **57**.

The central contact **52***a* is arranged on the −y direction side of the heating element set **45**. The central portion wiring **53***a* is arranged on the +x direction side of the heating element set **45**. The central portion wiring **53***a* connects the side in the +x direction of the central heating element **45***a* and the center portion contact **52***a*.

The end contact **52***b* is arranged on the −y direction side of the center contact **52***a*. The first end wiring **53***b***1** extends along the side in the +x direction of the heating element set **45** and on the +x direction side of the central portion wiring **53***a*. The first end wiring **53***b***1** connects the end of the first end heating element **45*b*1** in the +x direction and the end of the end contact **52*b*** in the +x direction. The second end wiring **53*b*2** extends along the side in the +x direction of the heating element set **45** and on the −x direction side of the central portion wiring **53*a***. The second end wiring **53*b*2** connects the end of the second end heating element **45*b*2** in the +x direction and the end of the end contact **52*b*** in the −x direction.

The common contact **58** is arranged at the end in the +y direction of the heating element set **45**. The common wiring **57** extends along the side in the −x direction of the heating element set **45**. The common ring **57** connects the end sides in the −x direction of the central heating element **45*a***, the first end heating element **45*b*1**, and the second end heating element **45*b*2**, and the common contact **58**.

In this manner, the second end wiring **53*b*2**, the central portion wiring **53*a*** and the first end portion wiring **53*b*1** extend along the side in the +x direction of the heating element set **45**. In contrast, only the common wiring **57** extends along the side in the −x direction of the heating element set **45**. Therefore, the center **45*c*** in the x direction of the heating element set **45** is arranged on the −x direction side with respect to the center **41*c*** in the x direction of the substrate **41**.

As shown in FIG. **3**, a straight line CL connecting the center pc of the pressing roller **30*p*** and the center hc of the film unit **30*h*** is defined. The center **41** *c* in the x direction of the substrate **41** is arranged in the +x direction from the straight line CL. Thus, the substrate **41** extends in the +x direction of the nip N, so that the sheet S that has passed through the nip N is easily peeled off from the film unit **30*h***.

The center **45** *c* of the heating element set **45** in the x direction is disposed on the straight line CL. The heating element set **45** is contained entirely within the region of the nip N and is located at the center of the nip N. Thus, the heat distribution of the nip N becomes uniform, and the sheet S passing through the nip N is uniformly heated.

As shown in FIG. **4**, a heating element set **45** and a ring set **55** are formed on the surface of the insulating layer **43** in the +z direction. A protective layer **46** is formed of a glass material or the like so as to cover the heating element set **45** and the ring set **55**. The protective layer **46** improves the sliding property between the heater unit **40** and the cylindrical film **35**.

As shown in FIG. **3**, the heater unit **40** is disposed inside the cylindrical film **35**. A lubricant (not shown) is applied to the inner peripheral surface of the cylindrical film **35**. The heater unit **40** is in contact with the inner peripheral surface of the cylindrical film **35** through the lubricant. When the heater unit **40** generates heat, the viscosity of the lubricant decreases. Thus, the sliding property between the heater unit **40** and the cylindrical film **35** is secured.

In this manner, the cylindrical film **35** is a band-shape thin film which slides on the surface of the heater unit **40** while making contact with the heater unit **40** on one side.

The heat conductor **49** is formed of a metal material having a high thermal conductivity, such as copper. The outer shape of the heat conductor **49** is equivalent to the outer shape of the substrate **41** of the heater unit **40**. The heat conductor **49** is disposed in contact with the surface of the heater unit **40** in the −z direction.

The support member **36** is made of a resin material such as a liquid crystal polymer. The support member **36** is disposed so as to cover the side in the −z direction of the heater unit **40** and the both sides in the x direction of the heater unit **40**. The support member **36** supports the heater unit **40** via a heat conductor **49**. Rounded chamfering is formed at both end portions in the x direction of the support member **36**. The support member **36** supports the inner peripheral surface of the cylindrical film **35** at both end portions in the x direction of the heater unit **40**.

When the sheet S passing through the fixing unit **30** is heated, a temperature distribution is generated in the heater unit **40** in accordance with the size of the sheet S. When the heater unit **40** becomes locally high temperature, there is a possibility that the heat resistance temperature of the support member **36** made of a resin material exceeds the heat resistance temperature. The heat conductor **49** averages the temperature distribution of the heater unit **40**. As a result, heat resistance of the support member **36** is ensured.

The stay **38** is formed of a steel sheet material or the like. A cross section perpendicular to the y direction of the stay **38** is formed in a U shape. The stay **38** is mounted on the surface in the −z direction of the support member **36** so as to block the opening of the U shape by the support member **36**. The stay **38** extends in the y direction. Both ends of the stay **38** in the y direction are fixed to the housing of the image forming apparatus **100**. As a result, the film unit **30*h*** is supported by the image forming apparatus **100**. The stay **38** improves the bending rigidity of the film unit **30*h***. A flange (not shown) for restricting the movement of the cylindrical film **35** in the y direction is mounted in the vicinity of both end portions in the y direction of the stay **38**.

The heater thermometer **62** is arranged in the −z direction of the heater unit **40** with the heat conductor **49** interposed therebetween. For example, the heater thermometer is mounted on and supported by the surface in the −z direction of the support member **36**. The temperature sensitive element of the heater thermometer **62** contacts the heat conductor **49** through a hole passing through the support member **36** in the z direction. The heater thermometer **62** measures the temperature of the heater unit **40** via the heat conductor **49**.

The thermostat **68** is arranged similarly to the heater thermometer **62**. The thermostat **68** is incorporated into an electrical circuit, which will be described later. When the temperature of the heater unit **40** detected through the heat conductor **49** exceeds a predetermined temperature, the thermostat **68** cuts off the power supply to the heating element set **45**.

FIG. **6** is a top view of the heater thermometer and thermostat (i.e., viewed from the −z direction). In FIG. **6**, the description of the supporting member **36** is omitted. The following description of the arrangement of the heater thermometer, thermostat and film thermometer is used to describe the arrangement of the respective temperature sensitive elements.

A plurality of heater thermometers **62** (**62*a***, **62*b***) are arranged in the heating element set **45** side by side in the y direction. The plurality of heater thermometers **62** are disposed in the center of the heating element set **45** in the x direction. That is, when viewed from the z direction, the plurality of heater thermometers **62** and the heating element set **45** overlap at least partially. The plurality of thermostats **68** (**68*a***, **68*b***) are also arranged in the same manner as the plurality of heater thermometers **62** described above.

The plurality of heater thermometers **62** includes a center heater thermometer **62*a*** and an end heater thermometer **62*b***.

The center heater thermometer **62*a*** measures the temperature of the central heating element **45*a***. The center heater thermometer **62*a*** is positioned within the central heating element **45*a***. That is, when viewed from the z direction, the center heater thermometer **62*a*** and the central heating element **45*a*** overlap each other.

The end heater thermometer **62***b* measures the temperature of the second end heating element **45***b***2**. As described above, the first end heating element **45***b***1** and the second end heating element **45***b***2** are similarly controlled in heat generation. Therefore, the temperature of the first end heating element **45***b***1** and the temperature of the second end heating element **45***b***2** are equal to each other. The end heater thermometer **62***b* is located within a range of second end heating element **45***b***2**. That is, the end heater thermometer **62***b* and the second end heating element **45***b***2** overlap each other when viewed from the direction z.

The plurality of thermostats **68** include a central thermostat **68***a* and an end thermostat **68***b*.

The central thermostat **68***a* shuts off energization to the heating element set **45** when the temperature of the central heating element **45***a* exceeds a predetermined temperature. The central thermostat **68***a* is located within the central heating element **45***a*. That is, when viewed from the z direction, the central thermostat **68***a* and the central heating element **45***a* overlap each other.

The end thermostat **68***b* cuts off energization to the heating element set **45** when the temperature of the first end heating element **45***b***1** exceeds a predetermined temperature. As described above, the first end heating element **45***b***1** and the second end heating element **45***b***2** are similarly controlled in heat generation. Therefore, the temperature of the first end heating element **45***b***1** and the temperature of the second end heating element **45***b***2** are equal to each other. The end thermostat **68***b* is located within the first end heating element **45***b***1**. That is, when viewed from the z direction, the end thermostat **68***b* and the first end heating element **45***b***1** overlap each other.

As described above, the center heater thermometer **62***a* and the central thermostat **68***a* are disposed within the central heating element **45***a* so as to measure the temperature of central heating element **45***a*. When the temperature of the central heating element **45***a* exceeds the predetermined temperature, the power supply to the heating element set **45** is interrupted. In addition, the end heater thermometer **62***b* and the end thermostat **68***b* are disposed within the first end heating element **45***b***1** and the second end heating element **45***b***2**. As a result, the temperature of the first end heating element **45***b***1** and the second end heating element **45***b***2** is measured. When the temperature of the first end heating element **45***b***1** and the second end heating element **45***b***2** exceeds the predetermined temperature, the power supply to the heating element set **45** is interrupted.

The plurality of heaters **62** and the plurality of thermostats **68** are alternately arranged along the y direction. As described above, the first end heating element **45***b***1** is disposed on the +y direction side of the central heating element **45***a*. Within the first end heating element **45***b***1**, the end thermostat **68***b* is located. The center heater thermometer **62***a* is arranged on the +y direction side with respect to the center in the y direction of the central heating element **45***a*. The central thermostat **68***a* is arranged on the −y direction side with respect to the center of the central heating element **45***a*. As described above, the second end heating element **45***b***2** is disposed on the −y direction side of the central heating element **45***a*. Within the second end heating element **45***b***2**, the end heater thermometer **62***b* is located. Thus, the end thermostat **68***b*, the center heater thermometer **62***a*, the central thermostat **68***a*, and the end heater thermometer **62***b* are arranged in this order in the −y direction.

Generally, the thermostat **68** utilizes a bimetal curved deformation that is accompanied by a temperature change to connect and disconnect electrical circuits. The thermostat is formed to be elongated in conformity to the shape of the bimetal. Terminals extend outward from both end portions in the longitudinal direction of the thermostat **68**. Each terminal is connected to a connector of external wiring. Therefore, it is necessary to secure a space outside the thermostat **68** in the longitudinal direction. Since there is no space at both ends in the x direction of the fixing unit **30**, the longitudinal direction of the thermostat **68** is arranged along the y direction. In this case, when a plurality of thermostats **68** are arranged adjacent to each other in the y direction, it becomes difficult to secure a connection space of the external wiring.

As described above, the plurality of heaters **62** and the plurality of thermostats **68** are alternately arranged along the y direction. Thus, a heater thermometer **62** is disposed adjacent to each thermostat **68** in the y direction. Therefore, it is possible to secure a space for connecting external wiring to the thermostat **68**. In addition, the degree of freedom in the layout in the y direction of the thermostat **68** and the heater thermometer **62** is increased. Thereby, the thermostat **68** and the heater thermometer **62** are arranged at the optimum position to control the temperature of the fixing unit **30**. Further, it is easy to separate the alternating current wiring connected to the plurality of thermostats **68** from the direct current wiring connected to the plurality of heater thermometers **62**. As a result, noise in the electric circuit is suppressed.

As shown in FIG. **3**, the film thermometer **64** is disposed inside the cylindrical film **35** and on the +x direction side of the heater unit **40**. The film thermometer **64** contacts the inner peripheral surface of the cylindrical film **35** to measure the temperature of the cylindrical film **35**.

FIG. **7** is an electric circuit diagram of the heating unit according to the first embodiment. In FIG. **7**, the bottom view of the heater unit **40** shown in FIG. **5** is located at the top of FIG. **7**, and the plan view of the substrate **41** shown in FIG. **6** is arranged at the bottom of FIG. **7**. FIG. **7** also shows a plurality of film thermometers **64** along with a cross section of the cylindrical film **35**.

The plurality of film thermometers **64** includes a central film thermometer **64***a* and an end film thermometer **64***b*.

The central film thermometer **64***a* comes into contact with the center portion of the cylindrical film **35** in the y direction. The central film thermometer **64***a* contacts the cylindrical film **35** within the range in the y direction of the central heating element **45***a*. The central film thermometer **64***a* measures the temperature of the central portion in the y direction of the cylindrical film **35**.

The end film thermometer **64***b* contacts the end of cylindrical film **35** in the −y direction. The end film thermometer **64***b* contacts the cylindrical film **35** within the range in the y-direction of the second end heating element **45***b***2**. The end film thermometer **64***b* measures the temperature at the end in the −y direction of the cylindrical film **35**. As described above, the first end heating element **45***b***1** and the second end heating element **45***b***2** are similarly controlled in heat generation. Therefore, the temperature at the end portion in the −y direction of the cylindrical film **35** and the temperature at the end portion in the +y direction are identical.

A power supply **95** is electrically connected to the center contact point **52***a* via a central triac **96***a*. The power supply **95** is electrically connected to the end contact **52***b* via an end triac **96***b*. The controller **6** controls ON/OFF of the central triac **96***a* and the end triac **96***b* independently of each other. When the controller **6** turns on the central triac **96***a*, the power is supplied from the power supply **95** to the central heating element **45***a*. As a result, the central heating element **45***a* generate heat. When the controller **6** turns on the end triac **96***b*, the power is supplied from the power supply **95** to the first end heating element **45***b***1** and the second end heating element **45***b***2**. Thus, the first end heating element **45***b***1** and the second end heating element **45***b***2** generate heat. As described above, the central heating element **45***a* and the first end heating element **45***b***1** and the second end heating element **45***b***2** are independently controlled in heat generation. The central heating element **45***a*, the first end heating element **45***b***1** and the second end heating element **45***b***2** are connected in parallel with respect to the power supply **95**.

The power supply **95** is electrically connected to the common contact **58** via the central thermostat **68***a* and the end thermostat **68***b*. The central thermostat **68***a* and the end thermostat **68***b* are connected in series. When the temperature of the central heating element **45***a* rises abnormally, the detected temperature of the central thermostat **68***a* exceeds the predetermined temperature. At this time, the central thermostat **68***a* blocks the power supply from the power supply **95** to the entire heating element set **45**.

When the temperature of the first end heating element **45***b***1** rises abnormally, the detected temperature of the end thermostat **68***b* exceeds a predetermined temperature. At this time, the end thermostat **68***b* blocks the power supply from the power supply **95** to the heating element set **45**. As described above, the first end heating element **45***b***1** and the second end heating element **45***b***2** are similarly controlled in heat generation. Therefore, when the temperature of the second end heating element **45***b***2** rises abnormally, the temperature of the first end heating element **45***b***1** also increases. Therefore, even when the temperature of the second end heating element **45***b***2** rises abnormally, the end thermostat **68***b* shuts off power supply from the power supply **95** to the entire heating element set **45**.

The controller **6** measures the temperature of the central heating element **62***a* by the center heater thermometer **45***a*. The controller **6** measures the temperature of the second end heating element **45***b***2** by the end heater thermometer **62***b*. The temperature of the second end heating element **45***b***2** is equal to the temperature of the first end heating element **45***b***1**. The controller **6** measures the temperature of the heating element set **45** by the heater thermometer **62** at the time of starting the fixing unit **30**. When the temperature of at least one of the central heating element **45***a* and the second end heating element **45***b***2** is lower than a predetermined temperature, the controller **6** generates heat for a short period of time in the heating element set **45**. Thereafter, the controller **6** starts the rotation of the pressing roller **30***p*. The heat generated by the heating element set **45** lowers the viscosity of the lubricant applied to the inner peripheral surface of the cylindrical film **35**. Thus, the sliding property between the heater unit **40** and the cylindrical film **35** at the start of the rotation of the pressing roller **30***p* is ensured.

The controller **6** measures the temperature of the central portion of the cylindrical film **35** in the y direction by using the central film thermometer **64***a*. The controller **6** measures the temperature of the end portion of the cylindrical film **35** in the −y direction by the end film thermometer **64***b*. The temperature of the end of the cylindrical film **35** in the −y direction is equal to the temperature of the end of the cylindrical film **35** in the +y direction. The controller **6** measures the temperature of the center portion and the end portion in the y direction of the cylindrical film **35** during the operation of the fixing unit **30**. The controller **6** performs phase control or wave number control on the power supplied to the heating element set **45** by the central triac **96***a* and the end triac **96***b*. The controller **6** controls the energization to the central heating element **45***a* based on the temperature measurement result at the center portion in the y direction of the cylindrical film **35**. The controller **6** controls the energization of the first end heating element **45***b***1** and the second end heating element **45***b***2** based on the temperature measurement result at the end portion in the y direction of the cylindrical film **35**.

When a pre-processing execution condition is satisfied during a pre-processing period, the controller **6** determines a method of energization to the heating element set **45** in the pre-processing period based on the temperature measured by the heater thermometer **62** and the film thermometer **64**. Hereinafter, the method in which the heating element set **45** is energized in the pre-processing period is referred to as the pre-processing energization method. The energization of the heating element set **45** means that the central heating element **45***a*, the first end heating element **45***b***1**, and the second end heating element **45***b***2** are energized. The pre-processing period is a period from the time when a pre-processing start condition is satisfied to the time when the pre-processing end condition is satisfied. The pre-processing start condition may be any condition, for example, a condition that the image forming apparatus **100** has acquired image information. The preprocessing start condition may be, for example, a condition that an instruction to start the pre-processing is input by the user via the control panel **8** or the communication unit **90**. The pre-processing end condition may be any condition, for example, a condition in which all of the temperatures measured by the heater thermometers **62** are equal to or more than a predetermined temperature (hereinafter referred to as a "first pre-processing end condition"). That is, it may be a condition that the lowest temperature among the temperatures measured by a plurality of heaters **62** is equal to or higher than a predetermined temperature. The pre-processing end condition may be, for example, a condition in which a predetermined time elapses after the energization by the pre-processing energization method is started. The pre-processing end condition may be, for example, a condition that the energization of the controller **6** is terminated by the pre-processing energization method.

The pre-processing energization method may be any energization method as long as it satisfies the condition that the first end heating element **45***b***1** and the second end heating element **45***b***2** are energized at an end duty ratio lower than a central duty ratio. The central duty ratio is the duty ratio of the power supplied to the central heating element **45***a*. The end duty ratio is a duty ratio of electric power supplied to the first end heating element **45***b***1** and the second end heating element **45***b***2**. The first duty ratio and the second duty ratio may be any duty ratio as long as the second duty ratio is lower than the first duty ratio. For example, the first duty ratio is 50%, and the second duty ratio is 40%.

The controller **6** controls the central triac **96***a* and the end triac **96***b* so that the heating element set **45** is energized by the determined pre-processing energization method (hereinafter called "pre-processing").

The pre-processing execution condition may be any condition as long as it includes a condition that at least one of a pre-processing heater condition and a pre-processing film condition is satisfied. For example, the pre-processing heater condition is a condition that at least one of the temperatures measured by a plurality of heater thermometer is lower than a first heater temperature (hereinafter referred to as "the first pre-processing heater condition"). For example, the pre-processing film condition is a condition that at least one of the temperatures measured by the plurality of film thermometers **64** is lower than the film temperature (hereinafter, referred to as "the first film condition"). The first heater temperature may be, for example, 40° C. The film temperature may be, for example, 40° C.

In order to simplify the description, it is assumed that the pre-processing end condition is a condition that the energization by the pre-processing energization method is terminated.

After the end of the pre-processing period, the controller **6** rotates the pressing roller **30***p*. After the end of the pre-processing period, the controller **6** controls the energization of the heating element set **45** based on the temperature measured by the heater thermometer **62** and the film thermometer **64**. Hereinafter, the energization method of the heating element set **45** controlled by the controller **6** after the end of the pre-processing period is referred to as "the post-processing energization method", and the process of executing the post-processing energization method is referred to as "the post-processing". Hereinafter, a period from the end of the pre-processing period to the end of the execution of the post-processing is referred to as a post-processing period. In the post-processing, the controller **6** controls the central triac **96***a* and the end triac **96***b* on the basis of the temperature measured by the film thermometer **64**. The controller **6** controls the central triac **96***a* and the end triac **96***b* so that the temperature measured by the film thermometer **64** is maintained at a predetermined temperature.

In the following description of FIGS. **8** and **9**, it is assumed that the pre-processing execution condition is satisfied under the condition that at least one of the first pre-processing heater condition and the first pre-processing film condition is satisfied for the sake of simplicity.

FIG. **8** is a flowchart showing processing executed by the controller **6** during a period from the start of the pre-processing period to the execution of the post-processing in the first embodiment.

The controller **6** determines whether or not the pre-processing period has been started (ACT **101**). Specifically, the controller **6** determines whether or not the pre-processing start condition is satisfied. When the pre-processing period is started (ACT **101**, YES), the controller **6** determines whether or not to energize the heating element set **45** in the pre-processing period (ACT **102**). Specifically, the controller **6** determines whether or not the pre-processing execution condition is satisfied.

When the pre-processing execution condition is satisfied in ACT **102** (ACT **102**, YES), the controller **6** determines the pre-processing energization method based on the temperature measured by the heater thermometer **62** and the film thermometer **64** (ACT **103**).

Next to ACT **103**, the controller **6** controls the central triac **96***a* and the end triac **96***b* so that the current is supplied to the heating element set **45** through the pre-processing energization method determined in ACT **103** (ACT **104**).

The controller **6** determines whether or not the pre-processing period has been completed (ACT **105**). More specifically, the controller **6** determines whether or not the pre-processing end condition is satisfied. When the pre-processing end condition is satisfied (ACT **105**, YES), the controller **6** starts the execution of the post-processing (ACT **106**).

On the other hand, in the process of ACT **105**, when the pre-processing end condition is not satisfied (ACT **105**, NO), the process returns to ACT **105**.

On the other hand, in the ACT **102**, when the pre-processing execution condition is not satisfied (ACT **102**, NO), the controller **6** executes the process of ACT **106**.

On the other hand, in the process of ACT **101**, when the pre-processing period is not started (ACT **101**, NO), the process returns to ACT **101**.

FIG. **9** is a flowchart showing processing for determining the pre-processing energization method by the controller **6** according to the first embodiment.

The controller **6** determines whether or not at least one of the temperatures measured by the film thermometer **64** is lower than the film temperature (ACT **201**). When at least one of the temperatures measured by the film thermometer **64** is lower than the film temperature (ACT **201**, YES), the controller **6** determines whether or not at least one of the temperatures measured by the heater thermometer **62** is lower than a second heater temperature (ACT **202**). The second heater temperature is lower than the first heater temperature. The second heater temperature may be, for example, ° C. when the first heater temperature is 40° C. When at least one of the temperatures measured by the heater thermometer **62** is lower than the second heater temperature (ACT **202**, YES), the controller **6** determines, as the pre-processing energization method, a first energization method (ACT **203**). The first energization method is an energization method in which the central duty ratio is a first duty ratio, and the period during which the current is supplied is a first period. For example, the first duty ratio is 70%, and the first period in which the current is supplied is 0.5 ms. In the first energization method, the end duty ratio is lower than the first duty ratio.

On the other hand, when all of the temperatures measured by the heater thermometer **62** are equal to or higher than the second heater temperature (ACT **202**, NO), the controller **6** determines whether or not all of the temperatures measured by the heater thermometer **62** are within a first heater temperature range (ACT **204**). The first heater temperature range is in a range of a temperature equal to or higher than the second heater temperature and lower than a third heater temperature.

When all of the temperatures measured by the heater thermometer **62** are within the first heater temperature range (ACT **204**, YES), the controller **6** determines, as the pre-processing energization method, a second energization method (ACT **205**). The second energization method is an energization method in which the central duty ratio is a second duty ratio, and the period during which the current is supplied is a second period. The electric power supplied to the heating element set **45** by the second energization method during the pre-processing period is less than the electric power supplied to the heating element set **45** by the first energization method during the pre-processing period. For example, the power supplied to the heating element set **45** by the second energization method during the pre-processing period may be 5/7 of the power supplied to the heating element set **45** by the first energization method during the pre-processing period. When the first duty ratio is 70% and the first time period is 0.5 ms, for example, the second duty ratio is 50%, and the second period is 0.5 ms. In the second energization method, the end duty ratio is lower than the second duty ratio.

On the other hand, when at least one of the temperatures measured by the heater thermometer **62** is not within the first heater temperature range (ACT **204**, NO), the controller **6** determines, as the pre-processing energization method, a third energization method (ACT **206**). The third energization method is an energization method in which the central duty ratio is a third duty ratio, and the period during which the current is supplied is a third period. The electric power supplied to the heating element set **45** by the third energization method during the pre-processing period is less than the electric power supplied to the heating element set by the second energization method during the pre-processing period. For example, the power supplied to the heating element set **45** by the third energization method during the pre-processing period is ⅗ of the power supplied to the heating element set **45** by the second energization method during the pre-processing period. When the first duty ratio is 70% and the first time period is 0.5 ms, for example, the third duty ratio is 30%, and the third period is 0.5 ms. In the third energization method, the end duty ratio is lower than the third duty ratio.

On the other hand, in ACT **201**, when all of the temperatures measured by the film thermometer **64** are equal to or higher than the film temperature (ACT **201**, NO), the controller **6** determines, as the pre-processing energization method, the third energization method (ACT **206**).

FIG. **10** is a diagram showing a relationship between torque and temperature of the heating element set **45** in the image forming apparatus **100** according to the first embodiment. The horizontal axis in FIG. **10** represents the temperature of heating element set **45**. The vertical axis in FIG. **10** represents torque. FIG. **10** shows that higher temperature of the heating element set **45** results in lower torque.

The image forming apparatus **100** of the first embodiment configured as described above includes the controller **6** for controlling the central triac **96***a* and the end triac **96***b* so as to energize the heating element set **45** before rotating the pressing roller **30***p* in accordance with the temperature measured by the heater thermometer **62**, thereby reducing the viscosity of the lubricant applied to the inner peripheral surface of the cylindrical film **35** before the rotation is started.

Second Embodiment

FIG. **11** is a diagram illustrating a hardware configuration of an image forming apparatus **100***a* according to the second embodiment. The image forming apparatus **100***a* is different from the image forming apparatus **100** in that the controller **6** of the image forming apparatus **100** is replaced by a controller **6***a*. In the following description, for the sake of simplicity, the same functions as those of the image forming apparatus **100** will be denoted by the same reference numerals as those in FIG. **1** to FIG. **7**, and the description thereof will not be repeated here.

The controller **6***a* is different from the controller **6** in that the central triac **96***a* and the end triac **96***b* are controlled so as to energize the heating element set **45** during the pre-processing period regardless of the temperatures measured by the heater thermometer **62** and the film thermometer **64**.

Based on the temperature measured by the heater thermometer **62**, the controller **6***a* determines the energization method for the heating element set **45** in the preprocessing period.

FIG. **12** is a flowchart showing processing executed by the controller **6***a* in the period from the start of the pre-processing period to the execution of the post-processing in the second embodiment. Hereinafter, for simplicity of description, the same processing as that executed by the controller **6** is denoted by the same reference numerals as those in FIG. **8** and FIG. **9**, and description thereof will be omitted.

When the pre-processing period is started in ACT **101** (ACT **101**, YES), the controller **6***a* executes the process of ACT **202**. When at least one of the temperatures measured by the heater thermometer **62** is equal to or lower than the second heater temperature (ACT **202**, YES), the controller **6***a* executes the process of ACT **203**, as described in FIG. **9**.

On the other hand, when all of the temperatures measured by the heater thermometer **62** are equal to or higher than the second heater temperature (ACT **202**, NO), the controller **6***a* executes the process of ACT **204**. When all of the temperatures measured by the heater thermometer **62** are within the first heater temperature range (ACT **204**, YES), the controller **6***a* executes the process of ACT **205**.

On the other hand, when at least one of the temperatures measured by the heater thermometer **62** is not within the first heater temperature range (ACT **204**, NO), the controller **6***a* executes the process of ACT **206**.

Next to the execution of the process of ACT **203**, ACT **205** or ACT **206**, the controller **6***a* executes the process of ACT **104**. Next to the process of ACT **104**, the controller **6***a* executes the process of ACT **105**. Next to the process of ACT **105**, the controller **6***a* executes the process of ACT **106**.

The image forming apparatus **100***a* of the second embodiment configured as described above has the controller **6***a* for controlling the central triac **96***a* and the end triac **96***b* to energize the heating element set **45** before rotating the pressing roller **30***p*, whereby viscosity of lubricant applied to the inner peripheral surface of the cylindrical film **35** can be reduced before rotation, thereby suppressing occurrence of torque increase.

MODIFIED EXAMPLE

Hereinafter, the power supplied to the heating element set **45** by the first energization method during the pre-processing period will be referred to as a first power. Hereinafter, the power supplied to the heating element set by the second energization method during the pre-processing period will be referred to as a second power. Hereinafter, the power supplied to the heating element set **45** by the third energization method during the pre-processing period will be referred to as a third power. The first time period, the second time period and the third time period may not necessarily be the same. The ratio of the first period to the second period may be any value which is equal to a second ratio to a first ratio, where the first ratio is the ratio of the first power to the first duty ratio, and the second ratio is the ratio of the second power to the second duty ratio. The ratio of the third period to the third period may be any value which is equal to a third ratio to the first ratio, where the third ratio is the ratio of the third power to the third duty ratio.

It should be noted that the pre-processing execution condition does not necessarily depend solely on the temperature measured by the film thermometer **64**. The pre-processing execution condition is, for example, a condition that at least one of the plurality of heater thermometers **62** is equal to or higher than the first heater temperature.

In addition, the controller **6** may energize not the first end heating element **45***b***1** and the second end heating element **45***b***2** but the central heating element **45***a* in the pre-processing period. In this case, the viscosity of lubricant located at the end portion of the inner peripheral surface of the cylindrical film **35** is higher than the viscosity of lubricant located at the center portion of the inner peripheral surface of the cylindrical film **35**. Therefore, the lubricant supplied in this way hardly leaks to the outer side of the cylindrical film **35**.

The image forming apparatus **100** may further include an ambient thermometer **65** in addition to the heater thermometer **62** and the film thermometer **64**. The ambient thermometer **65** measures ambient temperature of a target object to which the ambient thermometer **65** is attached. When the image forming apparatus **100** includes the ambient thermometer **65**, the controller **6** may determine the energization method based on the temperature measured by the heater thermometer **62**, the film thermometer **64**, and the ambient thermometer **65**.

For example, when the temperature measured by the ambient temperature meter **65** is higher than a predetermined value, the controller **6** determines, as the pre-processing energization method, a high power pre-processing energization method. In the high power pre-processing energization method, electric power supplied to the heating element set **45** is higher than the electric power supplied to the heating element set **45** when the temperature measured by the ambient thermometer **65** is lower than the predetermined value. Specifically, in the high power pre-processing energization method, the electric power is supplied to the heating element set **45** for a longer time than the electric power supplied when the temperature measured by the ambient thermometer **65** is lower than the predetermined value.

FIG. **13** is a diagram illustrating the ambient thermometer **65** in the modified example. The ambient thermometer **65** may be attached to any position in the vicinity of the fixing unit **30**. The vicinity of the fixing unit **30** is a position where ambient temperature of the fixing unit **30** can be measured by the ambient thermometer **65**. The ambient temperature meter **65** may be attached to the housing **10** located outside the film unit **30***h*, for example, as shown in FIG. **13**.

Incidentally, the position of the film thermometer **64** may be any position as long as it is located inside the cylindrical film **35** and on the +x direction side of the heater unit **40**. The position of the film thermometer **64** may be, for example, a position at which an angle θ formed between a line perpendicular to the inner surface of the contact point with the cylindrical film **35** and a line perpendicular to the nip part N is equal to or larger than 45 degrees.

FIG. **14** is a diagram showing the angle θ formed in the modified example. FIG. **14** shows that the angle θ formed by the straight line Lf perpendicular to the inner surface of the contact point with the cylindrical film **35** and the straight line CL perpendicular to the nip N is equal to or larger than 45 degrees.

FIG. **15** is a diagram showing a relationship between the temperature measured by the film thermometer **64** and the temperature of the heating element set **45** for each angle θ in the modification example.

In FIG. **15**, the horizontal axis represents time, and the vertical axis represents temperature. FIG. **15** shows that the longer the angle θ formed by the film thermometer **64** is, the more gradual the temperature of the film thermometer becomes. FIG. **15** shows that the time change of the temperature measured by the film thermometer **64** having the angle θ of 45 degrees or more is approximately equal to that of the temperature of the heating element set in the range of heating element set **45**.

The heating element set **45** includes three heating elements (i.e., the central heating element **45***a*, the first end heating element **45***b***1**, and the second end heating element **45***b***2**). In contrast, the number of heating elements included in the heating element set **45** may be one or two, and may be four or more.

The heater thermometer **62** includes two heater thermometers (i.e., the center heater thermometer **62***a*, the end heater thermometer **62***b*). In contrast, the number of heater thermometers **62** may be three or more.

The plurality of thermostats **68** comprise two thermostats (i.e., the central thermostat **68***a* and the end thermostat **68***b*). In contrast, the number of the plurality of thermostats **68** may be three or more.

In the aforementioned embodiments, the heating element included in the heating element set **45** may be a heating element having a positive resistance temperature characteristic.

In the aforementioned embodiments, the image forming apparatus **100** or **100***a* includes the fixing unit **30**. In contrast, the image forming apparatus may be a decoloring apparatus, which has a decoloring unit for instead of the fixing unit **30**. The decoloring apparatus performs a process of decoloring (i.e., erasing) an image formed on a sheet by a decolorable toner. The decoloring unit heats the decolorable toner image formed on the sheet passing through the nip to decolorize the toner image.

The pre-processing end condition may be, for example, a condition in which at least one of the temperatures measured by the heater thermometers **62** is equal to or greater than a predetermined temperature (hereinafter referred to as a "second pre-processing end condition"). When the pre-processing end condition is the first pre-processing end condition, the occurrence frequency of the situation in which the lubricant is partially fixed is lower than that in the case where the pre-processing end condition is the second pre-processing end condition. Therefore, when the pre-processing end condition is the first pre-processing end condition, the image forming apparatus **100** can suppress the occurrence of torque increase as compared to the case where the pre-processing end condition is the second pre-processing end condition.

The pre-processing heater condition does not necessarily need to be the first pre-processing heater condition. The pre-processing heater condition may be a condition that all of the temperatures measured by the heater thermometers **62** are lower than the first heater temperature (hereinafter, referred to as "second pre-processing heater conditions"). The second pre-processing heater condition is a condition included in the first pre-processing heater condition. When the pre-processing heater condition is the first pre-processing heater condition, the occurrence frequency of the situation in which the lubricant is partially fixed is lower than that in the case where the pre-processing heater condition is the second pre-processing heater condition. Therefore, when the pre-processing heater condition is the first pre-processing heater condition, the image forming apparatus **100** can suppress the occurrence of torque increase as compared to the case where the pre-processing heater condition is the second pre-processing heater condition.

The pre-processing film condition does not necessarily need to be the first pre-processing film condition. The pre-processing film condition may be a condition in which all of the temperatures measured by the plurality of film thermometers **64** are lower than the film temperature (hereinafter referred to as "second pre-processing film conditions"). The second pre-processing film condition is a condition included in the first pre-processing film condition. When the pre-processing film condition is the first pre-processing film condition, the occurrence frequency of the situation in which the lubricant is partially fixed is lower than that in the case where the pre-processing film condition is the second pre-processing film condition. Therefore, when the pre-processing film condition is the first pre-processing film condition, the image forming apparatus **100** can suppress the occurrence of torque increase as compared with the case where the pre-processing film condition is the second pre-processing film condition.

In ACT **201** shown in FIG. **9** or FIG. **12**, the controller **6** does not necessarily have to determine whether or not at least one of the temperature measured by the film thermometer **64** is less than the film temperature (hereinafter referred to as "ACT **201** first determination"). In ACT **201**, the controller **6** may determine whether or not all of the temperatures measured by the film thermometer **64** are lower than the film temperature (hereinafter referred to as "ACT **201** second determination"). When the controller **6** executes the ACT **201** in ACT **201**, the occurrence frequency of the situation where the lubricant is partially fixed is lower than that in the case where the ACT **201** second determination is performed in ACT **1**-. Therefore, when the controller **6** executes the ACT **201** first determination in ACT **201**, the image forming apparatus **100** can suppress the occurrence of torque increase compared to the case in which the ACT **201** second determination is performed.

In ACT **202** shown in FIG. **9** or FIG. **12**, the controller **6** does not necessarily have to determine whether or not at least one of the temperatures measured by the heater thermometer **62** is lower than the second heater temperature (hereinafter referred to as "ACT **202** first determination"). In ACT **202**, the controller **6** may determine whether or not all of the temperatures measured by the heater thermometer **62** are lower than the second heater temperature (hereinafter referred to as "ACT **202** second determination"). When the controller **6** executes the ACT **202** in ACT **202**, the occurrence frequency of the situation where the lubricant is partially fixed is lower than that in the case where the ACT **202** second determination is performed in ACT **1**-. Therefore, when the controller **6** executes the ACT **202** first determination in ACT **202**, the image forming apparatus **100** can suppress the occurrence of torque increase compared to the case in which the ACT **202** second determination is performed.

Note that in ACT **204** shown in FIG. **9** or FIG. **12**, the controller **6** does not necessarily have to determine whether or not all of the temperatures measured by the heater thermometer **62** are within the first heater temperature range (hereinafter referred to as "ACT **204** first determination"). In ACT **204**, the controller **6** may determine whether or not at least one of the temperatures measured by the heater thermometer **62** is within the first heater temperature range (hereinafter referred to as "ACT **204** second determination"). When the controller **6** executes the ACT **204** first determination in ACT **204**, the occurrence frequency of the situation where the lubricant is partially fixed is lower than that in the case where the ACT **204** second determination is performed. Therefore, when the controller **6** executes the ACT **204** first determination in ACT **204**, the image forming apparatus **100** can suppress the occurrence of torque increase compared to the case in which the ACT **204** second determination is performed.

All or part of the functions of the image forming apparatuses **100** and **100***a* may be performed by any hardware, such as an ASIC (Application Specific Integrated Circuit), a PLD (Programmable Logic Device), or an FPGA (Field Programmable Gate Array). The program may be recorded on a computer-readable recording medium. The computer-readable recording medium is, for example, a flexible disk, a magneto-optical disk, a portable medium such as a ROM, a CD-ROM, or the like, a storage device such as a hard disk incorporated in a computer system, or the like. The program may be transmitted over a telecommunications line.

In the above embodiments, the CPU **91** of the controller **6** executes programs for achieving the functions of the image forming apparatus **100** or **100***a*, but those functions may be implemented by a circuit such as an LSI.

According to at least one embodiment described above, the image forming apparatus **100** and **100***a* can suppress leakage of the lubricant from the application destination by providing controller **6** or **6***a* controlling the central triac **96***a* and the end triac **96***b* to energize the central heating element **45***a* at the first duty ratio and to energize the first end heating element **45***b***1** and the second end heating element **45***b***2** at a duty ratio lower than the first duty ratio before rotating the pressing roller **30***p*.

While certain embodiments have been described, these embodiments have been presented by way of example only, and are not intended to limit the scope of the inventions. Indeed, the novel embodiments described herein may be embodied in a variety of other forms, furthermore, various omissions, substitutions and changes in the form of the embodiments described herein may be made without departing from the spirit of the inventions. The embodiments and variations thereof are included within the scope and spirit of the invention, and are included within the scope of the appended claims and their equivalents.

What is claimed:

1. An image forming apparatus comprising:
- a fixing unit including:
  - a fixing belt having a surface to which a lubricant is applied,
  - a heater contacting the surface of the fixing belt and including a plurality of heating elements including first and second heating elements arranged along a width direction of the fixing belt, and
  - a pressing roller capable of pressing and rotating the fixing belt;
- a first thermometer configured to measure a temperature of one of the plurality of heating elements;
- a second thermometer configured to measure a temperature of the fixing belt;
- a third thermometer configured to measure a temperature outside of the fixing belt;
- a power supply configured to supply electric power to the plurality of heating elements; and
- a controller configured to:
  - determine, based on the temperatures measured by the first and second thermometers, a first amount of electric power to be supplied to the first heating element and a second amount of electric power to be supplied to the second heating element such that the first amount of electric power is greater than the second amount of electric power,
  - correct the first amount of electric power based on the temperature measured by the third thermometer, and
  - control the power supply to supply the first amount of electric power to the first heating element and the second amount of electric power to the second heating element before controlling the pressing roller to rotate.

2. The image forming apparatus according to claim **1**, wherein
- the controller determines, as the first amount of electric power, a first predetermined amount of electric power when the temperature of the fixing belt is lower than a first predetermined value and the temperature of said one of the heating elements is lower than a second predetermined value.

3. The image forming apparatus according to claim **2**, wherein

the controller determines, as the first amount of electric power, a second predetermined amount of electric power when the temperature of the fixing belt is lower than the first predetermined value and the temperature of said one of the heating elements is equal to or higher than the second predetermined value but lower than a third predetermined value, and

the second predetermined amount of electric power is less than the first predetermined amount of electric power.

4. The image forming apparatus according to claim **3**, wherein

the controller determines, as the first amount of electric power, a third predetermined amount of electric power either when the temperature of the fixing belt is equal to or higher than the first predetermined value or when the temperature of the fixing belt is lower than the first predetermined value and the temperature of said one of the heating elements is equal to or greater than the third predetermined value, and

the third predetermined amount of electric power is less than the second predetermined amount of electric power.

5. The image forming apparatus according to claim **1**, wherein

the third thermometer is attached to a housing of the image forming apparatus.

6. The image forming apparatus according to claim **1**, wherein

the controller is configured to determine, based on the temperature of the fixing belt, a third amount of electric power to be supplied to the first heating element when the pressing roller is rotating.

7. The image forming apparatus according to claim **1**, wherein

the first thermometer is configured to measure a temperature of the first heating element.

8. The image forming apparatus according to claim **1**, wherein

the heater further includes a third heating element, and

the first heating element is located between the second and third heating elements.

9. The image forming apparatus according to claim **1**, wherein

a duty ratio of current supplied to the first heating element is greater than a duty ratio of current supplied to the second heating element.

10. An image forming apparatus comprising:

a fixing unit including:

a fixing belt having a surface to which a lubricant is applied,

a heater contacting the surface of the fixing belt and including a plurality of heating elements including first and second heating elements arranged along a width direction of the fixing belt, and

a pressing roller capable of pressing and rotating the fixing belt;

a first thermometer configured to measure a temperature of one of the plurality of heating elements;

a second thermometer configured to measure a temperature of the fixing belt;

a power supply configured to supply electric power to the plurality of heating elements; and

a controller configured to:

determine, based on the temperatures measured by the first and second thermometers, a first amount of electric power to be supplied to the first heating element and a second amount of electric power to be supplied to the second heating element such that the first amount of electric power is greater than the second amount of electric power,

control the power supply to supply the first amount of electric power to the first heating element and the second amount of electric power to the second heating element before controlling the pressing roller to rotate, and

determine, based on the temperature of the fixing belt, a third amount of electric power to be supplied to the first heating element when the pressing roller is rotating.

11. The image forming apparatus according to claim **10**, wherein

the controller determines, as the first amount of electric power, a first predetermined amount of electric power when the temperature of the fixing belt is lower than a first predetermined value and the temperature of said one of the heating elements is lower than a second predetermined value.

12. The image forming apparatus according to claim **11**, wherein

the controller determines, as the first amount of electric power, a second predetermined amount of electric power when the temperature of the fixing belt is lower than the first predetermined value and the temperature of said one of the heating elements is equal to or higher than the second predetermined value but lower than a third predetermined value, and

the second predetermined amount of electric power is less than the first predetermined amount of electric power.

13. The image forming apparatus according to claim **12**, wherein

the controller determines, as the first amount of electric power, a third predetermined amount of electric power either when the temperature of the fixing belt is equal to or higher than the first predetermined value or when the temperature of the fixing belt is lower than the first predetermined value and the temperature of said one of the heating elements is equal to or greater than the third predetermined value, and

the third predetermined amount of electric power is less than the second predetermined amount of electric power.

14. The image forming apparatus according to claim **10**, wherein

the first thermometer is configured to measure a temperature of the first heating element.

15. The image forming apparatus according to claim **10**, wherein

a duty ratio of current supplied to the first heating element is greater than a duty ratio of current supplied to the second heating element.

16. An image forming apparatus comprising:

a fixing unit including:

a fixing belt having a surface to which a lubricant is applied,

a heater contacting the surface of the fixing belt and including a plurality of heating elements including first, second, and third heating elements arranged along a width direction of the fixing belt, the first heating element located between the second and third heating elements, and

a pressing roller capable of pressing and rotating the fixing belt;

a first thermometer configured to measure a temperature of one of the plurality of heating elements;

a second thermometer configured to measure a temperature of the fixing belt;

a power supply configured to supply electric power to the plurality of heating elements; and

a controller configured to:

determine, based on the temperatures measured by the first and second thermometers, a first amount of electric power to be supplied to the first heating element and a second amount of electric power to be supplied to the second heating element such that the first amount of electric power is greater than the second amount of electric power, and

control the power supply to supply the first amount of electric power to the first heating element and the second amount of electric power to the second heating element before controlling the pressing roller to rotate, wherein

the controller determines, as the first amount of electric power, a first predetermined amount of electric power when the temperature of the fixing belt is lower than a first predetermined value and the temperature of said one of the heating elements is lower than a second predetermined value.

17. The image forming apparatus according to claim **16**, wherein

the controller determines, as the first amount of electric power, a second predetermined amount of electric power when the temperature of the fixing belt is lower than the first predetermined value and the temperature of said one of the heating elements is equal to or higher than the second predetermined value but lower than a third predetermined value, and

the second predetermined amount of electric power is less than the first predetermined amount of electric power.

18. The image forming apparatus according to claim **17**, wherein

the controller determines, as the first amount of electric power, a third predetermined amount of electric power either when the temperature of the fixing belt is equal to or higher than the first predetermined value or when the temperature of the fixing belt is lower than the first predetermined value and the temperature of said one of the heating elements is equal to or greater than the third predetermined value, and

the third predetermined amount of electric power is less than the second predetermined amount of electric power.

19. The image forming apparatus according to claim **16**, wherein

the first thermometer is configured to measure a temperature of the first heating element.

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