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Towner et al.

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(54) **SYSTEM FOR FACILITATING THE CHARGING OF A WHEELED BATTERY-OPERATED APPARATUS**

(58) **Field of Classification Search**
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B60L 53/10; B60L 53/16;
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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 618 days.

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(57) **ABSTRACT**

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The combination of: a) a wheeled operating unit having a drive powered by a rechargeable power supply and at least one connector; and b) a charging station having at least one connector. The at least one connector on the wheeled operating unit and the at least one connector on the charging station cooperate with each other to establish an operative connection between the charging station and the wheeled operating unit, whereupon the charging station is operable to effect charging of the rechargeable power supply. The operative connection can be established with the wheeled operating unit moved selectively from first and second different starting positions, each spaced fully from the charging station, respectively in first and second different path portions up to the charging station and into at least one charging position.

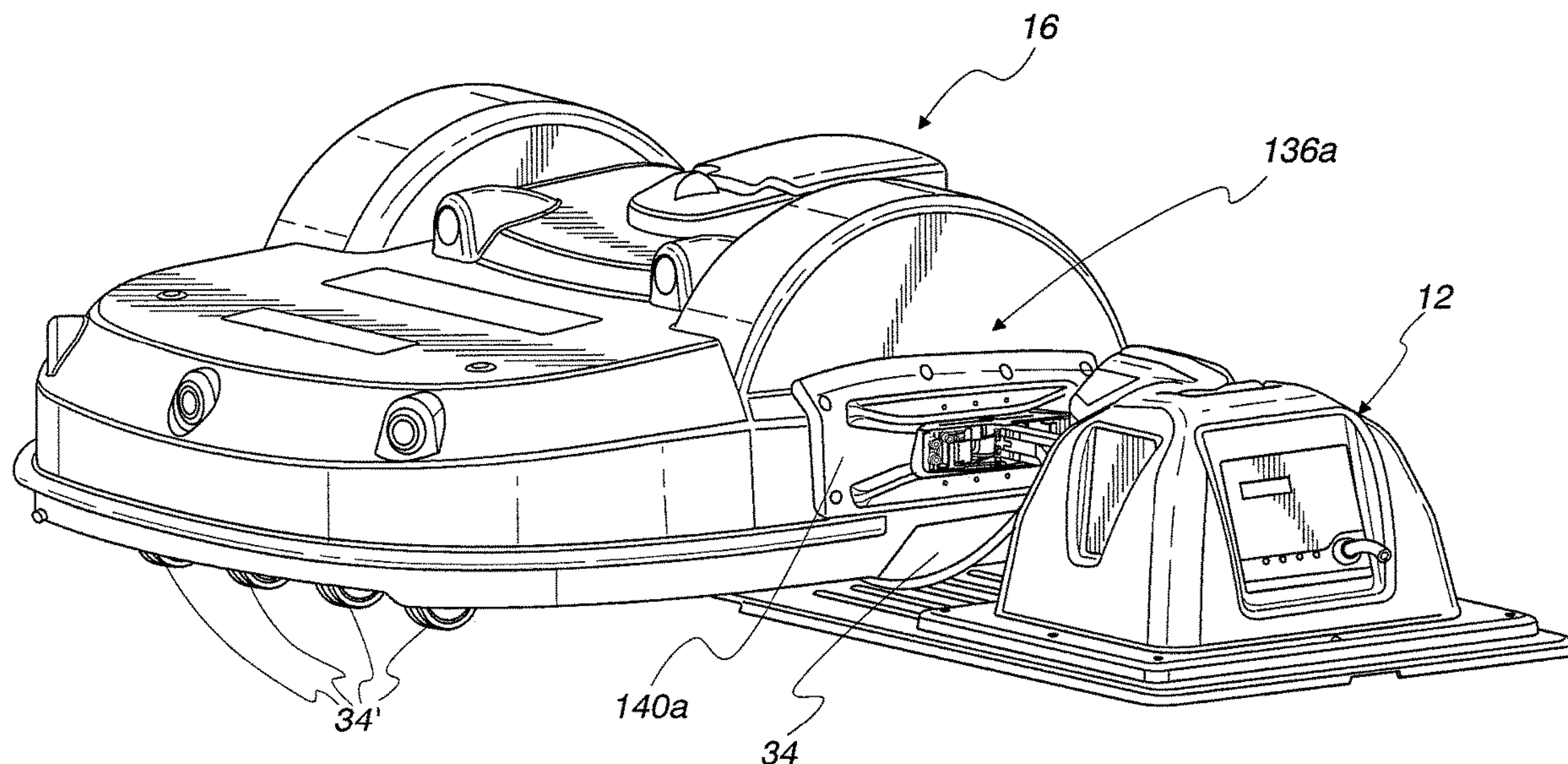
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A01D 34/00 (2006.01)
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19 Claims, 16 Drawing Sheets

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(58)	Field of Classification Search CPC .. B60L 53/35; B60L 2200/22; B60L 2200/40; B60L 53/30; Y02T 10/70; Y02T 10/7072; Y02T 90/12; Y02T 90/14 See application file for complete search history.	D781,926 S 9,538,702 B2 9,563,204 B2 D781,926 S 9,606,541 B2 9,713,302 B2 9,740,210 B2 D796,555 S 9,788,481 B2 9,807,930 B1 9,853,468 B2	1/2017 Cmich et al. 1/2017 Cmich et al. 1/2017 Balutis et al. 2/2017 Willgert 3/2017 Al-Hashimi et al. 3/2017 Abramson 7/2017 Sandin et al. 8/2017 Sjöholm 9/2017 Landberg et al. 10/2017 Das et al. 11/2017 Lydon et al. 12/2017 Ireland
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Fig. 1

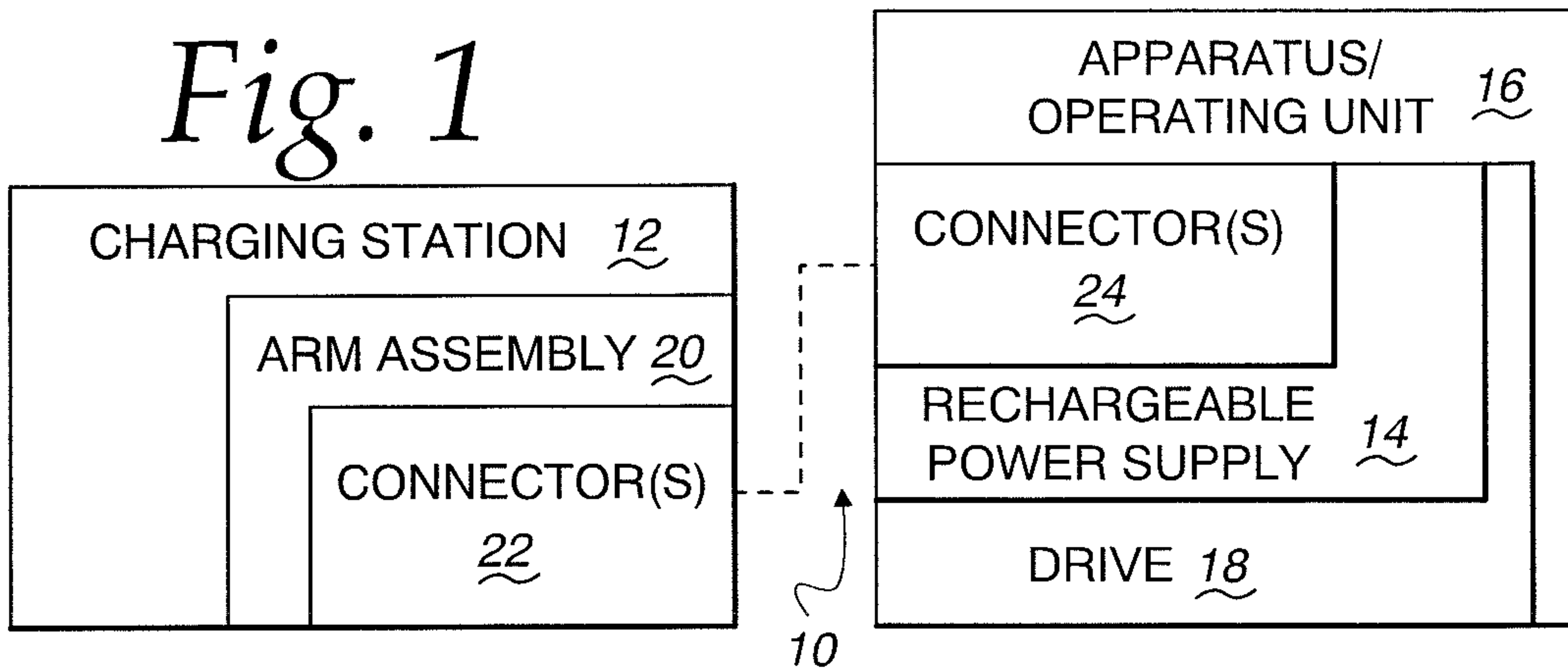


Fig. 2

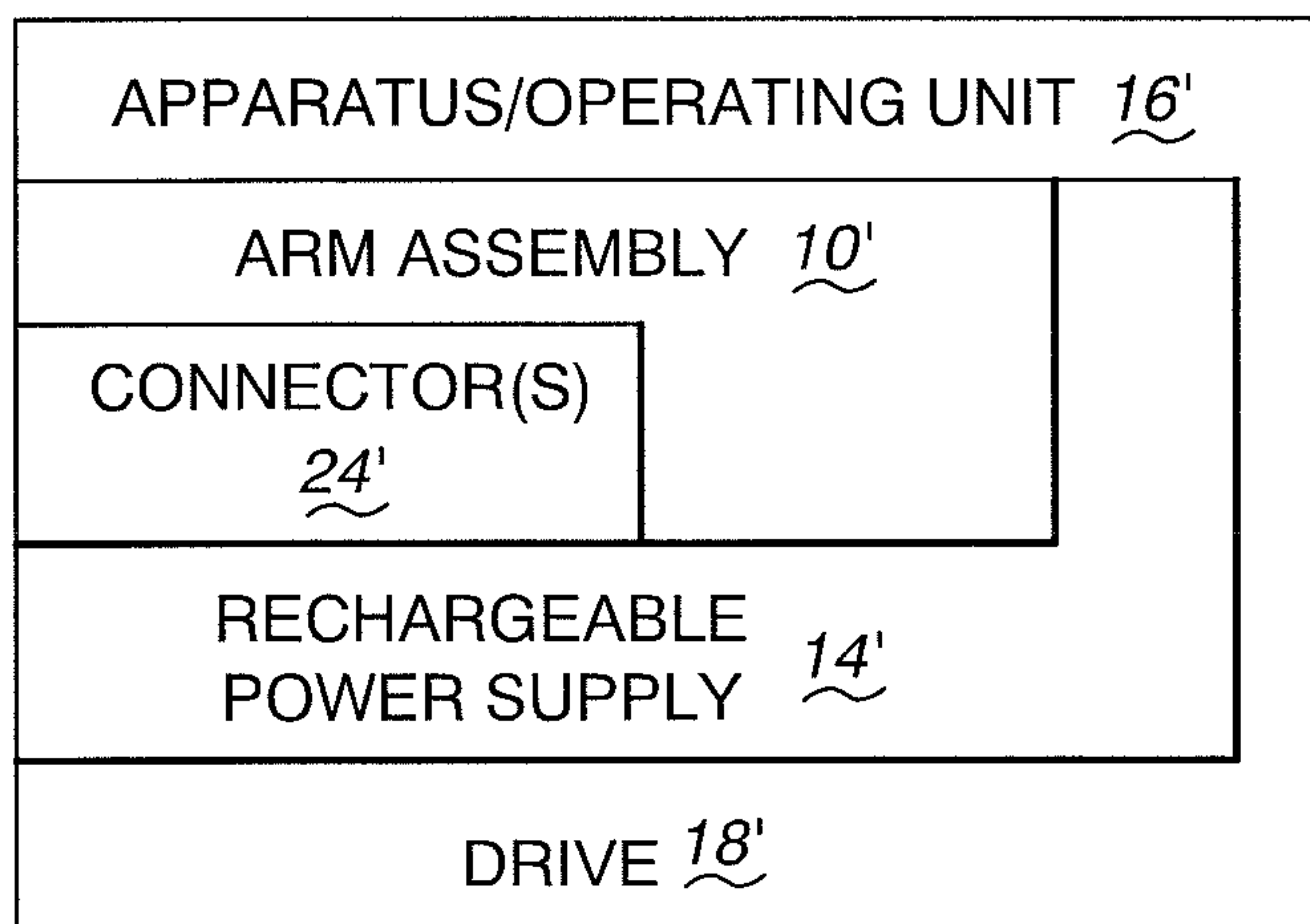


Fig. 3

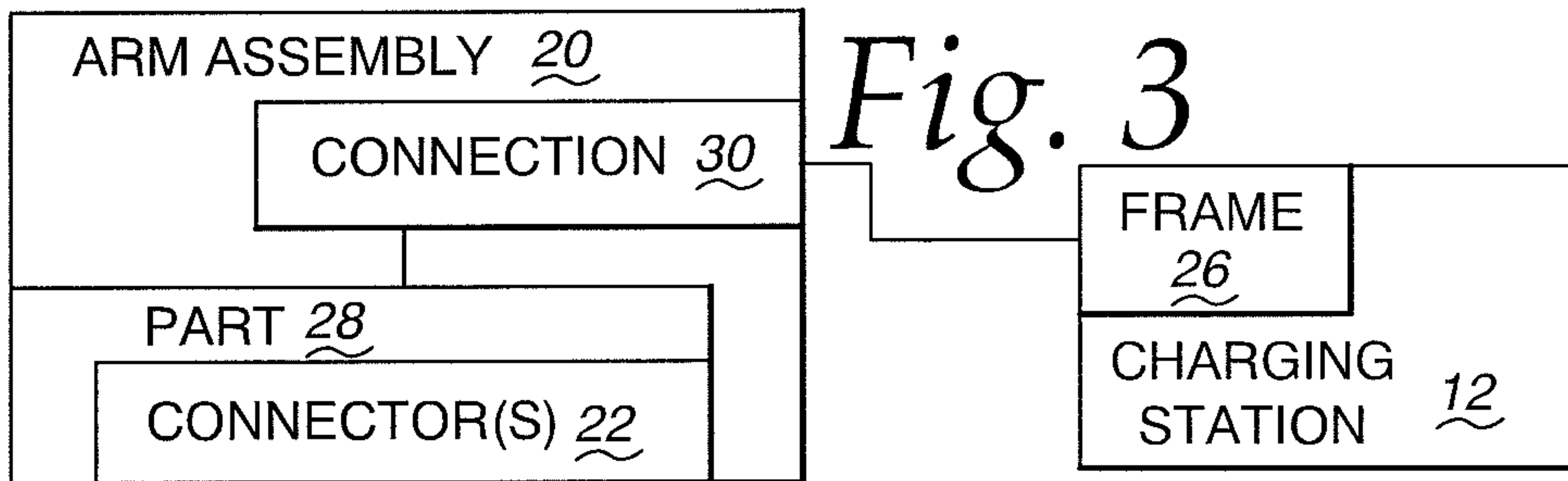
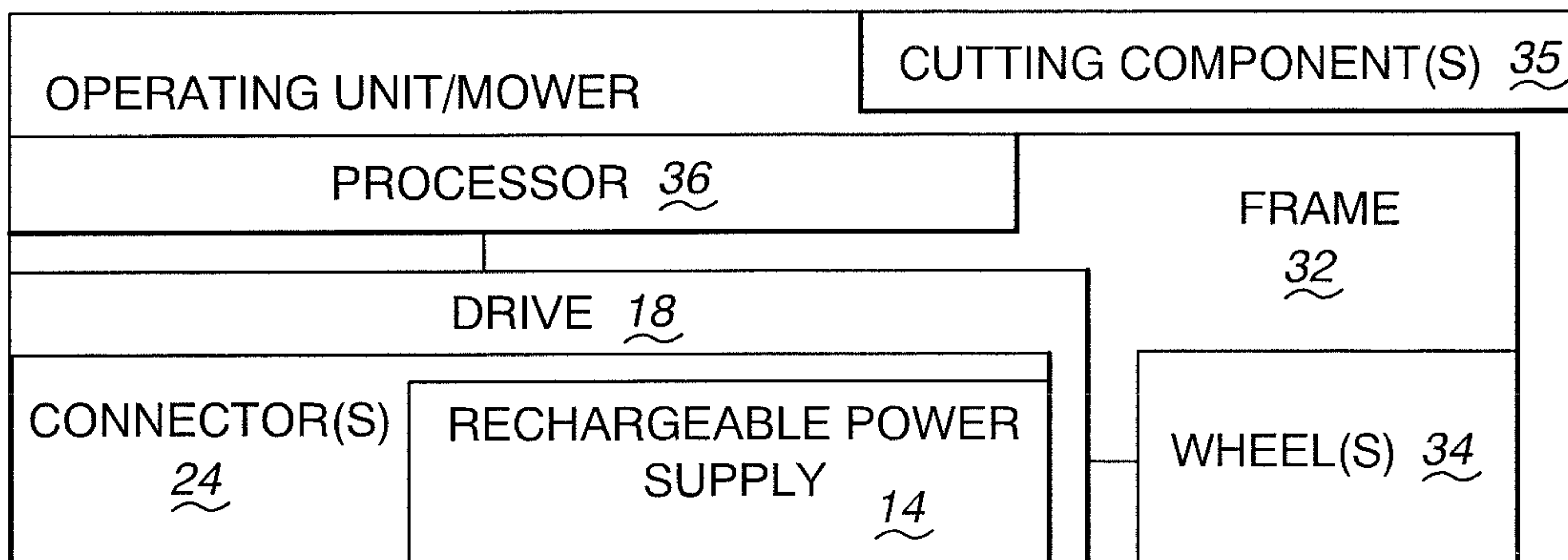


Fig. 4



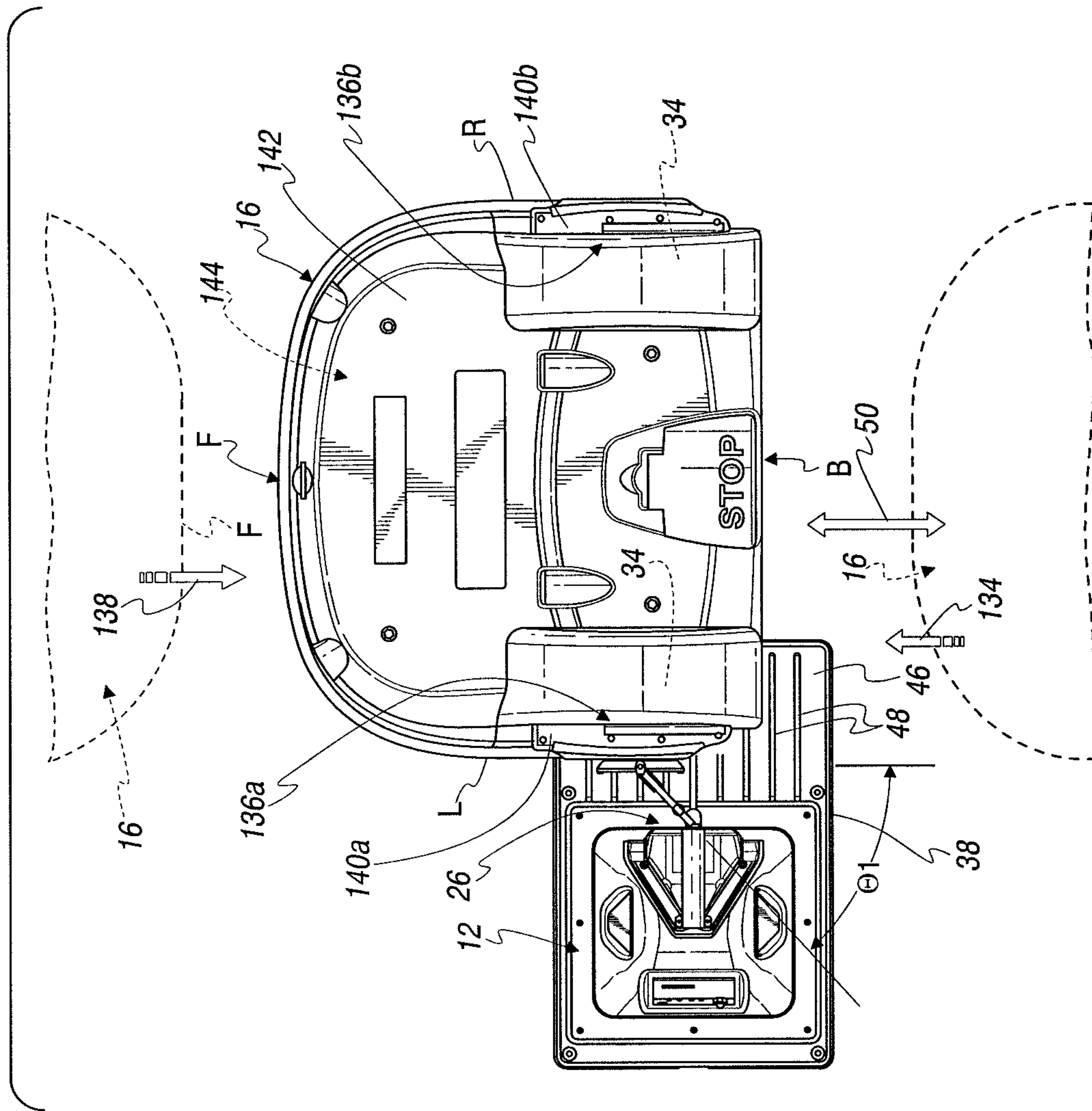


Fig. 5

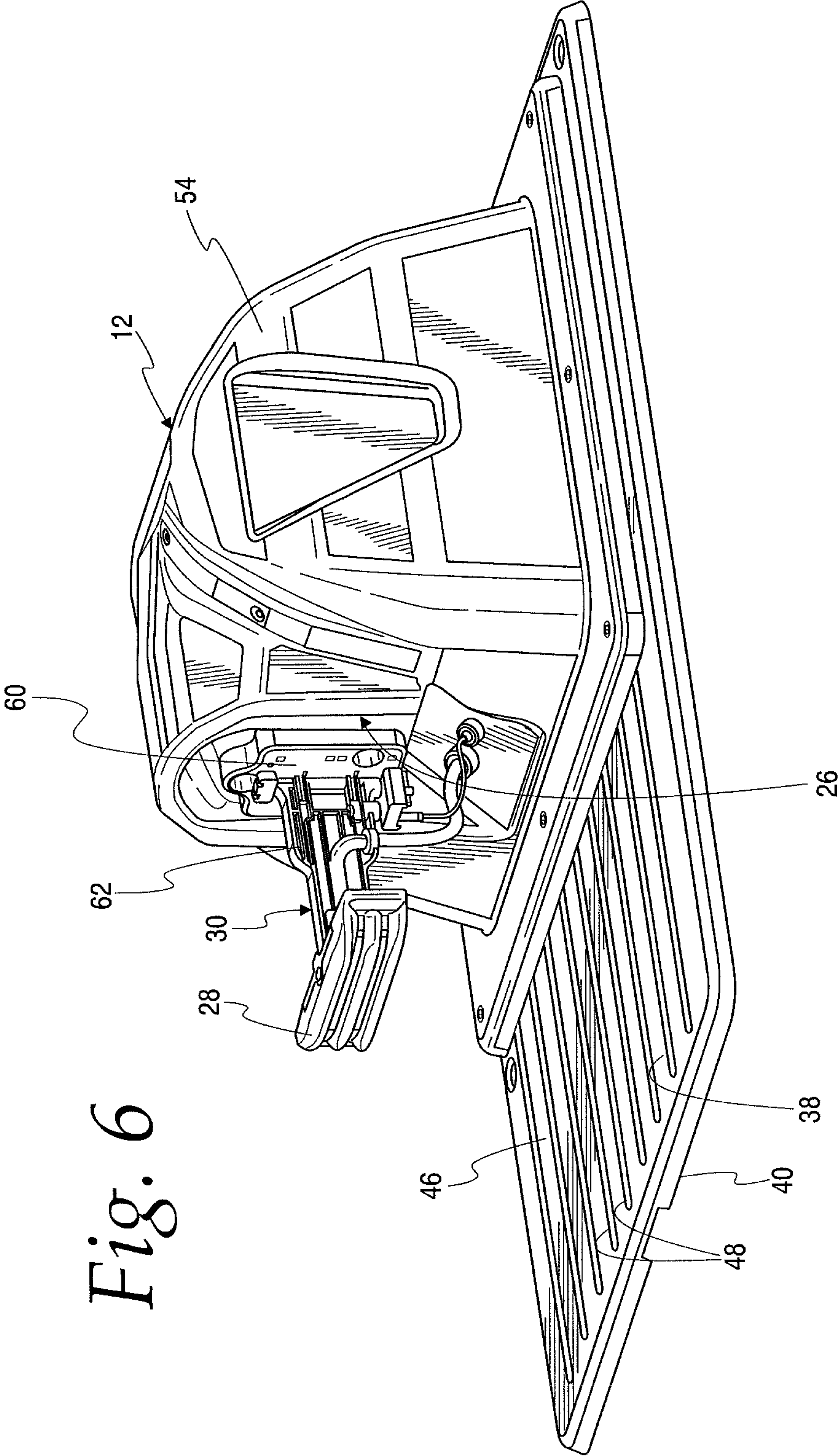
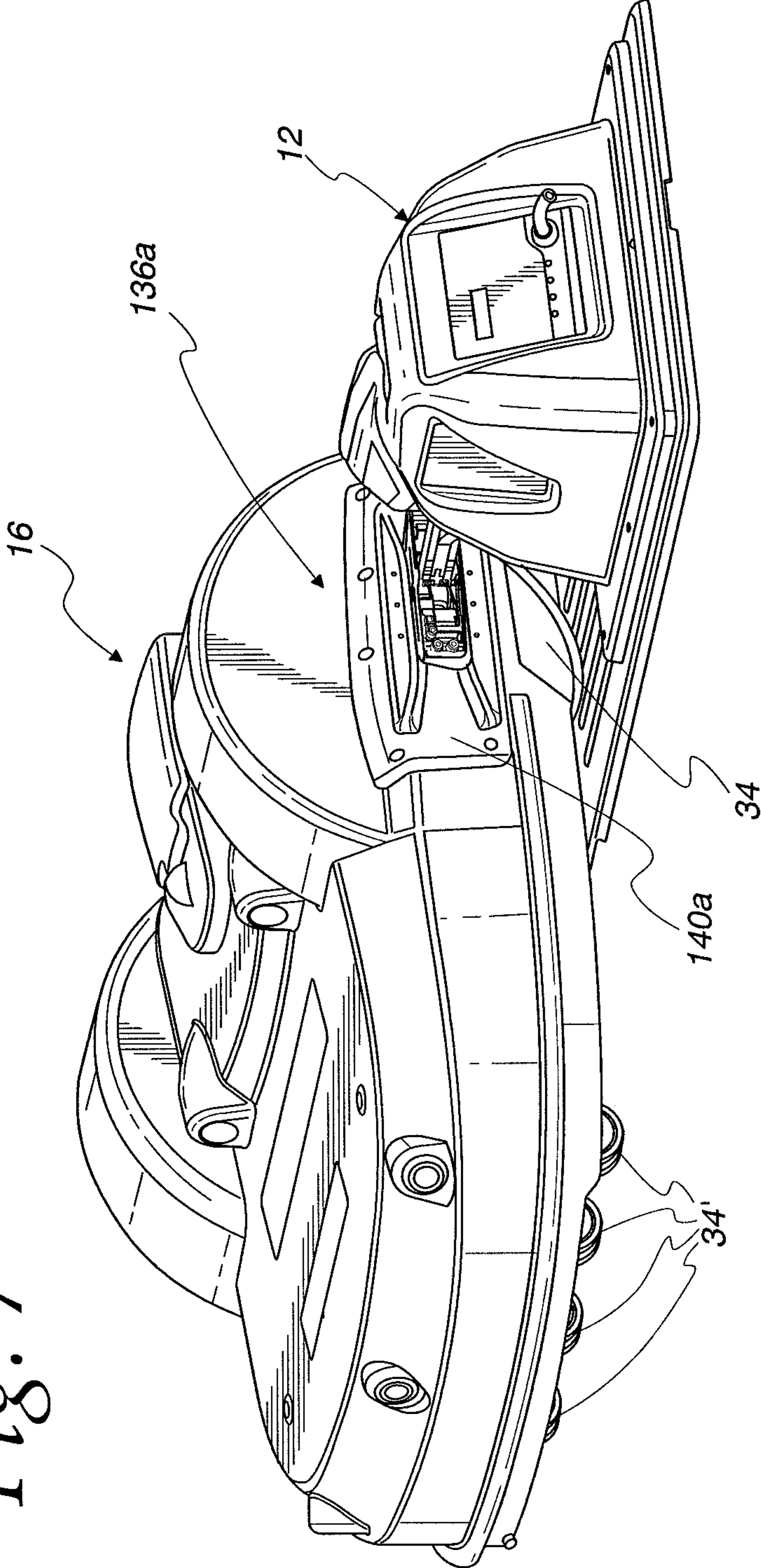


Fig. 6

Fig. 7



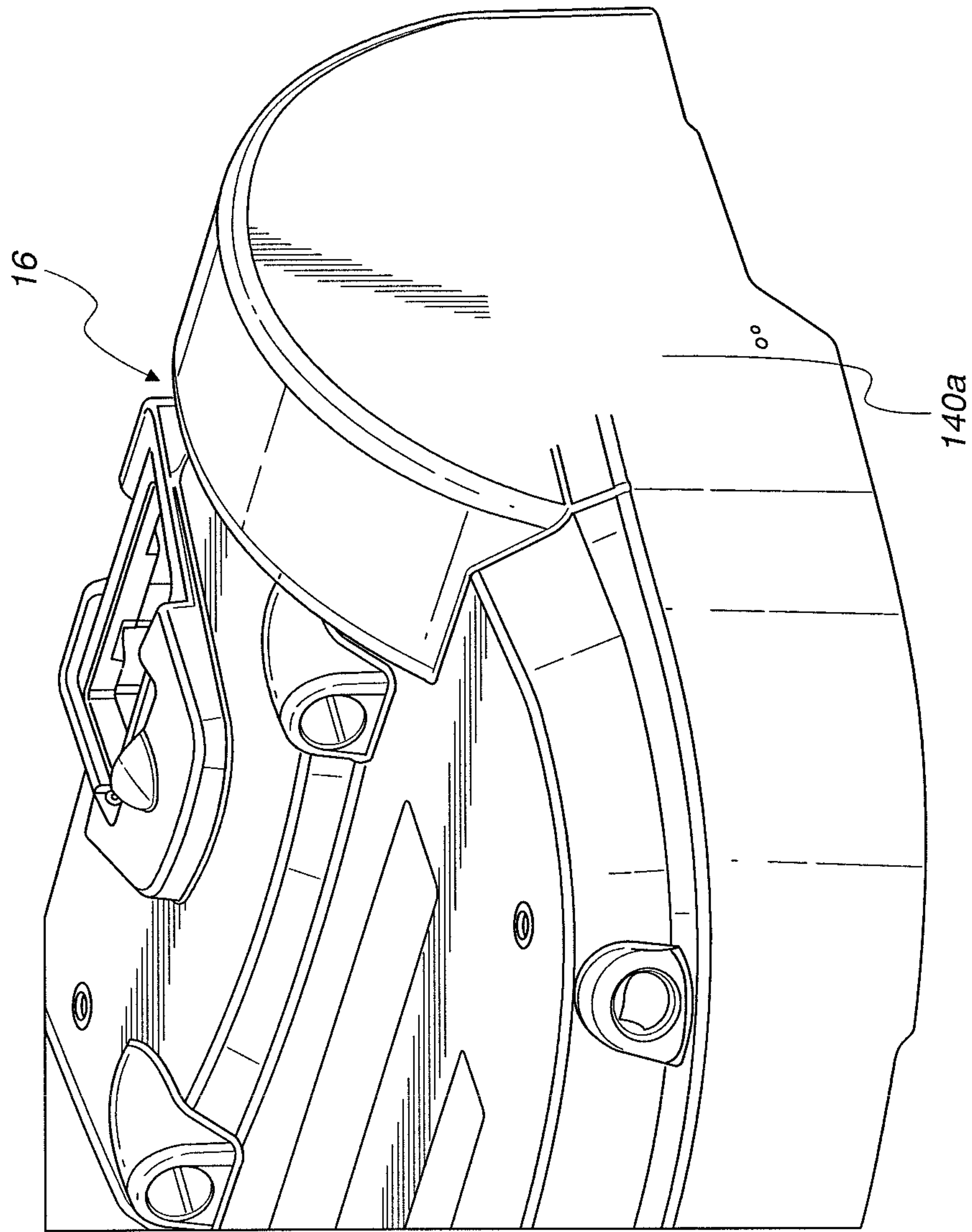
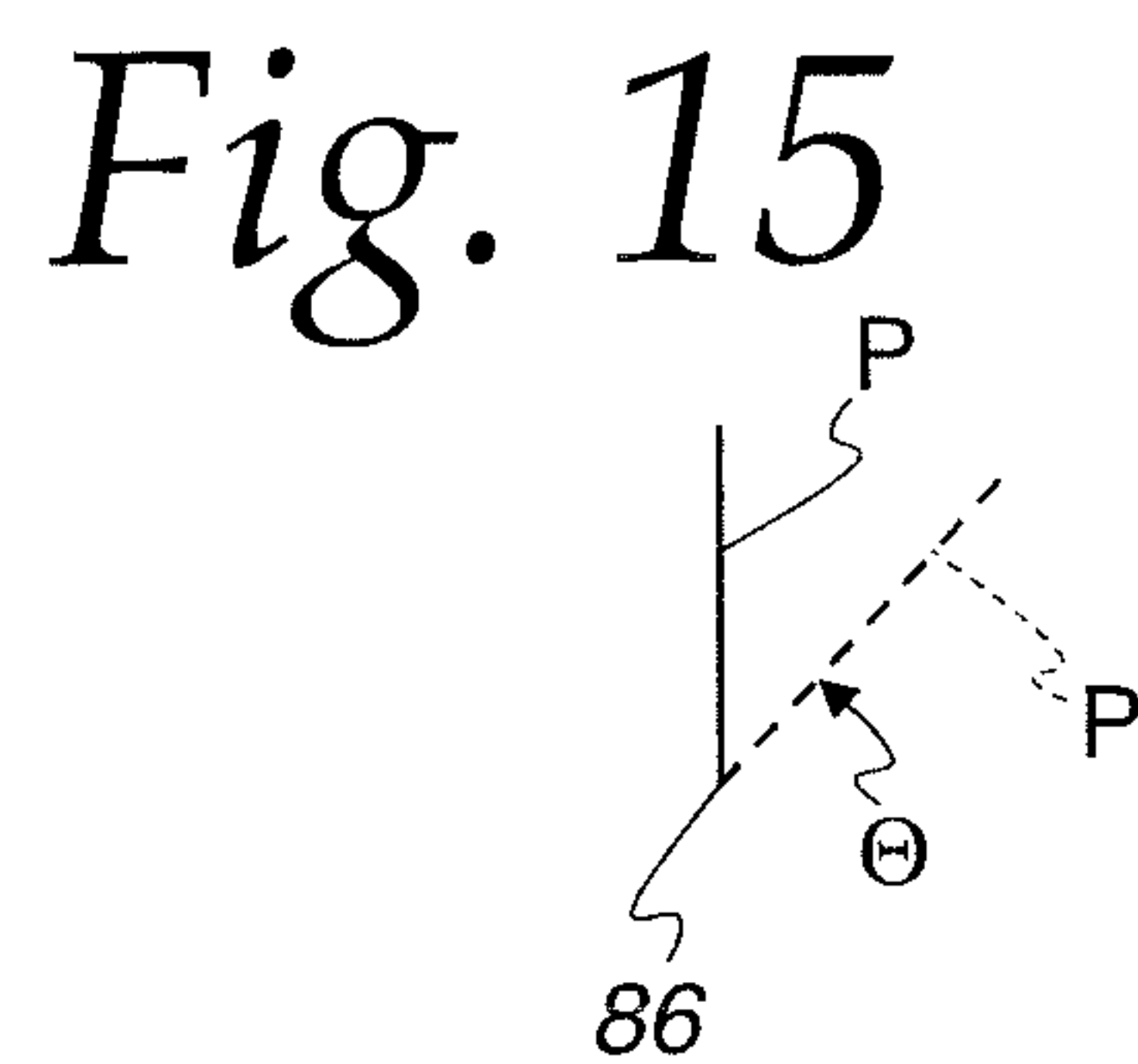
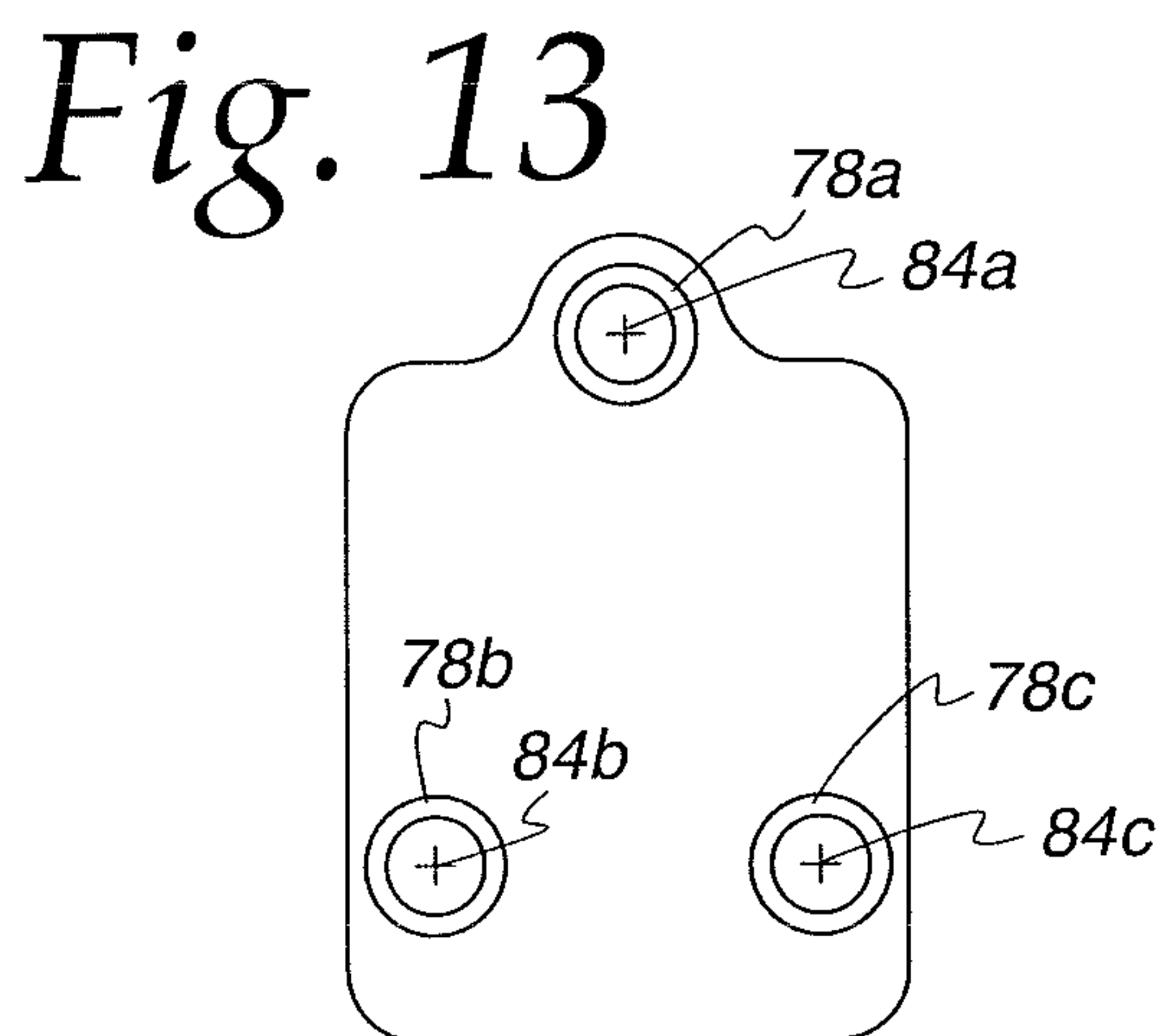
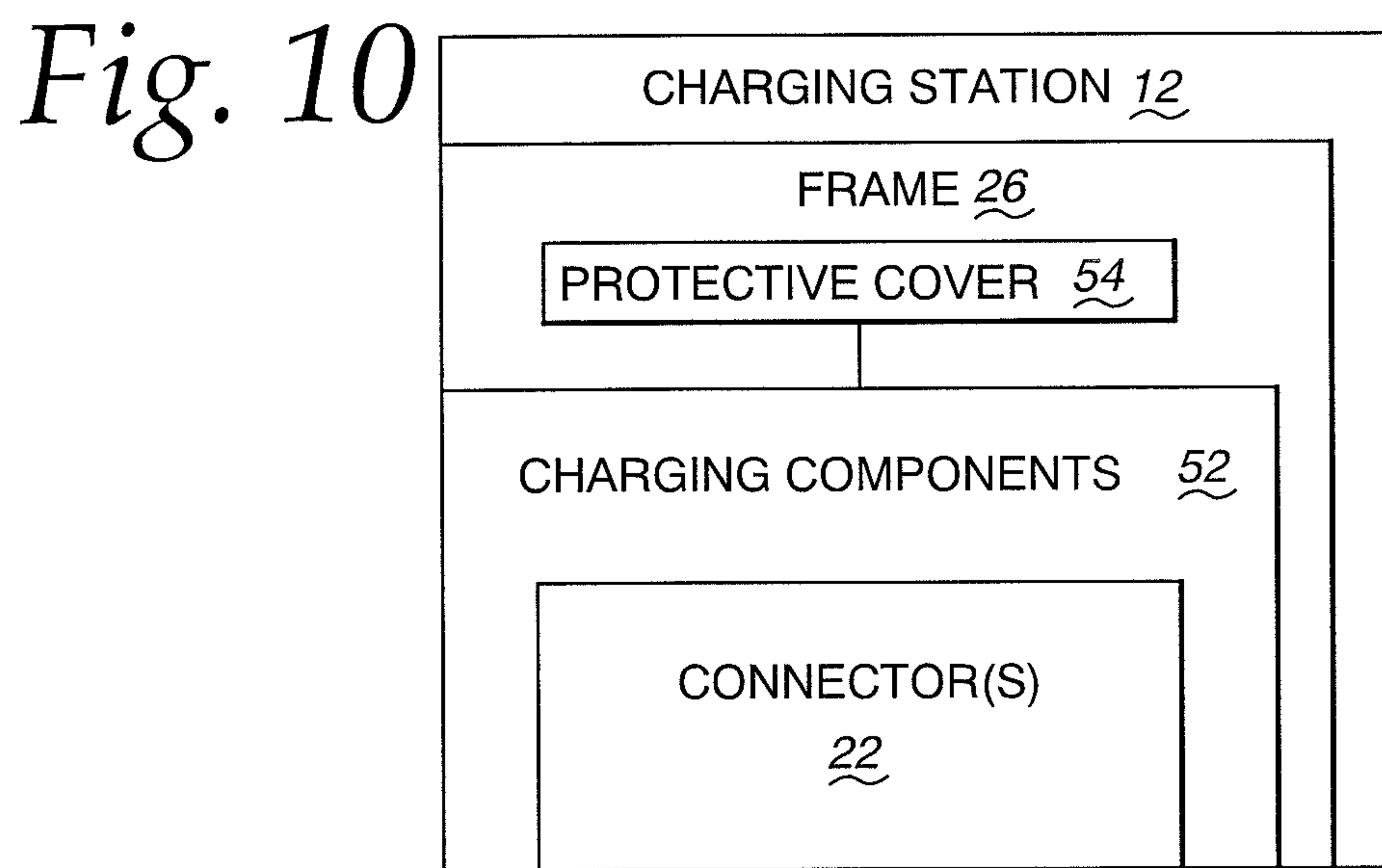
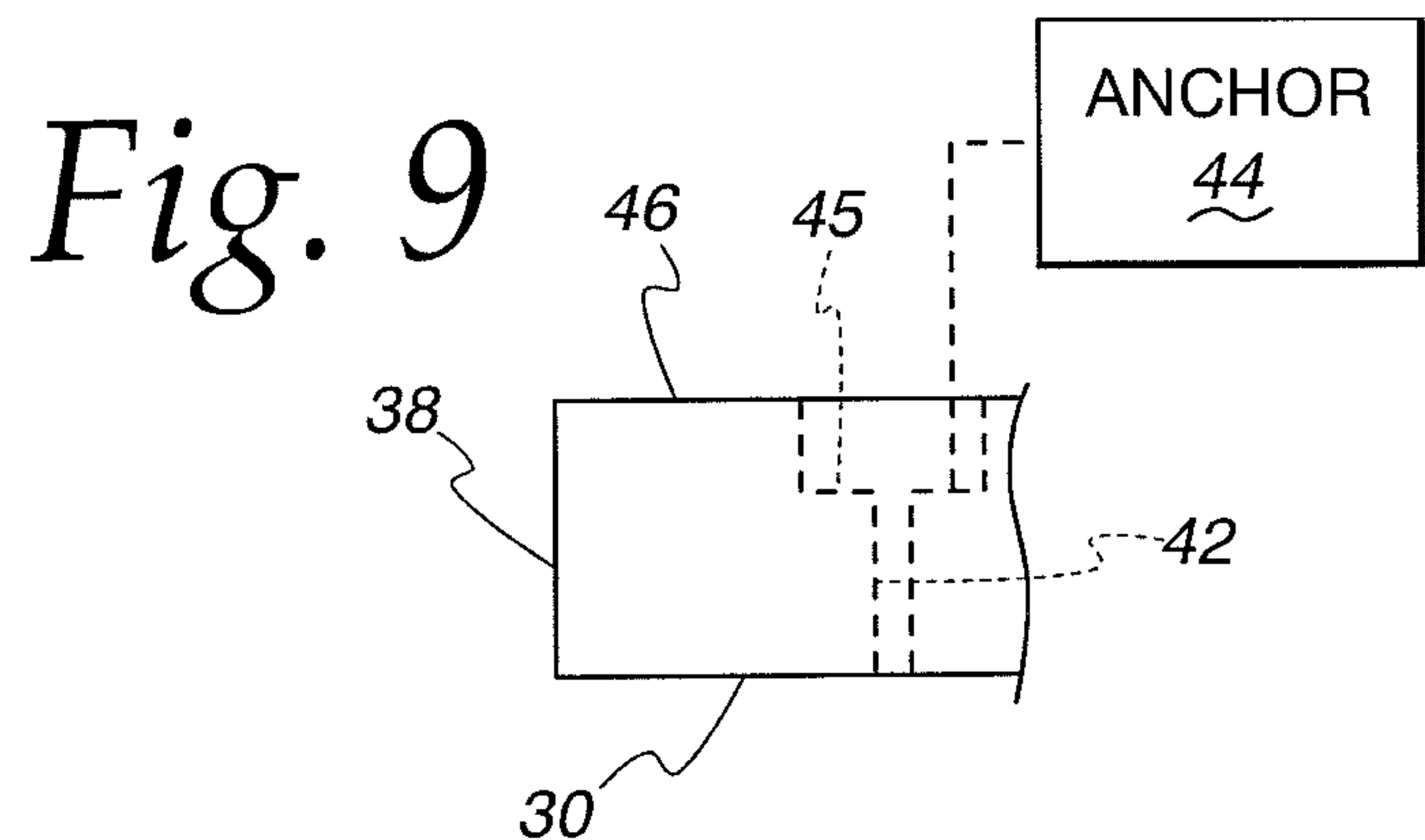


Fig. 8



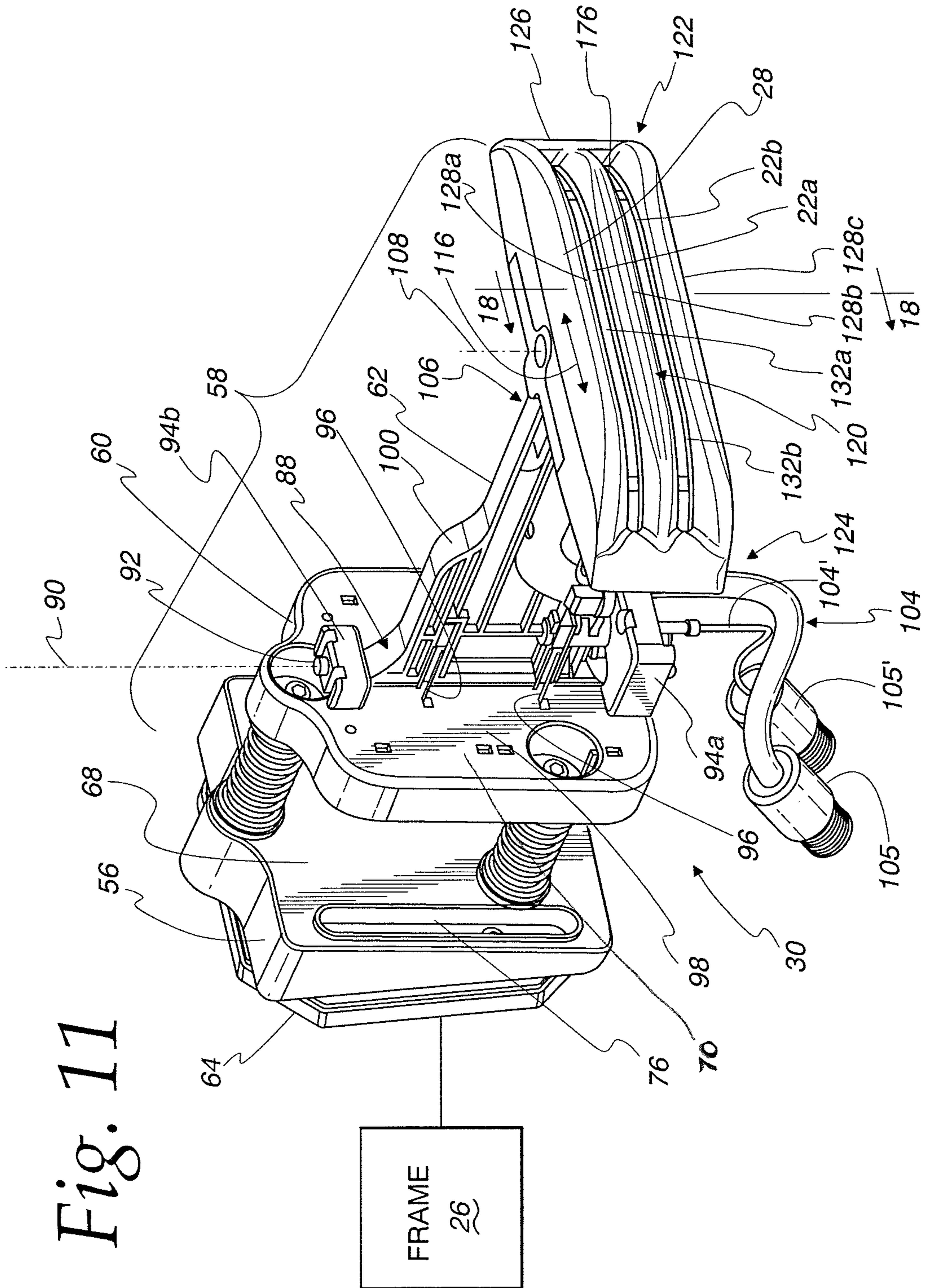


Fig. 11

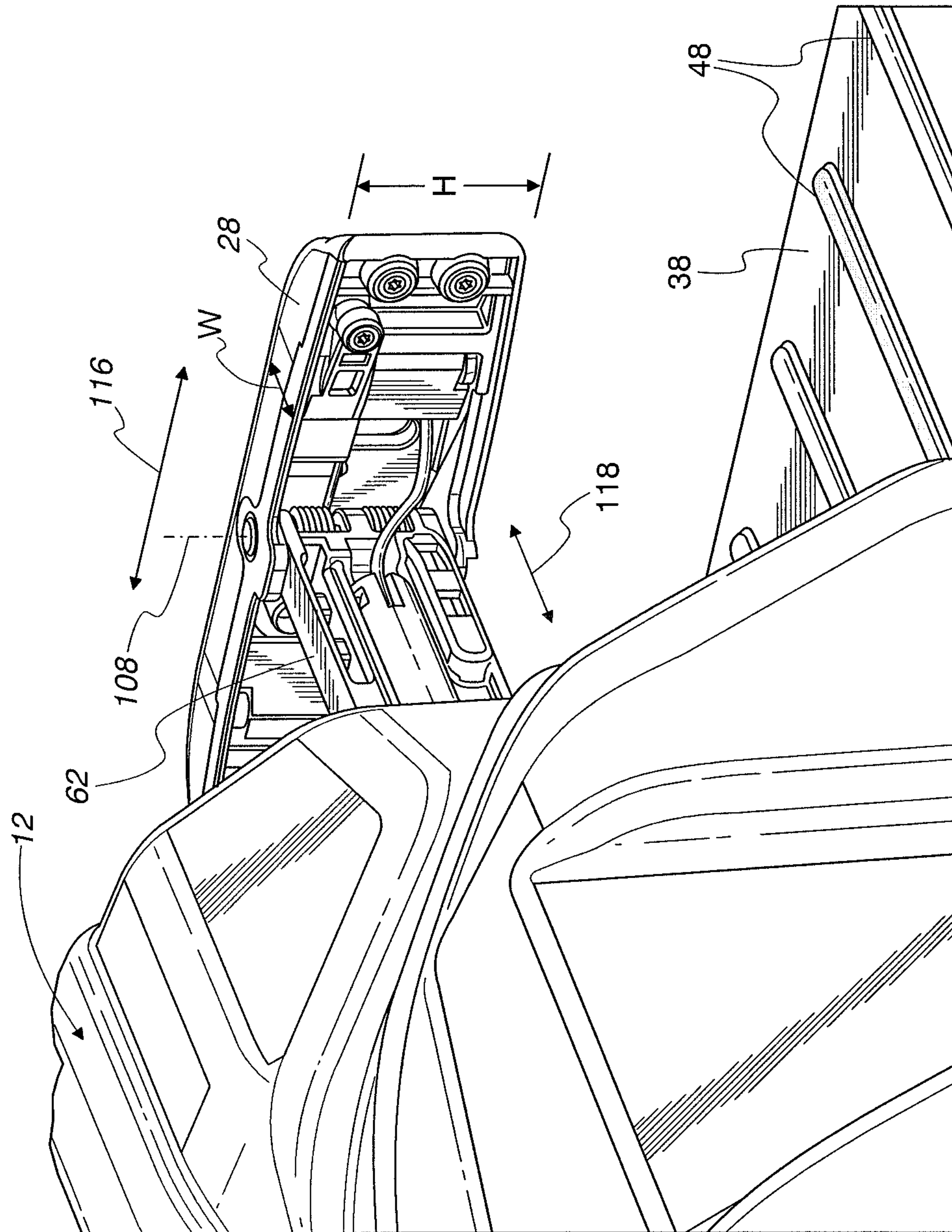


Fig. 12

Fig. 14

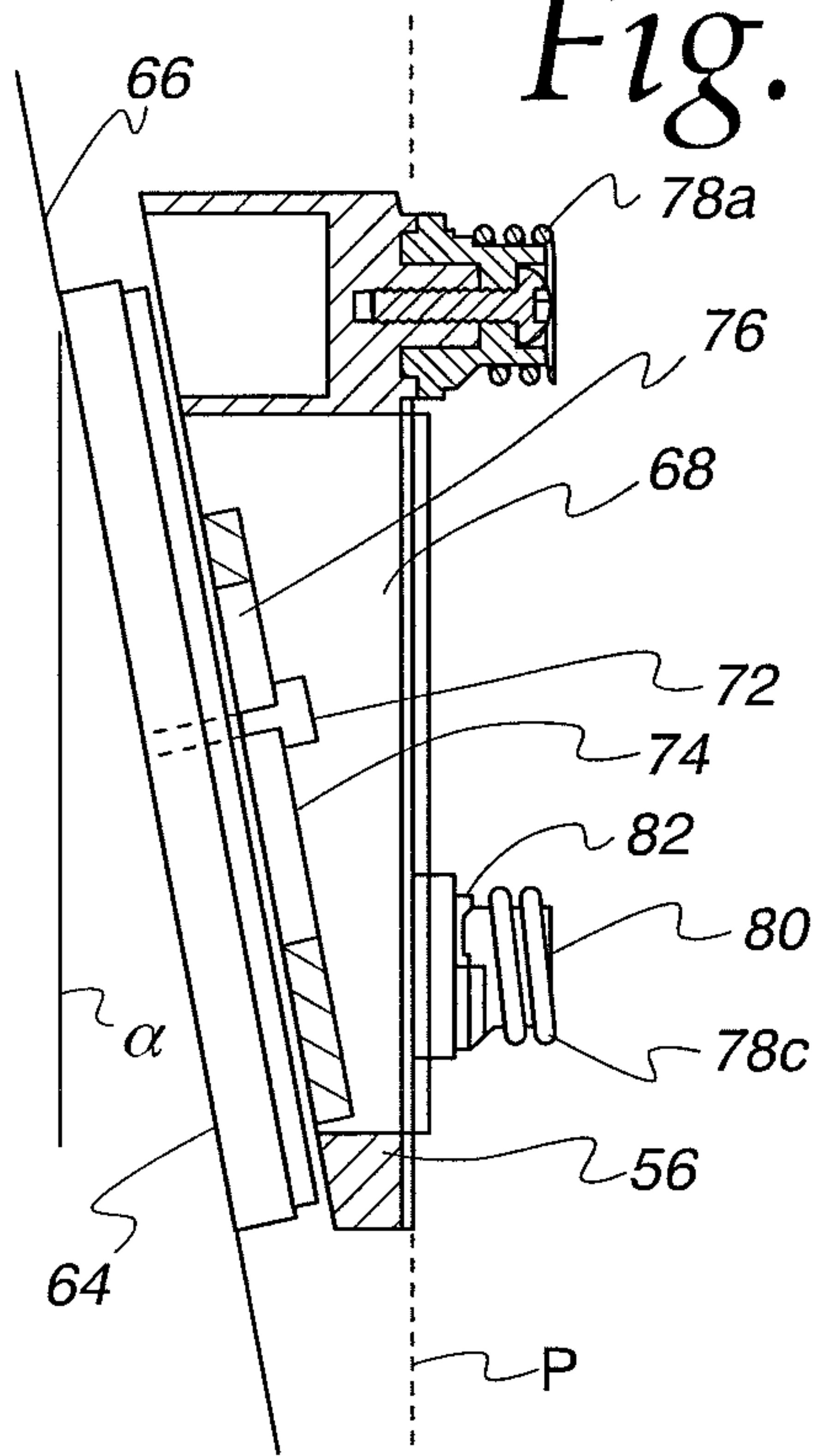


Fig. 16

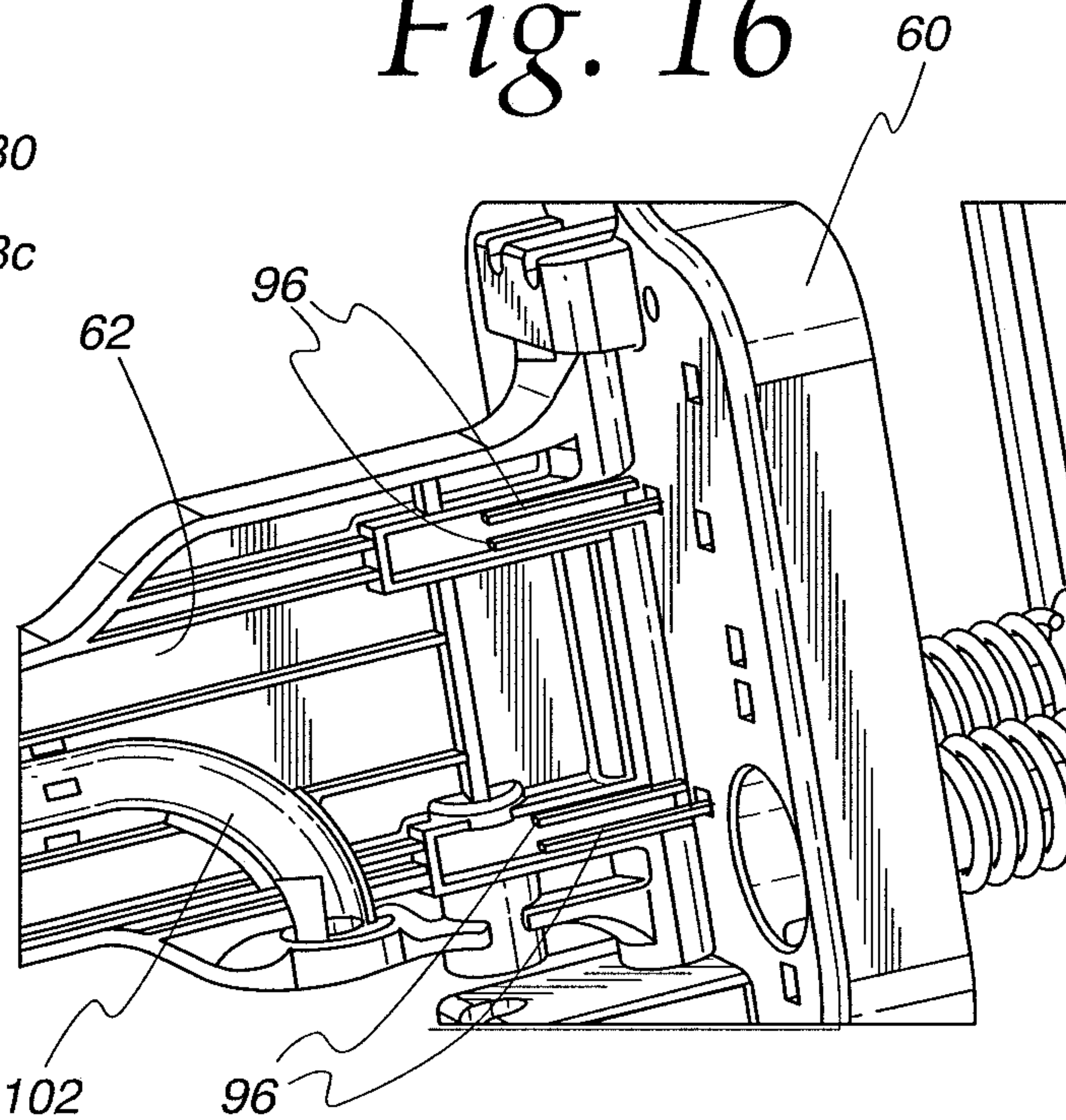


Fig. 17

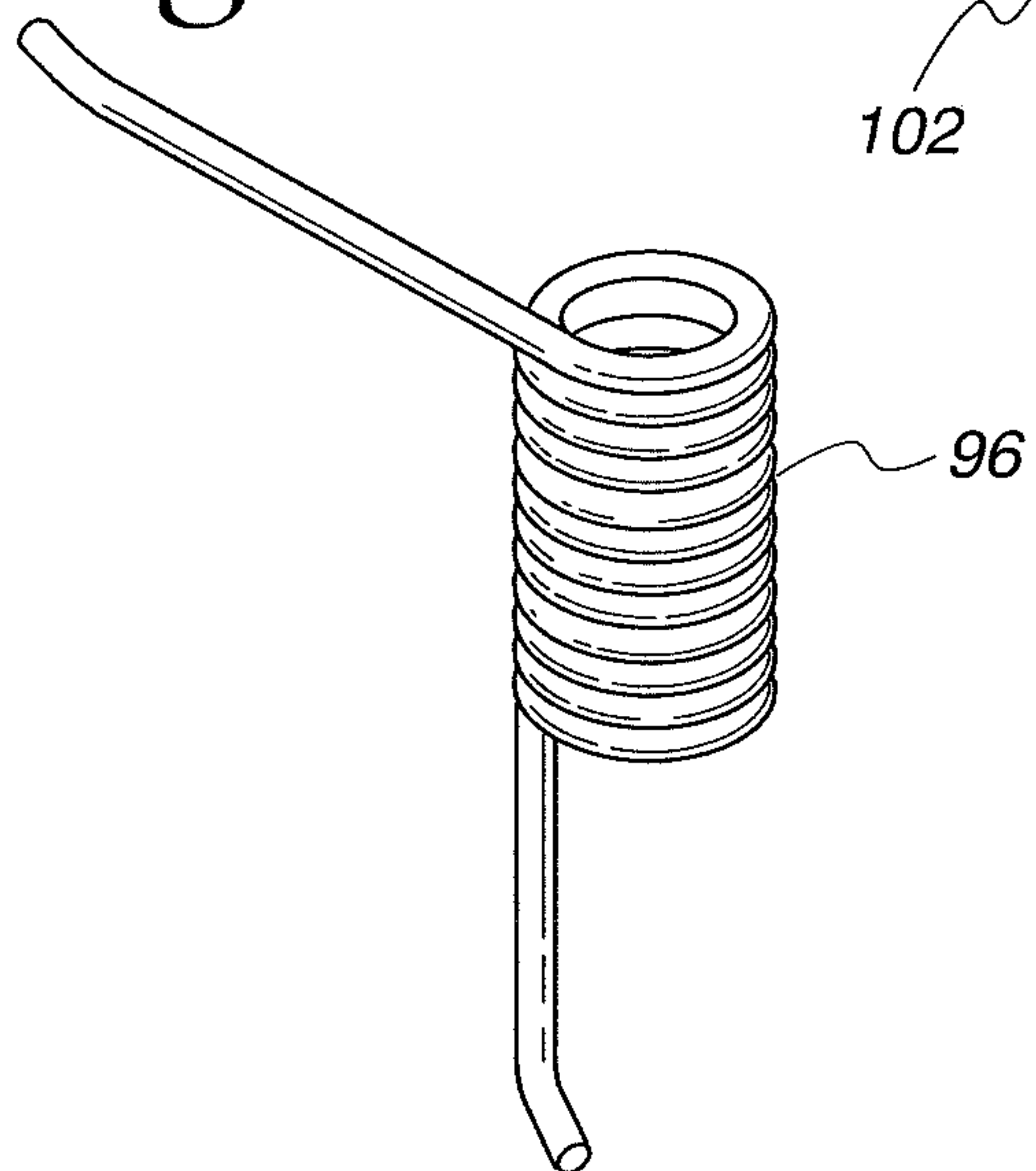


Fig. 18

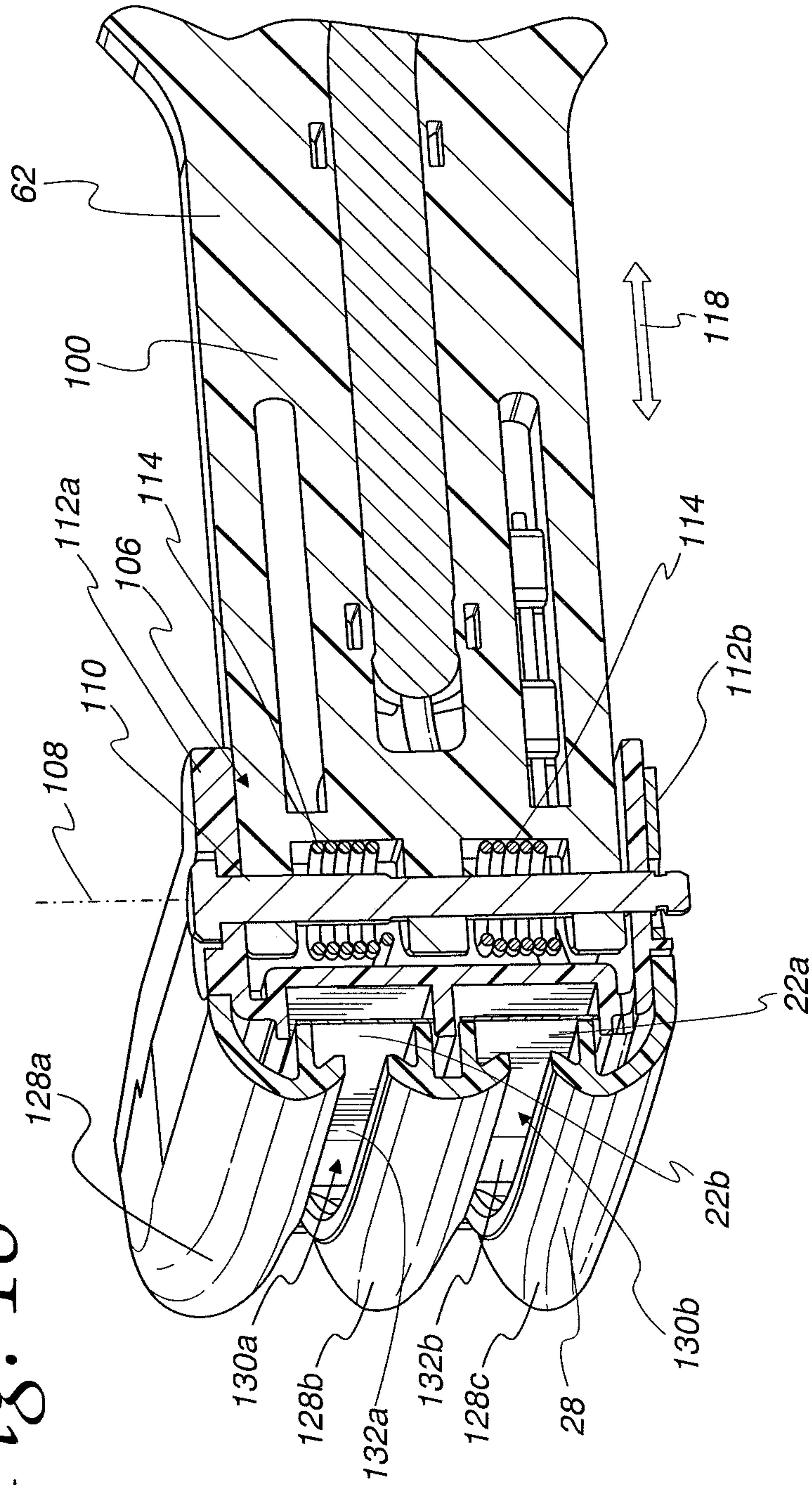


Fig. 19

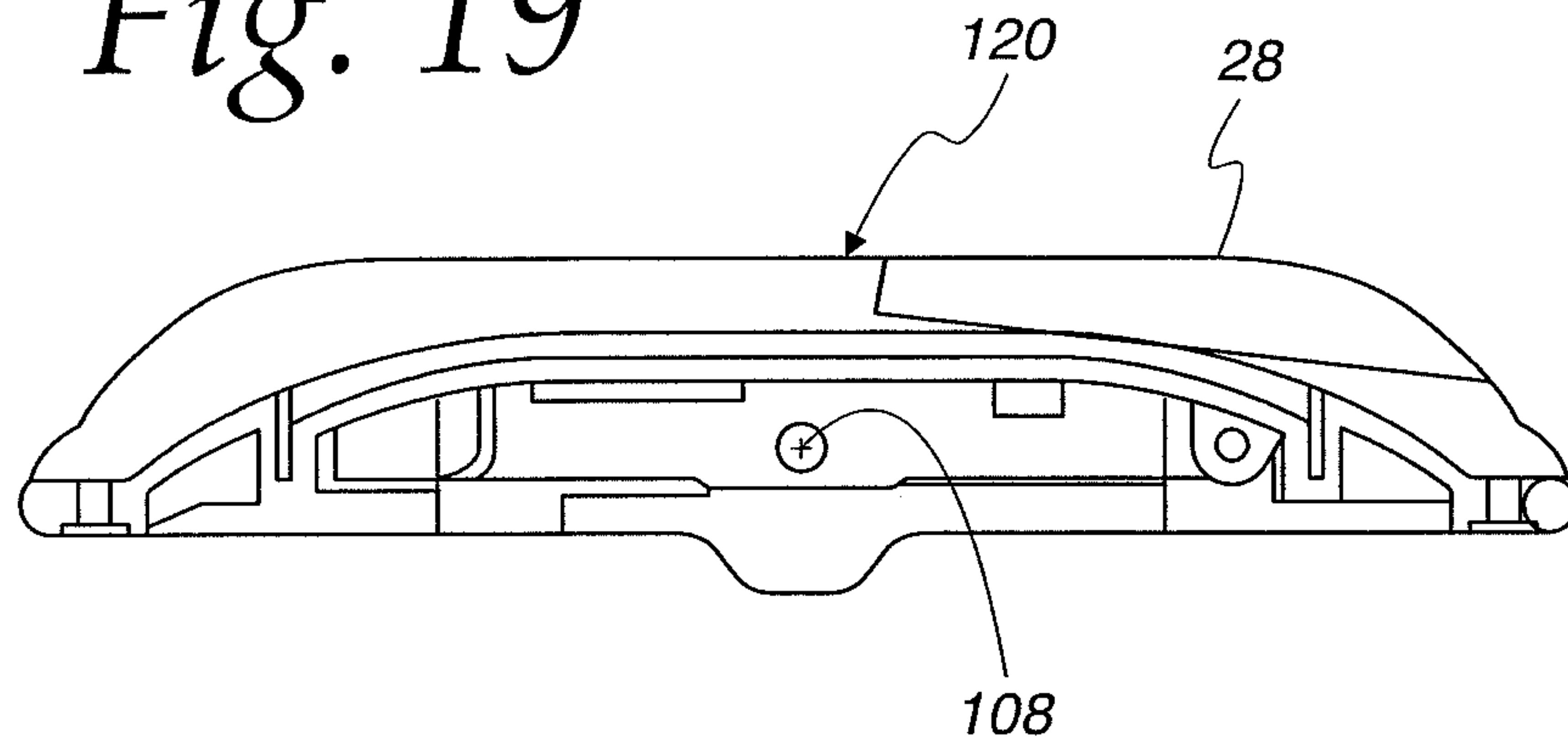


Fig. 20

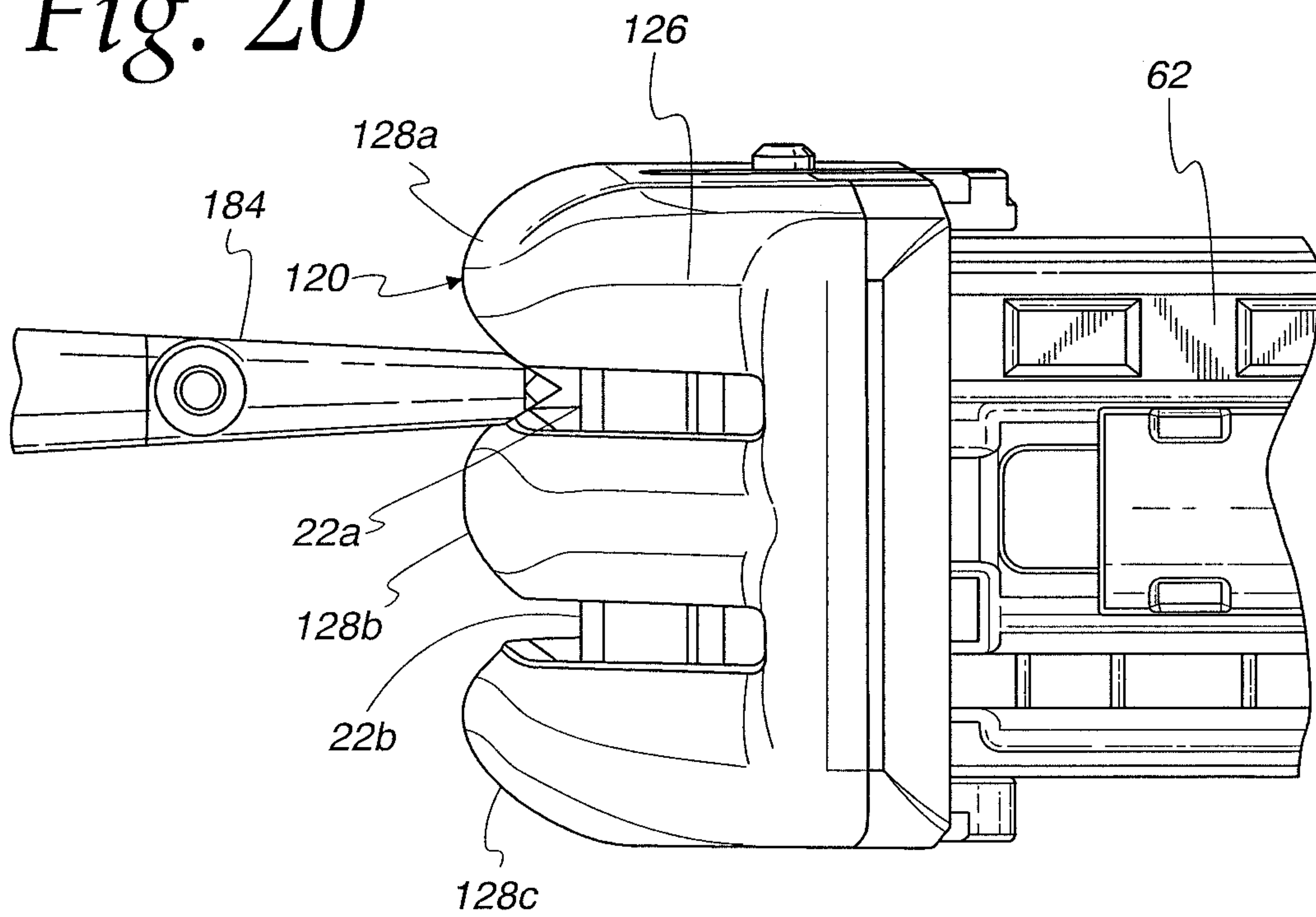


Fig. 22

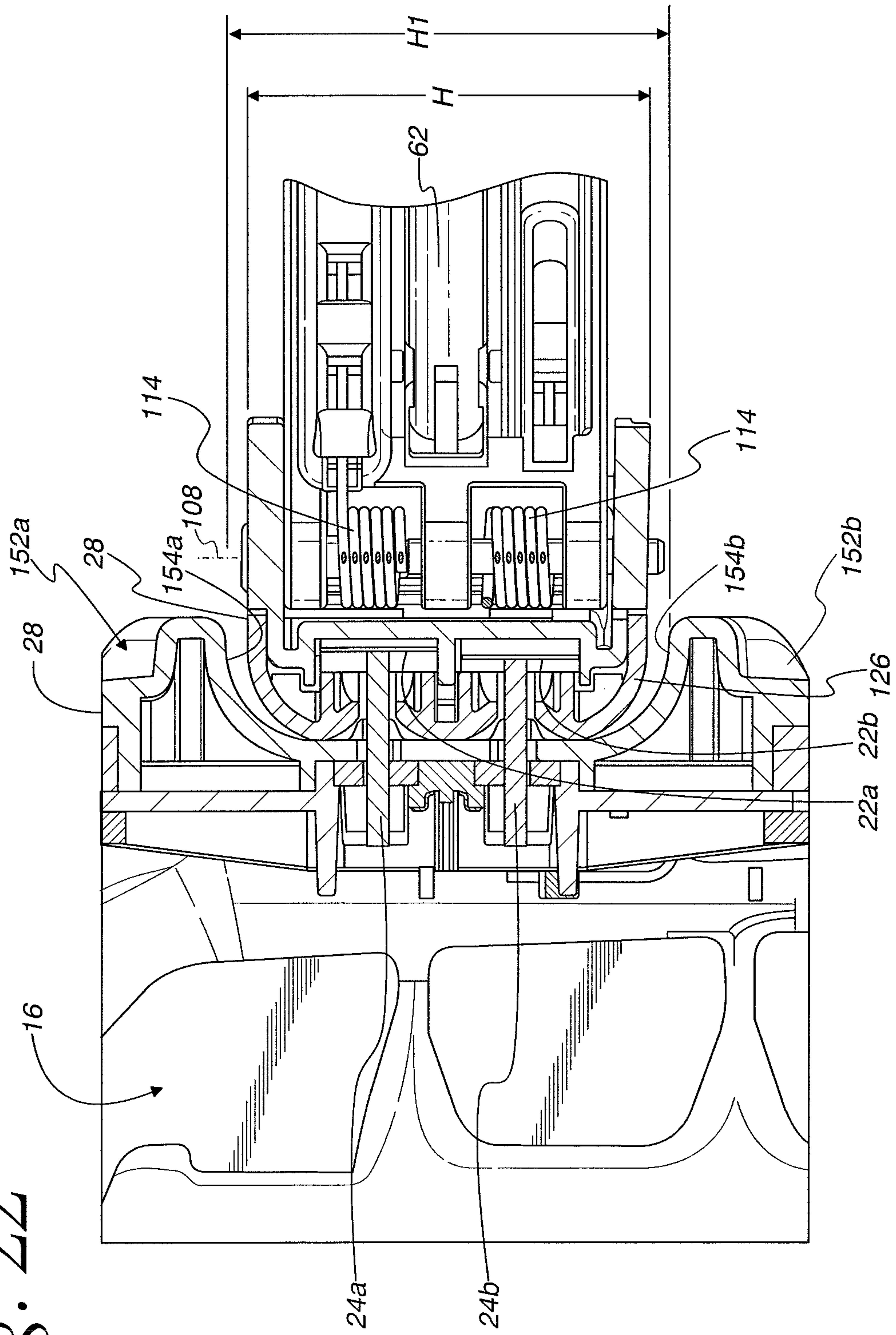


Fig. 23

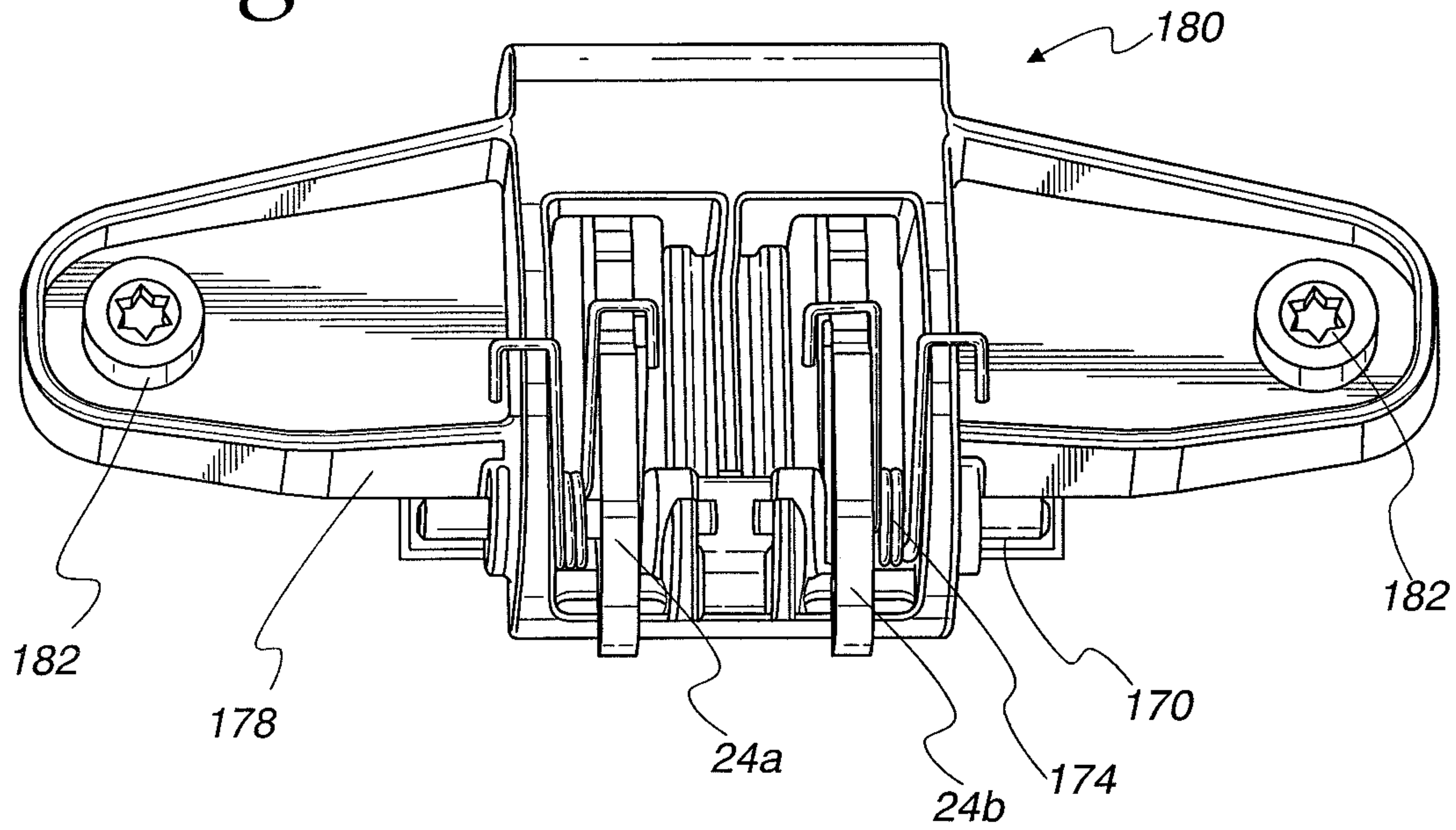
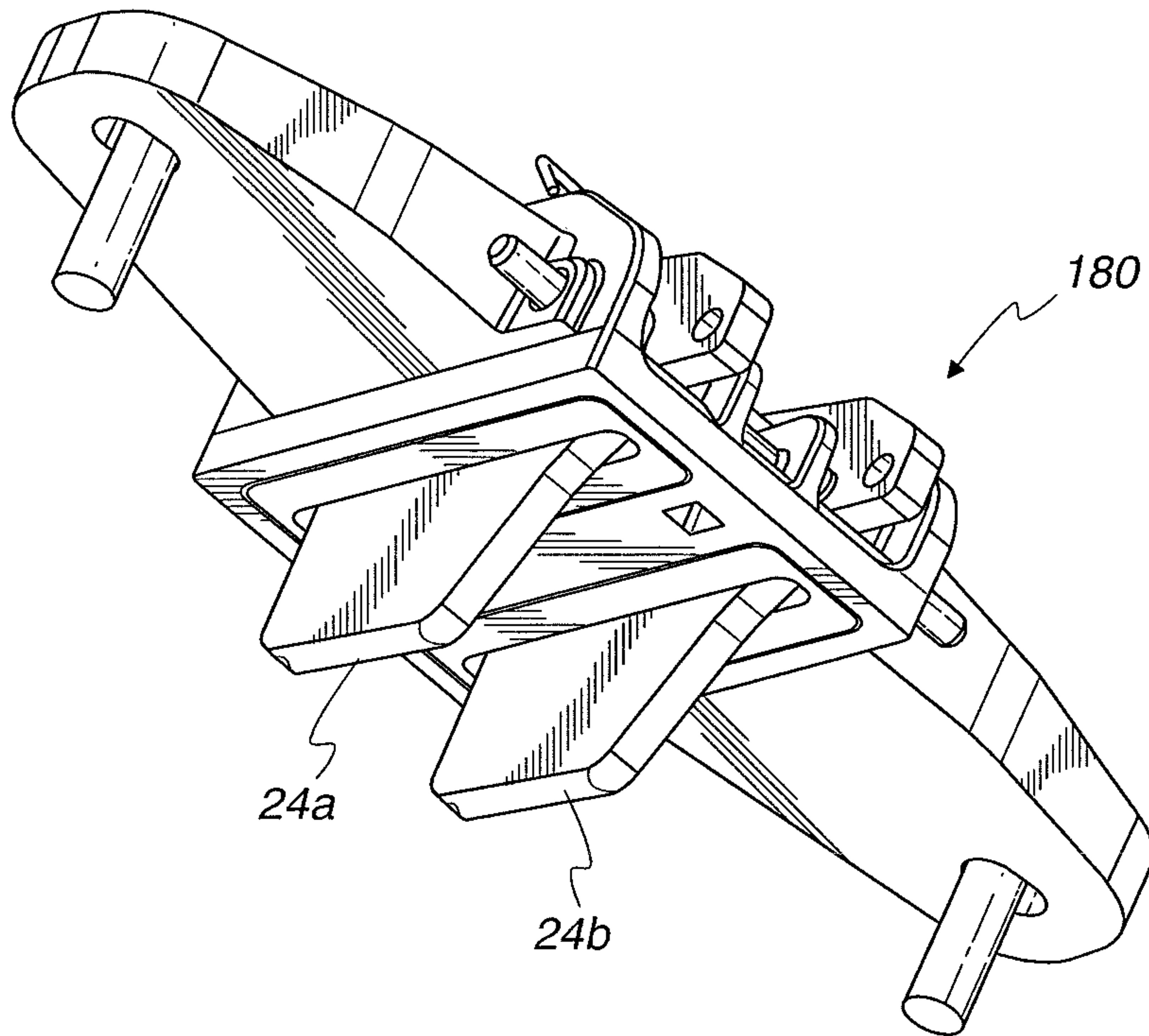


Fig. 24



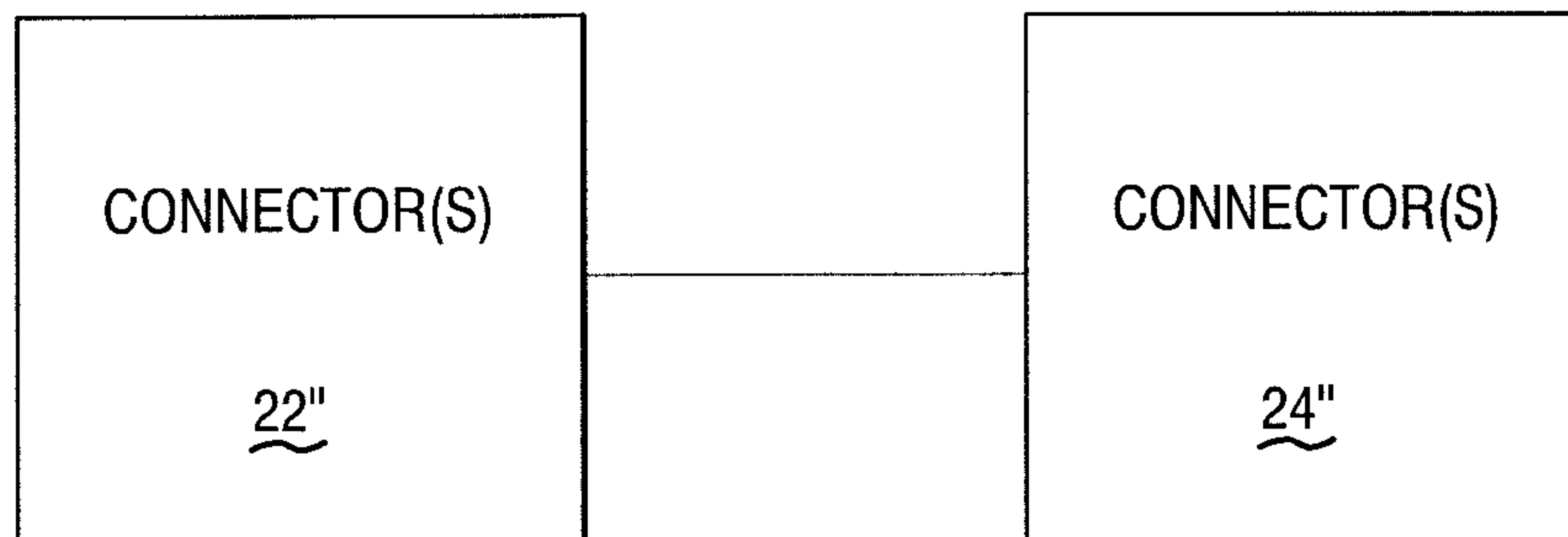
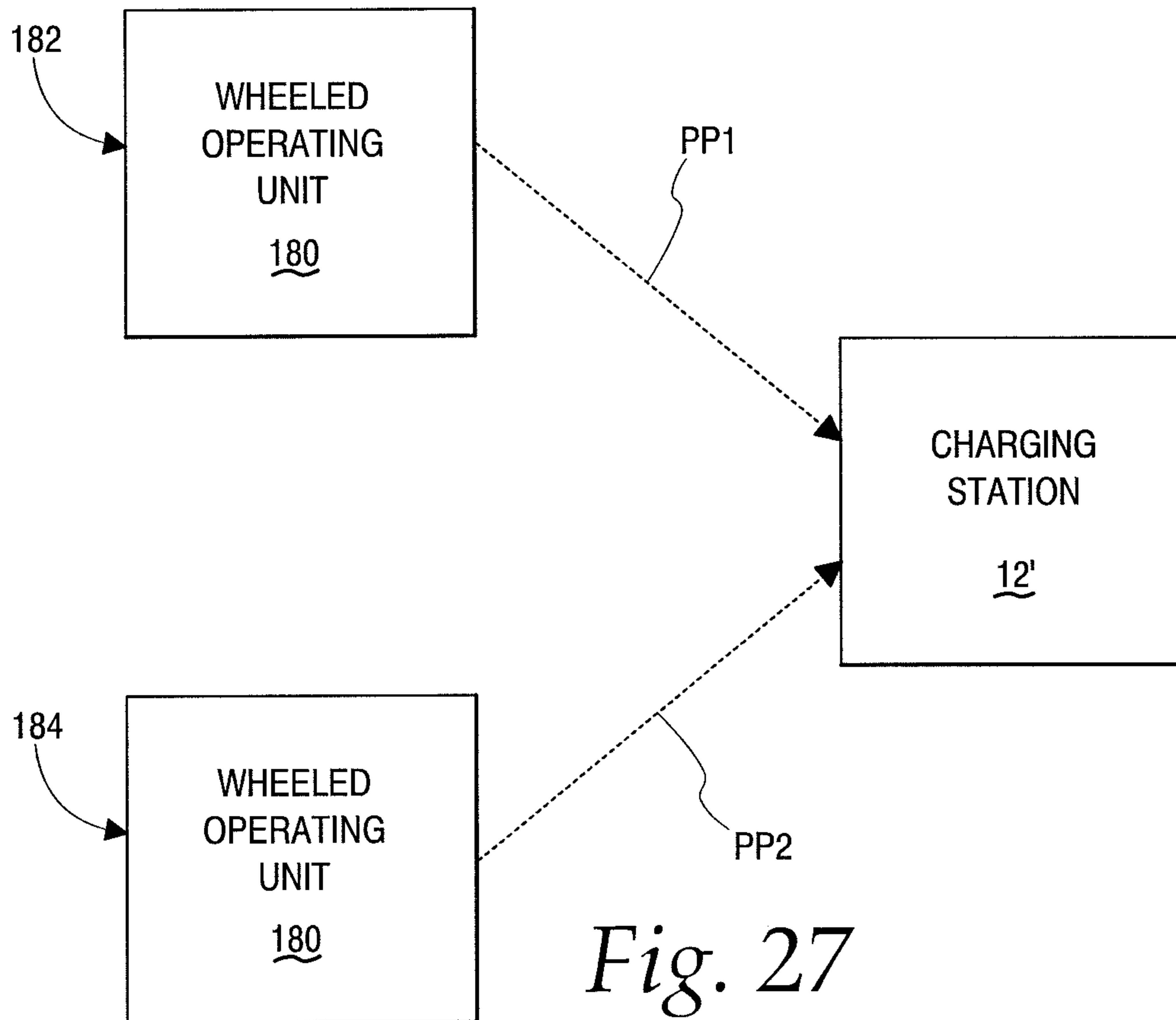


Fig. 28

1

**SYSTEM FOR FACILITATING THE
CHARGING OF A WHEELED
BATTERY-OPERATED APPARATUS**

BACKGROUND OF THE INVENTION

Field of the Invention

This invention relates to battery-operated apparatus and, more particularly, to a system that facilitates charging of a battery for the apparatus at a charging station.

Background Art

More and more apparatus are being operated by rechargeable power supplies/batteries. These apparatus are wide-ranging in terms of their function and the environments in which they are used.

Batteries are recharged in many different ways. In one form, a charging cord is plugged into the apparatus with the battery/batteries in place thereon. In another form, batteries are removed from the apparatus to be charged, after which the batteries are reconnected to the apparatus.

One category of battery-operated apparatus is self-propelled. The batteries are commonly recharged with this type of apparatus by advancing the apparatus into a charging position with respect to a docking/charging station. The apparatus and docking station may be configured so that as an incident of the apparatus realizing the charging position, the batteries and docking station become electrically coupled to allow charging to occur.

The apparatus may be maneuvered relative to the docking station in different manners. As an alternative to causing the apparatus to move under its own power in relationship to the docking station, the apparatus may be manually guided towards the docking station and into the charging position.

More commonly, the self-propelled apparatus are constructed to navigate through a GPS-based system or may utilize operating signals from a dedicated generator. The system can be programmed to guide the apparatus automatically to the charging position, which may also be a default position that the apparatus assumes.

This latter category of apparatus is used in different environments. As just one example, residential "robotic" vacuum cleaners are commonly being used and programmed to navigate over a prescribed course and return to a docking station for storage and charging.

Similar technology, which may use dedicated signal generators or GPS, is now used in the landscaping industry. Battery-operated lawn mowers are currently being used on private properties and at public locations, such as golf courses.

Charging of robotic lawn mowers introduces additional challenges. First of all, the docking/charging stations are commonly isolated outside of buildings with direct exposure to rain and other environmental conditions and hazards. Thus, steps must be taken in design to avoid damage to the components, shorting of connections in wet conditions, etc., which result in down time that may have significant economic consequences, particularly in the golf industry.

Another challenge created by this application is the establishment of a relationship between the apparatus and docking station whereby the apparatus can be consistently guided into, and maintained in, its charging position. A user may wish to effect charging at more than one location, particularly when large expanses are being treated, such as on a golf course. The flexibility of this model is maximized when

2

permanent platforms need not be constructed to accommodate the docking station. As a result, the docking station may be placed on uneven terrain which introduces larger tolerance requirements to match electrical components between the docking station and the apparatus when in the charging position.

Still further, even if a platform is incorporated into a docking station that would allow the consistent alignment between the cooperating connecting/charging components on the docking station and apparatus, environmental conditions may introduce other variables.

For example, windy conditions may direct leaves, grass, and other debris onto the platform, thereby effectively elevating some or all of the platform surface contacted by the wheel or wheels on the apparatus so that the apparatus assumes a position tilted or skewed from the preselected charging position.

Similarly, debris may be picked up by the apparatus as it is maneuvering during the cutting operation. As just an example, in wet conditions, compacted soil may accumulate on one or more wheels, which may be complicated by adherence of foreign matter to the soil. As a result, the effective diameter of one or more of the wheels may be changed whereby upon engaging the platform, a different vertical and/or angular relationship exists between part or all of the apparatus and the docking station.

The alignment of the cooperating electrical and mechanical components on the charging station and apparatus may be further affected by a change in the subjacent surface against which the apparatus acts as it moves to and from its charging position. In many locations on golf courses, soil conditions may be relatively soft—if not under dry conditions, when precipitation levels are high. As a result, even light grass cutting apparatus tend to create ruts, particularly in those repetitively traveled path portions where the apparatus advances into its charging position and moves away therefrom. Precision navigation control typically causes each of the wheels to move in substantially the same path in the vicinity of the charger whereupon there is a progressive erosion of the soil and generation of tracks that may change the relationship between the apparatus and the charging station. In a worst case, the ruts and soil reconfiguration may block movement of the apparatus into its charging position. A less severe ground condition may nonetheless cause binding between the apparatus and charging station and potentially less than positive engagement between connectors thereon, depending upon the particular construction. Use of a platform may alleviate this problem to a certain extent. However, ground conditions may be such as to impair transitioning of the apparatus wheels from the bare ground to the supporting platform surface.

Accordingly, tolerances must be accommodated to allow the docking station and/or the apparatus to self-adjust to allow the cooperating electrical components/connectors thereon to interact with the apparatus in the charging position to allow charging to consistently and reliably take place.

Even if environmental conditions are ideal, precise and consistent alignment between the apparatus and docking station may not always be possible and thus it may be necessary to allow charging to occur even though the apparatus may assume slightly different or skewed charging positions.

At the same time, there must be sufficient rigidity in design that the cooperating electrical components will positively and consistently engage as the charging position for the particular apparatus is assumed and remain engaged over the time period required for charging.

Still further, the cooperating components on the charging station and apparatus must be sufficiently durable that they can withstand repeated connection and disconnection without becoming damaged or misaligned.

Yet another consideration in the design is to meet regulatory guidelines, such as those set forth by organizations involved in product safety and testing certification, such as Underwriters Laboratories. Some regulations may be mandatory, whereas obtaining non-mandatory safety certification assists product promotion and reduces likelihood of liability for damages attributable to design.

Designers of the above types of systems must take into account all of the above issues to maximize charging efficiency and reliability. Since many of the above objectives are competing in nature, the design challenge is heightened. The industry continues to seek out alternative designs that better address each of the above areas.

SUMMARY OF THE INVENTION

In one form, the invention is directed to the combination of a wheeled operating unit and a charging station. The wheeled operating unit has a frame, at least one wheel that supports the frame in an operative position on a subjacent surface, and at least one connector. The wheeled operating unit has a drive powered by a rechargeable power supply. The wheeled operating unit has a front, a back, a left side and a right side. The wheeled operating unit is propelled by the drive to move in at least one travel direction by causing the at least one wheel to roll against a subjacent support surface. The charging station has a frame and at least one connector. The at least one connector on the wheeled operating unit and the at least one connector on the charging station are configured to cooperate with each other to establish an operative connection between the charging station and the wheeled operating unit with the at least one connector on the wheeled operating unit and the at least one connector on the charging station in an engaged relationship, whereupon the charging station is operable to effect charging of the rechargeable power supply. The wheeled operating unit and charging station are configured so that the engaged relationship can be established with the wheeled operating unit moved selectively from first and second different starting positions, each spaced fully from the charging station, respectively in first and second different path portions up to the charging station and into at least one charging position, wherein the at least one connector on the wheeled operating unit and the at least one connector on the charging station assume the engaged relationship.

In one form, the at least one connector on the wheeled operating unit consists of first and second connectors. The at least one charging position consists of first and second different charging positions. The first connector on the wheeled operating unit and the at least one connector on the charging station are in the engaged relationship with the wheeled operating unit in the first charging position. The second connector on the wheeled operating unit and the at least one connector on the charging station are in the engaged relationship with the wheeled operating unit in the second charging position.

In one form, the first connector on the wheeled operating unit is closer to the left side of the wheeled operating unit than the right side of the wheeled operating unit. The second connector on the wheeled operating unit is closer to the right side of the wheeled operating unit than the left side of the wheeled operating unit.

In one form, the at least one charging position consists of first and second charging positions. The wheeled operating unit is in different orientations relative to the charging station in the first and second charging positions.

In one form, the wheeled operating unit is turned through an angle around a vertical axis between the first and second charging positions.

In one form, the angle is approximately 180°.

In one form, the at least one charging position consists of first and second charging positions. The wheeled operating unit and charging station are configured so that the wheeled operating unit moves front end first each of: a) from the first starting position into the first charging position; and b) from the second starting position into the second charging position.

In one form, the wheeled operating unit has at least one cutting component for severing grass.

In one form, the charging station has a platform with an upper surface upon which the at least one wheel is supported with the wheeled operating unit in the at least one charging position.

In one form, the at least one wheel has laterally spaced first and second wheels. The at least one charging position consists of first and second charging positions. With the wheeled operating unit in the first charging position, the first wheel and not the second wheel is supported by the upper surface of the platform. With the wheeled operating unit in the second charging position, the second wheel and not the first wheel is supported by the upper surface of the platform.

In one form, the at least one wheel includes a steerable third wheel that is located forwardly of the first and second wheels.

In one form, with the wheeled operating unit in the at least one charging position, the at least one connector on the charging station and the at least one connector on the wheeled operating unit are biasably urged against each other into the engaged relationship.

In one form, the at least one connector on the charging station is supported on a cantilevered arm.

In one form, the platform has a plurality of upwardly projecting ribs on the upper surface to provide traction for the at least one wheel as the wheeled operating unit moves into the at least one charging position.

In one form, the wheeled operating unit and charging station are configured so that the wheeled operating unit can be moved: a) in a first direction in the first path portion into the at least one charging position; and b) thereafter further in the first direction past and away from the charging station.

In one form, the at least one connector on the charging station is biased through at least one spring against the at least one connector on the wheeled operating unit with the at least one connector on the wheeled support and the at least one connector on the charging station in the engaged relationship.

In one form, the at least one connector on the wheeled operating unit is deflected so that a restoring force urges the at least one connector on the wheeled operating unit against the at least one connector on the charging unit with the at least one connector on the wheeled support and the at least one connector on the charging station in the engaged relationship.

In one form, the wheeled operating unit and charging station are configured so that the wheeled operating unit is movable only with the front of the wheeled operating unit in a leading direction between the first and second starting positions and the at least one charging position.

5

In one form, the invention is directed to a method of charging the wheeled operating unit, as described above. The method includes the steps of: obtaining the combination described above; with the wheeled operating unit in the first starting position operating the drive to move the wheeled operating unit in the first path portion into a first of the at least one charging position; charging the rechargeable power supply through the charging station; operating the drive to move the wheeled operating unit away from the charging station; cutting grass using the wheeled operating unit and advancing the wheeled cutting unit to the second starting position; and operating the drive to move the wheeled operating unit from the second starting position in the second path portion into a second of the at least one charging position.

In one form, the first and second path portions extend in lines that are substantially parallel.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a schematic representation of an adjustable system, according to the invention, for facilitating operative connection between a charging station and a rechargeable power supply on an apparatus/operating unit;

FIG. 2 is a schematic representation showing additional details of the apparatus/operating unit in FIG. 1;

FIG. 3 is schematic representation showing further details of the adjustable system in FIG. 1;

FIG. 4 is a schematic representation showing further details of the apparatus/operating unit in FIG. 1;

FIG. 5 is a plan view of specific forms of the adjustable system, the charging station, and the apparatus/operating unit shown schematically in FIG. 1, with the apparatus/operating unit in the form of a grass mower and in a charging position;

FIG. 6 is a perspective view of the components in FIG. 5, absent the mower;

FIG. 7 is a view of the components in FIG. 5 from a different perspective;

FIG. 8 is an enlarged, fragmentary, perspective view of a part of the mower in FIGS. 5 and 7, including a connector assembly thereon;

FIG. 9 is an enlarged, fragmentary, elevation view of a platform associated with the charging station in FIGS. 5-7;

FIG. 10 is a schematic representation of the charging station in FIG. 1 and showing additional details thereof;

FIG. 11 is an enlarged, partially schematic, perspective view of the adjustable system for facilitating connection between the charging station and apparatus/operating unit on a frame of the charging station, as shown in FIGS. 5-7;

FIG. 12 is an enlarged, fragmentary, perspective view of the structure in FIG. 11 in place on the charging station;

FIG. 13 is an elevation view of a mounting structure for a first arm part of an arm assembly as shown schematically in FIG. 1;

FIG. 14 is an enlarged, side elevation view of the components in FIG. 13, shown partially in cross-section;

FIG. 15 is a schematic representation of angular movement permitted for the arm part supported by the spring arrangement of FIG. 13;

FIG. 16 is an enlarged, fragmentary, perspective view of a connection region between two arm parts on the inventive arm assembly;

FIG. 17 is an enlarged, perspective view of a torsion coil spring used in the connection in FIG. 16;

6

FIG. 18 is an enlarged, fragmentary, cross-sectional view of a part of the arm assembly taken along line 18-18 of FIG. 11;

FIG. 19 is an enlarged, cross-sectional, plan view of an arm part supporting connectors on the arm assembly in FIG. 11;

FIG. 20 is an enlarged, fragmentary view of a distal region of the inventive arm assembly with a probe being directed towards connectors thereon;

FIG. 21 is an enlarged, perspective view of a connector assembly for the apparatus/operating unit and making up part of the inventive adjustable system;

FIG. 22 is a view as in FIG. 18 with connectors on the arm assembly engaged with connectors on the mower on the charging station and mower engaged;

FIG. 23 is an enlarged, perspective view of a module that supports the connectors on the mower;

FIG. 24 is a view of the module in FIG. 23 from a different perspective;

FIG. 25 is an enlarged, fragmentary, bottom view of the inventive adjustable system partially in cross section and with connectors on the charging station and mower engaged;

FIG. 26 is a schematic representation showing angular adjustment of an arm part on the inventive arm assembly in relationship to a mower supported on an incline;

FIG. 27 is a schematic representation of a wheeled operating unit moving from two different starting positions into the same or different charging positions; and

FIG. 28 is a generic representation of cooperating connectors on an operating unit and charging station.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

In FIG. 1, an adjustable system is shown schematically at 10 for facilitating establishment of an operative connection between a charging station 12 and a rechargeable power supply 14 on an apparatus/operating unit 16 that is propelled by a drive 18, powered by the rechargeable power supply 14.

The operating unit 16 may take virtually an unlimited number of different forms. The operating unit 16 may be manually repositioned by a user. In a preferred form, as described in detail hereinbelow, the operating unit 16 is propelled by the drive 18 to move in a controlled manner over a subjacent surface. The schematic showing in FIG. 1 is intended to encompass all such different forms.

The adjustable system 10 consists of an arm assembly 20 on the charging station 12 that supports at least one connector 22.

At least one connector 24 is provided on the operating unit 16.

The connectors 22, 24 are configured to cooperate with each other and establish an operative connection between the charging station 12 and the operating unit 16 with the connectors 22, 24 in an engaged relationship. With the connectors 22, 24 in the engaged relationship, the charging station 12 and rechargeable power supply 14 are operatively connected, such that the charging station 12 can be operated to effect charging of the rechargeable power supply 14.

While the arm assembly 20 is shown on the charging station 12, a like arm assembly 10' may be provided on the operating unit 16', as shown in FIG. 2. The arm assembly 10' supports at least one connector 24' that performs the function of the connector 24 in terms of operatively connecting the charging station 12 to a rechargeable power supply 14' associated with the drive 18' on the operating unit 16'.

In other words, a similarly functioning arm assembly may be provided on either the charging station **12** or the operating unit **16**, with the alternative arrangements involving simply reversal of elements. Still further, cooperating arm assemblies might be provided, one each on the charging station **12** and operating unit **16**.

For purposes of simplicity, the arm assembly **20** will be described as incorporated into the charging station **12**, with it being understood that the same or a different arm assembly construction on the operating unit **16** is contemplated.

As shown in FIG. **3**, the arm assembly **20** is mounted to a frame **26** on the charging station **12**. It should be noted that the arm assembly **20** might be considered part of the charging station **12** as shown in FIG. **1** or as an assembly attached thereto, as shown in FIG. **3**. For purposes of simplicity in the description and claims herein, these two versions will be considered to be the same construction.

In its most general form, the arm assembly **20** has a part **28** that supports the at least one connector **22**, with the part **28** maintained on the frame **26** through a connection **30**. The connection **30** is configured so that the at least one connector **22** can move in at least two dimensions relative to the frame **26** to thereby align the at least one connector **22** with the at least one connector **24** on the operating unit **16** to allow the connectors **22**, **24** to assume their engaged relationship, as an incident of the operating unit **16** moving from a position spaced fully from the charging station **12** into a charging position.

The connection **30** may take an unlimited number of different forms that allow the multi-dimensional movement of the at least one connector **22** relative to the frame **26** contemplated. One exemplary form of the components shown in FIG. **1** will now be described.

As shown in FIGS. **5-26**, the exemplary operating unit **16** is a “robotic” grass mower. It is not necessary to understand the details of the basic function of the operating unit/mower **16**. It suffices to say that the operating unit/mower **16**, as shown schematically in FIG. **4**, has a frame **32** with one or more wheels **34** that support the frame **32** on a subjacent surface and act thereagainst to guide movement of the mower **12**. The frame **32** supports the drive **18** and the rechargeable power supply **14** with the connector(s) **24**.

One or more conventional cutting components **35** on the frame **32** are operated independently or through the drive **18**. The cutting component(s) **35** may be in the form of one or more sharp blades that rotate or reciprocate, a moving flexible line, etc. There is no limitation as to the form or number of the cutting component(s) **35** that might be mounted on the frame **32**.

A processor **36** may be preprogrammed to operate the drive **18** in a predetermined manner to control movement of the mower **12**. Alternatively, the processor **36** may process dedicated external signals or may be GPS connected.

As shown in FIG. **5**, the operating unit/mower **16** has a front F, a rear/back B, a right side R and a left side L. The frame support consists of separate wheels **34** adjacent the rear of the operating unit/mower **16**—one each at the left and right side thereof.

At the front of the operating unit/mower **16** there are four steerable wheels **34'** which can be repositioned to control directional movement of the operating unit/mower **16**.

The charging station **12** has the aforementioned frame **26** which supports and houses the operating components therefor. The frame **26** incorporates a platform **38** with a generally flat underside surface **40** that can be placed against an underlying surface at a location where the operating unit/mower **16** is to be docked and charged. Use of the platform

38 is preferred but not required. The platform **38** has a plurality of openings **42** therethrough, each with a stepped diameter to accommodate an anchor **44** that can be directed into the underlying terrain. A part of the anchor **44** bears against a recessed, upwardly facing surface **45** at each opening location to maintain the platform **48** in place.

As noted above, the frame **26**, and the associated charging station components, might be either temporarily or permanently mounted at a desired location.

An upper surface **46** of the platform **38** has a plurality of spaced, parallel, upwardly projecting ribs **48**. The lengths of the ribs **48** are substantially orthogonal to a travel path of the operating unit/mower **16**, as indicated by the double-headed arrow **50**, as it moves to and from the charging station **12** and into and out of the aforementioned charging position. One exemplary charging position is shown in FIG. **5**. The ribs **48** provide traction for one of the wheels **34** as the operating unit/mower **16** moves into and out of the FIG. **5** position, and a different charging position, as hereinafter described.

While it is not necessary to understand the structural details of the operating unit/mower **16**, it is likewise not important to understand the details of the basic operating components on the charging station **12**. It suffices to say that, as shown schematically in FIG. **10**, the frame **26** supports conventional-type charging components, identified generically at **52**, that will recharge a conventional-type power supply **14** once an electrical connection is made between the at least one connector **22** associated with the charging components **52** and supported by the arm assembly **20**, and the at least one connector **24** on the rechargeable power supply **14**.

The frame **26** also includes a protective cover **54** that shields the charging components **52** from the outside elements, blocks unauthorized access to the charging components **52**, and contributes to the overall aesthetics of the charging station **12**.

The frame **26** includes an arm base **56**. A support assembly **58** is defined by the connection **30** and part **28**.

In the embodiment depicted, the support assembly **58** is made up of three separate arm parts—a first arm part **60**, a second arm part **62**, and the arm part **28**, which will be designated hereinafter as the third arm part.

In this embodiment, the frame **26** includes a backing plate **64** that is mounted to an angled surface **66** on the frame **26** to provide a draft space for the docked operating unit/mower **16** from which the joined arm parts **60**, **62**, **28** project in cantilever fashion. The arm base **56** has a wedge-shaped body **68** that is secured against the backing plate **64** so that a plane of an exposed, flat surface **70** on the body **68** is substantially vertically oriented. The body **68** is secured to the frame through fasteners **72** that each bears against a recessed surface **74** (one shown) to fix the arm base **56** against the backing plate **64**. Each surface **74** extends around a vertically elongate slot **76** through which the fasteners **72** extend. This construction allows the vertical position of the arm base **56** relative to the backing plate **64** to be varied and the arm base **56** to be maintained in a desired vertical relationship by tightening the fasteners **72**.

At least one deformable component, and in this case multiple coil springs **78**, connect between the arm base **56** and the first arm part **60** to maintain the support assembly **58** in a neutral state. This allows a biasably controlled universal movement of the connectors **22a**, **22b** relative to the arm base **56**.

While not a requirement, three coil springs **78a**, **78b**, **78c** connect between the arm base **56** and the first arm part **60**. The opposite ends of each coil spring **78** are fixed, one each

to the arm base **56** and the first arm part **60**. The end **80** of the one exemplary coil spring **78c** in FIG. **14** is connected to the arm base **56** through a conventional mounting stub shaft **82** that has an outer surface which conforms to and is positively embraced by the inside of the surrounding turns of the spring **78b**. All other coil spring ends are connected in a like fashion to their respective shaft component.

As shown most clearly in FIG. **13**, the coil springs **78** are arranged in a pattern wherein the axes **84a**, **84b**, **84c** of the springs **78a**, **78b**, **78c**, successively, are substantially parallel to each other. The axes **84b**, **84c** are substantially at the same height with the axis **84a** above the axes **84b**, **84c**, and substantially midway therebetween.

With this arrangement, a modicum of universal movement between the arm base **56** and first arm part **60** is allowed. The three spring arrangement allows tipping of the plane P of the surface **70** from a neutral position, as shown in solid lines in FIG. **15**, to a dotted line position through an angle θ . A three spring arrangement, as depicted, primarily allows this tipping of the plane P potentially without appreciably changing the effective location at **86** where the plane pivots in FIG. **15**.

The second arm **62** has a proximal end **88** pivotably connected for movement relative to the first arm part **60** around a vertically extending axis **90**. A pivot pin **92** extends through the proximal arm end **88** and is supported at spaced locations by bosses **94a**, **94b** on the first arm part **60**.

A plurality of torsion springs **96**, as shown in detail in FIG. **17**, surround the pivot pin **92** along its length and are loaded between the first arm part **60** and second arm part **62**. The springs **96** generate separate biasing forces that urge the second arm part **62** in opposite directions around the axis **90**. The opposite forces balance each other to maintain the second arm part **62** in a neutral position wherein the length thereof projects substantially orthogonally to a planar horizontal surface **98** on the first arm part **60**. The combination of springs **96** produces the same resistance to movement of the second arm part **62** in opposite directions from the neutral position.

The second arm part **62** has a body **100** with a generally flat shape that is molded to define a receptacle **102** for at least one wire bundle **104** that has conductors with an end connector fitting **105** mechanically joinable to the frame **26** to thereby electrically connect between the connectors **22a**, **22b** and the charging components **52** on the charging station **12**. A second wire/wire bundle **104'** extends from the second arm part **62** and has a connector fitting **105'**.

The third arm part **28** is connected to the distal end **106** of the second arm part **62** for pivoting movement relative thereto around a vertically extending axis **108**. A pivot pin **110** extends through the distal end **106** of the second arm part **62** and spaced walls **112a**, **112b** on the third arm part **28** between which the distal end **106** resides. Separate torsion springs **114** surround the pivot pin **110** and are loaded between the second and third arm parts **62**, **28** to load the third arm part **28** into a neutral position relative to the second arm part **62** wherein a length of the third arm part **28**, indicated by the double-headed arrow **116**, is substantially orthogonal to the length of the second arm part **62**, indicated by the double-headed arrow **118**.

The torsion spring arrangement generates equal opposite forces that biasably resist pivoting of each of the second and third arm parts **62**, **28** in either direction around its respective pivot axis **90**, **108** from a neutral starting position.

The third arm part **28** has a body **126** with an exposed distal region **120** of the body **126** having an overall convex shape both between its lengthwise ends **122**, **124** and from

top to bottom. The body **126** is shaped to define three elongate rails **128a**, **128b**, **128c**. Each rail **128** extends substantially the full dimension between the ends **122**, **124** and follows the convex curvature of the region **120**.

Between the upper rail **128a** and middle rail **128b**, an upper elongate slot **130a** is defined, with a corresponding elongate lower slot **130b** defined between the middle rail **128b** and the lower rail **128c**.

The connectors **22a**, **22b** each is in the form of a deformable leaf spring with elongate contact surfaces **132a**, **132b** recessed from the region **120** within the slots **130a**, **130b**, respectively. The leaf springs are loaded by being bent into a bulged shape. The leaf spring shapes are matched nominally to the curvature of the region **120** and extend over a majority of the length of the body **126** between the ends **122**, **124**.

While not a requirement, this depicted embodiment allows the operating unit/mower **16** to be moved from first and second different starting positions, each fully separated from the charging station **12**, in two different path portions up to the charging position. As depicted, there are actually two different charging positions that result.

More particularly, the operating unit/mower **16** is shown in a first charging position resulting with the operating unit/mower **16** advanced, from the dotted line position at the bottom of FIG. **5** from a first starting position, in the direction of the arrow **134** in a first path portion up to the solid line first charging position in that Figure. This causes the connectors **24** on a first connector assembly **136a**, at the rear portion of the left side L of the operating unit/mower **16**, to cooperate with the connectors **22a**, **22b** to establish an operative connection between the charging station **12** and the operating unit/mower **16**. A similarly constructed connector assembly **136b** is provided on the right side of the operating unit/mower **16** and has connectors **24** that cooperate with the connectors **22a**, **22b** in the same manner as the connector assembly **136a**.

The connector assembly **136b** becomes the operative connector assembly with the mower unit turned through 180° around a vertical axis from the solid line position in FIG. **5** and advanced from the dotted line position at the top of FIG. **5**, representing a second starting position, in the direction of the arrow **138**—oppositely to the direction indicated by the arrow **134**—in a second path portion up to a second charging position.

The connector assemblies **136a**, **136b** have essentially the same construction and cooperate with the arm assembly **20** in the same manner, with the exception that some parts are reversed to take into account the opposite direction moved by the operating unit/mower **16** into its charging position.

The arm assembly **20** is effectively bidirectional in that it cooperates with the connector assemblies **136a**, **136b** in substantially the same manner as the operating unit/mower **16** is advanced in opposite directions into the charging position.

More specifically, each of the connector assemblies **136a**, **136b** is built around a housing **140a**, **140b** that may be attached as a unit to the outer case **142** of the operating unit/mower **16** or may be integral with an underlying frame **144**.

The exemplary connector assembly **136b**, as shown in detail in FIGS. **21-25**, supports connectors **24a**, **24b** that respectively cooperate with the connectors **20a**, **20b**.

Each connector **24a**, **24b** has the same construction. Each connector **24a**, **24b** is made from a flat conductive plate material with a perimeter shape as seen most clearly for the

11

connector **24b** in FIG. **25**. Ignoring thickness, each flat plate can be considered to reside in a plane.

The housing **140b** has an inside **146** that conforms at least nominally to the outer case **142** and can be releasably maintained thereagainst by one or more fasteners **148**, acting between the housing **140b** and the case **142**.

The housing **140b** has an outside **150** that is exposed to cooperate with the arm assembly **20**.

The housing **140b** has upper and lower projections **152a**, **152b**, respectively defining curved guide surfaces **154a**, **154b** that cooperatively produce an hourglass shape from a lateral perspective. The shape defines a leading funneling region **156a** and a trailing funneling region **156b** between which a rectangularly-shaped region **158** is defined within which the contacts **24a**, **24b** reside.

The height H of the body **126** of the third arm part **28** is slightly less than the dimension H1 between the guide surfaces **154a**, **154b** at the entry to the region **158**.

As the operating unit/mower **16** is advanced downwardly in the direction of the arrow **138** from the dotted line position at the top of FIG. **5**, the curved leading end **122** on the third arm part **28** engages the housing **140b** at the leading funneling region **156a**, which guides the third arm part **28** progressively to and along a distance through the region **158**, whereupon the connectors **24a**, **24b** make operational electrical contact with the connectors **22a**, **22b**, respectively.

Because the connectors **24a**, **24b** each has a flat blade/vane shape that projects away from the outside **150** of the housing **140**, they also guide relative movement between the connector assembly **136b** and the third arm part **28** by sliding guidingly between the rails **128a**, **128b**, **128c**, bounding the slots **130a**, **130b**.

More particularly, the connector **24a** moves guidingly between the rails **128a**, **128b**, with the connector **24** moving guidingly between the rails **128b**, **128c**. To allow this to occur, the planes of the connectors **24a**, **24b** align with the length of a respective slot **130a**, **130b**. Generally, the line at each slot resides within the plane of its cooperating connector shape, or is generally parallel thereto.

To facilitate this interaction, all of the rails **128** have a convex shape with the width W of the third arm part tapering towards each of the ends **122**, **124**.

The overall cooperating housing surface area at **160**, within the hourglass shape, is smoothly curved and complementary to the shape of the third arm part surface portions that engage therewith as the third arm part **28** slides guidingly against the housing **140b**.

Additional stabilized guiding is afforded by providing separate flat guide vanes/blades **162a**, projecting in the same direction as the connector **24a**, in a straddling relationship with the connector **24a**, and residing in a plane that intersects the connector **24a**, with a separate pair of flat guide blades/vanes **162b** having the same relationship with the connector **24b**.

The blades **162** cooperate with the slots **130a**, **130b** as do the connectors **24a**, **24b** and thus perform a redundant guiding function, stabilize the relationship between the third arm part **28** and the connector assembly **136** including when the connectors **22**, **24** are operatively connected, and additionally shield against access to the region where the connectors **22a**, **24a**; **22b**, **24b** are engaged. The blades preferably are non-conductors to perform the shielding function but could be made from a conductive material to allow them to enlarge the electrical contact region between the connectors **22**, **24**.

12

To assure that positive engagement between the connectors **22**, **24** is made and maintained, the connectors **24a**, **24b** each is spring loaded.

Exemplary connector **24b** has a body **164b** with a straight electrical contact edge **166b**. A straight actuating edge **168b** extends at an angle to the contact edge **166b**, which angle is shown to be slightly greater than 90°, but is not required to be such.

The body **164** is maintained on the housing **140** through a mounting pin **170** which guides movement of the body **164b** around an axis **172**. A torsion coil spring **174** normally biases the body **164** to the dotted line position in FIG. **25**, which represents a neutral, starting position therefor. This places the actuating edge **168b** in a position whereby it will intercept the end region **122** of the third body part **28** in alignment with the slot **132b** as the operating unit **16** is moved towards the charging position.

A ramp region **176** on the body **126** of the third arm part **28** progressively cams the body **164b** from the starting dotted line position of FIG. **25** towards the solid line position in that same Figure. At the same time, the actuating edge **168b** engages the convex surface on the bulged leaf spring/connector **22b** and progressively deforms the leaf spring until the surface thereon is conformed to and in contact with substantially the entire length of the contact edge **166b** with the operating unit/mower **16** in the charging position, as shown in FIG. **25**. Thus, a substantial, elongate contact region may be established for positive electrical connection.

The connector **24a** cooperates with the connector **22a** in the same manner.

The discrete, different edge shapes are not required. For example, a continuously curved shape, or other shapes, might be utilized. These different shapes might be selected so that a single charging position might be realized by advancing the operating unit in the same orientation in opposite directions. Alternatively, the connectors **24a**, **24b** may be pivoted by movement of the operating unit/mower **16** in only a single direction.

In this embodiment, the connectors **24a**, **24b** are mounted to a frame **178** that supports the mounting pin **170** around which both connectors **24a**, **24b** pivot. As shown in FIGS. **23** and **24**, a self-contained module at **180** is formed which is connectable as a unit to the remainder of the housing **140**. Separate fasteners **182** effect the securement.

With the various structure as described above, potentially many advantages may be realized.

By reason of having the connectors **24** spring biased against deformed connectors **22** in a preloaded leaf spring form, a substantial electrical contact area can be maintained even though the operating unit/mower **16** may not be precisely aligned in its optimal programmed charging position. In other words, as an incident of the operating unit/mower **16** realizing the charging position, the connectors **22**, **24** reposition in a manner that a residual loading force is generated that urges the connectors **22**, **24** positively against each other. Positive electrical connection can thus be maintained.

As seen in FIG. **5**, with the operating unit/mower **16** in its charging position, the second arm part **62** is moved against a torsional spring force through an angle $\theta 1$, that may be on the order of 30°, whereby a restoring force positively urges the connectors **22** against the connectors **24**.

The pivoting force applied to the arm part **62** also loads the coil springs **78**, which generates residual loading forces that urge the connectors **22** towards the connectors **24**.

This resilient arm assembly construction allows the operating unit/mower **16** to move into and away from the

13

charging station 12 without significant interference, even with a degree of deviation from an optimal lateral positioning of the operating unit/mower 16 in its charging position. The operating unit/mower 16 in the solid line position of FIG. 5 thus might move forwardly or rearwardly to disengage from the charging station 12.

The ability to shift the arm base 56 vertically with respect to the frame on the charging station 12 permits the connectors 22 to be precisely aligned with the path of the connectors 24 on the operating unit/mower 16 during initial setup and programming.

As shown at FIG. 20, by reason of recessing the connectors 24a, 24b between the rails 128 at the region 120, the resulting limited exposure of the contacts 24a, 24b puts the design in compliance with UL certification requirements that limit access by a probe 184.

The arrangement of the coil springs 78 allows an angular reorientation of the third housing part 28, as shown in FIG. 26, through an angle $\theta 3$ which will allow adequate engagement of the connectors 22, 24 with the operating unit/mower 16 inclined, as shown schematically therein.

The coil springs 78, together with the described relatively movable arm part arrangement, allow electrical connection between the charging station 12 and operating unit/mower 16 to be made with the operating unit/mower 16 skewed from its programmed or optimal charging position.

Any potential misalignment between the charging station 12 and operating unit/mower 16 may further be accommodated by the flat guide blades 162 that facilitate engagement of the connectors 22, 24 and stabilize the finally established operative relationship between the third arm part 28 and the connector assemblies 136.

While FIG. 5 depicts the operating unit/mower 16 moving in two different path portions in directions indicated by the arrows 134, 138, into two different charging positions, as shown in FIG. 27, the invention contemplates a more generic design for any wheeled operating unit, designated 180 and not limited to the particular operating unit/mower 16 described, and a cooperating charging station 12'. In FIG. 27, the wheeled operating unit 180 is shown in a first starting position at 182 and a second starting position at 184. From the first starting position at 182, the wheeled operating unit 180 moves in a first path portion PP1 up to and into a charging position on the charging station. The wheeled operating unit 180 in the second position 184 moves in a second path portion PP2 into a charging position on the charging station 12'.

The components may be designed so that the wheeled operating unit 180 assumes the same charging position as it moves in each of the path portions PP1, PP2, or different charging positions, not limited to those shown in FIG. 5, upon traversing the path portions PP1, PP2.

Further, the generic showing in FIG. 27 encompasses the wheeled operating unit 180 moving in the same or different orientations into the charging position(s) along the different paths PP1, PP2. While multidirectional movement—typically forward or rearward—of the wheeled operating unit 180 into its charging position(s) is contemplated, the system would most commonly be designed so that the movement of the wheeled operating unit 180 along both path portions PP1, PP2 occurs with the same part of the wheeled operating unit 180 in a leading direction. For example, as shown in FIG. 5, the operating unit/mower 16 moves in a forward leading direction into both charging positions described.

In a further variation, as shown schematically in FIG. 28, connectors 22", 24", corresponding to the connectors 22, 24, respectively associated with the charging station 12 and

14

apparatus/operating unit 16, may have a different construction which relies on a different type of engagement. For example, the connectors 22", 24" may have a plug-in arrangement whereas the aforementioned connectors 22, 24 are connected in such a manner that the apparatus/operating unit 16 can move in a single direction up to a charging position and continue in that same direction to disengage from the charging station 12. In other words, the generic representation of the structure shown in FIG. 27 encompasses a multitude of different structures that afford advantages, described above, without limitation to the preferred connecting arrangement shown in FIGS. 5-26.

As but one example, the same connectors on the wheeled operating unit 180 and the charging station 12' may assume the engaged relationship with the wheeled operating unit 180 advanced from the different starting positions 182, 184. This is a variation of the preferred embodiment wherein the connector assemblies 136a, 136b are spaced from each other—in the embodiment shown in a lateral direction.

The foregoing disclosure of specific embodiments is intended to be illustrative of the broad concepts comprehended by the invention.

The invention claimed is:

1. In combination:

a) a wheeled operating unit comprising a frame and at least one wheel that supports the frame in an operative position on a subjacent surface,

the wheeled operating unit comprising a drive powered by a rechargeable power supply,

the wheeled operating unit having a front, a back, a left side and a right side and propelled by the drive to move in at least one travel direction by causing the at least one wheel to roll against a subjacent support surface; and

at least one connector; and

b) a charging station having a frame and at least one connector,

the at least one connector on the wheeled operating unit and the at least one connector on the charging station configured to cooperate with each other to establish an operative horizontal connection between the charging station and the wheeled operating unit with the at least one connector on the wheeled operating unit and the at least one connector on the charging station in an engaged relationship, whereupon the charging station is operable to effect charging of the rechargeable power supply,

wherein the wheeled operating unit and charging station are configured so that the engaged relationship can be established with the wheeled operating unit moved selectively from first and second different starting positions, each spaced from the charging station, respectively in first and second different path portions up to the charging station and into at least one charging position wherein the at least one connector on the wheeled operating unit and the at least one connector on the charging station assume the engaged relationship,

wherein the at least one connector on the wheeled operating unit comprises first and second connectors, and the at least one charging position comprises first and second different charging positions,

wherein the first connector on the wheeled operating unit and the at least one connector on the charging station are in the engaged relationship with the wheeled operating unit in the first charging position and the second connector on the wheeled operating unit and the at least

15

one connector on the charging station are in the engaged relationship with the wheeled operating unit in the second charging position,

wherein the first connector on the wheeled operating unit to be engaged by the at least one connector on the charging station is located at the left side of the wheeled operating unit and the second connector on the wheeled operating unit to be engaged by the at least one connector on the charging station is located at the right side of the wheeled operating unit.

2. The combination according to claim 1 wherein the wheeled operating unit is in different orientations relative to the charging station in the first and second charging positions.

3. The combination according to claim 2 wherein the wheeled operating unit is turned through an angle around a vertical axis between the first and second charging positions.

4. The combination according to claim 3 wherein the angle is approximately 180°.

5. The combination according to claim 1 wherein the wheeled operating unit and charging station are configured so that the wheeled operating unit moves front end first each of: a) from the first starting position into the first charging position; and b) from the second starting position into the second charging position.

6. The combination according to claim 1 wherein the wheeled operating unit has at least one cutting component for severing grass.

7. The combination according to claim 1 wherein the charging station comprises a platform with an upper surface upon which the at least one wheel is supported with the wheeled operating unit in the at least one charging position.

8. The combination according to claim 7 wherein the platform has a plurality of upwardly projecting ribs on the upper surface to provide traction for the at least one wheel as the wheeled operating unit moves into the at least one charging position.

9. The combination according to claim 1 wherein with the wheeled operating unit in the at least one charging position, the at least one connector on the charging station and the at least one connector on the wheeled operating unit are biasably urged against each other into the engaged relationship.

10. The combination according to claim 9 wherein the at least one connector on the charging station is biased through at least one spring against the at least one connector on the wheeled support and the at least one connector on the charging station in the engaged relationship.

11. The combination according to claim 1 wherein the at least one connector on the charging station is supported on a cantilevered arm.

12. The combination according to claim 1 wherein the wheeled operating unit and charging station are configured so that the wheeled operating unit can be moved: a) in a first direction in the first path portion into the at least one charging position; and b) thereafter further in the first direction past and away from the charging station.

13. The combination according to claim 1 wherein the wheeled operating unit and charging station are configured so that the wheeled operating unit is movable only with the front of the wheeled operating unit in a leading direction between the first and second starting positions and the at least one charging position.

14. A method of charging a wheeled operating unit, the method comprising the steps of:

obtaining the combination of claim 6;

16

with the wheeled operating unit in the first starting position operating the drive to move the wheeled operating unit in the first path portion into a first of the at least one charging position;

charging the rechargeable power supply through the charging station;

operating the drive to move the wheeled operating unit away from the charging station;

cutting grass with the wheeled operating unit using the at least one cutting component on the wheeled operating unit and advancing the wheeled operating unit to the second starting position; and

operating the drive to move the wheeled operating unit from the second starting position in the second path portion into a second of the at least one charging position.

15. The method of charging a wheeled operating unit according to claim 14 wherein the first and second path portions extend in lines that are substantially parallel.

16. In combination:

a) a wheeled operating unit comprising a frame and at least one wheel that supports the frame in an operative position on a subjacent surface,

the wheeled operating unit comprising a drive powered by a rechargeable power supply,

the wheeled operating unit having a front, a back, a left side and a right side and propelled by the drive to move in at least one travel direction by causing the at least one wheel to roll against a subjacent support surface; and

at least one connector; and

b) a charging station having a frame and at least one connector,

the at least one connector on the wheeled operating unit and the at least one connector on the charging station configured to cooperate with each other to establish an operative connection between the charging station and the wheeled operating unit with the at least one connector on the wheeled operating unit and the at least one connector on the charging station in an engaged relationship, whereupon the charging station is operable to effect charging of the rechargeable power supply,

wherein the wheeled operating unit and charging station are configured so that the engaged relationship can be established with the wheeled operating unit moved selectively from first and second different starting positions, each spaced from the charging station, respectively in first and second different path portions up to the charging station and into at least one charging position wherein the at least one connector on the wheeled operating unit and the at least one connector on the charging station assume the engaged relationship,

wherein the charging station comprises a platform with an upper surface upon which the at least one wheel is supported with the wheeled operating unit in the at least one charging position,

wherein the at least one wheel comprises laterally spaced first and second wheels, the at least one charging position comprises first and second charging positions, and with the wheeled operating unit in the first charging position the first wheel and not the second wheel is supported by the upper surface of the platform and with the wheeled operating unit in the second charging position, the second wheel and not the first wheel is supported by the upper surface of the platform.

17

17. The combination according to claim 16 wherein the at least one wheel comprises a steerable third wheel that is located forwardly of the first and second wheels.

18. In combination:

a) a wheeled operating unit comprising a frame and at least one wheel that supports the frame in an operative position on a subjacent surface,
the wheeled operating unit comprising a drive powered by a rechargeable power supply,
the wheeled operating unit having a front, a back, a left side and a right side and propelled by the drive to move in at least one travel direction by causing the at least one wheel to roll against a subjacent support surface;
and

at least one connector; and

b) a charging station having a frame and at least one connector,

the at least one connector on the wheeled operating unit and the at least one connector on the charging station configured to cooperate with each other to establish an operative connection between the charging station and the wheeled operating unit with the at least one connector on the wheeled operating unit and the at least one connector on the charging station in an engaged relationship, whereupon the charging station is operable to effect charging of the rechargeable power supply,

wherein the wheeled operating unit and charging station are configured so that the engaged relationship can be established with the wheeled operating unit moved selectively from first and second different starting positions, each spaced from the charging station, respectively in first and second different path portions up to the charging station and into at least one charging position wherein the at least one connector on the wheeled operating unit and the at least one connector on the charging station assume the engaged relationship,

wherein with the wheeled operating unit in the at least one charging position, the at least one connector on the charging station and the at least one connector on the wheeled operating unit are biasably urged against each other into the engaged relationship,

wherein the at least one connector on the charging station is biased through at least one spring against the at least one connector on the wheeled operating unit with the at least one connector on the wheeled support and the at least one connector on the charging station in the engaged relationship,

18

wherein the at least one connector on the wheeled operating unit is deflected so that a restoring force urges the at least one connector on the wheeled operating unit against the at least one connector on the charging unit with the at least one connector on the wheeled support and the at least one connector on the charging station in the engaged relationship.

19. In combination:

a) a wheeled operating unit comprising a frame and at least one wheel that supports the frame in an operative position on a subjacent surface,

the wheeled operating unit comprising a drive powered by a rechargeable power supply,

the wheeled operating unit having a front, a back, a left side and a right side and propelled by the drive to move in at least one travel direction by causing the at least one wheel to roll against a subjacent support surface;
and

at least one connector; and

b) a charging station having a frame and at least one connector,

the at least one connector on the wheeled operating unit and the at least one connector on the charging station configured to cooperate with each other to establish an operative connection between the charging station and the wheeled operating unit with the at least one connector on the wheeled operating unit and the at least one connector on the charging station in an engaged relationship, whereupon the charging station is operable to effect charging of the rechargeable power supply,

wherein the wheeled operating unit and charging station are configured so that the engaged relationship can be established with the wheeled operating unit moved selectively from first and second different starting positions, each spaced from the charging station, respectively in first and second different path portions up to the charging station and into at least one charging position wherein the at least one connector on the wheeled operating unit and the at least one connector on the charging station assume the engaged relationship,

wherein with the wheeled operating unit in the at least one charging position, the at least one connector on the charging station and the at least one connector on the wheeled operating unit are biasably urged in a horizontal direction against each other into the engaged relationship.

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