

US011535504B2

(12) **United States Patent**
Venkatakrishnan et al.

(10) **Patent No.:** **US 11,535,504 B2**
(45) **Date of Patent:** **Dec. 27, 2022**

(54) **AUTOMATED DISPENSING SYSTEM FOR CUSTOMIZED BEVERAGES**

(71) Applicant: **Starbucks Corporation**, Seattle, WA (US)

(72) Inventors: **Natarajan Venkatakrishnan**, Bellevue, WA (US); **Andrew Corlett**, Issaquah, WA (US); **Jonathan Levey**, Kirkland, WA (US); **Brandon Michael Roberts**, Snohomish, WA (US)

(73) Assignee: **Starbucks Corporation**, Seattle, WA (US)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

(21) Appl. No.: **17/837,999**

(22) Filed: **Jun. 10, 2022**

(65) **Prior Publication Data**
US 2022/0297995 A1 Sep. 22, 2022

Related U.S. Application Data
(63) Continuation of application No. 17/248,210, filed on Jan. 14, 2021, now Pat. No. 11,440,784.

(60) Provisional application No. 63/068,292, filed on Aug. 20, 2020, provisional application No. 62/962,079, filed on Jan. 16, 2020.

(51) **Int. Cl.**
B67D 1/00 (2006.01)
B67D 1/08 (2006.01)
B67D 1/10 (2006.01)
G07F 13/06 (2006.01)
G07F 13/02 (2006.01)

(52) **U.S. Cl.**
CPC **B67D 1/0037** (2013.01); **B67D 1/0078** (2013.01); **B67D 1/0882** (2013.01); **B67D 1/0888** (2013.01); **B67D 1/10** (2013.01); **G07F 13/025** (2013.01); **G07F 13/065** (2013.01); **B67D 2001/0097** (2013.01); **B67D 2210/00034** (2013.01)

(58) **Field of Classification Search**
CPC .. **B67D 1/0037**; **B67D 1/0078**; **B67D 1/0882**; **B67D 1/0888**; **B67D 1/10**
See application file for complete search history.

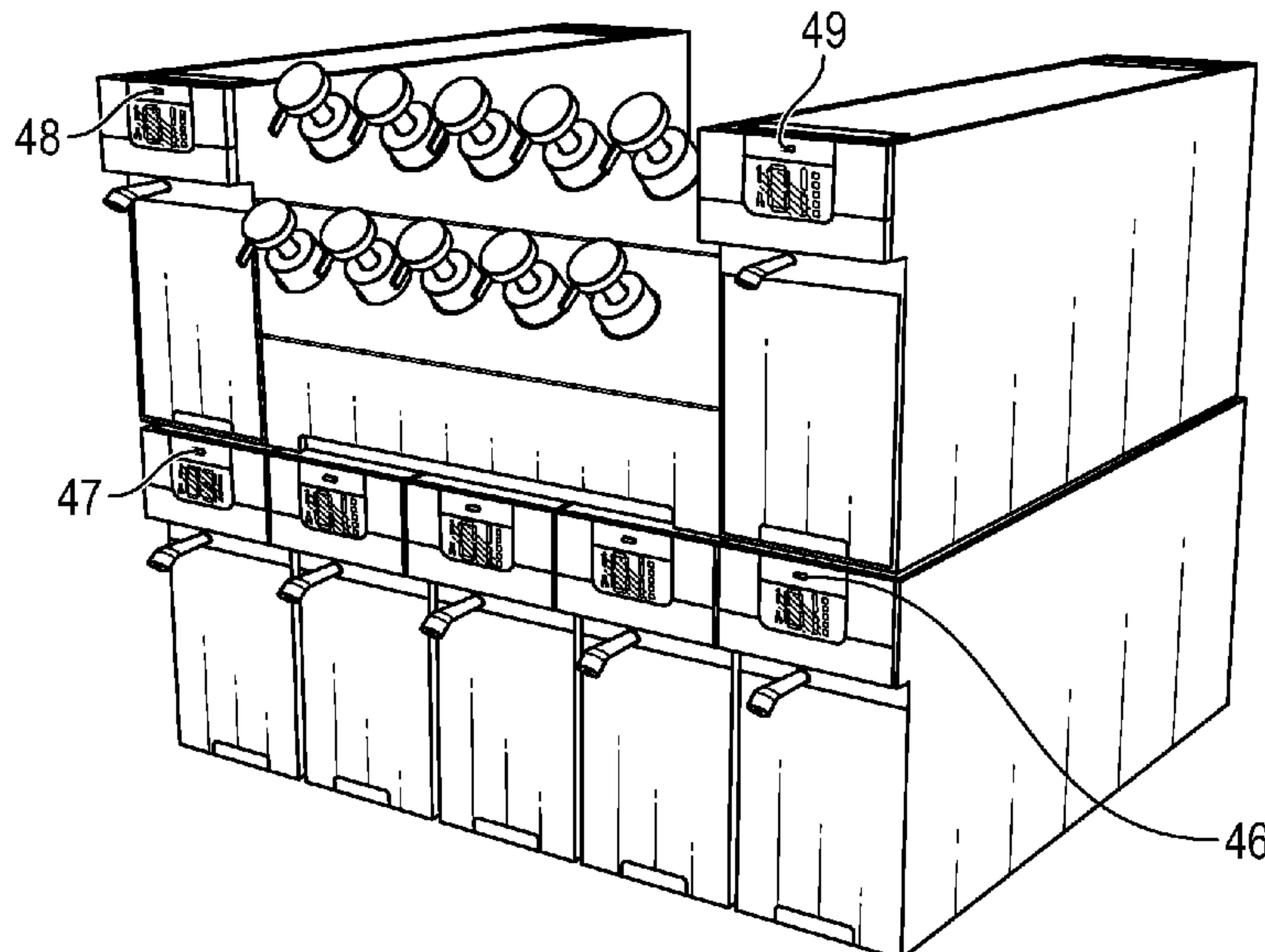
(56) **References Cited**
U.S. PATENT DOCUMENTS
10,544,028 B2 * 1/2020 Guy B67D 1/0462
2006/0118581 A1 * 6/2006 Clark B67D 1/0041
222/333
2009/0069949 A1 * 3/2009 Carpenter B67D 1/0021
222/144.5
2014/0107835 A1 * 4/2014 Biasi B67D 7/221
700/231

(Continued)

FOREIGN PATENT DOCUMENTS
WO WO-2016137930 A1 * 9/2016 A23G 9/04
Primary Examiner — Jeremy Carroll
(74) *Attorney, Agent, or Firm* — Knobbe, Martens, Olson & Bear, LLP

(57) **ABSTRACT**
The disclosure generally relates to an automated modular dispensing platform for creating customized beverages (e.g., using various sauces, syrups, sweeteners, colors and/or flavors added to a base beverage). The automated dispensing platform may simultaneously aggregate beverage modifiers or ingredients (e.g., sweetener, flavor, and/or color) and facilitate automated, efficient cleaning cycles for modular beverage dispensers.

5 Claims, 31 Drawing Sheets



(56)

References Cited

U.S. PATENT DOCUMENTS

2015/0013545 A1* 1/2015 Egli A47J 31/60
222/129.1
2019/0112174 A1* 4/2019 Alix B67D 1/0001

* cited by examiner

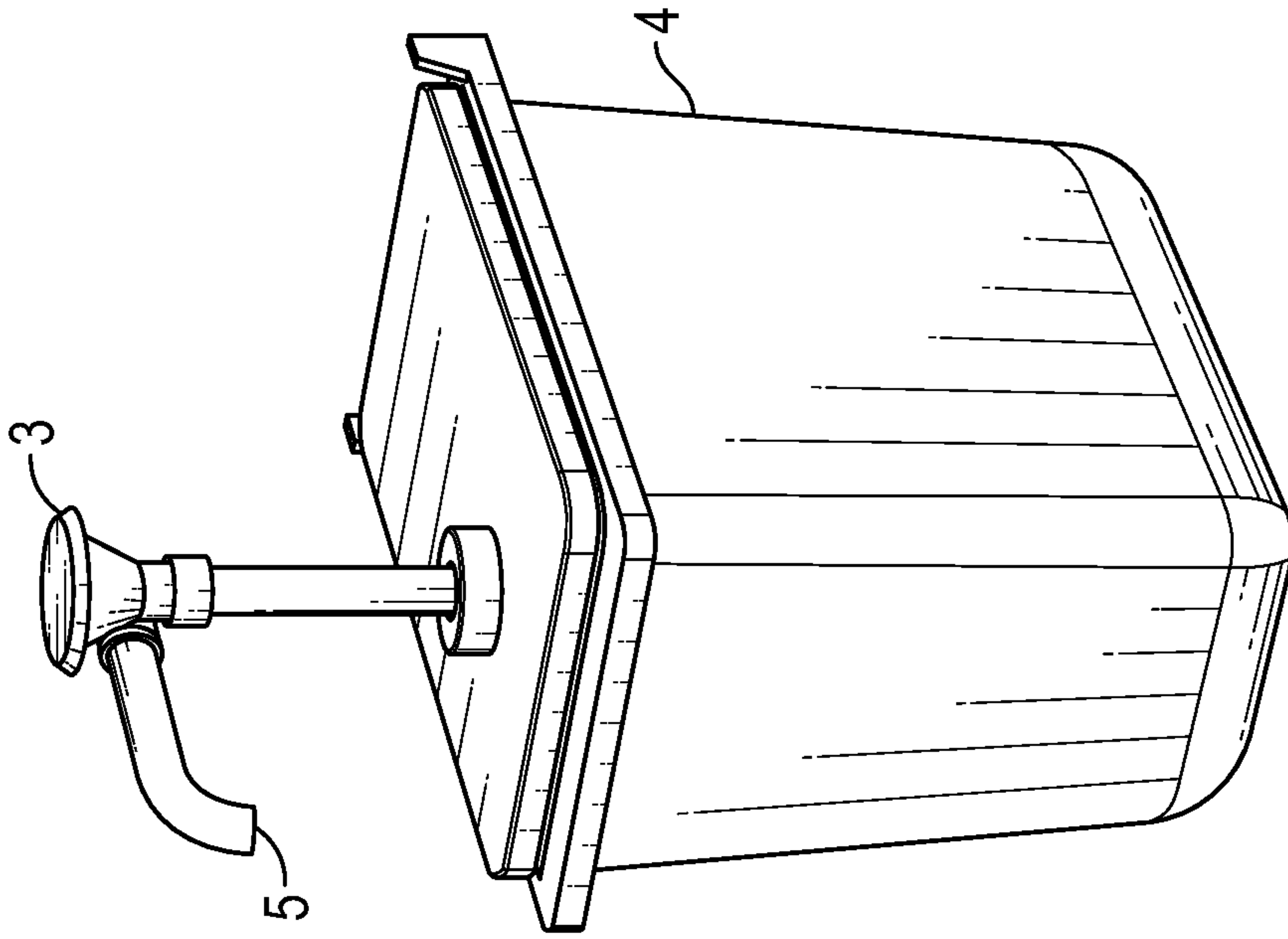


FIG. 2
(Prior Art)

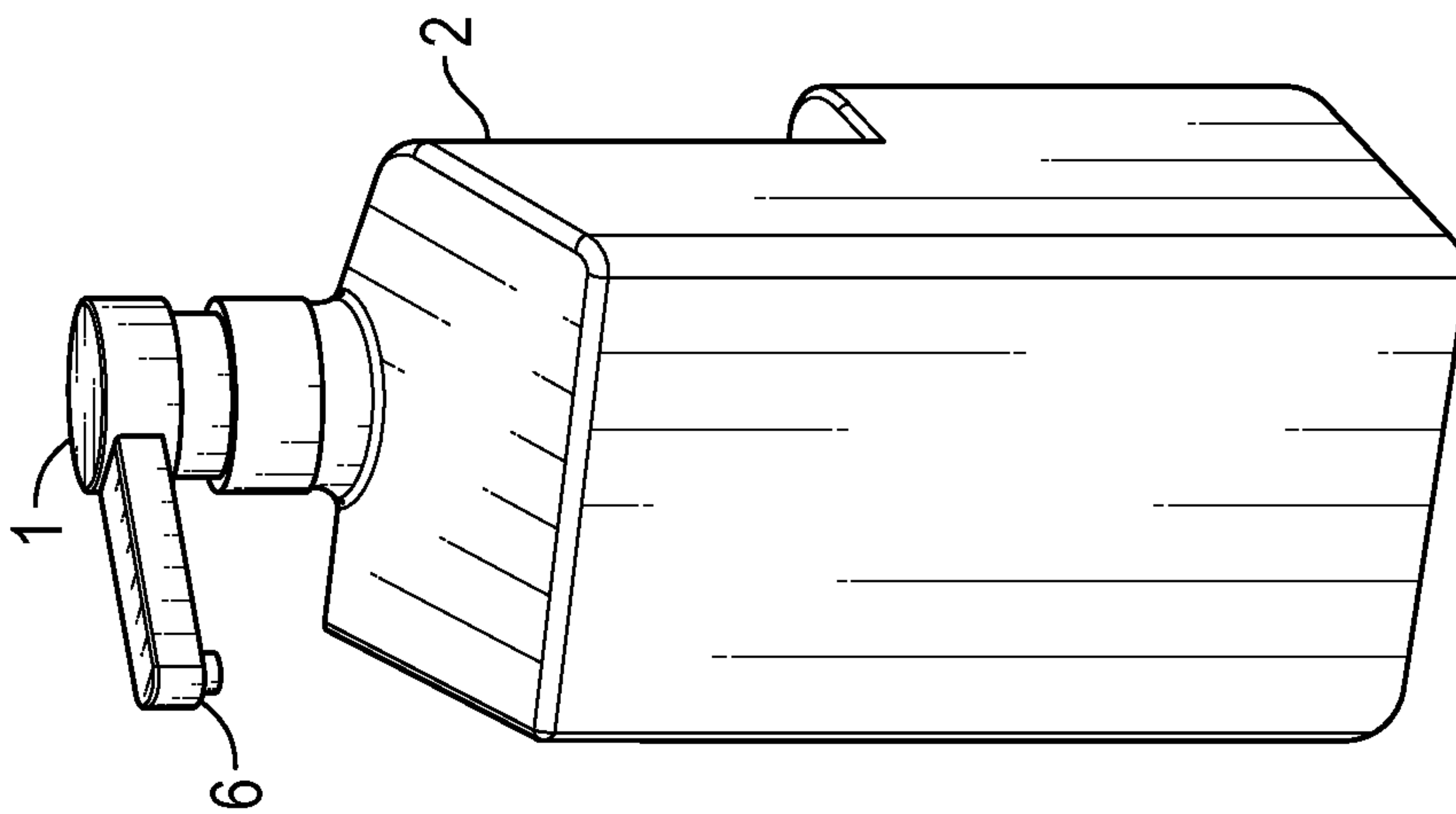


FIG. 1
(Prior Art)

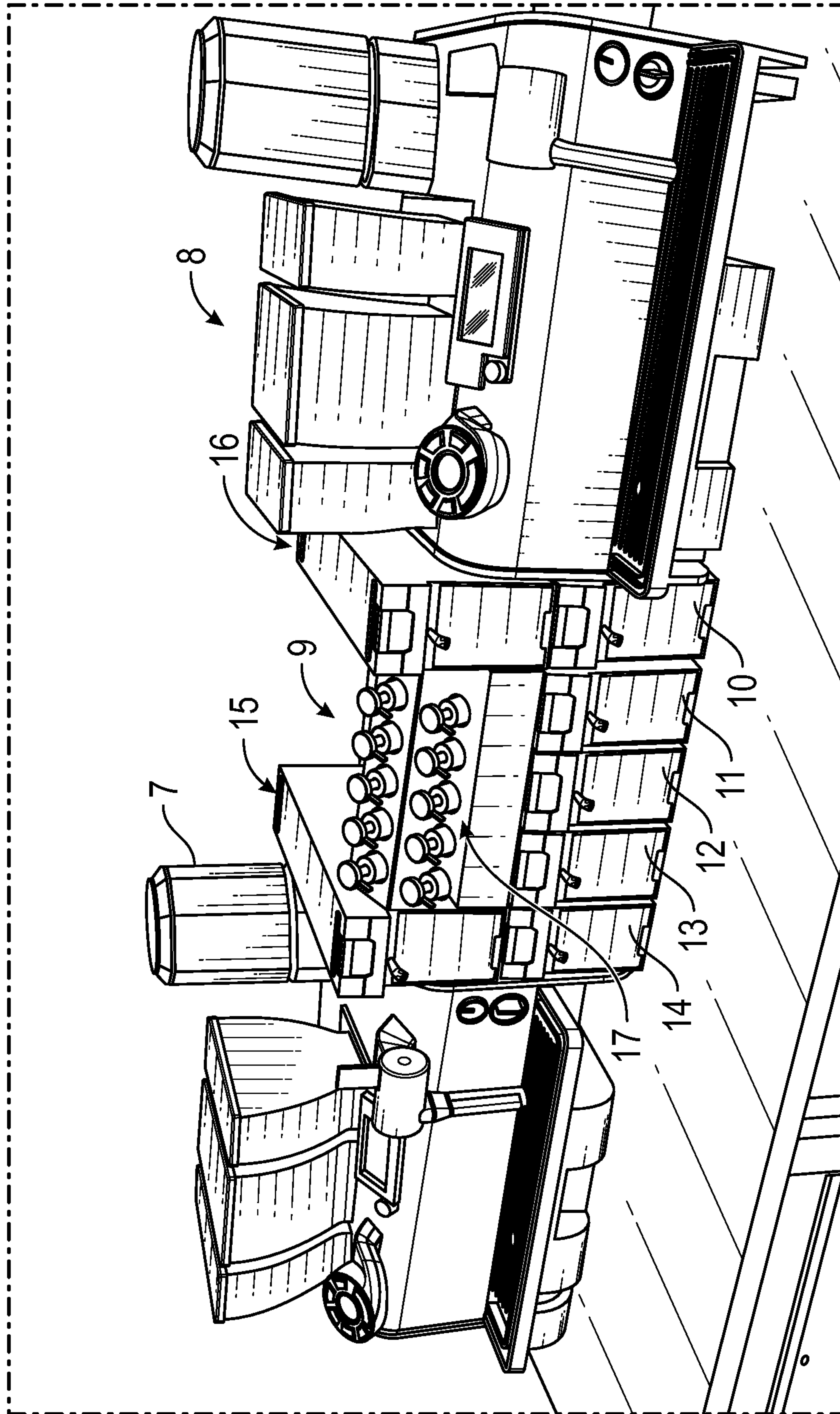


FIG. 3

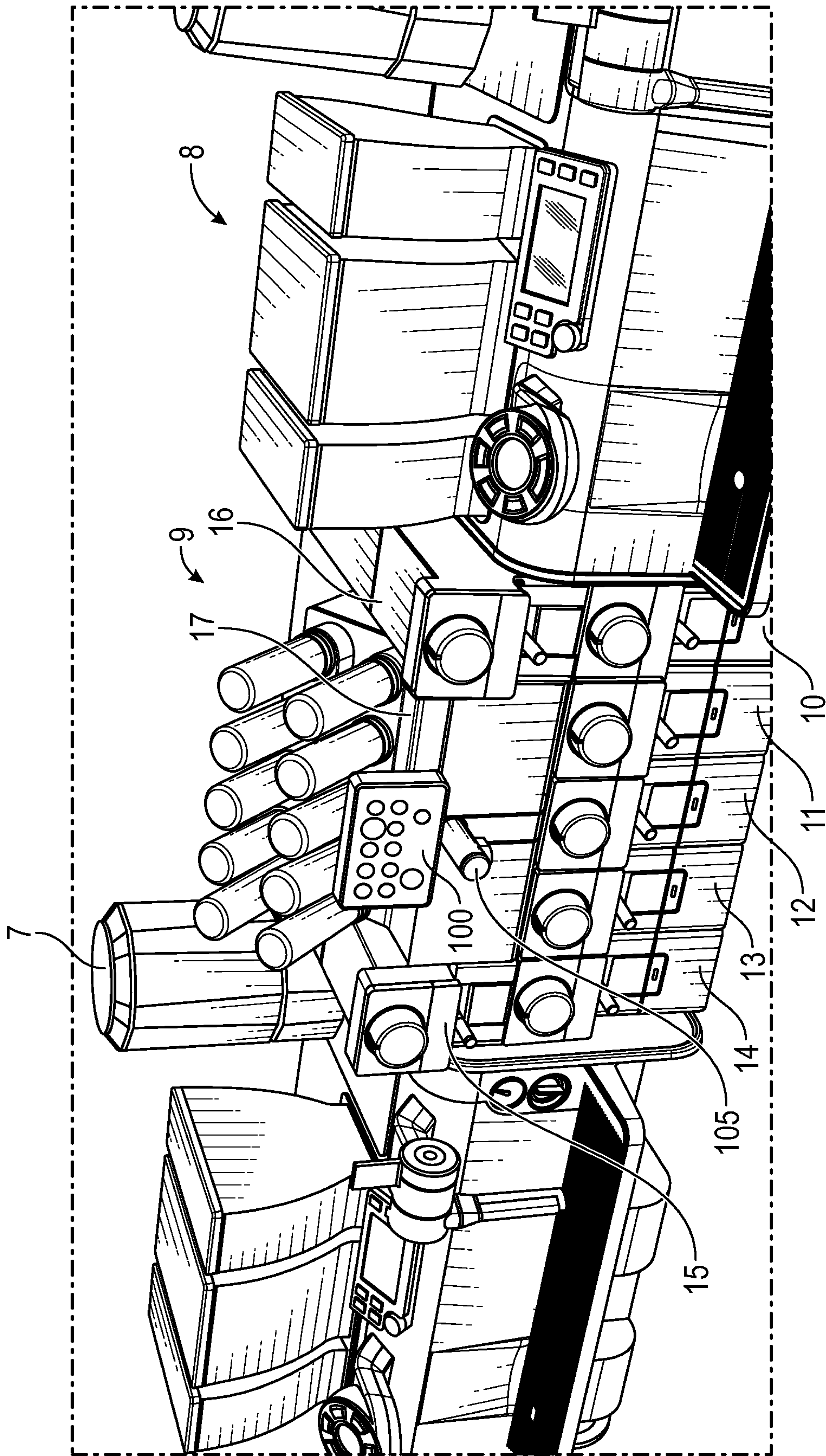


FIG. 3A

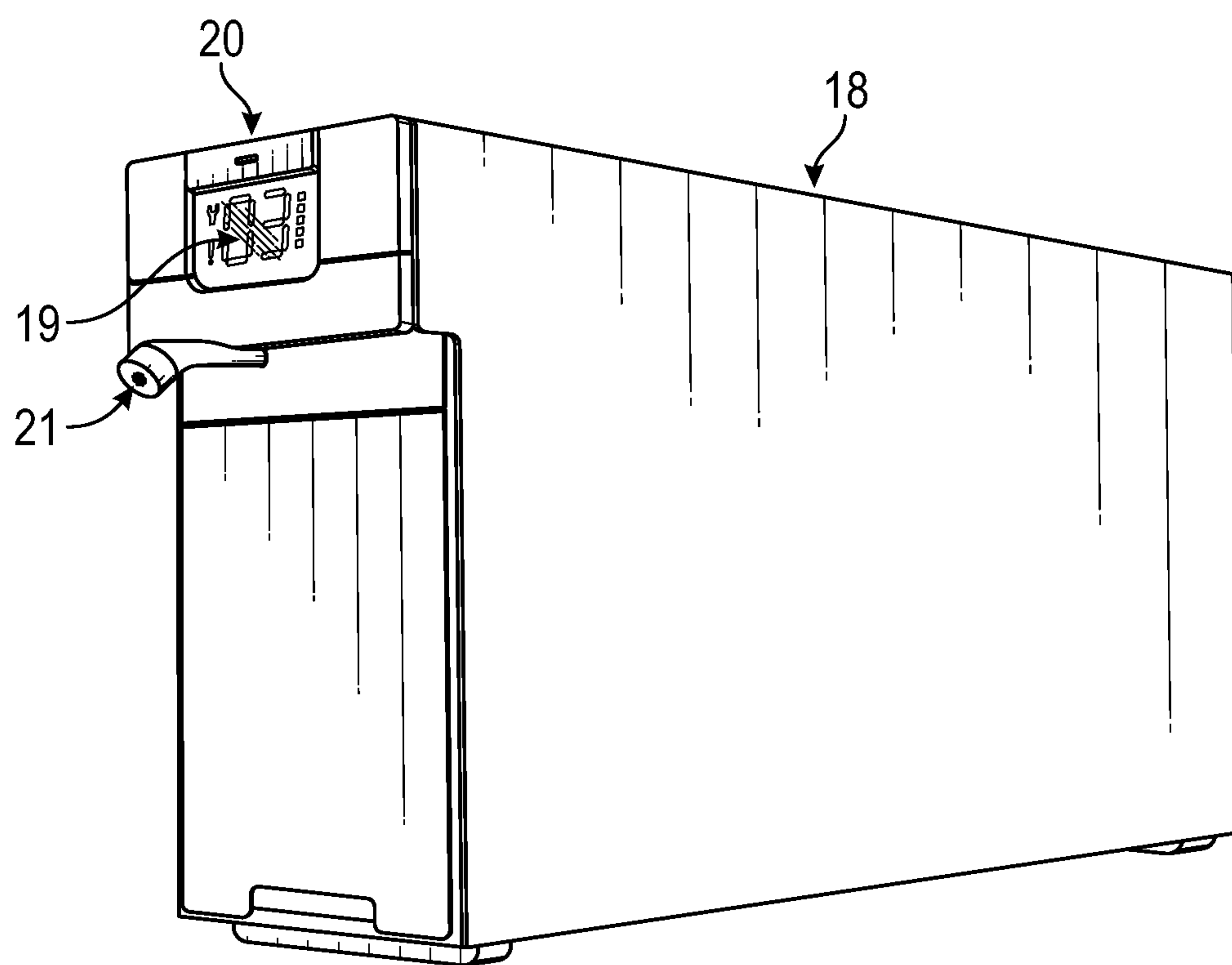


FIG. 4

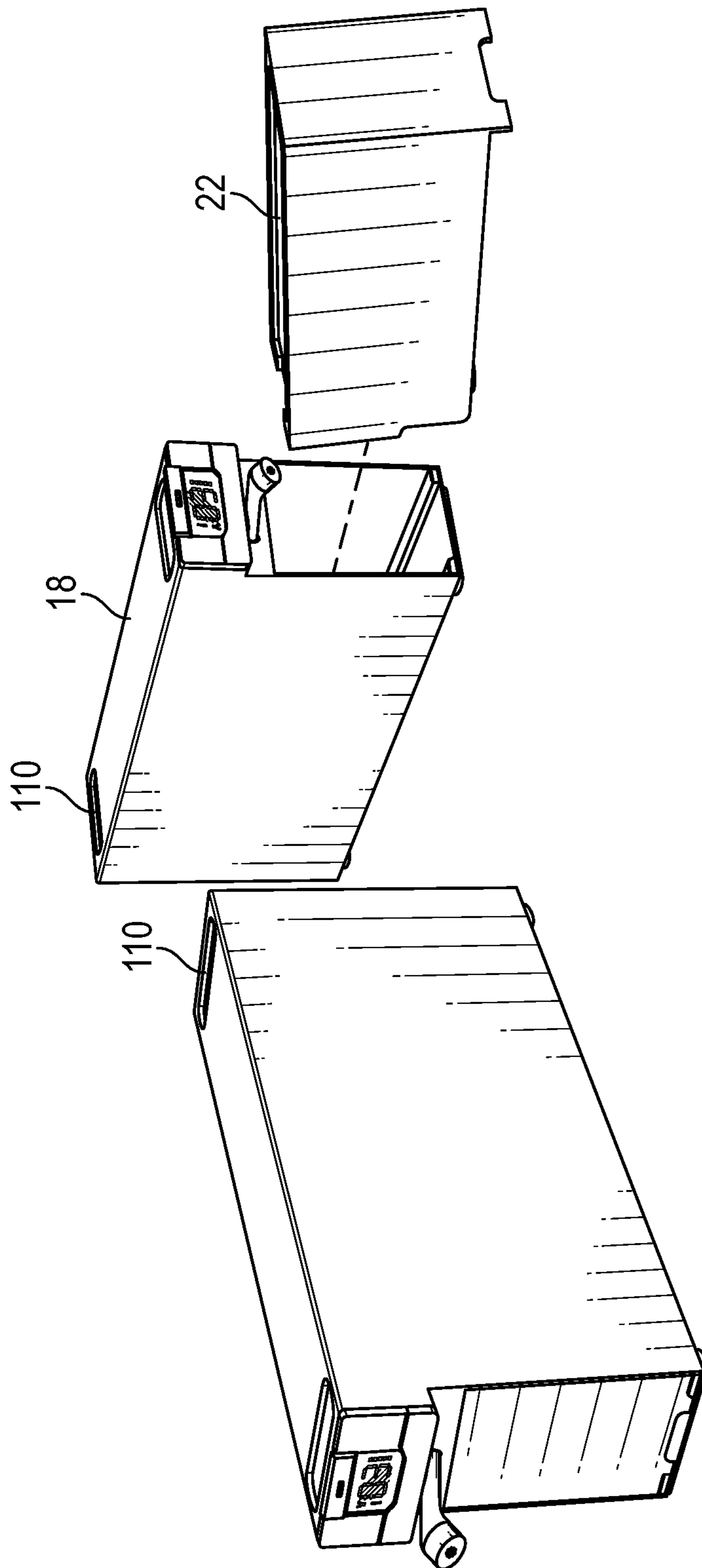


FIG. 5

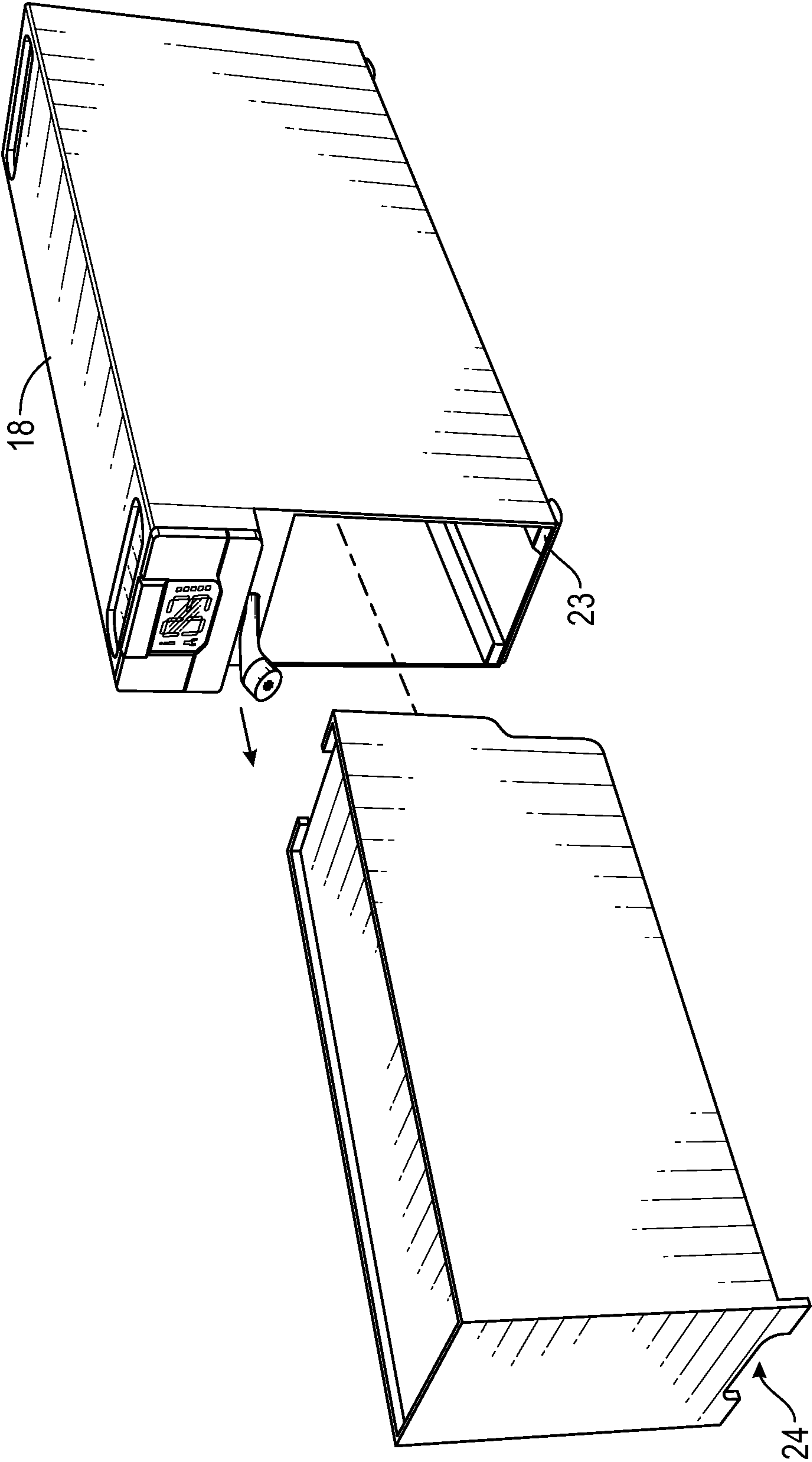
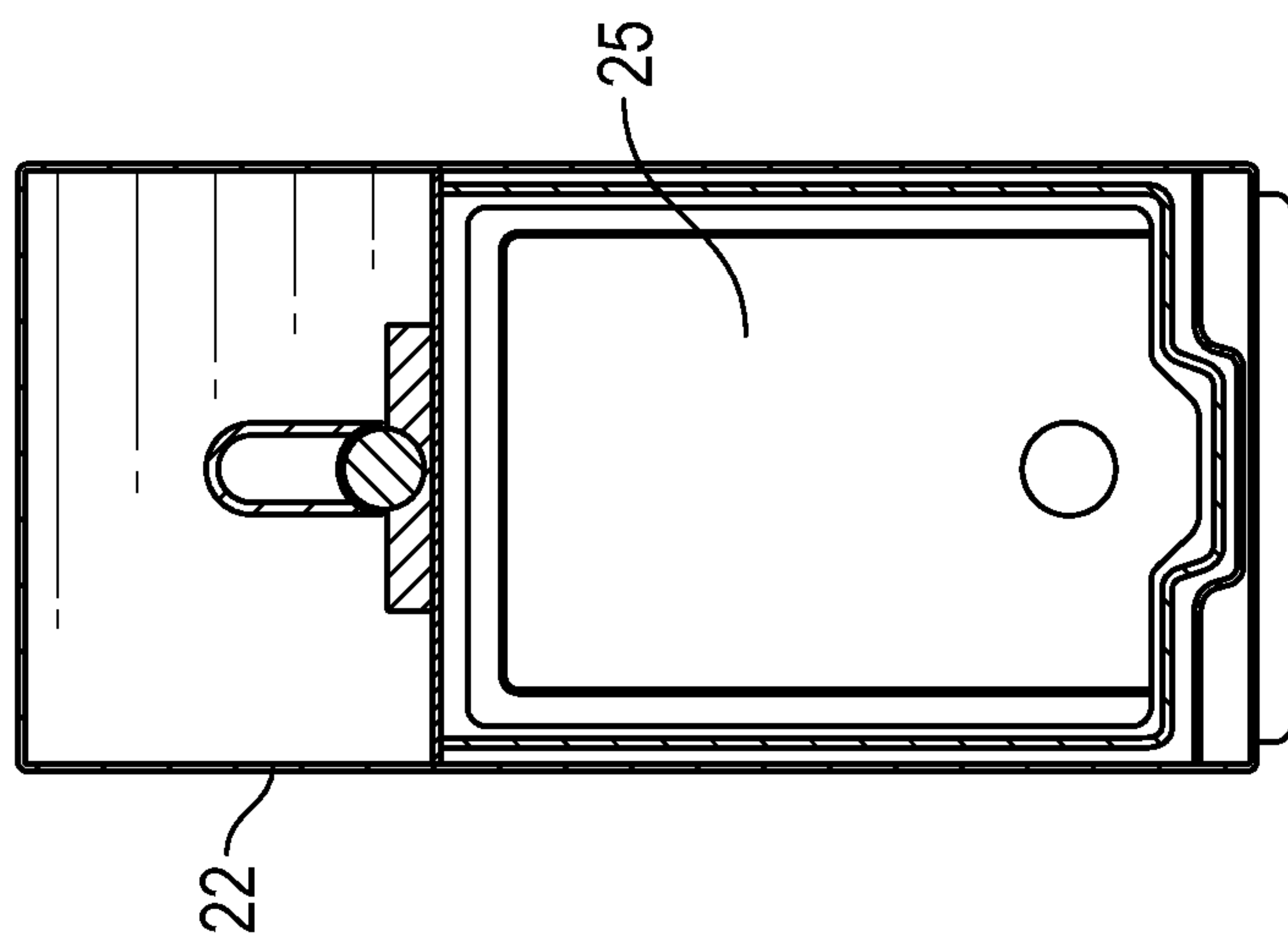
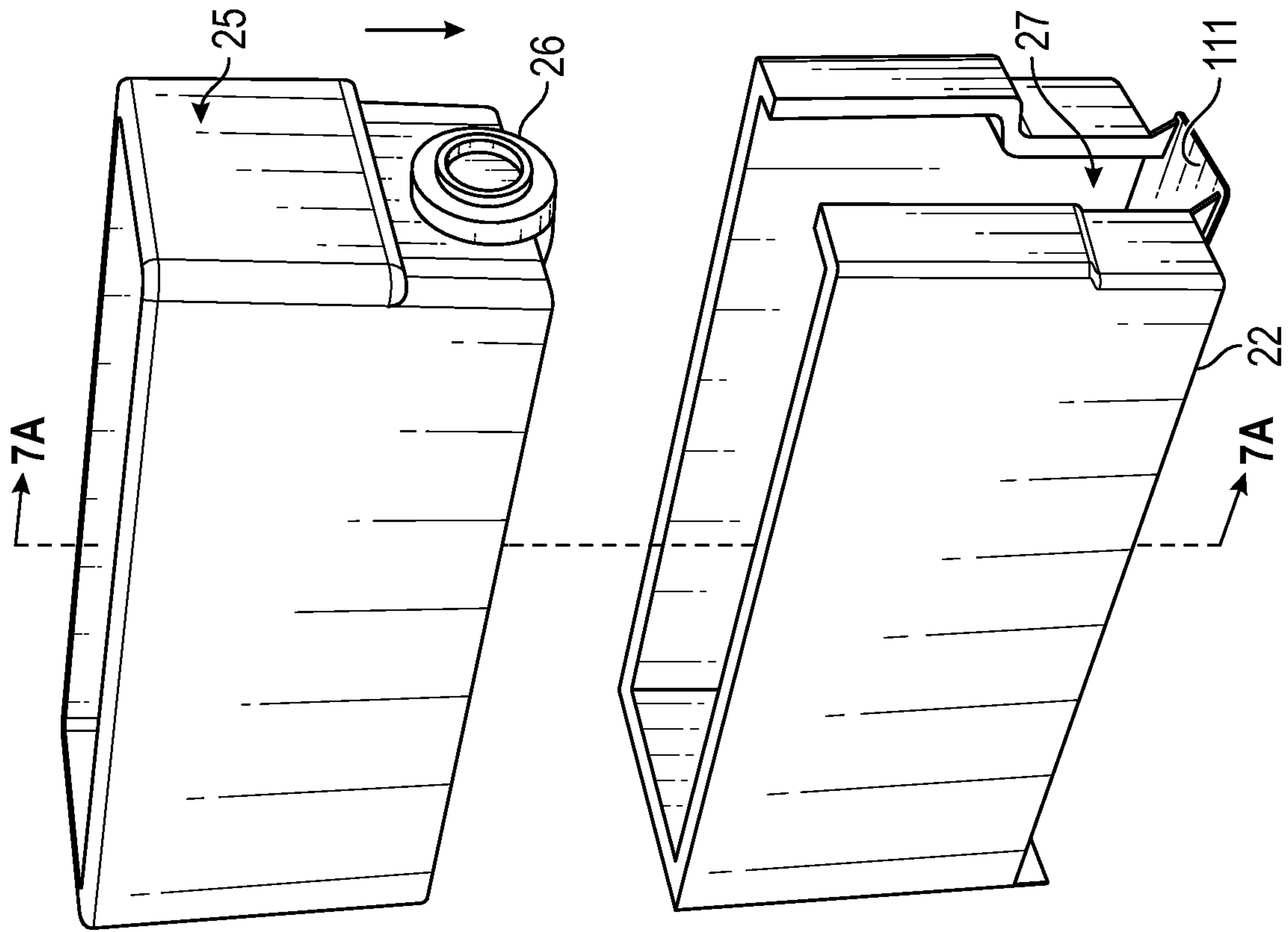


FIG. 6



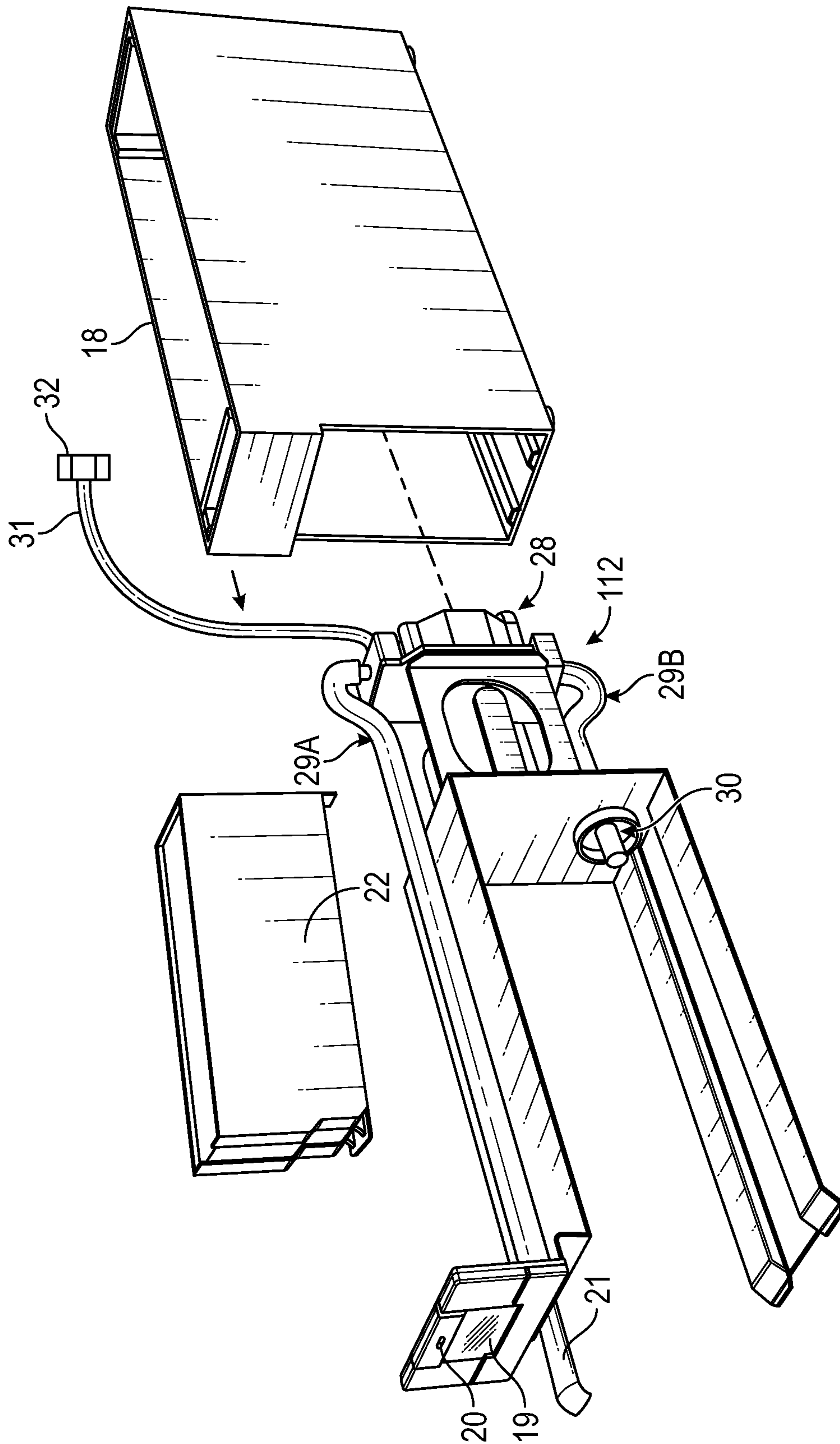


FIG. 8

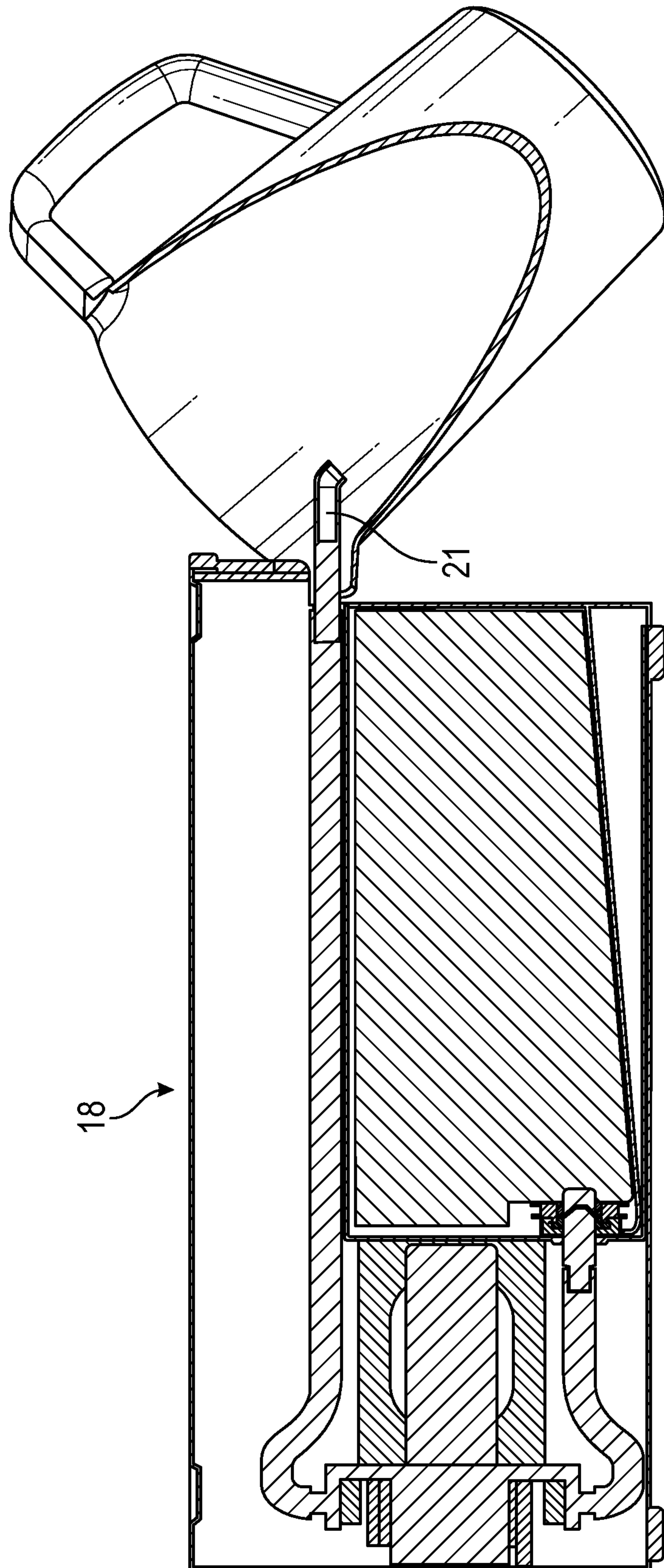


FIG. 9

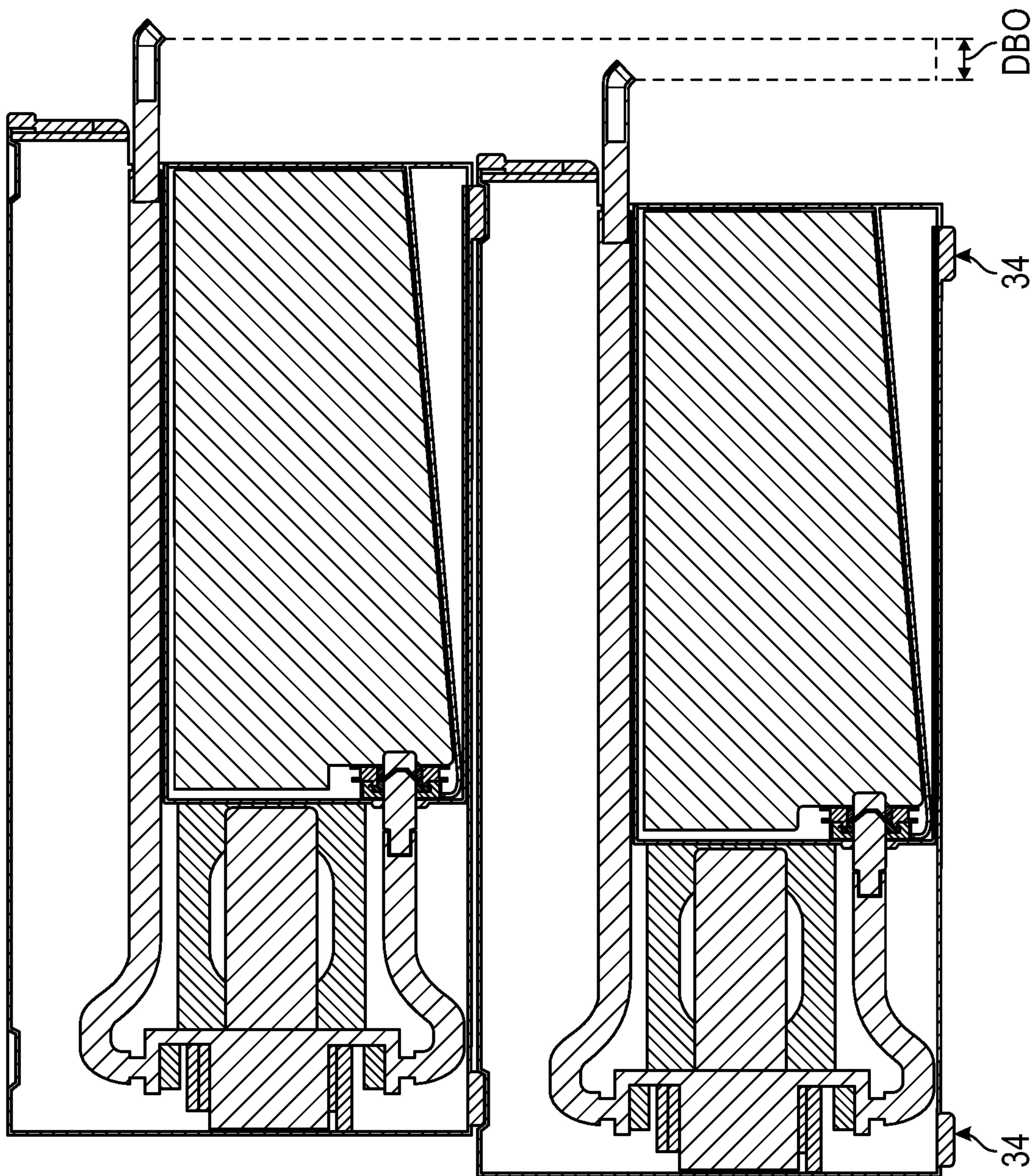


FIG. 10

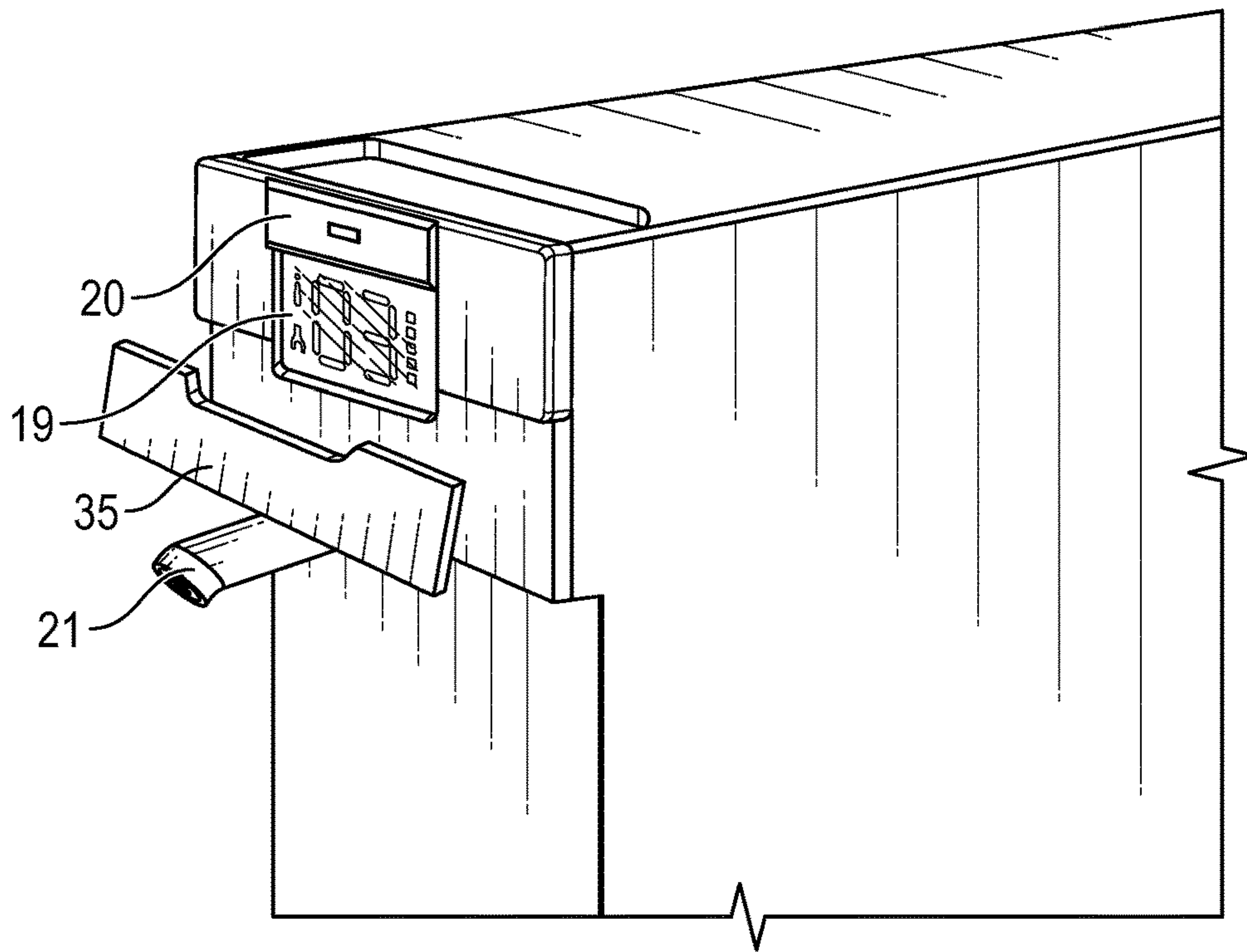


FIG. 11

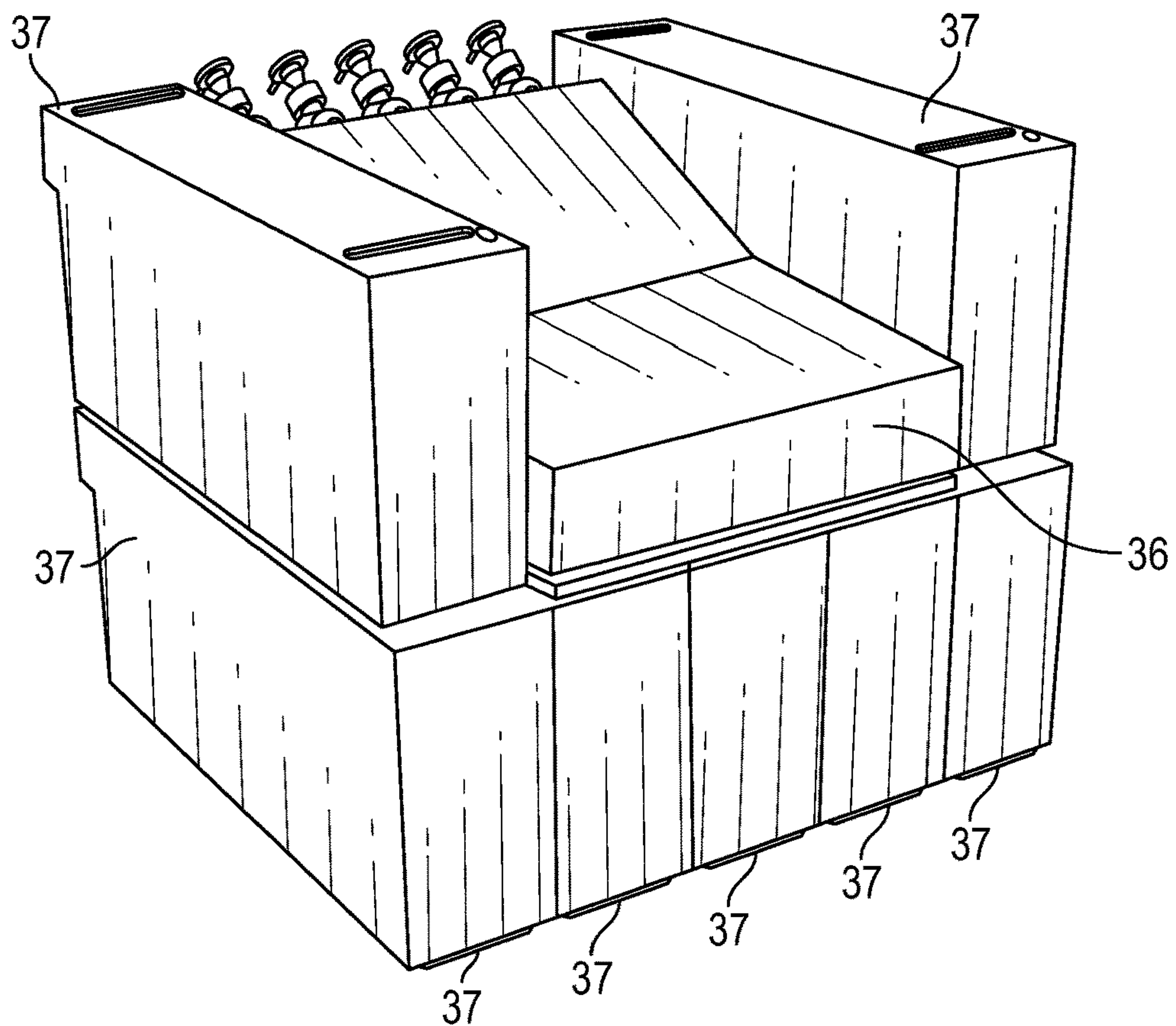


FIG. 12

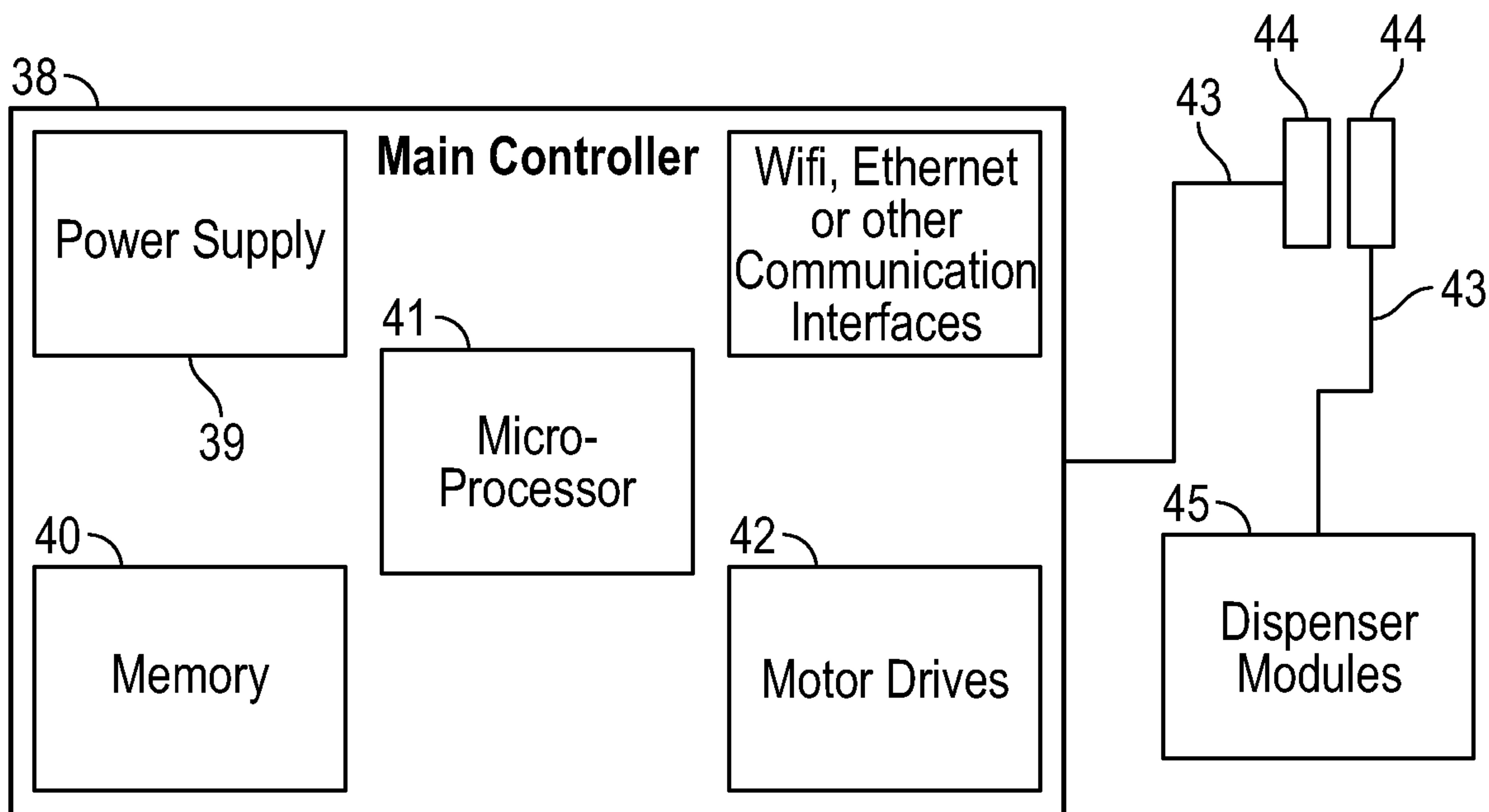


FIG. 13

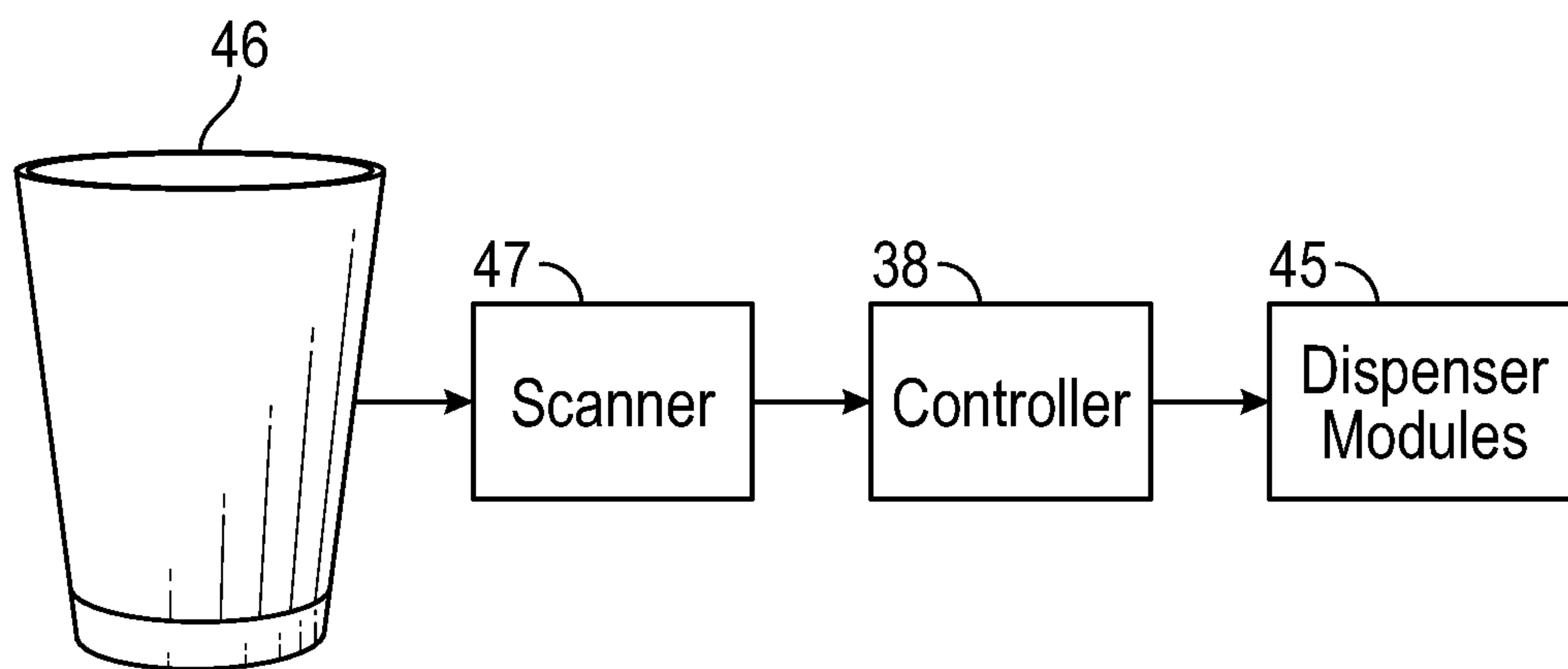


FIG. 14

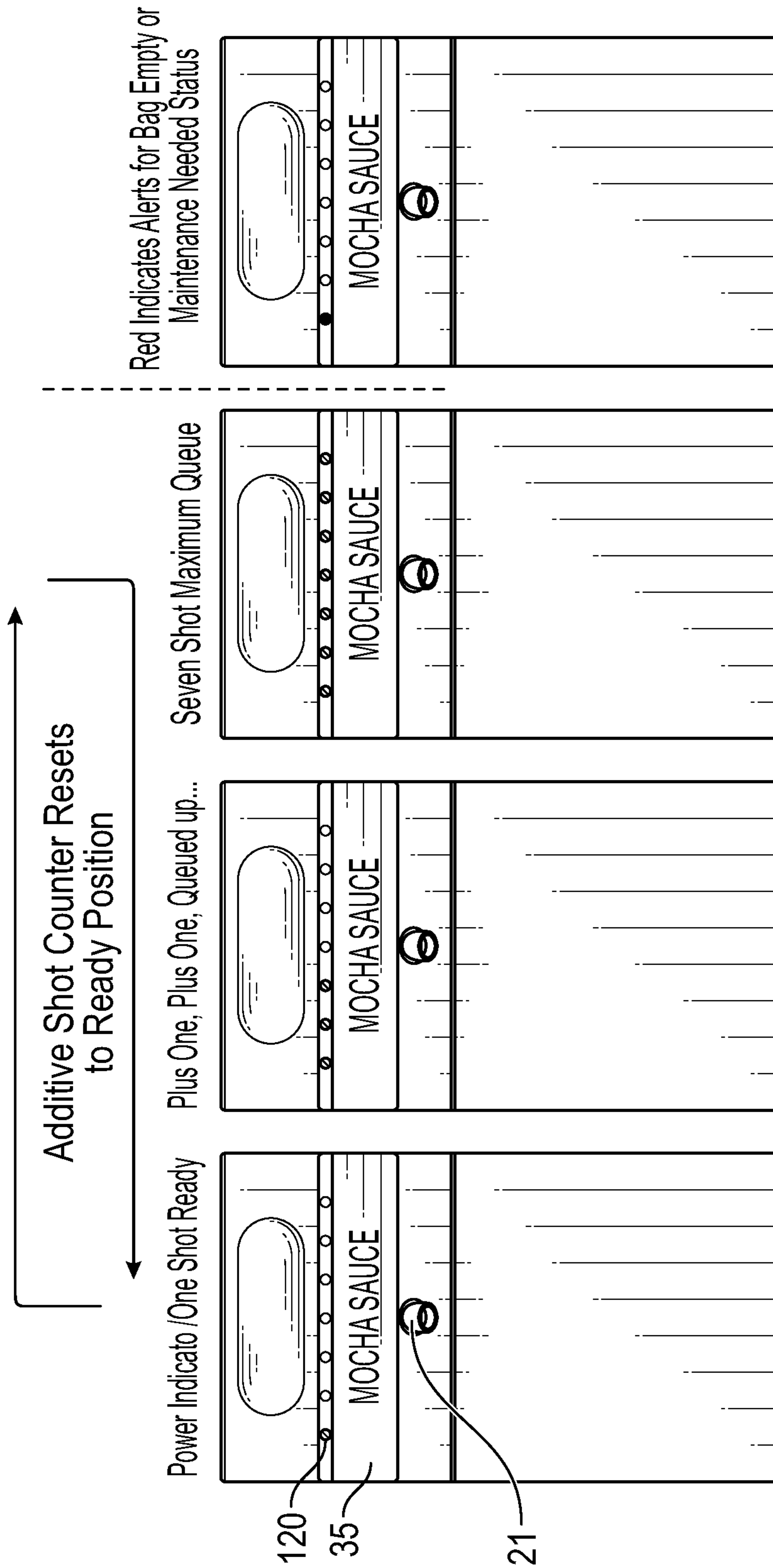


FIG. 15A

FIG. 15B

FIG. 15C

FIG. 15D

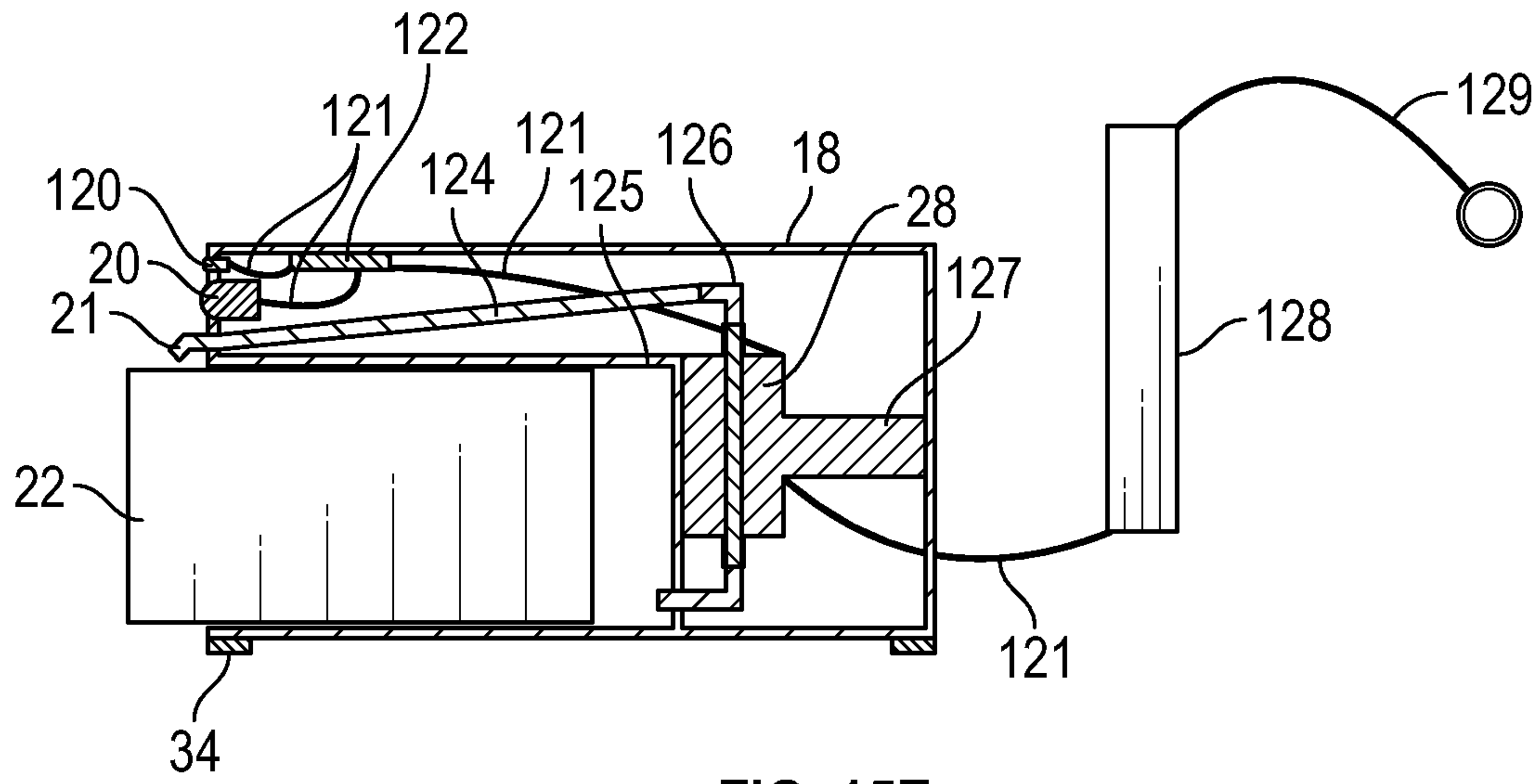


FIG. 15E

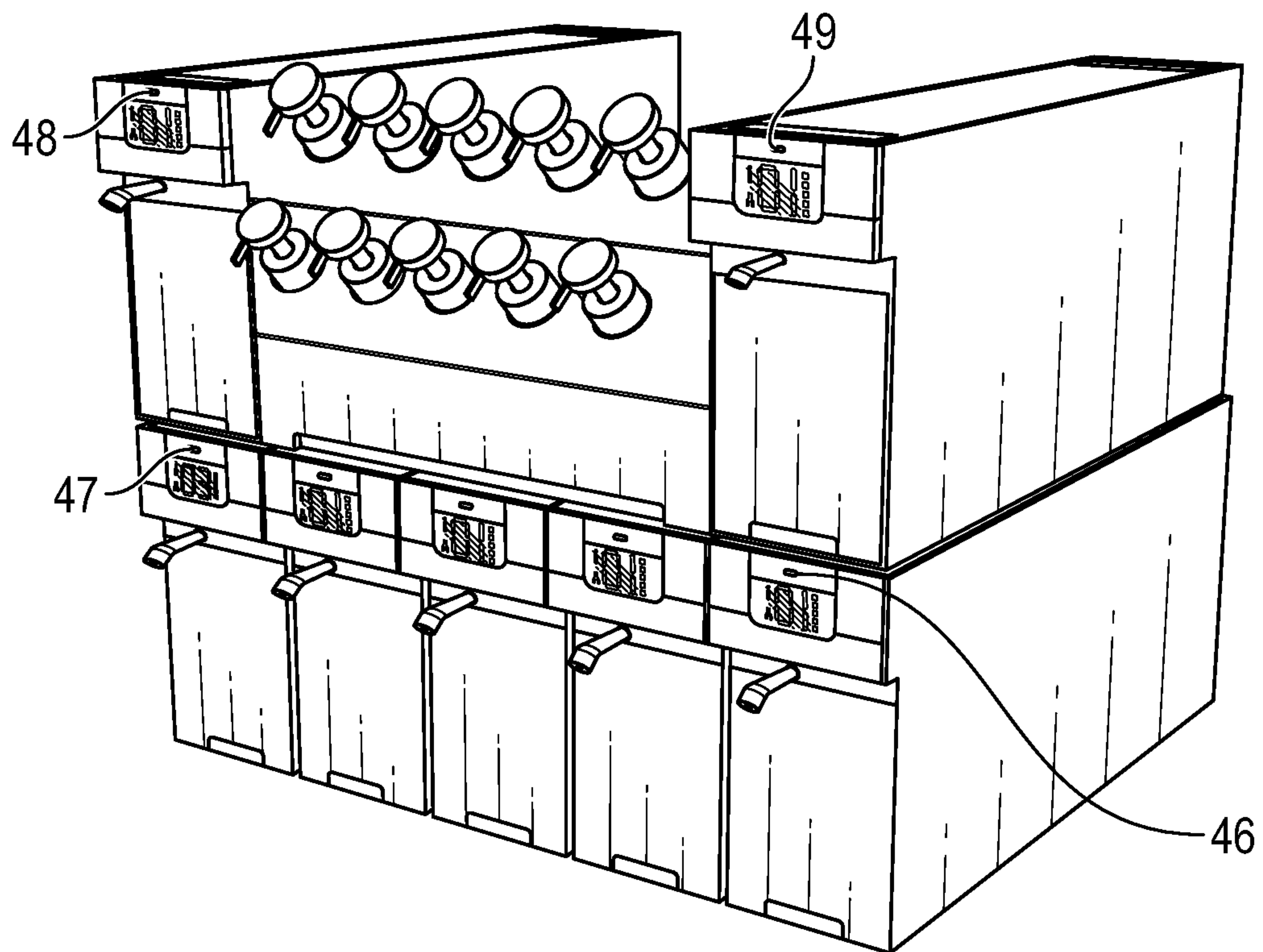


FIG. 16

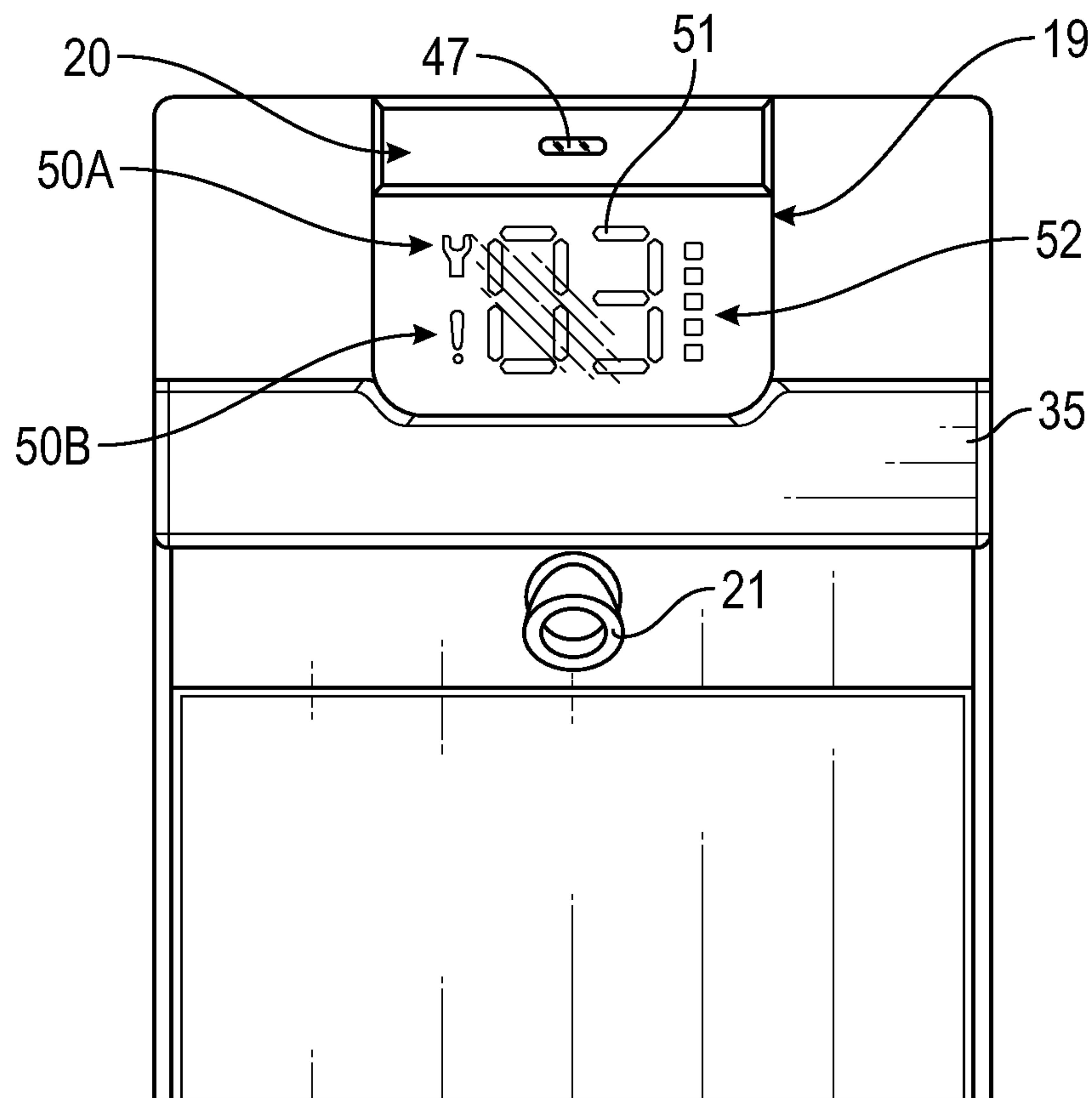


FIG. 17

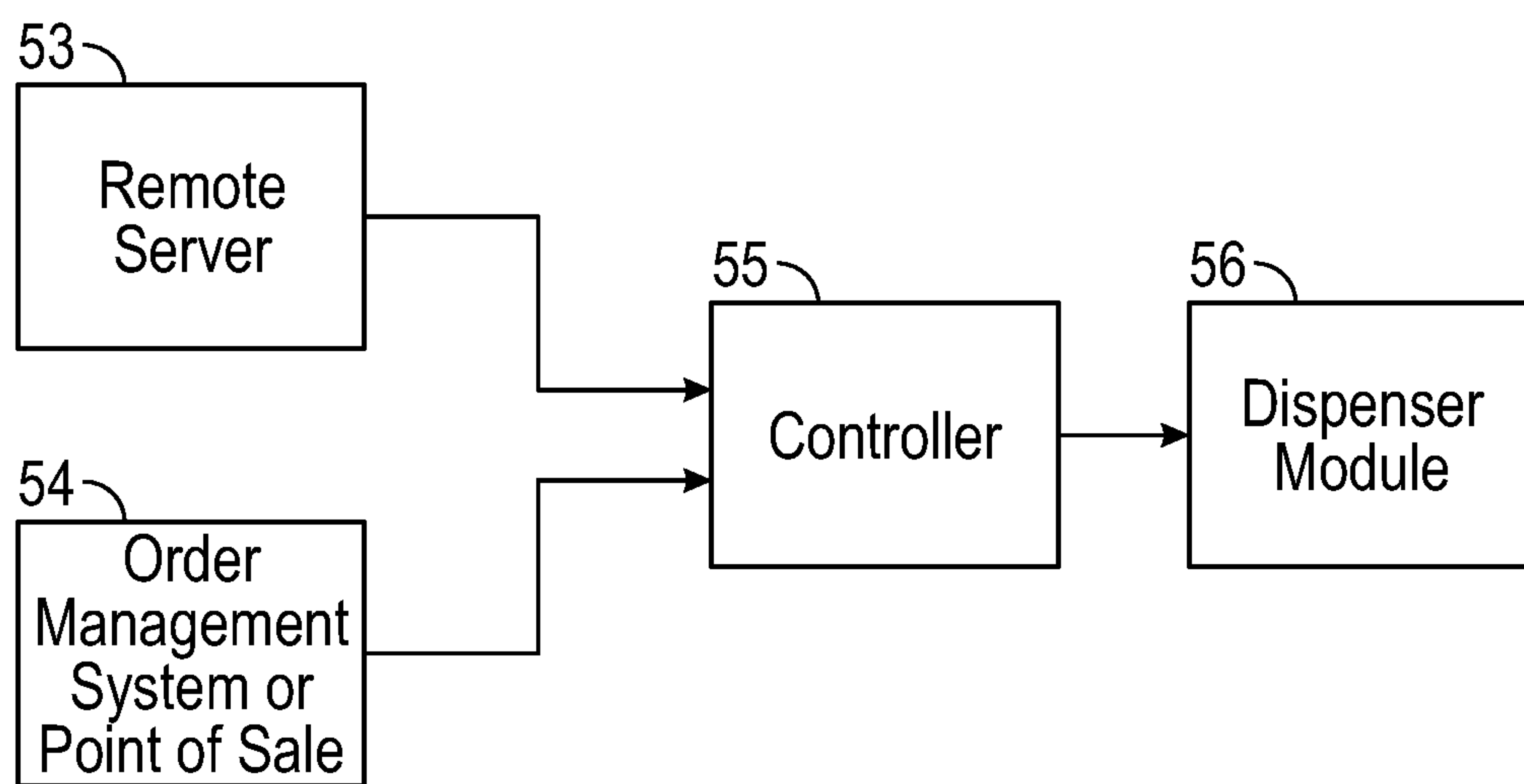


FIG. 18

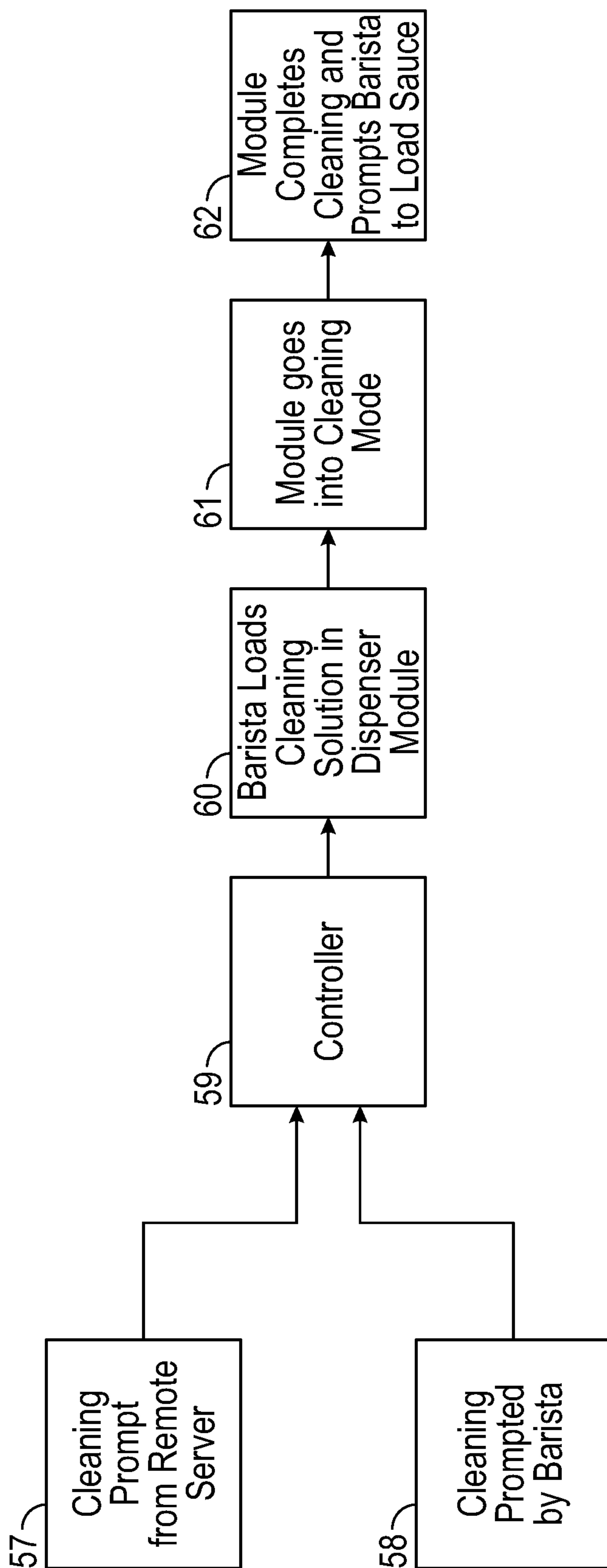


FIG. 19

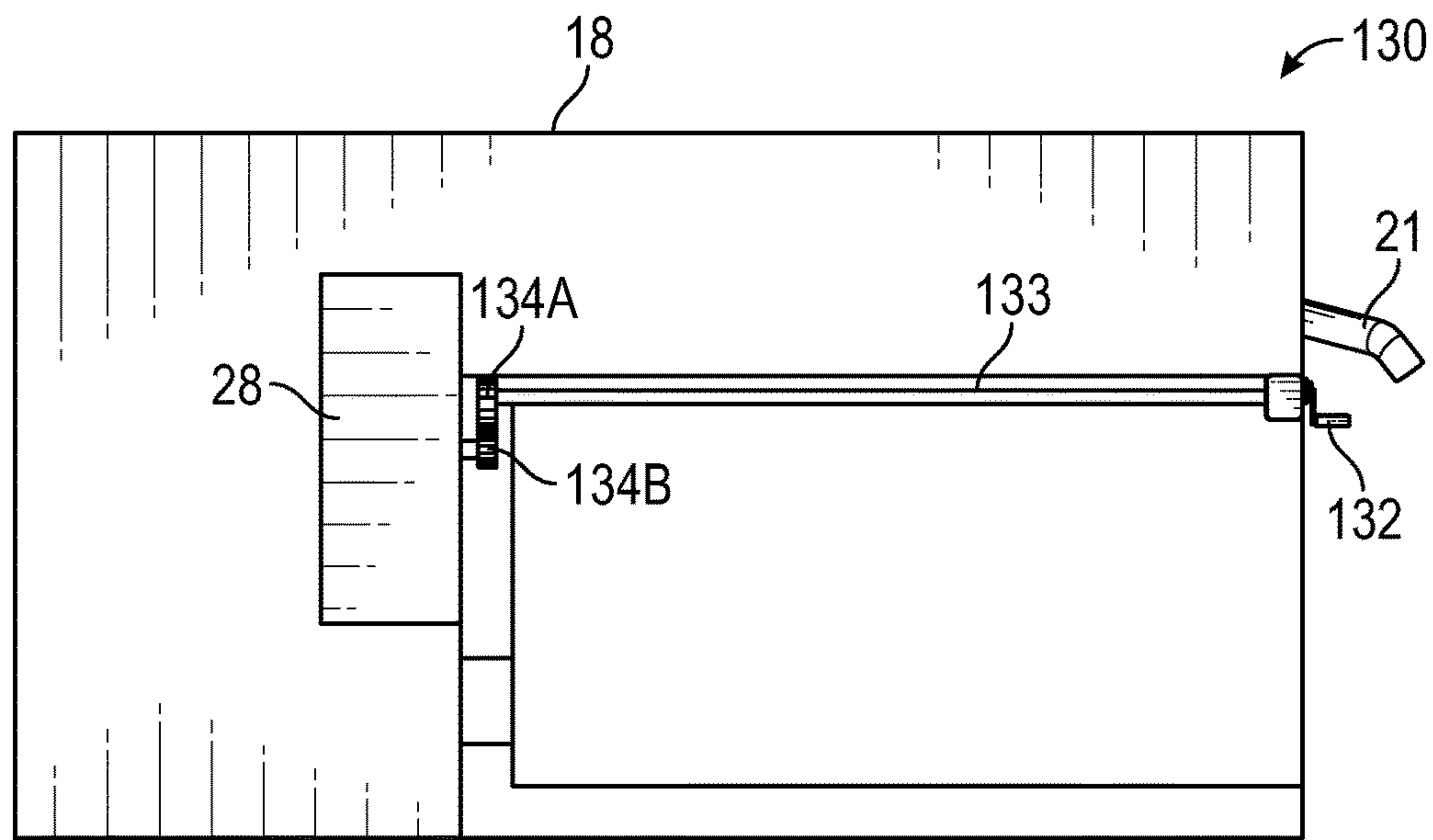


FIG. 20

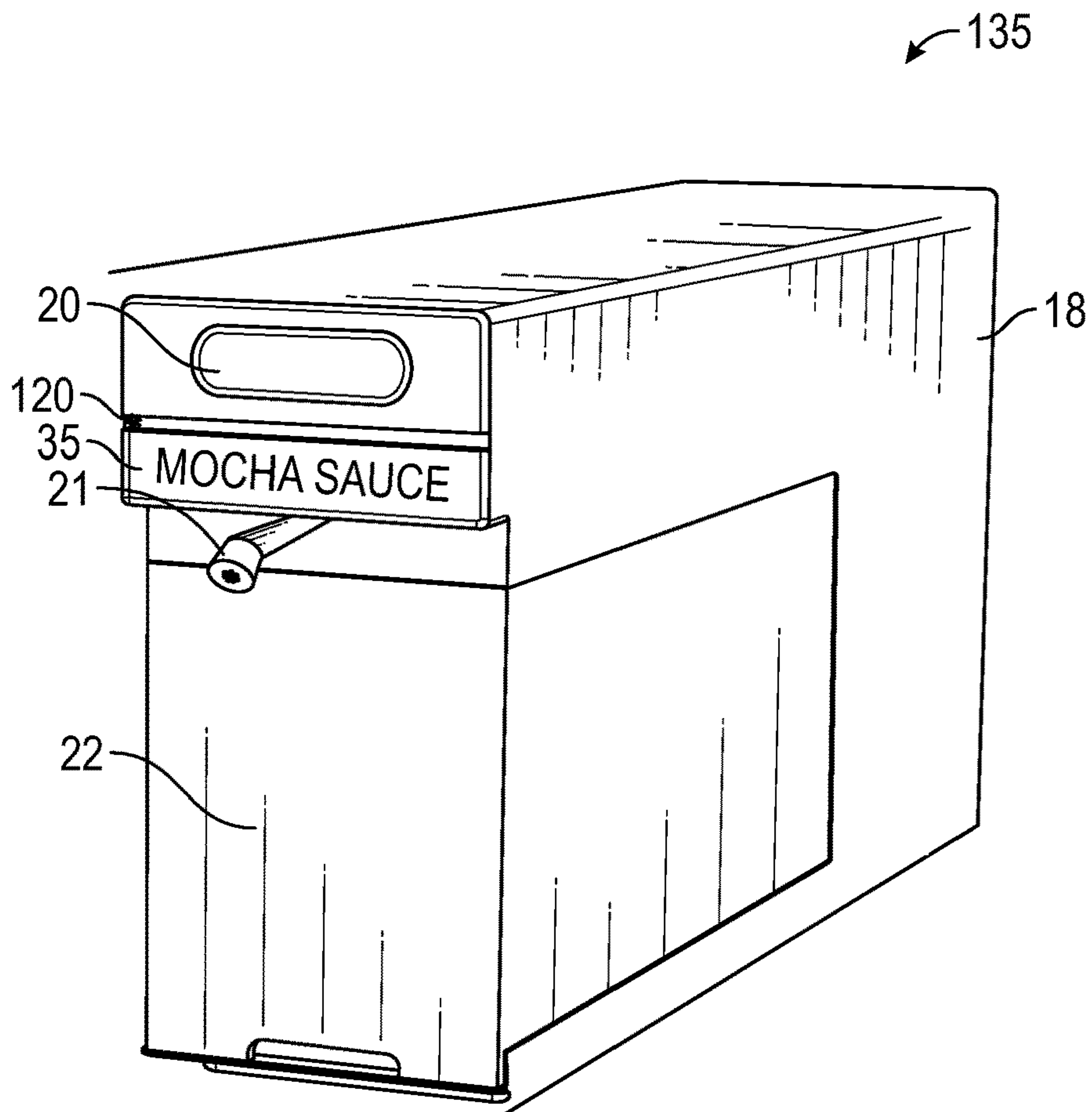


FIG. 21

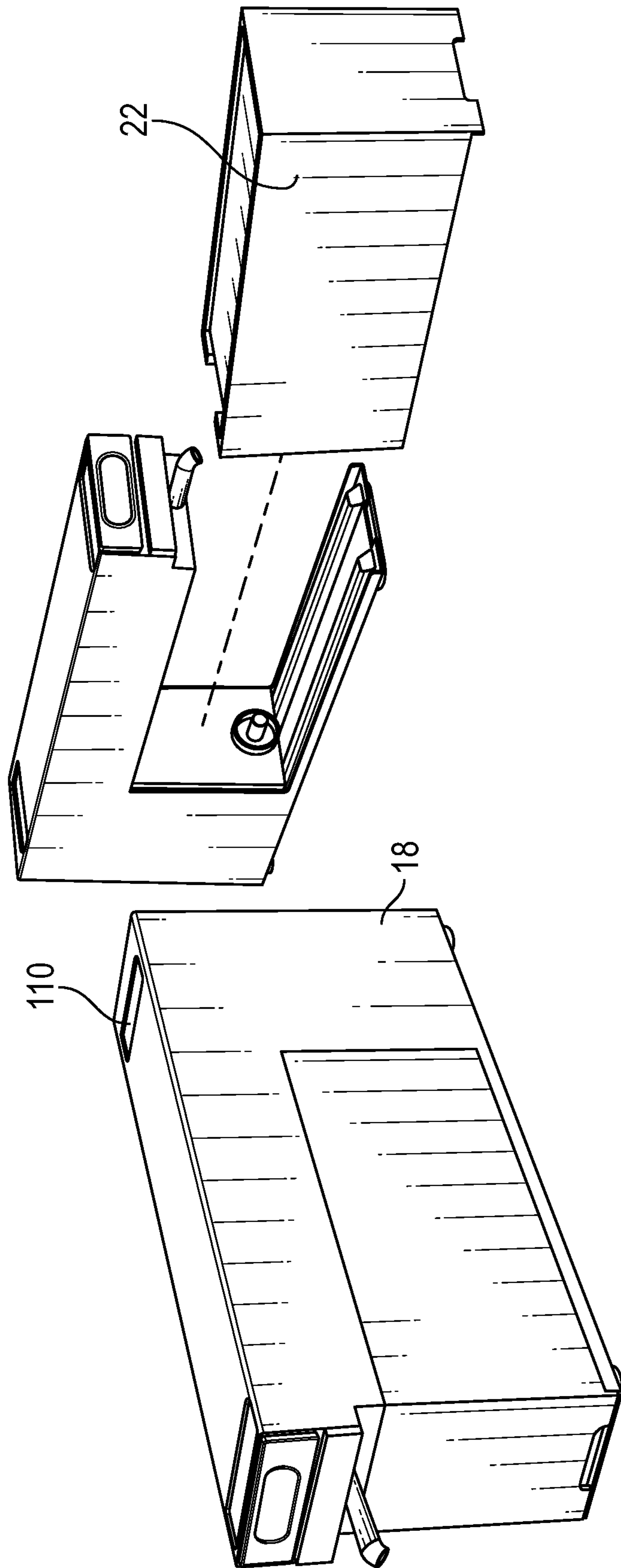


FIG. 22

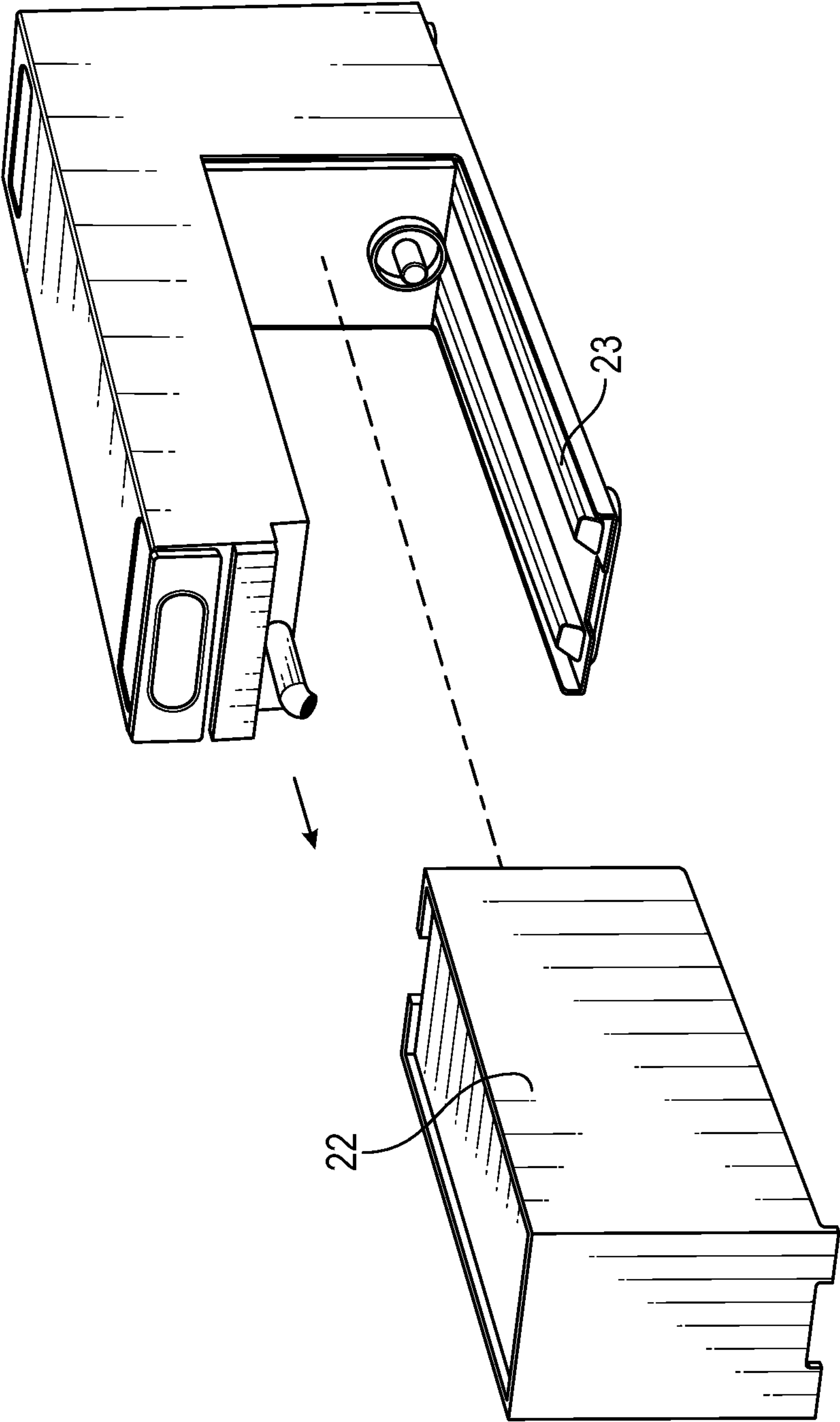


FIG. 23

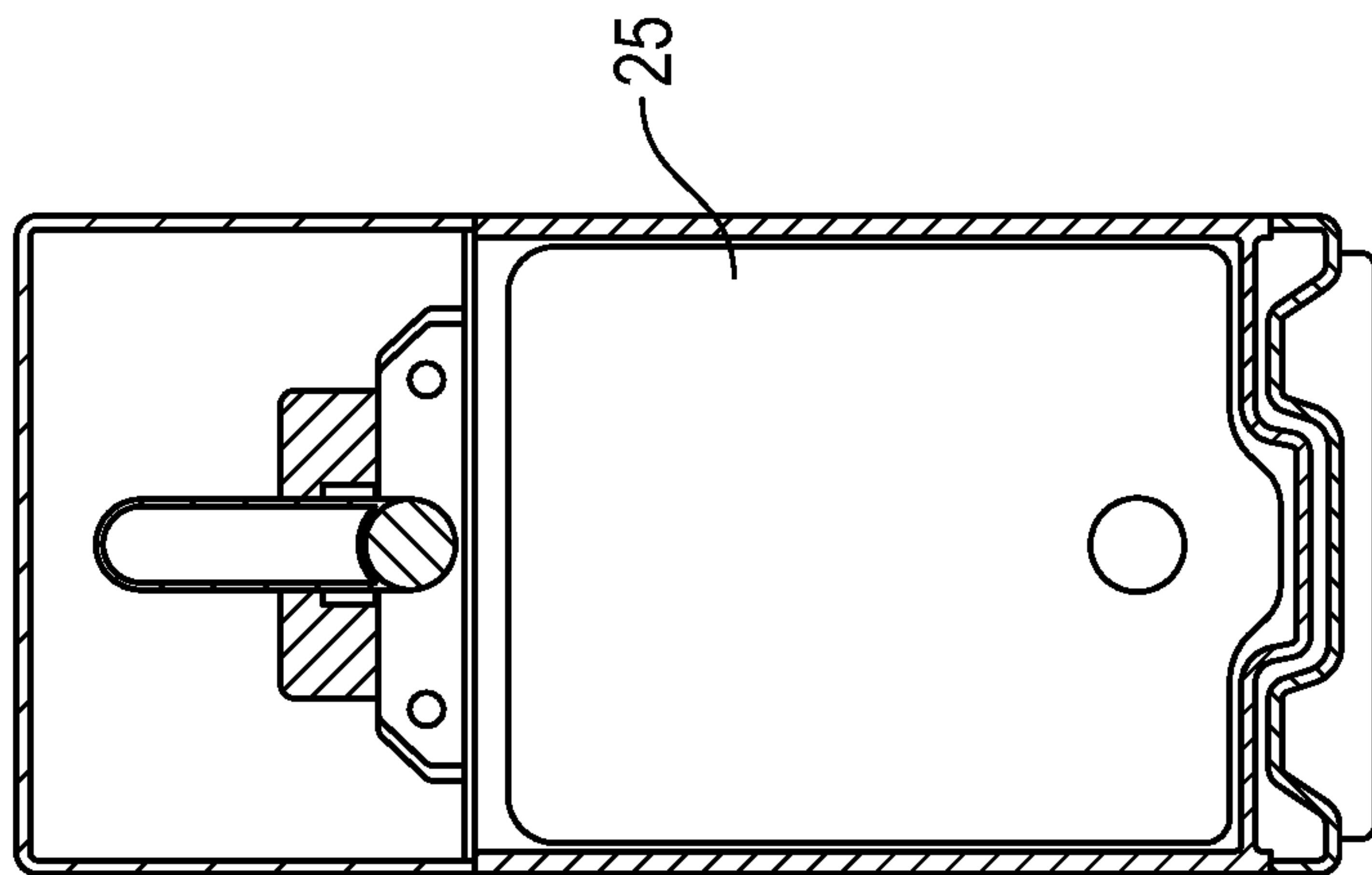
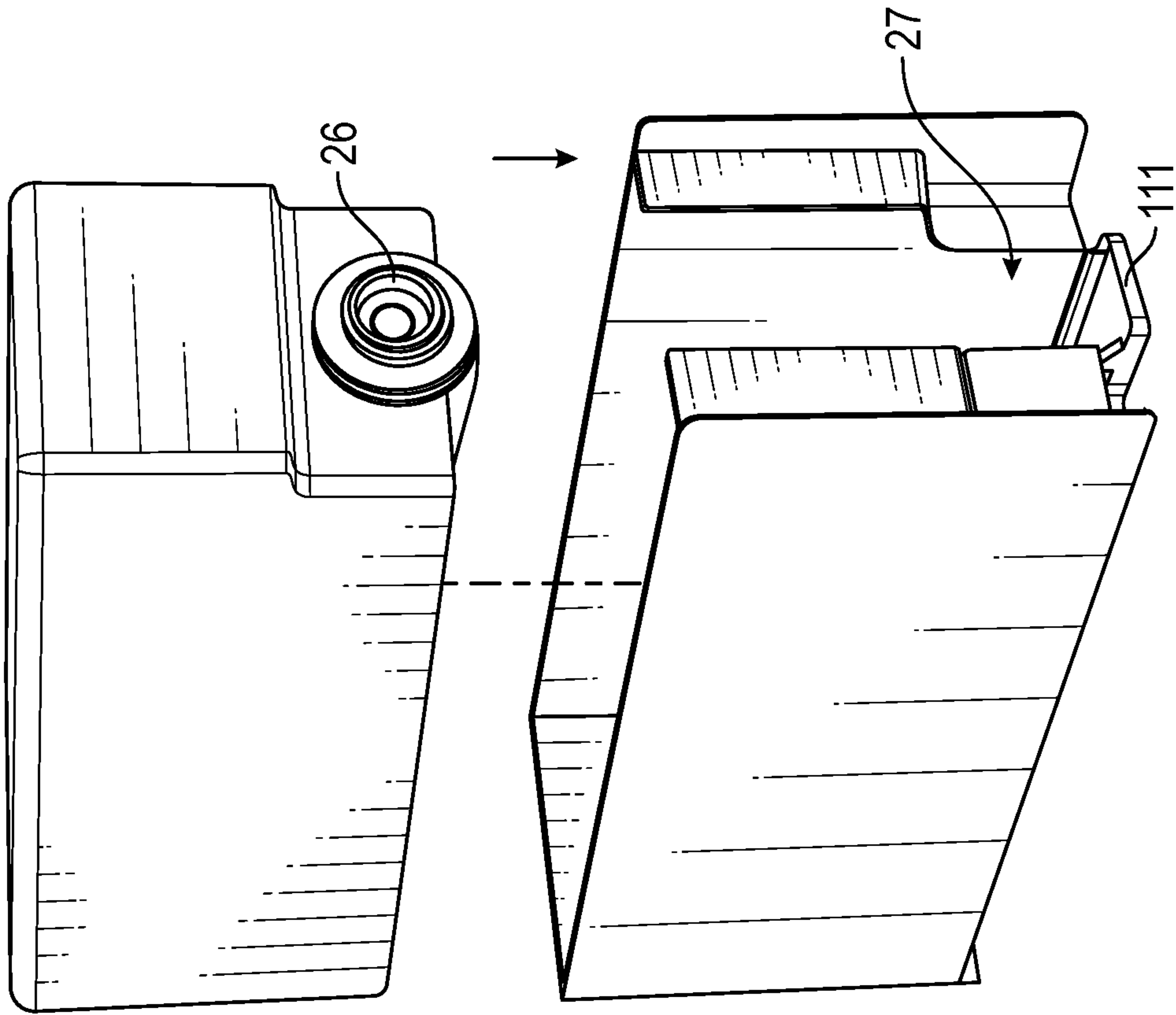


FIG. 24

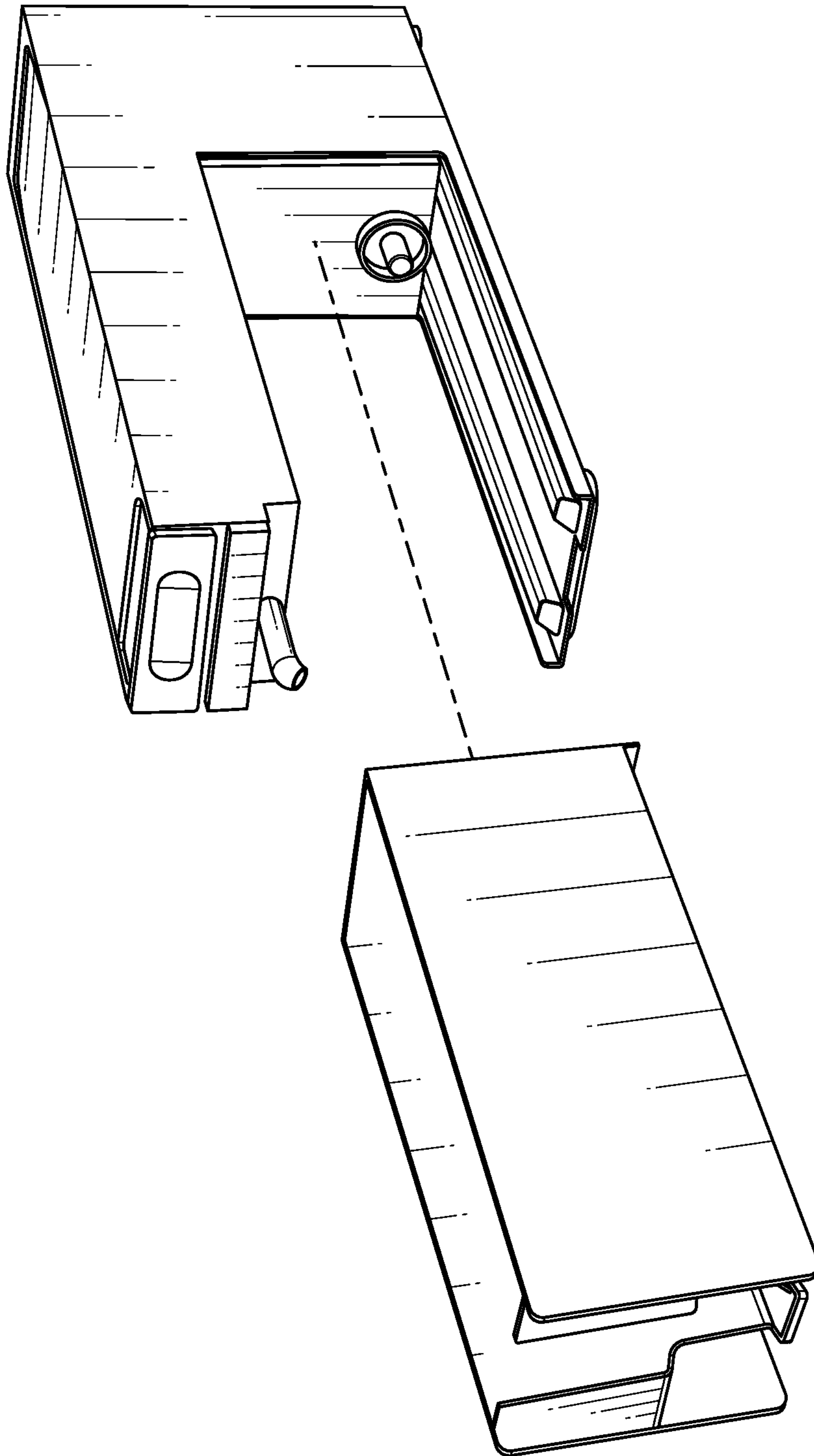


FIG. 25

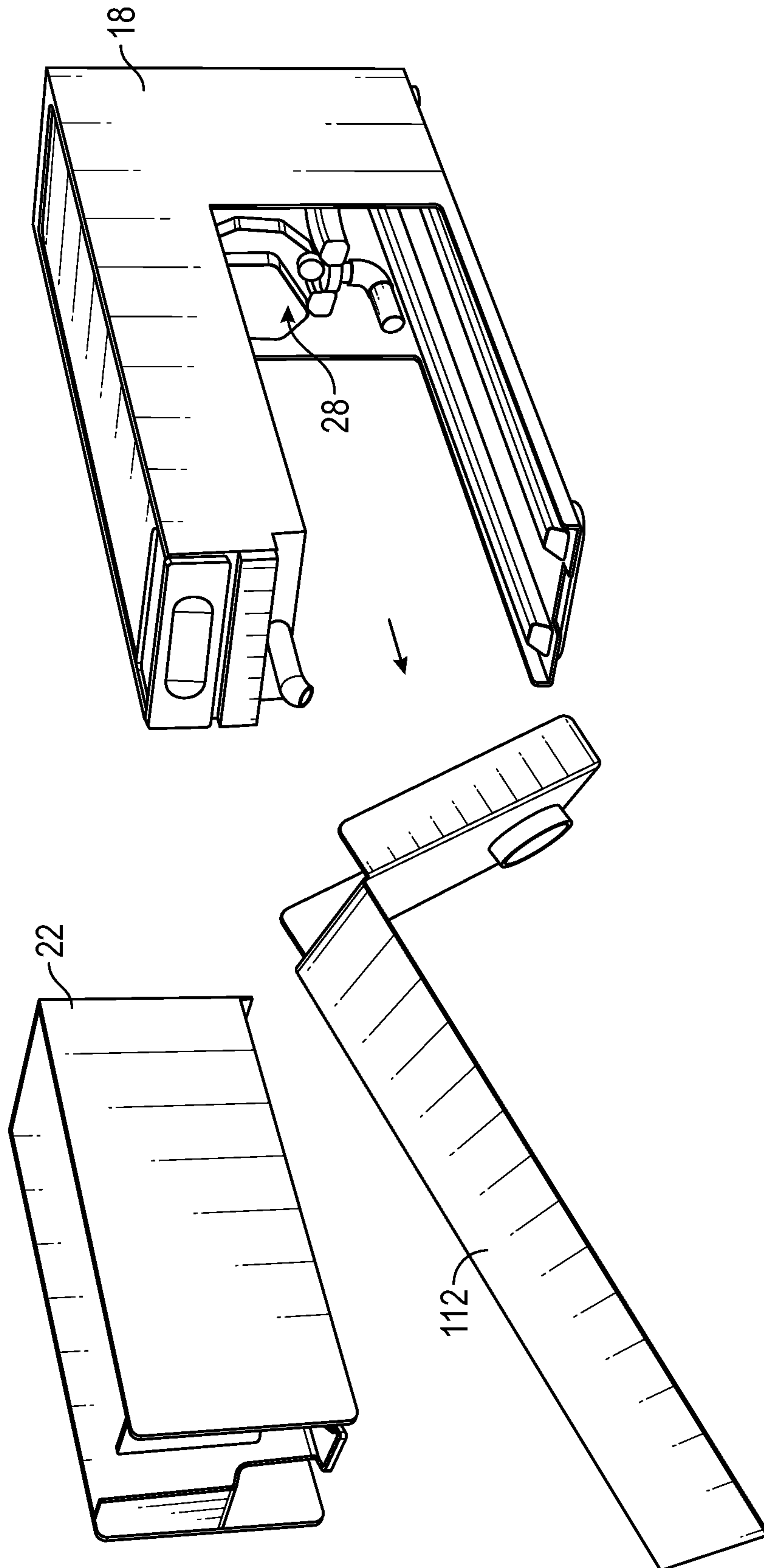


FIG. 26

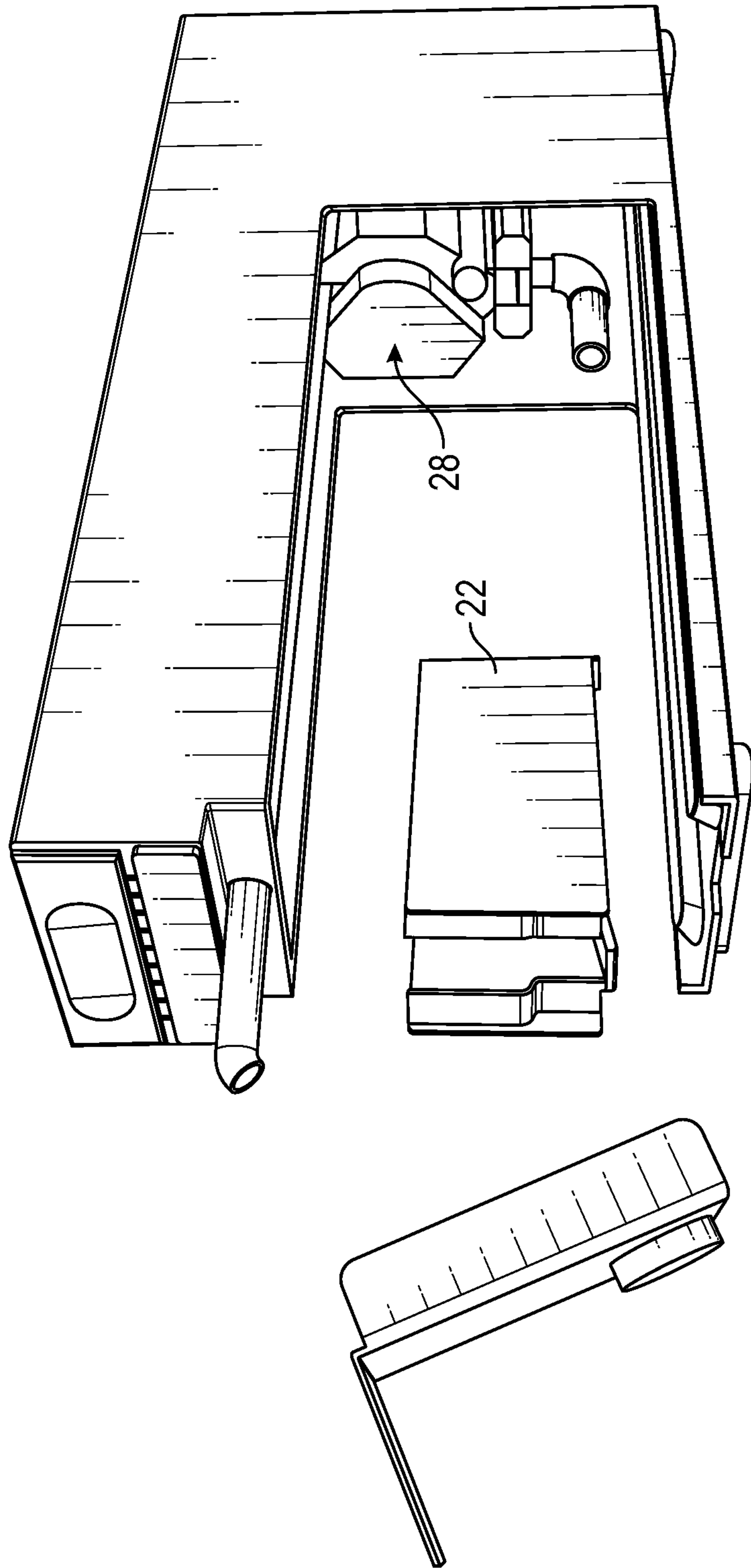


FIG. 27

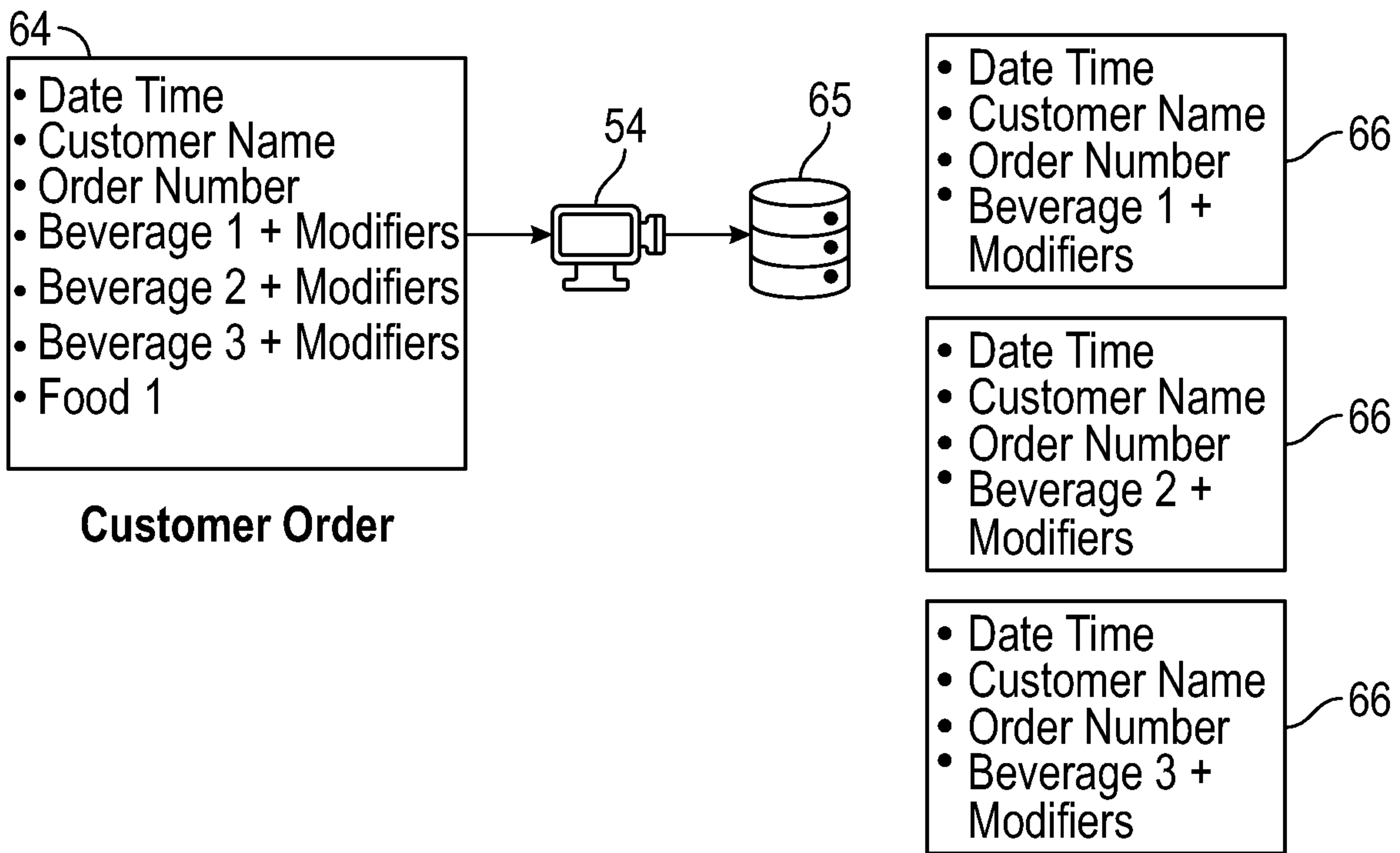


FIG. 28A

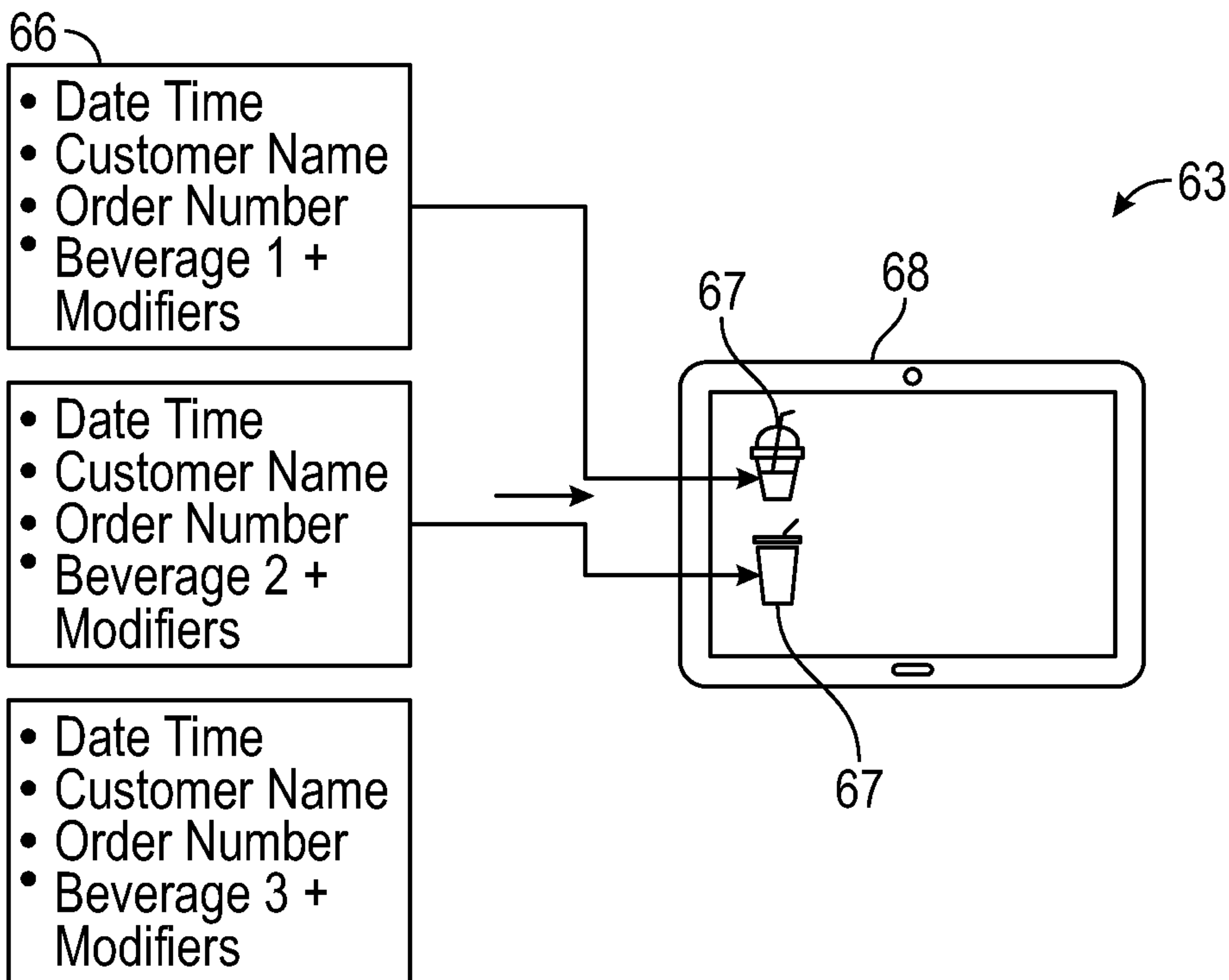
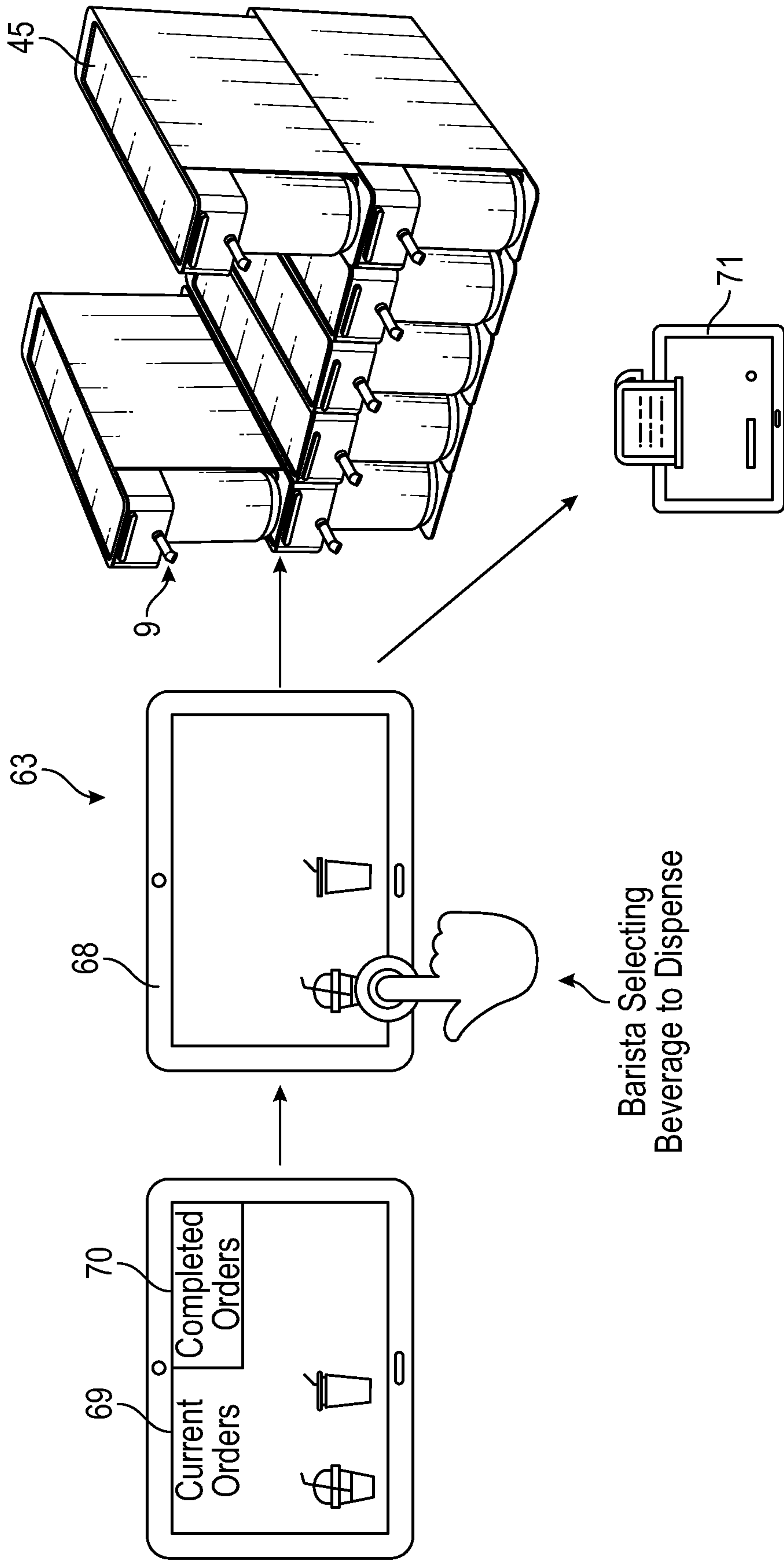


FIG. 28B



Barista Selecting Beverage to Dispense

FIG. 28C

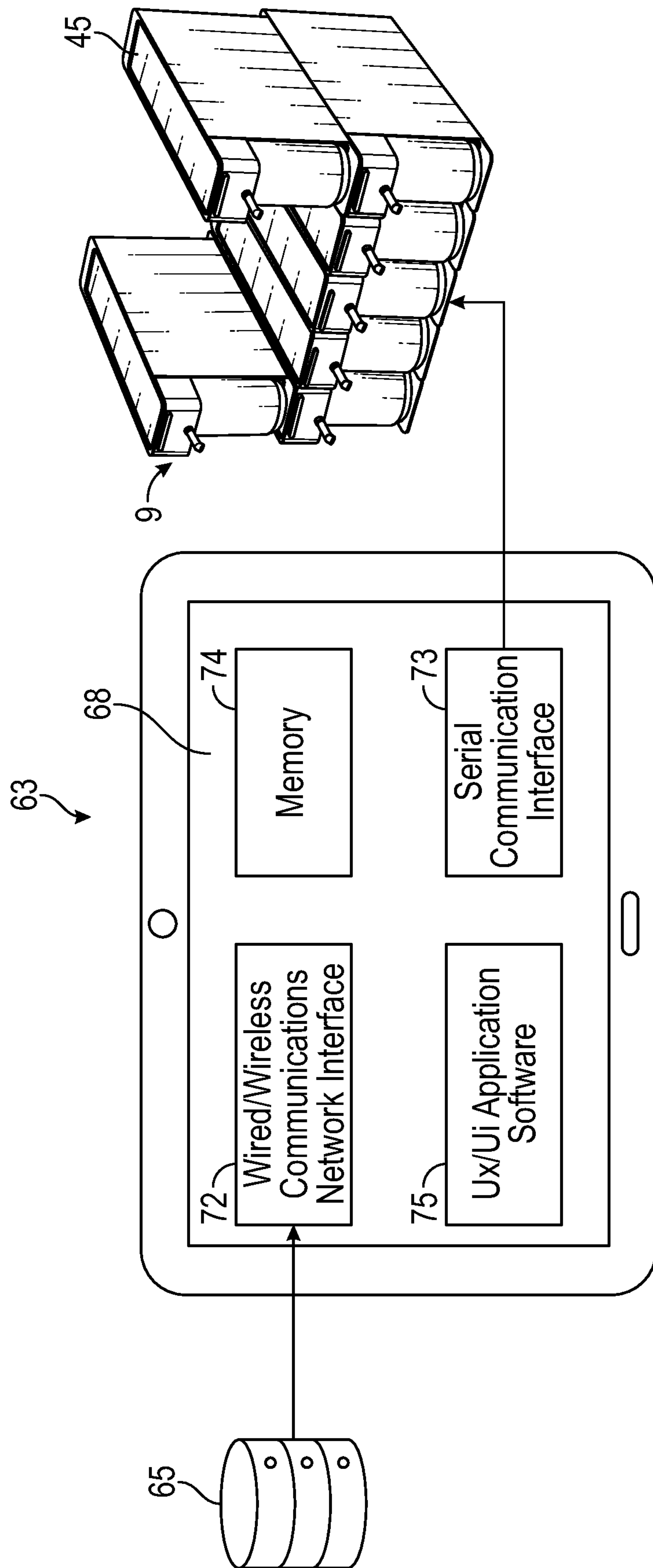


FIG. 28D

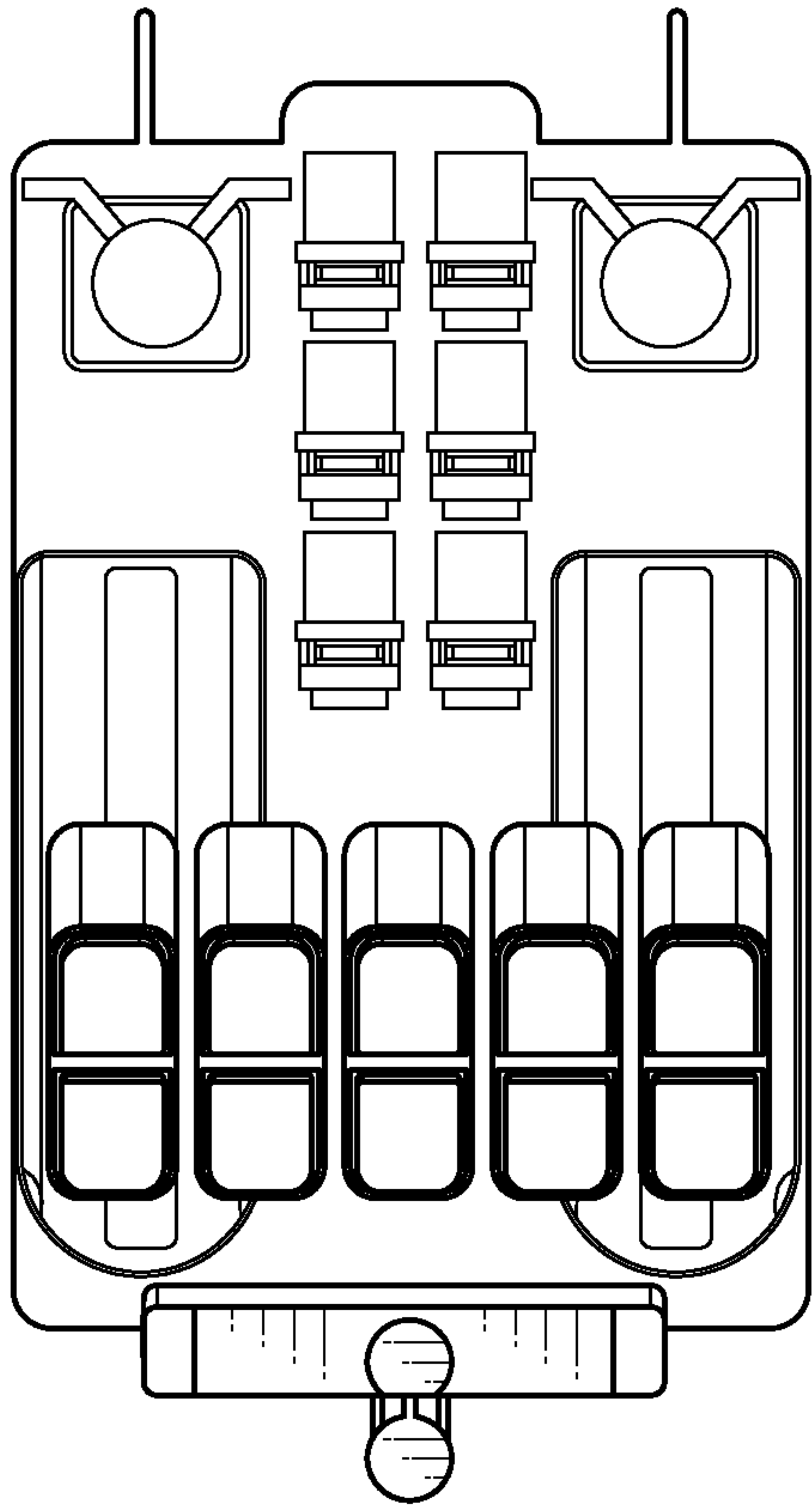


FIG. 29B

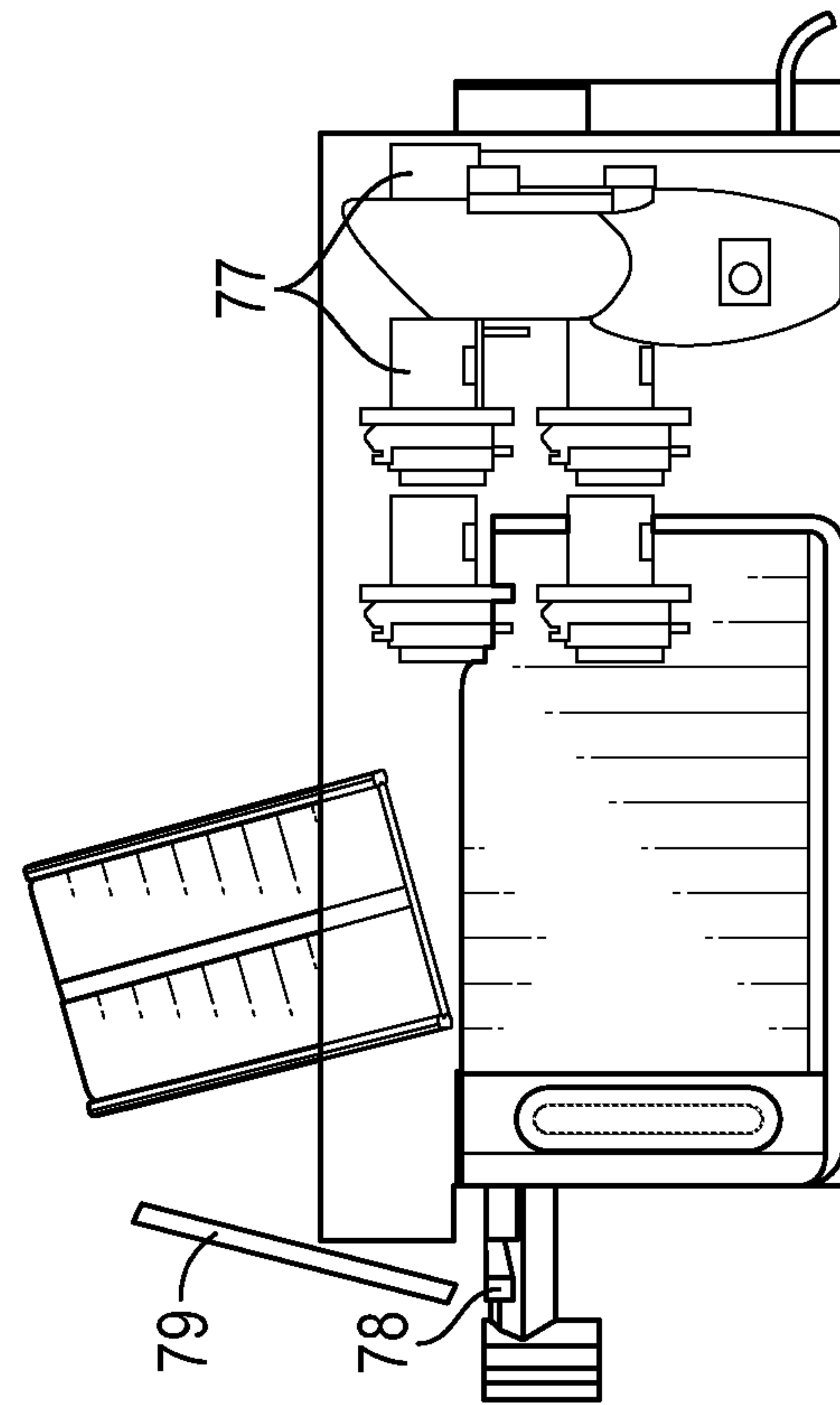


FIG. 29C

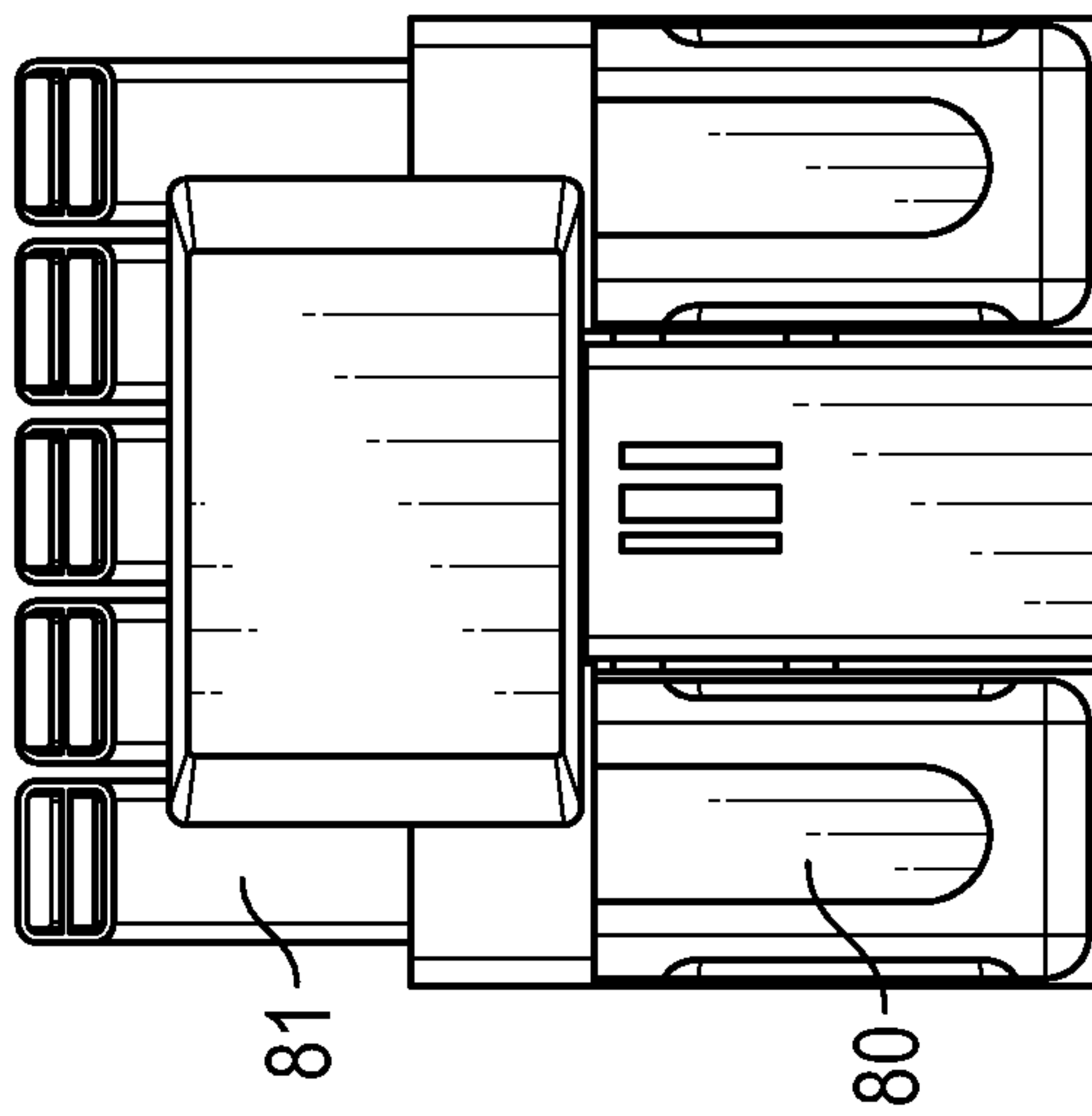
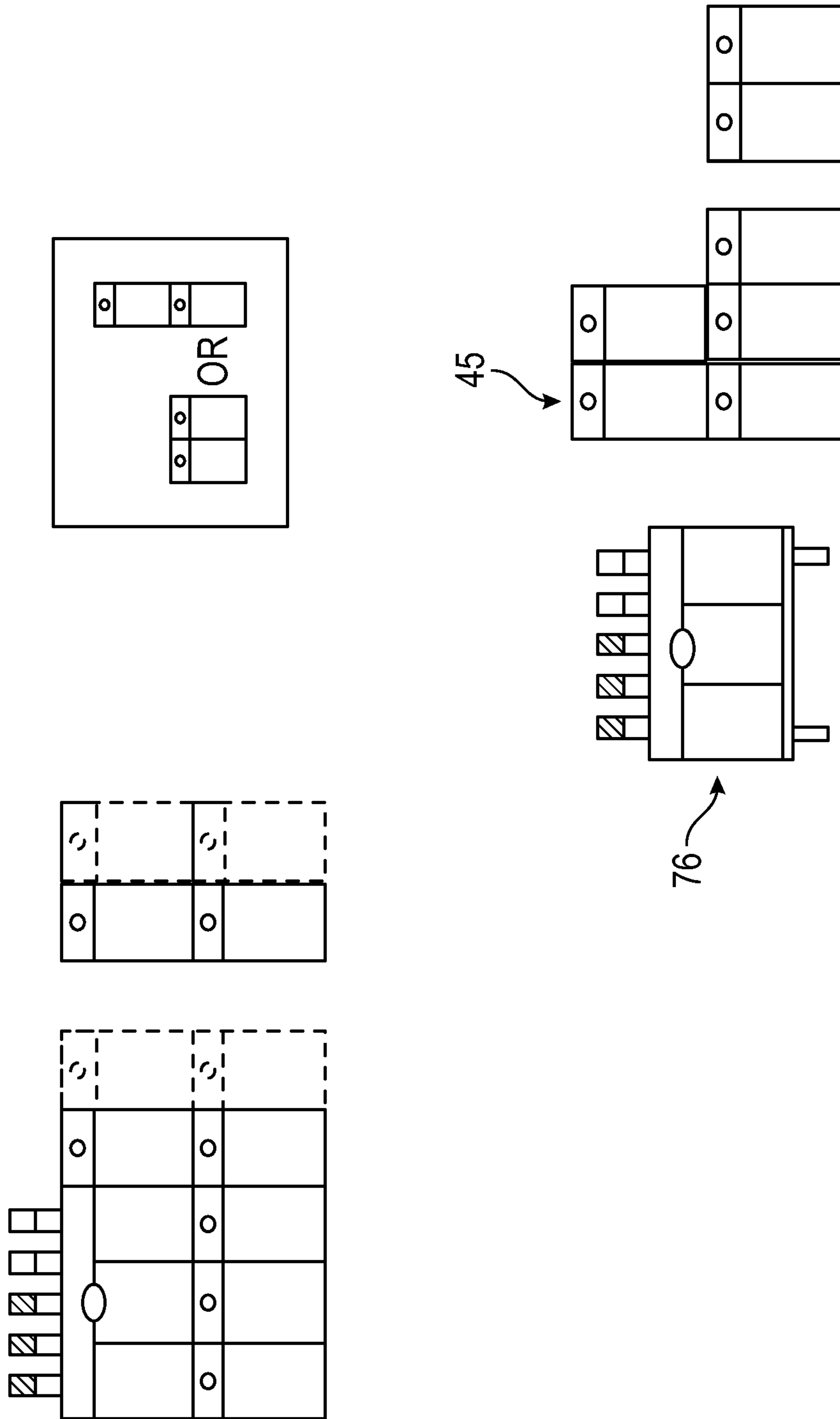


FIG. 29A



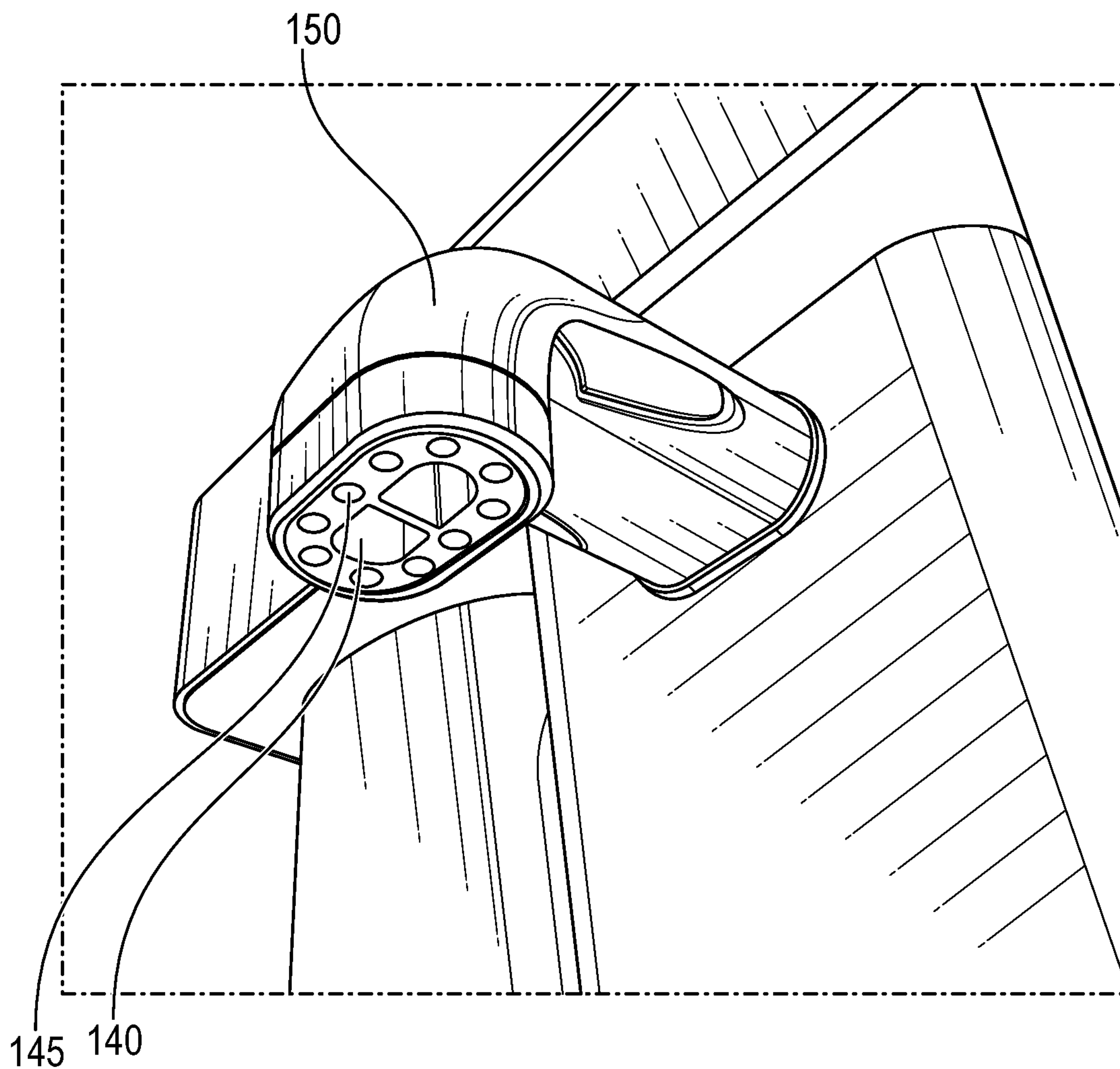


FIG. 31

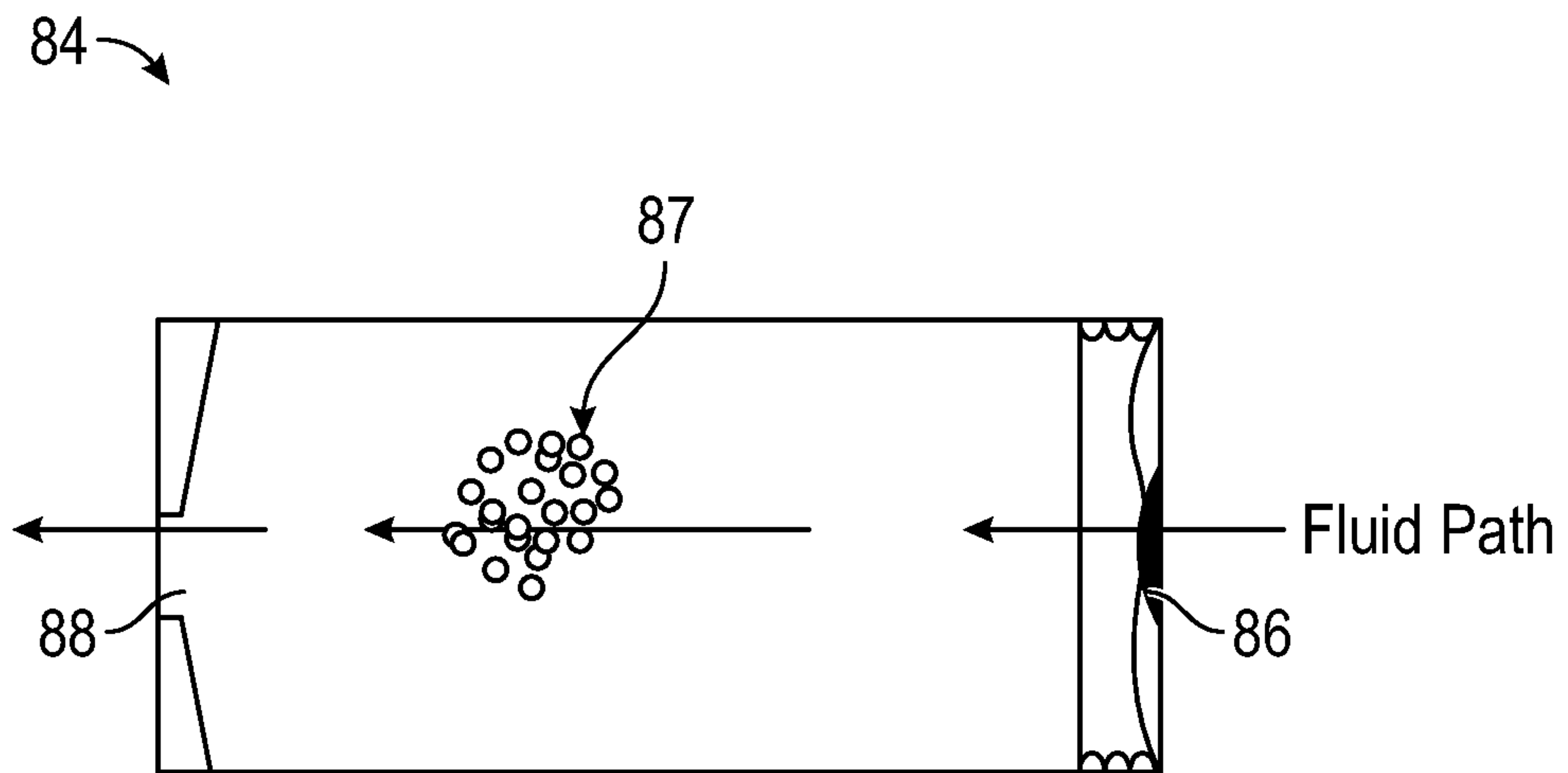


FIG. 32

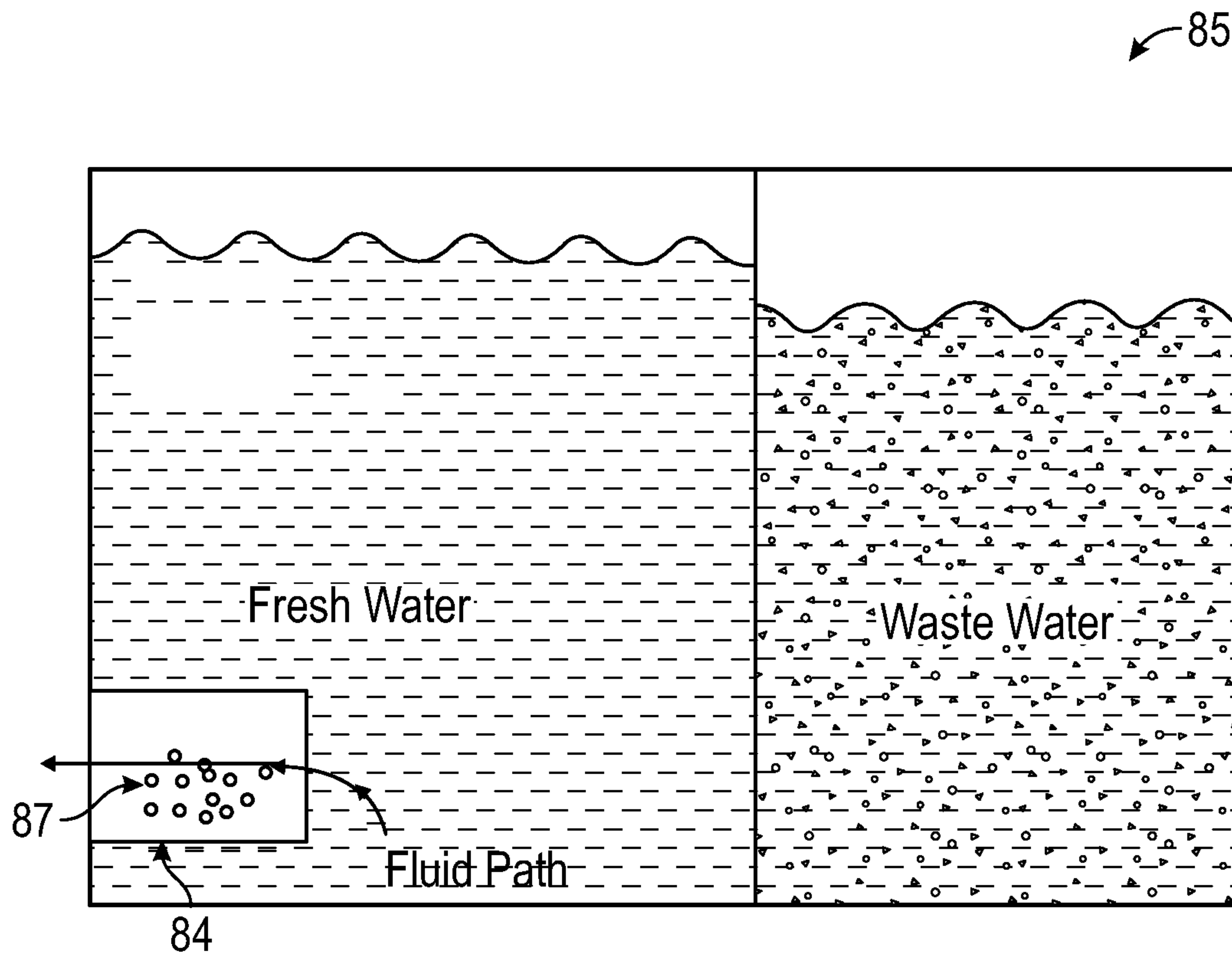


FIG. 33

86 →

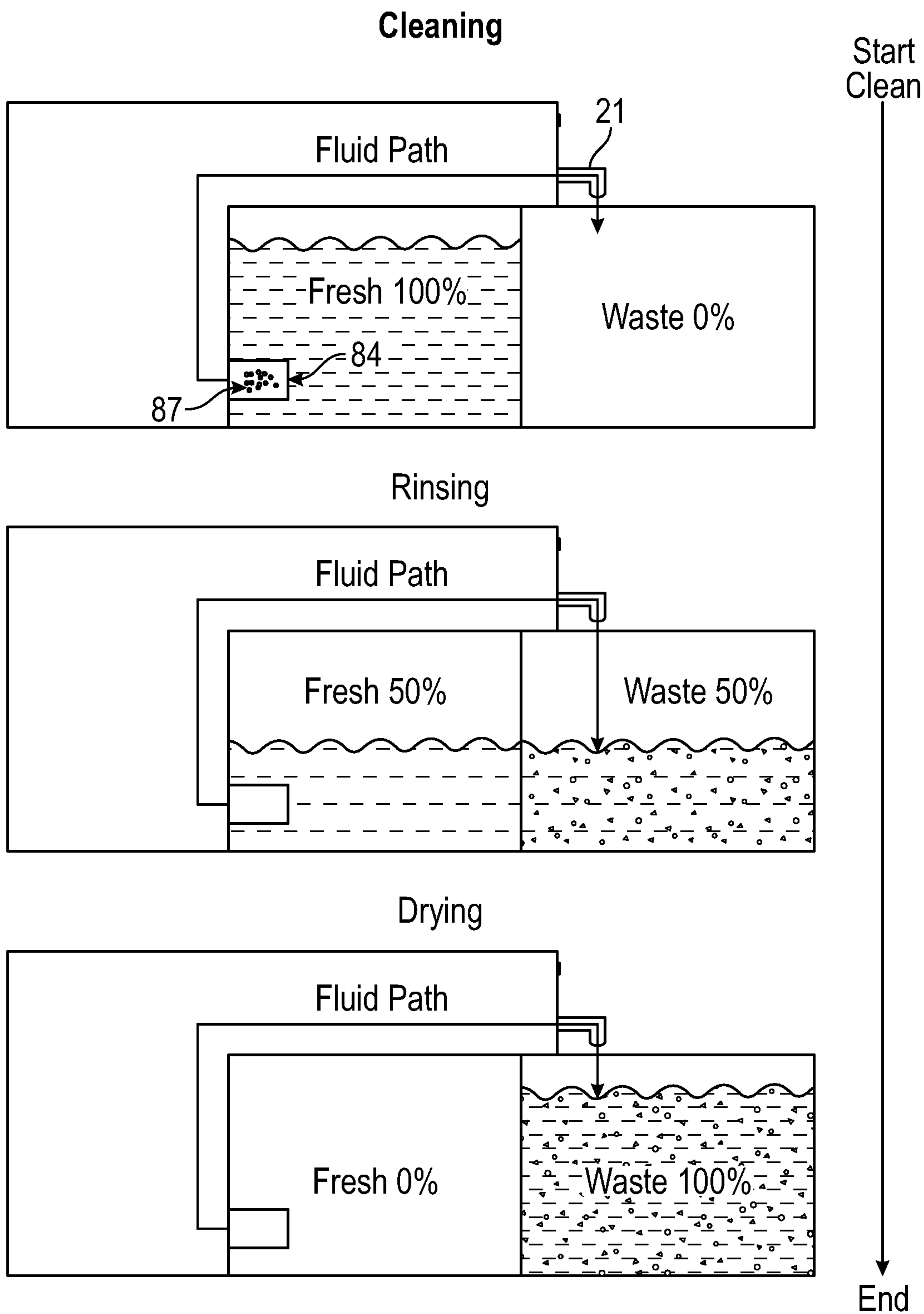


FIG. 34

1**AUTOMATED DISPENSING SYSTEM FOR
CUSTOMIZED BEVERAGES**

RELATED APPLICATIONS

This application is a continuation of U.S. patent application Ser. No. 17/248,210, filed Jan. 14, 2021, which claims the benefit of U.S. Provisional Application No. 62/962,079 filed Jan. 16, 2020 and of U.S. Provisional Application No. 63/068,292 filed Aug. 20, 2020, the entire contents of each of which is hereby incorporated by reference herein.

FIELD

The present disclosure generally relates to an automated modular dispensing platform for creating customized beverages (e.g., using various sauces, syrups, sweeteners, colors and/or flavors added to a base beverage). The automated dispensing platform may simultaneously aggregate beverage modifiers or ingredients (e.g., sweetener, flavor, and/or color) and facilitate automated, efficient cleaning cycles for modular beverage dispensers.

BACKGROUND

Customized beverages can be created by adding different quantities of sauces, syrups, and flavors to a base beverage, such as coffee or tea. Sauces, syrups and flavors are currently dispensed using disposable mechanical pumps as shown in FIG. 1 or reusable mechanical pumps as shown in FIG. 2. The sauce, syrup or flavor is filled in the pump containers 2 and 4. A barista pumps the sauce, syrup or flavor by manually pushing down on the pump levers 1 and 3 to dispense fixed volumes of sauces, syrups and flavors thru the pump nozzles 5 and 6.

BRIEF DESCRIPTION OF THE DRAWINGS

FIGS. 1 and 2 illustrate prior art pump containers.
 FIGS. 3 and 3A illustrate automated dispensing systems.
 FIG. 4 illustrates a modular dispenser, or dispenser module, that may be used with the automated dispensing systems shown in FIGS. 3 and 3A.
 FIGS. 5, 6, 7 and 8 illustrate partial exploded views of the modular dispenser shown in FIG. 4. FIG. 7A is a cross-section view of FIG. 7.
 FIG. 9 illustrates a cross-section of a modular dispenser.
 FIG. 10 illustrates an implementation including stacked modular dispensers.
 FIG. 11 illustrates a label plate for a modular dispenser.
 FIG. 12 illustrates a rear view of the dispensing system shown in FIG. 3.
 FIG. 13 shows a block diagram of an automated dispensing system.
 FIG. 14 shows a flow diagram of an automated mode of the automated dispensing system.
 FIGS. 15A-15D illustrate operation of an individual modular dispenser having a user interface with light indicators.
 FIG. 15E shows a block diagram and partial side cross-section view of a modular dispenser, or dispenser module.
 FIG. 16 illustrates an automated dispensing system with multiple modular dispensers.
 FIG. 17 illustrates a partial enlarged view of a user interface of an individual modular dispenser.
 FIG. 18 shows a flow diagram of an automated mode of a dispensing system.

2

FIG. 19 shows a flow diagram for cleaning a modular dispenser.

FIG. 20 shows a block diagram of a manually operable modular dispenser.

FIG. 21 illustrates a modular dispenser, or dispenser module, that may be used with the automated dispensing systems.

FIGS. 22-27 illustrate partial exploded views of the modular dispenser shown in FIG. 21.

FIGS. 28A-28D schematically illustrates an aggregator of an automated dispensing system and operation of an aggregator.

FIGS. 29A-29C illustrate a front view, top view, and side view of an automated dispensing system that may be used in connection with an aggregator.

FIG. 30 illustrates various examples of modular configurations of an automated modular dispensing system including multiple dispenser modules.

FIG. 31 illustrates a close-up perspective bottom view of a central dispenser spout of an automated dispensing system.

FIG. 32 schematically illustrates operation of a granular cleaning cartridge with a valve that can be used to facilitate cleaning of the dispenser modules of the automated dispensing system.

FIG. 33 illustrates an example implementation of a cleaning tray or cartridge that can be inserted into a dispenser module to facilitate cleaning.

FIG. 34 schematically illustrates a cleaning operation that may include a cleaning cycle, a rinse cycle and a drying cycle.

Various embodiments are depicted in the accompanying drawings for illustrative purposes, and should in no way be interpreted as limiting the scope of the embodiments. Furthermore, various features of different disclosed embodiments can be combined to form additional embodiments, which are part of this disclosure.

DETAILED DESCRIPTION

Coffee or tea beverages usually have a base of coffee or tea extracts mixed with dairy enhanced by a variety of textures, tastes, flavors, colors and/or aromas. One can create different textures, tastes, flavors, colors and aromas by adding different quantities of ingredients or modifiers (e.g., sauces, syrups and flavors) or adding the same ingredients or modifiers in different sequences. For example, to create a menu offering of 70 handcrafted coffee beverages, there may be 10 flavors, 2 syrups and 7 sauces. Flavors are usually alcohol based. Examples of some flavors are vanilla, toffee nut, and hazelnut. Sauces are usually multiple ingredients blended together in a water solution. Examples of some sauces are white chocolate mocha, chai and mocha. Syrups are usually liquid forms of sugar or sugar-free substitutes.

Currently, flavors, sauces, and syrups are dispensed using disposable mechanical pumps as shown in FIG. 1 or reusable mechanical pumps as shown in FIG. 2. The syrup, sauce or flavor is filled in the pump containers 2 and 4. The barista pumps the flavor, sauce or syrup by manually pushing down on the pump levers 1 and 2 to dispense fixed volumes of flavors, sauces and syrups thru the pump nozzles 5 and 6.

Sauces are inherently dense and viscous. Hence, it requires a lot of effort to manually push down on the pump lever. For very viscous sauces, forces in excess of 20 pounds to 30 pounds are required to dispense the sauce from a mechanical pump, such as those illustrated in FIGS. 1 and 2. Each beverage may require multiple pumps for multiple shots or doses. For a barista making hundreds of beverages

on a shift, pumping sauces or other ingredients frequently with this high force can lead to arm fatigue and potential injuries.

A recipe for a creamy coffee beverage could be to dispense hot espresso coffee extract into a cup, followed by two pumps of vanilla syrup, followed by a pump of white chocolate mocha sauce, followed by a fixed volume of steamed almond milk and finished with two pumps of toffee nut flavor. The recipe for a non-creamy beverage could be the same ingredients and quantities but dispensed in a different order (e.g., dispense a pump of white chocolate mocha sauce, followed by two pumps of vanilla syrup, followed by a fixed volume of steamed almond milk and followed with two pumps of toffee nut flavor and finished by dispensing a hot espresso coffee extract on top). Different beverages are made not only by varying the type and quantities of ingredients or modifiers (e.g., sauces, syrups and flavors), but also by changing the order in which they are added to the beverage.

A coffee store may offer a menu with 80-100 hand-crafted beverages. This means that each barista must memorize the recipes for each of the 80-100 beverages, including the ingredients or modifiers (e.g., sauces, syrups and flavors) in each beverage, the number of pumps, shots or doses, and the order in which the ingredients or modifiers are added. This creates a lot of complexity and memorization effort, which creates a challenge to expansion of the size and variety of the menu (e.g., variety of beverages).

If the coffee store uses disposable pumps as shown in FIG. 1, it leads to negative environmental impact due to discarding of the plastic containers once they are empty. If the coffee store uses reusable pumps as in FIG. 2, then the pumps must be disassembled and manually cleaned regularly (e.g., every week), which requires a lot of manual effort and additional time expended by employees, thereby increasing labor costs and reducing employee morale. In addition, each mechanical pump unit is customized to the sauce, syrup, or flavor being dispensed because of their unique density and viscosity. Errors (e.g., malfunctions) happen when the sauce, syrup or flavor is filled in the wrong pump container (e.g., a pump unit designed for a different sauce, syrup or flavor).

When a coffee store introduces a new beverage recipe that uses a new type of sauce, syrup, or flavor, it must procure a new pump unit or system customized to the new ingredient. This is expensive as a new container needs to be manufactured and filled for every new type of ingredient. This leads to lot of complexity in the store as the store must procure, store, and use a variety of pumps for all the different ingredients (e.g., sauces, syrups and flavors). The baristas must also be retrained on the new recipes.

Customers like to adjust the amount of ingredients, modifiers, or enhancers (e.g., sauce, syrup, and flavor) in their beverages to suit their individual taste and health needs. For example, a customer may want half the sugar and twice the amount of vanilla flavor of the normal recipe for a particular beverage. The current pump systems allow for a reduction in a discrete number of manual pumps, but do not allow for a fraction of a pump of an ingredient (e.g., syrup, sauce, or flavor) to be pumped. This is inherently problematic to the customer experience as customers want more customization with precise control. In addition, baristas may want to simplify the mental and physical efforts required in the beverage preparation process.

In accordance with several embodiments, the systems described herein advantageously automate the dispensing of ingredients, modifiers or enhancers (e.g., sauces, syrups,

flavors, tastes, colors, reductions). The systems include modular dispensers, or dispenser modules, that can dispense any type of ingredient without any force (e.g., any manual pumping force) exerted by the barista. A user interface may guide the barista through the sequence of dispensing (including the recipes for various beverages), thereby avoiding memorization of recipes, while also doing away with the complexity of cleaning (e.g., of manually cleaning multiple reusable pump containers or units on a regular basis).

FIG. 3 shows an automated dispensing system 9 according to an embodiment of the present disclosure. Coffee espresso machines 7, 8 extract coffee liquor out of coffee beans. The automated dispensing system 9 may be located or positioned to sit between two espresso machines for easy access by two baristas working on each of the coffee espresso machines. The automated dispensing system 9 comprises one or more individual modular dispensers, or dispenser modules 10-16. The automated dispensing system 9 may include a shelf 17, for example between modular dispensers 15, 16 of the dispensing system 9, to store one or more manual pumps for less frequently-used flavors or other ingredients, modifiers, or enhancers. The individual modular dispensers 10-16 are modular (meaning, for example, they can be added to or removed from the system 9 quickly and easily in different configurations without impacting other modular dispensers or operation of the system 9). The individual modular dispensers 10-16 may be controlled from, or by, one or more controllers. For example, the individual modular dispensers 10-16 may be controlled from, or by, a single centralized controller that supplies power and control signals (which may include data or other information, such as recipe information) to each of the modular dispensers 10-16. In other configurations, each modular dispenser may be controlled by its own dedicated local controller or subgroups of modular dispensers may be controlled by a controller.

FIG. 3A shows another embodiment of the automated dispensing system 9 with bottles, cartridges, and/or pouches instead of manual pumps as shown in FIG. 3. The automated dispensing system 9 of FIG. 3A may replace a shelf with an integrated flavor holding portion. The system 9 may include a central display screen 100 as an alternative to, or in addition to, individual display screens on the modular dispensers 10-16. The display screen 100 may comprise a touchscreen display configured to receive user input based on pressing of graphical buttons or icons on a graphical user interface of the display screen 100 in addition to displaying graphics, animations, and alphanumeric textual information to the barista. The automated dispensing system 9 may also include a centralized dispenser spout 105. The dispenser spout 105 may dispense water (either hot or cold water) or a prepared beverage. In some implementations, the automated dispensing system includes a centralized water dispensation system to dispense water. The display screen 100 may also display information or instructions to the barista or other user (e.g., to prompt action or to indicate errors, warnings or alerts).

Individual modular dispensers 10-16 may replace conventional manual pump systems with an electrical pump system to alleviate arm fatigue and mind fatigue. The automated dispensing system 9 may also advantageously increase throughput and reduce errors in beverage preparation, thereby enhancing customer satisfaction and experience. As explained further below, the dispense instructions (e.g., number of pumps or shots or doses) may be input by an individual barista through a user input device (e.g., touchscreen display or user interface buttons) on the modu-

lar dispenser or remote from the modular dispenser, especially if the dispense instructions deviate from a standard recipe for the beverage. Alternatively, the dispense instructions may be automatically received by the automated dispensing system **9** from a point of sale system or remote server. Even when the dispense instructions are received from a point of sale system or other remote system, the user (e.g., barista) may be able to modify the dispense instructions manually (e.g., if a customer changes their mind after an initial time of sale).

FIG. **4** shows an embodiment of one of the modular dispensers **10-16** having a housing **18** that houses internal components of a respective modular dispenser **10-16**. As shown in FIG. **4**, each modular dispenser **10-16** may include a display **19** that shows operational dispensing information for that modular dispenser **10-16** to the barista. The information can include number of pumps (e.g., shots or doses) being dispensed, volume being dispensed, amount of sauce or other ingredient left in the modular dispenser, cleaning status, etc. The display **19** showing the operational status of the modular dispenser **10-16** enables the barista to react and change the settings, if required and/or desired. The display **19** can be in the form of light indicators, LEDs, LCD displays, OLED displays or any other form of display. Each modular dispenser **10-16** may include input devices **20**, such as a lighted button input device. A barista can click or press the button or other input device to change the status/value on any of the icons on the display **19**. This can also be accomplished by making the display **19** a touch screen, so that the barista can directly change values on the display **19** by touching them with his or her finger. The display **19** may have the capability to show multiple languages. The desired language may be selected by the barista or other user. Other types of input devices **20** may include a switch, knob, wheel, slide key, capacitive touch sensor, voice recognition input devices (e.g., a microphone), remote input devices, etc. Each modular dispenser **10-16** also includes a dispensing spout **21** positioned sufficiently high to allow a cup or other vessel to be placed beneath it.

Each modular dispenser **10-16** can be changed or adapted to dispense any ingredient by changing certain pump characteristics or dispensing parameters (e.g., the pump speed, timing, volumetric dispensation, and algorithm of dispensing). This changing or adjustment can be performed remotely in a digital twin or can be performed at the local machine unit. For example, the ingredient in a particular modular dispenser can be identified (or selected) using the user interface (e.g., button **20** and/or display **19**) on the particular modular dispenser or the ingredient in the particular modular dispenser can be identified (or selected) in the remote server. Once the appropriate ingredient is selected, the particular modular dispenser may be automatically programmed with the necessary pump characteristics.

The modular dispenser **10-16** can also have a sensing or reading device that can identify the ingredient (e.g., sauce, syrup, or flavor) being loaded into the modular dispenser and automatically program itself to dispense the ingredient (for example, the specific speed or timing needed for optimal dispensation). As one example, the modular dispenser can have a load cell to sense the ingredient based on weight or mass. As another example, the identification of the ingredient can be a barcode, RFID tag, NFC tag, QR code or any other identifiable information on the packaging containing the ingredient.

The modular dispenser **10-16** can be hot swapped with another modular dispenser, for example if a modular dispenser malfunctions, runs out of ingredient, or is in low

demand. The new modular dispenser can adopt (e.g., automatically or based on user interaction) the dispensing characteristics of the replaced modular dispenser. The modular dispenser may include the same or different ingredient. The system **9** can recognize the ingredient in the modular dispenser regardless of the location of the modular dispenser within the system **9**. Accordingly, the modular dispensers may be positioned in any order or stackable configuration preferred by a store manager or by individual baristas.

FIGS. **5** and **6** show one possible construction of the modular dispensers **10-16**. The modular dispenser **10-16** may include a tray **22** to hold the ingredient, modifier, or enhancer (e.g., sauce, syrup or flavor) to be dispensed. The ingredient can be poured into the tray **22** or can be loaded into the tray **22** in a bag holding the ingredient (e.g., sauce, syrup or flavor). The tray **22** can be made from metal, plastic or a biodegradable material. The tray **22** may include a pull feature **24** to facilitate pulling out of the tray **22** from the housing **18**. As shown, the pull feature **24** can include a cutout or notch at the bottom of a front surface of a front panel of the tray **22**. The pull feature **24** may alternatively include a knob or other protruding member that can be grabbed and pulled by one or more fingers. The tray **22** may comprise an injection molded enclosure having about a 3 liter capacity. The capacity of the tray **22** may range from 1.5 liters to 5 liters (e.g., 1.5 liters to 4.5 liters, 2 liters to 4 liters, 2.5 liters to 3.5 liters, 3 liters to 5 liters, overlapping ranges thereof, or any value within the recited ranges).

The tray **22** may be removably positioned (e.g., inserted) in a housing **18**. The modular dispenser housing **18** may include guiding features **23** incorporated into the housing **18** and/or tray **22** so that the tray **22** can be easily pushed in and pulled out of the housing **18**. The guiding features **23** may comprise guide rails stamped into the housing **18** or grooves formed in the housing floor. The housing **18** may comprise a sheet metal enclosure in one configuration. The housing **18** may be formed of a metal, plastic or other polymeric material. The housing **18** may include one or more detents **110** on an upper surface to facilitate stacking of modular dispensers **10-16** on top of each other. The detents **110** may be positioned, sized, and shaped to receive locking features **34** (e.g., feet or pegs) disposed on a bottom surface of another modular dispenser.

In some implementations, the ingredient (e.g., syrup, sauce, or flavor) can be packaged into a bag **25** with a valve **26** that can be easily loaded into (e.g., lowered in a vertical direction into an upper opening of) the dispensing tray **22**. FIG. **7** shows an ingredient bag **25** having a valve **26** that slides into a locating feature **27** on a rear surface of the tray **22**. The locating feature **27** may include a tray keying slot configured to receive a valve cap of the valve **26**. A rear surface of the tray may include a drip catch feature designed to catch any drips from the valve **26**. FIG. **7A** is a cross-section view showing the bag **25** loaded inside the tray **22**. The capacity of the bag **25** may range from 1.5 liters to 5 liters (e.g., 1.5 liters to 4.5 liters, 2 liters to 4 liters, 2.5 liters to 3.5 liters, 3 liters to 5 liters, overlapping ranges thereof, or any value within the recited ranges, such as 3 liters).

As shown in FIG. **8**, each modular dispenser housing **18** may hold a removable pump frame **112** that can slide in and out of the housing **18**. The pump frame **112** includes a pump **28**, such as a positive displacement pump (including but not limited to a peristaltic pump), attached at the rear of the pump frame **112**. Various type of pumps **28** can be used within the dispensing system **9** to pump the ingredients. For example, the dispensing system **9** may include individual modular dispensers **10-16** with two or more different types

of pumps. For example, a first set of modular dispensers may include a first type of pump for low viscosity and low density ingredients, and a second set of modular dispensers may include a second type of pump for high viscosity and high density ingredients.

The pump **28** draws in the ingredient (e.g., syrup, sauce, flavor) through an inlet tube **29B** and pumps the ingredient out through an outlet tube **29A** into a cup or pitcher thru the dispenser spout **21**. The outlet tube **29A** may include a flow meter to measure a volumetric dispensation of the ingredient. The dispenser spout **21** may have special features to incorporate air or water into the pumped ingredient as the ingredient exits the spout **21** (e.g., to generate froth). The inlet tube **29B** terminates in a fluid connector **30**.

The fluid connector **30** may be a quick connect fitting or coupling, e.g., the connector **30** should seal to the bag **25** in a leak-proof manner as soon as the bag **25** is attached to the connector **30**. The connector **30** may include a self-sealing valve. The connector **30** may alternatively comprise a threaded or flanged connection.

The pump **28**, the display **19** and the input device **20** are connected to a main controller **38** through an electrical wire harness **31** that terminates in an electrical connector **32**. The harness **31** and connector **32** have the requisite conductors to transmit power and two-way communications (e.g., data) to/from the pump **28**, display **19**, and input device **20**. The pump **28**, display **19**, and input device **20** may or may not have embedded software to make these devices function. All the functional hardware and software to make these devices function could be built into the main controller in some configurations.

The individual modular dispenser may have a self-priming mechanism that may be actuated by the user interface. Priming may only need to be initiated after a cleaning cycle and upon refilling supply lines. Once the pump has been primed, the ingredients can be changed without losing prime.

The system **9** can pump and dispense enough ingredient to fill all the input and output lines (e.g., outlet tube **29A** and inlet tube **29B**) for the pump **28** in order to prevent air pockets in the ingredient that could make dispensation inaccurate. When there is air in the outlet tube **29A**, it is easier to pump and the motor runs faster. The modular dispenser **10-16** can sense the motor speed to prime the pumping system. If motor speed is high, it means there is air in the pumping system, and the pump **28** keeps pumping until the air pockets are pushed out and the speed of the motor drops to the normal operating limits.

Each modular dispenser can include a load cell at a bottom of the modular dispenser or of the tray **22** so that the modular dispenser can sense a weight or mass of ingredient in the bag **25** or tray **22** and alert a barista to change out the bag **25** when ingredient is low without losing priming.

The modular dispenser **10-16** may be designed so that the ingredient can be easily dispensed into a pitcher, cups and glasses as shown in FIG. **9**. For example, a height and angle of the dispenser spout **21** may be positioned to facilitate dispensation of the ingredient. A length of the housing **18** may range from 350 mm to 600 mm (e.g., between 350 mm and 500 mm, between 400 mm and 500 mm, between 450 mm and 600 mm, overlapping ranges thereof, or any value within the recited ranges). A height of the housing **18** may range from 175 mm to 350 mm (e.g., between 175 mm and 250 mm, between 200 mm and 250 mm, between 250 mm and 350 mm, overlapping ranges thereof, or any value within the recited ranges). A counter height from counter to dispenser spout **21** may range from 125 mm to 200 mm (e.g.,

from 125 mm to 150 mm, from 140 mm to 160 mm, from 150 mm to 200 mm, overlapping ranges thereof, or any value within the recited ranges, such as about 150 mm).

As shown in FIG. **10**, the modular dispensers **10-16** may be designed so that two or more modular dispensers **10-16** can be stacked on top of each other using locating and locking features **34**. The modular dispensers **10-16** may be stacked such that the dispenser spout **21** of an upper modular dispenser is offset from the dispenser spout **21** of a lower modular dispenser by a drip bypass offset (DBO) distance. For example, the spout **21** of the lower modular dispenser may be rearward of the spout **21** of the upper modular dispenser. This may be accomplished by staggering the position of the upper modular dispenser relative to the lower modular dispenser. The offset (DBO) prevents the spout **21** of the upper modular dispenser from dripping onto the spout **21** of the lower modular dispenser.

Each modular dispenser can include a badge **35** to show the ingredient currently stored in that particular modular dispenser, as shown in FIG. **11**. The badge **35** can be fastened (e.g., removably fastened) to the modular dispenser using magnets, adhesives or screws. The badge **35** may be positioned above the dispensing spout **21** and below the display **19** (or user input device **20** if there is no display **19**). The badge **35** may comprise a label or plate.

FIG. **12** shows a perspective rear view of the dispensing system **9**. In FIG. **12**, the individual modular dispensers **37** (e.g., modular dispensers **10-16**) are controlled by a main, or central, controller unit **36**. The central controller unit **36** has the processing capability and power required to run the individual modular dispensers **37**. This centralized control makes the design cost-efficient and easily upgradeable. In this modular design, the controller **36** can be upgraded for features and functionality without upgrading the individual modular dispensers **37**.

FIG. **13** shows a schematic block diagram illustrating an example controller architecture that can be used with the dispensing system **9**. The main controller **38** (which may include the structural and function features described in connection with controller **36**) can house a power supply **39** to power all the modular dispensers, or dispenser modules, described herein (e.g., modular dispensers **10-16**, **37**, **45**), a microprocessor **41** to process all algorithms or execute stored program instructions, memory **40** to store recipes and algorithms (e.g., program instructions, sequences, cleaning algorithms), and motor driver hardware **42** to control operation of the motor(s) in the modular dispensers **45**. The main controller **38** is connected to the individual modular dispensers **45** thru electrical wire harnesses **43** with enough conductors to transmit power and communicate (e.g., two-way communications) with the modular dispensers **45**. The harness **43** terminates in a sealed connector **44**. The modular dispensers **45** have corresponding harnesses **44** and connectors to interface with the main controller **38**. In other implementations, the communicative coupling may occur via wireless connection (e.g., Bluetooth, WiFi, or other wireless communication protocol connections).

The housing **18** may hold a common power supply and logic board separate from the individual modular dispensers **45**. Each modular dispenser may simply connects to the common control system through an electrical connector. The modular dispensers **45** may be powered by a household plug in the country of use (e.g., 110 V or 220 V). The main controller **38** for the dispensing system also has a port for battery power, so that the system **9** can be run on battery, when the main power is shut down. Each modular dispenser

45 can be manually operated, for example hand cranked, to dispense ingredient in case of electronic malfunction or power outage (see FIG. 20).

In certain embodiments, the main controller 38 not only makes the individual modular dispensers 45 dispense as per the recipes, but also keeps track of the system 9 health and communicates with a remote server for recipe updates and software upgrades. The main controller 38 can also schedule cleaning of the individual modular dispensers 45 (e.g., based on the ingredient, based on an amount of ingredient dispensed, or based on a regular time schedule). The main controller 38 can be able to decode modular dispensers 45 running simultaneously as well as be able to use a plurality of communication channels to communicate to pump modular dispensers 45.

The main controller (or dispensing equipment controller) 38 of FIG. 13 has a Wi-Fi, Ethernet, and/or other communication interface to communicate with various devices (e.g., a remote server) over the Internet or other communications network to receive information on new recipes and software updates and also to transmit information on consumption of sauces and beverages being made to a remote server.

The main controller 38 can query the Wi-Fi or Ethernet access point in the location to find the store identity or location and store it in memory 40. This way, the main controller 38 can transmit store specific information to a remote server. Recipes, software updates, or other information can also be sent from the remote server to the memory 40 of the main controller 38 of the dispensing system 9.

The dispensing equipment can also maintain a digital version—the digital twin—of its functionality on a remote server. Changes to this digital twin can result in changes in software functionality in the main controller (dispensing system controller) 38.

More modular dispensers can be added to the automated dispensing system 9 by daisy-chaining several controllers (e.g., main controllers 38 or separate individual or group controllers) in series and connecting modular dispensers to them.

Location-specific dispensing algorithms can be incorporated into the dispensing controller (e.g., main controller 38). For example, a sauce dispense volume in one location could be half the dispense volume in another location.

In a simple manual mode, a barista can use the dispensing system 9 in FIG. 3. The number of pumps of the ingredient, modifier, or enhancer being dispensed or the volume of ingredient being dispensed is shown on the display 19 as in FIG. 4. Using the input device 20, the barista can toggle to decrease or increase the number of pumps (e.g., shots or doses) or volume being dispensed. When the barista has made the selection, a cup or other vessel is placed below the dispensing spout 21. The main controller 38 retrieves the algorithm for dispensation from its memory 40 and sends the power, dispense and display signals to the respective modular dispenser 45. The pump 28 in the modular dispenser 45 then dispenses the exact volume of ingredient into the vessel through the dispensing spout 21 when activated by the barista or upon detecting the vessel (e.g., upon detecting a vessel placed underneath the spout using a proximity sensor). Each actuation of a user input device (e.g., input device 20) may be equivalent to one dose or all the doses needed for that particular beverage recipe. Light indicators (e.g., light indicators in input devices 20 or light indicators, such as LED icons or indicators, on the display 20) may also alert

the barista that the bag is empty or maintenance is needed. Audible alerts may additionally or alternatively be generated.

In the automated mode shown in FIG. 14, the barista scans in a bar code or QR code 46 (or other identification element, such as an alphanumeric textual label or NFC tag) through an optical or digital scanner 47. The identification element may be located, for example, on a cup or other vessel. The beverage information is then transmitted to the main controller 38 of the automated dispensing system 9. The main controller 38 retrieves the recipe from its memory 40 or from a remote server, and then supplies power and the appropriate dispensing algorithm to the modular dispenser 45 to dispense the right amount of ingredient(s) when activated by the barista or upon detecting the vessel positioned beneath the dispensing spout 21.

With reference to FIGS. 15A-15D, the barista can adjust the amount of the ingredient (e.g., syrup, sauce or flavor) based on the customer preference. For example, light indicators 120 integrated into the display 19 or positioned surrounding the display 19 (e.g., below, above, or to a side of the display 19) may show the number of pumps (e.g., shots or doses) of ingredients desired by the customer. For example, FIG. 15A shows one pump or dose as indicated by a slash in a first circle of the light indicators indicating that the light is lit up. FIG. 15B shows three pumps or doses (corresponding to three lit-up light indicators) and FIG. 15C shows seven pumps or doses (corresponding to seven lit-up light indicators), which is a maximum queue amount in the illustrated embodiment. However, other maximum pump (or dose) amounts may be implemented (e.g., fewer than seven or greater than seven as desired and/or required). The light indicators 120 or other indicator (e.g., alphanumeric LED indicator) may indicate the number of pumps to be dispensed automatically or may instruct the barista of the number of pumps to be dispensed manually. Each actuation of a user input device (e.g., input device 20) may be equivalent to one dose or all the doses needed for that particular beverage. As the doses are dispensed, the display 19 may decrease the number of remaining doses (e.g., by darkening or turning off a light indicator or decreasing a number value). With reference to FIG. 15D, one or more of the light indicators 120 may also alert the barista that the bag 25 in a tray 22 of a particular modular dispenser is empty or that maintenance is needed. For example, a first one of the light indicators 120 may be lit up with a different color (e.g., red color indicated by the filled-in dark first light indicator in FIG. 15D) to indicate that the bag is empty or that maintenance is needed. In some implementations, the light indicator may flash in addition or as an alternative to a different color. An audible, graphical, or textual alert may also be generated. A first light indicator may also be used to indicate power is on for the modular dispenser.

FIG. 15E shows a schematic side cross-section/block diagram of an embodiment of an individual modular dispenser 45 similar to that shown in FIGS. 15A-15D, although certain components may be repositioned in FIG. 15E. The modular dispenser 45 includes a housing 18 that houses internal components. A removable tray 22 can be inserted and removed from the housing 18 as described previously. The modular dispenser also includes a user input device 20 (e.g., press button) and/or display 19 (e.g., touchscreen display) and a dispensing spout 21 as previously described. The light indicators 120 (which may comprise 1, 2, 3, 4, 5, 6, 7 or more than 7 discrete light indicators) may be positioned as shown to be seen from a front side of the

11

modular dispenser **45**. The light indicators **120** may be positioned above or below the display **19** and/or user input device **20**.

The modular dispenser **45** includes electronic circuitry (e.g., a printed circuit board assembly (PCBA)) configured to facilitate operation of (electrical connection or communication to and/or from) the light indicators **120**, display **19**, user input device **20**. Power and/or data signals may be communicated between various components via wire harnesses **121**. A supply line **124** facilitates transfer of contents from the tray **22** (or a bag **25** in the tray **22**) to the dispensing spout **21**. The supply line **124** may be comprised of separate sections connected by a tube fitment or coupler **126** (e.g., to help navigate sharp turns).

The modular dispenser **45** may include an access panel **125** that may be removed to access the pump **28** and/or pump motor **127** (e.g., DC motor) and/or supply line **124** for maintenance purposes. The motor **127** and/or pump may be electrically connected to a master power and logic housing **128** (e.g., main controller **38** or individual modular controller) configured to supply power signals and data communications to the modular dispenser **45** via a wire harness **121**. The master power and logic housing **128** may be electrically coupled to a standard power socket or electrical outlet **129** on a wall of a coffee store. In some configurations, the power may alternatively or additionally be provided by a battery (e.g., rechargeable battery or replaceable battery) such that power can be maintained even during a power outage or to make the system more portable.

With reference to FIG. **16**, the automated dispensing system **9** can also prompt the barista to follow a particular dispensing sequence by lighting up display lights **46-49** (which are shown positioned within an area of the user input device **20**) in a sequential manner. When a particular display light is on, the barista takes the cup to that modular dispenser to automatically or manually dispense ingredient (e.g., syrup, sauce or flavor) stored in that particular modular dispenser. Multiple baristas can work with the automated dispensing system **9** simultaneously, for example, by changing the color of the light or another aspect of the indicator (e.g., providing multiple different light indicators on each modular dispenser) for each separate order. That way, two or more baristas can be prompted on a beverage sequence at the same time.

As shown in FIG. **17**, the display **19** for the modular dispensers (e.g., any of modular dispensers **10-16**, **37**, **45**) can have multiple icons or indicators to indicate different operational parameters. For example, a cleaning icon or indicator **50A** may prompt a barista or other user that a cleaning cycle should be performed or is being performed. As another example, an error indicator **50B** (illustrated as an exclamation mark as one example icon) may indicate that an error has occurred that requires attention (such as erroneous bag loading). As a further example, a third icon or indicator **52** may include a visual gauge or series of lights or other indicators to indicate an amount of ingredient (e.g., sauce, syrup or flavor) remaining modular dispenser in order to prompt the barista to change out the ingredient bag before it is depleted to avoid having to re-prime the supply line or pump. The display **19** may also include a numerical indicator **51** (e.g., alphanumeric LED indicator) to indicate a number of pumps, shots or doses to be dispensed (which can be adjusted by the barista) as described above by pressing the user input device **20**.

With reference to FIG. **18**, the order of the dispensing sequence can also originate remote from the dispensing system **9**. The order can originate in a remote server **53** or

12

in an order management system or point of sale system **54** and communicated to the controller **55** (e.g., main controller **38**) that can retrieve the recipe from memory (e.g., memory **40**) and prompt the modular dispenser **56** (e.g., any of modular dispensers **10-16**, **37**, **45**) to dispense an appropriate amount of ingredient (e.g., sauce, syrup or flavor).

In accordance with several embodiments, cleaning is an important part of the automated dispensing system **9** as this equipment is used to dispense food or beverage substances. Cleaning can be prompted in a timely manner (e.g., periodically according to a predetermined schedule or based on actual usage). FIG. **19** illustrates a schematic flow diagram of a cleaning process. The cleaning prompt can originate remotely at Block **57** (e.g., from a remote server) or from a controller (e.g., main controller **38**, controller **55**) at Block **59** or the cleaning prompt can also be manually initiated by the barista at Block **58**. The controller can send an individual modular dispenser a prompt or instruction to display the cleaning icon **50A** on the display at Block **59**. The barista then loads a cleaning solution in the dispenser tray (e.g., tray **22**) at Block **60** and directs (e.g., by pressing a user input) the modular dispenser to go into a cleaning mode at Block **61**. In some implementations, the cleaning mode may be entered automatically upon loading of the cleaning solution and pressing the tray back into modular dispenser. The modular dispenser completes the cleaning cycle and prompts the barista to reload the ingredient at Block **62**. The capability to have a cleaning cycle for each individual modular dispenser without any disassembly of the equipment is useful as each ingredient may have different cleaning requirements. In addition, the other modular dispensers connected to the dispensing system **9** may still be used while one or more modular dispensers are being cleaned.

FIG. **20** shows a block diagram of a manually-operable modular dispenser **130**. The manual operation may be incorporated into any of the modular dispensers described herein. The manual operation mechanism comprises a ratcheting system that includes a hand crank **132** that is operably coupled to a drive shaft **133**. Rotation of the hand crank **132** causes corresponding rotation of the drive shaft **133**. The drive shaft **133** is mechanically and operably coupled to one or more gears. Rotation of the drive shaft **133** may rotate a first gear **134A** attached to the drive shaft **133**. The first gear **134A** may be mechanically and operably coupled to a second gear **134B** that in turn is mechanically and operably coupled to a motor/pump assembly of the modular dispenser **130**. The hand crank **132** may be located at various locations (e.g., a front surface of the housing **18** below or adjacent the dispensing spout **21**). The manual operation mechanism may advantageously facilitate operation of the modular dispenser **130** even when power is lost. Other manual operation mechanisms may be implemented as well (e.g., more than two or fewer than two gears).

FIGS. **21-27** illustrate another embodiment of a modular dispenser **135** without a display screen **19**. The modular dispenser **135** may include structural and functional features similar to the modular dispensers described herein (e.g., housing **18**, a user input device **20**, a dispensing spout **21**, a tray **22**, guiding features **23**, pump **28**, a label plate **35**, light indicators **120**). The tray **22** may include similar tray features as described herein (e.g., pull feature **24**, bag **25**, valve **26**, locating feature **27**, drip catch feature **111**). The modular dispenser **135** may include a simplified user interface that includes an enlarged user input device **20**. As shown in FIGS. **26** and **27**, the pump frame **112** (e.g., an access panel of the pump frame **112**) may be removed to access the pump **28** for maintenance.

13

FIGS. 28A-28D schematically illustrate a sample workflow or operation and show an example embodiment of an aggregator 63 that can be incorporated into or can be communicatively and operably coupled to the automated dispensing systems 9 described herein. The aggregator 63 may be configured to efficiently process customer orders to facilitate high throughput while maintaining quality control and accuracy of customer orders communicated to the automated dispensing system.

With reference to FIG. 28A, customer orders may be received by the order management or point of sale system 54 from (1) a barista entering a customer order locally at a coffee store in response to oral instructions from a customer ordering at an in-store counter or via a drive-thru ordering system, (2) a customer entering a customer order locally via an in-store self-service kiosk, (3) a customer using a mobile order and pay software application, (4) a customer using an online ordering method, and/or other source. FIG. 28A shows an example customer order 64 and example data or information that may be captured and received by the point of sale system 54. The customer order information may include, for example, a date, time, customer name, and the beverage and/or food items ordered by the customer, along with any modifiers or ingredients (e.g., flavors, sauces, or syrups, or reduction of sugar).

The point of sale system 54 may then send the customer order data or information to a server or store production controller 65. The server or store production controller 65 may be located in the coffee store and may be communicatively coupled to the point of sale system 54 via a communication cable (e.g., Ethernet cable) or via a wireless connection (e.g., Wi-Fi connection via a wireless network such as a local area network or a Bluetooth connection). In some implementations, the server or store production controller 65 may not be located in the coffee store and may be located at a remote location (e.g., a remote server) and communicatively coupled to the point of sale system 54 via a telecommunications network (e.g., the Internet, Telex network, wireless radio network, etc.).

The store production controller 65 is configured to, upon execution of instructions stored on a non-transitory storage medium, disaggregate the customer order data into separate, individual food or beverage item orders 66. Each individual item order 66 includes a customer order number, a customer name, a name of the food and/or beverage items, and a list of any requested modifiers or ingredients (e.g., sauce, syrup, flavor, or reduction of sugar) for each food and/or beverage item.

With reference to FIG. 28B, each disaggregated individual item order 66 is sent to the aggregator 63 in sequence. In several implementations, the individual item orders 66 may be published as webhooks (e.g., messages or notifications with information sent between network resources). The aggregator 63 includes software instructions stored in memory that are executed to cause an icon 67 associated with each individual item order 66 (at least the beverage item orders) to appear on a display screen 68 of the aggregator 63. The icons may be customized to look like particular beverages or types of beverages.

Turning to FIG. 28C, the display screen 68 may comprise a touch screen display (e.g., LCD or OLED display) that allows a barista or operator to both visualize output on the display screen 68 and to provide input to cause the aggregator 63 to send control signals to the modular dispensers (e.g., modular dispensers 10-16, 37, 45, 56, 135) of the automated dispensing system 9 (e.g., to the main controller 38, 55). For example, a barista may select a beverage to be

14

made by touching the display screen 68 at the location of the icon 67 corresponding to the beverage with his or her finger. The display screen 68 may be configured to have two pages or tabs. A first page or tab 69 may be configured to display pending customer orders and a second page or tab 70 may be configured to display completed orders. A barista may toggle between the two tabs using the touch screen display or a user input device (e.g., button).

Upon selection of an icon by the barista, the aggregator 63 is configured to send the beverage item data or information (e.g., beverage name and ingredients or modifiers) corresponding to the selected icon to the modular dispensers 10-16, 37, 45, 56, 135 (e.g., to the main controller 38, 55 of an automated dispensing system 9 including the modular dispensers 10-16, 37, 45, 56, 135). The main controller 38, 55 may then execute instructions to prepare the beverage based on the beverage item data or information received from the individual beverage item order 66 and based on recipe information for the particular beverage stored in memory (e.g., memory 40). The aggregator 63 may also send the beverage item data or information for each individual item order 66 to a label printer 71 (e.g., which may be communicatively coupled via a wired or wireless connection, such as Ethernet, Wi-Fi or Bluetooth connection) so that a label can be automatically printed with the individual item order information and placed on a beverage cup or other vessel.

With reference to FIG. 28D, the aggregator 63 is a standalone unit or module having its own local processor or controller, memory, and display. The aggregator 63 may be implemented using hardware, software, and/or firmware. The aggregator 63 includes communications network interface hardware 72 (e.g., a wired Ethernet network interface card and/or one or more wireless network interface cards, such as a Wi-Fi and/or Bluetooth network interface card) to enable wired and/or wireless communications with the store production controller 53 or a remote server. The aggregator 63 also includes serial communications interface hardware 73 to facilitate one-way or two-way communication (e.g., data transmission, control signals) with the main controller 38, 55 of the automated dispensing system 9 over a serial bus link. A parallel bus link may be used in alternative embodiments.

The aggregator 63 further includes local memory 74. The local memory 74 may store a backup copy of beverage recipes for the automated dispensing system 9 and may store firmware of the aggregator 63. The local memory may include, for example, RAM memory, flash memory, ROM memory, EPROM memory, EEPROM memory, and/or the like. The aggregator 63 may include user experience/user interface software 75 stored in memory to be executed by one or more processors (e.g., digital signal processor, microprocessor, graphics processing unit, special-purpose processor). The user experience/user interface software 74 may be executed to generate icons for display on the display screen 68 corresponding to various beverages, to generate the two pages or tabs of pending orders and past orders, to react to touch screen input received from the barista, and to display and adjust content on the display screen 68 (e.g., display brightness, alerts, notices, etc.).

Turning to FIGS. 29A-29C, in accordance with several embodiments, an automated modular dispensing system or unit 76 (e.g., automated dispensing systems 9 described herein) can advantageously comprise a system or unit adapted and configured to aggregate ingredients or modifiers (e.g., sweetener, flavor and color) simultaneously. FIGS. 29A-29C show a front, top and side view, respectively, of the

modular dispensing system 76. The modular dispensing system 76 comprises a series of pump and motor assemblies 77, supply lines 78, a display 79, sweetener, sauce or syrup cartridges 80 and color or flavor concentrate cartridges 81. The pump and motor assemblies 77 may be various sizes and can be combined to create endless combinations and permutations of customized beverages. The size of the pump may be dependent, for example, on a liquid viscosity and a desired dose of the ingredient or modifier.

With reference to FIG. 30, the modular dispensing system or unit 76 can work independently or in series with other modular dispensers (e.g., modular dispensers 10-16, 37, 45, 56, 135) described herein. FIG. 30 show various configurations of modular systems in which modular dispensers may be stacked vertically and/or placed horizontally adjacent to each other (e.g., depending on a particular space or area of a coffee store and surrounding equipment). The system is adaptable and modular to suit the needs or desires of a particular coffee store manager or baristas.

When the modular dispensing system 76 is connected to a motherboard or centralized processing unit (e.g., main controller 38), the modular dispensing system 76 can advantageously prepare any color drink via color or flavor concentrate cartridges 81 of any or all of the primary colors or most common coffee or tea beverage colors. Additionally, endless flavor mixing profiles are possible when connected to the motherboard or centralized processing unit (e.g., main controller 38). The flavors are dispensed simultaneously and dispense at a single point (e.g., a central dispenser spout 150), as shown in FIG. 31. The central dispenser spout 150 may be fluidically coupled to one or more of the dispenser modules, or modular dispensers. As shown, the central dispenser spout 150 may include multiple outlet orifices to facilitate simultaneous delivery of ingredients or modifiers (e.g., syrups, sauces, flavors, color concentrates, sweeteners) along with a base beverage. Larger central outlets 140 may facilitate delivery of the base beverage (including water) into a cup or other vessel and smaller outer outlets 145 may facilitate delivery of the ingredients or modifiers. As one example, smoked flavor plus caramel syrup may result in a customized smoked caramel coffee beverage. The modular dispensing system 76 may incorporate any or all of the structural and functional components and features of the dispensing systems 9 described herein, and vice-versa.

FIGS. 32-34 schematically illustrate cleaning configurations or implementations of the automated modular dispensing systems 9, 76. With reference to FIGS. 32 and 33, the dispensing systems 9, 76 may be cleaned using an automated process utilizing a granular cleaning cartridge 84 (schematically illustrated in FIG. 32) and a designated cleaning tray 85 (schematically illustrated in FIG. 33). The granular cleaning cartridge 84 is refillable and includes a one-way fluid flow path as illustrated. The granular cleaning cartridge 84 includes a one-way inlet valve 86 at an inlet end of the granular cleaning cartridge 84. An outlet end of the granular cleaning cartridge 84 may include a female fitment 88 for a male probe or tubing fitment/connector to transport cleaning solution out of the granular cleaning cartridge 84 and through tubing or supply lines of the pumping assembly and then out the dispenser spout 21. Granular cleaning product 87 may be inserted within the granular cleaning cartridge 84. The granular cleaning product 87 may be concentrated as required and/or desired by a unit volume and/or sanitation target.

Turning to FIG. 33, the designated cleaning trays 85 may comprise a two-compartment system or unit, with one compartment or chamber for clean (or fresh) water and one

compartment or chamber for waste water. The two compartments or chambers may be physically and fluidically isolated from each other to avoid contamination. The granular cleaning cartridge 84 is configured to be positioned inside the clean water compartment or chamber of the cleaning tray 85. The granular cleaning cartridge 84 may be mechanically coupled to an outlet mechanism of the cleaning tray 85.

The cleaning trays 85 may be sized and adapted to be inserted after removal of an ingredient tray 22 from a modular dispenser 45. When the cleaning trays 85 are correctly inserted into the modular dispenser 45, a sensor and/or switch of the modular dispenser 45 may recognize or detect the cleaning tray 85 as a unique or dedicated cleaning tray instead of an ingredient tray 22 to prevent a barista from accidentally serving cleaner to a customer. The sensor and/or switch may also trigger a "clean mode" activation option on the display screen of the dispenser module. With one touch press of button (e.g., user input device 20), a barista may turn on, or activate, cleaning.

FIG. 34 schematically illustrates an embodiment of a cleaning cycle using the granular cleaning cartridge 84 positioned in a designated cleaning tray 85. The cleaning cycle starts with all of the water in the fresh water compartment or chamber. As the cleaning cycle proceeds, enough fresh, clean water may flow through the granular cleaning cartridge 84 (which includes the granular cleaning product 87) to create a desired cleaning solution and then into the modular dispenser unit 45 (e.g., through the pump and tubing (e.g., supply lines) of the pump assembly) for cleaning. The fluid then exits the dispenser spout 21 of the modular dispenser 45 and into the waste water compartment or chamber of the cleaning tray 85. After a certain period of time (e.g., after about 50% of the fresh water in the fresh water compartment chamber has been drained out), the granular cleaning product 87 is depleted and any remaining fresh, clean water may flow through the modular dispenser unit 45 as part of a rinsing cycle (as shown in the middle figure of FIG. 34). Eventually, all the liquid may end up in the waste water compartment or chamber of the cleaning tray 85 (as shown at the bottom of FIG. 34), which triggers an end of a cleaning cycle and a beginning of a dry cycle. A barista may then be prompted (e.g., via a textual prompt or graphical icon on the display or via an indicator light) to remove the cleaning tray 85 and replace it with a new ingredient tank 22.

Although certain embodiments have been described herein in connection with flavors, sauces, or syrups for coffee or tea beverages, the systems described herein can be used for any type of ingredient or food product. For example, in some embodiments, the systems herein can be used to deliver fluid or solid ingredients, such as ketchup, mustard, barbecue sauce, cheese sauce, relish, onions, etc. In some embodiments, the systems herein can be used to produce other types of beverages such as sodas, juices, smoothies, milkshakes, etc.

Conditional language used herein, such as, among others, "can," "might," "may," "e.g.," and the like, unless specifically stated otherwise, or otherwise understood within the context as used, is generally intended to convey that some embodiments include, while other embodiments do not include, certain features, elements, and/or states. Thus, such conditional language is not generally intended to imply that features, elements, blocks, and/or states are in any way required for one or more embodiments or that one or more embodiments necessarily include logic for deciding, with or

without author input or prompting, whether these features, elements and/or states are included or are to be performed in any particular embodiment.

Depending on the embodiment, certain acts, events, or functions of any of the processes or algorithms described herein can be performed in a different sequence, can be added, merged, or left out altogether (e.g., not all described operations or events are necessary for the practice of the algorithm). Moreover, in certain embodiments, operations or events can be performed concurrently.

The various illustrative logical blocks, modular dispensers, routines, and algorithm steps described in connection with the embodiments disclosed herein can be implemented as electronic hardware, computer software, or combinations of both. To clearly illustrate this interchangeability of hardware and software, various illustrative components, blocks, modular dispensers, and steps have been described above generally in terms of their functionality. Whether such functionality is implemented as hardware or software depends upon the particular application and design constraints imposed on the overall system. The described functionality can be implemented in varying ways for each particular application, but such implementation decisions should not be interpreted as causing a departure from the scope of the disclosure.

Moreover, the various illustrative logical blocks and modular dispensers described in connection with the embodiments disclosed herein can be implemented or performed by a machine, such as a general purpose processor device, a digital signal processor (DSP), an application specific integrated circuit (ASIC), a field programmable gate array (FPGA) or other programmable logic device, discrete gate or transistor logic, discrete hardware components, or any combination thereof designed to perform the functions described herein. A general purpose processor device can be a microprocessor, but in the alternative, the processor device can be a controller, microcontroller, or state machine, combinations of the same, or the like. A processor device can include electrical circuitry configured to process computer-executable instructions. In another embodiment, a processor device includes an FPGA or other programmable device that performs logic operations without processing computer-executable instructions. A processor device can also be implemented as a combination of computing devices, e.g., a combination of a DSP and a microprocessor, a plurality of microprocessors, one or more microprocessors in conjunction with a DSP core, or any other such configuration. Although described herein primarily with respect to digital technology, a processor device may also include primarily analog components. For example, some or all of the signal processing algorithms described herein may be implemented in analog circuitry or mixed analog and digital circuitry. A computing environment can include any type of computer system, including, but not limited to, a computer system based on a microprocessor, a mainframe computer, a digital signal processor, a portable computing device, a device controller, or a computational engine within an appliance, to name a few.

The elements of a method, process, routine, or algorithm described in connection with the embodiments disclosed herein can be embodied directly in hardware, in a software module executed by a processor device, or in a combination of the two. A software module can reside in RAM memory, flash memory, ROM memory, EPROM memory, EEPROM memory, registers, hard disk, a removable disk, a CD-ROM, or any other form of a non-transitory computer-readable storage medium. An exemplary storage medium can be

coupled to the processor device such that the processor device can read information from, and write information to, the storage medium. In the alternative, the storage medium can be integral to the processor device. The processor device and the storage medium can reside in an ASIC. The ASIC can reside in a user terminal. In the alternative, the processor device and the storage medium can reside as discrete components in a user terminal.

While the above detailed description has shown, described, and pointed out novel features as applied to various embodiments, it can be understood that various omissions, substitutions, and changes in the form and details of the devices or algorithms illustrated can be made without departing from the spirit of the disclosure. For example, although different numbers have been used for similar components or features in different figures (e.g., different numbers have been used for the dispenser modules, displays, controllers, etc.), the structural and functional features described in connection with one figure, embodiment, or numbered element may be incorporated into the different-numbered components or features, and vice-versa. As can be recognized, certain embodiments described herein can be embodied within a form that does not provide all of the features and benefits set forth herein, as some features can be used or practiced separately from others. The scope of certain embodiments disclosed herein is indicated by the appended claims rather than by the foregoing description. All changes which come within the meaning and range of equivalency of the claims are to be embraced within their scope.

The following is claimed:

1. An automated beverage production system comprising:
 - a dispensing system comprising:
 - a housing;
 - a plurality of modular dispensers configured to interface with the housing, each of the plurality of modular dispensers comprises a user input device; and
 - a main controller within the housing, the main controller configured to communicate instructions to at least one of the plurality of modular dispensers to dispense ingredient;
 - a store production controller configured to receive beverage order information from a point of sale system and to separate each beverage item ordered into individual beverage item orders comprising the beverage name and any modifier information;
 - an aggregator communicatively coupled to the store production controller and to the main controller of the dispensing system, wherein the aggregator is configured to:
 - receive an individual beverage item order from the store production controller;
 - display an icon on a display screen of the aggregator corresponding to a beverage identified from the individual beverage item order;
 - receive a user selection of the icon via touch screen interaction with the display screen; and
 - send instructions to the main controller of the dispensing system to prepare and dispense the beverage identified from the individual beverage item order upon receipt of the user selection of the icon corresponding to the beverage.
 2. The system of claim 1, wherein the aggregator is configured to communicate with the store production controller via a wireless communication network.

3. The system of claim 1, wherein the aggregator is configured to communicate with the store production controller via a wired Ethernet communication network.

4. The system of claim 1, wherein the aggregator is configured to communicate with the main controller of the dispensing system over a serial communications bus. 5

5. The system of claim 1, wherein the aggregator is further configured to send information corresponding to the individual beverage item order to a label printer communicatively coupled to the aggregator. 10

* * * * *