

US011447908B2

(12) **United States Patent**  
**Damtew et al.**

(10) **Patent No.:** **US 11,447,908 B2**  
(45) **Date of Patent:** **Sep. 20, 2022**

(54) **ADDITIVE DISPENSER FOR VARYING THE TYPES OF ADDITIVES WITHIN A WASHING MACHINE APPLIANCE**

39/088; D06F 2103/04; D06F 2103/14;  
D06F 2105/04; D06F 2105/42

See application file for complete search history.

(71) Applicant: **Haier US Appliance Solutions, Inc.**,  
Wilmington, DE (US)

(56)

**References Cited**

(72) Inventors: **Fikreadam Abebe Damtew**, Louisville,  
KY (US); **Troy Marshall Wright**,  
Louisville, KY (US); **James Quentin**  
**Pollett**, Louisville, KY (US); **Ryan**  
**Ellis Leonard**, Louisville, KY (US)

U.S. PATENT DOCUMENTS

5,836,180 A 11/1998 Herman-Latack et al.  
8,206,512 B2 6/2012 Banta

(Continued)

FOREIGN PATENT DOCUMENTS

(73) Assignee: **Haier US Appliance Solutions, Inc.**,  
Wilmington, DE (US)

CN 201546074 U 8/2010  
EP 0850590 A1 7/1998

(Continued)

(\*) Notice: Subject to any disclaimer, the term of this  
patent is extended or adjusted under 35  
U.S.C. 154(b) by 324 days.

*Primary Examiner* — Joseph L. Perrin

(74) *Attorney, Agent, or Firm* — Dority & Manning, P.A.

(21) Appl. No.: **16/789,633**

(22) Filed: **Feb. 13, 2020**

(57)

**ABSTRACT**

(65) **Prior Publication Data**

US 2021/0254262 A1 Aug. 19, 2021

(51) **Int. Cl.**

**D06F 39/02** (2006.01)

**D06F 33/34** (2020.01)

(Continued)

(52) **U.S. Cl.**

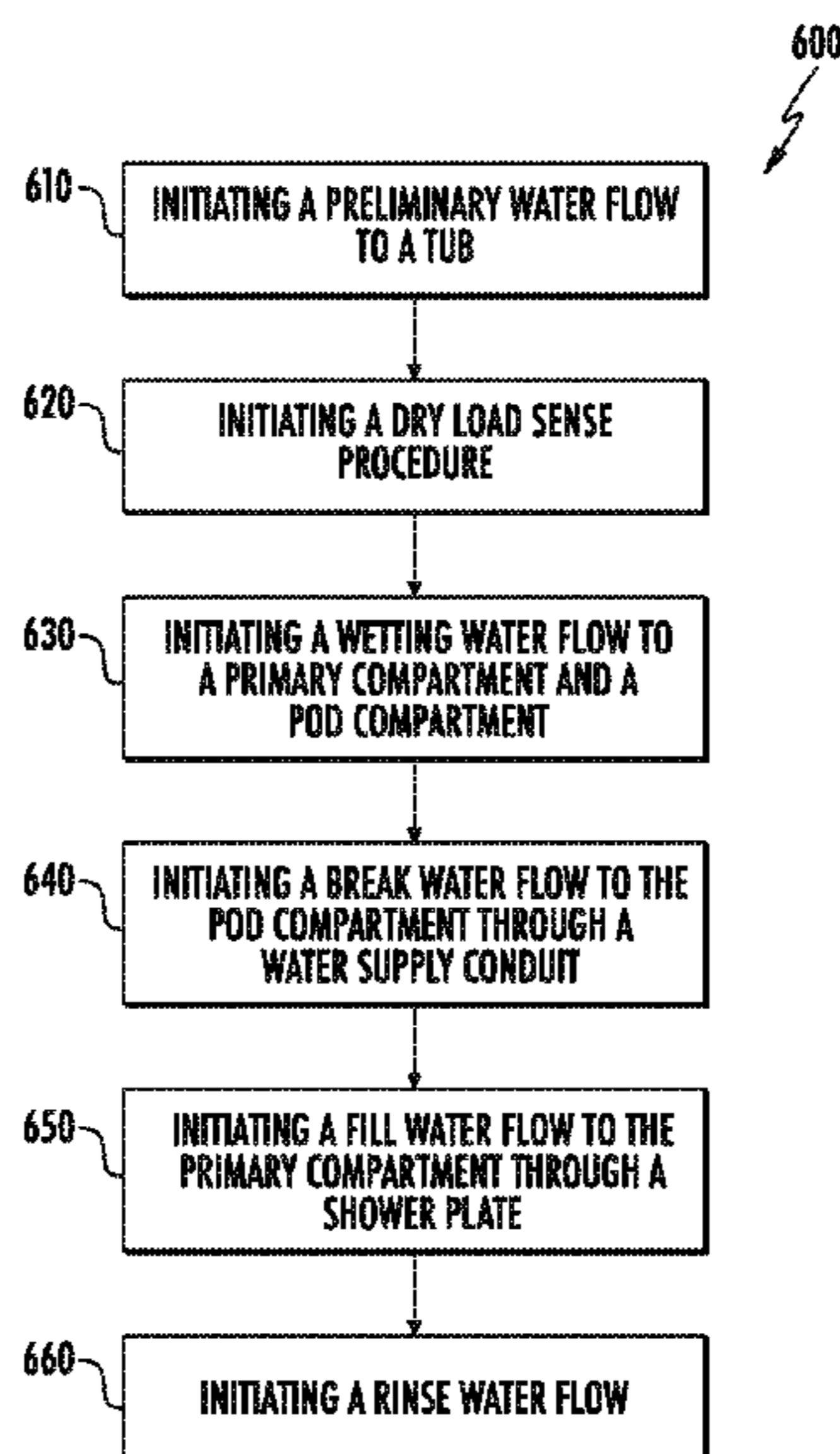
CPC ..... **D06F 39/028** (2013.01); **D06F 33/34**  
(2020.02); **D06F 33/37** (2020.02); **D06F**  
**39/02** (2013.01); **D06F 39/022** (2013.01);  
**D06F 39/088** (2013.01); **D06F 2103/04**  
(2020.02); **D06F 2103/14** (2020.02); **D06F**  
**2105/04** (2020.02); **D06F 2105/42** (2020.02)

(58) **Field of Classification Search**

CPC ..... D06F 33/24; D06F 33/37; D06F 39/02;  
D06F 39/022; D06F 39/028; D06F

A washing machine appliance, as provided herein, may include a fluid additive dispenser and a controller. The fluid additive dispenser may include a housing, a dispenser drawer, a water supply conduit, a first water valve, a shower plate, and a second water valve. The water supply conduit may be directed to the pod compartment defined by the dispenser drawer and define a water inlet. The shower plate may be disposed upstream from a primary compartment and the pod compartment. The controller may be configured to initiate a washing operation that includes initiating a wetting water flow at the second water valve to the pod compartment through the shower plate, initiating a break water flow to the pod compartment through the water supply conduit following the wetting water flow, and initiating a fill water flow through the shower plate following the break water flow.

**9 Claims, 14 Drawing Sheets**



(51) **Int. Cl.**  
*D06F 39/08* (2006.01)  
*D06F 33/37* (2020.01)  
*D06F 105/04* (2020.01)  
*D06F 103/04* (2020.01)  
*D06F 103/14* (2020.01)  
*D06F 105/42* (2020.01)

2017/0350060 A1 12/2017 Favaro et al.  
 2018/0355543 A1 12/2018 Cinello  
 2019/0226138 A1\* 7/2019 Tartuferi ..... D06F 39/028  
 2019/0360143 A1\* 11/2019 Del Pos ..... C11D 17/042  
 2019/0368111 A1\* 12/2019 Mariuzzo ..... D06F 39/02  
 2020/0087835 A1\* 3/2020 White ..... D06F 39/088  
 2020/0087837 A1\* 3/2020 Romito ..... D06F 37/28  
 2020/0087838 A1\* 3/2020 White ..... C11D 11/0017  
 2020/0087839 A1\* 3/2020 White ..... D06F 21/04

(56) **References Cited**

U.S. PATENT DOCUMENTS

9,644,308 B2 5/2017 Leibman et al.  
 10,422,068 B2 9/2019 Ihne et al.  
 2005/0241347 A1\* 11/2005 Cho ..... D06F 39/02  
 510/225  
 2015/0267340 A1\* 9/2015 Malheiros ..... D06F 37/266  
 68/17 R  
 2016/0047077 A1\* 2/2016 Leibman ..... D06F 39/022  
 68/17 R

FOREIGN PATENT DOCUMENTS

EP 3037582 A1 6/2016  
 EP 3293302 A1 3/2018  
 JP 2016073330 A 5/2016  
 JP 2018000856 A 1/2018  
 WO WO2016102005 A1 6/2016  
 WO WO2018050537 A1 3/2018

\* cited by examiner

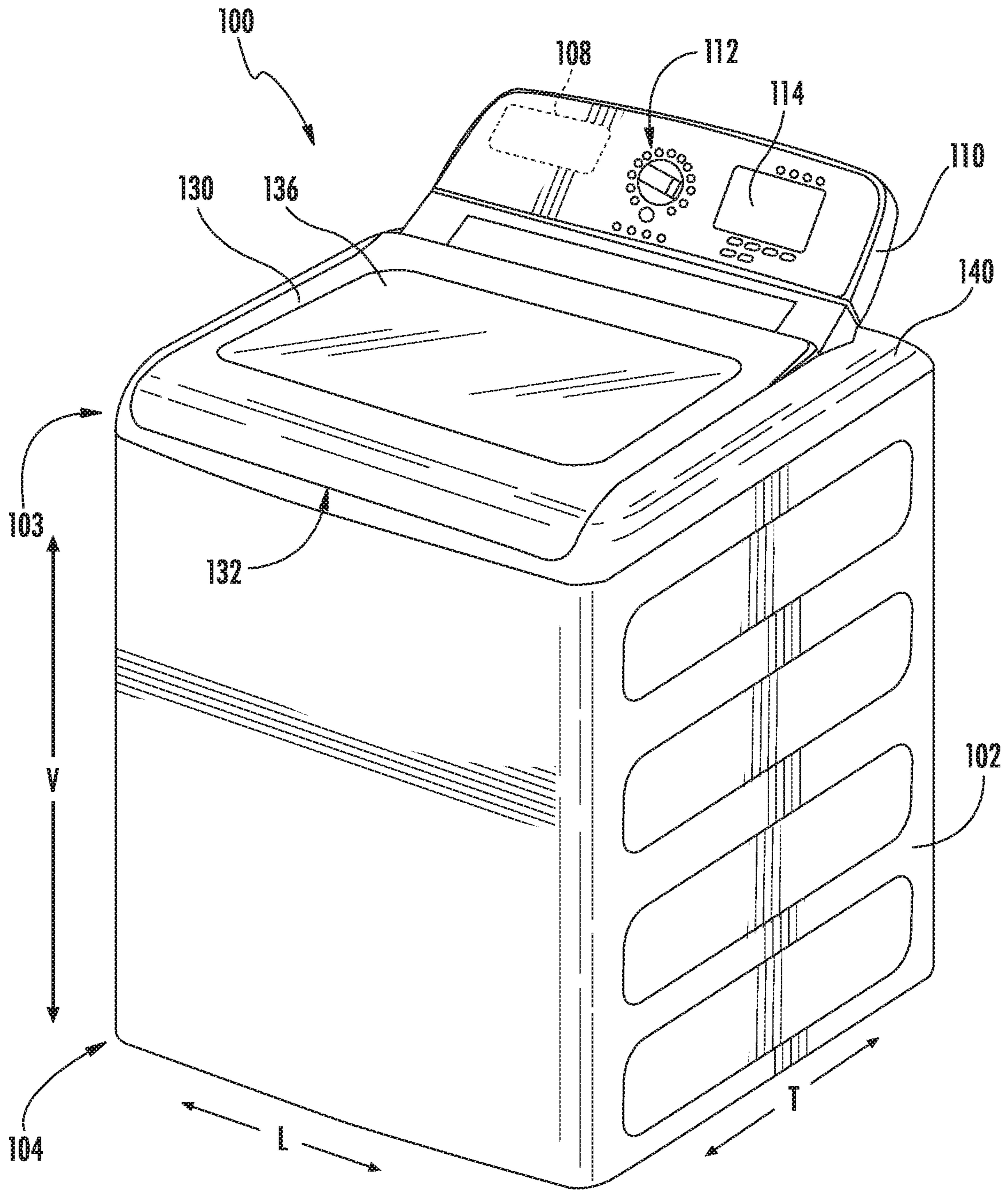


FIG. 1



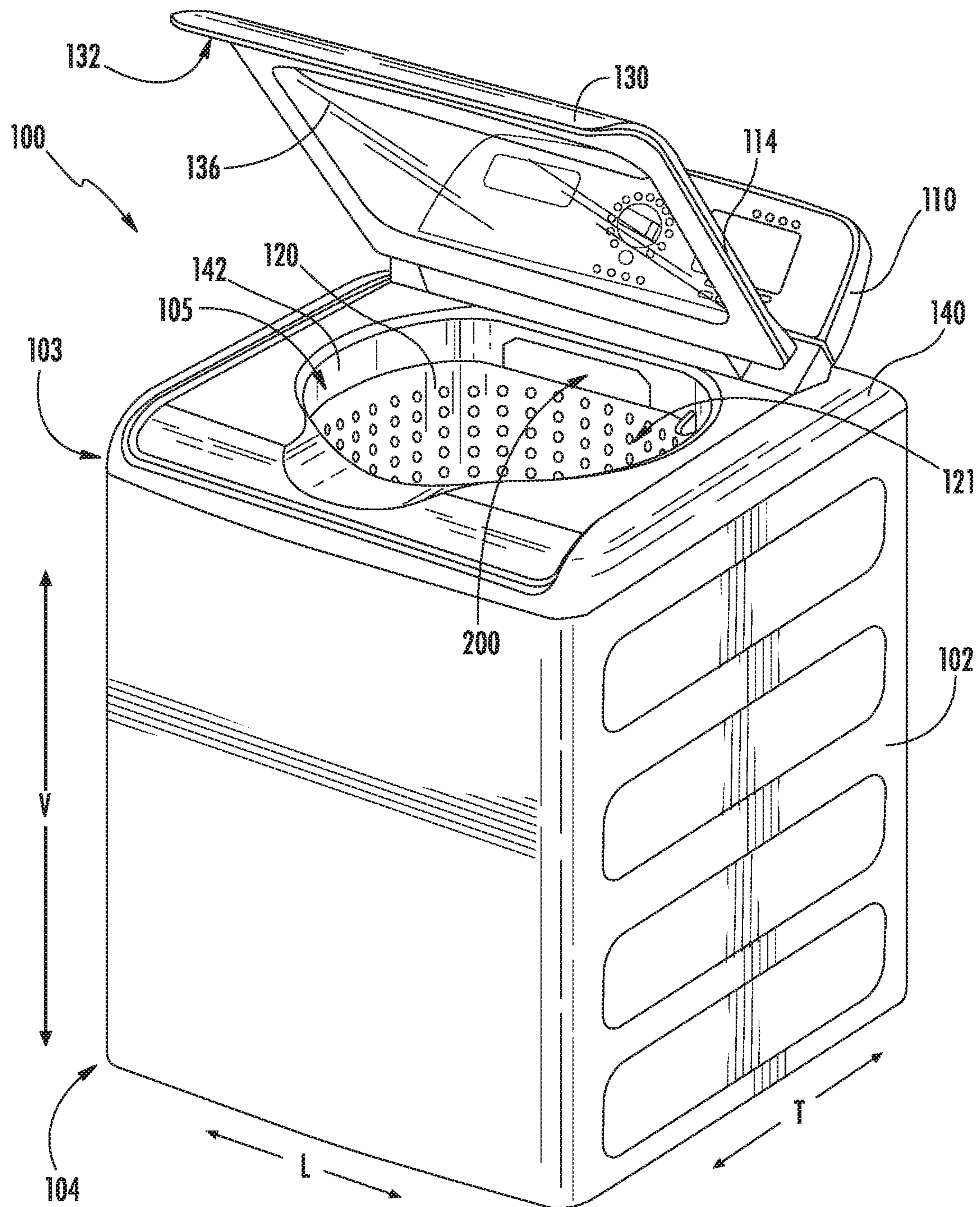
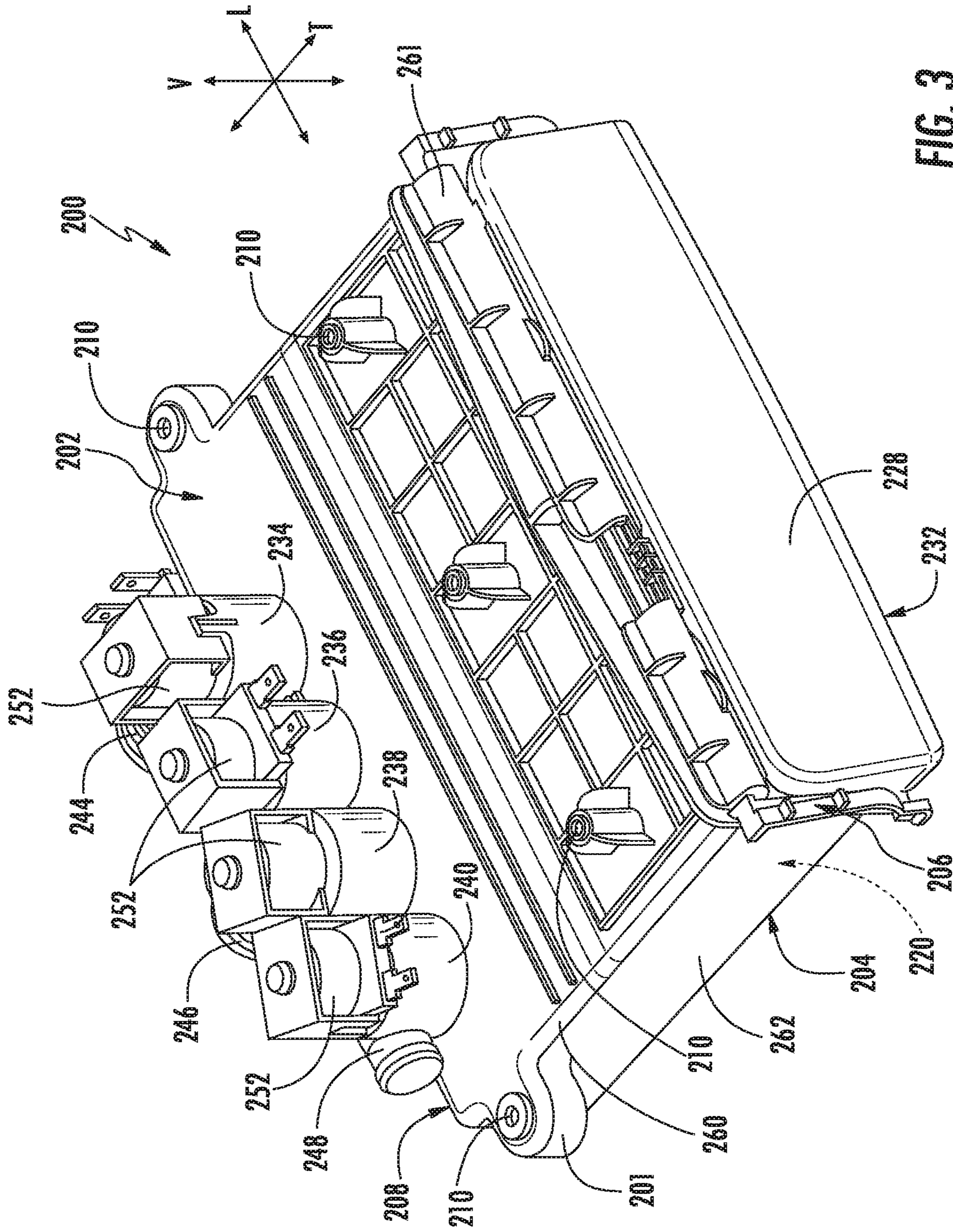


FIG. 2





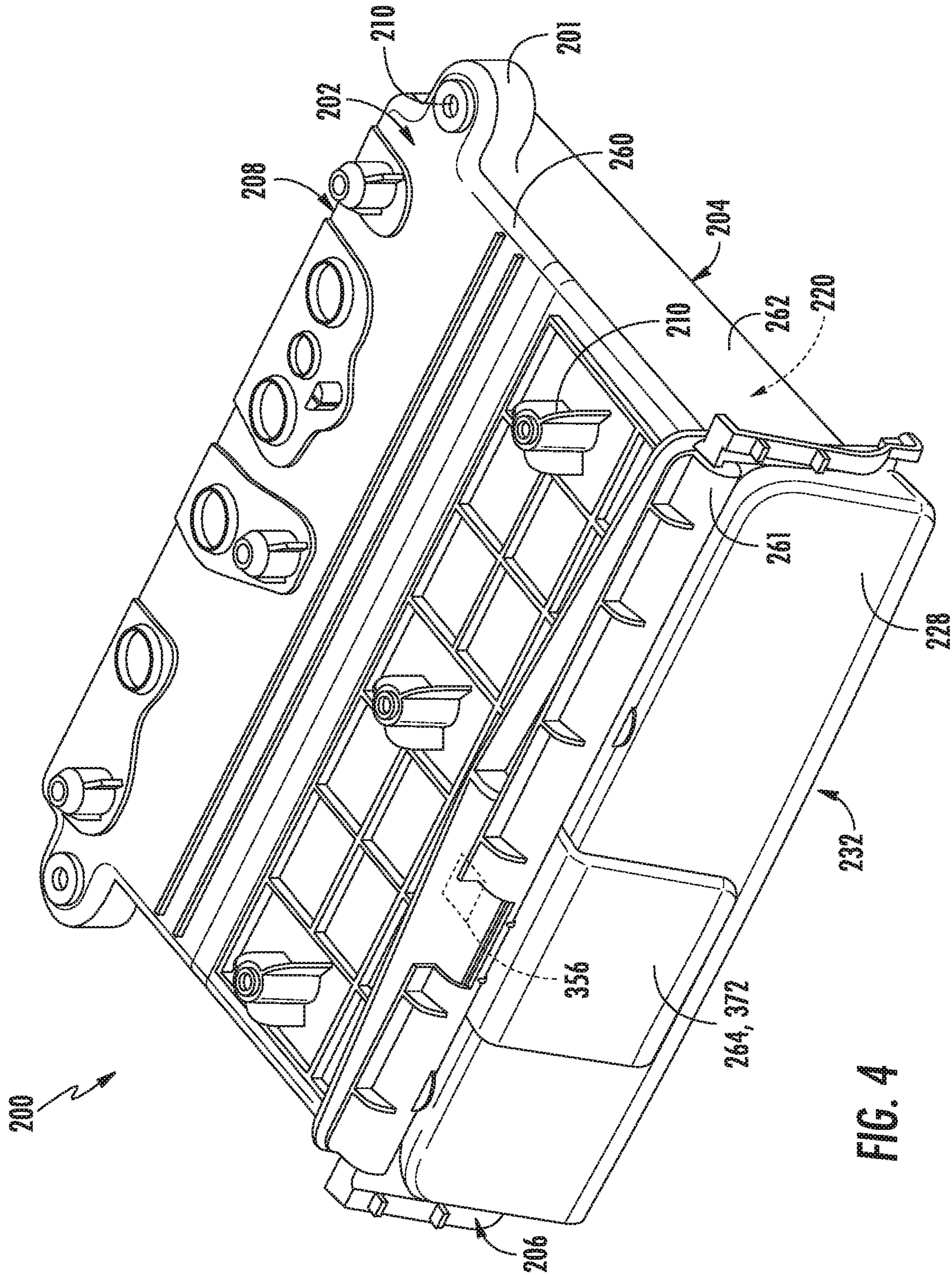


FIG. 4

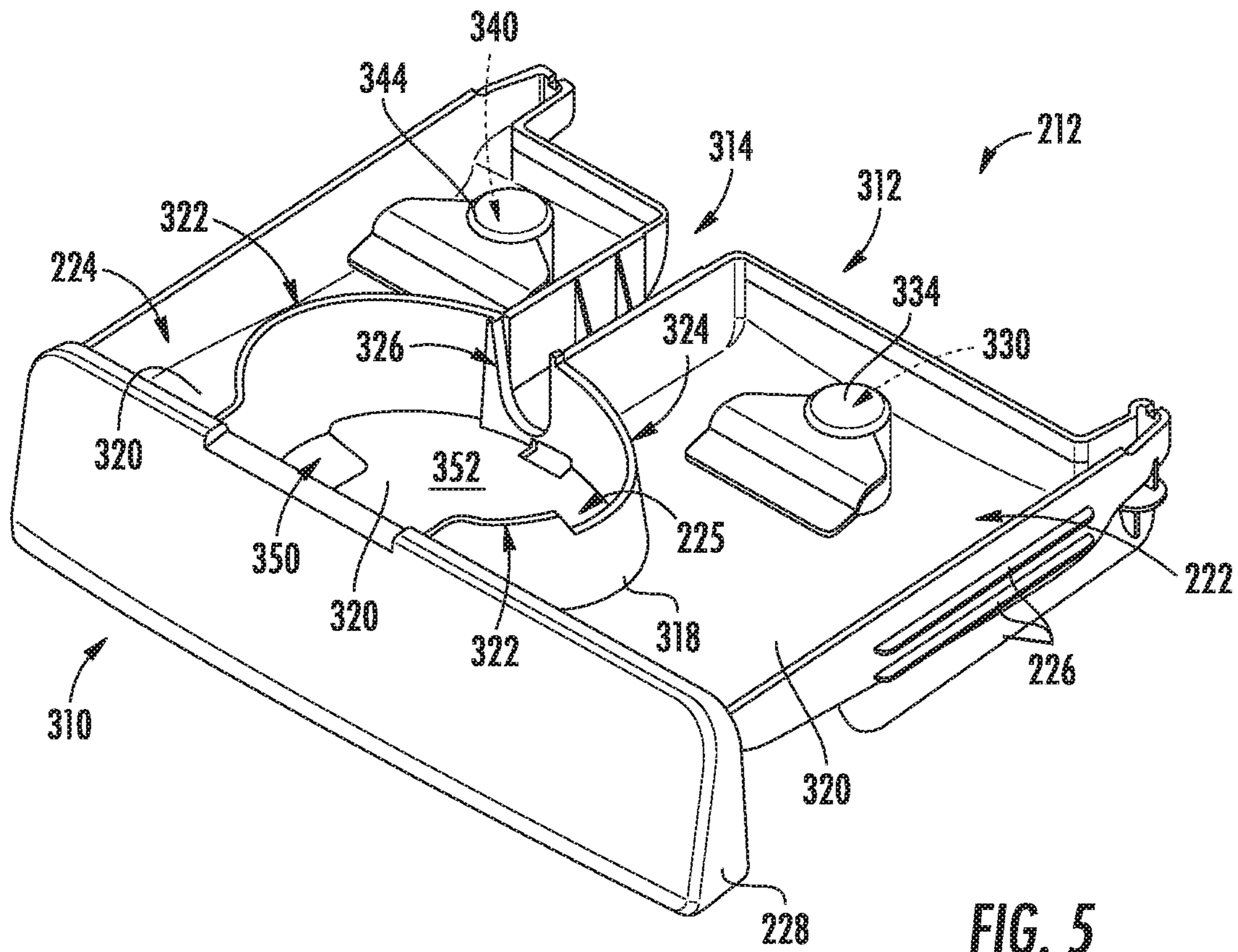


FIG. 5

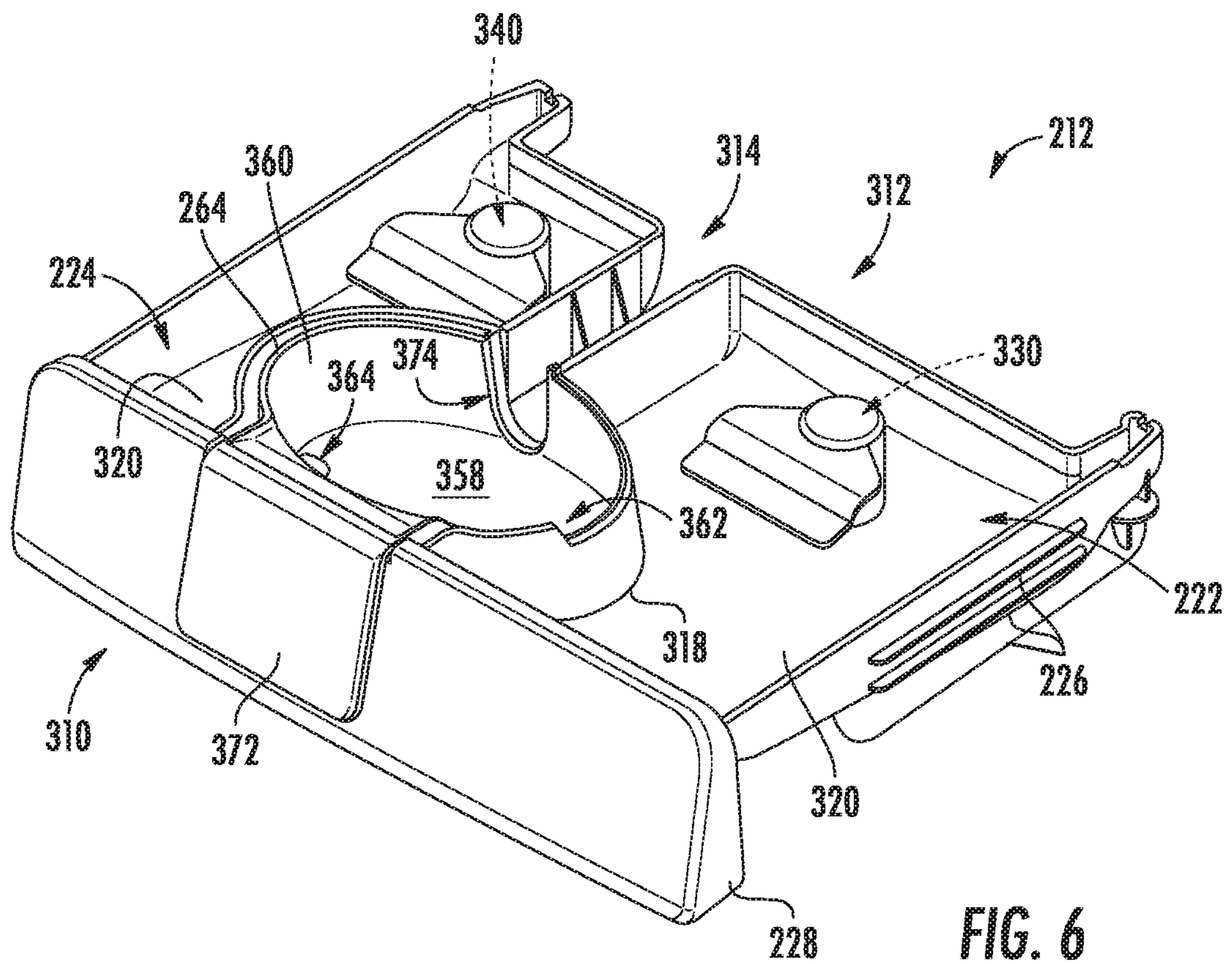


FIG. 6



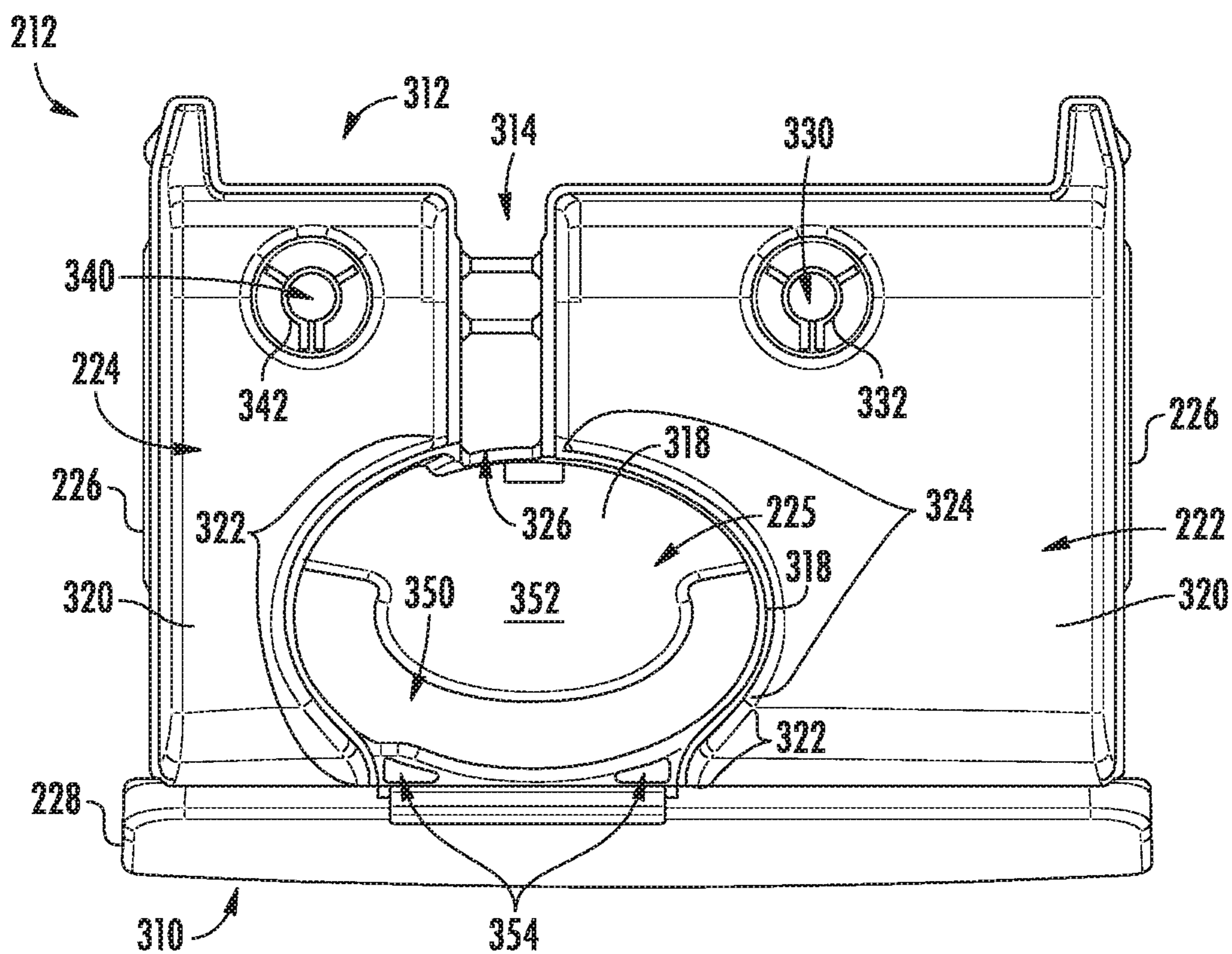


FIG. 7

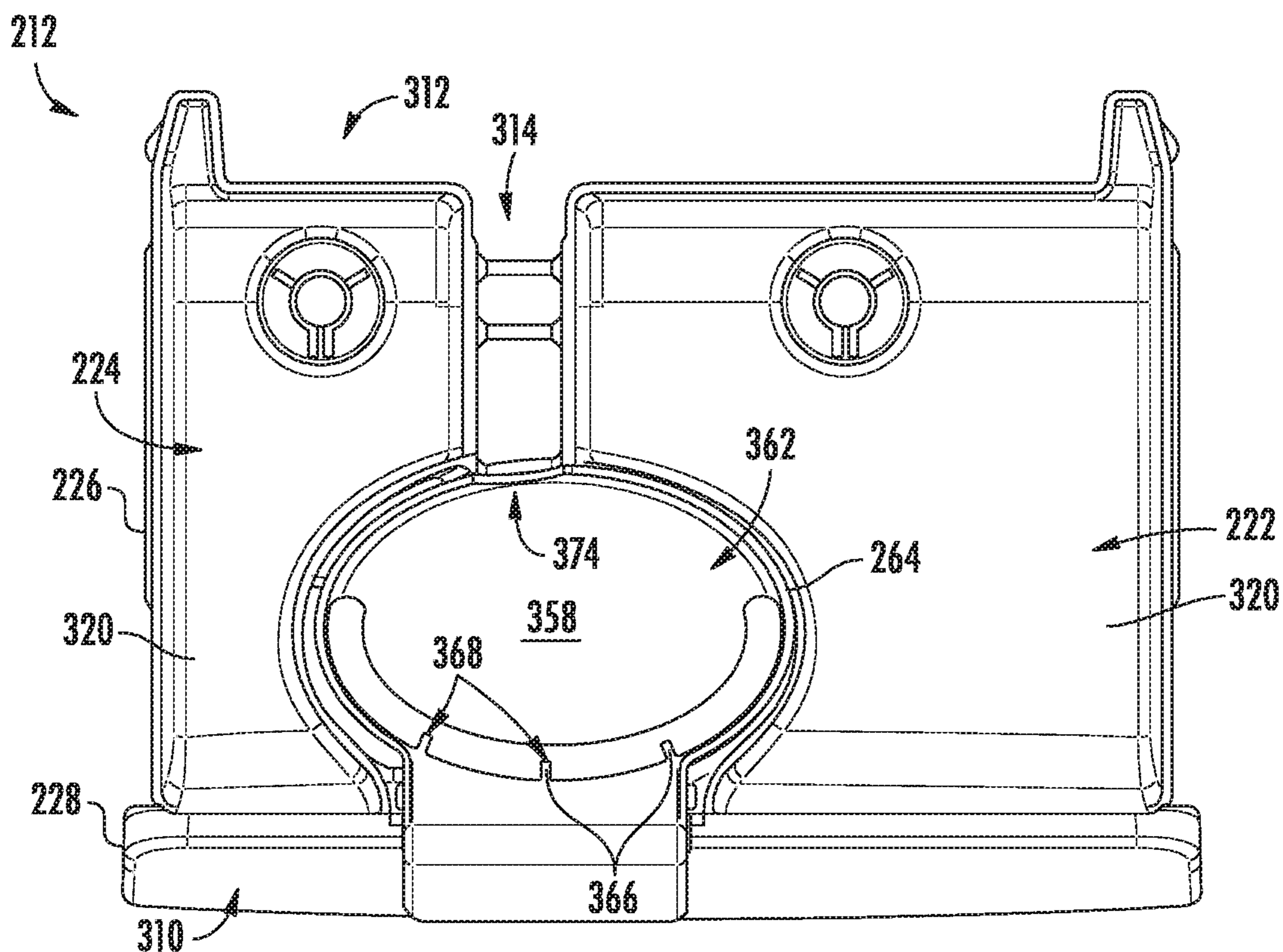


FIG. 8



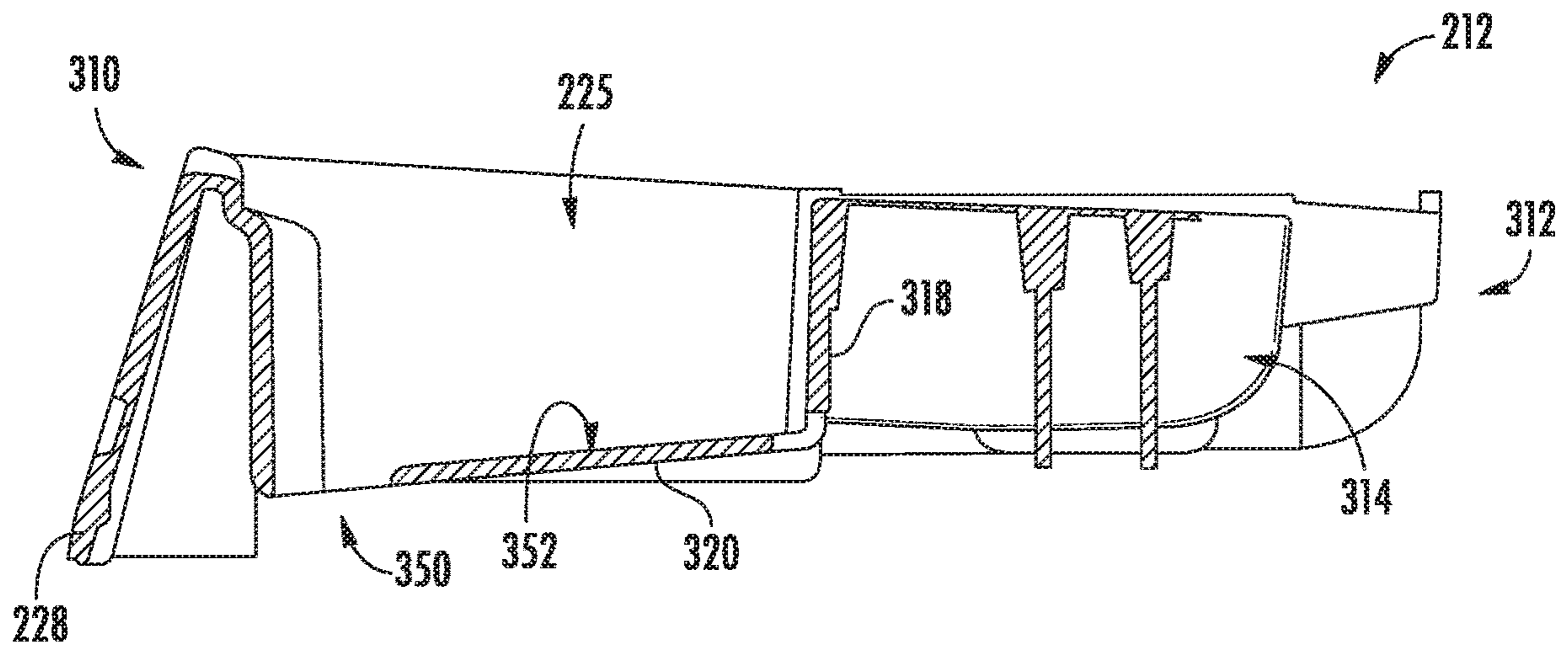


FIG. 9

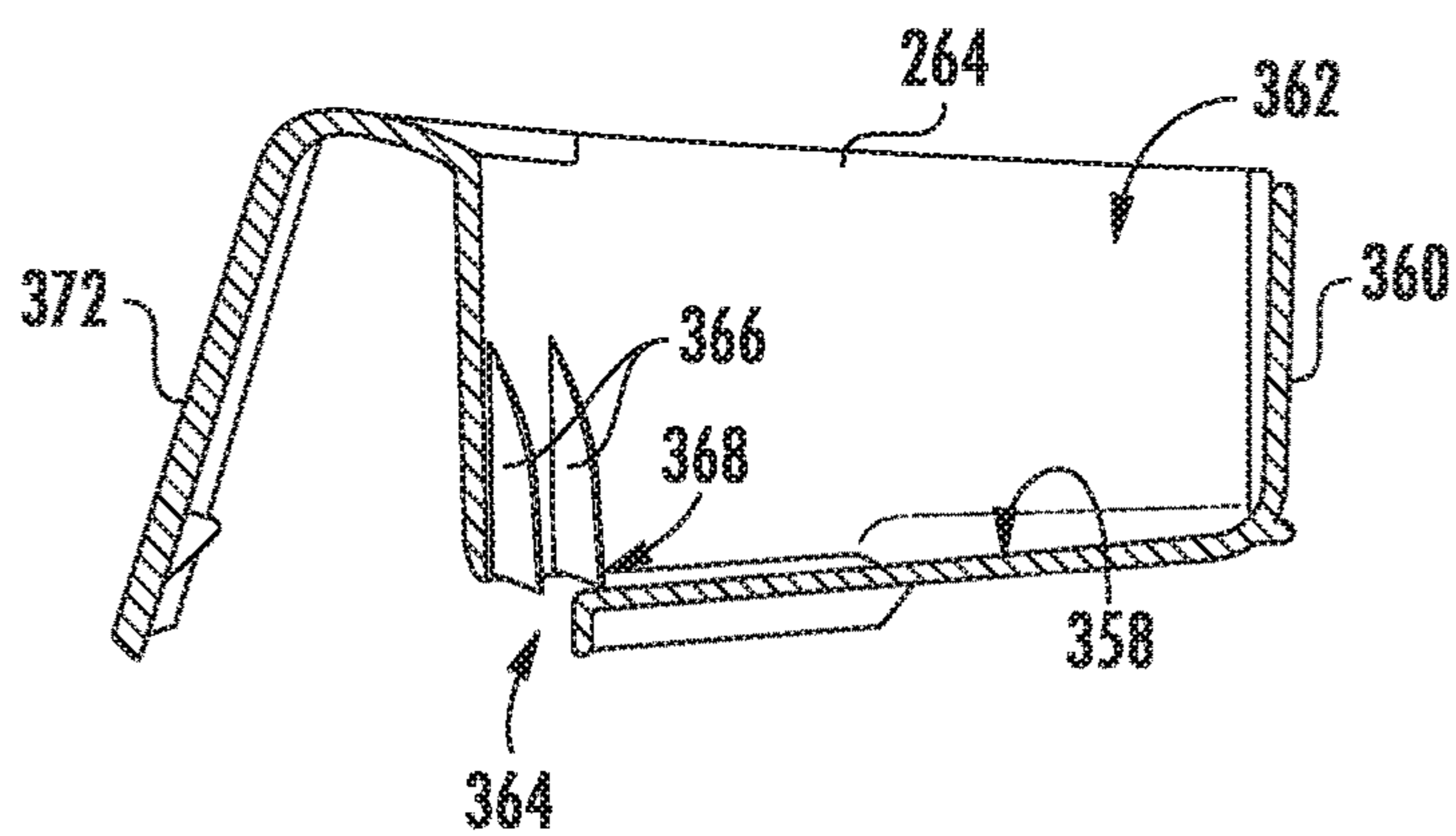


FIG. 10

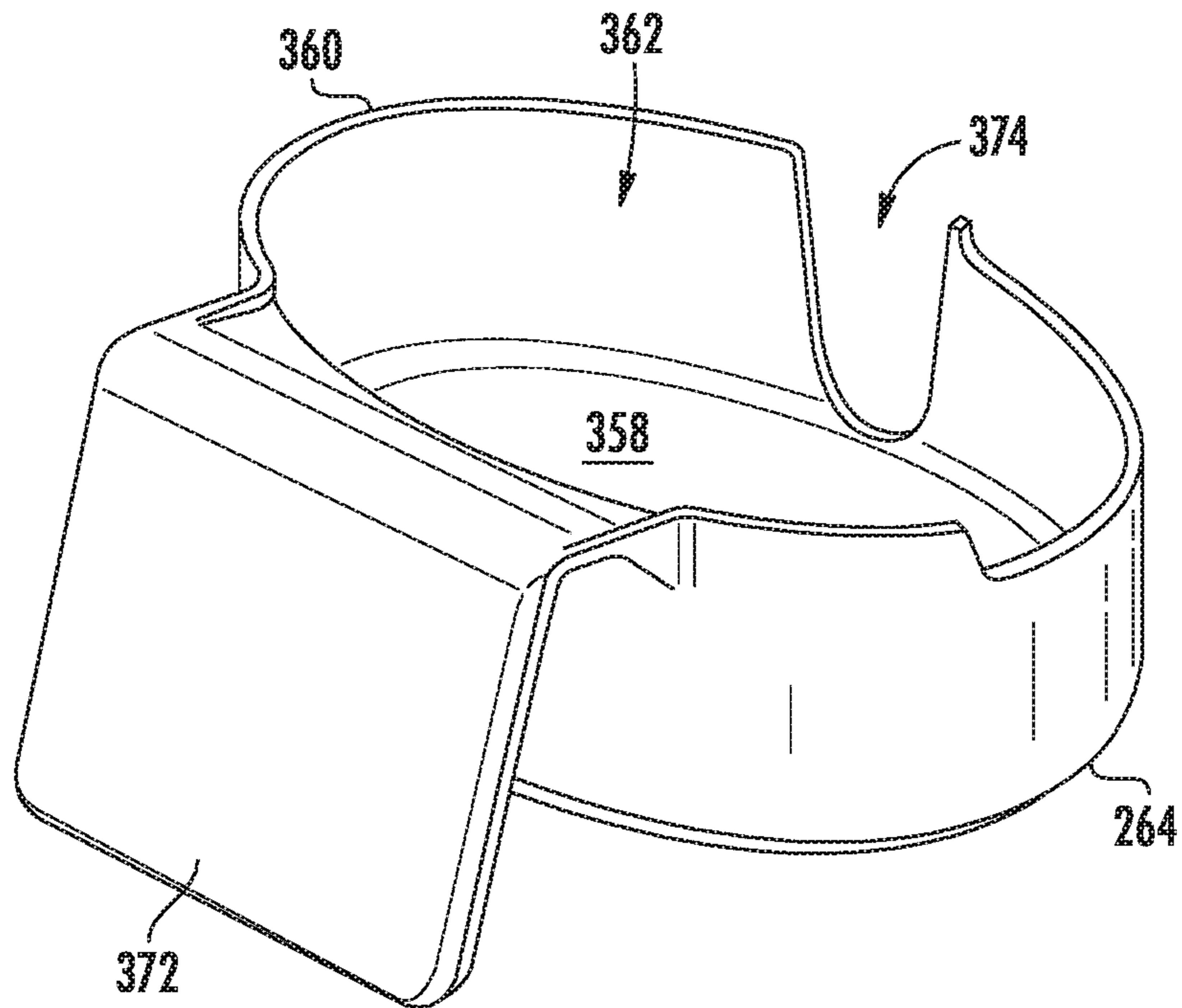


FIG. 11

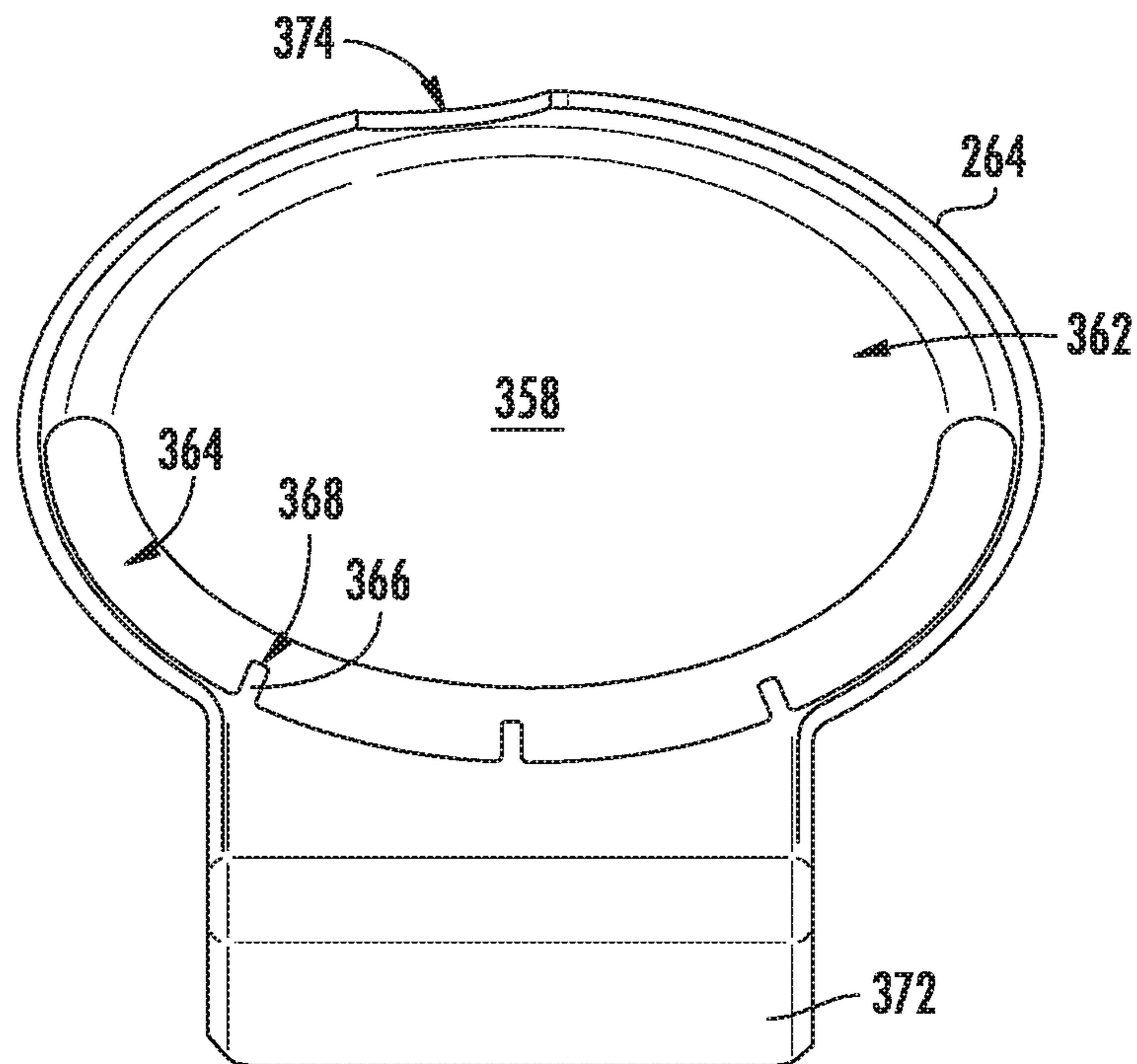


FIG. 12



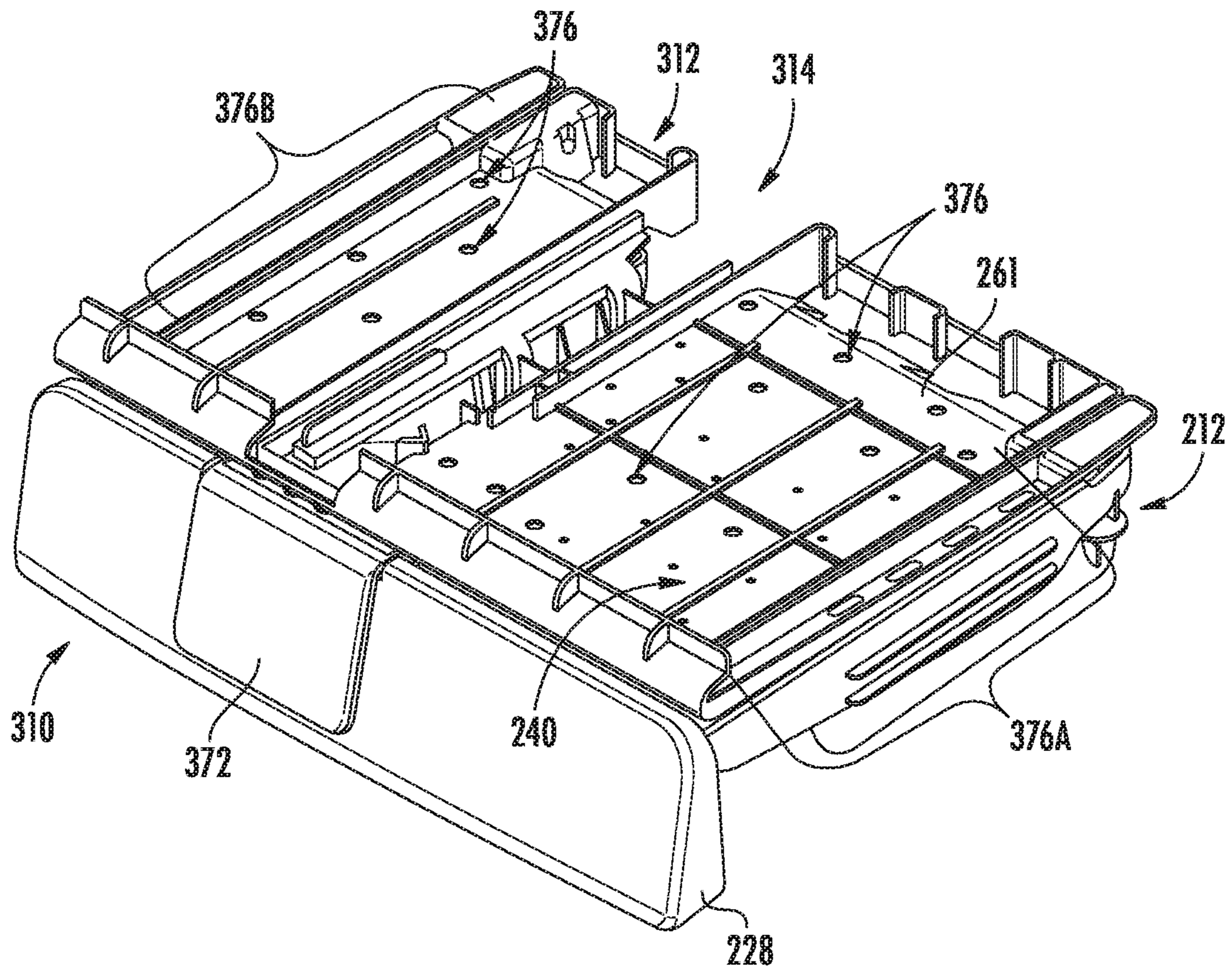


FIG. 13

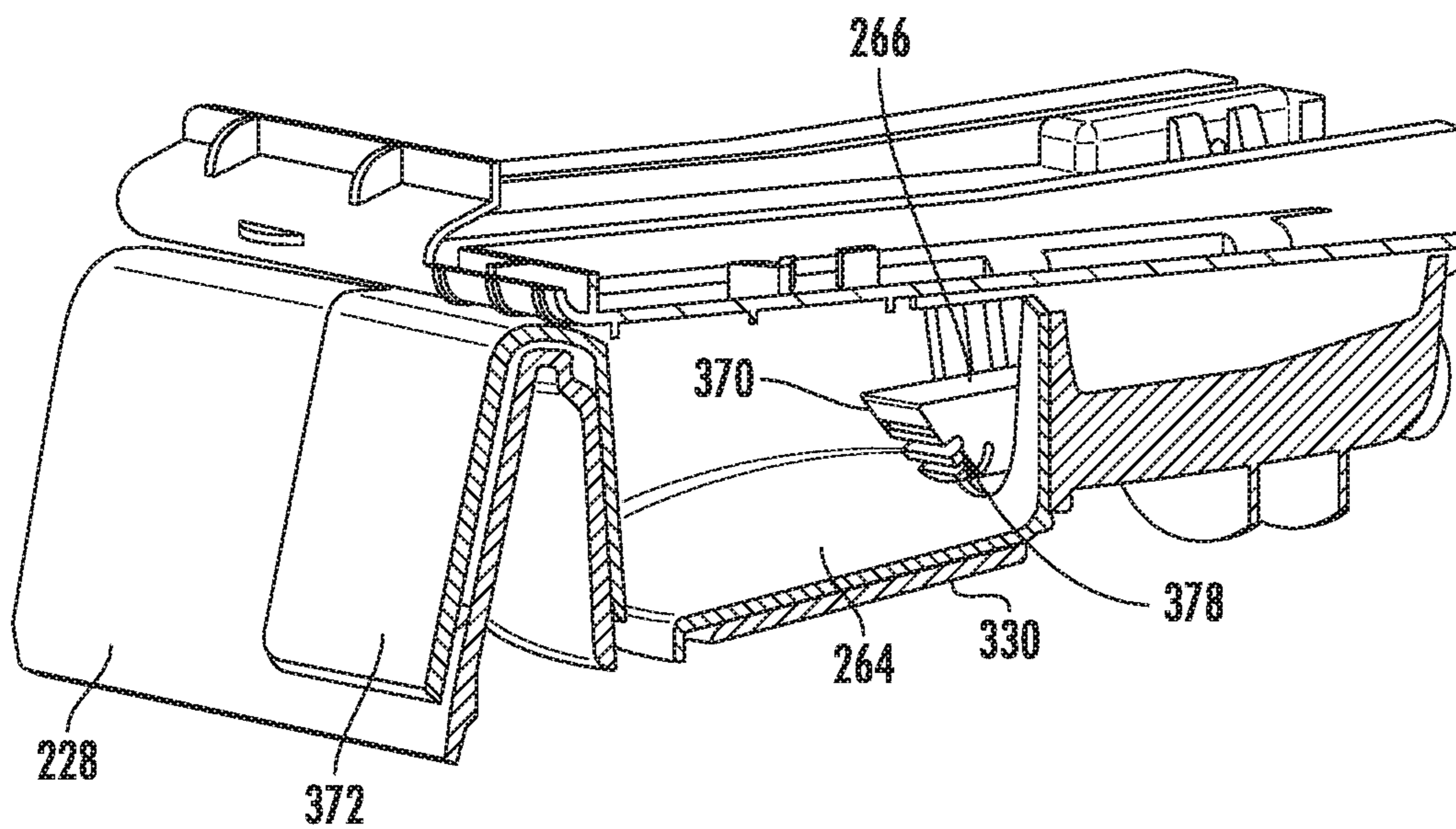


FIG. 14

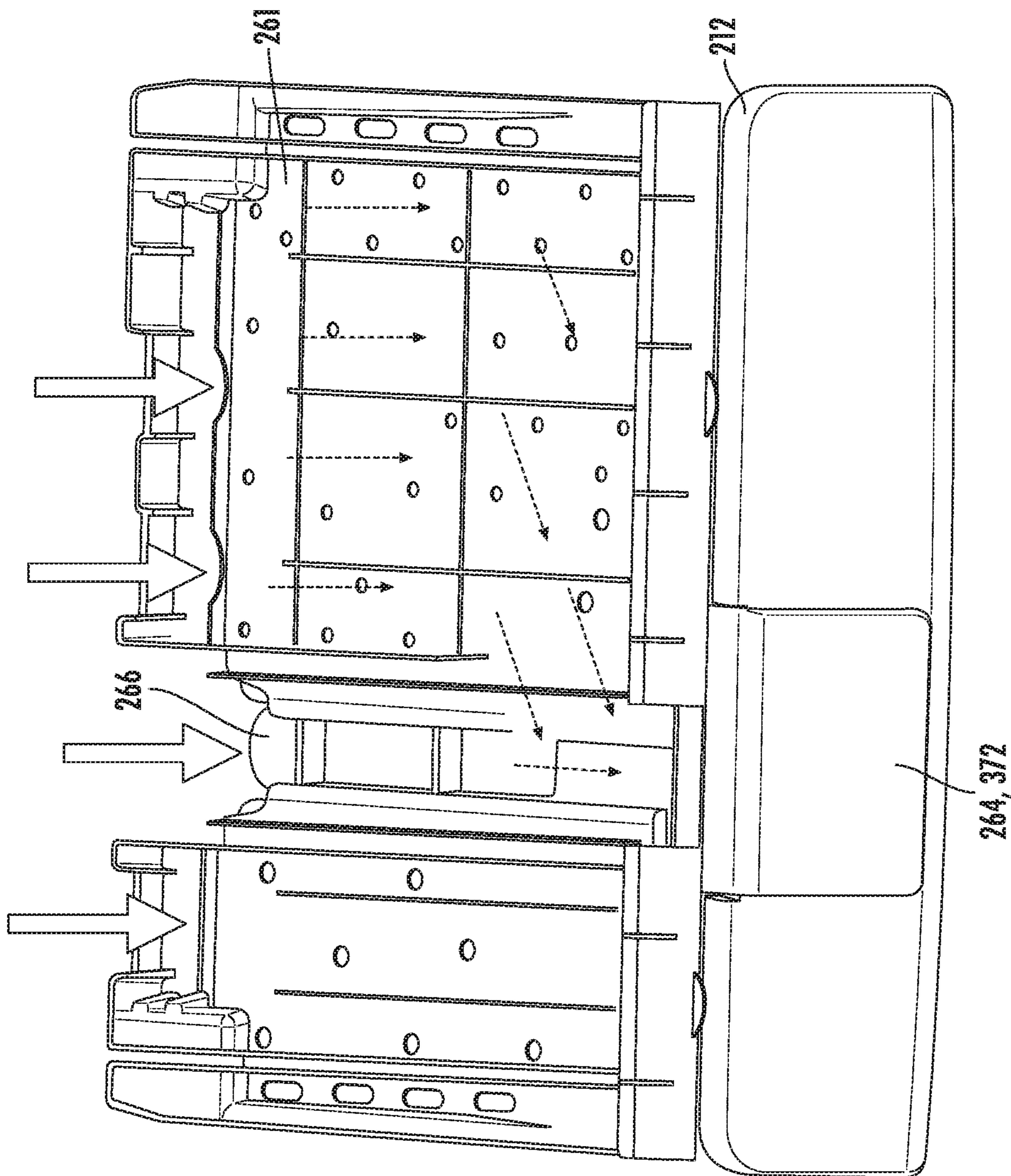


FIG. 15



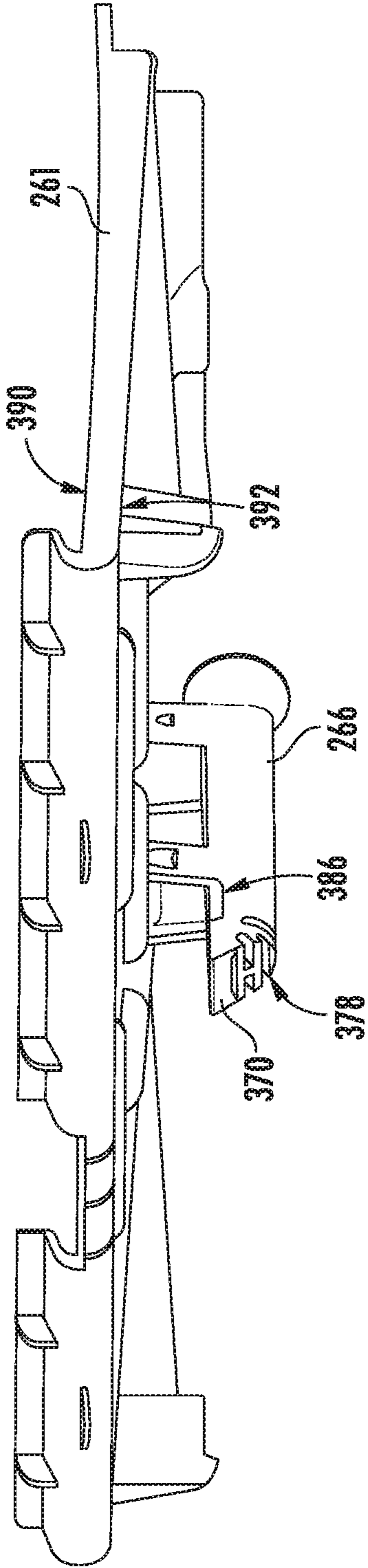


FIG. 16

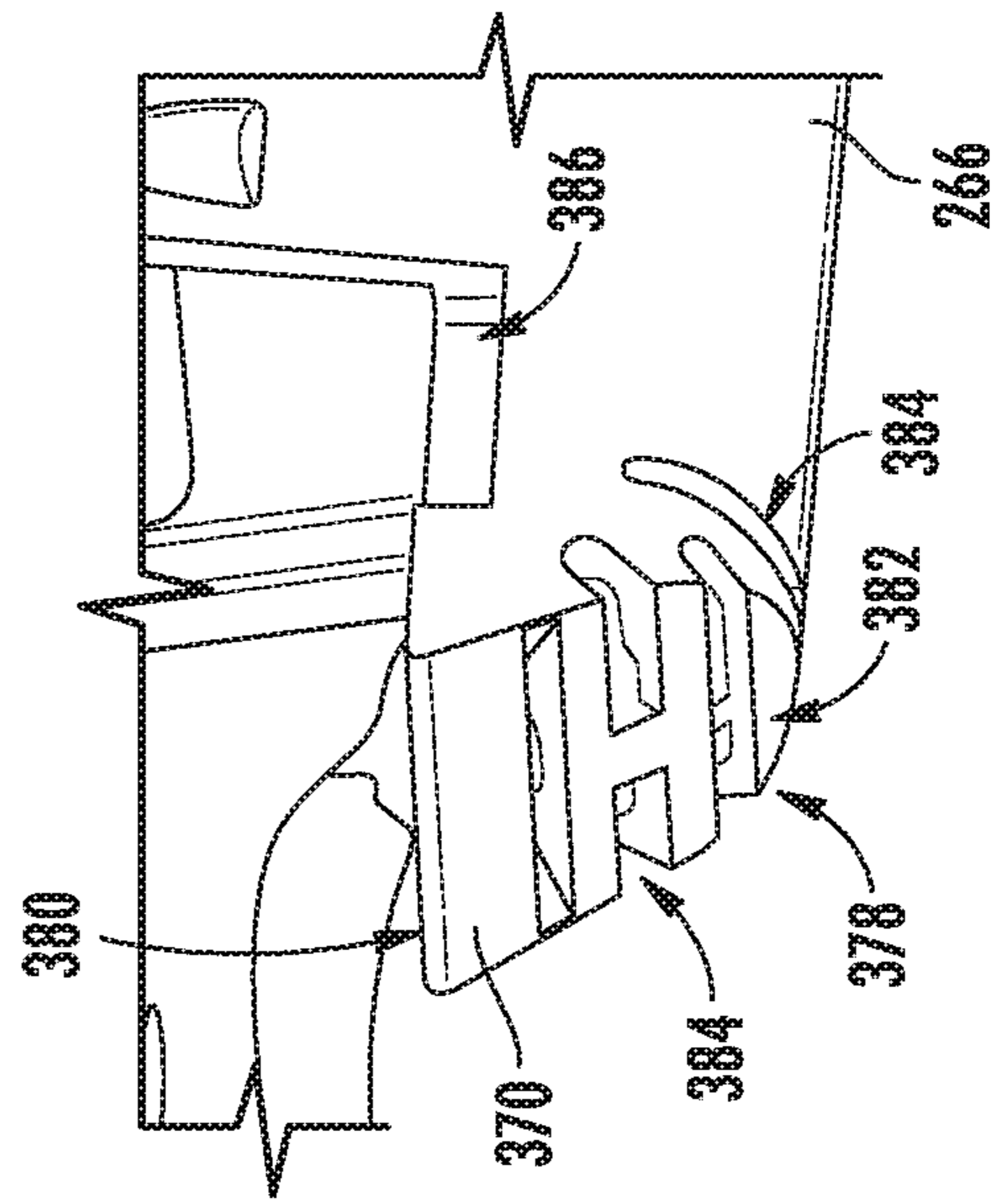


FIG. 17

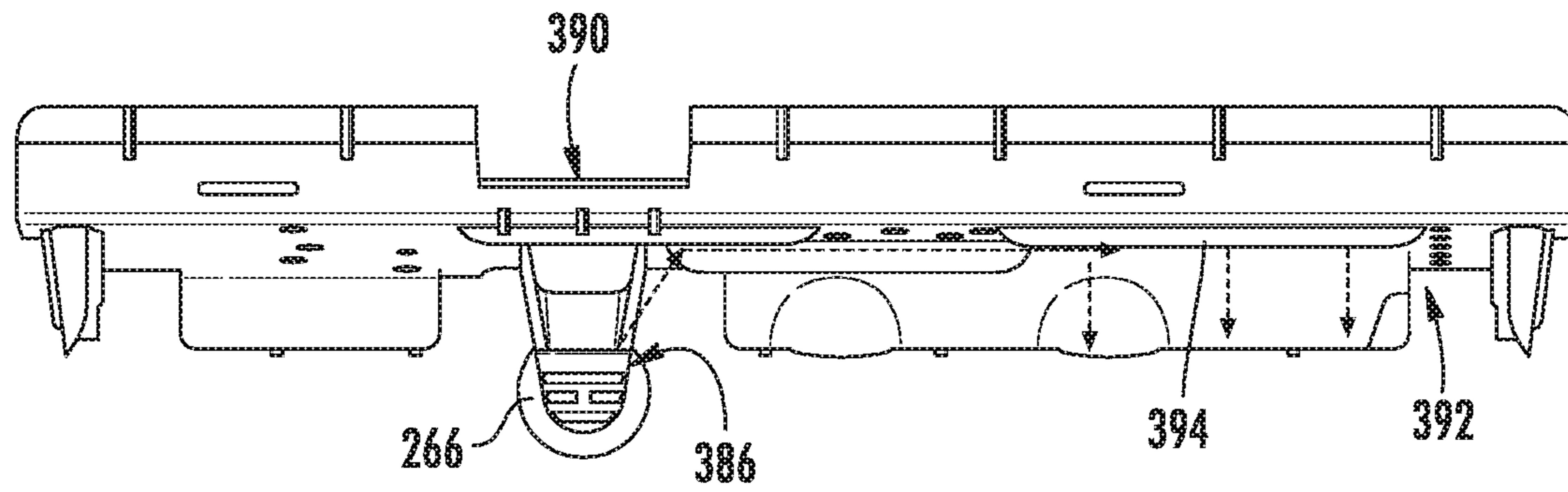


FIG. 18

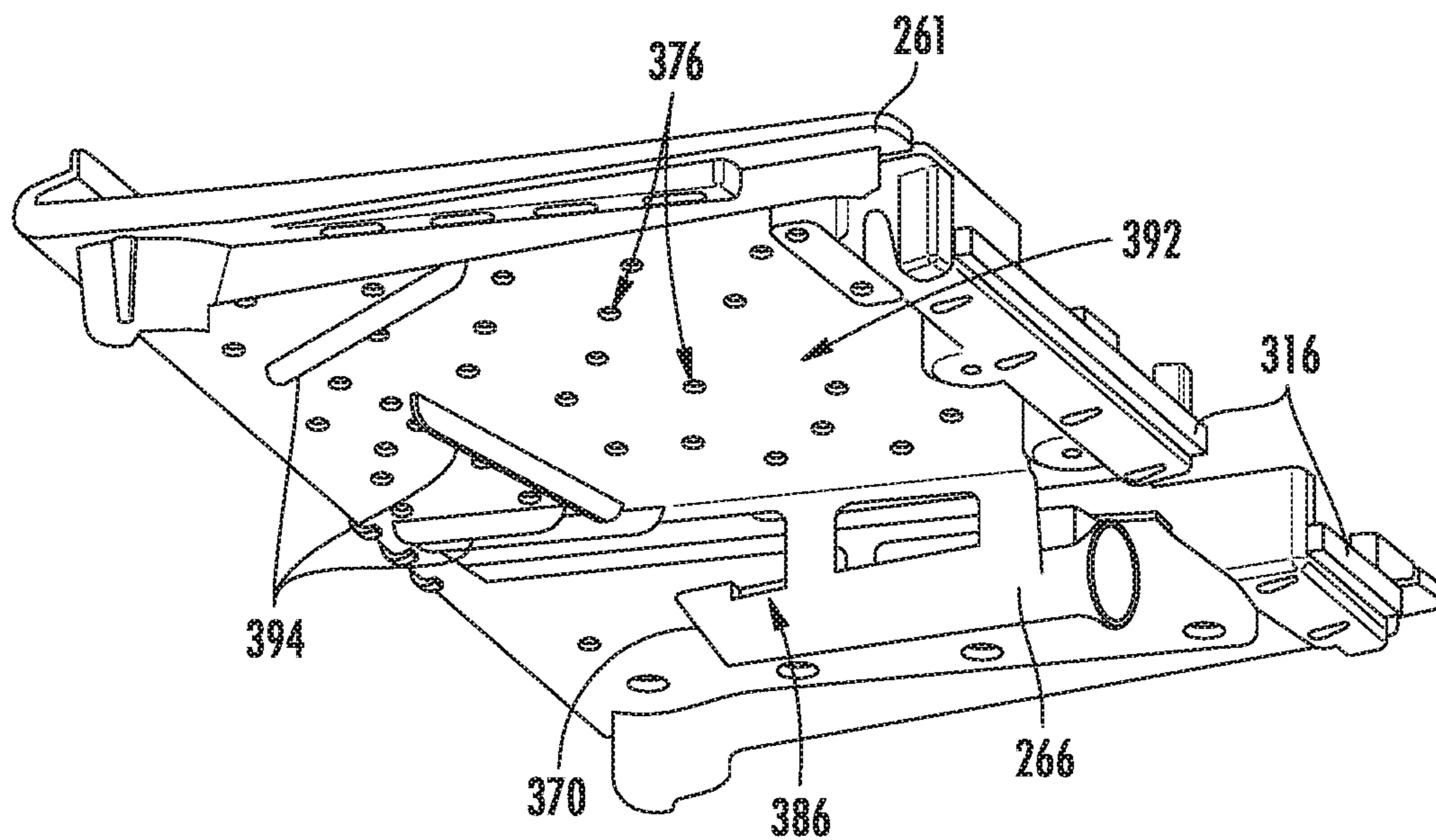
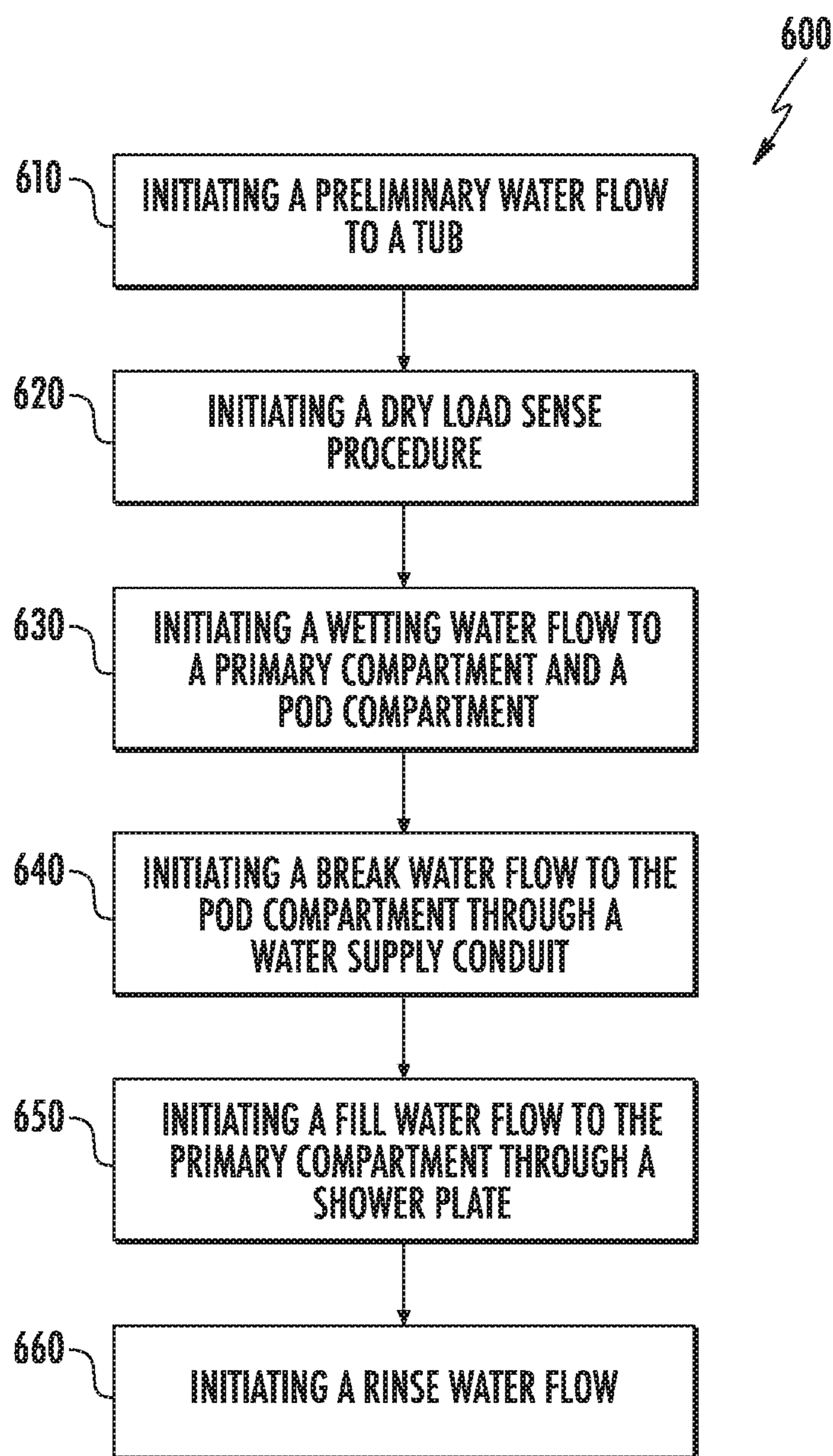
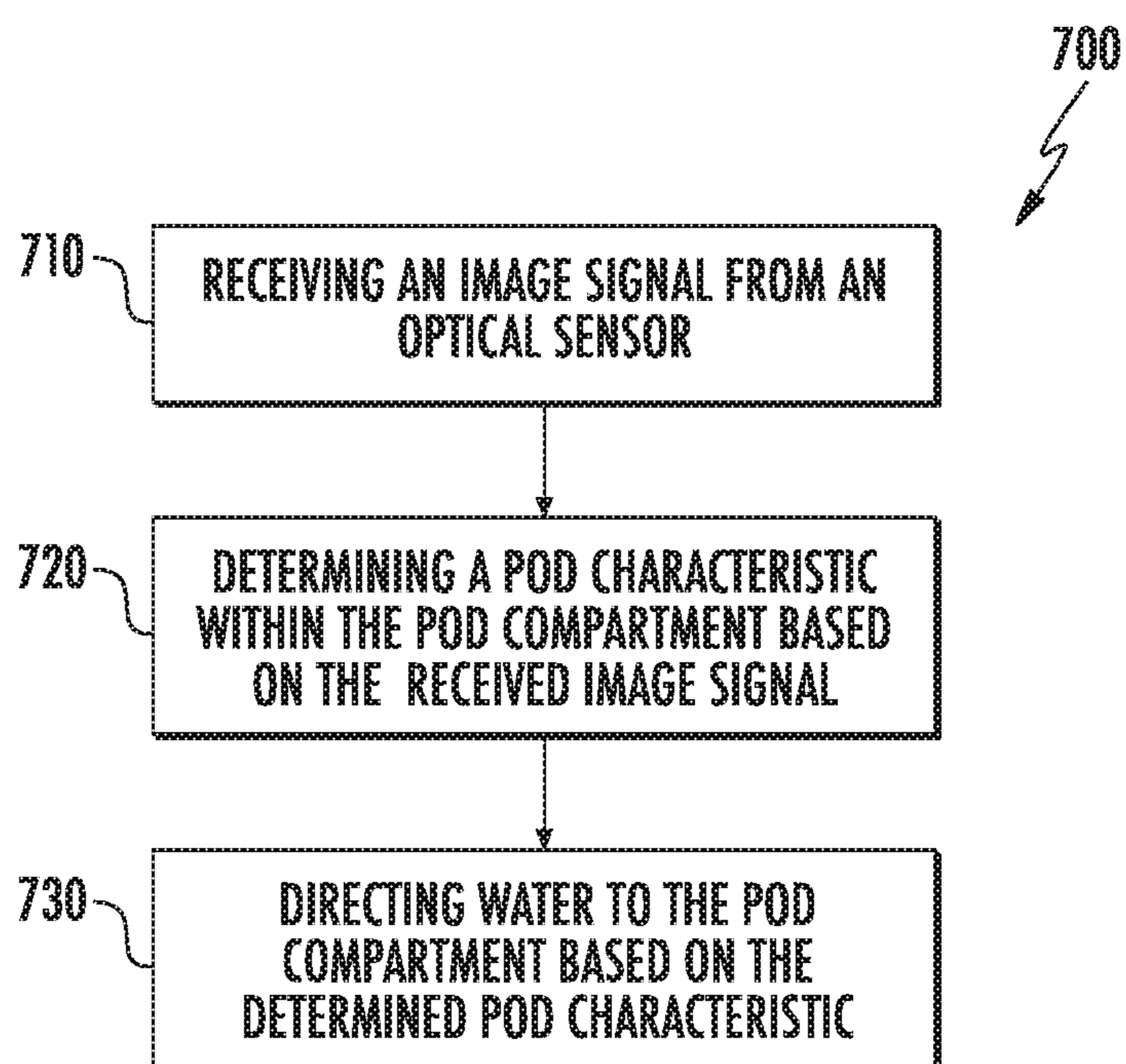


FIG. 19





**FIG. 20**



**FIG. 21**



1

## ADDITIVE DISPENSER FOR VARYING THE TYPES OF ADDITIVES WITHIN A WASHING MACHINE APPLIANCE

### FIELD OF THE INVENTION

The present subject matter relates generally to automated washing appliances, such as washing machine appliances, and more particularly to an additive dispensing assembly for supplying a wash fluid to a washing appliance.

### BACKGROUND OF THE INVENTION

Modern washing appliances, such as washing machine appliances and dishwasher appliances, often include an additive dispenser to dispense a wash fluid therefrom. Prior to use of a washing appliance, a wash additive, such as detergent, may be placed within the additive dispenser (e.g., by a user) to be selectively added to a wash chamber during a wash cycle of the appliance. For example, washing machine appliances generally include a tub for containing water or wash fluid (e.g., water and detergent, bleach, or other wash additives), as well as a basket that is rotatably mounted within the tub and defines a wash chamber for receipt of articles for washing. During normal operation of such washing machine appliances, the wash liquid is directed into the tub and onto articles within the wash chamber.

Increasingly, there is a desire by consumers to use discrete additive pods with washing appliances. The additive pods are often filled with a premeasured volume of one or more wash additives (e.g., detergents, fabric softeners, rinse aids, etc.). For instance, a granular wash additive and liquid wash additive may both be encased within a water-soluble casing to form a discrete additive pod. Since they are generally self-contained and eliminate the need for measuring exact amounts of wash additives, additive pods may make using a washing appliance easier. Moreover, use of an additive pod may ensure that the correct amount of wash additive is used for a given wash load.

In spite of these advantages, using additive pods can also present certain drawbacks. For example, in some systems, it may be difficult to ensure that the additive pod dissolves completely. This may be especially true during a cold-water wash cycle. Oftentimes, users are forced to deposit additive pods directly into the wash basket. If the additive pod does not dissolve completely, remnants of the additive pod (e.g., the casing) may accumulate within, for example, the basket. This risks damaging or staining articles within the appliance. Moreover, an undissolved pod is generally wasteful since it can result in some volume of the wash additive not being used for an intended wash cycle. These drawbacks can be magnified if a user tries to use more than one pod or type of pod within the appliance.

As a result, there is a need for improved additive dispensers. In particular, it would be advantageous to provide an additive dispenser that could accommodate multiple different number or types of additive pods. Additionally or alternatively, it would be advantageous to provide an additive dispenser that can ensure improved dissolution of an additive pod during a washing operation.

### BRIEF DESCRIPTION OF THE INVENTION

Aspects and advantages of the invention will be set forth in part in the following description, or may be obvious from the description, or may be learned through practice of the invention.

2

In one exemplary aspect of the present disclosure, a method of operating a washing machine appliance is provided. The method may include initiating a wetting water flow to a pod compartment through a shower plate. The method may further include initiating a break water flow to the pod compartment through a water supply conduit following the wetting water flow. The method may still further include initiating a fill water flow through the shower plate following the break water flow.

In another exemplary aspect of the present disclosure, a washing machine appliance is provided. The washing machine appliance may include a cabinet, a tub disposed within the cabinet, a fluid additive dispenser, and a controller. The fluid additive dispenser may include a housing, a dispenser drawer, a water supply conduit, a first water valve, a shower plate, and a second water valve. The housing may extend between an open front end and a closed rear end. The housing may be disposed within the cabinet. The dispenser drawer may be selectively received in the housing. The dispenser drawer may define a primary compartment and a pod compartment adjacent to the primary compartment. The dispenser drawer may further define a pod outlet extending vertically through a bottom wall of the pod compartment at the forward end to direct a wash fluid therefrom. The water supply conduit may be directed to the pod compartment. The water supply conduit may define a water inlet upstream from the pod compartment. The conduit water valve may be disposed upstream from the water supply conduit to direct water through the water inlet. The shower plate may be disposed upstream from the primary compartment and the pod compartment. The second water valve may be disposed upstream from the shower plate to direct water therethrough. The controller may be operably coupled to the first and second water valves. The controller may be configured to initiate a washing operation that includes initiating a wetting water flow at the second water valve to the pod compartment through the shower plate, initiating a break water flow at the first water valve to the pod compartment through the water supply conduit following the wetting water flow, and initiating a fill water flow at the second water valve through the shower plate following the break water flow.

These and other features, aspects and advantages of the present invention will become better understood with reference to the following description and appended claims. The accompanying drawings, which are incorporated in and constitute a part of this specification, illustrate embodiments of the invention and, together with the description, serve to explain the principles of the invention.

### BRIEF DESCRIPTION OF THE DRAWINGS

A full and enabling disclosure of the present invention, including the best mode thereof, directed to one of ordinary skill in the art, is set forth in the specification, which makes reference to the appended figures.

FIG. 1 provides a perspective view of a washing machine appliance according to exemplary embodiments of the present disclosure with a door of the washing machine appliance shown in a closed position.

FIG. 2 provides a perspective view of the exemplary washing machine appliance of FIG. 1 with the door shown in an open position.

FIG. 3 provides a front, perspective view of an additive dispenser according to exemplary embodiments of the present disclosure.



3

FIG. 4 provides a perspective view of portions of the exemplary additive dispenser of FIG. 3, wherein an additive pod cup has been provided.

FIG. 5 provides a perspective view of a drawer of the exemplary additive dispenser of FIG. 3.

FIG. 6 provides a perspective view of a drawer of the exemplary additive dispenser of FIG. 3, wherein an additive pod cup has been provided.

FIG. 7 provides a top plan view of the exemplary drawer of FIG. 5.

FIG. 8 provides a top plan view of the exemplary drawer of FIG. 6.

FIG. 9 provides side, sectional view of the exemplary drawer of FIG. 5.

FIG. 10 provides side, sectional view of a pod cup of the exemplary drawer of FIG. 6.

FIG. 11 provides a perspective view of a pod cup for an additive dispenser according to exemplary embodiments of the present disclosure.

FIG. 12 provides a top plan view of the exemplary pod cup of FIG. 11.

FIG. 13 provides a perspective view of portions of an additive dispenser, including a drawer and shower plate, according to exemplary embodiments of the present disclosure.

FIG. 14 provides a perspective, sectional view of the exemplary drawer and shower plate of FIG. 13.

FIG. 15 provides a top, perspective view of the exemplary drawer and shower plate of FIG. 13.

FIG. 16 provides a perspective view of portions of a shower plate of an additive dispenser according to exemplary embodiments of the present disclosure.

FIG. 17 provides a magnified, perspective view of a portion of the exemplary shower plate of FIG. 16.

FIG. 18 provides a front, elevation view of the exemplary shower plate of FIG. 16.

FIG. 19 provides a bottom, perspective view of the exemplary shower plate of FIG. 16.

FIG. 20 is a flow chart illustrating a method of operating a washing machine appliance according to exemplary embodiments of the present disclosure.

FIG. 21 is a flow chart illustrating a method of operating a washing machine appliance according to exemplary embodiments of the present disclosure.

#### DETAILED DESCRIPTION

Reference now will be made in detail to embodiments of the invention, one or more examples of which are illustrated in the drawings. Each example is provided by way of explanation of the invention, not limitation of the invention. In fact, it will be apparent to those skilled in the art that various modifications and variations can be made in the present invention without departing from the scope of the invention. For instance, features illustrated or described as part of one embodiment can be used with another embodiment to yield a still further embodiment. Thus, it is intended that the present invention covers such modifications and variations as come within the scope of the appended claims and their equivalents.

As used herein, the term “or” is generally intended to be inclusive (i.e., “A or B” is intended to mean “A or B or both”). The terms “first,” “second,” and “third” may be used interchangeably to distinguish one component from another and are not intended to signify location or importance of the individual components. The terms “upstream” and “downstream” refer to the relative flow direction with respect to

4

fluid flow in a fluid pathway. For example, “upstream” refers to the flow direction from which the fluid flows, and “downstream” refers to the flow direction to which the fluid flows.

Turning now to the figures, FIGS. 1 and 2 illustrate an exemplary embodiment of a washing appliance. Specifically, the washing appliance is illustrated as a vertical axis washing machine appliance 100. In FIG. 1, a lid or door 130 is shown in a closed position. In FIG. 2, door 130 is shown in an open position. Washing machine appliance 100 generally defines a vertical direction V, a lateral direction L, and a transverse direction T, each of which is mutually perpendicular, such that an orthogonal coordinate system is defined.

While described in the context of a specific embodiment of vertical axis washing machine appliance 100, using the teachings disclosed herein it will be understood that vertical axis washing machine appliance 100 is provided by way of example only. Other washing appliances having different configurations, different appearances, or different features may also be utilized with the present subject matter as well (e.g., horizontal axis washing machines).

Washing machine appliance 100 has a cabinet 102 that extends between a top portion 103 and a bottom portion 104 along the vertical direction V. A wash basket 120 is rotatably mounted within cabinet 102. A motor (not shown) may be in mechanical communication with wash basket 120 to selectively rotate wash basket 120 (e.g., about a rotation axis during an agitation or a rinse cycle of washing machine appliance 100). Wash basket 120 is received within a wash tub 121 and is configured for receipt of articles for washing. The wash tub 121 holds wash and rinse fluids for agitation in wash basket 120 within wash tub 121. In optional embodiments, an agitator or impeller (not shown) extends into wash basket 120 and is also in mechanical communication with the motor. The impeller may assist agitation of articles disposed within wash basket 120 during operation of washing machine appliance 100.

In some embodiments, cabinet 102 of washing machine appliance 100 has a top panel 140. Top panel 140 defines an opening 105 that permits user access to wash basket 120 of wash tub 121. Door 130, which may be rotatably mounted to top panel 140, permits selective access to opening 105. In particular, door 130 selectively rotates between the closed position shown in FIG. 1 and the open position shown in FIG. 2. In the closed position, door 130 inhibits access to wash basket 120. Conversely, in the open position, a user can access wash basket 120. In optional embodiments, a window 136 in door 130 permits viewing of wash basket 120 when door 130 is in the closed position (e.g., during operation of washing machine appliance 100). Door 130 also includes a handle 132 that, for example, a user may pull or lift when opening and closing door 130. Further, although door 130 is illustrated as mounted to top panel 140, alternatively, door 130 may be mounted to another portion of cabinet 102 or any other suitable support.

In certain embodiments, a control panel 110 with at least one input selector 112 extends from top panel 140. Control panel 110 and input selector 112 collectively form a user interface input for operator selection of machine cycles and features. A display 114 of control panel 110 indicates selected features, operation mode, a countdown timer, or other items of interest to appliance users regarding operation. Operation of washing machine appliance 100 may be controlled by a controller or processing device 108 connected (e.g., electrically coupled) to control panel 110 for user manipulation to select washing machine cycles and



features. In response to user manipulation of control panel **110**, controller **108** operates the various components of washing machine appliance **100** to execute selected machine cycles and features.

Controller **108** may include a memory (e.g., non-transitive media) and microprocessor, such as a general or special purpose microprocessor operable to execute programming instructions or micro-control code associated with a selected machine cycles and features (e.g., as part of a washing operation, such as portions of methods **600** or **700**). The memory may represent random access memory such as DRAM, or read only memory such as ROM or FLASH. In certain embodiments, the processor executes programming instructions stored in memory. The memory may be a separate component from the processor or may be included onboard within the processor. Alternatively, controller **108** may be constructed without using a microprocessor (e.g., using a combination of discrete analog or digital logic circuitry, such as switches, amplifiers, integrators, comparators, flip-flops, AND gates, and the like) to perform control functionality instead of relying upon software. Control panel **110** and other components of washing machine appliance **100** (e.g., one or more sensors, such as a pressure sensor mounted to tub **121**) may be in communication with controller **108** via one or more signal lines or shared communication busses.

In some embodiments, during operation of washing machine appliance **100**, laundry items are loaded into wash basket **120** through opening **105**, and a washing operation is initiated through operator manipulation of input selectors **112**. Wash basket **120** or wash tub **121** is filled with water and detergent or other fluid additives via an additive dispenser **200**, which will be described in detail below. One or more valves can be controlled by washing machine appliance **100** to provide for filling wash basket **120** to the appropriate level for the volume or number of articles being washed or rinsed. By way of example for a wash cycle, once wash tub **121** is properly filled with fluid, the contents of wash tub **121** can be agitated (e.g., with an impeller as discussed previously) for washing of laundry items in wash basket **120**.

After the agitation phase of the wash cycle is completed, wash tub **121** can be drained. Laundry articles can then be rinsed (e.g., for a rinse cycle) by again adding fluid to wash basket **120** depending on the specifics of the washing operation selected by a user. The impeller may again provide agitation within wash basket **120**. One or more spin cycles also may be used. In particular, a spin cycle may be applied after the wash cycle or after the rinse cycle to wring wash fluid from the articles being washed. During a spin cycle, wash basket **120** is rotated at relatively high speeds. After articles disposed in wash basket **120** are cleaned or washed, the user can remove the articles from wash basket **120** (e.g., by reaching into wash basket **120** through opening **105**).

Referring now generally to FIGS. **2** through **6**, additive dispenser **200** will be described in more detail. Although the discussion below refers to additive dispenser **200**, one skilled in the art will appreciate that the features and configurations described may be used for other additive dispensers in other washing appliances as well. For example, additive dispenser **200** may be positioned on a front of cabinet **102**, may have a different shape or chamber configuration, and may dispense water, detergent, or other additives. Other variations and modifications of the exemplary embodiment described below are possible, and such variations are contemplated as within the scope of the present subject matter.

In exemplary embodiments, additive dispenser **200** has a housing **201** that generally forms a box (e.g., having a substantially rectangular cross-section) defining a top **202** and a bottom **204** spaced apart along the vertical direction V. Additive dispenser **200** also defines a front end **206** and a rear end **208** spaced apart along the transverse direction T. In some such embodiments, front end **206** is open (e.g., to permit a dispenser drawer **212** or wash fluid therethrough) while rear end **208** is closed (e.g., thereby restricting the passage of wash fluid from housing **201** at rear end **208**). In certain embodiments, additive dispenser **200** includes an upper top plate **260** fixed to a lower base plate **262**, which together selectively enclose or receive a dispenser drawer **212**.

In some embodiments, additive dispenser **200** is mounted underneath top panel **140** of cabinet **102** such that front side **206** is visible inside opening **105**. More specifically, additive dispenser **200** may be mounted to top panel **140** using a plurality of mounting features **210**, which may, for example, be configured to receive mechanical fasteners. One skilled in the art will appreciate that additive dispenser **200** may be mounted in other locations and use other mounting means according to alternative exemplary embodiments.

As shown, additive dispenser **200** may include or define a mixing chamber **220** configured to receive one or more additive compartments. For example, according to the illustrated embodiments, mixing chamber **220** is defined by top plate **260** and base plate **262**. Together, top plate **260** and base plate **262** are configured to slidably receive a dispenser drawer **212** defining multiple additive compartments (e.g., **222**, **224**, **225**).

As will be described in greater detail below, dispenser drawer **212** generally extends (e.g., along the transverse direction T) from a forward end **310** to a rearward end **312**. When assembled, forward end **310** is generally positioned proximal to the rotation axis of basket **120** while rearward end **312** is positioned distal to the rotation axis of basket **120**. Dispenser drawer **212** may define a primary (e.g., detergent) compartment **222**, a secondary (e.g., softener or rinse) compartment **224**, or a pod compartment **225**. In some embodiments, compartments **222**, **224**, **225** are slidably connected to the mixing chamber **220** (e.g., as part of a dispenser drawer **212** having laterally-positioned or vertically-positioned slides **226**) and are connected to a front panel **228** of additive dispenser **200**. In certain embodiments, the dispenser drawer **212** is fixed to front panel **228** (e.g., to slide therewith along the transverse direction T). In this manner, a user may pull on front panel **228** to slide compartments **222**, **224**, **225** or dispenser drawer **212** along the transverse direction T from a closed position (e.g., FIGS. **3** and **4**) to an open position (not pictured). Once extended, primary compartment **222** or secondary compartment **224** may be conveniently filled with a wash additive (e.g., liquid detergent, powder detergent, bleach, fabric softener, scent pellets, additive pods, rinse aid, etc.). Additionally or alternatively, pod compartment **225** may be conveniently filled with one or more additive pods, either directly or, alternately, through a received pod cup **264**.

From the open position, front panel **228** may then be pushed back into mixing chamber **220** (i.e., to the closed position) before a wash cycle begins. Along with permitting water into the compartments **222**, **224**, **225** the closed position of additive dispenser **200** may restrict or inhibit user access to the compartments **222**, **224**, **225**.

Generally, housing **201** may define an exhaust opening **232** downstream from mixing chamber **220** or dispenser drawer **212** to direct wash fluid, such as water or a mixture



of water and at least one wash additive (e.g., detergent, fabric softener, bleach, dissolved scent pellets, dissolved additive pod, etc.) into wash tub **121** from additive dispenser **200**. In some embodiments, exhaust opening **232** is defined through the bottom of mixing chamber **220** (e.g., on or through a bottom surface of base plate **262**) to dispense the wash fluid into wash tub **121**. Optionally, exhaust opening **232** may be defined at an open front end **206**. Additionally or alternatively, exhaust opening **232** may extend rearward from front end **206**. When assembled such that dispenser drawer **212** is fully received within additive dispenser **200**, at least a portion of dispenser drawer **212** may be positioned above and axially aligned with exhaust opening **232**.

Additive dispenser **200** may further include one or more valves configured to supply hot or cold water to mixing chamber **220**. For example, according to the illustrated embodiment, a plurality of apertures may be defined on top **202** of mixing chamber **220** (e.g., on shower plate **261**) for receiving water. Each receiving aperture may be in fluid communication with a different portion of the mixing chamber **220**. A plurality of valve seats may be positioned over the top of each of those apertures to receive a valve that controls the flow of water through each receiving aperture.

For example, a first valve seat **234** may be in fluid communication with a first aperture for providing hot water into primary compartment **222** or pod compartment **225**. A second valve seat **236** may be in fluid communication with a second aperture for providing cold water into primary compartment **222** or pod compartment **225**. A third valve seat **238** may be in fluid communication with a third aperture for providing cold water (or hot water) into pod compartment **225** (e.g., through a water supply conduit **266**). A fourth valve seat **240** may be in fluid communication with a third aperture for providing cold water into secondary compartment **224**.

Water inlets may be placed in fluid communication with each of valve seats **234**, **236**, **238**, **240**. More specifically, a hot water inlet **244** may be connected to a hot water supply line (not shown) and a cold water inlet **246** may be connected to a cold water supply line (not shown). According to the illustrated embodiment, each water inlet **244**, **246** may include a threaded male adapter configured for receiving a threaded female adapter from a conventional water supply line. However, any other suitable manner of fluidly connecting a water supply line and water inlets **244**, **246** may be used. For example, each water supply line and water inlets **244**, **246** may have copper fittings that may be sweated together to create a permanent connection.

Notably, hot water inlet **244** is in direct fluid communication with first valve seat **234**. However, because washing machine appliance **100** uses cold water for multiple purposes, cold water inlet is in fluid communication with a cold water manifold **248**. Cold water manifold **248** may be a cylindrical pipe that extends along the lateral direction from second valve seat **236** to fourth valve seat **240**. In this manner, cold water manifold **248** places valve seats **236**, **238**, **240** in fluid communication with cold water inlet **246**.

Each of valve seats **234**, **236**, **238**, **240** may be configured to receive a water valve **252** for controlling the flow of water through a corresponding aperture into mixing chamber **220**. Water valve **252** may be, for example, a solenoid valve that is electrically connected to controller **108**. However, any other suitable water valve may be used to control the flow of water. Controller **108** may selectively open and close water valves **252** to allow water to flow from hot water inlet **244** through first valve seat **234** and from cold water manifold

**248** through one or more of second valve seat **236**, third valve seat **238**, and fourth valve seat **240**.

Additive dispenser **200** may further include one or more supply conduits (e.g., water supply conduit **266**) defining an internal water inlet (e.g., water inlet **378**) within a specific compartment to direct water to that specific compartment (e.g., from one or more of the valves **252** or valve seats **234**, **236**, **238**, **240**). For example, when third valve seat **238** is open, water may flow from cold water inlet **246** through cold water manifold **248** and third valve seat **238** into water supply conduit **266** and then pod compartment **225**. As will be described in greater detail below, water may dissolve an additive pod placed within pod compartment **225** upstream from wash tub **121** to create a wash liquid to be dispensed downstream from mixing chamber **220** and into wash tub **121**.

In some embodiments, a shower plate **261** is mounted within mixing chamber **220** (e.g., fixedly mounted above compartments **222**, **224**) to distribute water therethrough. When assembled such that dispenser drawer **212** is fully received within additive dispenser **200**, shower plate **261** may be positioned directly above dispenser drawer **212**. Moreover, shower plate **261** may be directly beneath the valve seats **234**, **236**, **238**, **240** and their corresponding openings through top plate **260**.

Turning especially to FIGS. **4** through **12**, portions of additive dispenser **200** are illustrated. In particular, an exemplary dispenser drawer **212** and pod cup **264** are illustrated (e.g., both separately and together). Generally, dispenser drawer **212** may be slidably mounted to housing **201** (e.g., top plate **260** or base plate **262**) to move relative thereto (e.g., along the transverse direction T).

As shown, dispenser drawer **212** defines a discrete primary compartment **222** and pod compartment **225**. Separate wash additives may thus be contained within primary compartment **222** and pod compartment **225** (e.g., a liquid or granular wash additive and additive pod, respectively). Both primary compartment **222** and pod compartment **225** are defined as open between the forward end **310** and rearward end **312**. Pod compartment **225** may be adjacent (e.g., laterally adjacent) to primary compartment **222**. Additionally or alternatively, pod compartment **225** may be disposed forward from at least a portion of primary compartment **222**. During use, wash fluid from pod compartment **225** may be selectively dispensed (e.g., separately and at a different time/cycle from another wash fluid selectively dispensed from primary compartment **222**).

In optional embodiments, a discrete secondary compartment **224** is further defined between forward end **310** and rearward end **312**. As shown, secondary compartment **224** may be adjacent (e.g., laterally adjacent) to pod compartment **225** or opposite of primary compartment **222**. Additionally or alternatively, an open void (e.g., lateral void **314** through which a water supply conduit **266** may extend) may separate primary and secondary compartments **222**, **224** (e.g., with or in addition to pod compartment **225**), advantageously preventing different wash additives from mixing or being exchanged between primary and secondary compartments **222**, **224**.

In some embodiments, an internal pod wall **318** at least partially defines pod compartment **225** (e.g., directly next to primary compartment **222**). For instance, internal pod wall **318** may extend in the vertical direction V from a bottom wall **320** of dispenser drawer **212** (e.g., as an integral or unitary molded member). Additionally or alternatively, internal pod wall **318** may extend circumferentially (e.g., along an elliptical or oblong path) about the pod compart-



ment 225. Pod compartment 225 may generally be disposed at or proximal to forward end 310. In some such embodiments, internal pod wall 318 is joined to, or included with, a portion of front panel 228.

While a bottom portion of internal pod wall 318 is joined to bottom wall 320, the top portion of internal pod wall 318 may define an opening through which a user may place one or more additive pods. Pod compartment 225 may thus form an open pocket (e.g., within which an additive pod or cup may be received). In some embodiments, the top portion of internal pod wall 318 is defined at multiple discrete heights. Thus, at least one segment of internal pod wall 318 may extend to a greater vertical height or distance (e.g., relative to the lowermost internal surface of pod compartment 225 or primary compartment 222). For instance, internal pod wall 318 may have a tall wall segment 322 and a short wall segment 324, which extends to a lower height than tall wall segment 322. Optionally, tall wall segment 322 may extend to a bottom side 392 of shower plate 261 while short wall segment 324 is vertically spaced apart from shower plate 261.

As shown, tall wall segment 322 extends circumferentially about a first portion of the pod compartment 225 (i.e., part of the perimeter of pod compartment 225). In some such embodiments, tall wall segment 322 is disposed between pod compartment 225, secondary compartment 224, or a portion of primary compartment 222 (e.g., less than all of the primary compartment 222 that is separated from pod compartment 225 by internal pod wall 318). Tall wall segment 322 may thus serve as a vertical barrier between fluids or wash additives in pod compartment 225 and secondary compartment 224 (or a portion of primary compartment 222). Short wall segment 324 extends circumferentially along a second portion of pod compartment 225. In some such embodiments, short wall segment 324 is disposed between pod compartment 225 and primary compartment 222 (e.g., all or some of the primary compartment 222 that is separated from pod compartment 225 by internal pod wall 318). During use, as water or wash fluid within primary compartment 222 rises to a level greater than or equal to short wall segment 324, some of the water or wash fluid may be advantageously permitted to flow over short wall segment 324 and into pod compartment 225 (e.g., to selectively wet an additive pod or clear residue from pod compartment 225).

In certain embodiments, internal pod wall 318 defines a conduit passage 326 through which a water supply conduit 266 may be selectively received. Conduit passage 326 may, for example, be defined at a rearward portion of pod compartment 225 (e.g., opposite a forward portion or front panel 228). In some such embodiments, conduit passage 326 is defined as an aperture that is horizontal or perpendicular to the vertical direction V. For instance, conduit passage 326 may extend along the transverse direction T through internal pod wall 318. Moreover, conduit passage 326 may define a lateral width or diameter that is greater than the width or diameter of water supply conduit 266. Optionally, conduit passage 326 may be transversely aligned with (e.g., forward from) lateral void 314.

Each compartment 222, 224, or 225 defines at least one corresponding outlet upstream from exhaust opening 232 or mixing chamber 220 to direct one or more wash fluids to basket 120. In some embodiments, dispenser drawer 212 defines a primary outlet 330 extending vertically from primary compartment 222 (e.g., to direct a primary wash fluid to basket 120); a secondary outlet 340 extending vertically from secondary compartment 224 (e.g., to direct a secondary wash fluid to basket 120); and a pod outlet 350

extending vertically from pod compartment 225 (e.g., to direct a dissolved pod wash fluid to basket 120).

In some embodiments, a primary siphon tube 332 is provided within primary compartment 222 to define primary outlet 330. Primary siphon tube 332 may extend upward from bottom wall 320 (e.g., at a portion of primary compartment 222 proximal to rearward end 312). In particular, primary siphon tube 332 may extend to an open end maintained at a maximum liquid height (e.g., less than or equal to the height of short wall segment 324). Liquid additive within primary compartment 222 may thus be held therein below the maximum liquid height. In some embodiments, a primary fill cap 334 is disposed on primary siphon tube 332 at the open end (e.g., to facilitate a siphoning action through primary siphon tube 332). Optionally, primary fill cap 334 may indicate that liquid within primary compartment 222 has nearly exceeded the maximum liquid height. As would be understood, primary fill cap 334 may define a radial channel about primary siphon tube 332 such that liquid rising above the maximum liquid height may be permitted to pass through the radial channel and to primary outlet 330 by a siphoning action.

In additional or alternative embodiments, a secondary siphon tube 342 is provided within secondary compartment 224 to define secondary outlet 340. Secondary siphon tube 342 may extend upward from bottom wall 320 (e.g., at a portion of secondary compartment 224 proximal to rearward end 312). In particular, secondary siphon tube 342 may extend to an open end maintained at a maximum liquid height (e.g., less than the height of tall wall segment 322). Liquid additive within secondary compartment 224 may thus be held therein below the maximum liquid height. In some embodiments, a secondary fill cap 344 is disposed on secondary siphon tube 342 at the open end (e.g., to facilitate a siphoning action through secondary siphon tube 342). Optionally, secondary fill cap 344 may indicate that liquid within secondary compartment 224 has nearly exceeded the maximum liquid height. As would be understood, secondary fill cap 344 may define a radial channel about secondary siphon tube 342 such that liquid rising above the maximum liquid height may be permitted to pass through the radial channel and to secondary outlet 340 by a siphoning action.

In further additional or alternative embodiments, dispenser drawer 212 defines pod outlet 350 vertically through bottom wall 320. For instance, pod outlet 350 may be defined as an opening through bottom wall 320 at forward end 310 (e.g., at a portion of bottom wall 320 proximal to forward end 310 or a forwardmost portion of pod compartment 225). Pod outlet 350 and, optionally, pod compartment 225 may further be defined forward from primary outlet 330 or secondary outlet 340. In some embodiments, the bottom surface 352 of pod compartment 225 may be sloped (e.g., downward from rearward end 312 to forward end 310). Thus, pod outlet 350 may be disposed lower than a rear portion of bottom wall 320 within pod compartment 225 (e.g., to generally direct water or wash fluid along bottom surface 352 toward forward end 310).

Generally, pod outlet 350 may be defined with any suitable profile or cross-sectional area (e.g., perpendicular to the vertical direction V). In the illustrated embodiments, pod outlet 350 is defined as a curved arc (i.e., according to an arcuate profile or outline in the plane perpendicular to the vertical direction V). In some such embodiments, the tip or crest of the curved arc is disposed proximal to forward end 310 (i.e., forward from the two endpoints of the arc).

Optionally, one or more drain holes 354 may be defined through a portion of the wall at pod compartment 225. For



instance, the drain apertures **354** may be defined through a front portion of internal pod wall **318**. Additionally or alternatively, drain holes **354** may be horizontally spaced apart from pod outlet **350**. In particular, drain holes **354** may be forward from pod outlet **350** (e.g., at opposite lateral sides of the tip of the curved arc). During use, excess wash fluid or water remaining within pod compartment **225** may thus drain to mixing chamber **220** or wash tub **121** (FIG. 2) through drain holes **354**.

When assembled such that dispenser drawer **212** is fully received within additive dispenser **200**, pod outlet **350** may be positioned directly above basket **120**. For instance, pod outlet **350** may be above and axially aligned with exhaust opening **232**. Wash fluid exiting pod outlet **350** may thus flow directly through exhaust opening **232** (e.g., and into basket **120**) without collecting first within mixing chamber **220** or on an internal surface of housing **201**. By contrast, primary outlet **330** or secondary outlet **340** may be positioned within housing **201** rearward from exhaust opening **232**. Primary outlet **330** or secondary outlet **340** may be enclosed within housing **201**. Wash fluid exiting primary outlet **330** or secondary outlet **340** may thus flow to mixing chamber **220** (e.g., collect on a lower internal surface of housing **201**) before flowing through exhaust opening **232** (e.g., and into basket **120**).

In optional embodiments, additive dispenser **200** includes an optical sensor **356** directed at pod compartment **225**. For instance, optical sensor **356** may be mounted to housing **201** above dispenser drawer **212** or shower plate **261**. In some such embodiments, optical sensor **356** is attached to top plate **260**. A corresponding vertical channel may thus permit an uninterrupted line of sight therethrough. When assembled such that dispenser drawer **212** is fully received within additive dispenser **200**, optical sensor **356** may be disposed above pod compartment **225** to detect an optically-observed condition (e.g., pod characteristic) thereof.

Optical sensor **356** may be a camera or any type of device suitable for capturing a two-dimensional picture or image. As an example, optical sensor **356** may be a video camera or a digital camera with an electronic image sensor [e.g., a charge coupled device (CCD) or a CMOS sensor]. When assembled, optical sensor **356** is in communication (e.g., electrically or wirelessly coupled) with controller **108** such that controller **108** may receive an image signal from optical sensor **356** corresponding to the image captured by optical sensor **356**, as is understood. From the received image signals, controller **108** may be configured to determine a pod characteristic of pod compartment **225** (e.g., how many additive pods, what type of additive pod(s), or whether any undissolved portions of an additive pod are within pod compartment **225**). For instance, additive pods (or portions thereof) within the field of view for the optical sensor **356** may be automatically identified by the controller **108**. As is understood, recognizing or identifying such items, may be performed by edge matching, divide-and-conquer search, greyscale matching, histograms of receptive field responses, or another suitable routine (e.g., executed at controller **108** based on one or more captured images from optical sensor **356**).

As shown, in certain embodiments, a pod cup **264** can be selectively received on dispenser drawer **212** within pod compartment **225**. Thus, a user may insert pod cup **264** into pod compartment **225** and remove pod cup **264** from pod compartment **225** as desired (e.g., based on the type or number additive pods to be used in a given washing operation).

As shown, pod cup **264** generally includes one or more cup walls (e.g., base wall **358** and cup sidewalls **360**) defining an open pod chamber **362**. Specifically, the cup walls provide an inner surface that may form a recessed profile that delineates or bounds open pod chamber **362** to hold an additive pod therein (e.g., complementary to pod compartment **225**).

The pod cup **264** generally defines at least one vertical opening **364** through which a dissolved additive may be permitted to flow (e.g., with water as part of a wash fluid) to or through the pod compartment **225** upstream from pod outlet **350**. Generally, the vertical opening **364** of pod cup **264** may be defined with any suitable profile or cross-sectional area (e.g., perpendicular to the vertical direction V). In the illustrated embodiments, the vertical opening **364** is defined as a curved arc (i.e., according to an arcuate profile or outline in the plane perpendicular to the vertical direction V). In some such embodiments, the tip or crest of the curved arc is disposed proximal to forward end **310** (i.e., forward from the two endpoints of the arc).

In some embodiments, base wall **358** of pod cup **264** is sloped (e.g., downward from a rearward portion to forward portion). Thus, vertical opening **364** may be disposed lower than a rear portion of base wall **358** (e.g., to generally direct water or wash fluid along base wall **358** toward forward end **310** within open pod chamber **362**).

Optionally, one or more support posts **366** may extend (e.g., horizontally) across a portion of vertical opening **364**. For instance, multiple support posts **366** (e.g., three or more support posts **366**) may be spaced apart (e.g., circumferentially) from each other and extend from a forward edge of vertical opening **364** or inner forward surface of cup sidewall **360**. In some such embodiments, the circumferential or horizontal distance between each adjacent support post **366** is less than or equal to 3.8 centimeters. Such support posts **366** may include corresponding free ends **368** that are spaced apart from the rearward edge of vertical opening **364**. In other words, support posts **366** may extend horizontally across a portion (e.g., less than the entire horizontal width or depth) of vertical opening **364**. Additionally or alternatively, one or more support posts **366** may be sloped downward to free end **368** or vertical opening **364**. Thus, the inward-facing edge of support post **366** may generally define a negative curve in the distance from the inner forward surface of cup sidewall **360** to the free end **368**. Advantageously, an undissolved additive pod within open pod chamber **362** may be prevented from passing through vertical opening **364** while partially-dissolved pod casings or portions may be permitted therethrough (e.g., without being caught or stuck by support posts **366**).

As shown, a front flap **372** may extend forward from cup sidewall(s) **360**. For example, front flap **372** may be formed with an inner profile that is complementary to front panel **228** to rest thereon. Additionally or alternatively, a cup sidewall **360** may define an interior passage **374** through which water supply conduit **266** may be selectively received (e.g., when received through conduit passage **326**). Interior passage **374** may, for example, be defined at a rearward portion of pod cup **264** (e.g., opposite a forward portion or front flap **372**). In some such embodiments, interior passage **374** is defined as an aperture that is horizontal or perpendicular to the vertical direction V. For instance, interior passage **374** may extend along the transverse direction T through sidewall **360**. Moreover, interior passage **374** may define a lateral width or diameter that is greater than or equal to the width or diameter of conduit passage **326**.



When assembled such that pod cup 264 is received within pod compartment 225, the vertical opening 364 may be aligned with (e.g., above) pod outlet 350 and exhaust opening 232. Pod outlet 350 may be aligned below the vertical opening 364 of pod cup 264. The cross section of the vertical opening 364 of pod cup 264 may mirror or be coaxial with the cross section of pod outlet 350. Moreover, the cross section of the vertical opening 364 of pod cup 264 may smaller than the cross section of pod outlet 350. Furthermore, interior passage 374 may be aligned with conduit passage 326 such that water supply conduit 266 may be received therethrough (e.g., and extend into pod chamber 362).

In certain embodiments, pod cup 264 can be selectively received on dispenser drawer 212 within pod compartment 225. Optionally, pod cup 264 can be provided as part of a dispenser kit and can be exchanged for other cups, or held outside of dispenser drawer 212 (e.g., when not required or desired). Thus, additive dispenser 200 may operate in multiple discrete conditions (e.g., based on the type wash additive to be used within primary compartment 222 for a given washing operation).

One condition may be a general or small-pod condition (e.g., for an additive pod as a first additive—FIGS. 6 and 8) including pod cup 264 on dispenser drawer 212 within pod compartment 225 to receive an additive pod therein. Another condition may be a special or large-pod condition (e.g., a relatively large additive pod or multiple additive pods as the first additive—FIGS. 5 and 7) wherein no cup is within pod compartment 225. The first wash additive may be supplied directly to the bottom surface 352 of pod compartment 225. In the special or large-pod condition, pod cup 264 is generally unused and, thus, may be held apart from or outside of additive dispenser 200.

Selective use or nonuse of pod cup 264 may advantageously permit different wash additives to be supplied, preloaded, or otherwise used within corresponding primary compartment 222 (e.g., to ensure such wash additives are appropriately stored within and dispensed from dispenser drawer 212). Moreover, additive pods may be selectively loaded apart from additive dispenser 200.

Turning now to FIGS. 13 through 19, various views are provided of certain portions of additive dispenser 200. In particular, shower plate 261 is further illustrated according to exemplary embodiments. As noted above, shower plate 261 may be mounted within mixing chamber 220 to selectively distribute water to one or more compartments of dispenser drawer 212.

As shown, shower plate 261 defines a plurality of water apertures 376 downstream from the valve seats (e.g., one or more of 234, 236, or 240). Such water apertures 376 may generally extend vertically through shower plate 261 from a top side 390 to a bottom side 392. As an example, a primary set 376A of the water apertures 376 may be disposed above primary compartment 222. As water flows from the water intake (e.g., through top plate 260), shower plate 261 may direct at least a portion of the water through the primary set 376A of the water apertures 376 to primary compartment 222. Thus, the primary set 376A may be in fluid communication between the water intake and primary compartment 222 (e.g., downstream of valve seat 234 or 236). Within primary compartment 222, water from the primary set 376A of the water apertures 376 may mix with or dissolve a granular or liquid wash additive (e.g., detergent) before being dispensed to wash tub 121 (e.g., as a wash fluid through exhaust opening 232). Optionally, a portion of the water or wash fluid within primary compartment 222 may

flow over short wall segment 324 of internal pod wall 318, thereby providing pod chamber 362 downstream of primary compartment 222 and valve seat(s) 234 or 236. Additionally or alternatively, at least a portion of the water along shower plate 261 may be guided (e.g., directly) to pod compartment 225 without first flowing to primary compartment 222. In some such embodiments, one or more water apertures 376 are defined, for instance, directly above pod compartment 225.

As an additional or alternative example, a secondary set 376B of the water apertures 376 may be disposed above secondary compartment 224. As water flows from the water intake (e.g., through top plate 260), shower plate 261 may direct at least a portion of the water through the secondary set 376B of the water apertures 376 to secondary compartment 224. Thus, the secondary set 376B may be in fluid communication between the water intake and secondary compartment 224 (e.g., downstream of valve seat 240). Within secondary compartment 224, water from the secondary set 376B of the water apertures 376 may mix with or dissolve a granular or liquid wash additive (e.g., fabric softener) before being dispensed to wash tub 121 (e.g., as a wash fluid through exhaust opening 232).

In optional embodiments, a rear portion of shower plate 261 is sealed. For instance, a sealing gasket 316 (e.g., resilient foam or rubber gasket) may extend rearward or upward from a rear segment of shower plate 261 to engage an inner surface of housing 201. During use, the contact between sealing gasket 316 and housing 201 may restrict the rearward flow of water. In turn, water may be forced forward and to water apertures 376.

In certain embodiments, water supply conduit 266 may be fixedly mounted to shower plate 261 and define a water inlet 378 to pod compartment 225. Thus, dispenser drawer 212 may be movable relative to water supply conduit 266. If conduit passage 326 is aligned with water supply conduit 266, water supply conduit 266 may selectively pass through conduit passage 326 (e.g., as dispenser drawer 212 slides from the open position to the closed position). In some such embodiments, in the open position, water supply conduit 266 is held outside of pod compartment 225 or conduit passage 326; in the closed position, water supply conduit 266 is received within pod compartment 225 and conduit passage 326. Advantageously, water supply conduit 266 may be hidden or otherwise held apart from any portion of additive dispenser 200 that a user may contact (e.g., during normal use of washing machine appliance 100—FIG. 2). In other words, a user may be prevented from accidentally contacting or disturbing water supply conduit 266 during normal operations.

As shown, water supply conduit 266 may include a slanted impingement tip 370 at water inlet 378. Slanted impingement tip 370 may extend downward (e.g., at a constant or variable angle) from a front lip 380 to a rear lip 382. Rear lip 382 may thus be disposed below and rearward from front lip 380. Optionally, water inlet 378 may be defined as multiple inlet slots 384 (e.g., lateral slots). Such inlet slots 384 may be spaced apart from each other (e.g., along the vertical direction V). Additionally or alternatively, inlet slots 384 may be parallel to each other or the lateral direction L. Optionally, one or more slots 384 may be defined rearward from rear lip 382 and directed downward (e.g., along the vertical direction V).

In the closed position, impingement tip 370 extends to or within pod compartment 225 and may abut (e.g., contact) an additive pod (e.g., at front lip 380) within pod compartment 225. Specifically, movement of pod compartment 225 from



the open position to the closed position may force an additive pod against front lip **380** without immediately puncturing any portion of the additive pod. Nonetheless, the flow of water through water inlet **378** may cause the abutting portion of the additive pod to eventually puncture or dis-

5 solve within pod compartment **225**. Advantageously, slanted impingement tip **370** may contact an additive pod while preventing the additive pod from blocking the water inlet **378**. Additionally or alternatively, water from water inlet **378** may be directed at a downward angle, advantageously reducing the transverse force or pressure of water against additive pod, which may otherwise dislocate the additive pod within or from pod compartment **225**.

In some embodiments, water supply conduit **266** defines a relief aperture **386** rearward (e.g., at an upstream location) from water inlet **378**. As shown, relief aperture **386** may be defined at a top portion of water supply conduit **266**. When assembled such that dispenser drawer **212** is fully received within additive dispenser **200**, relief aperture **386** may be positioned rearward from (e.g., outside of) pod compartment **225**. Moreover, relief aperture **386** may be defined at a portion of water supply conduit **266** that is proximal to primary compartment **222** (e.g., closer to primary compartment **222** than it is secondary compartment **224**). In particular, relief aperture **386** may be directed at primary compartment **222**. As water flows through water supply conduit **266** (e.g., from valve seat **238**), at least a portion of the water may be directed from relief aperture **386** as a pressure-relief water flow. In turn, the pressure-relief water flow may strike the bottom side **392** of shower plate **261** before falling to primary compartment **222**. Optionally, one or more ribs **394** may extend (e.g., downward) on the bottom side **392** of shower plate **261** and further help guide the pressure-relief water flow from the relief aperture **386** to the primary compartment **222**.

Referring now to FIGS. **20** and **21**, various methods may be provided for use with washing machine appliances in accordance with the present disclosure. In general, the various steps of methods as disclosed herein may, in exemplary embodiments, be performed by the controller **108** (FIG. **1**), which may receive inputs and transmit outputs from various other components of the appliance **100** (FIG. **1**), such as one or more valves, pressure sensors, or optical sensors. In particular, the present disclosure is further directed to methods, as indicated by reference numbers **600** and **700**, for operating a washing machine appliance **100** (e.g., as a washing operation, as described above).

As is understood, and except as otherwise indicated, various steps of the methods **600** and **700** may be omitted or rearranged. Additionally or alternatively, although FIGS. **600** and **700** are illustrated separately, it is understood that various steps may be performed together. For instance, method **700** may be initiated prior to any one of the steps **610** through **630** (e.g., and continue as part of **610** or **630**). Additionally or alternatively, method **700** may be initiated following the start of step **630** (e.g., and continue as part of **630** or **640**).

Turning especially to FIG. **20**, at **610**, the method **600** includes initiating a preliminary water flow to the tub. For instance, the preliminary water flow may be directed through the additive dispenser from one or more valves thereon. In some embodiments, the preliminary water flow includes a predetermined volume of water (e.g., relatively low volume of water, such as less than 500 milliliters) dispensed at one or more discrete time intervals, such as prior to any other motion or water flow being initiated at the

washing machine appliance during the corresponding washing operation. Optionally, **610** may provide or act as a safety notice within tub. In additional or alternative embodiments, the preliminary water flow may be directed through the water supply conduit, and thereby the pod compartment, prior to flowing to tub. Advantageously, an additive pod within pod compartment may be wetted to initiate dissolution prior to the start of a washing cycle.

At **620**, the method **600** includes initiating a dry load sense procedure to determine a size of the load. For instance, as is understood, the controller may receive and interpret one or more signals from a motor or sensor detecting a time and inertia for the basket to coast down to zero (e.g., after reaching a predetermined rotational speed (e.g., in RPM) that is greater than zero to detect the load weight or size prior to any significant volume of water (e.g., greater than 500 milliliters) being added to the tub during the corresponding washing operation. No water may be added to tub during **620**. Moreover, **620** may follow (e.g., occur after) the preliminary water flow at **610**.

At **630**, the method **600** includes initiating a wetting water flow to the primary compartment and the pod compartment. In particular, the wetting water flow may be initiated through the shower plate. Water may thus be directed from the hot water valve or cold water valve through the primary set of apertures, as described above (e.g., for a set amount of time or until a relatively-large predetermined volume, such as more than 500 milliliters, of water is dispensed). In some such embodiments, **630** includes opening both the hot water valve and the cold water valve on additive dispenser upstream from the shower plate (e.g., as dictated by the selected washing operation). As the hot or cold water valve is open, the primary compartment of dispenser drawer may be filled such that water therein flows over the internal pod wall before flowing out from the pod outlet. In certain embodiments, **630** follows (e.g., occurs subsequent to) **610** or **620**. Advantageously, an additive pod within the pod compartment may be able to soak and begin dissolving prior to a fill cycle. Additionally or alternatively, a portion of wash additive within primary compartment may be dispensed to tub.

In optional embodiments, **630** includes initiating a wet load sense procedure to determine a type of the load (e.g., cottons, synthetics, etc.) following the wetting water flow. Generally, the goal of the wet load sense procedure is for the washing machine appliance to fill the tub with water or wash fluid until it reaches a specific pressure level from the pressure sensor. More absorbent loads will take a long time to reach the level and less absorbent loads will not take very long to reach the level.

At **640**, the method **600** includes initiating a break water flow to the pod compartment through the water supply conduit (e.g., following the wetting water flow at **630**). Thus, water may be directed to the pod compartment from the water inlet and to the pod outlet, as described above. In particular, a water valve upstream from the water supply conduit may be opened. In some embodiments, water flow to the primary compartment (e.g., through the valve seats above primary compartment or secondary compartment) may be restricted or otherwise prevented. For instance, **640** may include holding the hot water valve or cold water valve upstream from the primary set of apertures closed to prevent hot or cold water therefrom.

At **650**, the method **600** includes initiating a fill water flow to the primary compartment through the shower plate (e.g., following the break water flow at **640**), such as part of a fill cycle. Specifically, the hot or cold water valves upstream



from the primary set apertures may be opened to direct water to the primary compartment. In some such embodiments, **650** includes opening the hot water valve and the cold water valve upstream from the shower plate. During the fill water flow, the water valve upstream from the water supply conduit may be held closed. Nonetheless, a portion of the water within primary compartment may be flowed over the internal pod wall, as described above, advantageously motivating residue that may remain from an additive pod from pod compartment.

Optionally, the fill water flow may be based on the dry and wet load sense procedures at **620** and **630**, respectively. In particular, the controller may determine a target volume of water and may regulate the hot or cold water valves to fill the tub to that target volume or a target temperature, as would be understood.

At **660**, the method **600** includes initiating a rinse water flow to the tub (e.g., following the fill water flow at **650**). Specifically, the hot or cold water valves upstream from the primary set apertures may be opened to direct water to the primary compartment. In some such embodiments, **660** includes opening the hot water valve and the cold water valve upstream from the shower plate. During the rinse water flow, the water valve upstream from the water supply conduit may be held closed. Nonetheless, a portion of the water within primary compartment may be flowed over the internal pod wall, as described above, advantageously motivating residue that may remain from an additive pod from pod compartment. In some embodiments, **660** follows a drain cycle executed following **650**, as would be understood.

The volume of water for the rinse water flow may be set according to a suitable criterion (e.g., a predetermined amount based on the washing operation or, alternatively, the fill water flow).

Turning especially to FIG. **21**, at **710**, the method **700** includes receiving an image signal from the optical sensor directed at the pod compartment. The image signal may thus include one or more two-dimensional images (e.g., a first two-dimensional image, subsequent second two-dimensional image, etc.), such as within a video feed or as static images (e.g., taken or captured according to a predetermined rate or condition). As would be understood, upon being captured at the optical sensor, the two-dimensional images may be transmitted to the controller (e.g., as the image signal). The two-dimensional images may then be recorded (e.g., temporarily) for analyzation.

Capture of or transmission of the image signal at **710** may be prompted according to a predetermined point of the corresponding washing operation. As an example, capture or transmission may be prompted at the beginning of the washing operation. As an additional or alternative example, capture or transmission may be prompted during or immediately prior to initiating a wetting water flow, a break water flow, fill water flow, or rinse water flow.

At **720**, the method **700** includes determining a pod characteristic within the pod compartment based on the received image signal at **710**. In particular, **720** may require analyzing the two-dimensional image by edge matching, divide-and-conquer search, greyscale matching, histograms of receptive field responses, or another suitable routine. Thus, object recognition may be performed at **720** such that an additive pod, pod residue, or empty state within pod compartment is identified. In some embodiments, the pod characteristic is a number or size (e.g., volume) of additive pods within pod compartment. In additional or alternative embodiments, the pod characteristic is a type of additive pod (e.g., pod manufacturer, powder-enclosing pod, liquid-en-

closing pod, etc.). In further additional or alternative embodiments, the pod characteristic is a residue state (e.g., indicating whether a sub-portion of an additive pod remains within pod compartment).

At **730**, the method **700** includes directing water to the pod compartment based on the determined pod characteristic. Thus, the timing, temperature, flow rate, volume, or frequency of water flowing through additive dispenser may be set according to number or size, type, or residue state of an additive pod within pod compartment.

As an example, **730** may include halting water or water flow to the pod compartment. In other words, the water valves upstream from the pod compartment (e.g., upstream from the water supply conduit or primary compartment) may be closed or otherwise restricted such that water is prevented from flowing to the pod compartment. Halting water may be performed in response to an incompatible type of additive pod or an excessive (e.g., over a programmed threshold) number of additive pods being detected within pod compartment. Additionally or alternatively, halting water may be performed if no additive pods are (e.g., an empty characteristic or state is) detected within the pod compartment.

As an additional or alternative example, **730** may include adjusting (e.g., setting, increasing, or decreasing) a temperature of water to the pod compartment based on the determined pod characteristic. In particular, some types additive pods may require water to be at a certain temperature in order to adequately dissolved. If such a type of additive pod is detected (e.g., at **720**), the temperature of water to the pod compartment may be adjusted to reach that certain temperature. Additionally or alternatively, the temperature of water to the pod compartment may be incrementally increased, for instance, in response to a certain amount or volume (e.g., predetermined threshold amount or volume) of pod residue being detected in the pod compartment at **720**, such as in a partially-dissolved pod state.

In order to adjust the temperature, the hot water valve may be selectively opened or closed according to the adjusted temperature. In some such embodiments, hot water is permitted to flow to the pod compartment through the primary compartment, as described above.

As another additional or alternative example, **730** may include initiating an additional water flow. The additional water flow may be an incremental time or volume of water to be directed to the pod compartment (e.g., beyond a default amount of a certain operation or cycle). Thus, one or more water valves upstream from the pod compartment (e.g., upstream from the water supply conduit or primary compartment) may be opened for a programmed increment of time or until an incremental volume of water is dispensed. The additional water flow may be initiated, for instance, in response to a certain amount or volume (e.g., predetermined threshold amount or volume) of pod residue detected in the pod compartment at **720**, such as in a partially-dissolved pod state.

As yet another additional or alternative example, **730** may include increasing a water flow rate to the pod compartment. For instance, the flow rate of water through the water supply conduit upstream from the pod compartment may be increased from an initial flow rate. Specifically, the water valve upstream from the water supply conduit may be opened further such that the flow rate of water to and through the water supply conduit is increased. The increase may be incremental or a predetermined flow rate based on the detected condition.

Optionally, the flow rate may correspond to a detected number of multiple additive pods (i.e., the number of



19

additive pods detected within the pod compartment at 720). Additionally or alternatively, the flow rate of water to the pod compartment may be increased, for instance, in response to a certain amount or volume (e.g., predetermined threshold amount or volume) of pod residue detected in the pod compartment at 720, such as in a partially-dissolved pod state. Also additionally or alternatively, the flow rate of water to the pod compartment may be increased in response to a certain type of additive pod being detected at 720.

This written description uses examples to disclose the invention, including the best mode, and also to enable any person skilled in the art to practice the invention, including making and using any devices or systems and performing any incorporated methods. The patentable scope of the invention is defined by the claims, and may include other examples that occur to those skilled in the art. Such other examples are intended to be within the scope of the claims if they include structural elements that do not differ from the literal language of the claims, or if they include equivalent structural elements with insubstantial differences from the literal languages of the claims.

What is claimed is:

1. A washing machine appliance, comprising:

a cabinet defining an opening;

a tub disposed within the cabinet;

a fluid additive dispenser comprising

a housing extending between an open front end and a closed rear end, the housing being disposed within the cabinet,

a dispenser drawer selectively received in the housing, the dispenser drawer defining a primary compartment and a pod compartment adjacent to the primary compartment, the dispenser drawer further defining a pod outlet extending vertically through a bottom wall of the pod compartment at a forward end to direct a wash fluid therefrom,

a water supply conduit directed to the pod compartment, the water supply conduit defining a water inlet upstream from the pod compartment,

a first water valve disposed upstream from the water supply conduit to direct water through the water inlet,

a shower plate disposed upstream from the primary compartment and the pod compartment, and

a second water valve disposed upstream from the shower plate to direct water therethrough; and

20

a controller operably coupled to the first and second water valves, the controller being configured to initiate a washing operation comprising initiating a wetting water flow at the second water valve to the pod compartment through the shower plate, initiating a break water flow at the first water valve to the pod compartment through the water supply conduit following the wetting water flow, and initiating a fill water flow at the second water valve through the shower plate following the break water flow.

2. The washing machine appliance of claim 1, wherein the washing operation further comprises initiating a preliminary water flow to the tub prior to the wetting water flow, the preliminary water flow comprising a predetermined volume of water.

3. The washing machine appliance of claim 2, wherein the washing operation further comprises initiating a dry load sense procedure to determine a size of the load following the preliminary water flow.

4. The washing machine appliance of claim 1, wherein the washing operation further comprises initiating a rinse water flow to the tub following the fill water flow.

5. The washing machine appliance of claim 1, wherein the washing operation further comprises initiating a wet load sense procedure to determine a type of the load following the wetting water flow.

6. The washing machine appliance of claim 1, wherein the second water valve comprises a hot water valve and a cold water valve, and wherein initiating the wetting water flow comprises opening the hot water valve and the cold water valve upstream from the shower plate.

7. The washing machine appliance of claim 1, wherein the first water valve comprises a cold water valve, and wherein initiating the break water flow comprises opening the cold water valve upstream from the water supply conduit.

8. The washing machine appliance of claim 7, wherein the second water valve comprises a hot water valve, and wherein initiating the break water flow further comprises holding the hot water valve closed to prevent hot water therefrom.

9. The washing machine appliance of claim 1, wherein the second water valve comprises a hot water valve and a cold water valve, and wherein initiating the fill water flow comprises opening a hot water valve and a cold water valve upstream from the shower plate.

\* \* \* \* \*