

US011365968B2

(12) **United States Patent**
McCoy, II et al.

(10) **Patent No.:** **US 11,365,968 B2**
(45) **Date of Patent:** **Jun. 21, 2022**

(54) **LEVEL INDICATOR FOR TELESCOPIC SIGHTS**

(71) Applicant: **FLATLINE OPS, INC.**, Bellingham, WA (US)

(72) Inventors: **Charles A. McCoy, II**, New Meadows, ID (US); **Brent R. McCoy**, Bellingham, WA (US)

(73) Assignee: **FLATLINE OPS, INC.**, Bellingham, WA (US)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

(21) Appl. No.: **17/389,573**

(22) Filed: **Jul. 30, 2021**

(65) **Prior Publication Data**

US 2022/0018657 A1 Jan. 20, 2022

Related U.S. Application Data

(63) Continuation of application No. 17/120,787, filed on Dec. 14, 2020, now Pat. No. 11,092,437, which is a (Continued)

(51) **Int. Cl.**
G01C 9/28 (2006.01)
F41G 1/54 (2006.01)

(52) **U.S. Cl.**
CPC **G01C 9/28** (2013.01); **F41G 1/54** (2013.01)

(58) **Field of Classification Search**
CPC G01C 9/28; F41G 1/54
See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

168,941 A * 10/1875 Treadway G01C 9/28
33/373

D191,389 S 5/1877 Ward et al.
(Continued)

FOREIGN PATENT DOCUMENTS

DE 334394 3/1921
EP D497301 A2 8/1992

(Continued)

OTHER PUBLICATIONS

International Searching Authority, ISR & Written Opinion, PCT/US2017/050136, dated Jan. 11, 2018. 7 pages.

(Continued)

Primary Examiner — Nimeshkumar D Patel

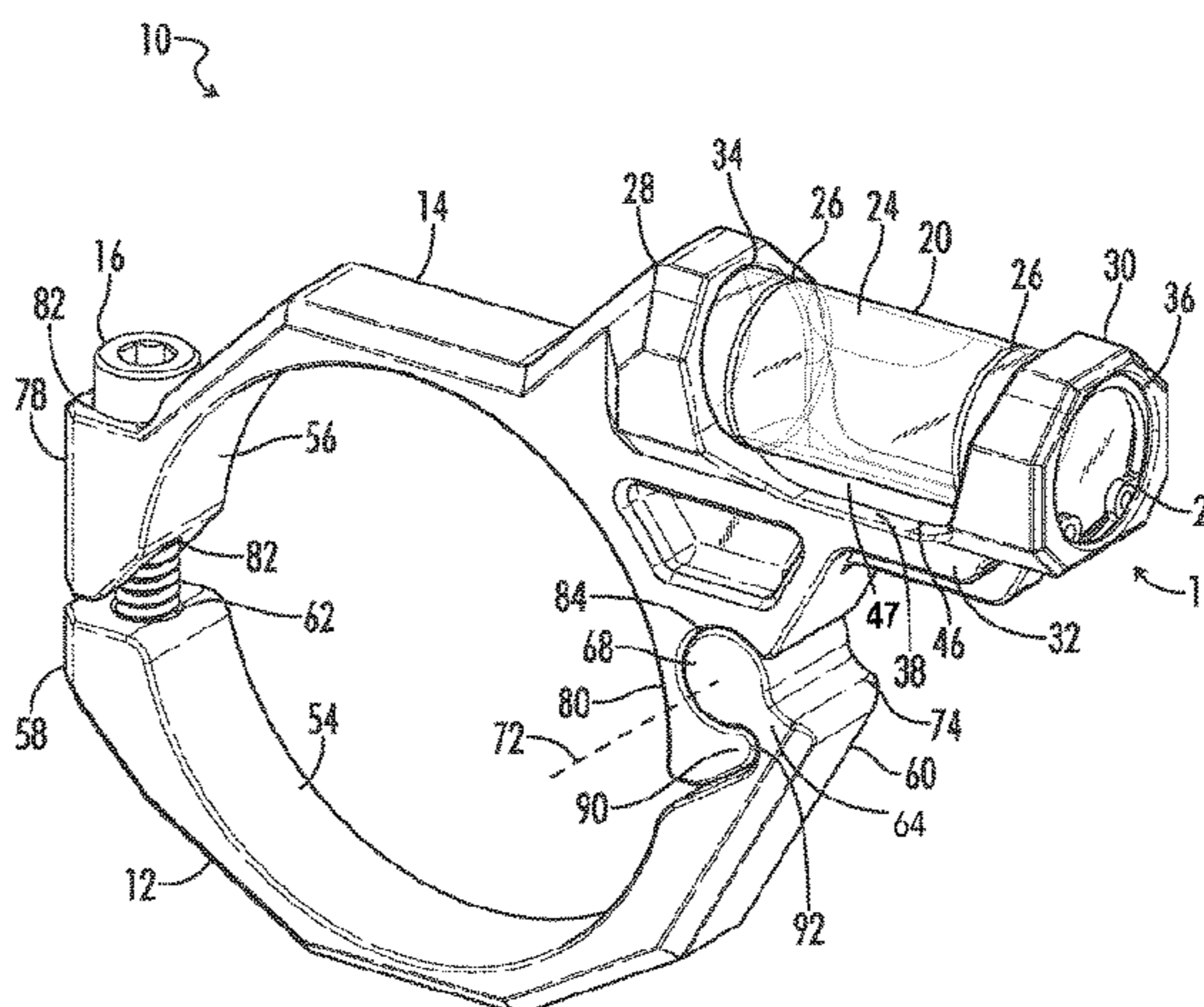
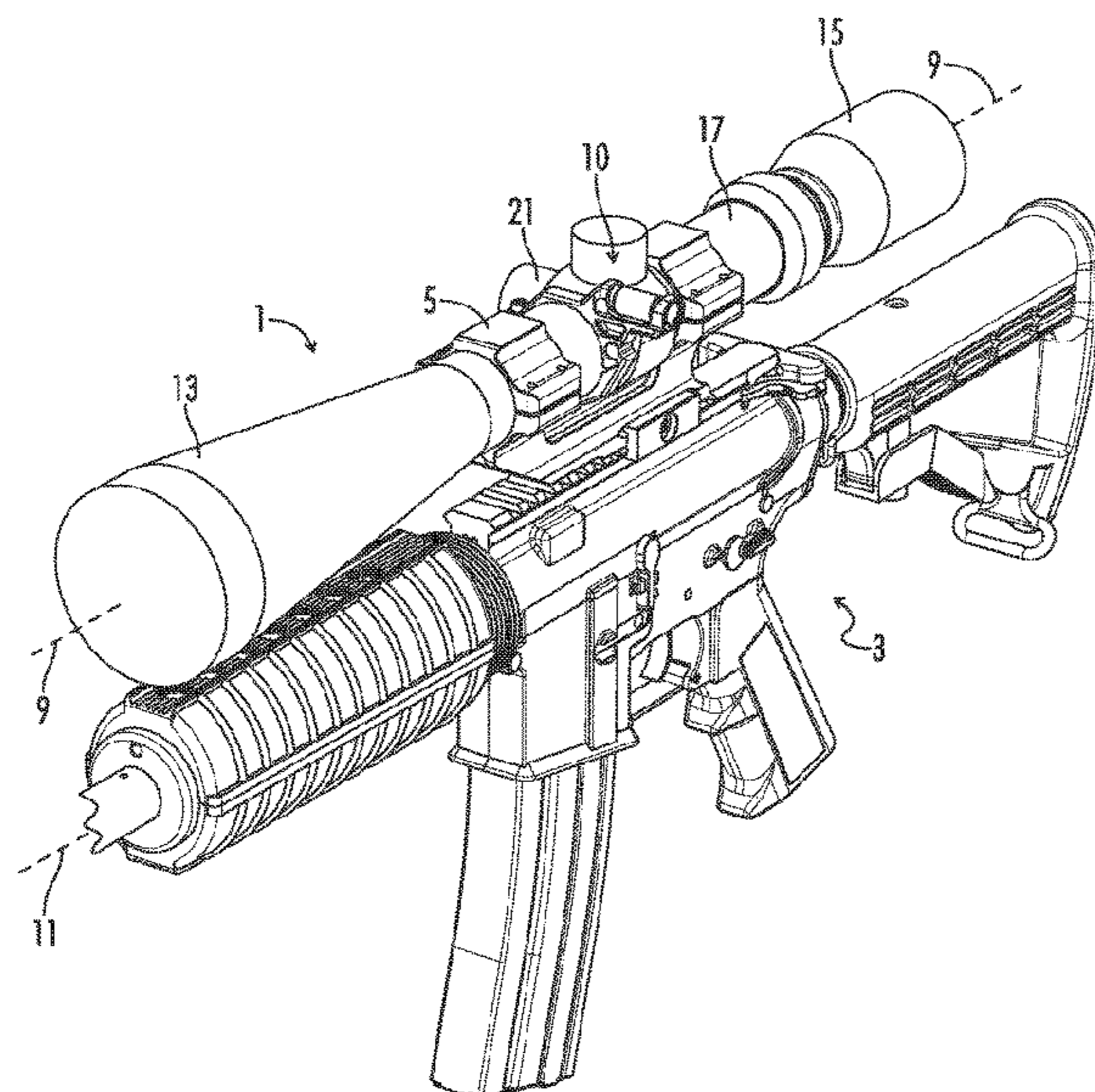
Assistant Examiner — Tania Courson

(74) *Attorney, Agent, or Firm* — Eric B. Fugett; Mark A. Pitchford; Pitchford Fugett, PLLC

(57) **ABSTRACT**

A level indicator for a telescopic sight can comprise a lower clamp member including a first end defining a threaded aperture and a second end defining a cylindrical head, and an upper clamp member including a first end defining an access hole and a second end defining a socket in which the cylindrical head is receivable. The upper clamp member is rotatable about the cylindrical head to form between the respective first ends of the clamp members a gap through which the telescopic sight is receivable into a space defined between the upper and lower clamp members. A level housing in which a level is received can extend from either clamp member. A single threaded fastener is receivable in the threaded aperture through the access hole to secure the upper clamp member to the lower clamp member around the telescopic sight.

20 Claims, 15 Drawing Sheets



Related U.S. Application Data

continuation of application No. 29/738,579, filed on Jun. 18, 2020, now Pat. No. Des. 906,467.

(56)

References Cited

U.S. PATENT DOCUMENTS

2,529,801 A 11/1950 Fisk
 2,717,447 A 9/1955 Marcus
 2,747,458 A 5/1956 Zipser
 2,748,494 A 6/1956 Raney
 2,782,511 A 2/1957 Ivy
 2,803,880 A 8/1957 Weaver
 2,886,998 A 5/1959 Scott
 2,937,448 A 5/1960 Dimick
 3,041,938 A 7/1962 Seabrook
 3,096,109 A 7/1963 Callahan
 3,253,361 A 5/1966 Kingsbury
 3,259,811 A 7/1966 Dunn
 3,386,695 A 6/1968 Blood
 3,568,324 A 1/1969 Jorczak
 3,463,430 A 8/1969 Jimenez
 3,491,975 A 1/1970 Weaver
 3,624,947 A 12/1971 Worrall
 4,154,001 A 5/1979 Serafin
 4,208,801 A 6/1980 Blair
 D260,165 S 8/1981 Ross
 4,457,078 A 7/1984 Suchy
 4,574,508 A 3/1986 Ross
 5,005,308 A 4/1991 Parks
 5,086,566 A 2/1992 Klumpp
 5,223,650 A 6/1993 Finn
 5,315,781 A 5/1994 Beisner
 5,402,579 A 4/1995 Smith
 5,406,733 A 4/1995 Tariton et al.
 5,459,935 A 10/1995 Paulson et al.
 5,630,279 A 5/1997 Slates
 5,657,571 A 8/1997 Peterson
 5,787,630 A 8/1998 Martel
 5,878,504 A 3/1999 Harms
 6,237,462 B1 5/2001 Hawkes et al.
 6,499,382 B1 12/2002 Lougheed et al.
 6,701,632 B2 3/2004 Henry
 6,705,037 B2 3/2004 Van Kirk
 D505,177 S 5/2005 Fell
 6,978,569 B2 12/2005 Williamson, IV et al.
 7,261,263 B2 8/2007 Baker
 7,530,193 B2 5/2009 Williamson, IV et al.
 D594,318 S 6/2009 Fell
 7,543,405 B1 6/2009 Ivey
 7,562,484 B2 7/2009 Kim
 7,665,669 B2 2/2010 Oddsen, Jr.
 7,677,755 B2 3/2010 Kim
 7,967,265 B2 6/2011 Oddsen, Jr.
 8,051,574 B1 11/2011 Kronengold et al.
 8,171,666 B2 5/2012 Karagias

8,572,885 B2 11/2013 Karagias
 8,689,454 B2 4/2014 Pulkrabek
 8,695,266 B2 4/2014 Moore et al.
 8,819,985 B1 9/2014 McCoy et al.
 9,015,982 B1* 4/2015 Powers F41G 1/467
 42/124
 9,103,630 B1 8/2015 McCoy F41G 1/44
 9,500,443 B2 11/2016 McCoy, II et al.
 9,829,277 B2* 11/2017 Ratliff G02B 23/14
 10,260,874 B2* 4/2019 De Cino G01C 9/34
 10,337,832 B1* 7/2019 Ratliff F21K 2/06
 D906,467 S 12/2020 McCoy, II
 D907,160 S 1/2021 McCoy, II
 10,914,553 B2 2/2021 McCoy, II
 10,935,380 B2* 3/2021 Cochran G01C 9/28
 11,092,437 B1* 8/2021 McCoy, II F41G 1/54
 2001/0027620 A1 10/2001 Wooten
 2003/0183733 A1 10/2003 Piszczak
 2006/0101700 A1 5/2006 Williamson, IV et al.
 2006/0162227 A1 7/2006 Samson
 2007/0113460 A1 5/2007 Potterfield et al.
 2007/0175080 A1 8/2007 Sammut et al.
 2008/0022576 A1 1/2008 Epling
 2009/0026679 A1 1/2009 Harman
 2009/0107299 A1 4/2009 Ploeger
 2011/0023348 A1 2/2011 Karagias
 2012/0085014 A1 4/2012 Riley et al.
 2014/0366424 A1 12/2014 McCoy, II
 2015/0068098 A1 3/2015 Stokes et al.
 2015/0168096 A1 6/2015 Miller
 2016/0025453 A1 1/2016 Ratliff
 2018/0094767 A1 4/2018 McCoy
 2020/0191524 A1 6/2020 McCoy, II
 2021/0311296 A1* 10/2021 McCoy, II F41G 1/38

FOREIGN PATENT DOCUMENTS

FR 1289286 A 3/1962
 WO 2018045389 A1 3/2018

OTHER PUBLICATIONS

Canadian Airgun Forum, Mounting Solutions Anti-Cant Device, Sep. 14, 2008, 11 pages.
 Junk Yard Genius, Mounting Solutions Anti-Cant Device, May 24, 2007, 4 pages.
 Western Shooter, Mounting Solutions Anti-Cant Device, Apr. 18, 2008, 3 pages.
 USPTO, U.S. Appl. No. 12/973,567 Non-Final Office Action, dated Aug. 21, 2012, 11 pages.
 USPTO, U.S. Appl. No. 12/973,567 Non-Final Office Action, dated Feb. 20, 2013, 11 pages.
 USPTO, U.S. Appl. No. 12/973,567 Non-Final Office Action, dated May 29, 2013, 30 pages.

* cited by examiner

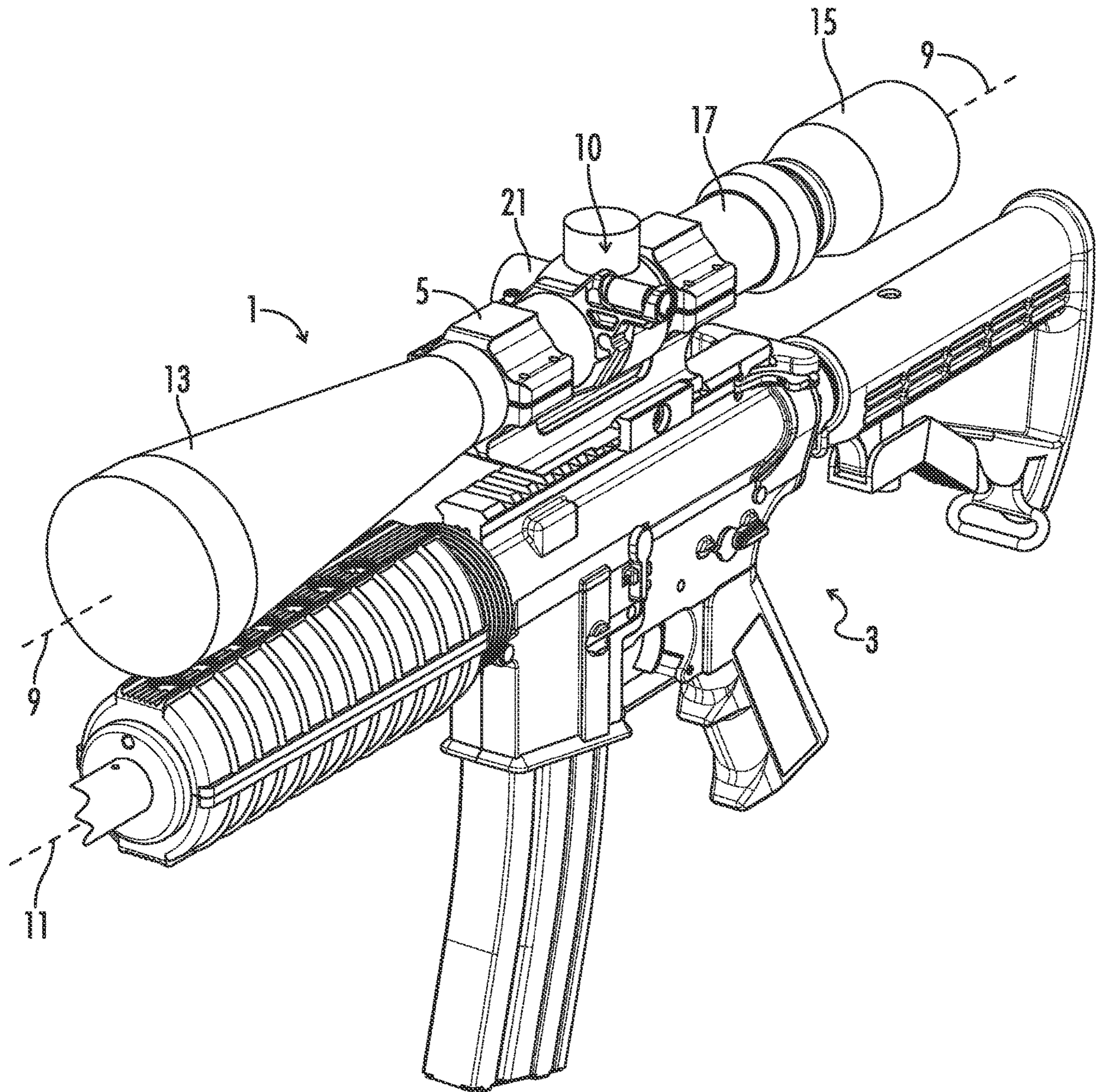


FIG. 1

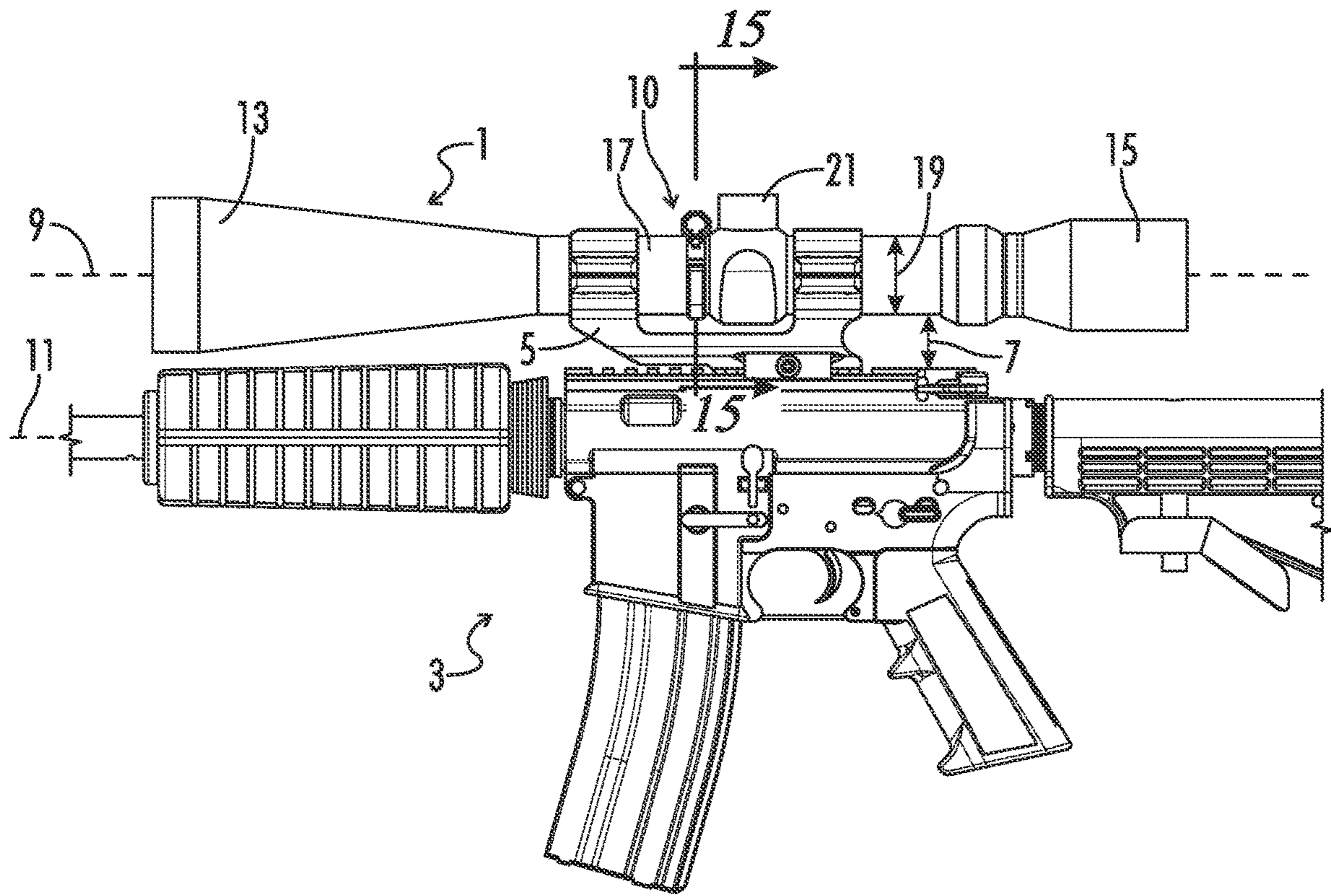


FIG. 2

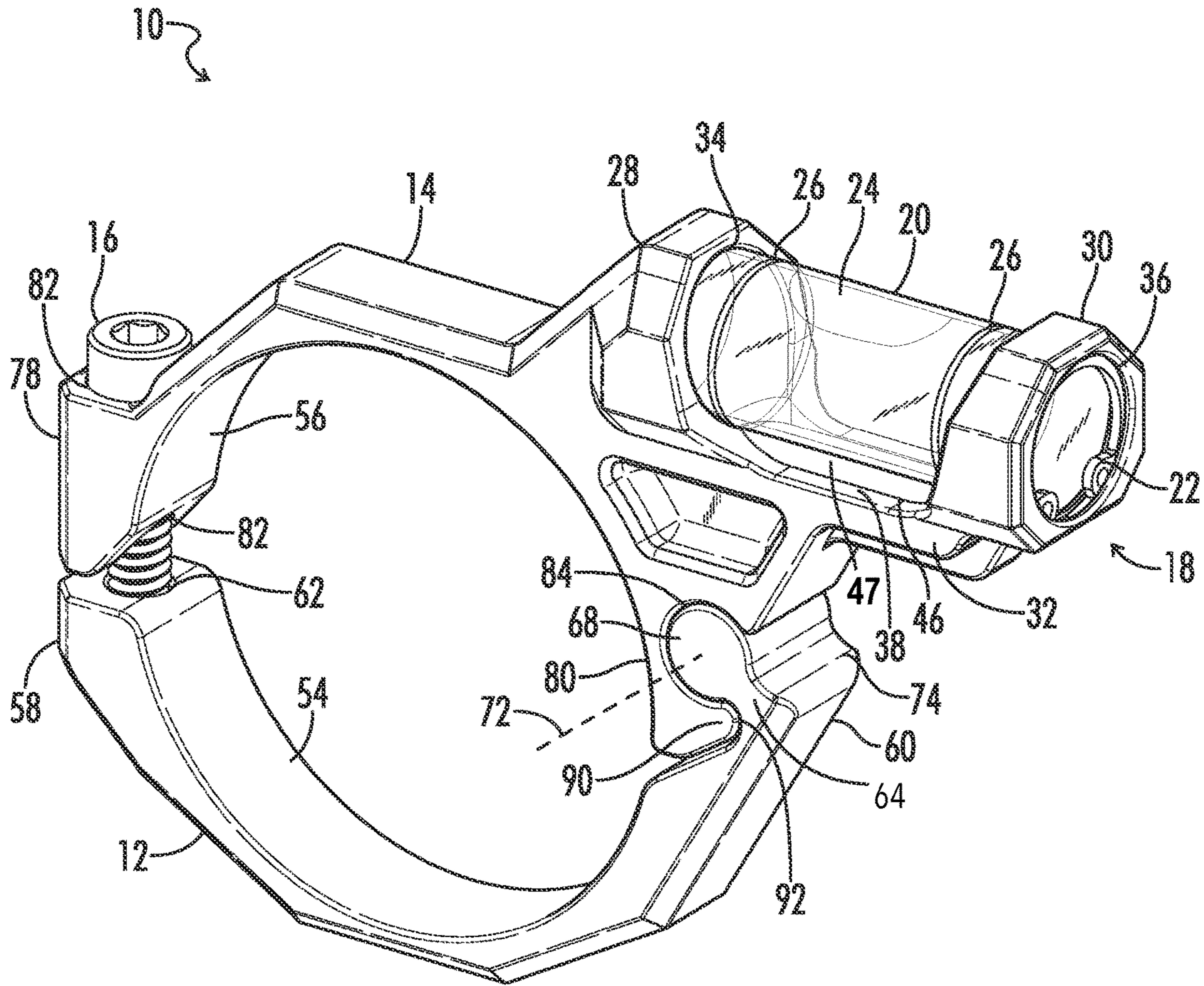


FIG. 3

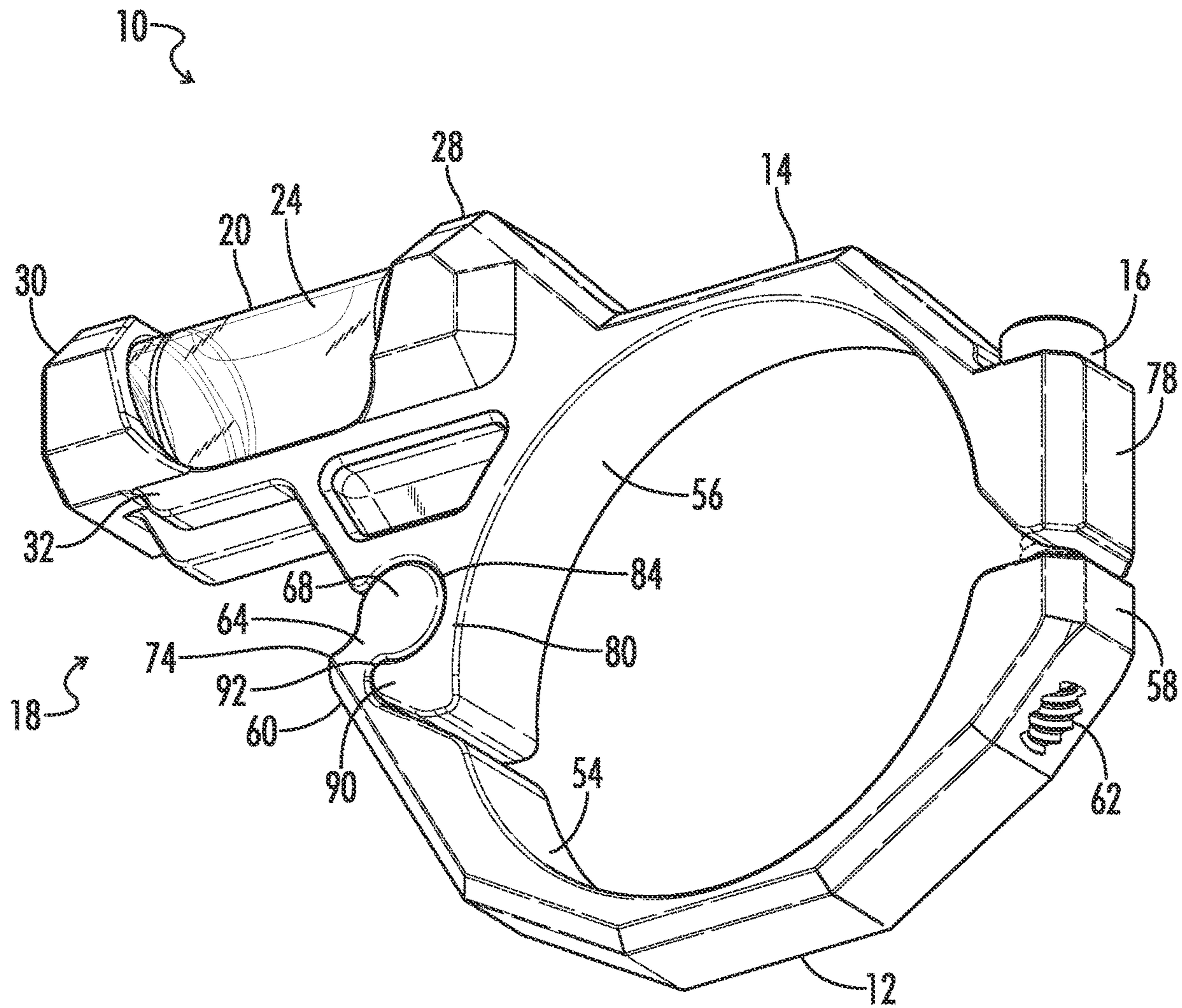


FIG. 4

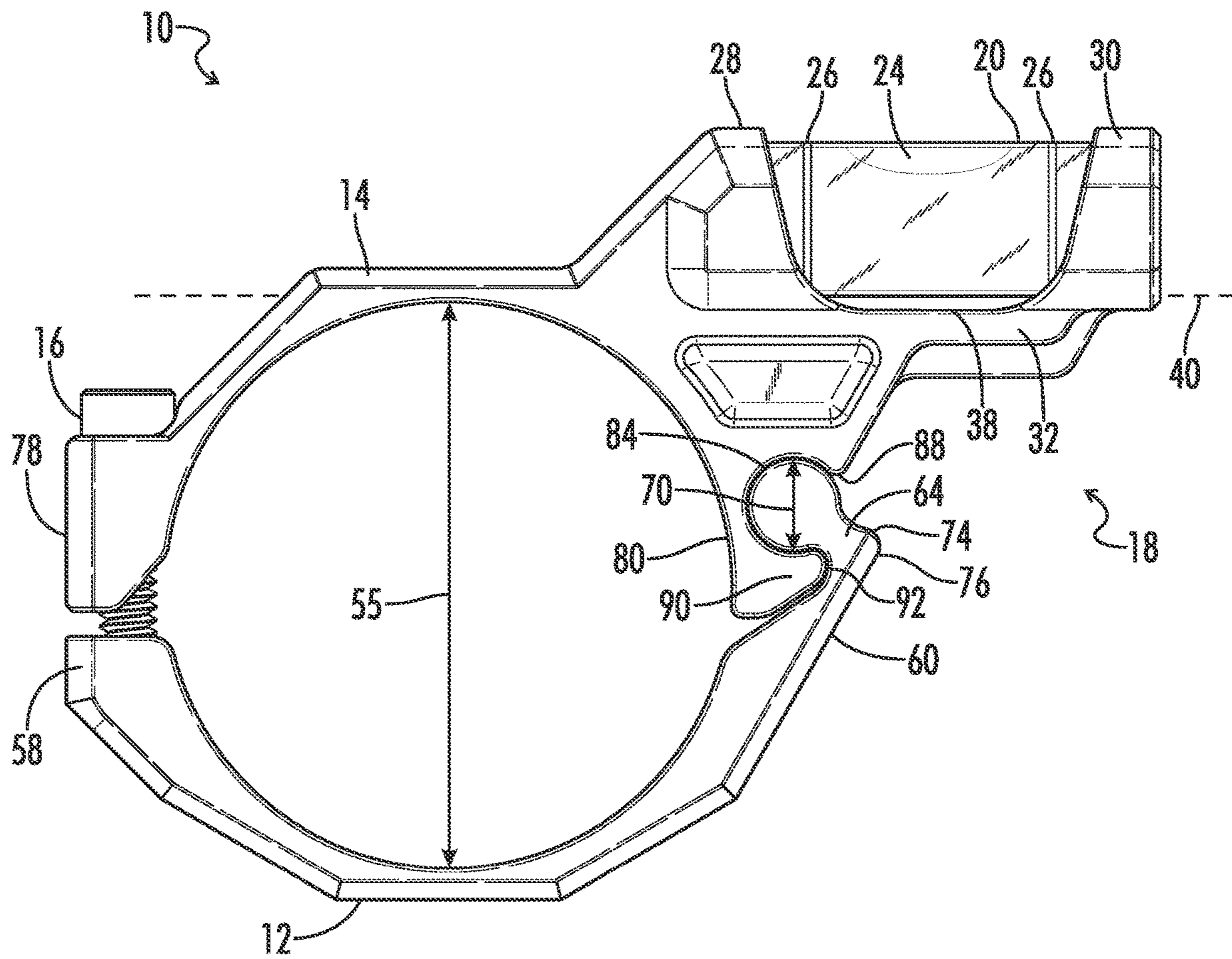


FIG. 5

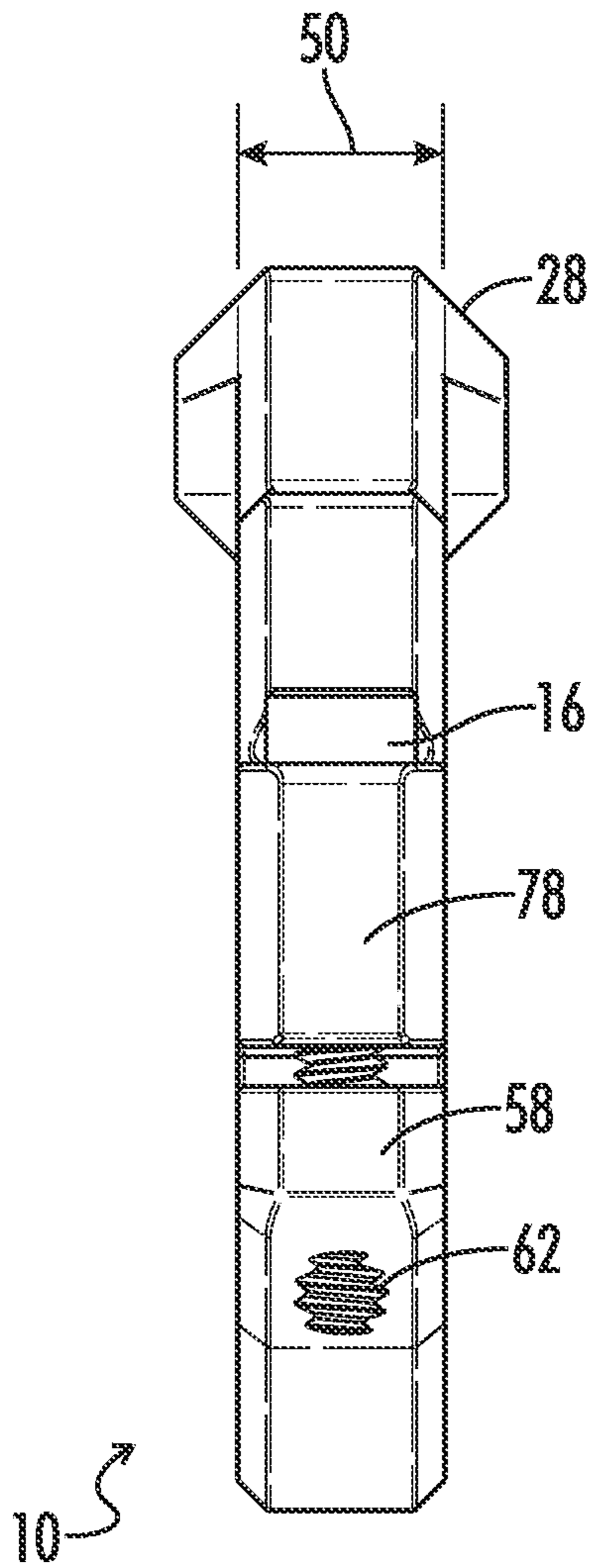


FIG. 6

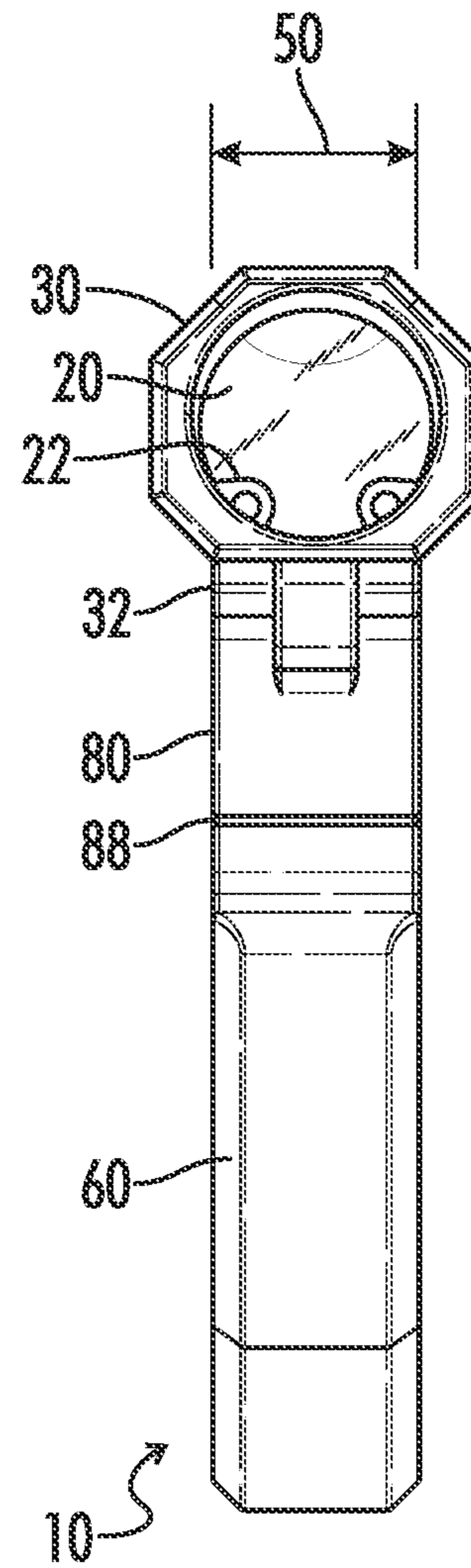


FIG. 7

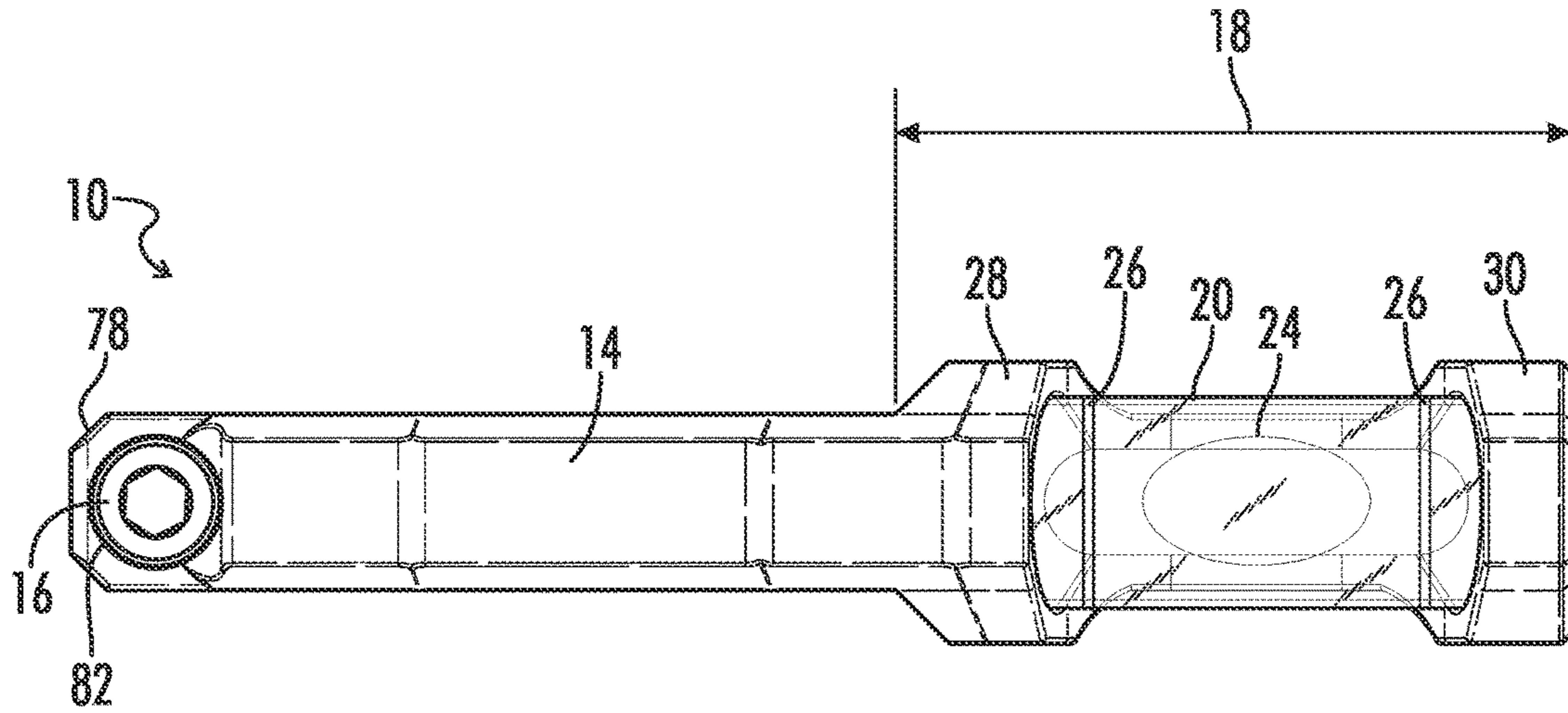


FIG. 8

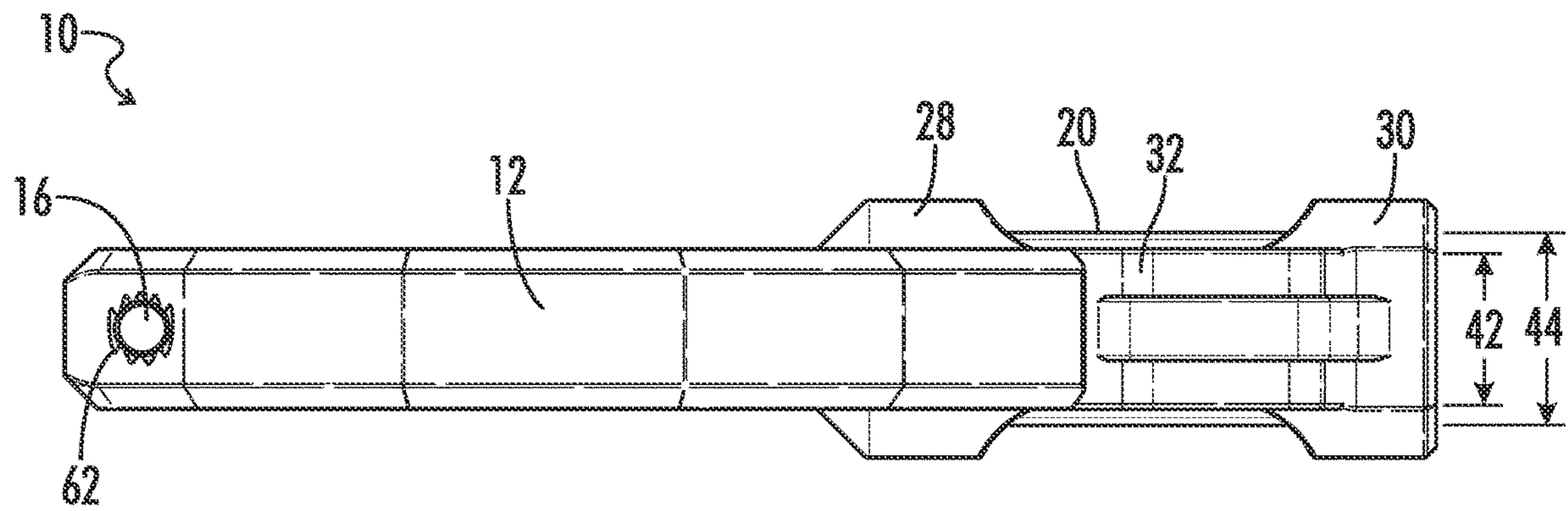


FIG. 9

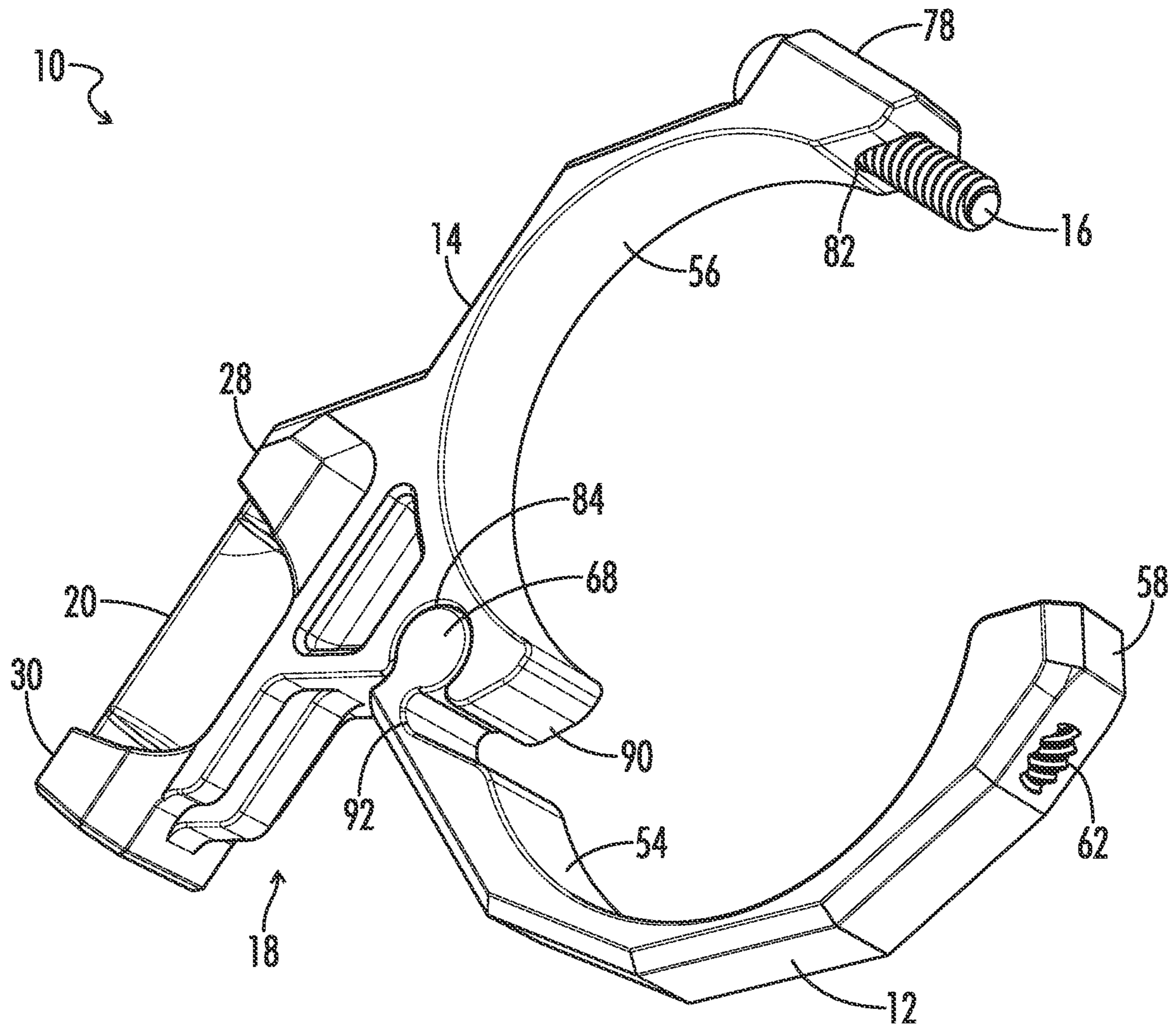


FIG. 10

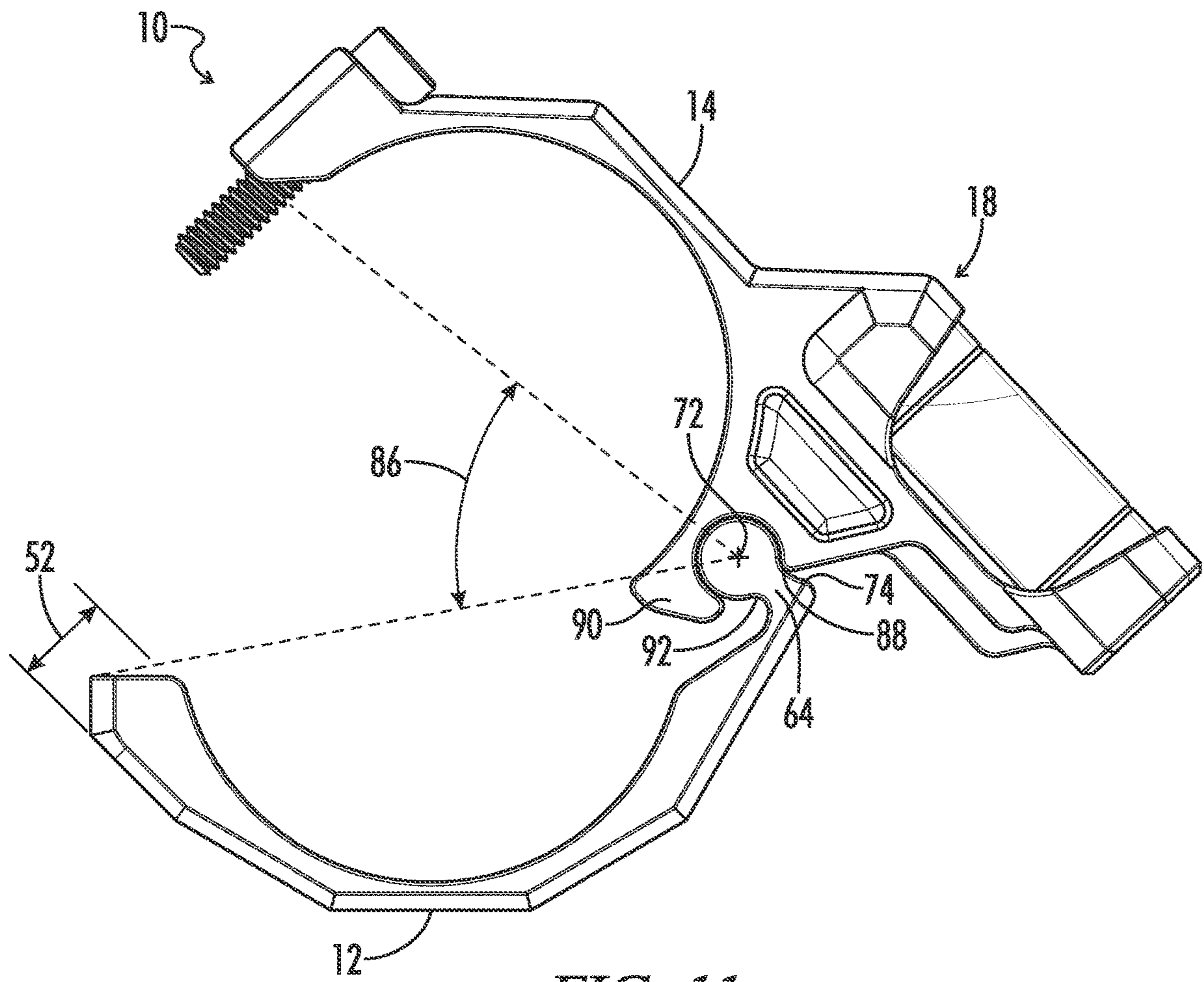


FIG. 11

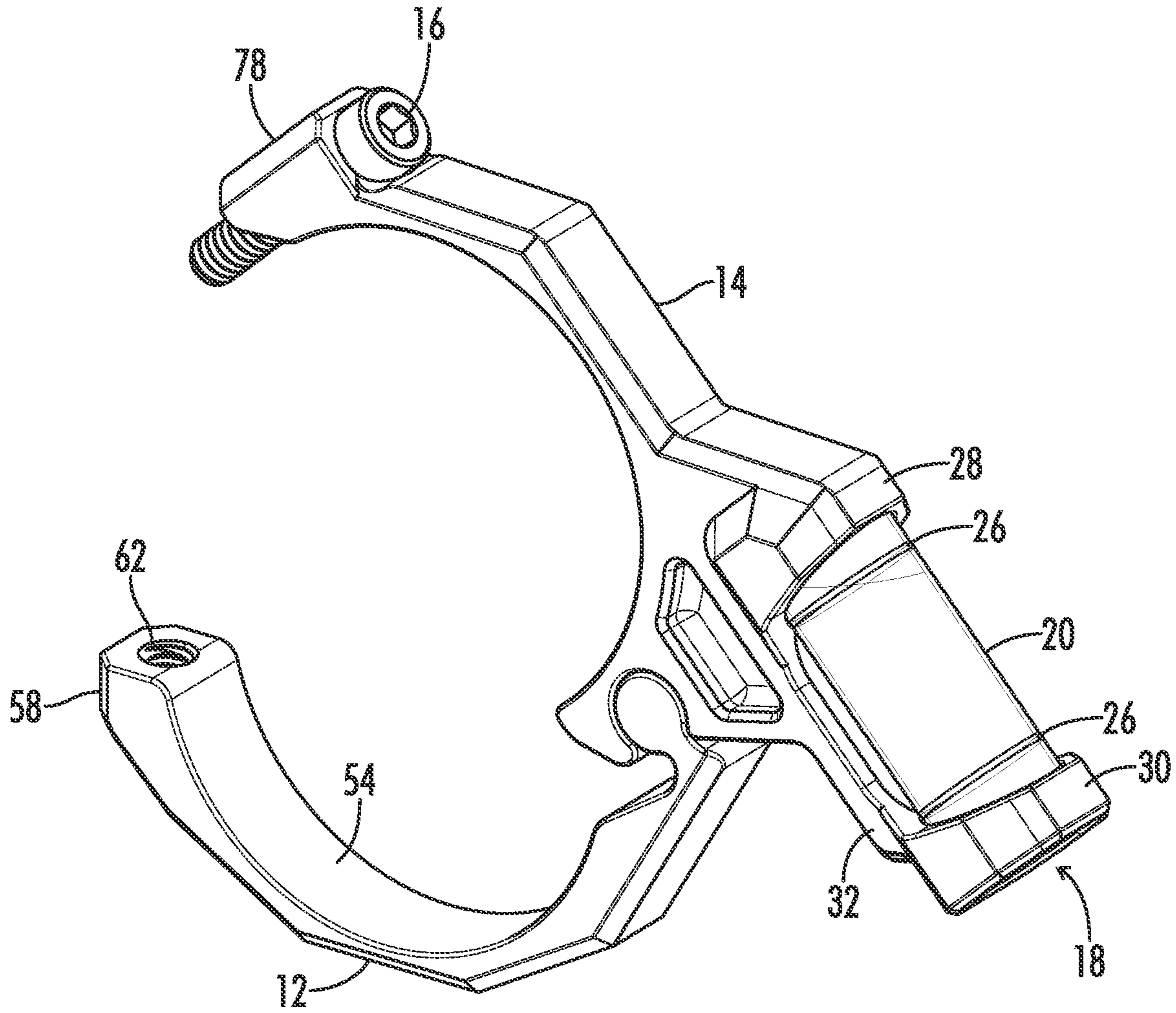


FIG. 12

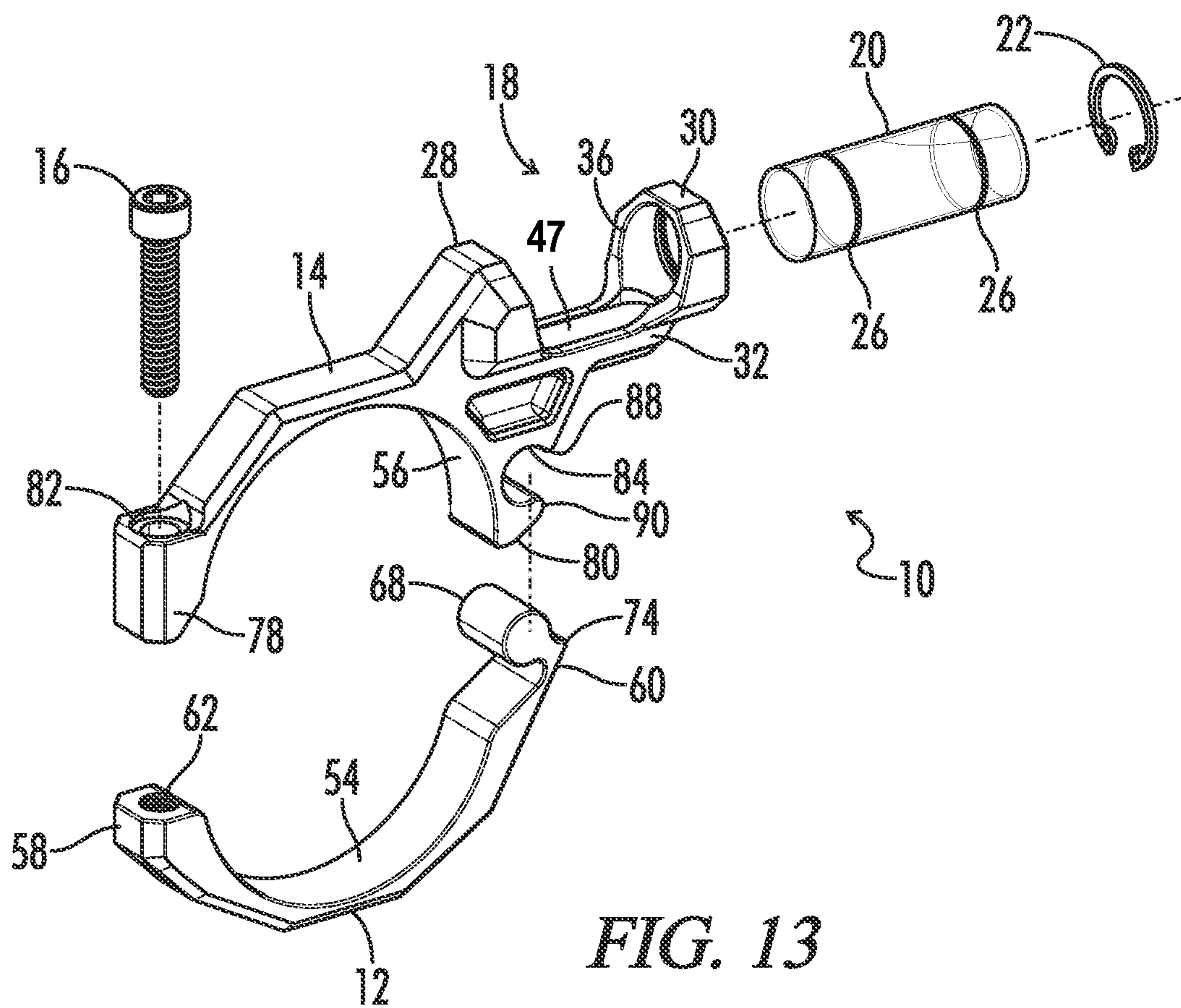


FIG. 13

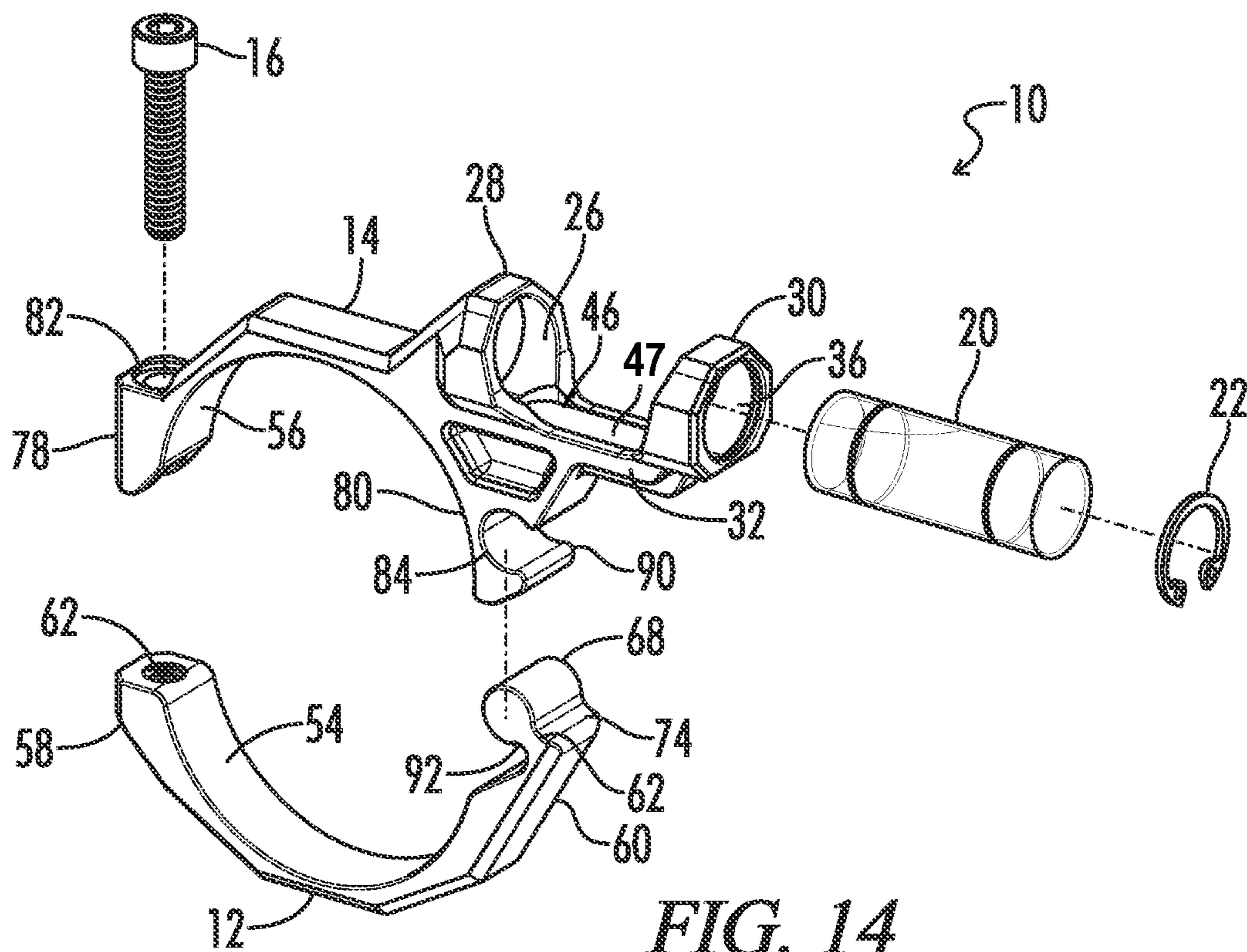


FIG. 14

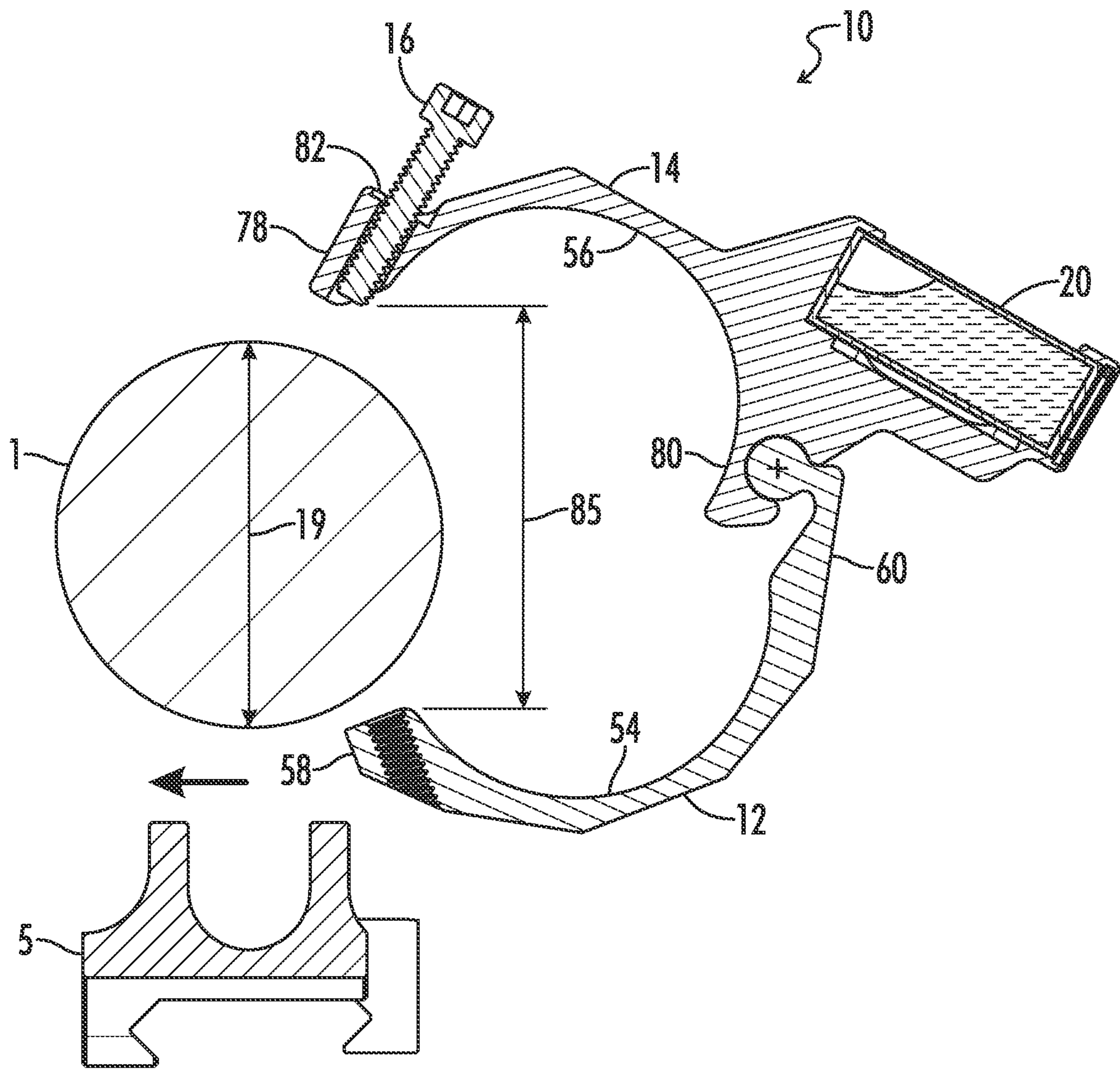


FIG. 15

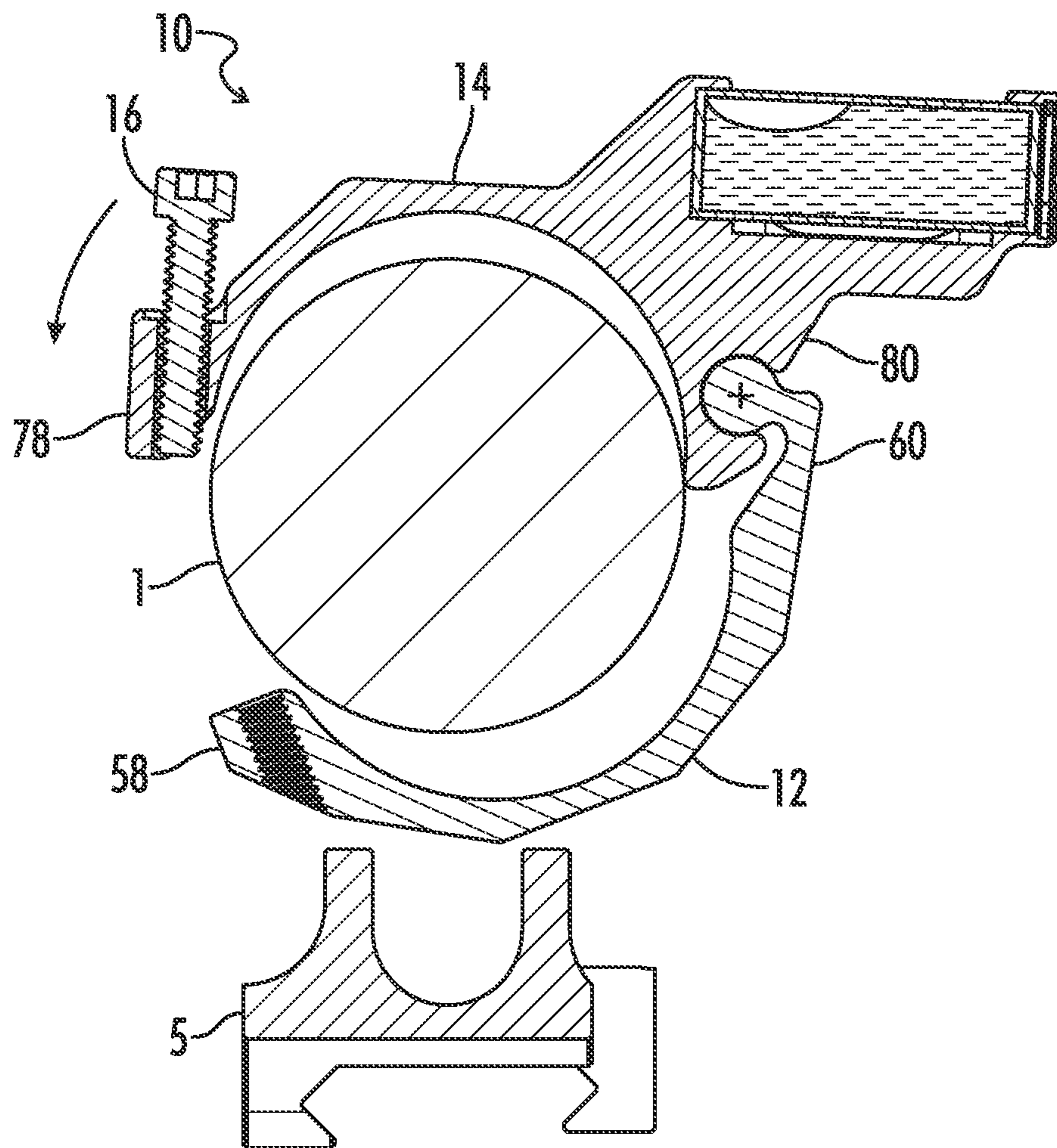


FIG. 16

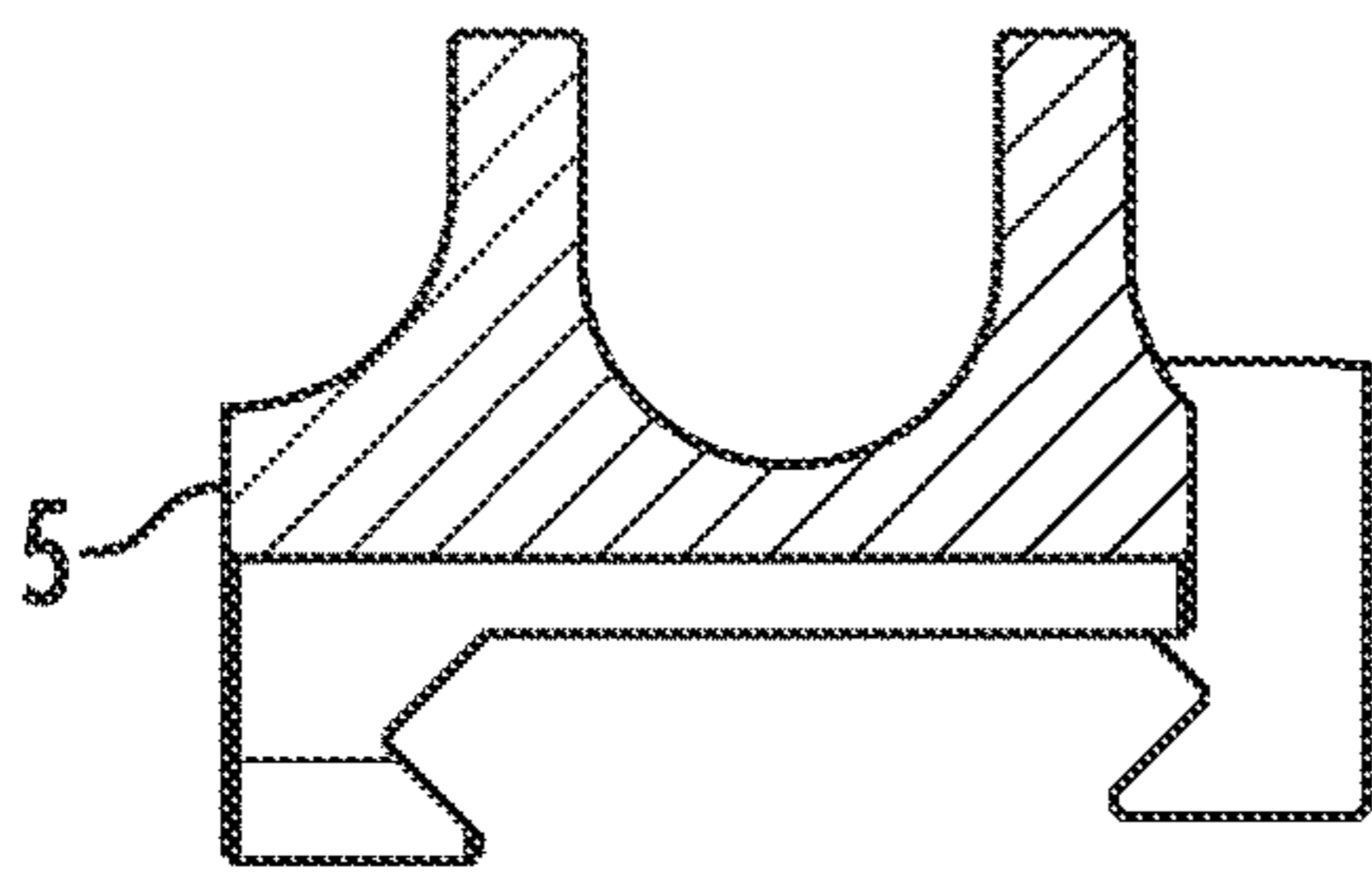
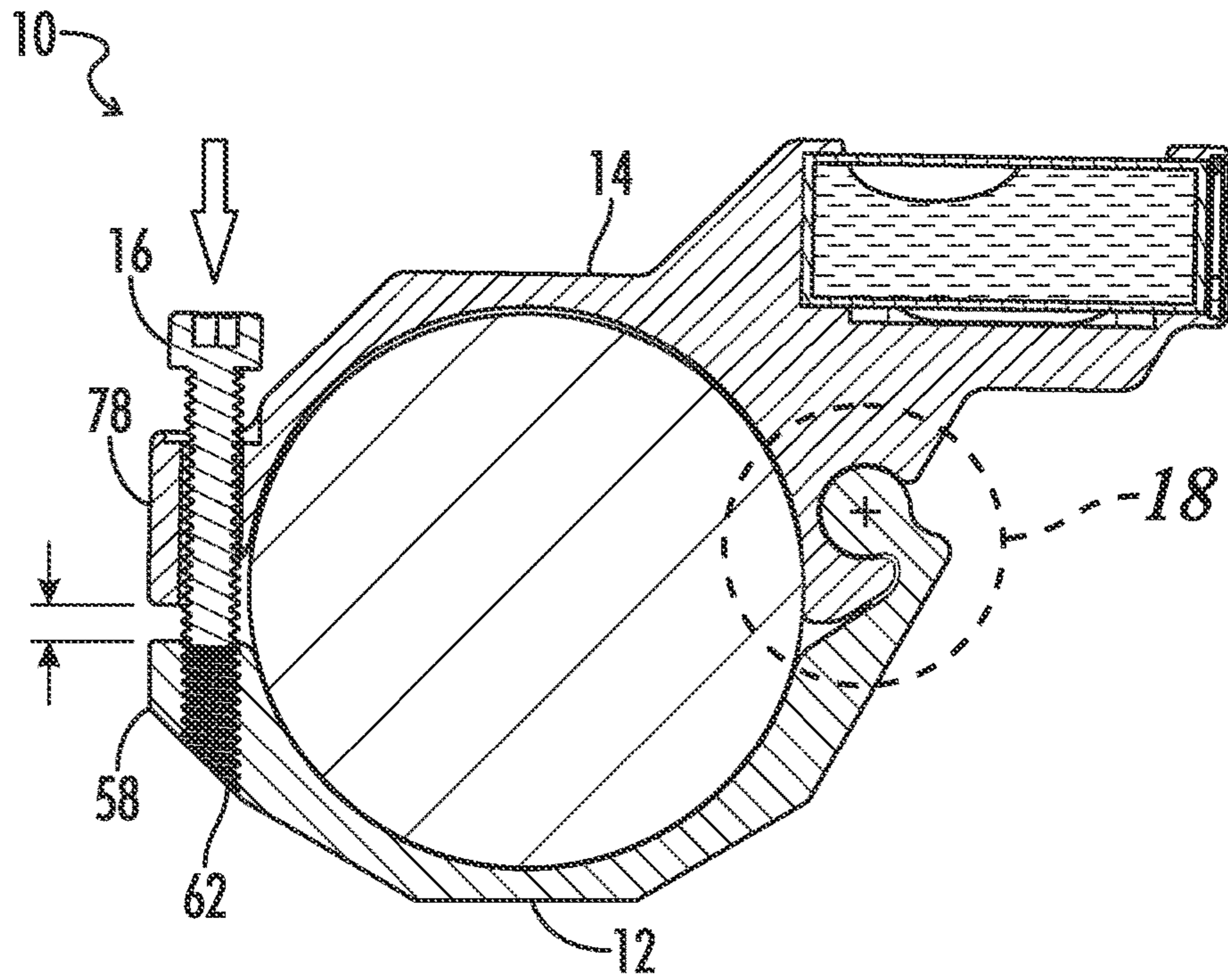


FIG. 17

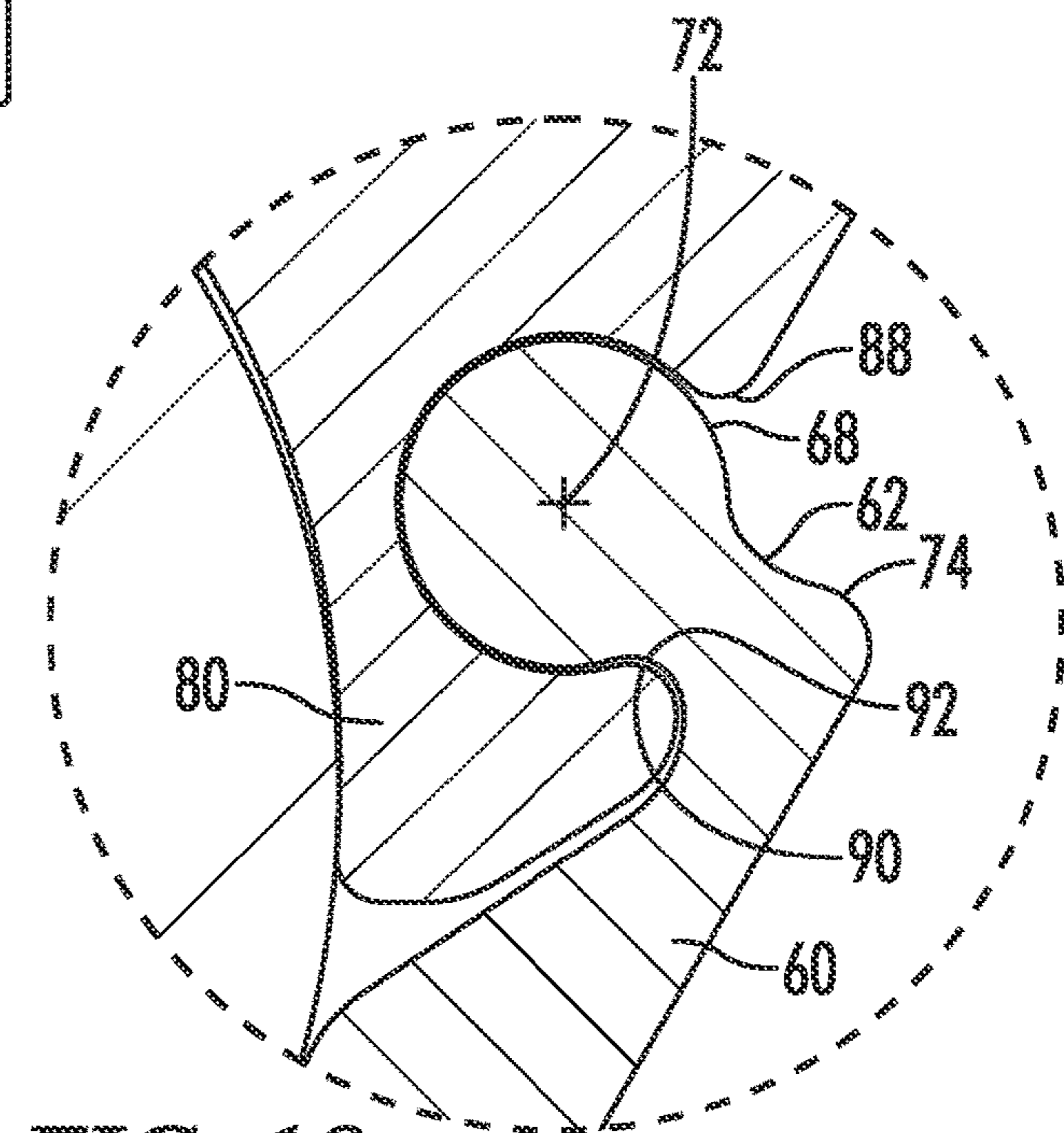


FIG. 18

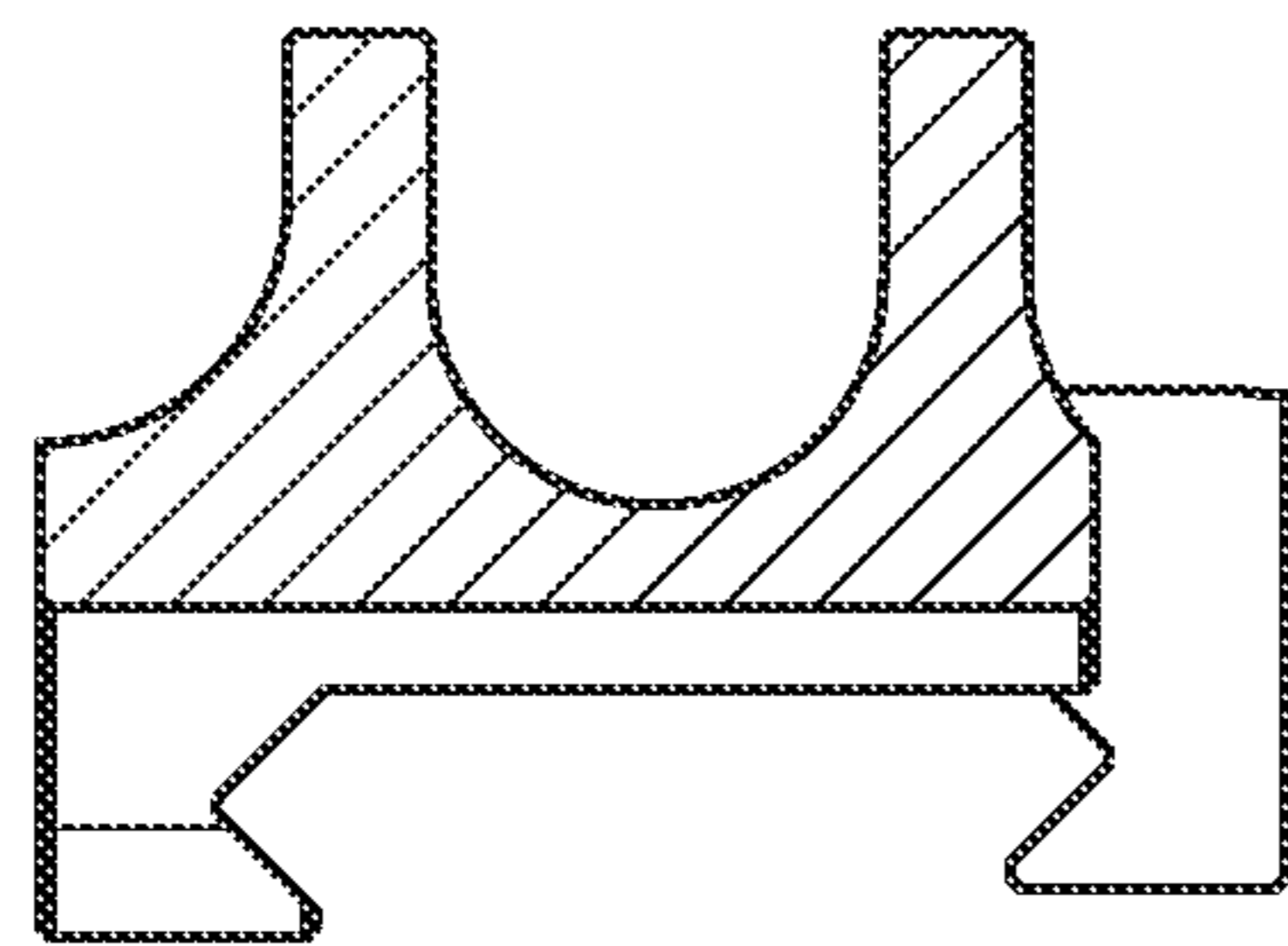
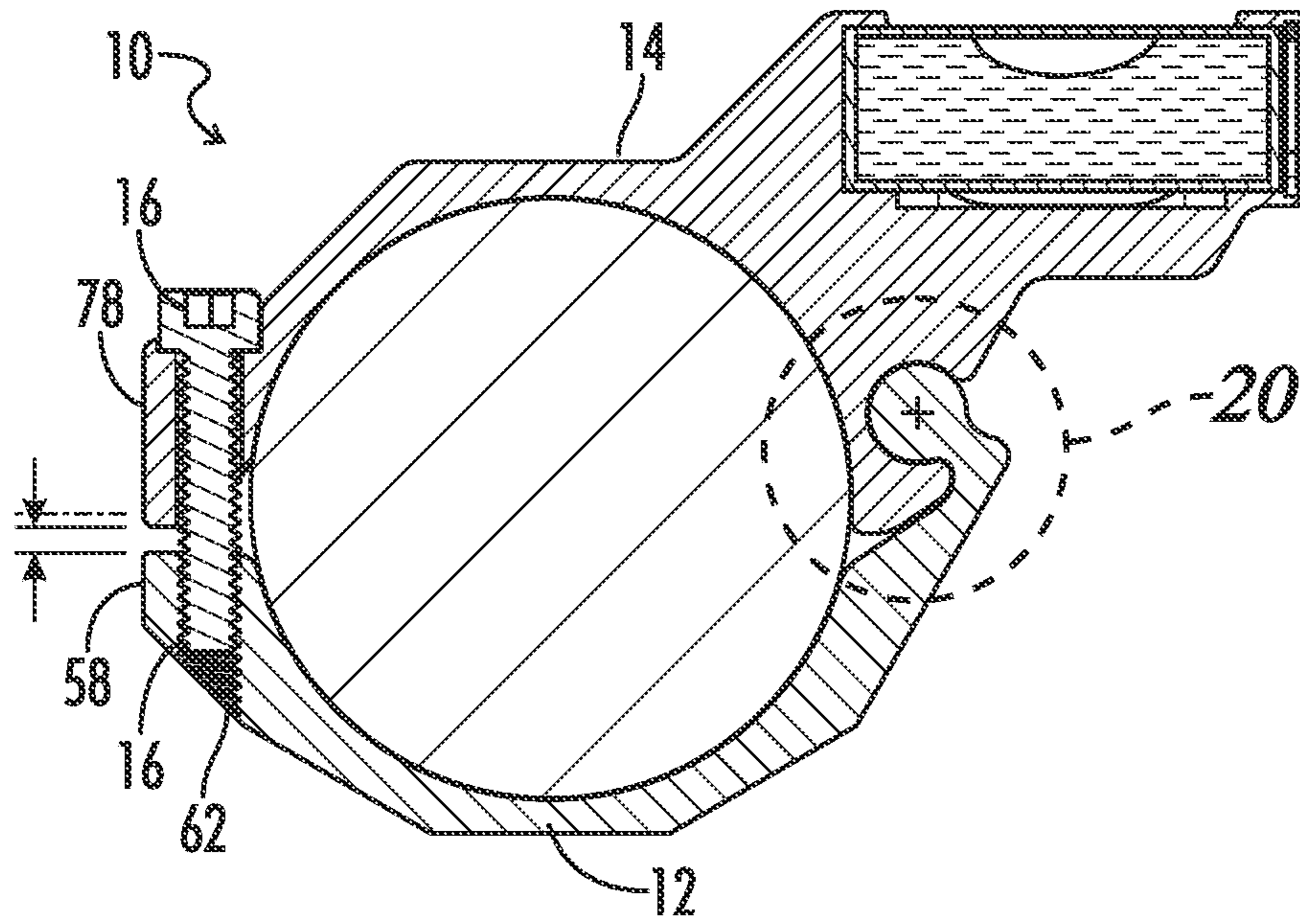


FIG. 19

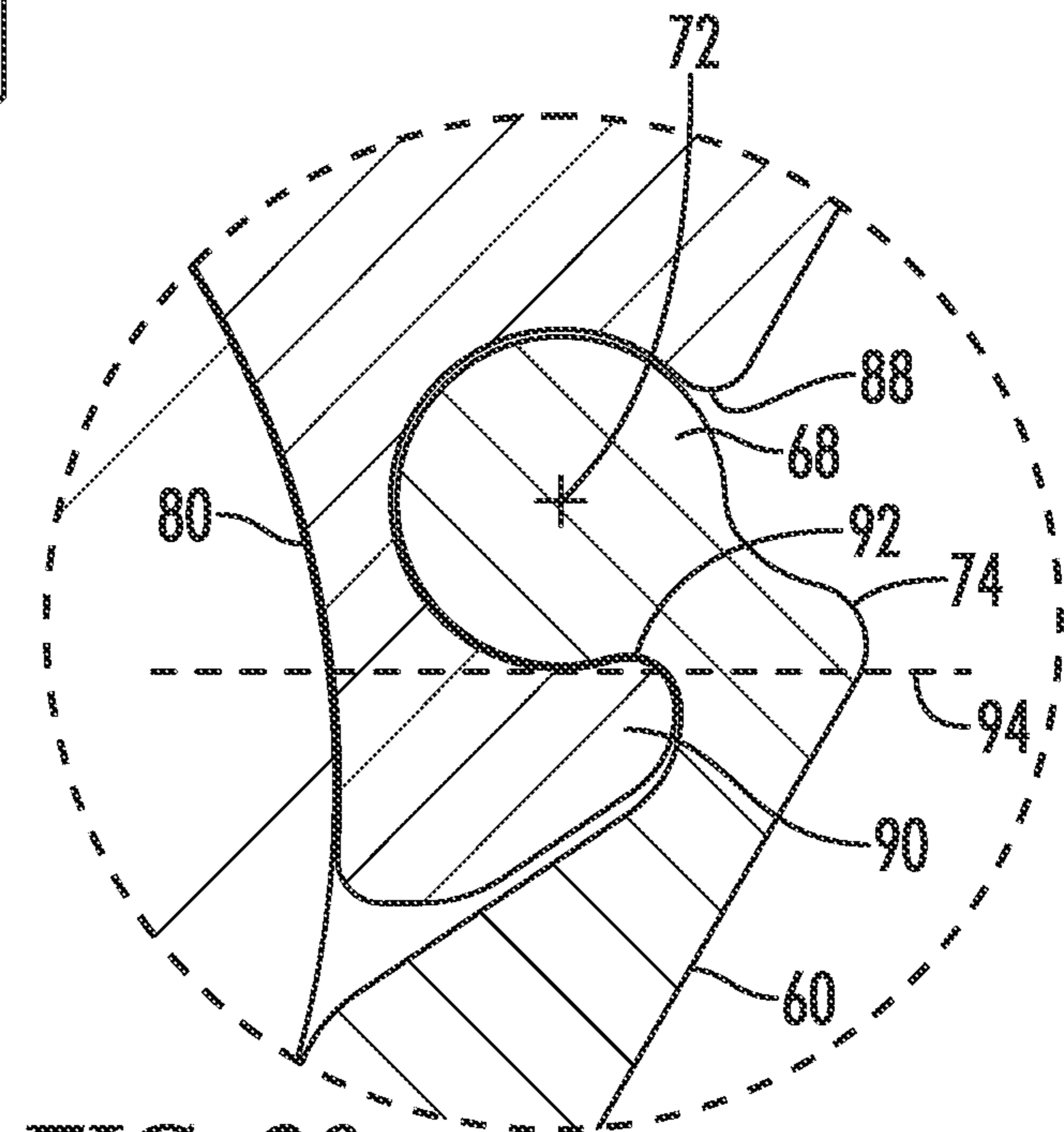


FIG. 20

LEVEL INDICATOR FOR TELESCOPIC SIGHTS

CROSS-REFERENCES TO RELATED APPLICATIONS

This application is a continuation of U.S. patent application Ser. No. 17/120,787, filed Dec. 14, 2020 and titled "LEVEL INDICATOR FOR TELESCOPIC SIGHTS," which issued as U.S. Pat. No. 11,092,437 on Aug. 17, 2021 and is a continuation of U.S. patent application Ser. No. 29/738,579, filed Jun. 18, 2020 and titled "LEVEL INDICATOR FOR TELESCOPIC SIGHTS," which issued as U.S. Pat. No. D906,467 on Dec. 29, 2020, the entire disclosure of each of which is hereby incorporated herein by reference.

A portion of the disclosure of this patent document contains material that is subject to copyright protection. The copyright owner has no objection to the reproduction of the patent document or the patent disclosure, as it appears in the U.S. Patent and Trademark Office patent file or records, but otherwise reserves all copyright rights whatsoever.

STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT

Not Applicable.

REFERENCE TO SEQUENCE LISTING OR COMPUTER PROGRAM LISTING APPENDIX

Not Applicable.

BACKGROUND OF THE INVENTION

The present invention relates generally to the field of firearms, and more particularly, to anti-cant devices for telescopic sights.

Telescopic sights, commonly known as "scopes," are often attached to or mounted on firearms to facilitate aiming of a projectile in a variety of shooting applications, including long range precision rifle shooting. A key factor that affects the ability of a shooter to hit a target with accuracy at long range is cant error. Cant error occurs when the shooter does not hold a rifle level (i.e., perfectly vertical or "plumb") while shooting. A rifle is level when the axis of the rifle barrel bore is in a vertical plane with the axis of the scope. For example, rotating the barrel axis out of the vertical plane around the axis of the scope in either a clockwise or a counter-clockwise direction will result in cant error. Canting (i.e., tilting) the firearm to either side results in a projectile impact that is lower than and horizontally displaced from the point of aim. Maintaining the rifle in a perfectly vertical (i.e., level) position while shooting is thus critical to accurate long range shot placement.

Most modern rifle scopes contain a reticle in the form of crosshairs. Crosshairs are most commonly represented as intersecting vertical and horizontal lines in the shape of a cross (e.g., "+"). Crosshairs can aid a shooter in maintaining a rifle in a level position during shooting by allowing the shooter to compare the vertical or horizontal crosshair to a corresponding visual reference object or structure that is visible through the scope and known to be vertical (e.g., a building) or horizontal (e.g., the horizon). However, in many circumstances, a good vertical or horizontal visual reference is not available, and the shooter can only estimate the vertical plane. This can introduce cant error into shot place-

ment. It has therefore become common to employ an anti-cant device to more precisely identify the vertical plane and thereby ensure that a firearm remains level during shooting.

Numerous anti-cant devices are known. Some are designed to detachably attach to a rail of the firearm, as exemplified by the level indicator disclosed in U.S. Pat. No. 10,578,402, which is hereby incorporated herein by reference in its entirety. Others, such as the levels indicators disclosed in U.S. Pat. Nos. 8,819,985 and 9,103,630, each of which is hereby incorporated herein by reference in its entirety, detachably attach directly to the scope.

The scope-mounted anti-cant devices disclosed in U.S. Pat. Nos. 8,819,985 and 9,103,630 include half round collars or straps with two fasteners at one strap end and a uniaxial cylinder and socket connection or joint at the other strap end to connect the respective strap ends and thereby mount the devices on a scope. The joints permit only a single degree of freedom, namely, sliding movement along the axis of the male portion of the joint. These anti-cant devices can only be installed on a scope by separately placing each of the two straps on opposing sides of the scope (e.g., the top and bottom) with one strap adjacent to and forward of the other, then axially sliding the straps together along the longitudinal axis of the scope to place the male portion inside the female portion and thus connect the jointed ends of the straps. These axially slidable joints are neither rotatable nor pivotable about the male portion.

This design requires careful alignment of each strap relative to the other and enough free space along the longitudinal axis or length of a scope to permit a user to place the two halves of the device on the scope and perform the required axial sliding maneuver to join them around the scope. The free space required is necessarily greater than the width of either strap since one must be placed forward of the other before they can be axially joined. This limits the number of additional scope accessories and devices (e.g., lights, lasers, other optical devices) that may be mounted to or installed on the scope. No anti-cant device requiring no more free space along the length of the scope for installation than the width or thickness of the anti-cant device itself is presently known.

In addition, when mounted on a scope, the anti-cant devices of U.S. Pat. Nos. 8,819,985 and 9,103,630 can transmit force generated by tightening the fasteners radially outward from the longitudinal axis of the scope through the male and female jointed ends of the straps. This requires the straps to be relatively wide in order to strengthen the joint and maintain joint engagement. The use of such wide straps in turn necessitates the use of multiple fasteners to tightly secure the strap ends opposite the joint, despite that the use of multiple fasteners complicates installation and increases the risk that one or all of the fasteners can be dropped, misplaced, or lost during installation.

Accordingly, what is needed are improvements in anti-cant devices and level indicators for telescopic sights.

BRIEF SUMMARY

This Brief Summary is provided to introduce a selection of concepts in a simplified form that are further described below in the Detailed Description. This Summary is not intended to identify key features or essential features of the claimed subject matter, nor is it intended to be used as an aid in determining the scope of the claimed subject matter.

Features of the presently disclosed invention overcome or minimize some or all of the identified deficiencies of the

prior art, as will become evident to those of ordinary skill in the art after a study of the information presented in this document.

Disclosed herein is a level indicator for a telescopic sight that includes a pair of hingedly engageable, arcuate lower and upper clamp members. When hingedly engaged via a uniquely shaped and angled cylindrical joint, the upper clamp member is rotatable relative to the lower clamp member to form a gap through which a telescopic sight is receivable into a spaced defined between opposing arcuate surfaces of the respective clamp members.

Installation of the level indicator requires no more space along the length of the telescopic sight than the width of either clamp member because the indicator can be placed in an open configuration and positioned directly onto the sight. No axial sliding movement of level indicator components along the sight is required. A single threaded fastener selectively secures the two clamp members together around the telescopic sight. A female portion of the cylindrical joint pulls vertically against a male portion of the joint to tightly lock the male and female ends of the respective clamp members together as the threaded fastener is tightened in the opposite ends of the clamp members.

The level indicator is also provided with a skeletonized level housing which includes opposing upwardly extending lobes that suspend the level above a reflective arm in order to maximize ambient light refraction for optimal level fluid illumination and sight acquisition in all conditions and environments.

Numerous other objects, advantages and features of the present disclosure will be readily apparent to those of skill in the art upon a review of the following drawings and description of a preferred embodiment.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

Non-limiting and non-exhaustive embodiments are described with reference to the following figures, wherein like reference numerals refer to like parts throughout the various drawings unless otherwise specified. In the drawings, not all reference numbers are included in each drawing, for the sake of clarity.

FIG. 1 is an elevated perspective view of a level indicator for telescopic sights shown installed on a telescopic sight mounted to a rifle.

FIG. 2 is a left side elevational view of the objects of FIG. 1.

FIG. 3 is an elevated front perspective view of the level indicator of FIG. 1 showing the level indicator in a closed position.

FIG. 4 is a depressed rear perspective view of the level indicator of FIG. 3.

FIG. 5 is a front elevational view of the level indicator of FIG. 3, the back side being a being a mirror image thereof.

FIG. 6 is a right-side elevational view of the level indicator of FIG. 3.

FIG. 7 is a left-side elevational view of the level indicator of FIG. 3.

FIG. 8 is a top plan view of the level indicator of FIG. 3.

FIG. 9 is a bottom plan view of the level indicator of FIG. 3.

FIG. 10 is a depressed rear perspective view of the level indicator of FIG. 3 showing the level indicator in an open position.

FIG. 11 is a front elevational view of the level indicator of FIG. 10, the back side being a being a mirror image thereof.

FIG. 12 is another elevated front perspective view of the level indicator of FIG. 10.

FIG. 13 is an exploded perspective view of the level indicator of FIG. 3.

FIG. 14 is another exploded perspective view of the level indicator of FIG. 3.

FIG. 15 is a fragmentary cross-sectional view of the objects of FIG. 2 taken along line 15-15 depicting a step of installation of the level indicator on the telescopic sight.

FIG. 16 is a cross-sectional view of the objects of FIG. 15 depicting another step of installation of the level indicator on the telescopic sight.

FIG. 17 is another cross-sectional view of the objects of FIG. 15 depicting another step of installation of the level indicator on the telescopic sight.

FIG. 18 is an enlarged detail view of FIG. 17 at location 18.

FIG. 19 is yet another cross-sectional view of the objects of FIG. 15 depicting another step of installation of the level indicator on the telescopic sight.

FIG. 20 is an enlarged detail view of FIG. 19 at location 20.

DETAILED DESCRIPTION

While the making and using of various embodiments of the present invention are discussed in detail below, it should be appreciated that the present invention provides many applicable inventive concepts that are embodied in a wide variety of specific contexts. The specific embodiments discussed herein are merely illustrative of specific ways to make and use the invention and do not delimit the scope of the invention. Those of ordinary skill in the art will recognize numerous equivalents to the specific apparatus and methods described herein. Such equivalents are considered to be within the scope of this invention and are covered by the claims.

To facilitate the understanding of the embodiments described herein, a number of terms are defined below. The terms defined herein have meanings as commonly understood by a person of ordinary skill in the portions relevant to the present invention. Terms such as “a,” “an,” and “the” are not intended to refer to only a singular entity, but rather include the general class of which a specific example may be used for illustration. The terminology herein is used to describe specific embodiments of the invention, but their usage does not delimit the invention, except as set forth in the claims.

This description and appended claims include the words “below,” “above,” “over,” “under,” “side,” “top,” “bottom,” “upper,” “lower,” “when,” “vertical,” “horizontal,” “upright,” etc. to provide an orientation of embodiments of the invention to allow for proper description of example embodiments. The foregoing positional terms refer to the assembly when in the orientation shown in FIG. 5. A person of skill in the art will recognize that the assembly can assume different orientations when in use.

Similarly, an “upright” position as described herein is considered to be the position of the apparatus or assembly components while in proper operation or in a natural resting position as described and shown herein, for example, in FIG. 5. It is also contemplated that embodiments of the invention may be in orientations other than upright without departing from the spirit and scope of the invention as set forth in the

5

appended claims. Further, the terms “above”, “below”, “over”, and “under” mean “having an elevation or vertical height greater or lesser than” and are not intended to imply that one object or component is directly over or under another object or component, unless specifically indicated to the contrary. The term “when” is used to specify orientation for relative positions of components, not as a temporal limitation of the claims or apparatus described and claimed herein unless otherwise specified.

The phrase “in one embodiment,” as used herein does not necessarily refer to the same embodiment, although it may. Conditional language used herein, such as, among others, “can,” “might,” “may,” “e.g.,” and the like, unless specifically stated otherwise, or otherwise understood within the context as used, is generally intended to convey that certain embodiments include, while other embodiments do not include, certain features, elements and/or states.

All combinations of method or process steps as used herein can be performed in any order, unless otherwise specified or clearly implied to the contrary by the context in which the referenced combination is made.

As used herein, the term “about,” when referring to a value or to a physical dimension (e.g., length, width, angle, or diameter), is meant to encompass variations of in some embodiments $\pm 40\%$ or more, in some embodiments $\pm 20\%$, in some embodiments $\pm 10\%$, in some embodiments $\pm 5\%$, in some embodiments $\pm 1\%$, in some embodiments $\pm 0.5\%$, and in some embodiments $\pm 0.1\%$ from the specified value, as such variations are appropriate to perform the disclosed methods.

As used herein, ranges can be expressed as from “about” one particular value, and/or to “about” another particular value. It is also understood that there are a number of values disclosed herein, and that each value is also herein disclosed as “about” that particular value in addition to the value itself. For example, if the value “10” is disclosed, then “about 10” is also disclosed. It is also understood that each unit between two particular units are also disclosed. For example, if 10 and 15 are disclosed, then 11, 12, 13, and 14 are also disclosed.

The methods and devices disclosed herein, including components thereof, can comprise, consist of, or consist essentially of the essential elements and limitations of the embodiments described herein, as well as any additional or optional components or limitations described herein or otherwise useful.

Referring initially to FIGS. 1-2, there is shown a telescopic sight (i.e., scope) **1** mounted to a firearm in the form of a rifle **3**. The telescopic sight **1** is mounted to the rifle **3** via a scope mount **5**. The scope mount **5** spaces the outer surface of the telescopic sight **1** a distance **7** from the adjacent surface of the rifle **3** and maintains the axis **9** of the scope parallel to the axis **11** of the bore of the rifle barrel. The telescopic sight **1** includes an objective bell **13**, an eye bell **15**, a tubular portion **17** having a diameter **19**, and multiple adjustment knobs **21** or turrets. An embodiment of a level indicator **10** for a telescopic sight is shown detachably attached to the telescopic sight **1**.

Referring now to FIGS. 3-14, a level indicator **10** for a telescopic sight **1** includes a half round or semi-annular lower clamp member **12**, and a corresponding half round or semi-annular upper clamp member **14** configured to be hingedly engaged with the lower clamp **12** member at one end. A threaded fastener **16** receivable in the lower clamp **12** member through the upper clamp member **14** releasably secures the opposite ends of the clamp members **12**, **14** together when the clamp members are hingedly engaged and

6

positioned around the tubular portion **17** of the telescopic sight **1**. A level housing **18** in which a level **20** is removably received extends from the upper clamp member **14**. The level housing **18** can alternatively extend from the lower clamp member **12**. The level **20** is releasably secured in the level housing **18** by a retaining ring **22**, which can alternatively be a set screw, an adhesive, a press fit, or other retaining means. When detachably attached to a telescopic sight **1** as disclosed herein, the level indicator **10** can be used to vertically align the axis **9** of the telescopic sight **1** with the axis of the rifle barrel bore **11** and thereby reduce or eliminate the occurrence of cant error during aiming and shooting of the rifle **3**.

The level **20** is depicted in the figures as a tubular spirit level (widely known as a “bubble level”) comprising a transparent, very slightly curved tubular vial incompletely filled with a liquid so as to form within the vial a gravity driven bubble **24** which when centered between two parallel vertical marks **26** or lines on the vial **20**, indicates that the level **20** is flat (i.e., parallel to a horizontal reference plane which is perpendicular to true vertical) and thus that the rifle **3** to which the level indicator **10** is detachably attached is perfectly vertical or plumb. In other embodiments, the level **10** can be an electronic device with lights and/or audio tones to indicate when the level is parallel to the horizontal reference plane and thus when the axis **9** of the telescopic sight **1** is vertically aligned with the axis of the rifle barrel bore **11**.

The level housing **18** includes an upwardly extending proximal lobe **28**, an upwardly extending distal lobe **30**, and an arm **32** extending horizontally from a bottom of the proximal lobe **28** to a bottom of the distal lobe **30**. The proximal lobe **28** defines a first cylindrical cavity **34** in which a first end of the level **20** is receivable. The distal lobe **30** defines a second cylindrical cavity **36** in which a second end of the level **20** is receivable. The first and second cavities **34**, **36** have a uniform diameter and are axially aligned over the arm **32**. An upper surface **38** of the arm **32** extending between the proximal and distal lobes **28**, **30** is recessed from a horizontal reference plane **40** tangent to the bottom of the first and second cavities **34**, **36** such that the upper surface **38** of the arm **32** is spaced below a bottom of the level **20** when the first and second ends of the level **20** are received in the respective first and second cylindrical cavities **34**, **36**. In this way, the proximal and distal lobes **28**, **30** suspend the level **20** a distance above the upper surface **38** of the arm **32** when the first and second ends of the level **20** are received in the respective first and second cylindrical cavities **34**, **36**. This allows dramatically more ambient light to enter the vial **20** than conventional levels in which the vial is typically received against or recessed inside a portion of the level housing in order to protect the level from exposure to and accumulation of dirt and grime.

In addition, the arm **32** of the level housing **18** has a width **42** which is less than a diameter **44** of the level vial **20**, which allows even more ambient light to enter the vial from a wider angle around the circumference of the vial. In some embodiments, the upper surface **38** of the arm **32** can define a shallow elongated channel **46** below the vial **20**. A strip of reflective material **47** can be received in the channel **46** in order to reflect still more ambient light into the vial **20**. This even further increases the amount of ambient light which enters the vial and illuminates the bubble **24** against the indicator marks **26**. As such, a level indicator **10** which includes the level housing **18** disclosed herein provides a

shooter with maximum light refraction for optimal level fluid illumination and sight acquisition in all conditions and environments.

Each clamp member **12, 14** has a width **50**, a thickness, and an arcuate inner surface, **54, 56** respectively. The width **50** of each clamp member can be the same or different, as can the thickness **52** of each clamp member. In the exemplar embodiment depicted in the figures, each clamp member **12, 14** has the same width **50**. In order to minimize the portion of the length of the telescopic sight **1** that is required to attached the level indicator **10**, the width **50** of the clamp members **12, 14** is less than the width of each of the level housing **18** and the level **20** itself. By contrast, for reasons noted above, the straps forming each half of currently available level indicators tend to have a width which is wider than that of the level. When the clamp members **12, 14** are assembled as described herein, the opposing arcuate inner surfaces **54, 56** define between them a space **55** in which the tubular portion **17** of the telescopic sight **1** is receivable. The space **55** can be sized to have a diameter which is slightly less than the diameter **19** of the tubular portion **17** of the telescopic sight **1** in order to ensure that the level indicator **10** fits snugly around the telescopic sight **1** when the level indicator **10** is detachably attached to the sight **1**.

The lower clamp member **12** includes a first end **58** and a second end **60**. The first end **58** of the lower clamp **12** member has a maximum thickness **52** which is less than the distance **7** that the telescopic sight **1** is spaced from the rifle **3** by the scope mount **5**. This allows a user to install a level indicator **10** of the present invention onto a telescopic sight **1** which is already mounted to a rifle **3** without first removing the sight **1** from the rifle **3** (as described in more detail below). A threaded aperture **62** sized and shaped to threadingly receive the threaded fastener **16** is formed in the first end **58**. The second end **60** defines a narrow neck **64** having a thickness **66** and a cylindrical joint head **68** protruding from the neck **64**. The joint head **68** has a diameter **70** and an axis **72**. The thickness **70** of the neck **64** is less than the diameter **70** of the cylindrical joint head **68**. The neck **64** extends at an angle from a terminal end or shoulder **74** of the second end **60** to a side of the cylindrical head **68** distal to the first end **58** of the lower clamp member **12**. Put differently, the neck **64** extends from the shoulder **74** to a side of the cylindrical head **68** opposite the first end **58** of the lower clamp member **12**. The neck **64** extends from the shoulder **74** back toward the first end **58** of the lower clamp member **12** at an angle to an adjacent exterior surface **76** of the second end **60** of the lower clamp member **12**. In some embodiments, the angle can be an obtuse angle. In other embodiments, the angle can be an acute angle. In one embodiment, the neck **64** extends back toward the first end **58** of the lower clamp member **12** at an angle substantially normal to exterior surface **76**, as most clearly exemplified in FIG. **5**. The neck **64** can form an angle with the exterior circumferential surface **76** of the second end **60** of the lower clamp member **12** of from about 75 degrees to about 105 degrees. For reference, the portion of neck **64** used to determine the angle formed with exterior surface **76** is the side of the neck **64** distal to arcuate inner surface **54**.

The upper clamp member **14** includes a first end **78** and a second end **80**. A counterbored access hole **82** through which the threaded portion of the threaded fastener **16** can pass is defined in the first end **78**. A socket **84** in which the cylindrical joint head **68** is rotatably receivable is defined in the second end **80**. When the cylindrical head **68** of the lower clamp member **12** is received in the socket **84** of the upper clamp member **14**, the respective second ends **60, 80** of the

clamp members **12, 14** form a cylindrical joint with two degrees of freedom. This permits the cylindrical head **68** to be rotated within the socket **84** about the axis **72** of the cylindrical head **68** and translated (i.e., slide) laterally in and out of the socket **84** along the axis **72**. As such, when the cylindrical head **68** is received in the socket **84**, the upper clamp member **14** is rotatable about the cylindrical head **68** between a closed position (see, e.g., FIGS. **5-9**) and an open position (see, e.g., FIGS. **10-12**).

The male **68** and female portions **84** of the cylindrical joint (i.e., the cylindrical head **68** and the socket **84**, respectively) are shaped and sized so that the upper clamp member **14** can be rotated about the cylindrical head **68** so that a distance **85** formed between the respective first ends **58, 78** of the upper and lower clamp members **12, 14** is greater than the diameter **19** of the tubular portion **17** of the telescopic sight **1** when the level indicator **10** is in an open position. As such, the upper clamp member **14** is rotatable about the cylindrical head **68** to form between the respective first ends **58, 78** of the clamp members **12, 14** a gap **85** through which the tubular portion **17** of the telescopic sight **1** is receivable into the space **55** between opposing arcuate surfaces **54, 56**. In this way, the telescopic sight **1** is receivable in the space **55** through the gap **85** formed between the respective first ends **58, 78** of the clamp members **12, 14** when the level indicator **10** is placed in an open position.

In order to form a gap **85** that is large enough to accept the telescopic sight **1** therethrough, the cylindrical head **68**, neck **64**, and the socket **84** are shaped and angled so as to permit the upper clamp member **14** to rotate at least 45 degrees around the cylindrical head **68** when moved from the closed position to the open position. In some embodiments, the cylindrical head **68**, neck **64**, and the socket **84** can be shaped and angled so as to permit the upper clamp member **14** to rotate from about 45 degrees to about 90 degrees or more around the cylindrical head **68**. For example, the level indicator **10** can be configured to form between the respective first ends **58, 78** of the clamp members **12, 14** and the axis **72** of the cylindrical head **68** an interior angle **86** of from about 45 to about 90 degrees. In some embodiments, the interior angle **86** can be about 50, 55, 60, 65, 70, 75, 80, or 85 degrees.

The level indicator **10** is also configured to limit rotation of the upper clamp member **14** about the cylindrical head **68** of the lower clamp member **12**. For example, the second end **60** of the lower clamp member **12** define a protruding shoulder **74** while the second end **80** of the upper clamp member **14** defines a protrusion which can take the form of a chine **88**. The protrusion or chine **88** can partially define an upper portion of the socket **84**, as best shown in FIG. **5**. The protrusion or chine **88** can be sized and shaped to contact the neck **64** or shoulder **74** of the lower clamp member **12** and thereby limit rotation of the upper clamp member **14** about the cylindrical head **68**. Limiting the rotation of the upper clamp member **14** relative to the lower clamp member **12** advantageously prevents the two clamp members **12, 14** from becoming separated during installation by preventing the upper clamp member **14** from rotating off of the back of the cylindrical head **68**. In some embodiments, the chine **88** can limit rotation of the upper clamp member **14** relative to the lower clamp member **12** to from about 45 degrees to about 90 degrees. In some embodiments, the chine **88** can limit rotation of the upper clamp member **14** relative to the lower clamp member **12** to about 50, 55, 60, 65, 70, 75, 80, or 85 degrees. In this way, the socket **84** can function as a constraint on the cylindrical joint.

As noted above, some currently available level indicators require multiple fasteners and relatively wider collars or straps in order to securely attach to a telescopic sight, and undesirably distribute clamping force radially outward through their jointed ends. The level indicator **10** of the present invention, by contrast, is advantageously designed so that only a single threaded fastener **16** is needed to releasably secure the two clamp members **12**, **14** together around a telescopic sight **1**. Specifically, the level indicator **10** of the present invention advantageously incorporates a cylindrical joint with unique geometry designed to secure the respective second ends **60**, **80** of the clamp members **12**, **14** together and vertically distribute force when the respective first ends **58**, **78** of the clamp members **12**, **14** are secured together by a single threaded fastener **16**.

For example, as shown in FIGS. 3-14, the second end **80** of the upper clamp member **14** defines an upwardly extending arcuate tooth **90**, while the second end **60** of the lower clamp member **12** defines a complimentary upwardly extending arcuate recess **92** in which the tooth **90** is receivable. The tooth **90** and recess **92** are shaped and sized to enable the tooth **90** to cam upwardly into the recess **92** around a bottom of the cylindrical head **68** so as to lock the second end **80** of the upper clamp member **14** to the second end **60** of the lower clamp member **12** when the level indicator **10** is attached to a telescopic sight **1**.

Specifically, the tooth **90** extends upwardly from the second end **80** of the upper clamp member **14** in a direction away from the first end **78** of the upper clamp member **14** such that an upper surface of the tooth defines a bottom surface of the socket. Conversely, a bottom of the cylindrical head **68** partially defines the recess **92** such that the recess **92** extends around the bottom of the cylindrical head **68** and above a horizontal reference plane **94** tangent to the bottom of the cylindrical head **68**. The terminal end (i.e., back end) of the recess **92** is located above the plane **94** and is partially defined by a surface of the neck **64** located above the plane. As such, the tip of the tooth **90** extends up around the bottom of the cylindrical head **68** and above the plane **94** when the tooth **90** engages the recess **92** to lock the respective second ends **60**, **80** of the clamp members **12**, **14** together around the telescopic sight **1** when the threaded fastener **16** is received in the first ends **58**, **78**.

The threaded fastener **16** is threadably receivable in the threaded aperture **62** through the access hole **82** to secure the first end **78** of upper clamp member **14** to the first end **58** of the lower clamp member **12** around the tubular portion **17** of the telescopic sight **1** when telescopic sight **1** is received in the space **55** between the clamp members **12**, **14**. Because the diameter of the space **55** is smaller than the diameter **19** of the telescopic sight **1**, tightening of the threaded fastener **16** in the threaded aperture **62** causes the upper clamp member **14** to slide around the circumference of the telescopic sight **1** (i.e., transverse to axis **9**), which in turn causes the tooth **90** to cam around the bottom of the cylindrical head **68** up into the recess **92**. This causes the tip of the tooth **90** to apply an upwardly (as opposed to an radially outward) force to a side of the cylindrical head **68** opposite the telescopic sight **1**, which tightly locks the respective second ends **60**, **80** of the clamp members **12**, **14** together without the need for multiple threaded fasteners in both ends of the clamp members or the wider clamp members found in conventional level indicators.

FIGS. 15-20 depict one embodiment of a method of installing a level indicator **10** of the present invention on a telescopic sight **1** mounted to a rifle **3**. Unlike currently available level indicators, a level indicator **10** of the present

invention is designed to be assembled before it is installed on a telescopic sight **1** so a user can quickly and easily position the assembled level indicator **10** on and secure it to the telescopic sight **1** with only two fingers of one hand.

For example, the level indicator **10** can be assembled by placing the cylindrical head **68** of the lower clamp member **12** inside the socket **84** of the upper clamp member **14** and placing the threaded fastener **16** in the counterbored access hole **82**, as best shown in FIG. 15. The first ends **58**, **78** of the respective clamp members **12**, **14** can be separated (either before or after the cylindrical head **68** is placed inside the socket **84**) to form the gap **85** through which the telescopic sight **1** is receivable into the space **55** between the upper **14** and lower **12** clamp members.

The upper **14** and lower **12** clamp members are then positioned around the telescopic sight **1** such that the telescopic sight is received in the space **55** between the arcuate surfaces **54**, **56** of the lower **12** and upper **14** clamp members through the gap **85**. This can be accomplished by inserting the first end **58** of the lower clamp member **12** between the telescopic sight **1** and the scope mount **5**, or between the telescopic sight **1** and the upper surface of the rifle **3** (according to user preference), and rotating the first end **78** of the upper clamp member **14** about the cylindrical head **68** toward the first end **58** of the lower clamp member **12** to substantially close the gap **85** and place the clamp members **12**, **14** in the closed position, as sequentially shown in FIGS. 15-17. The gap **85** is substantially closed and clamp members **12**, **14** are in the closed position when the respective inner arcuate surfaces **54**, **56** contact the tubular portion **17** of the telescopic sight **1** as best shown in FIG. 17. Notably, the respective first ends **58**, **78** of the clamp members do not have to touch and can remain slightly spaced apart even when the gap **85** is substantially closed. At the same time, a small space can also exist between the tip of the tooth **90** and the back of the recess **92**, as shown in FIG. 18.

Once the clamp members **12**, **14** are in the closed position, the threaded fastener **16** can be threaded into the threaded aperture **62** through the access hole **82** to secure the upper clamp member **14** to the lower clamp member **12** around the telescopic sight **1**, as shown in FIG. 19. Threading (i.e., tightening) the threaded fastener **16** further into the threaded aperture **62** shrinks the space between the respective first ends **58**, **78** of the clamp members, and causes the tooth **90** to cam further up around the bottom of the cylindrical head **68** into the recess **92** to fully engage the back of the recess **92** as shown in FIG. 20 and previously described. This releasably locks the respective second ends **60**, **80** of the clamp members **12**, **14** together. Installation of a level indicator **10** of the present invention thus requires no more space along the length of the telescopic sight **1** than the width **50** of either clamp member **12**, **14**, in stark contrast to conventional level indicators with joints having only a single degree of freedom (i.e., joints that require axial sliding assembly of components along a telescopic sight).

The level indicator **10** can be detached from the telescopic sight **1** by backing the threaded fastener **16** out of the threaded aperture **62**, rotating the upper clamp member **14** off of the telescopic sight **1** to separate the respective first ends **58**, **78** of the clamp members **12**, **14** and form the gap **85**, and withdrawing the clamp members **12**, **14** out from around the sight **1**.

Although embodiments of the present invention have been described in detail, it will be understood by those skilled in the art that various modifications can be made therein without departing from the spirit and scope of the invention as set forth in the appended claims. For example,

11

all components and features of the present invention described as connected to, extending from, or forming a part of the upper clamp member can in other embodiments be connected to, extend from, or form a part of the lower clamp member. Conversely, all components and features of the present invention described as connected to, extending from, or forming a part of the lower clamp member can in other embodiments be connected to, extend from, or form a part of the upper clamp member.

This written description uses examples to disclose the invention and also to enable any person skilled in the art to practice the invention, including making and using any devices or systems and performing any incorporated methods. The patentable scope of the invention is defined by the claims, and may include other examples that occur to those skilled in the art. Such other examples are intended to be within the scope of the claims if they have structural elements that do not differ from the literal language of the claims, or if they include equivalent structural elements with insubstantial differences from the literal languages of the claims.

It will be understood that the particular embodiments described herein are shown by way of illustration and not as limitations of the invention. The principal features of this invention may be employed in various embodiments without departing from the scope of the invention. Those of ordinary skill in the art will recognize numerous equivalents to the specific procedures described herein. Such equivalents are considered to be within the scope of this invention and are covered by the claims.

All of the compositions and/or methods disclosed and claimed herein may be made and/or executed without undue experimentation in light of the present disclosure. While the compositions and methods of this invention have been described in terms of the embodiments included herein, it will be apparent to those of ordinary skill in the art that variations may be applied to the compositions and/or methods and in the steps or in the sequence of steps of the method described herein without departing from the concept, spirit, and scope of the invention. All such similar substitutes and modifications apparent to those skilled in the art are deemed to be within the spirit, scope, and concept of the invention as defined by the appended claims.

Thus, although there have been described particular embodiments of the present invention, it is not intended that such references be construed as limitations upon the scope of this invention except as set forth in the following claims.

What is claimed is:

1. A level indicator for a telescopic sight, comprising:
 - a first clamp member;
 - a second clamp member releasably engageable with the first clamp member around the telescopic sight;
 - a level housing extending from the first or the second clamp member, the level housing including a proximal lobe, a distal lobe, and an arm extending from the proximal lobe to the distal lobe; and
 - a level received in the level housing and spaced a distance above an upper surface of the arm by the proximal and distal lobes.
2. The level indicator of claim 1, wherein the arm has a width which is less than a diameter of the level.
3. The level indicator of claim 1, wherein the upper surface of the arm comprises a reflective material.
4. The level indicator of claim 3, wherein the upper surface of the arm defines a channel in which a strip of the reflective material is received.
5. The level indicator of claim 1, wherein:

12

the proximal lobe defines a first cavity in which a first end of the level is received;

the distal lobe defines a second cavity in which a second end of the level is received;

the first cavity is axially aligned with the second cavity; and

the upper surface of the arm between the proximal and distal lobes is recessed from the first and second cavities such that the upper surface of the arm is spaced the distance below a bottom of the level.

6. The level indicator of claim 5, wherein the arm extends from a bottom of the proximal lobe to a bottom of the distal lobe.

7. The level indicator of claim 5, wherein the upper surface of the arm between the proximal and distal lobes is recessed from a horizontal reference plane tangent to a bottom of each of the first and second cavities.

8. A level indicator for a telescopic sight, comprising:

- a first clamp member including a first end and a second end;
- a second clamp member including a first end and a second end hingedly engageable with the second end of the first clamp member;
- a level housing extending from the first clamp member or the second clamp member;
- a level received in the level housing; and
- a threaded fastener receivable in the first end of each of the first and second clamp members to secure the first and second clamp members around the telescopic sight when the second ends of the first and second clamp members are hingedly engaged and the first and second clamp members are positioned around the telescopic sight; wherein:
 - the level housing includes an arm having an upper surface that is spaced a distance below a bottom of the level, and
 - the upper surface of the arm comprises a reflective material.

9. The level indicator of claim 8, wherein the arm has a width which is less than a diameter of the level.

10. The level indicator of claim 8, wherein the upper surface of the arm defines a channel in which a strip of the reflective material is received.

11. The level indicator of claim 8, wherein:

- the level housing includes a proximal lobe defining a first cavity in which a first end of the level is received, and a distal lobe defining a second cavity in which a second end of the level is received;
- the arm extends from a bottom of the proximal lobe to a bottom of the distal lobe; and
- the upper surface of the arm between the proximal and distal lobes is recessed from the first and second cavities such that the level is suspended the distance above the upper surface of the arm by the proximal and distal lobes.

12. The level indicator of claim 11, wherein the upper surface of the arm between the proximal and distal lobes is recessed from a horizontal reference plane tangent to a bottom of each of the first and second cavities.

13. A level indicator for a telescopic sight, comprising:

- a lower clamp member including a first end defining a threaded aperture and a second end defining a cylindrical head;

an upper clamp member including a first end defining an access hole and a second end defining a socket in which the cylindrical head is receivable;

13

a level housing extending from the upper or lower clamp member, the level housing comprising an arm having an upper surface configured to be reflective;
 a level received in the level housing; and
 a threaded fastener receivable in the threaded aperture through the access hole to secure the first end of the upper clamp member to the first end of the lower clamp member;
 wherein the level housing is configured to space the level a distance above the reflective upper surface of the arm.
14. The level indicator of claim **13**, wherein the arm has a width which is less than a diameter of the level.
15. The level indicator of claim **14**, wherein the upper surface of the arm defines a channel in which a strip of reflective material is received.
16. The level indicator of claim **13**, wherein:
 the level housing includes a proximal lobe in which a first end of the level is received and a distal lobe in which a second end of the level is received;
 the arm extends from a bottom of the proximal lobe to a bottom of the distal lobe; and

14

the proximal and distal lobes suspend the level the distance above the reflective upper surface of the arm.
17. The level indicator of claim **16**, wherein the reflective upper surface of the arm between the proximal and distal lobes is recessed from a bottom of the level.
18. The level indicator of claim **16**, wherein:
 the proximal lobe defines a first cavity in which a first end of the level is received;
 the distal lobe defines a second cavity in which a second end of the level is received; and
 the reflective upper surface of the arm between the proximal and distal lobes is recessed from the first and second cavities.
19. The level indicator of claim **18**, wherein the reflective upper surface of the arm between the proximal and distal lobes is recessed from a horizontal reference plane tangent to a bottom of each of the first and second cavities.
20. The level indicator of claim **18**, wherein the first and second cavities have a uniform diameter and are axially aligned.

* * * * *