



US011208945B1

(12) **United States Patent**
Smith et al.

(10) **Patent No.:** **US 11,208,945 B1**
(45) **Date of Patent:** **Dec. 28, 2021**

(54) **SHUTTER SYSTEM FOR A MOTOR VEHICLE**

- (71) Applicant: **GM Global Technology Operations LLC**, Detroit, MI (US)
- (72) Inventors: **Michael A. Smith**, Clarkston, MI (US); **Richard J. Lopez**, Bloomfield, MI (US); **Rolf B. Karlsson**, Grand Blanc, MI (US)
- (73) Assignee: **GM Global Technology Operations LLC**, Detroit, MI (US)
- (*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

(21) Appl. No.: **17/007,291**
(22) Filed: **Aug. 31, 2020**

- (51) **Int. Cl.**
- F02M 35/10** (2006.01)
 - F01P 7/10** (2006.01)
 - F02D 41/10** (2006.01)
 - B60K 11/04** (2006.01)
 - B60K 11/08** (2006.01)
 - F02B 29/04** (2006.01)
 - F01P 5/06** (2006.01)
 - F01P 3/18** (2006.01)

- (52) **U.S. Cl.**
- CPC **F01P 7/10** (2013.01); **B60K 11/04** (2013.01); **B60K 11/085** (2013.01); **F01P 3/18** (2013.01); **F01P 5/06** (2013.01); **F02B 29/0406** (2013.01); **F02M 35/1038** (2013.01); **F02M 35/10157** (2013.01); **F01P 2025/13** (2013.01); **F01P 2025/42** (2013.01); **F01P 2025/66** (2013.01)

- (58) **Field of Classification Search**
- CPC **F02D 41/0007**; **F02D 41/144**; **F02D 23/00**; **F02M 35/10157**; **F02M 35/1038**; **F02M 26/30**; **F01P 2060/02**
- See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

10,247,149	B2 *	4/2019	Nemesh	F02M 31/205
2010/0050997	A1 *	3/2010	Huber	F02B 29/0425
				123/563
2014/0100074	A1 *	4/2014	Glugla	B60W 30/18
				477/3
2014/0325959	A1 *	11/2014	McConville	F02B 29/0431
				60/273
2015/0176480	A1 *	6/2015	Maceroni	F02B 33/44
				60/599
2015/0285128	A1 *	10/2015	Cardwell	F28F 17/005
				60/599
2018/0112633	A1 *	4/2018	Keating	G08B 29/20
2019/0003379	A1 *	1/2019	Kemmerling	F02M 26/09

* cited by examiner

Primary Examiner — Long T Tran

(74) Attorney, Agent, or Firm — Vivacqua Crane PLLC

(57) **ABSTRACT**

A shutter system is provided for a vehicle having an internal combustion engine that receives forced intake air and is cooled by an engine coolant. The vehicle includes a charge air cooler system having an intercooler for cooling the intake air and an engine cooling system. The shutter system includes a shutter positioned downstream of the intercooler and an actuator for moving the shutter between first and second positions. The shutter system further includes a sensor for generating a signal associated with a temperature of the intake air and a processor for comparing the temperature to a threshold. The actuator moves the shutter to the first position in response to receiving the first signal when the temperature is below the threshold. The actuator moves the shutter to the second position in response to receiving the second signal when the temperature is above the threshold.

20 Claims, 4 Drawing Sheets

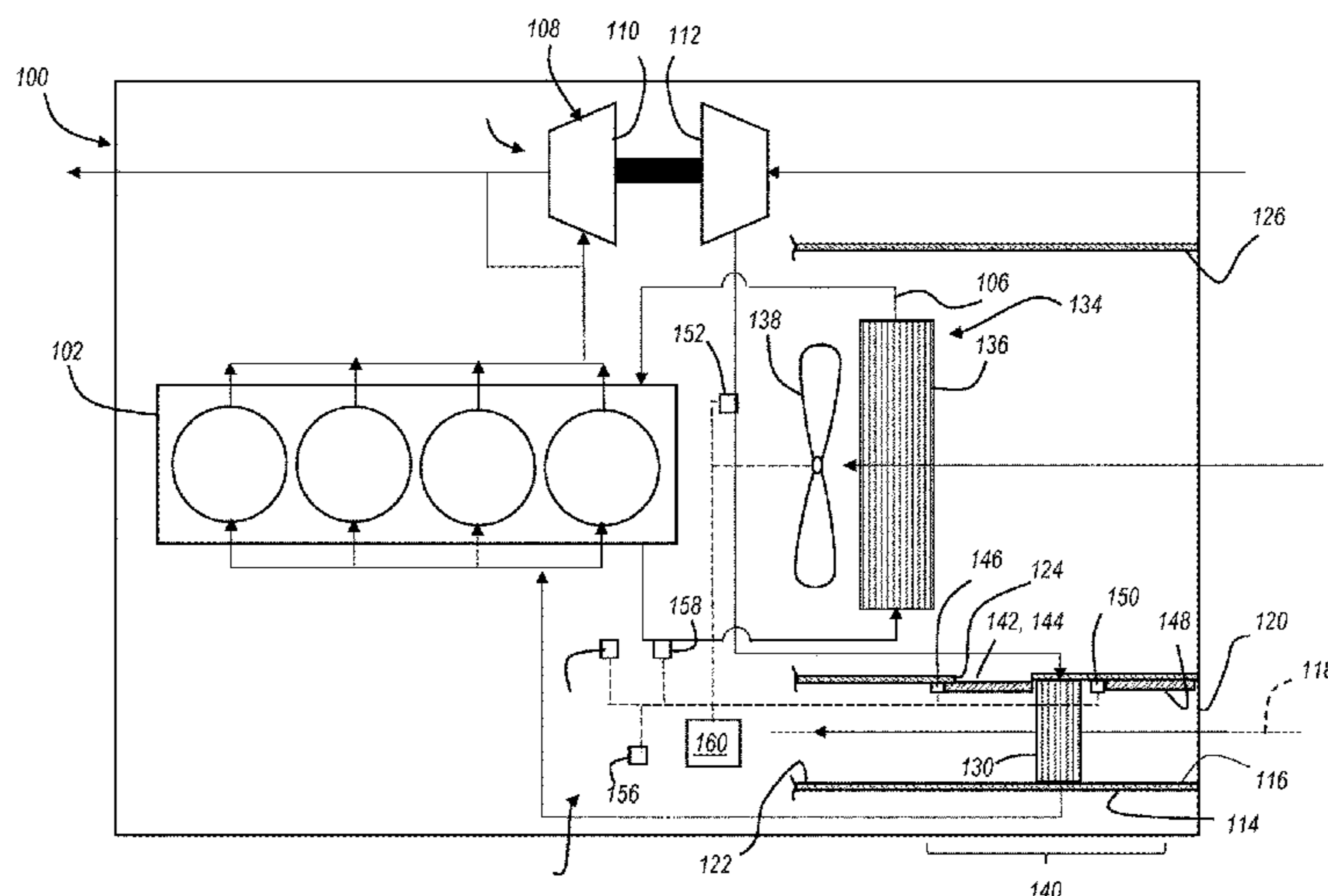


FIG. 1

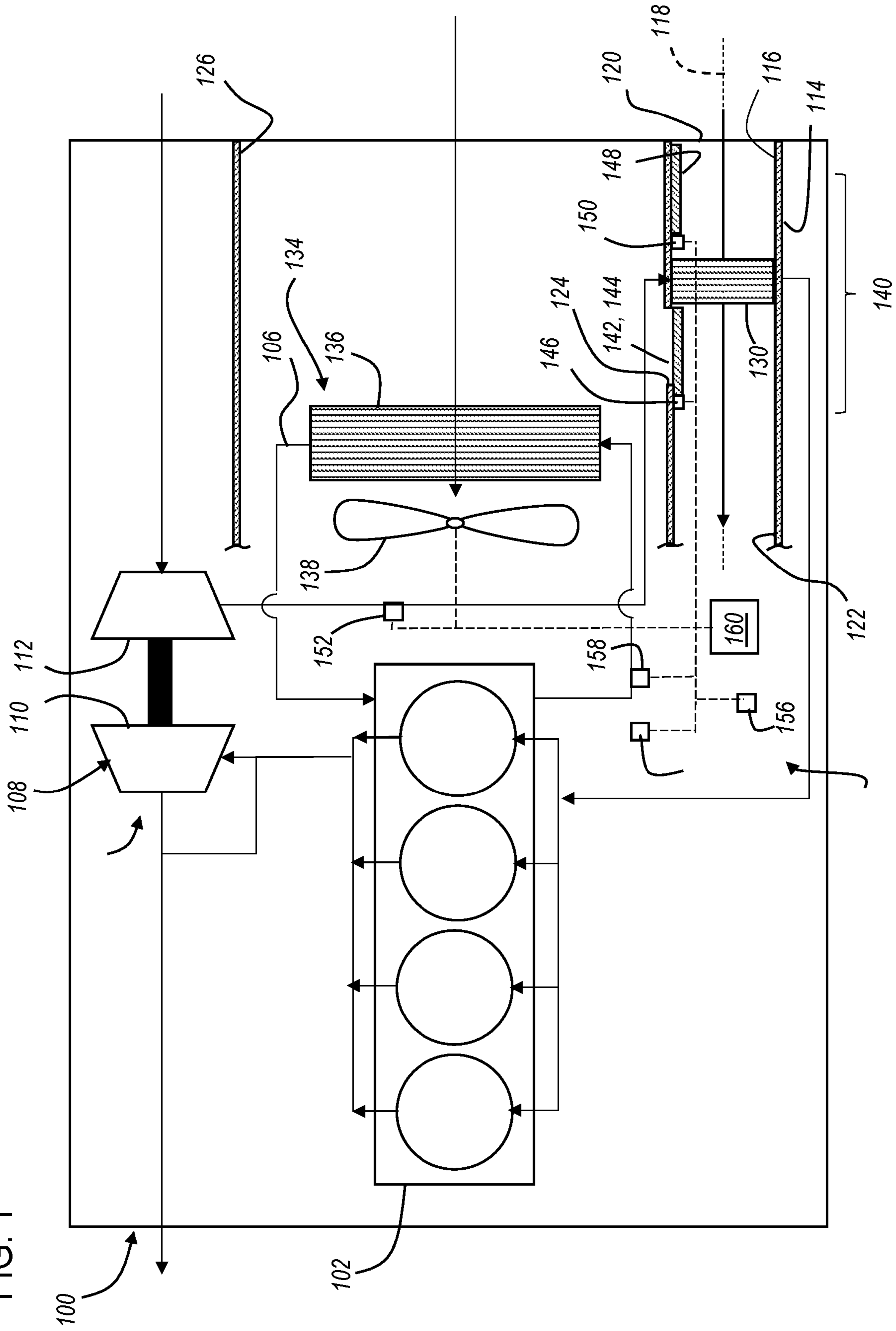
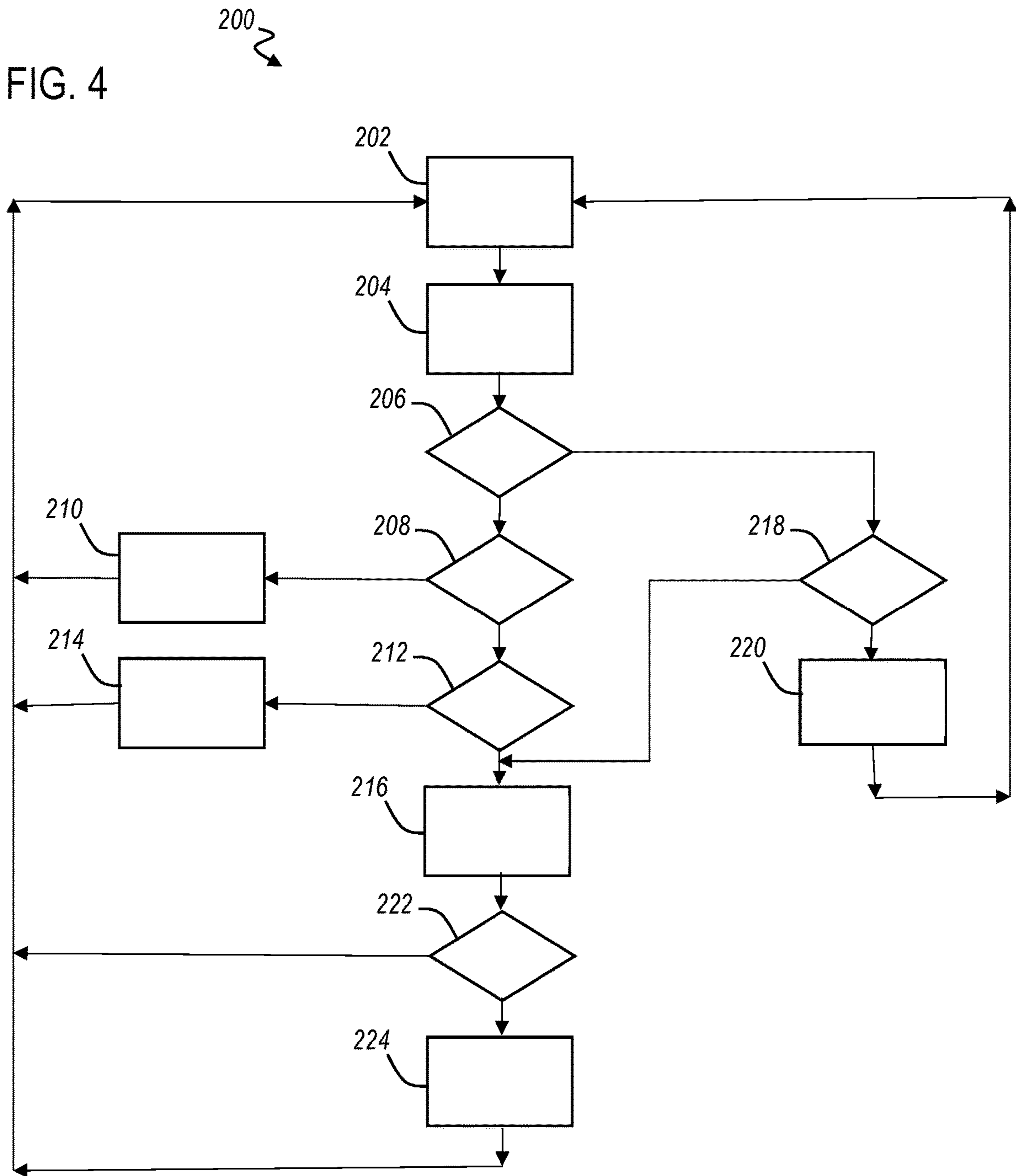


FIG. 4



1

SHUTTER SYSTEM FOR A MOTOR
VEHICLE

INTRODUCTION

The present disclosure relates to motor vehicles having internal combustion engines with engine cooling systems and charge air cooler systems, and more particularly, to a shutter system for controlling a flow of air to the engine cooling system and the charge air cooler system under various conditions to improve fuel economy and limit heat rejection during icing conditions.

Engine cooling systems use engine coolant to remove waste heat from the engine. The engine coolant flows through a heat exchanger, such as a radiator, which is in turn cooled by a flow of air. The engine coolant can be a mixture of water and chemicals, such as antifreeze and rust inhibitors, that reject waste heat to the flow of air passing through the radiator.

Forced induction systems deliver compressed air to the intake of the internal combustion engine. More specifically, forced induction systems can include a compressor to increase the pressure, temperature, and density of the intake air. One commonly used forced-induction compressor is a turbocharger having a centripetal compressor driven by the flow of exhaust gases. Another commonly used forced-induction compressor is a supercharger having a compressor powered directly by the rotation of the engine, usually through a belt drive. Charge air coolers are used to decrease the temperature of the compressed intake air after it has been compressed, but before the intake air enters the engine.

When the ambient temperature is below freezing, the charge air cooler system may not require any cooling and may not be configured to change the associated flow of air through the radiator and the charge air cooler. Because existing engine cooling systems and charge air coolers may not reduce the flow of air to the associated radiator and charge air cooler, ice may form in charge air cooler components or in the air path to the engine.

Thus, while existing engine cooling systems and charge air coolers achieve their intended purpose, there is a need for a new and improved shutter system for a motor vehicle that addresses these issues.

SUMMARY

According to several aspects, a shutter system for a motor vehicle is provided. The motor vehicle includes an internal combustion engine with a forced induction system supplying an intake air to the engine and the engine being cooled by an engine coolant. The motor vehicle further includes a charge air cooler system having an intercooler for cooling the intake air and an engine cooling system having a radiator for cooling the engine coolant. The shutter system includes a rear shutter mechanism positioned downstream of the intercooler and movable between first and second positions, with the radiator scavenging air flow from the intercooler when the rear shutter mechanism is disposed in the second position. The shutter system further includes a rear actuator coupled to the rear shutter mechanism for moving the rear shutter mechanism between the first and second positions. The shutter system further includes an intake air temperature sensor for generating an intake air temperature signal associated with a temperature of the intake air received by the engine. The shutter system further includes a processor coupled to the rear actuator and the intake air temperature sensor. The processor is configured to compare the tempera-

2

ture of the intake air to an intake air temperature threshold. The processor is further configured to generate a first rear shutter signal at least in response to the processor determining that the temperature of the intake air is below the intake air temperature threshold. The rear actuator moves the rear shutter mechanism to the first position in response to the rear actuator receiving the first rear shutter signal. The processor is further configured to generate a second rear shutter signal at least in response to the processor determining that the temperature of intake air is above the intake air temperature threshold. The rear actuator moves the rear shutter mechanism to the second position in response to the rear actuator receiving the second rear shutter signal.

In one aspect, the shutter system further includes an ambient air temperature sensor for generating an ambient air temperature signal associated with a temperature of the ambient air. The processor is coupled to the ambient air temperature sensor, and the processor is configured to compare the temperature of the ambient air to an ambient air temperature threshold. The processor is further configured to generate the second rear shutter signal at least in response to the processor determining that the temperature of the ambient air is below the ambient air temperature threshold. The processor is further configured to generate the first rear shutter signal at least in response to the processor determining that the temperature of the ambient air is above the ambient air temperature threshold.

In another aspect, the shutter system further includes a vehicle speed sensor for generating a vehicle speed signal associated with a speed of the motor vehicle. The processor is coupled to the vehicle speed sensor, and the processor is configured to compare the speed of the motor vehicle to a vehicle speed threshold. The processor is further configured to generate the first rear shutter signal at least in response to the processor determining that the speed of the motor vehicle is above the vehicle speed threshold. The processor is further configured to generate the second rear shutter signal at least in response to the processor determining that the speed of the motor vehicle is below the vehicle speed threshold.

In another aspect, the shutter system further includes a cooling fan coupled to the processor, and the cooling fan is capable of drawing air through the intercooler and supplying the air to the radiator. The processor is configured to generate a fan power signal in response to the processor determining that at least one of: the intake air temperature is above the intake air temperature threshold; the temperature of the ambient air is above the ambient air temperature threshold; and the speed of the motor vehicle is below the vehicle speed threshold. The cooling fan increases a flow of air drawn through the intercooler in response to receiving the fan power signal.

In another aspect, the shutter system further includes an engine coolant sensor coupled to the processor, and the engine coolant sensor is capable of generating an engine coolant temperature signal associated with a temperature of the engine. The processor is configured to compare the temperature of the engine coolant to an engine coolant temperature threshold. The processor is further configured to generate an adjustment signal in response to the processor determining that the temperature of the engine coolant is above the engine coolant temperature threshold. The actuator moves the rear shutter mechanism by a predetermined increment toward the second position in response to the adjustment signal, such that air can be drawn through the intercooler to the radiator.

In another aspect, the shutter system further includes a front shutter mechanism positioned upstream of the inter-cooler and movable between open and closed positions. The shutter system further includes a front actuator coupled to the front shutter mechanism for moving the front shutter mechanism between the open and closed positions. The processor is configured to generate a closed signal at least in response to the processor determining that the temperature of the ambient air is below the ambient air temperature threshold. The front actuator moves the front shutter mechanism to the closed position in response to the front actuator receiving the closed signal. The processor is configured to generate an open signal at least in response to the processor determining that the temperature of the ambient air is above the ambient air temperature threshold. The front actuator moves the front shutter mechanism to the open position in response to the front actuator receiving the open signal.

In another aspect, the processor is configured to generate the open signal in response to the processor determining that the speed of the motor vehicle is below the vehicle speed threshold.

According to several aspects, a motor vehicle having an internal combustion engine is provided. The engine includes a forced induction system supplying an intake air to the engine with the engine being cooled by an engine coolant. The motor vehicle includes a vehicle structure that defines a charge air cooling passage having an inlet, with the charge air cooling passage further having first and second outlets downstream of the inlet. The vehicle structure further defines an engine cooling passage fluidly connected the second outlet for scavenging air from the charge air cooling passage. The motor vehicle further includes a charge air cooler system having an intercooler disposed in the charge air passage, and the charge air cooler system is coupled to the forced induction system for cooling the intake air supplied to the engine. The motor vehicle further includes an engine cooling system having a radiator disposed in the engine cooling passage, and the engine cooling system is coupled to the engine for cooling the engine coolant flowing through a coolant circuit in the engine. The motor vehicle further includes a shutter system having a rear shutter mechanism positioned proximal to the first outlet and downstream of the intercooler. The rear shutter mechanism is movable between a first position for directing air through the first outlet and a second position. The radiator scavenges air flow from the intercooler when the rear shutter mechanism is disposed in the second position. The shutter system further includes a rear actuator coupled to the rear shutter mechanism for moving the rear shutter mechanism between the first and second positions. The shutter system further includes an intake air temperature sensor for generating an intake air temperature signal associated with a temperature of the intake air received by the engine. The shutter system further includes a processor coupled to the rear actuator and the intake air temperature sensor, and the processor is configured to compare the temperature of the intake air to an intake air temperature threshold. The processor is further configured to generate a first rear shutter signal in response to the processor determining that the temperature of the intake air is below the intake air temperature threshold. The rear actuator moves the rear shutter mechanism to the first position in response to the rear actuator receiving the first rear shutter signal. The processor is further configured to generate a second rear shutter signal at least in response to the processor determining that the temperature of intake air is above the intake air temperature threshold. The rear

actuator moves the rear shutter mechanism to the second position at least in response to the rear actuator receiving the second rear shutter signal.

In one aspect, the shutter system further includes an ambient air temperature sensor for generating an ambient air temperature signal associated with a temperature of the ambient air. The processor is coupled to the ambient air temperature sensor, and the processor is configured to compare the temperature of the ambient air to an ambient air temperature threshold. The processor is further configured to generate the second rear shutter signal at least in response to the processor determining that the temperature of the ambient air is below the ambient air temperature threshold. The processor is further configured to generate the first rear shutter signal at least in response to the processor determining that the temperature of the ambient air is above the ambient air temperature threshold.

In another aspect, the shutter system further includes a vehicle speed sensor for generating a vehicle speed signal associated with a speed of the motor vehicle. The processor is coupled to the vehicle speed sensor, and the processor is configured to compare the speed of the motor vehicle to a vehicle speed threshold. The processor is configured to generate the second rear shutter signal at least in response to the processor determining that the speed of the motor vehicle is below the vehicle speed threshold. The processor is further configured to generate the first rear shutter signal at least in response to the processor determining that the speed of the motor vehicle is above the vehicle speed threshold.

In another aspect, the shutter system further includes a cooling fan coupled to the processor, and the cooling fan is capable of drawing air through the intercooler and drawing air through the radiator when the rear shutter is in the second position. The processor is configured to generate a fan power signal in response to the processor determining that the speed of the motor vehicle is below the vehicle speed threshold. The cooling fan increases a flow of air drawn through the intercooler in response to receiving the fan power signal.

In another aspect, the shutter system further includes an engine coolant sensor coupled to the processor, and the engine coolant sensor is capable of generating an engine coolant temperature signal associated with a temperature of the engine. The processor is configured to compare the temperature of the engine coolant to an engine coolant temperature threshold. The processor is further configured to generate an adjustment signal in response to the processor determining that the temperature of the engine coolant is above the engine coolant temperature threshold. The actuator moves the rear shutter mechanism by a predetermined increment toward the second position in response to the adjustment signal.

In another aspect, the shutter system further includes a front shutter mechanism positioned upstream of the inter-cooler and movable between open and closed positions. The shutter system further includes a front actuator coupled to the front shutter mechanism for moving the front shutter mechanism between the open and closed positions. The processor is configured to generate a closed signal at least in response to the processor determining that the temperature of the ambient air is below the ambient air temperature threshold. The front actuator moves the front shutter mechanism to the closed position in response to the front actuator receiving the closed signal. The processor is further configured to generate an open signal at least in response to the processor determining that the temperature of the ambient

air is above the ambient air temperature threshold. The front actuator moves the front shutter mechanism to the open position in response to the front actuator receiving the open signal.

In another aspect, the processor is configured to generate the open signal in response to the processor determining that the speed of the motor vehicle is below the vehicle speed threshold.

According to several aspects, a method for operating a shutter system for a motor vehicle is provided. The motor vehicle includes an internal combustion engine, a charge air cooler system having an intercooler for cooling intake air received by the engine, and an engine cooling system having a radiator for cooling an engine coolant flowing through the engine. The method includes an engine cooling system flowing an engine coolant through the engine. The engine receives the intake air from a forced air induction system, and an intake air temperature sensor generates an intake air temperature signal associated with a temperature of the intake air. A processor, which is coupled to the intake air temperature sensor, compares the temperature of the intake air to an intake air temperature threshold. The processor generates a first rear shutter signal at least in response to the processor determining that the temperature of the intake air is below the intake air temperature threshold. A rear actuator, which is coupled to the processor, moves a rear shutter mechanism to a first position to allow flow downstream of an intercooler at least in response to the rear actuator receiving the first rear shutter signal. The processor generates a second rear shutter signal at least in response to the processor determining that the temperature of the intake air is above the intake air temperature threshold. The rear actuator moves the rear shutter mechanism to a second position where the radiator and cooling fan scavenge air flow from the intercooler in response to the rear actuator receiving the second rear shutter signal.

In one aspect, an ambient air temperature sensor, which is coupled to the processor, generates an ambient air temperature signal associated with a temperature of the ambient air received by the charge air cooler system. The processor compares the temperature of the ambient air to an ambient air temperature threshold. The processor generates the first rear shutter signal in further response to the processor determining that the temperature of the ambient air is above the ambient air temperature threshold. The rear actuator moves the rear shutter mechanism to the first position to allow air to flow downstream of the intercooler in response to the rear actuator receiving the first rear shutter signal. The processor generates the second rear shutter signal in further response to the processor determining that the temperature of the ambient air is below the ambient air temperature threshold. The rear actuator moves the rear shutter mechanism to the second position to block ram flow downstream of the intercooler in response to the rear actuator receiving the second rear shutter signal.

In another aspect, a vehicle speed sensor, which is coupled to the processor, generates a vehicle speed signal associated with a speed of the motor vehicle. The processor compares the speed of the motor vehicle to a vehicle speed threshold. The processor generates the first rear shutter signal in further response to the processor determining that the speed of the motor vehicle is above the vehicle speed threshold. The rear actuator moves the rear shutter mechanism to the first position to allow ram air to flow through the intercooler and the first outlet in response to the rear actuator receiving the first rear shutter signal. The processor generates the second rear shutter signal in response to the pro-

cessor determining that the speed of the motor vehicle is below the vehicle speed threshold. The rear actuator moves the rear shutter mechanism to the second position to allow the cooling fan to scavenge flow from the intercooler in response to the rear actuator receiving the second rear shutter signal. A cooling fan, which is coupled to the processor and fluidly connected to the intercooler, draws air through the intercooler in response to the processor determining that the vehicle speed is below the vehicle speed threshold.

In another aspect, an engine coolant sensor, which is coupled to the processor, generates an engine coolant temperature signal associated with a temperature of the engine. The processor compares the temperature of the engine coolant to an engine coolant temperature threshold. The processor generates an adjustment signal in response to the processor determining that the temperature of the engine coolant is above the engine coolant temperature threshold. A rear actuator moves the rear shutter mechanism by a predetermined increment toward the second position to allow the radiator of the engine cooling system to scavenge air from the intercooler of the charge air cooling system in response to the rear actuator receiving the adjustment signal.

In another aspect, the processor generates an open signal in response to the processor determining at least one of: the temperature of the intake air being above the intake air temperature threshold; the temperature of the ambient air being above the ambient air temperature threshold; and the speed of the motor vehicle being below the vehicle speed threshold. A front actuator, which is coupled to the processor, moves a front shutter mechanism to an open position in response to the front actuator receiving the open signal.

In another aspect, the processor generates a closed signal in response to the processor determining that the temperature of the ambient air is below the ambient air temperature threshold. The front actuator moves the front shutter mechanism to a closed position in response to the front actuator receiving the closed signal.

Further areas of applicability will become apparent from the description provided herein. It should be understood that the description and specific examples are intended for purposes of illustration only and are not intended to limit the scope of the present disclosure.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a schematic view of one example of a motor vehicle having an internal combustion engine with a shutter system for controlling a flow of air to a charge air cooling system and an engine cooling system, illustrating the shutter system having a rear shutter mechanism in a first position and a front shutter mechanism in an open position.

FIG. 2 is a schematic view of the shutter system of FIG. 1, illustrating the shutter system having the rear shutter mechanism in a second position and the front shutter mechanism in an open position, such that the radiator scavenges air flow from the intercooler.

FIG. 3 is a schematic view of the shutter system of FIG. 1, illustrating the shutter system having the rear shutter mechanism in a second position and the front shutter mechanism in a closed position, such that air flow through the intercooler is blocked.

FIG. 4 is a flow chart of one example of a method of operating the shutter system of FIG. 1.

DETAILED DESCRIPTION

The following description is merely exemplary in nature and is not intended to limit the present disclosure, applica-

tion, or uses. Although the drawings represent examples, the drawings are not necessarily to scale and certain features may be exaggerated to better illustrate and explain a particular aspect of an illustrative example. Any one or more of these aspects can be used alone or in combination within one another. Further, the exemplary illustrations described herein are not intended to be exhaustive or otherwise limiting or restricting to the precise form and configuration shown in the drawings and disclosed in the following detailed description. Exemplary illustrations are described in detail by reference to the drawings as follows.

Referring to FIGS. 1-3, there is illustrated a motor vehicle **100** having an internal combustion engine **102** with a forced induction system **104** that supplies intake air to the engine **102** and a coolant circuit **106** that flows an engine coolant. In this example, the forced induction system **104** includes a turbocharger **108** with a turbine **110** spooled by exhaust gas from the engine **102** and a compressor **112** driven by the turbine **110** for compressing the intake air supplied to the engine **102**. It is understood that the temperature of the intake air increases when it is compressed. In other examples, the forced air induction system can include a supercharger or other suitable components.

The motor vehicle **100** further includes a vehicle structure **114** that defines a charge air cooling passage **116** extending along a longitudinal axis **118**. The charge air cooling passage **116** has an inlet **120** on one end of the axis **118** and a first outlet **122** downstream of the inlet **120** on the opposite end of the axis **118**. The charge air cooling passage **116** further includes a second outlet **124** spaced radially outward from the axis. The vehicle structure **114** can further define an engine cooling passage **126** fluidly connected to the second outlet **124** for receiving air from the charge air cooling passage **116**. The vehicle structure can include ducting components that define the charge air cooling passage or the engine cooling passage along other flow paths for directing air through the vehicle.

The motor vehicle **100** further includes a charge air cooler system **128** having an intercooler **130** disposed in the charge air cooling passage **116**. The intercooler **130** is coupled to the forced induction system **104** for cooling the intake air that the forced induction system **104** supplies to the engine **102**.

The motor vehicle **100** further includes an engine cooling system **134** having a radiator **136** disposed in the engine cooling passage **126**. The radiator **136** is coupled to the engine **102** for cooling the engine coolant flowing through the engine **102**. The engine cooling system **134** further includes a cooling fan **138** for drawing air into the engine cooling passage **126** and through the radiator **136**. As described in detail below, the cooling fan **138** is capable of scavenging air from the intercooler and supplying the air to the radiator **136**.

The motor vehicle **100** further includes a shutter system **140** having a rear shutter mechanism **142** positioned proximal to the first outlet **122** and downstream of the intercooler **130**. The rear shutter mechanism **142** is movable between a first position (FIG. 1) for directing air flow through the first outlet **122** and a second position (FIGS. 2 and 3) for directing air flow through the second outlet **124**, such that the radiator **136** can scavenge air flow from the intercooler **130** (FIG. 2) or air flow through the intercooler can be blocked during icing conditions (FIG. 3). In this example, the rear shutter mechanism **142** is a diverter valve, such that the diverter valve in the first position allows ram air to flow along a straight path through the charge air cooling passage **116**. The diverter valve **144** in the second position allows air

to flow from the charge air cooling passage **116** to the engine cooling passage **126**, such that the engine cooling system **134** scavenges airflow from the charge air cooling passage **116**. In other examples, the rear shutter mechanism can be shutters, a damper, or other suitable air flow control mechanisms. The shutter system **140** further includes a rear actuator **146** coupled to the rear shutter mechanism **142** for moving the rear shutter mechanism **142** between the first and second positions.

In this example, the shutter system **140** further includes a front shutter mechanism **148** positioned upstream of the intercooler **130** and adjacent to the inlet **120** of the charge air cooling passage **116**. The front shutter mechanism **148** is movable between an open position (FIGS. 1 and 2) for allowing air to flow through the inlet **120** into the charge air cooling passage **116** and a closed position (FIG. 3) for preventing air to enter the charge air cooling passage **116** through the inlet **120**. The front shutter mechanism **148** includes a front actuator **150** coupled to the front shutter mechanism **148** for moving the front shutter mechanism **148** between the open and closed positions. It is contemplated that other examples of the shutter system may not include the front shutter mechanism, or that the front shutter mechanism may additionally block some portion of the radiator.

The shutter system **140** further includes one or more sensors for measuring vehicle characteristics associated with engine cooling and charge air cooling. In this example, the shutter system **140** includes an intake air temperature sensor **152** for generating an intake air temperature signal associated with a temperature of the intake air received by the engine **102**. The shutter system **140** further includes an ambient air temperature sensor **154** for generating an ambient air temperature signal associated with a temperature of the ambient air. The shutter system **140** further includes a vehicle speed sensor **156** for generating a vehicle speed signal associated with a speed of the motor vehicle **100**. The shutter system **140** further includes an engine coolant sensor **158** capable of generating an engine coolant temperature signal associated with a temperature of the engine **102**.

The shutter system **140** further includes a processor **160** coupled to the sensors for controlling the rear and front actuators in response to the measured parameters. Continuing with the previous example, the processor is coupled to the rear actuator **146** and the intake air temperature sensor **152**. The processor **160** is configured to compare the temperature of the intake air to an intake air temperature threshold. In this example, intake air temperature threshold is 100 degrees Fahrenheit. However, it is contemplated that the threshold can be above or below 100 degrees Fahrenheit. The processor **160** is configured to generate a first rear shutter signal at least in response to the processor **160** determining that the temperature of intake air is below the intake air temperature threshold. The rear actuator **146** moves the rear shutter mechanism **142** to the first position at least in response to the rear actuator receiving the first rear shutter signal. The processor **160** is configured to generate a second rear shutter signal in response to the processor determining that the temperature of the intake air is above the intake air temperature threshold. The rear actuator **146** moves the rear shutter mechanism **142** to the second position in response to the rear actuator receiving the second rear shutter signal.

The processor **160** is further coupled to an ambient air temperature sensor **154**, and the processor **160** is configured to compare the temperature of the ambient air to an ambient air temperature threshold. In this example, ambient air temperature threshold is 32 degrees Fahrenheit. However, it

is contemplated that the threshold can be above or below 32 degrees Fahrenheit. The processor 160 is configured to generate the second rear shutter signal at least in response to the processor 160 determining that the temperature of the ambient air is below the ambient air temperature threshold. The processor 160 is configured to generate the first rear shutter signal at least in response to the processor 160 determining that the temperature of the ambient air is above the ambient air temperature threshold.

The processor 160 is further coupled to the vehicle speed sensor 156, and the processor 160 is configured to compare the speed of the motor vehicle 100 to a vehicle speed threshold. In this example, vehicle speed threshold is 25 miles per hour. However, it is contemplated that the threshold can be above or below 25 miles per hour. The processor 160 is configured to generate the second rear shutter signal at least in response to the processor 160 determining that the speed of the motor vehicle is below the vehicle speed threshold. The processor 160 is configured to generate the first rear shutter signal at least in response to the processor 160 determining that the speed of the motor vehicle is above the vehicle speed threshold.

The processor 160 is further coupled to the cooling fan 138, and the processor 160 is configured to generate a fan power signal in response to the processor determining that the intake air temperature is above the intake air temperature threshold, the temperature of the ambient air is above the ambient air temperature threshold, or the speed of the motor vehicle is below the vehicle speed threshold. The cooling fan 138 increases a flow of air drawn through the intercooler 130 and scavenged by the radiator in response to the cooling fan 138 receiving the fan power signal.

The processor 160 is further coupled to the engine coolant sensor 158, and the processor 160 is configured to compare the temperature of the engine coolant to an engine coolant temperature threshold. The processor 160 is configured to generate an adjustment signal in response to the processor 160 determining that the temperature of the engine coolant is above the engine coolant temperature threshold. The rear actuator 146 moves the rear shutter mechanism 142 by a predetermined increment toward the second position to permit the engine cooling passage 126 to scavenge air from the charge air cooling passage 116 in response to the adjustment signal.

The processor is further coupled to the front actuator 150, and the processor 160 is configured to generate a closed signal at least in response to the processor 160 determining that the temperature of the ambient air is below the ambient air temperature threshold. The front actuator 150 moves the front shutter mechanism 148 to the closed position in response to the front actuator 150 receiving the closed signal. Non-limiting benefits of closing the rear and front shutter mechanisms 142, 148 can include limiting heat rejection during icing conditions. The processor 160 is configured to generate an open signal at least in response to the processor 160 determining that speed of the motor vehicle is below the vehicle speed threshold and the temperature of the ambient air is above the ambient air temperature threshold. The front actuator 150 moves the front shutter mechanism 148 to the open position in response to the front actuator 150 receiving the open signal. Non-limiting benefits of opening the rear and front shutter mechanisms 142, 148 can include improvements to vehicle performance and fuel economy.

Referring to FIG. 4, there is illustrated a flow chart of one example of a method 200 for operating the motor vehicle 100 and shutter system 140 of FIGS. 1-3. The method 200

commences at block 202 with the engine 102 receiving the intake air from the forced induction system 104, and the engine cooling system 134 flowing the engine coolant through the engine 102.

At block 204, one or more sensors are used to detect parameters that the processor 160 uses to perform comparisons or calculations for operating the shutter system 140. In this example, the intake air temperature sensor 152 generates the intake air temperature signal associated with the temperature of the intake air. The ambient air temperature sensor 154 generates the ambient air temperature signal associated with the temperature of the ambient air received by the charge air cooler system 128. The vehicle speed sensor 156 generates the vehicle speed signal associated with the speed of the motor vehicle 100. The engine coolant sensor 158 generates the engine coolant temperature signal associated with the temperature of the engine 102.

At block 206, the processor 160 compares the temperature of the intake air to the intake air temperature threshold. In this example, the threshold is 100 degrees Fahrenheit. However, the threshold can be above or below 100 degrees Fahrenheit. If the intake air temperature is above the intake air temperature threshold, the method 200 proceeds to block 208. If the intake air temperature is below the intake air temperature threshold, the method 200 proceeds to block 218.

At block 208, the processor 160 compares the temperature of the ambient air to the ambient air temperature threshold. In this example, the threshold is 32 degrees Fahrenheit. However, the threshold can be above or below 32 degrees Fahrenheit. If the ambient temperature is below the ambient temperature threshold, the method 200 proceeds to block 210. If the ambient temperature is above the ambient temperature threshold, the method 200 proceeds to block 212.

At block 210, the processor 160 generates the first rear shutter signal, and the rear actuator 146 moves the rear shutter mechanism 142 to the first position to allow passive flow downstream of the intercooler 130 in response to the rear actuator 146 receiving the first rear shutter signal.

At block 212, the processor 160 compares the speed of the motor vehicle 100 to the vehicle speed threshold. In this example, the threshold is 25 miles per hour. However, the threshold can be above or below 25 miles per hour. If the vehicle speed is below the vehicle speed threshold, the method 200 proceeds to block 214. If the vehicle speed is above the vehicle speed threshold, the method 200 proceeds to block 216.

At block 214, the processor 160 generates the open signal, and the front actuator 150 moves the front shutter mechanism 148 to the open position to allow air to flow through the intercooler 130 in response to the front actuator receiving the open signal. The processor 160 generates the second rear shutter signal, and the rear actuator 146 moves the rear shutter mechanism 142 to the second position to direct flow from the intercooler 130 to the radiator in response to the rear actuator receiving the second rear shutter signal. The processor increases power supplied to the cooling fan 138, such that the cooling fan 138 draws air from the charge air cooling passage 116 to supply airflow through the intercooler 130 and the radiator 136.

At block 216, the processor 160 generates the open signal, and the front actuator 150 moves the front shutter mechanism 148 to the open position to allow air to enter the inlet 120 and flow through the intercooler 130. The processor 160 generates the first rear shutter signal, and the rear actuator 146 moves the rear shutter mechanism 142 to the first position to allow air to flow through the intercooler 130 and

11

the first outlet **122**, when the dynamic air pressure caused by vehicle motion produces mass flow through the intercooler, such that assistance from the cooling fan **138** may be unnecessary.

At block **218**, the processor **160** compares the temperature of the ambient air to the ambient air temperature threshold. In this example, the threshold is 32 degrees Fahrenheit. However, the threshold can be above or below 32 degrees Fahrenheit. If the ambient temperature is below the ambient temperature, the method **200** proceeds to block **220**. If the ambient temperature is above the ambient temperature, the method **200** proceeds to block **216**.

At block **220**, the processor **160** generates the closed signal, and the front actuator **150** moves the front shutter mechanism **148** to the closed position to block flow upstream of the intercooler **130**. The processor **160** generates the second rear shutter signal, and the rear actuator **146** moves the rear shutter mechanism **142** to the second position to block ram flow downstream of the intercooler **130**. Because both the rear and front shutter mechanisms prevent airflow through the intercooler, heat rejection can be limited during icing conditions.

At block **222**, the processor **160** compares the temperature of the engine coolant to an engine coolant temperature threshold. The threshold can be a fixed value, a calculated value, or a plurality of values in a lookup table. If the temperature of the engine coolant is above the threshold, the method **200** proceeds to block **224**. If the temperature of the engine coolant is below the threshold, the method **200** returns to block **202**.

At block **224**, the processor **160** generates the adjustment signal. The rear actuator **146** moves the rear shutter mechanism **142** by a predetermined increment toward the second position to allow the radiator **136** of the engine cooling system **134** to scavenge air from the intercooler **130** of the charge air cooling system, in response to the adjustment signal.

The description of the present disclosure is merely exemplary in nature and variations that do not depart from the general sense of the present disclosure are intended to be within the scope of the present disclosure. Such variations are not to be regarded as a departure from the spirit and scope of the present disclosure.

What is claimed is:

1. A shutter system for a motor vehicle having an internal combustion engine with a forced induction system supplying an intake air to the engine and the engine being cooled by an engine coolant, with the motor vehicle further including a charge air cooler system having an intercooler for cooling the intake air and an engine cooling system having a radiator for cooling the engine coolant, the shutter system comprising:

a rear shutter mechanism positioned downstream of the intercooler and movable between first and second positions, with the radiator scavenging a flow of the intake air from the intercooler when the rear shutter mechanism is disposed in the second position;

a rear actuator coupled to the rear shutter mechanism for moving the rear shutter mechanism between the first and second positions;

an intake air temperature sensor for generating an intake air temperature signal associated with a temperature of the intake air received by the engine; and

a processor coupled to the rear actuator and the intake air temperature sensor, and the processor being configured to:

12

compare the temperature of the intake air to an intake air temperature threshold;

generate a first rear shutter signal at least in response to the processor determining that the temperature of the intake air is below the intake air temperature threshold; and

generate a second rear shutter signal at least in response to the processor determining that the temperature of the intake air is above the intake air temperature threshold;

wherein the rear actuator moves the rear shutter mechanism to the first position in response to the rear actuator receiving the first rear shutter signal, and the rear actuator moves the rear shutter mechanism to the second position in response to the rear actuator receiving the second rear shutter signal.

2. The shutter system of claim **1** further comprising:

an ambient air temperature sensor for generating an ambient air temperature signal associated with a temperature of an ambient air;

wherein the processor is coupled to the ambient air temperature sensor, and the processor is configured to: compare the temperature of the ambient air to an ambient air temperature threshold; and

generate the first rear shutter signal at least in response to the processor determining that the temperature of the ambient air is above the ambient air temperature threshold; and

generate the second rear shutter signal at least in response to the processor determining that the temperature of the ambient air is below the ambient air temperature threshold.

3. The shutter system of claim **2** further comprising:

a vehicle speed sensor for generating a vehicle speed signal associated with a speed of the motor vehicle;

wherein the processor is coupled to the vehicle speed sensor, and the processor is configured to:

compare the speed of the motor vehicle to a vehicle speed threshold;

generate the first rear shutter signal at least in response to the processor determining that the speed of the motor vehicle is above the vehicle speed threshold; and

generate the second rear shutter signal at least in response to the processor determining that the speed of the motor vehicle is below the vehicle speed threshold.

4. The shutter system of claim **3** further comprising:

a cooling fan coupled to the processor, and the cooling fan is capable of drawing the intake air through the intercooler when the rear shutter is disposed in the second position, and supplying the intake air to the radiator;

wherein the processor is configured to generate a fan power signal in response to the processor determining that at least one of:

the intake air temperature is above the intake air temperature threshold;

the temperature of the ambient air is above the ambient air temperature threshold; and

the speed of the motor vehicle is below the vehicle speed threshold;

wherein the cooling fan increases the flow of the intake air drawn through the intercooler in response to receiving the fan power signal.

13

5. The shutter system of claim 4 further comprising:
 an engine coolant sensor coupled to the processor, and the
 engine coolant sensor is capable of generating an
 engine coolant temperature signal associated with a
 temperature of the engine; 5
 wherein the processor is configured to:
 compare the temperature of the engine coolant to an
 engine coolant temperature threshold; and
 generate an adjustment signal in response to the pro-
 cessor determining that the temperature of the engine 10
 coolant is above the engine coolant temperature
 threshold;
 wherein the rear actuator moves the rear shutter mecha-
 nism by a predetermined increment toward the second 15
 position in response to the adjustment signal.
6. The shutter system of claim 5 further comprising:
 a front shutter mechanism positioned upstream of the
 intercooler and movable between open and closed
 positions; and 20
 a front actuator coupled to the front shutter mechanism for
 moving the front shutter mechanism between the open
 and closed positions;
 wherein the processor is configured to generate a closed
 signal at least in response to the processor determining 25
 that the temperature of the ambient air is below the
 ambient air temperature threshold, and the processor is
 configured to generate an open signal at least in
 response to the processor determining that the tempera-
 ture of the ambient air is above the ambient air tem- 30
 perature threshold;
 wherein the front actuator moves the front shutter mecha-
 nism to the closed position in response to the front
 actuator receiving the closed signal, and the front 35
 actuator moves the front shutter mechanism to the open
 position in response to the front actuator receiving the
 open signal.
7. The shutter system of claim 6 wherein the processor is
 configured to generate the open signal at least in response to 40
 the processor determining that the speed of the motor
 vehicle is below the vehicle speed threshold.
8. A motor vehicle having an internal combustion engine
 with a forced induction system supplying an intake air to the
 engine and a coolant circuit for flowing an engine coolant, 45
 the motor vehicle comprising:
 a vehicle structure defining:
 a charge air cooling passage having an inlet, with the
 charge air cooling passage further having first and
 second outlets downstream of the inlet; and 50
 an engine cooling passage fluidly connected the second
 outlet for receiving air from the charge air cooling
 passage;
 a charge air cooler system having an intercooler disposed
 in the charge air cooling passage, and the charge air 55
 cooler system is coupled to the forced induction system
 for cooling the intake air supplied to the engine;
 an engine cooling system having a radiator disposed in the
 engine cooling passage, and the engine cooling system
 is coupled to the engine for cooling the engine coolant 60
 flowing through the coolant circuit in the engine; and
 a shutter system comprising:
 a rear shutter mechanism proximal to the
 first outlet and downstream of the intercooler, with
 the rear shutter mechanism being movable between 65
 a first position for directing air through the first outlet
 and a second position, with the radiator scavenging

14

- a flow of the intake air from the intercooler when the
 rear shutter mechanism is disposed in the second
 position;
 a rear actuator coupled to the rear shutter mechanism
 for moving the rear shutter mechanism between the
 first and second positions;
 an intake air temperature sensor for generating an
 intake air temperature signal associated with a tem-
 perature of the intake air received by the engine; and
 a processor coupled to the rear actuator and the intake
 air temperature sensor, and the processor is config-
 ured to:
 compare the temperature of the intake air to an intake
 air temperature threshold;
 generate a first rear shutter signal at least in response
 to the processor determining that the temperature
 of the intake air is below the intake air temperature
 threshold; and
 generate a second rear shutter signal at least in
 response to the processor determining that the
 temperature of the intake air is above the intake air
 temperature threshold;
 wherein the rear actuator moves the rear shutter mecha-
 nism to the first position at least in response to the
 rear actuator receiving the first rear shutter signal,
 and the rear actuator moves the rear shutter mecha-
 nism to the second position in response to the rear
 actuator receiving the second rear shutter signal.
9. The motor vehicle of claim 8 wherein the shutter
 system further comprises:
 an ambient air temperature sensor for generating an
 ambient air temperature signal associated with a tem-
 perature of an ambient air;
 wherein the processor is coupled to the ambient air
 temperature sensor, and the processor is configured to:
 compare the temperature of the ambient air to an
 ambient air temperature threshold;
 generate the first rear shutter signal at least in response
 to the processor determining that the temperature of
 the ambient air is above the ambient air temperature
 threshold; and
 generate the second rear shutter signal at least in
 response to the processor determining that the tem-
 perature of the ambient air is below the ambient air
 temperature threshold.
10. The motor vehicle of claim 9 wherein the shutter
 system further comprises:
 a vehicle speed sensor for generating a vehicle speed
 signal associated with a speed of the motor vehicle;
 wherein the processor is coupled to the vehicle speed
 sensor, and the processor is configured to:
 compare the speed of the motor vehicle to a vehicle
 speed threshold; and
 generate the first rear shutter signal at least in response
 to the processor determining that the speed of the
 motor vehicle is above the vehicle speed threshold;
 and
 generate the second rear shutter signal at least in
 response to the processor determining that the speed
 of the motor vehicle is below the vehicle speed
 threshold.
11. The motor vehicle of claim 10 wherein the shutter
 system further comprises:
 a cooling fan coupled to the processor, and the cooling fan
 is capable of drawing air through the intercooler and
 supplying the intake air to the radiator;

15

wherein the processor is configured to generate a fan power signal at least in response to the processor determining that the speed of the motor vehicle is below the vehicle speed threshold;

wherein the cooling fan increases the flow of the intake air drawn through the intercooler in response to receiving the fan power signal.

12. The motor vehicle of claim 11 wherein the shutter system further comprises:

an engine coolant sensor coupled to the processor, with the engine coolant sensor capable of generating an engine coolant temperature signal associated with a temperature of the engine;

wherein the processor is configured to:

compare the temperature of the engine coolant to an engine coolant temperature threshold; and

generate an adjustment signal in response to the processor determining that the temperature of the engine coolant is above the engine coolant temperature threshold;

wherein the rear actuator moves the rear shutter mechanism by a predetermined increment toward the second position in response to the adjustment signal.

13. The motor vehicle of claim 12 wherein the shutter system further comprises:

a front shutter mechanism positioned upstream of the intercooler and movable between open and closed positions; and

a front actuator coupled to the front shutter mechanism for moving the front shutter mechanism between the open and closed positions;

wherein the processor is configured to generate a closed signal at least in response to the processor determining that the temperature of the ambient air is below the ambient air temperature threshold, and the front actuator moves the front shutter mechanism to the closed position in response to the front actuator receiving the closed signal;

wherein the processor is configured to generate an open signal at least in response to the processor determining that the temperature of the ambient air is above the ambient air temperature threshold, and the front actuator moves the front shutter mechanism to the open position in response to the front actuator receiving the open signal.

14. The motor vehicle of claim 13 wherein the processor is configured to generate the open signal at least in response to the processor determining that the speed of the motor vehicle is below the vehicle speed threshold.

15. A method for operating a shutter system for a motor vehicle, with the motor vehicle having an internal combustion engine, a charge air cooler system including an intercooler for cooling an intake air received by the engine, and an engine cooling system having a radiator for cooling an engine coolant flowing through the engine, the method comprising:

receiving, by the engine, the intake air from a forced air induction system;

flowing, using an engine cooling system, an engine coolant through the engine;

generating, using an intake air temperature sensor, an intake air temperature signal associated with a temperature of the intake air;

comparing, using a processor coupled to the intake air temperature sensor, the temperature of the intake air to an intake air temperature threshold;

16

generating, using the processor, a first rear shutter signal at least in response to the processor determining that the temperature of the intake air is below the intake air temperature threshold;

moving, using a rear actuator coupled to the processor, a rear shutter mechanism to a first position to allow the intake air to flow downstream of an intercooler at least in response to the rear actuator receiving the first rear shutter signal;

generating, using the processor, a second rear shutter signal at least in response to the processor determining that the temperature of the intake air is above the intake air temperature threshold; and

moving, using the rear actuator, the rear shutter mechanism to a second position where the radiator scavenges a flow of the intake air from the intercooler in response to the rear actuator receiving the second rear shutter signal.

16. The method of claim 15 further comprising:

generating, using an ambient air temperature sensor coupled to the processor, an ambient air temperature signal associated with a temperature of an ambient air received by the charge air cooler system;

comparing, using the processor, the temperature of the ambient air to an ambient air temperature threshold;

generating, using the processor, the first rear shutter signal in further response to the processor determining that the temperature of the ambient air is above the ambient air temperature threshold;

moving, using the rear actuator, the rear shutter mechanism to the first position to allow the intake air to flow downstream of the intercooler in response to the rear actuator receiving the first rear shutter signal;

generating, using the processor, the second rear shutter signal in further response to the processor determining that the temperature of the ambient air is below the ambient air temperature threshold; and

moving, using the rear actuator, the rear shutter mechanism to the second position to block the intake air from flowing downstream of the intercooler in response to the rear actuator receiving the second rear shutter signal.

17. The method of claim 16 further comprising:

generating, using a vehicle speed sensor coupled to the processor, a vehicle speed signal associated with a speed of the motor vehicle;

comparing, using the processor, the speed of the motor vehicle to a vehicle speed threshold;

generating, using the processor, the first rear shutter signal in further response to the processor determining that the speed of the motor vehicle is above the vehicle speed threshold;

moving, using the rear actuator, the rear shutter mechanism to the first position to allow the intake air to flow through the intercooler and a first outlet in response to the rear actuator receiving the first rear shutter signal;

generating, using the processor, the second rear shutter signal in further response to the processor determining that the speed of the motor vehicle is below the vehicle speed threshold;

moving, using the rear actuator, the rear shutter mechanism to the second position to block the intake air from flowing downstream of the intercooler in response to the rear actuator receiving the second rear shutter signal; and

drawing, using a cooling fan coupled to the processor and fluidly connected to the intercooler, air through the

17

intercooler in response to the processor determining that the vehicle speed is below the vehicle speed threshold.

18. The method of claim **17** further comprising:

generating, using an engine coolant sensor coupled to the processor, an engine coolant temperature signal associated with a temperature of the engine;

comparing, using the processor, the temperature of the engine coolant to an engine coolant temperature threshold;

generating, using the processor, an adjustment signal in response to the processor determining that the temperature of the engine coolant is above the engine coolant temperature threshold; and

moving, using a rear actuator, the rear shutter mechanism by a predetermined increment toward the second position to allow the radiator of the engine cooling system to scavenge air from the intercooler of the charge air cooling system in response to the rear actuator receiving the adjustment signal.

18

19. The method of claim **18** further comprising:

generating, using the processor, an open signal in response to the processor determining at least one of: the temperature of the intake air being above the intake air temperature threshold;

the temperature of the ambient air being above the ambient air temperature threshold; and

the speed of the motor vehicle being below the vehicle speed threshold; and

moving, using a front actuator coupled to the processor, a front shutter mechanism to an open position in response to the front actuator receiving the open signal.

20. The method of claim **19** further comprising:

generating, using the processor, a closed signal in response to the processor determining that the temperature of the ambient air is below the ambient air temperature threshold; and

moving, using the front actuator, the front shutter mechanism to a closed position in response to the front actuator receiving the closed signal.

* * * * *