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Lien

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(54) **FACE MASK TIE MANAGEMENT INSERT**

(71) Applicant: **O & M Halyard, Inc.**, Mechanicsville, VA (US)

(72) Inventor: **Khoa T. Lien**, Alpharetta, GA (US)

(73) Assignee: **O&M Halyard, Inc.**, Mechanicsville, VA (US)

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See application file for complete search history.

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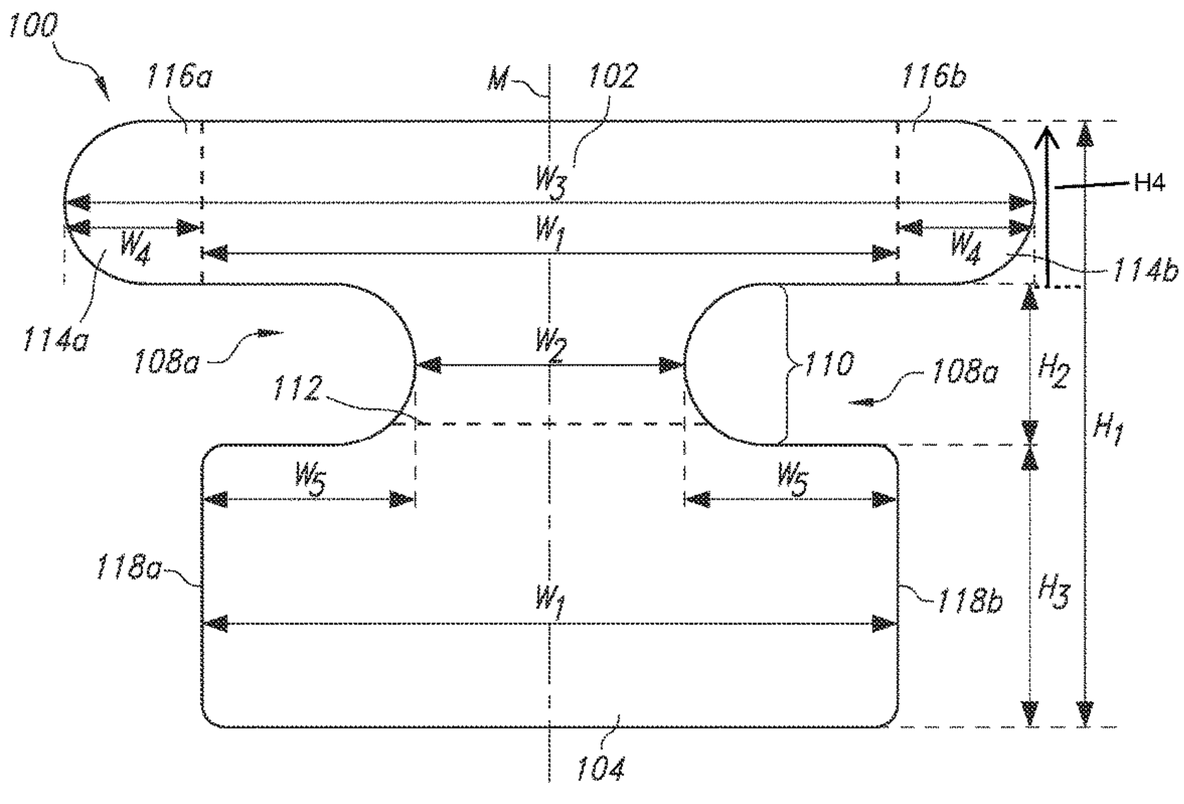
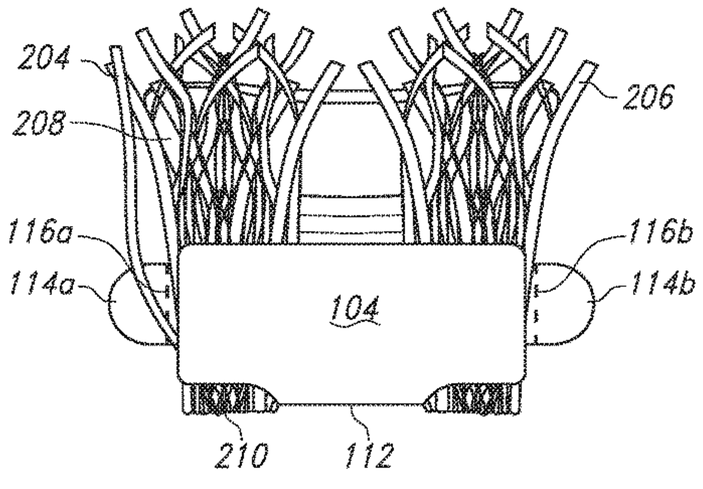
Primary Examiner — J. Gregory Pickett
Assistant Examiner — Brijesh V. Patel
(74) *Attorney, Agent, or Firm* — Dority & Manning, P.A.

(57) **ABSTRACT**

An insert for managing tie strings of a plurality of face masks within a dispenser package is provided. The insert is intended for use with face masks that include a face mask body and at least left and right tie strings. The insert includes a body having a lower portion, an upper portion, a neck connecting the lower portion and the upper portion, and a cut-out portion for the tie strings formed between the lower portion, the neck, and the upper portion. A method of managing the tie strings of a plurality of face masks using the insert is also disclosed.

20 Claims, 4 Drawing Sheets





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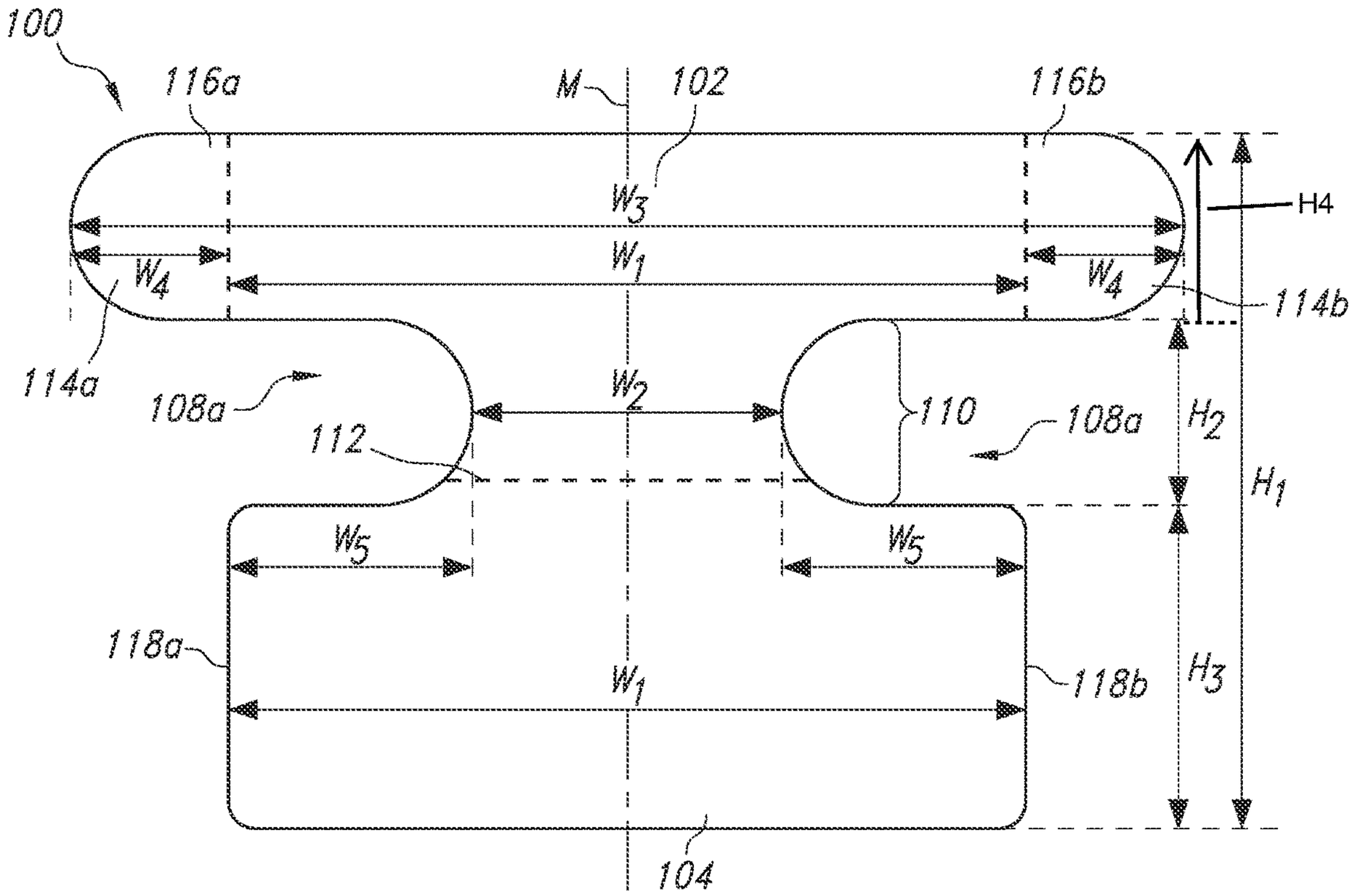
100
116a
M
102
116b
W3
W1
W4
W4
H4
114b
114a
108a
W2
110
108a
H2
112
H1
W5
W5
118a
W1
118b
H3
104

FIG. 1

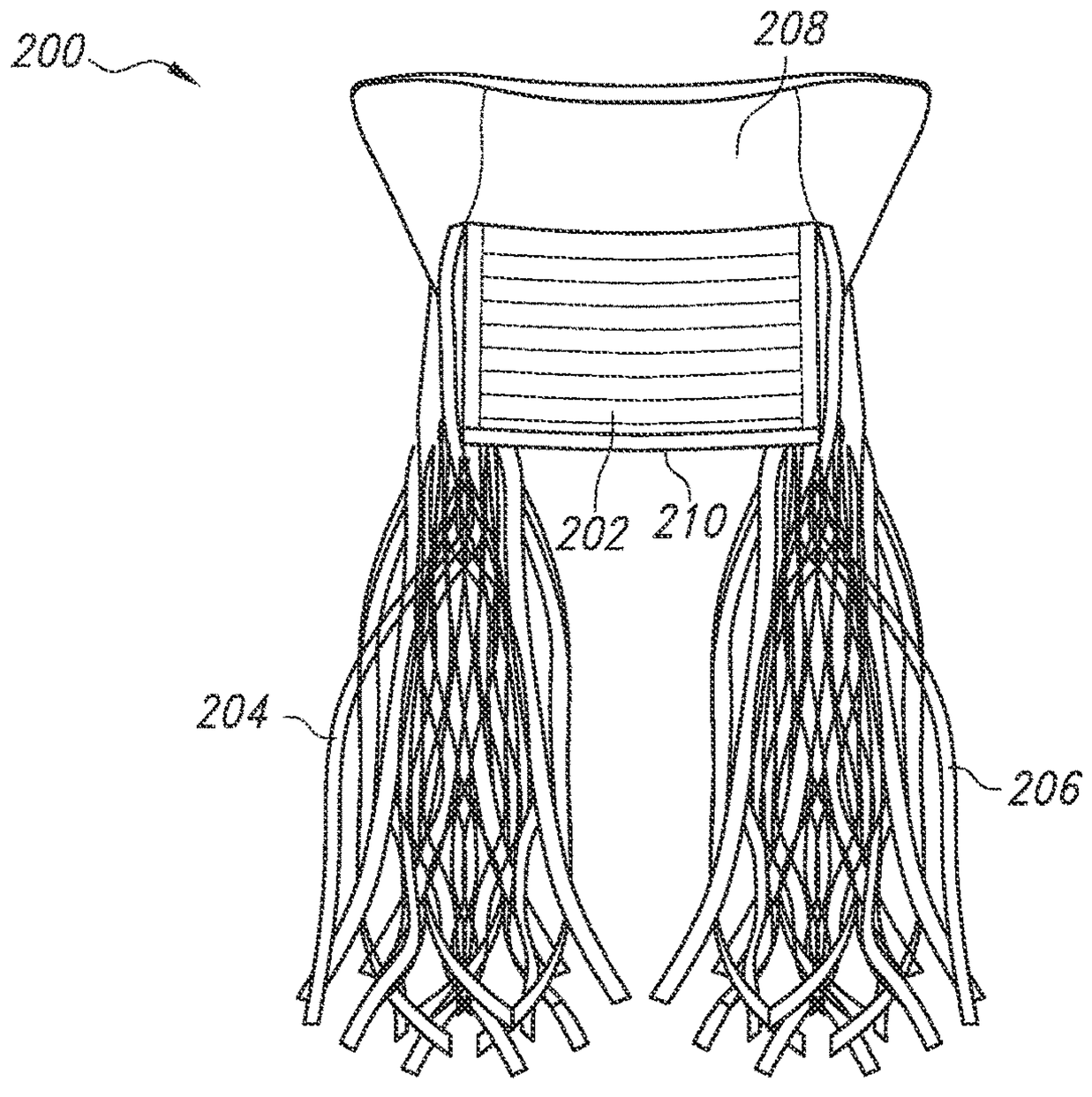
200
208
202
210
204
206

FIG. 2

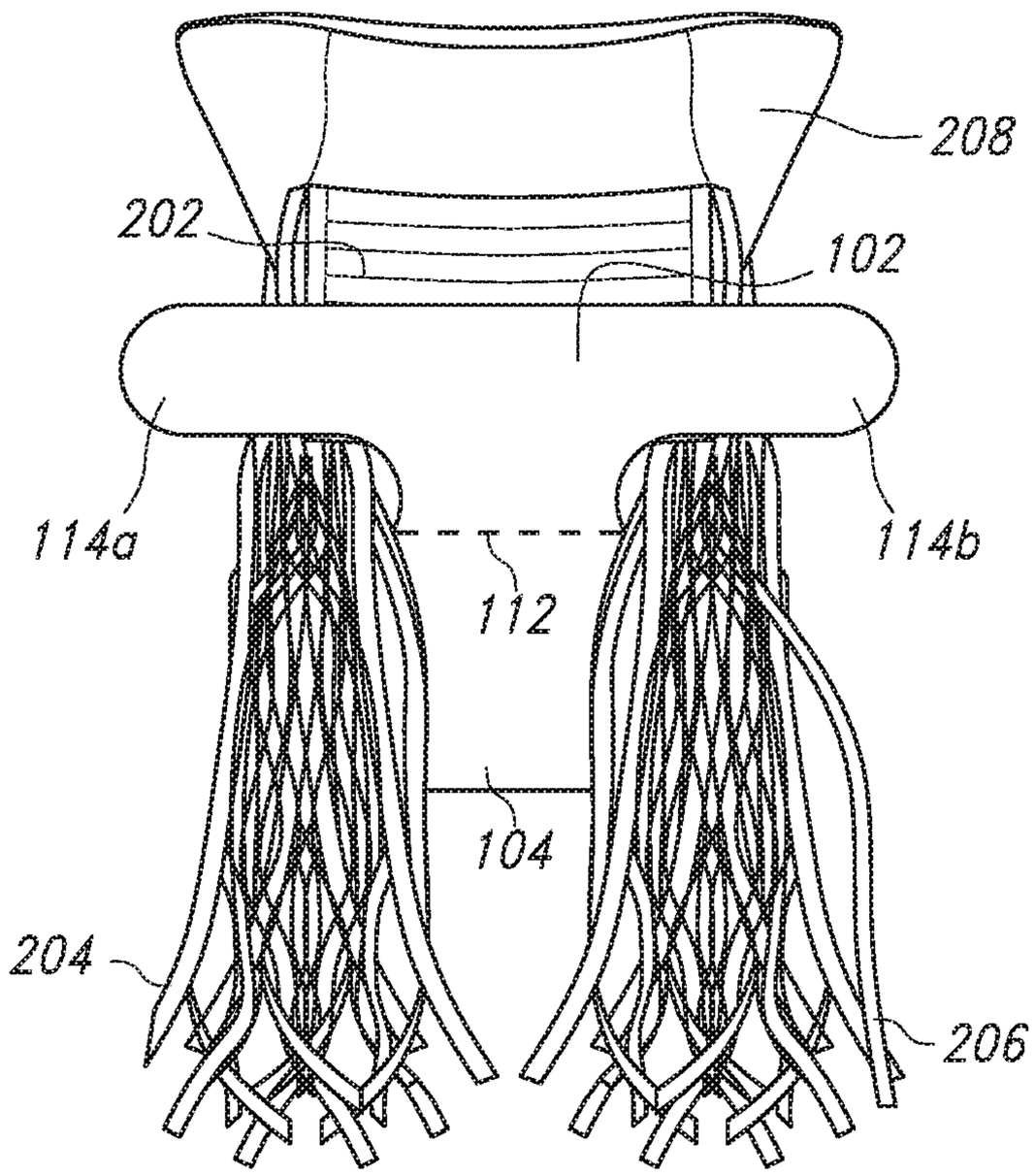
208
202
102
114a
114b
112
104
204
206

FIG. 3

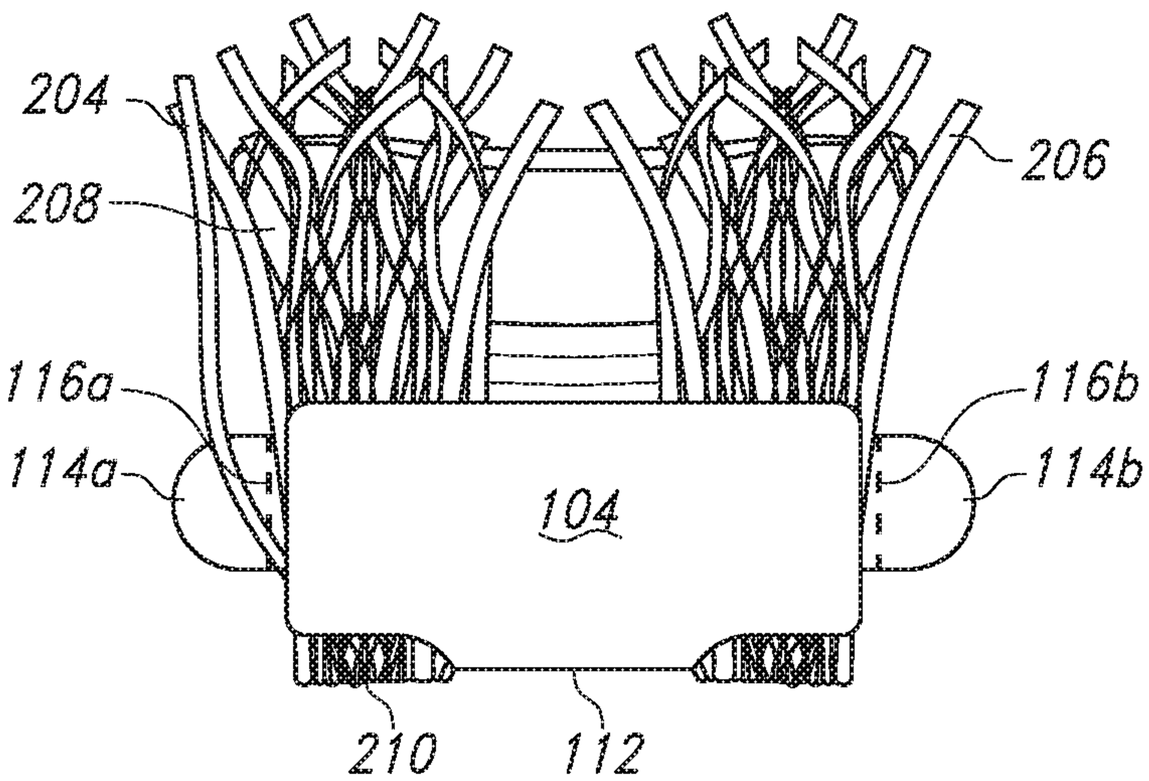
204
206
208
116a
116b
114a
114b
104
210
112

FIG. 4

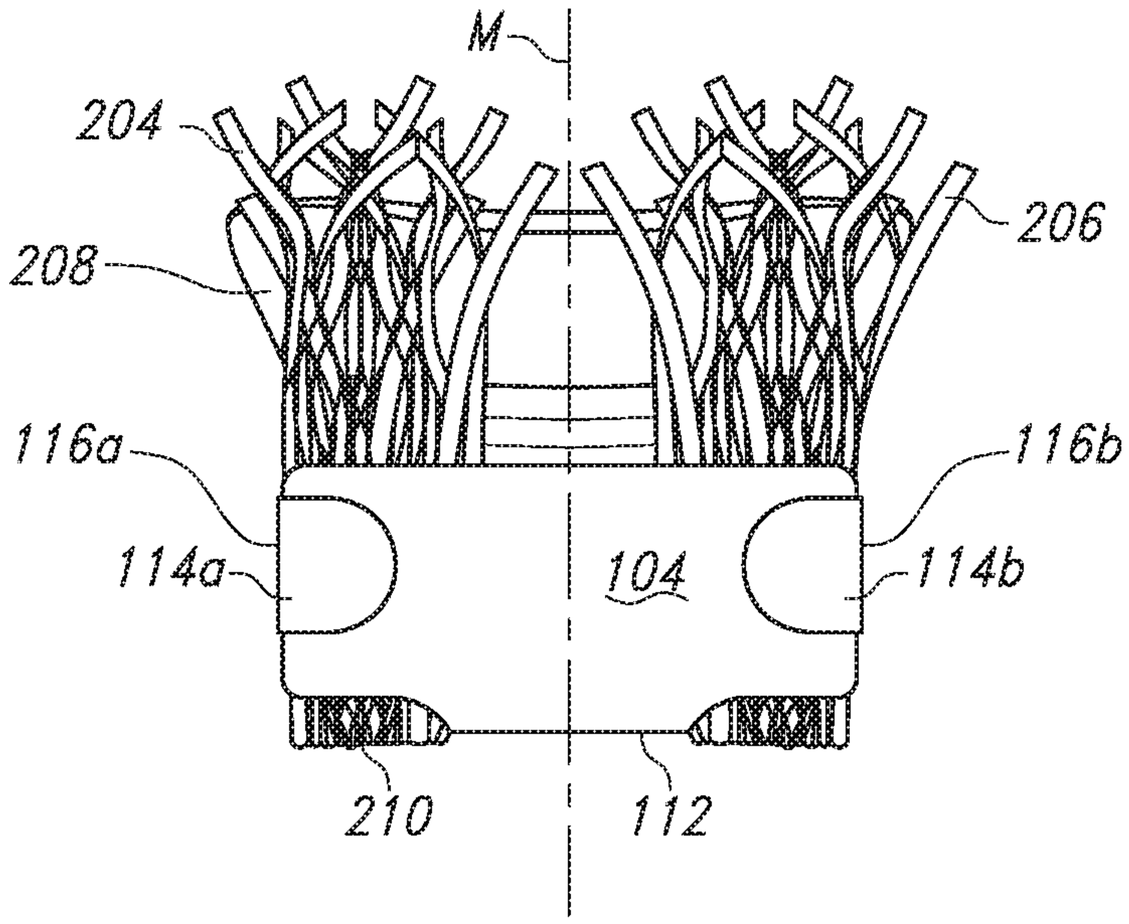
M
204
206
208
116a
116b
114a
104
114b
210
112

FIG. 5

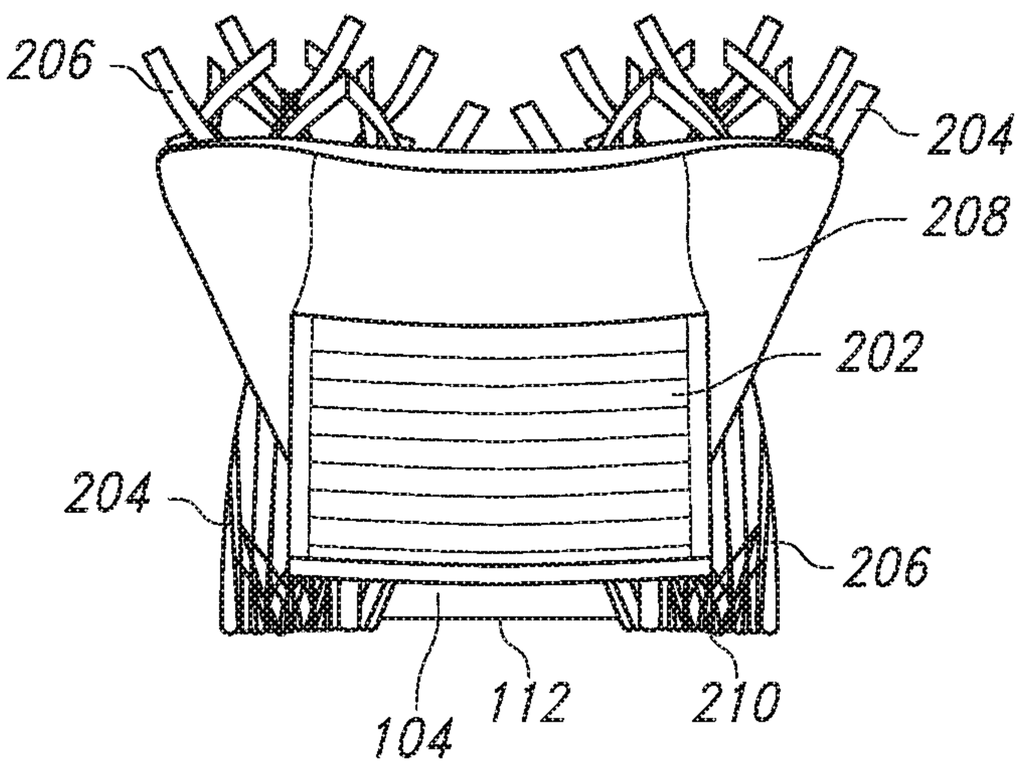
206
204
208
202
204
206
104
112
210

FIG. 6

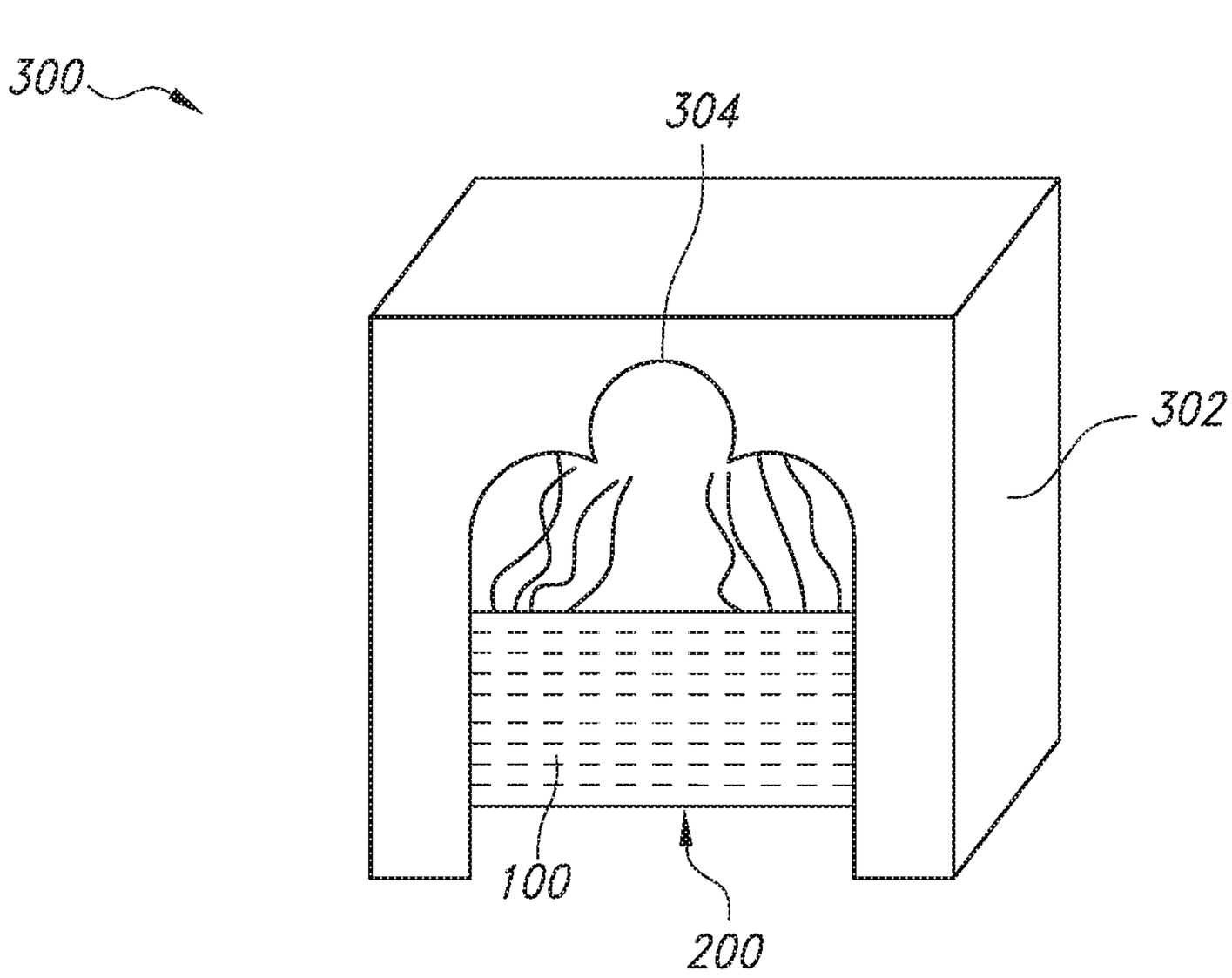

FIG. 7

FACE MASK TIE MANAGEMENT INSERT

FIELD OF THE INVENTION

The subject matter of the present invention relates generally to an insert for the packaging and dispensing of one of multiple face masks from a container without tangling the tie strings of the masks.

BACKGROUND

Surgeons, nurses, and other healthcare professionals often wear surgical masks to prevent the spread of infection through contact with the body fluids of patients. Additionally, healthcare professionals are often required to wear sterile surgical masks during surgical procedures to maintain the sterile environment. Non-sterile surgical masks are often formed of a flat, rectangular panel which covers the face of the wearer, with multiple ties or strings attached to the corners of the rectangular panel. In some instances, the sterile face mask additionally includes a transparent eye shield attached to the upper portion of the rectangular panel for protecting the wearer's eyes.

The masks are generally stacked, sold and stored together and are intended to be removed one by one for use. Inevitably, the tie strings of the stacked masks become tangled. The entangled tie strings require time and effort to separate the masks from each other, often leading to inadvertently handling the masks that remain in the package or removing multiple masks at once. Handling or removing the remaining masks from the package exposes the extra masks to microorganisms that may contaminate the extra masks. This contamination may expose patients to infections.

The only way to avoid such risk of contamination is to throw away all the masks that were handled when they were untangled, resulting in unnecessary waste. Because hospitals must both reduce costs and maintain sanitary conditions, contamination or waste of the masks is unacceptable.

An alternative packaging method for surgical masks involves individually folding each and every string of every mask such that the tie strings are isolated from one another before the masks are stacked and placed into a dispenser. This method generally requires manual folding of the tie strings, which incurs additional expensive manufacturing costs and tedious labor.

One solution is to provide a packaging container, such as a box, having an opening for dispensing the face masks and providing a separate compartment within the box for containing the tie strings to avoid entanglement. For example, a plurality of masks may be stacked and positioned so that all the strings hang in one direction forming two columns of tie strings hanging distal to the opening of the dispenser. U.S. Pat. No. 4,269,315 (Boyce); U.S. Pat. No. 4,673,084 (Hubbard et. al.); U.S. Pat. No. 5,615,767 (Eull et. al.); French patent FR 2350823; and German patent DE 7607669 disclose containers for dispensing face masks having compartments for gathering the tie strings. However, these containers are often formed from large, complex blanks of cardboard or other material and require complex folding and/or adhesives to maintain the structure of the container to separate the tie strings from the masks. As a result, these dispensers require additional manufacturing and assembly time and cost.

Furthermore, even with specialized containers as described above, the problem of handling or removing multiple masks at once is not eliminated. For example, some containers are so difficult to remove masks from that healthcare professionals tear off the lid to access the masks, leaving the remaining masks exposed to contamination.

Consequently, there is a need for a packaging solution that overcomes the shortcomings of existing packaging for dispensing of sterile face masks to reduce waste and contamination of the masks.

SUMMARY

The present invention is directed to an insert for managing tie strings of a plurality of face masks within a dispenser package, where each face mask includes a face mask body and left and right tie strings. The insert includes a body having a lower portion, an upper portion, a neck connecting the lower portion and the upper portion, and a cut-out portion for the tie strings formed between the lower portion, the neck, and the upper portion.

In one particular embodiment, the cut-out portion can include first and second channels.

In addition, the left and right tie strings of the face masks can be configured to extend through the first and second channels, respectively.

In one more embodiment, the upper portion of the insert can be wider than the lower portion of the insert.

In yet another embodiment, the upper portion of the insert can include a first flap and a second flap.

In addition, the first flap and the second flap can extend from opposing sides of the upper portion.

Further, the lower portion of the insert can define a first side edge and a second side edge, wherein the first flap can extend beyond the first side edge and the second flap can extend beyond the second side edge.

Moreover, the neck can include a fold region having a crease for folding the lower portion up to face the upper portion.

Additionally, the first and second flaps can be configured to be folded over first and second side edges of the lower portion towards a central axis of the insert, respectively, when the neck is folded at the crease to secure the left and right tie strings in the insert.

Further, a lower edge of each of the plurality of face masks can be configured to rest adjacent the fold region.

Moreover, the tie strings can be configured to extend in a direction distally from the fold region.

In still yet another embodiment, the ratio of the width of the neck to the width of the lower portion can range from about 1:1.5 to about 1:4.

In an additional embodiment, the ratio of the width of the lower portion to the width of the upper portion can range from about 1:1 to about 1:2.

In one more embodiment, the insert can be configured to secure the plurality of face masks by folding the body to hold the tie strings in place.

In yet another embodiment, the insert can be made of paper or cardboard material.

In still another embodiment, the insert can be made of a single layer of material.

In an additional embodiment, the insert can be formed in one piece.

In one more embodiment, the lower portion can have a width ranging from about 17.8 cm to about 25.4 cm.

In yet another embodiment, the upper portion can have a width ranging from about 25.4 cm to about 35.6 cm.

In still another embodiment, the neck can have a width ranging from about 6.3 cm to about 11.4 cm.

In one more embodiment, the lower portion can have a width ranging from about 17.8 cm to about 25.4 cm, the

upper portion can have a width ranging from about 25.4 cm to about 35.6 cm, and the neck can have a width ranging from about 6.3 cm to about 11.4 cm.

The present invention additionally relates to a face mask tie management system. The face mask tie management system includes a package for dispensing face masks, wherein the package includes an opening for dispensing the face masks, and an insert. The insert can include a body having a lower portion, an upper portion, a neck connecting the lower portion and the upper portion, and a cut-out portion for the tie strings formed between the lower portion, the neck, and the upper portion.

In another embodiment of the face mask tie management system, the system further includes a stack of face masks, wherein the tie strings of the stack of face masks can be secured by the insert, wherein the stack of face masks having tie strings secured by the insert can be positioned inside the package such that the face masks can be dispensed from the package one at a time.

The present invention further relates to a method of managing tie strings of a plurality of face masks for dispensing the plurality of face masks. Each face mask can include a face mask body and left and right tie strings. The method includes steps of:

providing the plurality of face masks in a stack, wherein the mask bodies are stacked on top of each other; providing an insert for managing the tie strings of the plurality of face masks, the insert including a body having a lower portion, an upper portion, and a neck connecting the lower portion and the upper portion; and a cut-out portion for the tie strings, wherein the cut-out portion comprises first and second channels formed by the lower portion, the neck, and the upper portion; positioning the left and right tie strings through the first and second channels of the insert, respectively; folding the lower portion of the insert up toward the upper portion; and securing the tie strings by folding flaps on each opposing end of the upper portion over respective side edges of the lower portion towards a central axis of the insert to secure the insert in a folded configuration.

These and other features, aspects, and advantages of the present invention will become better understood with reference to the following description and appended claims. The accompanying drawings, which are incorporated and constitute a part of this specification, illustrate embodiments of the invention and, together with the description, serve to explain the principles of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

A full and enabling disclosure of the present invention, including the best mode thereof, directed to one of ordinary skill in the art, is set forth in the specification, which makes reference to the appended figures, in which:

FIG. **1** is a top view of a tie management insert according to the present invention before the insert has been folded or assembled with a stack of face masks to secure the stack of masks.

FIG. **2** is a rear view of an exemplary stack of face masks which may be used with the insert of FIG. **1**.

FIG. **3** is a rear view of the partially-assembled tie management insert of FIG. **1** with a stack of face masks in which the tie strings of the face masks have been received in the channels of the insert.

FIG. **4** is a rear view of the partially-assembled tie management insert of FIG. **1** with a stack of face masks in which the rear portion of the insert has been folded upward.

FIG. **5** rear view of an assembled configuration of the tie management insert wherein the insert has secured a stack of face masks.

FIG. **6** is a front view an assembled configuration of the tie management insert wherein the insert has secured a stack of face masks.

FIG. **7** is a perspective view of the tie management system of the present invention wherein the tie management insert has secured a stack of face masks and is placed within a dispenser.

DETAILED DESCRIPTION

Reference now will be made in detail to embodiments of the invention, one or more examples of which are illustrated in the drawings. Each example is provided by way of explanation of the invention, not limitation of the invention. In fact, it will be apparent to those skilled in the art that various modifications and variations can be made in the present invention without departing from the scope or spirit of the invention. For instance, features illustrated or described as part of one embodiment can be used with another embodiment to yield a still further embodiment. Thus, it is intended that the present invention covers such modifications and variations as come within the scope of the appended claims and their equivalents.

Generally speaking, the present invention is directed to a tie management system comprising an insert for managing the tie strings of a stack of surgical masks within a container. The insert has left- and right-side channels to segregate the respective left and right tie strings of the stack of surgical masks during packaging and to prevent the inadvertent dispensing of multiple face masks at once. Further, the tie management insert has a lower portion, an upper portion, a neck and a cut-out portion which form the channels. The neck comprises a fold region from which the lower portion is folded up toward the upper portion. The bottom edges of the stack of surgical face masks are configured to rest adjacent to the fold region. Further, the upper portion has left- and right-side flaps that are folded over the left- and right-side edges of the lower portion when the lower portion is folded upward at the fold region. The flaps of the upper portion secure the upper portion to the lower portion to hold the segregated tie strings, and thus the surgical masks, in place.

Referring now to FIG. **1**, a tie management insert **100** contemplated by the present invention is shown in a flat, unfolded configuration before the insert has been folded and secured about the tie strings in a stack of face masks. The insert **100** has an upper portion **102**, a lower portion **104**, and a neck **106** connecting the upper portion **102** and the lower portion **104**. The insert **100** further has a cut-out portion **110** formed between the upper portion **102**, the neck **106**, and the lower portion **104**. The cut-out portion **110** includes a first channel **108***a* and a second channel **108***b*. The neck **106** may also define a fold region where the insert **100** may be folded such that the lower portion **104** is folded up toward the upper portion **102**. Specifically, the fold may occur at the crease **112** located on a portion of the neck **106** adjacent to the lower portion **104**. The crease **112** may approximately bisect a height h_1 of the insert **100**, although it is to be understood that the crease **112** may be located anywhere along a height h_2 of the of the neck **106**. The crease **112** may be generally perpendicular to a central axis or midline M of the insert **100**. The upper portion **102** of the insert **100** further includes a first flap **114***a* and a second flap **114***b* which are used to secure the upper portion **102** to the lower portion **104** when

the insert **100** is in the folded configuration. The first and second flaps **114***a* and **114***b* each extend wider than respective first and second side edges **118***a* and **118***b* of the lower portion **104**. The first flap **114***a* and second flap **114***b* have first and second fold lines **116***a* and **116***b*, respectively. The fold lines **116***a* and **116***b* are approximately parallel to and can be aligned with the first and second side edges **118***a* and **118***b* of the lower portion **104**.

The insert **100** can be formed in one piece out of a paper, stock, or cardboard material. The insert can also be formed in one piece out of a rigid or semi-rigid plastic material. In one embodiment, a single layer of material is used. As will be demonstrated below, no adhesive or fastener is required or used to hold the insert **100** in its final folded configuration.

As shown in FIG. **1**, the lower portion **104** has an outer width w_1 extending between the first and second side edges **118***a* and **118***b* of the lower portion **104**. The neck has an inner width w_2. The upper portion **102** has an outer width w_3. The flaps **114***a* and **114***b* each have a flap width w_4. The sides of the lower portion **104** extending wider than the inner width w_2 of the neck **106** have a width w_5. As mentioned above, the insert **100** has an overall height h_1 and the neck **106** and the channels **108***a* and **108***b* of the cut-out portion **110** have a height h_2. The lower portion **104** has a height h_3. The upper portion **102** has a height h_4.

The outer width w_1 of the lower portion **104** may range from about 7 inches (17.8 cm) to about 10 inches (25.4 cm), such as from about 8 inches (20.3 cm) to about 9 inches (22.9 cm). In one particular embodiment, the outer width w_1 of the lower portion **104** may be about 8.6 inches (21.84 cm). The inner width w_2 of the neck **106** may range from about 2.5 inches (6.35 cm) to about 4.5 inches (11.4 cm), such as from about 3 inches (7.6 cm) to about 4 inches (10.2 cm). In one particular embodiment, the inner width w_2 of the neck **106** may be about 3.33 inches (8.46 cm). The ratio of the width w_2 of the neck **106** to the width w_1 of the lower portion **104** may range from about 1:1.5 to about 1:4. The outer width w_3 of the upper portion **102** may range from about 10 inches (25.4 cm) to about 14 inches (35.6 cm), such as from about 11 inches (27.9 cm) to about 13 inches (33 cm). In one particular embodiment, the outer width w_3 of the upper portion **102** may be about 12 inches (30.48 cm). The ratio of the width w_1 of the lower portion **104** to the width w_3 of the upper portion **102** may range from about 1:1 to about 1:2. The flap width w_4 may range from greater than 0 inches (0 cm) to about 2 inches (5.1 cm). The width w_5 of the sides of the lower portion **104** extending wider than the inner width w_2 of the neck **106** may range from about 1.25 inches (3.2 cm) to about 3.75 inches (9.5 cm). The height h_1 of the insert **100** may range from about 5 inches (12.7 cm) to about 10 inches (25.4 cm), such as from about 6 inches (15.2 cm) to about 9 inches (22.9 cm). In one particular embodiment, the height h_1 of the insert **100** may be about 7.5 inches (19.05 cm). The height h_2 of the neck **106** and the channels **108***a* and **108***b* of the cut-out portion **110** may range from about 1 inch (2.5 cm) to about 3 inches (7.6 cm), such as from about 1.5 inches (3.8 cm) to about 2.5 inches (6.6 cm). In one particular embodiment, the height h_2 of the neck **106** and the channels **108***a* and **108***b* may be about 2 inches (2.08 cm). In addition, the height h_3 of the lower portion **104** can be approximately one half the total height h_1 of the insert.

Next, FIG. **2** shows a rear view of an exemplary stack of masks **200** that can be secured by the insert **100** of the present invention. The stack of masks **200** includes rectangular-shaped mask bodies **202** formed of conventional surgical mask material, such as a multi-layered material which is permeable to air. The mask bodies **202** have a bottom edge **210**. Attached to an upper edge of each of the mask bodies **202** is an eye shield **208** formed of substantially transparent, flexible material. The mask bodies **202** each have a means for securing the mask on the face of the wearer. Advantageously, this can be a pair of tie strings on each side of the surgical mask body **202** forming left tie strings **204** and right tie strings **206**. Moreover, it is to be understood that although the means for securing the mask is shown as a pair of left **204** and right **206** tie strings, tie strings or other elongated fasteners may be present in other quantities than those specifically shown in FIG. **2**.

Turning now to FIGS. **3-6**, the steps for assembling the insert **100** to secure the tie strings of the stack of masks **200** are illustrated.

First, the insert **100** is positioned over the back of the stack of masks **200** such that the upper portion **102** of the insert **100** contacts the rear of the rectangular mask bodies **202**. The left-side tie strings **204** are gathered and pulled through the first channel **108***a* of the insert **100**, and the right-side tie strings **206** are gathered and pulled through the second channel **108***b*, such that the left-side tie strings **204** and the right-side tie strings **206** lay on top of the lower portion **104** of the insert **100**, as shown in FIG. **3**. The free ends of the tie strings **204** and **206** extend distally away from the neck **106** and crease **112**.

Next, the insert **100** is folded along the crease **112** so that the lower portion **104** is folded upward to face the upper portion **102**. At the same time, the gathered left-side tie strings **204** and right-side tie-strings **206** are brought upward such that the left-side tie strings **204** and the right-side tie strings **206** lay on top of the upper portion **102** and the eye shields **208**, as shown in FIG. **4**, so that the free ends of the tie strings **204** and **206** remain extending distally from the neck **106** and crease **112**. In this configuration, the flaps **114***a* and **114***b* of the upper portion **102** extend out toward the left and right sides, respectively, wider than the width w_1 of the lower portion.

Finally, the first flap **114***a* is folded along fold line **116***a* towards the central axis or midline M of the insert **100** such that flap **114***a* contacts and secures the first side edge **118***a* of the lower portion **104**, and the second flap **114***b* is folded along fold line **116***b* towards a central axis or midline M of the insert **100** such that flap **114***b* contacts and secures the second side edge **118***b* of the lower portion **104**, as shown in FIG. **5**. In this final folded configuration of the tie management insert system, the stack of masks **200** is secured within the folded insert **100**. The left- and right-side tie strings **204** and **206** remain secured in their respective channels **108***a* and **108***b* and segregated from each other. The tie strings are further segregated from the mask bodies **202** so that the groups of tie strings **204** and **206** are secured from being pulled out by the dispensing of a mask.

FIG. **6** illustrates a front view of this final folded and secured configuration. In this configuration, only one mask of the stack of masks **200** is visible from an exposed surface for access at any given time.

As shown in FIG. **7**, the final folded and secured stack of masks **200** about the insert **100** may then be inserted into any suitable package or dispenser **302** as part of a face mask dispensing system **300**. The dispenser **302** may include an aperture **304** through which the front mask of the stack of masks **200** is exposed and may be removed, as seen in FIG. **7**. As the front exposed mask is removed, the tie strings **204** and **206** connected thereto slide through the channels **108***a* and **108***b* of the insert **100** and out the aperture **304**. The segregated channels **108***a* and **108***b* therefore prevent the ties **204** and **206** from becoming entangled with one another

and allows smoother release of the mask from the dispenser **302**. As a result, the removal of the front mask of the stack of masks **200** will not result in the removal or handling of other masks in the stack **200**.

The tie management insert **100** of the present invention significantly reduces the occurrence of both packaging defects and dispensing errors of a stack of masks **200** within a box or container in the clinical setting.

Samples of three different types of dispensers for surgical masks were tested to evaluate the reduction in waste generated by the tie management insert of the present invention (Code H) as compared to a current mask dispenser (Code C) and a leading competitor's mask dispenser (Code R). In the study, dispensers were place on a shelf that simulated a hospital operating room scrub area. Healthcare professionals, who were the test subjects, were instructed to dispense a mask as they would in a clinical environment. The test results are provided in Tables 1 and 2 below.

TABLE 1

	Dispensing Errors	Total Dispensed	% of Dispensing Errors
Code C	42	210	20.0%
Code H	8	200	4.0%
Code R	7	99	7.1%

As shown in Table 1, the tie management system of the present invention (Code H) yielded significantly fewer dispensing errors as compared to the current and competitive mask dispensers.

TABLE 2

	Packaging Errors	Total Dispensed	% of Dispensing Errors
Code C	33	210	15.7%
Code H	8	200	4.0%
Code R	7	99	7.1%

As shown in Table 2, the tie management system of the present invention (Code H) yielded significantly fewer packaging defects as compared to the current and competitive mask dispensers.

Due to the significant reduction in both dispensing errors by healthcare professionals, and packaging defects of the mask dispenser, the tie management insert system of the present invention had a significant reduction in overall waste as compared to the current and competitive mask dispensers.

This written description uses examples to disclose the invention, including the best mode, and also to enable any person skilled in the art to practice the invention, including making and using any devices or systems and performing any incorporated methods. The patentable scope of the invention is defined by the claims and may include other examples that occur to those skilled in the art. Such other examples are intended to be within the scope of the claims if they include structural elements that do not differ from the literal language of the claims or if they include equivalent structural elements with insubstantial differences from the literal language of the claims.

What is claimed is:

1. An insert for managing tie strings of a plurality of face masks within a dispenser package, the insert comprising:

a body having a lower portion, an upper portion, and a neck connecting the lower portion and the upper portion, wherein the upper portion comprises a first flap and a second flap extending from opposing sides of the upper portion, wherein the upper portion is wider than the lower portion, further wherein each of the lower portion, the upper portion, and the neck has a height extending in a vertical direction, wherein the height of the lower portion is greater than the height of the upper portion and the height of the lower portion is greater than the height of the neck; and

a cut-out portion formed between the lower portion, the neck, and the upper portion, wherein the cut-out portion is configured to receive left and right tie strings of a plurality of face masks.

2. The insert of claim **1**, wherein the cut-out portion comprises first and second channels.

3. The insert of claim **2**, wherein the first and second channels are configured to receive the left and right tie strings of the plurality of face masks, respectively.

4. The insert of claim **1**, wherein the lower portion defines a first side edge and a second side edge, wherein the first flap extends beyond the first side edge and the second flap extends beyond the second side edge.

5. The insert of claim **1**, wherein the neck comprises a fold region having a crease for folding the lower portion up to face the upper portion.

6. The insert of claim **5**, wherein the first and second flaps are configured to be folded over first and second side edges of the lower portion towards a central axis of the insert, respectively, when the neck is folded at the crease, such that the insert is configured to secure the left and right tie strings of the plurality of face masks in the insert.

7. The insert of claim **5**, wherein the fold region is configured to receive a lower edge of each of the plurality of face masks.

8. The insert of claim **5**, wherein the insert is configured to receive the plurality of face masks such that the left and right tie strings are configured to extend in a direction distally from the fold region.

9. The insert of claim **1**, wherein a ratio of a minimum width of the neck to a maximum width of the lower portion ranges from about 1:1.5 to about 1:4.

10. The insert of claim **1**, wherein a ratio of a maximum width of the lower portion to a maximum width of the upper portion ranges from about 1:1 to about 1:2.

11. The insert of claim **1**, wherein the insert is configured to secure the plurality of face masks by folding the body to hold the tie strings in place.

12. The insert of claim **1**, wherein the insert is comprised of paper or cardboard material.

13. The insert of claim **1**, wherein the insert is comprised of a single layer of material.

14. The insert of claim **1**, wherein the insert is formed in one piece.

15. The insert of claim **1**, wherein the lower portion has a width ranging from about 17.8 cm to about 25.4 cm.

16. The insert of claim **1**, wherein the upper portion has a width ranging from about 25.4 cm to about 35.6 cm.

17. The insert of claim **1**, wherein the neck has a width ranging from about 6.3 cm to about 11.4 cm.

18. The insert of claim **1**, wherein the lower portion has a width ranging from about 17.8 cm to about 25.4 cm, the upper portion has a width ranging from about 25.4 cm to about 35.6 cm, and the neck has a width ranging from about 6.3 cm to about 11.4 cm.

19. A face mask tie management system comprising:

a package for dispensing face masks, wherein the package includes an opening for dispensing face masks; and

the insert according to claim **1**.

20. The face mask tie management system of claim **19**, further comprising a stack of face masks, wherein the tie strings of the stack of face masks are secured by the insert, wherein the stack of face masks having tie strings secured by the insert is positioned inside the package such that face masks in the stack of face masks are configured to be dispensed from the package one at a time.

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