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(54) **COOLING DEVICE**

(71) Applicant: **SANOH INDUSTRIAL CO., LTD.**,  
Tokyo (JP)  
(72) Inventors: **Shun Kadoi**, Koga (JP); **Yoshiaki Agui**, Koga (JP); **Masatoshi Hada**, Nagoya (JP); **Nobuteru Hane**, Nagoya (JP); **Satoru Kumagai**, Nagoya (JP)

(73) Assignee: **SANOH INDUSTRIAL CO., LTD.**,  
Tokyo (JP)

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**F28F 13/06**

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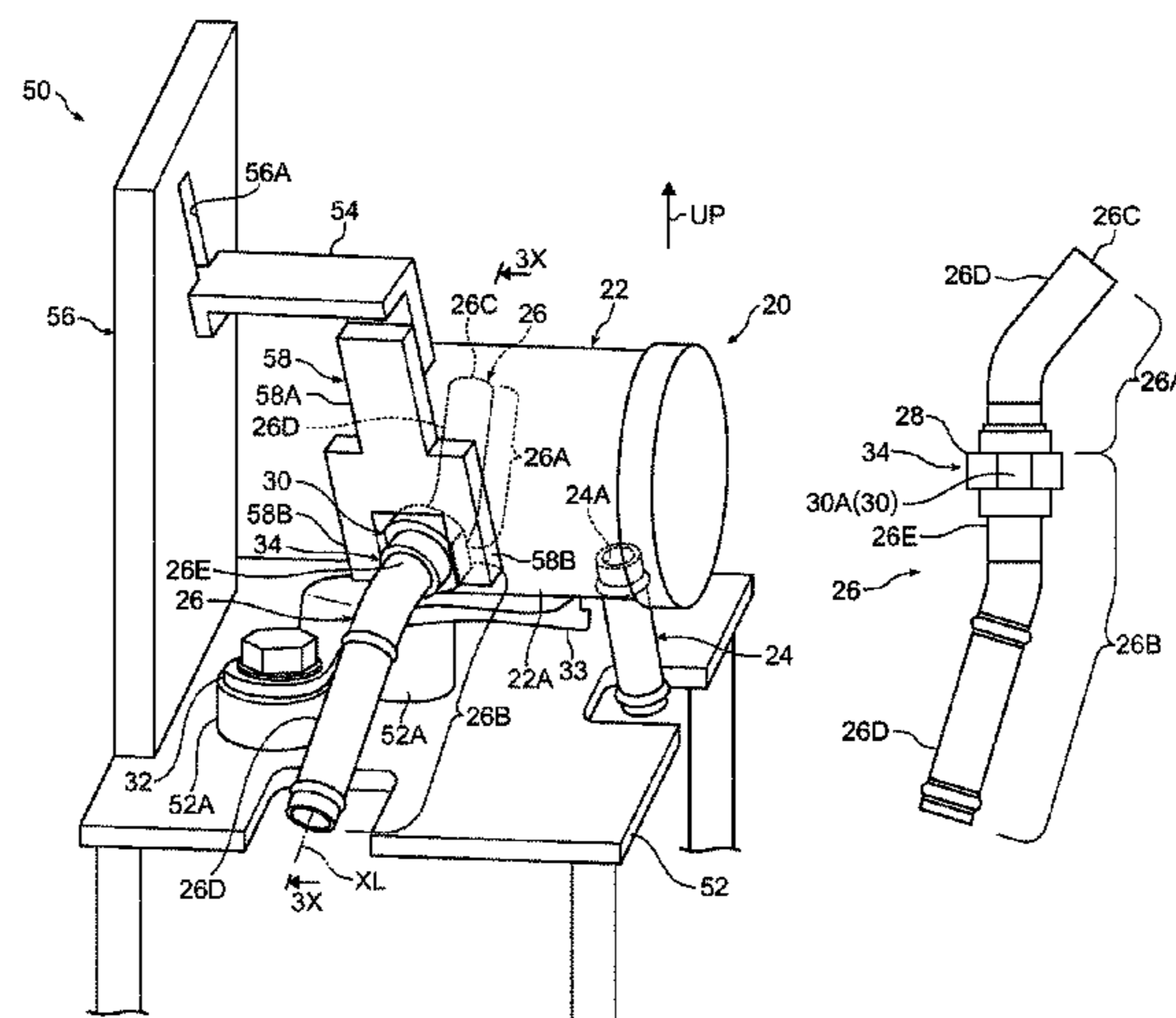
*Primary Examiner* — Ljiljana V. Ciric

(74) *Attorney, Agent, or Firm* — Marshall, Gerstein & Borun LLP

(57) **ABSTRACT**

A cooling device uses siphon circulation whose heat source is an object-to-be-cooled installed in a vehicle to circulate refrigerant to the object-to-be-cooled, the cooling device including: a tank that is disposed above the object-to-be-cooled and stores the refrigerant; an outflow path that opens to the inside of the tank and through which the refrigerant flows out; a passage member that extends from the inside to the outside of the tank, with an open end of an inside section of the passage member positioned inside the tank being positioned above an opening of the outflow path; and identifying means that is provided at an outside section of the passage member positioned outside the tank and by which the position of the open end inside the tank can be identified.

**7 Claims, 8 Drawing Sheets**



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 (2013.01); *F01D 1/02* (2013.01); *F01P*  
*2060/12* (2013.01); *F28D 1/06* (2013.01)

- (58) **Field of Classification Search**  
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FIG. 1

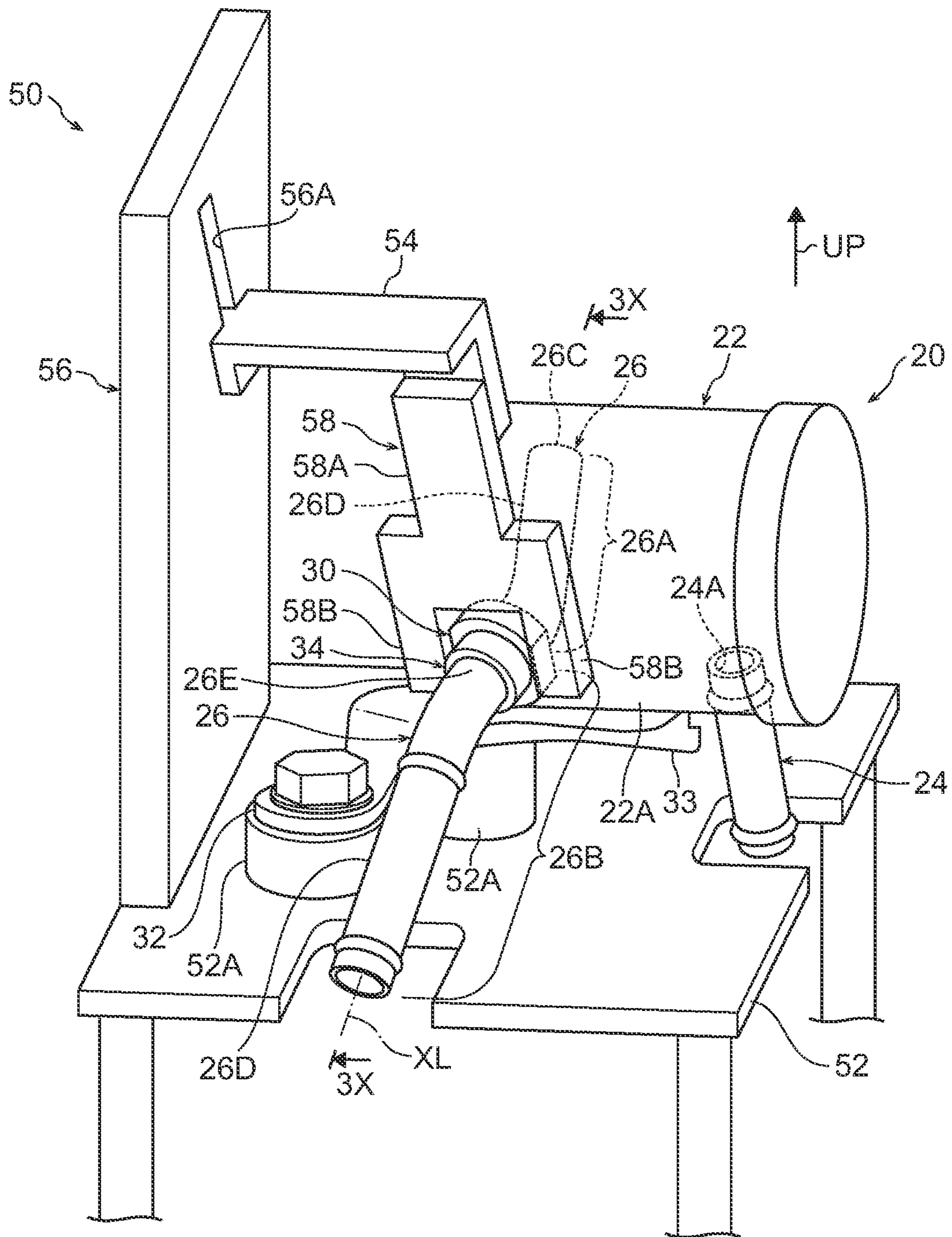


FIG.2

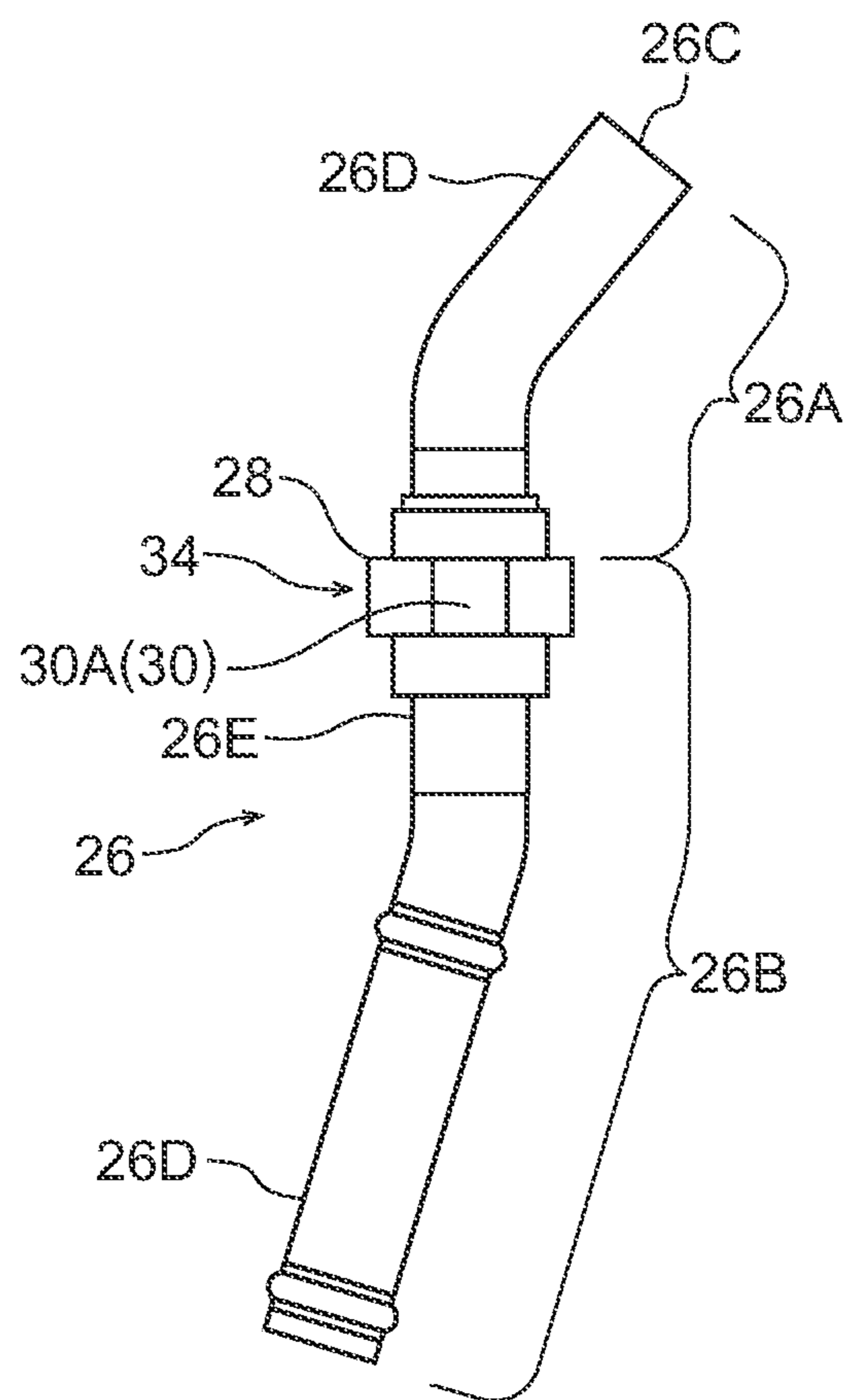




FIG.3

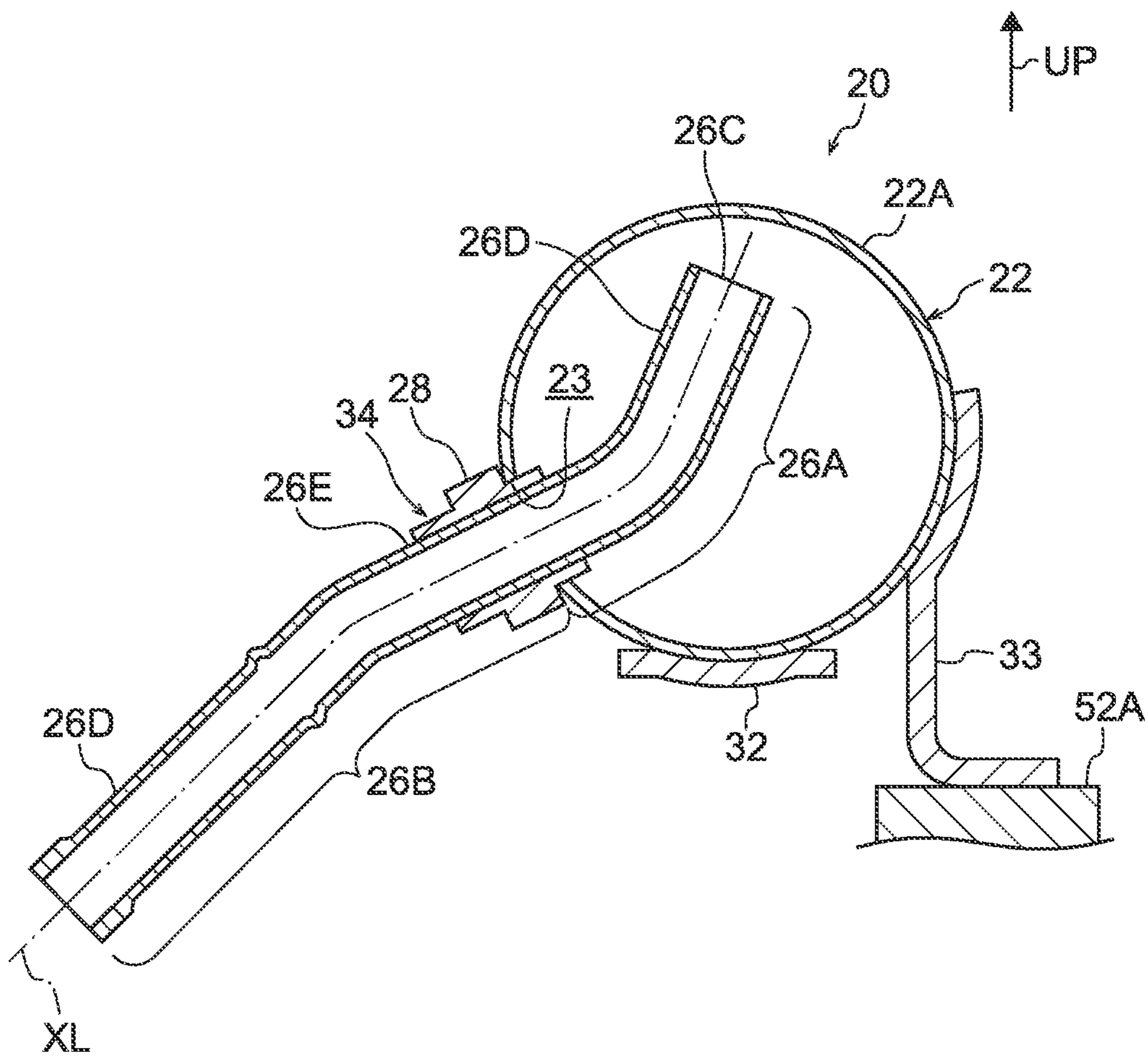


FIG. 4

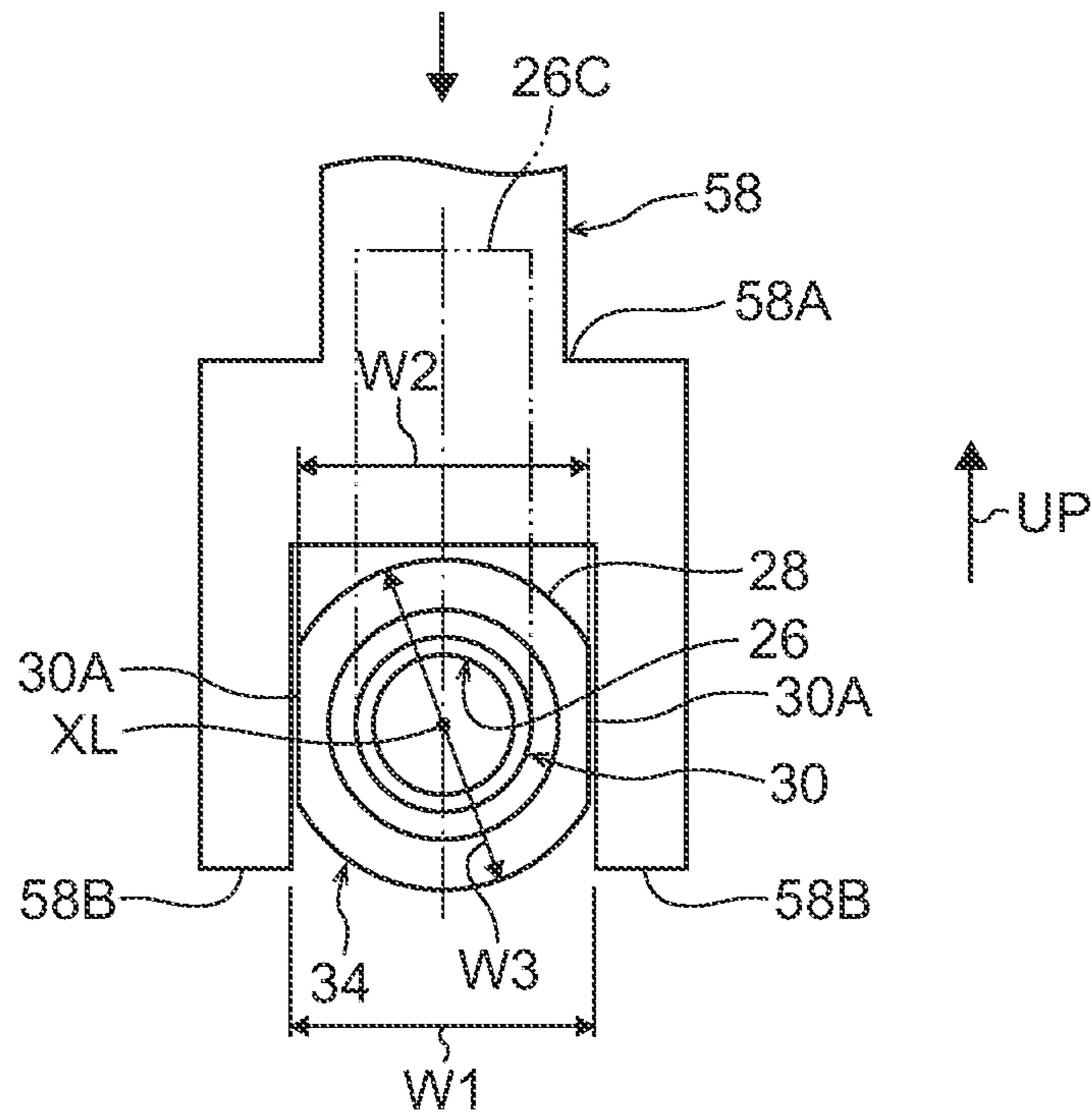


FIG. 5

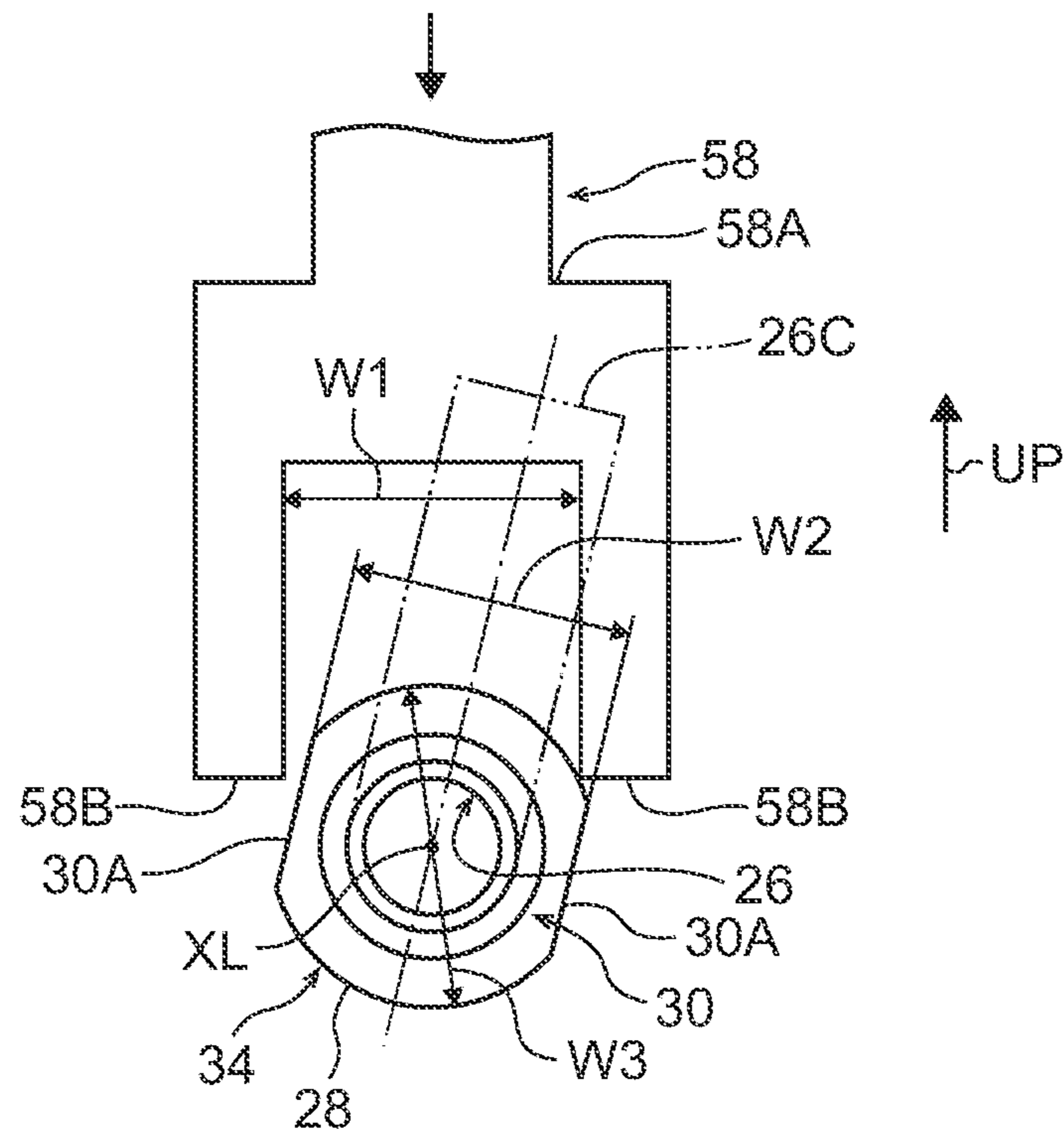


FIG.6

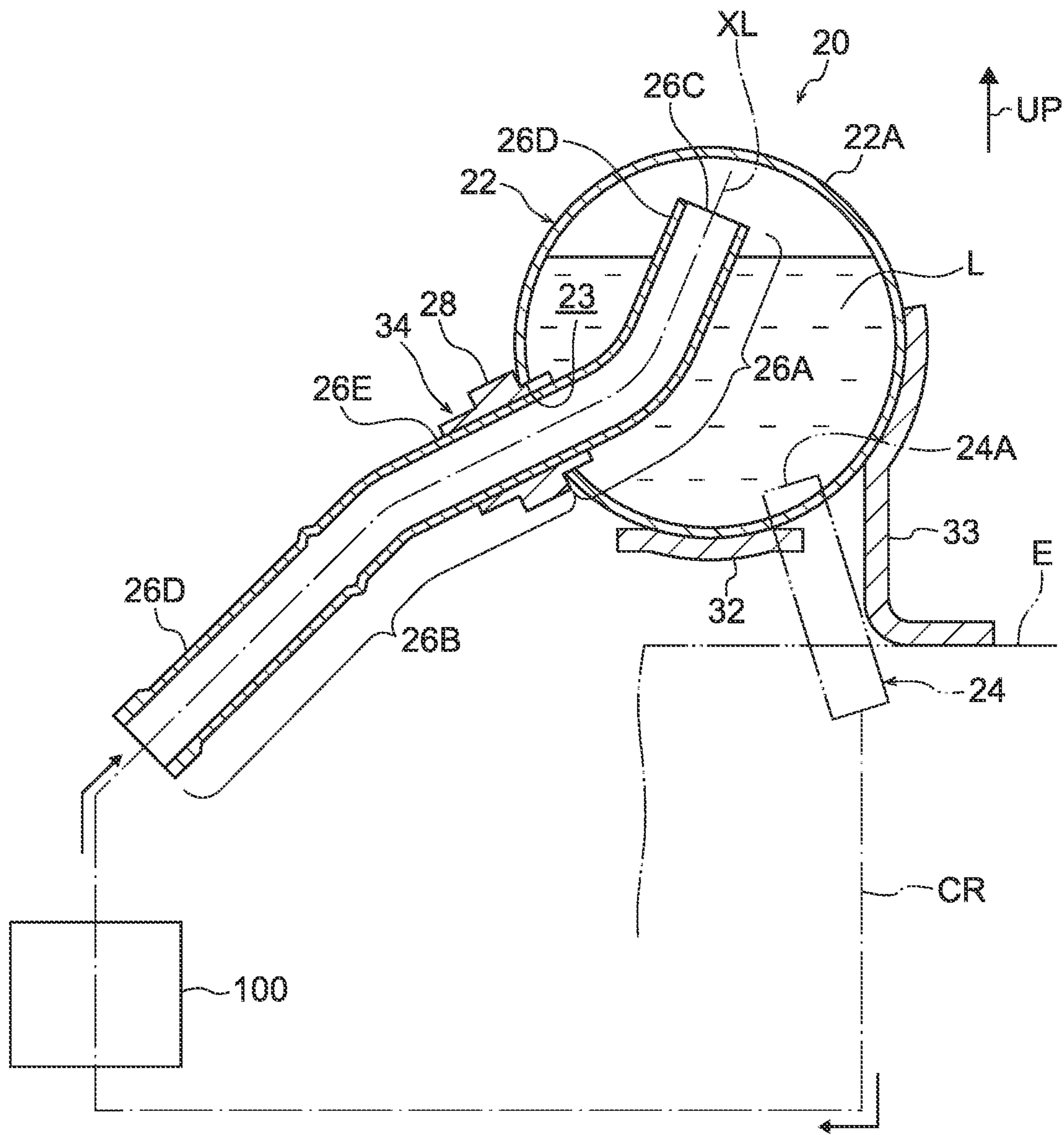


FIG. 7

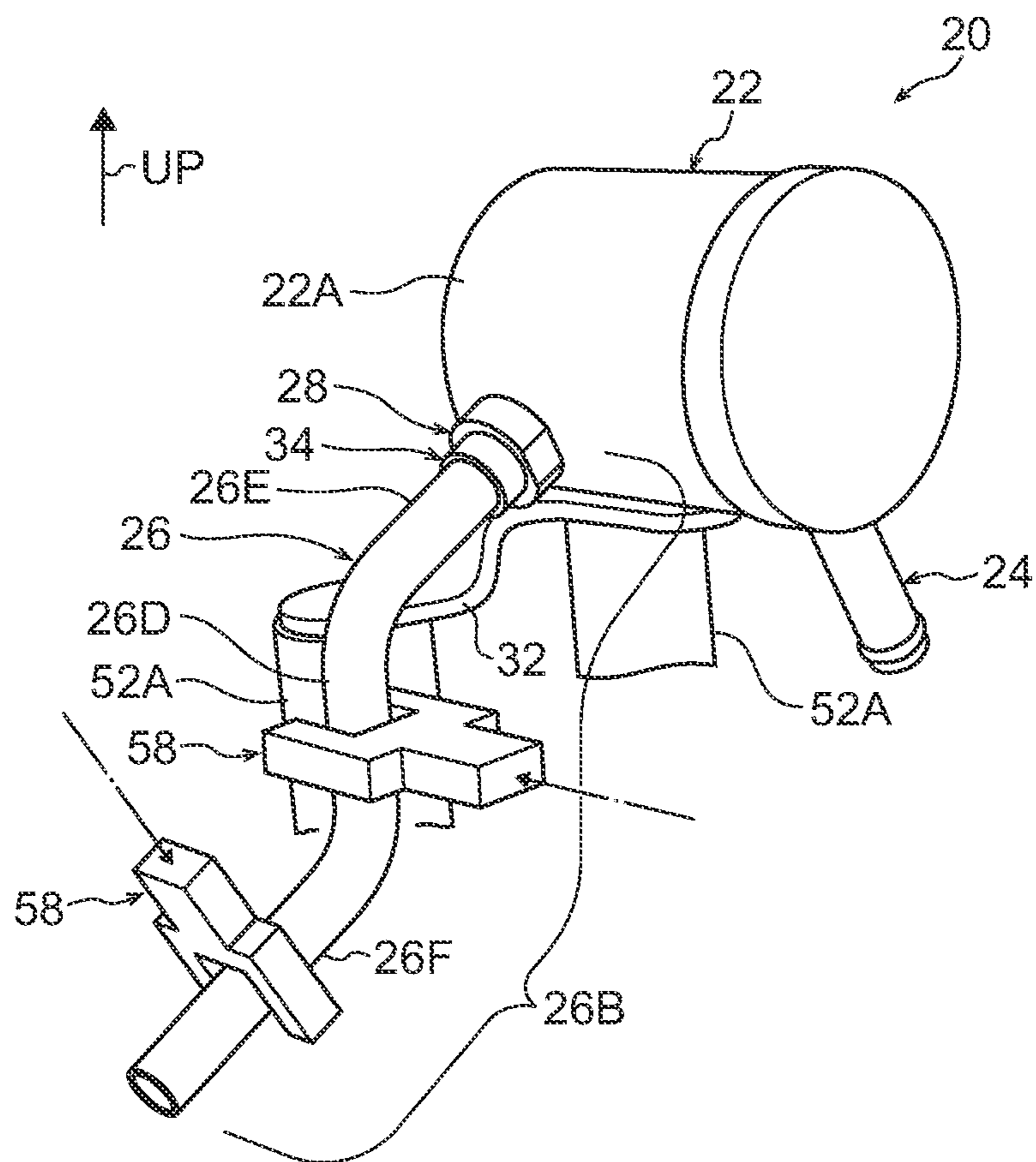




FIG. 8

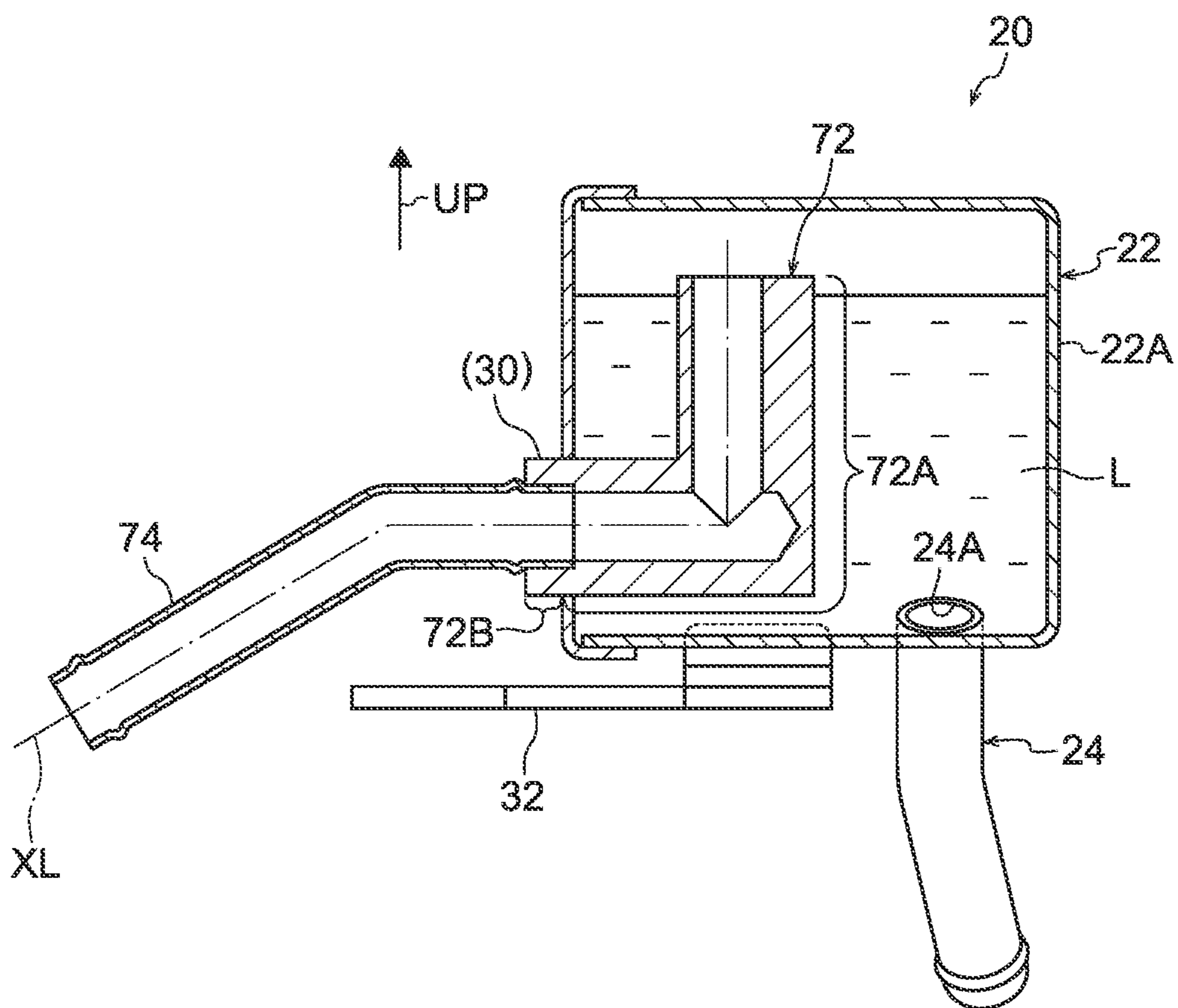
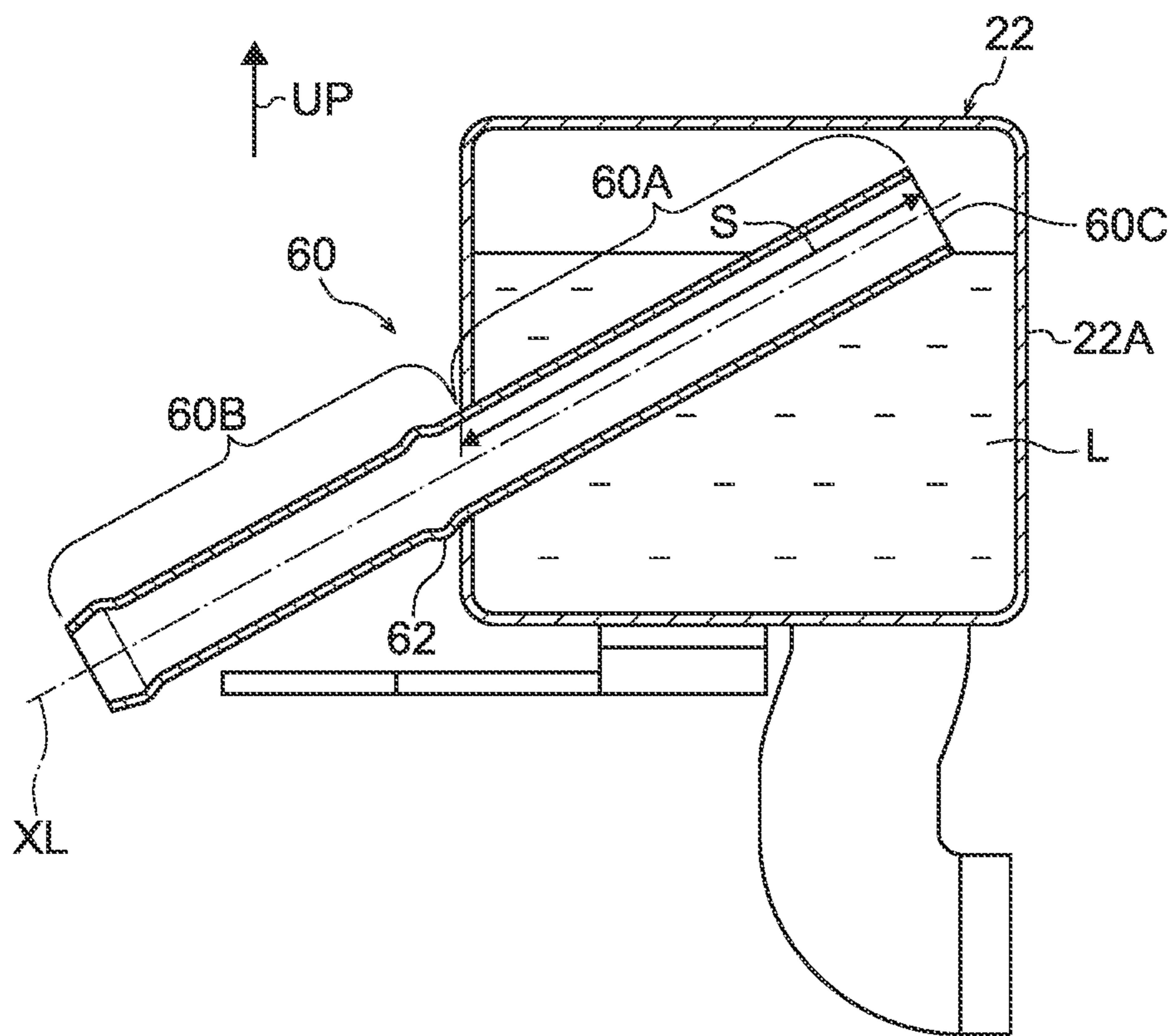


FIG. 9



**1****COOLING DEVICE**

## TECHNICAL FIELD

This disclosure relates to a cooling device for cooling an object-to-be-cooled installed in a vehicle.

## BACKGROUND ART

Japanese Patent Application Laid-open No. S61-135929 discloses a technology where a coolant storage tank connected to the downstream side of a supercharger cooling passage is installed in a higher place than the supercharger, a thermosiphon is utilized to circulate the coolant, and cooling of the supercharger is continued powerlessly even after the engine stops.

## SUMMARY OF INVENTION

## Technical Problem

In Japanese Patent Application Laid-open No. S61-135929, a pipe is inserted, through a bottom wall of the coolant storage tank, into the tank. After assembling the coolant storage tank and the pipe, the inside of the tank is unviewable, so the position of the open end of the pipe inside the tank cannot be checked.

In consideration of the above circumstances, it is a problem of this disclosure to provide a cooling device in which, in a configuration where a passage member extends from the inside to the outside of a tank, the position of an open end of the passage member inside the tank can be checked even when the inside of the tank is unviewable.

## Solution to Problem

A cooling device of one aspect of this disclosure is a cooling device that uses siphon circulation, whose heat source is an object-to-be-cooled installed in a vehicle, to circulate refrigerant to the object-to-be-cooled, the cooling device including: a tank that is disposed above the object-to-be-cooled and stores the refrigerant; an outflow path that opens to an inside of the tank and through which the refrigerant flows out; a passage member that extends from the inside to an outside of the tank, with an open end of an inside section of the passage member positioned inside the tank being positioned above an opening of the outflow path; and identifying means that is provided at an outside section of the passage member positioned outside the tank and by which a position of the open end inside the tank can be identified.

## Advantageous Effects of Invention

As described above, according to this disclosure, there can be provided a cooling device in which, in a configuration where a passage member extends from the inside to the outside of a tank, the position of an open end of the passage member inside the tank can be checked even when the inside of the tank is unviewable.

## BRIEF DESCRIPTION OF DRAWINGS

FIG. 1 is a perspective view showing a state in which a cooling device of an embodiment of this disclosure is set in an inspection device.

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FIG. 2 is a side view showing a passage member of the cooling device of FIG. 1.

FIG. 3 is a sectional view taken along line 3X-3X of FIG. 1.

FIG. 4 is a front view of an inspected portion showing a state in which the result of inspecting the direction of the passage member with an inspection jig of the inspection device shown in FIG. 1 is good.

FIG. 5 is a front view of the inspected portion showing a state in which the result of inspecting the direction of the passage member with the inspection jig of the inspection device shown in FIG. 1 is not good.

FIG. 6 is a sectional view (a sectional view corresponding to FIG. 3) showing a state in which the cooling device of the embodiment of this disclosure is disposed above an object-to-be-cooled.

FIG. 7 is a sectional view (a sectional view corresponding to FIG. 3) showing a state in which the cooling device of another embodiment of this disclosure is set in another inspection device.

FIG. 8 is a sectional view (a sectional view corresponding to FIG. 3) showing a state in which the cooling device of another embodiment of this disclosure is set in the inspection device.

FIG. 9 is a sectional view (a sectional view corresponding to FIG. 3) showing a state in which the cooling device of another embodiment of this disclosure is set in the inspection device.

## DESCRIPTION OF EMBODIMENTS

A cooling device of an embodiment pertaining to this disclosure will be described below with reference to the drawings. It will be noted that arrow UP appropriately shown in the drawings indicates an upward direction in the direction of gravity. Furthermore, when “above” is used below, it refers to an upper side in the direction of gravity.

A cooling device **20** of this embodiment is a device that uses siphon circulation whose heat source is an object-to-be-cooled **100** installed in a vehicle (see FIG. 6) to circulate refrigerant to the object-to-be-cooled **100**.

Examples of the object-to-be-cooled **100** include turbochargers, exhaust gas recirculation coolers (EGR coolers), rotating electric machines such as electric motors, generators, and motor generators applied to EVs and HVs, range extenders applied to EVs, and internal combustion engines. Namely, an object whose residual heat after the vehicle stops can become a heat source for siphon circulation can serve as the object-to-be-cooled **100**. It will be noted that the object-to-be-cooled **100** of this embodiment is a turbocharger.

As shown in FIG. 1 and FIG. 6, the cooling device **20** has a tank **22**, an outflow path **24**, a passage member **26**, and a sleeve-like component **34**.

(Tank)

The tank **22** is cylindrical in shape with closed ends. The tank **22** is disposed lying on its side above the object-to-be-cooled **100**. It will be noted that “the tank **22** is disposed lying on its side” here means that the axial direction of the tank **22** coincides with a direction substantially orthogonal to the direction of gravity (on its side). Furthermore, refrigerant L is stored inside the tank **22**.

Furthermore, brackets **32**, **33** are attached to the lower portion of the tank **22**. The brackets **32**, **33** are hardware for attaching the tank **22** to the object-to-be-cooled **100**. In each of these brackets **32**, **33**, attachment holes (not shown in the drawings) for attaching the brackets with screws to the object-to-be-cooled **100** are formed. Furthermore, the brack-



ets **32**, **33** are also used when installing the tank **22** on an inspection device **50** described later and serve as references for positioning the tank **22**.

It will be noted that because the tank **22** of this embodiment is cylindrical in shape, an outer wall **22a** of the tank **22** is formed in a cylindrical surface shape, which is one example of a curved surface shape.

(Outflow Path)

As shown in FIG. 1 and FIG. 3, the outflow path **24** opens to an inside of the tank **22** and is a flow path for the refrigerant L inside the tank **22** to flow out to an outside of the tank **22**. The outflow path **24** is provided in the lower portion of the tank **22** and is configured by a pipe that extends from the inside to the outside of the tank **22**.

(Passage Member)

As shown in FIG. 1 and FIG. 3, the passage member **26** is formed in a tubular shape and configures an inflow path through which the refrigerant L flows into the tank **22**. It will be noted that the inflow path configured by the outflow path **24** and the passage member **26** configures part of a circulation route CR (see FIG. 6) of the refrigerant L of the cooling device **20**. The object-to-be-cooled **100** is disposed on this circulation route CR.

The passage member **26**, as shown in FIG. 3, extends from the inside to the outside of the tank **22**.

Furthermore, an open end **26C** of an inside section **26A** of the passage member **26** positioned inside the tank **22** is positioned above an opening **24A** of the outflow path **24**. Specifically, the passage member **26** extends diagonally upward and passes through the outer wall **22A**, formed in the curved surface shape, of the tank **22**. It will be noted that, in this embodiment, because the passage member **26** is inserted into the tank **22** through a through hole **23** formed in the outer wall **22A**, the inside section **26A** and a later-described outside section **26B** of the passage member **26** may also be referred to as an inserted section and a non-inserted section, respectively.

As shown in FIG. 2, the passage member **26** has a shape in which both ends of the pipe are bent in mutually opposite directions, and a linear section **26E** located between bent portions **26D** on both sides of the passage member **26** passes through the through hole **23**. The section of the linear section **26E** of the passage member **26** positioned inside the tank **22** including the through hole **23** configures part of the inside section **26A**, and the section of the linear section **26E** of the passage member **26** positioned outside the tank **22** excluding the through hole **23** configures part of the outside section **26B**. It will be noted that in this embodiment the bent portion **26D** included in the inside section **26A** of the passage member **26** is bent with respect to the linear section **26E** included in the outside section **26B**. That is, the inside section **26A** of the passage member **26** is bent with respect to the outside section **26B**. Specifically, the bent portion **26D** included in the inside section **26A** of the passage member **26** is bent upward with respect to the linear section **26E** included in the outside section **26B**.

(Sleeve-Like Component)

The sleeve-like component **34**, which is cylindrical in shape, is attached to the linear section **26E** of the passage member **26**. Specifically, the sleeve-like component **34** is joined (in this embodiment, brazed) to an outer periphery of the outside section **26B**, in the linear section **26E**, positioned outside the tank **22**.

On the sleeve-like component **34**, a flange portion **28** that bulges outward in the radial direction from the outer periphery of the sleeve-like component **34** is formed. The axis of the sleeve-like component **34** and an axis XL of the passage

member **26** in the linear section **26E** thereof coincide with each other, and the radial direction of the sleeve-like component **34** and a direction orthogonal to the axis XL in the linear section **26E** point in the same direction. That is, in this embodiment, the outside section **26B** includes the flange portion **28** that bulges in a direction orthogonal to the axis XL.

Furthermore, the flange portion **28** is formed in the shape of an annular disc and is in contact with the outer wall **22A** of the tank **22**. Specifically, because the outer wall **22A** is formed in a curved surface shape, the flange portion **28** is in contact with the peripheral edge portion of the through hole **23**. It will be noted that in the gap between the outer wall **22A** and the flange portion **28**, a brazing pool in which melted brazing material pools during brazing is formed.

As shown in FIG. 4, a width-across-flats portion **30** is formed on the flange portion **28** of the sleeve-like component **34**. The width-across-flats portion **30** is an example of a direction checking portion by which a rotational position of the outside section **26B** about the axis XL can be checked.

The width-across-flats portion **30** has a pair of flat surfaces **30A** that oppose and are parallel to each other. That is, the width-across-flats portion **30** is formed by linearly cutting off opposing portions of the outer periphery of the flange portion **28**.

In the cooling device **20** of this embodiment, the tank **22**, the pipe configuring the outflow path **24**, the passage member **26**, the bracket **32**, the bracket **33**, and the sleeve-like component **34** are configured by a metal material, and these members are joined to each other by brazing. It will be noted that stainless steel, for example, may be used as the metal material.

Next, a process of manufacturing the cooling device **20** will be described.

First, the tank **22** configuring the cooling device **20**, the pipe configuring the outflow path **24**, the passage member **26**, the bracket **32**, the bracket **33**, and the sleeve-like component **34** are prepared.

Next, the sleeve-like component **34** is temporarily assembled to the passage member **26**, and the passage member **26** is passed through the outer wall **22A** of the tank **22**. Specifically, the passage member **26** is inserted into the tank **22** through the through hole **23** in the outer wall **22A**. After the passage member **26** has been inserted until the flange portion **28** comes into contact with the outer wall **22A**, the passage member **26** is temporarily assembled to the tank **22**. Furthermore, the pipe configuring the outflow path **24** is temporarily assembled in a state in which it is passed through the outer wall **22A** of the tank **22**. Next, the brackets **32**, **33** are temporarily assembled to the lower portion of the tank **22**. It will be noted that the temporary assembling of the above constituent members configuring the cooling device **20** is performed in a state in which the constituent members are temporarily secured with dedicated jigs.

Next, the cooling device **20** in the temporarily assembled state is disposed in a heating furnace, and the above constituent members are brazed and fixed to each other. In the way described above the cooling device **20** is manufactured.

Next, an inspection device **50** that inspects the cooling device **20** after manufacture will be described.

As shown in FIG. 1, the inspection device **50** includes an inspection table **52**, an arm **54**, a support wall **56**, and an inspection jig **58**.

The inspection table **52** is a table for anchoring the tank **22** lying on its side. On the inspection table **52**, anchoring portion **52A** for anchoring the brackets **32**, **33** with screws are formed.



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One end of the arm **54** is slidably supported by the support wall **56**, and the other end of the arm **54** is connected to the inspection jig **58**.

The support wall **56** is erected on the inspection table **52**. A slide groove **56A** is formed in the support wall **56**, and the one end of the arm **54** inserted into the slide groove **56A** is supported so as to be slidable along the slide groove **56A**. It will be noted that the support wall **56** is provided with a drive source not shown in the drawings for sliding the arm **54** along the slide groove **56A**. It will be noted that examples of the drive source include electric motors and fluid pressure cylinders (hydraulic cylinders, air cylinders, etc.).

The inspection jig **58** includes a base portion **58A** that is connected to the other end of the arm **54** and a pair of projecting portions **58B** that are tabular and project from the base portion **58A**. Specifically, the pair of projecting portions **58B** are disposed opposing each other, and a distance **W1** between them is equal to or greater than a width **W2** of the width-across-flats portion **30** and less than an outer diameter **W3** of the flange portion **28**.

Next, an inspection process by which the cooling device **20** after manufacture is inspected by the inspection device **50** will be described.

First, as shown in FIG. 1, the brackets **32**, **33** are anchored, with the tank **22** lying on its side, to the inspection table **52**.

Next, the arm **54** is slid together with the inspection jig **58** toward the width-across-flats portion **30** of the flange portion **28** provided at the outside section **26B** of the passage member **26**. Because the width **W2** of the width-across-flats portion **30** is equal to or less than the distance **W1** of the inspection jig **58**, when the flat surfaces **30A** configuring the width-across-flats portion **30** are not inclined with respect to reference planes of the flange portion **28** along the sliding direction, the width-across-flats portion **30** fits between the pair of projecting portions **58B** as shown in FIG. 4. However, when the flat surfaces **30A** configuring the width-across-flats portion **30** are inclined with respect to the reference planes, the width-across-flats portion **30** is unable to fit between the pair of projecting portions **58B** as shown in FIG. 5, and the fact that the passage member **26** is rotated can be checked. In the way described above, the rotational position of the outside section **26B** of the passage member **26** about the axis **XL** can be checked after brazing.

Next, the action and effects of the cooling device of this embodiment will be described.

As shown in FIG. 6, the cooling device **20** is installed above an engine **E**. When the engine **E** is driven, the refrigerant **L** inside the tank **22** described later is pushed out by a pump not shown in the drawings, circulates through the circulation route **CR**, and cools the object-to-be-cooled **100** on the circulation route **CR**. When the engine **E** is stopped, the pump is also stopped, but when the refrigerant **L** boiled by the heat of the object-to-be-cooled **100** accumulates inside the tank **22**, the refrigerant **L** inside the tank **22** is discharged by the pressure inside the tank **22** and gravity from the outflow path **24** described later because of the siphon principle. When the refrigerant **L** is discharged because of the siphon principle, the pressure inside the tank **22** becomes negative and the refrigerant **L** is sucked up into the tank **22** via the passage member **26** described later. Then, when the refrigerant **L** boiled by the heat of the object-to-be-cooled **100** accumulates inside the tank **22**, the refrigerant **L** inside the tank **22** is discharged. This series of operations is repeated. It will be noted that when the temperature of the object-to-be-cooled **100** becomes lower than the boiling

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point of the refrigerant **L**, the circulation cycle of the refrigerant **L** automatically stops.

In the cooling device **20** of this embodiment, the inside section **26A** of the passage member **26** is bent with respect to the outside section **26B**, and the outside section **26B** of the passage member **26** is provided with the width-across-flats portion **30** serving as an example of a direction checking portion by which the rotational position of the outside section **26B** about the axis **XL** can be checked. By checking, with the width-across-flats portion **30**, the rotational position of the outside section **26B**, an position of the open end **26C** of the passage member **26** inside the tank **22** can be identified. Furthermore, the width-across-flats portion **30** is provided at the outside section **26B** positioned outside the tank **22**, that is, the width-across-flats portion **30** is exposed on the outside of the tank **22**. For this reason, according to the cooling device **20**, the position of the open end **26C** of the passage member **26** inside the tank **22** can be checked even when the inside of the tank **22** is unviewable.

In the cooling device **20**, the rotational position of the outside section **26B** of the passage member **26** can be checked by the width-across-flats portion **30** having the pair of flat surfaces that oppose and are parallel to each other. That is, according to the cooling device **20**, the position of the open end **26C** of the passage member **26** inside the tank **22** can be accurately grasped with a simple configuration.

Furthermore, in the cooling device **20**, when brazing the tank **22** and the sleeve-like component **34** attached to the passage member **26**, a brazing pool is formed between the flange portion **28** and the outer wall **22A**, so the passage member **26** and the tank **22** are strongly joined (brazed) to each other via the flange portion **28**.

Furthermore, because the width-across-flats portion **30** is formed on the flange portion **28**, the number of parts is few and an increase in the brazed places can be inhibited compared to a configuration where, for example, the width-across-flats portion is formed on another part that becomes attached to the passage member **26**.

In the cooling device **20**, the outer wall **22A** of the tank **22** has a cylindrical surface shape, so it is easy to increase the brazing pool between the outer wall **22A** and the flange portion **28**. Because of this, the joint strength between the passage member **26** and the tank **22** can be improved.

Furthermore, in order to increase the height of the open end of the passage member with respect to the opening of the outflow path inside the tank, inserting the passage member through the bottom wall of the tank is advantageous from the standpoint of utilizing the siphon principle. Many conventional technologies also adopt this configuration. However, in such cases, the height of the tank installed above the object-to-be-cooled ends up increasing. For example, in a case where the place where the object-to-be-cooled is installed is in the front compartment of an automobile, an increase in the height of the tank is disadvantageous from the standpoint of protecting pedestrians by securing space between structures such as the engine and the engine hood. Thus, the present inventors developed a configuration where a tank that is cylindrical in shape is laid on its side and an annular passage member is inserted into the cylindrical surface thereof. Because of this, there was no longer an excess in the height direction of the tank, the need arose to enhance the positional accuracy of the open end of the passage member, and a technology by which the position of the open end can be identified was developed.

In the cooling device **20**, because the tank **22** that is cylindrical in shape is disposed lying on its side above the object-to-be-cooled **100**, a wide space can be secured above



the tank in the vehicle compared to a configuration where, for example, the tank is disposed standing upright above the object-to-be-cooled **100**.

Moreover, in the cooling device **20**, because the passage member **26** extends diagonally upward and passes through the outer wall **22A** of the tank **22**, the height of the tank **22** can be lowered compared to a configuration where, for example, the passage member **26** extends upward and passes through the bottom wall of the tank **22**. Because of this, a wide space can be secured above the tank in the vehicle.

In the above embodiment, the width-across-flats portion **30** is formed on the flange portion **28** of the sleeve-like component **34**, but the disclosure is not limited to this configuration. The flange portion **28** and the width-across-flats portion **30** may also be provided separately.

Furthermore, in the above embodiment, the width-across-flats portion **30** is used as an example of the direction checking portion, but the disclosure is not limited to this configuration. For example, one flat surface may also be formed on the flange portion **28**. As long as that flat surface has a certain amount of area, whether or not the rotational position of the outside section **26B** is in a prescribed state can be inspected by inserting a fork-shaped jig similar to the inspection jig **58** described above over the portion where the flat surface is formed.

Moreover, in the above embodiment, the inclination of the flat surfaces **30A** of the width-across-flats portion **30** is checked with the inspection jig **58** of the inspection device **50**, but the disclosure is not limited to this configuration. For example, as shown in FIG. 7, the bent portion **26D** of the outside section **26B** of the passage member **26** may be turned up, and the rotational position of the outside section **26B** about the axis **XL** may be checked at the bent portion **26D** and a turn-up portion **26F**. The outside section **26B** curves between the bent portion **26D** and the turn-up portion **26F**, so that curved section functions as an example of the direction checking portion.

Further still, in the above embodiment, the passage member **26** configured by one pipe is provided as the pipe connected to the tank **22**, but the disclosure is not limited by the shape of the passage member **26**. For example, as shown in FIG. 8, an elbow-shaped passage member **72** joined to the tank **22** and a connecting pipe **74** connected to the passage member **72** may also be provided as the pipe connected to the tank **22**. Both end portions of the passage member **72** are configured as parts that are cylindrical in shape. The passage member **72** is manufactured by cutting both end portions of an L-shaped metal material into columnar shapes and then boring the metal material in mutually orthogonal directions from both ends processed in the columnar shapes to form a passage. The passage member **72** includes an inside section **72A** that is disposed inside in the tank **22** and an outside section **72B** that is cylindrical in shape, passes through the outer wall **22A** of the tank **22**, and extends from the inside section **72A** to the outer side of the tank **22**. A width-across-flats portion **30** similar to the configuration described above is formed on the outside section **72B** that is cylindrical in shape. It will be noted that the connecting pipe **74** is connected to the passage member **72** by being inserted into the inner periphery of the outside section **72B**.

In the above embodiment, the passage member **26** has a shape in which both ends of the pipe are bent in mutually opposite directions, but the disclosure is not limited to this configuration. For example, as shown in FIG. 9, a configuration where a passage member **60** is linearly extended, that is, a straight pipe, may be used as the passage member **60**. An outside section **60B** of the passage member **60** is

provided with a bulging portion **62** for checking the insertion length into the tank **22** (a length **S** of an inside section **60A**). The bulging portion **62** is an example of a length checking portion that functions as identifying means, and is a spool portion formed by compressing the pipe in its axial direction. In a case where the pipe inserted into the tank **22** is a straight pipe, the position of an open end **60C** of the passage member **60** inside the tank **22** can be checked with the bulging portion **62** even when the inside of the tank **22** is unviewable.

Modes of carrying out the disclosure have been described above by way of embodiments, but these embodiments are examples and can be modified and implemented in various ways without departing from the spirit thereof. For example, instead of the width-across-flats portion and the width-along-flat portion described above, a mark such as a punch or paint may be applied to the outside section of the passage member, and the mark can be made to function as an example of the direction checking portion. Furthermore, instead of the bulging portion described above applied to the straight pipe, a protrusion may be provided at the outside section **60B** of the passage member **60**, and the protrusion can also be made to function as an example of the length checking portion. Moreover, it is also possible to check a length of the inside section **26A** by butting the flange portion **28** of the sleeve-like component **34** against the outer wall **22A** of the tank **22**, so the flange portion **28** can also be made to function as an example of the length checking portion. It goes without saying that the scope of rights of the disclosure is not limited to these embodiments.

In relation to the above embodiments, the following supplementary notes are also disclosed.

(Supplementary Note 1)

A cooling device that uses siphon circulation, whose heat source is an object-to-be-cooled installed in a vehicle, to circulate refrigerant to the object-to-be-cooled, the cooling device comprising:

a tank that is disposed above the object-to-be-cooled and stores the refrigerant;

an outflow path that opens to an inside of the tank and through which the refrigerant flows out;

a passage member that extends from the inside to an outside of the tank, with an open end of an inside section of the passage member positioned inside the tank being positioned above an opening of the outflow path; and

identifying means that is provided at an outside section of the passage member positioned outside the tank and by which a position of the open end inside the tank can be identified.

In the cooling device of supplementary note 1, the identifying means is provided at the outside section of the passage member positioned outside the tank, and the position of the open end of the passage member inside the tank can be identified with the identifying means. For this reason, according to this cooling device, the position of the open end of the passage member inside the tank can be checked even when the inside of the tank is unviewable.

(Supplementary Note 2)

The cooling device of supplementary note 1, wherein:

the passage member passes through an outer wall of the tank, and the inside section of the passage member is bent with respect to the outside section, and the identifying means has a direction checking portion by which a rotational position of the outside section about its axis can be checked.

In the cooling device of supplementary note 2, the inside section of the passage member is bent with respect to the outside section, and the outside section of the passage



member is provided with the direction checking portion by which the rotational position of the outside section about its axis can be checked. With the passage member whose inside section is bent with respect to its outside section, the position of the open end of the passage member changes inside the tank if the outside section is rotated about its axis with respect to the tank. Namely, if the rotational position of the outside section is determined, the position of the open end of the passage member inside the tank is also determined. According to the cooling device of supplementary note 2, the rotational position of the outside section of the passage member can be checked with the direction checking portion, so the position of the open end of the passage member inside the tank can be accurately grasped from the outside of the tank even when the inside of the tank is unviewable.

(Supplementary Note 3)

The cooling device of supplementary note 2, wherein the direction checking portion is provided at the outside section and is configured by a width-across-flats portion having a pair of flat surfaces that oppose and are parallel to each other.

In the cooling device of supplementary note 3, the rotational position of the outside section of the passage member can be checked with the width-across-flats portion having the pair of flat surfaces that oppose and are parallel to each other. That is, according to the cooling device of supplementary note 3, the position of the open end of the passage member inside the tank can be accurately grasped with the direction checking portion that has a simple configuration.

(Supplementary Note 4)

The cooling device of supplementary note 2, wherein the direction checking portion is configured as a result of the outside section curving.

In the cooling device of supplementary note 4, the rotational position of the outside section about its axis can be checked by positioning the outside section at two points on either side of the curved section. That is, according to the cooling device of supplementary note 4, the position of the open end of the passage member inside the tank can be accurately grasped with the direction checking portion that has a simple configuration in which the outside section is curved.

(Supplementary Note 5)

The cooling device of supplementary note 1, wherein: the passage member extends linearly and passes through an outer wall of the tank, and the identifying means has a length checking portion by which a length of the inside section along its axis can be checked.

In the cooling device of supplementary note 5, the passage member extends linearly and passes through the outer wall of the tank, and the outside section of the passage member is provided with the length checking portion by which the length of the inside section along its axis can be checked. The position of the open end of the passage member inside the tank can be accurately grasped by checking, with the length checking portion, the length of the inside section along its axis.

(Supplementary Note 6)

The cooling device of supplementary note 5, wherein the length checking portion is configured by a bulging portion that bulges from the outside section in a direction orthogonal to the axis and contacts the outer wall of the tank.

In the cooling device of supplementary note 6, the length checking portion is configured by the bulging portion that contacts the outer wall of the tank, so the precision of the insertion length of the passage member can be improved, for

example, by inserting the passage member into the tank until the bulging portion comes into contact with the outer wall of the tank.

(Supplementary Note 7)

The cooling device of supplementary note 3, further comprising a sleeve-like component that is joined to an outer periphery of the outside section of the passage member and contacts the outer wall of the tank, wherein the width-across-flats portion is provided at the sleeve-like component.

In the cooling device of supplementary note 7, in the case of brazing the tank and the passage member, a brazing pool is formed between the sleeve-like component and the tank outer wall, so the passage member and the tank are strongly joined (brazed) to each other via the sleeve-like component.

(Supplementary Note 8)

The cooling device of supplementary note 7, wherein the outer wall of the tank is formed in a curved surface shape.

In the cooling device of supplementary note 8, in the case of joining the sleeve-like component to the tank outer wall by brazing in a state in which it is in contact with the tank outer wall, it is easy to increase the brazing pool between the tank outer wall and the sleeve-like component when the outer wall of the tank has a curved surface shape. Consequently, there is an advantage to applying the sleeve-like component in a case where the outer wall of the tank has a curved surface shape. Because of this, the joint strength between the passage member and the tank can be improved.

(Supplementary Note 9)

The cooling device of any one of supplementary notes 1 to 8, wherein the passage member extends diagonally upward and passes through an outer wall of the tank.

In the cooling device of supplementary note 9, the passage member extends diagonally upward and passes through the tank outer wall, so the height of the tank can be lowered compared to a configuration where, for example, the passage member extends upward and passes through the tank bottom wall. Because of this, a wide space can be secured above the tank in the vehicle.

(Supplementary Note 10)

The cooling device of supplementary note 9, wherein the tank is cylindrical in shape with closed ends and is disposed lying on its side above the object-to-be-cooled.

In the cooling device of supplementary note 10, the tank that is cylindrical in shape with closed ends is disposed lying on its side above the object-to-be-cooled, so a wide space can be secured above the tank in the vehicle compared to a configuration where, for example, the tank that is cylindrical in shape is disposed standing upright above the object-to-be-cooled.

It will be noted that the disclosure of Japanese Patent Application No. 2018-141689, filed on Jul. 27, 2018, is incorporated in its entirety herein by reference.

All documents, patent applications, and technical standards mentioned in this specification are incorporated herein by reference to the same extent as if each individual document, patent application, or technical standard were specifically and individually indicated to be incorporated by reference.

The invention claimed is:

**1.** A cooling device that uses siphon circulation, whose heat source is an object-to-be-cooled installed in a vehicle, to circulate refrigerant to the object-to-be-cooled, the cooling device comprising:

- a tank that is disposed above the object-to-be-cooled and stores the refrigerant;
- an outflow path that opens to an inside of the tank and through which the refrigerant flows out;



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a passage member that extends from the inside to an outside of the tank, with an open end of an inside section of the passage member positioned inside the tank being positioned above an opening of the outflow path; and  
 identifying means that is provided at an outside section of the passage member positioned outside the tank and by which a position of the open end inside the tank can be identified, wherein:  
 the passage member passes through an outer wall of the tank, and the inside section of the passage member is bent with respect to the outside section, and  
 the identifying means has a direction checking portion by which a rotational position of the outside section about its axis can be checked.

2. The cooling device of claim 1, wherein the direction checking portion is provided at the outside section and is configured by a width-along-flat portion having one flat surface or a width-across-flats portion having a pair of flat surfaces that oppose and are parallel to each other.

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3. The cooling device of claim 2, further comprising a sleeve-like component that is joined to an outer periphery of the outside section of the passage member and contacts the outer wall of the tank, wherein the width-along-flat portion or the width-across-flats portion is provided at the sleeve-like component.

4. The cooling device of claim 3, wherein the outer wall of the tank is formed in a curved surface shape.

5. The cooling device of claim 1, wherein the direction checking portion is configured as a result of the outside section curving.

6. The cooling device of claim 1, wherein the passage member extends diagonally upward and passes through an outer wall of the tank.

7. The cooling device of claim 6, wherein the tank is cylindrical in shape with closed ends and is disposed lying on its side above the object-to-be-cooled.

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