



US010820995B2

(12) **United States Patent**
Czyscon et al.

(10) **Patent No.:** **US 10,820,995 B2**
(45) **Date of Patent:** ***Nov. 3, 2020**

(54) **INVERSION DELIVERY DEVICE AND METHOD FOR A PROSTHESIS**

- (71) Applicant: **HLT, Inc.**, Maple Grove, MN (US)
- (72) Inventors: **Joseph Czyscon**, Plymouth, MN (US);
Evan Leingang, Plymouth, MN (US)
- (73) Assignee: **HLT, Inc.**, Maple Grove, MN (US)
- (*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 240 days.

This patent is subject to a terminal disclaimer.

(56) **References Cited**

U.S. PATENT DOCUMENTS

5,261,916 A	11/1993	Engelson
5,843,261 A	12/1998	Abraham, Jr.
5,846,261 A	12/1998	Kotula et al.
6,016,810 A	1/2000	Ravenscroft
6,126,686 A	10/2000	Badylak et al.
6,168,614 B1	1/2001	Andersen et al.
6,524,339 B1	2/2003	Adams
6,592,614 B2	7/2003	Lenker et al.
6,719,781 B1	4/2004	Kim
7,329,279 B2	2/2008	Haug et al.
7,374,571 B2	5/2008	Pease et al.
7,479,155 B2	1/2009	Gainor et al.

(Continued)

FOREIGN PATENT DOCUMENTS

DE	102005052628 A1	5/2007
JP	2003506133 A	2/2002

(Continued)

(21) Appl. No.: **15/984,590**

(22) Filed: **May 21, 2018**

(65) **Prior Publication Data**

US 2018/0263774 A1 Sep. 20, 2018

Related U.S. Application Data

- (63) Continuation of application No. 14/882,324, filed on Oct. 13, 2015, now Pat. No. 9,999,504.
- (60) Provisional application No. 62/063,346, filed on Oct. 13, 2014.

(51) **Int. Cl.**

A61F 2/95 (2013.01)
A61F 2/24 (2006.01)

(52) **U.S. Cl.**

CPC **A61F 2/2439** (2013.01); **A61F 2/2436** (2013.01); **A61F 2/9517** (2020.05); **A61F 2002/9511** (2013.01)

(58) **Field of Classification Search**

CPC **A61F 2/2427**; **A61F 2/2436**; **A61F 2/2439**;
A61F 2/95; **A61F 2/962**; **A61F 2/966**;
A61F 2002/9505; **A61F 2002/9511**; **A61F 2002/9517**; **A61F 2002/9665**

See application file for complete search history.

OTHER PUBLICATIONS

Japanese Patent Office, Office Action dated Jul. 2, 2019 in Japanese Patent Application No. 2017-519863, 10 pages.

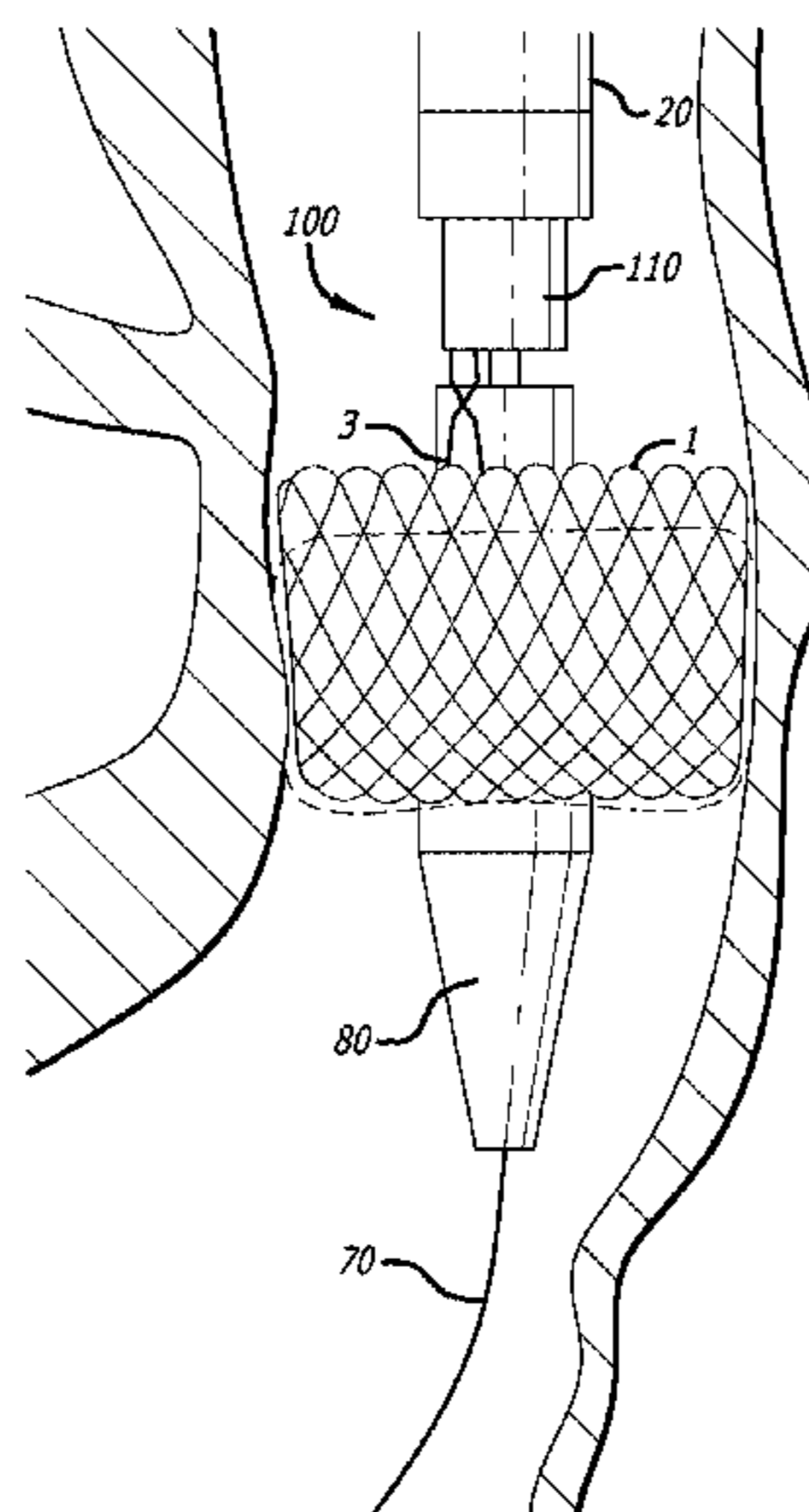
Primary Examiner — Ryan J. Severson

(74) *Attorney, Agent, or Firm* — Inskeep IP Group, Inc.

(57) **ABSTRACT**

A delivery device usable to deliver an inverting implant is provided that includes a positioning mechanism that automatically initiates the inversion process once a predetermined length of the implant has exited a delivery catheter. The positioning mechanism allows the implant to be safely and accurately deployed with reduced operator experience and in a greater variety of target locations.

20 Claims, 35 Drawing Sheets



(56)

References Cited

U.S. PATENT DOCUMENTS

8,118,866	B2	2/2012	Herrmann et al.
8,632,557	B2	1/2014	Thatcher et al.
8,778,019	B2	7/2014	Knippel et al.
9,271,832	B2	3/2016	Nelson et al.
9,393,115	B2	7/2016	Tabor et al.
9,486,314	B2	11/2016	Gainor
9,522,064	B2	12/2016	Gainor et al.
9,566,154	B2	2/2017	Czyscon et al.
9,693,863	B2	7/2017	Nelson et al.
2002/0032481	A1	3/2002	Gabbay
2004/0024416	A1	2/2004	Yodfat et al.
2004/0073293	A1	4/2004	Thompson
2004/0176797	A1	9/2004	Opolski
2004/0220664	A1	11/2004	Chobotov
2004/0260333	A1	12/2004	Dubrul et al.
2005/0137702	A1	6/2005	Haug et al.
2005/0222674	A1	10/2005	Paine
2005/0283231	A1	12/2005	Haug et al.
2006/0058872	A1	3/2006	Salahieh et al.
2006/0271166	A1	11/2006	Thill et al.
2007/0123910	A1	5/2007	Hartley et al.
2008/0082165	A1	4/2008	Wilson et al.
2008/0109065	A1	5/2008	Bowe
2008/0208328	A1	8/2008	Antocci et al.
2009/0012553	A1	1/2009	Swain et al.
2009/0076598	A1	3/2009	Salahieh et al.
2009/0222076	A1	9/2009	Figulla et al.
2009/0254165	A1	10/2009	Tabor et al.
2010/0049313	A1	2/2010	Alon et al.
2010/0121434	A1	5/2010	Paul et al.
2010/0286658	A1	11/2010	Stalker et al.
2011/0015616	A1	1/2011	Straubinger et al.

2012/0095550	A1	4/2012	Gainor et al.
2012/0245606	A1	9/2012	Goldberg et al.
2013/0030514	A1	1/2013	Kasprzak et al.
2013/0158653	A1	6/2013	Gamarra et al.
2013/0197629	A1	8/2013	Gainor et al.
2013/0204360	A1	8/2013	Gainor
2014/0135909	A1	5/2014	Carr et al.
2014/0243959	A1	8/2014	Nelson et al.
2014/0243960	A1	8/2014	Czyscon et al.
2014/0243961	A1	8/2014	Nelson et al.
2014/0243962	A1	8/2014	Wilson et al.
2014/0288639	A1	9/2014	Gainor
2016/0100941	A1	4/2016	Czyscon et al.
2016/0220358	A1	8/2016	Wilson et al.
2017/0020667	A1	1/2017	Gainor
2017/0056173	A1	3/2017	Gainor et al.
2017/0079791	A1	3/2017	Nelson et al.

FOREIGN PATENT DOCUMENTS

JP	2002537943	A	11/2002
JP	2004503327	A	2/2004
JP	2013538606	A	10/2013
WO	WO2000053120	A1	9/2000
WO	WO2002005729	A2	1/2002
WO	WO2003092554	A1	11/2003
WO	WO2005009285		2/2005
WO	WO2008072838		6/2008
WO	WO2008103497		8/2008
WO	WO 2009/023221	A1	2/2009
WO	WO2010033698		3/2010
WO	WO2011143263		11/2011
WO	WO 2012/026965	A2	3/2012
WO	WO2012026965	A2	3/2012

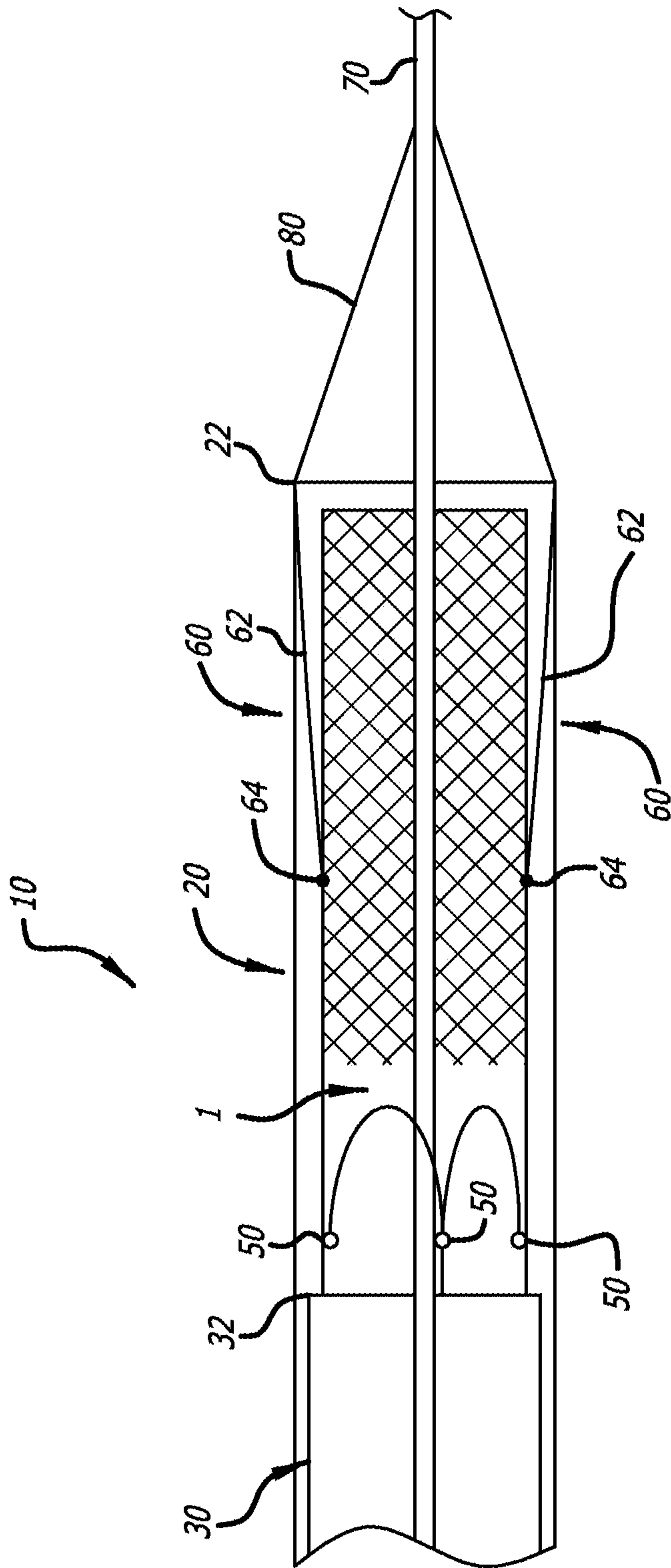
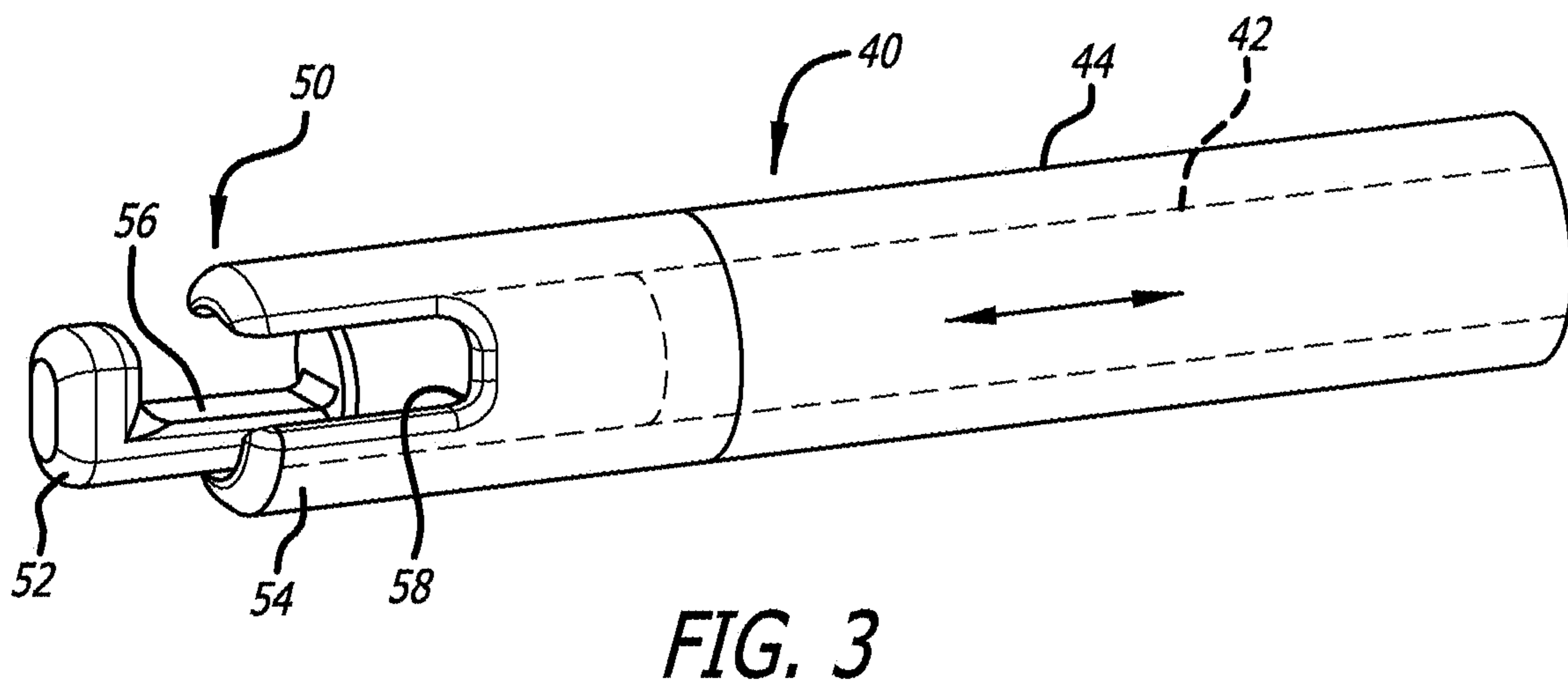
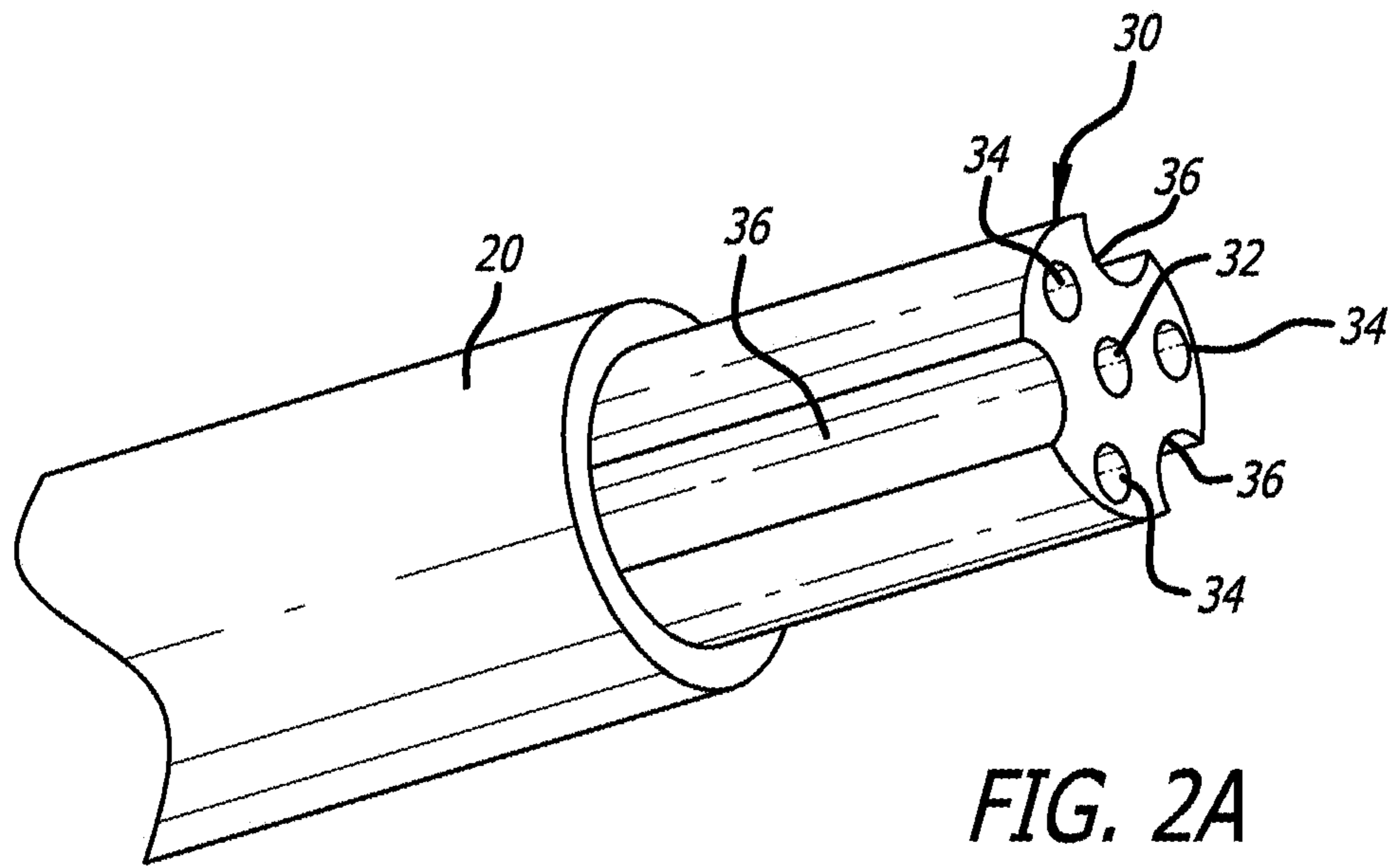


FIG. 1



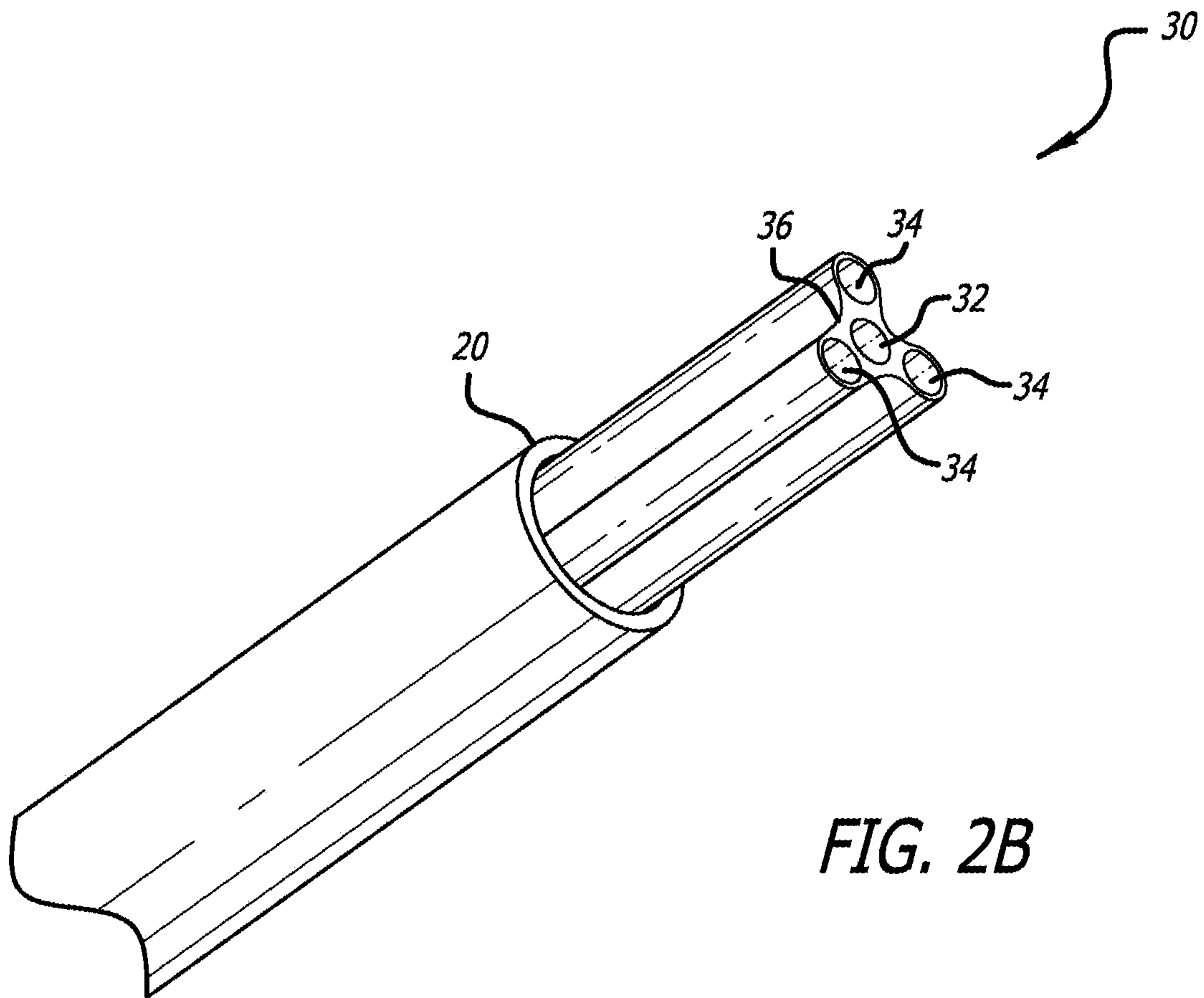
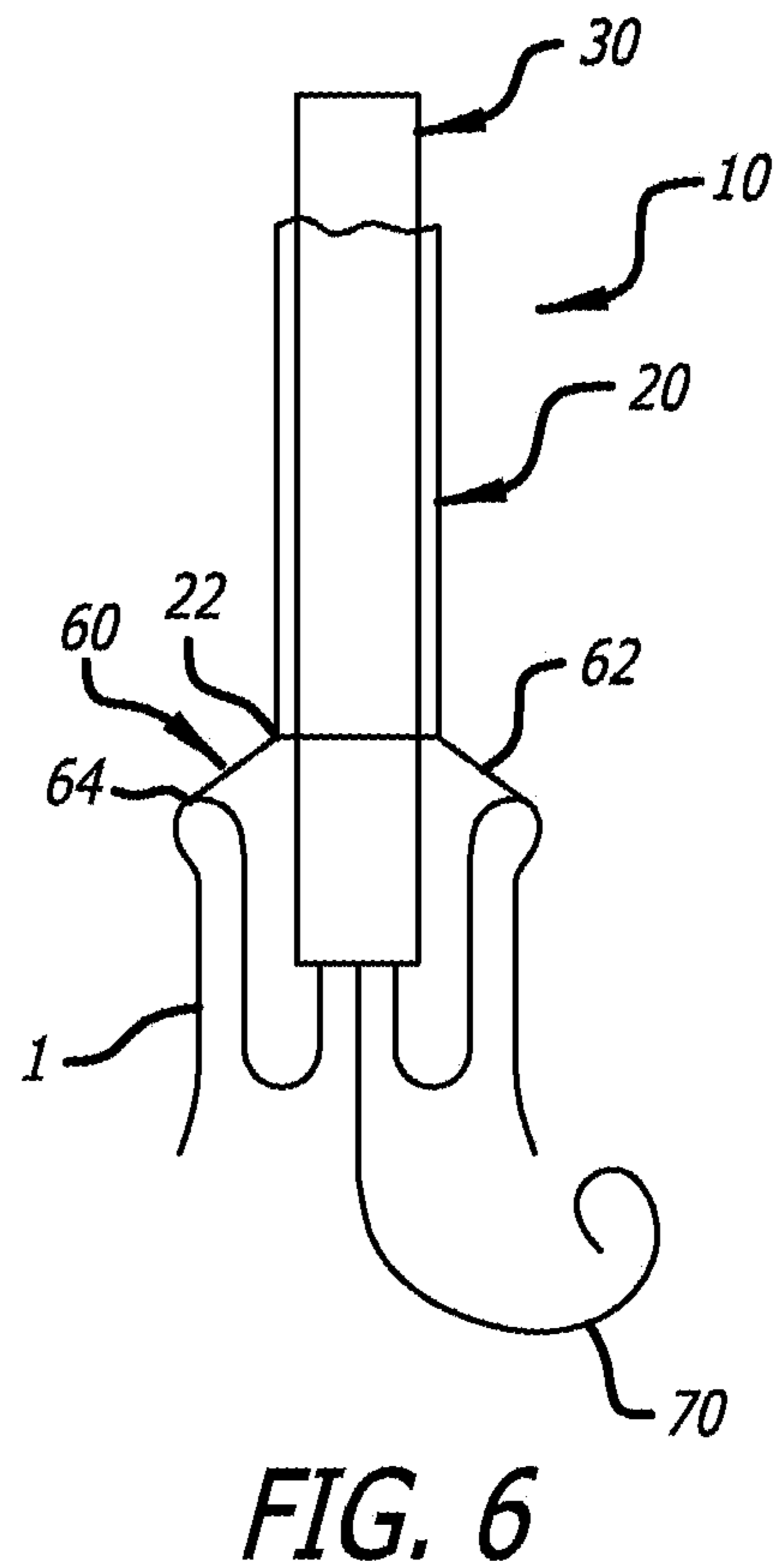
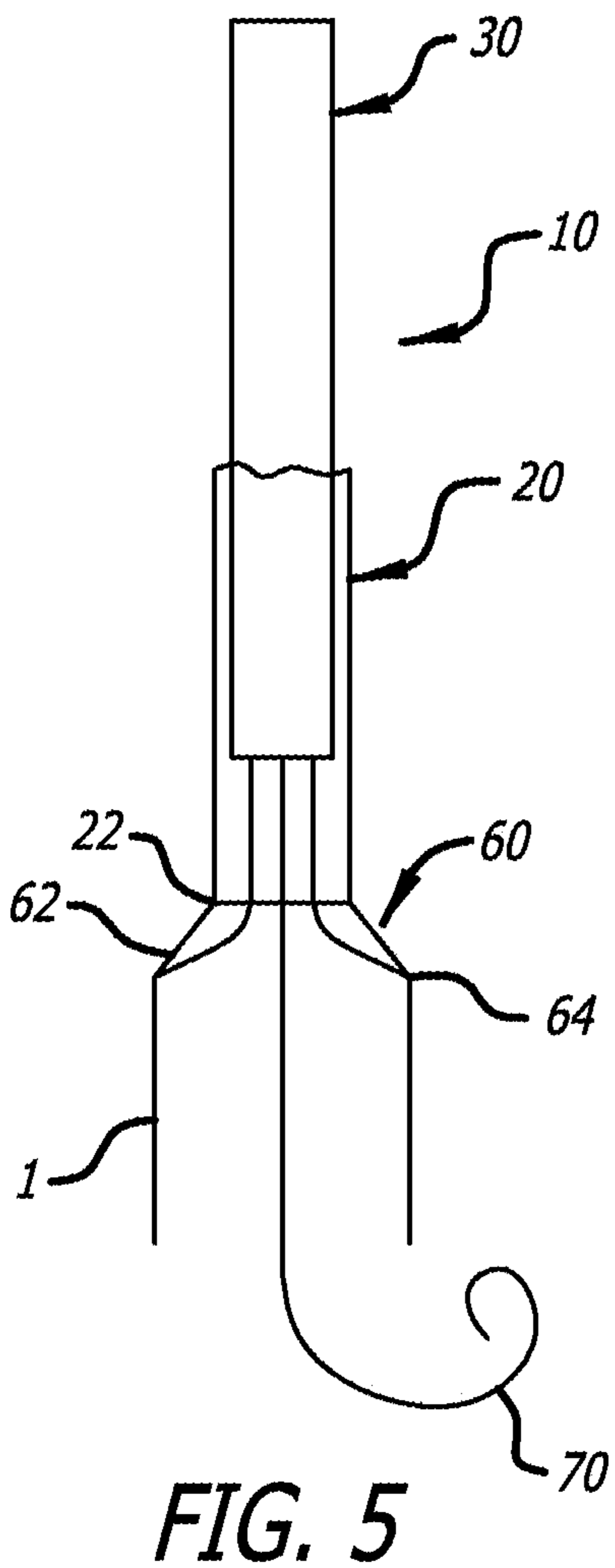
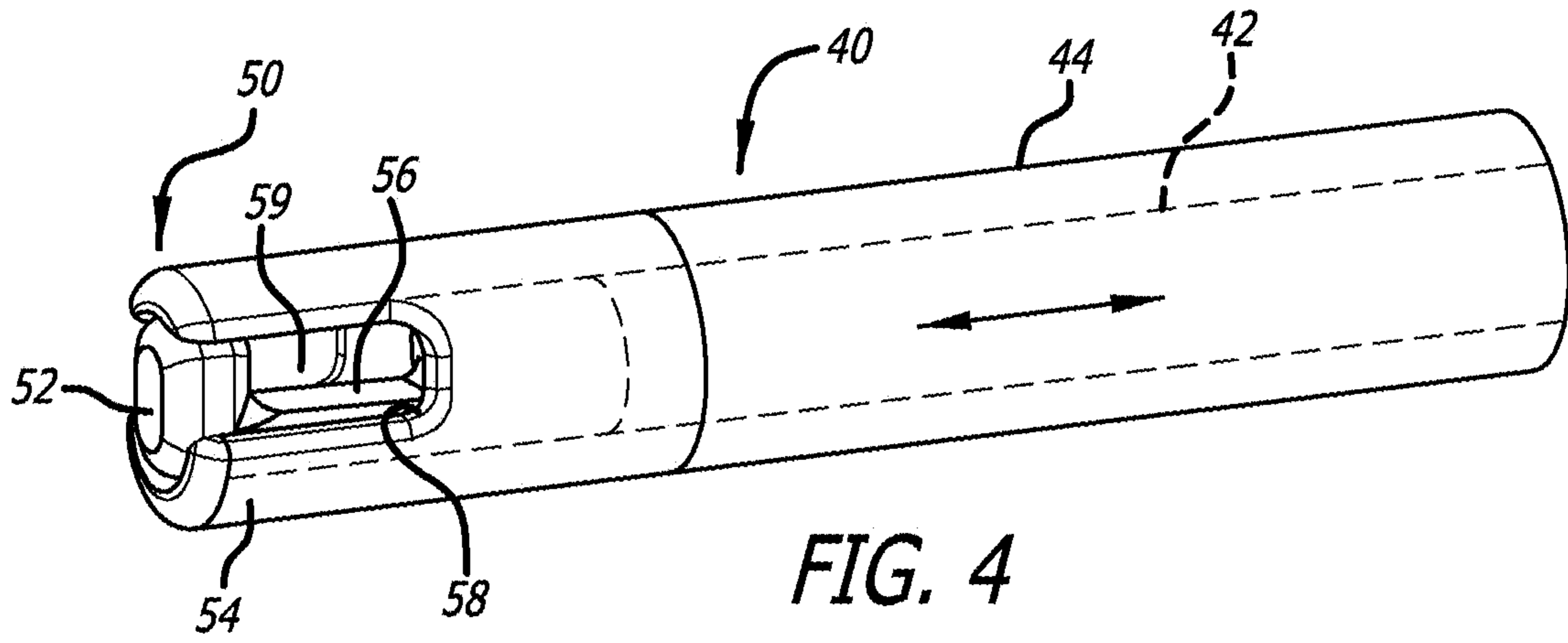
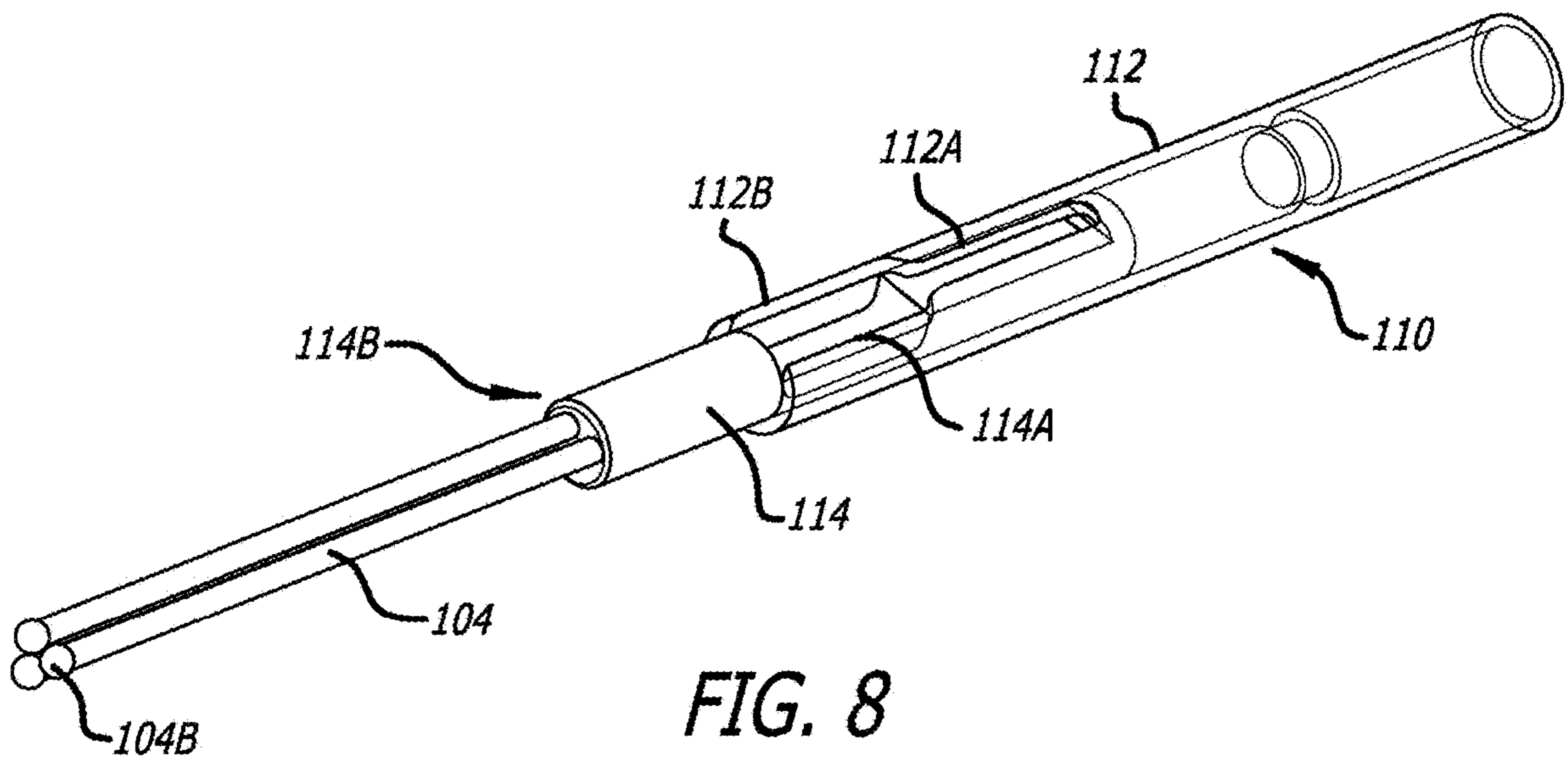
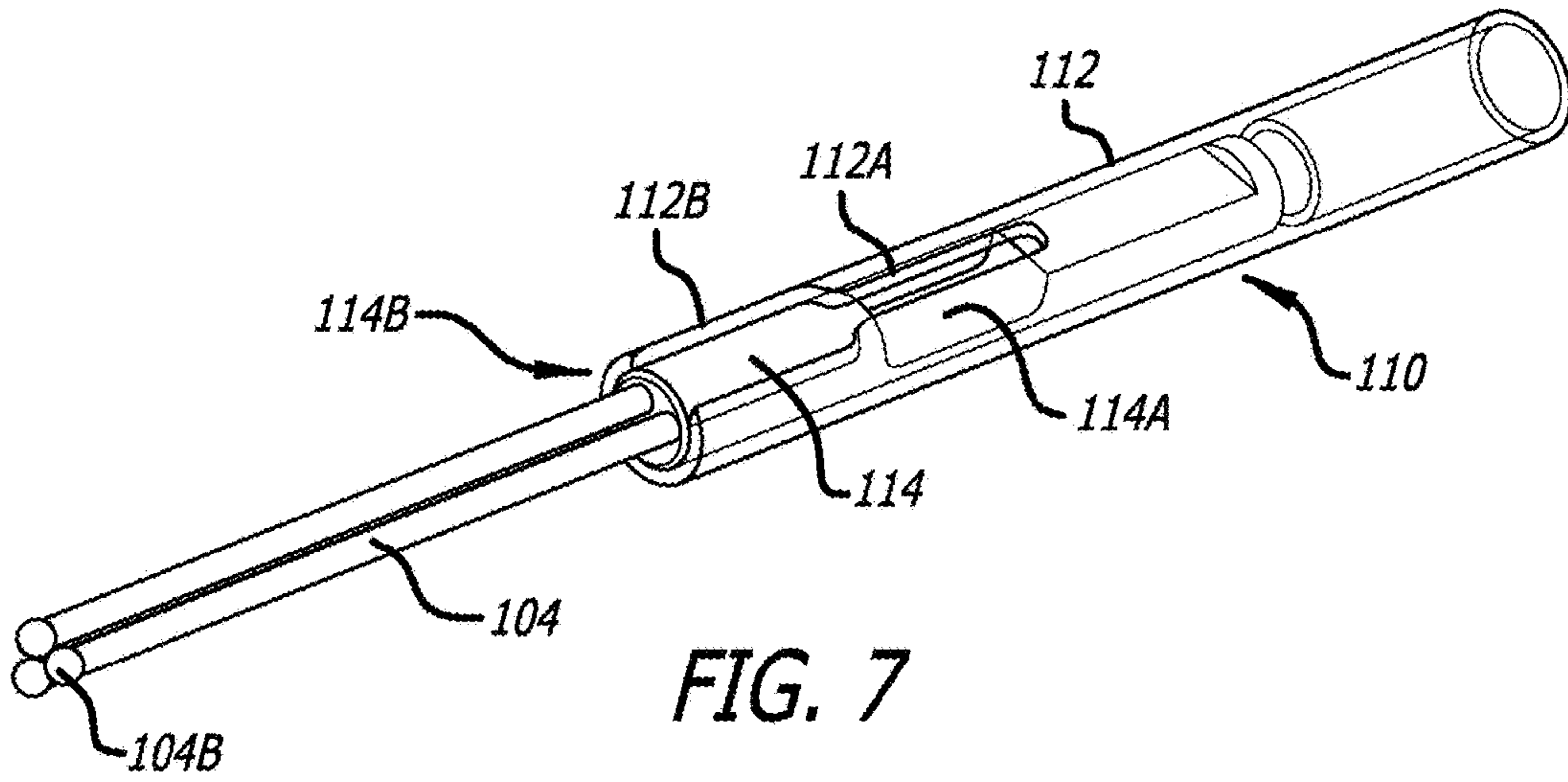
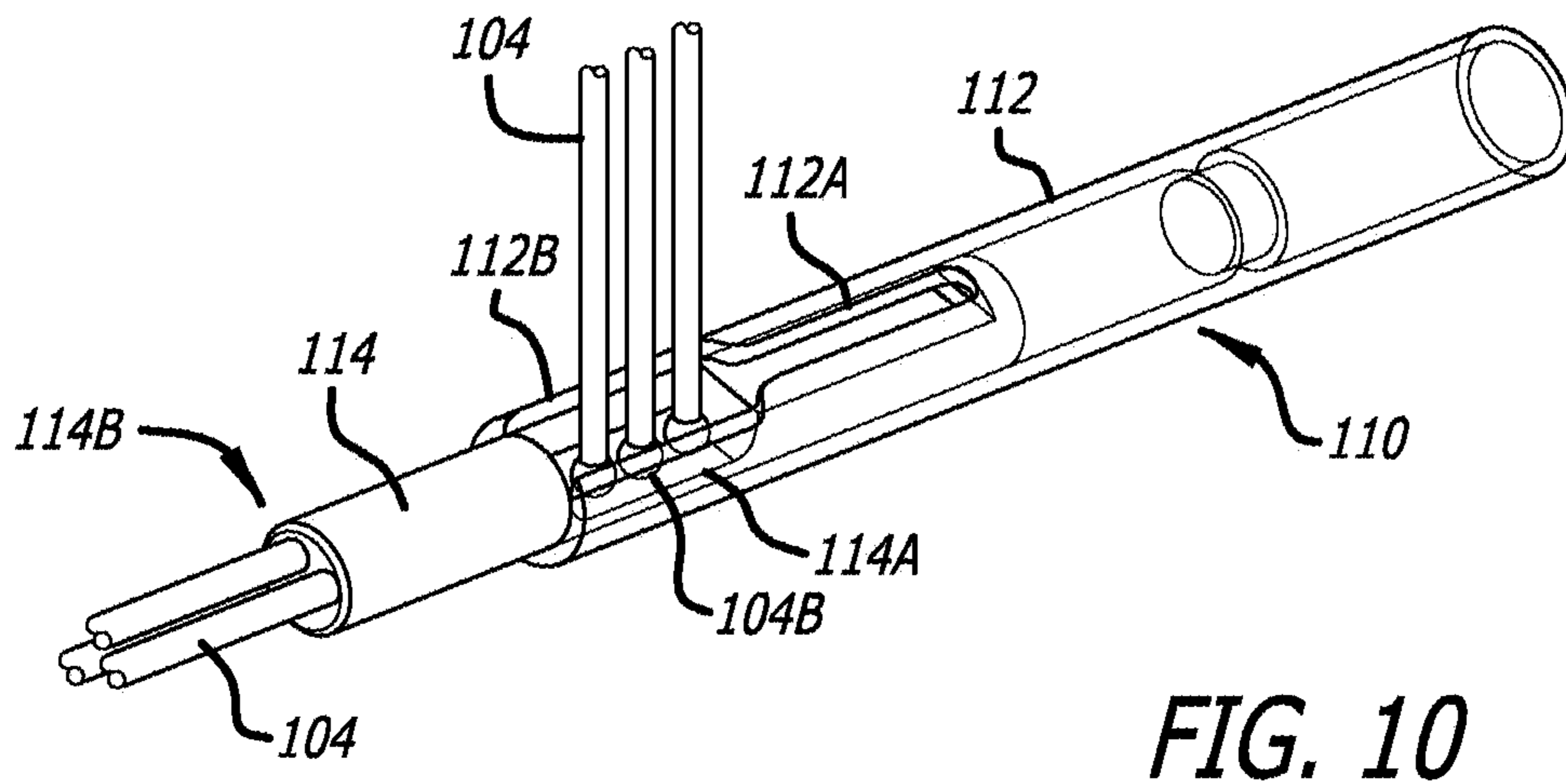
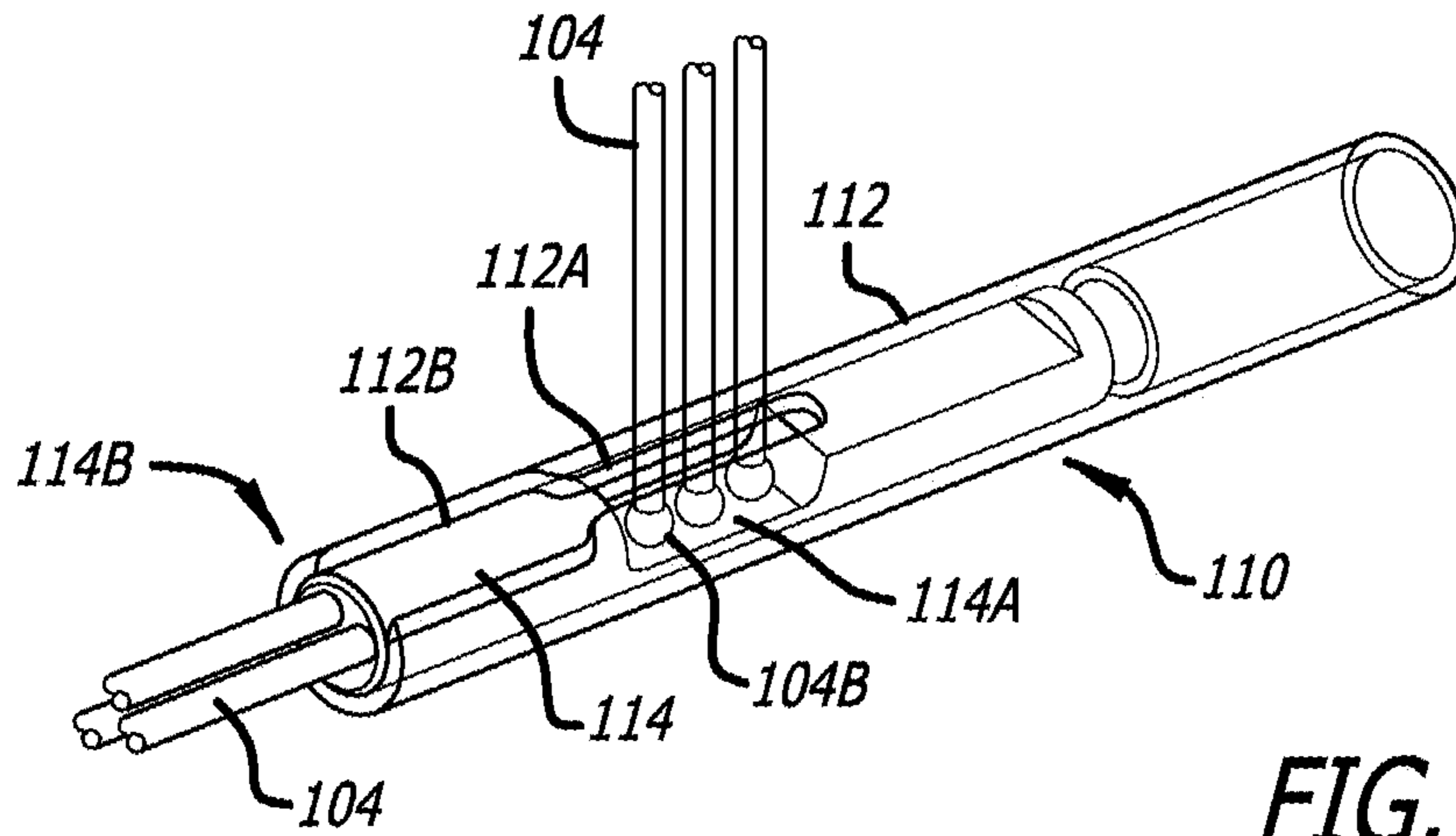


FIG. 2B







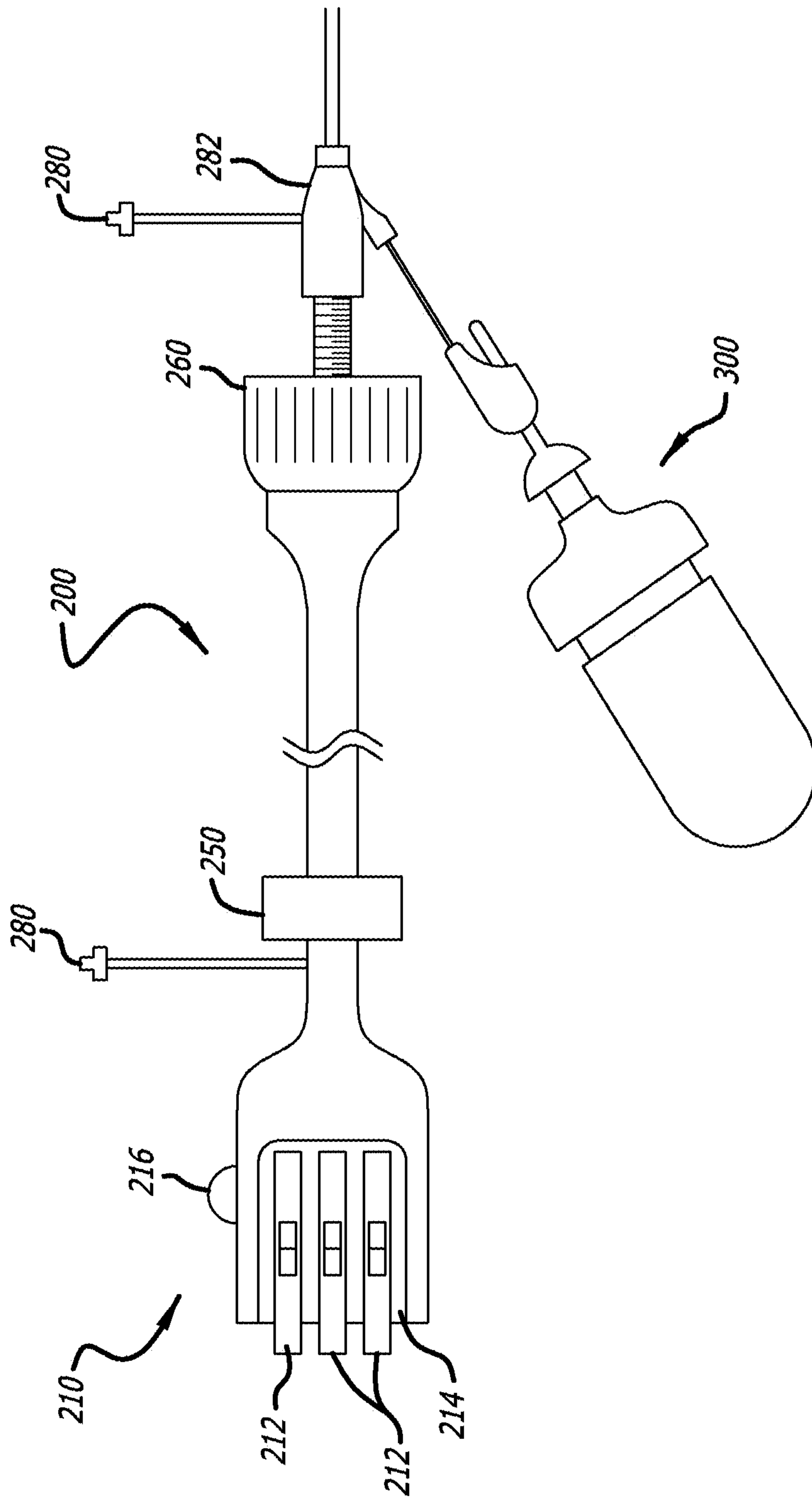


FIG. 11

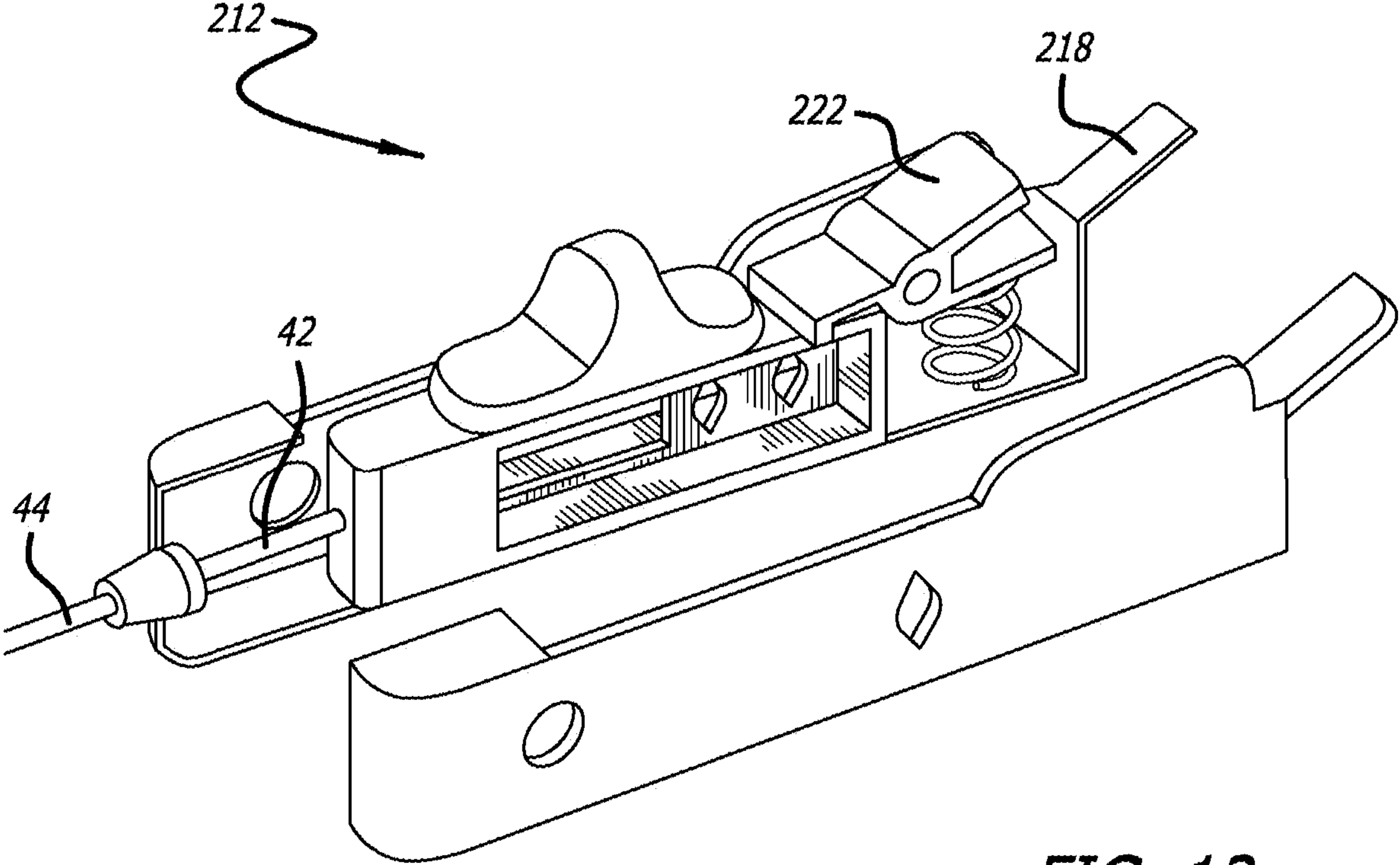


FIG. 12

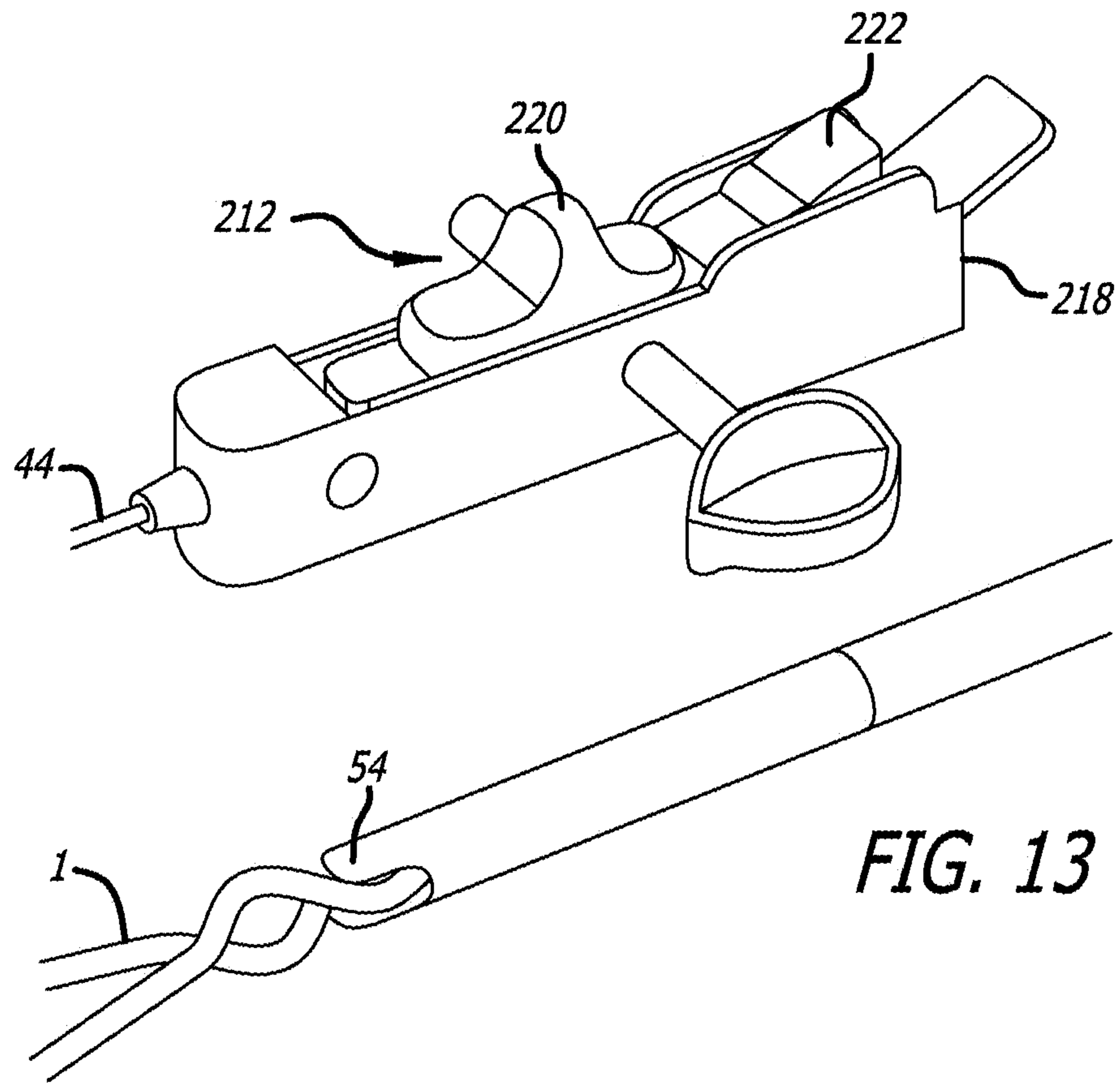


FIG. 13

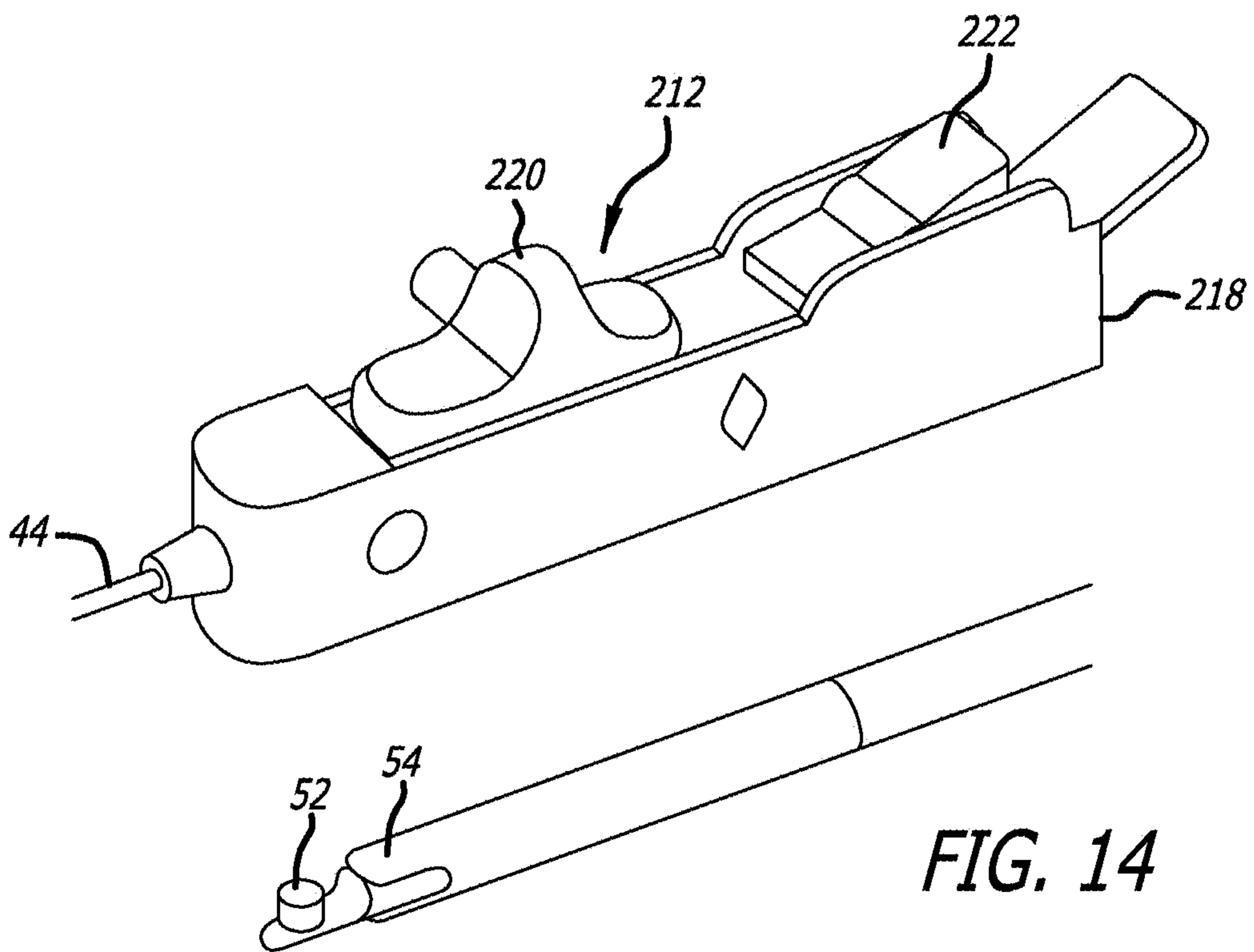


FIG. 14

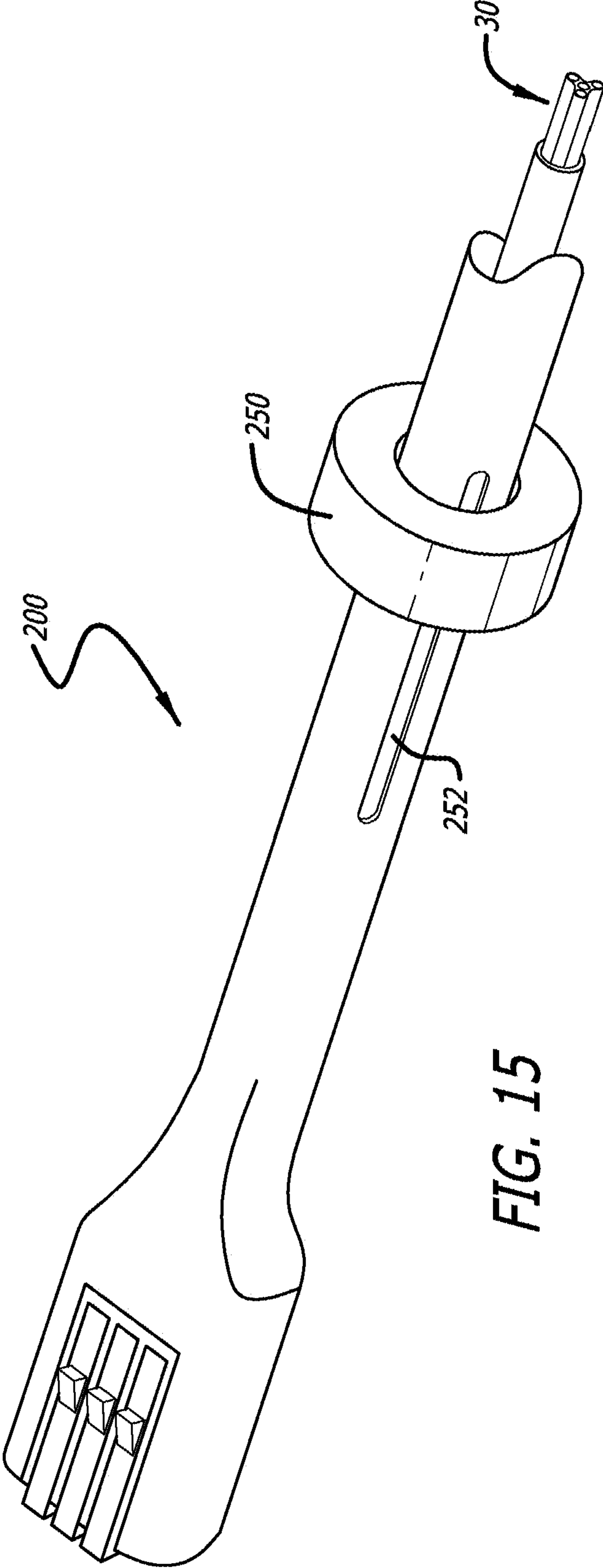


FIG. 15

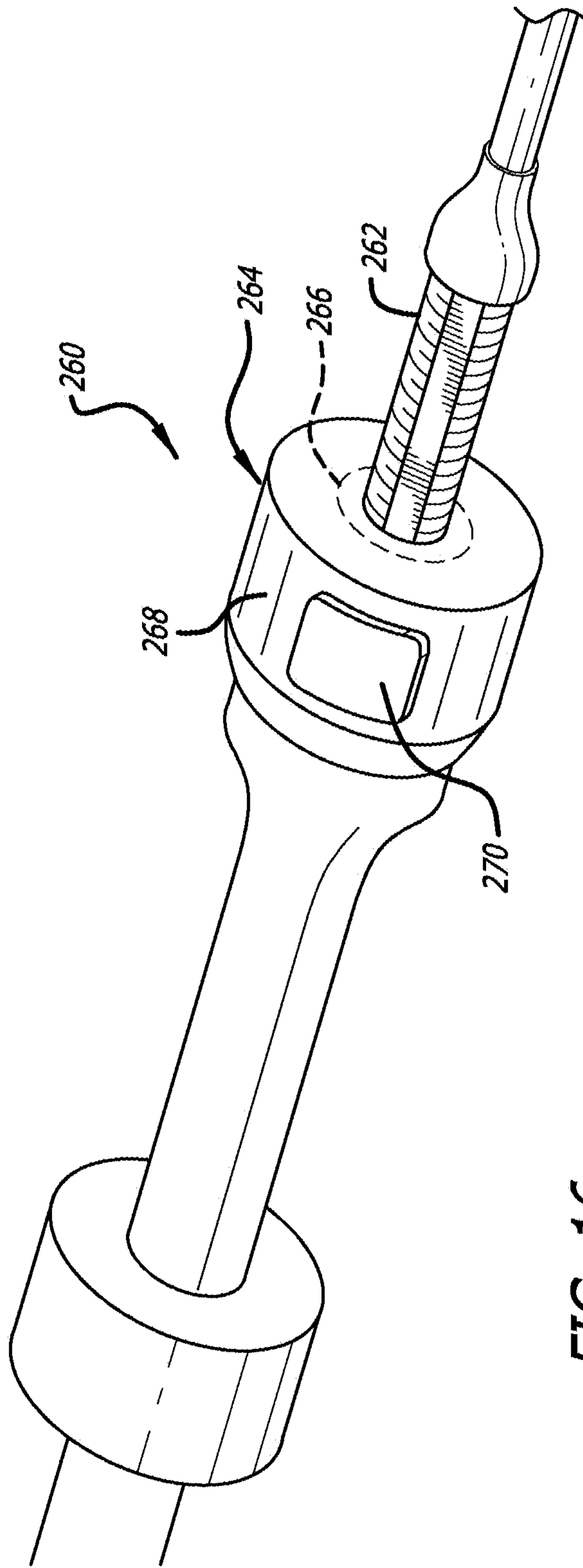


FIG. 16

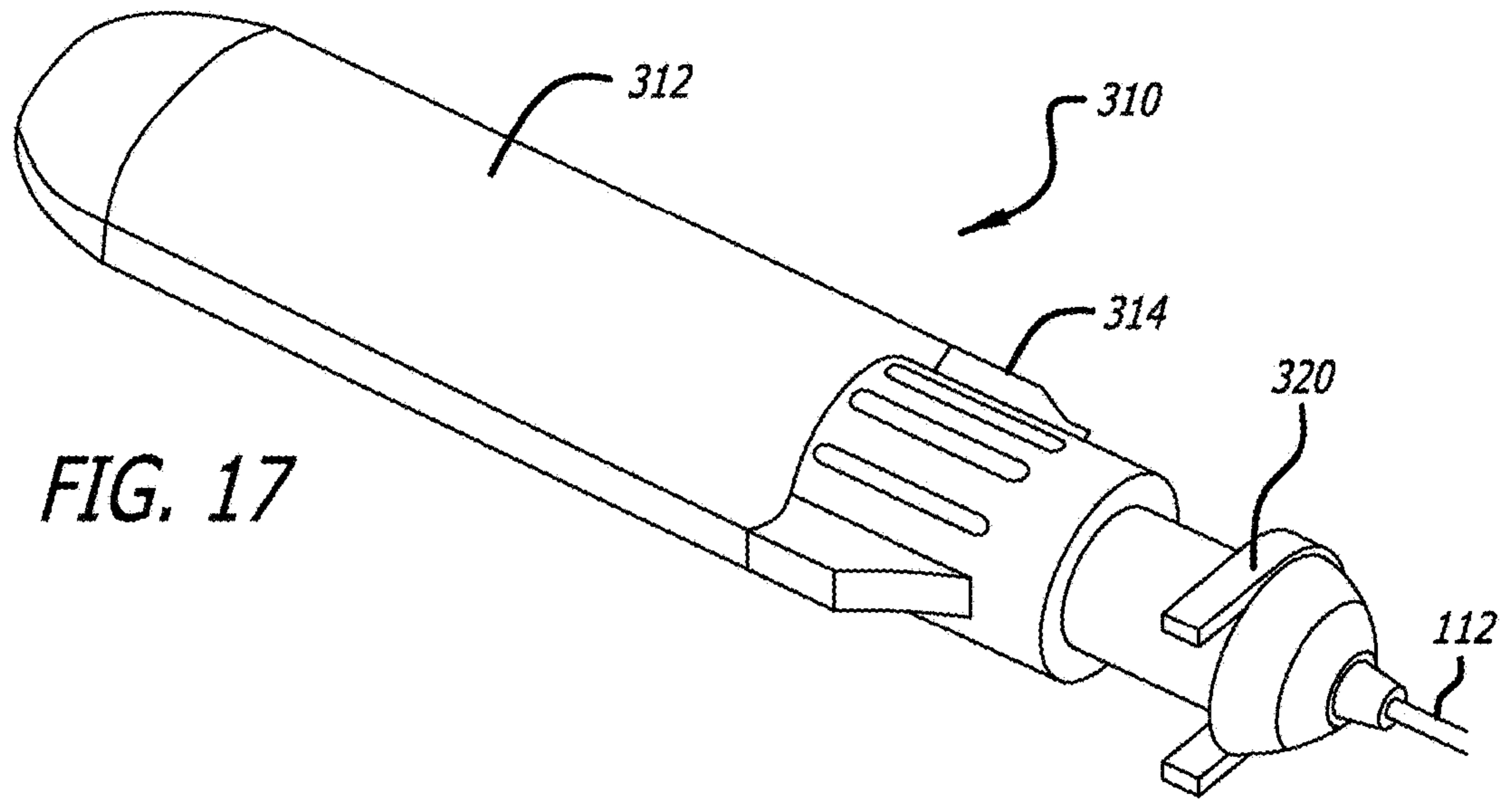


FIG. 17

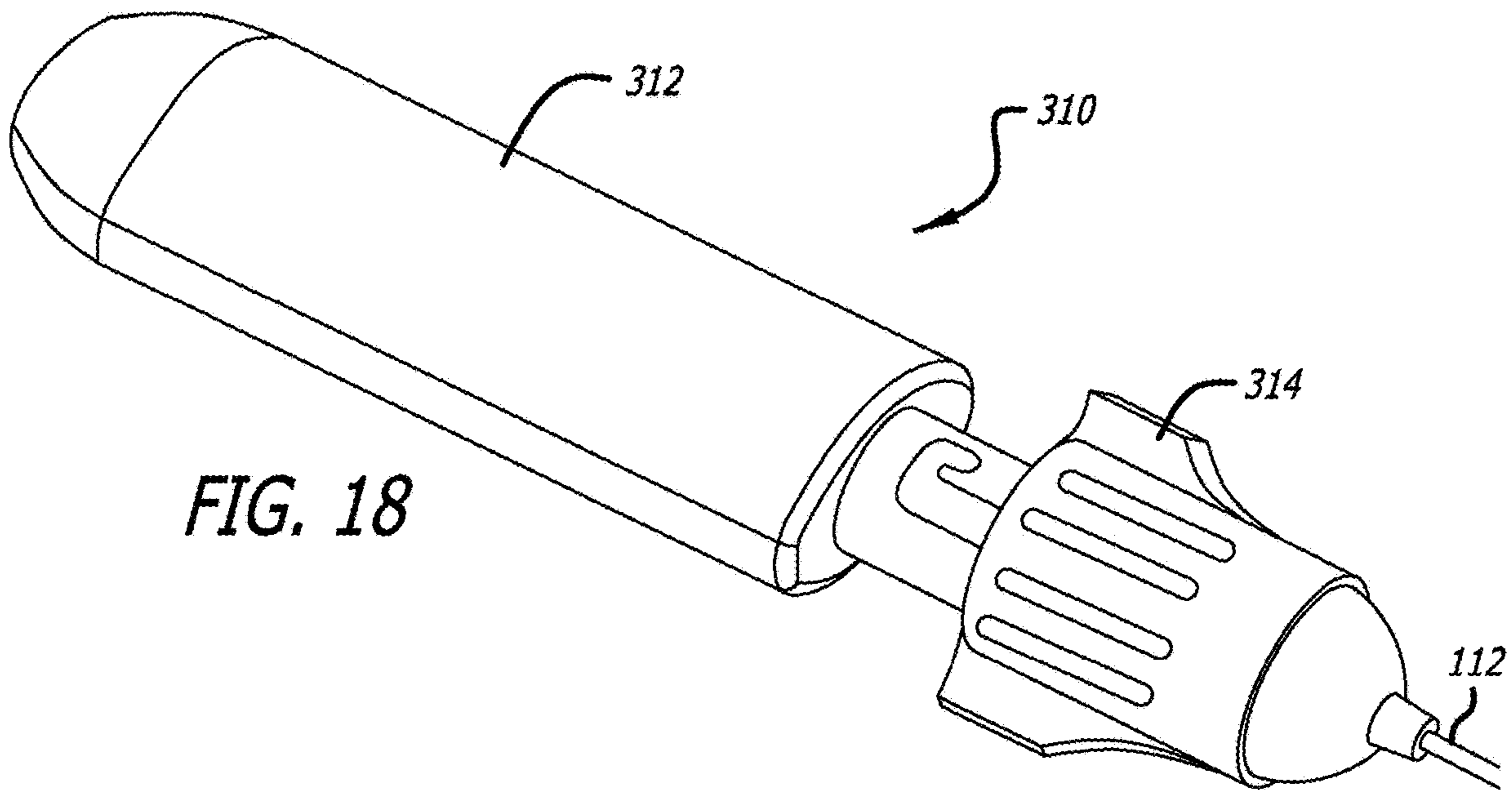


FIG. 18

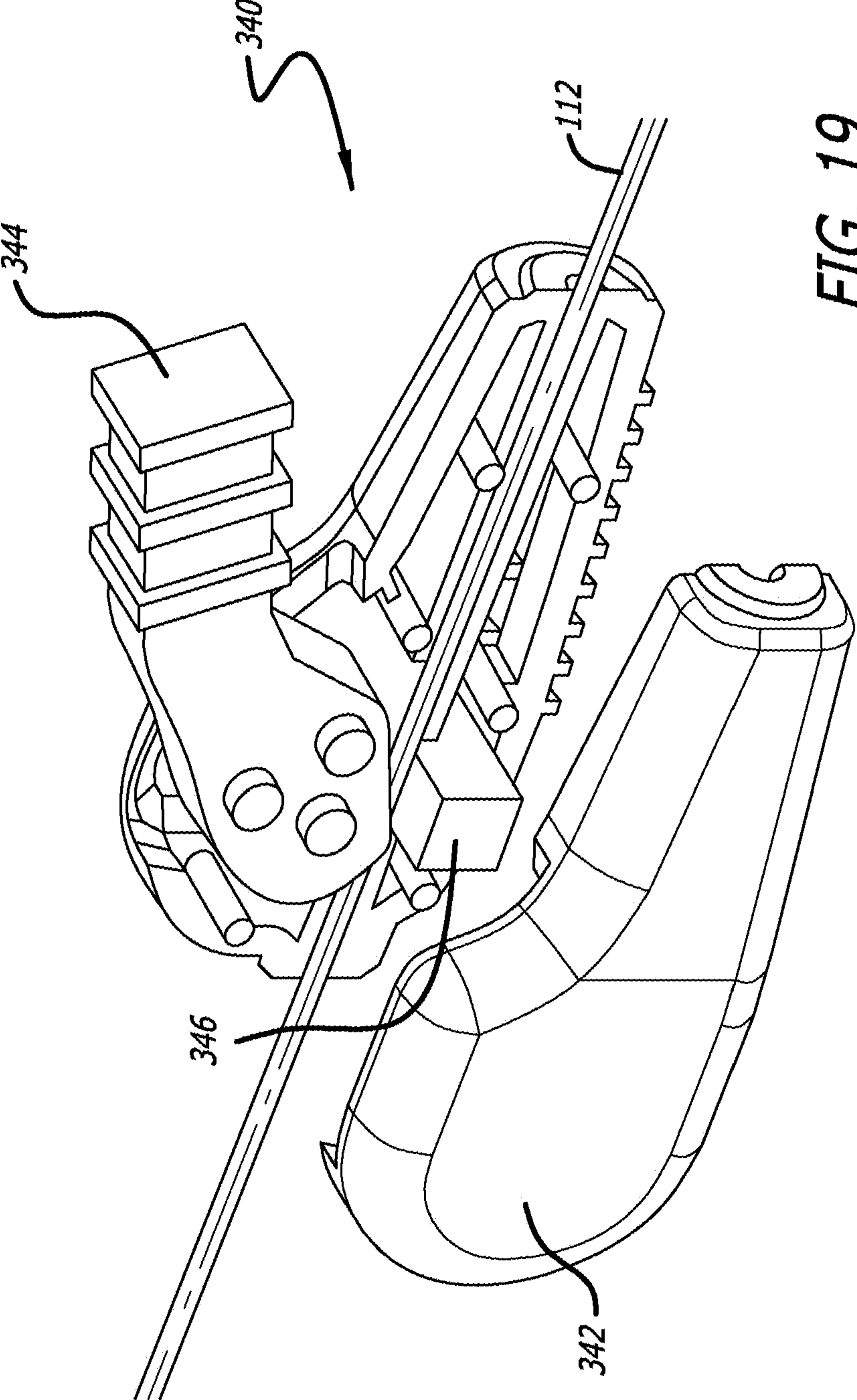
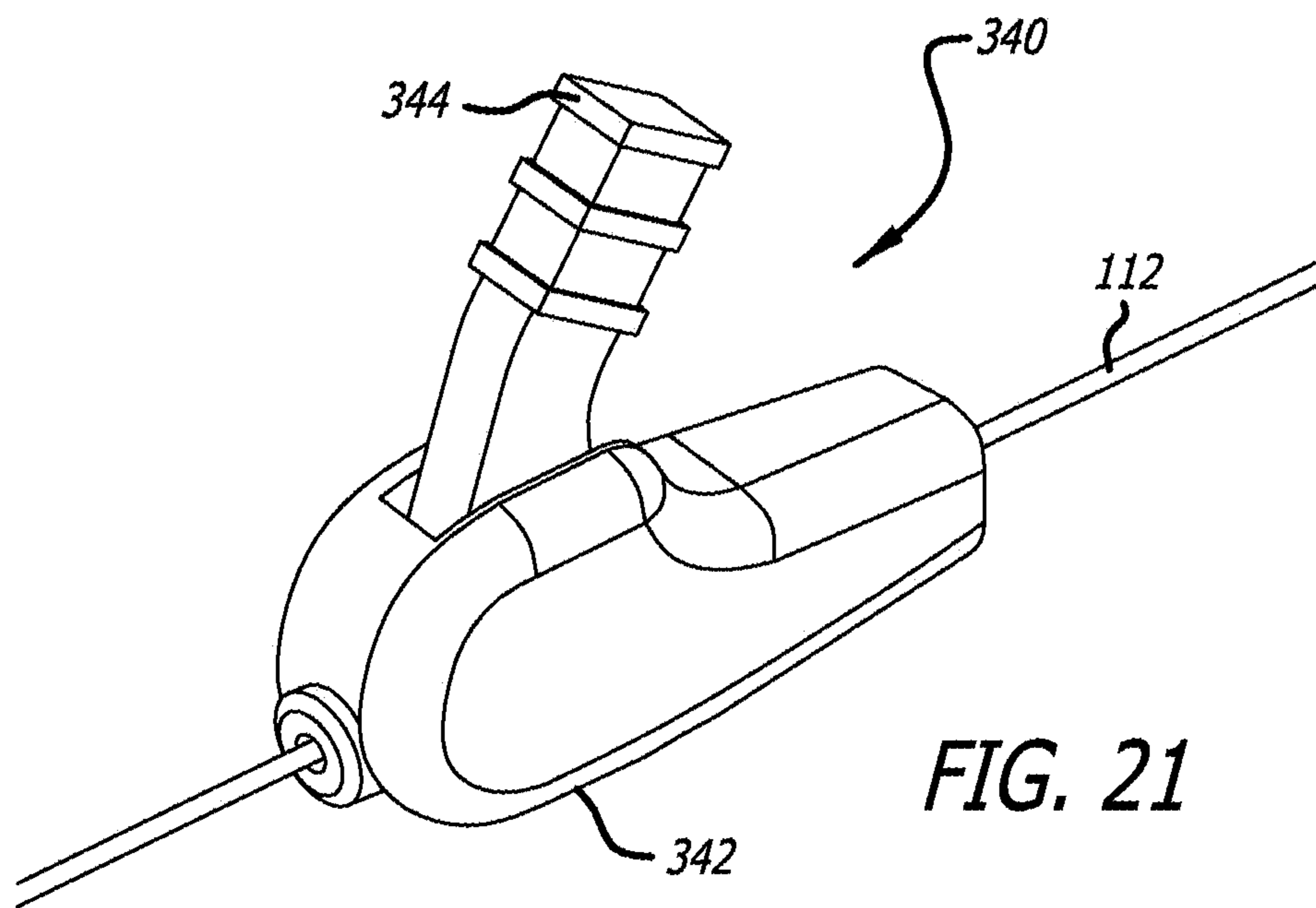
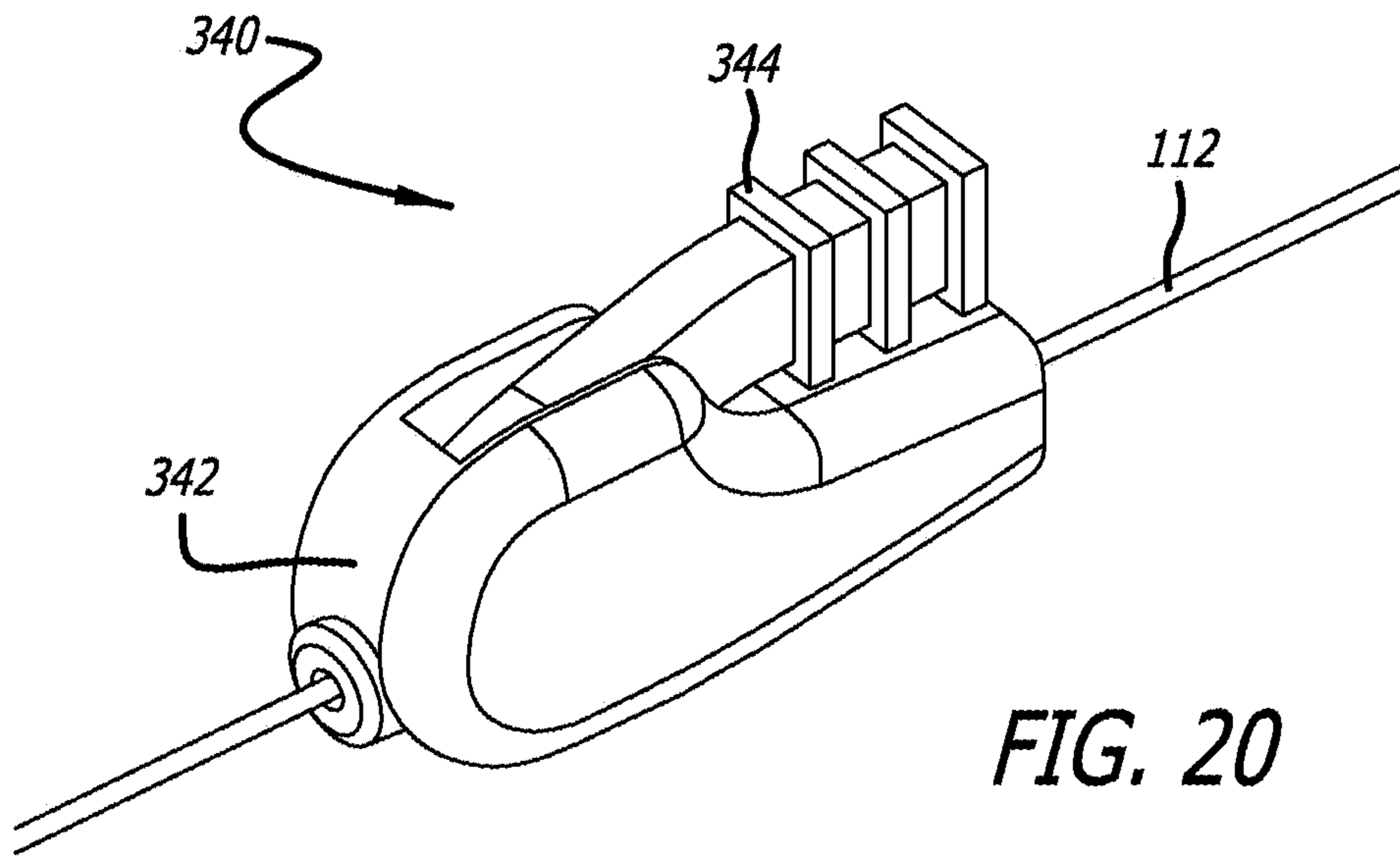


FIG. 19



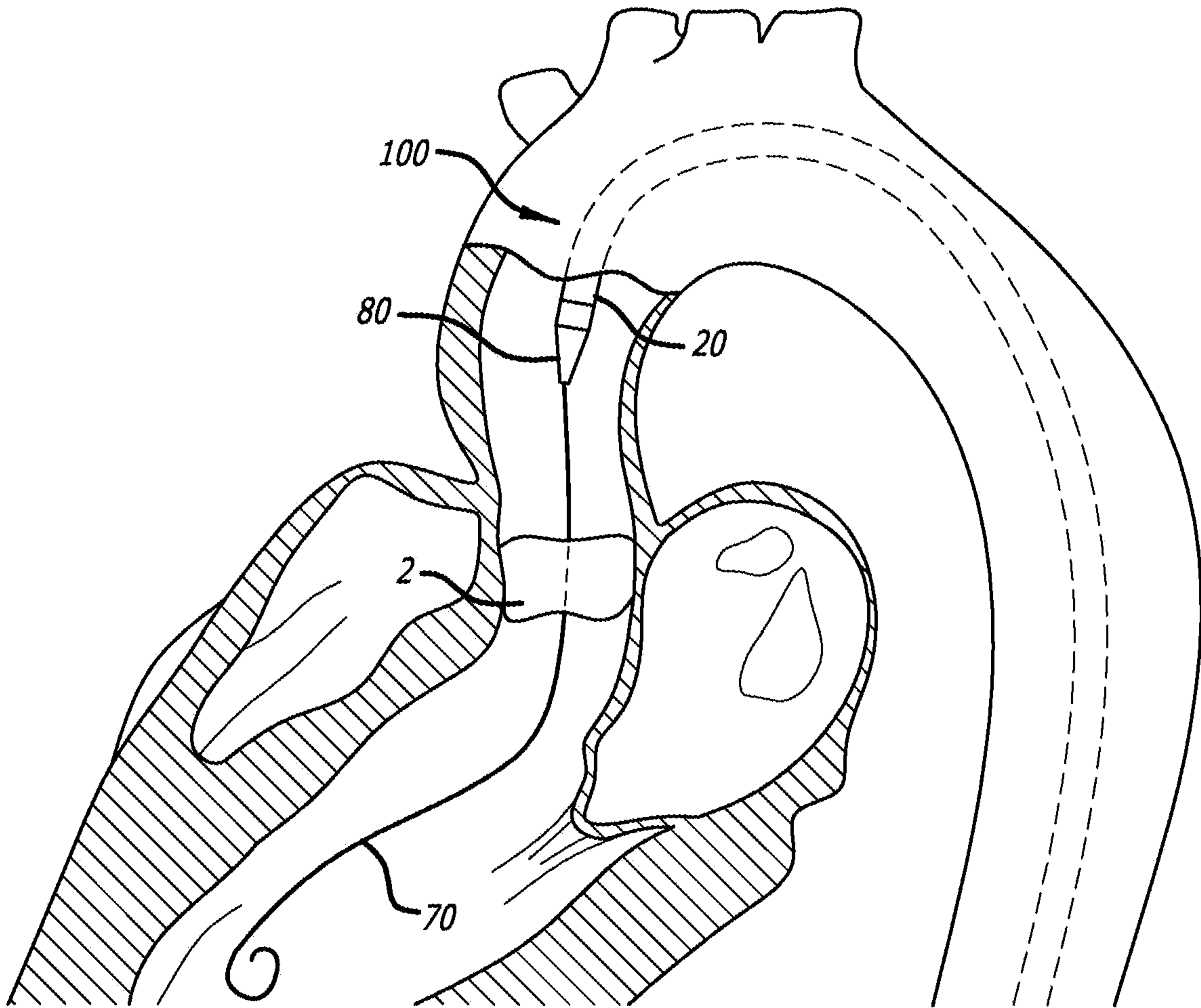


FIG. 22

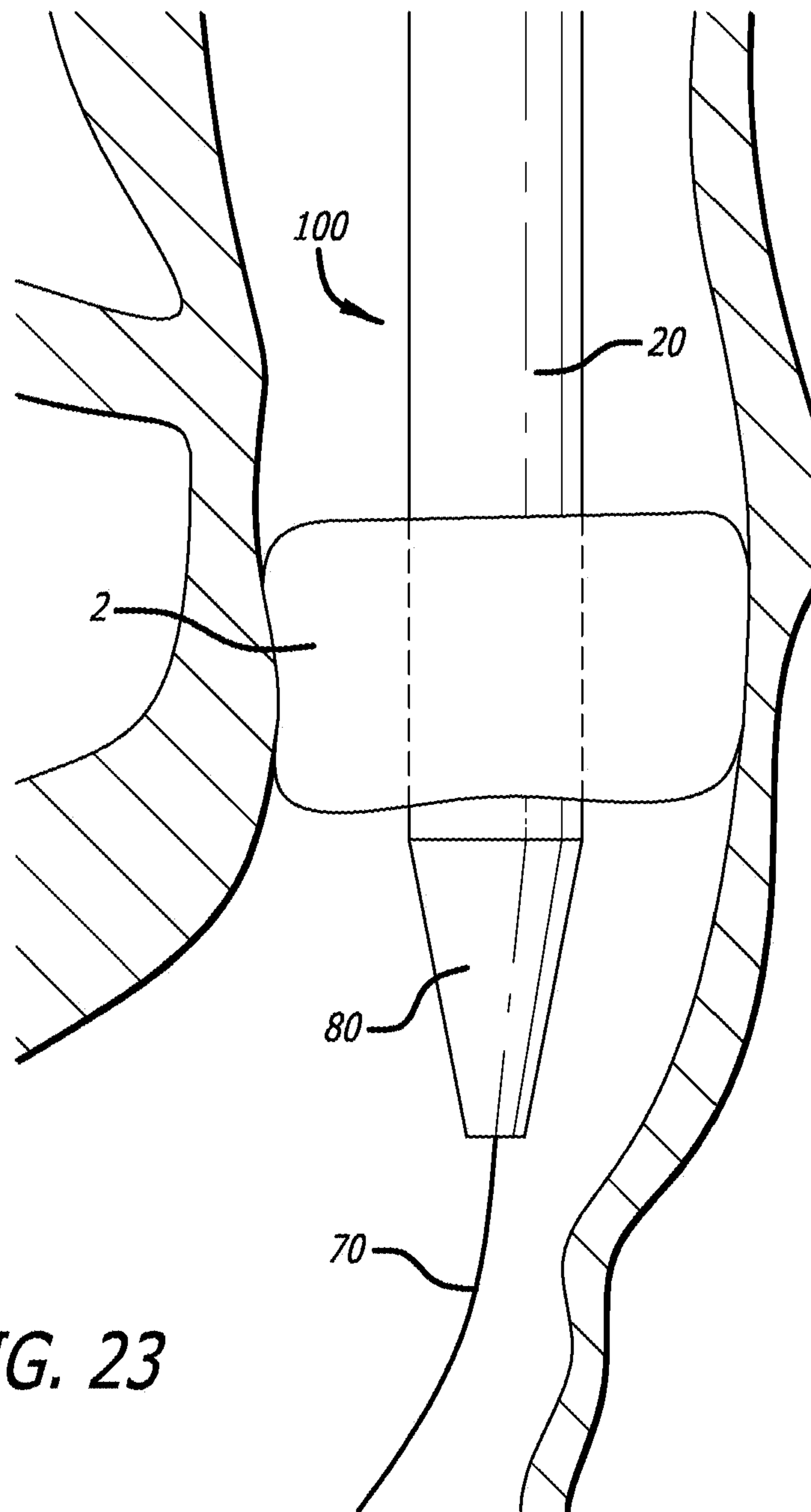
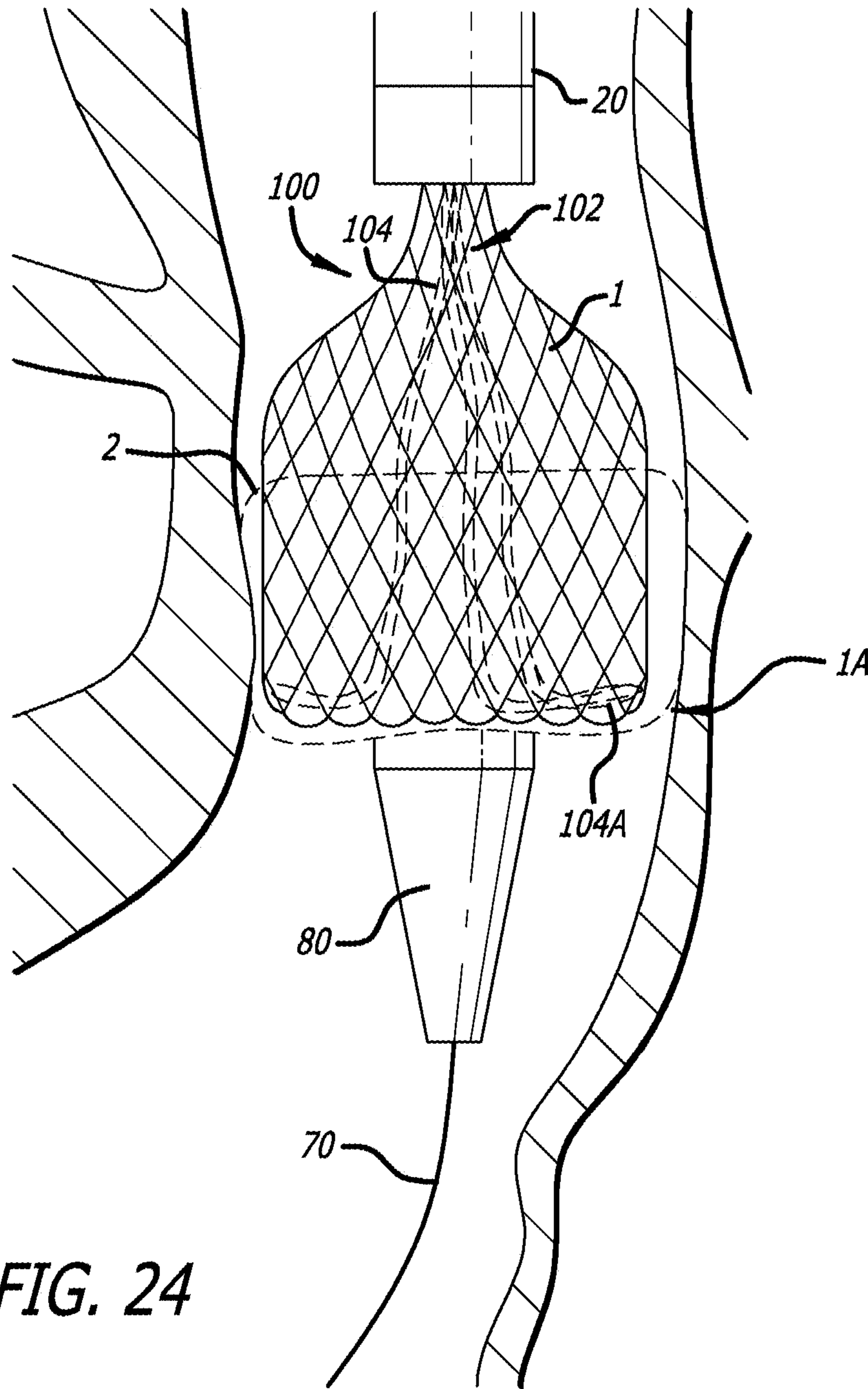


FIG. 23



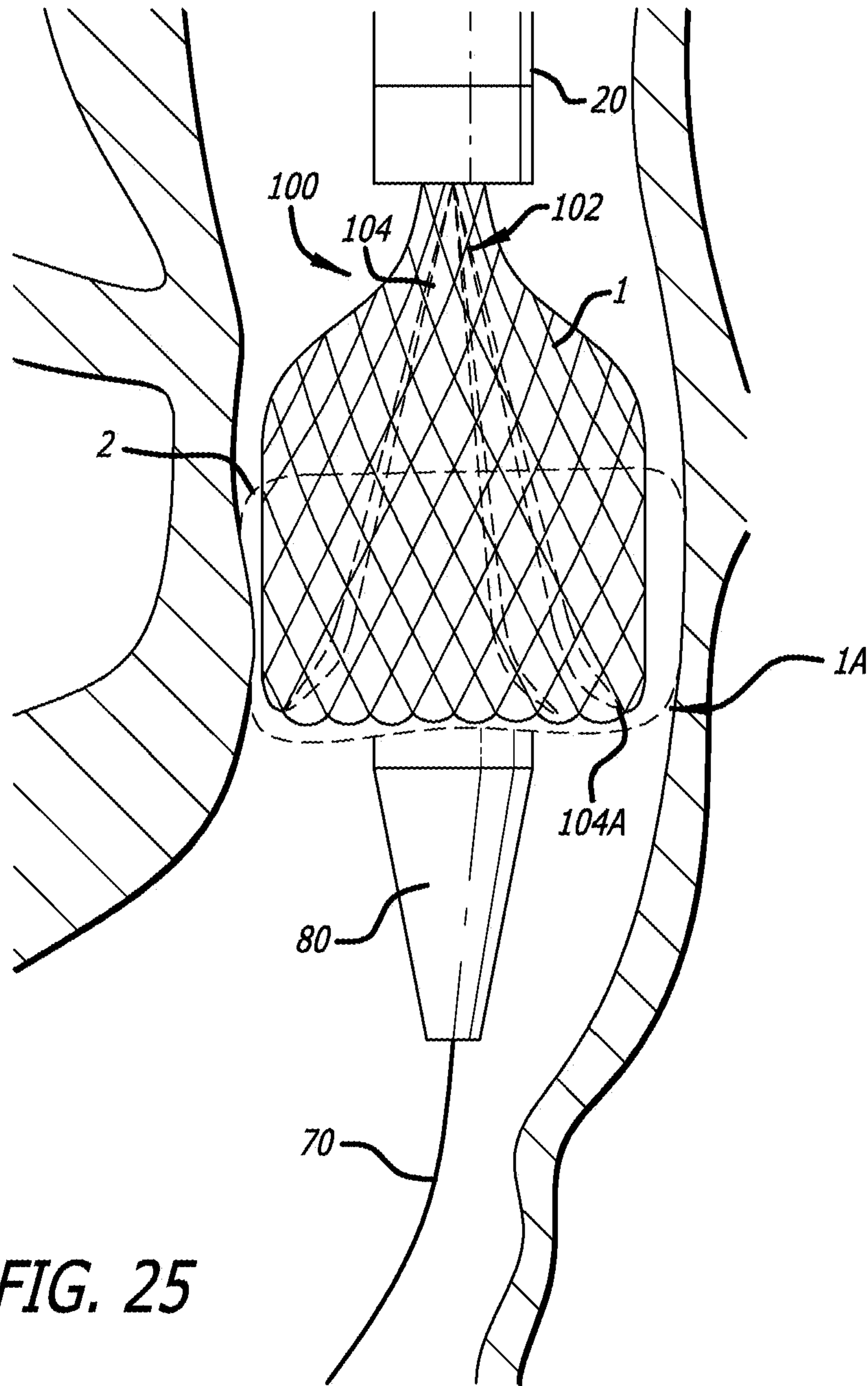


FIG. 25

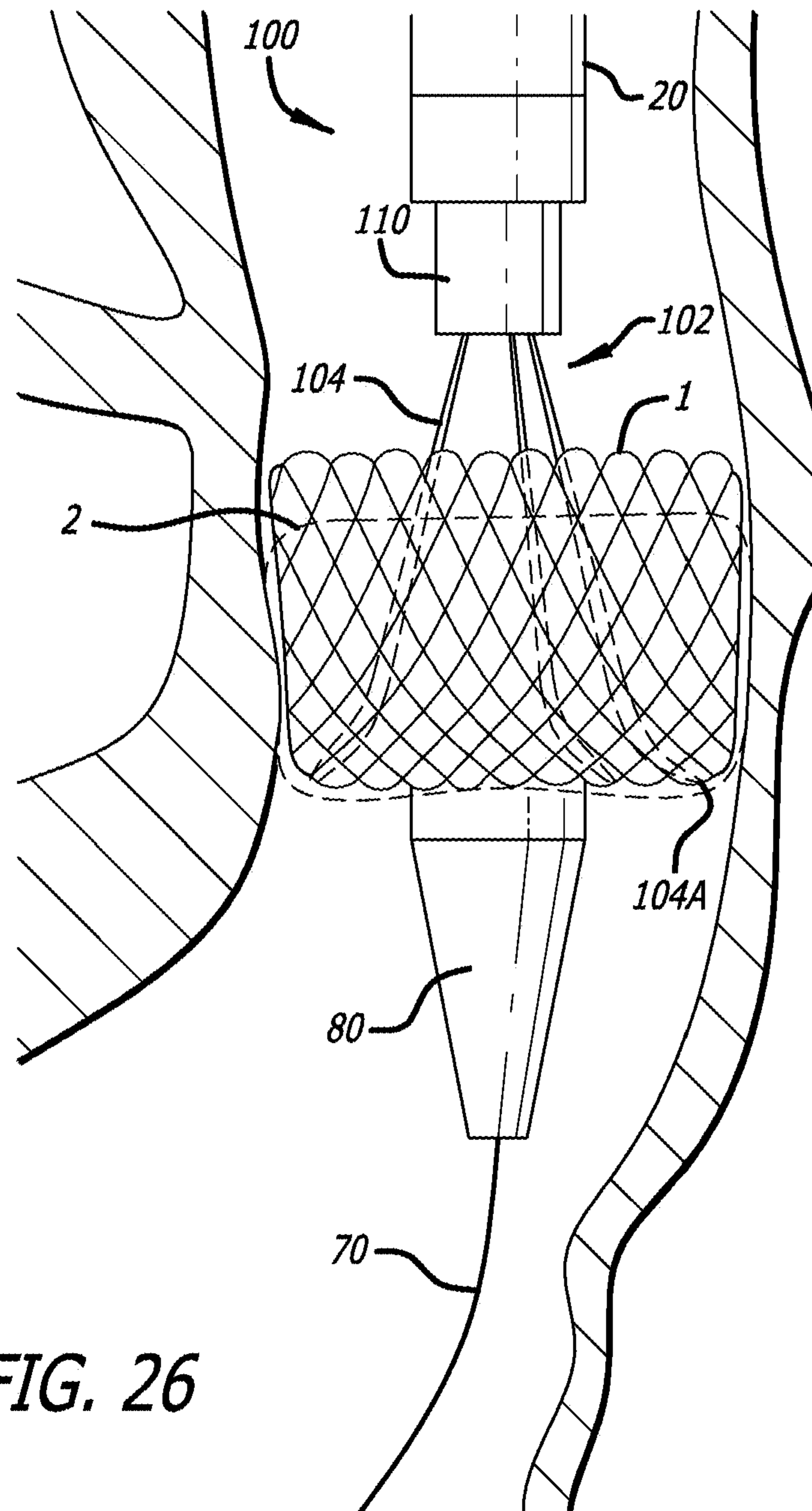


FIG. 26

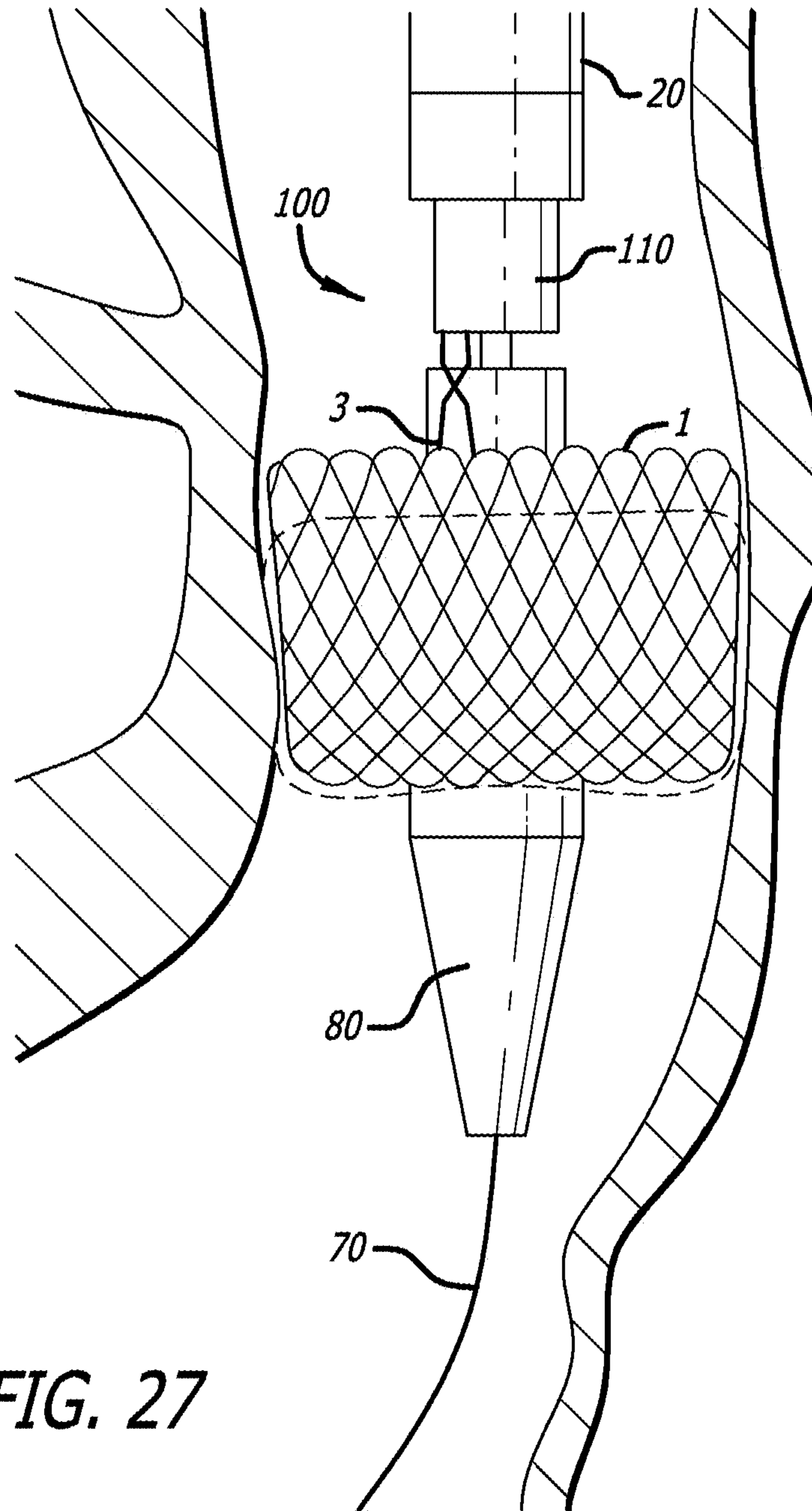


FIG. 27

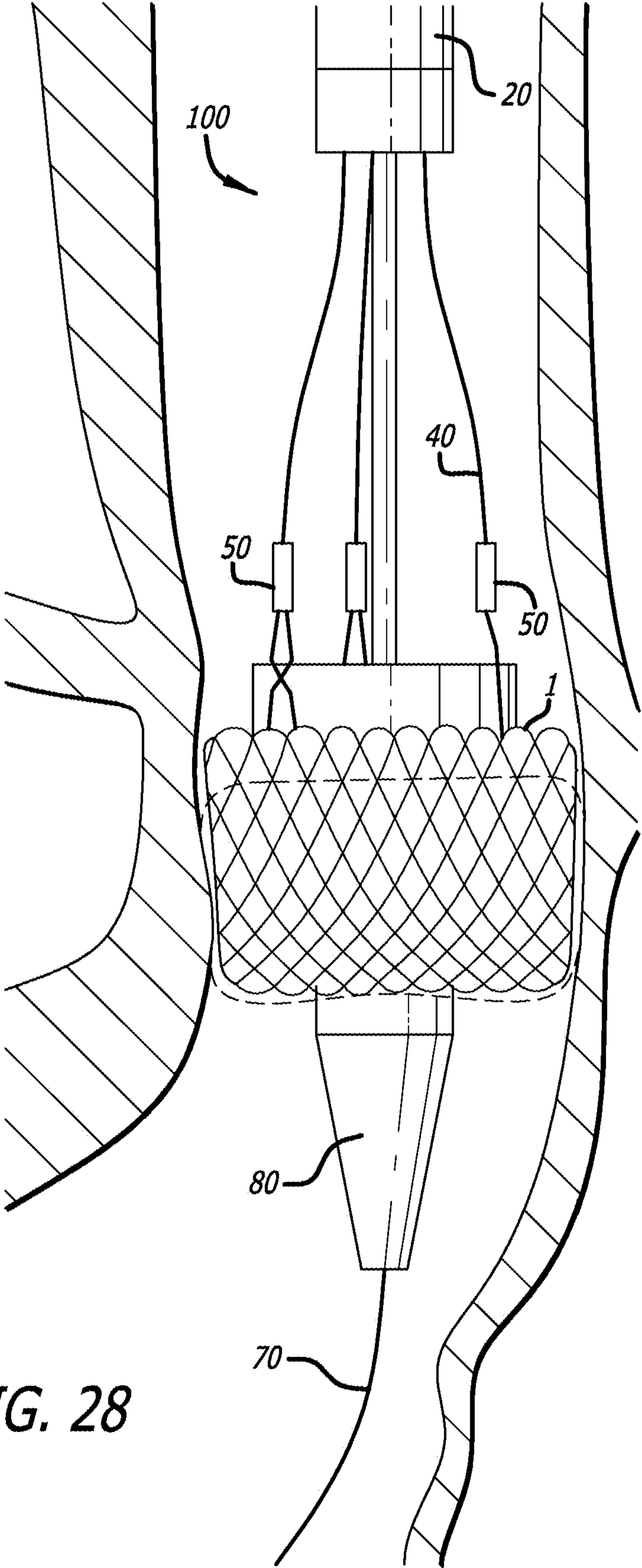


FIG. 28

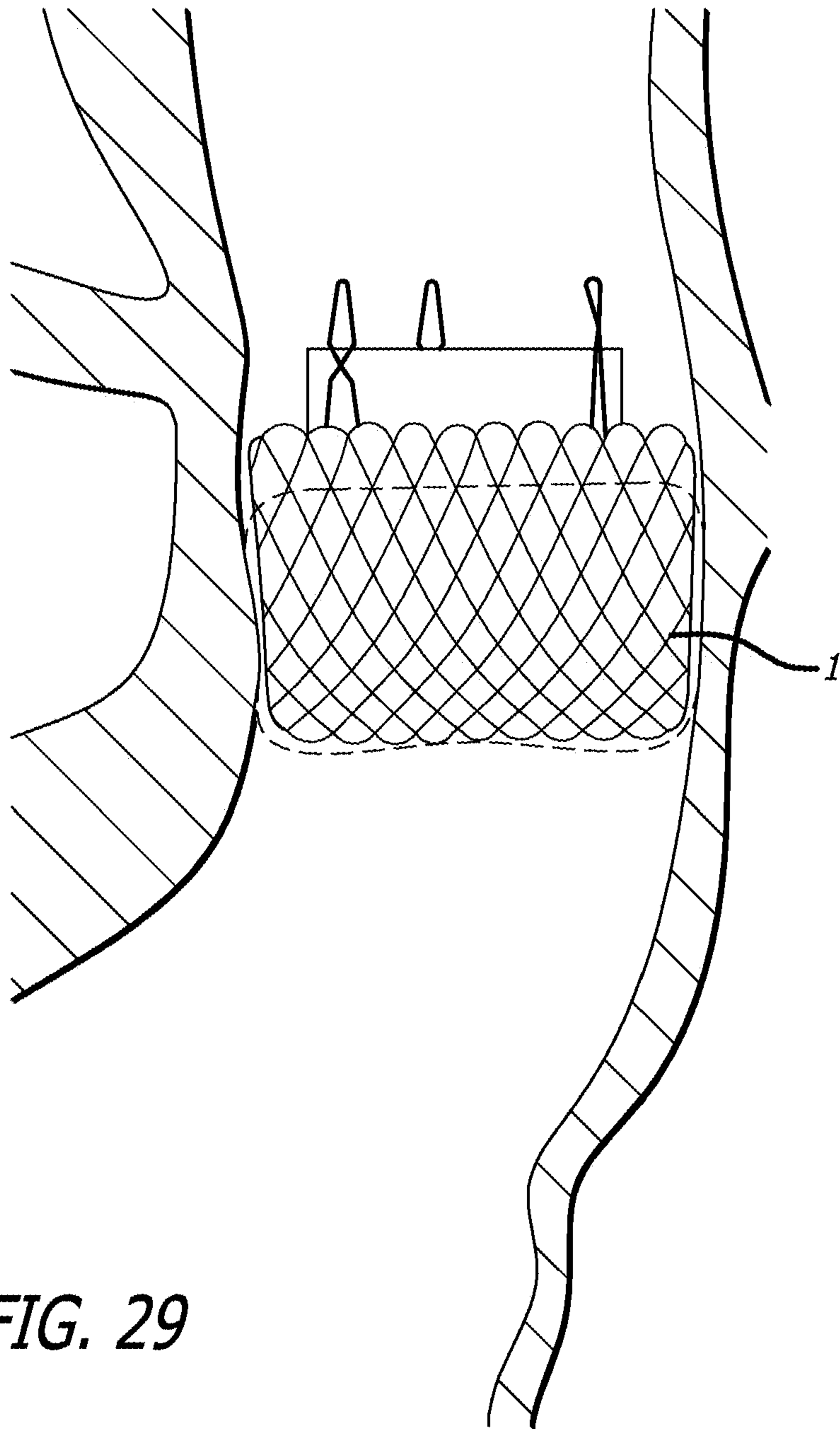


FIG. 29

Lead Screw Travel (Relative to Handle)

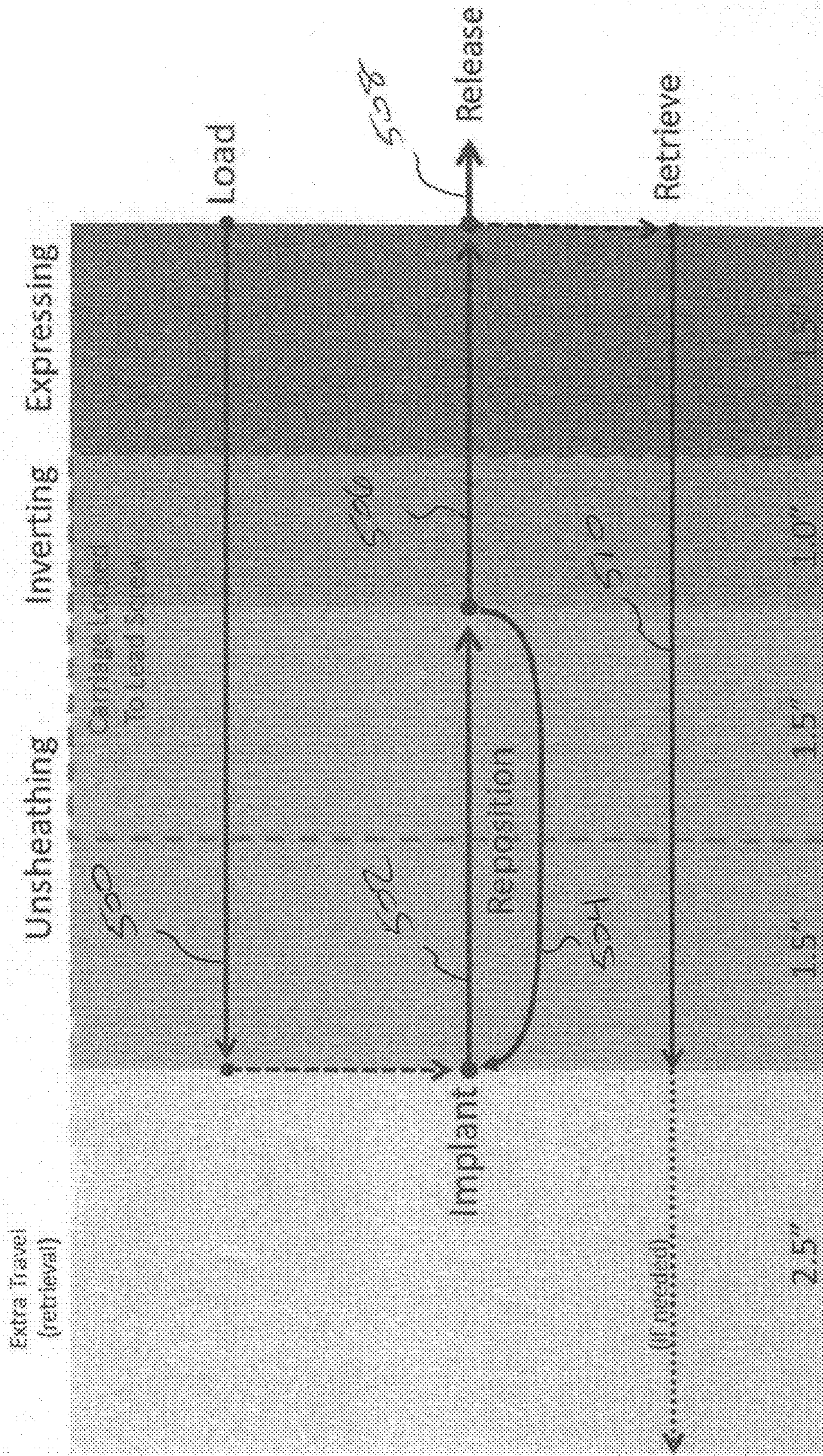


FIG. 30

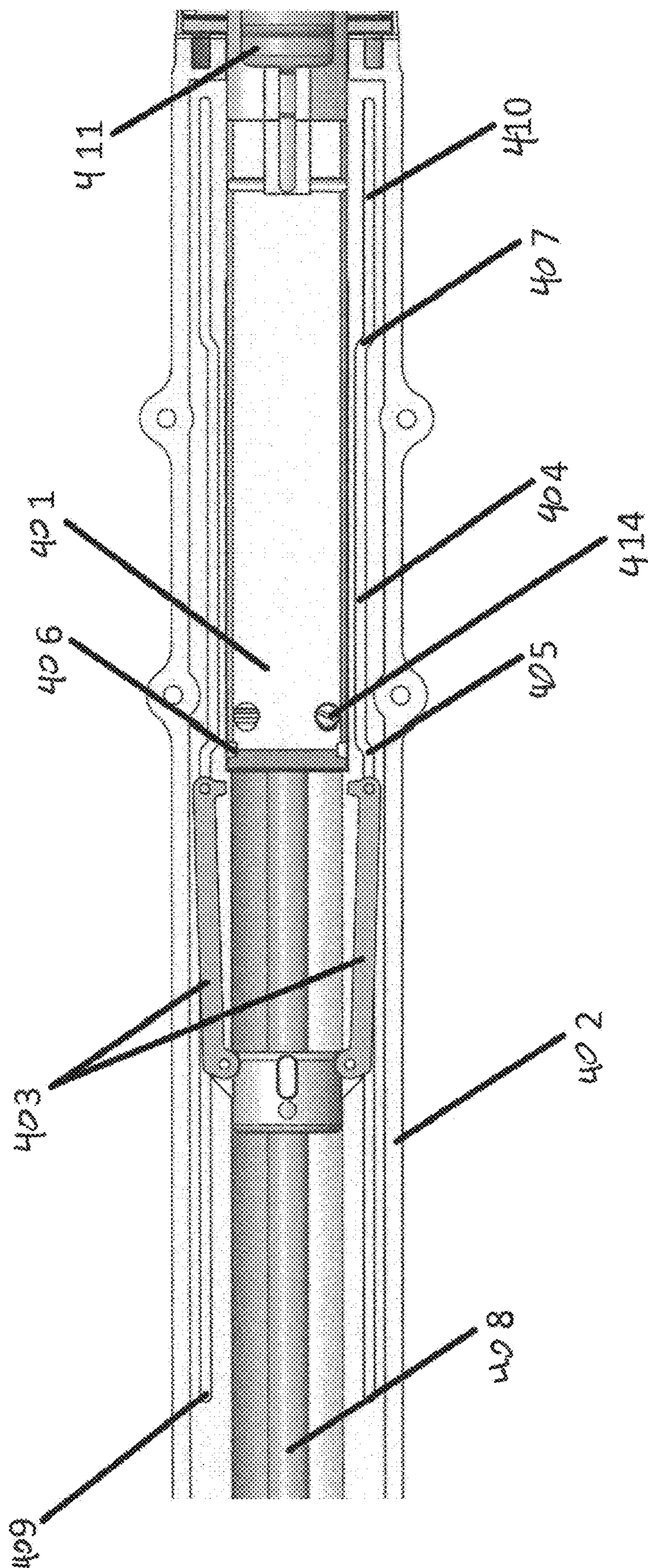


FIG. 31

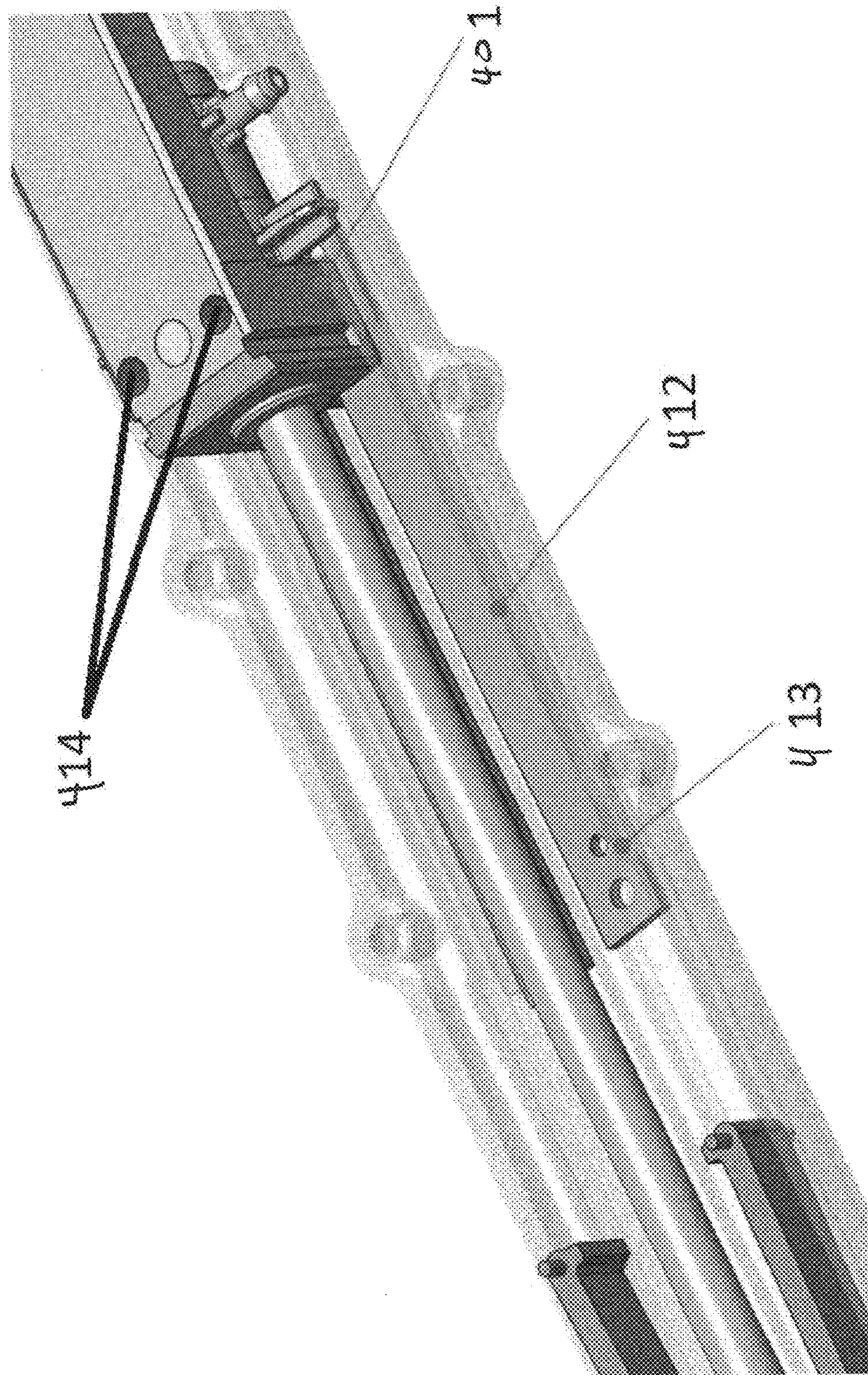


FIG. 32

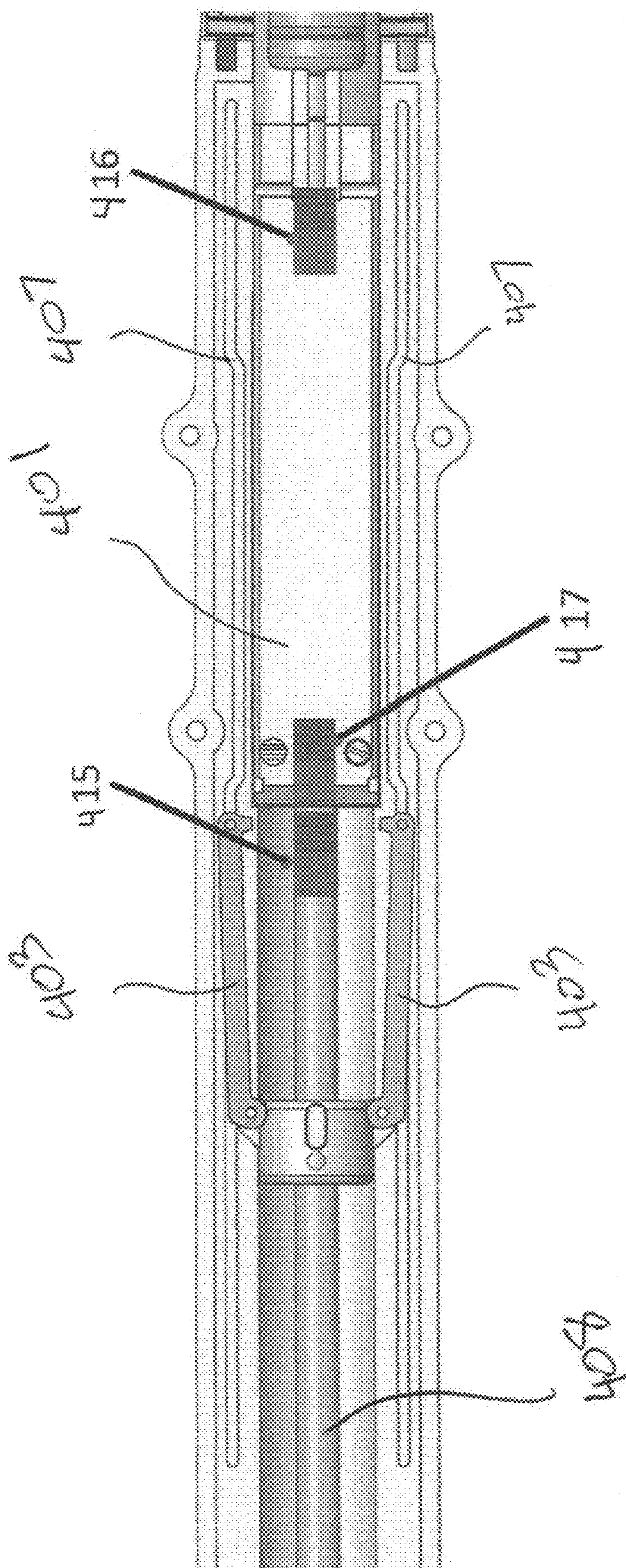


FIG. 33

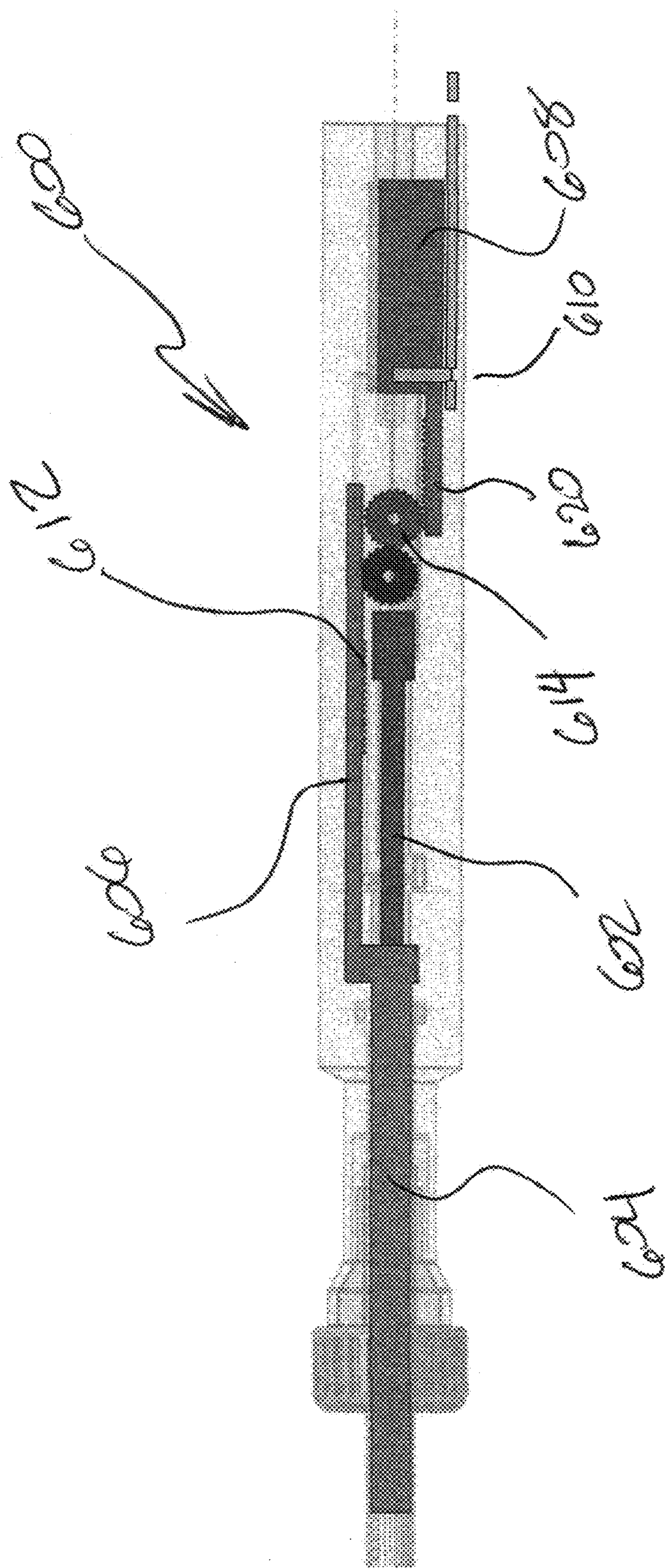


FIG. 34

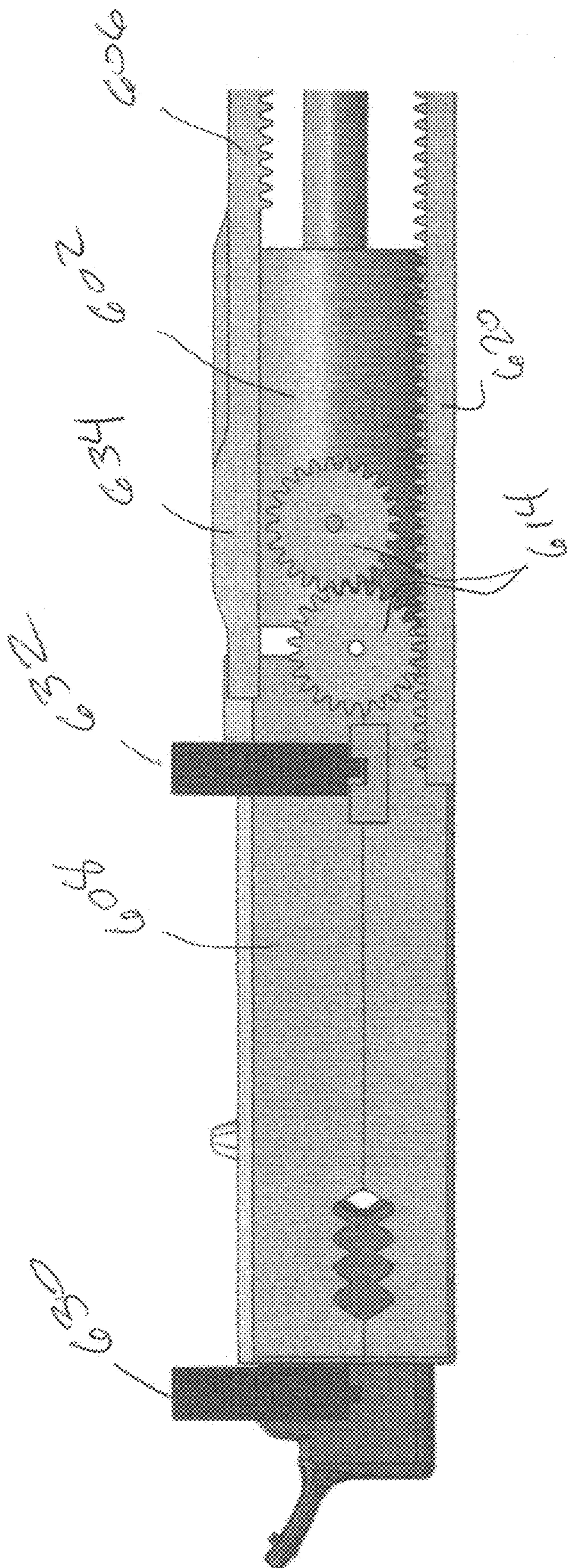


FIG. 36

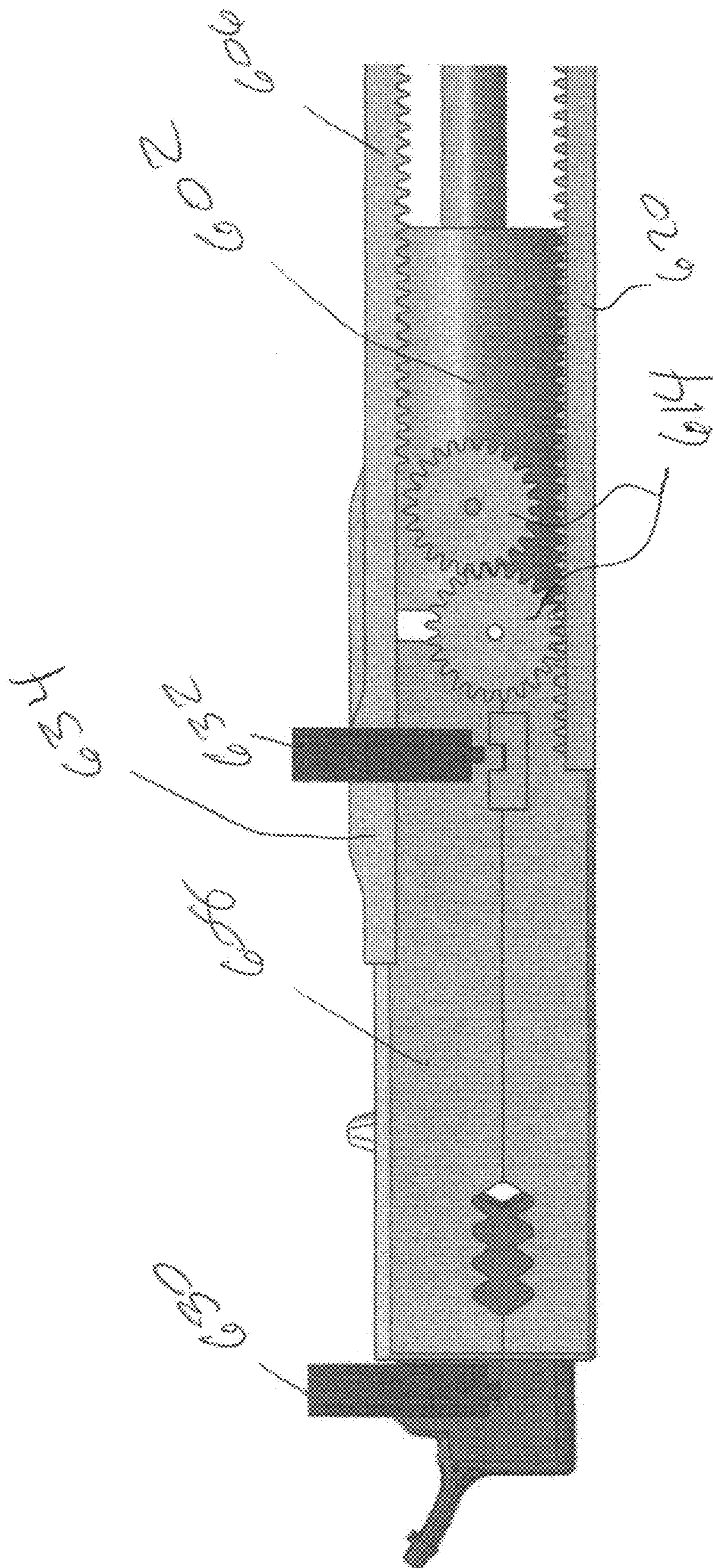


FIG. 37

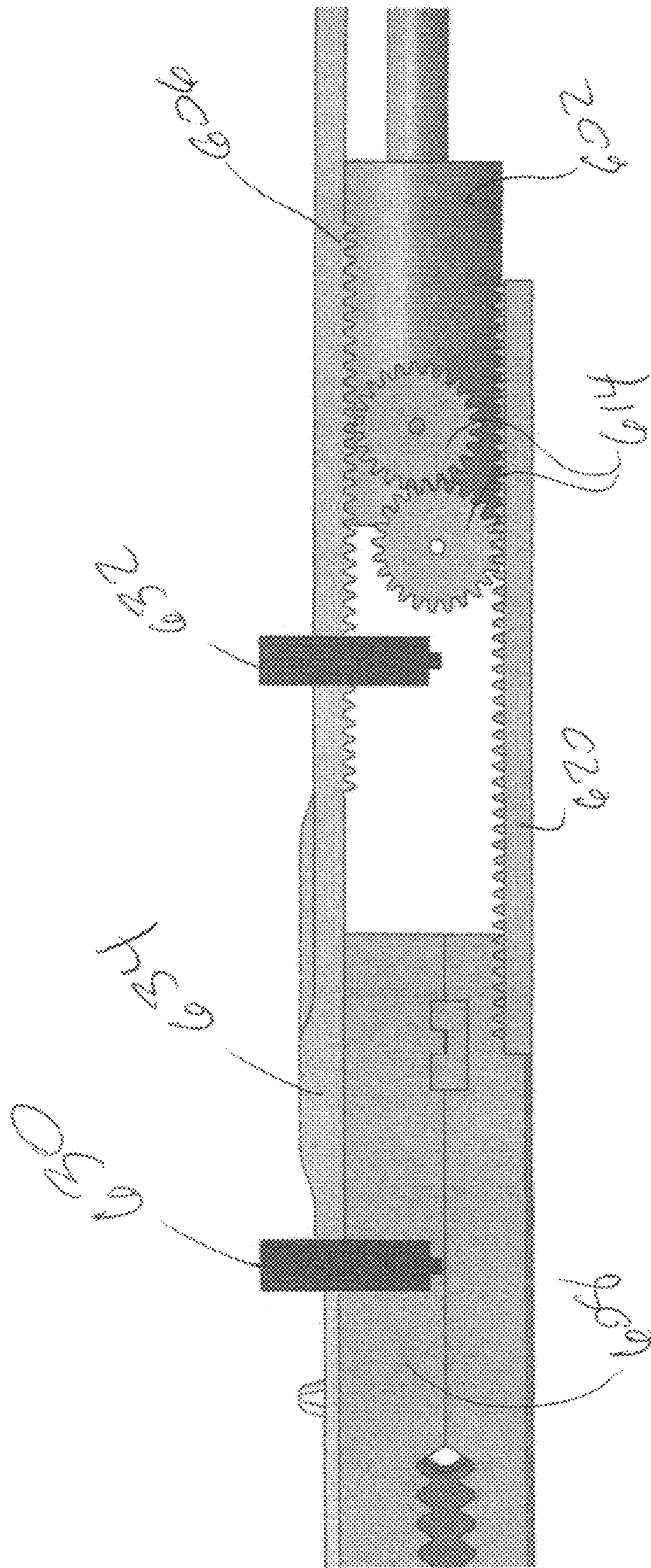


FIG. 39

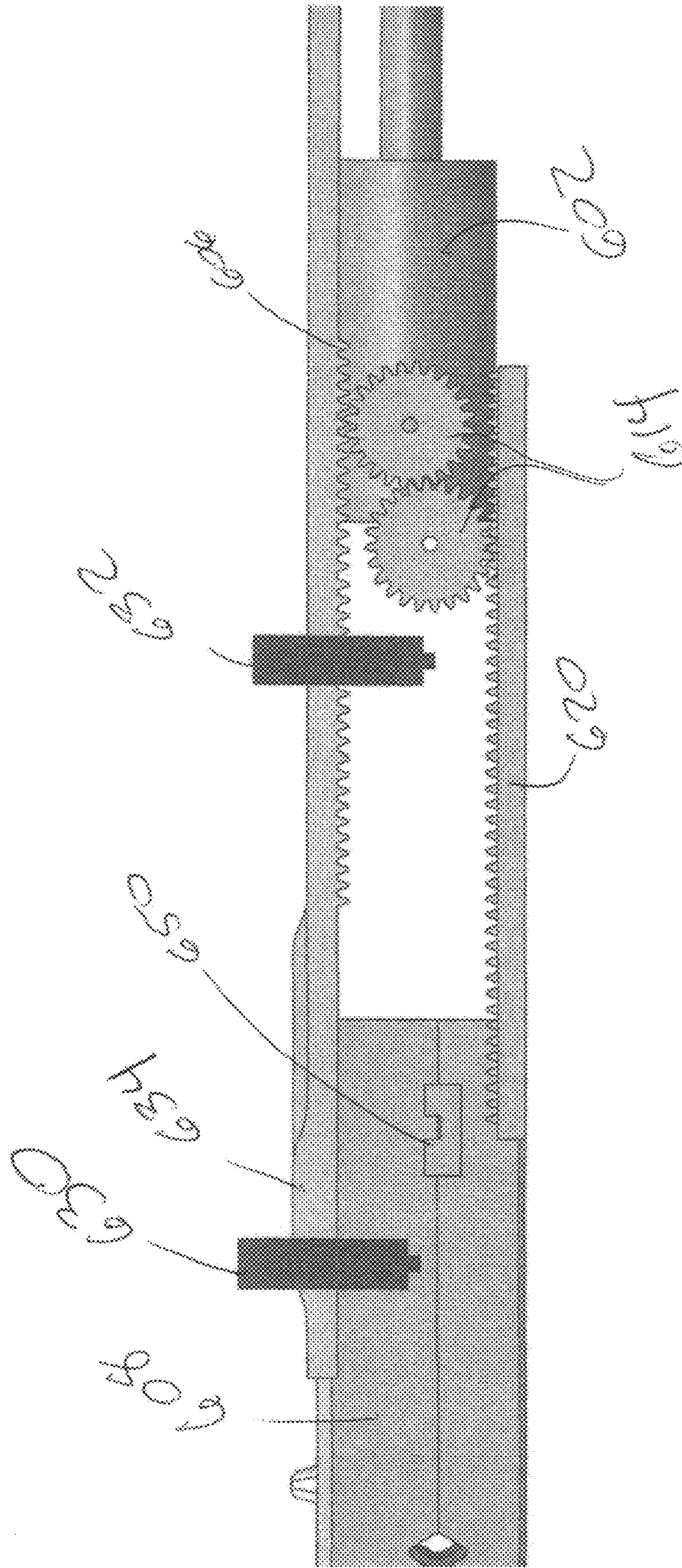


FIG. 40

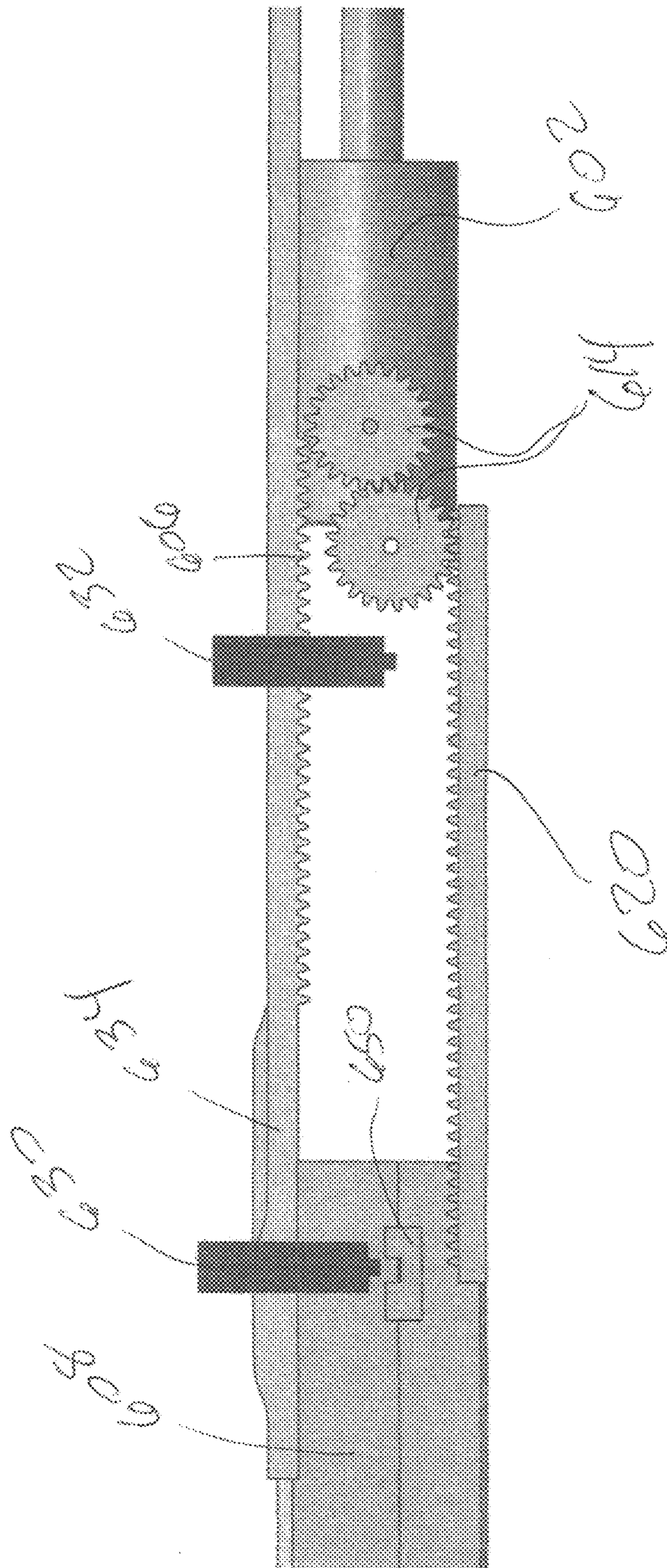


FIG. 41

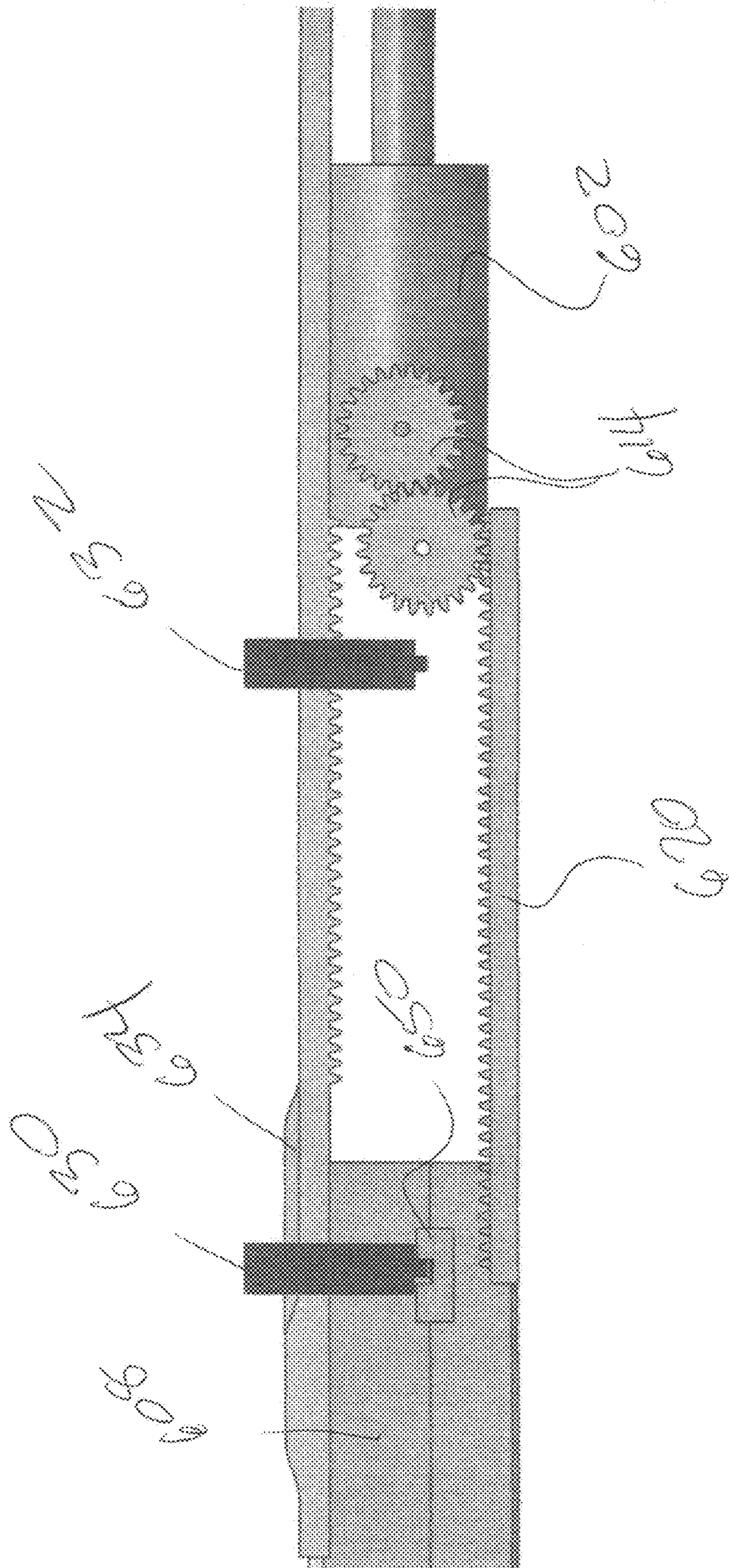


FIG. 42

INVERSION DELIVERY DEVICE AND METHOD FOR A PROSTHESIS

RELATED APPLICATIONS

This application is a continuation of U.S. patent application Ser. No. 14/882,324 filed Oct. 13, 2015 entitled Inversion Delivery Device And Method For A Prosthesis, which claims benefit of and priority to U.S. Provisional Application Ser. No. 62/063,346 filed Oct. 13, 2014 entitled Inversion Delivery Device And Method For A Prosthesis, both of which are hereby incorporated herein by reference in their entireties.

BACKGROUND OF THE INVENTION

There has been a significant movement toward developing and performing cardiovascular surgeries using a percutaneous approach. Through the use of one or more catheters that are introduced through, for example, the femoral artery, tools and devices can be delivered to a desired area in the cardiovascular system to perform many number of complicated procedures that normally otherwise require an invasive surgical procedure. Such approaches greatly reduce the trauma endured by the patient and can significantly reduce recovery periods. The percutaneous approach is particularly attractive as an alternative to performing open-heart surgery.

Valve replacement surgery provides one example of an area where percutaneous solutions are being developed. A number of diseases result in a thickening, and subsequent immobility or reduced mobility, of heart valve leaflets. Such immobility also may lead to a narrowing, or stenosis, of the passageway through the valve. The increased resistance to blood flow that a stenosed valve presents can eventually lead to heart failure and ultimately death.

Treating valve stenosis or regurgitation has heretofore involved complete removal of the existing native valve through an open-heart procedure followed by the implantation of a prosthetic valve. Naturally, this is a heavily invasive procedure and inflicts great trauma on the body leading usually to great discomfort and considerable recovery time. It is also a sophisticated procedure that requires great expertise and talent to perform.

Historically, such valve replacement surgery has been performed using traditional open-heart surgery where the chest is opened, the heart stopped, the patient placed on cardiopulmonary bypass, the native valve excised and the replacement valve attached. A proposed percutaneous valve replacement alternative method on the other hand, is disclosed in U.S. Pat. No. 6,168,614 (the entire contents of which are hereby incorporated by reference) issued to Andersen et al. In this patent, the prosthetic valve is mounted on a stent that is collapsed to a size that fits within a catheter. The catheter is then inserted into the patient's vasculature and moved so as to position the collapsed stent at the location of the native valve. A deployment mechanism is activated that expands the stent containing the replacement valve against the valve cusps. The expanded structure includes a stent configured to have a valve shape with valve leaflet supports begins to take on the function of the native valve. As a result, a full valve replacement has been achieved but at a significantly reduced physical impact to the patient.

However, this approach has decided shortcomings. One particular drawback with the percutaneous approach disclosed in the Andersen '614 patent is the difficulty in preventing leakage around the perimeter of the new valve

after implantation. Since the tissue of the native valve remains within the lumen, there is a strong likelihood that the commissural junctions and fusion points of the valve tissue (as pushed apart and fixed by the stent) will make sealing around the prosthetic valve difficult. In practice, this has often led to severe leakage of blood around the stent apparatus.

Other drawbacks of the Andersen '614 approach pertain to its reliance on stents as support scaffolding for the prosthetic valve. First, stents can create emboli when they expand. Second, stents are typically not effective at trapping the emboli they dislodge, either during or after deployment. Third, stents do not typically conform to the features of the native lumen in which they are placed, making a prosthetic valve housed within a stent subject to paravalvular leakage. Fourth, stents are subject to a tradeoff between strength and compressibility. Fifth, stents cannot be retrieved once deployed. Sixth, stents have an inherent strength that is not adjustable.

As to the first drawback, stents usually fall into one of two categories: self-expanding stents and balloon expandable stents. Self-expanding stents are compressed when loaded into a catheter and expand to their original, non-compressed size when released from the catheter. These are typically made of Nitinol. Balloon expandable stents are loaded into a catheter in a compressed but relaxed state. These are typically made from stainless steel or other malleable metals. A balloon is placed within the stent. Upon deployment, the catheter is retracted and the balloon inflated, thereby expanding the stent to a desired size. Both of these stent types exhibit significant force upon expansion. The force is usually strong enough to crack or deform thrombosis, thereby causing pieces of atherosclerotic plaque to dislodge and become emboli. If the stent is being implanted to treat a stenosed vessel, a certain degree of such expansion is desirable. However, if the stent is merely being implanted to displace native valves, less force may be desirable to reduce the chance of creating emboli. An additional concern related to displacing an aortic valve is the risk of conduction disturbances (i.e. left bundle branch block) due to the close proximity of the conduction pathways to the native valve structure. Excessive radial force applied at the native valve site increases the risk of irritation or damage to the conduction pathway and heart block.

As to the second drawback, if emboli are created, expanded stents usually have members that are too spaced apart to be effective to trap any dislodged material. Often, secondary precautions must be taken including the use of nets and irrigation ports.

The third drawback is due to the relative inflexibility of stents. Stents typically rely on the elastic nature of the native vessel to conform around the stent. Stents used to open a restricted vessel do not require a seal between the vessel and the stent. However, when using a stent to displace native valves and house a prosthetic valve, a seal between the stent and the vessel is necessary to prevent paravalvular leakage. Due to the non-conforming nature of stents, this seal is hard to achieve, especially when displacing stenosed valve leaflets.

The fourth drawback is the tradeoff between compressibility and strength. Stents are made stronger or larger by manufacturing them with thicker members. Stronger stents are thus not as compressible as weaker stents. Most stents suitable for use in a valve are not compressible enough to be placed in a thin catheter, such as a 18 Fr catheter. Larger delivery catheters are more difficult to maneuver to a target area and also result in more trauma to the patient.

The fifth drawback of stents is that they are not easily retrievable. Once deployed, a stent may not be recompressed and drawn back into the catheter for repositioning due to the non-elastic deformation (stainless steel) or the radial force required to maintain the stent in place (Nitinol). Thus, if a physician is unsatisfied with the deployed location or orientation of a stent, there is little he or she can do to correct the problem.

The sixth drawback listed above is that stents have an inherent strength and are thus not adjustable. As previously stated, stronger stents are made with stronger members. Once a stent is selected and deployed, there is little a physician can do if the stent proves to be too strong or too weak.

Various embodiments of devices that solve these problems are introduced in U.S. Patent Publication No. 2006/0271166 to Thill et al., entitled "Stentless Support Structure," the contents of which is incorporated herein in their entirety. This publication teaches a braided mesh tube that is capable of folding back and forth into itself to build, in situ, a support structure that is strong enough to hold back the leaflets of a native valve sufficiently to successfully deploy a replacement valve, thus obviating the need for excision of the native valve. Advantageously, because of the inverting nature of these devices, the braided mesh, in an elongated delivery configuration, does not need to possess the strength to accomplish native valve displacement until the inversion process occurs. This allows the mesh tube to be constructed such that, in the elongated delivery state, the tube can be compressed into a very small catheter, such as a 18 Fr or smaller catheter. Such a small catheter significantly reduces patient trauma and allows for easy percutaneous, intraluminal navigation through the blood vessels. It is to be understood that terms like transluminal and percutaneous, as used herein, are expressly defined as navigation to a target location through and axially along the lumen of a blood vessel or blood vessels as opposed to surgically cutting the target vessel or heart open and installing the device manually. It is further to be understood that the term "mesh" as used herein describes a material constructed of one or more braided or woven strands.

In order to accomplish the folding back and forth feature of this device, there are preformed, circumferential folds in the device. One embodiment has two circumferential folds that are longitudinally spaced apart in the extended configuration. One of these folds is preformed to fold inwardly, and the other is preformed to fold outwardly. These preformed folds, when released out of a catheter, tend to return to a folded configuration that has a z-like cross-section. This cross-section design results not only because the inward pre-formed fold folds inwardly and the outward pre-formed fold folds outwardly, but because these folds reverse longitudinal positions once folded. If the inward preformed fold is distal of the outward preformed fold in the extended position, in the folded position the inward preformed fold will be proximal of the outward preformed fold. This design allows a valve on a distal end of the device to be drawn into the device when folded, without requiring the valve itself to be inverted or everted. In one embodiment having two preformed folds, the inversion process thus results in a three-layered configuration that could be significantly shorter than the extended length, depending on the spacing of the folds.

In the development of the devices described in the aforementioned publication, U.S. Pat. Pub. 2006/0271166, it was found that, occasionally, it was advantageous to use an additional device to hold the outermost layer of the implant

axially in place while inversion of a layer was being effected. This gave rise to the delivery tool shown and described in U.S. Patent Publication 2008/0082165 to Wilson et al., entitled "Delivery Tool For Percutaneous Delivery Of A Prosthesis." This delivery tool includes an expandable mesh region that, when axially compressed, flares outwardly to form a bulbous or rounded structure of increased radius. Further axial compression creates a flat, disc-like surface. In use, the device is extended through an implant prior to releasing the implant from the delivery catheter. The device is then expanded to the disc-like configuration and pulled proximally to act as a backstop at a desired target location, against which the implant is delivered. Thus, the disc-like device prevents axial migration of the implant in a distal direction if and when distal force is placed on the implant during inversion of the second or subsequent layers into the first layer.

It has been found, however, that in some cases, depending on target location and patient anatomy, there is insufficient space in a distal axial direction beyond the target location to efficiently use this delivery device. For example, some patients may have limited left ventricular space, which may prohibit the use of the backstop device.

There is thus a need for a device that is able to prevent axial migration of the aforementioned braided implant devices during inversion, but does not require significant space distally beyond the target location.

BRIEF SUMMARY OF THE INVENTION

The present invention meets the identified need by providing a delivery device that holds a braided implant in a desired location during inversion of a subsequent layer into a first layer. More specifically, the present invention provides a delivery device that releasably attaches at or near a first fold location, hereinafter referred to as the "aortic flare," which is a hinge point around which the inversion of the implant used with the present invention occurs.

Through attachment to the aortic flare, the delivery device of the present invention enables precise positioning and inversion by limiting advancement of a portion of the implant while continuing to advance the remainder of the device. Hence, inversion is effected at a location selected by the user, independent of patient anatomy or geometric interference. One embodiment of the invention achieves this precise positioning through attachment to a distal end of the device.

Two aspects of the present invention provide reliable performance of the delivery device of the present invention. A first aspect is an attachment mechanism that can be mounted to a braided device without requiring significant modification to the function of the braided device. This attachment mechanism provides device stabilization during the support structure inversion process. This attachment mechanism provides both attachment to the device and a release capability in some embodiments. A second aspect of the present invention includes positioning mechanisms that prevent movement of the device in the target location during the inversion process.

Another aspect of the present invention provides freedom of motion to the support structure anchors as the device is being deployed, but automatically actuates anchor locking mechanisms when the device has been advanced to the appropriate position for the inversion process. This automatic actuation reduces the need for physician involvement or judgment in the tensioning and setting of the anchor mechanisms. The nature of the mechanism also accounts for

manufacturing and use tolerances, precisely tuning the anchor locking mechanism to the selected valve and delivery system.

Yet another aspect of the invention provides a deployment device that allows the positioning, implantation and deployment of a prosthetic valve such that the valve achieves complete function prior to releasing the valve. The valve may be observed and verified that it is functioning normally prior to release. If the valve is not functioning as intended, the entire device may be quickly pulled back into the delivery device. In some circumstances, the valve is able to be relocated and redeployed.

Still another aspect of the invention provides a delivery device that includes a limiter that may be set prior to or during the procedure. The limiter ensures that the braided implant does not exit the delivery device more than a desired amount, prior to inverting.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a partial cross-sectional view of an embodiment of a delivery device of the present invention with an implant loaded in a distal end thereof;

FIG. 2a is a perspective view of a distal end of an embodiment of a pusher catheter of the present invention;

FIG. 2b is a perspective view of a distal end of an alternative embodiment to that of FIG. 2a;

FIG. 3 is a perspective view of an embodiment of a distal end of a release mechanism of the present invention in an open configuration;

FIG. 4 is a perspective view of the mechanism of FIG. 3 in a closed configuration;

FIG. 5 is a plan cross-sectional view of an embodiment of a delivery device of the present invention, just prior to an inversion process of an implant;

FIG. 6 is a plan cross-sectional view of an embodiment of a delivery device as shown in FIG. 1, just after the implant has been inverted;

FIG. 7 is a perspective view of a pusher catheter of an embodiment of a delivery device;

FIG. 8 is a perspective view of a pusher catheter of an embodiment of a delivery device;

FIG. 9 is a perspective view of a pusher catheter of an embodiment of a delivery device;

FIG. 10 is a perspective view of a pusher catheter of an embodiment of a delivery device;

FIG. 11 is a plan view of an embodiment of a handle assembly of the invention;

FIG. 12 is an exploded view of an embodiment of a valve retention cable control of the invention;

FIG. 13 is a perspective view of an embodiment of a valve retention cable control of the invention in a closed position;

FIG. 14 is a perspective view of an embodiment of a valve retention cable control of the invention in an open position;

FIG. 15 is a partial perspective view of an embodiment of a handle assembly of the invention showing an embodiment of a pusher catheter control;

FIG. 16 is a partial perspective view of an embodiment of a handle assembly of the invention showing an embodiment of a drive mechanism;

FIG. 17 is a perspective view of an embodiment of a tether release controller of the invention in a closed position;

FIG. 18 is a perspective view of an embodiment of a tether release controller of the invention in an open position;

FIG. 19 is an exploded view of an embodiment of a tether positioning mechanism of the invention;

FIG. 20 is a perspective view of an embodiment of a tether positioning mechanism of the invention in a locked position;

FIG. 21 is a perspective view of an embodiment of a tether positioning mechanism of the invention in an unlocked position;

FIG. 22 is a side view of an embodiment of a delivery device of the present invention in a vessel of a patient;

FIG. 23 is a side view of an embodiment of a delivery device as shown in FIG. 22, just after crossing a heart valve;

FIG. 24 is a side view of an embodiment of a delivery device as shown in FIG. 22, in which an implant is partially deployed;

FIG. 25 is a side view of an embodiment of a delivery device as shown in FIG. 22, in which the tethers are tightened;

FIG. 26 is a side view of an embodiment of a delivery device as shown in FIG. 22, just after the implant has been inverted;

FIG. 27 is a side view of an embodiment of a delivery device as shown in FIG. 22, just after releasing and withdrawing the tethers from the implant;

FIG. 28 is a side view of an embodiment of a delivery device as shown in FIG. 22, just prior to releasing the attachment cables;

FIG. 29 is a side view of an embodiment of the implant, just after release of the attachment cables;

FIG. 30 is a chart showing lead screw travel relative to handle position;

FIG. 31 is an internal view of an embodiment of a tether tensioning system of the invention;

FIG. 32 is an perspective view of an embodiment of a tether tensioning system of the invention;

FIG. 33 is an internal view of an embodiment of a tether tensioning system of the invention;

FIG. 34 is an internal view of an embodiment of a tether tensioning system of the invention;

FIG. 35 is a perspective view of an embodiment of a tether tensioning system of the invention;

FIG. 36 is a plan view of an embodiment of a tether tensioning system of the invention;

FIG. 37 is a plan view of an embodiment of a tether tensioning system of the invention;

FIG. 38 is a plan view of an embodiment of a tether tensioning system of the invention;

FIG. 39 is a plan view of an embodiment of a tether tensioning system of the invention;

FIG. 40 is a plan view of an embodiment of a tether tensioning system of the invention;

FIG. 41 is a plan view of an embodiment of a tether tensioning system of the invention; and

FIG. 42 is a plan view of an embodiment of a tether tensioning system of the invention.

DETAILED DESCRIPTION OF THE INVENTION

Referring now to the Figures and first to FIG. 1, there is shown a distal end of a delivery device 10 of the present invention. The delivery device generally includes a delivery catheter 20, and a pusher catheter 30 slidably contained within the delivery catheter 20. The pusher catheter 30 is preferably a multi-lumen catheter containing lumens for slidably containing and maintaining alignment of three attachment cables 40 (hereinafter "valve retention cables") (see FIG. 3), each of which has a releasable grasping mechanism 50 at a distal end thereof. The delivery device 10 also includes at least one positioning mechanism 60 used to

aid the tool or implant **1** in achieving a folded, deployed configuration from an extended, unfolded, navigation configuration. In one embodiment, the at least one positioning mechanism **60** is attached to a distal end of the delivery catheter **20**. In another embodiment, the at least one positioning mechanism **60** is slidably contained within the delivery catheter **20**, similar to the valve retention cables **40**.

The delivery catheter **20** is an external sheath defining a single lumen for housing the pusher catheter **30**, the tool or implant **1**, the valve retention cables **40**, and the positioning mechanisms **60**. The delivery catheter **20**, when loaded, houses a tool or implant **1** near its distal end **22**. The implant **1** is preferably an implant similar to those taught and described in U.S. Patent Publication No. 2006/0271166. The delivery catheter **20** may be formed with a preset curve at its distal end. Positive results have been achieved with a 180 degree preset curve.

The pusher catheter **30** may include up to seven lumens. Three lumens slidably house the three valve retention cables **40**. In an embodiment used over-the-wire, a fourth lumen accommodates a guidewire. In yet another embodiment, three additional lumens slidably house three positioning mechanisms, described below.

FIGS. **2a** and **2b** show two similar embodiments of the pusher catheter **30** of the present invention defining seven lumens. The pusher catheter **30** includes a central guidewire lumen **32**, and three lumens **34** that contain either the valve retention cables **40** or the positioning mechanisms described below. The remaining three lumens **36** house the remaining valve retention cables or positioning mechanisms. In order to save on space, the lumens **36** may be formed as external indentations, thereby relying on the inner wall of the delivery catheter **20** to complete the lumen and contain the remaining valve retention cables or positioning mechanisms. In a preferred embodiment, the lumens **34** contain the valve retention cables **40** and the lumens **36** contain the positioning mechanisms **60**. In this embodiment, the pusher catheter **30** may continue to be advanced even if the positioning mechanisms **60** can no longer be advanced.

In one embodiment, the positioning mechanisms are small enough to fit three valve retention mechanisms, and an associated containment sheath, in a single lumen **36**, leaving two other lumens **36** unused or available for use as irrigation channels.

The releasable grasping mechanisms **50** may be similar to those shown and described in U.S. Pat. Pub. 2008/0082165 (at FIGS. **5-8**). Another embodiment of releasable grasping mechanisms is shown in FIGS. **3** and **4**. The grasping mechanisms **50** are attached to commissural points on an implant **1** when the device **10** is loaded. The grasping mechanism **50** provide the ability to retract the implant back into the device **10** in the event that the physician feels doing so is appropriate.

FIG. **3** shows a grasping mechanism **50** in an open configuration. The grasping mechanism **50** includes a hook **52** that slides within a mouth **54**. The hook **52** defines a recess **56** sized to accommodate a component, such as a commissural point or a braid, of the tool or implant **1**. The mouth **54** defines a slot **58** that is also sized to accommodate the component. FIG. **4** shows that when the grasping mechanism **50** is in a closed configuration, the recess **56** and the slot **58** together define a passage **59** that traps the component therein.

The grasping mechanism **50** is attached to a distal end of an valve retention cable **40**. The valve retention cable **40** includes a wire **42** attached to the hook **52** and an elastomeric sheath **44** that is attached to the mouth **54**. The wire

42 and the hook **52** are slidably contained within the sheath **44** and the mouth **54**. The sheath **44** is elastomeric such that it is capable of being compressed longitudinally. This feature prevents accidental release of a tool or component contained within the passage **59**. For example, when pulling a tool or implant back into the delivery sheath **20** during a retrieval, a load is placed on the wire **42**, causing the wire to stretch. If the sheath **44** were not compressed, the wire **42** could stretch enough to cause the hook **52** to exit the mouth **54**, thereby assuming the open configuration of FIG. **3**. However, because the sheath **44** is compressed when the hook **52** is drawn into the mouth **54** during closing, the sheath **44** elongates when the wire **42** is stretched, thereby maintaining the closed configuration of FIG. **4**.

The positioning mechanisms **60** aid in inverting the tool or component **1**. In one embodiment, shown in FIGS. **1**, **5** and **6**, the positioning mechanisms **60** connect the the delivery catheter **20** with a first inversion pre-fold point (also referred to herein as an “aortic flare”) on the implant **1**.

The positioning mechanisms **60** may comprise a plurality of tethers **62** and connectors **64**. The tethers **62** may be any resilient strand-like material, flexible enough to invert from a navigation configuration to a deployment configuration. In the navigation configuration, as shown in FIG. **1**, the tethers extend proximally from the distal end of the delivery catheter **20**, to the connectors **64**. In the deployment configuration, shown in FIGS. **5** and **6**, the tethers **62** extend distally from the distal end of the delivery catheter **20** to the connectors **64**. In one embodiment, the connectors **64** are able to grasp any individual braid or strand of an implant **1**. In another embodiment, the connectors **64** are designed to grasp the intersection of two braids or strands. In yet another embodiment, the connectors **64** are able to grasp discrete attachment points (e.g. wire loops, sutures, etc.), that have been integrated into the mesh implant or tool **1**. The length of the tethers **62** are at least the length of the material of the implant **1** that extends distally of the connectors **64** when the implant **1** is loaded into the delivery catheter **20**. This way, the implant **1** remains completely within the delivery catheter **20** in the navigation configuration.

In another embodiment, the positioning mechanisms **60** are similar in construction to the valve retention cables **40** and releasable grasping mechanism **50**. However, because the strength requirements of the positioning mechanisms **60** are less than those of the valve retention cables **40** and their releasable grasping mechanisms **50**, the positioning mechanisms **60** may be smaller in diameter, thereby allowing a smaller overall delivery device **10**. Rather than being attached to the distal end of the delivery catheter **20**, as described above, the positioning mechanisms **60** of this embodiment are slidably contained within the lumens **36** of the pusher catheter **30** shown in FIG. **2**.

Referring to FIGS. **5** and **6**, the device **10** is designed to be able to pass over a guidewire **70** during navigation. A conical or otherwise tapered dilator tip **80** abuts against the distal end **22** of the delivery catheter **20** and is flush therewith. The dilator **80** allows the device **10** to be passed through the vasculature with minimal trauma. The dilator **80** is not physically attached to the delivery catheter **20**, such that it is easily moved distally during delivery of the implant **1** to avoid interference with the deployment of the implant **1**.

Having described the various components of the present invention, the various steps and configurations that occur during navigation and deployment of an implant can now be explained. FIG. **1** shows the navigation configuration of the device **10**. In the navigation configuration, the implant **1** is

loaded into the distal end of the delivery catheter 20 such that the implant 1 is in an elongated, non-folded state. The pusher catheter 30 is positioned within the delivery catheter 20 with its distal end 22 proximal of the implant 1. The valve retention cables 40 extend distally from the pusher catheter 30 and are connected to commissural points of the implant 1 with the releasable grasping mechanisms 50. The conical dilator 80 abuts against the distal end 22 of the delivery catheter 20. During navigation, the entire device 10 and implant 1 travel over a guidewire 70 to the target location.

FIG. 5 shows the initial stages of deployment of the implant 1. The target location has been reached and the delivery catheter 20 is retracted while the pusher catheter 30 and valve retention cables (40) remain stationary relative to the target location. Retracting the delivery catheter 20 causes the pusher catheter 30 to push the implant 1 out of the distal end 22 of the delivery catheter. As the implant 1 exits the delivery catheter 20 the implant 1 expands and the positioning mechanisms 60 are advanced through the delivery catheter 20 until the tethers 62 become taut, or in the case of the positioning mechanisms that are slidably contained within the lumens of the pusher catheter 30, the positioning mechanisms 60 can no longer be advanced.

As seen in FIG. 6, further advancement of the pusher catheter 30 causes implant material that is proximal of the connectors 64 to invert into the implant material that is distal of the connector 64. This is because the positioning mechanisms 60 are taut and do not allow further distal advancement of the implant 1. As such, the inversion of the implant 1 is urged by the preformed fold in the implant, the expansion of the memory metal making up the implant 1, and the restraint provided by the positioning mechanisms 60. Notably, the transition of the implant from initial advancement to inversion happens automatically and is dictated by the length of the tethers 64. As such, operator experience is not required to initiate inversion. Nor is there any reliance on anatomical structure to provide friction against the implant to initiate inversion.

Once the implant 1 has been fully deployed, the implant 1 is fully functional prior to release. This allows verification of proper operation of the implant 1 via one or more imaging modalities prior to full release of the implant 1. If proper operation is not achieved, the grasping mechanisms 50 can be used to pull the implant 1 back into the delivery catheter 20 such that the implant may be either removed or re-deployed. If proper operation is verified, the connectors 64 are actuated to release the braids or strands of the implant 1. The pusher catheter 30 and the delivery catheter 20 are withdrawn slightly while maintaining connection with the implant 1 and the device 10 via the releasable grasping mechanism. Subsequently, the grasping mechanisms 50 are actuated to release the commissural points of the implant 1. The pusher catheter 30 is retracted into the delivery catheter 20 and the delivery catheter 20 and the guidewire 70 are withdrawn from the patient.

FIGS. 7-21 illustrate another embodiment of a delivery device 100 that is generally similar to the previously described delivery device 10, especially where noted with similar element numbers. However, the delivery device 100 includes a positioning tether assembly 110, the distal end of which is seen best in FIGS. 7-10, having a sliding release mechanism for releasing a connection to the implant 1.

More specifically, the positioning tether assembly 110 includes a plurality of tethers 104 that are each arranged in a generally closed loop. These looped tethers 104 pass through portions of the implant 1 and therefore can maintain the implant 1 in a desired position during a procedure (e.g.,

can prevent distal movement of the implant 1). The tethers can be disconnected from the implant 1 by releasing one end of each of the tethers 104, effectively opening the loop shape. In this respect, withdrawal of the positioning tether assembly 110 also pulls the tethers 104 out of and away from the implant 1.

The release mechanism of the positioning tether assembly 110 is triggered by advancing a sliding member 114 to the position seen in FIGS. 8 and 10 from the retracted position seen in FIGS. 7 and 9. Note that the tethers 104 are connected to a distal end 114B of the sliding member 114 (e.g., either fixed in place or pass through the member 114 back to the proximal end of the positioning tether assembly 110), but for illustrative purposes are not shown as such in FIGS. 9 and 10. Initially, the free ends 104B of the tethers 104 are located within a depression 114A of the sliding member 114 and are captured by a first slot 112A of an outer tether sheath 112. When the sliding member 114 is advanced, the depression 114A is positioned beneath a wider, second slot 112B, which allows the free ends 104B of the tethers 104 to be released.

As best seen in FIG. 9, the free ends 104B of the tethers 104 have a generally larger size or diameter than the remaining portion of the tether 104 and can have a variety of different shapes, such as rounded, spherical or even square. The first slot 112A has a width that is large enough to accommodate the diameter of the tether 104 but is smaller than the diameter of the free ends 104B, thereby allowing the tether 104 to laterally slide within the slot 112A without the free ends 104B from traversing through.

The second slot 112B is positioned distal to the first slot 112A and has a width that is larger than the free ends 104B. In this respect, once the depression 114A aligns under this second slot 112B, as seen in FIG. 10, the free ends 104B are released, thereby allowing the tethers 104 to assume a generally linear configuration, similar to that in FIG. 8.

While two slots are shown, a single slot may alternately be used in another embodiment. Specifically, the single slot may be similar in size to slot 112A, but extends to the distal end of the tether sheath 112. In this respect, the free ends 104B are released when the depression 114A is advanced outside of the tether sheath 112.

The positioning tether assembly 110 may be constructed with an overall outside diameter that is small enough to be slidably contained in one of the lumens 34 or 36 of the pusher catheter 30 shown in FIG. 2a or 2b.

FIGS. 11-22 show the proximal end or handle assembly 200 of the delivery device 100. The handle assembly generally includes valve retention cable control group 210, a pusher catheter control 250, a drive mechanism 260, irrigation ports 280, and a tether control assembly 300.

The valve retention cable control group 210 includes a plurality of valve retention cable controls 212, housed in a recess 214 of the handle 200, and a locking pin 216. The individual valve retention cable controls 212 are best seen in FIGS. 12-14.

FIG. 12 shows an exploded view of an individual valve retention cable control 212. The control 212 includes a housing 218, to which is attached a proximal end of the elastomeric sheath 44 of the retention cable 40 (see FIG. 3). Slidably contained within the housing 218 is a thumb slide 220, which is connected to the wire 42 of the retention cable 40. Behind the thumb slide 220 is a spring-loaded catch 222. In operation, pulling the thumb slide rearward toward the catch 222 pulls the wire 42 relative to the sheath 44, thereby retracting the hook 52 into the mouth 54 at the distal end of the cable 40. The catch 222 maintains the retention cable 40

11

in a closed position. The hook 52 can be quickly released from the mouth 54 by depressing the catch 222.

FIG. 14 shows the thumb slide 220 in the forward, open position. The corresponding open position of the distal end of the cable 40 is also shown. FIG. 15 shows the thumb slide 220 in the rearward, closed position. The corresponding closed position of the distal end of the cable 40 is also shown. Furthermore, a locking pin 216 has been inserted through the housing 218 and the thumb slide 220 to prevent accidental release of the implant 1 held in the mouth 54 of the retention cable 40.

Referring back to FIG. 11, it is shown that there are three controls 212 arranged in the handle 200. It can also be seen that a single locking pin 216 passes through the handle 200 and all three controls 212. This locking pin 216 is a precautionary feature that ensures none of the controls 212 are inadvertently opened. Once the valve position and operation have been verified, the physician is then able to unlock all three controls 212 by removing the single pin 216.

FIG. 15 is a partial view of the handle 200 of the device 100. FIG. 15 shows the pusher catheter control 250, which is shown as a sliding ring 250 that slides over the handle 200. The ring 250 is connected through a slot 252 in the side of the handle 200 to the pusher catheter 30. When the ring 250 is advanced to its most distal position, it may be rotated to lock the pusher catheter relative to the valve retention cables 40.

The drive mechanism 260 is shown in FIG. 16. The drive mechanism 260 includes a lead-screw 262 and a threaded nut combination 264. The threaded nut combination 264 includes a nut 266 contained within a knob 268 and a quick release 270. Rotation of the knob 268 causes the nut 266 to act against the lead-screw 262. The knob 268 is axially fixed relative to the handle 200. The lead-screw 262 is slidingly contained within the handle 200. As such, when the nut 266 acts against the lead-screw 262, the lead-screw 262 advances or retracts in the handle 200. The lead-screw 262 is connected at its distal end to the delivery catheter 20. The rotatable threaded nut combination 264 thus allows precise control over the relative motion between the pusher catheter 30 and the delivery catheter 20. The quick release 270 may be in the form of a button or lever that disengages the nut 266 from the threads of the lead-screw 262 to allow the pusher catheter 30 and valve retention cables 40 to be quickly retracted into the delivery catheter 20.

It has been found that retracting an implant back into the delivery catheter 20 is more successful when done quickly. A slow retraction increases the risk that the catheter may buckle. As such, the handle 200 has been designed to effect a quick retraction of an implant back into the device 100 when necessary. This is accomplished by ensuring the ring 250 is rotated into the locked position so that when the handle is retracted relative to the delivery catheter, the pusher catheter 30 and the valve retention cables 40 are fixed relative to each other and thus retracted simultaneously. Depressing the quick release 270 while pulling on the knob 268 while holding the delivery catheter 20 stable causes the implant to be quickly drawn back into the delivery catheter 20.

The various components of the tether control assembly 300 are shown in FIGS. 17-21. The tether control assembly 300 generally includes a tether release controller 310 and a tether positioning mechanism 340.

The tether release controller 310 is shown in FIGS. 17 and 18 and includes a housing 312 and a control knob 314. The housing 312 is fixed to the proximal end of the outer tether sheath 112 (See FIGS. 9 and 10) of the positioning tether

12

assembly 110. The control knob 314 is able to slide axially, relative to the housing 312, and is attached to the proximal end of sliding member 114 (FIGS. 9 and 10). Thus, when the control knob 314 is in the forward position shown in FIG. 18, the tethers are released. When the control knob 314 is in the rearward position shown in FIG. 17, the tethers ends are trapped in the first slot 112A of the outer tether sheath 112. In the embodiment shown in the Figures, the control knob 314 can be turned in the closed position, thereby locking it closed. Also included is a clip 320 which may be used to prevent the control knob 314 from advancing to the open position in the event it is accidentally actuated. The clip 320 is easily removed when it is desired to release the tethers.

FIGS. 19-21 show the tether positioning mechanism 340. The tether positioning mechanism is a slide-lock that includes a housing 342, a lever 344, and a clamp block 346. The housing 342 passes over the outer tether sheath 112 and keeps the tether sheath positioned between the lever 344 and the clamp block 346. When the lever 344 is lowered to the closed position, shown in FIG. 20, the outer tether sheath 112, and the tethers contained therein, are clamped between the lever 344 and the block 346, and cannot slide. Thus the tether positioning mechanism 340 is fixed relative to the outer tether sheath 112. When the lever 344 is in the open position, the tether positioning mechanism 340 is able to slide over the outer tether sheath 112.

FIGS. 22-29 illustrate how the delivery device 100 can be used to deliver an implant 1 according to the present invention. First, an implant 1 is loaded into the delivery device 100. After the selected valve is rinsed, each of the three valve retention cables 40 are individually attached to each of three wire form eyelets on the implant. This is accomplished by opening the valve retention cable control 212, pushing the thumb slide 220 forward to expose the hook 52 from the mouth 54. The hook 52 is placed through the wire form eyelet and the thumb slide 220 is retracted rearwardly until it engaged the catch 222. Doing so locks the slide 220 and closes the hook 52 into the mouth 54. It also compresses the outer elastomeric sheath 44 of the valve retention cable 40 to maintain interference between the hook 52 and the mouth 54, even if a pulling force is placed on the cable sufficient to stretch the cable, thereby preventing accidental release during a retrieval procedure.

After all three valve retention cables 40 are attached, the position tethers 104 are attached to the implant 1. (Alternatively, the position tethers 104 may be attached prior to the valve retention cables 40). This is accomplished by threading each of the three tethers 104 through the center of the implant and through a ventricular loop of the implant's support structure at 120 degree intervals from the inside to the outside of the implant. Once all three tethers 104 have been threaded, they are passed back up through the valve and the three tethers 104 are locked within the slot 112A of the outer tether sheath 112. Locking is accomplished by pulling the control knob 314 and rotating it to the locked position shown in FIG. 17.

Next the pusher catheter 30 is pushed forward to capture the valve retention cables 40. At the distal-most position of the pusher catheter control ring 250, the ring 250 is rotated to lock the position of the pusher catheter 30 relative to the valve retention cables 40.

The implant 1 is now ready for loading into the delivery catheter 20. The delivery catheter 20 is advanced by rotating the drive knob 268 toward the user, and the implant 1 is slowly drawn into the distal end of the delivery catheter 20. While the implant 1 is being loaded, the position of the implant is noted so an observation can be made as to when

the implant has achieved the orientation in which the implant would be exposed enough from the delivery catheter **20** to be able to invert into itself. At this point the tether positioning mechanism **340**, which is in the unlocked position, is slid down the sheath **112** until it contacts the delivery catheter manifold **282** (FIG. **11**) and the lever **344** is moved to the locked position.

Continued loading of the implant into the delivery catheter **20** causes the tethers **104** and the tether sheath **112** to retract and the tether positioning mechanism **340** to move proximally relative to the delivery catheter manifold **282**. The implant is fully loaded when the dilator tip **80** has been partially retracted into the delivery catheter **20** and there is a smooth transition between the dilator tip and the delivery catheter tip.

As seen in FIG. **22**, a guidewire **70** is placed across the native aortic valve of the patient and extends out through the vascular introducer at the femoral artery access site. The proximal end of the guidewire is inserted into the dilator tip **80** of the loaded delivery system and the system is advanced over the guidewire until the guidewire is visible through the proximal end of the delivery system. The proximal end of the guidewire is then held stationary in order to maintain the position of the wire in the left ventricle of the patient and the delivery system is advanced into the vasculature through the introducer and across the native aortic valve **4** (seen best in FIG. **23**). The guidewire passes through lumen **32** of the pusher catheter **30**.

Turning to FIG. **24**, the delivery sheath **20** is proximally retracted to expose a portion of the implant **1** and the tethers **104**. This is accomplished by rotating the drive knob **268**. As the implant **1** becomes exposed, it self-expands outward against the native valve **4**. During deployment, the operator maintains the implant position within the native valve of the patient. If, however, the implant is pulled too high or pushed too low relative to the native valve, the implant can be recaptured by reversing the direction of the drive knob **268** rotation, which draws the implant back into the sheath **20** for repositioning.

As shown in FIG. **25**, next, the implant **1** is folded or inverted on itself by restraining the implant with the tethers **104** and pushing a proximal portion of the implant in a distal direction with the pusher catheter **110**. More specifically, when the first layer of the implant has been deployed, the tether positioning mechanism **340** will have reached the delivery catheter manifold. This freezes the position of the ventricular loops (the distal end) of the implant such that further advancement of the implant will result in a shortening and flaring of the implant in preparation for valve invention.

This flaring aspect of the valve deployment has been described as the anchoring phase, as the implant has expanded to contact the native valve tissue and the aortic flare of the device provides substantial resistance to migration. Once the anchoring phase has begun, the delivery catheter **20** is advanced through the access site and the patient vasculature. Doing so aligns the distal tip of the delivery catheter coaxial to the native valve with the curve of the delivery catheter **20** filling the outer curvature of the native aortic arch.

After the catheter **20** has been advanced, continued deployment of the valve using the drive knob is used to produce implant invention. The act of inverting the implant also deploys the tissue valve component of the implant. Once the implant has been inverted the valve begins to function, but that function is somewhat constrained due to the proximity of the tethers and the valve control cables.

After inversion has been accomplished, the user releases the tethers. First the tether positioning mechanism **340** is released by releasing the lever **344**, separating it from the clamp block **346**. The tether positioning mechanism **340** is free to float along the outer tether sheath **112**. The drive knob **268** is rotated to further back the delivery catheter **20** away from the implant. Once the delivery catheter **20** is fully retracted, the tethers **104** can be removed by rotating and releasing the tension in the control knob **314** of the tether release controller **310**. Gently pulling on the tether release controller **310** will separate the tethers **104** from the implant.

Once the tethers **104** have been removed, only the valve retention cables **40** remain connected to the implant **1**, as seen in FIG. **28**. As previously discussed, these cables **40** are attached to a proximal feature on the implant (e.g., the commissural points) and allow the physician to completely retract the implant **1** back into the delivery device **100** if a problem arises during the delivery procedure. Specifically, in order to observe full valve function without releasing the implant, the physician beings by rotating the ring **250** away from the operator and sliding the ring **250** in a proximal direction, retracting the pusher catheter **30**. With the pusher catheter **30** retracted, the prosthetic valve now begins to function fully. The remaining attachment of the delivery system to the implant via the valve retention cables **40** has little effect on the functionality of the implant.

Once satisfied, the physician next releases the implant by pulling the locking pin **216** at the proximal end of the handle assembly **200**. With the locking pin **216** removed, each of the three valve retention cable controllers **212** can be sequentially released. This is accomplished by depressing the catch **222** and sliding the thumb slide **220** forward, releasing the implant **1**. Each cable can be individually retracted into the delivery catheter after it has been disengaged. When all three cables are released, the valve is fully implanted and the delivery system may be removed from the vascular introducer of the patient.

Finally, the delivery device **100** and guidewire **70** is removed from the patient, leaving only the functioning valve implant **1**, as seen in FIG. **29**.

Repositioning and recapturing of the implant has been described and can be seen as a significant advantage of the present system over other delivery systems on the market and being developed. The embodiments described above require manual steps which may be automated to a degree by alternative embodiments now described.

For example, as mentioned previously, FIG. **5** shows the initial stages of deployment of the implant **1**. The target location has been reached and the delivery catheter **20** is retracted while the pusher catheter **30** and valve retention cables **40** remain stationary relative to the target location. Retracting the delivery catheter **20** causes the pusher catheter **30** to push the implant **1** out of the distal end **22** of the delivery catheter. As the implant **1** exits the delivery catheter **20** the implant **1** expands and the positioning mechanisms **60** are advanced through the delivery catheter **20** until the tethers **62** become taut.

Recall further that in FIG. **6**, further advancement of the pusher catheter **30** causes implant material that is proximal of the connectors **64** to invert into the implant material that is distal of the connector **64**. If repositioning of the implant is desired due to misplacement of the implant or suboptimal device orientation, the implant may be recaptured by reversing the rotation of the deployment dial, which drives a lead screw attached to the delivery catheter. However, if the positioning mechanism has been engaged and tightened onto the device, this tightening must be reversed in order to

provide slack for the device to fully elongate and be recaptured into the catheter. Ideally, this slack provided is sufficient to elongate the device, but not further such that the connectors extend substantially beyond the end of the implant or impinge on the nosecone as it is drawn into the delivery catheter.

In one configuration, this slackening of the tension on the system may be provided by manually holding the tether positioning mechanism forward as the knob is rotated to recapture the implant. This maintains the forward position of the connectors as the valve is retracted. Importantly, the manual slackening of the connectors must be performed during the initial recapture of the implant but must then be stopped as the device is fully elongated to prevent over-extension of the tethers beyond the end of the implant. This is achieved using visual cues related to the appearance of the device via fluoroscopy to determine when slacking begins and ends.

A more automated embodiment allows this slackening of the tension is automated such that the decision points as to initiation and termination of slacking are controlled by the delivery system itself without input from the system user. Predetermined set points in the system control the engagement and disengagement of the tether control assembly related to the linear displacement of the device within the system.

FIG. 30 is a positioning chart that relates the lead screw travel relative to the handle, thereby defining the displacements required for the deployment, including unsheathing, inverting and expressing the implant. The lead screw distances on the bottom axis of the chart are shown by way of an example that resulted positively for a given implant size. Beginning at "Load", the lead screw 262 is advanced distally (arrow 500), relative to the handle, a total of 5.5 inches to draw the implant into the delivery catheter 20. Once loaded, the with an implant the delivery catheter 20 is introduced into the patient and navigated to the target site. Beginning at "Implant" on the chart, the lead screw 262 is pulled proximally (arrow 502), to begin exposing the implant. The chart indicates the first 3 inches of travel causes the implant to be unsheathed. If repositioning is necessary, as indicated by arrow 504, the lead screw direction may be reversed back to "implant." The segment 504 is the region in which the system may be actuated in forward or reverse directions when the tether control tension must be managed. Once satisfied with placement, at arrow 506 the lead screw continues proximally an additional 2.5 inches, at which point the implant may be released (508) or, if observed valve function is unsatisfactory, retrieved at 510 by quickly advancing the lead screw 5.5 inches or more distally.

FIG. 31 describes one embodiment of a system that automatically manages the tension of the tether control system during the deployment and repositioning of the device. A carriage 401 is attached to the proximal end of the tether control assembly and moves axially along with the cable. Engagement of the carriage 401 with the lead screw 408 is accomplished through locking and unlocking of the follower arms 403. This locking and unlocking is managed by the follower arms 403 travelling along the cam track 404.

When the implant is fully loaded within the delivery system, the follower arms 403 are located at or near position 409 along the cam track 404. As valve deployment is initiated, the follower arms 403 move along the cam track 404 towards inflection point 405. During this movement, the carriage 401 is engaged with the handle and the tether control system travel simultaneously with the valve and no tension is applied on the cables. When the follower arm 403

reaches the inflection point 405 in the cam track 404, the follower arm is engaged with the carriage 401 via the detent 406. In this way, the carriage 401 travels with the lead screw 408 during subsequent device advancement, causing tension to be applied to the tether control system. This tension increases with increased travel along the cam track 404 towards inflection point 407, ultimately resulting in valve inversion.

Inflection point 407 is designed to be reached by follower arms 403 at the point that valve inversion has occurred. This inflection point 407 causes the follower arms 403 to disengage with the detent 406 and allow the tether control system to decouple from the lead screw 408 and reengage with the handle 402. This prevents over-tensioning of the implant after device inversion and allows for further unsheathing of the system with the follower arms 403 travelling along cam track zone 410 to provide for observation of full valve function while the system remains attached to the valve.

Additionally, the cam track 404 may be designed with additional inflection points and travel zones to allow for selective connection to other mechanisms within the handle. In particular, the follower arms 403 may be designed to engage with the advance catheter hub 411 to retract the advance catheter simultaneously with the delivery catheter upon device inversion, simplifying the steps required to fully unsheathe the valve.

A secondary benefit of engaging the advance catheter with the lead screw travel relates to valve retrieval. The existing design requires that the advance catheter be retracted to allow for full device function, and critically must be manually re-advanced prior to a valve retrieval if required. Integration of the advance catheter motion with the delivery catheter removes the independent need for actuation and eliminates the risk that the advance catheter position is neglected during device retrieval.

Importantly, the position of carriage 401 must be maintained while disengaged from the follower arms 403 so that system registration is maintained. One embodiment of this registration is demonstrated in FIG. 32. A rigid plate 412 may be mounted within the handle 402 that contains plate detents 413. These detents 413 engage with ball spring plungers 414 shown in FIG. 31 to lock the carriage to the plate 412. Disengagement of the carriage 401 from the handle 402 is achieved by driving the lead screw 408 such that enough force is generated to compress the ball spring plungers 414 and override the locking mechanism. A second set of detents 413 are positioned at the proximal end of the plate 412 in order to reengage the carriage 401 at the end of travel.

There are several alternative embodiments that provide the ability to selectively engage and disengage the carriage from the lead screw and handle. In one embodiment, magnets are used in the place of the ball plunger and detent. FIG. 33 shows the position of the handle magnets 415 and 416 and carriage magnet 417. Handle magnet 415 is used to engage with carriage magnet 417 when the valve is loaded. When the lead screw 408 drives the system such that the follower arms 403 are locked to the carriage 401, further axial force will override the magnetic connection and drive the carriage 401 proximally, applying tension to the tether control system and causing valve inversion. When the follower arms 403 reach the unlock position at inflection point 407, the follower arms 403 are disengaged from the carriage 401 during further travel. At this point, the carriage magnet 417 has engaged with the handle magnet 416 to maintain the carriage position.

Other versions of retention between the carriage and the handle have been envisioned. In yet another embodiment, a dual rack and pinion system may be used to selectively engage and disengage the carriage from the handle. FIGS. 34 through 42 demonstrate how independent racks may be mounted to the lead screw and the carriage, and offset pinions mounted within the handle. As the racks with their associated components travel through the handle, they engage with a lifter arm that is guided to engage the aligned pinions. By dropping off of one rack and pinion when engaging with another rack and pinion, independent movement of the components may be achieved.

More specifically, FIG. 34 shows an embodiment of a handle 600 having a lead screw 602, a follower 604 with a rack 606, and a carriage 608 with a ball spring plunger 610. The rack 606 has teeth 612 only on a selective length thereof. The teeth 612 engage and disengage the rack with a gear set 614 that is associated with the carriage 618 with a carriage rack 620.

As best shown in FIGS. 35-42, a pair of cam locks 630 and 632 ride a dual cam lifter 634, which associate and disassociate the carriage and the lead screw. In FIG. 36, the cam lock 632 is in the lower, engaged position, thereby locking the carriage to the handle. In FIG. 37, the cam lock 632 is lifted by the dual cam lifter 634, unlocking the carriage 608 so that it may move.

As the rack advances to the position shown in FIG. 38, the teeth 612 engage the gears 614, causing the carriage 608 to move. In FIG. 39, the lead screw 602 and carriage 608 are shown moving together.

In FIG. 40, the dual cam lifter 634 has advanced to a position where it lifts the cam lock 630 so that it may be dropped into a détente 650, as shown in FIG. 42. Also, shown in FIG. 41, the partial teeth 606 reach a position where they are no longer engaged with the gears 614. At this point the carriage 608 is once again locked with the handle.

An additional embodiment of this design involves attachment of the distal conical tip 80 to the carriage 401. In this way, the tip 80 and the associated guidewire lumen advance simultaneously with the device out of the delivery catheter during initial deployment, but the position of the conical tip 80 relative to the handle 402 is maintained during device inversion, preventing advancement of the conical tip 80 into the left ventricle during that inversion sequence. Additionally, if valve retrieval is required, the engagement of the conical tip 80 and associated guidewire lumen with the carriage causes the conical tip 80 to be advanced such that the conical tip 80 does not interfere with elongation and recapture of the device.

Although the invention has been described in terms of particular embodiments and applications, one of ordinary skill in the art, in light of this teaching, can generate additional embodiments and modifications without departing from the spirit of or exceeding the scope of the claimed invention. Accordingly, it is to be understood that the drawings and descriptions herein are proffered by way of example to facilitate comprehension of the invention and should not be construed to limit the scope thereof.

What is claimed is:

1. A method of acting on an implant during delivery comprising:

navigating an implant to a target delivery site using a delivery catheter, said implant being releasably connected to said delivery catheter by at least one tether; activating a mechanism that alters a linear position of at least a first portion of said implant relative to at least a second portion of said implant;

wherein continued activation of said mechanism automatically engages and disengages a component attached to said at least one tether such that said tether experiences tension when said component is engaged and a release of said tension when said component is disengaged, and such that said component slides within a handle assembly for only a portion of a range of said mechanism; and,

wherein engagement and disengagement of said component is dependent on a position of said mechanism.

2. The method of claim 1 wherein navigating an implant to a target delivery site using a delivery catheter comprises navigating a prosthetic valve to the target delivery site.

3. The method of claim 1 wherein activating a mechanism that alters a linear position of at least a first portion of said implant relative to at least a second portion of said implant comprises rotating a drive knob around a lead screw.

4. The method of claim 3 wherein continued activation of said mechanism comprises continued rotation of the drive knob in a single direction in order to cause the mechanism to engage and disengage the component attached to the at least one tether.

5. The method of claim 1 wherein said engagement and disengagement of said component is defined by positions of inflection points in a cam track.

6. The method of claim 1 said engagement and disengagement of said component is defined by positions of magnets fixed linearly relative to said mechanism that interact with magnets that are fixed relative to said component.

7. The method of claim 1 wherein said component comprises a carriage.

8. A medical implant delivery system comprising:

an implant;
a delivery catheter;
at least one tether within said delivery catheter and having a distal end and a proximal end, said distal end releasably attached to said implant;
a carriage attached to said proximal end of said at least one tether;
a handle assembly at a proximal end of said delivery catheter and slidably housing said carriage therein;
an activation mechanism that changes a linear position of a first portion of said implant relative to at least a second portion of said implant;
wherein operation of said activation mechanism automatically engages and disengages said carriage such that said carriage slides within said handle assembly for only a portion of a range of said activation mechanism.

9. The medical implant delivery system of claim 8 wherein said activation mechanism that changes a linear position of said first portion of said implant relative to at least said second portion of said implant comprises a follower engaged to a lead screw, said follower including follower arms that ride in a cam track, said cam track including inflection points that engage and disengage said carriage.

10. The medical implant delivery system of claim 8 wherein said activation mechanism that changes a linear position of said said first portion of said implant relative to at least said second portion of said implant comprises a follower engaged to a lead screw, said follower including magnets.

11. The medical implant delivery system of claim 8 wherein said activation mechanism that changes a linear position of said first portion of said implant relative to at least said second portion of said implant comprises a fol-

19

lower engaged to a lead screw, said follower including a rack with partial teeth that engage a gear set associated with a carriage rack on said carriage.

12. The medical implant delivery system of claim 11 further comprising a cam lifter on said rack that lifts and lowers at least one lock that connects said carriage to said lead screw.

13. A medical implant delivery system comprising:
an implant;

a delivery catheter;

at least one tether within said delivery catheter and having a distal end and a proximal end, said distal end releasably attached to said implant;

a pusher catheter slidably disposed within said delivery catheter;

an inversion mechanism that selectively associates and disassociates movement of said at least one tether with the relative movement between the delivery catheter and the pusher catheter, said inversion mechanism comprising:

a carriage attached to said proximal end of said at least one tether;

a handle assembly at a proximal end of said delivery catheter and slidably housing said carriage therein;

an activation mechanism that changes a linear position of a first portion of said implant relative to at least a second portion of said implant;

20

wherein operation of said activation mechanism automatically engages and disengages said carriage such that said carriage slides within said handle assembly for only a portion of a range of said activation mechanism.

14. The medical implant delivery system of claim 13 wherein said first portion of said implant and said second portion of said implant fold into each other when moved relative to each other.

15. The medical implant delivery system of claim 13 wherein said at least one tether comprises three tethers.

16. The medical implant delivery system of claim 13 wherein said pusher catheter comprises a plurality of lumens.

17. The medical implant delivery system of claim 13 wherein said activation mechanism comprises a lead screw.

18. The medical implant delivery system of claim 17 wherein said activation mechanism further comprises a follower that moves linearly when said lead screw is rotated.

19. The medical implant delivery system of claim 18 wherein said follower comprises at least one follower arm.

20. The medical implant delivery system of claim 19 wherein said at least one follower arm rides in a cam track that engages and disengages said at least one follower arm with said carriage.

* * * * *