

US010799332B2

(12) **United States Patent**
Epstein et al.

(10) **Patent No.:** **US 10,799,332 B2**
(45) **Date of Patent:** ***Oct. 13, 2020**

(54) **VASCULAR DEVICE MARKER ATTACHMENT**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 210 days.

This patent is subject to a terminal disclaimer.

(21) Appl. No.: **16/053,089**

(22) Filed: **Aug. 2, 2018**

(65) **Prior Publication Data**

US 2019/0029789 A1 Jan. 31, 2019

Related U.S. Application Data

(63) Continuation of application No. 15/043,463, filed on Feb. 12, 2016, now Pat. No. 10,052,185.

(51) **Int. Cl.**

A61F 2/01 (2006.01)

A61B 17/221 (2006.01)

(Continued)

(52) **U.S. Cl.**

CPC **A61F 2/01** (2013.01); **A61B 17/221**

(2013.01); **A61B 34/20** (2016.02); **A61B 90/39**

(2016.02);

(Continued)

(58) **Field of Classification Search**

CPC **A61F 2/01**; **A61F 2002/011**; **A61F 2/013**;

A61F 2002/016; **A61F 2/82**;

(Continued)

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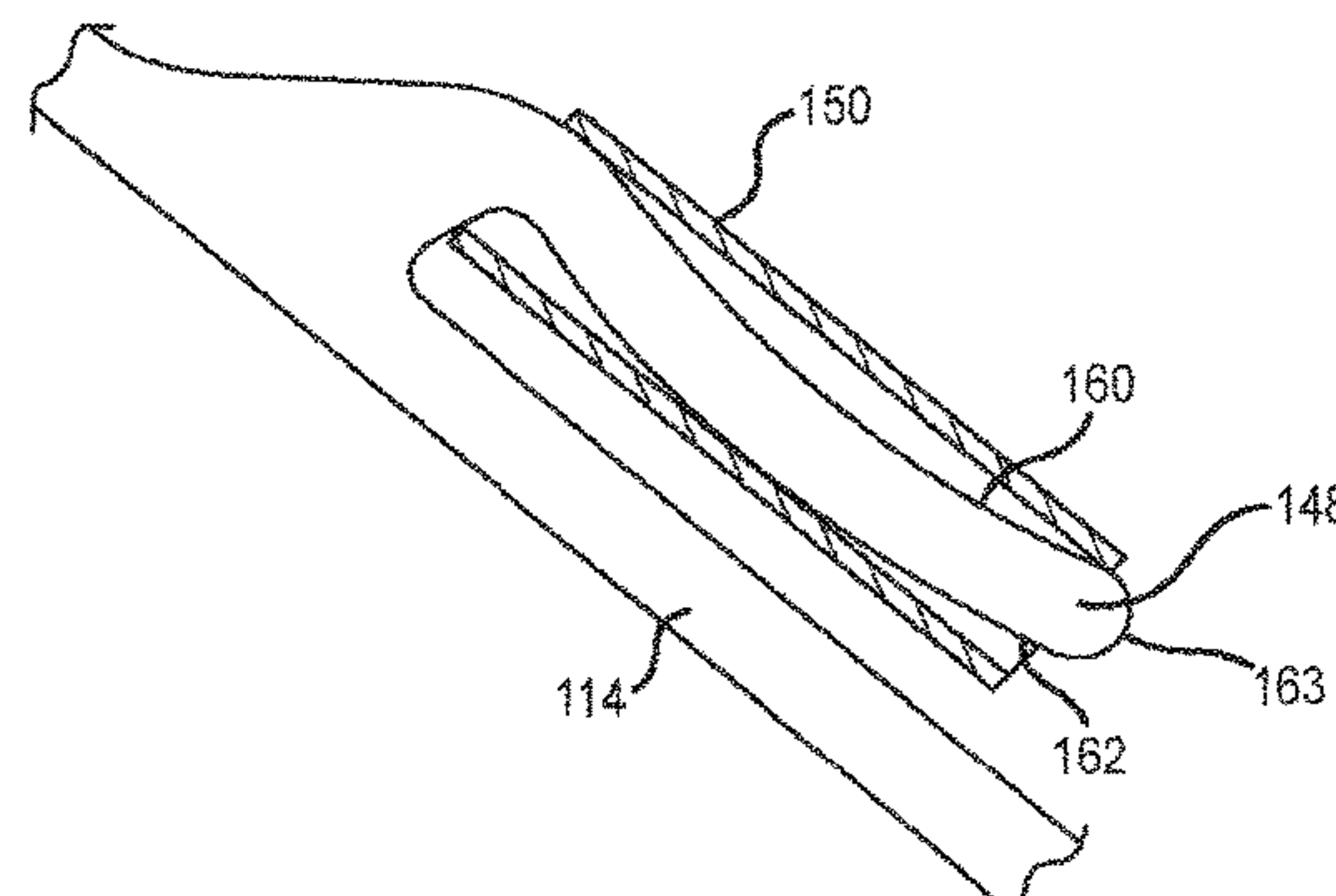
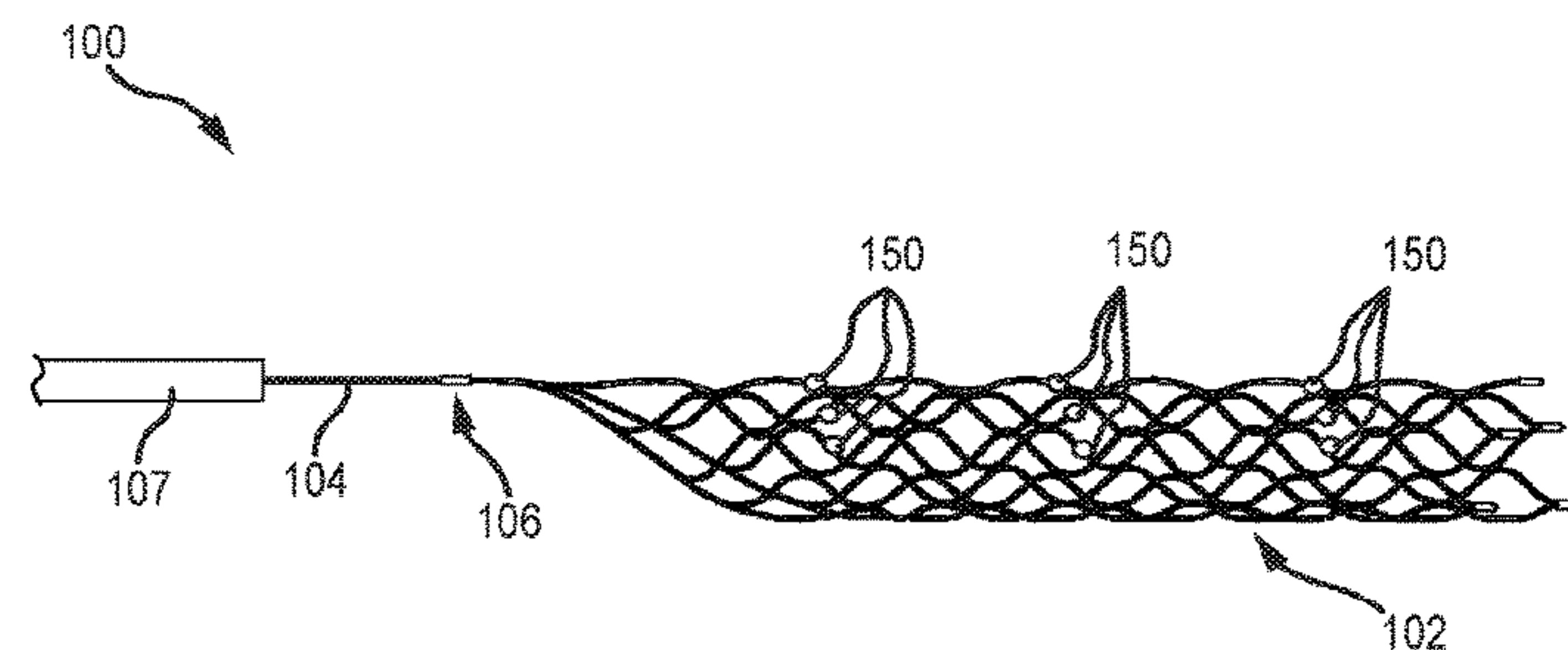
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(57) **ABSTRACT**

A medical device can include an elongate manipulation member, and a thrombectomy device connected to the elongate manipulation member. The thrombectomy device can have a first configuration and a second configuration, the thrombectomy device being expandable from the first configuration to the second configuration. The thrombectomy device can include an arcuate marker-mounting projection attached to a portion of the thrombectomy device configured to contact a thrombus. A marker can be coupled to, and extending around, the arcuate marker-mounting projection with the marker and the arcuate marker-mounting projection contacting each other at three discrete locations. A method for engaging a thrombus can include advancing a thrombectomy device to a location radially adjacent to a thrombus in a blood vessel. The thrombectomy device can be positioned such that a marker, disposed at a proximal end of a working length of thrombectomy device, is proximal to or longitudinally aligned with a proximal end of the thrombus, and can be expanded into the thrombus.

18 Claims, 14 Drawing Sheets



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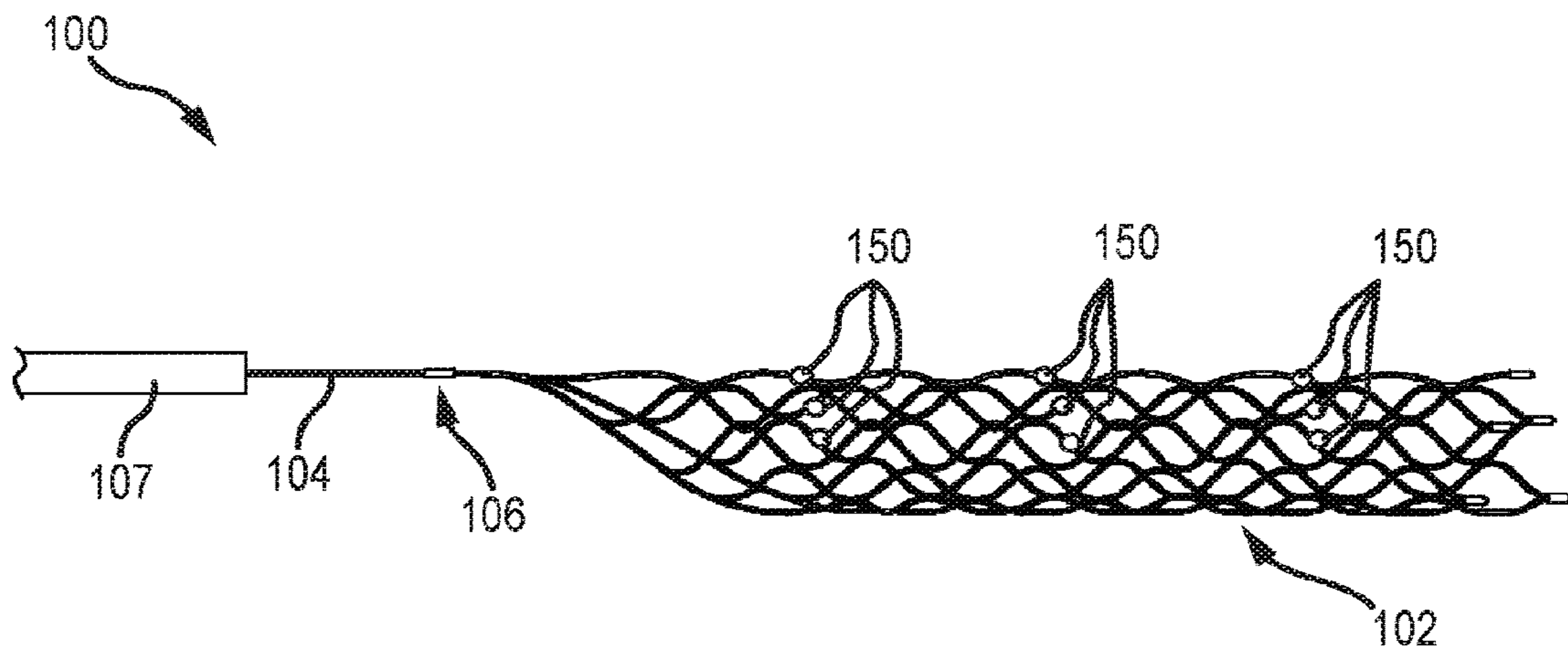
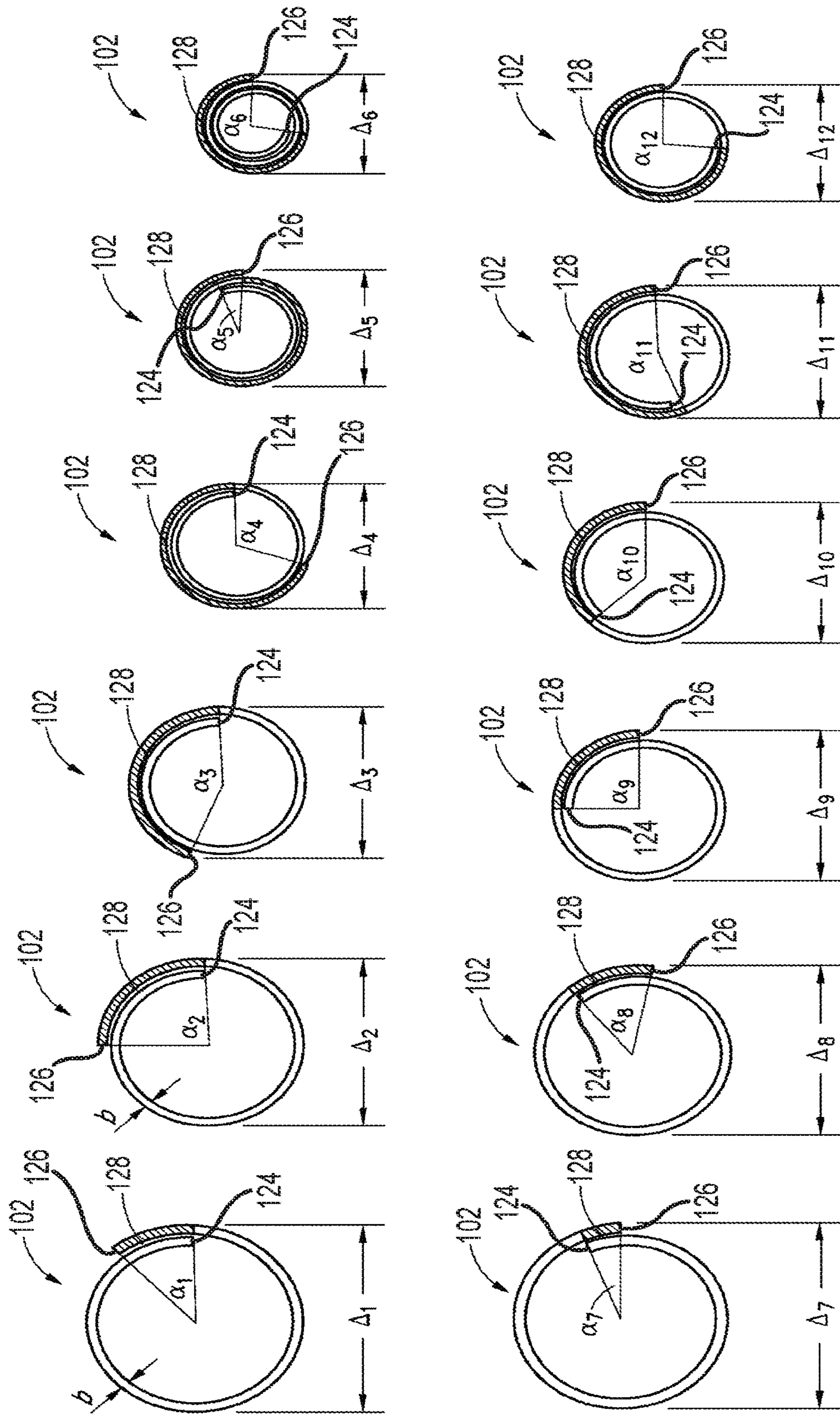


FIG. 1



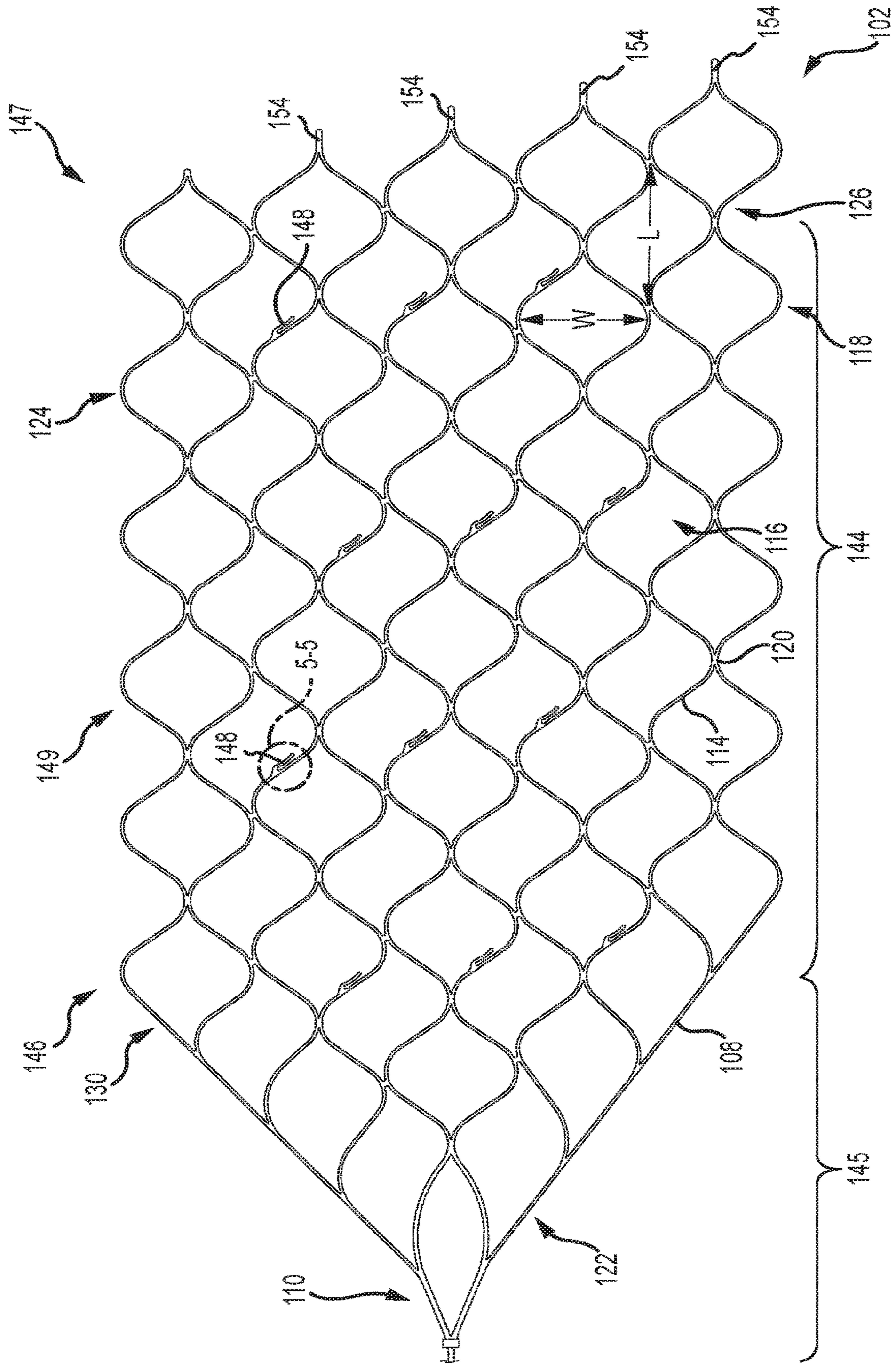


FIG. 3

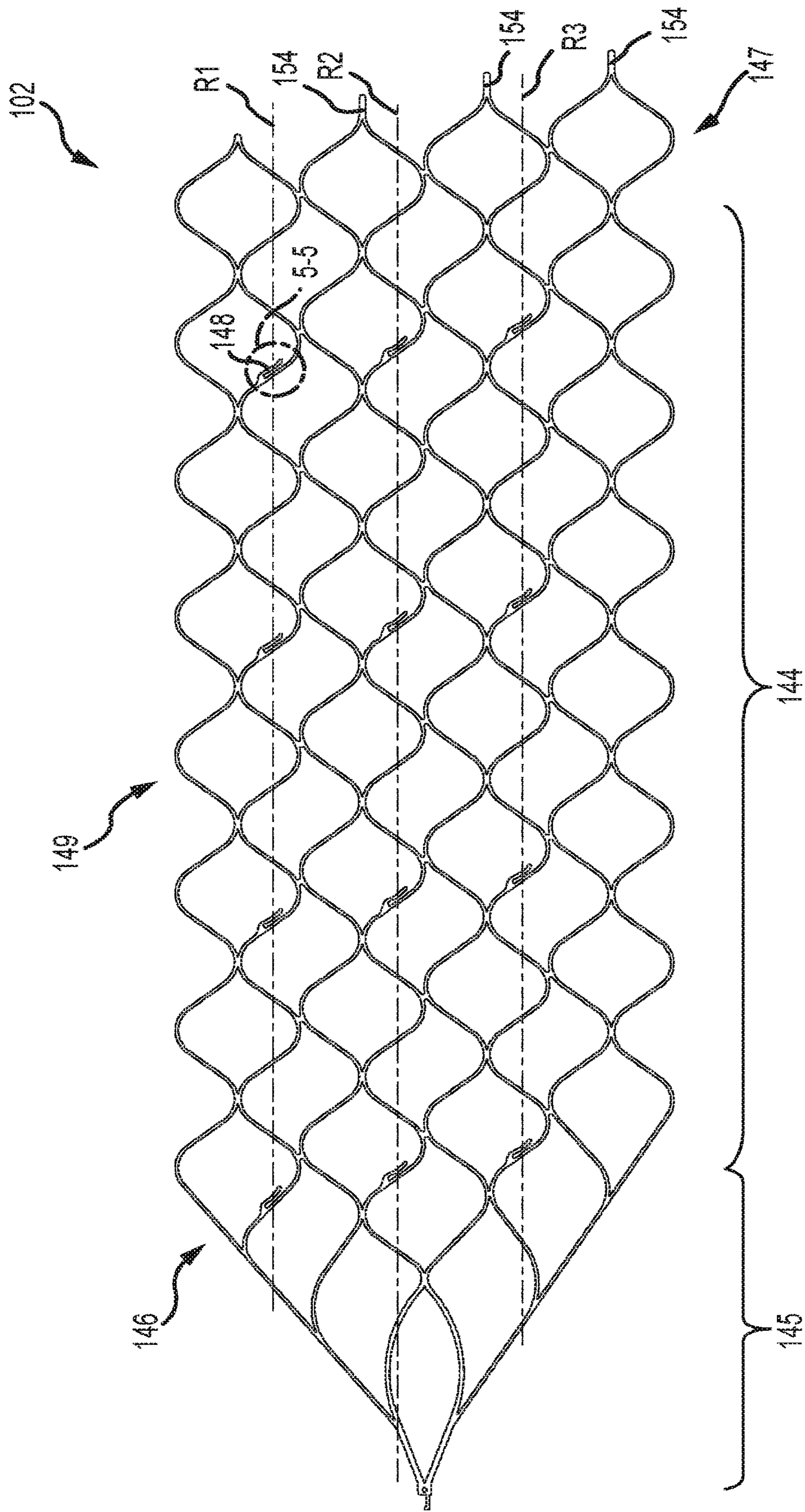


FIG.4

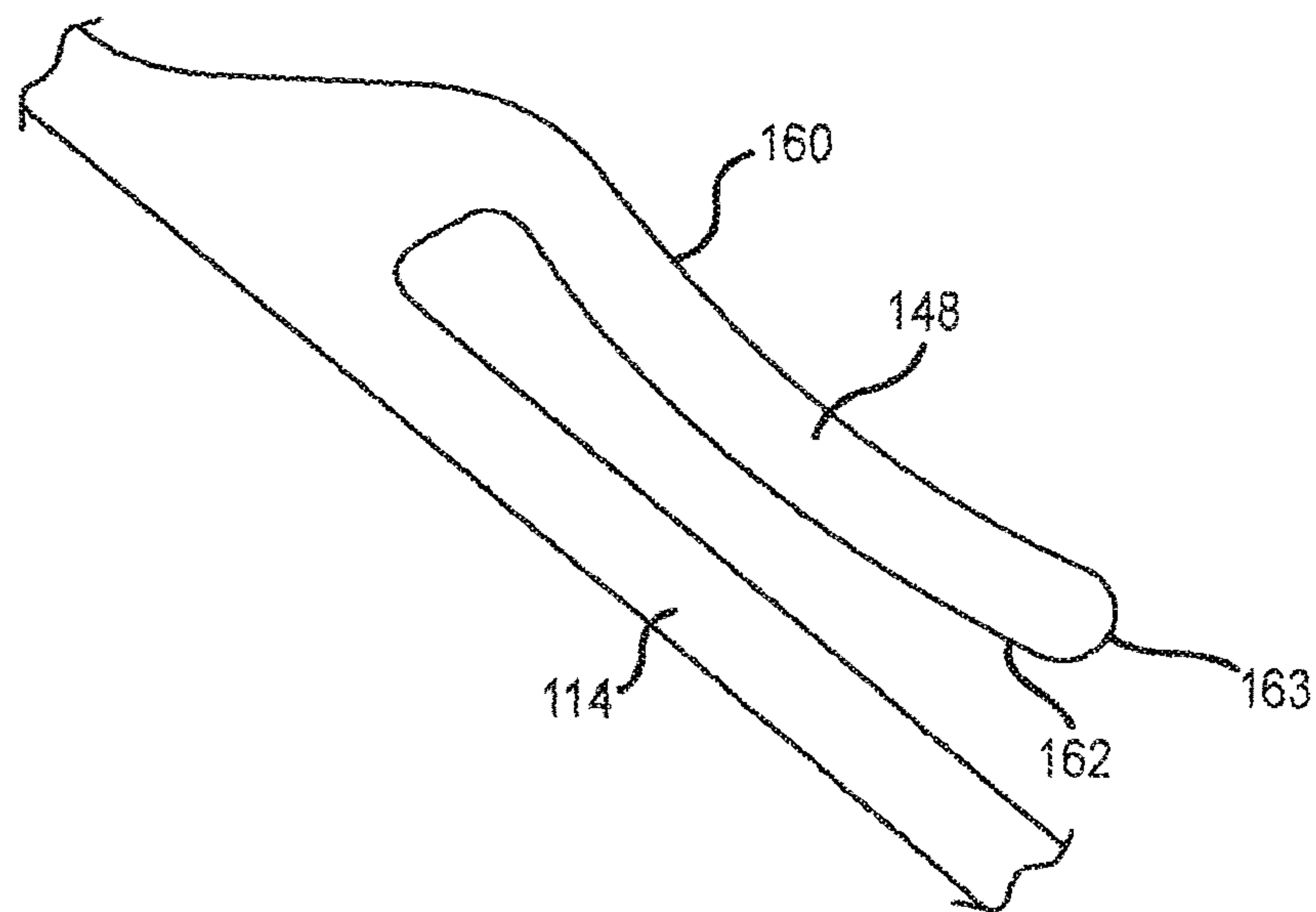


FIG. 5

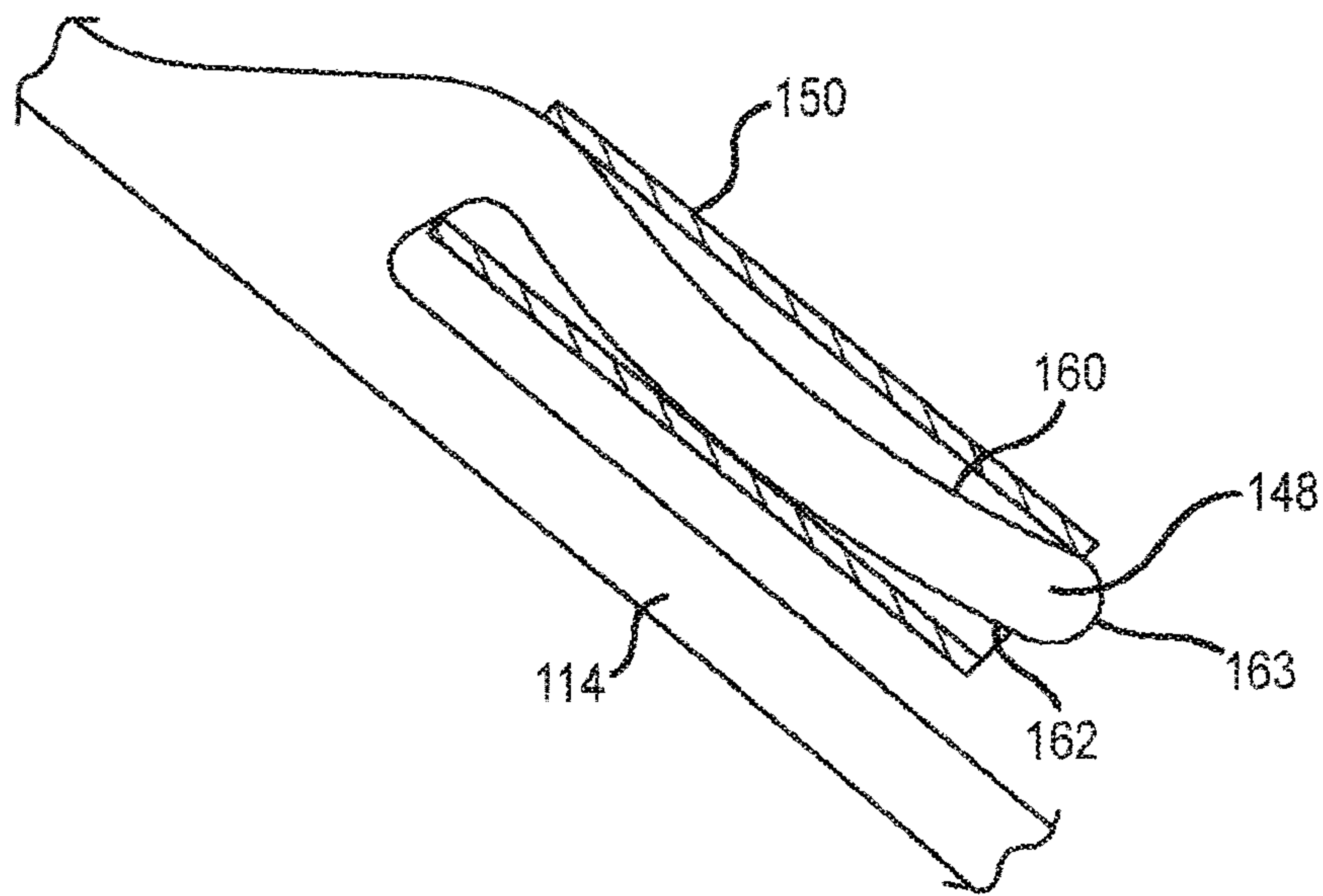


FIG.6

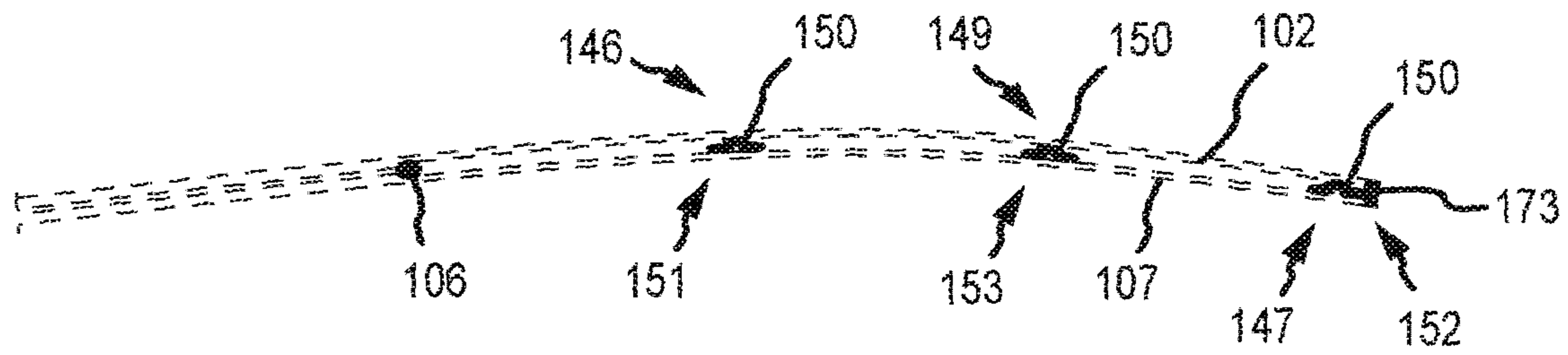


FIG. 7

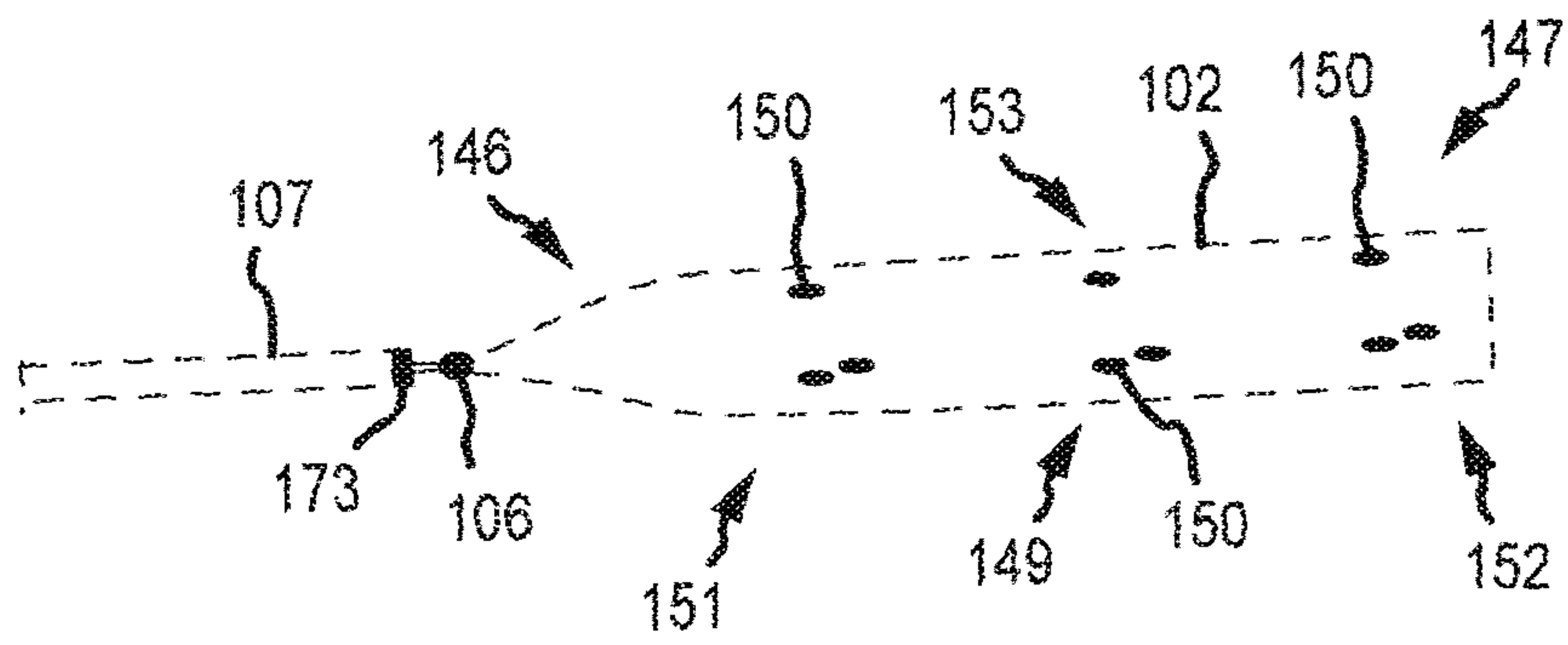


FIG. 8

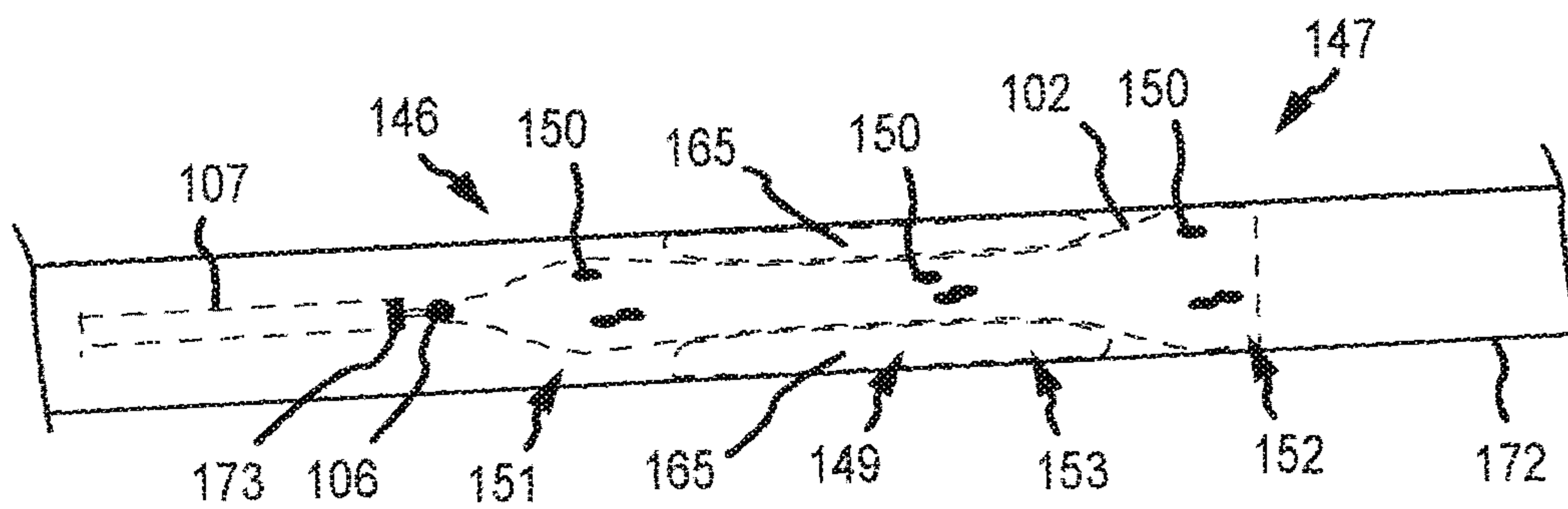


FIG. 9

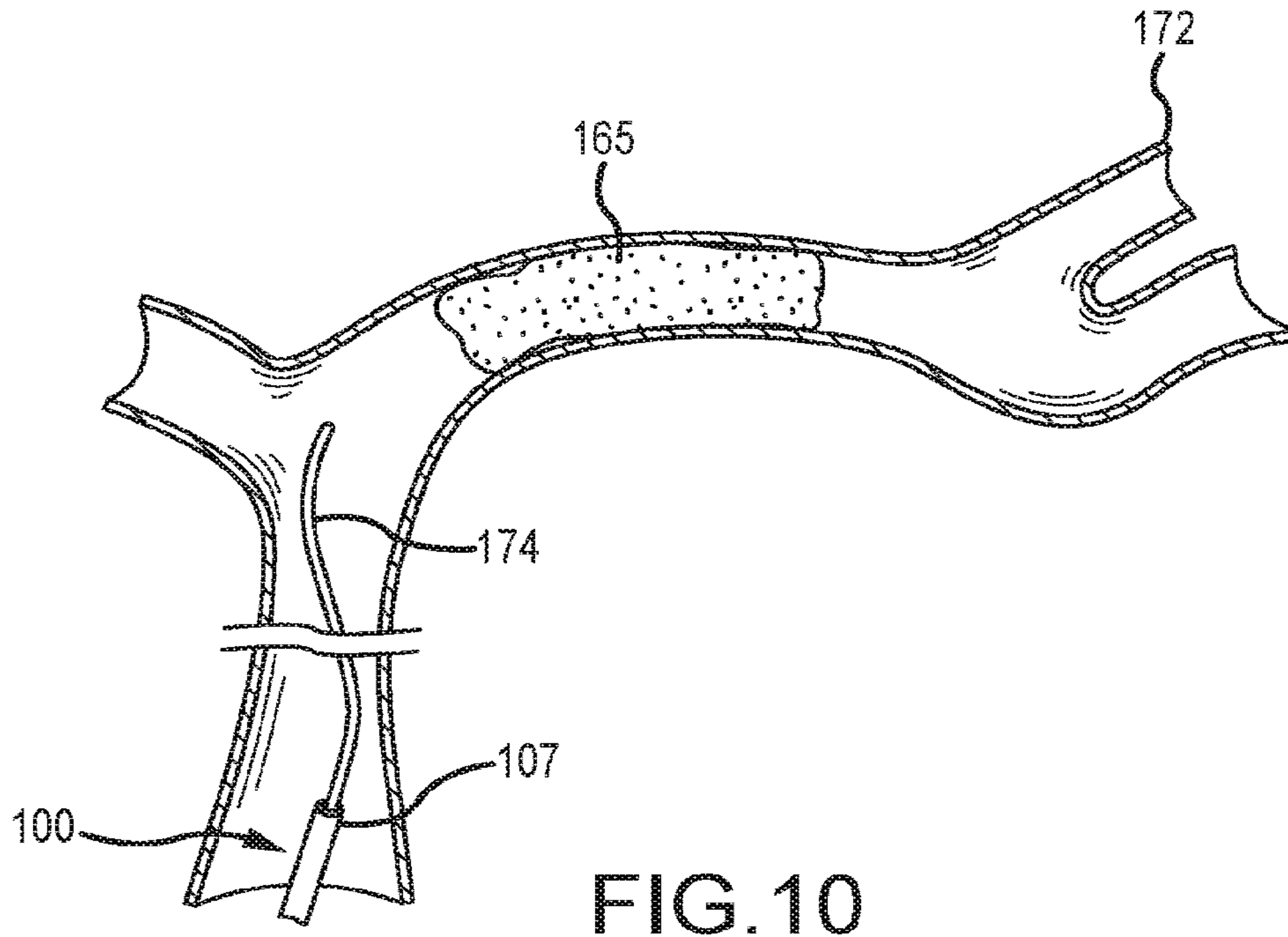


FIG. 10

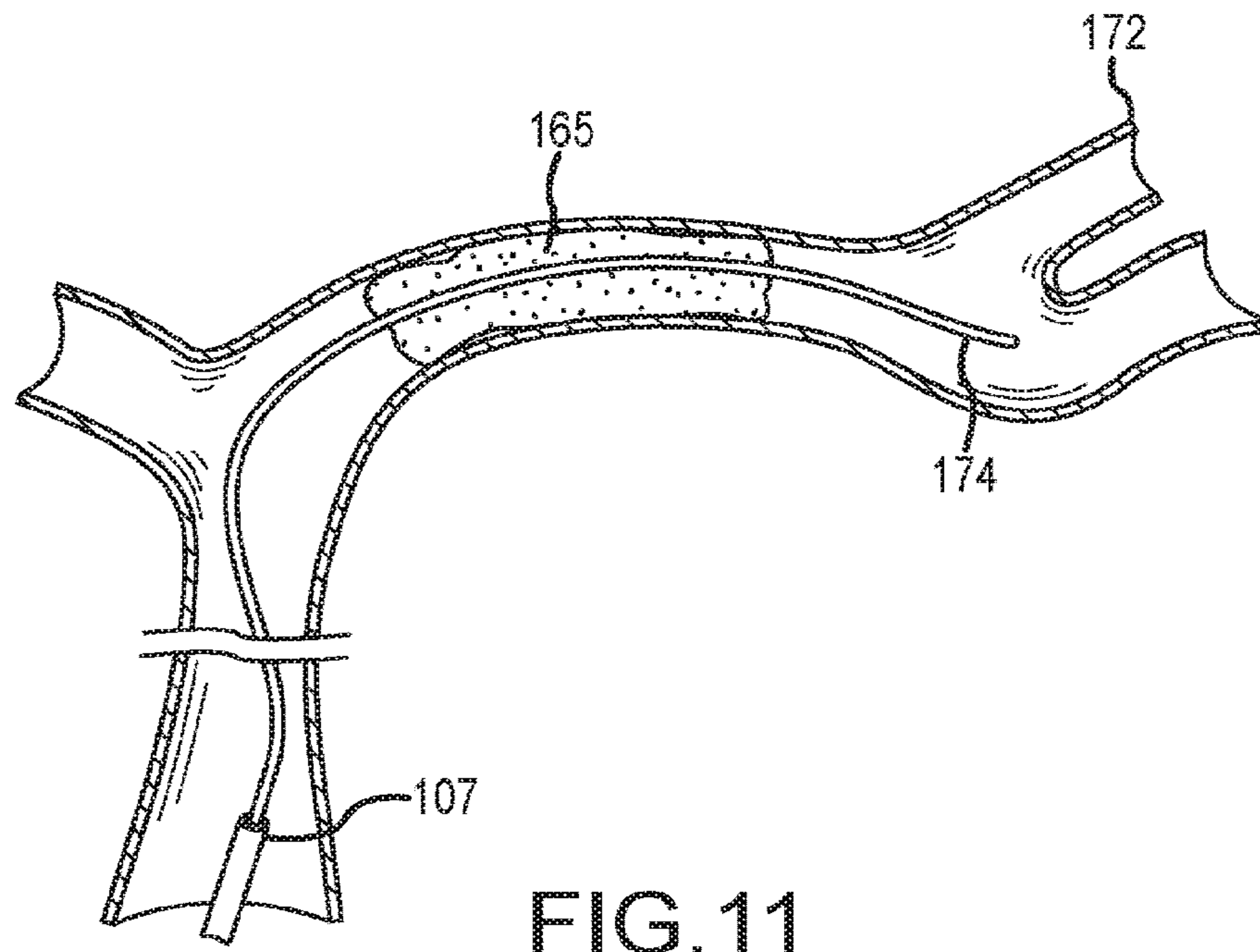


FIG. 11

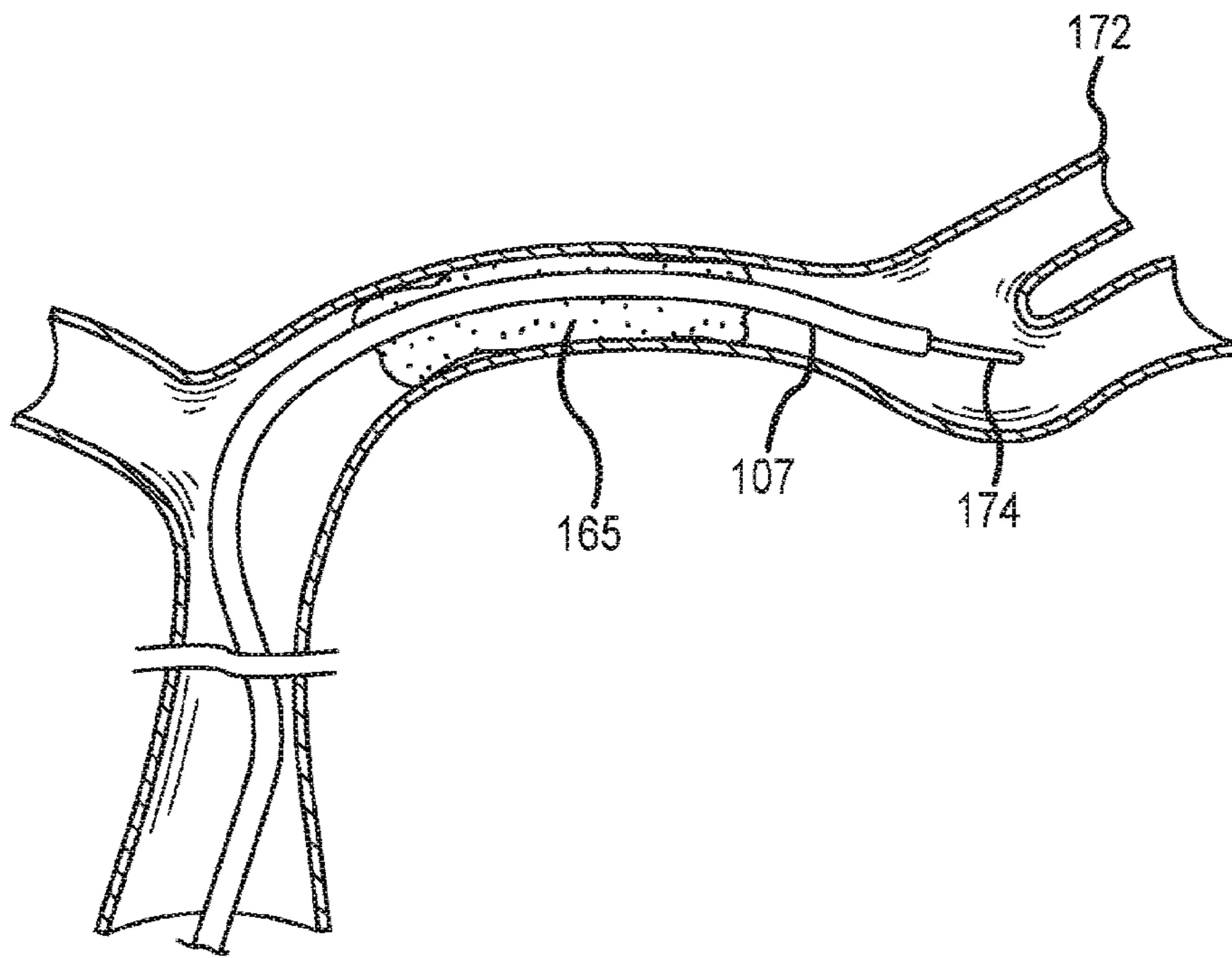


FIG. 12

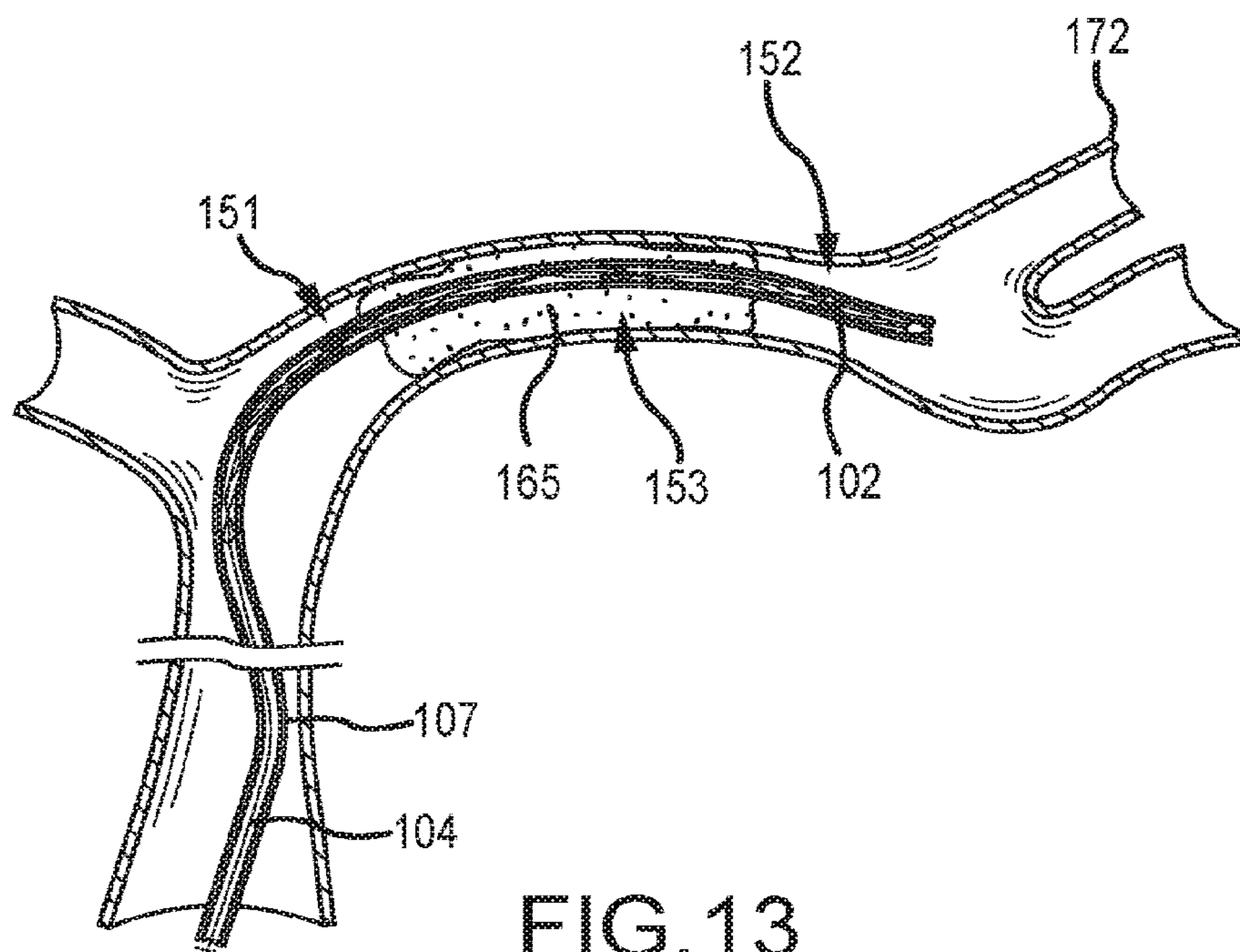


FIG. 13

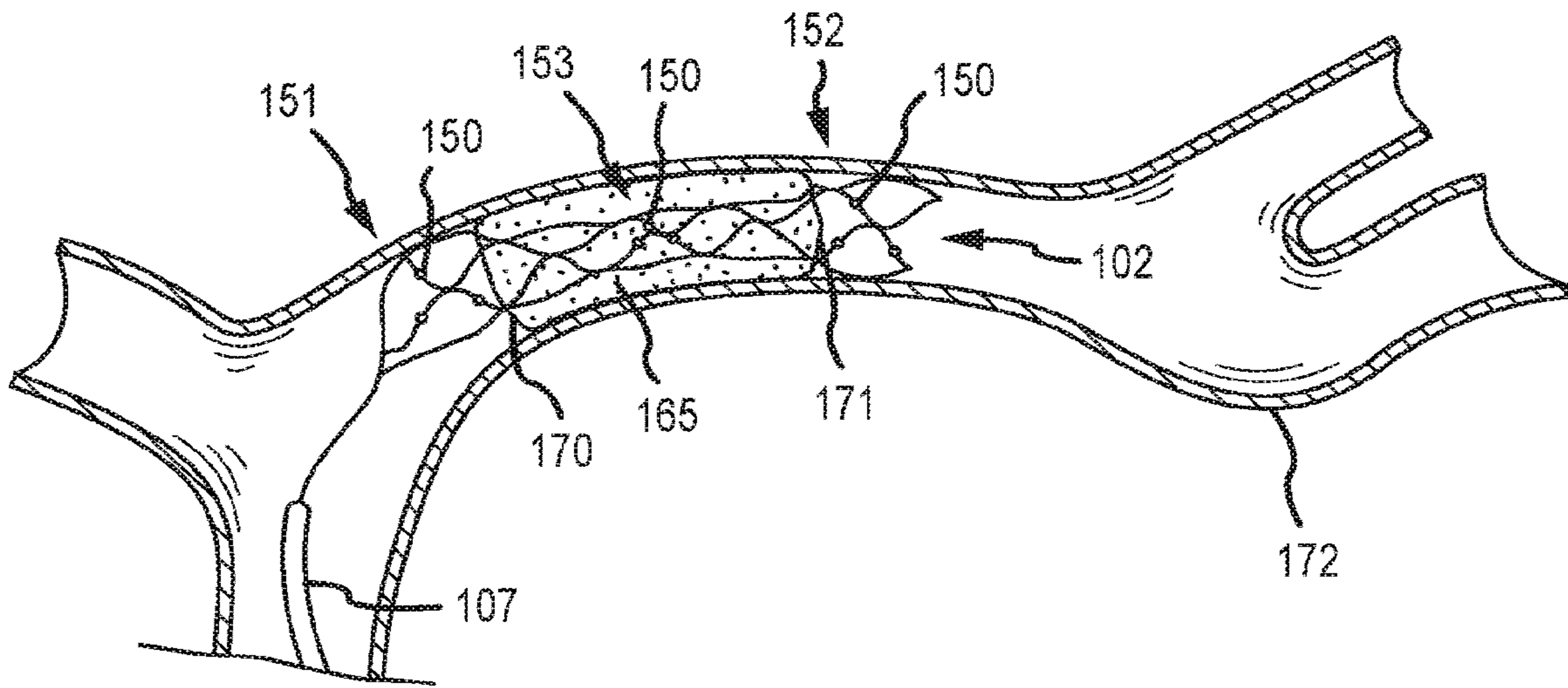


FIG. 14

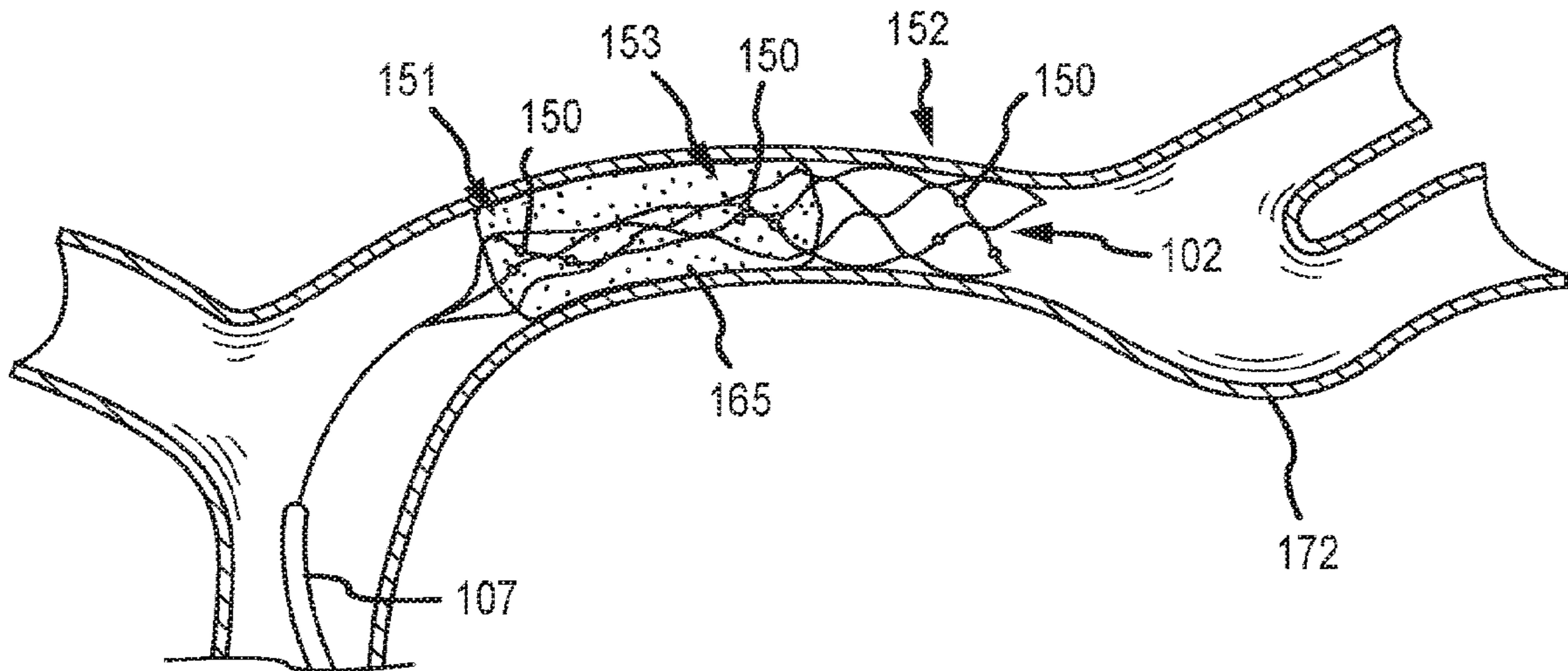


FIG. 15

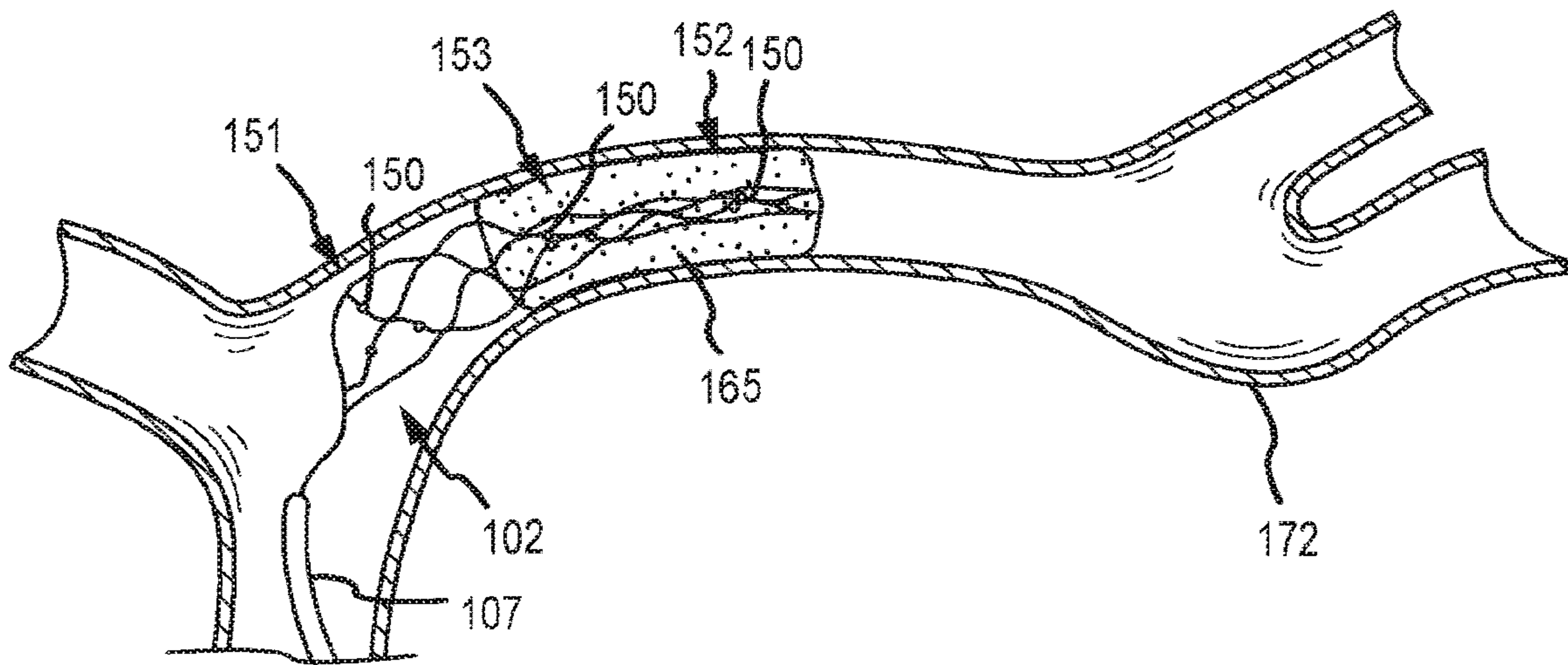


FIG. 16

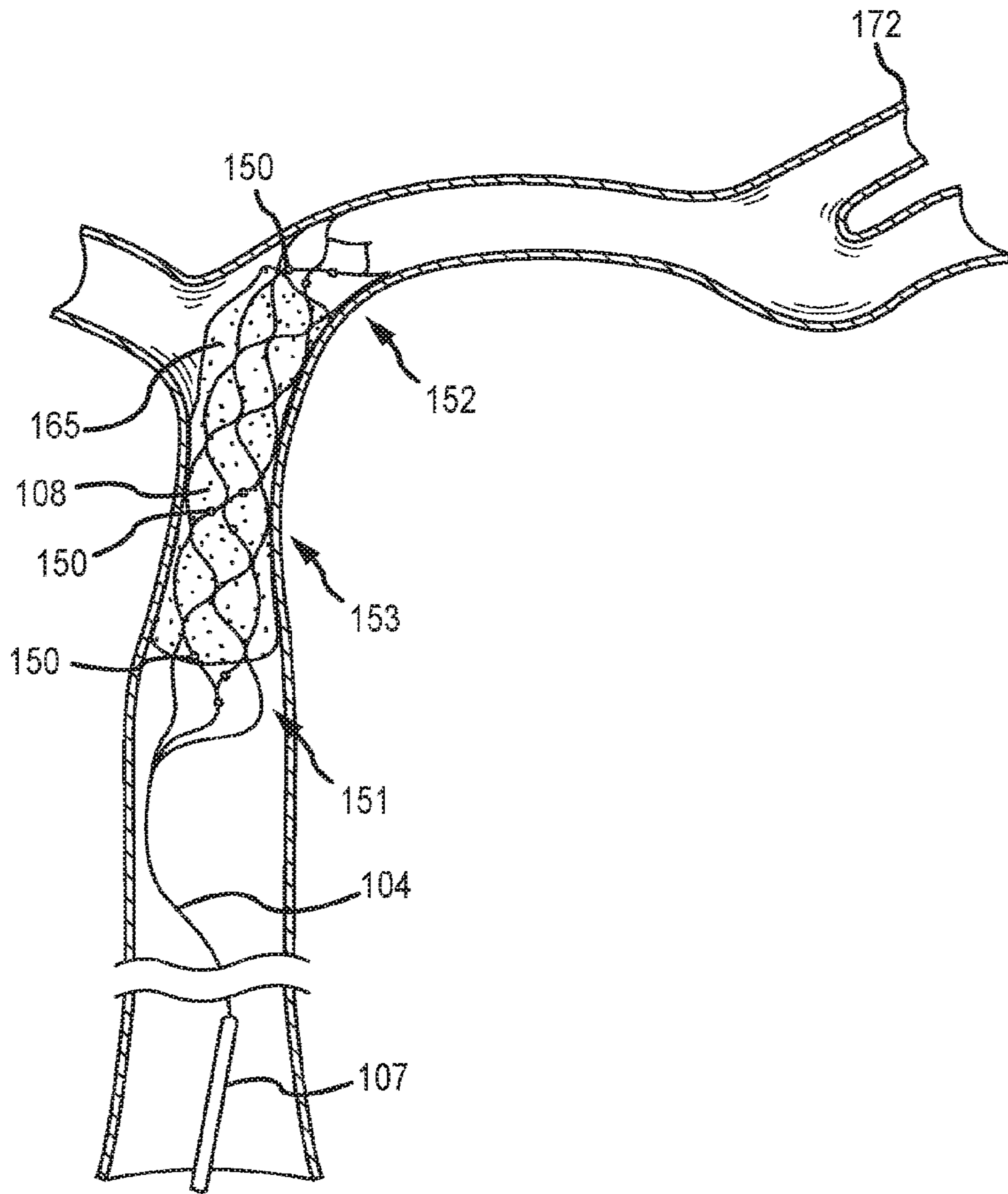


FIG. 17

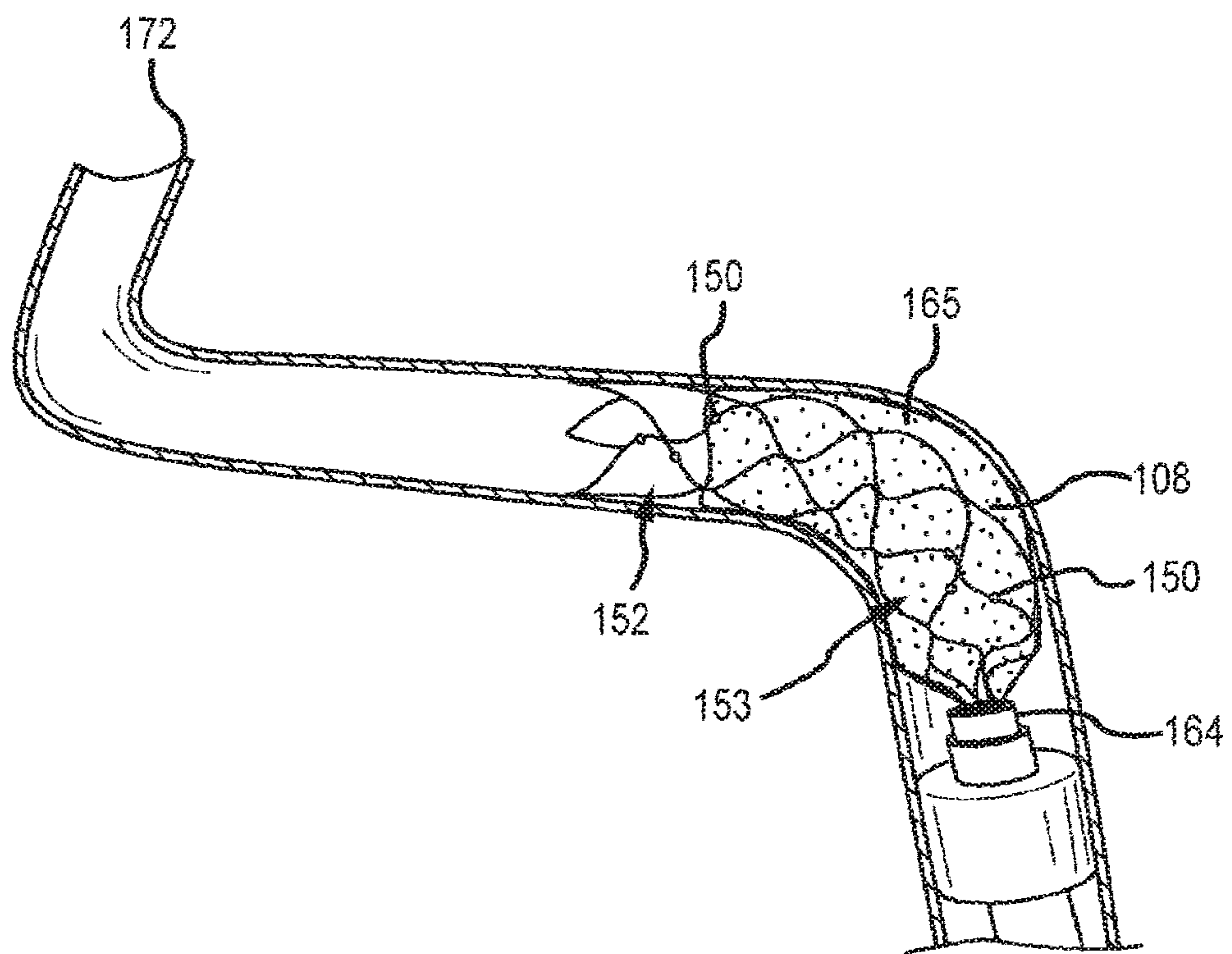


FIG. 18

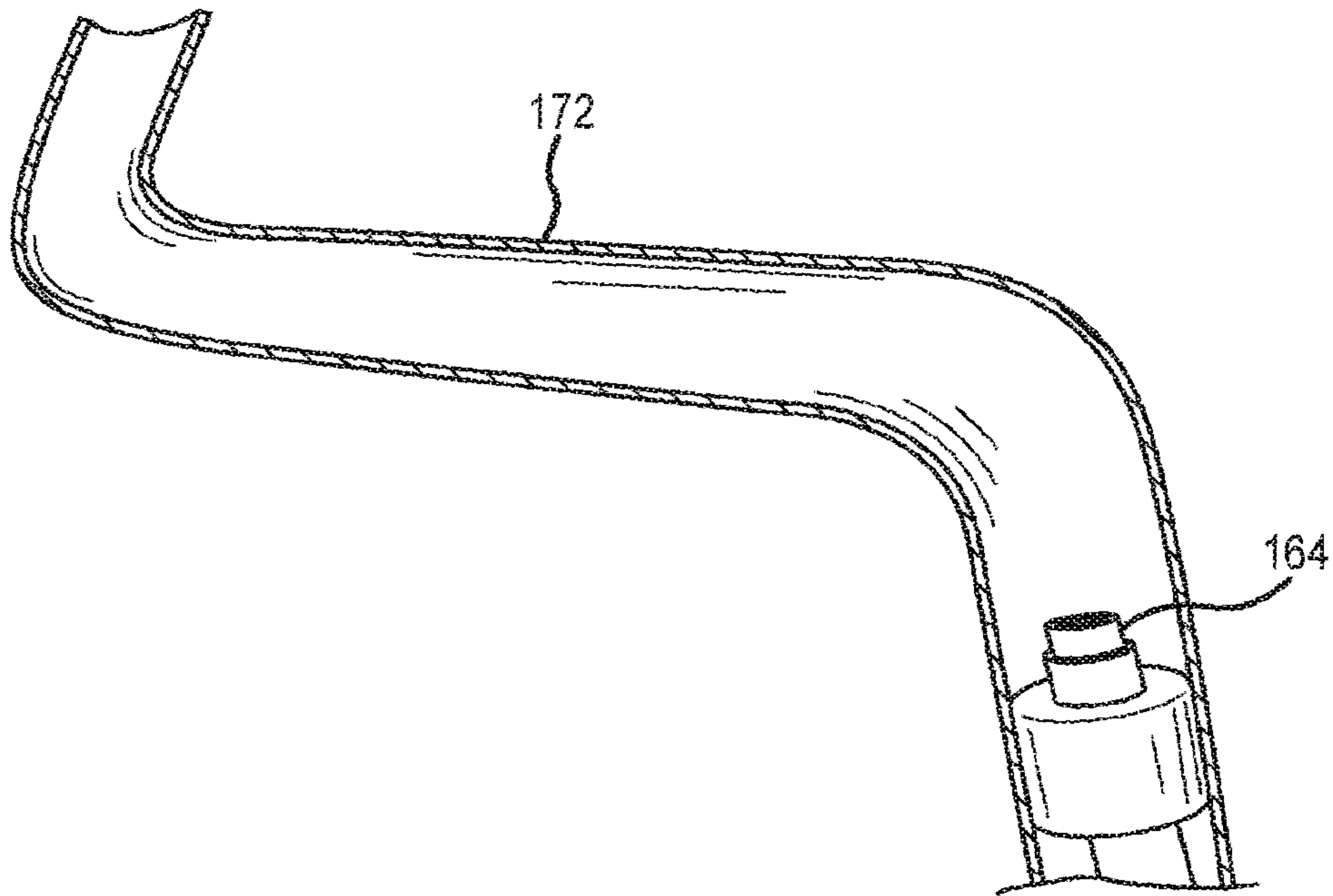


FIG. 19

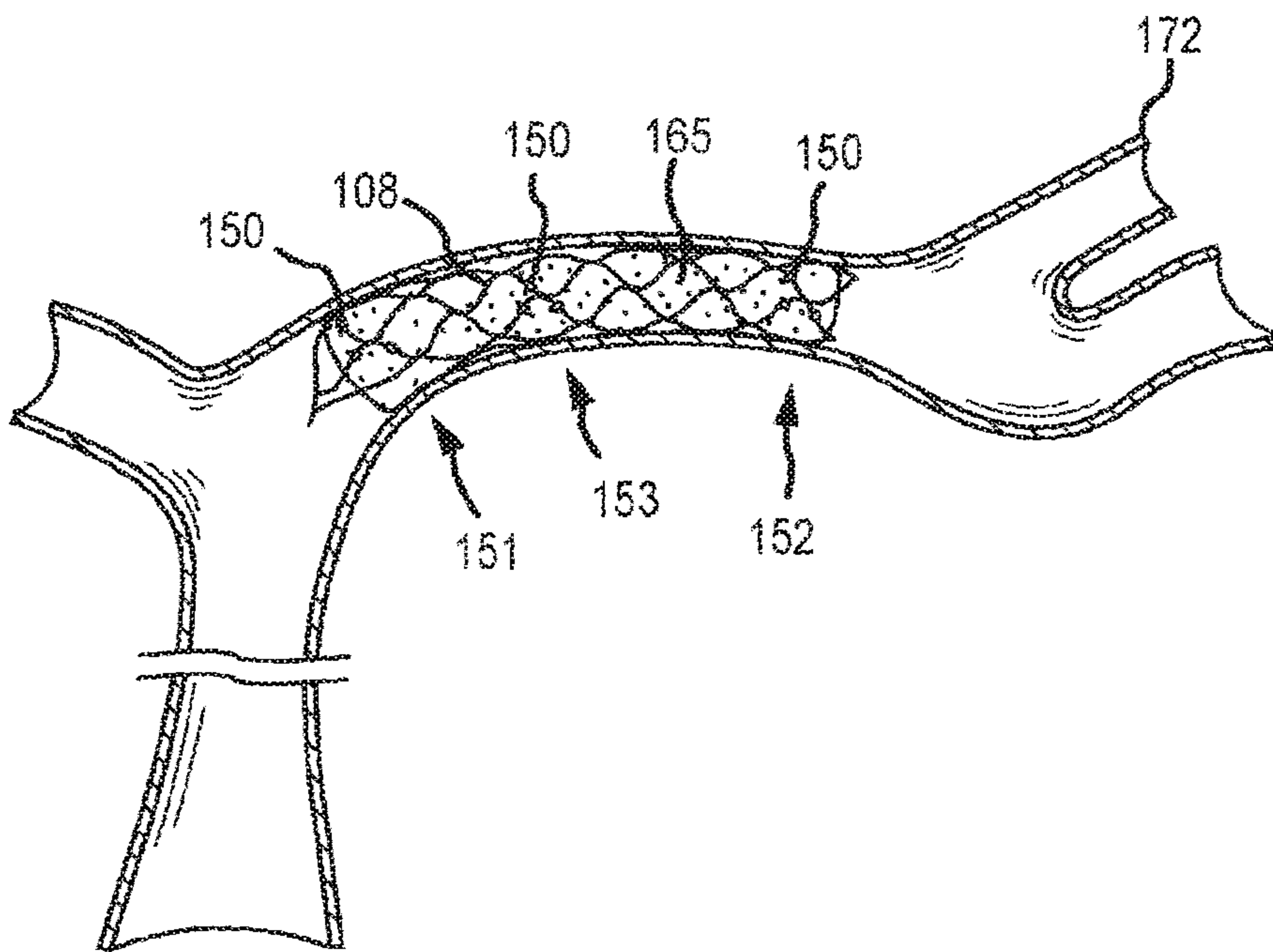


FIG. 20

1**VASCULAR DEVICE MARKER
ATTACHMENT****CROSS-REFERENCE TO RELATED
APPLICATION**

The present application is a continuation application of U.S. patent application Ser. No. 15/043,463, filed Feb. 12, 2016, which is incorporated by reference herein in its entirety.

BACKGROUND OF THE DISCLOSURE

Blood vessels can become occluded by emboli, e.g., thrombi. For example, intracranial arteries can become occluded by thromboembolisms. Disruption of blood flow by the occlusion can prevent oxygen and nutrients from being delivered to tissues downstream of the occlusion. Deprivation of oxygen and nutrients to tissue distal to an occlusion can impair proper function of the tissue, and may result in cellular death. Cellular death increases with duration of the occlusion.

SUMMARY OF THE DISCLOSURE

Markers can be used to assist an operator in determining the location and/or orientation of a medical device within a blood vessel. Some aspects of the subject technology relate to attachment of a marker to a thrombectomy or other medical device. Some aspects of the subject technology relate to the positioning of one or more markers on a thrombectomy device. Some aspects of the subject technology relate to the use of markers in methods for removing thrombus from a blood vessel.

The subject technology is illustrated, for example, according to various aspects described below. Various examples of aspects of the subject technology are described as numbered clauses (1, 2, 3, etc.) for convenience. These are provided as examples and do not limit the subject technology. It is noted that any of the dependent clauses may be combined in any combination, and placed into a respective independent clause, e.g., clause 1, 12, 16, or 24. The other clauses can be presented in a similar manner.

1. A medical device comprising:
 - an elongate manipulation member; and
 - a thrombectomy device connected to the elongate manipulation member, the thrombectomy device having a first configuration and a second configuration, the thrombectomy device being expandable from the first configuration to the second configuration; the thrombectomy device comprising a plurality of arcuate marker-mounting projections each attached to a portion of the thrombectomy device configured to contact a thrombus and arranged such that any laterally aligned arcuate marker-mounting projections are disposed laterally farther from each other when the thrombectomy device is in the second configuration than they are when the thrombectomy device is in the first configuration
2. The medical device of clause 1, wherein each of the arcuate marker-mounting projections comprises a concave surface.
3. The medical device of clause 2, wherein the concave surface faces away from the portion of the thrombectomy device configured to contact the thrombus to which the arcuate marker-mounting projection is attached.

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4. The medical device of clause 2, wherein each of the arcuate marker-mounting projections comprises a convex surface opposite the concave surface.
5. The medical device of clause 4, wherein the convex surface is parallel to the concave surface.
6. The medical device of clause 1, wherein the thrombectomy device comprises a plurality of struts forming a plurality of cells, and each of the arcuate marker-mounting projections extends from one of the struts.
7. The medical device of clause 6, wherein each of the arcuate marker-mounting projections is separated from all of the other arcuate marker-mounting projections by at least one strut length.
8. The medical device of clause 1, further comprising a plurality of markers, each marker being attached to only one of the arcuate marker-mounting projections.
9. The medical device of clause 1, wherein at least one of the marker-mounting projections is disposed at a proximal end of a working length of the thrombectomy device.
10. The medical device of clause 9, wherein the least one of the marker-mounting projection is within 5 millimeters of the proximal end of the working length.
11. The medical device of clause 1, wherein a group of marker-mounting projections is disposed at a proximal end of a working length of the thrombectomy device.
12. A medical device comprising:
 - an elongate manipulation member;
 - a thrombectomy device connected to the elongate manipulation member;
 - an arcuate marker-mounting projection extending from a portion of the thrombectomy device configured to contact a thrombus; and
 - a marker coupled to, and extending around, the arcuate marker-mounting projection with the marker and the arcuate marker-mounting projection contacting each other at three discrete locations.
13. The medical device of clause 12, wherein the marker and the marker-mounting projection contact each other at one location on a convex side of the arcuate marker-mounting projection, and the marker and the arcuate marker-mounting projection contact each other at two locations on a concave side of the marker-mounting projection.
14. The medical device of clause 13, wherein the one contact location on the convex side is between the two contact locations on the concave side.
15. The medical device of clause 13, wherein the convex side of the arcuate marker-mounting projection and the concave side of the marker-mounting projection are parallel.
16. A method for engaging a thrombus, the method comprising:
 - (a) advancing a thrombectomy device, using an elongate manipulation member, to a location radially adjacent to a thrombus in a blood vessel, the thrombectomy device comprising a working length and a non-working length, the non-working length disposed between and separating the working length and a connection between the thrombectomy device and the elongate manipulation member, the working length having a proximal end and a distal end with a proximal marker disposed at the proximal end, and a distal marker, discrete from the proximal marker, disposed at the distal end;
 - (b) positioning the thrombectomy device relative to the thrombus such that the proximal marker is proximal

- to or longitudinally aligned with a proximal end of the thrombus and the distal marker is distal to or longitudinally aligned with a distal end of the thrombus; and
- (c), after (b), expanding the thrombectomy device into the thrombus.
17. The method of clause 16, wherein a plurality of proximal markers are disposed at the proximal end of the working length and a plurality of distal markers are disposed at the distal end of the working length, and wherein positioning the thrombectomy device relative to the thrombus comprises positioning all of the proximal markers proximal to or longitudinally aligned with a proximal end of the thrombus and all of the distal markers distal to or longitudinally aligned with a distal end of the thrombus.
18. The method of clause 17, wherein a plurality of intermediate markers is attached to the thrombectomy device between the plurality of proximal markers and the plurality of distal markers, the method further comprising determining whether a maximum marker separation of the plurality of intermediate markers is less than a maximum marker separation of either the plurality of proximal markers or the plurality of distal markers.
19. The method of clause 18 wherein, when the maximum marker separation of the plurality of intermediate markers is not less than the maximum marker separation of either the plurality of proximal markers or the plurality of distal markers, the method further comprises:
collapsing the thrombectomy device;
repositioning the thrombectomy device relative to the thrombus such that the proximal marker is proximal to or longitudinally aligned with a proximal end of the thrombus and the distal marker is distal to or longitudinally aligned with a distal end of the thrombus; and
re-expanding the thrombectomy device into the thrombus.
20. The method of clause 18 further comprising determining a state of expansion of the working length by observing the proximal, intermediate and distal pluralities of markers.
21. The method of clause 16, wherein the proximal marker is located within 5 millimeters of the proximal end of the working length.
22. The method of clause 21, wherein the thrombectomy device includes a plurality of cells, and wherein the proximal marker grouping is located within one cell-length of the proximal end of the working length.
23. The method of clause 21, wherein the thrombectomy device includes a generally cylindrical structure having a roll-up configuration.
24. A method for engaging a thrombus, the method comprising:
(a) advancing a thrombectomy device, using an elongate manipulation member, to a location radially adjacent to a thrombus in a blood vessel, the thrombectomy device comprising a working length having a proximal end and a distal end with a proximal marker disposed at the proximal end;
(b) positioning the thrombectomy device relative to the thrombus such that the proximal marker is proximal to or longitudinally aligned with a proximal end of the thrombus; and
(c), after (b), expanding the thrombectomy device into the thrombus.

25. The method of clause 24, wherein the thrombectomy device further comprises a non-working length, the non-working length disposed between and separating the working length and a connection between the thrombectomy device and the elongate manipulation member, the proximal marker being located distal of the connection.
26. The method of clause 24, further comprising imaging the proximal end of the working length distinctly from the connection with the proximal marker.
27. The method of clause 24, wherein the thrombectomy device further comprises a distal marker, discrete from the proximal marker, disposed at the distal end of the working length.
28. The method of clause 27, further comprising positioning the thrombectomy device such that the distal marker is distal to or longitudinally aligned with a distal end of the thrombus.
29. The method of clause 27, wherein the thrombectomy device has a body comprising a plurality of struts, and the distal and proximal markers are more radiopaque than the body.
30. The method of clause 24, wherein a plurality of proximal markers are disposed at the proximal end of the working length, and wherein positioning the thrombectomy device relative to the thrombus comprises positioning all of the proximal markers proximal to or longitudinally aligned with a proximal end of the thrombus.
31. The method of clause 30, wherein a plurality of intermediate markers is attached to the thrombectomy device distal of the plurality of proximal markers, the method further comprising determining whether a maximum marker separation of the plurality of intermediate markers is less than a maximum marker separation of the plurality of proximal markers.
32. The method of clause 31, wherein, when the maximum marker separation of the plurality of intermediate markers is not less than the maximum marker separation of the plurality of proximal markers, the method further comprises:
collapsing the thrombectomy device;
repositioning the thrombectomy device relative to the thrombus such that the proximal marker is proximal to or longitudinally aligned with a proximal end of the thrombus; and
re-expanding the thrombectomy device into the thrombus.
- Additional features and advantages of the subject technology will be set forth in the description below, and in part will be apparent from the description, or may be learned by practice of the subject technology. The advantages of the subject technology will be realized and attained by the structure particularly pointed out in the written description and claims hereof as well as the appended drawings.
- It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory and are intended to provide further explanation of the subject technology as claimed.
- BRIEF DESCRIPTION OF THE DRAWINGS
- The accompanying drawings, which are included to provide further understanding of the subject technology and are incorporated in and constitute a part of this description,

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illustrate aspects of the subject technology and, together with the specification, serve to explain principles of the subject technology.

FIG. 1 illustrates a medical device including a thrombectomy device, according to an embodiment.

FIG. 2 is a schematic illustration of overlap configurations of the thrombectomy device of FIG. 1.

FIG. 3 illustrates an exemplifying thrombectomy device in an unrolled state.

FIG. 4 illustrates another exemplifying thrombectomy device in an unrolled state.

FIG. 5 is an enlarged view of a marker-mounting projection of the thrombectomy device shown in the area 5-5 of FIG. 4.

FIG. 6 illustrates the marker-mounting projection of FIG. 5 together with a marker.

FIG. 7 is a schematic representation of a fluoroscopic image of an arrangement of markers when a thrombectomy device to which they are attached is in an unexpanded state.

FIG. 8 is a schematic representation of a fluoroscopic image of the markers of FIG. 7 when the thrombectomy device to which they are attached is in a fully expanded state.

FIG. 9 is a schematic representation of a fluoroscopic image of the markers of FIG. 7 when the thrombectomy device to which they are attached is partially expanded within a vessel and in contact with a thrombus.

FIGS. 10-13 are cross-sectional views of a blood vessel and illustrate a process of advancing and positioning a medical device, according to some embodiments.

FIGS. 14-16 are cross-sectional views of the blood vessel shown in FIGS. 10-13, and illustrate various clot positions and thrombectomy device configurations, according to some embodiments.

FIGS. 17-20 are cross-sectional views of a blood vessel and illustrate uses of a medical device according to some embodiments.

DETAILED DESCRIPTION OF THE SUBJECT TECHNOLOGY

The detailed description set forth below is intended as a description of various configurations of the subject technology and is not intended to represent the only configurations in which the subject technology may be practiced. The appended drawings are incorporated herein and constitute a part of the detailed description. The detailed description includes specific details for the purpose of providing a thorough understanding of the subject technology. However, the subject technology may be practiced without these specific details. In some instances, well-known structures and components are shown schematically to avoid obscuring the concepts of the subject technology.

FIG. 1 depicts an exemplifying medical device 100 according to some embodiments of the subject technology. As illustrated in FIG. 1, the medical device 100 can comprise a vascular device or thrombectomy device 102 and a manipulation member 104. FIG. 1 also illustrates markers 150 attached to the thrombectomy device 102. A proximal end portion of the thrombectomy device 102 and a distal end portion of the manipulation member 104 can be joined at a connection 106. The manipulation member 104 can extend through a catheter 107 such that an operator can manipulate the thrombectomy device 102, positioned within and/or distal to a distal end of the catheter 107, using the manipulation member 104 at a location proximal to a proximal end of the catheter 107.

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The manipulation member 104 can be an elongate manipulation member. The manipulation member 104 can have a length sufficient to extend from a location outside the patient's body through the vasculature to a treatment site within the patient's body. For example, the manipulation member can have a length of at least 100 cm, at least 130 cm, or at least 150 cm. The manipulation member 104 can be monolithic or formed of multiple joined components. In some embodiments, the manipulation member 104 can comprise a combination of wire(s), coil(s), and/or tube(s).

The thrombectomy device 102 and the manipulation member 104 can be attached together at the connection 106. In some embodiments, the thrombectomy device 102 and the manipulation member 104 can be substantially permanently attached together at the connection 106. That is, the thrombectomy device 102 and the manipulation member 104 can be attached together in a manner such that, under the expected use conditions of the medical device 100, the endovascular device and the manipulation member would not become separated, whether deliberately or unintentionally, from one another without damage to or destruction of at least a portion of the connection 106. In some embodiments, the thrombectomy device 102 and the manipulation member 104 can be permanently or releasably attached together at the connection 106.

In some embodiments, the connection 106 can comprise a marker. The marker of the connection can comprise a radiopaque material such as platinum, iridium, tantalum, gold, alloys thereof or bismuth and tungsten-doped polymers, among other materials. The connection marker can be more radiopaque than a body of the vascular or thrombectomy device 102. The connection marker can be visible under fluoroscopy, CAT scans, X-Rays, Mill, ultrasound technology or other types of imaging. The connection marker can include an interior channel, an interior recess or another mounting feature. Further, the connection marker can comprise a band or substantially cylindrical shape with an open or closed circumference, a coil, or other form.

It optionally may be advantageous to have a connection mechanism that permits intentional release of the thrombectomy device 102. For example, during a blood flow restoration procedure, it may prove difficult and/or dangerous to fully retrieve a thrombus due to a complicated vasculature or the risk of damaging a lumen wall. Leaving the thrombectomy device 102 inside the patient may prove to be the only option available to a surgeon or other medical personnel, or it may be a goal of the procedure, such as when the thrombectomy device 102 is deployed across an aneurysm (e.g., as an aneurysm bridge to retain coils or other materials in an aneurysm). In other circumstances the thrombectomy device 102 may include drug-eluting capabilities, and/or may be coated with a particular type of drug that facilitates thrombus dissolution. It may be advantageous in such circumstances to release the thrombectomy device 102 and allow the thrombectomy device 102 to anchor the thrombus against the lumen wall while the thrombus is dissolved by the drug. In some embodiments, the medical device 100 can comprise a portion, located proximally or distally of the connection 106, that is configured for selective detachment of the thrombectomy device 102 from the manipulation member 104. For example, such a portion can comprise an electrolytically severable or mechanically detachable segment of the manipulation member. In some embodiments, the medical device 100 can be devoid of any feature that would permit selective detachment of the thrombectomy device 102 from the manipulation member 104.

As illustrated in FIGS. 1 and 2, the thrombectomy device **102** can have a tubular or generally cylindrical shape in the absence of external forces in some embodiments. However, in some embodiments, the thrombectomy device can have a shape that is neither tubular nor cylindrical. In some embodiments, the thrombectomy device can have open proximal and distal ends, for example as illustrated in FIGS. 1 and 2, while in other embodiments, the thrombectomy device can have closed proximal and/or distal ends. In some embodiments, the thrombectomy device can comprise a series of structures (e.g., a longitudinal series of structures) each having proximal and distal ends that are open or closed. In some embodiments, the thrombectomy device can comprise a tubular or cylindrical structure disposed within, around, or radially overlapping such a series of structures or one or more other tubular or cylindrical structure(s). The thrombectomy device **102** can be self-expanding, e.g. by super-elasticity or shape memory, or expandable in response to forces applied on the expandable member, e.g. by a balloon.

As shown in FIGS. 1 and 2, the thrombectomy device **102** in some embodiments can be curled, rolled, or otherwise formed such that a first edge **124** and a second edge **126** overlap one another, or form a gap between each other, when the thrombectomy device **102** is in a volume-reduced form. In a volume-reduced form, or an unexpanded form, the thrombectomy device **102** illustrated in FIGS. 1 and 2 can overlap itself to facilitate introduction of the thrombectomy device **102** into and through the catheter **107**. FIG. 2 is a schematic illustration of overlap configurations (e.g., various amounts of overlap) of the thrombectomy device of FIG. 1. FIG. 2 illustrates various amounts of overlap of the thrombectomy device **102**, forming zones of overlap **128**. The thrombectomy device **102** can assume various diameters Δ_1 , Δ_2 , etc., depending on the degree of the overlap (e.g. represented by angle α_1 , α_2 , etc.). The extent of any overlap of a frame **108** of the vascular or thrombectomy device can depend upon a degree of the frame's expansion. Expansion within a vessel can be limited, at least in part, by the vessel's size, and the amount and the properties of any thrombus present. For example, a greater overlap of the edges **124**, **126** can occur in narrower vessels, whereas in wider vessels the overlap can be smaller, or even an "underlap" may occur, in which case the edges **124** and **126** are separated by an open gap or space within the vessel. Advantageously, the presence of an overlap or "roll-up" configuration allows the thrombectomy device to be expanded or compressed in diameter with little or no change in length (e.g. foreshortening during expansion), in comparison to a similar device that lacks the overlap or roll-up configuration. This is because the expansion or compression can result from a decrease or increase in degree of overlap (see FIG. 2) rather than wholly from deformation of the struts **114** and cells **116** (FIG. 3), which deformation can decrease or increase the length of the device when transitioning to the expanded or compressed state.

In some embodiments, the thrombectomy device **102** is circumferentially continuous (e.g., forming a circumferentially continuous tubular or cylindrical shape), lacking first and second edges **124**, **126** and having no overlap or gap in a volume-reduced form and expanded form. Regardless of whether the thrombectomy device is circumferentially continuous, the thrombectomy device **102** can have a central longitudinal axis both while in a volume-reduced form and when fully or partially expanded. In some embodiments, the thrombectomy device **102** can be self-expandable, and can expand toward a fully expanded configuration upon release from the catheter **107**. Upon expansion, the thrombectomy

device **102** can expand towards an inner wall of a vessel, towards an occlusive or partially-occlusive thrombus, clot or embolus within a vessel, or both.

The thrombectomy device **102** can be oversized relative to the interior of a vessel in which it is to be used, or the thrombectomy device **102** can occupy a larger volume when allowed to expand outside a vessel than when allowed to expand inside a vessel. In other words, the vessel may prevent a complete expansion of some or all of the thrombectomy device **102**.

Upon thrombectomy device **102** expansion into an expanded configuration, portions of the thrombectomy device can penetrate into a thrombus, capture a thrombus, or both. In some embodiments, the thrombectomy device **102** can capture the thrombus with an exterior, or radial exterior, of the expanded thrombectomy device **102**. Additionally or alternatively, in some embodiments, the thrombectomy device **102** may contact, interlock, capture or engage with a portion of the thrombus with an interior, or radial interior, of the expanded thrombectomy device **102**.

The thrombectomy device can comprise a working length and a non-working length. The portion of the thrombectomy device **102** in the working length is configured to interlock, capture or engage a thrombus. The portion of the thrombectomy device in the non-working length may contact thrombotic material in use, but is configured to perform a function that renders it ineffective or less effective other than the working length for interlocking, capturing or engaging with a thrombus. In some embodiments, the non-working length is disposed between the working length and the connection **106** to the manipulation member **104**.

In some embodiments, the working length of the thrombectomy device **102** can comprise a repeating pattern of structural features. For example, a working portion of the thrombectomy device **102** illustrated in FIGS. 1 and 2 comprises a matrix of cells. Nonetheless, in some embodiments the repeating pattern of structural features can have other forms.

FIG. 3 illustrates an exemplifying the vascular device or thrombectomy device **102** in a flat configuration to facilitate understanding of various features present in some thrombectomy devices according to various embodiments. The thrombectomy device **102** illustrated in FIG. 3 includes a working length **144** and a non-working length **145**. As illustrated in FIG. 3, for example, the non-working length **145** is disposed between the working length **144** and the connection **106** to the manipulation member **104**.

As illustrated in FIG. 3, in some embodiments, the thrombectomy device can comprise a frame or body **108** having a plurality of struts **114** and a plurality of cells **116**, forming a mesh. Groups of longitudinally and serially interconnected struts **114** can form undulating members **118** that extend in a generally longitudinal direction. The struts **114** can be connected to each other by joints **120**. While the struts are shown having a particular undulating or sinuous configurations, in some embodiments the struts can have other configurations. The frame of the thrombectomy device can have a generally tubular or generally cylindrical shape in some embodiments, while in others the frame can have a shape that is neither tubular nor cylindrical.

The working length **144** of the thrombectomy device illustrated in FIG. 3 comprises some of the cells **116**. In embodiments wherein the thrombectomy device **102** comprises cells, the cells **116** in the working length and the portion of the thrombectomy device that form them can be sized and shaped such that they penetrate into a thrombus, capture a thrombus, or both upon expansion of the working

length into a thrombus. In some embodiments, the portion of the thrombectomy device **102** in the working length can capture the thrombus with the individual cells **116** and/or with an exterior, or radial exterior, of the expanded thrombectomy device **102**. Additionally or alternatively, in some

embodiments, the portion of the thrombectomy device **102** in the working length may contact, interlock, capture or engage with a portion of the thrombus with individual cells **116** and/or an interior, or radial interior, of the expanded thrombectomy device **102**.
As illustrated in FIG. 3, for example, the non-working length can comprise a tapered proximal portion **122** of the thrombectomy device **102**. The proximal portion **122** of the thrombectomy device **102** can be tapered toward a proximal end **110** of the thrombectomy device **102**. In some embodiments, the taper of the proximal, non-working portion **122** can advantageously facilitate retraction and repositioning of the medical device **100** and thrombectomy device **102**. For example, in some embodiments, the non-working length **145** facilitates a retraction of the thrombectomy device **102** into the catheter **107**.

In some embodiments, the tapered proximal, non-working portion **122** can be additionally or alternatively designed to generally not contact the vessel wall during a blood flow restoration procedure, and to generally not interfere with the flow of blood within a vessel.

The taper of proximal portion **122** can be at various angles relative to the manipulation member **104** or the longitudinal axis of the thrombectomy device **102**. For example, in some embodiments, the taper can have an angle of approximately 45 degrees relative to the manipulation member, though other angles are also possible, and within the scope of the present disclosure.

The thrombectomy device **102** can comprise a first edge **124** and a second edge **126**. The first edge **124** and second edge **126** can be formed, for example, from cutting a sheet or a tube. While the first and second edges are shown as having an undulating, or sinuous configuration, in some embodiments the first and second edges can have a straight, or linear configuration, or other configuration. In some embodiments, the edges **124**, **126** can be curved, straight, or a combination thereof along the tapered proximal portion **122**.

Each cell **116** of the thrombectomy device **102** can have a maximum length (labeled "L" in FIG. 3), as measured along a longitudinal axis of the thrombectomy device **102**, and a maximum width W, as measured along a direction generally perpendicular to the length (labeled "W" in FIG. 3). FIG. 3 illustrates an embodiment of the thrombectomy device **102** having a pattern **130** of cells **116** of substantially uniform dimensions and struts **114** of substantially uniform dimensions. Nonetheless, in some embodiments, cell size and dimensions can vary along the length and wide of the frame **108**, as can the individual filament thicknesses and widths.

FIG. 3 also illustrates a plurality of marker-mounting projections **148**. Each marker-mounting projection **148** can be attached to a portion of the thrombectomy device **102** that may contact thrombus during use of the thrombectomy device. In some embodiments, the marker-mounting projections **148** can be attached to portions of the thrombectomy device **102** in the working length **144**, for example as illustrated in FIG. 3. In embodiments wherein the thrombectomy device comprises struts **114**, the marker-mounting projection(s) **148** can be attached to a strut **114**. The marker-mounting projection **148** can be disposed within a cell **116**, if present, or on another surface of the thrombectomy device

102. In some embodiments, a plurality of marker-mounting projections **148** can be attached respectively to a plurality of struts **114**. In some embodiments, some or all of the marker-mounting projections **148** can each be attached to and/or at only a single strut **114**. In some embodiments, the marker-mounting projection **148** can be attached to and/or at a joint **120**. In some embodiments, the marker-mounting projections **148** can be separated from all other marker-mounting projections **148** by a distance, for example at least 2 mm or at least 3 mm, in a fully expanded configuration of the thrombectomy device **102**. In some embodiments, the marker-mounting projections **148** can be separated from all other marker-mounting projections **148** by one cell width or one strut length (e.g., an entire length of a strut separates the adjacent marker-mounting projections).

One or more marker-mounting projections **148** can be located at some or all of a proximal end **146** of the working length **144**, a distal end **147** of the working length **144**, or an intermediate area **149** of the working length **144** between the proximal end **146** and the distal end **147**. The working length **144** can extend continuously or intermittently between the proximal end **146** and the distal end **147**.

In some embodiments, the proximal end of the working length can be at a proximalmost location where the thrombectomy device forms a complete circumference. In some embodiments, the proximal end of the working length can be at a proximalmost location where the thrombectomy device has its greatest transverse dimension in a fully expanded state. In some embodiments, the proximal end of the working length can be at a proximalmost location where the thrombectomy device has a peak, crown, or crest in transverse dimension in a fully expanded state.

In some embodiments, the distal end of the working length can be at a distalmost location where the thrombectomy device forms a complete circumference. In some embodiments, the distal end of the working length can be at a distalmost location where the thrombectomy device has its greatest transverse dimension in a fully expanded state. In some embodiments, the distal end of the working length can be at a distalmost location where the thrombectomy device has a peak, crown, or crest in transverse dimension in a fully expanded state.

In some embodiments, a marker-mounting projection **148** located at the proximal end **146** can be disposed within 5 mm, within 4 mm, within 3 mm, within 2 mm, or within 1 mm, proximally or distally, of the proximal end **146**. In some embodiments, a marker-mounting projection **148** located at the proximal end **146** can be disposed within the length of one cell or one strut, proximally or distally, of the proximal end **146**.

In some embodiments, a marker-mounting projection **148** located at the distal end **147** can be disposed within 5 mm, within 4 mm, within 3 mm, within 2 mm, or within 1 mm, proximally or distally, of the distal end **147**. In some embodiments, a marker-mounting projection **148** located at the distal end **147** can be disposed within the length of one cell or one strut, proximally or distally, of the distal end **147**.

A plurality or group of marker-mounting projections **148** can be located at some or all of the proximal end **146**, the distal end **147**, or the intermediate area **149**. In some embodiments, the plurality or group of marker-mounting projections **148** at each of these locations (if present) have a common pattern. For example, the projections **148** in the plurality or group at the proximal end **146** can have the same arrangement relative to each other as do the projections **148** in the plurality or group at the distal end **147**. The projections **148** in the plurality or group at intermediate area **149**

(if present) can have the same arrangement relative to each other as do the projections 148 in the plurality or group at each of the proximal end 146 and the distal end 147, for example as illustrated in FIG. 3. In some embodiments, the marker-mounting projections 148 of such a plurality or group of marker-mounting projections 148 can be disposed farther from each other when the thrombectomy device 102 is in an expanded configuration that they are when the thrombectomy device 102 is in an unexpanded or less expanded configuration.

In some embodiments, the vascular or thrombectomy device 102 can comprise one or more distally extending tips extending from a distal end of the thrombectomy device. For example, the device illustrated in FIG. 3 is shown comprising four elongate, distally extending tips 154 extending from a distal end of the thrombectomy device 102. In some embodiments wherein the thrombectomy device comprises struts, these distal tips 154 can extend from a distalmost row of struts, for example as illustrated in FIG. 3. In some embodiments, one or more markers 150 can be attached to the distal tips 154, if present. In some embodiments wherein one or more markers 150 are attached to the distal tips, the marker(s) 150 on the distal tips 154 can be positioned at the distal end 147 of the working length 144, for example as illustrated in FIG. 3. FIG. 4 illustrates another exemplifying the thrombectomy device 102 in a flat configuration to facilitate understanding of various features present in some thrombectomy devices according to various embodiments. FIG. 4 shows sets of marker-mounting projections 148 arranged or laterally aligned such that they lie along straight lines R1, R2, R3 that are parallel to a longitudinal axis of the thrombectomy device 102 in the absence of external forces on the thrombectomy device. However, when external forces are applied, the lines R1, R2, R3 through one or more of the sets of marker-mounting projections may not be straight and/or may not be parallel to the longitudinal axis of the thrombectomy device.

In some embodiments, the markers in a laterally aligned set or longitudinally grouped set can be separate and/or spaced from each other and from the markers in other sets and/or groups.

FIGS. 5 and 6 are enlarged views of a marker-mounting projection 148 shown in the area 5-5 of FIG. 4. In some embodiments, the marker-mounting projection 148 has an arcuate, bowed or curved shape, and such a shape can span an entirety of the length of the marker-mounting projection 148 that receives a marker 150. In some embodiments, the marker-mounting projection 148 can be cantilevered from the portion of the thrombectomy device to which it is attached (e.g., from a strut 114, if present).

As illustrated in FIGS. 5 and 6, the marker-mounting projection 148 can include a concave surface 160 and a convex surface 162. However, some marker-mounting projections can have a concave surface 160 or a convex surface 162 (either without the other), or neither. In some embodiments, the concave surface 160 faces away from a portion of the thrombectomy device 102 to which it is attached (e.g., from a strut 114, if present). In some embodiments, the convex surface 162 is arranged opposite from the concave surface 160, facing toward a portion of the thrombectomy device 102 to which it is attached (e.g., toward a strut 114, if present), or both.

In some embodiments, the concave surface 160 and the convex surface 162 are parallel to each other over some or all of the length of the marker-mounting projection 148 that receives a marker 150. The marker-mounting projection 148 can comprise a constant cross-sectional area along its length

and/or a constant width along the length of the marker-mounting projection 148 that receives a marker 150. In some embodiments, the concave surface 160, the convex surface 162, or both includes a constant curvature or radius along the length of the marker-mounting projection 148 that receives a marker 150. In some embodiments, the marker-mounting projection 148 includes a rounded distal end 163.

FIG. 6 illustrates a marker 150 on the marker-mounting projection 148. The marker 150 can comprise a radiopaque material such as platinum, iridium, tantalum, gold, alloys thereof or bismuth and tungsten-doped polymers, among other materials. The marker 150 can be more radiopaque than a body of the vascular or thrombectomy device 102. The marker 150 can be visible under fluoroscopy, CAT scans, X-Rays, Mill, ultrasound technology or other types of imaging. The marker 150 can include an interior channel, an interior recess or another mounting feature. Further, the marker 150 can comprise a band or substantially cylindrical shape with an open or closed circumference, a coil, or another form that mounts around a marker-mounting projection 148.

The marker 150 can directly attach to the marker-mounting projection 148 through direct contact between the marker 150 and the marker-mounting projection 148. In some embodiments, adhesives, welding, soldering, friction or mechanical fastening (e.g., crimping) directly attach the marker 150 to marker-mounting projection 148. In some embodiments, the marker 150 extends completely around the marker-mounting projection 148 when the marker 150 is mounted, or directly attached, to the marker-mounting projection 148. In another embodiment, the marker 150 extends partially (e.g., at least three quarters of the perimeter) around the marker-mounting projection 148 when the marker 150 is mounted, or directly attached, to the marker-mounting projection.

The marker-mounting projection 148 can extend generally parallel to a segment of the thrombectomy device (e.g., a strut) adjacent to the marker 150, for example as illustrated in FIG. 5, or such that a marker when mounted to the marker-mounting projection 148 is parallel to a segment of the thrombectomy device (e.g., a strut) adjacent to the marker 150, for example as illustrated in FIG. 6.

The marker 150 and the marker-mounting projection 148 can contact each other at three discrete locations when the marker 150 is directly attached to the marker mounting projection 148. In some embodiments, the marker 150 and the marker-mounting projection 148 contact each other at more or fewer than three locations when the marker 150 is directly attached to the marker mounting projection 148. In other embodiments, the marker 150 and the marker-mounting projection 148 contact each other at two locations on the concave surface 160 and at one location on the convex surface 162 when the marker 150 is directly attached to the marker-mounting projection 148. In one embodiment, the contact location of the marker 150 and the convex surface 162 is located between the contact locations of the marker 150 and the concave surface 160.

In some embodiments, an arcuate marker-mounting projection can have greater marker retention strength, better withstand electropolishing, or both compared to marker-mounting projection having a straight configuration.

FIGS. 7-9 are schematic representations of fluoroscopic images of an arrangement of markers when a thrombectomy device to which they are attached is in various states. FIG. 7 illustrates an arrangement of markers 150 when the thrombectomy device 102 is in an unexpanded state within a catheter 107 (see FIG. 1). As shown in FIG. 7, the markers

150 in a proximal marker group 151, which can be located at the working length proximal end 146 and mounted on marker-mounting projections 148, markers 150 in a distal marker group 152, which can be located at the working length distal end 147 and mounted on marker-mounting projections 148, and markers 150 in an intermediate marker group 153, which can be located at the working length intermediate area 149 and mounted on marker-mounting projections 148, can be in close lateral proximity to the other markers 150 in the respective marker group. In some embodiments, a portion of a length of the thrombectomy device 102 between the proximal marker group 151 and the distal marker group 152, or between the working length proximal 146 and distal 147 ends, has no marker 150.

FIG. 8 illustrates the markers of FIG. 7 when the thrombectomy device 102 is in a fully expanded state. As shown in FIG. 8, the markers 150 in the proximal marker group 151, the markers 150 in the distal marker group 152, and the markers 150 in the intermediate marker group 153 can be located farther laterally from the other markers 150 in a respective marker group in this state than they are when the thrombectomy device 102 is in an unexpanded state. FIG. 8 also shows the markers having substantially the same pattern and/or spacing relative to each other in each of the proximal marker group 151, the distal marker group 152, and the intermediate marker group 153.

FIG. 9 illustrates the markers of FIG. 7 when the thrombectomy device 102 is in a partially expanded state within a vessel and in contact with a thrombus. As shown in FIG. 9, markers 150 in the intermediate marker group 153 are not spaced as far from each other laterally as are the markers 150 in the proximal marker group 151 from each other or the markers 150 in the distal marker group 152 are from each other. Such an arrangement can occur when the thrombectomy device 102 is in an expanded state in the presence of a thrombus 165 that inhibits or prevents expansion of a region of the thrombectomy device.

Methods for engaging and removing a thrombus 165 will now be discussed with reference to FIGS. 10-20. Referring to FIG. 10, the medical device 100 may be inserted into an anatomical vessel 172 by first inserting a guide wire 174 into the anatomical vessel 172. The illustrated anatomical vessel is an intracranial blood vessel. In some embodiments, the medical device is introduced into a segment of cerebral blood vessel distal to the carotid siphon. The inserted medical device 100 can be any embodiment of the medical device 100 disclosed herein, including any of the thrombectomy devices 102, elongate members 104, or connections 106. The guide wire 174 can be advanced through a guide catheter 164 (see FIG. 18), which optionally includes a balloon near the guide catheter's distal end, and/or a catheter 107 to the treatment site, adjacent the thrombus 165. Referring to FIG. 11, the guide wire 174 is advanced distally through the thrombus 165. Once the guide wire 174 is in position, the catheter 107 is advanced over the guide wire 174, through a distal end of the guide catheter, toward the thrombus 165 in the anatomical vessel 172. Referring to FIG. 12, the catheter 107 is advanced distally through the thrombus 165. The guide wire 174 is then withdrawn proximally.

Referring to FIG. 13, the medical device 100 is advanced through the catheter 107. The medical device 100 is advanced through the catheter 107 by the manipulation member 104 coupled to the thrombectomy device 102 (e.g., at the proximal end of the thrombectomy device). The catheter 107 prevents expansion of the thrombectomy device 102 and thus maintains the thrombectomy device 102 in a

compressed, volume-reduced configuration as the thrombectomy device 102 is advanced to the treatment site. The thrombectomy device 102 is advanced or otherwise moved to position (i) the proximal marker or marker group 151 proximal to a proximal end 170 of the thrombus 165, and (ii) the distal marker or marker group 152 distal to a distal end 171 of the thrombus 165. If an intermediate marker or marker group 153 is present, the thrombectomy device 102 is advanced or otherwise moved to position the intermediate marker or marker group 153 between the proximal and distal ends of (e.g., within) the thrombus.

Turning to FIG. 14, the catheter 107 is then withdrawn proximally relative to the thrombectomy device 102 to expose the thrombectomy device 102. If the thrombectomy device 102 is self-expanding, retraction of the catheter 107 can permit the thrombectomy device 102 to expand to an expanded state. FIG. 14 illustrates the markers 150 of the proximal marker group 151 and the distal marker group 152 as more expanded than are the markers 150 of the intermediate 153 marker group, which appear in a less expanded distribution. Such an arrangement can result when the thrombectomy device 102 is expanded while all markers 150 of the proximal marker group 151 are located proximal to the thrombus 165, or to a proximal end of the thrombus 170, and all markers 150 of the distal marker group 152 are located distal to the thrombus 165, or to a distal end of the thrombus 171. When such a marker 150 arrangement is observed, an operator may check, by injecting contrast solution through the catheter 107 or guide catheter 164, for perfusion of the distal vasculature through the thrombus 165 via a flow channel (if any) opened in the thrombus 165 by the expansion of the thrombectomy device 102, allow the thrombectomy device 102 to continue expanding into the thrombus 165 and/or proceed to withdraw the thrombectomy device 102, as illustrated in FIG. 17.

FIG. 15 illustrates another configuration of the thrombectomy device 102, wherein the markers 150 of the distal marker group 152 are more expanded than are the markers 150 of the proximal marker group 151 or the marker group intermediate 153, which each appear in a less expanded state. Such an arrangement can result when the thrombectomy device 102 is expanded while all markers in the proximal marker group 151 and the intermediate marker group 153 are located radially adjacent to the thrombus 165 within the blood vessel and all markers in the distal marker group 152 are located distal to the thrombus 165 or a distal end 171 of the thrombus. When such a marker 150 arrangement is observed, an operator may check for perfusion of the distal vasculature through the thrombus 165, allow the thrombectomy device 102 to continue expanding into the thrombus 165 and/or proceed to withdraw the thrombectomy device 102, as illustrated in FIG. 17.

FIG. 16 illustrates another configuration of the thrombectomy device 102, wherein the markers 150 of the proximal marker group 151 are more expanded than are the markers 150 of the distal marker group 152 or intermediate marker group 153, which appear in less expanded state. Such an arrangement can result when the thrombectomy device 102 is expanded while the markers in the distal marker group 152 are not located distal to the thrombus 165 or a distal end 171 of the thrombus or when the thrombus migrates distally during or after expansion of the thrombectomy device 102.

When a marker 150 arrangement as illustrated in FIG. 16 is observed or determined, or when a maximum marker 150 separation of the intermediate marker group 153 is observed as greater than a maximum marker 150 separation of either the proximal marker group 151 or distal marker group 152,

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an operator may elect to collapse the thrombectomy device **102** into less unexpanded state, for example by advancing the catheter **107** over the thrombectomy device **102**. The operator can then again position the thrombectomy device **102** relative to the thrombus and expand the thrombectomy device as described above.

With the proximal marker or marker group **151** located at the working length proximal end **146**, the operator can more accurately and/or confidently position the thrombectomy device relative to a thrombus prior to expansion, thereby facilitating utilization of the working length of the thrombectomy device. In some embodiments, positioning the thrombectomy device **102** with reference to the proximal marker or marker group **151** located at the working length proximal end **146** can facilitate or promote a successful removal of the thrombus or clot **165**, by achieving a more secure contact, interlock or engagement between the thrombectomy device **102** and the thrombus or clot **165**. Further, a comparison of the relative extent of marker group expansion can provide information to an operator that assists in determining whether and how (e.g., which direction) to reposition the thrombectomy device **102**.

Accordingly, during a revascularization procedure, the user can use the proximal marker group **151** and/or the distal marker group **152** to properly locate the thrombectomy device **102** longitudinally relative to the thrombus **165** before expanding the device **102** into the thrombus. At appropriate time(s) in the procedure, the user can establish the location of the thrombus on an image of the treatment location (such as a fluoroscopic image or other suitable image as disclosed herein) by injecting contrast media into the target vessel **172** and observing the effect of the thrombus on the flow of the contrast media in the vessel. Once the catheter **107** is positioned in the thrombus **165** as shown in FIG. **12**, the user can advance the thrombectomy device **102** toward the distal end of the catheter and observe in the image of the treatment location the position of the proximal marker group **151** and/or the distal marker group **152** relative to the thrombus **165** (e.g. relative to the proximal end **170** and/or the distal end **171** thereof). This can be done while the thrombectomy device **102** is still in the catheter to enable adjustment of the position of the thrombectomy device **102** prior to expansion; FIG. **7** depicts an example of a fluoroscopic image that the user might observe with the proximal marker group **151** and the distal marker group **152** clearly visible due to their radiopacity. The user can also observe from such an image that the entire device **102** is still in the catheter **107** due to the closely “packed” state of the marker groups **151**, **152**, **153** (and as well that the distal end of device **102** is near the distal tip of the catheter **107** as may be facilitated by a catheter tip marker **173** (see FIGS. **7-9**). With the location of the proximal end of the working length **144** indicated in the image by the proximal marker group **151** (and, optionally, the distal end of the working length **144** indicated in the image by the distal marker group **152**), the user can determine whether the proximal end of the working length **144** is positioned proximal of or longitudinally aligned with the proximal end **170** of the thrombus (and, optionally, whether the distal end of the working length **144** is positioned distal of or longitudinally aligned with the distal end **171** of the thrombus). Based on this observation, the user can either confirm that the working length **144** of the device **102** is aligned with (or spans the entirety of) the length of the thrombus **165**; if either or both is the case the user can leave the device in its current longitudinal position relative to the thrombus; if not, the user can adjust the longitudinal position of the device **102** until it is correctly

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positioned relative to the thrombus **165** as described above. Once the user has confirmed the correct positioning of the device **102** in this manner, the user can proceed to expand the device **102** into the thrombus **165**, e.g. as described elsewhere herein, and remove some or all of the thrombus from the vessel **172**. Advantageously, as mentioned above, when the thrombectomy device **102** is of an overlap or roll-up configuration, relatively little or no change in the length of the device **102** will occur during expansion, and accordingly the positions of the markers relative to the thrombus (and to each other) will not change significantly or at all as the device expands. This in turn facilitates accurate placement of the expanded device **102** in and relative to the thrombus **165**.

Referring to FIGS. **17** and **18**, once the user is satisfied that the device **102** has been properly located longitudinally relative to the thrombus **165** and expanded into it, the thrombectomy device **102** can be withdrawn proximally, along with the thrombus **165**. As illustrated in FIG. **18**, the thrombectomy device **102** can be withdrawn proximally, along with the thrombus **165**, into the guide catheter **164**.

Referring to FIGS. **18** and **19**, in embodiments wherein the guide catheter **164** comprises a balloon **168**, the balloon optionally can be inflated to occlude flow during retraction of the thrombus **165** toward the guide catheter. Referring to FIG. **18**, the thrombectomy device **102** is withdrawn proximally to the guide catheter **164**. The guide catheter **164** causes the frame **108** to collapse, with the thrombus **165** engaged therein. The thrombus **165** is thus retrieved and removed from the anatomical vessel **172**. Referring to FIG. **20**, if retrieval of the thrombectomy device **102** is determined to be undesirable, e.g., to avoid damaging the vessel **172**, and the thrombectomy device **102** is detachably or releasably connected to the manipulation member **104**, the thrombectomy device **102** can be detached from the manipulation member **104** and can remain in the vessel **172**.

Additionally, while the thrombectomy device **102** described above has been described in the context of use during a thrombectomy or blood flow restoration procedure, the thrombectomy device **102** can also, or alternatively, be used as an implantable member (e.g. stent). For example, the thrombectomy device **102** can be released through the connection **106** at a stenosis, aneurysm, or other appropriate location in a vessel. The thrombectomy device **102** can expand and engage a vessel wall so as to hold the vessel wall open and/or act as an occluding member. While the filament thicknesses, widths, cell sizes, and forces described above can be optimized for an thrombectomy device **102** for flow restoration, these values can also be optimized for an thrombectomy device **102** for use as an implantable member. In some embodiments the same values can be used for both flow restoration and use as an implantable member.

Also, while use of the thrombectomy device **102** described above with use of a catheter **107**, the catheter **107** can be omitted in some embodiments.

The foregoing description is provided to enable a person skilled in the art to practice the various configurations described herein. While the subject technology has been particularly described with reference to the various figures and configurations, it should be understood that these are for illustration purposes only and should not be taken as limiting the scope of the subject technology.

There may be many other ways to implement the subject technology. Various functions and elements described herein may be partitioned differently from those shown without departing from the scope of the subject technology. Various modifications to these configurations will be readily appar-

ent to those skilled in the art, and generic principles defined herein may be applied to other configurations. Thus, many changes and modifications may be made to the subject technology, by one having ordinary skill in the art, without departing from the scope of the subject technology. 5

It is understood that the specific order or hierarchy of steps in the processes disclosed is an illustration of exemplifying approaches. Based upon design preferences, it is understood that the specific order or hierarchy of steps in the processes may be rearranged. Some of the steps may be performed simultaneously. The accompanying method claims present elements of the various steps in a sample order, and are not meant to be limited to the specific order or hierarchy presented. 10

A phrase such as “an aspect” does not imply that such aspect is essential to the subject technology or that such aspect applies to all configurations of the subject technology. A disclosure relating to an aspect may apply to all configurations, or one or more configurations. An aspect may provide one or more examples of the disclosure. A phrase such as “an aspect” may refer to one or more aspects and vice versa. A phrase such as “an embodiment” does not imply that such embodiment is essential to the subject technology or that such embodiment applies to all configurations of the subject technology. A disclosure relating to an embodiment may apply to all embodiments, or one or more embodiments. An embodiment may provide one or more examples of the disclosure. A phrase such as “an embodiment” may refer to one or more embodiments and vice versa. A phrase such as “a configuration” does not imply that such configuration is essential to the subject technology or that such configuration applies to all configurations of the subject technology. A disclosure relating to a configuration may apply to all configurations, or one or more configurations. A configuration may provide one or more examples of the disclosure. A phrase such as “a configuration” may refer to one or more configurations and vice versa. 15 20 25 30 35

Furthermore, to the extent that the term “include,” “have,” or the like is used in the description or the claims, such term is intended to be inclusive in a manner similar to the term “comprise” as “comprise” is interpreted when employed as a transitional word in a claim. 40

A reference to an element in the singular is not intended to mean “one and only one” unless specifically stated, but rather “one or more.” The term “some” refers to one or more. 45

All structural and functional equivalents to the elements of the various configurations described throughout this disclosure that are known or later come to be known to those of ordinary skill in the art are expressly incorporated herein by reference and intended to be encompassed by the subject technology. Moreover, nothing disclosed herein is intended to be dedicated to the public regardless of whether such disclosure is explicitly recited in the above description. 50

While certain aspects and embodiments of the subject technology have been described, these have been presented by way of example only, and are not intended to limit the scope of the subject technology. Indeed, the novel methods and systems described herein may be embodied in a variety of other forms without departing from the spirit thereof. The accompanying claims and their equivalents are intended to cover such forms or modifications as would fall within the scope and spirit of the subject technology. 60

What is claimed is:

1. A medical device comprising:

an elongate manipulation member; and

a thrombectomy device coupled to the elongate manipulation member, the thrombectomy device extending 65

between a first end and a second end and expandable from a first configuration to a second configuration, the thrombectomy device comprising (i) a plurality of arcuate marker-mounting projections, each attached to a portion of the thrombectomy device configured to contact a thrombus, (ii) a plurality of struts forming a plurality of cells, each of the projections extending from one of the struts disposed between the first and second ends of the thrombectomy device, and (iii) a plurality of markers, each marker being attached to one of the arcuate marker-mounting projections and contacting the one of the projections at one location on a convex surface of the one of the projections and at two locations on a concave surface of the one of the projections, 15

wherein at least some of the marker-mounting projections are laterally aligned in the absence of external forces on the thrombectomy device, and wherein at least some of the laterally aligned marker-mounting projections are arranged such that they are disposed laterally farther from each other when the thrombectomy device is in the second configuration than they are when the thrombectomy device is in the first configuration. 20

2. The medical device of claim 1, wherein each of the concave surfaces faces away from the strut to which it is attached such that each of the concave surfaces faces towards an interior of the corresponding cell. 25

3. The medical device of claim 1, wherein the convex surface is opposite the concave surface along the one of the projections. 30

4. The medical device of claim 1, wherein the convex surface is parallel to the concave surface.

5. The medical device of claim 1, wherein each of the projections is separated from all of the other projections by at least one strut length. 35

6. The medical device of claim 1, wherein at least one of the projections is disposed at a proximal end of a working length of the thrombectomy device, and wherein the proximal end of the working length is distal to and spaced apart from the proximal end of the thrombectomy device. 40

7. The medical device of claim 6, wherein the at least one of the projections is within 5 millimeters of the proximal end of the working length.

8. The medical device of claim 1, wherein a plurality of the projections are disposed at a proximal end of a working length of the thrombectomy device, and wherein the proximal end of the working length is distal to and spaced apart from the proximal end of the thrombectomy device. 45

9. The medical device of claim 1, wherein each of the markers is generally cylindrical. 50

10. The medical device of claim 1, wherein each of the projections is cantilevered from the strut of the thrombectomy device to which it is attached.

11. A medical device comprising:

an elongate manipulation member;

a thrombectomy device connected to the elongate manipulation member, the thrombectomy device having a plurality of struts forming a plurality of cells;

an arcuate marker-mounting projection extending from one of the struts disposed along a portion of the thrombectomy device configured to contact a thrombus; and

a marker coupled to and extending around the projection, wherein the marker and the projection contact each other at three discrete locations, and wherein the marker and the projection contact each other at one location on a convex side of the projection, and the 65

marker and the projection contact each other at two locations on a concave side of the projection.

12. The medical device of claim **11**, wherein the one contact location on the convex side is between the two contact locations on the concave side. 5

13. The medical device of claim **11**, wherein the convex side of the projection and the concave side of the projection are parallel.

14. The medical device of claim **11**, wherein the marker is generally cylindrical. 10

15. The medical device of claim **11**, wherein the projection is cantilevered from the strut of the thrombectomy device to which it is attached.

16. The medical device of claim **11**, wherein the projection is disposed at a proximal end of a working length of the thrombectomy device, and wherein the proximal end of the working length is distal to and spaced apart from the proximal end of the thrombectomy device. 15

17. The medical device of claim **16**, wherein the projection is within 5 millimeters of the proximal end of the working length. 20

18. The medical device of claim **11**, wherein the thrombectomy device is configured to self-expand.

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