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(54) **SAFETY APPARATUS FOR ELECTRICAL EQUIPMENT RACK**

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A47B 88/50 (2017.01)
H05K 7/14 (2006.01)

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CPC *A47B 96/061* (2013.01); *H05K 7/1488* (2013.01); *A47B 88/50* (2017.01)

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CPC *A47B 88/50*; *A47B 88/57*; *H05K 7/18*; *H05K 7/183*; *H05K 7/186*
See application file for complete search history.

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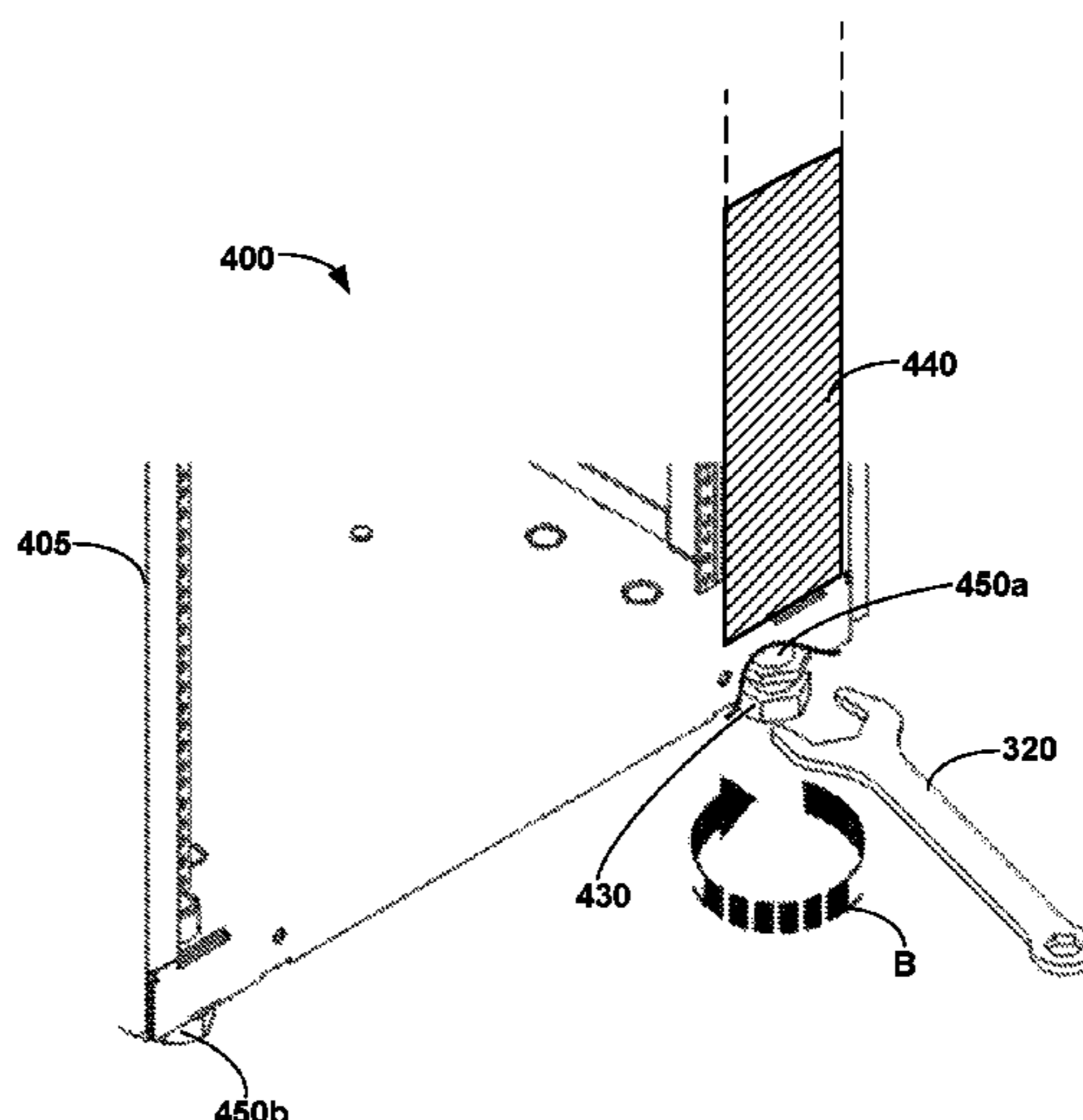
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(57) **ABSTRACT**

A safety apparatus for an electrical equipment rack includes a retractable safety device for preventing, when in an operational position, the extending of an extendable rail and an electrical equipment unit mounted thereon from a position internal to the rack to a position external to the rack, and for allowing the same when in a non-operational position. The position of the retractable safety device is linked to the position of a retractable rack support such that when the retractable rack support is lowered in its operative position the retractable safety device is in a non-operational position, and when it is raised in a raised inoperative position the retractable safety device is in an operational position preventing the extending of the extendable rail and an electrical equipment unit mounted thereon to a position external to the rack.

18 Claims, 10 Drawing Sheets



Related U.S. Application Data

continuation of application No. 14/730,439, filed on Jun. 4, 2015, now Pat. No. 10,178,911.

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Prior Art

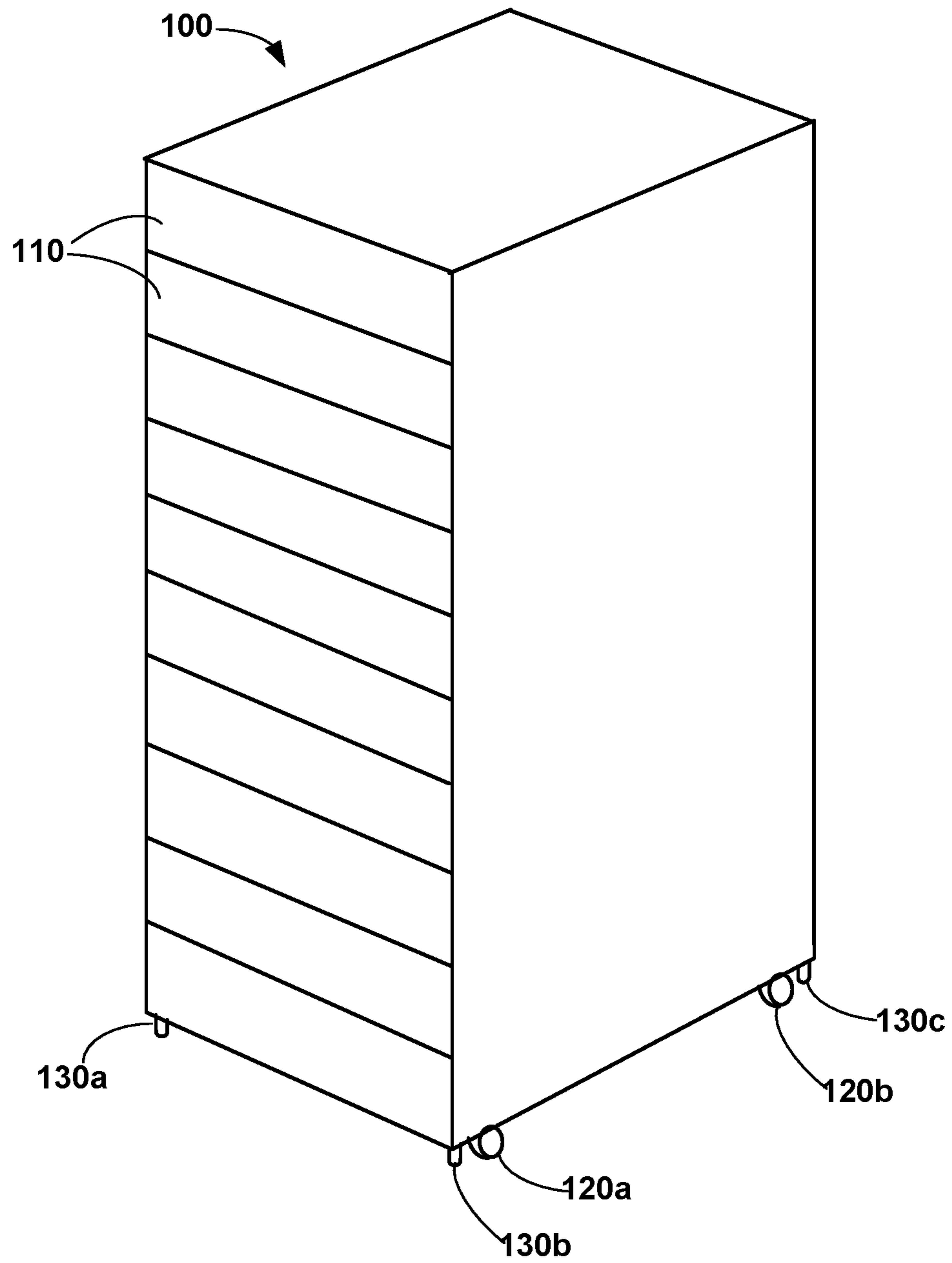


FIG. 1

Prior Art

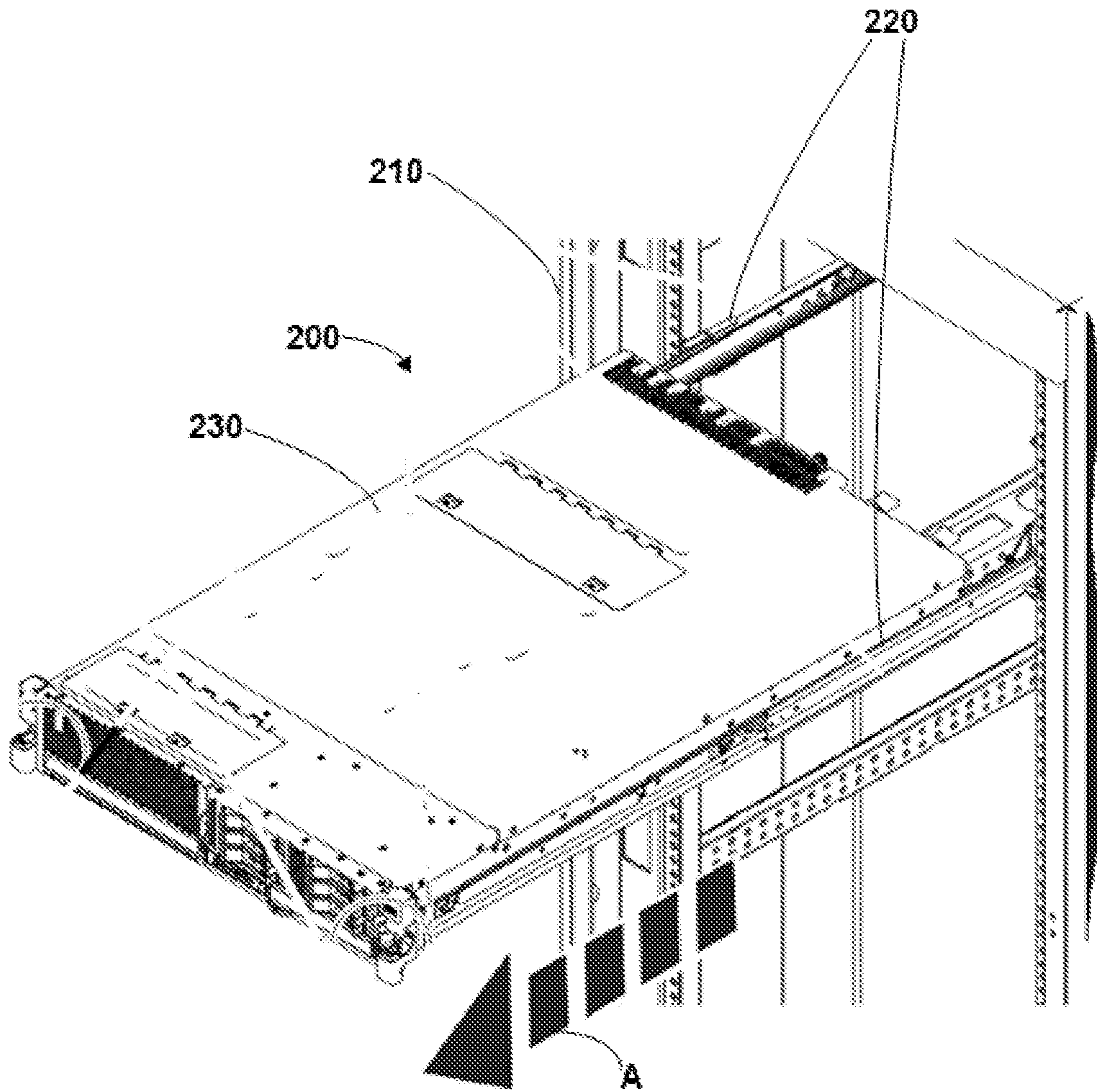


FIG. 2

Prior Art

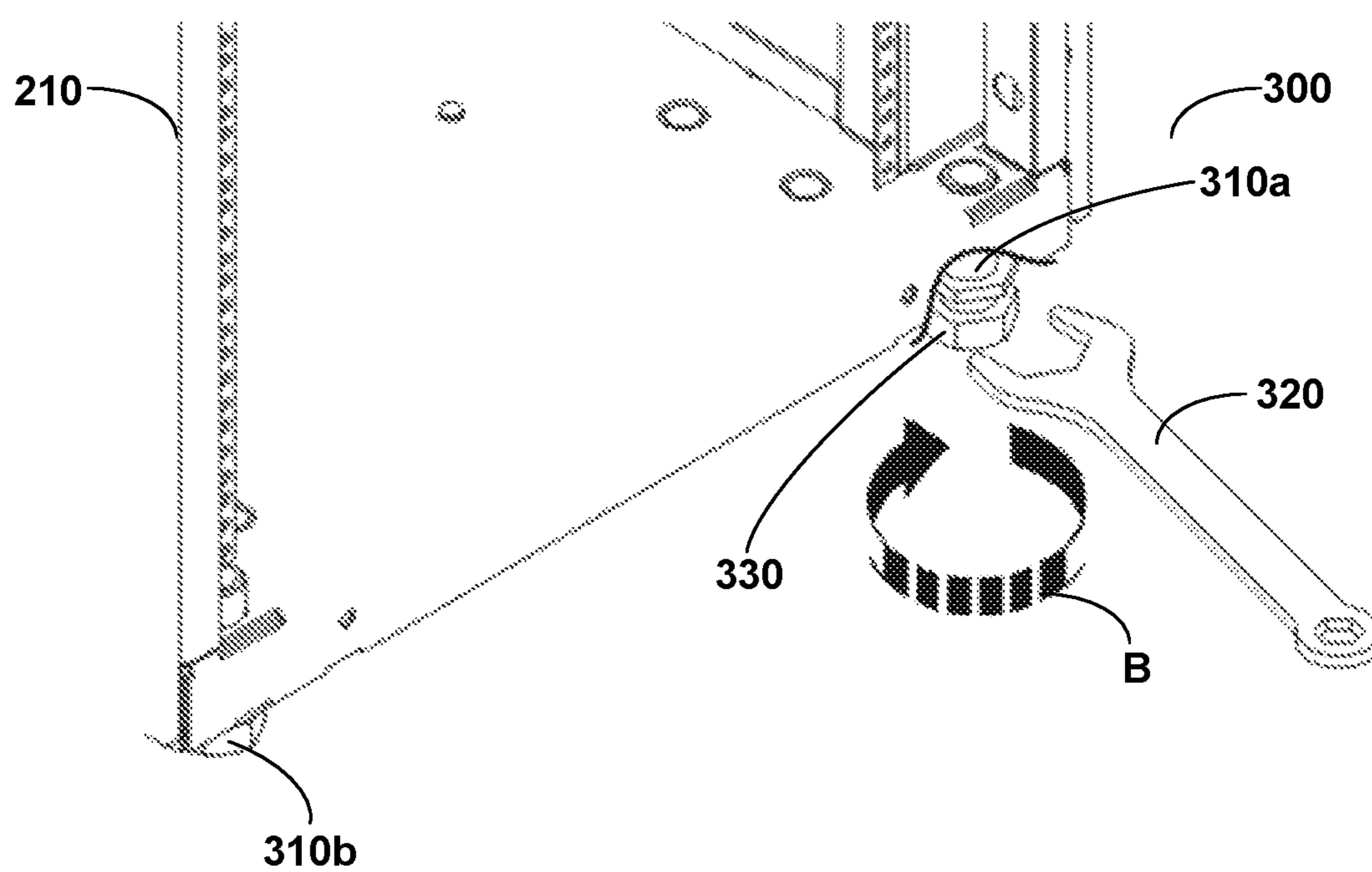


FIG. 3

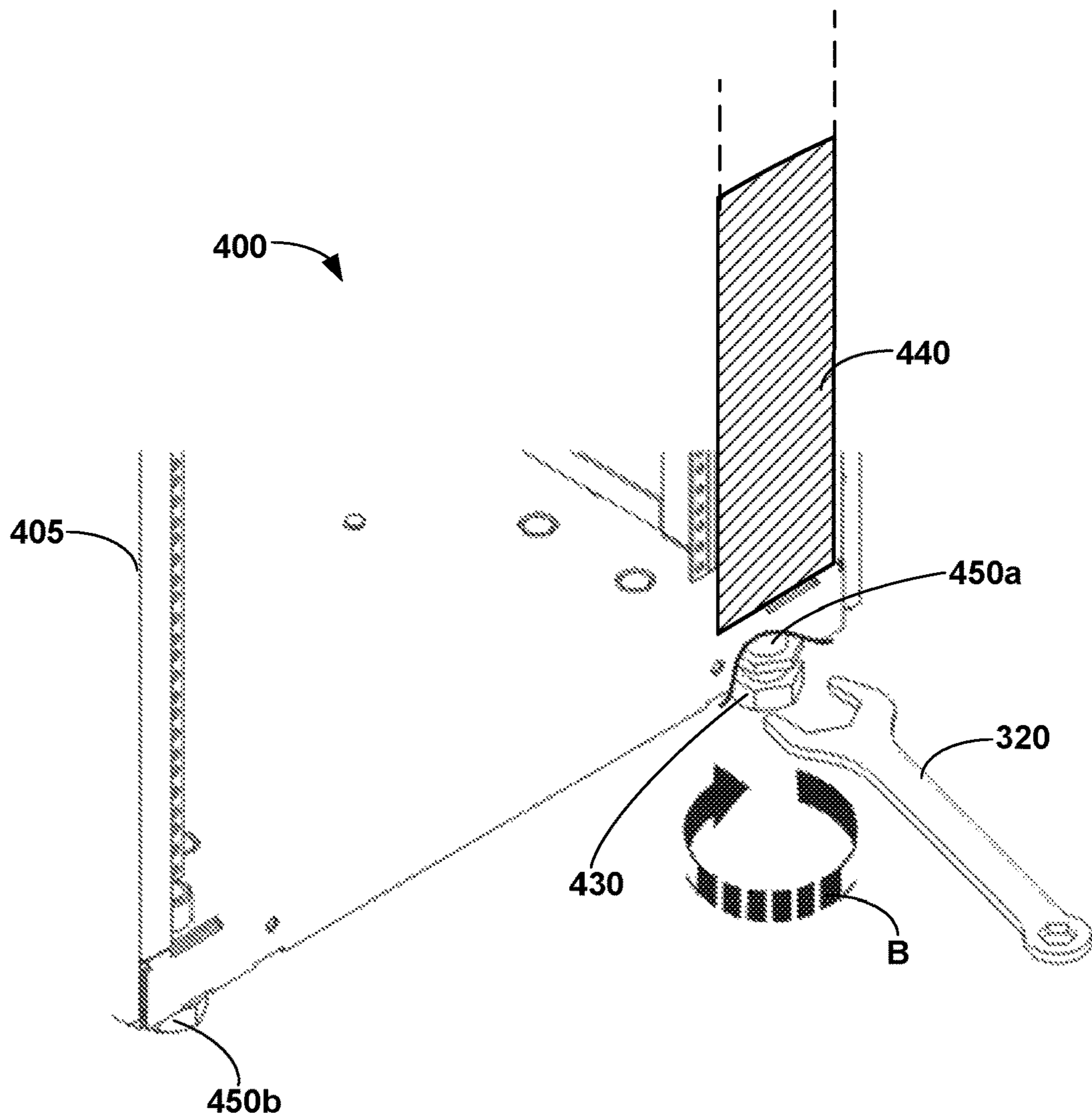


FIG. 4A

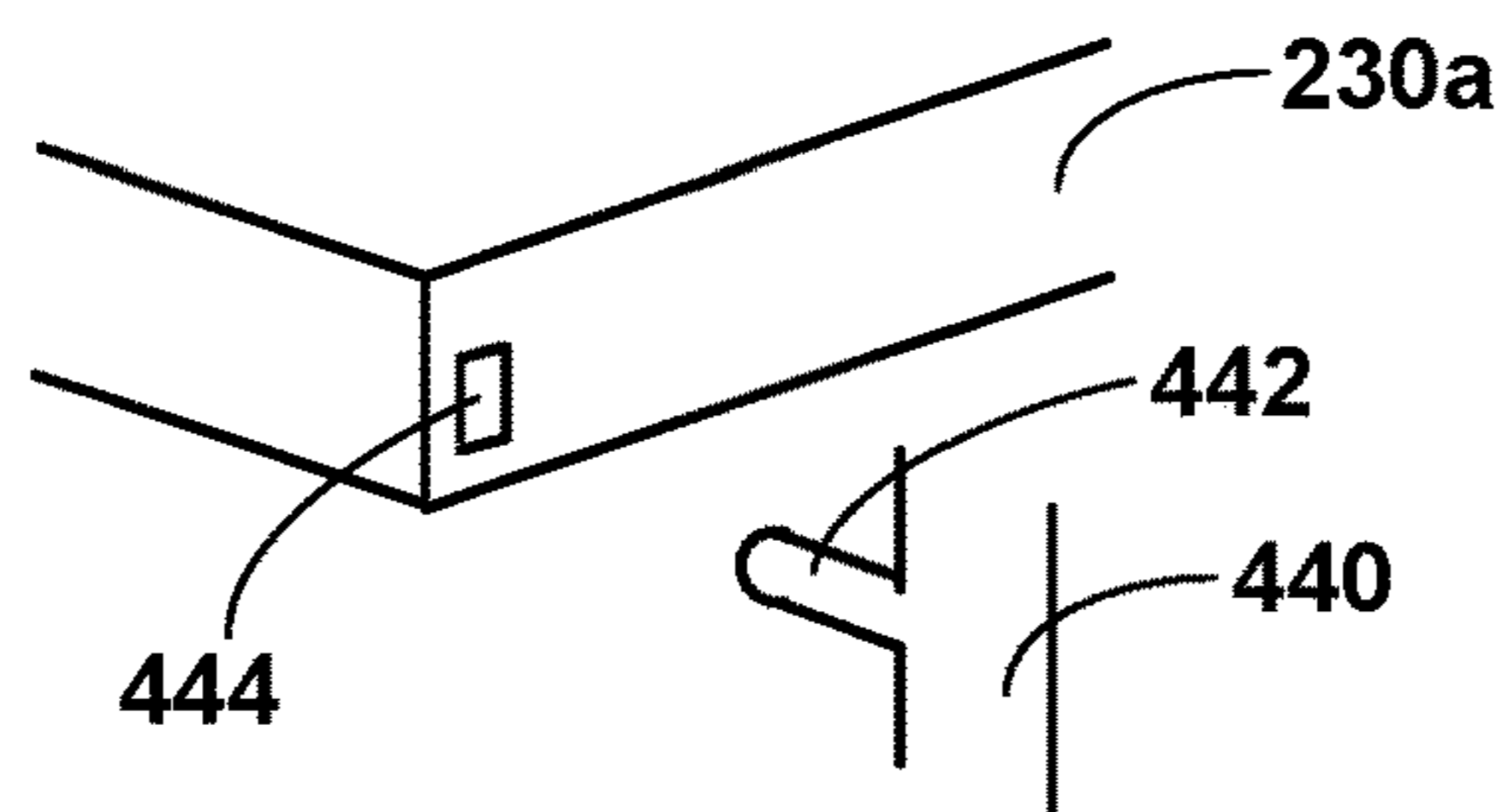


FIG. 4B

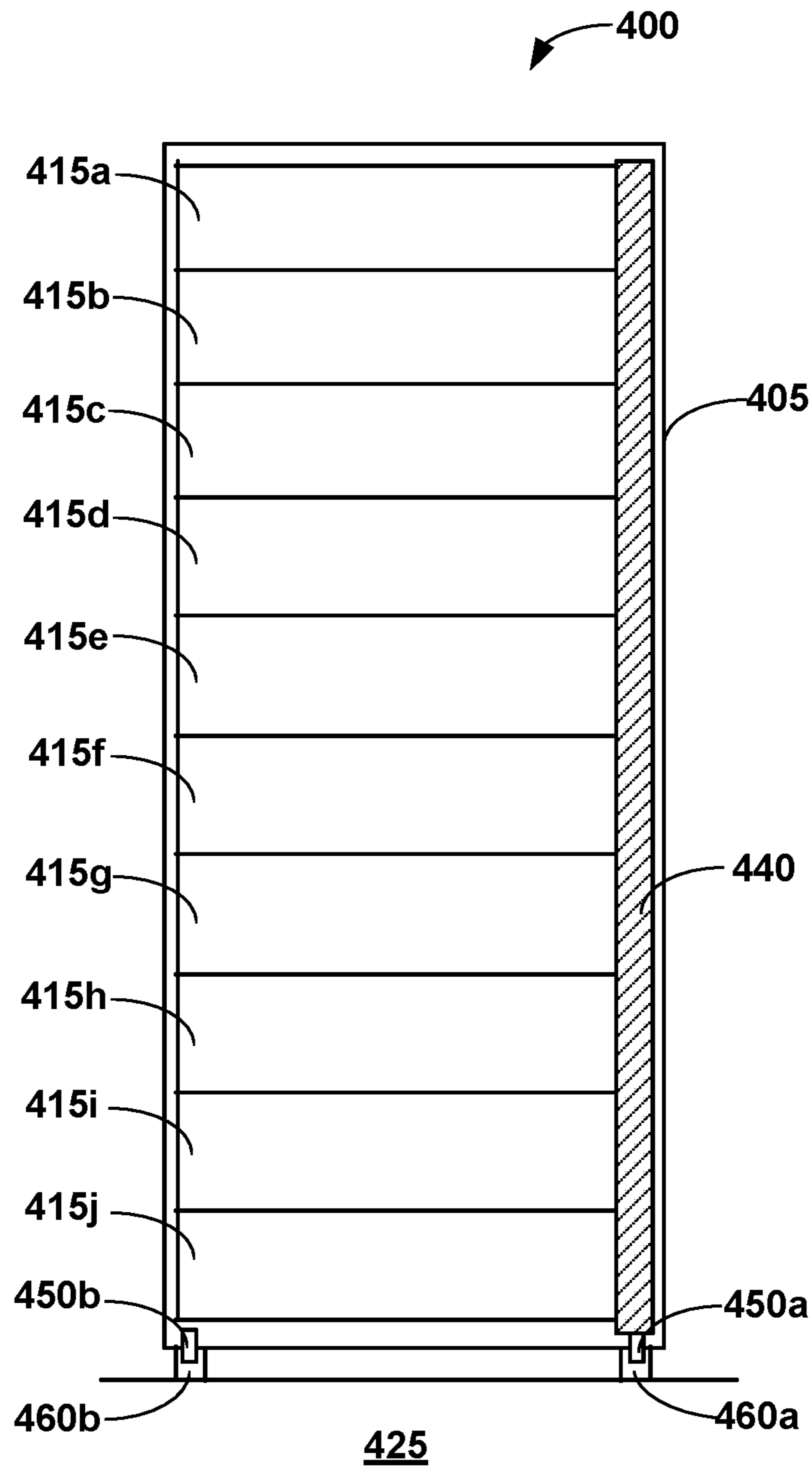


FIG. 5

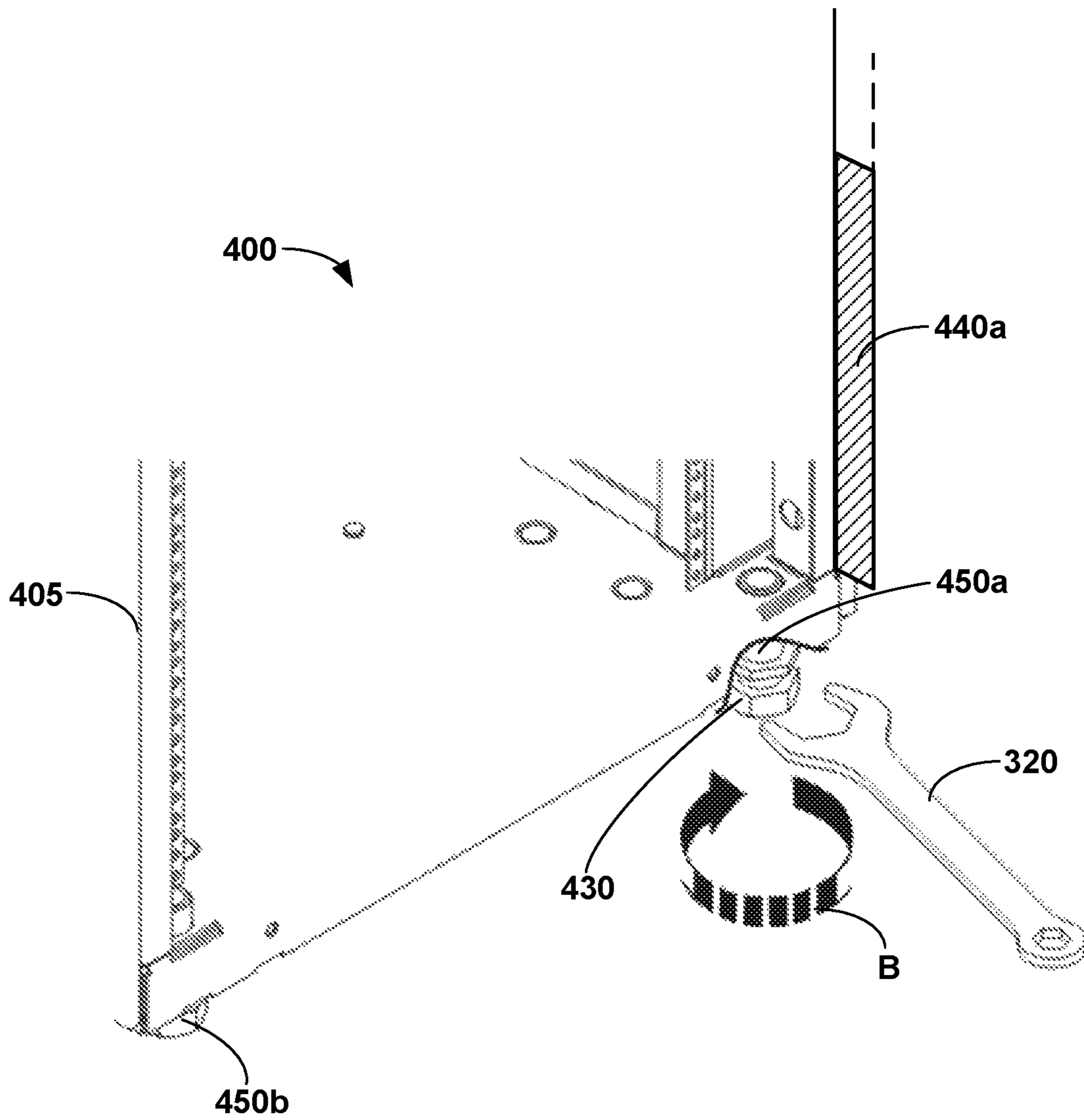


FIG. 6

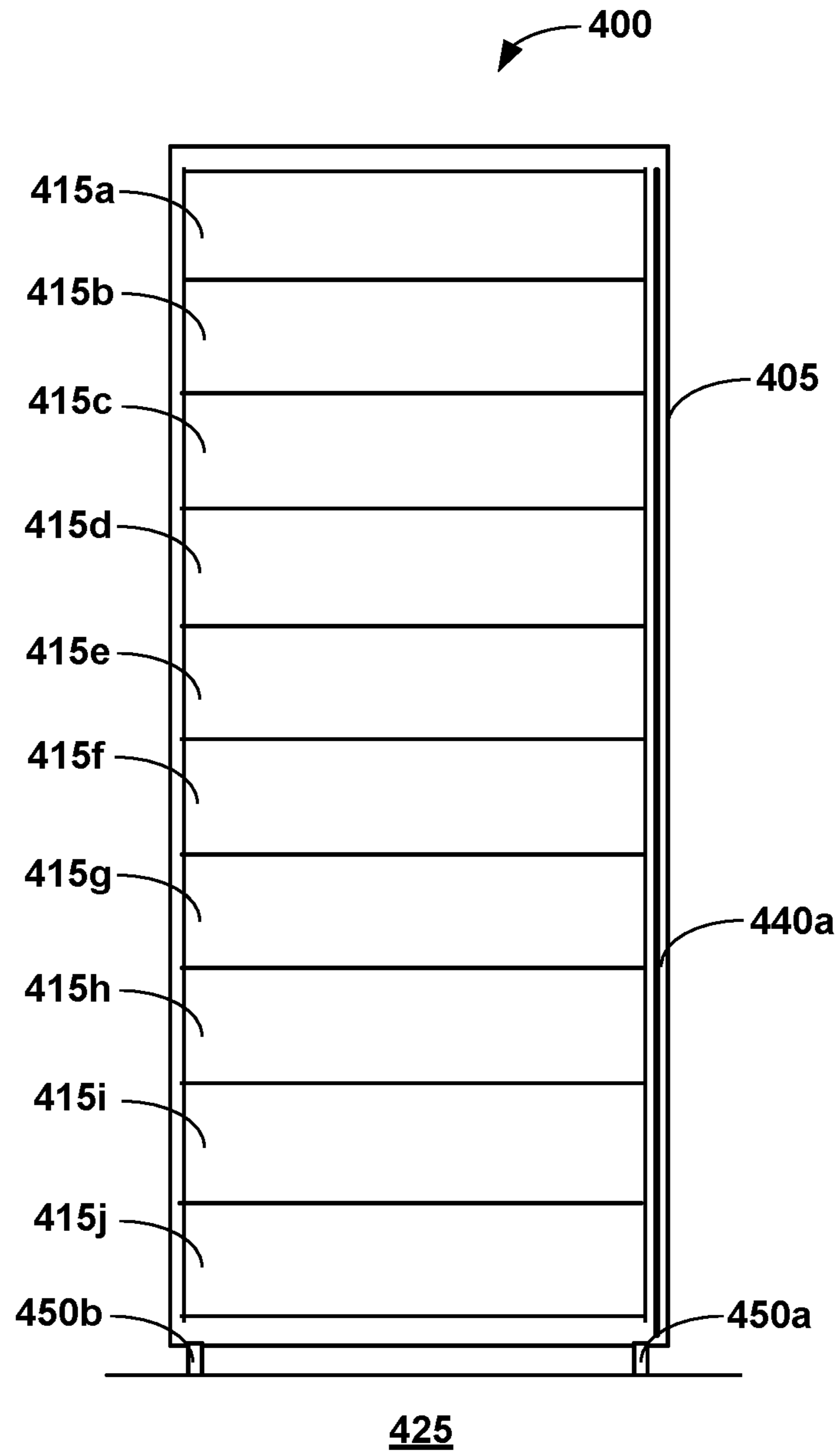


FIG. 7

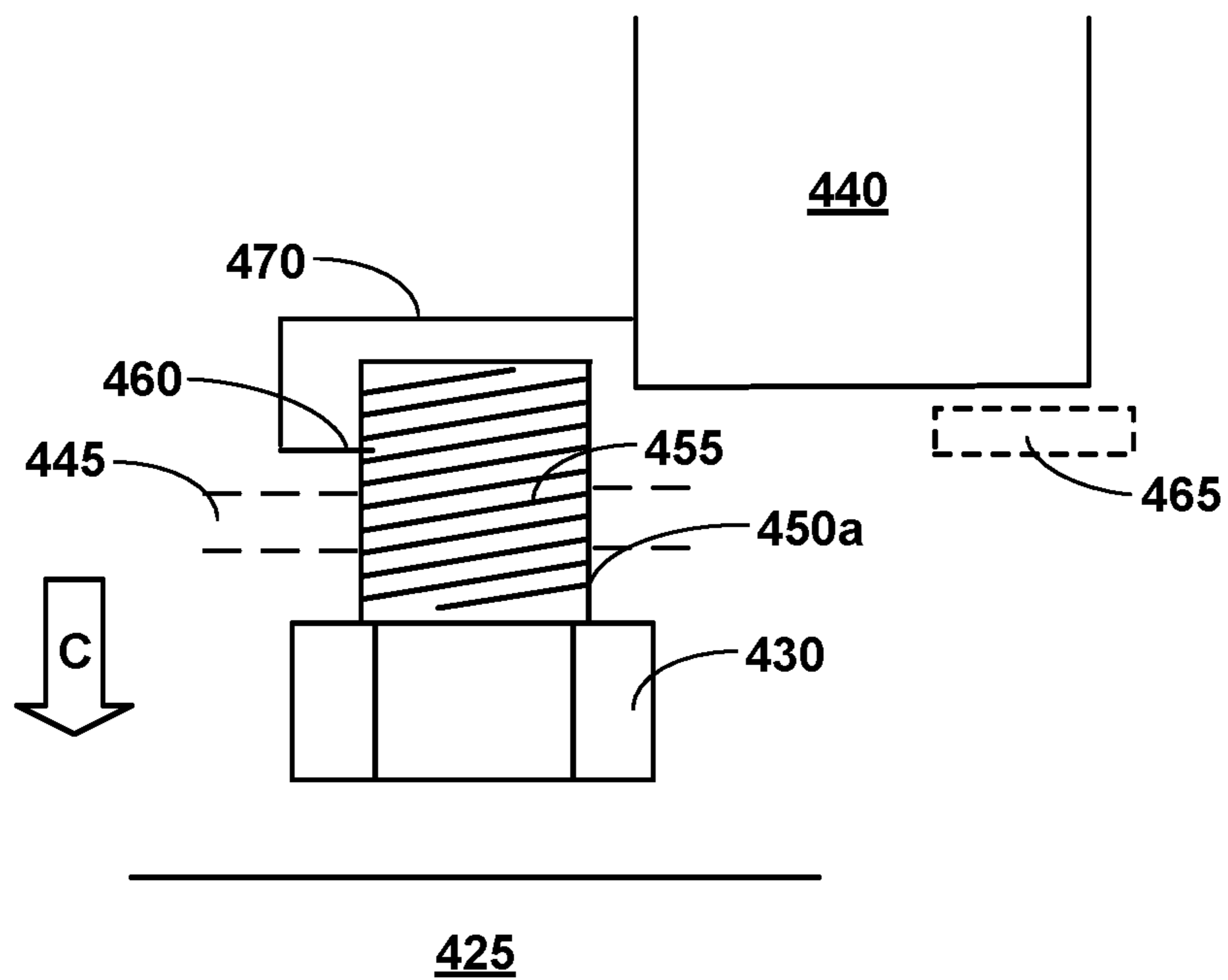


FIG. 8A

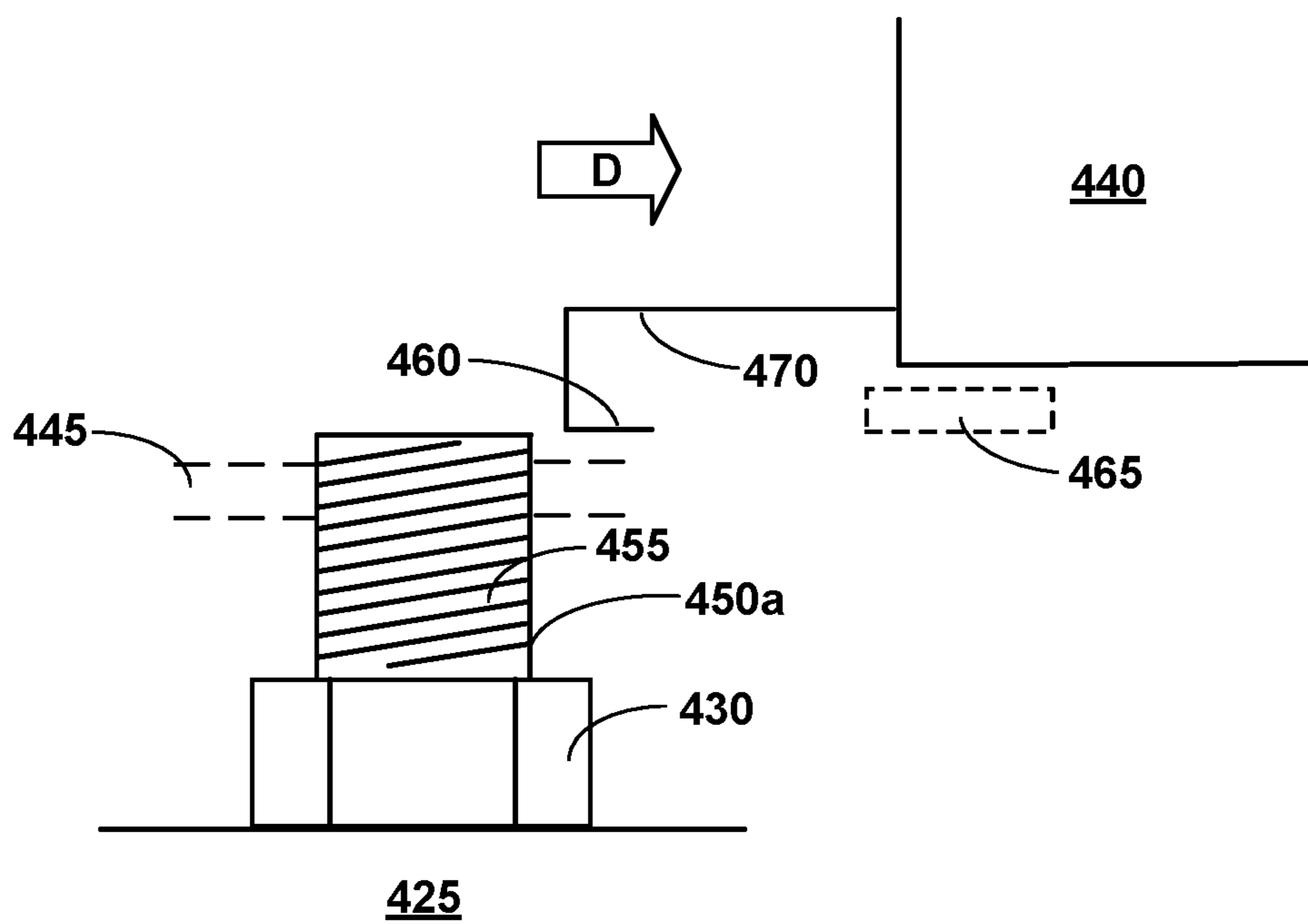


FIG. 8B

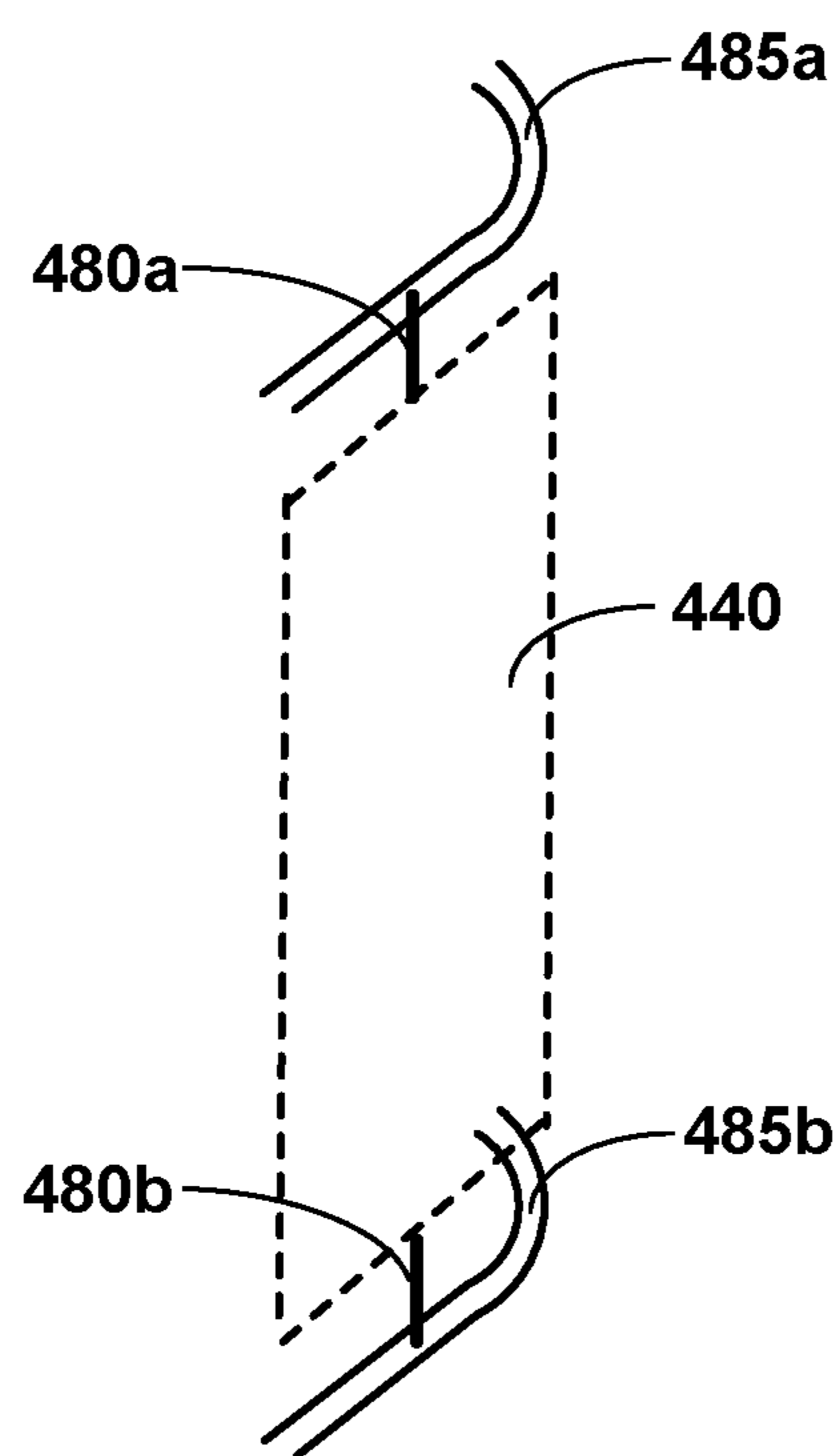


FIG. 9

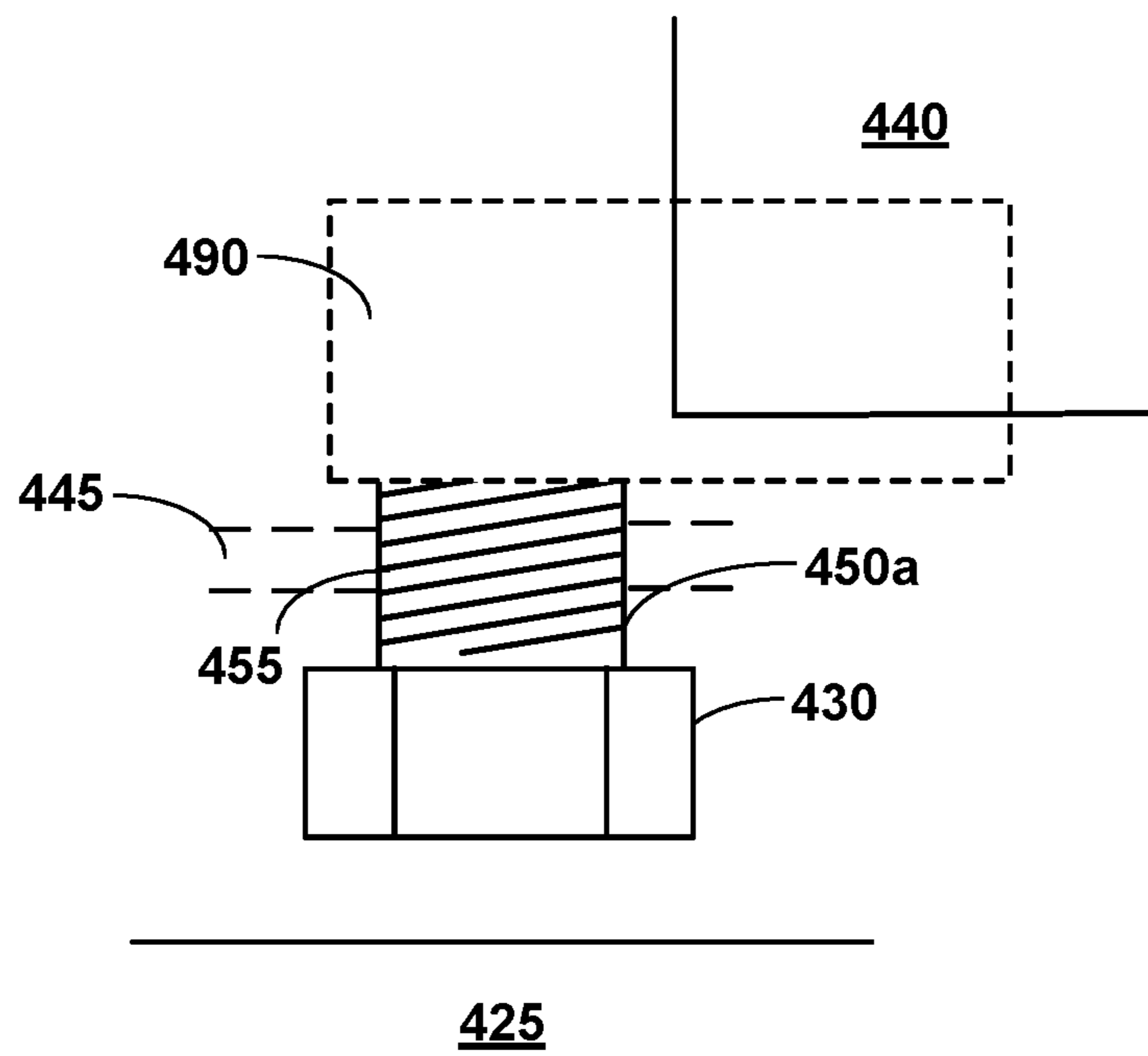


FIG. 10

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SAFETY APPARATUS FOR ELECTRICAL EQUIPMENT RACK

BACKGROUND

The present disclosure relates to electrical equipment racks, and more specifically, to safety mechanisms for electrical equipment racks.

Most datacenters are based around standard racking systems, each rack containing a number of individually removable electrical equipment units, particularly data handling units, for example data storage units or server computer units. In one common configuration, a standard rack comprises a large skeletal metal frame defining a rectangular faced box comprising a horizontal rectangular base with an upright mounting member extending from each corner, and with a top completing the structure. The rack is designed for the horizontal insertion of a number of data handling units, for example server computer units, or servers, typically each server being of a standard size. Standard server-rack configurations are measured in server units, each server unit or 1 U comprising a horizontal space measuring 19 inches (480 mm) wide by 1.75 inches (44 mm) high. A typical full size rack accommodates a 42 U high collection of standard sized servers, for example up to 21 2 U servers, and typically measure 73.5 inches (1.87 m) high internally. Other sizes include 36 U and 47 U racks.

Typically each server is mounted on an extendable horizontal mounting rail arrangement at either side of the rack. Each mounting rail comprises a horizontal fixed element which clips in to the front and back vertical members on one side of the rack, using one or more of provided spaced mounting holes in each vertical member. Each mounting rail further comprises a horizontal server support member extendable on roller bearings out of the front of the rack. When the server support members of two complementary mounting rails on either side of the rack are extended out of the front of the rack, a horizontally aligned server may be attached to each side server support member by way of, for example, complementary protruding and recessed fastening means. Once securely attached to each side server support member, the server may be pushed fully in to the rack by way of the roller bearings in the mounting rails. Once in its operational position, service cabling may be attached to the mounted server.

Typically server racks are designed to be moveable by means of casters arranged adjacent each corner of the rack base. It is clearly desirable to be able to secure the server rack once it is in a desired location. To facilitate this, a support leg is also provided adjacent each corner. The support legs are retractable into the rack volume and are raised to a retracted position when the rack is moved on its casters, but are lowered once the rack is in a desired location so that the rack is supported on the legs and the casters are raised above the floor or otherwise immobilized by a locking mechanism.

SUMMARY

Embodiments of the present disclosure provide a safety apparatus for an electrical equipment rack, and an electrical equipment rack comprising the safety apparatus. The safety apparatus comprises a retractable safety device for preventing, when in an operational position, the extending of at least one of the extendable rails and an electrical equipment unit mounted thereon from a position internal to the rack to a position external to the rack, and for allowing the same when

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in a non-operational position. The position of the retractable safety device is linked to the position of at least one of the retractable rack supports so that when the retractable rack support is lowered to its operative position to support the rack, the retractable safety device is in a non-operational position, and when the retractable rack support is raised to a raised inoperative position the retractable safety device is in an operational position preventing the extending of the at least one of the extendable rails and an electrical equipment unit mounted thereon to a position external to the rack.

The above summary is not intended to describe each illustrated embodiment or every implementation of the present disclosure.

BRIEF DESCRIPTION OF THE DRAWINGS

Embodiments of the present disclosure will now be described, by way of example only, with reference to the following drawings in which:

FIG. 1 illustrates an electrical equipment rack according to the prior art;

FIG. 2 illustrates operation of an electrical equipment unit rack drawer according to the prior art;

FIG. 3 illustrates operation of an electrical equipment unit retractable support according to the prior art;

FIG. 4A illustrates the lower portion of the front of a rack with a retractable rack safety device in an operational position according to an embodiment of the disclosure;

FIG. 4B illustrates an embodiment comprising an alternative arrangement of a retractable rack safety device;

FIG. 5 illustrates a plan view of the front of a rack with a retractable rack safety device in an operational position according to an embodiment of the disclosure;

FIG. 6 illustrates the lower portion of the front of a rack with a retractable rack safety device in a non-operational position according to an embodiment of the disclosure;

FIG. 7 illustrates a plan view of the front of a rack with a retractable rack safety device in a non-operational position according to an embodiment of the disclosure;

FIG. 8A illustrates a linkage of a retractable rack support in a non-operative position to a retractable rack safety device in an operational position;

FIG. 8B illustrates a linkage of a retractable rack support in an operative position to a retractable rack safety device in a non-operational position;

FIG. 9 illustrates a guiding support of a retractable rack safety device; and

FIG. 10 illustrates an embodiment comprising a linkage mechanism producing continuing movement of a retractable rack safety device.

While the invention is amenable to various modifications and alternative forms, specifics thereof have been shown by way of example in the drawings and will be described in detail. It should be understood, however, that the intention is not to limit the invention to the particular embodiments described. On the contrary, the intention is to cover all modifications, equivalents, and alternatives falling within the spirit and scope of the invention.

DETAILED DESCRIPTION

A standard rack **100** according to the prior art is illustrated in FIG. 1. Rack **100** comprises a frame containing a number of servers **110** mounted in the rack. Rack **100** comprises casters **120a**, **120b** attached to the underside of the base member of frame of rack **100**, typically one caster adjacent each corner of the base member of the frame of rack **100**.

Rack **100** is moveable over a surface, such as the floor of the datacenter in which it is to be installed, by means of casters **120a**, **120b**. In addition, rack **100** comprises supports for supporting the rack on the floor, for example support legs **130a**, **130b**, **130c**, typically one support leg adjacent each corner of the base member of the frame of rack **100**. These are raised when the rack **100** is moved on its casters **120a**, **120b**, and lowered so that the rack is supported on them when the rack **100** is installed in an operational site within the datacenter.

FIG. **2** illustrates a server rack mounting arrangement **200** according to the prior art. Rack frame **210** comprises mounting points for extendable server mounting rails **220** on to which are mounted server **230**. Server **230** may be moved between an operational position within rack frame **210** and a position external to the rack frame **210**, as illustrated by the arrow A shown in FIG. **2**, by means of the extendable server mounting rails **220**. At the external position, server **230** may be removed by lifting from extendable server mounting rails **220**.

FIG. **3** illustrates a retractable support leg extending operation **300** according to the prior art. Illustrated is a perspective view of the lower part of the front side of rack frame **210** comprising support legs **310a**, **310b** adjacent respectively the right hand and left hand front lower corners of the rack frame **210**. Each of support legs **310a**, **310b** is inserted into rack frame **210** by a screw thread into a screw threaded orifice of the base of rack frame **210**. Illustrated is the extension operation of support leg **310a** from its retracted, raised position in rack frame **210**. Wrench **320** is used to rotate bolt **330** at lower end of support leg **310a** in the clockwise direction of arrow B so as to unscrew support leg **310a** until it contacts the floor. Further, turning in direction of arrow B will serve to raise the front right corner of rack frame **210** so that it is supported on support leg **310a** and the caster at the front right corner is raised clear of the floor so that this corner of rack frame **210** is prevented from movement over the floor on its caster. The operation is repeated for each of the other support legs to secure the rack against movement on its casters.

If a rack loaded with servers is moved on its casters, one or more individual servers may move out of the rack on their mounting rails during the moving operation. This may lead to the rack becoming unstable and at worst falling over. Embodiments of the present disclosure may provide for a safety apparatus which prevents movement of servers out of a rack during a moving operation.

FIG. **4A** illustrates an embodiment of the present disclosure comprising rack **400** showing the lower part of the front of rack frame **405** of rack **400**. FIG. **5** illustrates a plan view of the whole of the front of rack **400** of this embodiment. Rack **400** comprises electrical equipment units, such as servers, mounted on rails attached to rack frame **405** as described previously with reference to the prior art and illustrated in FIGS. **1** to **3**. Servers **415a-415j** are illustrated but a person skilled in the art will understand that a larger or smaller number of servers may be mounted in rack **400** without departing from the scope of the invention.

The front of rack frame **405** of rack **400** in FIGS. **4A** and **5** comprises retractable safety device **440** in an operational position. In the embodiment illustrated in FIGS. **4A** and **5** retractable safety device **440** comprises a plate, for example a metal plate, elongated in the vertical direction of rack frame **405**. FIG. **5** shows the full extent of retractable safety device **440** which extends substantially the whole height of rack frame **405**. Retractable safety device **440** is configured, when in an operational position, so as to prevent movement

of servers **415a-415j** out of the rack on their rails as illustrated according to the prior art by arrow A in FIG. **2**. In the embodiment illustrated in FIGS. **4A** and **5**, retractable safety device **440** comprising a plate accomplishes this by providing a physical barrier against which at least a portion of servers **415a-415j** abuts when movement in direction of arrow A out of rack **400** commences, for example in response to movement of rack **400** on its casters, and is arrested by the physical barrier of retractable safety device **440** so as to prevent further movement in direction of arrow A.

When retractable safety device **440** is in an operational position as illustrated in FIGS. **4A** and **5**, support leg **450a** is in its retracted position within rack frame **405** of rack **400** raised above floor **425**, for example a datacenter floor, so that rack **400** is supported on caster **460a**. When all support legs, including front left support leg **450b** and rear support legs (not shown), are raised, rack **400** is supported on, and moveable over floor **425** on, its casters, front casters **460a** and **460b** illustrated.

In an embodiment, retractable safety device **440** is operable for moving between an operational position as illustrated in FIGS. **4A** and **5** and a non-operational, retracted position as illustrated in FIGS. **6** and **7** which show views from the same positions as respectively FIGS. **4A** and **5**. In an embodiment retractable safety device **440** is operable for moving through a path approximating to an arc of movement from the operational position as illustrated in FIGS. **4A** and **5** to a non-operational position as shown by **440a** of FIGS. **6** and **7**. In the non-operational position **440a**, retractable safety device **440** comprising a plate is oriented at an angle of approximately 90 degrees to the operational position as illustrated in FIGS. **4A** and **5**. FIG. **7** illustrates an embodiment in which position **440a** comprises a location adjacent the side of rack frame **405**. It will be apparent to the skilled person that other arrangements and locations of a non-operational position may be envisaged without departing from the scope of the invention. When retractable safety device **440** is in non-operational position **440a**, it no longer presents a physical barrier to the movement of servers **415a-415j** on their mounting rails and each may be moved to its full extent out of rack **400**.

In other embodiments, the retractable safety device may comprise a structure different from the plate as discussed above with reference to the figures. In some embodiments, the retractable safety device may comprise an individual barrier for each server. In other embodiments other means of interacting with individual servers may be envisaged, for example a protruding element of the retractable safety device which interacts with a server in a different way than providing a physical barrier in front of the server. In one embodiment illustrated in FIG. **4B** this is by way of a protruding element **442** of retractable safety device **440** for engaging a matched recess **444** in server **230a**.

In other embodiments, the retractable safety device may act upon only some of the servers in the rack, for example only those servers above a certain height in the rack. It will be apparent to persons skilled in the art that other variations and modifications may be envisaged without departing from the scope of the invention.

In an embodiment, movement of retractable safety device **440** is linked to movement of support leg **450a** relative to rack frame **405** of rack **400**. In an embodiment there is a mechanical link between the position of support leg **450a** and retractable safety device **440**. As illustrated in FIGS. **4A** and **5**, support leg **450a** is in a raised position, for example screwed in to a screw-threaded orifice in rack frame **405**, and

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retractable safety device **440** is in an operational position. Support leg **450a** is lowered, for example by unscrewing it by engaging bolt **430** at the lower end of support leg **450a** with wrench **320** and turning in direction of arrow B of FIG. **4A**, until support leg **450a** is resting on floor **425**. Further turning will raise rack **400** so that caster **460a** is clear of floor **425**. At this position of support leg **450a** the mechanical link causes retractable safety device **440** to move to position **440a**.

FIGS. **8A** and **8B** illustrate an embodiment comprising a mechanical link between support leg **450a** and retractable safety device **440**. FIG. **8A** illustrates the embodiment with retractable safety device **440** in an operational position. Support leg **450a** comprises a threaded portion **455** and a bolt portion **430** adjacent the lower end of support leg **450a**. Threaded portion **455** is located in a threaded orifice in base **445** of rack frame **405**. Thread engaging element, such as peg **460** or similar, engages the groove of threaded portion **455** and is linked by mechanical linkage **470** to retractable safety device **440**. Bolt portion **430** is engaged by wrench **320** and rotated in direction B as shown in FIG. **4A**. In response support leg **450a** moves in the direction of arrow C.

In the depicted embodiment, retractable safety device **440** is acted upon by a biasing device **465**. Biasing device **465** includes, for example, a mechanism including a spring under tension. Biasing device **465** provides biasing so as to move retractable safety device in direction of arrow D and maintain engagement of peg **460** with threaded portion **455** of support leg **450a**. Support leg **450a** reaches floor **425** as shown in FIG. **8B**. Peg **460** of linkage **470** now ceases to engage threaded portion **455** of support leg **450a** and biasing device **465** causes linked retractable safety device **440** to move in direction of arrow D to a non-operational position, for example position **440a** of FIGS. **6** and **7**.

Retractable safety device **440** path may be guided, for example by a guiding support. FIG. **9** illustrates an embodiment with guiding support including projections **480a** and **480b** at top and bottom edges respectively of retractable safety device **440** running in guiding channels **485a**, **485b** at respectively top and bottom of retractable safety device **440**.

In other embodiments, the mechanical link may comprise a structure different from that discussed with reference to FIGS. **8a** and **8b**. In some embodiments, support leg **450a** is linked to retractable safety device **440** by way of a permanent linkage. In one embodiment illustrated in FIG. **10** the mechanical link comprises a permanent linkage comprising a geared linkage mechanism **490** without the use of a biasing device. In this embodiment, unscrewing of support leg **450a** produces a continual movement of retractable safety device **440** from an operational to a non-operational position as support leg **450a** is rotated, for example by wrench **320**. It will be apparent to a person skilled in the art that other arrangements of linkage between a support leg and a retractable safety device may be envisaged without departing from the scope of the invention.

It will be apparent to a person skilled in the art that although embodiments of the disclosure have been described with reference to the front right support leg **450a** for convenience of description, embodiments of the disclosure may equally be applied to other support legs of the rack, for example the front left support leg **450b**, either as an alternative or in addition to the embodiments described above. In other embodiments a single retractable safety device is linked to more than one retractable support leg, and moves to a non-operational position only when all linked support legs are in an operative position to support the rack. It will

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also be apparent that other variations than those described above may be envisaged without departing from the scope of the invention.

Although the embodiments described herein have described mounting of servers within racks, any suitable electrical equipment unit could be mounted to the racks. For example, an electrical equipment unit mounted in a rack could include one or more of a data handling unit, a server computer unit, a telecommunications units, or a data storage unit.

The descriptions of the various embodiments of the present disclosure have been presented for purposes of illustration, but are not intended to be exhaustive or limited to the embodiments disclosed. Many modifications and variations will be apparent to those of ordinary skill in the art without departing from the scope and spirit of the described embodiments. The terminology used herein was chosen to explain the principles of the embodiments, the practical application or technical improvement over technologies found in the marketplace, or to enable others of ordinary skill in the art to understand the embodiments disclosed herein.

What is claimed is:

1. A safety apparatus for an electrical equipment rack, the rack comprising extendable rails for mounting electrical equipment units, the extendable rails allowing the electrical equipment units to be extended on the extendable rails from a position internal to the rack to a position external to the rack, and retractable rack supports which when extended from raised inoperative positions to lowered operative positions support the rack on a surface, the safety apparatus comprising:

a retractable safety device for preventing, when in an operational position, the extending of at least one of said extendable rails from a position internal to the rack to a position external to the rack, and for allowing the extending of the extendable rail when in a non-operational position, the position of the retractable safety device being linked to the position of one of said retractable rack supports such that:

when the retractable rack support is lowered in the lowered operative position to support the rack, the retractable safety device is in the non-operational position; and

when the retractable rack support is raised in the raised inoperative position the retractable safety device is in the operational position preventing the extending of the extendable rail to a position external to the rack.

2. The apparatus of claim **1**, wherein the retractable safety device is mechanically linked to the retractable rack support such that movement of the retractable rack support relative to the rack produces a movement of the retractable safety device.

3. The apparatus of claim **2**, wherein the mechanical link comprises a thread engaging element engaging a thread of the retractable rack support when the retractable rack support is in the raised inoperative position, and ceasing to engage the thread when the support is in the lowered operative position, and further comprising a biasing device for moving the retractable safety device to the non-operational position when the thread engaging element is no longer engaged with the thread.

4. The apparatus of claim **2**, wherein the mechanical link comprises a linkage mechanism producing continuing movement of the retractable safety device between the operational position when the retractable rack support is in

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the raised inoperative position and the non-operational position when the support is in the lowered operative position.

5 **5.** The apparatus of claim 1, wherein the retractable safety device comprises a physical barrier to extending of the extendable rail when in the operational position.

6. The apparatus of claim 5, wherein the physical barrier comprises a plate.

7. The apparatus of claim 6, wherein the plate is operable for guided movement by a guiding support at a top and bottom of the plate.

8. The apparatus of claim 1, wherein the retractable safety device comprises an element protruding in to a recess in the electrical equipment unit when in the operational position.

9. The apparatus of claim 1, wherein the electrical equipment unit comprises one or more of a data handling unit, a server computer unit, a telecommunications unit, or a data storage unit.

10. An electrical equipment rack comprising:

extendable rails for mounting electrical equipment units, the extendable rails allowing the electrical equipment units to be extended on the extendable rails from a position internal to the rack to a position external to the rack;

retractable rack supports which when extended from raised inoperative positions to lowered operative positions support the rack on a surface; and

a safety apparatus, the safety apparatus comprising:

a retractable safety device for preventing, when in an operational position, the extending of at least one of said extendable rails from a position internal to the rack to a position external to the rack, and for allowing the extending of the extendable rail when in a non-operational position, the position of the retractable safety device being linked to the position of one of said retractable rack supports such that:

when the retractable rack support is lowered in the lowered operative position to support the rack, the retractable safety device is in the non-operational position; and

when the retractable rack support is raised in the raised inoperative position the retractable safety device is in the operational position preventing the extending of

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the extendable rail and the electrical equipment unit mounted on the extendable rail to a position external to the rack.

11. The electrical equipment rack of claim 10, wherein the retractable safety device is mechanically linked to the retractable rack support so that movement of the retractable rack support relative to the rack produces a movement of the retractable safety device.

12. The electrical equipment rack of claim 11, wherein the mechanical link comprises a thread engaging element engaging a thread of the retractable rack support when the retractable rack support is in the raised inoperative position, and ceasing to engage the thread when the support is in the lowered operative position, and further comprising a biasing device for moving the retractable safety device to the non-operational position when the thread engaging element is no longer engaged with the thread.

13. The electrical equipment rack of claim 11, wherein the mechanical link comprises a linkage mechanism producing continuing movement of the retractable safety device between the operational position when the retractable rack support is in the raised inoperative position and a non-operational position when the support is in the lowered operative position.

14. The electrical equipment rack of claim 10, wherein the retractable safety device comprises a physical barrier to extending of the extendable rail when in the operational position.

15. The electrical equipment rack of claim 14, wherein the retractable safety device comprises a plate.

16. The electrical equipment rack of claim 15, wherein the plate is operable for guided movement by a guiding support at a top and bottom of the plate.

17. The electrical equipment rack of claim 10, wherein the retractable safety device comprises an element protruding in to a recess in the electrical equipment unit when in the operational position.

18. The electrical equipment rack of claim 10, wherein the electrical equipment unit comprises one or more of a data handling unit, a server computer unit, a telecommunications unit, or a data storage unit.

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