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(54) **DRILL BIT PENETRATION MEASUREMENT SYSTEMS AND METHODS**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

This patent is subject to a terminal disclaimer.

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(63) Continuation of application No. 15/351,936, filed on Nov. 15, 2016, now Pat. No. 9,826,984, which is a (Continued)

(51) **Int. Cl.**
A61B 17/16 (2006.01)
A61B 17/14 (2006.01)

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CPC **A61B 17/1626** (2013.01); **A61B 17/142** (2016.11); **A61B 17/16** (2013.01); (Continued)

(58) **Field of Classification Search**
CPC . A61B 17/16; A61B 17/1613; A61B 17/1615; A61B 17/1617; A61B 17/162; (Continued)

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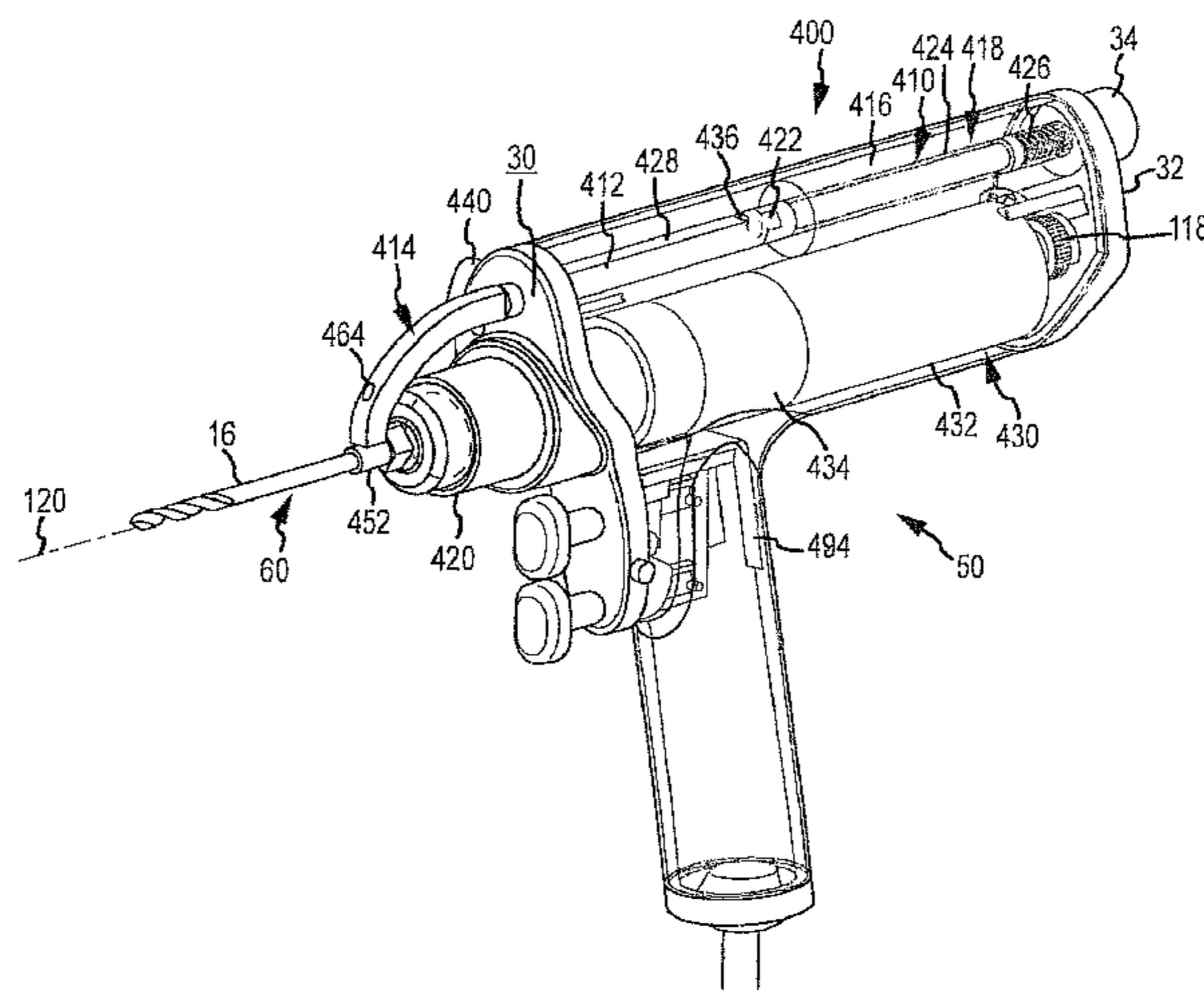
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(57) **ABSTRACT**

A measurement system and method for determining a depth of penetration of a working portion of a surgical instrument (e.g., a rotating drill bit in a bore). A first sensor outputs a first signal representative of a displacement of the leading edge of the drill bit in the bore. A second sensor outputs a second signal representative of a force applied to the leading edge of the drill bit. A processor outputs a third signal representative of the depth of penetration of the leading edge of the drill bit when the leading edge of the drill bit passes from a first medium having a first density to a second medium having a second density. The third signal is based on the first and second signals.

11 Claims, 25 Drawing Sheets



Related U.S. Application Data

continuation of application No. 14/047,705, filed on Oct. 7, 2013, now Pat. No. 9,492,181, which is a continuation of application No. 14/018,252, filed on Sep. 4, 2013, now Pat. No. 9,370,372.

- (51) **Int. Cl.**
A61B 90/30 (2016.01)
A61B 90/00 (2016.01)
- (52) **U.S. Cl.**
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- (58) **Field of Classification Search**
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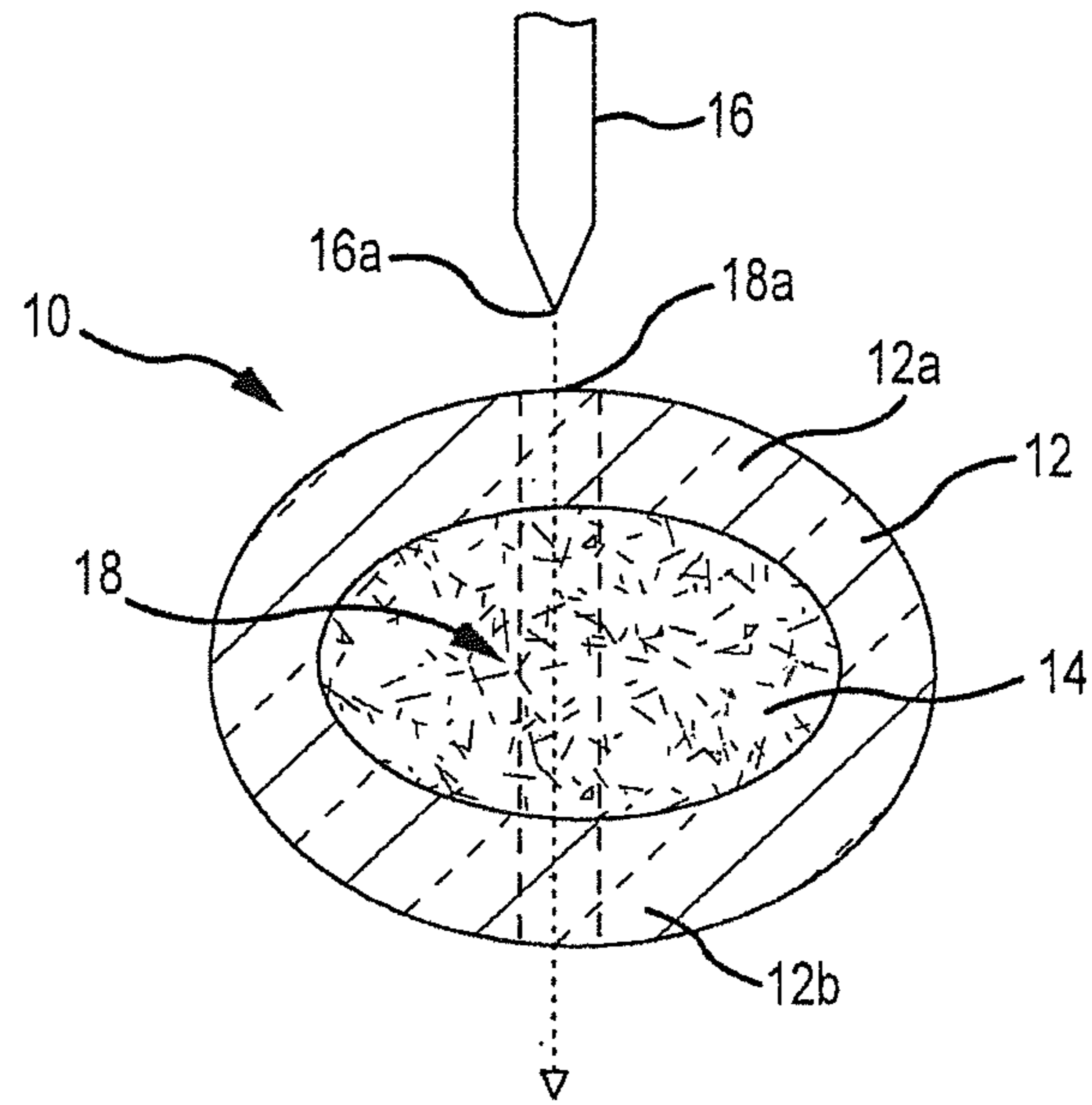
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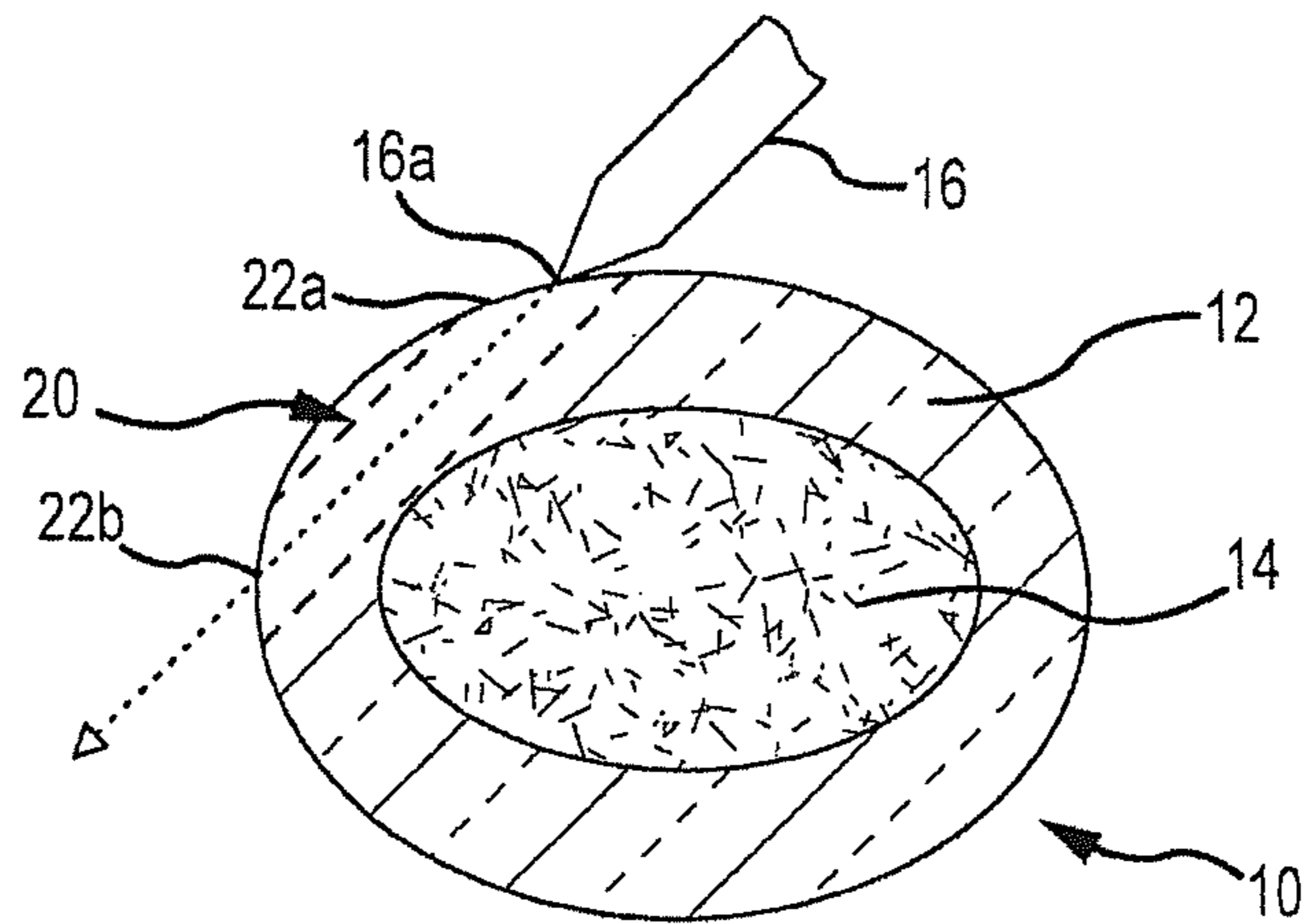
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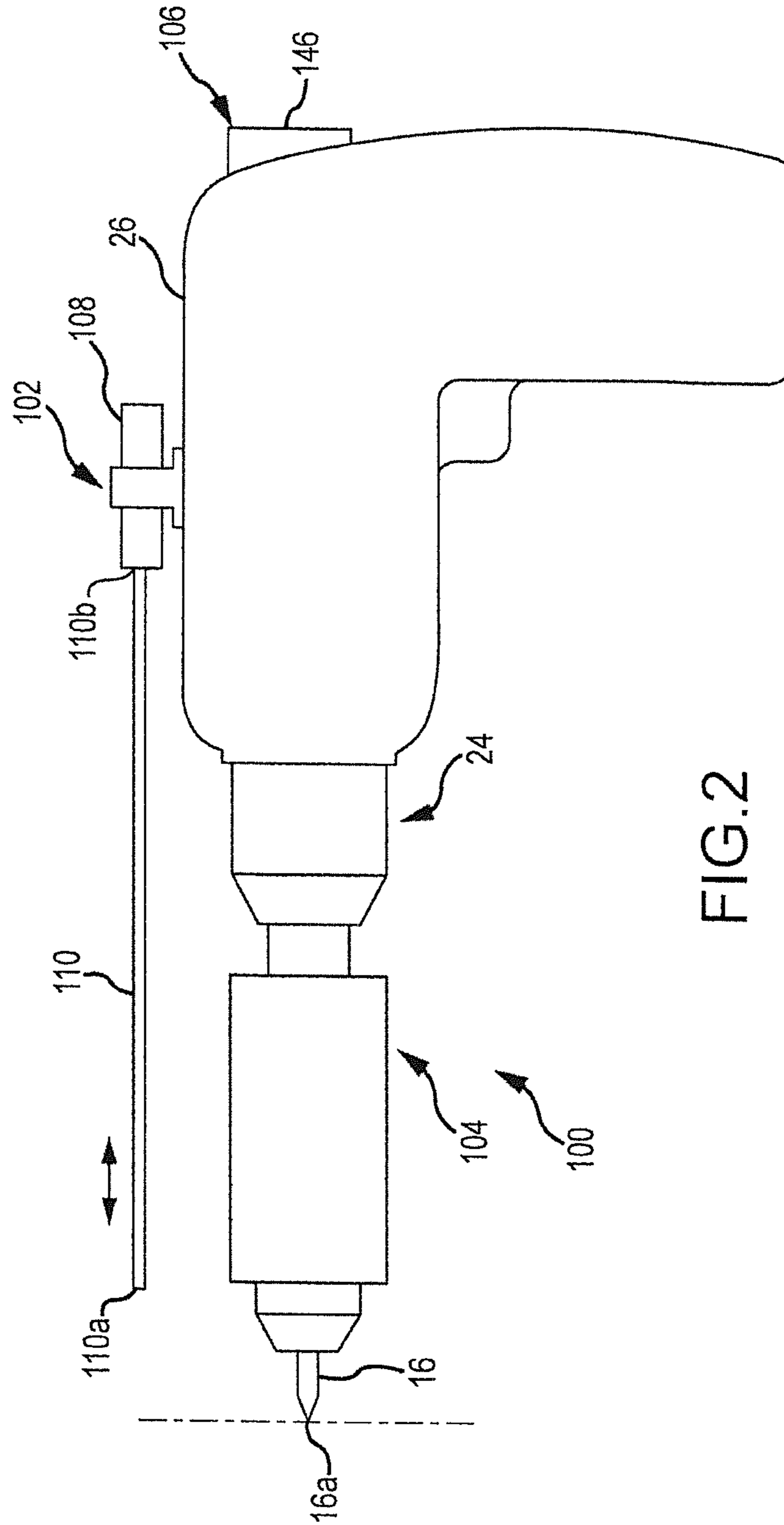
BICORTICAL DRILL PATH

FIG. 1A
(PRIOR ART)



UNICORTICAL DRILL PATH

FIG. 1B
(PRIOR ART)



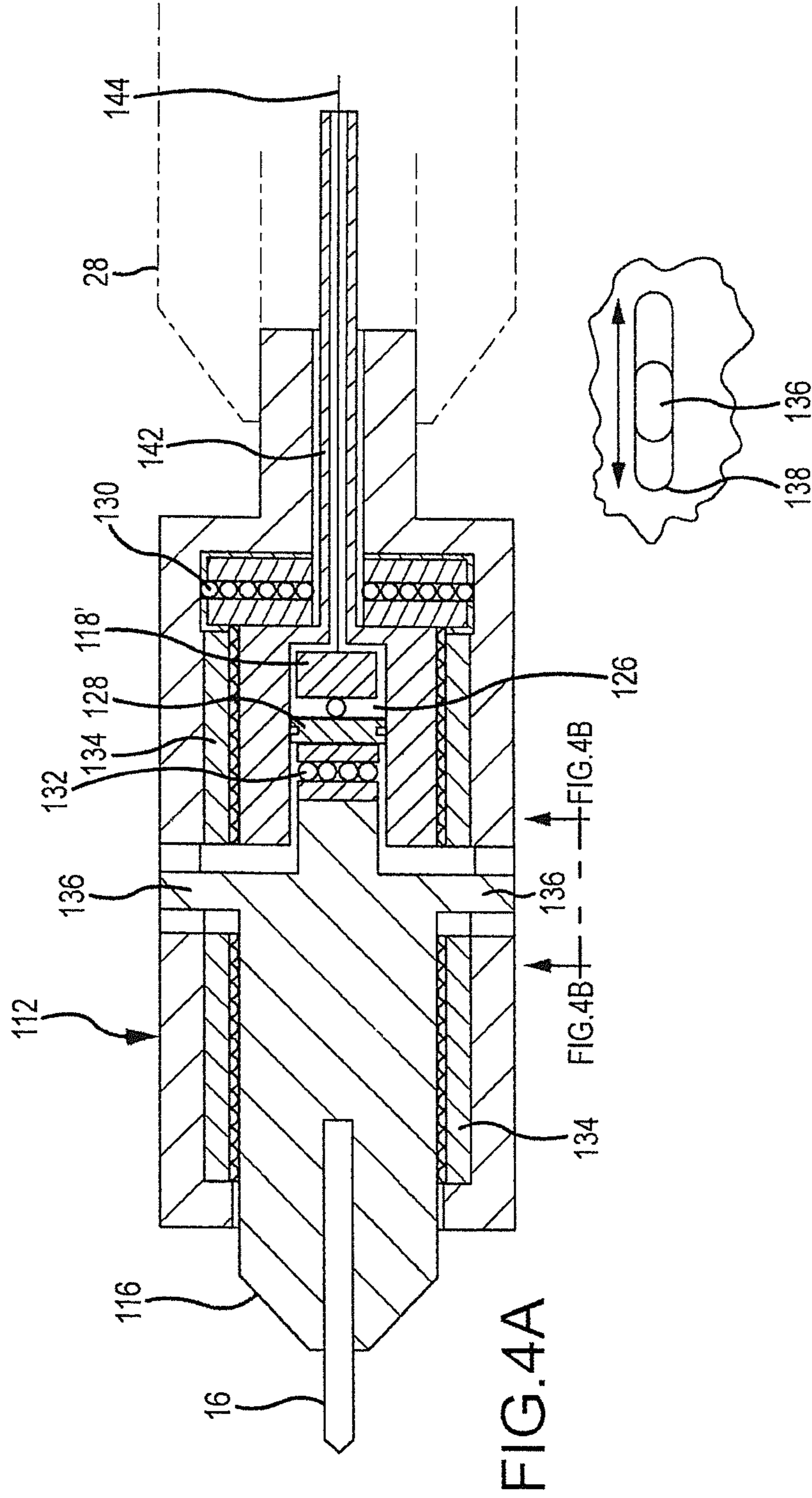


FIG. 4B

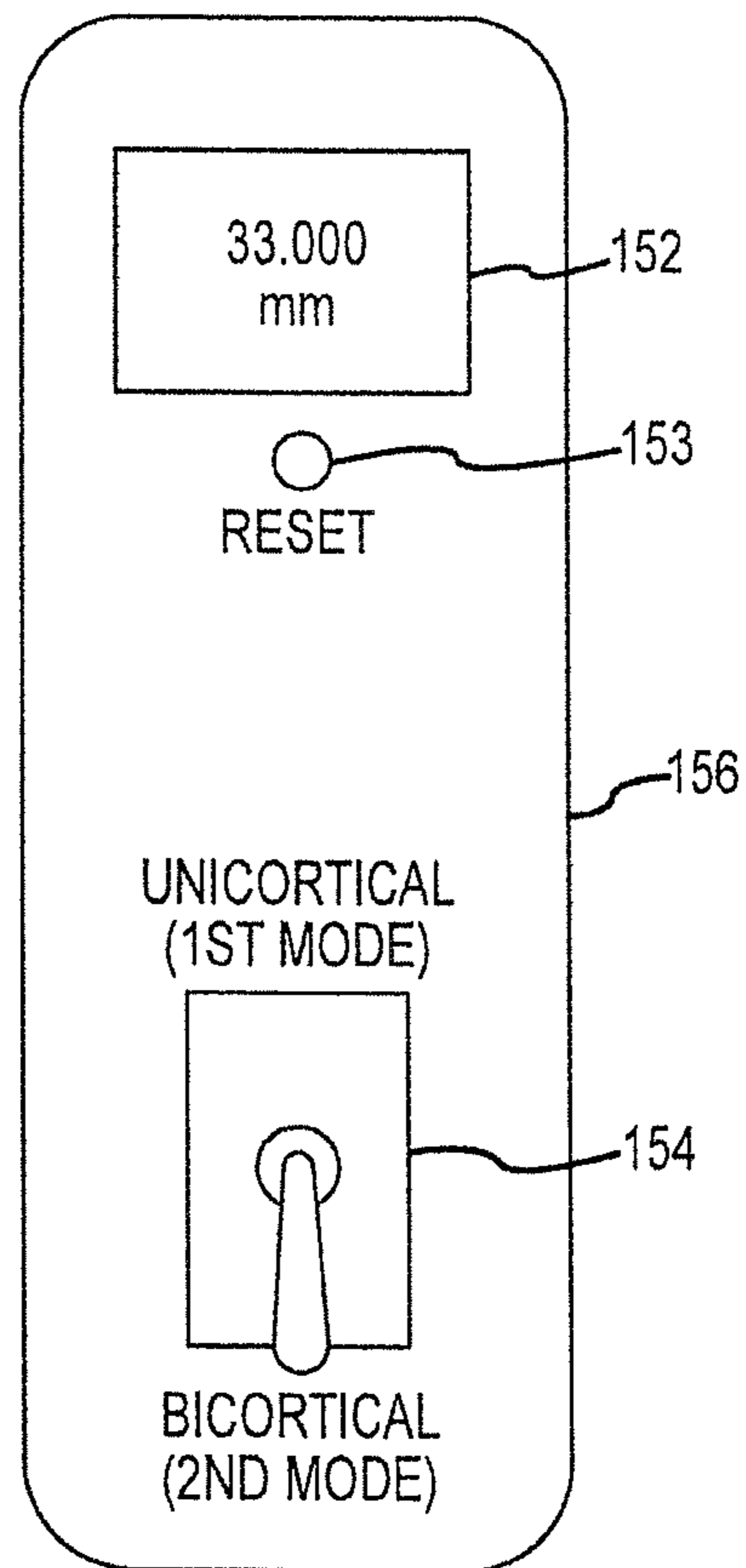


FIG.5

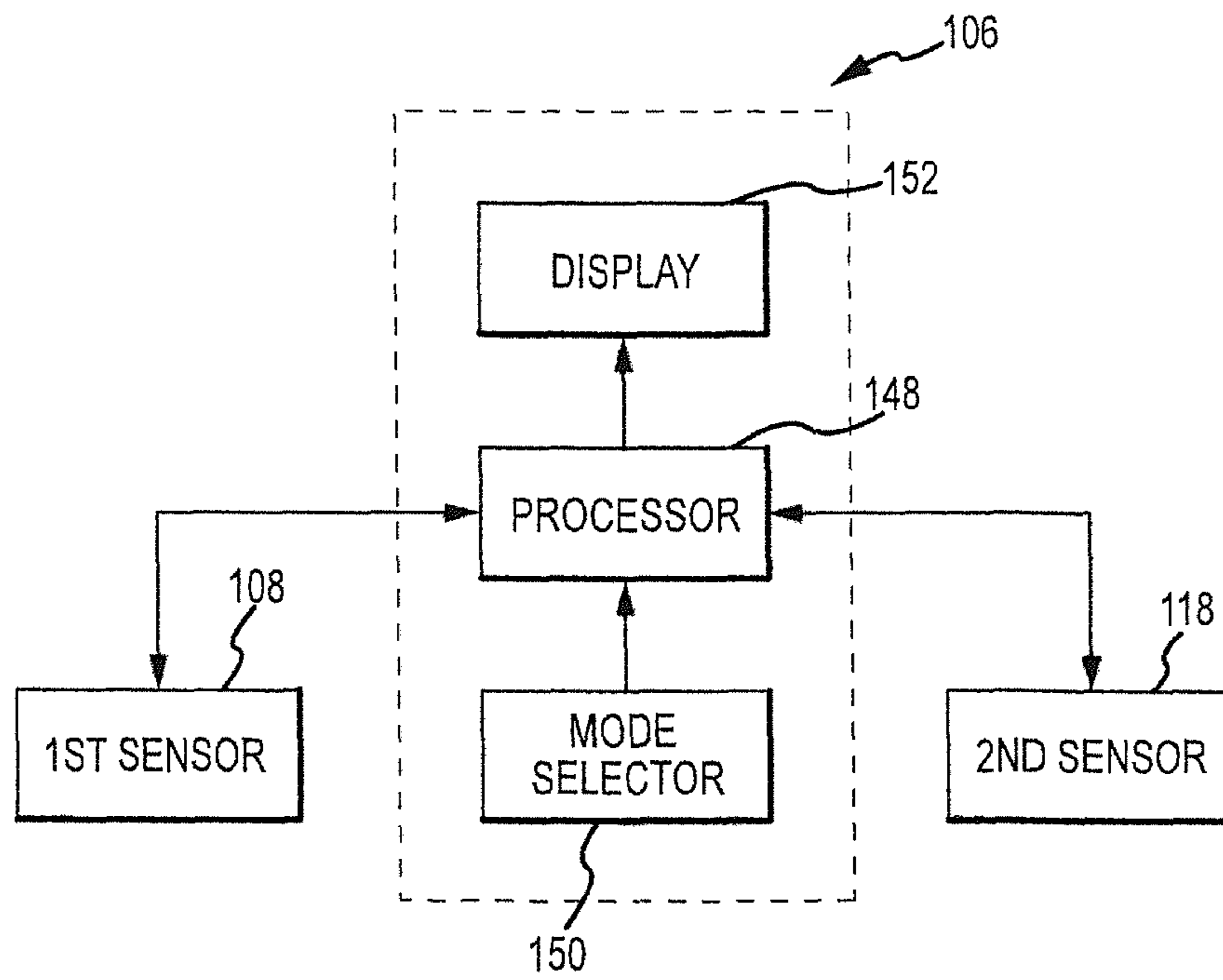


FIG. 6

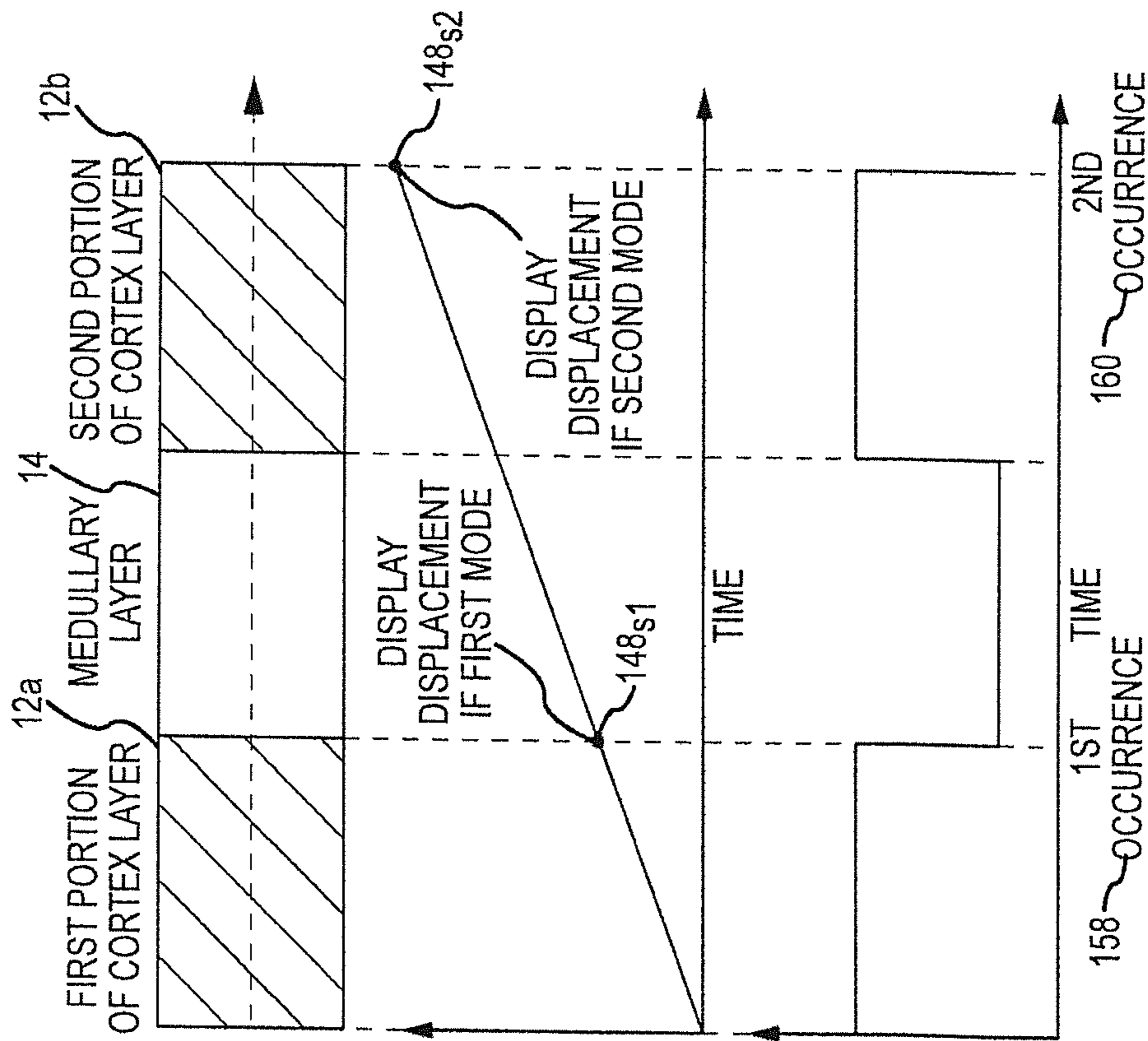


FIG. 7A

DISPLACEMENT
108s

FORCE
118s

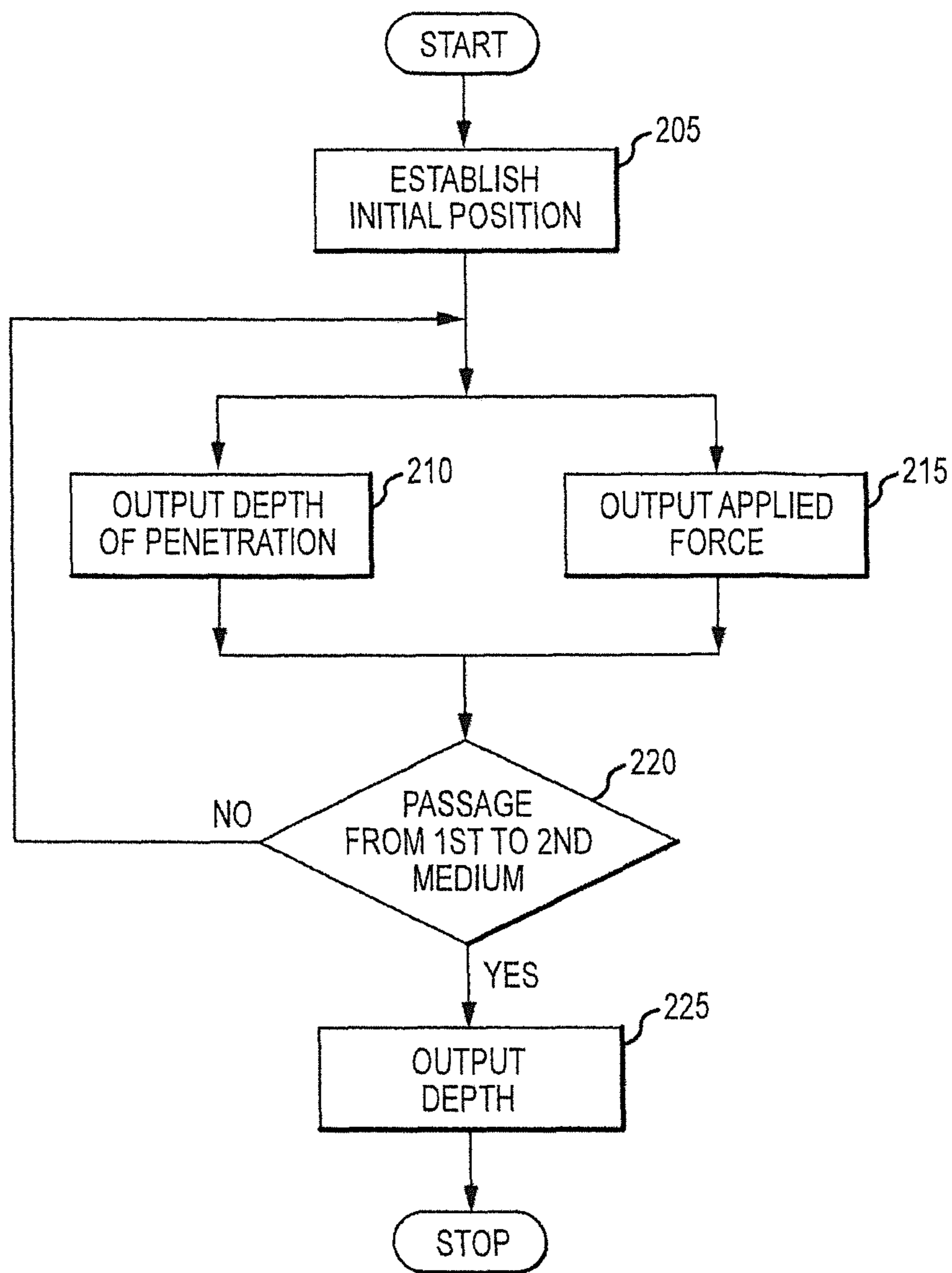


FIG.8

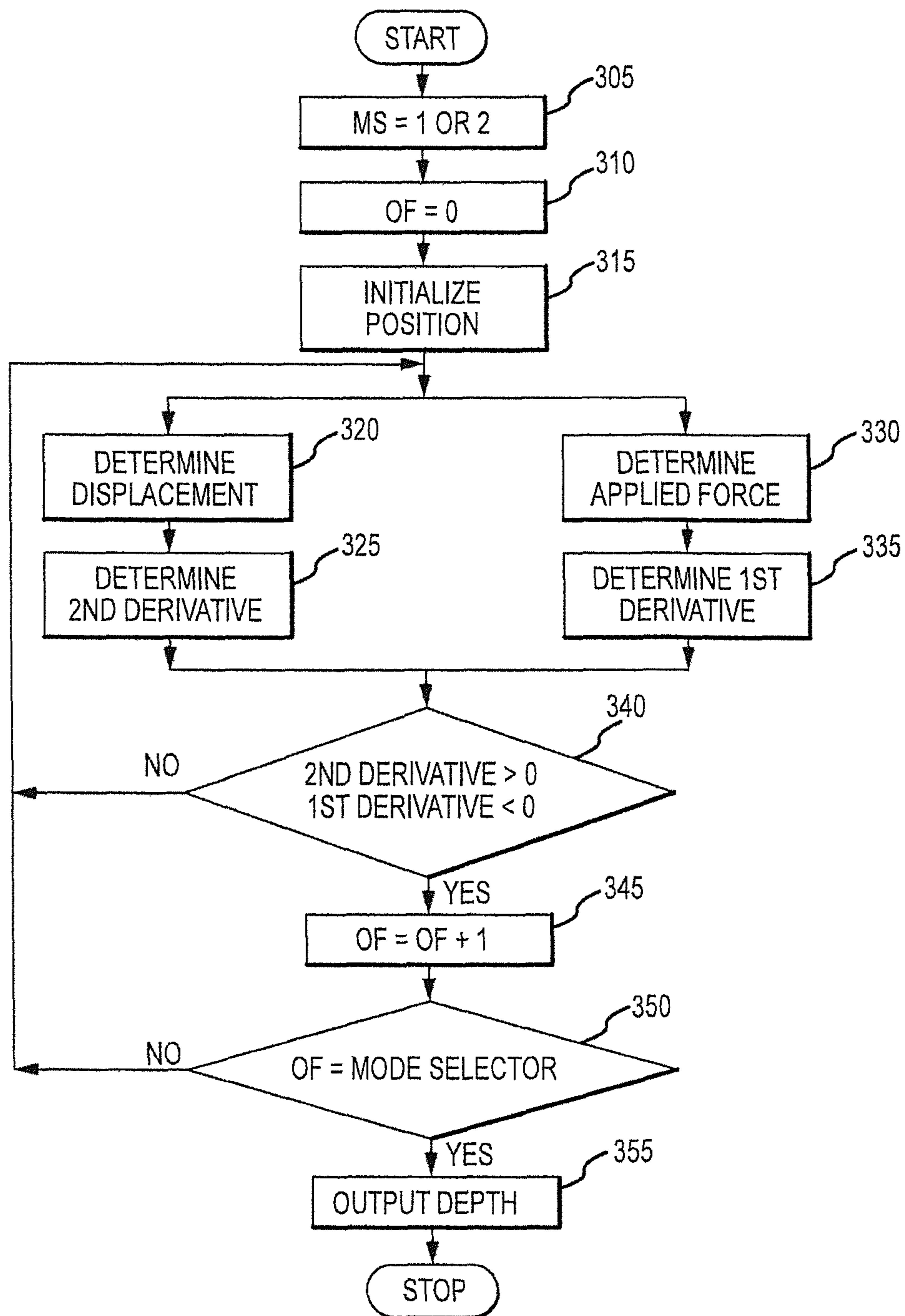


FIG. 9

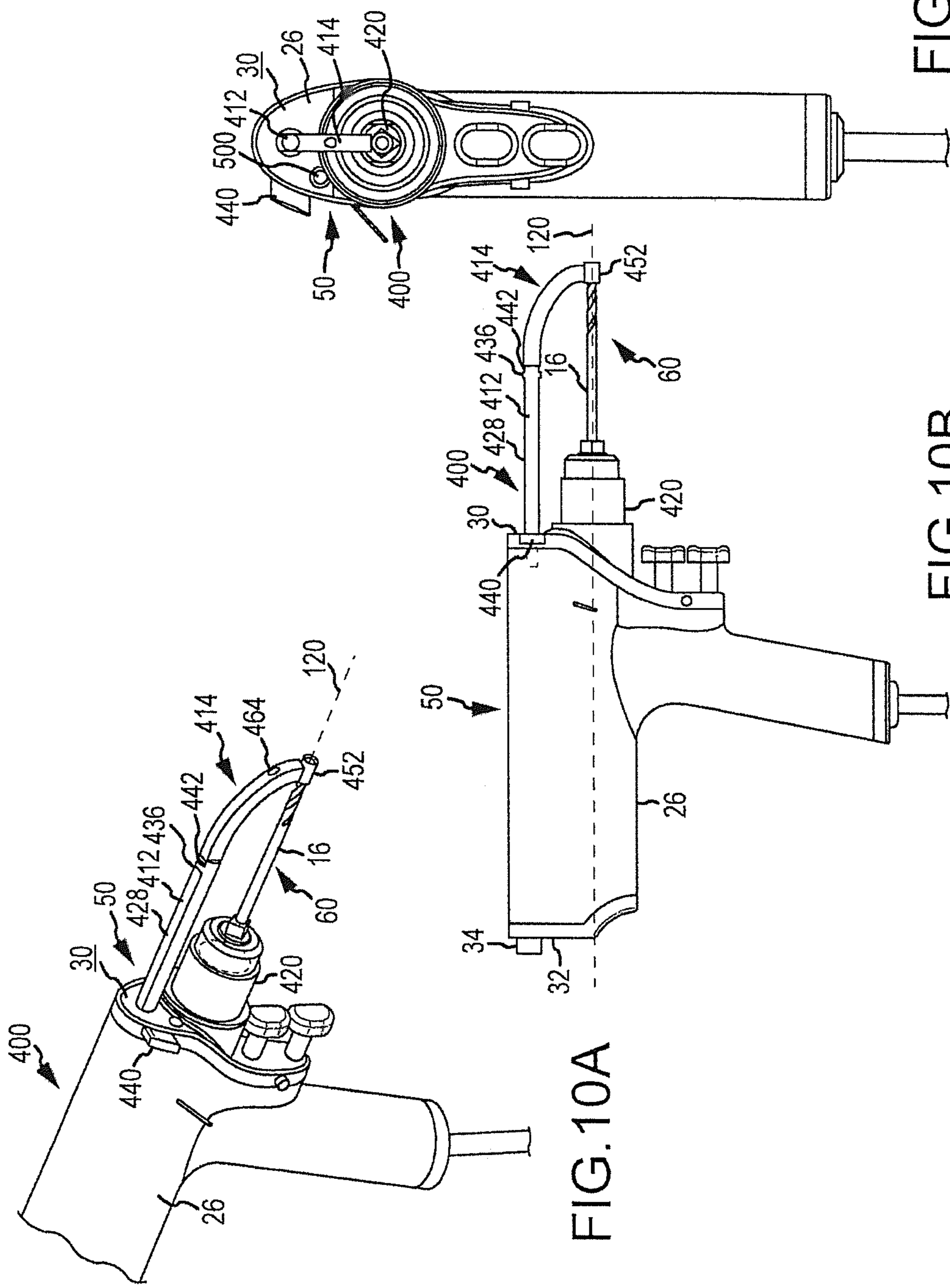


FIG. 10A

FIG. 10B

FIG. 10C

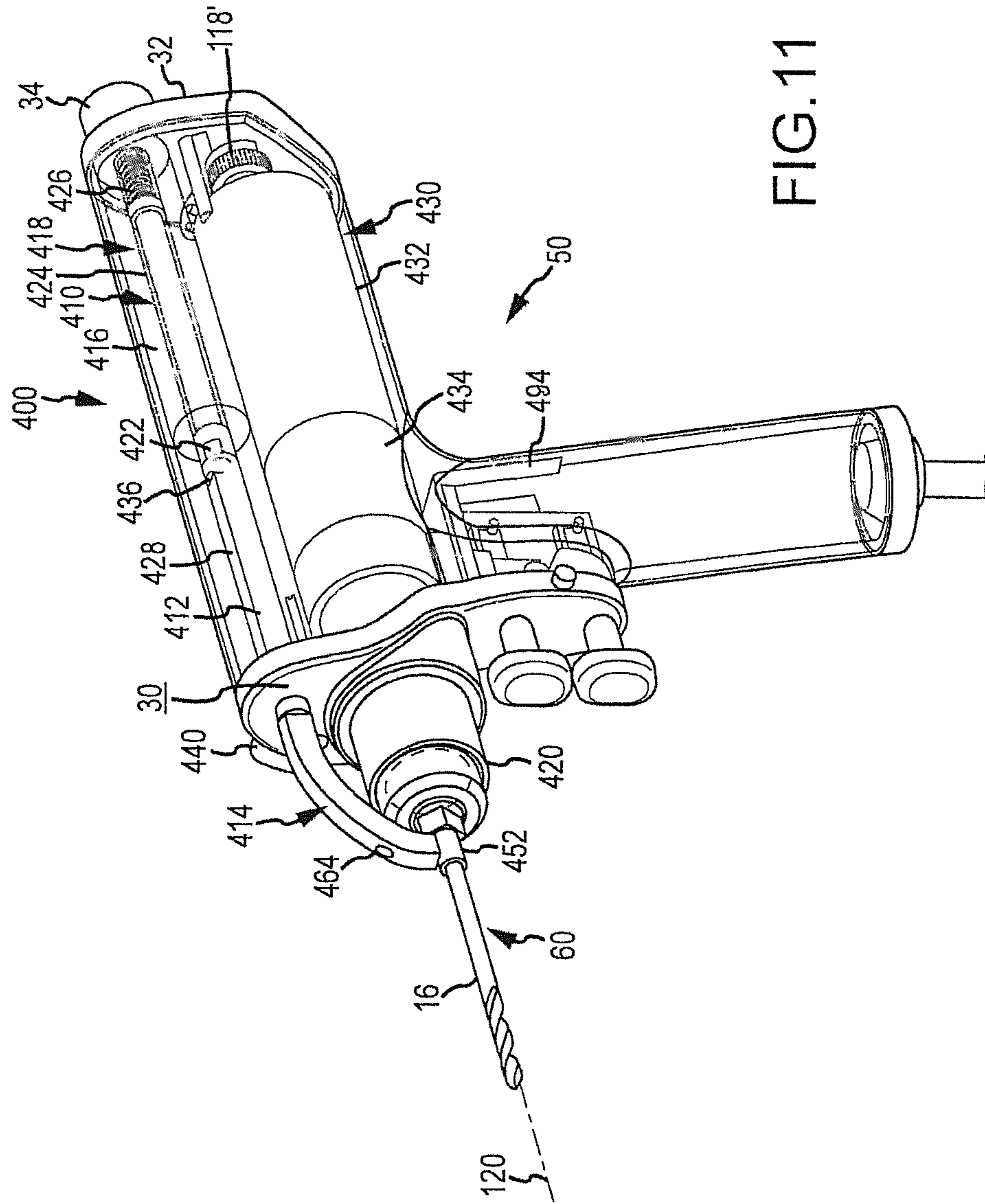


FIG. 11

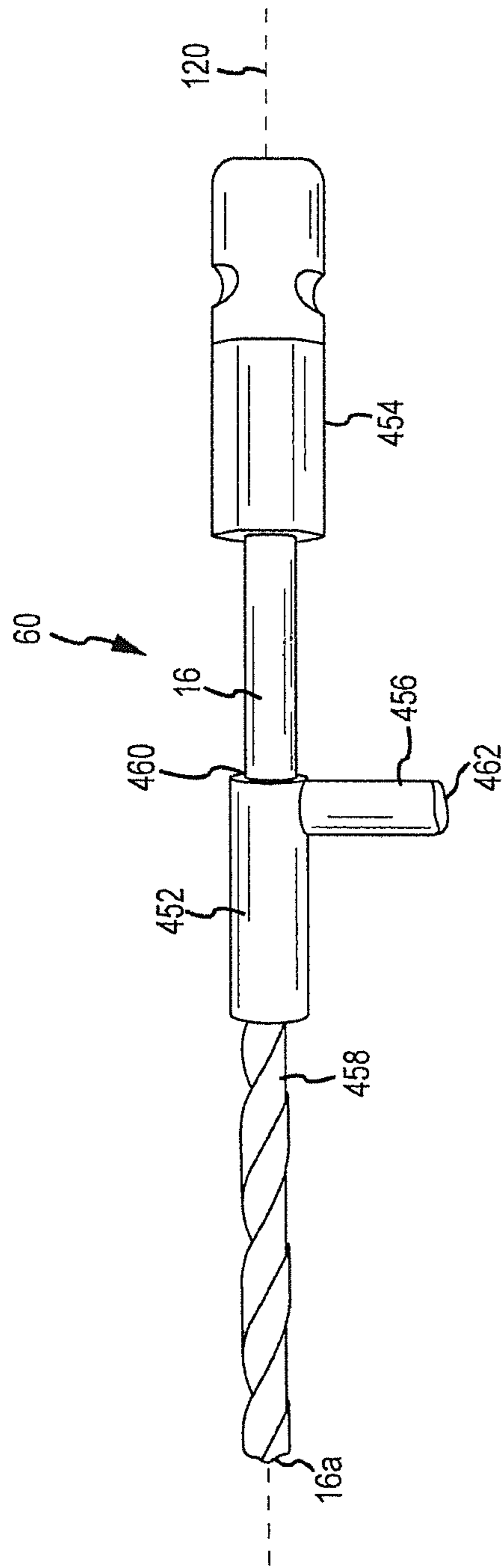
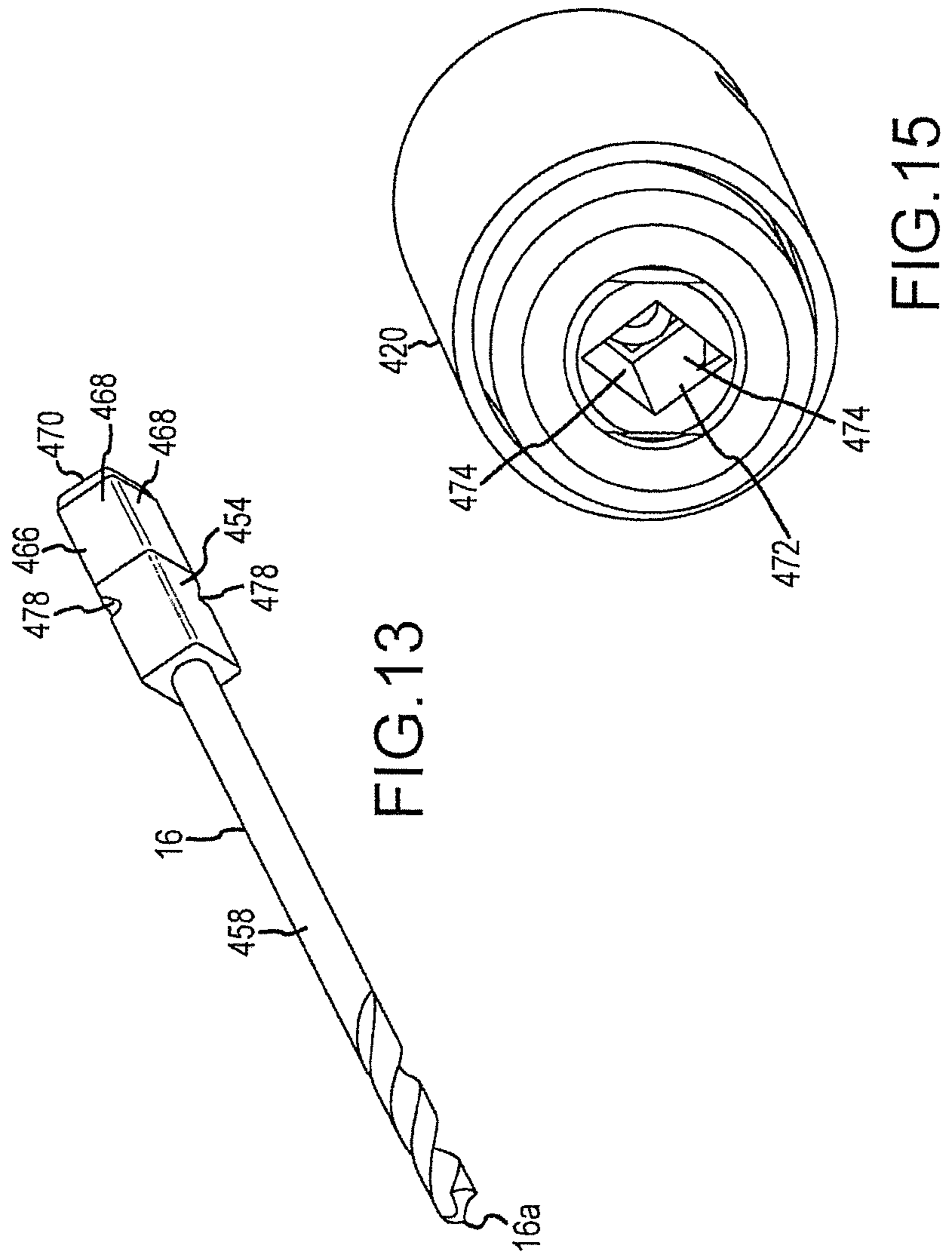


FIG.12



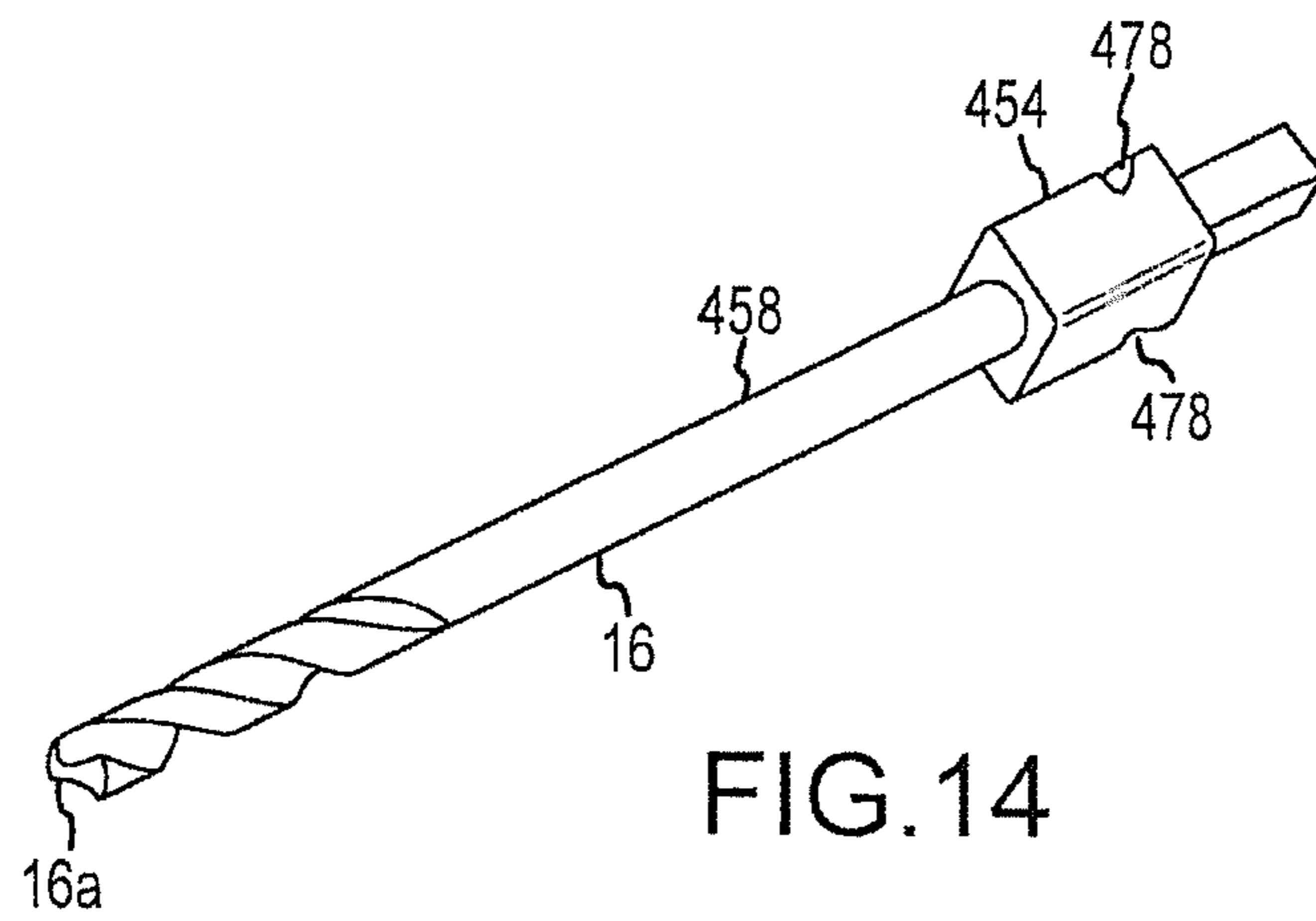
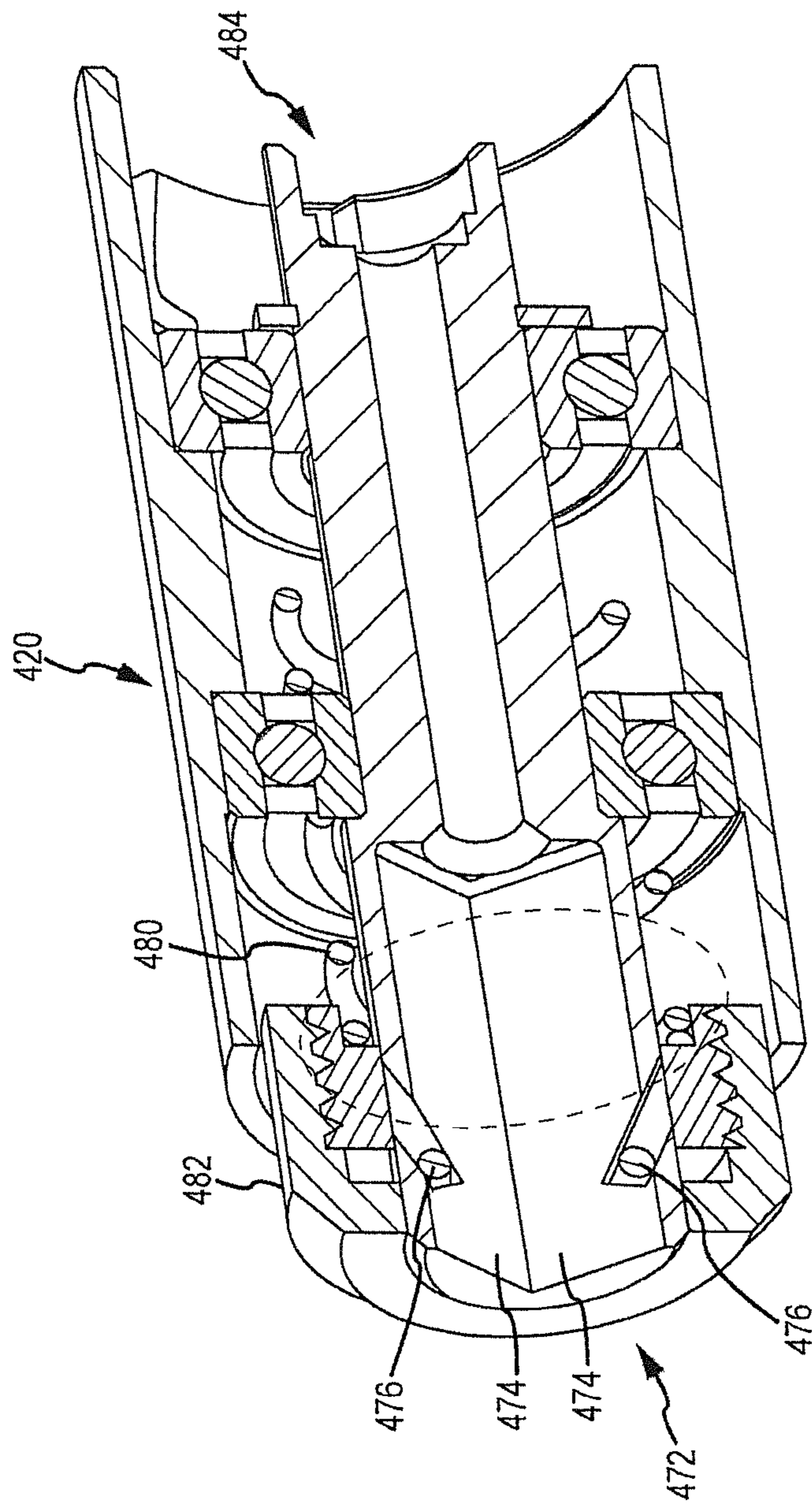


FIG. 14



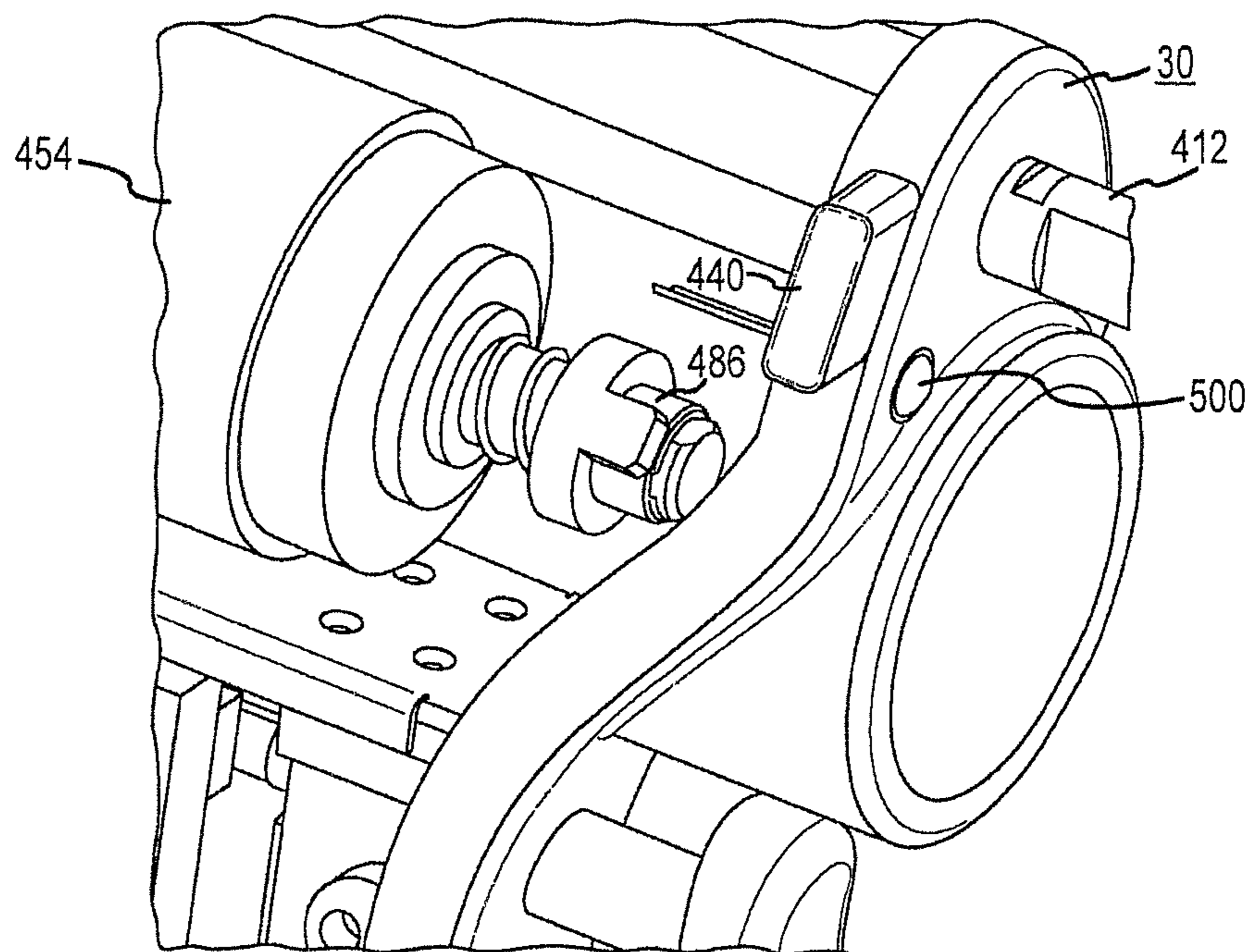


FIG.17

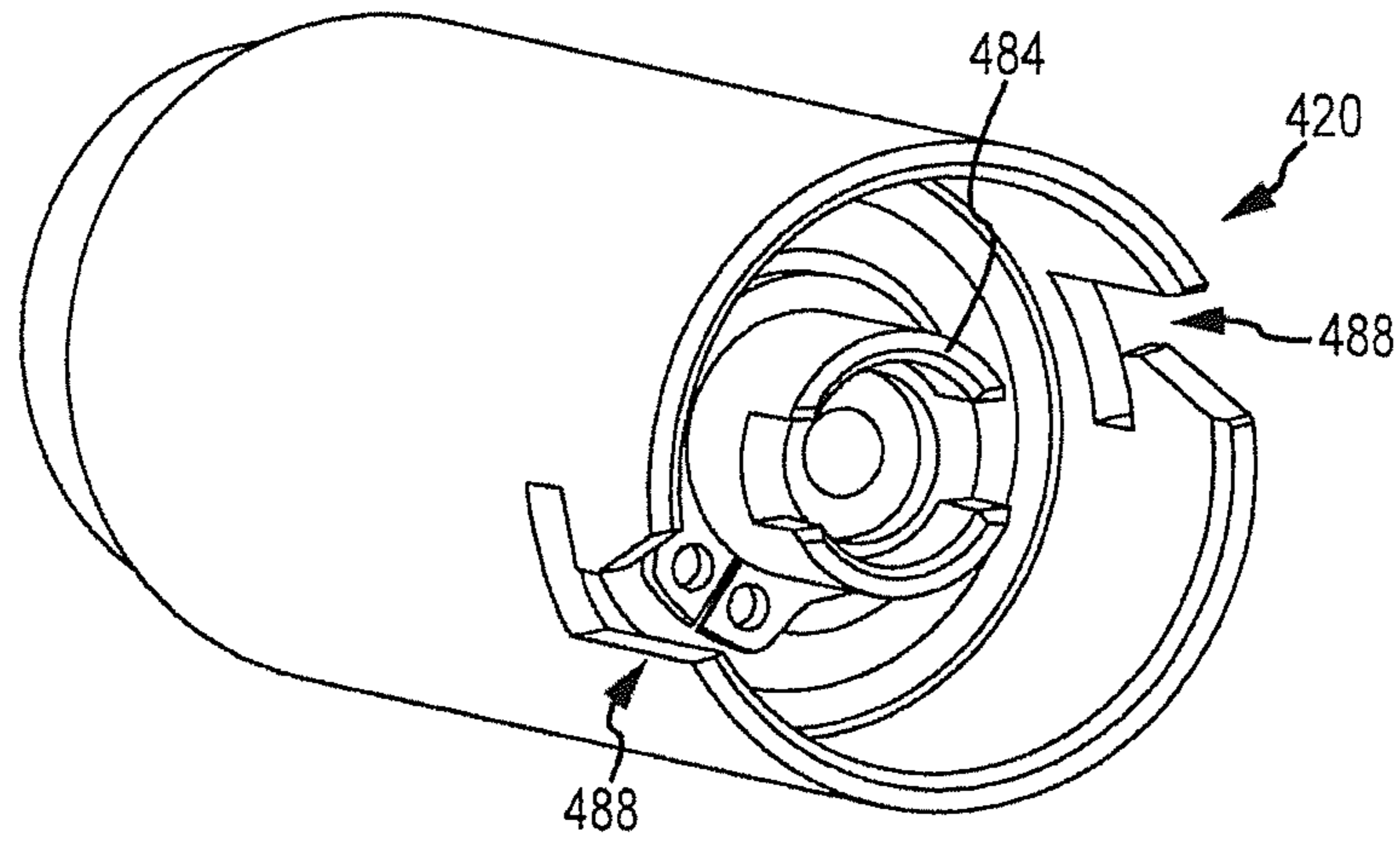


FIG.18

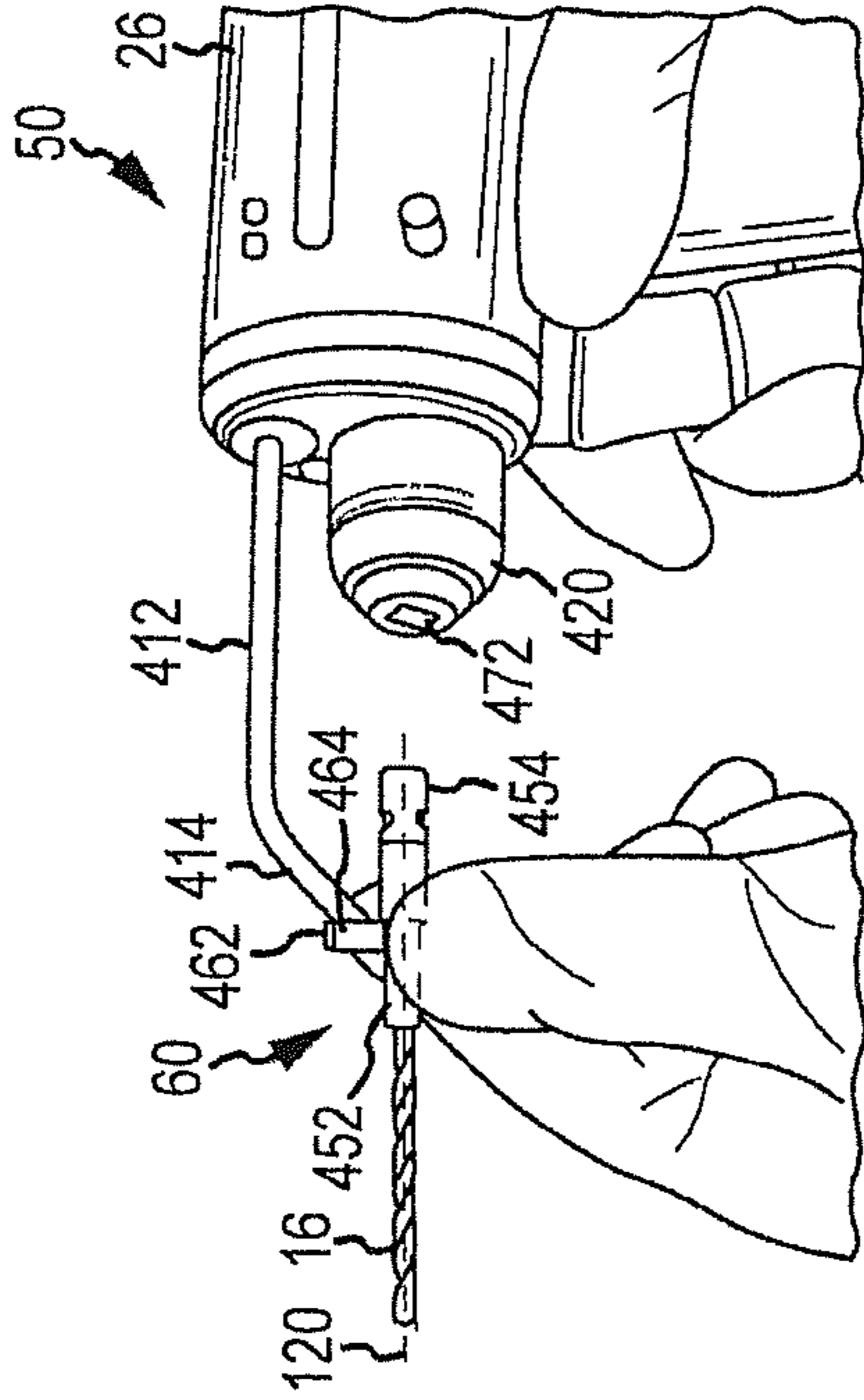


FIG. 20B

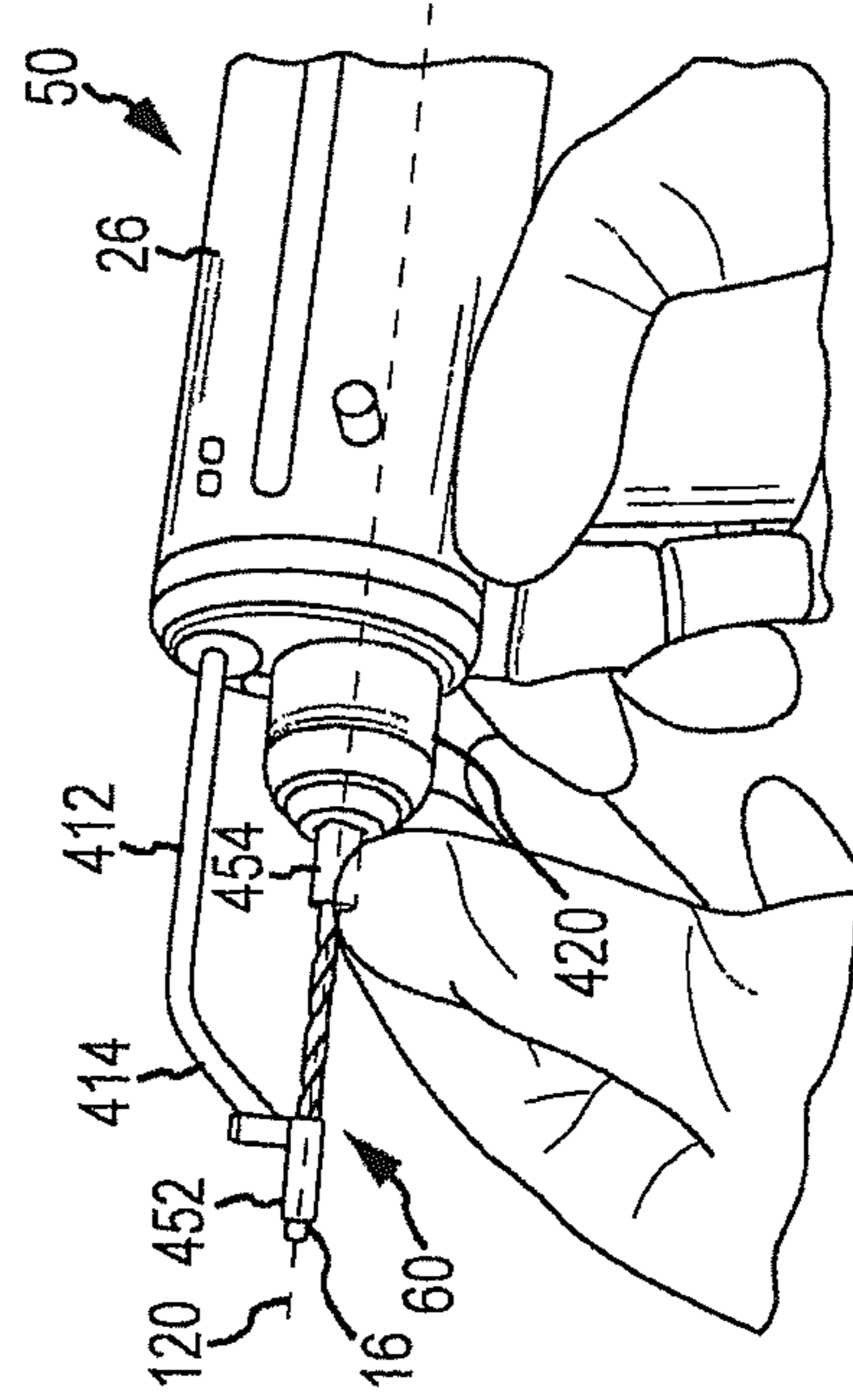


FIG. 20D

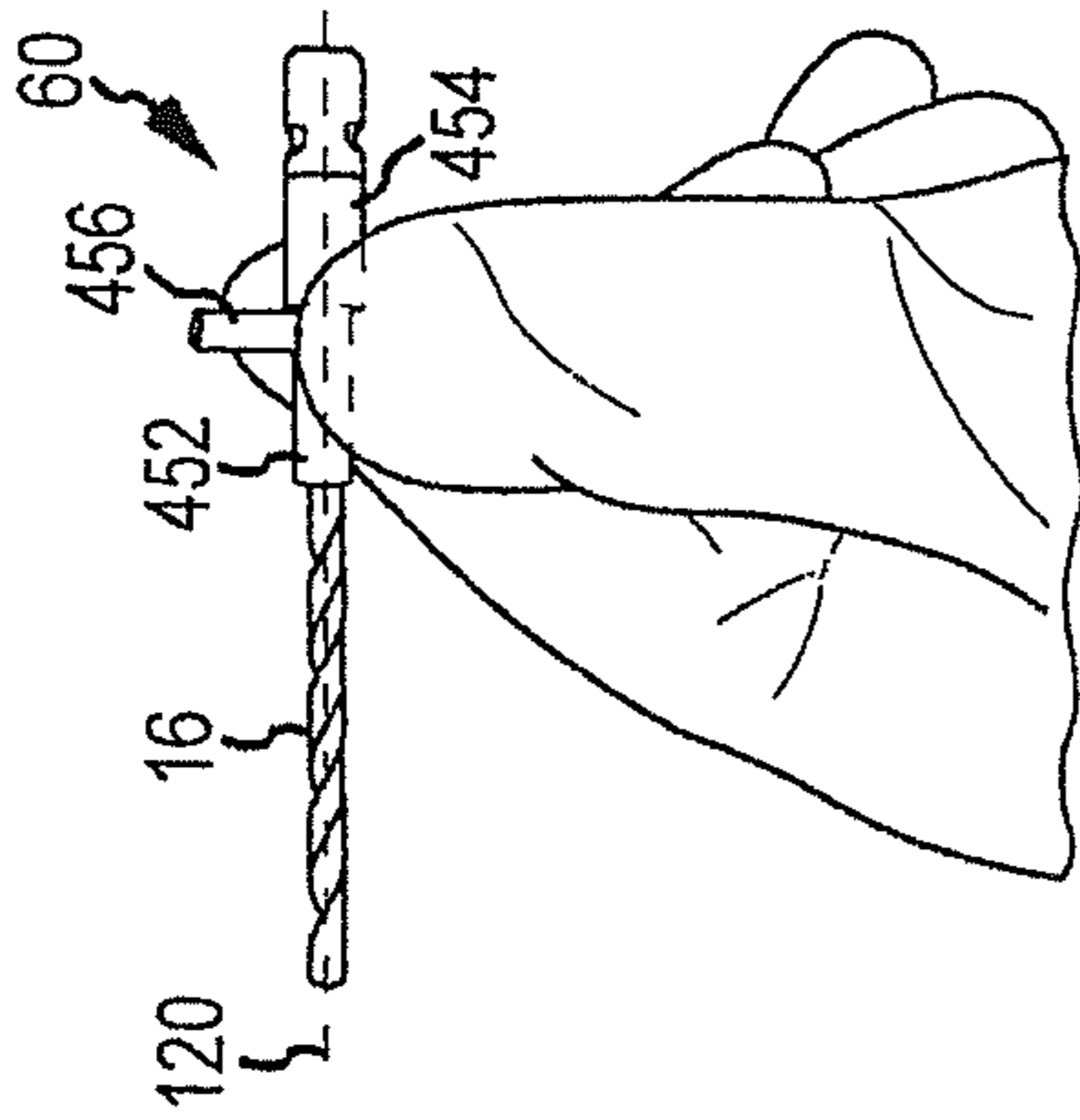


FIG. 20A

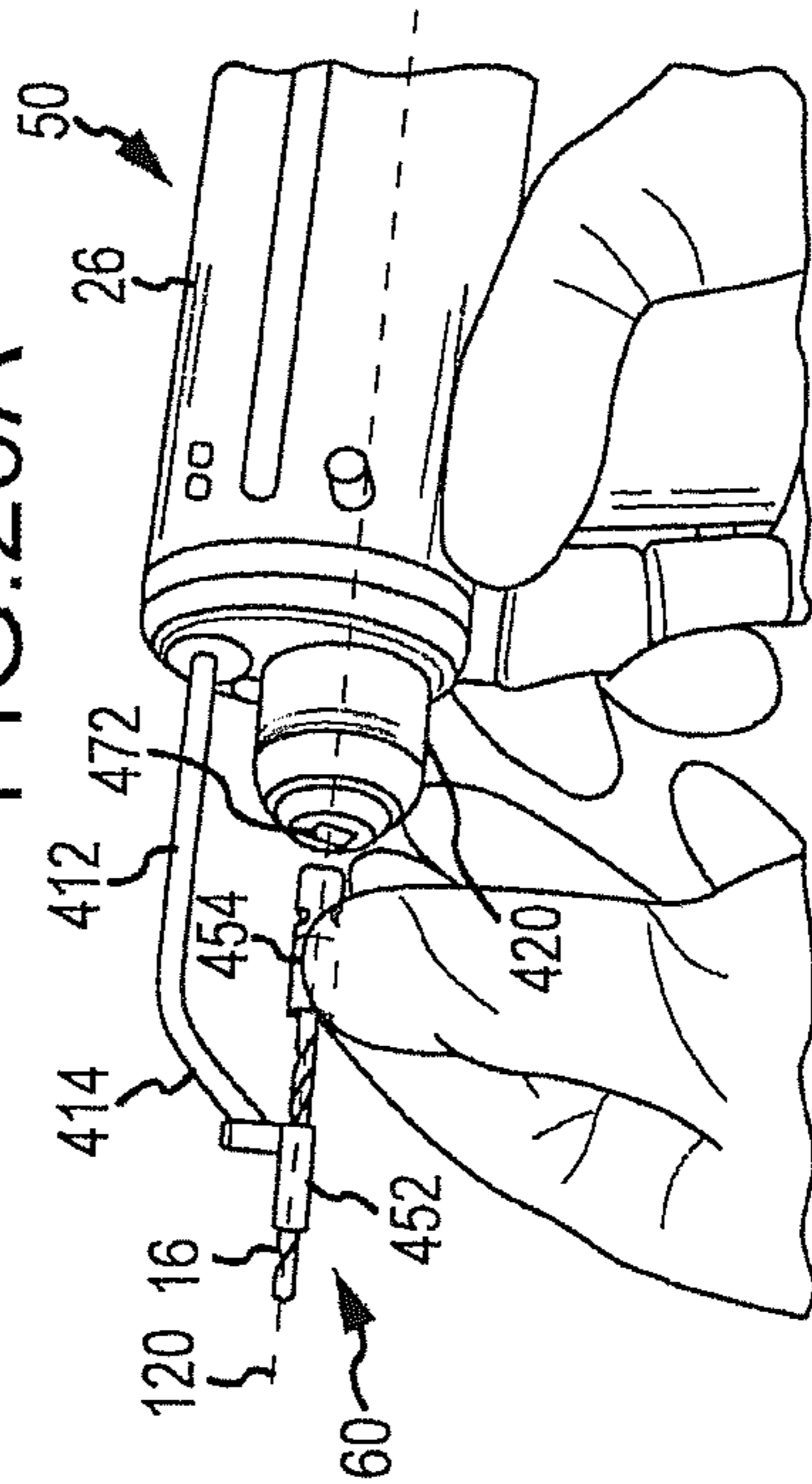


FIG. 20C

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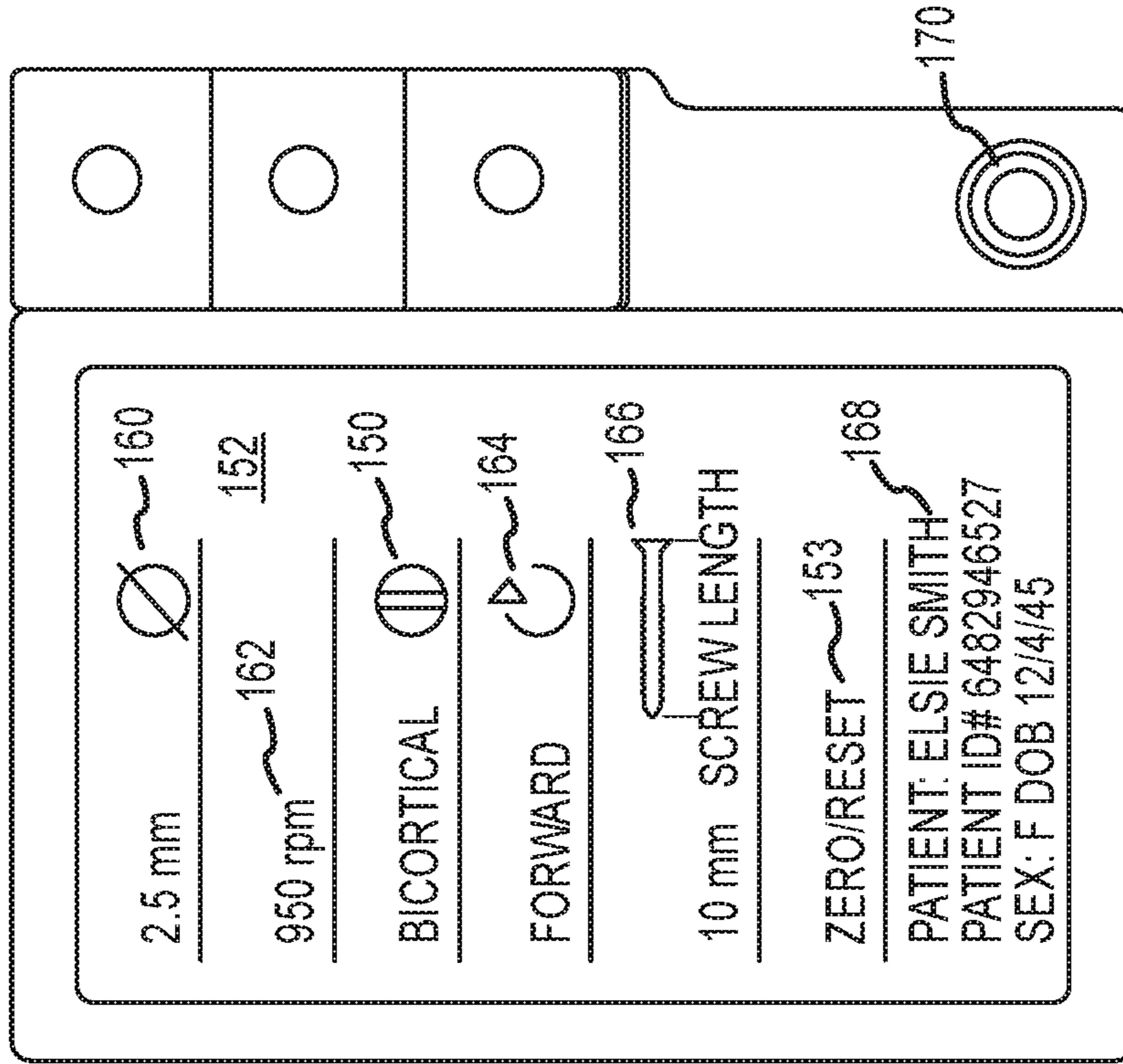


FIG. 21A

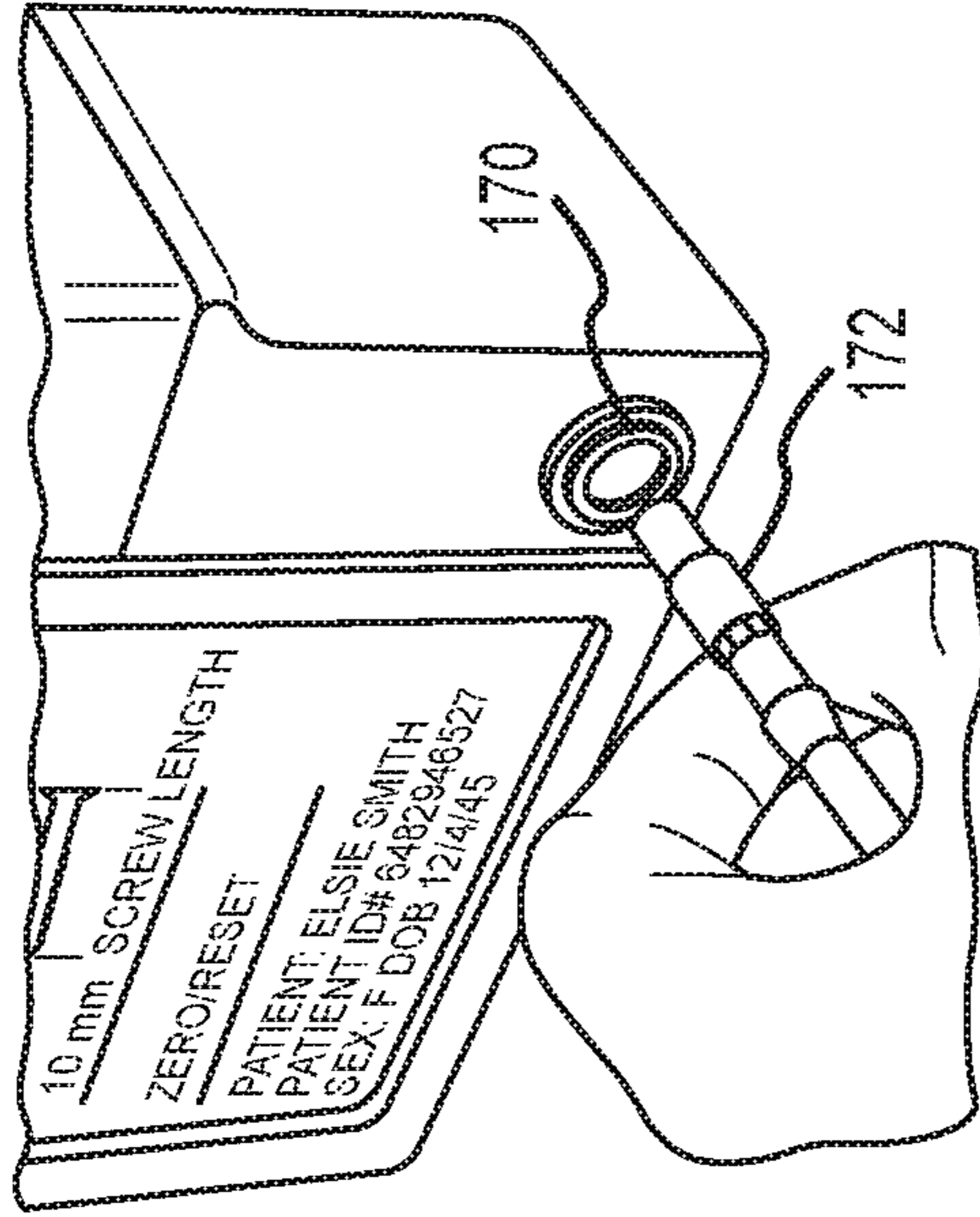


FIG. 21B

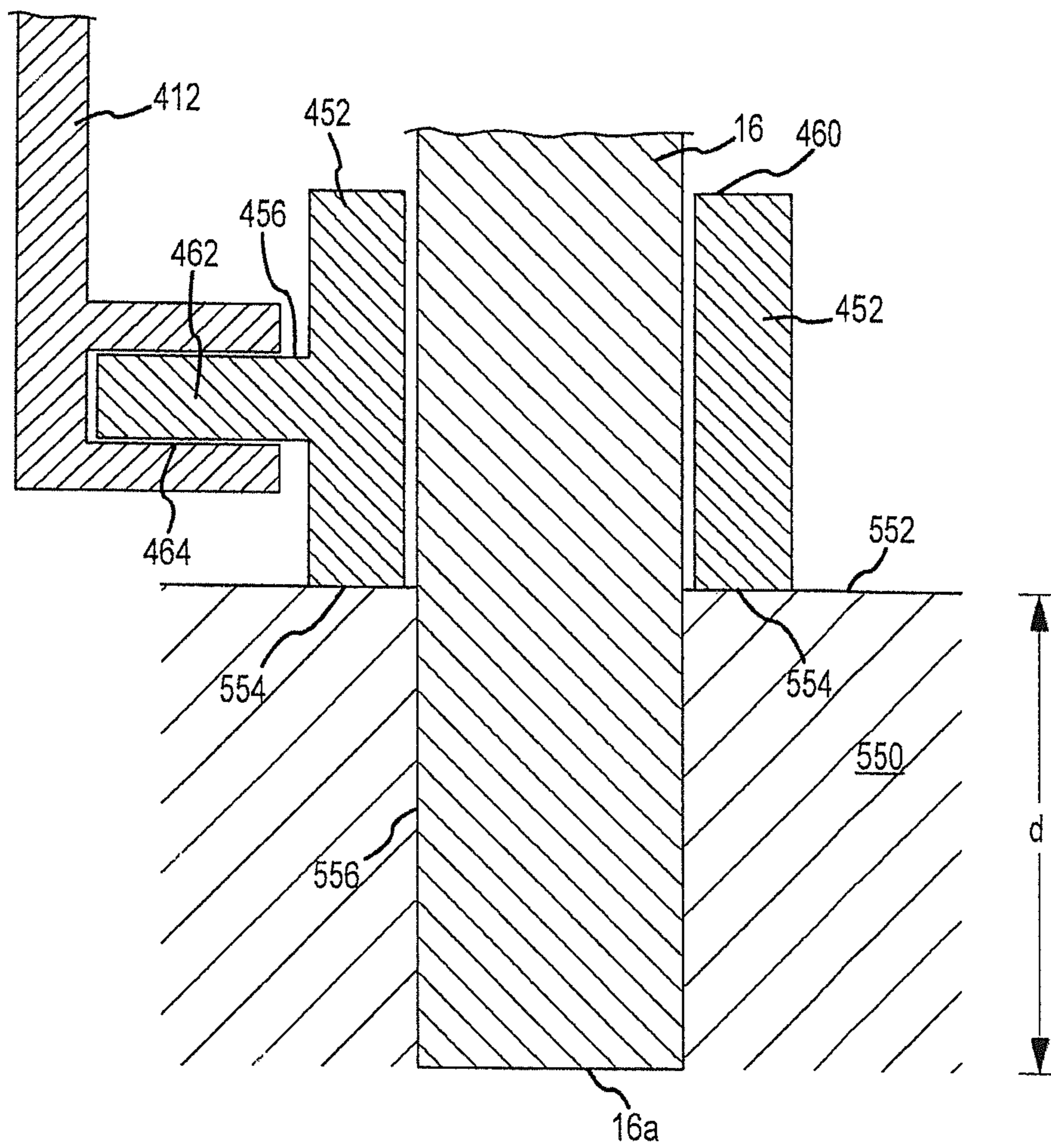


FIG.22

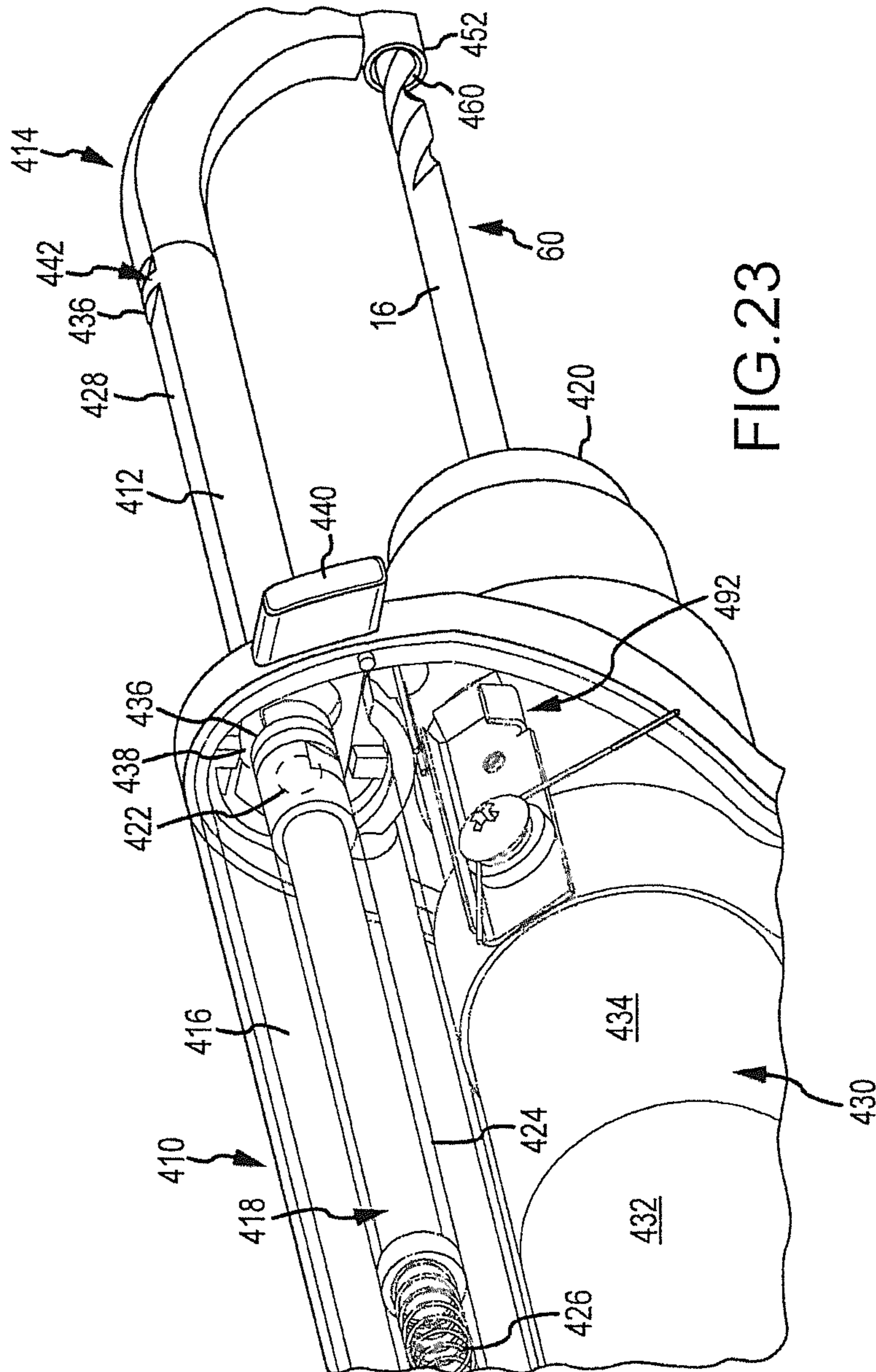


FIG. 23

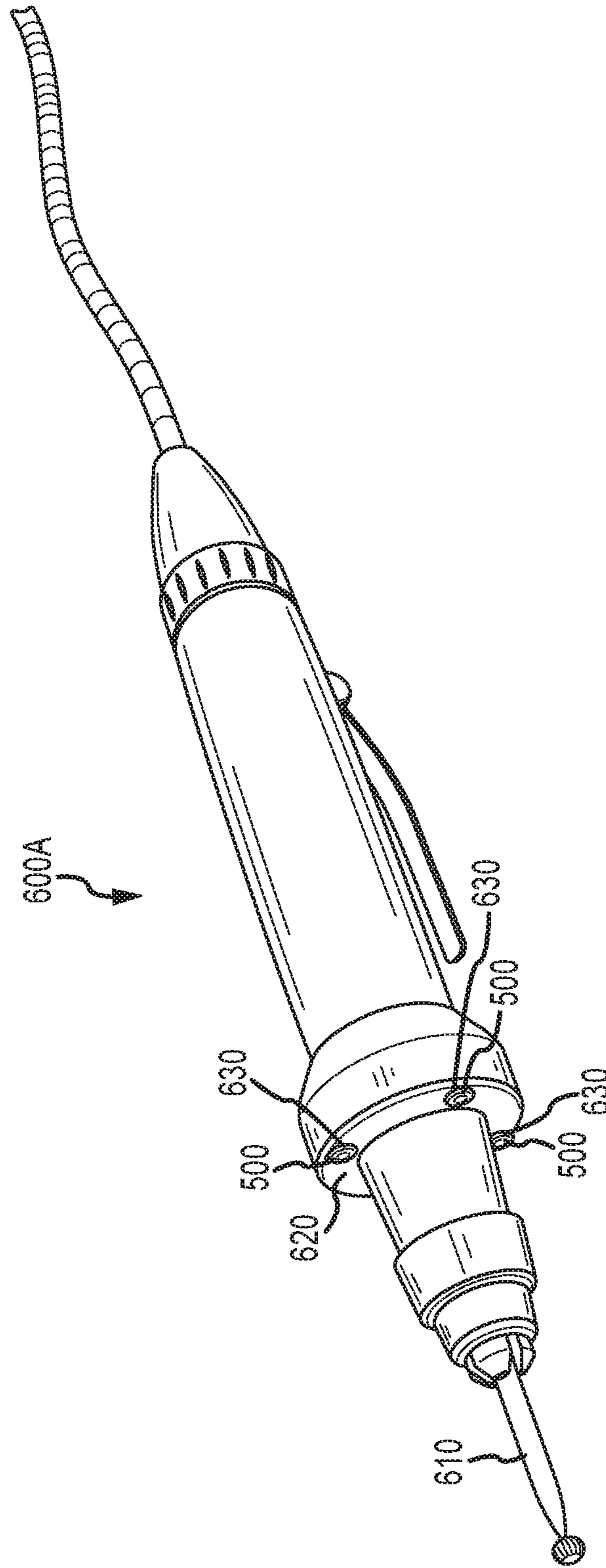


FIG. 24A

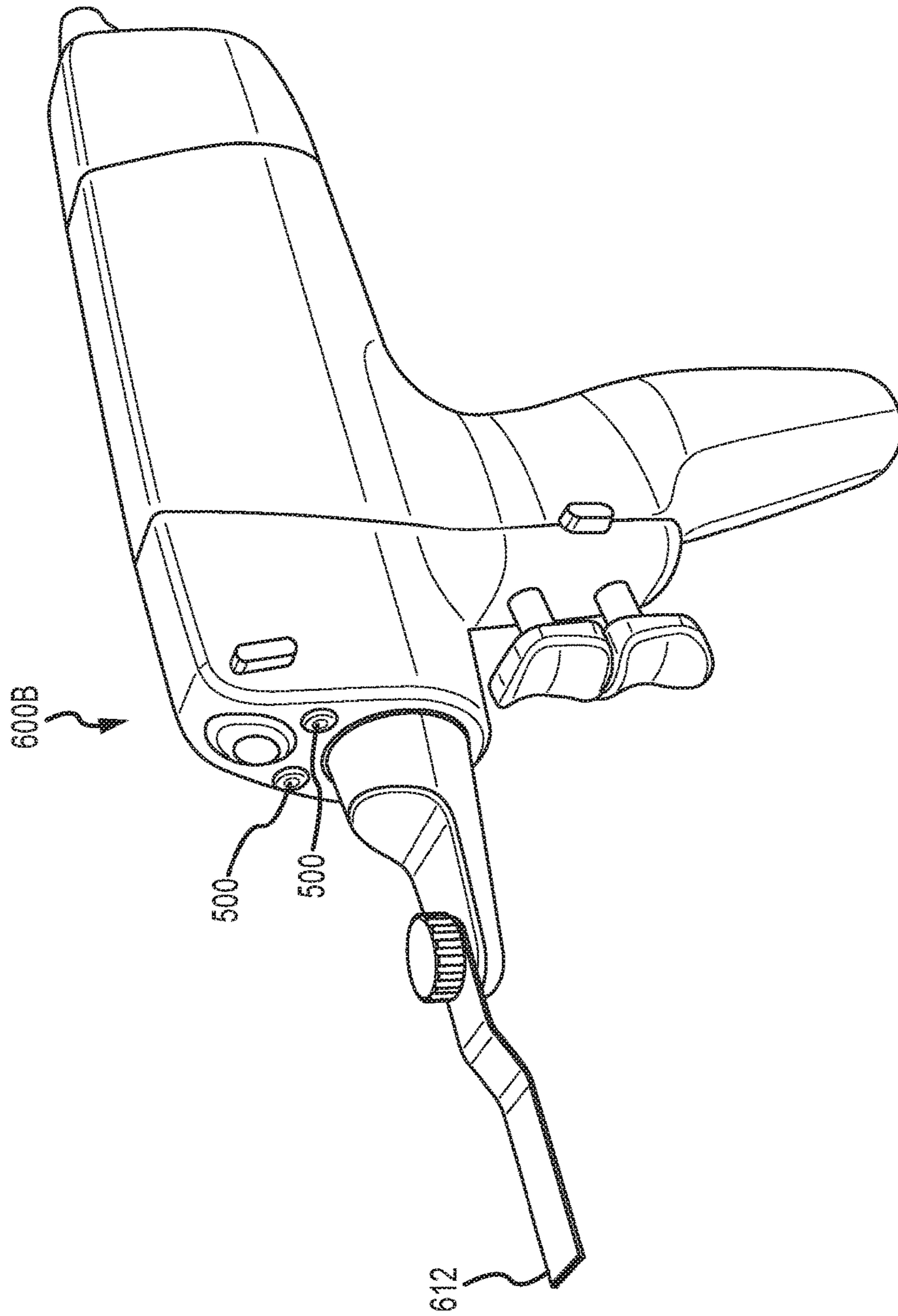


FIG.24B

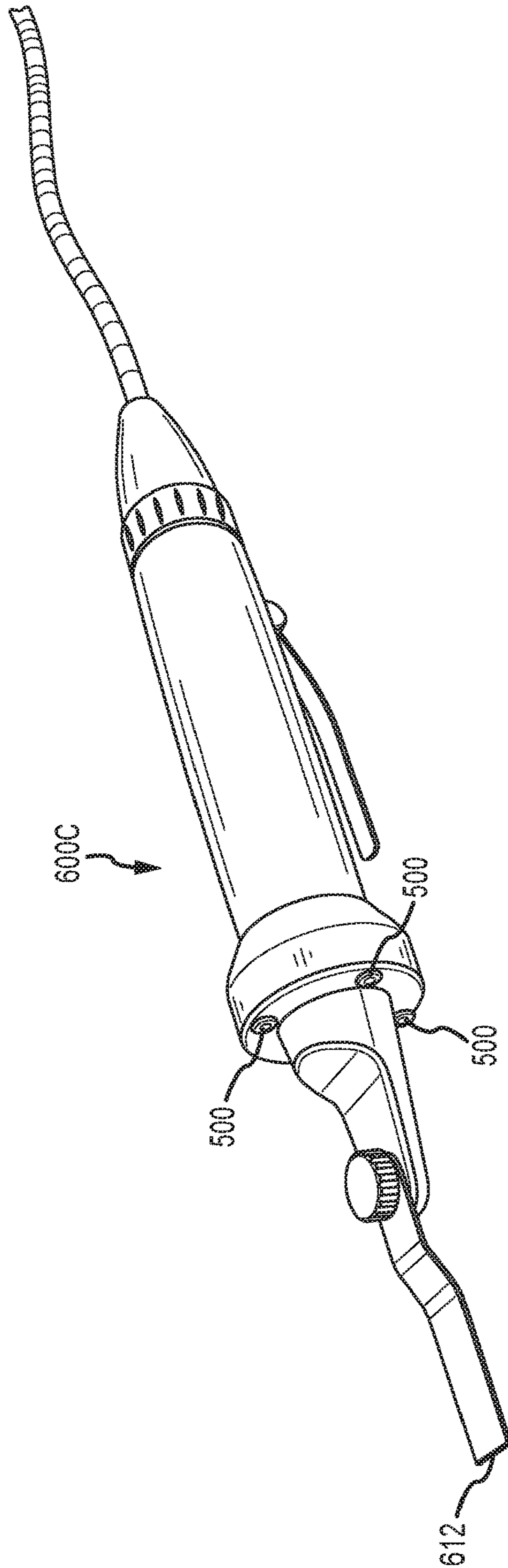


FIG. 24C

DRILL BIT PENETRATION MEASUREMENT SYSTEMS AND METHODS

RELATED APPLICATIONS

This application is a continuation of U.S. application Ser. No. 15/351,936 filed on Nov. 15, 2016 entitled "DRILL WITH DEPTH MEASUREMENT SYSTEM", which is a continuation of U.S. application Ser. No. 14/047,705 filed on Oct. 7, 2013 entitled "DRILL WITH DEPTH MEASUREMENT SYSTEM AND LIGHTEMITTER", which is a continuation of U.S. application Ser. No. 14/018,252 filed on Sep. 4, 2013 entitled "DRILL BIT PENETRATION MEASUREMENT SYSTEMS AND METHODS", the entirety of which is incorporated by reference herein.

BACKGROUND

Inadequate and inaccurate depth measurement following orthopedic drilling procedures may result in incorrect screw lengths, which can lead to surgical complications. Furthermore, determining the correct screw length for a bore can be a time consuming procedure which is undesirable when tissue is exposed and potentially subjected to infection.

As shown in FIGS. 1A and 1B, the bony structure of the human anatomy consists mainly of cortical bone **10** having a hard outer cortex **12** and a soft inner medullary layer **14**. Following traumatic injury, plate and screw placement is critical for adequate repair of a fractured bone. Improper drilling lengths could lead to device instability, damage to anatomic structures, or device failure.

As shown in FIG. 1A, when using a rotating drill bit **16** to form a bicortical bore **18** through the cortical bone **10**, the rotating drill bit **16** passes through a first portion **12a** of the hard outer cortex **12**, a soft non-resistant medullary layer **14**, and a second portion **12b** of the hard outer cortex **12**.

As shown in FIG. 1B, when using a rotating drill bit **16** to form a unicortical bore **20** through the cortical bone **10**, the rotating drill bit **16** passes through an entry point **22a** of the hard outer cortex **12** and an exit point **22b** of the hard outer cortex **12** without penetrating the soft non-resistant medullary layer **14**.

Previously proposed techniques for drilling and screw placement have been two-step processes, at best. For example, during an operation, a bore is first drilled by a surgeon until the surgeon "feels" the drill bit pass completely through the bony structure. That is, the surgeon must rely on his or her senses alone to determine when the drill bit has passed completely through the bony structure. Once the surgeon believes that he or she has passed completely through the structure, the drill bit is removed from the bore and a depth gage (not shown) is then inserted into the bore. The depth gage is grasped against the proximal end and a depth is recorded. A possible resulting complication of this procedure is that the surgeon may not precisely "feel" the drill bit pass through the second cortical layer, thereby possibly damaging tissue on the opposite side of the bone. Another complication may occur if the depth gage is not properly inserted into the hole. If the gage is grasped prior to passing the distal end of the bore, a size will be determined that is smaller than the true depth.

The process of drilling and depth measurement often requires more than one attempt. Conservative drilling may result in incomplete drilling requiring multiple passes. Furthermore, multiple depth measurements may be required to confirm accurate placement of the gage. This process consumes a substantial amount of surgical time resulting in a

large cost per patient. By combining the drilling and depth measurement process into one accurate procedure, cost is reduced along with a decrease in patient morbidity.

SUMMARY

The present disclosure relates generally to systems, methods, and apparatuses for use in connection with determining, with respect to a reference point, a depth of penetration of an instrument working portion (e.g., a leading edge of a rotating drill bit in a bore) when the instrument working portion (e.g., a leading edge of the drill bit) is advanced (e.g., in the bore). More specifically, the present invention relates to a system and method for determining the length of either a unicortical or bicortical bore made in a bone of a patient without removing the drill bit from the bore formed in the bone. Accordingly, the present disclosure may find application in the field of surgical drilling where the length of the bore made through a bone is to be determined to, for example, determine the appropriate size of hardware to be used in connection with the bore that has been drilled.

Specifically, the present disclosure is related to embodiments of drill bit assemblies, drills, and/or drilling systems that may be specifically adapted for use for drill bit penetration measurement. Accordingly, the drill bit assemblies and drills disclosed herein may provide increased efficiency, reliability, and accuracy in relation to a drill bit penetration measurement system. For instance, in certain embodiments, a drill bit assembly may be used in conjunction with a drill as described herein to provide an improved platform to facilitate measurement of a bore created by the drill using a drill bit penetration measurement system without having to remove the drill bit from the bore during operation. However, it may be appreciated that the measurement systems described herein may be utilized with other surgical instruments such as, for example, a surgical saw, a surgical grinder, of a surgical chisel to determine a depth of penetration of a working portion of the instrument relative to a reference point.

In this regard, systems for drill bit penetration measurement systems have been proposed such as described in U.S. Pat. No. 6,665,948, the entirety of which is incorporated herein by reference. In this regard, the description presented herein may provide refinements and/or additional features for use in connection with a drill bit penetration measurement system. As such, the efficiency, accuracy, and ergonomics of drill bit penetration measurement systems may be improved.

Accordingly, a first aspect includes a drill bit assembly for use with a drill having a displacement sensor for outputting a signal representative of a displacement of the drill bit with respect to a reference point. The assembly includes a drill bit, a bushing, and an engagement member disposed on the bushing. The drill bit has a leading edge disposed at a distal end of the drill bit and a shank disposed adjacent to a proximal end of the drill bit. The drill bit includes a cylindrical member extending between the distal end and the shank. The shank is adapted for engagement with a chuck of a drill, and the cylindrical member extends along an axis of rotation about which the cylindrical member rotates during drilling. The bushing includes an aperture sized to receive at least a portion of the cylindrical member through the aperture. As such, the bushing is constrainedly moveable relative to the cylindrical member in a direction along the axis of rotation. The engagement member is adapted for engagement with a displacement sensing arm of the displacement sensor. In this regard, the engagement member is engageable

with the displacement sensing arm for corresponding movement between the bushing and the displacement sensing arm.

A number of feature refinements and additional features are applicable to the first aspect. These feature refinements and additional features may be used individually or in any combination. As such, each of the following features that will be discussed may be, but are not required to be, used with any other feature or combination of features of the first aspect.

For example, in an embodiment, the aperture of the bushing may define a cylindrical opening extending from a distal end of the bushing to a proximal end of the bushing. In this case, the distal end of the cylindrical opening may comprise a reference surface. The reference surface may extend at least partially circumferentially about the drill bit. In other embodiments, the bushing may be conformably shaped relative to the cylindrical member to facilitate the constrained movement relative to the axis of rotation. In such embodiments, the bushing may or may not extend about entirety of the circumference of the cylindrical member. For example, the bushing may include a dished or concave surface that is alignable with the cylindrical member for constrained movement in a direction along the drilling axis.

In any regard, the bushing may be disposable adjacent the distal end of the bit. Accordingly, the reference surface may be alignable with the leading edge of the drill bit to define a reference point from which displacement of the drill bit may be measured. In this regard, the displacement sensing arm to which the bushing is engageable may be operatively engaged with a displacement sensor of a drill as will be described in greater detail below. In this regard, the drill bit is rotatably advanceable into a bore such that the leading edge of the drill bit is displaced relative to the reference surface upon the rotatable advancement of the drill bit into the bore. Accordingly, when the engagement member operatively engages a displacement sensing arm of a displacement sensor, the displacement sensor may measure the displacement of the leading edge from the reference surface.

In an embodiment, the reference surface may contact a peripheral portion extending about the bore upon rotational advancement of the drill bit to create the bore. The bushing may be maintainably engagable against the peripheral portion extending about the bore so as to maintain the reference point stationary against the peripheral portion of the bore in a direction along the axis of rotation. For instance, the bushing may be biased toward the distal end of the drill bit (e.g., under the influence of the displacement sensing arm or by another biasing member disposed relative to the drill bit and bushing). In this regard, as the reference surface of the bushing may be maintained adjacent to the surface to be drilled, the accuracy of the displacement measure upon rotational advancement of the drill bit may be improved given the proximity of contact of the bushing defining the reference surface relative to the location of the bore.

In various embodiments, the engagement member may comprise any appropriate mechanism for attachably connecting the bushing to a displacement sensing arm. In one particular embodiment, the engagement member may include a post extending from the bushing that is selectively engageable with the displacement sensing arm of the displacement sensor. In this regard, the post may facilitate relative rotational movement about an axis of the post between the bushing and the displacement sensing arm (e.g., prior to engagement of the shank with a chuck of the drill). This rotational movement may allow for improved ergo-

nomics when engaging the drill bit assembly with a drill by allowing the shank to be aligned with a chuck of a drill after engagement of the post with the displacement sensing arm.

In an embodiment, the drill bit assembly may be provided as a one-time use, disposable component for use in a surgery or other operation. In this regard, the drill bit assembly may include features that help reduce the likelihood that the drill bit is reused in contradiction of instructions regarding one time use. Such features may at least reduce the functionality of the drill bit assembly (e.g., potentially to the point where the drill bit assembly is incapable of reuse). For example, in an embodiment, the shank may include a destructible portion that is at least partially destructible during a cleaning process. In one particular embodiment, the destructible portion may be meltable. In this regard, a melting temperature of the destructible portion may be greater than an operating temperature of the drill bit and less than an autoclave temperature. As such, the destructible portion may remain intact during operation of the drill bit assembly. However, upon undergoing a cleaning or sterilization process (e.g., autoclaving), the destructible portion may be at least partially degraded. In one embodiment, the melting temperature of the destructible portion is not less than about 60° C. and not greater than about 110° C. The destructible portion may also be destroyed upon exposure to a cleaning or sanitizing chemical or the like used in the cleaning process (e.g., as an alternative to or in addition to being meltable).

In view of the foregoing, the destruction of the destructible portion may alter the shape of the shank of the drill bit such that engagement with a drill may be at least partially prevented or degraded. For instance, the destructible portion may be used to at least partially establish registration between the shank and a chuck to which the drill bit assembly is to be attached. Accordingly, upon destruction of the destructible portion, registration between the drill bit assembly and a chuck may be reduced (e.g., potentially to the point of inoperability of the drill bit). For example, the destructible portion may include a proximal end portion of the shank. In this regard, the destructible portion may include at least a portion of an engagement feature for engagement of the shank by a chuck. In an embodiment, the destructible portion may include at least a portion of at least one sidewall of the shank. Additionally or alternatively, the engagement feature may include a detent engageable by an engagement member in the chuck. As such, the destructible portion, after having been exposed to a cleaning process, may not be registerable with respect to the chuck. That is, the surface area of the engagement feature of the shank in contact with the chuck may be at least reduced upon exposure of the destructible portion to a cleaning process.

A second aspect includes a method for use of a drill bit assembly with a drill having a displacement sensor for outputting a signal representative of a displacement of a leading edge of the drill bit assembly with respect to a reference point. The method includes engaging a displacement sensing arm of the displacement sensor with an engagement member of a bushing. The bushing is constrainedly moveable relative to a drill bit along an axis of rotation about which the drill bit rotates during drilling. The engaging may result in corresponding movement of the bushing and the displacement sensing arm. The method may include aligning a shank of the drill bit with a chuck member of the drill and securing the shank of the drill bit with the chuck of the drill to restrict axial movement between the drill bit and the chuck.

A number of feature refinements and additional features are applicable to the second aspect. These feature refinements and additional features may be used individually or in any combination. As such, each of the following features that will be discussed may be, but are not required to be, used with any other feature or combination of features of the second aspect. For example, in an embodiment, the drill bit assembly may be provided in accord with any of the features and/or feature refinements described above in connection with the first aspect.

Additionally, in an embodiment, the method may include positioning a distal portion of the bushing adjacent to a leading edge of the drill bit at a distal portion thereof. In this regard, the method may also include contacting the leading edge of the drill bit to a surface of a medium to be drilled. Accordingly, the distal portion of the bushing may contact the surface of the medium to be drilled. As such, the method may also include establishing the reference point when the leading edge of the drill bit and the distal portion of the bushing are in contact with the surface of the medium to be drilled. The method may also include rotationally advancing the drill bit into the medium to be drilled, such that the leading edge advances in relation to the distal portion of the bushing in contact with the surface of the medium to be drilled. Thus, the method may include producing relative movement of the displacement sensing arm relative to the displacement sensor upon rotationally advancing the drill bit into the medium. As the displacement sensing arm may be operatively engaged with the displacement sensor, the method may further include outputting a signal from the displacement sensor indicative of the amount of displacement of the leading edge of the drill bit relative to the distal portion of the bushing.

A third aspect includes a drill bit for use in a medical drill for single use applications. The drill bit includes a leading edge, a shank, a cylindrical member, and a destructible portion. The leading edge is disposed at a distal end of the drill bit. The shank is disposed adjacent to a proximal end of the drill bit, and the cylindrical member extends along an axis of rotation between the distal end and the proximal end. The drill bit is rotatable about the axis of rotation during drilling. Additionally, the shank comprises the destructible portion that is at least partially destructible during a cleaning process.

A number of feature refinements and additional features are applicable to the third aspect. These feature refinements and additional features may be used individually or in any combination. As such, each of the following features that will be discussed may be, but are not required to be, used with any other feature or combination of features of the third aspect or any of the other aspects disclosed herein.

For example, in an embodiment, the destructible portion may be meltable. In this regard, a melting temperature of the destructible portion may be greater than an operating temperature of the drill bit and less than an autoclave temperature. For instance, the melting temperature of the destructible portion may be not less than about 60° C. and not greater than about 110° C. Additionally, as referenced above in connection with the first aspect, the destructible portion may be destroyed upon exposure to a cleaning or sanitizing chemical or the like used during a cleaning and/or sanitizing process.

As described above with respect to the first aspect, the destructible portion may comprise a proximal end portion of the shank. Thus, upon destruction of the destructible portion, at least a portion of the shank may undergo a change in shape. Accordingly, the destructible portion may include at

least a portion of an engagement feature for engagement of the shank by a chuck. For instance, the destructible portion may include at least a portion of at least one sidewall of the shank. Additionally or alternatively, the engagement feature may include a detent engageable by the chuck (e.g., the detent features may correspond with a quick-change style chuck where the detents are used to selectively retain the shank in the chuck).

Accordingly, in an embodiment, the destructible portion, after having been exposed to a cleaning process, may not be registerable with respect to the chuck. In this regard, the surface area of the sidewall of the shank may be at least reduced upon exposure of the destructible portion to a cleaning process (e.g., an autoclave process or a chemical sanitation process).

A fourth aspect includes a method for a drill bit for use in a medical drill for single use applications. The method includes exposing the drill bit to a cleaning process and degrading at least a portion of a destructible portion disposed on a shank of the drill bit in response to the exposing. Additionally, a number of feature refinements and additional features are applicable to the fourth aspect. These feature refinements and additional features may be used individually or in any combination. As such, each of the following features that will be discussed may be, but are not required to be, used with any other feature or combination of features of any of the aspects discussed herein.

For instance, in an embodiment the exposing may include autoclaving the drill bit. As such, the degrading may include melting at least a portion of the destructible portion in response to the autoclaving. The melting may occur at a temperature of not less than about 60° C. and not greater than about 110° C. In this regard, the destructible portion may withstand temperatures associated with normal operation of the drill bit, but may be degraded (i.e., melted) upon exposure to the autoclaving process. In another embodiment, the exposing may include applying a cleaning chemical to the drill bit such that the degrading comprises removal of at least a portion of the destructible portion in response to applying the cleaning chemical.

In an embodiment, the degrading may result in changing a shape of a shank of the drill bit. Thus, the degrading may include removing at least a portion of the destructible portion at a shank of the drill bit. The portion of the destructible portion removed may at least be a portion of an engagement feature for engagement of the shank by a chuck. For instance, the destructible portion may include at least a portion of at least one sidewall of the shank or may include a detent engageable by the chuck. In any regard, the degrading may result in reducing the registration of the shank with respect to a chuck of a drill.

A fifth aspect includes a drill including a drill bit penetration measuring system for determining, with respect to a reference point, a depth of penetration of a leading edge of a drill bit in a bore. The drill includes a chuck for engagement with a shank of a drill bit. The chuck is operable to constrain a drill bit engaged by the chuck to limit relative axial movement relative to an axis of rotation about which the drill bit is rotated during drilling. The drill also includes a displacement sensing arm extending from the drill that is engageable with a bushing member that is constrainedly moveable with respect to (e.g., in a direction parallel to) the axis of rotation with respect to a drill bit engaged by the chuck. The drill also includes a displacement sensor disposed in a fixed relative position with respect to a drill bit engaged by the chuck at least in a direction corresponding to the axis of rotation. The displacement sensor is adapted for

relative movement with respect to the displacement sensing arm. Accordingly, the displacement sensor is operative to output a first signal representative of the displacement of the drill sensing arm relative to the displacement sensor. The movement of the displacement sensing arm relative to the drill corresponds to displacement of the bushing relative to a drill bit engaged by the chuck. In this regard, movement of the displacement sensing arm relative to the drill and the corresponding movement of the drill bit relative to the bushing may be measured as an output of the displacement sensor of the drill.

A number of feature refinements and additional features are applicable to the fifth aspect. These feature refinements and additional features may be used individually or in any combination. As such, each of the following features that will be discussed may be, but are not required to be, used with any other feature or combination of features of the fifth aspect. Furthermore, any of the features discussed in relation to any other aspect discussed herein may be used with the fifth aspect.

For example, in an embodiment, the displacement sensor may be disposed internally to a drill housing and the displacement sensing arm may extend from the drill housing. Accordingly, the displacement sensing arm may extend from the drill housing parallel to and offset from the axis of rotation. As such, at least a portion of the displacement sensing arm (e.g., a distal portion thereof) may extend towards a drill bit engaged by the chuck. As such, the displacement sensing arm may include a hole engageable with a post of the bushing to effectuate corresponding movement of the displacement sensing arm and the bushing. In an embodiment, the displacement sensor may include a linear variable differential displacement transducer (LVDT). Accordingly, a coil of the LVDT may be disposed in the housing and the displacement sensing arm may include a moveable core displaceable with respect to the coil of the LVDT. The displacement sensor may have a total measurable travel of at least about 2.5 inches (6.4 cm). Furthermore, the drill has a resolution of at least about 0.002 inches (0.06 mm). However, any other appropriate type of displacement sensor (e.g., a relative or absolute position sensor) may be used such as, for example, an optical sensor or the like.

In an embodiment, the displacement sensing arm may be biased to a distal position relative to a drill bit engaged by the chuck. Additionally or alternatively, the displacement sensing arm is selectively removable from the drill housing. Further still, the displacement sensing arm may be selectively retainable in a proximal position. The displacement sensing arm may be selectively removable from a passage extending through the drill housing, such that the passage-way is selectively opened from a proximal end thereof to a distal end thereof (e.g., by removal of the displacement sensing arm and/or removal of an end cap or the like).

In an embodiment, the chuck of the drill may include a removable assembly engaged to a drive motor by way of a coupling receiver. The removable assembly may be attached to the drill by way of a release mechanism. As such, the chuck may be selectively removable from the drill.

In an embodiment, the drill may include a light emitter operable to emit light in a direction toward the drill bit retained by the chuck.

A sixth aspect includes a method for use of a drill including a drill bit penetration measuring system for determining, with respect to a reference point, a depth of penetration of leading edge of a drill bit in a bore. The method includes engaging a shank of a drill bit with a chuck of the drill. The method also includes constraining the drill bit

engaged by the chuck to limit axial movement relative to an axis of rotation about which the drill bit is rotated during drilling. The method further includes connecting a displacement sensing arm extending from the drill to a bushing member that is constrainedly moveable along the axis of rotation with respect to the drill bit engaged with the chuck.

A number of feature refinements and additional features are applicable to the sixth aspect. These feature refinements and additional features may be used individually or in any combination. As such, each of the following features that will be discussed may be, but are not required to be, used with any other feature or combination of features of the sixth aspect. Furthermore, any of the features discussed in relation to any other aspect discussed herein may be used with the sixth aspect.

For example, the method may also include aligning a distal edge of the bushing with a leading edge of the drill bit and moving the displacement sensing arm relative to a displacement sensor of the drill. As such, the method may include establishing the reference point upon alignment of the distal edge of the bushing with the leading edge of the drill bit. Furthermore, the method may include rotating the drill bit to rotatably advance the drill bit in a bore and detecting a relative movement of the drill bit relative to the reference point by way of corresponding movement of the displacement sensing arm relative to the displacement sensor. Further still, the method may include biasing the displacement sensing arm to a distal position, wherein the biasing maintains the distal edge of the bushing in contact with a medium into which the drill bit is rotationally advanced.

A seventh aspect includes a drill comprising a drill bit penetration measurement system for determining, with respect to a reference point, a depth of a penetration of a leading edge of a rotating drill bit in a bore along an axis of rotation when the leading edge of the drill bit passes from a first medium to a second medium, the first medium contiguous with the second medium, the first medium having a first density, the second medium having a second density. The drill includes a first sensor outputting a first signal representative of a displacement, with respect to the reference point, of the leading edge of the drill bit in the bore and a second sensor outputting a second signal representative of a force applied to the leading edge of the drill bit. The drill also includes a chuck engageable with the drill bit. Accordingly, axial movement along the axis of rotation is constrained between the chuck and the drill bit. The drill also includes a motor that is operatively engaged with the chuck to rotate the drill bit. The motor is constrained rotationally about the axis of rotation by a suspension member. However, the suspension member allows for movement of the motor linearly along the axis of rotation relative to the second sensor. The drill also includes a processor in electrical communication with the first and second sensors. The processor is configured in a first mode to output a third signal representative of the depth of penetration of the leading edge of the drill bit when the leading edge of the drill bit passes from the first medium to the second medium. The third signal based on the first and second signals.

A number of feature refinements and additional features are applicable to the seventh aspect. These feature refinements and additional features may be used individually or in any combination. As such, each of the following features that will be discussed may be, but are not required to be, used with any other feature or combination of features of the seventh aspect. For example, any of the forgoing features

described with respect to any other aspect disclosed herein may be utilized with the seventh aspect.

Additionally, in an embodiment the first sensor may be a linear variable differential displacement transducer (LVDT). In an embodiment, the second sensor may be a load cell. The third signal may be output when a second time derivative of the first signal is greater than zero and a first time derivative of the second signal is less than zero.

In an embodiment, the first sensor may be a linear variable differential displacement transducer (LVDT), the second signal may be a load cell, and the third signal may be output when the second time derivative of the first signal is greater than zero and a first time derivative of the second signal is less than zero. In an embodiment, the first medium may be cortical bone surrounded by the second medium and the first medium may enclose a third medium having a third density. In this regard, the system may include a mode selector and the processor may be configured to operate in a mode selected from the group of modes consisting of the first mode wherein the third signal corresponds to a length of a unicortical drill path and a second mode, wherein the processor is configured such that the third signal corresponds to a length of a bicortical drill path. In this regard, the first sensor may be a linear variable differential displacement transducer, the second sensor may be a load sensor, and the processor, in the first mode, outputs the third signal when a second time derivative of the first signal is greater than zero and a first time derivative of the second signal is less than zero. Also, the processor, in the second mode, may output the third signal in response to a second occurrence of the second time derivative of the first signal being greater than zero and the first time derivative of the second signal being less than zero.

In an embodiment, the third signal may include an alert perceivable by a user of the drill. The alert may be an auditory alert. Additionally or alternatively, the alert may include a change in speed of the motor of the drill. For example, the alert may include stopping the rotation of the motor of the drill.

A eighth aspect includes a surgical instrument that includes an instrument working portion adapted to engage a portion of a patient to perform a surgical operation. The surgical instrument also includes a light emitter adapted to emit light in a direction toward the patient when the instrument working portion is engaged with the portion of the patient to perform the surgical operation.

A number of feature refinements and additional features are applicable to the eighth aspect. These feature refinements and additional features may be used individually or in any combination. As such, each of the following features that will be discussed may be, but are not required to be, used with any other feature or combination of features of the eighth aspect. For example, any of the foregoing features described with respect to any or all of the foregoing aspects may be utilized with the eighth aspect.

For example, in an embodiment, the surgical instrument may correspond to any of the foregoing drill embodiments for determining a depth of penetration of a drill bit in a bore. However, in other embodiments, the surgical instrument may comprise a surgical saw, a surgical grinder, a surgical chisel, or some other surgical instrument without limitation.

In an embodiment, the light emitter may include a light emitting diode light source. For instance, in an embodiment, the light source may be disposed within a housing of the surgical instrument. Alternatively, the light source may be

disposed remotely from the surgical instrument and transmitted to the light emitter (e.g., by way of fiber optics or the like).

In an embodiment, the surgical instrument may include a measurement system for determining, with respect to a reference point, a depth of the instrument working portion when the instrument working portion passes from a first medium to a second medium. As such, any of the foregoing discussion with respect to embodiments of measurement systems may be provided in various embodiments without limitation. For instance, the surgical instrument may include a first sensor outputting a first signal representative of a displacement, with respect to the reference point, of the instrument working portion, a second sensor outputting a second signal representative of a force applied to the instrument working portion, and a processor in electrical communication with the first and second sensors. The processor may be configured in a first mode to output a third signal representative of the depth of penetration of the instrument working portion of the surgical instrument when the instrument working portion passes from the first medium to the second medium, the third signal based on the first and second signals.

In an embodiment, the light emitter may be selectively operable between an emitting state and a non-emitting state. For instance, the emitting state may occur upon operation of the instrument working portion, and the non-emitting state may occur upon cessation of operation of the instrument working portion. Additionally or alternatively, the light emitter may be selectively changed between the emitting state and non-emitting state by way of a state switch or the like.

BRIEF DESCRIPTION OF THE FIGURES

FIG. 1A is a sectional view of a bone illustrating a prior art method of using a drill mechanism to create a bicortical path through a cortical bone having multiple layers;

FIG. 1B is a sectional view of a bone illustrating a prior art method of using a drill mechanism to create a unicortical drill path through the outer layer of a cortical bone;

FIG. 2 is an elevation view, partially in cross section of an embodiment of a real-time, drill bit penetration measurement system;

FIG. 3A is an enlarged sectional view of the embodiment of the drill bit load measurement assembly of FIG. 2;

FIG. 3B is a sectional view of a portion of the drill bit load measurement assembly taken along the line 3B-3B of FIG. 3A;

FIG. 4A is an enlarged sectional view of an embodiment of the drill bit load measurement assembly of FIG. 2;

FIG. 4B is a sectional view of a portion of the drill bit load measurement assembly taken along the line 4B-4B of FIG. 4A;

FIG. 5 is an elevation view of an embodiment of a control panel of a controller assembly of FIG. 2;

FIG. 6 is a schematic block diagram of the controller assembly of FIG. 2 and the inputs and outputs of the controller assembly;

FIGS. 7A, 7B, and 7C are diagrams illustrating the position of the drill bit of FIG. 2 in bicortical bore of FIG. 1B and the corresponding output of the first and second sensors of the displacement and load measurement assemblies of FIG. 2;

FIG. 8 is a flow diagram of an embodiment of a method for determining the depth of penetration of a drill bit;

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FIG. 9 is a flow diagram of an embodiment method for determining the depth of penetration of a drill bit;

FIGS. 10A-10C are perspective, side, and front views, respectively, of an embodiment of a drill comprising a drill bit penetration measurement system;

FIG. 11 is a perspective view with a partial cutaway of a drill body of an embodiment of a drill comprising a drill bit penetration measurement system;

FIG. 12 is a side view of a drill bit assembly for use with an embodiment of a drill comprising a drill bit penetration measurement system;

FIG. 13 is a perspective view of an embodiment of a drill bit with an intact destructible portion;

FIG. 14 is a perspective view of the embodiment of the drill bit of FIG. 13, wherein the destructible portion has been at least partially destroyed;

FIG. 15 is a perspective view of an embodiment of a chuck for engagement of the bit of FIG. 13;

FIG. 16 is a perspective view in cross section of the embodiment of the chuck of FIG. 15;

FIG. 17 is a perspective view with a portion of the drill housing cut away to show an embodiment of a coupling of a drill that corresponds to the chuck of FIG. 15;

FIG. 18 is a perspective view of the proximal end of the chuck of FIG. 15;

FIGS. 19A and 19B are cross sectional views of an embodiment of a drill comprising a drill bit penetration measurement system;

FIGS. 20A-20D depict a progression for engagement of a drill bit assembly with a drill having a drill bit penetration measurement system;

FIGS. 21A and 21B depict an embodiment of a controller for use in operation of a drill having a drill bit penetration measurement system;

FIG. 22 is a cross sectional schematic view of a drill bit that has been advanced into a bore in a medium relative to a bushing engaged with a distal portion of a displacement sensing arm;

FIG. 23 is a perspective view of an embodiment of a drill with a portion of the drill housing cut away to show the interaction of a displacement sensing arm with the drill housing and an embodiment of a chuck release; and

FIGS. 24A-24C depict various embodiments of surgical instruments including light emitters.

DETAILED DESCRIPTION

Certain terminology is used in the following description for convenience only and is not limiting. The words “right,” “left,” “lower” and “upper” designate directions in the drawings to which reference is made. The words “inwardly” and “outwardly” refer to directions toward and away from, respectively, the geometric center of the drill bit penetration measurement system and designated parts thereof. The terminology includes the words above specifically mentioned, derivatives thereof and words of similar import.

Additionally, as used in the claims and in the corresponding portion of the specification, the word “a” means “at least one”. Further, unless otherwise defined the word “about” when used in conjunction with a numerical value means a range of values corresponding to the numerical value plus or minus ten percent of the numerical value. Still further, the word “or” has the meaning of a Boolean inclusive “Or”. For example, the phrase “A or B” means “A” alone or “B” alone or both “A” and “B”.

Referring to the drawings in detail, where like numerals indicate like elements throughout there is shown in FIGS.

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2-8 a first preferred embodiment of the drill bit penetration measurement system generally designated 100, and hereinafter referred to as the “measurement system” 100, in accordance with the present invention. The measurement system 100 is for determining, with respect to a reference point (not shown), a depth of penetration of the leading edge 16a of a rotating drill bit 16 in a bore when the leading edge 16a of the drill bit 16 passes from a first medium having a first density to a second medium adjacent the first medium and having a second density. The drill bit 16 is rotatably driven by a drive 24 in a drill housing 26 of any typical well known surgical drill. In this regard and as may be appreciated below, a measurement system 100 may be provided with an existing surgical drill (e.g., as a retrofit). In a further embodiment described in greater detail below, a measurement system 400 may be provided that is at least partially integrated into a drill 50 (e.g., as shown in FIGS. 10A-10C).

Preferably the first and second media are the hard outer cortex 12 and a medium such as air or other anatomical structure (not shown) surrounding the outer surface of the cortical bone 10 and the bore is either the bicortical bore 18 or the unicortical bore 20 being drilled in the cortical bone 10. (See FIGS. 1A-1B). However, those skilled in the art will understand from the present disclosure that the first and second media can be the hard outer cortex 12 and the soft inner medullary layer 14 of the cortical bone 10 or any adjacent media of different density without departing from the scope of the invention. The artisan will also understand that the reference point is a fixed point relative to which the displacement of the leading edge 16a of the drill bit 16 is measured and may correspond to an initial position of the measurement system 100 or portion thereof as further discussed below.

Referring to FIGS. 2, 7A, 7B and 7C, the measurement system 100 comprises a drill bit displacement measurement assembly 102, a drill bit load measurement assembly 104, and a controller assembly 106. The displacement measurement assembly 102 is connected to the drill housing 26. The connection can be made by a variety of well known mounting methods such as a mount that clamps to the displacement measurement assembly 102 and is attached to the drill housing 26 by one or more threaded fasteners. Alternative methods such as welding or adhesive bonding could also be used. The displacement measurement assembly 102 has a first sensor 108 that outputs a first signal 108s representative of a displacement, with respect to the reference point, of the leading edge 16a of the drill bit 16 in the bore being drilled. The displacement measurement assembly 102 preferably has an extension 110 that is displaceable along a longitudinal axis. The extension 110 has a distal end 110a that can be placed in registry with the reference point when the leading edge 16a of the drill bit 16 is positioned at the entry point, such as the entry point 18a of the bicortical bore 18 or the entry point 22a of the unicortical bore 20 shown in FIGS. 1A-1B and maintained in registry with the reference point throughout the drilling process. The reference point can be any anatomical structure proximal to the desired location of the bore to be drilled. The extension 110 has a proximal end 110b that is attached to the first sensor 102. Preferably the sensor 102 is a linear variable differential displacement transducer (“LVDT”).

Referring to FIGS. 3A and 3B, the drill bit load measurement assembly 104 comprises a housing 112, a thrust assembly 114 about which the housing 112 is rotatable, a drill chuck 116 and a second sensor 118. The housing 112 has an axis of rotation 120 and is removably connected to the drive 24 for rotation thereby. Preferably, the housing 112 has

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a generally cylindrical-like shape and has a chamber 122 extending the length thereof for containing a portion of the thrust assembly 114 and a portion of the drill chuck 116. Preferably, but not necessarily, the housing 112 also has a proximal end 112a with an outer diameter sized for being secured in a drive chuck 28 of the drive 24. Those skilled in the art will understand from this disclosure that the drive chuck 28 can be any well known surgical drill chuck through which surgical instruments are insertable.

The thrust assembly 114 is preferably a tube 124 with a bore 126 therethrough. The bore 126 has a piston 128 moveable therein. The tube 124 has a first portion 124a having a first outer diameter and a second portion 124b having a second outer diameter less than the first outer diameter. Similarly, the bore 126 has a first portion 126a having a first inner diameter and a second portion 126b having a second inner diameter less than the first inner diameter. Preferably, the piston 128 is in the first portion 126a of the bore 126. The second portion 124b of the tube 114 extends beyond the proximal end 112a of the housing 112. The thrust assembly 114 is connected to the housing 112 by a first bearing 130 and to the drill chuck 116 by a second bearing 132, preferably connected to the piston 128. Preferably, the first and second bearings 130, 132 are thrust bearings suitable for use in a surgical environment. Alternatively, the first and second bearings 130, 132 could be any device that permits the housing 112 and the drill chuck 116 to rotate with respect to the thrust assembly 114 and allows a force applied to the leading edge 16a of the drill bit 16 to be transferred to the thrust assembly 114. Preferably, but not necessarily, the thrust assembly 114 also is journaled with the housing 112 by a third bearing 134.

The drill chuck 116 is connected to the housing 112 for rotation therewith and to the thrust assembly 114 for rotation with respect thereto. The drill chuck 116 is moveable in translation along the axis of rotation 120 of the housing 112. Preferably, the drill chuck 116 is a conventional surgical drill chuck having a proximal end 116a within the chamber 122 of the housing 112. The drill chuck is connected to the housing 112 by a tab 136 extending radially outwardly from the proximal end 116a of the drill chuck 116. The tab 136 extends into a corresponding slot 138 in the housing and is moveable therein in translation along the axis of rotation 120 of the housing 112. Preferably, but not necessarily, the drill chuck 116 has diametrically opposed tabs 136. Those of ordinary skill in the art will understand from the present disclosure that tabs 136 can be removably attached to the drill chuck 116 by a threaded fastener (not shown) to facilitate insertion of the proximal end 116a of the drill chuck into the housing 112. The proximal end 116a of the drill chuck 116 additionally has a projection 140 that extends into the bore 126 of the thrust assembly 114 and is connected by the second bearing 132 to the piston of the thrust assembly 114.

The second sensor 118 is connected to the thrust assembly 114 and outputs a second signal 118s representative of a force applied to the leading edge 16a of the drill bit 16. As shown in FIG. 3A, in one preferred embodiment of the present invention, the second sensor 118 is a hydraulic pressure transducer and a portion of the bore 126 forms a hydraulic chamber 142 connecting the second sensor 118 with the piston 128. As shown in FIG. 4A, in another preferred embodiment of the present invention, the second sensor 118' is a load cell, such as a piezo-electric device, adjacent the piston 128 and a portion of the bore 126 forms

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a conduit 142' through which passes an electrical conductor 144 connecting the piezo-electric device to the controller assembly 106.

Referring to FIGS. 2 and 5-6, the controller assembly 106 is in electrical communication with the first sensor 108 and the second sensor 118. In an embodiment, the controller assembly 106 has a controller housing 146 integral with the drill housing 26. However, with further reference to FIG. 21A, the controller housing 146 may also be provided as a remote unit. The controller assembly 106 includes a processor 148 in electrical communication with the first and second sensors 108, 118 and with a mode selector 150 having a mode selector switch 154 and a display 152 having a reset button 153. The display 152, the reset button 154 and the mode selector switch 154 may be mounted in a panel 156 of the controller housing 146. Alternatively, the display 152 or the reset button 153 or the mode selector 154 or any combination thereof could be separately housed in the remote control unit that communicates with the first and second sensors 108, 118 by a wired or wireless link. The display 152 is for indicating the measured displacement of the leading edge 16a of the drill bit 16 to the user. The display 152 is controlled by the processor 148. The display 152 may continuously indicate the changing displacement of the leading edge 16a of the drill bit 16 during the drilling of a bore and may also indicate the length of the bore at the when the drill bit 16 passes from one medium to another.

For instance, with continued reference to FIGS. 21A and 21B, the display 152 may be a touch sensitive display (e.g., a resistive or capacitive type touch screen display). The display 152 may include an indication of a bore diameter 160, the drill speed 162, a drill direction 164, and a screw size indicator 166. The display 152 may also include patient information 168. The controller unit 106 may include a port 170 for engagement of a wired plug connection 172 with the drill 50. In this regard, the drill 50 may be connected to the controller assembly 106 to supply power to the drill 50 and communicate data between the drill 50 and the controller assembly 106.

Referring to FIGS. 1, 5-6, 7A, 7B, and 7C, the processor 148 is configured to operate in a first mode for drill bit penetration measurement in unicortical bore drilling. In the first mode the processor 148 is configured to output a third signal 148s₁ representative of the depth of penetration of the leading edge 16a of the drill bit 16 when the leading edge 16a of the drill bit 16 passes from the first medium to the second medium. The third signal 148s₁ is based on the first and second signals 108s, 118s. Preferably, the third signal 148s₁ is output upon a first occurrence 158 of a second time derivative of the first signal 108s being greater than zero and a first time derivative of the second signal 118s being less than zero. In other words a positive acceleration of the drill bit 16 and a concurrent reduction in the force applied to the leading edge 16a of the drill bit 16 trigger the first occurrence 158. At the time of the first occurrence 158, the third signal 148s₁ corresponds to the length of the unicortical drill path.

Preferably, but not necessarily, the processor 148 is also configured to operate in a second mode for drill bit penetration measurement in bicortical bore drilling and the mode selector 150 and mode selector switch 154 are for selecting between the first and second modes. The second mode of operation is directed to the case where the first medium is the cortical bone 12 surrounded by a second medium, such as the air or tissue surrounding the outer surface of the cortical bone 12, and the first medium encloses a third medium, such as the soft medullary layer 14, having a third density. In the

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second mode, the processor **148** is configured to output the third signal $148s_2$ in response to a second occurrence **160** of the second time derivative of the first signal **108s** being greater than zero and the first time derivative of the second signal **118s** being less than zero and corresponds to the length of the bicortical drill path. Accordingly, the third signal $148s_2$ is output after the second time the drill bit **16** accelerates with a concurrent reduction in the force applied to the leading edge **16a** of the drill bit **16**.

Additionally or alternatively, the third signal **148s** (collectively referring to $148s_1$ and $148s_2$ referenced above) may be at least partially based on additional parameters other than the first signal **108s** and second signal **118s**. For instance, in at least some embodiments, the third signal **148s** may be at least partially based on a parameter associated with the rotation of the drill bit **16**. For instance, the speed of the drive **24** turning the drill bit **16**, the torque applied to the drill bit **16** by the drive **24**, or another appropriate parameter regarding the rotation of the bit **16** may be utilized in outputting the third signal **148s**. Further still, parameters such as the diameter of the drill bit **16**, the bone to be drilled, or other appropriate parameters may be utilized in determining the third signal **148s**.

Furthermore, the generation of the third signal **148s** may at least partially be customized based on the patient. In this regard, information regarding the patient may be provided to the controller assembly **106** and utilized by the processor **148** in determining the third signal **148s**. For instance, a patient's age, sex, and/or other demographic information may be provided. As may be appreciated, the demographic data of the patient may provide a correlation to expected bone density or other parameter regarding an expected property of the patient's anatomy based on the demographic data of the patient. In this regard, the demographic data may be used to correlate an expected parameter associated with the patient's anatomy (e.g., bone density) that may be used as a factor in generation of the third signal **148s**. In addition, direct measurement of an anatomical parameter (e.g., bone density) for a given patient may be provided directly to the controller assembly **106**, thereby potentially eliminating the need to estimate the parameter based on demographic data.

Referring to FIG. **8**, there is shown a block diagram of a first preferred method for determining, with respect to a reference point, the depth of penetration of the leading edge **16a** of a rotating drill bit **16** in a bore when the leading edge **16a** of the drill bit **16** transitions from a first medium having a first density, such as the hard outer cortex **12** of a cortical bone **10**, to a second adjacent medium having a second density, such as air or tissue surrounding the outer surface of the cortical bone **10**. (FIG. **1B**).

An initial position of the leading edge **16a** of the drill bit **16** relative to the reference point is established (Step **205**). The initial position may be established by placing the leading edge **16a** of the drill bit **16** against the outer surface of the cortical bone to be drilled and by extending the distal end **10a** of the extension **110** of the displacement measurement assembly **102** to the reference point, such as an anatomical structure proximal to the desired location of the bore to be drilled. As will be appreciated in the discussion of the embodiments below, the reference point may also be established by a bushing member of a drill bit assembly that is engaged with a displacement sensing arm of a displacement sensor. With the leading edge **16a** of the drill bit **16** and the measurement system reference point in the above positions (i.e., aligned at a surface of the medium to be drilled), the measured displacement of the drill bit **16** is set to zero by pressing the reset button **153**. Upon commencement of

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drilling, a first signal representing the depth of penetration of the leading edge **16a** of the rotating drill bit **16** in the bore is output (Step **210**). A second signal representing a force applied to the leading edge of the drill bit is output (Step **215**). A third signal based on the first and second signals and representative of the depth of penetration of the leading edge of the drill bit when the leading edge of the drill bit passes from the first medium to the second medium is output (Step **220**). Preferably, the third signal is output when the second time derivative of the first signal is greater than zero and a first time derivative of the second signal is less than zero.

The third signal may be accompanied by (e.g., include) an alert that may be perceivable by a user of the drill. As such, upon determination that the drill has passed through the bone (e.g., as described above), the alert may provide feedback to the user that the bone has been drilled through. As such, the alert may be an auditory alert such as a tone or the like. In another embodiment, the alert may be a change in the speed of the motor of the drill. For instance, the drill may be slowed such that the user may be alerted to the fact that the drill has passed through the bone. Further still, the drill may be stopped at the occurrence of the third signal. It may be appreciated that any other user perceivable alert may be provided including, for example, a visual, tactile, or other type of user perceivable feedback.

Referring to FIG. **9**, there is shown a block diagram of a second preferred method for determining, with respect to a reference point, the depth of a drilled unicortical bore **20** or a drilled bicortical bore **18**. (FIGS. **1A** and **1B**). The mode selector switch **15** (MS) is set to the value "1" if a unicortical bore **20** is being drilled or set to the value "2" if a bicortical bore **18** is being drilled (Step **305**). An occurrence flag (OF) is set to zero (Step **310**). An initial position of the leading edge **16a** of the drill bit **16** relative to the reference point is established (Step **315**), preferably in a manner similar to Step **205** discussed above. The displacement of the leading edge **16a** of the drill bit **16** and the force applied to the leading edge **16a** of the drill bit **16** are continuously determined, (Steps **320** and **330**, respectively). The second time derivative of the displacement of the leading edge **16a** of the drill bit **16** ("drill bit acceleration") is determined (Step **325**) and the first time derivative of the force applied to the leading edge **16a** of the drill bit **16** ("change in applied force") is determined (Step **335**). The occurrence flag is updated by adding one to its present value (Step **345**) if the drill bit acceleration is positive and the change in applied force is negative (Step **340**), otherwise determination of the displacement and the applied force continues. The depth of the bore is output (Step **355**) if the value of the occurrence flag is equal to the value of the mode selector (Step **350**), otherwise determination of the displacement and the applied force continues.

The components used to construct the present invention may consist of a variety of materials that are customarily used in the manufacture of surgical drills. One having ordinary skill in the art will readily appreciate the materials that most desirably may be used to construct the present invention. In a preferred embodiment, however, the drilling mechanism, drill bit displacement measurement assembly, the drill bit load measurement assembly and the structural elements of the controller assembly may be constructed of a combination of polymeric materials (e.g., high strength plastic), polymers and stainless steel.

Furthermore, it may be appreciated that the spacing of the extension **110** of the displacement sensor **102** from the drill bit **16** may introduce the potential for errors or other disadvantages in determining the displacement of the drill

bit **16** relative to the reference point. For instance, as the extension **110** may contact a structure that is offset from the contact point between the leading edge **16a** of the drill bit **16** and the medium to be drilled. Accordingly, any movement between the structure contacted by the extension **110** and the medium to be drilled may be falsely registered as relative movement of the drill **16** with respect to the reference point. Furthermore, there may not be a rigid structure to contact adjacent to the medium to be drilled, leading to displacement of the structure contacted by the extension **110** (e.g., such as in the case where the extension **110** may contact soft tissue adjacent to the medium to be drilled given the offset from the location to be drilled). Furthermore, the offset nature of the extension **110** relative to the contact between the drill bit **16** and the medium to be drilled may lead to other complications such as having to expose a greater surface of the medium to be drilled, which may adversely affect patient outcomes.

As such, an improved embodiment of a drill with an improved displacement sensor including a displacement sensing arm that extends from the drill may be provided. For example, such a displacement sensing arm may be provided that may coordinate with a bushing member of a drill bit assembly that may be used with the drill. In this regard, the bushing may move along the drill bit in a direction corresponding to the axis of rotation of the drill bit. Upon engagement of the bushing and the displacement sensing arm, the bushing and displacement sensing arm may undergo corresponding movement. As such, the bushing may be disposed in contact with the medium to be drilled when the leading edge of the drill bit is in contact with the medium. As such, a reference point may be established when the bushing and leading edge of the drill bit are both in contact with the medium to be drilled. As the bushing is located adjacent to (e.g., partially or fully surrounding the drill bit), the bushing may facilitate contact with the medium at or very near the location to be drilled prior to creating a bore as described above. In this regard, the reference point may be more accurately maintained as the bushing may contact at least a portion of a periphery of the bore created in the medium drilled. That is, the bushing may remain in intimate contact with the medium to be drilled adjacent to the bore created. This may prevent false displacement readings attributable to the foregoing problems associated with an offset extension **110**. Furthermore, the amount of contact of the drill may be localized at the location to be drilled, thus allowing for potentially less intrusion when performing drilling operations.

For example, with additional reference to FIGS. **10A-10C** and **11**, an embodiment of a drill **50** comprising an embodiment of a measurement system **400** is shown. The drill **50** may be adapted for use with a drill bit assembly **60** (shown in FIG. **12**) that may include a bushing **452**. The drill **50** may integrally comprise at least some components of the measurement system **400** to facilitate operation of the measurement system **400** in connection with the drill **50** (e.g., which may be according to the description above regarding measurement system **100**). For example, at least a portion of a displacement sensor **410** may be integrated into a housing **26** of the drill **50**. In this regard, the displacement sensor **410** may include a depth sensing arm **412** that is specifically adapted for engagement with a bushing **452** of a drill bit assembly **60** that may be engaged by the chuck **420** of the drill **50**.

In this regard, the depth sensing arm **412** may be used to establish a reference point from which displacement of the drill bit **16** may be measured as described above. In this

regard, as follows herein, a general description of the features and operation of the drill **50** used in conjunction with the drill bit assembly **60** is provided.

As may be appreciated in FIGS. **10A-10C**, the displacement sensor **410** may include a depth sensing arm **412** that may extend from the drill housing **26**. For example, the depth sensing arm **412** may extend distally (e.g., from a distal face **30** of the drill housing **26**) in a direction corresponding with the direction in which the drill bit **16** extends from a chuck **420** of the drill **50**. At least a portion of the displacement sensing arm **412** may extend from the drill housing **26** parallel to an axis of rotation **120** of the drill **50**. The depth sensing arm **412** may also include a distal portion **414** that is adapted to engage a bushing **452** provided with the drill bit assembly **60** shown in FIG. **12**. As used herein, distal may correspond to a direction from the drill **50** toward the leading edge **16a** of the drill bit **16** and proximal may correspond to a direction from the leading edge **16a** of the drill bit **16** toward the drill **50**. In this regard, at least a portion of the depth sensing arm **412** (e.g., the distal portion **414**) may be adapted to engage the bushing **452** of the drill bit assembly **60** as will be described in more detail below. In any regard, at least a portion of the depth sensing arm **412** may extend into the housing **26**. With further reference to FIG. **11**, the housing **26** may contain a coil **416**. As such, a proximal end **418** of the displacement sensing arm **412** may interface with the coil **416** of the displacement sensor **410** that may be disposed within the drill housing **26**.

Specifically, in FIG. **11**, the depth sensing arm **412** is shown in a retracted position relative to the drill bit **16**. As such, this retracted position shown in FIG. **11** may occur when the drill bit **16** is advanced relative to the bushing **452** during drilling (e.g., such that the portion of the drill bit extending beyond the distal edge of the bushing **452** would be disposed in the medium to be drilled). In this regard, the proximal end **418** of the displacement sensing arm **412** is disposed within the coil **416** of the displacement sensor **410**. Accordingly, the displacement sensor **410** may comprise an LVDT sensor as described above that is adapted to sense the position of a core **422** relative to a coil **416**. The displacement sensing arm **412** may incorporate a core **422** at the proximal end **418** thereof. Accordingly, as the proximal end **418** of the displacement sensing arm **412** is moved relative to the coil **416**, the location of the core **422** may be determined to provide an output corresponding to the position of the core **422**, and in turn the displacement sensing arm **412** relative to the drill housing **26**. That is, the depth sensing arm **412** may be displaceable relative to the coil **416** such that the displacement sensor **410** may be operable to sense a change in position of the depth sensing arm **412** relative to the drill housing **26** and output a measure of the displacement that may be used as described above in determining a depth of a bore. In an embodiment, the total measurable travel of the core **422** relative to the coil **416** may be at least about 2.5 in (6.4 cm). Furthermore, the resolution of the output of the displacement sensor **410** may be about 0.1% (e.g., about 0.002 inches (0.06 mm) for a sensor having a total measurable travel of 2.5 inches).

While a LVDT displacement sensor is shown and described in relation to the drill **50** shown in the accompanying figures, it may be appreciated that other types of displacement sensors may be provided. For instance, the sensor may provide for the absolute or relative measurement of the position of the distal end **418** of the displacement sensing arm **412** to provide a displacement measure. For instance, in another embodiment, an optical displacement sensor may be provided. Other types of displacement sen-

sors are also contemplated such as, for example, a capacitive displacement sensor, ultrasonic sensors, Hall effect sensors, or any other sensors known in the art capable of outputting an absolute or relative position measure.

In an embodiment, the coil **416** may define a passage **424** extending at least partially through the housing **26**. Specifically, the passage **424** may extend from a proximal face **32** of the housing **26** to the distal face **30** of the housing **26**. That is, the passage **424** may extend entirely through the housing **26**. An end cap **34** may be provided that is operable to close the proximal end of the passage **424** at the proximal face **32** of the drill housing **26**. Furthermore, a biasing member **426** (e.g., a coil spring) may be provided in the passageway **424** at a proximal end thereof. The biasing member **426** may be provided between the end cap **34** and the proximal end **418** of the displacement sensing arm **412**. In this regard, the biasing member **426** may act on the proximal end **418** of the displacement sensing arm **412** to bias the displacement sensing arm **412** distally relative to the passage **424** and drill housing **26**.

As such, the displacement sensing arm **412** may include features that selectively prevent ejection of the displacement sensing arm **412** from the distal end of the passage **424**. For example, the displacement sensing arm **412** may include at least one flat **428** that extends along a portion of the arm **412**. At the proximal and distal extents of the flat **428**, the displacement sensing arm **412** may include shoulders **436** that project from the flats **428** (best seen at the distal portion **414** in FIG. 10B and at the proximal portion **418** in FIG. 11). As such, at the proximal opening of the passage **424**, a selectively displaceable stop **438** (best seen in FIG. 23) may be disposed relative to the flat **428** such that the flat **428** may move relative to the stop **438**, but interfere with the shoulder **436** defined in the displacement sensing arm **412** to prevent passage of the shoulder **436** beyond the stop **438**. In this regard, the length of the displacement sensing arm **412** along which the flat **428** extends may be moveable relative to the stop **438**, and the stop **438** may limit proximal and distal movement of the displacement sensing arm **412** beyond the stop **438**.

However, the stop **438** may be displaceable upon depressing, for example, a button **440** provided on an exterior of the housing **26**. Thus, upon depressing the button **440**, the stop **438** may be displaced away from the displacement sensing arm **412** to allow the shoulder **436** to pass distally from the distal end of the passage **424** such that the displacement sensing arm **412** may be removed entirely from the passage **424**. The distal end of the flats **438** may include a detent **442** that may be engageable with the stop **438** so as to maintain the displacement sensing arm **412** in a proximally disposed, retracted position relative to the housing (e.g., as shown in FIG. 11). Once the button **440** is depressed and released, the detent **442** at the proximal end of the flat **428** of the displacement sensing arm **412** may be released by the stop **438** and the displacement sensing arm **412** may move proximally (e.g., under influence of the biasing member **426**). The displacement sensing arm **412** may move proximally until the shoulder **436** at the distal end of the flat **428** are engaged to prevent further distal movement of the displacement sensing arm **412**. Accordingly, the displacement sensing arm **412** may be retained in a retracted position (e.g., for improved visibility of the distal end of the drill bit **16**), released to be moveable relative to and biased proximally with respect to the housing **26**, and removable altogether from the housing **26**.

In the latter regard, removal of the displacement sensing arm **412** and biasing member **426** from the passage **424** may

allow for separate cleaning (e.g., in an autoclave) of those members. Additionally, removal of the end cap **34** may allow for a cleaning apparatus (e.g., a brush or the like) to be passed through the full length of the passage **424** to facilitate cleaning thereof.

As referenced above, the distal portion **414** of the displacement sensing arm **412** may be adapted to engage a drill bit assembly **60** (e.g., a bushing **452** thereof) that is correspondingly adapted for use with the drill **50**. For instance, as shown in FIGS. 10A-10C and FIG. 11, the displacement sensing arm **412** may generally be linear along the proximal portion **418** of the displacement sensing arm **412**. In this regard, the proximal portion **418** may be adapted to be collinear with the passage **424** and moveable within the passage **424**. Furthermore, the distal portion **414** of the displacement sensing arm **412** (e.g., the portion distal to the linear portion of the displacement sensing arm **412**) may extend from the linear portion of the displacement sensing arm **412** toward the drill bit assembly **60** that may be engaged by the chuck **420** of the drill **50**. In this regard, the linear portion of the displacement sensing arm **412** may be substantially parallel to and offset from the axis of rotation **120**. The distal portion **414** may extend from the linear portion in a direction corresponding with the offset such that the distal portion **414** extends toward the drill bit assembly **60**. This may facilitate engagement between the displacement sensing arm **412** and the bushing **454** of the drill bit assembly **60**. As shown, in FIGS. 10A-10C and 11, the distal portion **414** may be an at least partially arcuate member extending along a radius of curvature toward the drill bit assembly **60**. However, the distal portion **414** may be shaped differently (e.g., the distal portion **414** may be a linear portion extending at an angle or perpendicularly from the proximal **418** toward the drill bit assembly **60**).

With further reference to FIG. 12, an embodiment of a drill bit assembly **60** that may be used in conjunction with the drill **50** is depicted. The drill bit assembly **60** may include a shank **454** that is disposed adjacent to a proximal end of the assembly **60**. Furthermore, the assembly **60** may comprise a leading edge **16a** at the distal end thereof. The leading edge **456** may include a cutting edge that, when rotated serves to cut the medium into which the bit **16** is advanced as per a standard drill bit. A cylindrical member **458** (e.g., at least a portion thereof having flutes provided therein to remove cut material from the cutting edge) may extend between the shank **454** and the leading edge **456**. The leading edge **456**, cylindrical body **458**, and shank **454** may collectively define the drill bit **16**.

In addition to the drill bit **16**, the drill bit assembly **60** may also comprise a bushing **452** as referenced above. The bushing **452** may engage the cylindrical member **458** to facilitate relative movement of the bushing **452** relative to the cylindrical member **458** along a direction corresponding to the axis of rotation **120**. For example, the bushing **452** may include an aperture **460** through which at least a portion of the cylindrical member **458** may be disposed. The aperture **460** may form a cylindrical opening that extends at least in a direction corresponding to the axis of rotation **120** of the drill bit **16**. The cylindrical opening may be sized to receive the cylindrical member **458** therein such relative movement between the cylindrical opening and the cylindrical member **458** is provided. As such, the drill bit **16** may be free to rotate within the aperture **460**, and the bushing **452** may slideably engage the cylindrical member **458** for relative movement therebetween that is constrained along the direction corresponding to the axis of rotation **120**.

The bushing 452 may include an engagement member 456 that is disposed on the bushing 452 and adapted for engagement with a displacement sensing arm 412 of a drill 50 to which the drill bit assembly 60 is engaged. For instance, as depicted in FIG. 12, the engagement member 456 may comprise a post 462 extending from the bushing 452. The post 462 may extend away from the axis of rotation 120 of the drill bit assembly 60. In an embodiment, the post 462 may extend perpendicularly to the axis of rotation 120. Accordingly, the post 462 may engage a hole 464 provided on the distal portion 414 of the displacement sensing arm 412. In this regard, the post 462 may extend into the hole 464. Movement of the bushing 452 relative to the drill bit 16 in a direction corresponding to the axis of rotation 120 may result in the post 462 acting on the hole 464 such that the displacement sensing arm 412 undergoes corresponding movement upon movement of the bushing 452 relative to the drill bit 16. In turn, as described above, the core 422 at the proximal portion 418 the displacement sensing arm 412 may also undergo corresponding movement relative to the coil 416, which may be detected by the displacement sensor 410 and output as a displacement measure.

It may be appreciated that other arrangements for engaging the bushing 452 with the displacement sensing arm 412 may be provided so that the bushing 452 and displacement sensing arm 412 undergo corresponding movement. For example, other structures such as clasps, fasteners, or other mechanisms may be utilized to engage the bushing 452 to the displacement sensing arm 412. Furthermore, the bushing 452 may, in some embodiments, be integrally defined on the distal portion 414 of the displacement sensing arm 412. In this regard, a standard drill bit 16 may be engaged with a chuck 420 of the drill 50 and the bushing 452 may be disposed relative to the bit 16. In any regard, the bushing 452 may be pivotal relative to the displacement sensing arm 412 (e.g., in a direction perpendicular to the axis of rotation 120) to facilitate ease of engagement of the bushing 452 with the displacement sensing arm 412 or the bushing 452 with the drill bit 16 when engaging the drill bit 16 with the chuck 420 of the drill 50.

For example, with reference to FIGS. 20A-20D, a progression of images are shown that illustrate engagement of the drill bit assembly 60 with a drill 50. In FIG. 20A, the drill bit assembly 60 is grasped by a user at the bushing 452. Thereafter in FIG. 20B, the post 462 of the bushing 452 is disposed in a hole 464 of the displacement sensing arm 412 extending from the drill housing 26. As may be appreciated, given the cylindrical interface between the post 462 and the hole 464, the bushing 452 and drill bit 16 may still be rotatable perpendicularly to the axis of rotation 120. As such, the shank 454 may be aligned with the chuck 420 as shown in FIG. 20C. Thereafter, the drill bit 16 may be moved proximally such that the chuck 420 engages the shank 454. As shown and described in greater detail below, the chuck 420 may comprise a "quick-change" style chuck that allows for rapid insertion and removal of drill bits 16 therefrom. However, other types of chucks may be utilized without limitation such as, for example, a jawed chuck, a collet, a magnetic chuck, etc.

In any regard, the shank 454 of the drill bit assembly 60 may be engaged with the chuck 420 of the drill 50. In this regard, the drill bit 16 may be fixed relative to the drill 50 in the direction along the axis of rotation 120. In turn, the bushing 452 may be displaceable relative to the drill bit 16 along the axis of rotation 120. In this regard, when the drill bit 16 is advanced into a medium during a drilling operation, the bushing 452 may remain stationary at a reference point

established prior to the drilling operation and the displacement sensor 410 may be operable to detect the relative motion between the drill bit 16 and the bushing 452 retained in a stationary position relative to the reference point, thus providing a measure of the relative movement of the drill bit 16 relative to the reference point.

For instance, with further reference to FIG. 22, a schematic section view of a drill bit 16 that has been advanced into a medium 550 is shown. The bushing 452 may be disposed about the drill bit 16. As such, the bushing 452 may be disposed about the periphery of the bore 556 created upon advancement of the drill bit 16 into the medium 550. That is, the bushing 452 may remain in contact with the surface 552 of the medium 550 upon advancement of the drill bit 16 into the medium 550. In this regard, the bushing 454 may include a reference surface 554 at a distal portion thereof. The reference surface 554 may contact the surface 552 of the medium 550 to be drilled. As such, prior to initiation of the drilling when the leading edge 16a of the drill bit 16 is also in contact with the surface 552, the displacement sensor 410 may be set to establish the reference point. Accordingly, as the drill bit 16 is advanced, the reference surface 554 may remain in contact with the surface 552 of the medium 550. The reference surface 554 may contact the surface 552 about a periphery of the bore 556. In an embodiment, the reference surface 554 may extend circumferentially about a majority or substantially all of the drill bit 16 such that the reference surface 554 may also extend circumferentially about a majority of or substantially all of the periphery of the bore 556. The distally biased displacement sensing arm 412 may act on the bushing 452 (e.g., by way of post 462 received in hole 464) to maintain the bushing 452 in contact with the surface 552. In any regard, the displacement (d) of the leading edge 16a of the drill bit 16 relative to the reference surface 554 of the bushing 454 may be measured upon corresponding movement of the core 422 at the proximal end 418 of the displacement sensing arm 412 relative to the coil 416.

In this regard, measurement of the displacement of the leading edge 16a of the drill bit 16 relative to the reference surface 554 of the bushing 454 that is maintained against the surface 552 of the medium 550 to be drilled may provide improved accuracy regarding the displacement of the leading edge 16a into the bore 556. As described above, as the reference surface 554 is maintained in contact with the medium 550 adjacent to the periphery of the bore 556, there is less possibility for relative movement between the bushing 452 and the medium 550 that may introduce error into the measured displacement d. Furthermore, as the bushing 452 is in contact with the medium 550 adjacent to the bore 556, the contact with the patient required to obtain the measurement is lessened as the extension 110 may not need to contact the patient in a location away from the bore 556. Thus, the drilling operation is less invasive, thus improving patient outcomes.

A number of additional features may also be provided for the drill 50 and/or drill bit assembly 60 that are described in conjunction with the embodiment of the drill 50. It may be appreciated that these features may be provided with other types of drills and/or drill bit assemblies 60 and are not required to be used in conjunction with a drill 50 and drill bit assembly 60 incorporating features for coordinated operation between the displacement sensor 410 and drill bit assembly 60 as described above.

For instance, as may be further appreciated with reference to FIGS. 13-15, a drill bit 16 may incorporate features that prevent reuse of the drill bit 16. In this regard, surgical drill

bits are often employed as single use items such that the bits are specifically designed to be used for a single procedure or portion thereof and disposed after use rather than being reused. There are several rationales for doing so, including the safety of the patient to ensure that the drill bit **16** to be used in a procedure has not been worn or damaged by use in previous procedures. In this regard, the features described below may help prevent the drill bit **16** from being reused. As may be appreciated, the drill bit **16** disclosed in this respect may be used in a drill bit assembly **60** as described above.

Specifically, the drill bit **16** may include a destructible portion **466** of the shank **454**. The destructible portion **466** may be degraded or destroyed when exposed to common cleaning procedures to which surgical instruments are routinely exposed. Upon destruction of the destructible portion **466**, the shape of the shank **454** may be altered. The altered shape of the shank **454** may result in a reduced ability to engage the drill bit **16** with a chuck **420**. Such cleaning procedures may include exposure to steam cleaning at elevated heat and/or pressure in an autoclave process or may include exposure to cleaning chemicals or the like. In this regard, when, for example, the destructible portion **466** is exposed to temperatures associated with cleaning in an autoclave, the destructible portion **466** may be degraded or destroyed (e.g., by melting or other degradation due to heat) to prevent reuse of the drill bit assembly **60**. Accordingly, in an embodiment, the melting temperature of the destructible portion may be greater than an operating temperature (e.g., substantially similar to room temperature or $22.3^{\circ}\text{C.} \pm 20^{\circ}\text{C.}$). Accordingly, in an embodiment, the melting temperature may be not less than about 50°C. and not greater than about 130°C. In an embodiment, the melting temperature of the destructible portion may be not less than about 60°C. and not greater than about 110°C.

While autoclave cleaning is a common method of sterilization and cleaning of instruments between procedures, it may be appreciated that other methods of cleaning may be employed. As such, the destructible portion **466** may be adapted to be degraded or destroyed during such cleaning procedures. For example, the destructible portion **466** could alternatively or additionally be adapted to be degraded or destroyed upon exposure to a cleaning element such as a cleaning chemical or the like. In any regard, upon an attempt to sterilize or otherwise clean the drill bit assembly **60** for reuse, the destructible portion **466** may be destroyed or degraded to the point of eliminating the effectiveness of the drill bit assembly **60** to prevent reuse of the drill bit assembly **60**.

With further reference to FIG. **13**, one particular embodiment of a drill bit assembly **60** including a destructible portion **466** is shown where the destructible portion may comprise a portion of the shank **454** of the drill bit assembly **60**. As shown, the destructible portion **466** comprises a proximal end of the shank **454**. As such, at least a portion of a sidewall **468** and/or an endwall **470** of the shank may be defined by the destructible portion **466**. As may be appreciated with further reference to FIGS. **15** and **16**, the shank sidewall **468** and endwall **470** may be adapted for engagement with the chuck **420** such that the chuck **420** contacts the sidewalls **468** and endwall **470** upon engagement with the shank **454**.

For instance, as shown in FIG. **15**, the chuck **454** may include a correspondingly-shaped opening **472** that is sized to have corresponding sidewalls **474** that may contact the sidewalls **468** of the shank **454** when the shank **454** is received in the chuck opening **472**. For instance, as shown,

the sidewall **468** of the shank **454** may generally be arranged in a square and the chuck sidewall **474** of the chuck opening **472** may be correspondingly shaped and sized to accommodate the sidewalls **468**. As such, upon receipt of the shank **454** in the chuck opening **472**, the chuck sidewalls **474** and shank sidewalls **468** may define a bearing surface interface that allows the chuck **420** to impart rotational motion to the drill bit **16**. Furthermore, the chuck opening **472** may have a depth that allows the endwall **470** of the shank **454** to register relative to the chuck opening **472** when the shank **454** is received in the chuck opening **472**.

Accordingly, when, as shown in FIG. **14**, the destructible portion **466** is destroyed or degraded, at least a portion of the sidewall **468** or endwall **470** may be removed. The result may be at least a lack of registration of the shank **454** relative to the chuck opening **472**. This may prohibit the ability of the drill bit assembly **60** to be used because the lack of registration may prevent the drill bit **16** from properly turning so as to at least inhibit the use of the drill bit assembly **60** in a procedure. For instance, the bearing surface interface between the chuck sidewalls **474** and the shank sidewall **468** may be degraded such that the chuck **420** may not be capable of imparting rotational motion to the drill bit **16**. Additionally or alternatively, the destructible portion **466** may be degraded to the point where the shank **454** is no longer receivable by the chuck **420**.

As may also be appreciated in FIGS. **13** and **14**, the shank **454** may include chuck engagement features that may be engaged by the chuck **420** to retain the drill bit assembly **60** relative to the chuck **420**. For instance, the chuck **420** may include retention pins **476** that are biased to extend into the chuck opening **472** from the chuck sidewall **474** in an engaged position to engage detents **478** of the shank **454**. For instance, a biasing member **480** may bias a chuck collar **482** distally relative to the chuck opening **472**. The collar **482** may be engaged with the pins **476** to bias the pins **476** into the engaged position. Upon movement of the collar **482** proximally relative to the chuck opening **472**, the pins **476** may be freed so as to allow movement away from the engaged position (e.g., to receive the shank **454** or release the shank **454** during normal operation as is common with "quick-release" type chucks). Correspondingly, the detents **478** of the shank **454** may be released and the shank **454** may be released from the chuck **454**. In an embodiment, the destructible portion **466** may include the detents **478** such that the shank **454** may not be retained by the pins **476** once the destructible portion **466** is degraded or destroyed.

Furthermore, the drill **50** may include a removable chuck **420** that provides for quick interchange and/or removal of the chuck **420**. As may further be appreciated from FIG. **11**, the drill **50** may include a drive **430**. The drive **430** may a motor **432** and gearbox **434**. The drive **430** may engage a chuck **420**. Specifically, the chuck **420** may be provided in removable engagement with the drive **430** such that the chuck **420** may be releasably engaged with the drive **420**. As may be further appreciated in FIG. **16**, the chuck **454** may include a chuck drive coupling **484** at a proximal end thereof. In this regard, as may be appreciated in FIG. **17**, the drill **50** may include a corresponding drill drive coupling **486** that engages with the chuck drive coupling **484** to impart rotational motion from the drive **430** to the chuck **420**. In this regard, the chuck **420** may be detachable from the drill **50**.

For instance, with further reference to FIG. **18**, the proximal end of the chuck **420** may include slots **488** that may coordinate with corresponding tabs **490** (best seen in FIG. **19B**) to retain the chuck **420** relative to the drill **50** such

that the drill drive coupling **486** engages the chuck drive coupling **484** to impart rotational motion thereto. The slots **488** may coordinate with the tabs **490** so to allow the chuck **420** to be quickly attached and/or released from the drill **50** by engagement of the slots **488** with the tabs **490**. The tabs **490** may be operatively engaged with a release **492**. Accordingly, upon actuation of the release (e.g., from the exterior of the drill housing **26**), the tabs **490** may disengage the chuck **420** to allow the chuck to be removed. Thus, the chuck **420** may be quickly and efficiently attached and detached from the drill **50**.

With further reference to FIGS. **19A** and **19B**, cross sectional views of the drill **50** with drill bit assembly **60** engaged therewith are shown. As may be appreciated, the drill drive coupling **486** may engage the chuck drive coupling **484**. As may also be appreciated, the chuck **450** may be operatively engaged with the drill drive **430** such that the engagement of the slots **488** of the chuck **420** are engaged with the tabs **490** disposed relative to the drill body **26**. As may also be appreciated in FIGS. **19A** and **19B**, a destructible portion **466** of the shank **454** may be intact such that the sidewalls **468** the shank **454** are in registration with corresponding sidewalls **470** of the chuck opening **472** and the endwall **470** of the shank **454** is seated against the proximal end of the chuck opening **472**. Furthermore, the detents **478** in the shank **454** may coordinate with the pins **476** that are biased relative to the detents **476** by way of the action of the distally biased collar **482** thereon. In this regard, the drill bit **16**, chuck **420**, and drill drive **430** may comprise a rigid assembly along a direction corresponding to the axis of rotation **120**. Accordingly, as will be described in greater detail below, a force acting on the leading edge **16a** of the drill bit **16** may in turn be transmitted throughout the rigid assembly.

With specific reference to FIG. **19A**, it may be appreciated that the bushing **452** of the drill bit assembly **60** may be engaged with the distal portion **414** of the displacement sensing arm **412**. Accordingly, as may be appreciated, the drill bit **16** may be operatively engaged with the chuck **420** so as to limit relative movement therebetween along the axis of rotation **120** such that relative movement between the bushing **452** and displacement sensing arm **412** may be sensed as described above.

As may be appreciated, when drilling using the drill **50**, a second sensor for measurement of force acting on the leading edge **16a** of the drill bit **16** may also be provided. In this regard, a second sensor **118'** (e.g., a force sensor such as piezoelectric crystal) may be disposed proximally to the drill drive **430**. In turn, force acting on the leading edge **16a** of the drill bit **16** as it is advanced in the drilling process may be transferred to the second sensor **118'** via the drill drive **430**. That is, the force acting on the leading edge **16a** of the drill bit **16** may be transferred through the shank **454** of the bit **16** to the chuck **420**, and the drill drive **420**. In turn, the drive **430** may act upon the second sensor **118'** to produce an output corresponding to the force acting on the leading edge **16a**. In this regard, it may be appreciated that the rigid assembly of the drill drive **430**, chuck **420**, and drill bit **16** may transmit the force acting on the leading edge **16a** of the drill bit **16** to the second sensor **118**. It may further be appreciated that the drill drive **430** may be fixed rotationally relative to the drill housing **26** so as to impart rotation to the chuck **420**. However, the drill drive **430** is preferably free to move in a direction along the axis of rotation **120** such that the at least a majority of the force acting on the leading edge **16a** of the drill bit **16** may be transferred to the second sensor **118**. In an embodiment, the second sensor **118** may have a

range of measureable force from about 0 lbf (0 N) to about 100 lbf (445 N). In an embodiment, the second sensor **118** may have a range of measurable force from about 0 lbf (0 N) to about 25 lbf (111 N). The second sensor **118** may have a precision of at least about 1% of the maximum measureable force. Accordingly, in an embodiment, the second sensor may have a precision of at least about 0.25 lbf (1.1 N). In an embodiment, the second sensor **118** may have a precision of 0.5% (e.g., about 0.125 lbf (0.56 N) in an embodiment).

In this regard, the drill drive **430**, as shown best in FIGS. **11** and **19A** may be mounted to the drill housing **26** by way of a suspension member **494**. The suspension member **494** may be operatively engaged to the drill housing **26** and the drill drive **430** so as to maintain the drill drive **430** stationary with respect to rotation about to the axis of rotation **430**, yet allow for at least some movement of the drill drive **430** axially relative to the axis of rotation **120** to transfer force acting on the leading edge **16a** of the drill bit **16** to the second sensor **118**. As such, the suspension member **494** may be supportively engaged to the drill drive **430** at a first end of the suspension member **494**. The suspension member **494** may also be affixed to the drill housing **26**. The suspension member **494** may be relatively rigid relative to a direction corresponding to rotation about the axis of rotation **120** so as to maintain the drill drive **430** stationary with respect to rotation about the axis of rotation. However, the suspension member **494** may allow for linear movement along the axis of rotation **120**. In this regard, the suspension member **494** may comprise a spring member that allows for motion relative to the direction along the axis of rotation **120**. The spring member may have a spring coefficient slight enough relative to the direction corresponding to the axis of rotation **120** such that the force resulting from displacement of the suspension member **494** may be insignificant (e.g., less than about 1%, less than about 0.5% or even less than about 0.1%) of the force applied to the leading edge **16a** of the drill bit **16** during the drilling operation. It may be appreciated that the drill drive **430** may additionally or alternatively mounted relative to the housing **26** to facilitate movement in the direction along the axis of rotation **120** while resisting rotational movement about the axis of rotation **120**. For instance, the drill drive **430** may incorporate a tab **136** and slot **138** as described above relative to chuck **28** to facilitate linear motion along the axis of rotation **120** while resisting rotational motion about the axis of rotation **120**.

The drill may also include a light emitter **500** disposed on a distal face **30** of the drill housing **26**. In this regard, the light emitter **500** may be operable to emit light in a direction toward the drill bit **16** when engaged with the chuck **420**. As such, the light emitter **500** may illuminate at least a portion of the drill bit **16** during the drilling operation to improve visibility of the medium being drilled. The light emitter **500** may comprise a light source such as, for example, an incandescent bulb, a light emitting diode (LED), a laser source, or other light source known in the art. Alternatively, a light source may be disposed remotely from the light emitter **500** and the light may be transmitted from the remote light source to the light emitter **500** using optical elements such as fiber optics or the like. It may further be appreciated that a light emitter **500** like the one shown in the accompanying figures may be provided with other types of surgical instruments without limitations. For example, a light emitter **500** of the type described herein may be provided with other types of drills, saws, or other surgical tools. Accordingly, the light emitter **500** may be appropriately disposed relative to the surgical field so as to direct light from the light emitter

500 toward the interface of the surgical tool with the portion of the surgical field contacted by the surgical tool.

The light emitter **500** may be selectively operated or may be operated when the drill **50** is operated. In this regard, the light emitter **500** may be selectively toggle on and off or may include different levels of intensity. The selector for the light emitter **500** may be at the controller housing **146** (e.g., a selectable option on the display **152**). The light emitter **500** may also be activated upon activation of the drill **50**. Additionally, the operation of the light emitter **500** may be selectable between operation with the drill **500** and selective toggling of the light emitter **500**.

In a further embodiment, the light emitter **500** may be adapted for use with any appropriate surgical instrument. In this regard, further examples of surgical instruments are shown in FIGS. **24A**, **24B**, and **24C**, respectively. For example, in FIG. **24A**, a burr grinder **600A** is shown, in FIG. **24B**, a sagittal saw **600B** is shown with a first grip embodiment, and in FIG. **24C**, a sagittal saw **600C** is shown with a second grip embodiment. In FIG. **24A**, the burr grinder **600A** may include an instrument working portion comprising a rotatable burr grinding bit **610**. In this regard, the burr grinding bit **610** may be contactable with the patient to perform a grinding operation. The burr grinder **600A** may also include one or more light emitters **500**. As may be appreciated, the light emitters **500** may be disposed on a distal face **620** of the burr grinder **600A** such that the light emitters **500** may be operable to emit light in a direction toward the patient when the burr grinding bit **610** is in contact with the patient. That is, the light emitter **500** may act to illuminate a surgical field in which the burr grinder **600A** is employed. In the case of a plurality of light emitters **500**, the light emitters may be spaced equally about a portion of the distal face **620** surrounding the working portion of the burr grinder **600A**. The light emitters **500** may be disposed within a housing of the burr grinder **600A** such that the light emitters **500** may be protected from environmental elements (e.g., fluid or the like) that may be present when the burr grinder **600A** is in use. As such, the light emitters **500** may include or be disposed behind a transparent or translucent shield **630** that may protect the light emitters **500** and/or light source associated with the light emitters **500** from such environmental elements. The light emitters **500** shown in FIG. **24A** may be operated according to any of the foregoing discussion regarding the light emitters **500** described above.

Furthermore, with further reference to FIGS. **24B** and **24C**, it may be appreciated that the light emitters **500** may be provided in connection with other surgical instruments. For instance, in FIG. **24B**, a sagittal saw **600B** with a first grip embodiment (i.e., a pistol grip style grip) is shown. In this regard, it may be appreciated that a sagittal saw blade **612** may be provided as the working portion of the sagittal saw **600B**. As such, the sagittal saw blade **612** may be reciprocated such that contact of the distal portion of the sagittal saw blade **612** may act to cut anatomy of the patient. As such, the light emitters **500** may be disposed on a distal face of the sagittal saw **600B** such that the light emitters **500** may emit light toward the patient when the sagittal saw blade **612** contacts the patient in a cutting operation. Further still, FIG. **24C** shows another embodiment of a sagittal saw **600C** with a second grip embodiment. As may be appreciated, the light emitters **500** of the sagittal saw **600C** may be disposed about the sagittal saw blade **612** in a manner as described above with respect to the burr grinder **600A**.

Those skilled in the art will appreciate that changes could be made to the embodiments described above without departing from the broad inventive concept thereof. It is

understood, therefore, that this invention is not limited to the particular embodiments disclosed, but it is intended to cover modifications within the spirit and scope of the present invention as defined by the appended claims.

What is claimed is:

1. An apparatus for use with a drill, comprising:
 - a drill housing;
 - a displacement sensor for outputting a displacement signal representative of a displacement of a drill bit with respect to a reference point;
 - a displacement sensing arm configured for selective removable engagement with a passage extending through the drill housing of the drill, the displacement sensing arm being operatively engaged with the displacement sensor;
 - a biasing member that biases the displacement sensing arm toward a distal position relative to the passage when the displacement sensing arm is engaged with the drill; and
 - a bushing having an aperture sized to receive at least a portion of a drill bit engaged with the drill, wherein the bushing is constrainedly moveable relative to the drill bit in a direction along an axis of rotation of the drill bit when the displacement sensing arm is engaged with the drill;
 wherein the bushing is integrally defined at a distal portion of the displacement sensing arm opposite a proximal portion of the displacement sensing arm configured for the selective removable engagement with the drill; and wherein the biasing member causes the displacement sensing arm to act on the bushing to maintain the bushing in contact with a surface of a drilled medium.
2. The apparatus of claim 1, wherein the displacement sensing arm comprises a core portion displaceable relative to the displacement sensor when the displacement sensing arm is engaged with the drill.
3. The apparatus of claim 2, wherein the displacement sensor comprises a linear variable differential displacement transducer (LVDT), wherein a coil of the LVDT is disposed in the drill housing and the core portion is displaceable relative to the coil of the LVDT.
4. The apparatus of claim 1, wherein the displacement sensing arm comprises an engagement feature to selectively retain the displacement sensing arm within the passage.
5. The apparatus of claim 4, wherein the engagement feature is engageable with a stop of the drill disposed relative to the passage to retain the displacement sensing arm within the passage.
6. The apparatus of claim 5, wherein the engagement feature comprises a shoulder that is engageable with the stop to retain the displacement sensing arm in the passage.
7. The apparatus of claim 6, wherein the stop is displaceable to allow the shoulder to pass by the stop to facilitate removal of the displacement sensing arm from the passage.
8. The apparatus of claim 5, wherein the displacement sensing arm is selectively retainable in a proximal position.
9. The apparatus of claim 1, wherein the displacement sensor is disposed internally to the drill housing and the displacement sensing arm extends from the drill housing when engaged with the passage.
10. The apparatus of claim 9, wherein at least a portion of the displacement sensing arm extends from the drill housing parallel to and offset from the axis of rotation when the displacement sensing arm is engaged with the passage.

11. The apparatus of claim 1, wherein said biasing member comprises a coil spring.

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