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(54) **ARTICLE WITH AT LEAST TWO SECURABLE INLAID STRANDS**

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(51) **Int. Cl.**

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A43B 1/04 (2006.01)
A43B 23/02 (2006.01)
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CPC **D04B 1/24** (2013.01); **A43B 1/04** (2013.01); **A43B 23/0265** (2013.01); **A43B 23/04** (2013.01); **D04B 1/123** (2013.01); **D10B 2501/043** (2013.01)

(58) **Field of Classification Search**

CPC . D04B 1/102; D04B 1/24; D04B 7/14; D04B 7/24; D04B 7/28; A43B 1/04; A43B 23/0265; A43B 23/04

See application file for complete search history.

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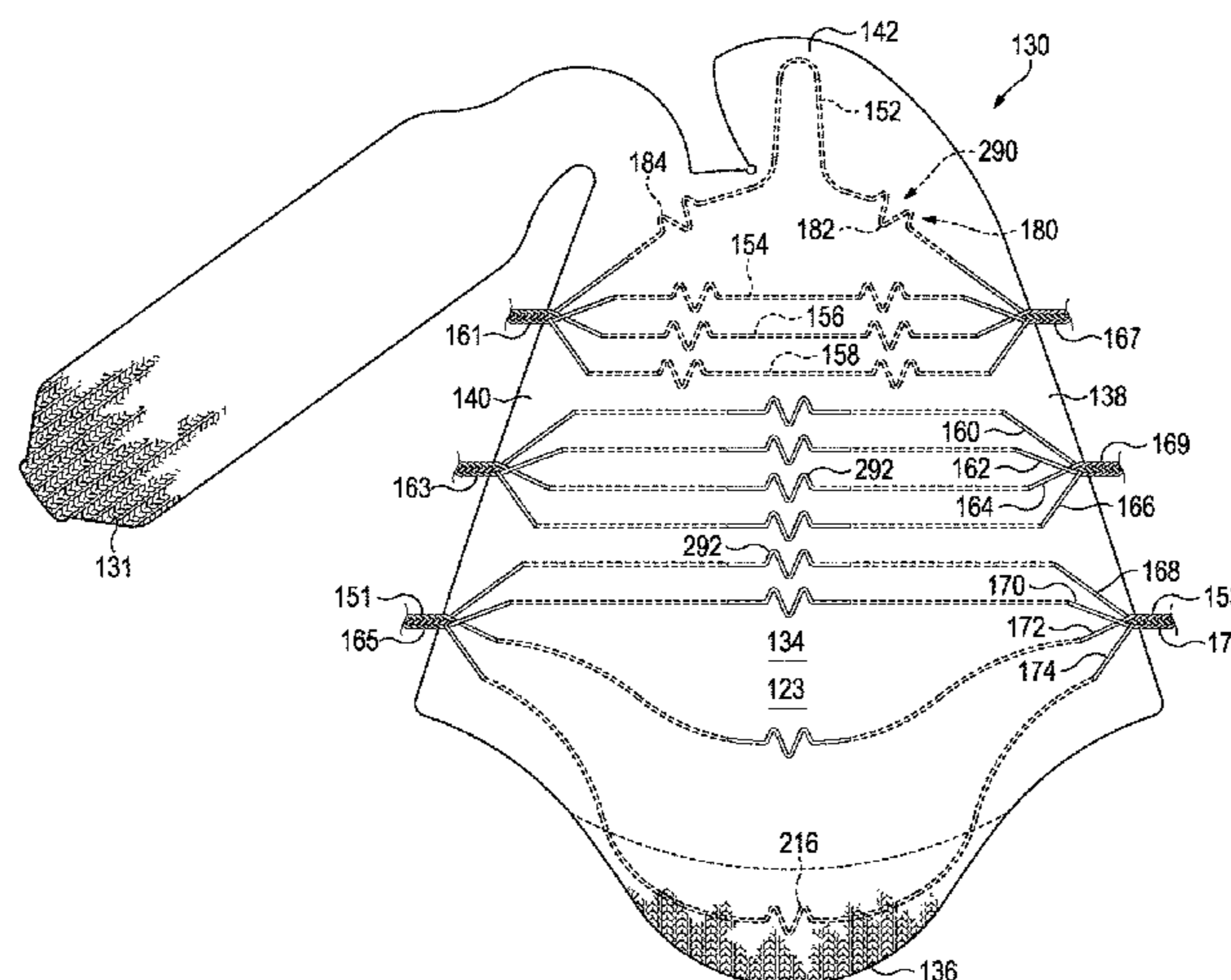
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(57) **ABSTRACT**

The present disclosure, in one aspect, provides an upper for an article of footwear. The upper may include a knitted component. The knitted component may include a knit element, a first tensile strand with an exposed first end, and a second tensile strand with an exposed second end. The first tensile strand may be at least partially inlaid within the knit element, the second tensile strand may be at least partially inlaid within the knit element, and the exposed first end of the first tensile element may be secured to the exposed second end of the second tensile element.

19 Claims, 21 Drawing Sheets



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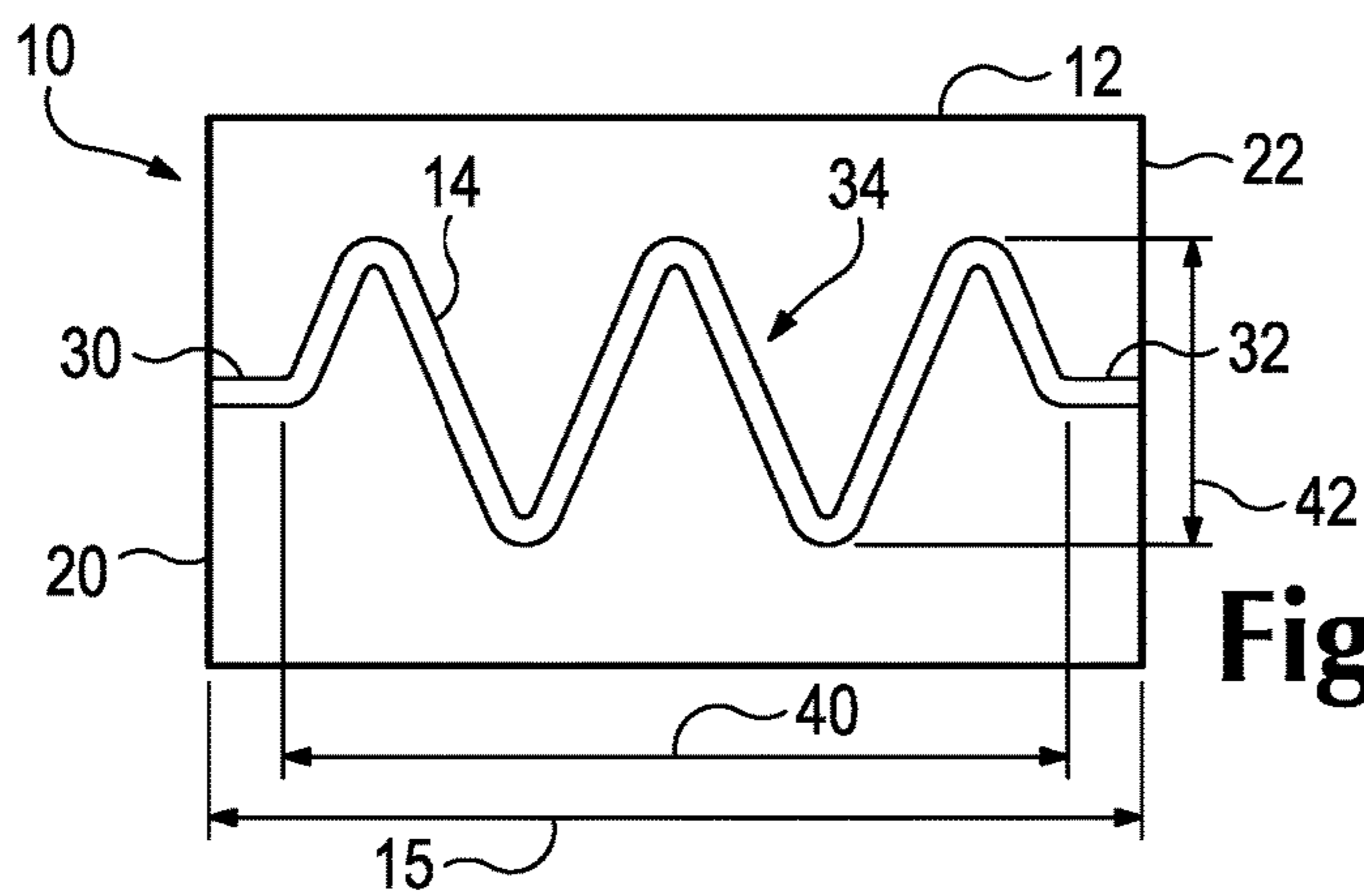


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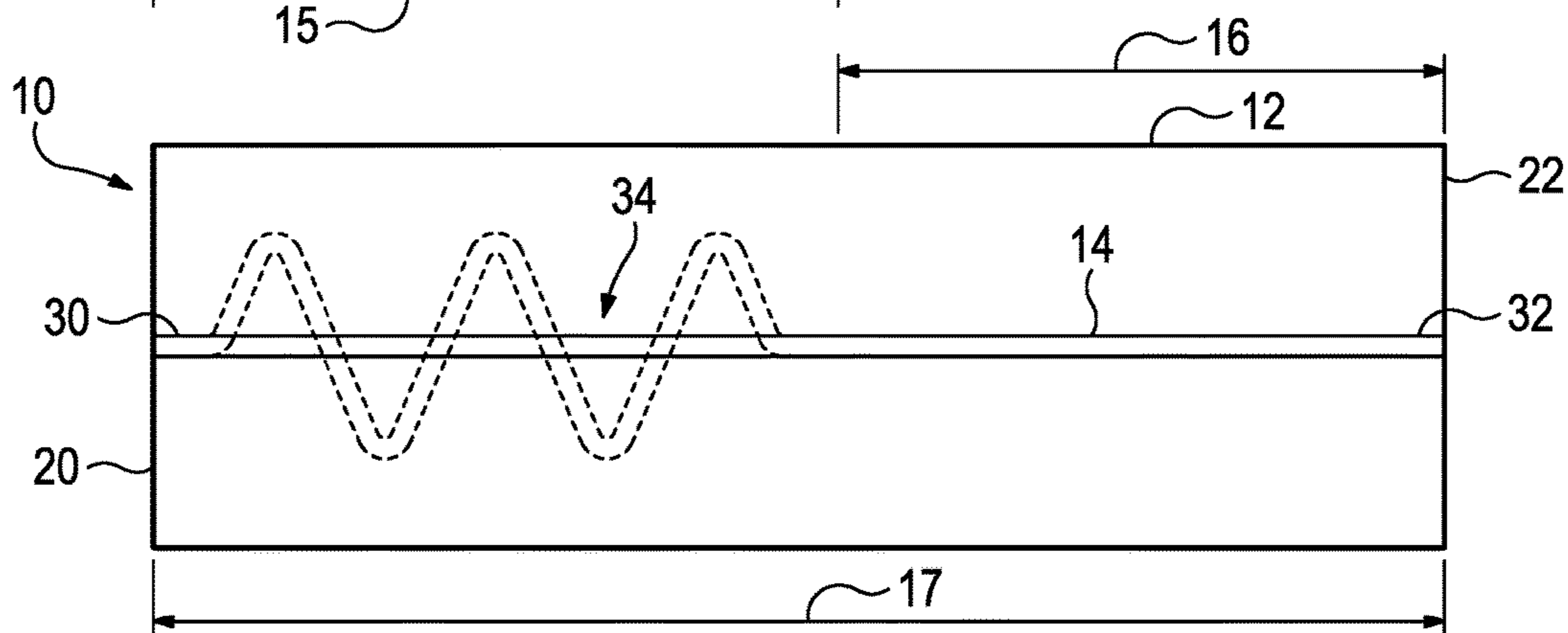


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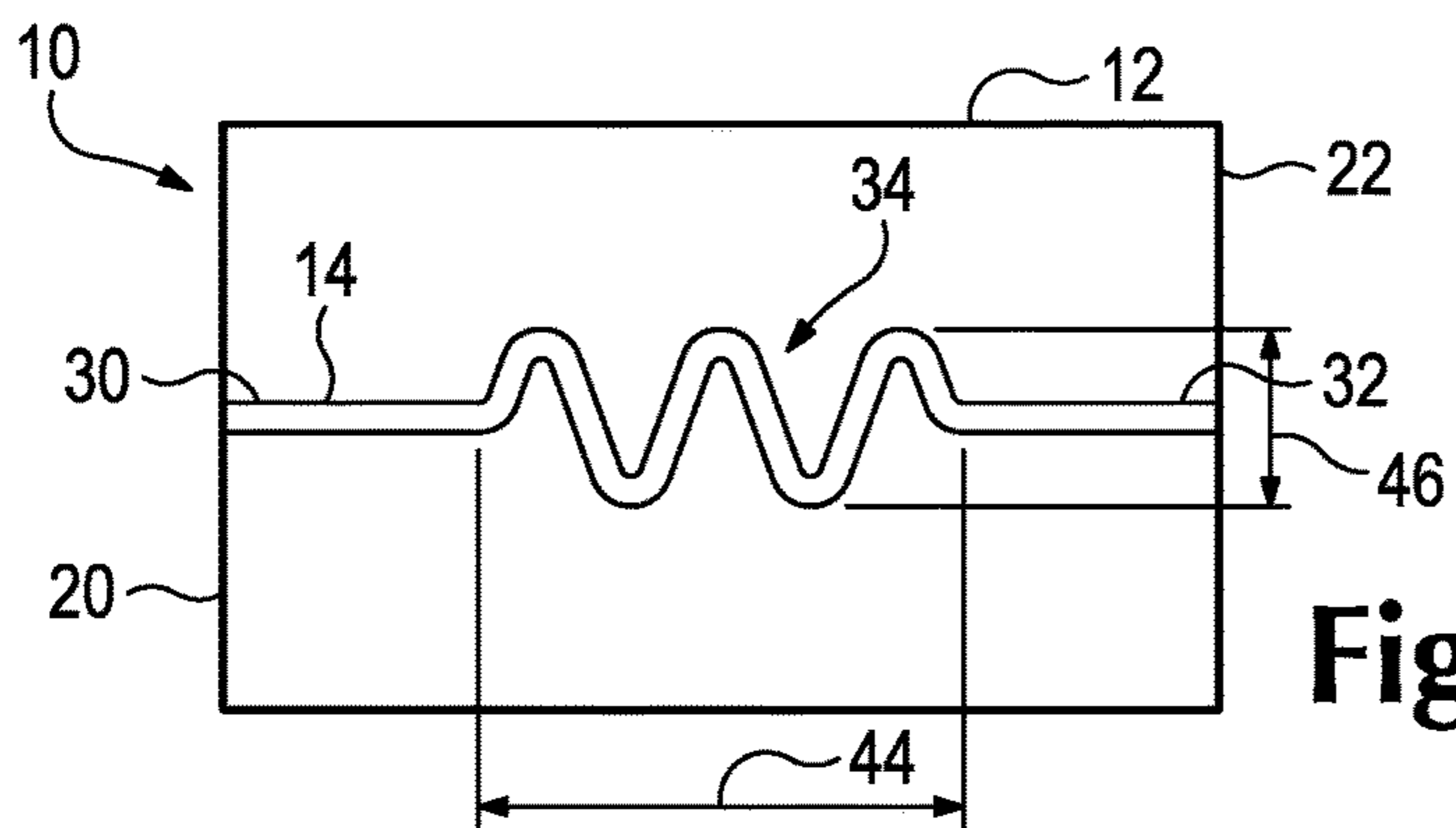


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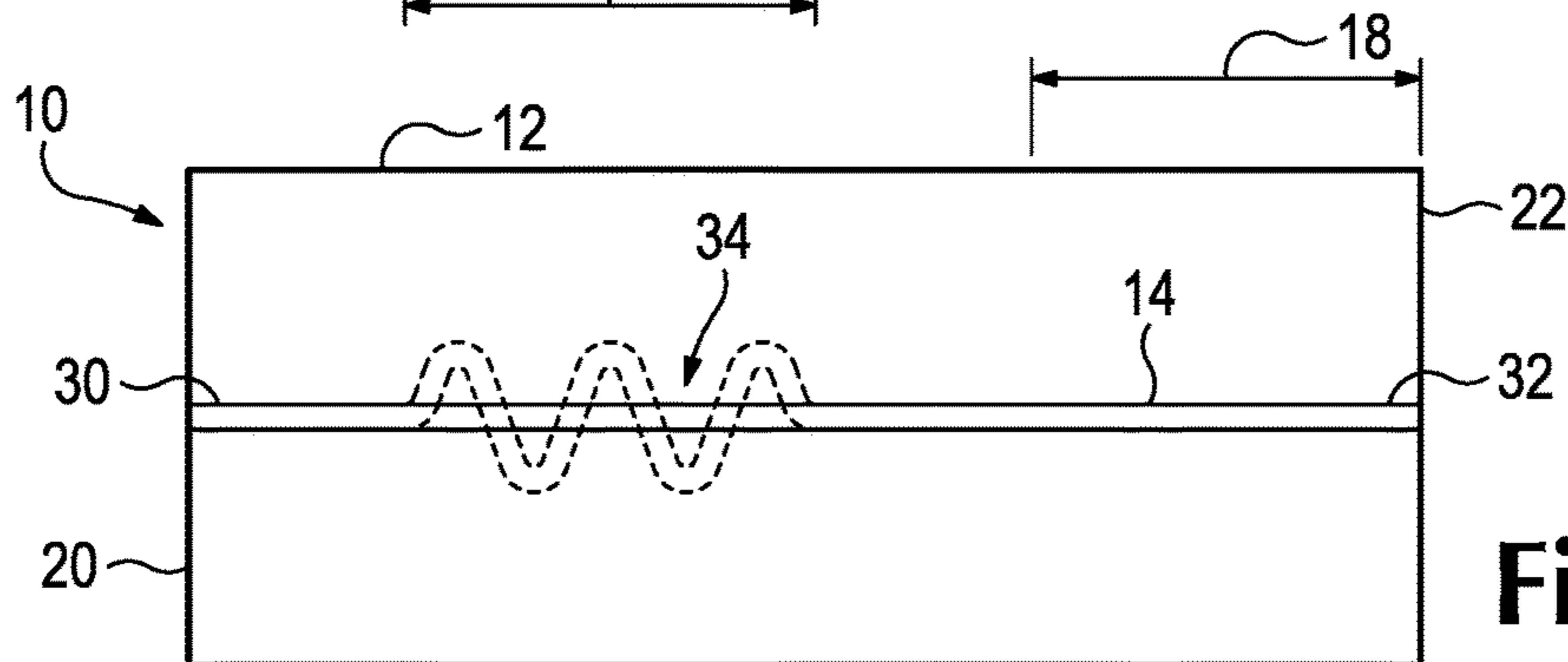


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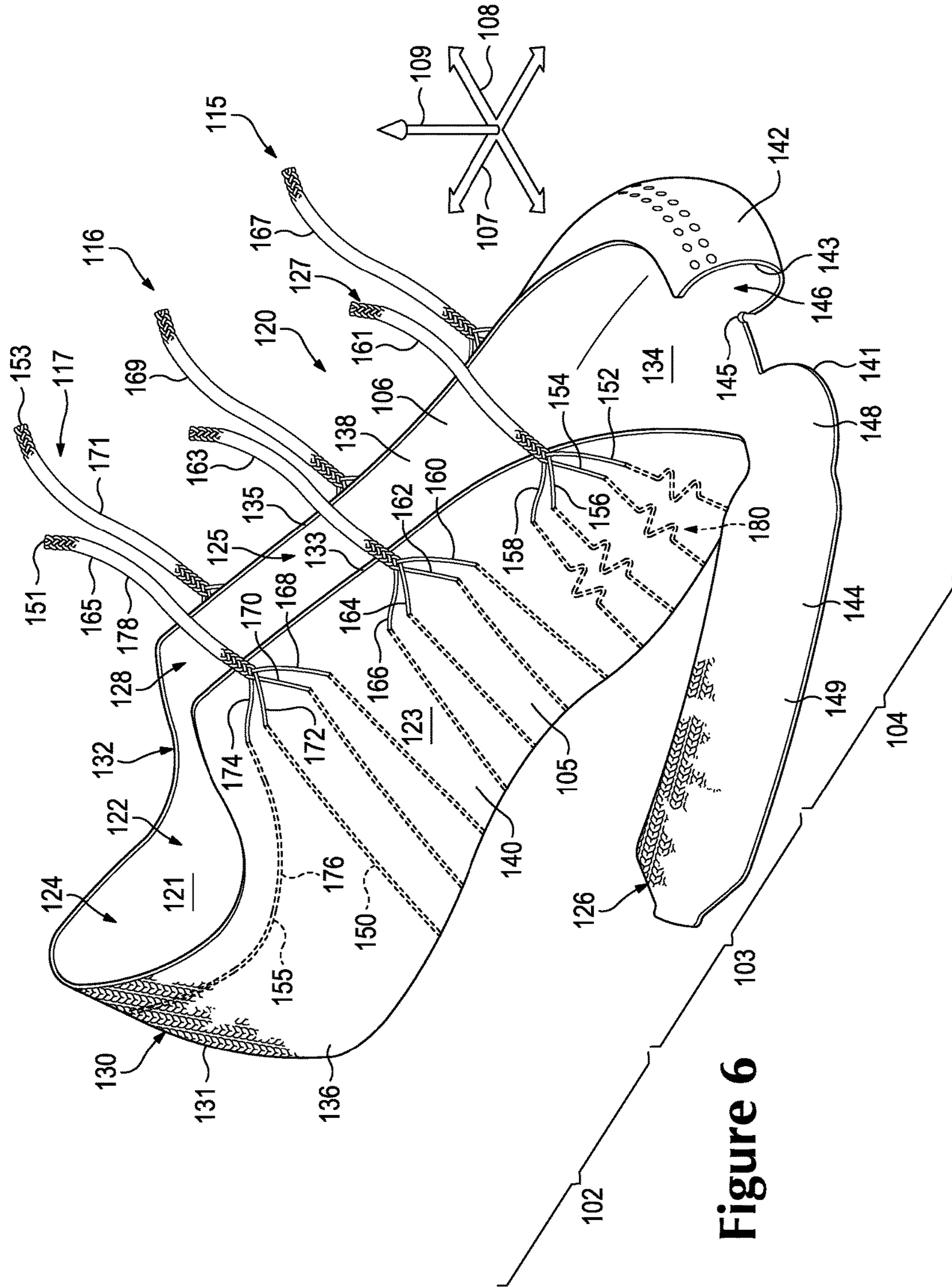


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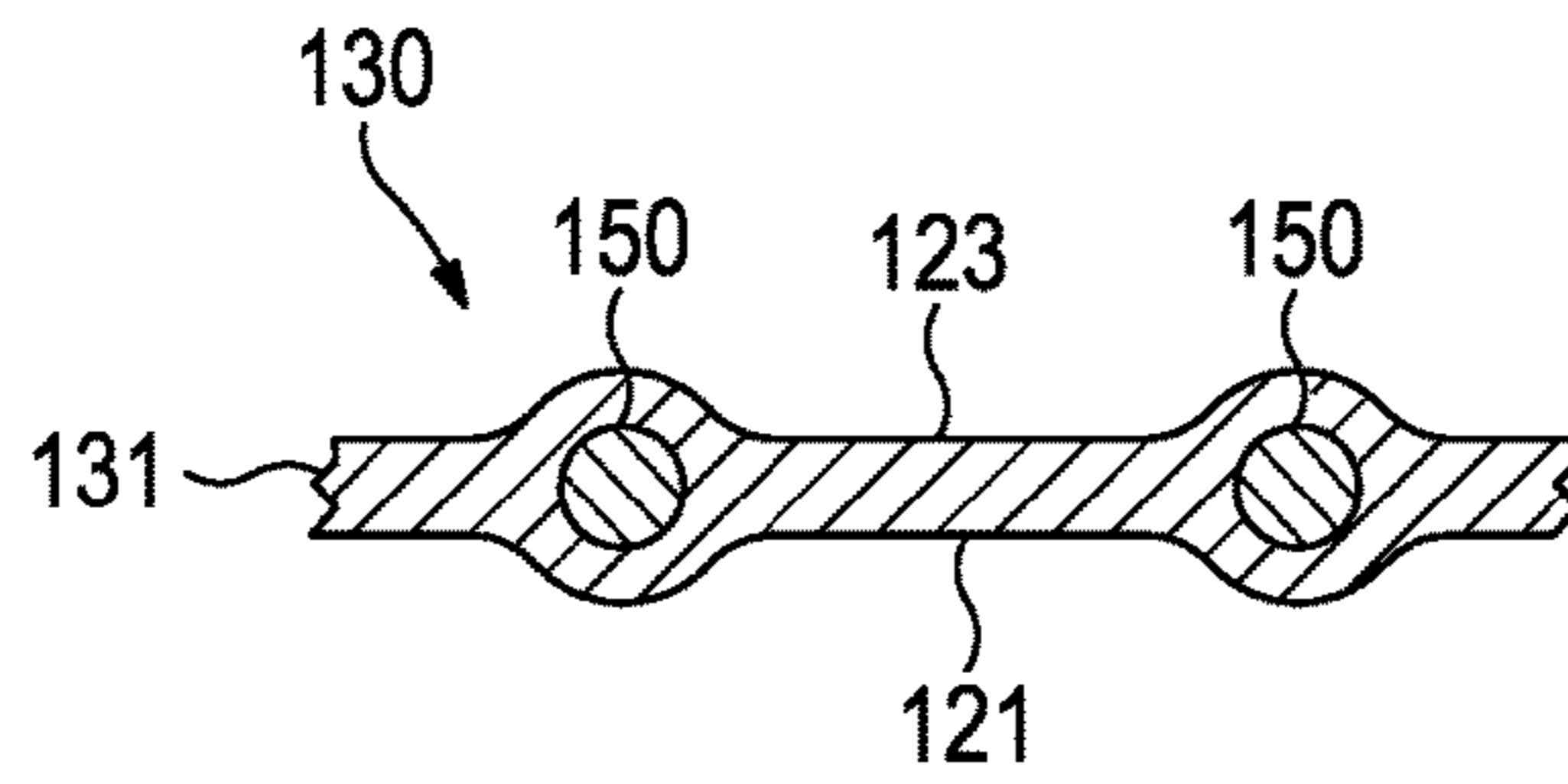


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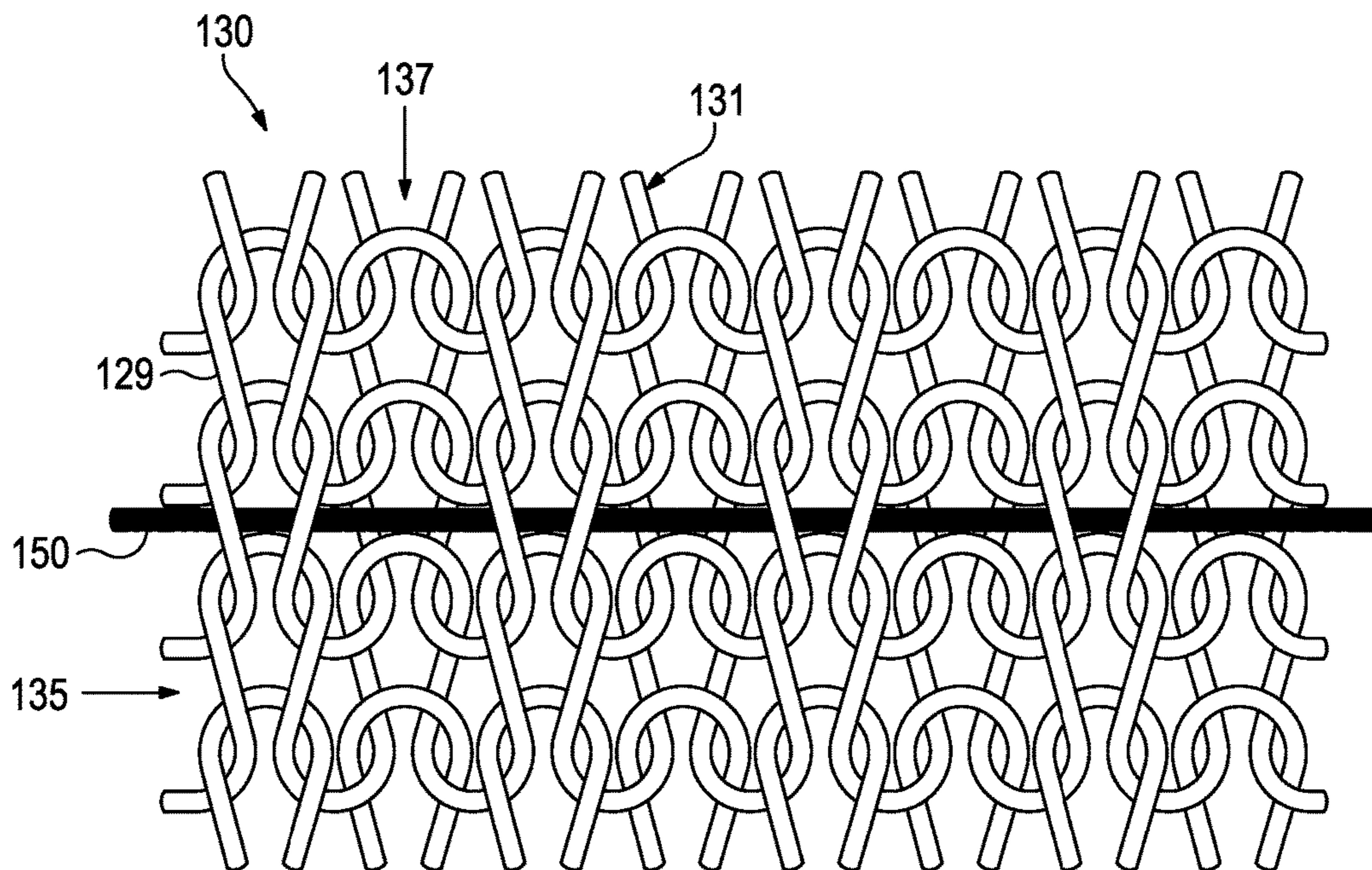


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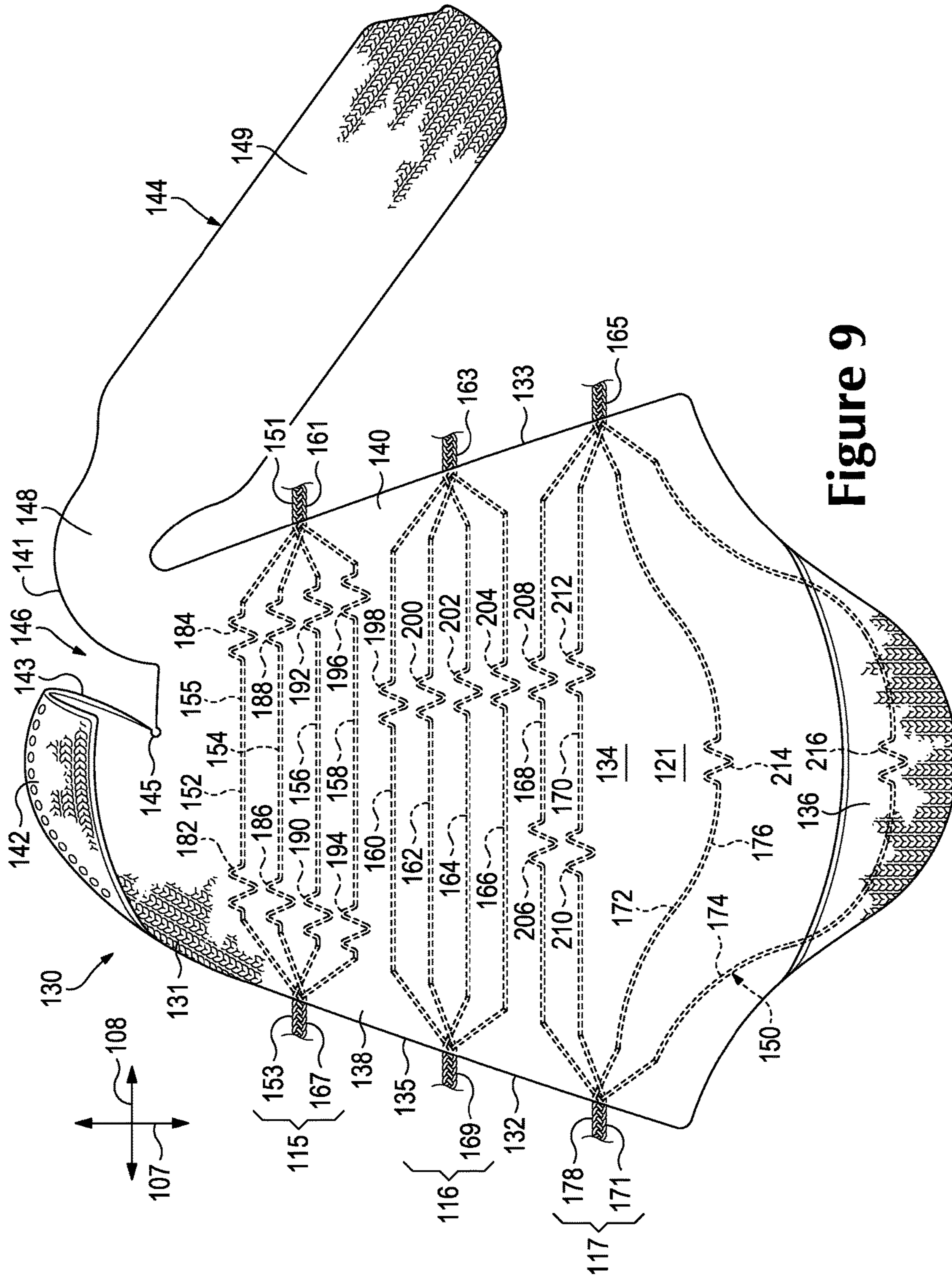


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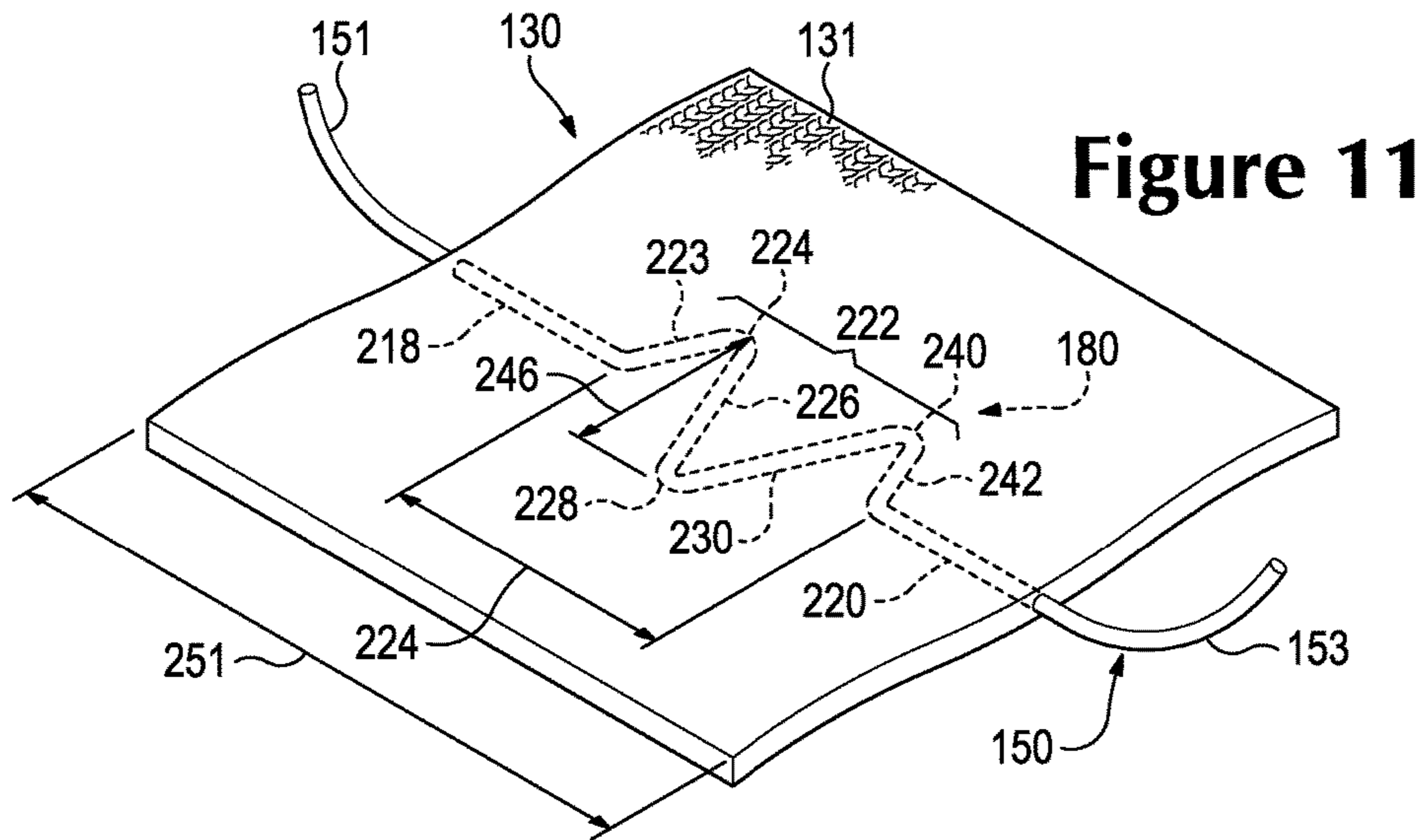


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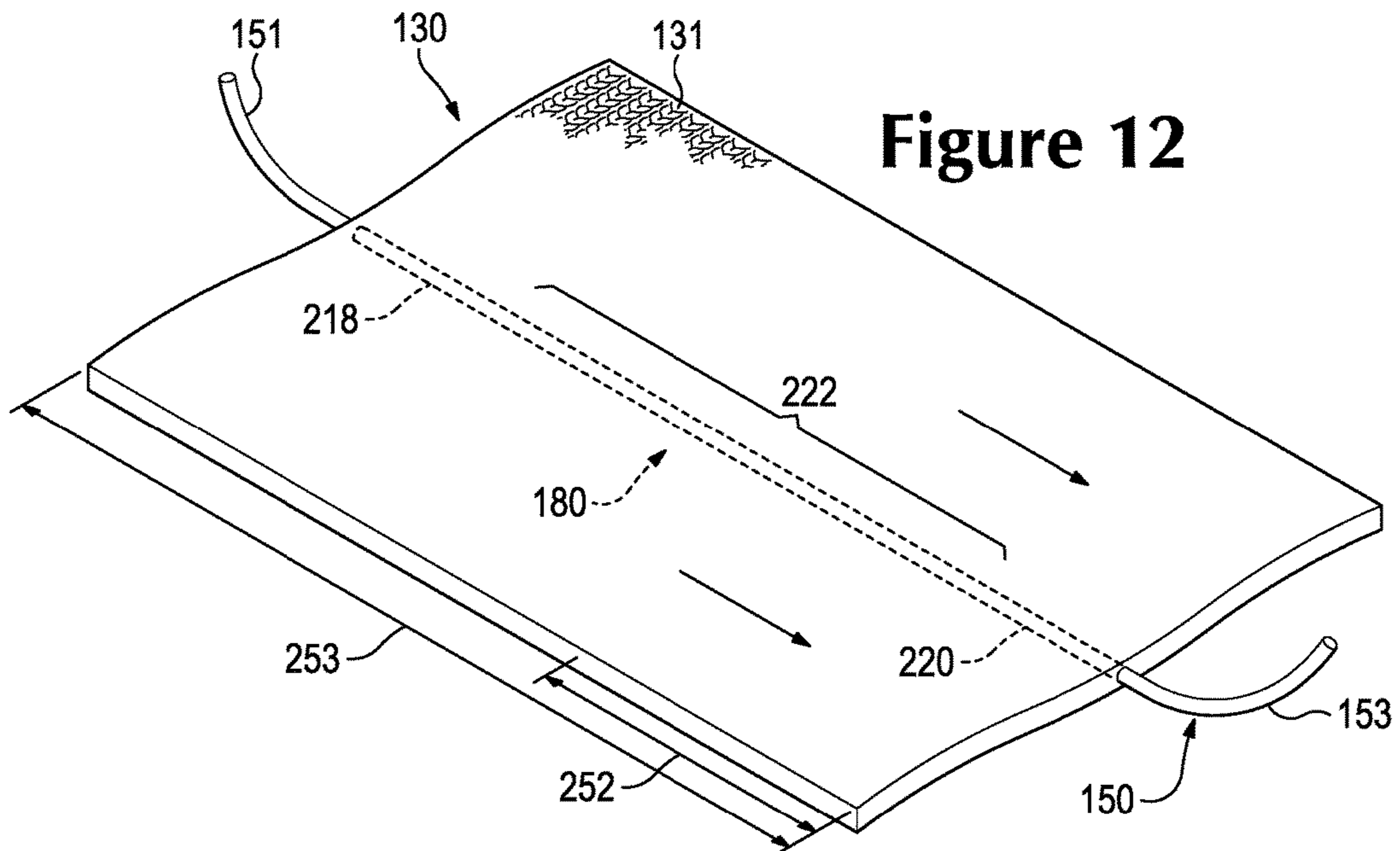


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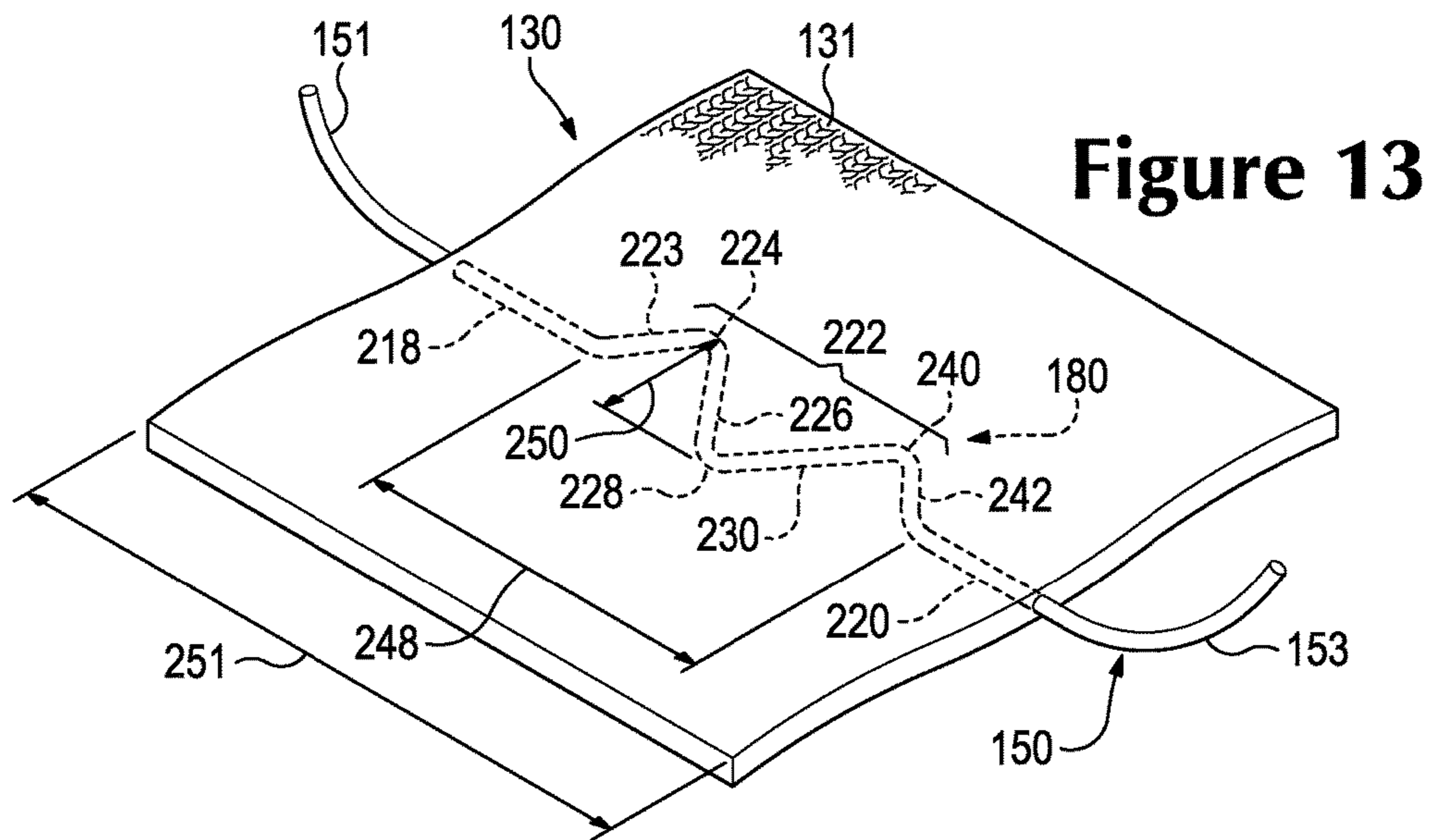


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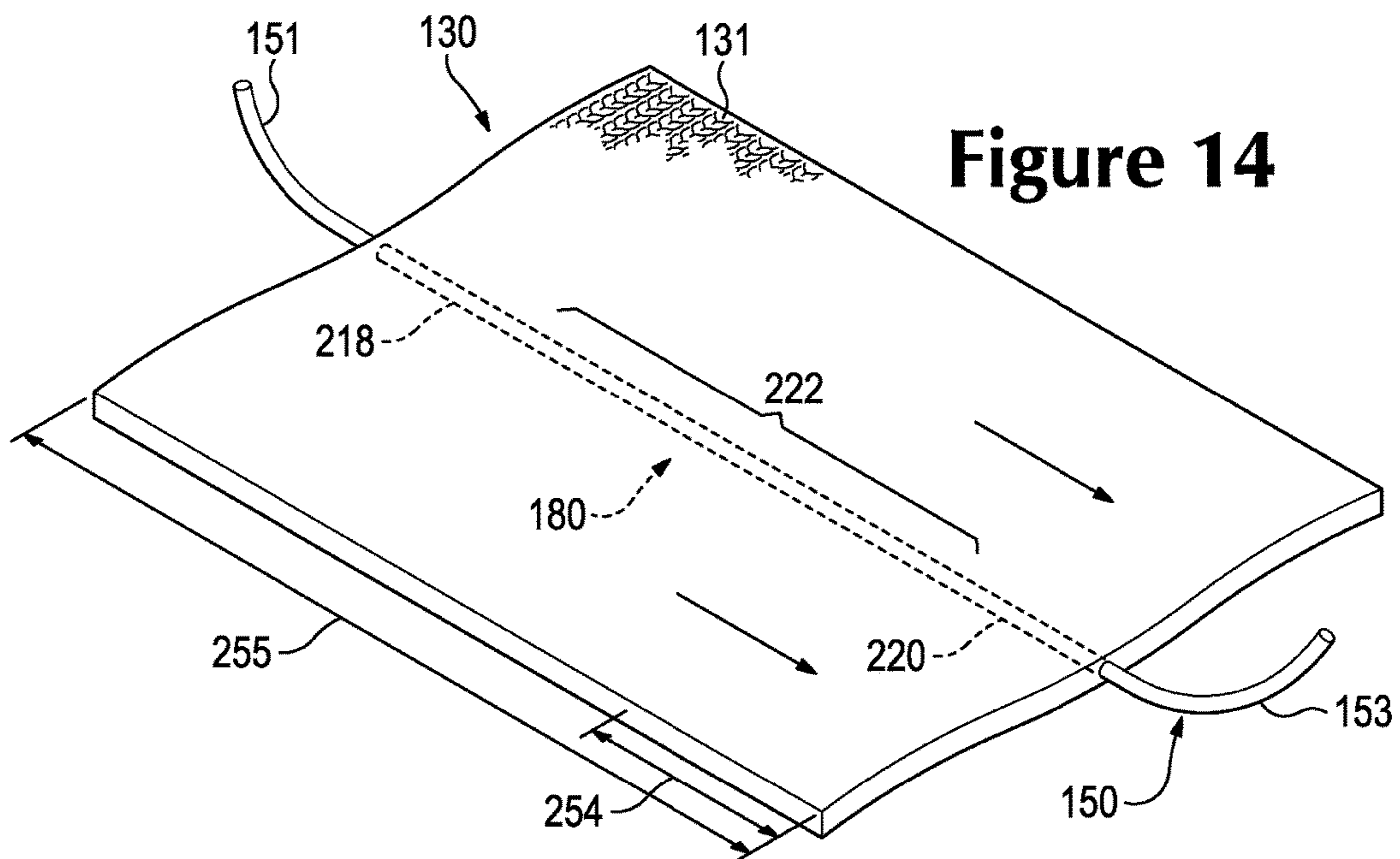


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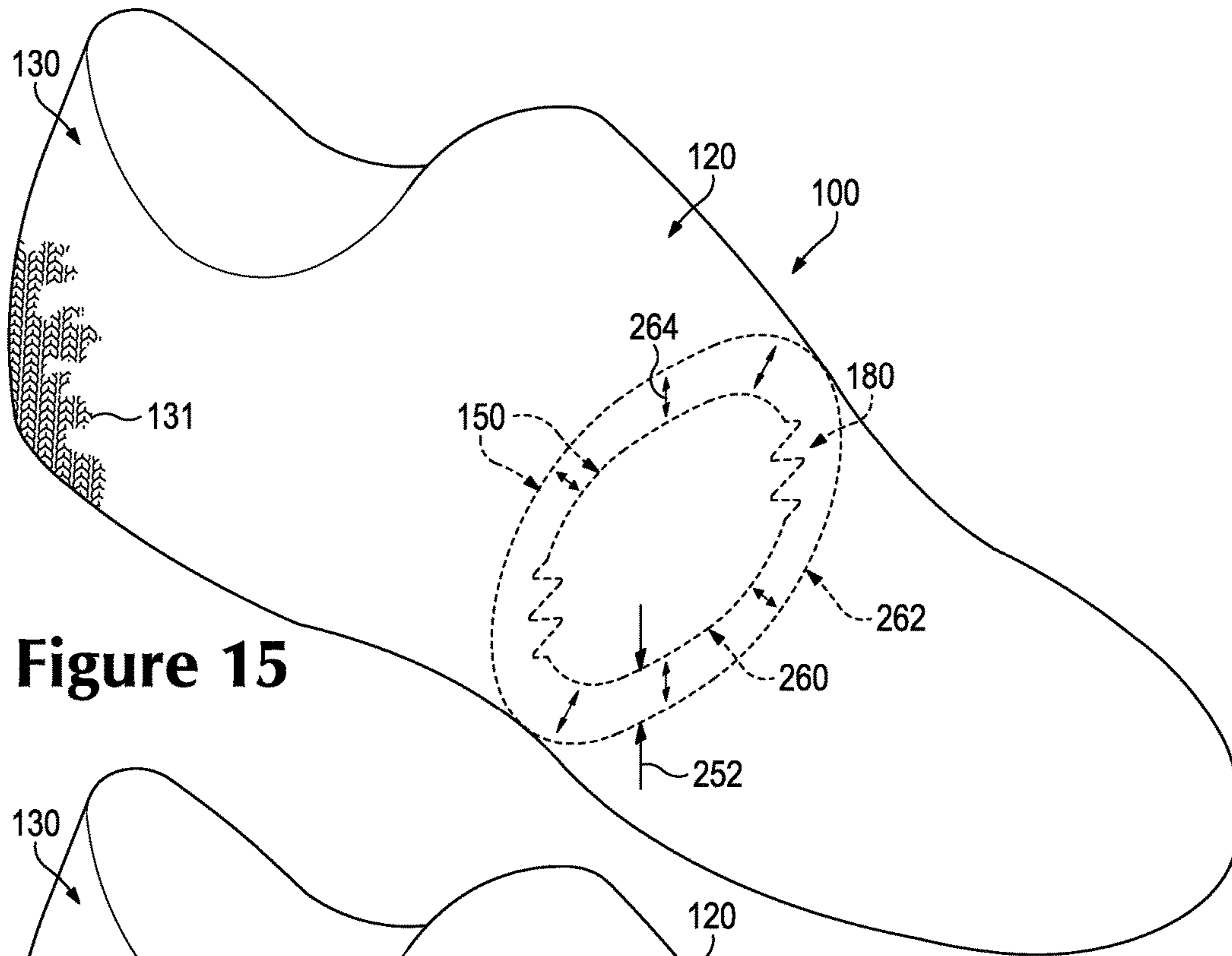


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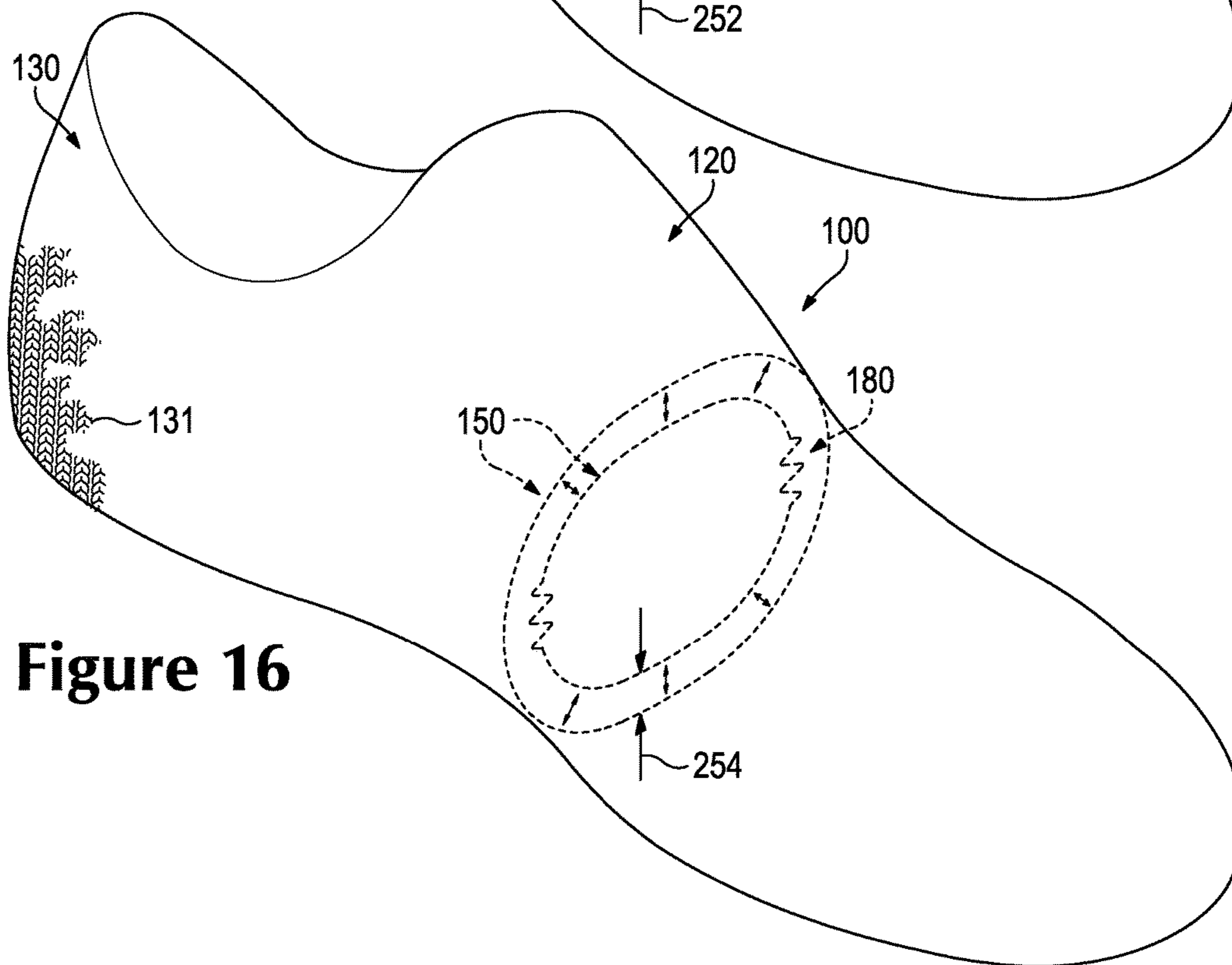


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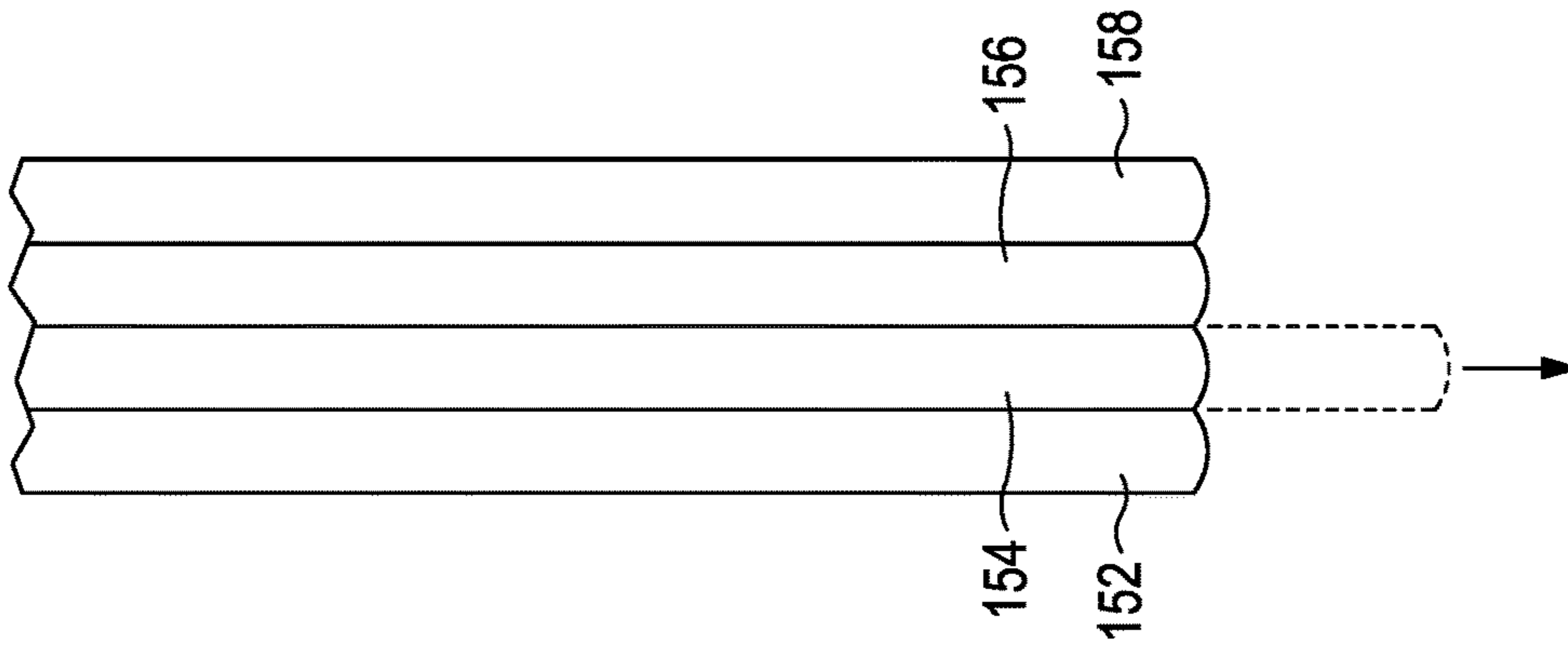


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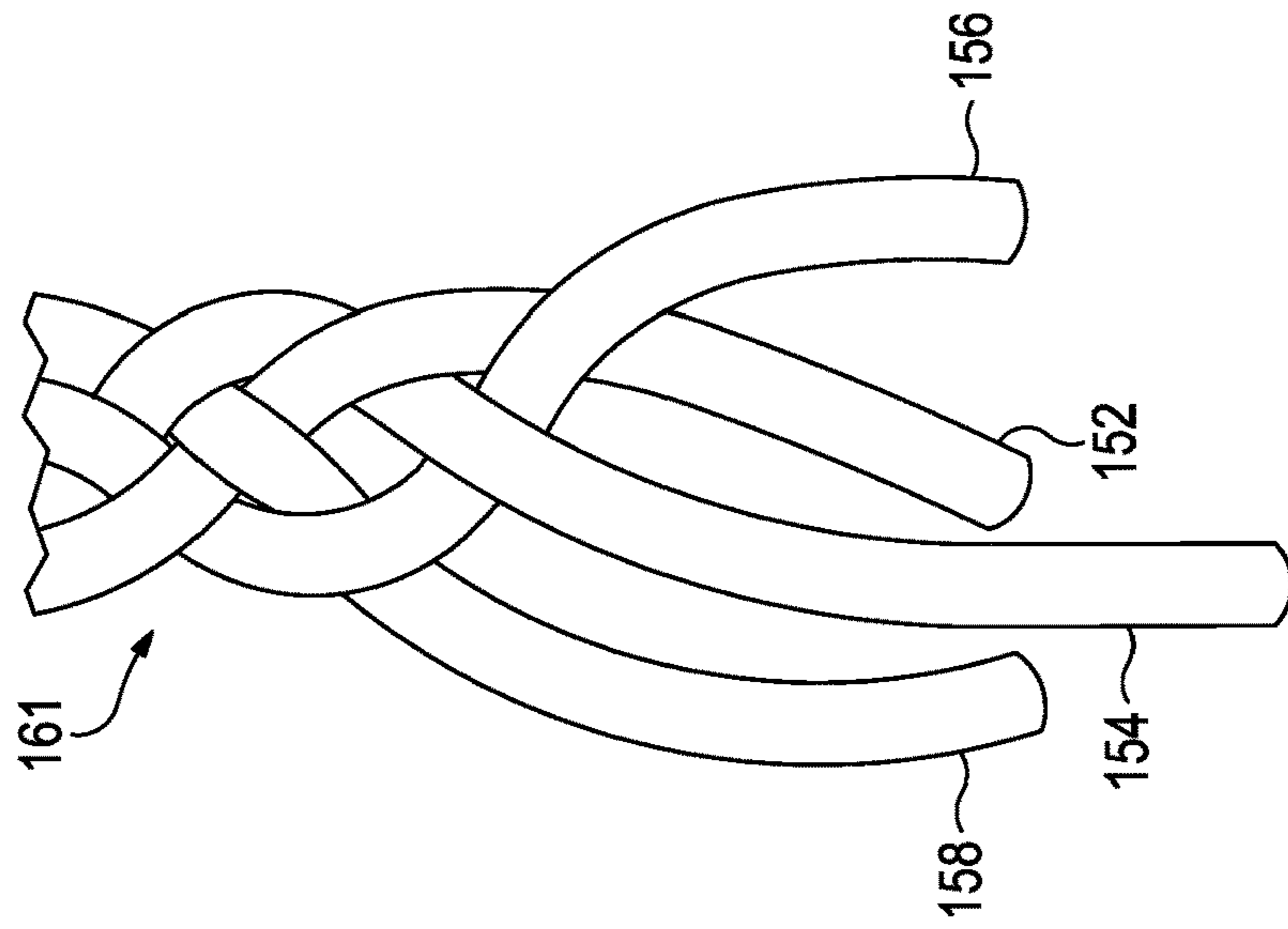


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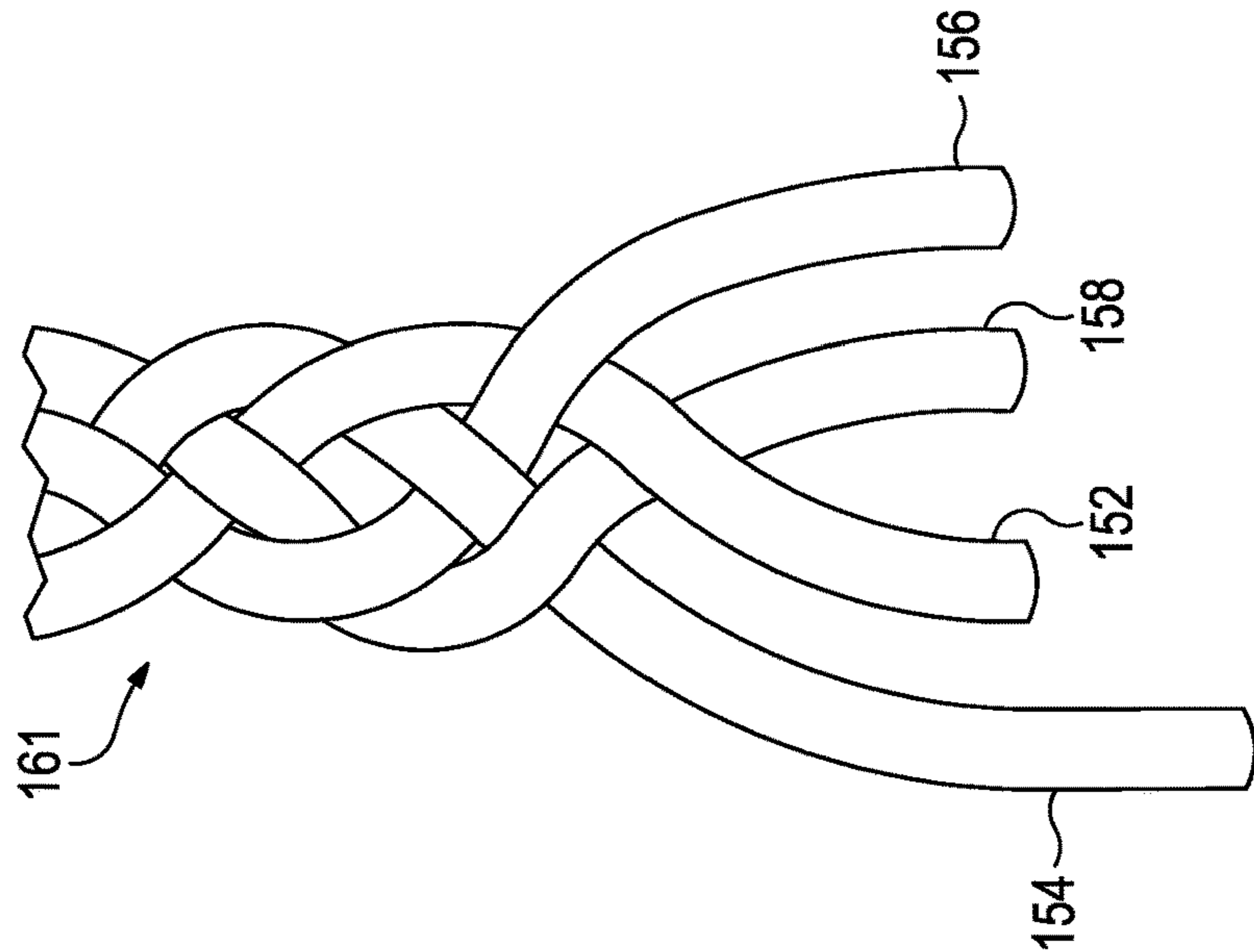


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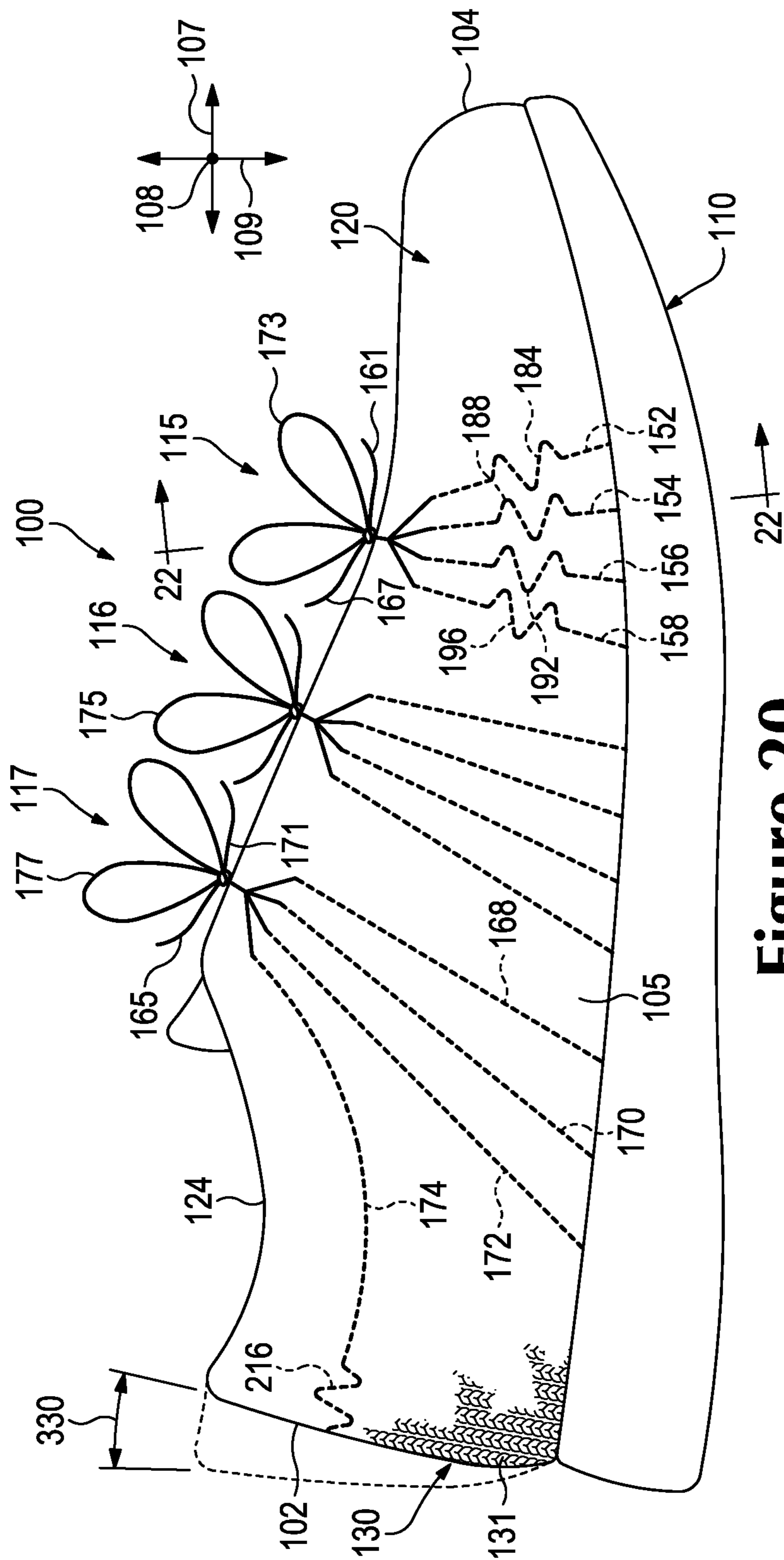


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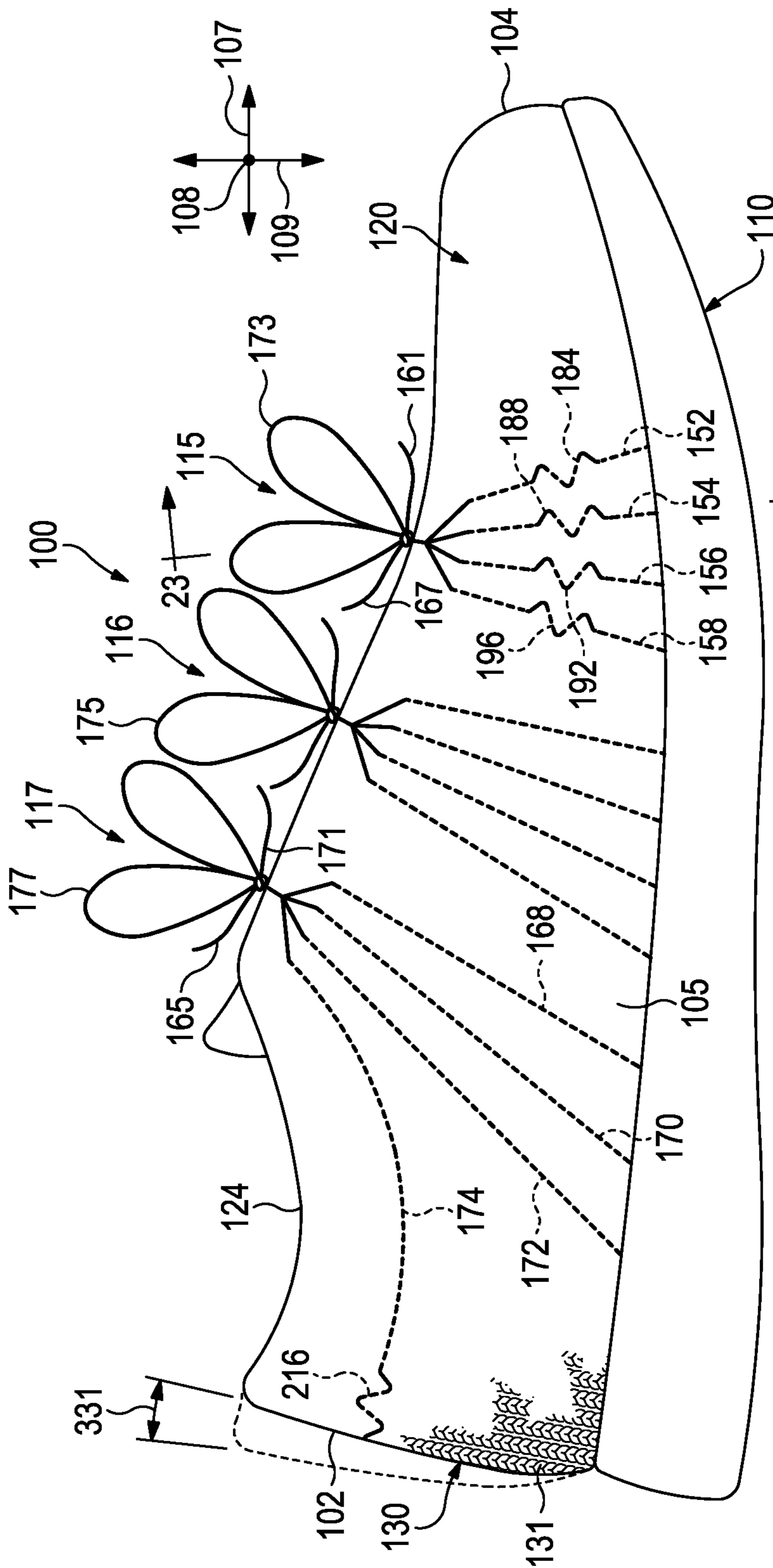


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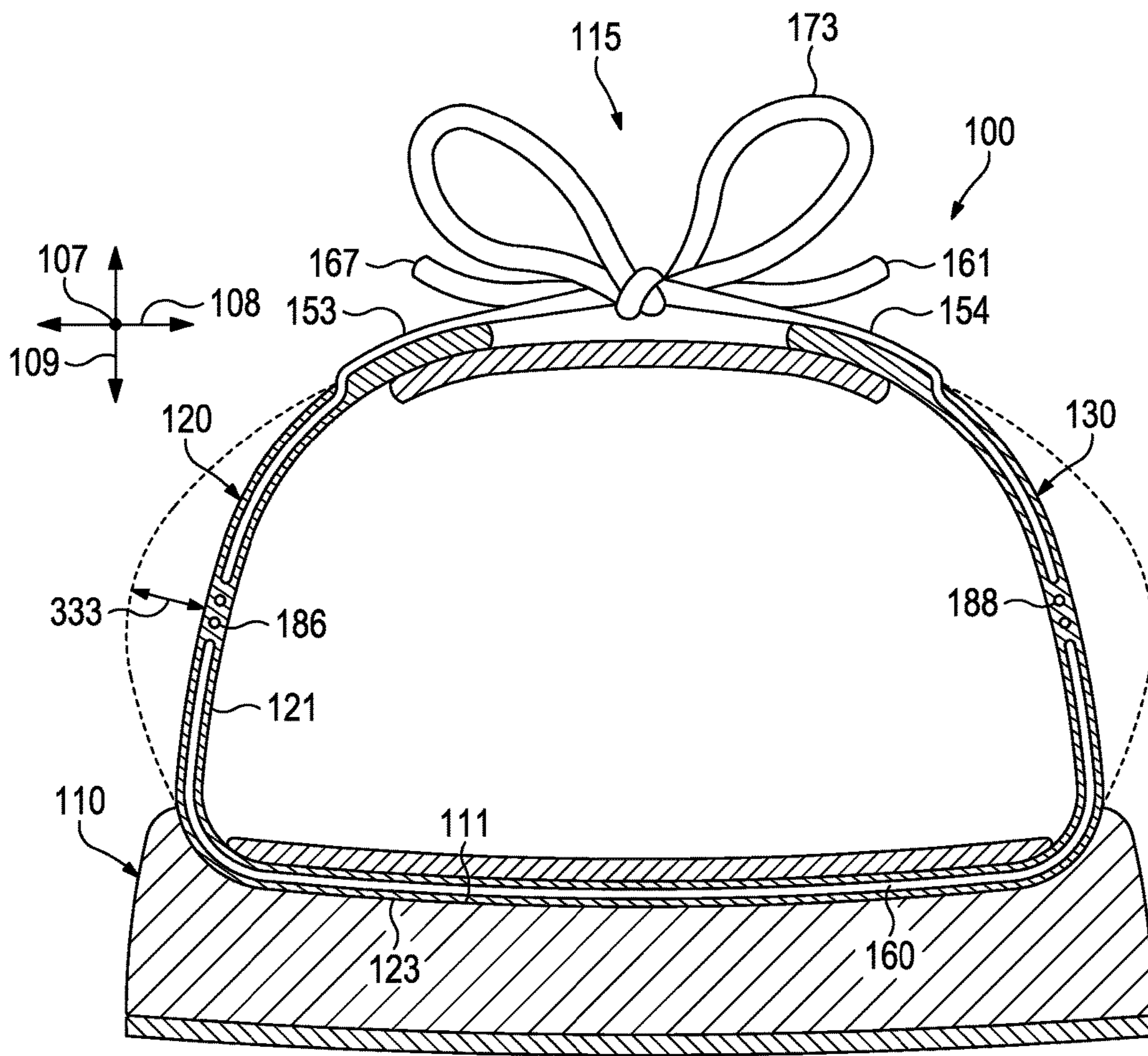


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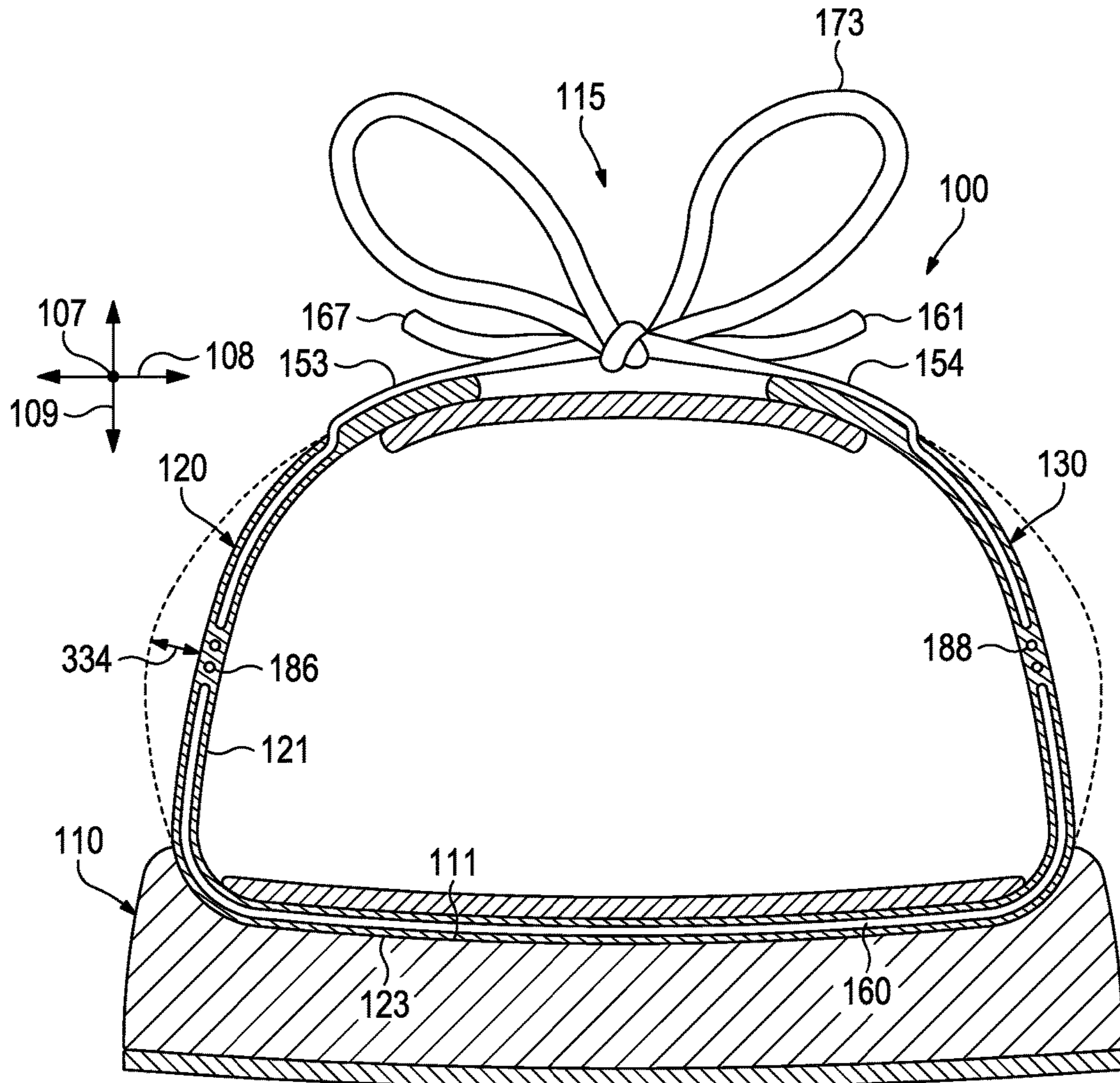


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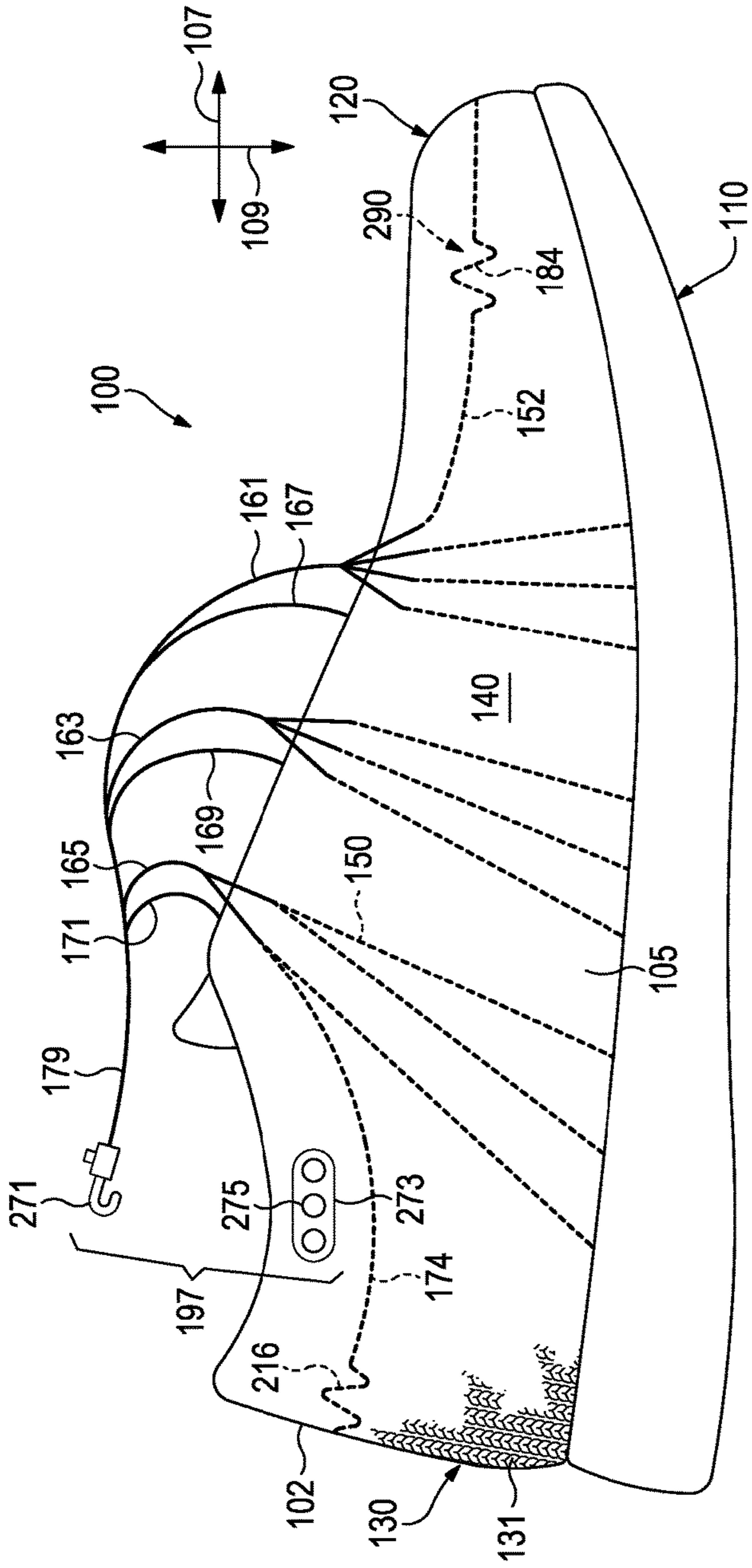


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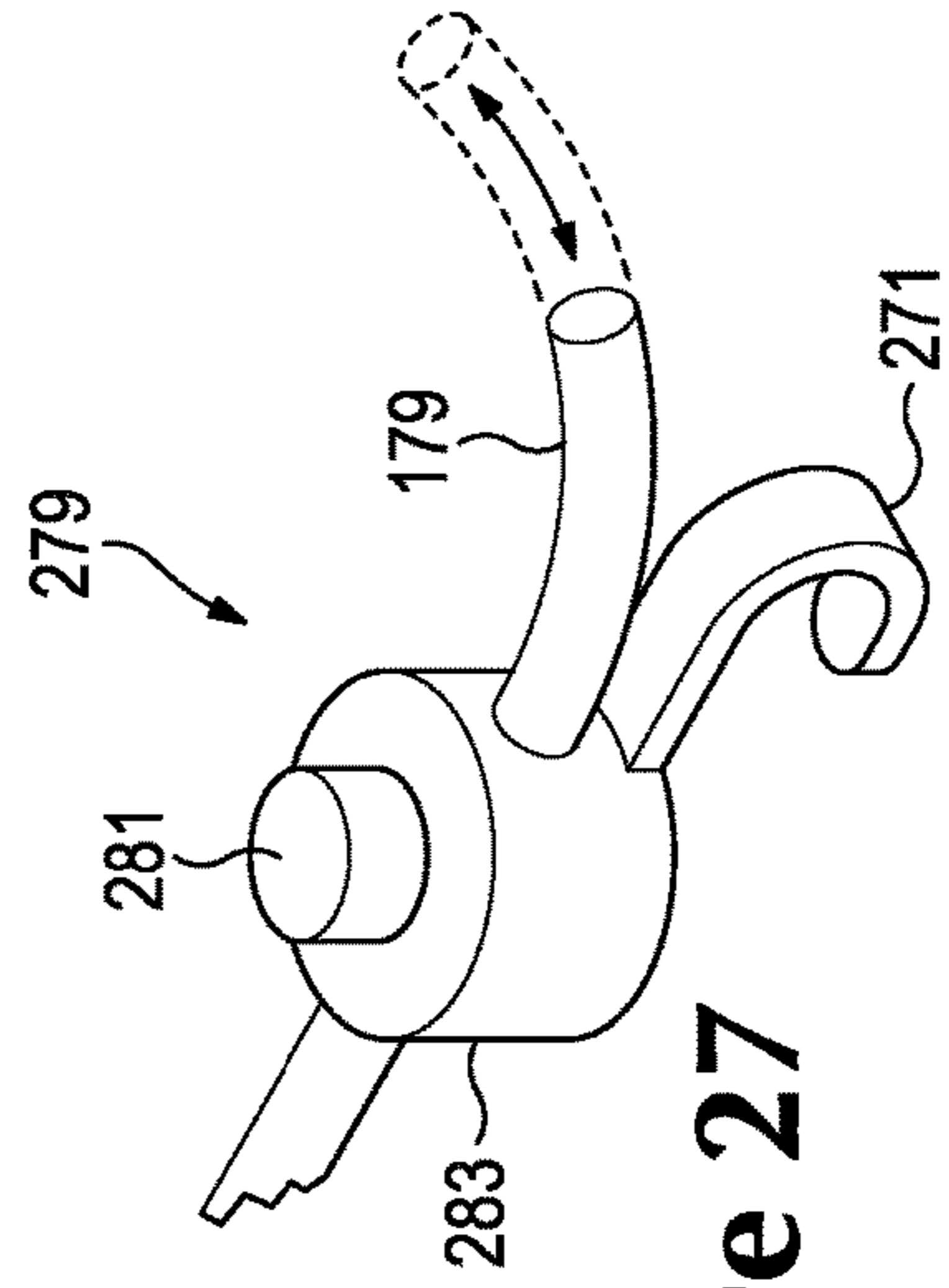


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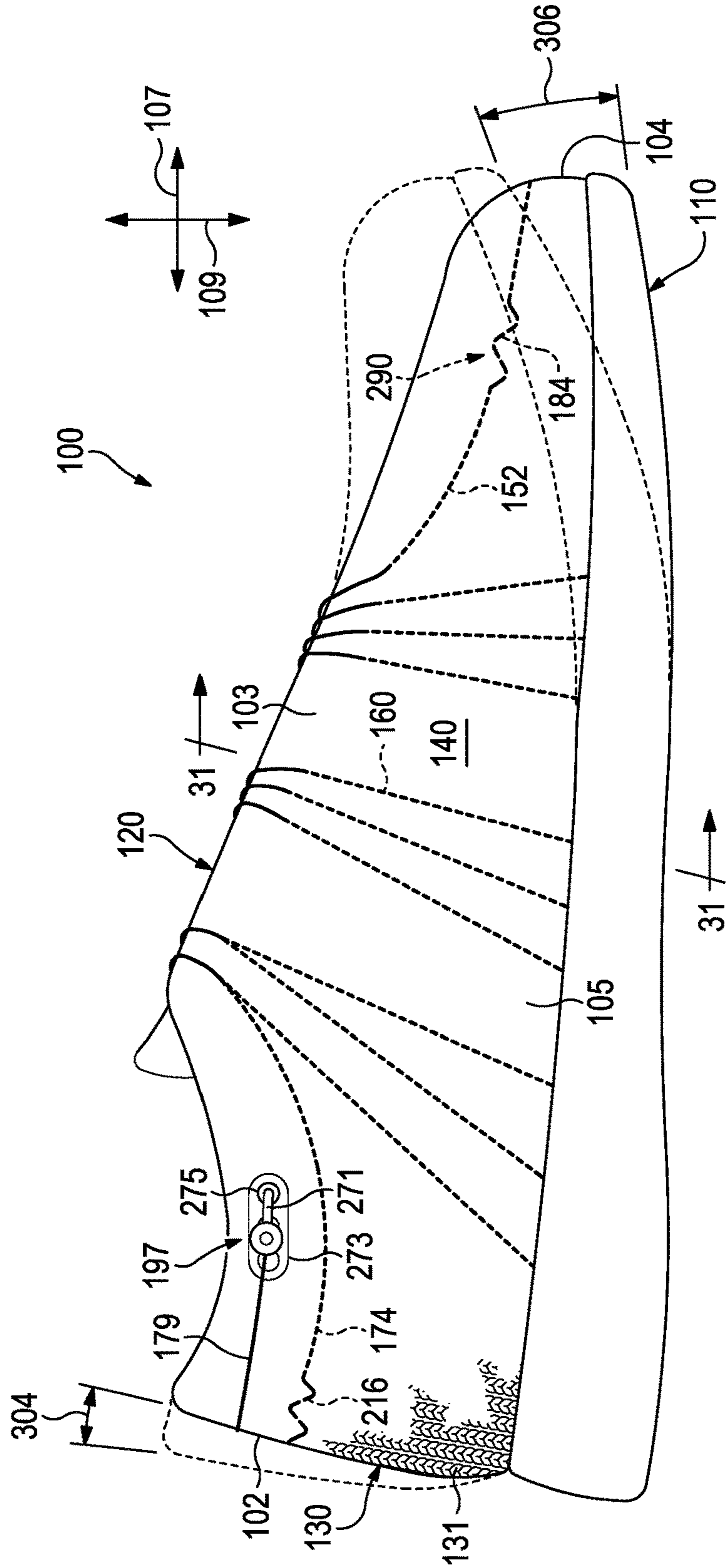


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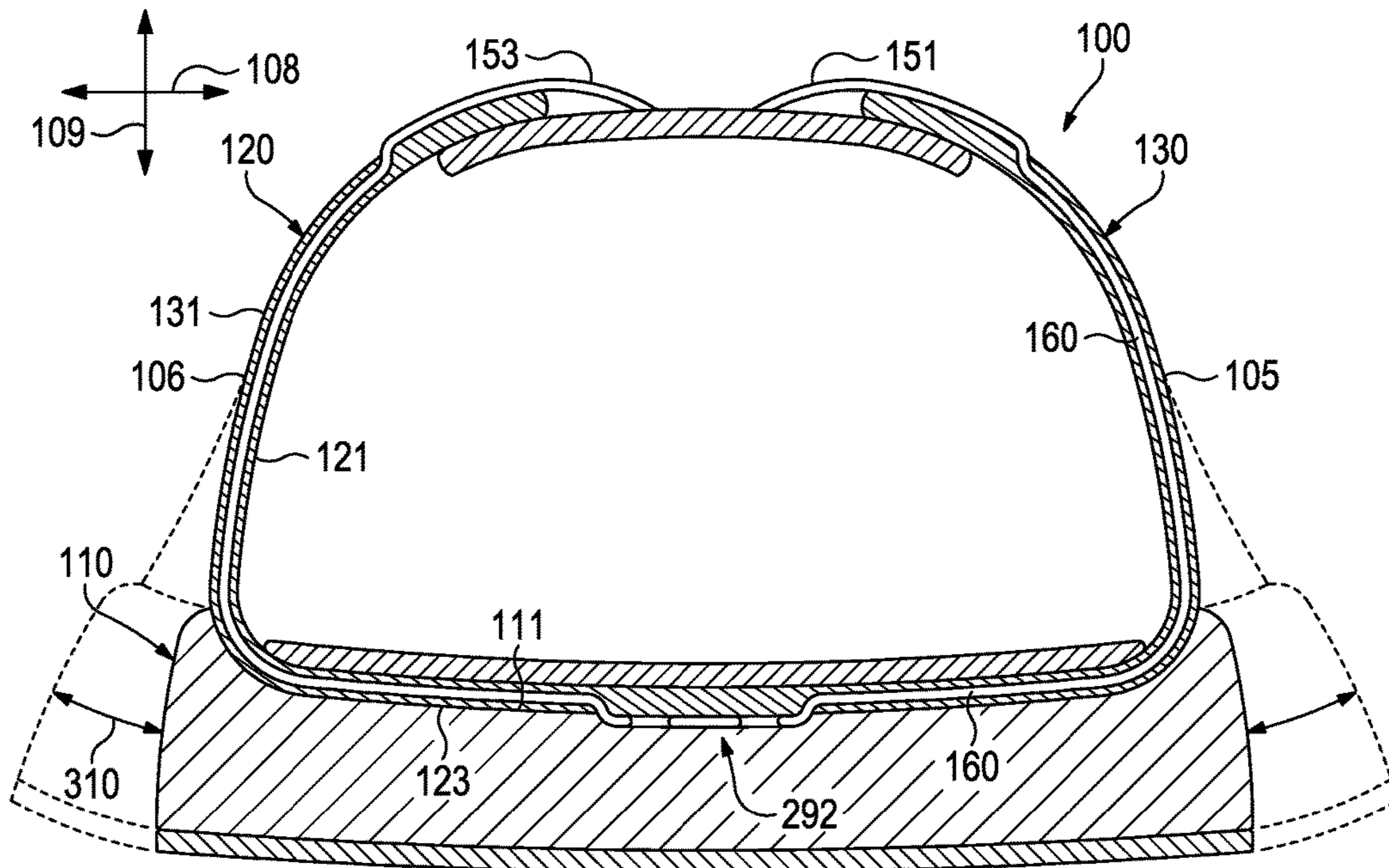


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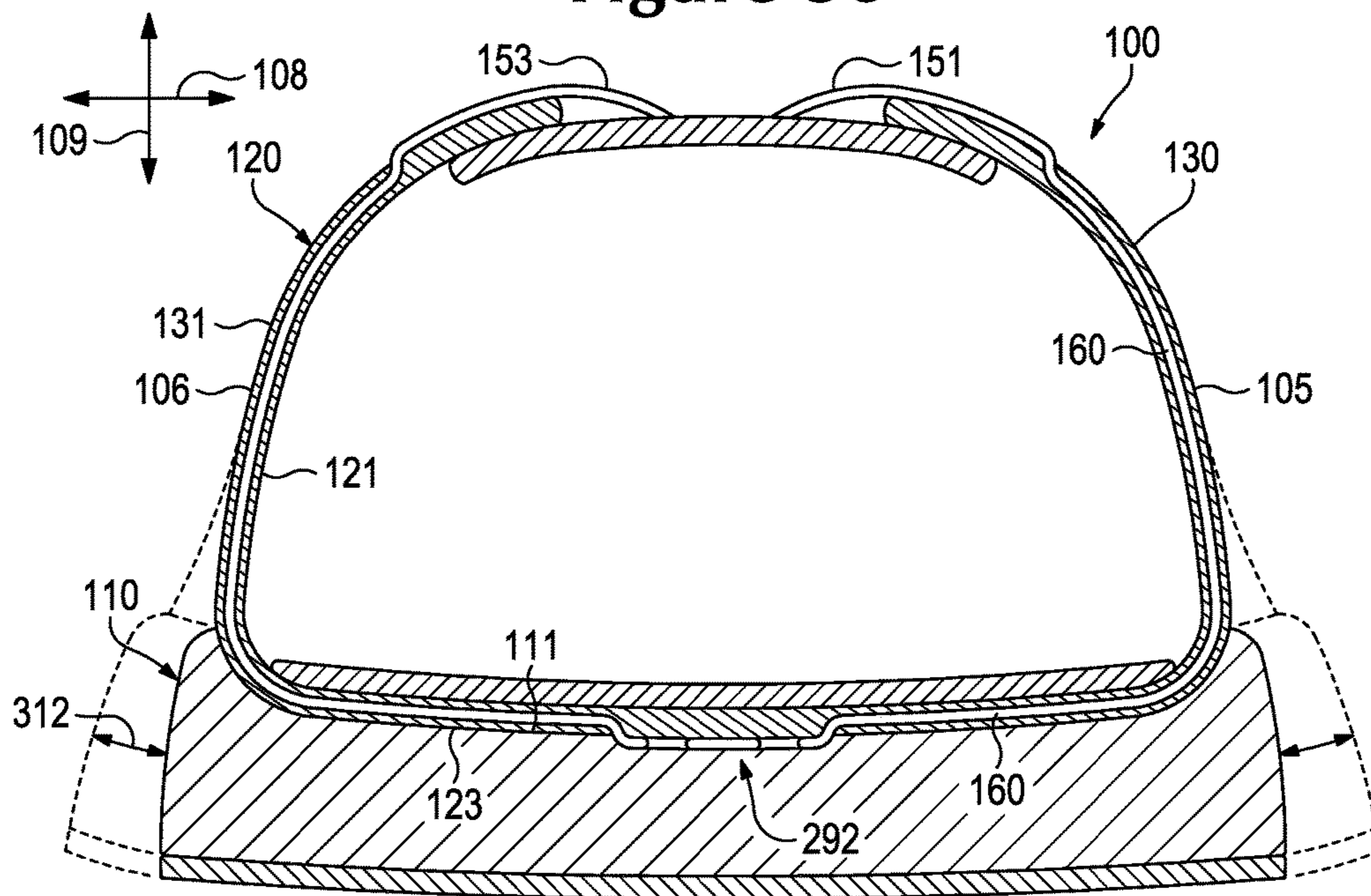


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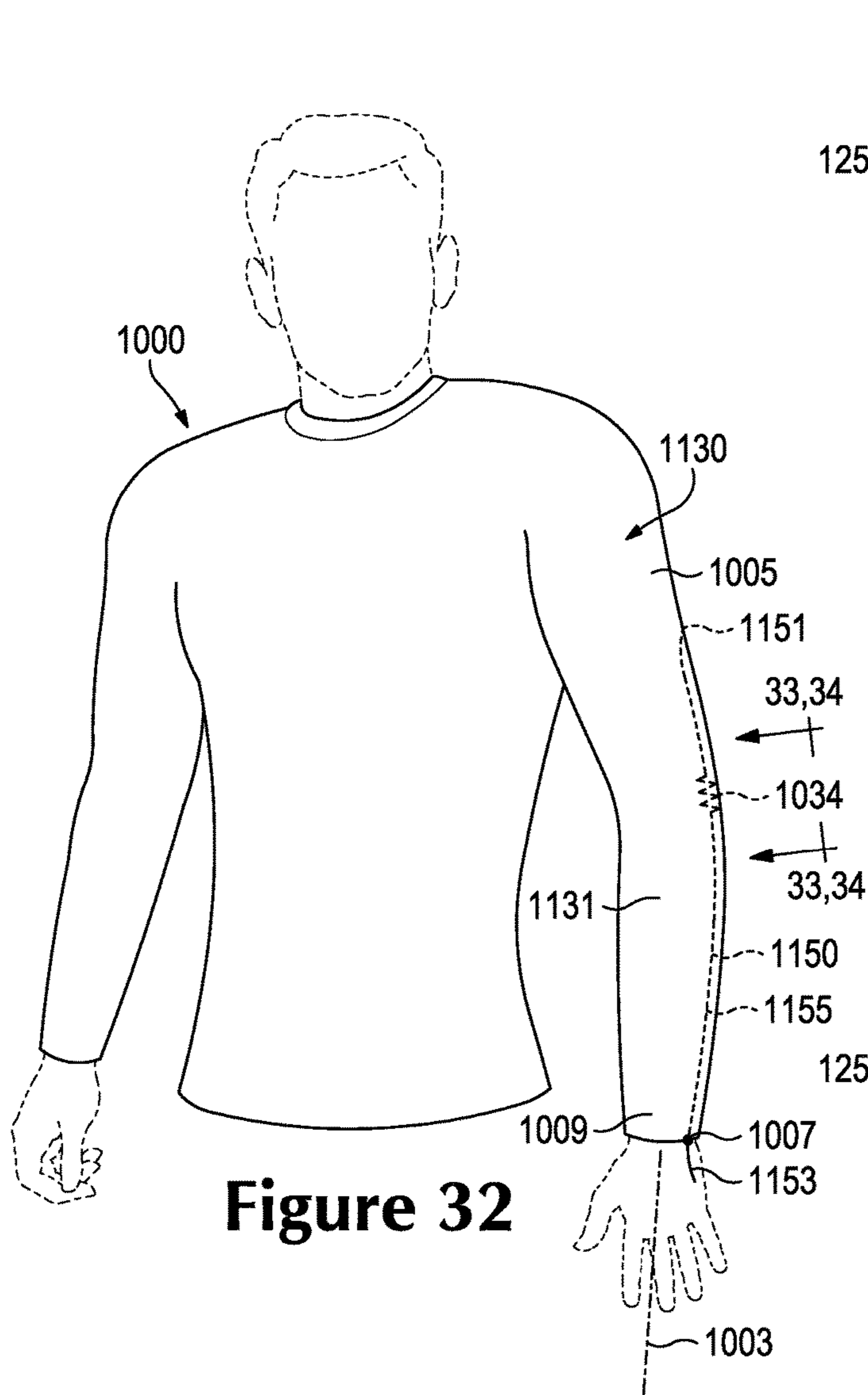


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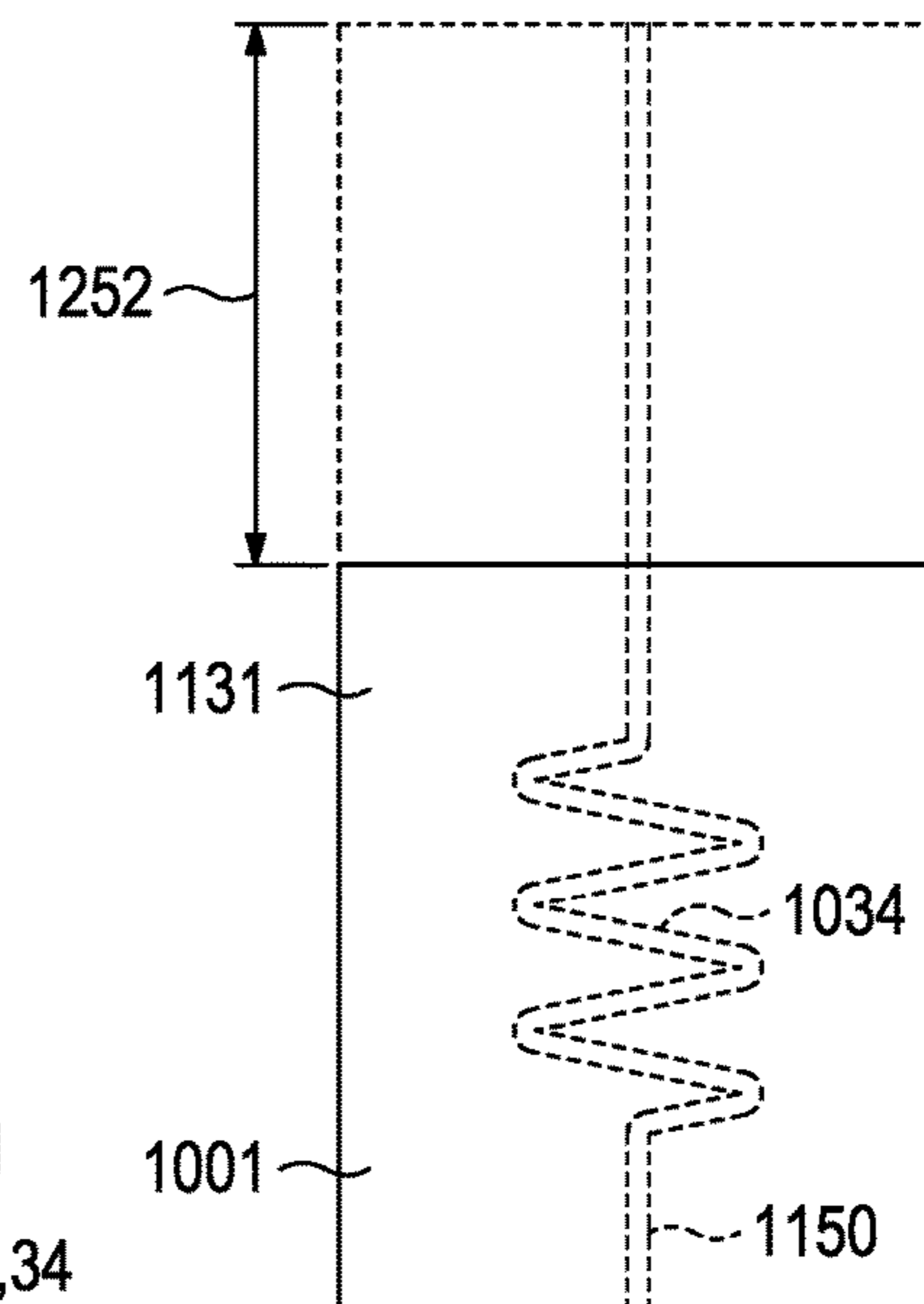


Figure 33

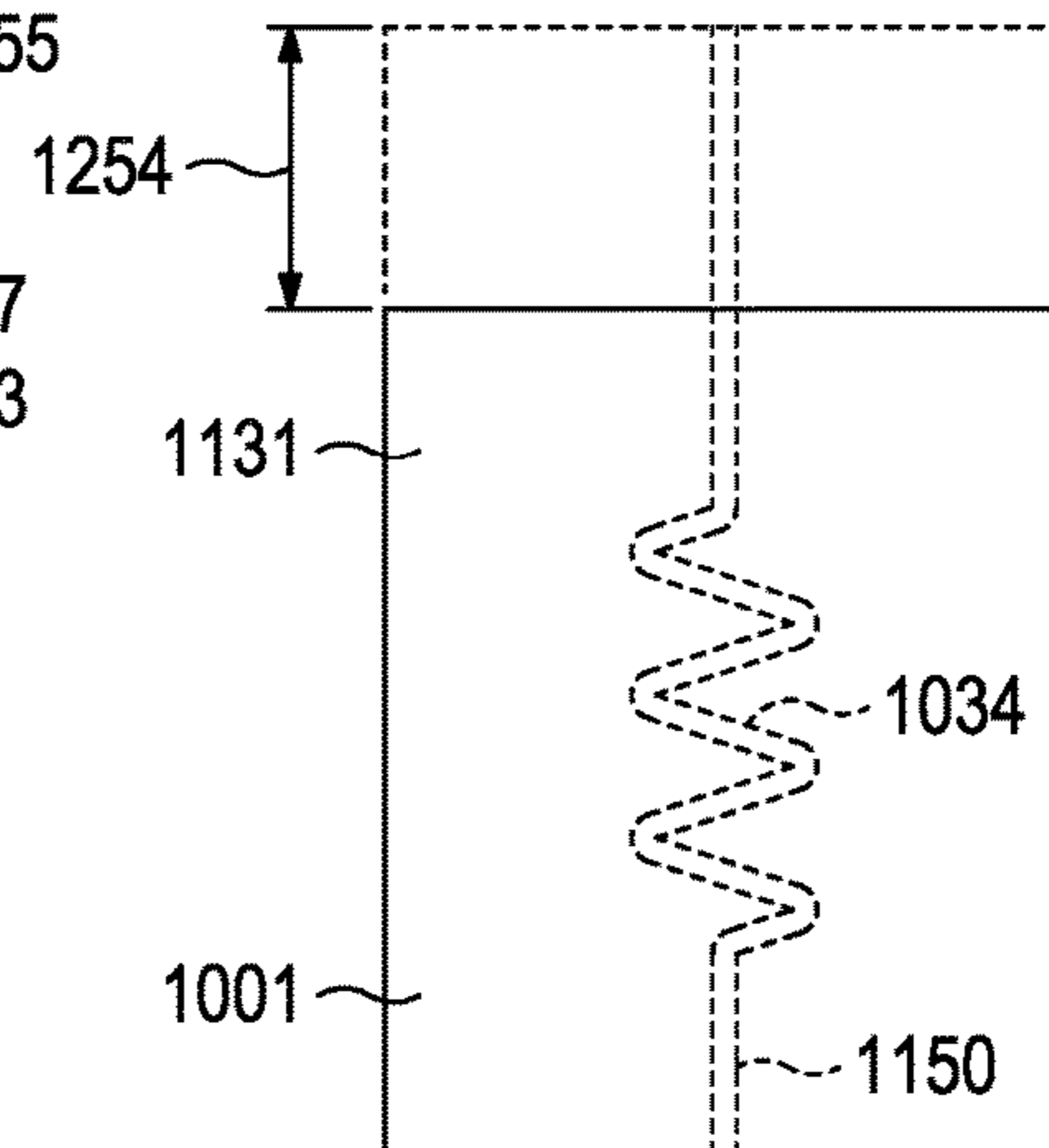


Figure 34

**ARTICLE WITH AT LEAST TWO
SECURABLE INLAID STRANDS****CROSS-REFERENCE TO RELATED
APPLICATIONS**

This application is a continuation of, and claims priority to, U.S. patent application Ser. No. 14/305,169, filed Jun. 16, 2014, and issuing on Dec. 6, 2016 as U.S. Pat. No. 9,510,637, which is incorporated by reference herein in its entirety.

BACKGROUND

Conventional articles of footwear generally include two primary elements, an upper and a sole structure. The upper is secured to the sole structure and forms a void on the interior of the footwear for comfortably and securely receiving a foot. The sole structure is secured to a lower area of the upper, thereby being positioned between the upper and the ground. In athletic footwear, for example, the sole structure may include a midsole and an outsole. The midsole often includes a polymer foam material that attenuates ground reaction forces to lessen stresses upon the foot and leg during walking, running, and other ambulatory activities. Additionally, the midsole may include fluid-filled chambers, plates, moderators, or other elements that further attenuate forces, enhance stability, or influence the motions of the foot. The outsole is secured to a lower surface of the midsole and provides a ground-engaging portion of the sole structure formed from a durable and wear-resistant material, such as rubber. The sole structure may also include a sockliner positioned within the void and proximal a lower surface of the foot to enhance footwear comfort.

The upper generally extends over the instep and toe areas of the foot, along the medial and lateral sides of the foot and around the heel area of the foot. In some articles of footwear, such as basketball footwear and boots, the upper may extend upward and around the ankle to provide support or protection for the ankle. Access to the void on the interior of the upper is generally provided by an ankle opening in a heel region of the footwear. A lacing system is often incorporated into the upper to adjust the fit of the upper, thereby permitting entry and removal of the foot from the void within the upper. The lacing system also permits the wearer to modify certain dimensions of the upper, particularly girth, to accommodate feet with varying dimensions. In addition, the upper may include a tongue that extends under the lacing system to enhance adjustability of the footwear, and the upper may incorporate a heel counter to limit movement of the heel.

A variety of material elements (e.g., textiles, polymer foam, polymer sheets, leather, synthetic leather) are conventionally utilized in manufacturing the upper. In athletic footwear, for example, the upper may have multiple layers that each includes a variety of joined material elements. As examples, the material elements may be selected to impart elasticity, wear-resistance, air-permeability, compressibility, comfort, and moisture-wicking to different areas of the upper. In order to impart the different properties to different areas of the upper, material elements are often cut to desired shapes and then joined together, usually with stitching or adhesive bonding. Moreover, the material elements are often joined in a layered configuration to impart multiple properties to the same areas. As the number and type of material elements incorporated into the upper increases, the time and expense associated with transporting, stocking, cutting, and joining the material elements may also increase. Waste material from cutting and stitching processes also accumu-

lates to a greater degree as the number and type of material elements incorporated into the upper increases. Moreover, uppers with a greater number of material elements may be more difficult to recycle than uppers formed from fewer types and numbers of material elements. By decreasing the number of material elements utilized in the upper, therefore, waste may be decreased while increasing the manufacturing efficiency and recyclability of the upper.

SUMMARY

An article is disclosed that includes a knitted component formed of unitary knit construction. The knitted component includes a knit element that is configured to stretch between a neutral position and a stretched position. The knitted component also includes a tensile strand that is formed of unitary knit construction with the knit element. The tensile strand is at least partially inlaid within the knit element. The tensile strand includes a portion that is arranged as a stretch limiter element that is configured to move between a slack position and a taut position as the knit element moves between the neutral position and the stretched position. The stretch limiter element is in the slack position when the knit element is in the neutral position, and the stretch limiter element is in the taut position when the knit element is in the stretched position to prevent stretch of the knit element beyond the stretched position.

Also, an article is disclosed that includes a knitted component formed of unitary knit construction. The knitted component includes a knit element with a first portion and a second portion. The first portion is stretchable relative to the second portion between a neutral position and a stretched position. The knitted component also includes a tensile strand that is formed of unitary knit construction with the knit element. The tensile strand extends across at least one of the first portion and the second portion of the knit element. The tensile strand is at least partially inlaid within the knit element. The tensile strand includes a portion that is arranged as a stretch limiter element that is configured to move between a slack position and a taut position as the first portion stretches between the neutral position and the stretched position. The stretch limiter element is in the slack position when the first portion is in the neutral position. The stretch limiter element is in the taut position when the first portion is in the stretched position to prevent stretch of the first portion beyond the stretched position.

Moreover, an article is disclosed that includes a knitted component formed of unitary knit construction. The knitted component includes a knit element that includes a first portion and a second portion. The first portion and the second portion are both stretchable. The knitted component also includes a first tensile strand that is at least partially inlaid within the knit element and that is configured to limit a range of stretching motion of the first portion. The first tensile strand includes a portion that is arranged as a first stretch limiter element that is configured to move between a slack position and a taut position as the first portion stretches. The knitted component also includes a second tensile strand that is at least partially inlaid within the knit element and that is configured to limit a range of stretching motion of the second portion. The second tensile strand includes a portion that is arranged as a second stretch limiter element that is configured to move between a slack position and a taut position as the second portion stretches. The first stretch limiter element, in the slack position, is configured to allow stretch of the first portion. The first stretch limiter element, in the taut position, is configured to prevent stretch

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of the first portion. The second stretch limiter element, in the slack position, is configured to allow stretch of the second portion. The second stretch limiter element, in the taut position, is configured to prevent stretch of the second portion.

Other systems, methods, features and advantages of the present disclosure will be, or will become, apparent to one of ordinary skill in the art upon examination of the following figures and detailed description. It is intended that all such additional systems, methods, features and advantages be included within this description and this summary, be within the scope of the present disclosure, and be protected by the following claims.

BRIEF DESCRIPTION OF THE DRAWINGS

The present disclosure can be better understood with reference to the following drawings and description. The components in the figures are not necessarily to scale, emphasis instead being placed upon illustrating the principles of the present disclosure. Moreover, in the figures, like reference numerals designate corresponding parts throughout the different views.

FIG. 1 is a schematic plan view of a knitted component with a knit element and a stretch limiter element, wherein the stretch limiter element is shown in a first slack position;

FIG. 2 is a schematic plan view of the knitted component of FIG. 1, wherein the stretch limiter element is shown in a taut position to prevent further stretching of the knit element;

FIG. 3 is a schematic plan view of the knitted component of FIG. 1, wherein the stretch limiter element is shown in a second slack position;

FIG. 4 is a schematic plan view of the knitted component of FIG. 3, wherein the stretch limiter element is shown in a taut position to prevent further stretching of the knit element;

FIG. 5 is an isometric view of an article of footwear with a knitted component having stretch limiter elements according to exemplary embodiments of the present disclosure;

FIG. 6 is an isometric view of the knitted component of the article of footwear of FIG. 5;

FIG. 7 is a section view of the knitted component taken along the line 7-7 of FIG. 5;

FIG. 8 is a detail view of the knitted component of FIG. 5;

FIG. 9 is a top plan view of the knitted component of FIG. 5;

FIG. 10 is a bottom plan view of the knitted component of FIG. 5;

FIG. 11 is a perspective view of a stretch limiter element of the knitted component of FIG. 5, wherein the stretch limiter element is shown in a first slack position;

FIG. 12 is a perspective view of the stretch limiter element of FIG. 11, wherein the stretch limiter element is shown in a taut position to prevent further stretching of the knit element;

FIG. 13 is a perspective view of a stretch limiter element of the knitted component of FIG. 5, wherein the stretch limiter element is shown in a second slack position;

FIG. 14 is a perspective view of the stretch limiter element of FIG. 13 shown in the taut position to prevent further stretching of the knit element;

FIG. 15 is a schematic isometric view of the knitted component of FIG. 5 showing a stretch limiter element that allows stretching of the midfoot region within a first range;

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FIG. 16 is a schematic isometric view of the knitted component of FIG. 5 showing a stretch limiter element that allows stretching of the midfoot region within a second range;

FIG. 17 is a detail view of a plurality of tensile strands of the knitted component of FIG. 5, wherein the tensile strands are shown unbraided, and wherein one of the tensile strands is shown being adjusted relative to the others;

FIG. 18 is a detail view of the tensile strands of FIG. 17 shown being braided;

FIG. 19 is a detail view of the tensile strands of FIG. 18 shown further braided;

FIG. 20 is a medial side view of the article of footwear of FIG. 5, wherein tensile strands allow for a relatively large range of stretching of the heel region;

FIG. 21 is a medial side view of the article of footwear of FIG. 5, wherein tensile strands allow for a relatively small range of stretching of the heel region;

FIG. 22 is a section view of the article of footwear taken along the line 22-22 of FIG. 20, wherein a tensile strand allows for a relatively large range of stretching of the forefoot region;

FIG. 23 is a section view of the article of footwear taken along the line 23-23 of FIG. 21, wherein a tensile strand allows for a relatively small range of stretching of the forefoot region;

FIG. 24 is a plan view of a knitted component according to additional embodiments of the present disclosure;

FIG. 25 is a medial side view of an article of footwear with the knitted component of FIG. 24, wherein the tensile strands are shown partially unbraided;

FIG. 26 is a medial side view of the article of footwear of FIG. 25, wherein the tensile strands are shown braided and attached to a securement device, wherein the securement device is shown in an unsecured position;

FIG. 27 is a detail view of the securement device of FIG. 26;

FIG. 28 is a medial side view of the article of footwear of FIG. 25, wherein the securement device is shown in a first secured position;

FIG. 29 is a medial side view of the article of footwear of FIG. 25, wherein the securement device is shown in a second secured position;

FIG. 30 is a section view of the article of footwear taken along the line 30-30 of FIG. 28;

FIG. 31 is a section view of the article of footwear taken along the line 31-31 of FIG. 29;

FIG. 32 is a perspective view of an article of apparel with a knit element and a stretch limiter element according to additional embodiments of the present disclosure;

FIG. 33 is a detail view of an area of the article of apparel taken from the perspective of line 33-33 of FIG. 32; and

FIG. 34 is a detail view of the area of the article of apparel taken from the perspective of line 34-34 of FIG. 32.

DETAILED DESCRIPTION

Example embodiments will now be described more fully with reference to the accompanying drawings.

The following discussion and accompanying figures disclose a variety of concepts related to a knitted component. The knitted component can be incorporated into a wide variety of articles, such as an article of footwear, an article of apparel, sports equipment, and other objects.

The knitted component can include various features that allow stretching of one or more areas of the knitted component. The knitted component can stretch, for example, to

fit and conform to an underlying surface. More specifically, in some embodiments, the knitted component can be incorporated into an article of footwear, and the knitted component can stretch to fit and conform to the wearer's foot. Also, the joints in the foot can articulate, the musculature of the foot can flex, and/or the foot can otherwise move to cause stretching of the knitted component. Moreover, the footwear can impact the ground, a ball, or other object, and the resulting forces can cause stretching of the knitted component. Thus, the knitted component can stretch to remain comfortably secured to the wearer's foot.

Additionally, in some embodiments, the knitted component can include one or more features that limit the stretching of the knitted component. For example, one or more features of the knitted component can prevent the knitted component from stretching beyond a predetermined dimension. Thus, in some embodiments, the amount of stretching of the knitted component can be limited such that the footwear remains secured to the foot and continues to support the foot.

Moreover, in some embodiments, the knitted component can be adjustable to vary the available range of stretching motion of the knitted component. For example, in a first configuration, the knitted component can stretch within a first range of motion, and in a second configuration, the knitted component can stretch within a second, smaller range of motion. As such, the user can select the amount of stretchability of the knitted component.

FIGS. 1-4 illustrate these features generally according to exemplary embodiments of the present disclosure. It will be appreciated, however, that the knitted component can vary from these embodiments without departing from the scope of the present disclosure.

FIG. 1 shows a knitted component 10 according to an exemplary embodiment. Knitted component 10 can generally include a knit element 12 and a tensile strand 14. Knit element 12 can be attached to tensile strand 14.

Knit element 12 can include one or more yarns or strands that are joined through knitting to form a knit textile, for example, in the configuration of a textile sheet. Knit element 12 can include a first boundary 20 and a second boundary 22. For example, boundary 20 and boundary 22 can be defined at respective edges of knitted component 10. In other embodiments, boundary 20 and/or boundary 22 can be spaced inboard from the edges of knitted component 10.

Knit element 12 can be stretchable in some embodiments. In some cases, knit element 12 may be formed with a yarn or strand that is configured to stretch, such as an elastic yarn. In other cases, knit element 12 may be made stretchable by the knit structure used to form the knit element 12. For example, as shown in FIG. 2, knit element 12 can stretch such that second boundary 22 moves away from first boundary 20. Thus, knit element 12 can have a neutral position shown in FIG. 1 and can stretch to a stretched position shown in FIG. 2. Also, knit element 12 can have a range of stretching motion that is indicated at 16 in FIG. 2.

More specifically, knit element 12 can have a first width 15 in the neutral position of FIG. 1 measured between first boundary 10 and second boundary 22. Knit element 12 can also have a second width 17 when in the stretched position of FIG. 2. Range of stretching 16 is shown in FIG. 2 as the difference between first width 15 and second width 17. It will be appreciated that the one-dimensional type of stretching shown in FIGS. 1 and 2 is merely an example and that knit element 12 can be configured to stretch in different ways without departing from the scope of the present disclosure.

Tensile strand 14 can be a yarn, a cable, a rope, or other strand. Tensile strand 14 can include a first end 30 and a second end 32. In some embodiments, tensile strand 14 can be flexible, but tensile strand 14 can have a substantially fixed length measured from first end 30 to second end 32. Stated differently, tensile strand 14 can be substantially inelastic. Thus, knit element 12 can be more stretchable than tensile strand 14.

Tensile strand 14 can extend across knit element 12. For example, tensile strand 14 can extend from first boundary 20 to second boundary 22 in some embodiments. In some embodiments, tensile strand 14 can be at least partially inlaid within knit element 12. Also, in some embodiments, portions of tensile strand 14 can be exposed from knit element 12.

Tensile strand 14 can limit the stretching of knit element 12. For example, at least a portion of tensile strand 14 can provide a stretch limiter element 34 for knitted component 10. Stretch limiter element 34 can be included between first end 30 and second end 32. Stretch limiter element 34 can control stretching of knit element 12.

More specifically, in some embodiments, stretch limiter element 34 can have a slack position as represented in FIG. 1. Stretch limiter element 34 can also have a taut position as represented in FIG. 2. Thus, tensile strand 14 can be relatively slack and can have relatively low tension when knit element 12 is in the neutral position represented in FIG. 1. In contrast, tensile strand 14 can be substantially taut and can have relatively high tension when knit element 12 is in the stretched position represented in FIG. 2. At the taut position, tensile strand 14 can prevent knit element 12 from stretching further than the position shown in FIG. 2. More specifically, in some embodiments, the inelasticity of tensile strand 14 can stop knit element 12 from continuing to stretch beyond the predetermined position associated with the stretched position shown in FIG. 2.

Also, in some embodiments, stretch limiter element 34 of tensile strand 14 can be adjustable. Adjustment of stretch limiter element 34 can vary the range of stretching motion of knitted component 10.

More specifically, the slack position of the stretch limiter element 34 of FIG. 1 can be considered a first slack position. Stretch limiter element 34 can also be adjusted to a second slack position in some embodiments as shown in FIG. 3. This adjustment from the first slack position of FIG. 1 to the second slack position of FIG. 3 is represented by a change in length of stretch limiter element 34 from a first length 40 to a second length 44 and by a change in height of stretch limiter element 34 from a first height 42 to a second height 46. However, it will be appreciated that this is merely a schematic representation of the adjustment of the stretch limiter element 34 and that adjustment could occur in different ways without departing from the scope of the present disclosure.

As a result of the adjustment, knit element 12 can stretch from the neutral position of FIG. 3 to the stretched position of FIG. 4. At this position, tensile strand 14 can be taut and can prevent knit element 12 from stretching any further. Thus, knit element 12 can stretch across a second range of stretching motion 18 as indicated in FIG. 4.

In some embodiments, the second range of stretching motion 18 of FIG. 4 is less than the first range of stretching motion 16 of FIG. 2. Stated differently, tensile strand 14 can allow knitted component 10 to stretch over a larger range when stretch limiter element 34 is in the first slack position of FIG. 1 as compared to when stretch limiter element 34 is in the second slack position of FIG. 3.

These and other concepts of the present disclosure will now be discussed in greater detail according to additional embodiments. For example, FIG. 5 shows an article of footwear 100 that can incorporate at least some of these features. However, it will be appreciated that these features can be incorporated in other objects without departing from the scope of the present disclosure.

General Discussion of Article of Footwear

Article of footwear 100 is illustrated according to exemplary embodiments in FIG. 5. Footwear 100 can generally include a sole structure 110 and an upper 120.

For reference purposes, footwear 100 may be divided into three general regions: a heel region 102, a midfoot region 103, and a forefoot region 104. Heel region 102 can generally include portions of footwear 100 corresponding with rear portions of the wearer's foot, including the heel and calcaneus bone. Midfoot region 103 can generally include portions of footwear 100 corresponding with middle portions of the wearer's foot, including an arch area. Forefoot region 104 can generally include portions of footwear 100 corresponding with forward portions of the wearer's foot, including the toes and joints connecting the metatarsals with the phalanges.

Footwear 100 can also include a medial side 105 and a lateral side 106. Medial side 105 and lateral side 106 can extend through forefoot region heel region 102, midfoot region 103, and forefoot region 104 in some embodiments. Medial side 105 and lateral side 106 can correspond with opposite sides of footwear 100. More particularly, lateral side 106 can correspond with an outside area of the wearer's foot (i.e. the surface that faces away from the other foot), and medial side 105 can correspond with an inside area of the wearer's foot (i.e., the surface that faces toward the other foot). Heel region 102, midfoot region 103, forefoot region 104, medial side 105, and lateral side 106 are not intended to demarcate precise areas of footwear 100. Rather, heel region 102, midfoot region 103, forefoot region 104, medial side 105, and lateral side 106 are intended to represent general areas of footwear 100 to aid in the following discussion.

Footwear 100 can also extend along various axes. For example, as shown in FIG. 5, footwear 100 can extend along a longitudinal axis 107, a transverse axis 108, and a vertical axis 109. Longitudinal axis 107 can extend generally between heel region 102 and forefoot region 104. Transverse axis 108 can extend generally between medial side 105 and lateral side 106. Also, vertical axis 109 can extend substantially perpendicular to both longitudinal axis 107 and transverse axis 108. It will be appreciated that longitudinal axis 107, transverse axis 108, and vertical axis 109 are merely included for reference purposes and to aid in the following discussion.

Embodiments of sole structure 110 will now be discussed. Sole structure 110 can be attached to upper 120 and can extend between the foot and the ground when footwear 100 is worn. In some embodiments, sole structure 110 can include a midsole 112 and an outsole 114. Midsole 112 can include a resiliently compressible material, fluid-filled bladders, and the like. As such, midsole 112 can cushion the wearer's foot and attenuate impact and other forces when running, jumping, and the like. Midsole 112 can include an upper surface 111 that is attached to upper 120. Outsole 114 can be secured to the midsole 112 and can include a wear resistant material, such as rubber and the like. Outsole 114 can also include tread and other traction-enhancing features.

Outsole 114 can include a lower surface 113 that faces away from upper 120 and that defines a ground engaging surface of sole structure 110.

Embodiments of upper 120 will now be discussed with reference to FIGS. 5 and 6. Upper 120 is shown with sole structure 110 in FIG. 5. Also, upper 120 is shown without sole structure 110 and partially disassembled in FIG. 6.

As shown, upper 120 can define a void 122 that receives a foot of the wearer. Stated differently, upper 120 can define an interior surface 121 that defines void 122, and upper 120 can define an exterior surface 123 that faces in a direction opposite interior surface 121. When the wearer's foot is received within void 122, upper 120 can at least partially enclose and encapsulate the wearer's foot. Thus, upper 120 can extend about heel region 102, midfoot region 103, forefoot region 104, medial side 105, and lateral side 106 in some embodiments.

Upper 120 can include a main opening 124 that provides access into and out of void 122. Upper 120 can also include a throat 128. Throat 128 can extend from collar main opening 124 toward forefoot region 104. Throat 128 dimensions can be varied to change the width of footwear 100 between medial side 105 and lateral side 106. Thus, throat 128 can affect fit and comfort of article of footwear 100.

In some embodiments, such as the embodiment of FIGS. 5 and 6, throat 128 can be an "open" throat 128, in which upper 120 includes a throat opening 125 that extends from main opening 124 toward forefoot region 104 and that is defined between medial side 105 and lateral side 106. In other embodiments, throat 128 can be a "closed" throat 128, in which upper 120 is substantially continuous and uninterrupted between medial side 105 and lateral side 106.

Additionally, throat 128 can include a tongue 126 that is disposed within throat opening 125. For example, in some embodiments, tongue 126 can be attached at its forward end to forefoot region 104, and tongue 126 can be detached from medial side 105 and lateral side 106. Accordingly, tongue 126 can substantially fill throat opening 125.

Many conventional footwear uppers are formed from multiple material elements (e.g., textiles, polymer foam, polymer sheets, leather, synthetic leather) that are joined through stitching or bonding, for example. In contrast, at least a portion of upper 120 is formed and defined by a knitted component 130. Knitted component 130 can be formed of unitary knit construction. Knitted component 130 is shown in plan view in FIGS. 8 and 9 according to some embodiments of the present disclosure. In some embodiments, knitted component 130 and/or other components of footwear 100 can include one or more features disclosed in commonly-owned U.S. patent application Ser. No. 14/026,589 to Podhajny, entitled "Article of Footwear Incorporating a Knitted Component with Integrally Knit Contoured Portion," filed on Sep. 13, 2013, the disclosure of which is incorporated by reference in its entirety.

Knitted component 130 can define at least a portion of the void 122 within upper 120 in some embodiments. Also, in some embodiments, knitted component 130 can define at least a portion of exterior surface 123. Furthermore, in some embodiments, knitted component 130 can define at least a portion of interior surface 121 of the upper 120. Additionally, in some embodiments, knitted component 130 can define a substantial portion of heel region 102, midfoot region 103, forefoot region 104, medial side 105, and lateral side 106 of upper 120. Thus, knitted component 130 can encompass the wearer's foot in some embodiments. Also, in some embodiments, knitted component 130 can compress the wearer's foot to secure to the wearer's foot.

Thus, upper **120** can be constructed with a relatively low number of material elements. This can decrease waste while also increasing the manufacturing efficiency and recyclability of upper **120**. Additionally, knitted component **130** of upper **120** can incorporate a smaller number of seams or other discontinuities. This can further increase manufacturing efficiency of footwear **100**. Moreover, interior surface **121** of upper **120** can be substantially smooth and uniform to enhance the overall comfort of footwear **100**.

Knitted component **130** can be of “unitary knit construction.” As defined herein and as used in the claims, the term “unitary knit construction” means that the knitted component **130** is formed as a one-piece element through a knitting process. That is, the knitting process substantially forms the various features and structures of knitted component **130** without the need for significant additional manufacturing steps or processes. A unitary knit construction may be used to form a knitted component having structures or elements that include one or more courses of yarn or other knit material that are joined such that the structures or elements include at least one course in common (i.e., sharing a common strand or common yarn) and/or include courses that are substantially continuous between each portion of the knitted component **130**. With this arrangement, a one-piece element of unitary knit construction is provided.

Although portions of knitted component **130** may be joined to each other following the knitting process, knitted component **130** remains formed of unitary knit construction because it is formed as a one-piece knit element. Moreover, knitted component **130** remains formed of unitary knit construction when other elements (e.g., an inlaid strand, a closure element, logos, trademarks, placards with care instructions and material information, and other structural elements) are added following the knitting process.

Features of knitted component **130** will now be discussed in greater detail according to various embodiments. Knitted component **130** can generally include a knit element **131**. Knitted component **130** can also generally include at least tensile strand **150**.

In some embodiments, as shown in FIG. **8**, knit element **131** of knitted component **130** may be formed from at least one yarn, cable, or other yarn **129** that is manipulated (e.g., with a knitting machine) to form a plurality of intermeshed loops that define a plurality of courses **135** and wales **137**.

Moreover, as shown in FIG. **8**, tensile strand **150** can be formed of unitary knit construction with knitted component **130**. Strand **150** can provide support to knitted component **130**. More specifically, in some embodiments, tension of strand **150** can allow knitted component **130** to resist deformation, stretching, or otherwise provide support for the wearer’s foot during running, jumping, or other movements of the wearer’s foot.

Tensile strand **150** can be attached to knit element **131** in any suitable fashion. For example, in some embodiments, at least a portion of strand **150** can be inlaid within one or more courses **135** and/or wales **137** of knit element **131** such that the strand **150** can be incorporated during the knitting processes on the knitting machine. More specifically, as shown in the embodiment of FIG. **8**, tensile strand **150** can alternate between being located: (a) behind loops formed from yarn **129**; and (b) in front of loops formed from yarn **129**. In effect, tensile strand **150** weaves through the unitary knit construction of knit element **131**. As a result, in some embodiments represented in FIG. **7**, tensile strand **150** can be disposed within knit element **131** between exterior surface **123** and interior surface **121** of upper **120**.

Yarn(s) that form knit element **131** can be of any suitable type. For example, yarn **129** of knit element **131** can be made from cotton, elastane, rayon, wool, nylon, polyester, or other material. Also, in some embodiments, yarn **129** can be elastic and resilient. As such, yarn **129** can be stretched in length from a first length, and yarn **129** can be biased to recover to its first length. Thus, such an elastic yarn **129** can allow knit element **131** to stretch elastically and resiliently under the influence of a force. When that force is reduced, knit element **131** can recover back its neutral position.

Furthermore, in some embodiments, yarn **129** can be at least partially formed from a thermoset polymer material that can melt when heated and that can return to a solid state when cooled. As such, yarn **129** can be a fusible yarn and can be used to join two objects or elements together. In additional embodiments, knit element **131** can include a combination of fusible and non-fusible yarns. In some embodiments, for example, knitted component **130** and upper **120** can be constructed according to the teachings of U.S. Patent Publication No. 2012/0233882, which published on Sep. 20, 2012, and the disclosure of which is hereby incorporated by reference in its entirety.

Additionally, in some embodiments, a single yarn **129** can form each of the courses **135** and wales **137** of knit element **131**. In other embodiments, knit element **131** can include a plurality of strands. For example, different strands can form different courses **135** and/or different wales **137**. In additional embodiments, a plurality of strands can cooperate to define a common loop, a common course and/or a common wale.

Tensile strand **150** can also be of any suitable type of strand, yarn, cable, cord, filament (e.g., a monofilament), thread, rope, webbing, or chain, for example. In comparison with the yarns forming knit element **131**, the thickness of tensile strand **150** may be greater. In some configurations, tensile strand **150** may have a significantly greater thickness than the yarns of knit element **131**. Although the cross-sectional shape of tensile strand **150** may be round, triangular, square, rectangular, elliptical, or irregular shapes may also be utilized. Moreover, the materials forming tensile strand **150** may include any of the materials for the yarn within knit element **131**, such as cotton, elastane, polyester, rayon, wool, and nylon. As noted above, tensile strand **150** may exhibit greater stretch-resistance than knit element **131**. As such, suitable materials for tensile strand **150** may include a variety of engineering filaments that are utilized for high tensile strength applications, including glass, aramids (e.g., para-aramid and meta-aramid), ultra-high molecular weight polyethylene, and liquid crystal polymer. As another example, a braided polyester thread may also be utilized as tensile strand **150**.

In some embodiments, knitted component **130** can share one or more features discussed above in relation to FIGS. **1-4**. For example, knitted component **130** can include one or more features that cause knit element **131** to stretch in a predetermined and controlled manner in some embodiments. For example, knitted component **130** can include one or more features and structures that limit the range of stretching motion of knit element **131**. Also, the range of stretching of knit element **131** can be adjustable and controllable in some embodiments. For example, knitted component **130** can have a first configuration in which a first range of stretching motion is allowed, and knitted component **130** can have a different, second configuration in which a larger, smaller range of stretching motion is allowed.

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Configurations of Knit Element

Referring now to FIGS. 6, 9 and 10, knit element 131 of knitted component 130 will be discussed in greater detail according to some embodiments. Knit element 131 can define a majority of knitted component 130 and upper 120 in some embodiments.

More specifically, knit element 131 can include a base portion 134 in some embodiments. Base portion 134 can also be referred to as a strobil portion or underfoot portion in some embodiments. Base portion 134 can be configured to be disposed adjacent sole structure 110. For instance, base portion 134 can lie over upper surface 111 of sole structure 110 and can attach directly or indirectly to upper surface 111. In additional embodiments, one or more parts of base portion 134 (e.g., a periphery of the base portion 134) can attach to sole structure 110 while other parts remain detached or decoupled. Also, base portion 134 can be configured to extend underneath the wearer's foot.

Knit element 131 can further include a heel portion 136. Heel portion 136 can be disposed on one end of the base portion 134. Heel portion 136 can also extend upwards from the base portion 134 along vertical axis 109 as shown in FIG. 6. Heel portion 136 can define heel region 102 of upper 120 and can be configured to cover over a heel and/or an ankle area of the wearer's foot.

Knit element 131 can additionally include a lateral portion 138 and a medial portion 140. Lateral portion 138 can be disposed forward relative to the heel portion 136, and can extend upwards from a lateral side of the base portion 134 as shown in FIG. 6. Lateral portion 138 can define lateral side 106 of upper 120 and can be configured to cover over and lie against a lateral area of the wearer's foot. Furthermore, medial portion 140 can be disposed on an opposite side of the base portion 134 relative to the lateral portion 138. Medial portion 140 can be disposed forward of heel portion 136 along longitudinal axis 107. Medial portion 140 can extend upwards along the vertical axis 109 from the base portion 134 as shown in FIG. 6. Medial portion 140 can define medial side 105 of upper and can be configured to cover over and lie against a medial area or instep of the wearer's foot.

Still further, knit element 131 can include a forefoot portion 142. Forefoot portion 142 can be disposed on an opposite end of the base portion 134 relative to the heel portion 136. Forefoot portion 142 can also be disposed forward of the lateral and medial portions 138, 132. Also, in some embodiments, forefoot portion 142 can be integrally connected to either lateral portion 138 or medial portion 140, and forefoot portion 142 can be detached and spaced from the other. In the embodiment shown, for instance, forefoot portion 142 is integrally connected to lateral portion 138 and is spaced from medial portion 140. Accordingly, when upper 120 is in a disassembled state as shown in FIGS. 6, 9 and 10, a gap 146 can be defined between forefoot portion 142 and medial portion 140.

Moreover, knit element 131 can include a tongue portion 144. As shown, tongue portion 144 can include a curved region 148 and a longitudinal region 149. As shown in FIGS. 6, 9, and 10, tongue portion 144 can extend generally forward from base portion 134. Curved region 148 can also curve such that longitudinal region 149 extends generally rearwardly and at an angle relative to medial portion 140 as shown in FIGS. 6, 9, and 10.

Also, when upper 120 is assembled as shown in FIG. 5, curved region 148 can wrap upwards to at least partially fill gap 146, and longitudinal region 149 of the tongue portion

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144 can be disposed within throat 128 of upper 120 to cover over the wearer's foot between lateral portion 138 and medial portion 140.

Knit element 131 can additionally include at least two edge portions 141, 143 that are configured to be joined together when assembling upper 120. Edge portions 141, 143 can be defined in any suitable location along a perimeter edge 132 of knit element 131 or in any other suitable area of knit element 131. For example, as shown in FIGS. 5 and 6, first edge portion 141 can extend along curved region 148 of tongue portion 144 and can also extend partially through base portion 134 along transverse axis 108, adjacent forefoot portion 142. Second edge portion 143 can curve along forefoot portion 142, generally along transverse axis 108 and can extend downward along vertical axis 109 within forefoot portion 142 so as to partially define gap 146. First edge 141 and second edge 143 can also meet at a notch 145 defined within base portion 134 as shown in FIG. 6. As shown in FIG. 5, edge portion 141 can be joined to edge portion 143 using stitching, adhesives, fasteners, or other attachment devices.

Configurations of Tensile Strands

Referring now to FIGS. 6, 9, and 10, tensile strands 150 of knitted component 130 will be discussed in greater detail. It will be appreciated that knitted component 130 can include any number of tensile strands 150, and tensile strands 150 can extend across any portion of knit element 131.

Tensile strands 150 can each include a respective first end 151, a second end 153, and a middle section 155. In the embodiment illustrated in FIGS. 9 and 10, first ends 151 of tensile strands 150 are disposed proximate to medial portion 140 of knit element 131, and second ends 153 of tensile strands 150 are disposed proximate lateral portion 138 of knit element 131. Moreover, middle sections 155 of tensile strands 150 can extend continuously between medial portion 140 and lateral portion 138 of knit element 131.

Also, in some embodiments, first ends 151 can extend from medial portion 140 and can be exposed from medial portion 140. First ends 151 can also extend beyond a perimeter edge 133 of medial portion 140 in some embodiments. Likewise, second ends 153 can extend from lateral portion 138 and can be exposed from lateral portion 138. Second ends 153 can extend beyond a perimeter edge 135 of lateral portion 138 in some embodiments. In contrast, middle sections 155 can be inlaid within knit element 131 in some embodiments. Therefore, first ends 151 and second ends 153 can be referred to as exposed sections 176 of tensile strands 150, and middle sections 155 can be referred to as inlaid sections 178 of tensile strands 150.

In other embodiments, first ends 151 and/or second ends 153 can be enclosed within knit element 131. For example, first ends 151 and/or second ends 153 can be inlaid within knit element 131. Also, in some embodiments, first ends 151 and/or second ends 153 can be fixed to knit element 131 via adhesives, fasteners, knotting, or other attachment device.

In the embodiment of FIGS. 5, 6, 9, and 10, the plurality of tensile strands 150 can comprise a first tensile strand 152, a second tensile strand 154, a third tensile strand 156, a fourth tensile strand 158, a fifth tensile strand 160, a sixth tensile strand 162, a seventh tensile strand 164, an eighth tensile strand 166, a ninth tensile strand 168, a tenth tensile strand 170, an eleventh tensile strand 172, and a twelfth tensile strand 174. Each of these tensile strands 150 can generally extend between lateral portion 138 and medial portion 140; however, these tensile strands 150 can be spaced apart along longitudinal axis 107.

Additionally, first tensile strand **152**, second tensile strand **154**, third tensile strand **156**, and fourth tensile strand **158** can be generally disposed within forefoot region **104** and can be collectively referred to as forefoot tensile strands **115** of knitted component **130**. Moreover, fifth tensile strand **160**, sixth tensile strand **162**, seventh tensile strand **164**, and eighth tensile strand **166** can be generally disposed within midfoot region **103** and can be collectively referred to as midfoot tensile strands **116** of knitted component. Additionally, ninth tensile strand **168**, tenth tensile strand **170**, eleventh tensile strand **172**, and twelfth tensile strand **174** can be generally disposed within heel region **102** and can be collectively referred to as heel tensile strands **117** of knitted component **130**.

Moreover, as shown in FIGS. **9** and **10**, first tensile strand **152**, second tensile strand **154**, third tensile strand **156**, fourth tensile strand **158**, fifth tensile strand **160**, sixth tensile strand **162**, seventh tensile strand **164**, eighth tensile strand **166**, ninth tensile strand **168**, tenth tensile strand **170**, and eleventh tensile strand **172** can extend continuously from lateral portion **138**, across base portion **134**, to medial portion **140**. Thus, as shown in FIGS. **5** and **6** these tensile strands **150** can extend around and underneath the wearer's foot. In contrast, as shown in FIGS. **9** and **10**, twelfth tensile strand **174** can extend continuously from lateral portion **138**, across heel portion **136**, to medial portion **140**. Thus, twelfth tensile strand **174** can extend behind the wearer's foot and/or ankle.

In some embodiments, one or more tensile strands **150** can be secured together. For example, in some embodiments, one or more first ends **151** of tensile strands **150** can be secured together in a bundle **127**. Likewise, in some embodiments, one or more second ends **153** can be secured in a bundle **127**. For example, as shown in the embodiment of FIGS. **6**, **9**, and **10**, plural first ends **151** and/or plural second ends **153** can be twisted, braided, or otherwise gathered and secured together.

Specifically, in some embodiments, first ends **151** of first tensile strand **152**, second tensile strand **154**, third tensile strand **156**, and fourth tensile strand **158** may be secured together in a first medial braid **161**. Second ends **153** of first tensile strand **152**, second tensile strand **154**, third tensile strand **156**, and fourth tensile strand **158** may be secured together in a first lateral braid **167**. Moreover, first ends **151** of fifth tensile strand **160**, sixth tensile strand **162**, seventh tensile strand **164**, and eighth tensile strand **166** may be secured together in a second medial braid **163**. Second ends **153** of fifth tensile strand **160**, sixth tensile strand **162**, seventh tensile strand **164**, and eighth tensile strand **166** may be secured together in a second lateral braid **169**. Also, first ends **151** of ninth tensile strand **168**, tenth tensile strand **170**, eleventh tensile strand **172**, and twelfth tensile strand **174** can be secured together in a third medial braid **165**. Second ends **153** of ninth tensile strand **168**, tenth tensile strand **170**, eleventh tensile strand **172**, and twelfth tensile strand **174** can be secured together in a third lateral braid **171**.

Additionally, in some embodiments, two or more braids can be secured together. For example, as shown in FIG. **5**, first medial braid **161** and first lateral braid **167** can be secured together in a first tie **173** in some embodiments. Likewise, second medial braid **163** and second lateral braid **169** can be secured together in a second tie **175**. Moreover, third medial braid **165** and third lateral braid **171** can be secured together in a third tie **177** in some embodiments. It will be appreciated that first tie **173**, second tie **175**, and third tie **177** can allow tensile strands **150** to substantially encircle the wearer's foot about the longitudinal axis **107** to further

secure footwear **100** to the wearer's foot. Also it will be appreciated that first tie **173**, second tie **175**, and/or third tie **177** can be untied in order to loosen footwear **100** for putting on or removing the wearer's foot from footwear **100**.

It will be appreciated that first ends **151** and second ends **153** of tensile strands **150** can be secured together in ways other than as illustrated in FIGS. **5** and **6**. Also, in some embodiments, additional objects, such as a shoelace, a clamp, or other securement devices can be included for securing ends of tensile strands **150** together. For example, in some embodiments, a shoelace can secure the tensile strands **150** of the medial side **105** to the tensile strands **150** of the lateral side **106**. More specifically, in some embodiments, first ends **151** can form one or more loops that receive the shoelace on medial side **105** of footwear **100**, and second ends **153** can form one or more additional loops that receive the shoelace on lateral side **106** of footwear **100**. Then, shoelace can be tied in a knot and/or bow to secure first ends **151** to second ends **153**.

Configurations of Stretch Limiter Elements

As stated above, knit element **131** can be stretchable. To control this stretching, one or more of tensile strands **150** can include at least one stretch limiter element **180** as shown in FIGS. **5**, **6**, **9**, and **10**. Like the embodiments of FIGS. **1-4**, stretch limiter elements **180** can limit the range of stretching motion of knit element **131**. Accordingly, knitted component **130** can stretch in a predetermined, controlled manner.

FIG. **11** illustrates one such stretch limiter element **180** in detail. Stretch limiter element **180** is shown in a slack position. Knit element **131** is shown in a neutral or unstretched position in FIG. **11** as well. In the unstretched position, knit element **131** can have a first length **251**. As knit element **131** stretches from the neutral position of FIG. **11** to the stretched position of FIG. **12**, stretch limiter element **180** can move from the slack position to the taut position. Upon reaching the taut position, tension of stretch limiter element **180** can prevent further stretching of knit element **131**. Thus, knit element **131** can stretch to a second length **253**.

More specifically, in the embodiment of FIG. **11**, stretch limiter element **180** can be subdivided into a first section **218**, a second section **220**, and an intermediate section **222** that is disposed between first linear section **218** and second linear section **220**. First linear section **218** and second linear section **220** can be substantially linear in some embodiments. In contrast, intermediate section **222** can extend along a nonlinear path between first section **218** and second section **220** as represented in FIG. **11**. For example, in some embodiments, intermediate section **222** can extend along a serpentine path when in the slack position. For example, in the slack position of FIG. **11**, intermediate section **222** can define a first transverse section **223**, a first turn **224**, a second transverse section **226**, a second turn **228**, a third transverse section **230**, a third turn **240**, and a fourth transverse section **242**.

In some embodiments, stretch limiter element **180** can be inlaid within knit element **131**. For example, in some embodiments, first section **218** and second section **220** can extend along a common course of knit element **131**, whereas intermediate section **222** can extend through different courses and wales of knit element **131**.

Furthermore, in some embodiments, areas of stretch limiter element **180** and/or other areas of tensile strand **150** can be fixed to knit element **131**. For example, in some embodiments, first turn **224**, second turn **228**, and third turn **240** can be fixed to knit element **130**. In additional embodiments, first end **151** and second end **153** can be fixed to knit element

130. Tensile strand 150 can be fixed to knit element 131 via adhesives, via a fastener, or other components. In other embodiments, areas of tensile strand 150 can be fused to knit element 131. Other areas of tensile strand 150 can be moveable or slideable relative to knit element 131.

As knit element 131 stretches from the neutral position of FIG. 11 to the stretched position of FIG. 12, intermediate section 222 can straighten out and become substantially linear. Eventually, intermediate section 222 can move to the taut position represented in FIG. 12. In some embodiments, in the taut position, first transverse section 223, first turn 224, second transverse section 226, second turn 228, third transverse section 230, third turn 240, and fourth transverse section 242 can substantially align with first linear section 218 and second linear section 220. Upon reaching the taut position, stretch limiter element 180 can increase in tension and prevent further stretching of knit element 131.

In some embodiments, this type of controlled stretching can be exhibited in a relatively small area of knitted component 130. For example, areas of knit element 131 immediately adjacent stretch limiter element 180 can stretch in the manner represented in FIGS. 11 and 12.

In other embodiments, this type of controlled stretching can be exhibited across a larger area of knitted component 130. For example, in some embodiments, knitted component 130 can exhibit this type of stretching between perimeter edge 133 of medial side 140 of upper 120 and perimeter edge 135 of lateral side 138 of upper 120.

FIG. 15 schematically illustrates this type of stretching according to some embodiments. As shown, knit element 131 is assembled and forms upper 120. Also, tensile strand 150 extends about the midfoot region of knit element 131. For example, tensile strand 150 shown in FIG. 15 could represent fifth tensile strand 160, sixth tensile strand 162, seventh tensile strand 164, or eighth tensile strand 166 of FIG. 5. (The second tie 175 is not shown for purposes of clarity.) Tensile strand 150 is also shown in the slack position as indicated at 260 and at the taut position as indicated at 262.

In some embodiments, knitted component 130 can stretch at the midfoot region, for example, due to flexure of the wearer's foot, due to impact with the ground, or for other reasons. As a result, knit element 131 can expand radially, and tensile strand 150 can move from the slack position 260 to the taut position 262 as indicated by arrows 264. Upon reaching the taut position 262, tension in tensile strand 150 can prevent further stretching of knit element 131.

Additionally, in some embodiments, knit element 131 can be biased toward the neutral position and/or stretch limiter element 180 can be biased toward the slack position. In some embodiments, this biasing can be caused by the normal resiliency of the knit element 131. In additionally embodiments, this biasing can be caused by elasticity of the strands used to form knit element 131. Thus, as the stretching force is reduced, knit element 131 can recover toward the neutral position and stretch limiter element 180 can recover toward the slack position.

Accordingly, in some embodiments, knit element 131 can be in the neutral position and can compress against the wearer's foot to secure footwear 100 to the wearer's foot. Knit element 131 can also stretch, for example, in response to flexure of the wearer's foot, due to impact with the ground, or for another reason. However, stretch limiter element 180 can prevent knit element 131 from stretching too far. For example, stretch limiter element 180 can limit stretching of knit element 131 such that knit element 131 remains secured to the wearer's foot. Then, when the stretch-

ing force is reduced, knit element 131 can recover back to the neutral position, and stretch limiter element 180 can recover back to the slack position.

It will be appreciated that knitted component 130 can include any number of stretch limiter elements 180, and stretch limiter elements 180 can be disposed in any suitable location on knit element 131. Thus, stretch limiter elements 180 of the forefoot tensile strands 115 can affect stretching within forefoot region 104. Likewise, stretch limiter elements 180 of the midfoot tensile strands 116 can affect stretching in midfoot region 103. Also, stretch limiter elements 180 of the heel tensile strands 117 can affect stretching in heel region 102.

For example, in the embodiment of FIGS. 9 and 10, first tensile strand 152 can include a first limiter element 182 and a second limiter element 184. Second tensile strand 154 can include a third limiter element 186 and a fourth limiter element 188. Third tensile strand 156 can include a fifth limiter element 190 and a sixth limiter element 192. Furthermore, fourth tensile strand 158 can include a seventh limiter element 194 and an eighth limiter element 196. In some embodiments, first limiter element 182, third limiter element 186, fifth limiter element 190, and seventh limiter element 194 can be disposed within lateral portion 138 of knit element 131. In contrast, second limiter element 184, fourth limiter element 188, sixth limiter element 192, and eighth limiter element 196 can be disposed within medial portion 140 of knitted component 130.

Additionally, fifth tensile strand 160 can include a ninth limiter element 198, sixth tensile strand 162 can include a tenth limiter element 200, seventh tensile strand 164 can include an eleventh limiter element 202, and eighth tensile strand 166 can include a twelfth limiter element 204. Also, ninth limiter element 198, tenth limiter element 200, eleventh limiter element 202, and twelfth limiter element 204 can be disposed within base portion 134 and proximate medial portion 140. Thus, as shown in FIG. 10, ninth limiter element 198, tenth limiter element 200, eleventh limiter element 202, and twelfth limiter element 204 can be disposed underneath an arch region of the wearer's foot.

Furthermore, ninth tensile strand 168 can include a thirteenth limiter element 206 and a fourteenth limiter element 208. Tenth tensile strand 170 can include a fifteenth limiter element 210 and a sixteenth limiter element 212. Furthermore, eleventh tensile strand 172 can include a seventeenth limiter element 214, and twelfth tensile strand 174 can include an eighteenth limiter element 216. Thirteenth limiter element 206 and fifteenth limiter element 210 can be disposed within base portion 134 and proximate lateral portion 138. Fourteenth limiter 208 and sixteenth limiter element 212 can be disposed within base portion 134 and proximate medial portion 140. Also, in some embodiments, seventeenth limiter element 214 can be disposed in within base portion 134, and eighteenth limiter element 216 can be disposed within heel portion 136.

Adjustment of Range of Stretching

In some embodiments, one or more stretch limiter elements 180 can be adjustable for changing the allowable range of stretching motion of knit element 131. In some embodiments, the wearer can adjust and move stretch limiter element 180 from the first slack position of FIG. 11 to the second slack position of FIG. 13 to change the available range of stretching knit element 131. In this embodiment, if stretch limiter element 180 is in the first slack position of FIG. 11, then knit element 131 can stretch from the first length 251 to the second length 253 as shown in FIG. 12. Stated differently, stretch limiter element 180 can allow

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stretching of knit element **131** within the range **252** (i.e., the difference between first length **251** and second length **253**) as shown in FIG. **12**. However, if the stretch limiter element **180** is in the second slack position of FIG. **13**, stretch limiter element **180** can allow knit element **131** to stretch within a smaller range. For example, if stretch limiter element **180** is in the second slack position of FIG. **13**, then knit element **131** can stretch from the first length **251** to a third length **255**. Stated differently, stretch limiter element **180** can allow stretching of knit element **131** within the smaller range **254** (i.e., the difference between first length **251** and third length **255**) as shown in FIG. **14**.

This behavior is also illustrated schematically in FIGS. **15** and **16**. In FIG. **15**, tensile strand **150** is shown in the first slack position and the respective taut position. Thus, knit element **131** can stretch radially at the midfoot region within the range of stretching motion **252** as shown in FIG. **15**. In contrast, in FIG. **16**, tensile strand **150** is shown in both the second slack position and the respective taut position. Thus, knit element **131** can stretch radially within the smaller range of stretching motion **254** as shown in FIG. **16**.

In some embodiments, stretch limiter element **180** can be adjusted from first slack position of FIG. **11** to second slack position of FIG. **13** by pulling first end **151** and/or second end **153** relative to the other. For example, the wearer can pull both first end **151** and second end **153** away from each other to adjust the slack position of stretch limiter element **180**.

Also, in some embodiments, stretch limiter element **180** can have one or more dimensions that are different in the first slack position as compared to the second slack position. For example, in the first slack position of FIG. **11**, intermediate section **222** of stretch limiter element **180** can have a first length **244**. Also, stretch limiter element **180** can have a first width **246**. In contrast, in the second slack position of FIG. **13**, stretch limiter element **180** can have a second length **248** and a second width **250**. As shown, first length **244** can be greater than second length **248**, and first width **246** can be greater than second width **250**. In the embodiments illustrated in FIGS. **11** and **13**, the zig-zag shape of stretch element **180** is generally the same in the first and second slack positions; however, the overall dimensions change. In other embodiments, the shape of stretch limiter element **180** changes as stretch limiter element **180** moves from the first slack position to the second slack position. For example, in some embodiments, the angles between one or more transverse sections **223**, **226**, **230**, **242** changes and/or the radius of the turns **224**, **228**, **240** changes. By changing these dimensions, the user can vary the amount of available slack within tensile strand **150**. Thus, the available range of stretching of knit element **131** can be changed.

Once stretch limiter element **180** has been adjusted to either the first slack position or the second slack position, the user can secure tensile strand **150** in the selected slack position. For example, stretch limiter element **180** can be secured in the first and/or second slack position by tying first end **151** and second end **153** of tensile strand **150** together as shown in FIG. **5**. In other embodiments, a clamp or similar implement can be used to secure the tensile strand **150** with the desired amount of slack.

Also, in some embodiments, tensile strand **150** can be secured with the desired amount of slack via the braiding discussed above. For example, as shown in FIGS. **17-19**, first tensile strand **152**, second tensile strand **154**, third tensile strand **156**, and fourth tensile strands **158** are shown as representative examples. First tensile strand **152**, second tensile strand **154**, third tensile strand **156**, and fourth tensile

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strand **158** can be braided as illustrated in FIGS. **18** and **19**. However, if the user wishes to change the slack position of one of the strands, the user can unbraid the strands and adjust one relative to the others. In the embodiment of FIG. **17**, the second tensile strand **154** has been pulled as represented with broken lines. Then, the user can re-braid the strands as shown in FIGS. **18** and **19**. It will be appreciated that the friction between first tensile strand **152**, second tensile strand **154**, third tensile strand **156**, and fourth tensile strand **158** can maintain the desired amount of slack within each. In additional embodiments, a clamp, fastener, adhesives, or other device can be used to maintain the desired amount of slack in the strands.

It will also be appreciated that the user can adjust the stretch characteristics of one portion of knit element **131** relative to another. For example, the user may desire for heel region **102** and midfoot region **103** to have a relatively small range of stretching and for forefoot region **104** to have a relatively large range of stretching. Accordingly, in some embodiments, the user can adjust stretch limiter elements **180** of forefoot tensile strands **115** (namely, limiter elements **182**, **184**, **186**, **188**, **190**, **192**, **194**, **196**) to the first slack position. In contrast, the user can adjust stretch limiter elements **180** of midfoot tensile strands **116** and heel tensile strands **117** (namely, limiter elements **198**, **200**, **202**, **204**, **206**, **208**, **210**, **212**, **214**, **216**) to the second slack position. It will be appreciated that this is merely one example, and any of stretch limiter elements **180** can be adjusted relative to the others to affect the range of stretching within that portion of knit element **131**.

FIGS. **20** and **21** further illustrate this concept. As shown in FIG. **20**, one or more stretch limiter elements **180** of heel tensile strands **117** can be adjusted for changing the range of available stretching of heel region **102**. For example, one or more stretch limiter elements **180** of heel tensile strands **117** can be in the first slack position as shown in FIG. **20**. In contrast, the same stretch limiter element(s) **180** can be in the second slack position as shown in FIG. **21**. As a result, heel region **102** can stretch in both configurations, for example, due to flexure of the wearer's foot. Specifically, heel region **102** can stretch within a first range of stretching **330** as shown in FIG. **20**, and heel region **102** can stretch within a second, smaller range of stretching **331** as shown in FIG. **21**.

It will be appreciated that stretch limiter elements **180** of heel tensile strands **117** can be moved from the first slack position to the second slack position in various ways. For example, stretch characteristics of heel region **102** can be changed by adjusting each stretch limiter element **180** of heel tensile strands **117**. Alternatively, stretch characteristics in more discreet areas of heel region **102** can be changed by adjusting only some of stretch limiter elements **180** of heel tensile strands **117**.

More specifically, to change stretch characteristics of most or all of heel region **102**, thirteenth stretch limiter element **206**, fourteenth stretch limiter element **208**, fifteenth stretch limiter element **210**, sixteenth stretch limiter element **212**, seventeenth stretch limiter element **214**, and eighteenth stretch limiter element **216** can be adjusted collectively. For example, to change these stretch limiter elements **206**, **208**, **210**, **212**, **214**, **216** from the first slack position to the second slack position, the ends of heel tensile strands **117** can be pulled and secured at the desired tension with third tie **177**. Conversely, stretch limiter elements **206**, **208**, **210**, **212**, **214**, **216** can be adjusted from the second slack position to the

first slack position by untying third tie 177, loosening heel tensile strands 117, and re-tying third tie 177 at the desired tension.

To change stretch characteristics of a smaller area of heel region 102, individual ones of stretch limiter elements 206, 208, 210, 212, 214, 216 can be independently adjusted between the first and second slack positions. As an example, it will be assumed that footwear 100 is configured as shown in FIG. 20 and that the wearer desires less stretchability in heel region 102 along longitudinal axis 107. To begin this process, third tie 177 can be untied, and twelfth tensile strand 174 can be unbraided from third medial braid 165 and third lateral braid 171. Next, the ends of twelfth tensile strand 174 can be pulled, causing eighteenth stretch limiter element 216 to move from the first slack position of FIG. 20 to the second slack position of FIG. 21. Subsequently, twelfth tensile strand 174 can be re-braided into third medial braid 165 and third lateral braid 171, and third tie 177 can be re-tied. As a result, the range of stretching of heel region 102 can change from first range 330 shown in FIG. 20 to the second, smaller range 331 shown in FIG. 21. It will be appreciated that any other tensile strand 150 of footwear 100 can be individually adjusted in a corresponding manner. Thus, stretching characteristics in specific and distinct zones of upper 120 can be adjusted and tailored to the wearer's desires.

FIGS. 20-23 further illustrate these concepts with regard to forefoot tensile strands 115. As shown in FIGS. 20 and 22, one or more stretch limiter elements 180 of forefoot tensile strands 115 can be in the first slack position, allowing for a relatively high range of stretching in forefoot region 104. Conversely, in FIGS. 21 and 23, one or more forefoot tensile strands 115 can be in the second slack position, allowing for a relatively low range of stretching in forefoot region 104.

In some embodiments, stretch limiter elements 180 of forefoot tensile strands 115 can affect stretching generally along the transverse axis 108 as shown in FIGS. 22 and 23. More specifically, this is illustrated in FIGS. 22 and 23 in relation to third stretch limiter element 186 and fourth stretch limiter element 188 of second tensile strand 154. As shown in FIG. 22, third and fourth stretch limiter elements 186, 188 can be disposed in the first slack position to allow for a first range of stretching 333 along transverse axis 108. Conversely, as shown in FIG. 23, third and fourth stretch limiter elements 186, 188 can be disposed in the second slack position to allow for a second, smaller range of stretching 334 along transverse axis 108.

It will be appreciated that third and fourth stretch limiter elements 186, 188 of second tensile strand 154 can be adjusted independent of the other stretch limiter elements 180 of the other forefoot tensile strands 115. This can be achieved, in some embodiments, by untying first tie 173, unbraiding second tensile strand 154 from first medial braid 161 and first lateral braid 167, adjusting the tension of second tensile strand 154, and then re-braiding and re-tying first tie 173 at the desired tension. As such, stretching in a relatively small area of forefoot region 104 can be adjusted.

Also, in some embodiments, each of the forefoot tensile strands 115 can be adjusted together. This can be achieved, in some embodiments, by untying first tie 173, adjusting the tension in forefoot tensile strands 115 while braided in first medial braid 161 and first lateral braid 167, and re-tying first tie 173.

Moreover, midfoot tensile strands 116 can be adjusted for varying the stretching of midfoot region 103. This can be achieved in substantially the same way as described above. Thus, individual ones of the stretch limiter elements 180 of

the midfoot tensile strands 116 can be adjusted independently or they can be adjusted as a group.

Accordingly, knitted component 130 can allow the wearer to modify and tailor the upper 120 in a wide variety of ways. The wearer can adjust the fit and stretching behavior of many areas of upper 120 such that upper 120 fits securely and comfortably. Also, upper 120 can be adjusted based on the type of activity of the wearer. For example, if footwear 100 is being worn during running, the wearer may want the forefoot region 104 to have a high range of stretching to allow a large amount of flexure of the foot and toes. In contrast, if footwear 100 is being worn for playing soccer, the wearer may want the forefoot region 104 to have a low range of stretching such that kicking energy transfers readily to the ball. Moreover, in some embodiments, the footwear 100 may be too tight on a specific area of the wearer's foot. To correct this issue, the wearer can adjust the corresponding tensile strand 150 to allow more stretching at that area.

Additional Embodiments

FIGS. 24-31 illustrate additional embodiments of the present disclosure. These embodiments can share features that are similar to the embodiments discussed above. These embodiments also can include additional features.

As shown in FIG. 24, knitted component 130 can include knit element 131 and a plurality of tensile strands 150. More specifically, tensile strands 150 can comprise first tensile strand 152, second tensile strand 154, third tensile strand 156, fourth tensile strand 158, fifth tensile strand 160, sixth tensile strand 162, seventh tensile strand 164, eighth tensile strand 166, ninth tensile strand 168, tenth tensile strand 170, eleventh tensile strand 172, and twelfth tensile strand 174. These tensile strands 150 can share similar features with the embodiments of FIGS. 5-17. However, in some embodiments, one or more of these tensile strands 150 can be routed differently across knit element 131.

For example, as shown in FIG. 24, first tensile strand 152 can be routed between medial portion 140 and lateral portion 138. First tensile strand 152 can also extend through forefoot portion 142. When knit component 130 is assembled and incorporated within footwear 100 as shown in FIG. 25, sections of first tensile strand 152 can extend substantially along the longitudinal axis 107 and through forefoot region 104 of upper 120. Other tensile strands 150 can be routed similar to the embodiments described with respect to FIGS. 5-10. It will be appreciated, however, that tensile strands 150 can extend across any area of knit element 131 without departing from the scope of the present disclosure.

Furthermore, as shown in FIG. 24, one or more stretch limiter elements 180 can be inlaid within knit element 131 as discussed above. By way of example, first limiter element 182 and second limiter element 184 of first tensile strand 152 can be inlaid within courses and/or wales of knit element 131. As such, these limiter elements can be referred to as inlaid limiter elements 290.

In contrast, in some embodiments, one or more stretch limiter elements 180 can be exposed from knit element 131. As such, these limiter elements can be referred to as exposed limiter elements 292. For example, as shown in FIG. 24, fifth tensile strand 160, sixth tensile strand 162, seventh tensile strand 164, eighth tensile strand 166, ninth tensile strand 168, tenth tensile strand 170, and eleventh tensile strand 172 can include respective exposed limiter elements 292.

Referring to tenth tensile strand 170 as a representative example, exposed limiter element 292 can be disposed on exterior surface 123 of knit element 131 in some embodiments. Also, in some embodiments, exposed limiter element 292 can be disposed on or proximate base portion 134 of knit

element 131. Other sections of tenth tensile strand 170 can be inlaid within courses and/or wales of knit element 131 as shown in FIG. 24.

Moreover, first ends 151 of tensile strands 150 can extend away from medial portion 140 of knit element 131, and second ends 153 can extend away from lateral portion 138. First ends 151 and second ends 153 can also be bundled or gathered and secured together in various ways. For example, first ends 151 can be braided to other first ends 151 in some embodiments, and second ends 153 can be braided to other second ends 153. Thus, as shown in FIGS. 24 and 25, knitted component 130 can include first medial braid 161, second medial braid 163, third medial braid 165, first lateral braid 167, second lateral braid 169, and third lateral braid 171, similar to the embodiments discussed above.

Moreover, in some embodiments, one or more braids can be gathered, bunched, or otherwise collected and secured together. For example, as shown in FIG. 26, first medial braid 161, second medial braid 163, third medial braid 165, first lateral braid 167, second lateral braid 169, and third lateral braid 171 can be gathered and secured together in some embodiments. For example, these braids can be braided together into a main braid 179.

Main braid 179 can be further secured to upper 120 or to sole structure 110 to maintain desired tension in tensile strands 150. For example, in some embodiments, main braid 179 can wrap around heel region 102 and can be secured to medial side 105 of upper 120.

Additionally, footwear 100 can include a securement device 197 for securing main braid 179 as indicated in FIGS. 26, 28, and 29. In some embodiments, securement device 197 can include a fastener, adhesive, or other type. In some embodiments, securement device 197 can include a hook 271 and a retainer 273 that receives the hook 272. Additionally, as shown in FIG. 27, hook 271 can be attached to a clamp 279 that attaches main braid 179 to hook 272.

Retainer 273 can include one or more openings 275, each configured to receive hook 272. For example, as shown in FIG. 26, retainer 273 can include three openings 275 in some embodiments. In some embodiments, retainer 273 can be included on upper 120. For example, retainer 273 can be disposed on medial side 105. Openings 275 can be aligned generally parallel to longitudinal axis 107.

As shown in FIG. 26, hook 271 can have an unsecured position, in which hook 271 is spaced away from retainer 273 and is disposed outside openings 275. In contrast, as shown in FIG. 28, hook 271 can have a secured position, in which hook 271 is disposed within opening 275. As shown in FIG. 28, hook 271 can have a first secured position where hook 271 is received within opening 273 nearest heel region 102. Also, as shown in FIG. 29, hook 271 can have a second secured position where hook 271 is received within opening 273 spaced further away from heel region 102. Thus, the tension in tensile strands 150 can be adjusted by moving hook 271 between the different openings 275 of retainer 273.

Also, in some embodiments, clamp 279 can be an adjustable clamp that can be used for changing tension in tensile strands 150. For example, as shown in FIG. 27, clamp 279 can include a housing 283 that receives main braid 179. Main braid 179 can be fixed relative to housing 283. Clamp 279 can also include a selector 281, such as a button. By pushing selector 281, the wearer can temporarily release main braid 179 from housing 283 and advance main braid 179 relative to housing as shown with broken lines in FIG. 27.

As discussed above with reference to FIGS. 11 and 13, tensile strands 150 and stretch limiter elements 180 can be

adjusted. Thus, stretch limiter elements 180 with more slack can allow more stretching than stretch limiter elements 180 with less slack.

Likewise, in the embodiments of FIGS. 25-29, the slack position of stretch limiter elements 180 can be adjusted in one or more ways. For example, the wearer can move the hook 271 between the different openings 275 to change the slack position of tensile strands 150. Also, the wearer can advance the main braid 179 relative to the clamp 279 to change the slack position of stretch limiter elements 180. Individual limiter elements 180 can also be adjusted as well. For example, in some embodiments, one or more tensile strands 150 can be removed from the respective braid, advanced relative to the other tensile strands 150, and then re-braided and attached to hook 271. Hook 271 can then be re-hooked into retainer 273.

Accordingly, stretching characteristics of footwear 100 can be selectable and adjusted with precision. For example, in the embodiment of FIG. 28, heel region 102 can stretch within range 300 and forefoot region 104 can stretch within range 302. Stated differently, stretch limiter element 184 of first tensile strand 152 can allow stretching of forefoot region 104 within range 302. Also, stretch limiter element 216 of twelfth tensile strand 174 can allow stretching of heel region 102 within range 300. To adjust these stretching characteristics, the user can unbraid main braid 179 and any other necessary braids. Then, the wearer can advance first tensile strand 152 and twelfth tensile strand 174 relative to the other tensile strands 150. Next, the wearer can re-braid tensile strands 150, reattach main braid 179 to clamp 279, and reattach hook 271 to retainer 273. As a result, heel region 102 can stretch within reduced range 304 and forefoot region 104 can stretch within reduced range 306 as shown in the embodiment of FIG. 29. It will be appreciated that other tensile strands 150 can be adjusted in a similar manner.

Furthermore, in some embodiments, one or more tensile strands 150 and stretch limiter elements 180 can be attached to sole structure 110. Accordingly, in some embodiments, tensile strands 150 can affect stretching characteristics of sole structure 110.

More specifically, FIGS. 30 and 31, illustrate exposed stretch limiter element 292 of fifth tensile strand 160 as a representative example. As shown, fifth tensile strand 160 can extend between medial side 105 and lateral side 106, and exposed stretch limiter element 292 can be exposed from exterior surface 123 of knit element 131 in some embodiments. Also, exposed stretch limiter element 292 can be attached to upper surface 111 of sole structure 110.

Accordingly, as shown in FIG. 30, sole structure 110 can stretch with knit element 131 as stretch limiter element 292 moves between the slack position and the taut position. For example, as shown in FIG. 30, knit element 131 and sole structure 110 can stretch in concert substantially along transverse axis 108 in some embodiments. Specifically, when stretch limiter element 292 is in the slack position, knit element 131 and sole structure 110 can be relatively narrow as shown with solid lines in FIG. 30. However, sole structure 110 and knit element 131 can stretch in width as represented with broken lines. Once stretch limiter element 292 reaches its taut position, stretch limiter element 292 can prevent further stretching. Thus, sole structure 110 and knit element 131 can stretch within a first range 310 as shown in FIG. 30.

Additionally, in some embodiments, the wearer can adjust the slack position of stretch limiter element 292 as represented in FIG. 31. Thus, like the embodiments discussed above, the wearer can adjust the slack position of stretch

limiter element **292** by pulling on ends **151** and **153** and re-securing ends. As a result, knit element **131** and sole structure **110** can stretch within a second range **312** as shown in FIG. **31**. It is noted that the second range of stretching **312** is less than first range **310**.

In some embodiments, sole structure **110** can be highly stretchable to allow for this type of stretching behavior. For example, in some embodiments, sole structure **110** can include highly elastic and resilient material.

Referring now to FIGS. **32-34**, additional embodiments of the present disclosure are illustrated. As shown, an article of apparel **1000** can incorporate a knitted component **1130** with a stretch limiter element **1034**. Stretch limiter element **1034** can be used to adjust the stretch characteristics of one or more areas of apparel **1000**, similar to the embodiments discussed above.

As shown in FIG. **32**, article of apparel **1000** can be a shirt, sweatshirt, or other article worn on the torso and/or arms. However, it will be appreciated that article of apparel **1000** can be configured for covering other areas of the body. Thus apparel **1000** can be a pair of pants, a sleeve, a wrap, an article that covers the head, or other type.

In some embodiments, knitted component **1130** can define a majority of article of apparel **1000**. In other embodiments, knitted component **1130** can define a localized area of apparel **1000**.

Moreover, stretch limiter element **1034** can be incorporated in any suitable area of apparel **1000**. For example, stretch limiter element **1034** can be incorporated in an area of apparel **1000** proximate an anatomical joint. Thus, element **1034** can affect stretching of apparel **1000** that occurs when the wearer flexes the joint. Also, in some embodiments, element **1034** can be incorporated in an area that stretches due to flexure of the wearer's muscles or other movements. Specifically, as shown in the embodiment of FIG. **32**, stretch limiter element **1034** can be incorporated in an area of apparel **1000** that covers the wearer's elbow. As such, apparel **1000** can stretch, for example, due to flexure of the elbow joint, and stretch limiter element **1034** can be used to limit and/or adjust this stretching behavior.

As shown in FIGS. **32-34**, knitted component **1130** can include a knit element **1131** and one or more tensile strands **1150**. In some embodiments, tensile strand **1150** can include a first end **1151**, a second end **1153**, and a middle section **1155** that is defined between first end **1151** and second end **1153**.

In some embodiments, tensile strand **1150** can extend generally along a longitudinal axis **1003** of a sleeve **1005** of apparel **1000**. Also, in some embodiments, first end **1151** can be disposed in a proximal region of sleeve **1005**, and second end **1153** can be disposed in a distal region of sleeve **1005**.

Tensile strand **1150** can define stretch limiter element **1034**. Furthermore, stretch limiter element **1034** can be adjusted between a first slack position and a second slack position. The first slack position is represented in FIG. **33**, and the second slack position is represented in FIG. **34** according to exemplary embodiments. Similar to the embodiments discussed above, a reference area **1001** of knit element **1131** can exhibit a greater range of stretching in the first slack position of FIG. **33** as compared to the second slack position of FIG. **34**. More specifically, when in the first slack position, reference area **1001** can stretch within a first range **1252**, and when in the second slack position, reference area **1001** can stretch within a smaller second range **1254**.

Tensile strand **1150** can be manipulated to adjust stretch limiter element **1034** between the first and second slack

positions. In some embodiments, first end **1151** and/or second end **1153** can be manipulated to adjust stretch limiter element **1034**.

For example, in some embodiments represented in FIG. **32**, first end **1151** can be fixed to knit element **1131**. In contrast, second end **1153** can be exposed from knit element **1131** and can extend from knit element **1131**. The wearer can pull on second end **1153**, for example, to adjust stretch limiter element **1034** from the first slack position to the second slack position. Also, in some embodiments, the resilience of knitted component **1130** can cause stretch limiter element **1034** to recover back to the first slack position once the wearer stops pulling on second end **1153**.

Additionally, in some embodiments, apparel **1000** can include a securement device **1007**. Securement device **1007** can be used to secure tensile strand **1150** and, thus, stretch limiter element **1034** in the selected slack position. Securement device **1007** can include a clamp, a tie, a spool, or other implement that detachably secures tensile strand **1150** to knit element **1131**. In the embodiment of FIG. **32**, for example, securement device **1007** is shown schematically and is shown adjacent a cuff **1009** of apparel **1000**. Securement device **1007** can detachably secure second end **1153** relative to cuff **1009** to maintain stretch limiter element **1034** at the desired position. In additional embodiments, securement device **1007** can be a removable knot formed in tensile strand **1150**, and the knot can interfere with cuff **1009** to prevent second end **1153** from sliding into knit element **1131** when sleeve **1005** stretches.

It will be appreciated that apparel **1000** can also include additional tensile strands **1150** with additional stretch limiter elements **1034** at different areas. These stretch limiter elements **1034** can be individually adjusted such that the respective areas of apparel **1000** can exhibit different stretch characteristics.

In summary, knitted components **130**, **1130** described herein can be used for controlling the stretching of footwear **100**, apparel **1000**, or other articles. As such, these articles can stretch to maintain comfort, and the stretching can be limited to ensure the article remains secured to the wearer's body. Also, tensile strands **150**, **1150** can be adjusted in some embodiments such that the stretching behavior of one or more areas of the article can be tailored to the wearer's desires. For example, tensile strands **150**, **1150** can be arranged in different zones or areas of the article, and different tensile strands **150**, **1150** can be adjusted for controlling the amount of stretching that occurs in the different zones.

While various embodiments of the present disclosure have been described, the description is intended to be exemplary, rather than limiting and it will be apparent to those of ordinary skill in the art that many more embodiments and implementations are possible that are within the scope of the present disclosure. Accordingly, the present disclosure is not to be restricted except in light of the attached claims and their equivalents. Also, various modifications and changes may be made within the scope of the attached claims.

We claim:

1. An upper for an article of footwear, the upper comprising:
 - a knitted component, the knitted component comprising:
 - a knit element, a first tensile strand with an exposed first end, a second tensile strand with an exposed second end, and a third tensile strand with an exposed third end,

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wherein the first tensile strand is at least partially inlaid within the knit element,

wherein the second tensile strand is at least partially inlaid within the knit element,

wherein the third tensile strand is at least partially inlaid within the knit element, and

wherein the exposed first end of the first tensile strand is secured to the exposed second end of the second tensile strand and the exposed third end of the third tensile strand in a throat area of the upper.

2. The upper of claim 1, wherein the exposed first end of the first tensile strand is braided to the exposed second end of the second tensile strand.

3. The upper of claim 1, wherein the knitted component further comprises a fourth tensile strand with an exposed fourth end and a fifth tensile strand with an exposed fifth end, wherein the fourth end of the fourth end of the fourth tensile strand is secured to the fifth end of the fifth tensile strand.

4. The upper of claim 3, wherein the first end and the second end are secured adjacent to a first side of the throat area of the upper, and wherein the fourth end and the fifth end are secured adjacent to a second side of the throat area of the upper.

5. The upper of claim 3, wherein the first and second ends form a first braid, and wherein the fourth and fifth ends form a second braid.

6. The upper of claim 5, wherein the first braid and the second braid are configured to form a tie to secure the upper to a foot of a wearer.

7. The upper of claim 1, wherein the first tensile strand includes a portion that is arranged as a stretch limiter element that is configured to move between a first slack position and a taut position as the knit element moves between a neutral position and a stretched position.

8. The upper of claim 7, wherein the first tensile strand has a second slack position, and wherein the first tensile strand is adjustable between the first slack position and the second slack position.

9. An article, the article comprising:

a knitted component, the knitted component comprising: a knit element, a first tensile strand with a first end, and a second tensile strand with a second end,

wherein the first tensile strand is at least partially inlaid within the knit element,

wherein the second tensile strand is at least partially inlaid within the knit element, and

wherein the first end of the first tensile strand is braided to the second end of the second tensile strand.

10. The article of claim 9, wherein the first tensile strand includes a portion that is arranged as a stretch limiter element that is configured to move between a first slack

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position and a taut position as the knit element moves between a neutral position and a stretched position.

11. The article of claim 10, wherein the first tensile strand has a second slack position, and wherein the first tensile strand is adjustable between the first slack position and the second slack position.

12. The article of claim 9, further comprising a third tensile strand with a third end, wherein the third tensile strand is at least partially inlaid within the knit element, and wherein the third end of the third tensile strand is braided to at least one of the first and of the first tensile strand and the second end of the second tensile strand.

13. The article of claim 9, wherein the knitted component further comprises a third tensile strand with an exposed third end and a fourth tensile strand with an exposed fourth end, wherein the third end of the third end of the third tensile strand is secured to the fourth end of the fourth tensile strand.

14. The article of claim 13, wherein the first and second ends form a first braid, and wherein the third and fourth ends form a second braid.

15. The article of claim 14, wherein the first braid and the second braid are configured to form a tie.

16. The article of claim 9, wherein the article is an upper for an article of footwear.

17. An upper for an article of footwear, the upper comprising:

a knitted component, the knitted component comprising: a knit element, a first tensile strand with an exposed first end, and a second tensile strand with an exposed second end,

wherein the first tensile strand is at least partially inlaid within the knit element,

wherein the second tensile strand is at least partially inlaid within the knit element,

wherein the exposed first end of the first tensile strand are configured to form a tie in a throat area of the upper, and

wherein the first end of the first tensile strand at least partially forms a first braid, and wherein the second end of the second tensile strand at least partially forms a second braid.

18. The upper of claim 17, first comprising a third tensile strand and a fourth tensile strand with respective third and fourth exposed ends, wherein the third exposed end and the fourth exposed end are configured to form a second tie in the throat area.

19. The upper of claim 17, wherein the first tensile strand includes a portion that is arranged as a stretch limiter element that is configured to move between a first slack position and a taut position as the knit element moves between a neutral position and a stretched position.

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