

US010184679B2

(12) **United States Patent**
Thomas et al.

(10) **Patent No.:** **US 10,184,679 B2**
(45) **Date of Patent:** **Jan. 22, 2019**

(54) **DETECTION OF DAMPER MOTOR MECHANICALLY DISCONNECTED FROM DAMPER ASSEMBLY**

(2013.01); *F24F 2013/1446* (2013.01); *F24F 2110/10* (2018.01); *F24F 2110/12* (2018.01); *F24F 2140/40* (2018.01); *Y02B 30/542* (2013.01)

(71) Applicant: **Lennox Industries Inc.**, Richardson, TX (US)

(58) **Field of Classification Search**

CPC *F24F 2011/0056*; *F24F 2011/0002*; *F24F 2011/0052*; *F24F 2013/1433*; *F24F 2221/32*; *F24F 2011/0013*; *F24F 13/10*
See application file for complete search history.

(72) Inventors: **Herman Marcus Thomas**, Garland, TX (US); **Marcus W. Troxell**, Frisco, TX (US); **Stephen A. Walter**, Flower Mound, TX (US)

(73) Assignee: **Lennox Industries Inc.**, Richardson, TX (US)

(56) **References Cited**

U.S. PATENT DOCUMENTS

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 263 days.

6,223,544 B1 5/2001 Seem
6,981,383 B2 1/2006 Shah et al.
(Continued)

(21) Appl. No.: **15/136,567**

Primary Examiner — David Teitelbaum

(22) Filed: **Apr. 22, 2016**

(74) *Attorney, Agent, or Firm* — Winstead PC

(65) **Prior Publication Data**

US 2016/0238267 A1 Aug. 18, 2016

Related U.S. Application Data

(62) Division of application No. 14/162,270, filed on Jan. 23, 2014, now Pat. No. 9,335,063.

(51) **Int. Cl.**

F24F 13/10 (2006.01)
F24F 11/00 (2018.01)
F24F 11/30 (2018.01)
F24F 11/62 (2018.01)
F24F 13/14 (2006.01)
F24F 110/10 (2018.01)

(Continued)

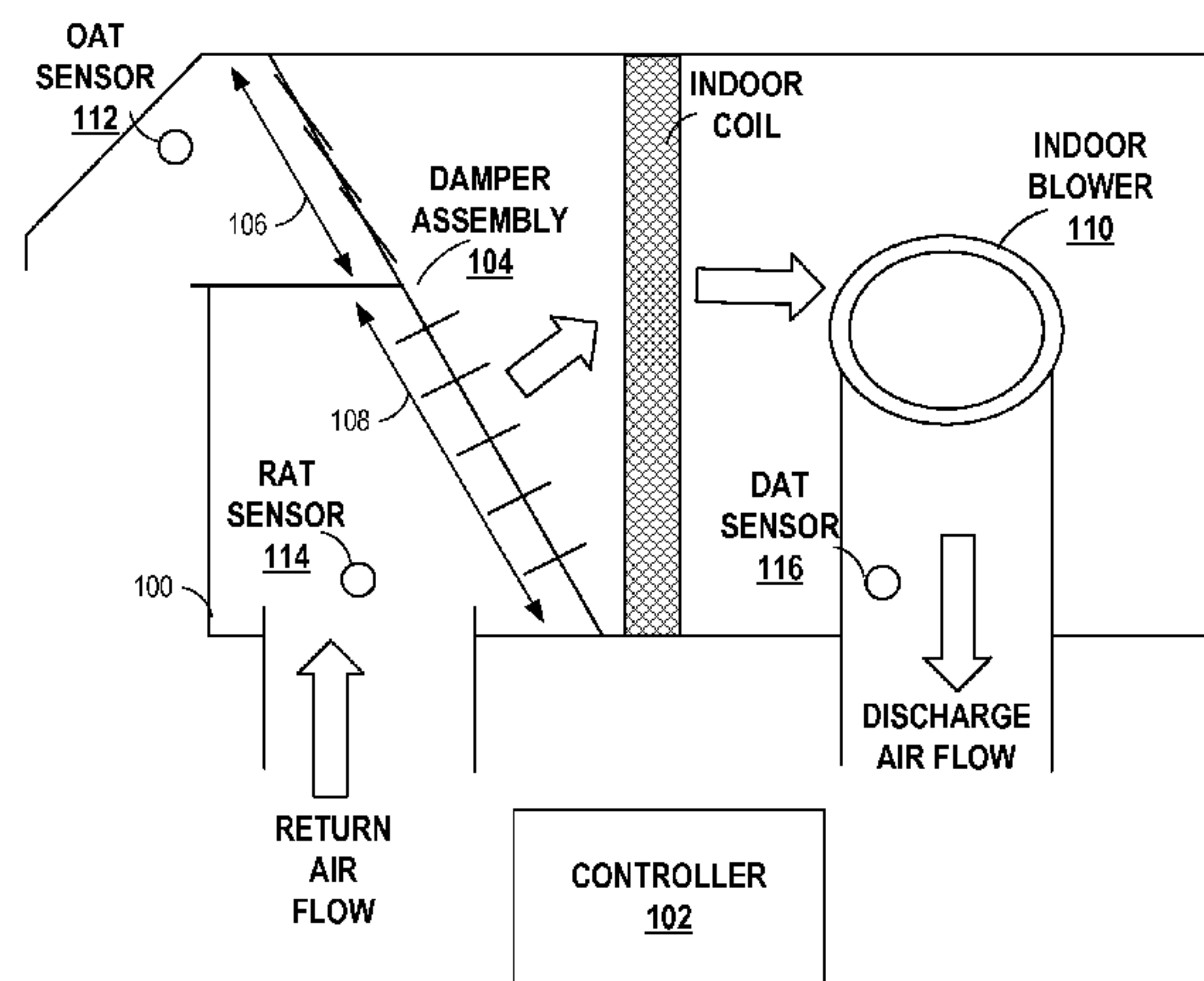
(52) **U.S. Cl.**

CPC *F24F 11/0001* (2013.01); *F24F 11/30* (2018.01); *F24F 11/62* (2018.01); *F24F 11/32* (2018.01); *F24F 11/63* (2018.01); *F24F 2011/0002* (2013.01); *F24F 2013/1433*

(57) **ABSTRACT**

In an embodiment, a method of testing a HVAC unit for a disconnected damper motor is provided. An outside air section of a damper assembly is closed and air is circulated through the unit. If a discharge air temperature is not substantially equal to a return air temperature, the damper motor is determined to be disconnected. Otherwise, an economizing function having a free cooling target temperature is started. An outside air temperature is compared to the free cooling target temperature. If the outside air temperature is less than the free cooling target temperature, the damper motor is determined to be disconnected if the damper motor has been commanded to fully open the outside air section. If the outside air temperature is not less than the free cooling target temperature, the damper motor is determined to be disconnected if a discharge air temperature is not substantially equal to an outside air temperature.

14 Claims, 4 Drawing Sheets



(51) **Int. Cl.**

F24F 110/12 (2018.01)
F24F 11/32 (2018.01)
F24F 140/40 (2018.01)
F24F 11/63 (2018.01)

(56) **References Cited**

U.S. PATENT DOCUMENTS

2009/0111373 A1 4/2009 Hollender et al.
2014/0203090 A1 7/2014 Edwards et al.
2014/0277773 A1 9/2014 Goldschmidt et al.

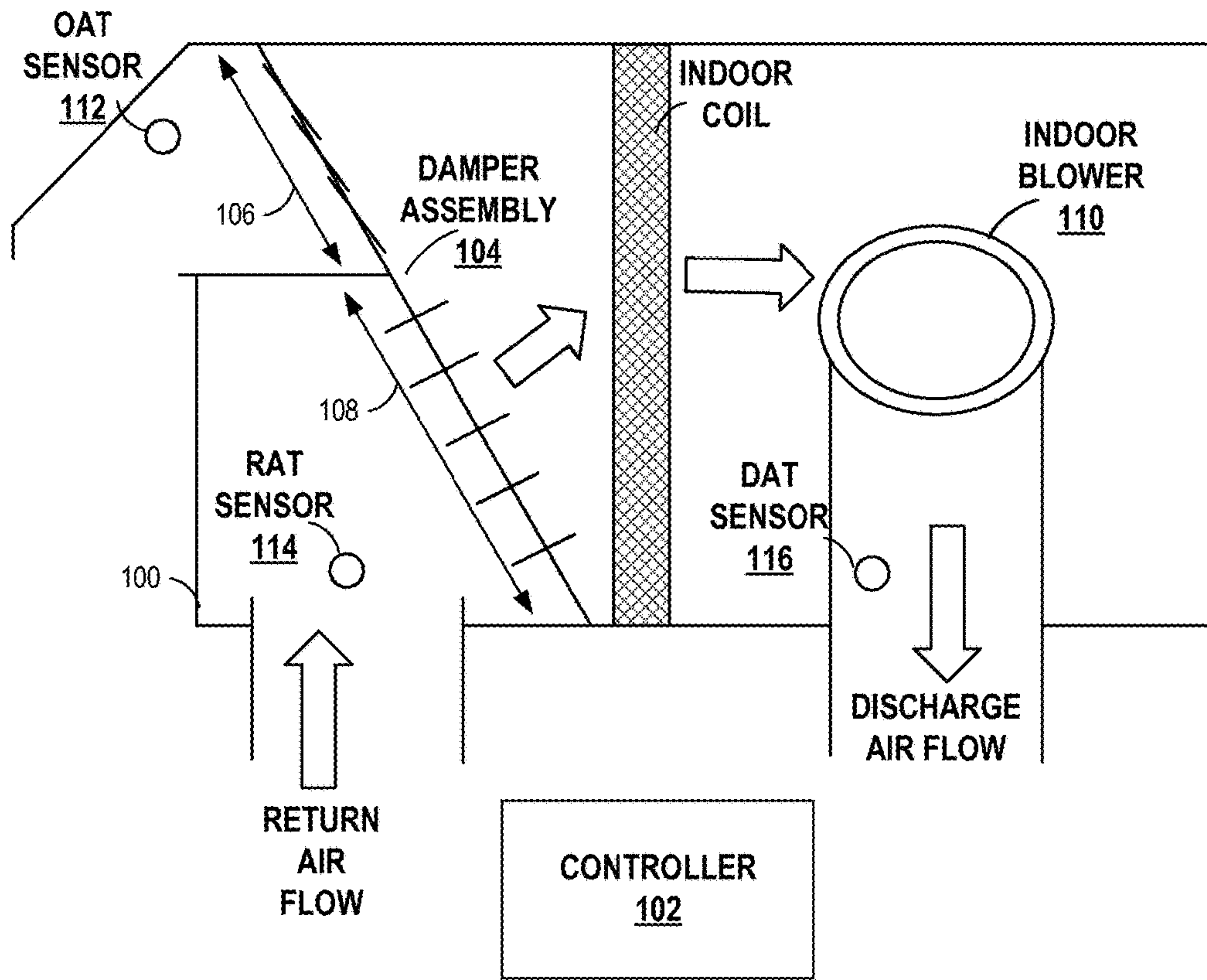


FIG. 1A

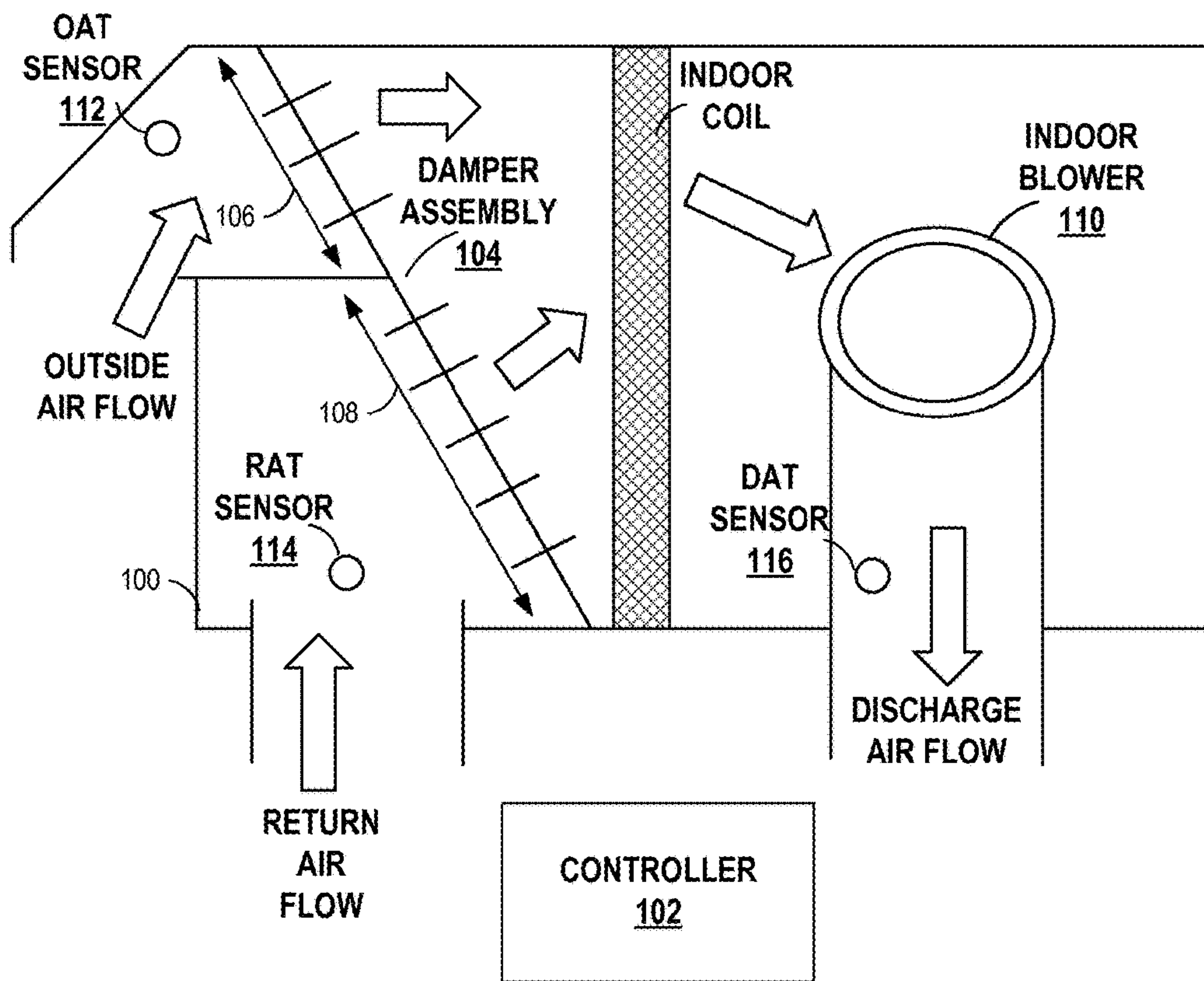


FIG. 1B

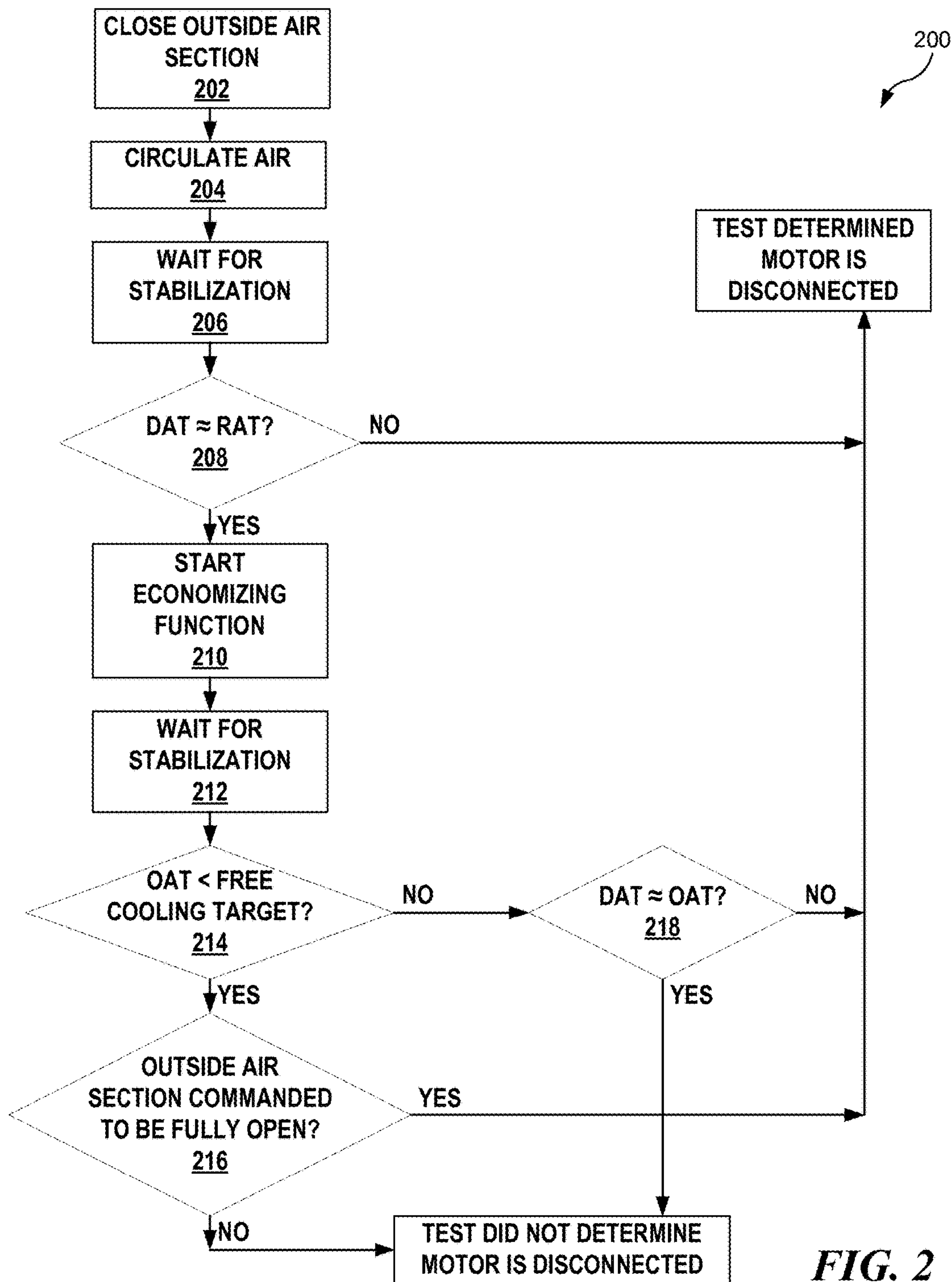


FIG. 2

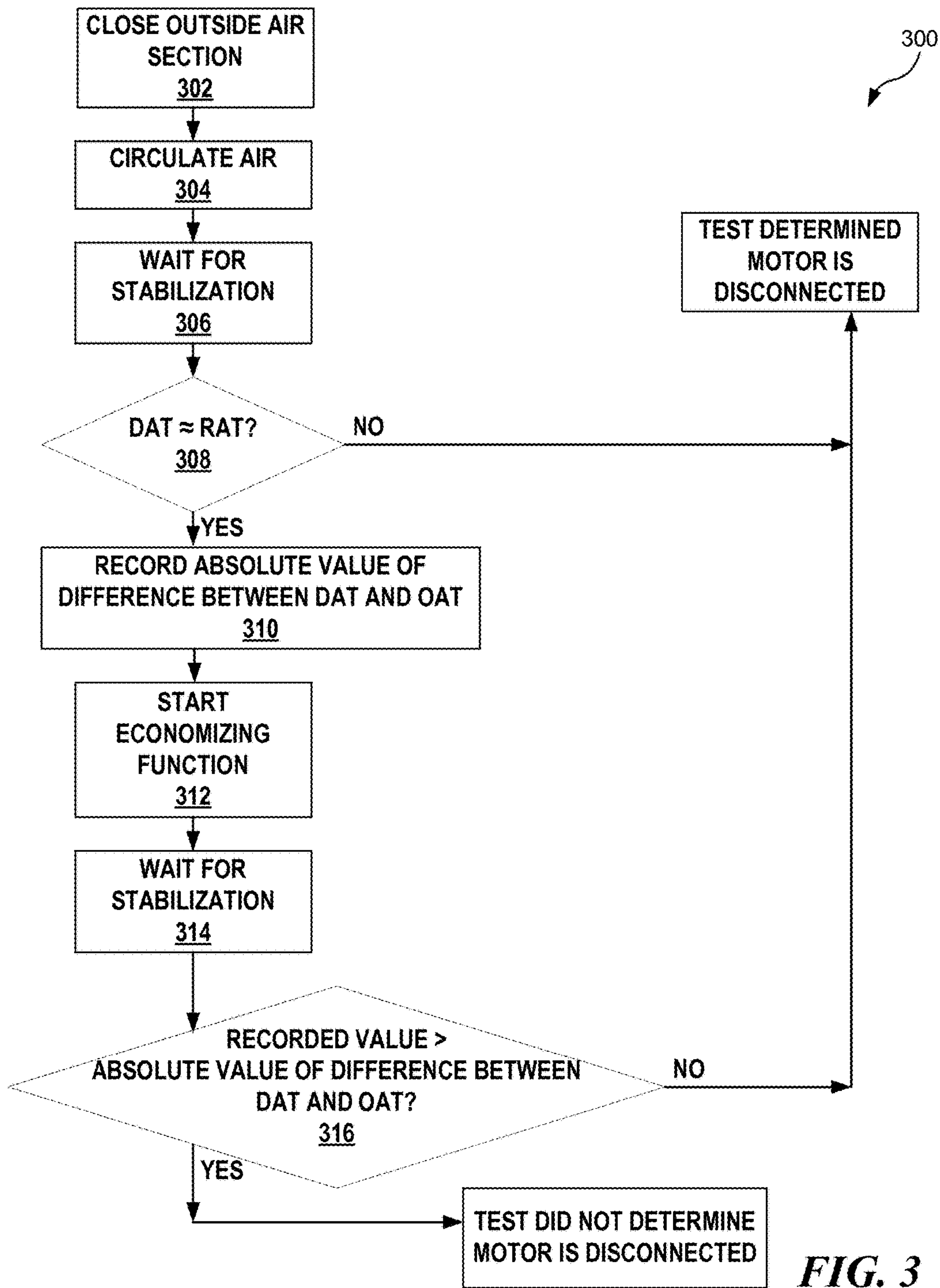


FIG. 3

1

**DETECTION OF DAMPER MOTOR
MECHANICALLY DISCONNECTED FROM
DAMPER ASSEMBLY**

CROSS REFERENCE TO RELATED
INFORMATION

This application claims priority to U.S. patent application Ser. No. 14/162,270, filed Jan. 23, 2014, titled Detection of Damper Motor Mechanically Disconnected From Damper Assembly, now U.S. Pat. No. 9,335,063 the contents of which are hereby incorporated herein in its entirety.

TECHNICAL FIELD

This application relates to HVAC dampers and, more particularly, to HVAC damper motors.

BACKGROUND OF THE INVENTION

Damper assemblies are a common part of Heating, Ventilation, and Air Conditioning (HVAC) units. A damper assembly may have two parts: an outdoor air section which opens to receive outdoor air from outside the building, and a return air section which opens to receive return air from inside the building. Opening one section of the damper assembly may close the other section and vice versa.

A HVAC unit controller adjusts a damper assembly to optimize energy use. For example, suppose a HVAC unit is cooling a building, and the outdoor air is cooler than the air inside the building. It is more efficient for the HVAC unit to condition the outdoor air than to condition the return air. Thus, the outdoor air section should be open at least partially. An opportunity to save energy would be wasted if the outdoor air were kept out of the HVAC unit. Using outside air to cool the building in this manner is known as “free cooling.”

Similarly, when cooling during hot outdoor weather or heating during cold outdoor weather, it is more efficient for the HVAC unit to condition the return air. The outdoor air section should be closed and the return air section should be opened. Otherwise, the HVAC unit would waste energy cooling or heating the outdoor air instead of the more suitable return air.

A damper drive train opens and closes the sections of the damper assembly. A damper motor moves the damper drive train. The HVAC unit controller sends command signals to the damper motor to control the movement of the damper motor.

It is possible for the damper motor to become mechanically disconnected from the damper assembly and damper drive train. When the damper motor is disconnected, the HVAC unit controller command signals cannot open or close the sections of the damper assembly.

Energy savings can be missed if the outdoor air section is left closed due to the disconnection. The HVAC unit may be missing the opportunity to utilize outdoor air which is more suitable for cooling than return air. Likewise, energy can be wasted if the outdoor air section is left open due to the disconnection, because the HVAC unit may unnecessarily heat or cool the less suitable outdoor air instead of the return air.

Conventionally, a disconnected damper motor is discovered, if ever, by an onsite technician visually inspecting the operation of the damper assembly. The HVAC unit may operate for a significant amount of time before a technician discovers the disconnection. It would be desirable if a

2

HVAC unit could detect a disconnected damper motor automatically. The disconnected damper motor could be repaired more quickly, allowing the HVAC unit to resume moving the damper assembly.

BRIEF SUMMARY OF THE INVENTION

In an embodiment, a method of testing a HVAC unit for a disconnected damper motor is provided. An outside air section of a damper assembly is closed and air is circulated through the unit. If a discharge air temperature is not substantially equal to a return air temperature, the damper motor is determined to be disconnected. Otherwise, an economizing function having a free cooling target temperature is started. An outside air temperature is compared to the free cooling target temperature. If the outside air temperature is less than the free cooling target temperature, the damper motor is determined to be disconnected if the damper motor has been commanded to fully open the outside air section. If the outside air temperature is not less than the free cooling target temperature, the damper motor is determined to be disconnected if a discharge air temperature is not substantially equal to an outside air temperature.

The foregoing has outlined rather broadly the features and technical advantages of the present invention in order that the detailed description of the invention that follows may be better understood. Additional features and advantages of the invention will be described hereinafter which form the subject of the claims of the invention. It should be appreciated by those skilled in the art that the conception and specific embodiment disclosed may be readily utilized as a basis for modifying or designing other structures for carrying out the same purposes of the present invention. It should also be realized by those skilled in the art that such equivalent constructions do not depart from the spirit and scope of the invention as set forth in the appended claims. The novel features which are believed to be characteristic of the invention, both as to its organization and method of operation, together with further objects and advantages will be better understood from the following description when considered in connection with the accompanying figures. It is to be expressly understood, however, that each of the figures is provided for the purpose of illustration and description only and is not intended as a definition of the limits of the present invention.

BRIEF DESCRIPTION OF THE DRAWINGS

For a more complete understanding of the present invention, reference is now made to the following descriptions taken in conjunction with the accompanying drawings, in which:

FIG. 1A depicts a HVAC unit with the outside air section of the damper assembly closed;

FIG. 1B depicts a HVAC unit with the outside air section and the return air section of the damper assembly both partially open;

FIG. 2 depicts a test for determining if a damper motor is disconnected in accordance with an exemplary embodiment of the present invention; and

FIG. 3 depicts an alternate test for determining if a damper motor is disconnected in accordance with an exemplary embodiment of the present invention.

DETAILED DESCRIPTION OF THE
INVENTION

In the following discussion, numerous specific details are set forth to provide a thorough explanation. However, such

specific details are not essential. In other instances, well-known elements have been illustrated in schematic or block diagram form. Additionally, for the most part, specific details within the understanding of persons of ordinary skill in the relevant art have been omitted.

Referring to FIGS. 1A and 1B, depicted is a Heating, Ventilation, and Air Conditioning (HVAC) unit **100** including controller **102**. HVAC unit **100** has damper assembly **104**. Damper assembly **104** comprises outside air section **106** and return air section **108**. Outside air section **106** and return air section **108** may be composed of blades which can be opened and closed to control airflow. Outside air section **106**, when open, receives air from outside the building. Return air section **108**, when open, receives air returned from inside the building.

HVAC unit **100** has indoor blower **110**. Indoor blower **110** pulls air from the building and pushes air into the building.

HVAC unit **100** also has a refrigerant system which can mechanically cool air flowing through the unit. This air in turn cools the building. HVAC unit **100** may use mechanical cooling as an alternative to or in addition to free cooling.

HVAC unit **100** also contains sensors that can sense air temperatures related to cooling the building. These sensors include temperature sensors **112**, **114**, and **116**. Outside air temperature (OAT) sensor **112** measures the temperature of the outside air that outside air section **106** would receive if open. Return air temperature (RAT) sensor **114** measures the temperature of the return air that return air section **108** would receive if open. Discharge air temperature (DAT) sensor **116** measures the temperature of air being discharged from HVAC unit **100** into the building.

Generally speaking, a building thermostat or building energy management system informs controller **102** on the cooling needs of the building, and controller **102** instructs HVAC unit **100** on how to respond to those cooling needs. HVAC unit **100** may be referred to as a Roof-Top Unit (RTU). However, unit **100** is not necessarily located on a rooftop.

A damper drive train moves sections **106** and **108** in opposite directions. For example, when the blades of outside air section **106** are completely closed, return air section **108** is completely open, and vice versa. When outdoor air section **106** is completely closed, no outdoor air may flow through outside air section **106**, and the maximum amount of return air may flow through return air section **108**. When return air section **108** is completely closed, no return air may flow through return air section **108**, and the maximum amount of outdoor air may flow through outdoor air section **106**. Outside air section **106** is completely closed in FIG. 1A.

As one section gradually opens, the other section gradually closes. When both sections are partially open, air flows through both sections of damper assembly **104**. Outside air section **106** and return air section **108** are both partially open in FIG. 1B.

HVAC unit **100** has a Free Cooling Target Temperature variable that controls the operation of the damper assembly. If the discharge air temperature is below the Free Cooling Target Temperature, HVAC unit **100** closes outside air section **106** at least partially. If the discharge air temperature is above the Free Cooling Target Temperature, HVAC unit **100** opens outside air section **106** fully. In an embodiment, this free cooling target temperature is 55 degrees Fahrenheit.

The damper drive train is mechanically attached to a damper motor. Controller **102** commands the damper motor to move to a specified position. The damper motor responds to the command with a feedback signal communicating the position of the damper motor as the drive train open or

closes damper assembly **104**. When the damper motor is disconnected from the damper drive train, controller **102** command signals to the damper motor do not move damper assembly **104**. HVAC unit **100** may operate inefficiently as previously mentioned. However, the damper motor may still move and the feedback signal may still change to communicate the position of the damper motor.

Using the damper motor, indoor blower **110**, and sensors **112**, **114**, and **116**, controller **102** may perform an automatic test that determines if the damper motor is disconnected. Computer-readable instructions for performing the test may be provided to controller **102** as part of its firmware. By performing the test periodically, controller **102** may automatically discover a disconnected damper motor.

Referring to FIG. 2, depicted is a test **200** for determining if the damper motor is disconnected. Test **200** may be performed when (1) the outside air is determined to be acceptable for free cooling and (2) a temperature difference above a certain temperature preset value exists between the outside air temperature and the return air temperature. The temperature preset value is preferably between 5 and 10 degrees Fahrenheit.

Test **200** is preferably performed at the initiation of the Pre-Cool operation mode of HVAC unit **100**. When the Pre-Cool mode is enabled by a user, controller **102** initiates the Pre-Cool mode in response to the first cooling demand of the building after night setback. Night setback is the time when the building goes from unoccupied to occupied status. In the Pre-Cool mode, controller **102** conserves energy by using free cooling and not mechanical cooling.

At **202**, controller **102** signals the damper motor to hold outside air section **106** closed and return air section **108** open. At **204**, controller **102** signals indoor blower **110** to circulate air through HVAC unit **100**. At **206**, controller **102** waits for a stabilization period, for example five minutes. The stabilization period is preferably long enough for air to flow across return air temperature sensor **114**, through unit **100**, and across discharge air temperature sensor **116**.

At **208**, controller **102** compares the discharge air temperature from discharge air temperature sensor **116** with the return air temperature from return air temperature sensor **114**. If outside air section **106** is closed, the discharge air temperature should be substantially equal to the return air temperature. Otherwise, the damper motor is disconnected.

Due to factors such as temperature sensor accuracy and warming of the air as it flows past the motor of indoor blower **110**, the return air temperature and discharge air temperature may be close but not exactly equal even when outside air section **106** is fully closed. The return air temperature and discharge air temperature may be considered substantially equal when the difference between them is below a comparison threshold. The comparison threshold may be the temperature preset value.

It is possible for the damper motor to still be disconnected when the discharge air temperature and return air temperature are approximately equal. For example, the damper motor could have become disconnected when outside air section **106** was already closed. Thus, additional testing is necessary.

At **210**, controller **102** starts its economizing function. Controller **102** adjusts damper assembly **104** to attempt to achieve the Free Cooling Target Temperature as the discharge air temperature. In other words, controller **102** moves damper assembly **104** as necessary to raise and lower the discharge air temperature. Controller **102** attempts to keep the discharge air temperature as close as possible to the Free Cooling Target Temperature.

5

During the economizing function, HVAC unit **100** performs no mechanical cooling. Because the outside air is suitable for free cooling, outside air section **106** should be at least partially open during the economizing function.

At **212**, controller **102** waits for a second stabilization period while the economizing function continues. As an example, this second stabilization period could be five minutes. This second stabilization period is preferably long enough for the damper motor to reach its target position and stop moving, and then for air to flow across sensors **112** and/or **114** (depending on the position of damper assembly **104**), through unit **100**, and across discharge air temperature sensor **116**.

At **214**, controller **102** determines if the outside air temperature is less than the free cooling target temperature. If the outside air temperature is less than the free cooling target temperature, test **200** proceeds to **216**. If the outside air temperature is greater than or equal to the free cooling target temperature, test **200** proceeds to **218**. **216** and **218** detect a damper motor which became disconnected when outside air section **106** was closed or mostly closed. A damper motor which became disconnected when outside air section **106** was open would have been detected at **208**.

At **216**, if the outside air temperature is less than the free cooling target temperature, the economizing function should have closed outside air section **106** at least partially. However, if the damper motor is disconnected with outside air section **106** closed or mostly closed, the discharge air temperature will be substantially equal to the return air temperature. This return air temperature is ordinarily higher than the free cooling target temperature.

The economizing function will therefore attempt to reduce the discharge air temperature, continually commanding the damper motor to open outside air section **106** further. Eventually, at least after the second stabilization period at **212**, the economizing function will have commanded the damper motor to fully open outside air section **106**. Consequently, the feedback signal from the damper motor will indicate outside air section **106** is fully open, though damper assembly **104** will not have moved due to the disconnected damper motor.

Therefore, at **216**, if outside air section **106** has been commanded to be fully open according to the feedback signal from the damper motor, test **200** determines the damper motor is disconnected from the damper drive train. Otherwise, test **200** does not determine the damper motor is disconnected.

At **218**, if the outside air temperature is greater than the free cooling target temperature, the economizing function should have fully opened outside air section **106**. Due to the fully open outside air section **106**, the discharge air temperature from discharge air temperature sensor should be substantially equal to the outside air temperature from outside air temperature sensor **112**. If the discharge air temperature and the outside air temperature are not substantially equal, test **200** determines the damper motor is disconnected from the damper drive train. Otherwise, test **200** does not determine the damper motor is disconnected. Again, the two temperatures need not necessarily be exactly equal to be substantially equal. Instead, their difference can be below a threshold, and the threshold can be the temperature preset value.

Both **214** and **218** use an outside air temperature reading from outside air temperature sensor **112**. Because the outside air temperature is unlikely to change meaningfully between **214** and **218**, the same outside air temperature reading may

6

be used at **214** and reused at **218**. Alternately, a new outside air temperature reading may be obtained and used for **218**.

Referring to FIG. **3**, depicted is an alternate test **300** for determining if the damper motor is disconnected. Test **300** may be performed in place of test **200**. Like test **200**, test **300** may be performed when (1) the outside air is determined to be acceptable for free cooling and (2) a temperature difference above a certain temperature preset value exists between the outside air temperature and the return air temperature. Again, the temperature preset value is preferably between 5 and 10 degrees Fahrenheit. During test **300**, all mechanical cooling and any installed heating (gas or electric) by HVAC unit **100** is off.

At **302**, controller **102** commands the damper motor to close outside air section **106**, then controller **102** waits for the damper motor feedback signal to indicate outside air section **106** is closed. At **304**, controller **102** turns on indoor blower **110**. Indoor blower **110** circulates air through the unit as shown in FIG. **1A**. At **306**, controller **102** waits for a stabilization period to pass. The stabilization period may be five minutes. The stabilization period is preferably long enough for air to flow across return air temperature sensor **114**, through unit **100**, and across discharge air temperature sensor **116**.

At **308**, controller **102** compares the discharge air temperature from discharge air temperature **116** to the return air temperature from return air temperature sensor **114**. If the return air temperature and discharge air temperature are not substantially equal, test **300** determines the damper motor is disconnected. Otherwise, outdoor air section **106** is properly closed.

At **310**, while indoor blower **110** continues to circulate the air, controller **102** records the absolute value of the difference between the discharge air temperature and the outside air temperature. At **312**, controller **102** starts its economizing function. Because the outside air is suitable for free cooling, outside air section **106** should be at least partially open during the economizing function. At **314**, controller **102** waits for a second stabilization period, which again may be five minutes. This second stabilization period is preferably long enough for the damper motor to reach its target position and stop moving, and then for air to flow across sensors **112** and/or **114** (depending on the position of damper assembly **104**), through unit **100**, and across discharge air temperature sensor **116**.

At **316**, controller **102** determines the absolute value of the difference between the discharge air temperature and the outside air temperature. If the damper motor is not disconnected, the damper motor opened outside air section **106**. The absolute value recorded at **310** should therefore be greater than the absolute value determined at **316**. If the absolute value recorded at **310** is less than or equal to the absolute value determined at **316**, test **300** determines the damper motor is disconnected. Otherwise, test **300** does not determine the damper motor is disconnected.

Both **310** and **316** use an outside air temperature reading from outside air temperature sensor **112**. Because the outside air temperature is unlikely to change meaningfully between **310** and **316**, the same outside air temperature reading may be used at **310** and reused at **316**. Alternately, a new outside air temperature reading may be obtained and used for **316**.

If test **200** or test **300** determines the damper motor is disconnected, unit **100** may generate an alarm code. The alarm code may be an indication the damper motor is disconnected. The alarm code may be displayed on a screen of controller **102**. If controller **102** is connected to a central energy or building management system, the alarm code may

also be transmitted from controller 102 to that system. The purpose of the alarm code is to notify a person that the damper motor must be reconnected.

It is noted that the embodiments disclosed are illustrative rather than limiting in nature and that a wide range of variations, modifications, changes, and substitutions are contemplated in the foregoing disclosure and, in some instances, some features of the present invention may be employed without a corresponding use of the other features. Many such variations and modifications may be considered desirable by those skilled in the art based upon a review of the foregoing description of various embodiments.

Although the present invention and its advantages have been described in detail, it should be understood that various changes, substitutions and alterations can be made herein without departing from the spirit and scope of the invention as defined by the appended claims. Moreover, the scope of the present application is not intended to be limited to the particular embodiments of the process, machine, manufacture, composition of matter, means, methods and steps described in the specification. As one of ordinary skill in the art will readily appreciate from the disclosure of the present invention, processes, machines, manufacture, compositions of matter, means, methods, or steps, presently existing or later to be developed that perform substantially the same function or achieve substantially the same result as the corresponding embodiments described herein may be utilized according to the present invention. Accordingly, the appended claims are intended to include within their scope such processes, machines, manufacture, compositions of matter, means, methods, or steps.

What is claimed is:

1. A method of testing a HVAC unit for a disconnected damper motor, the method comprising:

closing an outside air section of a damper assembly of a HVAC unit;

circulating air through the HVAC unit;

comparing a discharge air temperature to a return air temperature;

if the discharge air temperature is not substantially equal to the return air temperature, determining a damper motor is disconnected from the damper assembly; and

if the discharge air temperature is substantially equal to the return air temperature:

recording a first absolute value, the first absolute value comprising a difference between a first comparison discharge air temperature and a first comparison outside air temperature;

starting an economizing function of a controller of the HVAC unit, the economizing function comprising a free cooling target temperature;

comparing the first absolute value to a second absolute value, the second absolute value comprising a difference between a second comparison discharge air temperature and a second comparison outside air temperature; and

if the first absolute value is not greater than the second absolute value, determining the damper motor is disconnected from the damper assembly.

2. The method of claim 1, wherein the economizing function comprises adjusting the damper assembly to make the temperature of air discharged from the HVAC unit equal to the free cooling target temperature.

3. The method of claim 1, wherein the first comparison outside air temperature is reused as the second comparison outside air temperature.

4. The method of claim 1, wherein the first comparison outside air temperature is not reused as the second comparison outside air temperature.

5. The method of claim 1, further comprising, in response to determining the damper motor is disconnected from the damper assembly, generating an indication the damper motor is disconnected.

6. The method of claim 1, further comprising, after circulating air through the HVAC unit, waiting for a stabilization period.

7. The method of claim 1, further comprising, after starting the economizing function, waiting for a stabilization period.

8. A HVAC unit controller for testing a HVAC unit for a disconnected damper motor, the unit controller configured to:

close an outside air section of a damper assembly of a HVAC unit;

circulate air through the HVAC unit;

compare a discharge air temperature to a return air temperature;

if the discharge air temperature is not substantially equal to the return air temperature, determine a damper motor is disconnected from the damper assembly; and

if the discharge air temperature is substantially equal to the return air temperature:

record a first absolute value, the first absolute value comprising a difference between a first comparison discharge air temperature and a first comparison outside air temperature;

start an economizing function of the controller, the economizing function comprising a free cooling target temperature;

compare the first absolute value to a second absolute value, the second absolute value comprising a difference between a second comparison discharge air temperature and a second comparison outside air temperature; and

if the first absolute value is not greater than the second absolute value, determine the damper motor is disconnected from the damper assembly.

9. The HVAC unit controller of claim 8, wherein the economizing function comprises adjusting the damper assembly to make the temperature of air discharged from the HVAC unit equal to the free cooling target temperature.

10. The HVAC unit controller of claim 8, further configured to reuse the first comparison outside air temperature as the second comparison outside air temperature.

11. The HVAC unit controller of claim 8, further configured to not reuse the first comparison outside air temperature as the second comparison outside air temperature.

12. The HVAC unit controller of claim 8, further configured to, in response to determining the damper motor is disconnected from the damper assembly, generate an indication the damper motor is disconnected.

13. The HVAC unit controller of claim 8, further configured to, after circulating air through the HVAC unit, wait for a stabilization period.

14. The HVAC unit controller of claim 8, further configured to, after starting the economizing function, wait for a stabilization period.