

US010161429B2

(12) **United States Patent**
Goffman

(10) **Patent No.:** **US 10,161,429 B2**
(45) **Date of Patent:** **Dec. 25, 2018**

(54) **QUICK ATTACH ACCESSORY MOUNT**

(71) Applicant: **Dango Design, LLC**, Cocolalla, ID (US)

(72) Inventor: **Daniel Goffman**, Cocolalla, ID (US)

(73) Assignee: **Dango Design, LLC**, Cocolalla, ID (US)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

(21) Appl. No.: **15/422,233**

(22) Filed: **Feb. 1, 2017**

(65) **Prior Publication Data**

US 2018/0087714 A1 Mar. 29, 2018

Related U.S. Application Data

(60) Provisional application No. 62/400,477, filed on Sep. 27, 2016.

(51) **Int. Cl.**
F16B 2/10 (2006.01)
F16M 13/02 (2006.01)
(Continued)

(52) **U.S. Cl.**
CPC *F16B 2/10* (2013.01); *F16B 2/02* (2013.01); *F16B 2/04* (2013.01); *F16M 13/022* (2013.01);
(Continued)

(58) **Field of Classification Search**
CPC F16B 2/02; F16B 2/04; F16B 2/10; F16M 13/022; B42F 1/02; B42F 1/1006
(Continued)

(56) **References Cited**

U.S. PATENT DOCUMENTS

1,279,803 A * 9/1918 Watson F16M 11/40
138/120
4,840,341 A * 6/1989 Hasegawa A47G 1/21
211/89.01

(Continued)

FOREIGN PATENT DOCUMENTS

CA 2484135 A1 * 4/2006 B42F 1/02
GB 1138232 A * 12/1968 B42F 1/02

OTHER PUBLICATIONS

Dango Design Official Store—Motorcycle Accessories and GoPro Mounts, accessed on Nov. 22, 2017, via website <https://dango-design.com/grippermount/>.

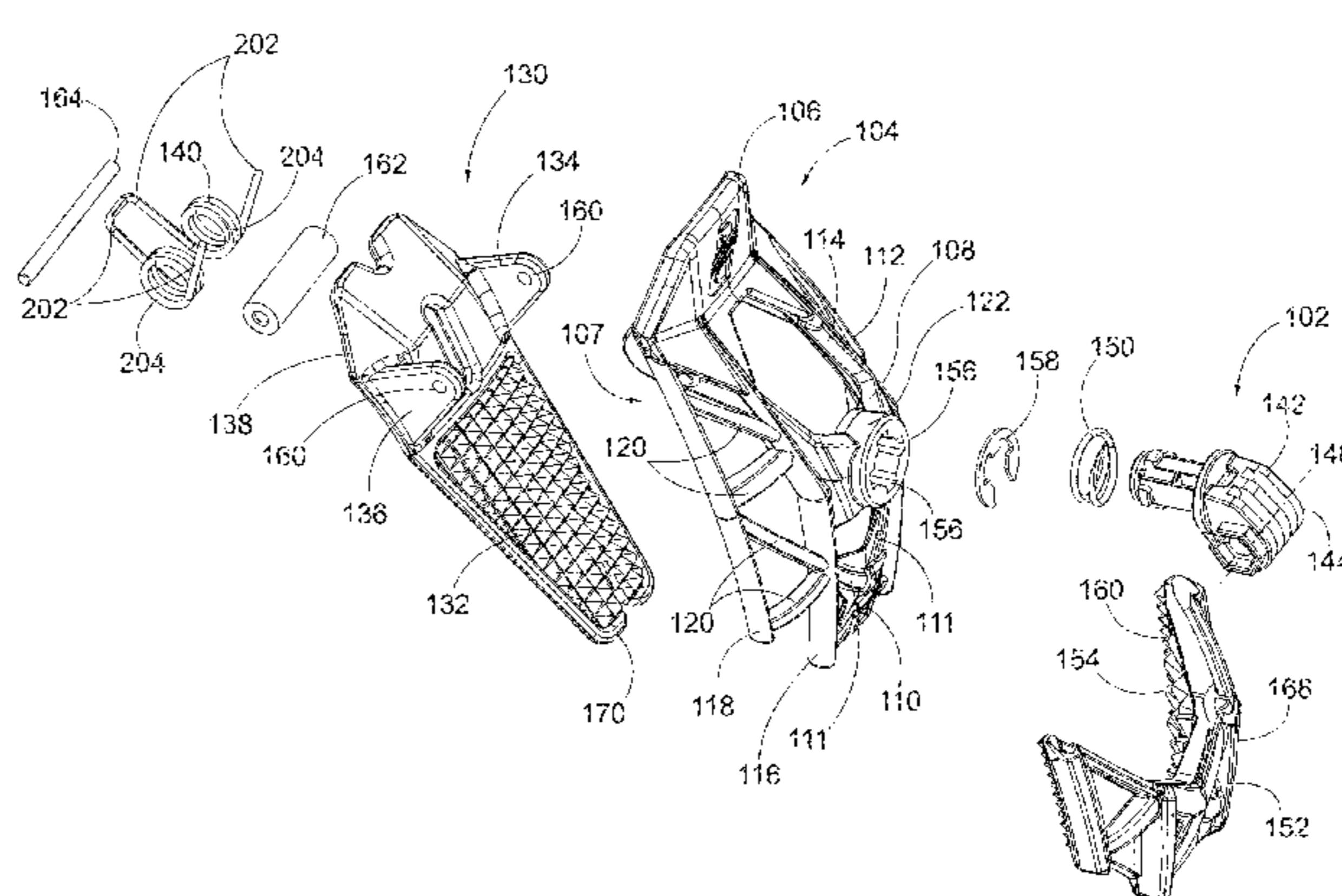
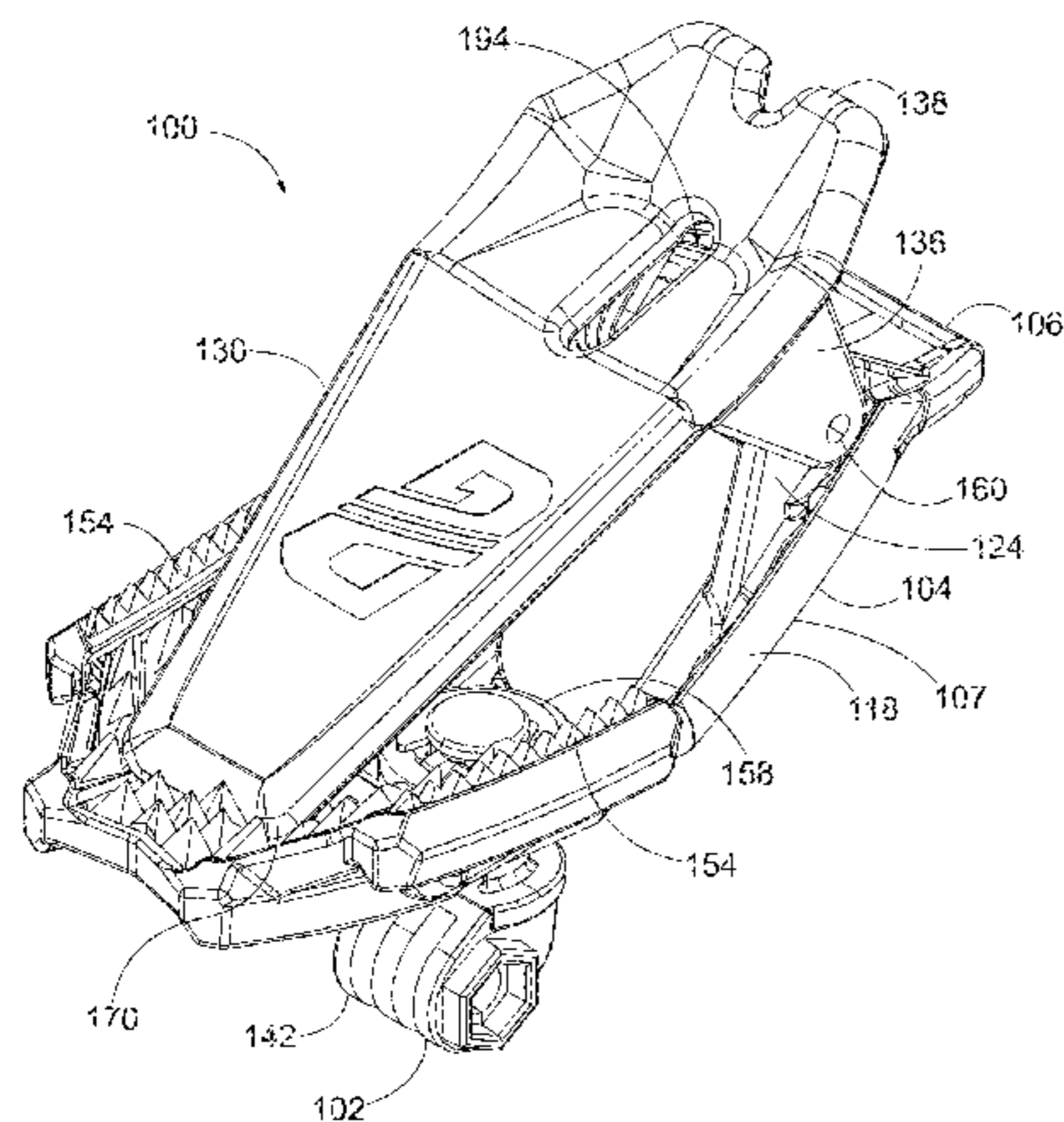
Primary Examiner — Eret C McNichols

(74) *Attorney, Agent, or Firm* — Dorsey & Whitney LLP

(57) **ABSTRACT**

An accessory mount having a clamp has an upper arm pivotably connected to a lower arm. The upper arm has a framework of a plurality of legs and cross members joined together and configured to flex with respect to each other when placed under a load. A tab extends at an angle from one end of the framework. A hinge plate is positioned between the framework and the tab. The lower arm has an elongate web and a tab extending at an angle from one end of the elongate web. A hinge plate may be positioned between the elongate web and the tab and may be attached to the first hinge plate at a pivot connection. A bias member is attached to and positioned between the upper arm and the lower arm to bias the upper arm and the lower arm together about the pivot connection between the hinge plates. Each of the upper and lower arms is formed as unitary, monocoque construction.

17 Claims, 11 Drawing Sheets



US 10,161,429 B2

<p>(51) Int. Cl. <i>F16B 2/02</i> (2006.01) <i>F16B 2/04</i> (2006.01) <i>F16B 2/00</i> (2006.01) <i>B42F 1/00</i> (2006.01) <i>B42F 1/02</i> (2006.01)</p> <p>(52) U.S. Cl. CPC <i>B42F 1/006</i> (2013.01); <i>B42F 1/02</i> (2013.01); <i>F16B 2/005</i> (2013.01)</p> <p>(58) Field of Classification Search USPC 248/229.13, 229.23, 228.4, 230.4, 231.51 See application file for complete search history.</p> <p>(56) References Cited</p> <p align="center">U.S. PATENT DOCUMENTS</p> <p>4,996,755 A * 3/1991 Sato A61B 17/128 29/243.56</p> <p>5,014,956 A * 5/1991 Kayali B60N 3/102 248/311.2</p> <p>5,033,528 A * 7/1991 Volcani A45B 17/00 160/351</p> <p>5,103,384 A * 4/1992 Drohan F16M 11/40 362/190</p> <p>5,148,581 A * 9/1992 Hartmann A44B 99/00 16/4</p> <p>5,400,234 A * 3/1995 Yu F21V 21/088 362/396</p> <p>5,402,558 A * 4/1995 Santapa A47G 25/485 223/91</p> <p>5,853,158 A * 12/1998 Riggle A47G 23/0225 248/311.2</p> <p>D411,220 S * 6/1999 Surabian 224/908</p> <p>6,042,155 A * 3/2000 Lockwood F16L 11/18 138/120</p> <p>6,754,937 B1 * 6/2004 Martin B42F 1/006 24/351</p> <p>D563,452 S 3/2008 Tan et al.</p> <p>D563,779 S * 3/2008 Yip D8/395</p> <p>D564,559 S 3/2008 Stephens et al.</p>	<p>D574,702 S 8/2008 Stephens et al.</p> <p>7,533,906 B2 * 5/2009 Luettgen H01R 35/00 285/146.1</p> <p>D670,285 S 11/2012 Hammitt</p> <p>D679,700 S 4/2013 Werth</p> <p>8,602,662 B1 * 12/2013 Mans F16M 11/041 248/160</p> <p>D703,659 S 4/2014 Werth</p> <p>D704,201 S 5/2014 Shubin</p> <p>8,757,573 B1 * 6/2014 Barnes, Jr. A47G 23/0225 220/737</p> <p>8,800,941 B2 * 8/2014 Kahn A46B 17/02 248/110</p> <p>8,869,355 B2 * 10/2014 Huang H02G 3/32 24/329</p> <p>D720,816 S * 1/2015 Nelson D21/453</p> <p>9,127,786 B1 * 9/2015 Arratia A61M 25/09</p> <p>D772,969 S 11/2016 Druker et al.</p> <p>D795,676 S 8/2017 Karol et al.</p> <p>D800,823 S 10/2017 Druker et al.</p> <p>9,803,797 B2 * 10/2017 Motosko F16M 13/02</p> <p>D810,179 S 2/2018 Harms et al.</p> <p>2003/0233740 A1 * 12/2003 Adams B42F 1/006 24/501</p> <p>2007/0193211 A1 * 8/2007 Harrison A45C 13/08 52/750</p> <p>2009/0179132 A1 7/2009 Qin et al.</p> <p>2010/0107373 A1 * 5/2010 Enga B43K 23/001 24/351</p> <p>2012/0174375 A1 * 7/2012 Mcleod F16M 11/041 29/428</p> <p>2015/0184800 A1 * 7/2015 Eskew F16M 11/14 248/231.51</p> <p>2015/0219130 A1 * 8/2015 Killion F16M 13/022 24/507</p> <p>2016/0112786 A1 * 4/2016 Murata H04R 1/08 248/231.51</p> <p>2016/0133237 A1 * 5/2016 Berlinger G10D 13/029 84/411 P</p> <p>2016/0241289 A1 8/2016 Wieth</p> <p>2017/0202292 A1 7/2017 Volmer</p>
--	---

* cited by examiner

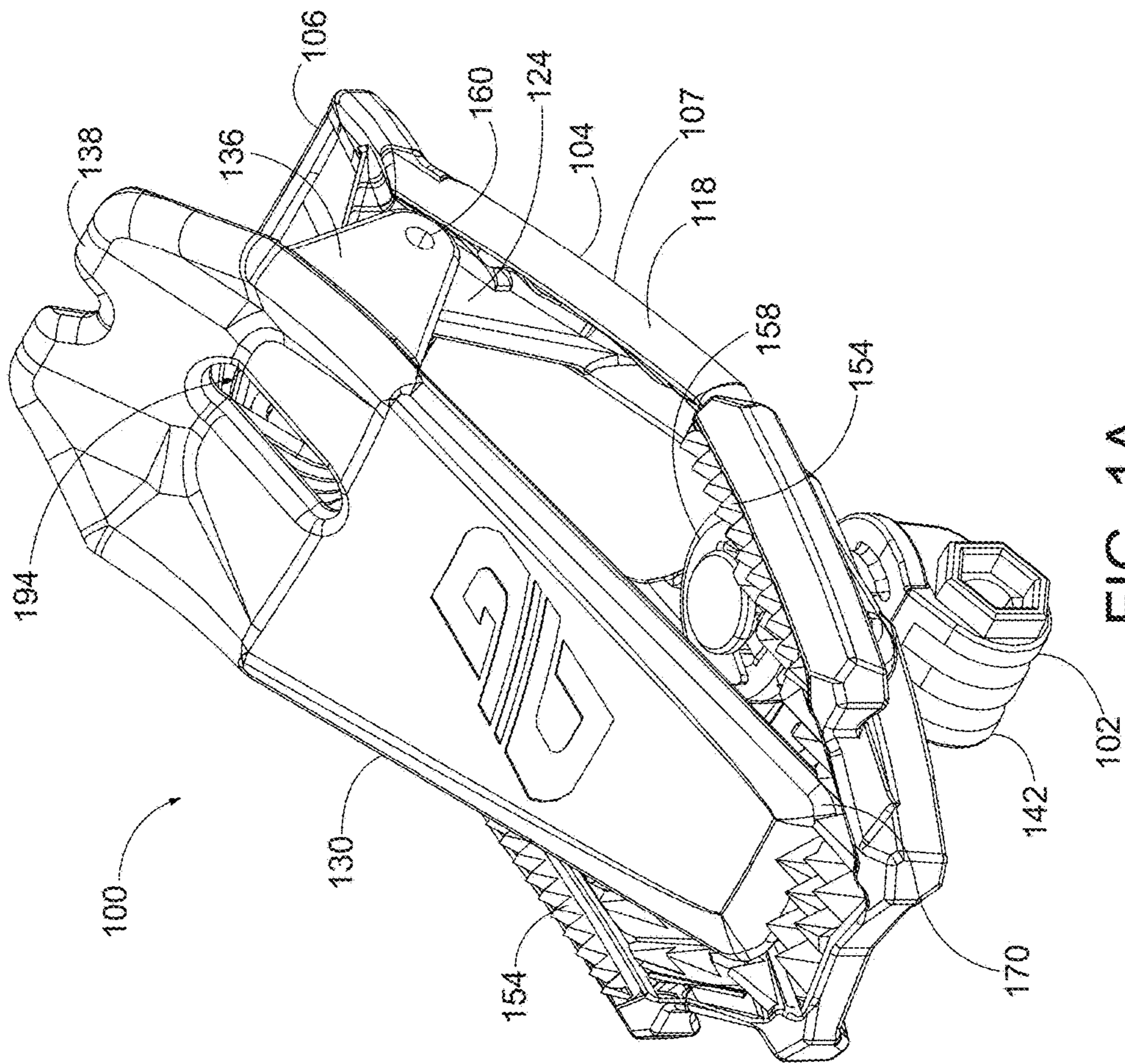


FIG. 1A

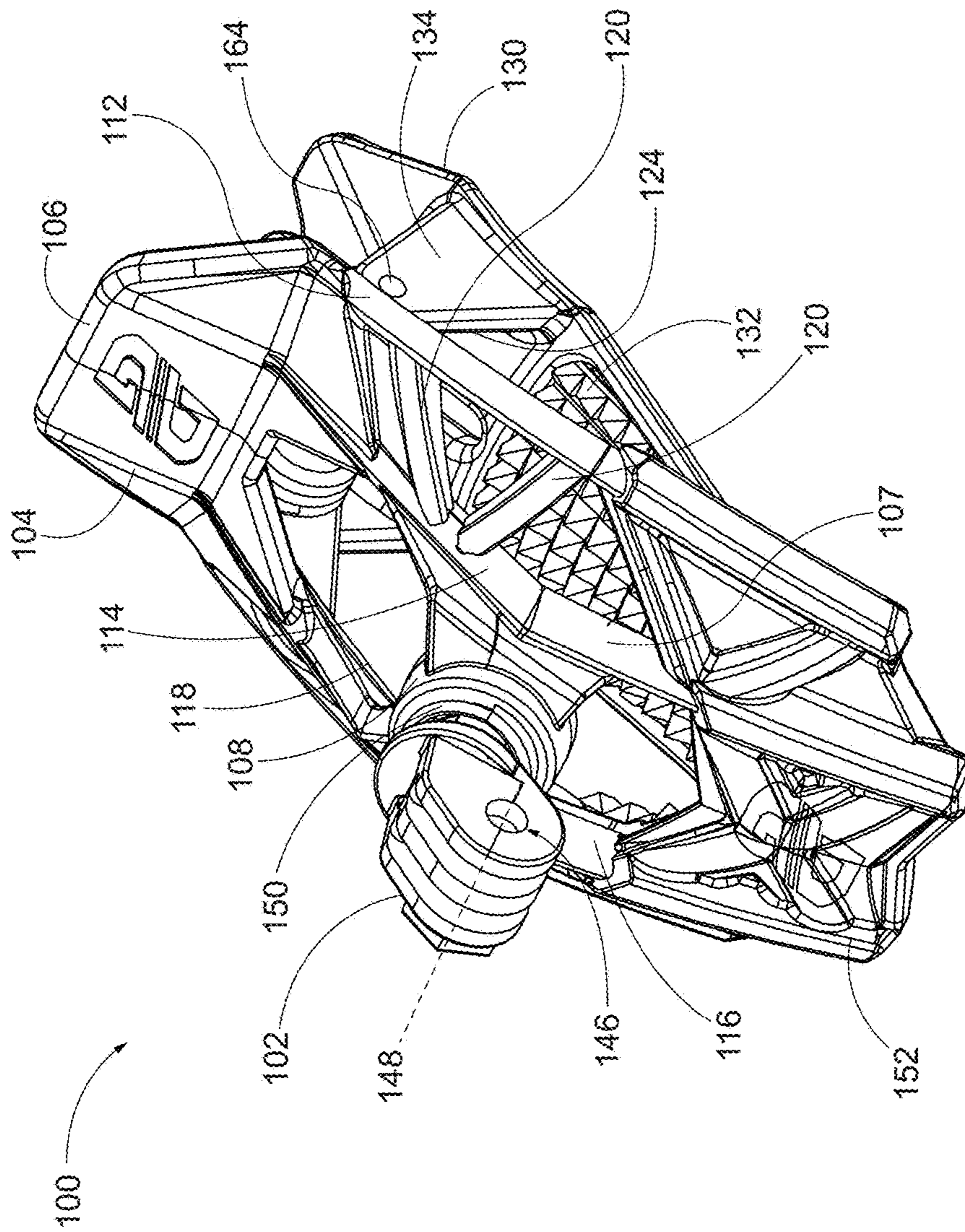


FIG. 1B

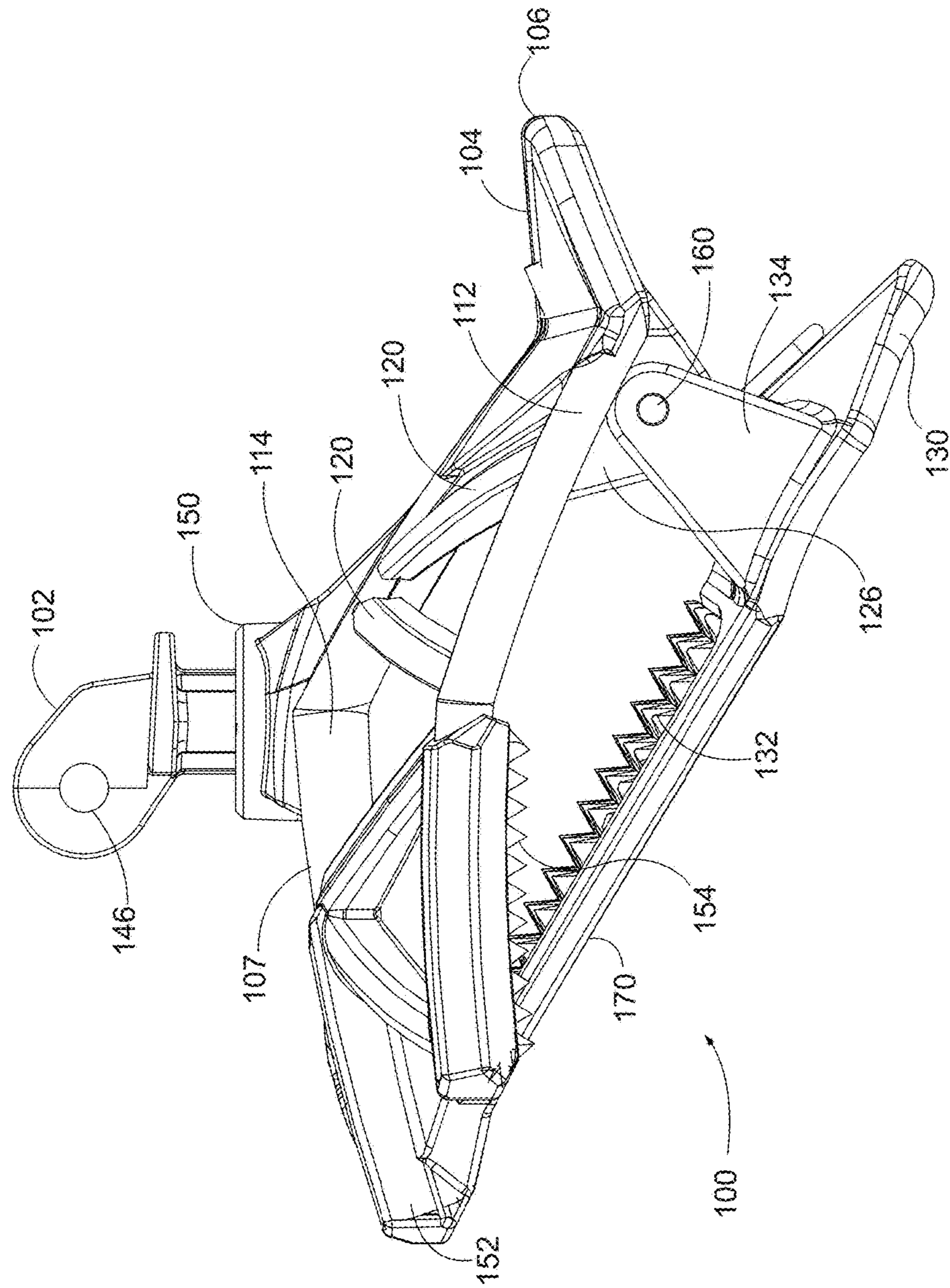


FIG. 1C

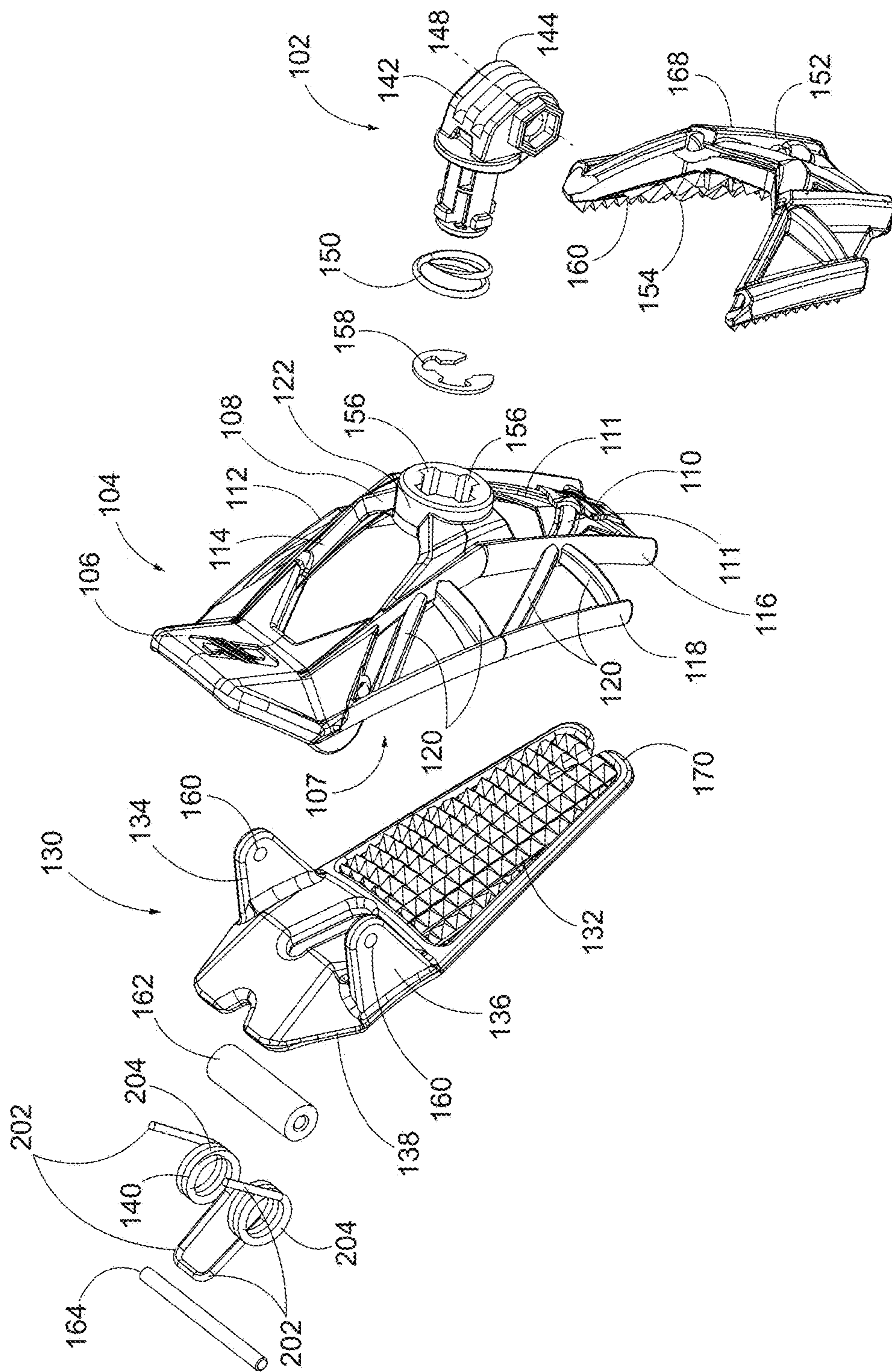


FIG. 2

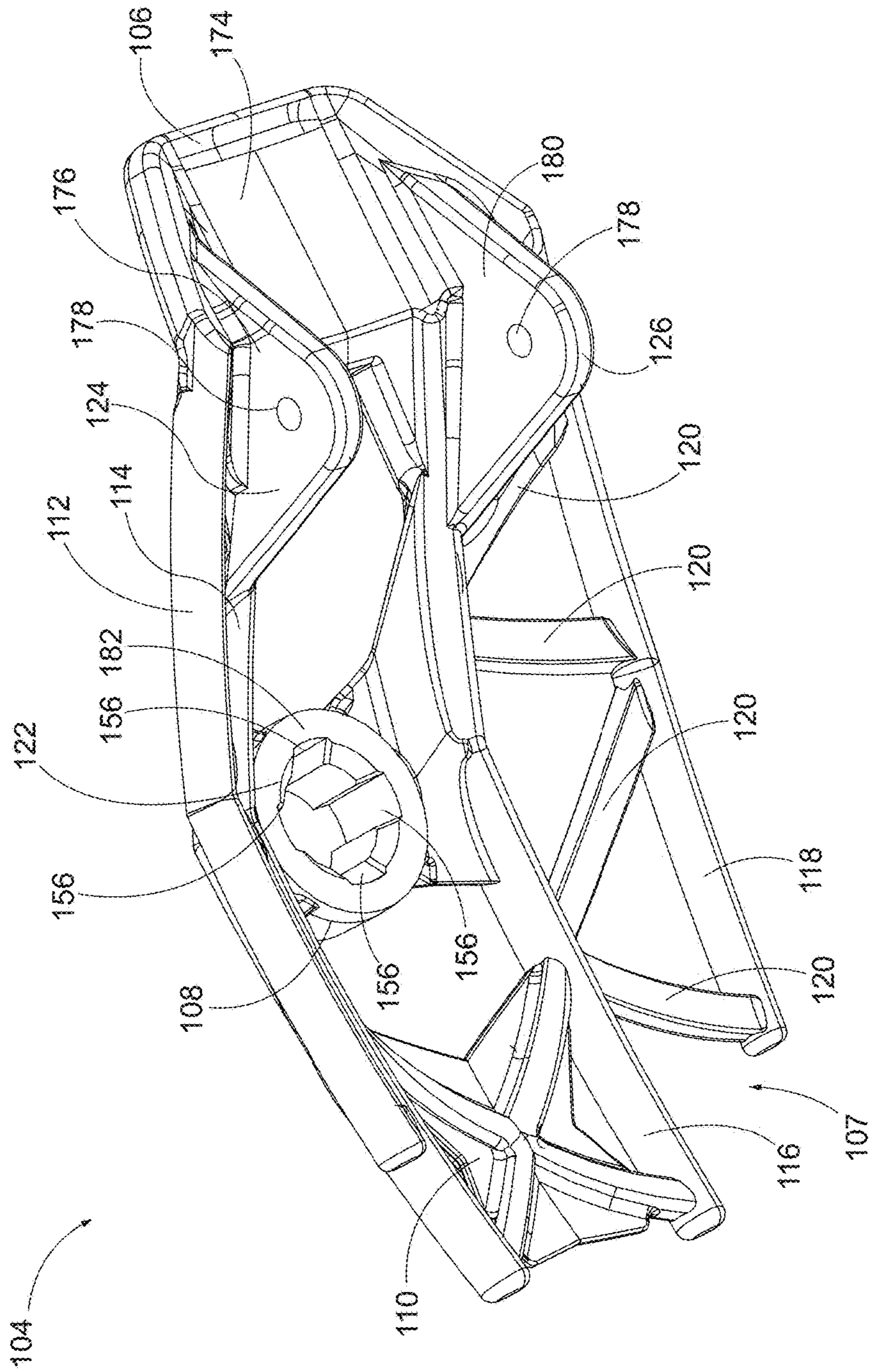


FIG. 3

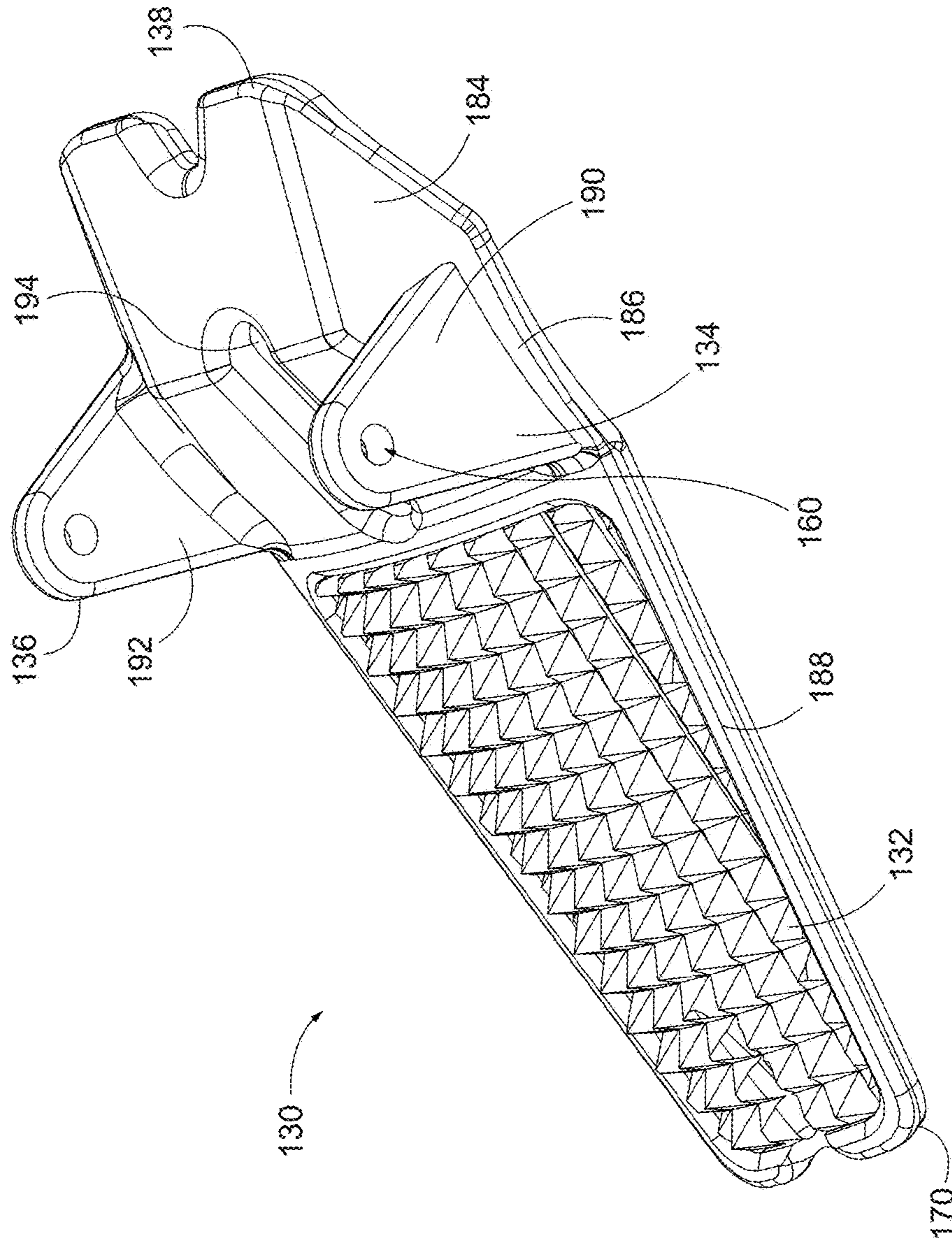


FIG. 4

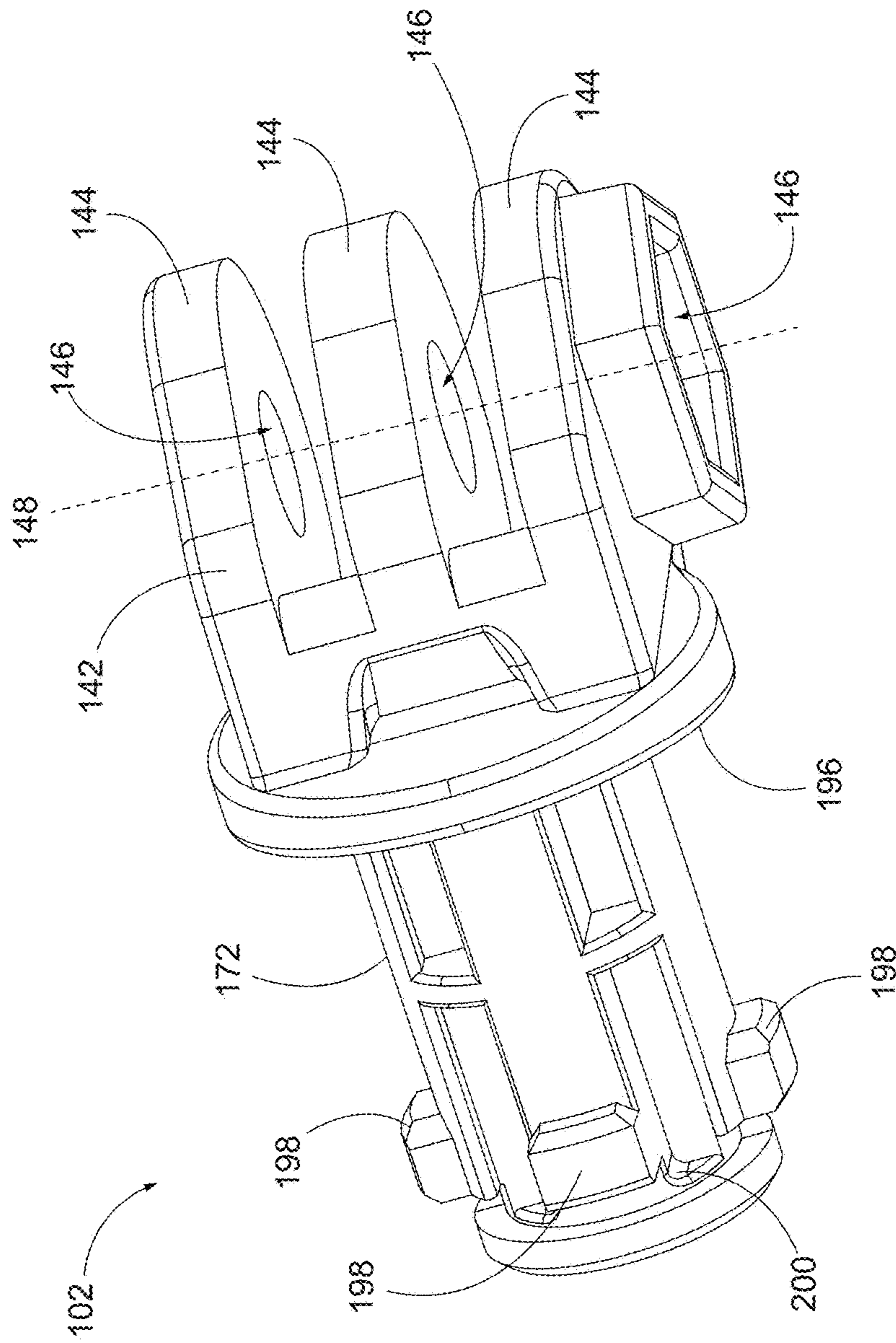


FIG. 5

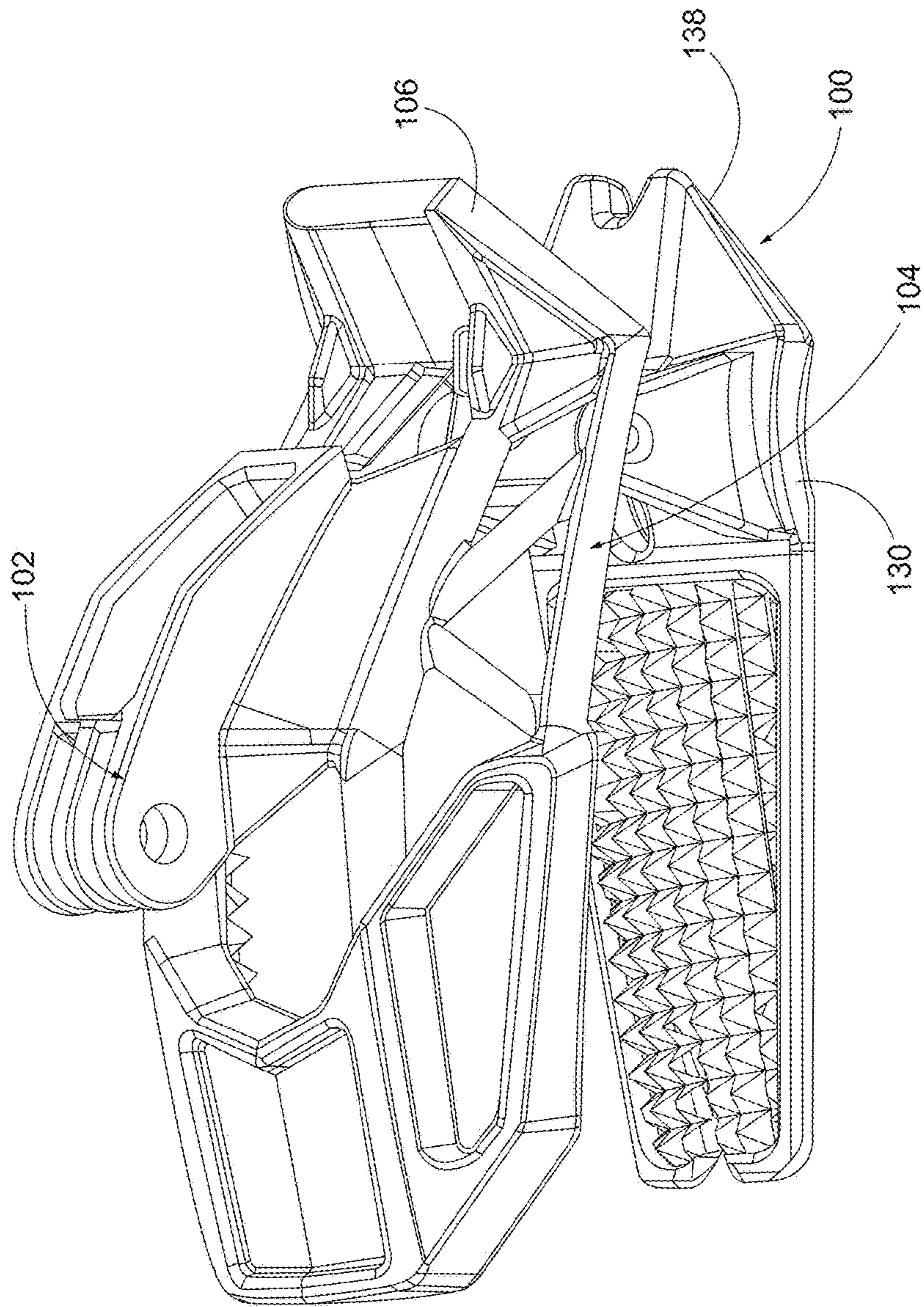


FIG. 6

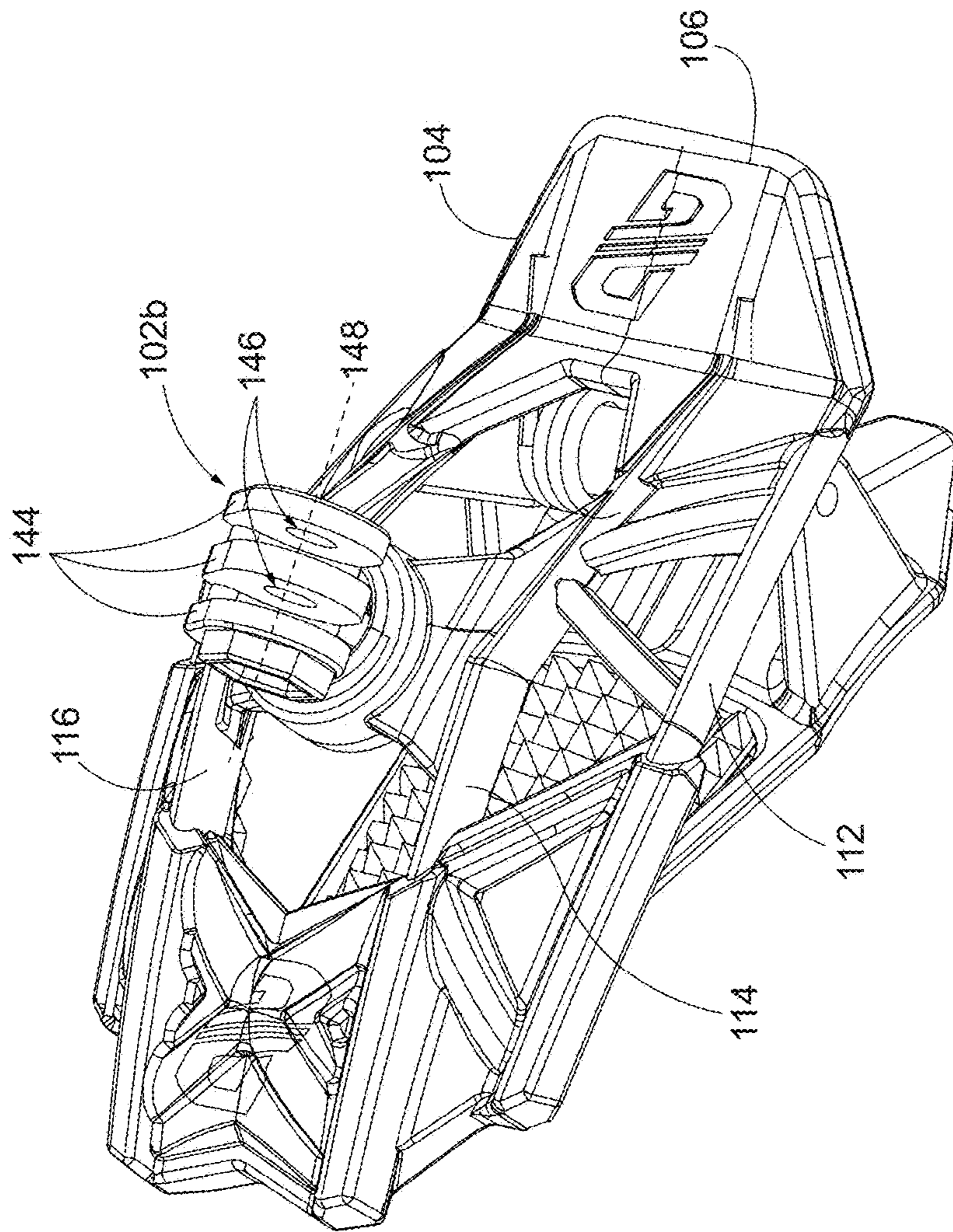


FIG. 7

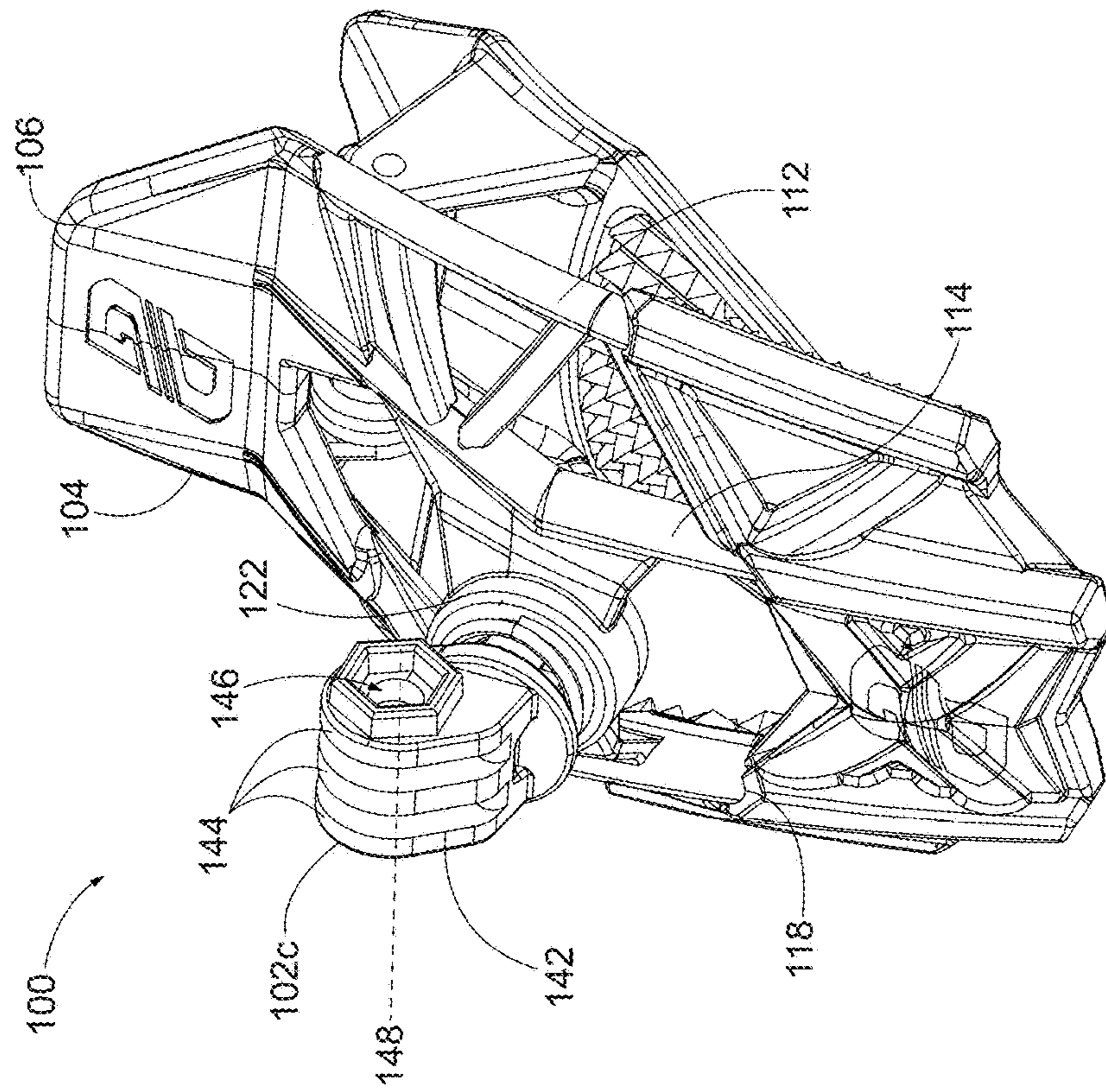


FIG. 8

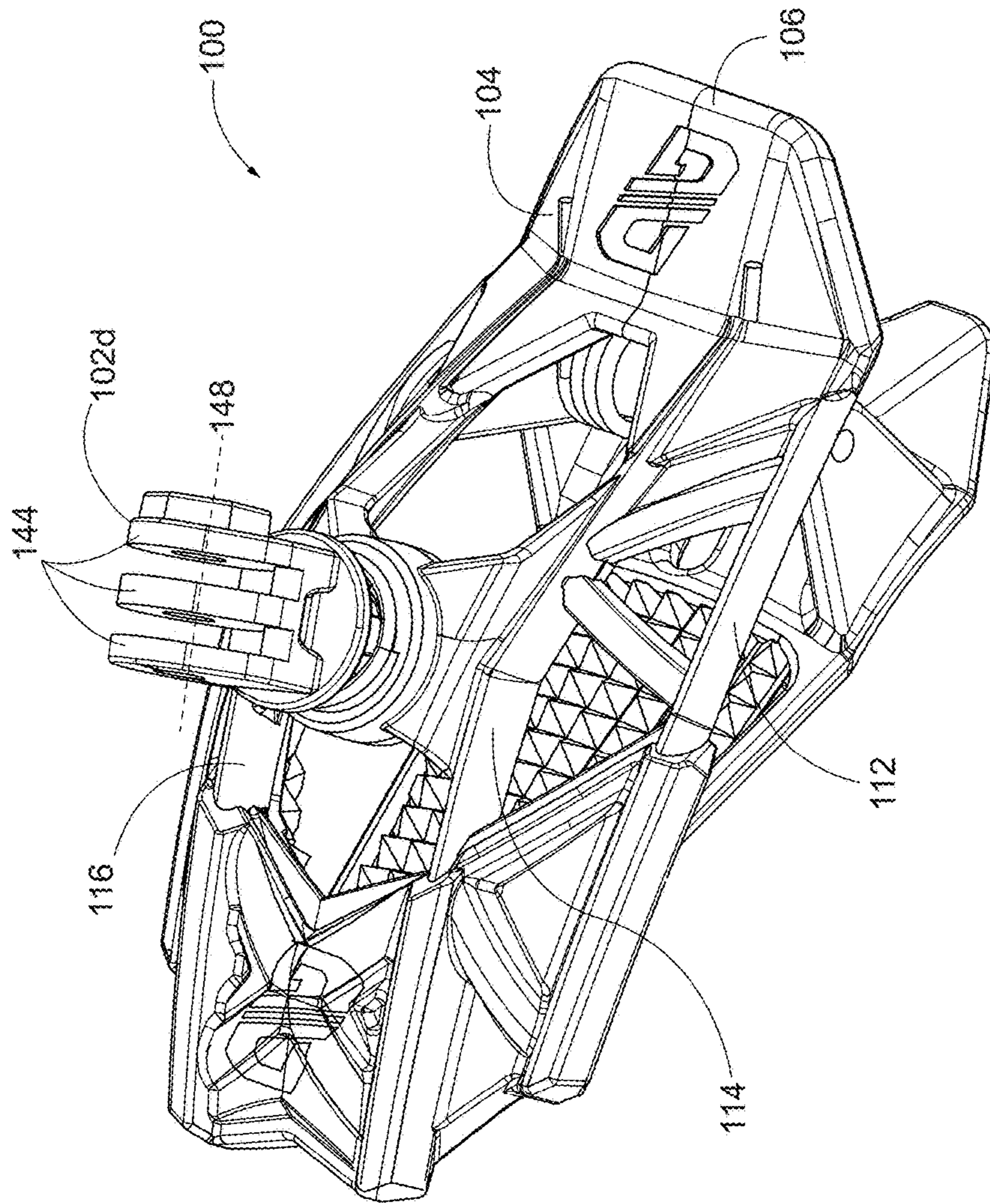


FIG. 9

QUICK ATTACH ACCESSORY MOUNT**CROSS REFERENCE TO RELATED APPLICATIONS**

This application claims the benefit of U.S. Provisional Patent Application No. 62/400,477 filed 27 Sep. 2016 entitled "Quick attach accessory mount," which is hereby incorporated herein by reference in its entirety.

FIELD

This disclosure relates generally to mounting systems, and more specifically to methods and apparatus for mounting systems for consumer accessories.

BACKGROUND

Current methods of attaching accessories to consumer objects can be a time consuming and difficult process. Different accessories may require different attachment modes to attach to similar objects, and different objects may require different attachment modes depending on the use or environment surrounding the object. To overcome these issues, a user may be required to carry multiple attachment devices for the different accessories, and also may carry multiple attachments devices based upon the base object that the accessory will be attached to and the type of use or environment the base object is being used within. The requirements of carrying multiple attachment devices may take up valuable storage space within luggage, gear, or equipment. In addition, current mounting solutions may be difficult to operate with gloved hands, such as when a user participates in outdoor sports and dexterity is limited.

The information included in this Background section of this specification, including any references cited herein and any description or discussion thereof, is included for technical reference purposes only and is not to be regarded subject matter by which the scope of the disclosure as defined in the claims is to be bound.

SUMMARY

In one exemplary implementation, a clamp may be formed of an upper arm pivotably connected to a lower arm. The upper arm may have a framework of a plurality of legs and cross members joined together and configured to flex with respect to each other when placed under a load. A first tab may extend at an angle from one end of the framework. A first hinge plate may be positioned between the framework and the tab. The framework, the tab, and the first hinge plate may be formed as unitary, monocoque construction. The lower arm may have an elongate web and a second tab extending at an angle from one end of the elongate web. A second hinge plate may be positioned between the elongate web and the tab and may be attached to the first hinge plate at a pivot connection. The elongate web, the tab, and the second hinge plate may be formed as unitary, monocoque construction. A bias member may be attached to each of the upper arm and the lower arm and positioned between the upper arm and the lower arm to bias the upper arm and the lower arm together about the pivot connection between the hinge plates.

In another example, a quick attach accessory mount may include an upper arm having a first end; a second end opposite the first end; an upper engagement member adjacent the first end; a plurality of knuckles extending from an

interior surface of the upper engagement member; a plurality of flexible legs extending from the upper engagement member toward the second end; a plurality of cross members connected to and extending between the legs; a first cross brace connected to and extending between the legs and having a socket with grooves formed on an inside surface of the socket; and a second cross brace connected to and extending between the legs. In some examples, the mount may include a textured sleeve positioned at the second end of the upper arm and surrounding a portion of the legs and the second cross brace. In some examples, the mount may include a lower arm having a first end; a second end opposite the first end; a lower engagement member adjacent the first end; a plurality of knuckles extending from an interior surface of the lower engagement member; and a pin connecting the upper arm knuckles to the lower arm knuckles. In some examples, the clamp may include a clamp bias element surrounding the pin and adjacent the upper engagement member and lower engagement member, the clamp bias element in a first position forcing the upper engagement member away from the lower engagement member and forcing the second end of the upper arm toward the second end of the lower arm; and an accessory mount adjustably connected to the socket.

This Summary is provided to introduce a selectin of concepts in a simplified form that are further described below in the Detail Description. This summary is not intended to identify key features or essential features of the claimed subject matter, nor is it intended to be used to limit the scope of the claimed subject matter. A more extensive presentation of feature, details, utilities, and advantages of the present disclosure as defined in the claims is provided in the following written description of the various embodiments of the disclosure and illustrated in the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1A is a top isometric view of an embodiment of an accessory clamp with an accessory mount in a first position.

FIG. 1B is a bottom isometric view of the embodiment of the accessory clamp of FIG. 1A.

FIG. 1C is a side elevation view of the embodiment of the accessory clamp of FIG. 1A.

FIG. 2 is an exploded view of the clamp of FIG. 1A.

FIG. 3 is an isometric view of the upper arm of the clamp of FIG. 1A.

FIG. 4 is an isometric view of the lower arm of the clamp of FIG. 1A.

FIG. 5 is an isometric view of the accessory mount of the clamp of FIG. 1A.

FIG. 6 is an alternate embodiment of an accessory clamp.

FIG. 7 is an isometric view of the clamp of FIG. 1A with the accessory mount in a second position.

FIG. 8 is an isometric view of the clamp of FIG. 1A with the accessory mount in a third position.

FIG. 9 is an isometric view of the clamp of FIG. 1A with the accessory mount in a fourth position.

DETAILED DESCRIPTION

The following disclosure relates to accessory clamps. In an example, an accessory clamp may have an upper arm and a lower arm hinged together and biased shut in a closed position. The upper arm may have a gripping section made from a semi-flexible material configured to conform to the shape of the base object the clamp is attached to. The

gripping section may have legs connected by cross braces and cross members, with gaps in between. The combination of the gaps, legs, cross braces, and cross members may help the upper arm better conform to the shape of the base object the clamp is attached to, as the components may flex with respect to each other and the clamp may conform to a base object's shape.

The upper arm may also feature a flexible overmold, which may increase the gripping surface area from that of a clip with only legs, cross braces, and cross members. The flexible over mold may feature a textured surface that further increases the surface area that the upper arm contacts, therefore improving clamp performance. In addition, the flexible over mold may prevent the legs from being damaged or forced apart past a flexibility point when attached to a base object with a unique shape.

The remaining portion of the upper arm including the hinged area and the entire lower arm may be made from a stiffer material than that of the gripping section, so that the clamp does not undesirably deform when opened.

FIGS. 1A and 1B are isometric views of an embodiment of an accessory clamp **100** with an accessory mount **102** in a first position. FIG. **10** shows the accessory claim **100** from a side elevation view. The clamp of FIGS. 1A-1C has an upper arm **104** with an upper tab-like engagement member **106** and a framework **107** or scaffold structure extending therefrom. The framework **107** may include a number of legs **112, 114, 116, 118**, a first cross brace **108** and a second cross brace **110** extending between an interior pair of the legs **114, 116**, and a number of cross members **120** extending between laterally exterior legs **112, 118** and respective adjacent interior legs **114, 116**. The upper arm **104** may be made in a unitary, monocoque construction and made of a material that, while maintaining the form of the framework **107**, may resiliently flex to conform to an object held within the clamp **100**. An elastomeric sleeve **152** having a textured surface **154** may cover or encase a portion of the framework **107** extending from the first cross brace **108** to envelope the second cross brace **110** and portions of the legs **112, 114, 116, 118**. A socket **122** may be supported within the first cross brace **108**. An accessory mount **102** may be mounted with the socket **122**. First and second upper knuckles **124, 126** may extend downward from each of the interior legs **114, 116** adjacent to the upper engagement member **106**.

A lower arm **130** may pivotably connect to the upper arm **104**. The lower arm **130** may be formed as an elongate web having a textured surface **132** on a top side extending away from a lower tab-like engagement member **138** toward an end portion **170**. First and second lower knuckles **134, 136** may extend from the lower arm **130** at an intermediate area between the lower engagement member **138** and the textured surface. The lower arm **130** may be made of a relatively stiff material, as compared to the material forming the upper arm **104**, in a unitary, monocoque construction. The upper knuckles **124, 126** are configured to engage with the lower knuckles **134, 136** as opposing hinge plates in a pivot relationship. A clamp bias element **140** connects with both the upper arm **104** and the lower arm **130** to bias each toward the other about the pivot.

FIG. **2** is an exploded view of the clamp of FIG. 1A. The clamp **100** of FIG. **2** has an upper arm **104** an upper engagement member **106**, a first cross brace **108**, a second cross brace **110**, legs **112, 114, 116, 118**, a socket **122** with grooves **156**, and an upper engagement member **106**; a clip washer **158**; an accessory mount bias element **150**; an accessory mount **102** with an accessory engagement feature **142** with blade extensions **144**, apertures **146** (shown in

FIGS. **1** and **5**), and a central axis **148**; a sleeve **152** with a textured surface **154**; a lower arm **130** with a lower engagement member **138**, a textured surface **132**, and knuckles **134, 136** with knuckle apertures **160**; a spacer **162**; a clamp bias element **140**; and a pin **164**.

The upper arm **104** may have a plurality of legs **112, 114, 116, 118** connected by cross braces **108, 110** and cross members **120**. The legs **112, 114, 116, 118** may be adjacent to and extend away from the upper engagement member **106**. In an example, the legs **112, 114, 116, 118** may be parallel at a section adjacent the upper engagement member **106**, diverge away from each other at a section near the first cross brace **108**, and then converge back toward each other at the second cross brace **110**. In an example the legs **112, 114, 116, 118** are each connected with each other before extending away from the upper engagement member **106**. The legs **112, 114, 116, 118** may be of the generally same length and width.

At least one cross member **120** may connect the first leg **112** and second leg **114** together and at least one cross member **120** may connect the third leg **116** and fourth leg **118** together. In an example, the first leg **112** is connected to the second leg **114** by at least one cross member **120**, for example three cross members. In additional examples, the first leg **112** is connected to the second leg **114** with more or less cross members **120** or with at least one cross brace **108, 110**. The second leg **114** may be connected to the third leg **116** by at least one cross brace **108, 110**, for example two cross braces, but other examples may include more or less cross braces and at least one cross member. The third leg **116** may be connected to the fourth leg **118** in a connection similar to the connection of the first leg **112** and second leg **114**. In additional examples, the third leg **116** and fourth leg **118** may be connected with different connection features than the first leg **112** and second leg **114**. In an example, the cross member **120** may be a single extension that connects a leg to an adjacent alternate leg.

In an example, the cross members **120** connecting the first and second legs **112, 114** may be aligned with each other at acute angles. In other examples, the cross members **120** connecting the first and second legs **112, 114** may be aligned with each other at normal or oblique angles. In an example, the cross members **120** connecting the third and fourth legs **116, 118** may be aligned with each other at acute angles. In other examples, the cross members **120** connecting the third and fourth legs **116, 118** may be aligned with each other at normal or oblique angles.

In some examples, the legs **112, 114, 116, 118**, cross braces **108, 110**, and cross members **120** of the upper arm **104** may convexly curve away from the lower arm **130**, with the socket **122** of the first cross brace **108** located at an apex of the convex curve.

In an example, the first cross brace **108** may be a single segment that spans between the second and third legs **114, 116** with a portion extending from the second leg **114** having a varied width, the width decreasing near the center of the cross brace **108**, then increasing at a location joining the third leg **116**. The first cross brace **108** may define and support a socket **122** configured to connect to an accessory mount **102** and accessory mount bias element **150**.

In an example, the second cross brace **110** may have two extensions **111** that form a shape similar to that of an "x." In an example, the second cross brace **110** does not have gaps formed between the extensions **111** but instead has additional material filling in between the two extensions.

In an example, the sleeve **152** has a textured surface **154** and is directly molded onto the second cross brace **110** and

5

a portion of each of the legs **112**, **114**, **116**, **118** using an injection over mold process. The sleeve's textured surface **154** may be on an inside surface **166** of the sleeve **154** facing the lower arm **130** when assembled, and may have a smooth surface on outer surface **168** opposite the lower arm **130** when assembled. In an example, the textured surface **154** may be knurled, fluted, grooved, or otherwise tooled or formed with a surface treatment to provide a high friction or gripping surface against the lower arm as further described herein.

The sleeve **152** may be made from a material more flexible than the materials used for the upper and lower arms **104**, **130**. For example, a low durometer rubber that easily flexes and moves with the upper arm **104** may be used to comply with different shapes of the base object the clamp **100** may be attached to. In a closed position, an end portion **170** of the lower arm **130** may contact the textured surface **154** of the sleeve **152**. In addition to the textured surface **154**, the sleeve **152** may be made from a material which may increase the frictional forces between the sleeve **152** and a base object to which the clamp **100** is attached. The sleeve **152** may be attached to the upper arm **104** using an overmold process. This may help to prevent the sleeve **152** from separating from the upper arm **104** during use. The sleeve **152** may also help prevent the legs **112**, **114**, **116**, **118** from flexing or being adjusted in an undesirable direction or position and prevent the legs **112**, **114**, **116**, **118** from damage.

An accessory mount **102** may be connected to the first cross brace **108** of the upper arm **104** through a socket **122**. A shaft or post **172** extends from the accessory engagement feature to seat within and through the socket **122**. An accessory mount bias element **150** may surround a portion of the post **172** of the accessory mount **102** as shown in FIG. **5**. A clip washer **158** may be engaged with the accessory mount **102** to connect the accessory mount **102** to the upper arm **104**. The accessory engagement feature **142** may be configured to connect to a variety of accessories, such as but not limited, to a camera, a camera accessory, a cell phone, a floatation member, a water bladder tube or mouth piece, keys, tools, drinking vessels, a wallet, writing utensils, laptops, tablets, etc.

The accessory mount **102** of FIG. **1** is shown in a first position and may be adjusted to multiple other positions. The accessory engagement feature **142** may be located on a side of the accessory mount **102** opposite the male post **172** (shown in FIG. **5**). The accessory engagement feature **142** has a number of parallel blade extensions **144**, each defining an aperture **146** concentric with a central axis **148**. In the first position, the accessory engagement feature **142** is positioned at a location distal from the upper engagement member **106** with the central axis **148** generally perpendicular the legs **112**, **114**, **116**, **118**.

FIG. **3** is an isometric view of the upper arm **104** of the clamp **100** of FIG. **1**. The upper arm **104** has an interior surface **174** with a first knuckle **124** having an external face **176** and an aperture **178**, a second knuckle **126** with an internal face **180** and a knuckle aperture **178**; an upper engagement member **106**, legs **112**, **114**, **116**, **118**; a first cross brace **108**; a socket **122** with grooves **156** and a bottom surface **182**; a second cross brace **110**; and cross members **120**.

The first cross brace **108** of the upper arm **104** may have a socket **122**. The accessory mount **102** may be connected to the first cross brace **108** of the upper arm **104** at the socket **122**. The accessory mount **102** may have features, described in FIG. **5**, configured to engage with the grooves **156** in the

6

socket **122** to adjustably align the accessory mount **102** with respect to the upper arm **104**.

The socket **122** may have a plurality of grooves **156** located on an interior surface. In an example, there are four grooves **156**, but in other examples there may be more or less grooves. The socket **122** may have a bottom surface **182** configured to engage with the clip washer **158** to adjustably and rotatably connect the accessory mount **102** to the upper arm **104**.

The upper arm **104** may have a first knuckle **124** and a second knuckle **126** that extend from an interior surface **174** of the upper arm **104** proximate the lower arm **130** when assembled. In an example, the upper arm **104** may have knuckles **124**, **126** that extend from the upper engagement member **106**, the second leg **114**, and the third leg **116**, toward the lower arm **130** when assembled. In an example, the knuckles **124**, **126** extend from the upper engagement member **106** and the legs **112**, **114**, **116**, **118**. The knuckles **124**, **126** may each have an aperture **178** extending through the individual knuckle, and both knuckle apertures **178** are arranged along a common center axis and sized to receive the pin **164**. The upper arm knuckles **124**, **126** may be configured to engage with the lower arm knuckles **134**, **136**, the pin **164**, the spacer **162**, and the clamp bias element **140**.

FIG. **4** is an isometric view of the lower arm **130** of the clamp **100** of FIG. **1**. FIG. **4** shows a lower arm **130**, a first section **184**, a second section **186**, a third section **188**, a lower engagement member **138**, a textured surface **132**, a first knuckle **134**, a second knuckle **136**, an exterior face **190**, an interior face **192**, a knuckle aperture **160**, an aperture **194**, and an end **170**.

The lower arm **130** has three sections **184**, **186**, **188**, each having a surface proximate the upper arm when assembled. The lower engagement member **138** is included in the first section **188**. The second section **186** has a first knuckle **134** with an exterior face **190**, and a knuckle aperture **160** extending through the first knuckle **134**; a second knuckle **136** having an interior face **192** and knuckle aperture **160** extending through the second knuckle **136**, both knuckle apertures **160** arranged along a common center axis and sized to receive the pin **164**. The first and second sections **184**, **186** of the lower arm **130** may have an aperture **194** extending through them. In addition, the third section **188** may include the end **170** of the lower arm **130**, with a textured surface **132**.

The lower arm **130** may have knuckles **134**, **136** that extend from a second section **186** toward the upper arm **104** when assembled. In an example, the knuckles **124**, **126**, **134**, **136** of the upper and lower arms **104**, **130** may be used to connect the upper and lower arms **104**, **130**.

The third section **188** of the lower arm **130** may be concavely curved inward toward the upper arm **104** when assembled. The third section **188** may have a textured surface **132** proximal the upper arm **104** when assembled. In an example, the textured surface **132** may be knurled, fluted, grooved, or otherwise tooled or formed with a surface treatment to provide a high friction or gripping surface against the sleeve as further described herein. In an example, the textured surface **132** may have features such as peaks formed as individual pyramids having four symmetrical triangular sides extending away from the third section and toward the upper arm when assembled. In additional examples, the textured surface **132** may have asymmetrical features. The textured surface **132** may be manufactured as a different component from that of the lower arm **130**, or the textured surface **132** and the lower arm **130** may be manufactured as a single part. The textured surface **132** may be

manufactured using a material different than that of the lower arm **130**, or it may be made from the same material as the lower arm **130**.

In an example, the upper arm **104**, lower arm **130**, and sleeve **152** may be made from plastic or a similar material. In an example, the upper arm **104**, lower arm **130**, and sleeve **152** may be made from dissimilar materials. In an example, the lower arm **130** may be made from glass filled polypropylene, which may have an increased strength than a lower arm manufactured without glass filling. Features of the material selected for the lower arm **130** may include that the finished arm may be stiffer with increased strength and heat resistance. An example material may be a blend of material including polypropylene with a range of glass fill from 10-30%. In an example, the lower arm **130** is manufactured using injection molding, although other manufacturing processes may be used.

In an example, the upper arm **104** may be made from a blend of polypropylene and santoprene. In an example, the material mixture may be 60-80% polypropylene and 20-40% santoprene. The santoprene may be used to increase the flexibility of the upper arm. In an example, the material used to create the upper arm **104** is more flexible than the material used to create the lower arm **130**. In an example, the upper arm **104** is manufactured using injection molding, although other manufacturing processes may be used.

FIG. **5** is an isometric view of the accessory mount **102** of the clamp **100** of FIG. **1**. The accessory mount **102** has an accessory engagement feature **142** having blade extensions **144**, apertures **146**, and a central axis **148**; a mating surface **196**; and a male post **172** with detents **198** and an annular groove **200**. The detents **198** may be shaped to correspond to and configured to engage with the grooves **156** in the socket **122** of the upper arm **104**. The annular groove **200** may be configured to engage with the clip washer **158**, shown in FIG. **2**, for assembly of the accessory mount **102** to the upper arm **104**. The mating surface **196** may be configured to engage with the bottom surface **182** of the upper arm's socket **122**.

FIG. **6** is an alternate embodiment of an accessory clamp **100**. The clamp **100** has an upper arm **104** with an upper engagement member **106**; a lower arm **130** with a lower engagement member **138**; and an accessory mount **102**. The embodiment is similar to that of FIG. **1**, except that the position of the accessory mount **102** is fixed and cannot be adjustably rotated with respect to the upper arm **104**.

Other configurations of the upper and lower arms are also contemplated. In an example, the upper arm and lower arm may be made from a single injection molded part with compliant mechanisms and living springs. Another example of the design includes different sizes and shapes of the upper arm and lower arm including rigid designs.

The clamp **100** may be assembled by connecting the upper arm **104** and the lower arm **130**. The sleeve **152** may be attached or connected to an end of the upper arm opposite the upper engagement member **106**. The upper arm **104** and lower arm **130** may be connected through a pin **164** that aligns and connects knuckles **124**, **126** of the upper arm **104** with the knuckles **134**, **136** of the lower arm **130**. When assembled, the pin **164** may be covered by a spacer **162** and a clamp bias element **140**, for example a torsion spring with at least one pair of extending arms **202**.

When assembled, the upper arm's knuckles **124**, **126** fit between the lower arm's knuckles **134**, **136**. A spacer **162** may be installed through a center of the windings of the clamp bias element **140**. The clamp bias element **140** and spacer **162** may seat between upper arm's knuckles **124**,

126. The pin is then slid through apertures **160**, **178** located in the knuckles of the upper and lower arms **104**, **130**, aligning the upper arm's first knuckle **124** (shown in FIG. **3**) with the lower arm's first knuckle **134**. The pin **164** will continue to be slid through the spacer **162** installed within the center of the windings of the clamp bias element **140**, and then extend through apertures **160**, **178** in the upper arm's second knuckle **126** (shown in FIG. **3**) and the lower arm's second knuckle **136**. The pin **164** connects the first and second knuckles **124**, **126**, **134**, **136** of the upper and lower arms **104**, **130** to each other to create a clamp **100** with the upper arm **104** and lower arm **130** pivoting about the pin **164**. In an example, the extending arms of the clamp bias element contact the interior facing surfaces of both the upper engagement member and the lower engagement member. In a resting position, the clamp bias element forces the interior facing surfaces away from each other, which forces the ends of the upper arm and the lower arm together, creating a closed clamp.

In an example, the clamp bias element has one pair of extending arms. In an example shown in FIG. **2**, the clamp bias element **140** has two windings **204**, each with a pair of extending arms **202**, each pair of arms **202** extending from the center of the its respective windings. A first arm of the first pair **202** of the first winding **204** may be connected to a first arm of the second pair **202** of the second winding **204**. A clamp using at least two windings and two pairs of extending arms may better balance the bias forces exerted on the interior surfaces of the upper and lower arms. The balanced bias force may be desired so that when the clamp is opened, the biased forces are spread more evenly across the interior surfaces and may prevent an uneven load from being transmitted through the spacer and the shaft as opposed to pivoting around it, causing potential damage to and failure of the clamp. In addition, the two windings and associated extending arms may allow for the bias force of the clamp to be increased, thereby providing a stronger clamp that may more securely engage with a base object.

In general, an example clamp may allow a user to temporarily, securely attach an accessory, such as a camera, a cell phone, a floatation member, a water bladder tube or mouth piece, keys, poles, tools, etc. to a base object, such as a helmet, a handlebar, a backpack, a tent, furniture, a vehicle, a tail gate, etc.

The clamp bias element **140**, for example a dual spring, may bias the clamp **100** closed in a resting position. To use the clamp **100**, a user may grasp the engagement members **106**, **138** of the upper and lower arms **104**, **130** and apply a compressive force, overcoming the biased spring force in the clamp bias element **140** to move the upper and lower arms **104**, **130** apart from each other at the unconnected ends opposite the engagement members **106**, **138**. When the user desires to close the clamp **100**, for example to attach the clamp **100** to a base object, the user releases the engagement members **106**, **138** and the clamp bias element **140** forces the engagement members **106**, **138** away from each other, forcing the unconnected ends opposite the engagement members **106**, **138** back toward each other.

The ability to quickly and securely, temporarily attach an accessory to a base object may be desired when the base object contains a variety of shapes, or if a user would like to repeatedly attach the same accessory to a variety of objects without the need for multiple mounts. For example, attaching a camera to a shaped surface may be challenging since the camera may not be balanced or stay in a fixed position. The clamp **100** device of the current disclosure may eliminate some of those challenges. The ability to quickly engage

and disengage the clamp 100 may allow a user the ability to easily move the clamp 100 from different base objects. For example, if a camera is attached to the clamp's accessory mount 102, the clamp 100 can be connected to a handle bar and then easily moved to a helmet depending on the user's desires.

The clamp 100 may be easily operated with gloved hands, as the engagement members 106, 108 can be easily accessed even if a user's fingers are encased in gloves, mittens, or other protective coverings. This may be desirable so that a user does not need to unnecessarily remove protective coverings to adjust the clamp's location or orientation.

In addition, a consumer may prefer to attach the clamp 100 to a base object and then easily change the accessory connected to the clamp 100. In an example, the user may attach the clamp 100 to the front of a helmet and connect a camera to the accessory mount 102. The user may then remove the camera and attach an alternate accessory to the accessory mount 102 without disconnecting the clamp 100 from the helmet.

In an example, the clamp bias element 140 may have a spring constant. In an example, the clamp bias element 140 may be sized to require a specified force in pounds to force the clamp 100 open, making the clamp bias element 140 relatively stiff. A stiff clamp bias element 140 may help the clamp 100 remain in a closed position so that when a user attaches it to a base object, the clamp 100 remains substantially fixed to the base object. For example, if a user attaches a camera to the accessory mount 102 and then attaches the clamp 100 to a helmet, the clamp 100 would need to remain fixed in place even as the user engages in high impact or high speed activities. For example, in activities such as motorcycling, off-roading, dirt biking, bmx riding, road biking, snowmobiling, skateboarding, and the like in which the helmet experiences large impacts, shocks, and movement or high speeds, the clamp 100 should not move with respect to the helmet. The stiff clamp bias element 140 may also help to keep the clamp 100 in place when a relatively heavy accessory is attached to the accessory mount.

The textured surface 132 of the lower arm 130 and the sleeve 152 may aid in the clamp 100 being adjustably secured to the base object. The frictional force generated between the textured surface 154 of the sleeve 152, the textured surface 132 of the lower arm 130, and the base object due to the clamp bias element 140 may further assist in the clamp 100 being temporarily secured to the base object. The textured surfaces 132, 154 may help the clamp 100 engage with the base object better than a clamp that features two flat, smooth arms. The textured surfaces 132, 154 may conform and flex with the base object, enabling the clamp 100 to be used in a variety of activities and attached to a variety of differently shaped base objects.

Furthermore, the upper arm 104 may feature legs 112, 114, 116, 118 that allow the upper arm 104 to flex to better engage with the base object. The legs 112, 114, 116, 118 may individually conform to the shape of the base object such that each leg may deflect, flex, twist, etc. in a different direction based upon the shape of the base object. To ensure that the clamping force of the clamp 100 is maintained even with the flexible legs 112, 114, 116, 118, the legs 112, 114, 116, 118 may be connected to each other using cross members 120 and cross braces 108, 110. The cross members 120 and cross braces 108, 110 may help improve the strength and durability of the clamp 100 while still allowing the legs 112, 114, 116, 118 to flex and conform to a shape of the base object. The upper arm 104 may be more flexible than the lower arm 130, therefore allowing the lower arm 130 to act

as a brace against the base object while the upper arm 104 flexes to conform to the shape of the base object.

The upper engagement member 106 of the upper arm 104 may be stiffer than the legs 112, 114, 116, 118, cross braces 108, 110, and cross members 120 of the upper arm 104. The increased stiffness of the upper engagement member 106 may help so that the force required to open the clamp 100 does not cause the deformation of the upper engagement member 106 and decrease the durability of the clamp 100.

FIG. 7 is an isometric view of the clamp of FIG. 1 with the accessory mount 102 in a second position. The clamp of FIG. 7 has an upper arm 104 with an upper engagement member 106, a socket 122, and legs 112, 114, 116; and an accessory mount 102b in a second position with an accessory engagement feature 142 having blade extensions 144, apertures 146, and a central axis 148. The accessory mount 102b in the second position is rotated within the socket 122 so that it is 90 degrees rotated from the accessory mount 102 in a first position shown in FIG. 1. In this second position, the central axis 148 is somewhat parallel the legs 112, 114, 116 and is proximal the second leg 114 of the upper arm 104.

FIG. 8 is an isometric view of the clamp of FIG. 1 with the accessory mount in a third position. The clamp 100 of FIG. 8 has an upper arm 104 with an upper engagement member 106, a socket 122, and legs 112, 114, 116; and an accessory mount 102c in a third position with an accessory engagement feature 142 having blade extensions 144, apertures 146, and a central axis 148. The accessory mount 102c in the third position is rotated within the socket 122 so that it is 180 degrees rotated from the first position shown in FIG. 1. In this third position, the central axis 148 is somewhat perpendicular the legs 112, 114, 116 and is proximal the upper engagement member 106 of the upper arm 104.

FIG. 9 is an isometric view of the clamp of FIG. 1 with the accessory mount in a fourth position. The clamp 100 of FIG. 9 has an upper arm 104 with an upper engagement member 106, a socket 122, and legs 112, 114, 116; and an accessory mount 102d in a fourth position with an accessory engagement feature 142 having blade extensions 144, apertures 146 (shown in FIG. 8), and a central axis 148. The accessory mount 102d in the fourth position is rotated within the socket 122 so that it is rotated counterclockwise 270 degrees from the first position shown in FIG. 1, and 180 degrees rotated from the second position shown in FIG. 7. In this fourth position, the central axis 148 is somewhat parallel the legs 112, 114, 116 and is distal the second leg 114 of the upper arm 104.

The accessory mount 102 may be configured to rotate with respect to the upper arm 104. For example, the accessory mount 102 may be pushed toward the upper arm 104, overcoming the biasing force in the accessory mount bias element 150 so that the detents 198 on the male post 172 of the accessory mount 102 disengage with the grooves 156 in the sprocket 122 of the upper arm 104. In an example, the accessory mount 102 may rotate 360 degrees with respect to the upper arm 104, but it may be fixedly rotated in 90 degree increments, as shown in FIGS. 1, and 7-9. The fixed rotation may be enabled through the interaction of the detents 198 and the grooves 156, such that the detents 198 are spaced 90 degrees apart from each other, and the grooves 156 are also spaced 90 degrees apart from each other. The accessory mount 102 may be rotated so that a first detent fits in a first groove, the second detent fits in the second groove, the third detent fits in the third groove, and the fourth detent fits in the fourth groove. The user may then rotate the accessory mount so that the first detent fits within the second groove and the second detent fits within the third groove, etc.

11

The interaction of the detents **198** and grooves **156** may enable the user to customize and securely adjust the alignment of the accessory attached to the accessory mount **102** with respect to the clamp **100** and the base object the clamp **100** is attached to. The interaction of the detents **198** and the grooves **156** may also help prevent the accessory mount **102** from inadvertently rotating, either due to forces and impacts sustained by the clamp **100**, based upon movements of the base object, or forces, including moments, caused by the accessory attached to the accessory mount **102**.

In an example, the lower arm **130** may feature at least one aperture **194** in the first and second sections **184**, **186**. The aperture **194** may be used to allow a user to connect an alternate accessory through the upper and lower arms **104**, **130** of the clamp **100**. For example, a user may route a water bladder tube through the aperture **194** in the lower arm **130** and between the second and third legs **114**, **116** and first cross brace **108** of the upper arm **104**, enabling the user to connect the clamp **100** to a helmet to effectively position the water bladder tube near the user's mouth. Without the clamp **100**, the user might have to drill apertures through or otherwise permanently modify the helmet to accommodate the water bladder tube, which may comprise the structural aspects and therefore the safety elements of the helmet.

In an example, a layout of the legs **112**, **114**, **116**, **118**, the cross members **120**, and the cross braces **108**, **110** may enable a user to temporarily connect a flexible object to the clamp **100**. In an example, a flexible member, such as a cord, cable, string, strap, fishing line, or rope, may be threaded about a single cross member **120**, cross brace **108**, **110**, leg **112**, **114**, **116**, **118**, or a combination thereof. The flexible member may then be connected to the base object which the clamp **100** is attached to as a fail safe in case the clamp **100** is subjected to forces that overcome the force exerted by the clamp bias element **140** such that the clamp **100** is accidentally disengaged from the base object.

Although various representative embodiments of this disclosure have been described above with a certain degree of particularity, those skilled in the art could make numerous alterations to the disclosed embodiments without departing from the spirit or scope of the inventive subject matter set forth in the specification and claims. All directional references (e.g., upper, lower, upward, downward, left, right, leftward, rightward, top, bottom, above, below, vertical, horizontal, clockwise, counterclockwise, x-axis, y-axis, and z-axis) are only used for identification purposes to aid the reader's understanding of the embodiments of the present disclosure, and do not create limitations, particularly as to the position, orientation, or use of the disclosure unless specifically set forth in the claims. Joinder references (e.g., attached, coupled, connected) are to be construed broadly and may include intermediate members between a connection of elements and relative movement between elements. As such, joinder references do not necessarily infer that two elements are directly connected and in fixed relation to each other.

In some instances, components are described with reference to "ends" having a particular characteristic and/or being connected with another part. However, those skilled in the art will recognize that the present disclosure is not limited to components which terminate immediately beyond their points of connection with other parts. Thus, the term "end" should be interpreted broadly, in a manner that includes areas adjacent, rearward, forward of, or otherwise near the terminus of a particular element, link, component, part, or member. In methodologies directly or indirectly set forth herein, various steps and operations are described in

12

one possible order of operation, but those skilled in the art will recognize that steps and operations may be rearranged, replaced, or eliminated. It is intended that all matter contained in the above description or shown in the accompanying drawings shall be interpreted as illustrative only and not limiting. Changes in detail or structure may be made.

What is claimed is:

1. A clamp comprising
 - an upper arm having
 - a framework of a plurality of legs and cross members joined together and configured to flex with respect to each other when placed under a load;
 - a first tab extending at an angle from one end of the framework;
 - a first hinge plate positioned between the framework and the first tab; wherein the framework, the tab, and the first hinge plate are formed as unitary, monocoque construction;
 - a lower arm pivotably connected to the upper arm and having
 - an elongate web;
 - a second tab extending at an angle from one end of the elongate web; and
 - a second hinge plate positioned between the elongate web and the second tab and attached to the first hinge plate at a pivot connection; wherein the elongate web, the second tab, and the second hinge plate are formed as unitary, monocoque construction; and
 - a bias member attached to each of the upper arm and the lower arm and positioned between the upper arm and the lower arm to bias the upper arm and the lower arm together about the pivot connection between the hinge plates;
 - a cross brace extending between two of the legs and defining a socket
 - an accessory mount configured to be received within the socket wherein
 - the socket further defines one or more key features;
 - the accessory mount defines one or more opposing key features configured to interface with the key features on the socket;
 - the accessory mount includes a shaft that extends within the socket and allows for longitudinal and rotational movement between the accessory mount and the socket; and
 - a spring is positioned to interface between the socket and the accessory mount to bias the accessory mount in a first position against longitudinal movement in which the key features and the opposing key features interface to prevent rotation of the accessory mount within the socket.
2. The clamp of claim 1, wherein
 - the upper arm is made of a first material that maintains the form of the framework while resiliently flexing; and
 - the lower arm is made of a second material that is stiff in comparison to the first material.
3. The clamp of claim 1, wherein a first textured surface is formed one side of the elongate web of the lower arm facing the upper arm.
4. The clamp of claim 1, further comprising a sleeve made of an elastomeric material covering at least a portion of the framework.
5. The clamp of claim 4, wherein a portion of the sleeve comprises a second textured surface oriented opposite the first textured surface on the elongate web.

13

6. The clamp of claim 1, wherein the key features and the opposing key features are configured to interface in a plurality of discrete rotational positions.

7. The clamp of claim 1, wherein the legs and cross members of the framework define a concave structure above the lower arm.

8. A clamp comprising
 an upper arm having
 a first end;
 a second end opposite the first end;
 an upper engagement member adjacent the first end;
 a plurality of knuckles extending from an interior surface of the upper engagement member;
 a plurality of legs extending from the upper engagement member toward the second end;
 a plurality of cross members connected to and extending between the legs;
 a first cross brace connected to and extending between the legs and defining a socket which further defines grooves on an inside surface of the socket
 a second cross brace connected to and extending between the legs;
 a lower arm having
 a first end;
 a second end opposite the first end;
 a lower engagement member adjacent the first end;
 a plurality of knuckles extending from an interior surface of the lower engagement member;
 a pin connecting the upper arm knuckles to the lower arm knuckles;
 a clamp bias element surrounding the pin and adjacent the upper engagement member and lower engagement member, the clamp bias element in a first position forcing the upper engagement member away from the lower engagement member and forcing the second end of the upper arm toward the second end of the lower arm; and
 an accessory mount adjustably connected to the socket further comprising an elastomeric textured sleeve positioned at the second end of the upper arm and surrounding a portion of the legs and the second cross brace.

9. The clamp of claim 8, wherein the sleeve is over molded onto the upper arm.

10. The clamp of claim 8, further comprising a plurality of detents extending from a male post of the accessory mount.

11. The clamp of claim 10, wherein the detents adjustably engage with the grooves in the socket.

12. The clamp of claim 8, further comprising an accessory engagement feature with a plurality of extensions, the exten-

14

sions having an aperture extending therethrough, and a common axis extending through the apertures.

13. The clamp of claim 8, wherein a first portion of the legs, a number of the cross members, and the second cross brace distal from the upper engagement member are made of a first material that maintains its form while resiliently flexing and a remainder of the upper arm is made of a second material that is stiff in comparison to the first material.

14. The clamp of claim 8, wherein the lower arm is made of a material that is stiff in comparison to the first material.

15. The clamp of claim 8, wherein the upper arm is formed as unitary, monocoque construction and the lower arm is formed as a unitary, monocoque construction.

16. The clamp of claim 8, wherein the legs and cross members define a concave structure above the lower arm.

17. A clamp comprising
 an upper arm having
 a first end;
 a second end opposite the first end;
 an upper engagement member adjacent the first end;
 a plurality of knuckles extending from an interior surface of the upper engagement member;
 a plurality of legs extending from the upper engagement member toward the second end;
 a plurality of cross members connected to and extending between the legs;
 a first cross brace connected to and extending between the legs and defining a socket which further defines grooves on an inside surface of the socket
 a second cross brace connected to and extending between the legs;
 a lower arm having
 a first end;
 a second end opposite the first end;
 a lower engagement member adjacent the first end;
 a plurality of knuckles extending from an interior surface of the lower engagement member;
 a pin connecting the upper arm knuckles to the lower arm knuckles;
 a clamp bias element surrounding the pin and adjacent the upper engagement member and lower engagement member, the clamp bias element in a first position forcing the upper engagement member away from the lower engagement member and forcing the second end of the upper arm toward the second end of the lower arm;
 an accessory mount adjustably connected to the socket and further comprising an accessory mount bias element that surrounds the male post and adjustably biases the accessory mount against the socket.

* * * * *