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Chung et al.

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(54) **CHARACTERIZATION OF IN-CHIP ERROR CORRECTION CIRCUITS AND RELATED SEMICONDUCTOR MEMORY DEVICES/MEMORY SYSTEMS**

(58) **Field of Classification Search**
CPC H04L 1/24
See application file for complete search history.

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 11 days.

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(51) **Int. Cl.**

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G11C 29/52	(2006.01)
G06F 11/10	(2006.01)
G11C 29/04	(2006.01)

(52) **U.S. Cl.**

CPC **H04L 1/24** (2013.01); **G06F 11/1048** (2013.01); **G11C 29/52** (2013.01); **G11C 2029/0411** (2013.01)

(Continued)

Primary Examiner — Joseph D Torres

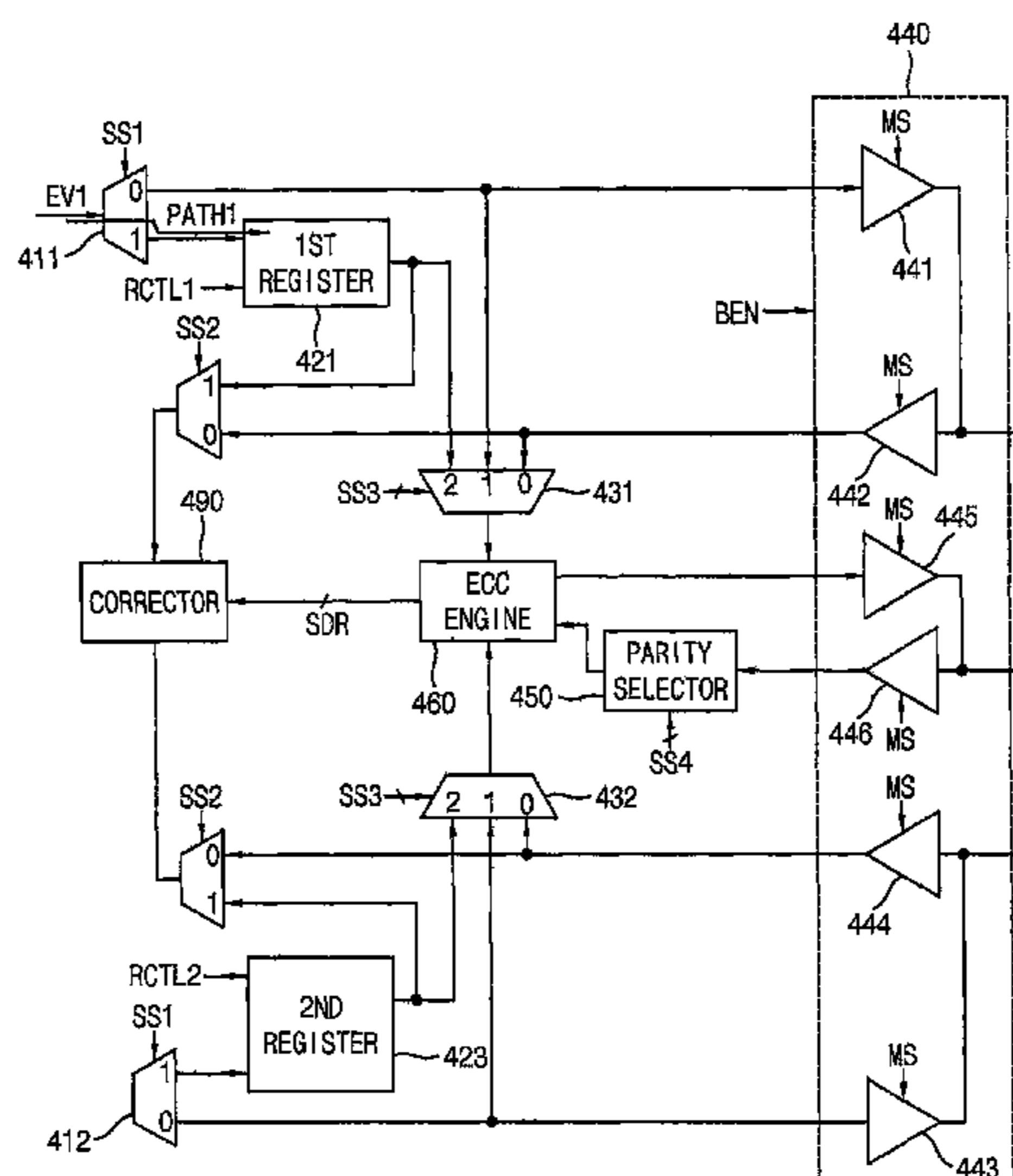
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(57) **ABSTRACT**

A method of operating a semiconductor memory device can include receiving data, from a memory controller, at an Error Correction Code (ECC) engine included in the semiconductor memory device, the data including at least one predetermined error. Predetermined parity can be received at the ECC engine, where the predetermined parity is configured to correspond to the data without the at least one predetermined error. A determination can be made whether a number of errors in the data is correctable by the ECC engine using the data including the at least one predetermined error and the predetermined parity.

10 Claims, 21 Drawing Sheets

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FIG. 1

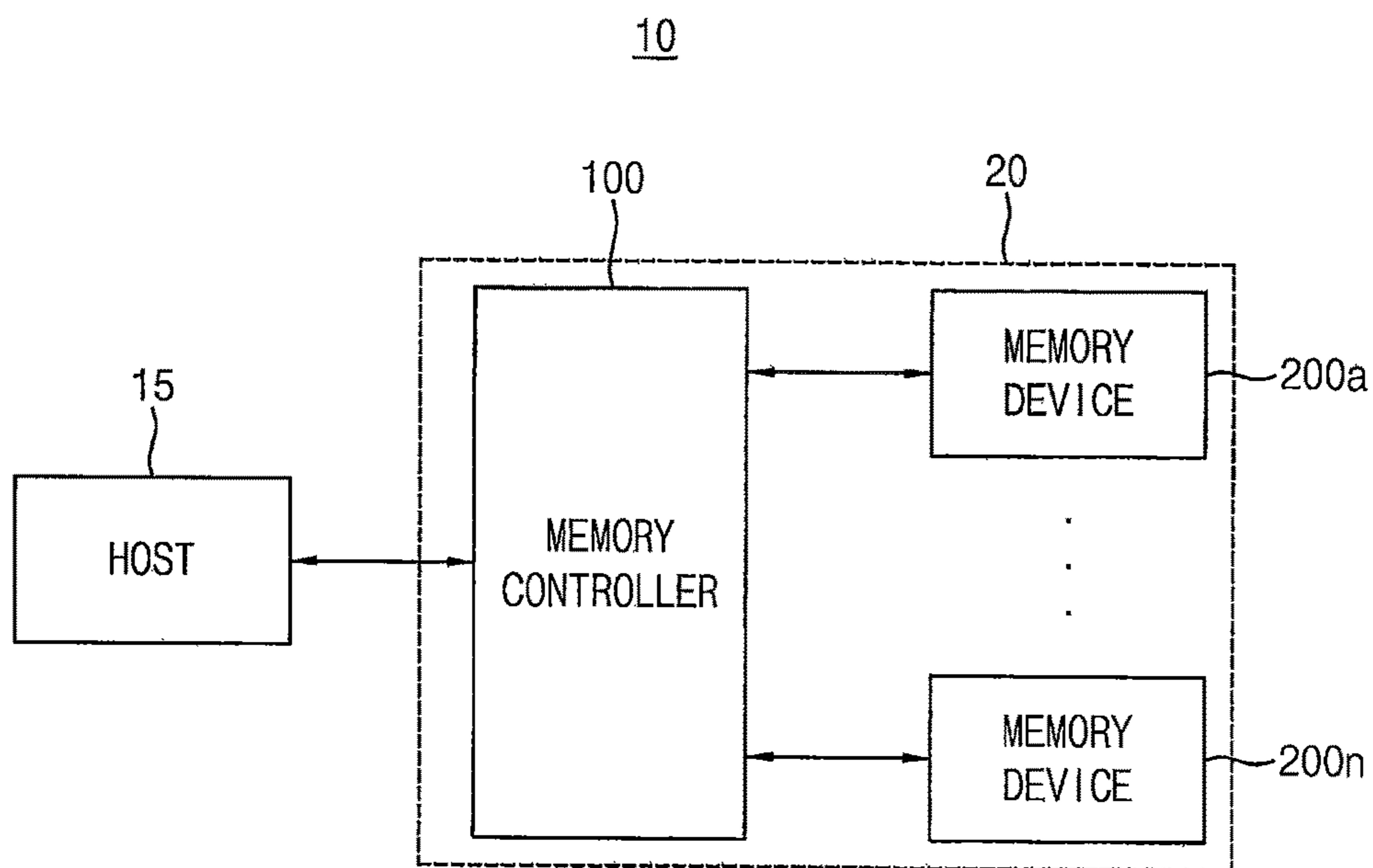


FIG. 2

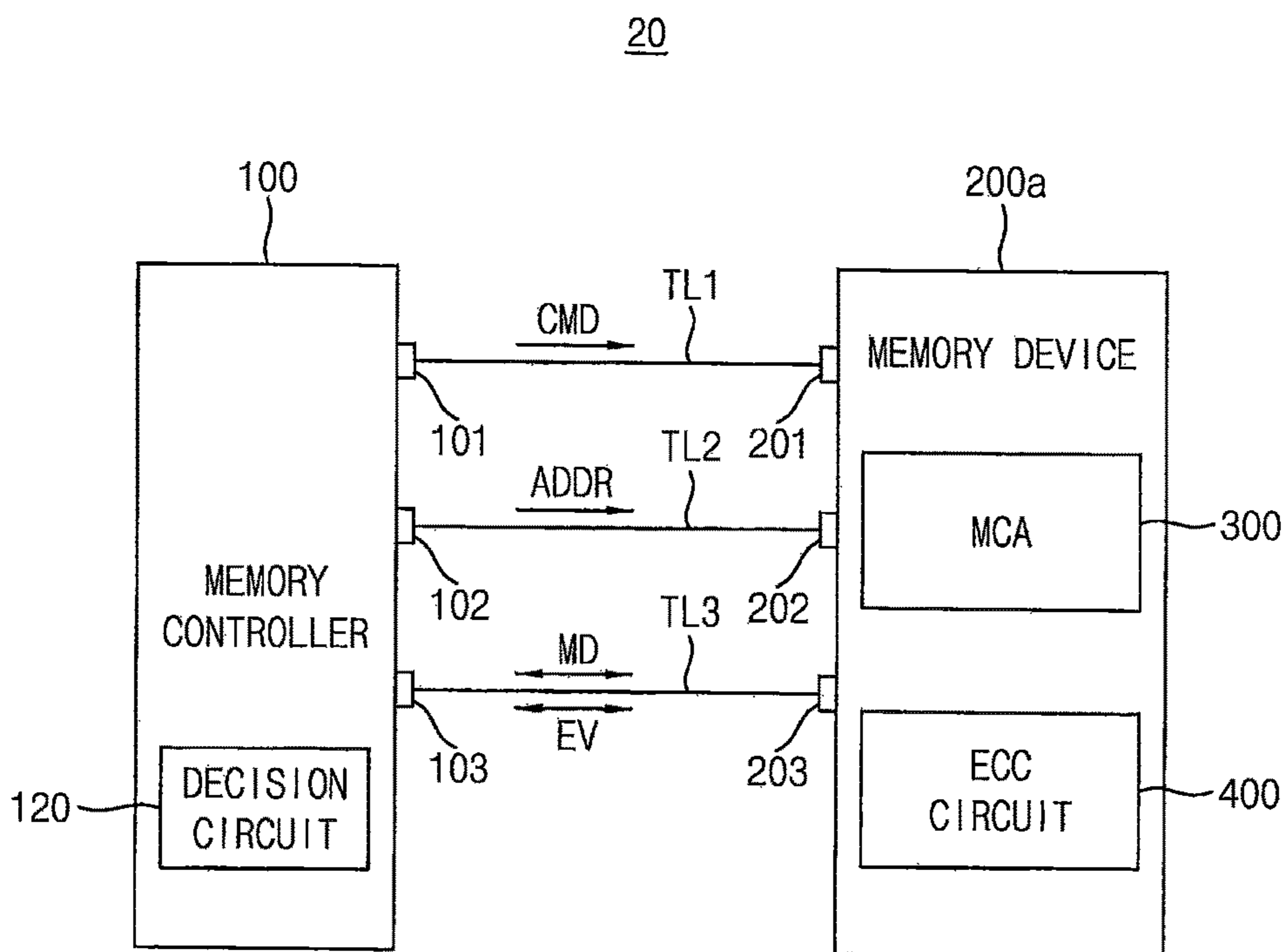


FIG. 3

200a

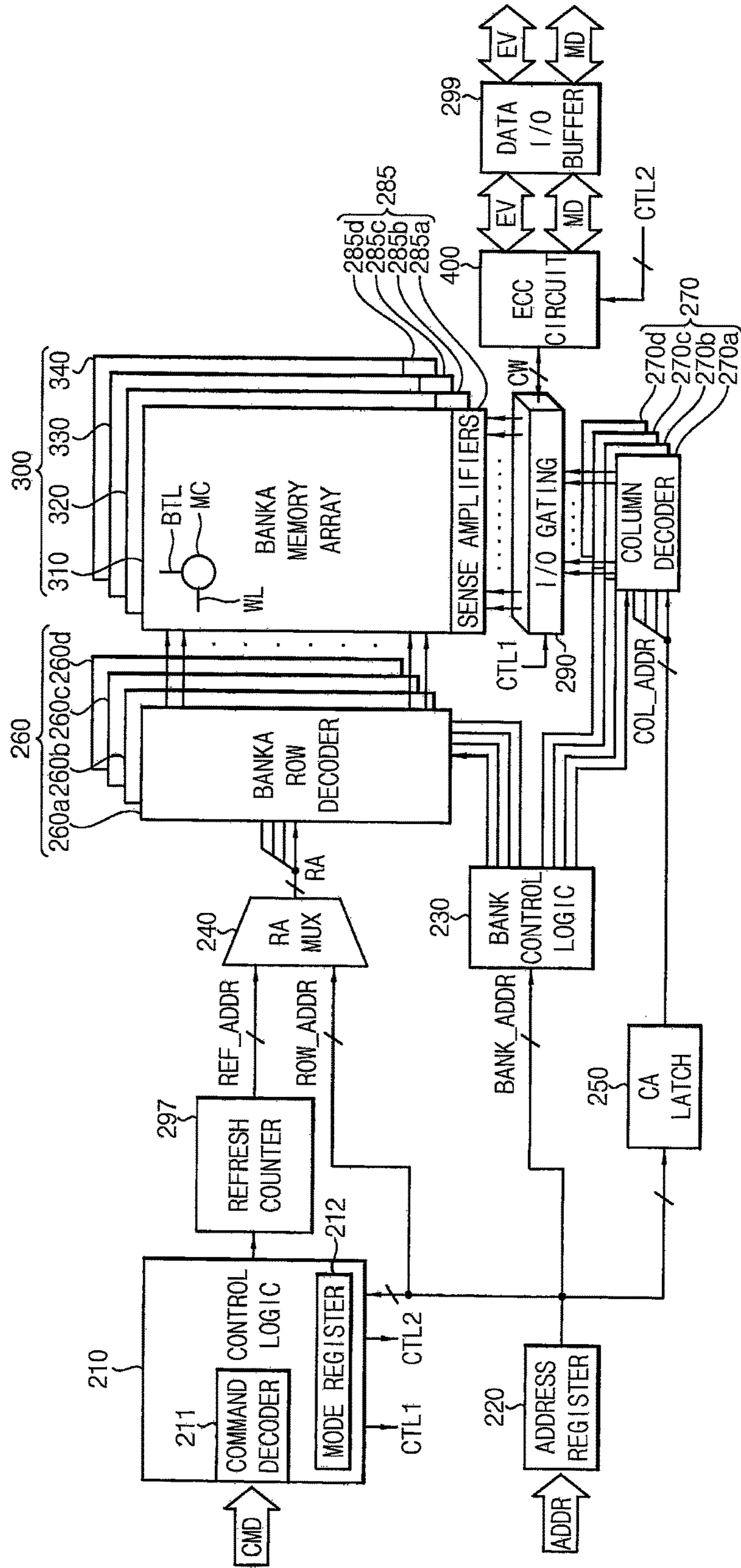


FIG. 4A

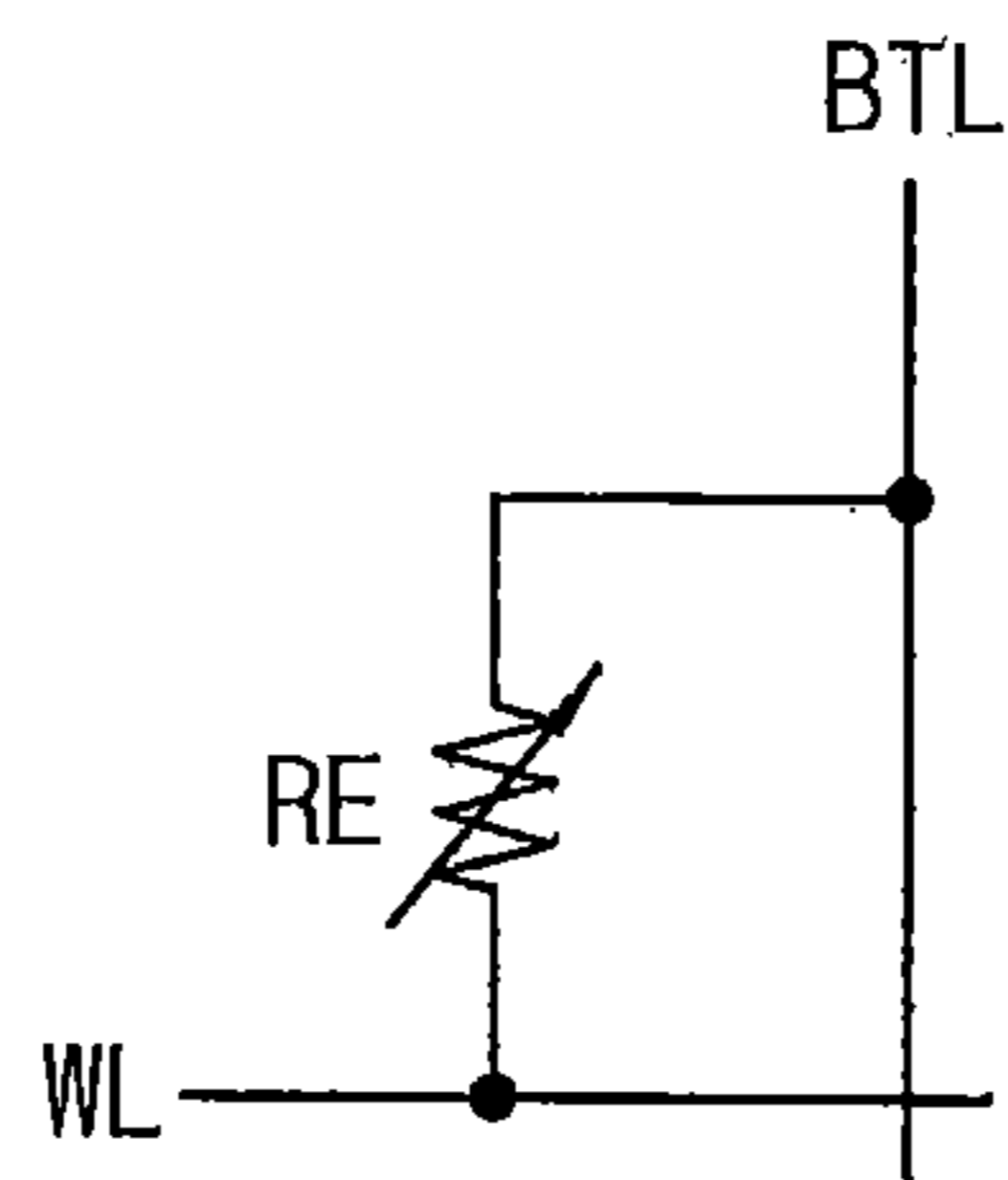


FIG. 4B

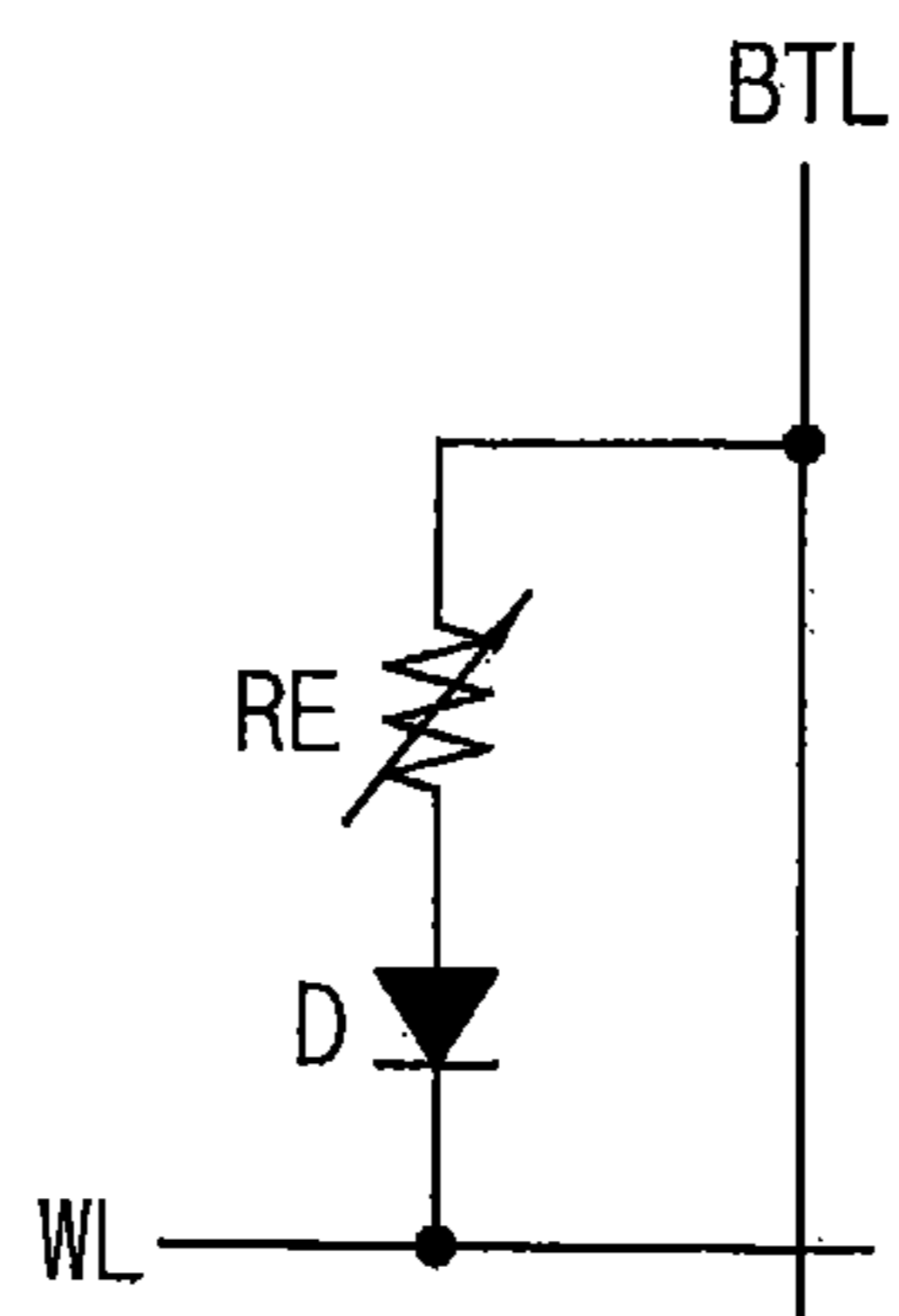


FIG. 4C

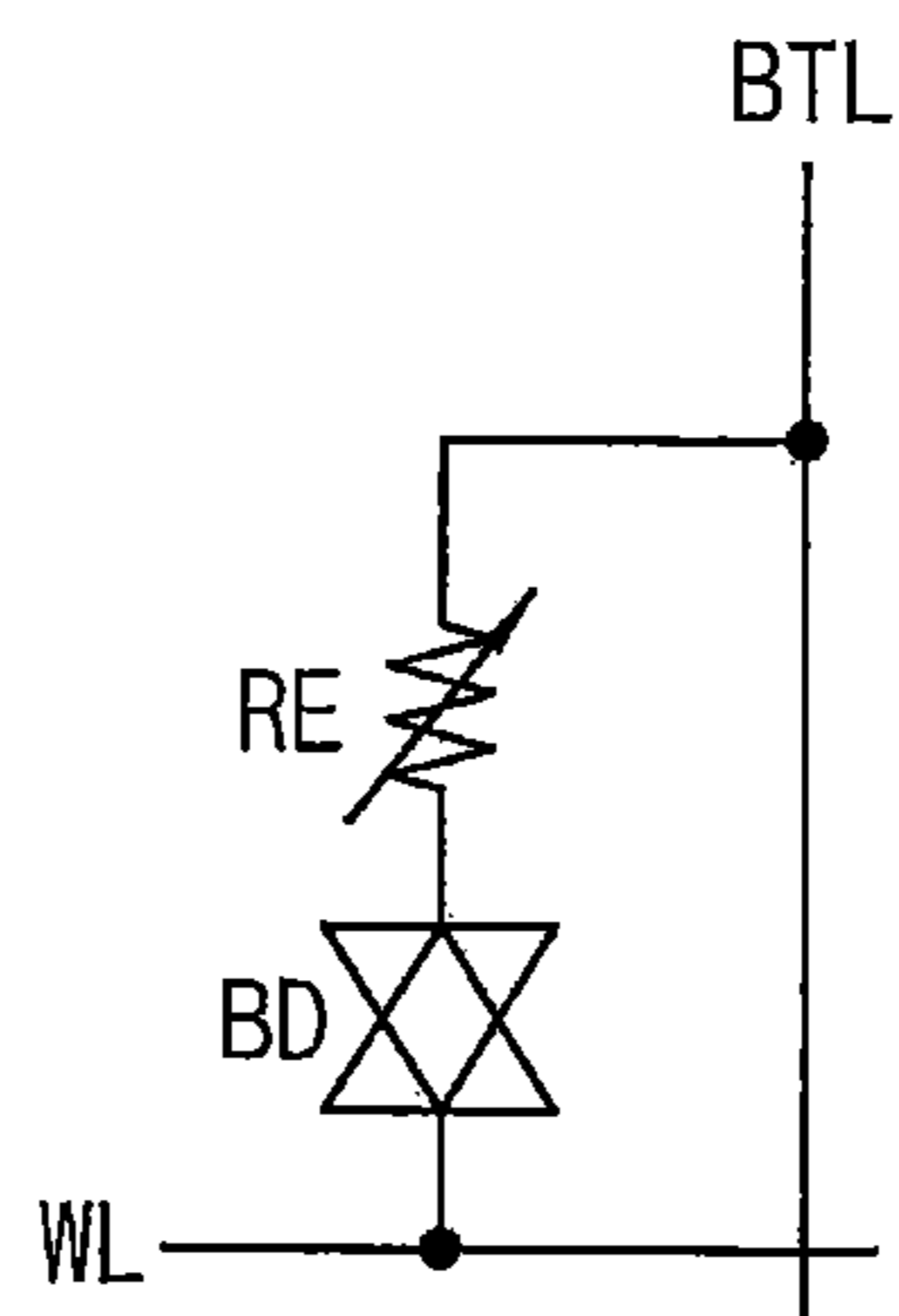


FIG. 4D

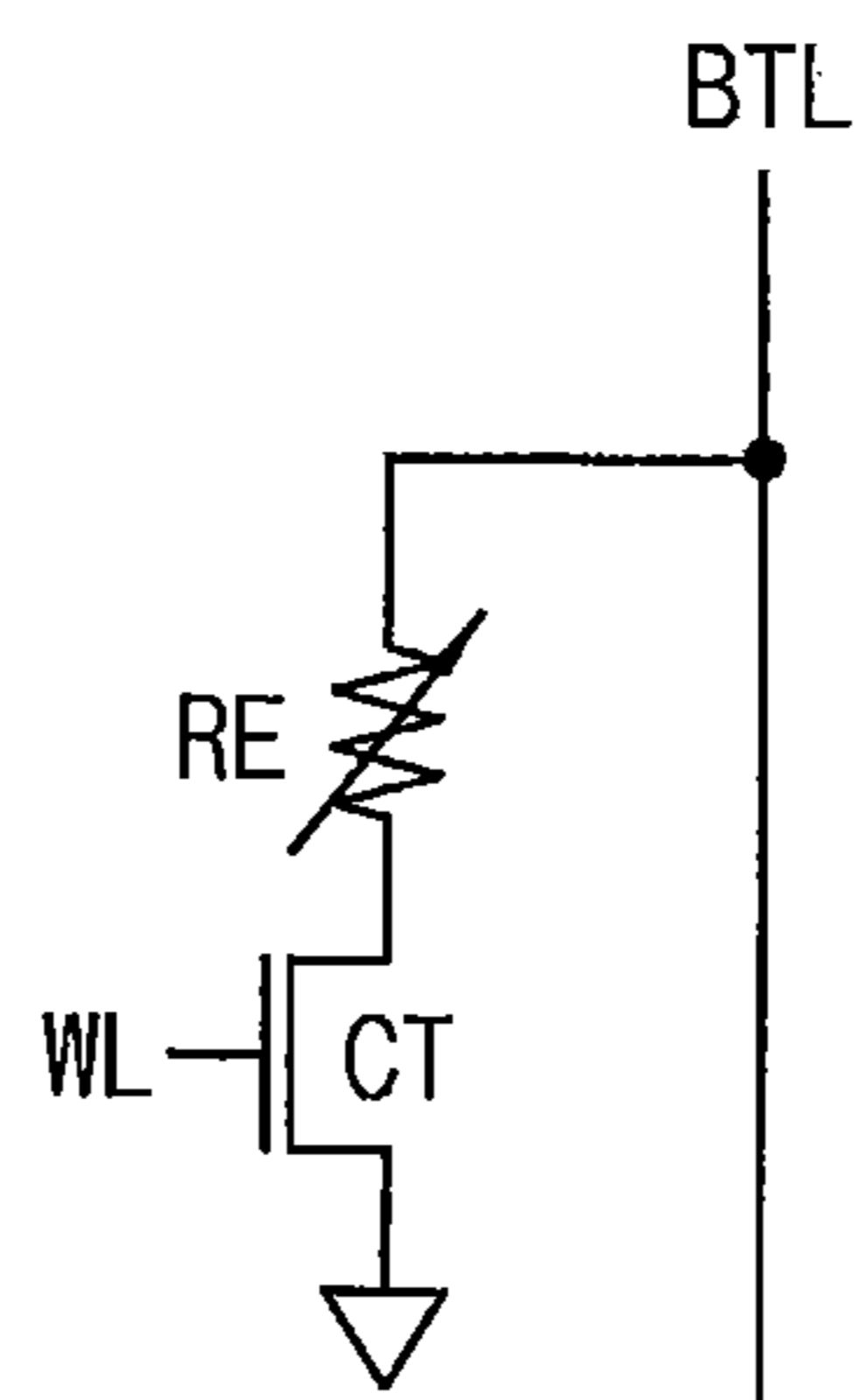


FIG. 4E

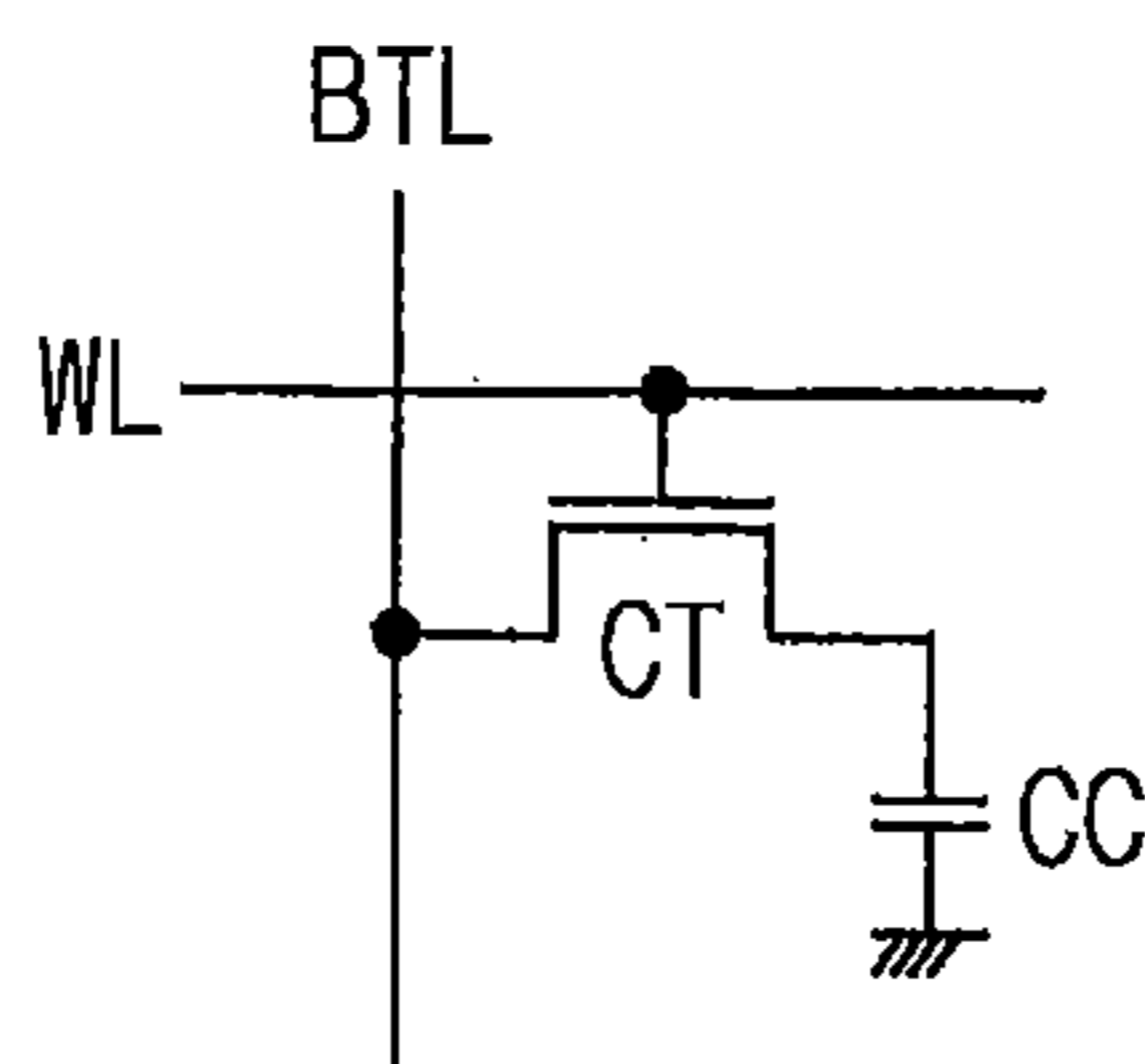


FIG. 5

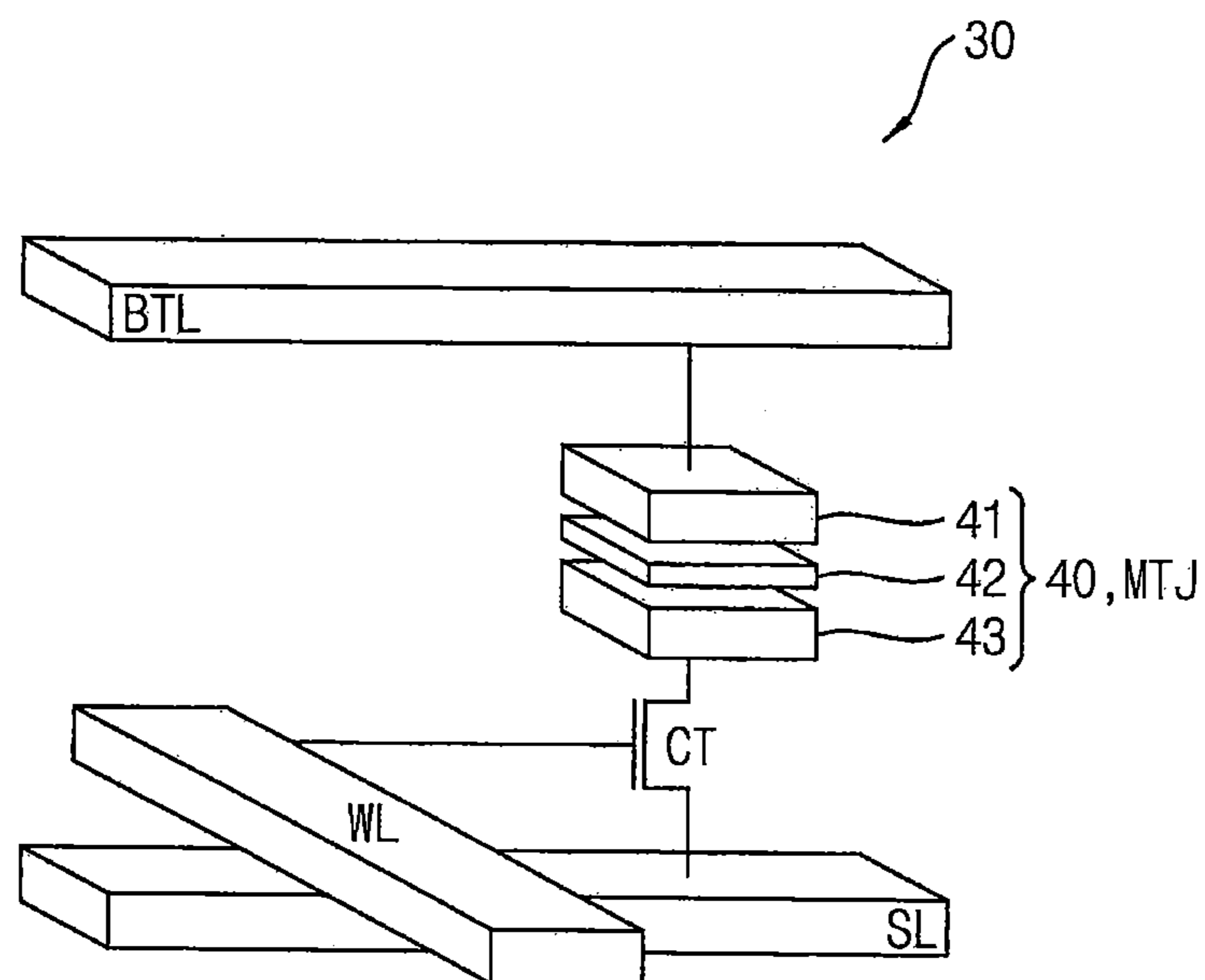


FIG. 6A

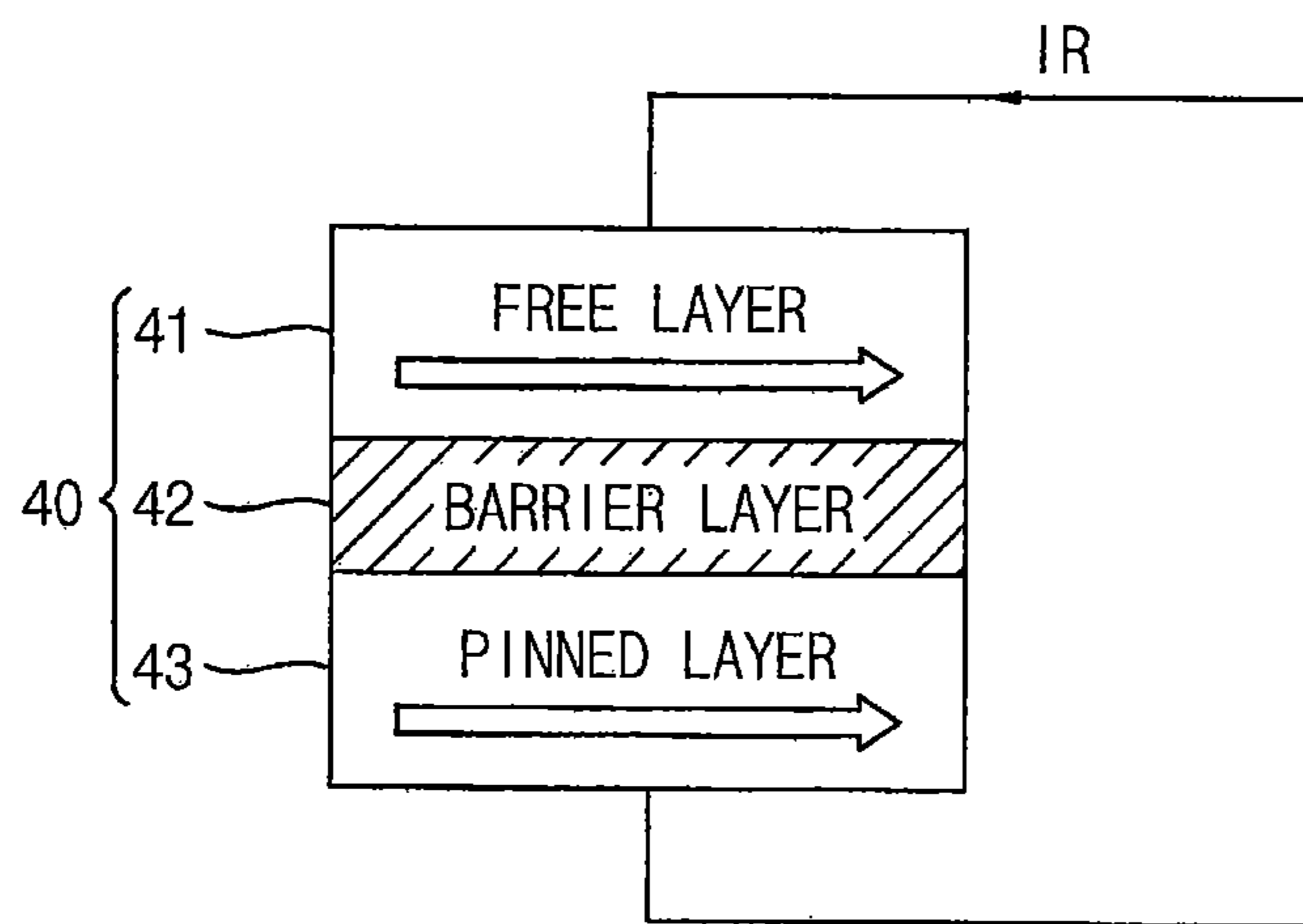


FIG. 6B

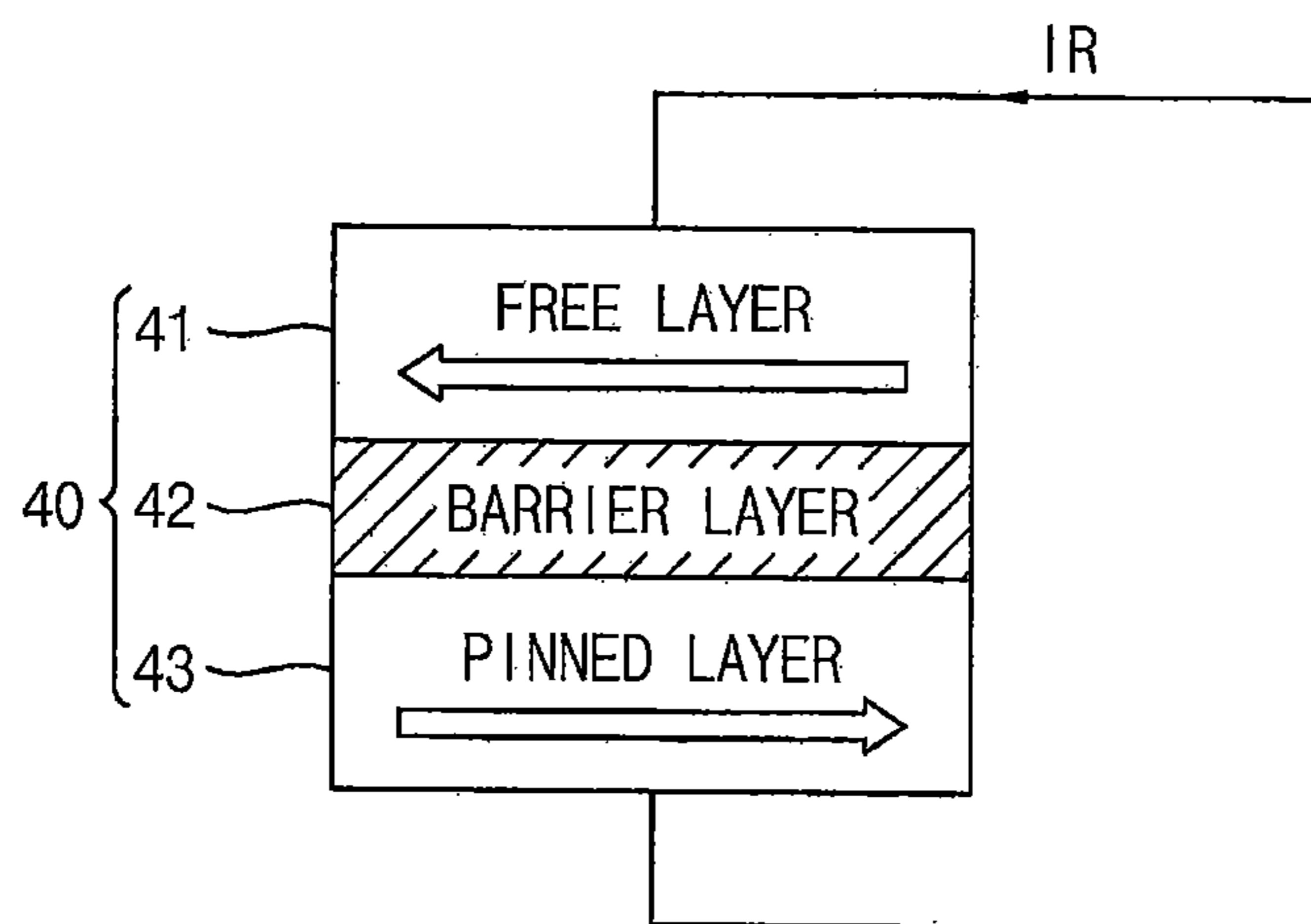


FIG. 7

200a

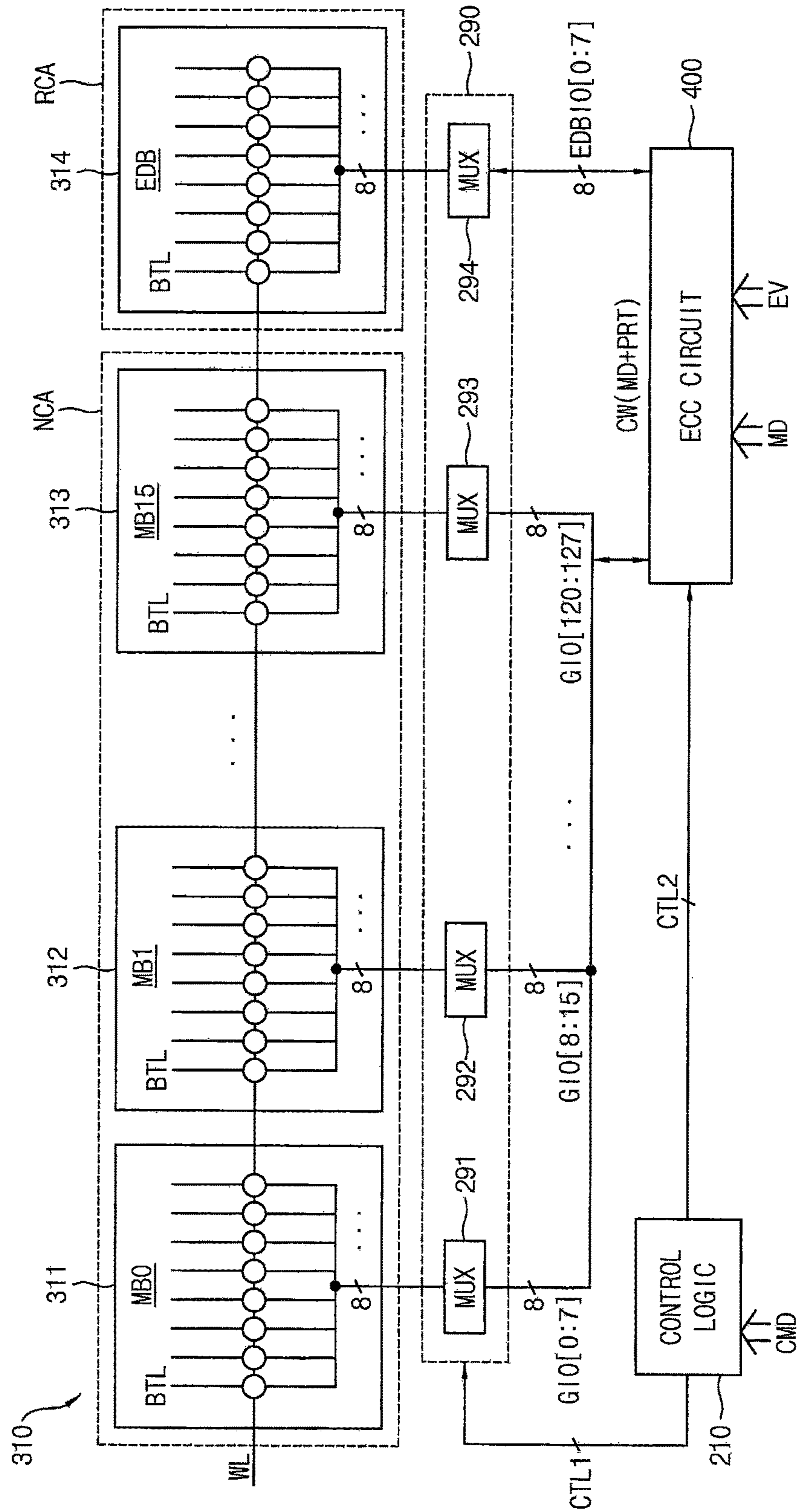


FIG. 8

400

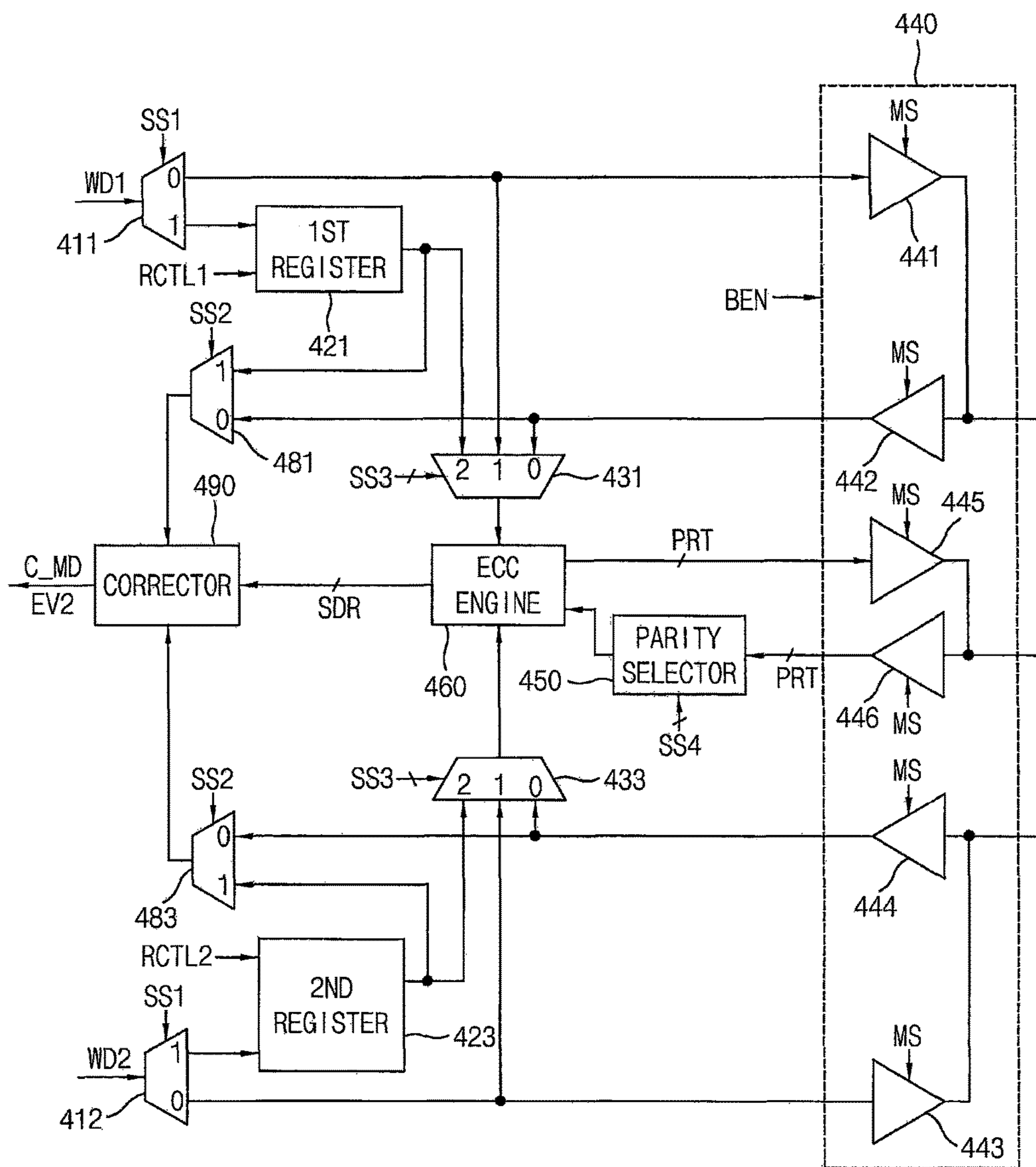


FIG. 9

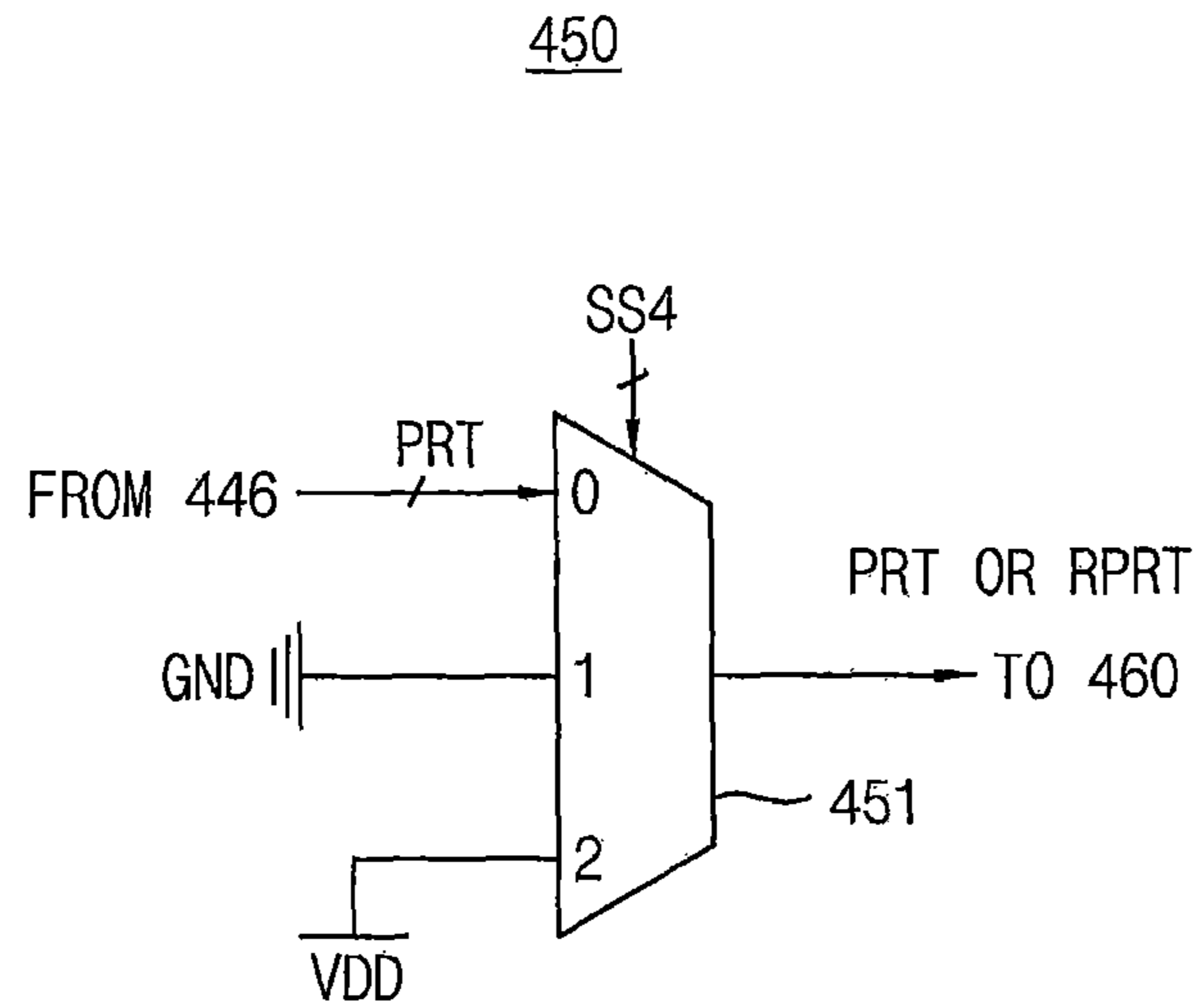


FIG. 10

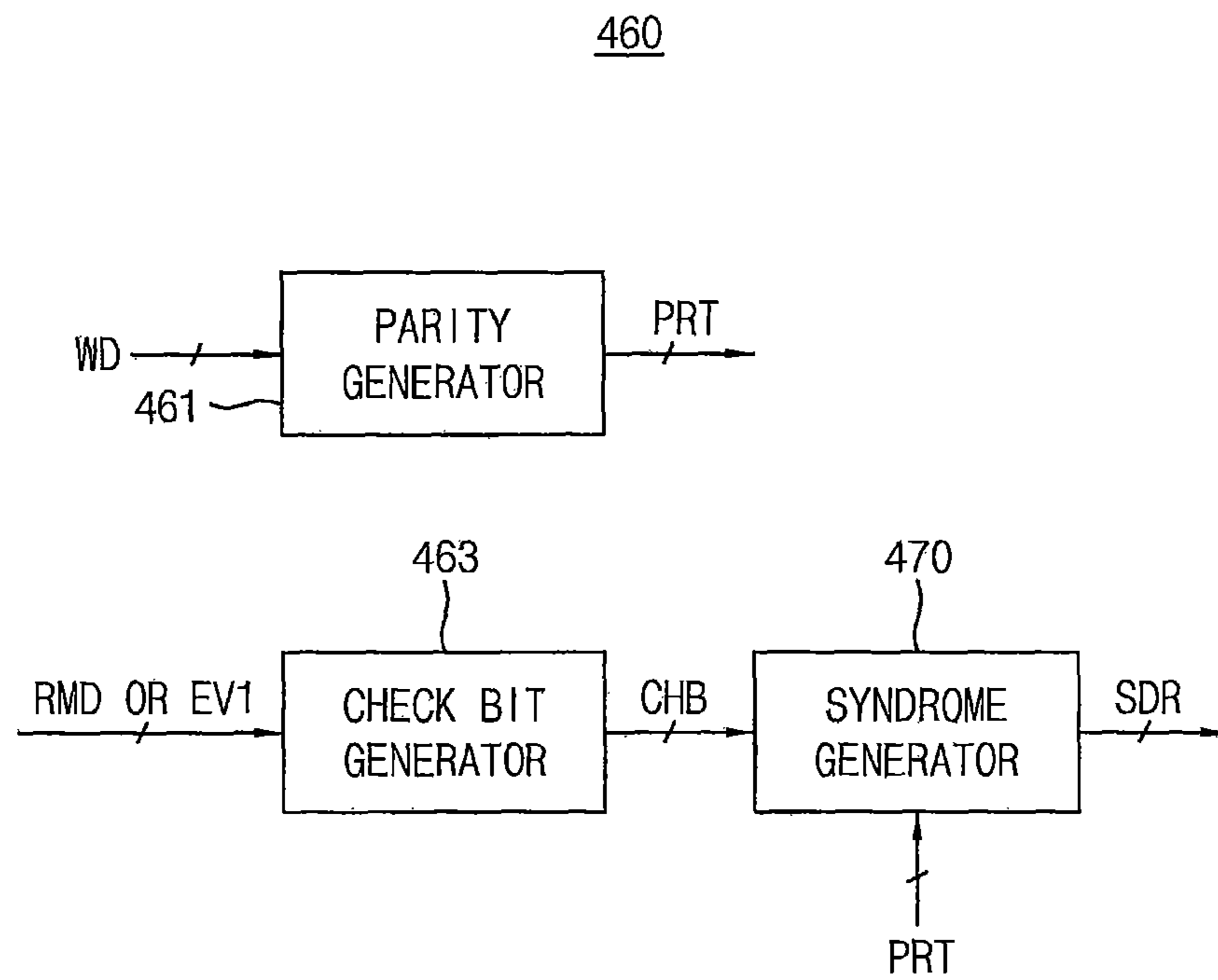


FIG. 11

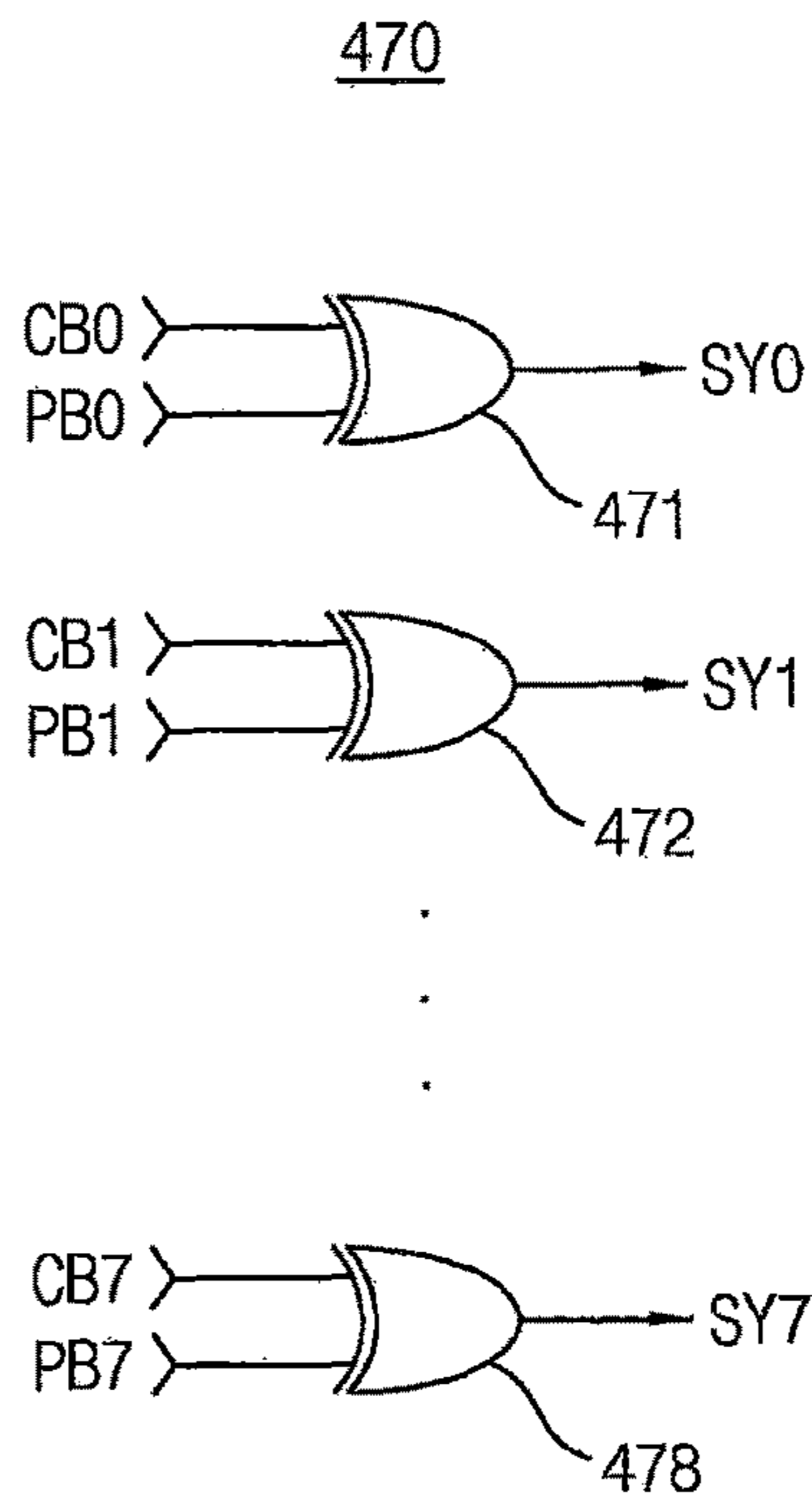


FIG. 12

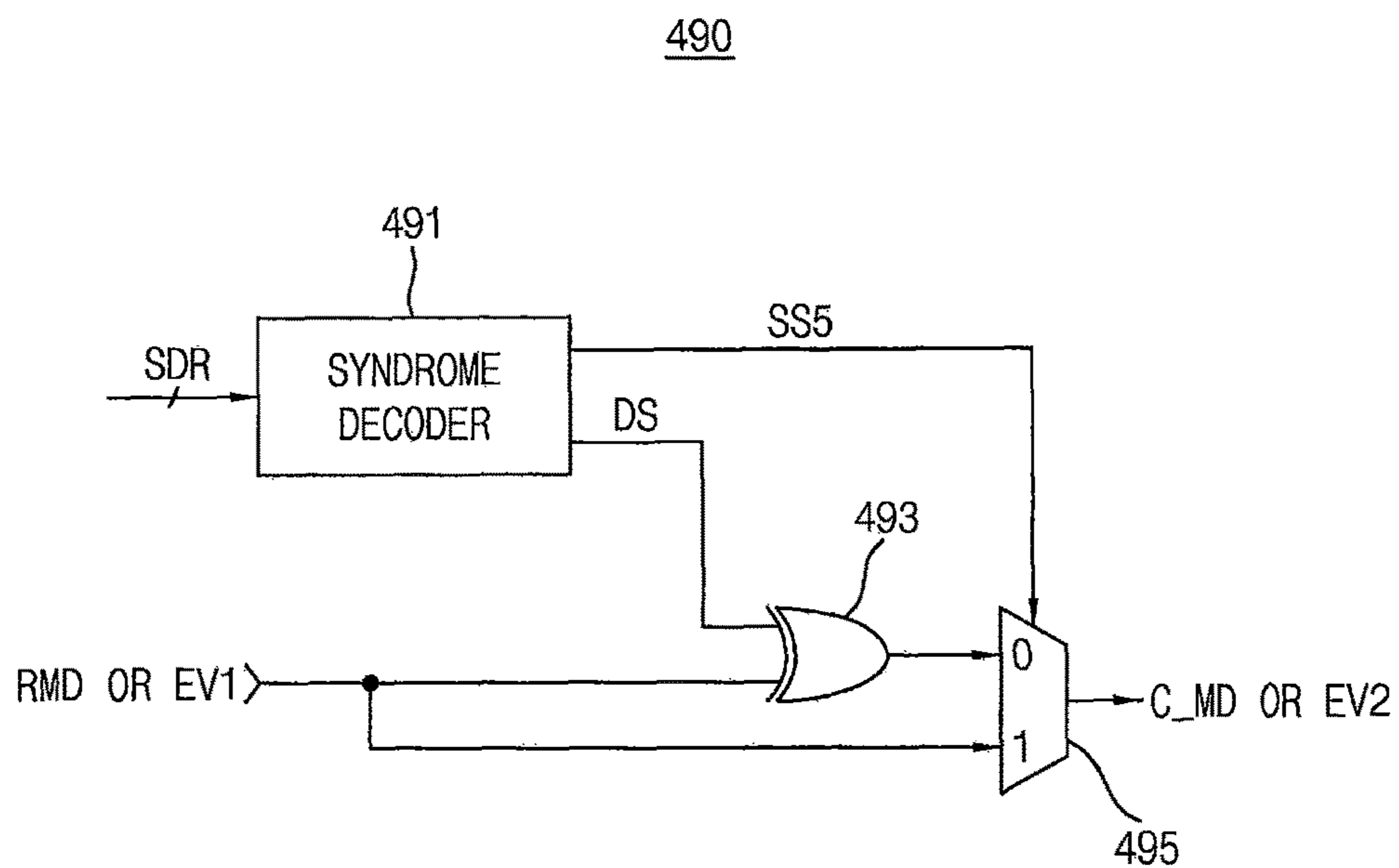


FIG. 13

400

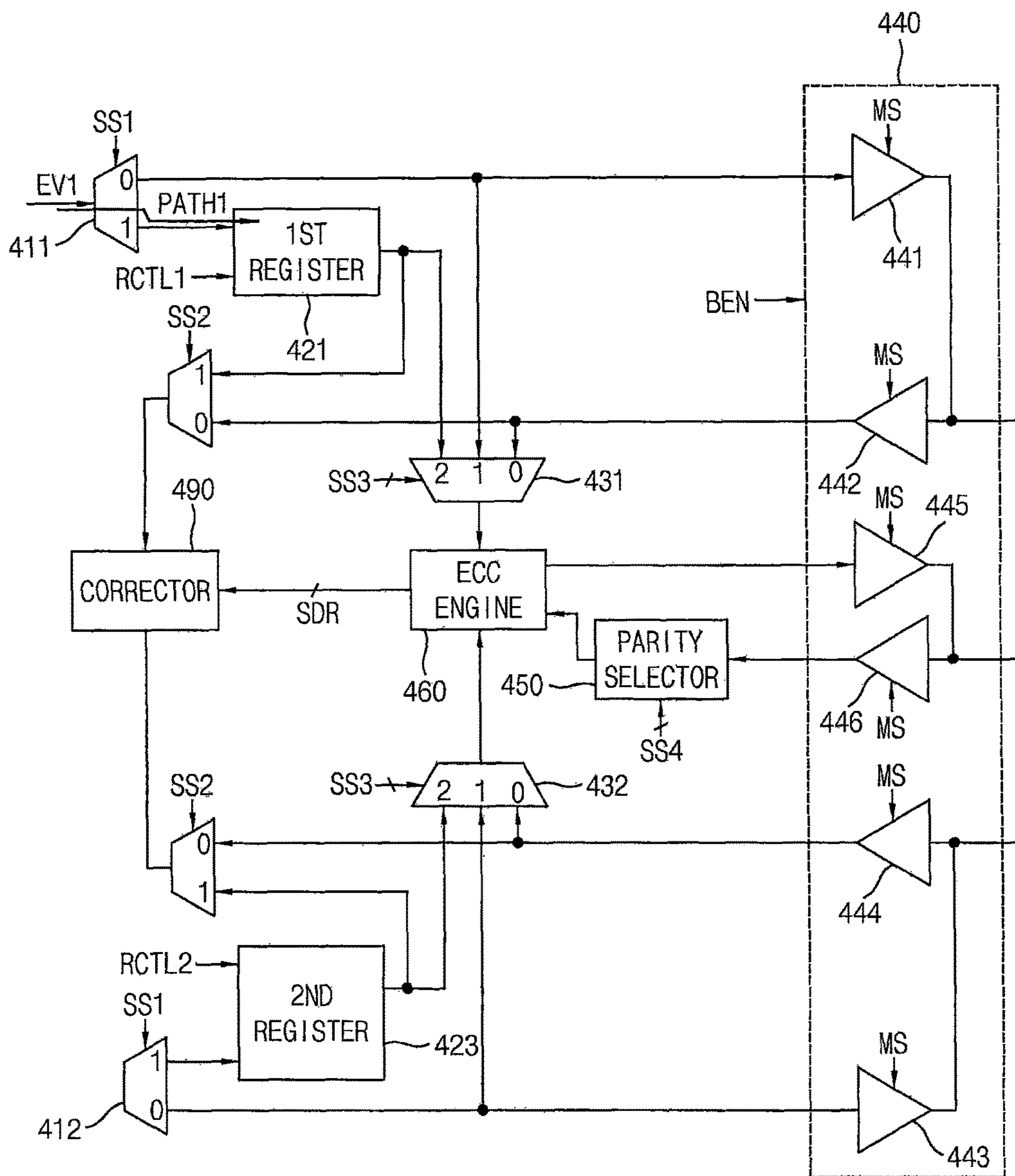


FIG. 14

400

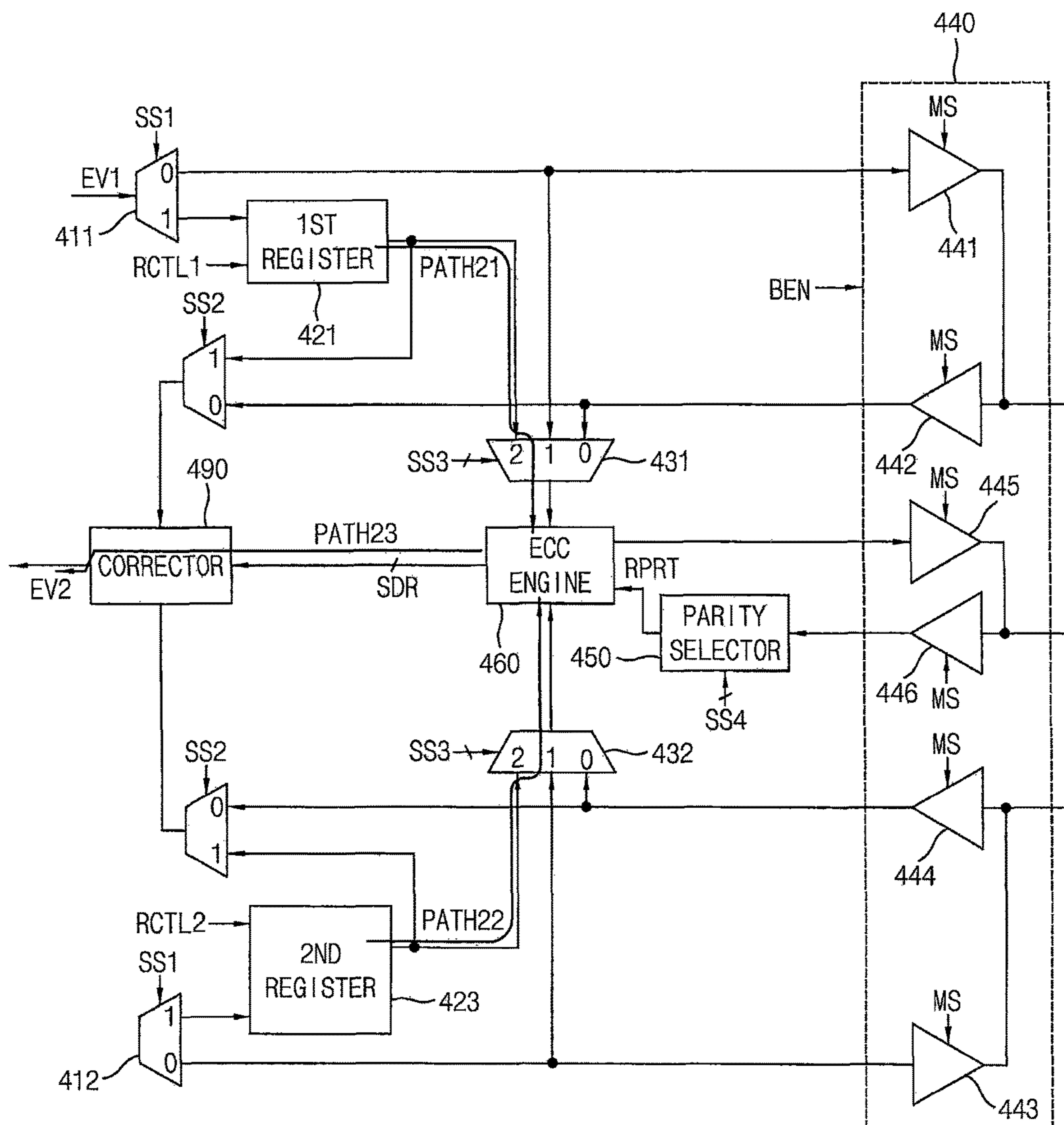


FIG. 15A

EV11

	BL0	BL1	BL2	BL3	BL4	BL5	BL6	BL7	
DQ[0]	1	0	0	0	0	0	0	0	
DQ[1]	0	0	<u>CHK1</u>	0	0	0	<u>CHK3</u>	0	
DQ[2]	0	0	0	0	0	0	0	0	
DQ[3]	0	0	0	0	0	0	0	0	1:ERROR BIT
DQ[4]	0	0	0	0	0	0	0	0	
DQ[5]	0	0	0	0	0	0	0	0	
DQ[6]	0	0	<u>CHK2</u>	0	0	0	<u>CHK4</u>	0	
DQ[7]	0	0	0	0	0	0	0	0	
	SCW1				SCW2				

FIG. 15B

EV21

	BL0	BL1	BL2	BL3	BL4	BL5	BL6	BL7	
DQ[0]	0	0	0	0	0	0	0	0	
DQ[1]	0	0	0	0	0	0	0	0	
DQ[2]	0	0	<u>CHK1</u>	0	0	0	<u>CHK3</u>	0	
DQ[3]	0	0	0	0	0	0	0	0	
DQ[4]	0	0	0	0	0	0	0	0	
DQ[5]	0	0	0	0	0	0	0	0	
DQ[6]	0	0	<u>CHK2</u>	0	0	0	<u>CHK4</u>	0	
DQ[7]	0	0	0	0	0	0	0	0	
	SCW1				SCW2				

FIG. 16A

EV12

	BL0	BL1	BL2	BL3	BL4	BL5	BL6	BL7	
DQ[0]	1	0	0	0	0	0	0	0	
DQ[1]	0	0	<u>CHK1</u>	0	0	0	<u>CHK3</u>	0	
DQ[2]	0	0	0	0	0	0	0	0	
DQ[3]	0	0	0	0	0	0	0	0	1:ERROR BIT
DQ[4]	1	0	0	0	0	0	0	0	
DQ[5]	0	0	<u>CHK2</u>	0	0	0	<u>CHK4</u>	0	
DQ[6]	0	0	0	0	0	0	0	0	
DQ[7]	0	0	0	0	0	0	0	0	
	SCW1				SCW2				

FIG. 16B

EV22

	BL0	BL1	BL2	BL3	BL4	BL5	BL6	BL7	
DQ[0]	1	0	0	0	0	0	0	0	
DQ[1]	0	0	<u>CHK1</u>	0	0	0	<u>CHK3</u>	0	
DQ[2]	0	0	0	0	0	0	0	0	
DQ[3]	0	0	0	0	0	0	0	0	1:ERROR BIT
DQ[4]	1	0	0	0	1	0	0	0	
DQ[5]	0	0	<u>CHK2</u>	0	0	0	<u>CHK4</u>	0	
DQ[6]	0	0	0	0	0	0	0	0	
DQ[7]	0	0	0	0	0	0	0	0	
	SCW1				SCW2				

FIG. 17A

EV13

	BL0	BL1	BL2	BL3	BL4	BL5	BL6	BL7	
DQ[0]	1	0	0	0	0	0	0	0	
DQ[1]	0	0	<u>CHK1</u>	0	0	0	0	0	
DQ[2]	1	0	0	0	0	0	<u>CHK3</u>	0	
DQ[3]	0	0	0	0	0	0	0	0	1:ERROR BIT
DQ[4]	0	0	0	0	0	0	0	0	
DQ[5]	0	0	0	0	0	0	0	0	
DQ[6]	0	0	<u>CHK2</u>	0	0	0	<u>CHK4</u>	0	
DQ[7]	0	0	0	0	0	0	0	0	
	SCW1				SCW2				

FIG. 17B

EV23

	BL0	BL1	BL2	BL3	BL4	BL5	BL6	BL7	
DQ[0]	1	0	0	0	0	0	0	0	
DQ[1]	0	0	<u>CHK1</u>	0	0	0	0	0	
DQ[2]	1	0	0	0	0	0	<u>CHK3</u>	0	
DQ[3]	0	0	0	0	0	0	0	0	1:ERROR BIT
DQ[4]	0	0	0	0	1	0	0	0	
DQ[5]	0	0	0	0	0	0	0	0	
DQ[6]	0	0	<u>CHK2</u>	0	0	0	<u>CHK4</u>	0	
DQ[7]	0	0	0	0	0	0	0	0	
	SCW1				SCW2				

FIG. 18

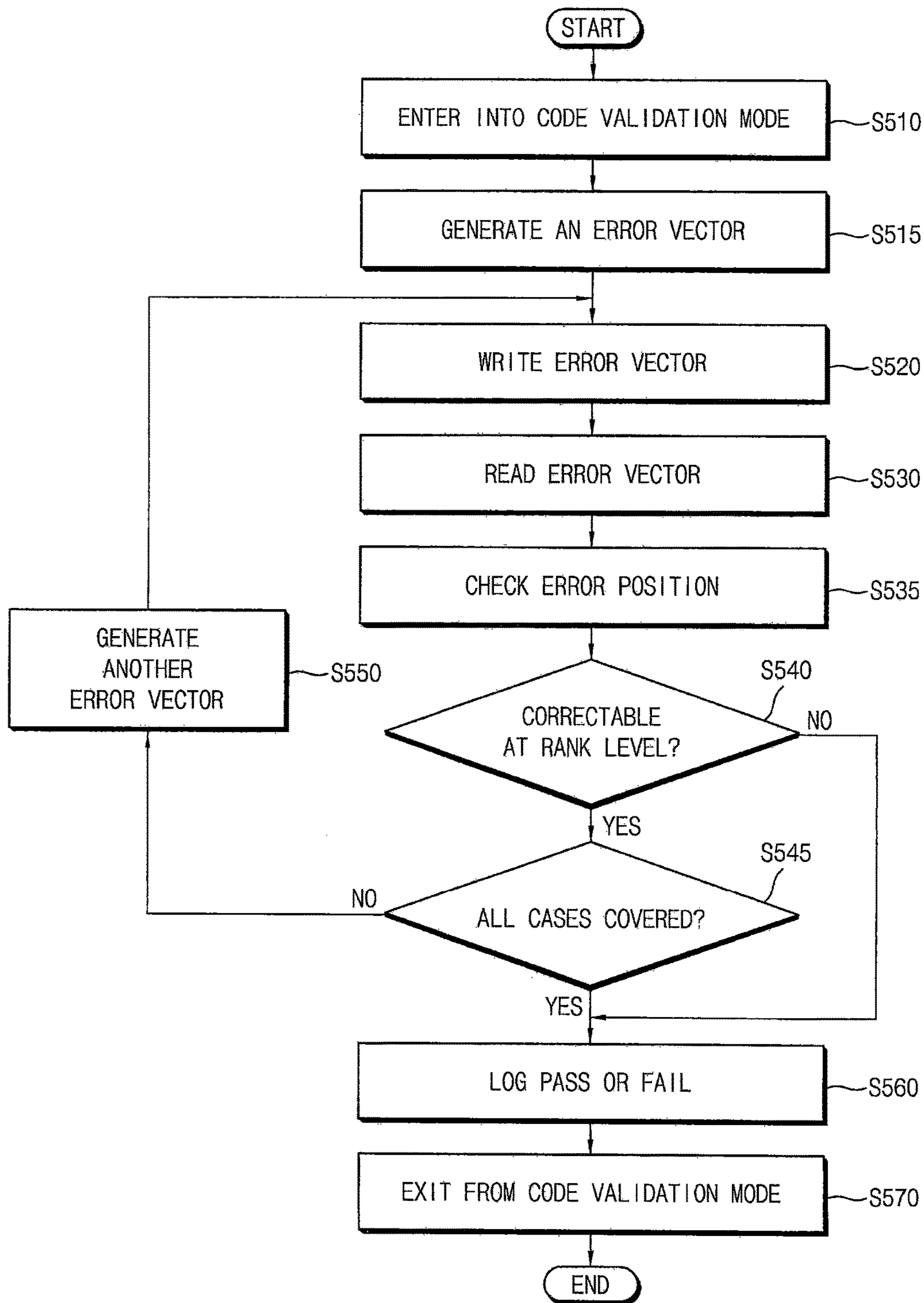


FIG. 19

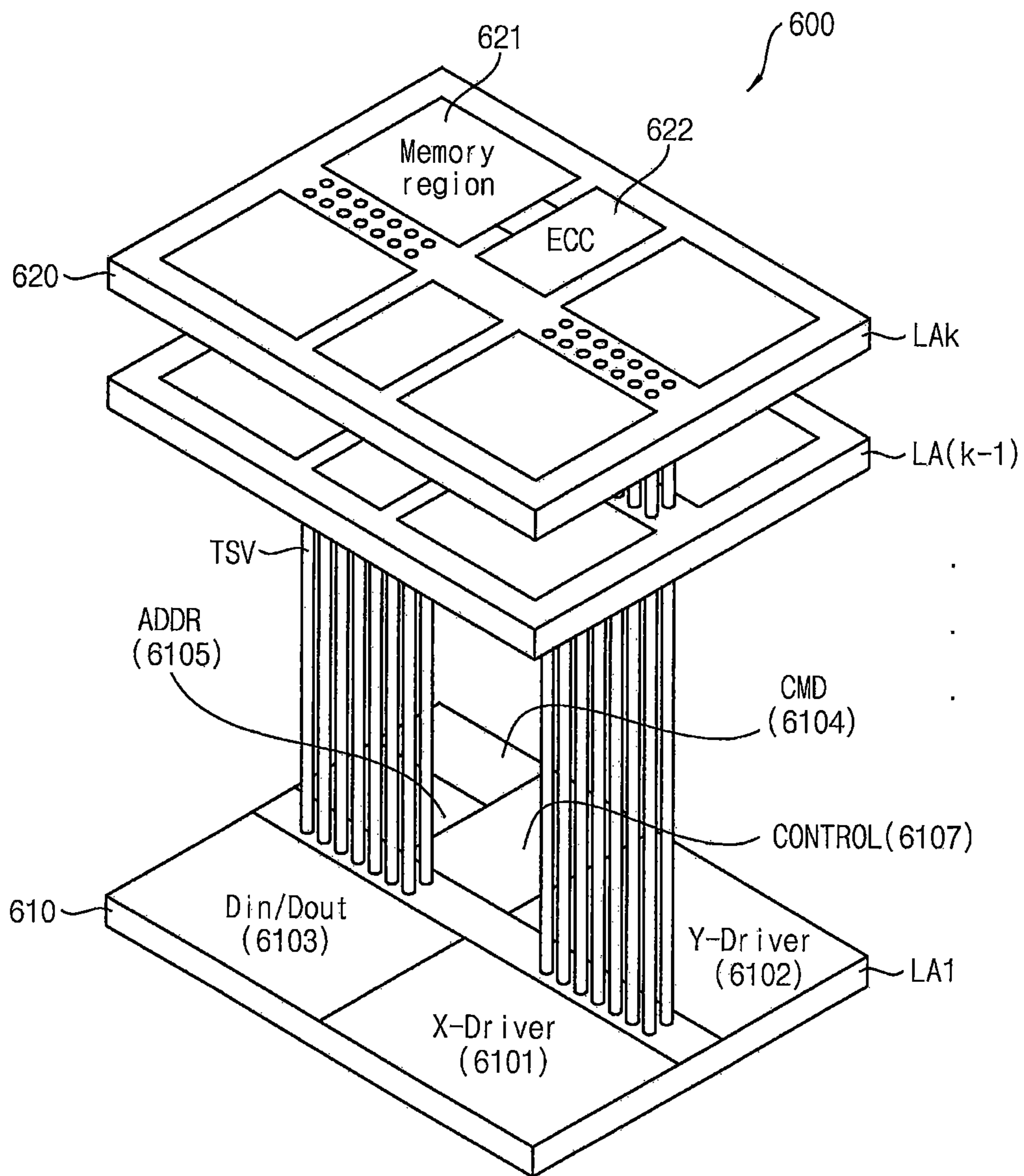


FIG. 20

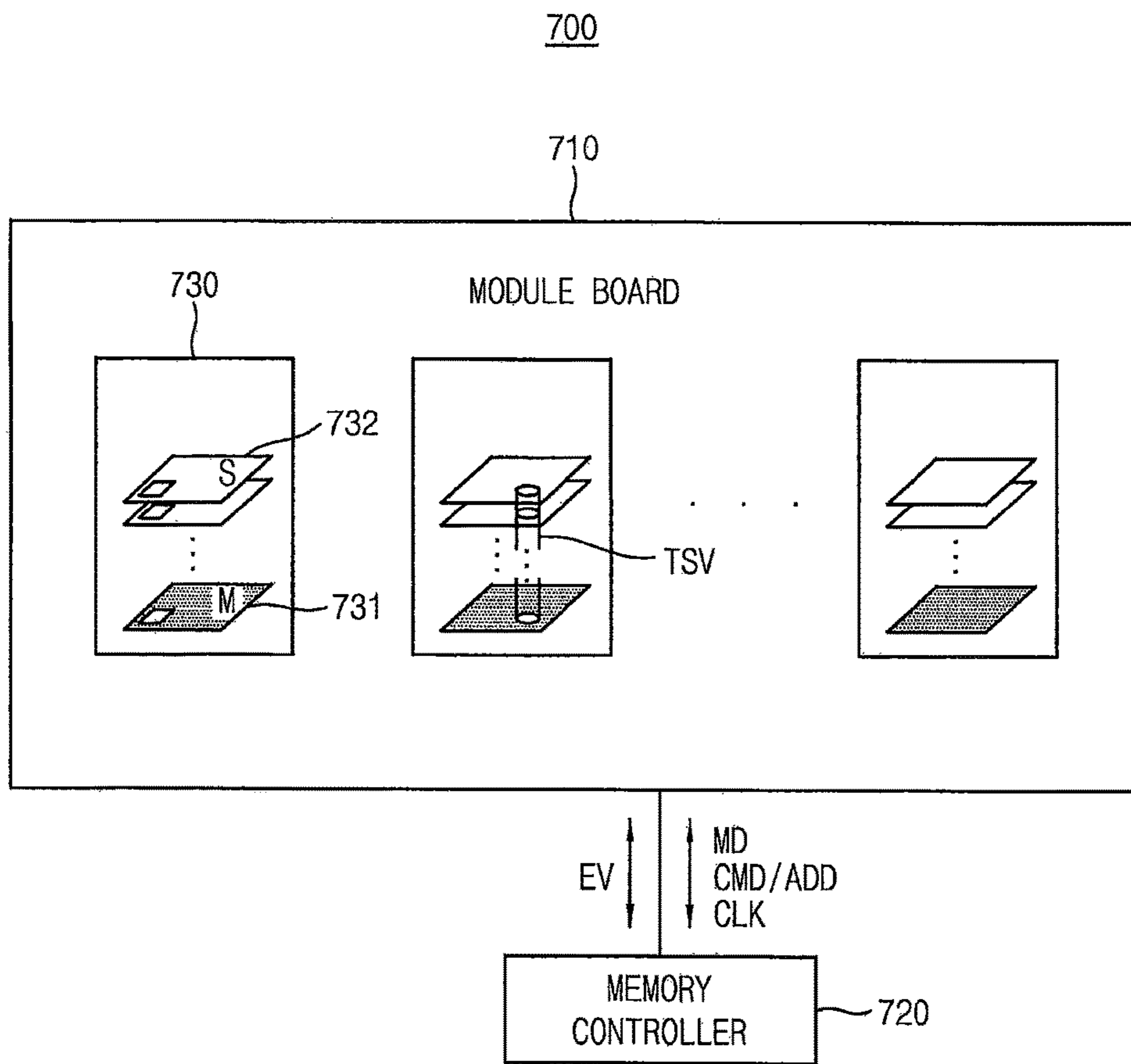


FIG. 21

800

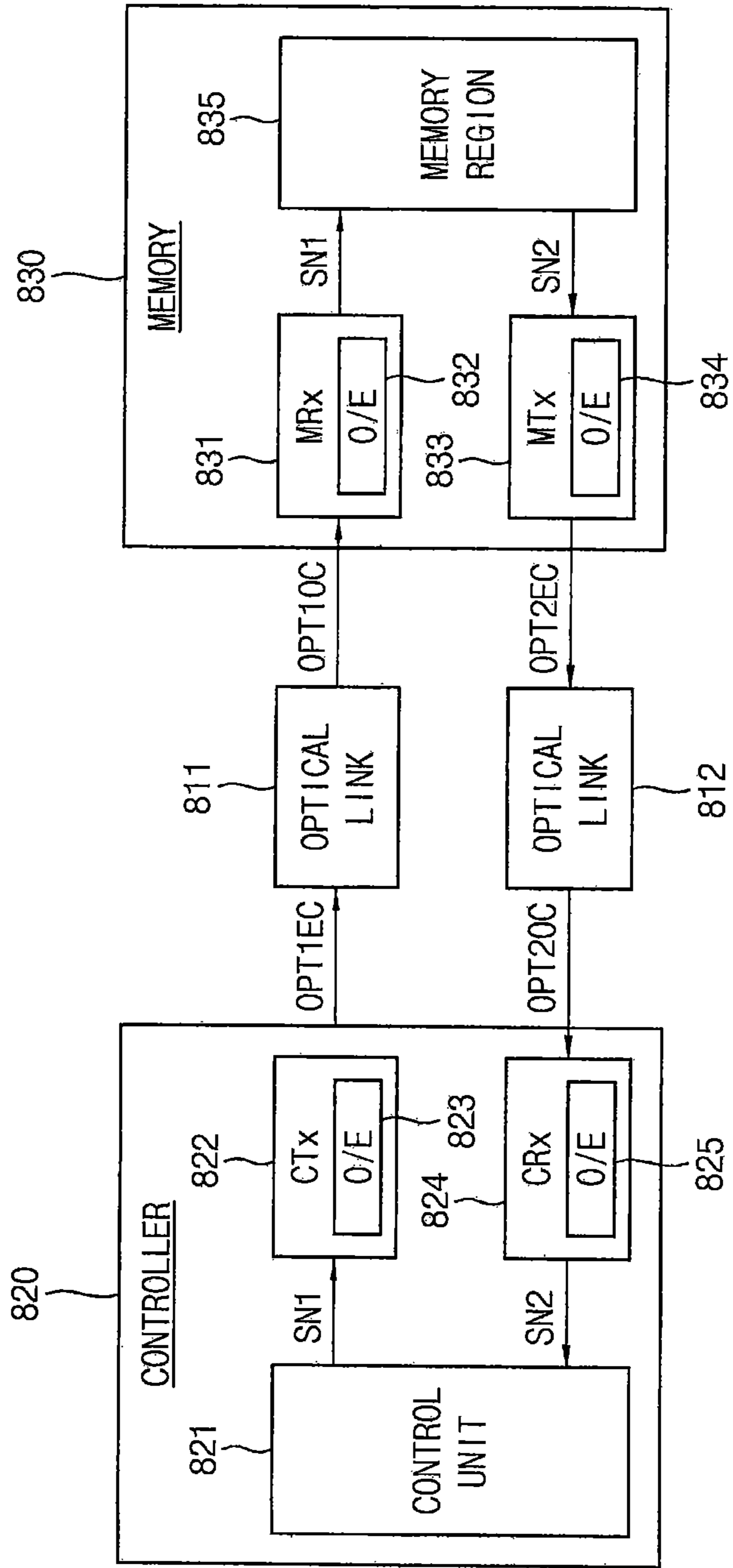


FIG. 22

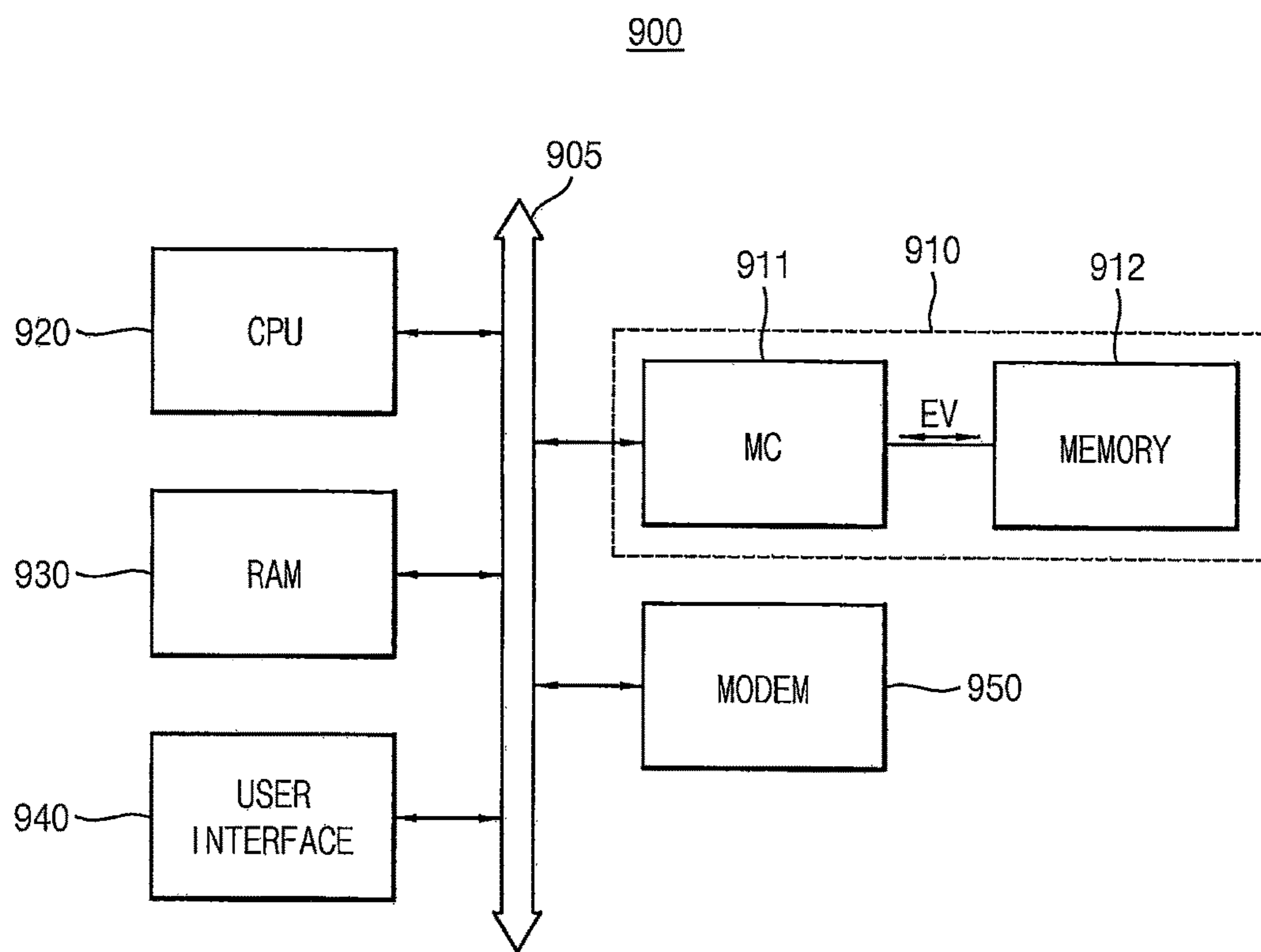
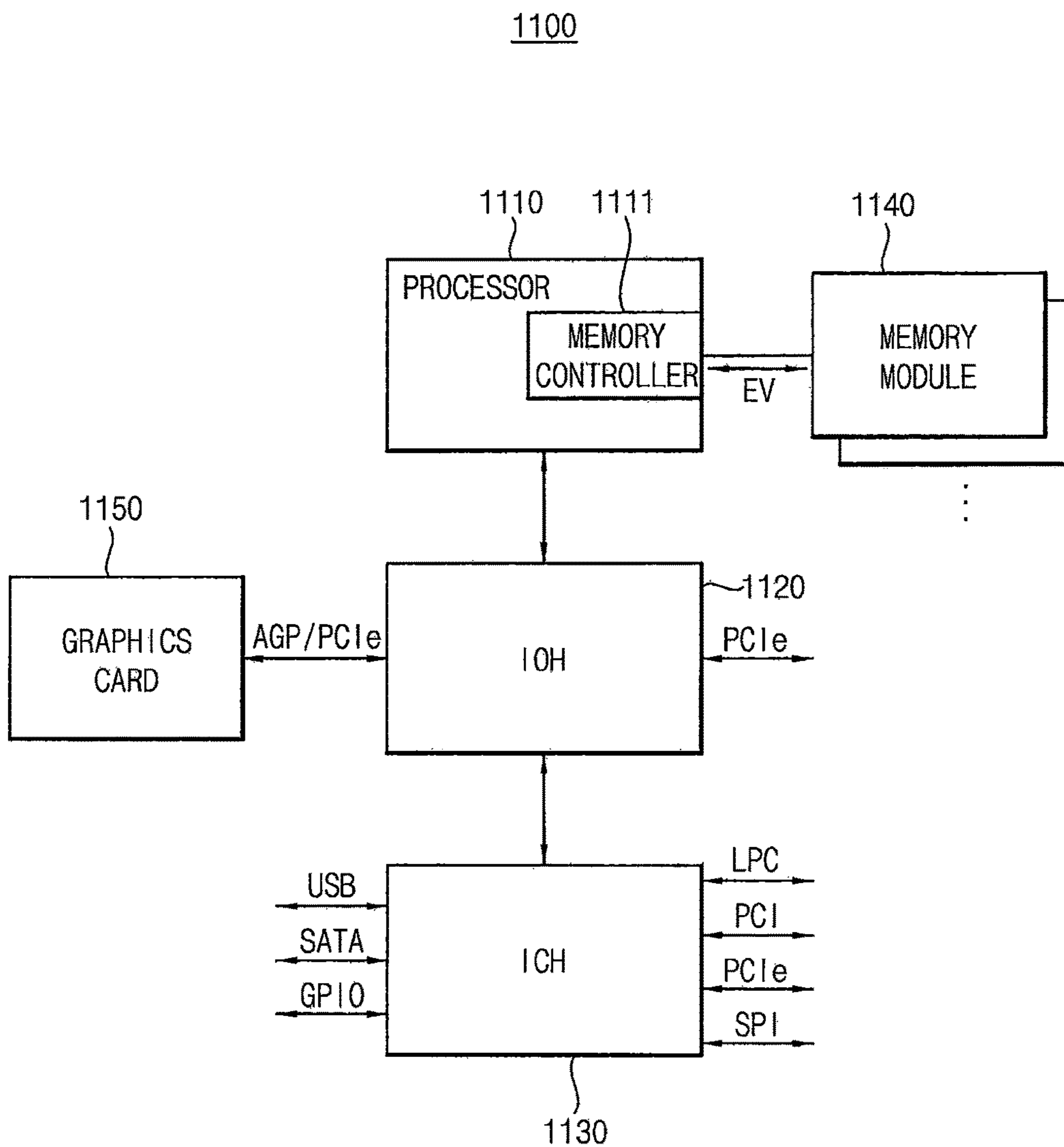


FIG. 23



1

**CHARACTERIZATION OF IN-CHIP ERROR
CORRECTION CIRCUITS AND RELATED
SEMICONDUCTOR MEMORY
DEVICES/MEMORY SYSTEMS**

CROSS-REFERENCE TO RELATED
APPLICATIONS

This US application claims the benefit of priority under 35
USC § 119 to Korean Patent Application No. 10-2015-
0091943, filed on Jun. 29, 2015, in the Korean Intellectual
Property Office, the contents of which are incorporated
herein in their entirety by reference.

FIELD

The present disclosure relates to error correction circuits
of semiconductor memory devices, semiconductor memory
devices including the same and memory systems.

BACKGROUND

Semiconductor memory devices may be classified into
non-volatile memory devices, such as flash memory devices,
and volatile memory devices such as DRAMs. High speed
operation and cost of DRAMs make it possible for DRAMs
to be used for system memory. Memory errors can increase
when the scale of a memory drive is reduced.

SUMMARY

Embodiments according to the inventive concept can
provide characterization of in-chip error correction circuits
and related semiconductor memory devices/memory sys-
tems. Pursuant to these embodiments, a method of operating
a semiconductor memory device can include receiving data,
from a memory controller, at an Error Correction Code
(ECC) engine included in the semiconductor memory
device, the data including at least one predetermined error.
Predetermined parity can be received at the ECC engine,
where the predetermined parity is configured to correspond
to the data without the at least one predetermined error. A
determination can be made whether a number of errors in the
data is correctable by the ECC engine using the data
including the at least one predetermined error and the
predetermined parity.

In some embodiments according to the inventive concept,
an error correction circuit using an error correction code
(ECC) in a semiconductor memory device can include a first
register that can be configured to store a first error vector
including at least one predetermined error bit in a code
validation mode. An ECC engine can be configured to
receive the first error vector and configured to perform ECC
decoding on the first error vector based on predetermined
reset parity data and configured to generate syndrome data
in the code validation mode. A data corrector circuit can be
configured to selectively correct the at least one predeter-
mined error bit in the first error vector based on the syn-
drome data and configured to output a second error vector
indicating a capability of the ECC.

In some embodiments according to the inventive concept,
a semiconductor memory can include a memory cell array
and an error correction circuit that can be configured to
perform an error correction code (ECC) decoding based on
data read from the memory cell array in a normal mode. A
control logic circuit can be configured to control access to
the memory cell array and configured to control the error

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correction circuit in response to a command from an external
device, where the error correction circuit can be configured
to perform the ECC decoding on a first error vector and
configured to output a second error vector indicating a result
of the ECC decoding when the command directs a code
validation mode to test an ECC implemented in the error
correction circuit and the first error vector provided from the
external device includes at least one predetermined error bit.

In some embodiments according to the inventive concept,
a memory system can include at least one semiconductor
memory device and a memory controller that can be con-
figured to control the at least one semiconductor memory
device, wherein the at least one semiconductor memory
device can include a memory cell array and an error cor-
rection circuit that can be configured to perform an error
correction code (ECC) decoding based on data read from the
memory cell array in a normal mode and a control logic
circuit that can be configured to control access to the
memory cell array and configured to control the error
correction circuit in response to a command from the
memory controller, where the error correction circuit can be
configured to perform the ECC decoding on a first error
vector from the memory controller and configured to output
a second error vector indicating a result of the ECC decoding
when the command directs a code validation mode to test an
ECC implemented in the error correction circuit and the first
error vector includes at least one predetermined error bit.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a block diagram illustrating an electronic system
according to example embodiments.

FIG. 2 is a block diagram illustrating the memory system
shown in FIG. 1, according to example embodiments.

FIG. 3 is a block diagram illustrating the semiconductor
memory device shown in FIG. 2, according to example
embodiments.

FIGS. 4A to 4E are circuit diagrams of examples of the
memory cells shown in FIG. 3, according to example
embodiments.

FIG. 5 illustrates an example of the memory cells shown
in FIG. 3, according to example embodiments.

FIGS. 6A and 6B illustrate a magnetization direction
according to data written to the MTJ element shown in FIG.
5.

FIG. 7 illustrates a portion of the semiconductor memory
device of FIG. 3 according to example embodiments.

FIG. 8 illustrates the error correction circuit shown in
FIG. 3 according to example embodiments.

FIG. 9 illustrates the parity selector in the error correction
circuit shown in FIG. 8 according to example embodiments.

FIG. 10 illustrates the error correction code (ECC) engine
in the error correction circuit shown in FIG. 8 according to
example embodiments.

FIG. 11 illustrates the syndrome generator in the ECC
engine shown in FIG. 10 according to example embodi-
ments.

FIG. 12 illustrates the data corrector in the error correc-
tion circuit shown in FIG. 8 according to example embodi-
ments.

FIG. 13 illustrates the error correction circuit shown in
FIG. 3 performing a write operation of the code validation
mode.

FIG. 14 illustrates the error correction circuit shown in
FIG. 3 performing a read operation of the code validation
mode.

FIG. 15A illustrates an example of the first error vector input to the error correction circuit.

FIG. 15B illustrates an example of the second error vector output from the error correction circuit respectively in the code validation mode.

FIG. 16A illustrates an example of the first error vector input to the error correction circuit.

FIG. 16B illustrates an example of the second error vector output from the error correction circuit respectively in the code validation mode.

FIG. 17A illustrates an example of the first error vector input to the error correction circuit.

FIG. 17B illustrates an example of the second error vector output from the error correction circuit respectively in the code validation mode.

FIG. 18 is a flowchart illustrating a method of verifying an error correction code implemented in the semiconductor memory device according to example embodiments.

FIG. 19 is a structural diagram illustrating a semiconductor memory device according to example embodiments.

FIG. 20 illustrates a memory system including the semiconductor memory device according to example embodiments.

FIG. 21 is a block diagram illustrating a memory system including the semiconductor memory device according to at least one example embodiment.

FIG. 22 is a block diagram illustrating a computing system including the semiconductor memory device according to example embodiments.

FIG. 23 is a block diagram illustrating a computing system including the semiconductor memory device according to example embodiments.

DETAILED DESCRIPTION OF EMBODIMENTS ACCORDING TO THE INVENTIVE CONCEPT

The inventive concepts are described hereinafter with reference to the accompanying drawings, in which exemplary embodiments of the inventive concepts are shown. The advantages and features of the inventive concepts and methods of achieving them will be apparent from the following exemplary embodiments that will be described in more detail with reference to the accompanying drawings. It should be noted, however, that the inventive concepts are not limited to the following exemplary embodiments, and may be implemented in various forms. Accordingly, the exemplary embodiments are provided only to disclose the inventive concepts and let those skilled in the art know the category of the inventive concepts. In the drawings, embodiments of the inventive concepts are not limited to the specific examples provided herein and are exaggerated for clarity.

The terminology used herein is for the purpose of describing particular embodiments only and is not intended to limit the invention. As used herein, the singular terms “a,” “an” and “the” are intended to include the plural forms as well, unless the context clearly indicates otherwise. As used herein, the term “and/or” includes any and all combinations of one or more of the associated listed items. It will be understood that when an element is referred to as being “connected” or “coupled” to another element, it may be directly connected or coupled to the other element or intervening elements may be present.

Similarly, it will be understood that when an element such as a layer, region or substrate is referred to as being “on” another element, it can be directly on the other element or intervening elements may be present. In contrast, the term

“directly” means that there are no intervening elements. It will be further understood that the terms “comprises,” “comprising,” “includes” and/or “including,” when used herein, specify the presence of stated features, integers, steps, operations, elements, and/or components, but do not preclude the presence or addition of one or more other features, integers, steps, operations, elements, components, and/or groups thereof.

It will be also understood that although the terms first, second, third etc. may be used herein to describe various elements, these elements should not be limited by these terms. These terms are only used to distinguish one element from another element. Thus, a first element in some embodiments could be termed a second element in other embodiments without departing from the teachings of the present invention. Exemplary embodiments of aspects of the present inventive concepts explained and illustrated herein include their complementary counterparts. The same reference numerals or the same reference designators denote the same elements throughout the specification.

Moreover, exemplary embodiments are described herein with reference to cross-sectional illustrations and/or plane illustrations that are idealized exemplary illustrations. Accordingly, variations from the shapes of the illustrations as a result, for example, of manufacturing techniques and/or tolerances, are to be expected. Thus, exemplary embodiments should not be construed as limited to the shapes of regions illustrated herein but are to include deviations in shapes that result, for example, from manufacturing. For example, an etching region illustrated as a rectangle will, typically, have rounded or curved features. Thus, the regions illustrated in the figures are schematic in nature and their shapes are not intended to illustrate the actual shape of a region of a device and are not intended to limit the scope of example embodiments.

Development of fine feature semiconductor manufacturing technology has increased the memory capacity of a semiconductor memory device. Due to the increased capacity, the problem of defective and weak cells has also increased. The defective cells may not correctly store data due to a hardware defect. For example, the defective cells may be memory cells that do not operate correctly due to a defect generated during the manufacturing process, e.g., memory cells having a disconnect or “short”. In contrast, weak cells are software-defective. That is, the weak cells are memory cells that are defective under a specific voltage condition or specific operation timing. Examples of weak cells include cells that deteriorate in terms of their characteristics, e.g., shortened refresh duration, degraded cell write performance or variable retention time, etc.

To provide a desired manufacturing yield, ‘fail’ memory cells can be repaired by replacing them with redundant memory cells which operate properly. However, a sufficient yield may not be achieved only using a redundancy repair operation because of increased number of defective memory cells. Especially, the number of single bit errors has increased to become a major obstacle in further enhancing the manufacturing yields. Thus, a method of repairing bits-in-error (error bits) by applying an error correction code (ECC) operation as well as a redundancy repair operation in dynamic random access memory (DRAM) is known.

The ECC operation provides an ECC function to detect and correct errors that occurred during writing/reading of data (or while data has been stored). To provide data integrity, the DRAM may employ an ECC circuit. For example, the ECC circuit may perform the ECC operation using a group of parity bits to detect and correct.

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FIG. 1 is a block diagram illustrating an electronic system according to example embodiments.

Referring to FIG. 1, an electronic system **10** may include a host **15** and a memory system **20**. The memory system **20** may include a memory controller **100** and a plurality of semiconductor memory devices **200a~200n** (n is an integer greater than two).

The host **15** may communicate with the memory system **20** through various interface protocols such as Peripheral Component Interconnect-Express (PCI-E), Advanced Technology Attachment (ATA), Serial ATA (SATA), Parallel ATA (PATA), or serial attached SCSI (SAS). In addition, the host **15** may also communicate with the memory system **20** through interface protocols such as Universal Serial Bus (USB), Multi-Media Card (MMC), Enhanced Small Disk Interface (ESDI), or Integrated Drive Electronics (IDE).

The memory controller **100** may control an overall operation of the memory system **20**. The memory controller **100** may control an overall data exchange between the host **15** and the plurality of semiconductor memory devices **200a~200n**. For example, the memory controller **100** may write data in the plurality of semiconductor memory devices **200a~200n** or read data from the plurality of semiconductor memory devices **200a~200n** in response to a request from the host **20**.

In addition, the memory controller **100** may issue commands to the plurality of semiconductor memory devices **200a~200n** to control the plurality of semiconductor memory devices **200a~200n**.

In some embodiments, each of the plurality of semiconductor memory devices **200a~200n** may be a memory device including resistive type memory cells such as a magnetoresistive random access memory (MRAM), a resistive random access memory (RRAM), a phase change random access memory (PRAM) and a ferroelectric random access memory (FRAM), etc. In other example embodiments, each of the plurality of semiconductor memory devices **200a~200n** may be a memory device including dynamic memory cells such as a dynamic random access memory (DRAM).

An MRAM is a nonvolatile memory based on magnetoresistance. An MRAM is different from a volatile RAM in many aspects. For example, since an MRAM is nonvolatile, the MRAM may retain all stored data even when power is turned off to the MRAM.

Although a nonvolatile RAM is generally slower than a volatile RAM, an MRAM has read and write response times comparable with read and write response times of a volatile RAM. Unlike a conventional RAM that stores data as electric charge, an MRAM stores data using magnetoresistance (or magnetoresistive) elements. In general, a magnetoresistance element is made of two magnetic layers, each having a magnetization.

An MRAM is a nonvolatile memory device that reads and writes data by using a magnetic tunnel junction pattern including two magnetic layers and an insulating film disposed between the two magnetic layers. A resistance value of the magnetic tunnel junction pattern may vary according to a magnetization direction of each of the magnetic layers. The MRAM may program or remove data by using the variation of the resistance value.

An MRAM using a spin transfer torque (STT) phenomenon uses a method in which when a spin-polarized current flows in one direction, a magnetization direction of the magnetic layer is changed due to the spin transfer of electrons. A magnetization direction of one magnetic layer (e.g., a pinned layer) may be fixed and a magnetization

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direction of the other magnetic layer (e.g., a free layer) may vary according to a magnetic field generated by a program current.

The magnetic field of the program current may arrange the magnetization directions of the two magnetic layers in parallel or in anti-parallel. In at least one example embodiment, if the magnetization directions of the two magnetic layers are parallel, a resistance between the two magnetic layers is in a low ("0") state. If the magnetization directions of the two magnetic layers are anti-parallel, a resistance between the two magnetic layers is in a high ("1") state. Switching of the magnetization direction of the free layer and the high or low state of the resistance between the two magnetic layers result in write and read operations of the MRAM.

Although the MRAM is nonvolatile and provides a quick response time, an MRAM cell has a limited scale and is sensitive to write disturbance because the program current applied to switch the high and low states of the resistance between the magnetic layers of the MRAM is typically high. Accordingly, when a plurality of cells are arranged in an MRAM array, a program current applied to one memory cell may change a magnetic field of a free layer of an adjacent cell (e.g., a write disturbance). Such a write disturbance may be mitigated (or alternatively, prevented) by using an STT phenomenon. A typical STT-MRAM may include a magnetic tunnel junction (MTJ), which is a magnetoresistive data storage device including two magnetic layers (e.g., a pinned layer and a free layer) and an insulating layer disposed between the two magnetic layers.

A program current typically flows through the MTJ. The pinned layer spin-polarizes electrons of the program current, and a torque is generated as the spin-polarized electron current passes through the MTJ. The spin-polarized electron current applies the torque to the free layer while interacting with the free layer. When the torque of the spin-polarized electron current passing through the MTJ is greater than a threshold switching current density, the torque applied by the spin-polarized electron current is sufficient to switch a magnetization direction of the free layer. Accordingly, the magnetization direction of the free layer may be parallel or anti-parallel to the pinned layer and a resistance state in the MTJ is changed.

The STT-MRAM removes a requirement of an external magnetic field for the spin-polarized electron current to switch the free layer in the magnetoresistive device. In addition, the STT-MRAM improves scaling as a cell size is reduced and the program current is reduced to mitigate (or alternatively, prevent) the write disturbance. In addition, the STT-MRAM may have a high tunnel magnetoresistance ratio, which improves a read operation in a magnetic domain by allowing a high ratio between the high and low states.

An MRAM is an all-round memory device that is low cost and has high capacity (like a dynamic random access memory (DRAM)), operates at high speed (like a static random access memory (SRAM)), and is nonvolatile (like a flash memory).

FIG. 2 is a block diagram illustrating the memory system shown in FIG. 1.

In FIG. 2, only one semiconductor memory device **200a** in communication with the memory controller **100** is illustrated for convenience. However, the details discussed herein related to semiconductor memory device **200a** may equally apply to the other semiconductor memory devices **200b-200n**.

Referring to FIG. 2, the memory system **20** may include the memory controller **100** and the semiconductor memory

device **200a**. Each of the memory controller **100** and the semiconductor memory device **200a** may be formed as a separate semiconductor chip or as a separate group of chips (e.g., the memory controller **100** and the semiconductor memory device **200a** may be packaged together). The memory controller **100** and the semiconductor memory device **200a** may be connected to each other through corresponding command pins **101** and **201**, corresponding address pins **102** and **202**, and corresponding data pins **103** and **203**. The command pins **101** and **201** may transmit a command signal CMD via a command transmission line TL1, the address pins **102** and **202** may transmit an address signal ADDR via an address transmission line TL2, and the data pins **103** and **203** may exchange main data MD in a normal mode or may exchange an error vector EV including at least one error bit in a code validation mode through a data transmission line TL3.

The semiconductor memory device **200a** may include a memory cell array (MCA) **300** that stores the main data MD and an error correction circuit **400**. The memory controller **100** may include a decision circuit **120** that determines a characteristic of an error correction code (ECC) implemented in the error correction circuit **400** based on the error vector EV. The error correction circuit **400** may perform ECC encoding and ECC decoding on the main data MD in the normal mode and may perform an ECC decoding on the error vector EV based on reset parity data stored therein in the code validation mode.

FIG. 3 is a block diagram illustrating the semiconductor memory device shown in FIG. 2, according to example embodiments.

Referring to FIG. 3, the semiconductor memory device **200a** may include a control logic (or a control logic circuit) **210**, an address register **220**, a bank control logic **230**, a refresh counter **297**, a row address multiplexer **240**, a column address latch **250**, a row decoder **260**, a column decoder **270**, a memory cell array **300**, a sense amplifier unit **285**, an input/output (I/O) gating circuit **290**, the error correction circuit **400**, and a data input/output (I/O) buffer **299**.

The memory cell array **300** may include first through fourth bank arrays **310~340**. The row decoder **260** may include first through fourth bank row decoders **260a~260d** respectively coupled to the first through fourth bank arrays **310~340**, the column decoder **270** may include first through fourth bank column decoders **270a~270d** respectively coupled to the first through fourth bank arrays **310~340**, and the sense amplifier unit **285** may include first through fourth bank sense amplifiers **285a~280d** respectively coupled to the first through fourth bank arrays **310~340**. Each of the first through fourth bank arrays **310~340** may include a plurality of memory cells MC, and each of memory cells MC is coupled to a corresponding word-line WL and a corresponding bit-line BTL. The first through fourth bank arrays **310~340**, the first through fourth bank row decoders **260a~260d**, the first through fourth bank column decoders **270a~270d** and first through fourth bank sense amplifiers **285a~280d** may form first through fourth banks. Although the semiconductor memory device **200a** shown in FIG. 3 illustrates four banks, the semiconductor memory device **200a** may include fewer or greater number of banks.

The address register **220** may receive an address ADDR including a bank address BANK_ADDR, a row address ROW_ADDR and a column address COL_ADDR from the memory controller **100**. The address register **220** may provide the received bank address BANK_ADDR to the bank control logic **230**, may provide the received row address

ROW_ADDR to the row address multiplexer **240**, and may provide the received column address COL_ADDR to the column address latch **250**.

The bank control logic **230** may generate bank control signals in response to the bank address BANK_ADDR. One of the first through fourth bank row decoders **260a~260d** corresponding to the bank address BANK_ADDR may be activated in response to the bank control signals, and one of the first through fourth bank column decoders **270a~270d** corresponding to the bank address BANK_ADDR may be activated in response to the bank control signals.

The refresh counter **297** may be included when the semiconductor memory device **200a** is a DRAM. The refresh counter **297** may generate a refresh row address REF_ADDR for refreshing memory cell rows in the memory cell array **300** under control of the control logic **210**. The refresh counter **297** may be absent when the semiconductor memory device **200a** is an MRAM or another technology which does not require refresh operations.

The row address multiplexer **240** may receive the row address ROW_ADDR from the address register **220**, and may receive the refresh row address REF_ADDR from the refresh counter **297**. The row address multiplexer **240** may selectively output the row address ROW_ADDR or the refresh row address REF_ADDR as a row address RA. The row address RA that is output from the row address multiplexer **240** may be applied to the first through fourth bank row decoders **260a~260d**.

The activated one of the first through fourth bank row decoders **260a~260d** may decode the row address RA that is output from the row address multiplexer **240**, and may activate a word-line corresponding to the row address RA. For example, the activated bank row decoder may apply a word-line driving voltage to the word-line corresponding to the row address RA.

The column address latch **250** may receive the column address COL_ADDR from the address register **220**, and may temporarily store the received column address COL_ADDR. In some embodiments, in a burst mode, the column address latch **250** may generate column addresses that increment starting from the received column address COL_ADDR. The column address latch **250** may apply the temporarily stored or generated column address to the first through fourth bank column decoders **270a~270d**.

The activated one of the first through fourth bank column decoders **270a~270d** may decode the column address COL_ADDR that is output from the column address latch **250**, and may control the I/O gating circuit **290** in order to output data corresponding to the column address COL_ADDR.

The I/O gating circuit **290** may include circuitry for gating input/output data. The I/O gating circuit **290** may further include read data latches for storing data that is output from the first through fourth bank arrays **310~340**, and write drivers for writing data to the first through fourth bank arrays **310~340**.

Codeword CW read from one bank array of the first through fourth bank arrays **310~340** may be sensed by sense amplifiers coupled to the one bank array from which the data is to be read, and may be stored in the read data latches. The codeword CW stored in the read data latches may be provided to the memory controller **100** via the error correction circuit **400** and the data I/O buffer **299**. Main data MD to be written in one bank array of the first through fourth bank arrays **310~340** may be provided to the data I/O buffer **299** from the memory controller **100**. The main data MD

provided to the data I/O buffer 299 is encoded to provide the codeword CW from the error correction circuit 400. The write driver may write the codeword CW in a selected bank array of the first through fourth bank arrays 310~340.

The data I/O buffer 299 receives the error vector EV from the memory controller 100 in the code validation mode, provides the error vector EV to the error correction circuit 400. The data I/O buffer 299 provides the error correction circuit 400 with the main data MD from the memory controller 100 in a write operation of the normal mode, and provides the main data MD from the error correction circuit 400 to the memory controller 100 in a read operation of the normal mode. In some embodiments according to the inventive concept, the error vector EV can be generated inside the memory device under control of the memory controller 100.

The error correction circuit 400, in the code validation mode to verify an ECC implemented therein, performs the ECC decoding the error vector EV and may provide the memory controller 100 through the data I/O buffer 299 with the error vector EV indicating a result of the ECC decoding.

The error correction circuit 400, in a write operation of the normal mode, may generate parity data based on the main data MD from the data I/O buffer 299, and may provide the I/O gating circuit 290 with the codeword CW including the main data MD and the parity data. The I/O gating circuit 290 may write the codeword CW to a target page of the memory cell array 300. In addition, the error correction circuit 400, in a read operation of the normal mode, may receive the codeword CW, read from the target page of the memory cell array 300, from the I/O gating circuit 290. The error correction circuit 400 may perform an ECC decoding on the main data MD based on the parity data in the codeword CW, may correct a single bit error in the main data MD and may provide corrected main data to the data I/O buffer 299.

The control logic 210 may control operations of the semiconductor memory device 200a. For example, the control logic 210 may generate control signals for the semiconductor memory device 200a in order to perform a write operation or a read operation. The control logic 210 may include a command decoder 211 that decodes a command CMD received from the memory controller 100 and a mode register 212 that sets an operational mode of the semiconductor memory device 200a.

For example, the command decoder 211 may generate the control signals corresponding to the command CMD by decoding a write enable signal (/WE), a row address strobe signal (/RAS), a column address strobe signal (/CAS), a chip select signal (/CS), etc. The control logic 210 may generate a first control signal CTL1 to control the I/O gating circuit 290 and a second control signal CTL2 to control the error correction circuit 400 by decoding the command CMD.

FIGS. 4A to 4E are circuit diagrams of examples of the memory cell shown in FIG. 3, according to example embodiments.

FIGS. 4A to 4D illustrate memory cells MC which are implemented with resistive type memory cells and FIG. 4E illustrates a memory cell MC which is implemented with a dynamic memory cell.

FIG. 4A illustrates a resistive type memory cell without a selection element, while FIGS. 4B to 4D show resistive type memory cells each comprising a selection element.

Referring to FIG. 4A, a memory cell MC may include a resistive element RE connected to a bit-line BTL and a word-line WL. Such a resistive memory cell having a structure without a selection element may store data by a voltage applied between bit-line BL and word-line WL.

Referring to FIG. 4B, a memory cell MC may include a resistive element RE and a diode D. The resistive element RE may include a resistive material for data storage. The diode D may be a selection element (or switching element) that supplies current to resistive element RE or cuts off the current supply to resistive element RE according to a bias of word-line WL and bit-line BTL. The diode D may be coupled between the resistive element RE and word-line WL, and the resistive element RE may be coupled between the bit-line BTL and the diode D. Positions of the diode D and the resistive element RE may be interchangeable. The diode D may be turned on or turned off by a word-line voltage. Thus, a resistive memory cell may be not driven where a voltage of a constant level or higher is supplied to an unselected word-line WL.

Referring to FIG. 4C, a memory cell MC may include a resistive element RE and a bidirectional diode BD. The resistive element RE may include a resistive material for data storage. The bidirectional diode BD may be coupled between the resistive element RE and a word-line WL, and the resistive element RE may be coupled between a bit-line BTL and bidirectional diode BD. Positions of the bidirectional diode BD and the resistive element RE may be interchangeable. The bidirectional diode BD may block leakage current flowing to an unselected semiconductor memory cell.

Referring to FIG. 4D, a memory cell MC may include a resistive element RE and a transistor CT. The transistor CT may be a selection element (or switching element) that supplies current to the resistive element RE or cuts off the current supply to the resistive element RE according to a voltage of a word-line WL. The transistor CT may be coupled between the resistive element RE and a word-line WL, and the resistive element RE may be coupled between a bit-line BTL and the transistor CT. Positions of the transistor CT and the resistive element RE may be interchangeable. The semiconductor memory cell may be selected or unselected depending on whether the transistor CT driven by word-line WL is turned on or turned off.

Referring to FIG. 4E, a memory cell MC may include a cell capacitor CC and a transistor CT. The transistor CT may be a selection element (or switching element) that connects/disconnects the cell capacitor CC to/from bit-line BTL according to a voltage of a word-line WL. The transistor CT may be coupled between the cell capacitor CC, a word-line WL and a bit-line BTL, and the cell capacitor CC may be coupled between the transistor CT and a plate voltage.

FIG. 5 illustrates an example of the memory cell (referred to as STT-MRAM cell) shown in FIG. 3, according to example embodiments.

Referring to FIG. 5, an STT-MRAM cell 30 may include a MTJ element 40 and a cell transistor CT. A gate of the cell transistor CT is connected to a word-line WL and one electrode of the cell transistor CT is connected through the MTJ 40 to a bit-line BTL. Also, the other electrode of the cell transistor CT is connected to a source line SL.

The MTJ element 40 may include the free layer 41, the pinned layer 43, and a tunnel layer 42 disposed between the free layer 41 and the pinned layer 43. A magnetization direction of the pinned layer 43 may be fixed, and a magnetization direction of the free layer 41 may be parallel to or anti-parallel to the magnetization direction of the pinned layer 43 according to written data. In order to fix the magnetization direction of the pinned layer 43, for example, an anti-ferromagnetic layer may be further provided.

In order to perform a write operation of the STT-MRAM cell 30, a logic high voltage is applied to the word-line WL

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to turn on the cell transistor CT. A program current, for example, a write current is applied to the bit-line BL and the source line SL. A direction of the write current is determined by a logic state of the MTJ element 40.

In order to perform a read operation of the STT-MRAM cell 30, a logic high voltage is applied to the word-line WL to turn on the cell transistor CT, and a read current is supplied to the bit-line BL and the source line SL. Accordingly, a voltage is developed at both ends of the MTJ element 40, is detected by the sense amplifier 285a, and is compared with a reference voltage to determine a logic state of the MTJ element 40. Accordingly, data stored in the MTJ element 40 may be detected.

FIGS. 6A and 6B illustrate a magnetization direction according to data written to the MTJ element shown in FIG. 5.

A resistance value of the MTJ element 40 may vary according to a magnetization direction of the free layer 41. When a read current IR flows through the MTJ 40, a data voltage is output according to the resistance value of the MTJ element 40. Since the read current IR is much smaller than a write current, a magnetization direction of the free layer 41 is not changed by the read current IR.

Referring to FIG. 6A, a magnetization direction of the free layer 41 and a magnetization direction of the pinned layer 43 of the MTJ element 40 are parallel. Accordingly, the MTJ element 40 may have a low resistance value. In this case, the MTJ element 40 may read data '0'.

Referring to FIG. 6B, a magnetization direction of the free layer 41 and a magnetization direction of the pinned layer 43 of the MTJ element 40 are anti-parallel. Accordingly, the MTJ element 40 may have a high resistance value. In this case, the MTJ element 40 may read data '1'.

Although the free layer 41 and the pinned layer 43 of the MTJ element 40 are horizontal magnetic layers, example embodiments are not limited thereto and the free layer 41 and the pinned layer 43 may be, for example, vertical magnetic layers.

FIG. 7 illustrates a portion of the semiconductor memory device of FIG. 3 according to example embodiments.

In FIG. 7, the control logic 210, the first bank array 310, the I/O gating circuit 290, and the error correction circuit 400 are illustrated.

Referring to FIG. 7, the first bank array 310 may include a normal cell array NCA and a redundancy cell array RCA. The normal cell array NCA may include a plurality of first memory blocks MB0~MB15, i.e., 311~313, and the redundancy cell array RCA may include at least a second memory block 314. The first memory blocks 311~313 are memory blocks determining a memory capacity of the semiconductor memory device 200a. The second memory block 314 is for ECC and/or redundancy repair. Since the second memory block 314 for ECC and/or redundancy repair is used for ECC, data line repair and block repair to repair 'fail' cells located in the first memory blocks 311~313, the second memory block is also referred to as an EDB block.

In each of the first memory blocks 311~313, a plurality of first memory cells are arrayed in rows and columns. In the second memory block 314, a plurality of second memory cells are arrayed in rows and columns.

In the first memory blocks 311~313, rows may be formed, for example, of 8K word-lines WL and columns may be formed, for example, of 1K bit-lines BTL. Memory cells connected to intersections of the word-lines WL and the bit-lines BTL may be dynamic memory cells or resistive type memory cells.

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The I/O gating circuit 290 includes a plurality of switching circuit 291~294 respectively connected to the first memory blocks 311~313 and the second memory block 314. In the semiconductor memory device 200a, bit lines corresponding to data of a burst length (BL) may be simultaneously accessed to support the BL indicating the maximum number of column positions that is accessible. For example, if the BL is set to 8, data bits may be set to 128 bits.

The error correction circuit 400 is connected to the switching circuit 291~294 through corresponding first data lines GIO[0:127] and second data lines EDBIO[0:7]. The error correction circuit 400, in a write operation of the normal mode, performs an ECC encoding on the main data MD to generate parity data PRT (which together provide a correction of 136 bits), and stores the codeword CW including the main data MD and the parity data PRT in the first memory blocks 311, 312 and 313 and the second memory block 314 via the switching circuits 291~294.

The error correction circuit 400, in a read operation of the normal mode, receives the codeword CW stored in the first memory blocks 311, 312 and 313 and the second memory block 314 via the switching circuits 291~294 and performs an ECC decoding on the main data MD. In some embodiments, the ECC is configured to detect and correct a single bit error found within the codeword CW during the read operation. Accordingly, the ECC circuit 400 can correct the identified single bit error and pass the main data position of the codeword to the memory controller 100. In addition, the error correction circuit 400, in a code validation mode, stores the error vector EV, performs an ECC decoding on the error vector EV based on reset parity data stored therein and outputs the error vector EV indicating a result of the ECC decoding.

The control logic 210 provides the first control signal CTL1 to the switching circuits 291~294 and the second control signal CTL2 to the error correction circuit 400 by decoding the command CMD.

The switching circuits 291~293 connect the first memory blocks 311~313 to the first data lines GIO[0:127] and the switching circuit 294 connects the second memory block 314 to the second data lines EDBIO[0:7] in response to the first control signal CTL1 in a normal mode. The error correction circuit 400 performs an ECC decoding in response to the second control signal CTL2 in a normal mode.

The switching circuits 291~293 disconnect the first memory blocks 311~313 from the first data lines GIO[0:127] and the switching circuit 294 disconnects the second memory block 314 from the second data lines EDBIO[0:7] in response to the first control signal CTL1 in a code validation mode.

The error correction circuit 400, in a code validation mode, stores the error vector EV, performs an ECC decoding on the error vector EV based on reset parity data stored therein and outputs the error vector EV indicating a result of the ECC decoding.

FIG. 8 illustrates the error correction circuit shown in FIG. 3 according to example embodiments.

Referring to FIG. 8, the error correction circuit 400 may include demultiplexers 411 and 412, a first register 421, a second register 423, multiplexers 431 and 433, a buffer unit 440, a parity selector 450, an ECC engine 460, multiplexers 481 and 483 and a data corrector 490.

The demultiplexers 411 and 412 may constitute a first selection circuit, the multiplexers 431 and 433 may constitute a second selection circuit and the multiplexers 481 and

483 may constitute a third selection circuit. The buffer unit 440 may include buffers 441~446.

The demultiplexer 411 may provide a first write data WD1 to the buffer 441 and to the multiplexer 431 or provide the first write data WD1 to the first register 421 in response to a selection signal SS1. The first write data WD1 may be a first portion of the main data MD in a normal mode and may be a first error vector or a portion of the first error vector in a code validation mode. The demultiplexer 412 may provide a second write data WD2 to the buffer 443 and to the multiplexer 443 or provide the second write data WD2 to the second register 423 in response to the selection signal SS1. The second write data WD2 may be a second portion of the main data MD in a normal mode and may be a portion of the first error vector in a code validation mode.

The first register 421 may store the first error vector or a portion of the first error vector from the demultiplexer 411 in a write operation of the code validation mode. The first register 421 may provide the first error vector or the portion of the first error vector to the multiplexer 431 in response to a register control signal RCTL1 in a read operation of the code validation mode. The second register 423 may provide the multiplexer 433 with the portion of the first error vector from the demultiplexer 412 or reset data stored therein in response to a register control signal RCTL2 in a read operation of the code validation mode.

In a write operation of the semiconductor memory device 200a, unit of prefetched data is smaller than a unit of the codeword CW. In this case, the second register 423 may provide the multiplexer 433 with the portion of the first error vector from the demultiplexer 412 or the reset data stored therein in response to a register control signal RCTL2.

The multiplexer 431, in a write operation of the normal mode, provides the ECC engine 460 with the first write data WD1 from the demultiplexer 411 in response to a selection signal SS3. The multiplexer 431, in a read operation of the normal mode, provides the ECC engine 460 with read codeword from the buffer 442 in response to the selection signal SS3. The multiplexer 431, in the code validation mode, provides the ECC engine 460 with the first error vector or the portion of the first error vector from the first register 421 in response to the selection signal SS3.

The multiplexer 433, in a write operation of the normal mode, provides the ECC engine 460 with the second write data WD2 from the demultiplexer 411 in response to the selection signal SS3. The multiplexer 433, in a read operation of the normal mode, provides the ECC engine 460 with the read codeword from the buffer 444 in response to the selection signal SS3. The multiplexer 433, in the code validation mode, provides the ECC engine 460 with the portion of the first error vector or the reset data from the second register 423 in response to the selection signal SS3.

The buffer unit 440 may be selectively enabled in response to a buffer enable signal BEN. The buffer unit 440 may be enabled in response to the buffer enable signal BEN in a normal mode and may be disabled in the code validation mode in response to the buffer enable signal BEN. The buffers 441 and 443 may be enabled in the write operation of the normal mode in response to a mode signal MS and provide the write data WD to the I/O gating circuit 290. The buffers 442 and 444 may be enabled in the read operation of the normal mode in response to the mode signal MS and provide the read data from the I/O gating circuit 290 to the multiplexers 481 and 483. The buffer 445 may be enabled in the write operation of the normal mode in response to the mode signal MS and provide the parity data PRT from the second memory block 314 to the parity selector 450.

The parity selector 450 may provide the parity data PRT from the buffer 446 to the ECC engine 460 in the normal mode and may provide the ECC engine 460 with the reset parity data generated therein (by the parity selector 450) in the code validation mode.

The ECC engine 460, in the write operation of the normal mode, may perform an ECC encoding on the write data WD to provide the parity data PRT to the buffer 445. The ECC engine 460, in the read operation of the normal mode, may perform an ECC decoding on the read data from the multiplexers 431 and 433 based on the parity data PRT from the parity selector 450 to provide syndrome data SDR to the data corrector 490. The ECC engine 460, in the code validation mode, may perform an ECC decoding on the first error vector based on the reset parity data from the parity selector 450 to provide the syndrome data SDR to the data corrector 490.

The multiplexer 481 provides the read data to the data corrector 490 in the read operation of the normal mode and provides the data corrector 490 with the first error vector or the portion of the first error vector from the first register 421 in the code validation mode in response to a selection signal SS2. The multiplexer 483 provides the data corrector 490 with the portion of the first error vector or the reset data from the second register 423 in the code validation mode in response to the selection signal SS2.

The data corrector 490, in the normal mode, corrects an error in the read data based on the syndrome data SDR from the ECC engine 460 to provide corrected main data C_MD. The data corrector 490, in the code validation mode, corrects or does not correct errors in the read data based on the syndrome data SDR from the ECC engine 460 to provide a second error vector EV2.

In FIG. 8, the selection signals SS1~SS4, the buffer control signals RCTL1 and RCTL2, the buffer enable signal BEN and the mode signal MS may be included in the second control signal CTL from the control logic 210 in FIG. 7.

The code validation mode is a mode for verifying a characteristic of the ECC implemented in the ECC engine 460. The characteristic of the ECC implemented in the ECC engine 460 may be various according to manufactures of the semiconductor memory device 200a. According to example embodiments, in the code validation mode, a first error vector including at least one error bit is written in the first register 421, the ECC engine 460 performs an ECC decoding on the first error vector to generate the syndrome data SDR, and the data corrector 460 outputs the second error vector EV2 with or without correcting the at least one error bit in the first error vector depending on the number of errors in the first error vector. The memory controller 100 may determine the characteristic of the ECC implemented in the ECC engine 460 based on the second error vector EV2.

For example, it is assumed that the first error vector includes a first error bit and a second error bit (i.e. 2 bits in error) when the ECC implemented in the ECC engine 460 may correct a single bit error. When the second error vector EV2 may further include a third error bit generated by the ECC decoding, the memory controller 100 may determine the characteristic of the ECC implemented in the ECC engine 460 based on a position of the third error bit.

FIG. 9 illustrates the parity selector in the error correction circuit shown in FIG. 8 according to example embodiments.

Referring to FIG. 9, the parity selector 450 includes a multiplexer 451.

The multiplexer 451 includes a first input receiving the parity data PRT from the buffer 446, a second input connected to a ground voltage GND and a third input connected

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to a power supply voltage VDD. The parity selector **450** provides the ECC engine **460** with the parity data PRT from the buffer **446** in the read operation of the normal mode and provides the ECC engine **460** with the reset parity data with a first logic level or a second logic level in the code validation mode, in response to the selection signal SS4. The reset parity data RPRT may have a logic level different from the at least one error bit in the error vector.

FIG. **10** illustrates the ECC engine in the error correction circuit shown in FIG. **8** according to example embodiments.

Referring to FIG. **10**, the ECC engine **460** may include a parity generator **461**, a check bit generator **463**, and a syndrome generator **470**.

The parity generator **461** may generate the parity data PRT based on the write data WD using an array of exclusive OR gates.

The check bit generator **463** may generate check bits CHB based on the read main data RMD in the normal mode and may generate the check bits CHB based on the first error vector EV1. The syndrome generator **470** may generate the syndrome data SDR based on the check bits CHB based on the first error vector EV1 and the reset parity data RPRT from the parity selector **450** in the code validation mode.

FIG. **11** illustrates the syndrome generator in the ECC engine shown in FIG. **10** according to example embodiments.

In FIG. **11**, it is assumed that the check bits CHB include 8 bits CB0~CB7 and the syndrome data SDR includes 8 bits SY0~SY7.

Referring to FIG. **11**, the syndrome generator **470** may include a plurality of exclusive OR gates **471~478**. Each of the exclusive OR gates **471~478** may perform an exclusive OR operation on corresponding one of the check bits CB0~CB7 and corresponding one of the parity bits PB0~PB7 to generate corresponding one of syndromes SY0~SY7. Therefore, the syndrome generator **470** may generate the syndromes SY0~SY7, and each of the syndromes SY0~SY7 may have a logic level according to whether corresponding one of the check bits CB0~CB7 and corresponding one of the parity bits PB0~PB7 are same with respect to each other. When the check bit CB is different from the parity bit PB0, the corresponding syndrome SY0 may have a first logic level (logic high level). When the check bit CB is same as the parity bit PB0, the corresponding syndrome SY0 may have a second logic level (logic low level).

FIG. **12** illustrates the data corrector in the error correction circuit shown in FIG. **8** according to example embodiments.

Referring to FIG. **12**, the data corrector **490** may include a syndrome decoder **491**, a bit inverter **493** and a selection circuit **495** which is implemented by a multiplexer.

The syndrome decoder **491** may decode the syndrome data SDR to generate a decoding signal DS and a selection signal SS5. The decoding signal DS may indicate a position of the at least one error bit and the selection signal SS5 may have a logic level depending on a number of the at least one error bit.

The bit inverter **493** may invert the at least one error bit in response to the decoding signal DS. The selection circuit **495** may select one of the read main data RMD and an output of the bit inverter **493** to provide the corrected main data C_MD in response to the selection signal SS5 in the normal mode. The selection circuit **495** may select one of the first error vector EV1 and an output of the bit inverter **493** to provide the second error vector EV2 in response to the selection signal SS5 in the code validation mode.

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The syndrome decoder **491** may output the selection signal SS5 with a first logic level when a number of the at least one error bit in the read main data RMD or the first error vector EV1 exceeds the error correction capability of the ECC based on the syndrome data SDR. The selection circuit **495** may provide the first error vector EV1 as the second error vector EV2 in response to the selection signal SS5 having a first logic level. The syndrome decoder **491** may output the selection signal SS5 with a second logic level when a number of the at least one error bit in the read main data RMD or the first error vector EV1 is within the error correction capability of the ECC based on the syndrome data SDR. The bit inverter **493** may invert the at least one error bit in response to the decoding signal DS having a first logic level.

FIG. **13** illustrates the error correction circuit shown in FIG. **3** in a write operation of the code validation mode.

Referring to FIG. **13**, in a write operation of the code validation mode, the first error vector EV1 or the portion of the first error vector EV1 may be stored in the first register **421** through a first path PATH1. In this case, the selection signal SS1 may have a first logic level.

FIG. **14** illustrates the error correction circuit shown in FIG. **3** in a read operation of the code validation mode assuming the operation shown in FIG. **13** has already been performed.

Referring to FIG. **14**, in a write operation of the code validation mode, the first error vector EV1 or the portion of the first error vector EV1 stored in the first register **421** may be provided to the ECC engine **460** via a first path PATH21. When a size (or a unit) of the first error vector EV1 is smaller than the unit of the codeword CW, the reset data stored in the second register **423** may be also provided to the ECC engine **460** via a second path PATH22 in response to the register control signal RCTL2.

In addition, in the write operation of the code validation mode, the parity selector **450** may provide the ECC engine **460** with the reset parity data RPRT having a logic level different from a logic level of the at least one error bit in the first error vector EV1 in response to the selection signal SS4. The ECC engine **460** may generate the syndrome data SDR based on the reset parity data RPRT to provide the syndrome data SDR to the data corrector **490**. The data corrector **490** may perform an ECC decoding on the first error vector EV1 based on the syndrome data SDR to output the second error vector EV2 indicating a result of the ECC decoding on the first error vector EV1. The ECC engine **460** and the data corrector **490** may output the second error vector EV2 via a third path PATH23.

The decision circuit **120** in the memory controller **100** may determine the characteristic of the ECC implemented in the ECC engine **460** based on positions and a number of the error bits in the second error vector EV2.

FIG. **15A** illustrates an example of the first error vector input to the error correction circuit and FIG. **15B** illustrates an example of the second error vector output from the error correction circuit respectively in the code validation mode.

In FIGS. **15A** and **15B**, each size of a first error vector EV and a second error vector EV2 corresponds to a size of a half codeword, and each of the first error vector EV1 and the second error vector EV2 may include a first sub codeword (or rank codeword) SCW1 and a second codeword SCW2 which are discriminated by burst lengths BL0~BL7 of the semiconductor memory device **200a**. In addition, the first sub codeword SCW1 may include a first chunk CHK1 and a second chunk CHK2 which are discriminated by data input/output (I/O) pads DQ0~DQ7 of the

semiconductor memory device **200a** and the second sub codeword **SCW2** may include a third chunk **CHK3** and a fourth chunk **CHK4**. In addition, it is assumed that the error correction circuit **400** may generate 8-bit parity data **PRT** based on the 128-bit main data and may correct a single bit error in the main data **MD**.

Referring to FIGS. **15A** and **15B**, when the first error vector **EV11** includes one error bit (i.e., a single bit in error) in the first chunk **CHK1**, the error correction circuit **400** corrects the error bit in the first error vector **EV11** using 8-bit parity data **PRT** and may output the second error vector **EV21** which does not include an error bit.

FIG. **16A** illustrates an example of the first error vector input to the error correction circuit and FIG. **16B** illustrates an example of the second error vector output from the error correction circuit respectively in the code validation mode.

Referring to FIGS. **16A** and **16B**, when the first error vector **EV12** includes a first error bit in the first chunk **CHK1** and a second error bit in the second chunk **CHK2**, the error correction circuit **400** does not correct the error bits in the first error vector **EV12** and outputs the second error vector **EV22** including an additional error bit (i.e., 3 bits in error), generated by the ECC decoding, in the fourth chunk **CHK4**. The additional error bit is generated in the fourth chunk **CHK4** by mis-correction of the error correction circuit **400** because a number of error bits in the first error vector **EV12** exceeds the error correction capability of the error correction circuit **400**.

In this case, since the first sub codeword **SCW1** includes two error bits in two different chunks, the decision circuit **120** in the memory controller **100** determines that the first sub codeword **SCW1** is uncorrectable at a system level. In addition, since the second sub codeword **SCW2** includes one error bit, the decision circuit **120** in the memory controller **100** determines that the second sub codeword **SCW2** is correctable at a system level.

FIG. **17A** illustrates an example of the first error vector input to the error correction circuit and FIG. **17B** illustrates an example of the second error vector output from the error correction circuit respectively in the code validation mode.

Referring to FIGS. **17A** and **17B**, when the first error vector **EV13** includes first and second error bits in the first chunk **CHK1**, the error correction circuit **400** does not correct the error bits in the first error vector **EV13** and outputs the second error vector **EV23** including an additional error bit, generated by the ECC decoding, in the fourth chunk **CHK4**. The additional error bit is generated in the fourth chunk **CHK4** by mis-correction of the error correction circuit **400** because a number of error bits in the first error vector **EV13** exceeds the error correction capability of the error correction circuit **400**.

In this case, since the first sub codeword **SCW1** includes two error bits in the same chunk, the decision circuit **120** in the memory controller **100** determines that the first sub codeword **SCW1** is correctable at a system level. In addition, since the second sub codeword **SCW2** includes one error bit, the decision circuit **120** in the memory controller **100** determines that the second sub codeword **SCW2** is correctable at a system level.

For example, when one sub codeword includes an error bit, the memory controller **100** determines that the sub codeword is correctable at a system level. In addition, when one chunk includes error bits up to 16, the memory controller **100** determines that the sub codeword including that chunk is correctable at the system level.

For example, when one sub codeword includes two error bits in different two chunks, the memory controller **100**

determines that the sub codeword is uncorrectable at a system level. In this case, the memory controller **100** may detect two error bits in one sub codeword but may not correct the two error bits.

For example, when one sub codeword includes three or more error bits in different chunks, the memory controller **100** may not detect the errors in the sub codeword. In this case, the memory controller **100** cannot counteract the errors.

According to example embodiments, a first error bit and a second error bit are intentionally (i.e., predetermined) inserted in the first error vector **EV1** including the first sub codeword **SCW1** and the second sub codeword **SCW2**. The error correction circuit **400** performs an ECC decoding on the first error vector **EV1** including at least the first error bit and the second error bit based on the reset parity data **RPRT** generated in the ECC engine **460** instead of the parity data read from the memory cell array **300** to output the second error vector **EV2**. The decision circuit **120** in the memory controller **100** may determine the characteristic of the ECC implemented in the ECC engine **460** based on position of an addition error bit, i.e., a third error bit in the second error vector which indicates a result of the ECC decoding.

FIG. **18** is a flowchart illustrating a method of verifying an error correction code implemented in the semiconductor memory device according to example embodiments.

Referring to FIGS. **2** through **18**, operation mode of the semiconductor memory device **200a** enters into a code validation mode by writing a code validation mode in the mode register **212** in response to the command **CMD** of the memory controller **100** (**S510**). The memory controller **100** generates a first error vector **EV1** including at least one error vector (**S515**), and the first error vector **EV1** is written in the first register **421** (**S520**). The ECC engine **460** reads the first error vector **EV1** from the first register **421** (**S530**), the ECC engine **460** generates syndrome data **SDR** based on reset parity data **RPRT**. The data corrector **490** selectively corrects the error bit of the first error vector **EV1** based on the syndrome data **SDR** to output a second error vector **EV2**.

The decision circuit **120** in the memory controller **100** checks positions of error bits in the second error vector **EV2** (**S535**). The memory controller **100** determines whether the error bits in the second error vector **EV2** are correctable at a system (or rank) level (**S540**). When the error bits in the second error vector **EV2** are correctable at a system level (YES in **S540**), the memory controller **100** determines whether the first error vector **EV1** is generated to cover all possible error combinations (**S545**). When the first error vector **EV1** is not generated to cover all possible error combinations (NO in **S545**), another first error vector **EV1** having error bits with different positions and/or different numbers, and processes (**S520**~**S545**) are repeated. When the first error vector **EV1** is generated to cover all possible error combinations (YES in **S545**) or when the error bits in the second error vector **EV2** are not correctable at a system level (NO in **S540**), pass or fail is logged (**S560**). The memory controller **100** issues a command to the semiconductor memory device **200a** such that the semiconductor memory device **200a** exits from the code validation mode (**S570**).

FIG. **19** is a structural diagram illustrating a semiconductor memory device according to example embodiments.

Referring to FIG. **19**, a semiconductor memory device **600** may include first through kth semiconductor integrated circuit layers **LA1** through **LAK** (**k** is an integer equal to or greater than three), in which the lowest first semiconductor integrated circuit layer **LA1** is assumed to be an interface or

control chip and the other semiconductor integrated circuit layers LA2 through LAk are assumed to be slave chips including core memory chips. The first through kth semiconductor integrated circuit layers LA1 through LAk may transmit and receive signals therebetween through through-silicon-vias (TSVs). The lowest first semiconductor integrated circuit layer LA1 as the interface or control chip may communicate with an external memory controller through a conductive structure formed on an external surface. A description will be made regarding structure and an operation of the semiconductor memory device 600 by mainly using the first semiconductor integrated circuit layer LA1 or 610 as the interface or control chip and the kth semiconductor integrated circuit layer LAk or 620 as the slave chip.

The first semiconductor integrated circuit layer 610 may include various peripheral circuits for driving memory regions 621 provided in the kth semiconductor integrated circuit layer 620. For example, the first semiconductor integrated circuit layer 610 may include a row (X)-driver 6101 for driving word-lines of a memory, a column (Y)-driver 6102 for driving bit-lines of the memory, a data input/output unit (Din/Dout) 6103 for controlling input/output of data, a command buffer (CMD) 6104 for receiving a command CMD from outside and buffering the command CMD, and an address buffer (ADDR) 6105 for receiving an address from outside and buffering the address. The memory region 621 may include a plurality of bank arrays in which a plurality of memory cells are arranged, and each of the plurality of bank arrays may include first memory blocks and a second memory block as described with reference to FIG. 7.

The first semiconductor integrated circuit layer 610 may further include a control logic 6107. The control logic 6107 may access the memory region 621 and may generate control signals for accessing the memory region 621 based on the command from the memory controller.

The kth semiconductor integrated circuit layer 620 may include an error correction circuit 622 that performs an ECC encoding on data to be stored in the memory region 621 and performs an ECC decoding on data read from the memory region 621. The error correction circuit 622 as described with reference to FIGS. 3 through 18, in a code validation mode to verify an ECC implemented in the error correction circuit 622, performs an ECC decoding on a first error vector including at least one error bit based on reset parity data generated therein and outputs a second error vector indicating a result of the ECC decoding. When the first error vector includes a first error bit and a second error bit, the second error vector may include a third error bit generated by mis-correction of the ECC decoding. The memory controller may determine a characteristic of the ECC based on a position of the third error bit.

FIG. 20 illustrates a memory system including the semiconductor memory device according to example embodiments.

Referring to FIG. 20, a memory system 700 may include a memory module 710 and a memory controller 720. The memory module 710 may include at least one semiconductor memory device 730 mounted on a module board. The semiconductor memory device 730 may employ the semiconductor memory device 200a of FIG. 3. For example, the semiconductor memory device 730 may be constructed as a DRAM chip or a MRAM chip. In addition, the semiconductor memory device 730 may include a stack of semiconductor chips. In this case, the semiconductor chips may include at least one master chip 731 and at least one slave

chip 732. Signal transfer between the semiconductor chips may occur via through-silicon vias TSV.

The master chip 731 and the slave chip 732 may employ the semiconductor memory device 200a of FIG. 3. Therefore, each of the master chip 731 and the slave chip 732 may include an error correction circuit that, in a code validation mode to verify an ECC implemented in the error correction circuit, performs an ECC decoding on a first error vector including at least one error bit based on reset parity data generated therein and outputs a second error vector indicating a result of the ECC decoding. When the first error vector includes a first error bit and a second error bit, the second error vector may include a third error bit generated by mis-correction of the ECC decoding. The memory controller 720 may determine a characteristic of the ECC based on a position of the third error bit.

The memory module 710 may communicate with the memory controller 720 via a system bus. Main data MD, a command/address CMD/ADDR, and a clock signal CLK may be transmitted and received between the memory module 710 and the memory controller 720 via the system bus. In addition, the memory module 710 may exchange an error vector EV with the memory controller 720 in the code validation mode.

In addition, in embodiments of the present inventive concept, a three dimensional (3D) memory array is provided in semiconductor memory device 730. The 3D memory array is monolithically formed in one or more physical levels of arrays of memory cells having an active area disposed above a silicon substrate and circuitry associated with the operation of those memory cells, whether such associated circuitry is above or within such substrate. The term "monolithic" means that layers of each level of the array are directly deposited on the layers of each underlying level of the array. The following patent documents, which are hereby incorporated by reference, describe suitable configurations for the 3D memory arrays, in which the three-dimensional memory array is configured as a plurality of levels, with word-lines and/or bit-lines shared between levels: U.S. Pat. Nos. 7,679,133; 8,553,466; 8,654,587; 8,559,235; and US Pat. Pub. No. 2011/0233648, which are hereby incorporated by reference in their entireties.

FIG. 21 is a block diagram illustrating a memory system including the semiconductor memory device according to at least one example embodiment.

Referring to FIG. 21, a memory system 800 may include optical links 811 and 812, a controller 820, and a semiconductor memory device 830. The optical links 811 and 812 interconnect the controller 820 and the semiconductor memory device 830. The controller 820 may include a control unit 821, a first transmitter 822, and a first receiver 824. The control unit 821 may transmit a first electrical signal SN1 to the first transmitter 822. The first electrical signal SN1 may include command signals, clock signals, address signals, or write data transmitted to the semiconductor memory device 830.

The first transmitter 822 may include a first optical modulator 823, and the first optical modulator 823 may convert the first electrical signal SN1 into a first optical transmission signal OTP1EC and may transmit the first optical transmission signal OTP1EC over the optical link 811. The first optical transmission signal OTP1EC may be transmitted by serial communication over the optical link 811. The first receiver 824 may include a first optical demodulator 825, and the first optical demodulator 825 may convert a second optical reception signal OPT2OC received

from the optical link **812** into a second electrical signal **SN2** and may transmit the second electrical signal **SN2** to the control unit **821**.

The semiconductor memory device **830** may include a second receiver **831**, a memory region **835** having resistive type memory cells or dynamic memory cells, and a second transmitter **834**. The second receiver **831** may include a second optical demodulator **832**, and the second optical demodulator **832** may convert the first optical reception signal **OPT1OC** received from the optical link **811** into the first electrical signal **SN1** and may transmit the first optical reception signal **OPT1OC** to the memory region **835**.

In the memory region **835**, write data is written to the memory cells in response to the first electrical signal **SN1**, or data read from the memory region **835** is transmitted as a second electrical signal **SN2** to the second transmitter **834**. In addition, the memory region **835** may include an error correction circuit that, in a code validation mode to verify an ECC implemented in the error correction circuit, performs an ECC decoding on a first error vector including at least one error bit based on reset parity data generated therein and outputs a second error vector indicating a result of the ECC decoding. When the first error vector includes a first error bit and a second error bit, the second error vector may include a third error bit generated by mis-correction of the ECC decoding. The controller **820** may determine a characteristic of the ECC based on a position of the third error bit.

The second electrical signal **SN2** may include clock signals and read data transmitted to the memory controller **820**. The second transmitter **833** may include a second optical modulator **834**, and the second optical modulator **834** may convert the second electrical signal **SN2** into the second optical data signal **OPT2EC** and transmits the second optical data signal **OPT2EC** over the optical link **812**. The second optical transmission signal **OPT2EC** may be transmitted by serial communication over the optical link **812**.

FIG. **22** is a block diagram illustrating a computing system including the semiconductor memory device according to example embodiments.

Referring to FIG. **22**, a computing system **900** may be mounted on a mobile device or a desktop computer. The computing system **900** may include a memory system **910**, a central processing unit (CPU) **920**, a RAM **930**, a user interface **940**, and a modem **950** such as a baseband chipset, which are electrically connected to a system bus **905**. The computing system **900** may further include an application chipset, a camera image processor (CIS), and an input/output device.

The user interface **940** may be an interface for transmitting data to a communication network or receiving data from the communication network. The user interface **940** may be wired or wireless, and may include an antenna or a wired/wireless transceiver. Data applied through the user interface **940** or the modem **950** or processed by the CPU **920** may be stored in the memory system **910**.

The memory system **910** includes a semiconductor memory device **912** such as DRAM and a memory controller **911**. Data processed by the CPU **920** or external data is stored in the semiconductor memory device **912**. The memory controller **911** and the semiconductor memory device **912** may exchange an error vector in a code validation mode. The semiconductor memory device **912**, as described with reference to FIGS. **3** through **18**, may include an error correction circuit, in a code validation mode to verify an ECC implemented in the error correction circuit, performs an ECC decoding on a first error vector including at least one error bit based on reset parity data generated

therein and outputs a second error vector indicating a result of the ECC decoding. When the first error vector includes a first error bit and a second error bit, the second error vector may include a third error bit generated by mis-correction of the ECC decoding. The memory controller **911** may determine a characteristic of the ECC based on a position of the third error bit.

When the computing system **900** is a device that performs wireless communications, the computing system **900** may be used in a communication system such as code division multiple access (CDMA), global system for mobile communication (GSM), North American multiple access (NADC), or CDMA2000. The computing system **900** may be mounted on an information processing device such as a personal digital assistant (PDA), a portable computer, a web tablet, a digital camera, a portable media player (PMP), a mobile phone, a wireless phone, or a laptop computer.

FIG. **23** is a block diagram illustrating a computing system including the semiconductor memory device according to example embodiments.

Referring to FIG. **23**, a computing system **1100** may include a processor **1110**, an input/output hub (IOH) **1120**, an input/output controller hub (ICH) **1130**, at least one memory module **1140** and a graphics card **1150**. In some embodiments, the computing system **1100** may be a personal computer (PC), a server, a workstation, a laptop computer, a mobile phone, a smart phone, a personal digital assistant (PDA), a portable multimedia player (PMP), a digital camera, a digital television, a set-top box, a music player, a portable game console, a navigation system, etc.

The processor **1110** may perform various computing functions, such as executing specific software for performing specific calculations or tasks. For example, the processor **1110** may be a microprocessor, a central process unit (CPU), a digital signal processor, or the like. In some embodiments, the processor **1110** may include a single core or multiple cores. For example, the processor **1110** may be a multi-core processor, such as a dual-core processor, a quad-core processor, a hexa-core processor, etc. Although FIG. **23** illustrates the computing system **1100** including one processor **1110**, in some embodiments, the computing system **1100** may include a plurality of processors. The processor **1110** may include an internal or external cache memory.

The processor **1110** may include a memory controller **1111** for controlling operations of the memory module **1140**. The memory controller **1111** included in the processor **1110** may be referred to as an integrated memory controller (IMC). A memory interface between the memory controller **1111** and the memory module **1140** may be implemented with a single channel including a plurality of signal lines, or may be implemented with multiple channels, to each of which at least one memory module **1140** may be coupled. In some embodiments, the memory controller **1111** may be located inside the input/output hub **1120**, which may be referred to as a memory controller hub (MCH).

The memory module **1140** may include a plurality of semiconductor memory devices that store data provided from the memory controller **1111**. Each of the plurality of semiconductor memory devices may employ the semiconductor memory device of FIG. **3**. Therefore, each of the plurality of semiconductor memory devices may include a memory cell array including dynamic memory cells or resistive memory cells as described with reference to FIGS. **4A** to **5**. Each of the plurality of semiconductor memory devices may include an error correction circuit that performs an ECC encoding and an ECC decoding on data of the memory cell array. The error correction circuit, in a code

validation mode to verify an ECC implemented in the error correction circuit, performs an ECC decoding on a first error vector including at least one error bit based on reset parity data generated therein and outputs a second error vector indicating a result of the ECC decoding. When the first error vector includes a first error bit and a second error bit, the second error vector may include a third error bit generated by mis-correction of the ECC decoding. The memory controller **1111** may determine a characteristic of the ECC based on a position of the third error bit. The memory controller **1111** and each of the semiconductor memory devices may exchange an error vector EV in the code validation mode.

The input/output hub **1120** may manage data transfer between the processor **1110** and devices, such as the graphics card **1150**. The input/output hub **1120** may be coupled to the processor **1110** via various interfaces. For example, the interface between the processor **1110** and the input/output hub **1120** may be a front side bus (FSB), a system bus, a HyperTransport, a lightning data transport (LDT), a Quick-Path interconnect (QPI), a common system interface (CSI), etc. Although FIG. **23** illustrates the computing system **1100** including one input/output hub **1120**, in some embodiments, the computing system **1100** may include a plurality of input/output hubs.

The input/output hub **1120** may provide various interfaces with the devices. For example, the input/output hub **1120** may provide an accelerated graphics port (AGP) interface, a peripheral component interface-express (PCIe), a communications streaming architecture (CSA) interface, etc.

The graphics card **1150** may be coupled to the input/output hub **1120** via AGP or PCIe. The graphics card **1150** may control a display device for displaying an image. The graphics card **1150** may include an internal processor for processing image data and an internal semiconductor memory device. In some embodiments, the input/output hub **1120** may include an internal graphics device along with or instead of the graphics card **1150** outside the input/output hub **1120**. The graphics device included in the input/output hub **1120** may be referred to as integrated graphics device. Further, the input/output hub **1120** including the internal memory controller and the internal graphics device may be referred to as a graphics and memory controller hub (GMCH).

The input/output controller hub **1130** may perform data buffering and interface arbitration in order to efficiently operate various system interfaces. The input/output controller hub **1130** may be coupled to the input/output hub **1120** via an internal bus, such as a direct media interface (DMI), a hub interface, an enterprise Southbridge interface (ESI), PCIe, etc. The input/output controller hub **1130** may provide various interfaces with peripheral devices. For example, the input/output controller hub **1130** may provide a universal serial bus (USB) port, a serial advanced technology attachment (SATA) port, a general purpose input/output (GPIO), a low pin count (LPC) bus, a serial peripheral interface (SPI), PCI, PCIe, etc.

In some embodiments, the processor **1110**, the input/output hub **1120** and the input/output controller hub **1130** may be implemented as separate chipsets or separate integrated circuits. In other embodiments, at least two of the processor **1110**, the input/output hub **1120** and the input/output controller hub **1130** may be implemented as a single chipset.

The foregoing is illustrative of example embodiments and is not to be construed as limiting thereof. Although a few example embodiments have been described, those skilled in the art will readily appreciate that many modifications are

possible in the example embodiments without materially departing from the novel teachings and advantages of the present inventive concept. Accordingly, all such modifications are intended to be included within the scope of the present inventive concept as defined in the claims.

What is claimed is:

1. An error correction circuit in a semiconductor memory device, the error correction circuit comprising:

a first register, in the semiconductor memory device, the first register configured to store a first error vector including at least one predetermined error bit in a code validation mode of operation of the error correction circuit;

an error correction code (ECC) engine, in the semiconductor memory device, the ECC engine implementing an error correction code, the ECC engine configured to receive the first error vector and configured to perform ECC decoding on the first error vector based on predetermined reset parity data and configured to generate syndrome data in the code validation mode;

a data corrector circuit, in the semiconductor memory device, the data corrector circuit configured to selectively correct the at least one predetermined error bit in the first error vector based on the syndrome data and configured to output a second error vector from the semiconductor memory device; and

wherein the second error vector is configured to indicate a characteristic of the error correction code engine in the semiconductor memory device based on a position of a miscorrected data bit in second error vector.

2. The error correction circuit of claim **1**, wherein the data corrector circuit is configured to output the second error vector without correcting the at least one predetermined error bit in the first error vector when a number of the at least one predetermined error bit in the first error vector exceeds an error correction capability of the error correction code.

3. The error correction circuit of claim **1**, wherein the data corrector circuit is configured to output the second error vector after correcting the at least one predetermined error bit in the first error vector when a number of the at least one predetermined error bit in the first error vector is within an error correction capability of the error correction code.

4. The error correction circuit of claim **1**, further comprising:

a parity selector circuit configured to generate the predetermined reset parity data and configured to provide the predetermined reset parity data to the ECC engine in the code validation mode.

5. The error correction circuit of claim **4**, wherein the at least one predetermined error bit has a first logic level and the predetermined reset parity data includes a plurality of bits, each having a second logic level different from the first logic level.

6. The error correction circuit of claim **1**, further comprising:

a second register configured to provide the ECC engine with predetermined reset data stored therein when a size of the first error vector is less than a unit of the ECC decoding in the ECC engine.

7. The error correction circuit of claim **6**, wherein the at least one predetermined error bit has a first logic level and the predetermined reset data includes a plurality of bits, each having a second logic level different from the first logic level.

8. The error correction circuit of claim **1**, wherein the data corrector circuit comprises:

a syndrome decoder circuit, in the code validation mode,
 configured to decode the syndrome data to generate a
 decoding signal indicating a position of the at least one
 predetermined error bit and a selection signal having a
 logic level according to a number of the at least one 5
 predetermined error bit;
 a bit inverter circuit configured to invert the at least one
 predetermined error bit based on the decoding signal;
 and
 a selection circuit configured to provide one of an output 10
 of the bit inverter circuit and the first error vector in
 response to the selection signal in the code validation
 mode.

9. The error correction circuit of claim **8**, wherein the
 syndrome decoder circuit is configured to output the selec- 15
 tion signal with a first logic level when a number of the at
 least one predetermined error bit in the first error vector
 exceeds an error correction capability of the ECC, and

the selection circuit is configured to provide the first error
 vector as the second error vector in response to the 20
 selection signal with a first logic level.

10. The error correction circuit of claim **8**, wherein the
 syndrome decoder circuit is configured to output the decod-
 ing signal with a first logic level when a number of the at
 least one predetermined error bit in the first error vector is 25
 within an error correction capability of the ECC, and

the bit inverter circuit is configured to invert the at least
 one predetermined error bit in response to the decoding
 signal with a first logic level.

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