



US010034592B2

(12) **United States Patent**
Vrdoljak

(10) **Patent No.:** **US 10,034,592 B2**
(45) **Date of Patent:** ***Jul. 31, 2018**

(54) **STEAM CLEANING APPLIANCE WITH VIBRATION AND HEATING COMPONENTS**

(58) **Field of Classification Search**
CPC A47L 13/12; A47L 13/256; A47L 13/225;
A47L 11/34; A47L 13/22

(71) Applicant: **SharkNinja Operating LLC**, Newton, MA (US)

(Continued)

(72) Inventor: **Ognjen Vrdoljak**, Laval (CA)

(56) **References Cited**

(73) Assignee: **SharkNinja Operating LLC**, Needham, MA (US)

U.S. PATENT DOCUMENTS

7,468,082 B2 12/2008 Gordon
7,996,948 B2 * 8/2011 Kaminer A47L 13/20
15/209.1

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

(Continued)

This patent is subject to a terminal disclaimer.

FOREIGN PATENT DOCUMENTS

CN 1142869 A 2/1997
CN 1377453 A 10/2002

(Continued)

(21) Appl. No.: **15/480,596**

OTHER PUBLICATIONS

(22) Filed: **Apr. 6, 2017**

Office Action and Search Report for Chinese Patent Application No. 201280049051.2 dated Dec. 10, 2015.

(65) **Prior Publication Data**

(Continued)

US 2017/0209017 A1 Jul. 27, 2017

Primary Examiner — David Redding

Related U.S. Application Data

(74) *Attorney, Agent, or Firm* — Grossman Tucker Perreault & Pfleger, PLLC

(63) Continuation of application No. 13/261,816, filed as application No. PCT/US2012/052480 on Aug. 27, 2012, now Pat. No. 9,615,718.

(57) **ABSTRACT**

(Continued)

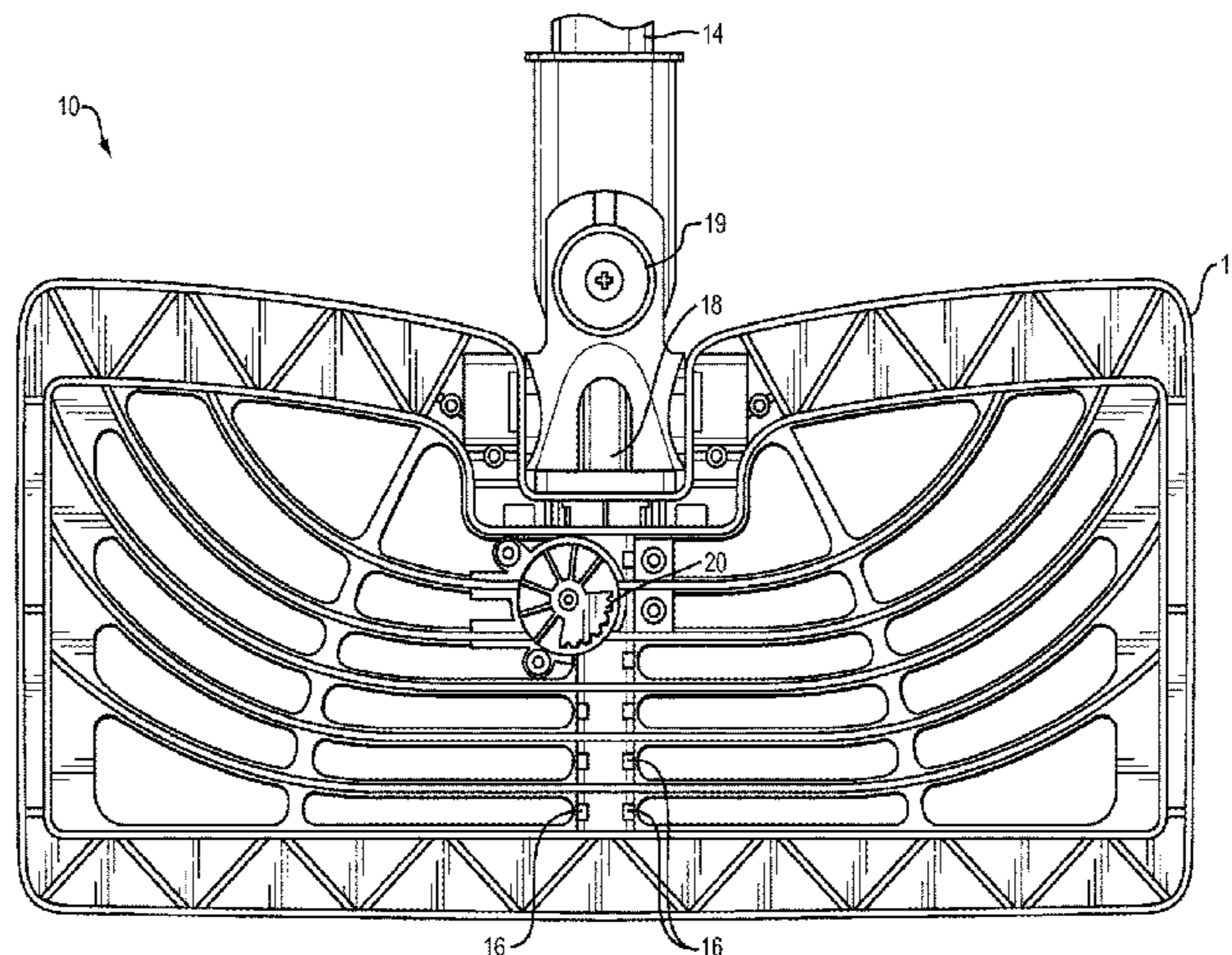
A steam frame for a steam appliance has a body, a passageway in the body for passage of a fluid medium, and a member such as an unbalanced rotatable turbine in fluid communication with the passageway, where the member is capable of being engaged by the fluid medium to produce vibrations in the body for enhanced cleaning performance. A steam attachment includes a body, a pad covering at least a portion of the body, and a heating element coupled to the body. The heating element and vibration-producing member may be used separately or together.

(51) **Int. Cl.**
A47L 11/34 (2006.01)
A47L 13/22 (2006.01)

(Continued)

(52) **U.S. Cl.**
CPC *A47L 13/225* (2013.01); *A47L 13/12* (2013.01); *A47L 13/256* (2013.01)

20 Claims, 7 Drawing Sheets



Related U.S. Application Data

(60) Provisional application No. 61/538,080, filed on Sep. 22, 2011, provisional application No. 61/527,321, filed on Aug. 25, 2011.

(51) **Int. Cl.**
A47L 13/12 (2006.01)
A47L 13/256 (2006.01)

(58) **Field of Classification Search**
 USPC 15/320
 See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

8,731,384 B2	5/2014	Cho et al.	
9,615,718 B2 *	4/2017	Vrdoljak	A47L 13/225
2002/0096201 A1	7/2002	Shaw et al.	
2003/0137821 A1	7/2003	Gotoh et al.	
2007/0079470 A1	4/2007	Rippl	
2008/0066789 A1	3/2008	Rosenzweig et al.	
2008/0128728 A1	6/2008	Nemchuk et al.	
2008/0189900 A1	8/2008	Milanese	
2009/0000051 A1	1/2009	Rosenzweig et al.	
2009/0190072 A1	7/2009	Nagata et al.	
2009/0320231 A1	12/2009	Rosenzweig et al.	
2010/0024146 A1	2/2010	Rosenzweig et al.	
2010/0050367 A1	3/2010	Tsai	
2010/0269282 A1	10/2010	Kaminer et al.	
2010/0272948 A1	10/2010	Kaminer et al.	

2011/0221998 A1	9/2011	Adachi et al.	
2012/0180239 A1 *	7/2012	Byrne	A47L 11/26 15/154.2
2013/0312212 A1	11/2013	Kowalski	

FOREIGN PATENT DOCUMENTS

CN	20021386470 A	12/2002
CN	1454329 A	11/2003
CN	20062756150 Y	2/2006
CN	201052124 A	4/2008
CN	201271218 Y	7/2009
EP	0656555 B1	3/2003
TW	200528780 A	9/2005
WO	199406249 A1	3/1994
WO	199527915 A1	10/1995
WO	2009000140 A1	12/2008
WO	2009082870 A1	7/2009
WO	2010123512 A1	1/2010
WO	2010020094 A1	2/2010
WO	2010031226 A1	3/2010
WO	2010031256 A1	3/2010
WO	2010127519 A1	11/2010
WO	2012058848 A1	5/2012
WO	2013010341 A1	1/2013

OTHER PUBLICATIONS

Written Opinion of the International Searching Authority (Russia) for International Application No. PCT/US2012/052480 dated Dec. 6, 2012.

* cited by examiner

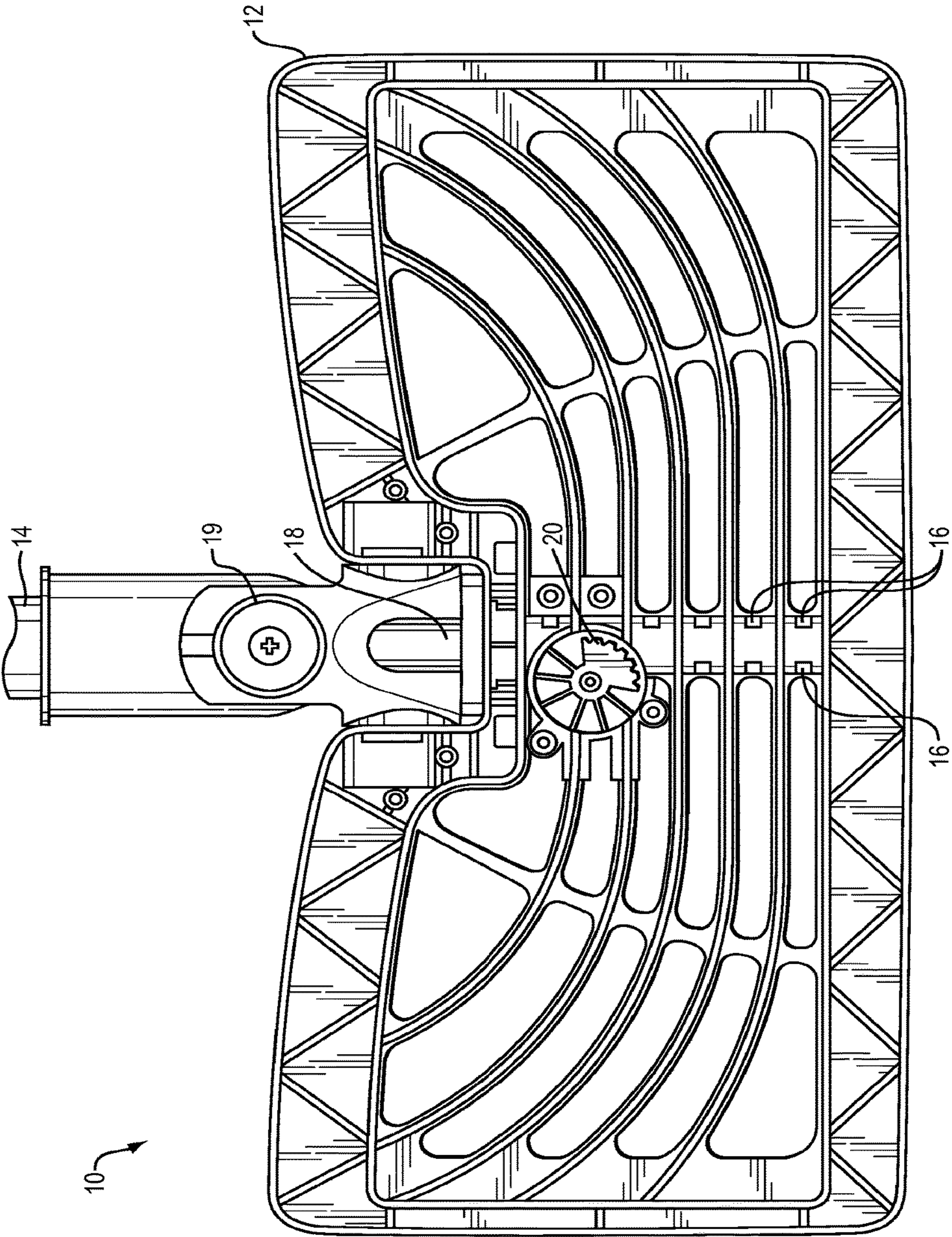


FIG. 1

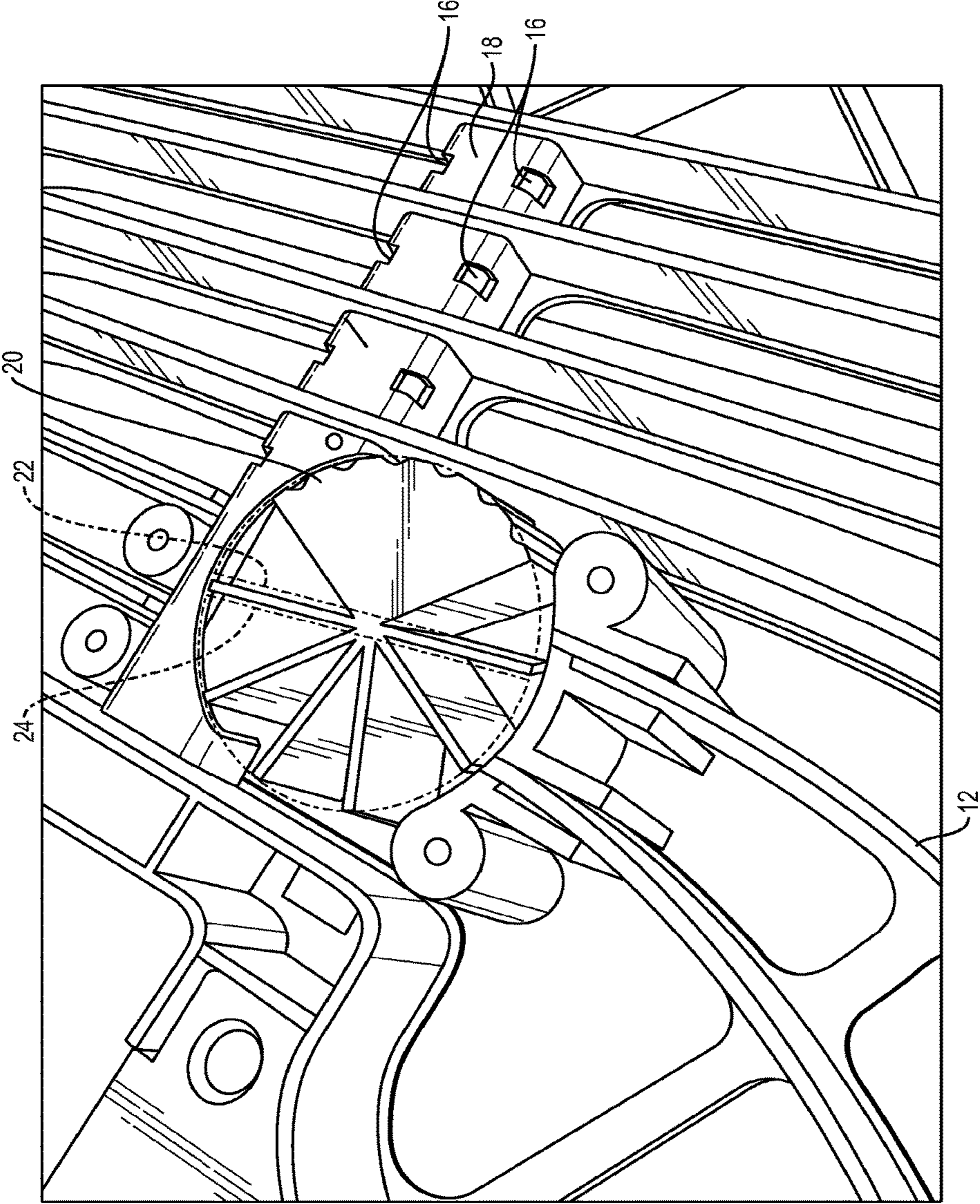


FIG. 2

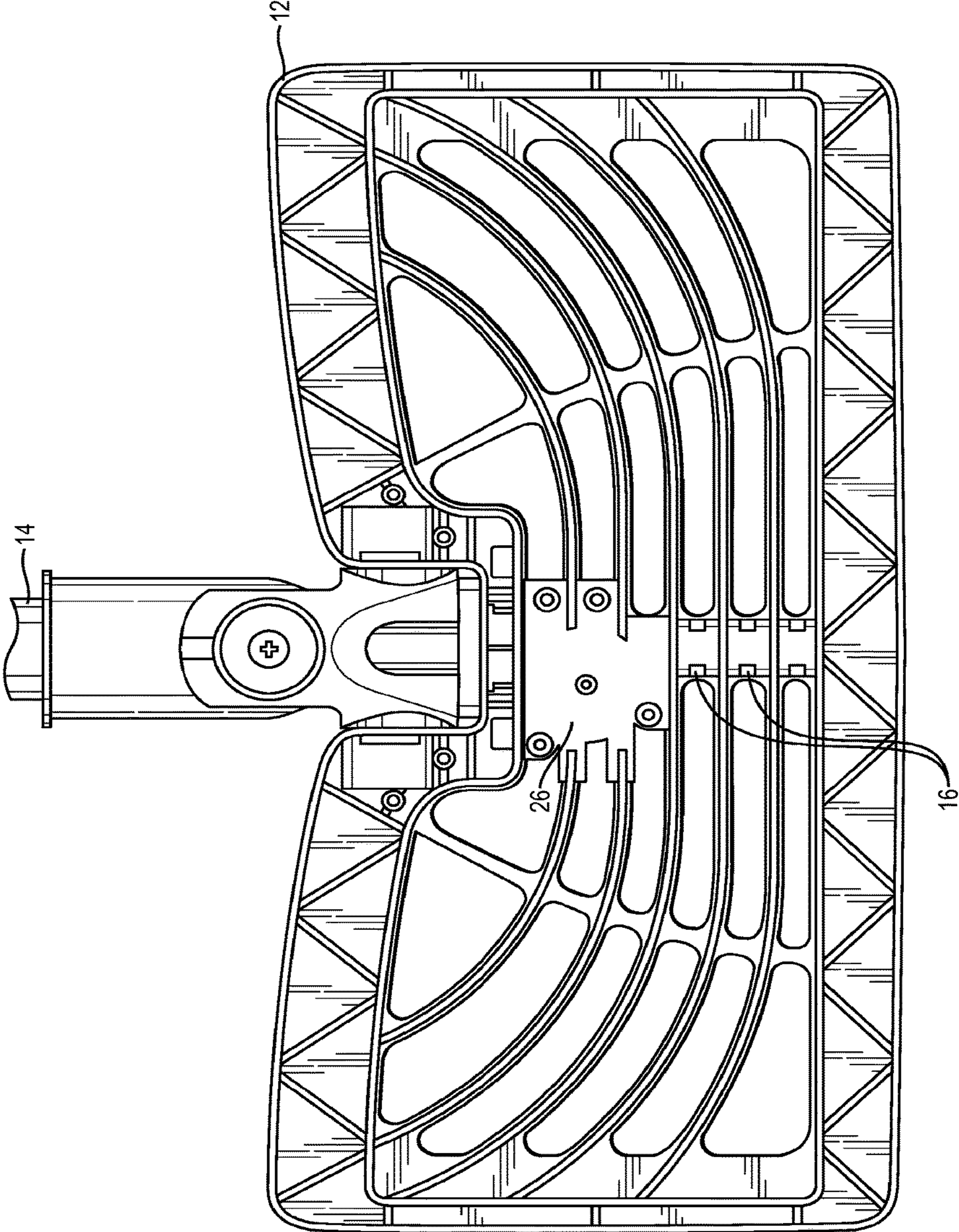


FIG. 3

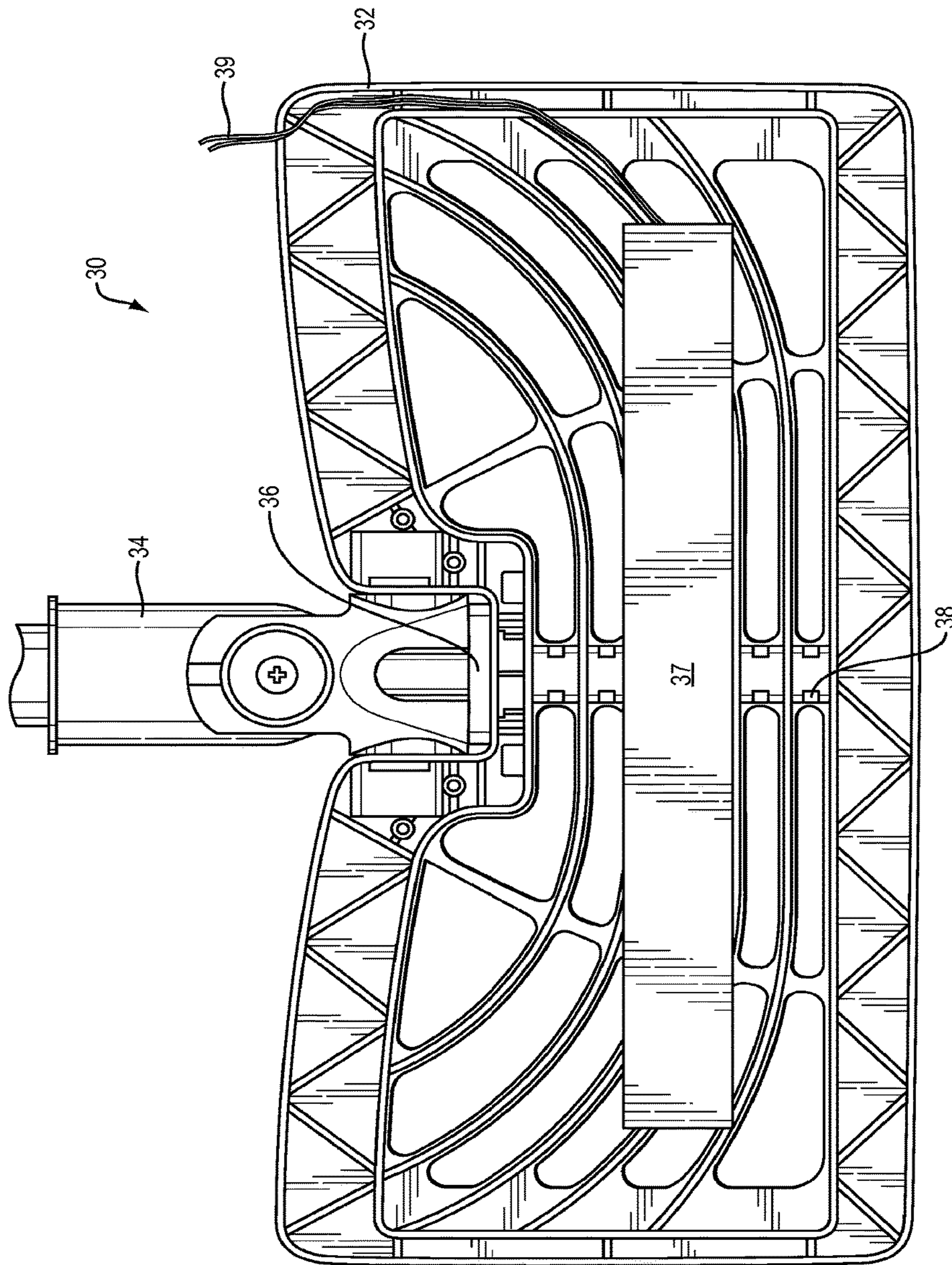


FIG. 4

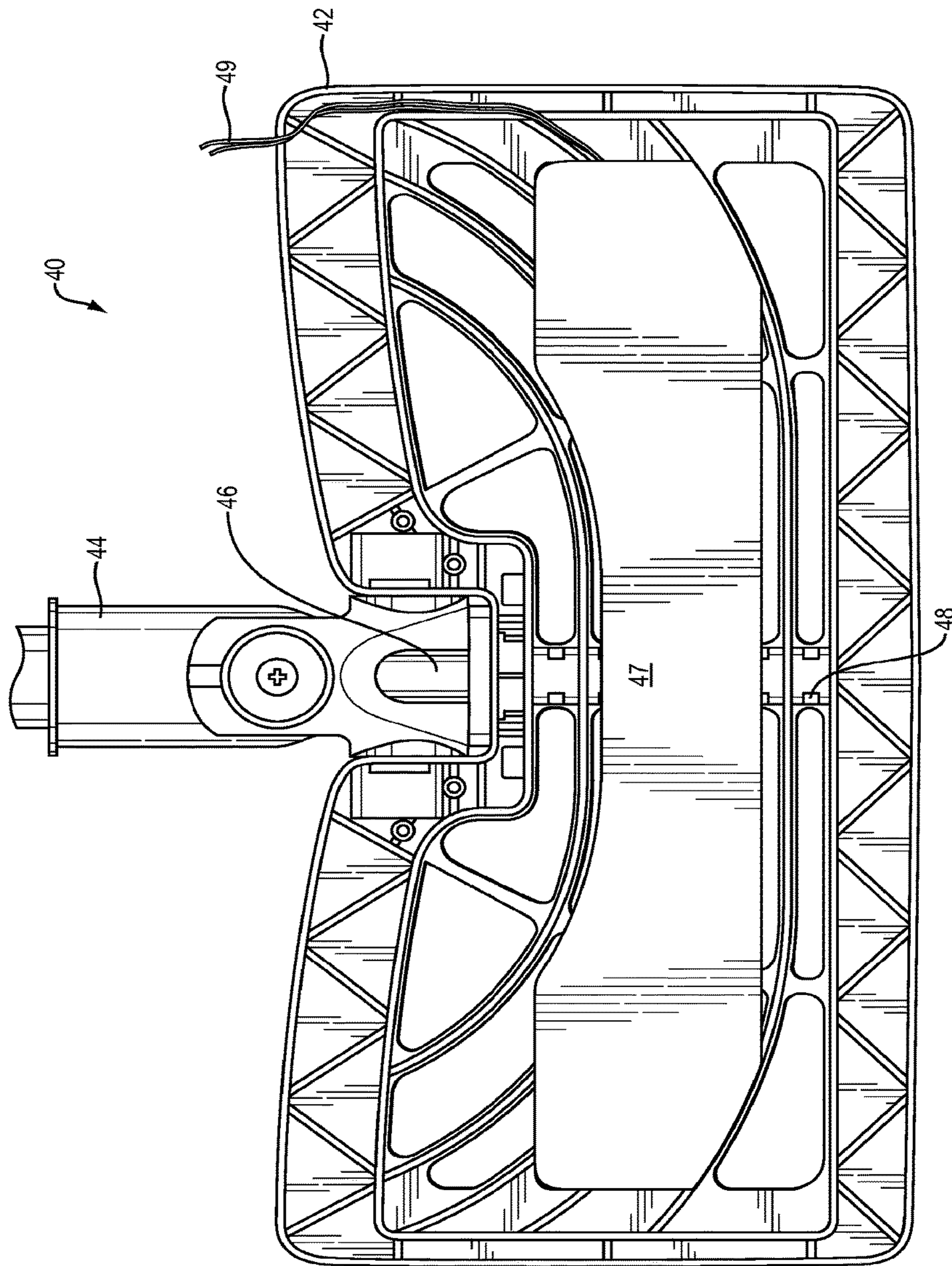


FIG. 5

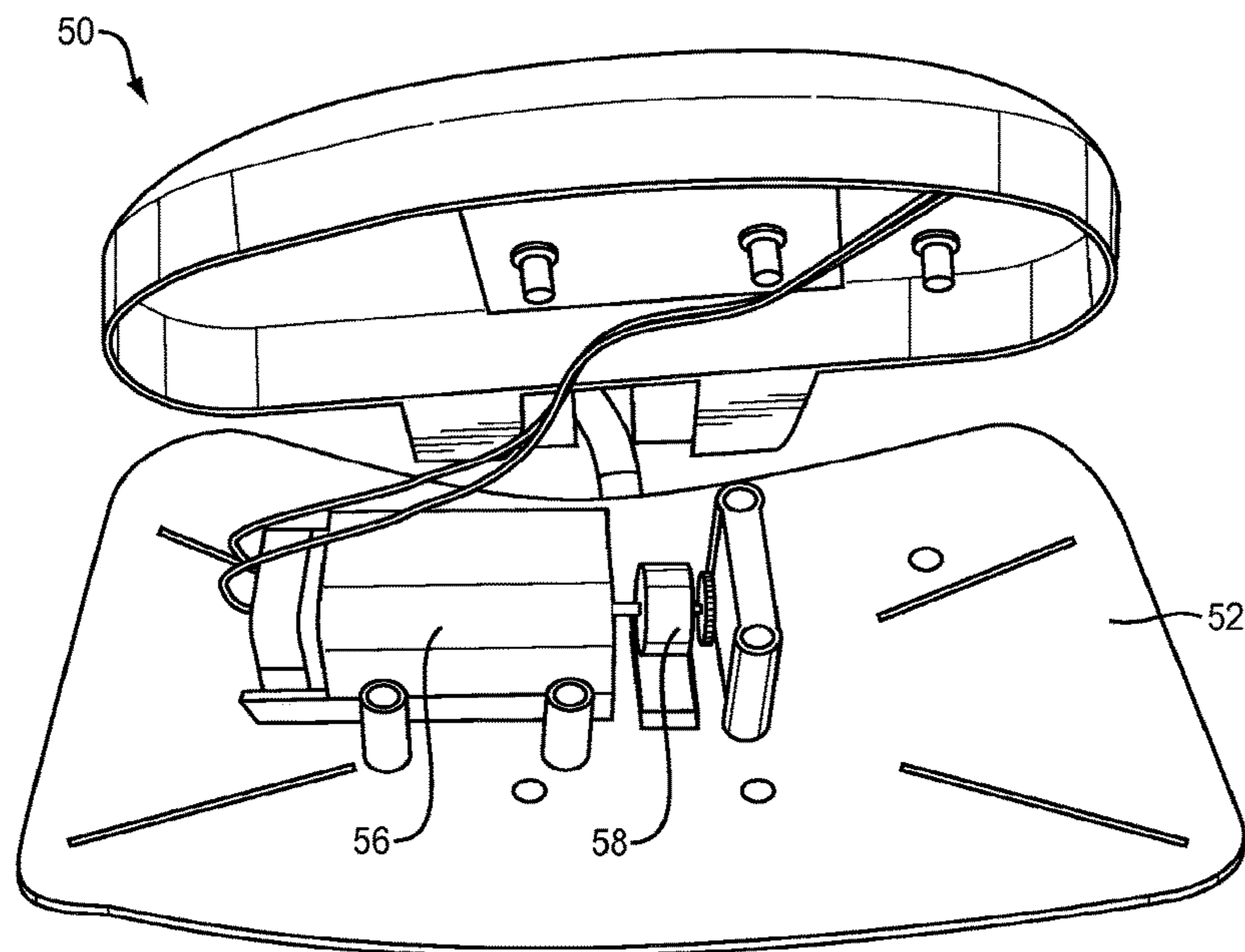


FIG. 6

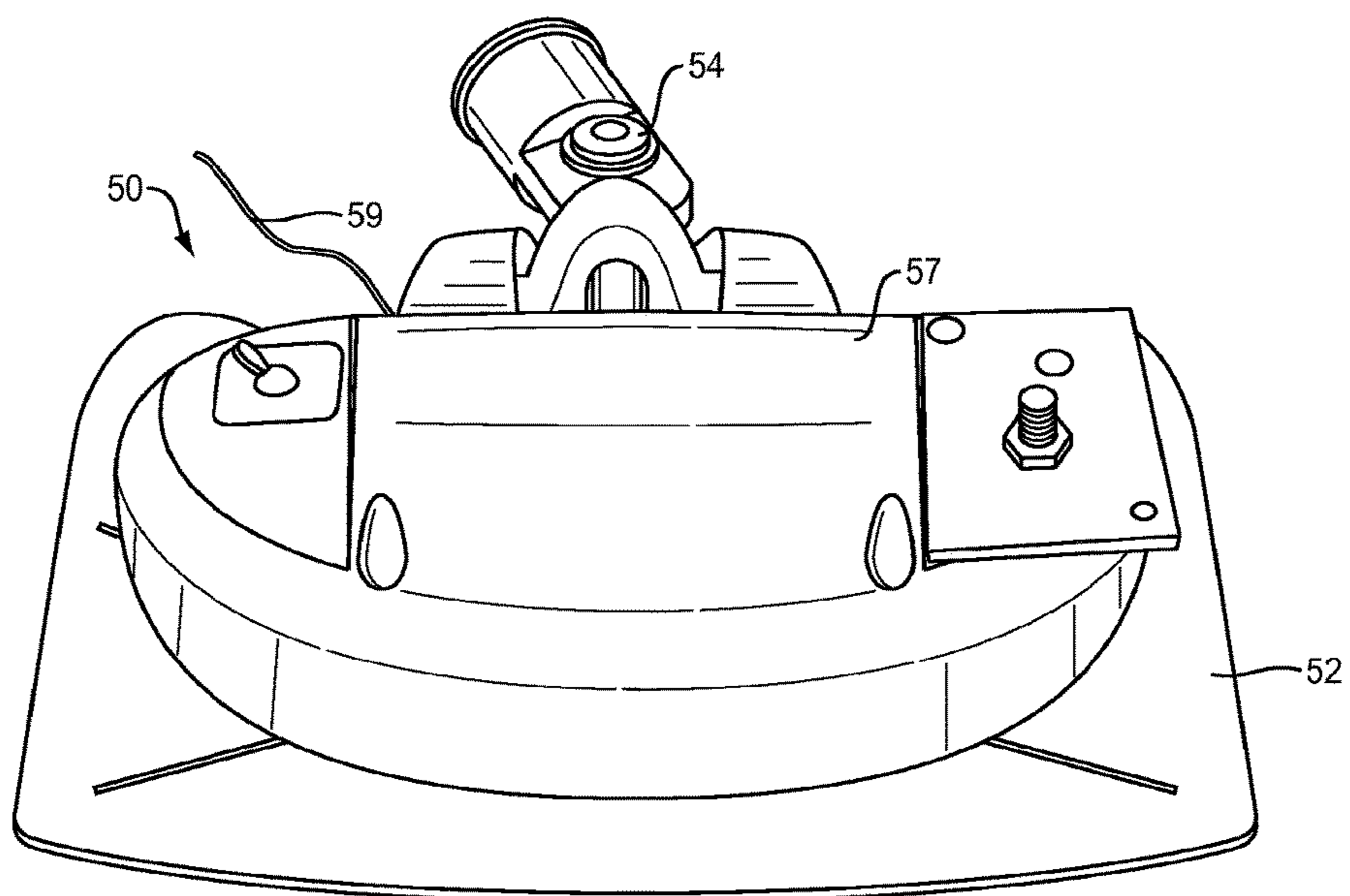


FIG. 7

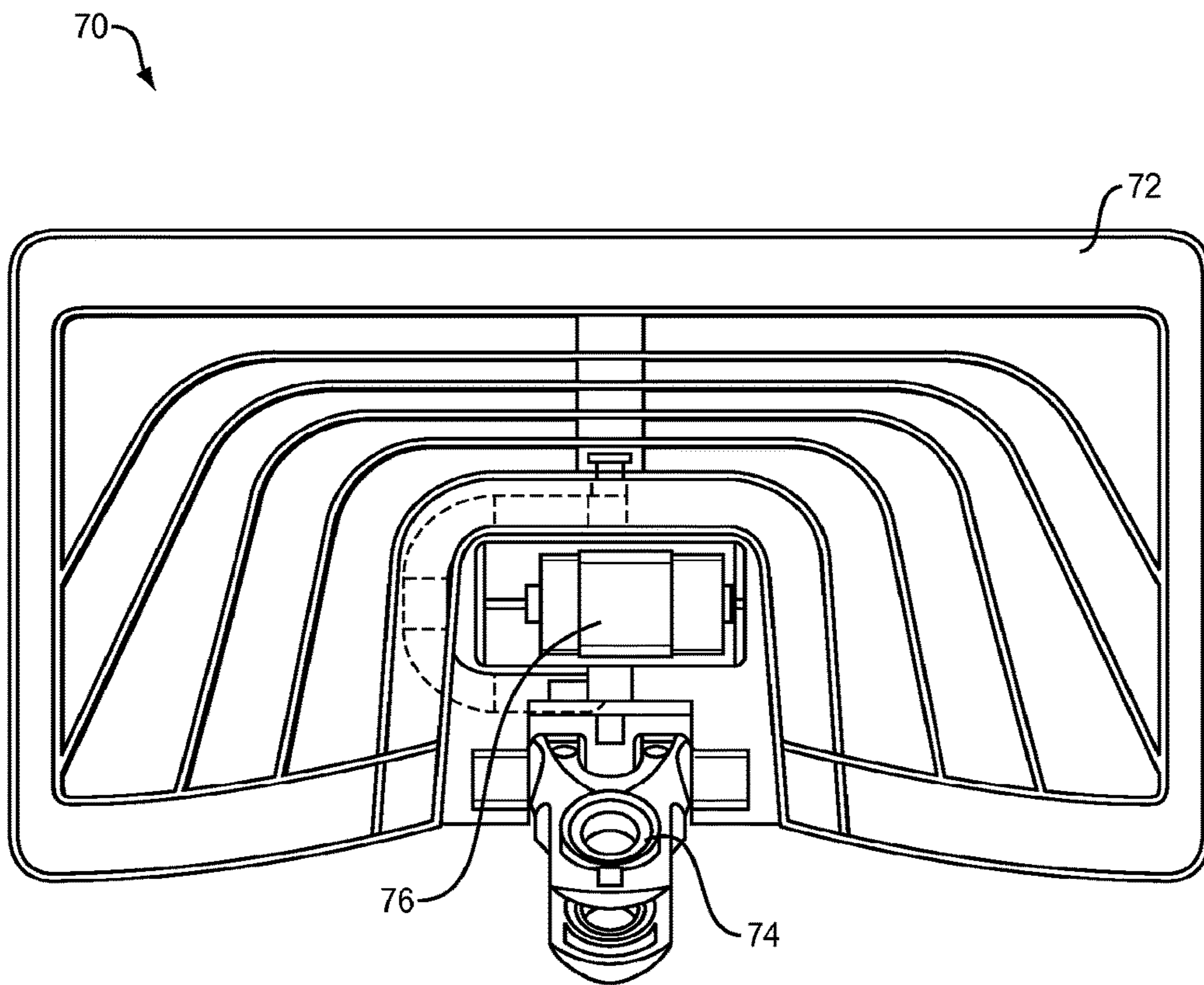


FIG. 8

STEAM CLEANING APPLIANCE WITH VIBRATION AND HEATING COMPONENTS

RELATED APPLICATIONS

The present application is a continuation of and claims priority to U.S. Utility patent application Ser. No. 13/261,816 filed Sep. 26, 2014, entitled "Steam Cleaning Appliance with Vibration and Heating Components", which claims priority to PCT Application No. PCT/US12/52480 filed Aug. 27, 2012, entitled "Steam Cleaning Appliance with Vibration and Heating Components", which claims priority to U.S. Provisional Patent Application Nos. 61/538,080, filed Sep. 22, 2011, entitled "Steam Attachment", and 61/527,321, filed Aug. 25, 2011, entitled "Vibrating Steam Frame", all of which are incorporated herein by reference in their entirety.

BACKGROUND

The present invention relates to the field of steam appliances, and in particular to steam frames to be used in conjunction with a steam appliance such as a steam mop or a handheld steamer, among others. Examples of steam appliances include those disclosed in U.S. Patent Application Nos. 2009/0320231 and U.S. Patent Application No. 2008/0066789, filed Jun. 27, 2008 and Jun. 27, 2007, respectively.

SUMMARY

In one respect, a vibrating steam frame for a steam appliance such as a steam mop may be effective at cleaning hard to remove stains including the likes of dry tomato stains and/or soy sauce stains, among other types of stains. In some instances, vibrations from the steam frame may mean that less physical or mechanical pressure need to be exerted against the tough to remove stains. This may be helpful for the elderly, the young, or those who need assistance in using a steam appliance for cleaning a floor surface.

In one embodiment, a steam appliance may include a vibrating steam frame having a body, a passageway within the body configured to allow a fluid medium to travel therethrough, and a member in fluid communication with the passageway, where the member is capable of being engaged by the fluid medium to produce vibrations throughout the body. In other words, the vibration may be provided by the steam itself without the need of an additional power supply.

In some embodiments, the body of the steam frame may be rectangular triangular in shape. In other embodiments, the fluid medium may be steam or liquid including water or a cleaning detergent, among others.

In one embodiment, the member of the steam frame includes a first portion having a first mass and a second portion having a second mass, where the second mass is different from the first mass. The difference in mass is able to cause the member to be off-balance so as to cause vibration throughout the body of the steam frame.

In one example, the vibrating member may be a rotatable turbine. In another example, the vibrating member may be a brass impeller. In that instance, the brass impeller may have a diameter in the range of from about 20 mm to about 40 mm, or from about 25 mm to about 35 mm, or from about 20 mm to about 25 mm, or from about 20 mm to about 30 mm, or from about 20 mm to about 35 mm, or from about 25 mm to about 30 mm, or from about 25 mm to about 40 mm.

In one embodiment, the steam frame as described herein may be used in combination with a steam appliance, such as a steam mop.

In one embodiment, a steam attachment for a steam appliance includes a body having an inlet and an outlet, where the inlet is configured to receive a fluid medium from a steam conduit and the outlet is configured to allow the fluid medium to exit. A passageway may exist within the body to allow the fluid medium to travel between the inlet and the outlet.

The steam attachment may include a member in fluid communication with the passageway, where the member is capable of being engaged by the fluid medium to produce vibrations throughout the body.

In one embodiment, the steam attachment may be used in combination with the steam conduit of a steam appliance such as a handheld steamer. The steam appliance may include a housing having a steam generator, and a steam frame in communication with the steam generator. The steam frame may have the same or substantially similar characteristics as those disclosed herein.

In another respect, a steam attachment is disclosed that is capable of providing enhanced cleaning performance via the addition of a thermal element, a vibrational element, or a combination of both thermal and vibrational elements. In general, the steam attachment includes a body, a pad covering at least a portion of the body, and a heating element coupled to the body. The heating element is configured to increase the temperature of the pad for enhanced cleaning performance.

In one embodiment, the steam frame includes an inlet in the body for receiving steam from a steam appliance. In another embodiment, the steam frame includes an outlet in the body for discharging steam, the outlet being substantially covered by the pad.

In some embodiments, the shape of the body of the steam frame can be triangular or rectangular. Similarly, the shape of the pad can be triangular or rectangular.

The steam frame disclosed above can be used in combination with a steam appliance such as the like of a steam mop, among others.

In one embodiment, a steam frame includes a body, a pad covering at least a portion of the body, and an element coupled to the body, the element configured to vibrate the pad for enhanced cleaning performance.

In one embodiment, a steam frame includes a body, a pad covering at least a portion of the body, and at least two elements coupled to the body. The first element is configured to increase the temperature of the pad, while the second element is configured to vibrate the pad. The combination of the two elements are capable of allowing the pad to provide enhanced cleaning performance.

In one embodiment, a steam appliance includes a steam generator, a water tank in fluid communication with the steam generator for supplying water from the water tank to the steam generator, and a steam frame in fluid communication with the steam generator. In some embodiments, the steam frame may be substantially similar to those disclosed herein.

BRIEF DESCRIPTION OF THE DRAWINGS

The foregoing and other objects, features and advantages will be apparent from the following description of particular embodiments of the invention, as illustrated in the accompanying drawings in which like reference characters refer to the same parts throughout the different views. The drawings

3

are not necessarily to scale, emphasis instead being placed upon illustrating the principles of various embodiments of the invention.

FIG. 1 is a plan view of a steam frame having a vibrating member according to one embodiment of the present disclosure.

FIG. 2 is a close-up view of the steam frame of FIG. 1.

FIG. 3 is a plan view of the steam frame of FIG. 1 where the vibrating member is covered.

FIG. 4 is a plan view of a steam attachment according to one embodiment of the present disclosure.

FIG. 5 is a plan view of a steam attachment according to one embodiment of the present disclosure.

FIG. 6 is a perspective view of a steam attachment according to one embodiment of the present disclosure.

FIG. 7 is a perspective view of the steam attachment of FIG. 6 having a cover.

FIG. 8 is a plan view of a steam attachment according to one embodiment of the present disclosure.

DETAILED DESCRIPTION

It will be appreciated by those of ordinary skill in the art that the disclosure can be embodied in other specific forms without departing from the spirit or essential character thereof. The presently disclosed embodiments are therefore considered in all respects to be illustrative and not restrictive.

FIG. 1 is a perspective view of a steam frame 10 for a steam appliance (not shown) according to one embodiment of the present disclosure. In general, the steam frame 10 may be used in conjunction with a steam appliance such as the likes of a steam mop or a handheld steamer, among others. Examples of steam appliances include those disclosed in U.S. Patent Application Nos. 2009/0320231 and U.S. Patent Application No. 2008/0066789, filed Jun. 27, 2008 and Jun. 27, 2007, respectively, each of which is incorporated herein by reference in its entirety for all purposes.

In one embodiment, the steam frame 10 includes a body 12. The body 12 can generally be made of a plastic material although other types of materials can be contemplated. Within the body 12 is a passageway 18, which is configured to allow a fluid medium to travel therethrough. The types of fluid medium may include steam or liquid such as water. In the alternative, the fluid medium may be a fluid-like cleaning detergent or a liquid mixture, among others.

In one embodiment, the passageway 18 may include an inlet 14 and a plurality of outlets 16. In operation, the fluid medium enters the passageway 18 from the inlet 14 and exits the outlets 16. The steam frame 10 may also include a universal connector 19 that allows for flexible movement including swiveling of the steam frame 10 for cleaning hard to reach places. Although a rectangular steam frame 10 is shown, it will be appreciated by one skilled in the art that the steam frame 10 can take on other polygonal shapes including triangular, square and circular, among others.

In one embodiment, the steam frame 10 includes a member 20, which can be in fluid communication with the passageway 18. In this instance, a portion of the passageway 18 may be removed to accommodate the member 20. In operation, the member 20 is capable of being engaged by the fluid medium to produce vibrations throughout the body 12. In other words, as the fluid medium passes through the passageway 18 at a high velocity, the fluid medium can make contact with and cause the member 20 to rotate. Rotation of the member 20 may cause vibrations which may

4

subsequently be transmitted throughout the body 12 of the steam frame 10. This will be discussed in more detail below.

The inlet 14 of the steam frame 10 may be coupled to a steam generator of a steam appliance for receiving steam or other fluid medium. The steam appliance may include a pole allowing the steam appliance to be used as a steam mop for cleaning a floor surface. Steam received from the inlet 14 may travel through the passageway 18 and exit the outlets 16. In operation, as steam passes through the passageway 18, the velocity of the steam may cause the member 20 to rotate thereby conveying the vibrations from the member 20 throughout the body 12 of the steam frame 10.

FIG. 2 is a close-up view of the steam frame 10 of FIG. 1 that better illustrates the vibrating member 20. As shown, the member 20 includes a first portion 22 having a first mass and a second portion 24 having a second mass. The second mass has a different mass and weight than the first mass. The mass and/or weight of the first portion 22 and the second portion 24 may be varied and/or adjusted accordingly to accommodate the shape and/or size of the body 12 of the steam frame 10. In the illustrated example, the first portion 22 includes an extended solid portion, whereas the second portion 24 is limited to a set of relatively thin fins or blades, and therefore the mass of the first portion 22 is greater than the mass of the second portion 24.

In one example, the member 20 is a brass impeller. The brass impeller may have a diameter in the range of from about 20 mm to about 40 mm. In some embodiments, the diameter may be from about 25 mm to about 35 mm, or from about 20 mm to about 25 mm, or from about 20 mm to about 30 mm, or from about 20 mm to about 35 mm, or from about 25 mm to about 30 mm, or from about 25 mm to about 40 mm.

In general, members 20 with smaller diameters may be able to turn faster (e.g., higher revolutions per minute or RPM) with lower vibration amplitude while members 20 with larger diameters may turn slower (e.g., lower RPM) with higher vibration amplitude. In other instances, the member 20 may be a rotatable turbine that may function in a substantially similar manner.

In general, the variation in mass may cause an imbalance in the member 20 such that when agitated by the fluid medium the member 20 may rotate and vibrate. As described above, the member 20 may be a small turbine or a rotatable impeller. In one instance, the rotation or oscillation may be caused by the steam passing through the passageway 18. The speed and velocity of the steam may further dictate the rotational speed of the member 20. In other words, the higher the steam velocity, the faster and higher the RPM of the member 20. The rotation or oscillation of the member 20 may create enough momentum so as to pass the vibrate throughout the body 12 of the steam frame 10. The vibration of the steam frame 10 may improve the cleaning capability of the steam frame 10. In addition, the vibration of the steam frame 10 may further reduce the amount of force that needs to be applied on tough to remove stains.

In one embodiment, it is contemplated that a portion of the passageway 18 may be removed to accommodate a section of the member 20. In other embodiments, a portion of the passageway 18 may be integrally coupled to the member 20.

It will be appreciated by one skilled in the art that as the member 20 spins or rotates, the portion of the member 20 within the passageway 18 alternates between the first portion 22 and the second portion 24. The alternating portions 22, 24 may bring about an off-balance vibration of the member 20

5

thereby dissipating the oscillation within the member **20** throughout the body **12** of the steam frame **10**.

Although the member **20** as constructed can be made of brass and in the form of an impeller or turbine, it will be appreciated by one skilled in the art that the member **20** can be made of other suitable materials including the likes of aluminum, zinc and copper, among others. Furthermore, the size and weight of the member **20** may be varied and/or adjusted as appropriate to accommodate the size of the steam frame **10**. In addition, although the first portion **22** of the member **20** as shown includes fin-like structures while the second portion **24** of the member **20** as shown is mostly a solid block, it will be appreciated by one skilled in the art that the portions **22**, **24** can be varied to provide different amounts of vibration and/or agitation as necessary. Furthermore, more than two portions **22**, **24** may be contemplated within the vibrating member **20**.

In one embodiment, a vibrating member **20** may be incorporated within a steam attachment. The steam attachment may include a body having an inlet and an outlet, where the inlet is configured to receive a fluid medium from a steam conduit and the outlet is configured to allow the fluid medium to exit. The steam conduit may be a part of a handheld steam unit as disclosed in one or more of the published applications discussed herein. In one embodiment, the steam conduit may be a steam hose while the steam attachment may be a steam attachment unit coupleable to the end of the steam hose.

In one embodiment, the steam attachment includes a passageway within the body configured to allow the fluid medium to travel between the inlet and the outlet, and a vibrating member in fluid communication with the passageway, where the member is capable of being engaged by the fluid medium to produce vibrations throughout the body. The vibrating member may have characteristics substantially similar to those described herein.

In some embodiments, the steam attachment may be provided in combination with the steam conduit. In other embodiments, the steam attachment may be provided in combination with the steam conduit and a steam appliance such as the likes of a handheld steamer, among others.

In one embodiment, a steam appliance includes a housing having a steam generator and a steam frame in communication with the steam generator. The steam appliance may be a steam mop or a handheld steamer similar to those described above. The steam frame in communication with the steam generator may have characteristics substantially similar to those discussed herein.

FIG. **3** is a top-down view of the steam frame **10** of FIG. **1** with the vibrating member **20** being covered by a plastic housing **26**. The coverage may be permanent or detachable to make repairs and/or modifications as necessary. In some embodiments, the steam frame **10** may be used like a steam pocket including the likes of those disclosed in U.S. Patent Application Nos. 2010/0269282 and 2010/0272948, each of which is filed May 15, 2009 and incorporated herein by reference in its entirety for all purposes.

In some embodiments, once the member **20** has been covered, the steam frame **10** may be used in conjunction with a pad or fabric material to facilitate its use on a floor surface. Examples of steam pads or materials/layers suitable for serving as a cover for the steam frame **10** include those disclosed in U.S. Patent Application Nos. 2009/0000051 and 2010/0024146, filed Mar. 7, 2008 and Aug. 4, 2008, respectively, each of which is incorporated herein by reference in its entirety for all purposes.

6

FIG. **4** is a top-down view of a steam attachment **30** according to another embodiment of the present disclosure. For example, the steam attachment **30** may be a steam frame **30** that can be attached to one end of a steam appliance such as a steam mop.

Examples of steam appliances include those disclosed in U.S. Patent Application Nos. 2009/0320231 and U.S. Patent Application No. 2008/0066789, filed Jun. 27, 2008 and Jun. 27, 2007, respectively, each of which is incorporated herein by reference in its entirety for all purposes.

Examples of steam attachments include the likes of those disclosed in U.S. Patent Application Nos. 2010/0269282 and 2010/0272948, each of which is filed May 15, 2009 and incorporated herein by reference in its entirety for all purposes.

In one embodiment, the steam frame **30** includes a body **32** and a pad (not shown) covering at least a portion of the body **32**. The pad may be a cloth-like cover for the steam frame **30**. The figure does not show the pad to provide more detail on the internal make-up of the steam frame **32**.

Examples of steam pads or materials/layers suitable for serving as a cover for the steam frame **30** include those disclosed in U.S. Patent Application Nos. 2009/0000051 and 2010/0024146, filed Mar. 7, 2008 and Aug. 4, 2008, respectively, each of which is incorporated herein by reference in its entirety for all purposes.

As shown in the figure, the steam frame **30** includes a flexible conduit or connector **34** for coupling to a steam appliance. Steam is capable of entering the steam frame **30** from an inlet **36**, travel through a central conduit, and exit from a plurality of outlets **38**. Although a single central conduit is shown, it will be appreciated by one skilled in the art that steam can travel through various conduits via a variety of pathways. In operation, in one embodiment, the pad can be slipped over the entire exterior of the body **32** thereby substantially covering the outlets **38**.

In one embodiment, the steam frame **30** includes a heating element **37** coupled to a portion of the body **32**. The heating element **37** can be a heating element capable of increasing the temperature of the body **32** as well as the temperature of the pad to deliver enhanced cleaning performance. It will be appreciated by one skilled in the art that the heat from the heating element **37** can be provided to one side or both sides of the steam frame **30**.

In some embodiments, the heating element **37** is capable of providing from about 90 W of power to about 130 W of power. In other embodiments, the heating element **37** has an operating temperature of from about 135° C. to about 150° C. Although shown as substantially rectangular, the heating element **37** can take on a plurality of polygonal shapes including circular and square, among others. Additionally, the heating element **37** can be embedded about the exterior portions of the body **32**.

Power for the heating element **37** can be provided via an electrical outlet **39**, the electrical outlet **39** capable of being routed through the connector **34**. In the alternative, power for the heating element **37** can be provided by a battery (not shown). Furthermore, the steam frame **30** or the steam mop may include an on/off trigger or a motion sensor for disabling the heating element **37** when the steam mop is stationary or not being used. In other words, the steam mop will automatically turn off the heating element **37** when the steam mop is stationary or not in operation. Alternatively, a user may manually turn on/off the heating element **37** as necessary depending on the cleaning performance of the pad on a floor surface.

As shown, the shape of the body **32** of the steam frame **30** is substantially rectangular. It will be appreciated by one skilled in the art that the body **32** can take on other polygonal shapes including triangular and circular, among others. Similarly, the pad can take on other polygonal shapes corresponding to that of the steam frame **30**.

In one embodiment, the steam appliance such as a steam mop may utilize the steam frame **30** embodiments disclosed herein. The steam mop includes a housing having a steam generator, a water tank in fluid communication with the steam generator for supplying water from the water tank to the steam generator. And a steam frame **30** according to those disclosed herein in fluid communication with the housing and the steam generator, the steam frame **30** including a body **32** having an outlet **38** for discharging steam, a pad covering at least a portion of the outlet **38**, and a heating element **37** coupled to the body **32**, the heating element **37** configured to increase the temperature of the pad for enhanced cleaning performance.

FIG. **5** is a top-down view of a steam attachment **40** according to another embodiment of the present disclosure. Like above, the steam attachment **40** includes a body portion **42** with a connector **44** to a steam appliance (not shown) such as a steam mop. The steam frame **40** further includes an inlet **46** and an outlet **48** for receiving and discharging steam from a steam generator of the steam appliance. In this embodiment, the heating element **47** is a heating plate that can be attached to the body **42** using glue or other suitable fasteners.

In some embodiments, the heating element **47** can be embedded in the body **42** of the steam attachment **40** via alternative fastening mechanisms including nuts, bolts and rivets, among others. In other embodiments, the heating element **47** can be integrally formed with the body **42**, e.g., the body **42** and the heating element **47** can both be made of the same material such as aluminum or copper, among other suitable metals.

In operation, a pad covering a steam frame without the embedded heating element can clean a stain (e.g., tomato, soy sauce) in about 26 strokes with a pad temperature ranging from about 60° C. to about 70° C. In contrast, a pad covering a steam frame using the presently disclosed embedded heating element can clean the same stain in about 21 strokes with a pad temperature ranging from about 70° C. to about 80° C. The additional heat from the heating element allows the stain to be removed easier from the floor surface. The additional heat can be carried by the pad for making contact with the stain, the increased temperature allowing the stain to be easier dissolved or dissociated from the floor surface.

From above, the cleaning performance can be at about 20% (e.g., 5 stroke improvement from 26 strokes). In some embodiments, the cleaning improvement can be greater than about 20%, or greater than about 25%, or greater than about 30%, or greater than about 35%, or greater than about 40%, or greater than about 50%. In other embodiments, the cleaning improvement can be about 10%, or from about 10% to about 20%, or from about 15% to about 20%.

Similarly, the increase in pad temperature can be at about 10° C. (e.g., from 60-70° C. to 70-80° C.). In some embodiments, the increase in temperature can be greater than about 15° C., or greater than about 20° C., or greater than about 25° C., or greater than about 30° C., or greater than about 40° C., or greater than about 50° C. In other embodiments, the increase in temperature can be from about 10° C. to about 20° C., or from about 15° C. to about 20° C.

FIG. **6** is a perspective view of a steam attachment **50** according to one embodiment of the present disclosure. The steam frame **50** includes a body **52** and a pad (not shown) covering at least a portion of the body **52**. In this instance, the pad covers the bottom portion of the body **52**, the pad to be used for cleaning a floor surface (e.g., hardwood floor, tile).

In one embodiment, the steam frame **50** includes an element **56** coupled to the body **52**, the element **56** configured to vibrate the pad for enhanced cleaning performance. For example, the element **56** may be a single motor having an offset mass capable of rotating in a vertical direction centrally located on the body **52**. The offset mass may be driven by a motorized gear **58**. In one example, the motor can operate at 24 W or up to 100 W. The motor can rotate at 11,500 RPM with torque of about 19 milli-Nm (newton-meter).

Like above, the steam frame **50** may include an inlet (not shown) in the body **52** for receiving steam from a steam appliance. Similarly, the steam frame **50** may include an outlet (not shown) in the body **52** for discharging steam, the outlet being substantially covered by the pad.

And like above, the shape of the body **52** of the steam frame **50**, and the corresponding pad, can be rectangular or triangular. In the alternative, the shape of the body **52** of the steam frame, and the corresponding pad, can take on other polygonal shapes.

FIG. **7** is a perspective view of the steam attachment **50** of FIG. **6**, where the vibrational element **56** is protected by a cover **57**. As shown in this figure, the steam frame **50** includes a connector **54** for coupling the steam frame **50** to a steam appliance such as a steam mop. Power for the vibrational element **56** can be provided via an electrical outlet **59**. Although shown to the side, the electrical outlet **59** can be integrated to pass through the connector **54**.

In one embodiment, the steam appliance such as a steam mop may utilize the steam frame **50** embodiments disclosed herein. The steam mop includes a housing having a steam generator, a water tank in fluid communication with the steam generator for supplying water from the water tank to the steam generator. And a steam frame **50** according to those disclosed herein in fluid communication with the housing and the steam generator, the steam frame **50** including a body **52** having an outlet for discharging steam, a pad covering at least a portion of the outlet, and an element **56** coupled to the body **52**, the element **56** configured to vibrate the pad for enhanced cleaning performance.

The presently disclosed steam frame **50** may provide performance improvement of about 35% to about 50%. In other words, if a stain takes about 30 strokes to remove, the vibrational element allows the stain to be removed at anywhere from about 15 to about 20 strokes thereby reducing the number of strokes by about 10 strokes to about 15 strokes. The improved cleaning capability allows the floor surface to be cleaned faster than using a steam frame without the vibrational element.

FIG. **8** is a schematic view of a steam attachment **70** according to one embodiment of the present disclosure. In this example, the steam attachment **70** is a steam frame **70** having a body **72** coupleable to a connector **74**. A vibrational element **76**, instead of being disposed on or in the body **72**, can rather be incorporated within the connector **74**. Furthermore, instead of being coupleable or removably detachable, the vibrational element **76** may be integrated or permanently attached to the connector **74**. In some embodiments, a manual on/off trigger may be located on the handle portion for controlling the vibrational element **76**. In the alternative,

the vibrational element 76 can automatically turn on/off by merely turning on/off the steam appliance.

The presently disclosed steam attachment may be used independently or in combination with each other to provide enhanced cleaning performance. In other words, the steam attachment may be purely thermal, or purely vibrational, or a combination of both.

In one embodiment, a steam frame includes a body, a pad covering at least a portion of the body, a first element coupled to the body, where the first element is configured to increase the temperature of the pad, and a second element coupled to the body, where the second element is configured to vibrate the pad. The two elements are capable of allowing the pad to provide enhanced cleaning performance.

In one embodiment, a steam appliance includes a steam generator, a water tank in fluid communication with the steam generator for supplying water from the water tank to the steam generator, and a steam frame in fluid communication with the steam generator. In this embodiment, the steam frame includes a body, a pad covering at least a portion of the body, a first element coupled to the body, where the first element is configured to increase the temperature of the pad, and a second element coupled to the body, where the second element is configured to vibrate the pad. The two elements are capable of allowing the pad to provide enhanced cleaning performance.

While various embodiments of the invention have been particularly shown and described, it will be understood by those skilled in the art that various changes in form and details may be made therein without departing from the spirit and scope of the invention as defined by the appended claims.

What is claimed is:

1. A steam frame, comprising:

a body having a face portion configured to abut a surface to be cleaned, the body including a passageway for conducting steam from an inlet to one or more outlets on the face portion for discharging the steam during operation; and

a vibratory member in fluid communication with the passageway, the vibratory member being arranged and configured to receive a flow of the steam to produce mechanical vibration of the body for increased cleaning effect on the surface during operation.

2. The steam frame of claim 1, wherein the body is substantially planar and symmetric about a central portion where the inlet is located, and wherein the vibratory member is located in the central portion and is in fluid communication with the passageway at a point upstream of at least some of the outlets.

3. The steam frame of claim 2, wherein the vibratory member is located beside the passageway and has an outer portion extending into the passageway to interact with the fluid flow to produce the mechanical vibration of the body.

4. The steam frame of claim 3, wherein the vibratory member includes an unbalanced rotatable member having one or more paddle-like surfaces on which the fluid flow impinges to rotate the vibratory member.

5. The steam frame of claim 4, wherein the vibratory member includes a solid block portion and a separate bladed portion having a set of radially extending blades providing the paddle-like surfaces, the solid block and bladed portions being of unequal masses to produce desired imbalance of the rotatable member.

6. The steam frame of claim 1, wherein the vibratory member includes an unbalanced member including a first

portion having a first mass and a second portion having a second mass different from the first mass.

7. The steam frame of claim 1, wherein the vibratory member includes a turbine.

8. The steam frame of claim 1, wherein the vibratory member includes an impeller having a diameter in the range of from about 20 mm to about 40 mm.

9. The steam frame of claim 1, in combination with a steam appliance having a steam outlet coupled to the inlet to provide the steam during operation.

10. The steam frame and the steam appliance combination of claim 9, wherein the steam appliance is a steam mop.

11. The steam frame and the steam appliance combination of claim 9, wherein the steam appliance is a handheld steamer.

12. A steam appliance, comprising:

a steam generator;

a water tank in fluid communication with the steam generator for supplying water from the water tank to the steam generator; and

a steam frame in fluid communication with the steam generator, the steam frame having:

a body having an outlet for discharging steam;

a pad covering at least a portion of the outlet; and

a vibratory element coupled to the body, the vibratory element configured to vibrate the pad, wherein the vibratory member includes at least one of a turbine or an impeller.

13. The steam appliance of claim 12, wherein the vibratory member includes a solid block portion and a separate bladed portion having a set of radially extending blades providing paddle-like surfaces, the solid block and bladed portions being of unequal masses to produce an imbalance of the vibratory member.

14. The steam appliance of claim 12, wherein the vibratory member includes an unbalanced member including a first portion having a first mass and a second portion having a second mass, the second mass different from the first mass.

15. The steam appliance of claim 12, wherein the vibratory member includes the turbine.

16. The steam appliance of claim 12, wherein the vibratory member includes the impeller.

17. A steam appliance comprising:

a steam generator;

a water tank in fluid communication with the steam generator for supplying water from the water tank to the steam generator; and

a steam frame in fluid communication with the steam generator, the steam frame having:

a body;

a pad covering at least a portion of the body;

a heating element coupled to the body, the heating element configured to increase the temperature of the pad; and

a vibratory element coupled to the body, the vibratory element configured to vibrate the pad.

18. The steam appliance of claim 17, wherein the vibratory member includes an unbalanced member including a first portion having a first mass and a second portion having a second mass, the second mass different from the first mass.

19. The steam appliance of claim 17, wherein the vibratory member includes a turbine.

20. The steam appliance of claim 17, wherein the vibratory member includes an impeller.