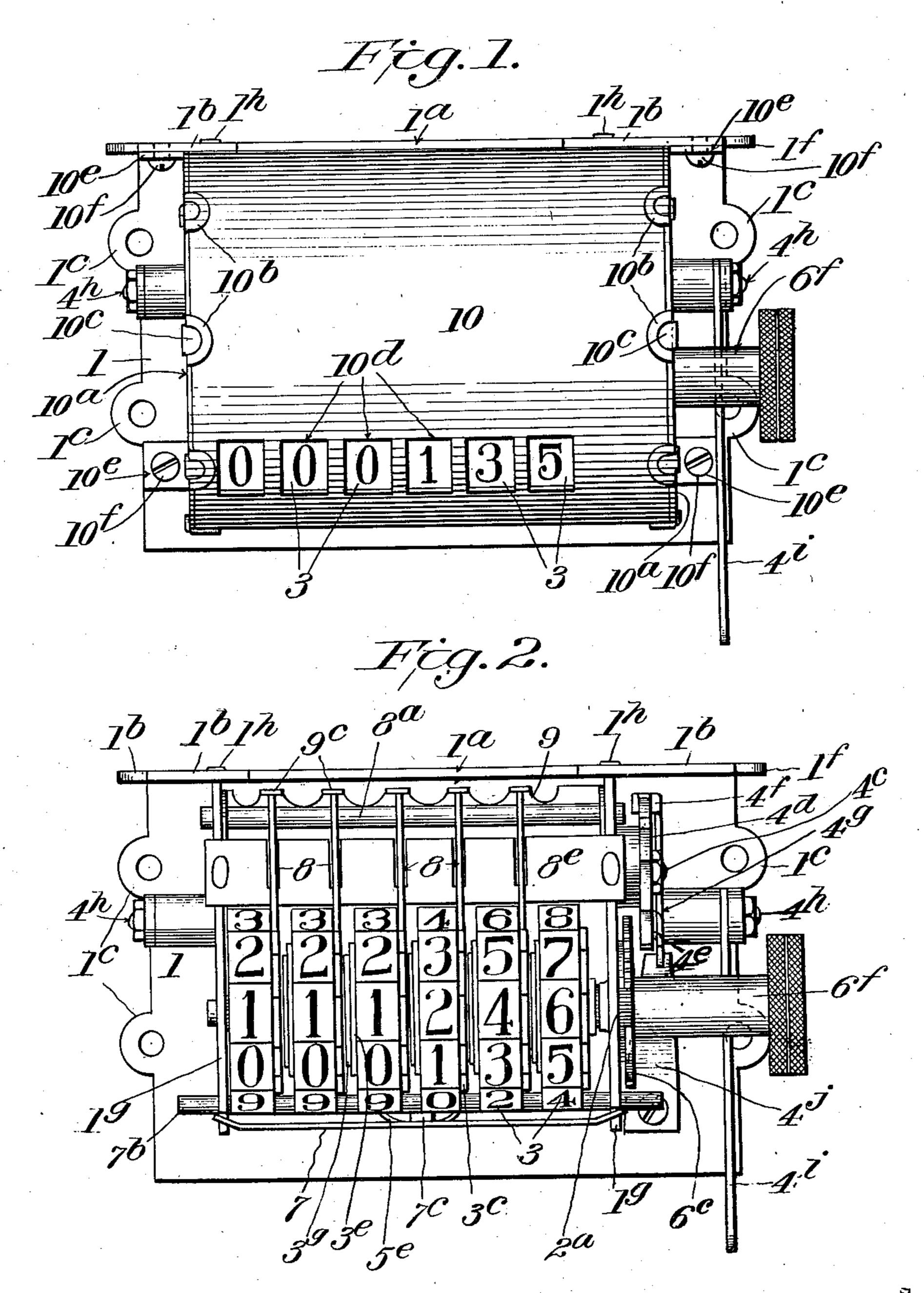
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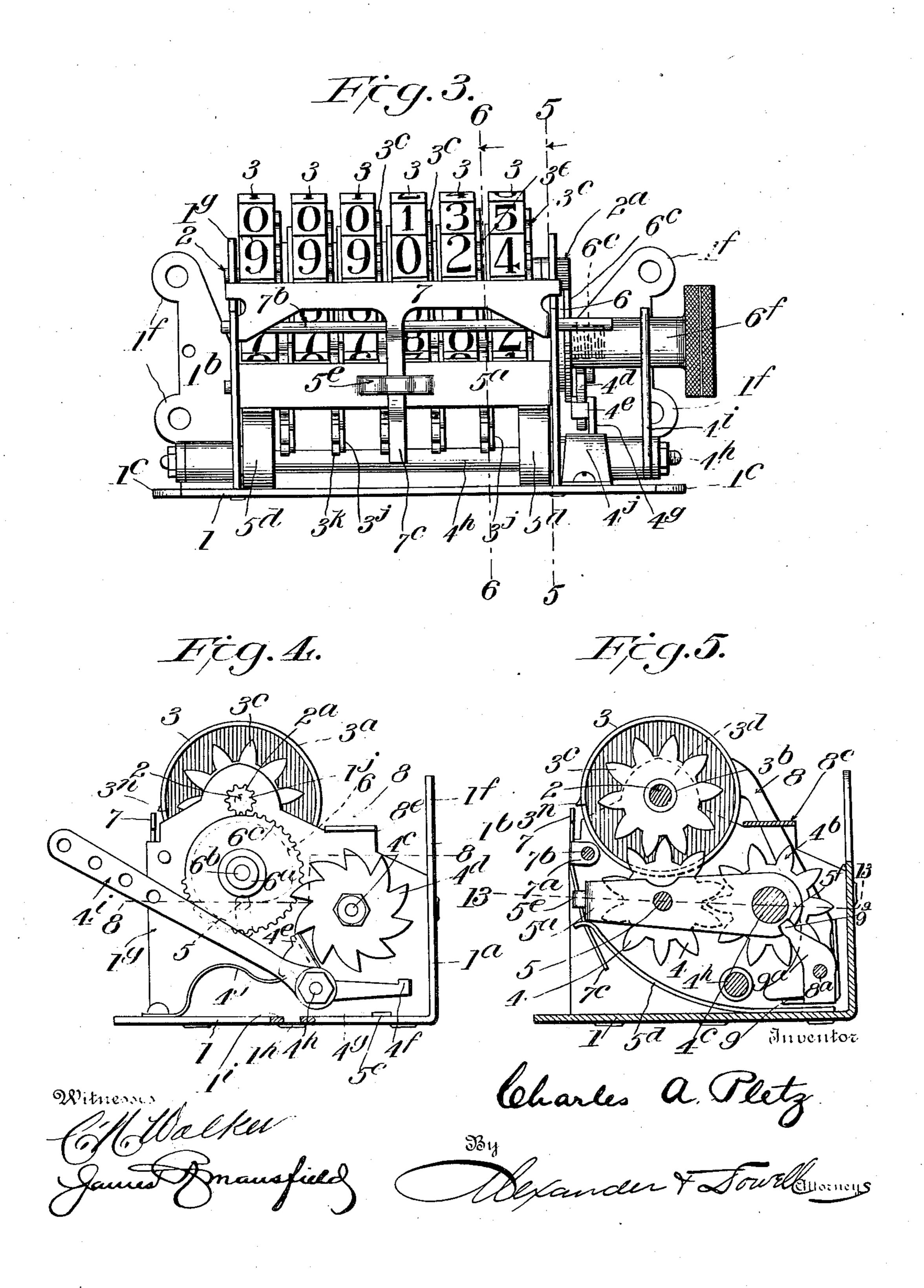
C. A. PLETZ.

REGISTERING AND COUNTING MACHINE. APPLICATION FILED APR. 25, 1910.

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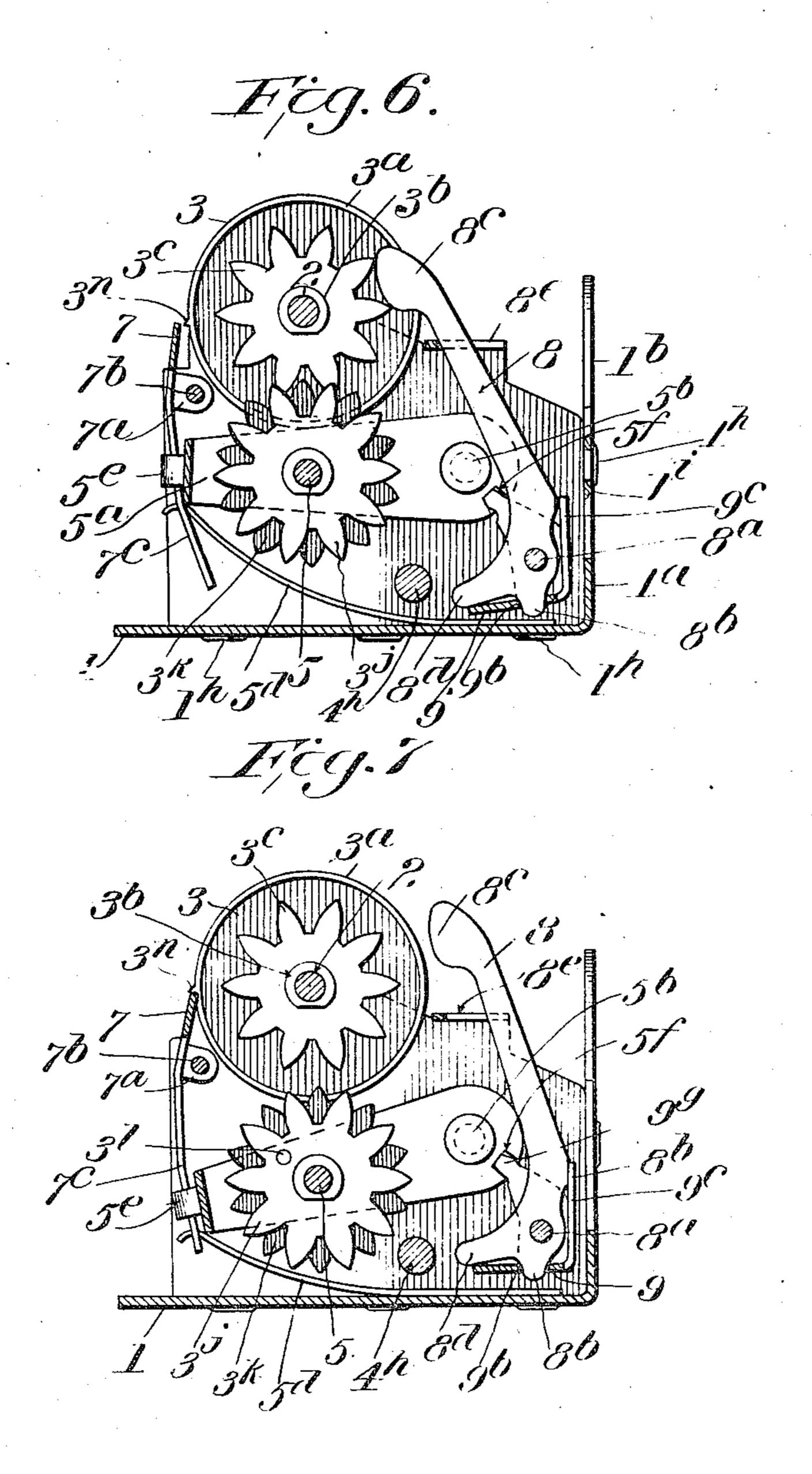
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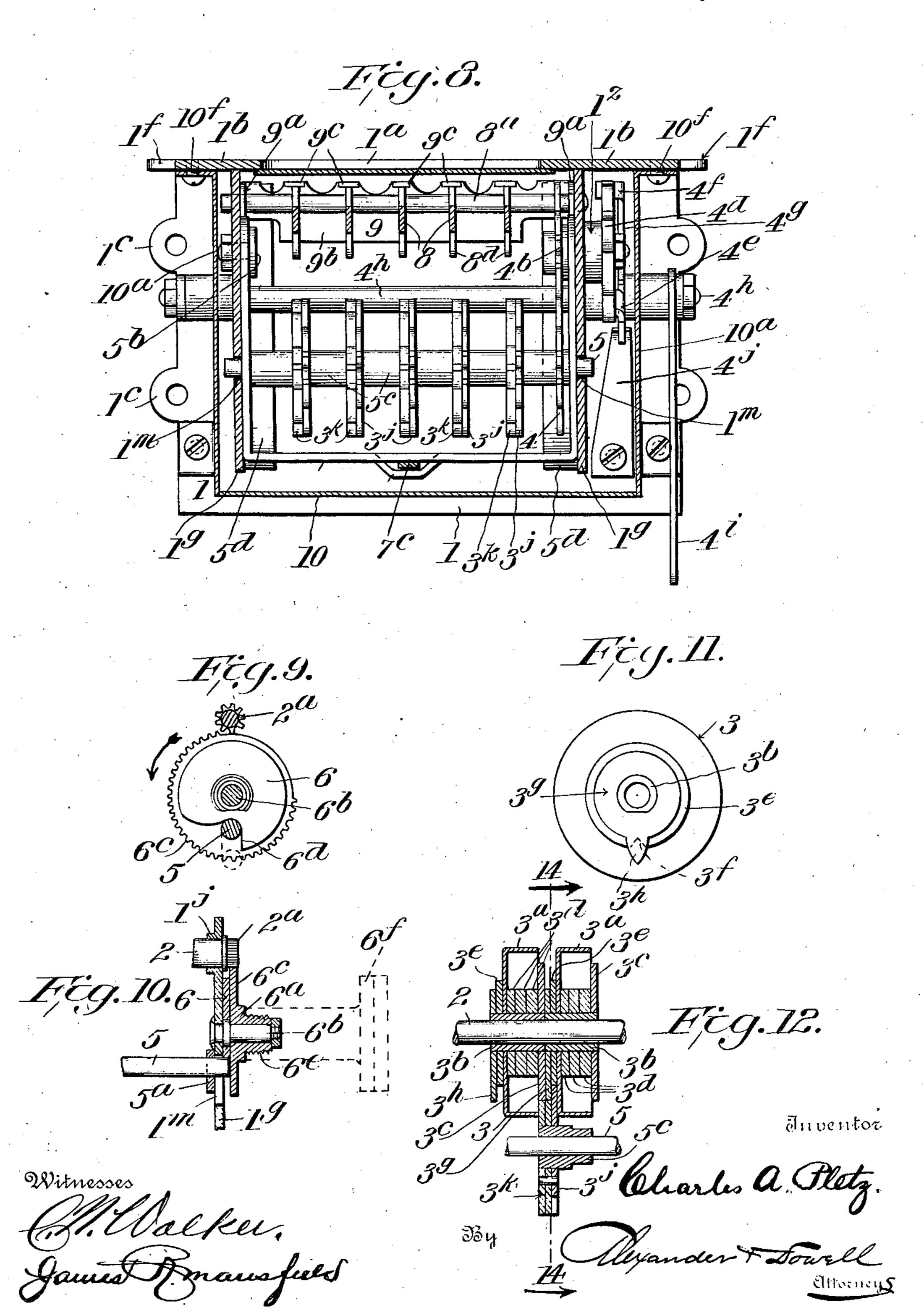
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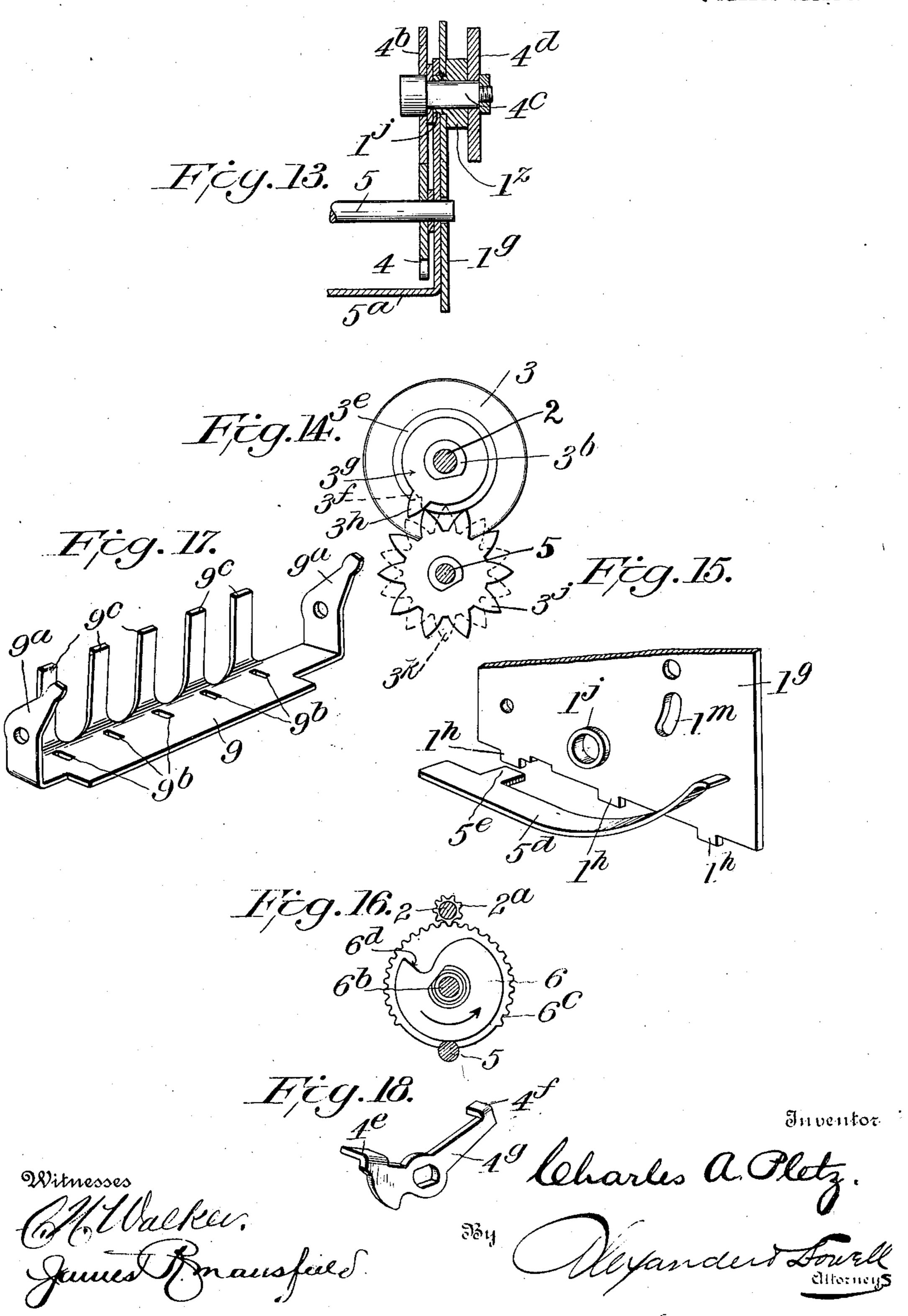
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Patented June 6, 1911.

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UNITED STATES PATENT OFFICE.

CHARLES A. PLETZ, OF CHICAGO, ILLINOIS, ASSIGNOR TO THE MIEHLE PRINTING PRESS AND MANUFACTURING COMPANY, OF CHICAGÓ, ILLINOIS, A CORPORATION OF ILLINOIS.

REGISTERING AND COUNTING MACHINE.

994,602.

Specification of Letters Patent. Patented June 6, 1911.

Application filed April 25, 1910. Serial No. 557,362.

To all whom it may concern:

Be it known that I, CHARLES A. PLETZ, of Chicago, in the county of Cook and State of Illinois, have invented certain new and use-5 ful Improvements in Registering and Counting Machines; and I hereby declare that the following is a full, clear, and exact description thereof, reference being had to the accompanying drawings, which form part of

10 this specification.

This invention is an improvement in automatic registering or counting devices of the general type shown in the patent to Johnson No. 894,506 dated July 28, 1908; 15 and the objects of the present invention are to produce a machine which will be much simpler in construction than the Johnson machine; will be absolutely accurate in operation; will be very durable; will have less 20 parts than the Johnson machine, and can be more economically manufactured, and more quickly assembled; and in which nearly all of the parts can be produced by stamping them from sheet metal by suitable dies, thus 25 enabling the machine to be produced in quantities at little expense and very rapidly; and doing away with nearly all hand labor except that required in assembling the parts.

30 I will describe the invention with reference to the accompanying drawings, which illustrate a complete machine embodying the invention, and in the claims following the description of such machine I set forth the 35 parts and combination of parts for which

protection is desired.

In said drawings;—Figure 1 is a top plan view of the complete device, with the resetting key applied thereto. Fig. 2 is a 40 similar view with the outer casing removed. Fig. 3 is a front elevation of Fig. 2. Fig. 4 is an end view of Fig. 3 with the resetting key removed and the parts in normal operative positions. Fig. 5 is a transverse sec-45 tion on line 5-5 Fig. 3, showing the parts in normal operative positions. Fig. 6 is a transverse section on line 6—6 Fig. 3. Fig. 7 is a view similar to Fig. 6 showing the parts in "setting back" position. Fig. 8 is a horizontal sectional view on line 8—8, Fig. 4. Fig. 9 is a detail view of the resetting cam and gear. Fig. 10 is a detail sectional view of the resetting devices. Fig. 11 is a detail view of one of the numeral-wheels and 55 its "carry-over" disks. Fig. 12 is a detail

section through two of the numeral wheels and "carry-over" devices. Fig. 13 is a detail section on line 13—13, Fig. 5. Fig. 14 is a detail section on line 14—14 Fig. 12. Fig. 15 is a detail view of spring 5d and 60 the adjacent end plate. Fig. 16 is a detail section similar to Fig. 9 but showing the shaft 5 depressed and gear 6° in mesh with pinion 2a. Fig. 17 is a perspective view of the spring finger plate 9, detached. Fig. 18 65 is a view of the escapement lever 4g detached.

The main casing in which the working parts of the machine are housed, comprises a base-plate 1 from the rear edge of which rises an upstanding flange 1ª which is pro- 70 vided with extensions 1^b at its ends. The base-plate 1 is provided on its ends with perforated ears 1c; and the extensions 1b are provided with perforated ears 1f on their outer edges. Through the ears 1^t or 1^c can 75 be passed screws (not shown) by which the counter is secured in desired position on a machine frame or other support. The baseplate 1 and flange 1a, as described, can be easily stamped out of sheet metal of proper 80 thickness by suitable dies.

Connected with the base-plate 1, are the opposite end plates 1s, which are provided with suitable bearings for the operative parts as hereinafter described, and which may be 85 conveniently attached to the base-plate 1 and the upstanding projections 1^b by means of lugs 1^h adapted to engage slots 1ⁱ in the base-plate and extensions 1^b (Figs. 1 to 7). The end plates 1g can also be stamped out of 90 sheet metal; and when attached to base-plate 1 as shown in the drawings forms a very strong supporting frame for the working parts. The lugs 1^h can be firmly secured in the slots 11 by riveting the outer end of the 95

lugs, as indicated in the drawings.

The end plates 1g are provided with bearings 1^j for a shaft 2, upon which a series of counting or numeral wheels 3 are supported. Each wheel 3 can be stamped out of sheet 100 metal, in the form of a disk having a wide peripheral circumferential flange 3ª in which the numerals, "0" to "9" inclusive, are preferably impressed successively, and at equal distances apart as shown in the draw- 105 ings. Each wheel preferably has a pressed hub or sleeve 3b (Figs. 5 and 12) which is slightly longer than the width of the flange,—and attached to one end of this hub 3^b is a ten-toothed pinion 3^c (Figs. 6, 7 and 110

12) which lies just outside the plane of the flange 3a. Pinion 3c may be securely spaced apart from the disk 3 by means of washers 3d strung on the sleeve, see Fig. 12. The 5 other end of the sleeve 3^b projects through the disk of the wheel and on it is fixedly secured a disk 3e which has a single notch 3f in its periphery and outside of this disk 3e is another disk or arm 3g which has a tooth 3h 10 registering with but outside of the notch 3^t (see Fig. 11); the parts 3^f, 3^e, 3^h, form part of the carry-over mechanism as hereinafter described. In the example shown there are six of these numeral-wheels strung on shaft 15 2 intermediate the end plates 1^g, the sleeves 3^b abutting endwise on said shaft and keeping the numeral-wheels relatively properly spaced thereon; and the sleeves are fitted closely to said shaft so that while they can 20 be rotated thereon they will not be liable to displacement by momentum, and if the shaft is turned as hereinafter described they are adapted to rotate with the shaft to reset the numeral-wheels as hereinafter explained. 25 Any desired number of such wheels may be arranged upon the shaft, the carry-over being effected from a wheel at the right to the next adjacent wheel on the left throughout the series; and the machine can be adapted 30 to count any desired number by providing it with a suitable number of wheels. Motion is imparted to the first wheel 3, step by step, or one notch at a time, by the following means: 35 The pinion 3° on the units disk (Fig. 5) meshes with a pinion 4 rotatably mounted upon a shaft 5 supported in a movable frame 5^a hereinafter referred to. Pinion 4 which is preferably ten-toothed, meshes with a 40 similarly toothed pinion 4b fast on the stubshaft 4° journaled in a bearing 1z in the right hand end plate 1g of the frame. And on the outer end of this stub-shaft 4c is fixed an escapement wheel 4d the teeth of which 45 are adapted to be engaged by the teeth or lugs 4e, 4f on an escapement lever 4g which is attached to one end of a rock-shaft 4h suitably journaled in the end-plates 1^g,—the escapement lever 4g being so shaped that when 50 the shaft 4h is rocked to properly oscillate the escapement lever 4g the wheel 4d will be moved one-tenth of a revolution and will in part through the pinions 4^b and 4 a onetenth rotation to the units wheel 3 (Figs. 55 4, 5, 8); the lever 4g is adapted as usual to turn the escapement wheel 4^d one notch on one stroke of the escapement lever and to lock the escapement wheel against further rotative movement on the return stroke of

The shaft 4^h may be rocked by means of a lever 4ⁱ connected to the end thereof and provided with a series of apertures in its outer end (see Fig. 4) by which it can be connected to a pulley or push-rod operated from

60 the lever.

a suitable part of the machine to which the register is applied and which is adapted to oscillate the rock-shaft once for each operation of the machine which it is desired to

register in a well known manner.

The escapement lever 4g and shaft 4h may be returned to normal position (with the tooth 4° locking the escapement wheel 4d see Fig. 4) by means of a bent leaf spring 4 attached to the base-plate 1 and engaging 75 the heel of the lever 4g below the tooth 4e. It will be observed that the escapement lever can be easily stamped from sheet metal, and so may the washers, disks, and counting wheels, as well as the frame of the machine. 80 After the units wheel has moved nine steps, upon the next impulse or step of the units wheel the tens-wheel should be moved one step with the units wheel, and such "carryover" is effected by the following means:

On the shaft 5, between the "units" wheel and "tens" wheel is loosely mounted a tentoothed wheel 3^j (Figs. 6, 8 and 12) which is in the same plane as the disk 3e of the "units" wheel, and its teeth are rounded and 90 are adapted to project into the path of the disk 3° (Fig. 14) so that the wheel 3' cannot turn until one of its teeth registers with the notch 3^t in disk 3^e. And although the disk 3e may turn, the disk 3f will not register 95 with any of the teeth of the pinion 3^j until the units wheel has moved nine-tenths of a revolution, and upon the next, tenth, step of the units wheel, slot 3^f will register with one of the teeth 3a of the pinon 3 and allow the 100 latter to make one-tenth of a revolution. Loosely mounted on shaft 5 beside the pinion 3ⁱ is a wider pinion 3^k (Figs. 8, 12, 14) which is also ten-toothed, but its teeth are set to alternate with the teeth on the pinion 105 3^j (Figs. 6 and 7) and the teeth of pinion 3^k are adapted to be engaged at and during the carry-over period by the tooth 3^h on the disk 3g attached to the units wheel, so that when the units wheel 3 is given its tenth step or 110 impulse the tooth 3^h will at that time engage pinion 3k and move it one-tenth of a revolution; and this pinion 3k is wide enough to engage the pinion 3° on the next adjacent or tens wheel and consequently the tens wheel 115 will be moved one notch or one-tenth of a revolution each time the pinion 3k is moved one tooth and the pinion 3k is moved one tooth each time the pinion 3^j with which it is connected, is actuated as described. 120 The pinions 3^j and 3^k may be fastened together by a rivet 31 or other suitable means so as to rotate as one.

The "tens" wheel (and each of the other higher denominational wheels on the shaft 125 2, except the last),—is provided with carryover disks 3e, 3f; and a pair of carry-over pinions 3^j, 3^k are located upon the shaft 5 between each adjacent pair of numeralwheels, so that the "tens" disk will carry 130

over to the "hundreds" wheel; the latter to the "thousands" wheel and so on; the adjacent sets of pinions 3k, 3 may be easily spaced apart upon the shaft 5 by the sleeve

5 5 on which they are mounted.

To prevent improper movements of the numeral-disks by momentum and also to prevent backward movement thereof, I employ a stop lever 8 (Figs. 6 and 7) for each 10 of the wheels except the units wheel. These stop levers are preferably pivoted upon a rod 8a, supported in the end-plates 1g as shown, and each lever 8 has a lobe 8c on its upper end adapted to engage between the 15 teeth of the related pinion 3c (see Fig. 6), and prevent casual rotation of said pinion and its attached numeral wheel, but will not prevent the registering and carry-over movements of said pinion and wheel. The 20 levers 8 are suitably positioned opposite their respective pinions 3° by means of a slotted plate 8e attached to and between the end plates 1g, as shown in Figs. 2, 6 and 7, so as to guide the upper ends of the levers and 25 prevent lateral displacement thereof; and the lower ends of the levers 8 are kept in position by means of teats 8b on the heels of the levers, below the pivot rod 8a, which teats engage slots 9b in a rocking plate 9 which is 30 provided with upturned end portions 9a by which it is hung upon rod 8a. Each lever 8 is also provided with a toe portion 8d which rests upon the top of the rocking plate 9 in front of the teat 8b. The plate 9 is also pro-35 vided on its rear end with upturned fingers 9^c (Figs. 2-8) which serve as springs and press against the rear edges of the adjacent levers 8, above the pivot rod 8a (Figs. 4-7), and hold the levers 8 yieldingly in contact with the pinions 3° when the parts are in normal position (Figs. 5 and 6). There is a spring-finger 9c for each lever 8 so that each lever may yield independently when its related wheel or disk is turned.

It is very desirable in registers of this sort to provide means for quickly and readily returning the numeral-wheels to zero position, and in order to accomplish this quickly and readily I preferably mount the 50 shaft 5, which carries the carry-over pinions 3^j, 3^k and pinion 4, in a frame 5^a (Fig. 8) which is preferably composed of a U-shaped metal bar, the legs of which are pivoted to the side plates Ig in line with the shaft ⁵⁵ 4°; and preferably one leg of the frame 5 is pivoted upon the shaft 4° (Fig. 5) while the other leg is pivoted upon a stud 5b attached to the other end of plate 1g in line with stub shaft 4c, (see Fig. 8). This frame 5a is normally held upward in position to keep the pinions 4 on shaft 5 in engagement with the pinions on the counting wheels as described by means of leaf-springs 5d which may be fastened to the base-plate 1 in any 65 suitable way. In the simple way shown in

the drawings these leaf-springs 5d have lateral projections 5e which engage in notches in the lower edges of the end plates 1g (see Figs. 4 and 15) and maintain the springs in place. These springs are sufficiently power- 70 ful to normally hold frame 5ª upward in the position shown in Figs. 5 and 6 and insure the normal engagement of the pinions 3^j, 3^k and 4 on the shaft 5 with the pinions on shaft 2 as above described. The frame 5^a 75 however may be rocked so as to lower the shaft 5 and pinions thereon, and move the pinions 3^j, 3^k and 4 out of engagement with the pinions and parts on shaft 2. This lowering of the frame 5a is effected by means 80 shown in Figs. 3, 4, 9, 10 and 16. The ends of the shaft 5 project through slots 1^m in the end plates 1g; and one end of the shaft 5 (Figs. 9 and 10) is normally pressed against the edge of the cam disk 6 mounted 85 on a sleeve 6ª rotatably journaled upon a stud 6b fast to the adjacent end plate 1s. And on this sleeve 6a is also fastened a small mutilated gear 6° which has teeth surrounding about three-fourths of its periphery. 90 The toothed portion of the mutilated gear 6c is adapted to engage or mesh with a small pinion 2ª on the adjacent end of the shaft 2 which pinion 2^a can be most conveniently and cheaply formed by stamping the end of 95 shaft 2, as indicated in the drawings, see Fig. 10. The disk 6 has a cam notch 6d into which the end of shaft 5 normally projects when the frame 5^a is in raised position and the parts are in operative registering posi- 100 tions. But if the cam disk 6 be rotated the shaft 5 will be forced out of the notch 6d and down (Fig. 16) until the pinions on shaft 5 are out of engagement with those on shaft 2, and shaft 5 will be held down (Fig. 105 7) until the cam 6 has made a complete revolution and the end of shaft 5 can again move into the notch 6d. The untoothed portion of the mutilated gear 6° is preferably located opposite the notch in the cam disk 6 so that 110 the teeth on gear 6° cannot come into operative engagement with the pinion 2ª on the shaft 2 until the frame 5^a has been lowered sufficiently to move the pinions thereon out of mesh with those on shaft 2; but when the 115 toothed portion of the mutilated gear 6° meshes with the pinion 2ª on shaft 2 upon further rotation of the gear 6° a rapid motion is imparted to the shaft 2 and the now freed numeral-wheels thereon by reason of 120 the frictional fit of the hubs 3b of said wheels on the shaft 2, and said wheels will be turned forward until they are respectively arrested at the zero point by a suitable stopping device (Fig. 7) as hereinafter ex- 125 plained. The end portions 9ª of the plate 9 are pro-

vided with teeth 9g (Figs. 6 and 7) which

engage notches 5f in the adjacent ends of the

frame 5° so that when the frame 5° is de- 130

pressed to move the pinions thereon out of mesh with the pinions of the numeral-wheels on shaft 2, the plate 9 will also be rocked so as to move and hold the levers 8 out of en-5 gagement with the pinions 3° (see Fig. 7) thus leaving the numeral-wheels entirely free on shaft 2 and permitting them to be

readily reset by rotating the shaft 2 in the manner above described. 10 As shown in Figs. 6 and 7 each numeralwheel 3 is provided with a peripheral lug 3ⁿ which is adapted to arrest the wheel at the zero point, when the wheels are being reset, by abutting against a stop plate 7, which 15 plate is provided with perforated ears 7^a at its ends by which it is hinged or pivoted upon the rod 7^b which is supported in suitable apertures in the end plates 1g. I prefer to use a rod to transfix the end plates and 20 ears 7ª as shown on account of simplicity of construction and ease in assembling the parts. The stop plate 7 has a depending finger 7° which extends through a loop 5° on the rear bar of the frame 5° (see Figs. 3-6-7) 25 and which can be cheaply struck up out of metal of the said frame, and the lower end of the finger 7° is curved in such manner that when the frame 5ª is lowered to disengage the pinions as indicated in Fig. 7 preparatory 30 to the resetting operation the lower end of the finger is pushed backward and consequently the stop plate 7 is rocked so that its upper edge is moved inward toward the peripheries of the numeral or registering 35 wheels and into the path of the lugs 3ⁿ on - said wheels, so that when the wheels are turned by rotating the shaft 2 as described. they cannot turn after their lugs 3ⁿ are arrested by the plate 7; and in this manner all 40 the wheels can be quickly brought to zero position during one revolution of the mutilated gear 6°. When the frame 5° rises so as to return the pinions thereon into mesh

with the pinions on the numeral wheels (Fig. 45 6) the finger 7° is swung inward so as to rock plate 7 out of position to engage the lugs 3ⁿ on the wheels and consequently so long as the parts of the machine are in registering condition the stop bar is inactive.

50 In order to prevent tampering with the register, or unauthorized or undesired resetting of the numeral-wheels to zero, the sleeve 6a is preferably made rotatable only by means of a special setting key 6^t which 55 is normally detached therefrom. As shown the outer end of sleeve 6ª is threaded as at 6e, and may be engaged with the internally threaded socket in the tubular stem of the key 6^t (Figs. 1-3, 10) which can be inserted 60 through a suitable opening in the end wall of the outer casing 10 of the machine, and screwed onto the sleeve 6ª and employed to turn the latter. One revolution of the sleeve 6ª is ordinarily sufficient to reset all 65 the numeral wheels to zero, as above de-

scribed, but repeated turnings of sleeve 6ª would not injure the machine. By using a threaded key as described a reverse rotation of the sleeve is prevented; and by having such a detachable key, tampering with 70 the register by unauthorized persons is prevented, as the key can be retained by the

foreman or owner of the register.

The outer casing is preferably formed of two end plates 10° and a cover plate 10; the 75 end plates 10^a have perforated ears 10^b on their top and front edges and the cover 10 has lugs 10c on its ends adapted to be inserted through the perforations in ears 10^b; then the ears 10^b are bent over onto the cover 80 plate, as in Fig. 1, and the lugs 10° are bent down against the end plates, as shown in Fig. 1; locking the parts together in a simple but effective manner. The end plates 10° also have lateral perforated lugs 10° 85 through which screws 10t may be passed to fasten the casing to the back plate 1 as shown. Cover plate 10 is provided with a series of slots 10d through which the proper numerals on the wheels can be seen, (see 90 Fig. 1).

Having described the invention what I

claim is:

1. In counting mechanism, a rotatable shaft, a series of registering wheels thereon 95 provided with pinions and carry-over disks, a laterally movable shaft beside the first shaft, a swinging support for said shaft, a series of carry-over pinions on the swinging shaft, means for swinging said support to 100 move the carry-over pinions on said shaft out of engagement with the carry-over disk, a stop-bar for arresting the numeral wheels in zero position, means operated by said support for moving the said stop-bar into 105 operative position when the carry-over pinions are separated, and for holding it out of operative position when the carry-over pinions are in mesh.

2. The combination of a rotatable shaft, a 110 series of numeral-wheels thereon each provided with a pinion and a carry-over disk, a swinging frame beside said shaft, a shaft mounted in said frame, carry-over pinions mounted thereon, a stop-bar pivoted beside 115 the numeral-wheels and adapted to arrest them in zero position, and a finger on said bar engaging said frame, whereby when the frame is depressed to disengage the carryover devices the stop-bar is thrown into op- 120 erative position and when the frame is raised to engage the carry-over devices the stop-bar is moved out of operative position.

3. In a counting machine, the combination of a series of numeral-wheels, a plate pro- 125 vided with upturned spring fingers and with slots and detaining levers for the wheels, each lever having a heel portion engaged with a slot in the plate and pressed forwardly by the adjacent finger on said plate. 130

4. In a counting machine, the combination of a series of numeral-wheels, a rocking plate provided with upturned spring fingers and with slots; and detaining levers 5 for the wheels, each detaining lever having a heel portion engaged with a slot in the plate, and a toe portion engaging the forward edge of the plate and pressed forwardly by the adjacent finger on said plate, 10 and means for rocking said plate to throw the levers out of engagement with the wheels.

5. In combination, a series of numeral wheels provided with pinions and carryover devices, a laterally movable shaft be-15 side the first shaft, a swinging support for said shaft, carry-over devices on said swinging shaft, means for swinging said shaft to move the carry-over devices thereon out of engagement with those on the wheels, a 20 stop-bar for arresting the numeral-wheels in zero position, and means for moving the said stop-bar into operative position when the carry-over devices are separated by the movement of said shaft; with a rocking 25 plate provided with upturned spring fingers on its rear edge, detaining levers for the numeral wheels arranged above said plate and engaged by the fingers thereof, and means whereby said plate is rocked to throw 30 the detaining levers out of operative position when the carry-over devices are separated.

6. In counting mechanism, the combination of a rotatable shaft, a series of regis-35 tering wheels thereon provided with pinions and carry-over devices, a horizontally movable shaft beside the first shaft, a swinging support for said shaft, carry-over devices on said swinging shaft, means for swinging 40 said shaft to move the carry-over devices thereon away from those on the wheels during a re-setting operation; a stop-bar for arresting the registering-wheels in zero position, and means for moving the said stopbar into operative position when the carryover pinions are separated, and for holding it out of operative position when the carryover devices are engaged; with a rocking plate provided with upturned spring fingers on its rear edge, detaining levers for the registering wheels arranged above said plate and engaged by the fingers thereof, and means whereby said plate is moved to throw the detaining levers out of operative posi-55 tion when the carry-over devices are separated.

7. In counting mechanism, a series of numeral-wheels provided with pinions and carry-over devices, a laterally movable shaft beside the wheels, a series of carry-over devices on said shaft, means for moving said shaft to throw the carry-over devices out of mesh, a stop-bar for arresting the numeralwheels in zero position, and means for mov-65 ing the said stop-bar into operative position 1

when the carry-over devices are separated, and for throwing said bar out of operative position when the carry-over devices are engaged; with a rocking plate provided with upturned spring fingers on its rear edge, de- 70 taining levers for the numeral wheels arranged above said plate and engaged by the fingers thereof, and means whereby said plate is rocked to throw the detaining levers out of operative position when the carry- 75 over devices are separated.

8. The combination of a rotatable shaft, a series of numeral wheels thereon each provided with a pinion and carry-over devices, a swinging frame beside said shaft, a shaft 80 mounted in said frame, carry-over devices mounted on the shaft in the frame, a stopbar pivoted beside the numeral-wheels and adapted to arrest them in zero position, and a finger on said bar engaging said frame, 85 whereby when the frame is depressed to disengage the carry-over devices the stop-bar is thrown into operative position and when the frame is raised to engage the carry-over devices the stop-bar is moved out of opera- 90 tive position; with a rocking plate provided with upturned spring fingers on its rear edge, detaining levers for the numeralwheels arranged above said plate and engaged by the fingers thereof, and means 95 whereby said frame rocks said plate to throw the detaining levers out of operative position when the carry-over devices are separated.

9. In a counting machine, a rocking 100 spring plate having integral upstanding spring fingers on its rear edge, and slots adjacent the fingers; with detaining levers having teats engaging the slots in the plate. and pressed forward by the spring fingers, 105 substantially as described.

10. In a counting machine, a rocking spring plate having upturned ends, and integral upstanding spring fingers on its rear edge, and slots adjacent the fingers; with 110 detaining levers having teats engaging the slots in the plate and pressed forward by the spring fingers, and having toe portions resting upon the plate in advance of the slots, substantially as described.

11. In counting mechanism, a series of numeral-wheels means for reversely rotating the wheels to re-set them, a rocking alining stop-bar extending beside the series of wheels, and means for rocking said bar to- 120 ward the wheels into position to directly engage and arrest each wheel in zero position during the re-setting operation and for rocking the bar away from the wheels and holding it out of the way during the reg- 125 istering operations.

12. In counting mechanism, a frame, a series of numeral wheels therein provided with pinions and carry-over devices, a laterally movable shaft mounted in the frame 130

beside the wheels, a series of carry-over pinions on said shaft, means for moving said shaft to carry the carry-over pinions out of mesh with the carry-over devices, a stop-bar extending beside the series of wheels and adapted to directly engage and arrest each numeral wheel in zero position, and means for moving the said stop-bar into wheels and adapted to directly engage and over pinions are separated, and for throw-

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ing and holding said stop-bar out of wheel engaging position when the carry-over pinions are in mesh.

In testimony that I claim the foregoing as my own, I affix my signature in presence 15 of two witnesses.

CHARLES A. PLETZ.

Witnesses:

Percy G. Shaw, R. M. Markel.