## UNITED STATES PATENT OFFICE.

GIDEON BOERICKE, OF PHILADELPHIA, PENNSYLVANIA.

## PROCESS OF REDUCING REFRACTORY METALLIC OXIDS.

994,055

Specification of Letters Patent. Patented May 30, 1911.

No Drawing: Original application filed October 9, 1908, Serial No. 456,926. Divided and this application filed February 9, 1911. Serial No. 607,689.

To all whom it may concern:

Be it known that I, Gideon Boericke, a citizen of the United States, residing at Philadelphia, in the State of Pennsylvania, 5 have invented certain new and useful Improvements in Processes of Reducing Refractory Metallic Oxids, of which the following is a specification.

My invention has particular relation to 10 those alloys in which vanadium, molybdenum, tungsten or similar metals are combined with iron, copper, or other metals, and the present application constitutes a division of my application Serial Number

15 456,926, filed October 9th, 1908.

Various processes have been heretofore used for the production of ferro-vanadium and other alloys, and among such processes there are some in which silicon, ferro-silicon, 20 or aluminum is largely used, as a reducing agent, and in carrying out certain of the said prior processes it has been found that the resulting product contains an objectionable quantity of silicon or other like reducing agent. Substantially similar difficulties have been encountered in connection with the reduction of vanadium and other metals where the reducing agent employed is of a character, which, if it remains in the resultant 30 product in a percentage greater than a practically allowable amount, renders said product inferior.

One of the primary objects of my invention is the provision of a process in which the above enumerated difficulties will be overcome, that is to say, in which a reducing agent will be employed which would remain in the resultant product only in small percentages, and which is of a character that is not objectionable in the percentages in

which it occurs.

A further object of my invention is the use of steps and materials which will produce a product of uniformity and at a reduced cost.

In carrying out my invention I employ 45 any suitable oxid or compound of vanadium, molybdenum, tungsten or similar metals, such for example, as vanadate of iron, which oxid or compound I mix with manganese metal and also some form of flux, as for in- 50 stance, silica or common sand, the same being put in a suitable vessel and subjected to sufficient heat to effect a reduction of the vanadium and iron, or other metals which it is desired to combine with the vanadium; 55 the resultant product in the above example where vanadate of iron is used being ferrovanadium and a slag composed chiefly of oxids of silicon and manganese. In carrying out the process referred to I prefer to use 60 some carbon.

Having thus described my invention and illustrated its use, what I claim as new and desire to secure by Letters Patent is the

following:—

1. The process of producing vanadium, tungsten, molybdenum, and their alloys which consists in reducing oxids or compounds of vanadium, tungsten, and molybdenum in the presence of heat by the use of 70 manganese metal together with a suitable flux.

2. The process of producing vanadium, tungsten, molybdenum and similar metals and their alloys which consists in reducing oxids or compounds of vanadium, tungsten, molybdenum and similar metals in the presence of heat by the use of maganese metal together with carbon and a suitable flux.

In testimony whereof I have hereunto signed my name in the presence of the two

subscribed witnesses.

## GIDEON BOERICKE.

Witnesses:

G. M. FINLEY,