L. M. PARKHURST.

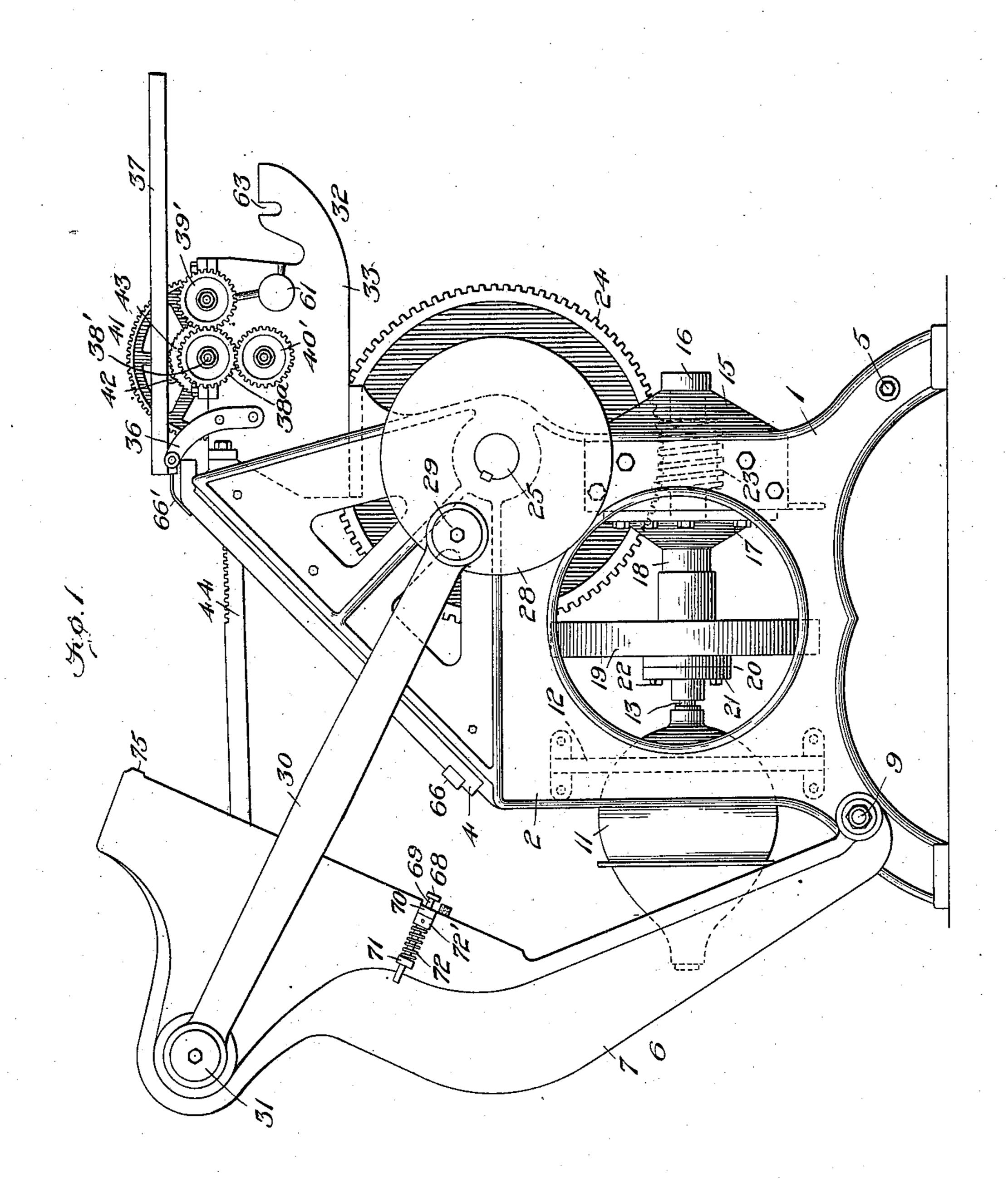
MACHINE FOR PREPARING ROLLS OF POSTAGE STAMPS.

983,759.

APPLICATION FILED AUG. 14, 1908.

Patented Feb. 7, 1911.

4 SHEETS-SHEET 1



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Attorney

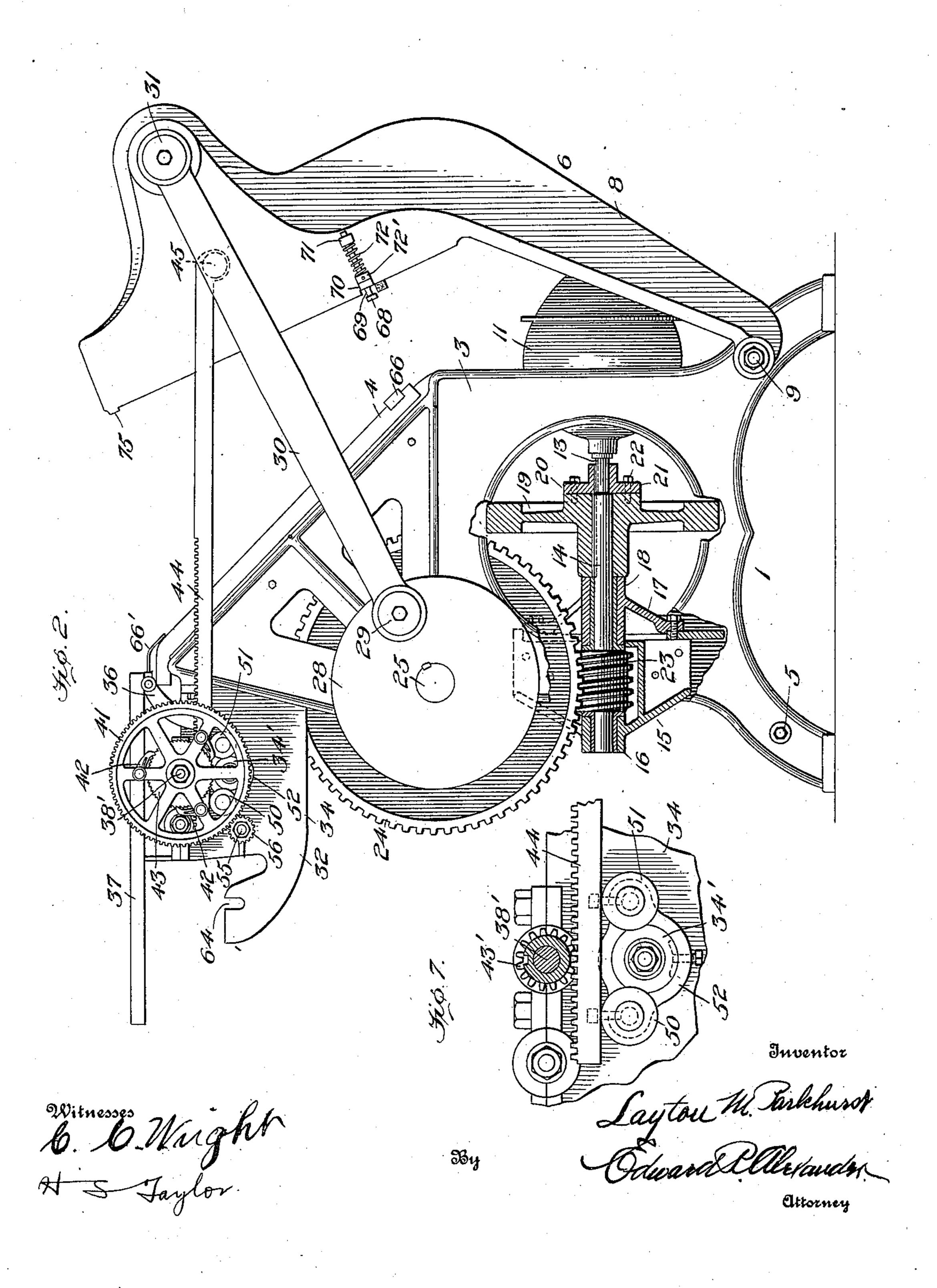
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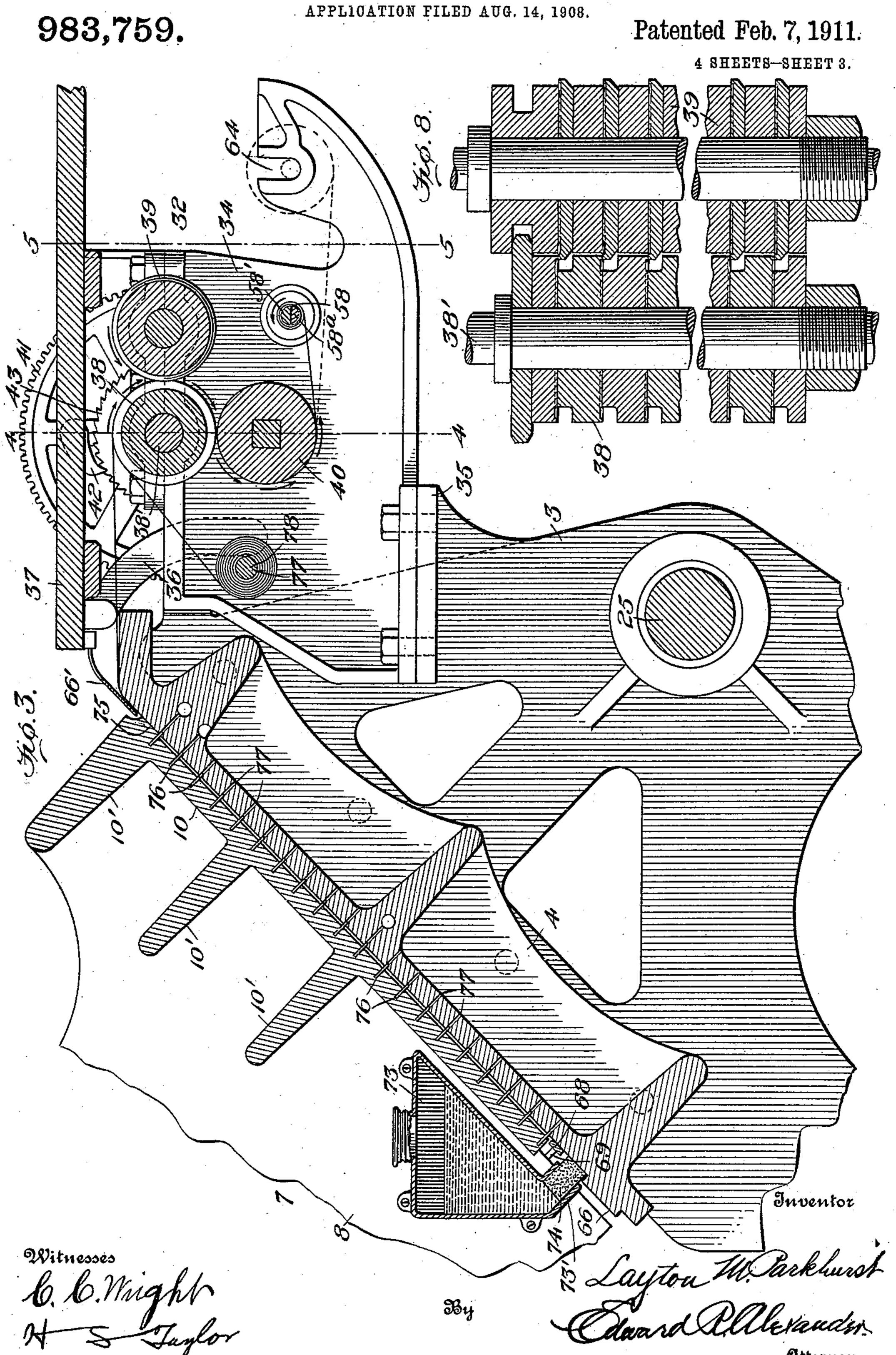
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4 SHEETS—SHEET 2



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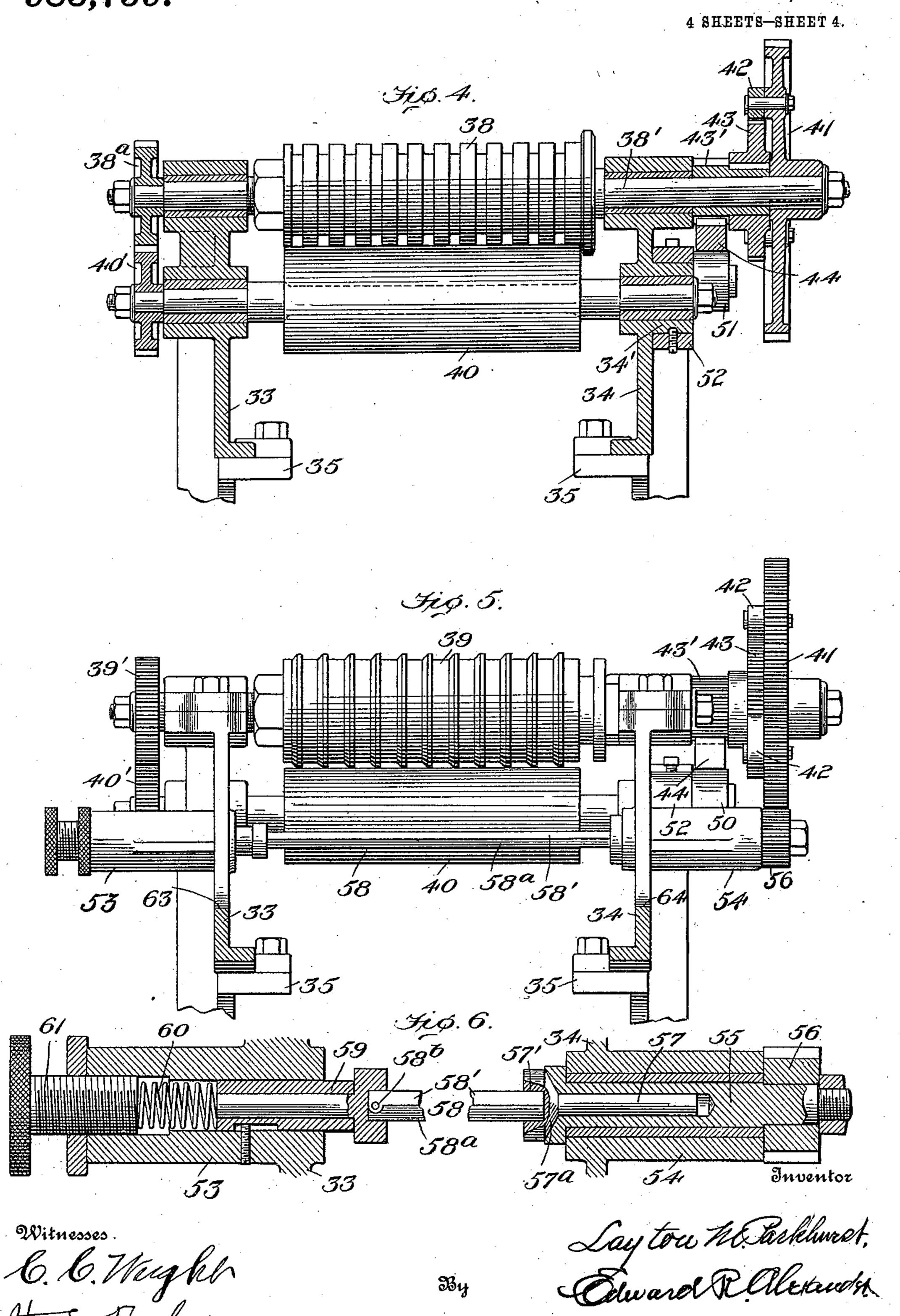
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attorney



UNITED STATES PATENT OFFICE.

LAYTON M. PARKHURST, OF INDIANAPOLIS, INDIANA, ASSIGNOR TO THE PARKHURST COMPANY, OF INDIANAPOLIS, INDIANA, A CORPORATION OF NEW JERSEY.

MACHINE FOR PREPARING ROLLS OF POSTAGE-STAMPS.

983,759.

Specification of Letters Patent.

Patented Feb. 7, 1911.

Application filed August 14, 1908. Serial No. 448,627.

To all whom it may concern:

Be it known that I, Layton M. Park-HURST, a citizen of the United States, residing at Indianapolis, in the county of Marion 5 and State of Indiana, have invented certain new and useful Improvements in Machines for Preparing Rolls of Postage-Stamps, of which the following is a specification, reference being had therein to the accompanying

10 drawings.

This invention relates to apparatus for affixing together with precision and accuracy, sheets of stamps as prepared by the department of the United States Govern-15 ment in charge of such work. The stamps are formed from rectangular sheets of paper, there being a slight margin at the upper and lower edges of each sheet of paper, between it and the adjacent edges of the up-20 permost and lowermost transverse rows of

stamps thereon, respectively.

rolls containing a number of hundred stamps, the rolls being one or more stamps 25 wide, as for example, rolls of stamps for use in various stamp vending machines. Up to the present time, so far as I am aware, in order to provide such rolls of stamps, hand labor has been employed to glue strips, a 30 single stamp wide, together by overlapping the margins at the ends of the strips as the strips are torn or cut from the sheets from which they were originally formed. Many inaccuracies occur in this hand method of 35 forming rolls of stamps, particularly as there is quite certain to be variation in the overlapped joints, as made by hand, and this variation results in either lengthening or shortening a section of the roll, as the case 40 may be. Where such a roll is placed in a vending machine gaged to deliver a certain length of stamp strip, usually one stamp at each operation, it will be readily understood | the side plates 7 and 8, if desired. that the inaccuracies in the proper joining 45 together of the stamp strips which constitute the roll will result in the delivery from the vending apparatus of less or more than a complete stamp at some operations. In fact, many stamp vending machines which have 50 sought to rely upon obtaining and using stamps prepared in rolls, have been rendered, up to the present time, impractical and practically useless because of inability

stamp of the entire roll is uniformly spaced 55 from its adjoining stamps in the roll.

My invention contemplates an apparatus capable of accurately and uniformly affixing sheets of stamps as prepared by the Government, one to another, and to form the 60 said sheets so affixed into rolls of stamps, with the stamps in each roll uniformly spaced relatively to the adjacent stamps in the roll.

For the purposes of illustration I have 65 hereinafter described and have shown in the drawings one form of apparatus embodying

my invention.

Figure 1 is a side elevation of an apparatus embodying my invention. Fig. 2 is 70 a view partly in side elevation and partly in section, looking at the machine from its opposite side to that shown in Fig. 1. Fig. 3 is a vertical, central longitudinal section of a portion of the machine. Fig. 4 is a section 75 Numerous demands exist for stamps in on the line 4—4, Fig. 3. Fig. 5 is a section on the line 5-5, Fig. 3. Fig. 6 is a section illustrating a part of the stamp reeling mechanism. Fig. 7 is a detail view illustrating a portion of the stamp sheet feed 80 mechanism. Fig. 8 is a section through the axes of the cutting rolls.

> 1 indicates the main stationary frame of the machine. Preferably it is made up of two side plates or uprights 2, 3, a table 4 85 arranged at an inclination between said uprights, and suitable cross bars or braces 5

between the side plates.

6 is a rocker frame. Preferably it consists of side plates 7, 8, one on either side of 90 the main frame and outside the uprights 2 and 3, to which they are pivotally connected at 9, a cross plate or platen 10 at the rear edges of said side plates, and bracing bars or ribs 10'. The cross plate or platen 10 95 and ribs 10' may be formed integral with

11 is a motor, illustrated as an electric motor, supported by a suspension bracket 12 arranged between and secured to the up- 100 rights 2, 3, of the main frame. The armature shaft 13 of the motor extends longitu-

dinally of the machine.

14 is a main drive shaft arranged in axial alinement with the armature shaft 13. It 105 is supported in a combined bracket and gear box 15 secured between the uprights $\bar{2}$, 3, to secure rolls of stamps in which each and having a main drive shaft bearing 16.

and by a supporting plate 17 secured to the bracket and gear box 15 and having a bear-

ing 18 for the main drive shaft.

19 is a fly wheel rigidly secured to the 5 front end of the shaft 14. It is suitably connected to the armature shaft 13 by means of a coupling 20, comprising a hubbed disk 21 keyed to the shaft 13 and secured to the fly wheel 19 by means of bolts 22.

23 is a worm rigidly secured to the main drive shaft 14 within the gear box and bearing support 15. This worm is in mesh with a worm wheel 24 rigidly secured to the shaft 25 mounted transversely of the machine in 15 bearings carried by the uprights 2, 3, respectively. This shaft 25 is a crank shaft and extends at either end beyond the outer walls of the uprights 2, 3.

28 are crank disks, each rigidly secured to 20 an extended end of the crank shaft 25. Each of these crank disks carries a crank pin 29.

30 are connecting rods, one at either side of the machine, and each pivotally connected at its rear end to the crank pin 29 on the 25 same side of the machine. The front ends of the connecting rods are pivotally connected, each as indicated at 31, to the adjacent side of the rocker frame 6.

Extending rearwardly from the upper 30 end of the main frame is a combined roller and cutter frame 32. Of this frame 33, 34 are side plates each rigidly secured to inwardly turned projections or lugs 35 on the uprights 2, 3. Brackets, as 36, extend up 35 from the side plates 33 and 34, and to the upper ends of these brackets is pivoted a table 37 for supporting in horizontal position the stamp sheets to be fed onto the table 4. Also rotatably mounted in the side 40 plates 33 and 34 are a female cutter roller 38 and a male cutter roller 39 for severing the sheets into strips of the width of one or more stamps. The feed roller 40 is mounted in and rotates between the plates 33 and 34 45 and bears against the cutter 38 upon its under side. Upon the shaft 38' of the cutter roller 38 is fixed a gear 41 carrying pawls 42 adapted to engage with a ratchet 43. This ratchet 43 is fixed to a gear 43' loosely 50 mounted upon the shaft 38' and engaging with the rack 44, the said rack being movable and the gear 43' being rotatable with respect to the gear 41 and the cutter 38. The rack 44 is pivoted at one end to the 55 rocker frame 6, as indicated at 45, so that as the rocker is moved back and forth the rack will reciprocate and will drive the ratchet 43. The ratchet in turn will drive the gear 41 and roller 38 when the rocker 60 frame is moved in one direction, but the pawls will slip over the ratchet when the

rack is moved in the other direction. The

end of the rack opposite that which is piv-

oted to the rocker frame rests upon the roll-

65 ers 50 and 51 which are rotatably mounted '

in the rocking or oscillating frame 52 which is mounted on a boss 34' on the plate 34.

The cutting roller 38 being driven as described, the other cutting roller 39 and the roller 40 are driven by gears 39' and 40', 70 respectively, which engage with a gear 38a on the opposite end of the shaft 38' to the gear 41. The end of the stamp sheet is inserted between the parts 58', 58a, of a longitudinally split shaft 58, which parts may be 75 pivotally connected together at one end as indicated at 58^b. 53, 54, indicate bearings in the plates 33 and 34, respectively. In the bearing 54 is mounted a shaft 55 carrying a gear 56 which is in mesh with and is 80 driven by the gear 41. The inner end of the shaft 55 is hollow and carries a socket piece 57 having a socket 57' to receive an end of the split shaft 58, and a conical head 57a having frictional engagement with the 85 walls of a conical recess at the inner end of the shaft 55. The bearing 53 contains a slidable but non-rotatable socket piece 59 which is adapted to receive the other end of the shaft 58, and which is spring pressed 90 inwardly by a spring 60. A thumb screw 61 serves to adjust the tension of this spring. The socket piece 59 may be pushed outwardly when it is desired either to remove a split shaft from or insert it between the 95 socket pieces 57 and 59. The spring 60 tends to hold the shaft 58 when it has been placed in the socket pieces 57 and 59 pressed between these pieces and with the conical end of the piece 57 in frictional engagement 100 with its corresponding part in the shaft 55, so that when the latter is rotated it will tend to rotate the socket piece 57 and also the split shaft 58.

The plates 33 and 34 have notches 63 and 105 64 at their upper rear edges in which a split shaft 58 which has been sufficiently wound with stamps may be temporarily journaled after it has been removed from the socket pieces 57 and 59. The stamp 110 strips will then extend across the space between the socket pieces 57, 59 and the wound roll, and an unwound split shaft may be caused to engage the strip, and the strip severed and the roll removed.

A stop 66 is provided at the lower edge of the stamp table 4 for limiting the movement of the sheets of stamps as they are fed onto the table by the operator. A guard or shield 66' extends from the front edge of 120 the feed table 37 downward over the table 4 and facilitates the hand feed of the stamp sheets from the feed table to the gluing table 4.

115

The platen 10 carried by the rocker frame 125 6 is adapted to be moved toward and away from the table 4. Near its lower end is mounted a rearwardly extending presser bar 68 for the purpose of engaging the lower edge of the stamp sheet which is placed 130

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presser bar 68 are forwardly extending guide rods 69 which slide in guides 70 and 71 upon the rocker frame. Between its guides each 5 of the rods carries a coiled spring 72 and a fixed collar or washer 72'. The springs tend to force the presser bar rearwardly until the stops 72' come against the guides 70. The function of this device is to hold the stamp 10 sheet against the plate 4 as the platen 10 recedes. Otherwise, the adhesive might cause the stamp sheet to adhere to the platen or applying device and move with it. The adhesive is contained in a fountain 73 from 15 which it is fed through a porous substance 74 which extends rearwardly through a duct 73' at the lower end of the fountain. The fountain 73 is secured in position on the rocker frame 6.

20 At the upper end of the platen 10 is a rearwardly extending transversely arranged bar or projection 75, which may be formed integrally with the platen, if desired. Its purpose is to engage the lapped edges of 25 two adjacent stamp sheets and press them together with great force, so as to insure the formation of a strong joint between them by the combined action of the adhesive and

the pressure applied.

In some instances it may be desired to transversely perforate the stamp sheets while they are in the machine, so as to facilitate the separation of adjoining stamps in each completed roll of stamps. This transverse 35 perforating may be done in any well known and suitable manner. For the purpose of illustration I have shown, in Fig. 3, the platen 10 carrying transverse rows of rearwardly extending perforating points 76. 40 The stamp table 74 is provided with corresponding rows of holes 77 which the perforating points enter as the platen approaches the stamp table. Again, in some instances, it may be desired to separate the 45 stamps in adjacent convolutions on the roll from each other by means of oiled paper or material to which the adhesive on the stamps will not readily adhere. Where this is desired, a roll 77 of the material to be used 50 may be placed on a transversely arranged shaft 78 suitably mounted between the side walls 33, 34, of the supplemental frame 32.

In operation, a series of sheets of stamps as furnished by the Government, and pref-55 erably not perforated, is placed upon the stamp sheet table 37; the operator then directs the topmost of said sheets on to the stamp table 4. The lower edge of the sheet engages and rests against the stop 66. 60 Power is applied through the motor 11 and the rocker frame 6 moves rearwardly carrying with it the adhesive fountain 73. The mucilage applying strip 74 engages the stamp sheet at its extreme lower edge closely 65 adjacent to the stop 66 and as the platen l

upon the table 4. At either end of this next recedes from the stamp table, the motor may be stopped and the stamp sheet drawn upwardly and rearwardly by the operator, and directed between the lower end of the guard 66' and the 70 upper end of the stamp table 4. Another stamp sheet may be then fed from the platform 37 to the table 4 and the operator arranges the two stamp sheets so that the one on the table 4 at its upper edge properly 75 overlaps the lower edge of the first stamp sheet to which the adhesive has been applied. Then the platen is caused to move forward and the pressure bar 75 engages and presses together with great force the 80 overlapped edges of the two stamp sheets, while simultaneously the adhesive distributer 74 applies adhesive to the extreme lower edge of the stamp sheet on the stamp table. As the rocker frame next recedes from 85 the stamp table, the first stamp sheet introduced into the machine is directed between the cutter rolls 38, 39, and between the cutter roll 38 and the feed roller 40. A sufficient number of stamp sheets are affixed 90 together as just described until it is possible for the operator to direct the strips formed from the first stamp sheet used between the parts of the split shaft 58. Until this is accomplished, the operator must nec- 95 essarily use care and accuracy in seeing that the overlapping of the stamp sheets to be affixed together is proper and uniform. Having once gotten the machine adjusted so that, when the rocker frame is at the for- 100 ward end of the stroke, the stamp sheet extending from the upper end of the table 4 toward the cutter rolls, has its lower edge on the table 4 positioned to give the correct overlap between it and a stamp sheet po- 105 sitioned on the table 4, the apparatus may be operated indefinitely by simply feeding the stamp sheets to the stamp table. From time to time, when the desired number of stamps have been wound into each roll on 110 the shaft 58, that shaft may be removed from the socket pieces 57 and 59, and moved rearwardly and inserted at either end in the adjacent recesses 63, 64, of the supplemental frame 32. Another split shaft 58 may be 115 caused to engage the strips of stamps in front of the wound shaft 58 in the recesses 63, 64, the strips may be severed between the two shafts, the unwound one inserted in the socket pieces 57, 58, and the operation of the 120 machine continued. Where it is desired to wind a strip of paper between adjacent convolutions of stamps in a roll, the paper from the roll 77 is directed between the cutter rolls 38, 39, the cutter roll 38 and the feed 125 roll 40, and the parts of the split shaft 58. Then as the machine is operated, the paper from the reel 77 is unwound, cut into strips, and wound up between the convolutions of stamps on the shaft 58. Suitable lateral 130

guides for the stamp sheets (not shown) may be provided on the table 4, to insure that the stamp sheets as fed to the table one after the other will be arranged in exact 5 alinement with each other. The conical friction clutch between the socket piece 57 and the driven shaft 55 allows for variation in relative speed of rotation of the split shaft 58 and the shaft 55, and permits of 10 the slippage of the shaft 58 as the rolls of stamps thereon become larger in diameter so as to avoid a tension on the stamp strips which would tend to sever them.

To those skilled in the art of making ap-15 paratus of the class described, many alterations in construction and widely differing embodiments and applications of my invention will suggest themselves, without departing from the spirit and scope thereof. My 20 disclosures and the description herein are purely illustrative, and are not intended to

be in any sense limiting.

What I claim is— 1. In a machine of the class described, the 25 combination of means for applying an adhesive to the marginal edge of a stamp sheet, means for positioning a stamp sheet to be acted upon by said adhesive applying means, means for moving the stamp sheet from said 30 positioning means a distance to give a predetermined marginal overlap between said stamp sheet and the next stamp sheet fed to said positioning means, and means for

35 stamps.

2. In a machine of the class described, the combination of means for applying an adhesive to the marginal edge of a stamp sheet, means for positioning a stamp sheet to be 40 acted upon by said adhesive applying means, means for moving the stamp sheet from said positioning means a distance to give a predetermined marginal overlap between said stamp sheet and the next stamp sheet fed 45 to said positioning means, means for cutting the connected sheets into strips of stamps, and means for reeling the strips into rolls.

cutting the connected sheets into strips of

3. In a machine of the class described, the 50 combination of means for applying an adhesive to the marginal edge of a stamp sheet, means for positioning a stamp sheet to be acted upon by said adhesive applying means, 55 the stamp sheet from said positioning means a distance to give a predetermined marginal overlap between said stamp sheet and the next stamp sheet fed to said positioning means, and means for cutting the connected 60 sheets into strips of stamps.

4. In a machine of the class described, the combination of means for applying an adhesive to the marginal edge of a stamp sheet, means for positioning a stamp sheet to be 65 acted upon by said adhesive applying means,

means for moving the stamp sheet from said positioning means a distance to give a predetermined marginal overlap between said stamp sheet and the next stamp sheet fed to said positioning means, means for cutting 70 the connected sheets into strips of stamps, means for reeling the strips into rolls, and means for intermittently actuating said stamp sheet moving means, said cutting means, and said reeling means.

5. In a machine of the class described, the combination of means for supplying adhesive to the marginal edge of a stamp sheet, means for positioning a stamp sheet to be

acted upon by said adhesive applying means, 80 means for moving the stamp sheet from said positioning means a distance to give a predetermined marginal overlap between the said stamp sheet and the next stamp sheet fed to said positioning means, and means 85 for applying pressure to the overlapped

edges of the stamp sheets.

6. In a machine of the class described, the combination of means for supplying adhesive to the marginal edge of a stamp sheet, 90 means for positioning a stamp sheet to be acted upon by said adhesive applying means, means for moving the stamp sheet from said positioning means a distance to give a predetermined marginal overlap between the 95 said stamp sheet and the next stamp sheet fed to said positioning means, means for applying pressure to the overlapped edges. of the stamp sheets, means for cutting the connected sheets into strips of stamps, and 100 means for reeling the stamps into rolls.

7. In a machine of the class described, the combination of a stamp sheet receiving table having a stop to position the stamp sheet thereon, means for applying an adhesive 105 to the lower edge of the sheet while on said table, means for moving the stamp sheet a distance to leave a predetermined overlap between said sheet and the next sheet fed to the said stamp table, and means for ap- 110 plying pressure to the overlapped edges of

the stamp sheets. 8. In a machine of the class described, the combination of a stamp sheet receiving table having a stop to position the stamp sheet 115 thereon, means for applying an adhesive to the lower edge of the sheet while on said table, means for moving the stamp sheet a intermittently actuated means for moving | distance to leave a predetermined overlap between said sheet and the next sheet fed 120 to the said stamp table, means for applying pressure to the overlapped edges of the stamp sheets, means for cutting the connect-

> for reeling the strips into rolls. 9. In a machine of the class described, the combination of means for positioning a stamp sheet, means for moving the stamp sheet from said positioning means a distance to give a predetermined overlap between 130

ed sheets into strips of stamps, and means

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said stamp sheet and the next stamp sheet fed to said positioning means, and means for simultaneously applying pressure to the overlapped edges of the two stamp sheets, 5 and an adhesive to the free margin of the last one of the said two stamp sheets fed

to the said positioning means.

10. In a machine of the class described, the combination of means for positioning a 10 stamp sheet, means for moving the stamp sheet from said positioning means a distance to give a predetermined overlap between said stamp sheet and the next stamp sheet fed to said positioning means, and means for ap-15 plying pressure to the overlapped edges of the two stamp sheets, and an adhesive to the free margin of the last one of the said two stamp sheets fed to the said positioning means, and for perforating one of said 20 stamp sheets.

11. In a machine for connecting together sheets of paper substantially edge to edge, the combination of sheet positioning means, means for moving a sheet from said sheet 25 positioning means a distance to permit the overlapping thereof with the next adjacent sheet, means for applying an adhesive along one edge of a sheet of paper, mechanism for affixing the overlapping edges of adjoining 30 sheets together, and means for separating the adhesive applying mechanism from the sheet of paper after the said mechanism has

engaged therewith.

12. In a machine of the class described, 35 the combination of means for applying an adhesive to the marginal edge of a stamp sheet, means for positioning a stamp sheet to be acted upon by said adhesive applying means, means for moving the stamp 40 sheet from said positioning means a distance to give a predetermined marginal overlap between said stamp sheet and the next stamp sheet fed to said positioning means, and means for cutting the connected 45 sheets into strips of stamps, and means for reeling the strips into rolls, including relatively vieldable strip tension equalizing driving mechanism.

13. In a machine of the class described, 50 the combination of means for applying an adhesive to the marginal edge of a stamp sheet, means for positioning a stamp sheet to be acted upon by said adhesive applying means, means for moving the stamp sheet 55 from said positioning means a distance to give a predetermined marginal overlap between said stamp sheet and the stamp sheet fed to said positioning means, means for cutting the connected sheets into strips of stamps, and means for reeling the strips into rolls, including a split shaft between the parts of which the inner ends of the stamp strips are inserted and held.

14. In a machine of the class described, 65 the combination of a main frame, a table

thereon for receiving and positioning stamp sheets, a rocker frame connected to the main frame, an adhesive applying mechanism carried by said rocker frame and arranged to apply an adhesive to a marginal 70 edge of a stamp sheet on said table, means for moving a stamp sheet from said table a distance to give a predetermined marginal overlap between said stamp sheet and the next stamp sheet fed to said table, and 75 means for simultaneously actuating said rocker frame and said stamp sheet moving mechanism.

15. In a machine of the class described, the combination of a main frame, a table 80 thereon for receiving and positioning stamp sheets, a rocker frame connected to the main frame, an adhesive applying mechanism carried by said rocker frame and arranged to apply an adhesive to a 85 marginal edge of a stamp sheet on said table, means for moving a stamp sheet from said table a distance to give a predetermined marginal overlap between said stamp sheet and the next stamp sheet fed to said table, 90 means carried by said rocker frame for applying pressure to the overlapped edges of two stamp sheets, and means for simultaneously actuating said rocker frame and said stamp sheet moving mechanism.

16. In a machine of the class described, the combination of means for applying an adhesive to the marginal edge of a stamp sheet, means for positioning a stamp sheet to be acted upon by said adhesive applying 100 means, means for moving the stamp sheet from said positioning means a predetermined distance to give a marginal overlap between the said sheet and the next stamp sheet fed to said positioning means, 105 and also for moving a web of paper along with a stamp sheet, means for cutting the connected stamp sheets and web of paper into strips of stamps with strips of paper thereunder, and means for reeling the strips 110 into rolls.

17. In a machine of the class described, the combination of means for applying an adhesive to the marginal edge of a stamp sheet, means for positioning a stamp sheet 115 to be acted upon by said adhesive applying means, means for supporting a roll of paper, means for moving the stamp sheet from said positioning means a predetermined distance to give a marginal overlap between 120 the said sheet and the next stamp sheet fed to said positioning means, and also for moving a web of paper from said roll supporting means along with a stamp sheet, means for cutting the connected stamp sheets and 125 web of paper into strips of stamps with strips of paper thereunder, and means for reeling the strips into rolls.

18. In a machine of the class described, the combination of means for applying an 130

adhesive to the marginal edge of a stamp sheet, means for positioning a stamp sheet to be acted upon by said adhesive-applying means, means for moving the stamp sheet from said positioning means a distance to give a predetermined marginal overlap between said stamp sheet and the next stamp sheet fed to said positioning means, and means for pressing the overlapping edges

10 of adjoining sheets together.

19. In a machine of the class described, the combination of means for applying an adhesive to the marginal edge of a stamp sheet, means for positioning a stamp sheet to be acted upon by said adhesive-applying means, means for moving the stamp sheet from said positioning means a distance to give a predetermined marginal overlap between said stamp sheet and the next stamp 20 sheet fed to said positioning means, and means for perforating each stamp sheet.

20. In a machine of the class described, the combination of means for applying an adhesive to the marginal edge of a stamp 25 sheet, means for positioning a stamp sheet to be acted upon by said adhesive applying means, means for moving the stamp sheet from said positioning means a distance to give a predetermined marginal overlap be-

tween said stamp sheet and the next stamp 30 sheet fed to said positioning means, and means for moving a web of paper along with the stamp sheets after they have been united.

21. The combination of sheet positioning means, means for applying an adhesive 35 along one edge of a sheet of paper, means for affixing adjoining sheets together, means for moving a sheet of paper from the sheet positioning means after it has been affixed to an adjoining sheet, and means operating 40 to separate the sheets of paper from the ad-

hesive applying means.

22. The combination of sheet positioning means, an oscillating frame, means carried by the said frame for applying an adhesive 45 along one edge of a sheet of paper, means for affixing adjoining sheets together, means for moving a sheet of paper from the sheet positioning means after it has been affixed to an adjoining sheet, and automatic means 50 operating to separate the sheets of paper from the adhesive applying means.

In testimony whereof I affix my signature, in the presence of two witnesses.

LAYTON M. PARKHURST.

Witnesses:

ELIZABETH G. O'CONNOR, John J. Heffernan.