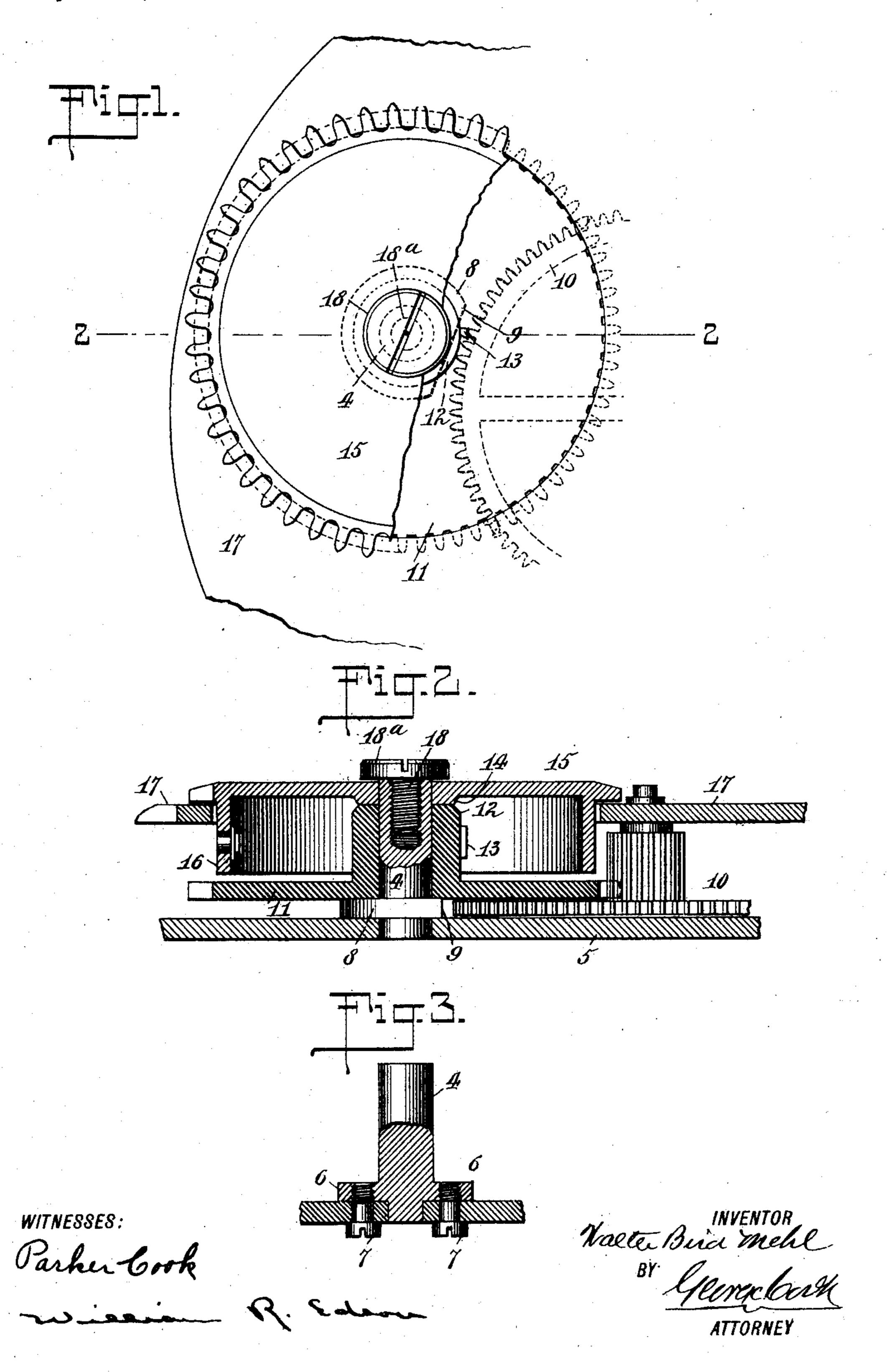
W. B. MEHL.
WATCH BARREL.
APPLICATION FILED JULY 31, 1909.

978,613.

Patented Dec. 13, 1910.



## UNITED STATES PATENT OFFICE.

WALTER BIRD MEHL, OF WALTHAM, MASSACHUSETTS, ASSIGNOR TO THE KEYSTONE WATCH CASE COMPANY, OF PHILADELPHIA, PENNSYLVANIA, A CORPORATION OF PENNSYLVANIA.

WATCH-BARREL.

978,613.

Specification of Letters Patent. Patented Dec. 13, 1910.

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To all whom it may concern:

Be it known that I, WALTER BIRD MEHL, a citizen of the United States, and a resident of Waltham, in the county of Middle-5 sex and State of Massachusetts, have made and invented certain new and useful Improvements in Watch-Barrels, of which the following is a specification.

This invention relates to an improvement 10 in watch movements, and more particularly to the construction and arrangement of parts comprising the safety-barrel, the object of the invention being to reduce the friction between the moving parts so far 15 as possible, while at the same time providing them with sufficient bearing to retain them in their properly relative positions.

A further object of the invention is to so construct and arrange the several parts that 20 they may be readily assembled or taken down.

With these and other ends in view the invention consists in certain novel features and combinations of parts as will be here-25 inafter fully described and pointed out in the claims.

In the accompanying drawings Figure 1 is a plan view of a part of a watch movement constructed in accordance with the in-30 vention. Fig. 2 is a sectional view of the safety-barrel and its operating mechanism taken on the line 2—2 of Fig. 1. Fig. 3 is a detached view of a modified form of stud for use in connection with the safety-barrel.

Referring to the drawings it will be seen that the device consists of the stud 4, one end of which is retained in the hole or opening formed in the dial plate 5, the extreme end of the stud 4 being riveted or flanged as 40 illustrated in Fig. 2, or as illustrated in Fig. 3, the stud may be provided near one end with the flange 6 for the reception of the ends of the screws 7, the latter passing through the dial plate 5, in order to hold 45 the stud in position thereon. If the stud be formed as illustrated in Fig. 2 it will also be provided with a flange 8, resting on or against the dial plate 5, one side or edge 9 of the flange 8 being cut away to accommo-50 date the center wheel 10, as shown in Fig. 2, or as shown in dotted lines, Fig. 1. On this stud is mounted the main wheel 11, provided with the hub 12 on which is formed a hook or lug 13 for the attachment 55 to one end of the main spring (not shown)

said main wheel 11 having its bearing on the stud 4 and on the flange 8 thereof. On the upper end of the hub 12 rests the hub 14 formed on the underside of the ratchet wheel 15, said ratchet wheel being formed 60 integral with the main spring barrel 16, this ratchet wheel and barrel having their bearing on the stud 4 and upper end of the hub 12, the teeth of the ratchet wheel overlying, but out of contact with, the top plate 17, 65 as clearly illustrated in Fig. 2.

Into the stud 4 is threaded the retaining screw 18 whereby to prevent the accidental detachment of the ratchet wheel 15 and main wheel 11, a slight clearance, however, 70 being allowed between the head 18a of said screw and said ratchet wheel 15, whereby to permit of the free running of the ratchet wheel and main wheel.

It will be noted that while the teeth of the 75 ratchet wheel 15 overlie the top plate 17, they clear the same, and that there is also a clearance provided between the barrel 16 and the opening in the top plate 17 through which this barrel is extended, the bearing 80 for said ratchet wheel 15 and barrel 16 being wholly upon the stud 4, and the upper end of the hub 12 of the main wheel 11.

By this construction and arrangement of parts it will be understood that the friction 85 between said parts is reduced to a minimum, while at the same time they are provided with sufficient bearing to retain them in their proper positions; furthermore, in order to take down the several parts it is nec- 90 essary only to remove the screw 18 from the stud 4, whereupon the ratchet wheel and barrel may be easily and readily removed from the stud 4 in case it be necessary to remove or renew the main spring (not 95 shown) in the barrel.

In practice it has been found that this construction and arrangement of parts is far more efficient than in the several older types of safety barrels wherein the same 100 have been provided with a bearing in the opening formed in the top plate, or wherein the teeth of the ratchet 15 rest upon or come in contact with the upper side or surface of the top plate 17, in that the friction between 105 said parts is materially reduced, and avoids the necessity of using oil between the top plate and teeth on the ratchet wheel and also between the barrel and the edge of the opening in said top plate.

Having fully described my invention and what I claim as new and desire to secure by Letters Patent is:—

1. In a watch movement, the combination with a dial plate and a top plate, of a stud one end of which is tightly secured to said dial plate, a main wheel provided with a hub mounted on said stud, a combined ratchet wheel and spring-barrel, said ratchet wheel mounted on said stud and bearing on the hub of said main wheel, said spring-barrel and teeth of the ratchet wheel clearing said top plate, and a retaining screw threaded into the opposite end of said stud for retaining said ratchet wheel in position, a clearance being provided between the head of said screw and said ratchet wheel, substantially as described.

2. In a watch movement, the combination with a dial plate and a top plate, of a stud, one end of which is tightly secured to the dial plate and provided with a flange, a

main wheel provided with a hub mounted on said stud and resting on the flange of the latter, a combined ratchet and spring-barrel, 25 said ratchet being provided with a hub in which is fitted said stud, said hub resting on the end of the main wheel hub, said spring-barrel projecting through an opening formed in said top plate, but clearing the 30 edge of said opening, the teeth of said ratchet wheel over-lying, but clearing said top plate, and a retaining screw threaded into the opposite end of said stud for retaining the ratchet wheel in position, the head 35 of said screw clearing said ratchet wheel, substantially as described.

Signed at Waltham in the county of Middlesex and State of Massachusetts this 29th

day of July  $\Lambda$ . D. 1909.

WALTER BIRD MEHL.

Witnesses:

W. C. Cook,

R. SCHMIEDTZEN.