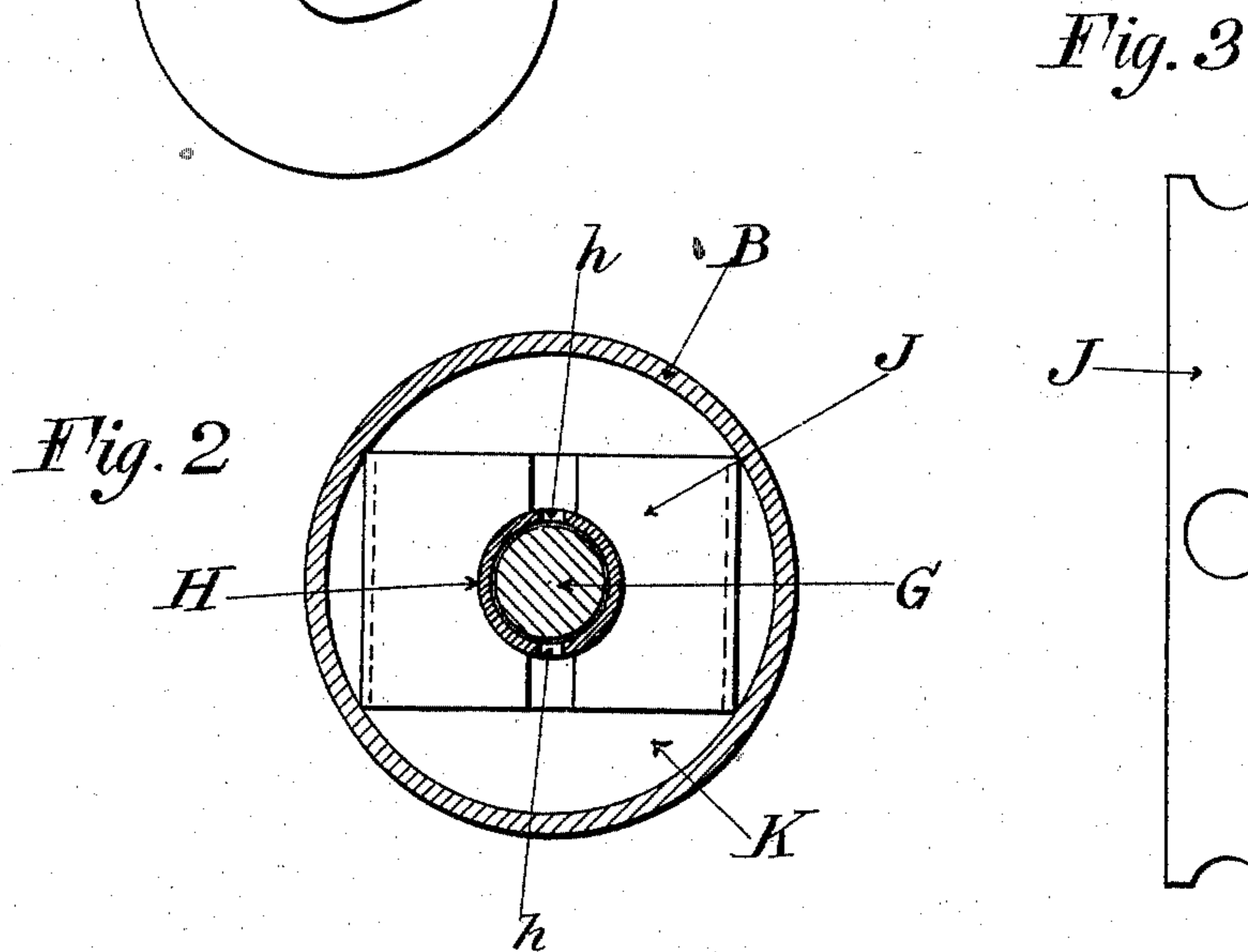
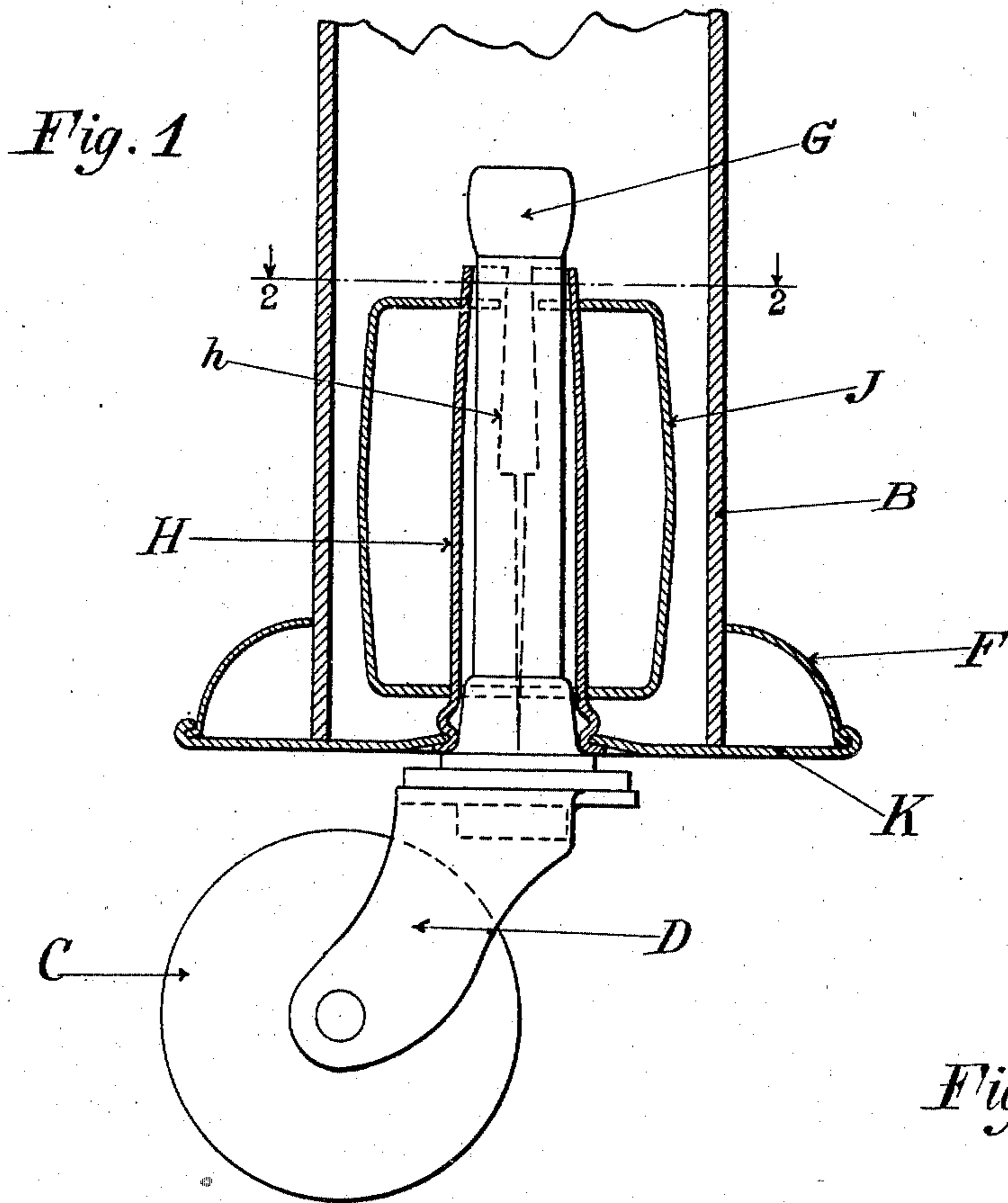


A. B. DISS.
 CASTER FOR TUBULAR LEGS FOR FURNITURE.
 APPLICATION FILED APR. 11, 1910.

965,879.

Patented Aug. 2, 1910.



Witnesses:
 Francis G. Stanton.
 C. P. La Hay

Albert B. Diss

Inventor

By his Attorneys
 Cune, Mastick & Co.

UNITED STATES PATENT OFFICE.

ALBERT B. DISS, OF NEWARK, NEW JERSEY, ASSIGNOR TO UNIVERSAL CASTER & FOUNDRY COMPANY, OF NEW YORK, N. Y., A CORPORATION OF NEW JERSEY.

CASTER FOR TUBULAR LEGS FOR FURNITURE.

965,879.

Specification of Letters Patent.

Patented Aug. 2, 1910.

Application filed April 11, 1910. Serial No. 554,774.

To all whom it may concern:

Be it known that I, ALBERT B. DISS, a citizen of the United States, residing at Newark, New Jersey, have invented certain new and useful Improvements in Casters for Tubular Legs for Furniture, of which the following is a specification, illustrated by drawings.

The invention relates to the class of casters having pintles removably secured in a frame or means for supporting the pindle within a relatively large tubular leg which the caster is to support, and its object is to combine in an economical and durable structure a light, strong frame for centering the pindle in the tubular leg, with means for guiding the pindle during its insertion into or out of the frame, thus preventing a very common injury to the structure due to the pindle not being placed correctly in position. This the present invention accomplishes by securing to a suitable frame a guide socket which correctly directs the pindle to its final position during insertion.

In my Patent No. 412,484, I have described a caster having a socket made of one piece of sheet metal which is suitable for legs of not much greater diameter than the pindle. In one sense this Patent No. 412,484 is modified and improved by this invention by the additional means used to correctly guide the pindle and support same, but this new invention may also be employed independently of such prior patent.

The invention is illustrated in the accompanying drawings, in which—

Figure 1 is a side elevation of a caster made according to my present invention, illustrating the same in position in a tubular furniture leg, said support being represented in vertical section. Fig. 2 is a horizontal section taken on the line 2 2 of Fig. 1. Fig. 3 shows the blank of the spring frame before folding.

Similar reference letters indicate corresponding parts.

B represents a hollow tubular leg, C the caster roller or wheel, D the caster jaw, F the leg mount, G the pindle, H the pindle socket, J the spring frame, and K the leg-supporting disk. Immediately surrounding the pindle G is the socket H. This may be formed of thin metal slotted at opposite sides of its upper portion, as at *h*. The fingers formed by these two slots are slightly

inbent so as to snap under the enlarged head of the pindle when it is thrust into place and hold it from dropping out of the socket, as will be well understood. The socket is preferably rigidly secured to the leg-supporting disk K and the leg mount F rigid with the disk provided. This leg mount by fitting the exterior of the leg will assist in centering the socket, but it may be omitted in the broader aspects of the present invention.

It will be seen that the socket forms a guideway for causing the pindle to be thrust accurately into its position, which might not be the case if the approximately rectangular spring frame J were employed without the socket. Moreover, the resiliency of the upper ends of the socket co-act with the upper ends of the spring frame, as will be apparent from the following description of the spring frame.

The spring frame J is formed of a flat piece of metal shown in Fig. 3, bent to the approximately rectangular form best seen in Fig. 1. It embraces and is secured to the socket H, rigid at its lower portions, and presses resiliently against the spring members of the upper portion of the socket H. The vertically disposed sides of the spring frame are bowed slightly, so that when the frame is thrust into the tubular leg it is wedged or held frictionally therein by the expansive action of the frame against the interior surface of the leg.

It will be seen that the spring frame and the socket H center and support the upper end of the pindle.

Features not described in detail will be perfectly apparent to those skilled in the art, without additional explanation.

In operation it will be understood that the spring frame, leg-supporting disk, and socket may be thrust into the leg and the furniture be exposed for sale with the socket in place. This is particularly advantageous if an ornamental leg mount F is provided. The caster wheel, jaws and pindle may be put in place only when setting up the furniture at its destination. The pindle is readily thrust into the socket, the upper ends of the socket yielding to allow the slightly larger head G to pass by them and acting to retain the pindle from dropping out accidentally. It will be seen that such structures as my prior Patent No. 412,484, if modified to fit large legs, would either lack

any guiding means for inserting the pintle into place, or would lack a properly disposed frame. The present invention combines the advantages of a proper guide
 5 socket with the advantages of a properly disposed spring frame.

I do not wish to limit myself to the form the socket may assume, as it may be either of cylindrical or of shape similar to a truncated hollow cone, or otherwise, depending
 10 on the way the blank of sheet metal is cut and rounded.

Having described my invention, I desire to claim:

15 1. A caster for tubular legs having a leg-supporting disk, a pintle, a pintle guiding and centering socket having yielding extremities for holding the pintle, and a spring frame centering said socket within the tubular leg adjacent to its respective ends and
 20 acting inward resiliently against the upper extremity of said pintle-centering socket.

2. A caster, combining a pintle, a leg-supporting disk and leg mount which tends to
 25 relatively center the pintle and leg, a spring frame fitting and acting upon the interior of the leg, and a pintle socket mounted within the said frame and having resilient members that coact with resilient portions of the
 30 spring frame.

3. A caster, combining a pintle, a spring

frame fitting and acting upon the interior of the leg and having resilient portions that act on the pintle socket, and a pintle socket mounted within the said frame and having
 35 resilient members that coact with resilient portions of the spring frame.

4. A caster for tubular legs having a leg-mount, a leg-supporting disk, and a pintle-guiding and centering socket all secured
 40 rigidly together, and a spring frame which embraces the socket near the respective ends of the socket and acts resiliently outward against the tubular leg.

5. A caster for tubular legs comprising a
 45 leg-supporting disk and a pintle-guiding and supporting socket having resilient pintle-holding members, and a spring frame having free ends which embrace the upper portion of the socket on either side and a per-
 50 forated bent portion which surrounds the lower part of the socket above the leg disk, the said frame acting resiliently outward against the tubular leg.

In testimony whereof I have signed this
 55 specification in the presence of two subscribing witnesses April 8th, 1910.

ALBERT B. DISS.

Witnesses:

E. VAN ZANDT,
 E. P. LA GAY.