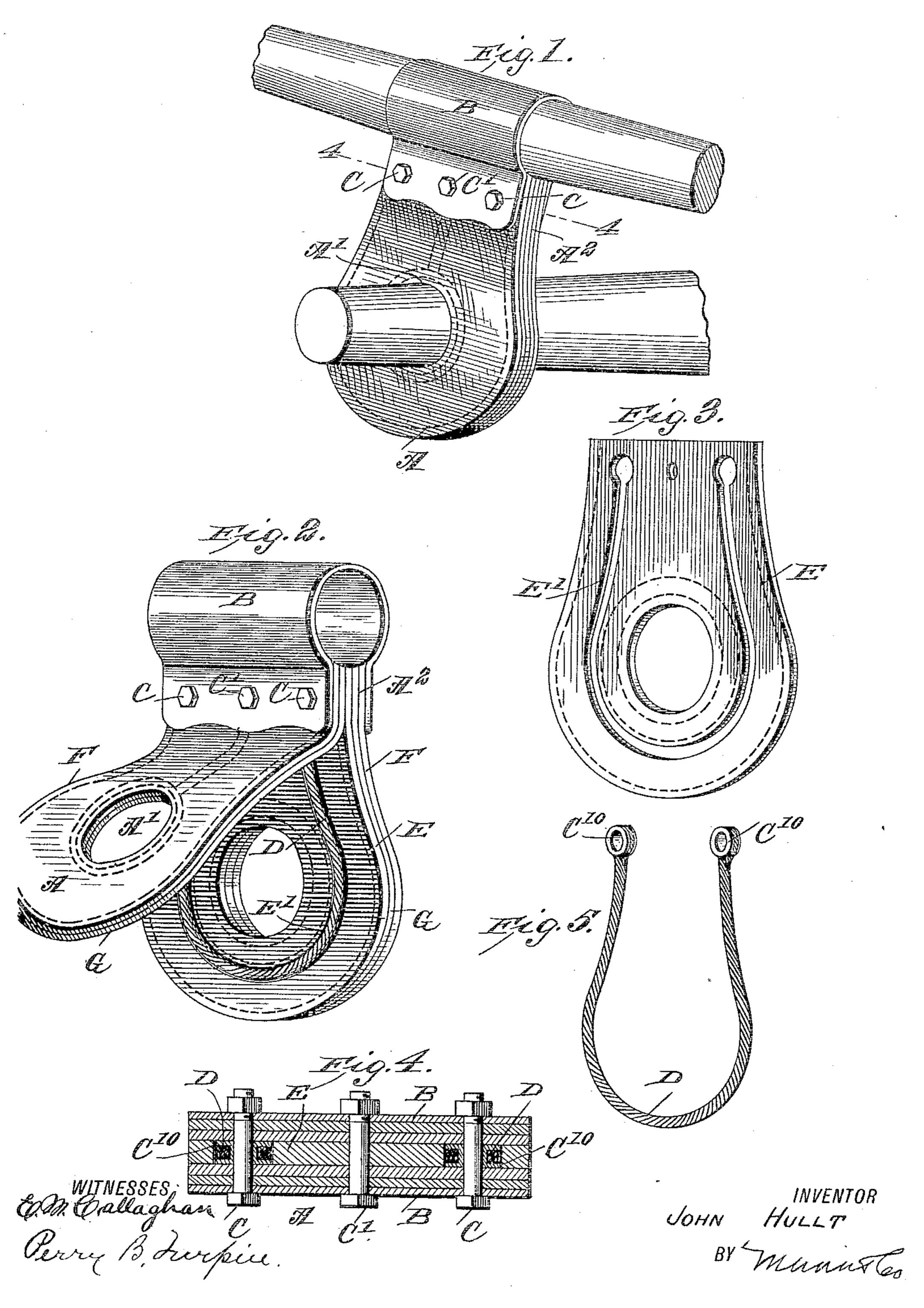
J. HULLT. NECK YOKE. APPLICATION FILED OCT. 7, 1909.

953,620.

Patented Mar. 29, 1910.



ATTORNEYS

UNITED STATES PATENT OFFICE.

JOHN HULLT, OF SILVERTON, COLORADO.

NECK-YOKE.

953,620.

Patented Mar. 29, 1910. Specification of Letters Patent.

Application filed October 7, 1909. Serial No. 521,454.

To all whom it may concern:

Be it known that I, John Hullt, a citizen of the United States, and a resident of Silverton, in the county of San Juan and State 5 of Colorado, have made certain new and useful Improvements in Neck-Yokes, of which

the following is a specification.

This invention is an improvement in neck yokes, and particularly in centers and has 10 for an object to provide a novel construction of neck yoke center which will possess the maximum strength as well as be flexible in all directions; and the invention consists in certain novel constructions and combina-15 tions of parts as will be hereinafter described and claimed.

In the drawing Figure 1 is a perspective view of the invention as in use. Fig. 2 is a detail perspective view showing the flaps 20 turned back and the central layer with the reinforcing cable in place. Fig. 3 is a detail plan view of the intermediate layer having the slot for the reception of a reinforcing cable. Fig. 4 is a cross section of the 25 center through the bolts which secure it to the band for application to the neck yoke; and Fig. 5 is a detail view of the reinforcing device.

The neck yoke center is intended for use 30 in the ordinary way as illustrated in Fig. 1, and to this end I provide the center A with an opening A' to receive the pole, and with a shank-like portion A² to which is held the ferrule B, bolts C C and C' being provided 35 for such purpose, and the bolts C extending preferably through ferrules or eyelets \mathbb{C}^{10} , which are held in the ends of the reinforcing cable D in the use of the invention.

As shown, the neck yoke center is made 40 of harness and sole leather and has an intermediate layer E of sole leather, and layers F and G on opposite sides of the layer E, and stitched thereto to incase the layer E and to retain in connection therewith the rein-45 forcing cable as will be understood from the drawing.

As shown, the layers are held together by three rows of stitches, two rows near the central opening A' and a row near the outer 50 edge of the center as shown.

The intermediate layer E is slotted at E' along the sides and bottom of the opening A' and up along the shank portion A² to the line of the ferrules or eyelets C10 and sur-

rounding the same as shown, and a re- 55 inforcing cable D is fitted in said slot and is held at its ends to the fastenings C¹⁰, which as described, are in the form of ferrules or eyelets and receive the bolts C before described. This cable D it will be noticed 60 does not in any material respect affect the flexibility of the neck yoke center in any direction and will reinforce the same in such manner as to enable me to secure the greatest strength which is desirable in this class 65 of devices, and I secure this reinforcement and strengthening of the center by a flexible strand whose flexibility is shown as materially decreased by securing its ends as before described, especially in view of the 70 fact that these ends are spaced apart and do not connect directly with each other.

In addition to the advantages resulting from the provision of a wire cable reinforce, I provide for securing the same in a simple 75 novel manner by slotting the intermediate layer E as shown and before described, and securing the ends of the cable by devices which cooperate in securing the layers of the center together, the whole being effected 80 without making any change in the appearance of the neck yoke center, the latter remaining in appearance the same as usual, as when the reinforcing strand is in place it is covered and retained by the overlying layers 85 F and G, or F or G, as the number may be varied without departing from the principles of my invention.

I claim—

1. A neck yoke center having a hole or 90 opening for the pole and composed of an intermediate layer, and overlying layers on opposite sides of the intermediate layer, the center having a shank portion, and the intermediate layer having a slot extending 95 alongside and around the bottom of the pole hole and up along the shank of the center and terminating at points above the pole hole, eyelets and fastening devices coöperating therewith extending through the 100 layers at the terminals of the slot in the intermediate layer, and a reinforcing twisted wire cable disposed in said slot of the intermediate layer with its ends around the connecting eyelets aforesaid, and a band secured 105 to said shank and adapted to receive the neck yoke, substantially as set forth.

2. A neck yoke center having a pole hole,

and a shank portion and composed of an intermediate layer slotted along the sides and lower end of the pole hole and up along the shank portion of the center, a reinforcing cable in said slot and extending at its terminals to the ends of the slot in the shank, and overlying layers closing the slot and in-