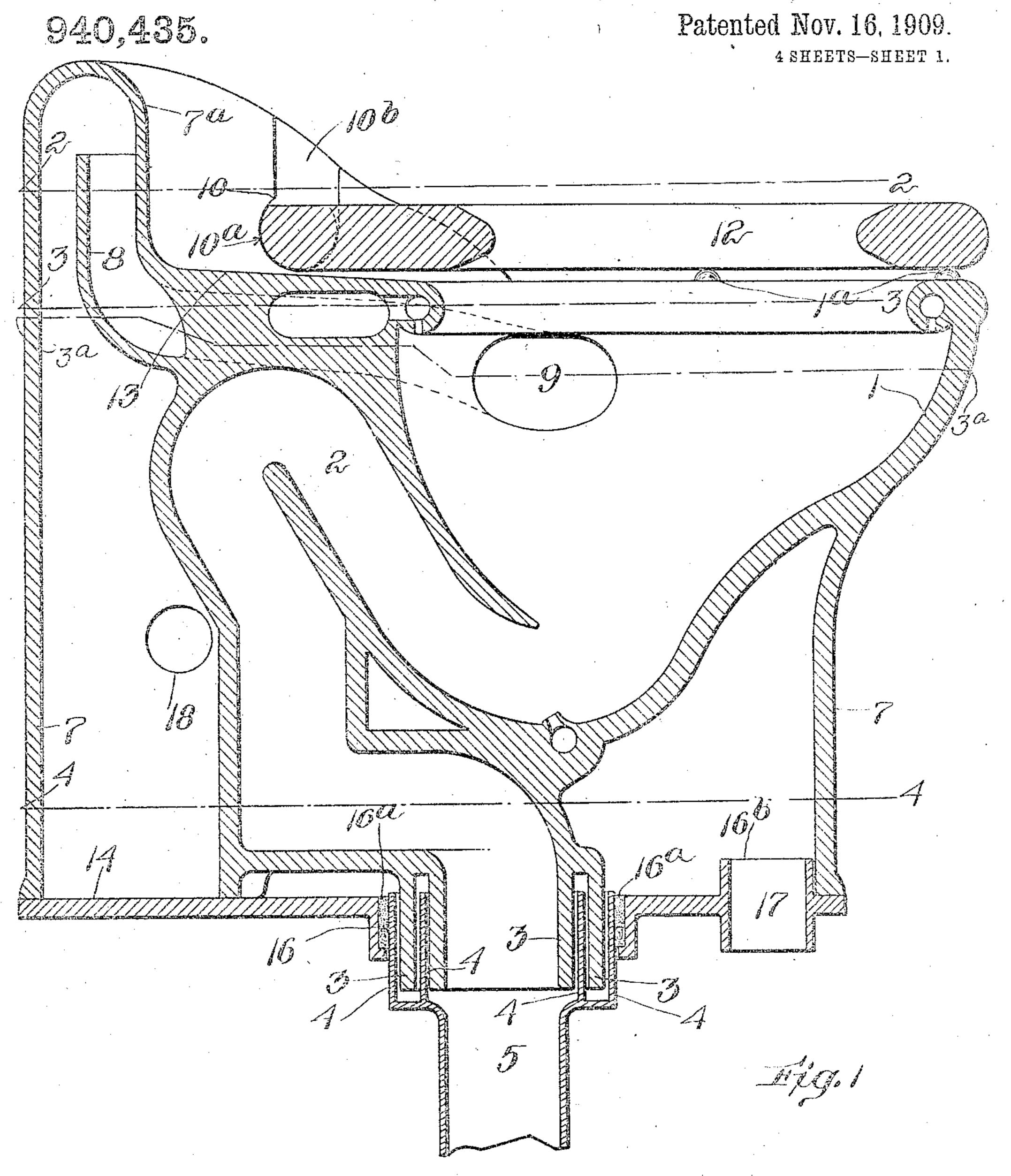
D. CRAIG.
STOOL FOR WATER CLOSETS.
APPLICATION FILED OCT. 31, 1904.



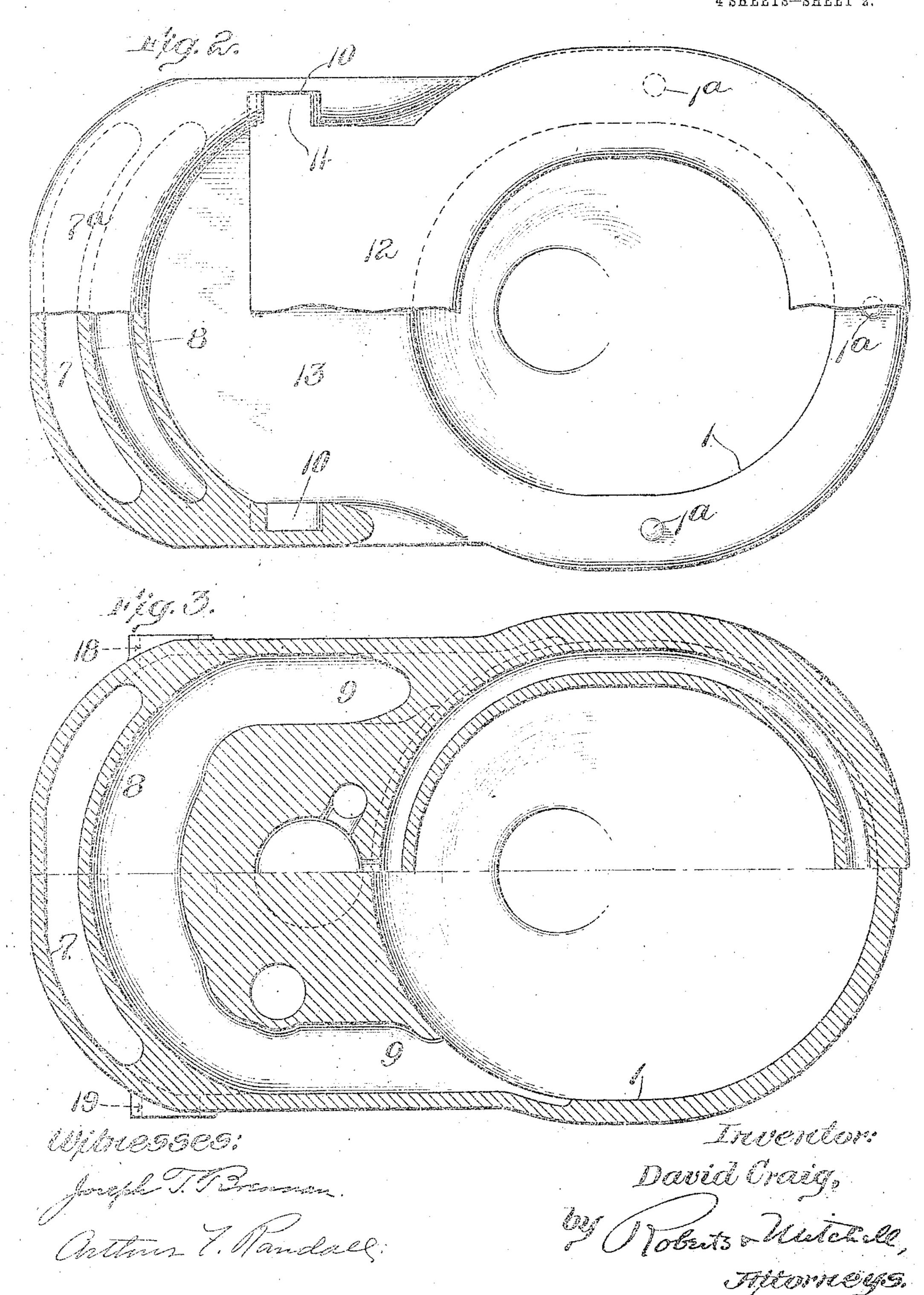
Witnesses.
Joseph T. Branium.
Anthur Mandall

Downed Craig,
by Tobrits o Witchelle,
Metorneys

D. CRAIG.
STOOL FOR WATER CLOSETS.
APPLICATION FILED OCT. 31, 1904.

940,435.

Patented Nov. 16, 1909. 4 SHEETS-SHEET 2.

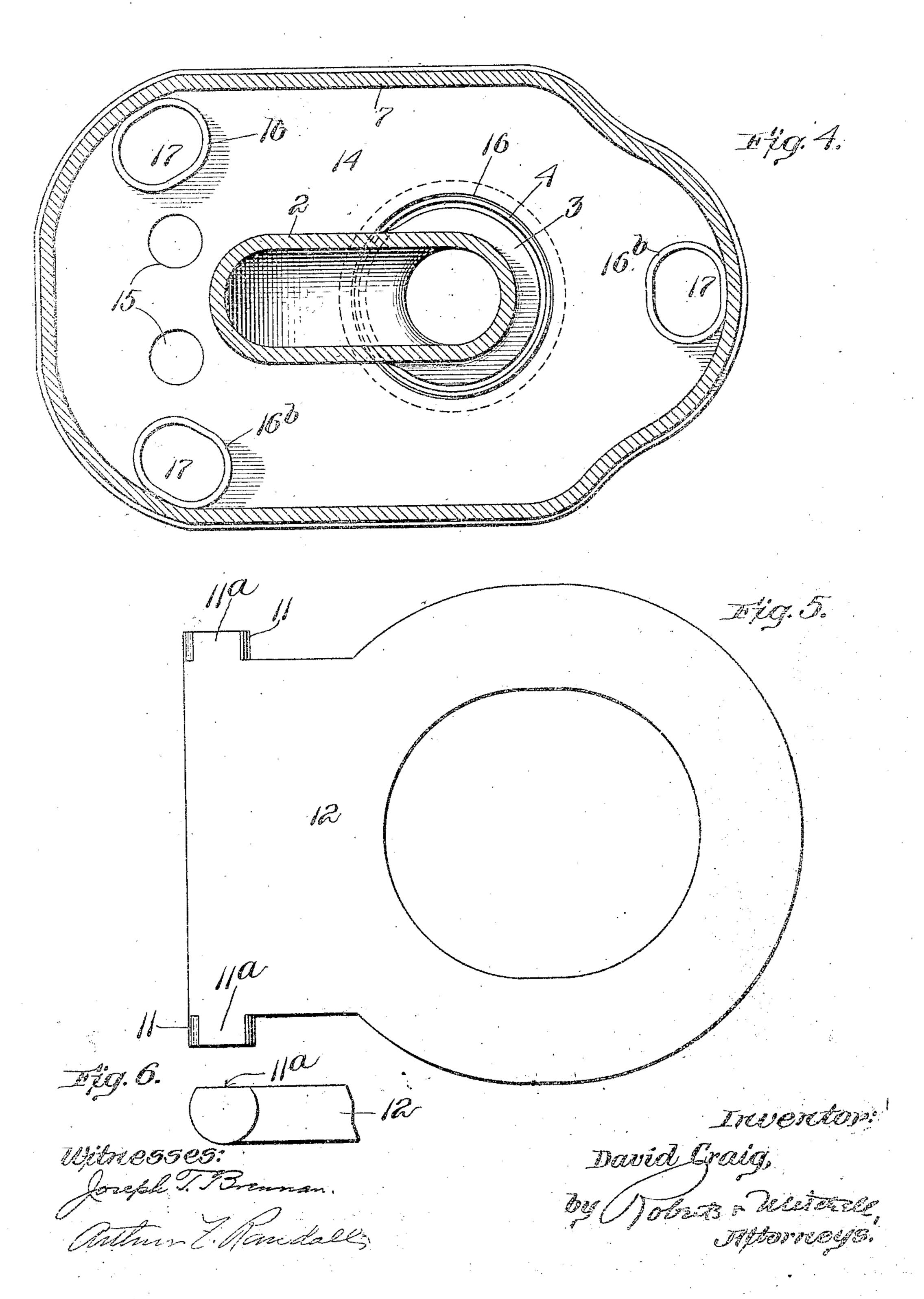


D. CRAIG. STOOL FOR WATER CLOSETS. APPLICATION FILED OCT. 31, 1904.

940,435.

Patented Nov. 16, 1909.

4 SHEETS—SHEET 3.

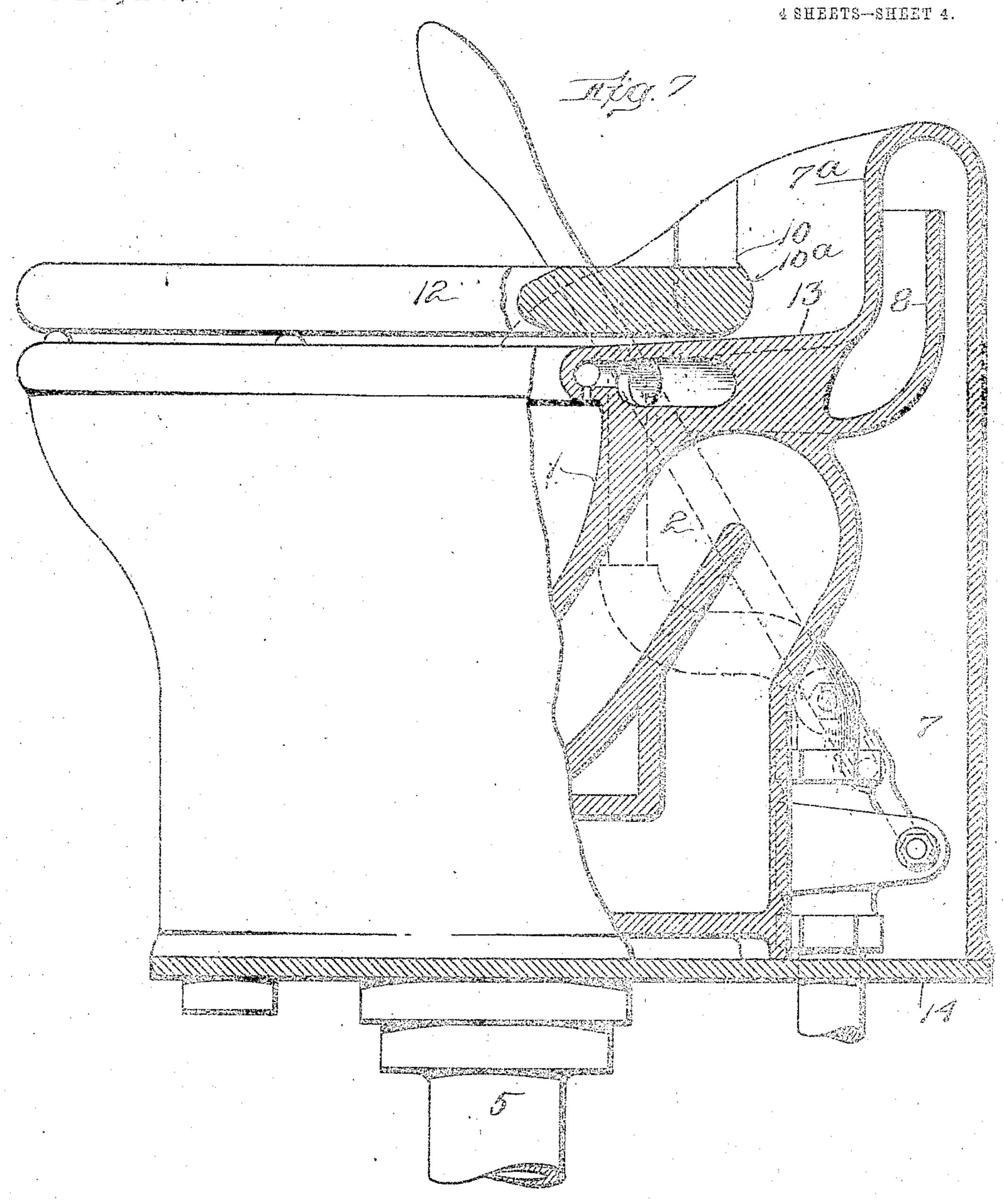


D. CRAIG.

STOOL FOR WATER CLOSETS.

APPLICATION FILED OCT. 31, 1904.

Patented Nov. 16, 1909.



W.O. Limatord. Jackhan Dyan Loverton.

Lever Craig,

by Notak + Mutatele,

Filly 5.

UNITED STATES PATENT OFFICE.

DAVID CRAIG, OF MELROSE, MASSACHUSETTS, ASSIGNOR TO THE DAVID CRAIG COM-PANY, A CORPORATION OF MAINE.

STOOL FOR WATER-CLOSETS.

940,435.

Specification of Letters Patent.

Patented Nov. 16, 1909.

Application filed October 31, 1904. Serial No. 230,660.

To all whom it may concern:

Be it known that I, David Craig, a citizen of the United States, and resident of Melrose, in the county of Middlesex and State 5 of Massachusetts, have invented new and useful Improvements in Stools for Water-Closets, of which the following is a specification.

My invention relates to stools for water 10 closets and its object is to provide an im-

proved article of this class.

Stools for water closets, as heretofore constructed, have usually comprised a great many metal parts, such as hinges, bolts and 15 the like exteriorly located which in time have tended to become discolored, unsightly and unsanitary. Another existing disadvantage has been the absence of provision for effectively preventing objectionable 20 odors escaping from the bowl into the room in which the bowl is located. A still further problem has been the keeping of the seat of the stool clean and presentable for use. The principal objects of my invention are to ob-25 viate these objectionable features, and also to improve otherwise the construction of

stools for water closets. My improved stool which is preferably of porcelain comprises a bowl discharging 30 through a trap-shaped outlet as usual; but one of its distinguishing features is that a skirt depending from the basin surrounds and incloses the lower portion of said basin and the trap, so that not only is a very 35 pleasing and neat appearance given to the fitting concealing the pipe connection but an. inclosed space is provided within the skirt closed at its top by the basin at its sides by the skirt and at its bottom by the floor or 40 base upon which the bowl is set. This chamber can be utilized to contain the parts of the flushing apparatus. In the best form of my invention the chamber within the skirt performs still another function. It 45 communicates with the basin through a conduit which opens at one end into the basin at a point above the normal water level therein and at its other end into said chamber at a point above the rim of the basin; 50 so that should the trap clog, and the basin overflow, none of the liquid contents of the

adapted to be connected through a suitable of the bowl. At the rear the skirt first ex-

which a draft is created from the bowl through the conduit connecting the latter with the chamber within the skirt, and from the latter through said outlet into the hot air flue or the like, thus carrying off ob- 60 jectionable odors.

Another distinguishing feature of my invention consists in providing the bowl with a two sided reversible seat so arranged that when the top side of the seat is soiled the 55 seat can be reversed to present the other side for use. This construction also admits of thoroughly cleaning the entire seat, not only on both sides but on its pivot parts which is impossible unless the seat be removable.

Other features of my invention are here-

inafter pointed out.

In the accompanying drawings which show one embodiment of my invention: Figure 1 is a central vertical sectional view 75 of a stool for water closets embodying my invention. Fig. 2 is a plan view of the stool shown in Fig. 1 the lower half thereof being shown in section on the plane indicated in Fig. 1 by the line 2--2. Fig. 3 is a sec- 80 tional plan view, the upper half being taken on the plane of line 3-3 of Fig. 1 and the lower half being taken on the plane of line 3a-3a of Fig. 1. Fig. 4 is a section on line 4-4 of Fig. 1. Fig. 5 is a plan view of the 85 two sided cover hereinafter described. Fig. 6 is a detail hereinafter described. Fig. 7 is a side elevation partly broken away.

Having reference to the drawings 1 represents the bowl of my improved stool, said 90 bowl discharging into a trap shaped pipe 2 as usual, but in this case pipe 2 terminates at its lower end in two concentric flanges 3, 3 which intermesh with two flanges, 4, 4 at the top of a pipe 5 leading to the sewer. 95 The space between the flanges 4, 4 serves as an annular receptacle to hold a sealing fluid such as mercury or water. This provides a seal of the same type and operating in the same manner as the seal shown and de- 100 scribed in Letters Patent of the United States No. 725,937, granted to me April 21, 1903.

Integral with the bowl 1 is a skirt 7 which completely encircles the fitting, but at the 105 front of the bowl the skirt need only surlatter will enter the chamber within the round the lower portion thereof though if skirt. The chamber within the skirt is desired it may depend from the upper edge 55 outlet with a hot air flue or the like by | tends upward over a trough 8 and then 110

downward to the floor, thus forming an upward fold or extension 7ª which constitutes a back for the stool and also serves to protect the wall of the room within which the 5 stool may be placed. A pair of conduits 9 connect the trough 8 with the bowl near the top of the latter and at a point above the normal water level, thus affording communication for ventilating purposes between the 10 bowl and the interior of the chamber. The extension 7ª upon its inner side is made with two sockets 10 to receive trunnions 11 on a seat 12 which can be raised and lowered by swinging it on said trunnions. The seat is 15 supported at one end by the trunnions 11 and at its other end by three bosses 1ª integral with the top of bowl 1. The trunnions are cylindrical except for a flattened part 11a so disposed that normally the trunnions are 20 locked in the lower enlarged portions 10^a of sockets 10, but by swinging the seat into a vertical position the trunnions 11 can be lifted from their sockets 10 through the restricted entrances 10^b of the latter. The 25 seat 12 is preferably made with two, usable sides, that is, it is what may be termed two sided and reversible; and when one side is soiled the seat can be removed, as described, reversed and returned to position. Also 30 when desired, the seat can be readily removed for cleaning and washing. It will be seen that the truncated trunnion portion 11a is a continuation of the plane of the seat surface, so that it is formed in the work of mak-35 ing the seat 12 without the necessity of subjecting the trunnion to special shaping to secure a truncated cylindrical form, and this novel construction, from a practical standpoint, is of great value. Between the rim of bowl 1 and extension

Between the rim of bowl 1 and extension 7^a the top of the stool is made with a shelf 13 provided to serve as a resting place or "slop seat" for vessels of any kind, while they are being cleaned. This shelf or ledge is made available by removing the seat 12. Heretofore "slop hoppers" so called have been provided which were entirely independent of the bowl, but by making the shelf 13 part of the stool and arranging it with relation to the bowl as described, not only is it more convenient than the independent slop hopper heretofore used but said shelf with extension 7^a serves to arrest splashings or splatterings and return the same to the

The top of trough 8 is situated considerably above the top or rim of bowl 1 for the purpose of preventing the contents of the bowl flowing back through conduits 9 into the inaccessible chamber within the skirt 7 in the event of clogging of pipe 2.

A base 14 is provided on which rests the lower rim of skirt 7 and this base is made near its center with an opening 16 into which the flanges 3 and 4 project so as to

intermesh the joint around the flanges being sealed by oakum and lead as indicated at 16a. Base 14 is also made with bosses 16b so arranged as to engage the skirt 7 at three points and prevent lateral movement of the 70 skirt on the base. These bosses 16b are hollow as shown at 17, so as to permit connecting the one most convenient to use with a hot air flue or the like. The presence of fines, pipes, rafters or other objects, under 75 some of the bosses 16b might prevent their being connected with the hot air flue but owing to the number and arrangement of the bosses it seldom occurs that all of them are rendered inaccessible through such cause 80 and one of the accessible ones would then be used while the others would be plugged or otherwise closed. By thus connecting the chamber within the skirt 7 with a hot air flue, a circulation is established from bowl 1 85 through conduits 9, the chamber within skirt 7, and the open boss 16b to the hot air flue, so that obnoxious gases and odors are carried away over the same route.

which water supply pipes may pass from below the floor to the usual flushing conduit

at the rim of the bowl.

That portion of the chamber within skirt 7 at the rear of bowl 1 is well adapted to ac- 95 commodate the flushing apparatus. Therefore through the sides of skirt 7 near this locality are provided two holes 18 and 19, one for the passage therethrough of the handle for operating the flushing apparatus, 100 and the other for the passage therethrough of the regulator of the flushing apparatus. These holes 18 and 19 not only serve to receive the handle and operating member referred to, but by their engagement there- 107 with serve also to hold the stool down upon base 14, thus dispensing with bolts and other fastenings which have heretofore necessarily been located upon the outside of the stool, and have therefore been subject to corrosion. 110

The base 14 can be set in position with its top side flush with the floor of the room in which the stool is located, or below the boards or tiling of the floor, or otherwise as may be desired. But in all cases it is 115 practically or entirely out of sight when the stool is set up so that the only metal parts visible from the exterior of the stool are the handle and regulator of the flushing apparatus referred to above, thus giving to the stool 120 a novel and attractive appearance and at the same time the advantage that there are practically no metal parts upon the exterior to corrode and become uncleanly or unsightly. This base also serves as a gage for position- 125 ing the pipe 5 with respect to the wall of the room in which the stool is to be located.

The chamber within skirt 7 is of sufficient size to receive the flushing apparatus and in order to connect said apparatus with the 130

water supply the base 14 is made with two I openings 15 either of which can be used to admit the supply pipe and the other closed

in any suitable manner.

5 The stool above described requires no bolts, screws, or other fastenings to keep it in place. It is held with sufficient security by the engagement of the operating handle and regulator of the flushing apparatus with 10 holes 18 and 19 and by the engagement of bosses 16^b with skirt 7. In addition to the advantages above pointed out it will be seen that the stool may be installed by simply setting it upon base 14 and connecting the 15 flushing apparatus, thus saving a large part of the trouble, inconvenience and danger of breaking incident to the installation of stools as hit ... to constructed.

What I claim is:-

20 1. A stool for water closets comprising a bowl made with a skirt surrounding the same, and a conduit having a point of elevation above the rim of the bowl, and communicating at one end with the interior of 25 the bowl at a point above the normal water level therein, and at its other end with the interior of the skirt.

2. A stool for water closets comprising a bowl made with a skirt surrounding the 30 same, the skirt having an upward fold or extension, and a conduit communicating at one end with the interior of the bowl at a point above the normal water level therein, and at its other end with the interior of the 35 upward fold of the skirt, at a point above

the rim of the bowl.

3. As a new article of manufacture, a stool for water closets, comprising a bowl provided at each side near the rear with an in-40 tegral projection extending above the rim of the bowl, each projection being provided with a socket having a restricted opening and a relatively larger inner end, and a seat having a pair of trunnions removably 45 mounted in said sockets, each trunnion being in the form of a truncated cylinder whereby it may be passed through the restricted opening of its socket, and when turned in the enlarged inner end will be held 50 therein against dislodgment.

4. As a new article of manufacture, a stool for water closets, comprising a bowl provided at its rear with an integral projection extending upward above the rim of 55 the bowl and in a curved line about the rear side of the bowl, said projection being provided at each end with a socket having a restricted opening and a relatively larger inner end, and a seat having a pair of trun-60 nions removably mounted in said socket, each trunnion being in the form of a truncated cylinder whereby it may be passed through the restricted opening of its socket, and when turned in the enlarged inner end 65 will be held therein against dislodgment.

5. A stool for water closets comprising a bowl made with a skirt surrounding and supporting the same, said skirt being made with integral projections extending above the rim of the bowl, one at either side near 70 the rear, each projection being provided with. a socket having a restricted opening and a relatively larger inner end, and a seat having a pair of trunnions removably mounted in said sockets, each trunnion being in the 75 form of a truncated cylinder, whereby it may be passed through the restricted opening of its socket, and when turned in the enlarged inner end will be held therein against dislodgment.

6. A closet bowl having an integral upwardly-projecting extension at its rear and sides, the side members having trunnion sockets formed therein, and a seat provided with trunnions to engage said sockets.

7. A closet bowl having integral upwardly projecting side extensions provided with open trunnion-receiving sockets, and a seat provided with trunnions which removably

engage said sockets.

8. A closet bowl having an integral upwardly-prejecting extension at its rear and sides, the side members of said extension being inclined downwardly at their ends to the bowl top and having trunnion sockets 95 formed therein, and a seat having trunnions engaging said sockets.

9. A closet bowl having open trunnion-receiving sockets with restricted entrances and enlarged trunnion seats, and a removable 100 seat having trunnions of truncated cylindrical form with the truncate surfaces in the

plane of the seat surface.

10. A removable seat for closets having socket-engaging trunnions of truncated cy- 105 lindrical form, the turncate surfaces of the trunnions lying in the plane of the seat surface.

11. A stool for water closets comprising a bowl made with a skirt surrounding the same 110 said skirt having an upward fold or extension at the rear of the bowl, a trough upon the rear of the bowl projecting up into the fold or extension of the skirt to a point above the rim of the bowl, and a conduit 115 communicating at one end with the bowl at a point above the normal water level therein and at its other end with said trough.

12. A stool for water closets comprising a bowl made with a skirt surrounding and 120 supporting the same, and a base on which the skirt stands said base closing the bottom of the skirt and provided upon its upper. face with bosses or the like for holding the stool in position.

13. In a stool for water closets, in combination a bowl made with a supporting skirt surrounding the same said skirt having an upward fold or extension at the rear of the bowl; a trough upon the rear of the bowl 130

projecting up into the extension of the skirt to a point above the rim of the bowl; a conduit communicating at one end with the bowl at a point above the normal water level therein, and at its other end with the trough, a base closing the bottom of the skirt, and means to provide for connecting the chamber within the skirt with a hot air flue or the like.

14. In a stool for water closets, in combination, a bowl made with a supporting skirt surrounding the same having an upward fold or extension at the rear of the bowl, a trough upon the rear of the bowl projecting 15 up into the extension of the skirt to a point above the rim of the bowl; a conduit communicating at one end with the bowl at a point above the normal water level therein, and at its other end with the trough, and a 20 base for closing the bottom of the skirt made upon its top side with one or more skirt positioning bosses, one or more of which is made hollow to adapt it to be used also to connect the chamber within the skirt with a hot air 25 flue or the like.

15. In a stool for water closets, in combination, a bowl made with a supporting skirt surrounding the same, said skirt having an upward fold or extension at the rear of the bowl, the front side of said extension being provided with a pair of sockets; a seat made with trunnions mounted in the sockets; a trough upon the rear of the bowl projecting up into the extension of the skirt to a point above the rim of the bowl and a conduit communicating at one end with the bowl at a point above the normal water level therein and at its other end with the trough.

16. In a stool for water closets, in combination, a bowl made with a skirt surrounding the same, said skirt having an upward fold or extension at the rear of the bowl pro-

vided upon its exterior with a pair of sockets; a shelf between the extension and the rim of the bowl; a seat made with trunnions 45 removably mounted in the sockets; a trough upon the rear of the bowl projecting up into the extension of the skirt to a point above the rim of the bowl, and a conduit communicating at one end with the bowl at a point 50 above the normal water level therein and at its other end with the trough.

17. In a stool for water closets, in combination nation, a bowl made with a supporting skirt surrounding the same, said skirt having an 55 upward fold or extension at the rear of the bowl provided upon its exterior with a pair of open sockets each made with a restricted entrance and an enlarged inner end, a seat made with a pair of fruncions flattened so 60 as to be passed through the restricted entrance of the sockets and locked in said sockets when the seat occupies its normal position; a trough upon the rear of the bowl projecting up into the extension of the skirt 65 to a point above the rim of the bowl, and a conduit communicating at one end with the bowl at a point above the normal water level therein and at its other end with the trough.

18. A closet bowl having a raised, for- 70 wardly-draining portion at its rear with seat trunnion-sockets formed therein.

19. A closet bowl having a raised forwardly draining portion at its rear, side webs projecting forwardly from such raised 75 portion, and seat trunnion sockets formed in said webs.

Signed by me at Boston, Massachusetts, this twenty-seventh day of October 1904.

DAVID CRAIG.

Witnesses:

ROBERT CUSHMAN, JOSEPH T. BRENNAN.